Pavement structure	Pavement structure number							
			Thickness	Layer	Drainage	Structure		
AC Surface : 5cm	Layer	D	coefficient	coefficient	number			
Bituminous Stabilization : 5cm		(inch)	а	m	SN=Dam			
	AC Surface	5cm	1.968	0.390		0.768		
Upper sub base : 15cm	Bituminous Stabilization	5cm	1.968	0.390		0.591		
	Upper sub base	15cm	5.906	0.135	1.0	0.797		
Lower sub base : 20cm	Lower sub base	20cm	7.874	0.108	1.0	0.850		
	Total				3.006			

Road shoulders have gravel pavement as the existing road.

The sub grade materials are adapted to crushed stone (60cm thickness) up to 1m depth due to frozen soil.

(3) Road marking

Side line is set on the approach roads and the bridge deck. Channelizing strip and reflector button are installed. Concrete posts, lighting and traffic sign are set on.

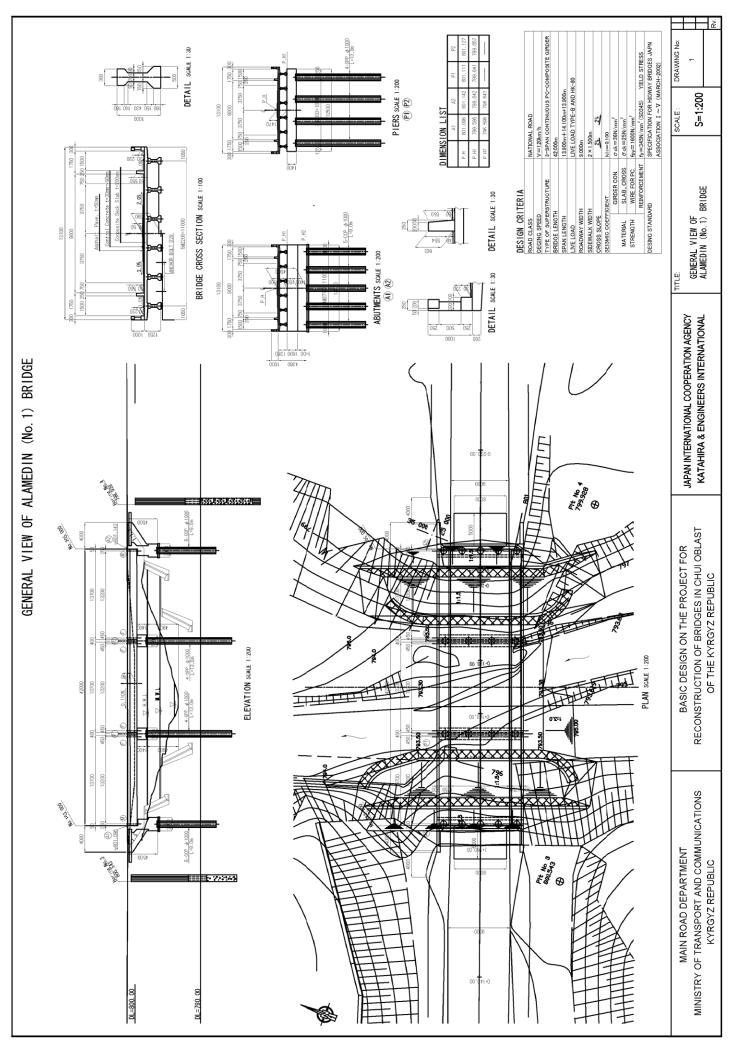
2.2.3 Basic Design Drawings

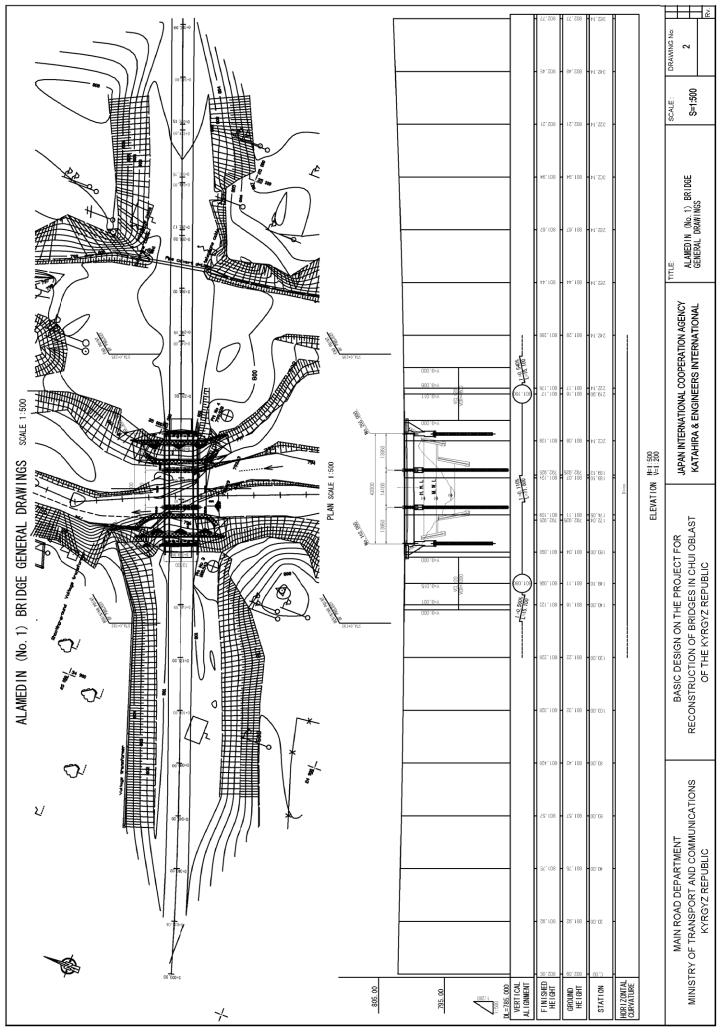
Summary of the facilities of this project are shown below.

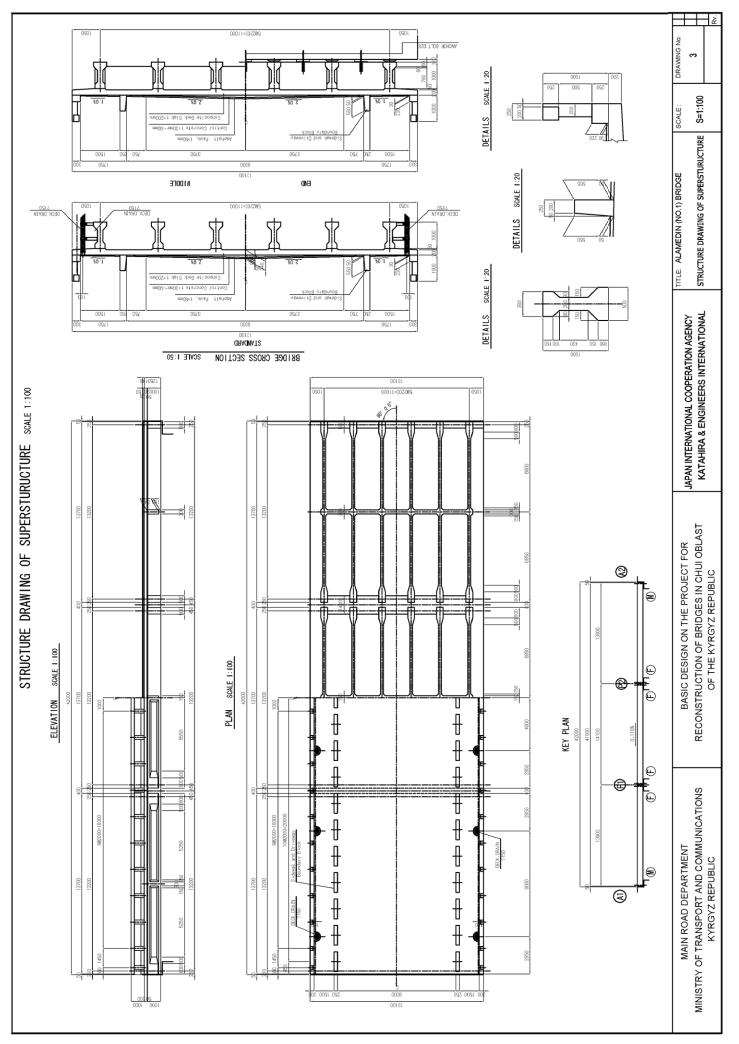
		Alamedin bridge	Ala-Archa bridge	Keng-Burun bridge		
		(Bridge No.1)	(Bridge No.2)	(Bridge No.14 Outbound)		
Bridge Type		3-span Connected Composite PC I type girder	1-span Composite PC I type girder	1-span PC hollow girder		
Bridge Length		42.0m	28.0m	23.4m		
Width		Total Width : 13.1m Lane : 2-lane(3.75m+3.75m) Sidewalk : 1.75m each on both side		Total Width : 11.8m Lane : 2-lane (3.50m+3.50m) Sidewalk : 1.50m on one side		
Bridge Pavement		Asphalt Concrete (50mm)	Asphalt Concrete (50mm)	Asphalt Concrete (50mm)		
Abutment Type		T type (Cast in place concrete pile)	A2 Abutment : Reversed T type	T type (Cast in place concrete pile)		
Pier Type		Pile bent concrete multi-colum	Not applicable	Not applicable		
Revetment		Wet masonry : 124.5m Gabion mat : 39.1m	retaining wall : 52.4m Wet masonry : 35.0m Gabion mat : 46.9m	Not applicable		
Approach	Length	Left bank side : 30.0m Right bank side : 30.0m	Left bank side : 30.0m Right bank side : 30.0m	Left bank side : 51.0m Right bank side : 299.1m		
Road	Width	Total Width : 14.0m Lane : 2-lane(3.75m+3.75m)	Total Width : 14.0m Lane :	Total Width : 13.5m Lane : 2-lane (3.50m+3.50m)		
Pavement		Asphalt Concrete: 50mm	Asphalt Concrete: 50mm	Asphalt Concrete : 50mm		

