

Annex 8

*Preliminary Design of Sofulu Site
Development*

Contents

	Page :
8 Preliminary Design of Sofulu Site Development	A8-1
8.1 Outline of the Priority Projects	A8-1
8.1.1 Selection of the Priority Projects	A8-1
8.1.2 Sofulu Site Development Plan	A8-2
8.2 Design of Separate Collection system	A8-4
8.2.1 Examination of Technical Alternatives	A8-4
8.2.2 Preliminary design	A8-4
8.3 Design of the Sorting Plant	A8-5
8.3.1 Basis for Preliminary Design	A8-5
8.3.2 Preliminary Design	A8-8
8.4 Design of a Compost Plant	A8-17
8.4.1 Examination of Technical Alternative	A8-17
8.4.2 Preliminary Design	A8-24
8.5 Design of a Final Disposal Site	A8-36
8.5.1 Examination of Technical Alternatives	A8-36
8.5.2 Preliminary design	A8-38
8.6 Design of a Medical Waste Disposal Site	A8-59
8.7 Cost Estimation	A8-67
8.7.1 Conditions of the Cost Estimate	A8-67
8.7.2 Investment	A8-69
8.7.3 Operation and Maintenance Costs	A8-76

List of Tables

	Page :
Table 8-1: The Targets of the Priority Projects for Adana GM (2002-2005)	A8-1
Table 8-2: Waste Generation, Discharge and Collection Amount	A8-4
Table 8-3: Productivity of Collection Vehicles	A8-4
Table 8-4: Required Number of Collection Vehicle (2002-2005)	A8-5
Table 8-5: Required Number of Container	A8-5
Table 8-6: Composition for Non-Compostable Wastes	A8-6
Table 8-7: Typical Materials Specifications that Affect the Selection and Design of Processing Operations for MSW	A8-6
Table 8-8: Methods Used for the Processing and the Recovery of Individual Waste Components from MSW	A8-7
Table 8-9: Work Schedule	A8-9
Table 8-10: Design Parameters of Sorting Plant	A8-10
Table 8-11: Equipment of the Sorting Plant in Sofulu	A8-13
Table 8-12: Staff Allocation Schedule of Sorting Plant in Sofulu	A8-17
Table 8-13: Composition of the Compostable Waste	A8-18
Table 8-14: Comparison of Aerobic and Anaerobic Composting for Organic Fraction of Municipal SW	A8-19
Table 8-15: Comparison of Composting Method	A8-20

Table 8-16: Methods Used for the Processing and the Recovery of Individual Waste Components from MSW.....	A8-21
Table 8-17: Work Schedule of Compost Plant in Sofulu	A8-25
Table 8-18: Design Parameters of Compost Plant in Sofulu	A8-27
Table 8-19: Quantity and Quality of Compost Product in Sofulu	A8-28
Table 8-20: Staff Allocation Schedule of Composting Plant in Sofulu.....	A8-35
Table 8-21: Outline of the Sofulu Disposal Site.....	A8-38
Table 8-22: Final Disposal Amount in Sofulu (2002-2009).....	A8-39
Table 8-23: Capacity of the Phases in Sofulu.....	A8-39
Table 8-24: Average Precipitation and Evaporation at Adana	A8-44
Table 8-25 : Comparison of Leachate Quality.....	A8-44
Table 8-26 : Comparison of the Leachate Quality from the Existing Landfill Sites.	A8-45
Table 8-27: Effluent Standards	A8-46
Table 8-28: Forecast for the Size and Type of Surface Cover of the Landfill Sections in Sofulu.....	A8-50
Table 8-29: Average Daily Precipitation	A8-51
Table 8-30: Results of the Calculation in Sofulu.....	A8-53
Table 8-31: Personnel and Heavy Vehicle Plan in Sofulu.....	A8-58
Table 8-32: Target Wastes to be Disposed at Medical Waste Disposal Site in Sofulu ..	A8-59
Table 8-33: Basic Concept of Preliminary Design of Medical Waste Final Disposal Site in Sofulu.....	A8-62
Table 8-34: Outline of the Medical Waste Final Disposal Site in Sofulu	A8-63
Table 8-35: Final Disposal Amount in Sofulu of Medical Waste in Sofulu.....	A8-64
Table 8-36: Volume of the Medical Waste Final Disposal Site in Sofulu.....	A8-64
Table 8-37: Foundation of Final Disposal Site(Article 34) in Sofulu	A8-64
Table 8-38: Structure of Floor of Medical Waste Disposal Site(Article 35) in Sofulu ..	A8-64
Table 8-39: Structure of Top Cover of Medical Disposal Site in Sofulu	A8-65
Table 8-40: : Unit Cost	A8-68
Table 8-41: Investment Cost of Construction of Municipal Solid Waste Landfill Site (Phase2) & Administration Area	A8-70
Table 8-42: Investment Cost of Construction of Municipal Solid Waste Landfill Site (Phase3)	A8-70
Table 8-43: Investment Cost of Construction of Medical Solid Waste Landfill Site.....	A8-71
Table 8-44: Investment Schedule for Municipal Solid Waste Landfill Site in Sofulu (2002-2005)	A8-71
Table 8-45: : Investment Schedule for Medical Solid Waste Landfill Site in Sofulu (2000-2005)	A8-71
Table 8-46: Procurement Schedule for Vehicle & Equipment of Municipal Solid Waste Landfill Site in AGM (2002-2005).....	A8-72
Table 8-47: Investment Schedule for Vehicle & Equipment of Municipal Solid Waste Landfill Site in AGM (2001-2004).....	A8-72
Table 8-48: Procurement Schedule for Vehicle & Equipment of Medical Solid Waste Landfill Site in AGM (2002-2005).....	A8-72
Table 8-49: Investment Schedule for Vehicle & Equipment of Medical Waste Landfill Site	A8-73
Table 8-50 : Investment Cost of the Sorting Plant in Sofulu.....	A8-73
Table 8-51: Investment Schedule of Sorting Plant in Sofulu	A8-74
Table 8-52: Investment Cost of the Compost Plant in Sofulu	8-74
Table 8-53: Investment Schedule of Compost Plant (2000-2005).....	A8-75

