

カンボジア国
公共事業運輸省

カンボジア国
建設の品質管理強化プロジェクト
事業完了報告書

(別冊)
第2部 業務完了総合報告書 (短期専門家)
Final Report-Appendix

平成24年10月
(2012年)

独立行政法人国際協力機構
カンボジア事務所

**KINGDOM OF CAMBODIA
MINISTRY OF PUBLIC WORKS AND TRANSPORT**

KINGDOM OF CAMBODIA

**THE PROJECT FOR STRENGTHENING
OF
CONSTRUCTION QUALITY CONTROL**

**FINAL REPORT
(APPENDIX VOLUME)**

OCTOBER 2012

JAPAN INTERNATIONAL COOPERATION AGENCY (JICA)

KATAHIRA & ENGINEERS INTERNATIONAL

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Appendix 1

Plan of Operations (IFY2009 - IFY2012)

Output	Activities	Work Package	IFY 2009					IFY 2010												IFY 2011												IFY2012										Remarks			
			11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	Expert	Counterpart					
OUTPUT 1 (Task Force 1) Standards, Regulations, Guidelines for Quality Control of Road and Bridge Construction and Maintenance are Established.	1.1	To conduct the baseline survey on the current duties and capacity of each Department in MPWT relating quality control of construction			-----																																						Yumita	Bunthoeun	
	1-2	Secure the capable person from related Department			---																																						Yumita	Bunthoeun	
		Counterpart meeting will be conducted			-----																																						Yamauchi	Bunthoeun	
		Conduct regular Task Force meeting twice a month			-----																																						Yamauchi	Namo	
	1-3 & 1-5	(1-3.) To study and analyze the currently applied specifications and Standards	Collecting and analysis the related specification and Standards			-----																																						Noda	Sinaveth
			Review of the implementation process (New and Maintenance)			-----																																						Noda	Phibal
			Confirmation of the Design process (New and Maintenance)			-----																																						Noda	Phibal
		(1-5.) To formulate SG for actual application of Standards	Confirmation of the Quality Control process currently being adopted (Routine and Periodic)			-----																																						Noda	Phibal
			To identify all the problems and the problems to be improved			-----																																						Noda	Phibal
			Preparation of the draft Standards Guidelines			-----																																						Noda	Namo
			Confirmation of Standards Guidelines to be formulated and modified			-----																																						Noda	Namo
			Formulation of the draft Standards Guidelines			-----																																						Noda	Phibal
			Conduct regular Task Force meeting			-----																																						Noda	Phibal
		Counterpart meeting will be conducted			-----																																						Yamauchi	Bunthoeun	
					-----																																						Yumita	Namo	

Output	Activities	Work Package	JFY 2009					JFY 2010										JFY 2011										JFY2012										Remarks	
			11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	Expert
OUTPUT 1 (Task Force 1) Standards, Regulations, Guidelines for Quality Control of Road and Bridge Construction and Maintenance are Established.	1-4 To formulate the draft Regulations determining each Department duties for assuring construction quality	Meeting with Secretary, Director General and Directors																																			Yamauchi	Bunthoeun	
		Analysis of relating Regulations documents such as sub-degree and result of the baseline survey																																			Yumita	Menakak	
		Preparation of the work schedule for Regulations																																			Nakamura	Phibal	
		Meeting with MEF and related Department																																			Yumita	Bunthoeun	
		Confirmation of Party A/B/C/D system for QC																																			Yamauchi	Bunthoeun	
		Preparation of the draft Regulations																																			Noda	Namo	
																																					Yamauchi	Phibal	
	1-6 & 1-9 (1-6.) To be authorized the draft SG and RG by JCC (1-9.) To be officially authorized Standards Guidelines and Regulations Formulation of the 2nd edition of Standards Guidelines and Regulations by the Minister of MPWT, and evaluate the application of Standards Guidelines and Regulations Monitoring and evaluation for Standards Guidelines and Regulations Approved the 2nd edition of Standards Guidelines and Regulations by MPWT	Conducting the seminar at 24 provinces																																			Yumita	Onit	
		Conduct on EC/JCC meeting and to be approved Standards Guidelines and Regulations																																			Sakurai	Menakak	
		Review of Khmer version of Standards Guidelines and Regulations																																			Yamauchi	Bunthoeun	
		Formulation of the 2nd edition of Standards Guidelines and Regulations																																			Yumita	Namo	
		Monitoring and evaluation for Standards Guidelines and Regulations																																				Yamauchi	Namo
		Approved the 2nd edition of Standards Guidelines and Regulations by MPWT																																				Yamauchi	Bunthoeun
																																						Noda	Namo

Output	Activities	Work Package	JFY 2009			JFY 2010										JFY 2011										JFY2012										Remarks			
			11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	Expert
OUTPUT 1 (Task Force 1) Standards, Regulations, Guidelines for Quality Control of Road and Bridge Construction and Maintenance are Established.	1-8 Implementation of the pilot projects	Selection of the pilot project																																			Yamauchi Maeda	Bunthooun Namo	
		Development and application of Quality Control format (Daily Control/ Progress)																																			Yamauchi Nakamura Maeda	All C/Ps	
		Detailed Cost estimation for Party B and C																																			Yamauchi Nakamura	All C/Ps	
		Preparation of Contract Document																																			Yamauchi Nakamura	All C/Ps	
		Conduct regular Task Force meeting																																			Noda Maeda	All C/Ps	
		Implementation of the pilot projects (Observation of current practice)																																			Maeda	All C/Ps	
		Evaluation of the pilot projects																																			Yamauchi Maeda	All C/Ps	
		Selection of the pilot projects for Year 2012																																				Yamauchi Noda	All C/Ps
		Preparation of the pilot projects in Year 2012 (Construction Plan, etc.)																																				Yamauchi Yumita Maeda	All C/Ps
		Development and application of Quality Control format (Daily Control/ Progress) in Year 2012																																				Maeda	All C/Ps
	1-9A Trial construction for dragon hall treatment	Confirmation of dispersive soil at site																																			Nakamura Okamoto	Menakak Socheat	
		Trial construction																																				Okamoto	Leang Menakak
		Evaluation of pilot construction																																				Nakamura	All C/Ps

Output	Activities	Work Package	JFY 2009					JFY 2010										JFY 2011										JFY2012										Remarks			
			11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	Expert	Counterpart	
OUTPUT 1 (Task Force 1) Standards, Regulations, Guidelines for Quality Control of Road and Bridge Construction and Maintenance are Established.	1-10 Monitor and evaluate the application of the Standards Guidelines and Regulations	Meeting with Secretary, Director General and Directors																																					Yumita	Bunthoeun	
		Monitoring and evaluation for Standards Guidelines and Regulations																																					Yamauchi	All C/Ps	
		Conduct on EC/JCC meeting and to be approved Standards Guidelines and Regulations																																					Kuwano	Bunthoeun	
		Comparison of SG and applied daily control sheet																																					Maeda	All C/Ps	
		Preparation of Khmer version of SG & RG																																						Yamauchi	Namo
		Formulation of 2nd edition of SG & RG																																						Nakamura	All C/Ps
1-11 To study of current practice of road inventory and to propose road data information system	Follow up & improvement of road inventory data																																					Yumita	Phibal		
	Propose to road data information system																																					Yumita	Dara		

Output	Activities	Work Package	JFY 2009					JFY 2010					JFY 2011					JFY2012					Remarks								
			11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	Expert	Counterpart			
OUTPUT 1-2 (Task Force 2) Improvement of Laboratory equipment and staffs	1-7 Formulate the procurement plan of Laboratory equipment to meet the Standards Regulations	Analysis of existing laboratory equipment or device																									Maeda	Leang			
		Analysis of laboratory staffs ability																										Maeda	Leang		
		Formulation of the procurement plan																										Maeda	Leang		
		Inspection and Installation on delivered equipment at laboratory																										Maeda	Yumita	Leang	
		Implementation of lecture for how to use and maintenance of new equipment																											Maeda	Lab Staffs	
		Monitoring of working status for new equipment																											Maeda	Yumita	Leang
OUTPUT 2 (Task Force 3) Centralized and integrated management system of completion documents such as drawing and report of construction is established.	2-1	To list up the past implemented construction projects of roads and bridges																									Yashiro	Sinaveth	Menakak		
	2-2	To collect the completion documents of construction at the MPWT Library																									Yashiro	Sinaveth	Menakak		
		Developing the documents list with reference to road route																										Yashiro	Namo	Ratha	
	2-3	To categorize all completion documents by road route, structure, regulation and guidelines	Selection and contract with the out-recourse																									Yashiro	Namo	Ratha	
		Developing the draft documents index																										Yashiro	Namo	Ratha	
	2-4	To formulate the database with index for reference	Encoding the data to computer and developing the primary system																									Yashiro	Namo	Ratha	Sokly
			Conduct of training for the administrator and operator																									Yashiro	Namo	Ratha	
			Developing the regulation (rule) of the system																									Yashiro	Namo	Ratha	
	2-4A	To formulate the submission procedure of completion documents	Developing the regulation (rule) of the system																								Yashiro	Namo	Ratha	Sokly	
	2-5	To formulate database and apply the management	Training to Users (MPWT staffs)																									Yashiro	Ratha	Sokly	

Output	Activities	Work Package	JFY 2009			JFY 2010										JFY 2011										JFY2012										Remarks				
			11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	Expert	Counterpart
OUTPUT 3-1. (Task Force 4) Technical training lectured by MPWT lecturers is consolidated by "Road Structure Standard Drawing Collections".	3-1	To study and analyze existing training courses	---	---																																		Yumita	Dara	
		Conduct the Capacity Gap Assessment to MPWT and DPWT staffs	---	---	---	---	---																															Yumita	Dara	
	3-2	To re-design training program with additional technical contents				---	---	---																														Sakurai	Dara	
		Counterpart training in Japan							---	---													---	---														Sakurai	Bunthoeun	
	3-3	To implement training of trainers (MPWT lecturers)	Developing the training program for trainers										---	---																								Sakurai	All C/Ps	
		Implementation of the training program for trainers											---	---											---	---												Sakurai	All C/Ps	
		Implementation of the training courses by MPWT trainers											---	---											---	---												Yumita	Onit	
	3-8	To prepare the curriculum and materials for pilot training.	Implementation of the pilot training using Standard Guidelines and Regulations																			---	---															Sakurai	Onit	
		Preparation of the textbook for the regular training program in MPWT																					---	---														Yumita	Menakak	
	3-9	To project and implement pilot training courses for the staff of RID, HEC, DPWT, General Inspectorate and other personnel concerned	Participation of the regular training program in MPWT																						---	---													Sakurai	All C/Ps
		Evaluation of the training of trainers																										---	---										Yumita	Bunthoeun
Preparation of developing for yearly training program																												---	---									Sakurai	Onit	
3-10	Establishment of training program for quality control	Evaluation of regular training program in MPWT																																				Kuwano	Bunthoeun	
		Establishment of training program for quality control & approval at JCC meeting																																				Sakurai	Namo	
3-11	To implement follow-up survey for participants in order to confirm the degree of understanding and application to actual	Implementation of questionnaire to the participants in the training program																																				Yumita	Socheat	
		Improvement of the training program																																				Sakurai	Onit	
																																						Yumita	Socheat	

Output	Activities	Work Package	JFY 2009					JFY 2010										JFY 2011										JFY2012										Remarks				
			11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	Expert	Counterpart		
OUTPUT 3-2. (Task Force 5) Technical training lectured by MPWT lecturers is consolidated by "Road Structure Standard Drawing Collections".	3-4	To establish Task Force (TF-3) for the "Road Structure Standard Drawings Collections"																																					Izawa	Sophal		
		Secure the capable person from related Department																																						Izawa	Sophal	
	3-5	To categorize the road structures and collect ideal road structure drawings from past projects	Collection and analysis for Road Structure Drawing																																					Izawa	Sophal	
		Conduct regular Task Force meeting	Counterpart meeting will be conducted																																				Izawa	Vuthy		
	3-6	To confirm the worthiness of those road structures in terms of design load, material used, structure, and the actual types of road foundation in	Analysis of the collected Road Structure Drawing																																					Izawa	Sophal	
			Analysis of the collected Bridge Structure Drawing																																					Izawa	Vuthy	
			Developing the CAD drawings																																					Izawa	Thong	
	3-7	"To compile road structure drawings into the "Road and Bridge Structure Standard Drawing Collections" and to be authorized by JCC	Approval at the JCC meeting																																						Izawa	Soth
			Review of road works and Road Structure Standard Drawing																																						Izawa	Vuthy
			Monitoring of working status for Standard Drawing																																						Izawa	Thong
Selection & Implementation of pilot project to applying the standards drawing																																								Izawa	Bunthoeun	
Holding each meeting	1.	Conducting of the Project Counterpart Meeting																																						Yamauchi	Bunthoeun	
	2.	Conducting of the Project Management Meeting																																						Yumita	Namo	
	3.	Conducting of the EC (Executive Committee) Meeting																																						Yamauchi	Bunthoeun	
	4.	Conducting of the JCC (Joint Coordinating Committee) Meeting																																						Yamauchi	Namo	

Appendix 2 (Task 1-1)

Second Edition of Standard Guideline and Regulation



KINGDOM OF CAMBODIA
NATION RELIGION KING



MINISTRY OF PUBLIC WORKS AND TRANSPORT
THE STRENGTHENING OF CONSTRUCTION QUALITY CONTROL

STANDARD GUIDELINE
FORCE ACCOUNT PROJECT

SECOND EDITION

August 2012

PREPARED BY: MPWT'S COUNTERPARTS AND JICA EXPERTS

The Strengthening of Construction Quality Control Project
Ministry of Public Works and Transport
Standard Guideline for MPWT Force Account Project
(Second Edition)

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- E Quality Control Sheet for Earth Work
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1 General

Background:

MPWT has constructed many road and bridge infrastructures in response to the needs of social and economic development and poverty reduction. But the quality of these infrastructures has been inadequate or insufficient because the MPWT focuses its effort only on construction.

Based on the above-mentioned backgrounds, the Royal Government of Cambodia (RGC) requested the implementation of the Technical Cooperation Project (TCP) to the Government of Japan in order to establish an adequate Quality Control and Quality Assurance (QC/QA) system for roads and bridges construction. In response to the request from the RGC, the Government of Japan dispatched the experts organized by JICA.

Objectives:

To establish Standard, Regulations and Guidelines is one of the Project objectives, which will help MPWT staff controls and assures qualities of construction appropriately with new institutional regulations, engineering standard and guidelines.

Standard, Regulations and Guidelines are established with objectives:

- To improve procedures and methods of making annual plan including basic design, rough cost estimate,
- To improve procedures and methods of detailed design, cost estimation,
- To improve procedures and methods of supervising construction works including daily quality control, and
- To improve procedures and methods of inspections.

Referred documents:

Cambodian references:

- Construction Specification 2003 / Ministry of Public Works and Transport
- Compact Construction Materials Specification for Maintenance & Construction of Roads and Structures 2011 / Ministry of Public Works and Transport
- Standard Construction Specification (Cost Estimation Guideline) / Ministry of Public Works and Transport
- Guideline for Supervision of Routine Maintenance 2008 / Ministry of Public Works and Transport
- Guideline for Repairing Defects of Roads 2008 / Ministry of Public Works and Transport
- Guideline for Regular Inspection Report 2008 / Ministry of Public Works and Transport
- Guideline for Supervision of Periodic Maintenance 2008 / Ministry of Public Works and Transport
- Guideline for Road Design Standard Part 2. Pavement / Ministry of Public Works and

Transport

IB Performance Evaluation Form 2008 / Ministry of Public Works and Transport

Other country's references:

Standard Specifications for Transportation Materials and Methods of Sampling and Testing /

AASHTO

Civil Works Handbook / Japan

Manual for Asphalt Pavement 1989 / Japan Road Association

2 Roles of the Departments concerned in Maintenance

Road infrastructure maintenance and reconstruction have been implemented supervised, and inspected according to the chapter budget allocated as shown in the following Table 2-1.

Table 2-1 Roles of Department concerned

		Executor: Party B	Checking party / Supervisor: Party C	Inspector: Party D
Chapter 21 (<i>New Construction, Reconstruction</i>)		HEC RID (Unit) DPWT/RCAF/PO	PWRC RID(Plan) SPIED (Sub-National Public Infrastructure and Engineering Department)	PEAC /GDI
Chapter 61 (<i>Maintenance</i>)	Routine	DPWT/RID(Unit)	RID(Plan)	
	Periodic	DPWT/RID(Unit)/ HEC	RID(Plan)/PWRC	
	Emergency	RID(Unit)	RID(Plan)	
Roles in design stage		-Preparation of Basic Design -Preparation of Preliminary Cost Estimate for Construction -Preparation of Detailed Design -Preparation of Cost Estimate for Construction	-Checking Basic Design -Preparation of Preliminary Cost Estimate for Supervision -Check and Sum of Preliminary Project Cost -Checking Detailed Design -Preparation of Cost Estimate for Supervision -Check and Sum of Project Cost	
Roles in execution stage		Execution	Supervising	Inspection

Note :

- (Unit) Road/Bridge Unit
- (Plan) Planning and Technical Bureau
- HEC : Heavy Equipment Center
- RID : Road Infrastructure Department
- DPWT : Provincial Department of Public Works and Transport
- RCAF : Royal Cambodian Army Force
- PO : Police Office
- PWRC : Public Works Research Center
- PEAC : Procurement Evaluation Award Committee
- GDI : General Department of Inspection

3 Basic Surveys and Investigations

3.1 New Construction, Reconstruction and Periodic Maintenance

Basic survey and investigation for basic design mentioned below shall be conducted in June or July. The items of the basic surveys and investigations are as follows.

- Desk study and site reconnaissance
 - To confirm the beginning point and ending point of the project, if necessary by geodetic and control survey.
 - To confirm the length and location map of the project
 - To confirm the geological formation with the stations such as mountainous, flat, swamp.
 - To confirm the hydraulic and hydrological survey (catchment area calculation) if it is available or to consult with local people on the hydraulic and hydrological status of the project area.

3.2 Routine Maintenance

Based on the visual inspections, the measures for the defects appearing on the pavement shall be categorized into the work code. The effective work code shall be selected in the manner of the high productivities and low cost. -

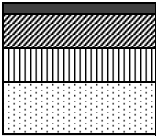
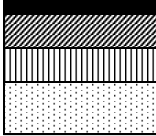
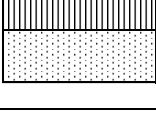
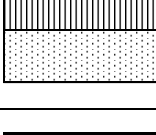
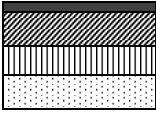
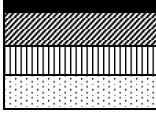


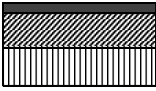
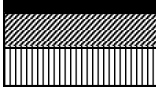


4 Basic Design

4.1 New Construction, Reconstruction and Periodic Maintenance

(1) Pavement Design

The road pavement design shall be done based on the basic survey. And the following Table 4-1 can be used for basic design of road pavement without consideration into traffic volume.

Table 4-1 New Proposed Scheme for Road Pavement Design

New Proposed Scheme (Draft)	Swamp	200		DBST Base Course Subbase Course Capping	100		Asphalt Concrete Base Course Subbase Course Capping
		200		DBST Base Course Subbase Course Capping	200		Asphalt Concrete Base Course Subbase Course Capping
	Flat	200		DBST Base Course Subbase Course Capping	100		Asphalt Concrete Base Course Subbase Course Capping
		175		DBST Base Course Subbase Course Capping	200		Asphalt Concrete Base Course Subbase Course Capping
	Mountainous	200		DBST Base Course Subbase Course	100		Asphalt Concrete Base Course Subbase Course
		225		DBST Base Course Subbase Course	250		Asphalt Concrete Base Course Subbase Course

(2) Structure Design

Prior to do structure design (culverts and bridges), basic survey shall be carried out. Based on the survey, appropriate design shall be taken from the Standard Drawings for Road, and Bridge and Structure.

4.2 Routine Maintenance

Work codes of routine maintenance as specifications are shown in the Table 4-2. Basic design of routine maintenance is not needed.

Table 4-2 Work Code of Routine Maintenance

No.	Work Code	Description	Unite
1	1100	Patching on bituminous surface by AC	m ²
2	1130	Sealing on crack surface	m ²
3	1150	Shape correction by Macadam	m ²
4	1160	Patching on bituminous surface by DBST	m ²
5	1170	Patching on bituminous surface by MCD	m ²
6	1200	Grade shoulder	Km
7	1201-1	Material for shoulder	m ³
8	1210-1	Refill dragon hole	m ³
9	1250	Grade earth and laterite	Km
10	1260	Heavy grading	Km
11	2100	Clean Culvert by hand	m
12	2150	Drainage cleaning, both sides	m
13	3100	Culvert cleaning	Place
14	3200	Bridge minor repair	man/h
15	4150	Control vegetation and clean road side	Km

5 Preliminary Cost Estimate

5.1 New Construction, Reconstruction and Periodic Maintenance

Preliminary cost estimate shall be prepared based on the basic survey, basic design and Standard Construction Specifications (Cost Estimate Guideline) issued in 2005. In addition, provision for traffic safety and removal / relocation / shifting of utilities (cable, telephone, water etc.) shall be allowed, as the case may be.

5.2 Routine Maintenance

The supervising team shall prepare the preliminary cost estimate based on the basic surveys and investigations and its unit rate.

6 Determination of Ceiling Amount

6.1 New Construction, Reconstruction and Periodic Maintenance

The ceiling amount shall be determined through the inter-ministerial committee meetings. This meeting shall be conducted every two months and when the meeting is needed.

6.2 Routine Maintenance

The ceiling amount of routine maintenance will be determined as same procedure as new construction and periodic maintenance.

7 Special Advance Payment

Special advance payment shall be paid before award of the contract to enable the commencement of the works in January. The amounts to be paid are mentioned in the following Table 7-1 Rate of Special Advance Payment.

Table 7-1 Rate of Special Advance Payment

		Executor	%
Chapter 21 (New Construction, Reconstruction)		HEC	20~30
		RCAF/PO	30-40
		DPWT/RID(Unit)	20~30
Chapter 61 (Maintenance)	Routine	DPWT/RID(Unit)	30-40
	Periodic	DPWT/RID(Unit)/HEC	30-40
	Emergency	RID(Unit)	30-40

Note: (Unit) Road/Bridge Unit
(Plan) Planning and Technical Bureau

8 Detailed Investigation and Survey

8.1 New Construction, Reconstruction and Periodic Maintenance

8.1.1 Description

This clause consists of three items which are Sub-grade Investigation, Material Sources Investigation and Sub-soil Investigation.

8.1.2 Testing and Sampling

Sub-grade Investigation

The locations of the sampling shall be every 200m along the proposed road alignment. The location of the sampling shall be confirmed by checking party. The sampling shall be also done with witness of checking party. The samples shall be extracted from 0.5m below the sub-grade surface.

In case the length of the section is shorter than 200m, at least one location of the sampling shall be selected.

Checking party shall deliver the extracted materials tightly sealed in the plastic bags to

the laboratory.

Material Sources Investigation

Two or three material sources for base course, sub-base course, capping material and embankment material shall be identified near the project site. The sampling shall be done with witness of checking party. The samples shall be extracted from 0.5m below the ground surface. Checking party shall deliver the extracted materials tightly sealed in the plastic bags to the laboratory.

Sub-soil Investigation

Sub-soil investigation shall be carried out at least at one boring in each bridge location. During the boring, standard penetration test at each 1.0 m or 1.5 m and samplings shall be carried out for laboratory tests and the boring shall be continued until reaching to hard layer or until assuring the necessary length for an friction pile. Other site tests may be carried out as required.

8.1.3 Laboratory Test

The following soil tests shall be carried out in accordance with the following standard by laboratory with witness of checking party. Checking party shall determine the acceptability of the proposed materials.

