

12.2.4 Design Criteria and Planning for Sewage Collection System

1. Design Criteria

(1) Collection System

The plan and design of the sewage collection systems differ depending on sewage collection method employed. The two alternative collection systems, the separate and the combined systems, are comparatively studied. The characteristics of the two systems can be summarised as follows :

1) Separate system

A separate system has parallel collection systems for sanitary sewage and stormwater run-off, respectively. This system is advantageous to the surrounding environment and to water pollution control. It is also recommendable in an area where the existing collection facilities are maintained in relatively good condition.

2) Combined system

A combined system refers to a system that collects sanitary sewage and stormwater run-off by means of combined sewers. This system may be employed as a low-cost alternative to the separate sewer system under the following conditions:

- Discharge of sewage into public water bodies is acceptable during the rainy season.
- Existing drainage/channels presently collecting rain water and sullage can be used as combined sewers and/or receiving water courses for overflow water from diversion chambers.

According to the following reasons, the separate system was adopted:

- Effective water pollution control in the public water bodies.
- Full use of the existing sanitary sewage and drainage facilities to achieve low cost construction.

(2) Hydraulic Calculation for Sanitary Sewage

1) Equation for flow calculation

The Colebrook-White formula was adopted in the previous studies, while the Manning formula is also applicable for flow velocity calculation. Table 12.2.4.1 shows comparative flows by sewer diameter between the Colebrook-White and the Manning formula.

Table 12.2.4.1 Comparison of Velocity Formula

| Diameter | | 200m | 300m | 400m | 500m | 600m | 800mm |
|---------------------|-----------|-------|-------|-------|--------|-------|--------|
| Gradient | | 0.006 | 0.004 | 0.003 | 0.0025 | 0.002 | 0.0015 |
| Velocity (m/sec) | Colebrook | 0.94 | 0.99 | 1.03 | 1.08 | 1.08 | 1.12 |
| | White | | | | | | |
| | Manning | 0.81 | 0.87 | 0.91 | 0.96 | 0.97 | 1.02 |

Note : Roughness coefficient in Manning formula is assumed at 0.013

As a result of comparison, both values are almost the same. The Manning formula was adapted for this study as shown below.

$$V = (1/n) \times R^{(2/3)} \times I^{(1/2)}$$

$$Q = A \times V$$

Where, V : velocity of flow (m/sec)

n : roughness coefficient

R : hydraulic radius (m)

I : gradient in decimal

A : section area (m²)

Standard roughness coefficients to be used by material type are shown in Table 12.2.4.2.

Table 12.2.4.2 Roughness Coefficient

| Type of Pipe | Roughness Coefficient |
|-----------------------|-----------------------|
| Asbestos Cement Pipe | 0.013 |
| Vitrified Clay Pipe | 0.013 |
| Plastic Pipe | 0.010 |
| Concrete Pipe/Conduit | 0.013 |
| Coated Steel Pipe | 0.012 |

2) In-pipe velocity

Minimum Velocity

The design of sewers is made ensuring a minimum earth cover along the existing topography as much as possible. Sewers must be designed to convey peak flows. The sewer pipe size and gradient are selected to ensure the flow close to fullbore at

the ultimate flow, subject also to achieving self-cleansing velocities at least at peak daily flow. The minimum velocities to be used are employed referring to the practice in Zimbabwe (Sanitation Manual Design Procedures):

Reticulation and collector sewers : 0.75 m/sec
 Trunk sewers : 0.60 m/sec

Maximum Velocity

Velocity shall not exceed 3.0 m/sec in any type of sewer to protect sewer erosion.

(3) Structural Design of Sewerage Facilities

The structural design criteria of the sewerage facilities are, in principle, referred to the "Sanitation Manual Design Procedures."

1) Earth cover of sewers

The minimum earth cover of the sewers should be determined in consideration of the permissible strength on the weight loading and sewer depth to connect to the house connections as shown in Table 12.2.4.3.

On the other hand, working at depths greater than about 3.5 m is costly and difficult; excavation at a depth in excess of 5.0 m is hazardous, requiring special and costly safety measures and should be avoided wherever possible.

Table 12.2.4.3 Minimum Earth Cover of Sewers

| Minimum earth cover of sewer (mm) | Location of Sewer |
|-----------------------------------|-------------------|
| 600 | Sewer Servitude |
| 900 | Road Reserve |

2) Minimum size of sewer

The smallest size of sewer to be used is 150 mm, but it is permissible to use 100 mm sewers where the grade is sufficiently steep. Manholes would, in any case, be spaced at a maximum of 30 m apart.

Such spacing would be affected not only due to alignment of sewers but whether or not the ground is excessively steep. The sewer extension from service connection may be 100 mm diameter, with a change to 150 mm diameter at the connecting manhole.

3) Manhole

The manholes are installed at the end of public sewers, the point where the sewer diameter changes, the junction of sewers and the changing point of the vertical and horizontal alignment. The maximum manhole spacing standards in Zimbabwe and Japanese (by sewer diameter) are shown in Table 12.2.4.4 and 12.2.4.5, respectively.

Table 12.2.4.4 Manhole Spacing Standard in Zimbabwe

| Sewer Diameter (mm) | Maximum Manhole Spacing (m) |
|--------------------------|-----------------------------|
| 100 | 30 |
| 150 (high density areas) | 75 |
| 150 (elsewhere) | 90 |
| 200 to 250 | 100 |

Table 12.2.4.5 Manhole Spacing Standard in Japan

| Sewer Diameter (mm) | Maximum Manhole Spacing (m) |
|---------------------|-----------------------------|
| Under 300 | 50 |
| 350 to 600 | 75 |
| 700 to 1,000 | 100 |
| 1,100 to 1,500 | 150 |
| Over 1,500 | 200 |

4) Pumped system

A major problem in dealing with domestic sewage in Zimbabwe is the removal of the high quantities of sand and grit which occur due to the widespread use of sand for scouring pots and pans. It is essential to provide some form of grit removal system for the raw sewage collection sump to minimise wear of the pump casing and impellers and to prevent the pump sump from filling up with grit.

The design considerations of a sewage pump station including associated screen, grit chamber and force main are enumerated. The design of a conventional pump station with the capacity of more than 5 m³/min. is shown in Figure 12.2.4.1, while a manhole type pump station for those with the inflow of less than 5 m³/min. is shown in Figure 12.2.4.2.

- Design flow for capacity calculation: peak wet weather flow
- Force main
 - Minimum diameter of force main: 100 mm
- Screen

Removal method of screening: basically manual rake system

- Grit chamber

Number of channels: more than 2 channels

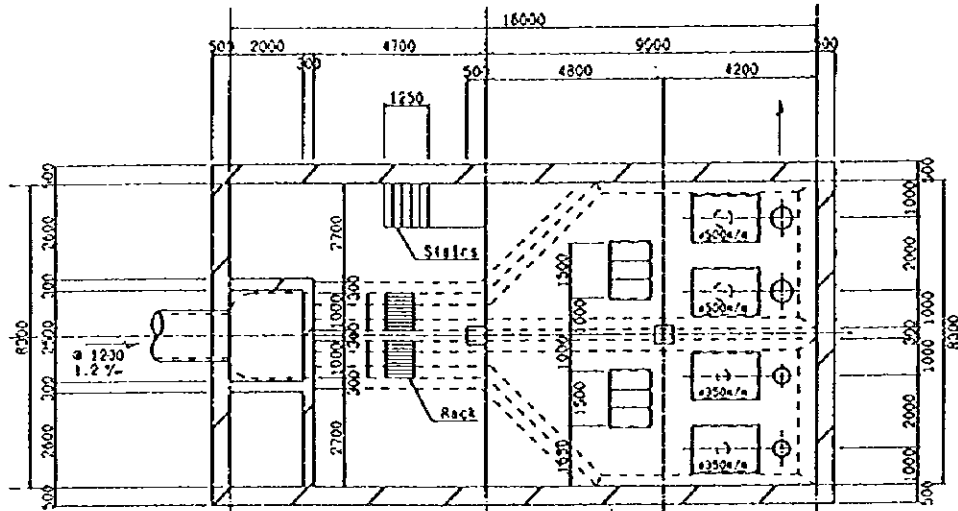
Water surface load: 1,800 m³/m²/day

Optimum velocity: 0.25 to 0.30 m/sec

- Pump equipment

Number of units: more than 2 sets (including 1 standby unit)

Plan



Cross Section

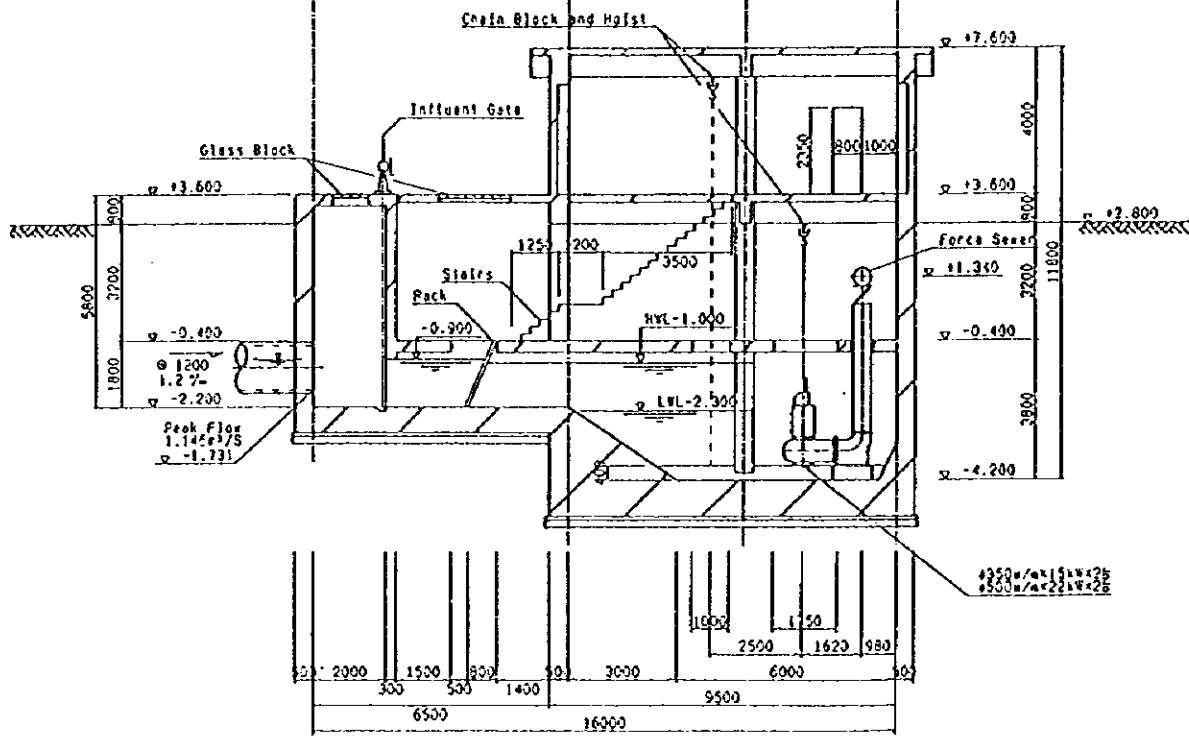
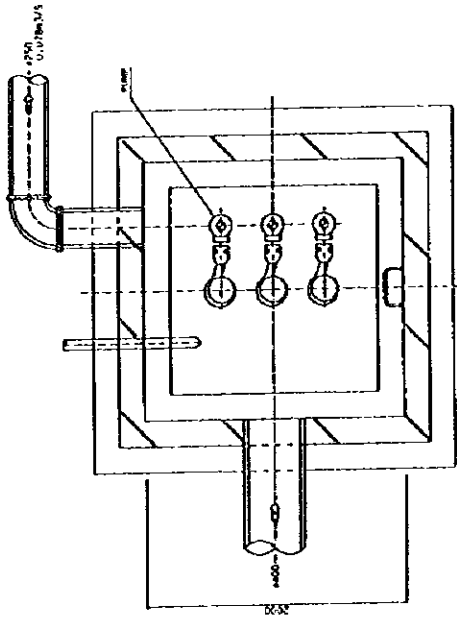
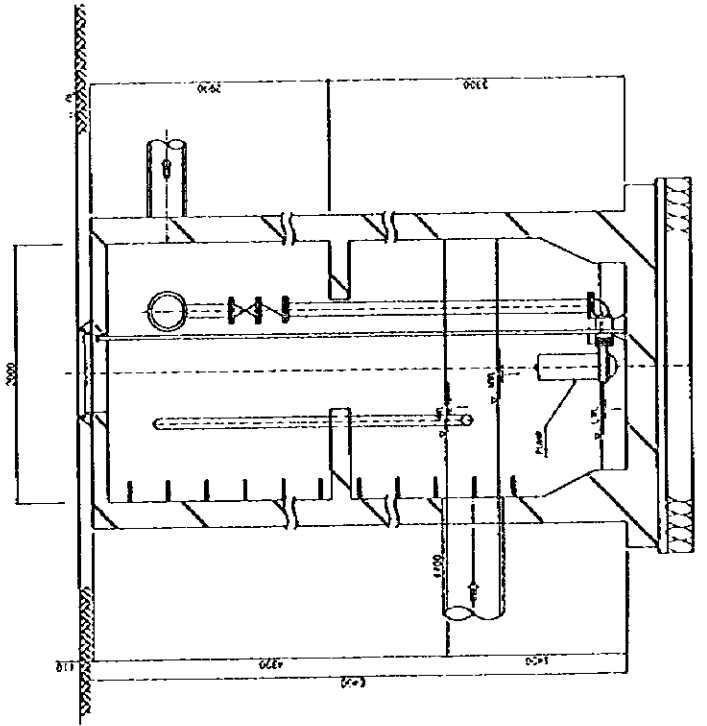


Figure 12.2.4.1 Standard Drawing of Standard Pump Station (S=1/200)
 (Capacity: more than $5\text{ m}^3/\text{min}$.)

