

SUPPORTING REPORT H
WASTEWATER TREATMENT
FACILITIES

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SUPPORTING REPORT H WASTEWATER TREATMENT FACILITIES

1. Introduction

In this part we set out the supporting material in respect of the Maritza Basin Wastewater Treatment Facilities.

Although the emphasis is on Municipal Wastewater Treatment, it is pointed out that the major numerical part of the Maritza Basin Institutions, and Commercial & Industrial Enterprises are located within the Municipal Boundaries.

2. Existing Situation

2.1 Incidence of Municipal Wastewater Systems

The 1,754,000 inhabitants within the Maritza River Basin live in 722 settlements. Of these 722, only 40 or so have a 'formal' Municipal Wastewater Collection system and only 5 have true Municipally Run Wastewater Treatment Works.

Fig. H.2.1 illustrates the 'incidence' of the Sewerage systems.

- Here a ranking of the largest 100 towns is made to illustrate incidence of Sewerage Systems and Sewage Treatment Works.
- The 'dashes' show unsewered towns
- The 'open circles' the seweried towns
- The 'Solid Rectangles' the wastewater treatment works (5)

Fig. H.2.2 presents a plan of the incidence of the formal wastewater systems with the respective populations and '% seweried' statistics: Table H.2.1 lists the towns and their statistics. Table H.2.2 briefly summarises the Maritza Basin Municipal Wastewater Treatment Works.

2.2 Existing Wastewater Systems and Treatment Plants

Data available relating to the “recorded” town sewer systems is shown in Table H.2.1.

There we tabulate the extent of the respective sewerage systems in each town. The table also states whether or not a municipal sewage works exists at the present or if a site is readily available for any proposed new wastewater treatment works.

(1) Systems Type

Almost all of the municipal drainage systems are of the ‘combined type’: I.e. The surface and domestic water drainage are combined together in the same reticulation system.

(2) Town & Village Wastewaters Disposal

Within the Maritza Basin, the various domestic drainage methods include:

- 1) Those parts of the larger settlements with organised “Blocks of Apartments” are with central drainage: Usually these are drained to a town sewage system or piped to a watercourse.
- 2) Individual properties in the larger town centres and the older planned developments are typically sewered to a town drainage system.
- 3) In the villages and in remaining undrained town sectors, the standard method of dealing with wastewater is to construct individual house soakaways.

These ‘Unconnected’ properties are of concern as they are discharging their sewerage direct to the groundwater.

(3) Soakaway Systems and Their Use

It is possible that of the 1,758,000 Maritza Basin Inhabitants, some 1,250,000 may have piped sewerage to a watercourse (totals around 1,000,000 ‘connected’). The balance of the population : possibly some 558,000 persons are using “Soakaways” to groundwater.

It is important to explain that these soakaways are typically simple excavated trenches (often stone filled into) which the house drain is fed. It is reported to us that the arrangement is NOT periodically de-sludged. It is usually extended/replaced when problems arise.

The physical process can be problematic. The cause of these problems are put down to this form of household drainage. The problems are regarded as having reached most serious proportions.

In no town visited, did any Municipality report having any system for cleaning out septic tanks: It seems that in the region no traditional 'proper-septic tank' systems are known of.

- The practice unfortunately has a severe impact on ground water quality and a detrimental influence on public health.
- It is of especial concern that many of these undrained areas are in rural villages and on the edge of some of the more "Agricultural Towns": These communities also accommodate a significant number of livestock within the house properties. These animals strengthen contamination of the ground waters and/or surface run-off & sewerage

2.3 Municipal Sewer Systems

Available Plans of the main town sewer systems are shown in the following Figures: Pazardjik (Fig. H.2.3), Panargyurishte (Fig. H.2.4), Stara Zagora (Fig. H.2.5), Plovdiv (Fig. H.2.6), Nova Zagora (Fig. H.2.7), Dimitrovgrad (Fig. H.2.8), Velingrad (Fig. H.2.9), Devin (Fig. H.2.10), Simeonograd (Fig. H.2.11), Hissarya (Fig. H.2.12).

Although the Table H.2.1 refers to some 37 "sewered" towns, it is clear from our research that many of the other "Villages" have some sewerage facility with typically 10 to 50 % house connection rates in some areas: Possibly more

E.g.

- The 8 Villages in the Panagyurishte Municipal Region are 10 to 15% sewerred:
- Velingrad municipality has two notably sized almost fully sewerred villages in its drainage area
- Of the 6 Stamboliyski's Regional Villages (pop. approx. 18,000), 2 are partially sewerred with 5880 persons with full sewerage remote from the possibilities of central sewerage treatment. The largest of these villages is Perushtitza with a population of 6124 and a reported connection rate of 80%.

In its Master Plan of 1998, Vodokanal reported a need for 24 "Packaged" WWT Plants. We believe that this number is quite insufficient and that, for communities too far from a Main sewerage Works, such a simple trickling filter plants, reed ponds or some suitable form of Package Plants (e.g. Settlers, Biodiscs + Grass Plots) should be planned to meet the communal needs. There is a need for many hundreds of Such Plants to be built over the next 20 to 50 years.

2.4 Municipal Treatment Works

Table H.2.2 sets out the basic characteristics of the 6 'Operational' Municipal Wastewater Treatment Plants Reported within the Basin.

(1) Water Company Works

Of these 6 only the two at Plovdiv, Nova Zagora, are in reality Operational Works run by the local Water Companies. The works at Hissarya and Radnevo were not really effective for purely operational reasons as explained below.

(2) Works Under Privatisation (Pamporovo)

A seventh Treatment plant is located at the watershed in a ski resort and we believe, discharges in the direction of the Maritza Basin. The Resort has a peak population of around 6000. Because it is now under 'privatisation' however, the Wastewater Works itself is no longer in the "public Domain" and accordingly not be dealt with further.

(3) Ihtiman Wastewater Treatment Plant

This works is currently owned by the local Cast Iron Foundry. It is operated and maintained by the Sofia District Water Company.

Currently the Water Company is negotiating to fully take over the works into the "public Domain": Accordingly, this works is included in our deliberations.

(4) The Peshtera Wastewater Treatment Plant

An industrial treatment plant at Peshtera handles around 15% of the Local town's wastewater. However as this works is "privately operated". It has not been considered as one of the Main Municipal Plants.

(5) Five Genuine Municipal Treatment Plants

We conclude therefore that there are only 5 Genuine Municipal treatment plants in the River Basin. They are Plovdiv, Hissarya, Nova Zagora, Radnevo and Ihtiman.

2.5 Condition of the Wastewater Systems, (State, Infiltration, etc)

Although most water companies and Municipalities report their sewers in operational order, there is evidence that they are not all necessarily in good condition. The type of pipework used in the past is generally inappropriate for an efficient and integral system.:

The bulk of the sewer systems seem to date back to the 1960's when many of the town expansions were commenced.

The almost 'universal' practice was to use precast concrete pipes laid to falls with ogee or Socket & Spigot joints plastered externally at the joint.

All Municipalities questioned confirm that their sewers are built with pipes joints with no jointing rings. This means that water can easily flow through the joints.

Infiltration and Exfiltration:

- The city wastewater can readily 'exfiltrate' to the Ground Water or vice-versa. Excessive *infiltration* means that the sewage can be costly and difficult to treat: Excessive *exfiltration* pollute the groundwater.

Surface Water Infiltration:

- Unwanted surface water penetration is a reported problem: Especially in the more mountainous regions where it seems the perimeters of the newer areas are still under development and the storm water run off from the hillsides often find their way into the sewers.

Manure & Solids Waste Problems in the Sewers:

- Problems with manure and solids waste infiltration into the sewers are well established.
- Some half of the Municipalities questioned report such problems with semi agricultural wastes in the sewers: Apparently the problem has worsened in some districts due to the increased incidence of larger animals in the Community.

2.6 O & M of Municipal Wastewater Systems

(1) Institutional Set Up

Institutionally, the respective 5 Municipal Water Works are operated by the following water Companies:

- Sofia District Water Co.: Ihtiman WW Treatment Plant
- Plovdiv Water Co.: Plovdiv WW Treatment Plant
Hissarya WW Treatment Plant
- Sliven Water Co.: Nova Zagora WW Treatment Plant
- Stara Zagora Co.: Radnevo WW Treatment Plant

These works are all suffering from lack of funds, and especially in respect of the last three, an initiative to keep them in operational order. They just don't properly treat the sewage.

Following an initiative by the World Bank, the Water Companies are currently in the process of corporate re-organisation. It is anticipated that a new O&M set up for the management of water and wastewater systems will emerge in the near future.

The water companies also "operate" the sewer systems in their respective areas.

(2) Operational Aspects

As will be evident from the preceding sub-section, the main operational problem at the Treatment Works seems to be due to "Institutional System":

- Funds are low and there is little will to "supervise" and "police" operational efficiency: Much seems to depend on the individual operational management.
- The main treatment process operation may not improve until the "institutional" problems are solved: The operators have the ability: We believe they simply lack the resources they need and some encouragement from "The System".
- Although we understand drainage soakaways are "illegal", neither the REI nor the water Companies are Prime movers in any movement to improve the situation and feed these properties to the sewer for treatment (eventually), e.g., insist on proper Septic Tanks or Sewerage to drains.
- There is no record of Formal Water Co. or REI Prosecutions in Court for wastewater discharge offences.
- There is no real enforcement of the general requirement to maintain storm overflow discharges or prevent excessive exfiltration.

(3) Maintenance Aspects

In effect there is very little preventative maintenance in the treatment works, and possibly none at all in the sewer systems.

With the collapse of the economy all systems seen were run down, and suffering from lack of funds:

- At Ihtiman and at Plovdiv a degree of maintenance was obviously and probably the result of local managerial interest and care. Effort seemed to have been taken to keep the minimum of the plant “operational”, but many of the standby units were out of action.
- At the other plants breakdowns and total process shut downs seem common.
- To date the REIs do not seem to ‘prosecute’ or “fine” these water companies for failing to keep the works in proper operation.

2.7 Other Treatment Plants (Industrial & Private)

Industrial Enterprises recorded with Treatment facilities shows that of a total of 172 Enterprises, 82 discharge into Surface water courses the balance of feeds the Water Company Sewers.

The respective water companies, charge for the sewerage ‘Wastewater Disposal Service’ and, at most towns the Water Company either presumably:

- Discharge these effluents to the water course, (diluted with both town sewerage and/or leakage waters).

and/or

- Lose a portion of the effluents to the ground water due to the lack of integrity of their sewer systems.

3. Existing Development Plans for Improvement of the Wastewater Systems

3.1 Wastewater Collection

Existing plans to develop the existing wastewater collection systems are mainly locally sponsored and aimed at centralising sewerage collection and extending central Municipal

collection systems into unsewered urban areas or improving the waste drainage of surrounding villages by connecting them to the Central Municipal Networks.

Table H.3.1 lists the main town's collectors' programme with some \$ 134,000,000 worth of main sewers referred to as being required. This work however can only progress when local funding permits and is consequently subject to severe constraints.

3.2 Municipal Treatment

(1) General Treatment Works Plans

The Ministry of Construction's long term 1989 plan for wastewater treatment are summarised in Table H.3.1. The Updated '1998' Treatment Budget would now be \$175,000,000.

Since its inception very little has been done apart from IFI assisted work as mentioned below.

(2) Swiss Aid Assisted Work and the Work at Plovdiv WWTP

The Swiss Government has sponsored an 'Eco fund' which steers local 'eco-funds' and some IFI funds into Bulgarian environmental projects. (E.g. Related to the Pirdrop Privatisation related Eco-improvements)

As part of the Swiss – Bulgarian agreement, a scheme of improvements at the Plovdiv Treatment Works has been started and some progress made with the construction of 4 supplementary settling tanks.

Fig. H.3.1 presents a schematic of the improvement scheme and its proposed phasing.

(3) EC Funded Work

Some 4 to 5 years ago the MoE proposed that The Original Stara Zagora, Dimitrograd and Haskovo Treatment Plant Projects be updated and tendered with a view to EC x-Border Programme Funding. The Bulgarian PMU appointed Foreign Consultants (Dutch) appointed recognised that a radical change was needed and undertook a 'rapid' reassessment of the Technical requirement prior to issuing draft Turnkey Tender Documents for Primary treatment at all 3 sites.

This was followed by a more detailed Financial and Technical Review by a Brussels appointed EC Framework Consultancy Group. This Study Work completed in Dec 1998 and is currently under consideration by the EC in Brussels. So far no decisions as to funding availability or allocation is known.

The study team recommended full treatment for all 3 towns.

(4) IBRD Funded Proposals

In 1991 the World Bank commissioned a nation wide study as to how \$100,000,000 could be rapidly injected into the Bulgarian Economy by completing 'unfinished' regional 'water and wastewater' projects for which designs were available and where work had started but had stopped due to lack of funds.

The loan agreement includes the condition that the associated Water Companies Borrow the Funds, that they be Privatised and the schemes funded be Self Sustaining.

An implementation programme set out contained several schemes within the Maritza Basin.

Of the original study programme has now altered and there has been little progress with the fund draw down. This appears to be principally due to the slow rate of the institutional changes needed before the Bulgarian Government and the water Con. can comply with the Loan Agreement Conditions. (E.g. Legislation for tariff increases and was needed, etc.)

3.3 Municipal Sludge Disposal

No municipality approached had any firm Treatment Works Sludge Disposal Plans other than to Stock pile it or dispose of to Landfill. One Municipal Official expressed the need for a study on the Market for Composted Sludge.

3.4 Industrial Treatment

Since de-socialisation there has been no co-ordinated plan for Industrial Wastewater Treatment.

The situation as seen is:

- Where an established industry discharging into a water course is privatised however, (and as appropriate), the State impose the requirement that the new owners update the Industrial Treatment Works. This appears to be working in principal but progress would be improved if were there effective mechanisms to impose a realistic discharge standard and deterring fines for failure to comply.
- Major industries such as the Agro-biohim and Neohim fertiliser plants have a declared intention of joining in the Municipal, Treatment Works and contributing to the cost. De-centralisation and a lack of funds for the State Companies has however meant that in reality there is little possibility of any guaranteed funds to enable any such project to proceed.

4. Municipal Treatment Planning Considerations

In this section, we summarise the main planning criteria and planning for the sewers, for the Municipal treatment and we discuss aspects of sludge disposal.

4.1 Planning Criteria

- (1) Domestic Sewerage Systems

There are many deficiencies to be solved in the sewerage system (E.g. leaking sewers, industrial wastes, storm water control, overflows, road and land drainage optimisation, resizing and the like). We have assumed that the Municipal Treatment Works should be planned assuming that the systems are 'normalised'. I.e. that the main problems (such as excess infiltration in the collection system) will be solved in parallel with the development of the respective Municipal sewerage works.

This will be an added burden for the detailed design stage and will inevitably mean that in parallel with the expenditure on wastewater treatment, many of the regions towns will also have to concentrate their efforts on rehabilitating their sewers and optimising the sewerage collection.

(2) Industrial Discharges

Many of the main towns have separate industrial estates and commercial activities that require careful consideration at the wastewater systems planning stage.

As this Plan is principally concerned with Municipal Wastewater Treatment we have concentrated solely on the Municipal domestic and commercial wastewater loading.

It is assumed, as a base plan premise of the plans developed herein, that all industrial estates are so sewered that the wastewaters are separated from the Municipal sewerage. Conjunctive treatment is, of course possible, but in view of the current uncertain economic climate in Bulgaria, and the state of flux in the regional industries, it is intended that the Municipal wastewater master planning should proceed on the basis that treatment works facilities should only be provided (funded) by the Towns for their own domestic and commercial loading. Both the old established and the newly emerging enterprises should be self sustaining; this is 'in line' with the 'polluter pays' principal.

(3) Animal Populations

In addition to the usual domestic and commercial design criteria we noted that many of the Rural Towns support notable supplementary animal populations.

4.2 Treatment Works Discharge Standards

Although regulation No 7 is often 'quoted' in relation to Treatment Works discharges, it cannot be strictly applied to the actual discharge from a treatment works.

The applicable standard is that of the EC Directive on Urban Wastewater Treatment as summarised in Table H.4.1.

As applied to the treatment works for the towns under consideration, it is generally an effluent standard equal to or better than:

| | |
|------|----------|
| BOD5 | 25 mg/l |
| COD | 125 mg/l |
| SS | 35 mg/l |

4.3 Sewerage System Infiltration/Exfiltration Problems & Planning Considerations

We note that the past sewer laying practice has been to use ogee or S/S pipes without adopting fitted pipe joint material.

In consequence we find that many of the towns' domestic waste water collectors are showing signs of gross dilution of the sewerage with large quantities of 'unaccounted for' excess water.

Our study investigations showed evidence of

- Infiltration
- Exfiltration
- Seasonal Variation of night flows (possibly varying with the ground water table)

At Town after town, enquiries reported similar suspicions with notable dilute sewerage strengths and unaccounted-for BOD losses and high sewerage dilutions. Similar conditions exist in other East European Countries. The solution is to resewer/relay/repair as necessary.

Accordingly, we consider that extensive sewer system investigations need to be undertaken throughout the region to identify the full extent of the problems and optimise solutions.

It may well be worth investigating the option of totally re-sewering parts of the main towns.

4.4 Wastewater Treatment Plants

(1) Design Flow Rate of WWTP

One of the main parameters influencing the design of the initial stages of a normal Municipal WWTP is the flow rate. As a general rule, if there are no unusual factors such as Excessive infiltration a specific wastewater generation rate of around 250 l/c/d can be assumed as a preliminary planning assumption.

The assumed unit flow rate per capita includes water consumption of household, commercial, public facilities, and recreation.

(2) Design Population Equivalent PE

European Design Practice is to base the sizing of the Biological Elements of a Municipal Wastewater Treatment Plant design on an 'average' BOD loading calculated as a 'Population Equivalent (PE)'; one 'PE' representing a rate of loading of 54 grams¹ of BOD₅ per day. The 'PE rating' of a treatment works is the fundamental measure of its ability to handle biological loads, and is commonly used by the western European TW industry as an size indicator in cost models and preliminary & detailed TW planning/ component sizing for wastewaters of 'normal strength'.

This 'PE' measure is adopted in this study as the primary planning and cost criteria.

Based on similar East European Experience, we recommend that, for the "standard" Bulgarian Industrial Town in the Maritza river basin that the Budgetary Costs of the

provision of the Town Wastewater Treatment Plant be limited. We have adopted the upper limit of a PE (population equivalent) of 1.8 times the actual town population. This "Budgetary sizing" will, of course, have to be reassessed at the detailed design stage. (I.e. at the priority project or final feasibility study stages).

(3) Extent of Treatment

Normal Physical and 'BOD5' removal treatment processes are recommended.

Nutrient removal is not considered here, as we believe that such treatment refinements are unnecessary for any of the main towns considered. They are not required under the EC Urban Wastewater Treatment Directive. In all cases 'non-sensitive watercourses' are available as suitable recipient waters for effluent dilution and assimilation.

We consider that, in the foreseeable future, tertiary treatment is a needless and unaffordable requirement: The present river quality Regulation No 7 will not be breached if the normal (proper) dilution is achieved.

(4) Selection of Treatment Method

There is many treatment methods and extension process. For this study, the following design conditions are used.

- The process is either primary or secondary treatment.
- The treatment method is only considered to well-developed one.
- Small treatment plants are considered to simple maintenance facilities.

Referring to the specific wastewater capacity, potential treatment options are presented:

¹ Bulgarian practice 1 PE= 54 grams BOD5 per day

| <u>Design Flow Rate</u> | <u>Treatment Method</u> |
|----------------------------------|---|
| > 15,000 m ³ /d | CAS (Conventional Activated Sludge System) |
| 3,000 – 15,000 m ³ /d | OD (Oxidation Ditch system) |
| 500 – 3,000 m ³ /d | PF (Percolating Filter System) |
| < 500 m ³ /d | Pond Systems, Reid Beds, Lagoons, Biodiscs, etc |

Schematic flow diagrams of examples of these general processes (CAS, OD, and PF) are shown Fig H.4.1.

(5) Facility Layout Plan

Fig H.4.2 shows general layout of CAS, OD, and PF systems. In order to extension process in the future, CAS method is kept enough space for nitrification/denitrification process.

4.5 Sludge Disposal

Sludge disposal is an essential part of the Municipal Wastewater Operational programme.

At the planning stage the economics and practicalities of the Treatment Works sludge separation, treatment, transit and disposal can have a profound influence on the Towns wastewater policy and treatment requirements. E.g. Certain Industrial discharges may render the wastewater sludges difficult to separate out, costly to treat and even very costly to dispose of.

Current Bulgarian wastewater planning seems to assume that all Municipal sludge can be 'landfilled' without full consideration of options such as forcing pre-treatment of toxic discharges, and the obvious solution of disposal to agricultural land or other recycling opportunities. Disposal to a modern properly organised landfill is expensive and the current movement for 'privatising' Bulgarian landfills will inevitably force the Municipalities to avoid land fill costs and seek 'recycling' solutions: E.g. Ensure toxics are eliminated and dispose to land.