Sub-grade Investigation

Natural Moisture Content	AASHTO T-265
Compaction Test	AASHTO T-180
CBR Test	AASHTO T-193
Sieve Analysis	AASHTO T-27
LL, PL, PI	AASHTO T-89,90

Material Sources Investigation

Natural Moisture Content	AASHTO T-265
Compaction Test	AASHTO T-180
Modified CBR Test	AASHTO T-193
Sieve Analysis	AASHTO T-27
LL, PL, PI	AASHTO T-89,90
Abrasion	AASHTO T-96
	(for base course material, if necessary)

Sub-soil Investigation

Unit Weight	
Natural Moisture Content	AASHTO T-265
Sieve Analysis	AASHTO T-27
LL, PL, PI	AASHTO T-89,90
Unconfined Compression Test for cohesive soil	
Tri-axial Compression Test for sandy soil	

8.1.4 Traffic Survey

Collecting the result of traffic volume and axle load survey shall be conducted. Traffic survey will be conducted if the collected data is not enough. Traffic class of the road shall be determined by analyzing above those data with a consideration of prediction of traffic growth.

8.2 Routine Maintenance

Detailed investigation and survey has not been needed for routine maintenance.

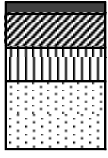
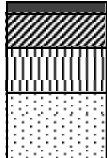
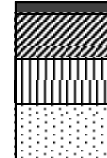

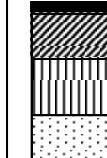
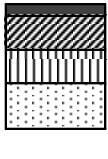
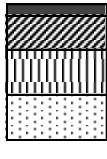



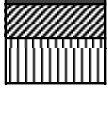

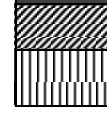


9 Detailed Design






9.1 New Construction, Reconstruction and Periodic Maintenance

(1) Design of pavement formation

The basic design which had been done based on the geographical formation shall be revised according to the results of sub-soil investigation and traffic survey results mentioned above. The pavement design formation shall be determined based on the following Table 9-1 Detailed Pavement Formation.

Table 9-1 Table 9-1 Detailed Pavement Formation

subgrade class	DBST-T1 ($CN_{esa} < 0.3 \times 10^6$)	DBST-T2 ($CN_{esa} < 0.3-0.7 \times 10^6$)	DBST-T3 ($CN_{esa} < 0.7-1.5 \times 10^6$)	DBST-T4 ($CN_{esa} < 1.5-3.0 \times 10^6$)	AC-T6 ($CN_{esa} < 1.5-3.0 \times 10^6$)
S1 ($CBR \geq 2\%$)	 150 175 300	 150 225 300	 200 200 300	 200 250 300	 200 225 350
S2 ($CBR 3\%, 4\%$)	 150 150 200	 150 200 200	 200 175 200	 200 225 200	 200 225 200
S3 ($CBR \geq 5\%$)	 150 200	 150 250	 200 225	 200 275	 200 250

Note:  DBST  Base-course  Sub-base  Capping Layer  Asphalt Concrete

Definition of Traffic Class and Sub-grade class is specified in the following Table 9-2 Key to the Design Chart in TRL (the Transport Research Laboratory) Overseas Road Note 31.

Table 9-2 Key to the Design Chart in TRL Overseas Road Note 31

Traffic	10^6 CN _{esa}	Sub-grade class	CBR %
T1	< 0.3	S1	2
T2	0.3-0.7	S2	3-4
T3	0.7-1.5	S3	5-7
T4	1.5-3.0	S4	8-14
T5	3.0-6.0	S5	15-29
T6	6.0-10	S6	30+
T7	10-17		
T8	17-30		

N_{esa} is defined by the following equation.

$$N_{esa} = \left(\frac{P}{80}\right)^{4.5} \times N_p$$

Where

N_{esa} = number of equivalent standard axles;
 N_p = number of axles with load P kN

The total number of heavy vehicles that will use the road during in design life is converted to a cumulative number of equipment standard axles (CN_{esa}).

The pavement design should be based on the cumulative number of standard axles in the busiest lane of the road. For two-lane roads with two-way traffic and no significant difference between the two traffic streams, the design number of standard axles is assumed to be 50% of the total number of standard axles in the two directions. Detailed guideline on carrying out axle load surveys and analyzing the results is given in TRRL Road Note 40.

(2) Conversion of pavement formation

In case the soil test results of the proposed materials cannot satisfy the requirement in the specifications, the pavement design formation shall be revised according to the availability of the materials.

The required bearing capacity of the pavement is expressed as a 'structural number'

(SN). For CN_{esa} higher than 0.5×10^6 , the required SN is calculated from the empirical equation.

$$\log CN_{esa} = 9.36 \log \left(\frac{SN}{25.4} + 1 \right) - 0.83 + \log \frac{1}{R} + 1.395 \log CBR$$

where

SN=structural number in mm

CBR=Design CBR for the subgrade

R=regional adjustment factor.

R is assumed to be 1.0 for areas with rainfall throughout most of year. A factor of 0.1 is assumed where the pavement structure and sub-base never reach a saturated condition.

After the materials for the different pavement layers have been selected the thickness are determined by trial and error so that the following equation is satisfied.

$$a_1 h_1 + a_2 h_2 + a_3 h_3 = SN$$

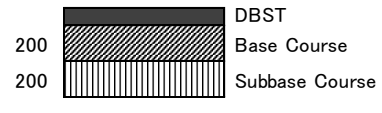
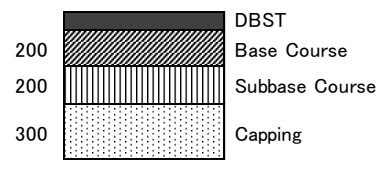
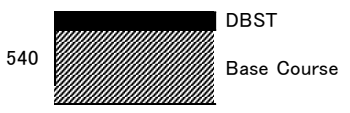
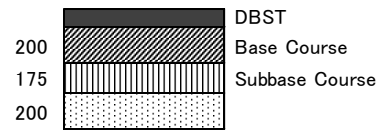
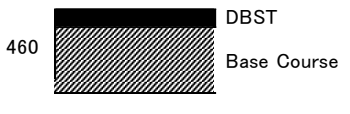
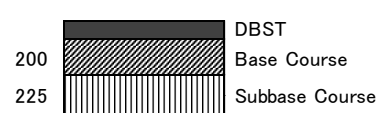
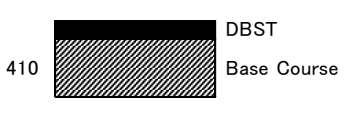
where a_1, a_2 and a_3 are the layer coefficient of the wearing course, base and sub base material, respectively, and h_1, h_2 and h_3 are the thickness in mm of the wearing course, base and sub base respectively. In the case of a fourth pavement layer the equation is extended by adding a_4 and h_4 . The values of the layer coefficient are shown in the following Table 9-3 List of Layer Coefficient.

Table 9-3 List of Layer Coefficient

Layer/material	Layer coefficient
Asphalt Concrete	0.35
DBST, SBST	0.2
Base Course (CBR>80%)	0.12
Sub-base (CBR>30%)	0.11
Capping Layer (CBR>15%)	0.06

The sample of pavement design formation is shown in the following Table 9-4.

Table 9-4 Sample of Conversion of Pavement Design Formation

	subgrade class	Section	
		Subbase Course(30%), Capping Layer(15%) are available	Subbase Course(30%), Capping Layer(15%) are not available
Current Scheme	All		
New Proposed Scheme (Draft)	CBR $\geq 2\%$		
	CBR 3%, 4%		
	CBR $\geq 5\%$		

(3) Structure design

Based on the site survey, most suitable bridge design (span and structure type) shall be selected from the Standard Drawings of Road and Structure. Foundation of bridge shall be designed, including selection of pile type from the standard drawings and length of pile after careful review of sub-soil investigation result.

9.2 Routine Maintenance

Detailed design is not needed for routine maintenance project.

10 Detailed Cost Estimate

10.1 New Construction, Reconstruction and Periodic Maintenance

Cost estimate shall be prepared based on the detailed investigation and survey, detailed design and Standard Construction Specifications (Cost Estimate Guideline) issued in 2005. In addition, expenses for traffic safety and removal / relocation / shifting of utilities (cable, telephone, water etc.) shall be calculated and included in the cost estimation, as the case may be.

10.2 Routine Maintenance

Detailed Cost Estimate is not needed for routine maintenance project.

11 Quality Control Documents

The quality control documents consist of the following documents as shown in the Figure 11-1.

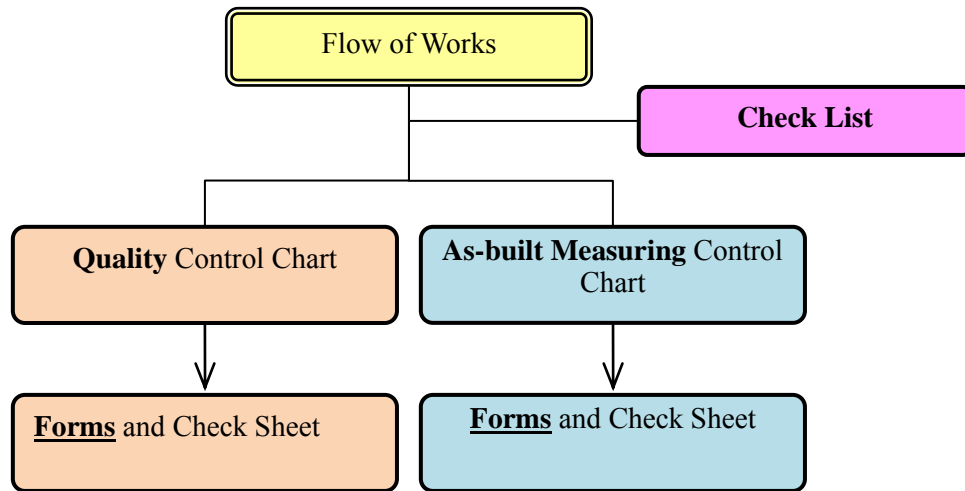


Figure 11-1 Quality Control Documents

11.1 Earth Works

11.1.1 Flow of the Works

The flows for reconstruction section and new construction section (embankment section) have been prepared and shown in the Figure 11-2 Flowchart of Earthwork at Reconstruction Section and the Figure 11-3 Flow of Earthwork at Embankment Section. The yellow and blue squares are quality control activities with target value and as-built measuring control activities with target value respectively. The squares on the right side are the identification code of quality control and as-built measuring control items. Supplemental instructions are as follows.

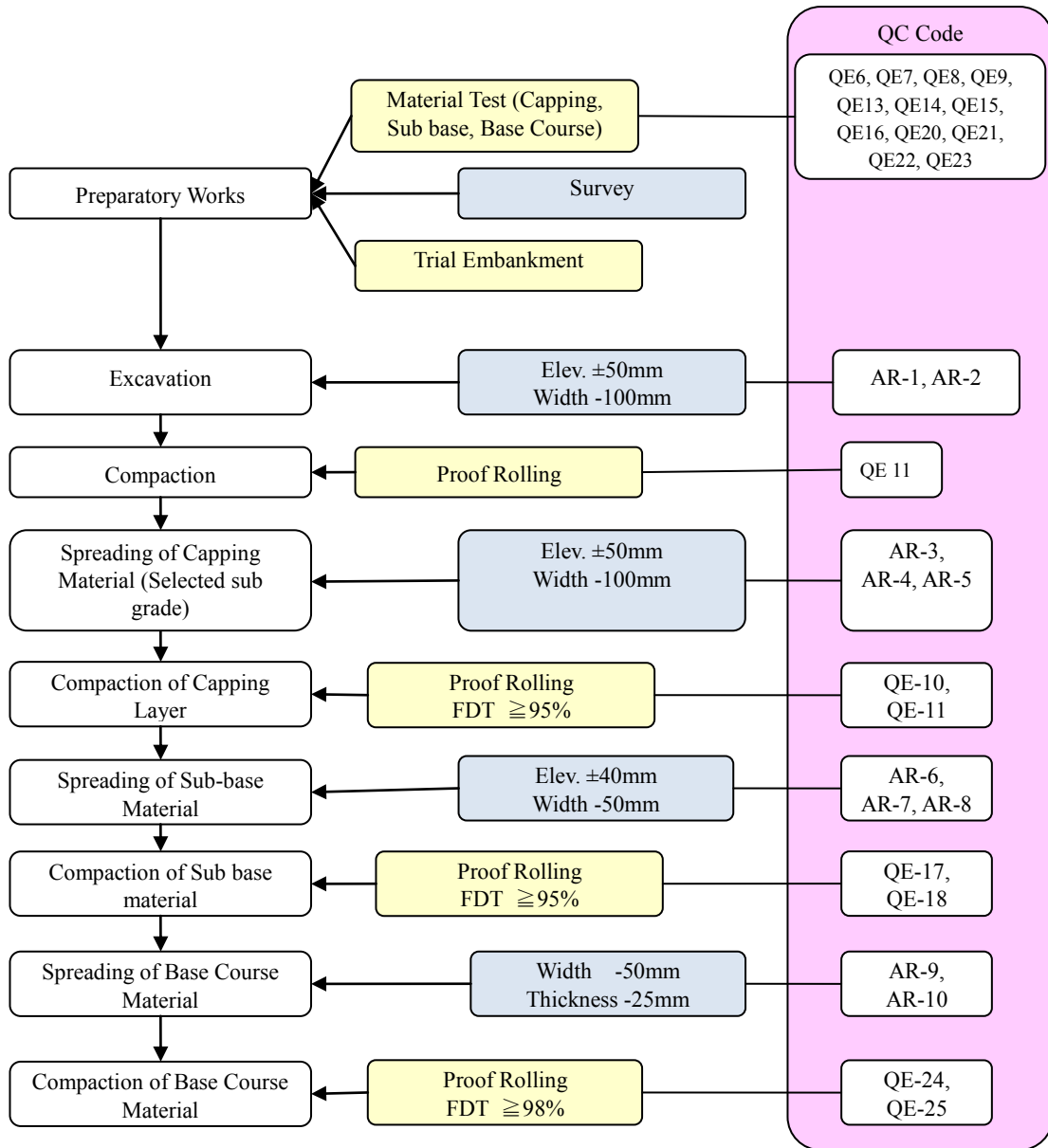


Figure 11-2 Flowchart of Earthwork at Reconstruction Section

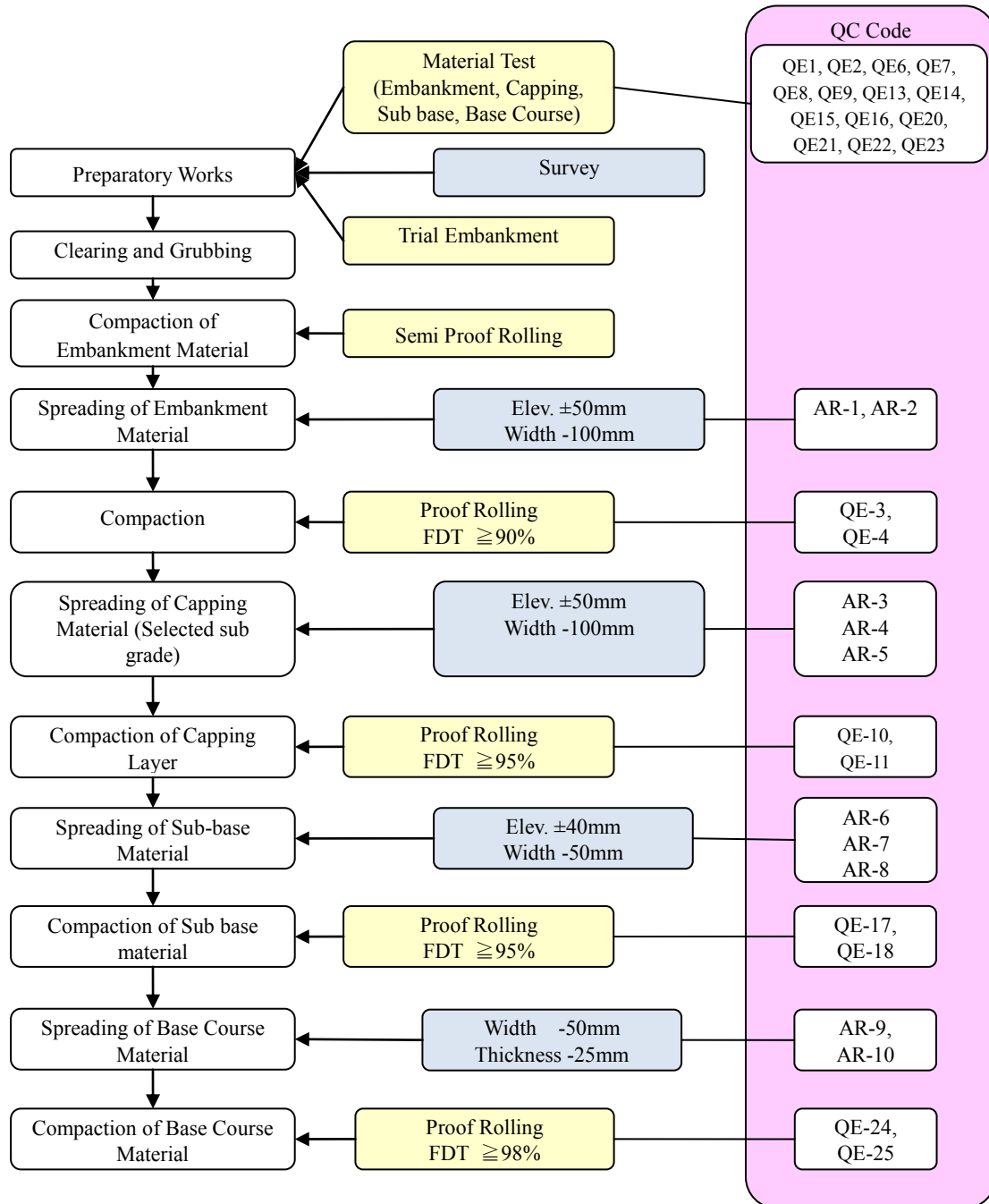


Figure 11-3 Flow of Earthwork at Embankment Section

(1) Survey (Preparatory Works)

Prior to the commencement of the work, Party B shall confirm the sections to be executed, the alignment and the elevation with Party C by the proper survey instruments. Party B shall execute the work according to the confirmed sections, alignment and elevation.

(2) Trial Embankment (Preparatory Works)

Before commencing the formation of embankments, Party B shall submit in writing to Party C for approval on his proposals for the compaction of each type of fill material to be used in the works. The proposals shall include the relationship between the types of compaction equipment, the number of passes required and the method of adjusting moisture content. Party B shall carry out full scale compaction trials on areas of not less than 10 m wide and 50 m long as required by Party C and using his proposed procedures or such amendments thereto as may be found necessary to satisfy Party C so that all the specified requirements regarding compaction can be consistently achieved. Compaction trials with the main types of fill material to be used in the works shall be completed before work with the corresponding materials will be allowed to commence.

Throughout the periods when compaction of earthwork is in progress, Party B shall adhere to the compaction procedures found from compaction trials for each type of material being compacted, each type of compaction equipment employed and each degree of compaction specified.

(3) Observation of the Cut Section

After the removal of existing paving material, Party B shall confirm the condition of the sub-grade after being graded as designated in the guideline and compacted. If the defect portions are found, Party B shall take the necessary actions to satisfy the following inspections by Party C.

(4) Proof Rolling

The procedure of all proof rolling tests indicated in the flow shown above shall follow the clause 2.6.3.7 in the Construction Specification. However, semi proof rolling in the flow shown above does not have to follow the specifications. Dump track without loads is enough to find the unsuitable portions for semi proof rolling. The unsuitable portions shall be replaced by suitable material. A sample of check sheet for proof rolling is attached in Appendix C.

11.1.2 Quality Control Chart and Forms

The quality control work shall be done according to Table 11-1 (Q-1) Quality Control Chart for Earth Work and be recorded. Especially a test method and test sheet of sand cone test as field density test which shall be conducted in the site is attached in Appendix B. Quality Control Sheet for Earth Works is attached in Appendix E.

11.1.3 As-built Measuring Control Chart and Forms

The as-built measuring control shall be done according to Table 11-2 (A-1) As-built Measuring Control Chart for Earth / Road Work and be recorded in the forms attached. Necessary forms shall be prepared based on the sample forms as attached in Appendix

A.

The thickness control item AR-4, AR-7, AR-9, AR-11 in Table 11-2 shall be checked by actual excavation or coring.

As-built record form shall be used day by day.

The final measured records of as-built record form in Appendix A shall be inside tolerance. In case the measured records deviated the tolerance, the structure whose records deviated the tolerance shall be rectified in compliance with the tolerance.

11.1.4 Documentation for Improvement: Check List

Check lists for Earthwork at Reconstruction Section and Earthwork at Embankment Section are enclosed in Appendix H.

