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Appendix 5-A Evaluation of rehabilitation/replacement works for Pump Station Facilities

Determination of evaluation base line of the rehabilitation / replacement for the pump station facilities were made in accordance with following literature and guidance.

- ① "Agricultural Facilities (Mechanical), Replacement Engineering Guidance" supervised by Ministry of Agriculture, Forestry and Fisheries(MAF) Japan, Rural Development Bureau, Rural Infrastructure Development, Design Division
- ② "Mechanical Facilities'Project, Construction Superintendent Standard" supervised by Ministry of Agriculture, Forestry and Fisheries(MAF) Japan, Rural Development Bureau, Rural Infrastructure Development, Design Division
- ③ "Pump Station Facilities, Inspection and Maintenance Guidance(Pump Station)" issued by Association for Pump System Engineering Japan

- ① will be referred mainly to the evaluation on electrical facilities.
- ② will be referred to the evaluation on the vibration base value (JIS B8301) which is used to control the condition of fluid mechanic (rotate mechanic).
- ③ will be referred to the evaluation on the determination of spare parts to be changed based on the investigation results of pump station facilities.

(1) Pump Station Facilities

For each pump station, the investigation on working condition, repairing history, vibration of rotate mechanics and noise, rusting and corrosion were executed and subsequent determination on the spare parts to be changed were made as follows.

Iguig pump station (Mechanical facilities)

Equipment name	Required works	Spare parts to be replaced	Upper: Evaluation base line (Number in ○ show reference no. in the guidance. Middle and lower: Present condition by visual and measurement and repairing history.	
Main pump	Overhaul		③ Require regular maintenance in every 10 years and to check abnormality of impeller	
			Continuous use in 20 years, 30,000 hr of accumulate working hours	
			No overhaul recorded in the past	
	Parts replacement	Shaft sleeve		③ Require no wear and tear
				Remarkable leakage due to wear and tear
		Gland packing		③ Require no abnormal leakage of water
				Remarkable leakage of water
Ball bearing		② Require less than 80 μm in total amplitude for R.P.M 900 min-1		
		Recorded 85 μm for R.P.M 890 min-1		
Gasket, O Ring, Oil seal		Checking by break up, it was found to require replacement		
Compound Gauge		③ Require regular replacement in every 10 years		
		Continuous use in 20 years, impossible in further use due to dirt and damage		
Motor	Overhaul, rewinding		③ Require no abnormal noise	
	Parts replacement	Bearing	Observe high frequency noise. Noise level: 95 dB(A)	
			Burning damage history in the past	
Suction valve	Parts replacement	Packing	③ Require no wear and tear	
			Leakage due to wear and tear	
Discharge valve	Parts replacement	Bearing	③ Require no wear and tear	
			Leakage due to wear and tear	
	Actuator	③ Require indicator and switch to work correctly		
			Impossible to work due to dirt and damage by water	
Main pipe	Repairing leakage portion		③ Require no leakage and corrosion	
			Rusting and corrosion on pipe joint and pipe surface	
Sealing water pump	Replacement		③ Require no abnormal vibration and noise	
			Pump was removed due to its inferior	
Duplex strainer	Replacement		③ Require no abnormality vibration and noise	
			Leakage water due to inferior by silt material in the river water	

Iguig pump station (Mechanical facilities)

Equipment name	Required works	Spare parts to be replaced	Upper: Evaluation base line (Number in ○ show reference no. in the guidance. Middle and lower: Present condition by visual and measurement and repairing history.
Drain pump	Replacement		② Require less than 50 μm in total amplitude for R.P.M 1800 min-1
			Recorded 500 μm for R.P.M 1800 min-1
			Wear and tear on intermediate bearing. Damage on impeller boss
Intake screen	Repainting		③ Require no peel off paint
			Observe paint peel off
Ventilation	Replacement		③ Require no corrosion and damage
			Corrosion due to water and damage
Pipe for auxiliary equipment	Replacement		③ Require no leakage and corrosion
			Observe leakage a lot on valve and pipe due to its inferior
Sand pump			③ Require no abnormal vibration and noise
			Not in use now due to inferior

Iguig Booster Pumping Station

Equipment name	Required works	Spare parts to be replaced	Upper: Evaluation base line (Number in ○ show reference no. in the guidance. Middle and lower: Present condition by visual and measurement and repairing history.
Main pump	Replacement	Submersible motor centrifugal pump	③ Require no abnormal vibration and no wear and tear of impeller.
			Frequent repairing due to inferior of equipment
			② Require less than 50 μm in total amplitude for R.P.M 1765 min-1 Recorded 190 μm for R.P.M 1765 min-1
Discharge valve	Replacement	Motorized butterfly valve	③ Require no wear and tear
			Remarkable leakage due to wear and tear of gland. Rusting on surface.
Non-return valve	Replacement	Non return valve	③ Require no peel off of paint and no rusting
			Remarkable rusting and dirt wholly.
Main pipe	Replacement	Pipe Sleeve joint	③ Require no leakage and corrosion
			Rusting wholly and temporary welding repairing on leakage portion.
Overhead crane		Chain block	③ Require specified capacity.
			Not in use now. Rental from other source

Amulung pump station (Mechanical facilities)

Equipment name	Required works	Spare parts to be replaced	Upper: Evaluation base line (Number in ○ show reference no. in the guidance. Middle and lower: Present condition by visual and measurement and repairing history.	
Main pump (High lift line)	Overhaul		③ Require regular maintenance in every 10 years and to check abnormality of impeller	
			Continuous use in 20 years, 30,000 hr of accumulate working hours	
			No overhaul recorded in the past	
	Parts replacement	Shaft sleeve		③ Require no wear and tear
				Remarkable leakage due to wear and tear
		Gland packing		③ Require no abnormal leakage of water
				Remarkable leakage of water
Roller bearing		② Require no abnormal vibration and noise.		
Gasket, O Ring, Oil seal		Checking by break up, it was found to require replacement		
Main pump (Low lift line)	Overhaul		③ Require regular maintenance in every 10 years and to check abnormality of impeller	
			Continuous use in 20 years, 30,000 hr of accumulate working hours	
			No overhaul recorded in the past	
	Parts replacement	Shaft sleeve		③ Require no wear and tear
				Remarkable leakage due to wear and tear
		Gland packing		Observe welding repairing history due to wear and tear.
				③ Require no abnormal leakage of water
Roller bearing		② Require no abnormal vibration and noise.		
Gasket, O Ring, Oil seal		Checking by break up, it was found to require replacement		
Compound Gauge		③ Require regular replacement in every 10 years		
		Continuous use in 20 years, impossible in further use due to dirt and damage		

Amulung pump station (Mechanical facilities)

Equipment name	Required works	Spare parts to be replaced	Upper: Evaluation base line (Number in ○ show reference no. in the guidance. Middle and lower: Present condition by visual and measurement and repairing history.
Motor (High lift line)	Overhaul, rewinding		③ Require no abnormal noise
	Parts replacement	Bearing	Observe periodical high frequency noise. Noise level: 95 dB(A) Burning damage history in the past
Motor (Low lift line)	Overhaul, rewinding		③ Require no abnormal noise
	Parts replacement	Bearing	Observe high frequency noise. Noise level: 95 dB(A) Burning damage history in the past
Suction valve (High lift line)	Parts replacement	Packing	③ Require no wear and tear Leakage due to wear and tear
Suction valve (Low lift line)	Parts replacement	Packing	③ Require no wear and tear Leakage due to wear and tear
Discharge valve (High lift line)	Parts replacement Inspection/Maintenance	Bearing	③ Require no wear and tear Leakage due to wear and tear
		Actuator	③ Require indicator and switch to work correctly Used to be impossible to start pump due to operation inferior
Discharge valve (Low lift line)	Parts replacement Inspection/Maintenance	Bearing	③ Require no wear and tear Leakage due to wear and tear
		Actuator	③ Require indicator and switch to work correctly Used to be impossible to start pump due to operation inferior
Main pipe	Repairing leakage portion Replacement		③ Require no leakage and corrosion Rusting and corrosion on pipe joint and pipe surface
		Sleeve joint	Many holes under ground portion due to corrosion
Sealing water pump	Replacement		② Require less than 30 μm in total amplitude for R.P.M 3600 min-1 Recorded 75 μm for R.P.M 3600 min-1 Observe vertical motion sound and remarkable leakage.
Duplex strainer	Replacement		③ Require no abnormality Leakage water due to inferior by silt material in the river water

Amulung pump station (Mechanical facilities)

Equipment name	Required works	Spare parts to be replaced	Upper: Evaluation base line (Number in ○ show reference no. in the guidance. Middle and lower: Present condition by visual and measurement and repairing history.
Drain pump	Replacement		② Require less than 50 μm in total amplitude for R.P.M 1800 min-1 Recorded 140 μm for R.P.M 1800 min-1 Wear and tear on intermediate bearing. Damage on impeller boss
Intake screen	Repainting		③ Require no peel off paint Observe paint peel off
Ventilation	Replacement		③ Require no corrosion and damage Corrosion due to water and damage
Pipe for auxiliary equipment	Replacement		③ Require no leakage and corrosion Observe leakage a lot on valve and pipe due to its inferior
Sand pump			③ Require no abnormal vibration and noise Not in use now due to inferior

Magapit station (Mechanical facilities)

Equipment name	Required works	Spare parts to be replaced	Upper: Evaluation base line (Number in ○ show reference no. in the guidance. Middle and lower: Present condition by visual and measurement and repairing history.	
Main pump	Overhaul		③ Require regular maintenance in every 10 years and to check abnormality of impeller	
			Continuous use in 15 years, 20,000 hr of accumulate working hours	
			No overhaul recorded in the past. Observe sand scratch sound in casing.	
	Parts replacement	Shaft sleeve		③ Require no wear and tear
				Remarkable leakage due to wear and tear
		Gland packing		③ Require no abnormal leakage of water
				Remarkable leakage of water
Ball bearing		② Require less than 80 μm in total amplitude for R.P.M 900 min-1		
		Recorded 160 μm for R.P.M 296 min-1		
Gasket, O Ring, Oil seal		Checking by break up, it was found to require replacement		
Compound Gauge		③ Require regular replacement in every 10 years		
			Continuous use in 20 years, impossible in further use due to dirt and damage	
Motor	Inspection/Maintenance		③ Require no abnormal noise	
	Parts replacement	Brush Bearing	Observe high frequency noise. Noise level: 95 dB(A)	
			Burning damage history in the past	
Suction valve	Parts replacement	Packing	③ Require no wear and tear	
			Leakage due to wear and tear	
		Actuator	③ Require indicator and switch to work correctly	
			Impossible to work due to inferior. Always open position	
Discharge valve	Parts replacement	Bearing	③ Require no wear and tear	
			Leakage due to wear and tear	
		Actuator	③ Require indicator and switch to work correctly	
			Impossible to work due to dirt and damage by water	
Flap valve	Repainting		③ Require no peel off paint	
			Observe remarkable paint peel off	
Main pipe	Repairing leakage portion		③ Require no leakage and corrosion	
			Rusting and corrosion on pipe joint and pipe surface	

Magapit pump station (Mechanical facilities)

Sealing water pump	Replacement		③ Require no abnormal vibration and noise
			Observe bigger operation sound compared with motor output 90 dB(A)
			Vertical operation sound. Remarkable leakage on gland and pipe.
Duplex strainer	Replacement		③ Require no abnormality vibration and noise
			Leakage water due to inferior by silt material in the river water
Circulation pump	Replacement		③ Require no dirt, wound, corrosion, abnormal wear and tear and damage
			Stopped up, dirt caused capacity lower. Recorded replacement
			Wiring under water
Drain pump	Replacement		③ Require no abnormal vibration and noise
			Observe bigger operation sound compared with motor output 90 dB(A)
			Wear and tear of Intermediate bearing. Damage on impeller boss.
Intake screen	Repainting		③ Require no peel off paint
			Observe paint peel off
Pipe for auxiliary equipment	Replacement		③ Require no leakage and corrosion
			Observe leakage a lot on valve and pipe due to its inferior

(2) Electrical Facilities

Electrical facilities include facilities for 13.8kV switchgear, high voltage switchgear, low voltage switchgear and battery & charger panel. In case that the equipment and facilities are very old and need to be repaired, it will be difficult to procure their units or spare parts because they may be out of manufacturing. Therefore, it would take long time to repair and recover the function, so it badly affects for operation of the facilities.

