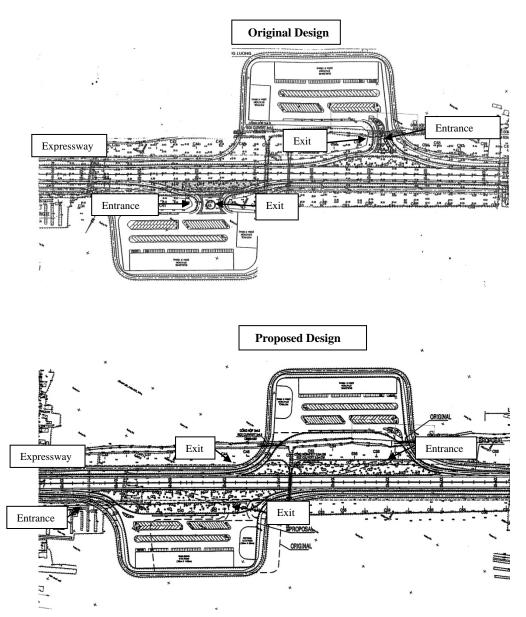
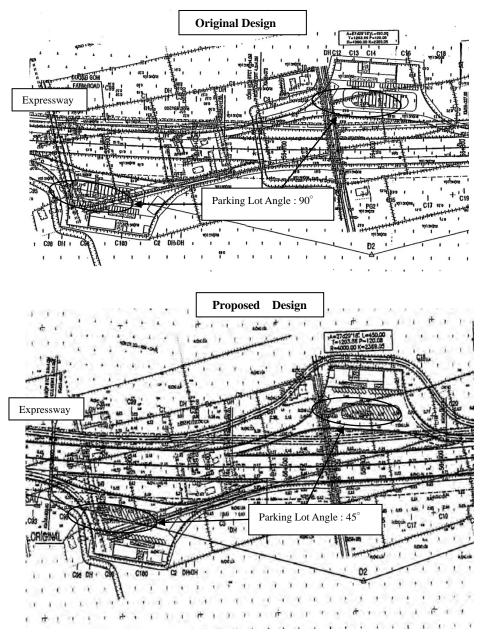
- e) Modification of position of entrance/exit of service area
- The original design of the service area poses risk because entrance to and exit from the parking lot are too close. Moreover, the traffic flows intersect in the parking lot.
- Hence, it was proposed to shift the entrance and exit access to both ends of the parking area. Consequently, the traffic flow in the parking lot becomes simpler without any intersection.
- Drawing showing original and proposed design of the service area is shown in Figure 6.17.



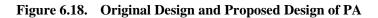
Source: TL-MT D/D (upper figure), JICA Survey Team (lower figure)

Figure 6.17. Original and Proposed Design of Service Area

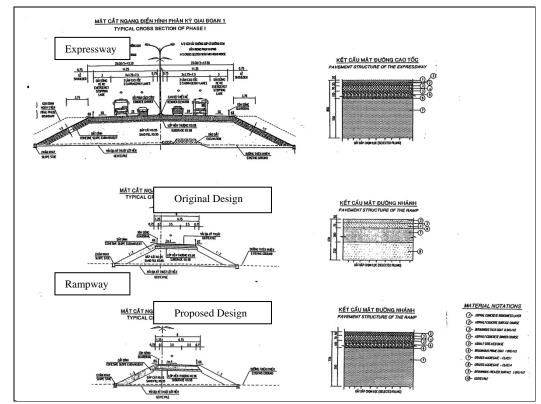
- f) Modification of parking area
- In the original design, the parking method for large vehicles is head-in/back-out, and parking angle is at 90°. This poses risk and difficulty in parking. Moreover, the required parking space shall be larger.
- Thus, it was proposed to change the parking method to a back-in/head out diagonal parking with an angle of 45°.
- Drawing showing original and proposed design of parking area is shown in **Figure 6.18**.



Source: TL-MT D/D (upper figure), JICA Survey Team (lower figure)



- g) Application of expressway pavement structure to rampway
- In the original design, pavement structure of rampway was designed as asphalt concrete, which is thinner than the main road pavement structure, based on traffic demand forecast for the interchange.
- Same pavement structure as that for the main road was proposed considering that maintenance work is difficult along the narrow width of the rampway. Moreover it will become possible to lengthen the interval for regular maintenance of overlay.

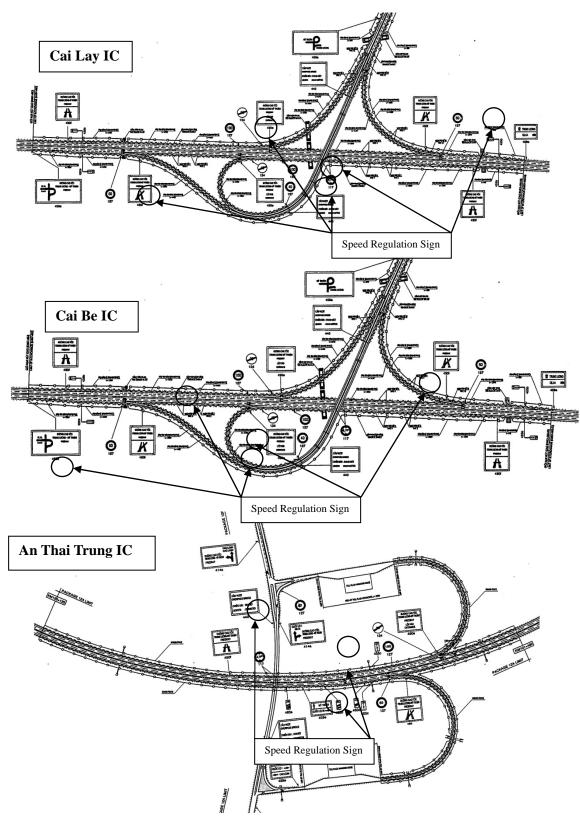


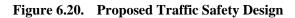
- Drawing showing original and proposed pavement design is shown **Figure 6.19**.

Source: JICA Survey Team

Figure 6.19. Original and Proposed Pavement Design

- h) Installation of speed regulation sign at IC
- In the original design, speed regulation signs were not planned at interchanges, though informatory signs were proposed.
- It is necessary for vehicles to decelerate on the rampway because of the small horizontal curve and steep gradient of the rampway.
- It is also necessary to slow down on the rampway to ensure safe approach to the main road where high-speed vehicles are passing.
- Moreover, it is necessary to decelerate before the Than Cuu Nghia IC and the An Thai Trung IC as the smallest possible horizontal curve was adopted in these interchanges, within this expressway.
- Thus, it was proposed to install speed regulation signs on the expressway and on the rampway at the interchange.
- Drawings showing the proposed design of traffic safety on Cai Lay IC, Cai Be IC and An Thai Truong IC are shown in **Figure 6.20**.

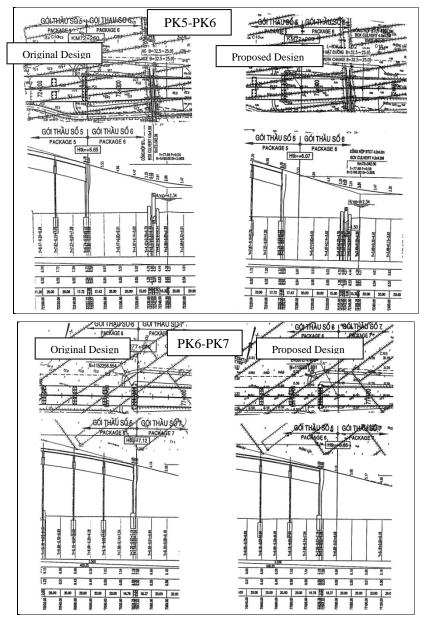




- i) Shift of package border
- In the original design, the boundaries of packages PK5-PK6 and PK6-PK7 are located on bridge abutments. Therefore, it is difficult to separate the earthworks from the bridge

work, and divide the construction volume.

- Thus, it was proposed to shift the boundary of the said packages from the abutment of the bridge, to a point 20 m away from the abutments.
- Drawings of the original design and proposed design are shown Figure 6.21.



Source: TL-MT D/D (left figure), JICA Survey Team (right figure)

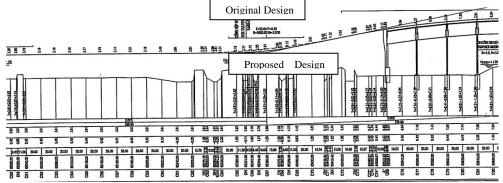
Figure 6.21. Proposed Package Limits

## (2) Cost Down

- a) Application of minimum concave vertical curve
- In the original design, a convex vertical curve with a 12,000 m radius, which is the minimum standard value, was adopted for crest, but a concave vertical curve of 10,000 m was mainly adopted for sag.
- Hence, it was proposed to apply the minimum standard value of concave vertical curve in

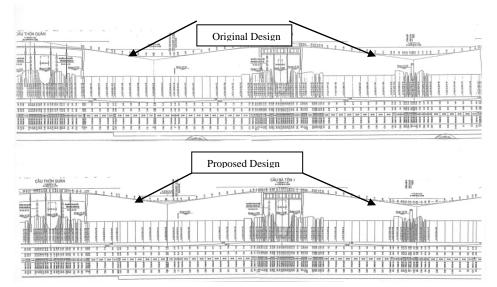
order to reduce the elevation of embankment.

- A radius of 5000 m as minimum standard for concave vertical curve was applied for the sag at embankment section, considering the minimum embankment height and the height of box culvert.
- Drawing of the section around Km 65+360 is shown in Figure 6.22 for reference.
- However, a minimum standard value of concave vertical curve was not applied for the section where the convex and the concave vertical curves are located between a short distance considering the continuity and the visibility of the alignment.
- Drawing of the section from Km 79+000 to Km 80+000 is shown in Figure 6.23 for reference.



Source: JICA Survey Team

Figure 6.22. Original Design and Proposed Design of Vertical Alignment (Km 65+360)



Source: TL-MT D/D (upper figure), JICA Survey Team (lower figure)



# 6.2.3.5. Evaluation of Highway Design Alternatives

The JICA Survey Team evaluated in the highway design alternatives were proposed in Section 6.2.4.4, taking into account effectiveness and cost reduction. The results of the evaluation are summarized in **Table 6.17** below. Illustrations of the adopted eight alternatives are presented in the Appendix (separate volume supplement): Drawings of Progress Report.

Alternative Design	Advantages	Cost I	mpact	Evaluation
		Cost Increase (+)/Decrease (-)	Ratio to Total Construction Cost (%)*	
0.3% Longitudinal slope at reverse superelevation section	<ul> <li>Safe driving in rain</li> <li>Maintain good pavement condition</li> </ul>	+1.8	0.01%	Adopted
Drainage inside median strip R<4,000m	<ul> <li>Safe driving</li> <li>Easy maintenance of drainage ditch</li> </ul>	+10.2	0.06%	Adopted
Direct connection type of deceleration lane	Safe and easy driving	+12.8	0.08%	Adopted
Expressway over connecting road at interchanges (Than Cuu Nghia IC and An Thai Trung IC)	<ul> <li>Safe driving on connecting road</li> <li>Easy access from connecting road near expressway</li> </ul>	+1,478	9.22%	-
Position of entrance/exit Access for service area	<ul> <li>Easy guide to parking lot</li> <li>Safe and easy parking</li> </ul>	+14.9	0.09%	Adopted
Layout of parking area	Safe and easy parking	0	0.00%	Adopted
Pavement structure of rampway	<ul> <li>Long interval of regular pavement maintenance work</li> </ul>	+133	0.830%	-
Installation of speed regulation sign boards at interchanges	Safe driving on rampway of interchanges	0	0.00%	Adopted
Shifting of package limits of PK5-PK6, PK6-PK7	<ul> <li>Easy construction between bridge and earthwork</li> </ul>	0	0.00%	Adopted
Minimum concave vertical curve	<ul> <li>Slight reduction of cost</li> </ul>	-1.4	-0.01%	Adopted

Table 6.17.Evaluation of Highway Design Alternatives

Note: \*Ratio to the construction cost VND 16,029 billion in detailed design (%)

Source: JICA Survey Team

## 6.2.4 Bridge and Road Structure Design

## **Review for Cost Savings**

The construction cost of the expressway is expected to become high because it runs through a vast soft ground area and crosses numerous water channels in the Mekong Delta. In addition, the expressway is designed to meet a high standard such as complex highway geometries to

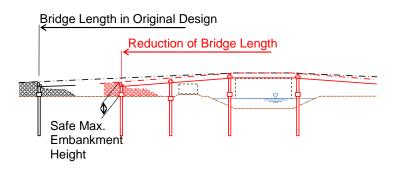
guarantee a 120 km/h design travel speed, and road embankment with a minimum of 3.5 m height from ground to withstand the 100 year probability flood. Consequently, bridges are designed with longer spans on the expressway to cross rivers and canals as well as to elevate the expressway from soft ground. Therefore, if cost saving is possible on the bridge design, it will contribute significantly to the project economy.

Reviews by the JICA Survey Team were shared with BEDC who acts as the counterpart and project implementation body. BEDC will examine the JICA Survey Team's design change proposals in detail, and finally decide if these could be adopted in the D/D.

#### 6.2.4.1. Points Reviewed

### (1) Reduction of Bridge Length

The difference in road construction costs between the embankment road accompanied by soft ground treatment and elevated road supported by bridges is estimated approximately at VND 130 million/m and VND 620 million/m, respectively. It is however noted that land acquisition cost and value added tax are not yet included. Thus, the shorter the bridge length design, the more savings on construction cost is anticipated. (See **Figure 6.24**)



Source: JICA Survey Team

Figure 6.24. Reduction of Bridge Length

Towards the reduction of the bridge length, it is suggested to examine the following design conditions:

a) Waterway Navigation Clearance

Reconfirm the waterway navigation clearance to the Inland Water Transport Authority (IWTA) for each waterway crossing point.

Result of the study: No changes.

The JICA Survey Team reported that this issue was already reconfirmed with IWTA, and found no changes in the required navigation clearances.

b) Lowering of Geometric Profile Elevation

The geometric profile elevations at bridge sections to be minimized were reexamined, within the geometric design limits to accommodate 120 km/h design travel speed as well as after reserving the vertical clearances of waterways and local roads.

Result of the study: No significant changes except for minor corrections.

The JICA Survey Team confirmed that this problem was already examined. It was found out that there was no more room to lower the profile elevations at the bridge sections, except for the case of reducing the bridge structural heights.

c) Maximum Road Embankment Height

Road embankment will be highest at bridge abutments, that is, the higher the road embankment the shorter the bridge length can be designed.

The maximum road embankment height will be evaluated by investigating the following:

- Consolidation settlement of soft ground and its required preloading time; and
- Safety of embankment against sliding.

Result of the study: No significant changes in analysis results except for minor variations.