Table 11-1 (Q-1) Quality Control Chart for Earth Work

Q-1 Quality Control Chart for Earth Works										
Description	Specs	No.	Test Method	Standard	Tolerance	Frequency	Record method	Custody of Records	Witness	
Embankment	Mat'l	CCMS Appendix 1	QE-1	Compaction Test	AASHTO T180	MDD, OWC	Per source, whenever any irregularity is observed	St'd Form	Party B & C	Party C
			QE-2	Modified CBR	AASHTO T193	$\geq 2.0\%$		St'd Form	Party B & C	Party C
	Execution	CS 2.6.3.3	QE-3	Field Density Test	AASHTO T180	Dry Density $\geq 90\%$ of MDD	5times / 2,000m ² ,	St'd Form	Party B & C	Party C
		CS 2.6.3.7	QE-4	Proof Rolling		By observation	Entire area on the embankment surface	Check Sheet	Party B & C	Party C
		CS 2.6.3.2	QE-5	Compaction thickness		$\leq 20\text{cm}$	All embankment works	Check Sheet	Party B & C	Party C
Capping Layer (Selected sub-grade)	Material	CCMS Appendix 1	QE-6	Compaction Test	AASHTO T180	MDD, OWC	Per source, whenever any irregularity is observed	St'd Form	Party B & C	Party C
			QE-7	Modified CBR	AASHTO T193	$\geq 15\%$ 以上		St'd Form	Party B & C	Party C
			QE-8	Seive Analysis	AASHTO T27	74 μ Mass Percent Passing : 10%-30%		St'd Form	Party B & C	Party C
			QE-9	LL·PL·PI	AASHTO T89, 90	LL $\leq 40\%$, PI $\leq 20\%$		St'd Form	Party B & C	Party C
	Execution	CCMS Appendix 1	QE-10	Field Density Test	AASHTO T180	Dry Density $\geq 95\%$ of MDD	5times / 2,000m ²	St'd Form	Party B & C	Party C
		CS 3.1.3.5	QE-11	Proof Rolling		Observation	Entire area on the embankment surface	Check Sheet	Party B & C	Party C
		CCMS Appendix 1	QE-12	Compaction thickness		$\leq 20\text{cm}$	All embankment works	Check Sheet	Party B & C	Party C
Sub Base	Material	CCMS Appendix 1	QE-13	Compaction Test			Per source, whenever any irregularity is observed	St'd Form	Party B & C	Party C
			QE-14	Modified CBR	AASHTO T193	$\geq 30\%$ 以上		St'd Form	Party B & C	Party C
			QE-15	Sieve Analysis	AASHTO T27	Within the ranges spesified in the table		St'd Form	Party B & C	Party C
			QE-16	LL·PL·PI	AASHTO T89, 90	LL $\leq 35\%$, PI $\leq 20\%$		St'd Form	Party B & C	Party C
	Execution	CCMS Appendix 1	QE-17	Field Density Test	AASHTO T180	Dry Density $\geq 95\%$ of MDD	5 times / 2,000m ²	St'd Form	Party B & C	Party C
		CS 3.1.3.5	QE-18	Proof Rolling		Observation	Entire area on the embankment surface	Check Sheet	Party B & C	Party C
		CCMS Appendix 1	QE-19	Compaction thickness		$\leq 20\text{cm}$	All embankment works	Check Sheet	Party B & C	Party C
Base Course	Material	CCMS Appendix 1	QE-20	Compaction Test			Per source, whenever any irregularity is observed	St'd Form	Party B & C	Party C
			QE-21	Modified CBR	AASHTO T193	$\geq 80\%$ 以上		St'd Form	Party B & C	Party C
			QE-22	Sieve Analysis	AASHTO T27	Within the ranges spesified in the table		St'd Form	Party B & C	Party C
			QE-23	LL·PL·PI	AASHTO T89, 90	LL $\leq 25\%$, PI $\leq 6\%$		St'd Form	Party B & C	Party C
	Execution	CCMS Appendix 1	QE-24	Field Density Test	AASHTO T180	Dry Density $\geq 98\%$ of MDD	5 times / 2,000m ²	St'd Form	Party B & C	Party C
		CS 3.3.3.7	QE-25	Proof Rolling		Observation	Entire area on the embankment surface	Check Sheet	Party B & C	Party C
		CCMS Appendix 1	QE-26	Compaction thickness		$\leq 20\text{cm}$	All embankment works	Check Sheet	Party B & C	Party C

Note : CCMS (Compact Construction Materials Specification)

Table 11-2 (A-1) As-built Measuring Control Chart for Earth / Road Work

Description	Specs	No.	Measured Items	Method	Tolerance	Frequency	Record method	Custody of Records	Witness
Embankment/ Sub-grade	Civil Works Handbook/Japan	AR-1	Elevation	Level Instrument	± 5.0cm	every 40 m	St'd Form	Party B & C	Party C
	Civil Works Handbook/Japan	AR-2	Width	Measuring Tape	-10.0 cm	every 40 m	St'd Form	Party B & C	Party C
Capping Layer (Selected sub-grade)	Civil Works Handbook/Japan	AR-3	Elevation	Level Instrument	± 5.0cm	every 40 m	St'd Form	Party B & C	Party C
	Civil Works Handbook/Japan	AR-4	Thickness	Measuring Tape	-4.5 cm	every 200 m	St'd Form	Party B & C	Party C
	Civil Works Handbook/Japan	AR-5	Width	Measuring Tape	-5.0 cm	every 80 m	St'd Form	Party B & C	Party C
Sub Base	Civil Works Handbook/Japan	AR-6	Elevation	Level Instrument	± 4.0cm	every 40 m	St'd Form	Party B & C	Party C
	Civil Works Handbook/Japan	AR-7	Thickness	Measuring Tape	-4.5 cm	every 200 m	St'd Form	Party B & C	Party C
	Civil Works Handbook/Japan	AR-8	Width	Measuring Tape	-5.0 cm	every 80 m	St'd Form	Party B & C	Party C
Base Course	Civil Works Handbook/Japan	AR-9	Thickness	Measuring Tape	-2.5 cm	every 200 m	St'd Form	Party B & C	Party C
	Civil Works Handbook/Japan	AR-10	Width	Measuring Tape	-5.0 cm	every 80 m	St'd Form	Party B & C	Party C
Asphalt Concrete	Civil Works Handbook/Japan	AR-11	Thickness	Measuring Tape	-0.7 cm	every 1000 m ²	St'd Form	Party B & C	Party C
	Civil Works Handbook/Japan	AR-12	Width	Measuring Tape	-2.5 cm	every 80 m	St'd Form	Party B & C	Party C

11.2 Pavement Works

11.2.1 Flow of the Works

The flows for asphalt concrete / DBST / SBST works have been prepared shown in Figure 11-4 Flow of Asphalt Concrete Works, Figure 11-5 Flow of DBST Works, Figure 11-6 Flow of SBST Works respectively. The yellow and blue square are quality control activities and as-built measuring control activities respectively. The squares on the right side are the identification code of quality control and as-built measuring control items.

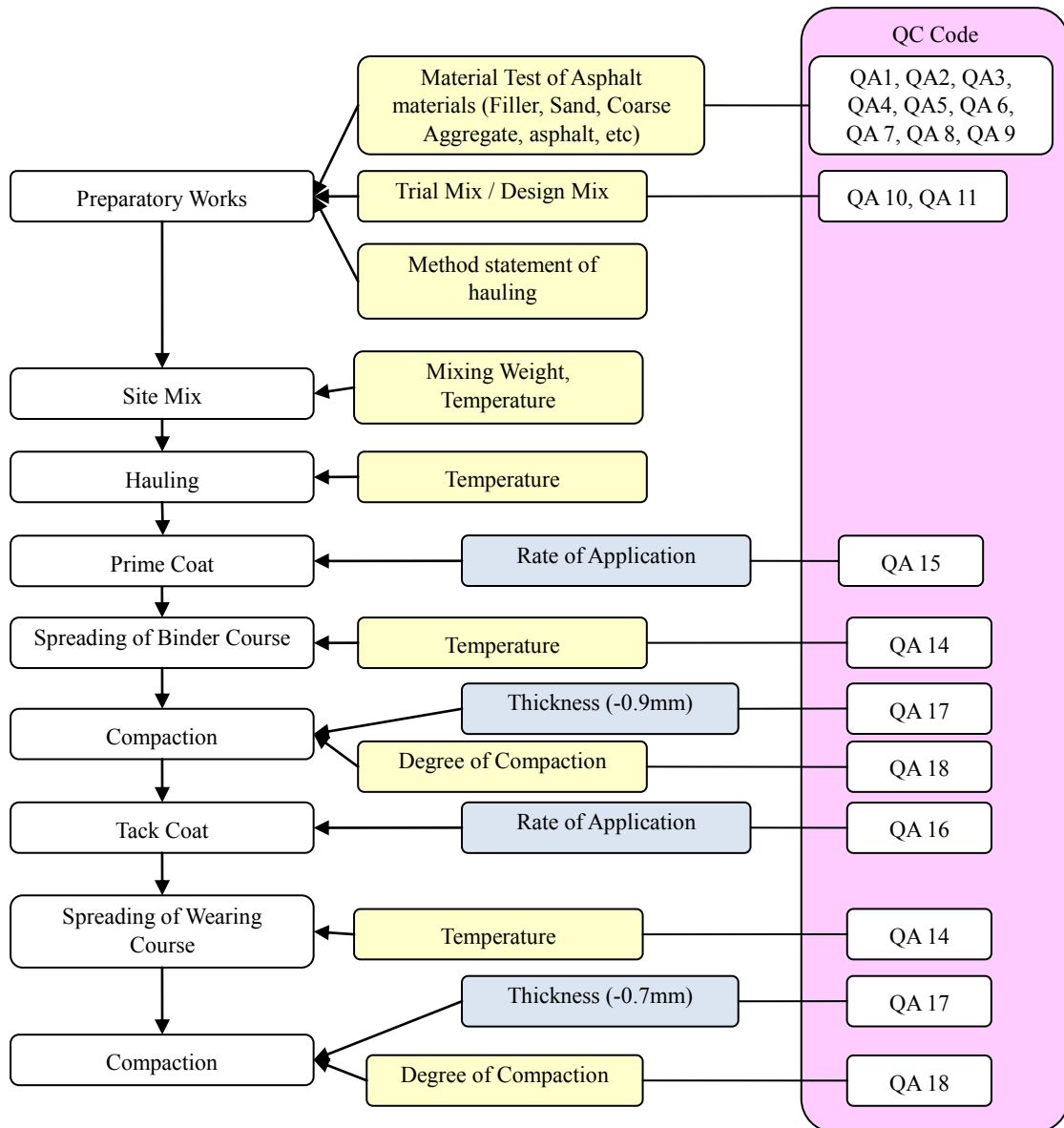


Figure 11-4 Flow of Asphalt Concrete Works

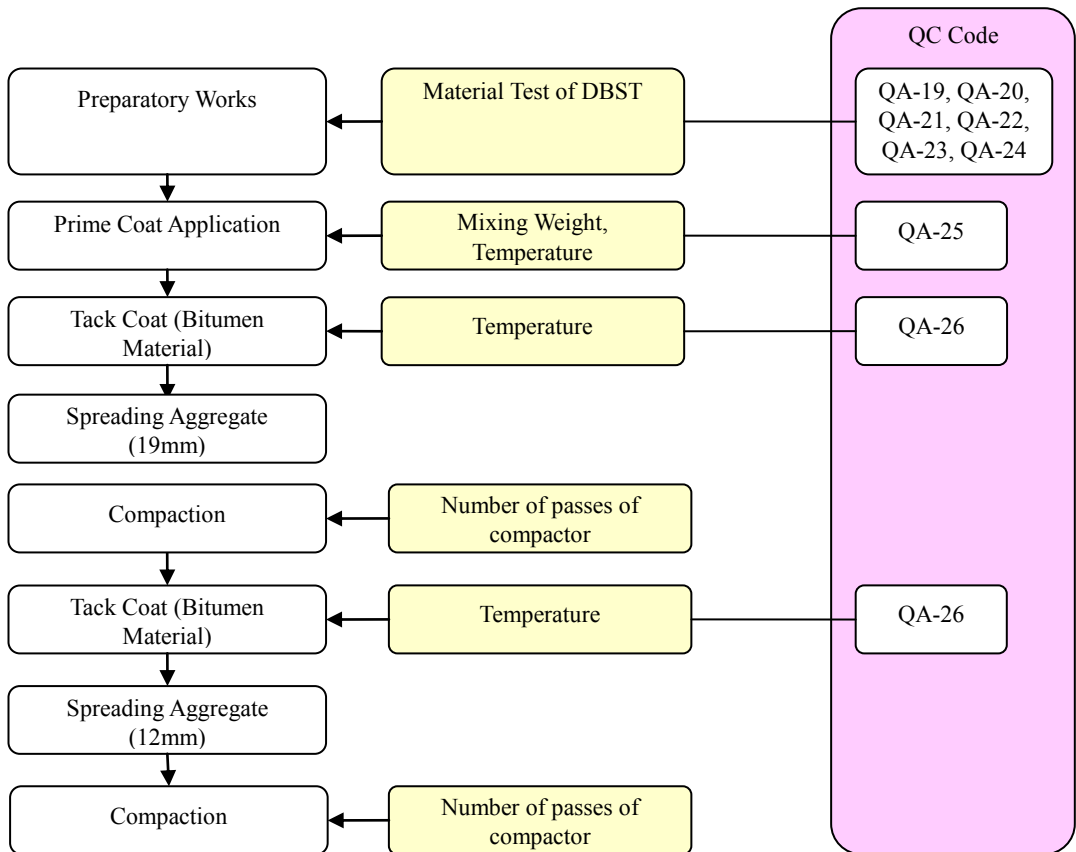


Figure 11-5 Flow of DBST Works

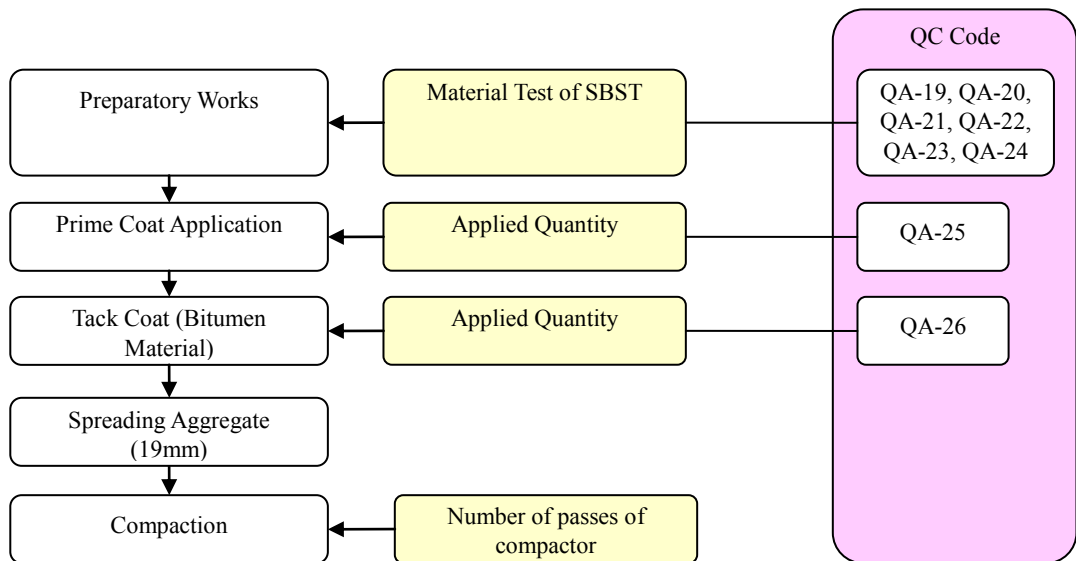


Figure 11-6 Flow of SBST Works

11.2.2 Quality Control Chart and Forms

The quality control work shall be done according to the Table 11-3 (Q-2) Quality Control Chart for Pavement Works

. In case the asphalt concrete is procured from a asphalt batching plant, Party B have to secure the results of quality control records for the materials and trial mix for design proportion from manufacturers.

A sample of check sheet for application of bitumen material is attached in Appendix D.

11.2.3 As-built Measuring Control Chart and Forms

The as-built measuring control shall be done according to Table 11-2 (A-1) As-built Measuring Control Chart for Earth / Road Work. Necessary forms shall be prepared based on the sample forms as attached in Appendix A.

11.2.4 Documentation for Improvement: Check List

Check lists for Asphalt Concrete / DBST / SBST Works are enclosed in Appendix H.

Table 11-3 (Q-2) Quality Control Chart for Pavement Works

Description		Specs	No.	Test Method	Standard	Tolerance	Frequency	Record method	Custody of Records	Witness		
Asphalt Concrete	Responsibility of Asphalt Plant	Material	Filler	CS 4.4.3.3	QA-1	Ontario Vacuum Immersion Marshal Test	AASHTO M17	≧ 75%	Per source, irregularity is observed	St'd Form	Party B & C	Party C
			Fine Aggregate	CS 4.4.3.2	QA-2	Sieve Analysis / Grading	AASHTO M-29	≧ 4.75mm	Per source, irregularity is observed	St'd Form	Party B & C	Party C
				CS 4.4.3.2	QA-3	Sand Equivalent Test	ASSHTO T-176	≧ 50	Per source, irregularity is observed	St'd Form	Party B & C	Party C
		Coarse Aggregate	CS 4.4.3.1	QA-4	Fractured Faces	AASHTO M147-6S	≧ 75% (2 fractured faces) ≧ 90% (1 fractured faces)	Per source, irregularity is observed	Check List	Party B & C	Party C	
			CS 4.4.3.2	QA-5	Abrasion	AASHTO T96	≧ 40%	Per source, irregularity is observed	St'd Form	Party B & C	Party C	
			CS 4.5.2.1	QA-6	Grading	AASHTO T27	CS Table 4.5.1	Per source, irregularity is observed	St'd Form	Party B & C	Party C	
		Asphalt	CCMP Appendix 1 5.2	QA-7	Manufacture's Certificate Shown in Clause 5.2	Shown in Clause 5.2	Shown in Clause 5.2	Per source, irregularity is observed	St'd Form	Party B & C	Party C	
		Prime Coat	CCMP Appendix 1 5.2	QA-8	Shown in Clause 5.2	Shown in Clause 5.2	Shown in Clause 5.2	Per source, irregularity is observed	St'd Form	Party B & C	Party C	
		Tack Coat	CCMP Appendix 1 5.2	QA-9	Shown in Clause 5.2	Shown in Clause 5.2	Shown in Clause 5.2	Per source, irregularity is observed	St'd Form	Party B & C	Party C	
	Plant	Trial Mix	CCMP Appendix 1 5.2	QA-10	Marshal / Stability	AASHTO T-245		Per source, irregularity is observed	St'd Form	Party B & C	Party C	
				QA-11	Marshal / Flow	AASHTO T-245		Per source, irregularity is observed	St'd Form	Party B & C	Party C	
				QA-12	Marshal / Air Void	AASHTO T-245		Per source, irregularity is observed	St'd Form	Party B & C	Party C	
		Hot Bin		QA-13	Grading			Per source, irregularity is observed	St'd Form	Party B & C	Party C	
Party C	Execution	Hot Mix	Manual for Asphalt Pavement / Japan	QA-14	Spreading Temperature	Japan Road Association	≧ 110°C On arrival	1 time / 1000m2	Stud Form	Party B & C	Party C	
		Prime Coat	Manual for Asphalt Pavement / Japan	QA-15	Application volume	Japan Road Association	≧ 1.0 lit/m2	1 time / 1000m2	Check List	Party B & C	Party C	
		Tack	Manual for Asphalt Pavement / Japan	QA-16	Application volume	Japan Road Association	≧ 0.4 lit./m2	1 time / 1000m2	Check List	Party B & C	Party C	
		Coring	Manual for Asphalt Pavement / Japan	QA-17	Thickness	Japan Road Association	-0.7 mm : Surface Course -0.9 mm : Binder Course	1 time / 1000m2	St'd Form	Party B & C	Party C	
		Coring	Manual for Asphalt Pavement / Japan	QA-18	Degree of compaction	Japan Road Association	≧ 98%	1 time / 1000m2	St'd Form	Party B & C	Party C	
		SBST or DBST	Party C	Material	Aggregate	CCMP Appendix 1 5.1	QA-19	Sieve Analysis / Grading	AASHTO T-27	Table shown in Appendix 1 5.1	Per source, irregularity is observed	St'd Form
CCMP Appendix 1 5.1	QA-20					Abrasion	AASHTO T-96	≧ 40%	Per source, irregularity is observed	St'd Form	Party B & C	Party C
CS 4.4.3.1	QA-21					Fractured Faces	AASHTO M147-6S	≧ 75% (2 fractured faces) ≧ 90% (1 fractured faces)	Per source, irregularity is observed	Check List	Party B & C	Party C
CCMP Appendix 1 5.1	QA-22					Flakiness Index Test	BS-82	≧ 33%	Per source, irregularity is observed	Check List	Party B & C	Party C
Prime Coat	CCMP Appendix 1 5.2			QA-23	Shown in Clause 5.2	Shown in Clause 5.2	Shown in Clause 5.2	Per source, irregularity is observed	St'd Form	Party B & C	Party C	
Tack Coat / Binding material	CCMP Appendix 1 5.2			QA-24	Shown in Clause 5.2	Shown in Clause 5.2	Shown in Clause 5.2	Per source, irregularity is observed	St'd Form	Party B & C	Party C	
Prime Coat	Manual for Asphalt Pavement / Japan			QA-25	Application volume	Japan Road Association	≧ 1.0 lit/m2	1 time / 1000m2	Check List	Party B & C	Party C	
Tack	None			QA-26	Application volume	None	≧ 1.8 lit./m2 DBST 1st layer ≧ 1.2 lit./m2 DBST 2nd layer	1 time / 1000m2	Check List	Party B & C	Party C	
Tack	None			QA-27	Application volume	None	≧ 1.8 lit./m2 SBST	1 time / 1000m2	Check List	Party B & C	Party C	

11.3 Piling Works

11.3.1 Flow of the Works

Bridge works consist of piling works, structural excavation and backfilling, sub-structure works and superstructure works. Since quality control for excavation and backfilling can be carried out in accordance with the requirements stipulated in clause 11.1 Earth Works and that for structure works with those in clause 11.4 Concrete Works, this clause describes for piling works.

The yellow and blue square are quality control activities and as-built measuring control activities respectively. The squares on the right side are the identification code of quality control and as-built measuring control items.

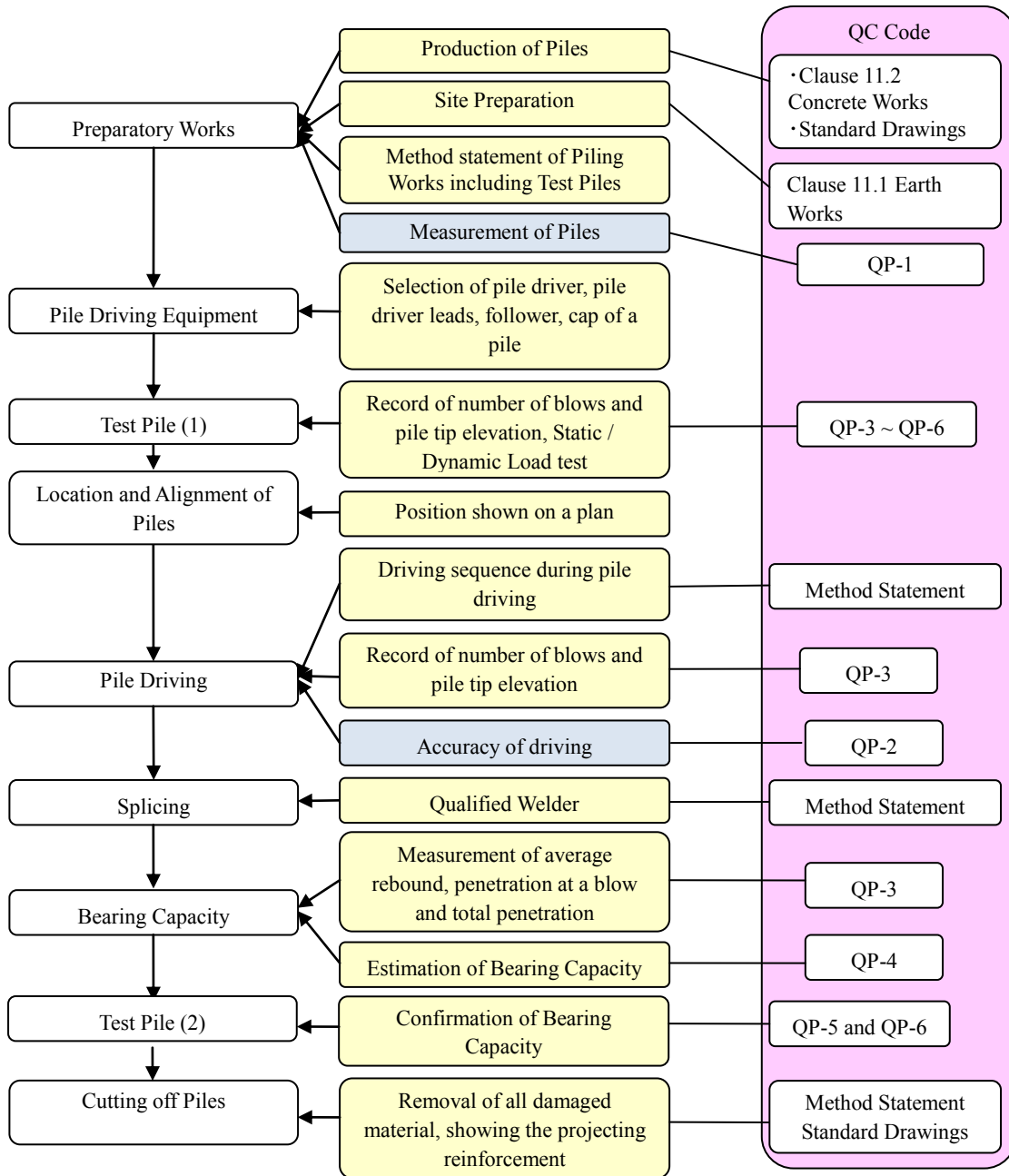


Figure 11-7 Flow of Piling Works

(1) Piling Works

Piling works shall be witnessed by Party C, when piling is about complete. A record of piling works shall be kept by Party B and submitted to Party C within 24 hours. The record shall contain the following information.

- Date of Driving
- Date of Casting and Identification Number
- Location of Pile
- Length of Pile and Cross Section
- Ground Level before Driving
- Estimated Tip Elevation (as shown on the drawings)
- Actual Tip Elevation after Driving
- Verticality of Piles
- Number of Blows for Each 500 mm Penetration from Start of Driving
- Number of Blows for each 100 mm Penetration in last 1.0 m
- Hammer Type, Weight and Rated Energy
- Calculation of Bearing Capacity using the Formula agreed with Party C
- Details of Condition of Pile Head
- Others

(2) Test Piles

Test piles shall be carried out as specified in the drawings and/or directed by Party C. Test shall be either static load test or dynamic load test, which shall be witnessed by Party C. The record shall be kept and submitted to Party C for approval as agreed.

