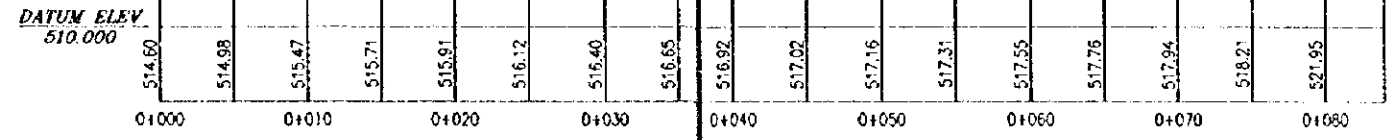
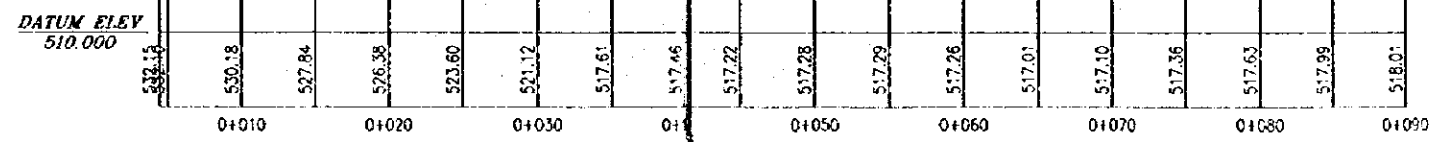


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SCALE 1:200



SECTION B-B
SCALE 1:200



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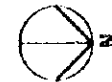
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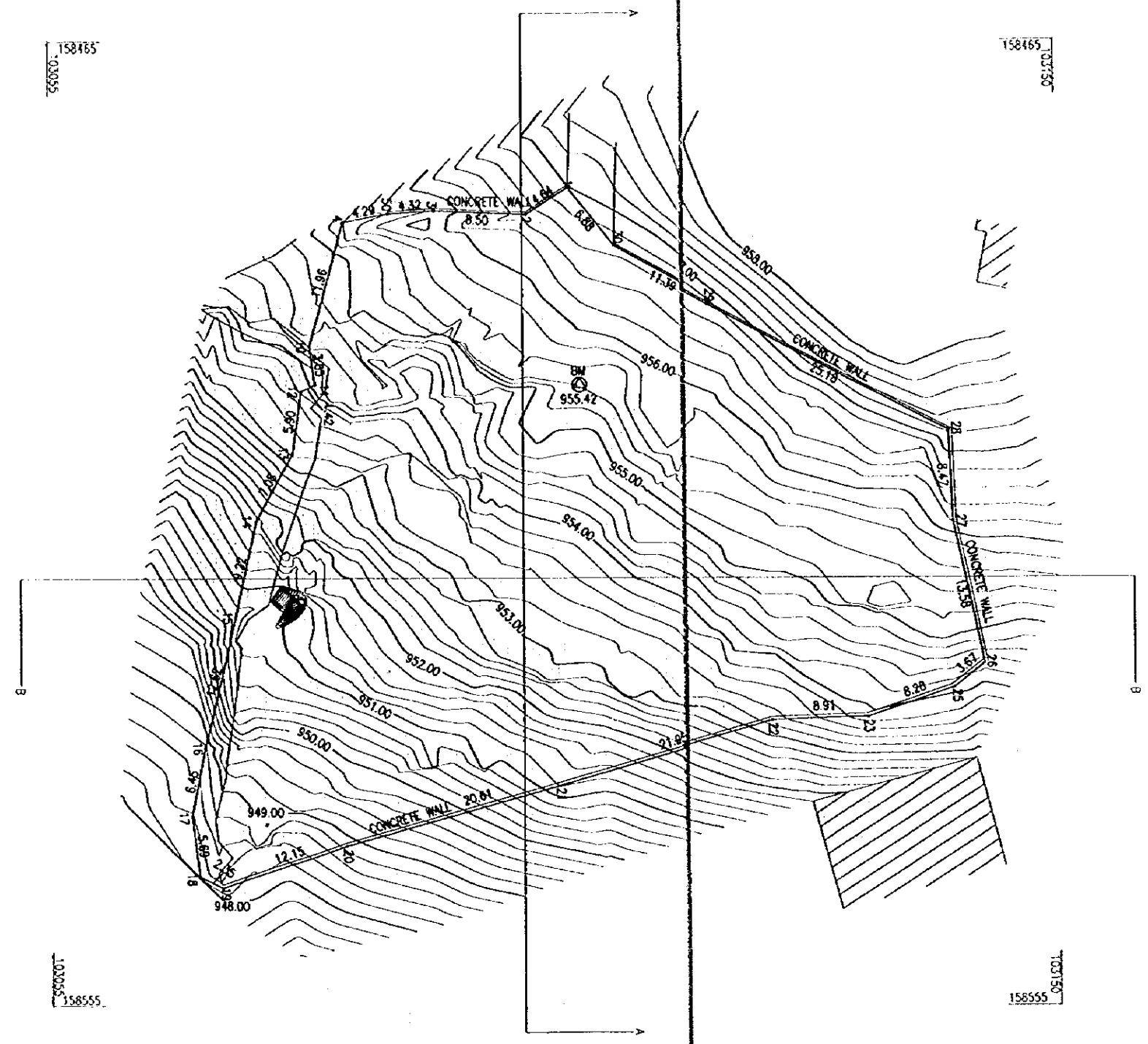
THE BASIC DESIGN STUDY ON THE PROJECT FOR CONSTRUCTION OF SCHOOL FACILITIES FOR BASIC EDUCATION IN THE WEST BANK

SECTIONS - SITE No.23

Drawing No. **23-C**



LEGEND	
POINTS	
EP	ELECTRICAL POLE
TP	TELEPHONE POLE
BM	BENCH MARK
MH	MANHOLE
SYMBOLS	
	LOOSE STONE WALL
	BENCH MARK SYMBOL
	TREES
HATCH:	
	BUILDING
	SHED



NOTE:
1. SURVEY PERFORMED ON 8 MAY 1999



Rev	Date	Description	Des'd	Des'd	Ch'g'd	App	Rev	Date	Description	Des'd	Des'd	Ch'g'd	App	Rev	Date	Description

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 THE BASIC DESIGN STUDY ON THE PROJECT FOR CONSTRUCTION
 OF SCHOOL FACILITIES FOR BASIC EDUCATION IN THE WEST BANK
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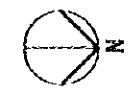
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 19122, 245455 Fax: 972 8 250454
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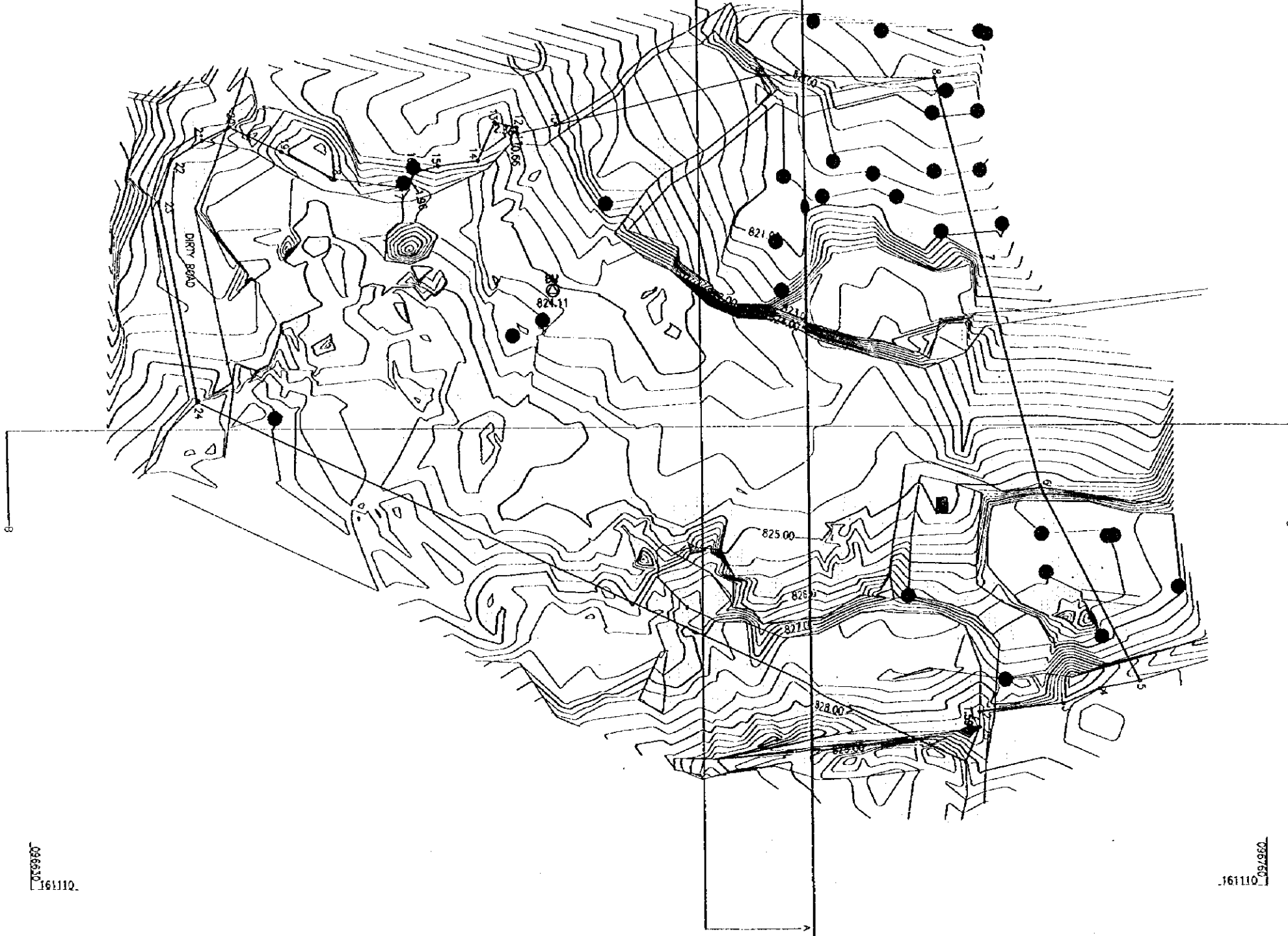
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LEGEND	
POINTS	
EP	ELECTRICAL POLE
TP	TELEPHONE POLE
BW	BENCH MARK
MH	MANHOLE
SYMBOLS	
	LOOSE STONE WALL
	BENCH MARK SYMBOL
	TREES
HATCH:	
	BUILDING
	SHED



NOTE:
1. SURVEY PERFORMED ON 12 MAY 1999



Rev	Date	Description	Des'd	Chk'd	App'd	Date	Rev	Date	Description	Des'd	Chk'd	App'd	Date

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 OF SCHOOL FACILITIES FOR BASIC EDUCATION IN THE WEST BANK
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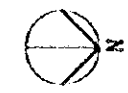
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 Banat Raga
 108 201
 e-mail: cep@epw.com
 Tel: +972 2 265455 Fax: +972 2 295454

