

ANNEX 2-2 Project Implementation Process

| Items                                 | Sub Items  | Points of survey  | Result of the Study  |
|---------------------------------------|--|---|--|
| Activity Performance                  | —  | 1) Performance of Activities<br>2) Factors to prevent achieving Outputs             | Among activities followings are some delay. The completion of the textbooks, which was originally planned to be finished by the 2 <sup>nd</sup> year, are rather delayed, mainly because the equipment for teacher training have not been sufficiently procured due to the lack of budget allocation to TTC.<br>Originally, 2 more training courses were planned during September to December 2007 (for 10 <sup>th</sup> & 11 <sup>th</sup> grade), and February to May 2008 (for 12 <sup>th</sup> grade), but those courses were postponed by MoNE who put a priority on re-structuring of the training courses. Though these drafts are under the process of making consensus among related parties, they are slightly different and no official draft document was found. |
| Operation & Management of the Project | Project Monitoring                               | 1) Is Project Monitoring conducted as planned(including report to JICA and JCC)     | Reports to JICA were submitted and JCCs were held as planned.  |
|                                       |  | 2) Is the internal monitoring system established?                                   | Some internal monitoring activities were conducted. However Check and Action portion of PDCA (Plan, Do, Check and Action) cycle is weak in project management  |
|                                       |  | 3) Were appropriate actions taken towards the subjects clarified by the monitoring? | 1 <sup>st</sup> version of "Teacher Training Manual" is drafted.   |
|                                       |  | 4) Was PDM or PO revised as the need arises?  | PDM was revised once and at this midterm evaluation another revision was proposed and approved.  |
|                                       | Decision Making Process                          | How is the Decision Making Process? Is it appropriate?                              | Most decisions were made through meetings. 1 <sup>st</sup> version of "Teacher Training Manual" is drafted.  |
| Working structure                     | Is working structure of the Project appropriate? | Working structure of the Project has no serious problems.                           |  |
| Relation with related organizations   | Relation with MoNE                               | 1) How is the involvement?  | MoNE is committed and deeply involved  |
|                                       |  | 2) How is the communication?  | They have certain communication but more communication is preferred  |
|                                       |  | 3) How is the recognition on the project?   | MoNE recognizes needs of training for IAT teachers and recognizes the Project well   |
|                                       |  | 4) Any obstacles? Was any measures taken?   | Nothing in particular  |
|                                       |  | 5) Does MoNE show clear policy on Teachers Training after the Project?              | MoNE has clearly stated at JCC held on Feb. 27, 2009 that TTC will continue to function as a training center in the field of IAT after the completion of the Project based on the approval by the Minister and that the Ministry will maintain its emphasis on the field.  |
|                                       | Relation with expansion                          | 1) How is the involvement?  | Expansion schools send the trainees based on the allocate numbers  |

| Items                                    | Sub Items                     | Points of survey  | Result of the Study  |
|--|-------------------------------|---|--|
|  | schools                       | 2) How is the communication?  | Network between TTC trainers and expansion school teachers was established, and TTC become a consulting center for expansion schools   |
|  |                               | 3) How is the recognition on the project?   | Expansion schools has needs of training and they recognize the Project well  |
|  |                               | 4) Any obstacles? Was any measures taken?   | Nothing in particular.   |
| Relation within the Project team         | Among C/Ps                    | 1) How is the communication between CPs?  | They stay in the same room and communications are held almost everyday.  |
|  |                               | 2) How is the recognition on the project?   | Recognition on the project by CPs are high   |
|  |                               | 3) Are capacity, assignment and numbers of CP appropriate?                            | Capacity and numbers of CP are appropriate, but regarding assignment, CPs are not working exclusively for the project have caused some difficulties to carry out the Project activities. |
|  |                               | 4) Is motivation for CPs secured?   | Intangible motivation is secured but less tangible motivation (income, tangible official recognition, time pressure) are given so far.   |
|  |                               | 5) Was any action taken if there was some problems on the above 4 items?              | Some actions were taken but they were not enough to solve the problems   |
|  | Between experts and C/Ps      | How is the communication? Any obstacles? Was any measures taken?                      | They stay in the same room and communications are held almost everyday.  |
| Ownership                                | Ownership of C/P organization | How is the ownership towards the Project? And why?                                    | Turkish side has strong ownership and promote the Project  |
| Other contributing or preventing factors | —                             | Are there any factors that are contributing or preventing the implementation process? | Nothing in particular.   |
| Technology Transfer                      | Planning                      | Is technology transfer process appropriate?   | Technology was transferred through making the 1 <sup>st</sup> version of the plan  |
|  | Implementation                | Is technology transfer process appropriate?   | Technology was transferred through daily support of making textbooks and preparation of training course  |
|  | Evaluation                    | Is technology transfer process appropriate?   | Monitoring activities were conducted but not much systematic way   |
|  | Making Strategic Planning     | Is technology transfer process appropriate?   | This is still early stage.   |