Test Piles shall be conducted for the following reasons.

- To check the bearing capacity of driven test piles by Formula mentioned in clause 11.3.1 (7), Static Load Test or Dynamic Load Test mentioned in Clause 5.3.3.3 of the Construction Specification.
- To determine the pile length or to check the designed pile length.
- To make driving criteria based on driving records of Test Pile driving and bearing capacity.
- To confirm the Size of Driving Hammer.
- To confirm the capacity of driven working piles.

(3) Typical Execution Flow of Driving Piles

Typical execution flow of driving piles is shown in the Figure 11-8 Typical Execution Flowchart of Driving Piles.

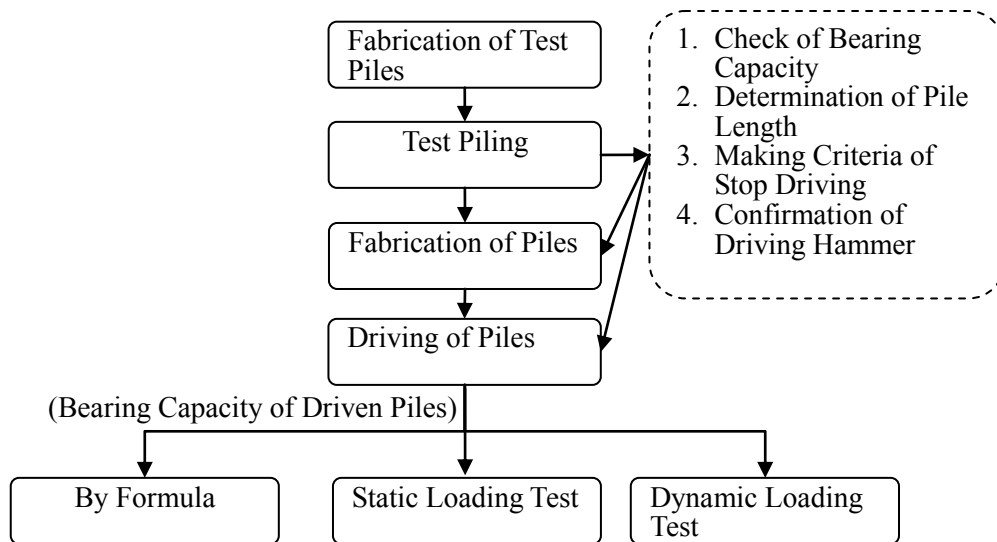


Figure 11-8 Typical Execution Flowchart of Driving Piles

(4) Selection of Hammer

The total number of the blows is limited to limit the vibration of piles and to minimize the deterioration of the quality of piles. The limit number is shown in the Table 11-4.

Table 11-4 Limit of Number of Blows

Type of pile	Total number	Driving last 10m
RC Pile	1000	500
SPP (Steel Tube Pile)	3000	1500

The selection for the hammer can be referred to the following Figure 11-9 Selection of Size of Ram.

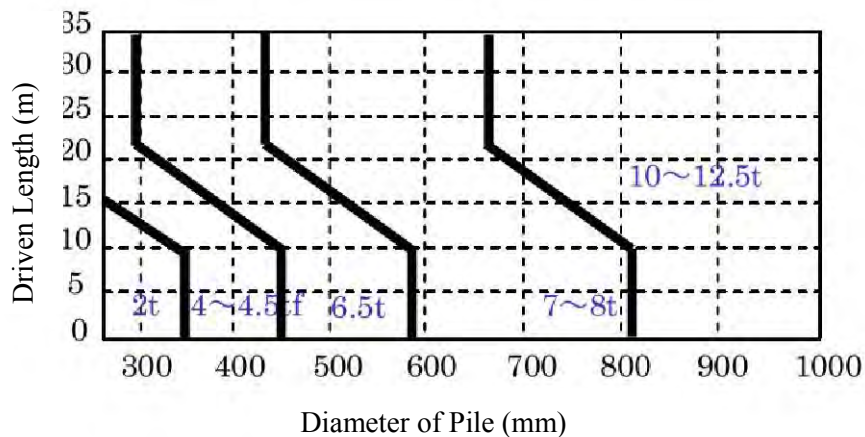


Figure 11-9 Selection of Size of Ram

(5) Criteria of Stop driving

Criteria of stop driving shall be determined based on the results of bearing capacity and driving records of test piles. Sample of criteria is shown in the following Table 11-5 Sample of Criteria of Stop Driving.

Table 11-5 Sample of Criteria of Stop Driving

Type of Bearing Strata	Criteria
Normal Strata	<ul style="list-style-type: none"> • Penetration per blow last 1m shall be is 3~5mm • Penetration per blow shall be less than 2mm
Hard Strata	<ul style="list-style-type: none"> • Penetration into hard strata shall be more than 1~2 times of side or diameter of piles.
Rock	<ul style="list-style-type: none"> • Penetration of weathered rock. • Penetration per blow shall be less than 1mm

(6) Driving Record

The preparation and recording of driving piles shall be done properly. The procedures are shown below.

<Setup of the Driving>

- To mark the measuring scale on the piles as shown in the Figure 11-10 Arrangement of Piles and Instrument.
- To set the level instruments to monitor the penetration as shown in the same Figure 11-10.

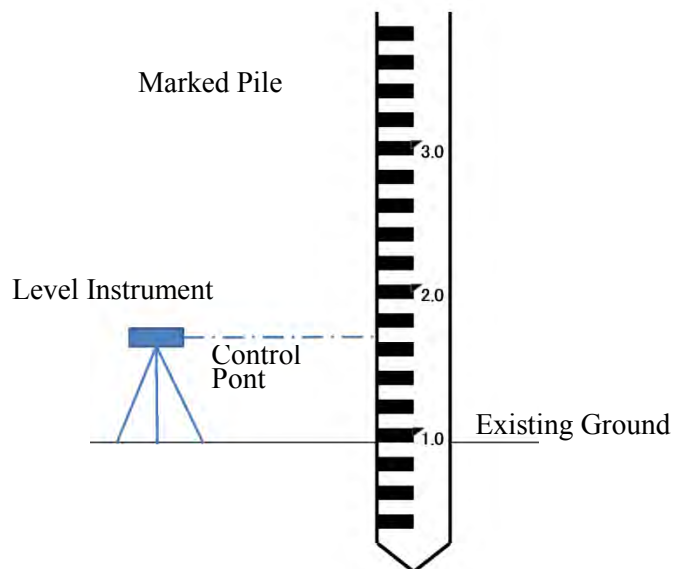


Figure 11-10 Arrangement of Piles and Instrument

<Record of Driving>

- The penetration and rebound records shall be obtained before stop driving as

shown in the Figure 11-11 Method of Driving Record.

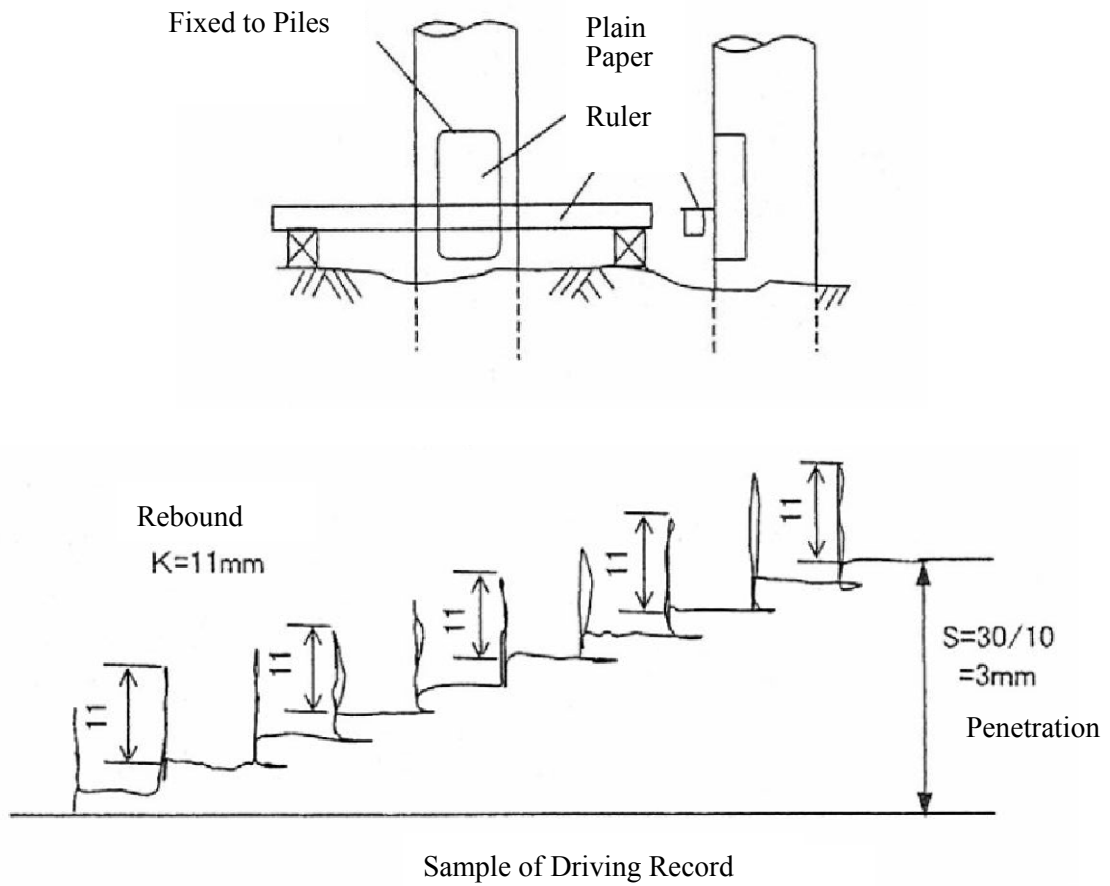


Figure 11-11 Method of Driving Record

- The driving record shall be kept properly. The Sample of driving record form is shown in the Figure 11-12.

No.

Date: _____

Budget Year	Province
Chapter	Bridge Number
Name of Party B	Name of Party C

Pile Type	SPP	Driving Started	Pile Elev.	Top	Toe	Hammer Data	Diesel Hammer
Total Pile Length	40 m	Driving finished	Design Elev.	6.892m	-28.108m	Model	Kobelco
Design Bearing Cap. 100tf.		Control Elevation (Level)	6.792m	Actual Elev.	8.942m	Type/Length	Diesel Cylinder
Design Bearing Cap. 981KN				NGL.	6.506m	Capacity/weight	3.5t (Ram Wt)
				Verticality	1/75		

Reading of Piles	No. of Blows	Total No. of Blows	Pile Toe Elevation	Penetration per Blow(mm)	Bearing Capacity KN
21.50					
22.00	45	45	-15.208	11.111	789
22.50	37	82	-15.708	13.514	709
23.00	35	117	-16.208	14.286	686
23.50	36	153	-16.708	13.889	697
24.00	34	187	-17.208	14.706	674
24.50	34	221	-17.708	14.706	674
25.00	34	255	-18.208	14.706	674
25.50	34	289	-18.708	14.706	674
26.00	33	322	-19.208	15.152	662
26.50	31	353	-19.708	16.129	638
27.00	33	386	-20.208	15.152	662
27.50	43	429	-20.708	11.628	770
28.00	54	483	-21.208	9.259	865
28.50	50	533	-21.708	10.000	833
29.00	47	580	-22.208	10.638	807
29.50	38	618	-22.708	13.158	719
30.00	34	652	-23.208	14.706	674
30.50	33	685	-23.708	15.152	662
31.00	34	719	-24.208	14.706	674
31.50	33	752	-24.708	15.152	662
32.00	30	782	-25.208	16.667	625
32.50	32	814	-25.708	15.625	650
33.00	42	856	-26.208	11.905	761
33.50	46	902	-26.708	10.870	798
34.00	213	1,115	-27.208	2.347	1,349
34.50	195	1,310	-27.708	2.564	1,326
35.00	160	1,470	-28.208	3.125	1,269
35.50	123	1,593	-28.708	4.065	1,184
36.00	101	1,694	-29.208	4.950	1,114
36.50	95	1,789	-29.708	5.263	1,092
37.00	164	1,953	-30.208	3.049	1,277
37.50	148	2,101	-30.708	3.378	1,245
37.85	166	2,267	-31.058	2.108	1,829

Allowable Bearing Capacity
Modified Hiley's Formula

$$R_a = \frac{1}{3} R_u$$

$$= \frac{1}{3} \left[\frac{2WH(W)}{(S+K)(W+W_p)} \right]$$

$$= \frac{1}{3} \left[\frac{49490}{88.40344} \right]$$

$$= 186.61 \text{ tf}$$

$R_s = 1,829 \text{ KN} > 981 \text{ KN} \quad \text{OK}$

Where

R_a = Allowable Bearing Capacity
 R_u = Ultimate Bearing Capacity
 W_p = Weight of Pile, tf = 6.204
 W = Weight of Hammer, tf = 3.50
 H = Drop Height, mm = 2,020
 S = Penetration per Blow, mm = 2.11
 K = Rebound, mm = 7

Figure 11-12 Sample of Driving Record Form

(7) Calculation of Bearing Capacity with Driving Records

There are several formulas to calculate the bearing capacity. In this clause, two typical formulas are introduced. One is Modified Hiley's Formula which has been used for civil work foundation in many countries. The other is Simple Estimate Formula has

been used for the building works in Japan and piling works in Cambodia. Among these two formulas, Modified Hiley's Formula is recommended for force account project since this formula is very reliable as the rebound value has been considered.

<Modified Hiley's Formula>

The bearing values for concrete and steel pile will be determined by the following formulas:

$$R_u = \frac{2WH \times (W)}{(S+K) \times (W+W_p)} \quad \text{Diesel Hammer}$$

$$R_u = \frac{WH \times (W)}{(S+K) \times (W+W_p)} \quad \text{Drop Hammer}$$

$$Ra = \frac{R_u}{FS}$$

Where:

- R_u = ultimate capacity of piles (KN)
- R_a = capacity of pile (KN)
- W = Weight of ram or hammer (KN)
- H = height of fall of ram (mm)
- W_p = weight of pile (KN)
- S = average penetration for the last ten blows (mm)
- K = Rebound (mm)
- FS = factor of safety (3)

e.g.

- W = 35 (KN)
- H = 2000 (mm)
- W_p = 60 (KN)
- S = 2.0 (mm)
- K = 7.0 (mm)
- FS = 3

$$R_u = \frac{2WH \times (W)}{(S+K) \times (W+W_p)}$$

$$= 4,900,000/855$$

$$= 5,731 \text{ KN}$$

$$Ra = R_u/3 = 1,910 \text{ KN}$$

<Simple Estimate Formula>

The bearing values for concrete and steel pile will be determined by the following formula:

$$R_u = \frac{2WH}{(5S+0.1)} \dots\dots\dots \text{Diesel Hammer(Single Action)}$$

$$R_u = \frac{WH}{(5S+0.1)} \dots\dots\dots \text{Drop Hammer}$$

Where:

- Ra = capacity of pile (KN)
- W = Weight of ram or hammer (KN)
- H = height of fall of ram (m)
- S = average penetration for the last ten blows (m)

e.g.

- W = 35 (KN)
- H = 2 (m)
- S = 0.003 (m)

$$R_a = \frac{2WH}{(5S+0.1)}$$

$$=140/0.115=1,217 \text{ KN}$$

11.3.2 Quality Control Chart and Forms

The quality control work for concrete works shall be done according to the Table 11-7 (Q-4) Quality Control Chart for Concrete Works. In case the piles are produced at a factory, Party B has to secure the results of quality control records for the materials and trial mix for design proportion from a factory. A sample of quality control sheet for concrete work is attached in Appendix G.

The quality control for piling works shall be done according to Table 11-6 (Q-4) Quality Control Chart for Piling Works. Quality control sheets for piling works are attached in Appendix F.

11.3.3 As-built Measuring Control Chart and Forms

Eccentricity of piles in whole footing shall be measured and confirmed as per allowable range. The result of the eccentricity shall be submitted to Party C. Quality

control sheets for eccentricity of piles are attached in Appendix F.

11.3.4 Documentation for Improvement: Check List

Check lists for Piling Work are enclosed in Appendix H.

Table 11-6 (Q-4) Quality Control Chart for Piling Works

Description		Specs	No.	Test Method	Standard	Tolerance	Frequency	Record method	Custody of Records	Witness	
Piling Work	Execution	Precast RC Pile	CS 5.3.2.1	QP-1	Measurement of the distance from the line stretched from tip to butt to any surface		$\leq 1/1000$ of the length	Every pile	St'd Form	Party B & C	Party C
		Driving Piles	CS 5.3.3.2	QP-2	Measurement of positions of pile heads comparing the		$\leq 80\text{mm}$	Every pile	St'd Form	Party B & C	Party C
					Measurement of the center of gravity of row comparing		$\leq 50\text{mm}$	Every row of piles	St'd Form	Party B & C	Party C
			CS 5.3.3.3	QP-3	Recording driving			Every pile	St'd Form	Party B & C	Party C
		Bearing Capacity	CS 5.3.3.3	QP-4	Driving formula	JRA 17.10	\leq Pile Load calculated in the design, Safety factor of 3	Every pile		Party B & C	
				QP-5	Static Load Test		\leq Pile Load calculated in the design, Safety factor of 3	Test Pile		Party B & C	Party C
				QP-6	Dynamic Load Test	ASTM D4945	\leq Pile Load calculated in the design, Safety factor of 3	Test Pile		Party B & C	Party C

Note : CS (Construction Specification)

11.4 Concrete Works

11.4.1 Flow of the Works

The flows of Concrete Works has been prepared and shown in the Figure 11-13 Flow of Concrete Works. The yellow and blue square are quality control activities and as-built measuring control activities respectively. The squares on the right side are the identification code of as-built measuring quality control and as-built measuring control items.

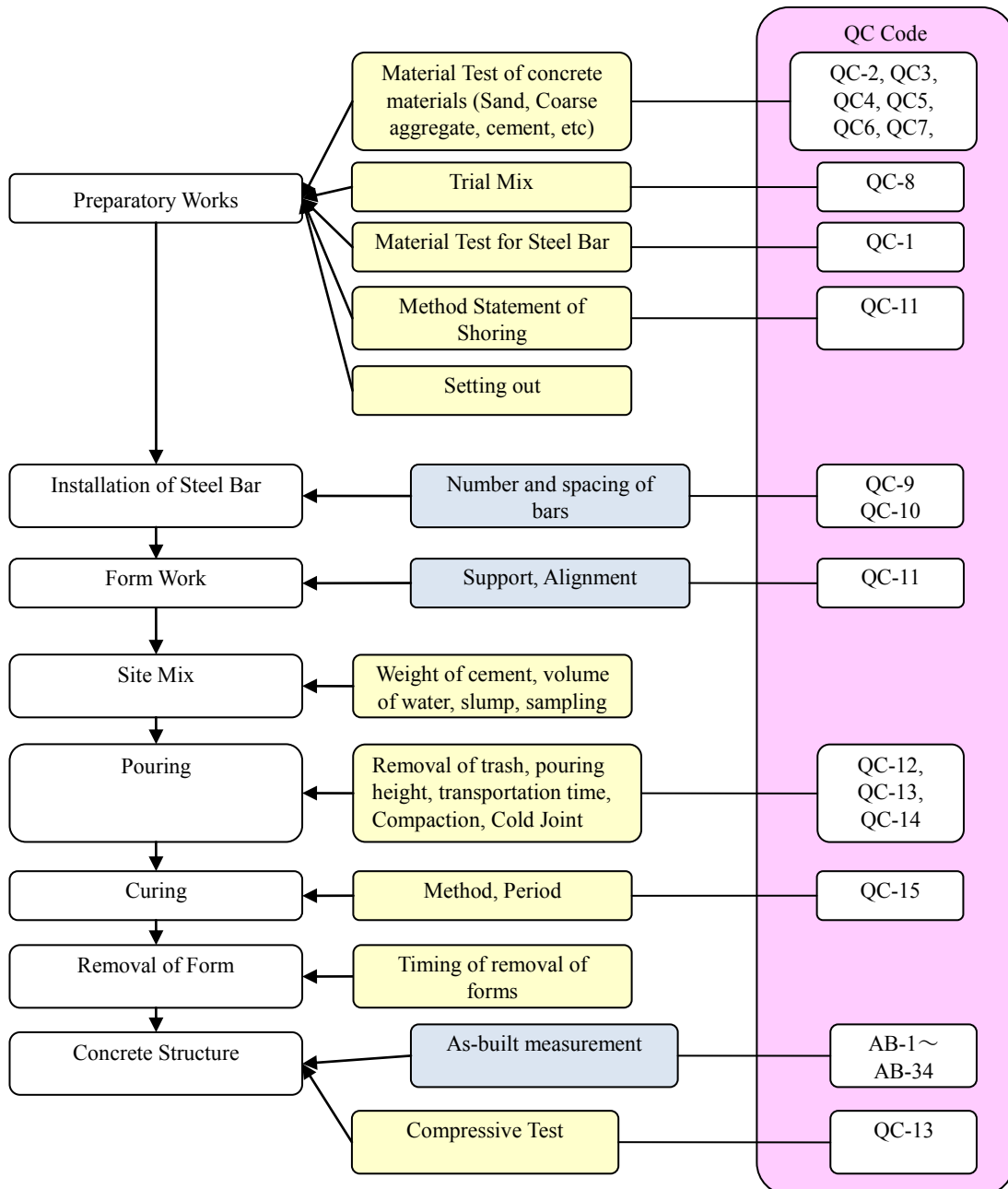


Figure 11-13 Flow of Concrete Works

11.4.2 Quality Control Chart and Forms

The quality control work shall be done according to Table 11-7 (Q-4) Quality Control Chart for Concrete Works. In case the concrete is procured from a concrete batching plant, Party B has to secure the results of quality control records for the materials and trial mix for design proportion from manufacturers. A sample of daily quality control sheet for concrete work is attached in Appendix G.

11.4.3 As-built Measuring Control Chart and Forms

Please refer to its forms. The as-built measuring control shall be done according to Table 11-8 (A-2) As-Built Control Chart for Concrete Works. Necessary forms shall be prepared based on the sample forms as attached in Appendix A.

11.4.4 Documentation for Improvement: Check List

Check list for Concrete Work is enclosed in Appendix H.