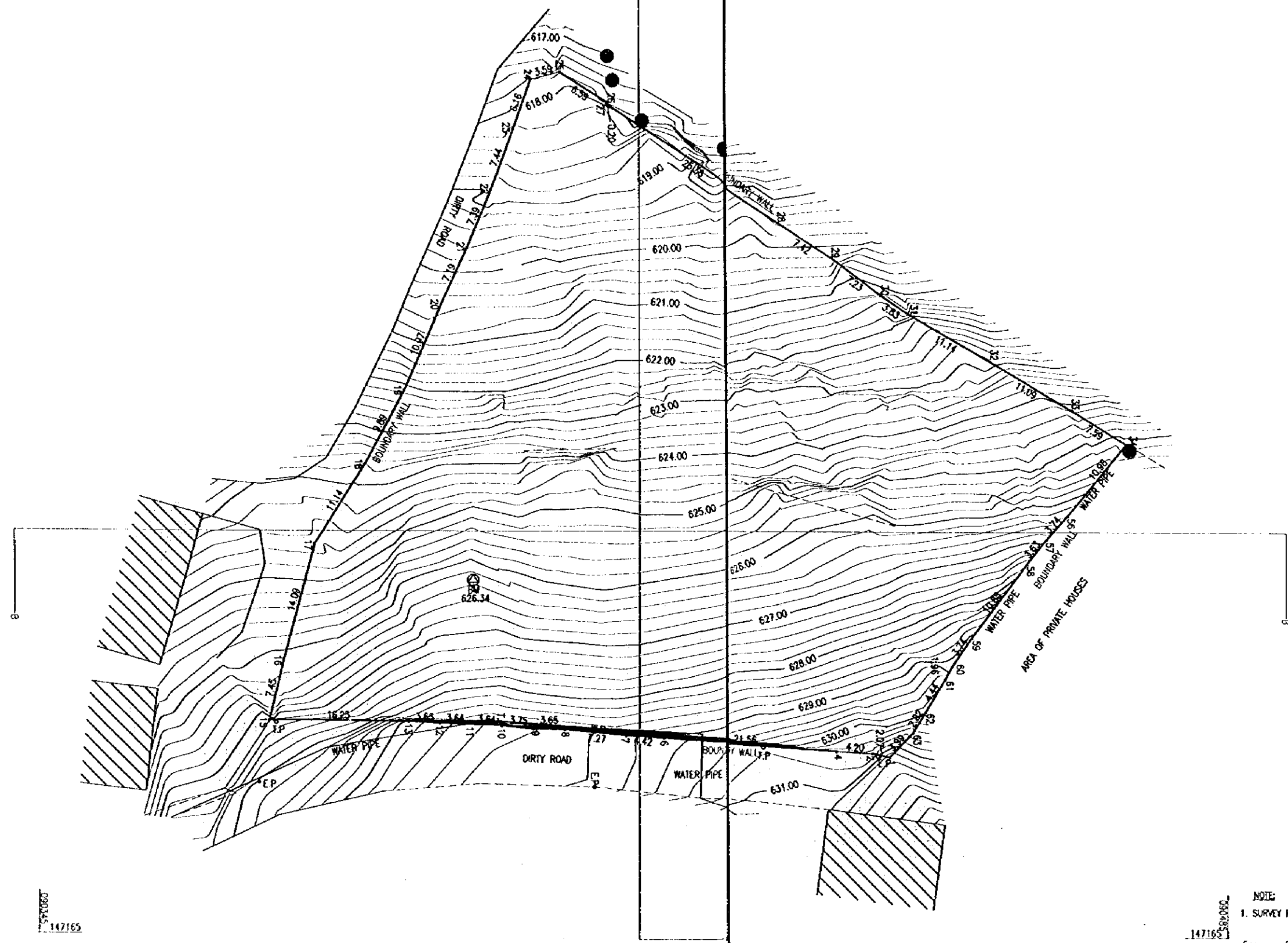
Drawing No:
27-A

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LEGEND	
POINTS	
EP	ELECTRICAL POLE
TP	TELEPHONE POLE
BM	BENCH MARK
MH	MANHOLE
SYMBOLS	
	LOOSE STONE WALL
	BENCH MARK SYMBOL
	TREES
HATCH	
	BUILDING
	SHED



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NOTE:
1. SURVEY PERFORMED ON 4 MAY 1999

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THE BASIC DESIGN STUDY ON THE PROJECT FOR CONSTRUCTION OF SCHOOL FACILITIES FOR BASIC EDUCATION IN THE WEST BANK
SURVEY PLAN No.28B AL-THAHRIA

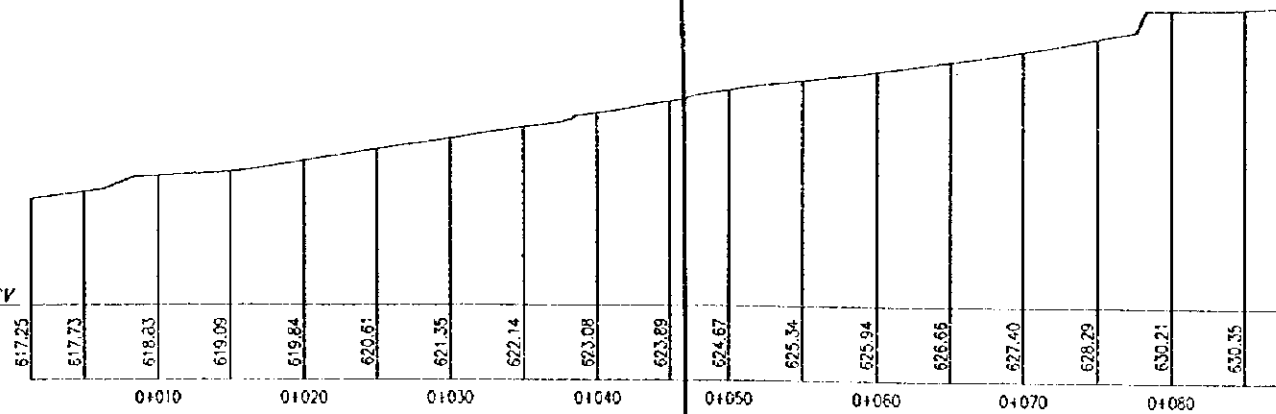
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27
 Formosa, Palestine
 P.O. Box 301
 e-mail: ceep@upnet.com
 Tel: +972 2 2252222 Fax: +972 2 2252222

Drawing No: **28B-A**

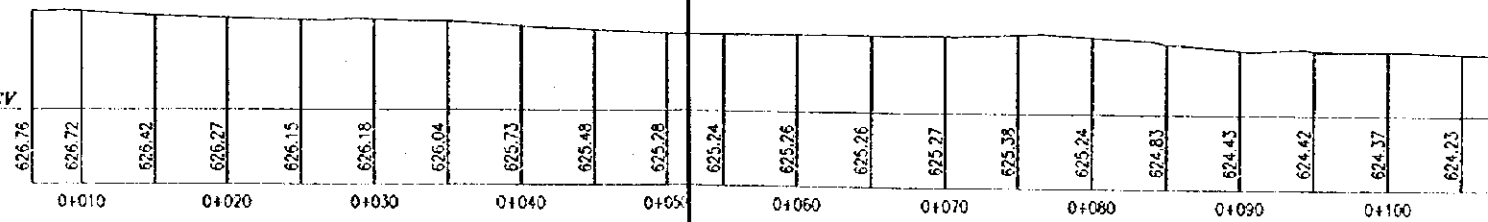
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
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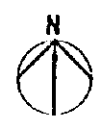


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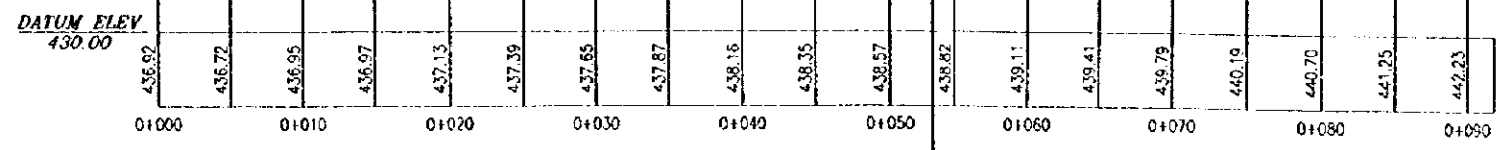

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 OF SCHOOL FACILITIES FOR BASIC EDUCATION IN THE WEST BANK
 SECTIONS - SITE No.28B

CIP
 Building Planning
 208 St.
 P.O. Box 100, Ramat Hashimon
 Tel. 0522 2 20500 Fax. 0522 2 20504
 Drawing No. 28B-C

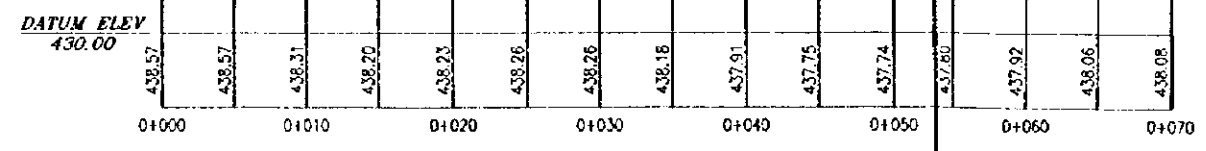


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TP	TELEPHONE POLE
BM	BENCH MARK
SYMBOLS	
	LOOSE STONE WALL
	BENCH MARK SYMBOL
	TREES
HATCH:	
	BUILDING
	SHED

SECTION A-A
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SECTION B-B
SCALE 1:200



5m NOTE:
1. SURVEY PERFORMED ON 24 APRIL 1999

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 OF SCHOOL FACILITIES FOR BASIC EDUCATION IN THE WEST BANK
 SURVEY PLAN No.29 BEIT LUQA

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29-C

自然調查(2) 地質調査

18 Al-Nwai'meh



May 19, 1999

Mr. Massao Okui
Chief Consultant of JICA
Basic Design Study Team

Project: Construction of School Facilities for Basic Education in the West Bank
Subject: Soil Investigations and Testing

Dear Mr. Okui,

I am pleased to attach the Report of the geotechnical investigation for site No. 18, at Al-Nwaimah, Jericho Governorate. The Report includes the results of the field and laboratory investigations and tests, geotechnical analysis and interpretation of the findings and conclusions, and recommendations to aid the design and construction of foundations.

Should you require any clarification or additional information, please contact us at your convenience.

Thank you.

Rami Abdulhadi
Director

enclosures:

CEP

P.O.Box 301 Ramallah, Palestine Telephone: +972 2 2955655 Facsimile: +972 2 2955654
e-mail: cep-ramallah@cep-palestine.com



**SITE INVESTIGATION
FOR
PROPOSED AL-NWAIMAH SCHOOL
AL-NWAIMAH- JERICHO
PALESTINE**

S 99031

**FOR
MESSRS. CENTER FOR ENGINEERING AND PLANNING
RAMALLAH- PALESTINE**

MAY- 1999



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1.0 INTRODUCTION:

This report presents the results of the geotechnical investigation for the proposed Al-Nwaimah School building project, site No. 18, located in Al-Nwaimah in Jericho-Palestine.

1.1 Purpose Of Study:

The purpose of this study is to determine the surface and subsurface conditions at the site of the proposed structure and the physical and mechanical properties of the foundation ground in order to provide the structural engineer with sufficient information for the design of most suitable and safe foundations.

1.2 Scope Of Works :

The scope of work consists of the following:

1. Collecting information and maps particular to the building site such as public services, site plan and land use maps.
2. Making visits to the site to collect information about present land use, surface topography, geological features and surface drainage.
3. Drilling of two boreholes and sampling of disturbed and undisturbed samples.
4. Carrying out the necessary laboratory tests.
5. Performing engineering analysis of field and laboratory findings.
6. Developing conclusions and recommendations for foundation design and construction.

2.0 PROJECT DESCRIPTION:

The final design of the proposed school building is not defined at this stage. It is located in Al-Nwaimah in Jericho, plot No. part of 3, basin No. 10. The project is part of "Basic Design For the Construction of New Schools in The west Bank Project".



3.0 SITE DESCRIPTION:

The site lies in Al-Nwaimah, in Jericho. It is bordered by an unutilized plot of small side drainage ditch from the north, an agricultural land from the east, by an unutilized plot from the west and by an unpaved road from the south. The ground surface relatively slopes to the south. The surficial ground is covered with alluvial deposits of silty clay and marl with subrounded gravels of limestone.

No apparent geologic features were observed within the site area, despite the erosive action of the adjacent small drainage ditch from the north side of the plot. According to the geologic map of Jericho and Vicinity, scale (1:50,000), published by the Geological Survey of Israel in 1973, the site of the project is located within the Mount Scopus Group. Outcrops of Mishash Formation (Senonian) are encountered. This formation consists mainly of chalk and marl. No surface faults was observed near the vicinity of the project site.

No electrical poles, sewer or water pipes were observed within the site area. However, electricity, telephone, and water services are provided for the area.

A general site location map is shown in Figure No. 1, and general site plan showing the location of the borcholes is shown in Figure No. 2. The general site geology is shown in Figure No. 3.