At the designing of rehabilitation and repairing for the present electrical facilities, which parts should be rehabilitated or repaired are determined based on the “Guidelines on the Technique for Maintenance and Renovation of Plants and Machinery for Agriculture”, taking into consideration the following items:

Remarks for which parts should be rehabilitated or repaired

- 1) Deterioration by aging for electrical facilities may be the deterioration of electrical insulation. They may proceed at the same speed on the same conditions. Therefore, when one of the parts or units for facilities deteriorates, it is considered that the other parts of units also would deteriorate.
- 2) Since the switchgears are related each other and consist the system, it is necessary that the rehabilitated switchgears should also consist the system. Therefore, not only deteriorated parts or units but also related parts or units should be rehabilitated or repaired.
- 3) In case that the deteriorated switchgear is functioned in series, it would be difficult to repair only one part of facilities because the bus bars might be installed inside between the main panel and related panels.
- 4) It is considered to replace the low voltage panels and direct current panels, when they are 20 years old.

Equipment/facilities to be rehabilitated and repaired

1) 13.8kV Switchgears at Amulung and Magapit Substations

Amulung and Magapit substations are comparably shorter in operation than the other pumping stations and have less damage history. These facilities can be continuously operable in future. However, these facilities are especially important, so inspection and maintenance should be conducted and the deteriorated parts should be replaced. If these facilities are damaged, they would badly effect to the whole facilities.

2) High Voltage Switchgears at Magapit Pumping Station

In Magapit Pumping Station, the high voltage incoming panels are installed outside the building. On the other hand, the high voltage pump panels are located inside the building. Therefore, these panels were checked one by one. It is found that the heavily deteriorated panels and bus duct should be replaced, which are damaged by the bird droppings. The transformer having been used for these facilities is also aged, but a periodical checking has been conducted and they should still be able to be used in future. Only checking of the insulation oil should be conducted.

3) Incoming panels at Iguig Pumping Station, Iguig Booster Pumping Station and Amulung Pumping Station

High voltage incoming panels for these pumping stations are installed outside the building. Since the damages of surfaces and inside parts for these panels and lightning panels are heavy, they should be replaced. Bus duct should also be replaced for its heavy rust. The transformers having been used for these facilities are also aged, but a periodical checking has been conducted and they should still be able to be used in future. Only checking of the insulation oil should be conducted.

4) Low voltage switchgears at Iguig Pumping Station, Iguig Booster Pumping Station and Amulung Pumping Station

At these stations, low voltage incoming panels, pump panels and auxiliary panels are installed in line on the ground floor. They are damaged by frequent stoppage of aging, broken wires by electrical short circuit, low insulation by rodent or many repairing experiences of electrical contactors, so they should be replaced in series.

5) Low voltage local control panels

Low voltage local control panels are installed on underground floor. They are damaged by leakage water and rusted on their surfaces at heavily humid conditions as well as some of the base plates for circuit breakers are missing and switches will not operate, therefore, they should be replaced.

6) Dredger pump local control panels at Iguig, Amulung and Magapit Pumping Station

Dredger pump local control panels are installed on the outside of pump building walls. They should be replaced for heavy damage.

7) Direct current panels (Battery and charger panels)

Battery and charger panels for direct current are heavily damaged by means of rodent with the insulation covers for wires. Walls of panels are rusted and cracked. Some partitions are missing and frequent stoppage has happened. Therefore, they should be replaced.

8) Cables

Cables should be replaced when the panels are changed. Duct at the underground floor should be replaced because of heavy rust.

Electrical Facilities at Iguig Pumping Station

Classification	Equipment	Type of Works	Damage History & Present Conditions
13.2kV Switchgears	13.2kV Incoming panel	Replace	Wall bending. Door will not open nor closed. Door knob missing. Rusting on breakers' and contactors' points and lightning arresters. Deterioration of panel walls and parts. Need to replace. At present oil type OCB is used. It is out of manufacturing. Difficult to procure its spare parts. Replace it to VCB. Transformer can be used, however need to inspect and maintain such as conducting purification of insulation oil. Bus duct is rusted with leakage water, so need to replace.
	13.2kV LA panel	Replace	
	Transformer	Inspection & Maintenance	
	Bus duct	Replace	
460V Switchgears	460V Incoming panel	Replace	Many damages of electric meters, indicators and breakers on panels, which is necessary for monitoring. Opening indicator of discharge valve will not operate. Repaired part is not permanently fixed. Walls are bended, dust comes into the panel and deterioration of parts is proceeding by rust. Space heater and inside lights are out of order. Need to replace. Auxiliary panel is installed on the underground floor with high humid conditions. Deterioration is proceeding. Need to replace. Push button on dredger pump local control panel is damaged, so need to replace. Battery is deteriorated. Wall of panel has heavy rust, so removed from the panel. Noise from charger is high. It is deteriorated heavily. Need to replace.
	Pump panel	Replace	
	Auxiliary panel	Replace	
	Sealing water pump local control panel	Replace	
	Drainage pump local control panel	Replace	
	Dredger pump local control panel	Replace	
	Battery and charger panel	Replace	
Cables		Replace	As the panels are replaced, cables should also be replaced. Rusted dust also should be replaced.

Electrical Facilities at Iguig Booster Pumping Station

Classification	Equipment	Type of Works	Damage History & Present Conditions
13.2kV Switchgears	13.2kV Incoming panel	Replace	Panels are damaged and not operated. Transformer, which was used to operate inside panel, is installed on casement and is used. Need to replace for safety operation and security of maintenance.
	13.2kV LA panel	Replace	
230V Switchgears	230V Incoming panel	Replace	Coating deterioration is found. Door is bended. Breakers, transformer and current transformers are heavily rusted. Dust comes into the relays' and timers' cases. It may cause malfunction. There are many rodent damages and rodent dung, which cause short cut of electric circuit and it may happen electric stoppage or electric shock to persons. Panels are heavily damaged, so need to replace.
	Pump panel	Replace	
	Battery and charger panel	Replace	
Cables		Replace	Temporary cabling are conducted from window of pumping building. As the panels are replaced, cables should also be replaced.

Electric Facilities at Amulung Pumping Station

Classification	Equipment	Type of Works	Damage History & Present Conditions
13.2kV Switchgears	13.2kV Incoming panel	Replace	Inside and outside of panels are rusted. Points of contactors and copper plates are also rusted. As the door handle is missing, rain-water comes into panels. Springs and working parts of contactors and breakers are rusted and a lot of dust adheres them. As panels and parts are heavily deteriorated, need to replace. Transformer is re-coated. It will be able to be used in future after being changed insulation oil. Bus duct is rusted and affected by water leakage, so need to replace.
	13.2kV LA panel	Replace	
	Transformer	Inspection & Maintenance	
	Bus duct	Replace	
460V Switchgears	460V Incoming panel	Replace	Whole panels are heavily rusted. Breakers and electric meters are damaged frequently. Stoppage during operation happens frequently, though pump station office repaired the motor starter. Holders of bus bar is broken with clack and electric wires are burn down, it means security becomes poor. Need to replace. Auxiliary panel is installed on the underground floor with high humid conditions. Deterioration is proceeding. Need to replace. Inside parts of instrument panel are missing. Push button on dredger pump local control panel is damaged, so need to replace. Battery is deteriorated. Wall of panel has heavy rust, so removed from the panel. Points coating of charger is damaged by means of rodent. It is deteriorated heavily. Need to replace.
	Pump panel	Replace	
	Auxiliary panel	Replace	
	Sealing water pump local control panel	Replace	
	Drainage pump local control panel	Replace	
	Instrument panel	Replace	
	Dredger pump local control panel	Replace	
Battery and charger panel	Replace		
Cables		Replace	As the panels are replaced, cables should also be replaced. Rusted dust also should be replaced.

Electric Facilities at Magapit Pumping Station

Classification	Equipment	Type of Works	Damage History & Present Conditions
13.2kV Switchgears	13.2kV Incoming panel	Replace	<p>Since the expansion metal cover of ventilation at the top of panel is broken, birds come into panels and make a nest. Inside of panels are damaged by bird droppings. It causes the malfunction and short circuit. Surfaces of contactors are heavily rusted. Springs and working parts of contactors and breakers are rusted and which cause malfunction. As panels and parts are heavily deteriorated, need to replace.</p> <p>Transformer is re-coated. It will be able to be used in future after being changed insulation oil.</p> <p>Bus duct is rusted and affected by water leakage, so need to replace.</p>
	Transformer primary panel	Replace	
	Transformer	Inspection & Maintenance	
	Bus duct	Replace	
460V Switchgears	Sealing water pump local control panel	Replace	<p>Auxiliary panel is installed on the underground floor with high humid conditions by a water leakage from pipe. Surfaces and points are rusted and discolored. Push button on dredger pump local control panel is damaged, so need to replace.</p> <p>Specifications of replaced battery are different from those of original. It is not suited to the specifications of charger. It is deteriorated heavily. Need to replace.</p>
	Drainage pump local control panel	Replace	
	Dredger pump local control panel	Replace	
	Battery and charger panel	Replace	
Cables		Replace	As the panels are replaced, cables should also be replaced. Rusted dust also should be replaced.