Table 11-7 (Q-4) Quality Control Chart for Concrete Works

Description	Specs	No.	Test Method	Standard	Tolerance	Frequency	Record method	Custody of Records	Witness	
Concrete	Material	Deformed Bar	QC-1	Mill Certificate	AASHTO T-68	Grade 400 (\cong 420Mpa)	Photocopy	Party B & C	Party C	
		Fine Aggregate	QC-2	Grading	AASHTO 1A	Within the ranges	St'd Form	Party B & C	Party C	
		Course Aggregate	QC-3	Grading	AASHTO 1A	Within the ranges	St'd Form	Party B & C	Party C	
			QC-4	Abrasion	AASHTO T-96	\leq 35% at 500 revolutions	St'd Form	Party B & C	Party C	
		Water	QC-5	Flakiness Index	BS-82	\leq 33%	St'd Form	Party B & C	Party C	
			QC-6	Taste of Water		Potable	Check List	Party B & C	Party C	
			Cement	QC-7	Manufacturer's Certificate	AASHTO T-131	Portland Cement Type 1	Photocopy	Party B & C	Party C
	Mix Proportion	CS 5.1.2.5	QC-8	Trial Mix		shown in the CS 5.1.2.5	St'd Form	Party B & C	Party C	
	Re-bar Arrangement	CS 5.2.3.3	QC-9	Placing, Supporting and Fastening			All structures	Check List	Party B & C	Party C
		CS 5.2.3.4	QC-10	Splicing		40D	All structures	Check List	Party B & C	Party C
	Forms	CS 4.1.4.5	QC-11	Shape, Strength, rigidity etc	Specified in CS	N/A	Before pourings	Check List	Party B & C	Party C
	Slump	CS 5.1.2.2	QC-12	Slump cone	AASHTO T-119	50-100	Every Truck	Check List	Party B & C	Party C
	Concrete Strength	CS 5.1.2.4	QC-13	Compressive Test	AASHTO T-22,23	\cong Requirement	First batch & Every 25 m3	Check List	Party B & C	Party C
	Compaction	CS 5.1.4.7	QC-14	Observation	Specified in CS	N/A	All pourings	Check List	Party B & C	Party C
	Curing	CS 5.1.4.8	QC-15	Observation	Specified in CS	N/A	All pourings	Check List	Party B & C	Party C
Execution										

Table 11-8 (A-2) As-Built Control Chart for Concrete Works

Description	Specs	No.	Measured Items	Method	Tolerance	Frequency	Record method	Custody of Records	Witness
Abutment	Civil Works Handbook/Japan	AB-1	Elevation of bearing seat	Level Instrument	± 20 mm	every structure	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-2	Thickness of footing	Measuring Tape	- 20 mm	every structure	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-3	Width of parapet wall	Measuring Tape	- 10 mm	every structure	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-4	Width of bearing seat	Measuring Tape	- 10 mm	every structure	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-5	Width of footing	Measuring Tape	-50 mm	every structure	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-6	Height of abutment	Measuring Tape	-50 mm	every structure	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-7	Height of parapet wall	Measuring Tape	- 30 mm	every structure	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-8	Length of Parapet Wall	Measuring Tape	-50 mm	every structure	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-9	Length of bearing seat	Measuring Tape	-50 mm	every structure	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-10	Distance of parapet wall	Measuring Tape	± 30 mm	every structure	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-11	Distance of bearing seat (Span Length)	Measuring Tape	± 50 mm	every structure	Std Form	Party B & C	Party C
Pier Footing	Civil Works Handbook/Japan	AB-12	Elevation of bottom	Level Instrument	± 20 mm	every structure	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-13	Width	Measuring Tape	-20 mm	every structure	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-14	Height	Measuring Tape	-20 mm	every structure	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-15	Length	Measuring Tape	-20 mm	every structure	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-16	Elevation of bearing seat	Level Instrument	± 20 mm	every structure	Std Form	Party B & C	Party C
Pier Superstructure	Civil Works Handbook/Japan	AB-17	Width of structure	Measuring Tape	-20 mm	every structure	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-18	Height of structure	Measuring Tape	-50 mm	every structure	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-19	Length of structure	Measuring Tape	-50 mm	every structure	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-20	Distance of piers	Measuring Tape	± 30 mm	every structure	Std Form	Party B & C	Party C
PC/RC Girder	Civil Works Handbook/Japan	AB-21	Span length	Measuring Tape	± 50 mm	every structure	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-22	Width (Upper)	Measuring Tape	+ 10, -5 mm	every pier	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-23	Width (Lower)	Measuring Tape	± 0.5 mm	every pier	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-24	Height	Measuring Tape	+ 10, -5 mm	every pier	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-25	Length	Measuring Tape	-30 mm	every pier	Std Form	Party B & C	Party C
Box Culvert	Civil Works Handbook/Japan	AB-26	Formation level	Level Instrument	± 30 mm	inlet & outlet	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-27	Width (inside)	Measuring Tape	-30 mm	inlet & outlet	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-28	Height (inside)	Measuring Tape	± 30 mm	inlet & outlet	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-29	Thickness (slab & wall)	Measuring Tape	-20 mm	inlet & outlet	Std Form	Party B & C	Party C
Pipe Culvert	Civil Works Handbook/Japan	AB-30	Length	Measuring Tape	-50 mm (L<20m) -100 mm (20m≤L)	every culvert	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-31	Formation level	Level Instrument	± 30 mm	inlet & outlet	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-32	Width (foundation)	Measuring Tape	-50 mm	inlet & outlet	Std Form	Party B & C	Party C
Pipe Culvert	Civil Works Handbook/Japan	AB-33	Height (foundation)	Measuring Tape	- 30 mm	inlet & outlet	Std Form	Party B & C	Party C
	Civil Works Handbook/Japan	AB-34	Length	Measuring Tape	-200 mm	every culvert	Std Form	Party B & C	Party C

12 Inspection

Party C and D shall, at all times, have access to the work during its construction, and shall be furnished with every reasonable facility for ascertaining that the materials and the workmanship are in accordance with the requirements and intentions of construction specifications, special provisions, and construction plans. All work done and all materials furnished shall be subject to Party C and D inspection.

Party B shall make requests for inspection when necessary. A sample form of “Request for Inspection” is attached in Appendix I.

Inspections of Party D which are composed of Interim Inspection, Final Inspection and Warranty Inspection should be carried out by checking documents and site inspection as shown in the Table 12-1 and Table 12-2.

Checking document:

Documents of original and revised construction plans and records of Daily Quality Control shall be checked.

Site inspection:

Works which shall conform to the lines, grades, cross sections, dimensions and material requirements indicated in the specifications shall be inspected by eye and measurement.

Table 12-1 Points of Inspection

Checking Documents	<ul style="list-style-type: none">• All tests and as-built measurements specified in the technical specifications shall be carried out in conformity to their frequencies, record methods and those results shall satisfy their tolerances.• Construction work shall be carried out subject to approved construction plan.
Site Inspection	<ul style="list-style-type: none">• Measurements shall be carried out at points in a work site chosen by Party D according to the work types.• Workmanship such as material condition, level of flatness, crack appearance and so on shall be inspected by eye.• Construction methods shall be subject to approved construction plan.

Table 12-2 Check List for Inspection

Check List for Inspection

Checking Documents:

- Construction Plan
 - Is the construction plan approved by Party C? (Yes / No)
 - Is the construction plan in conformity to the specification? (Yes / No)

- Quality Control Chart (Material and Execution Test Result)
 - For each test,
 - Is the test frequency enough? (Yes / No)
 - Is the record method appropriate? (Yes / No)
 - Is the test result within its tolerance? (Yes / No)

- As-built Measurement Chart
 - For each measurement,
 - Is the measurement frequency enough? (Yes / No)
 - Is the record method appropriate? (Yes / No)
 - Is the measurement error within its tolerance? (Yes / No)

Site Inspection:

- Actual as-built measurement of works
 - For each measurement,
 - Is the measurement error within its tolerance? (Yes / No)

- Workmanship (Material, flatness, crack and etc. to be checked)
 - For asphalt concrete or DBST road surface,
 - Did you check that flush did not occur? (Yes / No)
 - Did you check that hair crack did not occur? (Yes / No)
 - Did you check that stripping did not occur? (Yes / No)
 - Did you check that flatness was good? (Yes / No)
 - For shoulder,
 - Is the shoulder proper material and certainly compacted? (Yes / No)
 - Is the shoulder grade appropriate? (Yes / No)
 - For embankment slope,
 - Is the slope grade appropriate? (Yes / No)
 - Is the slope certainly compacted ? (Yes / No)
 - For concrete work,
 - Did you check that honeycomb did not appear on the surface? (Yes / No)
 - Did you check that re-bar did not appear on the surface? (Yes / No)
 - Is the condition of the joint good? (Yes / No)

- Construction Method
 - For each construction work,
 - Is the work procedure according to the construction plan? (Yes / No)
 - Is the equipment used for the work appropriate? (Yes / No)
 - Is the material used for the work appropriate? (Yes / No)
 - Are the quality control tests done appropriately? (Yes / No)

Comments:

13 IB Performance Evaluation

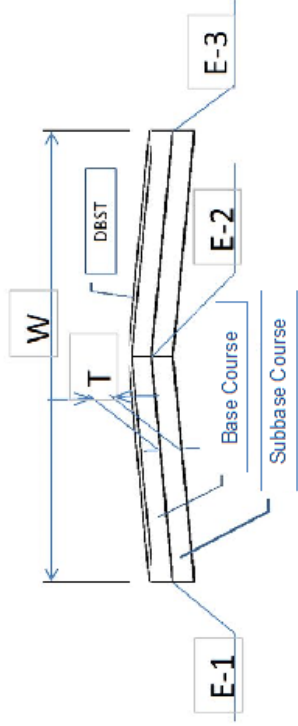
Performances of IB, in other words Party B shall be evaluated by Supervision & Evaluation Team under the RID and Evaluation & Hand-Over Team from MEF and PEAC according to the guideline named as “IB Performance Evaluation Form” promulgated by MPWT on May 02, 2008.

Appendices

A As-built Measurement Record Form

As-Built Record Form

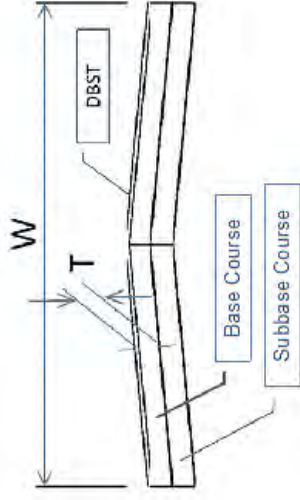
Date	
Budget Year	
Chapter	
Province	
Road Number	
Name of Structure	
Measuring Person	Name / Signature
Witness	Name / Signature



Sta	W(±50mm)			T(-45mm)			E-1(±50mm)			E-2(±50mm)			E-3(±50mm)		
	Design	Actual	Error	Design	Actual	Error	Design	Actual	Error	Design	Actual	Error	Design	Actual	Error
	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	EL	EL	(mm)	EL	EL	(mm)	EL	EL	(mm)
Sta 0+000	6000	6010	10	200	210	10	15.121	15.131	10	15.721	15.710	-11	15.121	15.141	20
Sta 0+040	6000	-	-	200	-	-	15.621	15.609	-12	16.221	16.209	-12	15.621	15.601	-20
Sta 0+080	6000	6020	20	200	-	-	16.121	16.133	12	16.721	16.733	12	16.121	16.176	55
Sta 0+120	6000	-	-	200	-	-	16.621	16.631	10	17.221	17.244	23	16.621	16.567	-54
Sta 0+160	6000	6020	20	200	-	-	17.121	17.112	-9	17.721	17.755	34	17.121	17.091	-30
Sta 0+200	6000	-	-	200	150	-50	17.621	17.651	30	18.221	18.255	34	17.621	17.581	-40
Sta 0+240	6000	6060	60	200	-	-	18.121	18.151	30	18.721	18.764	43	18.121	18.081	-40
Sta 0+280	6000	-	-	200	-	-	18.621	18.631	10	19.221	19.264	43	18.621	18.655	34
Sta 0+320	6000	6010	10	200	-	-	19.121	19.061	-60	19.721	19.764	43	19.121	19.165	44
Sta 0+360	6000	-	-	200	-	-	19.621	19.576	-45	20.221	20.264	43	19.621	19.664	43
Sta 0+400	6000	5990	-10	200	230	30	20.121	20.071	-50	20.721	20.744	23	20.121	20.165	44
Sta 0+440	6000	-	-	200	-	-	20.621	20.644	23	21.221	21.187	-34	20.621	20.571	-50
Sta 0+480	6000	5980	-20	200	-	-	21.121	21.077	-44	21.721	21.688	-33	21.121	21.154	33
Sta 0+520	6000	-	-	200	-	-	21.621	21.671	50	22.221	22.187	-34	21.621	21.581	-40
Sta 0+560	6000	5950	-50	200	-	-	22.121	22.087	-34	22.721	22.755	34	22.121	22.181	60
Sta 0+600	6000	-	-	200	190	-10	22.621	22.655	34	23.221	23.255	34	22.621	22.581	-40
Sta 0+640	6000	5960	-40	200	-	-	23.121	23.076	-45	23.721	23.764	43	23.121	23.071	-50
Sta 0+680	6000	-	-	200	-	-	23.621	23.655	34	24.221	24.255	34	23.621	23.591	-30
Sta 0+720	6000	5990	-10	200	-	-	24.121	24.166	45	24.721	24.765	44	24.121	24.161	40
Sta 0+760	6000	-	-	200	-	-	24.621	24.664	43	25.221	25.264	43	24.621	24.589	-32
Sta 0+800	6000	6010	10	200	220	20	25.121	25.166	45	25.721	25.755	34	25.121	25.165	44

As-Built Record Form

Date	
Budget Year	
Chapter	
Province	
Road Number	
Name of Structure	
Measuring Person	Name / Signature
Witness	Name / Signature



Sta	W(± 50 mm)			T(-45mm)		
	Design (mm)	Actual (mm)	Error (mm)	Design (mm)	Actual (mm)	Error (mm)
Sta 0+000	6000	6010	10	200	210	10
Sta 0+040	6000	-	-	200	-	-
Sta 0+080	6000	6020	20	200	-	-
Sta 0+120	6000	-	-	200	-	-
Sta 0+160	6000	6020	20	200	-	-
Sta 0+200	6000	-	-	200	150	-50
Sta 0+240	6000	6060	60	200	-	-
Sta 0+280	6000	-	-	200	-	-
Sta 0+320	6000	6010	10	200	-	-
Sta 0+360	6000	-	-	200	-	-
Sta 0+400	6000	5990	-10	200	230	30
Sta 0+440	6000	-	-	200	-	-
Sta 0+480	6000	5980	-20	200	-	-
Sta 0+520	6000	-	-	200	-	-
Sta 0+560	6000	5950	-50	200	-	-
Sta 0+600	6000	-	-	200	190	-10
Sta 0+640	6000	5960	-40	200	-	-
Sta 0+680	6000	-	-	200	-	-
Sta 0+720	6000	5990	-10	200	-	-
Sta 0+760	6000	-	-	200	-	-
Sta 0+800	6000	6010	10	200	220	20

B Sand Cone Test Method and Test Sheet

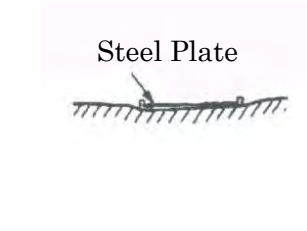
Test method for soil density by the sand replacement method (Measurement)

①



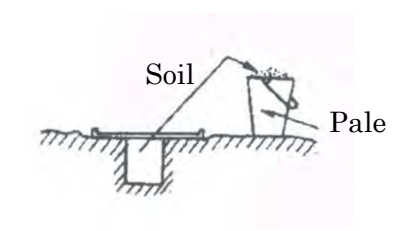
Remove loose material and dirt, then level the area approximately 35cm diameter

②



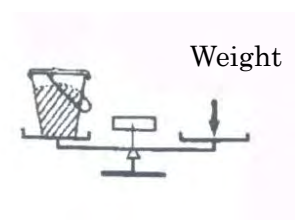
Place the steel plate closely on the ground

③



Dig a hole and extract soil and keep in a pale.
Hole size is determined in advance.

④



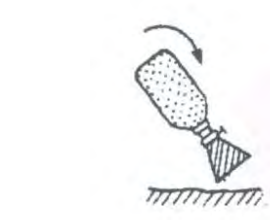
Weigh soil extracted and pale

⑤



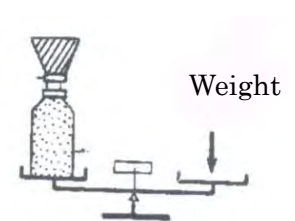
Fill sand into a jag

⑥



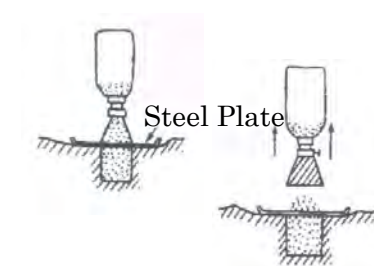
Remove extra sand from a jag

⑦



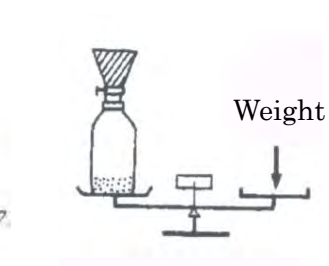
Weigh sand and jag + attachment

⑧



Fill sand into the hole.
Close the valve after sand flow stops

⑨



Weigh remaining sand and jag + attachment

Calibration Sheet for the Sand Cone Apparatus

Project Name: _____

Reference No.: _____

Date of Calibration: _____

(a) Sand type: _____

(b) Density of sand

Trial number	1	2	3
Volume of mold (V_1)			
Mass of baseplate and empty mold (M_1)			
Mass of baseplate, mold, and sand (M_2)			
Mass of sand $M_3 = M_2 - M_1$			
Density of sand $\rho_1 = M_3 / V_1$			

Density of sand (average value): _____

(c) Volume of funnel and baseplate

Trial number	1	2	3
Initial mass of funnel, container, and sand (M_4)			
Final mass of funnel, container, and sand (M_5)			
Mass of sand in funnel and baseplate (M_6)			
Volume of funnel and baseplate $V_2 = M_6 / \rho_1$			

Volume of funnel and baseplate (average value): _____

Submitted by : _____ on the date of : _____

Checked by : _____ on the date of : _____

Approved by : _____ on the date of : _____

Calculation Sheet for the Sand Cone Apparatus

Project Name: _____

Reference No.: _____

Sand density (ρ_1): _____

Test Number	1	2	3	4	5
Date					
Location					
Elevation					
Sand cone test --- Volume of hole					
Initial mass of apparatus (M_7)					
Final mass of apparatus (M_8)					
Sand used $M_9 = M_7 - M_8$					
Volume of sand $V_3 = M_9 / \rho_1$					
Volume of funnel and baseplate (V_2)					
Volume of hole $V_4 = V_3 - V_2$					
Sand cone test --- Mass of wet soil					
Empty container (M_{10})					
Container plus wet soil (M_{11})					
Wet soil $M_{12} = M_{11} - M_{10}$					
Water content test					
Mass of empty cooking pan (M_c)					
Mass of cooking pan + wet soil (M_{wc})					
Mass of cooking pan + dry soil (M_{dc})					
Mass of water $M_w = M_{wc} - M_{dc}$					
Mass of solids $M_s = M_{dc} - M_c$					
Water content $w = M_w / M_s$					
Calculated values					
Wet density $\rho_t = M_{12} / V_4$					
Dry density $\rho_d = \rho_t / (1 + w)$					
Laboratory maximum dry density (ρ_{dmax})					
Relative compaction = $100 \rho_d / \rho_{dmax}$					
Passed / Failed					

Submitted by: _____ on the date of: _____

Checked by: _____ on the date of: _____

Approved by: _____ on the date of: _____

C Check Sheet for Proof Rolling

Check Sheet for Proof Rolling

Budget Year	Province	Name of Part B
Chapter	Road Number	Name of Part C

P : Pass
F : Fail

Date	Work Items ¹⁾	Section	Length(m)	L/R/ L&R	Load ²⁾ (P/F)	Tire ³⁾ (P/F)	Result of Test (P/F)	In charge(Party B)		In charge(Party C)	
								Name	Sign	Name	Sign
		~Sta.									
		~Sta.									
		~Sta.									
		~Sta.									
		~Sta.									
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		~Sta.									
		~Sta.									
		~Sta.									

1) : Base course, Sub base, Capping Layer, Sub-grade
 2) : Load on the dump truck or in the water tank of tire roller shall be confirmed by visual check.
 3) : Air pressure of tires shall be confirmed by visual check.

D Check Sheet for Application of Bitumen Material

Check Sheet for Application of Bitumen Material

Budget Year	Province	Name of Part B
Chapter	Road Number	Name of Part C

Date	Work Items ¹⁾	Section	Length(m)	L/R/ L&R	Target Appli- cation (lit./m ²)	Actual Appli- cation (lit./m ²)	In charge(Party B)		In charge(Party C)	
							Name	Sign	Name	Sign
		Sta. ~Sta.								
		Sta. ~Sta.								
		Sta. ~Sta.								
		Sta. ~Sta.								
		Sta. ~Sta.								
		Sta. ~Sta.								
		Sta. ~Sta.								
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		Sta. ~Sta.								
		Sta. ~Sta.								
		Sta. ~Sta.								
		Sta. ~Sta.								

1) : SBST, DBST, Asphalt Concrete / Prime Coat, Tack Coat

E Quality Control Sheet for Earth Work

SUMMARY OF TESTS RESULTS

Project Name : External Access Road at 2 x 50MW Coal fired Power Plant at Stung Hav

Customer Name : MEC

Received Date : June 14, 2012

Date of Testing : June 15, 2012

Source Material : 0-Tres Stung Hav

Material : Soil

Purpose : Embankment (①Capping Layer, ②Sub-base, ③Base-course), ④Existing Sub-grade

Select and mark ①-④

LAB N°	SOURCE OF MATERIAL	Sieve Analysis (%)			Atterberg Limits (%)		Soil Classification	Maximum Dry Density (g/cc)	Optimum Moisture Content (%)	In case of ①②③		In case of ④
		2.00mm	0.425mm	0.075mm	W _L	W _p				CBR at Point, % of MDD	CBR at Degree of Compaction (%) of existing ground	
0671	0-Tres Stung Hav	82.90	78.40	31.00	44.40	23.47	A ₂₋₇	1.935	10.6	Soaked	3.8	Soaked

Calculated by:

Checked by:

Approved by:
Director General of Laboratory .,

Mr. Men Bunny

Mr. Pich Vuthy

Purpose: Embankment (1)Capping Layer, (2)Sub-base, (3)Base-course, (4)Existing Sub-grade
SIEVE ANALYSIS

Client : MEC
Site : O-Tres Stung Hav
Material : Soil
LAB : 0671
Received Date : June 14, 2012
Date of testing : June 15, 2012

