Japan International Cooperation Agency (JICA)
Ministry of Environment of the Government of Morocco

# The Study on the National Guidelines for Solid Waste Management for the Kingdom of Morocco

**Final Report** 

Book 7

Data Book: Appendices to Solid Waste Management Plan for Safi

August 1997



EX Corporation & Yachiyo Engineering Co., Ltd.

SSS

JR

97 - 086



# The Study on the National Guidelines for Solid Waste Management for the Kingdom of Morocco

**Final Report** 

Book 7

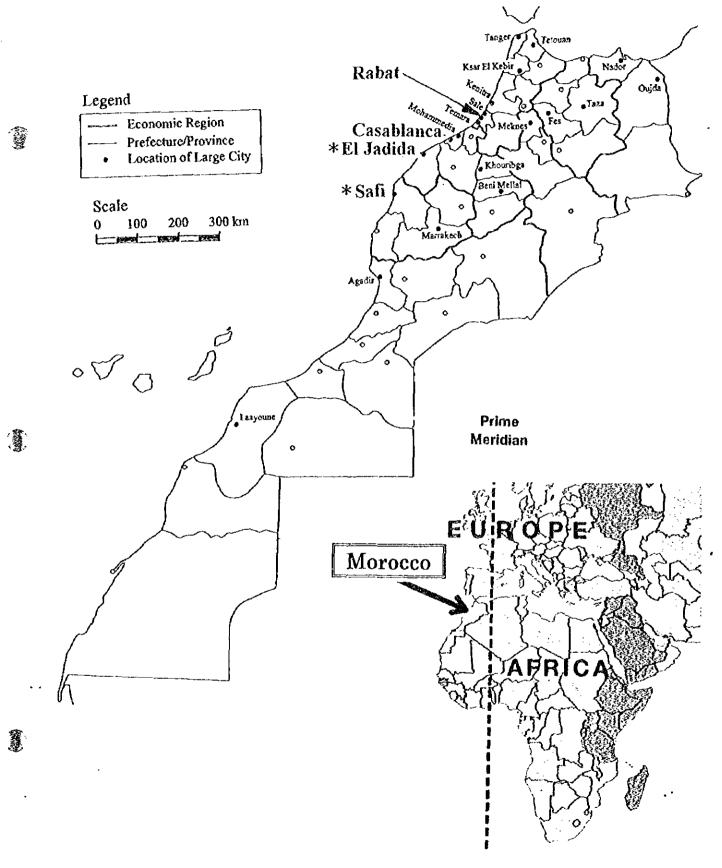
Data Book: Appendices to Solid Waste Management Plan for Safi

August 1997

EX Corporation & Yachiyo Engineering Co., Ltd.

1138968 (1)

# Location Map of Morocco



\* Safi and El Jadida were selected for the second year study of this project.



### Exchange Rate (as of July 1997)

1 Dirham = 0.115 US dollars = 13 yen

#### **Abbreviation List**

BMH Municipal Health Service

CNE National Council for Environment

(Conseil National de l'Environement)

CRE Regional Council for Environment

(Conseil Régional de l'Environement)

DAHIR Law, Decree, or other legal document signed by the King

DH Dirham

EU European Union, E.E.C

FEC Fond D'Equipement Communal

Communal Fund for Equipment

GDLC General Department of the Local Government, MoI

HCS Haul Container System

MoA Ministry of Agriculture

MoC&I Ministry of Commerce and Industry

MoE Ministry of Environment

MoEM Ministry of Energy and Mines

MoH Ministry of Health

MoI Ministry of Interior

MoPW Ministry of Public Works

NP National Promotion

ONEP National Office for Drinking Water

SWM Solid Waste Management

USE Under Secretariat for Environment, MoI

Veh. Vehicle

# Final Report Contents

Current Book and Part are marked with "\*".

Book 1	<b>Guidelines for National Level Policies and Actions</b> <b>for Solid Waste Management</b>		
	Part 1 National Strategy Part 2 Laws, Institutions, and Finance Part 3 Industrial and Hazardous Waste Part 4 Infectious Waste		
Book 2	Guidelines for Improvement of Solid Waste Management for Urban Communes and Communities		
	Part 1 Management and Institutions Part 2 Technical Guidelines		
Book 3	National Action Programs for Solid Waste Management		
Book 4	Solid Waste Management Plans for Safi and El Jadida		
	Part 1 Solid Waste Management Plan for Safi Part 2 Waste Disposal Plan for El Jadida		
Book 5	Summary		
Book 6	Supporting Report Current Conditions of Solid Waste Management in Morocco		
Book 7	Data Book Appendices to Solid Waste Management Plan for Safi		
Book 8	Japanese Summary		

# Table of Contents Book 7: Data Book

INTRODUCT	NOI	PAGE i
CHAPTER 1	Results of Household Waste Generation Survey	1
CHAPTER 2	Results of Household Waste Physical Composition Survey	5
CHAPTER 3	Results of Waste Collection Quantity Survey with Truck Scale	15
CHAPTER 4	Results of Industrial Waste Inventory Survey	27
CHAPTER 5	Results of Household Survey	53
CHAPTER 6	Finance	335
CHAPTER 7	Institution	381
CHAPTER 8	Collection and Transport	405
CHAPTER 9	Public Education	425
CHAPTER 10	Formate and TORe	493

# The Study on the National Guidelines for Solid Waste Management for the Kingdom of Morocco

#### INTRODUCTION

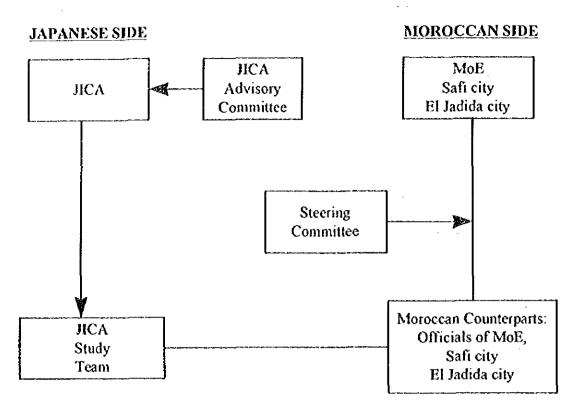
#### 1. Objectives of the Study

The objective of the Study is to strengthen the capacity of solid waste management at both national and local levels. This study has been executed by Japan International Cooperation Agency (JICA) based on the request from the Government of Morocco. JICA commissioned the study to a joint venture comprising EX Corporation and Yachiyo Engineering Co., Ltd. The joint venture has organized a study team comprising of 11 specialists. The Study has been conducted jointly by Japanese consultants and their Moroccan counterparts.

The study period was about 18 months from January 1996 to July 1997. The Study is divided into two phases, the first phase being from the beginning up to September 1996, and the second phase being from October 1996 till the end. The objective of the first phase study is to formulate the guidelines and action plan for solid waste management at both national and local levels. The objective of the second phase is to apply the guidelines formulated and check their applicability. Two cities, i.e. Safi and El Jadida The Study team in collaboration with the were selected for the second phase. counterparts in Safi city have formulated a plan for improvement of solid waste In addition, we have implemented a public education campaign management. (demonstration project) aiming at strengthening citizens' understanding and We have also formulated a plan for cooperation concerning city cleansing. improvement of disposal of solid waste for El Jadida. It is expected that the plans will serve as a model for other local authorities in Morocco.

#### 2. Study Organization

The study organization is shown in the figure below. This study has been conducted jointly by the Study Team led by Mr. Ohno and the Moroccan counterparts, i.e. officials of Ministry of Environment, Safi city and El Jadida city. A key counterpart agency on the Moroccan side is the Ministry of Environment. For the smooth execution of the study, the Moroccan side formed a steering committee comprising of representatives of the Ministry of Environment, Ministry of Interior, Ministry of Health, Ministry of Public Works, and Ministry of Commerce and Industry. Mrs. Layachi, Director, Department of Observation, Study and Coordination, Ministry of Environment served as chairman of the steering committee. On the Japanese side, an advisory committee was formed for the study. Dr. Masaru Tanaka, Director, Department of Waste Management Engineering, the National Institute of Health, served as chairman of the Advisory Committee.



9

MoE: Ministry of Environment

#### 3. Reports

This study has produced the following reports:

- 1. Inception report
- 2. Progress report (1)
- 3. Interim report
- 4. Progress report (2)
- 5. Draft final report
- 6. Final report

The final report consists of the following volumes:

Book 1	Guidelines for National Level Policies and Actions for
	Solid Waste Management
	Part 1 National Strategy
	Part 2 Laws, Institutions, and Finance
	Part 3 Industrial and Hazardous Waste
	Part 4 Infectious Waste
Book 2	Guidelines for Improvement of Solid Waste Management for
	Urban Communes and Communities
	Part 1 Management and Institutions
	Part 2 Technical Guidelines
Book 3	National Action Programs for Solid Waste Management
Book 4	Solid Waste Management Plans for Safi and El Jadida Part 1 Solid Waste Management Plan for Safi Part 2 Waste Disposal Plan for El Jadida
Book 5	Summary
Book 6	Supporting Report: Current Conditions of Solid Waste Management in Morocco
Book 7	Data Book: Appendices to Solid Waste Management Plan for Safi
Book 8	Japanese Summary

All the Book except for Book 8 has been prepared in English and French.