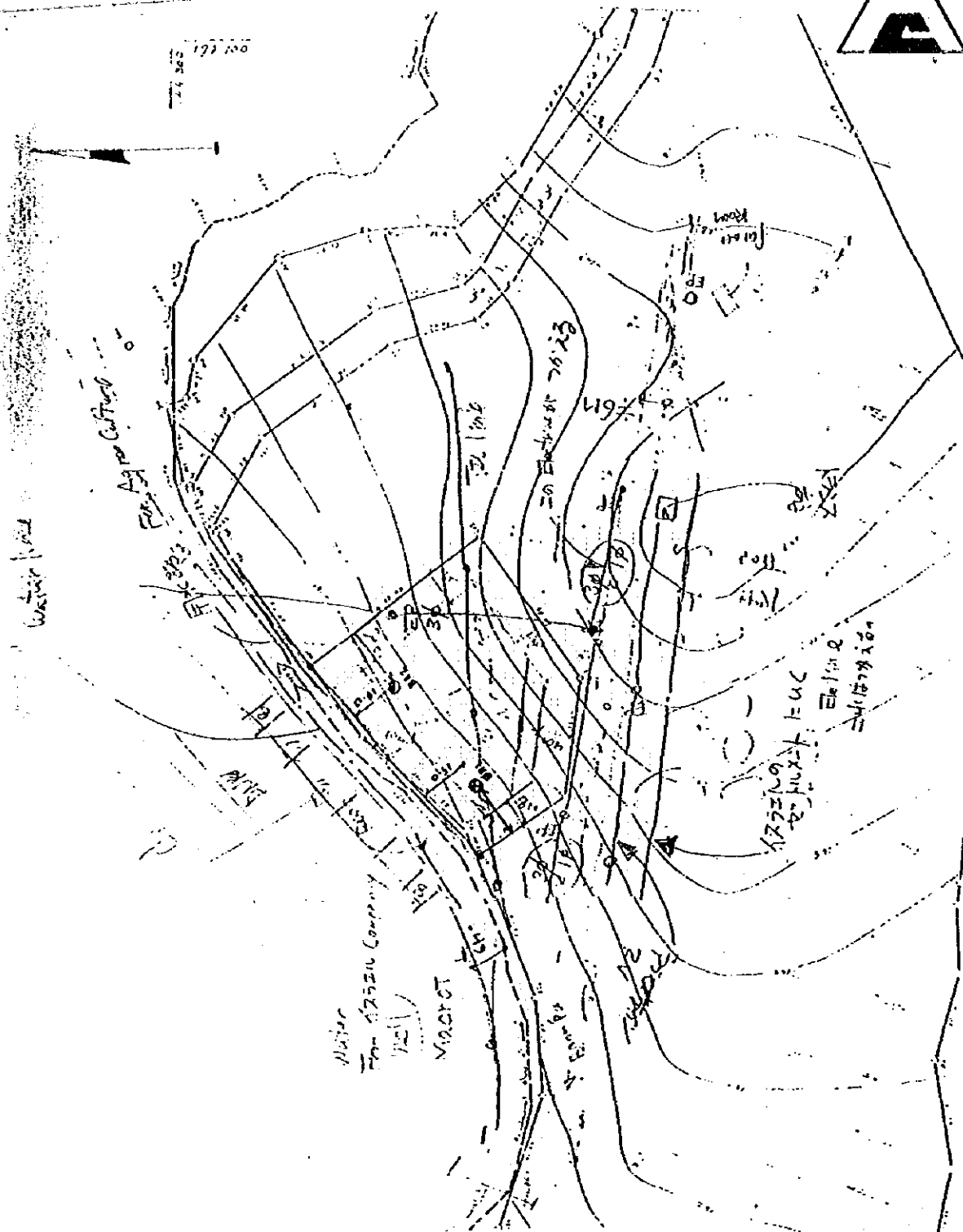


Figure No. 1: General Site location
(Not to Scale)

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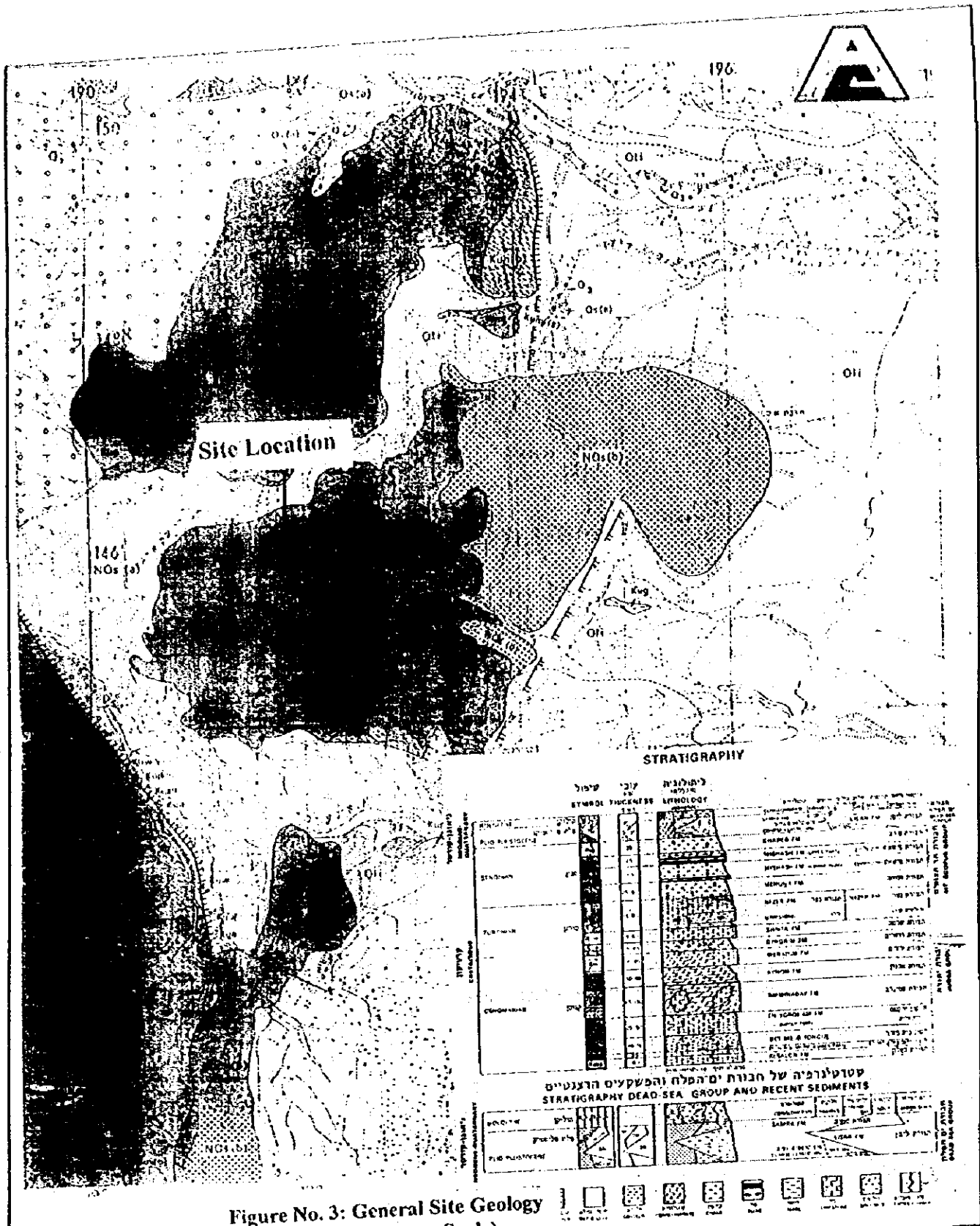


Figure No. 3: General Site Geology
(Not to Scale)

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4.0 FIELD EXPLORATION AND LABORATORY TESTING:

4.1 Field Exploration:

4.1.1 Drilling:

During the period between May 9th and 10th, 1999, two boreholes were drilled at the site. The boreholes are numbered 1 & 2. Each borehole was drilled to a depth of 15.0 m, below the existing ground surface. The locations of the boreholes are shown in Figure No. 2. This limited scope of works was specified by the client, as the final design of the project is not defined at this stage.

The drilling was executed with Edico Drill using the rotary air flush drilling method. The logs of the two boreholes are presented in Appendix A attached to this report.

4.1.2 Sampling:

Samples were obtained continuously from the boreholes, through out the drilled depth. Double tube core barrel was used to obtain undisturbed samples of bedrock materials, whereas split spoon samples were obtained from alluvial and mixed materials. The samples recovered were examined, described and classified by our geotechnical engineers, placed in proper sequence in wooden boxes and taken to our laboratories for testing. The moist samples were placed in waterproof plastic bags before placing in wooden boxes.

Down the hole hammer was used at intervals of low engineering interest and where the nature of the materials did not allow for coring, in order to advance the boring.

4.1.3 Field Testing in Boreholes:

Standard Penetration Tests (S.P.T.) were performed at selected locations in the boreholes, to obtain approximate consistencies and relative densities of the ground materials. The tests were performed in accordance with:

ASTM D 1586-67 (1974), "Penetration Test & Split Barrel Sampling Of Soils".

The test results are shown on the boring logs at depths corresponding to tests locations.



The Standard Penetration Test is defined in the legend to boring logs. attached at the end of this report. Interpretation of the test results is also given in the legend.

4.2 Laboratory Testing:

In order to determine the physical and mechanical properties of the ground materials, laboratory tests were performed on selected samples from each borehole. The following tests were performed according to American Society For Testing And Materials (ASTM) Standard, and the British B.S. Standards:

1. ASTM D 2216-92, "Laboratory Determination Of Water (Moisture) Content Of Soil, Rock And Soil Aggregate Mixtures".
2. ASTM D 422-92, standard test method for "Determination of Particle Size Distribution".
3. ASTM D 422-63 (Re-Approved 1990), Standard Test Method For "Particle – Size Analysis Of Soil". Hydrometer Method .
4. ASTM D4318-93, standard test method for, "Liquid Limit, Plastic Limit, Plasticity Index of Soil"
5. ASTM D 2166-66, "Tests for Unconfined Compressive Strength of Rock".
6. B.S. 1377 : Part 3 : 1990, Test 5, "Determination of The Sulphate Content of Soil & Ground Water". Gravimetric method for acid extracts in which hydrochloric acid was used.
7. B. S. 1377 : Part 3 : 1990, Test 7.3, "Determination of Acid-Soluble Chloride Content". Nitric Acid was used.

4.3 Laboratory Tests Results:

The laboratory tests results are summarized in Tables No. 1 & 2.



Table No. 1
Laboratory Tests Results

BN	Depth (m)		M/C (%)	BD (gm/cm ³)	Atterberg Limits				Grain Size Distribution				Unconfined Comp. Test	
	From	To			LL (%)	PL (%)	PI (%)	L.I	Grav (%)	Sand (%)	Silt (%)	Clay (%)	Q _u (kg/cm ²)	F.S. (%)
1	Top	1												
	1	1.5												
	1.5	2	7.7											
	2	3	10.7		27.6	13.7	13.9		0.8	24.6	47.7	26.9		
	3	4.5	10.7											
	4.5	5												
	5	6	10.9											
	6	7												
	7	8												
	8	9												
	9	10	10		23.7	11.2	12.5		16.9	34.4	32.7	16.0		
	10	11												
	11	12												
12	13.5													
13.5	15	9.2												
2	Top	1												
	1	2.5	7.7											
	2.5	3												
	3	4	12		22.7	11.3	11.4		1.6	35.7	42.1	20.6		
	4	5.5	10.5											
	5.5	6												
	6	7												
	7	9	10.5		24.4	12.7	11.8		2.6	22.5	45.5	29.4		
	9	10												
	10	11	13.6											
	11	12												
	12	13												
	13	15	10.6											

BN : Boring No
M/C : Moisture Content
BD : Bulk Density
q_u : Unconfined Compressive Strength
L.I : Liquidity Index.

LL : Liquid Limit
PL : Plastic Limit
PI : Plasticity Index
F.S : Failure Strain



Table No. 2
Chemical Tests Results

BN	D (m)		Chemical Tests Results	
	From	To	SO ₃ (%)	CL (%)
1	3	4.5	0.0779	0.0473
1	5	6	0.0723	0.0411
2	3	4	0.0788	0.0439
2	4	5.5	0.0702	0.0401

BN : Boring Number
D : Depth of Sample

SO₃ : Sulphate Content
Cl : Chloride Content



5.0 SURFACE AND SUBSURFACE CONDITIONS:

5.1 Ground Materials:

The two boreholes drilled show that there are general similarities and continuities of the subsurface materials, in spite of some local variations.

A generalized subsurface profile (AB) was constructed and is presented in Figure No. 4. The profile was constructed through boreholes No. 1 & 2, and its location is shown in Figure No. 2. The profile was constructed by direct interpolation between the materials encountered in the boreholes. The lines connecting the various ground strata are made for illustration purposes only and are not to be considered as actual field conditions.

The geologic description of the ground materials at the site and the approximate average depth at which they were encountered in the boreholes are presented in Table No. 3.

Further information about the materials encountered can be obtained from the logs of borings, Appendix A.

5.2 Materials Physical and Mechanical Properties:

The field and laboratory tests results as well as the corresponding material classification were summarized for the various ground materials and are also presented in Table No. 3.

Atterberg limits test results were plotted on Casagrande Plasticity Chart, Figure No. 5 to obtain the plasticity of the soils.