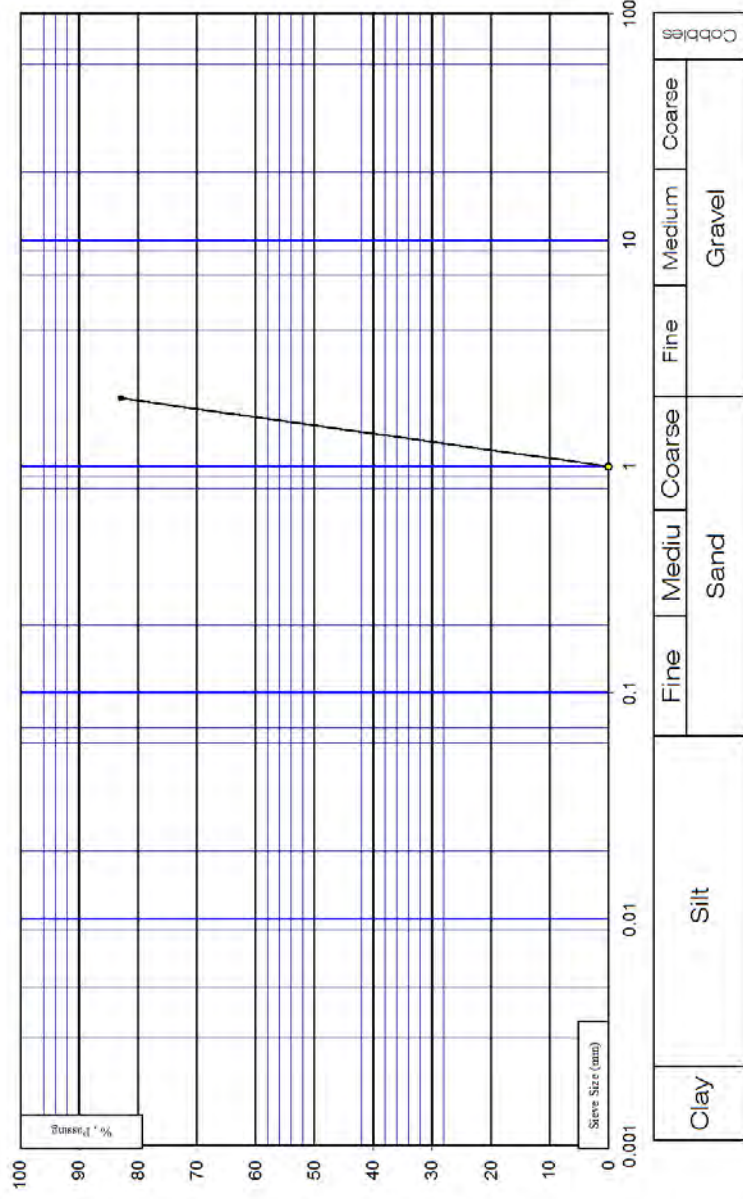
AASHTO - M57

sieve size (mm)	weight retained (g)	retained (%)	passing (%)
75.00	0.0	0.00	100.0
50.80	0.0	0.00	100.0
25.40	0.0	0.00	100.0
9.50	34.2	9.79	90.2
4.750	49.1	14.1	85.9
2.000	59.7	17.1	82.9
0.425	75.4	21.6	78.4
0.075	241.0	69.0	31.0

weight of Dry soil = 349.4 g

Water Content % =

Gravel % =	14.1
Sand % =	54.9
Silt+Clay % =	31.0

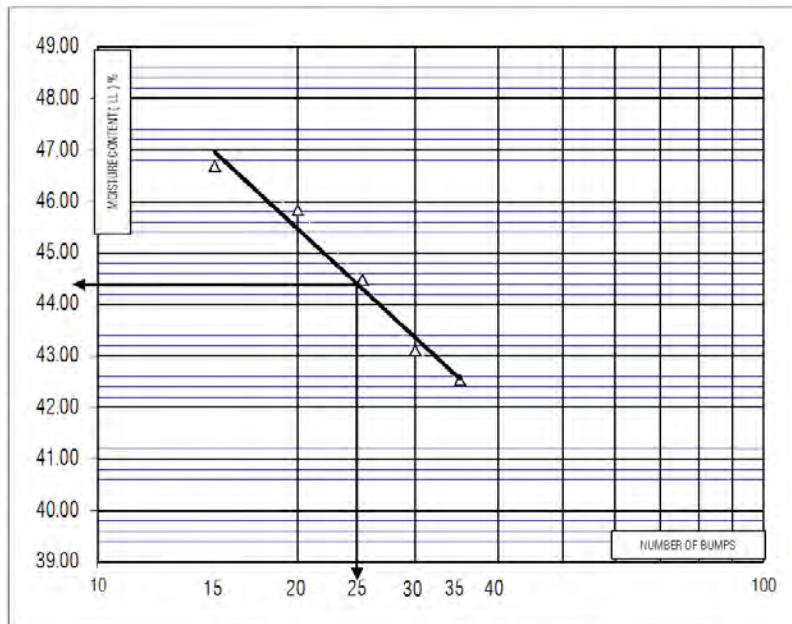


DETERMINING THE PLASTIC LIMIT AND PLASTICITY INDEX OF SOIL (AASHO T90-86)

Project Name : External Access Road at 2 x 50MW Coal fired Power Plant at Stung Hav
Customer Name : MEC
Received Date : June 14, 2012
Date of Testing : June 15, 2012
Source Material : O-Tres Stung Hav
Material : Soil
Purpose : Embankment (①Capping Layer, ②Sub-base, ③Base-course), ④Existing Sub-grade

LAB : 0761

N°	LIQUID LIMIT					PLASTIC LIMIT		
	15	20	25	30	35	T16	T20	
NUMBER OF BUMPS	15	20	25	30	35			
COTAINER N°	E26	B22	B8	D6	D7	T16	T20	
MASS OF WET SOIL + CONTAINER	g	55.1	52.5	54.6	61	58.6	18.7	18.5
MASS OF DRY SOIL + CONTAINER	g	43.1	40.4	42.1	48.8	45.5	16.4	16.2
MASS OF CONTAINER	g	17.4	14	14	20.5	14.7	6.5	6.5
MASS OF MOISTRURE	g	12	12.1	12.5	12.2	13.1	2.3	2.3
MASS OF DRY SOIL	g	25.7	26.4	28.1	28.3	30.8	9.9	9.7
MOISTRURE CONTEN	%	46.69	45.83	44.48	43.11	42.53	23.23	23.71
							23.47	



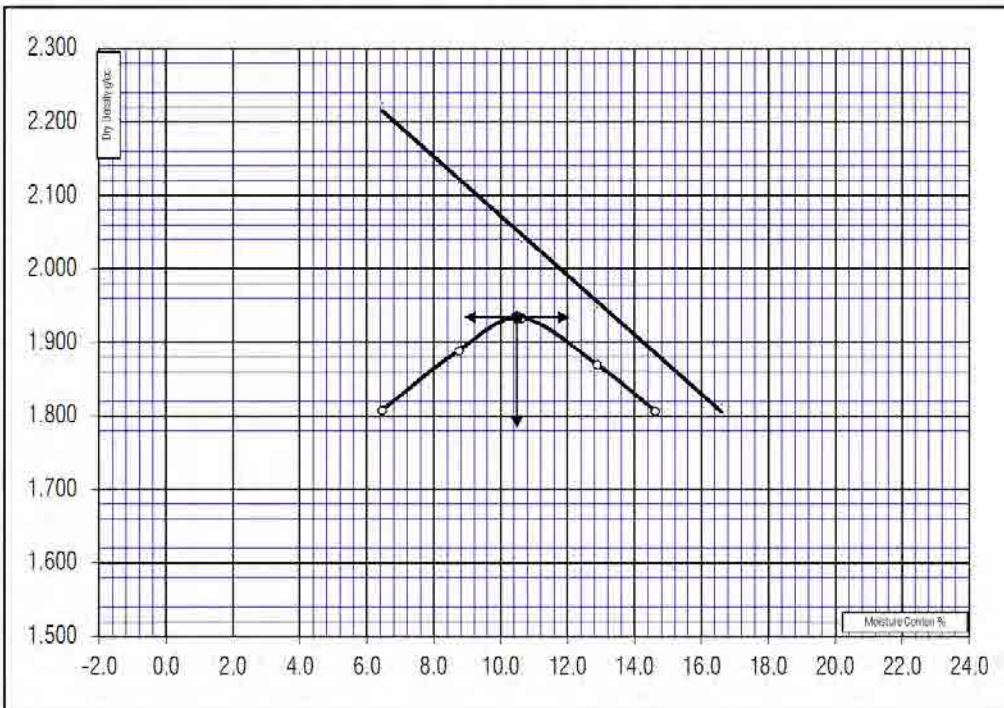
RESULTS TEST	
Liquid Limit , %	44.40
Plastic Limit , %	23.47
Plastic Index , %	20.93
Soil Classification	A ₂₋₇
Water Content , %	

MODIFIED PROCTOR

(MOISTURE - DENSITY RELATIONS OF SOILS)

*AASHTO T180-97	Project Name	: External Access Road at 2 x 50MW Coal fired Power Plant at Stung Hav
* Weight of Rammer = 4.54 kg	Customer Name	: MEC
*Free fall Height = 457mm	Received Date	: June 14, 2012
* Drop = 152.40mm	Date of Testing	: June 15, 2012
*Face of Diameter = 50.8mm	Source Material	: O-Tres Stung Hav
*Compacted = 56 blows/5layer	Material	: Soil
	Purpose	: Embankment ((1)Capping Layer, (2)Sub-base, (3)Base-course), (4)Existing Sub-grade

DENSITY						TEST RESULTS	
Wt.of Soil + Mold	g	6908.0	7184.0	7544.0	7305.0		7220.0
Wt.of Mold	g	2792.0	2792.0	3015.0	2792.0	2792.0	
Wt.of Soil	g	4116.0	4392.0	4529.0	4513.0	4428.0	
Vol. Mold	cc	2138.0	2138.0	2117.8	2138.0	2138.0	
Wet Density	g/cc	1.925	2.054	2.139	2.111	2.071	
Dry Density	g/cc	1.808	1.889	1.933	1.870	1.807	LAB N° 0761
WATER CONTENT							
Wt.of Wet Soil + Container	g	243.3	242.2	285.4	262.9	274.4	
Wt.of Dry Soil + Container	g	230.3	225.2	260.9	236.4	243.3	
Wt.of Water	g	13.0	17.0	24.5	26.5	31.1	
Wt.of Container	g	29.1	30.7	30.1	30.6	30.5	
Wt.of Dry Soil	g	201.2	194.5	230.8	205.8	212.8	
Water Content	%	6.5	8.7	10.6	12.9	14.6	



MINISTRY OF PUBLIC WORKS AND TRANSPORT
 BUILDING AND PUBLIC WORKS LABORATORY
 LBTP OF CAMBODIA

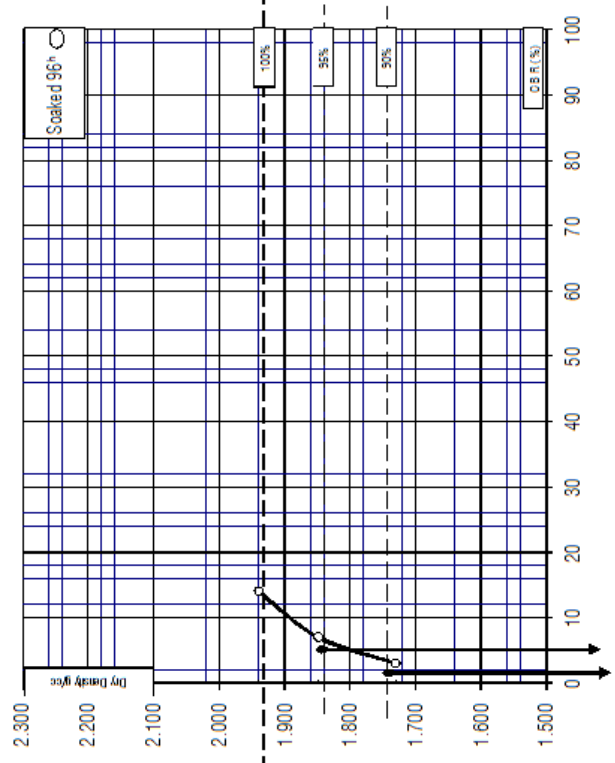
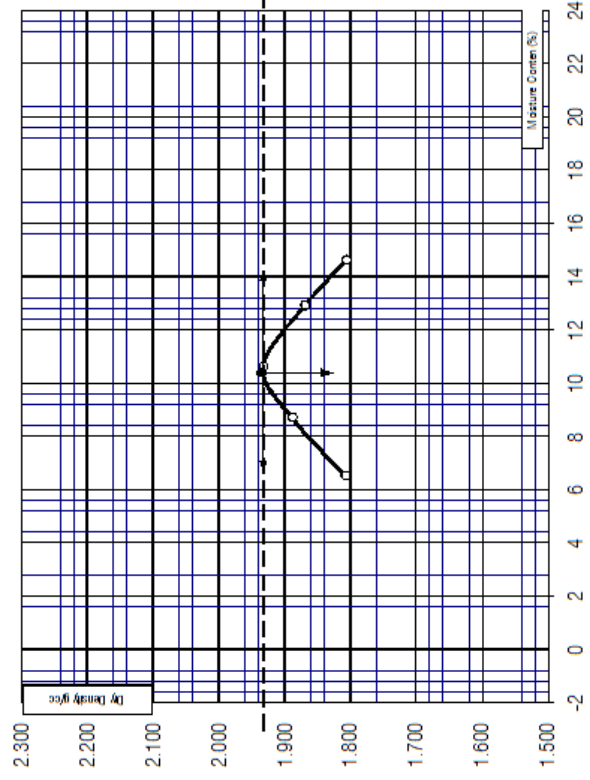
KINGDOM OF CAMBODIA
 Nation Religion King
 ស្ថាប័ន បុគ្គលិក ជាតិ

STREET598, PHUM KHOR-1, SANGKAT CHRANGCHOMRASS-2
 KHAN RUSSEY KEO, PHNOM PENH, CAMBODIA, TEL 023982240

Purpose Embankment ① Capping Layer, ② Sub-base, ③ Base-course, ④ Existing Sub-grade

PROCTOR		CALIFORNIA BEARING RATIO					Date	LAB N°
Standards	Blows	Dry Density (g/cc)	Moisture Content at Compaction (%)	Moisture Content After Soaking 96 ^h (%)	Swelling (%)	STANDARD	Date Testing	
AASHTO T-180	65	1.940	10.6	22.4	1.550	AASHTO	14-Jun-12	
MDD	30	1.849	10.6	24.3	2.331	T-193	15-Jun-12	
g/cc	10	1.731	10.8	25.2	2.950			
1.935	10.6	CBR For Soil Soaked 96 ^h at Point 95% of MDD = 7.0						

MEC Soil from 0-Tres Stung Hav



F Quality Control Sheet for Piling Work

Check sheet for Piling Works (As Built Measurement)

No.

Date: _____

Budget Year	Province
Chapter	Bridge Number
Name of Party B	Name of Party C

Abutment / Pier No. : _____

Pile No. : _____

Profile of Pile

①	ID	
②	Date of Casting	_____
③	Length of Pile	_____ m
④	Cross Section of Pile	<input type="checkbox"/> Square ___ mm × ___ mm <input type="checkbox"/> Circle Diameter: ___ mm

Measurement of Pile

①	Cross Section of Pile	<input type="checkbox"/> Square ___ mm × ___ mm <input type="checkbox"/> Circle Diameter: ___ mm
②	Length of Pile	_____ m
③	Maximum Distance from the line stretched from tip to butt to any surface	_____ m
④	②/③	$\leq 1/1000$

Check by Party C

Name of Person in charge:	
Signature:	

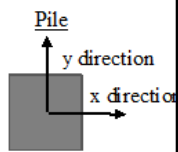
Check sheet for Piling Works (Measurement of Pile's eccentricity)

No. _____

Date: _____

Budget Year	Province	
Chapter	Bridge Number	
Name of Party B	Name of Party C	

Abutment / Pier No. : _____



Number of Pile	difference (mm)			Tolerance	Check
	x direction	y direction	total		
1	15	60	62	≤ 80mm	Pass/Fail
2	-20	40	45	≤ 80mm	Pass/Fail
3	30	-50	58	≤ 80mm	Pass/Fail
4	50	40	64	≤ 80mm	Pass/Fail
5	-60	20	63	≤ 80mm	Pass/Fail
6	70	10	71	≤ 80mm	Pass/Fail
7				≤ 80mm	Pass/Fail
8				≤ 80mm	Pass/Fail
9				≤ 80mm	Pass/Fail
10				≤ 80mm	Pass/Fail
11				≤ 80mm	Pass/Fail
12				≤ 80mm	Pass/Fail
13				≤ 80mm	Pass/Fail
14				≤ 80mm	Pass/Fail
15				≤ 80mm	Pass/Fail
16				≤ 80mm	Pass/Fail
17				≤ 80mm	Pass/Fail
18				≤ 80mm	Pass/Fail
19				≤ 80mm	Pass/Fail
20				≤ 80mm	Pass/Fail
21				≤ 80mm	Pass/Fail
22				≤ 80mm	Pass/Fail
23				≤ 80mm	Pass/Fail
24				≤ 80mm	Pass/Fail
x					
Center of Gravity	14	20	25	≤ 50mm	Pass/Fail

Check by Party C

Name of Person in charge:	
Signature:	

Check sheet for Piling Works (Driving Record)

No. _____

Date: _____

Budget Year	Province
Chapter	Bridge Number
Name of Party B	Name of Party C

Pile Type	SPP	Driving Started	Pile Elev.	Top	Toe	Hammer Data	Diesel Hammer
Total Pile Length	40 m	Driving finished	Design Elev.	6.892m	-28.108m	Model	Kobelco
Design Bearing Cap. 100tf.		Control Elevation (Level)	6.792m	Actual Elev.	8.942m	Type/Length	Diesel Cylinder
Design Bearing Cap. 981KN				NGL.	6.506m	Capacity/weight	3.5t (Ram Wt)
				Verticality	1/5		

Reading of Piles	No. of Blows	Total No. of Blows	Pile Toe Elevation	Penetration per Blow(mm)	Bearing Capacity KN
21.50					
22.00	45	45	-15.208	11.111	789
22.50	37	82	-15.708	13.514	709
23.00	35	117	-16.208	14.286	686
23.50	36	153	-16.708	13.889	697
24.00	34	187	-17.208	14.706	674
24.50	34	221	-17.708	14.706	674
25.00	34	255	-18.208	14.706	674
25.50	34	289	-18.708	14.706	674
26.00	33	322	-19.208	15.152	662
26.50	31	353	-19.708	16.129	638
27.00	33	386	-20.208	15.152	662
27.50	43	429	-20.708	11.628	770
28.00	54	483	-21.208	9.259	865
28.50	50	533	-21.708	10.000	833
29.00	47	580	-22.208	10.638	807
29.50	38	618	-22.708	13.158	719
30.00	34	652	-23.208	14.706	674
30.50	33	685	-23.708	15.152	662
31.00	34	719	-24.208	14.706	674
31.50	33	752	-24.708	15.152	662
32.00	30	782	-25.208	16.667	625
32.50	32	814	-25.708	15.625	650
33.00	42	856	-26.208	11.905	761
33.50	46	902	-26.708	10.870	798
34.00	213	1,115	-27.208	2.347	1,349
34.50	195	1,310	-27.708	2.564	1,326
35.00	160	1,470	-28.208	3.125	1,269
35.50	123	1,593	-28.708	4.065	1,184
36.00	101	1,694	-29.208	4.950	1,114
36.50	95	1,789	-29.708	5.263	1,092
37.00	164	1,953	-30.208	3.049	1,277
37.50	148	2,101	-30.708	3.378	1,245
37.85	166	2,267	-31.058	2.108	1,829

Allowable Bearing Capacity
Modified Hiley's Formula

$$R_a = \frac{1}{3} R_u$$

$$= \frac{1}{3} \left[\frac{2WH(W)}{(S+K)x(W+W_p)} \right]$$

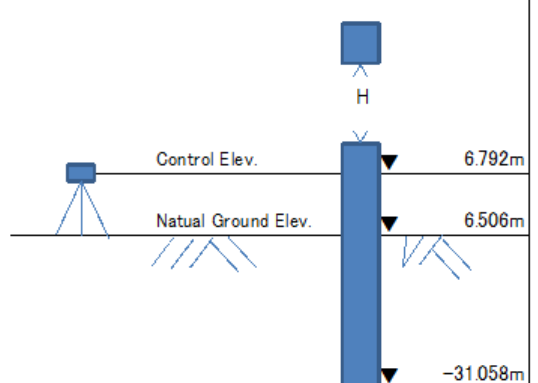
$$= \frac{1}{3} \left[\frac{49490}{88.40344} \right]$$

$$= 186.61 \text{ tf}$$

$R_s = 1,829 \text{ KN} > 981 \text{ KN} \quad \text{OK}$

Where

- R_a = Allowable Bearing Capacity
- R_u = Ultimate Bearing Capacity
- W_p = Weight of Pile, tf = 6.204
- W = Weight of Hammer, tf = 3.50
- H = Drop Height, mm = 2.020
- S = Penetration per Blow, mm = 2.11
- K = Rebound, mm = 7



G Quality Control Sheet for Concrete Work

Daily Quality Control Sheet for Concrete Work

Budget Year	Province	Name of Part B
Chapter	Road Number	Name of Part C

Date	Struc-ture	Lot	Class	Design Strength (kg/cm ²)	Qty (m ³)	Name of Supplier or Site Mix ¹⁾	Fre-quency	Slump			Test Piece Sampling			Result of Compressive Test $\sigma^{2)}$					
								Result	PIC of Party C	Sign	PIC of Party C	Sign	Result	1st	2nd	Ave.	PIC ²⁾ of Party C	Sign	
6/10	Abut	2nd	A	210			1st												
							25m3												
							50m3												
							1st												
							25m3												
							50m3												
							1st												
							25m3												
							50m3												
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							25m3												
							50m3												
							1st												
							25m3												
							50m3												
							1st												
							25m3												
							50m3												

1) : Please fill out Name of supplier or Site Mix

2) : Person in-charge

H Documentation for Improvement

Check List for Earthwork at Reconstruction Section

Earthwork at Embankment Section

Asphalt Concrete Work

DBST Work

SBST Work

Piling Work

Concrete Work

DOCUMENTATION FOR IMPROVEMENT IN EXECUTION, QUALITY AND MANAGEMENT

1. There are check lists for seven kinds of the works, such as 1) earthworks at reconstruction section, 2) earthwork at embankment section, 3) asphalt concrete work, 4) DBST work, 5) SBST work, 6) piling work and 7) concrete work.
2. The list shows test method, standard to follow and frequency for quality tests to be carried out in every activity with work procedure.
3. The project shall be divided with certain work volume as one unit to make checking in one sheet, such as earthwork and paving work in each 500 to 1000 m, each concrete structure (each bridge and each box culvert and so on).
4. Every cell in columns of "checked by Executor", "inspected by Inspector" and "confirmed by Engineer" in the check list shall be filled with date & signature, unless there are reasonable reasons to skip under the contract.
5. All quality test records shall be kept with order of activities and the corresponding check list shall be on top of those records.
6. The kind of check lists shall be added, as required.

Check List of Earthwork at Reconstruction Section

Budget Year:		Province:		Party A:		Party B:		Party C:			
Project Name:				Location:							
activity	code of QE / AR	test method	standard	frequency	checked by Executor (Party B)		inspected by Inspector (Party C)		confirmed by Engineer (Party C)		remarks
					date	sign	date	sign	date	sign	
1 Preparatory Works Material Test Capping layer Sub base Base Course Trial Embankment	QE 6	Compaction test	AASHTO T 180	per source any irregularity							
	QE 7	Modified CBR	AASHTO T 193								
	QE 8	Sieve analysis	AASHTO T 27								
	QE 9	LL PL PI	AASHTO T 89 & T 90								
	QE13	Compaction test	AASHTO T 180	per source any irregularity							
	QE 14	Modified CBR	AASHTO T 193								
	QE 15	Sieve analysis	AASHTO T 27								
	QE 16	LL PL PI	AASHTO T 89 & T 90								
	QE 20	Compaction test	AASHTO T 180	per source any irregularity							
	QE 21	Modified CBR	AASHTO T 193								
	QE 22	Sieve analysis	AASHTO T 27								
	QE 23	LL PL PI	AASHTO T 89 & T 90								
	14 Excavation	AR 1/2	Elevation & Width		every 40 m entire area						
15 Compaction	QE 11	Proof Rolling									
16 Spreading of Capping Material (1st layer)	QE 10	Field density test	AASHTO T 180	as required 5 locations / 2000 m2							
17 Compaction of Capping Layer (1st layer)	QE 11	Proof Rolling		entire area							
18	AR 3	Elevation		every 40 m							
19 Spreading of Capping Material (final layer)	AR 4	Thickness		every 200 m							
20	AR 5	Width		every 80 m							
21	QE 10	Field density test	AASHTO T 180	5 locations / 2000 m2							
22 Compaction of Capping Layer (final layer)	QE 11	Proof Rolling		entire area							
23											
24 Spreading of Sub Base Material (1st layer)	QE 17	Field density test	AASHTO T 180	as required 5 locations / 2000 m2							
25 Compaction of Sub Base Material (1st layer)	QE 18	Proof Rolling		entire area							
26	AR 6	Elevation		every 40 m							
27 Spreading of Sub Base Material (final layer)	AR 7	Thickness		every 200 m							
28	AR 8	Width		every 80 m							
29	QE 17	Field density test	AASHTO T 180	5 locations / 2000 m2							
30 Compaction of Sub Base Material (final layer)	QE 18	Proof Rolling		entire area							
31											
32 Spreading of Base Course Material (1st layer)	QE 24	Field density test	AASHTO T 180	as required 5 locations / 2000 m2							
33 Compaction of Base Course Material (1st layer)	QE 25	Proof Rolling		entire area							
34	AR 9	Thickness		every 200 m							
32 Spreading of Base Course Material (final layer)	AR 10	Width		every 80 m							
33	QE 24	Field density test	AASHTO T 180	5 locations / 2000 m2							
34 Compaction of Base Course Material (final layer)	QE 25	Proof Rolling		entire area							
35											

If capping layer is not more than 200 mm, disregard (1st layer)

If Sub Base is not more than 200 mm, disregard (1st layer) lines.