Chapter 1 Results of Household Waste Generation Survey



# **Appendix 1** Results of Household Waste Generation Survey

Table 1.1-1 Household Waste Generation Survey Summary: Boudheb

	Estimated Waste	Population	Estimated
	Generation	in Commune	Household Waste
	(ton/day)	by Income	Generation Rate
	{(c) x (b)}/1000	Category	(kg/capita/day)
Income Category	≈ (à)	(b)	(c)
1. Low Income	8.910	23,264	0.383
2. Middle Income	36.416	71,264	0.511
3. High Income	5.228	10,053	0.520
4. Avarege/Total (1+2+3)	50.554	104,581	0.483

Table 1.1-2 Household Waste Generation Survey Summary: Zaouia

	Estimated Waste	Population	Estimated
	Generation	in Commune	Household Waste
	(ton/day)	by Income	Generation Rate
	{(c) x (b)}/1000	Category	(kg/capita/day)
Income Category	= (a)	(b)	(c)
1. Low Income	4.424	19,840	0.223
2. Middle Income	27.219	80,055	0.340
3. High Income	0.841	2,042	0.412
4. Avarege/Total (1+2+3)	32.484	101,937	0.319

Table 1.1-3 Household Waste Generation Survey Summary: Biada

	Estimated Waste	Population	Estimated
	Generation	in Commune	Household Waste
	(ton/day)	by Income	Generation Rate
	{(c) x (b)}/1000	Category	(kg/capita/day)
Income Category	= (a)	(b)	(c)
1. Low Income	1.986	5,912	0.336
2. Middle Income	31.080	61,182	0.508
3. High Income	0.562	829	0.677
4. Avarege/Total (1+2+3)	33.628	67,923	0.495

Table 1.2-1 Household Waste Generation Survey Summary: Low Income

	Estimated Waste	Population	Estimated
·	Generation	in Commune	Household Waste
	(ton/day)	by Income	Generation Rate
	{(c) x (b)}/1000	Category	(kg/capita/day)
Commune	= (a)	(b)	(c)
1. Boudheb	8.910	23,264	0.383
2. Zaouia	4.424	19,840	0.223
3. Biada	1.986	5,912	0.336
4. Average/Γotal (1+2+3)	15.320	49,016	0.313

Table 1.2-2 Household Waste Generation Survey Summary: Middle Income

	Estimated Waste	Population	Estimated
	Generation	in Commune	Household Waste
	(ton/day)	by Income	Generation Rate
İ	{(c) x (b)}/1000	Category	(kg/capita/day)
Commune	= (a)	(b)	(c)
1. Boudheb	36.416	71,264	0.511
2. Zaouia	27.219	80,055	0.340
3. Biada	31.080	61,182	0.508
4. Average/Total (1+2+3)	94.715	212,501	0.446

Table 1.2-3 Household Waste Generation Survey Summary: High Income

Table 1:2-5 Household Waste Generation Survey Stimiliary: High Income			
	Estimated Waste	Population	Estimated
	Generation	in Commune	Household Waste
	(ton/day)	by Income	Generation Rate
	{(c) x (b)}/1000	Category	(kg/capita/day)
Commune	= (a)	(b)	(c)
1. Boudheb	5.228	10,053	0.520
2. Zaouia	0.841	2,042	0.412
3. Biada	0.562	829	0.677
4. Average/Total (1+2+3)	6.631	12,924	0.513

Table 1.3-1 Household Waste Generation Survey Summary: Safi Total by Communes

Population **Estimated Estimated Waste** in Commune Household Waste Generation by Income Generation Rate (ton/day) (kg/capita/day) Category  ${(c) \times (b)}/1000$ Commune = (a) (b) (c) 0.483 104,581 1. Boudheb 50.554 32.484 101,937 0.319 2. Zaouia 33.628 67,923 0.495 3. Biada 116.666 274,441 0.425 4. Average/Total (1+2+3)

Table 1.3-2 Household Waste Generation Survey Summary:

T

Safi Total by Income Category **Estimated Waste** Population Estimated in Commune Generation Household Waste by Income Generation Rate (ton/day)  ${(c) x (b)}/1000$ Category (kg/capita/day) **Income Category** = (a) **(b)** (c) 1. Low Income 15.320 49,016 0.313 2. Middle Income 94.715 212,501 0.446 6.631 12,924 0.513 3. High Income 4. Avarege/Total 274,441 0.425 116.666 (1+2+3)

Table 1.4-1 Household Waste Generation Survey Data: Low Income

Table 1.4-1 Household waste deficiation but tely batti. 170 member 1.4-1			
	Number of People	Amount of Waste	Estimated
	in Surveyed	generated in	Household Waste
	Households	Surveyed	Generation Rate
		Households	(kg/capita/day)
Commune	(a)	(b)	(c) =
	` .	·	(b) / (a) / 7 dyas
1. Boudheb	78	209.00	0.383
2. Zaouia	132	206.40	0.223
3. Biada	125	293.60	0.336

Table 1.4-2 Household Waste Generation Survey Data: Middle Income

	Number of People	Amount of Waste	Estimated
	in Surveyed	generated in	Household Waste
	Households	Surveyed	Generation Rate
		Households	(kg/capita/day)
Commune	(a)	(b)	(c) =
			(b) / (a) / 7 dyas
1. Boudheb	101	361.00	0.511
2. Zaouia	134	319.38	0.340
3. Biada	109	387.40	0.508

Table 1.4-3 Household Waste Generation Survey Data: High Income

	Number of People	Amount of Waste	Estimated
	in Surveyed	generated in	Household Waste
	Households	Surveyed	Generation Rate
		Households	(kg/capita/day)
Commune	(a)	(b)	(c) =
			(b) / (a) / 7 dyas
1. Boudheb	134	488.00	0.520
2. Zaouia	111	319.75	0.412
3. Biada	125	592.70	0.677

Chapter 2 Results of Household Waste Physical Composition Survey

1

# Appendix 2 Results of Household Waste Physical Composition Survey

Table 2.1 Household Waste Bulk Density

Unit: kg/l

Commune /	Boudheb	Zaouia	Biada	Safi
Income				Average
Low	0.400	0.432	0.300	0.401
Middle	0.374	0.321	0.353	0.348
High	0.405	0.386	0.333	0.397
Communal				Grand Total
Average	0.383	0.344	0.348	0.360

Note: Population used for calculating weighted average are as follows

Table 2.2 Population used for Calculating Weighted Average (marked with \*)

Commune /	Boudheb	Zaouia	Biada	Total
Income				
Low	23,701	20,487	6,001	*50,189
Middle	72,604	82,665	62,105	*217,374
High	10,242	2,108	842	*13,192
Total	*106,547	*105,260	*68,948	Safi Population *280,755



# ldčin Izagen liktri eletini.

### LABORATOIRE PUBLIC D'ESSAIS ET D'ETUDES

. شركة لا إسمية راس مالها 300 000 DH 60 000 و S A, au capital de DH 60

LABORATOIRE REGIONAL DE SAFI Résidence NIASS, Rue Taïeb Benhima, Plateau SAFI

Tél.: 62.00.12 - Fax: 62.65.23 - Télex: 71007

Safi, le 09/12/96

JICA

Dossier n: 96-242 -00-168ER

#### ETUDE D'ORDURES MENAGERES VILLE DE SAFI

#### PRELIMINAIRE:

Dans le cadre des études menées sur les ordures ménagères dans la ville de SAFI, l'Agence Internationale de la Coopération Japonaise (JICA) a confié au LPEE-LR-SAFI, la mission de la classification des ordures ménagères des Communes Urbaines d'Asfi Biada, d'Asfi Boudheb et d'Asfi-Zaouia.

#### Cette mission a consisté en :

- La détermination de la densité globale des déchets pour différentes communes et pour les différents revenus (faible, moyen et haut).
- La détermination de la composition humide des déchets des différentes communes et pour les différents revenus.
- La détermination de la composition sèche et de la teneur en eau des déchets pour les différents revenus de la Commune Urbaine d'Asfi-Boudheb.

# 1/ DETERMINATION DE LA DENSITE GLOBALE DES DECHETS :

La densité globale des déchets a été déterminée conformément à la directive de JICA et qui consiste à :

- Placer doucement l'échantillon de déchets dans le conteneur plastique. Quand le conteneur est rempli, le lever à une hauteur d'environ 30cm et puis le laisser tomber librement pour faire de l'espace par tassement. Remplir cette espace avec un autre échantillon de dechets Répéter la même procédure deux autres fois.

- Peser le poids des déchets et mesurer le volume correspondant.

- Déduire la densité globale des déchets émis par les 20 familles de chaque catégorie de revenu pour les différentes communes.

Les densités (en kg/l) obtenus sont présentées dans  $1\epsilon$  tableau suivant :

Commune Revenu	Biada	Boudheb	Zaouia
faible	0,300	0,400	0,432
moyen	0,353	0,374	0,321
haut	0,333	0,405	0,386

### II/ DETEMINATION DE LA COMPOSITION HUMIDE :

Cette opération consiste en la détermination de chacune des catégories de déchets suivantes :

A : Ordures de cuisine

B : Papier

The state of the s

C : Bois et paille

D : Plastique

E : Métal

F : Verre

G : Cuir et fibre

H : Autres déchets combustibles

I: Autres déchets non combustibles

La classification (le tri) des ordures a été effectuée sur l'échantillon global ayant servi à la détermination de la densité globale de déchets.

Notons que pour les échantillons globaux constituants, nous avons procédé au début de l'opération du tri à l'extraction des gros éléments pour mettre un échantillon simplifié après un premier échantillonnage par quartage. C'est le cas des échantillons de bas revenus des communes Boudheb et Biada.

