18.3.5 Suggested Environmental Programs and Projects

The environmental targets set in Section 18.3.4 will be achieved through an array of environmental measures. They are broadly classified into "structural measures" and "non-structural measures". The figure below schematically shows the overall organization of various environmental measures.

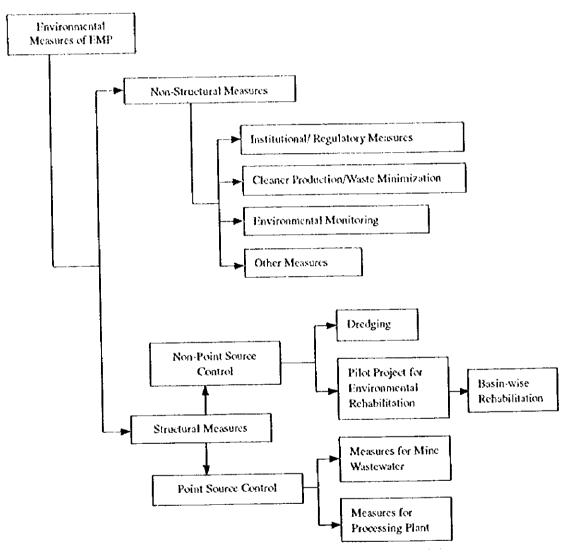


Figure 18.3.6 Organization of Proposed Environmental Measures

Non-structural measures consist of institutional, regulatory, and other soft measures. Measures such as promotion of cleaner production, wastes minimization, and wastes recycling are also classified under the non-structural measures as they are closely related to production design and planning. Another important non-

structural measure is environmental monitoring, which is discussed separately in Chapter 20.

Structural measures are physical or hard measures to control environmental problems. Because water pollution and crosion are the main environmental problems associated with the coal mining industry, the EMP focuses mainly on measures to control water pollution from point and non-specific sources. The proposed structural measures include revegetation, drainage improvement, dredging, mine wastewater treatment, and measures for coal processing plants.

Measures to control noise, vibration, impacts to groundwater regime, emission of toxic gases including coal bed gas and exhaust from mining equipment, are not included here, as they are beyond the scope of this Project. However, these measures also have to be implemented.

(1) Development of Environmental Plan

1) General description of the program

Good planning is an indispensable part of the environmental management, although developing a good environmental plan is not trivial. Hence, the EMP adopts a 2-step approach to develop environmental plans for coal industries. First, a model environmental plan is formulated for a representative mine in the EMP area. A suggested mine for this is East Coe Sau mine, where VINACOAL is currently soliciting an international business partner for the development. In such mine, introductions of advanced environmental technologies are easier. In this stage, a few international mining experts work closely with the local mining engineers, and formulate a highly site-specific environmental plan. In the following stage, all mines formulate their own environmental plans based on the model environmental plan, and VINACOAL prepares a comprehensive environmental plan for the region. The environmental plans consist of the following parts:

- production plan

1

- wastes management plan
- rehabilitation plan

- monitoring plan
- implementation plan
- cost estimate

Some of the important considerations include:

Compliance with Environmental and Mining Regulations and Standards
 The environmental plans should be in compliance with any applicable laws, regulations, and standards.

ii) Wastes Management/Cleaner Production

A preliminary cost estimate indicated that it would cost roughly \$1-2\$ to control 1 ton of croded sediment. Hence, it is advantageous to minimize wastes as much as possible at the planning stage, before making significant investment on production and environmental measures. Some ideas to reduce wastes generation include:

Examples of Wastes Minimization Strategies

Location	Measures
Mine	- adoption of mining methods that produces less wastes (e.g., underground mining)- disposal of solid wastes to places less prone to crosion (e.g., pit dumping)- reuse of mine wastewater
Processing plant	 pre-screening of raw coal- sale of low grade coal- recycle of solid wastes (e.g., as construction material)- recycle of wastewater
Transportation system	- improvement of infrastructure- dust cover

iii) Rehabilitation Plan

All mines have to be rehabilitated before their closure. However, in practice, many mines and overburden dumps are left abandoned, and further exploitations are in progress without long-term rehabilitation plans. Hence, there is an urgent need to develop long-term and short-term rehabilitation plans.

iv) Enforcement

Mechanisms to ensure enforcement of proposed environmental plans should be built into the environmental plans. All individual coal enterprises are responsible for enforcing their environmental plans. The performance shall be monitored through the environmental monitoring programs which will be carried out internally by each enterprise and externally by DOSTE (see Chapter 20 and Chapter 21 for monitoring plan and institutional set up).

2) Cost estimate and schedule

The preliminary investigation and planning will take three years in total starting in 2000. The details of the cost estimates and schedule are given in Table 18.3.7.

Estimated Cost

Туре	Work	Cost (US\$ \times 10 ³)
Design	Design	921
To	tal	921

Note: Implementation: Year 2000-2010, before adjustment of discount rate.

(2) Pilot Project on Environmental Rehabilitation

1) General description of project

The lack of practical experiences is one of the important factors preventing the coal industries to design and implement effective environmental measures. Therefore, a pilot project is proposed to foster working experiences in designing and implementing environmental rehabilitation.

Project Size and Target

Item	Category	Unit	Without Project	With Project
	Project Area	ha		150
B 4 . (3)	Revegetation	ha		100
Project Size	Drainage System	m	11,0	000
	Wastewater Treatment	facility		1
	Denuded Area	ha	125	50
Target	SS	10° tons/year	3.8	1.7
	Erosion	103 tons/year	50	21

It was noted that UNDP Project VIE/95/003 proposed "Pilot Project on Land Reclamation" and "Pilot Project on Wastewater Treatment" which were designed to be financed through VINACOAL's environmental fund. The project proposed here is similar to these projects in spirit, although it is larger, and is designed to be financed internationally.

2) Proposed measures

Considering the trial nature of this project, the project site shall be small enough to allow controlled study, and yet large enough to verify the effectiveness of the measures to be tested. Approximately 150 ha of a mining area in Mong Duong river basin, where erosion problem is sever, is suggested for this pilot project. The project area is selected such that the following four studies can be carried out:

Proposed Rehabilitation Studies

Study	Area	Scleetion Criteria
Revegetation (permanent)	50 ha	Area to be permanently reforested including buffer area
Revegetation (temporary)	50 ha	Area to be temporarily revegetated with grass, e.g., buffer zone, area where permanent revegetation is difficult, etc.
Drainage improvement	11,000 m	Area where installation/rehabilitation of drainage is needed, e.g., perimeter of active mining zone, denuded steep slope, etc.
Wastewater Treatment	•	Near the discharge point of mine wastewater

In the first two years, a few international experts should work closely with the local engineers so that the Vietnamese engineer can learn international experiences from them. The third year is used mainly for the project evaluation, and the trained local engineers will engage in designing environmental measures in other mines.

Slope Control Slope length, angle, vegetation cover, drainage pattern, and soil characteristics are the important factors determining the extent of crosion problems. For a terrain where crosion is intense, measures such as contour banking, surface roughing, slope disks and other measures are recommended. Table below summarizes the suggested maximum slope length criteria.

Landform Design Criteria

Slope	Vertical Height	Max. Slope Length between Contour Banks
(%)	(m)	(m)
20	10	50
15	20	130
10	22	220
5	26	520
3	28	900

Source: UNDP, 1998

For slopes over 18%, the use of special precautions such as terracing, rock armouring, mulching, and other measures are recommended.

Drainage System Diversion channels shall be placed upgradient of disturbed area, along long, steep slopes, along the base or toe of disturbed area, along haul roads, and around topsoil stockpiles. The channels may be lined with grass and/or riprap, especially when the velocity in the channel is high. The density/spacing of diversion depends on the local condition. Based on the slope, average mining contour level, and other factors, the assumed average density of the diversion channel is 100 m/ha, and the estimated total length of channels including both diversions and downdrains is 11,000 m. The collected runoff is directed to check dams and other sedimentation mechanisms to control sediment, and then to downdrain structures. In the main stream, one permanent crosion control dam is constructed. In addition, temporal check dams and other sediment control mechanisms are constructed.

Mine Wastewater Treatment—In this pilot project, a facility for mine wastewater treatment is designed and tested. Before designing the treatment system, the design of the pumping system has to be reviewed, and the possibilities to reduce the amount of mine wastewater and pollutants shall be explored. For example, the wastewater may be pre-settled in the pit before pumping, or a finer strainer may be installed. To treat the water to the level of industrial wastewater discharge standard, TCVN5945-1995, a treatment system specifically designed for this purpose has to be constructed. For SS control, installation of sedimentation pond or filtering system may be necessary. For pH adjustment, anoxic lime stone drain, pH adjustment with base solution, and anaerobic wetland system are the potential technologies (Robinson and Robb, 1995). Tentatively anoxic limestone drain (see Figure below) is suggested as limestone is readily available in the area.

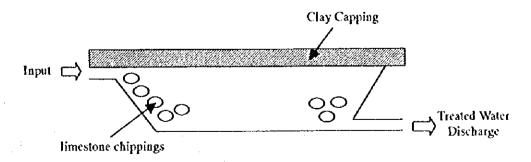


Figure 18.3.7 Schematic Diagram of Anoxic Limestone Drain

The detailed comparisons of available technologies have to be carried out in the earlier phase of the pilot study.

Revegetation In total 100 ha of the land will be selected for the revegetation studies, of which 75 ha will be used to cover denuded area, and the remaining 25 ha will be used to reinforce the degraded buffer area. Fifty ha will be used for the study of permanent revegetation with trees, and the remaining 50 ha will be used for the study of temporary revegetation with grass and/or shrub. From environmental considerations, the use of indigenous species is strongly recommended. Other promising species for permanent revegetation are Acacia, Eucalyptus, and Pine; for the temporary revegetation, Ghine Grass (Panicum maxium), and Vetiver (Vetivera sp.) may be suggested.

Cost estimate and schedule

Table 18.3.8 summarizes the estimated project costs and schedule. Because the results of this project will be essential in designing environmental measures in other areas, the project shall be initiated as soon as possible. The anticipated period for design/construction is 3 years, and the O&M costs after 2005 will be absorbed by the "Mong Duong River Basin Rehabilitation Project" and "Environmental Measures for Mine Wastewater".

Estimated Cost

Турс	Work	Cost (US $\$ \times 10^3$)	
Construction	Design	1,338	
	Ground Prep.	73	
	Drainage	200	
	Revegetation	52	
O&M O&M		166	
'Total		1,829	

Note: Implementation: Year 2000-2010, before adjustment of discount rate.

(3) Environmental Measures for Mine Wastewater

1) General description of project

The project will install water treatment system at 50 outlets of mine wastewater to keep the level of pollutants below the discharge standard (TCVN 5945-1995).

Project Size and Target

-	Item	Category	Unit	Without Project	With Project
1	Project Size	Project Area	•	all 1	oines
	Target	SS in 2010	10³ tons/year	8,88	2.82

2) Proposed measures

Design Because the general design of the wastewater treatment system is carried out as a part of the "Pilot Study on Environmental Rehabilitation", this project will mainly focus on improving the design, and implementing the system to each discharge point. The applicable industrial wastewater discharge standard, TCVN5945-1995, is given below:

Wastewater Discharge Standard

Discharge Area	Criteria	SS (mg/ <i>l</i>)	pli
Upstream of Dien Vong Water Supply Uptake	TCVN5945-1995, A	50	6.0-9.0
Other	TCVN5945-1995, B	100	5,5-9.0

The operator of the mine has to maintain the treatment facility at working condition, and regularly monitor the wastewater quality. The treated wastewater can be used to control dust, to water revegetated area, and other purposes, including, if feasible, for coal processing.

3) Cost estimate and schedule

The details of the cost and schedule are given in Table 18.3.9. The estimated total cost during 2000 and 2010 will be US\$ 2,274,000.

Estimated Cost

Турс	Work	Cost (×103 US\$)
<u> </u>	Design	58
Construction	Treatment System	1,858
0&M	O&M	360
	Total	2,218

Note: Implementation: Year 2000-2010, before adjustment of discount rate.

(4) Environmental Measures for Coal Processing Plants

1) General description of project

There are two major processing plants in the EMP area: Cua Ong Coal Processing Plant and Nam Cau Trang Coal Processing Plant. Cua Ong plant uses a combination of wet and dry technologies, and Nam Cau Trang plant uses wet technology to process coal. Considering the environmental problems at these plants, the following measures are suggested: 1) environmentally sound disposal of solid wastes, 2) improvement of drainage system to intercept SS in runoff and floor washing wastewater, and 3) dust control.

Project Size and Target

ltem	Category	Unit	Without Project	With Project
Project Size	Project Area	ha	approx.	400 ha
	Solid Wastes		environmentally	-sound disposal
Target	SS in 2010	tons/year	4,400	880

2) Proposed measures

In addition, drainage systems to capture coal particles contained in storm runoff and floor washing water has to be designed.

Solid Wastes There are a number of options to reduce the amount of solid wastes which include: 1) pre-screening at mine, 2) use of solid wastes as construction material, 3) re-screening of low grade coal, which accounts for 1/5 to 1/4 of the solid wastes for sale, and 4) improvement of transportation system. To our knowledge, Cua Ong plant recently succeeded to commercialize the low grade coal, and VINACOAL made an agreement with Taiwan to supply 200,000 tons/year of coal powder over 14 years. These measures to reduce solid wastes are particularly desirable as they often cut the overall production cost while reducing the environmental wastes. Unfortunately these measures were not thoroughly explored in this Study because essentially no information on production-side of VINACOAL's operation was available to the Study Team. However, VINACOAL is strongly urged to explore these approaches to reduce solid wastes from the production process.

Assuming that the current level of solid wastes generation continues, as much as 6.9 million m³ from Cua Ong plant and 7.7 million m³ from Nam Cau Trang plant will be produced by 2010. The estimated requirements for dumping sites are:

Estimated Areas for Future Dumping Sites

Plant	Area	Assumption
Cua Ong plant	173 ha	4 m bigh
Nam Cau Trang plant	40 ha	20 m high

Cua Ong — East Cam Pha area has the potential to be developed as an industrial/commercial area. Hence, the solid wastes from Cua Ong plant may be used to reclaim the coastal area as shown in Figure 18.3.8 provided that: 1) full feasibility study, including material testing, and careful planning are carried out, 2) full EIA is conducted, and 3) the reclamation work is done in environmentally-sound manner. The reclaimed area may be used to house the coal industry, which is to be consolidated in Cam Pha - Cua Ong area. Solid wastes management at the Nam Cau Trang site is more problematic, mainly because there is not enough space to accommodate large dumping site. For the time being, reclamation of coast appears to be inevitable. Again, the reclamation has to be done in an environmentally sound manner.

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Wastewater Although as much as 30% of the water is already recycled at these plants, the potential to further reduce the amount of water should be investigated. Examples of approaches include: 1) presercening raw coal at mine, 2) use of mine wastewater for processing, 3) further recycle of water at the processing plant, and 4) modification of processing process. The wastewater from the process is treated by coagulation reactors, and then by sedimentation ponds. The wastewater in the sedimentation ponds is allowed to infiltrate, and the sludge left in the pond is collected as coal powder (or coal mud), and sold on the domestic market. However, the process to recover coal sludge is not efficient, and the wastewater from the process is prone to overflow and pollute Bai Tu Long bay. Hence, the improvement of the treatment process is recommended. There are plans to renovate the wastewater treatment process by introducing sludge de-watering system. This way, the coal powder can be efficiently recovered and commercialized. Furthermore, these plans also reduce pollution from the processing plant. Therefore, implementation of these plans is highly recommended.

Other important sources of pollution are the wastewater generated from washing floor and the storm runoff from the plants including the stock piles and wastes dumpsites. To control these, diversions have to be installed around the plants and dumping sites, and sedimentation ponds have to be installed at all outfall points.

Assuming that the sedimentation ponds can intercept 80% of the pollution load, the pollution loads in 2010 will be reduced from 4,400 tons/year to 880 tons/year.

<u>Dust_Control</u> Dust at the processing plant, including the haul road to the processing plants, shall be controlled with high pressure sprayers and water trucks.

3) Cost estimate and schedule

Among the various measures suggested above, the costs for installation/improvement of drainage system, revegetation, dust control, and the related design were estimated here. The table below summarizes the overall project cost. The details of the cost and schedule are given in Table 18.3.10.

Estimated Cost

Туре	Work	Cost (US\$ × 10 ³)
	Design	116
	Drainage	78
Construction	Revegetation	10
	Dust Control	20
O&M	O&M	1,464
Total		1,688

Note: Implementation: Year 2000-2010, before adjustment of discount rate.

The cost estimates for other measures, including solid wastes disposal and improvement of wastewater treatment system, require detailed information which were not available to the study team.

(5) South Deo Nai Dumping Site Rehabilitation

1) General description of project

Due to its proximity to the residential area, steep slopes, and the massive size (225 meters high), the environmental impact of the South Deo Nai dumping site is one of the worst among the dumping sites in the EMP area. The crosion rate is the highest in the EMP area, and there is a risk of landslide. Considering the environmental impact of the dumping site, additional dumping must be prohibited immediately. Among the 739 ha of mining land in Cam Pha Central and Cam Pha East basins, the project will mainly rehabilitate 600 ha of the steep slope area. The main components of the project include: terracing the western wall, installation of diversion channels and downdrains on the slopes, and revegetation of the denuded area. The project is

expected to reduce the erosion rate to 1/6 of the present level (approximately 240,000 tons/year). Table below summarizes the project area, area to be rehabilitated, and anticipated pollution loads without and with the project.