ANNEX 3 Evaluation by Five Criteria

| Criteria                           | Questions     |  | Result of the Study  |
|------------------------------------|---------------|--|--|
|                                    | Main Question | Sub Question   |  |
| 1.1 Priority                       |               | 1 Do the Super Goal and the Overall Goal of the Project have conformity with Turkish policy on Economics, Technology and Education?  | The Project has conformity with the midterm (2007 to 2009) strategy on development by the Turkish Government.  |
|                                    |               | 2 Do the Super Goal and the Overall Goal of the Project have conformity with Japanese policy on ODA and JICA Priority Plan?  | The Project also has conformity with JICA's cooperation program for Turkey. The Project is positioned in Promotion of Industry in the International Competitive Environment, Education and training of the Industry HR program, which is one of the core issues in the program.  |
|                                    |               | 1 Does the Project Purpose have conformity with Turkish policy on Economics, Technology and Education?   | TTC is highly expected to play an important role in IAT development in Turkey. Because of the uniqueness of IAT in the Turkish regulatory environment, it is the only one organization which drafts the technological direction and takes the lead in the field. This shows the Project has conformity with the Turkish Social needs.  |
| 1.2 Necessity                      |               | 2 Does the Project Purpose have conformity with the needs of beneficiaries?<br><ul style="list-style-type: none"> <li>Target Group of the Project: Management staff and lecturers of Teachers Training Center (TTC)</li> <li>Indirect Target Group: Teachers to be trained at the TTC."</li> <li>Others: Students of IAT, Companies using IAT, Participants of Summer seminar</li> </ul>   | Many beneficiaries (CPs in TTC) enjoy widening their knowledge and perspectives. Because of complexity of technology of IAT, the demand for study is very high.  |
|                                    |               | 1 Strategy, Plan and Approach of the Project<br>1.1 Are they appropriate and match to the local circumstance<br><ul style="list-style-type: none"> <li>Basic strategy to achieve the Overall Goal, which is "Vocational education and training (VET) for IAT at the expansion schools is practiced effectively" by establishing Teacher training system of the TTC, which is the annex of Izmir school, not by providing the training directly to the teachers at expansion school.</li> <li>Introduction of Training Management Cycle</li> <li>Standardization and making manual of operational procedure</li> <li>Ownership oriented project promotion</li> <li>Other important strategy, plans and approach, if any</li> </ul> 2. Is the current PDM appropriate? | <ul style="list-style-type: none"> <li>Basic strategy to achieve the Overall Goal by establishing Teacher training system of the TTC, which is the annex of Izmir school, not by providing the training directly to the teachers at expansion school : Positioning of TTC is not clear</li> <li>Introduction of Training Management Cycle: Check and Action portion of PDCA (Plan, Do, Check and Action) cycle is weak</li> <li>Standardization and making manual of operational procedure: 1st version of "Teacher Training Manual" is drafted</li> <li>Ownership oriented project promotion Turkish side has strong ownership</li> </ul> |
| 1.3 Appropriateness of Methodology |               | 2 Does Japan have advantage in the technologies to be transferred?   | Japan have advantage in the technologies to be transferred, because it has lot of experience at technical colleges.  |