Les résultats obtenus sont présentés dans les tableaux

- Commune de Biada:

i-après:

# 1.1- Revenu Bas:

Type de déchet	Poids humide (kg)	Poids gros éléments (kg)	%
λ	11,506	0	74,9
В	2,024	0	13,2
С	0,292	0	1,9
D	0,920	0,328 x 0,5	7,1
Е	0,138	0,398 x 0,5	2,2
F	0	0	0
G	0,128	0	0,8
Н	0	-	0
I	0	-	0
Total		15,371	100,1

# 1.2- Revenu Moyen

Type de déchet	Poids humide (kg)	%
λ	34,838	77,5
В	2,978	6,6
С	0	0
D	3,440	7,7
Е	0,848	1,9
F	1,564	3,5
G	0,788	1,8
И	0	0
I	0,468	1,0
Total	44,924	100

# 1.3- Revenu Haut

Type de déchet	Poids humide (kg)	8
A	55,088	71,2
В	4,376	5,7
С	0	0
D	4,452	5,8
E	0,496	0,6
F	1,596	2,1
G	2,000	2,6
Н	5,608	7,2
I	3,752	4,8
Total	77,368	100

## 2- Commune Boudheb

# 2.1- Revenu-Bas

Type de déchet	Poids humide (kg)	8
λ	9,376	83,8
В	0,934	8,3
С	$0,134 + 0,5 \times 0,120 = 0,194$	1,7
D	$0,372 + 0,5 \times 0,274 = 0,509$	4,5
E	$0.5 \times 0.022 = 0.011$	0,1
F	0	0
G	0,162	1,4
Н	0	0
ĭ	0,003	0,0
Total	11,189	100

# 2.2- Revenu Moyen

Type de déchet	Poids humide (kg)	%
λ	26,150	73,4
В	2,474	6,9
С	0,026	0,1
D	1,526	4,3
E	0,322	0,9
F	1,166	3,3
G	0,142	0,4
II	0,014	0,0
ı	3,786	10,6
Total	35,606	100

# 2.3- Revenu Haut

Type de déchet	Poids humide (kg)	%
Α	45,154	77,8
В	4,686	8,1
С	0	0
D	2,910	5,0
Е	0,304	0,1
F	0,210	0,0
G	2,328	4,0
Н	2,310	4,0
I	0,140	0,0
Total	58,042	100

# 3- Commune Asfi-Zaouia

(Constant)

# 3.1/ Revenu-Bas

Type de déchet	Poids humide (kg)	જ
A	13,426	73,9
В	2,160	.11,9
С	0	0
D	1,082	6
E	0,124	1
F	0,144	1,0
G	0,664	3,7
11	0,558	3,1
I	0	0
Total	18,158	100

## 3.21 Revenu Moyen

Type de déchet	Poids humide (kg)	Ç6
λ	22,080	78,8
В	3,020	10,8
С	0,112	0,4
D	1,588	5,7
Е	0,612	2,2
F	0,102	0,4
G	0,294	1,1
Н	0,218	0,8
I	0	0
Total	28,026	100

## 3.31 Revenu Haut

Type de déchet	Poids humide (kg)	8
Α	17,824	64,3
В	1,994	7,2
С	3,224	11,6
D	2,476	8,9
E	0,128	0,5
F	0,240	0,9
G	0	0
н	1,832	6,6
I .	0	0
Total	27,718	100







# III/ DETERMINATION DE LA TENEUR EN EAU ET DE LA COMPOSITION SECHE POUR LA COMMUNE BOUDHEB.

La teneur en eau (W) a été déterminée par séchage l'étuve des échantillons de chaque type de déchets des différente catégories de revenu.

Les proportions sèches sont alors déduites par calcul Les résultats obtenus sont présentés dans les tableaux ci-après :

#### HI.1/ Revenu-Bas

Type de déchet	Poids humide (kg)	Poids sec (kg)	₩ (%)	% sec		
λ	9,376	2,136	77	68,1		
В	0,934	0,437	53	13,9		
С	0,194	0,169	13	5,4		
D	0,509	0,312	39	9,9 0,3 0 2,4		
E	0,011	0,010	10			
F	0	0				
G	0,162	0,074	54			
Н -	0	0	••	0		
I	0,003			-		
Total	11,189	3,138	72	100		

# III.2/ Revenu-Moyen

Type de déchet	Poids Humide (kg)							
А	26,150	5,505	79	45,1				
В	2,474	1,089	56	8,9				
С	0,026	0,2						
D	1,526	0,855	44	7				
E	0,322	0,298	7,4	2,4				
F	1,166	1,154	1	9,5				
G	0,142	0,097	32	0,8				
Н	0,014	0,012	14	0,1				
I	3,386	3,386 3,183 6						
Total	35,606	12,213	63	100				

# 111.3/ Revenu-Haut

Type de déchet	Poids Humide (kg)	Poids sec (kg)	W (%)	% sec			
λ	17,824	4,099	77	34,1			
В	1,994	1,637	18	13,6			
С	3,224	2,934	9	24,4			
D	2,476	1,461	41	12,2			
E	0,128	0,122	5	1,0			
F	0,240	0,223	7	1,9			
G	0	E-9	0				
Н	1,832	32 1,539 16					
I	0	0	0				
Total	27,718	12,015	43	100			

J'INGENIEUR RESPONSABLE DE L'ETUDE

LE CHÉF DU L.R.SAFI Y. ABBAD EL ANDÁLOUSS

- 14 -

Chapter 3 Results of Waste Collection Quantity Survey with Truck Scale

Appendix 3

Table 3.1 Waste Collection Quantity Survey - Summary
Safi Total (excluding waste collected during the campaign)

0

	ē,	0	,			Uni	Unit: Kg	
_	Items	Boudheb	Zaouia	Biada	Community Urban	Sub-Total 5 = (1+2+3+4)	Private Trucks	Grand Total $7 = (5+6)$
		(	2	8	4		9	
<b>V</b>	Waste Collection Quantity (kg)	pantity (kg)						
Ą	Surveyed 7 Days	384,930.00	203,840.00	110,890.00	5,255.00	704,915.00	28,650.86	733,565.86
	(26 Nov 2 Dec.) note1							
A2	Daily Average	54,990.00	29,120.00	15,841.42	750.71	100,702.13	4092.86	104,794.99
	(A1/7days)							
£8	Annual Quantity	20,071,350.00	10,628,800	5,782,118.30	274,009.15	36,756,277.45	1,493,893.90	38250171.35
	(A2*365)							
Ø	Trips (Number)							
BI	Surveyed 7 Days	164	70	49	4	287	13	300
	Total							
	(26 Nov 2 Dec.)							
<b>B</b> 2	Daily Average	23.40	10.00	7.90	0.57	40.97	1.86	42.83
	(B1/7days)							
B3	Annual Trip Number	8,541.00	3,650.00	2,555.00	208.05	14954.05	678.90	15,632.95
	(B2*365)							
];	,							

Table 3.2 Boudheb Truck Scale Survey Data

no.	Truck	T	uesday	We	dnesday	Th	ursday	F	riday	Sa	turday	Su	nday	Mon	
		Trip	Haul		Haul	Trip	Haul	Trip	Haul	Trip	Haul	Trip	Haul	Trip	Haul
1	63955	2	1520	2	1680	2	1570	2	1765	2	1525	1	1470	1	3835
			1150		1250		1150	<u> </u>	1235		1335				
2	63957	2	3710	1	3540	2	3660	2	3950	2	3460	1	3220	3	2900
			3160				2310		4400		3340			l	1760
															760
3	63958	1	1810	2		2	1950	2		2	2210	1	2035	2	3190
					2810		2125		2000		2090				3100
4	63959	2		1	3455	ł	3630	1	3120	1	4295	1	2240	2	2730
			1565									L			2290
5	73912	2		2		2	2590	2	3630	2	2370	ł	2860	2	3395
			1280		1250		1190		1330		955	<u></u>		<u> </u>	4520
6	90384	1	1250	1	1065	1	2190	2	1595	1	575	1	1380	2	1810
L	·								435						1110
7	97814	3		3		3	1030	3	1220	3	1175	2	1020	3	1375
			750		935		1010		995		900		1380		955
			1010		870		895		805		830				1415
8	117202	1	7780	2	6380	2	5615	2	5920	2	7130	I	8070	2	6935
					2180		3110		2340		2385		<del>.</del>		3225
9	117203	]		1	5120	1	4595	1	5450	1	5020	1	4730	1	6045
10	117204	6		8	2030	9	815	10	740	9	855	8	900	7	1615
			1930		1630		1790		1640		1170		1200		870
	·		1160		2880		1575		2015		1360		965		1910
]			1895		2465		1850		2040		1645		2245		1205
			650		1520		2315		1470		830		1210		2280
			1640		1875		1670		2510		1360		1390		2295
i i					1475	:	2250		2940		2820		2320		1860
					1200		1510		580		2520		2290		
					Ì		1250		1180		1735				
$oxed{oxed}$			· · · · · · · · · · · · · · · · · · ·						1635						
L	Total	21	46165	23	53155	25	53645	27	59405	25	53890	18	40925	25	63385

Table 3.3 Zaouia Truck Scale Survey Data

書

no.	no. Truck	Tuc	Tuesday	Wed	Wednesday	T	Thursday	Friday	Satu	Saturday	Sunday	Monday
		Trip Haul		Trip Haul		Trip Haul	Haul	Trip Haul	Trip Haul	Saul	Trip Haul	Trip Haul
7	54048	0	0	0	0	(1)	(1900)	0	0 0	0		0
~	73911		3000		1580	e-4	1740	Ŀ		1800		1 3540
						==	1520	(1) (2120)	) 1	2220		
(7	73914		1320		1160	<b>~</b> 1	1300	1 1320	2	1240		1 2600
								(1) (+800)	)	4360		
7	90381	7	3600		3060	<b>)</b> **4	2680	1 3580	2   0	2820		1 5260
						Ξ	(3080)			3960		
V)	110233	0	0	r-4	3100	_	2580	1 3140		2780		2 1320
												2860
Š	116160	0	0	0	0	3	(6280)	0	0 (2) (	(2) (6800)		(2) (4580)
		]								(2960)		(5440)
	116622	0	0	0	0	(1)	(4820)	(1) (4020)	0	0		0
ø	117050	0	0	<b></b> 4	2380	7×4	2160	1 3460	1	3460		2 5800
						~	3620	(1) (5920)	$\widehat{\Xi}$	(6440)		2820
9	117051	~	3240		4000	p-4	3080	1 3600	3 1	3720		2 4960
						~	4460	(1) (3020)	3	(5000)		1920
2	117052	٥ 	0	~	2340		2380	1 2880	1 0	2600		1 5200
						F-4	3360	(1) (4280)	3	(5020)		
						Ξ	(5160)			2580		
<del></del> -(	117053	-	3580		1560	<b>F</b> -4	1680	1 2060	1	1720		1 4400
						3	(5640)	1 3740		(1) (5340)		
	- 1	.,				Ξ	(4740)					
12	117054		3820	~	3080	p(	3020	1 3600	0 1	3320		1 4980
						$\Xi$	(4800)	(1) (4020)	) 1	3280		~~
2	117055	_	200		2560	F~	1740	1 2400	1	2760		1 4440
						$\exists$	(5900)	(1) (3560)	3	(3200)		
						$\exists$	(2140)					
7	117602	0	0	3	(4020)	0	0	0	0 (1) (	(1) (6100)		0
					(3400)							
	Total	7	19060	10	24820	7	35320	11 31920		15 42620	0	0 13 50100
Ž	Note: ( ) Tr	The Act	Trins between brackets indicate campaign tring	ckets	indicate	Sur.	noion tr	inc				