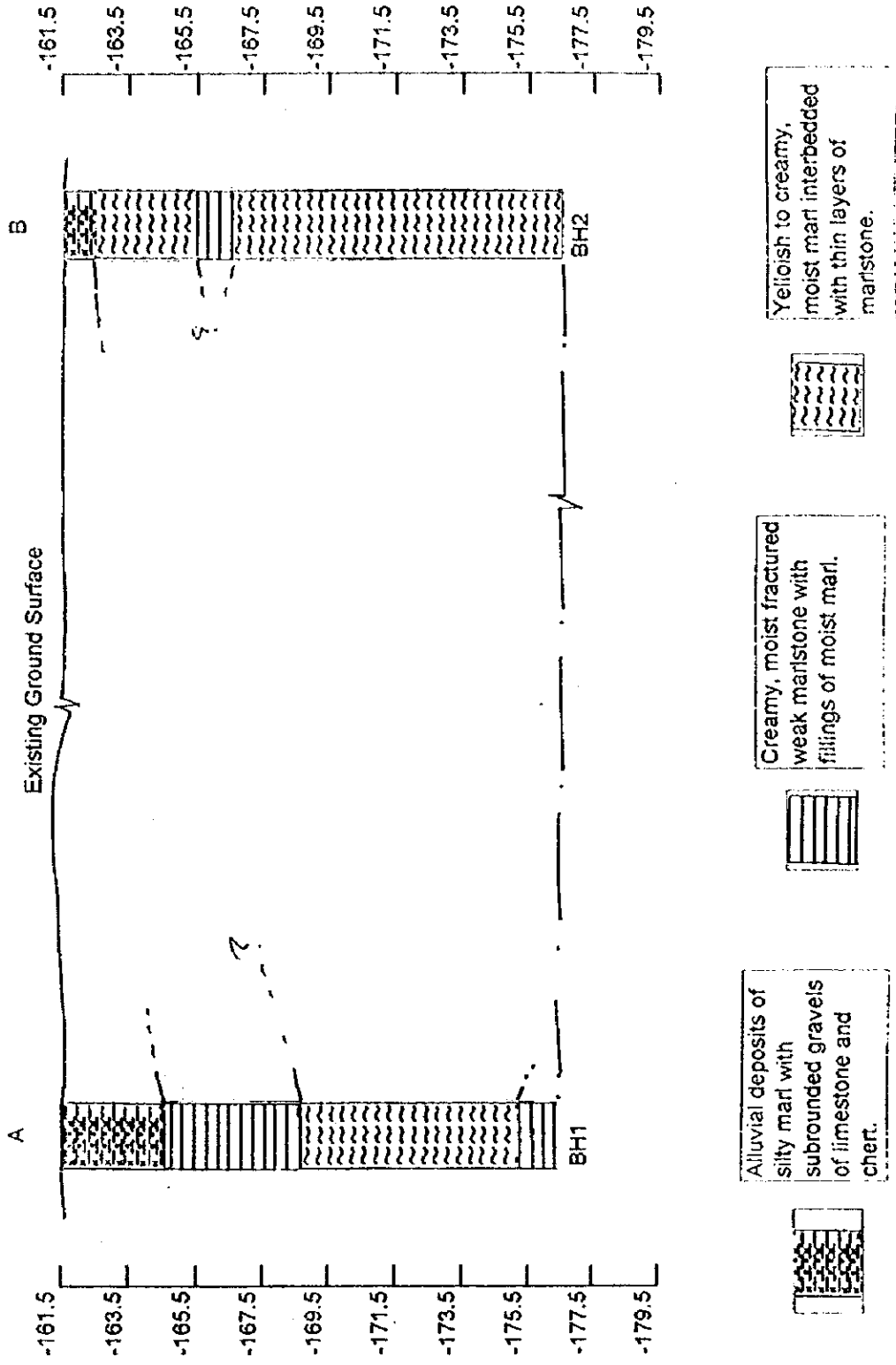
In order to obtain the degree of potential expansiveness, the percentage of clay fraction for the tested samples were plotted against the plasticity index for the same samples on the chart for the degree of potential expansiveness (Williams & Donaldson, 1980), Figure No. 6.

The results obtained from the particle size analysis tests were used to obtain the textural classification of the soils as shown in Figure No. 7.

The tables given in the legend to boring logs, Appendix A, were used to describe the consistency of the soils, and the strength and quality of the rocks.

Further information about the materials encountered and their physical and mechanical properties can be obtained from Table No. 1.

GENERALIZED SUBSURFACE PROFILE AB



M.H Station # 2
S 99031

Figure No. 4



**Table No. 3
Materials Types and Properties**

Approximate Depth			Bore hole	Geologic Description	Summary of Tests Results	Material Classification	
Depth		From					To
	Top		Top				
			3	1	Alluvial deposits of creamy silty marl with gravels of limestone and chert.	M/C:7.7-10.7% LL:26.7% PL:13.7% PI:13.9% Gravel:0.8% Sand:24.6 Silt : 47.7 Clay : 26.9 N : 68	P : Low PE : Medium TC : Sandy & Silty Clay
			1	2			
&	3	7	1	Creamy, moist, fractured, weak marlstone with fillings of moist marl	M/C : 9.2 – 10.9 RQD : 0 qu : -	D: Very poor. St: Weak to very weak as assessed by the geologic hammer.	
&	13.5	15	1				
&	4	5.5	2				
&	7	13.5	1	Yellowish to creamy, moist marl, interbedded with thin layers of marlstone.	M/C 7.7 – 13.6 LL : 22.7 – 24.4 PL : 11.2 – 12.7 PI : 11.4 – 12.5 Gravel : 1.6 – 16.9 Sand : 22.5 – 35.7 Silt : 32.7 – 45.5 Clay : 16 – 29.4 N : 79 - 84	P : Low PE : Low to Medium TC : Clay & Sandy Silt, Sandy & Silty Clay to Clay	
&	1	4	2				
	5.5	15	2				

M/C : Moisture Content
 PL : Plastic Limit
 PI : Plasticity Index
 LL : Liquid Limit
 P : Plasticity
 TC : Textural Classification
 PE : Potential & Expansiveness
 EOB: End Of Boring

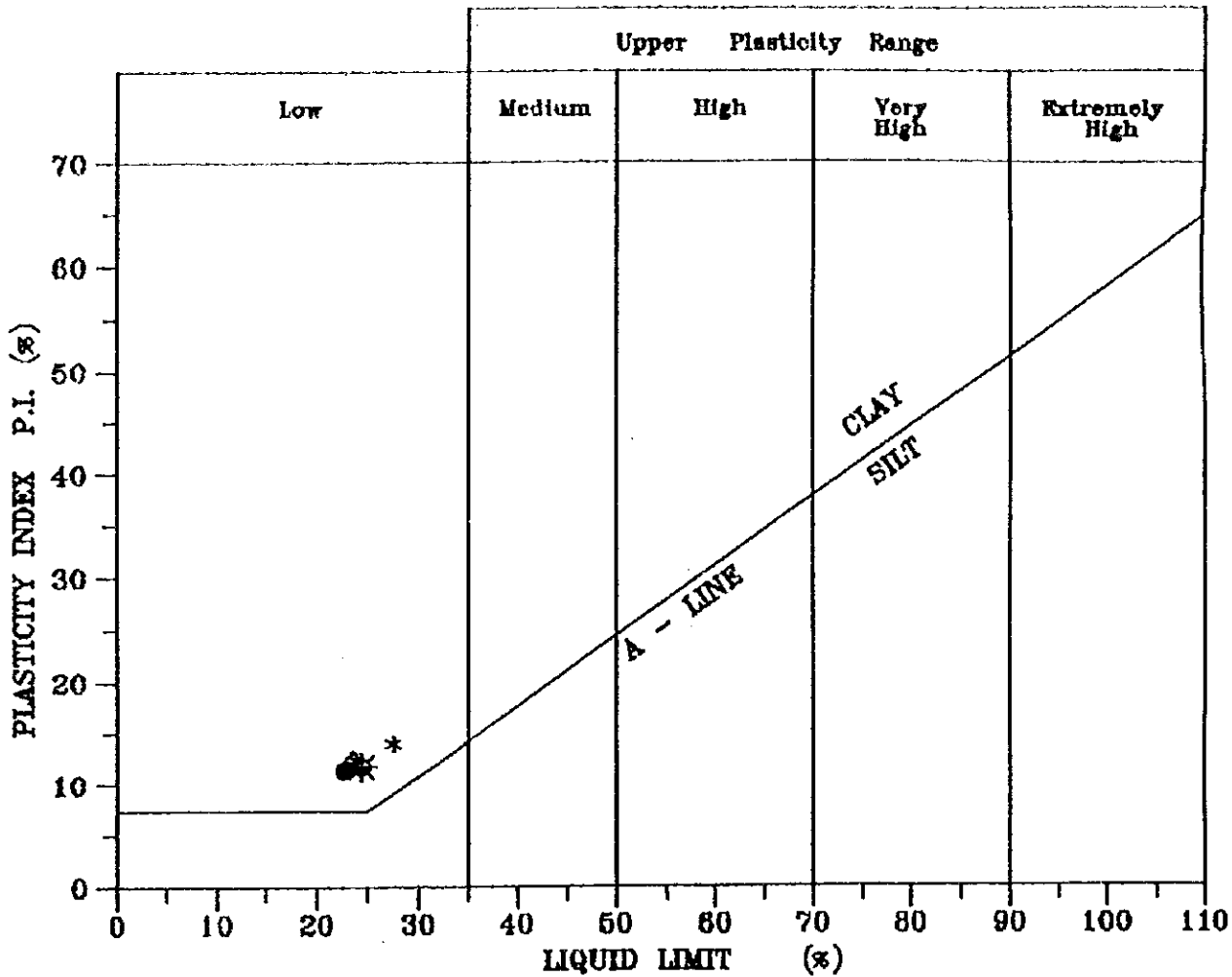
qu: Unconfined Compressive Strength
 St: Rock Strength Description
 RQD: Rock Quality Designation
 D: Rock Quality Description
 N : Number & Blows (30 cm)

* NOTE : See Legend to Boring Logs, Appendix A



CASAGRANDE PLASTICITY CHART

(A - LINE)



SYM.	HN	SAMPLE No.	DEPTH (m)	L.L. (%)	P.L. (%)	P.I. (%)	CLASSIFICATION	PLASTICITY
*	1	1	2.00 - 3.00	27.57	13.65	13.92	Sandy and silty clay	Low
◊	1	2	9.00 - 10.00	29.71	11.20	12.51	Clayey & sandy silt	Low
■	2	1	3.00 - 4.00	22.73	11.33	11.40	Sandy and silty clay	Low
*	2	2	7.00 - 9.00	24.45	12.69	11.76	Clay	Low

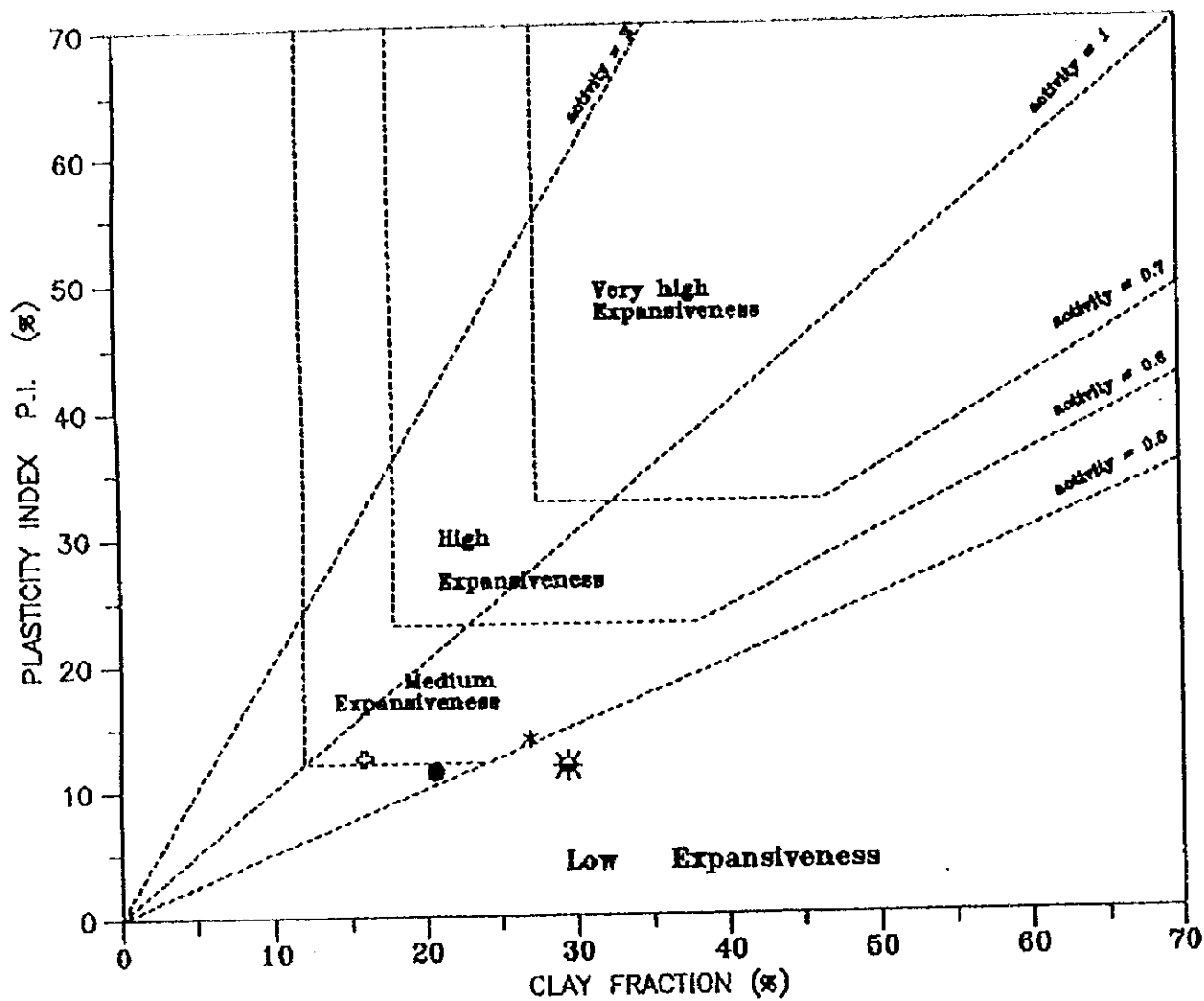
Figure No. 5: Casagrande Plasticity Chart