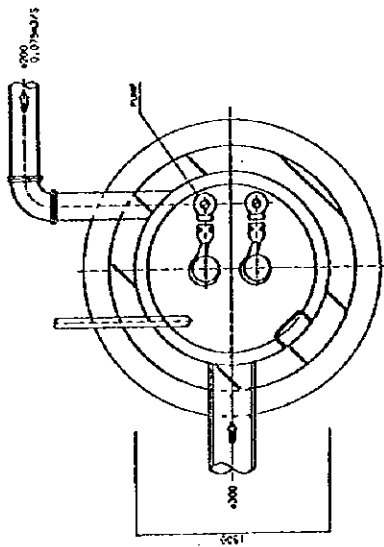
NO. 2
Plan



Cross Section



NO. 1
Plan



Cross Section

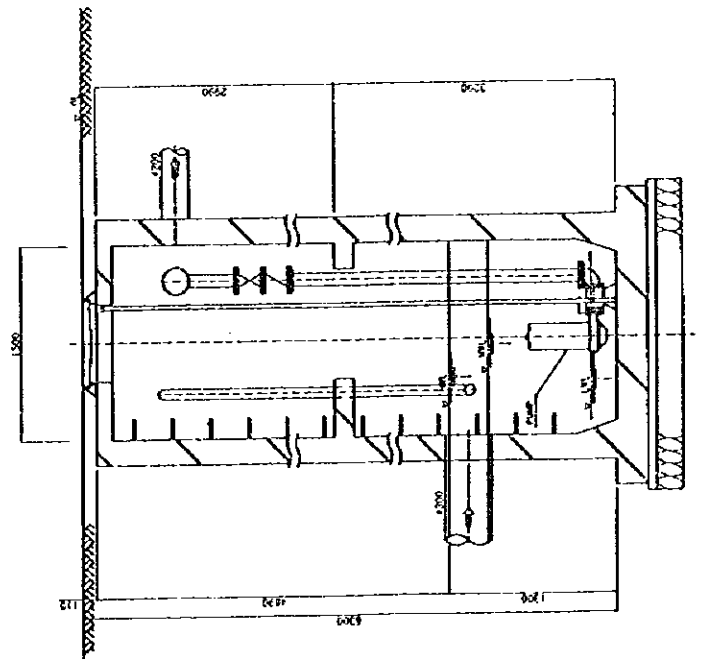


Figure 12.2.4.2 Standard Drawing of Manhole Type Pump Station
(Capacity: less than 5 m³/min.)

2. Flow Calculation and Design for Trunk Sewers

Table 12.2.4.6 (1) Flow Calculation of Trunk Sewers for Crowborough Treatment Area in Harare

| Sewer No. | Downstream Sewer No. | Area (km ²) | *1 Accumulated Area (km ²) | Design Sewage Quantity, PWWF (m ³ /sec) | Sewer Length (m) | Design Sewers | | | Construction Time | Remarks |
|-----------|----------------------|-------------------------|--|--|------------------|---------------|--------------------|------------------|-------------------|----------------|
| | | | | | | Diameter (mm) | Gradient (1/1,000) | Velocity (m/sec) | | |
| 1 | 4 | 8.45 | 8.45 | 0.423 | 5,800 | 800 | 2.0 | 1.18 | 2005 | |
| 2 | 3 | 7.50 | 7.50 | 0.376 | 1,200 | 600 | - | 1.32 | 2005 | Pump Main Pipe |
| 3 | 4 | 5.46 | 12.96 | 0.649 | 1,700 | 900 | 2.0 | 1.27 | 2005 | |
| 4 | STW | 13.71 | 35.12 | 1.760 | 9,500 | 1,350 | 1.6 | 1.49 | 2005 | |
| 5 | 7 | 2.27 | 2.27 | 0.113 | 7,600 | 500 | 3.0 | 1.05 | 2005 | |
| 6 | 7 | 21.45 | 21.45 | 1.075 | 5,100 | 1,100 | 2.0 | 1.45 | 2005 | |
| 7 | STW | 0.00 | 23.72 | 1.188 | 4,700 | 1,200 | 1.7 | 1.42 | 2005 | |

Note : Manning formular with roughness coefficient (0.013)

Unit design Quantity = $(536,800/86,400) / (174-49.87) = 0.0501 \text{ (m}^3\text{/sec/km}^2\text{)}$

*1 : Measured values

Table 12.2.4.6 (2) Flow Calculation of Trunk Sewers for Crowborough Treatment Area in Harare

| Sewer No. | Downstream Sewer No. | Area (km ²) | *1 Accumulated Area (km ²) | Design Sewage Quantity, PWWF (m ³ /sec) | Sewer Length (m) | Design Sewers | | | Construction Time | Remarks |
|-----------|----------------------|-------------------------|--|--|------------------|---------------|--------------------|------------------|-------------------|----------------|
| | | | | | | Diameter (mm) | Gradient (1/1,000) | Velocity (m/sec) | | |
| 1 | 4 | 8.45 | 8.45 | 0.293 | 5,800 | 700 | 2.0 | 1.08 | 2005 | |
| 2 | 3 | 7.50 | 7.50 | 0.260 | 1,200 | 500 | - | 1.36 | 2005 | Pump Main Pipe |
| 3 | 4 | 5.46 | 12.96 | 0.450 | 1,700 | 800 | 2.0 | 1.18 | 2005 | |
| 4 | STW | 13.71 | 35.12 | 1.219 | 9,500 | 1,200 | 1.7 | 1.42 | 2005 | |
| 5 | 7 | 2.27 | 2.27 | 0.079 | 7,600 | 400 | 3.5 | 0.98 | 2005 | |
| 6 | 7 | 21.45 | 21.45 | 0.744 | 5,100 | 1,000 | 1.5 | 1.18 | 2005 | |
| 7 | STW | 0.00 | 23.72 | 0.823 | 4,700 | 1,100 | 1.5 | 1.26 | 2005 | |

Note : Manning formular with roughness coefficient (0.013)

Unit design Quantity = $(372,500/86,400) / (174-49.87) = 0.0347 \text{ (m}^3\text{/sec/km}^2\text{)}$

*1 : Measured values

Table 12.2.4.7 (1) Flow Calculation of Trunk Sewers for Firie Treatment Area in Harare

(Scenario-1)

| Sewer No. | Downstream Sewer No. | Area (km ²) | *1 | Accumulated Area (km ²) | Design Sewage Quantity, PWWF (m ³ /sec) | Sewer Length (m) | Design Sewers | | | Construction Time | Remarks | |
|-----------|----------------------|-------------------------|----|-------------------------------------|--|------------------|---------------|--------------------|------------------|-------------------|---------|----------------------------|
| | | | | | | | Diameter (mm) | Gradient (1/1,000) | Velocity (m/sec) | | | Flow (m ³ /sec) |
| 1 | 2 | 10.10 | | 10.10 | 0.695 | 9,200 | 1,000 | 1.5 | 1.18 | 0.929 | 2005 | |
| 2 | 3 | 4.76 | | 14.86 | 1.022 | 6,900 | 1,200 | 1.3 | 1.24 | 1.406 | 2005 | |
| 3 | STW | 0.00 | | 14.86 | 1.022 | 4,800 | 1,200 | 1.3 | 1.24 | 1.406 | 2005 | |
| 4 | 6 | 10.97 | | 10.97 | 0.755 | 4,700 | 1,000 | 1.5 | 1.18 | 0.929 | 2005 | |
| 5 | 6 | 6.31 | | 6.31 | 0.434 | 3,400 | 800 | 2.0 | 1.18 | 0.591 | 2015 | |
| 6 | 7 | 0.00 | | 17.28 | 1.189 | 400 | 1,200 | 1.5 | 1.34 | 1.510 | 2005 | |
| 7 | 8 | 0.00 | | 17.28 | 1.189 | 1,700 | 1,100 | - | 1.26 | 1.197 | 2005 | Pump Main Pipe |
| 8 | STW | 0.00 | | 17.28 | 1.189 | 3,600 | 1,200 | 1.5 | 1.34 | 1.510 | 2005 | |

Note : Manning formular with roughness coefficient (0.013)

Unit design Quantity = $(836,200/86,400) / (194.35-52.20-1.46) = 0.0688 \text{ (m}^3/\text{sec/km}^2)$

*1 : Measured values

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Table 12.2.4.7 (2) Flow Calculation of Trunk Sewers for Firie Treatment Area in Harare

(Scenario-2)

| Sewer No. | Downstream Sewer No. | Area (km ²) | *1 | Accumulated Area (km ²) | Design Sewage Quantity, PWWF (m ³ /sec) | Sewer Length (m) | Design Sewers | | | Construction Time | Remarks | |
|-----------|----------------------|-------------------------|----|-------------------------------------|--|------------------|---------------|--------------------|------------------|-------------------|---------|----------------------------|
| | | | | | | | Diameter (mm) | Gradient (1/1,000) | Velocity (m/sec) | | | Flow (m ³ /sec) |
| 1 | 2 | 10.10 | | 10.10 | 0.623 | 9,200 | 1,000 | 1.5 | 1.18 | 0.929 | 2005 | |
| 2 | 3 | 4.76 | | 14.86 | 0.917 | 6,900 | 1,200 | 1.3 | 1.24 | 1.406 | 2005 | |
| 3 | STW | 0.00 | | 14.86 | 0.917 | 4,800 | 1,200 | 1.3 | 1.24 | 1.406 | 2005 | |
| 4 | 6 | 10.97 | | 10.97 | 0.677 | 4,700 | 1,000 | 1.5 | 1.18 | 0.929 | 2005 | |
| 5 | 6 | 6.31 | | 6.31 | 0.389 | 3,400 | 800 | 2.0 | 1.18 | 0.591 | 2015 | |
| 6 | 7 | 0.00 | | 17.28 | 1.066 | 400 | 1,200 | 1.3 | 1.24 | 1.406 | 2005 | |
| 7 | 8 | 0.00 | | 17.28 | 1.066 | 1,700 | 1,000 | - | 1.37 | 1.072 | 2005 | Pump Main Pipe |
| 8 | STW | 0.00 | | 17.28 | 1.066 | 3,600 | 1,200 | 1.3 | 1.24 | 1.406 | 2005 | |

Note : Manning formular with roughness coefficient (0.013)

Unit design Quantity = $(750,300/86,400) / (194.35-52.20-1.46) = 0.0617 \text{ (m}^3/\text{sec/km}^2)$

*1 : Measured values

Table 12.2.4.8 (1) Flow Calculation of Trunk Sewers for Harare South Treatment Area in Harare Expansion

(Scenario-1)

| Sewer No. | Downstream Sewer No. | Area (km ²) | *1 Accumulated Area (km ²) | Design Sewage Quantity (m ³ /sec) | Sewer Length (m) | Design Sewers | | | Construction Time | Remarks | |
|-----------|----------------------|-------------------------|--|--|------------------|---------------|--------------------|------------------|-------------------|---------|----------------------------|
| | | | | | | Diameter (mm) | Gradient (1/1,000) | Velocity (m/sec) | | | Flow (m ³ /sec) |
| 1 | 3 | 47.90 | 47.90 | 1.748 | 6,800 | 1,350 | 1.5 | 1.44 | 2,067 | 2005 | |
| 2 | 3 | 11.34 | 11.34 | 0.414 | 3,900 | 800 | 1.8 | 1.12 | 0.561 | 2005 | |
| 3 | 5 | 6.63 | 65.87 | 2.404 | 4,000 | 1,500 | 1.3 | 1.44 | 2,549 | 2005 | |
| 4 | 5 | 8.33 | 8.33 | 0.304 | 3,000 | 700 | 2.0 | 1.08 | 0.414 | 2005 | |
| 5 | STW | 13.30 | 87.50 | 3.194 | 2,800 | 1,800 | 1.0 | 1.43 | 3,635 | 2005 | |

Note : Manning formular with roughness coefficient (0.013)

Unit design Quantity = (276,300/86,400) / 87.50 = 0.0365 (m³/sec/km²)

*1 : Measured values

Table 12.2.4.8 (2) Flow Calculation of Trunk Sewers for Harare South Treatment Area in Harare Expansion

(Scenario-2)

| Sewer No. | Downstream Sewer No. | Area (km ²) | *1 Accumulated Area (km ²) | Design Sewage Quantity (m ³ /sec) | Sewer Length (m) | Design Sewers | | | Construction Time | Remarks | |
|-----------|----------------------|-------------------------|--|--|------------------|---------------|--------------------|------------------|-------------------|---------|----------------------------|
| | | | | | | Diameter (mm) | Gradient (1/1,000) | Velocity (m/sec) | | | Flow (m ³ /sec) |
| 1 | 3 | 47.90 | 47.90 | 0.901 | 6,800 | 1,100 | 1.5 | 1.26 | 1,197 | 2005 | |
| 2 | 3 | 11.34 | 11.34 | 0.213 | 3,900 | 600 | 2.5 | 1.09 | 0.307 | 2005 | |
| 3 | 5 | 6.63 | 65.87 | 1.238 | 4,000 | 1,200 | 1.5 | 1.34 | 1,510 | 2005 | |
| 4 | 5 | 8.33 | 8.33 | 0.157 | 3,000 | 600 | 2.0 | 0.97 | 0.275 | 2005 | |
| 5 | STW | 13.30 | 87.50 | 1.645 | 2,800 | 1,350 | 1.5 | 1.44 | 2,067 | 2005 | |

Note : Manning formular with roughness coefficient (0.013)

Unit design Quantity = (142,200/86,400) / 87.50 = 0.0188 (m³/sec/km²)