Project Size and Target

Item	Category	Unit	Without Project	With Project
	Project Area	ha	739	
Project Size	Revegetation	ha	600	
	Drainage	m	33,000	
	Denuded Area	ha	671	89
Target	SS	103 tons/year	7.3	1.5
	Erosion	103 tons/year	278	40

2) Proposed measures

Design The project design shall be conducted by a team of experts including geotechnical engineers, because there is a potential of landslide. Stability analysis shall be earried out to prevent slope failure.

Slope Control Considering the steep and loose condition of the terrain, terracing or other geotechnical measure will be required to stabilize the slope. Because the east wall of the dump site has already been partially terraced, the estimated length for additional terracing work is in the order of 1.5 km. The detailed requirement for terracing shall be designed by the geotechnical engineers. Contour banking and other measure are required to control sheet flow and to create favorable condition for revegetation.

Drainage System Minimizing the risk of landslide is the first priority. Therefore, infiltration of surface runoff, which may be encouraged in other areas, shall be discouraged here. Instead, as much surface runoff needs to be collected with diversion channels constructed at the top of the terrain, at the terrace, and other places across the slope. Estimated total length of the main diversion channels is around 7.0 km, and in addition, a series of secondary channels shall be constructed along contour banks. The collected runoff is directed to downdrains, and then to the sedimentation ponds at the bottom of the slope. The outlet of the downdrains shall be protected with riprap. In addition to the surface runoff, groundwater flow may also have to be controlled by draining it to minimize the risk of landslide. To

ensure long-term effectiveness of the measure, the drainage system shall be made of concrete or other durable materials.

Revegetation It is expected that reestablishing large trees on such steep terrain is difficult. Therefore, area where establishing trees is difficult shall be temporarily covered with grass and shrub first to facilitate the development of top soil. Hydromulch method with an application rate of about 2,000 kg/ha is considered. Trees are planted along the contour using seedling method than direct seeding method. Tentatively pine and/or eucalyptus are recommended, although VINACOAL shall conduct pilot study before finally deciding the species to plant.

3) Cost estimate and schedule

The table below summarizes the project cost. The details of the cost and schedule are given in Table 18.3.11. Considering the risk of landslide, this project shall be implemented as soon as possible.

Estimated Costs

Туре	Work	Cost (US $\$ \times 10^3$)
	Design	144
	Ground Preparation	1,734
	Drainage	828
Construction	Revegetation	138
	Dust Control	0
	Dyke Construction	36
O&M	O&M	496
	Total	3,376

Note: Implementation: Year 2000-2010, before adjustment of discount rate.

(6) Mong Duong River Basin Rehabilitation Project

1) General description of project

Deo Nai – Coe Sau area in the southeast part of the basin is the most disturbed area (Figure 18.3.2) in the EMP area, and is a main source of erosion. In addition, the contribution from the Cao Son area is increasing recently. Unless environmental measures are taken, about 600 ha of land will be newly denuded by 2010. The main objective of the Mong Duong River Basin Rehabilitation Project is, therefore, to rehabilitate this area so that the denuded area in 2010 is reduced to 1,890 ha. Because "Pilot Study on Environmental Rehabilitation" rehabilitates a part of the basin, this project will rehabilitate the rest.

Project Size and Target*

Item	Category	Unit	Without Project	With Project
T	Project Area ha Revegetation** ha		3,	250
				900
Size	Drainage	m	99,000	
	Denuded Area	ha	2,413	1,890
Target	SS	103 tons/year	27.7	23.6
	Erosion	103 tons/year	946	764

Note: * Excluding the rehabilitation with "Pilot Study on Environmental Rehabilitation"

** Including temporal rehabilitation site

2) Proposed measures

Design The project area consists of subbasins with somewhat different characteristics. Southeast subbasin area, where Deo Nai and Coe Sau mines are located, has already been disturbed significantly. In this area, rehabilitation of the denuded area through drainage system improvement and revegetation is the main goal. On the other hand, Southwest-Central subbasin area, where Cao Son, Khe Cham, Mong Duong and other mines area located, will be developed further. In this area, more emphasis shall be placed on contemporaneous rehabilitation.

<u>Drainage System</u> Because both active mining area and rehabilitated area need drainage systems, the following criteria are used to prioritize the target area:

- intensity of erosion (see Figure 18.3.3 for the area where the potential of erosion is high)
- vulnerability of the area to crosion (e.g., newly planted trees and grass have to be protected from crosion)
- production plan

The plan is to construct 900,000 m of diversion channels, which will be able to cover roughly 900 ha with the channel density of 100 m/ha. The actual design of the drainage system depends strongly on the local topography, discharge pattern, soil characteristics, and other factors, and steep terrain needs higher channel density. The collected runoff shall be directed to check dams and other sedimentation mechanisms to control sediment. In the main streams, 10 permanent erosion control dams are constructed. In addition, temporal check dams and other sediment control mechanisms are constructed throughout the basin.

Slope Control Surface roughing, slope disks and other measures are recommended to control runoff, and to create favorable condition for revegetation.

Revegetation The basin-specific environmental goal is the reduction of the denuded area to 1,890 ha by 2010. To achieve this, 600 ha of the denuded area has to be revegetated through this project and "Pilot Project on Environmental Rehabilitation". Assuming that the pilot study revegetates 75 ha of the denuded area, this project shall revegetate about 525 ha of the denuded area. Because the basin is already highly disturbed, even temporary revegetation with grass and shrub should be considered. In addition, vegetation in crucial areas, such as along streams and in the buffer area, has to be reinforced. The requirement for this is estimated at 350 to 400 ha.

<u>Dust Control</u> Water trucks are used to control dust along the haul roads. In addition, high-pressure sprayers are installed strategically.

3) Cost estimate and schedule

The details of the cost and schedule are given in Table 18.3.12. The table below summarizes the estimated costs. Mong Duong River basin is already highly disturbed. Hence, this project shall be carried out as soon as practically possible.

Estimated Costs

Туре	Work	Cost (US\$ \times 10 ³)
	Design	360
	Ground Preparation	1,242
	Drainage	530
Construction	Revegetation	323
	Dust Control	473
	Dyke Construction	41
O&M O&M		1,423
Total		4,392

Note: Implementation: Year 2000-2010, before adjustment of discount rate.

(7) Dien Vong Basin Rehabilitation Project

1) General description of project

This area is characterized by the existence of relatively new, small mines, such as Khe Tam, Nga Hai, and Ha Rang along the southwest tributary developed in the last 10 years. In addition, there are some mines, such as Suoi Lai, Cao Thang, and

Ha Tu in the north of Ha Tu basin. Except Ha Tu mine area, mining activities are scattered, and the pollution loads per unit area are not high. However, due to the large size of the basin, and the anticipated rapid increase in denuded area in the future, this basin is going to contribute to 37% of the total SS from coal-mine related non-specific sources in 2010. Hence the project will mainly focus on establishing contemporaneous rehabilitation in the newly developed area.

Project Size and Target

Item	Category	Unit	Without Project	With Project
Project Size	Project Area	ha	6,750	
	Revegetation*	ha	1,500	
•	Drainage	nı	165,000	
	Denuded Area	ha	2,694	1,720
Target	SS	10° tons/year	32	23
	Erosion	103 tons/year	769	508

Note: * Including temporal rehabilitation site

2) Proposed measures

Design Considering the future development of this area, emphasis shall be placed on minimizing the denuded area, top soil management, and contemporaneous rehabilitation. The areas where concentrated efforts are needed are the northern area of Ha Tu basin and areas upstream of the Dien Vong water supply uptake.

Drainage System The suggested total length of the drainage channels (diversions and downdrains) is 16,500 m, which can cover approximately 1,500 ha of the area where erosion is intense. In the main streams, 11 permanent erosion control dams are constructed. In addition, temporary check dams are constructed throughout the basin.

Slope Control In the past, top soil was not properly managed, which made revegetation difficult and costly. Therefore, for the newly developed sites of approximately 1,000 ha, the top soil shall be stored separately to be used later, or used for rehabilitation of denuded area.

Revegetation To meet the basin-specific environmental target, therefore, 1,500 ha will be revegetated. The prime target areas for revegetation are the Southeast tributary and the north of Ha Tu basin. About 1,000 ha is used to rehabilitate

denuded area. In addition, vegetation coverage in the upstream area of Dien Vong reservoir has to be reinforced to protect the reservoir.

Dust Control Water trucks and high-pressure sprayers are used to control dust along the haul roads. Considering the remoteness of the basin, the direct impact to residents will be small. Therefore, the allocation of resources for dust control is relatively small compared to the ones in other basins.

3) Cost estimate and schedule

The details of the cost and schedule are given in Table 18.3.13. The table below summarizes the estimated costs.

Estimated Cost

Type	Work	Cost (US $\$ \times 10^3$)
	Design	332
	Ground Preparation	1,050
	Drainage	754
Construction	Revegetation	571
	Dust Control	264
	Dyke Construction	22
O&M	O&M	1,146
Total		4,139

Note: Implementation: Year 2000-2010, before adjustment of discount rate.

(8) Ha Tu Basin Rehabilitation Project

1) General description of project area

Ha Tu basin is not as large as Mong Duong and Dien Vong basins. However, over 60% (790 ha) of the basin is already denuded, and the crosion rate is high. Therefore, the main objective of this project is to minimize denuded area as much as possible.

Project Size and Target

ltem	Category	Unit	Without Project	With Project
Project Area ha		1,2	275	
Project Size	Revegetation*	ha	400	
	Drainage	m	44,000	
	Denuded Area	ha	1,022	790
Target	SS	103 tons/year	11	9
	Erosion	103 tons/year	469	366

Note: * Including temporal rehabilitation site

2) Proposed measures

Design This area is highly disturbed. Hence, vegetation has to be established as soon as possible. Installation of diversions are another effective measure to control erosion from already denuded area.

Drainage System Installation of properly designed drainage channel network is probably the most effective measure to control crosion in area under use, such as mining area and dump sites. Therefore, 40,000 m of diversion channels is installed in the basin, which will be able to cover roughly 1/3 of the basin. Diversion channels shall be placed upgradient of disturbed area, along long, steep slopes, along the base or toe of disturbed area, along haul roads, and around topsoil stockpiles. The collected runoff shall be directed to check dams and other sedimentation mechanisms to control sediment, and then to downdrain structures. In the main stream, 5 permanent erosion control dams are constructed.

Slope Control Terracing of 600 m is considered to stabilize Ha Tu dump. Because the top soil in large area is already lost, it will be difficult to establish permanent vegetation right away. Hence, top soil may have to be brought in from other areas. Contour banking, surface roughing, slope disks, and other measures will also help control erosion and provide favorable condition for revegetation.

Revegetation The priority should be placed to cover as much denuded surface as possible even temporarily with grass or shrub if establishing permanent vegetation is difficult. The suggested total revegetation area is 400 ha. For the revegetation of steep area, hydromulch method may be used.

3) Cost estimate and schedule

The details of the cost and schedule are given in Table 18.3.14. The table below summarizes the estimated costs. Ha Tu basin is already highly disturbed. This project shall be carried out as soon as practically possible.

Estimated Cost

Туре	Work	Cost (US $\$ \times 10^3$)
	Design	360
	Ground Preparation	556
	Drainage	245
Construction	Revegetation	158
1	Dust Control	89
İ	Dyke Construction	20
O&M	O&M	392
	Total	

Note: Implementation: Year 2000-2010, before adjustment of discount rate.

(9) Hong Gai North Basin Rehabilitation Project

1) General description of project area

Located in the north of the inhabited area of Hong Gai, this is one of the areas where people are exposed to the direct impact of mining activities. Considering the future expansion of the urban area, the conflict between mining industry and urban development will grow further. Therefore, the project aims at isolating the environmental impacts of coal mining activities to the urban area.

Project Size and Target

Item	Category	Unit	Without Project	With Project
	Project Area	ha	1,275	
Project Size	Revegetation*	ha	150	
	Drainage	13)	16,500	
Target	Denuded	ba	333	200
	SS	103 tons/year	4.4	2.9
	Erosion	103 tons/year	111	70

Note: * Including temporal rehabilitation site

2) Proposed measures

Design The prime target areas of the project are the area around Ha Lam mine and along the haul roads to Hong Gai and Nam Cau Trang. These areas are likely to be urbanized further in the future. Therefore, the design should be consistent with the urban development plan.

Drainage System Diversion channels are constructed mainly in denuded area in Ha Lam mine. Tentatively installation of 15,000 m of diversion channels and 1,500 me of downdrains is proposed. In the main stream, a few permanent erosion control dams are constructed.

<u>Slope Control</u> Surface roughing, slope disks, and other measures can be applied to control erosion and to provide favorable condition for revegetation. Mulching is also recommended.

Revegetation The total areas to be revegetated will be 150 ha of which 100 ha will be revegetated permanently with trees. The area to be revegetated shall be designed strategically to protect inhabited area from mining activities including dust problem. Denuded area near residential area has the highest priority to be vegetated. In addition, area along the haul roads and rivers has to be revegetated.

3) Cost estimate and schedule

The details of the cost and schedule are given in Table 18.3.15. The table below summarizes the estimated costs.

Estimated Cost

Турс	Work	Cost (US\$ \times 10 3)
	Design	104
	Ground Preparation	84
0	Drainage	92
Construction	Revegetation	52
	Dust Control	45
	Dyke Construction	0
O&M	O&M	153
	Total	530

Note: Implementation: Year 2000-2010, before adjustment of discount rate.

(10) Cam Pha West Basin Rehabilitation Project

1) General description of project area

This area is located north of Cam Pha town, and there is Tay Khe Sim mine in the basin. The mining activity is minor, and the environmental condition is much better than the one in the neighboring South Deo Nai dumping site. However, the south slope is steep and is prone to intense erosion once the surface vegetation is denuded. For this area, the project focuses on revegetating the denuded area and buffer area. The target is to reduce the denuded area to 40 ha by 2010.

Project Size and Target

Item	Category	Unit	Without Project	With Project
	Project Area	ha	125	!
Project Size	Revegetation*	ha	50	
,	Drainage	m	5,100	
	Denuded Area	ha	89	40
Target	SS	103 tons/year	1.1	0.4
	Erosion	103 tons/year	50	23

Note: * Including temporal rehabilitation site

2) Proposed measures

Design The area is not intensively mined. However, if the area is not managed properly, the impact will directly affect the northern part of Cam Pha town. Therefore, further disturbance of surface shall be prohibited, as any disturbance on such steep slope could cause large irreversible impact, and rows of dense vegetation cover has to be established across the slope.

Drainage System Diversion channels are constructed across the slope, and collected runoff shall be transported safely down the slope with the downdrain. At the bottom of the down drain, sedimentation pond is constructed to settle the sediment.

Slope Control Major cut/fill works are not recommended on steep slopes, unless they are required to stabilize the slope. Instead, a number of small contour banks may be constructed across the slope, and diversion channels are installed along the contour banks.

Revegetation In principle, the entire terrain shall be revegetated permanently. In particular, the existing denuded area should be covered up as soon as possible to prevent the crosion problems to progress. The existing vegetation on the slope needs to be reinforced to establish densely vegetated buffer strips across the slope.

<u>Dust Control</u> Dust is controlled by establishing vegetation.

3) Cost estimate and schedule

The details of cost estimation and schedule are found in Table 18.3.16. The table below summarizes the estimated costs.

Estimated Cost

Type	Work	Cost (US $\$ \times 10^{1}$)
	Design	20
	Ground Preparation	24
	Drainage	37
Construction	Revegetation	26
	Dust Control	0
	Dyke Construction	0
0&M	O&M	38
	Total	145

Note: Implementation: Year 2000-2010, before adjustment of discount rate.

(11) Cua Ong Basin Rehabilitation Project

1) General description of project area

This area is characterized as a haul route of coal to processing plant and coal ports. In addition, the impact of mining activities in the Mong Duong river basin is reaching this basin. Therefore, dust control, revegetation of buffer area, and erosion control of dumping sites are the main components of the project.

Project Size and Target

Item	Category	Unit	Without Project	With Project	
	Project Area	ha	550		
Project Size	Revegetation*	ba	110		
	Drainage	m	12,100		
	Denuded Area	ha	218	140	
Target	SS	103 tons/year	2.6	1.8	
	Erosion	103 tons/year	84	56	

Note: * Including temporal rehabilitation site

2) Proposed measures

Design There are not many mines in the project area, although the impacts of mining activities, especially overburden dumping, are reaching to this basin. Hence, the reinforcement of buffer area and management of dumping area are the main components of the project.

<u>Drainage System</u> Diversion channels and sedimentation systems shall be placed mainly in the dumping site area and along haul roads. The proposed total length of diversions is 11,000 m. The collected runoff is directed to check dams and other sedimentation mechanisms to control sediment, and then to downdrain structures.

