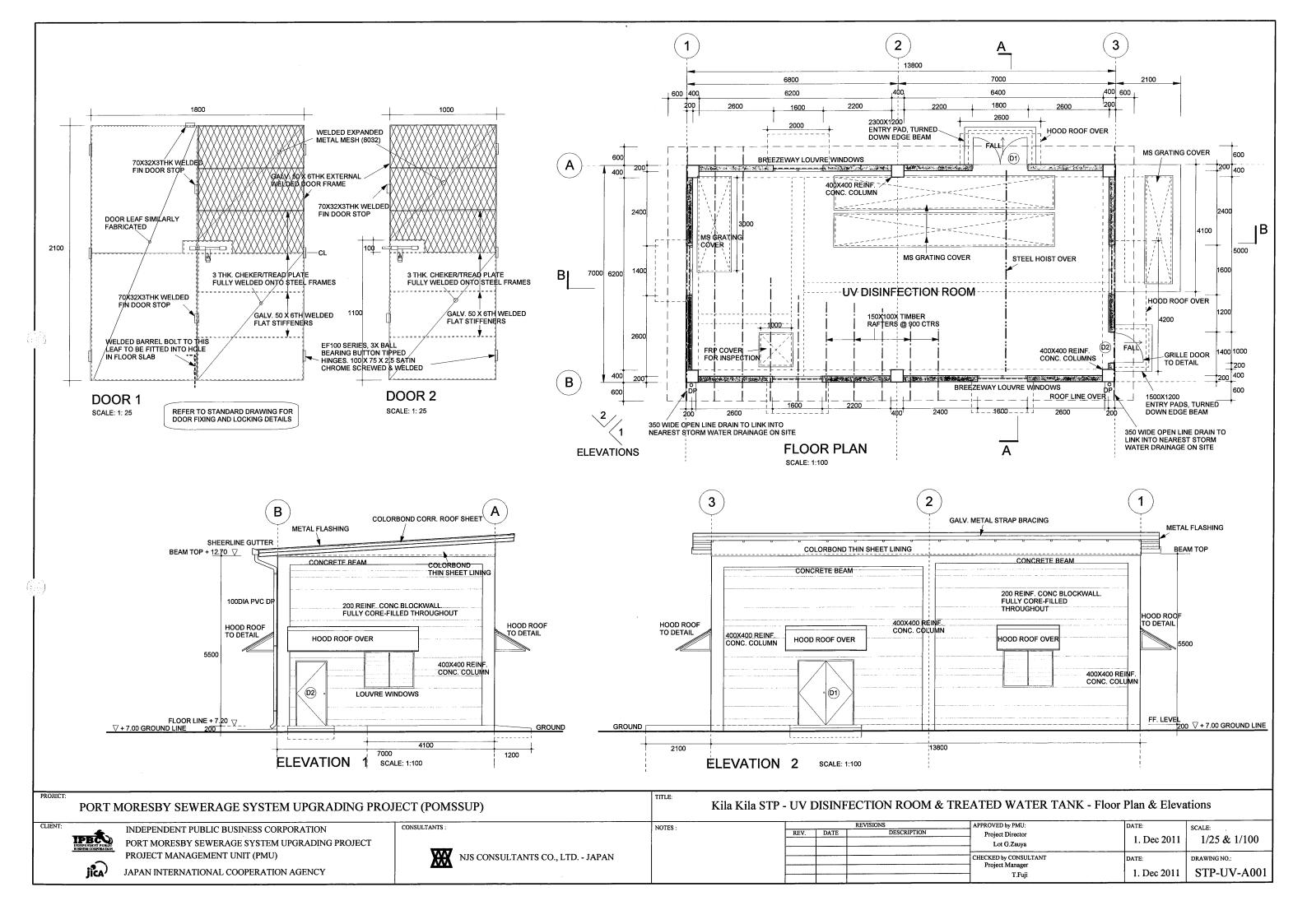
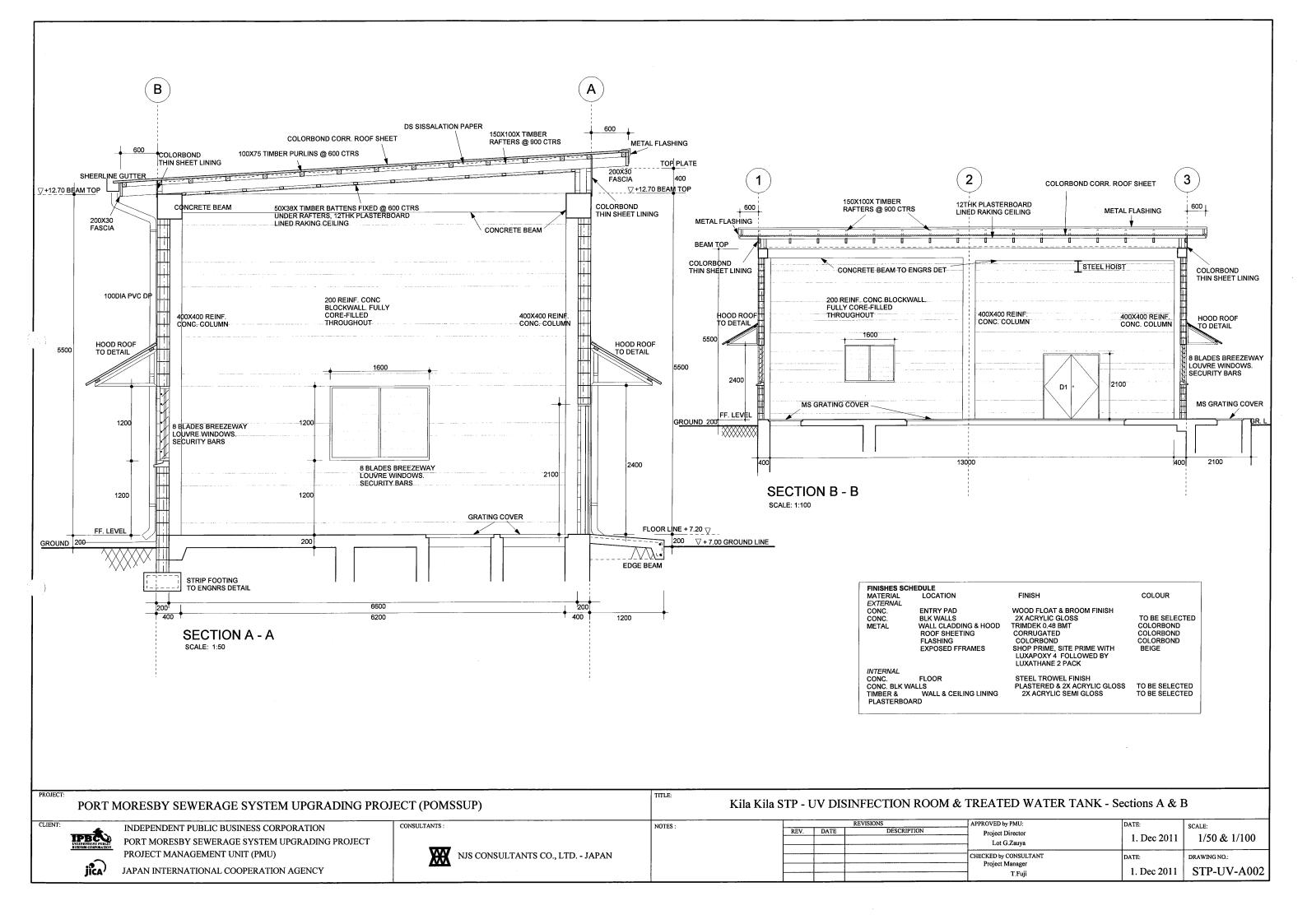
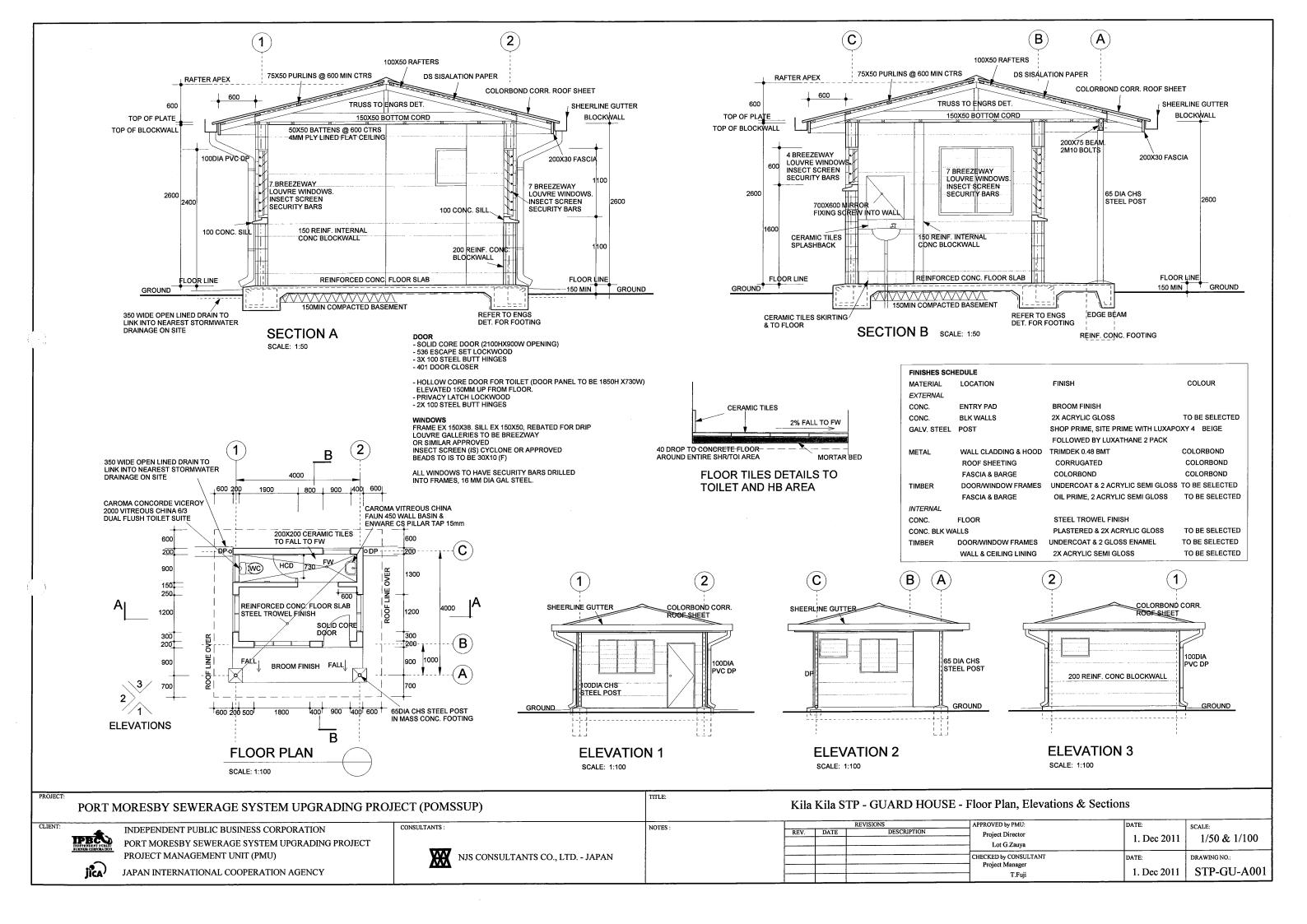
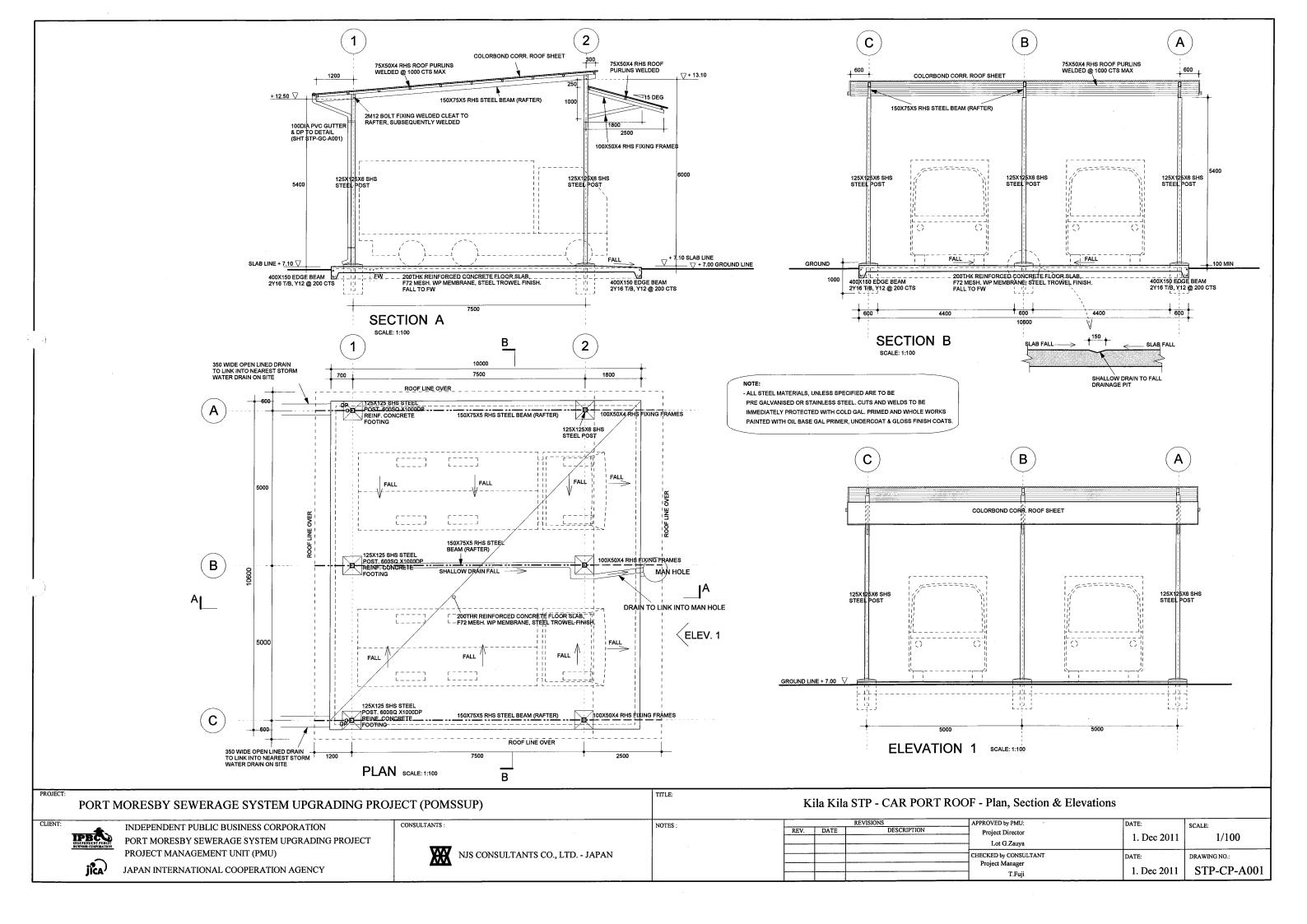


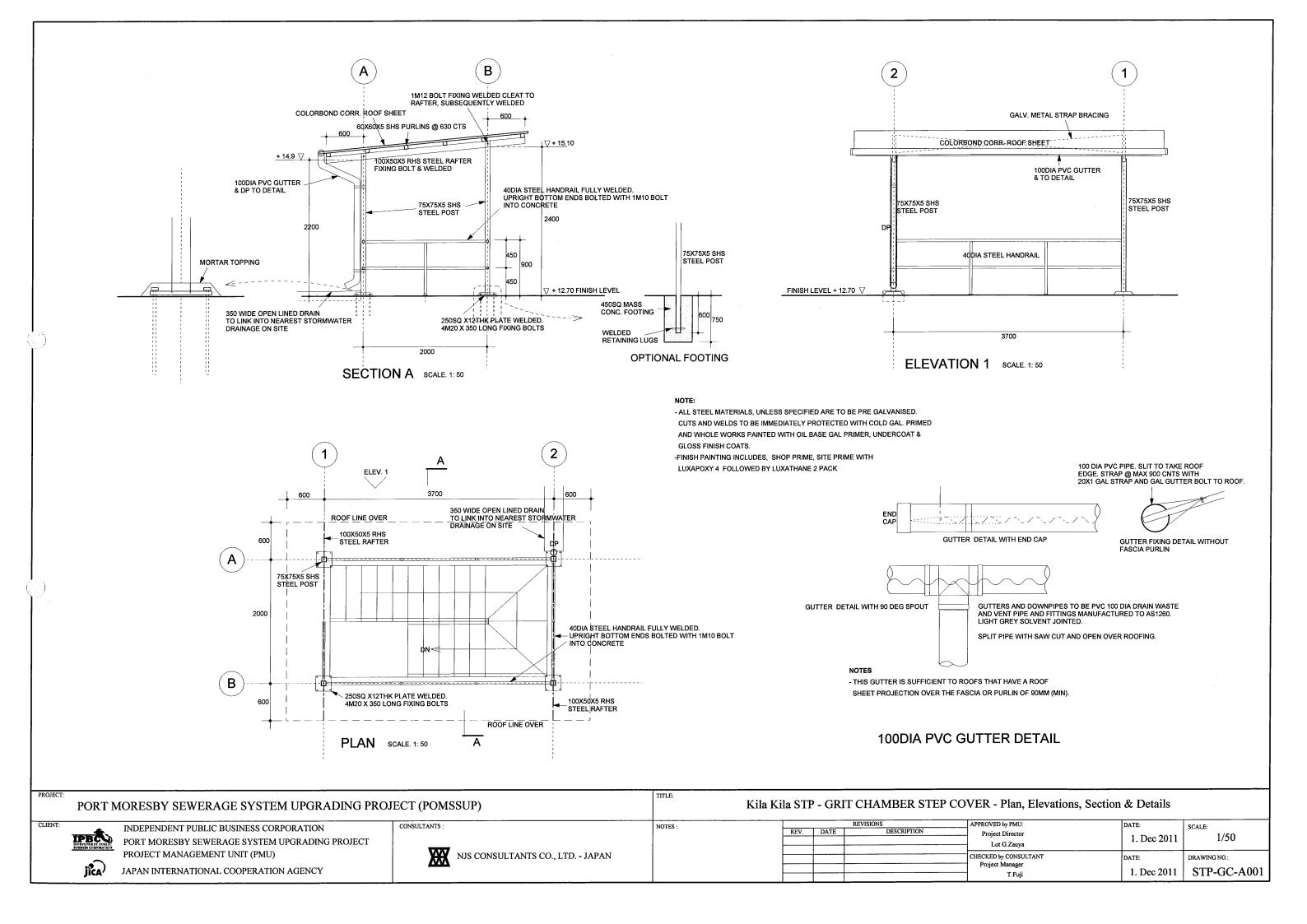
PROJECT: TITLE: Kila Kila STP - SLUDGE TREATMENT BUILDING - Waste Water Tank Detail PORT MORESBY SEWERAGE SYSTEM UPGRADING PROJECT (POMSSUP) APPROVED by PMU: CLIENT: INDEPENDENT PUBLIC BUSINESS CORPORATION CONSULTANTS: NOTES: SCALE: REV. DATE Project Director IPBC 1. Dec 2011 1/100 PORT MORESBY SEWERAGE SYSTEM UPGRADING PROJECT Lot G.Zauya PROJECT MANAGEMENT UNIT (PMU) NJS CONSULTANTS CO., LTD. - JAPAN CHECKED by CONSULTANT DRAWING NO.: Project Manager JAPAN INTERNATIONAL COOPERATION AGENCY STP-ST-A007 1. Dec 2011