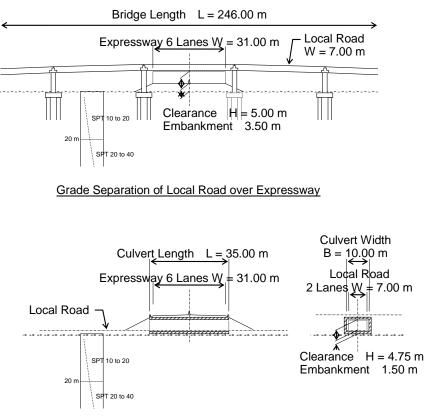
Consolidation analysis was performed again for the soils at each bridge location with the analysis conditions agreeing with the JICA Survey Team, which are the filling/preloading period of 18 months and prefabricated vertical drain (PVD) spacing of 1.2 m in average. It was found that there is no more room to increase the embankment height under a severe design criteria for residual consolidation settlement of 10 cm. However, further investigation will be necessary to detail the difference in soil conditions between both ends of a bridge.

### (2) Grade Separation with Local Roads

The expressway is designed to cross many local roads by grade separation wherein the local road shall pass over the expressway. The construction costs for these local road overpass bridges including their approaches are factored in to the the Project budget.

However, upon review of Dwg II-3.5 Flyover No.4 (Km 59+260), it was advised to change the grade separation method in the opposite manner wherein the expressway will pass over the local road. This was realized at this location since the ground condition is not so soft and thus, higher embankment can be constructed instead of a flyover bridge. This will cause significant cost savings. The local road can therefore pass under the expressway through a 10 m wide box culvert with a minimum cost. (See Figure 6.25)

For further cost saving, it is also advised that the construction cost only for the grade separation structure within the right-of-way of the expressway be covered by the budget while the construction cost for the local road itself should not be included.



Grade Separation of Expressway over Local Road

#### Figure 6.25.Grade Separation Between Expressway and Local Road

The clearance and embankment height of local road shown in Figure 6.25 above are for reference only, and are to be confirmed with the local government.

Result of the study: Change the configuration to allow the expressway to pass over the local road at this location.

D/D Consultants revealed that the design of the expressway above the local road is more costly because the bridge becomes wider under this configuration. After studying this advice, it was also found possible to reduce cost of grade separation method at this location. However, it should be noted that the construction cost may increase depending on the range and method of soft ground treatment such as vacuum consolidation method (VCM) for high embankment section where a box culvert is placed. In addition, according to the D/D Consultants, local roads are planned to be widened in the future, and Tien Giang Province Peoples Committee already agreed to the flyover plan. These issues should be taken into consideration to judge whether this proposal should be adopted or not.

#### (3) Elevated Road Bridges on Soft Ground Area

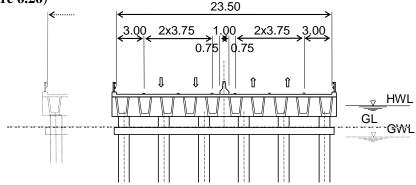
The Co Co section (Km 95+400 - Km 98+000), where soft ground is deep, is designed with elevated road bridges stretching to as long as over 2 km. A bridge is considered to be the most reliable structure to support the road on soft ground; however, this section becomes the most costly among the whole section of the expressway.

Before reaching a final decision, it is advised to further study a less expensive alternative. The following four alternatives are suggested for study:

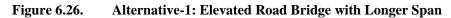
Alternative-1	Elevated Road Bridge with Longer Span (Figure 6.26)
Alternative-2	Elevated Road Bridge with Shorter Span (Figure 6.27 and 6.28)
Alternative-3	Replacement + Lightweight Road Embankment (Figure 6.29)

Alternative-4 PVD/Preloading + Lightweight Road Embankment (Figure 6.30)

Alternative-1 is a bridge option similar to the existing design. However, even though it is same the bridge case, the design has room for cost savings through the modification of structural configurations such as from super T to conventional I girder, from cantilever pier to simple multiple columns, and from double row of piles to single row of piles. (See **Figure 6.26**)

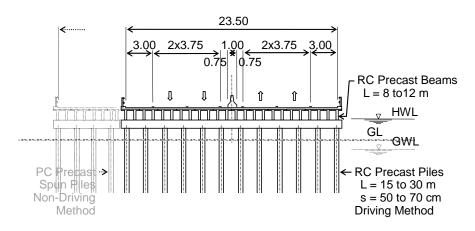


Source: JICA Survey Team



To achieve a cost-efficient span length for multiple span bridges, a cost comparison study is suggested between the two different span arrangements namely: (1) longer girder span length supported by double row of piles; and (2) shorter girder span length supported by single row of piles (Refer to Figure 6.33).

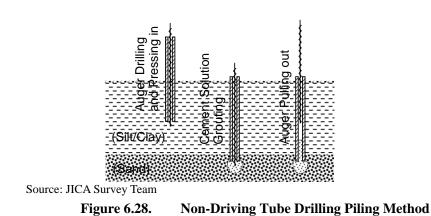
Alternative-2 is another bridge option for comparison with Alternative-1. The option requires a smaller scale viaduct structure, suggesting a shorter span length with RC precast girders supported by precast piles resting on the upper sand layer. (See **Figure 6.27**)



Source: JICA Survey Team

Figure 6.27. Alternative-2: Elevated Road Bridge with Shorter Span

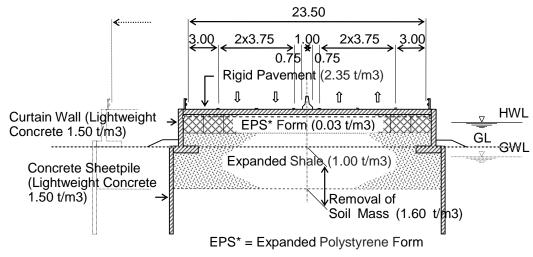
For the future road widening construction from four to six lanes, non-driving tube drilling method is suggested for adjacent piling construction. (See Figure 6.28)



Alternative-3 is an embankment road option using lightweight fill materials such as expanded polystyrene (EPS) form and expanded shale. The road construction method using lightweight fill materials is seen mainly in Norway, the United States of America (USA), and Japan. The method, in principle, does not need preloading time since there is no ground settlement considered. Therefore, this achieves a speedy embankment construction. However, the method has also technical concerns about the replacement work of lightweight materials below groundwater. (See Figure 6.29)

Two key points in the design of the method are as follows:

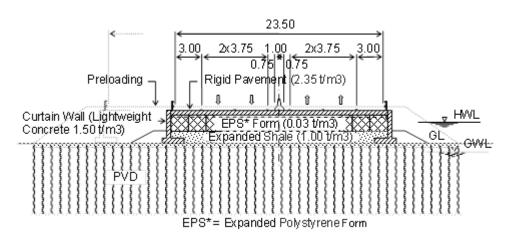
- Buoyancy/uplift for design flood water level shall be checked considering a safety factor of 1.05, which may be sufficient for a 100-year flood event.
- The total road embankment load shall be compensated by removing an equivalent mass of ground soil and replacing it with lightweight fill materials.



Source: JICA Survey Team

#### Figure 6.29. Alternative-3: Replacement and Lightweight Road Embankment

Alternative-4 is a combination of soft soil treatment and lightweight embankment to avoid ground removal. By decreasing the road embankment load, the method can reduce the scale of soft ground treatment (PVD) work as well as decrease the residual settlement. (See Figure 6.30)



#### Figure 6.30. Alternative-4: PVD/Preloading and Lightweight Road Embankment

Result of the study: Alternative-2, the elevated road bridge with shorter span, is likely the most economical. However, there are some important issues that remain such as the depth of supporting layer at the level where driven pile can be applied, and consolidation characteristics of the soft soil under medium supporting layer (sand layer) shall be examined in detail, whether residual settlement meets the requirement or not.

In Vietnam, there is no experience on road construction using lightweight fill materials. One of the D/D Consultants, KCI, disclosed a failed experience on lightweight embankment road construction in Korea, claiming that the EPS form is vulnerable to buoyancy/uplift at high water. KCI also explained that deep soft ground conditions and accordingly, the difficulty in PVD installation were the reasons why viaduct bridges were proposed.

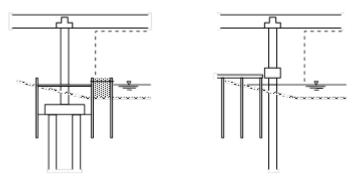
The road construction cost based on Alternative-4, PVD/reloading and lightweight road embankment is estimated tentatively at about VND 320 million/m. It is noted that there is no similar example of such method in Vietnam. Nevertheless, although Alternative-4 is costlier than the conventional embankment road, it is still fairly less costly than an elevated road bridge. This difference in road construction costs by method indicates that lightweight embankment road has potential in saving further cost for bridge construction, through the application of EPS form at bridge approaches.

## (4) Modification of Bridge Type and Structure

Bridge construction cost will be reduced by the modification of bridge type and structure.

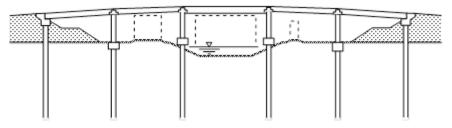
1) Position of Pilecap and Rows of Piles

To save cost on temporary cofferdam and dewatering for pilecap construction, it is advised to raise the position of pilecap above the water level. In order to minimize the width of the pilecap above water, it is also advised to examine a single row piles layout by reducing the bridge span length. (See **Figure 6.31**)



### Figure 6.31. Position of Pilecap and Row of Piles

A bridge pier standing alone with single row piles during construction is not so rigid along the bridge direction. However, after completion, the lateral stability of a bridge is secured by the entire bridge structural frame. (See **Figure 6.32**)



Source: JICA Survey Team

## Figure 6.32. Lateral Stability Secured by Bridge Structural Frame

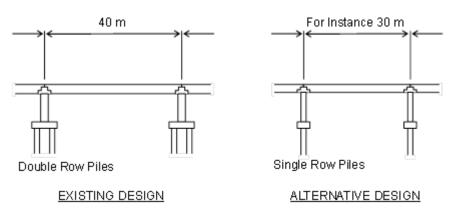
Attention is given to the construction of bridge abutments, which can start after completion of the preloading period of the adjoining road embankment. Moreover, it is better for abutments to be constructed on top of the embankment since it is supported on piles. In such case, there is no need to excavate down the embankment to construct the abutment. (See Figure 6.32)

Result of the study: Pier pilecaps in waterway will be raised above water level.

However, structural analysis considering another alternative with single row of piles and abutment design are required in the D/D.

2) Study of Cost-Efficient Span Length for Multiple Span Bridges

The existing design consists of a standard structural configuration for multiple span bridges with 40 m long super T girders supported by double row of piles each having a diameter of 1.2 m. There are several designs of multiple span bridges along the project road, including a 2 km long viaduct bridge; and therefore, there is a possibility of saving cost by comparing the configuration and modifying the span length and number of foundation piles per pier. In view of this, a cost comparison study is suggested between: (1) the existing design of 40 m span length with double row of piles; and (2) an alternative design of shorter span length with single row of piles. The span length for the alternative design should be determined based on its structural analysis, considering the maximum span that can be supported by a single row of piles. (See **Figure 6.33**)



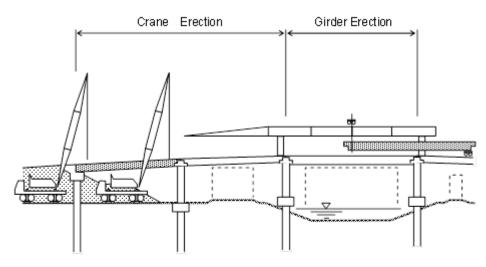
### Figure 6.33. Comparison Study for Cost-Efficient Span Length

Result of the study: Study may be in progress by TEDI-South.

To determine the cost-efficient span length of multiple span bridges, structural analysis is required in the D/D.

3) Preference to Less Costly Precast Girders

The existing design adopted a cantilever box girder to span over relatively wide water channels considering the difficulty of crane erection in case of precast girders, although cantilever box girders are more costly than precast girders. However, it is advised to adopt precast girders using erection girders even at bridge spans over waterways, if the navigation clearance is about 30 m or less. (See **Figure 6.34**)



Source: JICA Survey Team

#### Figure 6.34. Erection Method of Precast Girder on Waterway

For the selection of the geometry of precast girders, it is advised to compare the costs of the two girder types. This is because simple I-girders seem to be less costly than complicated super T-girders.

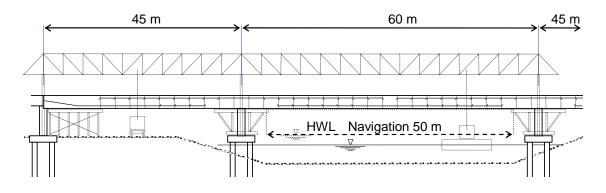
Result of the study: Cantilever box girder bridges to cross over the 30 m wide navigation clearance will be changed to precast girders, but super T-girders will not be changed to I-girders.

TEDI-South confirmed that the cantilever box girder bridges on 30 m class navigation clearance could be changed using super T-girders with 40 m span length. Also, they reaffirmed that super T-girders are less costly than I-girders in Vietnam.

4) Shorter Span Length and Constant Girder Depth for Cantilever Box Girder

The existing design adopted a cantilever box girder bridge with varying depth, with its center span of 85 m to pass over the 50 m wide navigation clearance. The existing design also adopted a full width bridge design covering the future six lanes from the initial four lanes stage, taking into account the difficulty of future widening of cantilever box girder bridges.

However, the span length of 85 m appears to be overdesigned, and therefore, the span length of about 60 m is suggested appropriate for 50 m wide navigation clearance, including a clear zone at either side. However, 60 m long span, in case of precast girder, will be heavy, and difficult to transport and erect on waterway. Therefore, studying a suitable bridge type to span a range of 60 m was carried out. Accordingly, a cantilever segmental box girder with constant depth is recommended instead of previously designed cantilever cast-in-situ box girder with varying depth. The segmental box girder of constant depth is commonly adopted for grade separation bridges in urban intersections. This also contributes to lowering the road profile elevation. (See Figure 6.35)



Source: JICA Survey Team

Figure 6.35. Cantilever Segmental Box Girder of Constant Depth

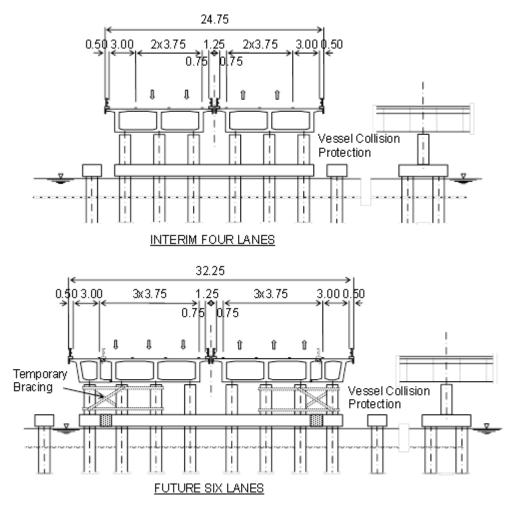
It is also advised that widening of cantilever box girder bridges is technically possible through careful preparation of design. Therefore, the bridge should be designed with only four lanes in the initial stage to save initial construction cost. (See **Figure 6.36**)

Toward the design of this constant depth cantilever segmental box girder, it is suggested to consider the following parameters:

- Girder height may be around 2.6 m based on a span-to-depth ratio of 23.
- Superstructure is separated into inbound and outbound lanes to avoid heavy girder segment in case the whole width is completed.
- For widening from four to six lanes in the future, a small one-cell box girder will be erected on either side of the existing bridge using cantilever method, similar to the initial construction stage. The widened section will be initially independent from the existing structure. Then, the existing and new bridge components will be attached together; firstly, the pilecaps and subsequently the box girder and deck slab. As shown in **Figure 6.36**, an additional pier will be laterally flexible being supported by a single row piles during the new girder erection work. Therefore, it needs to be connected temporarily to the existing

bridge pier during such stage.

