

付録 A 講義及びセミナー資料

A-4 上部工の設計概論（鋼橋）

# Detailed Design on Bago River Bridge Construction Project

Design Technology Transfer

Lecture : Superstructure of Steel Box Girder Design

14 Nov 2017

## Design of Steel Box Girder

How to Fabricate Stiffened  
Plates into Box Shape?

1. Steel Material
2. Marking on Steel plate
3. Cutting Steel Plate
4. Welding pieces onto Plate
5. Assembling of Plates

- Fabrication procedure depends on equipments that will be prepared by the fabricator.



## From Shop Erection to Site Erection

### 6. Shop Erection

- Using Multi staging not to deflect by self-steel weight.
- Accuracy check of Dimension, Camber and Matching of Bolt Holes

6



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### 7. Shop Painting

- In accordance with Painting System

### 8. Site Erection using by Crawler Crane

- Stress Check during whole Erection Stage

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9



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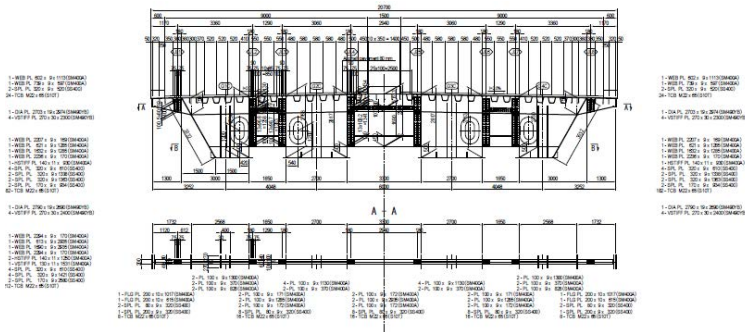


### 9. Completion of Girder Erection

### 10. Installation of Deck Slab

## How to Prepare Steel Materials

### 1. Material Shown on The Design Drawings



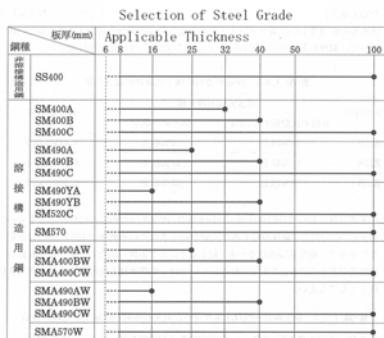
# How to Prepare Steel Materials

## 2. Material List based on The Design

CP名称	種別	材種	規格	数量	単位	備考	備考	備考	備考	備考	
BA1	401	SM400YA-225	M33	IP	14	2700	12411	1	G3B5	UF1.G2	主桁
BA3	402	SM400YA-225	M33	IP	14	2700	12479	1	G3B5	UF1.G2	主桁
BA3	403	SM400YA-225	M33	IP	14	2700	12479	1	G3B1	UF1.G2	主桁
BA3	404	SM400YA-225	M33	IP	14	2700	12411	1	G3B1	UF1.L	
BA3	405	SM400YB	M33	IP	18	2757	11203	1	G3B4	UF1.L	
BA3	406	SM400YB	M33	IP	18	2757	11251	1	G3B4	UF1.L	
BA3	407	SM400YB	M33	IP	18	2757	11257	1	G3B2	UF1.L	
BA3	408	SM400YB	M33	IP	18	340	340	1	G3B4	HAN	
BA3	409	SM400YB	M33	IP	18	340	340	1	G3B2	HAN	
BA3	409	SM400YB	M33	IP	18	340	340	1	G3B4	HAN	
BA3	409	SM400YB	M33	IP	18	340	340	1	G3B2	HAN	
BA3	409	SM400YB	M33	IP	22	75	75	2	G1B5	ORL	
BA3	409	SM400YB	M33	IP	22	75	75	2	G3B5	ORL	
BA3	409	SM400YB	M33	IP	22	75	75	2	G3B1	ORL	
BA3	409	SM400YB	M33	IP	22	75	75	2	G3B5	ORL	
BA3	409	SM400YB	M33	IP	22	75	75	2	G3B1	ORL	
BA3	409	SM400YB	M33	IP	22	340	340	1	G3B5	UF1.L	
BA3	410	SM400YB	M33	IP	22	340	340	1	G1B5	HAN	
BA3	410	SM400YB	M33	IP	22	340	340	1	G1B1	HAN	
BA3	410	SM400YB	M33	IP	22	75	75	2	G3B5	UF1.L	
BA3	411	SM400YB-225	M33	IP	22	2761	12471	1	G1B5	UF1.L	
BA3	412	SM400YB-225	M33	IP	22	2761	12547	1	G1B1	UF1.L	
BA3	413	SM400YB	M33	IP	22	2757	11312	1	G3B4	UF1.L	
BA3	414	SM400YB	M33	IP	23	340	340	1	G3B4	HAN	
BA3	414	SM400YB	M33	IP	23	340	340	1	G1B2	HAN	
BA3	414	SM400YB	M33	IP	23	2757	11312	1	G3B2	UF1.L	

Category	Grade	Thickness-Size	Main Girder	Deck Plate Including Cross Beam	Steel Materials for Accessories	Sum	
PL	SM490YB	38	11144			11,144	
		28	2254			2,254	
		27	7250	106,679		113,929	
		26	20758			20,758	
		25	622	108,905		109,527	
		23	9818			9,818	
		22	48490	177,907		226,387	
		21	59292	68,863		127,145	
		20	64988	99,018		164,006	
		19	251174	84,778		335,952	
		18	36468	1,048		37,516	
		17	48770	442		49,212	
		SM490YB	38-17	592,098	637,638		1,229,736
		SM490YA	16	145,840	1,875,725		1,721,565
			15	80740			83,268
			14	44320	4,658		48,978
			13	15370	1,977		17,347
	12	442488	3,950		446,438		
	11	399259	1,156		399,415		
	10	4002	21,842		22,844		
	9	89622	354,896		444,518		
SM490YA	16-9	1,208,578	1,965,622	18,328	3,193,528		

# How to select the Steel Grade?



鋼種	Tensile Test						Charpy	
	Strength (N/mm <sup>2</sup> )			Elongation			記号	シャルピー値 (J)
	引張強さ (N/mm <sup>2</sup> )	鋼材の厚さ (mm)	伸び (%)	引張強さ (N/mm <sup>2</sup> )	鋼材の厚さ (mm)	伸び (%)		
SS400	245	235	215	215	400~510	1A号	17以上	-
SM400	245	235	215	215	400~510	1A号	21以上	-
	245	235	215	215	400~510	1A号	22以上	A 27以上 B 47以上 C 0
SMA400W	245	235	215	215	400~540	1A号	17以上	A 27以上 B 47以上 C 0
SM490	325	315	295	295	490~610	1A号	17以上	A 27以上 B 47以上 C 0
SM490Y	365	355	335	335	490~610	1A号	15以上	A 27以上 B 47以上 C 0
SMA490W	365	355	335	335	490~610	1A号	15以上	A 27以上 B 47以上 C 0
SM520	365	355	335	335	520~640	1A号	15以上	C 0 47以上
SM570	460	450	430	420	570~720	5号	19以上	-5 47以上
SMA570W	460	450	430	420	570~720	5号	19以上	-5 47以上

# How to Prepare Steel Materials

## 3. What is Mill Sheet ? (Certificate by Manufacturer)

INSPECTION CERTIFICATE  
Nippon Steel Corporation

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN MADE IN ACCORDANCE WITH THE RULES OF THE CONTRACT.

# How to Prepare Steel Materials

## 4. Delivered Steel Plates at the Storage Position



## What is the procedure of assembling Box Shape?

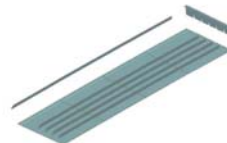


Using of CNC Marking & Cutting Machine, Semi-auto Cutting Machine and/or Manual Cutting



Especially, Splice Plate shall be drilled by CNC Drilling Machine. Others shall be drilled by Portable Drilling Machine with Splice Plate as Template.

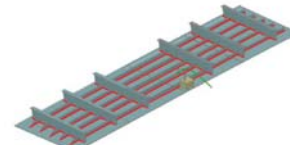
\*1) Drilling shall be one side only. Remaining side shall be opened at trial assembly.



Arrangement of Internal Ribs on the Floor

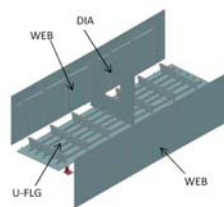


Fitting of Internal Ribs onto FLG

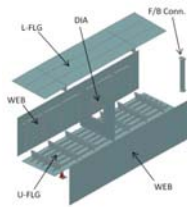


Welding of Panel and Internal Ribs (Stiffeners)

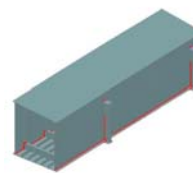
## What procedure to assemble Box Shape by various plates is?



(2nd) Fitting of WEBS to DIA and U-FLG



(2nd) Fitting of L-FLG to DIA and WEBS And Adjustment of Shape and Dimension of Box



(1st) Welding of Box for the followings  
U-FLG x WEB  
WEB x DIA  
WEB x Cross Rib  
WEB x Connection FLG  
by Horizontal / Vertical Welding Positio

Rotation of Box

Refer to Fig.1-5 General Box Rotation

(2nd) Welding of Box for the followings  
L-FLG x WEB  
WEB x DIA  
WEB x Cross Rib  
WEB x Connection FLG  
by Horizontal / Vertical Welding Pos

Measurement of Block Dimensions

## How to cut steel plates ?

- Cutting Plan based on Shop Drawings and Piece Drawings.
- NC Marking



GAS Frame Cut

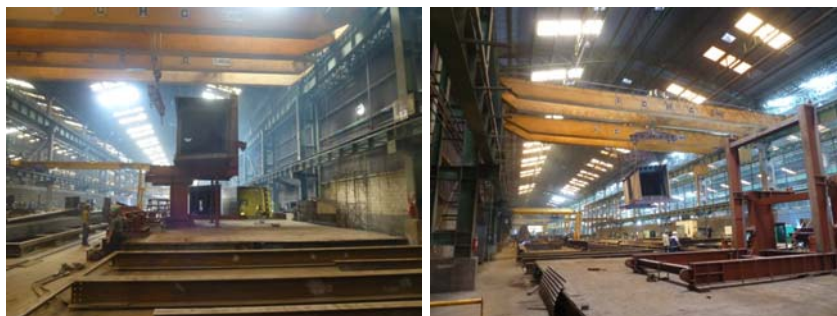


## What is Marking?





## Traveling of Segment to Trial Erection Yard

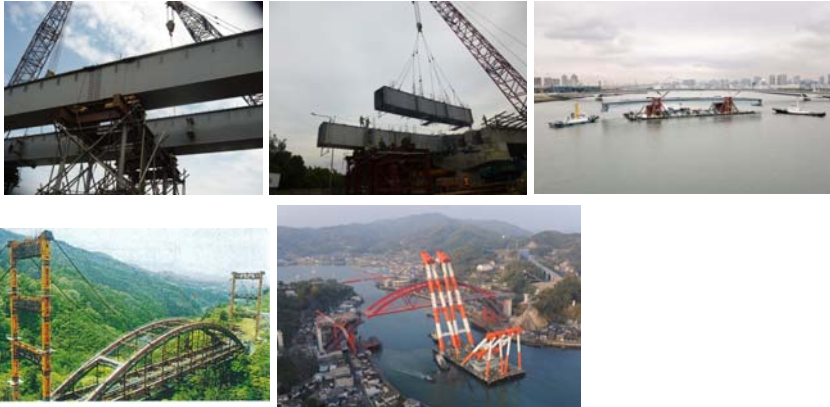




### What is the purpose of Trial Erection at the Shop?



There are several kinds of Erection Method.



# Detailed Design on Bago River Bridge Construction Project

Design Technology Transfer

Lecture : Superstructure of Steel Box Girder Design

Nov 2017

## Contents

1. Theoretical Assumption of Steel Box Girder Design
  - Hook's Law: Linear Relation
  - Small Deformation Behavior
  - Balancing of External Force and Internal Force
2. Equilibrium Equation of Tensile / Compression Force
3. Deflection due to Bending Moment
4. Confirmation of Section Properties
  - Geometrical Moment of Area
  - Geometrical Moment of Inertia
  - Section Modulus
  - Radius of Gyration of Area
5. Practice Calculation

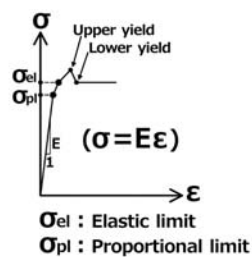
## Contents

6. Several Kinds of Bridge Type
  - Girder Type
  - Truss Type
  - Arch Type
 What Forces is primary on its designing?
7. Calculation Process for Bending Moment and Reaction of 2 span Girder.

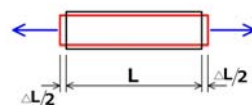
## The Theoretical Assumption of Steel Bridge Design

By Prof.Nagai's PPT

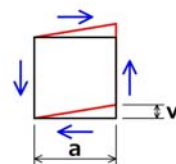
1. Hooke's Law → Bernoulli Principle  
**Stress-Strain is on linear relation**



$$\sigma = E\epsilon \quad \tau = G\gamma$$



$$\epsilon = \frac{\Delta L}{L}$$



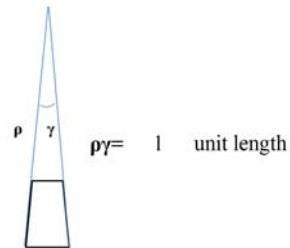
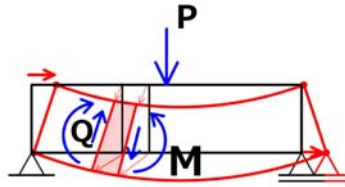
$$\gamma = \frac{v}{a}$$

## The Theoretical Assumption of Steel Box Girder Design

### 2. Bernoulli Assumption

**Deformed Section is keeping its plane as long as deformation(distortion) is not so large .**

**(The Section is always right angle to Neutral Axis)**



## The Theoretical Assumption of Steel Box Girder Design

### 3. Equilibrium Relation of External/Internal force shall be sustained as long as the structure is stable.

**External Force(Load : Action)**



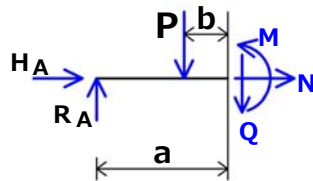
**Internal Force(Bending Moment,  
Shearing Force, Torsional Moment)**



**External Force(Reaction )**

## [Next step (Stress resultants N,M,Q) ]

By Prf.Nagai's PPT



$$N + H_A = 0 \rightarrow N = -H_A$$

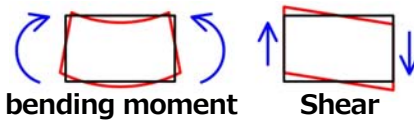
$$Q + P = R_A \rightarrow Q = R_A - P$$

$$M + Pb - R_A a = 0 \rightarrow M = R_A a - Pb$$

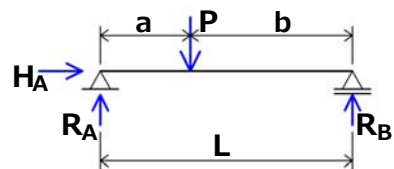
In equilibrium state

↓  
Stress resultant  
(Internal force)  
N, M, Q are obtained

Plus (+) sign of deformation



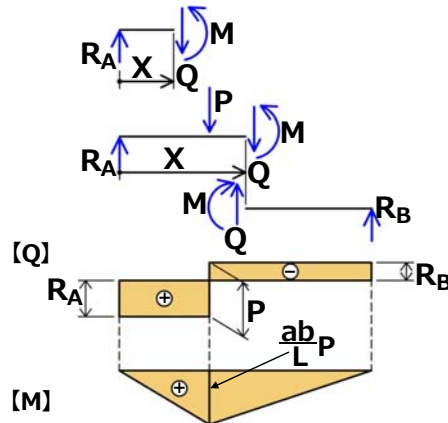
When (-) sign is obtained,  
direction is reverse.



$$H_A = 0$$

$$R_A L = Pb \rightarrow R_A = \frac{b}{L} P$$

$$R_B L = Pa \rightarrow R_B = \frac{a}{L} P$$



$$Q = R_A$$

$$M = R_A x$$

$$Q = R_A - P$$

$$M = R_A x - P(x - a)$$

$$(M = R_B(L - x))$$

By Prf.Nagai's PPT

$P(x) = P_0 \text{ (N/mm)}$   
 $H_A = 0$   
 $R_A = R_B = \frac{P_0 L}{2}$   
 $Q = R_A - P_0 x = \frac{P_0 L}{2} - P_0 x$   
 $= P_0 \left( \frac{L}{2} - x \right)$   
 $M = R_A x - (P_0 x) \left( \frac{x}{2} \right) = \frac{P_0 L}{2} x - \frac{P_0 x^2}{2}$   
 $= \frac{P_0 x}{2} (L - x)$   
 $M_{\max.} = \frac{1}{8} P_0 L^2$

By Prf.Nagai's PPT

$Q + dQ + P(x) dx = Q$   
 $\frac{dQ}{dx} = -P(x)$   
 $M + (P(x) dx) \left( \frac{dx}{2} \right) + (Q + dQ) dx = M + dM$   
 $M + Q dx = M + dM$   
 $\frac{dM}{dx} = Q$   
 $\frac{d^2 M}{dx^2} = -P(x)$

## Equilibrium Equation of Tensile/Compression Force

Neutral Axis

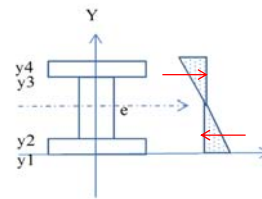
$$\begin{aligned} e(y) &= \gamma \cdot y \quad \gamma: \text{constant}, \\ \sigma(y) &= E \cdot e(y) \\ &= E \cdot \gamma \cdot y \end{aligned}$$

Equilibrium of Horizontal Force H:

$$\begin{aligned} H &= \int (\sigma \cdot dA) \\ &= \int E \cdot \gamma \cdot y \cdot dA \\ &= E \cdot \gamma \cdot \int y dA \end{aligned}$$

Herein  $\int (y dA)$  is shown in case of I section.

$$\begin{aligned} \int (y dA) &= b_1 \cdot \int y dy + b_2 \cdot \int y dy + b_3 \cdot \int y dy \\ &= b_1 \cdot (y_1^2 - y_2^2) / 2 + \dots \\ &= b_1 \cdot t_1 \cdot y_{01} + \dots \\ &= A_1 \cdot y_{01} + A_2 \cdot y_{02} + A_3 \cdot y_{03} \\ &= A_1 \cdot (y_{01}' - e) + A_2 \cdot (y_{02}' - e) + A_3 \cdot (y_{03}' - e) \\ &= A_1 \cdot y_{01}' + A_2 \cdot y_{02}' + A_3 \cdot y_{03}' - e \cdot (A_1 + A_2 + \dots) \\ &= 0 \\ e &= (A_1 \cdot y_{01}' + A_2 \cdot y_{02}' + A_3 \cdot y_{03}') / (A_1 + A_2 + \dots) \end{aligned}$$



## Geometrical Moment of Inertia

$$\begin{aligned} M &= \int (\sigma \cdot dA \cdot y) \\ &= \int E \cdot \gamma \cdot y^2 \cdot dA \\ dA &= b \cdot dy \end{aligned}$$

b: const if shape is rectangular.

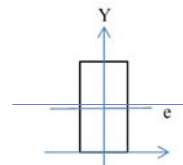
$$\begin{aligned} M &= E \cdot \gamma \cdot \int b \cdot y^2 dy \\ &= E \cdot \gamma \cdot b \cdot \int y^2 dy \end{aligned}$$

If Y: Local coordinate of each section

$$\begin{aligned} &= E \cdot \gamma \cdot b \cdot \int (Y + y_0)^2 dy \\ &= E \cdot \gamma \cdot b \cdot \int (Y + y_0)^2 dy \end{aligned}$$

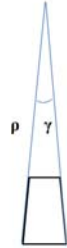
Herein

$$\begin{aligned} b \cdot \int (Y + y_0)^2 dy &= b \cdot \int (Y^2 + 2y_0 Y + y_0^2) dy \\ &= b \cdot \int Y^2 dy + b \cdot \int 2y_0 Y dy + b \cdot \int y_0^2 dy \\ &= I_0 + 0 + y_0^2 \cdot A \\ I_0 &= b/3 \cdot [Y^3]_{-h/2}^{h/2} = bh^3/12 \end{aligned}$$

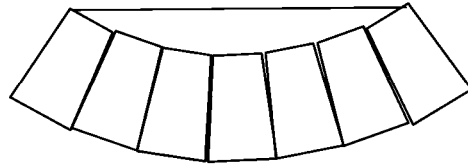




## Deflection due to Bending Moment



$$\begin{aligned} \text{Radius } \rho &= 1/\gamma \\ 1/\rho &= \pm d^2y/dx^2 \\ \sigma(y) &= E \cdot \epsilon(y) \\ &= E \cdot \gamma \cdot y \\ \gamma &= M/EI \\ d^2y/dx^2 &= M/EI \end{aligned}$$



## Confirmation of Section Properties

1. Geometrical Moment of Area at **Optional Axis**

$$\begin{aligned} \int (y-y_0)dA &= \int ydA - \int y_0dA \\ &= G - y_0 \cdot A \end{aligned}$$

$$y_0 = G/A \quad \text{:Distance to Neutral Axis}$$

2. Geometrical Moment of Inertia

$$y = Y + y_0$$

$$\begin{aligned} \int y^2dA &= \int Y^2dA + 2y_0 \int YdA + y_0^2 \cdot A \\ &= I_0 + \underline{2y_0 \cdot G} + y_0^2 \cdot A \\ &= \mathbf{I_0} + y_0^2 \cdot A \end{aligned}$$

## Confirmation of Section Properties

### 3. Section Modulus

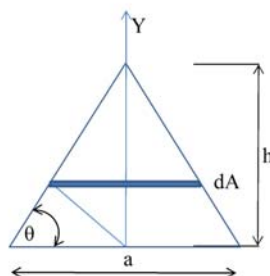
$$\begin{aligned}
 Z &= I / y(\text{max/min}) : \text{Definition} \\
 \gamma &= M / (E \cdot I) , \\
 \sigma(y) &= E \cdot \gamma \cdot y \\
 &= y \cdot M / I \\
 &= M / Z
 \end{aligned}$$

### 4. Radius of Gyration of Area

$$r = \sqrt{(I/A)}$$

## Practice of Calculation 1

1. What is Geometrical Moment of Inertia ?  
(Please Calculate by integration equation)



## Practice of Calculation 2

1. What is Geometrical Moment of Inertia ?
2. What is Radius of Gyration of Area?



Radius of  
Circle is  $r$

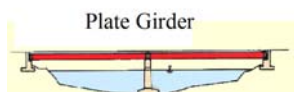


Half Circle  
Radius of  
Circle is  $r$

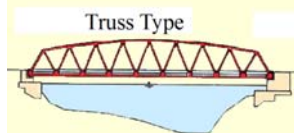


Radius of  
outer Circle is  
 $r$   
Inner Circle is  $r-t$

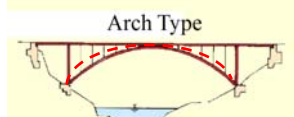
## Different Design Forces related to Several Kinds of Bridge Type



Bending Moment & Shearing Force  
 $\sigma_b = M/Z < \sigma_a$ ,  $\tau = S/Aw < \tau_a$

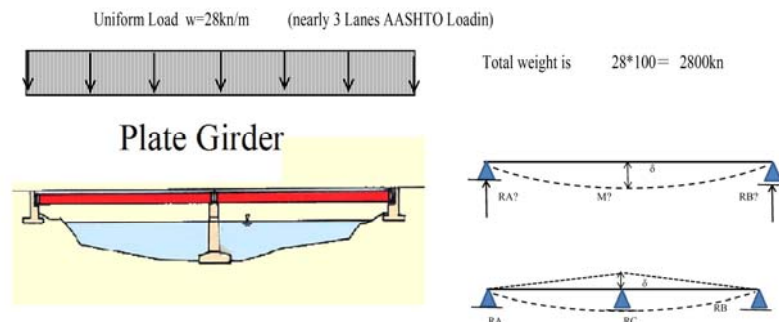


Axial Force  
 $\sigma = P/A < \sigma_{cr}$  or  $\sigma_a$  (Chord & Diagonal)



Axial Force & Bending Moment  
 $\sigma = \sigma_p + \sigma_b = P/A + M/Z < \sigma_{ca}$

## Calculation Process for Bending Moment & Reaction



## Calculation of B.M and Reaction 1

Process for Reaction of Mid span

$$\begin{aligned}
 RA=RB &= w \cdot L/2 \\
 M &= wx/2 \cdot (L-x) \\
 &= w \cdot L^2/8 \quad : (x=0 \text{ to } L/2) \\
 EI \cdot \delta(y) &= \int \int (M) dx^2 = \\
 &= w/2 \cdot \int \int (Lx-x^2) dx^2 \\
 &= w/2 \cdot \int (Lx^2/2-x^3/3+C1) dx \quad dy/dx=0 \text{ at } x=L/2 \\
 &= w/2 \cdot (Lx^3/6-x^4/12+C1x+C2) \quad y=0 \text{ at } x=0 \\
 & \quad C1=-L^3/12 \\
 & \quad C2=0 \\
 &= w/2 \cdot (L^4/48- L^4/192 - L^4/24) \\
 &= \mathbf{5wL^4/384}
 \end{aligned}$$

## Calculation of B.M and Reaction 2

$$M = RA \cdot L/2 - RC \cdot L/4$$

$$\delta(y) = \int \int (M/EI) dx^2 =$$

$$EI \cdot \delta(y) = \int \int RC/2 \cdot x dx^2 =$$

$$= RC/2 \int \int x dx^2 =$$

$$= RC/2 \int (x^2/2 + C1) dx \quad \text{at } x=L/2, dy/dx=0$$

$$= RC/2 \cdot \{ [x^3]/6 + C1 \cdot x + C2 \} \quad \text{C1} = -L^2/8$$

$$= RC/2 \cdot \{ [x^3]/6 - L^2/8 \cdot x \} \quad \text{at } x=0, y=0$$

$$= RC/2 \cdot \{ L^3/48 - L^2/8 \cdot L/2 \} \quad \text{C2} = 0$$

$$= RC \cdot L^3/48$$

$$5wL^4/384 - RC \cdot L^3/48 = 0$$

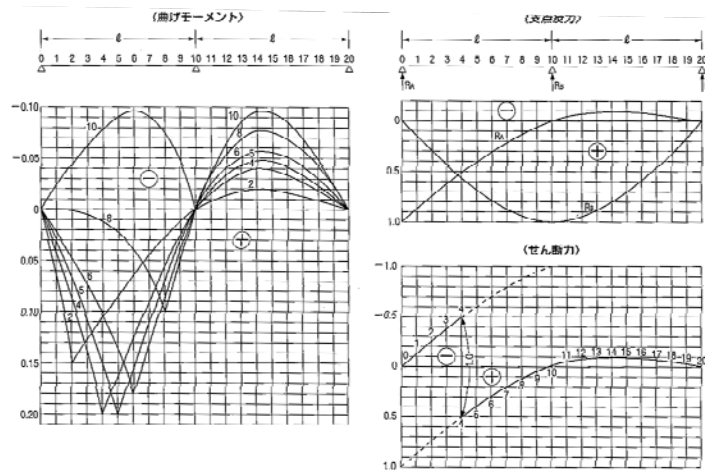
$$RC = 5 \cdot 48wL/384 = 5wL/8$$

$$MC = w \cdot L^2/8 - RC \cdot L/4$$

$$= w \cdot L^2/8 - 5wL^2/32$$

$$= -wL^2/32$$

## Influence Line Diagram Method



## Influence Line Value and Area

橋脚点	橋										せん断力 (kN)		支反力 (kN)	
	曲げモーメント (kN・m)										$R_1(Q_0)$	$R_2(Q_0)$	$R_A$	$R_B$
0	0	0	0	0	0	0	0	0	0	0	1.0000	0	1.0000	0
1	0.0875	0.0751	0.0628	0.0501	0.0376	0.0252	0.0127	0.0002	-0.0123	-0.0248	0.8753	0.0248	0.8753	0.1486
2	0.0752	0.1504	0.1256	0.1008	0.0760	0.0512	0.0264	0.0016	-0.0232	-0.0480	0.7520	0.0480	0.7520	0.2980
3	0.0632	0.1264	0.1895	0.1527	0.1159	0.0791	0.0422	0.0054	-0.0314	-0.0883	0.6318	0.0883	0.6318	0.4385
4	0.0516	0.1032	0.1548	0.2064	0.1580	0.1098	0.0612	0.0128	-0.0358	-0.0840	0.5160	0.0840	0.5160	0.5680
5	0.0406	0.0812	0.1219	0.1625	0.2031	0.1438	0.0844	0.0250	-0.0344	-0.0938	0.4063	0.0938	0.4063	0.6875
6	0.0304	0.0608	0.0912	0.1216	0.1520	0.1824	0.1128	0.0432	-0.0168	-0.0952	0.3040	0.0952	0.3040	0.7920
7	0.0211	0.0422	0.0632						0.0152	-0.0728	0.2168	0.0968	0.2168	0.8784
8	0.0128	0.0256	0.0384						0.0515	-0.0428	0.0573	0	0	0
9	0.0057	0.0115	0.0172						0	0	0	0	0	0
10	0	0	0						0	0	0	0	0	0
11	-0.0043	-0.0086	-0.0128						-0.0385	-0.0428	-0.0428	0	0	0.6250
12	-0.0072	-0.0144	-0.0216						-0.0648	-0.0720	-0.0720	0	0	0.6250
13	-0.0089	-0.0179	-0.0268						-0.0803	-0.0893	-0.0893	0	0	0.6250
14	-0.0098	-0.0192	-0.0288						-0.0864	-0.0960	-0.0960	0	0	0.6250
15	-0.0094	-0.0188	-0.0281						-0.0844	-0.0938	-0.0938	0	0	0.6250
16	-0.0084	-0.0168	-0.0252						-0.0756	-0.0840	-0.0840	0	0	0.6250
17	-0.0068	-0.0137	-0.0205						-0.0614	-0.0683	-0.0683	0	0	0.6250
18	-0.0048	-0.0096	-0.0144						-0.0432	-0.0480	-0.0480	0	0	0.6250
19	-0.0025	-0.0050	-0.0074						-0.0223	-0.0248	-0.0248	0	0	0.6250
20	0	0	0						0	0	0	0	0	0
A <sub>1</sub>	0.0388	0.0675	0.0963						-0.0173	-0.0625	0.4375	0.0625	0.4375	0.6250
A <sub>2</sub>	-0.0063	-0.0125	-0.0188						0.0643	-0.0625	0.0625	0.0625	-0.0625	0.6250
ΣA	0.0325	0.0550	0.0675	0.0700	0.0825	0.0450	0.0175	-0.0200	0.0643	-0.1250	0.3750	0.6250	0.3750	1.2500

## Trial Calculation of Section

- Design Bending Moment

$$\begin{aligned}
 \text{Combined Moment } MC &= w \cdot L^2/8 - RC \cdot L/4 \\
 &= w \cdot L^2/8 - 5wL^2/32 \\
 &= -wL^2/32
 \end{aligned}$$

- In case of L=100m, w=28Kn/m
- Mc=-8759kn-m
- If Dead Load Moment is assumed same as Mc, total moment comes to [-8759x2=-17,518 kn-m]
- What dimension of box section is suitable?
- Please try!

## Trial Calculation

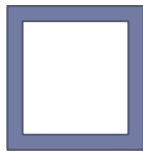
### 1. Required Z(Section Modulus)?

- In case that steel grade is SM490Y,

$$\sigma_a = 200 \text{ N/mm}^2 = 20 \text{ Kn/cm}^2$$

$$Z > M / \sigma_a$$

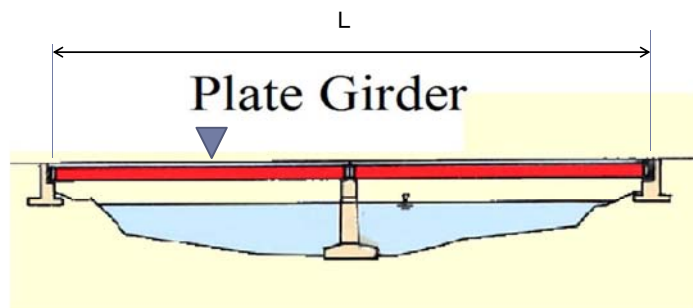
$$> 1,751,800 / 20 = 87,590 \text{ cm}^3$$

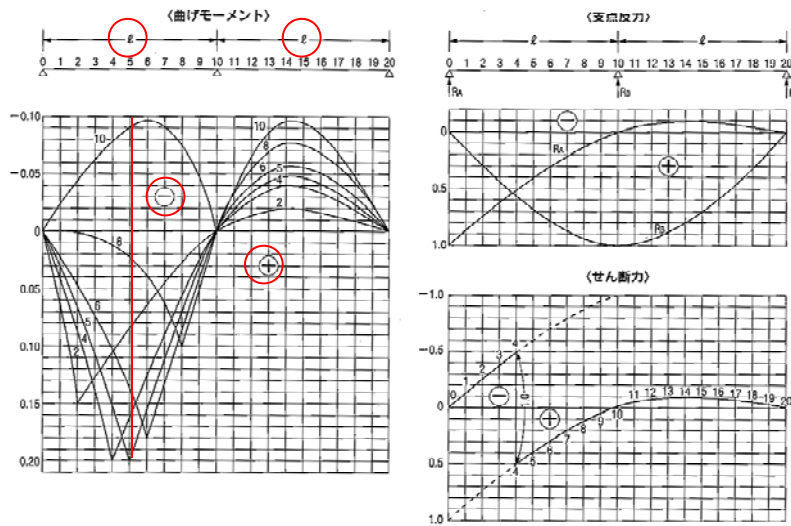


If you choose box section,  
 What height of web is?  
 What width of flange?  
 How thick is plate?  
 (including stiffener)

## Practice Calculation 3

Bending Moment at  $\frac{1}{4}$  span





橋脚点	橋										点			
	曲げモーメント (kN・m)										せん断力 (kN)		支点反力 (kN)	
	1	2	3	4	5	6	7	8	9	10	$Q_{10}$	$Q_{10}$	$R_A$	$R_B$
0	0	0	0	0	0	0	0	0	0	0	1.0000	0	1.0000	0
1	0.0875	0.0751	0.0628	0.0501	0.0376	0.0252	0.0127	0.0002	-0.0123	-0.0248	0.8753	0.0248	0.8753	0.1495
2	0.0752	0.1924	0.1286	0.1008	0.0760	0.0512	0.0264	0.0016	-0.0292	-0.0480	0.7620	0.0480	0.7520	0.2980
3	0.0632	0.1264	0.1805	0.1527	0.1159	0.0791	0.0422	0.0054	-0.0314	-0.0683	0.6318	0.0683	0.6318	0.4385
4	0.0516	0.1032	0.1549	0.2064	0.1590	0.1090	0.0612	0.0128	-0.0359	-0.0840	0.5160	0.0840	0.5160	0.5880
5	0.0406	0.0812	0.1219	0.1625	0.2031	0.1459	0.0844	0.0250	-0.0344	-0.0938	0.4085	0.0938	0.4083	0.6875
6	0.0304	0.0600	0.0912	0.1216	0.1520	0.1824	0.1128	0.0432	-0.0284	-0.0980	0.3040	0.0980	0.3040	0.7920
7	0.0211	0.0422	0.0632	0.0943	0.1054	0.1295	0.1475	0.0688	-0.0103	-0.0893	0.2108	0.0893	0.2108	0.8785
8	0.0126	0.0256	0.0384	0.0512	0.0640	0.0768	0.8898	0.1024	0.0152	-0.0720	0.1280	0.0720	0.1280	0.9440
9	0.0057	0.0115	0.0172	0.0229	0.0286	0.0344	0.0401	0.0458	0.0515	-0.0428	0.0573	0.0428	0.0573	0.9855
10	0	0	0	0	0	0	0	0	0	0	0	1.0000	0	1.0000
11	-0.0043	-0.0086	-0.0128	-0.0171	-0.0214	-0.0257	-0.0299	-0.0342	-0.0385	-0.0428	-0.0428	0.9428	-0.0428	0.9855
12	-0.0072	-0.0144	-0.0216	-0.0288	-0.0360	-0.0432	-0.0504	-0.0576	-0.0648	-0.0720	-0.0720	0.8720	-0.0720	0.9440
13	-0.0089	-0.0179	-0.0268	-0.0357	-0.0446	-0.0536	-0.0625	-0.0714	-0.0803	-0.0893	-0.0893	0.7893	-0.0893	0.8785
14	-0.0098	-0.0192	-0.0288	-0.0384	-0.0480	-0.0576	-0.0672	-0.0768	-0.0864	-0.0960	-0.0960	0.6960	-0.0960	0.7920
15	-0.0094	-0.0188	-0.0281	-0.0375	-0.0469	-0.0563	-0.0656	-0.0750	-0.0844	-0.0938	-0.0938	0.6038	-0.0938	0.8875
16	-0.0084	-0.0168	-0.0252	-0.0336	-0.0420	-0.0504	-0.0588	-0.0672	-0.0756	-0.0840	-0.0840	0.4940	-0.0840	0.5880
17	-0.0068	-0.0137	-0.0205	-0.0273	-0.0341	-0.0410	-0.0478	-0.0546	-0.0614	-0.0683	-0.0683	0.3683	-0.0683	0.4385
18	-0.0048	-0.0096	-0.0144	-0.0192	-0.0240	-0.0288	-0.0336	-0.0384	-0.0432	-0.0480	-0.0480	0.2480	-0.0480	0.2960
19	-0.0025	-0.0050	-0.0074	-0.0099	-0.0124	-0.0149	-0.0173	-0.0198	-0.0223	-0.0248	-0.0248	0.1248	-0.0248	0.1495
20	0	0	0	0	0	0	0	0	0	0	0	0	0	0
$A_1$	0.0388	0.0676	0.0963	0.0938	0.0938	0.0925	0.0613	0.0300	-0.0113	-0.0625	0.4375	0.0625	0.4375	0.6250
$A_2$	-0.0093	-0.0126	-0.0188	-0.0264	-0.0313	0.0375	0.0430	-0.0500	-0.0563	-0.0625	-0.0625	-0.0625	-0.0625	0.6250
$\Sigma A$	0.0325	0.0550	0.0676	0.0700	0.0625	0.0450	0.0175	0.0200	0.0075	-0.1250	0.3750	0.6250	0.3750	1.2500

For Dead Load : Full Span Load  $0.625 \cdot (L/2)^2 w$   
 Live Load: Positive Zone Load  $0.938 \cdot (L/2)^2 w$



JICA Survey Team 29

### Calculation Process for Axial Force & Reaction

Truss Type

Loading at Lower Chord

Height of Truss  $h$

Span Length  $L$

Diagonal Inclination  $60^\circ$  (Assumption)

JICA Survey Team 30

### Practice Calculation of the red circled Member

Truss Type

RA RB

Upper Chord U1

Lower Chord L1

End Diagonal D1

# Detailed Design on Bago River Bridge Construction Project

Design Technology Transfer  
Lecture : Superstructure of Steel Box Girder Design

Dec 2017

## Contents

1. Reconfirmation of Buckling Stress
  - Buckling Stress 1: Phenomena of Buckling
  - Buckling Stress 2: Differential Equation
2. Relation between  $\sigma_{cr}$  and Gyration Radius  $r$
3. Comparison with Yield Stress
4. Load Carrying Capacity Curve for Column
5. Japanese Standard of  $\sigma_{cr}$  Decision
6. Calculation Exercise
7. Buckling of Un-stiffened Plate
  - Fundamental Equation
  - Load Carrying Capacity Curve for Un-Stiffened Curve
  - Buckling Coefficient

## Contents

8. Buckling of Stiffened Plate
  - Plate Bending Stiffness
  - Stiffness as a Column
  - Load Carrying Capacity Curve for Un-Stiffened Curve
  - Buckling Coefficient of Plate and Stiffeners
  - Allowable Stress of stiffened Plate against Local Buckling
9. Design of Longitudinal Stiffeners
10. Horizontal Stiffeners for Web Plate
11. Calculation Exercise

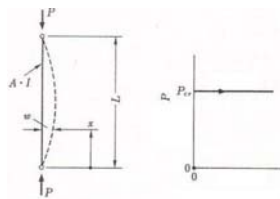
## Buckling Stress 1

- Theoretical Equation

Strain Energy due to Compression Stress

⇒ Strain Energy due to Bending Deformation

(Theoretically, Buckling happens suddenly, but actual Buckling is occurred gradually because of existing initial deformation.)