Table 3.4 Biada Truck Scale Survey Data

ŀ	I					l								
no. Truck Tuesday	Tues	S	day	Wed	Wednesday		Thursday	Fr	Friday	Sath	Saturday	Sunday	Monday	lay
Trip Haul	Trip 1	-	Haul	Trip Haul		Trip	Trip Haul	Trip Haul	Haul	Trip Haul		Trip Haul Trip Haul	Trip	Haul
49735 1			2060	Ī	2340		2240	p	2380	Ţ	2680		,	4300
51655 1	-		3120	_	3380		3140	_~	3700	7	3680			3960
<del></del>								:						3200
0 95659			0	-	2460	p=4	2860	<b>,</b> , ,	3240	grand.	3020		2	4540
<u>.</u>														1840
90380	F~		2260	1	2260		3140		2500	7	2640		,4	4600
97815			98	2	1060	4	860		1000	~~	096		ψ.	1000
					006		840							1080
							400							099
- <del></del>							1300			:				
6 107430		7	2030	2	2300	C\$	2460	ત	2820	7	2800		~~	2540
		- 1	1120		1140		1660		900		1360			3300
Total		S	6 11450	8	15840	01	8 15840 10 18900	7	7 16540		7 17140	0	11	0 11 31020
		ı												

Table 3.5 OCP and ODEP Truck Scale Survey

no.	Truck	Tue	sday	Wed	nesday	Th	ursday		riday		rday		ınday		onday
		Тпр	Haul	Trip	Haul	Trip	Haul	Trip	Haul	Trip	Haul	Trip	Haul	Trip	Haul
Α.	ODEP									[		į			
1	75357	3	2060	2	1780	2	2100	2	2240	0	0	(	0	2	
			1680		1560		2160		2180						3380
			1340												
sub-to	ot.	3	5080	2	3340	2	4260	2	4420	0	0	(	0	2	4980
B.	OCP											Ī —			
2	446	0	0	0	0	1	8780	] 3		2			8270		0
Ιi								1	8180		6920		8010		
								]	6060			İ	7510		
					:	1							8955		
ΙÍ				ĺ		[				ŀ			7345		
3	476	0	0	5	2580	2	1540	0	0	0	0	(	0 0	0	0
				ĺ	3080		3100			İ					
					3140										
					3300									1	
					3060									1	
4	572	0	0	0	0	0	0	4	2940	0	0		0 0	0	0
									3320			į		ł	
									3180						
								1	4160			1			
5	2771	0	Ö	0	0	0	0	3	7120	6	6620		4975	0	0
1									5860		4940	1	3645		
1									5200	İ	4060		6105		
						i					4780		3510	ł	
											5000		2970		
						ļ					4640	l	4775		
6	6263	0	0	0	0	0	0	0	0	0	0	:	5 2980		0
		ł						ŀ				ļ	4900	1	
												i	2630		
								ļ		1		1	2955		
				L		l		1		l		1	2915		
7	7478	0	0	0	0	0	0	6					6 7045		0
				[				1	7560		5660		5170		
									8100		6340		5360		
								l	5820		6200	1	4520	·	
									5660		5880		5395		
									7420		5600		3880	1	
8	8771	0	6	0				ī	6920	0	0		0 0		
sub-t		0	0	5	15160	3	13420	17			84360		2 113820	0	
Total		3	5080	7	18500	5	17680	19	107380	14	84360	2.	2 113820	2	4980

	17. 17.
•	BILA
	(V)
	、 形 の に 形 の
	زي
	Š
V	Q
r	(V)
	FILE DES DECEETS (
	ŭ
	Õ
	rei rei
١	以現
	DANTITE
	}~*(
١	
١	$\vec{\lambda}$
١	-L
•	⋍
	\ <u>_</u>
	∢,
	rol M
	5
_	(z)
. •	Ä

	Silan du poi	Bilan du poids des déchets collectés par jour	collectés par		le pesage des	camions	ı		g.
יסאי פחסטו	type ce camion	Marai 26 novembre	Mercredi 27	Jeudi 28 novembre	Vendredi 29 novembre	Samedi 50	Dimanche i décembre	décembre	Total de
40 70 2	Ò	230262	8)5£05× k	114722( 9	DENOK!	6)56841	t) 08111	12325(8	3222
7 8 M 7	2,	5) 5275 (3	12835 (3	12955 (3	3020 (3)	18305 (3	2400 (2)	5) 5258	120610
2882	\ 	1340 (A	\$ 5250 (8	2) 55001	(2)5277	1430c (&	(Y) 5807	3 6830 ( 8	12352
グ・ウァイ		r) 08 ± ± 1	15360 (3	18725(2	13250 (2)	3951568	(Y) ctol (	3) 03/OK K	158370
n: 50.	ŕ	Y) 258 Y	17065 (1	12190 (1	12030 (2)	ア) タゼタ (	( r) 02 Er k	8) 0268 (	11410
13 9 SF	) <sup>1</sup>	(270 (2	13540 (1	15940 (8	18350 (8)	8) 0820 (8)	3220 (1)	8 0275 (3	140170
17303	(,	15305 (A	15120 (1	77 5835 (K	( Y) 0505 (	(V) 0805 (	14730 (2)	1 6045 (1	)36265(
3:12		4,470 (2	15025 (2	13780 (2	(2) 0367	13325(8	(1) 0987	2) 5165	3203
856 C	) ·	(2) 35(6)	13455 (1	r) ~8.38 (	( r) agr E (	N 4295 (1	7	2005	シャルゲ
1104511		)	3 /2700 ( &			~			19300
33687	37	2)0252	72330 (2	) 2720 (&	3000 (8)	12360 (20)	14 jo (14	×3355 (A	13435
	)	)	~	· ·	( )	\			75
		)	) (	) (	( ) k		~		~
		)	.)	( )	( )	}		~	75
		~	~ ~	( )	( )	)	( ) (		~
		<u> </u>	·	) (	( )	)	( ) (	0	75
		~	<u> </u>	л ( )	K ) K	)	( )		*
		·	75-4	) ( )	γ ( )	( )	)	~	77
			· ·				)	· ·	75
			,	( )	( )		)	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	75
es-total (a)		44525(20)	73055 (25	(52)27985.	1, 588251.261	53 830 (25)	39535(17	64275(26	73847484
Decnets lectés durant impagne (h)		13225(6)	2156 (3	(4) 01EZ	7530 (2)	4295(2)		5280 (2	54200
-125 -125 (U-1		31399 14	22/545/23	54332, 24	51245(20)	49535 33	39535 (AZ)	58885 (24	33054
14 51 51	nez le nomi le de v	vova entre gurenthesest	entheses( ).						

	7
	さくく ひにははくらく ひらく ひじょじしゃにく マト なにた
	6
:	7
<b>1</b> 8	
おっちゃん	
(A)	۲ ۲
	7

Unité: kg (nombre de vovages) UDE SUR LA QUANTITE DES DECHETS COLLECTES - BF AN 1.2 ouia Bilan du poids des déchets collectés par jour basé sur le pesage des camions

			ntneses( ).	sa le nombre de voyages entre parentheses(	nombre de vo	21 22
55540,45,1166 ESUGO	28480 10, 1642019	122360(10)	1248201			ilecte regu-
( ) 4580 (A ) 460900 (38)	15180 (9) 5630042)	5742044)3	3420(2)5420	<u> </u>		Decrés durant campagne (b)
(8\$120(12)(32)25(10)	13660 (19 172720(21)	91.72) -8 26611	3224c(12)179780	£)09061		ous-total (a)
	× )		~	$\sim$		
	( )	~ ~	~			
	( ) ( )	)	~			
	( ) ( )		~ ~			
	( ) . ( )	× )	~	~		
	( ) ( )	( )	~	~		
(ア) つつらど( ) ( )	( )	( 7) COSY (	<i>→</i>	<u>`</u>	V	50000
( 8) 16080( 8) 1/800 (3)	( ) ( )	( 1) 0/29 (	``		V	116.160
(3) (3) (3)	4020 (1) ( )	1 43 65 52 ( X ) C	~		\ 	11.633
(9) 58151(8) 6179( )	(7) 2 67 (1) 0018	15590 (1)	13.8co (x	_	U	26700
( ) 5800 (X) 35480(XE)	(E)-9701(2)-2111	10900(3)	12340 (1	)	J	30000
( ) 5820 ( × ) 33240 ( 3 )	(3)0066(8) 486	15780 (2)9	13350 (A	)	v 	12050
( ) ( )/352=(3)	( 1) 00 ( )	( ) K	17435 (2	`	·	7:000
( ) 4440(N) 23200(ND)	5960 (3)5560(2)	19750 (3)6	13560 (1	500 (L	V	143055
(つど)ったりつと( そ) っつのよ( )	(2)0959(2)0372	( d )	13080 (1	13320 (1	V	14.7054
(8)3761(V)0556(3)	(3)0301(3)035	13260 (2)6	11580 (1	3000 (1	U	1768=
( ) 4400 (N) 33460(10)	6700 (2) (c60 (b)	12060 (3)	1109511	35.80 (1	7	147053
( ) 2260( ) 28060(3)	(2) 08:21 V) 08:5E	15760 (2)	13060 (1	3600 (A	J	76506
(x) 2600 (x) 1811- (x)	(7)0095(2)0217	11300 (1)	r) 0711	1320 (A	v	<b>カ:65</b> 2
1580 (2) (3)	(620(2)8980(2)	$\overline{}$	1 Geor (1	3840(1	2	17051
décembre décembre 7 jours	novemi		novembre	novembre	de camion	ייי אייי
מונונוסו כ	1/02/02/03/03/03/03/03/03/03/03/03/03/03/03/03/	30 : 7:00	C TOWNSON	30 - Factor (1)		

~21 ~

	اما (با
	BILAN
	COLUECTES.
	US DECREES (
	ODANTITE !
<b>プランファイド</b>	TUDE SUR LA
	E E