- Cantilever segmental erection method should be adopted both for the initial construction and future widening, in order to avoid large size erection equipment as well as to adjust the long time girder deflection performance between the initial and finally widened width.
- Vessel collision protection piles are recommended, if heavy waterborne traffic is envisaged from the wide navigation clearance.



Source: JICA Survey Team

#### Figure 6.36. Cross-Section of Constant Depth Cantilever Segmental Box Girder Bridge

Result of the study: Variable depth box girder will be altered to a constant depth box girder as suggested.

The constant depth box girder will be employed to pass over the 50 m wide navigation clearance. Even if a cantilever box girder is adopted, it is proposed that the design be in proportion to four lanes to save initial construction cost.

#### (5) Technical Notes for Widening Design of Box Girder Bridge

Structural performances of a widened concrete box girder bridge under dead load, prestressing force, shrinkage and creep of concrete and settlements of piers are prerequisite problems in design analysis. The existing and new box girder bridges are connected to each other through their deck slabs. Connection of the two bridges will

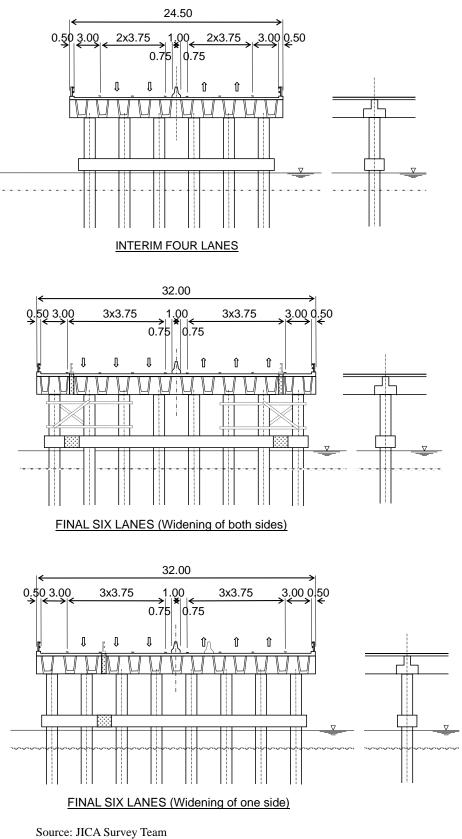
cause internal force to be redistributed between them. This will cause significant local stress along the connecting slab. To reduce the influence of internal force redistribution, factors such as connecting time, use of low-shrinkage concrete and prestressing arrangement for the new bridge need to be considered in the structural analysis. Other than structural analysis, structural details and construction process for the connecting slab are also needed to be cleared up in the design drawings. For the construction of bridge widening, it is critically important to follow the construction method and process specified in the design.

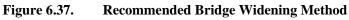
The following are common technical rules for bridge widening construction:

- The time for connecting the two bridges should be as delayed as possible.
- Use of low-shrinkage concrete will reduce internal force redistribution.
- Optimization of the prestressing design of the new bridge can improve the stress states in both the existing and new bridges.
- Settlements of piers of the new bridge must be strictly controlled.
- a) Bridge Widening Method

The expressway is scheduled to be initially constructed with four lanes and later widened to six lanes in the future. Bridges will also need widening from four to six lanes. Considering these, the existing design of precast girder bridges requires the provision of excessive number of piles to support the future six lanes in the initial stage of four lanes, judging that widening of pile foundation is difficult. This is despite the superstructure being designed with only four lanes. Meanwhile, the cantilever box girder bridge is designed for six lanes, both its piles and superstructure, even if it is initially intended as a four-lane structure.

However, it is advised to design all the bridge components just for four lanes at the initial stage to save initial construction cost. The structural engineer of the JICA Survey Team has the opinion that the widening of bridge, both of pile and superstructure components is technically not so difficult if design is prepared taking into account the future widening. Symmetrical widening can maintain the road center at the same position after being widened. However, it requires repeating widening construction twice on either side of the existing bridge. It will also need temporary bracing to hold the narrow widening structure of 3.75 m width. It is noted that one-sided widening is economical for one time widening construction; however, the road center will shift after being widened. Consequently, the approach road needs to be adjusted to match the road centerline and that of the bridge. (See **Figure 6.37**)





Result of the study: Bridges will be designed for four lanes only for both the pile and superstructure components during the initial construction.

D/D consultant is concerned about the additional piling work adjacent to the existing bridge structure when constructing the bridge widening. This is his reason for designing the pile components to support the future six lanes even in the initial four lanes stage. However, the Bridge Engineer of the JICA Survey Team explained that adjacent pile construction will not be a construction problem because bored pile is widely acknowledged as the safest piling method for constructing adjacent to the existing structure. Adjacent bored piling work is often observed being adopted for building construction sites also in HCMC.

### 6.2.4.2. Evaluation of Alternatives in Bridge Design

The JICA Survey Team evaluated alternative designs which are described in Section 6.2.4.1, taking into consideration cost reduction. The results of evaluation are summarized in **Table 6.18** below.

Alternative	Comments		Cost	Evaluatio
Design		Cost	Ratio to the	n
		Reduction	Total	
		(VND	Construction	
		billion)	Cost (%) *	
Embankment	• No room to reduce the			-
height and Bridge	embankment height at	±0	0.00%	
Length	abutment because maximum			
Г	height was applied in D/D.			
Expressway over Provincial Road	• Depending on the method			-
Provincial Road	and range of soft soil			
	treatment, the cost may	-251.2	-1.57%	
	<ul><li>significantly increase.</li><li>It is difficult to widen the</li></ul>			
	box culvert in the future.			
Road Structure				_
Alternatives for 2	<ul> <li>Short span bridge (method-2) could</li> </ul>			-
km Soft Ground	significantly reduce the			
Section (elevated	cost.			
road bridge)	<ul> <li>However, there are serious</li> </ul>	-641.5	-4.00%	
ioud ollage)	issues that remain such as	011.5	1.0070	
	depth of sand layer (support			
	layer) and the characteristics			
	of its lower soft soil.			
Bridge Structural	• Change to precast girder			Adopted
Type and	bridge	200.0	2 490/	
Structure Change	• Constant bridge girder depth	-398.0	-2.48%	
_	and economical span length			
	<ul> <li>Position of pile cap is above</li> </ul>		0.050/	Adopted
	water	-56.5	-0.35%	
4-lane Bridge	• Significant reduction of			Adopted
Design and	initial investment cost is			
Widening Method	anticipated with due	-718.3	-4.48%	
	consideration to adjacent			
	construction of bored piles			

 Table 6.18.
 Evaluation of Alternatives in Bridge Design

Note: \*Ratio to the construction cost VND 16,029 billion in detailed design (%)

Source: JICA Survey Team

## 6.2.5 Soft Soil Treatment

The expressway crosses a broad area from northeast to southwest of the Mekong Delta. The ground condition of this road foundation is described below in detail, noting that it varies through the entire section, and there is a soft soil layer with the depth ranging from 5 m to 40 m. Therefore, many problems are likely to occur; for example, sliding or residual settlement of an embankment.

Soft ground treatments were planned as countermeasure against these problems, and thus, detailed design for these was carried out. In this study, the review of the D/D of soft ground treatments was carried out, and alternative solutions were proposed from the perspective of mainly, cost reduction. The result of this review and study is summarized in this section.

# (1) Reviewed and Summarized D/D

- 1) Outline of Soft Soil Treatment Design
- a) Design Policy
- (i) Standards

Design criteria were set refering to the standards shown in **Table 6.19**. Generally in Vietnam, these standards are used for the design of soft soil treatment. Hence, there is no issue in adopting these standards.

Standard No.	Purpose		
22 TCN 211-2006 (For the design of flexible pavement)	Setting of the residual settlement		
TCVN5729-1997 (Expressway design)	Setting of the residual settlement		
22TCN 262-2000	Setting of study condition (load, safety factor) Method of consolidation settlement and stability analysis		

Table 6.19.Reference Standards

Source: JICA Survey Team

## (ii) Design Criteria

The design criteria are summarized in **Table 6.20**. The standard, 22 TCN211-2006, states that residual settlement of normal embankment section shall be less than or equal to 30 cm. However, considering the experience in the area adjacent to this Project, the maximum residual settlement considered in this design is 10 cm. Therefore, the design was carried out on a safer side as compared to the provision in the standard.

Table	6.20.	Design	Criteria
	00.	2	01100110

	Segment	Design criteria		
Settlement	<b>Residual Settlement</b>	$Sr \le 10cm$		
	Consolidation Degree	$U \ge 90\%$		
	Others	Annual residual settlement velocity $\leq 2 \text{ cm/year}$		
Stability	Factor of Safety	During construction $Fs \ge 1.2$		
		After construction $Fs \ge 1.4$		
Load Condition	Settlement Analysis	Embankment load, pavement load, surcharge, traffic load $(=1.3 \text{ t/m}^2)$		
	Stability Analysis	Embankment load, pavement load, surcharge, traffic load $(=1.5 \text{ t/m}^2)$		

Source: JICA Survey Team

(iii)Design Policy

A comparison table from the D/D is shown in **Table 6.21** below. According to the table, the PVD method which has economical superiority, shall be mainly applied at each section when possible. In case of deep soft soil layer existence and where embankment stability cannot be ensured with application of PVD, deep cement mixing (DCM) or pile slab method is applied on the section.

The performance of these soft soil treatment methods have actually been witnessed in Vietnam, and thus, the policy for such selection is reasonable.

	Methods	Prefabricated Vertical Drain(PVD) with preloading	Soil Replacement with Preloading	Soil Replacement	PVD+Surchage +Counterweight	SD+Surchage +Counterweight	Deep cement mixing column(DCM)	Pile slab
sai	Consolidatio n Settlement	High	Controlled by soil replacement thickness	Controlled by soil replacement thickness, can reach to zero	High	High	Low	Low
Technical Issues	Residual Settlement	Can be controlled through proper application of surcharge	Controlled by replacement thickness and preloading period	Controlled by soil replacement thickness	Controlled by spacing of PVD and Surchage period	Controlled by SD spacing and Surchage period	Controlled by length of pile	Controlled by length of pile
	Stability	Increase in Factor of Safety due to increase in soil strength during consolidation	Increase in Factor of Safety due to replacement with firmer soil	Increase in Factor of Safety due to replacement with firmer soil	Increase in Factor of Safety due to increase in soil strength during consolidation	Increase in Factor of Safety due to increase in soil strength during consolidation	Increase in Factor of Safety due to High load bearing capacity of DCM columns	Increase in Factor of Safety due to High load bearing capacity of pile.
ss cia	Maintenance Cost	Moderate	Moderate	Low	High	High	Low	Low
Financial Issues	Construction Cost	Low if thickness of soft soil	Moderate –Depend on replacement depth	Depend on replacement depth	Low	Low	Fairly high	Fairly high
	Construction Period	Longest - depend on surcharge time	Moderate – Depend on equipment used, material supply and surcharge time	erial equipment used, material Longest - depend on		Longest - depend on surcharge time	Fast– Depend on equipment used.	Fast– Depend on equipment used
	Long Term Performance	Small differential settlement	Small differential settlement	Good Moderate		Moderate	Good	Good
~	Right of Way	Require significant area for counterweight berm	Require some ROW	In area of roadbed occupancy	Need large area for counter weight when deep soft soil, high embankment	Need large areas for counter weight when deep soft soil, high embankment	No need area for counter weight	No need area for counter weight
Other Related Issues	Local Experience in Construction	Good	Good – Mainly earthwork	Good – Mainly earthwork			Little used	Good – Mainly reinforcement concrete work
er Rela	Use in Vietnamese Road project before	Yes	Yes	M any	Many	Many	Little	Many
Othe	Market Supply	No problem, except sand mat supply	Black sand fill supply may be major issue	No problem, mainly fine sand	No problem, except sand mat supply	Need a big quantity medium sand to make sand drain and sand mat la yer	No problem, except import of construction equipment	No problem, mainly product in Viet Nam.
			Suitable solution for thin soft clay deposit	Attractive method with low cost but requiring long construction period	Attractive method with low cost but requiring long construction period	Attractive method with high cost and requiring experience in construction managerment, need more tests: pilot test, shear test, bearing capacity test etc	Suitable solution for height and thickness of mud larger	

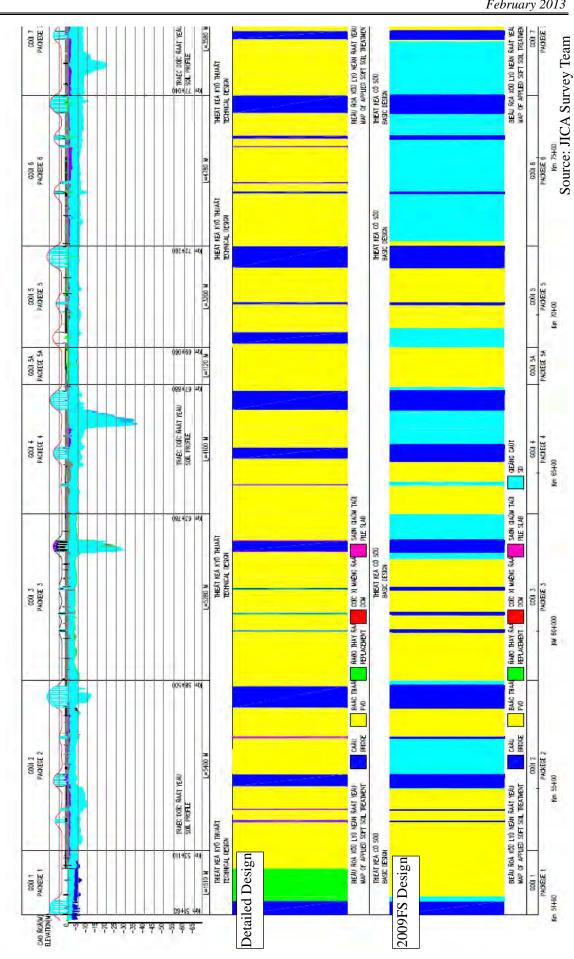
 Table 6.21.
 Comparison Table of Soft Soil Treatment Methods