In the main stream, two permanent crosion control dams are constructed downstream of major dumping sites.

7

Slope Control Contour banking, slope disks are among the main measures for slope control. At this point, terracing of dumping site is not considered, because the bottom of the major dump site is not densely inhabited. Nevertheless, some dumping sites are large, and may require terracing in the future.

Revegetation Vegetation shall be reestablished along the haul roads to control dust. In addition, revegetation downstream of the dumping area has to be reinforced. The total revegetation area is 110 ha, and all of it will be permanently revegetated. Through the revegetation program, the size of the denuded area is reduced to below 140 ha by 2010.

3) Cost estimate and schedule

The details of cost estimation and schedule are found in Table 18.3.17. The estimated costs are summarized below.

Estimated Cost

Type	Work	Cost (US $\$ \times 10^3$)
	Design	112
	Ground Preparation	61
_	Drainage	75
Construction	Revegetation	61
	Dust Control	45
	Dyke Construction	0
O&M	O&M	140
Certif	Total	494

Note: Implementation: Year 2000-2010, before adjustment of discount rate.

(12) Dredging Project

1) General description of project area

According to our estimate, as much as 2 million tons of sediment is eroded every year. While not all of the 2 million tons is reaching the rivers and seas, a substantial amount is filling-up rivers, reservoirs, and irrigation systems, and there are occasional problems of limited landslides in rainy season. Because denuded area is the main source of crosion, rehabilitation of denuded area, as proposed above, will significantly reduce the crosion in the long run. However, it will take time before

the proposed measures start to show the benefit. Meanwhile, the deposited sediment has to be periodically dredged out from critical water courses, such as rivers and irrigation channels.

Project Size and Target

Item	Category	Unit	Without Project With Project	
Project Size	Project Area	ha	Affected Area	
Target	Dredging	tons/year	0.6 - 0.8 million	

2) Proposed measure

<u>Design</u> Dredging works are to be designed every year based on the urgency of dredging works. This includes emergency dredging works in rainy season.

<u>Dredging</u> QNPC is urged to conduct studies to estimate the exact requirement for dredging work. The tentatively set dredging requirement is 0.80×10^6 tons/year or 0.50×10^6 m³/year until 2005. As the effect of the proposed rehabilitation project starts to show, the requirement will gradually decrease over the years.

3) Cost estimate and schedule

Dredging cost is highly dependent on the location of the sediment, disposal site, etc. Based on the current dredging operations, the estimated overall unit cost is in the order of US\$ 2/m³ for dredging and reconstruction of river bed. The details of the cost estimates and schedule are found in Table 18.3.18.

Estimated Cost

Турс	Work	Cost (US\$ \times 10 ³)
Construction	Design	1,265
	Dredging	12,000
7	13,265	

Note: Implementation: Year 2000-2010, before adjustment of discount rate.

18.3.6 Summary of Proposed Environmental Measures

The proposed environmental measures and the anticipated reduction of pollutants are summarized below.

Summary of Proposed Measures and Anticipated Reductions of Pollutants in 2010

·			Component		Reduction in 2010	
No.	Project	Revege.	Drain.	Dust	Erosion	SS
		ha	m		103 ton/yr	10 ³ ton/yr
1	Environmental Plans	•	-	-		.
2	Pilot Study on Rehabilitation	100	11,000	Δ	29	2.1
3	Measure for Mine Wastewater	-	50,000	-	l	6.1
4	Measures for Processing Plants	90	11,000	0		0.9
5	South Deo Nai Dumping Site	600	33,000	0	238	5.9
6	Mong Duong River Basin	900	99,000	0	205	4.1
7	Dien Vong River Basin	1,500	165,000	0	261	9.9
8	Ha Tu River Basin	400	44,000	0	103	2.2
9	Hong Gai North Basin	150	16,500	0	40	1.5
10	Cam Pha West Basin	50	5,100	Δ	27	0.7
11	Cua Ong Basin	110	12,100	0	28	0.7
12	Dredging	-	•	-	800	-
	Total	3,900	407,700		1,731	34.1

Note Revege.: Area to be revegetated permanently or temporarily

Drain.: Total length of diversions and downdrains

O: Dust control with high pressure sprayers, water truck and revegetation

△: Dust control with revegetation

The projects are expected to reduce 1.73 million tons/year of crossion and 34×10^3 tons of SS/year in 2010 compared with the case that no environmental measures were taken.

The estimated costs are summarized below.

Summary of Estimated Project Costs (Year 2000-2010)

No.	Project	Cost (US $\$ \times 10^6$)	%
1	Environmental Plans	0.9	2.6
2	Pilot Study on Rehabilitation	1.8	5.2
3	Measure for Mine Wastewater	2.2	6.3
4	Measures for Processing Plants	1.7	4.9
5	South Deo Nai Dumping Site	3.4	9.8
6	Mong Duong River Basin	4.4	12.6
7	Dien Vong River Basin	4.2	11.9
8	Ha Tu River Basin	1.8	5.2
9	Hong Gai North Basin	0.5	1.5
10	Cam Pha West Basin	0.1	0.4
11	Cua Ong Basin	0.5	1.5
12	Dredging	13.3	38.1
	Total	34.8	100

Note: Implementation: Year 2000-2010, O&M cost after 2010 not included, before adjustment of discount rate

The total cost will be about US\$ 35 million during 2000 to 2010. The largest cost will be needed for the dredging project. Due to the large sizes of basins, Mong Duong River Basin Rehabilitation Project and Dien Vong River Basin

Rehabilitation Project will cost more than the measures for other basins. The measures for point sources, i.e., Environmental Measures for Mine Wastewater and Environmental Measures for Processing Plants, will cost US\$ 3.9 million or 11.2% of the total cost.

18.4 Environmental Measures for Tourism

18.4.1 Present and Future Tourism Activities

(1) Tourism Attractions

The following locations are the major tourism areas in the EMP area (see Figure 18.4.1).

1) Ha Long bay and World Heritage

Ha Long Bay is one of the most famous tourist destinations in Victnam. For its aesthetic seascape, the area has been designated as a natural beauty spot by the Central Government (Decision No. 313-VH/QD issued in 1962), and was inscribed on the World Heritage List of UNESCO in 1994. Major tourism attractions in the bay include caves, islets with peculiar shapes, and beaches.

Caves: Islands and islets in Ha Long bay predominantly consist of limestone, and there are many stalactite caves. Famous caves in the bay include Dong Thien Cuong (Heaven Palace grotto), Dong Hoa Cuong (Marble grotto), Hang Trong (Drum cave), Dong Tam Cung (Tripple Palace grotto) and Dong Lau Dai (Castle grotto). These caves are managed by the Ha Long Bay Management Board (HLMB) for tourism activities.

Islets: Due to the steep topography, most islands and islets in the bay are not easily accessible, and do not provide large area for tourism activities. However, because of their peculiar shapes, they are attractions for sight seeing from tourism boats. Examples of famous islands include Hon Dua (Chopsticks islets), Hon Ga Troi (Fighting Coes islets), Hon Lu Huong (Incense Burner islet) and Hon Dau Nguoi (Man's head islet).

Beaches: Because of its geological condition, there are not many beaches in the World Heritage area. Known beaches include the Ti Top beach (artificial beach), Soi Sim Beach, and Ba Trai Dao Beach.

2) Bai Chay area

Bai Chay is the tourist center of the Ha Long bay area. Most of the hotels for tourists are concentrated in this area, and there are numerous restaurants and souvenir shops. Bai Chay Beach is the most popular beach in the area, and an entertainment center is being developed along the beach.

3) Tuan Chau island

The Tuan Chau island is one of few islands that is close to the mainland, and has relatively that topography. These conditions make this island an ideal place for tourism development. Although the infrastructure, such as electricity and water supply, is not sufficient at the moment, there is a major project to develop Tuan Chau island as a major tourism destination. As of February 1999, the causeway to the island is under construction.

4) Cua Ong temple

Although it is not as famous as the Ha Long bay or the Yen Tu relic, 125,000 people visited Cua Ong temple in Cam Pha in 1994 (QN Dept. Tourism, 1994).

5) Cat Ba island

The Cat Ba island region consists of a large island called Cat Ba (28,500 hectares) and about 400 small islands. It is located in the Cat Ba District of Hai Phong Province. The Cat Ba island region is known for its biodiversity, and was designated as a National Park in 1986. The total area of the National Park is 26,300 hectares; approximately 17,300 hectares are on the Cat Ba island, and 9,000 hectares are in the areas of smaller islands. It has been estimated that about 45,000 tourists (35,000 domestic, 10,000 international) visited the National Park in 1994 (EVS, 1996).

(2) Number of Tourists

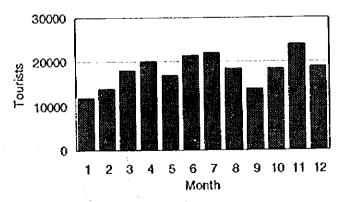
Currently the Ha Long area receives roughly 300,000 tourists a year. The number of tourists is expected to increase significantly in the next 10 years, and will exceed 1.5 million tourist/year by 2010 (Quang Ninh Department of Tourism, 1998; See Chapter 13). The major tourism spots in the World Heritage today are limited in the northwest area of the bay (e.g., Dau Go Island). This is partly because the existing tourism boats are not powerful enough to transport tourists far away from the coast. However, the area is getting over-crowded with tourists, and the number of speed boats are increasing. To meet the tourism demand, HLMB has plans to expand tourism area to south and east all the way to Ngoe Vung island and Quan Lan island in Van Don District (see Figure 18.3.1). The table below summarizes the anticipated number of tourists at the major tourism spots.

Anticipated Number of Tourists at Major Tourism Spots

			(Unit: ×103 tourists/year		
Area	1998	2000	2005	2010	
Dau Go	380	500	700	900	
Titop	80	150	180	200	
Soi Sim	1	100	250	300	
Lont Bo	50	100	300	500	
Quan Lan	2	10	100	200	

Source: HLMB, 1999

Figure below shows the monthly distribution of tourists in 1997. The distribution of tourists is relatively flat, with peaks in summer and late fall.



Source: QN Dept. Tourism, 1998 Monthly Distribution of Tourists to Ha Long (1997)

(3) Infrastructure

1) Transportation for tourism

The bad road condition from Hanoi and from Mong Cai (Chinese border) has been attributed to the main limiting factor of tourism development in the past. However, the road condition will be significantly improved as the project to improve Road 18A is completed in a few years (see Chapter 13). The number of tourism boat has increase significantly during 1990 (10 boats) to 1995 (120 boats). The number of boats is expected to increase further in the future.

2) Accommodation

In 1997, there were roughly 2,300 hotel rooms in the Province, of which 1,500 rooms qualified for international visitors (Dept. Tourism, 1998). Currently, the number of hotels is increasing rapidly, and by 2000, the number of hotel rooms is expected to reach 3,000. By 2010, it is anticipated that as much as 7,000 rooms will become available.

3) Utilities

Currently water in the Bai Chay area is supplied from Dong Ho intake in Hoan Bo district. The theoretical supply capacity is about 20,000 m³/day. According to an official from the Dong Ho water supply plant, there is a plan to construct another dam in the area, and the supply capacity will be increased to 120,000 m³/day. With this increase in supply capacity, the water demand for tourism will be met. However, the distribution network needs improvement. The extent of sewage and solid wastes disposal in Bai Chay area is limited, and is a source of major environmental problems. With the anticipated increase in tourists, the service capacities have to be increased soon, as discussed in Section 18.2.

Several major tourism spots in World Heritage, such as Dau Go Cave, and Ti Top Island, have berths and toilets. However, most of the islands do not have any tourism facilities at all. With the increase in tourists, these islands will also need basic tourism facilities in the future.

4) Major development projects

To accommodate increasing number of tourists, QNPC plans to make Bai Chay—Hung Tang area a major tourism area. Some of the major development projects include Thanh Nien Tourism Center, Tuan Chau Island Tourism Complex, and Development of Yen Lap Lake Area (Dept. Tourism, 1998). Recently the entertainment complex in Bai Chay has opened, and the first phase of the Hung Tang area reclamation has been carried out. The construction of the causeway to Tuan Chau Island is nearly done. By 2010, the rehabilitation of Road 18A and the construction of Bai Chay Bridge will significantly improve the accessibility from Hanoi as well as from the Chinese border. The 2nd Phase reclamation of Hung Tang area will be carried out, and Tuan Chau Island will be developed as a major tourism center. The World Heritage area also expects a surge of tourism, and there are plans for improvement of tourism facilities in major caves and beaches, development of Quan Lan area, and development of Bai Tho Mountain for tourism (HLMB, 1998).

18.4.2 Present and Future Environmental Problems

The existing environmental problems associated with tourism are limited, because the number of the tourists is still relatively small. The most serious problem is the unsanitary condition of Bai Chay Beach area, which is polluted by discharge of untreated sewage from the hotel district. With the significant increase in tourism, the environmental problems will intensify in the future. The anticipated major environmental issues include:

(1) Solid Wastes

The issues of solid wastes generated from the inland sources, such as hotels and entertainment facilities, have been discussed in Section 18.2. Therefore, this section focuses on the solid wastes in the sea area. There are two major sources of solid wastes associated with tourism activities in the sea area: tourism boats and tourism islands.

Currently solid wastes generated on a tourism boat is collected by the boat operators, and is brought to a garbage bin at a wharf. However, a large amount of garbage is also discarded to the sea. The solid wastes released on tourism islands are collected by HLMB, and brought back to the land for disposal by sanitation company. HLMB also dedicates three boats to collect floating garbage on the sea.

There are no data about the amount of solid wastes generated/collected in the sea area. The estimated peak solid wastes generations on tourism boats and islands are given below, assuming that tourists spend three hours on boats and three hours on islands. Because, they spend approximately the same time on the islands and on the boats, approximately the same amounts of solid wastes are generated at these sources.

Generation of Solid Wastes on Tourism Boat & Island

	Unit	Present	2010
per capita generation	kg/tourist/site	0.11	0.14
peak number of tourists	tourist/day	750	9,500
total load (boat)	kg/day	75	1,330
total load (island)	kg/day	75	1,330

(2) Wastewater

According to the local regulation, tourism boats are supposed to have holding tanks for wastewater. However, because there is no place to discharge wastewater in environmentally-sound manner, the wastewater is dumped directly to the sea. On major tourism islands, such as Dao Go and Ti Top, HLMB already placed toilets, and wastewater is managed by HLMB. However, the number of the facilities is limited, and many islands do not have proper sanitation facilities. The estimated the peak loads of wastewater from tourism boats and islands are as follows:

Generation of Wastewater on Tourism Boat & Island

	Parameter	Unit	Present	2010
peak to	prists/day	tourist/day	750	9,500
locat	per capita generation	m³/tourist	0.01	0.01
total generation	m³/day	7.5	95	
ieland	per capita generation	m³/tourist	0.025	0.025
island	total generation	m³/day	19	240

(3) Other Environmental Problems

In addition to the sanitation problems in tourism spots, the direct impacts of tourist activities to environmental resources, which is protected under the local environmental regulation, have been noted. Table 18.4.1 shows the examples of direct impacts, such as damage to coral reefs and stalactite, reported by HLMB. In reality, numerous violations appear to be taking place, and only a limited number of cases are controlled. Other environmental problems include uncontrolled development and over-development of tourism area. Because the tourism development in the area is limited, these problems are still minor. However, in the future, the tourism development needs careful control.

18.4.3 Environmental Targets for Tourism

(1) Requirements

To set specific goals for the environmental measures, the following requirements were taken into consideration.

1) Environmental laws and regulations

Tourism industries shall comply with environmental laws and regulations including the sanitation requirement, license condition for tourism boat operation, and Guidelines on the Protection of Ha Long Bay Environment (Circular No. 291 TT/KCM of MOSTE).

2) Regional environmental requirements

The EMP sets environmental areas and environmental conservation criteria (see Chapter 5). Tourism development has to be done in accordance with these requirements.

(2) Environmental Targets

Based on these considerations, the following environmental targets specific to the environmental measures for tourism were developed.

Environmental Measures for Tourism : Goals

Category	Target
Planning	Development of Tourism Management Plan
Solid Wastes	Essentially 100% collection and disposal of solid wastes from
	tourism boats & islands
Wastewater	Essentially 100% collection and disposal of wastewater from
	tourism boats & islands
Natural Resource Protection	Doubling patrolling capacity

18.4.4 Suggested Environmental Program and Projects

(1) Development of Environmental Management Plans for Tourism

1) General description

Tourism is in the early stage of development, and good planning probably is the most effective tool to achieve sustainable tourism. Environment is an important component of sustainable tourism, and environmental considerations shall be built into the comprehensive tourism management plan.

2) Proposed programs

Land Use Special attention should be paid to unauthorized reclamation of coastal area for tourism development, development without proper sanitary measures, and development of tourism spots in World Heritage area. Detailed siting plan for tourism enterprises have to be developed jointly by Department of Tourism, Department of Construction, Department of Planning and Investment, Ha Long Bay Management Board, DOSTE, and other relevant organizations.

Sanitation All newly constructed tourism facilities shall have properly constructed and maintained drainage to public sewer system. If the facility is constructed at a place far from the existing sewer system, the facility shall be connected to the local wastewater treatment system or install in-house water treatment system.