Electric Facilities at Amulung Substation

Classification	Equipment	Type of Works	Damage History & Present Conditions
13.8kV Switchgears	13.8kV Incoming panel	Inspection and Maintenance	<p>Electric points covers are rusted because of open type facilities. However their deterioration is lighter than that of other electric facilities at pumping stations. Insulators, transformers and outside panels are re-coated. They will be able to be used in future after repairing the damaged portions, replacing the deteriorated battery or checking the transformers.</p> <p>Enclosed type panels are affected by means of leaked water from broken roof of storing house. They need to be conducted the inspection and maintenance.</p>
	Auxiliary transformer panel		
230V Switchgears	Control panel	Inspection and Maintenance	
	Distribution panel		
	Instrument panel		
	Battery and charger panel		
	Battery	Replace	
69kV substation	Disconnecting switch	Inspection and Maintenance	
	Lightning arrester		
	Oil circuit breaker		
	Current transformer		
	Potential and current transformer		
	Transformer		
	Bushing current transformer		

Electric Facilities at Magapit Substation

Classification	Equipment	Type of Works	Damage History & Present Conditions
13.8kV Switchgears	13.8kV Incoming panel	Inspection and Maintenance	Facilities are open type. Top of distribution panel and electric point covers are rusted. However their deterioration is lighter than that of other electric facilities at pumping stations. Insulators, transformers and outside panels are re-coated. They will be able to be used in future after repairing the damaged insulators or checking the transformers. Although control panels are installed inside of pump building, some of switchgears are installed outside, both of them consist the system. All of them need to be conducted inspection and maintenance.
	Auxiliary transformer panel		
230V Switchgears	Control panel	Inspection and Maintenance	
	Distribution panel		
	Battery and charger panel		
69kV substation	Disconnecting switch	Inspection and Maintenance	
	Lightning arrester		
	Oil circuit breaker		
	Current transformer		
	Potential and current transformer		
	Bushing current transformer		

Appendix 5-B Rehabilitation/replacement works for the equipment

Name of pump station: Iguiu pump station

Equipment name	Specification	Type of works	Parts to be replaced	Q'ty	Equipment to be purchased in
Main pump	Type: 600mm x 500mm vertical mixed flow pump with volute casing Requirement: 37.6m ³ /m x 13.7m x 890min-1 x 120kW	Overhaul	Shaft sleeve Gland packing Bearing Gasket, o-ring, oilseal Compound gauge	3 3 3 3 6	Japan
Motor	Type: Vertical squirrel cage induction motor Requirement: 120kW x 8P x AC460V x 60Hz	Overhaul and rewinding	Bearing	3 3	Local
Suction valve	Type: 600mm manual sluice valve	Parts replacement	Packing	3	Japan
Discharge valve	Type: 600mm motorized butterfly valve	Parts replacement	Packing Actuator	3 3	Japan
Main pipe	Diameter: 600mm Material: Rolled steel	Repairing leakage portion		Necessary portion	Local
Sealing water pump	Type: 32mm submersible motor pump Requirement: 60l/m x 39m x 3600min-1 x 1.5kW	Replacement		2	Japan
Duplex strainer	50mm duplex strainer	Replacement		2	Japan
Drain pump	Type: 80mm submersible motor pump Requirement: 600l/m x 23m x 1800min-1 x 7.5kW	Replacement		2	Japan
Intake screen	Dimension: 1.6mW x 2.6mH Material: Mild steel	Repainting		1	Local
Ventillation		Replacement	Duct	1	Local
Pipe for auxiliary equipment		Replacement	Pipe and fittings	1	Local
Sand pump	Type: 80mm submersible motor pump Requirement: 500l/m x 12m x 1800min-1 x 3.7kW			2	Japan

Rehabilitation/replacement works for the equipment

Name of pump station: Iguig pump station

Classification	Equipment	specification	Type of works	Q'ty
13.2kV Switchgears	13.2kV Incoming panel	Metal enclosed, self-standing for indoor use	replace	1
	13.2kV LA panel	3P, 13.2kV, 60Hz, 600A	replace	1
	Transformer	ONAN, outdoor type 3P, 13.2/0.48kV, 500kVA	Inspection and Maintenance	1
	Bus duct	3P, 13.2kV, outdoor type	replace	1
460V Switchgears	460V Incoming panel	Metal enclosed, self-standing for indoor use 3P, 13.2kV, 60Hz, 800A	replace	1
	Pump panel	120kW x 3	replace	3
	Auxiliary panel	3P, 13.2kV, 60Hz, 225A	replace	1
	Sealing Water Pump Local Control Panel	Metal enclosed, wall-mounting for indoor use	replace	1
	Drainage Pump Local Control Panel	Metal enclosed, wall-mounting for indoor use	replace	1
	Dredger Pump Local Control Panel	Metal enclosed, wall-mounting for indoor use	replace	1
	Battery and charger panel	Metal enclosed, self-standing for indoor use Nickel-cadmium pocket plate alkaline type DC100V, 60Ah/5hr	replace	1
Cable			replace	1set

Rehabilitation/replacement works for the equipment

Name of pump station: Amulung pump station

Equipment name	Specification	Type of works	Parts to be replaced	Q'ty	Equipment to be purchased in
Main pump (High lift line)	Type: 700mm x 600mm vertical mixed flow pump with volute casing Requirement: 70.5m ³ /m x 20.5m x 593min-1 x 315kW	Overhaul	Shaft sleeve Gland packing Bearing Gasket, o-ring, oilseal Compound gauge	3 3 3 3 6	Japan
Main pump (Low lift line)	Type: 800mm vertical mixed flow pump with volute casing Requirement: 80.3m ³ /m x 13.6m x 593min-1 x 240kW	Overhaul	Shaft sleeve Gland packing Bearing Gasket, o-ring, oilseal Compound gauge	1 1 1 1 2	Japan
Motor (High lift line)	Type: Vertical squirrel cage induction motor Requirement: 315kW x 12P x AC460V x 60Hz	Overhaul and rewinding	Bearing	3 3	Local
Motor (Low lift line)	Type: Vertical squirrel cage induction motor Requirement: 240kW x 12P x AC460V x 60Hz	Overhaul and rewinding	Bearing	1 1	Local
Suction valve (High lift line)	Type: 700mm manual sluice valve	Parts replacement	Packing	3	Japan
Suction valve (Low lift line)	Type: 800mm manual sluice valve	Parts replacement	Packing	1	Japan
Discharge valve (High lift line)	Type: 700mm motorized butterfly valve	Parts replacement Inspection/maintenance	Packing Actuator	3 3	Japan
Discharge valve (Low lift line)	Type: 800mm motorized butterfly valve	Parts replacement Inspection/maintenance	Packing Actuator	1 1	Japan
Main pipe	Diameter: 700mm, 800mm Material: Rolled steel	Repairing leakage portion	outside of the building 700mm/800mm sleeve joint	Necessary portion 6	Local Japan
Sealing water pump	Type: 40mm submersible motor pump Requirement: 200l/m x 39m x 3600min-1 x 3.7kW	Replacement		2	Japan
Duplex strainer	50mm duplex strainer	Replacement		2	Japan
Drain pump	Type: 80mm submersible motor pump Requirement: 600l/m x 27m x 1800min-1 x 7.5kW	Replacement		2	Japan
Intake screen	Dimension: 2mW x 2.6mH Material: Mild steel	Repainting		2	Local
Ventillation		Replacement	Duct	1	Local
Pipe for auxiliary equipment		Replacement	Pipe and fittings	1	Local
Sand pump	Type: 80mm submersible motor pump Requirement: 500l/m x 12m x 1800min-1 x 3.7kW			2	Japan

Rehabilitation/replacement works for the equipment

Name of pump station: Amulung pump station

Classification	Equipment	specification	Type of works	Q'ty
13.2kV Switchgears	13.2kV Incoming panel	Metal enclosed, self-standing for indoor use	replace	1
	13.2kV LA panel	3P, 13.2kV, 60Hz, 600A	replace	1
	Transformer	ONAN, outdoor type 3P, 13.2/0.48kV, 2000kVA	Inspection and Maintenance	1
	Bus duct	3P, 13.2kV, outdoor type	replace	1
460V Switchgears	460V Incoming panel	Metal enclosed, self-standing for indoor use 3P, 13.2kV, 60Hz, 800A	replace	1
	Pump panel	315kW x 3, 240kW x 1	replace	4
	Auxiliary panel	3P, 13.2kV, 60Hz, 400A	replace	1
	Sealing Water Pump Local Control Panel	Metal enclosed, wall-mounting for indoor use	replace	1
	Drainage Pump Local Control Panel	Metal enclosed, wall-mounting for indoor use	replace	1
	Instrument panel	Metal enclosed, wall-mounting for indoor use	replace	1
	Dredger Pump Local Control Panel	Metal enclosed, wall-mounting for indoor use	replace	1
	Battery and charger panel	Metal enclosed, self-standing for indoor use Nickel-cadmium pocket plate alkaline type DC100V, 60Ah/5hr	replace	1
Cable			replace	1set

Rehabilitation/replacement works for the equipment

Name of pump station: Iguig booster pump station

Equipment name	Specification	Type of works	Parts to be replaced	Q'ty	Equipment to be purchased in
Main pump	Type: 200mm submersible motor centrifugal pump Requirement: 5.4m ³ /m x 9.9m x 1740min-1 x 15kW Submersible motor Requirement: 15kW x 4P x AC460V x 60Hz	Replacement		3	Japan
Discharge valve	Type: 200mm motorized butterfly valve	Replacement		3	Japan
Non-return valve	Type: 200mm swing type non-return valve	Replacement		3	Japan
Main pipe	Diameter: 200mm, 250mm Material: Rolled steel	Replacement		3	Local
		Replacement	250mm sleeve joint	6	Japan
Overhead crane	Type: 0.5ton chainblock	Replacement		1	Local

Rehabilitation/replacement works for the equipment

Name of pump station: Iguig booster pump station

Classification	Equipment	specification	Type of works	Q'ty
13.2kV Switchgears	13.2kV Incoming panel	Metal enclosed, self-standing for indoor use	replace	1
	13.2kV LA panel	3P, 13.2kV, 60Hz, 600A 3P, 75kVA ONAN transformer	replace	1
230V Switchgears	230V Incoming panel	Metal enclosed, self-standing for indoor use 3P, 13.2kV, 60Hz, 225A	replace	1
	Pump panel	15kW x 3	replace	3
	Battery and charger panel	Metal enclosed, self-standing for outdoor use Nickel-cadmium pocket plate alkaline type DC100V, 60Ah/5hr	replace	1
Cable			replace	1set

Rehabilitation/replacement works for the equipment

Name of pump station: Magapit pump station

Classification	Equipment	specification	Type of works	Q'ty
13.2kV Switchgears	13.2kV Incoming panel	Metal enclosed, self-standing for indoor use	replace	1
	Transformer primary panel	3P, 13.2kV, 60Hz, 600A	replace	2
	Transformer	ONAN, outdoor type 3P, 13.2/0.48kV, 3500kVA	Inspection and Maintenance	2
	Bus duct	3P, 13.2kV, outdoor type	replace	2
	Sealing Water Pump	Metal enclosed, wall-mounting for indoor use	replace	1
	Local Control Panel			
	Drainage Pump Local Control Panel	Metal enclosed, wall-mounting for indoor use	replace	1
	Dredger Pump Local Control Panel	Metal enclosed, wall-mounting for indoor use	replace	1
	Battery and charger panel	Metal enclosed, self-standing for indoor use Nickel-cadmium pocket plate alkaline type DC100V, 60Ah/5hr	replace	1
Cable			replace	1set