| Criteria      | Questions   |   | Result of the Study   |
|---------------|---|---|---|
|               | Main Question   | Sub Question  |   |
| Effectiveness |   | 3 Are there any substantial change which could influence the Project in the politics, economics and social environment surrounding the Project?                                       | Current World Wide Economic Crisis: The team has the impression that this will not affect the project a lot, based on the limited number of interview. There are some opinions that this situation will work well for IAT because of its excellence. However, this matter should be observed continuously.  |
|               | 2.1 Achievement of Project purpose  | Will the Project Purpose be achieved by the end of the Project?   | T he delay in some outputs has influenced on the achievement, and there is some concern that the achievement level could not be enough by the end of the Project unless the necessary inputs and acceleration of delayed activities have been promoted in the latter half of the Project.   |
|               | 2.2 Appropriateness of project outputs to achieve the Project Purpose.                                  | Is each Output of the Project contributing to achieving the Project Purpose?  | Some delay in the Outputs, especially in Output 2 and 4, have largely influenced on the achievement level of the Project Purpose.   |
|               | 2.3 The Important Assumption for Outputs to lead the Project Purpose, i.e. "Counterparts remain in TTC" | 1 Will the Important Assumption for Outputs to lead the Project Purpose be satisfied?<br>• Counterparts remain in TTC<br>2 Is any other significant important assumptions missing?    | Well motivated CPs are assigned and they stay in TTC so far. There is a concern of their tangible motivation.   |
|               | 2.4 Factors influencing Effectiveness   | Are there any factors that are contributing or preventing the achievement of Project Purpose other than Outputs   | It is necessary to stabilize the environment of TTC. This includes legal status of TCC, budgetary independence, mission of TTC, positioning of TTC trainers (CPs), and trainees' qualification.   |
|               | 3.1 Achievement of Project Outputs  | <p>① Have Outputs been progressed as planned and will they be achieved by the end of the Project?</p> <p>② Have Outputs been progressed as Inputs and Activities are implemented?</p> | <p>① Some delay in the Outputs, especially in Output 2 and 4, have largely influenced on the achievement level of the Project Purpose.</p> <p>② Major Inputs are human resources (HR), operational expenses and equipment. Among these Inputs, HR was very much satisfactory in quality and timing. Experts from Japan are well respected by CPs and CPs are well appreciated by trainees. However, the fact that CPs are not working exclusively for the project have caused some difficulties to carry out the Project activities. Operational expenses are provided, but unclear segmentation of the budget from Izmir school causes some difficulties in utilization of necessary expenses in TTC, which leads to some limitation in the Project activities, such as purchasing consumables and delivering hard-copy of teacher training textbooks to the participants.</p> |

| Criteria   | Questions  |   | Result of the Study  |
|------------|--|---|--|
|            | Main Question  | Sub Question  |  |
| Efficiency | 3.2.The Important Assumptions for Activities to lead the Project Outputs, i.e. "Teachers of IAT Department in the expansion schools are appointed in time and Equipment for IAT departments of expansion schools are prepared at appropriate timing" | <p>1 Will the Important Assumptions for Activities to lead the Project Outputs be satisfied?</p> <ul style="list-style-type: none"> <li>Teachers of IAT Department in the expansion schools are appointed in time</li> <li>Equipment for IAT departments of expansion schools are prepared at appropriate timing</li> </ul> <p>2. 2 Is any other significant important assumptions missing?</p>   | <p>It is getting difficult to find out candidates for IAT department because the position in IAT department doesn't attract many teachers at present. The most critical reason for this is the present regulation on teachers' assignment (department registration) and subject area to teach, which doesn't allow the IAT teachers to teach classes in the fields other than his/her specialty in IAT department.</p> <p>As MoNE put the high priority for equipment budget for the expansion school last year, equipment for IAT departments of expansion schools were prepared at appropriate timing. However there still some equipment are necessary.</p> |
|            |  | <p>1 Inputs from Turkish side</p> <ol style="list-style-type: none"> <li>Assignment of CPs ( timing, duration, number, field, level)</li> <li>Other Personnel ( timing, duration, number, field, level)</li> <li>Land, Office and equipment ( timing, amount, quality, management, utilization)</li> <li>Project costs ( timing, amount, management, utilization)</li> </ol>  | <p>At the JCC which was held on Feb 27, DGTVE stated that MoNE will keep TTC and its mission to provide the Teacher Training</p>   |
|            | 3.3. Relation between Inputs and Outputs   | <p>2 Inputs from Japanese side</p> <ol style="list-style-type: none"> <li>Long term Experts ( timing, duration, number, field, level)</li> <li>Short term Experts ( timing, duration, number, field, level)</li> <li>Counterpart training in Japan ( timing, duration, number, field, contents, level, utilization)</li> <li>(Portable) Supplemental equipment ( timing, amount, items, spec, equipment management, utilization)</li> <li>Supplemental expenses ( timing, amount, management, utilization)</li> </ol> | <p>①②Experts are dispatched as planned. Experts from Japan are well respected by CPs</p> <p>③ 2 CPs had training in Japan as planned</p> <p>④Portable Supplemental equipment are provided as demanded. In the first year, PCs and peripherals were provided and total amount was JPY1,824,000. In the second year, equipment necessary for making textbook were provided total amount was JPY4,499,000.</p>  |
|            | 3.4 Communication between stakeholders   | <p>①Communication between Experts and CPs</p> <p>②Communication among CPs</p> <p>③Communication among Experts</p> <p>④Communication between Experts and Japanese Domestic Support Team</p> <p>⑤Communication between Project Team members (Experts and CPs) and MoNE</p>  | <p>In general, communication among stakeholders are good.</p> <p>①Communication between Experts and CPs: They stay in the same room and communications are held almost everyday.</p> <p>②Communication among CPs: They stay in the same room and communications are held almost everyday.</p> <p>④Communication between Experts and Japanese Domestic Support Team: Japanese Domestic Support Team helps Experts in technology aspects as required.</p>  |
|            | 3.5 Factors influencing Efficiency   | <p>In addition to the Activities and Inputs, are there any factors which are contributing to or preventing the Efficiency of the Project?</p>   | <p>Japanese and Turkish sides recognized the necessity of improving on allocating budget and full-time assigned staff separated from Izmir school</p>  |