Source: D/D Report

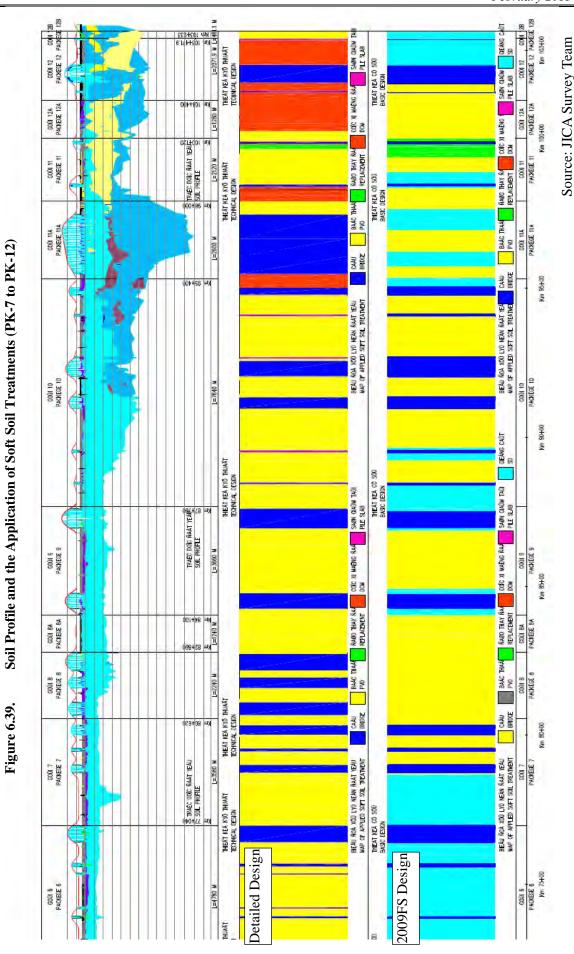
# b) Outline of the D/D

According to the soil investigation and calculation results, the most suitable soft soil treatment method is applied to each section in conformity with the above selection policy. The soil investigation results and application of soft soil treatment methods are summarized in **Figure 6.38** and **Figure 6.39**. These figures show that PVD method is applied to many sections, while DCM is applied to various sections of PK-10, PK-11, and PK-12 where soft soil layer is thick. The section lengths and costs of soft soil treatments are summarized in **Figure 6.40**. These costs were estimated referring to the cost estimate results dated October 2011. Soft soil treatment costs/embankment length were calculated and summarized in **Figure 6.42**. These figures show that the costs of soft soil treatment on PK-10 to PK-12 are higher than on other sections, and especially, PK-12 is significantly more costly (about 3 to 9 times) than others. Therefore, it is judged that the detailed review of PK-12 design is required. Results of review are summarized and shown in below item (3) 3) Review of PK-12 Design.

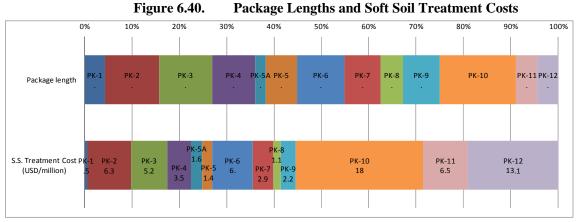




February 2013



February 2013



Source: JICA Survey Team

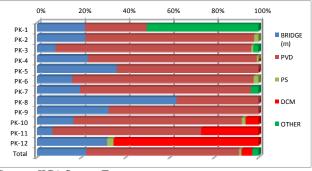
Figure 6.40 shows that the soft soil treatment costs under PK-10 to PK-12 are more than half

of all the packages. The primary reason of these is the thickness of soft soil layer, which is about 30 m in PK-10 to PK-12.

Figure 6.42 and Table 6.22 show that the costs of soft soil treatment under PK-10 to PK-12 are higher other sections, than on and **PK-12** especially, costs is significantly higher (about 3 to 9 times) than others. The primary reason for this is only DCM was applied to all sections of PK-12 as shown in Table 6.22 and Figure **6.41**.

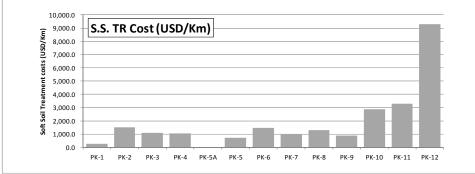
Table 6.22.         Bridge and Soft Soil Treatment Length						
	TOTAL	BRIDGE		Soft Soil Tre	atment (m)	
	(m)	(m)	PVD	PS	DCM	OTHER
PK-1	2,050	444	570	0	0	1,036
PK-2	5,390	1,173	4,108	104	0	
PK-3	5,280	440	4,673	47	0	120
PK-4	4,320	992	3,299	30	0	
PK-5	3,100	1,118	1,982	0	0	
PK-6	4,780	766	3,914	100	0	
PK-7	3,580	697	2,762	0	0	121
PK-8	2,240	1,410	830	0	0	
PK-9	3,660	1,189	2,471	0	0	
PK-10	7,640	1,262	5,792	150	436	
PK-11	2,120	147	1,426	0	547	
PK-12	2,071	659	0	60	1,353	
Total	46,231	10,298	31,826	491	2,335	1,277
10tai 40	40,231	22.3%	68.8%	1.1%	5.1%	2.8%





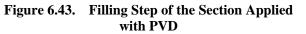






### c) Outline of PVD Method

PVD method is one of the accelerating consolidation methods. Prefabricated drain material is installed through the ground in fixed spaces by using a PVD machine. Consequently, a faster rate of settlement will be achieved due to the shortened drainage distance. As this method has economical priority and is easy to construct, this has been applied at various locations in Vietnam. Moreover in this detailed design, PVD method is proposed for many sections. A calculation example of this method is shown in **Figure 6.43**. PVD spaces are set by analyzing each section to suit the permitted residual



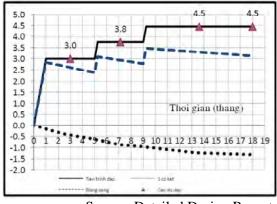


Figure 6.44.

Source: Detailed Design Report

**Relation of Risks and Costs** 

settlement (10 cm) within 18 months of its construction period (from the beginning of filling an embankment to the end of awaiting settlement). Stability analyses were carried out to clarify the safety of embankment construction.

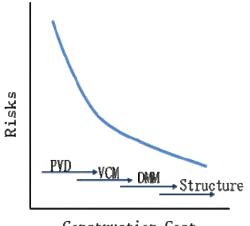
These studies are carried out reasonably based on a general policy.

d) Envisioned Risks

In the detailed design, PVD method is mainly applied to each section considering economical aspects. This method is one of the accelerating consolidation methods as described above. Therefore, it is subject to some risks such as settlement behavior, which will be different from the expected result, or the period for awaiting settlement will not be sufficient due to construction delay.

#### These risks are summarized in **Table 6.23**.

Methods that have no residual settlement are, for example, DCM or pile slab method; however, construction costs for these are significantly higher than PVD methods as described above. Therefore, it is important to reduce risks through adequate management during construction. Moreover, a study of alternative treatment methods for reducing risks



Construction Cost Source: JICA Study Team

during construction was carried out and described in Table 6.23 below (VCM application).

Table 6.23. Envis	sioned Risks
-------------------	--------------

Risks During	g Construction	Risks After	Construction
	Slip occured Embankment Clay Layer (Soft Soil Treatment)	Aftor sottloment Embankment Clay Layer (Soft Soil Treatment)	After settlement
Construction delay risks bec ause settlement occurs slow er than expected.	Construction delay risks beca use of embankment destabili zation and required counterm easure works	Uneven surface at adjacent area of the structure beca use of residual settlement	Poor drainage because of i nverse draft with residual s ettlment

Source: JICA Survey Team

# (2) Review of the Analysis

In order to verify the results of the D/D, analysis, the use of another standard code and program was carried out. The conditions of PK-4, Section 10, were selected as model case because expected settlements were larger and could occur at a slower rate than the other sections. The results are summarized below:

## 1) Consolidation Settlement

Consolidation settlement analysis method does not vary in each standard, and the formula applied is the same. The differences between results by each calculation program are due to differences in the method of interpreting the results of stress distribution of 2D section. Analysis results are summarized in **Table 6.24** 

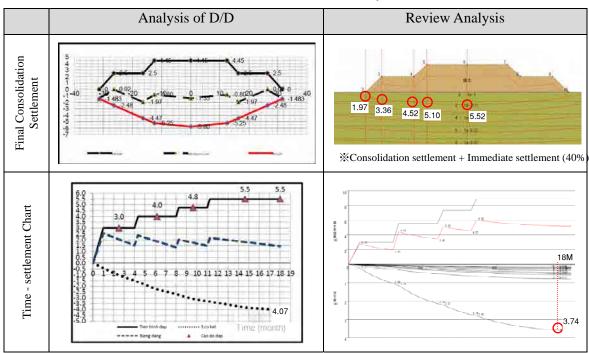


Table 6.24.Results of the Analysis

#### Source: JICA Survey Team

These results of both analyses are almost the same under a common condition. Hence, it is judged that the D/D analysis was reasonably carried out.

2) Stability Analysis

Stability analysis in the detailed design was carried out using the GEO-SLOPE, Bishop method. In this study, this analysis was carried out using COSTANA, Bishop method and modified Fellenius method, which are referred from the "Design Method of Expressway" (H22.7, East Nippon Expressway Co., Ltd. and others). One of the model cases is the Step 4 during construction, and the other is final step after construction. Corresponding results are shown in **Figure 6.45** and **Figure 6.46**. However, slight difference (about Fs 0.05) between the GEO-SLOPE Bishop method and COSTANA Bishop method is observed on each results. Thus, it can be judged that the D/D analysis was reasonably carried out considering that the results are almost the same.

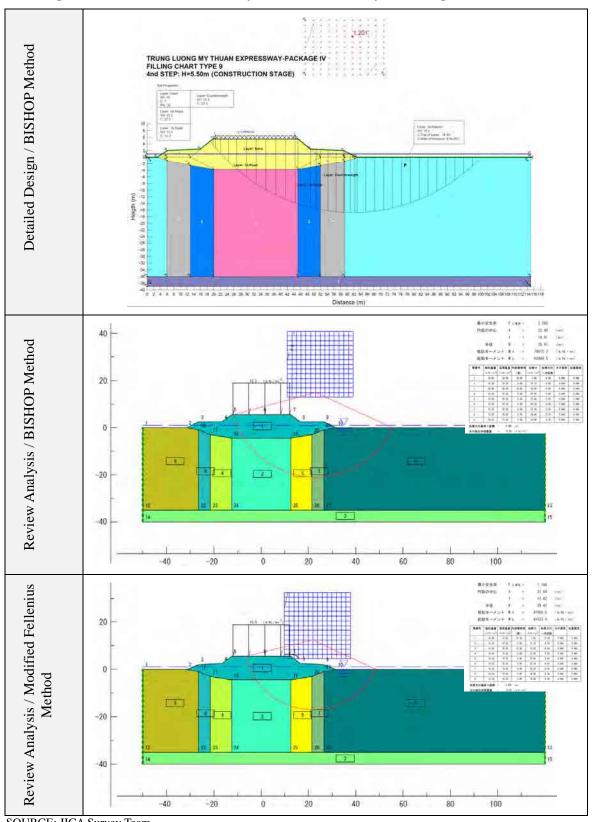


Figure 6.45. Results of D/D Analysis and Review Analysis (During Construction)

SOURCE: JICA Survey Team

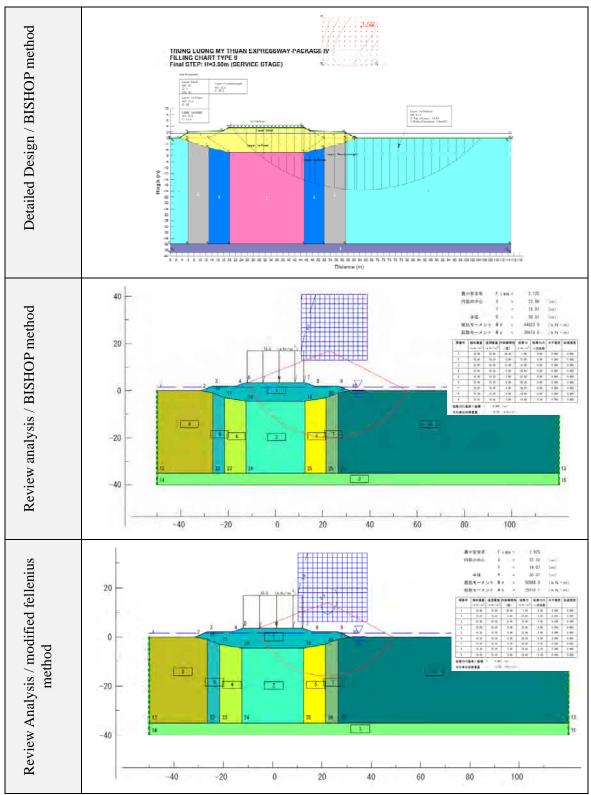


Figure 6.46.Results of D/D analysis and Review Analysis (After Construction)

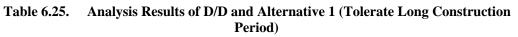
SOURCE: JICA Survey Team

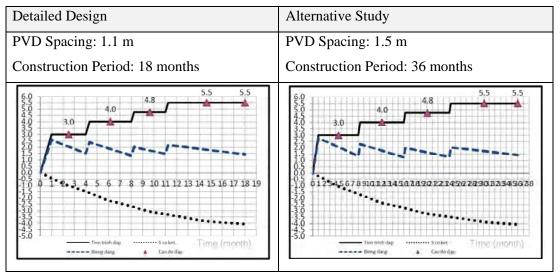
# (3) Study of Alternative Soft Soil Treatment

1) Tolerate Long Construction Period

One of the cost cutting solutions for accelerating consolidation method (PVD, etc.) is to tolerate longer construction period. In the D/D, construction period (from the beginning of embankment filling to the end of awaiting settlement) is set to 18 months, and the space for installing PVD was determined. In this study, considering a construction period of 36 months, consolidation analysis was carried out. The conditions of PK-4 Section 10 were selected as model case because the expected settlements were larger and could occur at a slower rate than those of the other sections.

The results of analyses are shown in **Table 6.25**. Based on these, PVD spacing can be changed from 1.1 m to 1.5 m. Corresponding costs are shown in **Table 6.26**, which indicates a 7% decrease of the original design costs.