Rehabilitation/replacement works for the equipment

Name of pump station: Magapit pump station

Equipment name	Specification	Type of works	Parts to be replaced	Q'ty	Equipment to be purchased in
Main pump	Type: 1800mm x 1500mm vertical mixed flow pump with volute casing Requirement: 340m ³ /m x 14.6m x 296min-1 x 1050kW	Overhaul	Shaft sleeve Gland packing Bearing Gasket, o-ring, oilseal Compound gauge	4 4 4 4 8	Japan
Motor	Type: Vertical wound rotor induction motor Requirement: 1050kW x 24P x AC3300V x 60Hz	Inspection/maintenance	Brush Bearing	4 4 4	Local
Suction valve	Type: 1800mm motorized butterfly valve	Parts replacement	Packing Actuator	4 4	Japan
Discharge valve	Type: 1650mm motorized butterfly valve	Parts replacement Inspection/maintenance	Packing Actuator	4 4	Japan
Flap valve	Type: 2000mm dia. muti-door flap valve	Repainting		4	Local
Main pipe	Diameter: 1500mm, 1800mm Material: Rolled steel	Repairing leakage portion		Necessary portion	Local
Sealing water pump	Type: 65mm submersible motor pump Requirement: 440l/m x 30m x 3600min-1 x 5.5kW	Repalcement		2	Japan
Duplex strainer	50mm duplex strainer	Repalcement		2	Japan
Circulation pump	Type: 32mm line pump Requirement: 60l/m x 39m x 3600min-1 x 1.5kW	Replacement		4	Japan
Drain pump	Type: 100mm submersible motor pump Requirement: 1300l/m x 27m x 1800min-1 x 15kW	Replacement		2	Japan
Cooling unit		Replacement		4	Local
Intake screen	Dimension: 3mW x 4.5mH Material: Mild steel	Repainting		1	Local
Ventillation		Repainting	Duct	4	Local
Pipe for auxiliary equipment		Replacement	Pipe and fittings	1	Local

Rehabilitation/replacement works for the equipment

Name of pump station: Amulung substation

Classification	Equipment	specification	Type of works	Q'ty
13.8kV Switchgears	13.8kV Incoming panel Auxiliary transformer panel	Metal enclosed, self-standing for outdoor use 3P, 13.8kV, 60Hz, 600A 3P, 13.8/0.24kV, 30kVA	Inspection and Maintenance	1
230V Switchgears	Control panel Distribution panel Instrument panel Battery and charger panel	Metal enclosed, self-standing for indoor use Metal enclosed, self-standing for indoor use Metal enclosed, self-standing for indoor use Metal enclosed, self-standing for indoor use Nickel-cadmium pocket plate alkaline type DC100V, 60Ah/5hr	Inspection and Maintenance replace	1 1set
69kV substation	Disconnecting switch Lightning arrester Oil circuit breaker Current transformer Potential and current transformer Transformer Bushing current transformer	Open switchyard type 3P, 600A 60kV,10kA 3P, 600A 50/5A 69kV/115V ONAN 3P, 67/13.8kV, 3000kVA 150/5A	Inspection and Maintenance	1

Rehabilitation/replacement works for the equipment

Name of pump station: Magapit substation

Classification	Equipment	specification	Type of works	Q'ty
13.8kV Switchgears	13.8kV Incoming panel Auxiliary transformer panel	Metal enclosed, self-standing for outdoor use 3P, 13.8kV, 60Hz, 600A 3P, 13.8/0.24kV, 30kVA	Inspection and Maintenance	1
230V Switchgears	Control panel Distribution panel Battery and charger panel	Metal enclosed, self-standing for indoor use Metal enclosed, self-standing for indoor use Metal enclosed, self-standing for indoor use Nickel-cadmium pocket plate alkaline type DC100V, 60Ah/5hr	Inspection and Maintenance	1
69kV substation	Disconnecting switch Lightning arrester Oil circuit breaker Current transformer Potential and current transformer Transformer Bushing current transformer	Open switchyard type 3P, 600A 60kV, 10kA 3P, 600A 1000/5A 69kV/115V ONAN 3P, 67/13.8kV, 7000kVA 400/5A	Inspection and Maintenance	1

Equipment and Tools for Inspection and Maintenance

Measuring Equipment and Tools

Equipment/Tools	Q'ty *
Vivro meter	2
Thickness gauge	2
Dial gauge with stand	2
High voltage detector	2
Low voltage detector	2
Clamp ammeter	2
Electrical tester	2
Insulation resistance tester (Megger)	2
Grounding resistance tester	2
Earth hook set	2
Insulation gloves	2
Electrician tool set	2

* 1unit for each pump irrigation office (IAAPIS, MPIS)

Hanging equipment and Tools

Pumping station	Equipment/Tools	Specification	Q'ty
Iguig pumping station	Wire rope	dia.16mm x 6m	4
	Shackle		8
Amulung pumping station	Wire rope	dia.20mm x 6m	4
	Shackle		8
Magapit pumping station	Wire rope	dia.33.5mm x 6m	4
	Shackle		8
Iguig Booster pumping station	Wire rope	dia.16mm x 6m	4
	Shackle		8

Appendix-5-C Records on Troubles and their Repairs of Pump Facilities

IGUIG Pump Station

YEAR	EQUIPMENT / TROUBLE	REPAIR DESCRIPTIONS
1991	Nos. 1, 2, 3, Motors / Periodical inspection	Overhaul, cleaning, stator coil drying and repainting.
1996	Outdoor transformer / Periodical inspection	Insulation oil filtering, sludge removal and de-aeration, radiator repainting.
1999	Nos. 1, 2, 3, Motors / Periodical inspection	Overhaul, cleaning, stator coil drying and repainting.
1999	No. 2 Motor / Insulation resistance drop	Rewinding of stator coil in Manila.
2000	No. 2 Motor / High vibration	Thrust bearing replacement.
2001	Nos. 1, 2 Main pump gland / Water leak	Gland packing replacement.
2001	No. 3 Motor / Bearing damaged	Inspected.
2002	No. 3 Main pump gland / Water leak	Gland packing replacement.
2002	No. 1 Discharge valve / Malfunction	No repair record.
2002	Nos. 2, 3 Main pump gland / Water leak	Gland packing replacement.
	<Other typical troubles>	
	1) Nos. 1, 2, 3 Main pump control panels / Start failure	Magnet contactor removal and contact cleaning / polishing.
	2) Battery and charger panel / "DC Fault" indication	Charger and batteries inspected.
	3) Nos. 1, 2, 3 Discharge valves / Motor actuator stained and malfunction	Magnet contactor, limit switches inspected, but highly stained and not remedied. Pump operation with the valve fully opened.
	4) Nos. 1, 2 Sealing water pumps	Pump bearings, motors, foot valves repaired.
	5) Nos. 1, 2 Drain pumps	Impellers, bushings, bearings, oilers repaired.
	6) Ventilation ducts / Corroded	No repair record.
	7) Lighting facilities / Damaged	Bulb replacement, installation of temporary lighting around pumps. Those at high locations left non-repaired.
	8) Suction inclined gate / Operation impossible, shaft bending by soil settlement	No repair record. Suction pit dewatering, sand removal and inspection by closing the gate can not be done.

(Periodical inspection of outdoor transformer and main pump motors was carried out by inspection companies.)

IGUIG Booster Pump Station

YEAR	EQUIPMENT / TROUBLE	REPAIR DESCRIPTIONS
1991	Nos. 1, 2, 3 Motors / Periodical inspection	Overhaul, cleaning, stator coil drying and repainting.
1999	Nos. 1, 2, 3 Motors / Periodical inspection	Overhaul, cleaning, stator coil drying and repainting.
2000	Nos. 1, 2, 3 Main pump / Motor over current by pump bearing wear	Thrust bearing, radial bearing replacement.
2000	No. 2 Main pump gland / Water leak	Overhaul and readjustment.
2000	No. 3 Main pump foot valve / Malfunction	Cleaning and inspection.
2001	No. 1 Main pump / Shaft, bearing	Shaft repair by welding and machining, radial bearing replacement.
2002	Nos. 1, 2, 3 Main pump bearings / Wear and abnormal sound	Overhaul, radial bearing replacement.
2002	Nos. 1, 2, 3 Main pump / Bearings and bushings	Overhaul, repair, bearing replacement.
	<Other typical troubles>	
1)	Nos. 1, 2, 3 Main pumps / Impeller wear	Overhaul, cleaning.
2)	Nos. 1, 2, 3 Foot valves / Malfunction	Cleaning, inspection.
3)	Nos. 1, 2, 3 Discharge valve/ Leak at gland	No repair record.
4)	Lighting facilities / Damaged	No repair record.

(Periodical inspection of main pump motors was carried out by inspection company.)

AMULUNG Pump Station

YEAR	EQUIPMENT / TROUBLE	REPAIR DESCRIPTIONS
1991	Nos. 1, 2, 3, 4 Motors / Periodical inspection	Overhaul, cleaning, stator coil drying and repainting.
1996	Outdoor transformer / Periodical inspection	Oil leak repair, top cover gasket replacement, coil demoisturing, sludge removal and de-aeration of insulation oil, radiator cleaning / rust removal, repainting, readjustment and test.
1999	No. 3 Motor overheat	No repair record.
1999	Nos. 1, 2, 4 Motor / Periodical inspection	Overhaul, cleaning, stator coil drying and repainting.
1999	No. 3 Motor / Insulation resistance drop	Stator coil rewinding in Manila.
2000	No. 2 Main pump control panel / Wiring burnt	Burnt and melted terminals replaced.
2001	No. 4 Main pump gland / Water leak	Gland packing replacement.
2001	No. 2 Main pump gland / Gland broken	Gland bolts replaced.
2001	No. 3 Main pump gland / Water leak	Gland packing replacement
2002	No. 2 Discharge valve / Malfunction	No repair record.
2002	Nos. 1, 2, 3, Main pump gland / Water leak, gland distortion	Gland packing replacement.
2002	No. 4 Main pump / Shaft sleeve wore	Shaft sleeve repaired by welding and machining.
2002	Outdoor transformer / Periodical inspection	Oil leak repair, top cover gasket replacement, coil demoisturing, sludge removal and de-aeration of insulation oil, radiator cleaning / rust removal, repainting, readjustment and test.
	<Other typical troubles>	
1)	Nos. 1, 2, 3 Main pump control panels / Start failure	Magnet contactor removal for contact cleaning and polishing.
2)	Battery and charger panel / "DC Fault" indication	Charger and batteries inspected.
3)	Nos. 1, 2 Sealing water pumps	Pump bearings, motors, foot valves repaired.
4)	Nos. 1, 2 Drain pumps	Impellers, bushings, bearings, oilers repaired.
5)	Ventilation ducts / Corroded	No repair record.
6)	Lighting facilities / Damaged	Bulb replacement and installation of temporary lighting around pumps. Those at high locations left non-repaired.
7)	Suction inclined gates / Operation impossible, shaft bending by soil settlement	No repair record. Suction pit dewatering, sand removal and inspection by closing the gates can not be done.

(Periodical inspection of outdoor transformer and main pump motors was carried out by inspection companies.)