| Criteria | Questions                                 |   | Result of the Study  |
|----------|---|---|--|
|          | Main Question                             | Sub Question  |  |
| Impact   |   | <p>1 As the result of achieving the Project, will the Overall Goal and Super Goal be effective?</p>   | <p>There is no explicit data available at present to show the indicators for the Goals, and it is too early to judge the achievement of those Goals. However, the interviews to a few companies indicate the related situations as follows;<br/>Two companies which accepted the intern students from the IAT department evaluated these students as rich in knowledge, good performance and self-propelled. Other two companies, which had no graduates or intern students, expressed their expectation to the IAT department and eager to employ its graduates because they have wide knowledge and technical skills. These information could be regarded as the positive indication for the achievement of the Goals.</p> |
|          | 4.1 Impact on Overall Goal and Super Goal | <p>2 Important Assumptions</p> <p>2.1 Will the Important Assumption to lead the upper level be satisfied? (Project Purpose to Overall Goal )</p> <ul style="list-style-type: none"> <li>• Entry of students to IAT Department in the expansion schools is kept in the present level at least</li> <li>• Number of expansion schools is not reduced (Overall Goal to Super Goal )</li> <li>• Turkish industrial sector continue to develop in same growth rate as present</li> <li>• Teachers of IAT departments after the training at TTC continue teaching</li> </ul> <p>2.2 Is any other significant important assumptions missing?</p> | <p>The Important Assumption from Overall Goal to Super Goal: About the 1st assumption, influence by the world wide economic crisis seems limited at this moment. About the 2nd Assumption, not all teachers who completed training in TTC are assigned to the IAT department of expansion schools and some teachers left from the IAT department. These situations could be critical to ensure the achievement of the Overall Goal.<br/>It is considered there is no substantial problems on the Important Assumption from Project Purpose to Overall Goal.</p>  |
|          |   | 3 Are there any factors which are contributing or preventing to achieve the Overall Goal and /or Super Goal?  | <p>Some positive impacts are observed already. They are;</p> <ul style="list-style-type: none"> <li>• Experts are well respected by CPs not only for the technology but working habit, attitudes toward job and responsibility.</li> <li>• Among the trainees many listed that it was useful to get together and to have chances to exchange the opinions at TTC.</li> <li>• Network between TTC trainers and expansion school teachers was established, and TTC become a consulting center for expansion schools</li> </ul> <p>Also it is worthwhile to mention that TTC reached such a level that it could conduct a training course to the participants from Republic of Azerbaijan.</p>                                  |

| Criteria | Questions                 |   | Result of the Study   |
|----------|---------------------------|---|---|
|          | Main Question             | Sub Question  |   |
|          | 4.2 Unexpected impacts    | Any unexpected positive or negative influence occurring (including indirect effects)?   | <p>Some positive impacts are observed already. They are;</p> <ul style="list-style-type: none"> <li>• Experts are well respected by CPs not only for the technology but working habit, attitudes toward job and responsibility.</li> <li>• Among the trainees many listed that it was useful to get together and to have chances to exchange the opinions at TTC.</li> <li>• Network between TTC trainers and expansion school teachers was established, and TTC become a consulting center for expansion schools</li> </ul> <p>Also it is worthwhile to mention that TTC reached such a level that it could conduct a training course to the participants from Republic of Azerbaijan.</p> |
|          | 5.1 Policy Aspect         | 1 Does MoNE have the policy to keep TTC and its mission to provide the Teacher Training ?   | At the JCC which was held on Feb 27, DGTVE stated that MoNE will keep TTC and its mission to provide the Teacher Training   |
|          | 5.2 Organizational Aspect | 2 Will right persons continuously be assigned in order to keep effective results even after the end of the Project?                     | TTC's future, including positioning of CPs in TTC is not clearly visible or at least not well shared among many stakeholders. Moreover, the fact that CPs are not working exclusively for the project have caused some difficulties to carry out the Project activities.  |
|          |                           | 3 TTC has or will have the ability to manage and operate the Center by itself by the end of the Project?                                | MoNE describes under the current law, TTC can not be independent organization. In addition to this TTC does not separate budget nor has clear responsibility and authority. In this circumstance it is difficult for TTC to have the ability to manage and operate the Center by itself by the end of the Project 1st version of "Teacher Training Manual" is drafted.  |
|          |                           | 4 Is the ownership by the CPs toward the operation of TTC ensured sufficiently?   | CPs are well motivated and self-propelled but as positioning of CPs in TTC is not clear. Therefore, it is considered that the ownership by the CPs toward the operation of TTC is not ensured sufficiently.   |
|          | 5.3 Financial Aspect      | 1 Is budget allocation enough for TTC to conduct Teacher Training Activities in IAT?<br>2 Will the budget be secured after the Project? | Budget for TTC is not allocated explicitly. Operational expenses are provided, but unclear segmentation of the budget from Izmir school causes some difficulties in utilization of necessary expenses in TTC, which leads to some limitation in the Project activities, such as purchasing consumables and delivering hard-copy of teacher training textbooks to the participants.  |