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MODIFIED CHART OF EXPANSIVENESS (Williams and Donaldson 1980)



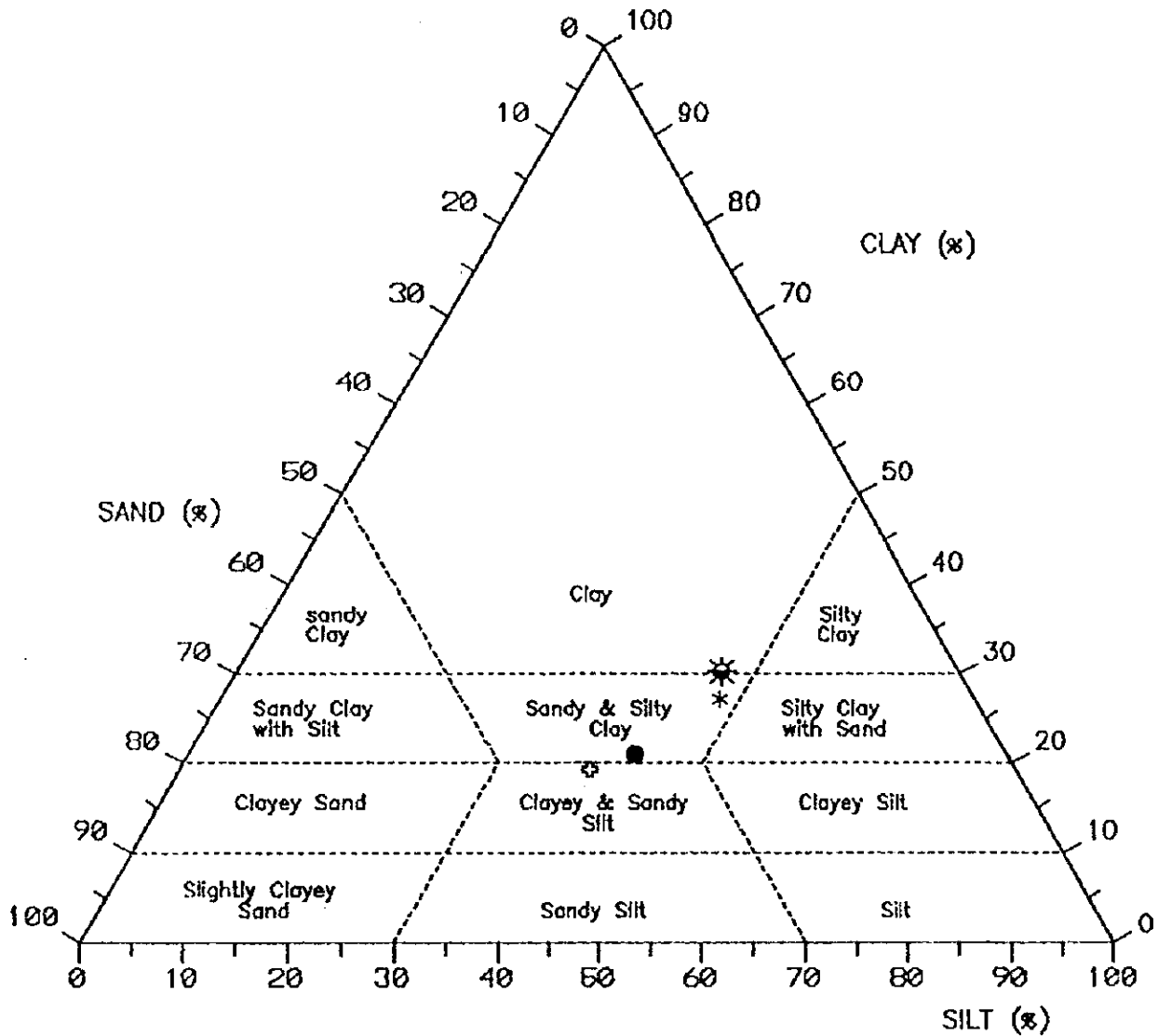
SYM.	BN	SAMPLE No.	DEPTH (m)	CLAY (%)	P.I. (%)	CLASSIFICATION	POTENTIAL OF EXPANSIVENESS
+	1	1	2.00 - 3.00	26.90	13.92	Sandy and silty clay	Medium
◊	1	2	9.00 - 10.00	16.00	12.51	Clayey & sandy silt	Medium
■	2	1	3.00 - 4.00	20.60	11.40	Sandy and silty clay	Low
*	2	2	7.00 - 9.00	29.40	11.76	Clay	Low

Figure No. 6: Modified Chart Of Expansiveness

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ARAB CENTER FOR ENGINEERING STUDIES

TEXTURAL CLASSIFICATION CHART



SYM.	BN	SAMPLE No.	DEPTH (m)	CLAY (%)	SILT (%)	SAND (%)	CLASSIFICATION
*	1	1	2.00 - 3.00	27.12	45.08	24.80	Sandy and silty clay
○	1	2	9.00 - 10.00	19.25	28.62	41.40	Clayey & sandy silt
●	2	1	3.00 - 4.00	20.93	42.78	36.28	Sandy and silty clay
*	2	2	7.00 - 9.00	30.18	46.71	23.10	Clay

Figure No. 7: Textural Classification Chart

S99031

ARAB CENTER FOR ENGINEERING STUDIES



5.3 Ground Water And Cavities:

No ground water was encountered, in any of the boreholes to the depths drilled.

5.1 Sulphate Content in Ground Materials:

The sulphate content expressed as sulphur trioxide (SO_3) for the soil samples tested from boreholes, are shown in Table No. 2.

Sulphate attack to concrete, is a well documented phenomenon and is caused by the presence of the high sulphate content either by the ingress from the sulphate of the surrounding environment such as foundations soils, or by the presence of sulphate in the concrete ingredients such as the sand or aggregate, or both. The attack results in a considerable internal expansion which may lead to cracks and disintegration of the concrete.

The British Code of Practice BS 5328 : Part 1 :1990 "Guide to Specifying Concrete" have stated requirements for concrete exposed to sulphate attack, depending on the concentration of the sulphate in the surrounding soil or in water. These requirements state the type of water to cement ratio to be used, the minimum cement content and maximum free water to cement ratio. A copy of BS 5328 : Part 1 requirements is attached to this report in Appendix B.

The British Building Research Establishment (BRE), in UK have published Digest 363 "Sulphate and acid resistance of concrete in the ground", 1991, in which the sites are divided into five categories of increasing severity, based on the sulphate contents of the soil or ground water (Table 1). However, having classified the site on the bases of sulphate level, type of exposure (Table 1a) and type of concrete (Table 1b), further recommendations for concrete in acidic conditions are given in Table 2 and Fig. 1.

Changes made to the basic classification given in Table 1 are commutative, Table 1 states for each of the five categories cement type, minimum cement content, and maximum free water/cement ratio. A copy of Tables 1, 1a, 1b, 1c, and 2 and fig 1 (procedure for classification of site) of BRE Digest 363 are attached to this report in Appendix B.

Due to the sulphate content present in the foundations soils and ground water, this site is classified within Class (1) as categorized in BS 5328 : Part 1. The requirements of BS 5328 : Part 1 is to use ordinary portland cement or combination of Portland cements to BS 12, and Pfa to BS 3892: Part 1 containing not less than 25 % Pfa and not more than 40 % Pfa by mass of Pfa plus cement. The requirements for minimum cement content and maximum water cement ratio are given in Table 1, class 1, presented in Appendix B.



The classification of the site on the basis of the sulphate level can be determined according to Table 1 of BRE Digest 363. However, modifications to this classification should be made by the designers once the type of exposure to sulphate (such as types of floors exposures, static ground water and permeability of soils, the location and thickness of the structure and the hydrostatic head), and the types of concrete used (such as precast concrete, cast-in-situ concrete, wall units, piles, etc.) are finally determined.

It should be noted however, that practical experience have indicated that mixes having both the minimum cement content and maximum free water to cement ratio recommended above may result in concrete of low level of workability, such that full compaction to achieve dense concrete of the necessary degree of impermeability to resist, as much as possible chemical attack, cannot be easily achieved. It may be therefore, practical to increase the cement content while maintaining the recommended water to cement ratio in order to obtain the appropriate workability to achieve full compaction of the concrete. Alternatively, workability/compaction can be enhanced by using a plasticizing or superplasticizing admixtures. The admixtures should comply with BS 5075 Parts 1 and 3. Admixtures containing calcium chloride are not recommended for sulphate resisting, or any reinforced concrete.

The CIRIA Guide to Concrete Construction in the Gulf Region, 1983, recommended maximum limit of sulphates as (SO₃), in the coarse or fine aggregate used for concrete as 0.4 % and recommended maximum limits for total sulphate content in concrete from all sources expressed as a percentage by weight of cement as 4% in all cases. It is our opinion that these limits must be adopted and specified for contamination of the concrete and its ingredients in order to achieve durable concrete.

Concrete cast in the ground will cure under the conditions normally favored for strength development and durability provided that the temperature rise due to the heat of hydration is kept low. In the particular case of resistance to sulphate attack, a period of air curing to the structures has been shown to provide a protective layer associated by allowing the access of air to a dry concrete surface for several weeks after the normal curing schedules (BRE Digest 363). It is emphasized however, that since good curing entails keeping the surface wet, the subsequent treatment of dry surface should be regarded as a specific secondary process.



5.5 Chloride Content in Ground Materials:

The chloride content for the same soil samples are also shown in Table No. 2.

BS 5328, Part 1 grade soils and ground waters in five steps of sulphate concentration : 0.2 % total sulphate (SO_3), or 1.0g/L in 2:1 soil water extract is considered significant. However, there is no widely accepted view on the concentration which chlorides become significant in soil or ground water, but limited experience in the Gulf Region suggests it may be as low as 0.05 %, particularly in situations where alternate wetting and drying or capillary rise affect the concrete.

Chloride do not react expansively with portland cement as do sulphates. Their effect when present in concrete is to increase the risk of corrosion of embedded metals of which the greatest volume used is steel reinforcement. They can be tolerated in plain concrete, although when present in large amount some surface dampness may result, but widespread and serious damage has been caused by the use of chloride-contaminated aggregates in reinforced concrete.

The corrosion products occupy more than twice the volume of steel and their formation can be accompanied by very high tensile pressures as great as 32 N/mm², resulting in cracking of the concrete, frequently followed by spalling of the cover. In severe cases of corrosion there may be a reduction in section of the reinforcing bars, leading to a loss of tensile strength of the reinforced concrete.

Therefore, it is of utmost importance to ensure that the maximum limits for chlorides and sulphates in the aggregate components and in the concrete, are not exceeded. These limits must be clearly stated in the technical specifications of the project.

The CIRIA Guide to Concrete Construction in the Gulf Region, 1983, recommended maximum limit of chlorides, as CL, in the coarse and fine aggregates used for concrete as 0.03 and 0.06, respectively, and recommended maximum limits for total chloride content in concrete from all sources expressed as a percentage by weight of cement as 0.15 % for reinforced concrete made with Portland cements containing less than about 4 % C^3A (e.g. sulphate resisting Portland cement) and 0.03 % for reinforced concrete made with Portland cements containing 4 % or more C^3A (OPC and ASTM Type I and II usually contain more than 4 % C^3A). For un-reinforced concrete the limit is 0.6 %.

Additionally, it is advisable that concrete cover for the steel reinforcement be increased in the members to protect the steel from the ingress of the chlorides present in the surrounding environment. Surface protection and sealing of the concrete and steel may also be considered.



Evidences of concrete cracking and steel corrosion were observed on many of the old concrete elements existing in the area. While corrosion can be initiated at lower chloride level in sulphate resisting portland cement concrete than in ordinary Portland cement, the use of sulphate resisting portland cement blended with pozzolanic materials, can reduce the risk of damage caused by the sulphate contaminated aggregates. If chlorides are also present, the use of sulphate resisting cement may increase the risk of corrosion of reinforcing steel.