Natural Resources Education is a key approach to prevent further destruction of natural resources by tourists and tourism industries. It is recommended that a good education/public awareness program is developed and implemented as a part of the "Environmental Management Plan for Tourism".

Monitoring In tourism, environmental quality is ultimately judged by the subjective standards of the tourists, tourism operators, and local residents. Therefore, to make sure that tourists' are satisfied with the environmental condition, related organizations are urged to monitor the tourists' impression about the regional environment. Such data will help identify potential problems that prevent the development of sustainable tourism. The monitoring may be carried out as a part of the general tourism management activities. Nevertheless, environmental experts from DOSTE shall help Department of Tourism, Department of Culture and Information, HLMB, and other related organization to develop tourism monitoring plan that can capture the tourists' perception of the environmental quality. The results of the sustainable tourism monitoring will also help formulate an integrated strategy for environmental administration. The table below summarizes important indicators of sustainable development.

Examples of Core Indicators of Sustainable Development

No.	Indicator	Example UCN Index		
1.	Site Protection			
2.	Stress	Number of tourists (per annum and per peak month)		
3.	Use Intensity	Intensity of use in peak period (persons/ha)		
4.	Social Impact	Ratio of tourists to locals (peak and over time)		
5.	Development Control	Environmental review procedure, formal controls over development of site and use densities		
6.	Wastes Management	Percentage of sewage from site receiving treatment		
7.	Planning Process	Existence of organized regional plan for tourists destination region		
8.	Critical Ecosystem	Number of rate/endangered series		
9.	Consumer Satisfaction	Level of satisfaction by visitors (questionnaire-based)		
10.	Local Satisfaction	Level of satisfaction by locals (questionnaire-based)		
11.	Tourism Contribution	Proportion of total economic activity generated by		
	to Local Economy	tourism only.		

Source: WTO, 1995

3) Cost estimate and schedule

The details of the cost estimate and the schedule of the program are given in Table 18.4.2. The program will cost about US\$ 75,000.

Estimated Cost

Туре	Work	Cost (US $\$ \times 10^3$)	
Design	Design	75	
Te	Total		

Note: Implementation: Year 2000-2010, before adjustment of discount rate.

(2) Improvement of Sanitary Condition on Tourism Boats and Islands -- Phase 1

1) General description of the project

Lack of sanitation is the main environmental problem associated with tourism activities, both inland and sea area. Therefore, the sanitary conditions in the tourism areas have to be improved as soon as possible. Because the improvement of sanitation conditions in the inland area has already been discussed in Section 18.2, this section proposes measures to improve sanitation condition in the sea area, i.e., tourism boats and tourism islands. The overall goal of the project is essentially 100% collections of solid wastes and wastewater from tourism boats and islands by 2010. The estimated peak requirements in 2010 are:

Estimated Peak Loads of Solid Wastes and Wastewater in 2010

Туре	Unit	Tourism Boat	Island
Solid Wastes	tons/day	1,330	1,330
Wastewater	m³/đay	95	240

The project will achieve the goal in two phases, so that the project can deal with the demand of wastes collection and disposal in flexible manner.

2) Proposed measures

<u>Design</u>: A series of site surveys shall be carried out to design sanitation facilities, including collection boats, and toilets on islands.

<u>Wastewater Collection from Tourism Boats</u>: Wastewater generated on tourism boats shall be collected at mobile and stationary service stations placed strategically at convenient places.

Mobile Service Station: By 2002, four boats equipped with pumps and holding tanks will be procured for wastewater collection services. The collection boats shall be placed at major wharves, floating gas stations, and other convenient places. The collected wastewater shall be pumped up to the domestic sewer line from the stationary service stations.

Stationary Service Station: By 2003, two wastewater collection system equipped with pump shall be installed at major wharves for stationary collection of

wastewater. The collected wastewater shall be pumped up to the domestic wastewater sewer line.

Waste Oil Collection: Containers to collect waste oil generated from tourism boats shall be placed at all mobile and stationary service stations for easy disposal of waste oil.

Wastewater Collection from Islands: Eight toilets are constructed throughout the popular tourism islands. The suggested locations include Sung Sot Cave, Soi Seam Beach, Me Cung Sea Park, Trang Luoi Liem Beach, Ngoe Vung Beach, and other areas where toilets are needed. As far as the treatment of wastewater is concerned, sequencing batch reactor is preferable. However, considering the requirements for electricity and maintenance, septic tank with filter was considered as an alternative for islands with no beaches. The septic tank has to be properly maintained and emptied regularly with a boat dedicated for this task. The effluent needs to be disinfected. If it is difficult to construct a facility, or if there is a concern for contamination of bathing beach, portable toilets may be placed instead.

Solid Wastes Collection from Tourism Boats: It is the responsibility of boat operators to collect all garbage generated on their boats. The collected wastes shall be put into a garbage collection bin strategically placed at all wharves. Garbage collection service by the Sanitation Company shall be provided everyday.

Solid Wastes Collection from Islands and Sea: HLMB has 3 boats dedicated to collect solid wastes from the World Heritage area. However, HLMB is facing the limitation of current operation of solid wastes collection due to the lack of staff and resources. The most important approach may be to educate and encourage the tourists to bring back their wastes. In addition, the solid wastes collection capability of HLMB has to be reinforced. In Phase 1, two boats with reasonable mobility shall be purchased to collect solid wastes from tourism spots in the World Heritage area (including floating solid wastes). The collected solid wastes shall be brought to a designated solid wastes disposal site (possibly a designated port or island such as Hong Doe Island) and disposed of by the Sanitation Company.

3) Responsibilities

The table below summarizes the suggested responsibilities for collection and disposal of wastewater and solid wastes.

Source, Collection and Disposal of Wastewater

Source	Collection Method	Responsibility
Tourism boat	Boat Operator, Sanitation Company	Collection: Boat operators Disposal: Sanitation Company
Islands	HLMB	Collection: HLMB Disposal: Sanitation Company

Source, Collection and Disposal of Solid Wastes

Source	Collection Method	Responsibility
	Collection by tourism boat operators → designated bin at wharf	Collection: Boat operators Disposal: Sanitation Company
Islands	Collection by HLMB officers designated disposal site	Collection: HLMB Disposal: Sanitation Company
Sea (floating)	Collection by HLMB officers →designated disposal site	Collection: HLMB Disposal: Sanitation Company

4) Cost estimate and schedule

The details of the cost estimates are given in Table 18.4.3. The estimated costs are summarized below. The Phase 1 will be initiated in 2000, and terminated in 2002, followed by Phase 2 from 2003.

Estimated Cost

Type	Work	Cost (US\$ × 103)
	Design	29
Construction	Collection Boat	482
O&M	O&M	1,000
	l'otal	1,511

Note: Implementation: Year 2000-2010, before adjustment of discount rate.

(2) Improvement of Sanitary Condition on Tourism Boats and Islands - Phase 2

1) General description of the project

The Phase 2 of the "Improvement of Sanitary Condition on Tourism Boats and Islands" is the continuation of the Phase 1 to meet the wastes collection targets set for 2010 (see Section on Phase 1 project for the targets).

2) Proposed measures

The proposed measures are essentially the same as the ones in Phase 1. Additionally, 3 mobile stations and 2 stationary stations for wastewater collection from tourism boats, 1 boat for wastewater collection from islands, 2 boats for solid wastes collection from islands, and 12 toilets will be constructed during 2004 to 2007.

3) Cost estimates and schedule

The table below summarizes the estimated costs (see Table 18.4.4 for details). The project will be initiated in 2003.

Estimated Cost

Туре	Work	Cost (US $\$ \times 10^3$)
	Design	14
Construction	Collection Boat	657
O&M	O&M	432
,	Total	1,103

Note: Implementation: Year 2003-2010, before adjustment of discount rate.

(3) Reinforcement of Patrolling Capability

1) General description of project

HLMB has 3 patrol boats and staffs to control activities in the World Heritage area. With the several-fold increase in tourism numbers, however, it is likely that the existing patrol capability is overpowered by the demand in the future. Therefore, reinforcement of patrolling capability is needed.

2) Proposed measures

Reinforcement Six high-speed boats will be procured during 2000 and 2010, and a team of 5 will staff each boat. The staff will be engaged in activities to protect environmental condition of Ha Long by area, by controlling damages to environmental resources such as corals and stalactite, trashing, wastewater dumping, and unsafe activities.

Proposed Reinforcement of Patrolling Capability

Patrol Boats	6 high-speed patrolling boats by 2010
Staff	30 staff by 2010

3) Cost estimate and schedule

The table below summarizes the estimated cost. The details of the cost estimates and the schedule are given in Table 18.4.5.

Estimated Cost

Турс	Work	Cost (US\$ × 10 ³)
	Design	3
	Boat	193
O&M	0&M	835
	l'otal	1,031

Note: Implementation: Year 2000-2010, before adjustment of discount rate.

18.4.5 Summary of Proposed Environmental Measures

The proposed environmental measures are summarized below. The total project cost during 2000-2010 is US\$3.8 million.

Summary of Proposed Measures and Estimated Costs (Year 2000-2010)

	1		Cost	
No.	Project	Description	US\$ × 10 ⁶	%
1	Environmental Planning for Tourism	Development of Environmental Plans for Tourism	0.1	2.6
2	Improvement of Sanitation Condition – Phase 1	Collection of wastewater from tourism boats and islands	1.5	39.5
3	Improvement of Sanitation Condition – Phase 2	Collection of wastewater from tourism boats and islands	1.2	31.6
4	Reinforcement of Patrolling Capability	reinforcement with 6 boats and 30 staff members by 2010	1.0	26.3
	Tota	4	3.8	100

Note: Implementation: Year 2000-2010, O&M costs after 2010 not included, before adjustment of discount rate.

18.5 Environmental Measures for Environmental Resources

18.5.1 Environmental Measures for Natural Environment

(1) Target Management Items

Forests, tidal flats, mangrove swamps, seaweed beds and coral reefs are considered as the natural resources playing important roles in maintaining natural environment in the EMP area. In addition to them, fish and shellfish have economic values as fishery resources. However, the Field Survey revealed that the flora of seaweed in the EMP area was poor and large-sized species such as Sargassum that can form

seaweed bed was rare. Though the flora of seaweed was relatively diverse in the eastern area of Cat Ba island, habitat conditions of seaweed in the EMP area was poor because of relatively low transparency of 0.5 to 3.0m, causing the lack of light intensity for seaweed growth. Therefore, the following natural resources excluding seaweed beds are selected as the target items for natural environment management:

- Forests
- Tidal flats and mangrove swamps
- Coral reefs
- Fish and shellfish

(2) Strategies

In order to manage the natural environment, the following two strategies were proposed.

1) Conservation of existing resources

Conserving the existing natural resources and their habitat conditions are the primary strategies for natural environment management.

2) Rehabilitation of deteriorated resources

a) Reforestation in bare areas

The forest vegetation in Quang Ninh province is low and bare land still remains vastly at present. Therefore, the provincial office has been making efforts to raise the forest vegetation ratio by controlling deforestation and promoting reforestation. Owing to the on-going project, 5,500 to 5,800 ha of bare land have been reforested per year for the whole area of the province. However, with this rate of reforestation many years are needed to achieve vegetation ratio, and therefore the vigorous project of reforestation is needed.

b) Rehabilitation of mangrove swamps

Mangrove swamps of the EMP area has been reduced because of construction of dikes for aquacultural ponds, land reclamation for agricultural and urban development, and reclamation by solid wastes produced coal mining

excavation. Recently mangrove swamps in the areas of Cam Pha and Hung Thang has been lost by reclamation, and consequently the dense mangrove swamps are limited to the Binh Huong area, the estuary of Mong Duong river, the inlet of Quan Hanh area and the seashore area of Bai Chay bay. Therefore, it is desirable to carry out expansion of mangrove swamps by reforestation in the EMP area.

(3) Proposed Measures

1) Reinforcement of on-going management activities

In order to conserve natural resources, it is important to support and strengthen the ongoing management activities that have been carried out by each sector in charge. The following ongoing activities should be supported and strengthened continuously.

Ongoing Management Activities for Natural Environment

Target items	Ongoing management activities	Sector in charge
Forests	Conservation of the protected forests	Forest Protection Agency (FPA), Department of Agriculture and Rural Development (DARD)
Coral reefs	Prohibition of collection of coral reefs, Dynamite fishing in the area of coral reefs	Department of Fishery (DOF)
Fish and Shellfish	Regulation for fishing method, fishing gears	Department of Fishery (DOF)

2) Strengthening of environmental impact assessment and promotion of countermeasures

Tidal flats and mangrove swamps are important natural resources with significant functions of purifying water quality, preserving biodiversity, supplying organic matters and providing nursery ground for fishery resources. However, the topography of tidal flats and mangrove swamps is suitable for construction sites of regional development plans including reclamation, and until now the areas of tidal flats and mangrove swamps in the EMP area have decreased considerably due to reclamation. Therefore, careful attention should be paid for the development plans that are planned at tidal flats and mangrove swamps. It is proposed to conduct strict

environmental impact assessment (EIA) for development plans that are planned at tidal flats and mangrove swamps, and to evaluate the present function of tidal flats and mangrove swamps and predict the possible impact to the natural environment. If significant impact is predicted, the countermeasures "including mitigation measures" such as reconsideration of landform and reforestation of mangrove should be taken.

3) Reforestation in bare areas

The forest coverage in the EMP area is supposed to be higher than the average of Quang Ninh province, but there are about 800 ha of bare area at present except for denuded areas by coal mining activities. And also, in the future it is predicted that about 2,000 ha of bare area except for denuded areas by coal mining activities will be made by 2010 because of the planned development projects and related land use changes. Therefore, reforestation is the important measures for forest management including greening.

4) Rehabilitation of mangrove swamps

Mangrove swamps near Cua On, Cam Pha and Hung Thang have been lost because of land reclamation. It is recommended to make up such a large loss of mangrove swamps by reforestation.

(4) Projects and Programs

In order to manage natural environment, it is proposed to conduct the following two projects and one program.

- Reforestation in bare areas
- Rehabilitation of mangrove swamps
- Fishing activity control program

1) Reforestation in bare areas

In the EMP area, there is about 800 ha of bare areas at present, and additionally 2,000 ha of bare land will be formed by land use changes by 2010. Among the bare areas, the Troi river basin has relatively large area of bare land at present, and Man

river basin, the Dien Vong river basin and the Mong Duong basin are predicted to have large area of bare land in the future. Therefore, those areas should have priority of reforestation. It is proposed that all areas required reforestation in order to achieve the target conservation criteria for the forest coverage will be covered by trees by 2010. While denuded areas by coal mining activities are to be revegetated as measures for mining (see Chapter 21).

The Forest Protection Agency (FPA) and the Department of Agriculture and Rural Development (DARD) are in charge of forest management in bare areas except for denuded areas by coal mining activities. It is recommended that, three will be staffed additionally in FPA for management of reforestation with increase in work volume.

The estimated costs of reforestation in bare areas from 2001 to 2010 are shown in Table 18.5.1 and summarize in the next table. The costs are estimated on the basis of the plan that 2,700 ha of bare areas will be planted and revegetated. Necessary design, bed preparation, and reforestation are assumed to entrust to consultants or contractors.

Estimated Costs for Reforestation in Bare Area (Year 2001-2010)

Турс	Work	Estimated Cost (US\$x103)
Construction	Design	32
	Bed Preparation	694
	Tree Planting	655
O&M	Vegetation, Staff of FPA	86
Total		1,467

It is proposed that this project should be commenced in 2001.

2) Rehabilitation of mangrove swamps

Since the mangrove swamps in the EMP area have degraded seriously, reforestation project of mangrove has high priority in the EMP area. Reforestation project should be carried out in the area where large areas of mangroves have been lost by reclamation, such as Cua On, Cam Pha, and Hung Thang. Reforestation of mangrove swamps can also become a green buffer zone surrounding reclamation land and improve the landscape. In order to achieve the target conservation criteria for mangrove swamps rehabilitation by mangrove planting of 1,320 ha will be

carried out by 2010. For tree planting, local or native species in the EMP area are recommended, such as Aegiceras corniulatum, Kandelia candel, Avecinnia lanata and Rhizophor stylosa.

The proposed Tidal Flat Management Unit (TFMU) is expected to be in charge of the mangrove swamps rehabilitation (see Chapter 21). Considering expected work volume including total management of tidal flats and monitoring, five staff will be required for establishment and management of TFMU to manage tidal flat as well as mangrove swamps.

The overall estimated costs of rehabilitation of mangrove swamps are as shown in Table 18.5.2 and summarized in next table. The costs are estimated on the basis of the areas to be replanted. 1,320 ha of non-vegetated tidal flats comprised of 150 ha in Quang Hanh, 200 ha in Binh Hung estuary, 210 ha in Bai Chay coastal area, 400 ha in Bai Chay bay, 70 ha in Hong Gai coastal area and 290 ha in Cam Pha and Cua Ong coastal area, will be planted. Necessary design, bed preparation, and reforestation are assumed to be entrusted to the consultants or contractors.