| Criteria       | Questions                                     |   | Result of the Study   |
|----------------|---|---|---|
|                | Main Question                                 | Sub Question  |   |
| Sustainability | 5.4 Technology Aspect                         | <p>1 Capacity of CPs</p> <p>Will CPs gain the ability to plan and implement the Teacher Training Activities in IAT by themselves by the time of the completion of the Project?</p> <p>1.1 Management cycle activities from planning to check</p> <p>1.2 Having knowledge on IAT and scheme to brush-up the knowledge</p> <p>1.3 Learning training method and scheme to use it continuously</p> <p>1.4 Any additional subjects to improve CPs capacity ?</p> | <p>In general, CPs are gaining the ability to plan and implement the Teacher Training Activities in IAT by themselves.</p> <p>1.1 Check and Action portion of PDCA (Plan, Do, Check and Action) cycle is weak</p> <p>1.2 Scheme to brush-up the knowledge is not visible yet</p> <p>1.3 Training method is not transferred</p>  |
|                |   | <p>2 Sustainability of the Outputs</p> <p>Can TTC keep and continuously utilize the ability of making plans and implementing high-quality training which supposed to be gained through the Project?</p> <p>2.1 Planning capacity of teacher training program</p> <p>2.2 Implementation capacity of teacher training courses</p> <p>2.3 Evaluation capacity for teacher training</p> <p>2.4 Planning capacity of long term organizational strategy</p>       | <p>How to keep the technology transferred to TTC CPs is the strong concern.</p> <p>How to sustain and brush up the technology is another subject to be considered.</p> <p>1st version of "Teacher Training Manual" is drafted.</p>  |
|                |   | <p>3 Operation and maintenance scheme of equipment</p> <p>3.1 Is operation and maintenance scheme of equipment established so that CPs have the ability to operate and maintain?</p> <p>3.2 Is the budget to get consumables and spare parts of equipment enough and will be continuously reserved?</p>   | <p>3.1 There is no manual to show operation and maintenance scheme of equipment established.</p> <p>1st version of "Teacher Training Manual" is drafted.</p> <p>3.2 Unclear segmentation of the budget from Izmir school causes some difficulties in utilization of necessary expenses in TTC, which leads to some limitation in the Project activities, such as purchasing consumables and delivering hard-copy of teacher training textbooks to the participants.</p> |
|                | 5.5 Social, Cultural and Environmental Aspect | Is there anything about social, cultural and environmental aspects which should be aware of for the Sustainability of the Project?  | Nothing in particular   |
|                | 5.6 Promoting or Preventing Factor            | Are there any positive and /or negative causes which could influence the sustainability of the Project's effect?  | Nothing in particular   |