Sulphates may be present in the environment to which the concrete is exposed, often in combination with chlorides. Their main effect is on the concrete itself, where their attack leads to internal expansion and disruption. Their effect can be reduced by the use of sulphate-resisting cements, cements containing blast-furnace slag or pozzolanic, or in severe exposure conditions, by protecting the concrete by tanking.

Where sulphates and chlorides occur together, problems are accentuated because sulphate-resisting cements provide less protection to steel against attack in the presence of chlorides. Current research is giving grounds of increasing concern that where sulphates and chlorides occur together, the use of sulphate-resisting cement may be inadvisable, (CIRIA Guide to Concrete Construction in the Gulf Region, 1983). Sulphate-resisting cements do not make concrete immune from sulphate attack but only make it better able to withstand moderate concentrations of sulphate since it contains less tricalcium aluminate (C^3A) than OPC, to reduce the effect of the reaction between the C^3A and sulphate. However, C^3A can also combine with chloride which might otherwise cause reinforcement to rust.



Recommendations

Generally, where resistance is needed against sulphate attack, but there is NO significant risks of chloride-induced corrosion, SULPHATE-RESISTING CEMENT to BS 4027 or ASTM Type V (i.e. cement with a maximum C^3A content of 3.5 or 5.0 %, respectively gives better protection)

Where improved resistance is needed against chloride corrosion of the reinforcement, but there is NO significant to sulphates, Cement with a medium to high C^3A content is preferred. OPC or ASTM Type I usually have high C^3A contents and ASTM Type II usually has a medium C^3A content.

Where resistance is needed against both sulphates and chlorides, concrete may need to be protected from the soil and groundwater with waterproof membrane or tanking, and a compromise has to be made on the type of cement used. Generally, a cement containing at least 3.5 % but not more than 9% C^3A is preferred. Each situation should be considered on its merits.

In this case where both sulphate and chloride existence is very slight, then the minimum considerations stated above shall be satisfied.

However, it is advisable that the designer consult CIRIA Guide to Concrete Construction in the Gulf Region or any other similar reference, once the exposure conditions of the designed structures are finally determined, in order to determine, more accurately, the cement type (Figure 6 and range of specifications limits requirements for minimum cement content, maximum water cement ratio and minimum cover for reinforcement (Table 13). Figure 6 and Table 13 are attached in this report in Appendix B.



6.0 CONCLUSIONS AND RECOMMENDATIONS:

According to field and laboratory investigations, subsurface conditions, engineering analysis and practical experience, it can be concluded that the proposed building can be satisfactorily supported by the ground at the site, provided that the following recommendations are followed:

6.1 Foundation Depth And Type:

The foundations of the proposed building shall be laid below the top overburden material of alluvial deposits into materials of creamy to yellowish marl and marlstone encountered in all boreholes at depths ranging between 1 to 3m. The foundations shall be laid into coherent materials, and any friable, or soft inclusions of silty clay or any other material, shall be removed before foundations construction.

Moreover, the foundations depth may vary according to architectural considerations, however, it should not be less than 2.0m below the minimum adjacent, finished ground level.

The encountered foundations ground is suitable to support the structural loads using spread footings with tie beams, however strip footings may also be used, if required.

6.2 Allowable Bearing Pressure:

The allowable bearing pressure corresponding to the encountered highly fractured, creamy, thinly bedded weak marlstone was estimated using the following equation, recommended by Tomlinson, for strip foundation on rock mass with closed joints:

$$q_u = c N_c + 0.5 \gamma B N_\gamma + \gamma D N_q$$

N_c , N_γ & N_q are given as a function of the friction angle ϕ . Correction for the footing shape may also be applied.

The shear strength parameters were estimated according to Kulhawy and Goodman, as a function of the rock quality designation (RQD), and the unconfined compression strength q_{uc} , as :

RQD (%)	C	ϕ°
0 - 70	$0.1 q_{uc}$	30°
70 - 100	$0.1 q_{uc}$	$30^\circ - 60^\circ$



The obtained parameters for the highly fractured marlstone were :

RQD : 0 %, therefore ϕ° was taken as 30 for marlstone, and 20 for the marl.

q_{uc} : Very weak as assessed with the geologic hammer (Unconfined compression test could not be carried out due to the highly fractured nature of the material), taken as 5 kg/cm² for marlstone, and 1 kg/cm² for the creamy marl.

Therefore, based on the obtained results, and considering the existence of weaker marl materials within the zone of influence of the foundations, and based on our previous experience with similar materials, it is recommended that the allowable net foundation bearing pressure be taken as 2.2 kg/cm², for the whole site, provided that the recommendations given in paragraph 6.1 for "Foundation Depth And Type", are satisfied.

Important Note: The above conclusions apply to the areas of the site represented by the drilled boreholes. In case that the plan area of the proposed school building and its layout over the site did not satisfy the above conditions, additional test borings are recommended in other areas of the site to confirm that the above conclusions and recommendations apply.

6.3 Foundation Settlement:

With the foundations designed and constructed in accordance with the above recommendations, the settlement is estimated to be within the tolerable limits.

An estimate of the anticipated foundation settlement was carried out using the following relationship :

$$S_i = q_{in} B' \frac{1 - \mu^2}{E_d} I_s I_f,$$

in which,

- S_i : Immediate, or elastic foundation settlement.
- q_{in} : Specified maximum net foundation pressure.
- B' : Characteristic Dimension of the foundation.
- μ : Poisson's Ratio, taken as 0.33
- E_d : Deformation Modulus, estimated as 150 kg/cm²
- I_s & I_f : Shape & Depth Correction Factors.

The obtained settlement was insignificant, and negligible. Moreover, most of this settlement will take place during the construction period.



6.4 Excavation Methods:

It is expected that the excavation will be through top soil of silty clay and marl deposits, and through, highly fractured, weak marlstone and marl. Therefore, conventional excavation equipment such as loaders and dozers, will be sufficient for the excavation works. However, pneumatic equipment such as jack hammers with compression and rock breakers may be required, in some locations for the excavation of marlstone materials.

6.5 Excavation of Side Slopes:

To minimize the instability problems, the temporary side excavation during construction should be sloped at a face inclination not steeper than one horizontal to two vertical (1H: 2V).

6.6 Surface Drainage:

It is recommended to protect the foundation ground and excavation from surface water both during and after construction by providing proper drainage and protection system. Surface water should be diverted away from the edges of the excavations.

6.7 Subsurface Drainage System:

No free ground water was encountered within the proposed zone of foundation depth, therefore, no subsurface drainage system is needed. However, in order to prevent water dampness at the basement walls, and ground floor, if any, all subsurface walls and bottom of foundations should be water insulated with proper insulating materials. Water stops should be used at all construction joints.

6.8 Protection of Foundation From Soil Environment :

The chemical tests results indicated that the soil environment is slightly hostile to the foundation concrete. Therefore, no special considerations for foundation protection are required (see paragraphs 5.4 and 5.5). However, all subsurface structures should be totally protected by isolating the structures with appropriate protective coating or sheeting which shall extend up to and a little above the finished ground level. Normal concrete cover (50 - 75 mm) shall also be provided.



6.9 Backfill Material And Compaction Criteria:

The top silty clay materials are not suitable for backfilling purposes because of their plasticity. The marlstone crushings and creamy marl materials resulting during excavation works, are probably suitable as backfilling material. However, the final decision shall be taken during construction and after testing.

The materials to be used for backfilling purposes behind underground walls and basement floor slab shall be a soil or soil-rock mixture which is free from organic matter or other deleterious substances. It shall not contain rocks or lumps over 15 cm in greatest dimension, and not more than 15 percent larger than 7 cm. The plasticity index for the backfill material shall not be more than 15 percent.

It shall be spread in lifts not exceeding 25 cm in uncompacted thickness, moisture conditioned to its optimum moisture content, and compacted to a dry density not less than 95 percent of the maximum dry density as obtained by standard proctor compaction test (ASTM D 698).

6.10 Earth Pressure:

The underground walls of the building, if any, drained and backfilled as recommended above, shall be designed for an equivalent fluid pressure of 0.8 gm/cm³ (800 kg/m³) plus a uniform lateral pressure which corresponds to the maximum expected surface loads.

In all cases, additional lateral pressures, if any, exerted on the underground walls from footings and loads at higher levels of the adjacent buildings shall be considered in the structural design.



6.11 Seismicity of Site:

The study area is very close to the Jordan rift (the area is only few kilometers from the Jordan rift) and is in fact affected by the tectonics of the rift. The Jordan rift represents a focus of earthquake activity. Therefore, any activity in the rift would certainly have a bearing on the naturally or artificially instable earth blocks. According to the seismic photomap published by the Geologic Survey of Israel and which includes a record of the earthquakes measured in the area during the period of 1981 to 1993, there is evidence of the existence of numerous non-major earthquakes of Richter magnitudes of more than 5.

According to Jordan National Building Code for Loads and Forces, the site may be classified as class A according to this code. This region has an earthquake intensity of VII to IX on Mercalli Scale, and of 0.75 intensity factor. This region is generally considered as the highest active seismological zone according to this code. Major hazards shall be expected in the area of this region.

The seismic hazard for any particular site could be assessed by Modified Mercalli intensity (Factor of intensity) or by Peak Ground Acceleration (PGA).

The PGA is very widely used for the assessment of seismic hazards at the sites of engineering projects. Due to the seismicity of the project area and because of its proximity from the Jordan Valley, a PGA value of 0.1g to 0.15g is recommended for structural design purposes. (Richter 1958, has developed a correlation between the Richter Magnitude, Modified Mercalli Intensity, Velocity, and Ground Acceleration. The above recommended ground acceleration corresponds to an earthquake of a Richter Magnitude of 7, and modified Mercalli intensity of VIII).



Modified Mercalli Scale is a measure of the intensity of earthquakes and is correlated with Richter (Magnitude) Scale, as follows (Richter 1958):

<u>Modified Mercalli Scale</u>	<u>Equivalent Richter Magnitude</u>	<u>Ground Acceleration (g)</u>
IV	4	0.007 – 0.015
V		0.015 – 0.035
VI	5	0.035 – 0.07
VII		0.07 – 0.15
VIII	6	0.15 – 0.35
IX		0.35 – 0.70

6.12 Foundation Excavation Inspection:

The recommendations given in this report are based on the assumption that the subsurface materials and conditions do not deviate appreciably from those disclosed in the borings.

Our office should be notified, in writing, immediately after foundation excavation and before foundation construction to inspect the excavations and confirm that the required ground is reached and all the undesirable and loose materials are removed. Such inspection, and any other routine foundation excavation inspection (if requested), will be carried out at separate fees.

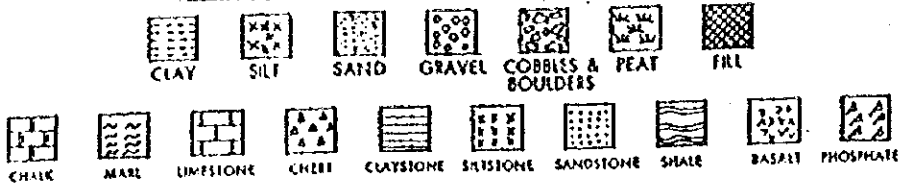


APPENDIX A
LOGS OF BORING

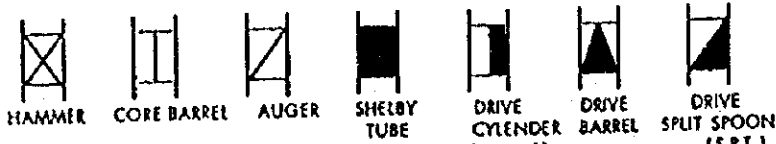
M.H Station # 2
S 99031

LEGEND TO BORING LOGS

SYMBOLS FOR COMMON SOIL AND ROCK TYPES



SAMPLER TYPE



Sample Disturbance:

Disturbed Relatively Undisturbed Disturbed Undisturbed Relatively Undisturbed Relatively Undisturbed Disturbed

S.P.T. (Blows/30 cm): The number of blows, in the Standard Penetration test, required to drive a five centimeter diameter split tube sampler a distance of thirty centimeters using sixty five kilograms weight falling seventy six centimeters.

Fine Grained Soils

Coarse Grained Soils

S.P.T. (Blows/30 cm)	Consistency	Field Identification	Unconfined compressive strength (kg/cm ²)	S.P.T. (Blows/30 cm)	Description	Field Identification	Relative Density (%)
0-2	Vary soft	Easily penetrated several cms with fist.	< 0.25	0-4	Very loose	Easily indented with finger, thumb, or fist.	0-20
2-4	Soft	Easily penetrated several cms with thumb.	0.25-0.5	4-10	loose	less easily indented with fist but easily shoveled.	20-40
4-8	firm	Penetrated several cms by thumb with moderate effort.	0.5-1.0	10-30	Medium dense	Shoveled with difficulty.	40-60
8-15	Stiff	Readily indented by thumb but penetrated only with great effort.	1.0-2.0	30-50	Dense	Requires pick to loosen for shoveling by hand.	60-80
15-30	Vary Stiff	Readily indented by thumb nail.	2.0-4.0	> 50	Very dense	Requires blasting or heavy equipment to loosen.	80-100
≥ 30	Hard	Indented with difficulty by thumb nail.	> 4.0				

Recovery: The percentage of length of core recovered in each run to the total length of the core run.