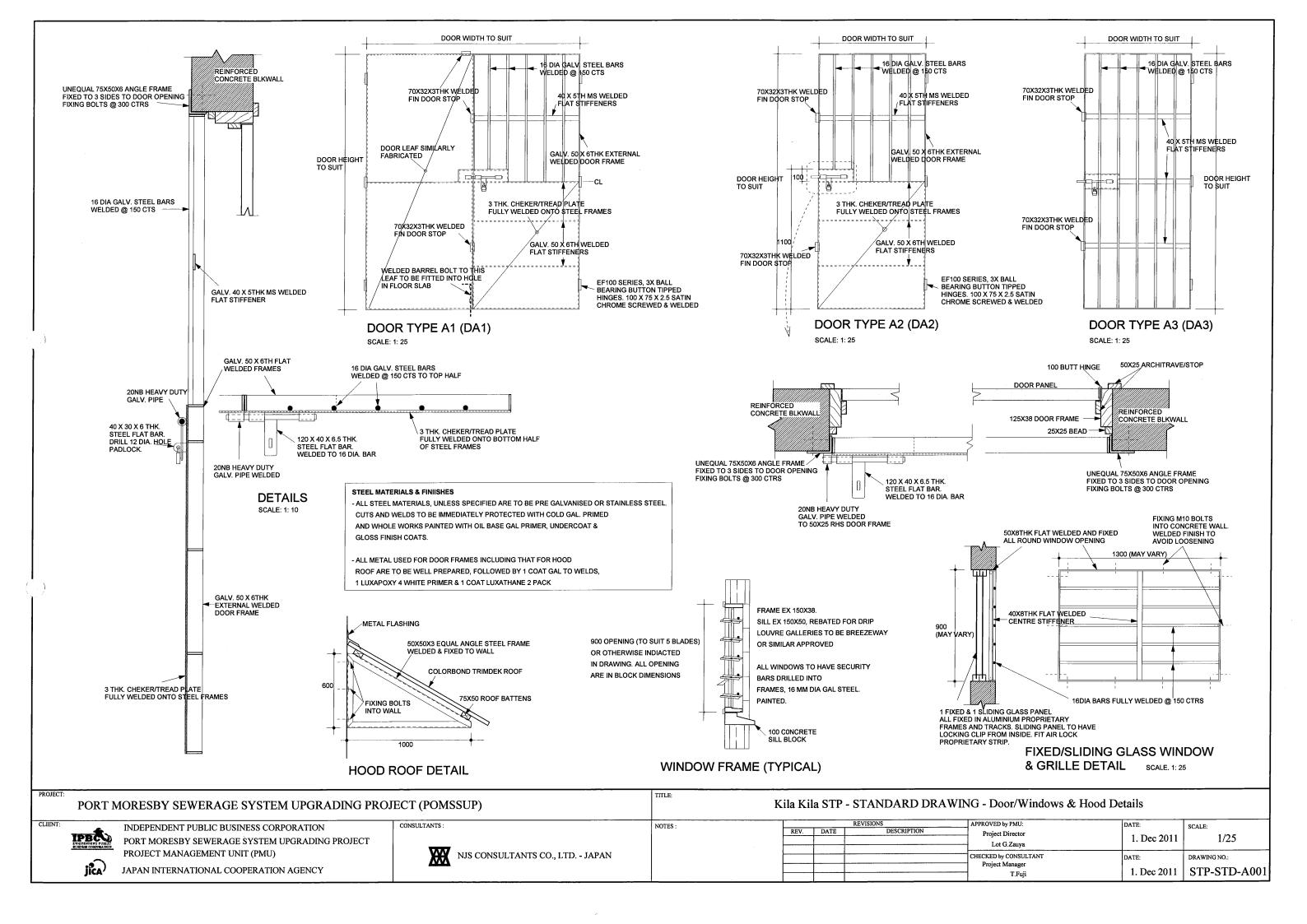












## LIST OF TENDER DRAWINGS

STP-GC-S002	Structure Works				
STP-GC-S002	Structure Works	+			
STP-GC-S002					
STP-GC-S002	Grit Chamber - Structural Plan		STP-AB-S001	Administration Duilding Structural Dlan	
	Grit Chamber - Structural Plan  Grit Chamber - Reinforcement Section		STP-AB-S001 STP-AB-S002	Administration Building - Structural Plan  Administration Building - Structural Roof Plan and Truss Section	
31P-GC-3003	Grit Chamber - Reinforcement Details	-	STP-AB-S002 STP-AB-S003	Administration Building - Structural Section  Administration Building - Structural Section	
	Grit Chamber - Reinforcement Details		STP-AB-S003 STP-AB-S004	Administration Building - Structural Section  Administration Building - Reinforcement Details	
STP-OD-S001	Oxidation Ditch - Structural Plan		STP-AB-S005	Administration Building - Remoteement Details  Administration Building - Footing Details	
	Oxidation Ditch - Structural Fran		STP-AB-S005	Administration Building - Pooting Details  Administration Building - Blockwall and Stair Details	
STP-OD-S002	Distribution Tank - Structural Plan and Reinforcement Section	<u> </u>	311-AD-3000	Administration building - blockwaii and Stan Details	
STP-OD-S003	Blower/Local Control Room - Structural Plan and Section		STP-ES-S001	Electrical Substation - Structural Plan	
STP-OD-S005	Reinforcement Details (1)		STP-ES-S002	Electrical Substation - Structural Section	
STP-OD-S006	Reinforcement Details (1)  Reinforcement Details (2)		STP-ES-S002	Electrical Substation - Footing Details	
B11-UD-3000	Remoteditent Details (2)		STP-ES-S003	Electrical Substation - Pooting Details  Electrical Substation - Blockwall and Roof Details	
STP-FS-S001	Final Sedimentation Tank - Structural Plan		D11-E0-0004	Executed Substation - Blockwall and Root Details	
	Final Sedimentation Tank - Structural Trail  Final Sedimentation Tank - Reinforcement Section and Details	•		·	
	Sludge Pump Room - Structural Plan				
STP-FS-S004	Sludge Pump Room - Reinforcement Section and Details				
	Reinforcement Details				
<u> </u>	Removement Details				:
STP-UV-S001	UV Disinfection Room - Structural Plan				
	UV Disinfection Room - Structural Section				
	UV Disinfection Room - Reinforcement Details				
· · · · · · · · · · · · · · · · · · ·	UV Disinfection Room - Blockwall and Footing Details				
511 67 5001	O V Distinction (Com Dioekwan and County Details				
STP-TW-S001	Treated water Tank - Structural Plan				
	Treated water Tank - Reinforcement Section				
	Treated water Tank - Reinforcement Details				-
511 177 5005	Trouted Water Lamix Reministration Details	1			
STP-ST-S001	Sludge Treatment Building - Structural Plan				
	Sludge Treatment Building - Structural Roof Plan and Truss Section			· · · · · · · · · · · · · · · · · · ·	
	Sludge Treatment Building - Structural Section				
	Sludge Treatment Building - Reinforcement Details				
	Sludge Treatment Building - Footing Details				
	Sludge Treatment Building - Blockwall and Stair Details				
	Wastewater Tank - Structural Plan and Reinforcement Section				
	· · · · · · · · · · · · · · · · · · ·				

#### GENERAL

This building is situated in an earthquake zone and has been designed and detailed to resist seismic forces. Any variation to either structural or non-structural elements may significantly alter the eartquake response of the building and impair its safety. G1

ANY PROPOSED ALTERATIONS MUST BE REFERRED TO THE STRUCTURAL DESIGN ENGINEER

- These drawings shall be read in conjunction with all Architectural and other consultants Drawings and Specifications and with such other written instructions as may be issued during the course of contract. All discrepancies shall be referred to Superintendant for decision before proceeding with the work.
- All dimensions relevant to setting out and off-site works shall be verified by the Contractor before construction and fabrication is commenced. The Engineers drawings shall
- During construction the contractor shall be responsible for maintaining the structure in a stable condition and ensuring no part shall be overstressed under construction activities.
- Workmanship and materials are to be in accordance with the relevant current PNGS and SAA standards including all amendments and the local statutory Authorities, except where varied by the the contract documents.
- Requirements to comply with a particular code or standard is deemed to refer to the latest edition with all relevant amendments and to include all other codes or standards associated with or referred to in the noted code or standard.
- No holes or chases other than those indicated on the structural drawings shall be made without the approval of the Superintendant.
- Prior to ordering materials or carrying out any work that may be affected, the Contractor shall submit the following information for approval in accordance with the drawings and specification. These proposals shall include all information neccessary for approval including the following:
  - Source and supplier of materials and products.
  - Cerificates and results of any tests already carried out.
  - Details of tests to be carried out both on and off site.
  - 4) Location of any testing to be carried out off site
  - 5) Details of any seperate labratory, authority or other body to carry out tests.

The approval of substitution of materials shall be sought from the Superintendan

All dimensions are in millimetres unless stated otherwise. All levels are expressed in

- All props and formwork for beams and slabs shall be removed before construction of any masonry walls or partitions on the floor.
- All Non-Load Bearing Walls shall be kept clear of the underside of beams and slabs clearance shall not be less than 20mm unless otherwise shown.
- Where proprietary products are specified they shall be manufactured and used in accordance with the manufacturer's specifications and recommendations.
- Design loads to Papua New Guinea Standard 1001.
  - 1) Wind Basic Design Velocity 28m/sec Terrain Category 1
  - 2) Seismic Zone 4

#### **FOUNDATION**

- Founding levels are provisional and are subject to the Superintendant's approval of the bearing strata.
- Anticipated bearing material: Undisturbed Natural Ground.
- Required allowable bearing strength of foundation material 550 kPa
- F4 All water and loose material shall be removed from the base prior to pouring any
- Compacted fill under slabs and minor strip footings shall comply with the following:
  - Material shall be selected from an approved source, shall be free of vegetable matter and ball of clay, and shall comply with the following
  - CBR value after 4 days soaking not less than 25 when compacted to at least 95% maximum dry density as determined by AS1289 Test No. E1.1
  - (ii) Maximum linear shrinkage 6%
  - (iii) Grading

SIEVE SIZE (mm)	BY WEIGHT PASSING
37.5	100
19.0	60 - 100
9.5	40 - 80
4.75	30 - 60
2.36	20 - 45
0.425	15 - 30
0.075	3 - 15

- (iv) The fraction passing the 75 micron sieve shall not exceed 2/3 that passing the 425 micron sieve.
- The fraction retained on the 2.36mm sieve shall consist of hard durable particles or fragments of stone, gravel or sand and shall not include any material that breaks up when alternately wetted and dried.
- (vi) The fraction passing the 425 micron sieve shall have a liquid limit not greater than 30 and a plasticity index not greater than 10.
- Over excavating under footings shall be made good with 10 MPa mass concrete.

- All workmanship and material shall be in accordance with PNG 1002
- Minimum cover (mm) to all reinforcement unless otherwise shown shall be as follows:

Minimum reinforcement cover requirements to be in accordance with PNGS1002 - 1982 Exposure condition listed below:

Exterior faces of members (above ground) : 3 Interior faces of members Members below ground

In addition reinforcement cover shall not be less than

Base Slab Wall	։ 75mm ։ 75mm
Cover Slab	: 75mm
BEAMS	: 75mn
RC Wall	: 75mm

- C3 Sizes of concrete elements do not include thickness of applied finishes
- Reinforcement is represented diagrammatically and not neccessarily shown.
- Splices in reinforcement shall be made only in the positions shown or as otherwise approved by the Superintendant.
- Welding of reinforcement shall not be permitted.
- All reinforcement shall be securely supported in its correct position during concreting by approved bar chains, spacers or support bars. **C7**
- Reinforced symbols:
  "Y" denotes hot rolled deformed bars grade 410Y to AS 1302
  "S" denotes deformed bars grade 2305 to AS 1302.
  "R" denotes plain round bars grade 230R to AS 1302.
- Laps, unless noted otherwise, shall be : 40 x bar diameter for rounds and 350mm for
- Bending radii, unless noted otherwise, shall be to PNGS 1002.
- Cover will be maintained during casting concrete by the use of plastic chairs and/or mortar blocks 1:2 mix at maximum 500mm centres in each directions. For work in contact with the ground chairs are to be supported on sheet plates.
- Reinforcement shall not be exposed for prolonged periods such as to permit the development of scale
- Reinforcement and formwork are to be checked by the Superintendant prior to pouring. The Superintendant is to be given 24 hours notice for a check and a futher 24 hours for any remedial work required prior to concrete placement.
- All conduits to be placed above bottom reinforcement and below top reinforcement minimum spacing between conduits 25mm.
- Formwork shall be designed and constructed in accordance with AS 3610
- Concrete components and quality shall be as follows, unless noted otherwise;

Element	F'c (MPa)	Water/Cement Ratio		
Base Slab		40	0.55	
Wall		40	0.55	
Beam		40	0.55	
Cover Slab		40	0.55	

- Three test cylinders are to be taken from each sample (sampling in accordance with PNGS 1002.) One cylinder to be tested at seven days, the other two at 20 days. Where ready mix concrete is supplied each truck will constitute a batch in applying PNGS 1002.
- The Contractor shall submit for approval his proposals for curing of all insitu concrete work, at least 7 days prior to any pour taking place.
  - Construction Joints to be cleaned of all loose and foreign materials, scabbled and wetted immediately before continuing the following concreting. Construction Joints other than those indicated on the drawing shall not be made without approval.