*1 : Measured values

Table 12.2.4.9 (1) Flow Calculation of Trunk Sewers for Harare East Treatment Area in Harare Expansion

(Scenario-1)

| Sewer No. | Downstream Sewer No. | Area (km ²) | *1 Accumulated Area (km ²) | Design Sewage Quantity (m ³ /sec) | Sewer Length (m) | Design Sewers | | | Construction Time | Remarks | |
|-----------|----------------------|-------------------------|--|--|------------------|---------------|--------------------|------------------|-------------------|---------|--|
| | | | | | | Diameter (mm) | Gradient (1/1,000) | Velocity (m/sec) | | | |
| 1 | 3 | 16.50 | 16.50 | 0.833 | 6,700 | 1,100 | 1.5 | 1.26 | 1.197 | 2015 | |
| 2 | 3 | 9.36 | 9.36 | 0.473 | 4,900 | 900 | 1.8 | 1.21 | 0.768 | 2005 | |
| 3 | STW | 0.00 | 25.86 | 1.306 | 400 | 1,350 | 1.2 | 1.29 | 1.849 | 2005 | |

Note : Manning formular with roughness coefficient (0.013)

Unit design Quantity = (112,900/86,400) / 25.86 = 0.0505 (m³/sec/km²)

*1 : Measured values

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Table 12.2.4.9 (2) Flow Calculation of Trunk Sewers for Harare East Treatment Area in Harare Expansion

(Scenario-2)

| Sewer No. | Downstream Sewer No. | Area (km ²) | *1 Accumulated Area (km ²) | Design Sewage Quantity (m ³ /sec) | Sewer Length (m) | Design Sewers | | | Construction Time | Remarks | |
|-----------|----------------------|-------------------------|--|--|------------------|---------------|--------------------|------------------|-------------------|---------|--|
| | | | | | | Diameter (mm) | Gradient (1/1,000) | Velocity (m/sec) | | | |
| 1 | 3 | 16.50 | 16.50 | 0.833 | 6,700 | 1,100 | 1.5 | 1.26 | 1.197 | 2015 | |
| 2 | 3 | 9.36 | 9.36 | 0.473 | 4,900 | 900 | 1.8 | 1.21 | 0.768 | 2005 | |
| 3 | STW | 0.00 | 25.86 | 1.306 | 400 | 1,350 | 1.2 | 1.29 | 1.849 | 2005 | |

Note : Manning formular with roughness coefficient (0.013)

Unit design Quantity = (112,900/86,400) / 25.86 = 0.0505 (m³/sec/km²)

*1 : Measured values

Table 12.2.4.10. (1) Flow Calculation of Trunk Sewers for Zengeza Treatment Area in Chitungwiza

(Scenario-1)

| Sewer No. | Downstream Sewer No. | Area (km ²) | *1 Area (km ²) | Accumulated Area (km ²) | Design Sewage Quantity, PWWF (m ³ /sec) | Sewer Length (m) | Design Sewers | | | Construction Time | Remarks | |
|-----------|----------------------|-------------------------|----------------------------|-------------------------------------|--|------------------|---------------|--------------------|------------------|-------------------|---------|----------------------------|
| | | | | | | | Diameter (mm) | Gradient (1/1,000) | Velocity (m/sec) | | | Flow (m ³ /sec) |
| 1 | 2 | 6.81 | 6.81 | 6.81 | 0.334 | 6,700 | 800 | 1.5 | 1.02 | 0.512 | 2000 | |
| 2 | 3 | 0.00 | 0.00 | 6.81 | 0.334 | 3,700 | 600 | - | 1.19 | 0.336 | 2000 | Pump Main Pipe |
| 3 | 6 | 0.00 | 0.00 | 6.81 | 0.334 | 3,200 | 800 | 1.5 | 1.02 | 0.512 | 2000 | |
| 4 | 5 | 3.00 | 3.00 | 3.00 | 0.147 | 2,200 | 450 | - | 0.93 | 0.148 | 2015 | Pump Main Pipe |
| 5 | 6 | 0.00 | 0.00 | 3.00 | 0.147 | 900 | 600 | 1.8 | 0.92 | 0.261 | 2015 | |
| 6 | STW | 0.00 | 0.00 | 9.81 | 0.482 | 500 | 900 | 1.5 | 1.10 | 0.701 | 2000 | |
| 7 | 10 | 3.66 | 3.66 | 3.66 | 0.180 | 6,100 | 600 | 1.8 | 0.92 | 0.261 | 2015 | |
| 8 | 10 | 3.17 | 3.17 | 3.17 | 0.156 | 5,900 | 600 | 1.8 | 0.92 | 0.261 | 2015 | |
| 9 | 10 | 5.67 | 5.67 | 5.67 | 0.278 | 3,900 | 700 | 1.8 | 1.02 | 0.393 | 2015 | |
| 10 | 11 | 0.00 | 0.00 | 12.50 | 0.614 | 300 | 1,000 | 1.5 | 1.18 | 0.929 | 2015 | |
| 11 | STW | 0.00 | 0.00 | 12.50 | 0.614 | 1,800 | 800 | - | 1.21 | 0.606 | 2015 | Pump Main Pipe |

Note : Manning formular with roughness coefficient (0.013)

Unit design Quantity = (210,500/86,400) / 49.61 = 0.0491 (m³/sec/km²)

*1 : Measured values

Table 12.2.4.10. (2) Flow Calculation of Trunk Sewers for Zengeza Treatment Area in Chitungwiza

(Scenario-2)

| Sewer No. | Downstream Sewer No. | Area (km ²) | *1 Accumulated Area (km ²) | Design Sewage Quantity, PWWF (m ³ /sec) | Sewer Length (m) | Design Sewers | | | Construction Time | Remarks | |
|-----------|----------------------|-------------------------|--|--|------------------|---------------|--------------------|------------------|-------------------|---------|----------------------------|
| | | | | | | Diameter (mm) | Gradient (1/1,000) | Velocity (m/sec) | | | Flow (m ³ /sec) |
| 1 | 2 | 6.81 | 6.81 | 0.513 | 6,700 | 900 | 1.5 | 1.10 | 0.701 | 2000 | |
| 2 | 3 | 0.00 | 6.81 | 0.513 | 3,700 | 800 | - | 1.02 | 0.512 | 2000 | Pump Main Pipe |
| 3 | 6 | 0.00 | 6.81 | 0.513 | 3,200 | 900 | 1.5 | 1.10 | 0.701 | 2000 | |
| 4 | 5 | 3.00 | 3.00 | 0.226 | 2,200 | 500 | - | 1.14 | 0.223 | 2015 | Pump Main Pipe |
| 5 | 6 | 0.00 | 3.00 | 0.226 | 900 | 700 | 1.8 | 1.02 | 0.393 | 2015 | |
| 6 | STW | 0.00 | 9.81 | 0.740 | 500 | 1,000 | 1.5 | 1.18 | 0.929 | 2000 | |
| 7 | 10 | 3.66 | 3.66 | 0.276 | 6,100 | 700 | 1.8 | 1.02 | 0.393 | 2015 | |
| 8 | 10 | 3.17 | 3.17 | 0.239 | 5,900 | 700 | 1.8 | 1.02 | 0.393 | 2015 | |
| 9 | 10 | 5.67 | 5.67 | 0.428 | 3,900 | 900 | 1.5 | 1.10 | 0.701 | 2015 | |
| 10 | 11 | 0.00 | 12.50 | 0.943 | 300 | 1,200 | 1.2 | 1.19 | 1.351 | 2015 | |
| 11 | STW | 0.00 | 12.50 | 0.943 | 1,800 | 1,000 | - | 1.22 | 0.959 | 2015 | Pump Main Pipe |

Note : Manning formular with roughness coefficient (0.013)

Unit design Quantity = (323,000/86,400) / 49.61 = 0.0754 (m³/sec/km²)

*1 : Measured values

Table 12.2.4.11. (I) Flow Calculation of Trunk Sewers for Norton Treatment Area in Norton

(Scenario-1)

| Sewer No. | Downstream Sewer No. | Area (km ²) | *1 Area (km ²) | Accumulated Area (km ²) | Design Sewage Quantity, PWWF (m ³ /sec) | Sewer Length (m) | Design Sewers | | | Construction Time | Remarks | |
|-----------|----------------------|-------------------------|----------------------------|-------------------------------------|--|------------------|---------------|--------------------|------------------|-------------------|---------|----------------------------|
| | | | | | | | Diameter (mm) | Gradient (1/1,000) | Velocity (m/sec) | | | Flow (m ³ /sec) |
| 1 | 8 | 18.18 | 18.18 | 18.18 | 0.514 | 6,400 | 900 | 1.5 | 1.10 | 0.701 | 2005 | |
| 2 | 3 | 3.17 | 3.17 | 3.17 | 0.090 | 1,600 | 350 | - | 0.96 | 0.092 | 2015 | Pump Main Pipe |
| 3 | 5 | 4.13 | 4.13 | 7.30 | 0.207 | 2,100 | 700 | 1.8 | 1.02 | 0.393 | 2015 | |
| 4 | 5 | 0.96 | 0.96 | 0.96 | 0.027 | 1,900 | 300 | 4.0 | 0.87 | 0.061 | 2005 | |
| 5 | 6 | 0.00 | 0.00 | 8.26 | 0.234 | 1,200 | 500 | - | 1.19 | 0.233 | 2005 | Pump Main Pipe |
| 6 | 8 | 0.00 | 0.00 | 8.26 | 0.234 | 1,700 | 700 | 1.8 | 1.02 | 0.393 | 2005 | |
| 7 | 8 | 2.79 | 2.79 | 2.79 | 0.079 | 2,600 | 450 | 3.0 | 0.98 | 0.156 | 2005 | |
| 8 | STW | 0.00 | 0.00 | 29.23 | 0.827 | 1,800 | 1,100 | 1.5 | 1.26 | 1.197 | 2005 | |
| 9 | 10 | 4.51 | 4.51 | 4.51 | 0.128 | 2,100 | 500 | 3.0 | 1.05 | 0.207 | 2015 | |
| 10 | STW | 7.19 | 7.19 | 11.70 | 0.531 | 4,900 | 800 | 1.8 | 1.12 | 0.561 | 2015 | |

Note : Manning formular with roughness coefficient (0.013)

Unit design Quantity = (123,900/86,400) / 50.63 = 0.0283 (m³/sec/km²)

*1 : Measured values

Table 12.2.4.11. (2) Flow Calculation of Trunk Sewers for Norton Treatment Area in Norton

(Scenario-2)

| Sewer No. | Downstream Sewer No. | Area (km ²) | *1 Accumulated Area (km ²) | Design Sewage Quantity, PWWF (m ³ /sec) | Sewer Length (m) | Design Sewers | | | Construction Time | Remarks | |
|-----------|----------------------|-------------------------|--|--|------------------|---------------|--------------------|------------------|-------------------|---------|----------------------------|
| | | | | | | Diameter (mm) | Gradient (1/1,000) | Velocity (m/sec) | | | Flow (m ³ /sec) |
| 1 | 8 | 18.18 | 18.18 | 0.331 | 6,400 | 800 | 1.8 | 1.12 | 0.561 | 2005 | |
| 2 | 3 | 3.17 | 3.17 | 0.058 | 1,600 | 300 | - | 0.82 | 0.058 | 2015 | Pump Main Pipe |
| 3 | 5 | 4.13 | 7.30 | 0.133 | 2,100 | 500 | 3.0 | 1.05 | 0.207 | 2015 | |
| 4 | 5 | 0.96 | 0.96 | 0.017 | 1,900 | 250 | 5.0 | 0.86 | 0.042 | 2005 | |
| 5 | 6 | 0.00 | 8.26 | 0.150 | 1,200 | 450 | - | 0.95 | 0.151 | 2005 | Pump Main Pipe |
| 6 | 8 | 0.00 | 8.26 | 0.150 | 1,700 | 600 | 2.0 | 0.97 | 0.275 | 2005 | |
| 7 | 8 | 2.79 | 2.79 | 0.051 | 2,600 | 400 | 3.0 | 0.91 | 0.114 | 2005 | |
| 8 | STW | 0.00 | 29.23 | 0.532 | 1,800 | 900 | 1.5 | 1.10 | 0.701 | 2005 | |
| 9 | 10 | 4.51 | 4.51 | 0.082 | 2,100 | 450 | 3.0 | 0.98 | 0.156 | 2015 | |
| 10 | STW | 7.19 | 11.70 | 0.213 | 4,900 | 600 | 2.5 | 1.09 | 0.307 | 2015 | |

Note : Manning formular with roughness coefficient (0.013)

Unit design Quantity = (79,400/86,400) / 50.63 = 0.0182 (m³/sec/km²)

*1 : Measured values

Table 12.2.4.12. (1) Flow Calculation of Trunk Sewers for Ruwa Treatment Area in Ruwa