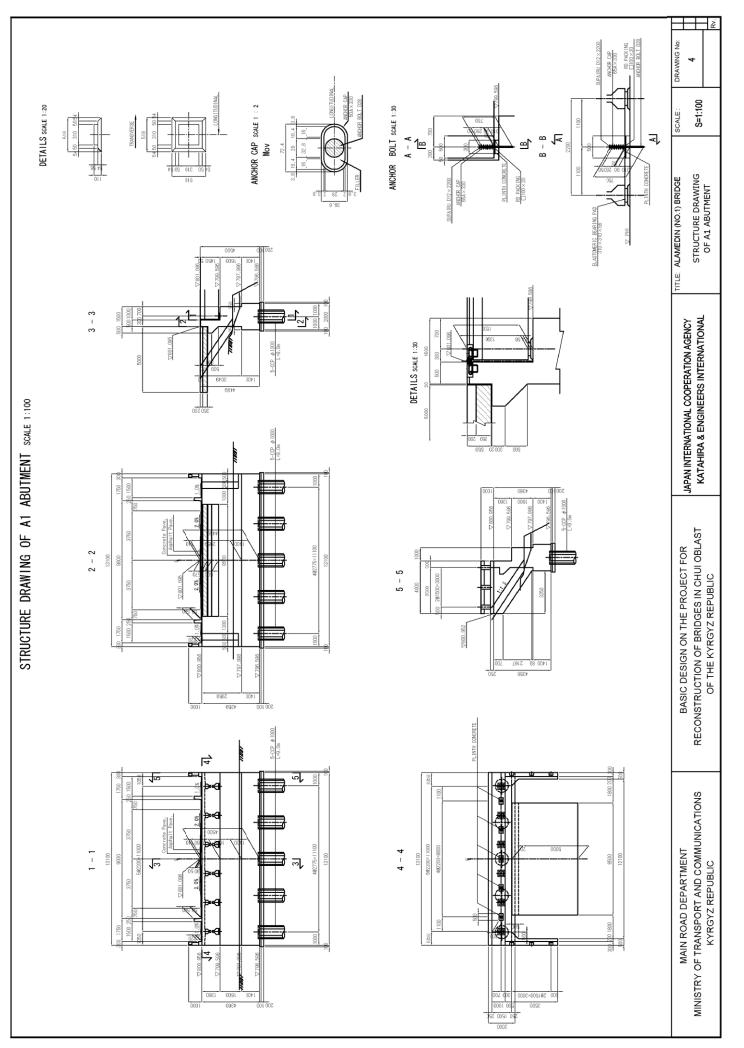
No.	Drawing M	lame	No.	Drawing Name					
1	Alamedin bridge (Bridge No.1)	General View	11	Ala-Archa bridge (Bridge No.2)	Structure Drawing of Al Abutment				
2	Alamedin bridge (Bridge No.1)	General Drawing	12	Ala-Archa bridge (Bridge No.2)	Structure Drawing of A2 Abutment				
3	Alamedin bridge (Bridge No.1)	Structure Drawing of Superstructure	13	Ala-Archa bridge (Bridge No.2)	Typical Cross Section of Road				
4	Alamedin bridge (Bridge No.1)	Structure Drawing of A1 Abutment	14	Keng-Burun bridge (Bridge No.14 Outbound)	General View				
5	Alamedin bridge (Bridge No.1)	Structure Drawing of A2 Abutment	15	Keng-Burun bridge (Bridge No.14 Outbound)	General Drawing				
6	Alamedin bridge (Bridge No.1)	Structure Drawing of P1,P2 Pile Bent Pier	16	Keng-Burun bridge (Bridge No.14 Outbound)	Structure Drawing of Superstructure				
7	Alamedin bridge (Bridge No.1)	Typical Cross Section of Road	17	Keng-Burun bridge (Bridge No.14 Outbound)	Structure Drawing of A1 Abutment				
8	Ala-Archa bridge (Bridge No.2)	General View	18	Keng-Burun bridge (Bridge No.14 Outbound)	Structure Drawing of A2 Abutment				
9	Ala-Archa bridge (Bridge No.2)	General Drawing	19	Keng-Burun bridge (Bridge No.14 Outbound)	Typical Cross Section of Road				
10	Ala-Archa bridge (Bridge No.2)	Structure Drawing of Superstructure							

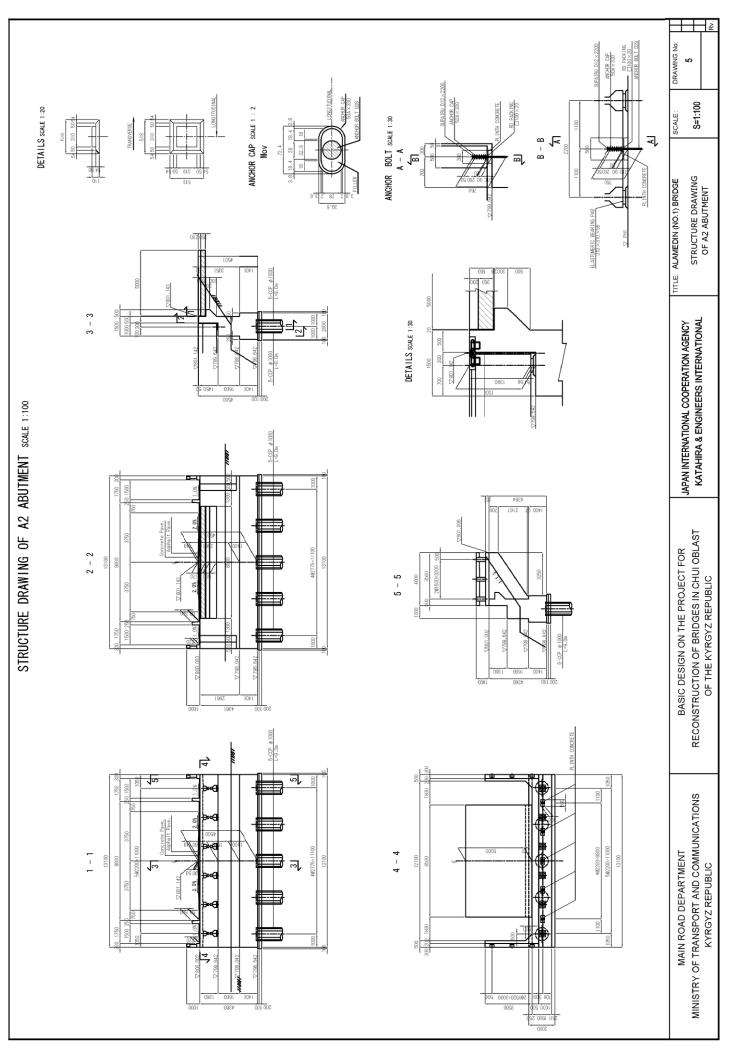
Basic design drawings listed below are shown in and from the next page.