SOURCE: JICA Survey Team



Item		Unit cost	Quanity		Cost		decrease
nem	Unit	Unit cost	Detailed Design	Alternative 1	Detailed Design	Alternative 1	rate
SOFT SOIL TREATMENT							
- Surcharge by fine sand K90	m <sup>3</sup>	110,000	41,743	41,743	4,591,757,073	4,591,757,073	
- Removing surcharge	m <sup>3</sup>	32,000	41,743	41,743	1,335,783,876	1,335,783,876	
- PVD	m	10,000	497,506	320,205	4,975,061,000	3,202,051,000	35.6%
- Polyester Covering sheet	m <sup>2</sup>	7,000	24,566	24,566	171,964,665	171,964,665	
- Covering settlement by fine sand K95	m <sup>3</sup>	116,000	81,472	81,472	9,450,797,748	9,450,797,748	
- Medium sand mat	m <sup>3</sup>	180,000	14,333	14,333	2,579,940,000	2,579,940,000	
- Fine sand (counterweight)	m <sup>3</sup>	116,000	16,051	16,051	1,861,939,200	1,861,939,200	
- Vacuum pump 60~70KPa	m <sup>2</sup>	840,000			-	-	
- Steel panel	m	147,000			-	-	
MONITORING TASK							
- Settlement plate	piece	1,500,000	20	20	30,000,000	30,000,000	
- Inclinometer	piece	26,000,000	8	8	208,000,000	208,000,000	
- Observation well	piece	2,000,000	8	8	16,000,000	16,000,000	
- Lateral displacement observing stake	piece	120,000	24	24	2,880,000	2,880,000	
- Electrical piezonmeter	piece	58,000,000	4	4	232,000,000	232,000,000	
TOTAL	TOTAL						7.0%

Referring to these results, the costs of applying PVD to all packages were roughly

	1)Soft Soil Treatment Cost (VND)	2)Percentage of PVD length	Reduce cost 1)x2)x7% (VND)
PK-1	12,997,495,593	35.5%	322,914,118
РК-2	190,949,108,906	97.4%	13,019,740,695
PK-3	196,183,982,328	96.5%	13,259,047,488
РК-4	98,892,199,210	99.1%	6,862,631,296
PK-5	36,654,690,254	100.0%	2,565,543,513
РК-6	107,858,134,746	97.5%	7,362,047,441
РК-7	74,564,922,747	95.8%	5,000,108,519
РК-8	27,371,857,740	100.0%	1,916,030,042
РК-9	57,262,416,462	100.0%	4,008,369,152
PK-10	467,793,663,234	90.8%	29,737,334,315
PK-11	167,523,359,808	72.3%	8,475,095,297
PK-12	335,157,318,227	0.0%	0
Total			92,528,861,876

estimated as shown in **Table 6.27**.

 Table 6.27.
 Approximate Costs in PVD is Applied to All Packages

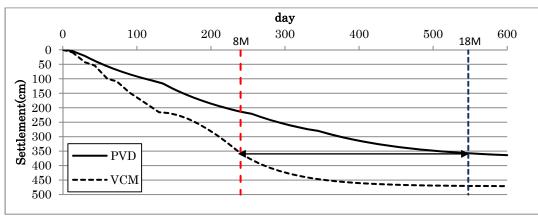
By tolerating 36 months of construction period, the total duration becomes about two years longer than the original design period. Reduced cost, which is about VND 92 billion as shown above, is below 1% of total the construction cost. Therefore, considering Vietnam's inflation rate, this alternative is not recommended unless there is another reason to tolerate long construction periods.

## 2) Application of VCM

VCM is one of the accelerating consolidation methods. In this case, PVD material is installed at the foundation, the same as for PVD method. The heads of the PVD are then linked to each other. Vacuum pump is connected to these and covered by air sealing, then forcibly drained. By applying this method, construction period can be shorter than that of the PVD method. On the other hand, as vacuum pump and other facilities are required, construction costs are expected to increase.

Though this method is not generally at this moment applied to many sites in Vietnam, and is not a comparable solution to the D/D, this has been actually applied at some projects in Vietnam. Moreover, the cost of VCM is generally lower than of DCM. Therefore, it is worth studying the application of VCM. The conditions of PK-4 Section 10 were selected as a model case because expected settlements were larger and could occur at a slower rate than that of the other sections.

Calculation results for VCM and PVD application are shown in **Figure 6.47**, with the condition that PVD spacing is 80 cm and considering 60 KPa vacuum pressure. Settlement after eight months with VCM is almost the same as after 18 months with PVD method.





SOURCE: JICA Survey Team

Cost estimates were carried out, and the results compared with those of PVD are shown in **Table 6.28**. This table shows that the cost of VCM increased by 36% as compared to that of PVD.

Item	Unit	Unit cost	Quanity		Cost		decrease
Itelli	Unit		Detailed Design	Alternative 3	Detailed Design	Alternative 3	rate
SOFT SOIL TREATMENT							
- Surcharge by fine sand K90	m <sup>3</sup>	110,000	41,743		4,591,757,073	-	
- Removing surcharge	m <sup>3</sup>	32,000	41,743		1,335,783,876	-	
- PVD	m	10,000	497,506	801,276	4,975,061,000	8,012,756,000	-61.1%
- Polyester Covering sheet	m <sup>2</sup>	7,000	24,566	20,273	171,964,665	141,911,912	17.5%
- Covering settlement by fine sand K95	m <sup>3</sup>	116,000	81,472	72,438	9,450,797,748	8,402,855,499	11.1%
- Medium sand mat	m <sup>3</sup>	180,000	14,333	9,570	2,579,940,000	1,722,600,000	33.2%
- Fine sand (counterweight)	m <sup>3</sup>	116,000	16,051		1,861,939,200	-	100.0%
- Vacuum pump 60~70KPa	m <sup>2</sup>	840,000		18,720	-	15,724,800,000	**
- Steel panel	m	147,000		1,038	-	152,586,000	
MONITORING TASK							
- Settlement plate	piece	1,500,000	20	12	30,000,000	18,000,000	
- Inclinometer	piece	26,000,000	8	8	208,000,000	208,000,000	
- Observation well	piece	2,000,000	8	8	16,000,000	16,000,000	
- Lateral displacement observing stake	piece	120,000	24	24	2,880,000	2,880,000	
- Electrical piezonmeter	piece	58,000,000	4	4	232,000,000	232,000,000	
TOTAL					25,456,123,562	34,634,389,411	-36.1%

 Table 6.28.
 Approximate Costs of VCM (PK-4 Section10)

Source: JICA Survey Team

Referring to these results, though the cost of VCM will change depending on the construction period, such cost will be about 30%-40% higher than that of PVD. On the other hand, construction period will be about half shorter than that of the original design. Approximate construction schedule for the area adjacent to the bridge abutment is shown in **Figure 6.48**. This figure indicates that there is limited allowance in construction. Therefore, if preparatory works, earthworks or progress of consolidation settlement is delayed, road service will also likely be delayed leading to large loss in project profits. If

VCM is applied in this section, the construction schedule shall change as shown by the red lines in **Figure 6.48**, It indicates that there is enough margin for construction and risks of construction delays can be significantly reduced.

		quantity	1	4	7	10 13 16 19 22 25 28 3 PVD applied	1 34
Preparatory Work		÷	21		-	18 months	
Earth Work Transport Embankment	Transport	220,000	m <sup>3</sup>				
	Embankment	220,000	m³				
Soft Soil Treatment PVD Waiting settlemtent	PVD	1,308,403	m				
			3				
Bridge work Substructure Superstructure	Substructure				VC	3M appliéd	
				-	0 months		
Pavement							

SOURCE: JICA Survey Team

### Figure 6.48. Approximate Construction Schedule

Among all the construction packages, the section with the highest construction delay risk is PK-4 section 11 because its soft soil layer is rather thicker. Also, its consolidation settlement is expected to occur at a very slow rate according to soil investigation results (low Cv).

Costs of the case applied with VCM to PK-4 section 11 can be roughly estimated by multiplying the Section 10 costs (refer to Table 6.29) by the rate for Section 11 length. The resulting cost is VND 2.2 billion.

Because the delay in road service will not be tolerated, application of VCM, especially to PK-4 section 11, which has the highest construction delay risk, is recommended.

## 3) Study of Alternative for PK-12 Soft Soil Treatment Solution

The cost of PK-12 soft soil treatment solution is significantly high as described above. In order to figure out the possible application of alternative, the study is carried out and summarized in this section. DCM method as soft soil treatment is applied to all sections of PK-12, except for pile slab method on adjacent area of the bridge as shown in **Figure 6.49**. Regarding foundation conditions, soft clay layer (1a,1b) thickness is about 10 m to 20 m, sand layer (S1) thickness is about 5 m, sand layer (S2) thickness is about 5 m or more, and slightly soft clay layer (1c) are found in PK-12. It was concluded in the detailed design that the PVD method cannot be applied because of the difficulty in installing PVD through the sand layers when using a PVD machine. Thus, to reduce risks in construction, application of DCM is reasonable.

Review of the sand layer (S1, S2) condition is described below. Results of soil laboratory tests are shown in **Table 6.29** and Standard Penetration Test results are shown in **Figure 6.50**, and **Figure 6.51**. These table and figures show that gravel particle is not included in these layers, and corresponding N-values are 5 to 8.

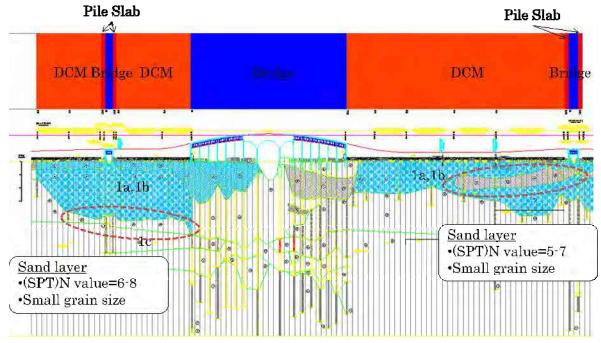


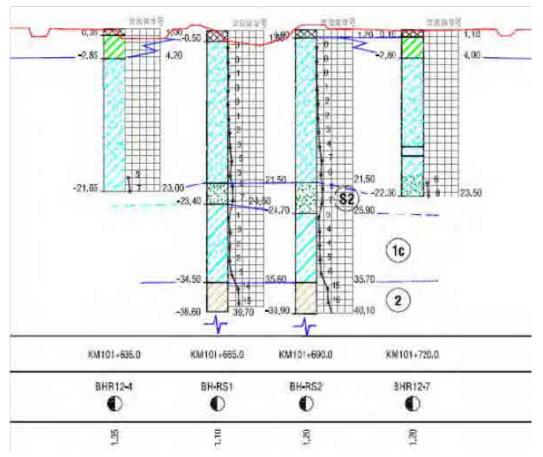
Figure 6.49. Soil Profile and Application of Soft Soil Treatment Solution in PK-12

SOURCE: JICA Survey Team

### Table 6.29. Labolatory Test Results for Sand lavers (S1.S2)

	-	JIGUOL J LODO
Properties	Units	Average value
Percentage of sand	%	70.5
Percentage of silt and clay	%	29.5
Moisture contents W	%	29.3
Wet unit weight p	g/cm <sup>3</sup>	1.83
Specific gravity ps		2.69
Void ratio e <sub>o</sub>		0.903
Liquid limit LL	%	28.9
Plastic limit PL	%	21.6
Plasticity index PI	%	7.3
Internal friction angle $\phi^0$ (Direct shear test)	Degree	27 <sup>0</sup> 44
Cohesion C (Direct shear test)	kG/cm <sup>2</sup>	0.101

Properties	Units	Average value
Percentage of sand	%	77.7
Percentage of silt and clay	%	22.3
Moisture contents W	%	27.2
Specific gravity p <sub>s</sub>		2.68
Unsoaked angle of repose		36
Soaked angle of repose	%	23
Max void ratio eman	%	1.323
Min void ratio emm	%	0.704



Source: Soil Investigation Report

Figure 6.50. SPT Results of S2 Layer

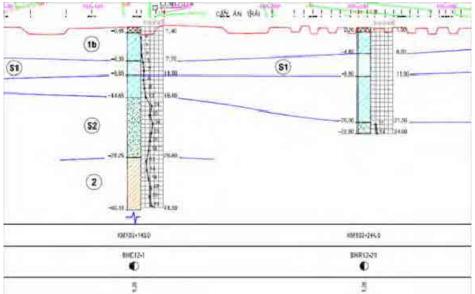




Figure 6.51. SPT Results of S1 Layer

There is a useful document about the ability of PVD machine as shown below. This document was published by NCB construction method association in Japan. This shows that there are three kinds of PVD machine namely, standard size, middle size, and large size. The applicable conditions for each machine are described below. Depth of soft soil treatment in PK-12 is about 15 m to 35 m; therefore, middle or large size machine will be used for the actual condition. According to this document, middle or large size machine can install PVD through layers with N-values under 10 to 13.

		Table	1 Installation Ma	achine				
Class Under 20			Remarks					
		r 20m	Under 30m	Under 40m				
Power	81kW	(110ps)	96kW(130ps)	147kW(200ps)				
Size Standard		ldard	Middle	Large				
Size	Table 2 Applicable Conditions       Applicable Conditions of N Value       Size     Power       5     10							
Standard	81kW(110Ps	5)						
Middle	96kW(130P	5)						
Large	147kW(200F	S)						

SOURCE: "NCB drain construction method design and construction manual"

(H13.4, NCB drain construction method association in Japan)

Hearing investigation from engineers involved in the Long Than-Dau Giay Expressway construction project and the National Highway 3 construction project was carried out in order to figure out differences between machines used in Japan as above, and those in Vietnam. Results of investigation are as follows:

- Clay layer with N-value of 10 to 12 could be installed by middle sized PVD machines.
- According to the experience on the Can Tho Bridge construction project, clay and sand layer with N-values of 12-15 could be installed with PVD material using large size machine.
- Soil layers with N-value lower than 9 could be installed with PVD using standard size machines. In the case of soil layers with N value higher than 10, sand drain machines will be applicable.

According to these results, it is realized that there are little differences between machines in Japan and in Vietnam.

Noting the sand layer's condition in PK-12 and actual performance of PVD machines, PVD can be applied to many sections of PK-12. Therefore, Changing DCM to PVD in some section of PK-12 is recommended as shown in **Figure 6.52**.

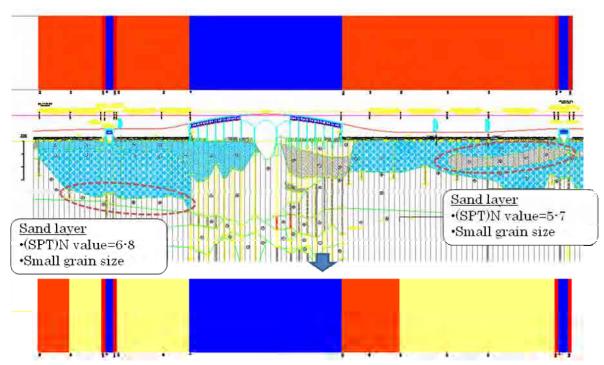


Figure 6.52. Proposed Design Change in PK-12

Costs of the above proposed design was estimated as shown in **Table 6.30**. Referring to these results, the cost becomes 50.5% of the original design cost.