R.Q.D.: The Rock Quality Designation is the percentage of the sum of lengths of intact core pieces ten centimeters or longer to the total length of the core run.

Point Load Strength and Unconfined Compressive Strength

In the point load test, a rock core is loaded between two steel cones and failure occurs by tensile splitting. A point load strength index, I_p , is calculated as the ratio of the applied load P , at rupture to the square of the distance H , between the loading points: $I_p = P/H^2$

A correlation that is commonly used between the point load index and the unconfined compressive strength, q_u , of a cylinder with a length to diameter ratio of 2 to 3 is: $q_u = 24 I_p^{1.5}$ where I_p is the point load strength corrected to a diameter of 50 mm (Brook and Franklin, 1972).

Rock Quality

Rock Strength

Rock Quality Designation, RQD (%)	Rock Quality Description
0-25	Very Poor
25-50	Poor
50-70	Fair
70-90	Good
90-100	Excellent

Description	Point Load strength (for 50 mm diameter sample) I_p (kg/cm ²)	Unconfined Compressive strength (kg/cm ²)
Very Weak	< 0.5	< 12.5
Weak	0.5-2	12.5-50
Moderately Weak	2-5	50-125
Moderately Strong	5-20	125-500
Strong	20-40	500-1000
Very strong	> 40	> 1000



LOG OF BORING

PROJECT: Al-Nwasimah School Building

BORING No.: BH1 (S 99031).

LOCATION: Jericho

ELEVATION: 161.50

DRILLING DATE: 09/05/99

GROUND WATER DEPTH: N.E.

DRILLING METHOD: ROTARY AIR FLUSH

TOTAL BORING DEPTH: 15.00

DEPTH (m)	S T	REC (%)	RQD (%)	S.P.T (N)			SYMBOL	DESCRIPTION	qu (kg/cm ²)	Dd (gm/cm ³)
				15 cm	30 cm	45 cm				
0										
1										
2				7	18	50				
3										
4		98.0	0.0							
5										
6										
7										
8		95.0	0.0							
9										
10										
								1	2	

ST : Sampler Type
REC : Core Recovery

qu : Compressive Strength
Dd : Dry Density

RQD : Rock Quality Designation
SPT : Standard Penetration Test



LOG OF BORING

PROJECT: Al-Nwalmiah School Building

BORING No.: BH1 (S 00031).

LOCATION: Jericho

ELEVATION: 161.50

DRILLING DATE: 09/05/99

GROUND WATER DBPTH: N.E.

DRILLING METHOD: ROTARY AIR FLUSH

TOTAL BORING DEPTH: 15.00

DEPTH (m)	S T	REC (%)	RQD (%)	S.P.T (N)			STMBOL	DESCRIPTION	qu (kg/cm ²)	Dd (gm/cm ³)
				15 cm	30 cm	45 cm				
10							~ ~ ~ ~ ~			
11							~ ~ ~ ~ ~			
12				9	22	57	~ ~ ~ ~ ~			
13							~ ~ ~ ~ ~			
14		95.0	0.0				~ ~ ~ ~ ~			
15							~ ~ ~ ~ ~			
16							~ ~ ~ ~ ~			
17							~ ~ ~ ~ ~			
18							~ ~ ~ ~ ~			
19							~ ~ ~ ~ ~			
20							~ ~ ~ ~ ~			
END OF BORING										
								2	2	

ST : Sampler Type
REC : Core Recovery

qu : Compressive Strength
Dd : Dry Density

RQD : Rock Quality Designation
SPT : Standard Penetration Test

LOG OF BORING



PROJECT: Al-Nwaimah School Building

BORING No.: BH3 (S 99031).

LOCATION: Jericho

ELEVATION: 161.50

DRILLING DATE: 10/05/99

GROUND WATER DEPTH: N.E.

DRILLING METHOD: ROTARY AIR FLUSH

TOTAL BORING DEPTH: 15.00

DEPTH (m)	S T	REC (%)	RQD (%)	S.P.T (N)			SYMBOL	DESCRIPTION	qu (kg/cm ²)	Dd (g/cm ³)
				15 mm	30 mm	45 mm				
0										
1							[Symbol: Alluvial deposits]			
2		90.0	0.0				[Symbol: Yellowish to creamy marl]			
3										
4							[Symbol: Creamy marl]			
5		95.0	0.0							
6							[Symbol: Yellowish to creamy marl]			
7										
8				11	23	61	[Symbol: Yellowish to creamy marl]			
9										
10										
							[Symbol: Water table]	1	2	

ST : Sampler Type
REC : Core Recovery

qu : Compressive Strength
Dd : Dry Density

RQD : Rock Quality Designation
SPT : Standard Penetration Test

LOG OF BORING



PROJECT: Al-Nwaimah School Building

BORING No.: BH2 (S 99031)

LOCATION: Jericho

ELEVATION: 161.50

DRILLING DATE: 10/05/99

GROUND WATER DEPTH: N.E.

DRILLING METHOD: ROTARY AIR FLUSH

TOTAL BORING DEPTH: 15.00

DEPTH (m)	S T	REC (%)	RQD (%)	S.P.T (N)			SYMBOL	DESCRIPTION	qu (kg/cm ²)	Dd (g/cm ³)
				15 cm	30 cm	45 cm				
10										
11										
12		98.0	0.0							
13										
14										
15							END OF BORING			
16										
17										
18										
19										
20								2	2	

ST : Sampler Type
REC : Core Recovery

qu : Compressive Strength
Dd : Dry Density

RQD : Rock Quality Designation
SPT : Standard Penetration Test



APPENDIX B
SULPHATE & CHLORIDE

M.II Station # 2
S 99031

Class	Concentration of sulphates expressed as SO ₃			Cement complying with	Dense, fully compacted concrete made with 20 mm nominal maximum size aggregates ¹⁾ complying with BS 882 or BS 1047	
	In soil ²⁾		In ground water		Cement content not less than	Free water/cement ratio not more than
	Total SO ₃	SO ₃ in 2:1 water:soil extract				
	%	g/L	g/L		kg/m ³	
1	Less than 0.2	Less than 1.0	Less than 0.3	Table 1	—	—
2	0.2 to 0.5	1.0 to 1.0	0.3 to 1.2	BS 12, BS 146, BS 6588	330	0.60
				BS 12 combined with less than 25 % pfa BS 12 combined with less than 70 % ggbs	310	0.55
				BS 12 combined with 25 % to 40 % pfa BS 12 combined with 70 % to 90 % ggbs BS 4246 with at least 70 % ggbs BS 6588 with at least 25 % pfa BS 6610 with not more than 40 % pfa	280	0.65
				BS 4027 (SRPC) BS 4248 (SSC)	380	0.45
3	0.5 to 1.0	1.0 to 3.1	1.2 to 2.5	BS 12 combined with 25 % to 40 % pfa BS 12 combined with 70 % to 90 % ggbs BS 4246 with at least 70 % ggbs BS 6588 with at least 25 % pfa BS 6610 with not more than 40 % pfa	330	0.50
				BS 4027 (SRPC) BS 4248 (SSC)	370	0.45
4	1.0 to 2.0	3.1 to 5.6	2.5 to 5.0	BS 4027 (SRPC) BS 4248 (SSC)	370	0.45
6	Over 2	Over 5.6	Over 5.0	BS 4027 and BS 4248 (SSC) both with adequate protective coating (see BS 8110)	370	0.45

¹⁾ Adjustments to minimum cement content should be made for aggregates of nominal maximum size other than 20 mm in accordance with table 8.

²⁾ If much of the sulphate is present as low solubility calcium sulphate, analysis on the basis of a 2:1 water extract may permit a lower site classification than that obtained from the extraction of total SO₃. Reference should be made to BRE Current Paper 2.70 for methods of analysis, and to BRE Digests 250 and 276 for interpretation in relation to natural soils and fills, respectively.

NOTE 1. Within the limits specified in this table, the sulphate resistance of combinations of ggbs and pfa with SRPC will be at least equivalent to combinations with cement complying with BS 12.

NOTE 2. It is recommended that the alumina content of ggbs does not exceed 15 %.



Table 1 : Classification of sites and recommendations for concrete BRE Digest 363, 1991

Well - compacted cast-in-situ concrete between 14.0m to 4.50m thickness and exposed on all faces to sulphate soil or fill. Aggregates to BS 802 or BS 1047. For other exposures or types of concrete see Tables 1a and 1b.

Class	Concentration of sulphate and magnesium					Cement type see table 1c	Minimum cement content kg/m ³ Notes 1 & 2	Maximum free water/cement ratio Note 1
	In soil or fill			In ground water g/l				
	By acid extraction %	By 2:1 water/soil extract - g/l		SO ₄	Mg			
	SO ₄	So ₄	Mg	SO ₄	Mg			
1	<0.24	<1.2		<0.4		A-L	Note 3	0.65
2	If >0.24 Classify of 2:1 extract	1.2-2.3		0.4-1.4		A-G	330	0.50
						H	280	0.55
						I-L	300	0.55
3		2.3-3.7		1.4-3.0		H	320	0.50
						I-L	340	0.50
4		3.7-6.7	<1.2	3.0-6.0	<1.0	H	360	0.45
						I-L	380	0.45
		3.7-6.7	>1.2	3.0-6.0	>1.0	H	360	0.45
5		>6.7	<1.2	>6.0	<1.0	As for Class 4 plus surface protection see CP 102		
		>6.7	>1.2	>6.0	>1.0			

Note 1 Cement content includes pfa and slag.

Note 2 Cement contents relate to 20mm nominal maximum size aggregate. In order to maintain the cement content of the mortar fraction at similar values, the minimum cement contents given should be increased by 40kg for 10mm nominal maximum size aggregate and may be decreased by 30 kg/m³ for 40mm nominal maximum size aggregate as described in Table 8 of BS 5328 : Part 1.

Note 3 The minimum value required in BS 8110 : 1985 and BS 5328 : Part 1 : 1990 is 276kg/m³ for unreinforced structural concrete in contact with non-aggressive soil. A minimum cement content of 300kg/m³ (BS 81 and maximum free water/cement ration of 0.60 is required for reinforced concrete. A minimum cement content of 220kg/m³ and maximum free water/cement ration of 0.60 is permissible for C20 grade concrete when using unreinforced strip foundations and trench fill for low-rise buildings in Class 1.



Table 1a Modification to Table 1 for other types of exposure to sulphates

BRE Digest 363, 1991

Exposure	General recommendations
Floors On fill or hard-core containing sulphate in:	
Class 1	Provide membrane between the fill or hard-core and floor finish.
Class 2	Provide membrane between the fill or hard-core and any concrete.
Class 3, 4 and 5	Not recommended for use as a base for concrete floors.
Static groundwater	
Table 1 refers to permeable soils (i.e. $>10^{-5}$ m/s in Figure 6 of BS 8004) which give rise to mobile groundwater and would include exposure to free water. In less permeable soils, the amount of water movement will depend on the topography of the site and a judgment or a site measurement must be made to decide whether the groundwater is static or mobile.	For normally dry sites or soils with permeability less than 10^{-5} m/s. (e.g. unfissured clay) where it is decided that the groundwater is essentially static, the classification in Table 1 for Classes 2, 3 and 4 may be reduced by one less.
Basement, embankment or retaining walls	If a hydrostatic head greater than five times the thickness of the concrete is created by the groundwater, the classification in Table 1 should be increased by one class. This required can be waived if a barrier to prevent moisture transfer through the wall is provided or, if after completion of normal curing, the concrete face that is to be exposed to sulphate has been exposed to air but protected from rain for several weeks.



Table 1b Modifications to table 1 for other types of concrete

BRE Digest 363, 1991

Concrete Type	General recommendations
Poorly compacted concrete designed for full compaction	Not acceptable for sulphate resistance
Cast-in-situ concrete over 450mm thick. Precast ground beams, wall units or piles with smooth surfaces which, after normal curing, have been exposed to air but protected from rain for several weeks.	For classes 2, 3 and 4 the requirements for type of cement, cement content and water/cement ratio given in Table 1 may be reduced by one class if other durability and structural considerations permit.
Cast-in-situ concrete (other than ground floor slabs) less than 140mm thick or having many edges and corners	Increase classification in Table 1 by one class
Precast concrete blocks	Blocks should comply with BS 6073 and with BS 5628 : Part 3 relating to use below ground for classes 2 and 3 of Table 1. As an alternative to compliance with the minimum cement content and water/cement ratio given in Table 1 for Classes 1 to 3, autoclaved blocks (including aerated blocks - Aircrete - with a minimum density of 600kg/m ³) or pressed blocks with more than 50% of their least cross-sectional area carbonated* may be used.
Concrete bricks	Compliance with BS 6073 and with Table 1
Concrete Pipes	Classification with respect to type of cement may be reduced by one class for pipes complying with Part 100 and 120 of BS 5911. Cement contents and water/cement ratios in Table 1 are not relevant.
Porous concrete pipes	Compliance with BS 1194, Porous concrete pipes are not suitable for use in Class 3, 4 and 5 soils.