Estimated Costs for Rehabilitation of Mangrove Swamps (Year 2000-2010)

Type	Work	Cost (US\$x103)
Construction	Design/Plan	25
	Bed Preparation	319
	Tree Planting	572
0&M	Vegetation, Staff of TFMU	105
	Total	1,021

It is proposed that this project should be commenced in 2000.

3) Fishing activity management program

This program is mainly to reinforce ongoing management activities by the Department of Fishery (DOF). The program consists of the following activities:

- Reinforcement of patrolling capability of fishing activities
- Promotion of environmental education to lishermen
- Collection of fishermen's data (Fishermen data survey)

It is necessary to conduct strict control for prohibited fishing methods and gears to conserve fishery resources. To implement the management of fishery resources,

fishermen's understanding for conservation of fishery resources is needed. Thus, environmental education should be provided for fishermen in subjects such as habitat conditions of fish and shellfish, necessity of the control of fishing activity and appropriate use of natural resources.

In addition, in order to manage fish and shellfish, it is necessary to understand the current condition and the changes of fishery production in the bays. However, there are no statistics of fishery production that is available to the understanding of the current conditions and the changes of fishery production in the bays. For the collection of fishery production data, a fishermen data survey is proposed. This survey is to collect the data about kinds of fishing activities, amount and seasonal changes of fishery production, location of fishing grounds and their conditions by asking fishermen to write the daily fishing records in a journal. The sample number of fishermen is about 50. This survey will be carried out through a year.

A team of three will be staffed for patrolling fishing activities. They use an additional boat for the proposed patrol. For the promotion of environmental education and fishermen data survey, two and three staff will be allocated respectively. The estimated costs of the fishing activities' management are as shown in Table 18.5.3 and summarized below.

Estimated Costs for Fishing Activity Management Program (Year 2001-2010)

Туре	Work	Cost(US\$x103)
Reinforcement patrolling capability	Boat	32
for fishing activity	O&M (Personnel)	35
Promotion of environmental education	O&M (Personnel)	11
Fishermen data survey	O&M (Personnel)	19
Total		97

It is proposed that this program will be commenced in 2001 and then be carried out continuously every year.

18.5.2 Environmental Measures for Landscape

(1) Target Management Items

In the EMP area, the landscape of the World Heritage area should be given the highest priority to be managed for absolute protection. The value of landscape of the World Heritage area depends on the following landscape elements and they should be considered as the target items of landscape management.

- Shape and surface of islands,
- Color and clearness of seawater
- View of natural resources, and
- Natural scenery

(2) Strategies

In order to conserve the landscape values of the World Heritage area, it is necessary to conserve the landscape elements.

The water color in Ha Long bay is mostly yellowish green, and it is considered to be harmony with the features of islands. The good water clearness can give clear impression for landscape, and raise the value of landscape such as diversity and beauty, if the feature of bottom of islands and sea bed are visible through clear water. Both the color and the clearness of seawater will be degraded, if eutrophication progresses and the water quality degrades. Therefore, it is needed to manage water quality so as not to degrade landscape values. And since floating garbage and oil slicks can degrade the clearness of seawater, it is necessary to monitor and regulate dumping garbage and oil leakage.

View of natural resources is important landscape elements that raise the value of landscape such as diversity and naturalness. Therefore, natural resources should be managed from the aspect of conservation of landscape value.

Major artificial landscape that may affect the natural scenery in the World Heritage area is the anchored and sailing cargo ships. The artificial landscape of the mainland is not considered to be the obstruction disturbing the landscape value of the World

Heritage area, because the landscape of the mainland is long distance landscape from the World Heritage area. Therefore, it is important to regulate the anchored area and sailing route of cargo ships so as not to disturb the natural scenery of the World Heritage area.

(3) Proposed Measures

1) Enforcement for ongoing management activities

Ha Long Bay Management Board (HLMB) has the responsibility of management of landscape resources in the World heritage area. HLMB has carried out many management activities in the World Heritage area such as patrol and collection of floating garbage and regulation of illegal activities. It is important to enforce these ongoing management activities.

As discussed in Section 18.4, these management activities have been carried out as countermeasures of tourism pollution and proposed to be reinforced in the future. As for the regulation of illegal activities such as destruction of limestone, cutting of woods on limestone islands, they can be also carried out as part of the countermeasures of tourism.

2) Landscape management guideline

The value of landscape of the World Heritage area depends on the various landscape elements such as shape of islands, water color, water clearness, condition of natural resources, condition of surface of islands and natural impression without artificial landscape. It is important to conserve these landscape elements consisting of various elements and their combination in good condition. It is necessary to coordinate measures relating to each landscape element. Therefore, a comprehensive guideline for landscape management is required.

3) Restriction of anchored area and route of cargo ships

In order to conserve the natural impression in the World Heritage area, the route and anchored area of cargo ships should be controlled by the regulation. HLMB is considered to be suitable for patrol to cargo ships mooring area.

(4) Projects and Programs

Because the patrol of floating solid wastes and illegal activities and collection of floating solids wastes are discussed as environmental measures for tourism, this section proposes measures for landscape conservation program consisting of preparation of the landscape management guideline and the patrolling shipping activities

1) Preparation of guideline for landscape

The proposed guideline for landscape is to be used by not only agencies such as HLMB but also by private sector such as shipping companies and tourism. The guideline should be in consistent with the proposed environmental plan for tourism (see Section 18.4), and also involve the results of landscape value survey which is to be implemented as part of the monitoring. Although the main target of landscape management is the World Heritage area being designated Special Conservation Zone, the proposed guideline should include that notes and directions from an aesthetic viewpoint in Active Manage Zone and Development Zone. The future development projects should follow this guideline in view of shape, coloring of buildings, and greening. The proposed EMD will be in charge of preparation of the guideline in cooperation with HLMB.

The estimated cost for preparation of the guideline for landscape is shown in Table 18.5.4 and summarized below. It is necessary to conduct pre-investigation of landscape and entrust preparation of guideline to the consultants.

Estimated Cost for Preparation of guideline for Landscape (2000-2007)

Туре	Works	Cost (US\$x103)_
Guideline preparation	Pre-investigation,	75
	Preparation	<u> </u>
Total		75

2) Reinforcement of patrolling capability for shipping activities

Major impact that may affect the natural impression in the World Heritage area is anchored and sailing boats. Popular tourism spots are mainly distributed in the west of the World Heritage area. This area is close to the anchored area near Hon Net

Floating Port (HNFP). HNFP is scheduled to be moved to the east area of the bays. Thus, the number of anchored ships near the popular tourism area and sailing boats deriving from the defined courses should be controlled strictly.

To control shipping activities, it is necessary to reinforce patrolling capability of HLMB. One additional high-speed boat will be required, and a team of 3 will be staffed for patrol. The estimated costs of the reinforcement of patrolling capability for shipping activities are as shown in Table 18.5.5 and summarized below.

Estimated Costs for Reinforcement of Patrolling Capability (Year 2003-2010)

Type	Works	Cost (US\$x103)		
Reinforcement of	Personnel	23		
Patrolling Capability for	Boat	32		
shipping activities	O&M (Boat)	15		
	Total			

It is proposed that this program should be commenced in 2003 and then carried out continuously to 2010.

TABLES

Table 18.2.1 Estimated Construction Costs of Local Sewerage Systems

Convo	entional Sewei	System		
Component	Diameter (mm)	Length (m)	Rate (US\$/m)	Amount (US\$)
House connections	150	4,800	20	96,000
Sewers	150	3,600	25	90,000
	200	400	30	12,000
	300	200	45	9,000
Manholes		132	600	79,200
House connections chambers Sub Total		480	200	96,000 382,200
Add for prelims and general Total			30%	114,700 496,900
Cost per person				104
Small Bore (S	Settled Sewage) Sewer Syste	ms	
Component	Diameter (mm)	Length (m)	Rate (US\$/m)	Amount (US\$)
House connections	100	4,800	14	67,200
Sewers	100	3600	18	64,800
	150	300	25	7,500
	200	300	30	9,000
Manholes		60	600	36,000
Empty/repair sceptic tanks		480	200	96,000
Sub Total				280,500
Add for prelims and general Total			30%	84,200 364,700
Cost per person				76

Table 18.2.2 Advantages and Disadvantages of Competitive Treatment Processes

Treatment Processes	Advantages	Disadvantages
1. Wastes Stabilization Ponds	Low construction cost No energy required Simple operation with low maintenance requirement Minimal electrical and mechanical plant Small quantity of digested sludge produced	Very large land requirement Performance deteriorates at low temperature Possible odor and mosquito problems Algae growth can affect effluent quality of unfiltered samples
2. Oxidation Ditches	 Robust process with good resistance to shock loads Relatively simple operation and maintenance compared to other mechanized processes The sludge produced is stable Nitrogen reduction is readily achievable at appropriate loading rates No odor problems from ditches or sludge 	High energy requirement Relatively high land requirement
3. Sequencing Batch Reactors	Small land area required Flexible operation allows nitrogen and phosphorus removal at appropriate loading rates No odor problems from the reactors	 Relatively sophisticated mechanical and electrical components require maintenance Skill needed to modify operating cycle Sludge from higher rate (Level 1) processes requires further treatment and is a potential source of odor

Table 18.2.3 Build Up of Main Collector Rates for Domestic Wastewater

System	DWF (cu m'd)	Design Flow ³ (Us)	Main Collector Dia ²	Typical PS Rating ³	Pumping Main Dia ⁴ (mm)	Collector Cost (US\$/m)	PS Unit Cost (US\$)	Pumping Main Cost (US\$!m)	System Rate ⁵ (US\$/km)
D. Dica	3,600	83	(mm) 400	(kW) 25	300	60	124,346	90	128,000
Don Dien	3,000	0.,	1277		27 2				
Dong Dang (main collectors)	10,824	251	600	61	400	100	206,815	125	208,900
Dong Dang (transfer system)	10,824	251		276	500	ļ. 	479,671	170	
*	20,000	463	800	136	500	150	322,468	170	315,000
Deo Sen Bach Dang	7,200	125	500	37	300	80	155,580	90	160,000
Cam Pha	5,400	125	500	37	300	80	155,580	90	160,000

- Notes: 1. Peak flows vary from 1.5 DWF to 2.0 DWF.
 - 2. Collector diameters based on minimum gradient of 1 in pipe diameter in mm.
 - 3. Collector pumping stations (PS) based on a head of 10m and 2 duty plus 1 standby pump. Transfer pumping station based on head of 45m.
 - 4. Pumping main diameters selected to give a velocity of approx. 1.5 m/s.
 - 5. Collection system costs per km based on 800m collector sewer, 200m pumping main plus a pumping station every 2 km.

Table 18.2.4 Cost Estimates for Domestic Solid Wastes Management

Investment Costs

Component	Unit	Quantity	Rate (US\$)	Amount (US\$)
Collection Collection vehicles and equipment	ton/yr	98,000	50.0	4,900,000
Landfill Extension of Quang Hanh landfill	cu m	450,000	5.0	2,250,000
Hospital Wastes Clinical wastes incinerator	ton/day	10	75,000	750,000
Base construction cost Engineering and supervision costs Institutional strengthening and pubic		10% 5%	•.•	7,900,000 790,000 435,000
awareness Contingencies		10%		913,000
Total Investment Cost	-	-		10,038,000

Annual O&M Costs in 2010

Component	Unit	Quantity	Rate (US\$)	Amount (US\$)
Collection Collection vehicles and equipment	ton/yr	98,000	4.25	417,000
Landfill Extension of Quang Hanh landfill	ton/yr	98,000	3.5	343,000
Hospital Wastes Clinical wastes incinerator	ton/yr	1,575	25.0	39,000
Total Annual O&M Cost in 2010	-	-	<u> </u>	799,000

Table 18.2.5 Investment and O&M Costs for Domestic Solid Wastes Management

(Unit:	USS×1	l0 ')
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						(Oil	II. OSSAIO J
	Investment	Wastes Collected	Clinical Wastes	1 UA/MICOSE			Total Investment
Year	Costs	(x10° lon /year)	(×IU ton /year)	Collection	Landfill	Clinical	+ O&M Costs
2000	0			0	0	0	0
2001	407		1	0	0	0	407
2002	500	a		0	0	0	500
2003	1.801		0.8	0	0	29	1,830
2004	2.524	61	0.9	165	135	32	2,856
2005	801	74	1.0	192	158	35	1,186
2006	801	87	1.1	224	185	38	1,248
2007	801	102	1.2	262	216	39	1,318
2008	801	119	1.3	306	252	39	1,398
2009	801	139	1.1	357	294	39	1,491
2010	801	162	1.6	417	343	39	1,600
Total	10.038	 	 	1,923	1,583	290	13,834

Table 18.2.6 Build Up of Rates for Collector Systems for Industrial Wastewater

System	DWF (cu m/d)	Design Flow ¹ (1/s)	Main Collector Dia ² (mm)	Typical PS Rating ³ (kW)	Pumping Main Dia ⁴ (mm)	Collector Cost (US\$/m)	PS Unit Cost (US\$)	Pumping Main Cost (US\$/m)	System Rate ^s (US\$/km)
Cai Lan Industrial Park		1							
Collection system	23,850	414	700	102	600	125	273,612	240	285,000
Transfer system	23,850	414		406	600		595,678	240	
Hough Bo Industrial Park									
Collection system	27,550	478	800	117	600	150	296,566	240	316,000
Transfer system		478		586	600		733,005	240	
Lang Bang	2,560	89	500	26	300	80	128,855	90	146,000

Notes: 1. Peak flows for industrial parks are 1.5 DWF. Peak flows for major industries are 3 DWF.

- 2. Collector diameters based on minimum gradient of 1 in pipe diameter in mm.
- 3. Collection pumping stations based on a head of 10m and 2 duty plus 1 standby pump. Cai 1 an transfer pumping station (PS) based on 40m head Hoanh Bo transfer pumping station based on 50m head
- 4. Pumping main diameters selected to give a velocity of approx. 1.5 m/s.
- System costs per km for industrial parks based on 800m collector sewer, 200m pumping main plus a pumping station every 2 km.
 System costs for major industries include gravity sewers only.

Table 18.2.7(1) Sources and Characteristics of Potentially Hazardous Substances

Substances	Typical Uses and Source Industries	Principal Nature of Hazards
luorganic acids	Steel pickling and etching; galvanizing; anodizing; electroplating. Many varied uses in the chemical industry (particularly coal carbonization and oil refining).	Corrosivity
Organic acids	Chemical industry (particularly acetates and nylon production); synthetic fibers; textiles; food industry; surface treatment of metals.	Corrosivity, toxicity
Λlkalis	Glass industry; chemical industry; paper industry; soap and detergent industries; water treatment.	Corrosivity
Antimony and its compounds	Storage batteries; flame retardant paints; plastics and textiles; glass industry.	Toxicity
Arsenic compounds	Wood preservatives; glass industry.	Toxicity
Asbestos	Asbestos cement products; filler/reinforcement in felts, paper, filters, mastics and coatings; friction materials; fire resistant insulation boards; joints and packings.	Inhalation can cause asbestosis and bronchial carcinoma
Barium compounds Beryllium and its compounds	Glass, ceramic, paint and rubber industries. Drilling muds. Alloying with copper, aluminum and nickel; nuclear industry; ceramics.	Toxicity Toxicity, skin lesions, eye injury Toxicity, irritation
Biocides	Herbicides; pesticides; disinfectants.	and inflammation
Boron compounds	Glass industry; washing powder and detergent manufacture; pharmaceutical, toiletry and cosmetic products; photographic chemicals.	Toxicity, irritation
Cadmium and its compounds	Electroplating; alloys; batteries; pigments for plastics, paints glass and ceramics; PVC stabilizers. Pesticides; dye industry; anti fouling paint; electroplating;	Toxicity, carcinogenic
Copper compounds	printed circuit board etching; catalysts in the chemical	Toxicity, irritation
Heterocyclic organic compounds	industry. Solvents; plasticisers; resin monomers; accelerators; dyes and dyestuffs; pharmaceuticals; disinfectants	Toxicity (extreme fo some compounds)
Hexavalent chromium	Chrome plating; anodizing; metal preparation and finishing; chemical industry; pigments in printing ick and paints; dyeing of textiles; tanning; wood preservative.	Corrosivity, irritation, toxicity
compounds Hydrocarbons and their oxygen, nitrogen and sulphur compounds	Fuels; solvents; reaction media; chemical feedstocks; lubricants; antifreeze; hydraulic fluids; resins and resin manufacture; perfumery; medicinal use; food industry; plastics industry; elastomers and foams; fertilizers; gas	Carcinogenic, inflammable, asphyxiant, irritant, toxicity
Inorganic cyanides	Metal finishing; heat treatment of steel.	Toxicity
Inorganic halogen compounds	Chemical industry; disinfectants; glass and ceramics industries; metallurgical industry; chemical industry; fluoridation of water and toothpaste; oil and gas production wells; photographic chemicals; medicines.	Toxicity, corrosivity
Inorganic sulphur compounds	Water treatment; bleaching and cleaning agents; tanning; textile industry; dyeing; oxidants; photography; chemical industry.	Toxicity, corrosivity
Laboratory Chemicals	Laboratories in hospitals, schools, higher education establishments, industry, consultancy practices, research establishments.	All hazards
Lead compounds	Storage batteries; anti-knock additives for petrol; pigments in printing ink and paints; glass industry; stabilizers for plastics.	Toxicity, carcinogenic