Table 6.30.	Approximate Costs of Alternative Design for PK-12
-------------	---

			QUANTITY		UNIT PRICE	PRICE (VND)			
ITEM	UNIT	Original DD	Recommend design	difference	(VND)	Original DD	Recommend design	difference	
SOFT SOIL TREATMENT									
- Surcharge by fine sand K90	m <sup>3</sup>	1,275	42,018	40,743	110,000	140,250,000	4,621,938,194	4,481,688,194	
- Removing surcharge	m <sup>3</sup>	0	42,018	42,018	32,000	0	1,344,563,838	1,344,563,838	
- PVD	m	0	811,843	811,843	10,000	0	8,118,434,000	8,118,434,000	
- DCM	m	373,522	170,570	-202,952	900,000	336,169,800,000	153,513,000,000	-182,656,800,000	
- Polyester Covering sheet	m <sup>2</sup>	0	39,922	39,922	7,000	0	279,453,580	279,453,580	
- Covering settlement by fine sand K95	m <sup>3</sup>	0	21,901	21,901	116,000	0	2,540,552,681	2,540,552,681	
MONITORING TASK									
- Settlement plate	piece	82	82	0	1,500,000	123,000,000	123,000,000	-	
- Inclinometer	piece	16	16	0	26,000,000	416,000,000	416,000,000	-	
- Observation well	piece	16	16	0	2,000,000	32,000,000	32,000,000	-	
- Lateral displacement observing stake	piece	90	90	0	120,000	10,800,000	10,800,000	-	
- Electrical piezonmeter	piece	8	8	0	58,000,000	464,000,000	464,000,000	-	
TOTAL						337,355,850,000	170,417,942,294	-165,892,107,706	
Percentage							50.5%		

Source: JICA Survey Team

SOURCE: JICA Survey Team

4) Six-Lane Embankment and Soft Soil Treatment in the Initial Stage

Though it is planned that six-lane bridge structures will be constructed in the initial stage, four-lane embankments will be provided instead of six lanes in the D/D. Rough drawings showing construction steps is shown in **Figure 6.53** below.

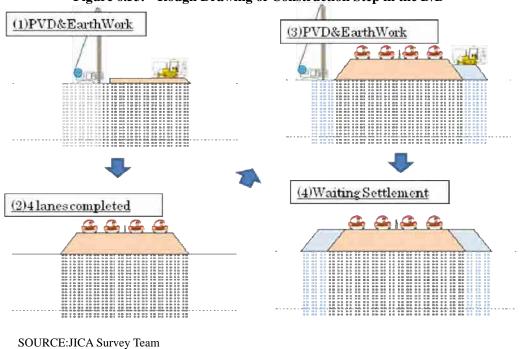
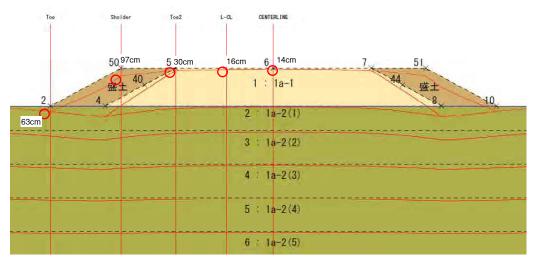


Figure 6.53. Rough Drawing of Construction Step in the D/D

**Figure 6.53** (3) and (4) show that PVD, earthwork and awaiting settlement will be carried out during the service period of four lanes. Due to soft soil, it is expected that not only settlement of new soil embankments will occur, but also that of the existing lane. The amount of settlements (Model: PK-4 Section10 / not considering surcharge embankment) was estimated roughly through consolidation analysis as shown in **Figure 6.54**. The results shows that settlement of existing shoulder is 30 cm and that of the centerline is 14 cm. Therefore, when the six-lane road widening is constructed, it is expected that large scale maintenance work will be required.





SOURCE: JICA Survey Team

Cost of six-lane embankment construction in the initial stage can be roughly estimated by assuming a 30% increase of the cost for preparatory work, soft soil treatment and embankment work for four lanes. It is expected that the total additional costs of PK-1 to PK-12, and PK-12B for six lanes initial construction would be about VND 766 billion.

As described above, initial construction cost becomes rather high. As it stands now, it is not clear when the six-lane widening works will be carried out; therefore, this alternative cannot be recommended.

### (4) Summary and Conclusions

- 1) Summary
- a) Review of the D/D

D/D was carried out according to the Vietnam Standards using generally, maximum residual settlement set to 10 cm for all the sections. Soft soil treatment solution was selected for each section by comparing various measures which have already been adopted in Vietnam; for example, PVD, DCM and pile slab. It is judged based on the review that the policy of the study is reasonable.

In view of soft soil treatment, corresponding cost for PK-10 to PK-12 is higher than the other packages. Since PK-12 costs are noted to be significantly higher than the others, it is necessary to clarify the reasons behind and restudy the application of the solution.

#### b) Review Analysis

Review analysis was carried out using another calculation program; with PK-4 Section 10 as the selected study condition. Because the results were almost the same as for the original design calculation, it is judged that the results are reasonable.

#### c) Study of Alternatives

Study of alternatives to the original design was carried out. The results are shown in **Table 6.31**.

Proposal	Advantage	Disadvantage	Cost (billio Decrease(-)/		Evaluation
Reduction of Nos. of PVD	•Decrease construction cost	<ul> <li>longer construction period and delay service</li> </ul>	-93	-0.50%	-
Vacuum Consolidation Method	•Shorten Construction period(18M->10M) •No counterberm required	•Increase Construction cost	2	0.00%	Recommend
Alternative for Deep Cement Mixing	•Decrease Cost	•Longer Construction period •Increase risks in the construction stage	-168	-1.20%	Recommend
	•Mitigate risks and costs in the future widening	<ul> <li>Increase initial construction costs and period</li> </ul>	766	5.30%	-

Table 6.31.Study of Alternatives

Source: JICA Survey Team

- 2) Recommend Alternatives
- ➢ Because the delay of road service will not be tolerated, the application of VCM especially to PK-4 Section 11, which has the highest construction delay risk, is recommended.
- PVD can be applied in many sections of PK-12. Therefore, changing DCM to PVD in some sections in PK-12 is recommended as shown in Figure 6.52.
- 3) Remaining Issues to be Solved (proposed additional investigation for PK-12 Study)

The following are some remaining works to be studied concernning alternative solution to PK-12 as proposed above:

- Accuracy of the data on sand layer's condition for estimating density and thickness is not enough
- The data for the lower part of the clay layer (1 c) used for estimating thickness and consolidation characteristic is not enough

Therefore, it is difficult to select the most suitable soft soil treatment solution and determine a reasonable depth of treatment. Conducting an additional investigation is strongly recommended in order to carry out an economical design.

## 6.2.6 Design of Other Facilities

Design review of other facilities design was confirmed from the result of the geological survey and hydrological survey.

### (1) Slope Ratio and Slope Protection of Embankment

Ratio of embankment slope was decided to be 1:2.0 in case the embankment height is 6 m or less, according to TCVN5729.

The entire face of slope was designed, though it was protected with concrete block to serve as countermeasure against the influence of the entire interval flood.

#### (2) Drainage Design

Road surface water is collected on the shoulder through concrete curb and flows to the toe of the embankment slope by longitudinal ditches installed at every 20 m.

In the superelevated section, drainage ditch with grating cover was planned at the marginal strip (safety lane) to collect road surface water.

Box culverts and pipe culverts, which cross the roadway, are planned to be installed considering topographic terrain, vertical alignment and hydrographical condition.

Length of box culverts and pipe culverts are planned to suit four-lane width roads, including those for farm road (frontage road).

Box culverts and pipe culverts are planned to be provided along the expressway and farm road as summarized in **Table 6.32.** 

			ble 6.32.	Summary of Box Culverts and Pipe Culverts Pipe-Culvert					
	<b>T</b>				T	Ŷ			
	Location	Size	Length( m)	Crossing Road	Location	Size	Length( m)	Crossing Road	
1	51+363	4x4	12	Farm Road	53+285	D1500	48	Expressway	
2	51+708	3x4	56	Expressway	53+539	D1500	57	Expressway	
3	52+174	3x4	51	Expressway	54+164	D1500	60	Expressway	
4	52+636	6x4.5	48	Expressway	54+510	D1500	63	Expressway	
5	52+879	4x4	43	Expressway	56+829	D2000	66	Expressway	
6	55+285	6x4.5	6	Farm Road	58+064	D2000	9	Farm Road	
7	55+800	3x4	50	Expressway	58+904	D1500 D1500	51	Expressway	
8 9	56+073 56+463	4x4 4x4	53 66.5	Expressway Expressway	59+663 64+278	D1500 D1500	51 48	Expressway Expressway	
10	57+154	4x4 4x4	58	Expressway	64+988	D1500	48	Expressway	
11	57+383	4x4	60.5	Expressway	66+883	D1500	48	Expressway	
12	57+955	2(4x4)	6	Farm Road	68+100	D1500	49.5	Expressway	
13	58+536	6x4.5	60	Expressway	69+786	D1500	63	Expressway	
14	59+203	4x4	47	Expressway	72+710	D1500	52	Expressway	
15	59+831	3x4	54	Expressway	72+917	D2000	54	Expressway	
16	60+301	4x4	54.1	Expressway	73+592	D1500	54	Expressway	
17	60+830	6x4.5	66	Expressway	74+600	D1500	51	Expressway	
18	61+466	3x4	48	Expressway	74+952	D2000	48	Expressway	
19	61+728	3x4	47	Expressway	75+994	D1500	60	Expressway	
20	62+008	3x4	46	Expressway	76+335	D1500	54	Expressway	
21	62+183	3x4	46	Expressway	77+710	D1500	51	Expressway	
22	63+233	3x4	50	Expressway	78+360	D1500	48	Expressway	
23	63+795	4x4	44	Expressway	79+310	D1500	57	Expressway	
24	65+333	4x4	61	Expressway	80+625	D1500	57	Expressway	
25 26	66+241 67+812	6x4.5 6x4.5	73.5 48	Expressway Expressway	82+780 85+972	D2000 D1500	12 63	Farm Road Expressway	
20	68+535.4	6x4.5	32.5	Expressway	90+033	D1500	48	Expressway	
28	68+962	3x4	48	Expressway	90+033 90+700	D1500	48	Expressway	
29	70+071	6x4.5	69.5	Expressway	91+758	D1500	51	Expressway	
30	70+184	3x4	64	Expressway	93+873	D1500	72	Expressway	
31	70+768	6x4.5	57.5	Expressway	94+408	D1500	72	Expressway	
32	71+270	4x4	43	Expressway	100+340	D1500	65.5	Expressway	
33	71+685	4x4	7	Farm road	101+000	D1500	72.5	Expressway	
34	72+342	4x4	52	Expressway	101+300	D1500	49.5	Expressway	
35	73+230	4x4	47	Expressway					
36	77+395	4x4	43	Expressway					
37	78+054	6x4.5	45	Expressway					
38	79+620	6x4.5	68.5	Expressway					
39	81+485	4x4	59	Expressway					
40	82+271	3x4	7	Farm Road					
41	84+151	6x4.5	63	Expressway					
42	85+448	6x4.5	56	Expressway					
43 44	86+604	6x4.5	72	Expressway					
44	86+866 88+214	6x4.5 3x4	78 61	Expressway Expressway					
43	88+980	3x4 3x4	8	Farm road					
47	89+058	3x4	48	Expressway					
48	89+230	3x4	47	Expressway					
49	91+090	6x4.5	8	Farm Road					
50	91+511	6x4.5	76	Expressway					
51	92+054	6x4.5	67	Expressway					
52	93+092	3x4	66	Expressway					
53	93+637	4x4	66	Expressway					
54	98+836	6x4.5	42	Expressway					
55	99+395	3x4	64	Expressway					
56	102+942	3x4	48	Expressway					
57	103+144	4x4	43	Expressway					
	· IICA Survey		U 7.J	Expressway		1	1	l .	

57103+1444xSource: JICA Survey Team

## (3) Pavement Design

a) General

Asphalt concrete pavement for expressway was designed based on the BEDC F/S prepared by TEDI in June 2010. The applied design standard is the Vietnamese Design Standard 22TCN211-06. The service life duration for the designed pavement for Phase I, considering 4-lanes (2x2 lanes) is 15 years from 2014 to 2028.

b) Design Traffic

In the design of pavement for TL-MT section in BEDC F/S, the pavement structure for HCM-Trung Luong Expressway was adopted. In the D/D, review of the pavement design was not carried out based on the traffic volume of TL-MT section, and thus, the design in BEDC F/S was applied.

c) Design Elastic Module

Minimum elastic module of expressway recommended in the F/S is Eyc (Mps)  $\ge 2000$  daN/cm<sup>2</sup>.

d) Designed Pavement Structure

Pavement structure for expressway and rampway is calculated based on the module of 22TCN211-06 as shown in **Table 6.33**.

	Expressway	Rampway
Roughness Layer (Wearing Course)	3 cm	
Asphalt Concrete Surface Course	5 cm	5 cm
Asphalt Concrete Binder Course	7 cm	7 cm
Asphalt Treated Base	10 cm	
Graded Aggregate (Class I)	55 cm	20 cm
Graded Aggregate (Class II)		25 cm
Total	80 cm	57 cm

Table 6.33.Pavement Structure

Source: D/D Report

The JICA Survey Team reviewed the pavement design based on the updated traffic volume as shown in **Table 6.34**. As a result, it was confirmed that pavement structure is similar with that in BEDC F/S and D/D. Therefore, it is not necessary to change the pavement structure.

	iccustou ifuille volu	me m mb bruuy (201)		
	Expressway (TL-MT)			
Vehicle/day	2017	2030		
Car	6780	15750		
Small Bus	950	1430		
Medium Bus	240	470		
Large Bus	3560	6670		
Bus	1690	3260		
Pickup	1660	3140		
2 axle truck	3930	7610		
3 axle truck	1010	1710		
Container	280	510		
Total	20100	40550		
Only large size	10710	20230		
vehicles				

Source: JICA Survey Team

# (4) Farm Road

Farm roads were planned to be provided at both sides of the expressway to connect with the main expressway crossing the road, when existing small road crossings are blocked by the expressway. Moreover, farm roads are planned to be constructed up to the big river; however it is realized that crossing such big rivers is not possible The width of farm road is 5.5 m (one lane), based on rural street standard (class VI) in TCVN4054. Elevation of farm road is designed based on high-water level (1.86 m-2.16 m) of 4% probability.

# (5) Traffic Safety

Except for regulatory signs, traffic signs such as guide signs and warning signs are planned to be installed on throughways and rampways. Road markings are planned to be provided also on throughways and rampways, and at the toll gate section. Guard rails are planned to be provided at the shoulder of throughways and rampways. Concrete barriers are planned to be provided along the median strip of throughways and two-way rampways.

# (6) Guard Fence

Guard fences (trellis type) are planned to be installed at the toe of the embankment slope.