* Estimated by breaking block and applying phenolphthalein - see BRE information Paper G/81



Table 1c Types of Cement

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Code	Type or Combination	Code	Type or Combination
A	Portland cement to BS 12	II	Sulphate resisting Portland cement to BS 4027.
B	Portland blastfurnace cements to BS 146	I	High-slag blastfurnace cement to BS 4246 containing not less than 74% slag by mass of nucleus.
C	High slag blastfurnace cement to BS 4246	J	Combinations of Portland cements to BS 12 and blastfurnace slag to BS 6699 containing not less than 70% slag and not more than 90% slag by mass of slag plus cement.
D	Combinations of Portland cements to BS 12 and blastfurnace slag to BS 6699	K	Portland pfa cement to BS 6588 containing not less than 26% pfa by mass of nucleus.
E	Portland pfa cements to BS 6588	L	Combinations of Portland cements to BS 12 and pfa to BS 3892 : Part 1 containing not less than 25% pfa and not more than 40% pfa by mass of pfa plus cement.
F	Combinations of Portland cement to BS 812 and pfa to BS 3892 : Part 1		
G	Pozzolanic pfa cement to BS 6610 - 1991		

In codes I and J, slag with alumina (Al_2O_3) content over 14% should be used only with Portland cement having low to moderate C_3A content (typically less than 10%).

Table 2 Requirements for concrete exposed to attack from acids of pH >2.5

Use	Concrete in Contact with:	pH	Mobility of Water (Table 1a) M = Mobile S = Static	Aggressive CO ₂ (Table 3) H = High L = Low	Change in Classification with respect to minimum cement content and maximum water/cement ratio for the type of cement recommended on the basis of sulphate in Tables 1, 1a and 1b <i>When advancing classes for cements A - G into Classes 3-5, choose the higher cement content option</i>	
Foundations including poured cast-in-situ piles. For piles made by special techniques using low water/cement ratio, slightly stringent requirements may be applicable	Natural ground	>5.5	S or M	-	No Change	
		3.5 to 5.5	S M	- -	No Change Advance by one less	
		<3.5	S M	- -	Advance by one less Advance by one less	
	Ground Containing wastes or made-up ground	>5.5	S M	- -	No Change Advance by one less	
		4.5 to 5.5	S M	- -	Advance by one less Advance by two less	
		<4.5	S M	- -	Advance by one less Advance by three less	
		>3.5	M	-	No Change	
	External Surface	Natural Ground Containing wastes or made-up ground	>3.5	M	-	Provide surface protection if SO ₄ is above Class 3
			>4.5	M	-	No Change
			<4.5	M	-	Provide surface protection if SO ₄ is above Class 2
>5.0			M	-	No Change	
Pipes to BS 5911 : Parts 100 & 120	Natural water effluent domestic sewage	>5.0	M	-	No Change	
		<5.0	M	-	No Change	
		>5.0	M	-	Provide surface protection lining if SO ₄ is above Class 3	
		>5.0	M	-	Provide surface protection lining if SO ₄ is above Class 2	
		>5.0	M	-	Provide surface protection lining irrespective of SO ₄ Classification	
Porous pipes to BS 1194	Land Drainage	>3.5	M	H or L	No Change	
		<3.5	M	H or L	Concrete not suitable	
Culverts cast-in-situ or precast	Natural water effluent	>5.5	M	L	No Change	
		<5.5	M	H	Advance by one class	
		<5.5	M	L	Advance by one classes	
	Industrial effluent	>5.5	M	-	Advance by two class	
		<5.5	M	-	Advance by two classes Advance to Class 5	
Agricultural and Industrial	Milk (lactic acid)	See dairy Floors : Ministry of Ag Fish and Food 1967 and Concrete in Milking Parlours, Cements and Concrete Association. Farm Not. 8 : 1980				
	Silage (principally lactic acid)	Contact Ministry of Ag Fish and Food for current recommendations				
	Acid spillage in industrial processes	Refer to specialist producers of acid resistance finishes and CP 204				



Fig. 1 Procedure for classification of site

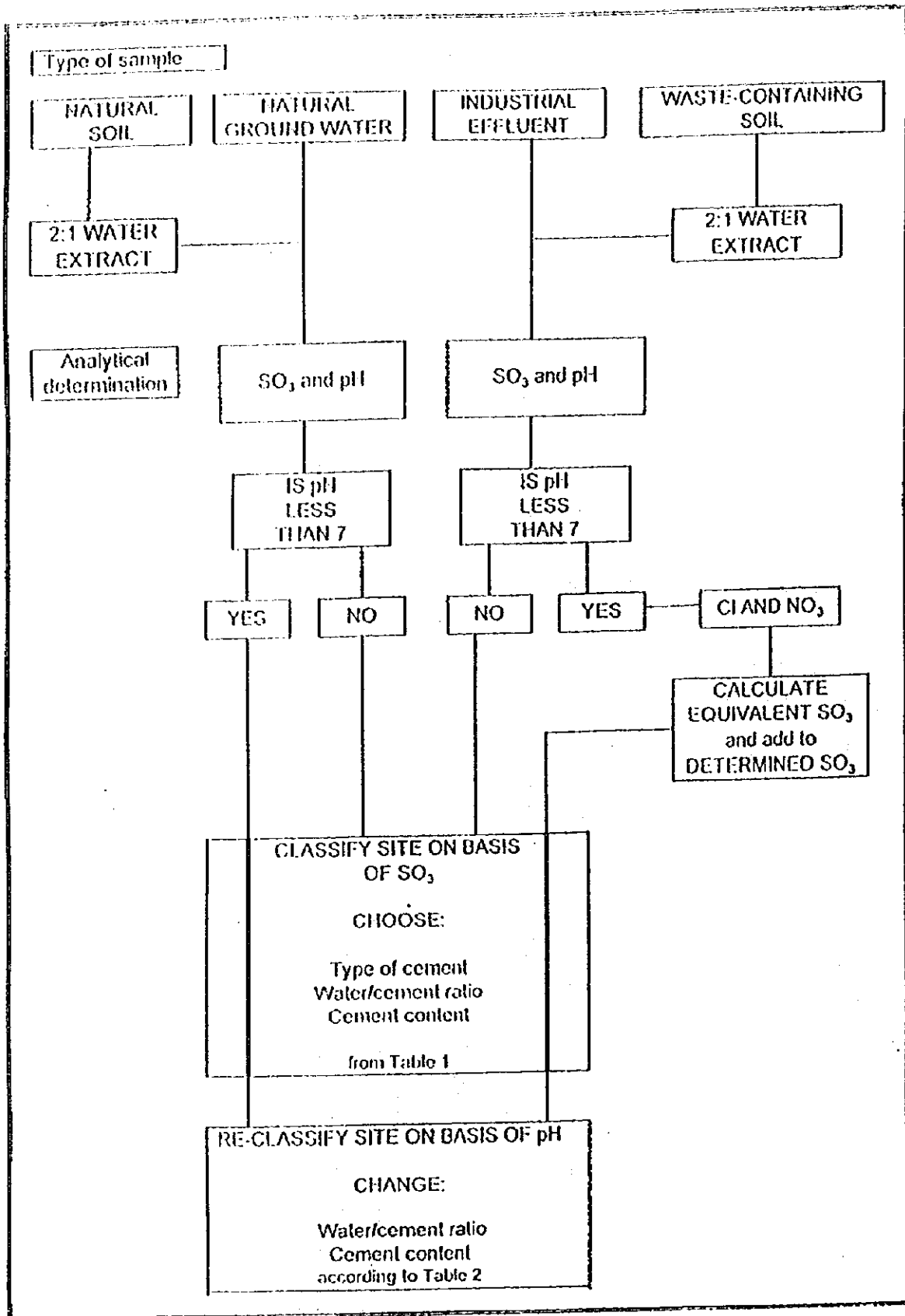
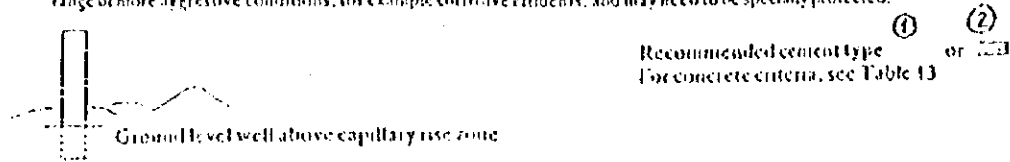


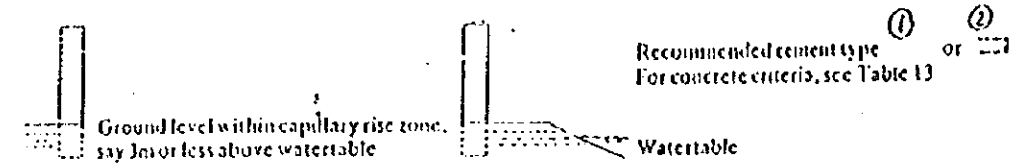


Figure 6 Typical exposure conditions

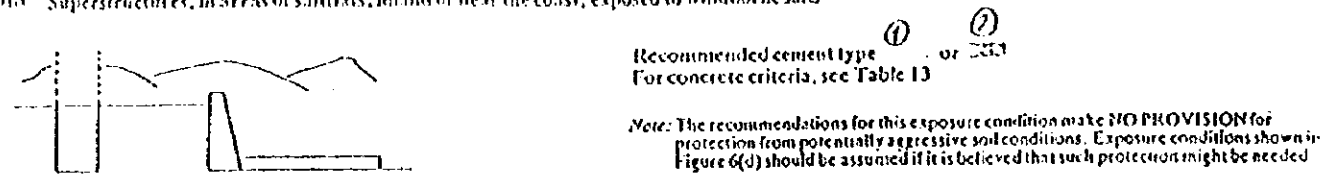
Note: These exposure conditions cover natural environments only. In industrial environments, concrete can be exposed to a range of more aggressive conditions, for example corrosive effluents, and may need to be specially protected.



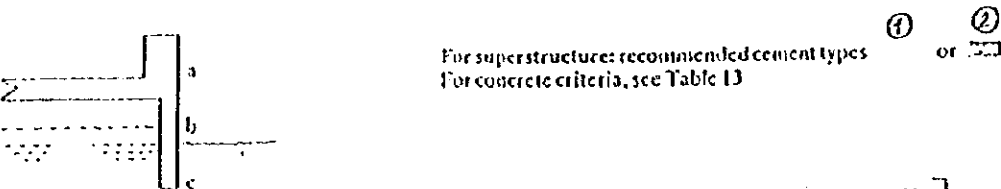
(a) Superstructures, inland with NO risk of windborne salts



(b) Superstructures, in areas of salt flats, inland or near the coast, exposed to windborne salts

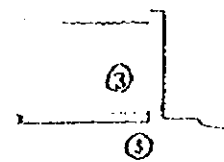


(c) Parts of structures in contact with the soil, well above capillary rise zone, and with NO risk of water introduced at the surface by irrigation or faulty wastes, washing down, etc.



Recommended cement types	Exposure condition	For concrete criteria see Table 13
① or ②	Splash zone	c(i)
① or ②	Intertidal zone	c(ii)
① or ②	Submerged zone	c(iii)

(e) Marine structures



(f) Water-retaining structures

CEMENT TYPE

Where resistance is needed against sulphate attack, but there is NO significant risks of chloride-induced corrosion, SULPHATE-RESISTING CEMENT to BS 4027 or ASTM Type V (i.e. cement with a maximum C_3A content of 3.5 or 5.0%, respectively gives better protection. Colour key: ③

Where improved resistance is needed against chloride induced corrosion of the reinforcement, but there is NO significant exposure to sulphates, Cement with a medium to high C_3A content is preferred. OPC or ASTM Type I usually have high C_3A contents and ASTM Type II usually has a medium C_3A content (but those specifications do not specify minimum C_3A contents. See Section 8.2.8). Colour key: ①

Where resistance is needed against both sulphates and chlorides, concrete may need to be protected from the soil and groundwater with a waterproof membrane or tanking, and a compromise has to be made on the type of cement used. Generally, a cement containing at least 3.5% but not more than 5% C_3A is preferred. Each situation should be considered on its merits. See also Section 8, which gives more information on different types of cement. Colour key: ②

THE IMPERMEABILITY OF THE CONCRETE HAS MUCH MORE INFLUENCE THAN THE CEMENT TYPE, UNDER ALL CONDITIONS OF EXPOSURE

JICA