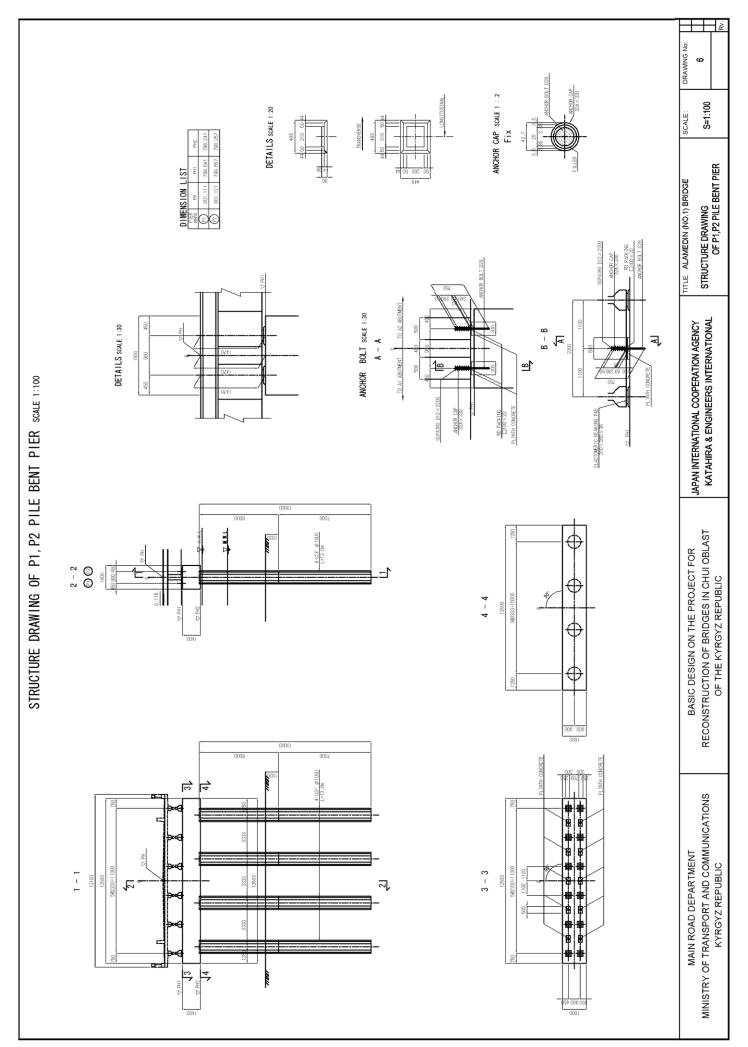




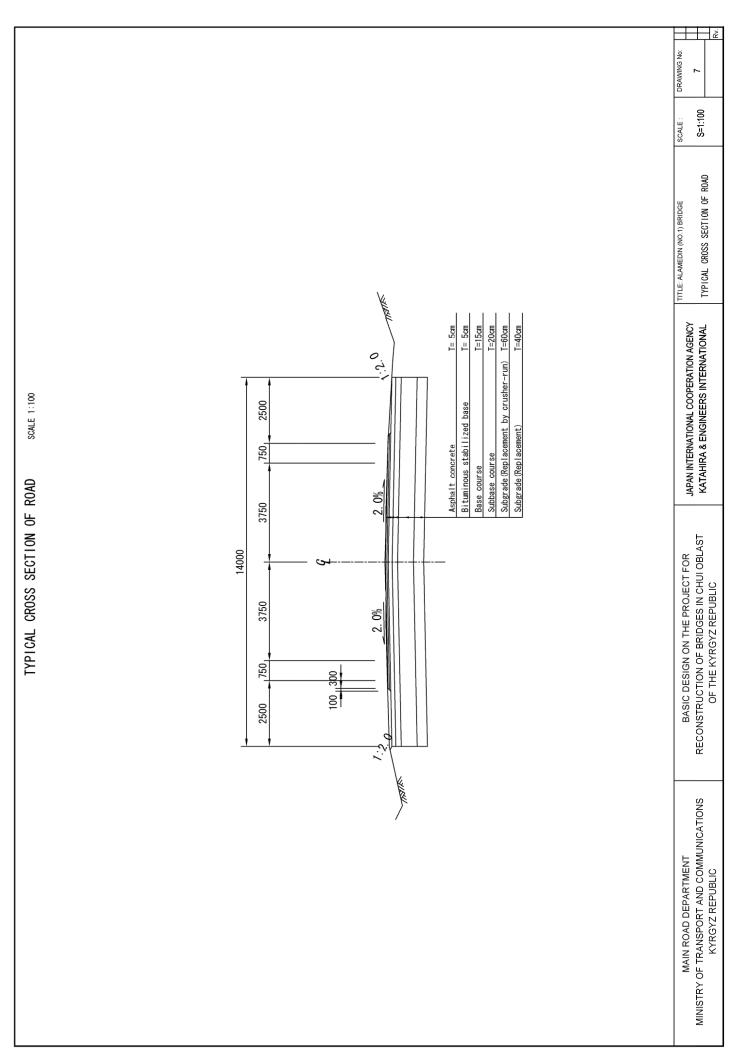


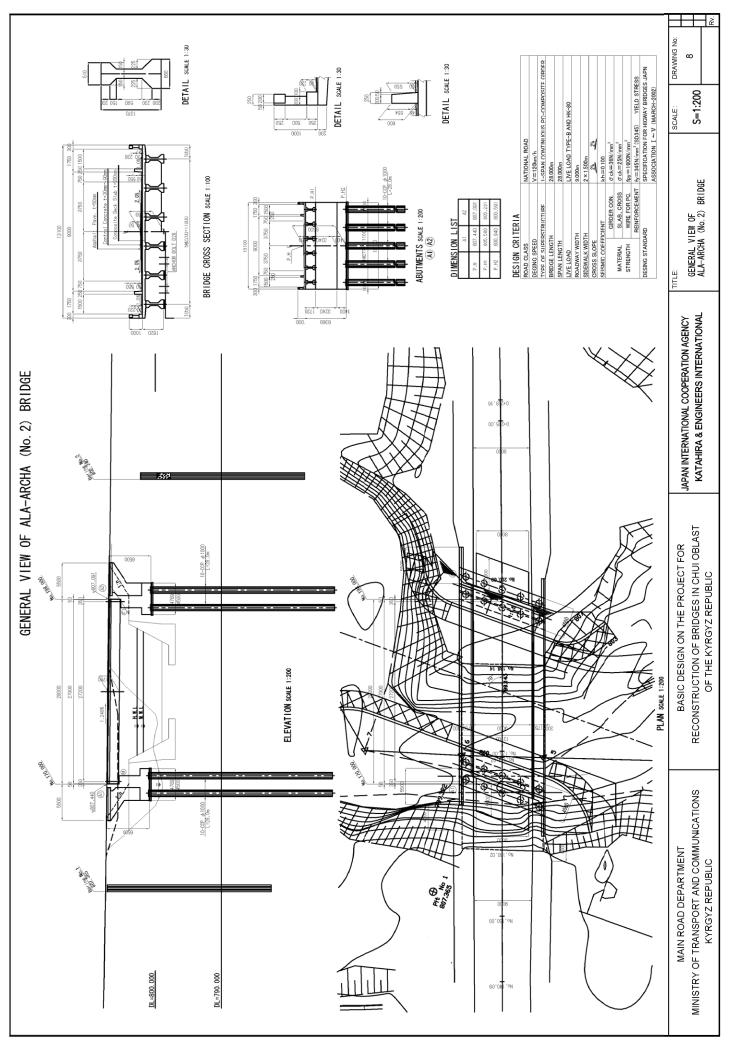


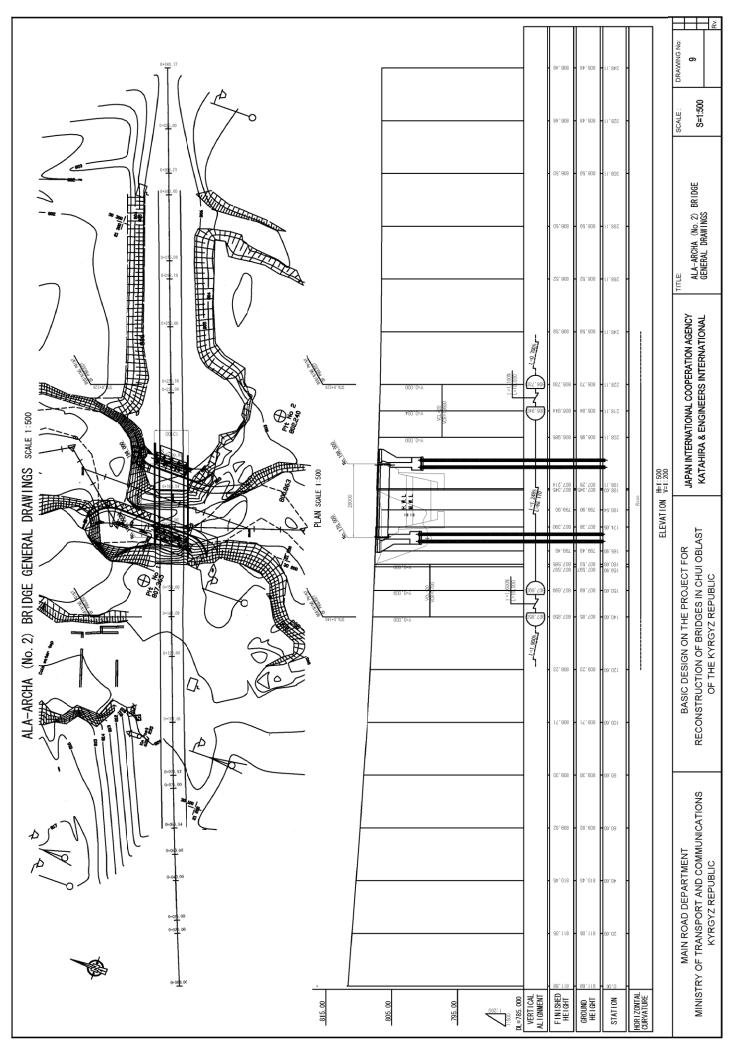


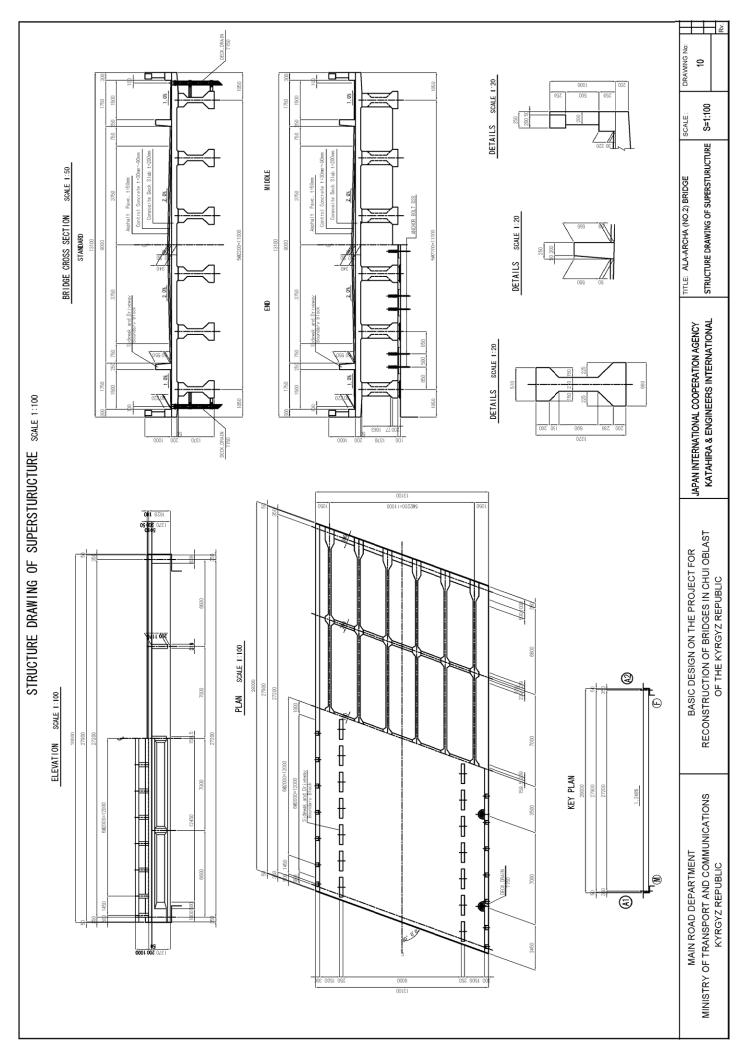


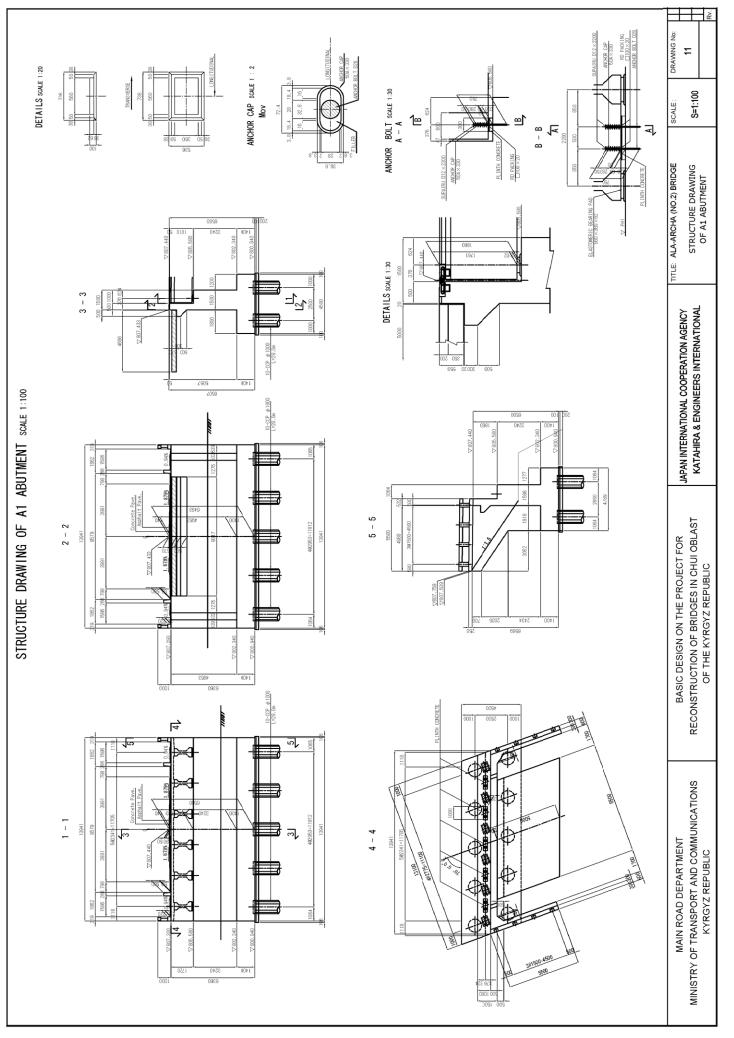
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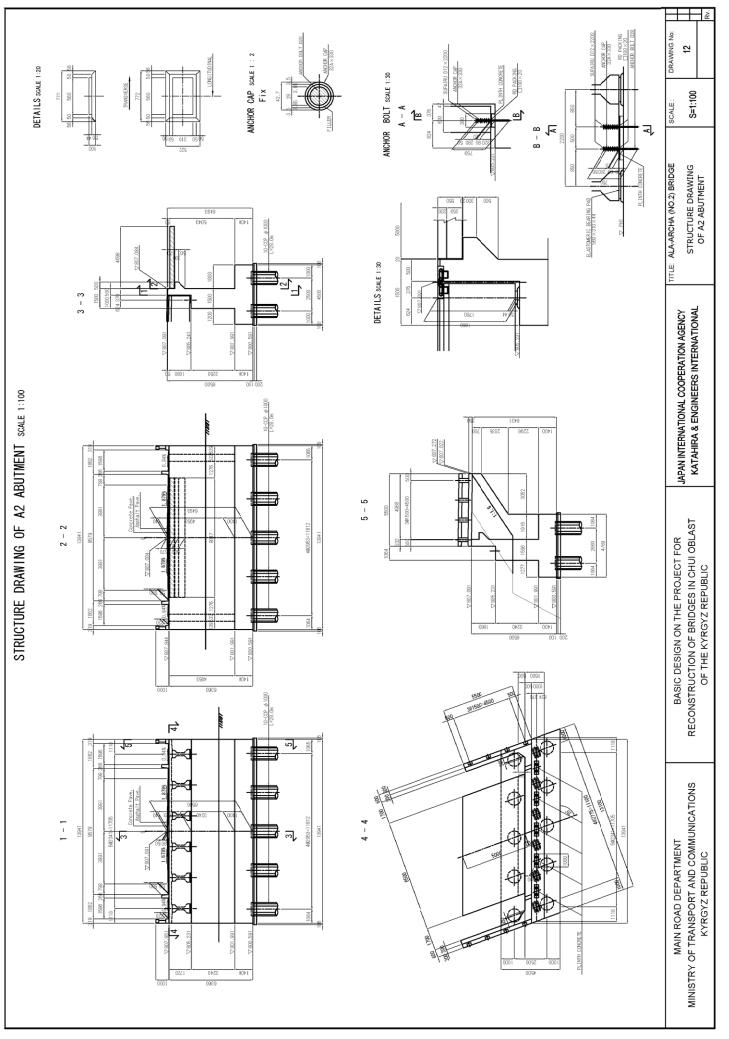