Table 8-54: Procurement Schedule of Container for Separate Collection (2000-2005).	A8-76
Table 8-55: Investment Schedule for of Container for Separate Collection (2000-2005)	A8-76
Table 8-56: Procurement Schedule of Collection Vehicle (2001-2005)	A8-76
Table 8-57: Investment Schedule for of Collection Vehicle	A8-76
Table 8-58: Operation & Maintenance Quantities of Municipal Solid Waste Final Disposal Site in Sofulu (2002-2005)	A8-77
Table 8-59: Operation & Maintenance Cost of Medical Solid Waste Final Disposal Site in Sofulu (2002-2005)	A8-77
Table 8-60: Operation & Maintenance Cost of Medical Solid Waste Final Disposal Site in Sofulu (2002-2005)	A8-77
Table 8-61: Operation & Maintenance Cost of Sorting Plant in Sofulu (2002-2005)	A8-78
Table 8-62: Operation & Maintenance Cost of Compost Plant in Sofulu (2002-2005)	A8-78
Table 8-63: Annual Operation & Maintenance Cost for One Collection Vehicle in Sofulu	A8-78
Table 8-64 Operation & Maintenance Cost of Collection Vehicle in Sofulu (2002-2005)	A8-78

List of Figures

	Page :
Figure 8-1: Overall Sofulu Site Development Plan	A8-3
Figure 8-2: Diagram of Sorting Process	A8-8
Figure 8-3: Process Flow Diagram of the Sorting Plant in Sofulu	A8-12
Figure 8-4: Material Balance of the Sorting Plant in Sofulu	A8-13
Figure 8-5 : Layout of the Sorting Plant in Sofulu	A8-14
Figure 8-6: Major Composting Systems	A8-20
Figure 8-7: Hammer Mill	A8-22
Figure 8-8: Selective Crushing Separator in Sofulu	A8-23
Figure 8-9: Trommel Screen in Sofulu	A8-24
Figure 8-10: Magnetic Separator in Sofulu	A8-24
Figure 8-11: Process Flow Diagram of the Compost Plant in Sofulu	A8-29
Figure 8-12: Material Balance of the Compost Plant in Sofulu	A8-30
Figure 8-13: Layout of Proposed Compost Plant in Sofulu	A8-31
Figure 8-14: Layout of the Pre-treatment Section in Sofulu	A8-32
Figure 8-15: Layout of the Composting Area (Static piles) in Sofulu	A8-33
Figure 8-16: Layout of the Primary Screen Equipment in Sofulu	A8-34
Figure 8-17: Design of the Sofulu Disposal Site	A8-37
Figure 8-18: Diagrams of the Landfill's Impermeable Strata (Bottom and Slope)	A8-40
Figure 8-19: Control Facilities and Approach Road in Sofulu	A8-42
Figure 8-20: Recirculation of Leachate in Sofulu	A8-47
Figure 8-21: Proposed Leachate Treatment Process in Sofulu	A8-48
Figure 8-22: Plan of Leachate Treatment Facility in Sofulu	A8-49
Figure 8-23: Regulation Pond in Sofulu	A8-53
Figure 8-24: Typical Section of Leachate Collection Pipe & Main Leachate Drain	A8-54
Figure 8-25: Typical Section of Leachate Pipe in Sofulu	A8-55
Figure 8-26: Gas Removal Facility in Sofulu	A8-57
Figure 8-27: Proposed Medical Waste Disposal Site in Sofulu	A8-61
Figure 8-28: Diagrams of the Landfill's Impermeable Strata (Slope, Top Cover and Bottom)	A8-66