(Scenario-1)

| Sewer No. | Downstream Sewer No. | Area (km ²) | *1 Accumulated Area (km ²) | Design Sewage Quantity, PWWF (m ³ /sec) | Sewer Length (m) | Design Sewers | | | Construction Time | Remarks | |
|-----------|----------------------|-------------------------|--|--|------------------|---------------|--------------------|------------------|-------------------|---------|----------------------------|
| | | | | | | Diameter (mm) | Gradient (1/1,000) | Velocity (m/sec) | | | Flow (m ³ /sec) |
| 1 | 2 | 1.50 | 1.50 | 0.046 | 1,800 | 250 | - | 0.94 | 0.046 | 2005 | Pump Main Pipe |
| 2 | 4 | 0.00 | 1.50 | 0.046 | 2,500 | 350 | 4.0 | 0.96 | 0.092 | 2005 | |
| 3 | 4 | 4.32 | 4.32 | 0.132 | 2,400 | 400 | - | 1.06 | 0.133 | 2005 | Pump Main Pipe |
| 4 | 10 | 0.00 | 5.82 | 0.178 | 700 | 600 | 2.5 | 1.09 | 0.307 | 2005 | |
| 5 | 6 | 0.99 | 0.99 | 0.030 | 1,600 | 200 | - | 0.96 | 0.030 | 2005 | Pump Main Pipe |
| 6 | 9 | 4.49 | 5.48 | 0.168 | 2,700 | 600 | 2.5 | 1.09 | 0.307 | 2005 | |
| 7 | 9 | 3.44 | 3.44 | 0.105 | 3,300 | 450 | 4.0 | 1.13 | 0.180 | 2005 | |
| 8 | 9 | 2.60 | 2.60 | 0.080 | 2,800 | 450 | 3.5 | 1.06 | 0.169 | 2005 | |
| 9 | 10 | 0.00 | 11.52 | 0.353 | 1,500 | 800 | 2.0 | 1.18 | 0.591 | 2005 | |
| 10 | 11 | 1.11 | 18.45 | 0.565 | 1,300 | 1,000 | 1.8 | 1.30 | 1.016 | 2005 | |
| 11 | STW | 0.00 | 18.45 | 0.565 | 2,200 | 800 | - | 1.12 | 0.560 | 2005 | Pump Main Pipe |

Note : Manning formular with roughness coefficient (0.013)

Unit design Quantity = (68,900/86,400) / 26.10 = 0.0306 (m³/sec/km²)

*1 : Measured values

Table 12.2.4.12. (2) Flow Calculation of Trunk Sewers for Ruwa Treatment Area in Ruwa

(Scenario-2)

| Sewer No. | Downstream Sewer No. | Area (km ²) | *1 | Accumulated Area (km ²) | Design Sewage Quantity, PWWF (m ³ /sec) | Sewer Length (m) | Design Sewers | | | Construction Time | Remarks |
|-----------|----------------------|-------------------------|----|-------------------------------------|--|------------------|---------------|--------------------|------------------|-------------------|----------------|
| | | | | | | | Diameter (mm) | Gradient (1/1,000) | Velocity (m/sec) | | |
| 1 | 2 | 1.50 | | 1.50 | 0.017 | 1,800 | 150 | - | 0.94 | 2005 | Pump Main Pipe |
| 2 | 4 | 0.00 | | 1.50 | 0.017 | 2,500 | 200 | 10.0 | 1.04 | 2005 | |
| 3 | 4 | 4.32 | | 4.32 | 0.049 | 2,400 | 250 | - | 1.00 | 2005 | Pump Main Pipe |
| 4 | 10 | 0.00 | | 5.82 | 0.066 | 700 | 350 | 5.5 | 1.12 | 2005 | |
| 5 | 6 | 0.99 | | 0.99 | 0.011 | 1,600 | 150 | - | 0.64 | 2005 | Pump Main Pipe |
| 6 | 9 | 4.49 | | 5.48 | 0.062 | 2,700 | 350 | 5.5 | 1.12 | 2005 | |
| 7 | 9 | 3.44 | | 3.44 | 0.039 | 3,300 | 300 | 6.0 | 1.06 | 2005 | |
| 8 | 9 | 2.60 | | 2.60 | 0.029 | 2,800 | 300 | 4.0 | 0.86 | 2005 | |
| 9 | 10 | 0.00 | | 11.52 | 0.130 | 1,500 | 500 | 3.0 | 1.05 | 2005 | |
| 10 | 11 | 1.11 | | 18.45 | 0.208 | 1,300 | 600 | 2.5 | 1.09 | 2005 | |
| 11 | STW | 0.00 | | 18.45 | 0.208 | 2,200 | 500 | - | 1.05 | 2005 | Pump Main Pipe |

Note : Manning formular with roughness coefficient (0.013)

Unit design Quantity = (25,500/86,400) / 26.10 = 0.0113 (m³/sec/km²)

*1 : Measured values

3. Capacity Calculation of Proposed Pump Station

Table 12.2.4.13 (I) Capacity Calculation of Pump Station in Crowborough Treatment Area
(Scenario-1)

(1) Design Sewage Quantity

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------|----------|
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.423 |
| | Q2 | m ³ /min | Q1 x 60 | 25.38 |

(2) Grit Chamber and Screen

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.423 |
| | Q2 | m ³ /day | Q1 x 86,400 | 36,547 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q2 / WSL | 20.30 |
| Basin Number | BN | basin | - | 2 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q1 / (V x H) | 2.82 |
| | W2 | m | - | 3.00 |
| Length | L1 | m | RSA / W2 | 6.77 |
| | L2 | m | - | 7.00 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 1.50 |
| Length | L2 | m | - | 7.00 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 2 |

(3) Capacity Calculation of Pump Equipment

| Item | Symbol | Unit | Calculation | Adoption |
|--------------------------|--------|---------------------|--------------------------------|----------|
| Design Sewage Quantity | Q1 | m ³ /day | Peak Wet Weather Flow | 36,547 |
| | Q2 | m ³ /min | Q1 / 1,440 | 25.38 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 5 |
| Pump Discharge per Unit | DU1 | m ³ /min | Q2 / (PU - 1) | 6.35 |
| | DU2 | m ³ /min | - | 6.40 |
| Required Pump Diameter | D1 | mm | 146 x (DU2 / V) ^{1/2} | 234 |
| | D2 | mm | - | 250 |
| Required Pump Total Head | TH | m | assumption | 20.00 |
| Required Pump Power | PP1 | kw | (0.163 x DU2 x TH / 0.7) x 1. | 34.28 |
| | PP2 | kw | - | 37 |
| (Dimension) | | | | |
| Diameter | D2 | mm | - | 250 |
| Pump Discharge per Unit | DU2 | m ³ /min | - | 6.40 |
| Pump Total Head | TH | m | - | 20.00 |
| Pump Power | PP2 | kw | - | 37 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 5 |

(4) Construction Time : 2005

Table 12.2.4.13 (2) Capacity Calculation of Pump Station in Crowborough Treatment Area (Scenario-2)

(1) Design Sewage Quantity

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------|----------|
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.293 |
| | Q2 | m ³ /min | Q1 x 60 | 17.58 |

(2) Grit Chamber and Screen

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.293 |
| | Q2 | m ³ /day | Q1 x 86,400 | 25,315 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q2 / WSL | 14.06 |
| Basin Number | BN | basin | - | 2 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q1 / (V x H) | 1.95 |
| | Therefore W2 | m | - | 2.00 |
| Length | L1 | m | RSA / W2 | 7.03 |
| | Therefore L2 | m | - | 7.00 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 1.00 |
| Length | L2 | m | - | 7.00 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 2 |

(3) Capacity Calculation of Pump Equipment

| Item | Symbol | Unit | Calculation | Adoption |
|--------------------------|---------------|---------------------|---|----------|
| Design Sewage Quantity | Q1 | m ³ /day | Peak Wet Weather Flow | 25,315 |
| | Q2 | m ³ /min | Q1 / 1,440 | 17.58 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 4 |
| Pump Discharge per Unit | DU1 | m ³ /min | Q2 / (PU - 1) | 5.86 |
| | Therefore DU2 | m ³ /min | - | 6.00 |
| Required Pump Diameter | D1 | mm | $146 \times (DU2 / V)^{1/2}$ | 226 |
| | Therefore D2 | mm | - | 250 |
| Required Pump Total Head | TH | m | assumption | 20.00 |
| Required Pump Power | PP1 | kw | $(0.163 \times DU2 \times TH / 0.7) \times 1$ | 32.13 |
| | Therefore PP2 | kw | - | 37 |
| (Dimension) | | | | |
| Diameter | D2 | mm | - | 250 |
| Pump Discharge per Unit | DU2 | m ³ /min | - | 6.00 |
| Pump Total Head | TH | m | - | 20.00 |
| Pump Power | PP2 | kw | - | 37 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 4 |

(4) Construction Time : 2005

Table 12.2.4.14 (1) Capacity Calculation of Pump Station in Firlle Treatment Area

(Scenario-1)

(1) Design Sewage Quantity

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------|----------|
| Design Sewage Quantity | Q1 | m ³ /sec | - | 1,189 |
| | Q2 | m ³ /min | Q1 x 60 | 71.34 |

(2) Grit Chamber and Screen

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /sec | - | 1,189 |
| | Q2 | m ³ /day | Q1 x 86,400 | 102,730 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q2 / WSL | 57.07 |
| Basin Number | BN | basin | - | 6 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q1 / (V x H) | 7.93 |
| | Therefore W2 | m | - | 8.00 |
| Length | L1 | m | RSA / W2 | 7.13 |
| | Therefore L2 | m | - | 7.50 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 1.33 |
| Length | L2 | m | - | 7.50 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 6 |

(3) Capacity Calculation of Pump Equipment

| Item | Symbol | Unit | Calculation | Adoption |
|--------------------------|---------------|---------------------|--|----------|
| Design Sewage Quantity | Q1 | m ³ /day | Peak Wet Weather Flow | 102,730 |
| | Q2 | m ³ /min | Q1 / 1,440 | 71.34 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 6 |
| Pump Discharge per Unit | DU1 | m ³ /min | Q2 / (PU - 1) | 14.27 |
| | Therefore DU2 | m ³ /min | - | 14.30 |
| Required Pump Diameter | D1 | mm | $146 \times (DU2 / V)^{1/2}$ | 349 |
| | Therefore D2 | mm | - | 350 |
| Required Pump Total Head | TH | m | assumption | 30.00 |
| Required Pump Power | PP1 | kw | $(0.163 \times DU2 \times TH / 0.7) \times 1.$ | 114.88 |
| | Therefore PP2 | kw | - | 110 |
| (Dimension) | | | | |
| Diameter | D2 | mm | - | 350 |
| Pump Discharge per Unit | DU2 | m ³ /min | - | 14.30 |
| Pump Total Head | TH | m | - | 30.00 |
| Pump Power | PP2 | kw | - | 110 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 6 |

- (4) Construction Time : 2005 ; Pump equipment = 4 units
 2015 ; Pump equipment = 2 units

Table 12.2.4.14 (2) Capacity Calculation of Pump Station in Firtle Treatment Area

(Scenario-2)

(1) Design Sewage Quantity

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------|----------|
| Design Sewage Quantity | Q1 | m ³ /sec | - | 1,066 |
| | Q2 | m ³ /min | Q1 x 60 | 63.96 |

(2) Grit Chamber and Screen

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | - |
| Design Sewage Quantity | Q1 | m ³ /sec | - | 1,066 |
| | Q2 | m ³ /day | Q1 x 86,400 | 92,102 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q2 / WSL | 51.17 |
| Basin Number | BN | basin | - | 6 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q1 / (V x H) | 7.11 |
| | W2 | m | - | 7.20 |
| Length | L1 | m | RSA / W2 | 7.11 |
| | L2 | m | - | 7.00 |
| Screen Type | - | - | Manual Removal Type Bar Screen | - |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 1.20 |
| Length | L2 | m | - | 7.00 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 6 |

(3) Capacity Calculation of Pump Equipment

| Item | Symbol | Unit | Calculation | Adoption |
|--------------------------|--------|---------------------|--|----------|
| Design Sewage Quantity | Q1 | m ³ /day | Peak Wet Weather Flow | 92,102 |
| | Q2 | m ³ /min | Q1 / 1,440 | 63.96 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 6 |
| Pump Discharge per Unit | DU1 | m ³ /min | Q2 / (PU - 1) | 12.79 |
| | DU2 | m ³ /min | - | 12.80 |
| Required Pump Diameter | D1 | mm | $146 \times (DU2 / V)^{1/2}$ | 330 |
| | D2 | mm | - | 350 |
| Required Pump Total Head | TH | m | assumption | 30.00 |
| Required Pump Power | PP1 | kw | $(0.163 \times DU2 \times TH / 0.7) \times 1.$ | 102.83 |
| | PP2 | kw | - | 110 |
| (Dimension) | | | | |
| Diameter | D2 | mm | - | 350 |
| Pump Discharge per Unit | DU2 | m ³ /min | - | 12.80 |
| Pump Total Head | TH | m | - | 30.00 |
| Pump Power | PP2 | kw | - | 110 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 6 |

(4) Construction Time :
 2005 ; Pump equipment = 4 units
 2015 ; Pump equipment = 2 units

Table 12.2.4.15 (1) Capacity Calculation of Pump Station In Harare South Treatment Area
(Scenario-1)

(1) Design Sewage Quantity

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------|----------|
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.493 |
| | Q2 | m ³ /min | Q1 x 60 | 29.58 |

$$Q = 13.5 \text{ km}^2 \times 0.0365 \text{ m}^3/\text{sec}/\text{km}^2 = 0.493 \text{ m}^3/\text{sec}$$

(2) Grit Chamber and Screen

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.493 |
| | Q2 | m ³ /day | Q1 x 86,400 | 42,595 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q2 / WSL | 23.66 |
| Basin Number | BN | basin | - | 3 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q1 / (V x H) | 3.29 |
| | W2 | m | - | 3.30 |
| Length | L1 | m | RSA / W2 | 7.17 |
| | L2 | m | - | 7.50 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 1.10 |
| Length | L2 | m | - | 7.50 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 3 |