- All concrete block masonry is to be executed in accordance with the current edition of: PNGS 1004 - Reinforced Masonry Structures Code. AS 2733 - Concrete Masonry Units.
- Concrete masonry blocks shall have characteristics compressive strength of F'b = 12 MPa and 16 MPa at specific locations denoted as SW1 - SW39.
- All blocks shall be laid dry and wetting shall not be permitted during or after laying.
- Channel stretcher blocks and lintel blocks shall be used to form bond beams and lintels respectively. Top groove blocks shall be used elsewhere where horizontal reinforcement is required. Otherwise blocks shall conform to AS 2733.
- All blocks must be cured for minimum of 28 days before transportation to site.
- Clean out blocks are to be used for core filled cavities and all mortar droppings are to be removed from the bottom cavities before grouting.
- Mortar shall comply with AS 1475. Part 1, Appendix A. The mix proprtions of table A1 shall be adjusted to give an average compressive strength of 8 MPa.
- Mortar joints to be 10mm thick with blocks fully bedded and perpends filled.
  - Grout for corefilling shall comply with AS 1475, Part 1, Section 2. Characteristic compressive strength F'c = 15 MPa Slump 225. Batching by volume is not

- Corefilling is to be placed for the full height in lifts of not more than 1200mm in height. A minimum delay period of one hour and max, three hours shall be observed between lifts. All cores are to be filled unless noted otherwise.
- Corefilling shall be thoroughly compacted into place with the aid of small immersion
- The corefilling at the top of each lift shall be kept down at a distance of 25mm from the top of the blockwork and this surface shall be thoroughly scabbled before any further blocks are laid or concrete poured.
- Masonry walls shall be cured for at least three (3) days before corefilling is placed.
- All masonry must be approved by the Superintendant before corefilling takes place.
- Vertical reinforcement at any level shall be correctly positioned and securely tied to starters projecting from construction below prior to placing blocks.
- Reinforcement is to be left undisturbed for at least 12 hours after corefilling. Any reinforcement showing signs of seperation from the corefilling may render that section of the wall liable to rejection.
- Minimum cover to reinforcement : 12mm from inside face of block
- Vertical bars shall be placed with laps at not less than 1600mm centres, unless noted otherwise.
- Laps, unless noted otherwise, shall be : 40 x bar diameter
- All bars are to be cogged around openings and openings are to have a bond beam over
- B21 At the completion of a day's work and during wet weather top and sides of all walls shall be covered to prevent rain penetration to cores or wetting of blocks.
- B22 Control joints in blockwork to be at 4m maximum spacing

#### STRUCTURAL STEELWORK

- All workmanship and materials shall be in accordance with PNGS 1003
- Plates, unless noted otherwise, shall be 8mm thick.
- Bolts, unless noted otherwise, shall be 16mm diameter, Grade 4.6/s, bolts 20mm diameter and greater shall be Grade 8.8/s.
- Welds, unless noted otherwise, shall be 6mm continuous fillet weld
- Welding electrodes shall be class E 41XX
- WElding shall be performed by an experienced qualified operator in accordance with PNGS 1016.
- The contractor shall verify that all members can be assembled and erected properly, prior
- Before fabrication is commenced the Contractor shall submit copies of the shop drawings to the Superintendant for review. Review does not include checking of dimensions.
- Reference shall be made to the Architect's drawings for additional drillings, cleats, fixings,
- The contractor shall provide and leave in place until permanent bracing elements are constructed, such temporary bracing as is neccessary to stabilise the structure during exection.
- The ends of all tubular members are to be sealed with nominal thickness plates and continuous fillet weld unless otherwise shown.
- Unless otherwise specified all steelwork shall be sand blasted to remove all rust and scaled and painted one shop coat of inorganic zinc silicate primer min. 40 micron thickness. Members encased in concrete, fire spray or HSTF bolted connections must not be painted.
- All base plates shall be temporarily supported and dry pack grouted with 3:1 sand cement grout in a just wet condition.
- Cold formed steelwork shall comply with AS 1530, roll formed from hot-dipped zinc-rolled steel grade G450-Z200 to AS 1397.
- All steelwork exposed to the weather including bolts and fixings shall be hot dipped galvanised unless noted otherwise.

### <u>TIMBER</u>

- Timber materials and workmanship shall comply with AS 1720.
- Timber shall be seasoned to moisture content not exceeding 15%, unless noted otherwise
- Where unseasoned timber is specified, in no case shall timber be used having a moisture content exceeding 30% at the time of fabrication.
- Timber shall have strength properties not less than that shown below

- SD4 Joint Group

In the absence of mechanical stress, grading timber shall be visually stress graded in accordance with AS 2082.

- The Contractor is required to submit details of the proposed species of timber for approval. If unidentified species are proposed, evidence must be provided from the Papua New Guinea Office of Forestry of identification and compliance with the specified properties.
- All sizes quoted are the final dressed sizes of finished timber unless noted otherwise
- T6 The Contractor shall verify that all members can be assembled and erected properly.
- T7 Any variations shall be referred to the Superintendant for approval

- T8 Steel Components shall comply with PNGS 1003 Steel grade 250.
- Bolt holes are to be of same nominal diameter as bolts, drilled through assembled timber
- Washers, unless noted otherwise, shall be provided under all bolt heads and nuts as

Against timber, 65 x 65 x 5 square washers Against steel, standard round washers.

- T11 All bolts, nuts and washers shall be galvanised in accordance with AS 1214.
- T12 All bolts shall be retightened at completion of construction.
- T13 Where neccessary timber shall be chamfered locally to just clean fillet welds connection
- T14 Preservative treatment is to be provided as follows : dip diffused

#### DESIGN LOADS

#### TOP LEVEL

18.0 kPa

MECHANICAL LOADS OF VARIOUS MECHANICAL

HYDROSTATIC PRESURE FORCE ( DEPENDS ON

- EARTH PRESSURE FORCE EARTHQUAKE PRESSURE FORCE

This drawing is certified to comply with the Structural Engineering provisions of the Regulations under the Building Act Chapter 301 of the Revised Laws of Papua New Guinea

Name: Mr. L.J. Stocks

Registered Structural Engineer No: 0394152

**TENDER ISSUE** 

PROJECT:

# IPBC

INDEPENDENT PUBLIC BUSINESS CORPORATION PORT MORESBY SEWERAGE SYSTEM UPGRADING PROJECT PROJECT MANAGEMENT UNIT (PMU)

PORT MORESBY SEWERAGE SYSTEM UPGRADING PROJECT (POMSSUP)

MIS CONSULTANTS CO., LTD. - JAPAN

NOTES

ISSUE REV. DATE CHKED DESCRIPTION TENDER 14/11/2011 LJS ISSUE FOR TENDER

Project Director CM Lot G.Zauya Project Manage

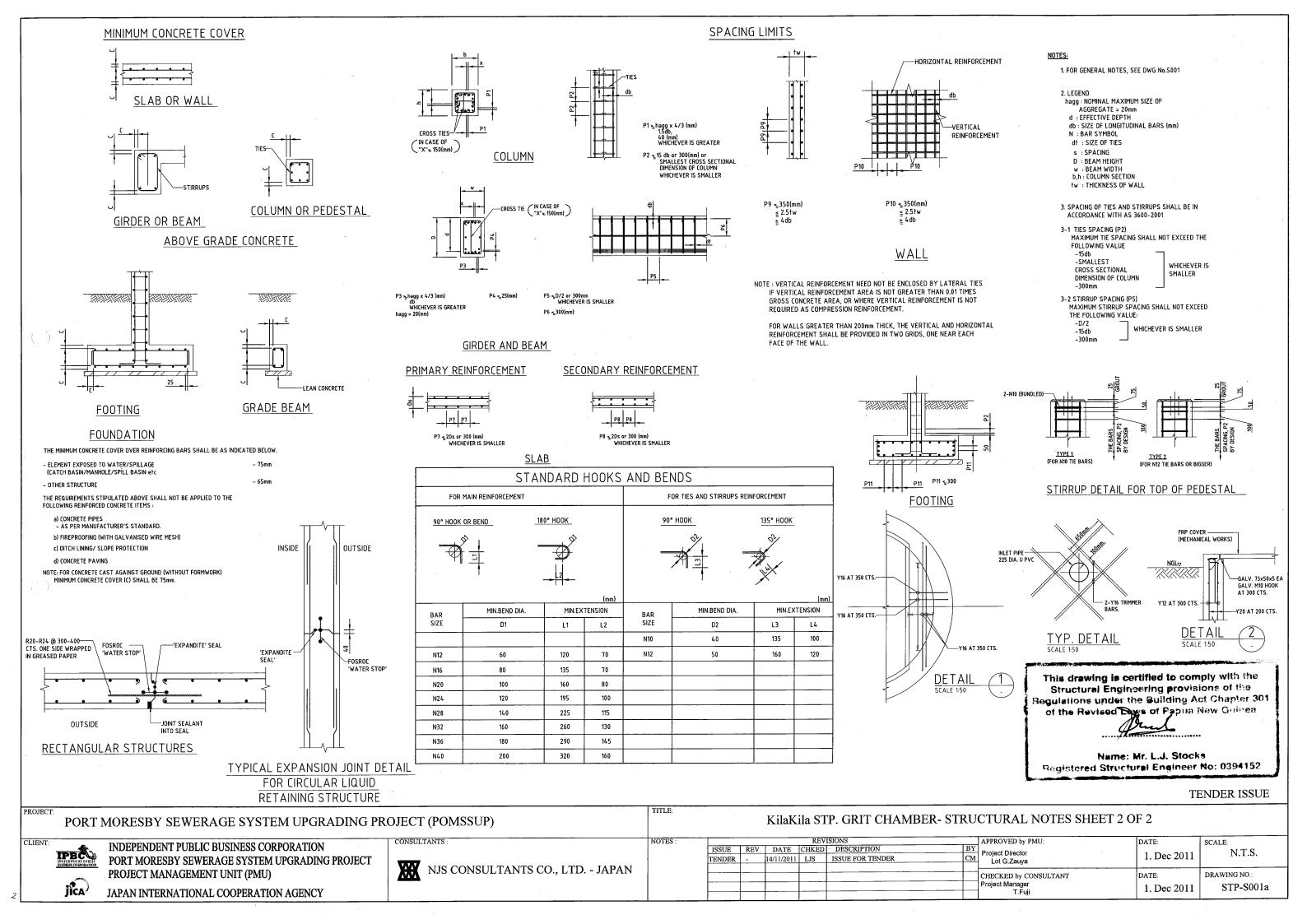
KilaKila SPT. GRIT CHAMBER- STRUCTURAL NOTES SHEET 1 OF 2

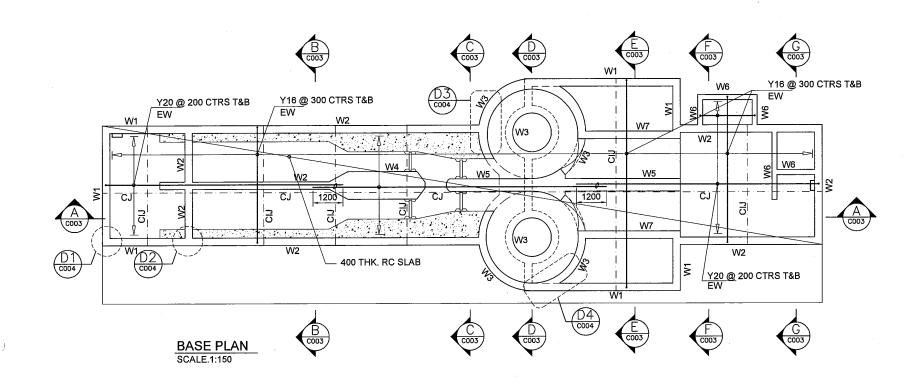
APPROVED by PMU DATE SCALE N.T.S. 1. Dec 2011 DATE 1. Dec 2011

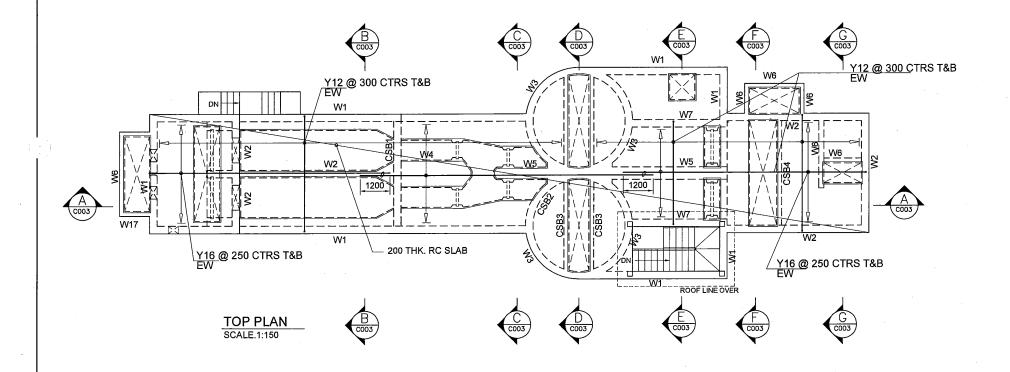
DRAWING NO.: STP-GC-C001

JAPAN INTERNATIONAL COOPERATION AGENCY

CHECKED by CONSULTANT







### MEMBER SCHEDULE

MARK	SIZE/DESCRIPTIO	N	REINFORCEMENT		REMARK			
			LENGTHWISE	WIDTHWISE				
BASE LEVEL								
W1	300 THK.	٧	Y20-200 CTS.	Y16-200 CTS.	REINF. CONC. WALL			
		Н	Y16-200 CTS.					
W2	300 THK	V	Y16-300 CTS.	Y12-300 CTS.	REINF. CONC. WALL			
	_	Н	Y12-300 CTS.					
W3	300 THK	V	Y16-300 CTS.	Y12-300 CTS.	REINF. CONC. WALL			
	4 4	н	Y12-300 CTS.					
W4	1100 THK	V	Y16-200 CTS.	Y12-300 CTS.	REINF. CONC. WALL			
			Y12-300 CTS.					
W5	500 THK	V	Y16-200 CTS.	Y12-300 CTS.	REINF, CONC. WALL			
		н	Y12-300 CTS.					
W6	200 THK	V	Y16-300 CTS.	Y12-300 CTS.	REINF. CONC. WALL			
		H	Y12-300 CTS.					
W7	200 THK	V	Y16-300 CTS.	Y12-300 CTS.	REINF. CONC. WALL			
		Н	Y12-300 CTS.		· 			
TOP LI	EVEL				·			
CSB1	700 DP x 300 WD		6-Y16	Y12-200 CTS.	RC BEAM			
CSB2	500 DP x 400 WD		4-Y16	Y12-200 CTS.	RC BEAM			
CSB3	400 DP x 200 WD		4-Y16	Y12-200 CTS.	RC BEAM			
CSB4	1400 DP x 200 WD		8-Y16	Y12-200 CTS.	RC BEAM			

#### NOTES:

1. U.N.O. LAP LENGTHS:

Y12-500 min COG = 200 EMBEDMENT = 250 Y16-650 min COG = 300 EMBEDMENT = 300

WITH STD. HOOK

2. ALL FOOTING FOUNDING LEVELS ARE TO BE VARIFIED ON SITE DURING EXCAVATION.

### LEGEND:

NGL -DENOTES NATURAL GROUND LEVEL

CIJ - DENOTES CRACK INDUCED JOINT

CJ -DENOTES CONSTRUCTION JOINT

WJ -DENOTES WALL JOINT

**EW - DENOTES EACH WAY** 

BF -DENOTES BOTH FACE T&B -DENOTES TOP & BOTTOM

V -DENOTES VERTICAL REINF.

### **GENERAL NOTES**

REFER TO STD DRAWINGS FOR MISCELLANEOUS WORKS SUCH AS HANDRAIL, COVER, STEP LADDER, STAIR, STOP LOG AND EXPANTION JOINT

> This drawing is certified to comply with the Structural Engineering provisions of the Begulations under the Building Act Chapter 301 of the Revised Laws of Papua New Guinea

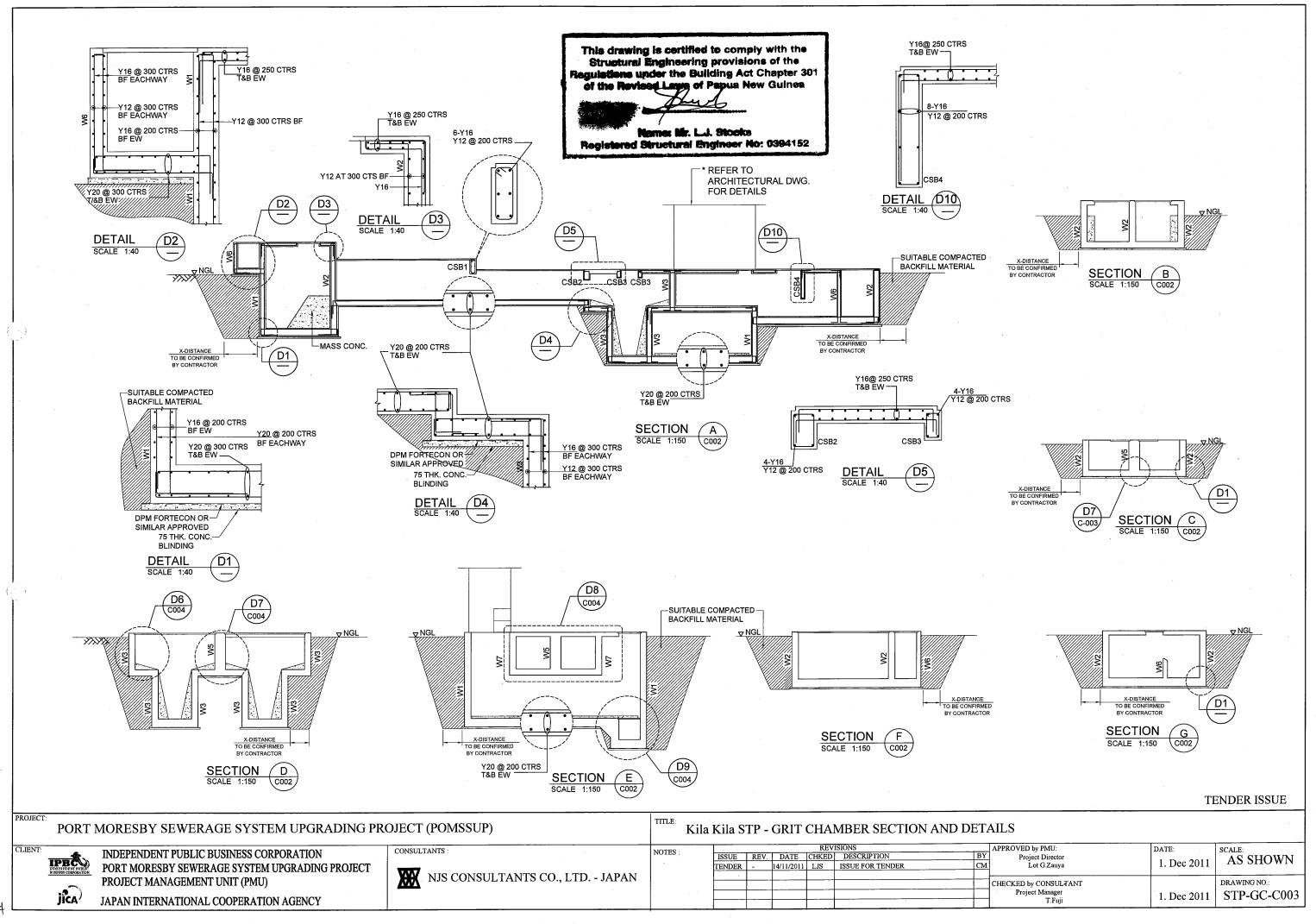
Name: Mr. L.J. Stocks Registered Structural Engineer No: 0394152