In similar areas of Western Europe the gradual introduction of the various EC Directives has meant that around 55 % of all Municipal sludge is at present disposed of to agriculture and forecasts are that this will have to increase to at least 70 % with the current planning Horizons.

Particular Consideration has to be given to the Extent and type of Treatment required to 'stabilise' the sludge and render it sufficiently 'safe' for agricultural re-use:

Options include;

- Planning the main WW treatment process with consideration to the economics of the sludge disposal (E.g.. It may be cheaper to use 'extended aeration' or adopt 'bio-filters' rather than invest in more complex and 'modern' thermophilic² or mesophilic³ processes promoted by specialist equipment suppliers/designers)
- Stabilisation with chemicals
- Soils injection of raw untreated sludge (Thus avoiding many of the complications of advanced sludge treatment and dewatering installations)
- Various 'pasteurisation' processes options prior to agricultural use (heating to 70deg for 1 hour)
- Variants such as 'Oven drying and pelletisation' (destroys germs and soil improving qualities (!), Mesophilic digestion and chemical treatment with quick lime, etc

Current European preference by some of the major water undertakers for major towns is to opt for land disposal and adopt thermophilic sludge processing to minimise risks to public health.

It is emphasised that no general rule can be applied, and that each 'town case' must be individually considered during the detailed design period. The end result may well be for each particular water company to set its own 'disposal & sludge treatment strategy' and for the treatment works designers to select the main treatment process and sludge processing accordingly.

² Treatment for several days at around 60 degrees

³ Treatment for 4 to 5 weeks within range of 20 to 40 degrees

5. Municipal Wastewater Systems Cost Models

5.1 Scope and Basis

Municipal Sewerage Systems models were developed related to their current costs: For completed New Works built to International Standards. They are for:

- Sewers
- Pumping stations
- Wastewater treatment works (and their elements)
- Operation & maintenance Costs

Due to a lack of recent Bulgarian cost data in respect of similar major infrastructure projects, the models developed are based on similar work elsewhere in Eastern Europe (East Germany, Poland & Hungary).

(1) Target Accuracy

The models are targeted at a +/- 20% accuracy. They include allowances for all estimated costs to completion. They are adjusted for the current Bulgarian labour market and allow for using Bulgarian construction resources and using modern plant and construction techniques.

(2) Currency & Exchange Rates

All costs are estimated in US\$. Related Exchange Rates Used during the work were:

- 1 US\$ = 114 J Yen = 1730 Leva

(3) Economic Parameters

The respective economic parameters associated with the figures are:

- Life of Civil works 40 years
- Life of Treatment & Pumping Plant 20 Years

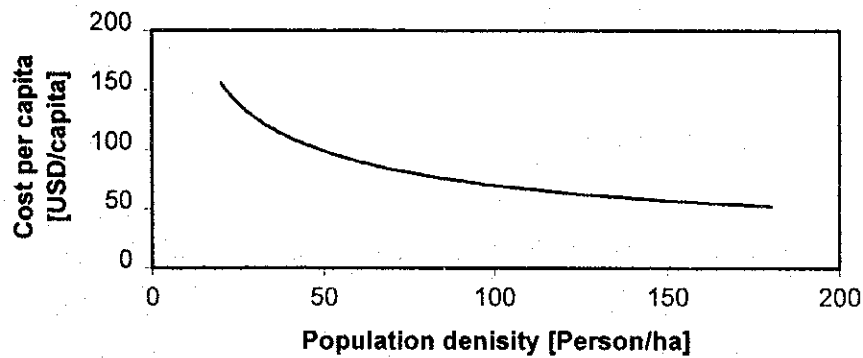
- Life of Pumping Plant 20 Years
- Life of Chemical plant: 15 Years
- Civil Works: Annually 0.2 % of Capital Cost
- Electro-Mechanical plant: Annually 5 % of Capital Costs
- Insurance Costs Annually 0.1% of Capital Costs

5.2 Sewerage Costs

(1) Sewerage Connection Costs

Costs for new connections to a Municipal sewerage scheme:

Cost for Wastewater Collection to Trunksystem



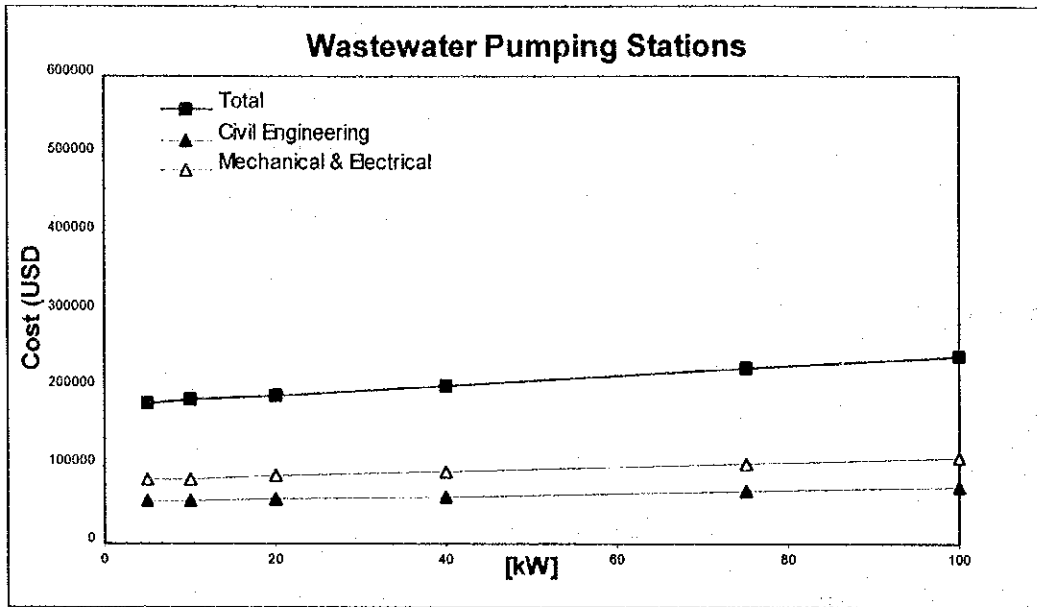
(2) Sewer Costs

Unit sewer runs/rising mains cost rates at 'average' depth are:

| Dia. mm. | US \$ Per m. | Dia. mm. | US \$ Per m. | Dia. mm. | US \$ Per m. | Dia. mm. | US \$ Per m. | Dia. mm. | US \$ Per m. |
|-------------|-----------------|-------------|-----------------|-------------|-----------------|-------------|-----------------|-------------|-----------------|
| 150 | 58 | 500 | 147 | 900 | 293 | 1500 | 655 | 2100 | 1141 |
| 200 | 74 | 600 | 162 | 1000 | 309 | 1600 | 662 | 2200 | 1229 |
| 300 | 88 | 700 | 218 | 1100 | 430 | 1700 | 717 | 2400 | 1472 |
| 400 | 110 | 800 | 250 | 1200 | 552 | 1800 | 773 | | |

5.3 Pumping Station Costs

Pumping stations are modelled as follows in terms of Civil Works & Installed Power.



5.4 Treatment Costs

(1) Wastewater Treatment Works

For the larger treatment works built on 'green field sites, the most reliable data base has been constructed in tabular form from a model developed from German Experience applied to East Europe. The tabulation below, adjusted for Bulgaria, shows the cost range of individual unit processes and is constructed, to enable the table to be used for adjusting estimated for the 'non-Standard 'situation'.

TREATMENT WORKS COSTS:

The following Cost model tabulation gives net costs in US\$ per PE (population Equivalent): Costs are exclusive of land costs, power supply and other services to the site, access roadways, inlet pumping, sludge treatment & the wastewater outfall aqueduct

| Item | 10,000 PE | | 100,000 PE | | 500,000 PE | |
|-----------------------|-------------|-------|-------------|-------|-------------|-------|
| | US \$ Range | | US \$ Range | | US \$ Range | |
| Screening | 6.44 | 6.44 | 4.29 | 4.29 | 1.07 | 1.07 |
| Grit Removal | 4.83 | 4.83 | 1.93 | 1.93 | 1.61 | 1.61 |
| Primary Sedimentation | 3.01 | 3.01 | 1.51 | 1.51 | 0.75 | 0.75 |
| Activated Sludge | 33.04 | 33.04 | 22.02 | 22.02 | 13.22 | 13.22 |

| | | | | | | |
|---------------------------|--------|--------|--------|--------|-------|-------|
| Final Clarification | 10.85 | 10.85 | 4.52 | 4.52 | 3.62 | 3.62 |
| Return Sludge Pumping | 4.59 | 4.59 | 0.92 | 0.92 | 0.37 | 0.37 |
| P-Precipitation | 5.27 | 5.27 | 1.35 | 1.35 | 0.72 | 0.72 |
| Interconnecting Services | 5.27 | 12.05 | 3.76 | 7.53 | 2.71 | 6.03 |
| Administration Buildings | 5.47 | 5.47 | 1.64 | 1.64 | 0.55 | 0.55 |
| Roads & Landscaping | 0.85 | 3.73 | 0.68 | 2.97 | 0.51 | 1.69 |
| Electric Serv. & Controls | 25.63 | 51.25 | 13.98 | 25.63 | 9.32 | 13.98 |
| Sludge Stabilisation | 42.11 | 42.10 | 23.76 | 23.76 | 15.12 | 15.12 |
| Others | 18.38 | 36.76 | 9.89 | 18.38 | 6.69 | 9.89 |
| General Items | 12.21 | 16.02 | 6.58 | 8.52 | 4.06 | 5.03 |
| Sub-Total | 177.96 | 235.41 | 96.84 | 124.98 | 60.32 | 73.65 |
| Engineering Etc. | 6% | 6% | 6% | 6% | 5% | 5% |
| Totals | 188.64 | 249.53 | 102.66 | 132.48 | 63.34 | 77.33 |
| Median Total (US \$ / PE) | 219.09 | | 117.57 | | 70.33 | |

(2) Smaller Treatment Works

Costs of recent smaller municipal wastewater treatment plants have been modelled in some detail the results, adjusted for Bulgaria, are set out in a series of cost curves in Fig. H.5.1. The 'points' marked on the curves themselves are those upon which a statistic was available for analysis in the original instance.

For flexibility, and to enable probable 'Foreign' and 'Local' budgets to be arrived at, the cost of civil works and the treatment 'plant' have been separated.

(3) Sludge Treatment Works

Costs of sludge treatment works are similarly set out in the curves of Fig. H.5.2.

(4) Extended Treatment (Nutrient Removal)

In the event that 'nutrient removal' is planned, initially or as a future planning option / financial contingency, Fig. H.5.3 shows costs generated for this or separate upgrading an existing works.

5.5 Running Costs

For running costs we adopted the World Bank Model prepared for use in Central Europe. This is reproduced in Table H.5.1.

6. Wastewater Treatment Facility Plan

6.1 Planning Targets

The general target of the Municipal Treatment Plan is to enable substantial parts the River Maritza (& tributaries) to recover from a past history of gross Municipal & Industrial Pollution and to achieve at least a consistent & sustainable Class I or II Surface Standard throughout by the year 2015.

The particular Municipal Treatment Targets are to

- 1) Transfer available Municipal wastewater to a Treatment Works Site.
- 2) Treat the Municipal Wastewater to facilitate individually discharges into the watercourses satisfying the EC Directive on Urban Treatment.
- 3) Process waste products for disposal

6.2 Approach

In our approach to the plan;

- We report long term strategic plan options in respect of the Ministry's plans, identifying a list of some 8 'first stage' towns and prioritising the others. At all of the 7 locations, we found that full treatment is necessary if river quality targets are to be met;
- and,
- We appraise the measures necessary to provide Municipal Wastewater Treatment at the respective towns.

Using this appraisal, a priority project is selected for more detailed feasibility study.

6.3 Main Towns Compared on Historical Basis

The main towns' Wastewater review is based on the original 1989 Ministry of Construction Plan for listing Investments required in the sewerage collectors and treatment works. This is reproduced in Table H.3.1 (but with updated costs to allow for Bulgarian inflation in the interim period). The Ministry priorities are assumed 'weighted' on a regional basis and reflected in the incremental staging.

It is from this 1989 Table that we based our own comparison of priorities. In Table H.6.1 we have expanded the data to show various priority rankings.

6.4 Main Municipal Works Capacities (in Terms of PEs.)

In order to Size the respective Works, Population Equivalents have been calculated for each town adopting data referring to the 1992 populations, the applicable 'growth rates' and the like:

- Table H.6.2 lists these 'PEs' with relevant basis tabulated.
- For 'master planning purposes' it is assumed that that the municipal element of the treatment works will be that approximately 1.8 times that of the actual design population. In practice this PE will of course have to be re-appraised town-by-town at the feasibility study stage.
- We have adopted this approach so the work of comparing & prioritizing the actual municipal requirements will more reasonably reflect the Municipal obligation of providing treatment for its reasonably normal domestic & commercial wastewater. The assumption is that 'Big' industry will either pre-treat to a high standard or will independently fund the extra capital cost need to also treat its wastewater (without burden to the water operator).

It is reiterated that the actual 'PE' of the respective towns will have to be determined at the feasibility study stage.

6.5 Principal Criteria Applying in the First Stage 'Selection' Process

- 1) To have a high priority in the national & regional planning;
- 2) Be a heavy discharger; affecting/influencing quality of the discharge on the Main Stream River Maritza,
and, by implication:
- 3) Have an effective impact in technical, socio-economic and environmental terms.

Additional factors which may well applying to those selected for further feasibility study & immediate implementation will be:

- 4) The relevant local Water Company/Municipality should 'apply' for and be prepared to actively support the project.
- 5) There should be no major institutional or physical impediments to implementation.
e.g.:
 - The future works ownership & management should be clear;
 - Appropriate funding mechanisms should be approved in principal and & appropriate applications (local and external) should be instituted;
 - The future location of key construction sites for such as major river crossings, pumping stations, principal collectors and treatment works should be identifiable and it should be possible to proceed with preparatory work such as topographic & geotechnical surveys, EIAs, etc. all in the proper order and in time.

6.6 Prioritization of the Municipal Sewerage Collection & Treatment

Our prioritization of these listed towns is shown below. Staged for implementation in three groupings needed to meet a 15-year objective of the necessary river quality targets. Essentially the selection is 'catchment led' and based on the premise found that it is the Major Town Wastewater Treatment that is the Key to improving the surface water quality in the Maritza River Basin.

On the industrial side there is a clear 'hit list of some 10' industries to be targeted, but it is emphasized that:

- 1) It is by collecting and treating the Regular Municipal Effluent that will achieve the main impact
- 2) The mere imposition of tougher industrial discharge controls (essential themselves) will go a long way but it is the Municipal treatment that is the vital key.
- 3) That, generally the sewerage collection/interception should be completed with the Treatment works as should 'full conventional treatment' (with nitrification). Mechanical treatment as a planned first stage seems to have insufficient an impact to meet the River improvement objectives.
- 4) It is in this way that the Bulk of the Maritza Urban Municipal Wastewater Burden can be intercepted and properly treated.

6.7 Priority Project Wastewater Treatment Works Selection

We compiled the following list of First 'Priority Project Towns' where new or expanded Municipal Treatment Works are required.

Table H.6.3 sets out the adopted 'Priority-Order' listing, the catchments, basic preliminary design PE's, flow-rate data and some indicative (but conceptual) treatment process type possibilities.

The '*First Priority Towns*' are:

- Assenovgrad
- Dimitrovgrad
- Haskovo
- Pazardjik
- Plovdiv
- Stara Zagora
- Velingrad

With the exception of Plovdiv, these are all New Wastewater Treatment Works.

Some summary comments on the scope of the priority work, and considerations at these locations are as follows:

(1) Fast Tracking Action Needed

Up until now considerable delays have incurred in progressing Bulgarian wastewater projects since de-socialization⁴. Funds for wastewater treatment projects are/have been available from such as Swiss Aid (slow implementation), The EBRD, and The World Bank and (in the past 5 years) from the EC X-Border program⁵. This project makes it possible to apply for yet further assistance.

To take advantage of these current funding opportunities, and set up a system whereby the funds can be used (as and when they remain available); a new fast-tracking mechanism is necessary.

(2) General

It is not just sufficient to plan to build the 'planned treatment works': A proper updating feasibility study has to be expedited, the full sewage burden has to be collected (all or most of it). River crossings have to be planned and built, collector routes finalized, land availability confirmed for any needed pumping stations, holding tanks overflows, etc. and the Treatment Works themselves and & sludge disposal facilities built and commissioned. If these projects are to be properly expedited there is a lot to organize.

(3) At Stara Zagora, Dimitrovgrad and Haskovo

⁴ Of the original 1991 US\$ 100,000,000 World Bank offer to inject funds into suspended water & wastewater projects, very little has been spent as planned per the original loan agreement Program. In addition the Plovdiv Program is well behind Program and the intended 3 main EC X-Border WWT works are all 'years behind': Even now when tender documents are just ready, the most important construction site has still not been bought for implementation to proceed.

⁵ A grant of 11,000,000 ECU has been in the un-spent budget for some time. The projected new allocation is around 30,000,000 ECU: A procedure to expedite fund draw down is needed: Lest the Funds be diverted

The wastewater systems at all 3 towns need urgent completion. These 3 towns are grouped together here because they are under consideration for funding under the EC X-Border program. As far as is known at the current time an original proposal for 3 primary treatment plants has been reviewed and a supplementary study was completed in Dec 1998. The budget available may be insufficient to meet all the needs for the 3 towns.

The Haskovo Treatment Works has been partially built but it is doubtful that any of the original Site-Works could be incorporated in any future IFI sponsored work.

The need at Stara Zagora is especially urgent and in recognition of this the town has recently bought the treatment works site and completed a 'Site EIA'.

- The Town is the single 'Worst Case' Municipal polluter of the Slazliyka Tributary
- From existing data there is strong evidence of both excessive infiltration and excessive exfiltration. Infiltration/'unaccounted for wastewater' seems to be as high as 3000 cubic meters per hour
- The Town's Industrial Base is a major contributor to the loading in the existing Municipal sewers: A major program of 'Pretreatment' or 'Separate treatment' or other 'Special Program' will have to be instituted if the municipality is to economically process its domestic wastewater.

(4) At Assenovgrad

At this town we include the adjacent villages of Dolny Vodyn & Gorny Vodyn. The main outstanding decisions at this town are related to

- Finalizing the treatment works site and size
- Finalizing the collectors
- River crossing(s)
- Finalizing the treatment process
- Past history of sewer blockages & storm water problems

(5) At Pazardjik & Septemvri

At Pazardjik the Treatment Works site is ready, previous work at the main site has 'prepared the way' but this stopped some time ago. The town collectors are designed and are partly complete. A river crossing has been finished (but as this is for 'industrial effluent' it has little municipal 'value').

A detailed and seemingly thorough Pazardjik wastewater quantity and quality study has recently been completed and is available, as are the results of past site surveys and investigations.

From existing data there is strong evidence of both excessive infiltration and excessive exfiltration. Infiltration on the domestic wastewater collector is around 1000 cu m per hour. An unacceptably high figure for economic wastewater processes.

At this town, the site has been prepared and some buildings erected, but none of the original admin facilities should be incorporated in any future IFI funded work.

The way is therefore open to:

- Up date the study determining the least cost economic remaining solution for Pazardjik and Septemvri. It should be noted however that Septembvri may be too far away to be economically served;
- Double check the existing system condition & hydraulics (especially in respect of the leaking sewers: The Vodokanal proposal needed US\$ 25,000,000);
- Finalize the preliminary treatment process design;
- Finalize the proposals for the works sludges.

(6) At Velingrad

Velingrad is the center of a most important and relatively busy tourist town. The sewerage and wastewater treatment is of key economic and environmental importance. The town itself has some 90,000 beds occupied throughout the tourist season and nearby villages also attract business.

The main work to be undertaken here is that of a complete new feasibility study of the treatment needs and the existing sewers. This study so far has assumed that it will be economic to size the works at a PE level of around 180,000 and also to include Rakitovo, Dorkovop and Constantovo in the serviced. All these assumptions will have to be studied including the 'seasonal' nature of the towns' effluents.

In respect of the Velingrad sewers, we have collected data of their current overloading and this will have to be appraised, as will reports that the sewers are at present carrying thermal spring waters. The sewers date back to the 1960's and the town has many new developments.

(7) At Plovdiv

The Plovdiv Works are included on this 'first-priority' list mainly because it is one of the regional Key Towns. As such it contributes notably to the River Burden. This is no-doubt the reason why it was previously selected for the current Swiss Aid assistance.

As far as we can determine there may be a possibility that Further Treatment Capacity may be released/achievable at the present treatment works site if the sewerage quality was strengthened. At present the incoming Wastewater only averages some 91 mg/l of BOD, indicating the possibility of high levels of infiltration (Further study is urgently needed). In addition, the completion of the City collectors would notably improve the local river burden: Were the Northern Industrial Estate fed to the existing treatment works.