(3) Capacity Calculation of Pump Equipment

| Item | Symbol | Unit | Calculation | Adoption |
|--------------------------|--------|---------------------|---|----------|
| Design Sewage Quantity | Q1 | m ³ /day | Peak Wet Weather Flow | 42,595 |
| | Q2 | m ³ /min | Q1 / 1,440 | 29.58 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 5 |
| Pump Discharge per Unit | DU1 | m ³ /min | Q2 / (PU - 1) | 7.40 |
| | DU2 | m ³ /min | - | 7.50 |
| Required Pump Diameter | D1 | mm | $146 \times (DU2 / V)^{1/2}$ | 253 |
| | D2 | mm | - | 250 |
| Required Pump Total Head | TH | m | assumption | 20.00 |
| Required Pump Power | PP1 | kw | $(0.163 \times DU2 \times TH / 0.7) \times 1.1$ | 40.17 |
| | PP2 | kw | - | 37 |
| (Dimension) | | | | |
| Diameter | D2 | mm | - | 250 |
| Pump Discharge per Unit | DU2 | m ³ /min | - | 7.50 |
| Pump Total Head | TH | m | - | 20.00 |
| Pump Power | PP2 | kw | - | 37 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 5 |

(4) Construction Time : 2005

Table 12.2.4.15 (2) Capacity Calculation of Pump Station in Harare South Treatment Area
(Scenario-2)

(1) Design Sewage Quantity

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------|----------|
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.254 |
| | Q2 | m ³ /min | Q1 x 60 | 15.24 |

$$Q = 13.5 \text{ km}^2 \times 0.0188 \text{ m}^3/\text{sec}/\text{km}^2 = 0.254 \text{ m}^3/\text{sec}$$

(2) Grit Chamber and Screen

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.254 |
| | Q2 | m ³ /day | Q1 x 86,400 | 21,946 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q2 / WSL | 12.19 |
| Basin Number | BN | basin | - | 2 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q1 / (V x H) | 1.69 |
| Therefore | W2 | m | - | 1.80 |
| Length | L1 | m | RSA / W2 | 6.77 |
| Therefore | L2 | m | - | 7.00 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 0.90 |
| Length | L2 | m | - | 7.00 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 2 |

(3) Capacity Calculation of Pump Equipment

| Item | Symbol | Unit | Calculation | Adoption |
|--------------------------|--------|---------------------|---|----------|
| Design Sewage Quantity | Q1 | m ³ /day | Peak Wet Weather Flow | 21,946 |
| | Q2 | m ³ /min | Q1 / 1,440 | 15.24 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 5 |
| Pump Discharge per Unit | DU1 | m ³ /min | Q2 / (PU - 1) | 3.81 |
| | DU2 | m ³ /min | - | 4.00 |
| Required Pump Diameter | D1 | mm | $146 \times (DU2 / V)^{1/2}$ | 185 |
| | D2 | mm | - | 200 |
| Required Pump Total Head | TH | m | assumption | 20.00 |
| Required Pump Power | PP1 | kw | $(0.163 \times DU2 \times TH / 0.7) \times 1.1$ | 21.42 |
| | PP2 | kw | - | 22 |
| (Dimension) | | | | |
| Diameter | D2 | mm | - | 200 |
| Pump Discharge per Unit | DU2 | m ³ /min | - | 4.00 |
| Pump Total Head | TH | m | - | 20.00 |
| Pump Power | PP2 | kw | - | 22 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 5 |

(4) Construction Time : 2005

Table 12.2.4.16 (1) Capacity Calculation of PI Pump Station in Zengeza Treatment Area

(Scenario-1)

(1) Design Sewage Quantity

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------|----------|
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.334 |
| | Q2 | m ³ /min | Q1 x 60 | 20.04 |

(2) Grit Chamber and Screen

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.334 |
| | Q2 | m ³ /day | Q1 x 86,400 | 28,858 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q2 / WSL | 16.03 |
| Basin Number | BN | basin | - | 2 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q1 / (V x H) | 2.23 |
| Therefore | W2 | m | - | 2.20 |
| Length | L1 | m | RSA / W2 | 7.29 |
| Therefore | L2 | m | - | 7.50 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 1.10 |
| Length | L2 | m | - | 7.50 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 2 |

(3) Capacity Calculation of Pump Equipment

| Item | Symbol | Unit | Calculation | Adoption |
|--------------------------|--------|---------------------|--------------------------------|----------|
| Design Sewage Quantity | Q1 | m ³ /day | Peak Wet Weather Flow | 28,858 |
| | Q2 | m ³ /min | Q1 / 1,440 | 20.04 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 5 |
| Pump Discharge per Unit | DU1 | m ³ /min | Q2 / (PU - 1) | 5.01 |
| | DU2 | m ³ /min | - | 5.00 |
| Required Pump Diameter | D1 | mm | 146 x (DU2 / V) ^{1/2} | 206 |
| | D2 | mm | - | 200 |
| Required Pump Total Head | TH | m | assumption | 40.00 |
| Required Pump Power | PP1 | kw | (0.163 x DU2 x TH / 0.7) x 1.1 | 53.56 |
| | PP2 | kw | - | 55 |
| (Dimension) | | | | |
| Diameter | D2 | mm | - | 200 |
| Pump Discharge per Unit | DU2 | m ³ /min | - | 5.00 |
| Pump Total Head | TH | m | - | 40.00 |
| Pump Power | PP2 | kw | - | 55 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 5 |

(4) Construction Time : 2000

Table 12.2.4.16 (2) Capacity Calculation of PI Pump Station in Zengeza Treatment Area (Scenario-2)

(1) Design Sewage Quantity

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------|----------|
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.513 |
| | Q2 | m ³ /min | Q1 x 60 | 30.78 |

(2) Grit Chamber and Screen

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.513 |
| | Q2 | m ³ /day | Q1 x 86,400 | 44,323 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q2 / WSL | 24.62 |
| Basin Number | BN | basin | - | 3 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q1 / (V x H) | 3.42 |
| Therefore | W2 | m | - | 3.50 |
| Length | L1 | m | RSA / W2 | 7.04 |
| Therefore | L2 | m | - | 7.00 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 1.17 |
| Length | L2 | m | - | 7.00 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 3 |

(3) Capacity Calculation of Pump Equipment

| Item | Symbol | Unit | Calculation | Adoption |
|--------------------------|--------|---------------------|--------------------------------|----------|
| Design Sewage Quantity | Q1 | m ³ /day | Peak Wet Weather Flow | 44,323 |
| | Q2 | m ³ /min | Q1 / 1,440 | 30.78 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 6 |
| Pump Discharge per Unit | DU1 | m ³ /min | Q2 / (PU - 1) | 6.16 |
| Therefore | DU2 | m ³ /min | - | 6.20 |
| Required Pump Diameter | D1 | mm | 146 x (DU2 / V) ^{1/2} | 230 |
| Therefore | D2 | mm | - | 250 |
| Required Pump Total Head | TH | m | assumption | 40.00 |
| Required Pump Power | PP1 | kw | (0.163 x DU2 x TH / 0.7) x 1.1 | 66.41 |
| Therefore | PP2 | kw | - | 75 |
| (Dimension) | | | | |
| Diameter | D2 | mm | - | 250 |
| Pump Discharge per Unit | DU2 | m ³ /min | - | 6.20 |
| Pump Total Head | TH | m | - | 40.00 |
| Pump Power | PP2 | kw | - | 75 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 6 |

(4) Construction Time : 2000

Table 12.2.4.17 (1) Capacity Calculation of P2 Pump Station in Zengeza Treatment Area

(Scenario-1)

(1) Design Sewage Quantity

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------|----------|
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.147 |
| | Q2 | m ³ /min | Q1 x 60 | 8.82 |

(2) Grit Chamber and Screen

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.147 |
| | Q2 | m ³ /day | Q1 x 86,400 | 12,701 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q2 / WSL | 7.06 |
| Basin Number | BN | basin | - | 2 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q1 / (V x H) | 0.98 |
| Therefore | W2 | m | - | 1.00 |
| Length | L1 | m | RSA / W2 | 7.06 |
| Therefore | L2 | m | - | 7.00 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 0.50 |
| Length | L2 | m | - | 7.00 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 2 |

(3) Capacity Calculation of Pump Equipment

| Item | Symbol | Unit | Calculation | Adoption |
|--------------------------|--------|---------------------|--------------------------------|----------|
| Design Sewage Quantity | Q1 | m ³ /day | Peak Wet Weather Flow | 12,701 |
| | Q2 | m ³ /min | Q1 / 1,440 | 8.82 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 4 |
| Pump Discharge per Unit | DU1 | m ³ /min | Q2 / (PU - 1) | 2.94 |
| | DU2 | m ³ /min | - | 3.00 |
| Required Pump Diameter | D1 | mm | 146 x (DU2 / V) ^{1/2} | 160 |
| | D2 | mm | - | 150 |
| Required Pump Total Head | TH | m | assumption | 25.00 |
| Required Pump Power | PP1 | kw | (0.163 x DU2 x TH / 0.7) x 1. | 20.08 |
| | PP2 | kw | - | 22 |
| (Dimension) | | | | |
| Diameter | D2 | mm | - | 150 |
| Pump Discharge per Unit | DU2 | m ³ /min | - | 3.00 |
| Pump Total Head | TH | m | - | 25.00 |
| Pump Power | PP2 | kw | - | 22 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 4 |

(4) Construction Time : 2015

Table 12.2.4.17 (2) Capacity Calculation of P2 Pump Station in Zengeza Treatment Area (Scenario-2)

(1) Design Sewage Quantity

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------|----------|
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.226 |
| | Q2 | m ³ /min | Q1 x 60 | 13.56 |

(2) Grit Chamber and Screen

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.226 |
| | Q2 | m ³ /day | Q1 x 86,400 | 19,526 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q2 / WSL | 10.85 |
| Basin Number | BN | basin | - | 2 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q1 / (V x H) | 1.51 |
| Therefore | W2 | m | - | 1.60 |
| Length | L1 | m | RSA / W2 | 6.78 |
| Therefore | L2 | m | - | 7.00 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 0.80 |
| Length | L2 | m | - | 7.00 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 2 |

(3) Capacity Calculation of Pump Equipment

| Item | Symbol | Unit | Calculation | Adoption |
|--------------------------|--------|---------------------|--------------------------------|----------|
| Design Sewage Quantity | Q1 | m ³ /day | Peak Wet Weather Flow | 19,526 |
| | Q2 | m ³ /min | Q1 / 1,440 | 13.56 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 4 |
| Pump Discharge per Unit | DU1 | m ³ /min | Q2 / (PU - 1) | 4.52 |
| | DU2 | m ³ /min | - | 4.50 |
| Required Pump Diameter | D1 | mm | 146 x (DU2 / V) ^{1/2} | 196 |
| | D2 | mm | - | 200 |
| Required Pump Total Head | TH | m | assumption | 25.00 |
| Required Pump Power | PP1 | kw | (0.163 x DU2 x TH / 0.7) x 1. | 30.13 |
| | PP2 | kw | - | 30 |
| (Dimension) | | | | |
| Diameter | D2 | mm | - | 200 |
| Pump Discharge per Unit | DU2 | m ³ /min | - | 4.50 |
| Pump Total Head | TH | m | - | 25.00 |
| Pump Power | PP2 | kw | - | 30 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 4 |

(4) Construction Time : 2015

Table 12.2.4.18 (1) Capacity Calculation of P3 Pump Station in Zengeza Treatment Area (Scenario-1)

(1) Design Sewage Quantity

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------|----------|
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.614 |
| | Q2 | m ³ /min | Q1 x 60 | 36.84 |

(2) Grit Chamber and Screen

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.614 |
| | Q2 | m ³ /day | Q1 x 86,400 | 53,050 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q2 / WSL | 29.47 |
| Basin Number | BN | basin | - | 3 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q1 / (V x H) | 4.09 |
| | W2 | m | - | 4.20 |
| Length | L1 | m | RSA / W2 | 7.02 |
| | L2 | m | - | 7.00 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 1.40 |
| Length | L2 | m | - | 7.00 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 3 |

(3) Capacity Calculation of Pump Equipment

| Item | Symbol | Unit | Calculation | Adoption |
|--------------------------|--------|---------------------|--|----------|
| Design Sewage Quantity | Q1 | m ³ /day | Peak Wet Weather Flow | 53,050 |
| | Q2 | m ³ /min | Q1 / 1,440 | 36.84 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 6 |
| Pump Discharge per Unit | DU1 | m ³ /min | Q2 / (PU - 1) | 7.37 |
| | DU2 | m ³ /min | - | 7.40 |
| Required Pump Diameter | D1 | mm | $146 \times (DU2 / V)^{1/2}$ | 251 |
| | D2 | mm | - | 250 |
| Required Pump Total Head | TH | m | assumption | 35.00 |
| Required Pump Power | PP1 | kw | $(0.163 \times DU2 \times TH / 0.7) \times 1.$ | 69.36 |
| | PP2 | kw | - | 75 |
| (Dimension) | | | | |
| Diameter | D2 | mm | - | 250 |
| Pump Discharge per Unit | DU2 | m ³ /min | - | 7.40 |
| Pump Total Head | TH | m | - | 35.00 |
| Pump Power | PP2 | kw | - | 75 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 6 |

(4) Construction Time : 2015

Table 12.2.4.18 (2) Capacity Calculation of P3 Pump Station in Zengeza Treatment Area

(Scenario-2)

(1) Design Sewage Quantity

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------|----------|
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.943 |
| | Q2 | m ³ /min | Q1 x 60 | 56.58 |

(2) Grit Chamber and Screen

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.943 |
| | Q2 | m ³ /day | Q1 x 86,400 | 81,475 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q2 / WSL | 45.26 |
| Basin Number | BN | basin | - | 6 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q1 / (V x H) | 6.29 |
| | Therefore W2 | m | - | 6.30 |
| Length | L1 | m | RSA / W2 | 7.18 |
| | Therefore L2 | m | - | 7.50 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 1.05 |
| Length | L2 | m | - | 7.50 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 6 |