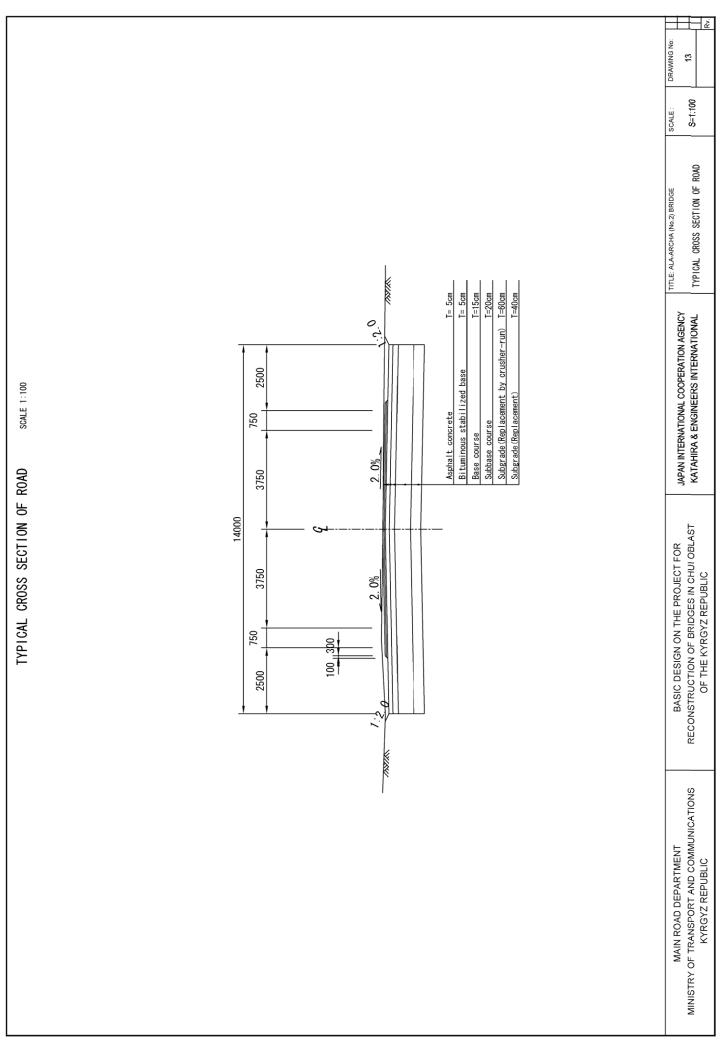


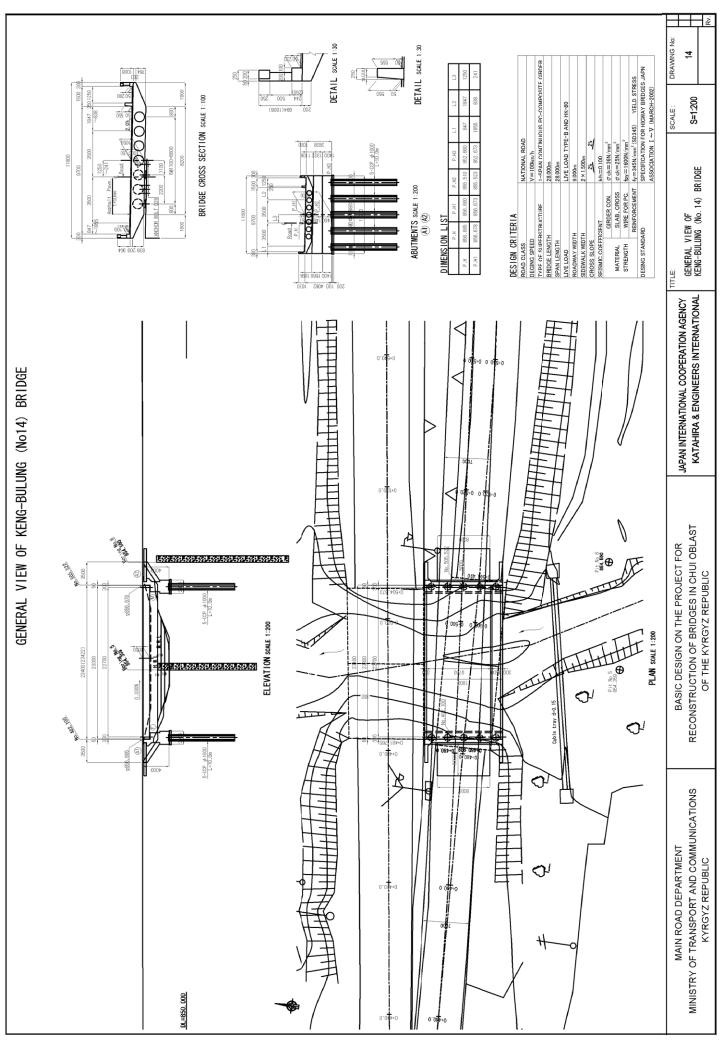


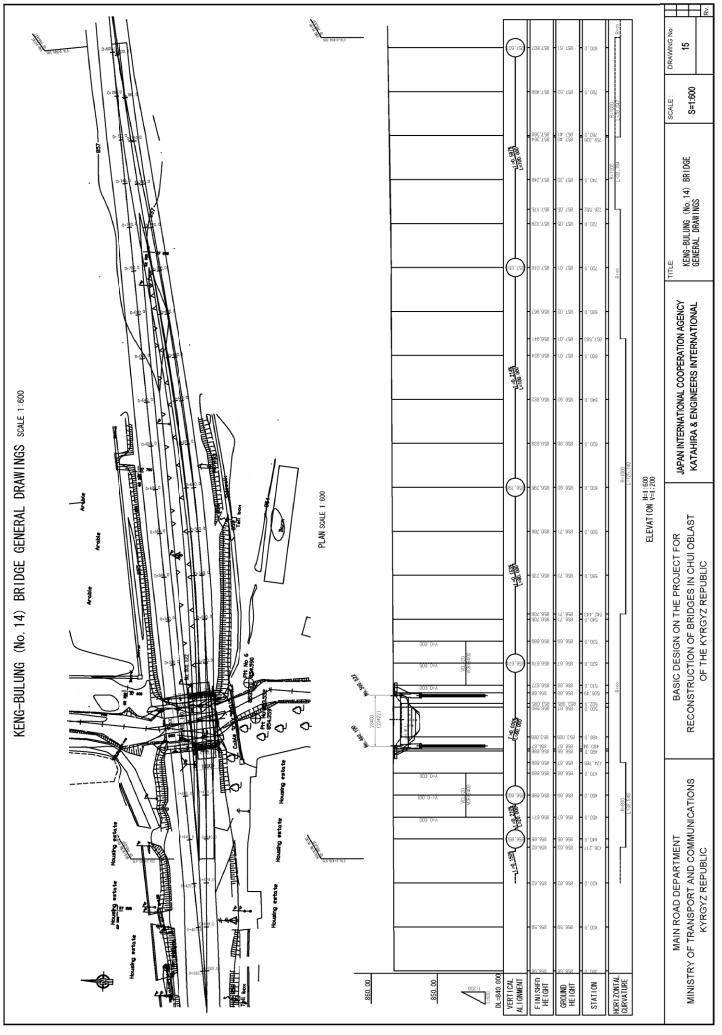


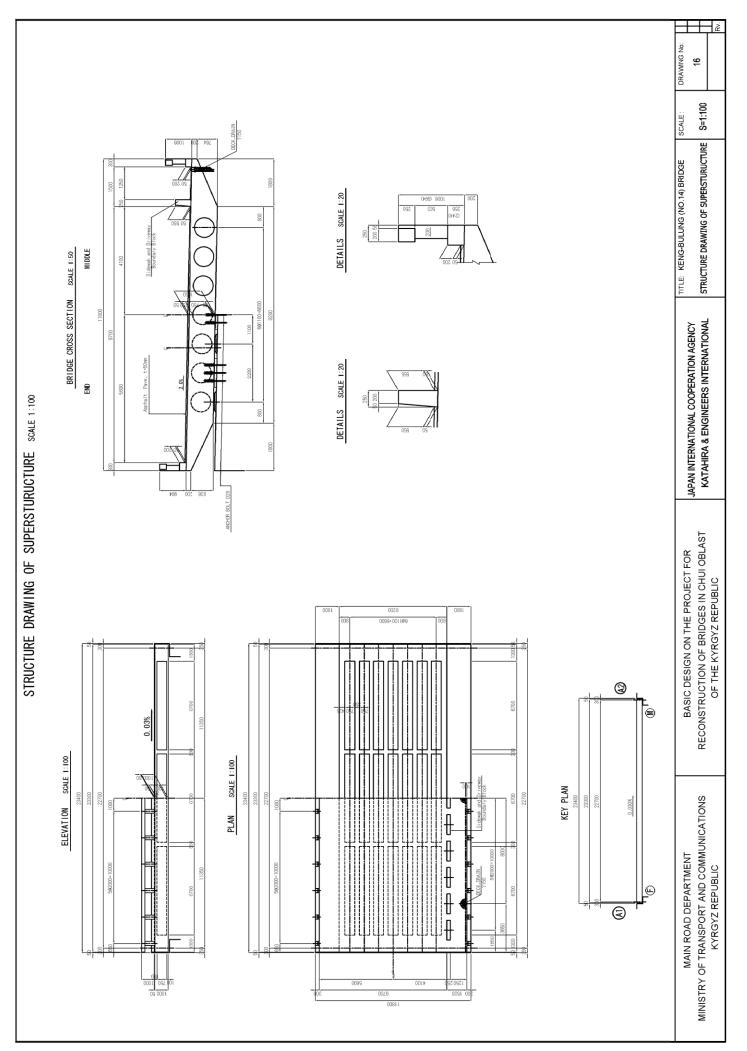


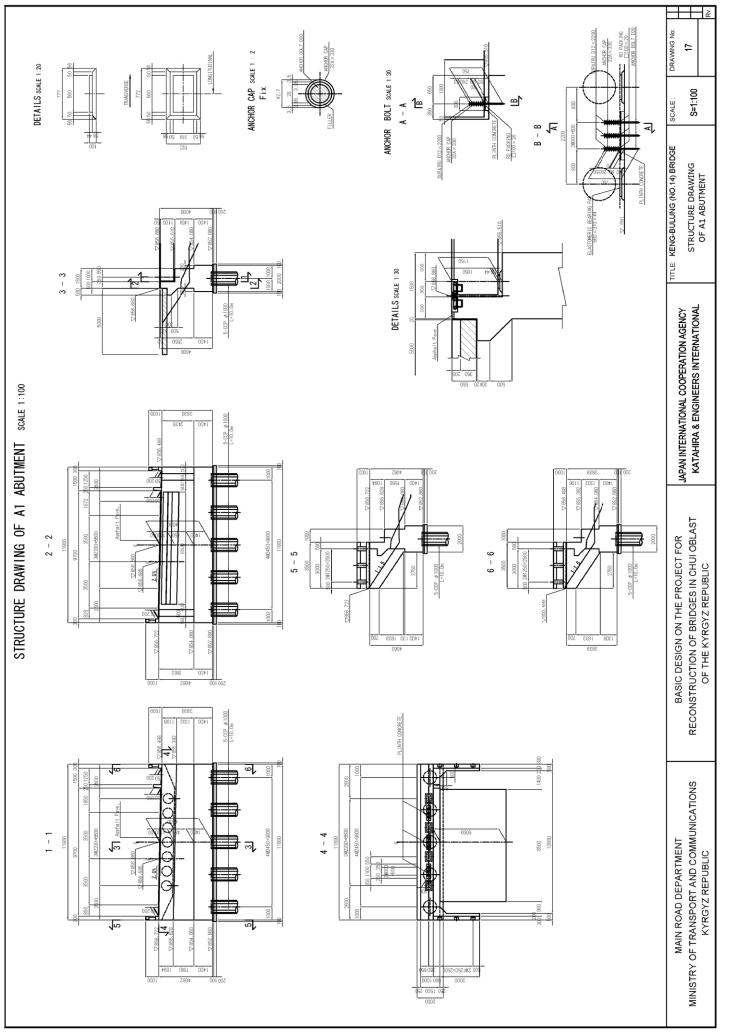
- 48 -

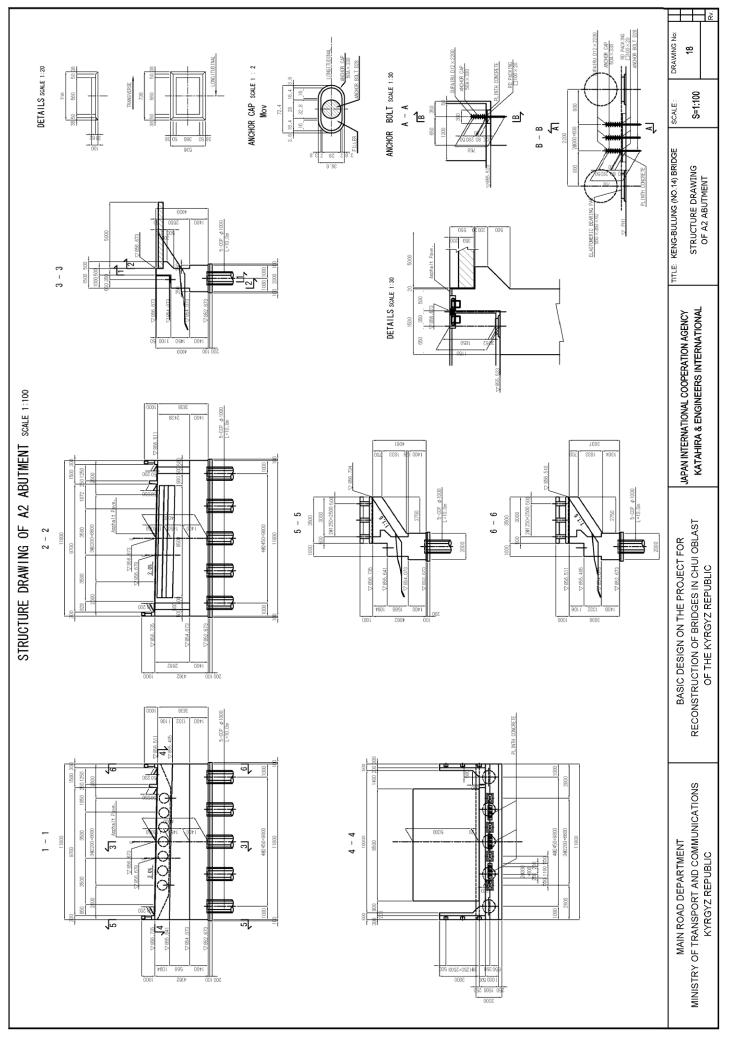












	1 = 5cm 1 = 5cm 1 = 5cm 1 = 100m 1 = 100m	SEALCY TITLE: SCALE : DRAWING NO: 1 SENCY NO. 14 TYPICAL GROSS SECTION OF ROAD S=1:100 19 RV.
No. 14 TYPICAL CROSS SECTION OF ROAD SOME 1:100	13500 2500 2500 2500 2500 2000 2000 2000 2000 1300 2000 1300 2000 1300 1000	BASIC DESIGN ON THE PROJECT FOR RECONSTRUCTION OF BRIDGES IN CHUI OBLAST OF THE KYRGYZ REPUBLIC
	- 55 -	MAIN ROAD DEPARTMENT MINISTRY OF TRANSPORT AND COMMUNICATIONS KYRGYZ REPUBLIC

2.2.4 Implementation Plan

2.2.4.1 Implementation Policy

Basic concepts for implementation of the Project are as follows:

- After both Governments of Japan and Kyrgyz agree and sign an exchange of note, the Project will be implemented in accordance with the guideline of Japan's Grant Aid.
- Ministry of Transportation and Communications, the Government of Kyrgyz is responsible for implementing the Project.
- Execution of detail design, assistance in tendering and construction supervision will be undertaken by a Japanese consulting firm in accordance with a contract between the Ministry and the consultant.
- A Japanese tendered who has award the contract by the Ministry will undertake the implementation of the Project.

Main concepts for the implementation are as follows:

- Materials and labors for the project are procured in Kyrgyz as many as possible. If required qualities and capacities are not enough, materials and labors can be procured effectively from third countries and/or Japan.
- Implementation method and schedule for the Project shall be planed based on meteorological, topographic and geologic conditions, and property of each project site's river.
- General and easy method without specific equipment and technology shall be planed.
- Proposing proper standards and specifications for construction, site organizations of both the contractor and consultant shall manage to apply the standards and specifications
- The safety management for the construction personals and third party under construction shall be secured.
- Protection for water pollution and flooding by the implementation shall be done in order to preserve environment. Also construction waste shall be treated to dump in a proper site specified by the Government of Kyrgyz.

2.2.4.2 Implementation Conditions

2.2.4.2.1 Consideration for the period of High and Low river water level

Planning of efficient construction schedule shall be considered to meteorological, topographic and geologic conditions, and river properties such as the period of high and low water of each project site's river. The river property of each project site and concerning items for implementation of construction are as follows:

2.2.4.2.2 Alamedin bridge (Bridge No.1) and Ala-Archa bridge (Bridge No.2)

• River properties

The low water period is 9 months of April from August. The river width is approximately 7m and the deepest river depth is approximately 0.7m in this period.