List of Necessary Equipments for TTC Group 1

| No.   | Name  | Property   | Quantity Needed For Textbook TL writing | Approximate Prices  |               | Related Teacher Textbooks   | Quantity Needed For Teacher Training |
|-------|---|--|---|---------------------|---------------|---|--------------------------------------|
|       |   |  |   | USD                 | TL            |   |                                      |
| 1     | Power Electronic Training Set                         |  | 1                                       | 3,000.00            |               | EE-1001 Analog Electronic, EE-1002 Digital Electronics, CS-1201 Actuator II | 10                                   |
| 2     | Analog Digital Electronic Training Set                |  | 1                                       | 1,500.00            |               |   | 10                                   |
| 3     | Electro-Hydraulic Set                                 |  | 1                                       | 30,000.00           |               | CS-1107 Actuator I, CS-1201 Actuator II                                     | 1                                    |
| 4     | Surface Grinding Machine                              | 200x400mm  | 1                                       | 33,000.00           |               | ME-1001 Machine Tool, FA-1204 Automatic Production                          | 1                                    |
| 5     | CAD-CAM Program                                       | Solidworks-SolidCAM Profibus   | 1                                       | (to be found later) |               | ME-1101 Card  | 21                                   |
| 6     | Circuit Design Software                               |  | 1                                       | 210.00              |               | EE-1101 Computer Aided Circuit Design                                       | 21                                   |
| 7     | Embedded System Card                                  |  | 1                                       | 560.00              |               |   | 10                                   |
| 8     | Embedded System Card Cable (ARM-JSB-OC)               |  | 1                                       | 130.00              |               |   | 10                                   |
| 9     | Motion Control Card                                   | Three axis   | 1                                       | 1,500.00            |               |   | 10                                   |
| 10    | USB Control Cards                                     |  | 1                                       | 480.00              |               | CC-1201 Advanced Computer Control   | 21                                   |
| 11    | Touch Panel   | Omron, NS201 (Purchas at Japan)  | 1                                       | 1,500.00            |               |   | 10                                   |
| 12    | Flow Meter  |  | 1                                       | 390.00              |               |   | 5                                    |
| 13    | Flow Meter Display                                    |  | 1                                       | 755.00              |               |   | 5                                    |
| 14    | DS-PIC Programmer                                     |  | 1                                       | (to be found later) |               |   | 10                                   |
| 15    | Brushless Dc Motor Set                                |  | 1                                       | 850.00              |               |   | 6                                    |
| 16    | Servo Motor Set                                       | Omron  | 1                                       | 1,834.20            |               | CS-1201 Actuator-II (Motor Control)   | 6                                    |
| 17    | DC Servo Motor Set                                    |  | 1                                       | 1,600.00            |               |   | 6                                    |
| 18    | Automatic Control Training set                        | SMC IPC-200 with open loop, close loop, PID  | 1                                       | 160,000.00          |               | CS-1202 Automatic Control, EE-1102 Sensor and Digital Control               | 4                                    |
| 19    | CNC Lathe   | Max turning diameter 410 mm<br>Max. Turning length: 200 mm<br>X axis travel: 235 mm<br>Z axis travel: 315 mm<br>Spindle speed range: 45-1500 min-1 | 1                                       | 69,000.00           |               |   | 1                                    |
| 20    | CNC Milling   | Travel: X-500 mm<br>Y-400 mm<br>Z-300 mm<br>Spindle speed range: 100-5000 min-1<br>Mass of machine: 550kg  | 1                                       | 69,000.00           |               | FA-1204 Automatic Production  | 1                                    |
| 21    | Scada Software  | WinCC  | 1                                       | 5,000.00            |               |   | 21                                   |
| 22    | Scada Software  | CX-Supervisor  | 1                                       | 5,000.00            |               |   | 21                                   |
| 23    | PLC Software for Omron                                | CX-One   | 1                                       | 3,000.00            |               |   | 21                                   |
| 24    | PLC Software for Siemens                              | Symatic ST   | 1                                       | 1,500.00            |               |   | 21                                   |
| 25    | Ethernet Module for Omron                             |  | 1                                       | 1,600.00            |               |   | 6                                    |
| 26    | OPC Server for Siemens and Mitsubishi                 | KeyServer  | 1                                       | 1,300.00            |               | FA-1202 SCADA Systems, CC-1101 PLC  | 21                                   |
| 27    | Device Net Interface Unit                             | Omron  | 1                                       | 7,420.00            |               |   | 20                                   |
| 28    | Siemens PLC Parts and Cables(CPU314-DP)               | Siemens  | 1                                       | 854.91              |               |   | 6                                    |
| 29    | Profibus Module for Omron                             | PRM21  | 1                                       | 1,300.00            |               |   | 6                                    |
| 30    | Profibus Cable and Sockets for Omron                  |  | 1                                       | 1,000.00            |               |   | 12                                   |
| 31    | Positioning Control Unit for Omron                    | NC413  | 1                                       | 2,000.00            |               |   | 4                                    |
| 32    |   |  | 1                                       |                     |               |   |                                      |
| 33    |   |  | 1                                       |                     |               |   |                                      |
| 34    |   |  | 1                                       |                     |               |   |                                      |
| 35    |   |  | 1                                       |                     |               |   |                                      |
| 36    |   |  | 1                                       |                     |               |   |                                      |
| 37    |   |  | 1                                       |                     |               |   |                                      |
| 38    | Factory Automation set                                | SMC FMS 200 (10 Modules+2 Transfer system)   | 1                                       | 509,000.00          |               |   | 1                                    |
| 39    |   |  | 1                                       |                     |               |   |                                      |
| 40    |   |  | 1                                       |                     |               |   |                                      |
| 41    |   |  | 1                                       |                     |               |   |                                      |
| 42    |   |  | 1                                       |                     |               |   |                                      |
| 43    |   |  | 1                                       |                     |               |   |                                      |
| 44    | Factory Automation Experiment Parts and Units         | (One Set)  | 1                                       | 15,004.00           |               | FA-1203 Modular Assembly System   | 1                                    |
| 45    | Relay PLC Transition Set                              | SMC Automate-200   | 1                                       | 23,000.00           |               |   | 1                                    |
| 46    | Packaging Machine                                     |  | 1                                       | 76,000.00           |               |   | 1                                    |
| 47    | Business Automation Set                               | Gasolin Station Automation   | 1                                       | 6,500.00            |               | FA-1205 Business Automation   | 1                                    |
| 48    | Business Automation Set                               | Green-house Automation   | 1                                       | 4,012.35            |               |   | 1                                    |
| 49    | PIC Training SET                                      | 16F877   | 1                                       | (to be found later) |               |   | 20                                   |
| 50    | Controller and PIC Miscellaneous Parts and Equipments | One Set  | 1                                       | 3,000.00            |               | CC-1201 Microcontroller II  | 20                                   |
| Total |   |  |   | 1,049,108.11 TL     | \$1642,168.91 |   |                                      |
|       |   |  |   | 26,468.11 TL        | \$116,457.18  |   |                                      |