(3) Capacity Calculation of Pump Equipment

| Item | Symbol | Unit | Calculation | Adoption |
|--------------------------|---------------|---------------------|---|----------|
| Design Sewage Quantity | Q1 | m ³ /day | Peak Wet Weather Flow | 81,475 |
| | Q2 | m ³ /min | Q1 / 1,440 | 56.58 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 6 |
| Pump Discharge per Unit | DU1 | m ³ /min | Q2 / (PU - 1) | 11.32 |
| | Therefore DU2 | m ³ /min | - | 11.40 |
| Required Pump Diameter | D1 | mm | $146 \times (DU2 / V)^{1/2}$ | 312 |
| | Therefore D2 | mm | - | 300 |
| Required Pump Total Head | TH | m | assumption | 35.00 |
| Required Pump Power | PP1 | kw | $(0.163 \times DU2 \times TH / 0.7) \times 1$ | 106.85 |
| | Therefore PP2 | kw | - | 110 |
| (Dimension) | | | | |
| Diameter | D2 | mm | - | 300 |
| Pump Discharge per Unit | DU2 | m ³ /min | - | 11.40 |
| Pump Total Head | TH | m | - | 35.00 |
| Pump Power | PP2 | kw | - | 110 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 6 |

(4) Construction Time : 2015

Table 12.2.4.19 (1) Capacity Calculation of P1 Pump Station in Norton Treatment Area (Scenario-1)

(1) Design Sewage Quantity

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------|----------|
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.090 |
| | Q2 | m ³ /min | Q1 x 60 | 5.4 |

(2) Grit Chamber and Screen

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.090 |
| | Q2 | m ³ /day | Q1 x 86,400 | 7,776 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q2 / WSL | 4.32 |
| Basin Number | BN | basin | - | 2 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q1 / (V x H) | 0.60 |
| | W2 | m | - | 1.00 |
| Length | L1 | m | RSA / W2 | 4.32 |
| | L2 | m | - | 4.50 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 0.50 |
| Length | L2 | m | - | 4.50 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 2 |

(3) Capacity Calculation of Pump Equipment

| Item | Symbol | Unit | Calculation | Adoption |
|--------------------------|--------|---------------------|--------------------------------|----------|
| Design Sewage Quantity | Q1 | m ³ /day | Peak Wet Weather Flow | 7,776 |
| | Q2 | m ³ /min | Q1 / 1,440 | 5.40 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 3 |
| Pump Discharge per Unit | DU1 | m ³ /min | Q2 / (PU - 1) | 2.70 |
| | DU2 | m ³ /min | - | 2.70 |
| Required Pump Diameter | D1 | mm | 146 x (DU2 / V) ^{1/2} | 152 |
| | D2 | mm | - | 150 |
| Required Pump Total Head | TH | m | assumption | 15.00 |
| Required Pump Power | PP1 | kw | (0.163 x DU2 x TH / 0.7) x 1. | 10.85 |
| | PP2 | kw | - | 11 |
| (Dimension) | | | | |
| Diameter | D2 | mm | - | 150 |
| Pump Discharge per Unit | DU2 | m ³ /min | - | 2.70 |
| Pump Total Head | TH | m | - | 15.00 |
| Pump Power | PP2 | kw | - | 11 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 3 |

(4) Construction Time : 2015

Table 12.2.4.19 (2) Capacity Calculation of P1 Pump Station in Norton Treatment Area

(Scenario-2)

(1) Design Sewage Quantity

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------|----------|
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.058 |
| | Q2 | m ³ /min | Q1 x 60 | 3.48 |

(2) Grit Chamber and Screen

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.058 |
| | Q2 | m ³ /day | Q1 x 86,400 | 5,011 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q2 / WSL | 2.78 |
| Basin Number | BN | basin | - | 2 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q1 / (V x H) | 0.39 |
| Therefore | W2 | m | - | 1.00 |
| Length | L1 | m | RSA / W2 | 2.78 |
| Therefore | L2 | m | - | 3.00 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 0.50 |
| Length | L2 | m | - | 3.00 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 2 |

(3) Capacity Calculation of Pump Equipment

| Item | Symbol | Unit | Calculation | Adoption |
|--------------------------|--------|---------------------|--------------------------------|----------|
| Design Sewage Quantity | Q1 | m ³ /day | Peak Wet Weather Flow | 5,011 |
| | Q2 | m ³ /min | Q1 / 1,440 | 3.48 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 3 |
| Pump Discharge per Unit | DU1 | m ³ /min | Q2 / (PU - 1) | 1.74 |
| | DU2 | m ³ /min | - | 1.80 |
| Required Pump Diameter | D1 | mm | 146 x (DU2 / V) ^{1/2} | 124 |
| | D2 | mm | - | 100 |
| Required Pump Total Head | TH | m | assumption | 15.00 |
| Required Pump Power | PP1 | kw | (0.163 x DU2 x TH / 0.7) x 1. | 7.23 |
| | PP2 | kw | - | 8 |
| (Dimension) | | | | |
| Diameter | D2 | mm | - | 100 |
| Pump Discharge per Unit | DU2 | m ³ /min | - | 1.80 |
| Pump Total Head | TH | m | - | 15.00 |
| Pump Power | PP2 | kw | - | 8 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 3 |

(4) Construction Time : 2015

Table 12.2.4.20 (1) Capacity Calculation of P2 Pump Station in Norton Treatment Area

(Scenario-1)

(1) Design Sewage Quantity

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------|----------|
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.234 |
| | Q2 | m ³ /min | Q1 x 60 | 14.04 |

(2) Grit Chamber and Screen

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.234 |
| | Q2 | m ³ /day | Q1 x 86,400 | 20,218 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q2 / WSL | 11.23 |
| Basin Number | BN | basin | - | 2 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q1 / (V x H) | 1.56 |
| | W2 | m | - | 1.60 |
| Length | L1 | m | RSA / W2 | 7.02 |
| | L2 | m | - | 7.00 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 0.80 |
| Length | L2 | m | - | 7.00 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 2 |

(3) Capacity Calculation of Pump Equipment

| Item | Symbol | Unit | Calculation | Adoption |
|--------------------------|--------|---------------------|--------------------------------|----------|
| Design Sewage Quantity | Q1 | m ³ /day | Peak Wet Weather Flow | 20,218 |
| | Q2 | m ³ /min | Q1 / 1,440 | 14.04 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 4 |
| Pump Discharge per Unit | DU1 | m ³ /min | Q2 / (PU - 1) | 4.68 |
| | DU2 | m ³ /min | - | 4.70 |
| Required Pump Diameter | D1 | mm | 146 x (DU2 / V) ^{1/2} | 200 |
| | D2 | mm | - | 200 |
| Required Pump Total Head | TH | m | assumption | 25.00 |
| Required Pump Power | PP1 | kw | (0.163 x DU2 x TH / 0.7) x 1. | 31.46 |
| | PP2 | kw | - | 37 |
| (Dimension) | | | | |
| Diameter | D2 | mm | - | 200 |
| Pump Discharge per Unit | DU2 | m ³ /min | - | 4.70 |
| Pump Total Head | TH | m | - | 25.00 |
| Pump Power | PP2 | kw | - | 37 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 4 |

(4) Construction Time : 2005 ; Pump equipment = 2 units
 2015 ; Pump equipment = 2 units

Table 12.2.4.20 (2) Capacity Calculation of P2 Pump Station in Norton Treatment Area (Scenario-2)

(1) Design Sewage Quantity

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------|----------|
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.150 |
| | Q2 | m ³ /min | Q1 x 60 | 9.00 |

(2) Grit Chamber and Screen

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.150 |
| | Q2 | m ³ /day | Q1 x 86,400 | 12,960 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q2 / WSL | 7.20 |
| Basin Number | BN | basin | - | 2 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q1 / (V x H) | 1.00 |
| | Therefore W2 | m | - | 1.00 |
| Length | L1 | m | RSA / W2 | 7.20 |
| | Therefore L2 | m | - | 7.50 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 0.50 |
| Length | L2 | m | - | 7.50 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 2 |

(3) Capacity Calculation of Pump Equipment

| Item | Symbol | Unit | Calculation | Adoption |
|--------------------------|---------------|---------------------|---|----------|
| Design Sewage Quantity | Q1 | m ³ /day | Peak Wet Weather Flow | 12,960 |
| | Q2 | m ³ /min | Q1 / 1,440 | 9.00 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 4 |
| Pump Discharge per Unit | DU1 | m ³ /min | Q2 / (PU - 1) | 3.00 |
| | Therefore DU2 | m ³ /min | - | 3.00 |
| Required Pump Diameter | D1 | mm | $146 \times (DU2 / V)^{1/2}$ | 160 |
| | Therefore D2 | mm | - | 150 |
| Required Pump Total Head | TH | m | assumption | 25.00 |
| Required Pump Power | PP1 | kw | $(0.163 \times DU2 \times TH / 0.7) \times 1.1$ | 20.08 |
| | Therefore PP2 | kw | - | 22 |
| (Dimension) | | | | |
| Diameter | D2 | mm | - | 150 |
| Pump Discharge per Unit | DU2 | m ³ /min | - | 3.00 |
| Pump Total Head | TH | m | - | 25.00 |
| Pump Power | PP2 | kw | - | 22 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 4 |

(4) Construction Time : 2005 ; Pump equipment = 2 units
 2015 ; Pump equipment = 2 units

Table 12.2.4.21 (1) Capacity Calculation of PI Pump Station in Ruwa Treatment Area

(Scenario-1)

(1) Design Sewage Quantity

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------|----------|
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.046 |
| | Q2 | m ³ /min | Q1 x 60 | 2.76 |

(2) Grit Chamber and Screen

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.046 |
| | Q2 | m ³ /day | Q1 x 86,400 | 3,974 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q2 / WSL | 2.21 |
| Basin Number | BN | basin | - | 2 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q1 / (V x H) | 0.31 |
| | W2 | m | - | 1.00 |
| Length | L1 | m | RSA / W2 | 2.21 |
| | L2 | m | - | 2.50 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 0.50 |
| Length | L2 | m | - | 2.50 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 2 |

(3) Capacity Calculation of Pump Equipment

| Item | Symbol | Unit | Calculation | Adoption |
|--------------------------|--------|---------------------|--------------------------------|----------|
| Design Sewage Quantity | Q1 | m ³ /day | Peak Wet Weather Flow | 3,974 |
| | Q2 | m ³ /min | Q1 / 1,440 | 2.76 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 3 |
| Pump Discharge per Unit | DU1 | m ³ /min | Q2 / (PU - 1) | 1.38 |
| | DU2 | m ³ /min | - | 1.40 |
| Required Pump Diameter | D1 | mm | 146 x (DU2 / V) ^{1/2} | 109 |
| | D2 | mm | - | 100 |
| Required Pump Total Head | TH | m | assumption | 35.00 |
| Required Pump Power | PP1 | kw | (0.163 x DU2 x TH / 0.7) x 1. | 13.12 |
| | PP2 | kw | - | 15 |
| (Dimension) | | | | |
| Diameter | D2 | mm | - | 100 |
| Pump Discharge per Unit | DU2 | m ³ /min | - | 1.40 |
| Pump Total Head | TH | m | - | 35.00 |
| Pump Power | PP2 | kw | - | 15 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 3 |

(4) Construction Time : 2005

Table 12.2.4.21 (2) Capacity Calculation of P1 Pump Station in Ruwa Treatment Area

(Scenario-2)

(1) Design Sewage Quantity

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------|----------|
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.017 |
| | Q2 | m ³ /min | Q1 x 60 | 1.02 |

(2) Grit Chamber and Screen

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.017 |
| | Q2 | m ³ /day | Q1 x 86,400 | 1,469 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q2 / WSL | 0.82 |
| Basin Number | BN | basin | - | 2 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q1 / (V x H) | 0.11 |
| | Therefore W2 | m | - | 1.00 |
| Length | L1 | m | RSA / W2 | 0.82 |
| | Therefore L2 | m | - | 1.00 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 0.50 |
| Length | L2 | m | - | 1.00 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 2 |

(3) Capacity Calculation of Pump Equipment

| Item | Symbol | Unit | Calculation | Adoption |
|--------------------------|---------------|---------------------|--------------------------------|----------|
| Design Sewage Quantity | Q1 | m ³ /day | Peak Wet Weather Flow | 1,469 |
| | Q2 | m ³ /min | Q1 / 1,440 | 1.02 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 2 |
| Pump Discharge per Unit | DU1 | m ³ /min | Q2 / (PU - 1) | 1.02 |
| | Therefore DU2 | m ³ /min | - | 1.00 |
| Required Pump Diameter | D1 | mm | 146 x (DU2 / V) ^{1/2} | 92 |
| | Therefore D2 | mm | - | 100 |
| Required Pump Total Head | TH | m | assumption | 35.00 |
| Required Pump Power | PP1 | kw | (0.163 x DU2 x TH / 0.7) x 1.1 | 9.37 |
| | Therefore PP2 | kw | - | 11 |
| (Dimension) | | | | |
| Diameter | D2 | mm | - | 100 |
| Pump Discharge per Unit | DU2 | m ³ /min | - | 1.00 |
| Pump Total Head | TH | m | - | 35.00 |
| Pump Power | PP2 | kw | - | 11 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 2 |

(4) Construction Time : 2005

Table 12.2.4.22 (1) Capacity Calculation of P2 Pump Station in Ruwa Treatment Area

(Scenario-1)

(1) Design Sewage Quantity

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------|----------|
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.132 |
| | Q2 | m ³ /min | Q1 x 60 | 7.92 |

(2) Grit Chamber and Screen

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.132 |
| | Q2 | m ³ /day | Q1 x 86,400 | 11,405 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q2 / WSL | 6.34 |
| Basin Number | BN | basin | - | 2 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q1 / (V x H) | 0.88 |
| Therefore | W2 | m | - | 1.00 |
| Length | L1 | m | RSA / W2 | 6.34 |
| Therefore | L2 | m | - | 6.50 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 0.50 |
| Length | L2 | m | - | 6.50 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 2 |