The high water period is 3 months of May from July. The maximum river width in ordinary year is approximately 24m and the deepest river depth is approximately 4.5~5.0m in this period.

• Concerning items for implementation of construction

Generally, to be completed the sub structure construction which is first work of bridge construction in the period of low water will be favorable for economy and early completion of the project. However if it will implement in the period of high water based on construction schedule, it is necessary that the economic methodology of securing the natural flow capacity of river such as the coffer dam by embankment or diversion of river flow shall be considered in the construction plan.

The election girders adopts the crane election methodology that is economic methodology.

2.2.4.2.3 Keng-Burun bridge (Bridge No.14 Out bound)

• River properties

The low water period is 9 months of April from August. The river width is approximately 12m and the deepest river depth is approximately 0.6m in this period.

The high water period is 3 months of May from July. The maximum river width in ordinary year is approximately 13m and the deepest river depth is approximately 1.6m in this period.

• Concerning items for implementation of construction

For construction of the sub structure will be able to adopt open excavation methodology which is the economical methodology even though construction period will be during high water period, because of this bridge is single span and abutments are designed by the small reversed type that can construct without excavation for foundations. The super structure is designed by cast in situ PC hollow girder, therefore it should consider that the false work for PC hollow girder during construction will not interrupt the natural water flow in the statement of construction method.

2.2.4.2.4 Management for hard summer and winter season

The climate of Kyrgyz belongs to a typical continental climate that the average maximum temperature of August from June exceeds 35°C, and the minimum temperature of December and January are less than 3 °C.

In planning of the statement of construction method, it is necessary to concern the methodology of construction, selection of using material and so on for hard seasons. Especially for the concrete work, the proper methodology such as addition to the chemical admixture, transportation method, pouring concrete that accepted the situation and selection of curing method etc. should be planed for securing the endurance of concrete.

2.2.4.2.5 Secure the general traffic

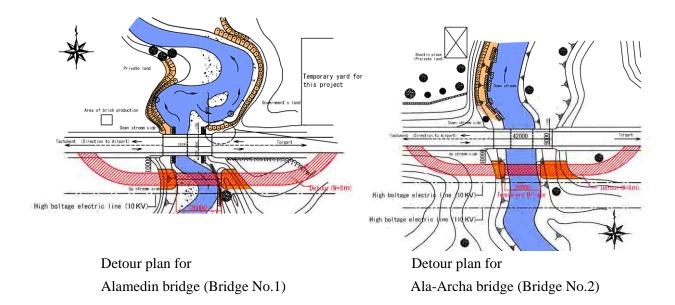
The object bridges are Alamedin bridge (Bridge No.1) and Ala-Archa bridge (Bridge No.2) that are located on Asian Highway No.5 (AH5) where connect to Almaty (Kazakhstan) – Kyrgyz – Tashkent (Uzbekistan). Keng-Burun bridge (Bridge No.14, out bound) is located on AH61 where connect to Kyrgyz and China. These international routes are the lifeline of physical distribution in Kyrgyz.