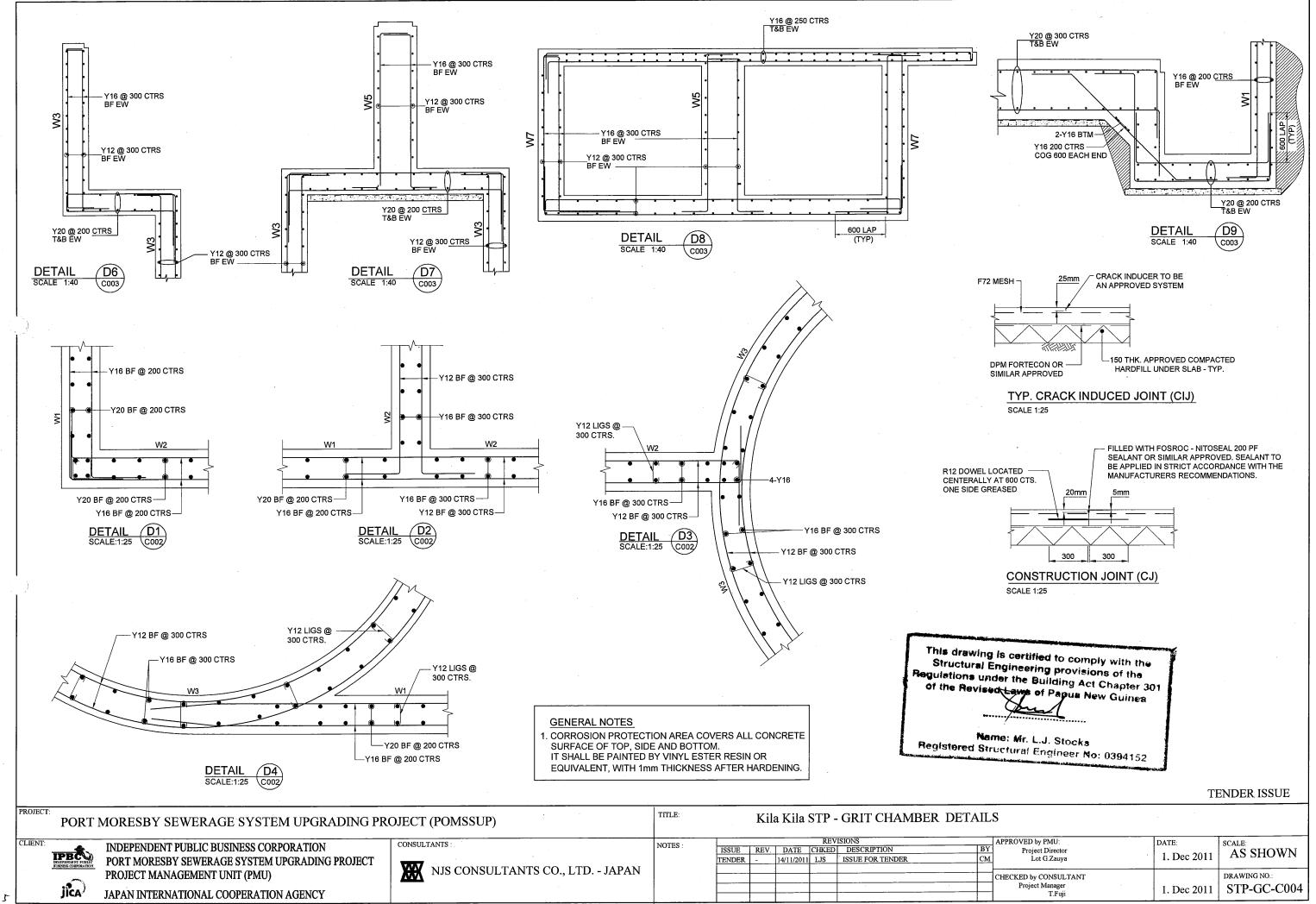
TENDER ISSUE

1. Dec 2011 | STP-GC-C002

PORT MORESBY SEWERAGE SYSTEM UPGRADING PROJECT (POMSSUP) Kila Kila STP - GRIT CHAMBER REINFORCEMENT PLAN APPROVED by PMU: CLIENT DATE: SCALE: CONSULTANTS INDEPENDENT PUBLIC BUSINESS CORPORATION ISSUE REV. DATE CHKED DESCRIPTION Project Director IPBC AS SHOWN 1. Dec 2011 14/11/2011 LJS ISSUE FOR TENDER PORT MORESBY SEWERAGE SYSTEM UPGRADING PROJECT Lot G.Zauya TENDER NJS CONSULTANTS CO., LTD. - JAPAN PROJECT MANAGEMENT UNIT (PMU) DRAWING NO.: CHECKED by CONSULTANT Project Manager T.Fuji

JAPAN INTERNATIONAL COOPERATION AGENCY





#### GENERAL

This building is situated in an earthquake zone and has been designed and detailed to resist seismic forces. Any variation to either structural or non-structural elemen may significantly alter the eartquake response of the building and impair its safety.

ANY PROPOSED ALTERATIONS MUST BE REFERRED TO THE STRUCTURAL DESIGN ENGINEER

- These drawings shall be read in conjunction with all Architectural and other consultants Drawings and Specifications and with such other written instructions as may be issued during the course of contract. All discrepancies shall be referred to Superintendant for decision before proceeding with the work.
- All dimensions relevant to setting out and off-site works shall be verified by the Contractor before construction and fabrication is commenced. The Engineers drawings shall G3
- During construction the contractor shall be responsible for maintaining the structure in a stable condition and ensuring no part shall be overstressed under construction activities.
- Workmanship and materials are to be in accordance with the relevant current PNGS and SAA standards including all amendments and the local statutory Authorities, except where varied by the the contract documents.
- Requirements to comply with a particular code or standard is deemed to refer to the latest edition with all relevant amendments and to include all other codes or standards associated with or referred to in the noted code or standard.
- G7 No holes or chases other than those indicated on the structural drawings shall be made without the approval of the Superintendant.
- Prior to ordering materials or carrying out any work that may be affected, the Contractor shall submit the following information for approval in accordance with the drawings and specification. These proposals shall include all information neccessary for approval including the following:
  - Source and supplier of materials and products.
  - Cerificates and results of any tests already carried out
  - 3) Details of tests to be carried out both on and off site.
  - Location of any testing to be carried out off site.
  - 5) Details of any seperate labratory, authority or other body to carry out tests.

The approval of substitution of materials shall be sought from the Superintendant

All dimensions are in millimetres unless stated otherwise. All levels are expressed in

- G9 All props and formwork for beams and slabs shall be removed before construction of any masonry walls or partitions on the floor.
- All Non-Load Bearing Walls shall be kept clear of the underside of beams and slabs clearance shall not be less than 20mm unless otherwise shown.
- Where proprietary products are specified they shall be manufactured and used in accordance with the manufacturer's specifications and recommendations.
- Design loads to Papua New Guinea Standard 1001.
  - Wind Basic Design Velocity 25m/sec Terrain Category 1
  - 2) Seismic Zone 4

#### **FOUNDATION**

- Founding levels are provisional and are subject to the Superintendant's approval of the
- Anticipated bearing material: Undisturbed Natural Ground.
- Required allowable bearing strength of foundation material 550 kPa
- All water and loose material shall be removed from the base prior to pouring any
- Compacted fill under slabs and minor strip footings shall comply with the following:
  - Material shall be selected from an approved source, shall be free of vegetable matter and ball of clay, and shall comply with the following requirements.
  - (i) CBR value after 4 days soaking, not less than 25 when compacted to at least 95% maximum dry density as determined by AS1289 Test No. E1.1
  - (ii) Maximum linear shrinkage 6%

SIEVE SIZE (mm)	BY WEIGHT PASSING			
37.5	100			
19.0	60 - 100			
19.0 9.5	40 - 80			
4.75	30 - 60			
2.36	20 - 45			
0.425	15 - 30			
0.075	3 - 15			

- (iv) The fraction passing the 75 micron sieve shall not exceed 2/3 that passing the 425 micron sieve.
- (v) The fraction retained on the 2.36mm sieve shall consis of hard durable particles or fragments of stone, gravel or sand and shall not include any material that breaks ip when alternately wetted and dried.
- The fraction passing the 425 micron sieve shall have a liquid limit not greater than 30 and a plasticity index not greater than 10.
- F6 Over excavating under footings shall be made good with 10 MPa mass concrete.

- All workmanship and material shall be in accordance with PNG 1002.
- Minimum cover (mm) to all reinforcement unless otherwise shown shall be as follows

Minimum reinforcement cover requirements to be in accordance with PNGS1002 - 1982 Exposure condition listed below:

Exterior faces of members (above ground) : 3 Interior faces of members Members below ground

In addition reinforcement cover shall not be less than

FOOTINGS PEDESTAL **GROUND SLABS** : 30mm TOP

SUSPENDED SLABS : 30mm TOP : 65mm EXPOSED FACE, INTERIOR FACE 40mm BEAMS

: 75mm IN GROUND, 65mm ABOVE GROUND COLUMNS SHEARWALLS : 75mm IN GROUND, 65mm ABOVE GROUND

- С3 Sizes of concrete elements do not include thickness of applied finishes
- Reinforcement is represented diagrammatically and not neccessarily shown
- Splices in reinforcement shall be made only in the positions shown or as otherwise approved by the Superintendant. C5
- Welding of reinforcement shall not be permitted
- All reinforcement shall be securely supported in its correct position during concreting by approved bar chains, spacers or support bars.
- Reinforced symbols:
  "Y" denotes hot rolled deformed bars grade 410Y to AS 1302
  "S" denotes deformed bars grade 230S to AS 1302.
  "R" denotes plain round bars grade 230R to AS 1302.
- Laps, unless noted otherwise, shall be: 40 x bar diameter for rounds and 350mm for
- Bending radii, unless noted otherwise, shall be to PNGS 1002.
- Cover will be maintained during casting concrete by the use of plastic chairs and/or mortar blocks 1:2 mix at maximum 500mm centres in each directions. For work in contact with the ground chairs are to be supported on sheet plates.
- Reinforcement shall not be exposed for prolonged periods such as to permit the development of scale
- Reinforcement and formwork are to be checked by the Superintendant prior to pouring. The Superintendant is to be given 24 hours notice for a check and a futher 24 hours for any remedial work required prior to concrete placement.
- All conduits to be placed above bottom reinforcement and below top reinforcement minimum spacing between conduits 25mm.
- C15 Formwork shall be designed and constructed in accordance with AS 3610
- Concrete components and quality shall be as follows, unless noted otherwise:

Element	F'c (MPa)	Water/Cement Ratio		
Foundations	40	0.55		
Suspended Slabs	40	0.55		
Base Slabs	40			
Concrete Topping	32			
Mass Concrete	15	0.55		
Beams Concrete	40	0.55		
Columns	. 32	0.55		

- Three test cylinders are to be taken from each sample (sampling in accordance with PNGS 1002.) One cylinder to be tested at seven days, the other two at 20 days. Where ready mix concrete is supplied each truck will constitute a batch in applying PNGS 1002.
- The Contractor shall submit for approval his proposals for curing of all insitu concrete work, at least 7 days prior to any pour taking place.
- Construction Joints to be cleaned of all loose and foreign materials, scabbled and wetted immediately before continuing the following concreting. Construction Joints other than those indicated on the drawing shall not be made without approval.
- C20 Control Joints in the ground floor slab shall be provided at 6m centres U.N.O.

#### CONCRETE MASONRY

- All concrete block masonry is to be executed in accordance with the current edition of:
- PNGS 1004 Reinforced Masonry Structures Code. AS 2733 Concrete Masonry Units.
- Concrete masonry blocks shall have characteristics compressive strength of F'b = 12 MPa and 16 MPa at specific locations denoted as SW1 SW39.
- All blocks shall be laid dry and wetting shall not be permitted during or after laying.
- Channel stretcher blocks and lintel blocks shall be used to form bond beams and lintels respectively. Top groove blocks shall be used elsewhere where horizontal reinforcement is required. Otherwise blocks shall conform to AS 2733.
- All blocks must be cured for minimum of 28 days before transportation to site
- Clean out blocks are to be used for core filled cavities and all mortar droppings are to be removed from the bottom cavities before grouting. В6

- Mortar shall comply with AS 1475. Part 1, Appendix A. The mix proprtions of table A1 shall be adjusted to give an average compressive strength of 8 MPa.
- Mortar joints to be 10mm thick with blocks fully bedded and perpends filled.
- Grout for corefilling shall comply with AS 1475, Part 1, Section 2. Characteristic compressive strength  $F^\prime c$  = 15 MPa Slump 225. Batching by volume is not
- Corefilling is to be placed for the full height in lifts of not more than 1200mm in height. A minimum delay period of one hour and max, three hours shall be observed between lifts. All cores are to be filled unless noted otherwise.
- Corefilling shall be thoroughly compacted into place with the aid of small immersion
- The corefilling at the top of each lift shall be kept down at a distance of 25mm from the top of the blockwork and this surface shall be thoroughly scabbled before any further blocks are laid or concrete poured.
- Masonry walls shall be cured for at least three (3) days before corefilling is placed.
- All masonry must be approved by the Superintendant before corefilling takes place.
- Vertical reinforcement at any level shall be correctly positioned and securely tied to starters projecting from construction below prior to placing blocks.
- Reinforcement is to be left undisturbed for at least 12 hours after corefilling. Any reinforcement showing signs of seperation from the corefilling may render that section of the wall liable to rejection.
- Minimum cover to reinforcement : 12mm from inside face of block.
- Vertical bars shall be placed with laps at not less than 1600mm centres, unless noted
- Laps, unless noted otherwise, shall be : 40 x bar diameter.
- B20 All bars are to be cogged around openings and openings are to have a bond beam over
- At the completion of a day's work and during wet weather top and sides of all walls shall be covered to prevent rain penetration to cores or wetting of blocks.
- B22 Control joints in blockwork to be at 4m maximum spacing.

#### STRUCTURAL STEELWORK

- All workmanship and materials shall be in accordance with PNGS 1003.
- Steel grade 300 MPa
- Plates, unless noted otherwise, shall be 8mm thick
- Bolts, unless noted otherwise, shall be 16mm diameter, Grade 4.6/s, bolts 20mm diameter and greater shall be Grade 8.8/s.
- Welds, unless noted otherwise, shall be 6mm continuous fillet weld
- Welding electrodes shall be class E 41XX.
- WElding shall be performed by an experienced qualified operator in accordance with PNGS 1016.
- S8 The contractor shall verify that all members can be assembled and erected properly, prior
- Before fabrication is commenced the Contractor shall submit copies of the shop drawings to the Superintendant for review. Review does not include checking of dimensions. Reference shall be made to the Architect's drawings for additional drillings, cleats, fixings,
- The contractor shall provide and leave in place until permanent bracing elements are constructed, such temporary bracing as is neccessary to stabilise the structure during
- The ends of all tubular members are to be sealed with nominal thickness plates and continuous fillet weld unless otherwise shown.
- Unless otherwise specified all steelwork shall be sand blasted to remove all rust and scaled and painted one shop coat of inorganic zinc silicate primer min. 40 micron thickness. Members encased in concrete, fire spray or HSTF bolted connections must not be painted.
- All base plates shall be temporarily supported and dry pack grouted with 3:1 sand cement grout in a just wet condition.
- Cold formed steelwork shall comply with AS 1530, roll formed from hot-dipped zinc-rolled steel grade G450-Z200 to AS 1397. S15
- All steelwork exposed to the weather including bolts and fixings shall be hot dipped galvanised unless noted otherwise.

#### **TIMBER**

- Timber materials and workmanship shall comply with AS 1720.
- Timber shall be seasoned to moisture content not exceeding 15%, unless noted otherwise.
- Where unseasoned timber is specified, in no case shall timber be used having a moisture content exceeding 30% at the time of fabrication.
- Timber shall have strength properties not less than that shown below

Stress Grade - SD4 Strength Group

- J3 Joint Group

In the absence of mechanical stress, grading timber shall be visually stress graded in accordance with AS 2082.