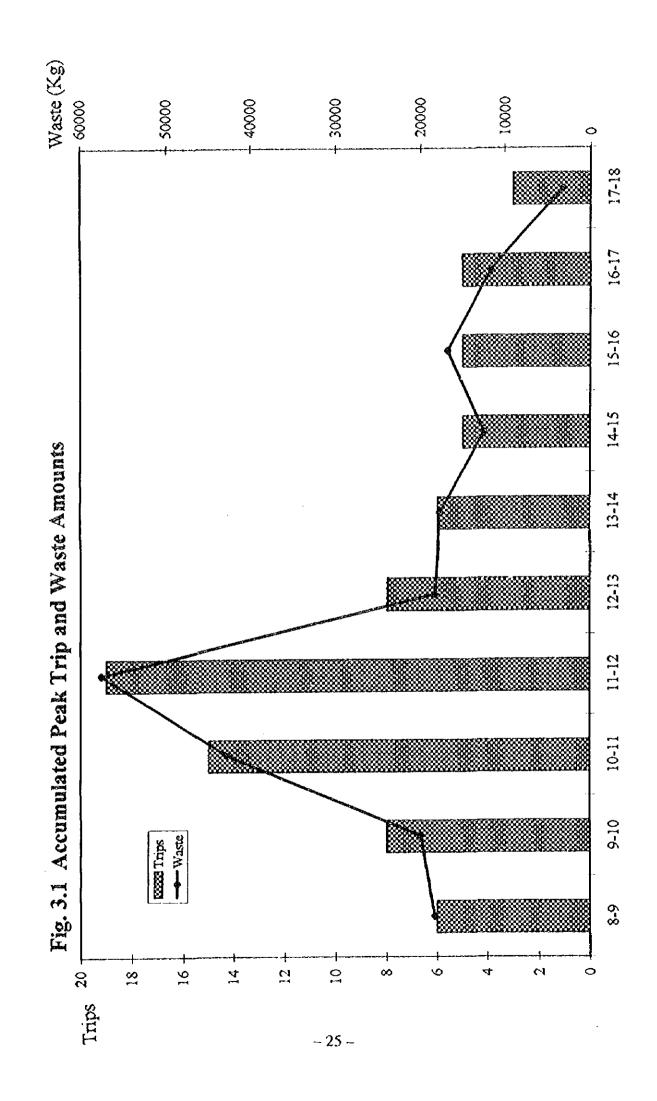
10   10   10   10   10   10   10   10	Biada Blian	ည္မွ		déchets collectés par jour	-Ω		pesage des carr	Suo	-		Unité: kg (	omore	çe ç
2	ue No.	1 yec de camion	novembre	۹ 	: 4/ ore	Jendi 28 novembre	vendred 25 novembre		-1	manche i foembre	décemit	570	Yr.
	アノホ	می	1560 (1	1 1960"	7	) سرز		70	~	)	O.	7	200
	73236	•	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	 	(0)	) 56	3300 (	~		)	5.94	(a)	1777
	-22to7	()	$ \cdot $	340	3 1 6	100	)0365	2,6		)		77	1 6
	203 808	Ų	\ <u>~</u> .	ا د درر	7 7	) 017	) عدية	٥.		<u>.</u>	1	~	7/17
	55590	0	1000	3.4	·ų	) 017	r) apes	36.5	ベン	<u> </u>	700	\ \ \ \	
	62056	70	)			17 098	20	. G.	ベソ	J	00 27	\ \	707
	J		)			)	)	٠.	$\sim$	J		~	
( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) (			)	) (	~	)	).		×				
( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( )	-		)	~	X	<b>)</b>	) , , , ,		·.		75	アベ	
( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( )			)	)	75		) K	)	~~	<u>\</u>		ズ	1
( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( )			)				~	•	~			}	·
( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( )			)	<u>۲</u>			)	) , ,	ズ	~	×	·	
( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( )			)		×		) · · ·				~	~	
( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( )						)	)	)	~	V			
( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( )			* )		-	)	·	\ *	~	J	~	ンベ	
( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) (			)		~	)			~			*	
( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( )	-		)	) (		( )	)	<b>)</b>	~	\		~~	
( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( )			)	)	~	( )	) (	· ·	~	J		~	
() () () () () () () () () () () () () (			}	) · · · · <b>K</b>	~	( )	)		~		~	~	
(1) (3) (5) (4) 04144 (5) 16540 (10) 16540 (5) 17140 (7) (3) (3) (3) (3) (3) (3) (3) (3) (3) (3			)	•	~		)	)	~			~	
() () () () () () () () () () () () () (	total (a)		11450(6	15840	\(\times\)	1) 00%	$\sim$	) OH641			37020 (	011/11	0700
11450 (6) 15840 (8) 18910 (10) 16940 (7) 17940 (7) (3) 37020 (11) 110	schets tés durant pagne (b)		)	)		( )	·						* :
	Collecte régu- iière (c)=(a-b)		11450 (6	15840 (	7/2	910 (10	100000	17140 (		_	37020	7.7.7	08.30

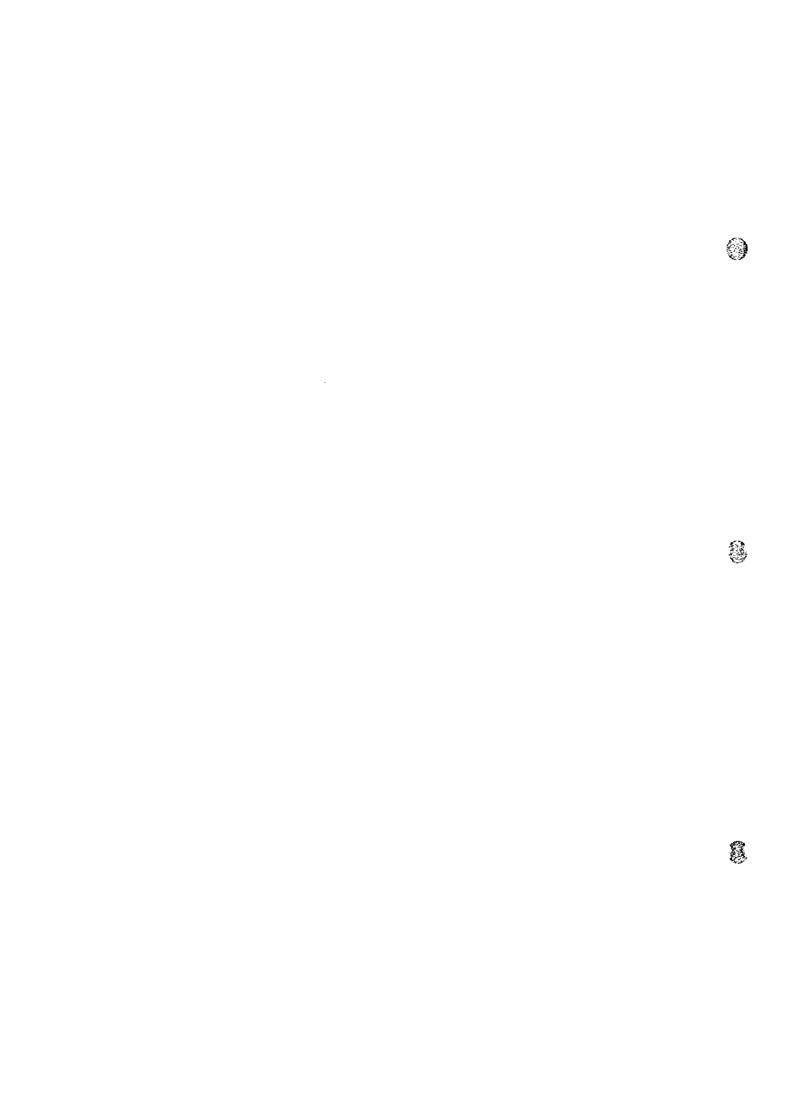
-	2	Û	
3	5	Į	

Communauté Urbaine	é Urbaine Type	e Bilan du Mardi 26	poids des Mercredi	déchets collectés	par jour pasé Vendredi 29	s sur le pesaga Samedi 30	e des camions	Unité: kg (nomb	mbre de voyages)
	윙	novembre	novembre	novembre		novembre	décembre	décembre	7 jours
1.747 2041		1640 (1)	<b>(</b> )	K )	580 (4)	<b>Κ</b> ).	1330 (2)	)	(8) 0128 (
2. Hox & ( cush	and the second second	<b>(</b> 10)	K )	( )	K · ) · · · - )	× )	<b>K</b> )	(Y)577Y	へんしいかして
3.		( )	( . )	k . )	k )	<b>k</b> )	K )	( )	( )
•		( )	K)	( )	( .)	Ķ::) ;:	k )	( )	( )
5.	**	( ) 1. J. J.	( )	K - )	k)	( )	( ) (	)	( )
3		K . )	()	K )	k )	( )	( · · · · ) · · · · · · ·	( )	
7.		(2) 24	(±.)	( ) ( )	K)	( )	K)	( )	( ) .
3.00		(3):2:3	<b>()</b>	( )	( )	( )	k) ::. :	( )	( )
3	** . *********************************	()	K ).	K., O	K )	<b>(</b> )	( )	<b>(</b> )	
(0)		X 0 / 4 12 1	K )		× >		K).		
11 - TI		· · · · · · · · · · · · · · · · · · ·	K )	×	×	7 J	()	( )	
		K	<b>K</b> )	( . )	K )	K ),	K)	( )	
13.	ends, remains, and a s	K-2-2	K) .	( )	<b>K</b>	K )	k .)	<b>( )</b>	
	A Maria Company Company	1.42.	Κ · )	K )	K )	( .)	<b>κ)</b>	( )	( )
15.		()	Kar) was	<b>K</b> )	K )	X)	k )	<b>)</b>	~
16.		X - ) - 13 - 1	. )	X X	× )	K = )	( '''')	( )	
17.		71.7	× . )	K )::	( )	X 2 3	( )		
18.		75	K)		* 5 ) 12 3.34 1 2 3.34 1 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	スタンを任む	<b>X 1 )</b> 2 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	;	
19.		7 ( ) / / 4 ( )	K 3	( )	× 10 10 10 10 10 10 10 10 10 10 10 10 10	0	( )		
20.		K : )	( )	(.)	k )	X LO LES SON	K ) < <	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	
Sous-totai (a)		(4) 07 31	k. )	( )	(7) 585	X - 0 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1	1380(1)	(Y) 500X	52.55(4)
Décners collectés durant la campagne (b)			( )		· ` `		( )		
Collecte régu- liè-e (c)=(a-b)		1640 (A)	\ \		580 (A)		1390 (2)	(645 (2)	5255 (4.
1									