Critical Load:  $P_{cr}$  Basic Buckling Stress:  $\sigma_{cr}$   
 $\sigma_{cr} = P_{cr} / A$

Bending Moment:  $M = P \cdot w$

Deflection due to M:  $w$

$$d^2w/dx^2 = -M/EI = -Pw/EI$$

$$d^2w/dx^2 + k^2 \cdot w = 0$$

## Buckling Stress 1

- The above equations show the idealized relation.
- No eccentricity of member axis is assumed and also yield stress is higher than critical stress.
- Compression deformation moves to bending deformation when the stress reaches to critical stress  $\sigma_{cr}$ .
- On the above formula,  $P/EI$  is replaced by  $k^2$ .
- This is very skillful replacement.

## Buckling Stress 2

- Basic Equation of Buckling and General Solution

$$d^2w/dx^2 + k^2 \cdot w = 0$$

$$w = \alpha \cdot \sin(kx) + \beta \cdot \cos(kx)$$

Taking account of boundary condition

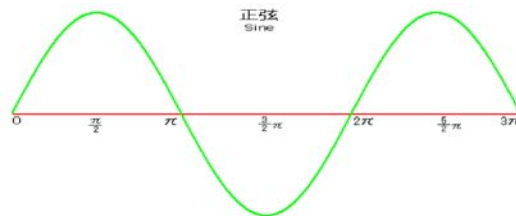
$$w = 0 \text{ at } x = 0 \text{ and } x = L$$

$$w = \alpha \cdot \sin(0) + \beta \cdot \cos(0) = \beta = 0$$

$$w = \alpha \cdot \sin(kL) = \alpha \cdot \sin(n \cdot \pi)$$

## General Solution

- $\sin(kx)' = k \cdot \cos(kx), \quad \cos(kx)' = -k \cdot \sin(kx),$   
 $\sin(kx)'' = -k^2 \cdot \sin(kx), \quad \cos(kx)'' = -k^2 \cdot \cos(kx)$   
 $d^2w/dx^2 = -k^2(\alpha \sin(kx) + \beta \cos(kx))$   
 $= -k^2w$



## Relation between $\sigma_{cr}$ and Radius of Gyration

$$W = \alpha \cdot \sin(n \cdot \pi)$$

$$kL = n \cdot \pi,$$

$$k^2 = (n\pi/L)^2 = P/EI$$

$$P = n^2 \pi^2 EI / L^2,$$

$$P_{cr} = \pi^2 EI / L^2$$

$$\sigma_{cr} = P_{cr} / A = \pi^2 EI / AL^2$$

$$= \pi^2 E / (L/r)^2 \quad (r = \sqrt{I/A})$$

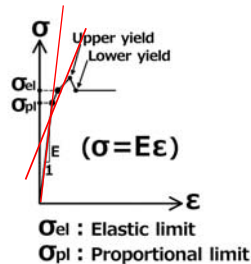
**L/r: Slenderness Ratio**

## Relation between $\sigma_{cr}$ and Radius of Gyration

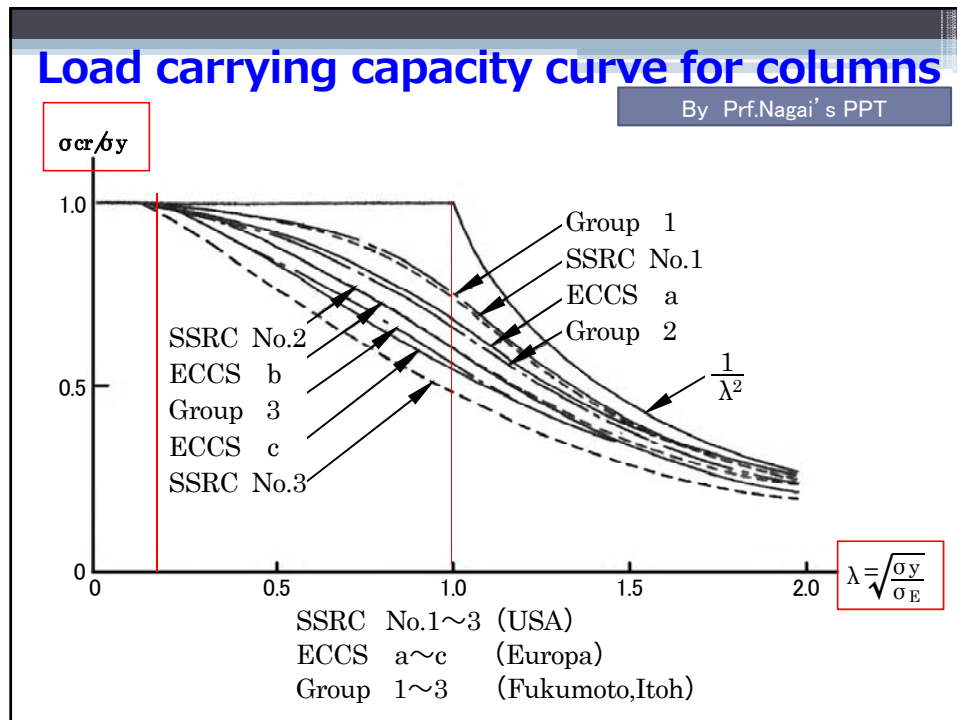
- This equation shows Buckling stress  $\sigma_{cr}$  is related to the ratio of Column length and radius of gyration.
- It is expressed as Slenderness Ratio.
- According as length becomes shorter or radius becomes larger,  $\sigma_{cr}$  becomes larger.
- To increase (r), Moment of Inertia I should be larger even if area is same.

## Comparison with Yield stress

- $\sigma_{cri} = P_{cri}/A = \pi^2 EI / AL^2 = \pi^2 E e / (L/r)^2$   
(Euler Elastic Buckling)
- $\sigma_r = Pr/A = \pi^2 EI / AL^2 = \pi^2 E r / (L/r)^2 < \sigma_y < \sigma_{cri}$   
(Buckling with initial deformation and deformation after yield)



$\sigma_r$  is decided in accordance with the application formula based on experiment results.



## Evaluation of $\sigma_{cr}$

- These Buckling Resistance Curve were derived from some experiments done by any other laboratories.
- Vertical Axis shows the ratio of  $\sigma_{cr}$  by  $\sigma_y$ , and Horizontal Axis shows the square root ratio of  $\sigma_y$  by the Euler's critical stress  $\sigma_e$ .

## Japanese Standard of Cr

- $\lambda \leq 0.2$        $\sigma_{cr}/\sigma_y = 1.0$
- $0.2 < \lambda \leq 1.0$      $\sigma_{cr}/\sigma_y = 1.109 - 0.543\lambda$
- $1.0 < \lambda$        $\sigma_{cr}/\sigma_y = 1.0 / (0.773 + \lambda^2)$

$$\lambda = \sqrt{\sigma_y / \sigma_e}$$

$$\sigma_e = \pi^2 E / (L/r)^2$$

- $\sigma_{cr} / (\text{safety factor : 1.7}) = \sigma_{ca}$
- Buckling Resistance Curve is separated to 3 parts.
- $\sigma_y$  is depend on material grade, and
- $\sigma_e$  is depend on the ratio of gyration radius r and member length L.
- 

## Allowable stress of compression member without local buckling

鋼種 板厚 (mm)	SS400 SM400 SMA400W	SM490	SM490Y SM520 SMA490W	SM570 SMA570W
40 以下	$140: \frac{l}{r} \leq 18$	$185: \frac{l}{r} \leq 16$	$210: \frac{l}{r} \leq 15$	$255: \frac{l}{r} \leq 18$
	$140 - 0.82 \left( \frac{l}{r} - 18 \right):$ $18 < \frac{l}{r} \leq 92$	$185 - 1.2 \left( \frac{l}{r} - 16 \right):$ $16 < \frac{l}{r} \leq 79$	$210 - 1.5 \left( \frac{l}{r} - 15 \right):$ $15 < \frac{l}{r} \leq 75$	$255 - 2.1 \left( \frac{l}{r} - 18 \right):$ $18 < \frac{l}{r} \leq 67$
	$\frac{1,200,000}{6,700 + \left( \frac{l}{r} \right)^2};$	$\frac{1,200,000}{5,000 + \left( \frac{l}{r} \right)^2};$	$\frac{1,200,000}{4,400 + \left( \frac{l}{r} \right)^2};$	$\frac{1,200,000}{3,500 + \left( \frac{l}{r} \right)^2};$
	$92 < \frac{l}{r}$	$79 < \frac{l}{r}$	$75 < \frac{l}{r}$	$67 < \frac{l}{r}$

- This is the table of allowable stress relating to buckling of column.
- So, local buckling of plate is not considered at this moment.

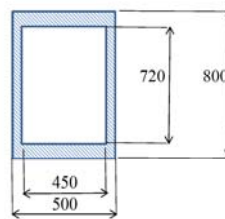
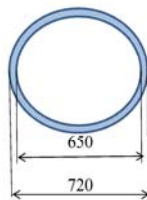


## Calculation Exercise

What is the **allowable stress** of each section?

Column Length  $L=5000\text{mm}$ , Steel material grade SM490Y

$D_o=$	720	mm	$H_o=$	800	$H_i=$	720
$D_i=$	650	mm	$W_o=$	500	$W_i=$	450



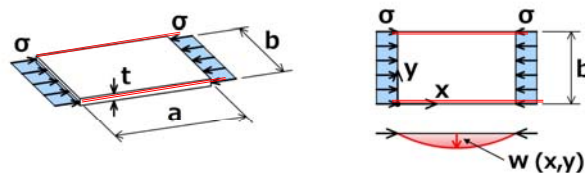
By Prf.Nagai's PPT

## Buckling of Un-Stiffend Plate

4 Edges are simply supported



### Fundamental equation



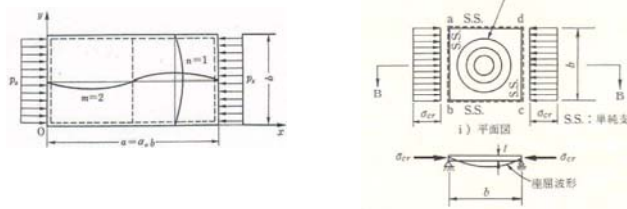
$$B \left( \frac{\partial^4 w}{\partial x^4} + 2 \frac{\partial^4 w}{\partial x^2 \partial y^2} + \frac{\partial^4 w}{\partial y^4} \right) + (\sigma t) \frac{\partial^2 w}{\partial x^2} = 0 \quad (1)$$

$$B = \frac{Et^3}{12(1-\nu^2)}$$

● Factor B shows bending stiffness of unit width panel considering about poisson ratio.

## Buckling of Un-Stiffend Plate

- Plate deflection is 2dimensional. Usually, panel length a is larger than width b.



- Deflection figure of rectangular is like as contour line.

By Prf.Nagai's PPT

Assuming,  $w(x,y) = A_{m,n} \sin \frac{m\pi}{a} x \cdot \sin \frac{n\pi}{b} y$  ——— (2)  
 (  $m, n = 1,2,3 \dots\dots$  )  
 satisfying boundary condition

$$\sigma_E = \frac{\pi^2 B}{b^2 t} \left( m \frac{b}{a} + n \frac{a}{m b} \right)^2$$

min. value is obtained when  $n=1$ , and setting  $\alpha = a/b$  ( $\alpha$ : aspect ratio)

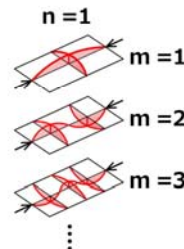
$$\sigma_E = \frac{\pi^2 B}{b^2 t} \left( \frac{m}{\alpha} + \frac{\alpha}{m} \right)^2$$

We rewrite

$$\sigma_E = k \frac{\pi^2 E}{12(1-\nu^2)} \left( \frac{t}{b} \right)^2 = k \cdot \sigma_{E0} = \sigma_{E0}$$

$$k = \left( \frac{m}{\alpha} + \frac{\alpha}{m} \right)^2 \quad (m = 1,2,3 \dots\dots)$$

**k** : buckling coefficient of plate

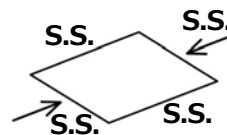
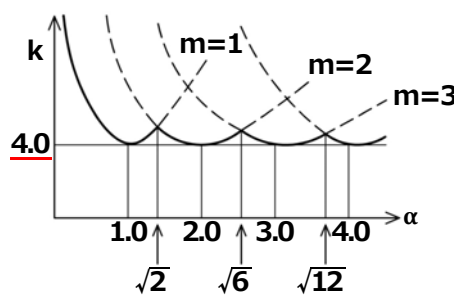


## Buckling Coefficient

- Considering boundary condition, the deflection is 0 at for edges.
- $P_{cr} = B\pi^2 \frac{\{(m/a)^2 + (n/b)^2\}^2}{(m/a)^2}$
- $\sigma_{cr} = B\pi^2/bt \cdot \frac{\{(m/a)^2 + (n/b)^2\}^2}{(m/a)^2}$
- $= B\pi^2/bt \cdot \{(m/a) + n^2a/mb^2\}^2$
- $= B\pi^2/b^2t \cdot \{mb/a + n^2a/mb\}^2$
- $= B\pi^2/b^2t \cdot \{m/\alpha + n^2\alpha/m\}^2$
- $= B\pi^2/b^2t \cdot \{m/\alpha + \alpha/m\}^2$  (n=1)
- $= \pi^2 E/12(1-\nu^2) \cdot (t/b)^2 \cdot \{m/\alpha + \alpha/m\}^2$
- $= k \cdot \sigma_e$
- **k**: Buckling coefficient      $\alpha = a/b$
- $\sigma_e$ : Critical buckling stress without stiffeners
- If  $m=1, \alpha=1$  ( $a=b$ )      $k=4$

### 10-2-3 ④

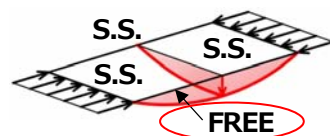
By Prof.Nagai's PPT



**S.S. : Simply Supported**

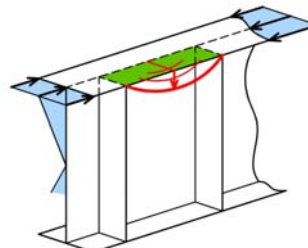
$$\left( w=0, \frac{\partial^2 w}{\partial x^2} = \frac{\partial^2 w}{\partial y^2} = 0 \right)$$

$k_{min.} = 4.0$



$$k = \frac{1}{\alpha^2} + 0.426$$

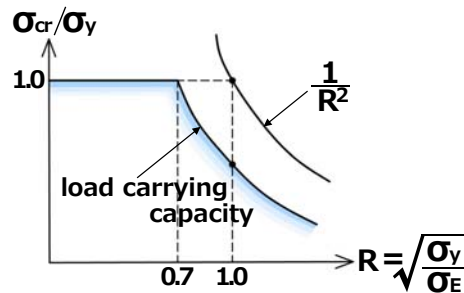
$\alpha \rightarrow \infty$       $k_{min.} = 0.426$



## Ultimate strength of unstiffened plate by JHBS

By Prof. Nagai's PPT

$$R = \sqrt{\frac{\sigma_y}{\sigma_E}} = \sqrt{\frac{\sigma_y}{E} \cdot \frac{12(1-\nu^2)}{\pi^2 k}} \cdot \left(\frac{b}{t}\right)$$



$$\frac{\sigma_{cr}}{\sigma_y} = 1.0 \quad R \leq 0.7$$

$$\frac{\sigma_{cr}}{\sigma_y} = 0.5/R^2 \quad 0.7 < R$$

## The Relation between $\sigma_e$ and $\sigma_{cr}$

- The above figure shows  $\sigma_{cr}$  is decreased in accordance with  $(b/t)$ .
- This is based on the experimental results including initial deformation and residual stresses due to welding.
- $\sigma_e = \pi^2 Ek/12(1-\nu^2)$   
This equation shows Larger  $k$  makes larger  $\sigma_e$ .
- Buckling Coefficient  $k$  is changed in accordance with stress distribution state.

By Prof.Nagai's PPT

### K value depending on stress condition

$(\sigma_E = k\sigma_{E0})$

$\alpha = \frac{a}{b}$

$2/3 < \alpha < 2/3$      $K \cong 23.9$   
 $\alpha < 2/3$      $K \cong 15.87 + 1.87\alpha^2 + 8.6/\alpha^2$

$\varphi = \frac{\sigma_1 - \sigma_2}{\sigma_1}$

$K = \frac{8.4}{2.1 - \varphi}$      $0 \leq \varphi \leq 1$   
 $K = 10\varphi - 13.73\varphi - 11.36$      $1 < \varphi \leq 2$   
 $\uparrow \alpha > 1.0$

$2/3 < \alpha < 2/3$      $K \cong 7.0$   
 $\alpha < 2/3$      $K \cong 2.366 + 5.3\alpha^2 + \frac{1}{\alpha^2}$

$\alpha < 1$

$K_\tau = 5.34 + \frac{4}{\alpha^2}$   
 $K_\tau = 4.00 + \frac{5.34}{\alpha^2}$

$(\tau_E = k_\tau \sigma_{E0})$

24

Allowable stress is specified by b,t  
on JHBS (Simply support at 4-Edges)

SS400 SM400 SMA400W	40以下	140	: $\frac{b}{38.7f} \leq t$
		$210,000 \left(\frac{t}{b}\right)^2$	: $\frac{b}{80f} \leq t < \frac{b}{38.7f}$
	40を超え 100以下	125	: $\frac{b}{41.0f} \leq t$
		$210,000 \left(\frac{t}{b}\right)^2$	: $\frac{b}{80f} \leq t < \frac{b}{41.0f}$

SM490Y SM520 SMA490W	40以下	210	: $\frac{b}{31.6f} \leq t$
		$210,000 \left(\frac{t}{b}\right)^2$	: $\frac{b}{80f} \leq t < \frac{b}{31.6f}$
	40を超え 75以下	195	: $\frac{b}{32.8f} \leq t$
		$210,000 \left(\frac{t}{b}\right)^2$	: $\frac{b}{80f} \leq t < \frac{b}{32.8f}$

This table is shown as example, and f shows the stress gradient

## Buckling of Stiffened Plate

Plate like as Flange and Web of Box Girder should be stiffened by many stiffeners. This procedure is most important on designing of steel box girder.

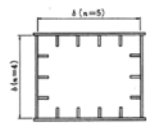


図-4.2.4 補剛板の全幅

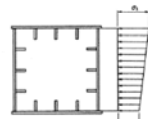


図-4.2.5 補剛板の縁応力度

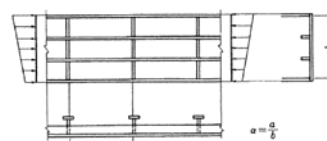
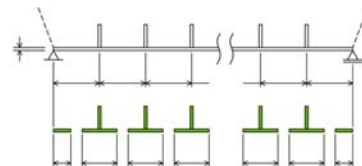


図-4.2.6 補剛板の縦横寸法比  $a$

## Buckling of Stiffened Plate

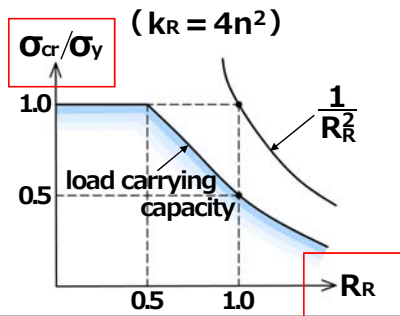
- If considering about small panel that has width  $b$  and thickness  $t$ , and moreover with free side edge, The fundamental bending stiffness is  $EI = Ebt^3/12(1-\nu^2)$ .
- Then, deflection of this panel is restricted by both web and stiffeners.
- The small part of stiffeners are assumed as column.



## Ultimate strength of stiffened plate by JHBS

By Prf.Nagai's PPT

$$R_R = \sqrt{\frac{\sigma_y}{\sigma_E}} = \sqrt{\frac{\sigma_y}{E} \cdot \frac{12(1-\nu^2)}{\pi^2 k_R}} \cdot \left(\frac{b}{t}\right)$$



$\frac{\sigma_{cr}}{\sigma_y} = 1.0$	$R_R \leq 0.5$
$\frac{\sigma_{cr}}{\sigma_y} = 1.5 - R_R$	$0.5 < R_R \leq 1.0$
$\frac{\sigma_{cr}}{\sigma_y} = \frac{0.5}{R_R^2}$	$1.0 < R_R$

## Buckling Coefficient $k_R, k_F$ of Stiffened Plate and Stiffeners

- $R_R = \sqrt{\left\{ \left( \frac{\sigma_y}{E} \right) \cdot \frac{12(1-\nu^2)}{\pi^2 k_R} \right\}}$  (Ordinary Formula)
- $k_R =$  Buckling Coefficient ( $=4n^2$ )
  - n: Panel numbers separated by stiffeners
- $k_F = \left\{ \frac{(1+\alpha^2)^2 + n\gamma_L}{\alpha^2(1+n\delta_L)} \right\}$  ( $\alpha \leq \alpha_0$ )
  - $k_F = 2 \left\{ \frac{1 + \sqrt{1+n\gamma_L}}{1+n\delta_L} \right\}$  ( $\alpha > \alpha_0$ )
  - $\gamma_L = I_L / (bt^3/11)$  : Stiffness Ratio of Stiffener
  - $\delta_L = A_i / bt$  : Area ratio of stiffener
- The above formula is based on the experimental results and theoretical equation.

## Allowable Stress of Stiffened Plate against Local Buckling 1

鋼種 板厚 (mm)	SS400 SM400 SMA400W	SM490	SM490Y SM520 SMA490W	SM570 SMA570W
40 以下	$140: \frac{b}{28fn} \leq t$	$185: \frac{b}{24fn} \leq t$	$210: \frac{b}{22fn} \leq t$	$255: \frac{b}{22fn} \leq t$
	$140$ $-2.6\left(\frac{b}{fn}-28\right):$ $\frac{b}{56fn} \leq t < \frac{b}{28fn}$	$185$ $-3.9\left(\frac{b}{fn}-24\right):$ $\frac{b}{48fn} \leq t < \frac{b}{24fn}$	$210$ $-4.6\left(\frac{b}{fn}-22\right):$ $\frac{b}{46fn} \leq t < \frac{b}{22fn}$	$255$ $-6.9\left(\frac{b}{fn}-22\right):$ $\frac{b}{40fn} \leq t < \frac{b}{22fn}$
	$210,000\left(\frac{fn}{b}\right)^2:$ $\frac{b}{80fn} \leq t < \frac{b}{56fn}$	$210,000\left(\frac{fn}{b}\right)^2:$ $\frac{b}{80fn} \leq t < \frac{b}{48fn}$	$210,000\left(\frac{fn}{b}\right)^2:$ $\frac{b}{80fn} \leq t < \frac{b}{46fn}$	$210,000\left(\frac{fn}{b}\right)^2:$ $\frac{b}{80fn} \leq t < \frac{b}{40fn}$

## Allowable Stress of Stiffened Plate against Local Buckling 2

40 を 超え 75 以下	$125: \frac{b}{28fn} \leq t$	$175: \frac{b}{24fn} \leq t$	$195: \frac{b}{22fn} \leq t$	$245: \frac{b}{22fn} \leq t$
	$125$ $-2.1\left(\frac{b}{fn}-28\right):$ $\frac{b}{58fn} \leq t < \frac{b}{28fn}$	$175$ $-3.5\left(\frac{b}{fn}-24\right):$ $\frac{b}{50fn} \leq t < \frac{b}{24fn}$	$195$ $-4.0\left(\frac{b}{fn}-22\right):$ $\frac{b}{46fn} \leq t < \frac{b}{22fn}$	$245$ $-6.2\left(\frac{b}{fn}-22\right):$ $\frac{b}{42fn} \leq t < \frac{b}{22fn}$
75 を 超え 100 以下	$210,000\left(\frac{fn}{b}\right)^2:$ $\frac{b}{80fn} \leq t < \frac{b}{58fn}$	$210,000\left(\frac{fn}{b}\right)^2:$ $\frac{b}{80fn} \leq t < \frac{b}{50fn}$	$210,000\left(\frac{fn}{b}\right)^2:$ $\frac{b}{80fn} \leq t < \frac{b}{46fn}$	$210,000\left(\frac{fn}{b}\right)^2:$ $\frac{b}{80fn} \leq t < \frac{b}{42fn}$
			$190: \frac{b}{22fn} \leq t$ $190$ $-3.7\left(\frac{b}{fn}-22\right):$ $\frac{b}{48fn} \leq t < \frac{b}{22fn}$ $210,000\left(\frac{fn}{b}\right)^2:$ $\frac{b}{80fn} \leq t < \frac{b}{48fn}$	$240: \frac{b}{22fn} \leq t$ $240$ $-6.0\left(\frac{b}{fn}-22\right):$ $\frac{b}{42fn} \leq t < \frac{b}{22fn}$ $210,000\left(\frac{fn}{b}\right)^2:$ $\frac{b}{80fn} \leq t < \frac{b}{42fn}$

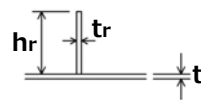


## Design of longitudinal ribs ( $I_{\ell}$ )

By Prof.Nagai's PPT

$$\gamma_{\ell} = \frac{I_{\ell}}{\frac{bt^3}{12(1-\nu^2)}} \cong \frac{I_{\ell}}{\frac{bt^3}{11}} \longrightarrow I_{\ell} \geq \frac{bt^3}{11} \cdot \gamma_{\ell, \text{req.}}$$

$$A_{\ell} = \frac{bt}{10n}$$



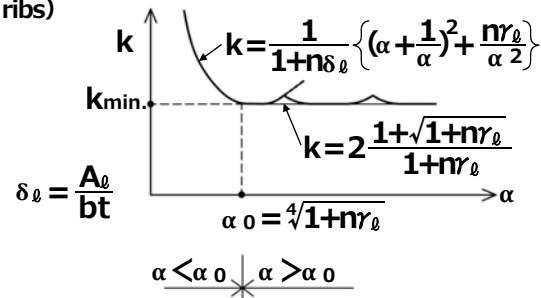
$$A_{\ell} = hrtr$$

$$I_{\ell} = \frac{hr^3tr}{3}$$

From condition,

 $\sigma_E^{(1)}$  (buckling stress of plate between ribs) =  $\sigma_E^{(2)}$  (buckling stress of stiffened plate)

$$k = 4n^2$$



$$1) \quad \alpha \leq \alpha_0 \quad (\&) \quad I_t \geq \frac{bt^3}{11} \cdot \frac{1+n\gamma_{\ell, \text{req.}}}{4\alpha^3}$$

$$\gamma_{\ell, \text{req.}} = 4\alpha^2 n \left( \frac{t_0}{t} \right)^2 (1+n\delta_{\ell}) - \frac{(\alpha^2+1)^2}{n} \quad (t \geq t_0) \quad (R_R < 0.5)$$

$$= 4\alpha^2 n (1+n\delta_{\ell}) - \frac{(\alpha^2+1)}{n} \quad (t < t_0) \quad (R_R > 0.5)$$

(  $t_0$  is the thickness when  $R_R = 0.5$  )

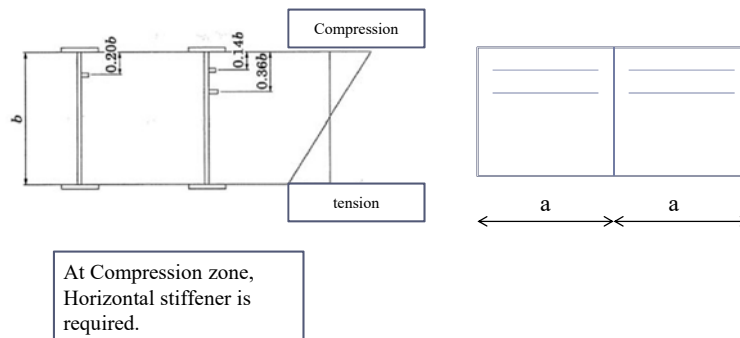
$$2) \quad \text{the others } [ (\alpha > \alpha_0), (\alpha \leq \alpha_0 \ \& \ I_t < \frac{bt^3}{11} \cdot \frac{1+n\gamma_{\ell, \text{req.}}}{4\alpha^3} ) ]$$

$$\gamma_{\ell, \text{req.}} = \frac{1}{n} [ \{ 2n^2 \left( \frac{t_0}{t} \right) (1+n\delta_{\ell}) - 1 \}^2 - 1 ] \quad (t \geq t_0) \quad (R_R < 0.5)$$

$$= \frac{1}{n} [ \{ 2n^2 (1+n\delta_{\ell}) - 1 \}^2 - 1 ] \quad (t > t_0) \quad (R_R > 0.5)$$

## Horizontal stiffener of web

- Web plate has stress gradient.



## Design of Horizontal Stiffener 1

- Stress state should be satisfied with the following formula.

In case of  
no stiffener

$$\left(\frac{b}{100t}\right)^2 \left[ \left(\frac{\sigma}{345}\right)^2 + \left\{ \frac{\tau}{77 + 58(b/a)^2} \right\}^2 \right] \leq 1 : \left(\frac{a}{b} > 1\right)$$

$$\left(\frac{b}{100t}\right)^2 \left[ \left(\frac{\sigma}{345}\right)^2 + \left\{ \frac{\tau}{58 + 77(b/a)^2} \right\}^2 \right] \leq 1 : \left(\frac{a}{b} \leq 1\right)$$

In case of  
single stiffener

$$\left(\frac{b}{100t}\right)^2 \left[ \left(\frac{\sigma}{900}\right)^2 + \left\{ \frac{\tau}{120 + 58(b/a)^2} \right\}^2 \right] \leq 1 : \left(\frac{a}{b} > 0.80\right)$$

$$\left(\frac{b}{100t}\right)^2 \left[ \left(\frac{\sigma}{900}\right)^2 + \left\{ \frac{\tau}{90 + 77(b/a)^2} \right\}^2 \right] \leq 1 : \left(\frac{a}{b} \leq 0.80\right)$$

In case of  
dual stiffeners

$$\left(\frac{b}{100t}\right)^2 \left[ \left(\frac{\sigma}{3,000}\right)^2 + \left\{ \frac{\tau}{187 + 58(b/a)^2} \right\}^2 \right] \leq 1 : \left(\frac{a}{b} > 0.64\right)$$

$$\left(\frac{b}{100t}\right)^2 \left[ \left(\frac{\sigma}{3,000}\right)^2 + \left\{ \frac{\tau}{140 + 77(b/a)^2} \right\}^2 \right] \leq 1 : \left(\frac{a}{b} \leq 0.64\right)$$

## Design of Horizontal Stiffener 2

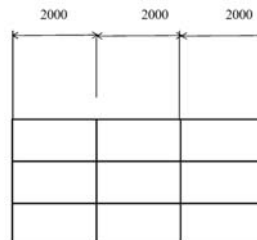
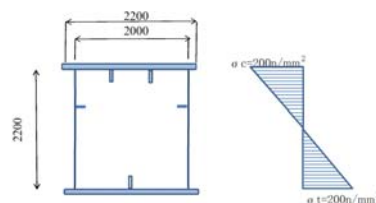
- Stiffness of Horizontal Stiffener should be satisfied with the following formula.
- $I_h \geq bt^3/11 \cdot \gamma_{req}$
- $\gamma_{req} = 30 \cdot (a/b)$
- Vertical stiffeners that separates web by a spacing is required its stiffness more than  $\gamma_{v.req} = 8 \cdot (b/a)^2$

## Calculation Exercise

### Allowable Stress of Flange and Dimension of Stiffeners

#### Design Condition

Width of Flange	W=	2200 mm
Distance of both webs	w=	2000 mm
Thickness of Flange	tf=	16 mm
Space of Cross beam	a=	2000 mm
Thickness of Web plate	tw=	9 mm
Shearing Force of girder	S=	1980 Kn



付録 A 講義及びセミナー資料

A-5 基礎工・下部工の設計概論

# Detailed Design on Bago River Bridge Construction Project

Design Technology Transfer

JICA Study Team

Lecture : Substructure and Foundation Design

25<sup>th</sup> Oct 2017: Group B

26<sup>th</sup> Oct 2017: Group A

JICA Study Team

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## Introduction

- Substructure and Foundation Design -

### 1. LECTURE & BASIC PRACTICE STAGE

#### Objectives of the lecture

To study fundamental issues for Cast-In-Placed pile (CIP Pile) and Steel Pipe Sheet Pile (SPSP) with Reinforced Concrete Pier (RC Pier), which have been applied in New Thaketa Bridge Project and Bago River Bridge Project, through lectures and to learn necessary knowledges as a bridge engineer through exercises.

#### Contents of the lecture

Month	Program	Content	Lecturer
October	Substructure Design 1	Pre-Examination Substructure and Foundation Planning in General and Bago River Bridge Case	By Imada
November	Substructure Design 2	Design of CIP Pile (1), Exercise for CIP Pile	By Takaoka
November	Substructure Design 3	Design of CIP Pile (2), Exercise for CIP Pile Construction Methodology of SPSP Design of SPSP (1), Exercise for SPSP	By Takaoka, Imada
November	Substructure Design 4	Design of SPSP (2) , Exercise for SPSP	By Imada
December	Substructure Design 5	Design of RC Pier, Exercise for RC Pier	By Imada
December	Substructure Design 6	Mid-Term Examination	By Takaoka

# Introduction

- Substructure and Foundation Design -

## 1. LECTURE & BASIC PRACTICE STAGE

### Substructure Design 1

Among the various types of foundation, spread foundation, caisson foundation, pile foundation, steel pipe sheet pile foundation, diaphragm wall foundation and deep foundation will be briefly introduced, and important issues for selection of foundation type will be explained.

The reason why pile foundation (CIP pile) and SPSP were selected in Bago River Bridge will be explained with explanation of topographical, geological and environmental conditions.

### Substructure Design 2

Design of CIP pile including setting design conditions, structural stability, sectional force, stress verification of piles, connection between pile and footing will be explained and some exercise will be done to deepen trainee's understanding.

### Substructure Design 3 and 4

Lecture on the design of SPSP foundation will be held at two times. Firstly, to understand SPSP foundation, construction methodology of SPSP in New Thaketa Bridge Construction Project will be explained. Then, design of SPSP including setting design conditions, structural stability, stress verification of piles, temporary cofferdam design, connection between pile and footing will be explained and some exercise will be done to deepen trainee's understanding.

### Substructure Design 5

Design of RC Pier including verifications at bottom of pier column, beam and bridge seat will be explained and some exercise will be done to deepen trainee's understanding.

### Substructure Design 6

To check the trainees understanding on the contents of above five times lectures, mid-term examination (about two hours) will be implemented.

# Introduction

- Substructure and Foundation Design -

## 2. DETAILED PRACTICE STAGE

### Objectives of the detailed practice

To learn the design flow for SPSP, CIP Pile Foundations and RC Pier by using structural design software (Forum8) as a specific design exercise through 8 weeks.

The design method will apply allowable stress method including seismic design by static analysis against Level-1 earthquake in accordance with Japanese Specifications for Highway Bridge (JSHB).