6.8 Municipal Treatment Costs

Based on the foregoing, preliminary 'budgetary' planning costs have been developed in respect of all the Main Listed Towns in the Maritza Basin: I.e. Maritza Basin towns of Tables H.3.1 & H.6.1.

The cost estimations were developed using the Treatment Plant and Pumping Models of Section 5; also the other Models as applicable on a case by case basis.

In respect of the cost of the main town collectors, we felt that the 'most authoritative' source of the financial needs was the original 1989 ministry data which was re-evaluated as Table H.3.1. This data was therefore used as the basis and amended as appropriate following site visits and desk studies. It is however pointed out that the figures generated are only sufficient for the present Budgetary Review. Further study and more detailed estimates, least cost solutions etc. are necessary on a town-by-town basis.

For the municipal treatment costs the main model that of the 'PE' table again individually reviewed the 'costs' on a case-by-case basis to reflect such as the existing site conditions, local requirements etc.

The estimated cost for wastewater treatment plants and necessary collectors are shown in Table H.6.1 and Table H.6.4.

In all cases:

- Treatment costs assume that standard conventional treatment will apply: The process priced by the above is that of an activated sludge plant but other process options should be considered at the more detailed planning stage.
- The discharge standard assumed is that which will apply when Bulgaria adopts the EC Urban Wastewater Directive.
- In our opinion none of these Municipal works could be regarded as discharging into 'sensitive' waters and hence it is quite unnecessary (and unaffordable) to treat to a higher standard. I.e. No nutrient removal measures are proposed.

For convenience, the following re-tabulates the first-stage budgetary costs in US\$:

| Town | Collectors | Full Treatment | Total |
|--------------------------|-------------------|-----------------------|--------------------|
| Assenovgrad | 114,674 | 12,047,303 | 12,161,977 |
| Dimitrovgrad | 1,876,500 | 10,677,659 | 12,554,159 |
| Haskovo | 1,250,000 | 17,195,818 | 18,445,818 |
| Pazardjik & Septemvri | 5,854,000 | 19,923,835 | 25,777,835 |
| Plovdiv | 4,888,600 | 0 | 4,888,600 |
| Stara Zagora | 1,650,000 | 25,532,848 | 27,182,848 |
| Velingrad | 2,400,000 | 18,610,000 | 21,010,000 |
| Totals | 18,063,774 | 103,987,463 | 122,021,237 |

Notes:

The figures above include:

- At Plovdiv; the current costs of the treatment works improvements & The North Collector and Sewering the remainder of the Town.

TABLE H.2.1 SEWERED TOWNS

| No. | Location Municipality | Population | | | Treatment Plant | | Sewers | | | Notes |
|-----|--------------------------|------------|----------------------|-------------|-----------------|----------------------------------|-----------------|-------------|-------------|--|
| | | of town | connected to a sewer | unconnected | Existing WWTP | Firm Site for New WWTP Available | Collectors (km) | Sewers (km) | By Street % | |
| 1 | Plovdiv | 344,326 | 309,893 | 34,433 | Yes | | 62 | 410.00 | 85.00 | Only South City area connected to the sewers. TWks facilities currently under limited expansion & rehabilitation (Swiss Aid); Need to investigate reasons for dilute City Wastewater : Treatment Works Sludge system needs urgent attention. |
| 2 | Stara Zagora | 149666 | 137692 | 11974 | - | No | 29 | 157 | 92 | Proposed EC PHARE TWKS : But site unavailable |
| 3 | Haskovo | 80959 | 76913 | 4046 | - | Yes | 25 | 94 | 73 | Proposed EC PHARE Completion of Primary TWKS |
| 4 | Pazardjik | 80921 | 72829 | 8092 | - | Yes | 3 | 65 | 55.2 | Major Sewer Renovations needed. Proposals to Jointly treat wastewater with Septemvri |
| 5 | Asenovgrad | 53,089 | 53,089 | 0 | - | No | 6 | 66.00 | 63.00 | |
| 6 | Dimitrograd | 50,413 | 50,413 | 0 | - | Yes | 9 | 65.00 | 68.00 | Proposed EC PHARE Primary Treatment Works: New Collectors needed |
| 7 | Karlovo | 26,582 | 26,582 | 0 | - | Yes | 3 | 43.00 | 86.00 | |
| 8 | Nova Zagora | 26658 | 24525 | 2133 | Yes | | 7 | 24 | 31.3 | Existing Treatment Works out of action : No sump drainage pumps |
| 9 | Velinograd | 26,020 | 26,020 | 0 | - | No | 15 | 71.00 | 68.00 | Additional 90,000 Tourist population: Joint wastewater system with 4 local villages: Total PE of 130,000 : Town sewers grossly overloaded |
| 10 | Tchirpan | 19,694 | 17,724 | 1,970 | - | No | 9 | 43.00 | 75.00 | |
| 11 | Hamzhanli | 21,559 | 17,247 | 4,312 | - | No | 1 | 30.00 | 56.00 | |
| 12 | Panagjurishte | 20,944 | 16,546 | 4,398 | - | Yes | 3 | 11.00 | - | |
| 13 | Ihtiman | 12,367 | 12,367 | 0 | Yes | | 12 | 50.00 | 86.00 | |
| 14 | Sopot | 11,841 | 11,841 | 0 | - | No | - | 18.00 | - | |
| 15 | Parnovai | 16,690 | 10,041 | 6,649 | - | Yes | 8 | 46.00 | 59.00 | |
| 16 | Peshtera | 18,900 | 9,450 | 9,450 | - | No | 4 | 33.00 | 78.00 | |
| 17 | Radnevo | 14,203 | 9,232 | 4,971 | Yes | Yes | 7 | 26.00 | 47.00 | Existing WWTWks not used: Pumps to be purchased. Town sewer renovations required |
| 18 | Kostenez | 10,641 | 6,513 | 2,128 | - | No | 5 | 20.00 | 62.50 | |
| 19 | Pirdop/Zlatitza | 8,373 | 8,373 | 0 | - | No | 1 | 25.00 | 29.10 | |
| 20 | Galabovo | 9,473 | 8,336 | 1,137 | - | No | 1 | 11.00 | 15.00 | |
| 21 | Septemvri | 9,365 | 8,115 | 1,250 | - | No | - | 22.00 | - | |
| 22 | Stamboliiski | 13,155 | 7,693 | 5,262 | - | No | 3 | 22.00 | 50.00 | |
| 23 | Svilengrad | 16,496 | 7,423 | 9,073 | - | No | 1 | 13.00 | 19.00 | |
| 24 | Hisaria | 8,959 | 6,271 | 2,688 | Yes | - | 2 | 30.00 | 42.00 | Existing TWKS Potential underused (no sludge removal) |
| 25 | Simeonovgrad | 8,265 | 4,959 | 3,306 | - | No | - | 12.00 | 17.10 | |
| 26 | Krichim | 6,675 | 3,994 | 4,681 | - | No | 2 | 1.00 | 3.00 | |
| 27 | Belovo | 5,016 | 3,513 | 1,503 | - | No | - | 2.00 | 7.00 | |
| 28 | Lubimetz | 8,378 | 2,932 | 5,446 | - | No | 1 | 14.00 | 27.00 | |
| 29 | Laki | 3,437 | 2,750 | 687 | - | No | - | 5.00 | 21.40 | |
| 30 | Rakitovo | 8,672 | 2,601 | 6,071 | - | No | - | 23.00 | 42.30 | |
| 31 | Devin | 6,141 | 2,149 | 3,992 | - | No | - | 3.00 | 8.10 | |
| 32 | Batak | 4,466 | 1,787 | 2,681 | - | No | 6 | 66.00 | 63.00 | |
| 33 | Streitcha | 5,063 | 1,772 | 3,291 | - | No | 3 | 4.00 | 20.00 | |
| 34 | Perushtitza | 5,535 | 1,661 | 3,874 | - | No | - | 14.00 | 50.00 | |
| 35 | Tchepehare | 6,063 | 1,217 | 4,866 | - | No | 4 | 9.00 | 25.00 | |
| 36 | Bratizigovo | 5,022 | 1,004 | 4,018 | - | No | - | 21.00 | 70.00 | |
| 37 | Brezovo | 2,174 | 450 | 1,724 | - | No | 1 | - | 2.00 | |

988,119

TABLE H.2.2 OPERATIONAL MUNICIPAL WWTP IN THE MARITZA RIVER BASIN IN 1989

| Town | PE | | Design parameters | | | Operation parameters | | | Treatment Process Units | |
|-------------|---------|---------|---------------------|-------------------------------------|-----------------------|----------------------|-------------------------------------|-----------------------|--|--|
| | Design | Present | Q m ³ /d | BOD ₅ mg/dm ³ | SS mg/dm ³ | Q m ³ /d | BOD ₅ mg/dm ³ | SS mg/dm ³ | Main Stream | Sludge |
| Plovdiv | 870,000 | 470,000 | 294,000 | 168 | 323 | 175,800 | 145 | 105 | Bar screen, PS, Grit chamber, Primary settling tanks, Aeration tanks, Secondary set. Tanks, Disinfection | Sludge thickeners, Thermophilic digestors, Mechanical dewatering |
| Hisarya | 35,228 | 23,694 | 9,371 | 203 | 275 | 8,530 | 150 | 280 | Screens, Grit chamber, Settling tanks, Rot.biocontactors, Secondary set. Tanks, Contact basins, | Drying beds |
| Nova Zagora | 89,354 | 52,778 | 17,546 | 275 | 384 | 14,250 | 200 | 560 | Screens, Grit chamber, Aeration, Primary settling tanks, Aeration tanks Secondary set. Tanks, Contact basins | Sludge thickeners, Open digestors, Drying beds |
| Radnevo | 15,555 | 2,200 | 4,200 | 200 | 254 | 3300 | 36 | 88 | Bar screen, Grit chamber, "Emsher" tanks, Bio-filters, Secondary set. tanks, Disinfection | Sludge thickeners, Drying beds |
| Ihtiman | 72,000 | 35,904 | 28,512 | | | 14,256 | 136 | 102 | Screens, Grit chamber, Primary settling tanks, Aeration tanks, Secondary set. tanks, Disinfection | Sludge thickeners, Open digestors, Drying beds |
| Pamporovo | 14,800 | 13,600 | 3,197 | 250 | 80 | 2,938 | 250 | 80 | Screen, Grit chamber, Aeration tank, Secondary set. tanks, Disinfection | Aerobic stabiliser Stone filterpress |

TABLE H.3.1 WASTEWATER INVESTMENT PLAN OF MARITZA RIVER BASIN
IN 1989

(Costs updated in US \$ 1000s)

| LOCATION | New Sewers | | | New or Extended Treatment Works | | |
|--|---------------|---------------|---------------|---------------------------------|---------------|---------------|
| | 1995 | 2000 | 2010 | 1995 | 2000 | 2010 |
| Sofia Area | | | | | | |
| 1 Ihtiman | 1,440 | | | | 1,000 | |
| 2 Dolna Banya (Samokov) | | | 720 | | | 2,000 |
| 3 Kostenetz | 2,160 | | | 2,500 | 1,000 | |
| 4 Srednogorie | | 2,400 | | | 1,500 | |
| Plovdiv area | | | | | | |
| 1 Belovo | | 4,800 | | | 2,000 | 1,000 |
| 2 Septemvri | | 1,440 | | | 2,500 | 7,500 |
| 3 Pazardjik | 1,440 | 2,400 | 2,400 | 10,000 | 2,500 | 2,500 |
| 4 Parvomay | | | 1,920 | | | 2,000 |
| 5 Plovdiv | 3,600 | 3,600 | 3,360 | 5,000 | | 5,000 |
| 6 Karlovo | 240 | | | 3,000 | | |
| 7 Sopot | | 1,680 | | 1,000 | 1,000 | |
| 8 Streltcha | | | 1,440 | | | 1,000 |
| 9 Panagjurishte | | | 7,200 | | 2,500 | 4,500 |
| 10 Hisaria | | 2,400 | 2,640 | | 1,000 | 1,000 |
| 11 Assenovgrad | | 7,200 | | 2,500 | 2,500 | |
| 12 Velingrad | 2,400 | | | 4,000 | 1,000 | 8,000 |
| 13 Rakitovo | | | 1,200 | | 1,000 | 1,000 |
| 14 Peshtera | | 960 | | 4,000 | 2,000 | |
| 15 Batak | | | 1,200 | | 1,000 | 1,000 |
| 16 Bratzigovo | | | 960 | | 1,000 | 1,000 |
| 17 Devin | | 2,400 | 1,200 | | 1,000 | 1,000 |
| 18 Borino village | | 960 | | | 500 | |
| 19 Tchepelare | | | 1,690 | | | |
| 20 Lucky | | | 1,200 | | | 1,000 |
| 21 Perushtitza | | 720 | | | 500 | 750 |
| 22 Kritchim | | 1,680 | 2,400 | | 500 | 750 |
| 23 Stamboliiski | | | 1,200 | | 1,000 | 1,000 |
| 24 Kaloyanovo village | | | | | | 1,000 |
| 25 2 modern waste water treatment facilities | | | | 1,000 | 500 | 1,000 |
| Haskovo area | | | | | | |
| 1 Dimitrovgrad | 1,200 | 1,200 | | 7,500 | 1,500 | |
| 2 Harmanli | | | 3,840 | | | 4,000 |
| 3 Radnevo | | | | | | |
| 4 Galabovo | | | 7,200 | | | 3,500 |
| 5 Stara Zagora | 720 | 720 | | 7,500 | 5,000 | 7,500 |
| 6 Tchirpan | | | 2,160 | | 1,500 | 4,500 |
| 7 Simeonovgrad | | | 6,000 | | | 1,500 |
| 8 4 modern waste water treatment facilities | | | | | | 500 |
| 9 Haskovo | 720 | | 720 | 2,500 | 5,000 | 12,500 |
| 1 StaroZagorski Bani | | | | 1,000 | | |
| Bourgas area | | | | | | |
| 1 Nova Zagora | 3,360 | | | 1,000 | | |
| Totals in US\$ | 21,800 | 37,800 | 74,450 | 52,500 | 41,000 | 82,000 |

TABLE H.4.1 EC DIRECTIVE FEDERAL STANDARD FOR EFFLUENT FROM URBAN TREATMENT WORKS

**The 1991 European Community Council Directive
Concerning Urban Wastewater Treatment
EXTRACT NOTES**

General Standard for Effluent from Urban Treatment Works:

| Parameters | Concentration | Minimum percentage of Reduction in relation to the influent |
|--|---|---|
| Biochemical oxygen Demand BOD ₅ at 20 deg. | 25 mg/l of O ₂ | 70 - 90% |
| Chemical Oxygen Demand (COD) | 125 mg/l | 75% |
| Total Suspended Solids | 35 mg/l 35 if more than 10,000 PE 60 if PE is for 2000 to 10000 | 90% 90% if more than 10,000 PE 70% if PE is for 2000 to 10000 |

And additionally for 'sensitive' waters:

| Parameters | Concentration | Minimum percentage of Reduction in relation to the influent |
|-------------------|--|---|
| Total phosphorous | 2 mg/l P 10,000 - 100,000 PE 1 mg/l P more than 100,000 PE | 80% |
| Total Nitrogen | 15 mg/l N 10,000 - 100,000 PE 10 mg/l N more than 100,000 PE <i>An alternative seasonal "average compliance" standard of 20 mg/l applies see the directive</i> | 70 to 80 % |

NOTES:

- The foregoing is an indicative guide only : the actual directives themselves should be consulted before decisions are made in respect of the EC requirement.
- The directive requires that treated water shall be reused whenever appropriate
- The directive gives a transition time table for member states to achieve full compliance with the sewerage requirements and some treatment needs: Different transition requirements may well be negotiable with new members.
- The 'sensitive' waters are defined by member states: Essentially sensitive waters are those at risk of eutrophication or undesirable biological imbalance.
- Sampling methods, analytical methods, QA standards and frequencies are defined in the EC directives. E.g. flow proportional or 24 hour composite sampling is required or equivalent.
 - Extreme values for water quality can be ignored, if for example, they result from unusual situations : E.g. Heavy rain.

TABLE H.5.1 TREATMENT PLANT EFFICIENCIES AND OPERATIONAL COSTS

| | WASTEWATER TREATMENT EFFICIENCIES AND COST | | | | | | | | SLUDGE TREATMENT COSTS | | | | | |
|---|--|------|-----|------|-------|------|-------|------|------------------------|---------|------------|-------------------|--------------|----------|
| | BOD5 | | SS | | Tot P | | Tot N | | Total costs | SP | Dewatering | Anaerobic Stab. + | Dewatering + | |
| | % | g/m3 | % | g/m3 | % | g/m3 | % | g/m3 | US \$/m3 | g Ds/m3 | US \$/m3 | US \$/kg | US \$/kg | |
| RAW(WWTP influent) | 0 | 250 | 0 | 250 | 0 | 12 | 0 | 48 | | | 0.192 | US \$/kg | 0.267 | US \$/kg |
| 1.MECHANICAL | 30 | 175 | 60 | 100 | 15 | 10 | 15 | 40 | 0.16 | 125 | 0.02 | | 0.03 | 0.06 |
| 2.CHEMICAL | | | | | | | | | | | | | | |
| a.High load | 50 | 125 | 80 | 50 | 70 | 3.6 | 25 | 36 | 0.19 | 250 | 0.05 | | 0.07 | 0.13 |
| b.Low load | 70 | 75 | 90 | 25 | 90 | 1.2 | 30 | 34 | 0.22 | 350 | 0.07 | | 0.09 | 0.18 |
| 3.BIOLOGICAL | | | | | | | | | | | | | | |
| a.High load | 70 | 75 | 80 | 50 | 30 | 8.4 | 25 | 36 | 0.23 | 185 | 0.04 | | 0.05 | 0.09 |
| b.Low load | ~90 | 20 | 90 | 25 | 30 | 8.4 | 30 | 34 | 0.26 | 205 | 0.04 | | 0.05 | 0.1 |
| 4.BIOLOGICAL / CHEMICAL | | | | | | | | | | | | | | |
| a.Simultaneous precipitation | ~90 | 20 | ~90 | 20 | ~90 | 1 | 35 | 31 | 0.29 | 250 | 0.05 | | 0.07 | 0.13 |
| b.Pre-precipitation | ~95 | 10 | ~95 | 15 | ~95 | 0.5 | 35 | 31 | 0.29 | 380 | 0.07 | | 0.1 | 0.19 |
| 5.BIOLOGICAL / CHEMICAL, N-REMOVAL | | | | | | | | | | | | | | |
| a.Predenitrific./ simult. precip. Based on activated sludge | ~95 | 10 | ~97 | 10 | ~90 | 1 | 70 | 15 | 0.44 | 275 | 0.05 | | 0.07 | 0.14 |
| b.Postdenitrific./ pre-precip. Based on biofilm process | ~97 | 5 | ~97 | 10 | ~95 | 0.5 | 85 | 7.5 | 0.4 | 380 | 0.07 | | 0.1 | 0.19 |

2a Chemical high load - Chemically enhanced mechanical

2b Chemical low load - Traditional chemical treatment - primary

3a Biological high load - activated sludge with sludge load = 0.5 kg BOD5

3b Biological normal load - activated sludge with sludge load = 0.2 kg Bod5

4a Biological / chemical - Simultaneous precipitation in normally loaded activated

4b Biological / chemical - Pre-precipitation followed by normally loaded activated

5a Biological / chemical incl. N-removal - Predenitrification/simultaneous precipitation in activated sludge plant with total

5b Biological / chemical incl. N-removal - Pre-precipitation followed by biofilm process with post-denitrification and external carbon

Source

Document of the World Bank, "Municipal Wastewater in Central and Eastern Europe: Present situation and cost-effective development strategies", Part II/1