Table 18.2.7(2) Sources and Characteristics of Potentially Hazardous Substances

Substances	Typical Uses and Source Industries	Principal Nature of Hazards
Mercury compounds	Batteries; paints; dentistry; electrical and control equipment; catalysts; pharmaceuticals.	Toxicity
Nickel and its compounds	Manufacture of alloys and stainless steel; electroplating; catalysts; batteries; enamel, ceramics and glass industries.	Toxicity, irritation
Organic halogen compounds	Pharmaceutical industry; fine chemicals; plastics manufacture; aerosols; biocides; dyestuffs; paints; degreasing solvents; dry cleaning.	Toxicity, irritation, carcinogenic
Peroxides, chlorates, and azides	Oxidizing agents; bleaching agents for textiles, wood pulp and hair; toiletry products; epoxy manufacture; laboratory reagents; herbicides.	Explosive, irritation toxic
Pharmaceutical and veterinary compounds	Prescription and non-prescription pharmaccutical and veterinary products.	All
Phosphorus and its compounds	Fertilizers; munitions; matches; alloys; rustproofing solutions, soft drinks; surface treatment of metals; descaling and cleaning food-making equipment; insecticides.	Burns, flammable, toxicity
Selenium and its compounds	Photoelectric cells; power rectifiers; glass production; pigments; metallurgy; vulcanizing agents; fungicide.	Toxicity
Silver compounds	Photographic use; electrical and electronic equipment; batteries.	Corrosivity, pigmentation
Tarry residues	Production of metallurgical coke and smokeless solid fuels; petroleum, chemical and allied industries.	Carcinogenic,
Tellurium and its compounds	Vulcanization of rubber; alloys; catalysts; coloring in glazes and glass; additive to selenium rectifiers.	Toxicity
Thallium and its compounds	Alloys; optical glass; photoelectric cells; batteries.	Toxicity
Vanadium compounds	Iron and steel industry; catalysts; manufacture of dyes, inks and ceramics colors; corrosion inhibitor.	Toxicity
Zine compounds	Metal finishing; electroplating; galvanizing; battery manufacture; pigments; pesticides; pharmaceuticals.	Corrosive, toxicity

Table 18.2.8 Cost Estimates for Industrial Solid Wastes Management

Investment Costs

Component	Unit	Quantity	Rate (US\$)	Amount (US\$)
Collection Collection vehicles and equipment	ton/yr	34,500	25.0	863,000
Landfill Extension of landfill capacity	cu m	94,000	5.0	470,000
Hazardous Wastes Hazardous wastes incinerator	ton/day	15	75,000	1,125,000
Base construction cost				2,458,000
Engineering and supervision costs		10%		246,000
Institutional strengthening		5%		135,000
Contingencies		10%		284,000
Total Investment Cost				3,123,000

Annual O&M Costs in 2010

Component	Unit	Quantity	Rate (US\$)	Amount (US\$)
Collection Collection vehicles and equipment	ton/yr	34,500	3.75	129,000
Landfill Extension of landfill capacity	ton/yr	34,500	3.5	121,000
Hazardous Wastes Hazardous wastes incinerator	ton/yr	3,450	50.0	173,000
Total Annual O&M Cost in 2010				423,000

Table 18.2.9 Investment and O&M Costs for Industrial Solid Wastes Management

(Heir-103 BSS)

	Investment	Ind. Wastes Collected	Hazardous Wastes		O&M Costs		Total Investment
Year	Costs	(×10 ³ ton /year)	(×10³ toa /year)	Collection	Landfill	Hazardous	+ O&M Costs
2000	0			0	0	0	0
2001	270]	0	0	0	270
2002	300			0	0	0	300
2003	646	4.8	l	18	17	0	681
2004	1,107	6.2		23	22	0	1,152
2005	0	8.3	1.0	31	29	51	111
2006	0	11.0	1.3	41	39	65	145
2007	400	14.7	1.7	55	52	83	590
2008	400	19.5	2.1	81	76	106	663
2009	0	26.0	2.9	120	112	146	378
2010	0	34.5	3.5	129	121	173	423
Total	3,123	1	1	498	468	624	4,713

Table 18.3.1 Anticipated Production, Overburden, and Mine Wastewater

	1000	COOC	2003	2004	2005	7006	2007	2002	6007	0107	Lotai
2000	1007	7007	2000	3000	OCK O	8 X70	× 738	8.597	8.456	8,315	95.677
8 541	8 639	8.734	2.8.5	6,72	7.020	,,,,,,				3 126	068 Ar
	, 50, 6	2143	2 262	3.381	3,500	3.487	3,474	5.401	5.440	2	
2.905	\$70.5			1000	2 005	1 152	4 309	4.466	4.623	4,780	4
3 277	3,421	3.564	3.708	3,651				100	16 533	16.530	278 961
	300 31	15.4.12	15 700	16.157	16.515	16.518	16.521	10.574	776'01	20.01	
14.770	10.00	10.776	200	3000	065 61	12 366	12 212	12.058	1.801	11.750	132,197
11.45	11.663	11.877	17.037	12,500	177.77	1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2					
											,
										(Unit: >	(Unit: ×10' m'/vear)
						70000	7000	2002	2009	2010	
WAY.	1000	2002	2003	7(0)	5007	2000	7///7	7000			210 005
ZVVV2	1		NY - C	72 575	13 350	31 972	30,594	29.216	27.858	70.407	3.000
34,225		35.875	33, /30	27:25:	30701	11 075	11 325	10.675	10,025	9.375	118.850
0000	9.885	10.570	11.255	11.940	17:075			5,50	2160	0 560	88 292
	1	2 130	7.116	7.703	7.990	*30°.∞	8.6.8	8.356	2 7 7	,	
6.554	0.841	071.	21.		3000	136 63	50 537	48.823	47,109	45,395	555,947
626 67	50.776	51.573	52.371	55,108	23,702	36.60	10.00	20.140	27.004	36.030	437.097
40.770	L	41 003	41,116	41.228	41,340	40,276	39.212	38,140	31.004	777.77	

0100	1	19.956 229.625	Į			1.1.3.40 1.5.2.455	ļ	45 640 449 711		L	28.200 July 211.27		
-		20 294 15	j	8275	ļ					000	78.570	j	
0000	2007	259 00	411,000	902 8	0000	13 200	0.0.01	11.0	155.74		28 939		
0000	2007	10000	7/2/27	0220	0.000	FC0 C.	17.77		42.256		20,309		
	2006	V1 V 1 V	71.310	2	× > > >		17.456		42 134	12.27	20,678	010.73	
	2005	İ				ł	11 085	44.700	42 033	44.000	2000	20.040	
	2004		21 420		×		11 554	11,000	000 14	000.14		450.67	
	2002	2007	7 101	7,117	7 830	1,000		11.145		40,140		29.050	
	2000	7007	20006	707.07	7 5.47	C+C-/	10/0.	5,0,0		200		28 506	
	-	T007	20 72	7.7.7	0000	907'/		10.262		28 253	-	27 000	1///
	1	2002	200	20.206		6.972		0.831	1.00.	27 200	11.57.7	367 66	0/1
Mine Wasternamer	ועוווכ אימאנראימוני	Area		Cam Pha		Lond Cal	201011	11000	Collig Di		lotal		こと マンドン

based on IMSAT, 1999

note:

Study Area is the sum of Cam Pha and Hong Gai.

Values for 2001-2004 and 2006-2009 were linear-interporated from the estimates for 2000, 2005, and 2010.

2.0 m3 overburden/ton coal was assumed for overburden in Uong Bi. 2.4 m3 wastewater/ton coal was assumed for wastewater in Cam Pha and Hong Gai. 3.0 m3 wastewater/ton coal was assumed for wastewater in Uong Bi.

Table 18.3.2 Coal Resources under the Management of VINACOAL

								·			eserve unit:	
	Company Mine	Code	Study	Vica		Estimated			Open Pit	Underg		Total
1			Area*	km²	Grade A+B	Grade C1	Grade C2	Total		Horizontal	Vertical	
Uong I	Bi Coal Company			64.6	81,406	398,029	185,981	665,416	29,676	174,457	461,283	665,416
۱ "۱	Trang Bach	UB 010	0	11.6		20,130	13,173	33,303		9,924	23,379	33,303
1 1	Pham Hong Thai	UB-011	0	23.1	8,897	49,521	10,546	68,964		12,334	56,630	68,964
	Yen To	UB-003	0	2.9	28,873	148,259	77,488	254,620	6,485	72,224	175,912	254,621
l	Han Thung	UB-004	0	2.2	14,437	74,130	33,741	127,311	3,242	36,112	87,956	127,310
1	Bao Dai	UB-007	0	5.0		30,687	46,030	76,717		15,247	61,470	76,717
1 [Uong Thuong-Dong Vong	UB-006	Ö	13.1	7,823	48,639		56,462		28,616	27,846	56,462
[Thuoc Victmindo	UB-006	0	6.7	21,376	26,663		48,039	19,949		28,090	48,039
Mao K	Jhe	UR-009	0	21.9		231,895	73,871	305,766	149	7,413	298,204	305,766
Vang	Danh	UB 005	0	13.2	l	30,686	151,956	182,642	423	60,370	121,849	182,642
Hong !	Gai Coal Company		l	26.3	13,095	171,554	186,343	370,992	8,198	28,437	334,807	371,442
	Ha Lam	HG-019	1	7.9	7,525	132,911	118,047	258,483	2,455		256,030	258,485
1 (Tan Lap	11G-021	1	4.7	2,457	5,603	574	8,634	651	990	6,993	8,634
] [Suoi Lai	HG-017	1	5.3		17,788	55,276	73,064	5,092	13,079	55,343	73,514
1 1	Cao Thang	HG 018	1.1	7.4	3,111	11,672	3,456	18,269		11,884	6,385	18,269
	Birth Minh I	HG-016-1	-	1.0	L	3,580	8,960	12,540		2,484	10,056	12,540
Ha Tu		1[G-022	l l	7.0	4,763	14.458	1,414	20,635	11,552	ļ	9,083	20,635
Nui B		HG-020	1	6.5	15,729	9,728		25,457	25,457	11.020	200 202	25,457
Cam I	ha Coal Company	 	ļ	15.2	153,615	244,684	74,886	473,185	61,950		399,307	473,185
	Thong Nhat	CP-037	1	3.6		25,058	74,886	99,944	59,820		29,614	99,944
1	Mong Duong	CP-032	1	5.7	8,642	34,708		43,350	2,130		41,220	43,350 329,891
<u> </u>	Khe Cham	CP-028	1	5.9	144,973	184,918		329,891	30 661	1,418	328,473	
Deo N		CF-038	1	5.8	6,417	29,237	28,869	64,553	38,551		26,002	64,553 89,215
Coc S		CE-033	1	8.5	21,098	51,424	13,693	89,215	45,931		43,284	62,914
Cao S		CP-029	1	10.2	18,822	44,092		62,914	62,914		200,603	245,051
Duon	Huy Coal Company	1	!	11.2	80,573	157,709	6,769	245,051	3,344		200,603	239,887
1	Khe Tam	CP-026	1	9.6	78,166	154,952	6,769	239,887	3,183		200,003	5,161
<u> </u>	Tay Khe Sim (11-TVIII)	CP-035	1	1.6	2,407	2,757	250	5,164	161		3,670	56,437
Dong	Rae Coal Company		 	21.2	18,738	37,347	350	56,435	17,477	35,290 6,414	3,076	6,414
i i	Tay Khe Sim (TVIII-TXII			1.2	209	5,855	350	6,414	1,384			8,546
1	Nam Khe Tam	CP-027	1	4.9	3,870	4,676	 	8,546	2,900			2,900
1	Dong Khe Sim	CP-036	- 	1.5	1,420	1,480		2,900 8,718	2,180			5,720
Į.	Dong Da Mai	CP-030		1.6	2,983	5,735		10,720	10,720			10,720
	Bac Quang Loi	CP-034	1	3.6	6,977	3,743 15,858	ļ	19,137	293		3,670	19,137
ļ	Khe Chuoi	UB-002	0	8.4	3,279		101 244	321,923	3,818		275,026	321,923
Quan	Ninh Coal Company	00.000	$+$ \cdot	200.4	5,825	134,854 4,925		7,140	2,205		2733720	7,140
-	Tay Da Mai	CP-031 UB-001	1 0	1.5	2,215	9,524		21,208	2,217	9,197	11,711	21,208
	Ho Thien			3.5	3,610	6,514	3,740	13,864		11,425	2,439	13,864
1	North Dong Vong	UB-008		50.2	3,010	0,514	6,742	6,742			1,810	6,742
1	Dong Trang Bach	UB-012 UB-013		23	+	19,278		80,858	4		75,610	80,858
1	Quang I 2	UB-013		51.8	·	338		3,562		95	3,467	3,562
- [Yen Lap-Ha Moc	UB-015		38.7		8,931				 	32,937	32,937
1	Dong Dang-Dai Dan Binh Minh 2	HG-016-		1.3	 	20,529				3,412	19,297	22,709
ı		HG-023		10.7	 	34,229		4	 	3,183	57,610	
	Ha Rang	HG-024		6.1		30,286			1	5,025		
	Tay Nga Hai-Da Bac	130-024	+	46.3	7,680							285,051
Ceon	ogy & Minerals Expl. Co. Tan Yea	UB-011	0	2.9	7,6630	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	300	1 				300
	Nga Hai	HG-025		11.6	7,686	99,472				8,208		138,156
		CP-033		5.5	7,000	72,314	31,295					31,295
	Bac Mong Duong Ke Bao	CP-040		26.1	 	42,000						
	Bioh Mine 3	11G-016		0.2		12,000	300		+	300		300
1775		110-010	30		152 201	7 1,700,169		3,169,235				3,169,687
ATM	ACOAL Total		30	458.3	447,791	11,750,100	12,021,403	12,107,23				. ,

Note: 1) Study Area*: 1 means in the Study Area, 0 means outside of the Study Area.
2) the totals do not add up in the original data.
Source: VINACOAL, 1997

Table 18.3.3 Anticipated Changes in Land Use in Mining Area

				1996	9(2010	(Witho	2010 (Without Project)	£	20	10 (With	2010 (With Project)	
<u>,</u>	Nome	Permit Area	Mining Arca	Arca	Other*	*.	Mining Arca	Arca	Other*	T.*	Mining Arca	Arca	Other*	*_
	A STEP	ĥa	i e	35	2	%	E	\ %	2	%	þa	%	ha	%
Ì	Ties Vene	052.9	1709	25	5.041	75	2.694	9	4056	9	1.720	25	5030	7.5
١	Tiere Cong.	1 275	>01	15	1 080	**	333	26	942	7.4	200	91	1075	% %
	Hong Gai North	361	1	•	1.75	S	٧	1	120	96	5	4	120	%
×	Hong Cai South	777	200	3 (2 5	250	5	3,00	ç	300	63	485	38
<u>-</u>	Ho Tu	1.2/5	06/	70	163	7.0	770.1	8	222	3			ļ	ļ
F	Com Dha Weet	125	59	52	09	94	68	7.	36	25	0+	32	85	ß
<u></u>	Calli File West	363	728	72	149	28	458	87	67	13	36	7	489	93
	Cam Fina Canuar	710	2,10	2 2	5	-	213	٤	c	0	53	25	161	7.5
12	Cam Pha East	+17	212	3		7				ļ		2,0	(;	36
13	Cua One	550	138	25	412	74	218	0+	332	3	2	3	3	
7	Mong Duong	3.250	1876	88	1.374	42	2.488	77	762	23	1.890	88	1360	7
7013	Grand Strate	14.089	5413	38	8.724	62	7.520	53	6959	47	4.874	35	9215	65
* 0101	Note: # "Other" ancludes Forest Shrib and Grass	Shrib and Gras	ı											
2		?	2											

Table 18.3.4 Chemical Composition of Selected Mine Wastewater

Parameters	Unit	Ha Tu Scam 16	Ha Tu Seam 10B	Coc Sau	Mong Duong
pH	<u>-</u>	3.6	2.11	3.7	4.8
BOD	mg/ℓ	4.58	2.7	n.a.	n.a.
COD	mg/ℓ	11.2	9.4	n.a.	n.a.
SS	mg/ℓ	99	20.2	432	173
Mineral	mg/ℓ	n.a.	n.a.	506	414
Za	mg/ℓ	0.391	0.49	11.a.	n.a.
Cd	mg/ℓ	0.0019	0.01	n.a.	n.a.
Pb	mg/ℓ	0.0029	0.04	n.a.	n.a.
Cu	mg/l	0.033	0.25	n.a.	n.a.
Mn	mg/ℓ	0.005	2.42	n.a.	n.a.
Fe	mg/ℓ	2.12	-	0.1	0,8
NO,	mg/ℓ	3.67	0.5	n.a.	n.a.
NO ²	mg/ℓ	0	0	n.a.	n.a.
NH"	mg/ℓ	0.52	0.13	1.5	n.a.
Cl	mg/ℓ	n.a.	D.a.	6	10.8
SO ²⁻	mg/l	н.а.	n.a.	419	283
Coliform	MPN/100ml	1,800	730	n.a.	n.a.