### Contents of the lecture

Week	Content	Lecturer
1 <sup>st</sup> week	CIP Pile Design	By Takaoka
2 <sup>nd</sup> week	(modeling, setting design conditions, structural stability analysis, stress	
3 <sup>rd</sup> week	verification of piles, connection between pile and footing)	
4 <sup>th</sup> week	SPSP Design	By Imada
5 <sup>th</sup> week	(modeling, setting design conditions, structural stability analysis, temporary	
6 <sup>th</sup> week	cofferdam design, stress verification of piles, connection between pile and footing)	
7 <sup>th</sup> week	RC Pier Design	By Imada
8 <sup>th</sup> week	(modeling, setting design conditions, verifications at bottom of pier column and beam, guideline of rebar arrangement)	

In the last week, based on the theory, knowledge and design method studied through the technical transfer program, design of substructure will be tried by trainee from the beginning to the end, and a presentation for result and summary of the technical transfer program is made by trainee as a conclusion.

# Contents of Lecture (1)

- Substructure and Foundation Planning -

1. Foundation Planning in General
2. Substructure Planning in General
3. Plan of Substructure and Foundation for Bago River Bridge
4. Pre-Test

## 1. Foundation Planning in General

### 1.1 General concept for foundation planning

- Foundation of the bridge shall be planned accordance with overall structural planning, adjacent structures and topographical, geological, hydrological conditions, and environmental condition.
- The foundation planning shall be taken account for the construction easiness, reliability and cost effectiveness.
- Generally, the foundation type is considered after structural type and approximate size of super-structure is determined.

# 1. Foundation Planning in General

## 1.2 Pre-conditions for foundation planning

- In premise of foundation planning, each surveys to determine pre-condition shall be conducted, especially to confirm following conditions;
  - i) Topographical condition
  - ii) Geological condition
  - iii) Hydrological condition
  - iv) Environmental condition
    - noise, vibration, pollution
    - existing structure at neighbor
    - restriction of machine use
    - river condition

# 1. Foundation Planning in General

## 1.3 Type and feature of ground

- a) Sandy ground : sandy ground is expected large bearing capacity which is determined mainly from internal friction angle ( $\phi$ ) and small settlement in general. Hence, it is utilized for bearing layer widely. However sandy ground having low N-value has less bearing capacity and possibility of liquefaction due to earthquake.
- b) Cohesive ground : cohesive ground with soft layer having small N-value has small bearing capacity which is determined by cohesion (C) and large displacement. However, cohesive ground with more than 20 of N-value is enough hard to utilize for bearing layer in general.
- c) Rocky ground : large bearing capacity and less displacement



# 1. Foundation Planning in General

## 1.4 Example of Problems in Foundation

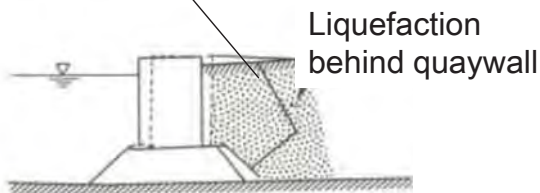
### (i) Problems related to Liquefaction



Falling bridge



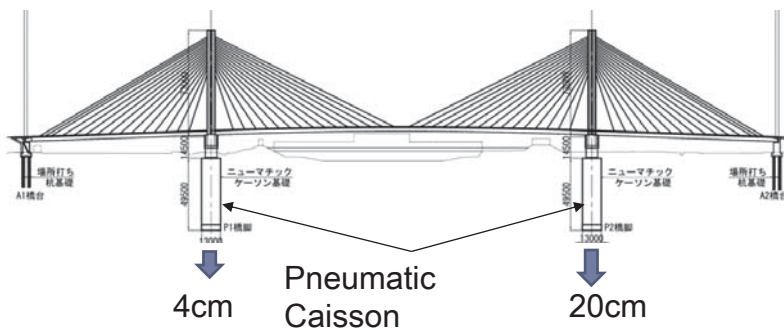
River Dike Collapse



# 1. Foundation Planning in General

## 1.4 Example of Problems in Foundation

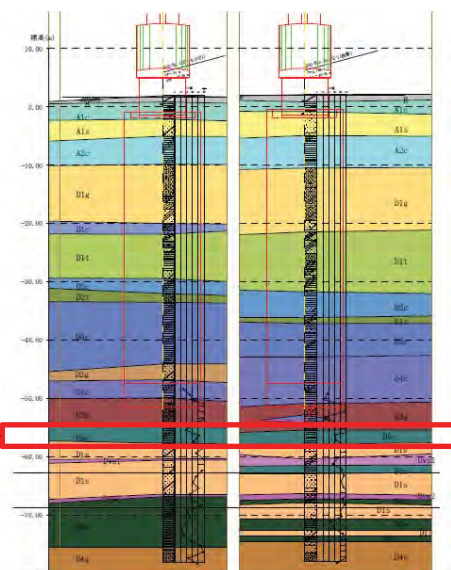
### (ii) Problems related to Consolidation Settlement



Pneumatic Caisson

Main cause: consolidation settlement in cohesive soil layer under tip foundation

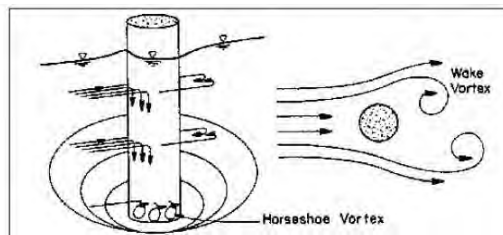
Countermeasure: Preloading etc.



# 1. Foundation Planning in General

## 1.4 Example of Problems in Foundation

### (iii) Problems related to Local Scouring



Source: Evaluating Scour at Bridges (2012 Fifth Edition), Hydraulic Engineering Circular No. 18 (HEC 18), FHWA, USA

Schematic Representation of Scour at a Cylindrical Pier

# 1. Foundation Planning in General

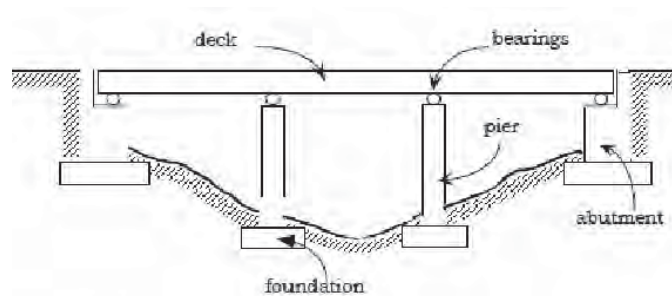
## 1.5 Foundation Type and its features

Foundation is classified into six main categories for foundation planning and design in Japan.

- (i) Spread Foundation
- (ii) Caisson Foundation
- (iii) Pile Foundation
- (iv) Steel Pipe Sheet Pile Foundation
- (v) Diaphragm wall Foundation
- (vi) Deep Foundation

## (i) Spread Foundation

- The footing is directly built on shallow bearing ground without any special structures. The depth of bearing ground is normally at range from 5m to 10m.
- The size and shape of footing can be adjustable depending on the relationship between the loads from structure and bearing capacity of the ground.

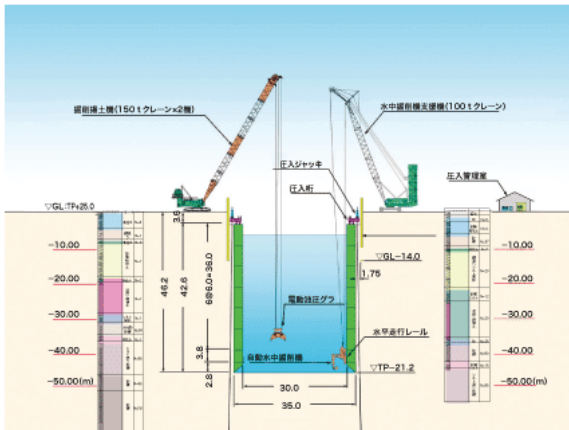


<http://www.slideshare.net/soniafaisal/bridge-engin...>

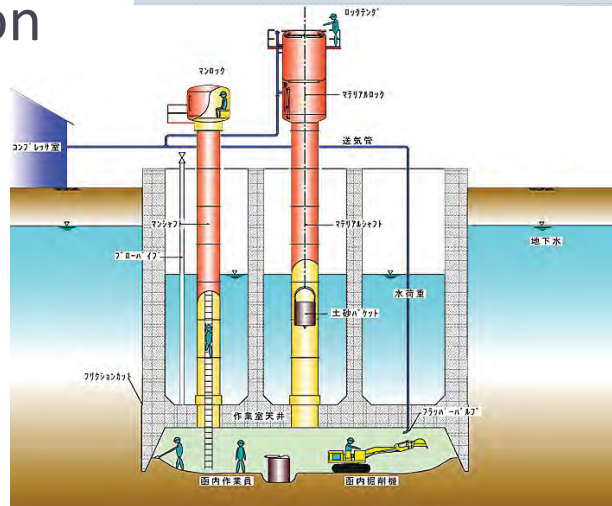
## (ii) Caisson Foundation

- Caisson foundation is made with a well structure which inside is opened. The well is settled by draining out soils from the opening part to reach onto the bearing layer. It is classified to Open Caisson or Pneumatic Caisson.
- It is preferable if the depth of bearing layer is 10m – 30m, but applicable up to 60m depth.

## (ii) Caisson Foundation



<http://www.konoike.co.jp/et/detail/000151.html>



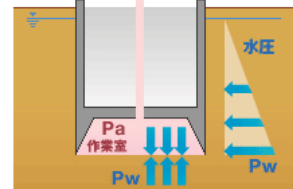
[http://www.ohmoto.co.jp/rovo/img/matic/1\\_1.jpg](http://www.ohmoto.co.jp/rovo/img/matic/1_1.jpg)

### Open Caisson :

The well fabricated on ground is installed and settled by excavating gradually through the opening by manually or machine.

### Pneumatic Caisson :

The water pressure is restricted by the air pressure which is ventilated to the work room. High accuracy of setting work and easy to keep work schedule. Cost is higher than open caisson because special facilities are required.



## (iii) Pile Foundation

### View of Pile Foundation (Cast-in-placed RC pile)



<http://marutaidoboku.co.jp/works/05.html>



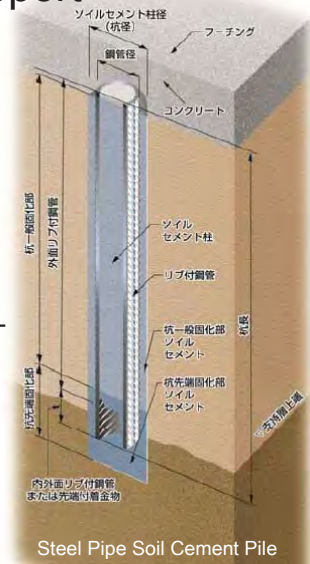
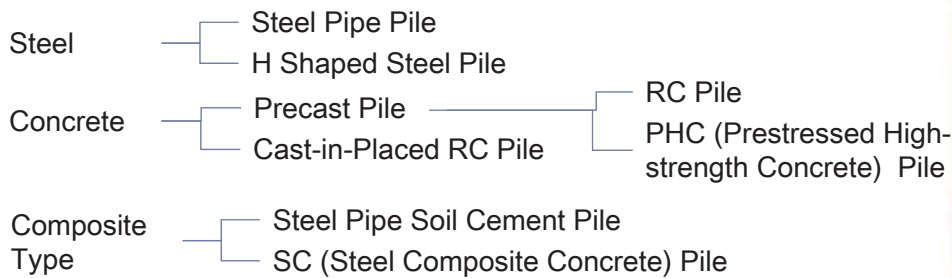
<http://www.ubaura.com/wp/?paged=16>

### (iii) Pile Foundation

#### (1) Categorization of Pile Foundation

- Pile foundation is constructed by installing a slender structure to reach the bearing layer by driven or vibration or casting concrete for the hole excavated on the ground.
- Pile type is categorized by material type, support mechanism and construction method.

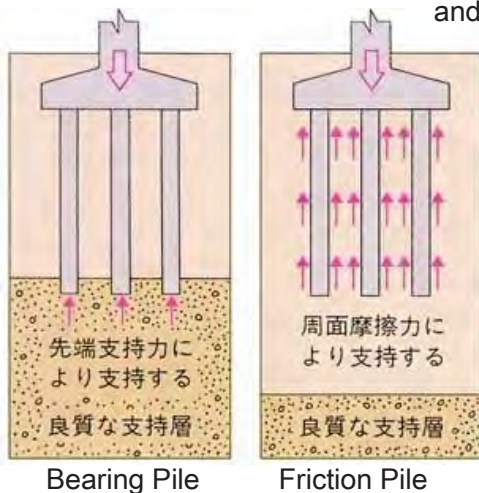
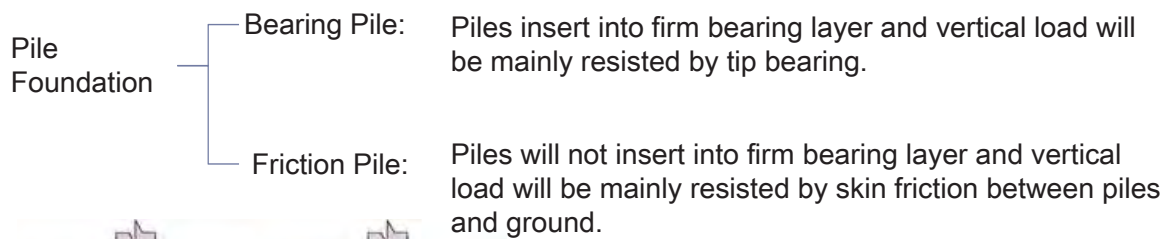
#### Categorization by Material



Steel Pipe Soil Cement Pile

### (iii) Pile Foundation

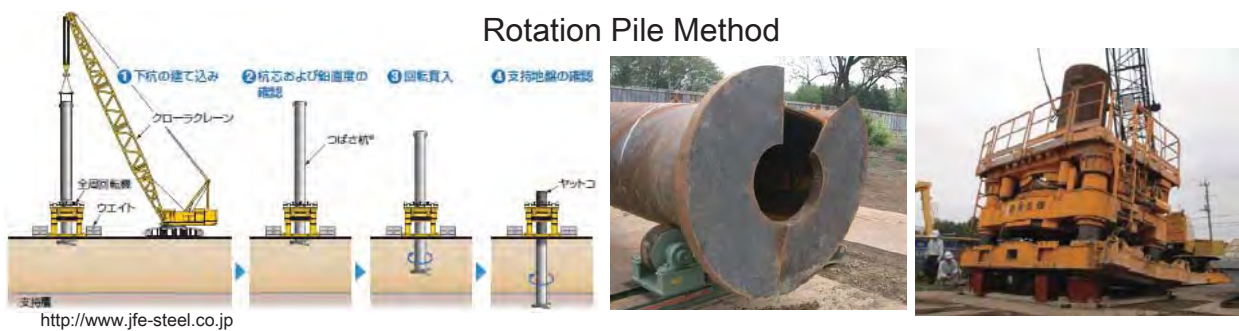
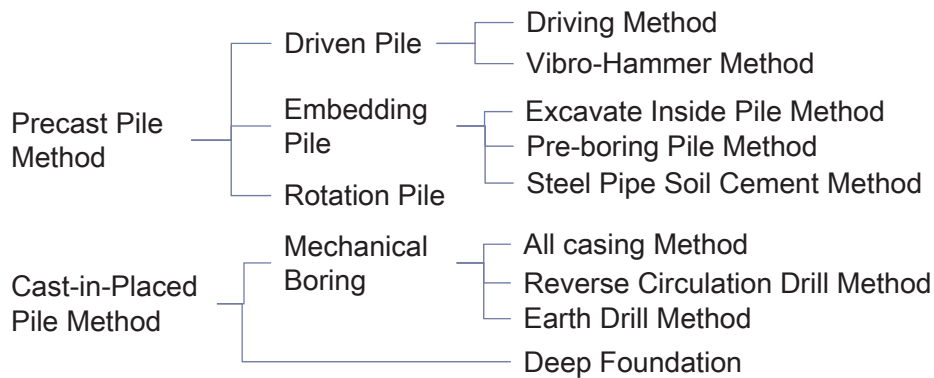
#### Categorization by support mechanism



<https://kotobank.jp/image/dictionary/nipponica/media/81306024015154.jpg>

## (iii) Pile Foundation

### Categorization by construction method



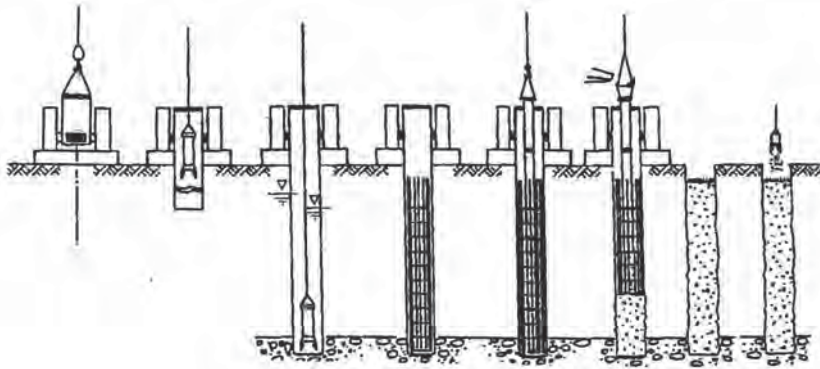
## (iii) Pile Foundation

### (2) Cast-in-Placed RC Pile Method

- Cast in-placed RC pile is the piling method done by excavation with machine or manually and arranging re-bars and casting concrete in the hole.
- Cast-in placed RC pile can be classified into three method as All casing method, Reverse circulation drill method, Earth drill method.
- Three methods have similar features in terms of excavation and casting concrete under water. Some difference is in detail of excavating machine and stabilization of hole wall etc.

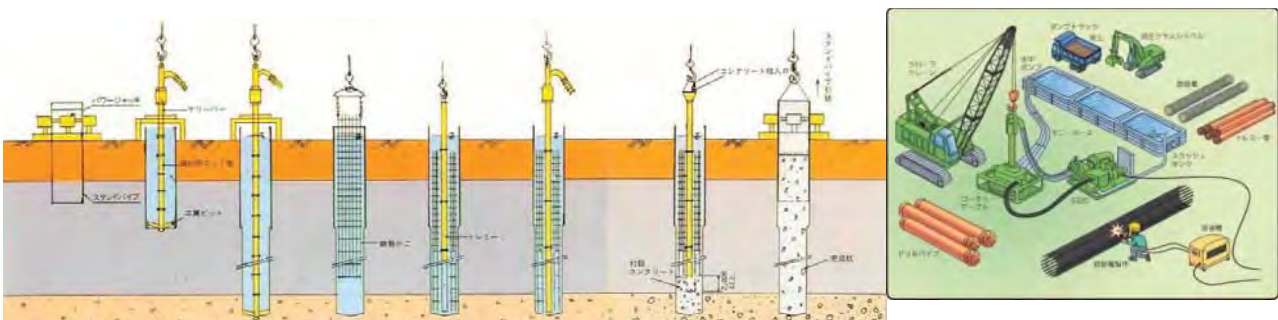
### All Casing Method

- i) Steel casing tube is installed by swinging, pressing for all length of pile.
- ii) Soil in the hole is excavated out by hammer.
- iii) Fabricated reinforcing cage is installed into the hole.
- iv) Concrete is casting into the hole at same time of pulling out the casing tube.



### Reverse Circulation Drilling Method

- i) Standpipe is installed. The hole is filled with water above ground water level in order to provide hydrostatic pressure from inside to protect failure of hole wall.
- ii) Excavated soil and water is drained out by drilling pipe. The water is segregated with soil at the ground and reversed into the hole.
- iii) Fabricated reinforcing cage is installed into the hole. Concrete is cast into the hole.

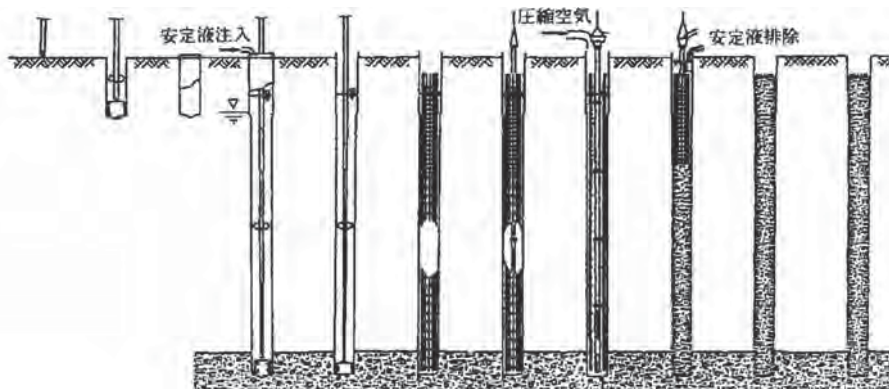


<http://www.taiyo-kiso.co.jp/old/k13-14.htm>

Construction Flow of Reverse Circulation Drill Method

## Earth Drill Method

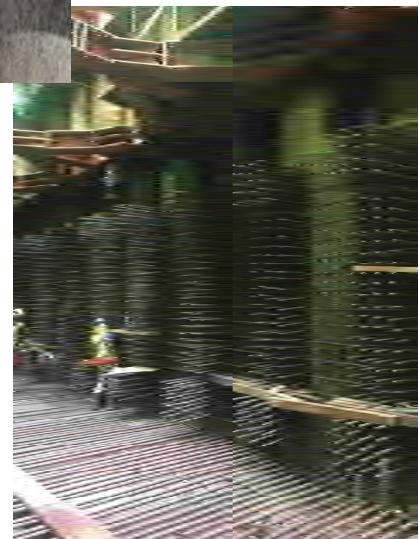
- i) In order to prevent from failure at near surface, casing tubes are installed for top part. For lower depth, bentonite is used.
- ii) The soil is excavated and removed by bucket.
- iii) Fabricated reinforcing bar is installed into the hole. Concrete is cast into the hole.



## (iv) Steel Pipe Sheet Pile Foundation View of Steel Pipe Sheet Pile Foundation (SPSP)



(Nippon Koei, New Thaketa Bridge Project)

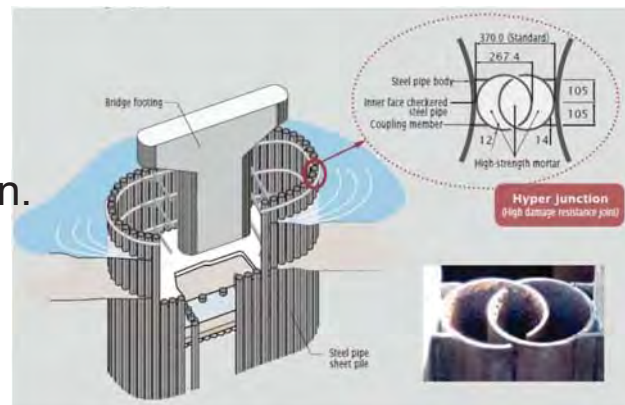




## (iv) Steel Pipe Sheet Pile Foundation

### (1) General

- SPSP, in which steel pipe piles are provided with joints, are widely used for bridge for many long-span bridges and large structures.
- Filling the joint pipes of the steel pipe sheet piles with mortar and rigidly connecting to the footing will make a group of steel pipe sheet piles to behave as an integral foundation.
- Large rigidity and excellent work efficiency allow for rational design of foundation.

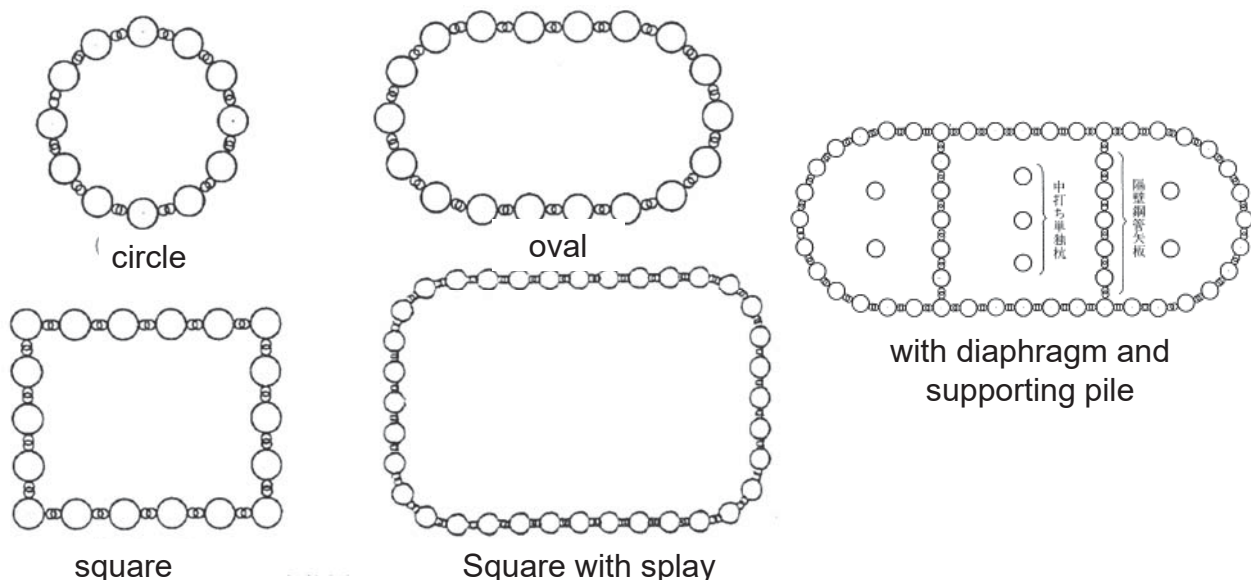


( JFE steel corporation major building material catalog)

## (iv) Steel Pipe Sheet Pile Foundation

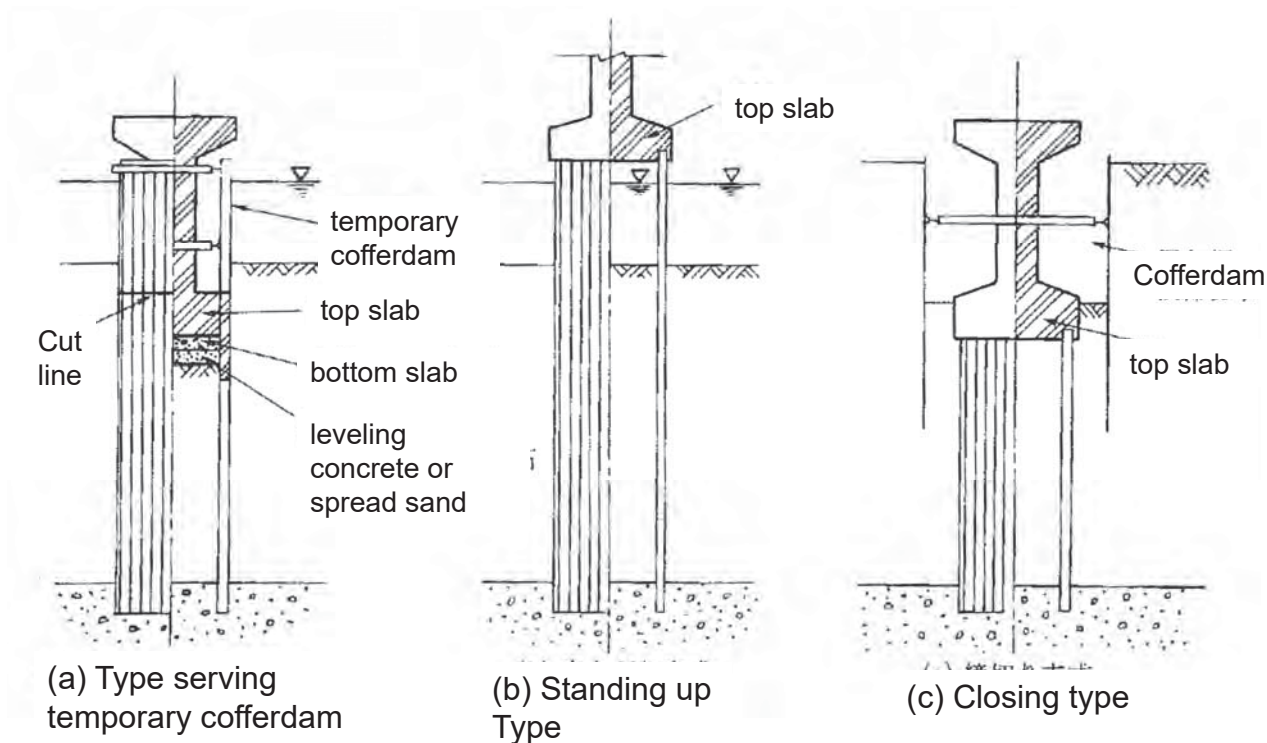
### (2) Type of Shape

Several types of shape can be formed depending on pier column shape.



## (iv) Steel Pipe Sheet Pile Foundation

### (3) Type of construction style



## (iv) Steel Pipe Sheet Pile Foundation

### (a) Type serving also temporary cofferdam :

SPSP is installed to be reach above water level for acting as cofferdam. The portion acting as cofferdam are cut out and removed after top slab and pier are constructed. It enable to shorten construction period minimize site occupation area.

### (b) Standing up type :

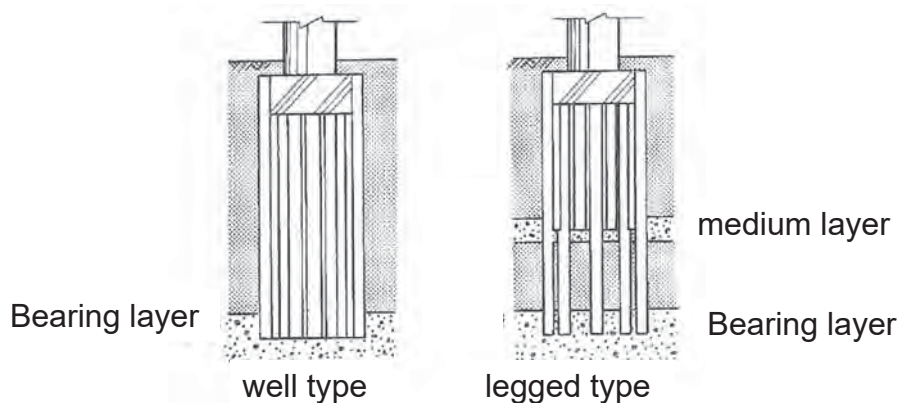
SPSP structure is used in permanent foundation only. Footing and pier will be constructed after installing the pile up to the water level. It is usually applied in river area or sea ports with unrestricted section of flow and clearance for ships crossing.

### (c) Closing type : SPSP is constructed inside cofferdam arranged by sheet pile. It is seldom applied in recent.

## (iv) Steel Pipe Sheet Pile Foundation

### (4) Type of support

- **Well type** : All steel pipe sheet pile of the foundation is reached till bearing layer. It is common type of steel pipe sheet pile.
- **Legged type** : Half of steel pipe sheet pile is reached till bearing layer. Other pipe sheets is stopped in the medium layer with moderate bearing capacity.

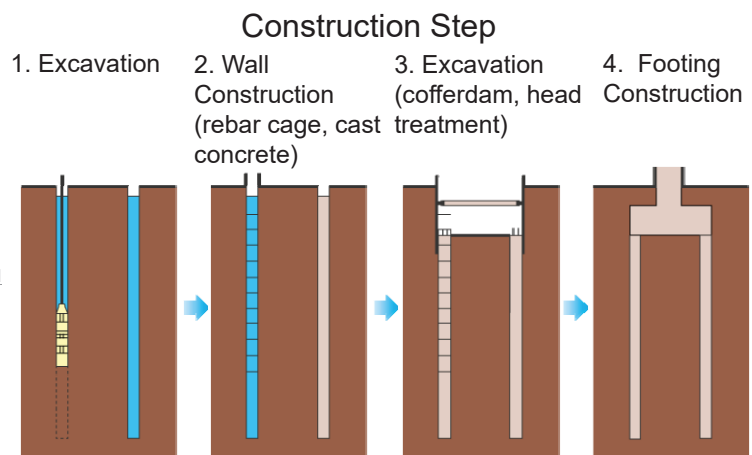


## (v) Diaphragm Wall Foundation

### View of Diaphragm wall foundation



[http://www7b.biglobe.ne.jp/~renpeki/docs/tityu/b3\\_kiso.html](http://www7b.biglobe.ne.jp/~renpeki/docs/tityu/b3_kiso.html)



[https://www.mcc.co.jp/tech/tc\\_6/30](https://www.mcc.co.jp/tech/tc_6/30)

## (v) Diaphragm Wall Foundation

- Diaphragm wall method is the method to construct continuous underground wall by i) excavating ground soil with protecting failure of the wall by filling slurry in trench for ground stabilization. ii) Installing fabricated reinforcing bar and iii) casting concrete into the trench. The method is utilized as diaphragm wall foundation by constructing top slab on the wall top.
- Diaphragm wall is advantage for adherence with the ground. It induces large bearing capacity.
- Diaphragm wall foundation becomes large stiffness structure by applying closure section.

## (vi) Deep Foundation View of deep Foundation

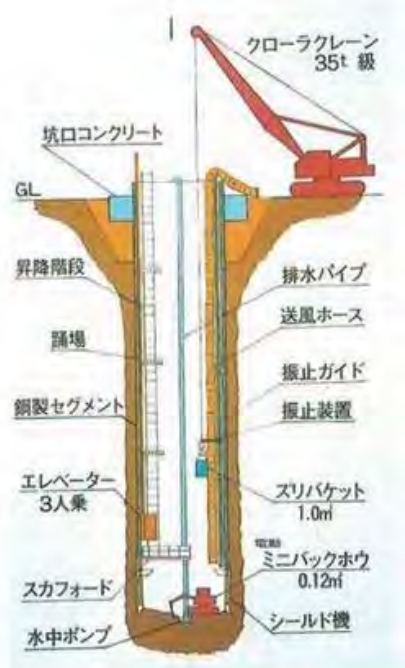


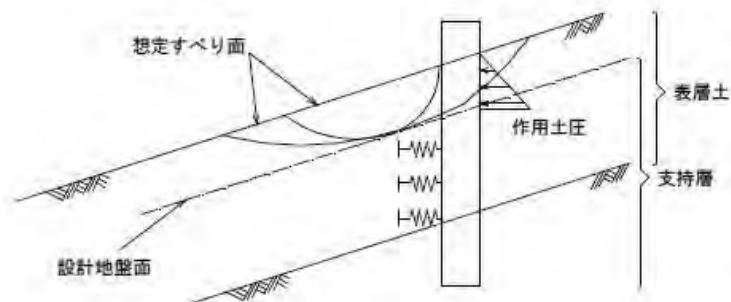
図4 主鉄筋の組み立て 3)



[http://www.jasdim.or.jp/gijutsu/jisuberi\\_joho/sekk...](http://www.jasdim.or.jp/gijutsu/jisuberi_joho/sekk...)

## (vi) Deep Foundation

- Deep foundation is a kind of cast in-placed pile but by manual excavation.
- The excavation is done under drying condition so that excavated surface and condition of casted concrete could be visually confirmed. It also advantage for environment because of no-vibration and no-noise.
- Deep foundation is also utilized for the bridge locating at inclined land in mountainous area or at narrow site.
- It is not applicable for heavy inflow water or grounds that are likely to collapse



## 1. Foundation Planning in General

### 1.6 Referential Criteria of Applicability of Foundation Type

- In Japanese Specifications for Highway Bridges (JSHB) published by Japan Road Association, “Table for foundation selection” is attached as an appendix.
- The table is practically utilized for the foundation planning in Japan to select the suitable foundation type.