The general traffic should be secured during construction because of the all new bridges will be plan to construct existing bridge locations. Therefore the detours should be planed to place near in location beside of existing bridges due to no existing detours around there. Also the temporary bridges will be installed on the river portion to secure the smooth and safety of general traffic. Regards with Keng-Burun bridge (Bridge No.14, out bound), a two lanes existing bridge for in bound at the near of down stream side should be used as a detour by traffic control during construction.

Existing situation of Ala-Archa bridge (Bridge No.2) and detour plans are as follows:



Existing situation of Ala-Archa bridge (Bridge No.2) (Traffic volume : 12,700 vehicles from 7:00 to 9:00)



2.2.4.2.6 Safety management for third parties and construction personals

As previously mentioned, the construction works will be conducted under the condition of much traffic volume, so sufficient safety management for third parties and construction personals should be required.

Safety management for third parties

- Construction yards will be definitely separated by using security facilities such as construction signs, and the entry should be controlled.
- Revolving lights as the night indication in addition to sign such as under construction and detour should be installed to lead the third parties to detour.
- For the prevention accidents due to defect of facilities, the check of temporary bridges should be periodically conducted.
- Safety instruction to drivers or company of material supply should be conducted for the measurement for the prevention of traffic accidents.

Safety management for construction personals

- Proper scaffolding and facilities such as fence for prevention of fall from height under construction etc. should be installed for the prevention of fall accidents.
- Watch man for operated construction equipment should be placed for the prevention of collision because of much heavy equipment will operate.

2.2.4.2.7 Consideration for Environment

• The measurement for prevention of river water pollution due to an outflow of muddy water during a construction of bored piles should be considered method such as the installation of the proper facilities with securing spare one.

- Regards with the borrow pit and disposal place of wastes should be followed the requirement of implementation agency, endeavoring to mitigate the negative impact for environment around the sites.
- A construction method occurring vibration shall be avoided in the early morning and night time.
- Dust caused by the construction equipment shall be mitigated by spreading water.
- Information, notification and education of environment will be conducted to all parties concerned in the project. Especially the education of occupation safety and sanitation, environment and nature preservation and health (health care etc. in hard summer and winter seasons) will be conducted.

2.2.4.3 Scope of Works

Undertakings of both Governments, Japan and Kyrgyz, are listed in Table 2.2.4-1.

Items	Contents	Underta	aken by	Remarks
Items			Kyrgyz	Remarks
	Procurement	0		
materials and equipment	Customs clearance		0	
Temporary work	Right of way acquisition		0	Site office, stock yard, work shop, etc.
	Measurement of resettlement		0	No occurrence in this project
	Distribution of public electric to temporary yard		0	
	Borrow pit and disposal place securement		0	
	securement of wastes disposal place			
	Other work	0		
	Relocation of on the ground obstacles		0	
Obstacles demolition	Existing bridges demolition	0		
Main work	Improvement of the road	0		

 Table 2.2.4-1
 Undertakings of both Governments

2.2.4.4 Construction Supervision Plan

A Japanese consultant will carry out detailed design, assistance in tendering and construction supervision in accordance with the consultant contract agreed with both the Government of Kyrgyz and the consultant.

2.2.4.4.1 Detail design service

The contents of service of detail design which will carry out by consultant are as follows:

2.2.4.4.2 Detailed design

To conduct of the beginning negotiation with implementation agency of Kyrgyz and field survey.

• To conduct the detailed design and draw out the design drawing.

The period of detail design service is as follows:

• 3.5 months

2.2.4.4.3 Assistance in tendering

The following services in the period from tender notice to construction contract are as follows:

- Tender documents
- (This service will be conducted above mentioned detail design in parallel.)
- Tender notice
- Prequalification
- Tendering
- Tender evaluation
- Contract facilitation

The duration of assistance in tendering is as follows:

• 3.0 months

2.2.4.4.4 Construction supervision

The consultant will carry out supervision of the construction to be executed by a contractor according to the contract and implementation plan. Major work items are as follows:

- Inspections and approvals of site surveys
- Inspections and approvals of the statement of construction method
- Quality control
- Progress control
- Measurement of the work
- Inspection of safety aspects
- Final inspection and delivery

The duration of work periods are as follows:

- Phase 1: 11.5 months
- Phase 2: 15.5 months

One supervisor will be designated permanently for the construction supervision.

The construction of three bridges will be implemented at once. The construction supervision shall be carried out by employed one local engineer in addition to one Japanese resident engineer because of Alamedin bridge (Bridge No.1) and Ala-Archa bridge (Bridge No.2) approach it with 3.8km, but Keng-Burun bridge (Bridge No.14, out bound) is about 60km distant from them.

The construction supervision shall consider safety for all aspects of the construction

2.2.4.5 Quality Control Plan

Quality control plans for concrete work in Table 2.2.4-2 and for earthwork and pavement work are shown in Table 2.2.4-3.

			bill of plan for concrete work					
Item	Test item	Test method (Specification)	Frequently of tests					
Cement	Physical property test	AASHTO M85	Once before trail mix; thence once in 500m ³ of concrete. Once if material source is changed					
Fine aggregate	Physical property test	AASHTO M6	Once before trail mix; thence once in 500m ³ . Once if material source is changed.					
	Sieve analysis	AASHTO T27	Once a month					
Course aggregate	test		Once before trail mix; thence once in 500m ³ . Once if material source is changed (Data of procurement is confirmed).					
	Sieve analysis	AASHTO T27	Once a month					
Water	Quality test	AASHTO T26	Once before trail mix					
Concrete	Slump test	AASHTO T119	Twice a day					
	Air content test	AASHTO T121	Twice a day					
	Compressive strength test	AASHTO T22	6 specimens in each concreting. Incase of large amount in each concreting, 6 specimens every 75 m^3 (3 for 7 day strength and 3 for 28 day strength)					
	Temperature test	_	Twice a day					
	Salinity test	_	Twice a day					

 Table 2.2.4-2
 Quality control plan for concrete work

Items	Test items	Test method (Specification)	Frequently of tests
Embankment	Density in-situ (Compaction)	AASHTO T191	Once 500 m ²
Base course/ Sub-base	Density in-situ (Compaction)	AASHTO T191	Once 1,000m ³
	Compaction and unconfirmed compression test	AASHTO T180	Once 1,000m ³
Asphalt concrete (surface/BTB)	Temperature of asphalt mixture	Temperatures while carrying, coating and rolling	5
	Abrasion test of aggregate	AASHTO T96	Once 1,500m ³ . Once if material source is changed (Data of procurement is confirmed)

 Table 2.2.4-3
 Quality control plan for earthwork and pavement work

2.2.4.6 Procurement Plan

2.2.4.6.1 Procurement plan of construction material

The main construction materials which will be able to procure in Kyrgyz are sand, aggregate, crash stone, ready mixed concrete, asphalt concrete, woods and so on. The other one should be imported.

Policy to procure material is as follows:

- The imported materials which have usually supplied in market should be procured.
- The main materials which will be not able to be supplied in Kyrgyz should procure from Japan or third countries with considering the quality, price, possibility of procurement and delivery.

Procurement plan of major material is shown in Table 2.2.4-4.

Iterat	Pı	rocurement fr	om	Remarks
Item	Kyrgyz	Japan	3 rd country	Remarks
Materials for Structure				
Crushed stone (For concrete)	0			Bishkek City and Tokmok Town
Cement	0			Bishkek City
Sand (For concrete)	0			Bishkek City and Tokmok Town
Bolder (For revetment)	0			-do-
Sub base and base course	0			-do-
Ready mixed concrete	0			Bishkek City and Kant Town
Asphalt concrete				-do-
Re-bar : D 6 \sim D 32	0			Bishkek City (Imported)
Admixture for concrete	0			-do-
PC materials		0		Japan
Bearing (For PC girder)		0		-do-
Expansion joint		0		-do-
PVC pipe : $D = 50 \sim 200$	0			Bishkek City
Traffic signboard	0			-do-
Traffic light	0			\
Material for temporary work				
Timber for form	0			Bishkeke City
Plywood for form (waterproof)	0			-do-
Support timber and log for scaffold	0			-do-
Steel materials	0			-do-
Temporary bridge		0		Japan
Covering plate		0		-do-
Fuel and publication	0			Near site (Imported)
Oxygen and acetylene	0			Bishkek City
Gas cutter	0			-do-

 Table 2.2.4-4
 Procurement plan of major material

2.2.4.6.2 Procurement plan of construction equipment

Policy to procure equipment is as follows:

- Common construction equipment owned by Local contractors will be used. However in case of lease price is expensive, the procurement plan should be considered procurement from third country with estimation of using period in deciding whether it is economical procure.
- If local procurement is difficult, the equipment will be procured from Japan and/or third countries.
- Some kinds of equipment owned by Local contractors which mentioned below are mostly old type. These are not continuously workable and difficulty of quality sacrament because of frequent repairing. Therefore procurement of these kind of equipment should be planed to rent for free from MOTC property provided that the cost for transportation and consumed fuel during operation and operator will be beard by Japan side.
- The equipment except workable backhoes and dump trucks are leased from contractor of third country having its site office in Kyrgyz.

(1) Road roller	:	one piece
(2) Tire roller	:	one piece
(3) Asphalt finisher	:	one piece

Major equipment procurement plan is shown in Table 2.2.4-5.

						<u> </u>	
	Lease/ Procurem			ocured fro	om	of	
Equipment	Size	ent/ Lease for free from MOTC	Kyrgyz	Third country	Japan	Reason of procurement	Carriage
Backhoe	$0.28m^{3}$	Lease	0				
Backhoe	$0.5m^{3}$	Lease	0				
Backhoe	$0.8m^{3}$	Lease	0				
Bulldozer	15t	Lease	0				
Bulldozer	21t	Lease	0				
Motor grader	3.1m	Lease	0				
Road roller	10-12t	Lease for free from MOTC	0				
Tire roller	8-20t	Lease for free from MOTC	0				
Vibration roller	0.5-0.6t	Lease	0				
Vibration roller	0.8-1.1t	Lease	0				
Wheel loader	$2.3m^{3}$	Lease	0				
Wheel loader	3.1m ³	Lease	0				
Asphalt finisher	2.4-6.0m	Lease for free from MOTC	0				
Sprinkler truck	6.0kl	Lease	0				
Dump truck	10 t	Lease	0				
Truck crane	4.8-4.9t	Lease	0				
Truck crane	20 t	Lease	0				
Truck crane	35 t	Lease	0				
Trailer truck	45t	Purchase (Hire)		(China)		Not available in Kyrgyz	Urumchi – Almaty - Bishkek
Trailer truck	120t	Purchase (Hire)		O (China)		Not available in Kyrgyz	Urumchi – Almaty - Bishkek
Crawler crane	100t	Purchase (Hire)		o (China)		Not available in Kyrgyz	Urumchi – Almaty - Bishkek
Crane truck	4t	Lease	0				
Trailer truck	20t	Lease	0				
Trailer truck	30t	Lease	0				-
Reverse circulation drill (For Board pile)		Purchase (Hire)			0	Not available in Kyrgyz and no definite confirmation of record in neighboring country	Japan - LianYunGang – Urumchi - Bishkek
Slush tank	$3,5,10m^3$	Lease	0				
Generator	15KVA	Lease	0				
Generator	25KVA	Lease	0				
Water pump	150mm	Lease	0				
Water pump	100mm	Lease	0				
Hand breaker	20kg	Lease	0				
Compressor	3.5-3.7m ³	Lease	0				

 Table 2.2.4-5
 Major equipment procurement plan

2.2.4.7 Implementation Schedule

Implementation plan is scheduled as follows:

Implementation schedule is shown in Table 2.2.4-6.