# (7) Lighting

Lighting systems are planned to be provided for the entire section of the expressway. Lighting poles, 12-m high (double arm type), are planned to be installed along the median strip, at intervals of 40 m. Moreover, 12 m lighting poles (single arm type) are planned to be installed on the shoulder at intervals of 30 m. Mast type lighting poles, 25 m high, are planned to be installed between the throughway and rampway of the interchange.

## 6.2.7 Construction Planning

# (1) Review of F/S and D/D

Construction planning was mentioned in Chapter 14 of the F/S report. The report give details to the construction organization, material supply planning and construction schedule of the project. However, the construction work itself was not mentioned.

Construction planning in the D/D report was briefly mentioned in the design document, Volume III-1 (cost estimation) of each package as well as in the "Material Investigation Report" submitted to BEDC by TEDIS. These contents also mentioned mainly the material supply as a condition for the cost estimation.

# (2) Construction Items

Construction items for general construction works of the TL-MT Expressway include excavation, embankment, soft soil treatment (PVD, DCM), drainage, pavement and bridge works (PC single spanned girder and PC continuous box section girder). No special construction work is planned for this project.

In the D/D drawing report, it was shown that 66% of the 54.313 km expressway length is the highway (embankment) section, 23.5% is the bridge section and the remaining 10.5% is the interchange section as shown in **Table 6.35**.

Package		Length of Inv	ventory (m)		Ratio o	of Inventory (	Ratio of Inventory (%)			
	Total	Interchange	Highway	Bridge	Interchange	Highway	Bridge			
0	1,440.00	1,440.00			100.0					
1	2,050.00		1,611.00	439.00		78.6	21.4			
2	5,390.00		4,232.03	1,157.97		78.5	21.5			
3	5,280.00		4,853.16	426.84		91.9	8.1			
4	4,100.00		3,121.14	978.86		76.1	23.9			
5A	1,280.00	1,280.00			100.0					
5	3,100.00		1,995.46	1,104.54		64.4	35.6			
6	4,780.00		4,032.03	747.97		84.4	15.6			
7	3,580.00		2,897.06	682.94		80.9	19.1			
8	2,240.00		842.82	1,397.18		37.6	62.4			
8A	1,240.00	1,240.00			100.0					
9	3,660.00		2,480.20	1,179.80		67.8	32.2			
10	7,640.00		6,402.11	1,237.89		83.8	16.2			
11A	2,600.00			2,600.00		0.0	100.0			
11	2,120.00		1,981.24	138.76		93.5	6.5			
12A	1,280.00	1,280.00			100.0					
12	2,072.00		1,425.16	646.84		68.8	31.2			
12B	461.00	461.00			100.0					
Total	54,313.00	5,701.00	35,873.41	12,738.59	10.5	66.0	23.5			

Table 6.35.D/D Inventory of the TL-MT Expressway

Source: JICA Survey Team based on D/D drawings

Major construction amounts are shown in **Table 6.36**. In this table, the amount of sand fill is remarkably high. About 11 billion  $m^3$  may be compared to a small on-land airport construction project or much longer highway construction project. The reasons why the amount of sand decreased from the F/S to the D/D are that: 1) the width of median strip was reduced from 2 m to 1 m because the D/D team did not put the pier of the flyover bridge along the median strip, 2) The D/D team extended the bridge to reduce the sand backfill.

No.		Items	Unit	F/S	D/D
1	· · · · ·	sand for drainage blanket + sand ement compensation	million m <sup>3</sup>	17.46	<u>11,103</u>
2	Sand drain	1	million m	13.244	0
3	PVD		million m	9.455	18.098
	DCM		million m	0	1.048
4	Bridge	Expressway bridge	nos	55	42
		Flyover	nos	26	9

 Table 6.36.
 Major Construction Amounts

Source: F/S and D/D

# (3) **Procurement of Materials**

Procurement of major construction materials had been mentioned in the F/S report, D/D report, and materials investigation report. In both reports the amount of materials are sufficient for the construction works.

In this JICA Survey, an approximate calculation of the daily required materials was conducted assuming that the entire construction packages will commence at the same time.

**Table 6.37** shows the result of review for the required quantity of embankment sand for procurement. The quantity for daily transportation/construction and the number of transportation shipments are big but workable if each package contractor could mobilize enough construction machines and ships.

The issue is the total quantity of sand embankment to be procured. In the F/S report, daily production of each sand pit is reported to be ranged from 300 to 800  $\text{m}^3$ /day. With this, the daily production capacity of sand pits cannot meet the daily demand in some packages in case of embankment work done at the same timing.

		Quantity	
Package	For Procurement (m <sup>3</sup> )	Daily Transportation/ Construction (m <sup>3</sup> /day)	Number of transportation shipments (nos/day)
1	390,090	1,084	11
2	1,136,367	3,157	32
3	1,101,765	3,060	31
4	841,260	2,337	24
5A	559,269	1,554	16
5	530,777	1,474	15
6	934,630	2,596	26
7	964,005	2,678	27
8	344,234	956	10
8A	727,873	2,022	21
9	805,337	2,237	23
10	1,960,340	5,445	55
11A	0	0	0
11	377,346	1,048	11
12A	220,450	612	7
12	150,452	418	5
12B	58,767	163	2
Average	616,831	1,713	18
Total	11,102,960	30,842	309

 Table 6.37.
 Outline for the Required Quantities of Embankment Sand

Note 1: Daily quantity is assumed as; quantity of sand  $(m^3) / 18$  months of the embankment construction period / 20 working days per month

Note 2: The capacity of the sand transportation ship is assumed as 100 m<sup>3</sup>.

Source: JICA Survey Team

#### (4) Construction Method

In Vietnam, sand squeeze pumping is a major construction method adopted for embankment construction. Sand is liquefied and transported by pump and tubes. Using this method, embankment can be constructed faster and easier without preparing a train of cargo trucks and backhoes for the loading and unloading of sand.

**Table 6.38** shows the capacity of resemble squeeze pumping machines. The performance of the pump is enough for the construction of embankment if the contractors should select properly multiple pumps with large capacities for construction.

	Capacity (m <sup>3</sup> /h)	Transportable Distance
Sand bypass	80-250	1-2 km
Sediment transportation of shield tunnel	30-150	more than 2 km (using relay pump)
Dredge ship	220-550	1-4 km

 Table 6.38.
 Capacity of Resemble Squeeze Pumping Machines

Source: JICA Survey Team

**Table 6.39** shows the distance from the far most embankment construction site to the nearest rivers with navigation width. From the table, it shows that the distance is less than 2.5 km from the nearest river, and squeeze pumping method is available with some modification of the construction machines.

Package	Package Station		Length (m)	River/Channel/Road		Distance to intern	rediate point (m)
1 аскаде	from to		Length (III)	Station	Description	Origin	Destination
0	49,620.00	51,060.00	1,440.00				
1	51,060.00	53,110.00	2,050.00	51293.00	River, B=25m	1673.00	2016.3
2	53,110.00	58,500.00	5,390.00	54043.00	Channel		
				54413.00	Channel		
				55325.60	River, B=20m	2016.30	1327.2
				56693.00	Channel		
				57980.00	River, B=30m	1327.20	2380.0
3	58,500.00	63,780.00	5,280.00	60071.00	Channel		
				60620.00	Channel		
				61404.50	Channel		
				62740.00	River, B=20m	2380.00	1480.0
4	63,780.00	67,880.00	4,100.00	64693.20	Channel		
				65700.00	River, B=20m	1480.00	838.0
				67376.00	River, B=10m	838.00	1537.5
				67385.06	Underpass		
5A	67,880.00	69,160.00	1,280.00			1	
5	69,160.00	72,260.00	3,100.00	69354.30	Channel, Underpass		
				70451.00	River, B=10m	1537.50	735.2
				71921.49	River, B=20m	735.25	1018.7
6	72,260.00	77,040.00	4,780.00	73959.00	River, B=10m	1018.76	1409.1
				74273.00	Channel		
				75410.30	Channel		
				75708.00	Channel		
					River, B=20m	1409.13	1101.3
7	77,040.00	80,620.00	3,580.00		River, B=20m	1101.38	300.0
				79580.00	River, B=10m	300.00	340.0
				80260.00	River, B=10m	340.00	350.0
8	80,620.00	82,860.00	2,240.00	80960.00	River, B=25m	350.00	437.0
		. ,	,		River, B=15m	437.00	355.5
				82545.00	River, B=15m	355.50	1015.0
8A	82,860.00	84,100.00	1,240.00		,		
9	84,100.00	87,760.00	3,660	84575.00	River, B=25m	1015.00	1387.4
					River, B=30m	1387.45	1945.0
10	87,760.00	95,400.00	7.640		Channel		-,
			.,		Channel		
				91240.00	River, B=25m	1945.05	554.1
					River, B=25m	554.15	1318.3
					Channel		
				94163.00	Channel		
						1318.35	1771.0
11A	95,400.00	98,000.00	2,600	, .,			
11	98,000.00	100,120.00	2,000	98527.00	River, B=20m	1771.00	1876.5
	, 2, 300,000	100,120,000	2,120	99965.00	Channel	111130	107010
12A	100,120.00	101,400.00	1,280	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			
12/1	100,120.00	101,400.00	2,072	101675.00	Channel		
12	101,400.00	105,472.00	2,072		River, B=50m	1876.50	1653.0
				102280.00	· · · · ·	1070.50	1005.0
12B	103,472.00	103933.00	461	105450.00	Chumier	+	

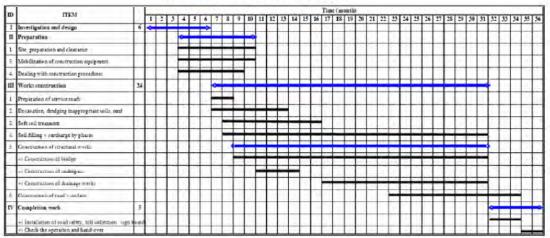
 Table 6.39.
 Station Distance to Intermediate Point of Embankment Construction

Source: JICA Survey Team

Other construction works include bridge works and structural works. These two work items can proceed independently from the embankment construction. However, abutments and piers of the bridge shall not be constructed during embankment construction because negative friction occurs while backfilled soil settles. In some cases, the inclination of piers and abutments could occur due to differential settlement of the soft soil.

# (5) Construction Period

In F/S the planned construction period is 36 months (see **Figure 6.55**).



CONSTRUCTION SCHEDULE OF THE PROJECT

Source: F/S

Figure 6.55. Construction Schedule for the TL-MT Expressway Project in the F/S

During the D/D stage, BEDC also announced that the construction can be done in 36 months. It is conceived that a 36 month construction period is not an estimated period but has been the applied general construction period for general expressway construction projects.

Considerations in this JICA Survey showed that the amount of embankment sand is too big to compare the general project which will make the construction difficult.

Materials obtained from natural resources are limited in Vietnam. Many big projects in southern Vietnam will need large amount of sand filling, including a new international airport, other expressways, national highways, high speed railways, and new trading port. The construction schedule reviewed by this JICA Survey is shown in Appendix A3.

#### (6) **Recommendations**

- A construction period of 36 months for the TL-MT Expressway Project is very limited. The most affected condition shall be the material supply of filling sand.
- Soft soil treatment by PVD method takes 18 months, although the construction of embankment might take longer 18 months unless filling sand is supplied properly.
- The construction of the embankment itself within 18 months might be possible with the subdivision of construction packaging, but issues regarding material supply still exist.

## (7) Supplements

Coordination on procurement of materials, especially for embankment sand, is strongly needed for the completion of work within a designated construction period of the Project. The Government shall guarantee the borrow pit of the materials even for the BOT/PPP construction project.

## 6.2.8 Construction Cost and Contract Packaging

## (1) Review of F/S and D/D

Total investment cost of the TL~MT Expressway was estimated in the F/S and was also mentioned in Chapter 15 of the JICA Survey report.

No.	Items	Cost (VND in million)
Ι	Construction cost	11,159,833
II	Equipment cost	223,022
Total	Construction & equipment cost	11,382,855
III	Land acquisition & resettlement	785,849
IV	Project management cost	175,133
V	Consultant cost	677,685
VI	Other cost	245,100
VII	Interest	2,881,645
VIII	Contingency	2,739,557
TOT	AL INVESTMENT COST	18,887,824

 Table 6.40.
 Total Investment Cost of TL~MT Expressway in the F/S

Source: F/S

The D/D Consultant Team estimated the construction cost based on the tentative D/D design drawings and quantities. Compared with the F/S cost for the "construction and equipment cost", the D/D cost increases by about 39%.

 Table 6.41.
 Total Construction Cost of TL~MT Expressway in the D/D

No.	Items	Cost (VND in million)
1	Highway	5,632,277
2	Bridge (simple girder)	4,423,350
3	Bridge (continuous girder )	2,758,259
4	Overpass	612,681
5	Interchange	1,883,267
6	Access road to NH1A	92,333
7	Lighting	121,581
8	Equipment	258,625
тот	AL CONSTRUCTION COST	15,782,373

Source: D/D Consultant Team

# (2) Related Laws and Regulations

Related laws and regulations for the project cost estimate are shown in **Table 6.42**, which is also applied in the cost estimation of the detailed design.

Regulations	Type of Letter	Letter No.	Date	Sender
Cost estimate standard	Circular	No.04/2010/TT-BXD	25 June 2010	Ministry of Construction
Management of construction investment project	Decree	No.12/2009/ND-CP	10 February 2009	Government
Management of construction investment project	Decree	No.83/2009/ND-CP	15 October 2009	Government
Quality management of construction works	Decree	No.209/2004/ND-CP	16 December 2004	Government
Quality management of construction works	Decree	No.49/2008/ND-CP	17 April 2008	Government
Making and managing construction investments costs	Circular	No.05/2007/TT-BXD	25 July 2007	Ministry of Construction
Cost of project management and consultant in construction investment project	Decision	No.957/QD/BXD	29 September 2009	Ministry of Construction

 Table 6.42.
 Related Laws and Regulations

Source: JICA Survey Team

## (3) Construction Cost Structures

Cost structure for the JICA Survey is used based on the D/D cost estimation as listed in Table 6.43 below.