- The Contractor is required to submit details of the proposed species of timber for approval. If unidentified species are proposed, evidence must be provided from the Papua New Guinea Office of Forestry of identification and compliance with the specified properties.
- All sizes quoted are the final dressed sizes of finished timber unless noted otherwise.
- The Contractor shall verify that all members can be assembled and erected properly.
- Any variations shall be referred to the Superintendant for approval
- Steel Components shall comply with PNGS 1003 Steel grade 250.
- Bolt holes are to be of same nominal diameter as bolts, drilled through assembled timber Washers, unless noted otherwise, shall be provided under all bolt heads and nuts as
  - Against timber, 65 x 65 x 5 square washers. Against steel, standard round washers.
- T11 All bolts, nuts and washers shall be galvanised in accordance with AS 1214.
- All bolts shall be retightened at completion of construction.
- Where neccessary timber shall be chamfered locally to just clean fillet welds connection
- T14 Preservative treatment is to be provided as follows: dip diffused

#### DESIGN LOADS

#### ROOF LEVEL:

DEAD LOAD:	0.6 kl
LIVE LOAD:	0.25

### **UPPER FLOOR LEVEL**

DEAD LOAD:		6.0 kP
LIVE LOAD:		4.0 kP

#### **BASE SLAB LEVEL**

DEA	D LOAD:	20 kP
LIVE	LOAD:	4.0 kP

This drawing is certified to comply with the Structural Engineering provisions of the Regulations under the Bullding Act Chapter 301 of the Revised Laws of Papua New Guinea

Name: Mr. L.J. Stocks Registered Structural Engineer No: 0394152

TENDER ISSUE

PROJECT

PORT MORESBY SEWERAGE SYSTEM UPGRADING PROJECT (POMSSUP)

CLIENT: **IPBC** 

iica

INDEPENDENT PUBLIC BUSINESS CORPORATION PORT MORESBY SEWERAGE SYSTEM UPGRADING PROJECT PROJECT MANAGEMENT UNIT (PMU)

JAPAN INTERNATIONAL COOPERATION AGENCY

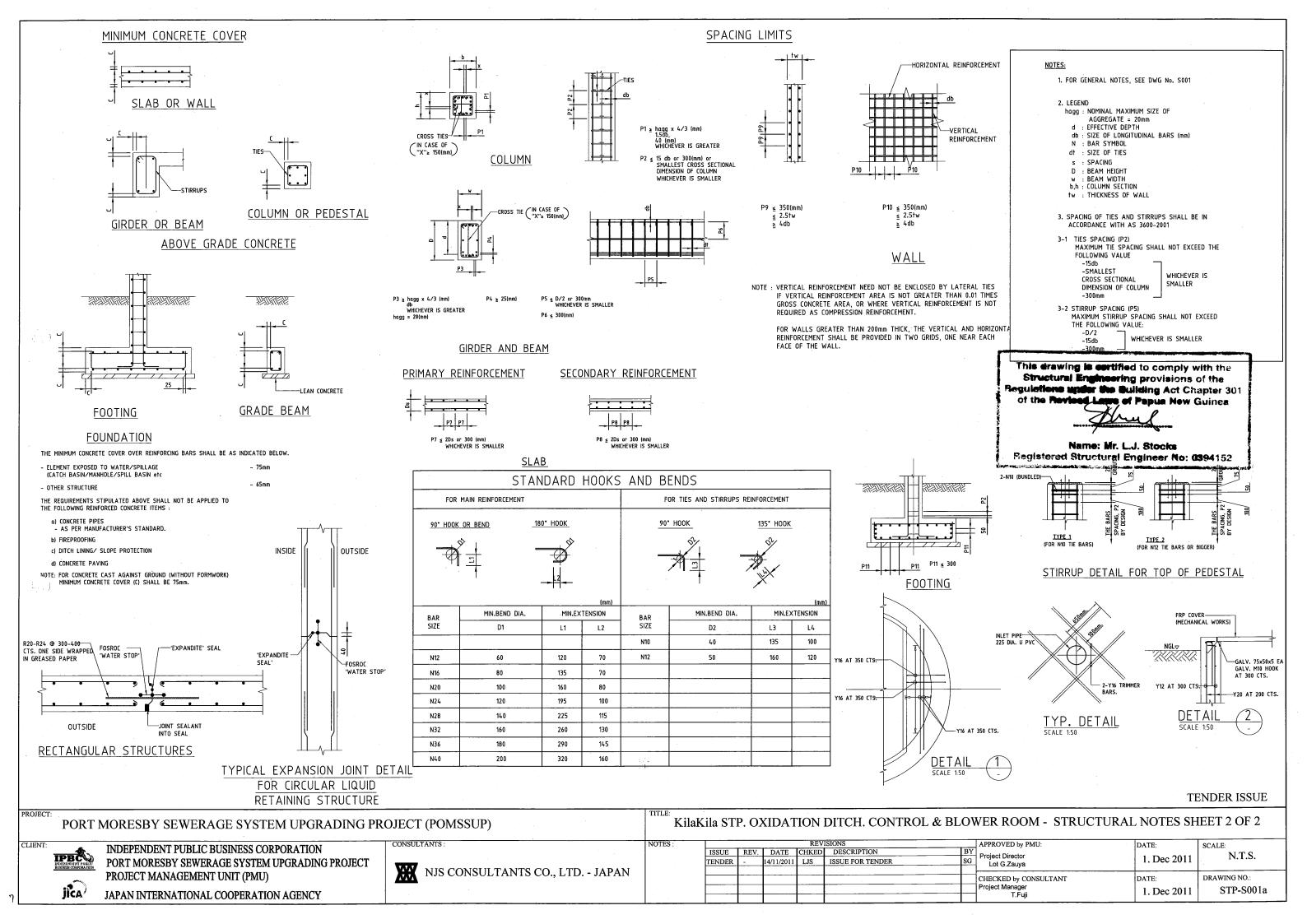
CONSULTANTS

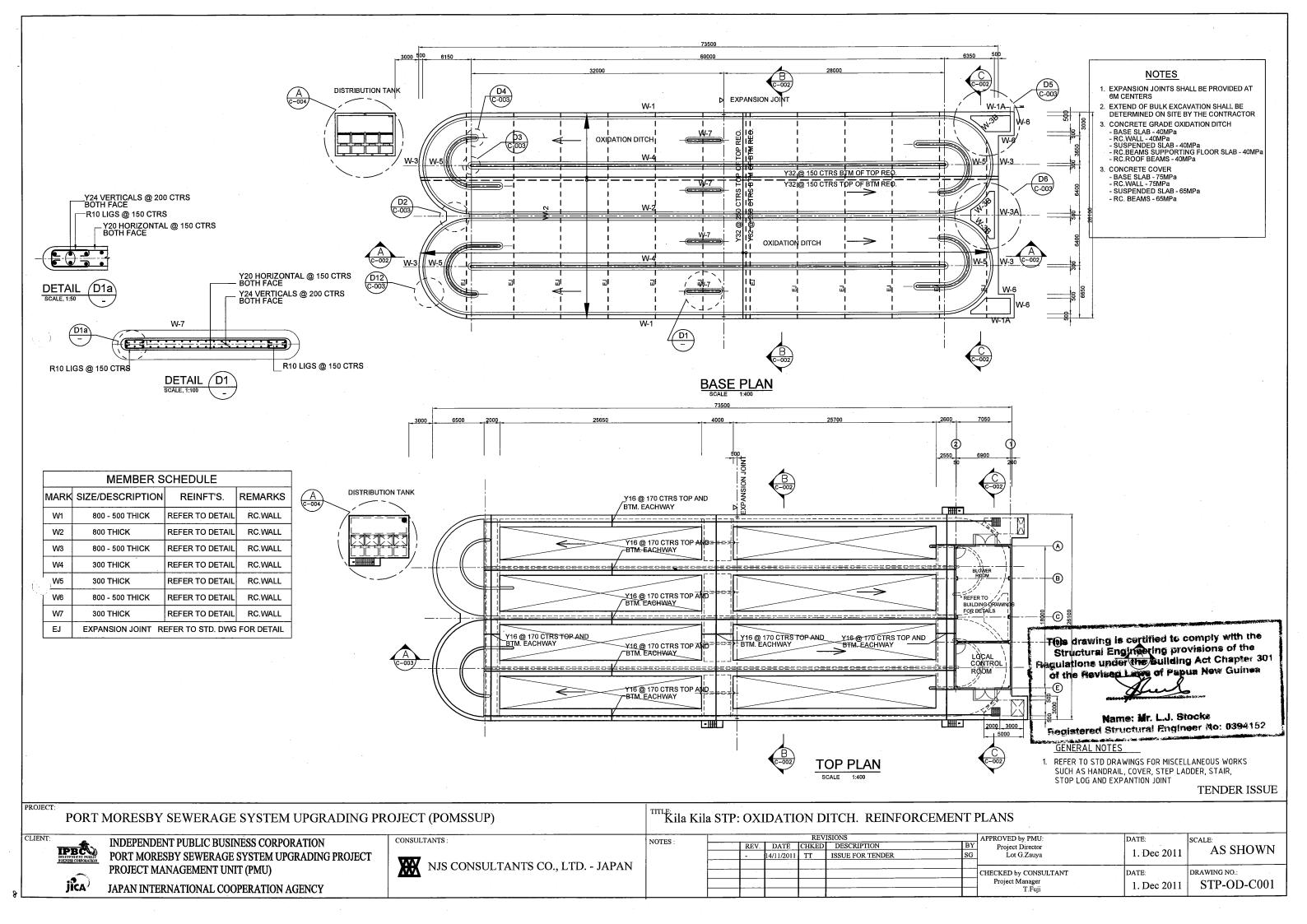
NJS CONSULTANTS CO., LTD. - JAPAN

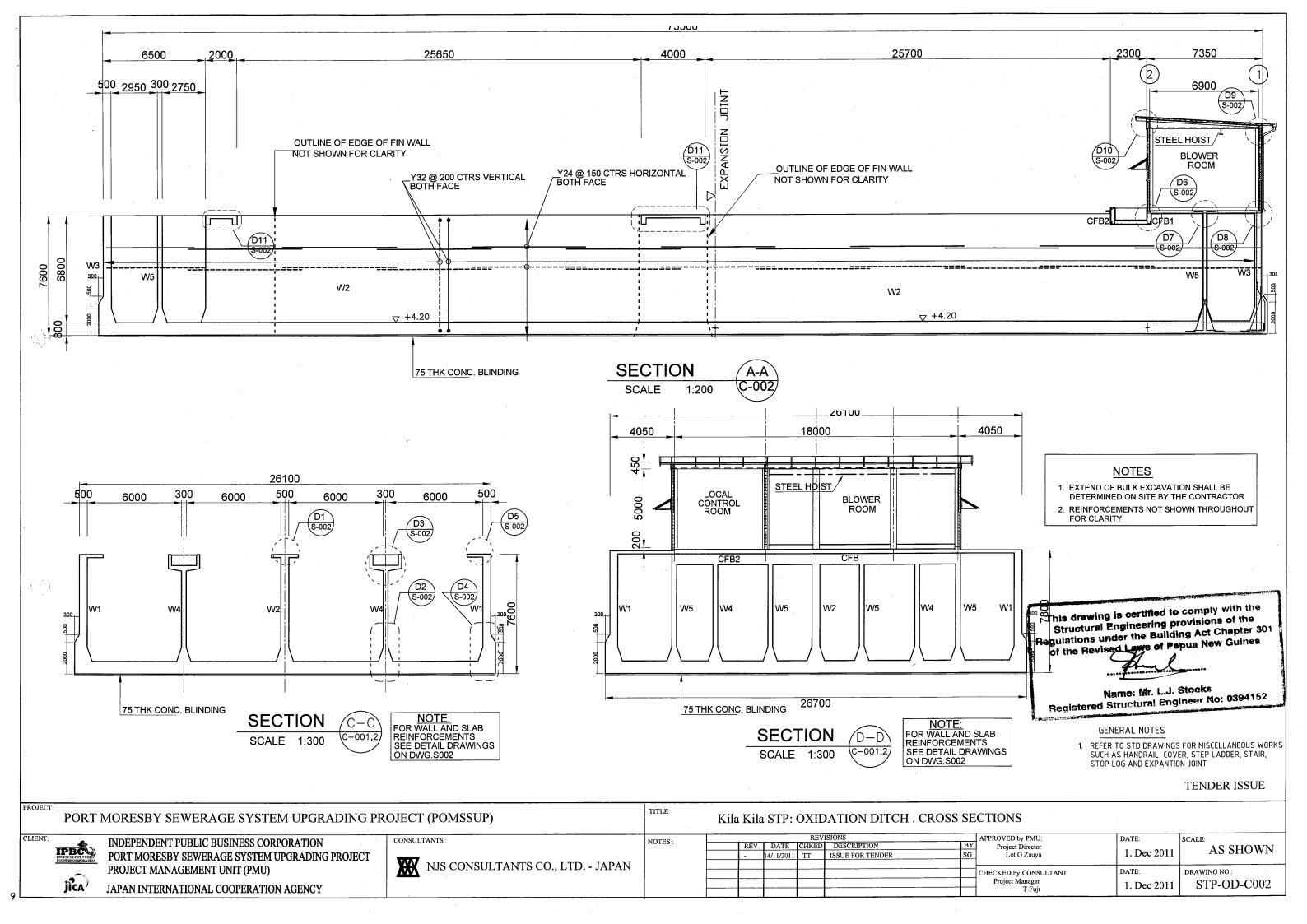
TENDER 4/11/2011 LJS ISSUE FOR TENDER

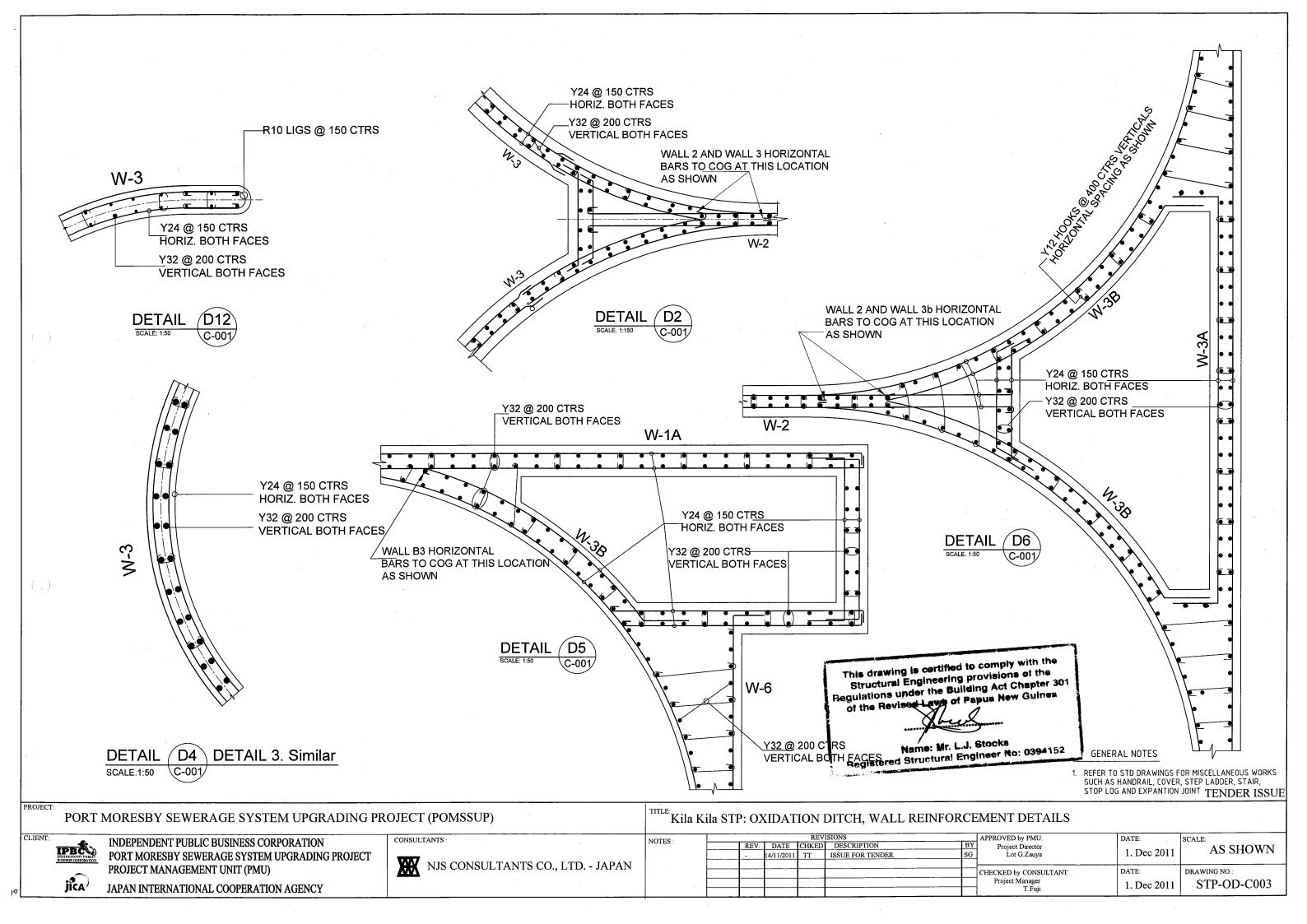
APPROVED by PMU: DATE SCALE: REV. DATE CHKED DESCRIPTION Project Director N.T.S. 1. Dec 2011 CM Lot G.Zauya DRAWING NO. DATE: CHECKED by CONSULTANT Project Manager STP-S001 1. Dec 2011 T.Fuji