Note: n.a. means not available.

Source: UNDP, 1988

Table 18.3.5 Estimated Pollution Loads from Mining Area

No.	Name		Erosion			BOD			COD	
		Present	20	10	Present	20	10	Present	20	10
		1	Without	With		Without	With	- '	Without	With
		<u> </u>	tons/year			kg/year			kg/year	
6	Dien Vong	505,000	769,000	508,000	979	999	979	1,453	1,512	1,453
7	Hong Gai North	69,000	111,000	71,000	182	185	183	267	275	267
8	Hong Gai South	6,000	8,000	8,000	18	18	18	25	25	25
9	Ha Tu	366,000	469,000	366,000	194	199	194	302	316	302
10	Cam Pha West	37,000	59,000	23,000	19	19	18	29	30	27
11	Cam Pha Central	175,000	212,000	22,000	81	83	74	128	132	107
12	Cam Pha East	66,000	66,000	18,000	34	34	31	55	56	46
13	Cua Ong	55,000	84,000	56,000	80	81	80	118	123	118
14	Mong Duong	766,000	1,005,000	771,000	493	505	493	763	799	763
	Total	2,045,000	2,774,000	1,843,000	2,080	2,123	2,070	3,140	3,269	3,110

No.	Name		SS			T-N	<u> </u>		T-P	
		Present	201	0	Present	20	10	Present	201	0
		-	Without	With	•	Without	With	•	Without	With
			kg/year			kg/year			kg/year	
6	Dien Vong	61,000	89,000	62,000	1,051	1,268	1,053	304	324	304
7	Hong Gai North	8,000	12,000	8,000	170	201	172	55 ⁵	58	55
8	Hong Gai South	0	0	0	13	14	14	5	5	5
9	Ha Tu	25,000	31,000	25,000	301	352	301	67	71	67
10	Cam Pha West	2,000	3,000	1,000	27	32	21	6	7	6
11	Cam Pha Central	12,000	14,000	2,000	135	153	60	29	30	22
12	Cam Pha East	6,000	6,000	2,000	68	68	33	13	13	10
13	Cua Ong	5,000	7,000	5,000	85	103	86	25	26	25
14	Mong Duong	59,000	76,000	59,000	738	872	741	168	180	168
	Total	178,000	238,000	164,000	2,589	3,063	2,481	671	714	661

Note: "Without" means without EMP, "With" means with EMP.

Table 18.3.6 Selected Existing and Planned Pollution Control Programs

	Parkt n	Countermeasure	Year	Cost	Source
					1
-6		1997. Further dredging and		1997; 2 Fillion VNO ia 1998	
		construction of crossen control dam (especity 2.5 million m3)	proposed (1999-2000)	0,9 hillion VND	2
		Acceling of stairs at overburden dump	proposed (1998-2019)	27 billion VND	2
		construction of 3 dykes	1970's -	over 10 billion VND	2
1	excessive crosion/sedimentation problem	construction of crosson control dyke (60,000 m3)	proposed (1998-2020)	11 billion VND	3
	excessive crossion/sedimentation problem	dredging of drainage system in Brine	proposed (1998-2020)	3.4 Silion VND	3
Dien Vong Reservoir (drinking water supply)	water supply capacity decreased from 25,000 m3/day to 15,000 m3/day. Significant decrease in water quality	new reservoir in Cao Van (capacity 60,000 m3/day) proposed, rebabilitation of Dien Vong plant	эдиоэво	26 billion VND for water mains from Cao Van to Dien Vong and for rehabilitation of Dien Vong phat	į
Dong Ho intake (drinking water	deterioration of water quality	installation of new sedimentation tank to treat water	1997	13 billion VND	1
BaTone, Cue Ong and Mong Duong irrigation trainage system	sedimentation problem	dredging of Ba Tone system has been proposed	proposed	2.3 billion VND (Bu fone only)	5
Three Lakes in Dong Tricu District	excessive sedimentation problem	7.0 million in3 to be diedged	broposed	5 billion VND	5
Noi Hoang Lake	excessive sedimentation problem	dredging	1997-1998	3 billion VND	1
3 Processing Plants	bok of solid waste and sludge management	installation of re-screen refill system, sludge recovery pond	proposed	175 billion VND	7
Cao Son mine	enssion, book of reclamation	teforestation	proposed (1998-2020)	3.8 billion VND	3
Quang Nigh Province	deforestation and related erosion problem	reforestation, over 3,000 ba/year during 1996-1998	1998-	usknowa	5
Quang Ninh Province	deforestation and related erosion problems	reforestation, development of forestry for use by VINACOAL (300) ha in 1997)	1997-	usknows	5
dump sites (1,500 hectare) and buffer zones (3,400 hectare)	deforestation and related erosion problem	reforestation	proposed	40 billion VND	7
truck road in Cao Son mine	dust problem	watering	proposed (1998-2020	2.4 billion VND	3
truck road is Deo Nai mine	dust problem	watering	proposed (1998-2019	35 billios VND	2
Nam Can Trang Coal Processing Company	dust problem	watering (trucks, spray system)	proposed (1998-)	0.6 billion VND for trucks and spray system, 0.13 billion/year for running	6
11 underground mines, 6 open-pi	dust problem	installation of ventilation system, water sprayers, dust filters, etc.	proposed	150 billion VND	7
	Cau Hai stream Deo Nai mine Deo Nai mine East Can Son Jump site Can Son mine Dien Vong Reservir (drinking water supply) Dong Ho intake (drinking water supply) BaTone, Cua Ong and Mong Duong irrigation drainage system Three Lakes in Dong Tricu District Noi Heang Lake 3 Processing Flants Cao Son mine Quang Ninh Province Quang Ninh Province dump sites (1,500) hectare) and buffer zones (3,400 hectare) truck road in Cao Son mine Truck road in Deo Nai mine Nam Cao Trang Coal Processing Company	Mong Duong River excessive sedimentation problem Deo Nai mine excessive erosion/sedimentation problem Deo Nai mine excessive erosion/sedimentation problem Deo Nai mine excessive erosion/sedimentation problem Can Son mine excessive erosion/sedimentation problem Dien Vong Reserver (drinking water supply) capacity decreased from 25,000 m3/day to 15,000 m3/day. Significant decrease in water quality Dong Ho intoke (drinking water supply) Ballone, Cua Ong sedimentation of water quality (drinking water supply) Ballone, Cua Ong sedimentation problem and Mong Duong irrigation drainage system Three Lakes in Dong Tricu District Noi Heang Lake Plants Cao Son mine Excessive sedimentation problem bek of solid waste and studge management Cao Son mine deforestation and related erosion problem Quang Ninh Province Quang Ninh Province deforestation and related erosion problem Quang Ninh Province dust problem Nai Cao Trang Coal Processing Company	Mong Daring increased rick of thooling due to excessive sedimentation problem construction of dyle phaned construction of dyle phaned construction of dyle phaned construction of dyle phaned construction of dyle phaned construction of erosion control dam (copacity 2.5 million m3). Den Nai mine excessive erosion/sedimentation problem construction of erosion control dam (copacity 2.5 million m3). Lest Can Son consider erosion/sedimentation problem construction of 3 dyles construction of 2 dyles construction of dyle phaned construction of 3 dyles construction of erosion control damp side problem construction of erosion control dyle (60,000 m3). Lest Can Son mine excessive erosion/sedimentation problem construction of erosion control dyle (60,000 m3) construction of erosion control dyle (60,000 m3). Lest Can Son mine excessive erosion/sedimentation problem construction of erosion control dyle (60,000 m3) construction of erosion control dyle (60,000 m3). Dong Ho intake (drinking water supply capacity decreased water excessive in Cao Van (capacity decreased water excessive in Cao Van (capacity decreased water excessive in Cao Van (capacity decreased water excessive exce	Mong Datong Rich Coo Haistream	Mong Daong Rich of Control of the Chooling due to exceed pick of Doorday Selection and the exceeding above the selection and the exceeding above the selection and the exceeding above the selection of display gloracid emotivation of display gloracid emotivation of control of an electrol proposed duag. Den Nai mine exceeding emotivation problem and the exceeding of stains at switchedday proposed duag. Den Nai mine exceeding emotivation problem exceeding emotivation of a dykes planted problem. East Can San mine exceeding emotivation problem exceeding emotivation of a dykes planted problem. East Can San mine exceeding emotivation problem exceeding emotivation of a dyke (0,000 m.). East Can San mine exceeding emotivation problem exceeding emotivation problem. Dien Vong Reserving (dividing water sapply capacity decreased from 25,000 m.) Valy to 15,000 m. Valy to 1

Source: 1: VINACOA1, 1998 (bearing) 2: Deo Nai Mine FIA Report, 1997

- 2: Deo Nat Mine FLA Report, 1997
 3: Coc Sau Mine FLA Report, 1997
 4: Water Supply Company, 1998 (hearing) and Carl Bro, 1995
 5: ON Dept. Agr. & Rural Develop., 1998 (hearing)
 6: Hong Gai Coal Processing Company FLA Report, 1997
 7: EVS, 1996

Table 18.3.7 Estimated Costs & Schedule (Development of Environmental Plan for Mining)

Schedule												4000	2000	1010C 000C/ 1 T
<u>,</u>	Calebory	Work	Cnit	Year 2000	Year 2001	Year 2002	icar 2003 Year 20	04 Year 2005	Year 2006	Year 2007	Year 2008) car 2009	Year 2010	Year 2000 Year 2001 Year 2002 Year 2003 Year 2004 Year 2005 Year 2006 Year 2007 Year 2008 Year 2009 Year 2007 Year 2008 Year 2007 Year 2
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Design	Doese	Preliminary Investigation person/month	person/month	240	240	081	0	0	0	O	0	>	7	AOX
1	_											•	,	•
		Project Design (Intail)	quom/uosaeu	9	12	9	0	0	٠٠.	o	0	0	0	17
		,							-	•	Š	•	•	الديد د
		Project Degice (post)	nerson/month	240	087	087	0	0	120	9	>	O.	\ \ \	1.520
_	_	A INJUNE CONTRACTOR (AMOUNT)												

1,000	Category.	Work	Unit Cont (USS) Year 2000 Year 2001 Year 2002 Year 2003 Year 2004 Year 2005 Year 2006 Year 2007 Year 2009 Year 2010 Total (2000-2010)	Year 2000	Year 2001	Year 2002	Year 2003 Ye	ar 2004	Year 2005	Year 2006 1	Car 2007	Year 2008	Year 2009	Year 2010	Total (2000-2010
	Dough	Destining to Investigation		24 000	24,000	48,000	0	0	0	0	0	ò	0	0	000'96
5.	r Design	Project Design (1919)	_	120.000	+-	120.000	0	°	0	000009	0	0	٥	0	000,042
		Proper Design (Local)	100/ment/month	23,000	-	48.000	0	0	0	12.000	0	٥	٥	0	132.000
		Continue Design (Local)		1	62.000	43,000	0	0	0	14,000	0	¢	٥	0	153,000
		Commigancy (20 '0)		+-	_	259.000	0	0	0	86.000	0	0	0	0	921,000
		Total				259.000	0	0	0	86,000	0	0	0	0	921,000
	Grand	Grand Total		202,000	374,000	259,000	0	0	0	86.000	0	0	0	٥	921,000

Table 18.3.8 Estimated Costs & Schedule (Pilot Project on Environmental Rehabilitation)

Construction	, and .														
Construction		Declination investigation	person/month	3	09	0	=	5	3	5	2	†		=	
	100	Dec. act Court Opto (1)	person/month	17.2	7.0	0	O	0	,	Ξ		2		;	
_	_	1000	PAPER COMPONITOR IN	185	001	0	0	0	5	=	S	٤	=		
		Project (Acapan Area)		=	=	=	=	9	1)	2	=	0	7		
	2. Ground Preparation	[erracing]			707	70	=	ā	0	=	1	6	=	3	
		Grading Nurlace Roughing	713				1		٤	Ē	=	3	12	13	~
		Hed Preparation	TES	1		,		ļ	5	Ē	ε	С	0	į.	10.0
	A. Dramage Improv.	Diversion Waterway	€			(44.7)	1	1	5	=	0	ū	0	0	0.
	_	Downdrain	E	⋾	(X)	90/	-	3	;			=	5	=	
		Treatment Facility	facility	0	()		ŝ	0				†		=	XXX
		Dan S. Sand (Sees Borton)	m	=	OUS	OOS.	=	0	=	ĉ	=	3	1		
		THE WORLD WITH THE	· i	5	=	CHA	=	1 ()	0	c	0	0	5	┋╢	
		Dam & Pond (permanent)	TAL.		14/1/ 56	CHELLERIC	٦	=	z	5	Ð	10	0	=	. J. (Kx
	4. Kevegetation	Seedlings (Trees)	racu		, , ,	MON'MY.		1	ļ	-	٥	3	в	9	
	>	Keverretation with Comes	an a	0	3	()\$				1	5	¢	ŝ	0	
_		Tree Planting	ец	0	2	3		=				,	6	¢	
		Vecatatata	22	0	0	0	30	20	3	Ž.	2	=		:	-
CKN	Constant	100		9	О	O	090	330	300	1X.35	¢	¢	=	5	
		Transfer over	E H	0	0	÷	975,000	975 (MM)	UNIVISCO	975.0XO	0	0	9	=	3.56.6.
														:	(unit : USS
Cost			Cash D and James	COOL JOHN	Veer 2003	Year 24x12	Year 2(x)3	Year 2004 Year 2005		Year 2006	Year 2007	Year 2008 Year	300	Vegr 2010	Total (2000)
<u>\$</u>	Category	WORK	Control of the Control	1,470		3	=	3		=	0	O	9	G) e l
Construction	T. Design	Prehiminary investigation	A Control of the Cont	177	CHAPTER STATE	0	٦	3	0	Ç	O	¢	O	\$	V6X) (XIX)
		Project Design (intril)	Our sadden of	(44, 176	10// 7	5	5	0	2	3	0	O	.0	o	XX (XX
:		Project Design (Local)	July Printers			-	-	0	ş	Э	0	0	ο	0	300,000
		Contingency (30%)		(A)	135 (20)		2		5	٥	0	0	3	0	1,13% (KX)
		Subtotal		CO CO CO	OC.3,1A.V.	-	1	1	5	F	5	ē	=	0	
	2. Cround Preparation	Terracing	CKX)			1 20	1	-	=	٥	3	¢	=	٥	26 000
		(meding, Surface Roughing	SAMA		XIXXI	0,000			٦	Ī	2	Ş	0	o	HX3 (35
		Ked Preparation	Bri Wha	٥	XXX	1				Ī	C	0	٥	0	17.00
		Contingency (30%)			ŝ.	0007	3	1	: =		0	0	5	o	73,000
	_	Subtotal			: : (NK)	(XX)	1	3		,		=	٦	3	(30)(05)
	A Designate Imploy	1) version/Waterway	ш/ 5		15,000	35,000	=			1			†-	¢	20,00
		Downdrain	30 /m/	0	6,000	4 (N.K)	=	3	2				ļ	0	XX) (3)
		Treatment Nvs.	maisvavatem		0	50,000	\$	-					ļ	5	A (XX
		Dam & Pond (temporary)	3. m.3	0	2,000	2,000	0	0			٦			5	XX) OF
		(Tom & Pond (nermanent)	100 m3	0	()	30,000	٥	0	\$	-	C		, ,	3	46 000
		Canal Canal Carlot		=	7,040	(KK) 61	0	0	¢	э	()	=	2	3	A R.J. Ca.J.
		Continue		=	0000	170,000	0	O	0	ē	¢	-	c		× ×
		Control of the control of	, mach	5	5,000	DOM:	0	0	0	0	÷	=	<u>.</u>		
	4. Kevegetation	Seculings (Tiges)	MINN	=	CAK	HOOLE	=	0	0	10	0	0	S	3	
:		Kevegetation with Chass	o di inic		1000	(KX) X	\$	9	=	0	0	Đ	0	Ξ	ILI CHI
· .		Tree Planting	EL // LIS	1	3 4 2 2 3	INATO	[٥	F	Ξ	O	10	O	0	12,000
		Contingency (30%)				(A) (A)		-		0	c	ο	O	0	52,000
		Subtotal		=	12,000	(XX)			, [5	٤	į	ē	٥	1,663,000
		Total		675,000	727,000	361 (00)	C	2		,		ļ	5	٥	(XX) C
	7.1	Wasterion	COMPA	0	0	0	0	O	(XX)	YAY.					114 (x x)
E 25	OFFISA CALINA	The state of the s	(A)/(K)	5	0	D	26,000	CK-(XK)	30,000	30,000	2	3	<u>:</u>	}	200
		Aguage Sys	F. 17 (XX)		٠.	0	3,000	3,000	3,000	3,000	G	0	=	٥	
	-	reatment			P	*	(XX)	000	10.000	10,000	0	0 (0	O O	C (X) (X)
		Contingency (30%)		1	=	0	3X (XX)	CKX1 (3D	44,000	(XX)	3	φ	9	9	KX (X)
		Subtotal				ľ	38.080	00000	44 (1(3)	44 (XX)	¢	Ç	0	υ	166,00
		[ota]			CATA CLC	(44) (44)	(147) 82	13K3 (77	44 (KX)	44 CXX)	\$	\$	10	0	5.X.5.
	Chand Total	Pe		O/N/CKR)	C. C. CAK		WW 01	2000							