MAGAPIT Pump Station

YEAR	EQUIPMENT / TROUBLE	REPAIR DESCRIPTIONS
1990	Nos. 1, 2 Drain pumps	Intermediate bearing replacement.
1990	Nos. 1, 2 Sealing water pumps	Rubber bushing replacement.
1990	Nos. 1, 2, 3, 4 Water cooling units	Cooling water circulation pumps and coolers replaced.
1991	Nos. 1, 2, Drain pumps	Rewinding of motor coils.
1997	No. 4 Suction pit / Sand accumulated and blocked	Left and sand removal works completed in 2000.
1998	No. 4 Motor/ Burnt	Coil rewinding, motor bearings and slip rings replaced (at pump station by repair company).
2001	Nos. 1, 2, 3 Motor / Periodical inspection	Overhaul, cleaning, drying, insulation recovery, brush lifting device readjustment, motor bearing replacement and lubrication oil replacement. Surge test, coil winding resistance measurement, insulation resistance test, load test and no load test.
2002	Nos. 1, 2 Outdoor transformers / Periodical inspection	Oil leak repair, gasket replacement, sludge removal and de-aeration of insulation oil, radiator cleaning / rust removal, repainting, readjustment and test.
2001	Battery and charger panel	Batteries replaced.
	<Other typical troubles>	
1)	Nos. 1, 2 Sealing water pumps	Foot valves repaired.
2)	Nos. 1, 2 Drain pumps	Impellers, bushings, bearings, oilers repaired.
3)	Lighting facilities / Trouble	Bulb replacement, installation of temporary lighting around pumps. Those at high locations left non-repaired.
4)	Oil circuit breaker and contactor in each electrical panel / Malfunction	Contacts cleaned and polished.

(Periodical inspection of outdoor transformer and main pump motors was carried out by inspection companies.)

AMULUNG Sub Station

YEAR	EQUIPMENT / TROUBLE	REPAIR DESCRIPTIONS
1997	Battery and charger panel / Transformer	Coil rewinding.
1998	Outdoor transformer automatic tap changing device / Periodical inspection	Oil leak repair, gasket replacement, sludge removal and de-aeration of insulation oil, radiator cleaning /rust removal, readjustment, repainting and test.
2002	Outdoor transformer automatic tap changing device / Periodical inspection	Gasket replacement, sludge removal and de-aeration of insulation oil, desiccation agent replacement, repainting, readjustment and test.
	<Other typical troubles>	
	Power transmission lines and electric poles to pump stations damaged by typhoon	Inclined electric poles repaired.

(Periodical inspection of outdoor transformer was carried out by inspection company.)

MAGAPIT Sub Station

YEAR	EQUIPMENT / TROUBLE	REPAIR DESCRIPTIONS
2002	Outdoor transformer / Periodical inspection	Oil leak repair, gasket replacement, sludge removal from insulation oil, radiator cleaning, readjustment, repainting and test.

(Periodical inspection of outdoor transformer was carried out by inspection company.)

Appendix 5-D . The Culculation for Motor Output in IGUIGU Booster Pump

1. Basic conditions

1-1) Main pump			
1) Purpose	:	Irrigation	
2) Pump type	:	Submersible mixed-flow volute pump	
3) Pump numbers to be installed	:	3	nos.
4) Pump numbers to be operated (N)	:	3	nos.
5) Total discharge flow (Q)	:	16.20	m ³ /min
1-2) Discharge Pipe			
1) Materials	:	Steel pipe	
2) Nominal diameter (D)	:	250	mm
3) Pipe length (L)	:	20.4	m
4) Loss coefficient (C)	:	0.033	
:	:		
1-3) Watre Level			
1) Suction pit water level			
(1) Lowest water level (L. W. L)	:	17.35	m
(2) Highest water level (H. W. L)	:	20.00	m
(3) Design water level (S. W. L)	:	17.35	m
2) Discharge tank water level			
(1) Lowest water level (L. W. L)	:	25.55	m
(2) Highest water level (H. W. L)	:	25.55	m
(3) Design water level (D. W. L)	:	25.55	m
1-4) Inhouse friction loss, etc (Hp)	:	0.59	m
(1) Check valve loss	:	0.42	m
(2) Discharge loss	:	0.17	m

2. Basic design calculation

2-1) Capacity of each pump (q)			
$q = Q / N$:	5.40	m ³ /min
2-2) Discharge pipe friction loss (Hf)			
$H_f = C_x L / D_x V^2 / 2g$:	0.46	m
Designed actual head (Ha)			
$H_a = DWL - SWL$:	8.20	m

3. Pump total head (HT)

$HT = H_f + H_p + H_a$:	9.25	m
Pump total head is decided as;	:	<u>9.9</u>	m

4. Motor output (P)

4-1) Required motor output (P)

$$P = K \times \gamma \times q \times HT \times (1 + \alpha) / \eta P / \eta G \quad : \quad 12.53 \quad \text{kw}$$

where, K	: 0.163 (Elec.moter), 0.222 (Engine)	:	0.16	
γ	: Density of water	:	1.00	kgf/l
q	: Pump capacity	:	5.40	m ³ /min
HT	: Total head	:	9.9	m
ηP	: Pump efficiency	:	80	%
ηG	: Reduction gear efficiency	:	100	%
α	: Allowance	:	15	%

Motor output is decided as; : 15 kw

5. Pump rotation speed (n)

5-1) Net positive suction head available NPSH (AV)

$$\text{NPSH (AV)} = HA - H_s - hV - HL \quad \text{-----(1)} \quad : \quad 10.09 \quad \text{m}$$

where, HA	: Atmospheric pressure	10.33x(1-2.257x10 ⁻⁵ xh) ^{5.526}	:	10.33	m
h	: Altitude		:	0.00	m
Hs	: Actual suction head(suction:positive)		:	0.00	m
hV	: Vapour pressure (20 °C)		:	0.24	m
HL	: Suction pipe friction loss(at pumprated capacity)		:	0.00	m

5-2) Net positive suction head required NPSH (RQ)

$$\text{NPSH (RQ)} = (n \times q^{0.5} / S)^{4/3} \quad \text{-----(2)}$$

where, n	: Pump rotation speed (min-1)			
q	: Pump capacity	:	5.40	m ³ /min
S	: Suction specific speed	:	1,500	
	Centrifugal pump (S=1500)			
	Mixed-flow pump (S=1300)			
	Axial-flow pump (S=1200)			

From equation (1) and (2), NPSH (AV) > NPSH (RQ)

$$n < S \times (\text{NPSH(AV)})^{3/4} / q^{0.5} \quad \text{and} \quad n < 3,654 \quad \text{min}^{-1}$$

5-3) Specific speed (Ns)

$$n = N_s \times HT^{3/4} / q^{0.5} \quad : \quad 1,921 \quad \text{min}^{-1}$$

where, Ns	: Specific speed by pump type and ratings	:	800	
q	: Pump capacity	:	5.40	m ³ /min
HT	: Pump total head	:	9.9	m
	Total head at one stage for multi stage pump			

Pump synchronous speed is decided in consideration of frequency of the area and number of motor poles as follows. Selected rotation speed is less than the maximum speed lead by the equations (1) and (2).

$$: \quad \underline{1,800 \quad \text{min}^{-1}}$$

Appendix. 5-E Expenditures for Operation and Maintenance

Fixed Expenditures (Peso)	Amulung Office	Magapit Office
Personnel Expenditures	3,434,000	10,674,000
Office Expenditures	117,000	1,455,000
Incentive for ISF	130,000	0
Operation Cost for Pumps	3,895,000	12,896,000
Sub-total	7,576,000	25,025,000
O/M Cost (Peso)		
Pump Repair	200,000	500,000
Sedimentation Excavation	137,000	
Irrigation Canal	857,000	3,725,000
Drainage Canal	792,000	6,177,000
O/M Road	385,000	1,531,000
Sub-total	2,371,000	11,933,000
Total (①)	9,947,000	36,958,000
Irrigated Area (②)	5,186 ha	16,747 ha
Damaged Ratio (③)	15%	15%
Collective Ratio (④=100-③)	85%	85%
ISF Collective Area (⑤=②*④)	4,408 ha	14,235 ha
Price of Rice (peso/8Cavan(400kg)) (⑥)	3,800	3,563
ISF Collective Ratio (⑦=①/⑤/⑥)	59%	73%

TOTAL

Required ISF (①)	46,905,000 peso
Irrigated Area (②)	21,933 ha
Damaged Ratio (③)	15%
Collective Ratio (④=100-③)	85%
ISF Collective Area (⑤=②*④)	18,643 ha
Price of Rice (peso/8Cavan(400kg)) (⑥)	3,680
ISF Collective Ratio (⑦=①/⑤/⑥)	68%

Calculation for Fixed Expenditures

1) Personnel and Office Expenditures

	(Amulung Office)		(Magapit Office)	
	Personnel Exp.	Office Exp.	Personnel Exp.	Office Exp.
1999	3,141,395	110,000	10,356,922	835,339
2000	3,345,251	125,000	9,915,205	1,474,989
2001	3,364,926	115,000	10,397,598	1,433,371
Average	3,283,857	116,667	10,223,242	1,454,180
Increase Staff	1 Person		3 Persons	
Additional Exp.	150,000		450,000	
Total	3,433,857		10,673,242	

Office Expenditure in Magapit is calculated in the average of 2000 and 2001.

2) Incentive for IA

Incentive fee is calculated in the average.

1999	118,200
2000	157,300
2001	115,000
Average	130,167

3) Pump operation cost

	Irrigated Area (ha)		Electric charge (Peso/ha)	Pump operation (Peso)
	Dry Season	Wet Season		
Iguigu • Amulung	2,593	2,593	751	3,894,686
Magapit	9,784	6,963	770	12,895,190

Calculation for electric charge (for Pump) per ha.

Iguigu • Amulung			
Year	Irrigated Area (ha)	Electric charge	Electric charge (Peso/ha)
1999	3,110	3,147,989	1,012
2000	3,415	2,689,940	788
2001	3,685	1,829,739	497
計	10,210	7,667,668	751

Damaged ratio in Iguigu/Amulung is high and the electric charges in the data are unstable, so that the charge is calculated in the total for 4 years.

Magapit			
Year	Irrigated Area (ha)	Electric charge	Electric charge (Peso/ha)
1999	11,990	9,068,564	756
2000	8,180	4,972,092	608
2001	12,766	9,934,759	778
			770

The electric charge is calculated in the average of 1999 and 2001. One crop season in 2000 was stopped because of WRDP construction works.

Calculation for O/M Cost in Intake Facilities

The main work is sedimentation excavation in the Intake. The excavation volume is assumed from the actual past records. The fuel cost only is calculated for O/M cost, because the O/M equipments are supplied.

Sedimentation Excavation						Unit:m3	
	1998	1999	2000	2001	2002	Average	Total
Iguigu	1,860	4,880	3,630	3,910	(19,620)	3,570	6687.5
Amulung		3,450	2,080	2,660	4,280	3,118	
Cost		583,800	380,000	425,000		462,933	
Cost per m3		70.1	66.6	64.7		67.1	

O/M Cost

Case	Excavation Volume (m3/year)	Unit Price (peso/m3)	Cost (peso/year)
Without Equipments	6,688	67.1	448,954
With Equipments	6,688	20.4	136,425

Works	Equipment	Volume	Fuel (l/kwh)	Horsepower (kw)	Ope. Hours (Hrs/day)	Fuel price (Peso/l)	Fuel cost per m3
Sedimentation Excavation	Backhoe 0.4m3	135 m3	0.188	99	5.7	20	15.7 Peso/m3
Spreading Excavated Soil	Bulldozer 16ton	430 m3	0.188	102	5.3	20	4.7 Peso/m3

Calculation for O/M Cost in Irrigation Canal

1) Iguigu, Amulung

The main works are sedimentation excavation and repairs of damaged parts of concrete canal. The cost is calculated from the actual O/M cost for last 2 years.