Work Ite	Month	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
stage	Site survey																
Bis Design service					(Tota	al 3.) mon	ths)									
Tendring service									(Tota	al 2.	5 mon	ths)					

Wo	Month York Item			2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
		Preparation																
		Temporary work																
	dge 1)	Sub structure work																
	Alamedin bridge (Bridge No. 1)	Super structure work		PC	Girde	er pro	ductio	Gin	der e	lectio	n•Cro	ossing	girde	r and	slab	work		
	Ala (B	Revetment work								I								
		Approach road work								I								
		Site clearing													(Tota	al 12	.2 mo	nths)
		Preparation																
e e		Temporary work																
n sta	-dge 2)	Sub structure work																
Implementation stage	Ala-Archa bridge (Bridge No.2)	Super structure work			PC Gi	rder j	produc	tion	Gir	der el	ection	ı•Cro	ssing	girde	r and	slab w	vork	
Impl	Ala- (B:	Revetment work																
		Approach road work																
		Site clearing													(Tota	al 12	. 2mon	ths)
		Preparation																
	e ound)	Temporary work																
	Keng-Burun bridge dge No.14, out bound)	Sub structure work					P	C Hol	low ą	girde:	r worl	ĸ						
	ng-Bu e No.	Revetment and Approach road work																
	Keng-Burun (Bridge No.14,	Site clearing											(Tota	al 5.	8mont	hs)		

2.3 Obligations of Recipient Country

The Government of Kyrgyz will undertake the following measures on condition that the Grant Aid by the Government of Japan is extended to the Project.

- To provide data and information necessary for the Project.
- To secure the land necessary for the execution of the Project, such as the land for temporary offices, construction works, storage yards and others.
- To install the distribution facility of public electric to the temporary yard.
- To secure the land for borrow pit and disposal of wastes which is necessary for Keng-Burun bridge (Bridge No.14, out bound) construction
- To bear commissions to the bank in Japan for its banking service in connection with the Project.
- To ensure prompt tax exemption, customs clearance and effective inland transportation of material and equipment.
- To exempt Japanese nationals engaged in the Project customs duties for the supply of products and services necessary for the project.
- To measure the legislation to Japanese nationals for the entry and stay in Kyrgyz.
- To secure the required approvals, which are necessary to the project implementation such as EIA approvals from environmental agency, construction permission from construction and architectural agency, permission of regulation of traffic during construction from police office, and permission of nearness work to high voltage electric line during execution of detour, construction in the river and earth woks from each administration office.
- To relocate all obstacle structures like electric poles, telephone cables, etc. to the project.
- To lease for free the road roller, tire roller and asphalt finisher.
- To arrange proper use and effective maintenance of bridges (include approach road) after the completion of the project.
- To coordinate and solve any issues related to the Project that may be risen from inhabitants or third parties.
- To bear all the expenses, other than those covered by the Japanese Grand Aid, necessary for the Project by the mutual agreement of both countries.
- To secure the safety measure around site during construction.

2.4 Project Operation and Maintenance Plan

(1) Organization for operation and maintenance

Road Management and Maintenance is in charge the 954 road management and maintenance office controlled by the first road management and maintenance department and the 39 road management and maintenance office controlled by the Bishkek – Naryn – Torgalt road management and maintenance department, which is the subordinate of MOTC.

The road management and maintenance works such as daily inspection and routine maintenance includes repair works have curried out under direct control by above mentioned offices. These offices are organized by about 60 personnel composed of about 6 administrators, chiefs of works, operators, workers and the necessary peaces of equipment for works which are distributed by each road management and maintenance office. It will not make technical problems to conduct the maintenance work by them because of the bridges constructed by this project are designed by concrete make, so the extensive repair works will not be appeared for time being. The management and maintenance will be able to conducted by previous organizations accordingly.

(2) Maintenance plan

Necessary maintenance is as follows:

- Daily maintenance: Routine inspection and cleaning of road surface, drainage facilities and bridge belongings etc.
- Repair for damaged part: Patching pavement, repaving of bridge surface pavement, repainting pavement marking, repairing of river revetment and other damaged parts.

(3) Present operations of maintenance and recommendations

Present operations of maintenance are as follows:

- Daily maintenance: Bridge and approach road are well cleaned.
- Repair: River revetments are repaired regularly; however the repair of bridge surface pavement and handrails are not enough.

It is important to achieve effective results from maintaining bridges and approach roads sufficiently for keeping good condition of traffic lanes and durability of facilities.

The following recommendations are necessary:

- To check facilities regularly for controlling their conditions.
- To clean facilities up, especially drainages, around bearing and bearing it's self.
- To secure necessary budget for maintenance.

2.5 Rough Project Cost

2.5.1 Rough Estimate of Project Cost

(1) Cost born by the Government of Japan

The total cost of the Project to be implemented in accordance with the Japan's Grant Aid scheme will be determined before concluding the Exchange of Notes (E/N) for the Project.

(2) Cost borne by Government of Kyrgyz 750,000 Som (approx. 2.2milliom Japanese Yen)

① Advising Commission 147,000 Som (approx. 0.4million Japanese Yen)

203,000 Som (approx. 0.6million Japanese Yen)

③ Distribution of public electric to the construction temporary yard

⁽²⁾ Payment Commission

400,000 Som (approx. 1.2million Japanese Yen)

(3) Conditions in the cost estimate

- ① Time of cost estimate: February 2007
- (2) Exchange rate: US1.00 = 118.891 Japanese Yen 1 Som = 3.05 Japanese Yen
- ③ Construction period: As shown in the Implementation Schedule.
- ④ Others: The cost estimation of project in accordance with the system of Japan's Grant Aid.

2.5.2 Estimated Maintenance Cost

The following organization is in charge of maintenance for the bridges rehabilitated by the Project:

Alamedin bridge (Bridge No.1) and Ala-Archa bridge (Bridge No.2):

The 39 road management and maintenance office controlled by the Bishkek – Naryn – Torgalt road management and maintenance department.

Keng-Burun bridge (Bridge No.14, out bound):

The 954 road management and maintenance office controlled by the first road management and maintenance department

Annual maintenance cost necessary for Alamedin bridge (Bridge No.1) is estimated at 180,760 Som (US\$ 4,519.00), for Ala-Archa bridge (Bridge No.2) is estimated at 180,440 Som (US\$ 4,511.00) and for Keng-Burun bridge (Bridge No.14, out bound) is estimated at 198,200 Som (US\$4,955.00). The breakdown of them are shown in Table 2.5.2-1~Table 2.5.2-3.

Table 2.5.2-1 Maintenance work and annual cost for Alamedin bridge (Bridge No.1)

No. of staff Inspection Item Facility Frequency Equipment Quantity Cost (Som) Bridge 14,400.0 2 persons Scoop, hammer, 24 men-day/ year Pavement Crack, deformation, pothole, etc. 12 times a year Drainage Existence of soil, obstacles sickle, arricade, Road marking Injury, deformation, stain, splitting Structure Bridge surface, Abutment, Piers 12 veh-day/ year Revetment Crack, damage, collapse, etc. pick-up truck 24,000.0 Hanging facilities, damage of Facility handrail Approach road Pavement Crack, deformation, pothole, etc. Rainwater erosion & collapse Shoulder/slope etc. Road marking Injury, deformation, stain, splitting Damage Total 38,400.0

Unit : Som 1. Routine Inspection (Undertaken by the Bishkek - Naryn - Torgalt road management and maintenance department)

2. Daily maintenance work (Undertaken by the Bishkek - Naryn - Torgalt road management and maintenance department)

Facility	Inspection Item	Frequency	No. of staff	Equipment	Quantity	Cost (Som)
<u>Cleaning</u> Drainage Pavement	Cleaning soil, obstacles Cleaning	4 times a year	5 persons	Scoop, hammer, sickle, barricade,	80 men-day/ year	48,000.0
Joint Shoulder Box culvert Road marking	Cleaning Cutting grass, cleaning Cleaning Cleaning	4 days each time		Pick-up truck	8 veh-day/ year	16,000.0
					Total	64,000.0
Total of routine inspection and daily maintenance work cost						

Total of routine inspection and daily maintenance work cost

3. Repair (Undertaken by t	the Bishkek – Naryn –	Torgalt road management and	l maintenance department)
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Inspection Item	Frequency	No. of staff	Equipment	Quantity	Cost (Som)
Repairing damaged part	2 times a year	6 persons	Plat tamper	84 men-day/ year	50,400.0
Shielding crack, patching			Pick-up truck	14 veh-day /year,	8,400.0
pothole	7 days each time			7 veh-day/year	14,000.0
Repairing damaged part					
Repairing damaged part					
Partial painting handrail					
Shielding crack, patching			Base course	6.0m ³ /year	2,160.0
pothole			Asphalt concrete	0.5t/year	1,000.0
Repairing damaged part			Road making	30m/year	2,400.0
Repainting			paint	-	
				Total	78,360.0
	Repairing damaged part Shielding crack, patching pothole Repairing damaged part Repairing damaged part Partial painting handrail Shielding crack, patching pothole Repairing damaged part	Repairing damaged part 2 times a year Shielding crack, patching 7 days each time Repairing damaged part 7 days each time Repairing damaged part 7 days each time Partial painting handrail 8 hielding crack, patching Shielding crack, patching pothole Repairing damaged part 8 hielding crack, patching Partial painting damaged part 9 hielding crack, patching	Repairing damaged part 2 times a year 6 persons Shielding crack, patching pothole 7 days each time 6 persons Repairing damaged part 7 days each time 6 persons Shielding crack, patching pothole 7 days each time 6 persons Repairing damaged part 7 days each time 6 persons Shielding crack, patching pothole 7 days each time 6 persons	Inspection hem Prequency staff Equipment Repairing damaged part 2 times a year 6 persons Plat tamper Shielding crack, patching 7 days each time Pick-up truck 7 days each time 8 8 Plat tamper Pick-up truck 9 9 9 Shielding crack, patching 8 8 Partial painting handrail 8 8 8 Shielding crack, patching 8 8 pothole 8 8 8 Repairing damaged part 8 8 8	Repairing damaged part Shielding crack, patching pothole2 times a year 7 days each time6 personsPlat tamper Pick-up truck84 men-day/ year 14 veh-day/year 7 veh-day/yearShielding crack, patching pothole7 days each time6 personsPlat tamper Pick-up truck84 men-day/ year 14 veh-day/year 7 veh-day/yearShielding crack, patching pothole7 days each time84 men-day/ year 14 veh-day/year6.0m ³ /yearShielding crack, patching pothole84 men-day/ year 14 veh-day/year6.0m ³ /year 0.5t/year6.0m ³ /year 0.5t/yearRepairing damaged part Repainting8ase course and making paint6.0m ³ /year 0.5t/year6.0m ³ /year