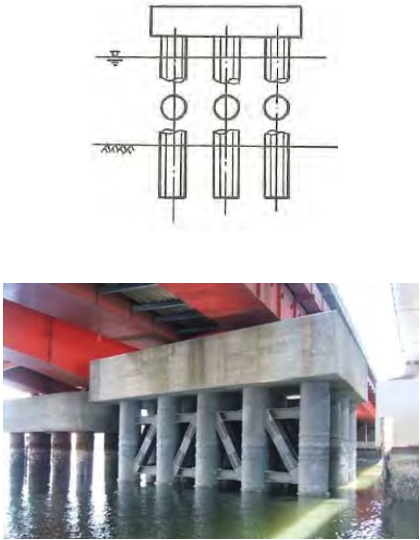
foundation type		applied condition	spread foundation	Pile Foundation												Deep foundation		caisson foundation		steel sheet pile foundation	diaphragm wall foundation							
				driving pile method		pile boring method				steel pipe piles	preborings	cast-in-place piles method			columnar deep foundation	pneumatic	open											
				PHC piles SC piles	steel pipe piles percussion method	vibratory hammer method	PHC piles final driving method	SC piles jetting and mixing method	concrete placement method			steel pipe piles final driving method	jetting and mixing method	concrete placement method				all casing method	reverse circulation drill method			earth drill method	spinning method	set pile deep foundation				
ground condition	condition until bearing layer	There is a very soft layer in the middle layer or the vicinity of the surface layer		○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○		
		There is a very hard layer in the intermediate layer	Δ	Δ	Δ	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	
		There is gravel in the middle layer	gravel diameter less than or equal to 50mm	Δ	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
			gravel diameter 50~100mm	Δ	Δ	Δ	Δ	Δ	Δ	Δ	Δ	Δ	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
			gravel diameter 100~150mm	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×
	bearing layer condition	depth	There is a ground to liquefaction		○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
			less than 5m	○	○	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×
			5~15m	Δ	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
			15~25m	×	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
			25~40m	×	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
			40~60m	×	Δ	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
		soil	over 60m	×	×	Δ	Δ	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×
			sand · sand gravel (30 ≤ N)	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
			cohesive soil (20 ≤ N)	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
			soft rock · hardpan	○	×	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
	groundwater condition	hard rock	○	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	
		There is high possibility that the position of the support layer is not same depth, including; slope is large, irregularities of surface layer is heavy, etc.,	Δ	Δ	Δ	Δ	Δ	Δ	Δ	Δ	Δ	Δ	Δ	Δ	○	○	○	○	○	○	○	○	○	○	○	○	○	
	type of support	Groundwater level is near the ground surface	Δ	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	
		extremely large amount of sump water	Δ	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	
		there is artesian water that 2m deeper than the surface	×	○	○	○	○	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	
	construction condition	groundwater flow rate over 3m/min	×	○	○	○	○	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	
		bearing pile	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	
surrounding environment	friction pile	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○		
	water depth less than 5m	Δ	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○		
	water depth over 5m	×	Δ	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○		
	narrowness of work space	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○		
Effects on adjacent structures	construction of batter pile	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○		
	effect of toxic gas	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○		
Effects on adjacent structures	vibration and noise control	○	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×		
	Effects on adjacent structures	○	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×	×		

## 2.Substructure Planning in General

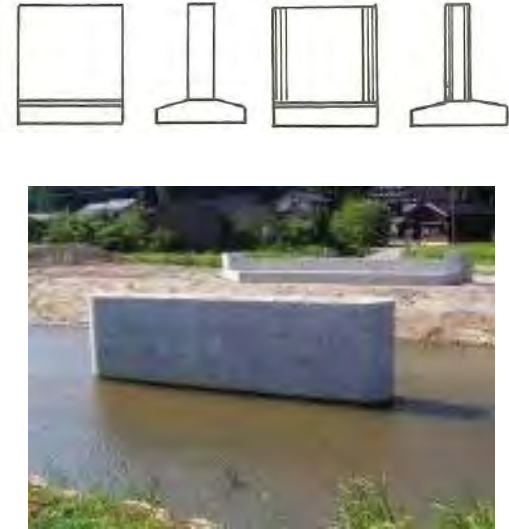
### 2.1 Type of Bridge Pier

- Pier is the substructure which has roles to support superstructure between abutments and to transfer loads from superstructure to foundation ground.
- Pier type shall be decided with comprehensive aspects such as economic efficiency, landscape, construction and maintenance workability.
- Type of bridge pier is classified:
  - ✓Pile bent type
  - ✓Reverse-T type - Wall type
  - Beam type
  - ✓Rigid frame type

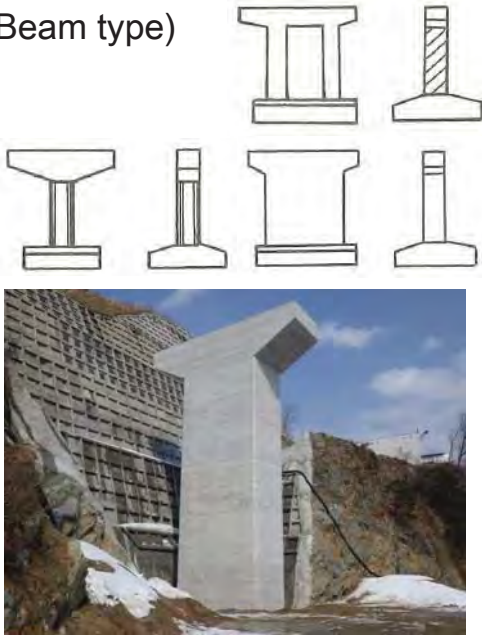
## 2.1 Type of Bridge Pier

Type	Condition to be applied	Feature
<p>Pile bent pier</p>  <p><a href="http://www.ktr.mlit.go.jp/kawakoku/genba/7wangan_ariake/2007_12_01.htm">http://www.ktr.mlit.go.jp/kawakoku/genba/7wangan_ariake/2007_12_01.htm</a></p>	<p>River bridge which cofferdam work is not suitable.</p>	<ul style="list-style-type: none"> <li>• can reduce construction time and cost because of unnecessary of cofferdam work.</li> <li>• have concern about obstruction of water flow by flown debris such as trees.</li> <li>• Due to less stiffness of piers against seismic force, it requires enough width for bridge seat.</li> </ul>

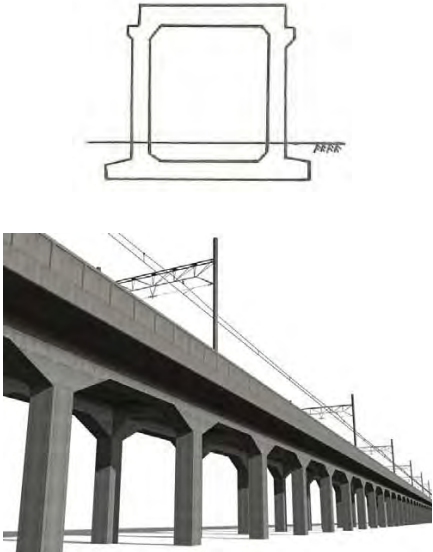
## 2.1 Type of Bridge Pier

Type	Condition to be applied	Feature
<p>Reverse-T (Wall type)</p>  <p><a href="http://www.ubaura.com/history2015.html">http://www.ubaura.com/history2015.html</a></p>	<p>River bridge, flyover, etc.</p>	<ul style="list-style-type: none"> <li>• Not provide beam part so that it eases construction.</li> <li>• Concrete volume is larger than Reverse-T beam type, thus heavy structure.</li> <li>• For river bridge, column shape of circular or oval type is normally applied.</li> </ul>

## 2.1 Type of Bridge Pier

Type	Condition to be applied	Feature
<p>Reverse-T (Beam type)</p>  <p><a href="http://www.sato-kogyo.co.jp/jusyo02.html">http://www.sato-kogyo.co.jp/jusyo02.html</a></p>	<p>River bridge, flyover, etc.</p>	<ul style="list-style-type: none"> <li>• Concrete volume is smaller than Reverse-T wall type.</li> <li>• The shape of column is slenderness compare with wall type.</li> <li>• The space under beam can be utilized.</li> <li>• For river bridge, column shape of circular or oval type is normally applied.</li> </ul>

## 2.1 Type of Bridge Pier

Type	Condition to be applied	Feature
<p>Rigid frame</p>  <p><a href="http://blog-imgs-62.fc2.com/k/p/f/kpfrs/00000601.jpg">http://blog-imgs-62.fc2.com/k/p/f/kpfrs/00000601.jpg</a></p>	<p>Flyover, viaduct, railway viaduct</p>	<ul style="list-style-type: none"> <li>• Because of stiffness efficiency, it enable to reduce structural dimension.</li> <li>• The space under girder is utilized specially at urban area, example parking lots, supermarket, restaurant etc.</li> </ul>



## 2.1 Type of Bridge Pier Various type of pier



[http://portal.nifty.com/kiji/130213159554\\_1.htm](http://portal.nifty.com/kiji/130213159554_1.htm)

## 2.1 Type of Bridge Pier Various type of pier



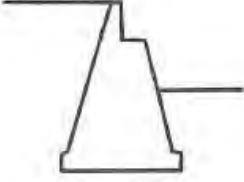

[http://portal.nifty.com/kiji/130213159554\\_1.htm](http://portal.nifty.com/kiji/130213159554_1.htm)

## 2.Substructure Planning in General

### 2.2 Type of Bridge Abutment

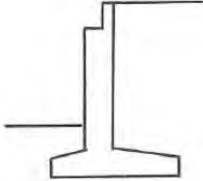

- Abutment is the substructure which support super-structure at bridge in ends. Also, it support earth pressure worked on wall from the back side.
- Abutment type need to be decided with comprehensive aspects such as economic efficiency, landscape, construction and maintenance workability.
- Abutment type is classified such as;
  - Gravity type
  - Reverse-T type
  - Counterfort type
  - Rigid frame type

### 2.2 Type of Bridge Abutment

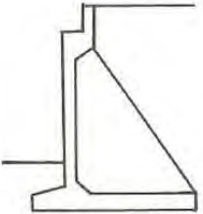

Type	Preferable Height	Feature
Gravity wall  	$H \leq 3 \sim 6\text{m}$	<ul style="list-style-type: none"> <li>• The structure is formed by concrete without reinforcement.</li> <li>Only compressive stress is worked on the structure.               <ul style="list-style-type: none"> <li>• Because of simple structure, construction work is easy.</li> <li>• Due to large structural volume, good support ground is required and land occupation and excavation of soil become large.</li> </ul> </li> </ul>

<http://www.shortspansteelbridges.org/steel-solutions/substructures.aspx>

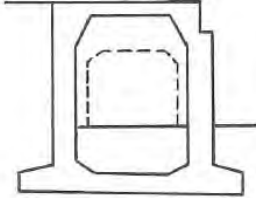

## 2.2 Type of Bridge Abutment

Type	Preferable Height	Feature
Reverse- T type   <a href="http://www.furano.ne.jp/furanodouro/bbs/diary.cgi">http://www.furano.ne.jp/furanodouro/bbs/diary.cgi</a>	$5\text{m} \leq H \leq 15\text{m}$	<ul style="list-style-type: none"> <li>• The structure is formed with reinforced concrete.</li> <li>• The type has economic efficiency if the height exceeds 5m.</li> <li>• Self weight is small and stability can be obtained by weight of backfilling soil.</li> </ul>

## 2.2 Type of Bridge Abutment

Type	Preferable Height	Feature
Counterfort type   <a href="http://www.afrostructures.co.za/currentprojects.asp">http://www.afrostructures.co.za/currentprojects.asp</a>	$12\text{m} \leq H \leq 15\text{m}$	<ul style="list-style-type: none"> <li>• The type has economic efficiency if the height exceeds 10m.</li> <li>• It needs to take account for concrete casting work and rebar arrangement work at counterfort wall.</li> <li>• Also attention requires for compacting backfilling work around counterfort walls.</li> </ul>

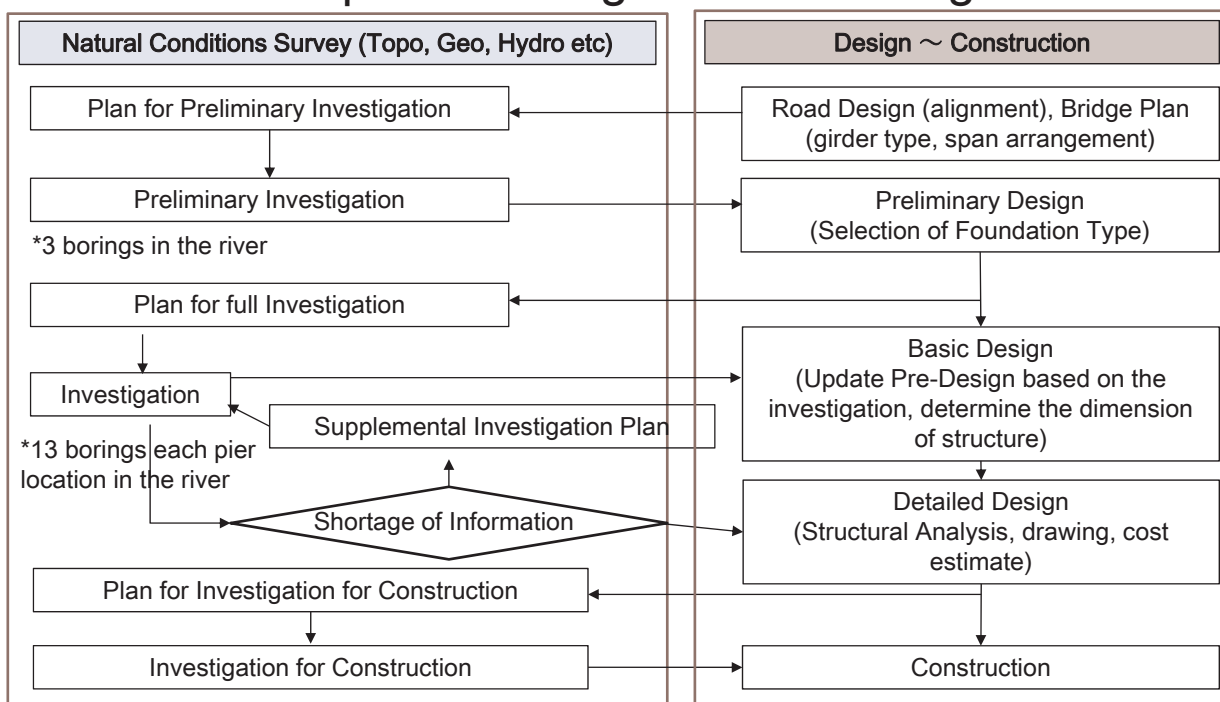
## 2.2 Type of Bridge Abutment

Type	Preferable Height	Feature
Rigid frame  	$10\text{m} \leq H \leq 15\text{m}$	<ul style="list-style-type: none"> <li>The type can be suitable if road needs to cross at abutment location.</li> </ul>

[http://go-isesaki.goisesaki.3zoku.com/roads\\_354\\_tone\\_bridge.htm](http://go-isesaki.goisesaki.3zoku.com/roads_354_tone_bridge.htm)

## 3. Plan of Substructure and Foundation for Bago River Bridge

### 3.1 Overall Step for Investigation and Design



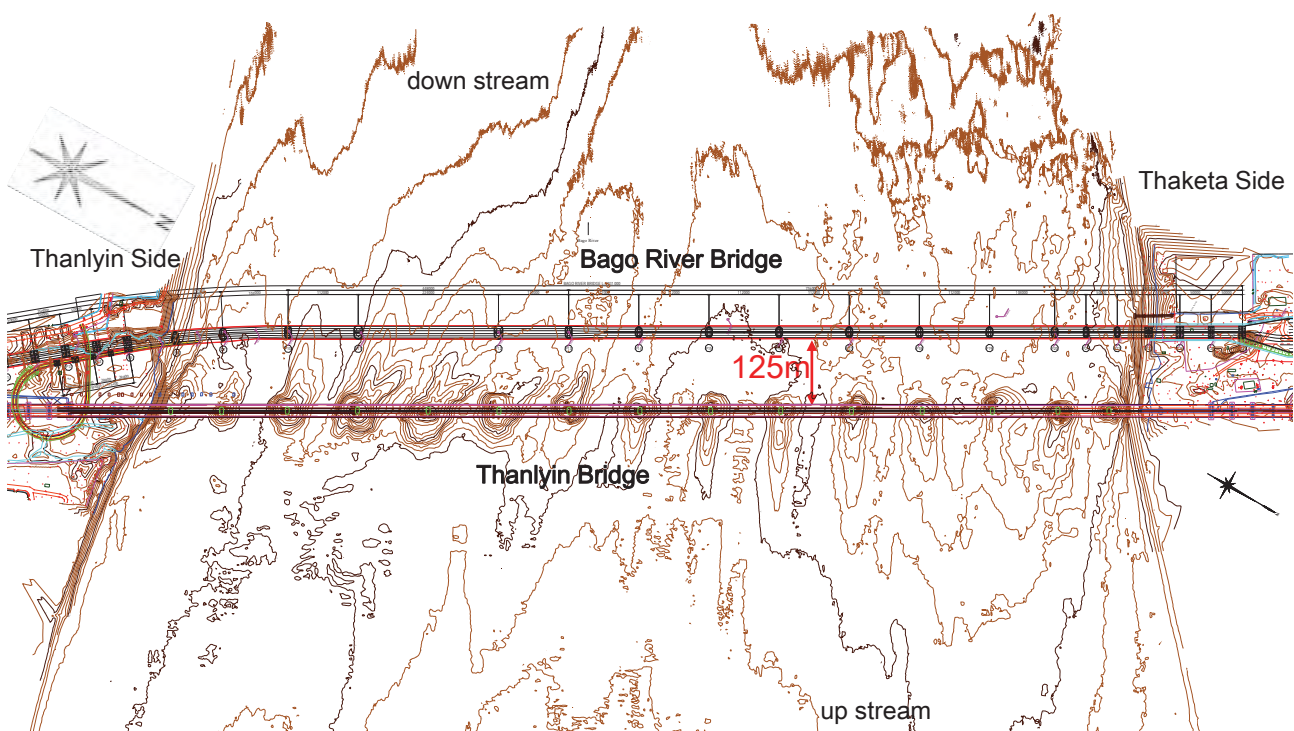
## 3.2 Topographical condition

### (1) Topography

As for the project area, the proposed Bago River Bridge is located at the flood plain deposit area of Bago River, thus the area is dominated by flat lying topography in general. Bago River shows the old age stage of meandering. The river process of deposition is dominant than erosional.

## 3.2 Topographical condition

### 2) Plan with Horizontal Alignment of Bago River Bridge in River Section

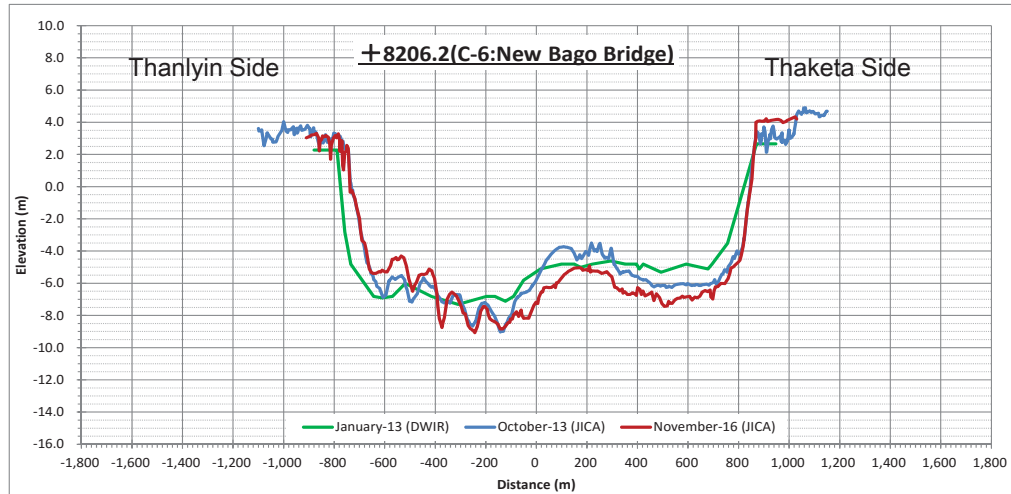


### 3.2 Topographical condition

#### 3) River Bed Profile

The fluctuations of the cross-sectional shape of the river at the location of the new bridge in recent years are shown in the figure.

- Its shapes indicate the trend toward increasing erosion at the right bank, while increasing deposition at the left bank.
- There are no obvious differences of riverbank lines at both banks in 2013 and 2016.



### 3.3 Geotechnical condition

#### (1) Geological outline of the site

Geological map of Project Area  
(Geology of Burma, 1983)

Description	Age	Formation
[Symbol]	Q2.	Quaternary Alluvium
[Symbol]	Tm-Tp.	Miocene- Pliocene Irrawaddy Formation and its relevant
[Symbol]	Tm.	Miocene Upper Pegu Group and its equivalent

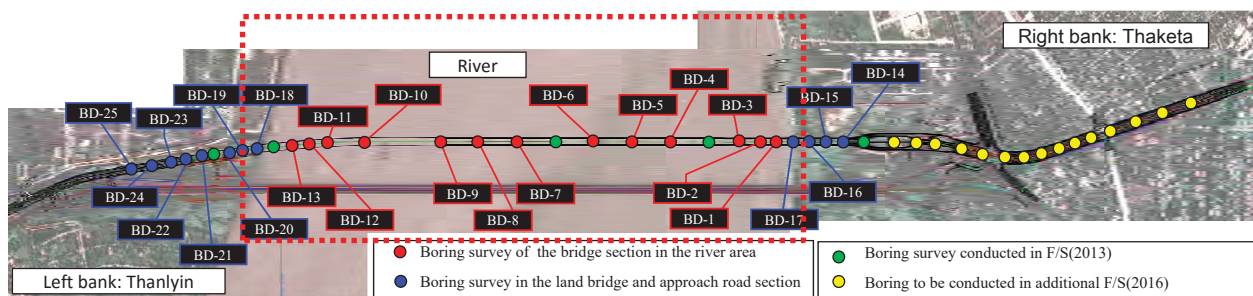
Formation	Description
Alluvium	- This top soil was deposited in recent time as river deposits and it is blanketing over the project area. - This formation has brown to gray in color and the main constituent is clay and silty sand with clay patches. These deposits are built by the effect of flood action. - This formation yields medium to high in water content.
Irrawaddy Formation and its relevant	- This formation is composed of yellowish fines and of the Irrawaddian Group. - The outcropping areas can be seen in Danyingone, Arzarnigone, Southern Twin Te, and the left bank of Yangon-Thanyin across the Pegu (Bago) River.

## 3.3 Geotechnical condition

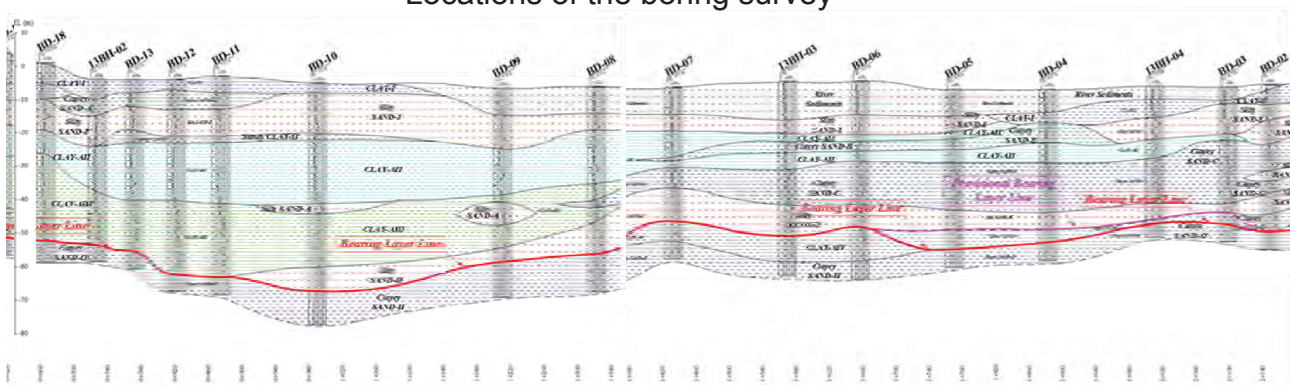
### (2) Ground Conditions and Bearing Layer

- By boring results of soil investigation, the project area is made up of alluvial deposit of clay, silty sand and clayey sand.
- Bearing Layer
  - ✓ Sand Layer: N value of 30 or more (Clayey SAND-II)
  - ✓ Cohesive Soil Layer: N value of 20 or more (CLAY-AIV, CLAY-III, CLAY-IV)
  - ✓ In addition, Clayey SAND-I distributed from the right bank of the river bed to Taketa area can be evaluated as a provisional bearing layer, since N values of 30 or more were continuously confirmed.

### (2) Ground Conditions and Bearing Layer



Locations of the boring survey



Soil Profile with Bearing Layer

## 3.3 Geotechnical condition

### (3) Geotechnical Design Parameters for River Section

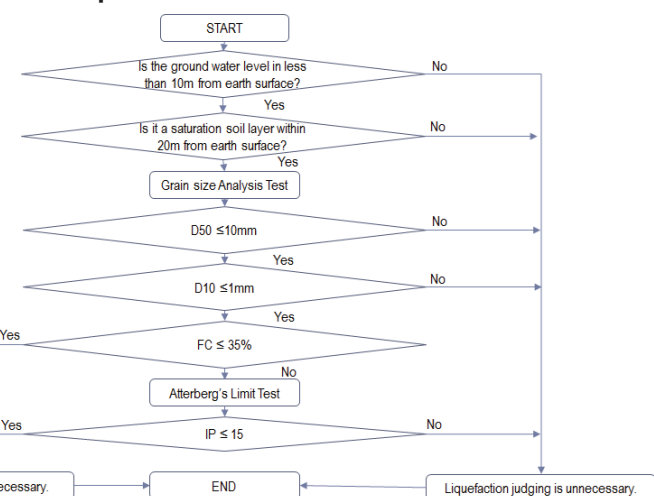
No.	Soil Name	Representative N Value	Unit Weight			Internal Friction Angle $\phi$ (°)	Cohesive Strength c (kN/m <sup>2</sup> )	Deformation Modulus E50 (kN/m <sup>2</sup> )
			$\gamma_t$ (kN/m <sup>3</sup> )	$\gamma_{sat}$ (kN/m <sup>3</sup> )	$\gamma'$ (kN/m <sup>3</sup> )			
1	Silty SAND-River Sediments	3	17.0	18.0	8.0	29	-	1200
2	CLAY-I	1	17.5	17.5	7.5	-	10	900
3	Clayey SAND-A	3	17.5	18.5	8.5	28	-	1200
4	Silty SAND-I	13	17.0	18.0	8.0	33	-	5200
5	Sandy CLAY-II	9	17.5	17.5	7.5	-	54	6300
			Same values as CLAY-All					
6	CLAY-All	7	17.5	17.5	7.5	-	42	4900
7	Clayey SAND-B	13	17.0	18.0	8.0	32	-	9100
8	Silty SAND-A	25	17.0	18.0	8.0	33	-	17500
9	CLAY-AllI	18	18.0	18.0	8.0	-	108	12600
10	Clayey SAND-C	20	17.0	18.0	8.0	33	-	14000
11	Silty SAND-II	30	17.0	18.0	8.0	34	-	21000
12	Clayey SAND-I	35	19.0	20.0	10.0	34	-	24500
13	CLAY-AllV	30	18.0	18.0	8.0	-	180	21000
14	Clayey SAND-II	50	19.0	20.0	10.0	35	-	35000

## 3.3 Geotechnical condition

### (4) analysis of liquefaction possibility

#### Initial Assessment of Potential of Liquefaction

- 1) The groundwater level is in less than 10m from earth surface, and the saturation soil layer exists in the depth within 20m from ground surface
- 2) The soil layer whose fine-grain fraction content is less than 35%, or the soil layer whose plasticity index is less than 15 even if fine-grain fraction content exceeds 35%
- 3) The soil layer which D50 [50% particle diameter] is less than 10mm and D10 [10% particle diameter] is less than 1 mm.



Flow Chart of Initial Assessment of Potential of Liquefaction

If all yes, need to calculate FL (resistivity to liquefaction) for judgement. If FL is less than 1.0, its soil layer will be judged to occur the liquefaction.



### 3.3 Geotechnical condition

#### (4) analysis of liquefaction possibility Calculation of FL in accordance with JSBH

$$F_L = R/L \quad \text{(formula) - (1)}$$

$$R = c_w R_L \quad \text{(formula) - (2)}$$

$$L = r_d k_{hgL} \frac{\sigma_v}{\sigma'_v} \quad \text{(formula) - (3)}$$

$$r_d = 1.0 - 0.015x \quad \text{(formula) - (4)}$$

$$k_{hgL} = c_2 k_{hgL0} \quad \text{(formula) - (5)}$$

$$c_w = 1.0 \quad \text{(formula) - (6)}$$

The repetition triaxiality strength ratio "RL" is computed by the formula (7).

$$R_L = 0.0882\sqrt{N_a}/1.7 \quad (N_a < 14)$$

$$R_L = 0.0882\sqrt{N_a}/1.7 + 1.6 \times 10^{-6} \cdot (N_a - 14)^{4.5} \quad (N_a \geq 14) \quad \text{Formula - (7)}$$

<In the case of a sandy soil>

$$N_a = c_1 N_1 + c_2 \quad \text{formula - (8)}$$

$$N_1 = 170^N / (\sigma'_{vb} + 70) \quad \text{formula - (9)}$$

Where,

- $F_L$  = Resistivity to liquefaction
- $R$  = Dynamic shear strength ratio
- $L$  = The earthquake shear stress ratio
- $c_w$  = Correction factor by earthquake vibration properties. In here,  $c_w=1.0$  for level-1 earthquake.
- $R_L$  = The repetition triaxiality strength ratio
- $r_d$  = Reduction coefficient of the depth direction of the earthquake shear stress ratio
- $k_{hgL}$  = Design horizontal seismic intensity of the ground surface to use for a judgment of the liquefaction
- $c_2$  = Seismic zone factor. Here, it was set with 1.0.
- $k_{hgL0}$  = Standard value of the design horizontal seismic intensity of the ground surface to use for a judgment of the liquefaction. In here, it is 0.18 in soft ground and for level-1 earthquake.
- $\sigma_v$  = The total pressure exerted by earth
- $\sigma'_v$  = The effective overburden pressure
- $x$  = Depth from an earth surface

$$c_1 = 1 \quad (0\% \leq FC < 10\%)$$

$$c_1 = (FC + 40)/50 \quad (10\% \leq FC < 60\%)$$

$$c_1 = FC/20 - 1 \quad (60\% \leq FC)$$

Formula - (10)

$$c_2 = 0 \quad (0\% \leq FC < 10\%)$$

$$c_2 = (FC - 10)/18 \quad (10\% \leq FC)$$

Formula - (11)

Where,

$R_L$  = The dynamic shear strength ratio  $N=N$ -value

$N_1$  =  $N$ -value which considerably converted into the effective overburden pressure 100kN/m<sup>2</sup>

$\sigma'_{vb}$  = The effective overburden pressure in the depth from the earth surface at the time of the examination (kN/m<sup>2</sup>)

$c_1, c_2$  = The correction factor of  $N$ -value by the content for an infinitesimal grain

$FC$  = The content for an infinitesimal grain (%)  $D_{50}(\text{mm}) = 50\mu$  particle size

### 3.3 Geotechnical condition

#### (4) analysis of liquefaction possibility

#### How to consider liquefaction to the design?

##### Deduction Factor (DE) on Soil Modulus

FL	Depth from an earth surface x(m)	R (The dynamic shear strength ratio)	
		$R \leq 0.3$	$0.3 < R$
$F_L \leq 1/3$	$0 \leq x \leq 10$	0	1/6
	$10 < x \leq 20$	1/3	1/3
$1/3 < F_L \leq 2/3$	$0 \leq x \leq 10$	1/3	2/3
	$10 < x \leq 20$	2/3	2/3
$2/3 < F_L \leq 1$	$0 \leq x \leq 10$	2/3	1
	$10 < x \leq 20$	1	1

DE x Coefficient of Subgrade Reaction  
DE x Maximum shaft resistance of soil layer

Summary of Deduction Factor (DE) in Bago Bridge (A1-A2 abutment)

Dist	A1	P1	P2	P3	P4	P5	P6	P7	P8	P9	P10	P11	P12	P13	P14	P15	P16	P17	P18	P19	P20	P21	P22	P23	P24	P25	A2
1	BD-23	BD-22	BD-21	No.13BH-01	BD-20	BD-19	BD-18	BD-13	BD-11	BD-10	BD-9	BD-8	BD-7	No.13BH-03	BD-6	BD-5	BD-4	No.13BH-04	BD-3	BD-2	BD-1	BD-17	BD-16	BD-15	BD-14		
2	Hitel Soil	Hitel Soil	Hitel Soil	Hitel Soil	Hitel Soil	Hitel Soil	Hitel Soil	Hitel Soil	Hitel Soil	Hitel Soil	Hitel Soil	Hitel Soil	Hitel Soil	Hitel Soil	Hitel Soil	Hitel Soil	Hitel Soil	Hitel Soil	Hitel Soil	Hitel Soil	Hitel Soil	Hitel Soil	Hitel Soil	Hitel Soil	Hitel Soil	Hitel Soil	
3	CLAY-I	CLAY-I	CLAY-I	CLAY-I	CLAY-I	CLAY-I	CLAY-I	CLAY-I	CLAY-I	CLAY-I	CLAY-I	CLAY-I	CLAY-I	CLAY-I	CLAY-I	CLAY-I	CLAY-I	CLAY-I	CLAY-I	CLAY-I	CLAY-I	CLAY-I	CLAY-I	CLAY-I	CLAY-I	CLAY-I	
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## 3.4 Hydrological Survey and Hydraulic Analysis

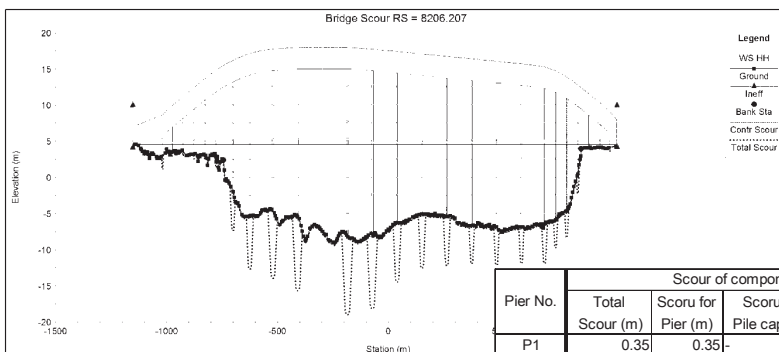
### (1) Design Discharge and Design Water Levels

From the hydraulic analyses, the design high water level and discharge are determined as shown in the table.

Regarding the discharge, most of the total discharge is decided by the component of tidal flow other than the river's own flow (upland flow) from the catchment area, for too large of a tidal variation.

Item	Design Conditions			
Design discharge	16,169 m <sup>3</sup> /s (100-year return period)			
Design high water level (HWL)	Load combination	Supposition	Water level (MSL+m)	River flow (m/s)
	Normal	Full/low tide of spring tide	+3.18/ -2.39	0
	Wind	Highest HWL	+4.99	0
	Collision at navigation span	Full tide of spring tide	+3.18	0
	Collision at side span	Maximum river flow at flood of 100year return period	+2.53	1.19
	Earthquake	Normal water level	+0.29	0.60
	During construction	5year return period	+4.34	0.65

### (2) Scour Estimation



Scouring Computation Result at New Bago Bridge by the CSU Equation

Pier No.	Scour of components				Rivebed Elevation (MSL+m)	Water Depth (m)	Mean Velocity (m/s)	Pile top Elevation (MSL+m)	Scoured Level (MSL+m)
	Total Scour (m)	Scoru for Pier (m)	Scoru for Pile cap (m)	Contraction Scour (m)					
P1	0.35	0.35	-	0.00	4.30	0.29	0.02	3.55	3.95
P2	0.36	0.36	-	0.00	4.30	0.29	0.02	3.49	3.94
P3	0.37	0.37	-	0.00	4.30	0.29	0.02	3.44	3.93
P4	0.20	0.20	-	0.00	4.30	0.29	0.02	3.49	4.10
P5	0.32	0.32	-	0.00	4.30	0.29	0.02	3.51	3.98
P6	3.86	3.15	0.36	0.35	-1.72	6.31	0.78	-3.45	-5.58
P7	2.34	1.01	0.99	0.35	-5.35	9.94	0.78	-3.45	-7.69
P10	6.72	5.80	0.58	0.35	-4.55	9.14	0.88	-9.20	-11.27
P11	6.72	5.53	0.84	0.35	-5.41	10.00	1.00	-9.20	-12.13
P12	5.71	4.25	1.11	0.35	-7.96	12.55	1.06	-9.20	-13.67
P13	5.46	4.14	0.97	0.35	-8.02	12.61	1.01	-9.20	-13.48
P14	5.14	4.03	0.76	0.35	-6.28	10.87	1.01	-8.06	-11.42
P15	5.74	4.73	0.66	0.35	-5.09	9.68	0.89	-8.06	-10.83
P16	5.08	4.11	0.63	0.35	-5.26	9.85	0.92	-8.06	-10.35
P17	2.99	2.28	0.36	0.35	-6.70	11.29	0.92	-8.06	-9.69
P18	3.00	2.12	0.53	0.35	-6.99	11.58	0.98	-8.06	-9.99
P19	2.89	2.09	0.45	0.35	-6.88	11.47	0.97	-8.06	-9.77
P20	2.97	2.00	0.62	0.35	-6.55	11.14	0.97	-7.28	-9.52
P21	2.40	1.71	0.34	0.35	-6.15	10.74	0.79	-7.55	-8.55
P22	2.86	2.51	-	0.35	-4.61	9.20	0.79	-7.59	-7.47
P23	2.01	1.66	-	0.35	-0.05	4.64	0.79	-2.39	-2.06
P24	0.13	0.13	-	0.00	4.11	0.48	0.01	3.73	3.98
P25	0.13	0.13	-	0.00	4.04	0.55	0.01	3.78	3.92

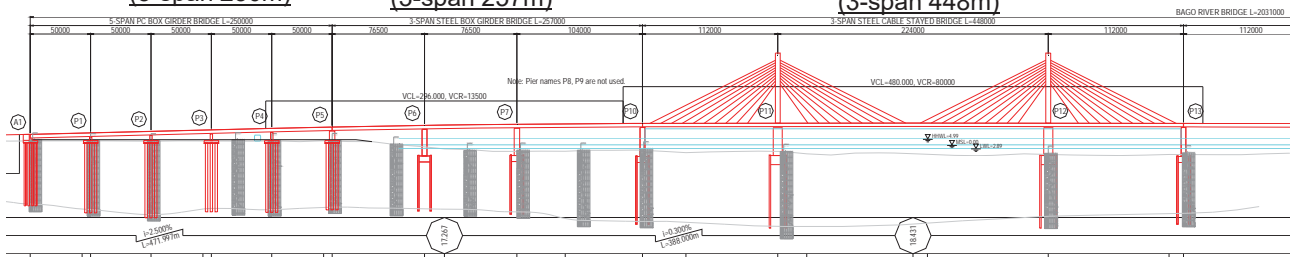
## 3.5 Confirmation of overall bridge plan

- Bridge foundation shall be planned by taking into account of overall bridge plan.
- In consideration of the hydrological advantage and safety for the vessel, the pier arrangement of Bago River Bridge was allocated on the line-of-sight of the existing Thanlyin Bridge. Although Bago River is relatively shallow, middle-class vessel runs through the abyss near the Thanlyin side.
- Navigation height is determined by the lowest soffit of Thanlyin Bridge at the P20 pier location of Bago River Bridge where the vertical alignment is lowest at navigation channel.