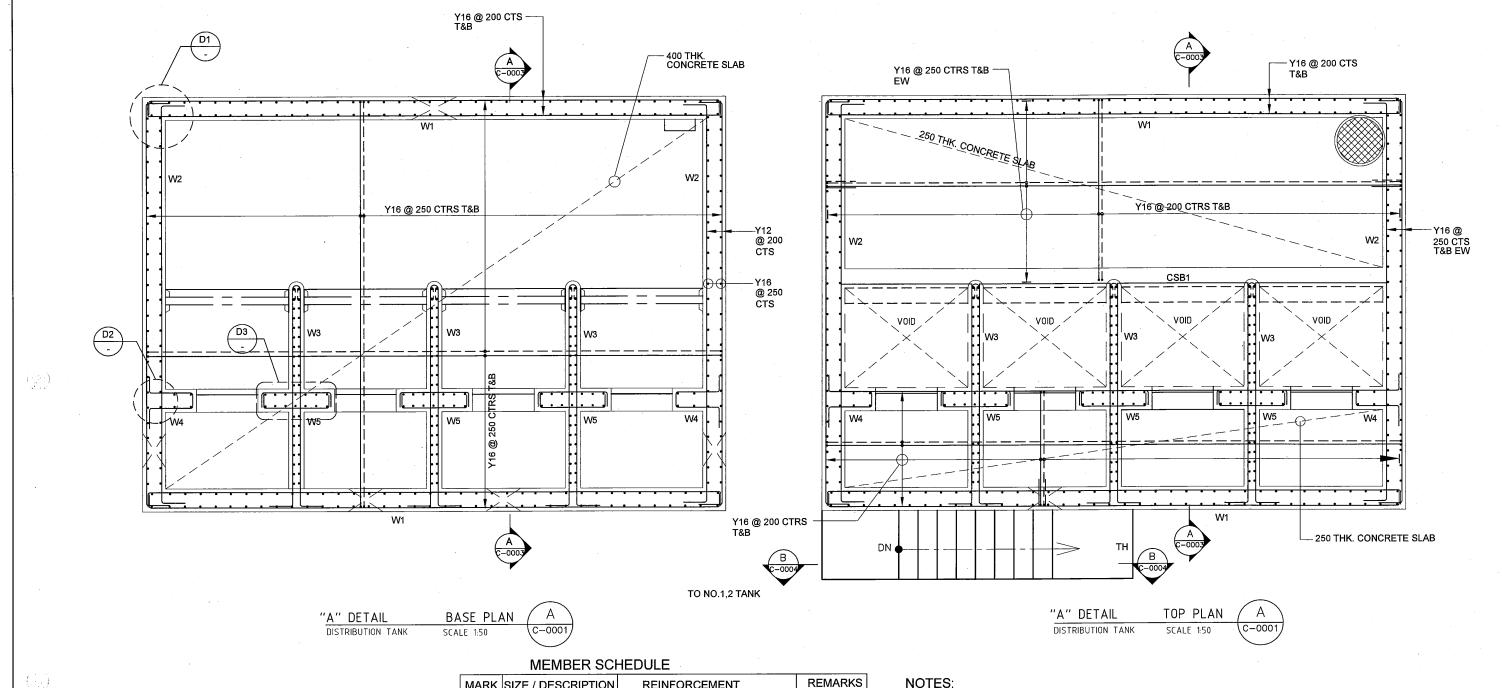
KilaKila STP. OXIDATION DITCH. CONTROL & BLOWER ROOM - STRUCTURAL NOTES SHEET 1 OF 2











MARK	SIZE / DESCRIPTION	REINFORCE	REMARKS						
		LENGTHWISE	WIDTHWISE						
W1	300 THK			RC WALL					
W2	300 THK			RC WALL					
W3	200 THK			RC WALL					
W4	300 THK			RC WALL					
W5	300 THK			RC WALL					
TH	350 DP X 400 WD	T-Y16 T&B R10 STIRRUPS @ 300 CTS		THICKENING					
TOP LEVEL									
CSB1	X	3-Y24 T&B	3-Y24 T&B	CONCRETE SLAB BEAM					

- 1. THE EXTENT OF EXCAVATION REQUIRED FOR ADEQUATE WORKING SPACE SHALL BE DETERMINED BY THE CONTRACTOR.
- 2. REFER TO ARCHITECTURAL DRAWINGS FOR MISCELLANEOUS WORKS SUCH AS HANDRAILS, COVERS, STEP LADDER, STAIR, STOP LOG AND EXPANSION JOINT.
- 3. CONCRETE GRADE: F'C = 40 MPa
- 4. MINIMUM COVER TO BE REINFORCED WALL - 75mm SLAB ON GROUND - 75mm SUSPENDED SLABS - 65mm

### LEGEND:

NGL -DENOTES NATURAL GROUND LEVEL

EW -DENOTES EACH WAY

BF -DENOTES BOTH FACE T&B -DENOTES TOP & BOTTOM This drawing is continued to common which the Structural Engineering provisions of the Structural Engineering provisions of the Seguilations under the Stricting Act Chapter 301 of the Revised Laws of Papus New Guinea

Name: Mr. L.J. Stocke

Registered Structural Engineer Mot 0:00:00:00

TENDER ISSUE

PORT MORESBY SEWERAGE SYSTEM UPGRADING PROJECT (POMSSUP)

CLIENT:

IPBC
INDEPENDENT PUBLIC
ELEMENT CONTROLLED

jica)

INDEPENDENT PUBLIC BUSINESS CORPORATION
PORT MORESBY SEWERAGE SYSTEM UPGRADING PROJECT
PROJECT MANAGEMENT UNIT (PMU)

JAPAN INTERNATIONAL COOPERATION AGENCY

CONSULTANTS :

M NJS CONSULTANTS CO., LTD. - JAPAN

TITLE: Kila K	ila ST	P: DI	STRI	BUTIC	N TANK	REINFORCE	MEI	NT PLAN
NOTES:				REVIS	SIONS			APPROVED by P
NOIES:	ISSUE	REV	DATE	CHKED	DESCRIPTION		BY	Project Dire

14/11/2011 TT ISSUE FOR TENDER

APPROVED by PMU:
Y Project Director
M Lot G.Zauya

DATE: SC 1. Dec 2011

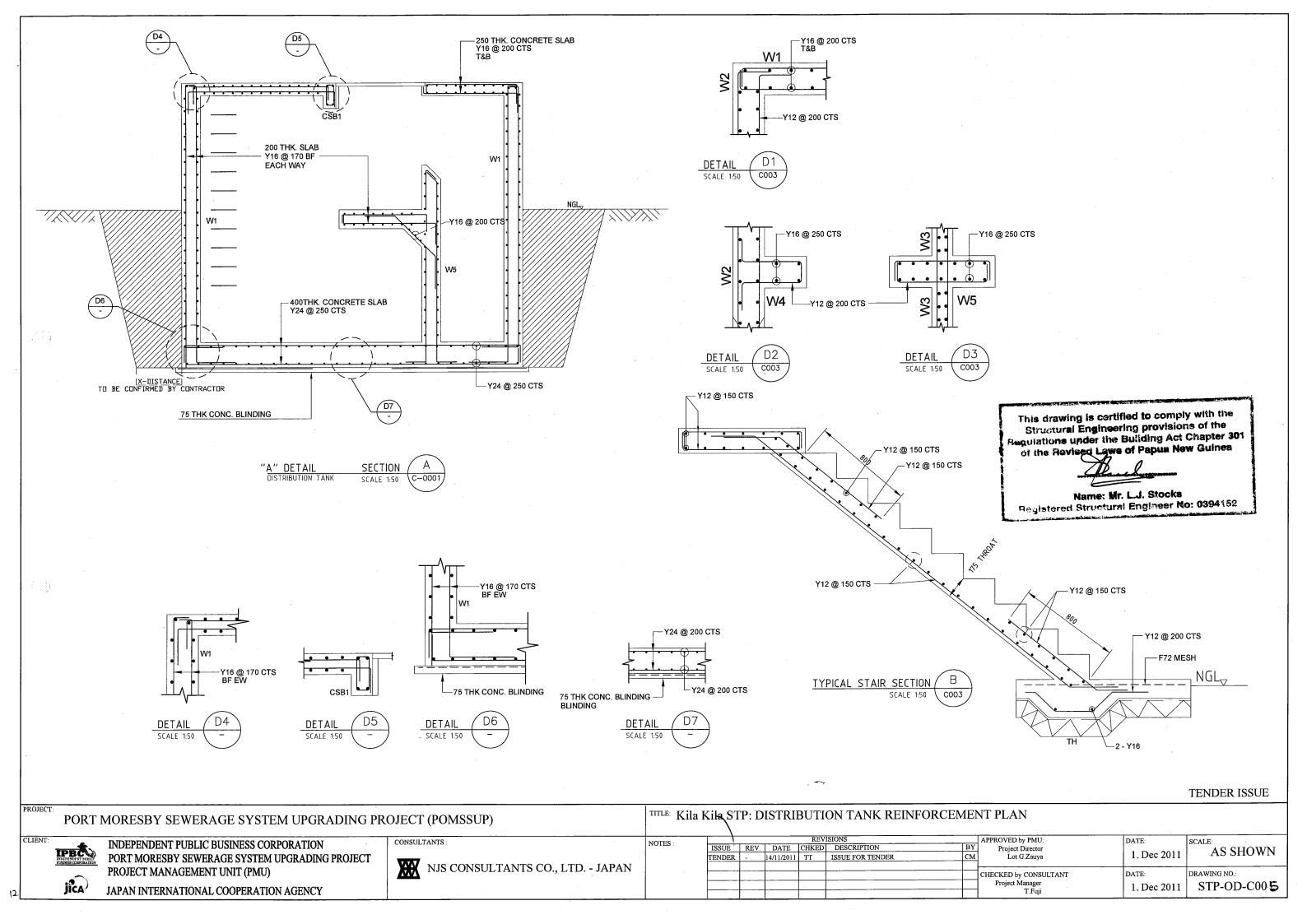
AS SHOWN

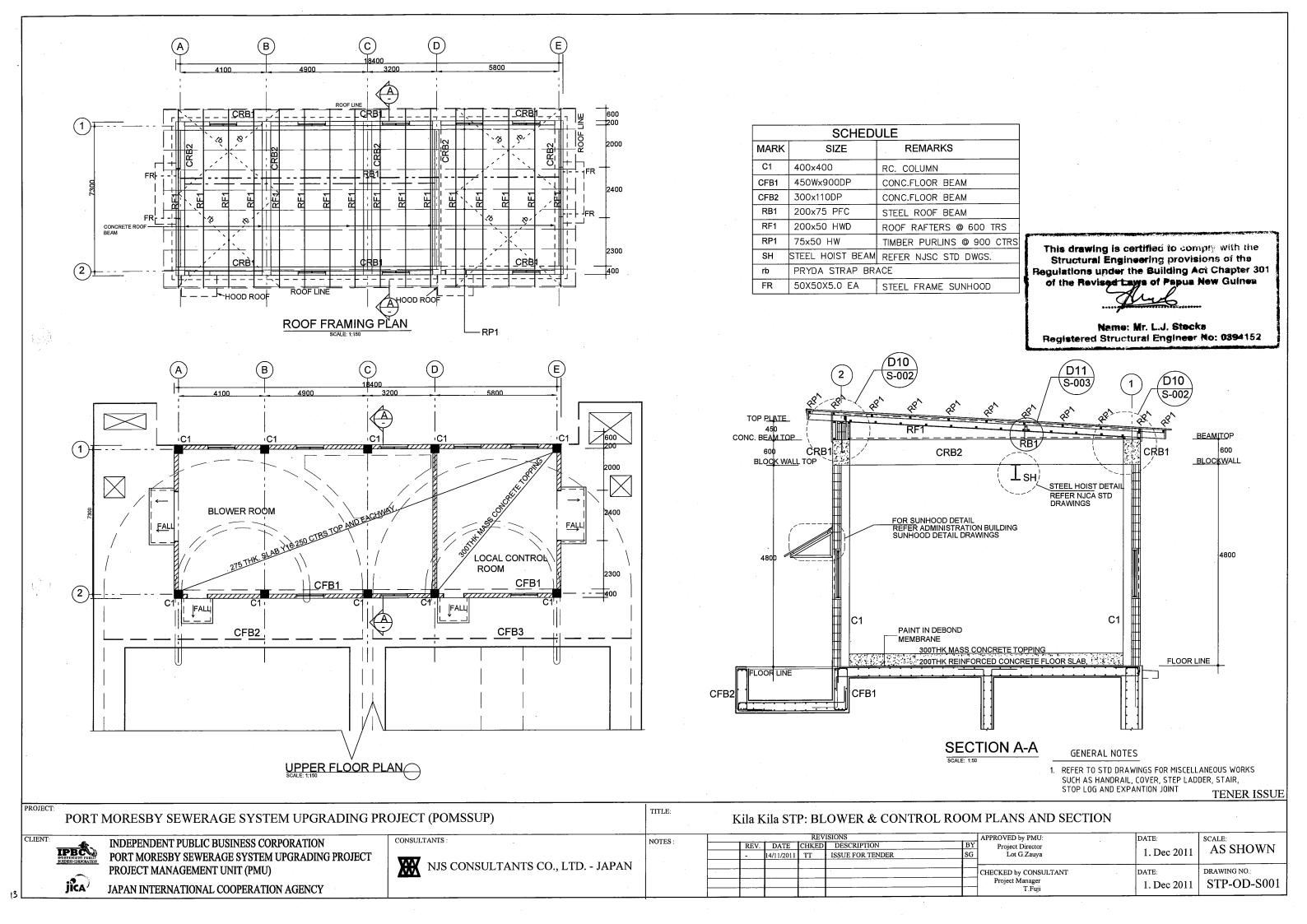
CHECKED by CONSULTANT
Project Manager
T Fuii

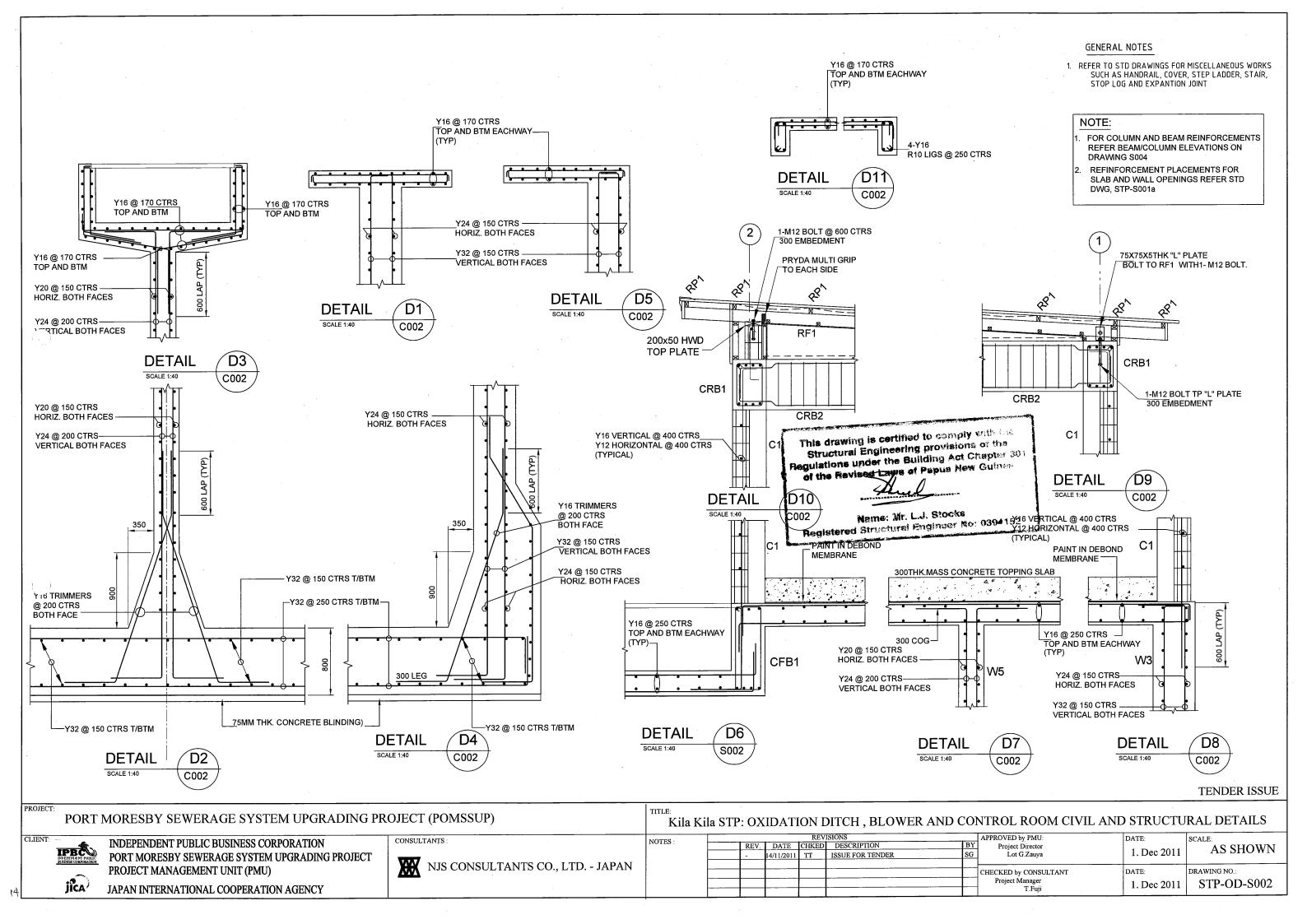
DATE:
DRAWING NO.:

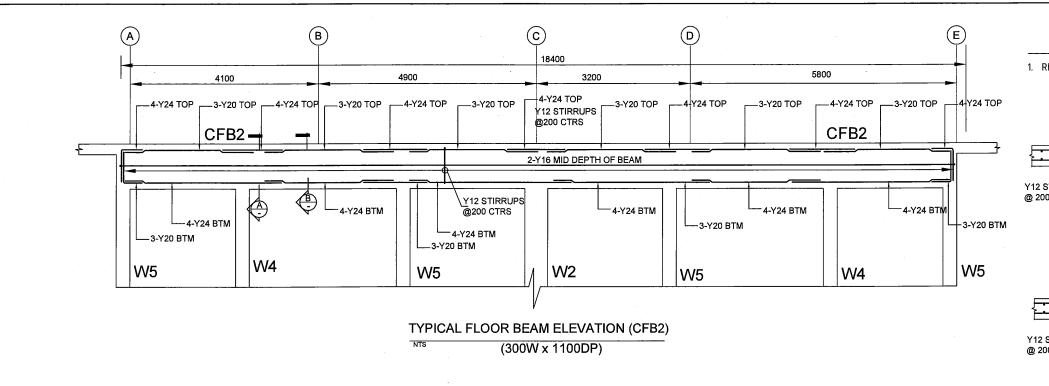
STP-OD-C004

..|



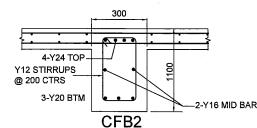


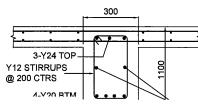


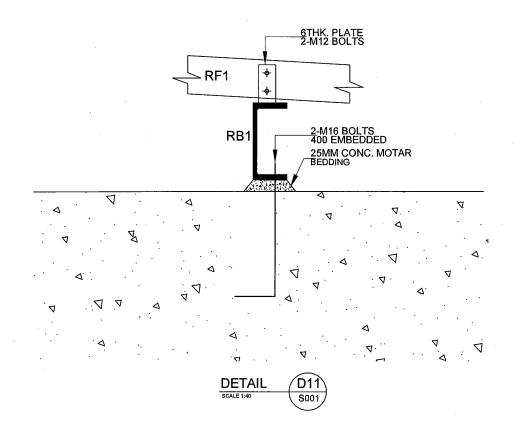




REFER TO STD DRAWINGS FOR MISCELLANEOUS WORKS
 SUCH AS HANDRAIL, COVER, STEP LADDER, STAIR,
 STOP LOG AND EXPANTION JOINT







This drawing is certified to comply with the Structural Engineering provisions of the Regulations under the Building Act Chapter 301 of the Revised Laws of Papus New Guinea

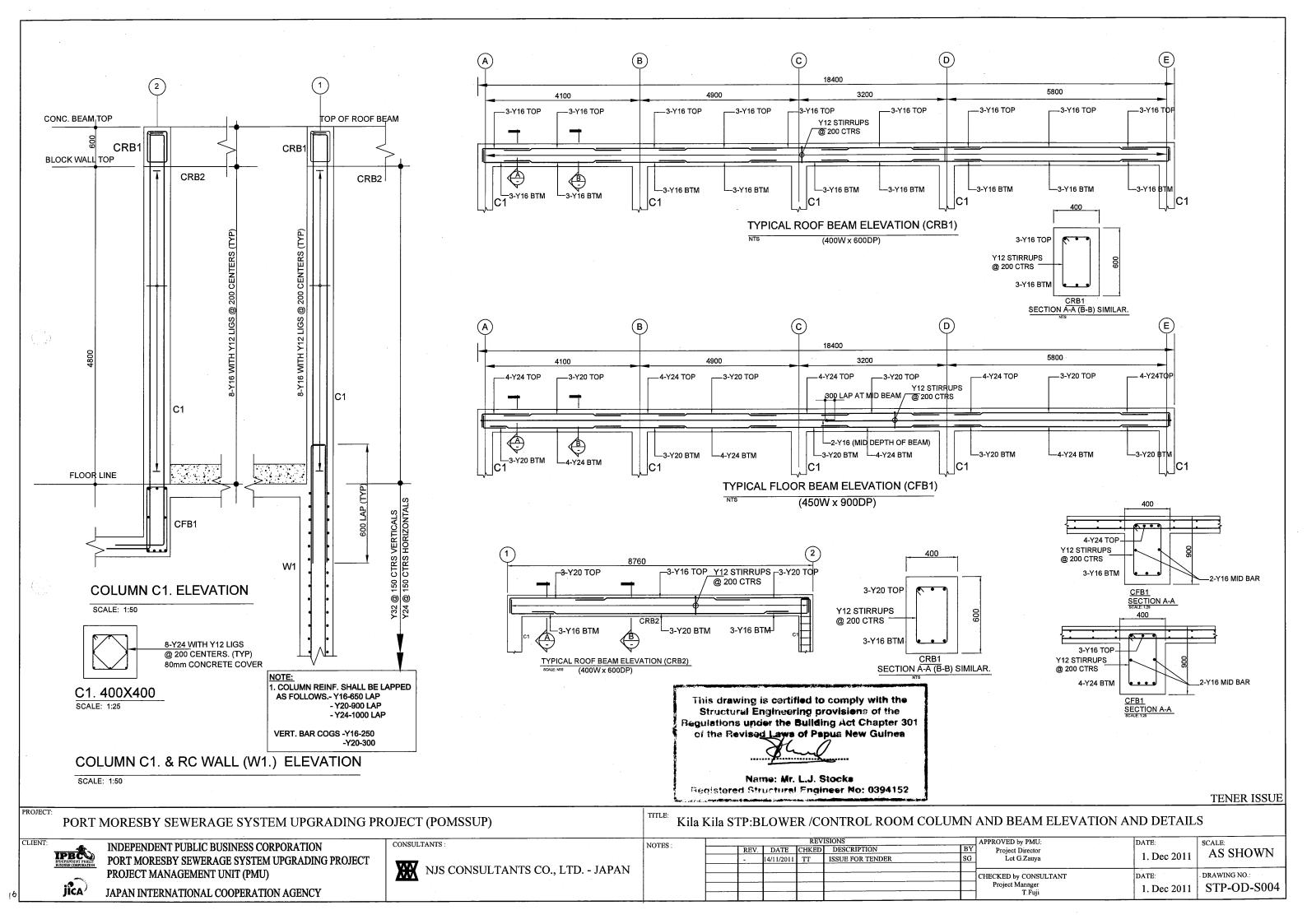
Name: Mr. L.J. Stocks

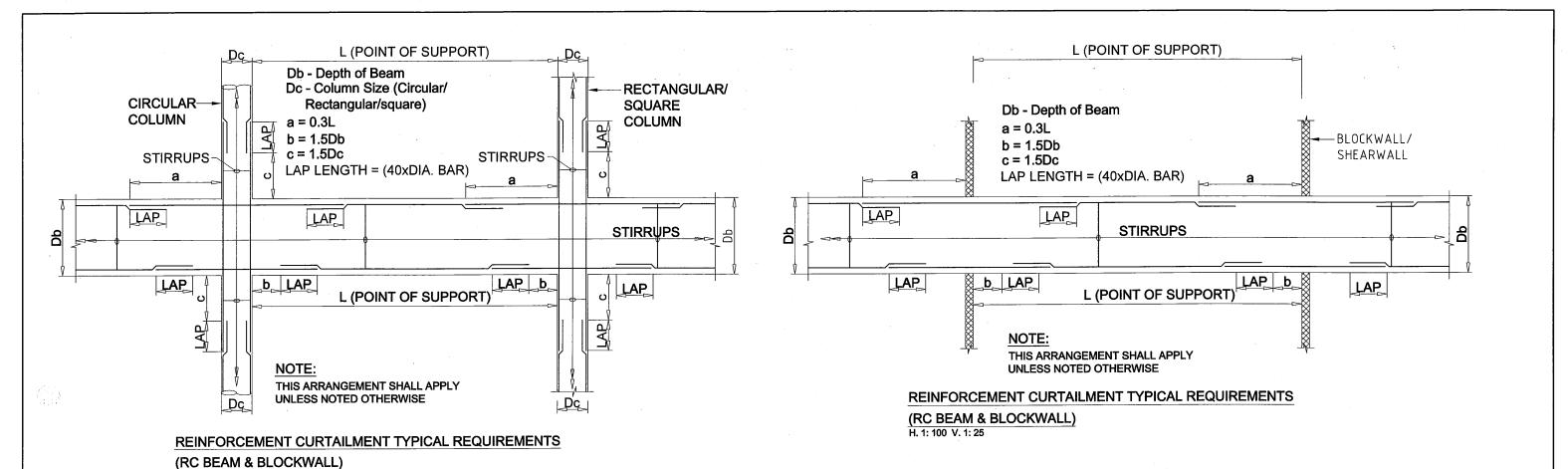
Registered Structural Engineer No: 0394152

TENER ISSUE TITLE: PORT MORESBY SEWERAGE SYSTEM UPGRADING PROJECT (POMSSUP) Kila Kila STP: BLOWER/CONTROL ROOM, DETAILS AND CFB2 ELEVATION CLIENT APPROVED by PMU: CONSULTANTS: DATE: SCALE: INDEPENDENT PUBLIC BUSINESS CORPORATION NOTES: REV. DATE CHKED DESCRIPTION Project Director Lot G.Zauya IPBC AS SHOWN 1. Dec 2011 PORT MORESBY SEWERAGE SYSTEM UPGRADING PROJECT 14/11/2011 TT ISSUE FOR TENDER NJS CONSULTANTS CO., LTD. - JAPAN PROJECT MANAGEMENT UNIT (PMU) CHECKED by CONSULTANT DATE: DRAWING NO.: STP-OD-S003 1. Dec 2011 JAPAN INTERNATIONAL COOPERATION AGENCY

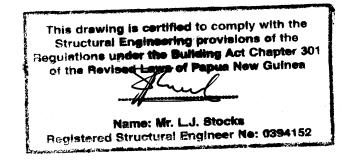
15

(())





NOTES



**TENDER ISSUE** 

PORT MORESBY SEWERAGE SYSTEM UPGRADING PROJECT (POMSSUP) CLIENT INDEPENDENT PUBLIC BUSINESS CORPORATION **IPBC** PORT MORESBY SEWERAGE SYSTEM UPGRADING PROJECT PROJECT MANAGEMENT UNIT (PMU)

JAPAN INTERNATIONAL COOPERATION AGENCY

H. 1: 100 V. 1: 25

NJS CONSULTANTS CO., LTD. - JAPAN

CONSULTANTS

BY Project Director DATE CHKED DESCRIPTION TT ISSUE FOR TENDER TENDER 14/11/201 Project Manager T.Fuji

KilaKila SPT. OXIDATION DITCH. CONTROL & BLOWER ROOM- TYP. BEAM ELEVATION & SECTIONS APPROVED by PMU: DATE: SCALE: AS SHOWN 1. Dec 2011 CHECKED by CONSULTANT DATE:

DRAWING NO.: STP - S004a 1. Dec 2011

This building is situated in an earthquake zone and has been designed and detailed to resist seismic forces. Any variation to either structural or non-structural elements may significantly alter the eartquake response of the building and impair its safety. G1

ANY PROPOSED ALTERATIONS MUST BE REFERRED TO THE STRUCTURAL DESIGN ENGINEER.

- These drawings shall be read in conjunction with all Architectural and other consultants Drawings and Specifications and with such other written instructions as may be issued during the course of contract. All discrepancies shall be referred to Superintendant for details in these precedings with the companions. decision before proceeding with the work.
- All dimensions relevant to setting out and off-site works shall be verified by the Contractor before construction and fabrication is commenced. The Engineers drawings shall
- During construction the contractor shall be responsible for maintaining the structure in a stable condition and ensuring no part shall be overstressed under construction activities. G4
- Workmanship and materials are to be in accordance with the relevant current PNGS and SAA standards including all amendments and the local statutory Authorities, except where varied by the the contract documents. G5
- Requirements to comply with a particular code or standard is deemed to refer to the latest edition with all relevant amendments and to include all other codes or standards associated with or referred to in the noted code or standard.
- No holes or chases other than those indicated on the structural drawings shall be made without the approval of the Superintendant.
- Prior to ordering materials or carrying out any work that may be affected, the Contractor shall submit the following information for approval in accordance with the drawings and specification. These proposals shall include all information neccessary for approval including the following:
  - 1) Source and supplier of materials and products.
  - 2) Cerificates and results of any tests already carried out.
  - 3) Details of tests to be carried out both on and off site
  - 4) Location of any testing to be carried out off site.
  - 5) Details of any seperate labratory, authority or other body to carry out tests.

The approval of substitution of materials shall be sought from the Superintendan

All dimensions are in millimetres unless stated otherwise. All levels are expressed in

- All props and formwork for beams and slabs shall be removed before construction of any masonry walls or partitions on the floor.
- All Non-Load Bearing Walls shall be kept clear of the underside of beams and slabs clearance shall not be less than 20mm unless otherwise shown.
- Where proprietary products are specified they shall be manufactured and used in accordance with the manufacturer's specifications and recommendations.
- Design loads to Papua New Guinea Standard 1001
  - 1) Wind Basic Design Velocity 28m/se Terrain Category 1
  - 2) Seismic Zone 4

#### **FOUNDATION**

- Founding levels are provisional and are subject to the Superintendant's approval of the bearing strata.
- Anticipated bearing material: Undisturbed Natural Ground
- F3 Required allowable bearing strength of foundation material 550 kPa
- F4 All water and loose material shall be removed from the base prior to pouring any
- Compacted fill under slabs and minor strip footings shall comply with the following
  - Material shall be selected from an approved source, shall be free of vegetable matter and ball of clay, and shall comply with the following requirements.
  - CBR value after 4 days soaking, not less than 25 when compacted to at least 95% maximum dry density as determined by AS1289 Test No. E1.1
  - (ii) Maximum linear shrinkage 6%

SIEVE SIZE (mm)	BY WEIGHT PASSING		
37.5	100		
19.0 9.5	60 - 100		
	40 - 80		
4.75	30 - 60		
2.36	20 - 45		
0.425	15 - 30		
0.075	3 – 15		

- The fraction passing the 75 micron sieve shall not exceed 2/3 that passing the 425 micron sieve.
- The fraction retained on the 2.36mm sieve shall consist of hard durable particles or fragments of stone, gravel or sand and shall not include any material that breaks up when alternately wetted and dried.
- The fraction passing the 425 micron sieve shall have a liquid limit not greater than 30 and a plasticity index not greater than 10.
- F6 Over excavating under footings shall be made good with 10 MPa mass concrete.

#### CONCRETE

- All workmanship and material shall be in accordance with PNG 1002.
- Minimum cover (mm) to all reinforcement unless otherwise shown shall be as follows:

Minimum reinforcement cover requirements to be in accordance with PNG1002 – 1982 Exposure category listed below:

Interior faces of members Members below ground

In addition reinforcement cover shall not be less than

: 75mm BASE WALI : 75mm : 75mm

- С3 Sizes of concrete elements do not include thickness of applied finishes
- Reinforcement is represented diagrammatically and not neccessarily shown C4
- Splices in reinforcement shall be made only in the positions shown or as otherwise approved by the Superintendant.
- Welding of reinforcement shall not be permitted.
- All reinforcement shall be securely supported in its correct position during concreting by approved bar chains, spacers or support bars.
- - remitored symbols:
    "Y" denotes hot rolled deformed bars grade 410Y to AS 1302
    "S" denotes deformed bars grade 2305 to AS 1302.
    "R" denotes plain round bars grade 230R to AS 1302.
- Laps, unless noted otherwise, shall be : 40 x bar diameter for rounds and 350mm for fabric.
- Bending radii, unless noted otherwise, shall be to PNGS 1002.
- Cover will be maintained during casting concrete by the use of plastic chairs and/or mortar blocks 1:2 mix at maximum 500mm centres in each directions. For work in contact with the result being a to be a personal during the contact with the con with the ground chairs are to be supported on sheet plates.
- Reinforcement shall not be exposed for prolonged periods such as to permit the development of scale
- Reinforcement and formwork are to be checked by the Superintendant prior to pouring. The Superintendant is to be given 24 hours notice for a check and a futher 24 hours for any remedial work required prior to concrete placement.
- All conduits to be placed above bottom reinforcement and below top reinforcement minimum spacing between conduits 25mm.
- C15 Formwork shall be designed and constructed in accordance with AS 3610.
- Concrete components and quality shall be as follows, unless noted otherwise;

Element	F'c (MPa)	Water/Cement Ratio
RC Base Slab	40	0.55
RC Base Wall	40	0.55
Beams Concrete	40	0.55
Mass Concrete	15	0.55
Topping Concrete	40	0.55

- Three test cylinders are to be taken from each sample (sampling in accordance with PNGS 1002.) One cylinder to be tested at seven days, the other two at 20 days. Where ready mix concrete is supplied each truck will constitute a batch in applying PNGS 1002.
- The Contractor shall submit for approval his proposals for curing of all insitu concrete work, at least 7 days prior to any pour taking place.
- Construction Joints to be cleaned of all loose and foreign materials, scabbled and wetted immediately before continuing the following concreting. Construction Joints other than those indicated on the drawing shall not be made without approval.
- Control Joints in the Ground Floor slab shall be provided by 6M centres UNO.

### CONCRETE MASONRY

- All concrete block masonry is to be executed in accordance with the current edition of: PNGS 1004 - Reinforced Masonry Structures Code. AS 2733 - Concrete Masonry Units.
- Concrete masonry blocks shall have characteristics compressive strength of F'b = 12 MPa and 16 MPa at specific locations denoted as SW1 - SW39.
- All blocks shall be laid dry and wetting shall not be permitted during or after laying.
- Channel stretcher blocks and lintel blocks shall be used to form bond beams and lintels respectively. Top groove blocks shall be used elsewhere where horizontal reinforcement is required. Otherwise blocks shall conform to AS 2733.
- All blocks must be cured for minimum of 28 days before transportation to site.
- Mortar shall comply with AS 1475. Part 1, Appendix A. The mix proprtions of table A1 shall be adjusted to give an average compressive strength of 8 MPa.
- Mortar joints to be 10mm thick with blocks fully bedded and perpends filled
- Grout for corefilling shall comply with AS 1475, Part 1, Section 2. Characteristic compressive strength F'c = 15 MPa Slump 225. Batching by volume is not permitted.