List of Necessary Equipments for TTC Group 2

| No.   | Name   | Property  | Quantity Needed For Teacher Training | Approximate Prices for Teacher Training |                     |
|-------|--|---|--------------------------------------|---|---------------------|
|       |  |   |                                      | TL                                      | USD                 |
| 1     | Power Electronic Training Set                        |   | 10                                   | 30,000.00                               | 18,518.52           |
| 2     | Analog Digital Electronic Training Set               |   | 10                                   | 15,000.00                               | 9,259.26            |
| 3     | Electro-Hydraulic Set                                |   | 1                                    | 30,000.00                               | 18,518.52           |
| 4     | Surface Grinding Machine                             | 200x400mm   | 1                                    | 33,000.00                               | 20,370.37           |
| 5     | CAD-CAM Program                                      | Solidworks-SolidCAM   | 21                                   | (to be found later)                     | (to be found later) |
| 6     | Circuit Design Software                              | Proteus   | 21                                   | 44,100.00                               | 27,222.22           |
| 7     | Embedded System Card                                 |   | 10                                   | 5,600.00                                | 3,500.00            |
| 8     | Embedded System Card Cable (ARM-USB-OGD)             |   | 10                                   | 2,100.00                                | 1,300.00            |
| 9     | Motion Control Card                                  | Three axis  | 10                                   | 15,000.00                               | 9,259.26            |
| 10    | USB Control Cards                                    | Advantech<br>PIC18F2550   | 21                                   | 10,080.00                               | 6,300.00            |
| 11    | Touch Panel  | Omron, NS201  | 5                                    | 15,000.00                               | 9,259.26            |
| 12    | Flow Meter   | (Purchas at Japan)  | 10                                   | 1,950.00                                | 1,219.00            |
| 13    | Flow Meter Display                                   |   | 5                                    | 3,775.00                                | 2,327.50            |
| 14    | DS-PIC Programmer                                    |   | 10                                   | (to be found later)                     | (to be found later) |
| 15    | Brushless Dc Motor Set                               |   | 6                                    | 5,100.00                                | 3,148.15            |
| 16    | Servo Motor Set                                      | Omron   | 6                                    | 11,005.20                               | 6,793.33            |
| 17    | DC Servo Motor Set                                   |   | 4                                    | 6,400.00                                | 3,950.62            |
| 18    | Automatic Control Training set                       | SMC IPC 200<br>with open loop, close loop, PID  | 1                                    | 100,000.00                              | 98,765.43           |
| 19    | CNC Lathe  | Max. turning diameter 410 mm<br>Max. Turning length 200 mm<br>X axis travel 235 mm<br>Z axis travel 100 mm<br>Spindle speed range 45-4500 rpm/1   | 1                                    | 69,000.00                               | 42,592.59           |
| 20    | CNC Milling  | Travel X:500 mm<br>Y:400 mm<br>Z:350 mm<br>Spindle speed range 100-9000 rpm/1<br>Mass of machine 2500kg   | 1                                    | 69,000.00                               | 42,592.59           |
| 21    | Scada Software                                       | WinCC   | 21                                   | 105,000.00                              | 64,814.81           |
| 22    | Scada Software                                       | CX-Supervisor   | 21                                   | 105,000.00                              | 64,814.81           |
| 23    | PLC Software for Omron                               | CX One  | 21                                   | 63,000.00                               | 38,888.89           |
| 24    | PLC Software for Siemens                             | Symatic ST  | 21                                   | 31,500.00                               | 19,444.44           |
| 25    | Ethernet Module for Omron                            |   | 6                                    | 9,600.00                                | 5,925.93            |
| 26    | OPC Server for Siemens and Mitsubishi                | KeyServer   | 21                                   | 27,300.00                               | 16,851.65           |
| 27    | Device Net Interface Unit                            | Omron   | 6                                    | 44,600.00                               | 27,481.48           |
| 28    | Siemens PLC Parts and Cables(CPU314-DP)              | Siemens   | 20                                   | 17,099.20                               | 10,554.44           |
| 29    | Prolibus Module for Omron                            | PRM21   | 6                                    | 7,800.00                                | 4,814.81            |
| 30    | Prolibus Cable and Sockets for Omron                 |   | 12                                   | 12,000.00                               | 7,407.41            |
| 31    | Positioning Control Unit for Omron                   | NC413   | 4                                    | 8,000.00                                | 4,938.27            |
| 32    |  | FMS 201 Body supply<br>FMS 202 Bearing selection<br>(about \$30,000(w/tax))<br>FMS 203Hydraulic press<br>FMS 204 Shaft selection<br>FMS 205 Cover selection<br>FMS 206 Screw supply<br>FMS 207 Robotized screwing<br>FMS 208 Storage<br>FMS 209 Paint drying oven<br>FMS 210 Quality control<br>Transfer system Linear<br>Transfer system Modular | 1                                    | 509,000.00                              | 314,197.53          |
| 33    |  |   |                                      |   |                     |
| 34    |  |   |                                      |   |                     |
| 35    |  |   |                                      |   |                     |
| 36    |  |   |                                      |   |                     |
| 37    | Factory Automation set                               | SMC FMS 200 (10 Modules+2 Transfer system)  | 1                                    | 509,000.00                              | 314,197.53          |
| 39    |  |   |                                      |   |                     |
| 40    |  |   |                                      |   |                     |
| 41    |  |   |                                      |   |                     |
| 42    |  |   |                                      |   |                     |
| 43    |  |   |                                      |   |                     |
| 44    | Factory Automation Experiment Parts and Units        | Der Set   | 1                                    | 15,004.00                               | 9,377.69            |
| 45    | Relay PLC Transition Set                             | SHC Automate 200  | 1                                    | 23,000.00                               | 14,197.53           |
| 46    | Packaging Machine                                    |   | 1                                    | 78,000.00                               | 46,913.56           |
| 47    | Business Automation Set                              | Gasolin Station Automation  | 1                                    | 6,900.00                                | 4,012.35            |
| 48    | Business Automation Set                              | GreenHouse Automation   | 1                                    | (to be found later)                     | (to be found later) |
| 49    | PIC Training SET                                     | 16F877  | 20                                   | 7,000.00                                | 4,320.99            |
| 50    | Controler and PLC Miscellaneous Parts and Equipments | One Set   | 20                                   | 60,000.00                               | 37,037.04           |
| Total |  |   |                                      | 1,653,432.40 TL                         | \$1,020,890.49      |