## 3.5 Confirmation of overall bridge plan

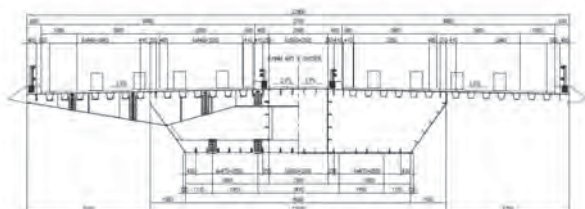
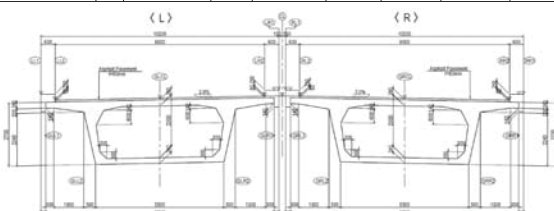
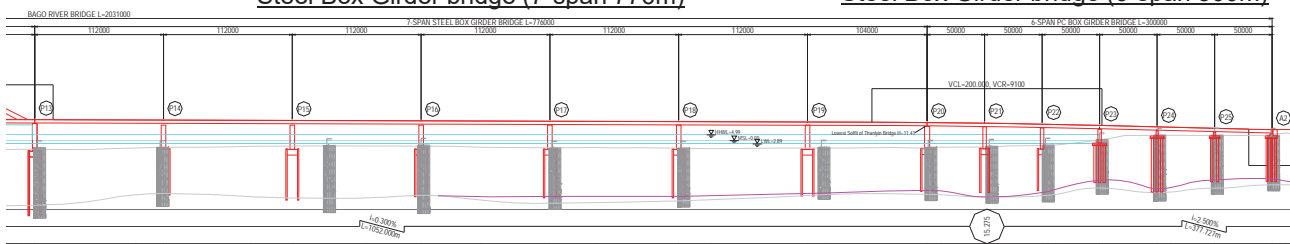
PC Box Girder bridge (5-span 250m)   Steel Box Girder bridge (3-span 257m)

Steel Cable Stayed bridge (3-span 448m)



Steel Box Girder bridge (7-span 776m)

Steel Box Girder bridge (6-span 300m)



### 3.6 Selection of foundation and Substructure

#### 1. Preliminary Design Stage

- ❑ Foundation Type in the River Section
- ❑ Foundation Type on the Land Section
- ❑ Shape of Pier and Overhang
- ❑ Type of Abutment with dimension

#### (1) Foundation Type in the River Section

Items to be considered for selection of foundation type in the river section

- ✓ Maximum water depth at proposed bridge site is deeper than 10m.
- ✓ Local scouring
- ✓ The foundation must be able to support a large vertical load.
- ✓ Supporting layer will exist at deep location around EL-60m.

### 3.6 Selection of foundation and Substructure

#### 1. Preliminary Design Stage (1) Foundation Type in the River Section

Applicable Condition		Foundation Type	Foundation Type					
			Cast-in-place Concrete Pile	PHC / SC Pile	Steel Pipe Pile	Diaphragm wall	Steel Pipe Sheet Pile	Caisson
Condition of Construction	Temporary Jetty	Depth < 5 m	△	○	○	×	○	△
		Depth > 5 m	△	△	○	×	○	△
	Environment	Vibration Noise	○	×	×	○	△	○
		Impact on Adjacent Structure	○	×	△	○	△	△
Loading		Normal	○	○	○	○	○	○
		Large	○	×	○	○	○	○
		< 5 m	△	×	×	×	×	×
Ground Condition	Depth of Supporting Layer	5~15 m	○	○	○	△	△	○
		15~25 m	○	○	○	○	○	○
		25~40 m	○	○	○	○	○	○
		40~60 m	○	△	○	○	○	○
		>= 60 m	△	×	△	△	△	△
	Soil Condition	Clay (20 =< N)	○	○	○	○	○	○
Sand/Gravel (30 =< N)		○	○	○	○	○	○	

Other considerations:

- ✓ Pile Bent Type should be avoided because of weakness against scouring and horizontal seismic force.
- ✓ Steel Pipe Pile with cofferdam is obviously higher cost than CIP RC Pile with cofferdam, so it is omitted from alternatives.

- i. CIP RC Pile with cofferdam
- ii. SPSP
- iii. Caisson

### 3.6 Selection of foundation and Substructure

#### 1. Preliminary Design Stage (1) Foundation in the River Section

	Cast-in-place Concrete Pile	Steel pipe Sheet Pile Foundation	Concrete Caisson
Image			
Workability in Water	Inferior	Superior	Moderate
Work Period	Moderate	Superior	Moderate
Against Ship Collision	Superior	Superior	Superior
Against Scouring	Superior	Superior	Superior
Construction Safety	Moderate	Superior	Superior
Cost	Inferior	Moderate	Moderate
New Technology	Not New	New	Not New
Evaluation	Not Recommendable	Recommendable	Not Recommendable

### 3.6 Selection of foundation and Substructure

#### 1. Preliminary Design Stage

##### (2) Foundation Type on the land section

Cast-in-Placed Pile Foundation by reverse circulation drilling method with casing pipe was selected.

- ✓ Easy constructability on ground and procurement of materials/equipment
- ✓ Widely used in Myanmar

##### (3) Type of Abutment

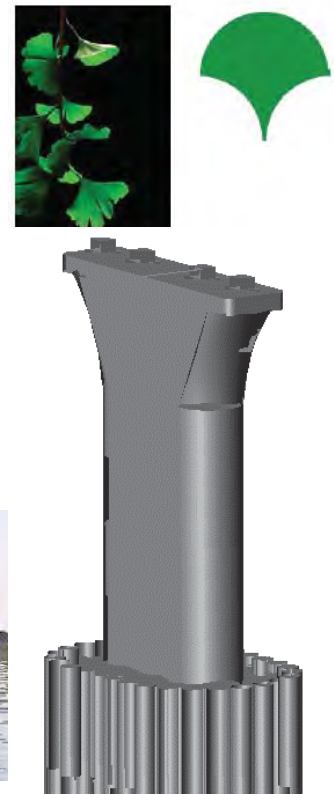
Abutment Type	Reverse T Type	Counterfort Type
Feature	It is very common and has an economical shape.	It is difficult to construct corner wall. It is not a common shape. Although box type is also considered, it is not an economical shape.

## 3.6 Selection of foundation and Substructure

### 1. Preliminary Design Stage

#### (4) Shape of Pier Column and Overhang

	Oval	Round
Substructure Type		
Feature	It is applied to the river bridge. Oval shaped pier is set parallel to the water flow in order to keep smooth water flow.	It is applied to the river bridge. When the direction of the river flow is not fixed such as in the river junction, it is applied.



## 3.6 Selection of foundation and Substructure

### 2. Basic Design Stage

- Footing Top Elevation and Pile Tip Elevation
- Foundation type at Riverfront Pier
- Diameter and thickness of SPSP
- Diameter of CIP Pile of Piers
- Diameter of CIP Pile of Abutment

## 3.6 Selection of foundation and Substructure

### 2. Basic Design Stage

#### (1) Footing Top Elevation and Pile Tip Elevation

##### Footing Top Elevation

For the design of the SPSP, in general, deeper setting of footing below the riverbed may require a thicker steel pipe and/or higher grade pile due to larger displacement and stress during construction.

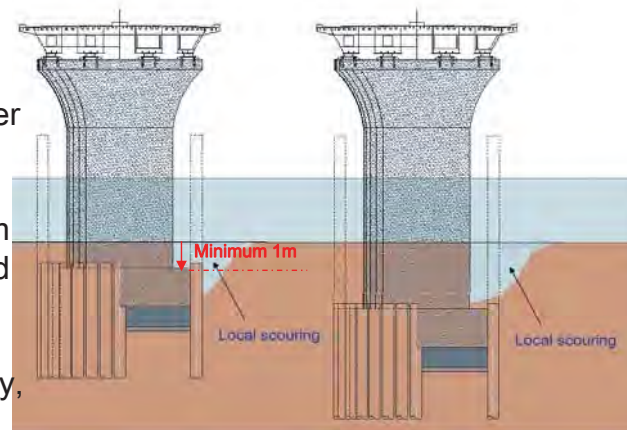
Footing top elevation is set to more than 1 m from the lowest elevation of existing riverbed among grouped piers.

Projection of the footing above the riverbed after local scouring will be allowed and finally, the stability during ordinary and earthquake conditions will be considered in the design.

##### Pile Tip Elevation

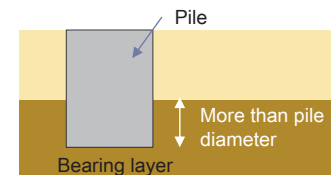
Reliable support soil layer N-value greater than 30 for sand soil and 20 for clay soil.

Pile tip is set into the bearing layer to more than the length of the diameter of pile.



Allow injection after scouring

Embed below ground after scouring



## 3.6 Selection of foundation and Substructure

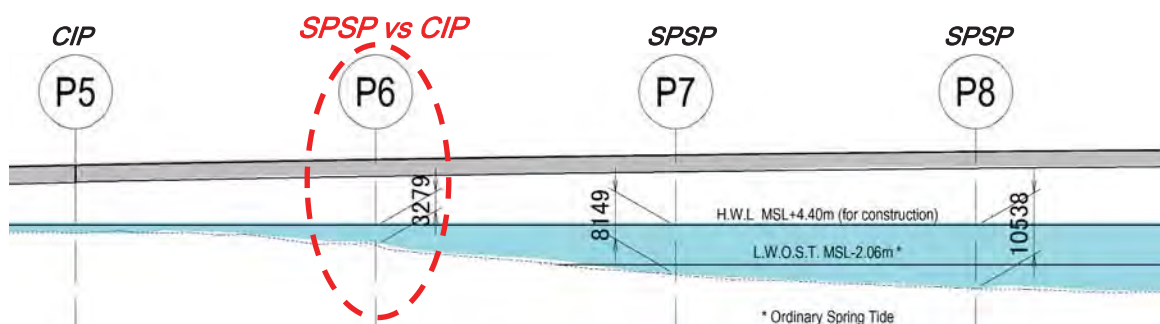
### 2. Basic Design Stage

#### (2) Foundation type at Riverfront Pier

At piers (P6,P23) located at a changing point from a flood channel to a low-flow channel, the riverbed elevation is much shallower than other pier locations.

Thus, applicability of conventional cofferdam for a cost saving was performed.

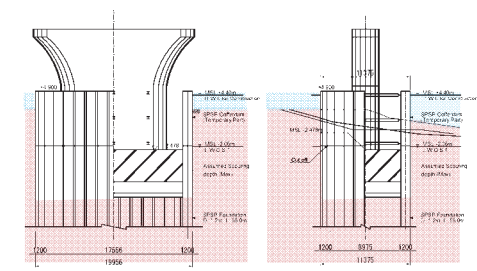
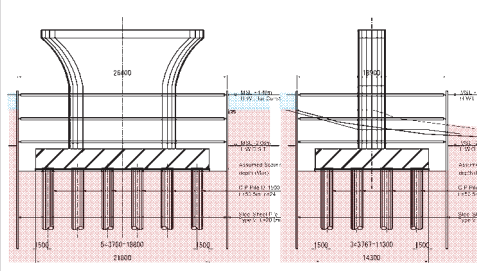
- **Alternative-1: SPSP Foundation-cum-cofferdam (adopted in Pre-Design)**
- **Alternative-2: CIP Pile Foundation with Steel Sheet Pile cofferdam**



### 3.6 Selection of foundation and Substructure

#### 2.Basic Design Stage

#### (2) Foundation type at Riverfront Pier

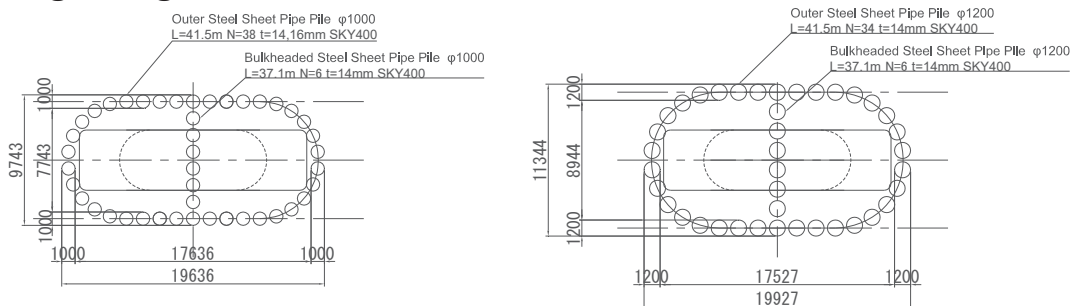
Evaluation Item	Alt-1 : SPSP Foundation (D=1.2m) [selected in FS]	Alt-2 : CIP Pile Foundation (D=1.5m)
Schematic View	 <p>D=1200mm x 44 nos. (L=55.0m)</p>	 <p>D=1500mm x 24 nos. (L=50.5m)</p>
Workability & Quality Control	<ul style="list-style-type: none"> <li>- Sufficient water tightness to a planned water head</li> <li>- Changes of pile length during construction is available</li> <li>- Facile quality control due to use of prefabricated steel pipe piles</li> <li>- Careful adjustment is necessary for driving of deep steel pipes</li> </ul>	<ul style="list-style-type: none"> <li>- Sufficient water tightness to a planned water head</li> <li>- Flexible to changes of pile length during construction</li> <li>- Careful quality control is necessary for in-situ concrete casting</li> <li>- Careful quality control is necessary for construction of deep borehole</li> </ul>
Structural Aspect	- Sufficient to support a superstructure reaction	- Sufficient to support a superstructure reaction
Cost Ratio	1.87	1.00
Construction Period	4.4 Months	4.1 Months
Environmental Aspect	<ul style="list-style-type: none"> <li>- Louder noise and larger vibration than CIP pile construction of foundation</li> <li>- Smaller amount of disposal of excavated soil</li> </ul>	<ul style="list-style-type: none"> <li>- Lower noise and vibration than SPSP foundation construction</li> <li>- Larger amount of disposal of excavated soil</li> </ul>
Evaluation	Less Recommended	Recommended

Legend : ◎ Very Good, ○ Good, △ Average

### 3.6 Selection of foundation and Substructure

#### 2.Basic Design Stage

#### (3) Diameter and thickness of SPSP



	Dia. 1.0m	Dia. 1.2m
Dimension Outer Pile	19.6m x 9.7m Nos.38 x 29.0m (t=16mm) Nos.38 x 25.5m (t=14mm)	19.9m x 11.3m Nos.34 x 54.5m (t=14mm)
Bulkhead Pile	Nos. 6 x 37.1m (t=14mm)	Nos.6 x 37.1m (t=14mm)
Design Results	<ul style="list-style-type: none"> <li>Displacement (cm) 3.9 &lt; 5.0 (OK)</li> <li>Bearing (kN/pile) 1726 &lt; 5540 (OK)</li> <li>Stress (N/mm<sup>2</sup>) 186 &lt; 210 (OK)</li> </ul>	<ul style="list-style-type: none"> <li>Displacement (cm) 3.4 &lt; 5.0 (OK)</li> <li>Bearing (kN/pile) 1923 &lt; 6575 (OK)</li> <li>Stress (N/mm<sup>2</sup>) 179 &lt; 210 (OK)</li> </ul>
Total Weight of Steel Pipes	8,161kN	8,320kN
Construction Cost/ Period	Higher cost/ Longer period	Lower cost/ Shorter period
Evaluation	Less Recommended	<b>Most Recommended</b> (although larger dimension and slightly heavier of steel pipes, construction period is prioritized for evaluation because SPSP is critical work.)



# 3.6 Selection of foundation and Substructure

## 2.Basic Design Stage (4) Diameter of CIP Pile of Piers

Pile Diameter		Cast in Place RC Piles $\phi 1.2m$				Cast in Place RC Piles $\phi 1.5m$				Cast in Place RC Piles $\phi 2.0m$						
Outline Drawing																
Design Results	item	mark	unit	Longitudinal Direction		Transverse Direction		Longitudinal Direction		Transverse Direction		Longitudinal Direction		Transverse Direction		
				Permanent Situation	Seismic Situation	Permanent Situation	Seismic Situation	Permanent Situation	Seismic Situation	Permanent Situation	Seismic Situation	Permanent Situation	Seismic Situation	Permanent Situation	Seismic Situation	
	Maximum Pile Reaction	Pmax	kN	1,608.0	3,089.1	1,608.0	2,978.8	2,003.8	3,540.6	2,003.8	3,582.1	3,895.5	6,853.1	3,895.5	7,390.5	
		Ra	kN	3,530.0	5,516.0	3,530.0	5,516.0	4,632.0	7,294.0	4,632.0	7,294.0	6,523.0	10,403.0	6,523.0	10,403.0	
		a/oa	-	0.46	0.56	0.46	0.54	0.43	0.49	0.43	0.49	0.60	0.66	0.60	0.71	
	Amount of Displacement	ox	mm	0.0	14.4	0.0	14.8	0.0	12.8	0.0	13.4	0.0	17.3	0.0	17.9	
		oxa	mm	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	20.0	20.0	20.0	20.0	
		R	-	0.00	0.96	0.00	0.98	0.00	0.85	0.00	0.89	0.00	0.86	0.00	0.89	
	Stress of a Pile	os	N/mm <sup>2</sup>	-17.0	211.5	-17.0	267.6	-14.0	184.5	-14.0	251.6	-15.5	180.5	-15.5	242.2	
		osa	N/mm <sup>2</sup>	-200.0	300.0	-200.0	300.0	-200.0	300.0	-200.0	300.0	-200.0	300.0	-200.0	300.0	
	o/oa	-	0.09	0.71	0.09	0.89	0.07	0.61	0.07	0.77	0.08	0.60	0.08	0.81		
Maximum Stress of a Pile		os=268 kN/m <sup>2</sup> <osa=300kN/m <sup>2</sup> (OK)				os=232 kN/m <sup>2</sup> <osa=300kN/m <sup>2</sup> (OK)				os=242 kN/m <sup>2</sup> <osa=300kN/m <sup>2</sup> (OK)						
Constructability	The amount of number of pile is largest and thus this alternative is the most inferior one in terms of constructability.				△				This alternative entails the smallest amount of pile works.				○			
Construction Period	The amount of pile works including ground excavation is considerably smaller.				⊗				The amount of pile works including ground excavation is considerably the smallest.				⊗			
Environmental Aspect	This alternative entails the smallest amount of excavation works.				⊗				This alternative entails small amount of excavation works.				△			
Cost Ratio	1.237								1.235				1.000			
Judge													⊗			

Note ⊗: Good, ○: Fair, △: Not Recommended

# 3.6 Selection of foundation and Substructure

## 2.Basic Design Stage (5) Diameter of CIP Pile of Abutment

Pile Diameter		Cast in Place RC Piles $\phi 1.2m$				Cast in Place RC Piles $\phi 1.5m$				Cast in Place RC Piles $\phi 2.0m$						
Outline Drawing																
Design Results	item	mark	unit	Bridge's Longitudinal Direction		Bridge's Longitudinal Direction		Bridge's Longitudinal Direction		Bridge's Longitudinal Direction		Bridge's Longitudinal Direction		Bridge's Longitudinal Direction		
				Permanent Situation	Seismic Situation	Permanent Situation	Seismic Situation	Permanent Situation	Seismic Situation	Permanent Situation	Seismic Situation	Permanent Situation	Seismic Situation	Permanent Situation	Seismic Situation	
	Maximum Pile Reaction	Pmax	kN	1,208.0	1,844.6	1,605.1	2,400.7	2,404.1	3,761.0	2,404.1	3,761.0	5,353.0	8,605.0	2,404.1	3,761.0	
		Ra	kN	4,400.0	4,400.0	3,730.0	5,916.0	5,353.0	8,605.0	5,353.0	8,605.0	5,353.0	8,605.0	5,353.0	8,605.0	
		a/oa	-	0.43	0.42	0.43	0.41	0.43	0.44	0.43	0.44	0.43	0.44	0.43	0.44	
	Amount of Displacement	ox	mm	5.3	13.6	4.5	13.6	4.3	14.0	4.3	14.0	4.3	14.0	4.3	14.0	
		oxa	mm	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	15.0	
		R	-	0.35	0.90	0.30	0.91	0.29	0.94	0.29	0.94	0.29	0.94	0.29	0.94	
	Stress of a Pile	os	N/mm <sup>2</sup>	38.6	272.7	29.6	262.6	22.1	245.2	22.1	245.2	22.1	245.2	22.1	245.2	
		osa	N/mm <sup>2</sup>	160.0	300.0	160.0	300.0	160.0	300.0	160.0	300.0	160.0	300.0	160.0	300.0	
	o/oa	-	0.24	0.91	0.18	0.88	0.14	0.85	0.14	0.85	0.14	0.85	0.14	0.85		
Maximum Stress of a Pile		os=273 kN/m <sup>2</sup> <osa=300 kN/m <sup>2</sup> (OK)				os=263 kN/m <sup>2</sup> <osa=300 kN/m <sup>2</sup> (OK)				os=255 kN/m <sup>2</sup> <osa=300 kN/m <sup>2</sup> (OK)						
Constructability	The amount of number of pile is largest and thus this alternative is the most inferior one in terms of constructability.				△				This alternative entails the smallest amount of pile works.				○			
Construction Period	The amount of pile works including ground excavation is considerably smaller.				⊗				The amount of pile works including ground excavation is considerably the smallest.				⊗			
Environmental Aspect	This alternative entails the smallest amount of excavation works.				⊗				This alternative entails small amount of excavation works.				○			
Cost Ratio	1.095								1.000				1.171			
Overall Evaluation									⊗							

Note ⊗: Good, ○: Fair, △: Not Recommended

# Detailed Design on Bago River Bridge Construction Project

Design Technology Transfer

Lecture : Substructure Design 2 “Cast-in-place RC Pile”

8<sup>th</sup> & 9<sup>th</sup> Nov 2017

Yasuhiro Takaoka (NIPPON KOEI)

## Contents -Substructure Design “Cast-in-place RC Pile”-

### **A. Design Condition and General Arrangement**

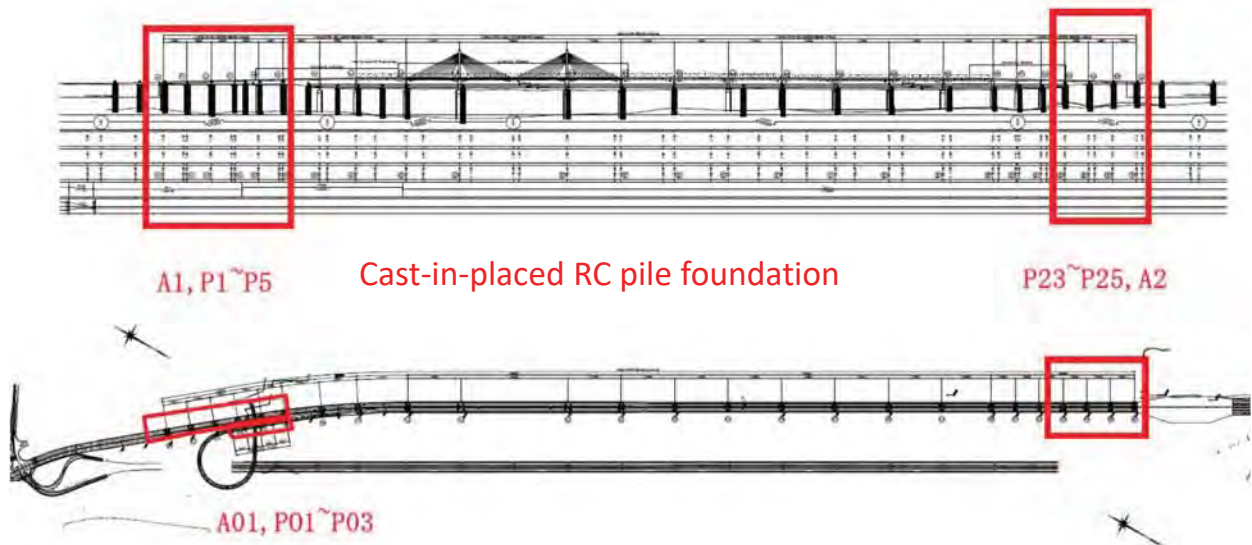
1. Design Standard and Theory
2. Geological Condition
3. General Arrangement of Pile

### **B. Design Calculation of Cast-in-placed RC Pile**

1. Structural Model
2. Structural Stability
3. Sectional Force
4. Stress Verification of Piles
5. Connection between Pile and Footing

## Location Map

### Bago River Bridge



## A. Design Condition and General Arrangement

### 1. Design standard and Theory

The design is in accordance with SPECIFICATIONS FOR HIGHWAY BRIDGES (JSHB) published by JAPAN ROAD ASSOCIATION.

Foundation design is described in PART IV: substructures. Also, other PARTs shall be referred as necessary.

- PART I : COMMON
- PART II : STEEO BRIDGES
- PART III : CONCRETE BRIDGES
- PART IV : SUBSTRUCTURES**
- PART V : SEISMIC DESIGN



## 1. Design standard and Theory

### Point.1 :Requirements of the pile foundation

Pile foundations shall conform to the following requirements.

- The axial reaction at each pile head shall not exceed the allowable pile bearing capacity and allowable pull-out force.

$$P_{Nmax} \leq R_a, \quad P_{Nmin} \leq P_a$$

- The displacement shall not exceed the allowable displacements.

$$\delta_f \leq \delta_a$$

- The stress generated in members of the pile foundations shall not exceed the allowable stress.

$$\sigma_s \leq \sigma_{sa}, \quad \sigma_c \leq \sigma_{ca}, \quad T \leq T_a$$

## 1. Design standard and Theory

### Point.2 : Estimation of ultimate bearing capacity

- The ultimate bearing capacity shall be obtained either by the empirical bearing capacity estimation formula together with adequate geotechnical investigations, or from the results of vertical loading tests.

where,

$R_u$ : ultimate bearing capacity of pile (kN)

$A$ : area of pile tip (m<sup>2</sup>)

$q_d$ : ultimate end bearing capacity intensity per unit area (kN/m<sup>2</sup>)

$U$ : perimeter of pile (m)

$L_i$ : thickness of soil layer considering shaft resistance (m)

$f_i$ : maximum shaft resistance of soil layer considering pile shaft resistance (kN/m<sup>2</sup>)

$$R_u = q_d A + U \sum L_i f_i$$

- The “ultimate end bearing capacity” and “maximum shaft resistance intensity” for each pile installation method are given in JSHB, respectively, which have been obtained by analysis of numerous load tests by JSHB.

# 1. Design standard and Theory

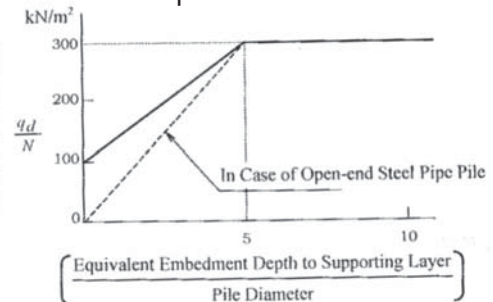
## Ultimate end bearing capacity

• For Cast-in-placed RC pile

Ground Type	Ultimate Bearing Capacity End Bearing Intensity (kN/m <sup>2</sup> )
Gravelly Layer and Sandy Layer ( $N \geq 30$ )	3,000
Sturdy Gravelly Layer ( $N \geq 50$ )	5,000
Hard Cohesive Soil Layer	$3 q_u$

Notes)  $q_u$  : unconfined compressive strength (kN/m<sup>2</sup>),  
 $N$  : N value from the Standard Penetration Test (SPT)

• For Driven pile



## Maximum shaft resistance intensity

Pile Installation Method	Ground Type	
	Sandy Soil	Cohesive Soil
Driven Pile Method (including Vibro-hammer Method)	$2N (\leq 100)$	$c$ or $10 N (\leq 150)$
Cast-in-place RC Pile Method	$5N (\leq 200)$	$c$ or $10 N (\leq 150)$
Bored Pile Method	$2N (\leq 100)$	$0.8c$ or $8 N (\leq 100)$
Pre bored Pile Method	$5N (\leq 150)$	$c$ or $10 N (\leq 100)$
Steel Pipe Soil Cement Pile Method	$10N (\leq 200)$	$c$ or $10 N (\leq 200)$

(Note)  $c$ : cohesion of ground (kN/m<sup>2</sup>),  $N$ :  $N$  value from SPT.

# 1. Design standard and Theory

## Point.3 : Pile reactions and displacements

- The pile reaction and displacement shall be calculated by representing the footing by a rigid structure, and the pile and ground by a linear elastic structure with the spring constants in the axial and lateral directions of the pile.
- Either of followings are applied for the calculation.
  - ✓ A method using a rigid-frame model in which a pile head is connected to a footing, making a pile a beam borne on a elastic floor
  - ✓ A displacement method which solves a formula balancing displacement of the whole pile foundation by means of a spring matrix at a pile head.

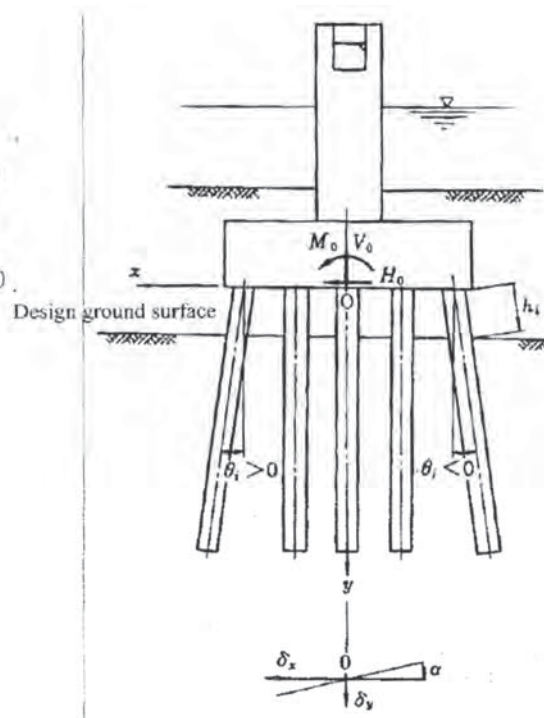
# 1. Design standard and Theory

## Spring matrix

$$A_{xx} \cdot \delta_x + A_{xy} \cdot \delta_y + A_{x\alpha} \cdot \alpha = H_0$$

$$A_{yx} \cdot \delta_x + A_{yy} \cdot \delta_y + A_{y\alpha} \cdot \alpha = V_0$$

$$A_{\alpha x} \cdot \delta_x + A_{\alpha y} \cdot \delta_y + A_{\alpha\alpha} \cdot \alpha = M_0$$



# 1. Design standard and Theory

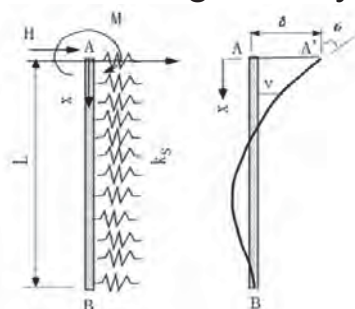
## Point.4 : Sectional force on pile

- The bending moments and shear forces in pile sections due to lateral forces and pile head moments shall be calculated by modeling the pile structure as a beam on an elastic foundation.
- If a coefficient of horizontal subgrade reaction is constant irrespective of depths and if an embedded depth of a pile is sufficiently long, the spring constants can be computed by using Hayashi-Chang Theory.

$$EI \frac{d^4 v}{dx^4} + k_s v = 0$$

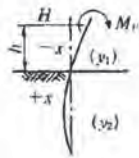
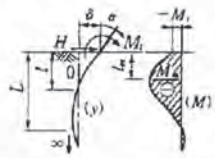
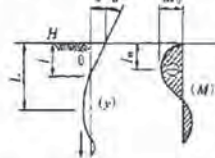
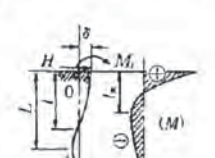
$$\frac{d^4 v}{dx^4} + 4\beta^4 v = 0$$

$$\beta = 4 \sqrt{\frac{k_H D}{4EI}}$$



# 1. Design standard and Theory

## The calculation formula for a pile of semi-infinite length

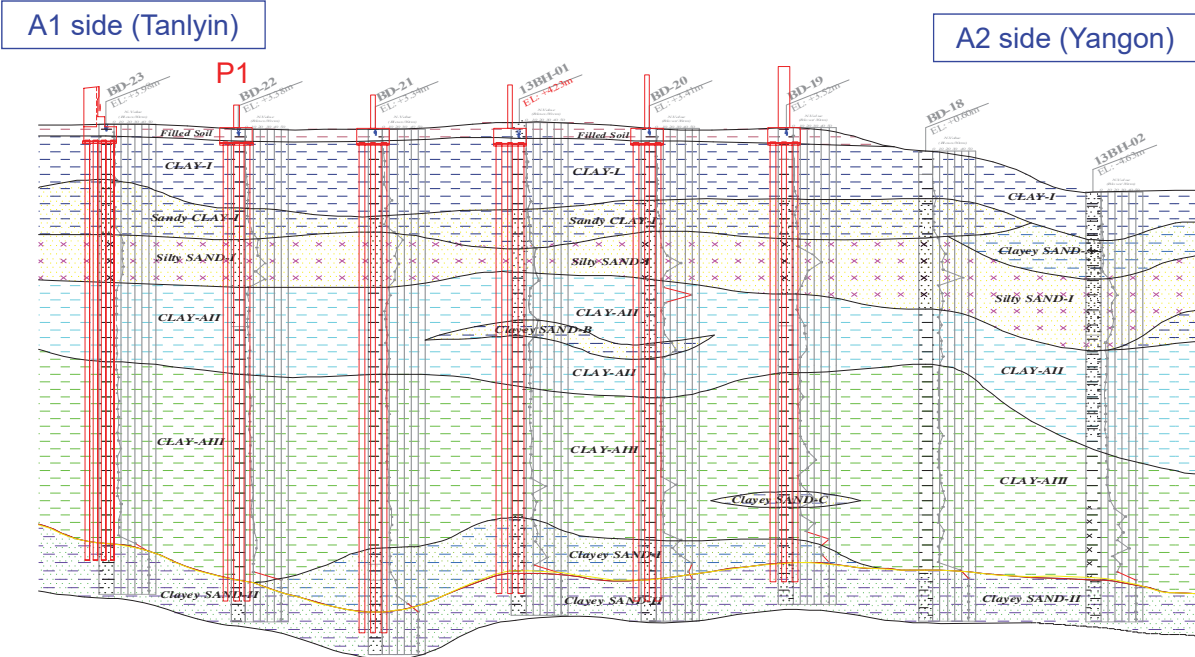
	Portion above the ground: $EI \frac{d^4 y_1}{dx^4} = 0$	$I$ : moment of inertia of the pile cross section ( $\text{mm}^4$ )
	Portion in the ground: $EI \frac{d^4 y_2}{dx^4} + p = 0$ $p = k_H D y_2$	$k_H$ : coefficient of horizontal subgrade reaction ( $\text{N}/\text{mm}^3$ ) $h$ : height above the ground surface where H and Mt act (mm)
$H$ : lateral force of a pile (N) $M_t$ : moment as external force at the pile head (N·mm) $D$ : pile diameter (mm) $E$ : Young's modulus of the pile ( $\text{N}/\text{mm}^2$ )	$\beta = \sqrt[4]{k_H D / 4EI}$ ( $\text{mm}^{-1}$ ) $h_0 = \frac{M_t}{H}$ (mm)	
Pile embedded in the ground ( $h = 0$ )		
a) Basic system 	b) When $M_t = 0$ ( $h_0 = 0$ ) 	c) When the pile head does not rotate 

## 2. Geological Condition

For the project, the geological condition along Bago river bridge have been investigated and evaluated at beginning.

- Standard Penetration Test has been conducted for all location of pier planned. Firmness of Clayey SAND-II indicated N-value 50 was confirmed, which is distributed uniformly at the elevation of around MSL-40.0~-60.0 m.
- Hence, Clayey SAND-II was selected as basement layer in the bridge design for this bridge site.

## 2. Geological Condition



## 2. Geological Condition

Each geotechnical parameters were obtained by laboratory etc. Specially, two parameters that have a profound effect for pile foundation are ;

1) Modulus of deformation of soils : E

⇒ Obtained by pressure meter test

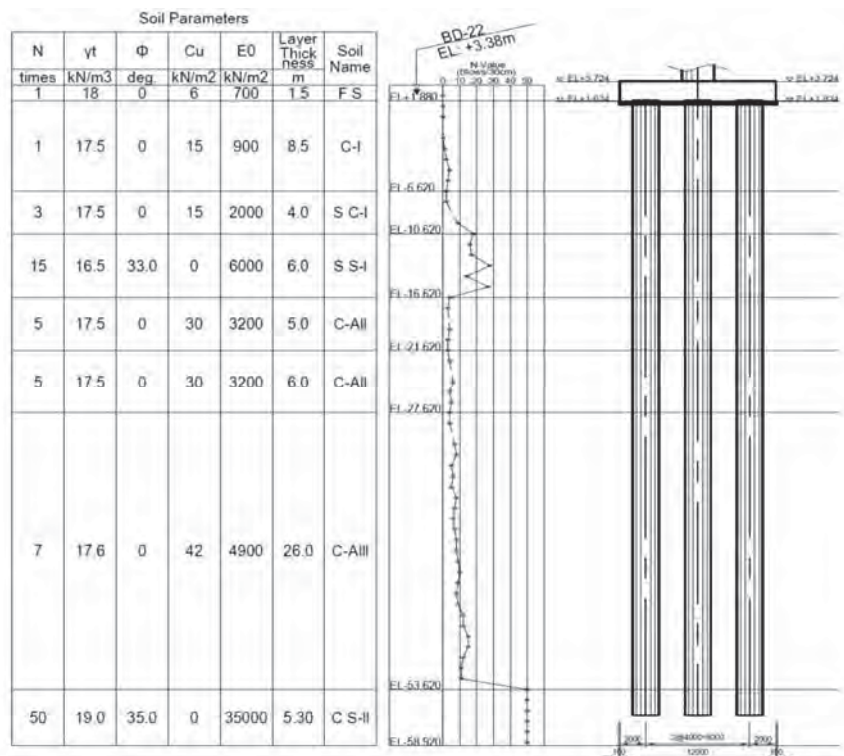
2) Reduction factor for due to liquefaction :  $D_E$

⇒ Determined by analysis of liquefaction possibility

Str. No	A1			P1			P2		
	Soil type	BD	DD	Soil type	BD	DD	Soil type	BD	DD
1	Filled Soil	N=2 E=1400 D <sub>E</sub> =N/A	N=1 E=700 D <sub>E</sub> =N/A	Filled Soil	N=2 E=1400 D <sub>E</sub> =N/A	N=1 E=700 D <sub>E</sub> =N/A	Filled Soil	N=2 E=1400 D <sub>E</sub> =N/A	N=1 E=700 D <sub>E</sub> =N/A
2									
3									
4	CLAY-I	N=1 E=1800 D <sub>E</sub> =N/A	N=1 E=900 D <sub>E</sub> =N/A	CLAY-I	N=1 E=1800 D <sub>E</sub> =N/A	N=1 E=900 D <sub>E</sub> =N/A	CLAY-I	N=1 E=1800 D <sub>E</sub> =N/A	N=1 E=900 D <sub>E</sub> =N/A
5									
6									
7									
8									
9	Sandy CLAY-I	N=5 E=2500 D <sub>E</sub> =N/A	N=3 E=2000 D <sub>E</sub> =1/3	Sandy CLAY-I	N=5 E=2500 D <sub>E</sub> =N/A	N=3 E=2000 D <sub>E</sub> =N/A	Sandy CLAY-I	N=5 E=2500 D <sub>E</sub> =N/A	N=3 E=2000 D <sub>E</sub> =1
10									
11									
12									
13									
14									
15									
16	Silty SAND-I	N=14 E=9800 D <sub>E</sub> =1	N=15 E=6000 D <sub>E</sub> =1	Silty SAND-I	N=14 E=9800 D <sub>E</sub> =1	N=15 E=6000 D <sub>E</sub> =1	Silty SAND-I	N=14 E=9800 D <sub>E</sub> =1	N=15 E=6000 D <sub>E</sub> =1
17									
18									
19									
20									



## 2. Geological Condition



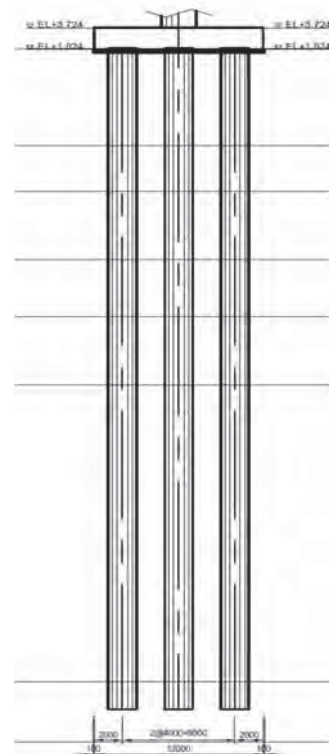
## 3. General Arrangement of Pile

### Pile length

Pile length can be determined with followings.