TABLE H.6.1 WASTEWATER TREATMENT SYSTEMS PRIORITIZATION RANKINGS FOR LISTED TOWNS

| AREA | Initial Design P.E.s | River | Ranking Criteria | | | | | | | COSTS (US\$) | | | IMPACT In terms of the BOD applied to the Watercourse | | | Total Project COSTS (US\$) | | | | | |
|----------------------|----------------------|--|------------------|--------------------|-----------|---|---------|---------|--|--|-----------|------------|---|-----------------|------------------------------|--------------------------------|--|--|---|--------------------------------------|--|
| | | | Town | Per Sited Criteria | Catchment | Ministry of Construction Programme of 1989 : New Wastewater Treatment, Modernisation & Extension | | | By Bulgarian Water Laboratory Analysis (On a 5 point scale) | JICA Interim Report (Dec 1997) Municipal Treatment Works Priorities | | | Treatment Works Immediately Available | Main Collectors | Primary Treatment Only | Secondary Treatment Only | BODs in kg per day in the amount of kg per day (96 g per PE) | BODs in kg per day Following Primary Treatment (@ 30% Removal Rate) | BODs in kg per day Following Secondary Treatment (@ 90% Removal Rate) | Collection & Primary Treatment | Collection and Secondary Treatment |
| | | | | | | 5 Year | 10 Year | 15 Year | | 5 Year | 10 Year | 15 Year | | | | | | | | | |
| Sofia Area | | | | | | | | | | | | | | | | | | | | | |
| 1 | 42,000 | TOP-2 | | X | | A | | | X | Yes | 1,440,000 | — | 1,180,130 | 2,352 | 1,648 | 235 | — | 2,620,130 | | | |
| 3 | 19,152 | MU1 - 9 MU1 - 10 | X | X | | | | | | No | 2,160,000 | 1,954,663 | 4,117,660 | 1,073 | 751 | 107 | 4,114,663 | 6,277,660 | | | |
| Plodiv area | | | | | | | | | | | | | | | | | | | | | |
| 1 | 9,036 | MU1 - 3 | | X | X | | | | X | No | 4,800,000 | 943,088 | 1,987,920 | 508 | 354 | 51 | 5,743,666 | 6,787,920 | | | |
| 3 | 161,482 | MU2 - 2 MU1 - 2 | X | X | X | A | X | | | Yes | 5,854,000 | 8,189,185 | 19,923,635 | 9,043 | 8,330 | 904 | 15,043,185 | 25,777,835 | | | |
| 4 | 36,000 | MM2 - 13 | | | X | B | | X | | No | 192,000 | 3,041,878 | 6,408,000 | 2,018 | 1,411 | 202 | 3,233,878 | 6,600,000 | | | |
| 7 | 70,308 | STR - 3 | X | X | | S | | | | No | 2,500,000 | 4,654,054 | 9,804,200 | 3,937 | 2,750 | 394 | 7,154,054 | 12,204,200 | | | |
| 8 | 8,108 | LUD - 3 | | | X | D | | | | No | 1,400,000 | 951,185 | 2,003,760 | 510 | 357 | 51 | 2,351,185 | 3,403,760 | | | |
| 8 | 181,000 | LUD - 2 | | X | X | B | | X | Yes | 400,000 | 3,137,348 | 6,202,579 | 10,136 | 7,085 | 1,014 | 3,537,348 | 6,602,579 | | | | |
| 10 | 30,000 | STR - 1 | | X | X | A | | | No | 0 | 2,705,790 | 5,700,000 | 1,680 | 1,176 | 168 | 2,705,790 | 5,700,000 | | | | |
| 11 | 95,562 | CPE - 1 | X | X | | A | X | | | No | 114,874 | 5,598,452 | 12,047,303 | 5,351 | 3,746 | 535 | 5,713,127 | 12,161,977 | | | |
| 12 | 161,000 | CPI - 3 | X | X | X | A | | | X | No | 2,400,000 | 8,583,241 | 18,810,036 | 10,136 | 7,085 | 1,014 | 10,983,241 | 21,010,036 | | | |
| 14 | 11,504 | STA | X | X | | A | | | X | No | 360,000 | — | — | 644 | 451 | 64 | — | — | | | |
| 15 | 8,046 | STA | | X | X | C | | | | No | 120,000 | 847,915 | 1,786,212 | 451 | 315 | 45 | 967,915 | 1,906,212 | | | |
| 16 | 9,000 | STA | | X | X | C | | | | No | 960,000 | 838,906 | 1,980,000 | 504 | 353 | 50 | 1,899,906 | 2,940,000 | | | |
| 17 | 11,954 | VAC - 4 | | X | X | A | | | | No | 3,500,000 | 1,101,043 | 2,319,450 | 619 | 433 | 62 | 4,701,043 | 5,919,450 | | | |
| 18 | 5,202 | VAC - 3 | | X | | B | | | | No | 980,000 | — | — | 291 | 204 | 29 | — | — | | | |
| 19 | 11,268 | CPE - 3 | | | X | C | | | | No | 1,690,000 | 1,123,273 | 2,366,280 | 631 | 442 | 63 | 2,813,273 | 4,056,280 | | | |
| 20 | 6,228 | CPE - 2 | | | X | C | | | | No | 1,200,000 | 739,108 | 1,557,000 | 349 | 244 | 35 | 1,936,108 | 2,757,000 | | | |
| 21 | 10,080 | VAC - 1 | | X | X | C | | | | No | 720,000 | 474,700 | 1,000,000 | 564 | 395 | 56 | 1,194,700 | 1,720,000 | | | |
| 22 | 15,770 | VAC - 1 | | X | X | C | | | X | No | 2,400,000 | 1,631,952 | 3,437,850 | 883 | 618 | 88 | 4,031,952 | 5,837,850 | | | |
| 23 | 25,200 | MM1 - 12 | | X | X | B | | X | | No | 1,200,000 | 2,213,051 | 4,662,000 | 1,411 | 968 | 141 | 3,413,051 | 5,862,000 | | | |
| 24 | 5,062 | MM1 - 2 | | | X | B | | | | No | — | — | — | 283 | 196 | 28 | — | — | | | |
| 25 | — | 20 packaged waste water treatment facilities | X | X | X | | | | | No | — | — | — | — | — | — | — | — | | | |
| Nashkovo area | | | | | | | | | | | | | | | | | | | | | |
| 1 | 91,000 | MM3-4 | X | X | | A | X | | | Yes | 1,867,500 | 5,098,181 | 10,677,659 | 5,096 | 3,567 | 510 | 6,965,681 | 12,545,159 | | | |
| 2 | 36,430 | HAR - 1 | | | X | B | | | | No | 3,840,000 | 3,192,470 | 6,725,250 | 2,152 | 1,506 | 215 | 7,032,470 | 10,565,250 | | | |
| 3 | 27,000 | SA2 - 6 | | X | | R | | | X | Yes | 0 | 2,435,211 | 5,130,000 | 1,512 | 1,058 | 151 | 2,435,211 | 5,130,000 | | | |
| 4 | 17,100 | SA2 - 4 | | | X | C | | X | | No | 7,200,000 | 1,688,413 | 3,556,800 | 958 | 670 | 96 | 8,888,413 | 10,756,800 | | | |
| 5 | 270,000 | SA2 - 7 | X | X | X | A | X | | | No | 1,650,000 | 12,061,699 | 25,532,646 | 15,120 | 10,584 | 1,512 | 13,711,699 | 27,182,646 | | | |
| 6 | 25,460 | MM2 - 13 | | X | X | B | | X | | No | 2,160,000 | 3,029,915 | 6,362,800 | 1,966 | 1,390 | 199 | 5,189,915 | 8,542,800 | | | |
| 7 | 14,940 | MM3 - 1 | | | X | C | | | | No | 6,000,000 | 1,560,244 | 3,296,800 | 837 | 596 | 84 | 7,560,244 | 9,286,800 | | | |
| 8 | — | 4 module waste water treatment facilities | | | X | | | | | No | — | — | — | — | — | — | — | — | | | |
| 9 | 150,000 | HAR - 2 | X | X | X | A | X | | | Yes | 1,250,000 | 8,055,369 | 17,195,818 | 8,400 | 5,880 | 840 | 9,305,369 | 18,445,818 | | | |
| Burgas area | | | | | | | | | | | | | | | | | | | | | |
| 1 | — | SA2 - 6 | X | - | - | R | | X | | No | 3,350,000 | — | 2,900,000 | — | — | — | — | 6,250,000 | | | |

TABLE H.6.2 TREATMENT WORKS POPULATION EQUIVALENTS
GENERATED FOR PRELIMINARY PLANNING PURPOSES

| Municipality | Contributing Population | Current Appraised Population Equivalent (PE) | Future Planning PE | Basis |
|---|-------------------------|---|--------------------|--|
| Sofia Area | | | | |
| 1 Ihtiman | 15,000 | 42,000 | N/a | Present works operating at 50% of units in service can cope with a average flow of 180 l/sec @ 75 mg/l of BOD. 25% growth Not considered in detail |
| 3 Kostenetz & Dolny Banya | 10,640 | 19,152 | 23,940 | |
| 4 Srednogorie | ----- | ----- | ----- | |
| Plovdiv area | | | | |
| 1 Belovo | 5,020 | 9,036 | ----- | pop = 80356+9356 =89712: Then factored by 1.8 and 20% growth applied population to be connected taken from Towns data A budget for additional works capacity is not under consideration |
| 3 Pazardjik and Septembrevi | 89,712 | 161,482 | 193,778 | |
| 4 Parvomay | 20,000 | 36,000 | 41,400 | |
| 5 Plovdiv | ----- | ----- | ----- | |
| 7 Sopot & Karlovo | 39,060 | 70,308 | 84,370 | |
| 8 Streltcha | 5,060 | 9,108 | 10,930 | |
| 9 Panagjurishte | 19,407 | 34,933 | 41,919 | |
| 10 Hisaria | 10,000 | 30,000 | 34,500 | |
| 11 Assenovgrad | 53,090 | 95,562 | 114,674 | |
| 12 Velingrad+Rakitovo+Dorkovo+Constantovo | 50,500 | 91,000 Winter Time & 181,000 in Summer Season | 181,000 | Additional Summertime PE of 90000 Data all Based on Data collected during visit to Municipality |
| 14 Peshtera | 20,000 | --- | --- | Town not considered as existing works is industrial. |
| 15 Batak | 4,470 | 8,046 | 9,655 | Based on Data collected during visit to Municipality |
| 16 Bratzigovo | 5,000 | 9,000 | 10,800 | |
| 17 Devin | 6,141 | 11,054 | 13,265 | |
| 18 Borino - village | 2,890 | 5,202 | 6,242 | |
| 19 Tchepelare | 6,260 | 11,268 | 13,522 | |
| 20 Lucky | 3,460 | 6,228 | 7,474 | |
| 21 Perushitza | 5,600 | 10,080 | 12,096 | |
| 22 Kritchim | 8,761 | 15,770 | 18,924 | |
| 23 Stamboliski | 14,000 | 25,200 | 30,240 | |
| 24 Kaloyanovo - village | 2,812 | 5,062 | 6,074 | |
| Haskovo area | | | | |
| 1 Dimitrovgrad | 50,400 | 91,000 | 109,200 | 20% growth |
| 2 Harmanli | 21,350 | 38,430 | 48,038 | 25% growth |
| 3 Radnevo | 15,000 | 27,000 | 32,400 | 20% growth |
| 4 Galabovo | 9,500 | 17,100 | 20,520 | 20% growth |
| 5 Stara Zagora | 149,700 | 270,000 | 297,000 | 10% growth |
| 6 Tchirpan | 19,700 | 35,460 | 42,552 | 20% growth |
| 7 Simeonovgrad | 8,300 | 14,940 | 17,928 | 20% growth |
| 9 Haskovo | 80,960 | 150,000 | 165,000 | 10% growth |
| Bourgas area | | | | |
| 1 Nova Zagora | ----- | ----- | ----- | A budget for additional works capacity is not under consideration |

NB: Future provision for Growth is generally in accordance with the data generated in Progress report I (Para 4.1).

TABLE H.6.3 DESIGN FLOWRATE AND TREATMENT PROCESS OF WWTP FOR THE PRIORITY TOWNS

| River Basin | Catchment | Town | Present Pop | Future Pop | PE | Priority Order | | | WWTP Design Flowrate *1 (m ³ /day) | Wastewater Treatment Process *2 | |
|-------------------------------|---------------|---|-----------------------------------|------------|---------|----------------|-----|-----|---|---------------------------------|-------|
| | | | | | | 1st | 2nd | 3rd | | | |
| Maritza | Up-stream | MU2-2 | Pazardjik /Septembvri | 90,286 | 108,343 | 194,000 | X | | | 48,500 | C.A.S |
| | | MM1-9 | Plovdiv | 344,338 | 378,770 | — | X | | | — | — |
| | | CPE-1 | Assenovgrad | 52,360 | 57,596 | 115,000 | X | | | 28,800 | C.A.S |
| | | MM1-12 | Stamboliiski Kaloyanovo - Village | 13,155 | 14,471 | 30,000 | | X | | 7,500 | O.D |
| | | MM1-2 | | 2,812 | 3,374 | 6,000 | | | X | 1,500 | P.F |
| | | STA | Peshtera | 18,900 | 20,790 | — | | | X | — | — |
| | | STA | Batak | 4,468 | 4,915 | 10,000 | | | X | 2,500 | P.F |
| | | STA | Bratizigovo | 5,022 | 5,524 | 11,000 | | | X | 2,800 | P.F |
| | Mid-stream | MM3-9 | Dimitrovgrad | 50,977 | 61,172 | 109,000 | X | | | 27,300 | C.A.S |
| | | MM2-15 | Sadovo | 2,647 | 2,912 | — | | X | | — | — |
| | | MM2-13 | Parvomai | 16,690 | 18,359 | 41,000 | | X | | 10,300 | O.D |
| | | MM2-1 | Chirpan | 19,694 | 23,633 | 43,000 | | X | | 10,800 | O.D |
| | | MM3-1 | Simeonovgrad | 8,265 | 9,918 | 18,000 | | | X | 4,500 | O.D |
| | Down-stream | HAR-2 | Haskovo | 80,959 | 89,055 | 185,000 | X | | | 41,300 | C.A.S |
| HAR-1 | | Harmanly | 21,559 | 26,949 | 48,000 | | X | | 12,000 | O.D | |
| Saziyka | SAZ-7 | Stara Zagora | 149,666 | 164,633 | 297,000 | X | | | 74,300 | C.A.S | |
| | SAZ-6 | Radnevo | 14,203 | 17,044 | 32,000 | | X | | 8,000 | O.D | |
| | SAZ-4 | Galabovo | 9,473 | 11,368 | 21,000 | | X | | 5,300 | O.D | |
| | SAZ-6 | Nova Zagora | 26,658 | 29,324 | — | | | X | — | — | |
| Other than Prioritized Region | CPE-2 | Lukki | 3,437 | 3,781 | 7,000 | | | X | 1,800 | P.F | |
| | CPE-3 | Chepelara | 6,085 | 6,694 | 14,000 | | | X | 3,500 | P.F | |
| | CPI-2 | Rakitovo | 8,672 | 9,539 | — | | | X | — | — | |
| | LUD-3 | Straltcha | 5,063 | 5,589 | 11,000 | | | X | 2,800 | P.F | |
| | MU1-3 | Belovo | 5,016 | 5,518 | — | | | X | — | — | |
| | MU1-8 /MU1-10 | Kostinetz /Dolna Banya | 15,667 | 19,584 | 24,000 | | | X | 6,000 | O.D | |
| | STR-3 | Sopot/Karlovo | 39,065 | 42,972 | 84,000 | | | X | 21,000 | C.A.S | |
| | TOP-2 | Ihitman | 12,860 | 14,146 | — | | | X | — | — | |
| | VAC-1 | Perushtitza | 5,535 | 6,089 | 12,000 | | | X | 3,000 | P.F | |
| | VAC-1 | Kritchyn | 8,875 | 9,763 | 19,000 | | | X | 4,800 | O.D | |
| | VAC-3 | Borino - Village | 2,884 | 3,172 | 6,000 | | | X | 1,500 | P.F | |
| | VAC-4 | Devin | 6,141 | 6,755 | 13,000 | | | X | 3,300 | P.F | |
| | | 20 Packed Wastewater 4 Module wastewater treatment facilities | | | — | | | X | — | — | |
| Other | CPI-3 | Veilingrad | 50,000 | 55,000 | 181,000 | X | | | 45,300 | C.A.S | |
| | STR-1 | Hissarya | 8,959 | 9,855 | 35,000 | | X | | 8,800 | O.D | |
| | LUD-2 | Panagurishte | 20,944 | 23,038 | 42,000 | | X | | 10,500 | O.D | |
| | TOP-3 | Pirdop/Zlatiza | 14,008 | 15,409 | — | | X | | — | — | |

*1 average design flow of 250 L/PE·day

*2 The treatment process is determined by the design flowrate

15,000m³/d < flowrate

C.A.S:conventional activated sludge system

3,000m³/d < flowrate < 15,000m³/d

O.D :oxidation ditch system

flowrate < 3,000m³/d

P.F :percolating filter system

TABLE H.6.4 BUDGET ESTIMATES FOR WASTEWATER COLLECTION AND TREATMENT AT THE MAIN TOWNS

| ITEM | Assenovgrad | | Dimitrograd | | Haskovo | | Panagjuriste | | Pazardjic & Septembrevi | | Stara Zagora | | Velingrad+Rakitovo+Dorkovo+Constantovo | |
|--------------------------------------|--------------|----------------------|--------------|----------------------|--------------|----------------------|--------------|----------------------|-------------------------|----------------------|--------------|----------------------|--|----------------------|
| | PRIMARY | PRIMARY & SECONDA RY | PRIMARY | PRIMARY & SECONDA RY | PRIMARY | PRIMARY & SECONDA RY | PRIMARY | PRIMARY & SECONDA RY | PRIMARY | PRIMARY & SECONDA RY | PRIMARY | PRIMARY & SECONDA RY | PRIMARY | PRIMARY & SECONDA RY |
| UNIT RATES (US\$ PER PE) FOR: | | | | | | | | | | | | | | |
| Raw WW Pumping | 1.2 | 1.2 | 0.88 | 0.88 | 1.2 | 1.2 | 1.2 | 1.2 | | | 1.00 | 1.00 | | |
| Screening | 4.29 | 4.29 | 4.29 | 4.29 | 4.29 | 4.29 | 5.10 | 5.10 | 4.29 | 4.29 | 2.01 | 2.01 | 4.29 | 4.29 |
| Grit removal | 1.93 | 1.93 | 1.93 | 1.93 | 1.93 | 1.93 | 3.20 | 3.20 | 1.93 | 1.93 | 1.72 | 1.72 | 1.93 | 1.93 |
| Primary sedimentation | 1.51 | 1.51 | 1.34 | 1.34 | 1.51 | 1.51 | 2.40 | 2.40 | 1.51 | 1.51 | 1.20 | 1.20 | 1.51 | 1.51 |
| Activated sludge | | 22.02 | | 19.82 | | 22.02 | | 26.40 | | 22.02 | | 17.30 | | 22.02 |
| Final Clarification | | 4.52 | | 4.07 | | 3.80 | | 7.10 | | 3.80 | | 3.90 | | 3.80 |
| Return Sludge | | 0.92 | | 0.92 | | 0.92 | | 3.40 | | 0.92 | | 0.50 | | 0.92 |
| Interconnecting services | 2.00 | 3.76 | 2.00 | 3.76 | 2.00 | 3.76 | 2.00 | 6.30 | 2.00 | 3.76 | 1.40 | 4.50 | 2.00 | 3.76 |
| Admin Building | 1.64 | 1.64 | 1.30 | 1.30 | 1.64 | 1.64 | 3.80 | 3.80 | 1.64 | 1.64 | 1.10 | 1.10 | 1.64 | 1.64 |
| Roads & Landscaping | 0.30 | 0.68 | 0.30 | 0.68 | 0.30 | 0.68 | 0.50 | 1.80 | 0.30 | 0.68 | 0.40 | 1.20 | 0.30 | 0.68 |
| Electrical services | 9.00 | 13.98 | 9.00 | 13.98 | 9.00 | 13.98 | 13.00 | 18.40 | 9.00 | 13.98 | 8.00 | 12.60 | 9.00 | 13.98 |
| Sludge Stabilisation | 16.00 | 23.76 | 15.00 | 21.00 | 16.00 | 23.76 | 27.00 | 32.80 | 16.00 | 23.76 | 15.00 | 18.90 | 16.00 | 23.76 |
| Others | 4.00 | 9.89 | 4.00 | 9.89 | 4.00 | 9.89 | 6.00 | 15.00 | 4.00 | 9.89 | 3.00 | 7.80 | 4.00 | 9.89 |
| General items (10%) | 4.19 | 9.01 | 4.00 | 8.39 | 4.19 | 8.94 | 6.42 | 12.69 | 4.07 | 8.82 | 3.48 | 7.37 | 4.07 | 8.82 |
| Sub Total | 46.06 | 99.11 | 44.04 | 92.25 | 46.06 | 98.32 | 70.62 | 139.59 | 44.74 | 97.00 | 38.31 | 81.10 | 44.74 | 97.00 |
| Fees 6% | 2.76 | 5.95 | 2.64 | 5.53 | 2.76 | 5.90 | 4.24 | 8.38 | 2.68 | 5.82 | 2.30 | 4.87 | 2.68 | 5.82 |
| Total \$ per PE | 48.82 | 105.06 | 46.69 | 97.78 | 48.82 | 104.22 | 74.86 | 147.97 | 47.42 | 102.82 | 40.61 | 85.97 | 47.42 | 102.82 |

| | | | | | | | | | | | | | | |
|--------------------------------|-------------------|-------------------|------------------|-------------------|------------------|-------------------|------------------|------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|
| Population Equivalent | 114,674 | | 109,200 | | 165,000 | | 41,919 | | 193,778 | | 297,000 | | 181,000 | |
| Treatment Works Costs | 5,598,452 | 12,047,303 | 5,098,181 | 10,677,659 | 8,055,369 | 17,195,818 | 3,137,948 | 6,202,579 | 9,189,185 | 19,923,835 | 12,061,699 | 25,532,846 | 8,583,241 | 18,610,036 |
| Primary Collector Costs | 7,200,000 | 7,200,000 | 1,867,500 | 1,867,500 | 1,250,000 | 1,250,000 | 400,000 | 400,000 | 5,854,000 | 5,854,000 | 1,650,000 | 1,650,000 | 2,400,000 | 2,400,000 |
| Planning Budget (US \$) | 12,798,452 | 19,247,303 | 6,965,681 | 12,545,159 | 9,305,369 | 18,445,818 | 3,537,948 | 6,602,579 | 15,043,185 | 25,777,835 | 13,711,699 | 27,182,846 | 10,983,241 | 21,010,036 |