| <b>TTC Course Schedule Until the Completion of SPREAD Project</b> |  |
|---|--|
| <b>Date</b>   | <b>Name of Course</b>                                |
| 23 March- 17 April 2009   | IAT Course (Mechatronic Advanced Level 1)            |
| 27 April - 29 May 2009  | IAT Course (Industrial Electronics Advanced Level 1) |
|   |  |
| 28 September - 6 October 2009                                     | IAT Course (Mechatronic Advanced Level 2)            |
| 28 September - 6 October 2009                                     | IAT Course (Mechatronic Basic Level 1)               |
| 28 September - 6 October 2009                                     | IAT Course (Industrial Electronics Basic Level 1)    |
|   |  |
| 16 November - 18 December 2009                                    | IAT Course (Industrial Electronics Advanced Level 2) |
| 16 November - 18 December 2009                                    | IAT Course (Mechatronic Basic Level 2)               |
| 16 November - 18 December 2009                                    | IAT Course (Industrial Electronics Basic Level 2)    |
|   |  |
| 22 March- 16 April 2010   | IAT Course (Mechatronic Advanced Level 1)            |
| 22 March- 16 April 2010   | IAT Course (Industrial Electronics Advanced Level 1) |
|   |  |
| 26 April - 21 May 2010  | IAT Course (Mechatronic Advanced Level 2)            |
| 26 April - 21 May 2010  | IAT Course (Industrial Electronics Advanced Level 2) |

- Basic Level Course
- Advanced Level Course

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