- 1) Elevation of footing bottom
- 2) Embedment length for the footing : 100mm
- 3) Embedment length for the bearing layer of ground

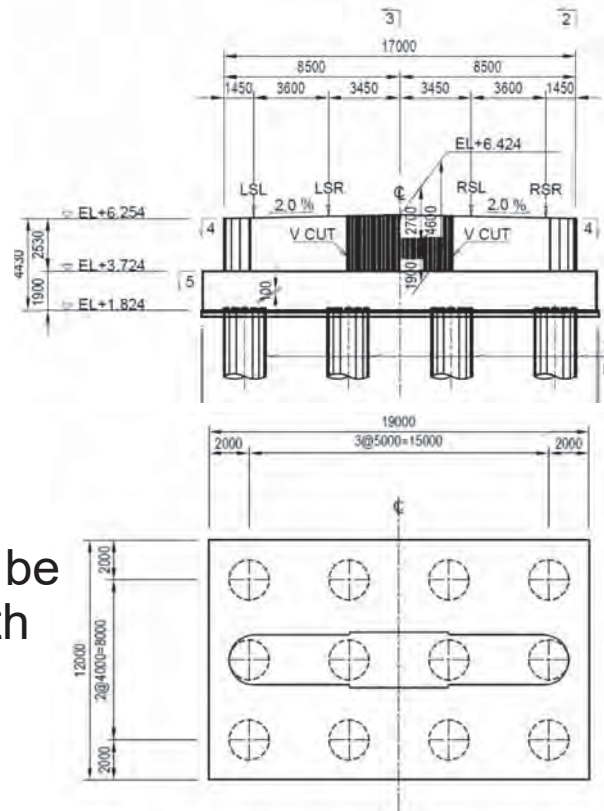
: Around 1.0 D or more considering unevenness of bearing stratum



### 3. General Arrangement of Pile

#### Pile arrangement

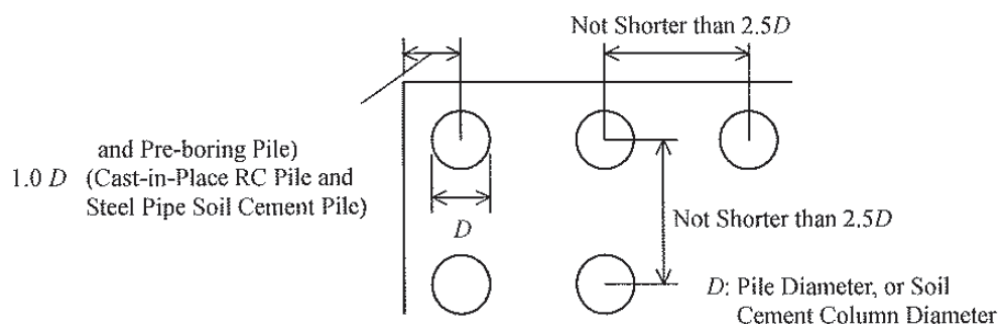
- Piles can be arranged within footing dimension with following considerations.
  - Pile Number
  - Pile Diameter
  - Pile Intervals
- Footing dimension shall be considered in relation with column dimension.



### 3. General Arrangement of Pile

#### Pile intervals

- The distance between adjacent pile centers of larger than 2.5 times of the pile diameter are recommended without effect of group pile action.
- The distance between the outermost pile center and the footing edge can be equal to the pile diameter for cast-in place RC pile.



### 3. General Arrangement of Pile Pile diameter

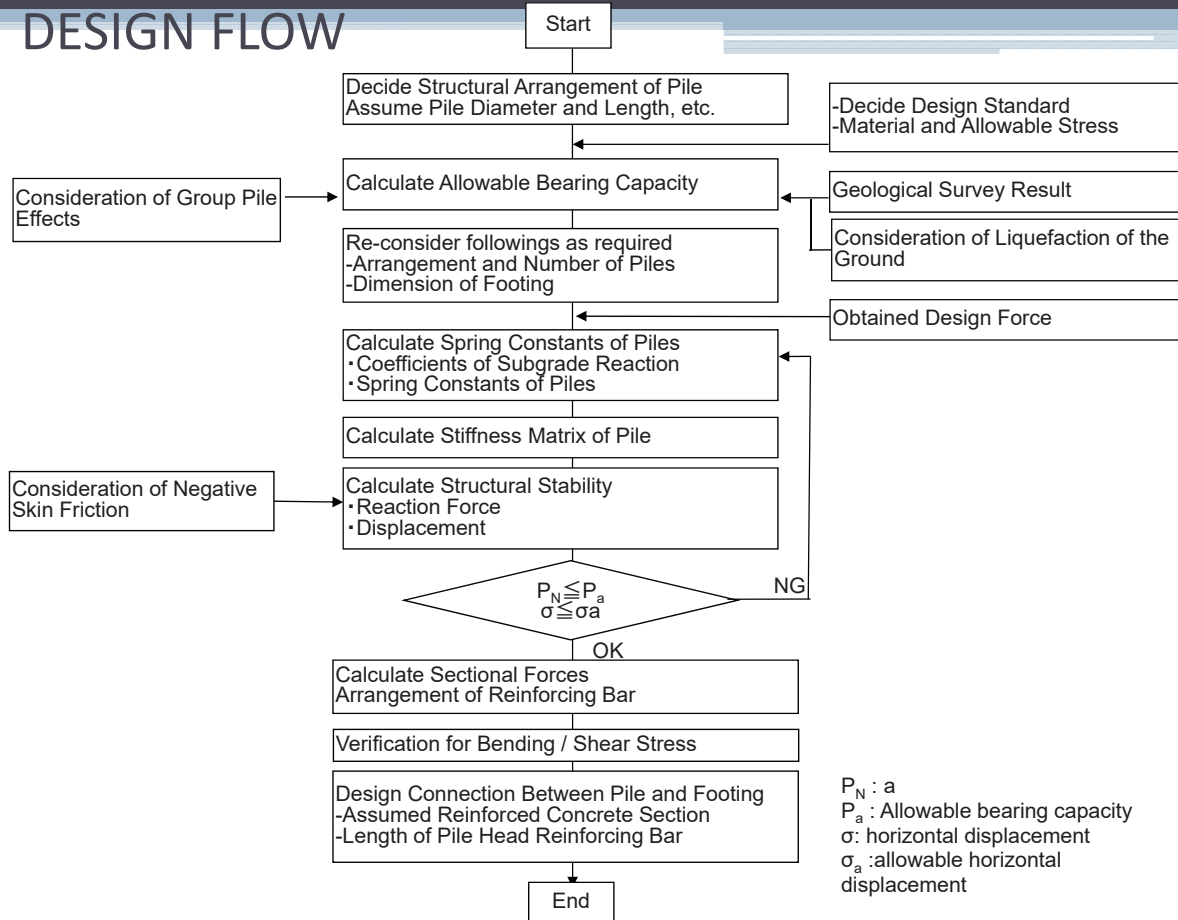
It is recommended to conduct comparison study to determine most economized Diameter of pile.

For the project, type of “D=2.0 m” was selected for on-land piers.

Pile Diameter	Cast in Place RC Piles of 2m					Cast in Place RC Piles of 3m					Cast in Place RC Piles of 2.5m				
	Longitudinal Direction	Transverse Direction		Longitudinal Direction	Transverse Direction		Longitudinal Direction	Transverse Direction		Longitudinal Direction	Transverse Direction				
Outline Drawing															
Item	Unit	Value	Value	Value	Value	Value	Value	Value	Value	Value	Value	Value	Value	Value	Value
Maximum Pile Spacing	m	1.650	2.250	1.650	2.250	2.000	2.500	2.000	2.500	2.400	2.850	2.400	2.850	2.400	2.850
Minimum Pile Spacing	m	3.530	5.510	3.530	5.510	4.450	7.200	4.450	7.200	4.450	7.200	4.450	7.200	4.450	7.200
Ratio of Spacing		0.46	0.55	0.46	0.54	0.45	0.49	0.45	0.49	0.53	0.55	0.53	0.55	0.53	0.55
Depth of Pile	m	3.00	3.00	3.00	3.00	3.00	3.00	3.00	3.00	3.00	3.00	3.00	3.00	3.00	3.00
Stress of Pile	MPa	-17.0	211.8	-17.0	247.8	-14.0	184.8	-14.0	211.8	-15.0	180.8	-15.0	212.2	-15.0	242.2
Maximum Stress of a Pile	MPa	0.09	0.71	0.09	0.89	0.07	0.61	0.07	0.77	0.08	0.60	0.08	0.81	0.08	0.81
Constructibility	The amount of number of pile is larger and than the diameter is the most inferior one in terms of constructibility.					This alternative entails the smallest amount of pile rods.					This alternative entails smaller amount of pile rods.				
Construction Period	The amount of pile rods including ground excavation is considerably small.					The amount of pile rods including ground excavation is considerably the same.					The amount of pile rods including ground excavation is considerably large.				
Environmental Aspect	This alternative entails the smallest amount of excavation works.					This alternative entails small amount of excavation works.					This alternative entails the largest amount of excavation works.				
Cost Ratio	1.237					1.225					1.000				
Judge											Best				

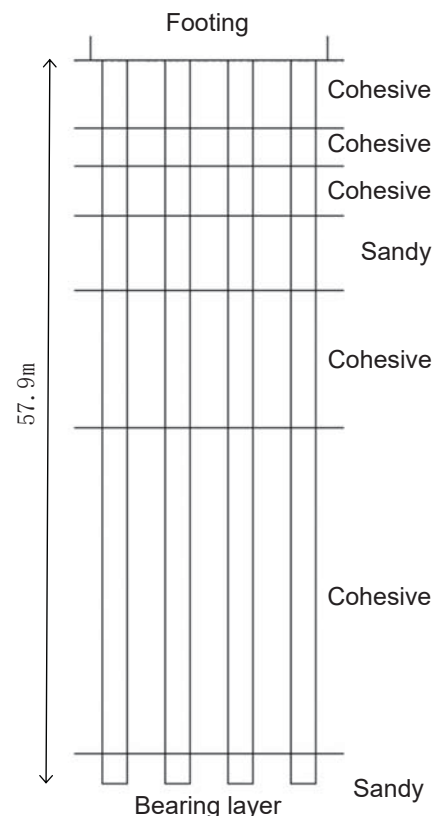
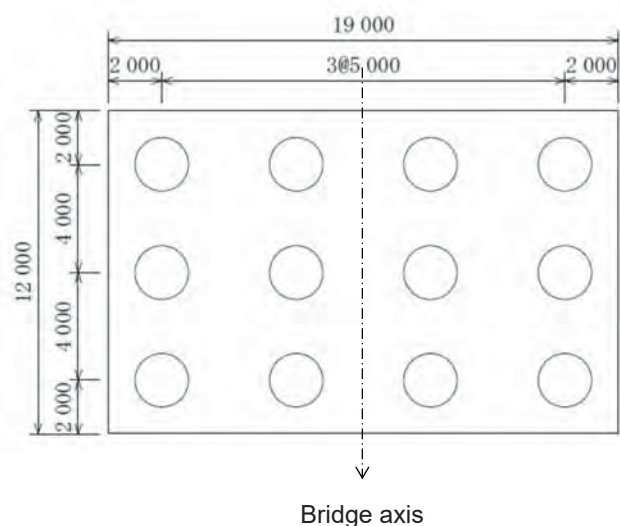
## B. Design Calculation of Cast-in-placed RC Pile

# DESIGN FLOW



## 1. Structural Model

Structural model for design calculation of foundation



## 2. Structural Stability

### 2.1 ALLOWABLE BEARING CAPACITY

The axial allowable bearing capacity of a single pile can be obtained from equation below;

$$R_a = \frac{\gamma}{n} \cdot (R_u - W_s) + W_s - W$$

$n$  : safety factor 3.0 (ordinary)  
2.0 (seismic)

$\gamma$  : modification of coefficient for factor of safety depending on ultimate bearing capacity estimation method = 1.0

$R_u$  : ultimate bearing capacity of pile (kN)

$$R_u = q_d \cdot A_p + U \cdot \Sigma(L_i \cdot f_i)$$

$q_d$  : ultimate end bearing capacity intensity per unit area (kN/m<sup>2</sup>)

$A_p$  : area of pile tip (m<sup>2</sup>)

$U$  : perimeter of pile (m)

$L_i$  : thickness of soil layer considering shaft resistance (m)

$f_i$  : maximum shaft resistance of soil layer considering pile shaft resistance (kN/m<sup>2</sup>)

However, shaft friction is not considered in the range of  $1.0 \cdot D$  from the tip of pile.

$W_s$  : effective weight of soil replaced by pile (kN)

$$W_s = A_p \cdot \Sigma(\gamma_i \cdot L_i)$$

$\gamma_i$  : effective unit weight of soil (kN/m<sup>3</sup>)

$W$  : effective weight of pile

## End bearing capacity intensity (For Cast-in place RC pile)

Ground Type	Ultimate Bearing Capacity End Bearing Intensity (kN/m <sup>2</sup> )
Gravelly Layer and Sandy Layer ( $N \geq 30$ )	3,000
Sturdy Gravelly Layer ( $N \geq 50$ )	5,000
Hard Cohesive Soil Layer	$3 q_u$

Notes)  $q_u$  : unconfined compressive strength (kN/m<sup>2</sup>), (Source : JSHB)  
 $N$  : N value from the Standard Penetration Test (SPT)

## Maximum shaft resistance intensity

Pile Installation Method	Ground Type	
	Sandy Soil	Cohesive Soil
Driven Pile Method (including Vibro-hammer Method)	$2N (\leq 100)$	$c$ or $10 N (\leq 150)$
Cast-in-place RC Pile Method	$5N (\leq 200)$	$c$ or $10 N (\leq 150)$
Bored Pile Method	$2N (\leq 100)$	$0.8c$ or $8 N (\leq 100)$
Pre bored Pile Method	$5N (\leq 150)$	$c$ or $10 N (\leq 100)$
Steel Pipe Soil Cement Pile Method	$10N (\leq 200)$	$c$ or $10 N (\leq 200)$

(Note)  $c$ : cohesion of ground (kN/m<sup>2</sup>),  $N$ :  $N$  value from SPT. (Source : JSHB)

### Calculation Example

For ordinary case

Layer No	Soil	Average N-value	Cohesion (kN/m <sup>2</sup> )	Layer thickness Li(m)	$\gamma_i$ (kN/m <sup>3</sup> )	$W_s$ (kN)	$f_i$ (kN/m <sup>2</sup> )	$L_i \cdot f_i$ (kN/m)
1	Cohesive	1.0	0.0	5.444	7.70	131.69	0.0	0.00
2	Cohesive	1.0	0.0	3.000	7.70	72.57	0.0	0.00
3	Cohesive	3.0	0.0	4.000	7.70	96.76	0.0	0.00
4	Sandy	15.0	0.0	6.000	7.70	145.14	75.0	450.00
6	Cohesive	5.0	30.0	11.000	7.70	266.09	30.0	330.00
7	Cohesive	7.0	42.0	26.000	7.80	637.12	42.0	1092.00
8	Sandy	50.0	0.0	0.456	10.20	14.61	200.0	91.20
Sum①								1963.20
8'	Sandy	50.0	0.0	2.000	10.20	64.09	200.0	400.00
Sum②				57.900		1428.07		2363.20

## Calculation Example

- Calculation of each values

$$q_d = 3,000 \text{ (kN/m}^2\text{)}$$

$$U = \pi \cdot 2.0000 = 6.283 \text{ (m)}$$

$$A_p = \frac{\pi}{4} \cdot 2.000^2 = 3.14159 \text{ (m}^2\text{)}$$

- Ultimate bearing capacity of pile (Ordinary Case)

$$R_u = q_d \cdot A_p + U \cdot \sum (L_i \cdot f_i)$$

$$= 3000 \cdot 3.14159 + 6.283 \cdot 1963.2 = 21,760 \text{ (kN)}$$

- Allowable bearing capacity of pile (Ordinary Case)

$$R_a = \frac{\gamma}{n} \cdot (R_u - W_s) + W_s - W$$

$$= \frac{1.0}{3.0} \cdot (21760 - 1428.1) + 1428.1 - 2673.9 = 5531 \text{ (kN)}$$

## 2.2 Axial allowable pull-out force of pile

The axial allowable pull-out force of a single pile can be obtained from equation below;

$$P_a = \frac{1}{n} \cdot P_u + W$$

$P_u$  : ultimate pull-out force of pile (kN)

$$P_u = U \cdot \sum (L_i \cdot f_i)$$

$n$  : safety factor 6.0 (ordinary)

3.0 (seismic)

$W$  : effective weight of pile

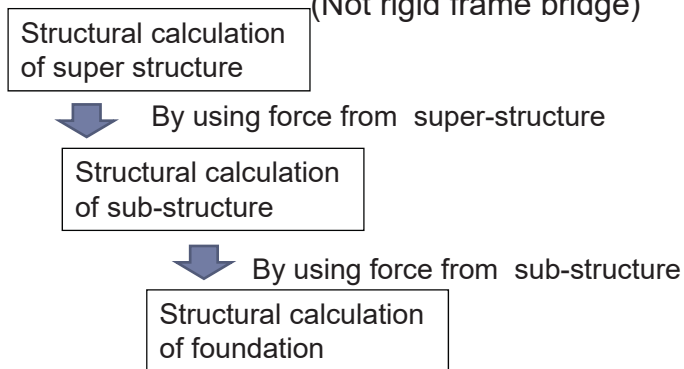
Moreover, It is recommended pull-out forces are not generated in ordinary load except limited case.

## 2.3 Design Force

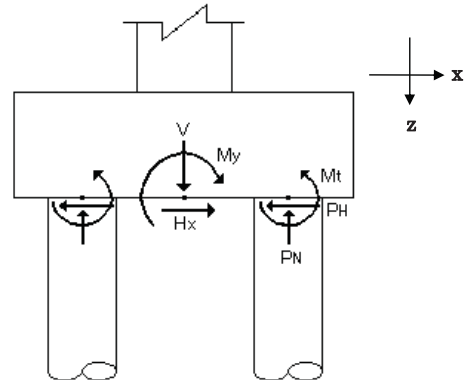
For the foundation design, design force ( $V$ ,  $H$ ,  $M$ ) worked at the center of footing bottom is required.

The design force can be obtained by design calculation of super-structure and sub-structure.

Image of transmitting design force (Not rigid frame bridge)



Design force at footing bottom



## 2.3 Design Force

In foundation design, the stability and member stresses should be verified with consideration of the most adverse case of the load combination.

The design verification for the foundation of piers should be performed in both the longitudinal and transverse directions.

Example

	No	Load case		No	Load case
	Longitudinal direction	1		Dead	Transverse direction
2		Dead + Live	2	Dead + Live	
3		Dead + Live (Buoyancy)	3	Dead + Live (Buoyancy)	
4		Dead + Live + Temperature	4	Seismic effect	
5		Dead + Live + Temperature (Buoyancy)	5	Seismic effect ((Buoyancy)	
6		Seismic effect			
7		Seismic effect ((Buoyancy)			



## 2.4 Spring Constants of Pile

### (1) Coefficient of Subgrade Reaction

The coefficient of subgrade reaction is defined as

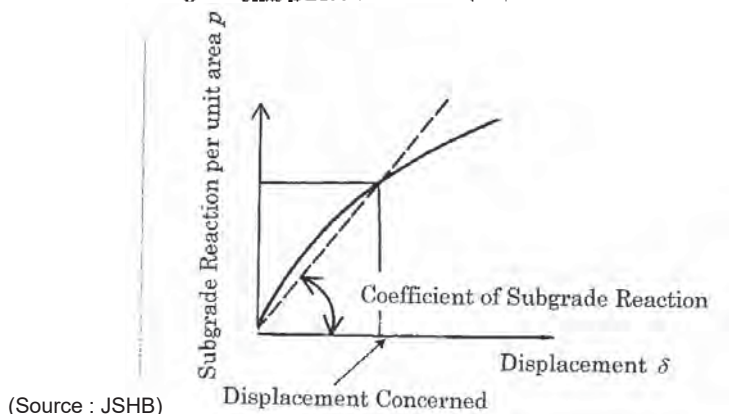
$$k = \frac{P}{\delta}$$

where,

$k$  : coefficient of subgrade reaction (kN/m<sup>3</sup>)

$p$  : subgrade reaction per unit area (kN/m<sup>2</sup>)

$\delta$  : displacement (m)



(Source : JSHB)

Displacement concerned can be considered as 1% of pile diameter

## 2.4 Spring Constants of Pile

### (2) Coefficient of Horizontal Subgrade Reaction

A coefficient of Horizontal Subgrade Reaction is defined as subgrade reaction / displacement concerned at pile head. It shall be obtained by.

$$k_H = k_{H0} \left( \frac{B_H}{0.3} \right)^{-3/4}$$

Where,

$k_H$  : coefficient of horizontal subgrade reaction obtained with regarding the value as the average from the design ground surface to the depth equal to  $1/\beta$  (kN/m<sup>3</sup>)

$k_{H0}$  : coefficient of horizontal subgrade reaction, corresponding to the value obtained by the plate bearing test with a rigid disk of diameter 0.3m.

$$k_{H0} = \frac{1}{0.3} \cdot \alpha \cdot E_0 = \frac{1}{0.3} \cdot \frac{\sum (\alpha \cdot E_{oi} \cdot L_i)}{1/\beta}$$

$L_i$  : each layer depth in the range of  $1/\beta$  (m)

BH : equivalent loading width of foundation (m)

$\alpha$  : coefficient for the estimation of the coefficient of subgrade reaction

$E_o$  : modulus of deformation of ground at the design location (kN/m<sup>2</sup>)

BH is obtained by using the averaged value of modulus of deformation of ground from the design ground surface to the depth  $1/\beta$  as following equation.

$$BH = \sqrt{\frac{D}{\beta}}$$

Where,

D : pile diameter (m)

$1/\beta$  : ground depth relating to the horizontal resistance (m)

$\beta$  : characteristic value of pile (m<sup>-1</sup>)

EI : flexural stiffness of pile (kN/m<sup>2</sup>)

$$\beta = \sqrt[4]{\frac{kH \cdot D}{4 \cdot E \cdot I}}$$

Obtain of  $\beta$  by repeated calculation

The value  $\beta$  shall be obtained by repeated calculation till the calculation value is correspond to the tentative value.

(Generally, the value of  $1/\beta$  becomes 4 to 6 times of pile diameter. )

Calculation Example

Pile diameter  $D = 2.0000$  (m)

Young's modulus of pile  $E = 2.50 \times 10^7$  (kN/m<sup>2</sup>)

Moment of inertia of pile  $I = 0.785398164$  (m<sup>4</sup>)

Characteristic value of pile  $\beta$  (tentative value)  $0.1000$  (m<sup>-1</sup>)

Ground depth relating to the horizontal resistance  $1/\beta$   $11.8305$  (m)

Average of  $\alpha \cdot E_o$   $4859.5$  (kN/m<sup>2</sup>)

Equivalent loading width of pile BH  $4.8643$  (m)

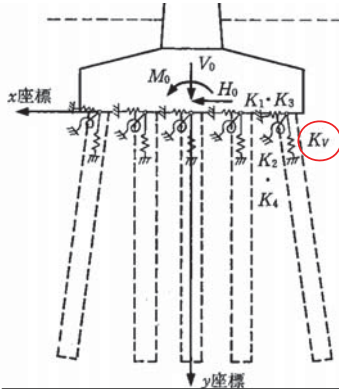
Coefficient of horizontal subgrade reaction  $kH_o$   $16198.4$  (kN/m<sup>3</sup>)

''  $kH$  (kN/m<sup>3</sup>)

Characteristic value of pile  $\beta$  (calculated value)  $0.084527$  (m<sup>-1</sup>)

### (3) Axial Spring Constants of Pile

The axial spring constants of pile  $K_v$  is defined as the axial force capable of generating a unit displacement at the pile head in the longitudinal direction of the pile.



$$K_v = a \cdot \frac{A_p \cdot E_p}{L}$$

Estimated formula for Cast-in place RC pile, which is based on the result of load pressure test experienced at past.

$$a = 0.031 \cdot (L/D) - 0.15$$

#### Calculation Example

$A_p$  : axial spring constant of pile = 3.14159 (m<sup>2</sup>)

$E_p$  : Young's modulus of pile =  $2.50 \times 10^7$  (kN/m<sup>2</sup>)

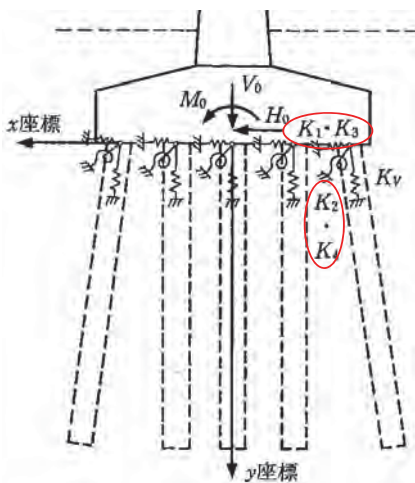
$L$  : pile length = 57.9 (m),  $D$  : pile diameter = 2.0 (m)

$a = 0.031 \cdot (L/D) - 0.15 = 0.7474$

$K_v = 1,013,896$  (kN/m)

### (4) Radial Spring Constant of Pile

Radial spring constants  $K_1$  to  $K_4$  of a pile are defined as below:

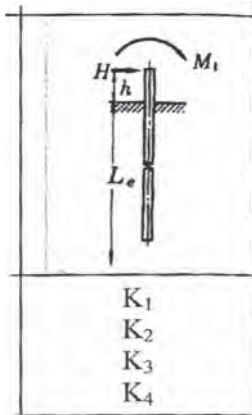


$K_1, K_3$  : radial force (kN/m) and bending moment (kN.m/m) to be applied on a pile head when displacing the head by a unit volume in a radial direction while keeping it from rotating.

$K_2, K_4$  : radial force (kN/rad) and bending moment (kN.m/rad) to be applied on a pile head when rotating the head by a unit volume while keeping it from moving in a radial direction.

### (4) Radial Spring Constant of Pile

The constants can be computed by the Hayashi-Chang equation.



	Rigid frame of pile head		Hinged frame of pile head	
	$h \neq 0$	$h = 0$	$h \neq 0$	$h = 0$
$K_1$	$\frac{12EI\beta^3}{(1+\beta h)^3 + 2}$	$4EI\beta^3$	$\frac{3EI\beta^3}{(1+\beta h)^3 + 0.5}$	$2EI\beta^3$
$K_2, K_3$	$K_1 \cdot \frac{\lambda}{2}$	$2EI\beta^2$	0	0
$K_4$	$\frac{4EI\beta}{1+\beta h} \cdot \frac{(1+\beta h)^3 + 0.5}{(1+\beta h)^3 + 2}$	$2EI\beta$	0	0

Note) In case of pile length is a semi-infinite length ( $\beta L \geq 3$ )

(Source : JSMB)

Where,  $\beta$  : characteristic value of a pile

$\lambda$  :  $h + 1/\beta$

$kH$ : coefficient of horizontal subgrade reaction (kN/m<sup>3</sup>)

$EI$ : bending rigidity of the pile (kN · m<sup>2</sup>)

$h$ : axial length of the pile above design ground surface (m)

## 2.5 Stiffness Matrix of Pile

- Reaction force of each piles can be obtained by “Displacement method” which is the relation between displacement and external force at footing bottom by assuming a footing as rigid body and by means of a spring matrix at a pile head.

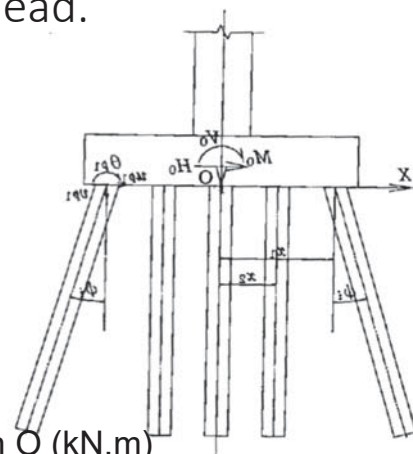
Stiffness matrix

$$\begin{bmatrix} V \\ H \\ M \end{bmatrix} = \begin{bmatrix} A_{zz} & A_{zx} & A_{za} \\ A_{xz} & A_{xx} & A_{xa} \\ A_{az} & A_{ax} & A_{aa} \end{bmatrix} \begin{bmatrix} \delta z \\ \delta x \\ \alpha \end{bmatrix}$$

$V$  : vertical load acting at the origin O (kN)

$H$  : lateral load acting at the origin O (kN)

$M$  : moment of external force around the origin O (kN.m)



## 2.5 Stiffness Matrix of Pile

Stiffness matrix can be expressed as following equation.

$$A_{zz} = \sum (K_v \cdot \cos^2\theta + K_1 \cdot \sin^2\theta) \quad i$$

$$A_{zx} = A_{xz} = \sum (K_v \cdot \cos\theta \cdot \sin\theta - K_1 \cdot \sin\theta \cdot \cos\theta) \quad i$$

$$A_{za} = A_{az} = \sum (K_v \cdot X \cdot \cos^2\theta + K_1 \cdot X \cdot \sin^2\theta + K_2 \cdot \sin\theta) \quad i$$

$$A_{xx} = \sum (K_v \cdot \sin^2\theta + K_1 \cdot \cos^2\theta) \quad i$$

$$A_{xa} = A_{ax} = \sum (K_v \cdot X \cdot \sin\theta \cdot \cos\theta - K_1 \cdot X \cdot \sin\theta \cdot \cos\theta - K_2 \cdot \cos\theta) \quad i$$

$$A_{aa} = \sum \{ K_v \cdot X^2 \cdot \cos^2\theta + K_1 \cdot X^2 \cdot \sin^2\theta + (K_2 + K_3) \cdot X \cdot \sin\theta + K_4 \} \quad i$$

Note) "i" in the equation indicates i-th of pile.

### Calculation Example

Ordinary case

$$\begin{bmatrix} A_{zz} & A_{zx} & A_{za} \\ A_{xz} & A_{xx} & A_{xa} \\ A_{az} & A_{ax} & A_{aa} \end{bmatrix} = \begin{bmatrix} 12166752 & 0 & 0 \\ 0 & 571594 & -3922357 \\ 0 & -3922357 & 175738686 \end{bmatrix}$$

## 2.6 Reaction Force and Displacement

The pile axial force  $P_{ni}$ , pile radial force  $\Phi_{i}$ , and moment  $M_{ti}$  acting on each pile head can be obtained with using displacement ( $\delta x$ ,  $\delta z$ ,  $\alpha$ ) at the footing origin obtained from the results of above-mentioned calculations, by following equations.

where,  $P_{ni} = K_v \cdot \delta z_i'$

$$\Phi_{i} = K_1 \cdot \delta x_i' - K_2 \cdot \alpha$$

$$M_{ti} = -K_3 \cdot \delta x_i' + K_4 \cdot \alpha$$

$$\delta z_i' = (\delta z + \alpha \cdot X_i) \cdot \cos\theta_i + \delta x \cdot \sin\theta_i$$

$$\delta x_i' = -(\delta z + \alpha \cdot X_i) \cdot \sin\theta_i + \delta x \cdot \cos\theta_i$$

Pile head vertical reaction  $V_i$  and horizontal reaction  $H_i$  are given by following equation.

$$V_i = P_{ni} \cdot \cos\theta_i - \Phi_{i} \cdot \sin\theta_i$$

$$H_i = P_{ni} \cdot \sin\theta_i + \Phi_{i} \cdot \cos\theta_i$$

Note) "i" in the equation indicates i-th of pile.

### Calculation Example

- Direction : Longitudinal
- Load case : Dead + Live

- Force and displacement at the origin O

Acting force at the origin O	Displacement at the origin O
$V_o = 43605.80$ (kN)	$\delta z = 3.58$ (mm)
$H_o = 1030.00$ (kN)	$\delta x = 2.35$ (mm)
$M_o = 4738.00$ (kN.m)	$\alpha = 0.00007933$ (rad)

- Reaction force of pile

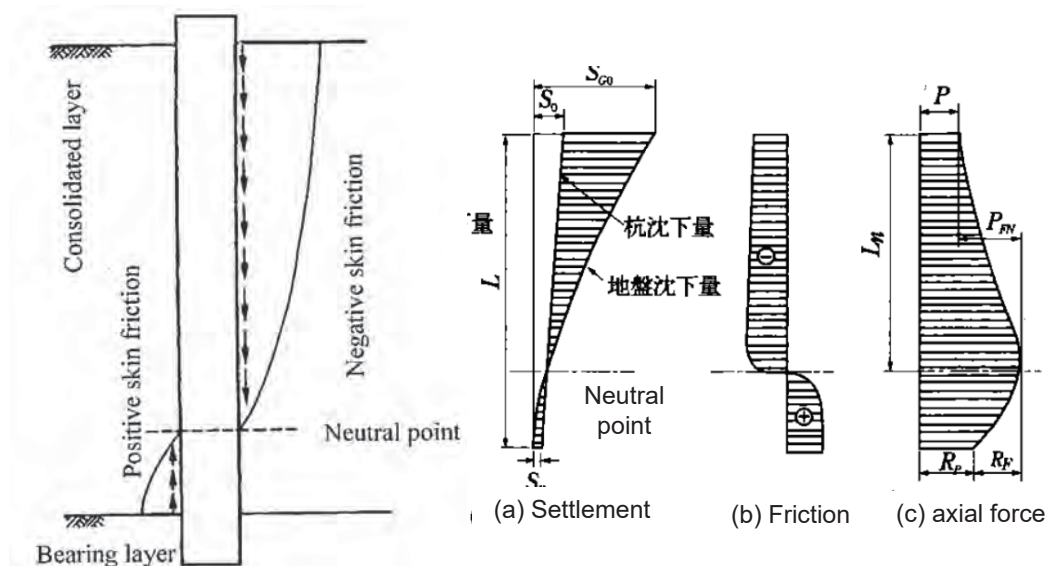
No	X(m)	Number	PN(kN)	PH(kN)	Mt(kN.m)	Vi(kN)	Hi(kN)	$\delta f_x$ (mm)
1	4.000	4	3955.54	85.83	-463.10	3955.54	85.83	2.35
2	0.000	4	3633.82	85.83	-463.10	3633.82	85.83	2.35
3	-4.000	4	3312.09	85.83	-463.10	3312.09	85.83	2.35

- Verification of axial force and displacement

PNmax = 3955.54 (kN)	$\cong$	Ra = 5531.00 (kN)	: OK
PNmin = 3312.09 (kN)	$\cong$	Pa = 0.00 (kN)	: OK
$\delta f = 2.35$ (mm)	$\cong$	$\delta a = 20.00$ (mm)	: OK

## 2.7 Consideration of Negative Skin Friction

In case of the consolidation settlement is likely to occur at the ground, the effects of negative skin friction shall be examined in to avoid failures and to maintain structural function.



## 2.7 Consideration of Negative Skin Friction

Reviewing bearing capacity with negative skin friction shall be conducted for dead load case, by;

$$R'_a = \frac{1}{1.5} (R'_u - W'_s) + W'_s - (R_{nf} + W)$$

- $R'_u$ : ultimate bearing capacity of a pile given by soil layers locating below the neutral point (kN)
- $R_{nf}$ : negative skin friction (kN)

The location of a neutral point may be assumed to be at the lower end of the consolidated layer.