QUANTITE D_S DECHETS COLLECTES - LILAN 1.5	s par jour basé sur le	
TUDE SUR LA (	Jamions privés	ı

companie produisant les déchets					つか、こことしている				ر در از از از از از از از از از از از از از
		novembre	novembre	novembre		novembre	décembre	décembre	7 jours
69t G200	75357M	5080 (3)	3340 (2) 4260	4260 (2)	4420 (2)	( )	)	3350 (1)	1. 20480 (10
	4195/22	アンタカア	~		K )	(	( )	3930 (2)	5500 (3
	476/2/4	( )	16760(5)	13420 (3)	K )	<b>(</b> )	<b>〉</b>	) 9525 (H)	1 33105( AE)
	14/2/24/4	)	( )	× )	42480(6)	37620(6)	32370(6	1 44225 (8)	1 155695(26
	1877/99	( )	大学でしませんが	\(\)	25100(4)	30000 (6)	25950(6	36105(B)	X 117215(24)
	445/2/4	K 2 3 4 8 19 1	( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( )	\(\)	81780 (3)	( T) OT 971	40090 (5)		1 78510(1c)
	572/2/4	でしては一般など	でいるが見るが	×	13600 (4 X	K )	( )		4) 0380V (4
0	1.08±86		X 15 J 16 16 18		J		)	( 6) 0091 K	E) GOOF (
N.	1	では、公司を発見	K 4 - 3 4 4 4 4 4 4	<b>\</b>	× .	×	)	10to (1)	2) OFOLK
OC P = 626/22	•	(本) 蒙古的	KADING TROOPS	( )		K )	16380 (5)	)	16380 (5
		<b>2.30) 海绵维州 南北部河 (西</b> 斯)	公司不 化等分下 图文	でした。	( ) ·	( )	( ) Sec. 27		) K
	はおきずの	(1991) 法国本部	CARTICLE CONTRACTOR CO	<b>( ) ( ) ( ) ( ) ( ) ( )</b>	X > 0	(÷)	) (A)	( )	<b>メ</b> デザミ( 3)
選挙 一巻音 シー	三部族	での状態が	会会性である。現代文化できる。大学を一部に記載していた。	(A) ) A (A)	× · · · )	K = 1 > 1		( )	)
<b>美工作</b>		でも大き	を持ておりませる。はものでは、「一般など」では、	の心が強調を	K -> Y See	Kadaras	大学 (2) (2) 作学学	)	) <u>K</u>
				のというなどの	K よりなが変か	KIST XE XXXX	でいるできる	· · · · · · · · · · · · · · · · · · ·	(A)
	1970			KTA DECKEY	Kine タントの意味	(多)學學學	(C. )	13 <b>)</b> 6 2 1 2	(A) A CONTRACTOR
	178	(1880) (1881)		(0%) 法规则	大学 つき 一般ない	KEDER	大学の学生を	<b>```</b>	A SHORT CHE
		产的基础外		でのできま	KEED 图像	(行) 大道法院	の変化を	K _ ) _ ( ) _ (	大学学会のよう
<b>运动的运动</b>	1300%	が感じない。	为是是KGGDI的过去式和 KGGDI的是一个   1000年度   100	べるとは強烈	大学の著名が	K350-143232		(重要)第(C 图)	( 記念器で記)
		以 (大学) (大学)	STATE OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE P	では、一般の意思	K語の State State	KG DESCRIPTION KIED ST	大学の変化を入	FIRMOUS PARK	
Po inco		なっていると	089-JV (3-4) 625-67 (3-4) (05-88) (3-4) (mo)	AF680 C5 N	(5) 107320 (CO) 84320 (CA) 1433-90 (CA)	KKD . 975.18	123-90 (22)	39684 25 HAB165	(76) 591EHH





Chapter 4 Results of Industrial Waste Inventory Survey

1

# **Industrial Waste Inventory Survey**

**Urban Community of Safi** 

## Industrial Waste Inventory Survey Surveyed Company List

No.	Companies	Commune	Major Products
1.	C.M.C	Boudheb	Canning
2.	Haj ABID	Boudheb	Canning
3.	O.C.P	Zaovia	Chemical and Parachemical
4.	C.C.T (Campanie Cherifiénne de Textile)	Boudheb	Chemical/Plastic Production
5.	Campanie Marocaine	Boudheb	Construction Materials
6.	Socarba	Biada	Construction Materials
7.	ABDA Tanning Industry	Boudheb	Leather/Tanning
8.	PIC - MAILLF	Boudheb	Clothing
9.	SAFI PULL.MODE	Boudheb	Clothing
10.	Mohamed V Hospital	Boudheb	Hospital
11.	"Somos" Mill	Boudheb	Mill
12.	Les Grands Moulins	Boudheb	Mill
13.	C.E SHELL	Boudheb	Petro Retail
14.	SHELL Station	Boudheb	Petro Retail
15.	Printing Company M.B.H	Boudheb	Printing
16.	Comunivers	Boudheb	Retail (Detergent)
17.	Pharmacy - la Liberté	Boudheb	Retail (Pharmaceutics and Medical Products)
18.	Pharmacy ALFARABI	Boudheb	Retail (Pharmaceutics Products)
19.	Photo Taïbi	Boudheb	Retail (Photo D.P.E.)
20.	"La Bouée" Enterprise	Boudheb	Retail (Paint, etc.)
21.	Maitre Ceramiste Serghini	Biada	Pottery
22.	Ziouani Jilali	Biada	Pottery
23.	BRIMAK	Biada	Pottery

### Appendice 4

Table 4.1 Summary of Results of the Safi Industrial Waste Inventory Survey (Selected 23 Enterprises)

Unit:	ton/	vear

<del></del>	<del></del>		T	One. tomycar
_	Disposed	Sold,		_
Type of Waste	at	Recycled,	Company Name	Remarks
	Municipal	or		[
	Disposal	Disposed		
	Site	at Non-		
		Municipal		
		Disposal		1 1
		Sites	<u>                                     </u>	
1. Cardboard,	594		ABDA	cardboard, plastic
paper, plastic			(Leather/Tannnig)	l
	180		CMC (Canning Industry)	cardboard, plastic,
			and (caming measury)	partly to the sea
	84	<del> </del>	Les Grands Moulins	plastic
	, , , , , , , , , , , , , , , , , , ,		(Mills)	Preside
	18.0	<del></del>	Photo-Taibi	paper
	9.6		Comunivers	cardboard, plastic
	]		(Retail:Detergent)	cardooatu, piastic
	8			
	°		La Bouée company	paper, cardboard, plastic
			(Paint, Maritime,	
			Electric)	
	0	7.2	PIC Maillf (Clothing)	cardboard, wool,
				sold
	6.5		Safi Pullmode (Clothing)	partly sold
	6		MBH Printing Company	paper, cardboard
	4	·	Pharmacy ALFARABI	cardboard
	3.6		Pharmacy la liberte	cardboard, plastic
	3		SHELL station	
	2.4		Moroccan company	transported by enterprise
			(Construction Materials)	
	0	0.5	Socarba	sold
			(Mineral and Quarry)	
- Sub total	919.1	7.7		
2. Household	720		Mohamed V Hospital	
waste &	[		,	•
hospital waste				
3. Reformed bins		300	CE Shell	recycled
4. Expired Cans	<del> </del>	144	CMC (Canning Industry)	burnt at quarry, supervised
•			Calmang Madastry)	by the Health Office
	1 1			(BMH)
		18	Haj Abid (Cannng	180,000 cans/year
	<u> </u>	10	Industry)	
			mansuy)	(Average weight of one can
- Sub total	<del> </del>	162		is 0.1 kg.)
- SOU IOIAI	Ll	104	L	

Daily Average	4.7 t/day	2.8 t/day		
Grand Total	1709.20	1025.10		
11. Wood and ash	2		Ziouani Jilali (Pottery)	transported to disposal site by truck
- Sub total		535.4		
		500	BRIMAK (Pottery)	100% recycled
				trucks to disposal (not municipal diposal) Remark 5
		3	Ziouani Jilali (Pottery)	transported by private
10. Broken pottery	3	32.4	Maitre Ceramiste Serghini (pottery)	transported by private tracks to disposal (not municipal diposal) Remark 5
9. Felt	3	<del></del>	Quarry) CCT (Chemical/Plastic)	transported by enterprise
8. Tire waste		3	Socarba (Mineral and	sold
- Sub total		3.3		
		1	Socarba (Mineral and Quarry)	sold
		1.3	CCT (Plastic products))	burnt inside factory
7. Oil waste		1	Shell Station	recycled
6. Polyethylene waste		20	CCT (Plastic products)	sold
- Sub total	65.1	\_\_\_\_\_\		
	28.6		(Canning Industry)	party to the sea
	30		Haj Abid	partly to the sea
	2		Shell station SOMOS Mill	wheat
	2		CE Shell	
			Electric)	
5. Food waste	2.5		La Bouée company (Paint, Maritime,	

Remark 1: OCP (National phosphate company) generates 7.5 million tons of phosphated gypsum (waste) annually (20,548 ton/day). OCP discharges it to the sea after washing and filtering process.

Remark 2: All above-listed companies except except for SOCARBA and OCP are located in Boudheb; SOCARBA in Biada and OCP in Zaouia.

Remark 3: Broken pottery waste is transported by privately-hired trucks to disposals (other than municipal disposal) where demolition (construction) waste is disposed of.