(3) Capacity Calculation of Pump Equipment

| Item | Symbol | Unit | Calculation | Adoption |
|--------------------------|--------|---------------------|--------------------------------|----------|
| Design Sewage Quantity | Q1 | m ³ /day | Peak Wet Weather Flow | 11,405 |
| | Q2 | m ³ /min | Q1 / 1,440 | 7.92 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 4 |
| Pump Discharge per Unit | DU1 | m ³ /min | Q2 / (PU - 1) | 2.64 |
| | DU2 | m ³ /min | - | 2.70 |
| Required Pump Diameter | D1 | mm | 146 x (DU2 / V) ^{1/2} | 152 |
| | D2 | mm | - | 150 |
| Required Pump Total Head | TH | m | assumption | 40.00 |
| Required Pump Power | PP1 | kw | (0.163 x DU2 x TH / 0.7) x 1. | 28.92 |
| | PP2 | kw | - | 30 |
| (Dimension) | | | | |
| Diameter | D2 | mm | - | 150 |
| Pump Discharge per Unit | DU2 | m ³ /min | - | 2.70 |
| Pump Total Head | TH | m | - | 40.00 |
| Pump Power | PP2 | kw | - | 30 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 4 |

(4) Construction Time : 2005

Table 12.2.4.22 (2) Capacity Calculation of P2 Pump Station in Ruwa Treatment Area (Scenario-2)

(1) Design Sewage Quantity

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------|----------|
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.049 |
| | Q2 | m ³ /min | Q1 x 60 | 2.94 |

(2) Grit Chamber and Screen

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.049 |
| | Q2 | m ³ /day | Q1 x 86,400 | 4,234 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q2 / WSL | 2.35 |
| Basin Number | BN | basin | - | 2 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q1 / (V x H) | 0.33 |
| | Therefore W2 | m | - | 1.00 |
| Length | L1 | m | RSA / W2 | 2.35 |
| | Therefore L2 | m | - | 2.50 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 0.50 |
| Length | L2 | m | - | 2.50 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 2 |

(3) Capacity Calculation of Pump Equipment

| Item | Symbol | Unit | Calculation | Adoption |
|--------------------------|---------------|---------------------|---|----------|
| Design Sewage Quantity | Q1 | m ³ /day | Peak Wet Weather Flow | 4,234 |
| | Q2 | m ³ /min | Q1 / 1,440 | 2.94 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 3 |
| Pump Discharge per Unit | DU1 | m ³ /min | Q2 / (PU - 1) | 1.47 |
| | Therefore DU2 | m ³ /min | - | 1.50 |
| Required Pump Diameter | D1 | mm | $146 \times (DU2 / V)^{1/2}$ | 113 |
| | Therefore D2 | mm | - | 100 |
| Required Pump Total Head | TH | m | assumption | 40.00 |
| Required Pump Power | PP1 | kw | $(0.163 \times DU2 \times TH / 0.7) \times 1.1$ | 16.07 |
| | Therefore PP2 | kw | - | 22 |
| (Dimension) | | | | |
| Diameter | D2 | mm | - | 100 |
| Pump Discharge per Unit | DU2 | m ³ /min | - | 1.50 |
| Pump Total Head | TH | m | - | 40.00 |
| Pump Power | PP2 | kw | - | 22 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 3 |

(4) Construction Time : 2005

Table 12.2.4.23 (1) Capacity Calculation of P3 Pump Station in Ruwa Treatment Area

(Scenario-1)

(1) Design Sewage Quantity

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------|----------|
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.03 |
| | Q2 | m ³ /min | Q1 x 60 | 1.8 |

(2) Grit Chamber and Screen

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.030 |
| | Q2 | m ³ /day | Q1 x 86,400 | 2,592 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q2 / WSL | 1.44 |
| Basin Number | BN | basin | - | 2 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q1 / (V x H) | 0.20 |
| | W2 | m | - | 1.00 |
| Length | L1 | m | RSA / W2 | 1.44 |
| | L2 | m | - | 1.50 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 0.50 |
| Length | L2 | m | - | 1.50 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 2 |

(3) Capacity Calculation of Pump Equipment

| Item | Symbol | Unit | Calculation | Adoption |
|--------------------------|--------|---------------------|---|----------|
| Design Sewage Quantity | Q1 | m ³ /day | Peak Wet Weather Flow | 2,592 |
| | Q2 | m ³ /min | Q1 / 1,440 | 1.80 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 2 |
| Pump Discharge per Unit | DU1 | m ³ /min | Q2 / (PU - 1) | 1.80 |
| | DU2 | m ³ /min | - | 1.80 |
| Required Pump Diameter | D1 | mm | $146 \times (DU2 / V)^{1/2}$ | 124 |
| | D2 | mm | - | 150 |
| Required Pump Total Head | TH | m | assumption | 20.00 |
| Required Pump Power | PP1 | kw | $(0.163 \times DU2 \times TH / 0.7) \times 1.1$ | 9.64 |
| | PP2 | kw | - | 11 |
| (Dimension) | | | | |
| Diameter | D2 | mm | - | 150 |
| Pump Discharge per Unit | DU2 | m ³ /min | - | 1.80 |
| Pump Total Head | TH | m | - | 20.00 |
| Pump Power | PP2 | kw | - | 11 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 2 |

(4) Construction Time : 2005

Table 12.2.4.23 (2) Capacity Calculation of P3 Pump Station in Ruwa Treatment Area

(Scenario-2)

(1) Design Sewage Quantity

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------|----------|
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.011 |
| | Q2 | m ³ /min | Q1 x 60 | 0.66 |

(2) Grit Chamber and Screen

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.011 |
| | Q2 | m ³ /day | Q1 x 86,400 | 950 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q2 / WSL | 0.53 |
| Basin Number | BN | basin | - | 2 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q1 / (V x H) | 0.07 |
| | Therefore W2 | m | - | 1.00 |
| Length | L1 | m | RSA / W2 | 0.53 |
| | Therefore L2 | m | - | 1.00 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 0.50 |
| Length | L2 | m | - | 1.00 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 2 |

(3) Capacity Calculation of Pump Equipment

| Item | Symbol | Unit | Calculation | Adoption |
|--------------------------|---------------|---------------------|--------------------------------|----------|
| Design Sewage Quantity | Q1 | m ³ /day | Peak Wet Weather Flow | 950 |
| | Q2 | m ³ /min | Q1 / 1,440 | 0.66 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 2 |
| Pump Discharge per Unit | DU1 | m ³ /min | Q2 / (PU - 1) | 0.66 |
| | Therefore DU2 | m ³ /min | - | 0.70 |
| Required Pump Diameter | D1 | mm | 146 x (DU2 / V) ^{1/2} | 77 |
| | Therefore D2 | mm | - | 100 |
| Required Pump Total Head | TH | m | assumption | 20.00 |
| Required Pump Power | PP1 | kw | (0.163 x DU2 x TH / 0.7) x 1.1 | 3.75 |
| | Therefore PP2 | kw | - | 3.7 |
| (Dimension) | | | | |
| Diameter | D2 | mm | - | 100 |
| Pump Discharge per Unit | DU2 | m ³ /min | - | 0.70 |
| Pump Total Head | TH | m | - | 20.00 |
| Pump Power | PP2 | kw | - | 3.7 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 2 |

(4) Construction Time : 2005

Table 12.2.4.24 (1) Capacity Calculation of P4 Pump Station in Ruwa Treatment Area

(Scenario-1)

(1) Design Sewage Quantity

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------|----------|
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.565 |
| | Q2 | m ³ /min | Q1 x 60 | 33.9 |

(2) Grit Chamber and Screen

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.565 |
| | Q2 | m ³ /day | Q1 x 86,400 | 48,816 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q2 / WSL | 27.12 |
| Basin Number | BN | basin | o - | 2 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q1 / (V x H) | 3.77 |
| | Therefore W2 | m | - | 3.80 |
| Length | L1 | m | RSA / W2 | 7.14 |
| | Therefore L2 | m | - | 7.50 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 1.90 |
| Length | L2 | m | - | 7.50 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 2 |

(3) Capacity Calculation of Pump Equipment

| Item | Symbol | Unit | Calculation | Adoption |
|--------------------------|---------------|---------------------|--------------------------------|----------|
| Design Sewage Quantity | Q1 | m ³ /day | Peak Wet Weather Flow | 48,816 |
| | Q2 | m ³ /min | Q1 / 1,440 | 33.90 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 6 |
| Pump Discharge per Unit | DU1 | m ³ /min | Q2 / (PU - 1) | 6.78 |
| | Therefore DU2 | m ³ /min | - | 6.80 |
| Required Pump Diameter | D1 | mm | 146 x (DU2 / V) ^{1/2} | 241 |
| | Therefore D2 | mm | - | 250 |
| Required Pump Total Head | TH | m | assumption | 20.00 |
| Required Pump Power | PP1 | kw | (0.163 x DU2 x TH / 0.7) x 1.1 | 36.42 |
| | Therefore PP2 | kw | - | 37 |
| (Dimension) | | | | |
| Diameter | D2 | mm | - | 250 |
| Pump Discharge per Unit | DU2 | m ³ /min | - | 6.80 |
| Pump Total Head | TH | m | - | 20.00 |
| Pump Power | PP2 | kw | - | 37 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 6 |

(4) Construction Time : 2005

Table 12.2.4.24 (2) Capacity Calculation of P4 Pump Station in Ruwa Treatment Area (Scenario-2)

(1) Design Sewage Quantity

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------|----------|
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.208 |
| | Q2 | m ³ /min | Q1 x 60 | 12.48 |

(2) Grit Chamber and Screen

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | - |
| Design Sewage Quantity | Q1 | m ³ /sec | - | 0.208 |
| | Q2 | m ³ /day | Q1 x 86,400 | 17,971 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q2 / WSL | 9.98 |
| Basin Number | BN | basin | - | 2 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q1 / (V x H) | 1.39 |
| | Therefore W2 | m | - | 1.40 |
| Length | L1 | m | RSA / W2 | 7.13 |
| | Therefore L2 | m | - | 7.50 |
| Screen Type | - | - | Manual Removal Type Bar Screen | - |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 0.70 |
| Length | L2 | m | - | 7.50 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 2 |

(3) Capacity Calculation of Pump Equipment

| Item | Symbol | Unit | Calculation | Adoption |
|--------------------------|---------------|---------------------|--------------------------------|----------|
| Design Sewage Quantity | Q1 | m ³ /day | Peak Wet Weather Flow | 17,971 |
| | Q2 | m ³ /min | Q1 / 1,440 | 12.48 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 4 |
| Pump Discharge per Unit | DU1 | m ³ /min | Q2 / (PU - 1) | 4.16 |
| | Therefore DU2 | m ³ /min | - | 4.20 |
| Required Pump Diameter | D1 | mm | 146 x (DU2 / V) ^{1/2} | 189 |
| | Therefore D2 | mm | - | 200 |
| Required Pump Total Head | TH | m | assumption | 20.00 |
| Required Pump Power | PP1 | kw | (0.163 x DU2 x TH / 0.7) x 1 | 22.49 |
| | Therefore PP2 | kw | - | 22 |
| (Dimension) | | | | |
| Diameter | D2 | mm | - | 200 |
| Pump Discharge per Unit | DU2 | m ³ /min | - | 4.20 |
| Pump Total Head | TH | m | - | 20.00 |
| Pump Power | PP2 | kw | - | 22 |
| Pump Unit | PU | unit | (Including 1 Stand By Pump) | 4 |

(4) Construction Time : 2005



12.2.5 Design Criteria and Planning for Sewage Treatment Facilities

12.2.5.1 Design Criteria for Sewage Treatment Facilities

(1) Sewage Treatment Process

The existing sewage treatment works in the study area employ three kind of secondary treatment processes; Wastewater Stabilisation Pond (WSP), Trickling Filter (TF) and Biological Nutrient Removal (BNR). The design criteria of each process are shown below.