O/M Cost for past 2 years

Year	2000	2001	Total	O/M Cost per km (peso/km)
Cost (peso)	200,000	174,350	374,350	91,305
Length (km)	2.2	1.9	4.1	

	Canal Length (km)	O/M Cost per km (peso/km)	O/M Cost (peso)
Iguigu	14.89	91,305	1,359,531
Amulung	32.00	91,305	2,921,760
		Total	4,281,291
		O/M Cost per year	856,258

(for 5 years plan)

2) Magapit

The main works are the removal of sedimentation soil and rehabilitation of canal slope. The cost is calculated from the actual O/M cost for last 2 years.

O/M Fee for past 2 years

Year	1999	2000	Total	O/M Cost per km (peso/km)
Fee (peso)	4,247,151	2,260,478	6,507,629	152,047
Length (km)	28.6	14.2	42.8	

	Canal Length (km)	O/M Cost per km (peso/km)	O/M Cost (peso)
Magapit	122.49	152,047	18,624,237
		Total	18,624,237
		O/M Cost per year	3,724,847

(for 5 years plan)

Calculation for O/M Cost in Drainage Canal

1) Iguigu, Amulung

The fuel cost only is calculated for O/M cost, because the equipments are supplied. The volume of sedimentation soil per year was assumed from the excavated volume described in the request letter.

	Quantity (requested)					Sedimentation Volume per year (m ³ /year/m)	Sedimentation Volume per year (m ³ /year)	Fuel (Peso/l)	O/M Cost (Fuel (peso/year))
	Drainage Length (km)	Length for excavation (km)	Excavation (m ³)	Sedimentation Volume per m (m ³ /m)	Years for Sedimentation				
Iguigu	13.63	6	13,750	2.30	12	0.192	2,612	40	104,480
Amulung	32.41	21	133,400	6.36	12	0.530	17,177	40	687,080
O/M cost per year without equipments supply									
							Sedimentation Volume per year (m ³ /year)	Actual Price (Peso/m ³)	O/M Cost
							19,789	153	3,027,717

Works	Equipment	Volume	Fuel (l/kwh)	Horsepower (kw)	Ope. Hours (Hrs/day)	Fuel Price (Peso/l)	Fuel Cost per m ³
Excavation and loading	Backhoe 0.35m ³	100 m ³	0.188	60	5.7	20	12.9 Peso/m ³
Soil Transportation (lkm)	Dump Truck 4ton	36.36 m ³	0.054	135	6.1	20	24.5 Peso/m ³

2) Magapit

The Drainage excavation cost per m³ is calculated from the actual works done by WDP in Magapit as follows.

Drainage Length	Actual Works		Years for Sedimentation	Annual O/M cost per m	O/M cost per year
	Exca. Length	Cost			
150,000	113,147	46,587,319	10	41.175	6,177,000

Calculation for O/M Cost in O/M Road

The main work for O/M is gravel laying for road. The fuel cost only is calculated, because the O/M equipments are supplied.

		Fuel (peso)							
Road Width	Gravel thick.	Length	Gravel Area	Gravel	Backhoe	Dump Truck	Bulldozer	Mate. Cost (peso)	Total (peso)
3.5 m	0.10 m	6,084 m	21,294 m ²	2,129 m ³	17,000	212,900	17,700	212,900	460,500
3.0 m	0.10 m	4,136 m	12,408 m ²	1,241 m ³	9,900	124,100	10,300	124,100	268,400
Total		10,220 m	33,702 m ²	3,370 m ³	26,900	337,000	28,000	337,000	728,900

Alcala, Amulung

		Fuel (peso)							
Road Width	Gravel thick.	Length	Gravel Area	Gravel	Backhoe	Dump Truck	Bulldozer	Mate. Cost (peso)	Total (peso)
3.5 m	0.10 m	9,580 m	33,530 m ²	3,353 m ³	26,800	335,300	27,800	335,300	725,200
3.0 m	0.10 m	7,210 m	21,630 m ²	2,163 m ³	17,300	216,300	18,000	216,300	467,900
Total		16,790 m	55,160 m ²	5,516 m ³	44,100	551,600	45,800	551,600	1,193,100
Total (Alcala & Amulung)		27,010 m	88,862 m ²	8,886 m ³	71,000	888,600	73,800	888,600	1,922,000

O/M cost per year (5 years plan) 384,400

O/M cost per year without equipment supply

Gravel Area (m ² /year)	Actual Price (Peso/m ²)	O/M Cost (peso/year)
88,862	42.6	3,785,521
O/M cost per year (5 years plan)		757,104

Magapit

		Fuel (peso)							
Road Width	Gravel thick.	Length	Gravel Area	Gravel	Backhoe	Dump Truck	Bulldozer	Mate. Cost (peso)	Total (peso)
3.5 m	0.10 m	89,450 m	313,075 m ²	31,308 m ³	250,500	3,130,800	259,900	3,130,800	6,772,000
3.0 m	0.10 m	13,550 m	40,650 m ²	4,065 m ³	32,500	406,500	33,700	406,500	879,200
Total		103,000 m	353,725 m ²	35,373 m ³	283,000	3,537,300	293,600	3,537,300	7,651,200

O/M cost per year (5 years plan) 1,530,240

O/M cost per year without equipment supply

Gravel Area (m ² /year)	Actual Price (Peso/m ²)	O/M Cost (peso/year)
353,725	42.6	15,068,685
O/M cost per year (5 years plan)		3,013,737

Works	Equipment	Volume	Fuel (l/kwh)	Horsepower (kw)	Ope. Hours (Hrs/day)	Fuel Price (Peso/l)	Fuel Cost per m ³
Material Loading	Backhoe 0.35m ³	160 m ³	0.188	60	5.7	20	8.0 Peso/m ³
Transportation (20km)	Dump Truck 4ton	8.89 m ³	0.054	135	6.1	20	100.0 Peso/m ³
Spreading and Compaction	Bulldozer 10ton	160 m ³	0.188	67	5.3	20	8.3 Peso/m ³
							116.3 Peso/m ³

Appendix 5-F Cropping Pattern & Standard Cost and Income of Rice Production in Agricultural Pilot Center

Figure-1 Cropping Pattern

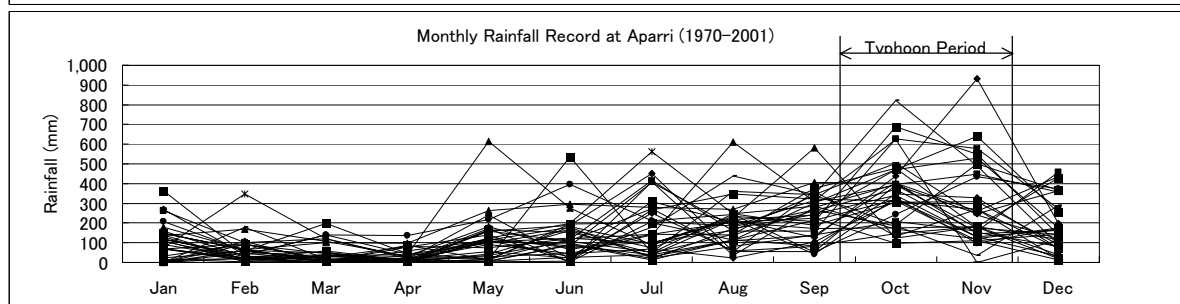
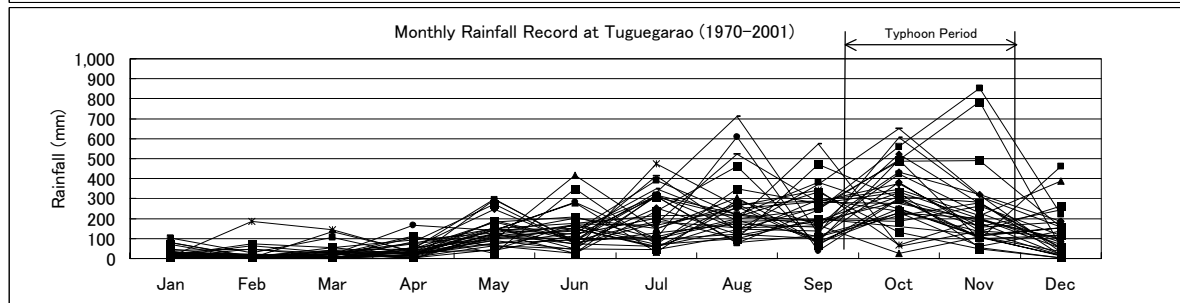
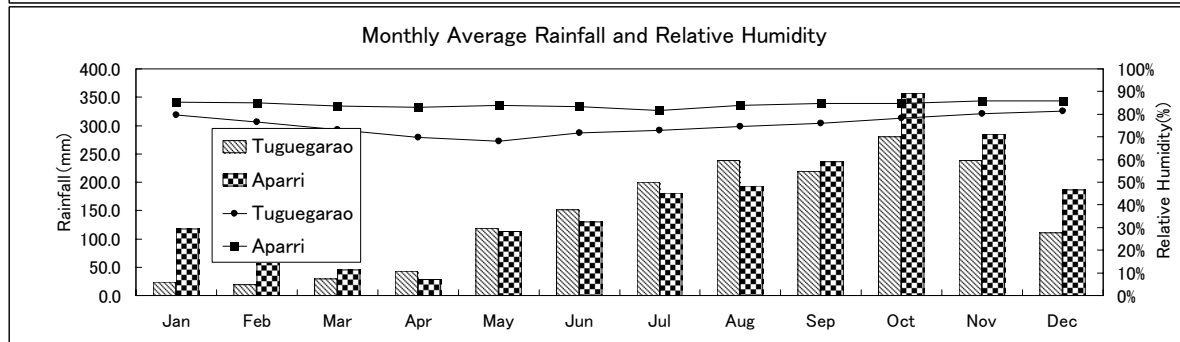
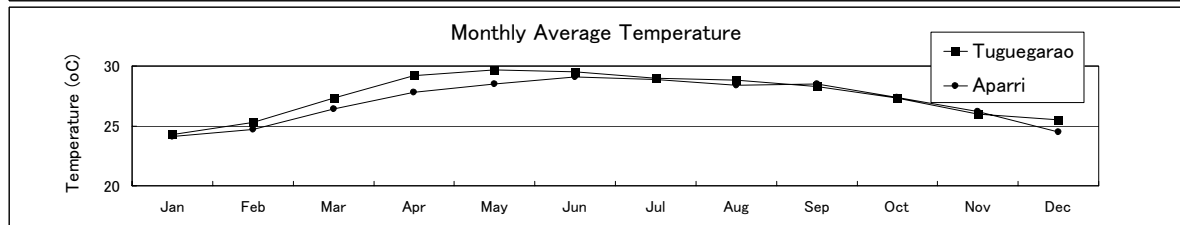
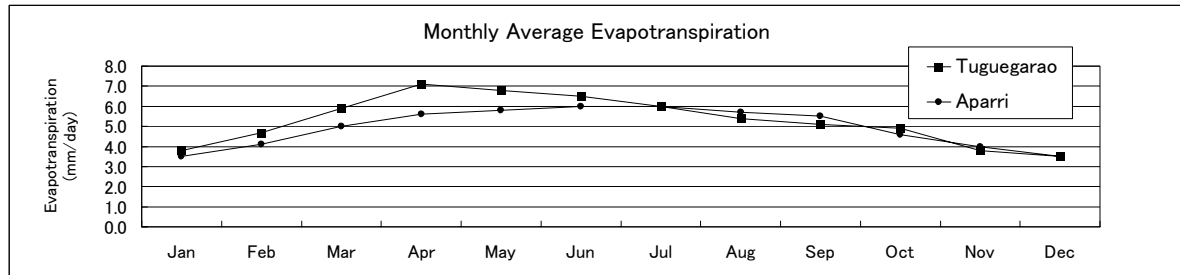
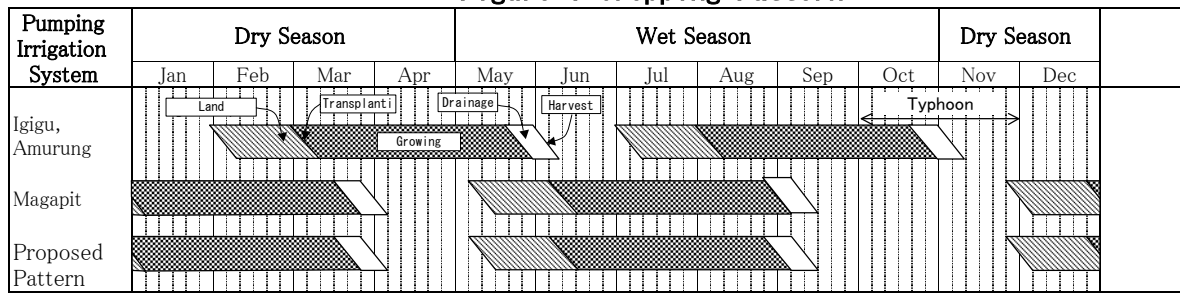