8 Preliminary Design of Sofulu Site Development

8.1 Outline of the Priority Projects

8.1.1 Selection of the Priority Projects

a. Selection of the Priority Projects

Following to the selection of the best scenario made by Adana GM, the priority projects were decided and agreed by the Turkish counterpart and the team as described below.

- Introduction of a separate collection system
- Construction of a sorting plant
- Construction of a compost plant
- Construction of Sofulu MSW disposal site
- Construction of Sofulu medical waste disposal site

b. Targets of the Priority Projects

The priority projects aim to conduct Phase 1 (2000 - 2005) improvement of the SWM M/P. The targets between 2000 and 2005 are summarised in the table below.

Table 8-1: The Targets of the Priority Projects for Adana GM (2002-2005)

Components	Phase	1999	2002	2003	2004	2005
1. MSW Generation						
Population in Adana GM		1,196,620	1,335,987	1,383,347	1,431,174	1,479,477
Seyhan DM		859,170	977,882	1,018,080	1,058,602	1,099,454
Yuregir DM		337,450	358,105	365,267	372,572	380,023
MSW Amount (ton/year)						
Generation		304,410	366,460	388,725	412,450	438,000
Discharge		293,095	355,145	377,410	401,135	426,685
Collection		284,700	348,992	372,005	396,477	422,774
2. Separate Collection						
Separate collection rate to refuse collection (%)		0	30	30	30	30 %
Separately collected amount (ton/year)		0	104,697	111,602	118,943	126,832
3. Sorting plant						
Treated amount (ton/year)		0	39,785	44,641	48,766	54,538
Recovered amount (ton/year)		0	9,548	10,714	11,704	13,089
Residue amount (ton/year)		0	30,237	33,927	37,062	41,449
4. Compost plant						
Treated amount (ton/year)		0	64,912	66,961	70,176	72,294
Compost amount (ton/year)		0	11,684	12,053	12,632	13,013
Residue amount (ton/year)		0	2,597	2,678	2,806	2,892
5. MSW Final Disposal						
Disposal amount (ton/year)		290,540	286,984	307,593	328,717	352,693
Landfill volume (m ³ /year)		435,810	430,476	461,390	493,076	529,040
6. Medical Waste Final Disposal						
Disposal amount (ton/year)		1,606	1,898	2,008	2,117	2,263
Landfill volume (m ³ /year)		4.130	4,881	5,163	5,444	5,819

8.1.2 Sofulu Site Development Plan

a. Fundamental Issues

The most important issue on the planning the site development is the fact that this site is still currently in use as the final disposal site. There is also a need to consider the rehabilitation of the site (partly conducted by the pilot project) of which part was used as an open dumpsite. Although the Adana City Development Master Plan (City M/P) is being reviewed, the plan defined the site as a residential area. Further, the overall site development plan should fully consider the speed in which surrounding areas are undergoing urbanisation.

b. Overall Site Development Plan

An overall site development plan is presented in the figure below. The plan is summarised as follows:

- A 50m wide buffer zone (trees, plants) will be constructed along the ridge of the current disposal site catchment area to isolate the disposal site from the surrounding residents and thereby ease resident opposition to the operation of the site.
- Landfill operation will be carried out at the catchment area (77 ha), i.e., the interior of the buffer zone. The compost and sorting plant will be also constructed inside the buffer zone.
- Because the target site slopes from north to south, the leachate treatment facility will be constructed at the southernmost end.
- The sorting and compost plant will be constructed on the uppermost section upstream where the land slopes gently, in consideration of the plant space required and wastewater treatment which will be introduced to the leachate drain.