Calculation Example

Depth to neutral point :  $L_j = 12.444\text{m}$

Reviewing vertical bearing capacity  $R \leq R_a'$

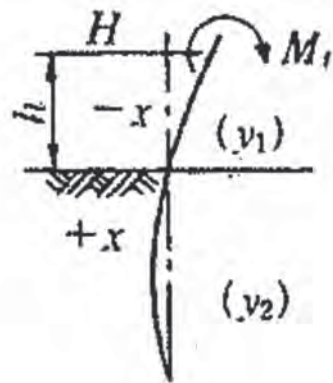
$$R_a' = \frac{R'_u - W'_s}{1.5} + W'_s - (R_{nf} + W) = 11035.6 \text{ (kN)}$$

	Dead load case
Bearing capacity check(kN)	$3489 \leq 11036$ OK

## 3. Sectional Force

### 3.1 Sectional Force of pile

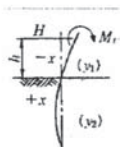
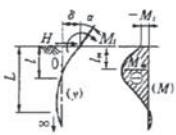
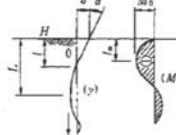
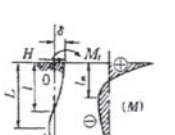
- The safety of pile sections against axial forces, bending moments, and shear forces shall be verified.
- The bending moments and shear force in pile sections due to lateral forces and pile head moments shall be calculated by modeling the pile structure as a beam on an elastic foundation.



### 3.1 Sectional Force of pile

- The bending moment shall be designed by using a larger value between bending moments with a pile head rigid connection and a pile head hinged one, even if the rigid connection is used.
- When a coefficient of horizontal subgrade reaction is uniform and if its embedded depth is  $3/\beta$  or more, calculation may be carried out by assuming that the pile is a beam of semi-infinite length with a constant coefficient of horizontal subgrade reaction.

The calculation formula for a pile of semi-infinite length

Differential equations of deflection curves	 <p>Portion above the ground: <math>EI \frac{d^4 y_1}{dx^4} = 0</math></p> <p>Portion in the ground: <math>EI \frac{d^4 y_2}{dx^4} + p = 0</math>  <math>p = k_H D y_2</math></p> <p><math>H</math>: lateral force of a pile (N)  <math>M_t</math>: moment as external force at the pile head (N-mm)  <math>D</math>: pile diameter (mm)  <math>E</math>: Young's modulus of the pile (N/mm<sup>2</sup>)</p> <p><math>I</math>: moment of inertia of the pile cross section (mm<sup>4</sup>)  <math>k_H</math>: coefficient of horizontal subgrade reaction (N/mm<sup>3</sup>)  <math>h</math>: height above the ground surface where H and Mt act (mm)  <math>\beta = \sqrt[4]{k_H D / 4EI}</math> (mm<sup>-1</sup>)  <math>h_0 = \frac{M_t}{H}</math> (mm)</p>			
State of a pile	Pile embedded in the ground ( $h = 0$ )			
Deflection curve and bending moment diagram	a) Basic system 	b) When $M_t = 0$ ( $h_0 = 0$ ) 	c) When the pile head does not rotate 	
a	Deflection curve, $y$ (mm)	$y = \frac{H}{2EI\beta^3} e^{-\beta x} [(1 + \beta h_0) \cos \beta x - \beta h_0 \sin \beta x]$	$y = \frac{H}{2EI\beta^3} e^{-\beta x} \cos \beta x$	$y = \frac{H}{4EI\beta^3} e^{-\beta x} [\cos \beta x + \sin \beta x]$
b	Displacement of pile head $\delta$ (mm)	$\delta = \frac{H}{2EI\beta^3} + \frac{M_t}{2EI\beta^2} = \frac{1 + \beta h_0}{2EI\beta^3} H$	$\delta = \frac{H}{2EI\beta^3}$	$\delta = \frac{H}{4EI\beta^3} = \frac{\beta H}{k_H D}$
c	Displacement of ground surface $f$ (mm)	$f = \delta$	$f = \delta$	$f = \delta$

(Source : JSHB)



### The calculation formula for a pile of semi-infinite length

d	Pile head inclination angle, $\alpha$ (rad)	$\alpha = \frac{H}{2EI\beta^2} + \frac{M_t}{EI\beta} = \frac{1+2\beta h_0}{2EI\beta^3} H$	$\alpha = \frac{H}{2EI\beta^2}$	$\alpha = 0$
e	Bending moment at each portion of the pile $M$ (N·mm)	$M = -\frac{H}{\beta} e^{-\beta x} [\beta h_0 \cdot \cos \beta x + (1 + \beta h_0) \sin \beta x]$	$M = -\frac{H}{\beta} e^{-\beta x} \sin \beta x$	$M = -\frac{H}{2\beta} e^{-\beta x} (\sin \beta x - \cos \beta x)$
f	Shear force at each portion of the pile $S$ (N)	$S = -He^{-\beta x} [\cos \beta x - (1 + 2\beta h_0) \sin \beta x]$	$S = -He^{-\beta x} (\cos \beta x - \sin \beta x)$	$S = -He^{-\beta x} \cos \beta x$
g	Bending moment at pile head $M_0$ (N·mm)	$M_0 = -M_t = -Hh_0$	$M_0 = 0$	$M_0 = \frac{H}{2\beta}$
h	Bending moment at a point along an underground portion $l_m$ $M_m$ (N·mm)	$M_m = -\frac{H}{2\beta} \sqrt{(1+2\beta h_0)^2 + 1} \exp(-\beta l_m)$	$M_m = -\frac{H}{\beta} e^{-\frac{\pi}{4}} \cdot \sin \frac{\pi}{4} = -0.3224 \frac{H}{\beta}$	$M_m = -\frac{H}{2\beta} e^{-\frac{\pi}{2}} = -0.2079 M_0$
i	$l_m$ (mm)	$l_m = \frac{1}{\beta} \tan^{-1} \frac{1}{1+2\beta h_0}$	$l_m = \frac{\pi}{4\beta}$	$l_m = \frac{\pi}{2\beta}$
j	Depth of a primary immobile point, $l$ (mm)	$l = \frac{1}{\beta} \tan^{-1} \frac{1+\beta h_0}{\beta h_0}$	$l = \frac{\pi}{2\beta}$	$l = \frac{3\pi}{4\beta}$
k	Depth causing deflection angle zero, $L$ (mm)	$L = \frac{1}{\beta} \tan^{-1} [-(1+2\beta h_0)]$	$L = \frac{3\pi}{4\beta}$	$L = \frac{\pi}{\beta}$

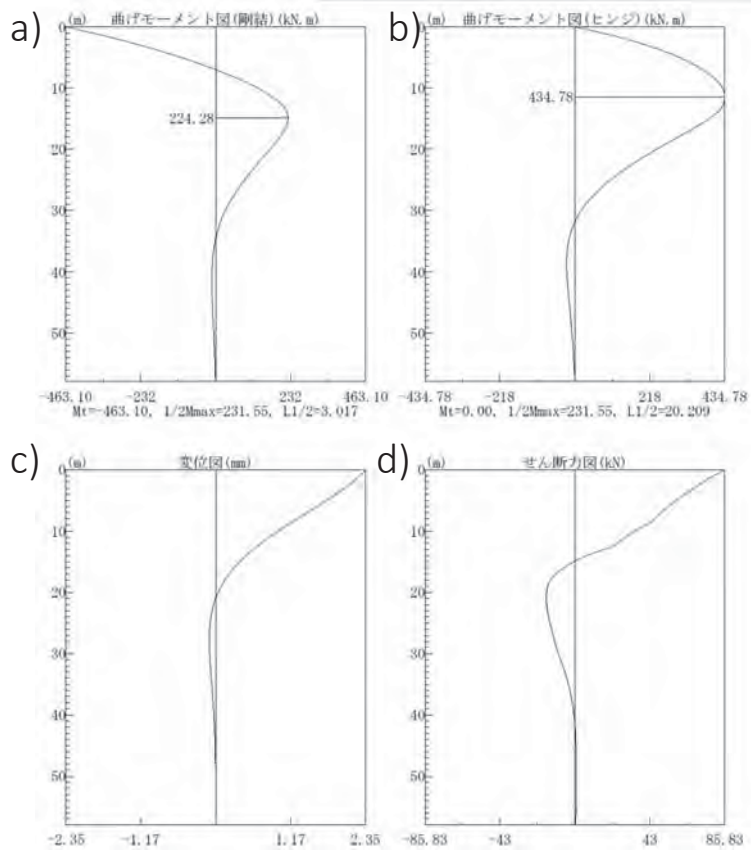
(Source : JSHB)

### Calculation Example

#### • Sectional forces

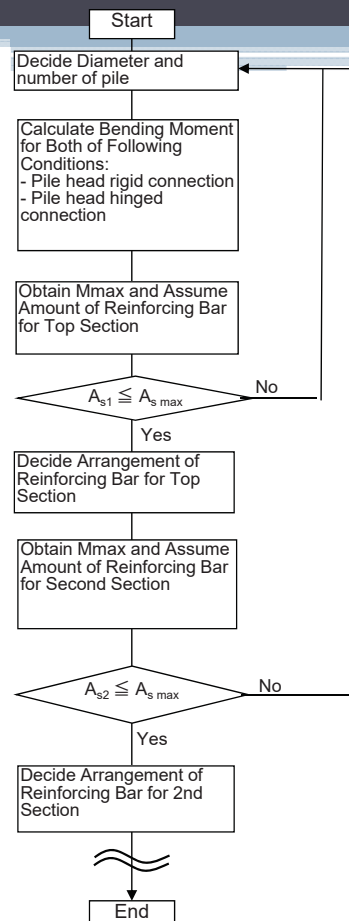
	Pile head RIGID connection			Pile head HINGED connection		
Acting force at pile head						
H (kN)	85.83			85.83		
M (kN·m)	-463.10			0.00		
Radial spring constants						
K1 (kN/m)	47633			19737		
K2 (kN/rad)	326863			0		
K3 (kN·m/m)	326863			0		
K4 (kN·m/rad)	3830000			0		
$M_t$ (kN·m)	-463.10			0.00		
$M_{max}$ (kN·m)	224.28			434.78		
Z (m)	14.916			11.443		
$1/2M_{max}$ (kN·m)	231.55			231.55		
S (kN)	68.12			-30.36		
Z (m)	3.017			20.209		
Z (m)	$\delta x$ (mm)	M (kN·m)	S (kN)	$\delta x$ (mm)	M (kN·m)	S (kN)
0.000	2.346	-463.10	85.83	4.349	0.00	85.83
0.500	2.304	-420.97	82.72	4.163	41.48	80.14
1.000	2.256	-380.37	79.68	3.978	80.18	74.70
1.500	2.203	-341.28	76.69	3.794	116.23	69.50
2.000	2.146	-303.66	73.79	3.612	149.73	64.55
2.500	2.085	-267.48	70.96	3.431	180.82	59.85
3.000	2.021	-232.69	68.21	3.253	209.62	55.38
3.500	1.954	-199.25	65.55	3.078	236.24	51.15
4.000	1.884	-167.12	62.99	2.905	260.80	47.15
4.500	1.812	-136.25	60.52	2.736	283.42	43.38

- Diagrams
- a) Bending moment (Rigid)
- b) Bending moment (hinged)
- c) Displacement
- d) Shear force



### 3.2 Arrangement of Reinforcing bar

- In general, the largest bending moment occurs at upper portion of the pile.
- In order to arrange re-bars in effective, the arrangement is designed for several sections depending the depth.



## Example

In case if the section for re-bar arrangement is divided into three section.

### 1st Section

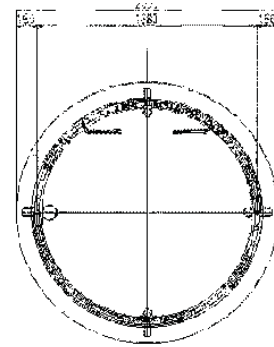
Low	Reinforcing bar	Concrete cover (mm)	As(cm <sup>2</sup> )	ΣAs(cm <sup>2</sup> )
1	D32- 44(@ 120)	160.0	349.448	349.448

### 2nd Section

Low	Reinforcing bar	Concrete cover (mm)	As(cm <sup>2</sup> )	ΣAs(cm <sup>2</sup> )
1	D32- 22(@ 240)	160.0	174.724	174.724

### 3rd Section

Low	Reinforcing bar	Concrete cover (mm)	As(cm <sup>2</sup> )	ΣAs(cm <sup>2</sup> )
1	D29- 22(@ 240)	160.0	141.328	141.328



## 4. Stress Verification of piles

### 4.1 Material and Allowable Stress

The allowable stresses shall be obtained by multiplying respective increase coefficients stipulated in each load cases respectively.

-Design Strength of Concrete :  $\sigma=24\text{N/mm}^2$

No	Load case	Increase coefficient	Allowable bending compressive stress $\sigma_{ca}$	Allowable shear stress	
				$\tau_{a1}$	$\tau_{a2}$
1	Dead	1.00	8.00	0.230	1.700
2	Dead + Live	1.00	8.00	0.230	1.700
3	Dead + Live + Temperature	1.15	9.20	0.264	1.955
4	Seismic Effect	1.50	12.00	0.350	2.550

-Reinforcing bar Material type : SD345

No	Load case	Increase coefficient	Allowable bending compressive stress $\sigma_{ca}$	Allowable bending tensile stress $\sigma_{sa}$
1	Dead	1.00	200.00	160.00
2	Dead + Live	1.00	200.00	160.00
3	Dead + Live + Temperature	1.15	230.00	184.00
4	Seismic Effect	1.50	300.00	300.00

## 4.2 Verification for Bending Stress

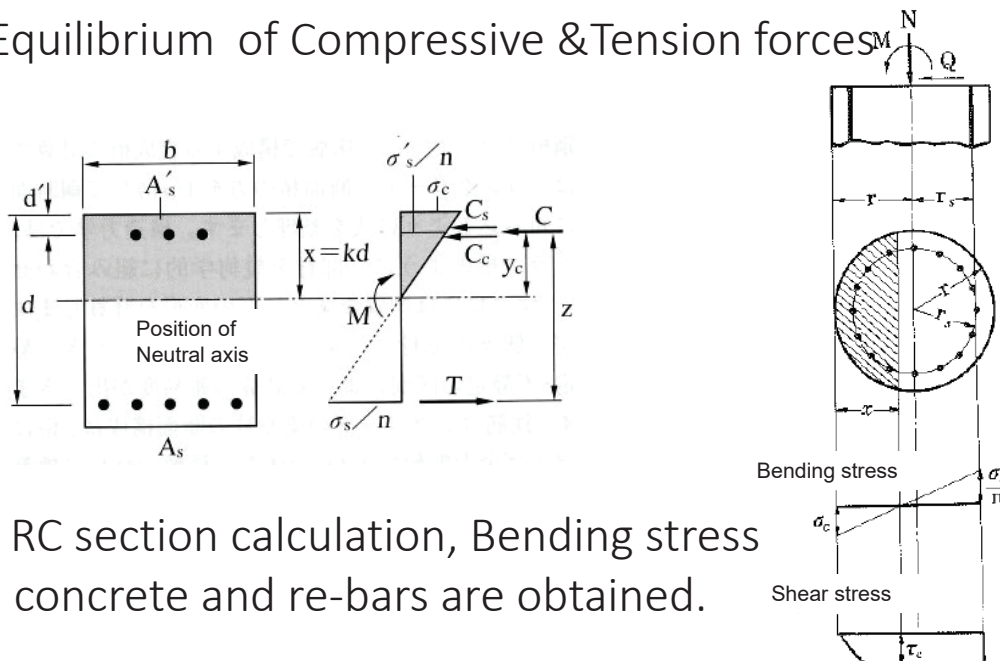
For the verification of RC members subjected to bending moments or axial force, it shall be verified that the stresses in the concrete and reinforcement of RC members calculated to comply with the following assumptions are smaller than the allowable stresses.

- i) Fiber strains are proportional to the distance from the neutral axis.
- ii) The tensile strength of the concrete is neglected
- iii) The ratio of Young's modulus of the steel reinforcement to that of the concrete is 15.

## 4.2 Verification for Bending Stress

General theory of RC section calculation is based on;

- Compatibility of strains between concrete and re-bars
- Equilibrium of Compressive & Tension forces



By RC section calculation, Bending stress on concrete and re-bars are obtained.

## 4.2 Verification for Bending Stress

For verification of bending Stress, following needs to be checked;

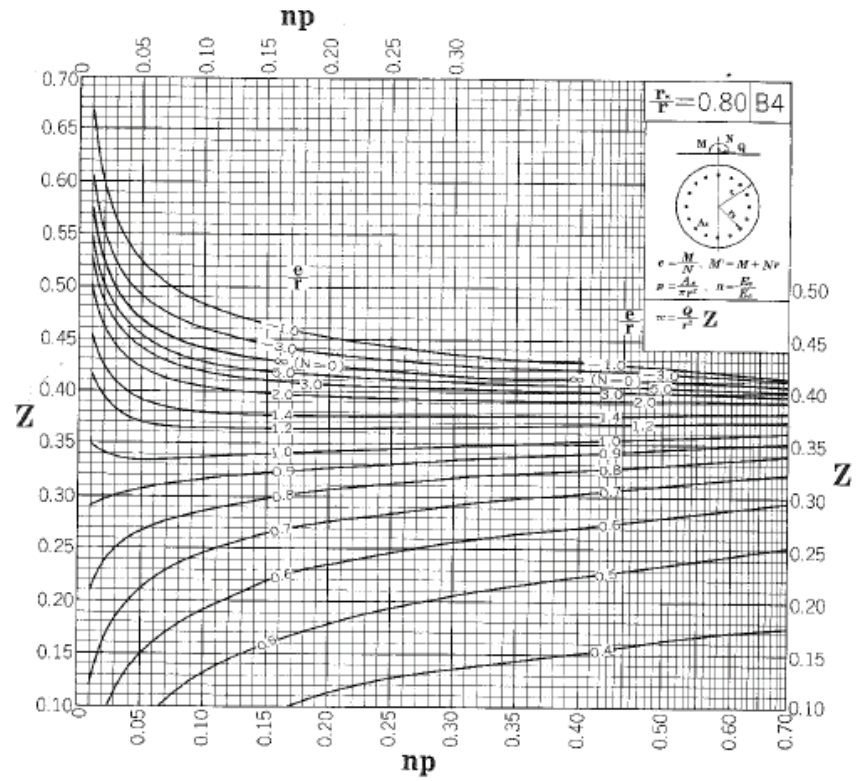
Compressive stress :  $\sigma_c \leq$  Allowable compressive stress  $\sigma_{sa}$   
 Tensile stress :  $\sigma_s \leq$  Allowable tensile stress  $\sigma_{sa}$

- The calculation of the working stresses  $\sigma_c$  and  $\sigma_s$  can be performed by computation with structural design software in practical.
- With use of formula or schematics, the calculation of RC section for simple RC section can be also achieved by hand.

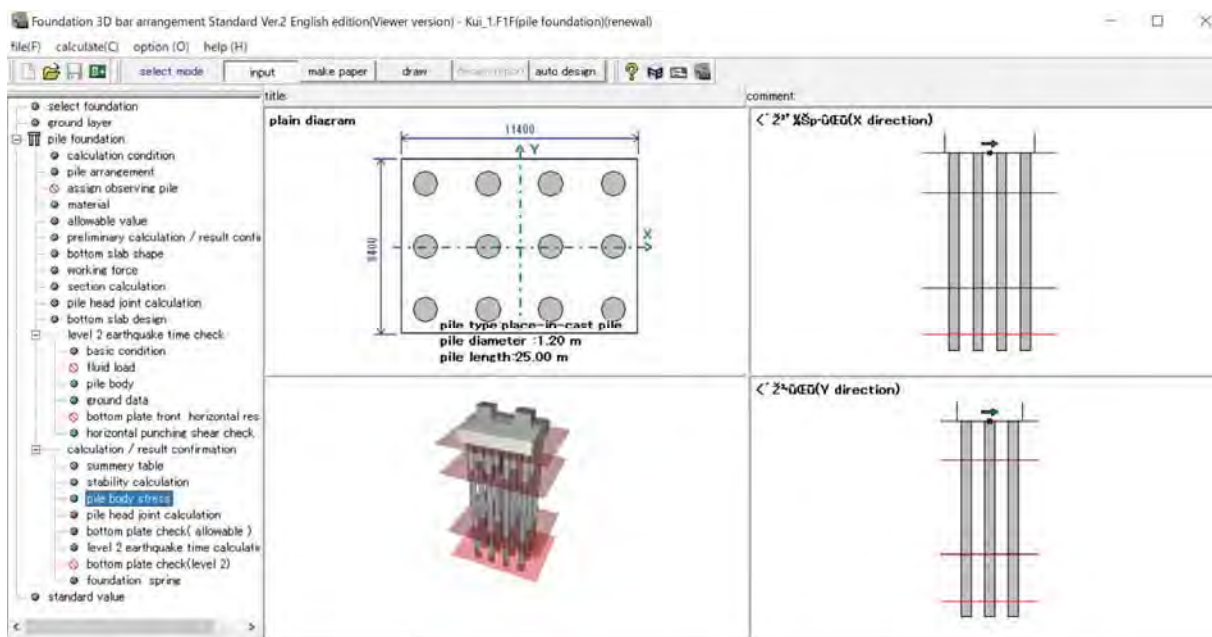
The formula for calculation of stresses on circular section

円形断面 (eが核半径より小さい場合)	円形断面 (eが核半径より大きい場合)
$P = \frac{A_s}{\pi r^2}$	$P = \frac{A_s}{\pi r^2}$
	$e = \frac{\frac{\varphi}{4} \left( \frac{5}{12} - \frac{1}{6} \cos^2 \varphi \right) \sin \varphi \cos \varphi + \frac{\pi \pi p}{2} \left( \frac{r_s}{r} \right)^2}{\frac{\sin \varphi}{3} (2 + \cos^2 \varphi) - \varphi \cos \varphi - \pi p \cos \varphi}$
$C = \frac{1}{1 + \pi p} + \frac{r}{r} \cdot \frac{4}{1 + 2 \pi p (r_s/r)^2}$	$C = \frac{\frac{\sin \varphi}{3} (2 + \cos^2 \varphi) - \varphi \cos \varphi - \pi p \cos \varphi}{1 - \cos \varphi}$
$\sigma_c = \frac{N}{\pi r^2} \cdot C$	$\sigma_s = \frac{N}{r^2 C}$ $\sigma_t = \frac{r_s/r + \cos \varphi}{1 - \cos \varphi} \sigma_c$

The schematic for calculation of stresses on circular section



Foundation calculation by structural software (FORUM8)



Foundation calculation by structural software (FORUM8)

pile body stress result confirmation

1 section | 2 section | section change location |

rebar data

slap	diameter (mm)	number	spacing (mm)	$A_s$ (cm <sup>2</sup> )	$\Sigma A_s$ (cm <sup>2</sup> )
1	25	24	118.0	121.608	121.608

bending stress

No	abbreviation	line	row	M (kN-m)	N (kN)	$\sigma_{g.c}=\sigma_{g.ca}$ (N/mm <sup>2</sup> )	$\sigma_{g.s}=\sigma_{g.sa}$ (N/mm <sup>2</sup> )	$\sigma_{g.s'}=\sigma_{g.sa'}$ (N/mm <sup>2</sup> )	$M_r$ (kN-m)	accrue location (m)
1	常時	1	1	0.0	1418.3	1.08<=8.00	--	-16.20>=-200.00	895.3	--
			1	0.0	1418.3	1.08<=8.00	--	-16.20>=-200.00	895.3	--
2	地震時	3	1	(*)601.3	3134.5	5.42<=12.00	--	-69.91>=-300.00	1401.0	--
			3	(*)601.3	-363.2	5.78<=12.00	199.36<=300.00	-45.83>=-300.00	971.5	--
3	地震時	1	4	463.2	2225.0	4.06<=12.00	1.87<=300.00	-51.97>=-300.00	1348.8	--
			1	463.2	546.2	4.25<=12.00	76.30<=300.00	-43.69>=-300.00	1264.1	--
4	常時(浮)	1	1	0.0	1224.3	0.93<=8.00	--	-13.98>=-200.00	883.8	--
			1	0.0	1224.3	0.93<=8.00	--	-13.98>=-200.00	883.8	--
5	地震時(浮)	3	1	(*)601.3	2940.4	5.31<=12.00	1.62<=300.00	-67.98>=-300.00	1380.6	--
			3	(*)601.3	-557.3	5.75<=12.00	218.71<=300.00	-42.65>=-300.00	901.0	--
6	地震時(浮)	1	4	463.2	2030.9	3.96<=12.00	5.23<=300.00	-50.22>=-300.00	1337.2	--
			1	463.2	352.2	4.34<=12.00	93.22<=300.00	-42.48>=-300.00	1224.8	--

For each load case, upper stage is  $N_{max}$ , lower row is  $N_{min}$  showing  
 (\*)adopt member force in hinged condition. N is adopted from axial force in fixed condition

shearing stress

Show load case name

change unit | font setting | print | close | help (?)

## 4.3 Verification for Shear Stress

- 1) When only the concrete carries the shear forces, the mean shear stresses  $\tau_m$  calculated from 3) shall be smaller than the allowable shear stresses  $\tau_a1$ .
- 2) When the concrete and diagonal tension reinforcement jointly carry the shear forces, the mean shear stresses  $\tau_m$  shall exceed the allowable shear stresses  $\tau_a2$ .
- 3) The mean shear stress of the concrete generated in a section of an RC member shall be calculated by ;

$$\tau_m = \frac{S_h}{b d}$$

$\tau_m$  : mean concrete shear stress generated in a member section (N/mm<sup>2</sup>)

$S_h$  : shear force considering the variation in effective depth of the member

(N), calculated from 
$$S_h = S - \frac{M}{d} (\tan\beta + \tan\gamma)$$

## 4.3 Verification for Shear Stress

When only the concrete bears the shear forces, the allowable shear stress  $\tau_{a1}$  should be modified in consideration of the following effects;

- Modification coefficient "Ce" for the effective depth d, at the member section
- Modification coefficient "Cpt" for the longitudinal tension bars ratio pt
- Modification coefficient "CN" for the axial compressive forces

Effective Depth d (mm)	Less than 300	1,000	3,000	5,000	More than 10,000
$c_e$	1.4	1.0	0.7	0.6	0.5

Longitudinal Tensile Reinforcement Ratio $p_t$ (%)	0.1	0.2	0.5	0.5	1.0 or more
$c_{pt}$	0.7	0.9	1.0	1.2	1.5

$$CN = 1 + \frac{M_o}{M} \quad (1.0 \leq CN \leq 2.0)$$

$$M_o = \frac{N}{A_c} \cdot \frac{I_c}{y}$$

$A_c$  : Area of pile

$I_c$  : Moment of inertia of pile

$y$  = Distance from center of pile to the edge of tensile side

## 4.3 Verification for Shear Stress

When the mean shear stress in the concrete exceeds the allowable shear stress  $\tau_{a1}$ , diagonal tension bars with a cross-sectional area more than calculated the equation below shall be placed.

$$A_{wreq} = \frac{1.15 \cdot Sh' \cdot s}{\sigma_{sa} \cdot d}$$

- $A_w$  (cm<sup>2</sup>) : Amount of diagonal tension bars at section where shear force worked

- $s$  (cm) : Spacing of diagonal tension bars

- $A_{wreq}$  (cm<sup>2</sup>) : Required amount of diagonal tension bars

-  $Sh'$  : Shear strength carried by diagonal tension bars

$$Sh' = S - S_{ca} \text{ (kN)}$$

-  $S_{ca}$  : Shear strength carried by concrete

$$S_{ca} = \tau_{a1} \cdot b \cdot d \text{ (kN)}$$



## 5. Connection between Pile and Footing

### 5.1 Verification of Assumed RC Section

Connection between pile and footing shall generally be rigid connections at pile heads, and the stress at connection shall be verified.

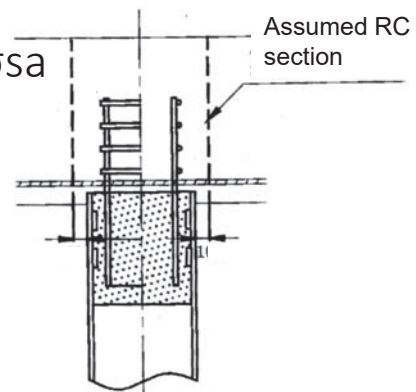
The stresses in the concrete and reinforcing bars in the footing is reviewed by assuming a virtual RC pile section in the footing.

Tensile stress  $\sigma_s \leq$  Allowable stress  $\sigma_{sa}$

Diameter of assumed RC section

$$D_o = D + \min \text{ of } \langle 0.25D + 100 \rangle \text{ or } \langle 400 \rangle \text{ (mm)}$$

$$= 2400.00 \text{ (mm)}$$



### 5.2 Length of Pile Head Reinforcing Bar

Anchoring length bars into footing inside shall be more than L as indicated below, from the center of the lower main reinforcing bar in footing.

$$L \geq L_o + 10 \cdot \phi$$

Where,

L : necessary length of bars in footing inside (mm)

$L_o$  : necessary anchoring length of bars (mm)

$$L_o = \frac{\sigma_{sa}}{4 \tau_{oa}} \cdot \phi$$

$\sigma_{sa}$  : allowable tensile stress of bars (N/mm<sup>2</sup>)

$\tau_{oa}$  : allowable bond stress of concrete (N/mm<sup>2</sup>)

$\phi$  : bar diameter(mm)

## EXERCISE for DESIGN OF CAST-IN PLACE RC PILE

### DESIGN CONDITION

(1) Outline of Foundation

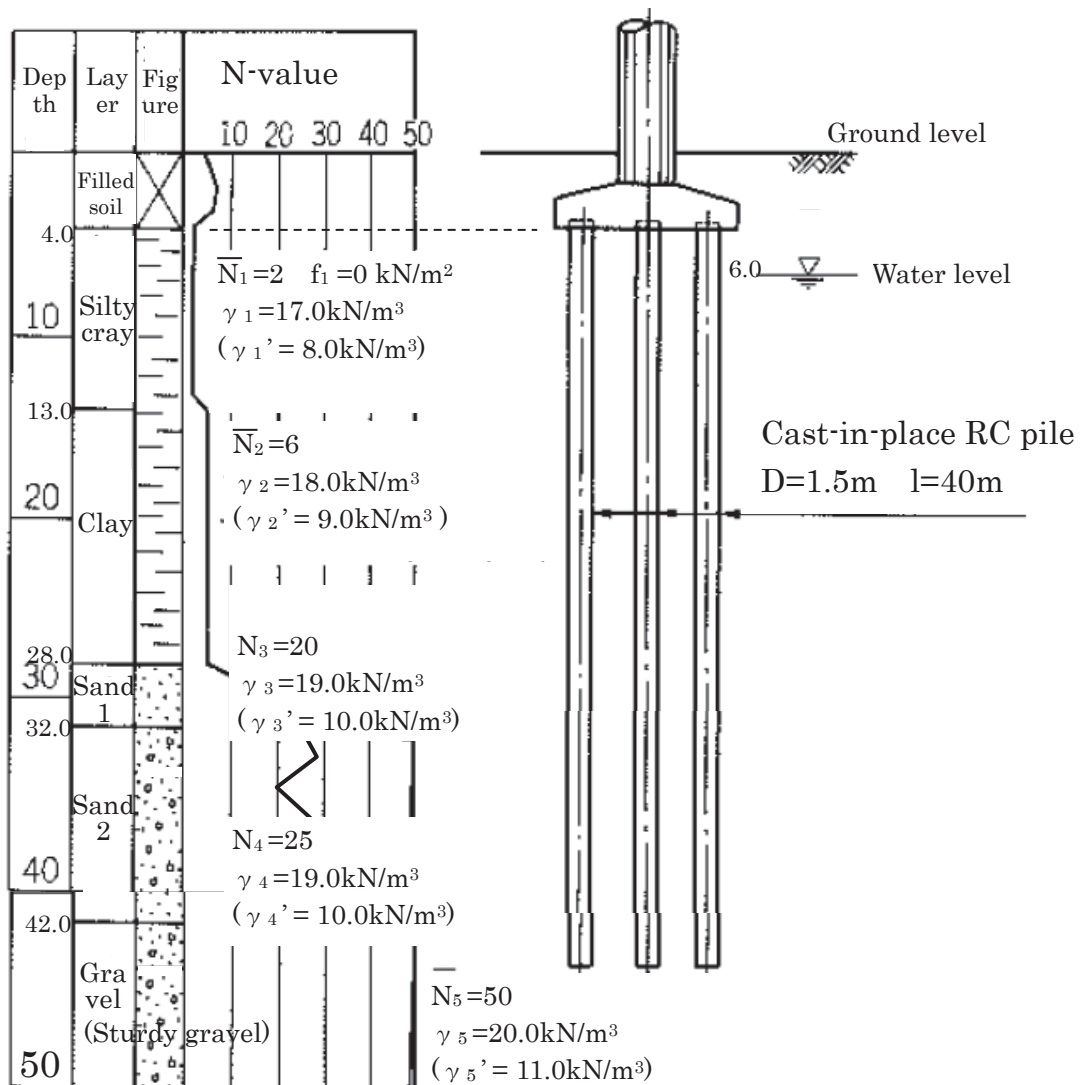
Cast-in-place RC pile

- Pile diameter :  $D = 1.5\text{m}$

- Pile length:  $L = 40.0\text{m}$

- Unit weight of RC concrete :  $24.5 \text{ kN/m}^3$

(2) Geological Condition



Note 1)

Shaft resistance intensity  $f_1$  for silty clay layer is evaluated as  $0 \text{ kN/m}^2$ .

Note 2)

Liquefaction are not estimated in the ground.

**QUESTION. 1**

Calculate following pile capacities by use of empirical bearing capacity estimation formula.

Each shall be obtained for Ordinary case and Seismic case, respectively.

- Allowable bearing capacity of pile
- Allowable pull-out capacity of pile

- End bearing capacity intensity (Cast-in-placed RC pile)

Ground Type	Ultimate Bearing Capacity End Bearing Intensity (kN/m <sup>2</sup> )
Gravelly Layer and Sandy Layer ( $N \geq 30$ )	3,000
Sturdy Gravelly Layer ( $N \geq 50$ )	5,000
Hard Cohesive Soil Layer	$3 q_u$

Notes)  $q_u$  : unconfined compressive strength (kN/m<sup>2</sup>),  
 $N$  : N value from the Standard Penetration Test (SPT)

- Maximum shaft resistance intensity

Pile Installation Method	Ground Type	
	Sandy Soil	Cohesive Soil
Driven Pile Method (including Vibro-hammer Method)	$2N (\leq 100)$	$c$ or $10 N (\leq 150)$
Cast-in-place RC Pile Method	$5N (\leq 200)$	$c$ or $10 N (\leq 150)$
Bored Pile Method	$2N (\leq 100)$	$0.8c$ or $8 N (\leq 100)$
Pre bored Pile Method	$5N (\leq 150)$	$c$ or $10 N (\leq 100)$
Steel Pipe Soil Cement Pile Method	$10N (\leq 200)$	$c$ or $10 N (\leq 200)$

(Note)  $c$ : cohesion of ground (kN/m<sup>2</sup>),  $N$ :  $N$  value from SPT.