Corefilling shall be thoroughly compacted into place with the aid of small immersion

Corefilling is to be placed for the full height in lifts of not more than 1200mm in height. A minimum delay period of one hour and max, three hours shall be observed between lifts. All cores are to be filled unless noted otherwise.

- The corefilling at the top of each lift shall be kept down at a distance of 25mm from the top of the blockwork and this surface shall be thoroughly scabbled before any further blocks are laid or concrete poured.
- Masonry walls shall be cured for at least three (3) days before corefilling is placed.
- B14 All masonry must be approved by the Superintendant before corefilling takes place
- Vertical reinforcement at any level shall be correctly positioned and securely tied to starters projecting from construction below prior to placing blocks.
- Reinforcement is to be left undisturbed for at least 12 hours after corefilling. Any reinforcement showing signs of seperation from the corefilling may render that section of the wall liable to rejection.
- Minimum cover to reinforcement : 12mm from inside face of block
- Vertical bars shall be placed with laps at not less than 1600mm centres, unless noted otherwise.
- Laps, unless noted otherwise, shall be : 40 x bar diameter
- B20 All bars are to be cogged around openings and openings are to have a bond beam over
- At the completion of a day's work and during wet weather top and sides of all walls shall be covered to prevent rain penetration to cores or wetting of blocks.
- B22 Control joints in blockwork to be at 4m maximum spacing

#### STRUCTURAL STEELWORK

- All workmanship and materials shall be in accordance with PNGS 1003.
- Plates, unless noted otherwise, shall be 8mm thick.
- Bolts, unless noted otherwise, shall be 16mm diameter, Grade 4.6/s, bolts  $20\,\mathrm{mm}$  diameter and greater shall be Grade 8.8/s.
- Welds, unless noted otherwise, shall be 6mm continuous fillet weld.
- WElding shall be performed by an experienced qualified operator in accordance with PNGS 1016.
- The contractor shall verify that all members can be assembled and erected properly, prior
- Before fabrication is commenced the Contractor shall submit copies of the shop drawings to the Superintendant for review. Review does not include checking of dimensions.
- Reference shall be made to the Architect's drawings for additional drillings, cleats, fixings
- The contractor shall provide and leave in place until permanent bracing elements are constructed, such temporary bracing as is neccessary to stabilise the structure during energing.
- The ends of all tubular members are to be sealed with nominal thickness plates and continuous fillet weld unless otherwise shown.
- Unless otherwise specified all steelwork shall be sand blasted to remove all rust and scaled and painted one shop coat of inorganic zinc silicate primer min. 40 micron thickness Members encased in concrete, fire spray or HSTF bolted connections must not be painted.
- All base plates shall be temporarily supported and dry pack grouted with 3:1 sand cement grout in a just wet condition.
- Cold formed steelwork shall comply with AS 1530, roll formed from hot-dipped zinc-rolled steel grade G450-Z200 to AS 1397.
- All steelwork exposed to the weather including bolts and fixings shall be hot dipped galvanised unless noted otherwise.

- T1 Timber materials and workmanship shall comply with AS 1720.
- T2 Timber shall be seasoned to moisture content not exceeding 15%, unless noted otherwise.
- Where unseasoned timber is specified, in no case shall timber be used having a moisture content exceeding 30% at the time of fabrication.
- Timber shall have strength properties not less than that shown below

- SD4 Joint Group

In the absence of mechanical stress, grading timber shall be visually stress graded in

- The Contractor is required to submit details of the proposed species of timber for approval. If unidentified species are proposed, evidence must be provided from the Papua New Guinea Office of Forestry of identification and compliance with the specified properties.
- All sizes quoted are the final dressed sizes of finished timber unless noted otherwise
- The Contractor shall verify that all members can be assembled and erected properly.
- Any variations shall be referred to the Superintendant for approval

- Steel Components shall comply with PNGS 1003 Steel grade 250
- Bolt holes are to be of same nominal diameter as bolts, drilled through assembled timber.
- Washers, unless noted otherwise, shall be provided under all bolt heads and nuts as 's: Against timber, 65 x 65 x 5 square washers. Against steel, standard round washers.
- T11 All bolts, nuts and washers shall be galvanised in accordance with AS 1214.
- All bolts shall be retightened at completion of construction
- Where neccessary timber shall be chamfered locally to just clean fillet welds connection plates, etc.
- Preservative treatment is to be provided as follows: dip diffused.

#### **DESIGN LOADS**

#### **BASEMENT LEVEL:**

22.5 kPa

MECHANICAL LOAD OF VARIOUS MECHANICAL FACILITIES

EARTH PRESSURE LOAD EARTHQUAKE PRESSURE LOAD

HYDROSTATIC PRESSURE LOAD HYDRODYNAMIC PRESSURE LOAD

LIVE LOAD

4 kPa

This drawing is certified to comply with the Structural Engineering provisions of the Regulations under the Building Act Chapter 301 of the Revieed Laws of Papua New Guinea

Name: Mr. L.J. Stocks Begistered Structural Engineer No: 0394152

TENDER ISSUE

PROJECT

PORT MORESBY SEWERAGE SYSTEM UPGRADING PROJECT (POMSSUP)

CLIENT **IPBC** 

jica)

INDEPENDENT PUBLIC BUSINESS CORPORATION PORT MORESBY SEWERAGE SYSTEM UPGRADING PROJECT PROJECT MANAGEMENT UNIT (PMU)

JAPAN INTERNATIONAL COOPERATION AGENCY

NJS CONSULTANTS CO., LTD. - JAPAN

TITLE:

NOTES

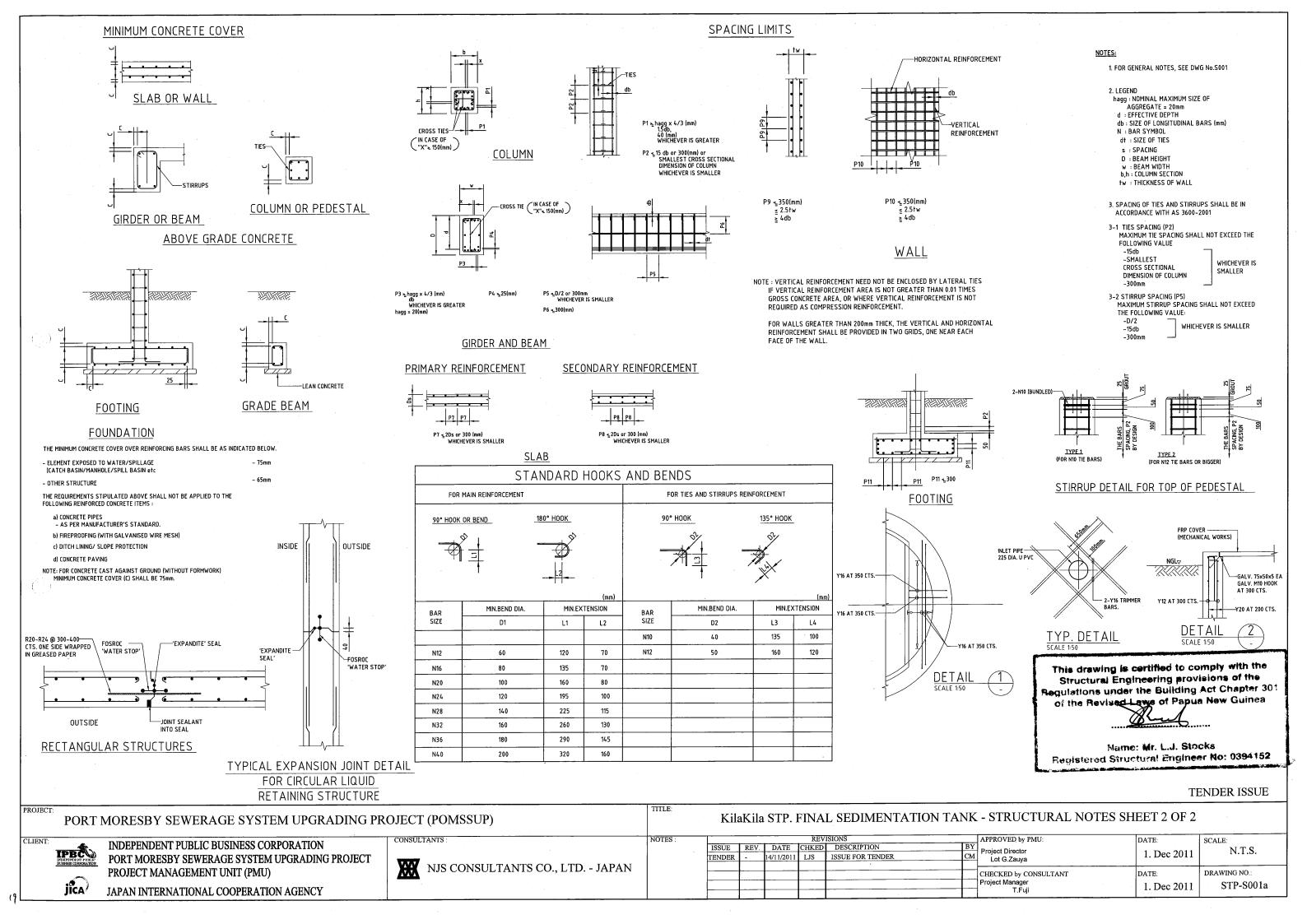
ISSUE REV. DATE CHKED DESCRIPTION TENDER 14/11/2011 LJS ISSUE FOR TENDER

roject Manage

KilaKila SPT. FINAL SEDIMENTATION TANK - STRUCTURAL NOTES, SHEET 1 OF 2

APPROVED by PMU DATE: Project Director Lot G.Zauya CHECKED by CONSULTANT

SCALE: N.T.S. 1. Dec 2011 DRAWING NO. DATE: STP-S001 1. Dec 2011



500 THK. SLAB Y20 T&B AT 200 CTS CH CIJ RC CHAMFER \_2000\_ Čľ<sub>J</sub> \_2200\_ \_2200\_ OUTLET PIT-**DETAIL 1** LADDER S003 25000 25800 **BASE PLAN** 

SCALE 1:200

This drawing is certified to comply with the Structural Engineering provisions of the Regulations under the Building Act Chapter 301 of the Revised Laws of Papua New Guin

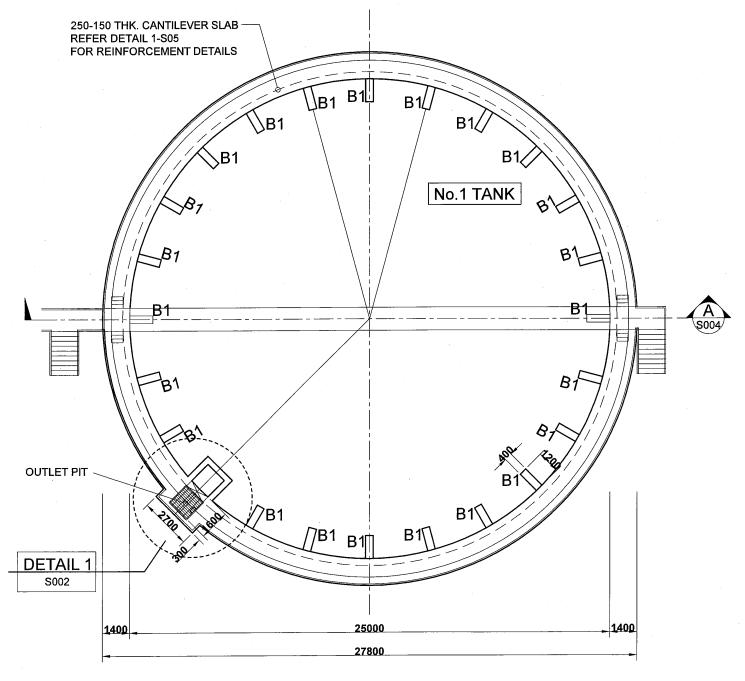
Name: Mr. L.J. Stocks

Registered Structural Engineer No: 0394152

MEMBER SCHEDULE

MARK	SIZE/DESCRIPTION	REINFORCEMENT		REMARK
		LENGTHWISE	WIDTHWISE	
PF1	1200 DP x 5600 DIA.			PAD FOOTING
В1	500-300 DP x 400 WD			RC BEAM
W1	400 THK.	REFER DETAI	_s	RC WALL
W2	300 THK.	REFER DETAI	_s	RC WALL
W3	300 THK.	REFER DETAI	_S	RC WALL

CIJ - CRACK INDUCED JOINT



TOP PLAN SCALE 1:200

TENER ISSUE

SCALE:

PROJECT: PORT MORESBY SEWERAGE SYSTEM UPGRADING PROJECT (POMSSUP)

CLIENT: **IPBC**  INDEPENDENT PUBLIC BUSINESS CORPORATION PORT MORESBY SEWERAGE SYSTEM UPGRADING PROJECT PROJECT MANAGEMENT UNIT (PMU)

JAPAN INTERNATIONAL COOPERATION AGENCY

CONSULTANTS:

NJS CONSULTANTS CO., LTD. - JAPAN

TITLE:

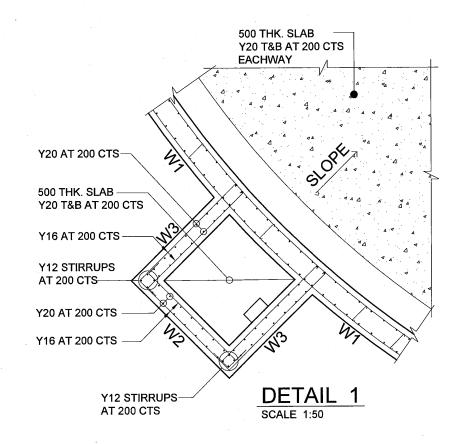
NOTES:

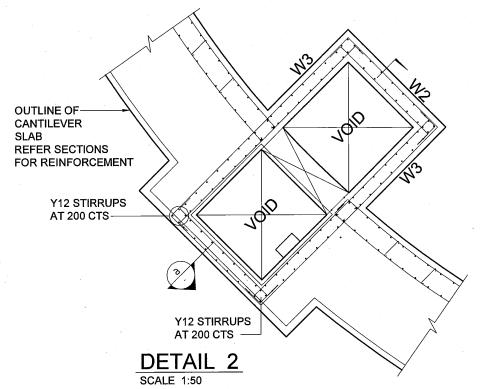
KilaKila SPT-FINAL SEDIMENTATION TANK

APPROVED by PMU: DATE: ISSUE REV. DATE CHKED DESCRIPTION 1. Dec 2011 14/11/2011 LJS ISSUE FOR TENDER DATE: CHECKED by CONSULTANT 1. Dec 2011

DRAWING NO.: STP-S002

AS SHOWN





TITLE:

NOTES:

MEMBER SCHEDULE

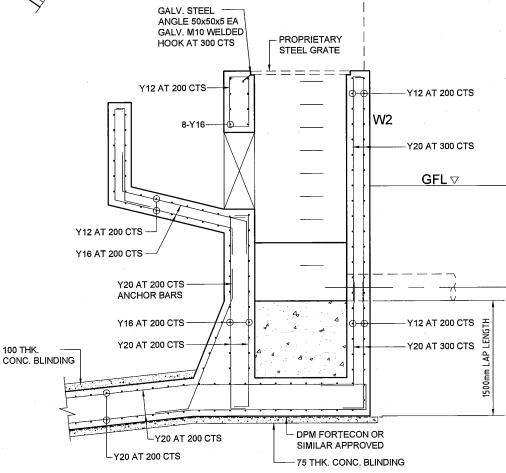
	MARK	SIZE/DESCRIPTION	REINFORCEMENT		REMARK
1			LENGTHWISE	WIDTHWISE	
	PF1	1200 DP x 5600 DIA.			PAD FOOTING
	B1	500-300 DP x 400 WD			RC BEAM
	W1	400 THK.	REFER DETAI	.s	RC WALL
	W2	300 THK.	REFER DETAI	s	RC WALL
	W3	300 THK.	REFER DETAI	s	RC WALL

NOTE

CIJ - CRACK INDUCED JOINT

This drawing is certified to comply with the Structural Engineering provisions of the Regulations under the Building Act Chapter 301 of the Revised Care of Papua New Guinea.

Name: Mr. L.J. Stocks
Registered Structural Engineer No: 0394152



SECTION a

KilaKila SPT-FINAL SEDIMENTATION TANK

TENER ISSUE

CLIENT:

INDEPENDENT PUBLIC BUSINESS CORPORATION
PORT MORESBY SEWERAGE SYSTEM UPGRADING PROJECT
PROJECT MANAGEMENT UNIT (PMU)

JAPAN INTERNATIONAL COOPERATION AGENCY

PORT MORESBY SEWERAGE SYSTEM UPGRADING PROJECT (POMSSUP)

CONSULTANTS

NJS CONSULTANTS CO., LTD. - JAPAN

APPROVED by PMU:

BY Project Director
LkT LkT Lot G.Zauya

CHECKED by CONSULTANT

DATE: SCALE:
AS

CHECKED by CONSULTANT

DATE: DRAWIN

DATE: DRAWING NO.:
1. Dec 2011 STP-S003

AS SHOWN

2