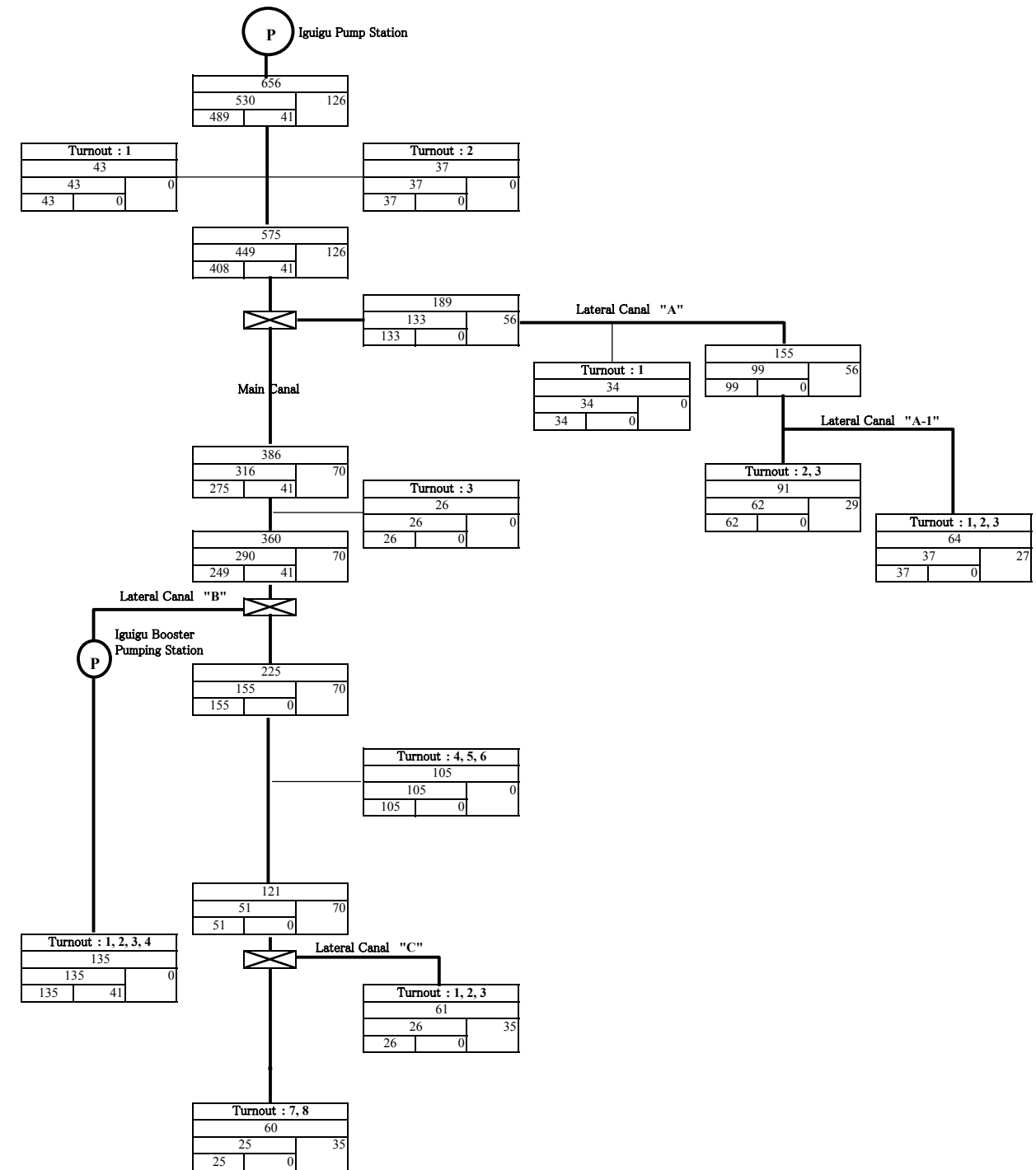
Table-2 Standard Cost and Income of Rice Production in Agricultural Pilot Center

(Price in September 1996)					
Item	Unit	Unit Price (P)	Quantity (/ha)	Amount (P/ha)	Remark
A. Labor Cost					
Seedbed preparation	M-A-d	130	2	260	
Sowing	M-d	60	0.5	30	
Cleaning/repairing dikes	M-d	60	2	120	
Land preparation					
Plowing	M-A-d	130	8	1,040	
First harrowing	M-A-d	130	2	260	
Second harrowing	M-A-d	130	2	260	
Final harrowing	M-A-d	130	1	130	
Fertilizer application					
(basal)	M-d	60	0.5	30	
Pulling of seedlings	M-d	60	12	720	
Transplanting	M-d	60	24	1,440	
Weeding	M-d	60	5	300	
Spraying (3x)	M-d	60	3	180	
Baiting	M-d	60	1	60	
Fertilizer application (topdressing)					
First	M-d	60	1	60	
Second	M-d	60	1	60	
Harvesting and threshing		5,250	1	5,250	
Hauling	cav.	2	100	200	
Drying	cav.	2	100	200	
Sub-total				10,600	
B. Invested Material Cost					
Certified seeds (40kg)	bag	600	1	600	(40 kg/bag)
Fertilizer					
14-14-14	bag	340	3	1,020	(50 kg/bag)
Urea	bag	375	4	1,500	(50 kg/bag)
Organic fertilizer (Lakas Ani)	bag	145	7	1,015	(50 kg/bag)
Pesticides					
Molluscicide	lit	750	1	750	
Herbicide	lit	360	1	360	
Insecticide	lit	500	1	500	
Fungicide	lit	600	1	600	
Sub-total				6,345	
C. Fixed Cost					
Irrigation fee (6% of harvest)	kg	300	7.5	2,250	100 cav x 50kg x 6% = 300 kg
Interest on capital				678	1% per month for 4 months = (A+B)x0.04
Sub-total				2,928	
D. Total Cost of Production				19,873	
E. Gross Income	kg	5,000	7.5	37,500	100 cav x 50kg = 5000 kg
F. Net Profit				17,627	
G. Net Profit Ratio				89%	F/D

(Source) "Region 02 Technoguide RICE (Revised Edition), December 1996, APC"