Table 18.3.9 Estimated Costs & Schedule (Environmental Measures for Mine Wastewater)

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				ij		36	=	5	=	=				
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		Project i Assim	THE CHANTED FIRE					22.5	(AA) OC	-	=	=	=	2.5
			1	=	÷	=	0.00		LANK.					
	L'Estrate Improv. Il mainage i nannel	Daniel Pagener								-	3	5	c	9
		And the second second	in contrast	-	=	=	=		2	:				
_		Fragment Pacinty	JACTINES						'''	7 6621 (441)	27 AOO OND	27 ACK2 (NE) 3	760000	- CXX
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2	5 2 2	The second secon												

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	r-	Described bearing the state of	om/ sied/out	=	=	=	(A)	3	,						1277
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		Project Lesion	om: Stad/IXI						Ī	=	3	0	=	=	1411143
	:	Continuency (20%)		S	=	-	111,147,1			1				=	(NX) XX
	مدعيد	C. brand		=	13	3	0001X\$	=	5	0	c	2	-		
		SUMBLE						1411141	(MK) (KAT	CO 000	9	ε	2	=	CKREENKI
_	Commence of the Commence of th	The same of the sa	E 등	=	=	3		, www.					-		CINITIALS
	To Control March		The Control of the Co	=	5	0	e	100,000	200 000	SKY CXX	0	0	С	=	IN MET MAN
	-	i reatment Pacifity	- 1					17.17	(AAAAA)	CARACT	1	5	=	e	3cc) CRX
_		Contractor (200)		=	=	=		CHICAN	1111111					,	1000000000
				٦	-	=	0	3,643 (343)	720,000	720 (XXI)	5	5	-	3	TOTAL PROPERTY.
		NUMBIN						Sec. Of	Charlet Co	7765547	c	(1)	\$	9	328,000
		Total		-	_	÷	(M.K.) X.C.	NA) (AC	100	, and a second					The same
		i con	5] [*]	[5	9		=	•	75,000	75.CKX5	75.000	(XX)	ALKI (XX)
OKM	CKM	[realment	VILLY CARD]					5	=	DOC V.	(XX) 5:	(XX)	0.0.5	100009
		Continues and Calling		c	=	= 1	2								1870-07-6
					5	٦		6	5	9	0000	90,0XX)	63(0)	CKCCK	ACKLUMA.
		Number						ţ	5	9	90000	000'06	90,000	0000	3602 (XX)
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						2	5X 3X X3	360.0083	7 (1 (XX)	25.53	5	CK KO CK	90,000	SAL, CARS	THE STATE OF
				:											

Table 18.3.10 Estimated Costs & Schedule (Environmental Measures for Coal Processing Plants)

Type Category Work Unit Year-life of Salzon (Salzon) 240 0 0 0 0 0 0 0 4<	Type Cal onstruction 1. Design 2. Drama	tonom.				1000	Vine Willy	V. ar 2003	7007 207	2007 FS	CHE LINE	700	LCAT CANA	15.01 25.05	2	
Design Project Desi	onstruction 1, Design 2, Drama		Work		Sear 2000	Year 2001	C. 45.74			1	5	=	a	٥	0	7
1. Design Projection 2. Defining consequence 2. Defining control 3. Design Projection 4. Design Projection 3. Revogetation Projection 4. Design	onstruction 1, Design 2, Drama		Parallament in the continuation	hannyaoway	=	97.	077		,					-		17
Project Design Proj	2. Drama	_	LIGHTING OF CONTRACTOR		1	17.0	017	9	2	_ =	0	ວົ	c .	0	>	
March Marc	2. Drama		Project Denign	personemonth	2	į			000	[5	-	=	c	0	۶. ۲.
J. Kevegetation Seedings (Tree) m3 0 <th< td=""><td>and a c</td><td>Tangarat.</td><td>Designation ("Banner</td><td>E</td><td>O</td><td>9</td><td>0</td><td>1.4,00%)</td><td>(V)</td><td>-</td><td></td><td>»[·</td><td></td><td></td><td>ŝ</td><td>3</td></th<>	and a c	Tangarat.	Designation ("Banner	E	O	9	0	1.4,00%)	(V)	-		»[·			ŝ	3
3. Revegetation Seedimy (Trocs) m3 0 <th< td=""><td>e de la companya de l</td><td>the furbics.</td><td>Colombia Calobrasia</td><td></td><td>1</td><td>5</td><td>[</td><td>202</td><td>900</td><td>_ ວ</td><td>÷</td><td>5</td><td>></td><td></td><td>,</td><td></td></th<>	e de la companya de l	the furbics.	Colombia Calobrasia		1	5	[202	900	_ ວ	÷	5	>		,	
3. Kevegetation Seedlings (Tree Planting) Analysis 0<	See of C		Sedimentation Pond	m.³	0				0000	=	ē	0	0	0	>	80.05
3. Revegetation Needings (Tree) Planting Control Tree Planting Control 1 Dual Cont	****			4.6.	=	=	3	25.5	VVV.	,	,	,			ļ	
Tree Planting Ha	See See See See See See See See See See	ctation	Seedings (Trees)			T	(5	01	0	c	Ş	=	С	0	`
4. Due Control High Pressure Spravers each 0 0 0 4 4 4 0 0 20 20 20 20 20			Tree Planting	<u>-</u>	9	9	>	2			ŀ	c	<	5	0	
4. Dust Control High Pressure Spravers each 0 0 0 0 0 20 20 20 20 20 20 COMM Vegetation ha 0 0 0 0 0 0 18,000 19,000 20,000 20,000 20,000 10,0					1	[-	7	•	=	3	>	>	,		
ONE/M Vesetation ha 0 0 0 0 0 20,000 <td>J Dust C</td> <td>ontro</td> <td>High Pressure Spravers</td> <td>each</td> <td>2</td> <td>3</td> <td>· [</td> <td>Ī</td> <td>c</td> <td>0,4</td> <td>0,0</td> <td>O.</td> <td>00</td> <td>07</td> <td>23</td> <td></td>	J Dust C	ontro	High Pressure Spravers	each	2	3	· [Ī	c	0,4	0,0	O.	00	07	23	
Overvitation				,	0	=	0	-	_ ·	400						W # * *
Drainage Sys			Vegetanon	(15)	,		ľ	-	c	1× 000	1000	20.000	20,000	20.00	333	111.50
ha o 0 0 0 0 4 4 4 4			Then march Nick	E	9	2	2	3	,					-		
Na la	•		, 1 marks 2 min		•			3	•		7	4	+	•	•	
			Dust Confroi	2	2		,									

Ş				2005 Vear 2007 Year 2007 Year 2009 Year 2009 Year 2009 Year 2009 Year 2009		1	VIEW SALVE	10,00	V 2005 V	V 1000	ear 2007	Vear 2008	Vear 2009		Tetal (2000-2010)
		Mork	Unit Cost (USS)	Year 2000	Year 2001	Year 2002 1		-	70.00	1			7	0	CXX) XT
Ž	Calegory	t		0	24,000	21,000	0	0	o	٦	0	٦	3	,	(100 A)
Construction 1. Design	1. Design	Prohimmary Investigation	John Mary 1807	2	1000	0.70	o	C	0	0	a	0	0	0	48.UW
		Project Design	100/ретя/по.	2	2001	2000		Ç	ြ		0	0	0	0	20.000
		Contingency (20%)		0	10.000	30.0		, (5	C	٥	٥	0	116,000
		Subtotal		0	58,000	3×.000	2		0	-	5	G	0	0	53,000
:	2. Dramage Improv. Drinage Channel	Drinage Channel	2 /m	0	٥		000.00	300/7			0	c	0	0	12,000
		Sedgmentation Pond	20, m.3	0	٥		6.000	0000		5		c	0	0	13,000
		Continuant (200a)		0	0	0	000.9	7,000	9	1	,	,	6	٦	78,000
	:	Lead of the Control o		0	0	0	3X,000	10.000	0	P	0	> (4.000
-		Caralla a Cleader	OX cach	c	0	0	2,000	2000	0	=	٥	5		5	000 4
	A. Kevegetanon	Security (1963)	155/h2	c	C	0	2,000	2,000	0	0	٥	٥	3	; 	500
		I ree Planting	Ball (Car) 1		6	c	1 000	1 000	0	0	0	0	0	2	200.7
		Continuency (20%)		o	5	,	000	0000	c	0	0	0	0	0	10,000
٠		Subtotal		O	c	3	2005	300	,		c	C	0	0	16,000
	Cateo) inte	Huch Pressure Spravers	1,900 /und	0	0	o	000 X	3	7	1	ķ	6	٥	c	000'*
:	* Carro	11000		0	0	0	7,000	2.000	5	3	3	, 	1		CKAN UC
-		Contingency (20-n)			5		10.000	10.000	0	0	0	0	0	2	~~~~~
		Subtotal		3			200	\$	c	٥	٥	0	0	\$	224,000
		I otal		0	3X.000	33,46	33,000	+	,	ţ	c	С	0	0	C
1000	Mac	Vegetation	10/ha	٥	0	٥		+	200	000	1907,000	000 000	200,000	200,000	1,170,000
OTE IN	;	Lyamage Nvs	I/ 01	0	٥	5	3	2	20000	300.7	000.007	000 8	000 ×	000 ×	000'8*
		Dast Control	2,000/ha	O	С	Þ	0	o l	2.000	300	300	000	000	72 000	246.000
		1906		0	3	0	0	0	000,55	40.000	4000	334		900	1 464 000
		Continuence (20 9)		5	c	¢	٥	0	226,000	238.000	250,000	250.000	20.00c	200.UC2	20.7
		Subfotal			> <		c	0	226,000	238.000	250,000	250,000	250,000	250,000	000,404,1
		Lotal		3	>		2000	ł.	0000 700	238 000	250.000	250,000	250.000	250,000	1.688,000
				0	Ω 3.	3X.050	3	4	***						

Table 18,3.11 Estimated Costs & Schedule (South Deo Nai Dumping Site Rehabilitation)

Schedule							1000	Transfer of the	Vac 2005	Change may	Coop 2000	Vear 100x	Vest 2004 V	Year 2010	Total (2000-2010)
_	(Negary		(a)	, est	100	1687 .00.	ŝ	200	J	ļ	٦			5	ONA
Construction	Design	Prehmmary Investigation	Derson/month		340	5	-	1	1=	†÷	٦	၁	0	0	965
		Project Design	Derzien		O.W.	1707			Ī	ē	0	0	5	0	3,000
	2. Cround Preparation Terracing	Гептастр	ε	3	0 (0000	1		1	1	, =	9	ā	0	641.000
		Contour Dike	ε	C	0	3	3		3		1	C		0	05.
		Hed Preparation	Eq.	2	3	2		1		,	1	1=	3	٥	30.000
	. Dramage improv.	Diversion/Waterway	ε	3	2	000.0	7	3	3		1	, =) c	5	3.000
		Downdrain	٤	3	c c	30	7	1				٥	0	0	0
		Dam at Prind (Temperary)	TH.3	3 4	2	5	,	2	3 <	, -	1	Þ	0	0	O
		Dam & Pond (permunent	Œ.	3	0	CONTRACTOR OF	2 5	7 =	10	•	٦	10	0	0	000 005
	4. Rovegetation	Needlings (Trees)	uppa	3		250	7	,		• •	٦	٥	3	2	940
	-	Kevegetahen with Linass	٤			,	1	1	-	5	٥	٥	0	Ð	250
		Tree Planting	ug.				, =	\$	٥	٥	0	٥	0	٥	0
	Dust Control	High Protestine Spravers	Leech Leech		2			20	٥	3	٥	0	0	0	0
		Water Trucks	vehicle		5	0,00		,	2	. 0	0	0	٥	0	20.00
	φ Dvke	Dyke	E		7		1	Q.	0.4	0,4	450	0.54 0.54	0.7	0.4	3,600
ž	¥.30	Vegelation	g		0	-	0.5	Ş	3	9.7	0.7	450	0.77	9.40	3.60
		Dust Control	3	0	0	0	0	9	0	ာ	0	0	0	0	Þ
Const		1000	100	Cash Age	Value Nation	V	V 245 7003	Vear 2004	Vear 2004	Year 2006	Vear 2007	Year 2008	Vear 2009 V	Year 2010	Total (2000-2010)
	Category	WORK	O CONTRACTOR OF THE O	2		1	6	Э		Э	٥	0	٥		4%,00X)
Construction	15 Sec. 1	Preliminary investigation	OLL STATE OF	=		, 0	0	2	0	0	9	>	0	0	72,000
		Chambana 120%	2 22	٥	4,000	0	ō	o	¢	0	c	0	o.	0	24,000
		Leaving		9	144,000	9	٥	0	O	Ú	Ô	0	0	٥	144,000
	Total Section	Terracine	m/ (M)		0	1,200,000	٥	٥	0	0	0	0	o	0	1,200,000
	Crown richards 1	Contoner Dike	E/C	٥	o	20.000	0	0	٥	0	0	0	0	э	120,000
		Had Premarance	*OOvna		Ç	125,000	0	٥	0	0	0	0	0	0	125,000
		Contingency (20%)			O	2.89,000	0	0	0	0 .	0	0	0	٥	289,000
		Suproted		9	Q	1,234,000	0	0	0	0	0	Ç	¢	٥	1.774,000
	1 Designed Improv.	Shemion/Waterway	# 07		0	600,000	O	0	ů.	0	0	C	э	0	640,000
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Table 18.3.12 Estimated Costs & Schedule (Mong Duong River Basin Rehabilitation Project)

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Table 18.3.13 Estimated Costs & Schedule (Dien Vong River Basin Rehabilitation Project)

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Table 18.3.14 Estimated Coxts & Schedule (Ha Tu River Basin Rehabilitation Project)

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Table 18.3.15 Estimated Costs & Schedule (Hong Gai North Basin Rehabilitation Project)

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		(Nam of Pond (permanent)	m,		,			6	00X) \$.	00077	0000	000 05	000 05	000 05	2,40,000
	4. Revegetabon	Seedings (Trees)	Cach			1			9	9	01	3	91	2	G.
		Revegetation with Chass	Ž	5			3	,		2	۶	Q.	30	30	8
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York: Cast reunded to the order of 4th digit, before adjustment of discount rate. o. Dyke

Table 18.3.16 Estimated Costs & Schedule (Cam Pha West Basin Rehabilitation Project)

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-		Control of the Contro	Ę	8	c	0	0	o	0	0	0	<u> </u>	9	9.	×
		Dam of Sond (Territorial)				ļ	c	ļ	6	c	3	0	951	0	7
		Dum & Pond (permanent)	Ė.	3	7	7	,	\	,	,	į	**	5	4,000	00 \$C1
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_		Continuency (20%)		2	٥	,	,	,	\ \	,	5	Ş	9777	7,000	7.00
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Table 18.3.17 Estimated Costs & Schedule (Cua Ong Basin Rehabilitation Project)

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		Project	TO THE WILLIAM STATE OF		, c	0	0	0	0	0	=	0	-	0	0
	C. Cround Preparation	Tendence Northern Remember		c	3	3	0	o	0	30	70	50	g,	70	110
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		Dam & Pond (temporary)	ε	0	٥	0	0	c	9	001	8	8	3	90	7
		Dam & Pand (permanent)	Ē	0	0	0	e	ै	٥	-	9		7	90	31,000
	d. Kevegetation	Seedlings (Trees)	each	0	0	2	3	٥	3,000	0000	0000	0000	0000	0000	000,000
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1		Tree Planting	ņ	÷	0	0	(0)	0	2	2	2	2	2	9,	2
	5. Dust Control	Hugh Pressure Sprayers	rach	0	0	9	0	0	-	٦	-		- -	٥	
		Water Thicks	vehicle	0	0	0	O	=	-	o	¢	-	٥	0	000
	n Dyke	Dyke	E	0	Ģ	0	0	c	00:	3	8	000	90.	95	ON
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	Calegory	Work	Unit Cost (USS)	Year 2000	Year 2000 Year 2001 Year 2002		Yesr 2003Y		rear 2005	Vear 200m	(cat 200)	Car 200K	ear 2004 Year 2000 Year 2009 Year 2008 Year 2009 Year 2010	Cear : 010	Total (2000-2010)
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		Contingency (20%)		O	0	0	0	0	1.000	2,000	000	8	3,000	000:	000
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	3. Oramaze Improv.	Diversion/Waterway	ω/ č	0	0	0	0	0	1,000	900	8	8	000	4,000	22,000
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		Dam & Pend (temporary)	(m)	0	10	c	0	c	0	c	0	0	c	0	3
		Dam & Pond (permanent)	(m 00!	0	0	0	0	c	Ĉ	٥	14,000	3	000	0	00000
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Table 18.3.18 Estimated Costs & Schedule (Dredging)

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