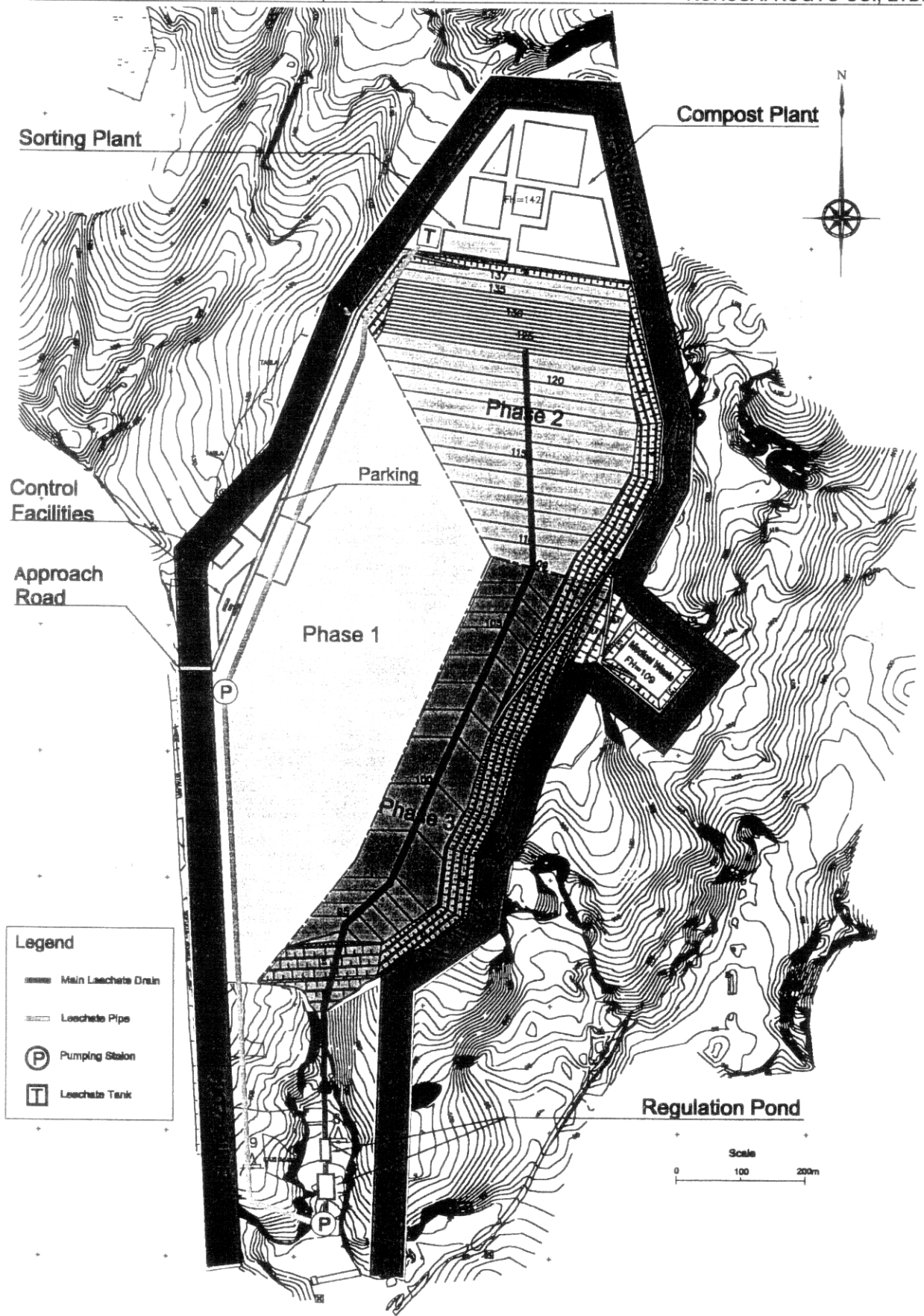


Figure 8-1: Overall Sofulu Site Development Plan