Appendix.5-G Network Diagram for Irrigation System

DWG-1 Network Diagram for Iguigu Pumping Irrigation System



Legend

(P) : Pump Station

⊗ : Lateral Turnout Gate

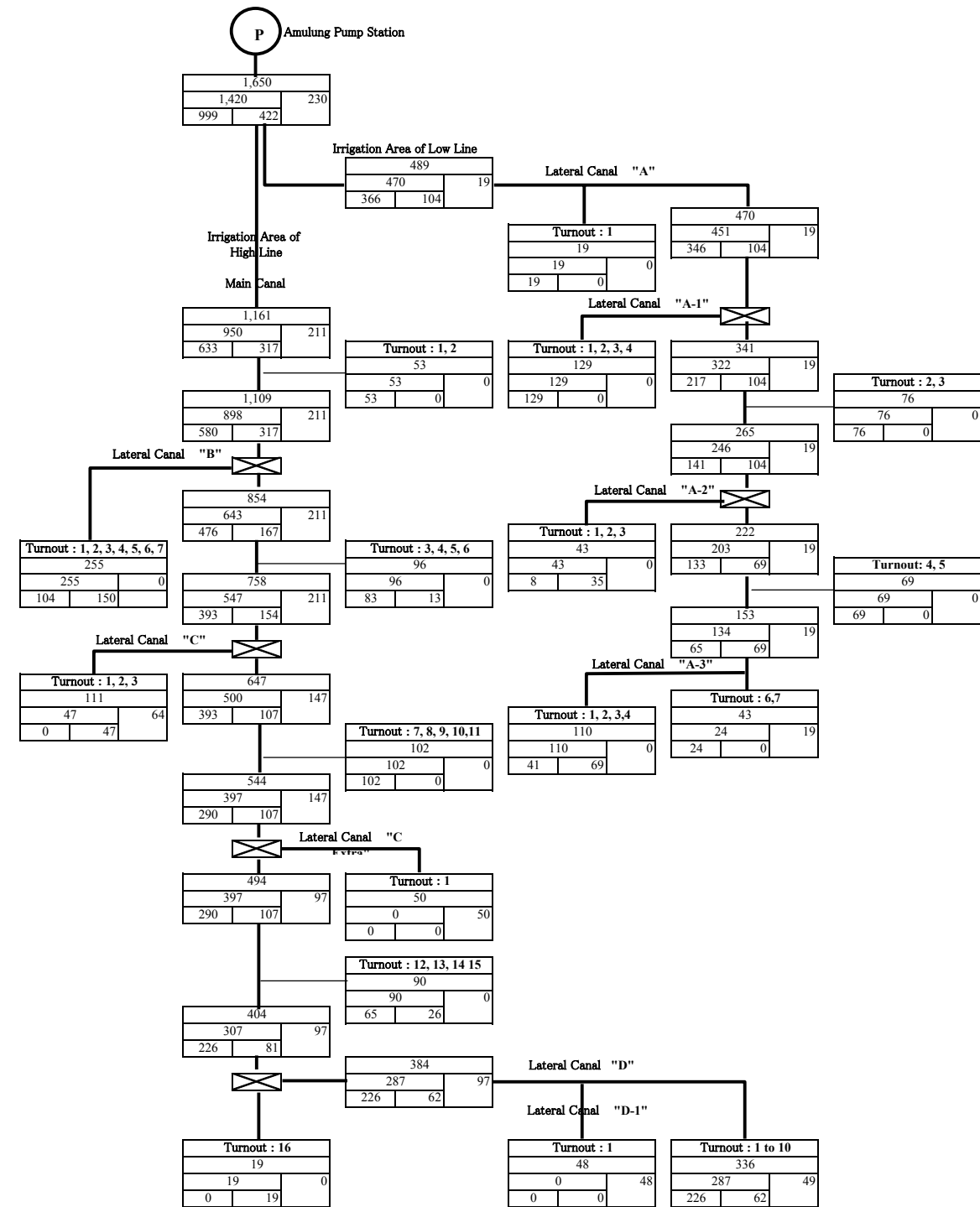
Turnout : 1, 2, 3, 4		
61		
26	35	
26	0	

No. of Turnout
 IA Registered Area (ha)
 Irrigation Area (Dry season) in 2002 (ha)
 Irrigation Area (without difficulties) (ha)
 Irrigation Area (with difficulties) (ha)
 Non-Irrigation Area (ha)

(Note)

- 1) The data is based on "Irrigation Area(Dry season) in 2003" of Amulung Irrigation office.
- 2) Non-Irrigation Area is based on "Iguig Farm Ditch Layout Map: 1/8,000".
- 3) Non-Irrigation Area = IA Registered Area - Irrigation Area(Dry season) in 2002.

DWG-2 Network Diagram for Amulung Pumping Irrigation System



Legend

- : Pump Station
- : Lateral Turnout Gate

Turnout : 1, 2, 3, 4	No. of Turnout
61	IA Registered Area (ha)
26	Irrigation Area (Dry season) in 2002 (ha)
26	Irrigation Area (without difficulties) (ha)
0	Irrigation Area (with difficulties) (ha)
35	Non-Irrigation Area (ha)

- (Note)
- 1) The data is based on "Irrigation Area (Dry season) in 2003" of Amulung Irrigation office.
 - 2) Non-Irrigation Area is based on "Iguig Farm Ditch Layout Map: 1/8,000".
 - 3) Non-Irrigation Area = IA Registered Area - Irrigation Area (Dry season) in 2002.

DWG-3 Network Diagram for Magapit Pumping Irrigation System

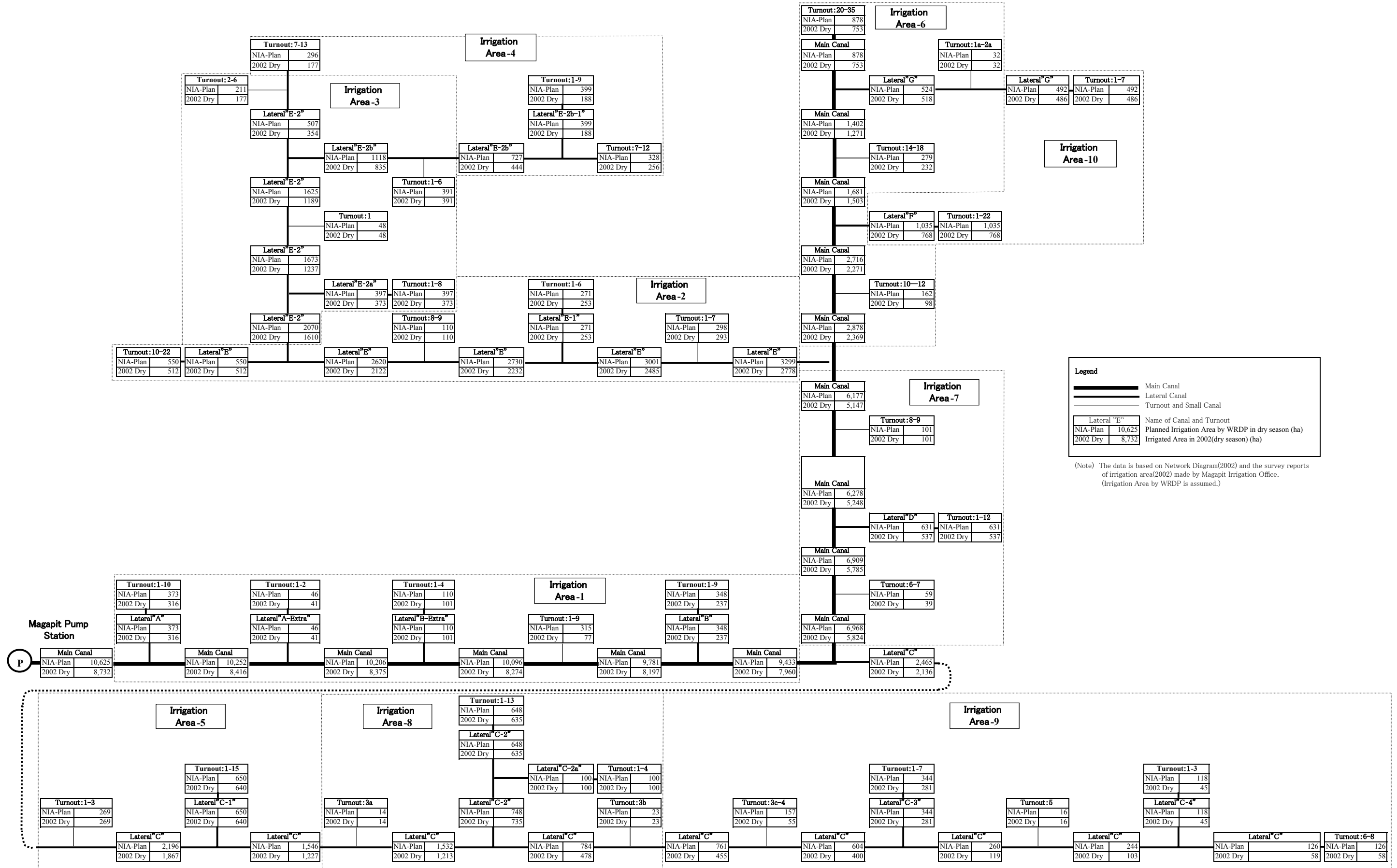


Table-2 Inventory Survey for IA

Pumping irrigation system	Magapit (March 2003)													Total or Average	
	1.	2.	3.	4.	5.	6.	7.	8.	9.	10.	11.	12.	13.		
WUA	1.	2.	3.	4.	5.	6.	7.	8.	9.	10.	11.	12.	13.	Sum or Average	
WUA registration	Nov-88	Feb-89	May-88	Jun-88	Jun-88	Nov-88	Nov-88	Oct-88	Jan-88	Jan-88	Nov-88	Jul-91	May-91	87-91	
Type of contract	Stage III	Stage III	Stage III	Stage III	Stage III	Stage III	Stage III	Stage III	Stage III	Stage III	Stage III	Stage III	Stage III	Stage III	
Composition & number of member	89	89	89	89	89	89	89	89	89	89	89	89	89	89	
Men	585	591	345	1,007	367	665	480	90	270	219	325	190	455	5,675	
Women	40	20	71	21	16	2	49	8	20	11	26	312	8	312	
Total	625	611	416	1,028	383	667	529	98	290	230	351	195	483	5,987	
Number of farmer	625	611	366	1,054	383	877	529	98	290	230	351	195	483	5,987	
Admission rate of WUA	100%	100%	100%	100%	100%	76%	100%	100%	100%	100%	100%	100%	100%	94%	
Connected canal	B, C	A3	A, A1, A2, B, C, MC, A, ext. MC	E, E-1, E-2, E-2a, E-2b	E, E-2	MC, G	C, C-3, C-4	C-2a, C	C-2	C	C-1	E-2a, E-2b1, D, MC	F	96%	
Registered area of irrigation (ha)	656	489	271	1,749	484	1,778	710	138	652	266	619	358	666	9,206	
Average own land area (ha/household)	1.05	0.80	0.74	1.66	1.26	2.67	1.34	1.41	2.25	1.16	1.76	1.84	1.38	2.00	
Agrarian form	Landowner	232	430	540	970	255	111	278	115	264	613	371	158	87	69
Tenant	281	70	350	420	609	776	776	78	203	161	246	137	338	358	
Acquisition at agrarian reform	47	45	60	105				NA							
Leaseholder	65	66	40	106				NA							
Average unit product (kbn/ha)	75	80	85	84	84	84	84	84	84	84	84	84	84	84	
Rainy season product	3.8	4.0	4.3	4.2	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.3	
Dry season product	3.5	4.5	4.5	4.5	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	
Collection rate of water fee	55%	50%	37%	41%	77%	69%	69%	69%	69%	69%	69%	69%	69%	69%	
Rainy season product	3%	62%	65%	64%	77%	69%	69%	69%	69%	69%	69%	69%	69%	69%	
Dry season product	500	1,025	804	1,829	4,000	5,474	2,558	500	1,000	120	350	895	2,000	700	
Property of WUA (Peso)	2,137	2,595	19,833	22,428	6,820	3,130	65,759	11,971	55,648	1,500	700	5,067	54,032	43,436	
First 5 years															
Non-agricultural occupation (to the fifth)															
Carpenter	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Fishery	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Hog raising	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Driver	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Mason	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Merchant	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Poultry farming	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Average agricultural income	15,000	24,600	22,500	23,550	15,000	18,000	26,000	22,000	22,000	17,500	17,000	13,500	16,000	16,346	
Rainy season product	7,000	8,500	11,000	10,000	8,500	10,000	10,000	10,000	10,000	8,500	8,000	6,000	7,500	8,538	
Dry season product	8,000	9,500	15,000	12,000	6,500	9,000	15,000	12,000	12,000	9,000	9,000	7,500	8,500	8,808	
Annual income	15,000	24,600	22,500	23,550	15,000	18,000	26,000	22,000	22,000	17,500	17,000	13,500	16,000	16,346	
O&M plan making of WUA	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Document Style	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Unwritten law	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Making time	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Activity of WUA except water management	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Exhibition of farming tech.	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Prevention of disease & insect	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Production of seed	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Relief of death	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Shift plan to agricultural cooperation	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Inventory Survey Report of WUA by Igegu Amurang pumping irrigation office and Magapit pumping irrigation office	0	0	0	0	0	0	0	0	0	0	0	0	0	0	

(Source) Inventory Survey Report of WUA by Igegu Amurang pumping irrigation office and Magapit pumping irrigation office
 (Note) Assumed function as an agricultural cooperation association: 1) Financing support, 2) Distribution of invested material, 3) Marketing of rice, 4) Communal threshing.