Budget costs:

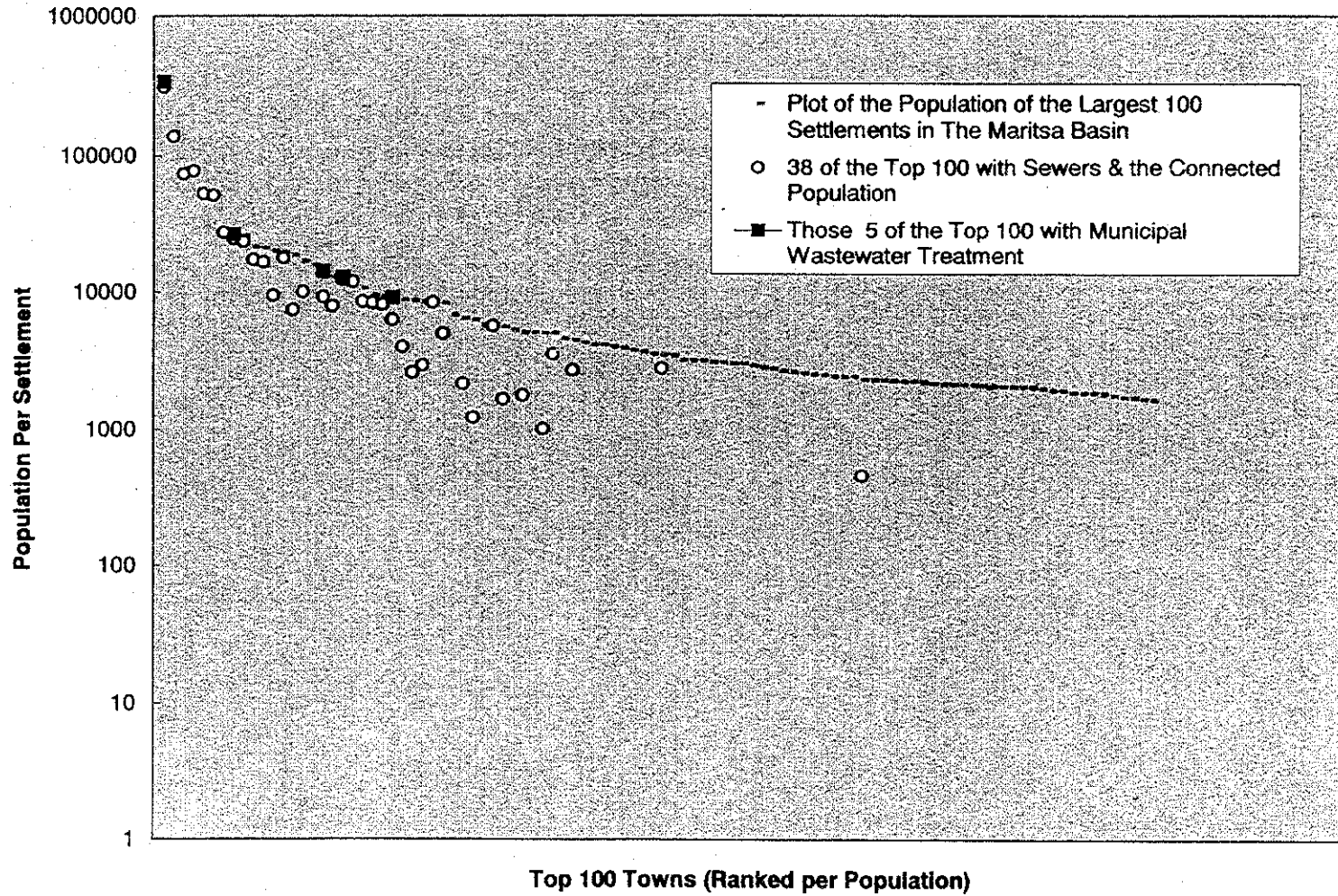
Exclude land costs, site access roadways and external services such as power feeders, water services etc.

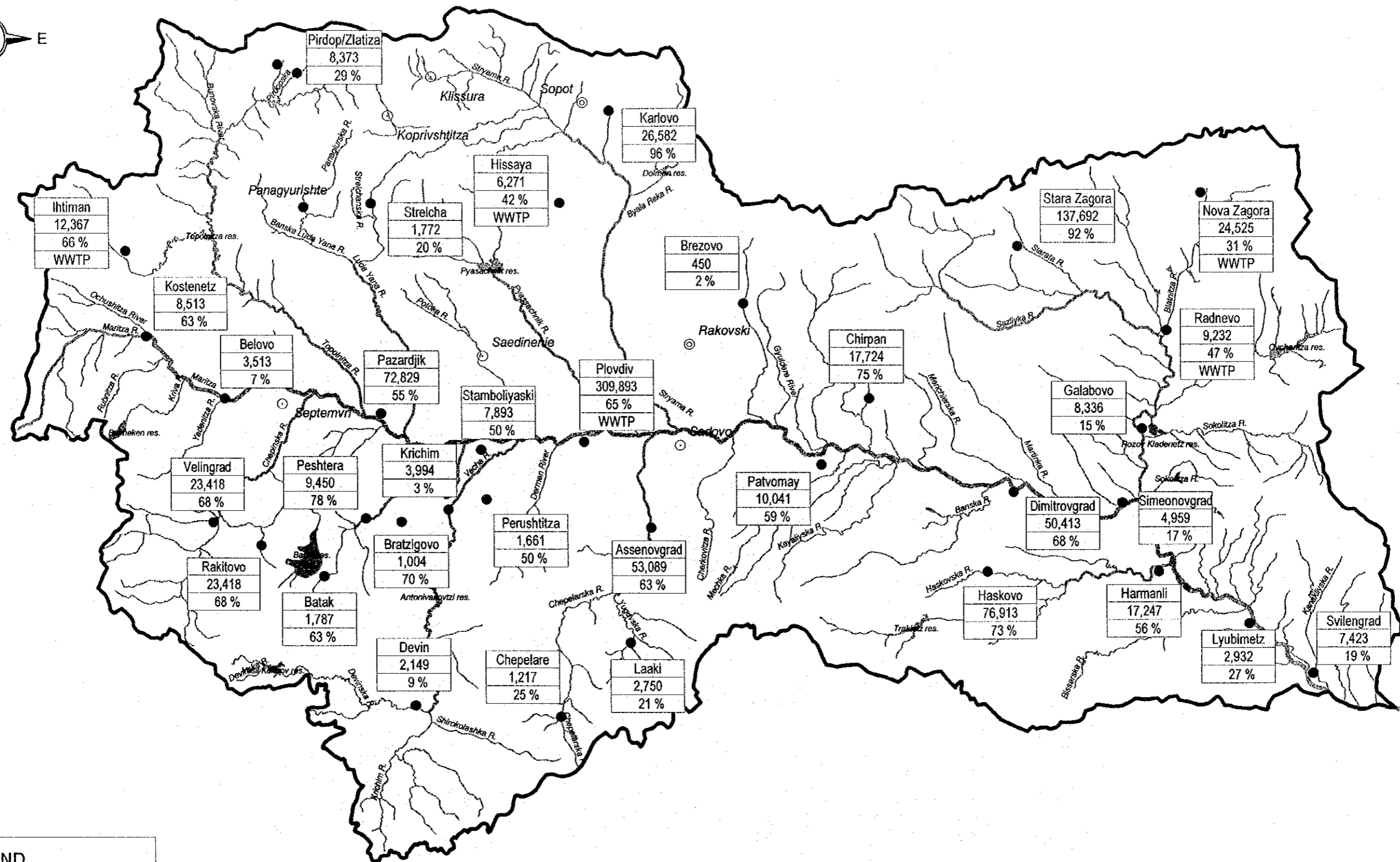
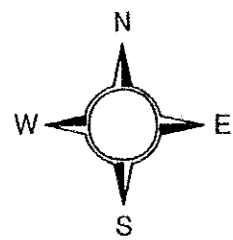
Include allowances for the main wastewater collectors from the respective centres of Municipal Development

Exclude Geotechnical Site investigations

Assume 'standard tender & construction site conditions' & typical prices @ international rates but after adjustment for Bulgarian conditions.

FIG.H.2.1 POPULATIONS CONNECTED, SEWERED & TREATED IN THE TOP 100 TOWNS & VILLAGES.

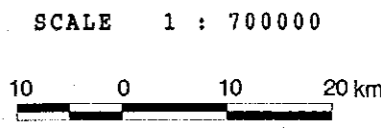


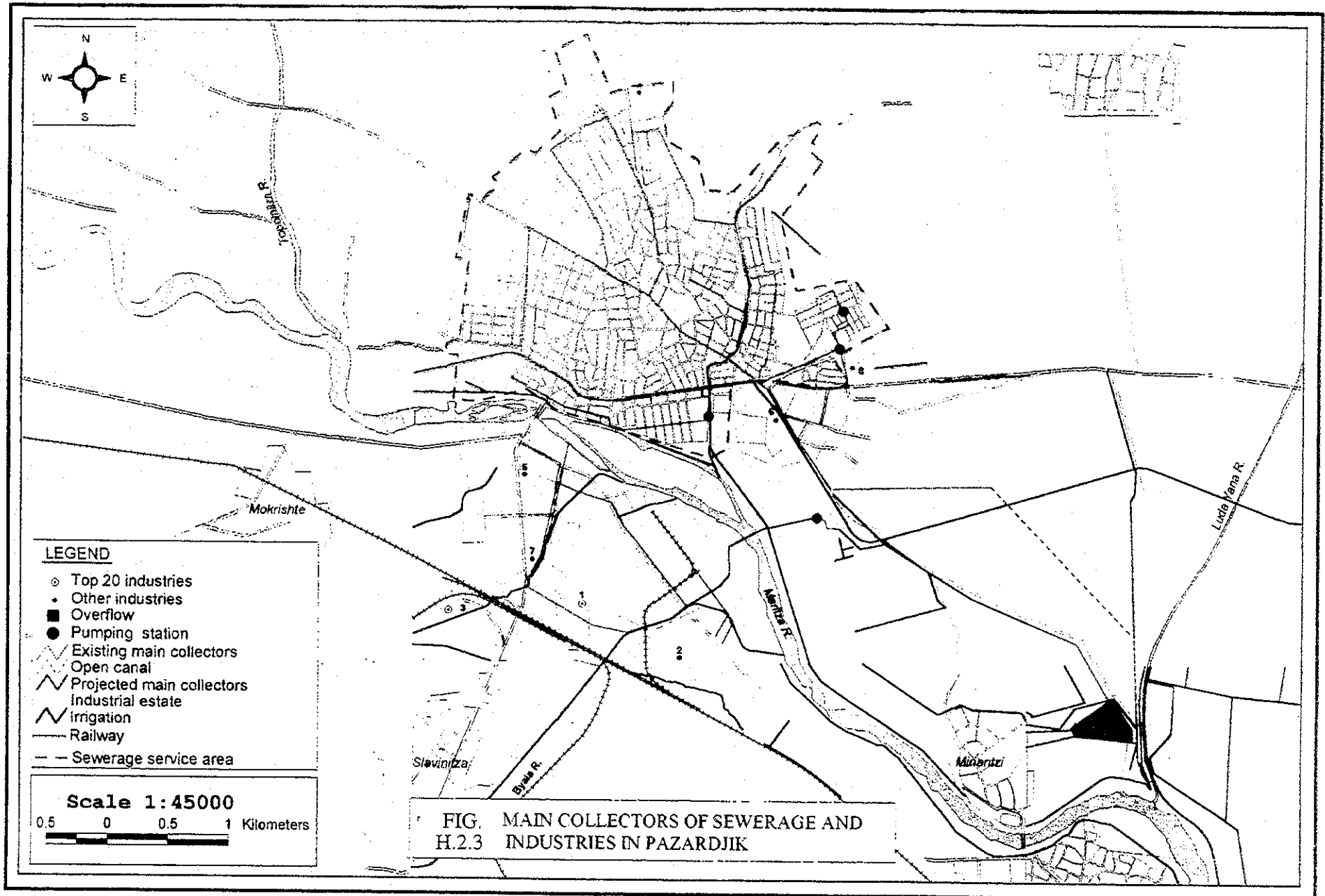


LEGEND

| | |
|---------|----------------------|
| Plovdiv | Town |
| 309,893 | Population connected |
| 65 % | Street sewerage % |
| WWTP | WWTP |

FIG.H.2.2 TOWNS WITH SEWERAGE SYSTEMS





Built
WWTP 15%
Sewerage 77%

Population
Total 20944 100%
Connected 16548 79%

SCALE 1:20000

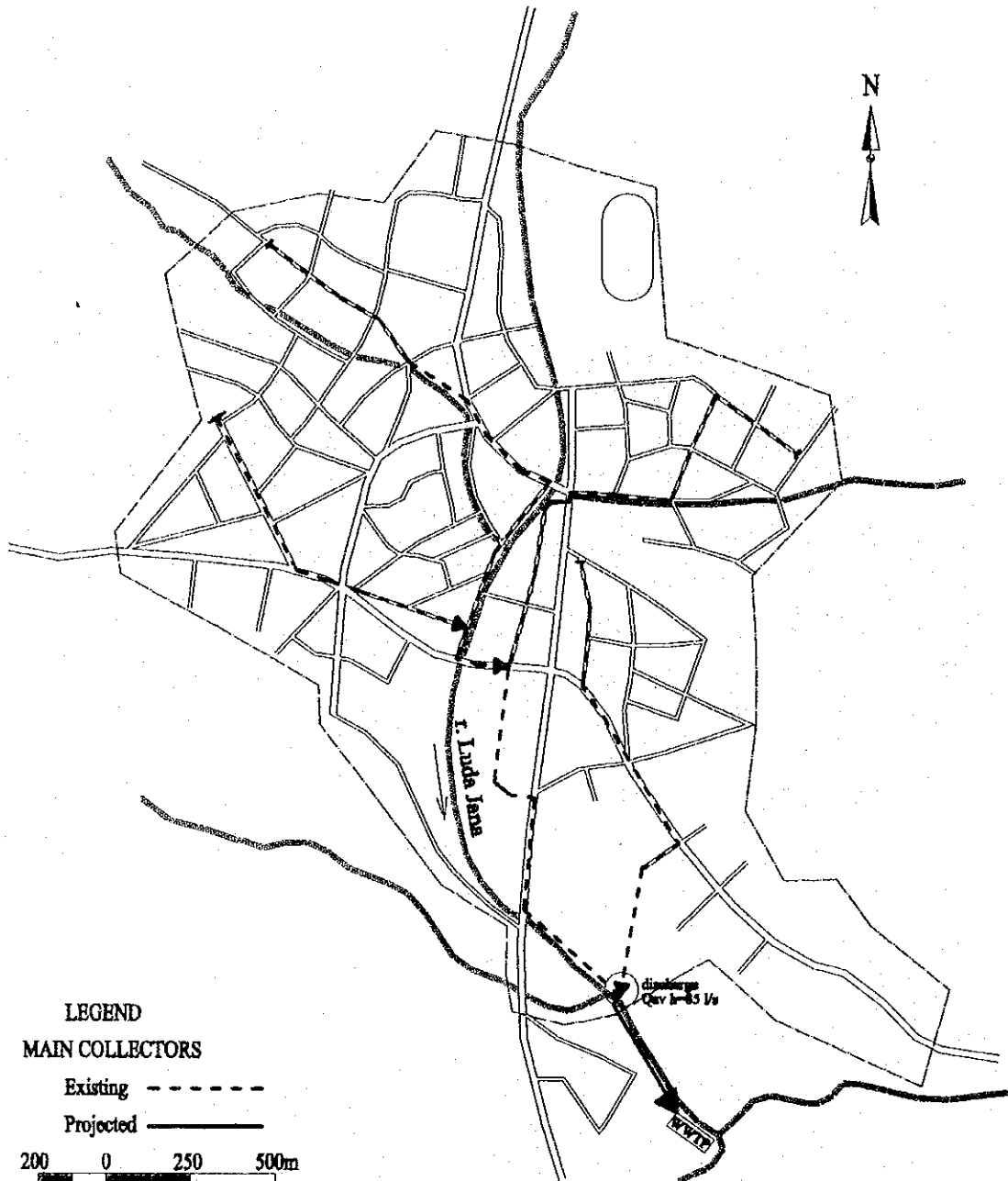
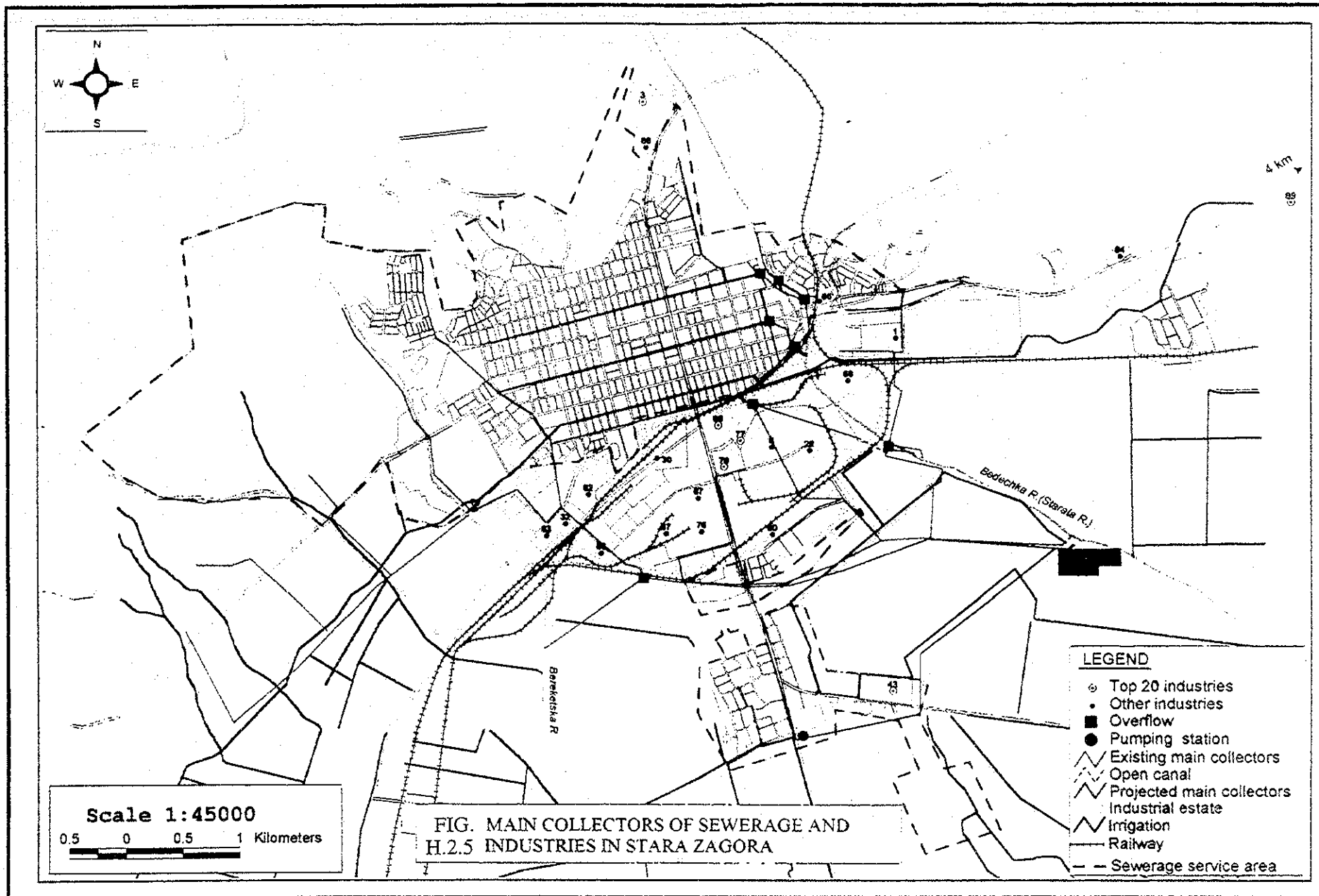


FIG.H.2.4 PANAGYURISHTE SEWERAGE SYSTEM.