**ANSWER. 1**

(1) Allowable bearing capacity

$$R_a = \frac{\gamma}{n} (R_u - W_s) + W_s - W$$

$$\gamma : 1.0$$

n : for ordinary case : 3, for seismic case : 2

$$R_u = q_d A + U \cdot \sum l_i f_i$$

$$q_d = 5,000 \text{ kN/m}^2$$

$$A = \pi \times 0.75 \times 0.75 = 1.766 \text{ m}^2$$

$$U = \pi \times D = \pi \times 1.5 = 4.71 \text{ m}$$

i	Depth (m)	Thickness $l_i$ (m)	Soil type	Averaged N-value	Shaft resistance intensity $f_i$ (kN/m <sup>2</sup> )	$l_i \cdot f_i$ (kN/m)	Unit weight $\gamma_i$ (kN/m <sup>3</sup> )	Effective weight $\gamma_i'$ (kN/m <sup>3</sup> )
1	4.0-6.0	2.0	Silty clay	2	0	0	17.0	17.0
2	6.0-13.0	7.0	Silty clay	2	0	0	17.0	8.0
3	13.0-28.0	15.0	Clay	6	60	900	18.0	9.0
4	28.0-32.0	4.0	Sand1	20	100	400	19.0	10.0
5	32.0-42.0	10.0	Sand2	25	125	1250	19.0	10.0
6	42.0-42.5	0.5	Gravel	50	200	100	20.0	11.0
6'	42.5-44.0	1.5	Gravel	50	200	(300)	20.0	11.0
Total		40.0	-	-	-	2,650 (2,950)	-	-

Note: ( ) is applied for allowable pull-out force.

$$R_u = 5,000 \times 1.766 + 4.71 \times 2,650 = 21,311.5 \text{ kN}$$

$$W_s : \pi \times 0.75 \times 0.75 \times (2.0 \times 17.0 + 7.0 \times 8.0 + 15.0 \times 9.0 + 4.0 \times 10.0$$

$$+10.0 \times 10.0 + 0.5 \times 11.0 + 1.5 \times 11.0) = 683.5 \text{ kN}$$

$$W : \pi \times 0.75 \times 0.75 \times \{38 \times (24.5 - 10.0) + 2 \times 24.5\} = 1059.8 \text{ kN}$$

i) For ordinary case

$$R_a = 1/3 \times (21,311.5 - 683.5) + 683.5 - 1059.8 = \underline{6,500 \text{ kN/pile}}$$

ii) For seismic case

$$R_a = 1/2 \times (21,311.5 - 683.5) + 683.5 - 1059.8 = \underline{9,938 \text{ kN /pile}}$$

(2) Allowable pull-out force

$$P_a = \frac{1}{n} \cdot P_u + W$$

n : for ordinary case : 6, for seismic case : 3

$$P_u = 4.71 \times (2,950) = 13,894.5 \text{ kN}$$

$$W : \pi \times 0.75 \times 0.75 \times \{38 \times (24.5 - 10.0) + 2 \times 24.5\} = 1059.8 \text{ kN}$$

i) For ordinary case

$$P_a = 1/6 \times 13,894.5 + 1059.8 = \underline{3,376 \text{ kN/pile}}$$

ii) For seismic case

$$P_a = 1/3 \times 13,894.5 + 1059.8 = \underline{5,691 \text{ kN/pile}}$$

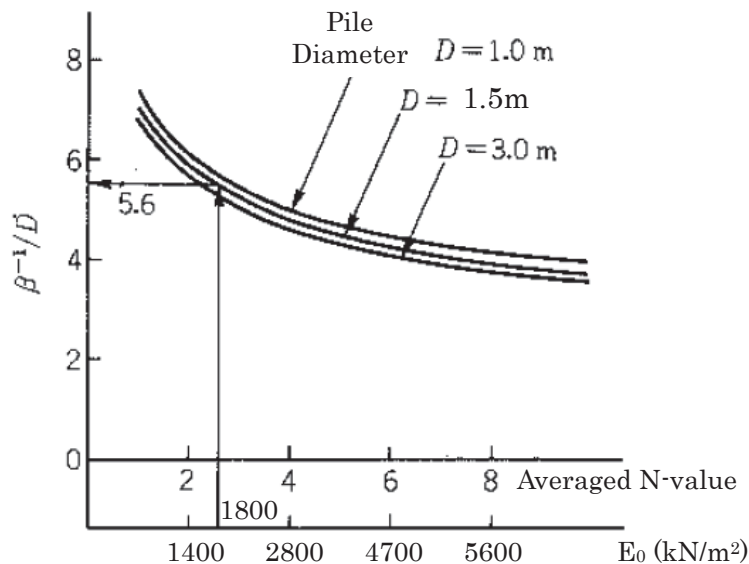
**QUESTION. 2**

- (1) Calculate a coefficient of horizontal subgrade reaction
- (2) Determine the value of  $\beta$ . In addition, confirm the pile length within semi-infinite length of pile ( $\beta \cdot L \geq 3$ )
- (3) Calculate axial spring constant of pile
- (4) Calculate radial spring constants of pile
- (5) Calculate stiffness matrix of pile for bridge longitudinal direction by use of displacement method

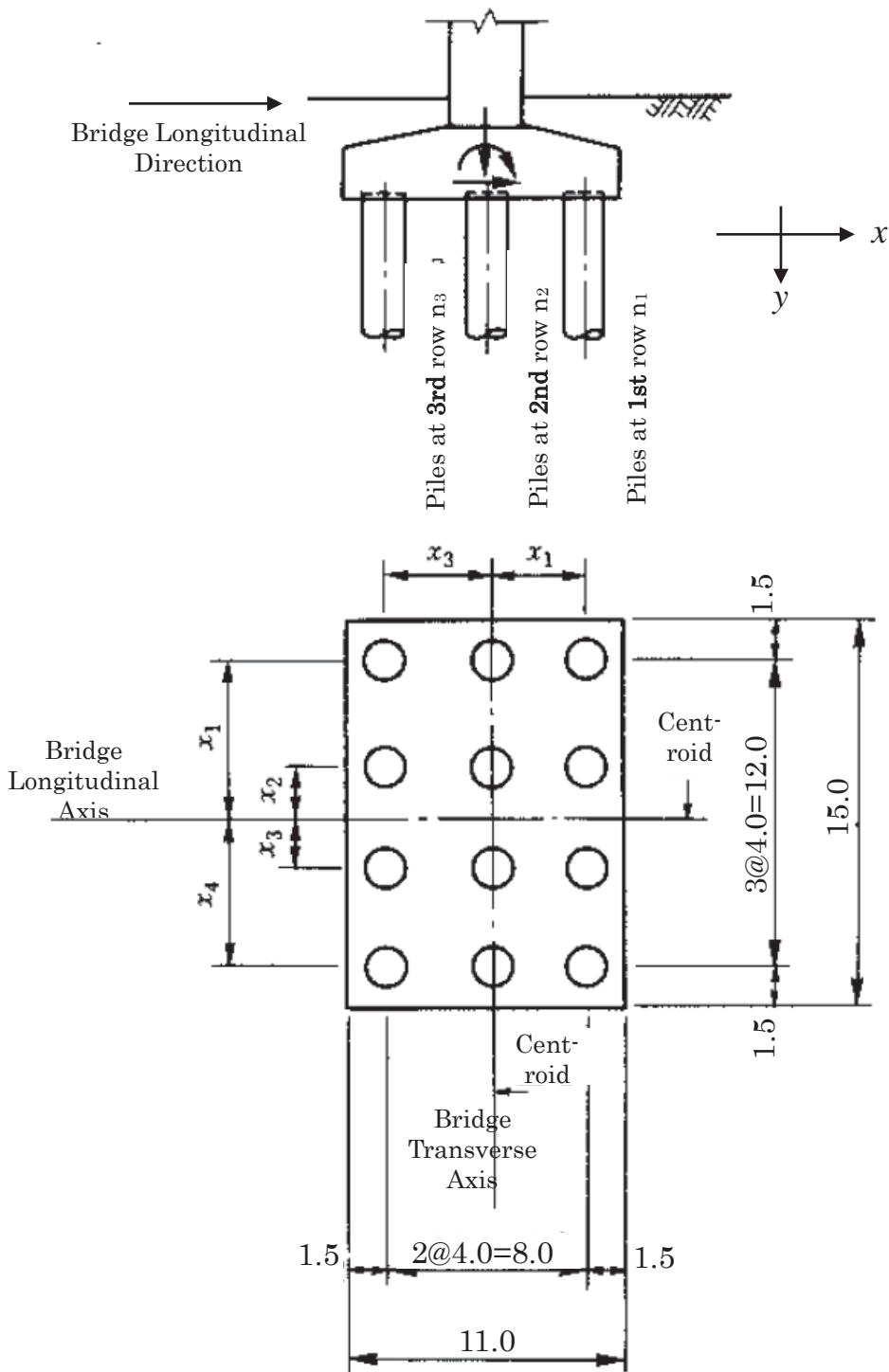
Each shall be calculated for both of Ordinary case and Seismic case.

**Supplemental Design Condition**

- Modulus of deformation of ground ( $E_0$ ) for silty clay layer was evaluated by unconfined compression test result ;  $E_0 = 1,800 \text{ kN /m}^2$
- Use the Figure below for tentative value of  $\beta^{-1}/D$  in order to obtain the coefficient of horizontal subgrade reaction for ordinary case.



• Pile arrangement



- Displacement at the origin point can be obtained by following equations ;

$$A_{xx} \cdot \delta_x + A_{xy} \cdot \delta_y + A_{x\alpha} \cdot \alpha = H_0$$

$$A_{yx} \cdot \delta_x + A_{yy} \cdot \delta_y + A_{y\alpha} \cdot \alpha = V_0$$

$$A_{\alpha x} \cdot \delta_x + A_{\alpha y} \cdot \delta_y + A_{\alpha\alpha} \cdot \alpha = M_0$$

- Each coefficient can be obtained by following equations ;

$$A_{xx} = \sum (K_1 \cdot \cos^2 \theta_i + K_v \cdot \sin^2 \theta_i)$$

$$A_{xy} = A_{yx} = \sum (K_v - K_1) \cdot \sin \theta_i \cdot \cos \theta_i$$

$$A_{x\alpha} = A_{\alpha x} = \sum \{ (K_v - K_1) x_i \cdot \sin \theta_i \cdot \cos \theta_i - K_2 \cdot \cos \theta_i \}$$

$$A_{yy} = \sum (K_v \cdot \cos^2 \theta_i + K_1 \cdot \sin^2 \theta_i)$$

$$A_{y\alpha} = A_{\alpha y} = \sum \{ (K_v \cdot \cos^2 \theta_i + K_1 \cdot \sin^2 \theta_i) x_i + K_2 \cdot \sin \theta_i \}$$

$$A_{\alpha\alpha} = \sum \{ (K_v \cdot \cos^2 \theta_i + K_1 \cdot \sin^2 \theta_i) x_i^2 + (K_2 + K_3) x_i \cdot \sin \theta_i + K_4 \}$$

where

$H_0$ : lateral loads acting above a footing bottom (kN)

$V_0$ : vertical loads acting above a footing bottom (kN)

$M_0$ : moment of external forces around the origin O (kN·m)

$\delta_x$ : lateral displacement at the origin O (m)

$\delta_y$ : vertical displacement at the origin O (m)

$\alpha$ : rotational angle of the footing (rad)

$x_i$ : x coordinate of the i-th pile head (m)

$\theta_i$ : angle of a vertical axis from the i-th pile axis (degree). Signs to be in accordance with Fig.-C. 12.7.2.



**ANSWER. 2**

(1) Coefficient of horizontal subgrade reaction

$$k_H = k_{H0} \left( \frac{B_H}{0.3} \right)^{-\frac{3}{4}} \quad (\text{kN/m}^3)$$

$$B_H = \sqrt{(D/\beta)} = \sqrt{(\beta - 1/D \cdot D^2)} = \sqrt{(\beta - 1/D)} \cdot D = \sqrt{5.6 \times 1.5} = 3.55\text{m}$$

$$k_{H0} = 1 / 0.3 \cdot \alpha \cdot E_0$$

$$\text{For ordinary ; } K_H = 1/0.3 \times 4 \times 1,800 \times (3.55/0.3)^{-3/4} \doteq 3,768 \text{ kN/m}^3$$

$$\text{For seismic ; } K_H = 2 \times 3,768 \doteq 7,536 \text{ kN/m}^3$$

(2) Determination of  $\beta$  and confirmation of the pile length

$$\beta = \sqrt[4]{\frac{k_H D}{4EI}}$$

$$D = 1.5\text{m}$$

$$E = 2.5 \times 10^7 \text{ (kN/m}^2\text{)}$$

$$I = \pi \cdot D^4 / 64 = \pi / 64 \times 1.5^4 = 0.2484 \text{ m}^4$$

$$\text{For ordinary ; } \beta = 0.12282 \text{ m}^{-1}$$

$$\text{For seismic ; } \beta = 0.14606 \text{ m}^{-1}$$

$$\beta \cdot L = 0.12282 \times 40 = 4.91 \geq 3.0$$

Therefore, the pile can be designed as semi-infinite length of pile.

(3) Axial spring constant of pile

$$K_v = a \cdot \frac{A_p \cdot E_p}{l}$$

$$a = 0.031 \times L/D - 0.15$$

$$= 0.031 \times (40.0/1.5) - 0.15 = 0.677$$

$$A_p = 1/4 \times \pi \times D^2 = 1/4 \times \pi \times 1.5^2 = 1.766\text{m}^2$$

$$K_v = 0.677 \times (1.766 \times 2.5 \times 10^7) / 40 = 747,239 \text{ kN/m}$$

(4) Radial spring constant of pile

a) Ordinary Case

$$K_1 = 4EI \beta^3 = 4 \times 2.5 \times 10^7 \times 0.2484 \times 0.12282^3 = 46,021 \text{ kN/m}$$

$$K_2 (=K_3) = 2EI \beta^2 = 2 \times 2.5 \times 10^7 \times 0.2484 \times 0.12282^2 = 187,353 \text{ kN/rad}$$

$$K_4 = 2EI \beta = 2 \times 2.5 \times 10^7 \times 0.2484 \times 0.12282 = 1,525,424 \text{ kN} \cdot \text{m/rad}$$

b) Seismic Case

$$K_1 = 4EI \beta^3 = 4 \times 2.5 \times 10^7 \times 0.2484 \times 0.14606^3 = 77,401 \text{ kN /m}$$

$$K_2 (=K_3) = 2EI \beta^2 = 2 \times 2.5 \times 10^7 \times 0.2484 \times 0.14606^2 = 264,962 \text{ kN /rad}$$

$$K_4 = 2EI \beta = 2 \times 2.5 \times 10^7 \times 0.2484 \times 0.14606 = 1,814,065 \text{ kN} \cdot \text{m/rad}$$

(5) Stiffness matrix of pile (For Longitudinal direction)

a) Ordinary Case

$$A_{xx} = \sum (K_1 \cos^2 \theta_i + K_v \sin^2 \theta_i) = (46,021 \times 1.0 + 0) \times 12 = 552,252 \text{ kN /m}$$

$$A_{xy} = A_{yx} = \sum (K_v - K_1) \sin \theta_i \cdot \cos \theta_i = 0 \text{ kN /m}$$

$$A_{xa} = A_{ax} = \sum \{(K_v - K_1) x_i \cdot \sin \theta_i \cdot \cos \theta_i - K_2 \cos \theta_i\}$$

$$= (0 - 187,353) \times 12 = -2,248,236 \text{ kN}$$

$$A_{yy} = \sum (K_v \cos^2 \theta_i + K_1 \sin^2 \theta_i) = (747,239 \times 1.0 + 0) \times 12 = 8,966,868 \text{ kN /m}$$

$$A_{ya} = A_{ay} = \sum \{(K_v \cos^2 \theta_i + K_1 \sin^2 \theta_i) x_i + K_2 \sin \theta_i\}$$

$$= \{(747,239 \times 1.0 + 0) \times 4.0\} \times 4 + \{(747,239 \times 1.0 + 0) \times 0.0\} \times 4$$

$$+ \{(747,239 \times 1.0 + 0) \times (-4.0)\} \times 4 = 0 \text{ kN}$$

$$A_{aa} = \sum \{(K_v \cos^2 \theta_i + K_1 \sin^2 \theta_i) x_i^2 + (K_2 + K_3) x_i \cdot \sin \theta_i + K_4\}$$

$$= \sum \{K_v x_i^2 + K_4\}$$

$$= \{(747,239 \times 4.0^2 + 1,525,424)\} \times 4 + \{(747,239 \times 0^2 + 1,525,424)\} \times 4$$

$$+ \{(747,239 \times (-4.0)^2 + 1,525,424)\} \times 4 = 113,951,680 \text{ kN} \cdot \text{m/rad}$$

b) Seismic Case

$$A_{xx} = (77,401 \times 1.0 + 0) \times 12 = 928,812 \text{ kN /m}$$

$$A_{xy} = A_{yx} = 0 \text{ kN /m}$$

$$A_{xa} = A_{ax} = (0 - 264,962) \times 12 = -3,179,544 \text{ kN}$$

$$A_{yy} = 747,239 \times 12 = 8,966,868 \text{ kN /m}$$

$$A_{ya} = A_{ay} = 0 \text{ kN}$$

$$A_{aa} = \{(747,239 \times 4.0^2 + 1,814,065)\} \times 4 + \{747,239 \times 0^2 + 1,814,065\} \times 4$$

$$+ \{(747,239 \times (-4.0)^2 + 1,814,065)\} \times 4$$

$$= 117,415,372 \text{ kN} \cdot \text{m/rad}$$

**QUESTION. 3**

External force at the center of footing bottom is summarized in table below.

With the condition, calculate followings for bridge longitudinal direction;

- (1) Displacement at pile head
- (2) Axial force, radial force, moment acting on the pile head
- (3) Verify the structural stability of the piles

Load case (Ordinary /Seismic)	Vertical force V (kN)	Horizontal force H (kN)	Bending moment M (kN.m)
Ordinary	43,605	1,030	4,738
Seismic	38,005	11,309	39,259

Note: Above are external forces when bridge longitudinal direction is considered.

**Supplemental Explanation**

With the condition of all piles arranged in vertical and with rigid connection to the footing, the equations for displacement and each forces acting on the pile head can be simplified by equations below;

$$\delta_x = \frac{H_0 \cdot A_{\alpha\alpha} - M_0 \cdot A_{x\alpha}}{A_{xx} \cdot A_{\alpha\alpha} - A_{x\alpha} \cdot A_{\alpha x}}$$

$$\delta_y = \frac{V_0}{A_{yy}}$$

$$\alpha = \frac{-H_0 \cdot A_{\alpha x} + M_0 \cdot A_{xx}}{A_{xx} \cdot A_{\alpha\alpha} - A_{x\alpha} \cdot A_{\alpha x}}$$

$$P_{Ni} = K_v (\delta_y + \alpha x_i)$$

$$P_{Hi} = K_1 \cdot \delta_x - K_2 \alpha$$

$$M_{ti} = -K_3 \cdot \delta_x + K_4 \alpha$$

**ANSWER. 3**

(1) Displacement at pile head

a) Ordinary Case

$$\delta_x = \frac{H_0 \cdot A_{aa} - M_0 \cdot A_{xa}}{A_{xx} \cdot A_{aa} - A_{xa} \cdot A_{ax}}$$

$$= \{1,030 \times 113,951,680 - 4,738 (-2,248,236)\} / \{552,252 \times 113,951,680 - (-2,248,236) \cdot (-2,248,236)\}$$

$$= 2.21 \text{ mm}$$

$$\delta_y = \frac{V_0}{A_{yy}}$$

$$= 43,605 / 8,966,868 = 4.86 \text{ mm}$$

$$\alpha = \frac{-H_0 \cdot A_{ax} + M_0 \cdot A_{xx}}{A_{xx} \cdot A_{aa} - A_{xa} \cdot A_{ax}}$$

$$= \{-1,030 \times (-2,248,236) + 4,738 \times 552,252\} / \{552,252 \times 113,951,680 - (-2,248,236) \cdot (-2,248,236)\}$$

$$= 0.0000852 \text{ rad}$$

b) Seismic Case

$$\delta_x = \{11,309 \times 117,415,372 - 39,259 (-3,179,544)\} / \{928,812 \times 117,415,372 - (-3,179,544) \cdot (-3,179,544)\}$$

$$= 14.68 \text{ mm}$$

$$\delta_y = 38,005 / 8,966,868 = 4.24 \text{ mm}$$

$$\alpha = \{-11,309 \times (-3,179,544) + 39,259 \times 928,812\} / \{928,812 \times 117,415,372 - (-3,179,544) \cdot (-3,179,544)\}$$

$$= 0.0007319 \text{ rad}$$

## (2) Force and moment acting on the pile head

$$P_{Ni} = K_v (\delta_y + \alpha x_i)$$

$$P_{Hi} = K_1 \cdot \delta_x - K_2 \alpha$$

$$M_{ti} = -K_3 \cdot \delta_x + K_4 \alpha$$

## a) Ordinary Case

- 1<sup>st</sup> row (i=1)

$$P_{N1} = 747,239 \times (0.00486 + 0.0000852 \times 4.000) = 3,886.2 \text{ kN /pile}$$

$$P_{H1} = 46,021 \times 0.00221 - 187,353 \times 0.0000852 = 85.7 \text{ kN /pile}$$

$$M_{t1} = -187,353 \times 0.00221 + 1,525,424 \times 0.0000852 = -284.1 \text{ kN} \cdot \text{m /pile}$$

- 2<sup>nd</sup> row (i=2)

$$P_{N2} = 747,239 \times (0.00486 + 0.0000852 \times 0) = 3,631.6 \text{ kN /pile}$$

$$P_{H2} = 46,021 \times 0.00221 - 187,353 \times 0.0000852 = 85.7 \text{ kN /pile}$$

$$M_{t2} = -187,353 \times 0.00221 + 1,525,424 \times 0.0000852 = -284.1 \text{ kN} \cdot \text{m /pile}$$

- 3<sup>rd</sup> row (i=3)

$$P_{N3} = 747,239 \times (0.00486 - 0.0000852 \times 4.000) = 3,376.9 \text{ kN /pile}$$

$$P_{H3} = 46,021 \times 0.00221 - 187,353 \times 0.0000852 = 85.7 \text{ kN /pile}$$

$$M_{t3} = -187,353 \times 0.00221 + 1,525,424 \times 0.0000852 = -284.1 \text{ kN} \cdot \text{m /pile}$$

## b) Seismic Case

- 1<sup>st</sup> row (i=1)

$$P_{N1} = 747,239 \times (0.00424 + 0.0007319 \times 4.000) = 5,355.9 \text{ kN /pile}$$

$$P_{H1} = 77,401 \times 0.01468 - 264,962 \times 0.0007319 = 942.3 \text{ kN /pile}$$

$$M_{t1} = -264,962 \times 0.01468 + 1,814,065 \times 0.0007319 = -2,561.9 \text{ kN} \cdot \text{m /pile}$$

- 2<sup>nd</sup> row (i=2)

$$P_{N2} = 747,239 \times (0.00424 + 0.0007319 \times 0) = 3,168.3 \text{ kN /pile}$$

$$P_{H1} = 77,401 \times 0.01468 - 264,962 \times 0.0007319 = 942.3 \text{ kN /pile}$$

$$M_{t1} = -264,962 \times 0.01468 + 1,814,065 \times 0.0007319 = -2,561.9 \text{ kN} \cdot \text{m /pile}$$

- 3<sup>rd</sup> row (i=3)

$$P_{N3} = 747,239 \times (0.00424 - 0.0007319 \times 4.000) = 980.7 \text{ kN /pile}$$

$$P_{H1} = 77,401 \times 0.01468 - 264,962 \times 0.0007319 = 942.3 \text{ kN /pile}$$

$$M_{t1} = -264,962 \times 0.01468 + 1,814,065 \times 0.0007319 = -2,561.9 \text{ kN} \cdot \text{m /pile}$$

### (3) Verification of structural stability

$$\delta_{x\max} \text{ (Ordinary)} = 2.21 \text{ mm} < \delta_a' = 15.0 \text{ mm}$$

$$\delta_{x\max} \text{ (Seismic)} = 14.68 \text{ mm} < \delta_a' = 15.0 \text{ mm}$$

$$P_{N\max} \text{ (Ordinary)} : 3,886.2\text{kN} < R_a = 6,500\text{kN}$$

$$P_{N\min} \text{ (Ordinary)} : 3,376.9\text{kN} > P_a = 0 \text{ kN}$$

$$P_{N\max} \text{ (Seismic)} : 5,355.9\text{kN} < R_a' = 9,938\text{kN}$$

$$P_{N\min} \text{ (Seismic)} : 980.7\text{kN} > P_a' = -5,691 \text{ kN}$$

**QUESTION. 4**

(1) With refer the calculation formula for a pile of semi-infinite length by Hayashi-Chang, express the following formulas in relation with depth  $x(m)$ .

- a) Horizontal displacement for pile head Rigid connection
- b) Bending moment for pile head Rigid connection
- c) Shear force for pile head Rigid connection
- d) Bending moment for pile head Hinged connection

Above shall be calculated for Ordinary case and Seismic case in direction of the bridge longitudinal.

(2) Calculate Maximum bending moment at underground

- i) Maximum bending moment at underground with Rigid pile head
- ii) Maximum bending moment at underground with Hinged pile head

(3) Express the formula of above a) to d) by tables and graphs in relation of depth  $x(m)$ . For the graphs, indicate the maximum forces and its depths.

**ANSWER. 4**

(1) Calculate sectional forces

A. For Ordinary Case

a) Horizontal displacement for pile head rigid

$$\begin{aligned}
 y &= \frac{H}{2EI\beta^3} e^{-\beta x} \{ (1 + \beta h_0) \cos \beta x - \beta h_0 \sin \beta x \} \\
 &= 85.7 / (2 \times 2.5 \times 10^7 \times 0.2484 \times 0.12282^3) \times e^{-0.12282x} \times \{ (1 + 0.12282 \times \\
 &(-284.1) / 85.7) \times \cos(0.12282x) - 0.12282 \times (-284.1) / 85.7 \times \sin \\
 &(0.12282x) \} \\
 &= 0.00372 \exp(-0.12282x) \cdot \{ 0.5929 \cos(0.12282x) + 0.4071 \sin(0.12282x) \}
 \end{aligned}$$

b) Bending moment for pile head rigid

$$\begin{aligned}
 M &= -\frac{H}{\beta} e^{-\beta x} \{ \beta h_0 \cos \beta x + (1 + \beta h_0) \sin \beta x \} \\
 &= -85.7 / 0.12282 \times \exp(-0.12282x) \times \{ 0.12282 \times (-284.1) / 85.7 \cos \\
 &(0.12282x) + (1 + 0.12282 \times (-284.1) / 85.7 \sin(0.12282x)) \} \\
 &= -697.8 \exp(-0.12282x) \cdot (-0.4071 \cos(0.12282x) \\
 &+ 0.5929 \sin(0.12282x))
 \end{aligned}$$

c) Shear force for pile head rigid

$$\begin{aligned}
 S &= -He^{-\beta x} \{ \cos \beta x - (1 + 2\beta h_0) \sin \beta x \} \\
 &= -85.7 \times \exp(-0.12282x) \times \{ \cos(0.12282x) - (1 + 2 \times 0.12282 \times \\
 &(-284.1) / 85.7) \times \sin(0.12282x) \} \\
 &= -85.7 \exp(-0.12282x) \cdot \{ \cos(0.12282x) - 0.1857 \sin(0.12282x) \}
 \end{aligned}$$

d) Bending moment for pile head hinged

$$\begin{aligned}
 M &= -\frac{H}{\beta} e^{-\beta x} \sin \beta x \\
 &= -85.7 / 0.12282 \times \exp(-0.12282x) \times \sin(0.12282x) \\
 &= -697.8 \times \exp(-0.12282x) \times \sin(0.12282x)
 \end{aligned}$$



## B. For Seismic Case

e) Horizontal displacement for pile head rigid

$$\begin{aligned}
 y &= \frac{H}{2EI\beta^3} e^{-\beta x} \{ (1 + \beta h_0) \cos \beta x - \beta h_0 \sin \beta x \} \\
 &= 942.3 / (2 \times 2.5 \times 10^7 \times 0.2484 \times 0.14606^3) \times e^{-0.14606x} \times \{ (1 + 0.14606 \times \\
 &(-2561.9) / 942.3) \times \cos(0.14606x) - 0.14606 \times (-2561.9) / 942.3 \times \sin \\
 &(0.14606x) \} \\
 &= 0.02435 \exp(-0.14606x) \cdot \{ 0.6029 \cos(0.14606x) + 0.3971 \sin(0.14606x) \}
 \end{aligned}$$

f) Bending moment for pile head rigid

$$\begin{aligned}
 M &= -\frac{H}{\beta} e^{-\beta x} \{ \beta h_0 \cos \beta x + (1 + \beta h_0) \sin \beta x \} \\
 &= -942.3 / 0.14606 \times \exp(-0.14606x) \times \{ 0.14606 \times (-2561.9) / 942.3 \cos \\
 &(0.14606x) + (1 + 0.14606 \times (-2561.9) / 942.3 \sin(0.14606x)) \} \\
 &= -6451.5 \exp(-0.14606x) \cdot (-0.3971 \cos(0.14606x) \\
 &+ 0.6029 \sin(0.14606x))
 \end{aligned}$$

g) Shear force for pile head rigid

$$\begin{aligned}
 S &= -H e^{-\beta x} \{ \cos \beta x - (1 + 2\beta h_0) \sin \beta x \} \\
 &= -942.3 \times \exp(-0.14606x) \times \{ \cos(0.14606x) - (1 + 2 \times 0.14606 \times (- \\
 &2561.9) / 942.3) \times \sin(0.14606x) \} \\
 &= -942.3 \exp(-0.14606x) \cdot \{ \cos(0.14606x) - 0.2057 \sin(0.14606x) \}
 \end{aligned}$$

h) Bending moment for pile head hinged

$$\begin{aligned}
 M &= -\frac{H}{\beta} e^{-\beta x} \sin \beta x \\
 &= -942.3 / 0.14606 \times \exp(-0.14606x) \times \sin(0.14606x) \\
 &= -6451.5 \times \exp(-0.14606x) \times \sin(0.14606x)
 \end{aligned}$$

(2) Maximum bending moment at underground

A. For Ordinary Case

(i) Pile head Rigid

$$\begin{aligned}
 l_m &= \frac{1}{\beta} \tan^{-1} \frac{1}{1+2\beta h_0} \\
 &= 1/0.12282 \times \tan^{-1} \{1/(1+2 \times 0.12282 \times (-284.1/85.7))\} \\
 &= 11.294 \text{ m} \\
 M_m &= -\frac{H}{2\beta} \sqrt{(1+2\beta h_0)^2 + 1} \cdot \exp(-\beta l_m) \\
 &= -85.7/(2 \times 0.12282) \times \sqrt{\{(1+2 \times 0.12282 \times (-284.1)/85.7)^2 + 1\}} \\
 &\quad \times \exp(-0.12282 \times 11.294) \\
 &= -88.6 \text{ kN}\cdot\text{m}
 \end{aligned}$$

(ii) Pile head Hinged

$$\begin{aligned}
 l_m &= \frac{\pi}{4\beta} = \pi / (4 \times 0.12282) = 6.391 \text{ m} \\
 M_m &= -0.3224 \frac{H}{\beta} = -0.3224 \times 85.7 / 0.12282 = -225.0 \text{ kN}\cdot\text{m}
 \end{aligned}$$

B. For Seismic Case

(iii) Pile head Rigid

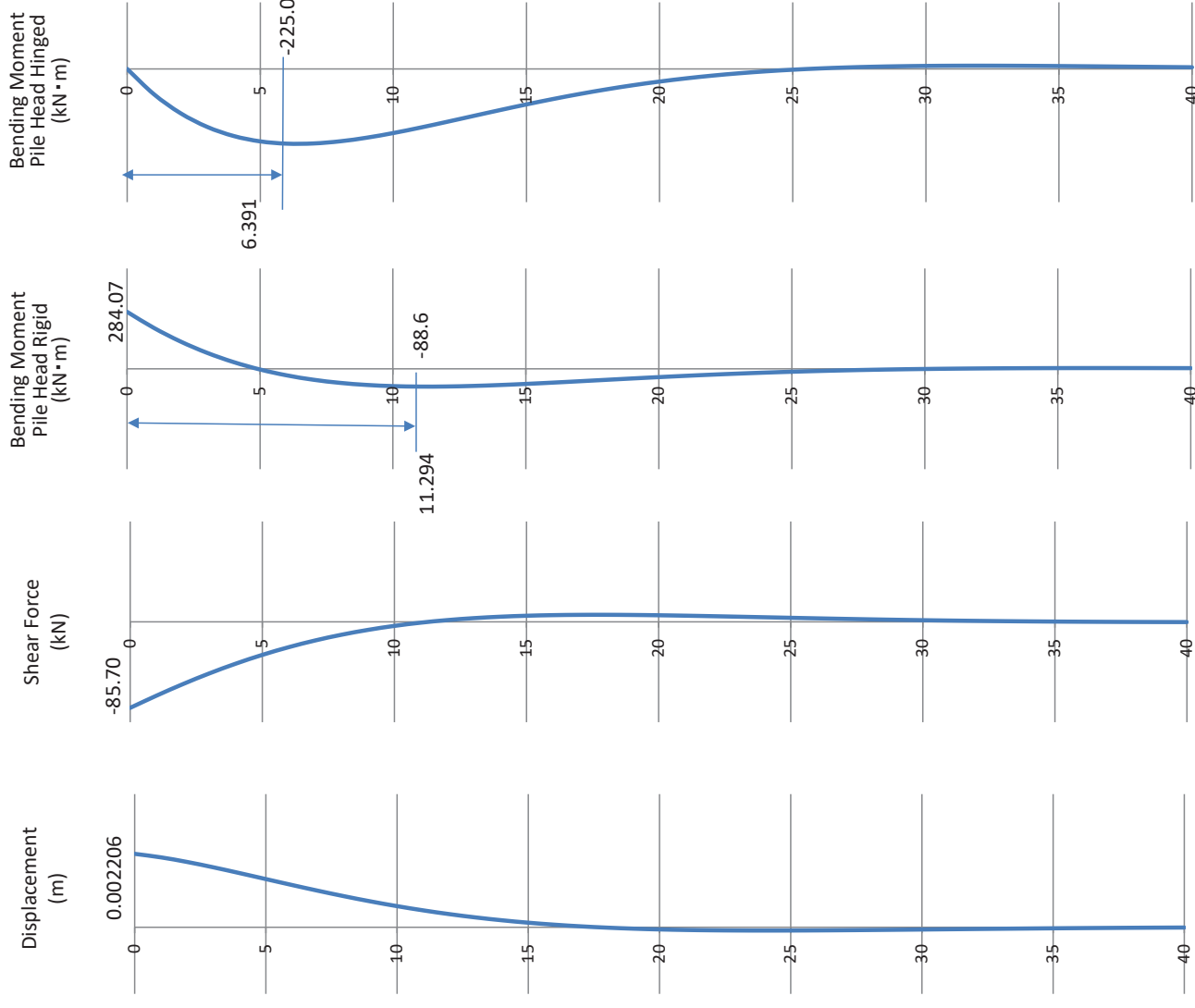
$$\begin{aligned}
 l_m &= \frac{1}{\beta} \tan^{-1} \frac{1}{1+2\beta h_0} \\
 &= 1/0.14606 \times \tan^{-1} \{1/(1+2 \times 0.14606 \times (-2561.9/942.3))\} \\
 &= 9.365 \text{ m} \\
 M_m &= -\frac{H}{2\beta} \sqrt{(1+2\beta h_0)^2 + 1} \cdot \exp(-\beta l_m) \\
 &= -942.3/(2 \times 0.14606) \times \sqrt{\{(1+2 \times 0.14606 \times (-2561.9)/942.3)^2 + 1\}} \\
 &\quad \times \exp(-0.14606 \times 9.365) \\
 &= -838.6 \text{ kN}\cdot\text{m}
 \end{aligned}$$

(iv) Pile head Hinged

$$\begin{aligned}
 l_m &= \frac{\pi}{4\beta} = \pi / (4 \times 0.14606) = 5.375 \text{ m} \\
 M_m &= -0.3224 \frac{H}{\beta} = -0.3224 \times 942.3 / 0.14606 = -2080.0 \text{ kN}\cdot\text{m}
 \end{aligned}$$

**For Ordinary Case**

Depth (m)	Pile Head Rigid			Pile Head Hinged	
	Horizontal displacement y (m)	Shear force (kN)	Bending Moment M (kN·m)	Bending Moment M (kN·m)	Bending Moment M (kN·m)
0	0.002206	-85.70	284.07	284.07	0.00
1	0.002100	-73.50	204.52	204.52	-75.61
2	0.001961	-62.00	136.84	136.84	-132.73
3	0.001801	-51.34	80.24	80.24	-173.87
4	0.001627	-41.64	33.83	33.83	-201.41
5	0.001448	-32.94	-3.37	-3.37	-217.58
6	0.001269	-25.25	-32.38	-32.38	-224.42
7	0.001095	-18.57	-54.21	-54.21	-223.79
8	0.000930	-12.85	-69.84	-69.84	-217.32
9	0.000776	-8.03	-80.20	-80.20	-206.46
10	0.000635	-4.04	-86.16	-86.16	-192.45
11	0.000507	-0.82	-88.53	-88.53	-176.37
12	0.000394	1.73	-88.02	-88.02	-159.08
13	0.000295	3.67	-85.27	-85.27	-141.31
14	0.000210	5.09	-80.84	-80.84	-123.64
15	0.000137	6.07	-75.23	-75.23	-106.52
16	0.000077	6.67	-68.82	-68.82	-90.28
17	0.000028	6.97	-61.98	-61.98	-75.18
18	-0.000011	7.01	-54.97	-54.97	-61.35
19	-0.000042	6.86	-48.02	-48.02	-48.91
20	-0.000064	6.55	-41.31	-41.31	-37.86
21	-0.000080	6.14	-34.95	-34.95	-28.21
22	-0.000091	5.66	-29.05	-29.05	-19.92
23	-0.000096	5.12	-23.66	-23.66	-12.89
24	-0.000098	4.57	-18.81	-18.81	-7.05
25	-0.000097	4.02	-14.51	-14.51	-2.30
26	-0.000094	3.48	-10.76	-10.76	1.48
27	-0.000088	2.96	-7.55	-7.55	4.40
28	-0.000082	2.48	-4.83	-4.83	6.56
29	-0.000075	2.04	-2.57	-2.57	8.08
30	-0.000067	1.64	-0.74	-0.74	9.05
31	-0.000059	1.28	0.71	0.71	9.57
32	-0.000052	0.96	1.83	1.83	9.72
33	-0.000044	0.69	2.66	2.66	9.58
34	-0.000037	0.46	3.23	3.23	9.21
35	-0.000031	0.27	3.60	3.60	8.68
36	-0.000025	0.11	3.78	3.78	8.03
37	-0.000020	-0.01	3.83	3.83	7.31
38	-0.000015	-0.11	3.76	3.76	6.55
39	-0.000011	-0.19	3.61	3.61	5.78
40	-0.000008	-0.24	3.40	3.40	5.03



**For Seismic Case**

Depth (m)	Pile Head Rigid		Pile Head Hinged	
	Horizontal displacement y (m)	Shear force (kN)	Bending Moment M (kN·m)	Bending Moment M (kN·m)
0	0.014681	-942.30	2561.89	0.00
1	0.013767	-781.20	1701.00	-811.36
2	0.012577	-632.11	995.48	-1387.27
3	0.011224	-497.48	431.98	-1766.15
4	0.009801	-378.61	-4.69	-1983.93
5	0.008376	-275.90	-330.58	-2073.39
6	0.007004	-189.03	-561.73	-2063.75
7	0.005721	-117.20	-713.61	-1980.47
8	0.004552	-59.25	-800.70	-1845.26
9	0.003512	-13.79	-836.21	-1676.27
10	0.002605	20.66	-831.90	-1488.29
11	0.001832	45.63	-798.01	-1293.06
12	0.001188	62.58	-743.28	-1099.61
13	0.000663	72.94	-675.01	-914.62
14	0.000246	77.98	-599.15	-742.77
15	-0.000074	78.87	-520.41	-587.07
16	-0.000310	76.62	-442.44	-449.17
17	-0.000475	72.12	-367.90	-329.64
18	-0.000581	66.10	-298.68	-228.24
19	-0.000638	59.17	-235.99	-144.11
20	-0.000658	51.82	-180.47	-75.98
21	-0.000648	44.41	-132.37	-22.30
22	-0.000617	37.25	-91.57	18.60
23	-0.000571	30.52	-57.73	48.45
24	-0.000515	24.38	-30.33	68.95
25	-0.000455	18.89	-8.76	81.72
26	-0.000393	14.09	7.67	88.24
27	-0.000332	10.00	19.66	89.86
28	-0.000275	6.57	27.89	87.75
29	-0.000222	3.76	33.00	82.94
30	-0.000174	1.53	35.60	76.29
31	-0.000132	-0.19	36.23	68.52
32	-0.000095	-1.47	35.37	60.18
33	-0.000065	-2.37	33.42	51.74
34	-0.000040	-2.96	30.73	43.53
35	-0.000019	-3.28	27.59	35.80
36	-0.000003	-3.41	24.23	28.70
37	0.000009	-3.37	20.82	22.34
38	0.000017	-3.23	17.51	16.77
39	0.000023	-3.00	14.40	12.00
40	0.000027	-2.71	11.54	7.99