Items		Description
Total Project Cost		1+2+3+4+5+6+7
1 Construction Cos	st	(1)+(2)+(3)+(4)+(5)+(6)
(1) Civil Engi	neering Work	a)+b)+c)+d)+e)+f)+g)+h)+i)
a) High	way	1)++8)
1)	Preparation	
2)	Soft Soil Treatment	
3)	Embankment	
4)	Pavement	
5)	Farm road (frontage road)	
6)	Service Area, Parking Station	
7)	Traffic safety	
8)	Drainage	
b) Bridg	ge (simple girder, pass river)	9)++12)
9)	Superstructure	

Table 6.43.Cost Structure

10) Substructure	
11) Auxiliary	
12) Other	
c) Bridge (continuous girder, pass river)	13)++17)
13) Superstructure	
14) Substructure	
15) Auxiliary	
16) Other	
17) Viaduct	Package 11A
d) Overpass Bridge	
e) Interchange	18)++22)
18) Than Cuu Nghia IC	10)
19) Cai Lay IC	
20) Cai Be IC	
21) An Thai Trung IC	
22) Bac My Thuan Intersection	20. 2.0
f) Access Road to NH1A	23)+24)
23) Cai Lay	
24) Cai Be	
g) Lighting System	
h) Equipment Cost, Control and Exploitation System	
(2) All Risk Insurance Premium	(1)*1.0%
(3) HIV Prevention Program Cost	{(1)+(2)}*0.1%
(4) Environmental Monitoring Cost	
(5) Initial O&M Equipment Cost	Include ITS system cost
(6) Contingency	
25) Price Contingency	{(1)+(2)+(3)+(4)+(5)}*rate%
26) Physical Contingency	{(1)+(2)+(3)+(4)+(5)+26}}*10%
2 Engineering Cost	(7)+(8)+(9)
(7) D/D Review and Tender Assistance	$\Sigma{(1)\sim(5)}*4.0\%$
(8) Construction Service	Σ{(1)~(5)}*3.0%
(9) Contingency	27)+28)
27) Price Contingency	{(7)+(8) }*rate%
28) Physical Contingency	{(7)+(8)+27) }*10%
3 Project Management Cost	(10)+(11)
(10) Project Management Cost	Σ{(1)~(5)}*0.35%
(11) Contingency	29)+30)
29) Price Contingency	{(10) }*rate%
30) Physical Contingency	{(10)+29) }*10%
4 Other Cost	(12)+(13)
(12) Other Cost	$\Sigma{(1)^{(15)}}$
	2((1) <sup>-</sup> (3)) 7.070

	(13) Contingency	31)+32)
	31) Price Contingency	{(12) }*rate%
	32) Physical Contingency	{(12)+31) }*10%
5	SPC Establishment Cost	(14)+(15)
	(14) Establishment and Initial SPC Operation	
	(15) Contingency	33)+34)
	33) Price Contingency	{(14) }*rate%
	34) Physical Contingency	{(14)+33) }*10%
6	Land Acquisition / Compensation Cost	(16)+(17)
	(16) Land Acquisition / Compensation	
	(17) Contingency	35)+36)
	35) Price Contingency	{(16) }*rate%
	36) Physical Contingency	{(16)+35) }*10%
7	Value Added Tax (VAT)	(18)
	(18) Value Added Tax (VAT)	(1+2+5)*10.0%

Source: JICA Survey Team

#### (4) Methodology

Project cost estimate for the JICA Survey was carried out based on the D/D and design proposals in accordance with the structural design review.

1) Basic cost estimate methodology for construction cost

In accordance with Circular No. 04, cost-based estimate is basically applied as the methodology. The basic methodology for cost estimate in this JICA Survey is based on the general unit cost (GUC). The GUC consists of direct cost (material, labor, and equipment), other direct costs, and indirect costs. Construction cost is computed based on the GUC and estimated quantity.

2) Engineering cost

Engineering cost which includes engineering fees of the D/D review, tender assistance and construction service are estimated by proportion of construction cost.

3) Project management cost and other cost

Project management cost and other costs incurred during the construction stage are estimated based on Circular No.04/2010/TT-BXD.

4) Initial O&M cost

The conditions and result of the cost estimate for the initial O&M are shown in Section (9).

5) Environmental monitoring cost

The conditions and result of the cost estimate for environmental management are shown in (10) in this section.

6) Land acquisition and compensation cost

The conditions and result of the cost estimate for land acquisition and compensation are shown in Section 6.4.3(3).

7) SPC establishment cost

Under the BOT/PPP Scheme, Investor's Study cost, SPC-setup cost, and SPC advisory cost are estimated at about VND 125 billion as detailed in Table 6.44 below:

SPC Establishment Cost	Cost
SFC Establishment Cost	(million VND)
i) Legal fees for BOT and Loan/collateral agreements.	50,000
;;; Financial Advisory fees for Project Implementation Plan,	25.000
ii) Financial Advisory fees for Project Implementation Plan, cashflow projection and negotiation with banks	25,000
iii) Office rent	7,500
iv) Personnel expenses	12,500
v) Corporate registration fee	7,500
vi) General consultation fees in relation to the Project	7,500
vii) Inauguration and promotion fees	10,000
viii) Other expenses	5,000
Total	125,000

#### Table 6.44. SPC Extablishment Cost

### (5) Conditions of Cost Estimation

1) Time Reference of Cost Estimate

The cost estimate was made as of the second quarter of 2011 (July).

### 2) Currency

Vietnam Dong (VND) is used as currency in the project cost estimate. Foreign currency part is also indicated in VND equivalent using the exchange rates below.

### 3) Exchange Rates

Exchange rates used are as shown below (sourced by the State Bank of Vietnam)

JPY 1 = VND 252.305 (as of May 2011)

USD 1 = VND 20,915 (as of May 2011)

## 4) Classification Condition of Currency

 Table 6.45 shows the classification condition of currency in the JICA Survey.

Items		Description		
ne	ms	Foreign Currency	Local Currency	
1	Construction Cost			
	(1) Civil Engineering Work	0	0	
	(2) All Risk Insurance Premium	O*1		
	(3) HIV Prevention Program Cost		0	
	(4) Environmental Monitoring Cost		0	
	(5) Initial O&M Equipment Cost	0	0	
	(6) Contingency	0	0	
2	Engineering Cost			
	(7) D/D review and Tender Assistance	0	0	
	(8) Construction Service	0	0	
	(9) Contingency	0	0	
3	Project Management Cost			
	(10) Project Management Cost	0	0	
	(11) Contingency	0	0	
4	Other Cost			
	(12) Other Cost		0	
	(13) Contingency		0	
5	SPC Establishment Cost			
	(14) Establishment and Initial SPC Operation	0	0	
	(15) Contingency	0	0	
6	Land acquisition / Compensation Cost			
	(16) Land acquisition / Compensation		0	
	(17) Contingency		0	
7	Value Added Tax (VAT) (18) Value Added Tax (VAT)		0	

 Table 6.45.
 Classification Condition of Currency

Note\*1: The cost of all risk insurance premium is in foreign currency assuming insurance at contractor's home country (under international tendering).

Source: JICA Survey Team

#### 5) Price Escalation Rate

Price escalation was described in Paragraph 7.3.1(3) 6) of the financial analysis report.

### 6) Physical Contingency Rate

Physical contingency rate applied is 10%.

#### 7) Value of Estimated Cost

The construction cost was estimated for the 2011 present value.

## (6) Cost Adjustment by Design Review

Table 6.46 shows the result of cost adjustment from the design review of the JICA Survey.

Some design reviews have prioritized on safety and improvement of utilities resulted in increase of the cost, though cost reduction effects due to design change of bridge were found. A total cost of VND 1,175 billion could be proposed to reduce the construction cost based on the JICA Survey.

	Item	Revised Cost
	Rem	(VND million)
1.	Highway	-114,208
	1) Preparing	0
	2) Soft Soil Treatment	-143,878
	3) Embankment	16,649
	4) Pavement	0
	5) Farm Road (Frontage Road)	0
	6) Service Area, Parking Station	13,016
	7) Traffic Safety	0
	8) Drainage	0
2.	Bridge (simple girder, pass river)	-464,020
	9) Superstructure	-14,319
	10) Substructure	-384,560
	11) Auxiliary	-65,141
	12) Other	0
3.	Bridge (continuous girder, pass river)	-602,071
	13) Superstructure	-352,327
	14) Substructure	-46,316
	15) Auxiliary	-33,312
	16) Other	2,863
	*Viaduct	-172,979
4.	Overpass Bridge	0
5.	Interchange	5,167
	17) Than Cuu Nghia IC	0
	18) Cai Lay IC	1,649
	19) Cai Be IC	2,111
	20) An Thai Trung IC	1,407
	21) Bac My Thuan Intersection	0
6.	Access Road to NH1A	0
7.	Lighting System	0
8.	Equipment Cost + Control and Exploitation System	0
Tota	l Cost Revision (VND million)	-1,175,132

Source: JICA Survey Team

# (7) Updated Construction Cost

An updated project cost estimate of the JICA Survey was carried out based on the Project's detailed design and the design proposals. Cost estimate was also prepared in accordance with the structural design review under this JICA Survey.

No.	Items	Cost (VND million)
1	Construction Cost	14,815,072
	(1) Civil Engineering Work	13,172,476
	(2) All Risk Insurance Premium	131,725
	(3) HIV Prevention Program Cost	13,304
	(4) Environmental Monitoring Cost	5,103
	(5) Initial O&M Equipment Cost	53,000
	(6) ITS Equipment Cost	733,984
	(7) Contingency	705,480
2	Engineering Cost	780,354
	(8) D/D and Tender Documents Preparation	226,485
	(9) DD for ITS	31,479
	(10) Review of DD and Tender Assistance	66,613
	(11) Construction Supervision Service	423,288
	(12) Contingency	32,489
3	Project Management Cost	51,852
	(13 Project Management Cost	49,383
	(14) Contingency	2,469
4	Other Cost	592,603
	(15) Other Cost	564,384
	(16) Contingency	28,219
5	SPC Establishment Cost	131,250
	(17) Establishment and Initial SPC Operation	125,000
	(18) Contingency	6,250
6	Land acquisition / Compensation Cost	2,267,339
	(19) Land acquisition / Compensation	2,159,370
	(20) Contingency	107,969
7	Value Added Tax (VAT)	1,572,668
	(21) Value Added Tax (VAT)	1,572,668
TOTAL PROJECT COST (excluding price contingency)     20		20,211 billion
TOTA	L PROJECT COST (including price contingency)	25,222 billion

Table ( 17	Tatal Ducto of Cast of the TL MT Development
Table 6.47.	Total Project Cost of the TL~MT Expressway

Source: JICA Survey Team

## (8) Annual Disbursement

**Table 6.48** shows the annual disbursement of the TL-MT Expressway Project, assuming the construction starts in 2014 and will be completed within 36 months. The years 2012 and 2013 are preparation phases where engineering works, tender, land acquisition and SPC setup are planned to be conducted. The cost expenses in 2017 will be for environmental monitoring after the construction phase.

2012		2013		2014	
F/C	L/C	F/C	L/C	F/C	L/C
138,997	1,014,966	134,885	1,700,460	1,428,986	3,411,159
2015		2016		Total	
20	15	20	16	То	tal
20 F/C	15 L/C	20 F/C	16 L/C	To F/C	tal L/C

 Table 6.48.
 Annual Disbursement of the Project Cost (unit: VND million)

Source: JICA Survey Team

### (9) O&M cost

1) Initial O&M Cost

Initial O&M cost for the TL–MT Expressway is estimated based on the estimation from similar expressway projects and from the following assumptions.

- Silimar O&M such as the HCM-Trung Luong Expressway which is under operation
- Traffic Control Center (TCC) which is under construction and the existing Expressway Management Center are utilized.
- Costs of toll gates and its management offices, Intelligent Transportation System (ITS) facilities, vehicles are considered into the initial O&M cost.

Initial O&M item and cost is shown in Table 6.49 and further details may be referred in Paragraph 6.3.5.1.

	Cost (VND million)	
Building	Toll Gates and Management Office (4 locations)	170,951
O&M Facilities	Traffic Management System	221,460
	Toll Collection System	293,531
	Communication System	98,187
	Electrical Facilities	120,807
O&M Equipment	O&M Vehicles	53,000
Total O&M Cost		957,936

Table 6.49.Initial O&M Cost

Source: JICA Survey Team

## 2) O&M Cost

O&M cost during operation is shown in Table 6.50. Further details may be referred in paragraph 6.3.5.2.

O&M Items	Cost (VND billion/year)	Description	
Maintenance Cost	13	Maintenance for road facilities	
Operation Cost	73	Operation cost of toll gates etc.	
ITS Cost	9	Maintenance for ITS facilities	
	721	Renewal cost of ITS (one time	
		per 13 years)	
SPC Operation Cost	41	Personnel cost, direct cost of	
		office	

### Table 6.50. O&M Cost During Operation

Source: JICA Survey Team

#### (10) Environmental Monitoring Cost

Environmental monitoring cost was estimated in the EIA report, entitled the "Environmental Impact Assessment – Project of Trung Luong - My Thuan - Can Tho Expressway construction investment according to BOT form (Period 1)" (Approved letter No. 2140/QD-BTNMT). **Table 6.51** shows the estimated environmental monitoring cost in the EIA report.

No.	Phase	Estimated Expenses (VND)			
		Pre-construction	Construction	Operation	
1	Air Quality	198,000,000	950,000,000	175,000,000	
2	Noise	30,760,000	641,520,000	95,040,000	
3	Vibration	43,200,000	691,200,000	89,400,000	
4	Surface Water Quality	120,000,000	920,000,000	360,000,000	
5	Underground Water Quality	75,000,000	560,800,000	50,100,000	
6	Soil Quality	25,000,000	320,000,000	78,000,000	
Subtotal		491,960,000	4,083,520,000	847,540,000	
Total		5,423,020,000			

 Table 6.51.
 Environmental Monitoring Cost

Source: EIA report

Here,

- The estimated cost includes not only for the TL-MT section of the target Project but also for the My Thuan-Can Tho section.
- The cost estimation period is September 2008.

Assumptions for the environmental monitoring cost are;

- The cost is proportional to the length of the expressway. Thus, the cost of the TL-MT section is assumed to be 68.8% of the whole section (the length of the Trung Luong-My Thuan section is 54.3 km and the My Thuan-Can Tho section is 24.5 km in the F/S).
- For the purpose of meeting the cost estimate period (July 2011), price adjustment is considered using the price escalation rate of the years 2008 to 2011.

The environmental monitoring cost of TL-MT Expressway is estimated as:

VND 5,423 million\*0.688\*(1+ $r_{08}$ \*3/12)\*(1+ $r_{09}$ )\*(1+ $r_{10}$ )\*(1+ $r_{11}$ \*7/12) = <u>VND 5,103 million</u>

(Here rxx: price escalation rate of each year,  $r_{08}$ =0.231,  $r_{09}$ =0.067,  $r_{10}$ =0.092,  $r_{11}$ =0.188, based on IMF World Economic Outlook, September 2011))

# (11) Supplements

- The result of the D/D review and the design change proposal of this JICA Survey are based mostly on the approximate design calculation and cost estimation. Because of this, it is appropriate that the D/D be reviewed and further developed in the next implementation phase.
- The design of the Tan Cuu Nghia interchange with "clover leaf shape" is not in progress. After the interchange was designed as a "diamond shape", the government proposed to change it to a "clover leaf shape". The cost estimate of the JICA Survey is based on the ratio estimation of similar interchanges. The interchange must be surveyed at the site and be designed as fast as possible.
- The 6-lane widening plan has also not yet been designed by far. The cost estimation is based on the approximate ratio estimate.
- D/D has not yet been finished by the time the Engineering Team submitted the report in July 2012. D/D might be changed or revised after that period.

## (12) Contract Packaging

In the D/D of the TL-MT Expressway, the project is divided into 18 packages by the decision of BEDC. The contract package was not determined for the same division that was adopted in the JICA Survey.