Built
WWTP 100%
Sewerage 65%

Population
Total - 344 326
Connected 309 893

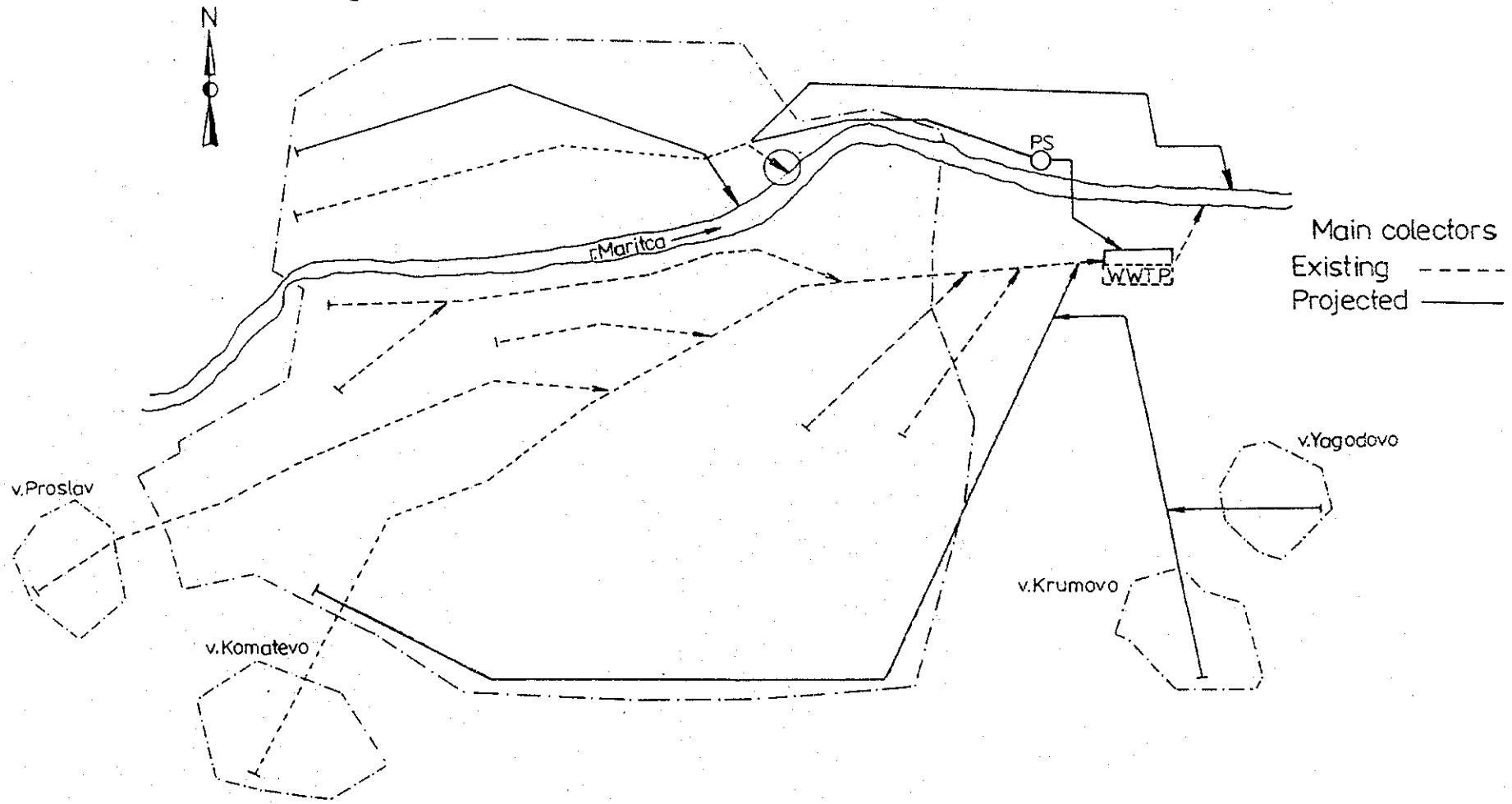


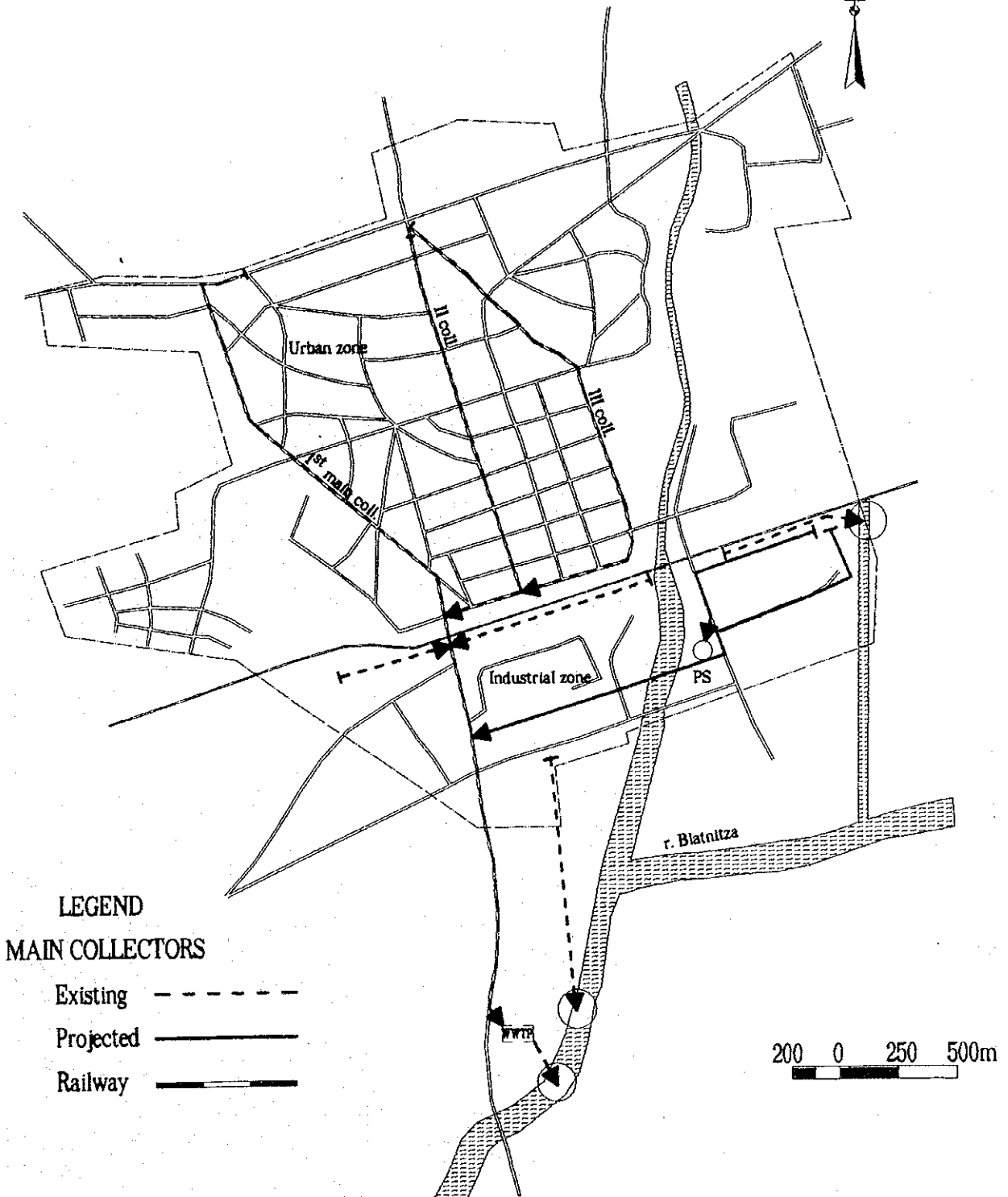
FIG.H.2.6 PLOVDIV SEWERAGE SYSTEM

SCALE 1:25000

Built
WWTP 100%
Sewerage 31%

Population
Total 26658 100%
Connected 24525 92%

N

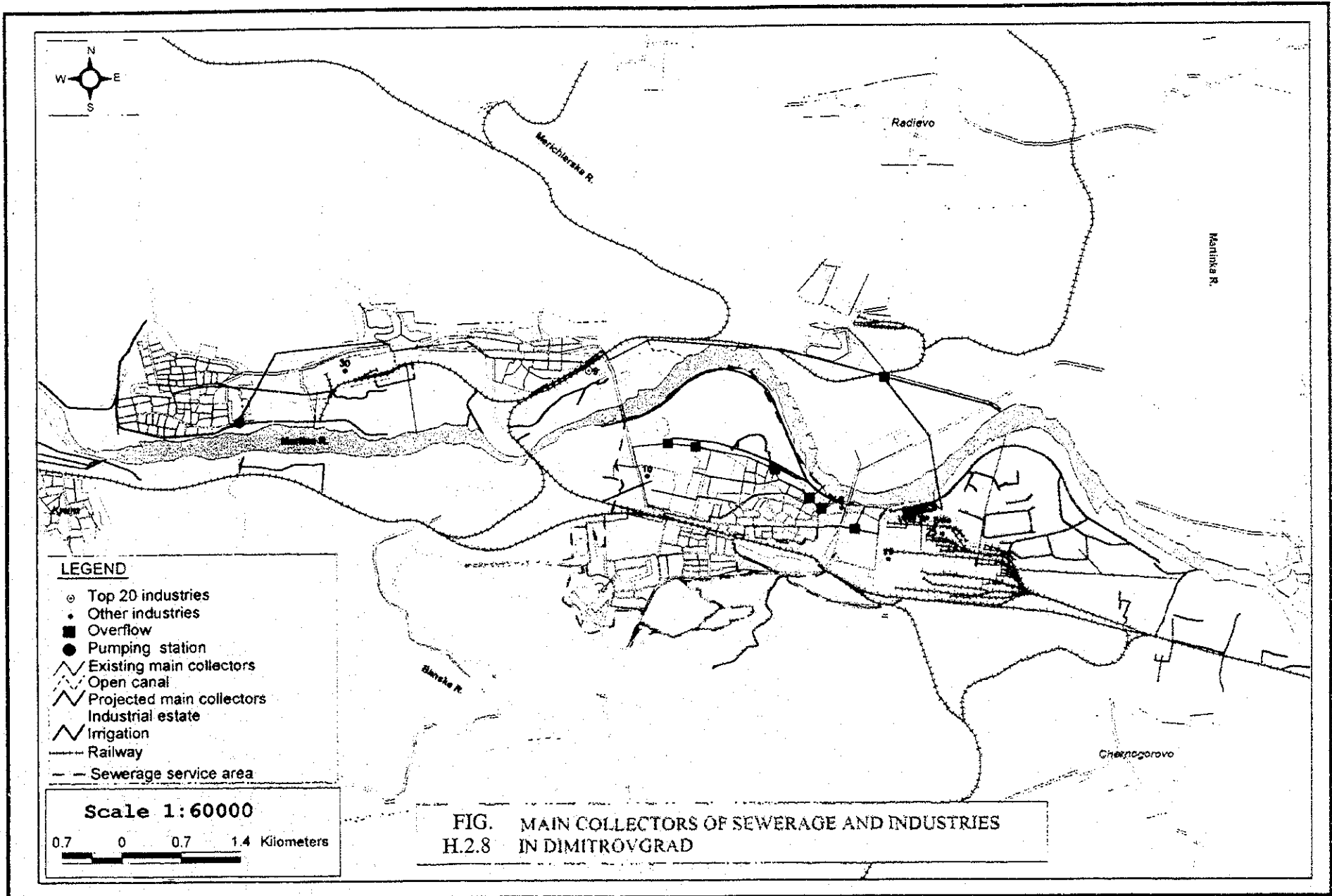


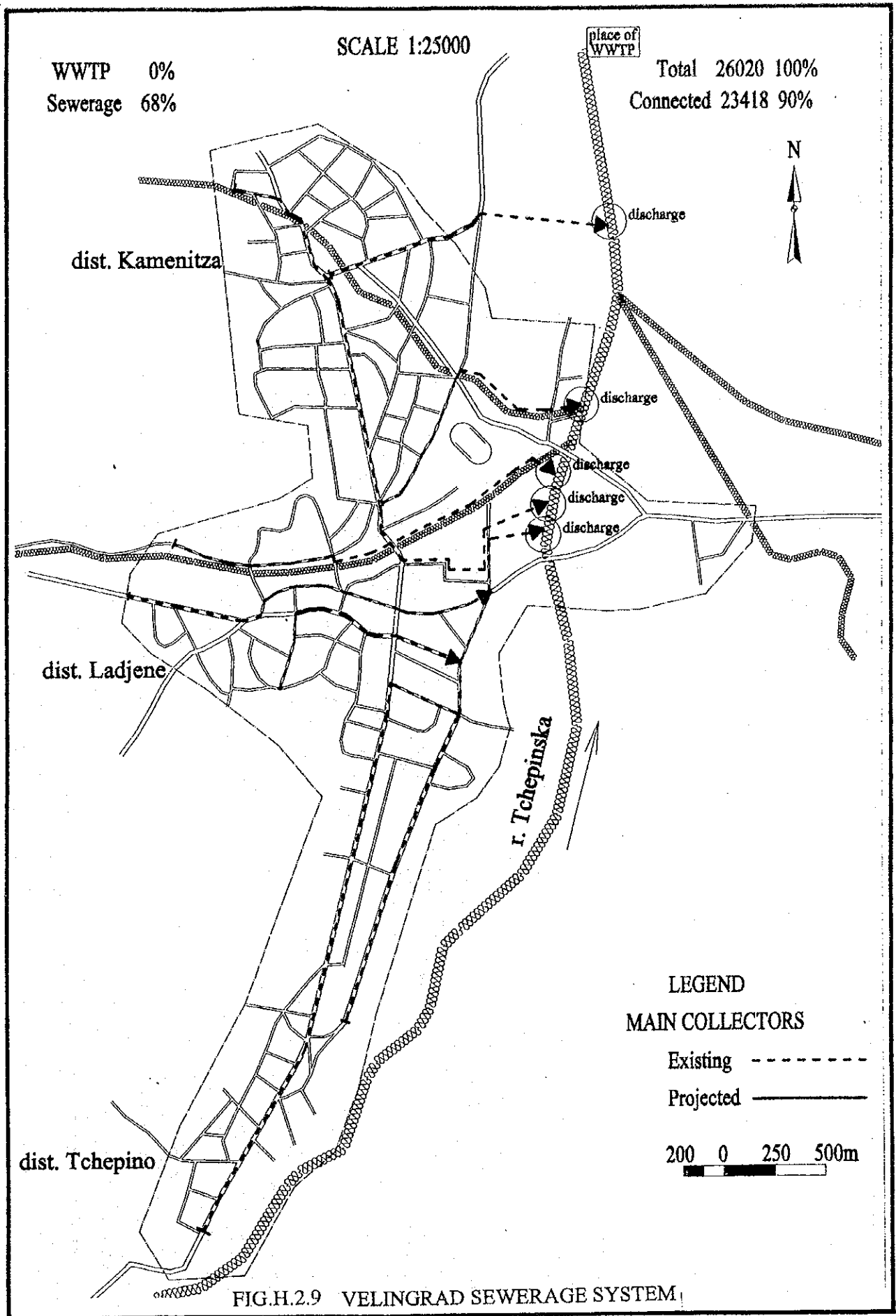
LEGEND
MAIN COLLECTORS

Existing - - - - -
Projected ————
Railway ————

200 0 250 500m

FIG.H.2.7 NOVA ZAGORA SEWERAGE SYSTEM





SCALE 1:15000

Built
WWTP 0%
Sewerage 9%

Population
Total 6141 100%
Connected 2149 35%

H - 50

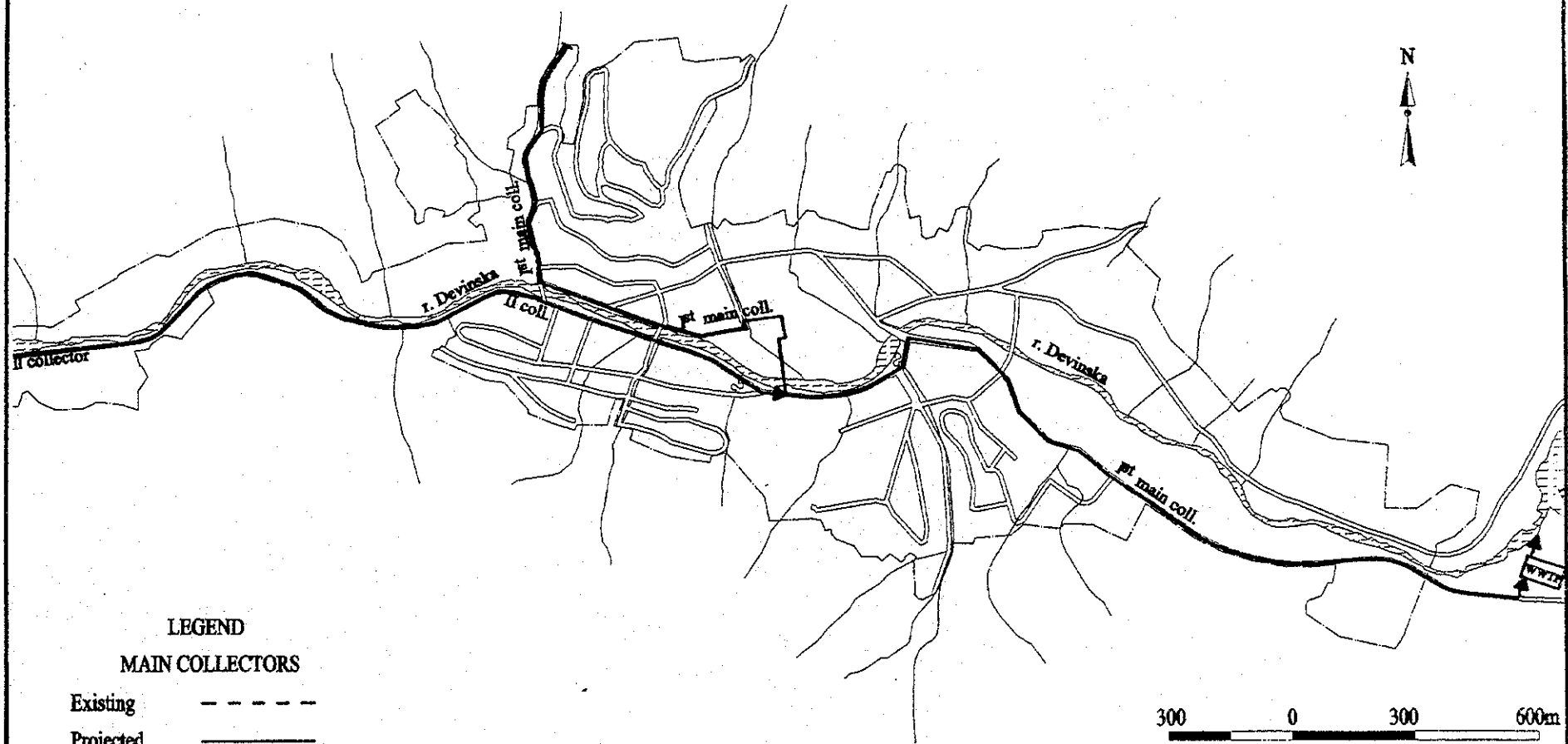
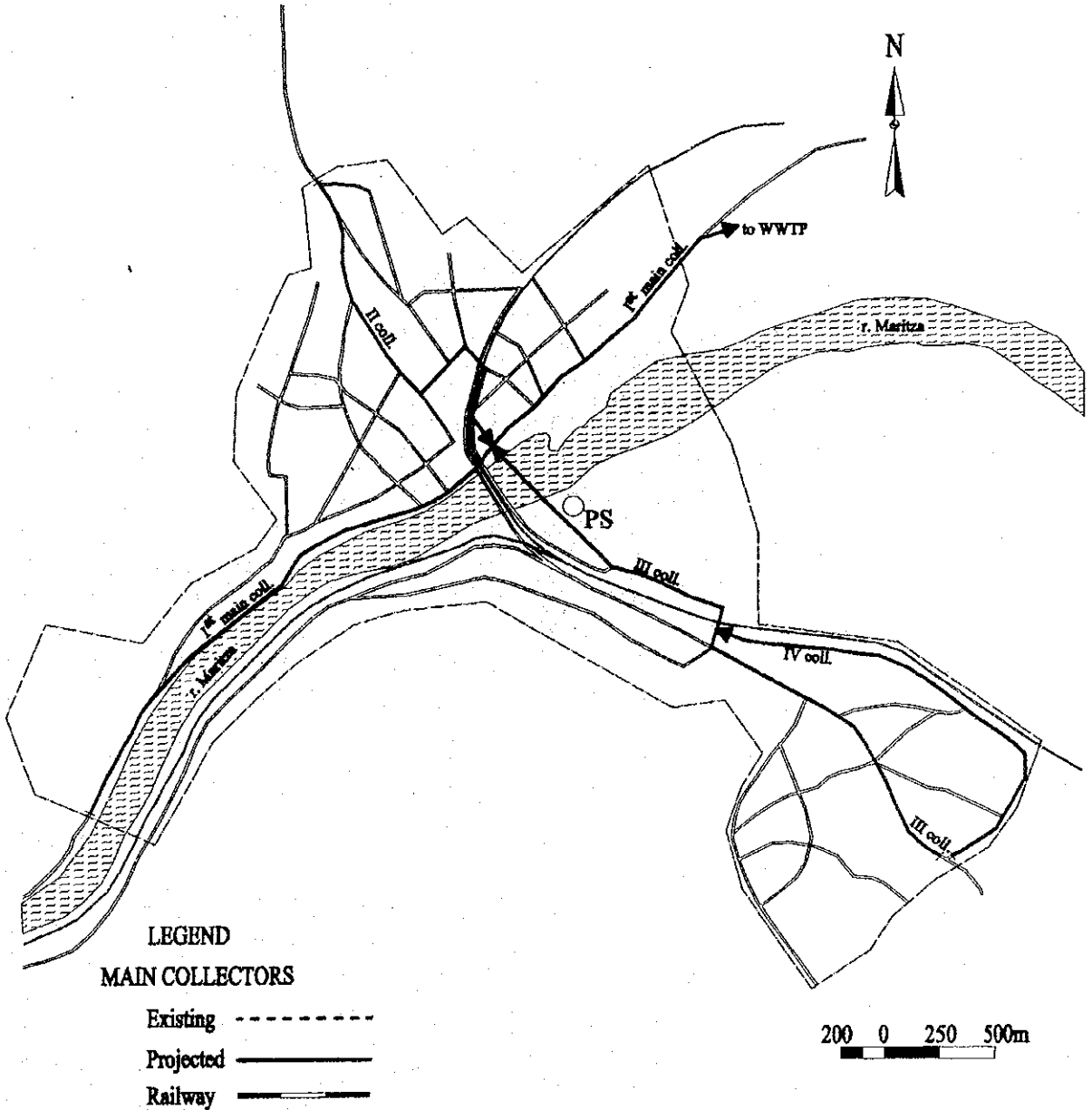