Grand total 180,760.0

Table 2.5.2-2 Maintenance work and annual cost for Ala-Archa bridge (Bridge No.2)

No. of staff Inspection Item Facility Frequency Equipment Quantity Cost (Som) Bridge 14,400.0 2 persons Scoop, hammer, 24 men-day/ year Crack, deformation, pothole, etc. 12 times a year Pavement Drainage Existence of soil, obstacles sickle, arricade, Road marking Injury, deformation, stain. splitting Bridge surface, Abutment, Piers 12 veh-day/ year Structure Revetment Crack, damage, collapse, etc. pick-up truck 24,000.0 Hanging facilities, damage of Facility handrail Approach road Pavement Crack, deformation, pothole, etc. Rainwater erosion & collapse Shoulder/slope etc. Road marking Injury, deformation, stain. splitting Damage Total 38,400.0

Unit : Som 1. Routine Inspection (Undertaken by the Bishkek - Naryn - Torgalt road management and maintenance department)

2. Daily maintenance work (Undertaken by the Bishkek - Naryn - Torgalt road management and maintenance department)

Facility	Inspection Item	Frequency	No. of staff	Equipment	Quantity	Cost (Som)
<u>Cleaning</u> Drainage Pavement	Cleaning soil, obstacles Cleaning	4 times a year	5 persons	Scoop, hammer, sickle, barricade,	80 men-day/ year	48,000.0
Joint Shoulder Box culvert Road marking	Cleaning Cutting grass, cleaning Cleaning Cleaning	4 days each time		Pick-up truck	8 veh-day/ year	16,000.0
					Total	64,000.0
Total of routine inspection and daily maintenance work cost						

Total of routine inspection and daily maintenance work cost

3. Repair (Undertaken by the Bishkek - Naryn - Torgalt road management and maintenance department)

Facility	Inspection Item	Frequency	No. of staff	Equipment	Quantity	Cost (Som)
Bridge						
Structure	Repairing damaged part	2 times a year	6 persons	Plat tamper	84 men-day/ year	50,400.0
Pavement	Shielding crack, patching			Pick-up truck	14 veh-day /year,	8,400.0
	pothole	7 days each time			7 veh-day/year	14,000.0
Drainage	Repairing damaged part					
Revetment	Repairing damaged part					
Facility	Partial painting handrail					
Approach Road						
Pavement	Shielding crack, patching			Base course	6.0m ³ /year	2,160.0
	pothole			Asphalt concrete	0.5t/year	1,000.0
Shoulder/slope	Repairing damaged part			Road making	26m/year	2,080.0
Road marking	Repainting			paint	5	*
					Total	78,040.0
		1	1	1	1	

180,440.0 Grand total

Table 2.5.2-3Maintenance work and annual cost for Keng-Burun bridge
(Bridge No.14 Outbound)

Facility	Inspection Item	Frequency	No. of staff	Equipment	Quantity	Cost (Som)
Bridge						
Pavement	Crack, deformation, pothole, etc.	12 times a year	2 persons	Scoop, hammer,	24 men-day/ year	14,400.0
Drainage	Existence of soil, obstacles	-	-	sickle, arricade,		
Road marking	Injury, deformation, stain, splitting					
Structure	Bridge surface, Abutment, Piers				12 veh-day/ year	
Revetment	Crack, damage, collapse, etc.			pick-up truck		24,000.0
Facility	Hanging facilities, damage of					
	handrail					
Approach road						
Pavement						
	Crack, deformation, pothole, etc.					
Shoulder/slope	Rainwater erosion & collapse,					
_	etc.					
Road marking	Injury, deformation, stain,					
	splitting					
	Damage					

1. Routine Inspection (Undertaken by the first road management and maintenance department)

Unit : Som

38,400.0

Total

2. Daily maintenance work (Undertaken by Bishkek - Naryn - Torgalt road management and maintenance department)

Facility	Inspection Item	Frequency	No. of staff	Equipment	Quantity	Cost (Som)
<u>Cleaning</u> Drainage	Cleaning soil, obstacles	4 times a year	5 persons	1 /	80 men-day/ year	48,000.0
Pavement Joint Shoulder	Cleaning Cleaning Cutting grass, cleaning	4 days each time		sickle, barricade, Pick-up truck	20 veh-day/ year	
Box culvert Road marking	Cleaning Cleaning					16,000.0
					Total	64,000.0
Total of routine inspection and daily maintenance work cost						

3. Repair (Undertaken by the first road management and maintenance department)

Facility	Inspection Item	Frequency	No. of staff	Equipment	Quantity	Cost (Som)
Bridge Structure Pavement Revetment Facility	Repairing damaged part Shielding crack, patching pothole Repairing damaged part Partial painting handrail	2 times a year 7 days each time	*	Plat tamper Pick-up truck	84 men-day/ year 14 veh-day /year, 7 veh-day/year	50,400.0 8,400.0 14,000.0
Approach Road Pavement Shoulder/slope Road marking Guide post	Shielding crack, patching pothole Repairing damaged part Repainting Repairing damaged part			Base course Asphalt concrete Road making paint	30.0m ³ /year 0.5t/year 140m/year	10,800.0 1,000.0 11,200.0
					Total Grand total	95,800.0 198,200.0

The Bishkek – Naryn – Torgalt road management and maintenance department which will manage for Alamedin bridge (Bridge No.1) and Ala-Archa bridge (Bridge No.2) was newly established in year 2006. The maintenance budget and expense in year 2006 was 16.0 million Som. Maintenance budgets and expenses of the first road management and maintenance

department which will manage for Keng-Burun bridge (Bridge No.14, out bound) in last 5 years are shown in Table 2.5.2-4.

Table 2.5.2-4	Maintenance budgets and expenses of the first road management and
	maintenance department

				Units:	Million Son
Years	2000	2003	2004	2005	2006
Budgets	52.1	62.8	56.5	48.9	37.8
Expenses	52.1	62.8	56.5	48.9	37.8

The necessary annual management and maintenance costs for each bridge are estimated for 180,760 Som for Alamedin bridge (Bridge No.1), 180,440 Som for Ala-Archa bridge (Bridge No.2) and Keng-Burun bridge (Bridge No.14, out bound). The above mentioned annual management and maintenance costs after completion of this project are only 2.2% for the budget of Bishkek – Naryn – Torgalt road management and maintenance department, as well as it is only 0.51 % for the budget of the first road management and maintenance department in year 2006. Hence it is most likely that the budget is financially acceptable.

2.6 Other Relevant Issues

To smoothly implement the project and fully realized and sustain the effects of the project, Kyrgyz shall be taken the following into consideration:

- Regards with the project, full attention was given in preparing the design and construction plan to minimize the environmental impacts during construction, but still impacts such as vibration, nose and influence on traffic, etc. are unavoidable to some extent. It is necessary to explain the possible impacts to the residents living around the construction sites prior to the commencement of the construction works and to get their understanding.
- The maintenance works such as routine inspection and daily maintenance work shall be adequately carried out to keep the facilities in good condition and to maintain the their endurance after completion of the project.
- The traffic safety education and crackdown against overload shall adequately carried out to maintain the endurance of facilities.

Chapter 3 Project Evaluation and Recommendations

3.1 Project Effect

Direct and indirect effects of the project implementation are shown in below table.

Present State and	Countermeasures				Indirect Effects and
Problems	in the Project		Improvement Level		Improvement Level
	Reconstruction	(1)	Improvement of the	5	It is expected that
bridges of which it	of bridges		safety and stability of		socio-economic
passed 40 to 50 years			the bridges due to the		activities will be
after the building are			increase of the actual		active and the
instable structurally and			carrying load abilities		employment will be
have a possibility of			of the bridges from		created in Kyrgyz
falling bridge because			23.5 ~ 28.4 t to 40.9 t		because the existing
they are aging and			will remove the risk of		bridges which have
erosion at their			bridge falling at usual		the possibility that
foundation is		0	time. (All bridges)		they fall down will be
proceeding. And,		2	The flatness of the		reconstructed.
Alamedin bridge			bridge will be	(6)	Transportation will be
(Bridge No.1) and			improved and the		smooth and the
Ala-Archa bridge			speed of vehicle		economic will develop
(Bridge No.2) are			passing bridge of 5 ~		in the central Asia
bottlenecks with slow			10 km/h will increase		because of the
vehicle passing speed			to 60 km/h. (Alamedin		enhanced function as
because their bridge			bridge (Bridge No.1)		an international
surfaces are bumpy. It			and Ala-Archa bridge		arterial road.
causes many traffic			(Bridge No.2))	(7)	It can be possible for
accidents that two		3	Traffic capacity of		the people living near
bridges built separately			1,900-car/h will		the bridges to pass
to inbound and			increase to 2,270-car/h,		bridges safely and the
outbound are not			resulted from		stability of living road
parallel at Keng-Burun			reconstruction of the		such as the
bridge (Bridge No.14).			outbound bridge, and		improvement of the
			road alignment and		access to educational facilities will be
			road safety facilities		
			will be improved, and		realized.
			then, the factor of		
			inducing traffic accident will be		
			removed. (Keng-Burun		
			bridge (Bridge No.14		
		(4)	Outbound)) Holes on the sidewalk		
		4	will be fixed and safe		
			walk will be ensured.		
			(Ala-Archa bridge (Bridge No 2))		
			(Bridge No.2))		

 Table 3.1-1
 Direct and Indirect Effects of the Project

3.2 Recommendations

3.2.1 Recommendations for Addressing Problems of Kyrgyz

In order to fully develop and sustain the effects of the Project, addressing problems of Kyrgyz are shown as follows.

- ① The structure of the bridges is maintenance free but cleaning their drain facilities and shoes and their peripheries shall be done absolutely to protect them from early aging and extend their lives.
- ② Life cycle cost of structure of a bridge is from 50 to 100 years but revetments are easy to be damaged by every flood, accordingly, repair and reinforcement corresponding to its damage shall be done to protect them.
- ③ Properly carrying out the maintenance of not only the project bridges but also AH5 and AH61 on which the object bridges are located shall make the function and the rolls of the Project fulfilled.

3.2.2 Technical Assistance, Donor Cooperation

Most of Staff in Road Maintenance Center who carries out road maintenance is over 45 years old. They have a plenty of experience technologies concerning to road construction works including bridge constructions as a national project in Soviet period. However, they are carrying out routine maintenance works such as repair of pothole in spite of lack of fund and equipment, but in order to implement large scale repairs such as overlay using special equipment, restructure of maintenance system such as possession of enough number of equipment in good condition and rejuvenescence of an organization, technical assistances for technical education and donor cooperation on other donor's technical assistances are the urgent matters.