### Questionnaire for Industrial Waste Inventory Survey

Person responsible

Mr. AMGHAR Bouchaïb

Date of study

12/07/96

Interviewee

Mr. MAHOUBI Med

Occupation

Factory manager

Telephone

46-31-61

1. Name of Enterprises

C.M.C (Canning industry)

2.1 Address of the head office

Street of factories

2.2 Address of the factory

Street of factories

3. Number of employees

730 persons

4. Principal products

Canning

Type of product	Quantity (ton/year) or (unit/year)
1. Canned sardine	Variable tonnage according to fishing season
2.	
3.	
4.	

Type of industrial waste	Quantity (ton/year)	Method of disposal
1. Can waste	144,000 ton/year	Burnt in presence of the B.M.H (in a quarry outside the city)
2. Cardboard and plastic	180 ton/year	One part is disposed in the sea. Another is collected by the communal means.
3.		
4.		





### Questionnaire for Industrial Waste Inventory Survey

Mr. AMGHAR Bouchaïb Person responsible Date of study 12/07/96 Interviewee Mr. AARAFA Occupation Employee

Telephone 46-22-33

1. Name of Enterprises HAJ ABID (Canning Industry)

Street of factories 2.1 Address of the head office 2.2 Address of the factory Street of factories

3. Number of employees 300

4. Principal products Sardine cans.

Type of product	Quantity (ton/year) or (unit/year)
1. Sardine can	Variable according to seasons
2.	
3.	
4.	

Type of industrial waste	Quantity (ton/year)	Method of disposal
1. Sardine waste	28,800 ton/year	Public disposal by the means of the commune or evacuated directly to the sea
2. Expired cans	180,000 cans/year	Burnt in the presence of the B.M.H in a quarry (outside the city)
3. Plastic and cardboard		
4.		

### **Questionnaire for Industrial Waste Inventory Survey**

Person responsible
Date of study
Interviewee
Occupation
Telephone

1. Name of Enterprises

O.C.P. (Derection des industries chemiques de safi)

- 2.1 Address of the head office
- 2.2 Address of the factory
- 3. Number of employees

4,000

4. Principal products

Phosphoric acid 54% P205,

Azoted and phosphorated fertilizers

Type of product	Quantity (ton/year) or (unit/year)
1. Phosphoric acid	
2.Phosphoric fertilizers	
3.	
4.	

### 5. Quantity and method of disposal of generated industrial waste

Type of industrial waste	Quantity (ton/year)	Method of disposal
1. Phosphorated gypsum	7,500,000 ton/year	Washing and filtering before discharging sea water
2. Sulfur ashes		Intensified liquid extraction, and then stocked inside the factory site
3.Lubricating oil		stocked and sold to private individuals
4.		

Source: Questionnaire Survey on Industrial Enterprise concerning Industrial Solid Waste Management; June, 1996.

B

### **Questionnaire for Industrial Waste Inventory Survey**

Person responsible Mr. AMGHAR Bouchaib

Date of study 12/07/96

Interviewee BENABDELWAHAB

Occupation Technical Division and Manufacturing

Telephone 46-27-70

1. Name of Enterprises C.C.T. (Companie Chérifienne de Textiles)

2.1 Address of the head office2.2 Address of the factorySidi Ouassel Road, SafiSidi Ouassel Road, Safi

3. Number of employees 700

4. Principal products Textile products

Type of product	Quantity (ton/year) or (unit/year)
1. Polyethylene bag	8,500 ton/year
2. Polypropylene rope and bag	2,800 ton/year
3. Felt and coating felt	500 ton/year
4. Juicy and mixed thread and bag	1,500 ton/year

Type of industrial waste	Quantity (ton/year)	Method of disposal
1. PE waste	20 ton/year	Regranulated and sold
2. Felt waste	0.3 ton/yeqr	Public disposal by the means of the enterprise.
3. Juicy waste	1.3 ton/year	Burnt in our waste furnace
4.		

### **Questionnaire for Industrial Waste Inventory Survey**

Person responsible

Mr. AMGHAR Bouchaib

Date of study

12/06/96

Interviewee

**KAMAL** 

Occupation

Accountant

Telephone

46-30-39

1. Name of Enterprises

Moroccan Company

2.1 Address of the head office

Idriss Ben Nacer Avenue, Safi

2.2 Address of the factory

Km 6,5 Sebt Gzoula street, Safi

3. Number of employees

170

4. Principal products

Plaster, gypsum.

Type of product	Quantity (ton/year) or (unit/year)
1. Plaster	80,000 ton/year
2. Gypsum	180,000 ton/year
3.	
4.	

Type of industrial waste	Quantity (ton/year)	Method of disposal
1. Cardboard	1.2 ton/year	Public disposal by the means of the enterprise
2. Paper bag	1.2 ton/year	
3.		
4.		



### Questionnaire for Industrial Waste Inventory Survey

Person responsible

Mr. AMGHAR Bouchaib

Date of study

12/06/96

Interviewee

SAANANE Daou

Occupation

Director

Telephone

62-70-70

1. Name of Enterprises

SOCARBA

2.1 Address of the head office

Aviation Road N° 228, Safi

2.2 Address of the factory

M'zoughen Road, Safi

3. Number of employees

110

4. Principal products

Construction material, gypsum.

Type of product	Quantity (ton/year) or (unit/year)
1. Stonework	16,000 ton/year
2. Crushed materials	15,000 ton/year
3. Sewage pipes	9,000 ml/year
4. Agglos ? and bricks	45,000 U/year

Type of industrial waste	Quantity (ton/year)	Method of disposat
1. Tire waste	3 ton/year	Resold
2. Rag, wrapping cardboard	0.5 ton/year	Public disposal by the means of the enterprise
3. Oil, gasoline, and empty cans	l ton/year	Resold
4.		

### Questionnaire for Industrial Waste Inventory Survey

Person responsible

Mr. AMGHAR Bouchaib

Date of study

12/07/96

Interviewce

Mr. SABATAI Med Factory manager

Occupation Telephone

46-30-55

1. Name of Enterprises

ABDA tanning industry

2.1 Address of the head office

Street of factories

2.2 Address of the factory

Street of factories

3. Number of employees

20

4. Principal products

(Manufacturing and preparation of leather)

Quantity (ton/year) or (unit/year)

#### 5. Quantity and method of disposal of generated industrial waste

Type of industrial waste	Quantity (ton/year)	Method of disposal
1. Leather waste		Public disposal site.
2. Cardboard and plastic waste	594 ton/year	
3. A tannery substance (very dense)		
4.		

A trip of 6 T\_\_\_\_every 3 days. (Except for Sundays and national holidays (16 days/year). [365]

-(52+16) = 297/3 = 594 T/year.



### Questionnaire for Industrial Waste Inventory Survey

Person responsible Mr. AMGHAR Bouchaï
Date of study 12/10/96
Interviewee Mr. RECHACMI Jaouad
Occupation Manufacturing Chief

Telephone (04) 46-21-26

1. Name of Enterprises PIC - MAILLF

2.1 Address of the head office
2.2 Address of the factory
102 Bournazel, Industrial District
102 Bournazel, Industrial District

3. Number of employees 20

8

4. Principal products Threads, wool.

Type of product	Quantity (ton/year) or (unit/year)
1. Pullover	12 ton/year
2.	
3.	
4.	

Quantity (ton/year)	Method of disposal
	resold
7.2 ton/year	resold

### Questionnaire for Industrial Waste Inventory Survey

Person responsible

Mr. AMGHAR Bouchaïb

Date of study

12/06/96

Interviewee

Mr. CHAINI JAAFAR

Occupation

Provincial leader of the hygiene of Environment

Telephone

46-39-61 / 46-36-26

1. Name of Enterprises

Mohamed V Hospital

2.1 Address of the head office

Mohamed V Hospital, Safi Mohamed V Hospital, Safi

2.2 Address of the factory3. Number of employees

560

4. Principal products

medical products

Type of product	Quantity (ton/year) or (unit/year)	
1.	80.8 ton/uear	
2. Chemical pharmaceutic products	124 ton/year	
3. Pesticidal products	2 ton/storage	
4. Consumable products	80 ton/year	

Type of industrial waste	Quantity (ton/year)	Method of disposal
Household waste & medical waste	720 ton/year	Means of the commune
2.		
3.		
4.		

### **Questionnaire for Industrial Waste Inventory Survey**

Person responsible Mr. AMGHAR Bouchaïb

Date of study 12/06/96
Interviewee Aouhana Haim

Occupation Director Telephone 42-31-13

Name of Enterprises
 Address of the head office
 Address of the factory
 Djorf Road
 Djorf road

3. Number of employees 30

4. Principal products Semolina and flour.

Type of product	Quantity (ton/year) or (unit/year)
1. Raw semolina	4,000 ton/year
2. Fine semolina	1,000 ton/year
3. Different types of flour	5,000 ton/year
4.	

Type of industrial waste	Quantity (ton/year)	Method of disposal
Wheat and diverse     waste coming from     sieving.	30 T/year	Collected by the commune
2.		
3.		
4.		



### Questionnaire for Industrial Waste Inventory Survey

Person responsible

Mr. AMGHAR Bouchaib

Date of study

12/06/96

Interviewee

Mr. EL MADDARSI Abdessamad

Occupation

Director

Telephone

62-34-12 / 62-31-66

Name of Enterprises
 Address of the head office

Les Grands Moulins (mills) Avenue la marche verte, Safi

2.2 Address of the factory

Avenue la marche verte, Safi

3. Number of employees

120

4. Principal products

Quantity (ton/year) or (unit/year)
440 ton * 365 days = 160,600 ton/year

Type of industrial waste	Quantity (ton/year)	Method of disposal
1. Wheat, cardboard waste		Public disposal by the means of the commune
2. Plastic waste	84 ton/year	
3. Consumable products (food waste)		
4.		



### Questionnaire for Industrial Waste Inventory Survey

Person responsible Mr. AMGHAR Bouchaïb

Date of study
Interviewee Mr. LOUIHI
Occupation Chief of center
Telephone 46-30-20

1. Name of Enterprises CE SHELL

2.1 Address of the head office 36, Rue Azilal, Casablanca

2.2 Address of the factory Djorf road, Safi

3. Number of employees4. Principal products60filling

Type of product	Quantity (ton/year) or (unit/year)
1. Butane	20,000 ton/year
2.	Market Ma
3,	
4.	