FIG.H.2.10 DEVIN SEWERAGE SYSTEM

SCALE 1:30000

Built
WWTP 0%
Sewerage 17%

Population
Total 8265 100%
Connected 4959 60%



LEGEND
MAIN COLLECTORS

- Existing - - - - -
- Projected ————
- Railway ————

FIG.H.2.11 SIMEONOVGRAD SEWERAGE SYSTEM

Built
 WWTP 0%
 Sewerage 42%

Population
 Total 8959 100%
 Connected 6271 70%

SCALE 1:25000

N

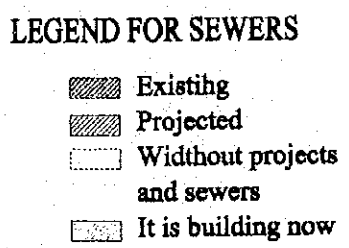
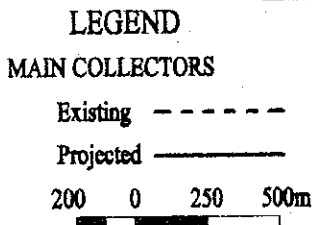
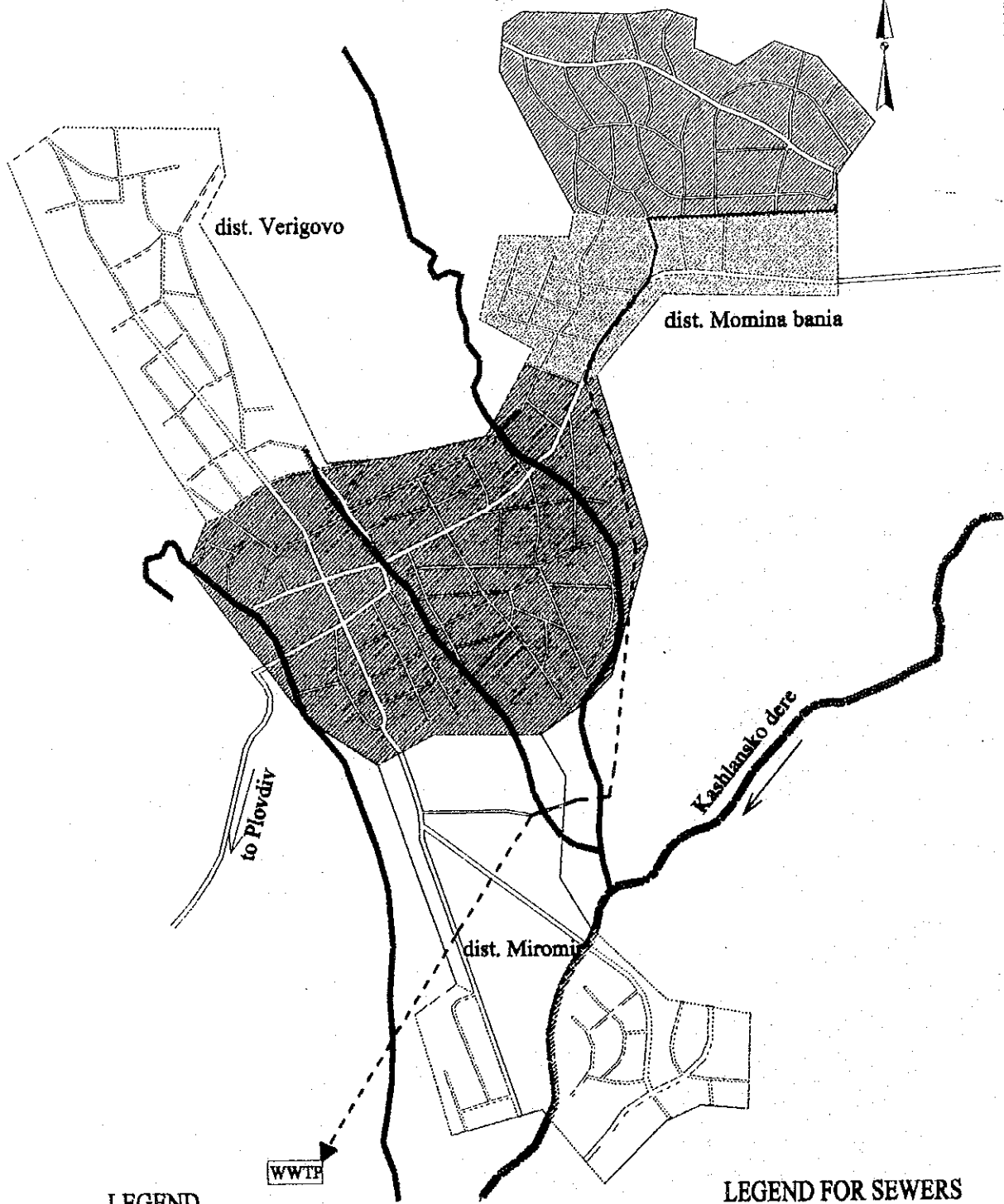


FIG. 2.12 HISSARYA SEWERAGE SYSTEM

SWTP Plovdiv

flow-sheet

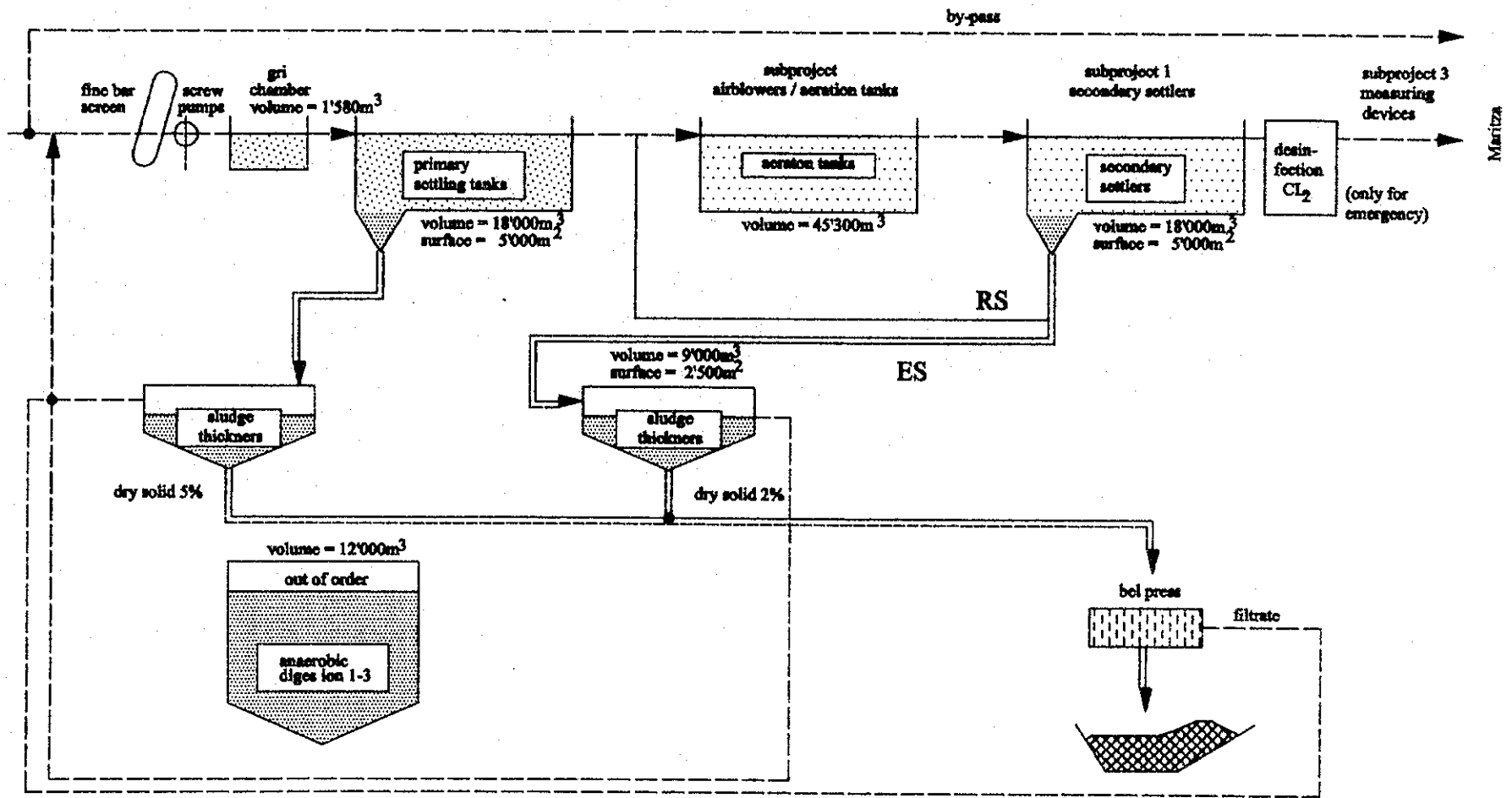
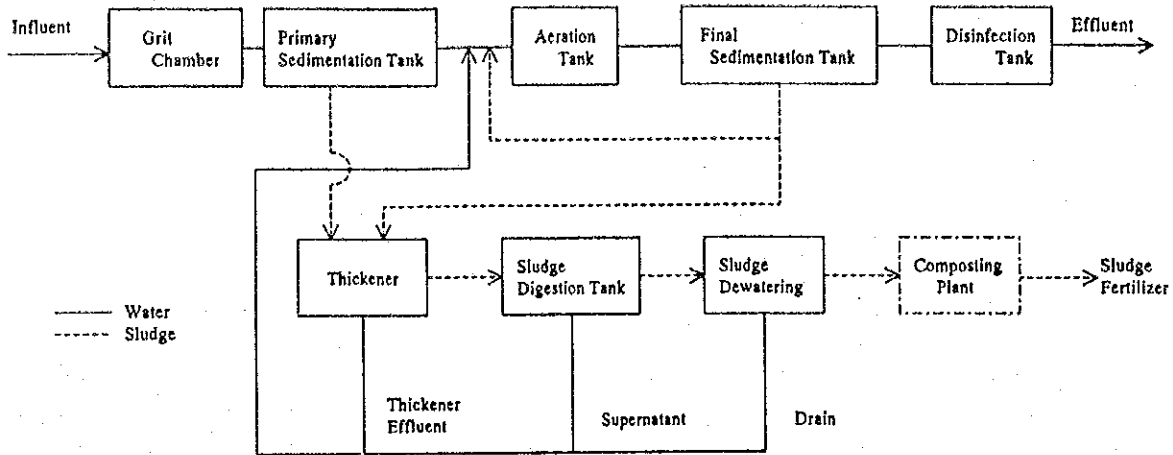
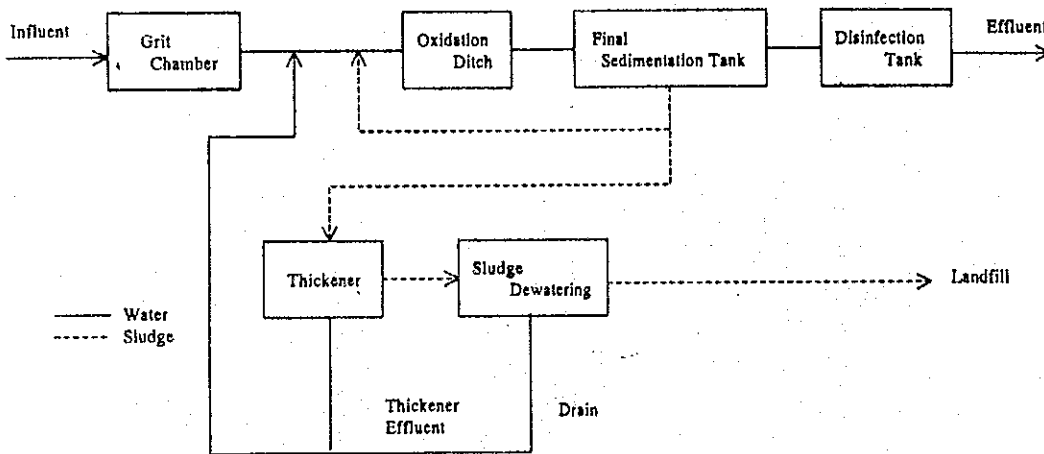


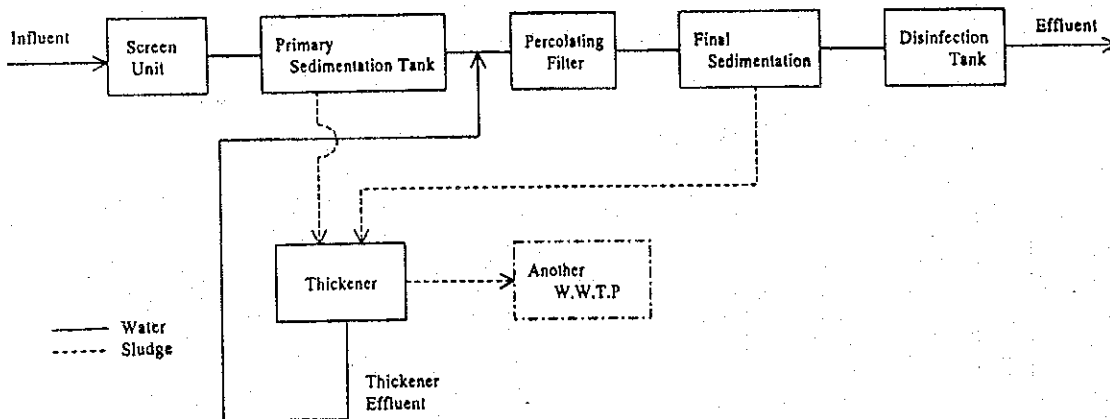
FIG.H.3.1 PROPOSED SUBPROJECTS



Conventional Activated Sludge System



Oxidation Ditch System

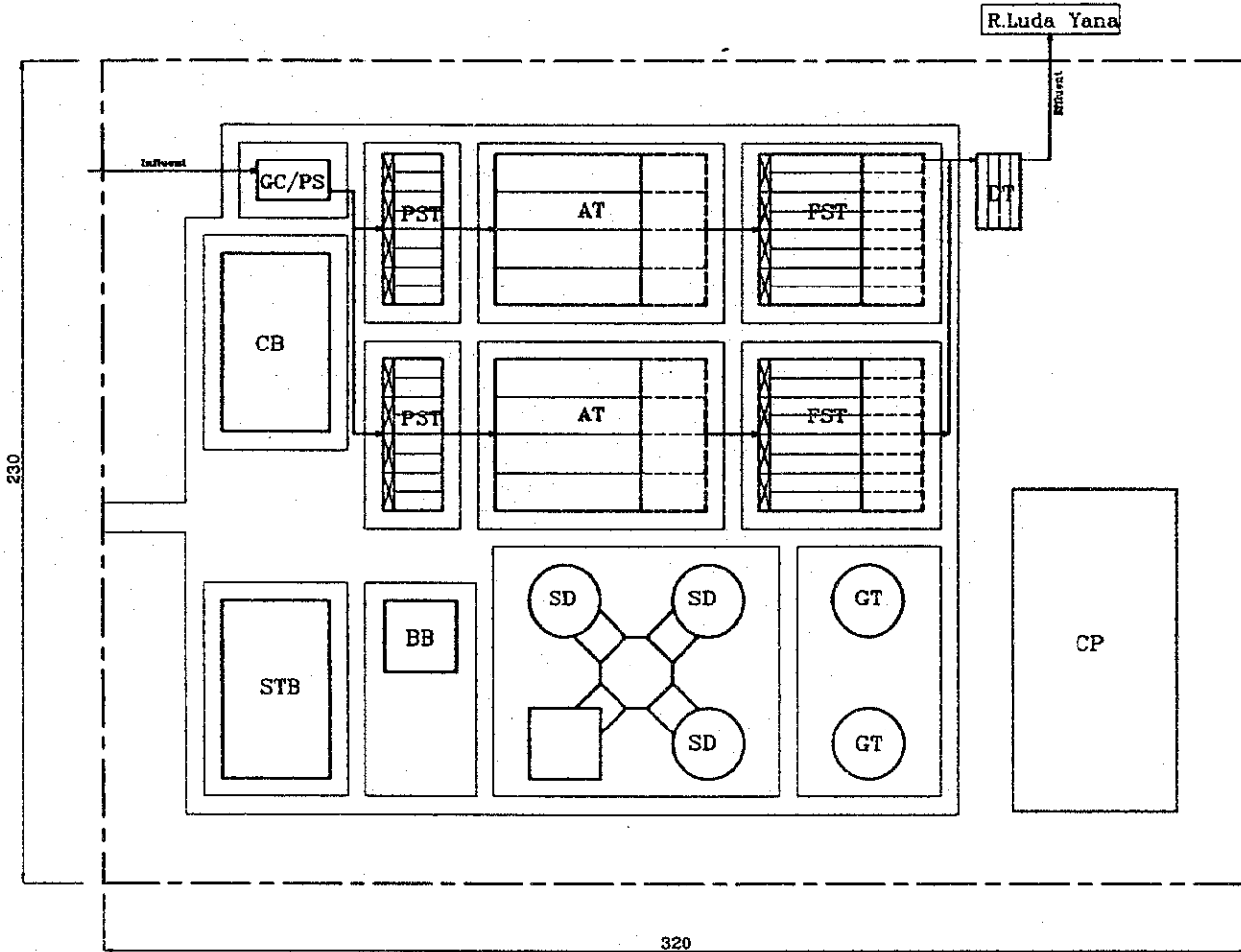


Percolating Filter System

FIG.H.4.1 FLOW OF TREATMENT SYSTEMS

Town:Pazardjik/Septembvri
 PE:194,000
 Flowrate:46,500m³/day

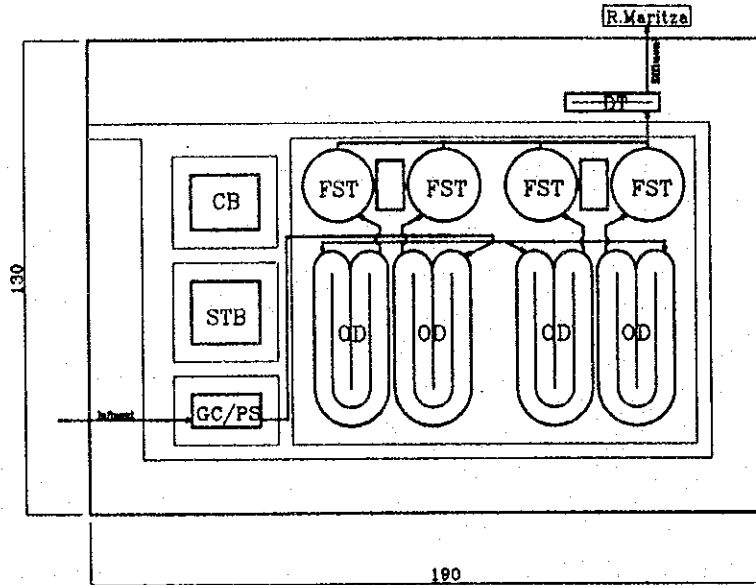
- LEGEND**
- G C:Grit Chamber
 - P S: Pump Station
 - PST:Primary Sedimentation Tank
 - A T:Aeration Tank
 - FST:Final Sedimentation Tank
 - D T:Disinfection Tank
 - C B:Control Building
 - STB:Sludge Treatment Building
 - B B:Blower Building
 - C P:Composting
 - :Futuer Expansion