If Base Course is not more than 200 mm, disregard (1st layer) lines.

Check List of Earthwork at Embankment Section

Budget Year: _____			Province: _____			Party A: _____		Party B: _____		Party C: _____	
Project Name: _____			Location: _____			<i>QE: quality control for earthwork, AR: as-built control</i>					

activity	code of QE / AR	test method	standard	frequency	checked by Executor (Party B)		inspected by Inspector (Party C)		confirmed by Engineer (Party C)		remarks
					date	sign	date	sign	date	sign	
1 Preparatory Works	Material Test	Embankment	QE 1	Compaction test	AASHTO T 180						
			QE 2	Modified CBR	AASHTO T 193						
		Capping layer	QE 6	Compaction test	AASHTO T 180						
	QE 7		Modified CBR	AASHTO T 193							
	QE 8		Sieve analysis	AASHTO T 27							
	Sub base	QE 9	LL PL PI	AASHTO T 89 & T 90							
		QE 13	Compaction test	AASHTO T 180							
		QE 14	Modified CBR	AASHTO T 193							
		QE 15	Sieve analysis	AASHTO T 27							
	Base Course	QE 16	LL PL PI	AASHTO T 89 & T 90							
		QE 20	Compaction test	AASHTO T 180							
		QE 21	Modified CBR	AASHTO T 193							
		QE 22	Sieve analysis	AASHTO T 27							
#	Trial Embankment	QE 23	LL PL PI	AASHTO T 89 & T 90							
# Clearing and Grubbing											
#	Compaction			Semi Proof Rolling							entire area
#	Spreading of Embankment Material (1st layer)			Thickness							as required
#	Compaction of Embankment Material (1st layer)		QE 3	Field density test	AASHTO T 180						5 locations / 2000 m2
#			QE 4	Proof Rolling							entire area in each layer
#	Spreading of Embankment Material (2nd layer)			Thickness							as required
#	Compaction of Embankment Material (2nd layer)		QE 3	Field density test	AASHTO T 180						5 locations / 2000 m2
#			QE 4	Proof Rolling							entire area in each layer
#	<i>repeat until final layer</i>										
#	Spreading of Embankment Material (final layer)		AR 1/2	Elevation & Width							every 40 m in each layer
#	Compaction of Embankment Material (final layer)		QE 3	Field density test	AASHTO T 180						5 locations / 2000 m2
#			QE 4	Proof Rolling							entire area in each layer
#	Spreading of Capping Material (1st layer)			Thickness							as required
#	Compaction of Capping Layer (1st layer)		QE 10	Field density test	AASHTO T 180						5 locations / 2000 m2
#			QE 11	Proof Rolling							entire area
#	Spreading of Capping Material (final layer)		AR 3	Elevation							every 40 m
#			AR 4	Thickness							every 200 m
#			AR 5	Width							every 80 m
#	Compaction of Capping Layer (final layer)		QE 10	Field density test	AASHTO T 180						5 locations / 2000 m2
#			QE 11	Proof Rolling							entire area
#	Spreading of Sub Base Material (1st layer)			Thickness							as required
#	Compaction of Sub Base Material (1st layer)		QE 17	Field density test	AASHTO T 180						5 locations / 2000 m2
#			QE 18	Proof Rolling							entire area
#	Spreading of Sub Base Material (final layer)		AR 6	Elevation							every 40 m
#			AR 7	Thickness							every 200 m
#			AR 8	Width							every 80 m
#	Compaction of Sub Base Material (final layer)		QE 17	Field density test	AASHTO T 180						5 locations / 2000 m2
#			QE 18	Proof Rolling							entire area
#	Spreading of Base Course Material (1st layer)			Thickness							as required
#	Compaction of Base Course Material (1st layer)		QE 24	Field density test	AASHTO T 180						5 locations / 2000 m2
#			QE 25	Proof Rolling							entire area
#	Spreading of Base Course Material (final layer)		AR 9	Thickness							every 200 m
#			AR 10	Width							every 80 m
#	Compaction of Base Course Material (final layer)		QE 24	Field density test	AASHTO T 180						5 locations / 2000 m2
#			QE 25	Proof Rolling							entire area

If capping layer is not more than 200 mm, disregard (1st layer)

If Sub Base is not more than 200 mm, disregard (1st layer) lines.

If Base Course is not more than 200 mm, disregard (1st layer) lines.

Check List of Asphalt Concrete Work

Budget Year:	Province:	Party A:	Party B:	Party C:
Project Name:		<i>QA: quality control for pavement, AR: as-built control</i>		
Location:				

No.	activity	codes of QA / AR	test method	standard	frequency	checked by Executor (Party B)		inspected by Inspector (Party C)		confirmed by Engineer (Party C)		remarks
						date	sign	date	sign	date	sign	
1	Preparatory Works	Material Test	Ontario Vacuum Immersion Marshal Test	AASHTO M 17	per source any irregularity							
2		Filler	Sieve analysis/Grading	AASHTO M 29	per source							
3		Fine aggregate	Sand equivalent test	AASHTO T 176	any irregularity							
4		Coarse aggregate	Fractured faces	AASHTO M 147-6S	per source							
5			Abrasion	AASHTO T 96	any irregularity							
6			Grading	AASHTO T 27								
7		Asphalt	Manufacturer's Certificate, as shown in CCMP appendix I 5.2	as shown in CCMP appendix I 5.2	per source any irregularity							
8		Prime coat	ditto	ditto	ditto							
9		Tack coat	ditto	ditto	ditto							
10		Trial Mix /Design Mix	Marshal / Stability	AASHTO T 245	per source							
11			Marshal / Flow	AASHTO T 245	any irregularity							
12		Method of Hauling										
13	(Site Mix)		Mixing weight, Temperature									
14	Hauling		Temperature									
15	Prime Coat	QA 15	Application volume	Japan Road A association	1 time / 1000 m2							
16	Spreading of Binder Course	QA 14	Spreading temperature	ditto	1 time / 1000 m2							
17	Compaction of Binder Course	QA 17	Thickness	ditto	1 time / 1000 m2							
18		QA 18	Decrease of compaction	ditto	1 time / 1000 m2							
19	Tack coat	QA 16	Application volume	Japan Road A association	1 time / 1000 m2							
20	Spreading of Wearing Course	QA 14	Spreading temperature	ditto	1 time / 1000 m2							
21	Compaction of Wearing Course	QA 17	Thickness	ditto	1 time / 1000 m2							
22		QA 18	Decrease of compaction	ditto	1 time / 1000 m2							

Check List of Piling Works

Budget Year:		Province:		Party A:		Party B:		Party C:	
Project Name:				QP: quality control for piling, AR: as-built control					
				Location:					
activity	code of QC / AR	test method	standard	frequency	checked by Executor (Party B)	inspected by Inspector (Party C)	confirmed by Engineer (Party C)	remarks	
					date	date	date		
					sign	sign	sign		
1	Preparatory Works	Measurement of Precast Pile	QP 1	Measurement	CS 5.3.2.1			Every Pile	
1	Test Pile (1)	Recording	QP 3	Recording	CS 5.3.3.3			Every Pile	
2		Bearing Capacity	QP 4	Driving Formula	JRA 17.10			Every Pile	
3			QP 5	Static Load Test	CS 5.3.3.3			Test Pile	
4	Eccentricity	Bearing Capacity	QP 6	Dynamic Load Test	ASTM D4945			Test Pile	
5			QP 2	Measurement	CS 5.3.3.2			Every Pile	
6	Driving Piles	Recording	QP 3	Recording	CS 5.3.3.3			Every Pile	
7		Bearing Capacity	QP 4	Driving Formula	JRA 17.10			Every Pile	
8	Test pPile (2)	Bearing Capacity	QP 5	Static Load Test	CS 5.3.3.3			Test Pile	
9			QP 6	Dynamic Load Test	ASTM D4945			Test Pile	

Check List of Concrete Works

Budget Year:		Province:		Party A:		Party B:		Party C:	
Project Name:		Location:		QC: quality control for concrete, AR: as-built control					
activity	code of QC / AR	test method	standard	frequency	checked by Executor (Party B)	inspected by Inspector (Party C)	confirmed by Engineer (Party C)	remarks	
					date	date	date		
					sign	sign	sign		
1	Preparatory Works	Material Test	Fine aggregate	QC 2	Grading	AASHTO 1A	per source any irregularity		
2			Coarse aggregate	QC 3	Grading	AASHTO 1A	per source		
3				QC 4	Abrasion	AASHTO T 96	any irregularity		
4				QC 5	Flakiness Index	BS 82			
5			Water	QC 6	Taste of water		per source any irregularity		
6			Cement	QC 7	Manufacturer's Certificate	AASHTO T 131	per source any irregularity		
7			Trial Mix	QC 8	Mix proportion		per mix any irregularity		
8			Material Test	QC 1	Mill certificate	AASHTO T 68	per source any irregularity		
9			Shoring method	QC 11	Shape, Strength, Rigidity	CS	any irregularity		
10			Setting out						
11	Installation of Steel Bar		Bar arrangement	QC 9	Placing, Supporting, Slicing		all		
12				QC 10			all		
13	Form Work			QC 11	Shape, Strength, Rigidity	CS	all		
14	(Site Mix)				Concrete weight, Water volume, Slump, Sampling				
15	Pouring			QC 12	Slump cone	AASHTO T 119	every truck		
16				QC 13	Sampling	AASHTO T 22, T 23	first batch & every 2.5 m3		
17				QC 14	compaction	CS	all		
18	Curing		Method & period	QC 15	Observation		all		
19	Removal of Form		Removal timing				all		
20	Concrete Structure			QC 13	Compressive test	AASHTO T 22, T 23	all		
21			Dimension & Elevation	AR 1-16			all		

I Request for Inspection



KINGDOM OF CAMBODIA
NATION RELIGION KING



MINISTRY OF PUBLIC WORKS AND TRANSPORT
THE STRENGTHENING OF CONSTRUCTION QUALITY CONTROL

REGULATION
FORCE ACCOUNT PROJECT

SECOND EDITION

AUGUST 2012

PREPARED BY: MPWT'S COUNTERPARTS AND JICA EXPERTS

No.

Date: _____

Budget Year	Province
Chapter	Road Number
Name of Party B	Name of Party C

Request for Inspection

To (Name of Inspector)
(Party C or D)

We request you to inspect the items mentioned below for your approval

Location :

Contents of Inspection

Requested BY

Approved By

Name of in-charge
(Party B)

Name of inspector
(Party C)

Preface

The Project for Strengthening of Construction Quality Control (SCQCP) was commenced at the end of 2009 and the team for task 1 (output 1-1), establishing new standard guideline and regulation for force account project was set up in January 2010. The team consists of counterparts from the various departments of the Ministry of Public Works and Transport (MPWT) in Cambodia and experts from Japan International Cooperation Agency (JICA).

Since setting up the team, related documents were collected and reviewed, such as sub decrees for relevant organizations in MPWT, construction specifications currently used for construction projects and contract agreements etc. Interviews to management, technical and support staff in MPWT were also conducted. Following those actions, numbers of discussions were taken place among the team and key concept and table of contents for the regulation were established in March 2010. At the same time, each clause in the regulation was assigned to counterparts in task 1.

All counterparts then started to write up clauses and reviewed those written papers with other counterparts, incorporating advices from the JICA experts. The first draft was completed in June 2010, as scheduled.

Following the completion of the first draft, the counterparts and experts commenced to explain concept and contents of the first draft to relevant parties concerned to the force account projects for their comments and advices. With these comments and advices, the team member discussed, reviewed and finalized the regulation (final draft) in August 2010.

The final draft of regulation together with the standard guideline was presented at the third Executive Committee (EC) meeting for discussion and comments from the member. After obtaining consents from the EC member, these documents (post final draft of regulation and standard guideline incorporating comments of the EC member) were delivered and accepted at the Joint Coordinating Committee (JCC) meeting for applying them to pilot projects in 2011.

The regulation in 2010 was first edition and it was being applied to pilot projects in 2011 and 2012. In February 2012, the team for task 1 (output 1-1) was set up again in order to review, add and modify the first edition of regulation as required toward compilation of second edition. Since then, there were quite a number of discussions among the team and at the counterpart meetings. At the end of April 2012, draft of second edition was up and comments on the second edition were requested to and collected from stakeholders. After reviewed those comments in the team for task 1, the second edition of regulation was complete in July 2012 together with Khmer version.

The second edition of regulation was explained and agreed in the sixth EC meeting in August 2012 and was finally accepted in the third JCC meeting in August 2012. Accordingly, the second edition of regulation and standard guideline shall be applied to all force account projects in Cambodia from 2013 onward.

It is to note that the regulation has been prepared purely for force account projects, however it will be applicable for contract-out projects with some modifications, as party B is private company. This is to say, authorities and responsibilities in each party shall be defined more clearly and precisely to fit to that purpose (contract-out projects).

Preface

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Annex A Form of Contract between Party A and Party B
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Postscript

I GENERAL PROVISION

1. Scope

Scope of the regulation is to specify roles and responsibilities for related parties to the force account projects implemented in Ministry of Public Works and Transport (MPWT). The regulation shall also be applied to the force account projects carried out by Royal Cambodian Army Force (RCAF) and/or Police Office (PO).

2. Objectives

The objectives of the regulation are to make clear precisely which party does what matters in which timing in each activity along the flow of the force account project in order to achieve the required quality in construction.

Roles and responsibilities of related parties to the force account project in the project flow are indicated in clause 4 of Section I.

3. Application

1) The regulation is to apply only to the force account projects implemented by the organization, such as Department of Public Works and Transport (DPWT), General Department of Public Works (GDPW), General Department of Inspection (GDI), Heavy Equipment Center (HEC), Public Works Research Center (PWRC), Road Infrastructure Department (RID), Sub-National Public Infrastructure and Engineering Department (SPIED), Royal Cambodian Army Force (RCAF) and Police Office (PO).

2) As Procurement Evaluation Award Committee (PEAC), which is formed in member from Ministry of Economy and Finance (MEF) and MPWT is being involved in certain timings for check and inspection to the force account projects, roles and responsibilities for PEAC are also stipulated in relevant clauses of the regulation.

4. Roles and Responsibilities of Parties Concerned in Force Account Project

the project for strengthening of construction quality control

Project Flow and Roles & Responsibilities of Concerned Parties in Force Account Project of MPWT

activity of project flow	timing	prepared by		checked / supervised by		approved by		remarks
		chapter 21	chapter 61	chapter 21	chapter 61	chapter 21	chapter 61	
A basic survey and design	may - jun in previous yr	RID / HEC / DPWT /RCAF/PO	RID/HEC /DPWT	RID / PWRC / SPIED	RID / PWRC / SPIED	-	-	standard guideline to be applied
B preliminary cost estimate	jun in previous yr	RID / HEC / DPWT /RCAF/PO	RID/HEC /DPWT	RID / PWRC / SPIED	RID / PWRC / SPIED	-	-	ditto
C negotiation	jul - dec in previous yr	RID / HEC / DPWT /RCAF/PO	RID/HEC /DPWT	DG of PW / RID / PWRC / SPIED		MPWT / MEF		
D budget confirmation	end in previous yr	RID / HEC / DPWT /RCAF/PO	RID/HEC /DPWT	DG of PW / RID / PWRC / SPIED		MPWT / MEF		
E detailed survey and design	jan - feb in execution yr	RID / HEC / DPWT /RCAF/PO	RID/HEC /DPWT	RID / PWRC / SPIED	RID / PWRC / SPIED	-	-	standard guideline to be applied
F detailed cost estimate	feb in execution yr	RID / HEC / DPWT /RCAF/PO	RID/HEC /DPWT	RID / PWRC / SPIED	RID / PWRC / SPIED	-	-	ditto
G final negotiation	feb in execution yr	RID / HEC / DPWT /RCAF/PO	RID/HEC /DPWT	DG of PW / RID / PWRC / SPIED		MPWT / MEF		
H contract	feb - mar in execution yr	RID / HEC / DPWT /RCAF/PO	RID/HEC /DPWT	RID / PWRC / SPIED	RID / PWRC / SPIED	DG of PW / PEAC		
I-1 initial payment	mar in execution yr	RID / HEC / DPWT /RCAF/PO	RID/HEC /DPWT	RID / PWRC / SPIED	RID / PWRC / SPIED	PEAC		
J-1 implementation	jan - mid in execution yr	RID / HEC / DPWT /RCAF/PO	RID/HEC /DPWT	RID / PWRC / SPIED	RID / PWRC / SPIED	-	-	standard guideline to be applied
I-2 interim inspection	middle in execution yr	RID / HEC / DPWT /RCAF/PO	RID/HEC /DPWT	RID / PWRC / SPIED	RID / PWRC / SPIED	PEAC / GDI		ditto
J-2 implementation	mid - dec in execution yr	RID / HEC / DPWT /RCAF/PO	RID/HEC /DPWT	RID / PWRC / SPIED	RID / PWRC / SPIED	-	-	ditto
I-3 inspection at completion	end in execution yr	RID / HEC / DPWT /RCAF/PO	RID/HEC /DPWT	RID / PWRC / SPIED	RID / PWRC / SPIED	PEAC / GDI		ditto
K maintenance during warranty period	jan - dec in next yr	RID / HEC / DPWT /RCAF/PO	RID/HEC /DPWT	RID / PWRC / SPIED	RID / PWRC / SPIED	-	-	ditto
L warranty inspection	end in next yr	RID / HEC / DPWT /RCAF/PO	RID/HEC /DPWT	RID / PWRC / SPIED	RID / PWRC / SPIED	PEAC / GDI		ditto

II RULES FOR PARTIES IN FORCE ACCOUNT PROJECT

1. Basic Survey and Design

Basic survey and design shall be carried out and complete in May to June of the previous year of project implementation.

1.1 Preparation of Basic Design

Execution party (DPWT, HEC, Road/Bridge Unit in RID, RCAF or PO) shall carry out basic survey and design for proposed projects, prepare the report and submit it to checking party.

1.2 Check of Basic Design

Checking party (Planning and Technical Bureau in RID, PWRC and/or SPIED) shall review the report submitted by the execution party stipulated in clause 1.1 and the checking party shall furnish either comments or agreement to the execution party within two weeks after submission.

This process shall be repeated until agreement is reached.

2. Preliminary Cost Estimate

Estimation of preliminary cost for proposed projects shall be carried out and complete in June of the previous year of project implementation.

2.1 Preparation of Preliminary Cost Estimate for Construction

Execution party (DPWT, HEC, Road/Bridge Unit in RID, RCAF or PO) shall make preliminary cost estimate for construction, based on the report agreed in clause 1.2 and submit it to checking party.

2.2 Preparation of Preliminary Cost Estimate for Supervision

Supervision party (Planning and Technical Bureau in RID, PWRC and/or SPIED) shall make preliminary cost estimate for supervision, based on the report agreed in clause 1.2 and submit it to checking party.

2.3 Check and Sum of Preliminary Project Cost

1) Checking party (Planning and Technical Bureau in RID, PWRC and/or SPIED) shall reviewed the preliminary cost estimate submitted by the executed party and the supervision party stipulated in clause 2.1 and clause 2.2 respectively and the checking party shall furnish either comments or agreement to the execution party and the supervision party within two weeks after submission.
This process shall be repeated until agreement is reached.

2) Checking party shall then sum up preliminary cost of construction and supervision as preliminary project cost.

3. Negotiation for Project

Negotiation shall take place in July to December of previous year of the project implementation, after preparing the preliminary project costs stipulated in clause 2.3.

3.1 Submission of Basic Designs and Preliminary Project Costs to MPWT

Execution party (DPWT, HEC, Road/Bridge Unit in RID, RCAF or PO) and checking party (Planning and Technical Bureau in RID, PWRC and/or SPIED) shall submit reports for basic design and preliminary project costs to GDPW and Undersecretary and Secretary of State in charge for review and approval.

This shall be considered approval process in MPWT.

3.2 Discussion for Basic Designs and Project Costs between MEF and MPWT

1) After approval process in MPWT, summary with reports for basic design and preliminary project costs for all force account projects planned shall be submitted to the Ministry of Economy and Finance (MEF) for discussion between MEF and MPWT.

2) Discussion shall be made and agreement be reached between them.

4. Budget Confirmation

Budget confirmation shall be made around end of the previous year of project implementation, after negotiation stipulated in clause 3.2.

4.1 List of Projects

1) As soon as after the agreement made between MEF and MPWT for basic design reports and preliminary project costs stipulated in clause 3.2, list of projects with preliminary amount for each project shall be compiled and published.

- 2) Amount for projects in the list shall be considered to be ceiling amount and shall not be exceeded during final negotiation.
5. Detailed Survey and Design

Detailed survey and design shall be carried out and complete in January and February of the year of project implementation.
- 5.1 Preparation of Detailed Design Documents

Execution party (DPWT, HEC, Road/Bridge Unit in RID, RCAF or PO) shall carry out detailed survey and design for proposed projects, prepare the report and submit it to checking party.
- 5.2 Check of Detailed Design Documents

Checking party (Planning and Technical Bureau in RID, PWRC and/or SPIED) shall review the report submitted by the execution party stipulated in clause 5.1 and the checking party shall furnish either comments or agreement to the execution party within two weeks after submission.
This process shall be repeated until agreement is reached.
6. Detailed Cost Estimate

Estimation of detailed cost shall be carried out and complete in February of the year of project implementation.
- 6.1 Preparation of Detailed Cost Estimate for Construction

Execution party (DPWT, HEC, Road/Bridge Unit in RID, RCAF or PO) shall make cost estimate for construction, based on the report agreed in clause 5.2 and submit it to checking party.
- 6.2 Preparation of Detailed Cost Estimate for Supervision

Supervision party (Planning and Technical Bureau in RID, PWRC and/or SPIED) shall make cost estimate for supervision, based on the report agreed in clause 5.2 and submit it to checking party.
- 6.3 Check and Sum of Project Cost
 - 1) Checking party (Planning and Technical Bureau in RID, PWRC and/or SPIED) shall review the cost estimate submitted by the execution party and the supervision party stipulated in clause 6.1 and clause 6.2 respectively and the checking party shall furnish either comments or agreement to the execution party and the supervision party within two weeks after submission.
This process shall be repeated until agreement is reached.
 - 2) Checking party shall then sum up costs of construction and supervision as project cost.
7. Final Negotiation for Project

Final price negotiation shall take place in February of the year of project implementation, after preparing the project cost stipulated in clause 6.3.
- 7.1 Submission of Detailed Designs and Project Costs to MPWT

Execution party (DPWT, HEC, Road/Bridge Unit in RID, RCAF or PO) and checking party (Planning and Technical Bureau in RID, PWRC and/or SPIED) shall submit reports for detailed design and project cost to GDPW and Undersecretary and Secretary of State in charge for review and approval.
This shall be considered approval process in MPWT.
- 7.2 Discussion for Detailed Designs and Project Costs between MEF and MPWT
 - 1) After approval process in MPWT, summary with reports for detailed design and project costs shall be submitted to the Ministry of Economy and Finance (MEF) for discussion between MEF and MPWT.
 - 2) Discussion shall be made and agreement be reached between them.
8. Contract

Contract shall be made between concerned parties in February to March of the year of project implementation.
- 8.1 Party A, Party B, Party C and Party D

Following parties shall be the party for force account project;

Party A: the Employer, Director General of Public Works represents Party A. Main roles and responsibilities are;

 - 1) to give Party B permission to work on site

- 2) to appoint supervisor as Party C and inform the appointment to Party B
- 3) to request MEF pay amount to Party B and Party C time to time

Party B: the Executor, (Director / Chief of Heavy Equipment Center / Road or Bridge Unit of Road Infrastructure Department / Department of Public Works and Transport of xxxx Province / Royal Cambodian Army Force / Police Office) represents Party B. Main roles and responsibilities are;

- 1) to carry out the Works in accordance with the Contract Documents.
- 2) to commence and complete the Works within construction period.
- 3) to carry out quality tests and keep records in accordance with the standard guideline.
- 4) to submit monthly report to Party C.
- 5) not to subcontract any part of the Works, without prior consent from Party C for such subcontract.
- 6) to inform unforeseen conditions to Party C, when encountered.
- 7) to request extension of time with reasons to Party C, if the Works delay.
- 8) to request inspections in accordance with the standard guideline and the regulation for interim payment, payment at completion and remaining payment after warranty period.
- 9) to submit all contract documents with as-build drawings and important papers (one hard copy and soft copy with PDF) to Party A through Party C upon completion

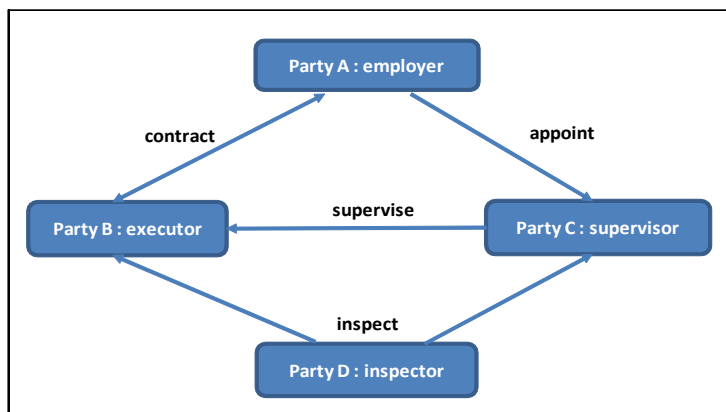
Party C: the Supervisor, (Name of Staff from Planning and Technical Bureau in Road Infrastructure Department / Public Works Research Center / Sub-National Public Infrastructure and Engineering Department) represents Party C. Main roles and responsibilities are;

- 1) to supervise the Works carried out by Party B.
- 2) to witness quality tests and check records in accordance with the standard guideline.
- 3) to review monthly report submitted by Party B and compile monthly report of Party C, adding observation of Party C.
- 4) to review unforeseen conditions reported by Party B and to make concept design change, if necessary.
- 5) to review request of extension of time from Party B and to make decision within reasonable time.
- 6) to stop and/or suspend the Works, if the Works are not in accordance with the Contract and/or any reason to do so.
- 7) to instruct Party B in order to achieve requirements in the Contract and to make design change, if necessary.
- 8) to check the Works and review the records upon requests of inspection from Party B for interim payment, payment at completion and remaining payment after warranty period and to inform Party D for their inspection, if satisfying himself of the works.