Type of industrial waste	Quantity (ton/year)	Method of disposal
1. Scrap / reformed bins	300 ton/year	Recovered by the mother campany
2. Food waste	2 ton/year	Collected and transported to the public disposal site by the means of the enterprise.
3.		
4.		

### **Questionnaire for Industrial Waste Inventory Survey**

Person responsible Mr. AMGHAR Bouchaïb

Date of study 12/11/96

Interviewee Mr. Najib EL KAKOULI
Occupation SHELL station manager

Telephone 63-09-98

Name of Enterprises
 Address of the head office
 Road to Marrakech

2.2 Address of the factory Road to Marrakech (the city entrance)

3. Number of employees 9

4. Principal products Fuel, lubricant, grease.

Type of product	Quantity (ton/year) or (unit/year)
1. Gasoline and S.P.	180 ton/year
2. Diesel oil	1200 ton/year
3. Oil - grease	5 ton/year
4.	

Type of industrial waste	Quantity (ton/year)	Method of disposal
1. Sewage oil	1 ton/year	Recovered by the mother campany
2. Food waste	2 ton/year	Collected and transported to the public disposal site by the commune
3. Rag paper and cardboard	3 ton/year	Collected and transported to the public disposal site by the commune
4.		·





### Questionnaire for Industrial Waste Inventory Survey

Person responsible

Mr. AMGHAR Bouchaib

Date of study

12/07/96

Interviewee

\*\*\*

Mr. HAMMADI

Occupation

Administrator

Telephone

62-68-21

1. Name of Enterprises

MBH printing company

2.1 Address of the head office

Plateau Safi

2.2 Address of the factory

Plateau Safi

3. Number of employees

25

4. Principal products

Printing

Type of product	Quantity (ton/year) or (unit/year)
1. Printing/paper	50 T/year
2. /paper	30 T/year
3.	
4.	

Type of industrial waste	Quantity (ton/year)	Method of disposal
1. Paper and cardboard	6 ton/year	Public disposal site.
2.		Collected by proper means of the enterprise and disposed at the disposal site
3.		
4.		

### **Questionnaire for Industrial Waste Inventory Survey**

Person responsible

Mr. AMGHAR Bouchaib

Date of study

12/10/96

Interviewee

Mr. WALIM

Occupation

Safi Agency Chief

Telephone

62-06-33

1. Name of Enterprises

**COMUNIVERS** 

2.1 Address of the head office

Casablanca

2.2 Address of the factory

N°2 Mustapha Kamal street, Ville Nouvelle

3. Number of employees

13

4. Principal products

TIDE (Detergent)

Type of product	Quantity (ton/year) or (unit/year)
1. Selling TIDE	2,880 ton/year
2.	
3.	
4.	

Type of industrial waste	Quantity (ton/year)	Method of disposal
1. Empty cardboard	9.6 ton/year	Public disposal by the means of the campany.
2. Food waste	Not calculated	The commune collection toward the disposal site.
3.		
4.		



### Questionnaire for Industrial Waste Inventory Survey

Person responsible

Mr. AMGHAR Bouchaib

Date of study

12/06/96

Interviewce

Ms. Meriem BELYAZID

Occupation

Pharmacist 62-84-40

Telephone

3

Pharmacy la liberté

Name of Enterprises
 Address of the head office

Avenue Liberty, N° 22, Ville Nouvelle

2.2 Address of the factory

Avenue Liberty, N° 22, Ville Nouvelle

3. Number of employees

3

4. Principal products

Pharmaceutic products

Type of product	Quantity (ton/year) or (unit/year)
1. Medicine	Variable
2. Para-pharmacy	Storage according to the needs
3.	
4.	

Type of industrial waste	Quantity (ton/year)	Method of disposal
1. Cardboard and plastic	3.6 ton/year	Transported to the public disposal site by collectors of the commune.
2. Empty medicine boxes		
3.		
4.		

### Questionnaire for Industrial Waste Inventory Survey

Person responsible

Mr. AMGHAR Bouchaib

Date of study

12/06/96

Interviewee

Occupation Telephone

Pharmacist

62-38-10

1. Name of Enterprises

Pharmacy ALFARABI

2.1 Address of the head office

Avenue Kennedy, Safi

2.2 Address of the factory

Avenue Kennedy, Safi

3. Number of employees

4

4. Principal products

Pharmaceutics and medical products

Type of product	Quantity (ton/year) or (unit/year)
1. Medicine	Variable
2. Para-pharmacy	
3.	
4.	

Type of industrial waste	Quantity (ton/year)	Method of disposal
1. Syringe and plastic	Variable	Burnt by the laboratory
tubes		staff.
Cardboard and boxes of medicine	4 ton/year	Public disposal site.
3.		
4.		





## Questionnaire for Industrial Waste Inventory Survey

Person responsible

Mr. AMGHAR Bouchaib

Date of study

12/06/96

Interviewee

1

Mr. ERZOUL TAIBI

Occupation

Chief director

Telephone

46-40-15

1. Name of Enterprises

Photo-Taibi

2.1 Address of the head office

3 rue Fkih Kanouni, Safi

2.2 Address of the factory

3 rue Fkih Kanouni, Safi

3. Number of employees

2

4. Principal products

Type of product	Quantity (ton/year) or (unit/year)
1. Photos - Recording of	
2. Video cassettes	Variable
3. Photo-developing laboratory	
4.	

Type of industrial waste	Quantity (ton/year)	Method of disposal
1. Photo paper	18 ton/year	Means of the commune
2. Cardboard used in the photo film		
3.		
4.		

### Questionnaire for Industrial Waste Inventory Survey

Person responsible

Mr. AMGHAR Bouchaïb

Date of study

12/05/96

Interviewee

Mr. Riad TANTAOUI

Occupation

Director

Telephone

46-38-79

1. Name of Enterprises

"La Bouée" campany

2.1 Address of the head office

Independence Square, N° 13, Safi

2.2 Address of the factory

Independence Square, Nº 13, Safi

3. Number of employees

18

4. Principal products

Maritime, hardware, paint and diverse materials.

Type of product	Quantity (ton/year) or (unit/year)
1. Different types of paint	
2. Maritime material	
3. Electric material	
4. Diverse material and products	

Type of industrial waste	Quantity (ton/year)	Method of disposal
1. Food waste	2.5 ton/year	Collected by the means of the commune
2. Paper, cardboard and plastic coming from wrapping	8 ton/year	Collected by the means of the commune
3.		







### Questionnaire for Industrial Waste Inventory Survey

Person responsible
Date of study
Interviewee
Occupation
Serghini Ahmed
Serghini Ahmed
Route Dar Sy Aïssa

Telephone 62-69-10

1. Name of Enterprises

Maitre Ceramiste Serghini

2.1 Address of the head office

Route Dar Sy Aïssa

2.2 Address of the factory

Same address

3. Number of employees

35

4. Principal products

Type of product	Quantity (ton/year) or (unit/year)
1. Clay	30 T
2. Enamel work	1 T
3. Colors	300 kg
4. Gas - Electricity	

Type of industrial waste	Quantity (ton/year)	Method of disposal
Broken pottery articles	32.4 ton/year	Transported by privetely- hired trucks to disposal other than municipal disposal

### **Questionnaire for Industrial Waste Inventory Survey**

Person responsible

Mr. Ziouani Jilali

Date of study

12/16/96

Interviewee

Mr. Ziouani Jilali

Occupation

Colline des potiers

Telephone

46-43-44

1. Name of Enterprises

2.1 Address of the head office

Colline des potiers

2.2 Address of the factory

Same address

3. Number of employees

7

4. Principal products

Type of product	Quantity (ton/year) or (unit/year)
1. Clay	25 T
2. Enamel work	700 kg
3. Colors	150 kg
4. Wood	20 T

Type of industrial waste	Quantity (ton/year)	Method of disposal
1. Broken pottery articles	3 T	Transported by privetely- hired trucks to disposal other than municipal disposal
2. Wood and ash waste	2 Т	Transported by privetely- hired trucks to disposal other than municipal disposal
3.		
4.		

### Questionnaire for Industrial Waste Inventory Survey

Person responsible Maatef Khalifa
Date of study 12/10/96

Interviewee DAHMANI Abdessalam
Occupation Route Dar Sy Aïssa

Telephone 62-37-75

1. Name of Enterprises BRIMAK

2.1 Address of the head office2.2 Address of the factory3.3 Route Dar Sy Aïssa4.4 Same address

3. Number of employees 113

4. Principal products

Type of product	Quantity (ton/year) or (unit/year)	
1. Clay	15000 T/year	

Type of industrial waste	Quantity (ton/year)	Method of disposal
Broken pottery articles	500 T	Recycled 100 %

ROYAUME HE MAROC MINISTERS OF L'INTESTEUR COMMONAUPE URBAINE DE SAFI

(4) \$ \$2200 BAY

LE CHEE DU B.H. COMMUNAUPLAIRE

Industrial

AR LF PRESIDENT DE LA COMMUNAPTE BRBAINE DE BAPT

见伤大大至食料(i)H

Objet: Projet d'installation d'un four d'incluération

Smite à la fettre nº 3837/DES/SCP du 25 Avril 1996 émanente de l'amforité provinciale , j'ai l'honne**uk** de vous intormer que la prajet en question s'avère indispensable sur les 2 plans en les fiet le plan sanitaire et hygiénique le four d'incinération sera un édifiee de dénaturation de tont produit portant préjudice à la santé du consommateur cidecens un fablean afférent aux différents saisis sujets de destruction Zome ties to plan environemental cet édifice jonera un rôle protecteur de notre environement tout on incinerant les substaces et produits dant leur composition naturelle s'avère dangereuse.

NATURE DES PRODUKS ODANITEE DENATURES 1 1.741,263 p x 0, 125 kg BOTTES DE CONSERVES DE POTSSON 1 2.584.684 V x 3,10 25 K butied (Plander Meet 1 753 Rd 1 ABATE Somade & Stoop 1 1.567 Rd 1 27864 Rd

Chef du Pareaud' Hygiene de la Commonante Urbaine SAFI LE Dr CHAMI Mohumed - 52 --

1/2