Conventional Activated Sludge System

FIG.H.4.2 LAYOUT OF TREATMENT PLANTS (1)

Town: Parvomai
 PE: 41,000
 Flowrate: 9,300m³/day



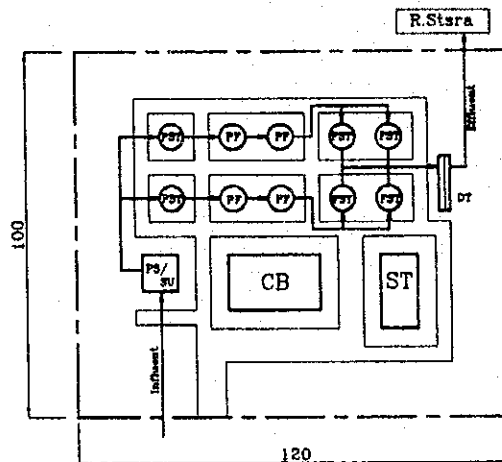
LEGEND

- G C: Grit Chamber
- P S: Pump Station
- O D: Oxidation Ditch
- FST: Final Sedimentation Tank
- D T: Disinfection Tank
- C B: Control Building
- STB: Sludge Treatment Building

Oxidation Ditch System



Town: Batak
 PE: 10,000
 Flowrate: 2,500m³/day



LEGEND

- P S: Pump Station
- S U: Screen Unit
- PST: Primary Sedimentation Tank
- P F: Percolating Filter
- FST: Final Sedimentation Tank
- D T: Disinfection Tank
- C B: Control Building
- S T: Sludge Thickener

Percolating Filter System



FIG.H.4.2 LAYOUT OF TREATMENT PLANTS (2)

FIG.H.5.1 BASIC WASTEWATER TREATMENT WORKS COST (1/2)

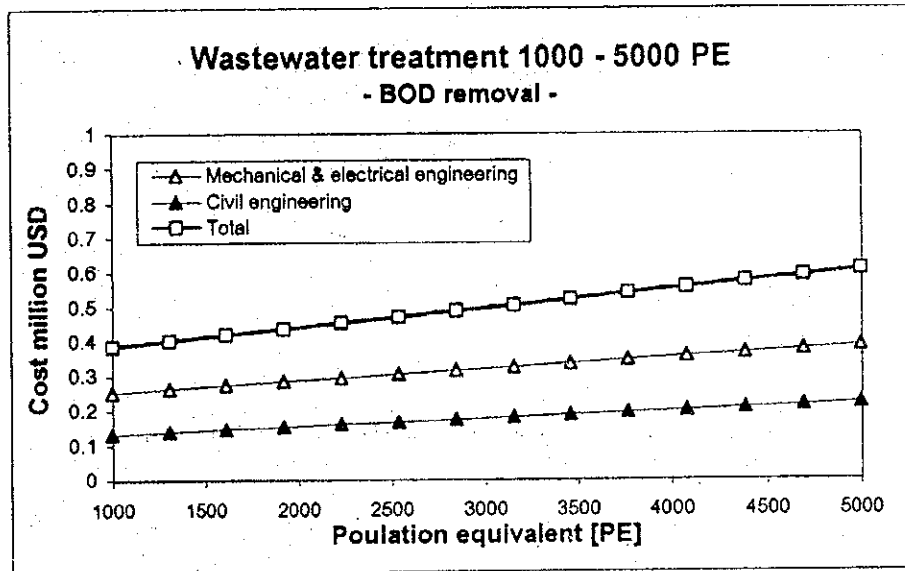
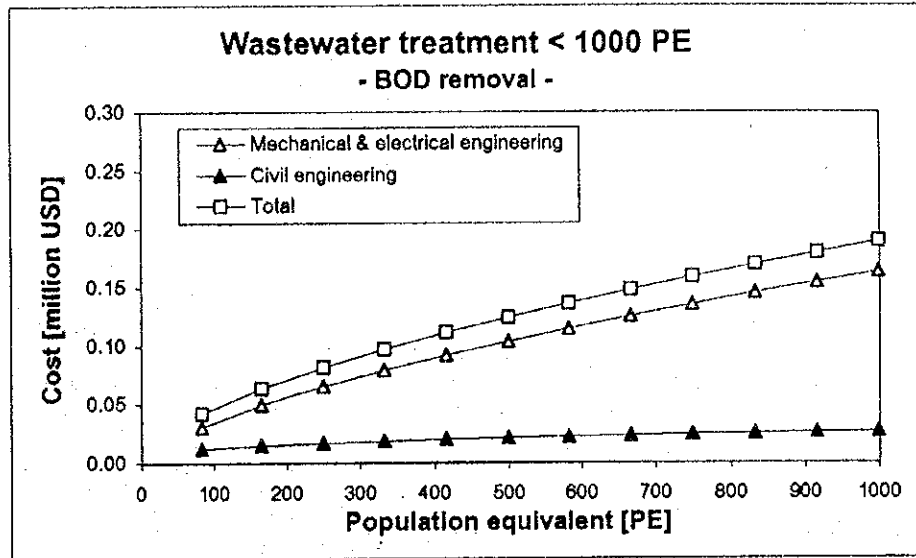


FIG.H.5.1 BASIC WASTEWATER TREATMENT WORKS COST (2/2)

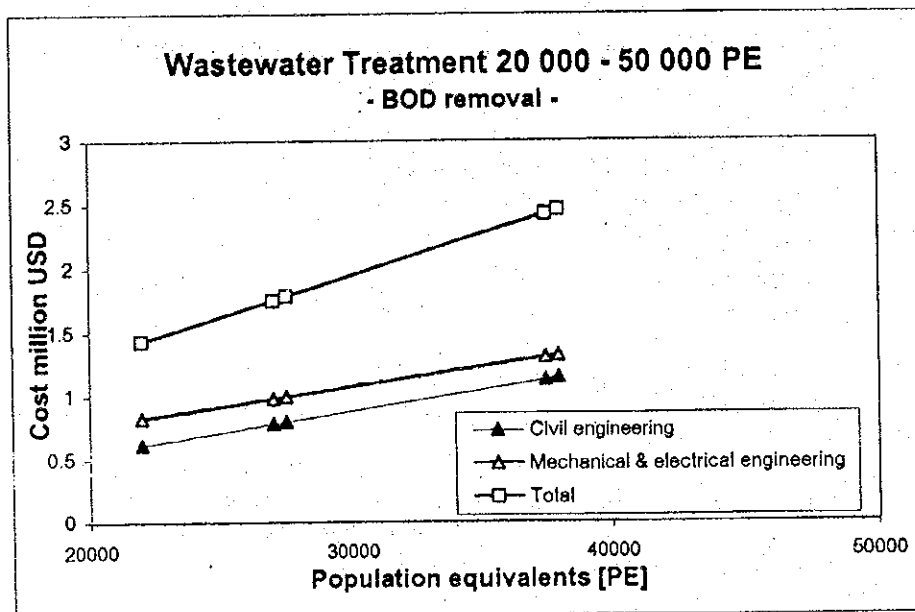
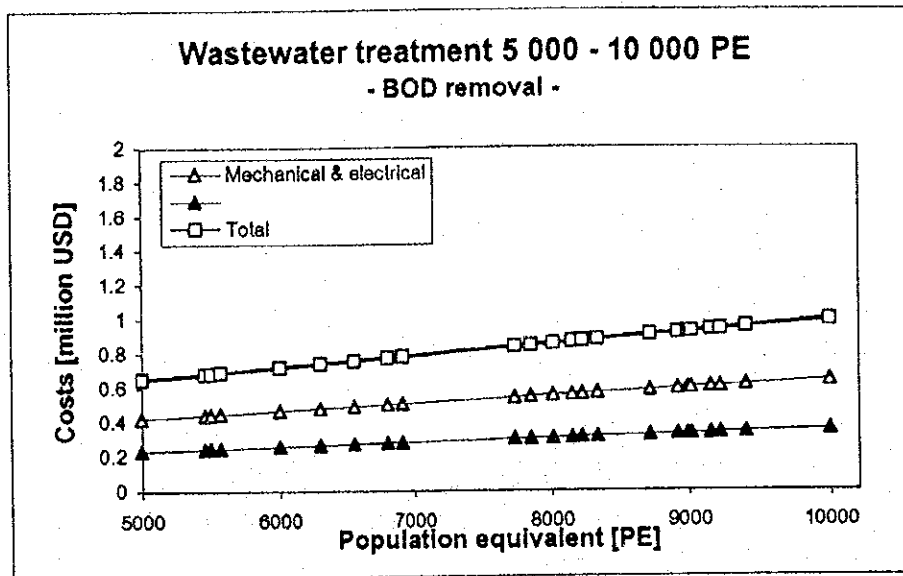


FIG.H.5.2 SLUDGE TREATMENT COST CURVES (1/2)

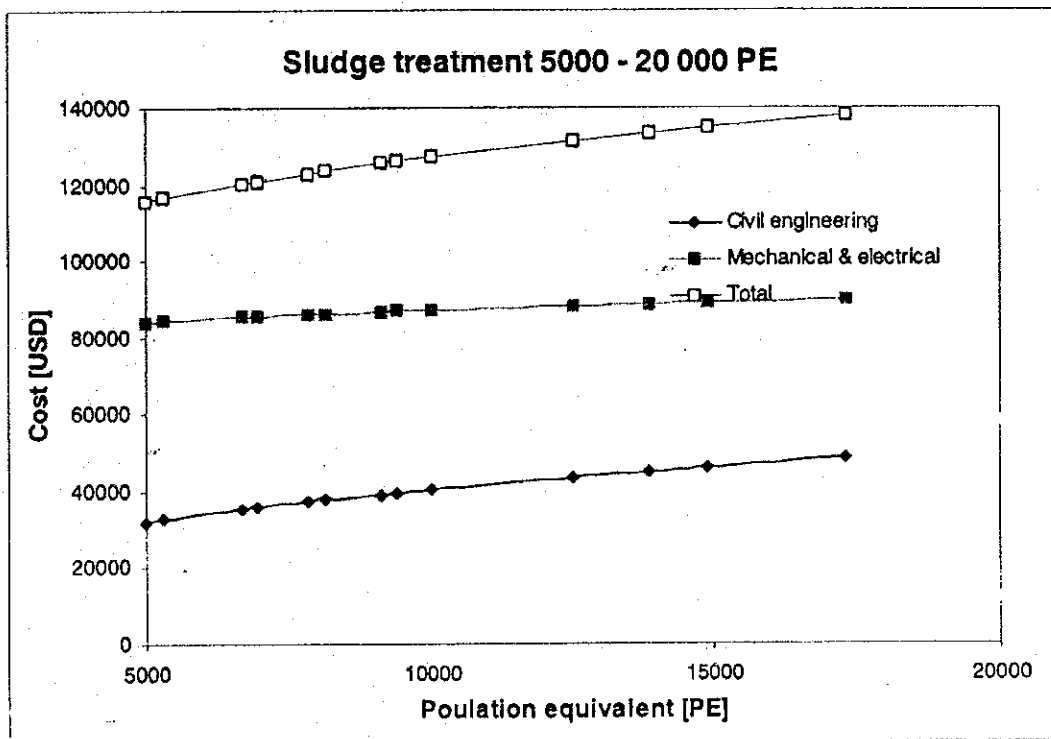
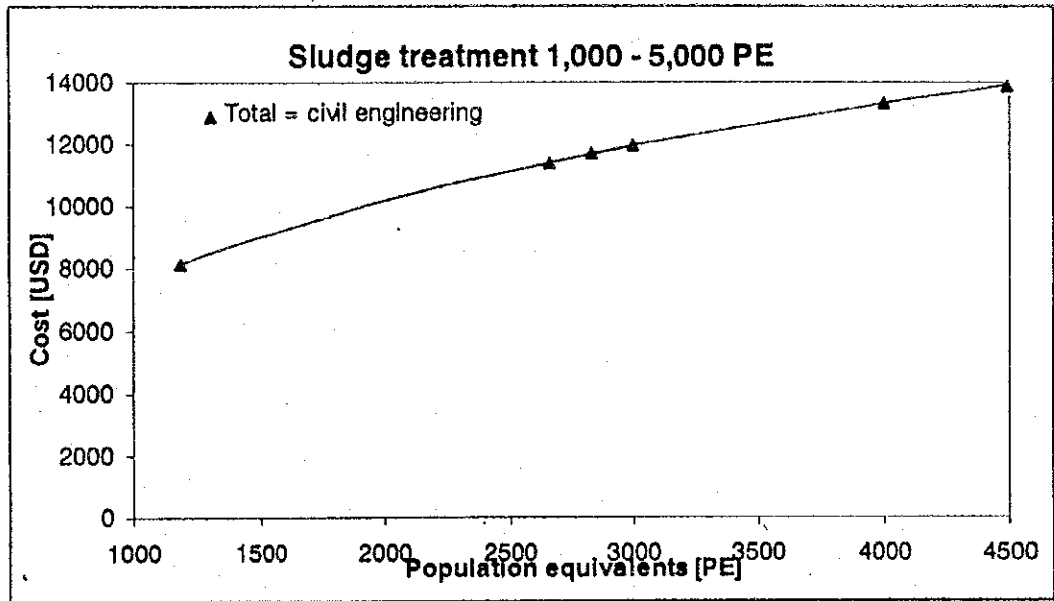


FIG.H.5.2 SLUDGE TREATMENT COST CURVES (2/2)

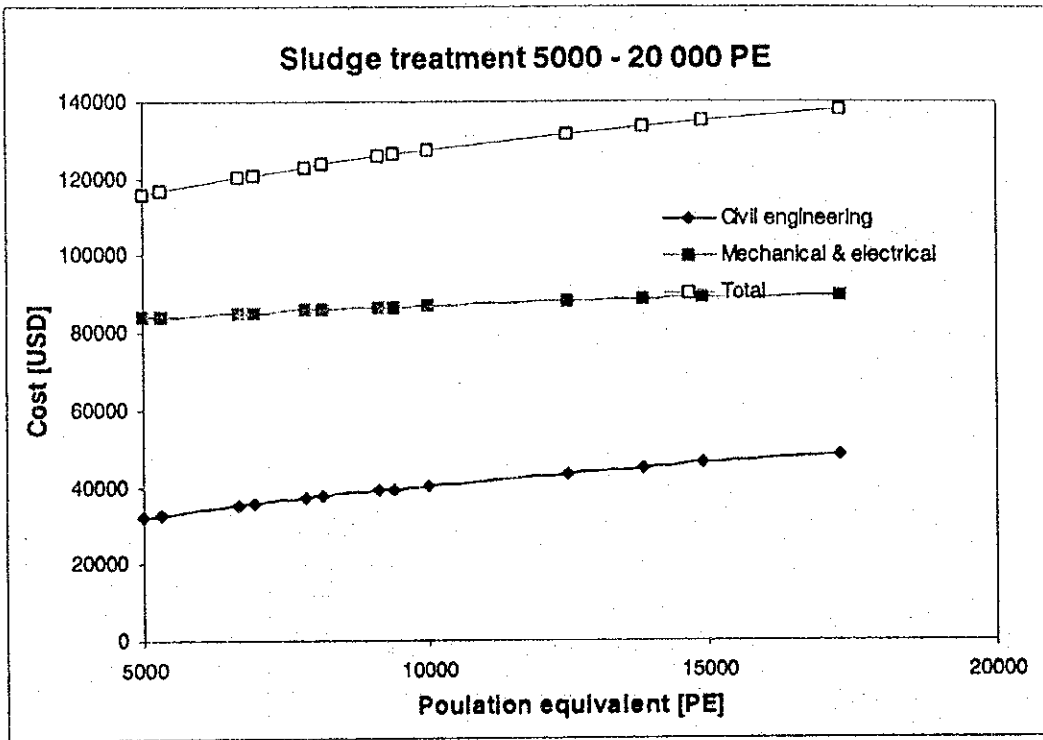


FIG.H.5.3 WASTEWATER TREATMENT COST CURVES (1/2)

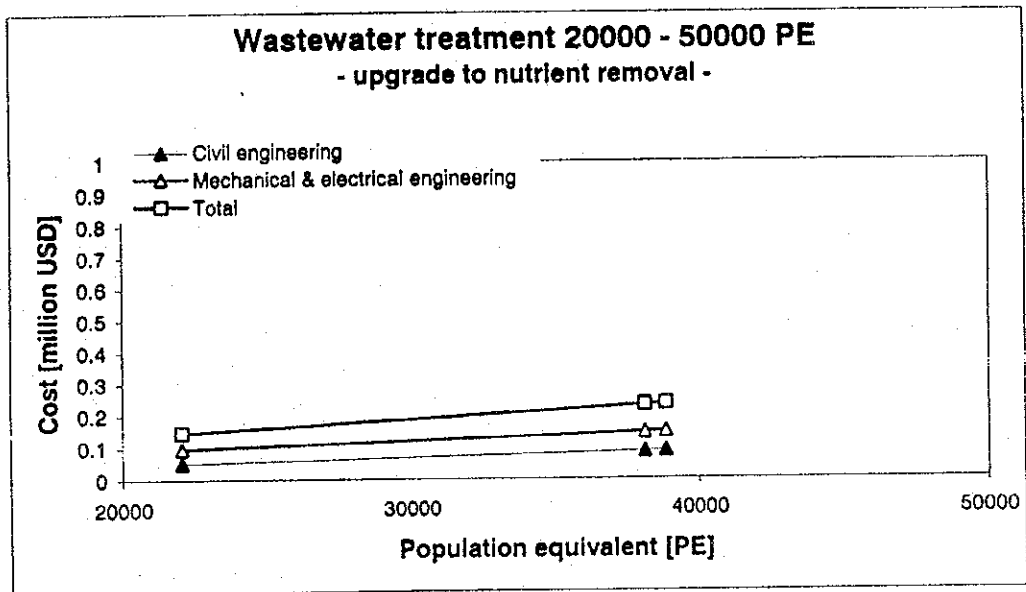
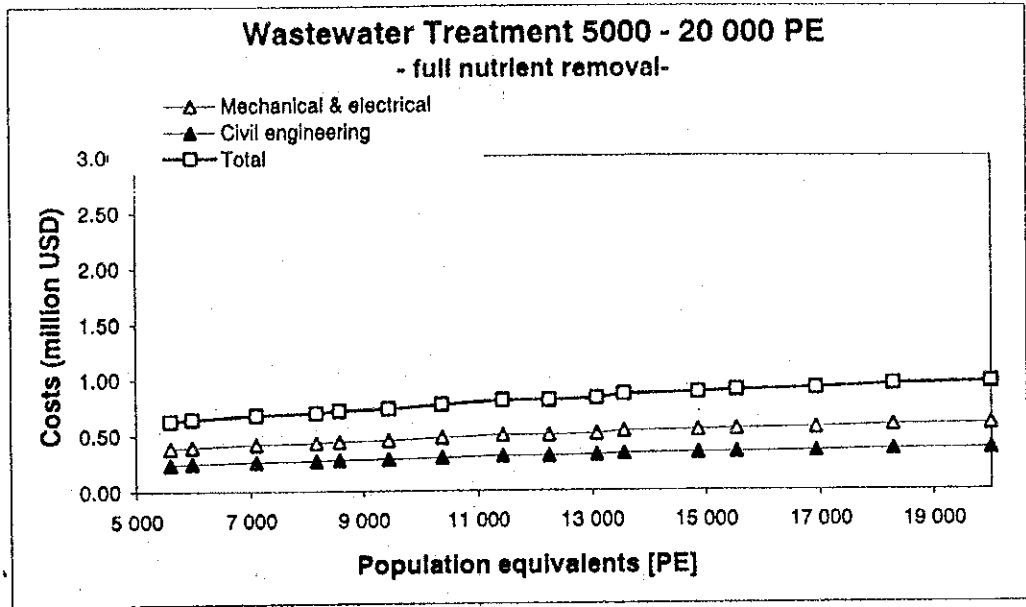


FIG.H.5.3 WASTEWATER TREATMENT COST CURVES (2/2)