Party D: the Inspector, (Procurement Evaluation Award Committee (PEAC) and/or General Department of Inspection) represents Party D. Main roles and responsibilities are;

- 1) to check the Contract prior to signing by Party A and Party B.
- 2) to inspect upon request from Party B through Party C in accordance with the regulation and the standard guideline for interim payment, payment at completion and remaining payment after warranty period.

The formation of Party A, Party B, Party C and Party D during project implementation is shown below.



8.2 Documents Forming Contract

The contract consists of the following documents;

- 1) the Contract Agreement: form is enclosed in Annex A.
- 2) the Standard Guideline
- 3) the Regulation
- 4) the Technical Specification
- 5) the Detailed Design Documents, Project Costs and Works Schedule

8.3 Construction Period and Warranty Period

The construction period, including commencement and completion dates and warranty period (if any) shall be written in the Contract Agreement.

8.4 Contract Price

The contract price shall be written in the Contract Agreement, together with brief of the project.

8.5 Payment Term

The procedure of payment and pre-requisites to payment (inspection by Party C & Party D) shall be stipulated in clauses 9.10 and 9.12 in details and percentage of each payment (advance payment, initial payment, interim payment, payment at completion and payment after warranty period etc.) shall be written in the Contract Agreement.

8.6 Approval of Contract

The contract shall be checked and approved by Party D prior to signing by relevant parties.

8.7 Form of Contract Agreement

- 1) With the requirements in the above clauses, Forms of Contract Agreement are prepared between Party A and Party B attached in Annex A in the regulation for all force account projects.
- 2) The Form of Contract Agreement is set for purpose of contract standardization.

9. Implementation

The following clauses specify important aspects during project implementation, including warranty period.

9.1 Definition

- 1) "Party" means Party A, Party B, Party C and Party D, describing main roles and responsibilities in clause 8.1 above and as the context requires.
- 2) "Commencement Date" and "Completion Date" mean the date for commencing the Works and completing the Works respectively, stated in the Contract Agreement.
- 3) "Time for Completion" means the time for completing the Works or a Section (as the case may be) stated in the Contract Agreement (with any extension under clause 9.9 [Extension of Time]), calculated from the Commencement Date.
- 4) "Tests" mean the tests which are specified in the Contract Documents or agreed by Parties, shall be carried out under clause 9.7 [Quality Control] and 9.10 [Inspection].
- 5) "Contract Price" means the price stated in the Contract Agreement and includes adjustments in accordance with the Contract Documents.
- 6) "Works" mean the Permanent Works and the Temporary Works, or either of them as appropriate.

9.2 Roles of Parties

- 1) Party A shall permit Party B to implement the Works by providing site possession, shall appoint a supervisor as Party C and shall inform MEF to make payment to Party B and Party C, after each inspection and application for payments, as detailed in clause 9.10 and 9.12.
- 2) Party B shall carry out the Works in accordance with the Contract and inform to Party C when unforeseen conditions are encountered, variations require adjustment and delays appear. Party B shall receive any instruction from Party C.
- 3) Party C shall administer project in impartial and bona fide manner. Party C shall instruct to Party B, vary design in professional and proper way in order to maintain construction quality and Judge & determine on requests of extension of time and modification of design from Party B.
- 4) Party D shall check the Contract prior to signing by the parties and inspect the Works time to time as defined in clause 9.10.

9.3 Subcontract

Party B shall not subcontract any part of the Works, unless approval of subcontract is given by Party C.

9.4 Contract Documents and As-Build Documents

- 1) Contract Documents are defined in clause 8.2, which shall be mutually explanatory of one another.
- 2) Party B shall always keep the Contract Documents on site during implementation.
- 3) Party B shall at completion submit project information (using a format in Annex B) and all Contract Documents, including as-build documents and other important papers as agreed to Party C in form of one hard copy and soft copy with PDF. Upon the submission, Party C shall check and review them and shall furnish either comments or acceptance to Party B within two weeks. This process shall be repeated until acceptance.
- 4) Soon after the acceptance, Party C shall deliver them to Party A to store at library for database.

9.5 Unforeseen Physical Conditions

- 1) Physical conditions means natural physical conditions and man-made and other physical obstructions, which Party B encounters at the site when executing the Works, including sub-surface and hydrological conditions and extremely adverse climatic conditions.
- 2) If Party B encounters adverse physical conditions which he considers to have been unforeseeable, Party B shall give notice to Party C as soon as practicable.
- 3) Party B shall continue executing the Works, using such proper and reasonable measures as are appropriate for the physical conditions, and shall comply with any instructions which Party C shall give. If an instruction constitutes a variation, clause 9.11 [Variations] shall apply.

9.6 Programme, Progress and Meetings / Reports

- 1) Party B shall submit to Party C construction schedule, work execution plan for the Works and other documents for approval, as soon as the Works commence. On receipt, Party C shall check and review them and shall furnish either comments or agreement to Party B within two weeks after submission. This process shall be repeated until acceptance.
- 2) When Party C finds the Works are behind the schedule, Party C shall notify such delay to Party B and request Party B submit revised schedule, taking such delay into consideration.
- 3) Party B shall prepare and submit monthly report, including status of progress every month to Party C at the end of first week of the following month. Upon receipt of the report, Party C shall compile his monthly report with observation of Party C and submit it to Party A within one week after receipt.
- 4) Party C shall call for monthly meeting and Party B shall attend the meeting and report the progress. Party B and Party C shall discuss any matters arising on site for maintaining progress and completing the Works on time. Party A may attend the meeting.

9.7 Quality Control

- 1) Party B shall carry out all execution of the Works, (a) in the manner (if any) specified in the Contract and (b) in a proper workmanlike and careful manner, in accordance with good practice.
- 2) Party B shall give Party A, Party C and/or Party D full opportunity to carry out checking quality of the Works at any time in accordance with the standard guideline.
- 3) Party B shall give notice to Party C whenever any work is ready and before it is covered up, put out of sight. Party C shall then carry out the examination, inspection, measurement or testing in accordance with the stipulation in the standard guideline.

9.8 Stop Order and Suspension

- 1) When Party A and/or Party C find that the Works are carried out with inappropriate manner by Party B and seem to affect final product in quality, Party C shall stop Party B to proceed to the Works and request rectification to the works already done improperly. After rectifying the works suspended or stopped to the satisfaction of Party C, Party C shall issue notice to Party B to resume the works.
- 2) Party C may at any time instruct Party B to suspend progress of part or all of the Works. During such suspension, Party B shall protect, store and secure such part or the Works against any deterioration, loss or damage. In such case, Party C shall notify the cause for the suspension to Party A and Party B. If and to the extent that the cause is not the responsibility of Party B, Party C shall evaluate such suspension in reasonable manner in accordance with clauses 9.9 and 9.11.

9.9 Extension of Time

- 1) Party B shall be entitled to an extension of time for completion if and to the extent that completion is or will be delayed by any causes, other than those through default of Party B.
- 2) If Party B considers himself to be entitled to an extension of time for completion, Party B shall give notice and request an extension of time with the details and reasons to Party C.
- 3) Upon receipt of such request, Party C shall judge and determine an extension of time within reasonable time and shall submit it to Party A for approval. As soon as after obtaining the consent from Party A, Party C shall inform the extension of time to Party B and send the copy to Party D accordingly.
- 4) When determining each extension of time, Party C shall review previous determinations and may increase the total extension of time.

9.10 Inspection (Interim, Completion and Warranty)

- 1) When time comes for interim payment, payment at completion or remaining payment after warranty period, Party B shall request such inspection to Party C through submission of the documents substantiating the Works have been complete to the relevant stage at interim, completion or after warranty period.
- 2) Upon request, Party C shall check status of the Works and the documents (as stated in 1) above) and inform Party D for inspection, otherwise Party C shall notify Party B to rejection of request, giving reasons and specifying the Works to be done prior to request such inspection again. In addition, Party C shall make a certificate stating that the Works have been confirmed to be complete and deliver the copy of certificate to Party D, when informing Party D for inspection at completion.
- 3) Upon information from Party C, Party D shall inspect the Works within two weeks in accordance with the details stipulated in the standard guideline. After such inspection, Party D shall inform Party B and Party C either that the Works are in order or re-inspection shall be carried out after defects (to be specified) are rectified.

9.11 Variations

- 1) Variations may be initiated by Party A and Party C for any reason to achieve requirements in the Contract at any time prior to completion of the Works, either by an instruction or by a request from Party B with proposal.
- 2) Party B shall execute and be bound by each variation. Simultaneously, Party B shall submit monetary proposal, if necessary and Party C shall evaluate variation with consultation with Party B and submit it to Party A for approval. As soon as after obtaining the consent from Party A, Party C shall adjust Contract Price if necessary and send the information to Party B and Party D.

9.12 Payments

- A) Payments for construction shall be made at various stages and percentages to total sum for each payment shall be stated in the Contract Agreement.
In all cases, payment shall be made within 28 days after Party A proceeds for payment.
- 1) Advance payment: After budget confirmation stipulated in clause 4.1, Party B may request for advance payment. Upon such request, Party C shall examine and recommend Party A to proceed for payment, if such deems reasonable.
 - 2) Initial payment: After contract agreement is signed, Party B may request for payment of initial payment. Upon such request, Party C shall examine and recommend Party A to proceed for payment. Initial payment shall be amount specified in the Contract Agreement less advance payment, as the case may be.
 - 3) Interim payment: When inspection for interim payment stipulated in clause 9.10 is passed, Party B may request for payment of interim payment. Upon such request, Party C shall examine and recommend Party A to proceed for payment.
 - 4) Payment at completion: When inspection for payment at completion stipulated in clause 9.10 is passed, Party B may request for payment at completion. Upon such request, Party C shall examine and recommend Party A to proceed for payment.
 - 5) Payment after Warranty Period (if there is warranty period): When inspection for payment after warranty period stipulated in clause 9.10 is passed, Party B may request for payment after warranty period. Upon such request, Party C shall examine and recommend Party A to proceed for payment.
- B) Payments for supervision shall be made at same time for those for construction and percentages

to total sum for each payment shall be as follows.

- 1) Advance payment: 20 % shall be paid or 25 % be paid if there is no warranty period.
- 2) Initial payment: 25 % shall be paid.
- 3) Interim payment: 25 % shall be paid.
- 4) Payment at completion: 25 % shall be paid.
- 5) Payment after warranty period: 5 % shall be paid or nil if there is no warranty period.

9.13 Force Majeure

- 1) "Force Majeure" means an exceptional event or circumstance, including (i) war, hostilities, invasion, (ii) rebellion, terrorism, revolution, insurrection, (iii) riot, commotion, disorder, strike or lockout, (iv) ionizing radiation or contamination by radio-activity, (v) natural catastrophes such as earthquake, typhoon or volcanic activity.
- 2) If a Party is or will be prevented from performing any of its obligations under the Contract by Force Majeure, it shall give notice to the other Parties of the event or circumstances constituting the Force Majeure. The notice shall be given within 14 days after the Party became aware.
- 3) If Party B is prevented from performing any of his obligations under the Contract by Force Majeure and suffers delay and/or incurs cost by reason of such Force Majeure, the Party B shall be entitled an extension of time for such delay and payment of any such cost. Upon such request, Party C shall proceed in accordance with clauses 9.9 and 9.11 to agree or determine these matters.
- 4) If the execution of Works is prevented for long time by reason of Force Majeure, either Party may give to the other Parties a notice of termination of the Contract. In this event, the termination shall take effect 7 days after the notice is given. Upon such termination, Party B shall determine the value of the work done, as if the works are complete.

9.14 Defects during Warranty Period

During the warranty period, Party B shall be responsible for maintenance of the Works and replace any kind of Works and/or materials which do not meet with the requirements in the Standard Guideline and the Detailed Specification as soon as possible. All the expenses incurred for such reconstruction, maintenance and/or replacement shall be solely born by Party B, unless the damages are caused by natural disasters or force majeure as stipulated in clause 9.13 of the Regulation

9.15 Others

- 1) Every Party shall perform the duties, stipulated in the Contract, in bona fade manner and in accordance with the professional integrity.
- 2) When any event occurs during implementation other than those stipulated in the previous clauses, Party B and C shall discuss the matter in bona fade manner with professional discipline and shall seek solution together in amicable way.
- 3) All the Parties shall resolve the disputes arising in connection with the Contract amicably. In the case that the dispute is not amicably resolved between the Parties, then it may be referred to Cambodian court in Cambodia and in accordance with the laws of the Kingdom of Cambodia.

10. Appraisal of Projects

In order to have evaluation on force account projects, Party C and Party D shall appraise performance of Party B at completion in accordance with the standard guideline and the guideline recommended in Implementation Body (IB) Performance Evaluation.

Annex A (Party A and Party B)

(Form of Contract)

Contract Agreement

between

General Department of Public Works
and

(Heavy Equipment Center / Road or Bridge Unit of Road Infrastructure Department /
Department of Public Works and Transport of xxxx Province) / Royal Cambodian Army Force /
Police Office
for (Name of Project)

(xxxx xxx): appropriate words shall be inserted to complete the contract agreement.

Italic with underline: appropriate words shall be selected.

Project Name _____

Reference

Agreement No. xxxxxx dated on (day) (month) 20xx for (Name of Project) from the Ministry of Economy and Finance has been accepted by Ministry of Public Works and Transport.

Concerned Party

Party A: the Employer, Director General of Public Works represents Party A.

Party B: the Executer, (Director / Chief of Heavy Equipment Center (HEC) / Road or Bridge Unit of Road Infrastructure Department (RID) / Department of Public Works and Transport (DPWT) of xxxx Province / Royal Cambodian Army Force (RCAF) / Police Office (PO)) represents Party B.

Party C: the Supervisor, (Name of Staff from Planning and Technical Bureau in Road Infrastructure Department (RID), Public Works Research Center (PWRC) and/or Sub-National Public Infrastructure and Engineering Department (SPIED)) represents Party C.

Party D: the Inspector, (Procurement Evaluation Award Committee (PEAC) and/or General Department of Inspection (GDI)) represents Party D.

Detailed role and responsibility of Party A, Party B and Party C shall be referred to the Regulation.

1. Contract Documents

The Contract consists of;

- the Contract Agreement,
- the Standard Guideline,
- the Regulation,
- the Detail of Technical Specification, and
- the Detailed Design Documents, the Project Costs and the Work Schedule.

2. The Contract Documents must be included in the agreement between both parties.

3. Works

Party A has agreed with Party B that Party B shall construct, complete and maintain the Works briefed below in accordance with the requirements of quality and schedule etc. specified in the Contract.

(project brief, like length & width, earthworks, pavement works, structure works etc.)

4. Work Schedule

1) The Works shall commence and complete as below.

- Commencement date: (date month 20xx)
- Completion date: (date month 20xx).

2) Individual scope of work items shall be carried out in accordance with the Work Schedule referred to Clause 1 by Party B and confirmed by Party C.

5. Delay of the Works

The Contract shall be extended, only if there is reasonable cause for delay agreed by Party A.

If delay occurs, Party B shall inform reasons of delay to Party C and Party C shall decide duration of delay, after consultation with Party A, as stipulated in Clause 9.9 of the Regulation.

Annex A (Party A and Party B)

Party B shall not make any sub-contract over any part or whole of the Works to other contractors, as stipulated in Clause 9.3 of the Regulation.

7. Quality

Party B shall be responsible to all forms and structures and shall assure position and dimension of the Works.

During maintenance period, Party B shall amend, reconstruct and remedy defects and faults Party A and C may request before hand-over the Works.

8. Construction Quality Assurance

Party B shall assure that the works and materials are good enough and meet with the requirements in the Technical Specification (Compact Construction Materials Specification for Maintenance and Construction of Roads and Structures 2011 by Ministry of Public Works and Transport).

Warranty period is 12 months after completion of the Works, approved by PEAC.

During the warranty period, Party B shall maintain the Works and replace any kind of Works and materials not meeting with the requirements in the Specification as soon as possible.

Construction and maintenance of the Works shall be responsibility of Party B, unless damages are caused by natural disasters.

9. Failure or Incompletion

In case Party B is not able to complete the Works or any part of the Works, Party A may have right to terminate the Contract and file the matter to the court.

10. Contract Price

1) The Contract price is;

- a) (section 1 xxx,xxx,xxx riel)
- b) (section 2 yyy,yyy,yyy riel)
- c) (section x riel)
- d) (..... riel)
- (total zzz,zzz,zzz riel)

2) Payment Term for Construction is as follows.

(in case of 4 steps payment)

- Step 1: (40 % of Contract Price) shall be paid as an advance payment 7days after the Contract is signed and upon request by Party B.
- Step 2: (30 % of Contract Price) shall be paid at the 50 % of progress as interim payment upon request by Party B after inspected and accepted by Party D.
- Step 3: (20 % of Contract Price) shall be paid at completion as payment at completion upon request by Party B after inspected and accepted by Party D.
- Step 4: 10 % of Contract Price shall be paid as payment for retention upon request by Party B after inspected and accepted by Party D.

(in case of 3 steps payment)

- Step 1: (40 % of Contract Price) shall be paid as an advance payment 7days after the Contract is signed and upon request by Party B.
- Step 2: (50 % of Contract Price) shall be paid at completion as payment at completion upon request by Party B after inspected and accepted by Party D.
- Step 3: 10 % of Contract Price shall be paid as payment for retention upon request by Party B after inspected and accepted by Party D.

11. Document Usage

- 1) Every Party shall perform the duties, stipulated in the Contract, in bona fade manner.
- 2) Matters unexpectedly occurred shall be resolved by Parties concerned in amicable manner.
- 3) The Contract shall be made in Khmer language in (x numbers) signed and authorized according to the law of Cambodia and shall be kept by;

- Party A : x no.
- Party B : x no.
- Party C : 1 no.
- Ministry of Economy and Finance : 2 no.
- Ministry of Public Works and Transport : 2 no.

Annex A (Party A and Party B)

Phnom Penh, xx month, 20xx
Director General of Public Works

xxx xxx, xx month, 20xx
(Director / Chief of Heavy Equipment Center /
Road or Bridge Unit of Road Infrastructure Department /
Department of Public Works and Transport
of xxxx Province / Royal Cambodian Army Force /
Police Office)

Party A representative

Party B representative

Certified
Phnom Penh, xx month 20xx
Minister of Ministry of Economy and Finance

Certified
Phnom Penh
Minister of Ministry of Public Works and
Transport

Italics show example only.

Annex B (Project Information)

Project Information

date: *May xx, 2012*

Prepared by Party B	
Checked by Party C	

(1) Basic Data		
1-1	Project name	<i>Rehabilitation of National Road 71</i>
1-2	Project fund	<i>National Budget Chapter 61</i>
1-3	Location & Road number	<i>Kampong Cham Province National Road 71 (PK2+160 ~ PK 10+940)</i>
1-4	Employer / Party A	<i>General Director of Public Works</i>
1-5	Executor / Party B	<i>DPWT Kampong Cham</i>
1-6	Supervisor / Party C	<i>Road Infrastructure Department (RID)</i>
1-7	Inspector / Party D	<i>Procurement Evaluation Award Committee (PEAC)</i>
1-8	Designer	<i>DPWT Kampong Cham checked by RID</i>
1-9	Others	

(2) Technical Data		
2-1	Road Length & Beginning and End Points	<i>2.5 km, Section I : 680 m (PK 2+160 - PK 2+840) Section II: 1,380 m (PK 4+210 – PK 5+590) Section III: 440 m (PK 10+500 – PK 10+940)</i>
2-2	Road Section	<i>(1 lane + shoulder) x 2 ways as 0.5 m (shoulder) – 3.5 m (1 lane) – 3.5 m (1 lane) – 0.5 m (shoulder)</i>
2-3	Earthwork	<i>Reconstruction of existing SBST road</i>
2-4	Pavement	<i>Capping layer (30 cm) – Sub-base (20 cm) – Base Course (20 cm) – DBST</i>
2-5	Culverts	<i>Pipe diameter 1.0 m 3 nos. Ditto 1.2 m 1 no. Box size 3.0 m x 3.0 m 2 nos.</i>
2-6	Bridges	<i>No. 1: 10 m wide x 30 m long (2 span x 15 m), Super: RC Girder No. 2: No. 3:</i>
2-7	Others	

(3) Contract Data		
3-1	Contract Amount: Original	<i>Riel xxx,xxx,xxx,xxx</i>
	Final	<i>Riel yyy,yyy,yyy,yyy</i>
3-2	Schedule	<i>October xx, 2011 – May yy, 2012</i>
3-3	Completion Date	<i>May zz, 2012</i>
3-4	Inspection after Warranty Period	<i>(Plan) May zzz, 2013</i>
3-5	Others	

Postscript

It is the team's pleasure (task 1, consisting Cambodian counterparts and JICA experts) to present the regulation (second edition) for force account project in Cambodia. It took more than eight months in 2010 and six months in 2012 to discuss concept and contents of regulation, write up the draft and eventually complete the second edition of regulation. Following the eight months and six months struggle in the team, the regulation is really thought to be team's product.

During these months, there are lots of discussions with and opinions and comments from various departments and stakeholders. Taking those into consideration, it is recommended by the team to set up department in MPWT to look after project in view of supervision alone in order to avoid any conflict of interest. For future, force account projects would be lesser and contract-out projects be more. In this sense, the department for construction supervision would be certainly required and become more important.