WSP process

- a) Design flow for capacity calculation: average dry weather flow
- b) Anaerobic Pond
Pond depth: At least 3 m
Optimum detention time: 1 - 5 days
Volumetric BOD loading: 400 g/m³/day
- c) Facultative Pond
Pond depth: 1.2 to 1.5 m (Zimbabwe standard)
Optimum detention time: 4 - 10 days
Depends on the climatic condition and essential
BOD removal ratio
$$K_T = K_{20^\circ\text{C}} \times \theta^{T-20}$$
 (Wehner and Wilhelm formula)
Where $K_{20^\circ\text{C}}; 0.25 \text{ d}^{-1}$
 θ ; temperature coefficient = 1.06 at 20°C
T; temperature of the coldest month = 14°C
BOD surface loading $L = 20 \times T - 120 = 160 \text{ kg/ha/day}$
- d) Maturation Pond
Pond depth: 1.2 to 1.5 m (Zimbabwe standard)
Optimum detention time: 6 days

TF process

- a) Design flow for capacity calculation
Primary and Secondary Sedimentation Tank: average dry weather flow
Trickling Filter: average dry weather flow

- b) Primary and Secondary Sedimentation Tank
Surface loading: $1.2 \text{ m}^3/\text{m}^2/\text{hr} = 29 \text{ m}^3/\text{m}^2/\text{day}$
- c) Trickling Filter
Depth of filter: 3 to 4 m
BOD loading: 0.1 kg/m³/day in the single pass without recirculation
0.2 kg/m³/day in the single pass with recirculation
Hydraulic loading: 0.5 m³/m³/day without recirculation (Zimbabwe standard)

BNR process

- a) Design flow for capacity calculation
Primary and Secondary Sedimentation Tank: average dry weather flow
Biological Filter: average dry weather flow
- b) Primary sedimentation tank
Surface loading: $1.2 \text{ m}^3/\text{m}^2/\text{hr} = 29 \text{ m}^3/\text{m}^2/\text{day}$
Retention time: 1.5 hr
- c) Biological reactor (BNR)
Depth of basin: 4 m
MLSS (mixed liquor suspended solids): 3,000 - 3,600 mg/l
Retention time: total 1.7 days; anaerobic tank 0.10 day
anoxic tank 0.20 day
aerobic tank 1.40 days
Sludge retention time: 12 days
Source: Norton Town Council, Report on the Feasibility Study for New Sewage Treatment Works, May 1996, Appendix D
- d) Secondary sedimentation tank
Surface loading: $10 \text{ m}^3/\text{m}^2/\text{day}$

Japanese standard of Anaerobic-Anoxic-Aerobic process, similar to the BNR process is as follows:

Influent quality to basin after primary treatment: BOD = 130 mg/l
Final effluent quality: BOD = 10 mg/l
Recirculation Ratio: 150%
MLSS: 3,000 mg/l

Retention time: total 13.2 hr: anaerobic tank 1.2 hr
anoxic tank 4.8 hr
aerobic tank 7.2 hr

Sludge retention time: 14 days

(2) Sludge treatment process

a) Sludge thickening

Depth of basin: 4 m

Solid matter loading: 60 to 90 kg/m³/day

Source: Japanese standard

b) Sludge drying bed

Required bed area: 0.08 m²/person

12.2.5.2 Capacity Calculation of Sewage Treatment Facility

Table 12.2.5.1 (I) Capacity Calculation of BNR in 124,900 m³/day, Crowborough, 2015

(1) Grit Chamber and Screen (Peak Wet Weather Flow)

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /day | 124,900 x 3.00 | 374,700 |
| | Q2 | m ³ /sec | Q1 / 86,400 | 4.337 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q1 / WSL | 208.17 |
| Basin Number | BN | basin | - | 16 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q2 / (V x H) | 28.91 |
| | Therefore W2 | m | - | 28.80 |
| Length | L1 | m | RSA / W2 | 7.23 |
| | Therefore L2 | m | - | 7.30 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 1.80 |
| Length | L2 | m | - | 7.30 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 16 |

(2) Primary Sedimentation Tank (Average Dry Weather Flow)

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------------|-------------------------------------|---|----------|
| Design Sewage Quantity | Q | m ³ /day | - | 124,900 |
| Retention Time | T | hr | - | 1.5 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 29 |
| Required Surface Area | RSA | m ² | Q / WSL | 4306.90 |
| Basin Number | BN | basin | - | 24 |
| Diameter | D1 | m | $(RSA / (BN \times 3.14))^{1/2} \times 2$ | 15.12 |
| | Therefore D2 | m | - | 15.00 |
| Depth | H | m | - | |
| (Dimension) | | | | |
| Diameter | D2 | m | - | 15.00 |
| Depth | H | m | - | 0.00 |
| Basin Number | BN | - | - | 24 |

(cont'd)

Table 12.2.5.1 (2) Capacity Calculation of BNR in 124,900 m³/day, Crowborough, 2015

(3) Biological Reactor (Average Dry Weather Flow)

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|----------------|----------|
| Design Sewage Quantity | Q | m ³ /day | - | 124,900 |
| Retention Time | T1 | day | Anaerobic Tank | 0.1 |
| | T2 | day | Anoxic Tank | 0.2 |
| | T3 | day | Aerobic Tank | 1.4 |
| | T4 | day | Total | 1.7 |
| Required Volume | RV | m ³ | Q x T4 | 212,330 |
| Depth | H | m | - | 4.00 |
| MLSS | MLSS | mg/l | 3,000 to 3,600 | 3,500 |
| Required Surface Area | RSA | m ² | RV / H | 53,083 |
| Basin Number | BN | basin | - | 8 |
| Width | W | m | - | 480.00 |
| Length Therefore | L1 | m | RSA / W | 110.59 |
| | L2 | m | - | 110.00 |
| (Dimension) | | | | |
| Width | W | m | W / BN | 60.00 |
| Length | L2 | m | - | 110.00 |
| Depth | H | m | - | 4.00 |
| Basin Number | BN | - | - | 8 |

(4) Secondary Sedimentation Tank (Average Dry Weather Flow)

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|-------------------------------------|---|----------|
| Design Sewage Quantity | Q | m ³ /day | - | 124,900 |
| Retention Time | T | hr | - | 1.5 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 10 |
| Required Surface Area | RSA | m ² | Q / WSL | 12490.00 |
| Basin Number | BN | basin | - | 24 |
| Diameter Therefore | D1 | m | $(RSA / (BN \times 3.14))^{1/2} \times 2$ | 25.75 |
| | D2 | m | - | 26.00 |
| Depth | H | m | - | 3.00 |
| (Dimension) | | | | |
| Diameter | D2 | m | - | 26.00 |
| Depth | H | m | - | 3.00 |
| Basin Number | BN | - | - | 24 |

(cont'd)

Table 12.2.5.1 (3) Capacity Calculation of BNR in 124,900 m³/day, Crowborough, 2015

(5) Sludge Thickening Tank (Average Dry Weather Flow)

| Item | Symbol | Unit | Calculation | Adoption |
|-------------------------|--------|------------------------|---|----------|
| Design Sewage Quantity | Q | m ³ /day | - | 124,900 |
| Inlet BOD Water Quality | WQ | mg/l | 500-10 | 490 |
| Inlet BOD | B | kg/day | Q x WQ / 1000 | 61,201 |
| Solid Matter Load | SML | kg/m ² /day | 60 to 90 | 60 |
| Required Volume | RV | m ³ | | |
| Depth | H | m | - | 4.00 |
| Required Surface Area | RSA | m ² | B / SML | 1020.02 |
| Basin Number | BN | basin | | 8 |
| Diameter | D1 | m | $(RSA / (BN \times 3.14))^{1/2} \times 2$ | 12.74 |
| Therefore | D2 | m | - | 13.00 |
| (Dimension) | | | | |
| Diameter | D2 | m | - | 13.00 |
| Depth | H | m | - | 4.00 |
| Basin Number | BN | - | - | 8 |

(6) Sludge Drying Bed (Average Dry Weather Flow)

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|------------------------|---------------------------|-----------|
| Design Sewage Quantity | Q | m ³ /day | - | 124,900 |
| Unit Sewage Quantity | USQ | l/capita/day | Assumption | 100 |
| Served Population | SP | person | Q x 10 ³ / USQ | 1,249,000 |
| Unit Required Bed Area | URBA | m ² /person | - | 0.08 |
| Required Bed Area | RBA | m ² | SP x URBA | 99,920 |
| Width | W | m | - | 170.00 |
| Length | L1 | m | RBA / W | 587.76 |
| Therefore | L2 | m | - | 600.00 |
| (Dimension) | | | | |
| Width | W | m | - | 170.00 |
| Length | L2 | m | - | 600.00 |

(7) Required Land Area

| | | | | |
|------------------------------|----|----------------|------------------------------------|---------|
| Grit Chamber and Screen | A1 | m ² | W2 x L2 x BN | 210 |
| Primary Sedimentation Tank | A2 | m ² | $(D2 / 2)^2 \times 3.14 \times BN$ | 4,239 |
| Biological Reactor | A3 | m ² | W x L2 x BN | 52,800 |
| Secondary Sedimentation Tank | A4 | m ² | $(D2 / 2)^2 \times 3.14 \times BN$ | 12,736 |
| Sludge Thickening Tank | A5 | m ² | $(D2 / 2)^2 \times 3.14 \times BN$ | 1061.32 |
| Sludge Drying Bed | A6 | m ² | W x L2 | 102,000 |
| Sub-Total | A7 | m ² | A1 + A2 + A3 + A4 + A5 + A6 | 173,046 |
| Maintenance and Green Belt | A8 | m ² | A7 x 1 | 173,046 |
| Total | A | m ² | A7 + A8 | 346,093 |

Table 12.2.5.2 (1) Capacity Calculation of BNR in 237,700 m³/day, Firle, 2015
 237,700-72,000=165,700

(1) Grit Chamber and Screen (Peak Wet Weather Flow)

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /day | 165,700 x 2.70 | 447,390 |
| | Q2 | m ³ /sec | Q1 / 86,400 | 5.178 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q1 / WSL | 248.55 |
| Basin Number | BN | basin | - | 16 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q2 / (V x H) | 34.52 |
| | W2 | m | - | 35.20 |
| Length | L1 | m | RSA / W2 | 7.06 |
| | L2 | m | - | 7.00 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | W2 / BN | 2.20 |
| Length | L2 | m | - | 7.00 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | - | 16 |

(2) Primary Sedimentation Tank (Average Dry Weather Flow)

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|-------------------------------------|---|----------|
| Design Sewage Quantity | Q | m ³ /day | - | 165,700 |
| Retention Time | T | hr | - | 1.5 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 29 |
| Required Surface Area | RSA | m ² | Q / WSL | 5713.79 |
| Basin Number | BN | basin | - | 32 |
| Diameter | D1 | m | $(RSA / (BN \times 3.14))^{1/2} \times 2$ | 15.08 |
| | D2 | m | - | 15.00 |
| Depth | H | m | - | |
| (Dimension) | | | | |
| Diameter | D2 | m | - | 15.00 |
| Depth | H | m | - | 0.00 |
| Basin Number | BN | - | - | 32 |

(cont'd)

Table 12.2.5.2 (2) Capacity Calculation of BNR in 237,700 m³/day, Firie, 2015

(3) Biological Reactor (Average Dry Weather Flow)

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|----------------|----------|
| Design Sewage Quantity | Q | m ³ /day | - | 165,700 |
| Retention Time | T1 | day | Anaerobic Tank | 0.1 |
| | T2 | day | Anoxic Tank | 0.2 |
| | T3 | day | Aerobic Tank | 1.4 |
| | T4 | day | Total | 1.7 |
| Required Volume | RV | m ³ | Q x T4 | 281,690 |
| Depth | H | m | - | 4.00 |
| MLSS | MLSS | mg/l | 3,000 to 3,600 | 3,500 |
| Required Surface Area | RSA | m ² | RV / H | 70,423 |
| Basin Number | BN | basin | - | 8 |
| Width | W | m | - | 520.00 |
| Length | L1 | m | RSA / W | 135.43 |
| | L2 | m | - | 135.00 |
| (Dimension) | | | | |
| Width | W | m | W / BN | 65.00 |
| Length | L2 | m | - | 135.00 |
| Depth | H | m | - | 4.00 |
| Basin Number | BN | - | - | 8 |

(4) Secondary Sedimentation Tank (Average Dry Weather Flow)

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|-------------------------------------|---|----------|
| Design Sewage Quantity | Q | m ³ /day | - | 165,700 |
| Retention Time | T | hr | - | 1.5 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 10 |
| Required Surface Area | RSA | m ² | Q / WSL | 16570.00 |
| Basin Number | BN | basin | - | 24 |
| Diameter | D1 | m | $(RSA / (BN \times 3.14))^{1/2} \times 2$ | 29.66 |
| | D2 | m | - | 30.00 |
| Depth | H | m | - | 3.00 |
| (Dimension) | | | | |
| Diameter | D2 | m | - | 30.00 |
| Depth | H | m | - | 3.00 |
| Basin Number | BN | - | - | 24 |

(cont'd)

Table 12.2.5.2 (3) Capacity Calculation of BNR in 237,700 m³/day, Firie, 2015

(5) Sludge Thickening Tank (Average Dry Weather Flow)

| Item | Symbol | Unit | Calculation | Adoption |
|-------------------------|--------|------------------------|---|----------|
| Design Sewage Quantity | Q | m ³ /day | - | 165,700 |
| Inlet BOD Water Quality | WQ | mg/l | 550-10 | 540 |
| Inlet BOD | B | kg/day | Q x WQ / 1000 | 89,478 |
| Solid Matter Load | SML | kg/m ² /day | 60 to 90 | 60 |
| Required Volume | RV | m ³ | | |
| Depth | H | m | - | 4.00 |
| Required Surface Area | RSA | m ² | B / SML | 1491.30 |
| Basin Number | BN | basin | (Including 1 Standby) | 8 |
| Diameter | D1 | m | $(RSA / (BN \times 3.14))^{1/2} \times 2$ | 15.41 |
| Therefore | D2 | m | - | 15.40 |
| (Dimension) | | | | |
| Diameter | D2 | m | - | 15.40 |
| Depth | H | m | - | 4.00 |
| Basin Number | BN | - | (Including 1 Standby) | 8 |

(6) Sludge Drying Bed (Average Dry Weather Flow)

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|------------------------|---------------------------|-----------|
| Design Sewage Quantity | Q | m ³ /day | - | 165,700 |
| Unit Sewage Quantity | USQ | l/capita/day | Assumption | 100 |
| Served Population | SP | person | Q x 10 ³ / USQ | 1,657,000 |
| Unit Required Bed Area | URBA | m ² /person | - | 0.08 |
| Required Bed Area | RBA | m ² | SP x URBA | 132,560 |
| Width | W | m | - | 180.00 |
| Length | L1 | m | RBA / W | 736.44 |
| Therefore | L2 | m | - | 740.00 |
| (Dimension) | | | | |
| Width | W | m | - | 180.00 |
| Length | L2 | m | - | 740.00 |

(7) Required Land Area

| | | | | |
|------------------------------|----|----------------|------------------------------------|-----------|
| Grit Chamber and Screen | A1 | m ² | W2 x L2 x BN | 246 |
| Primary Sedimentation Tank | A2 | m ² | $(D2 / 2)^2 \times 3.14 \times BN$ | 5,652 |
| Biological Reactor | A3 | m ² | W x L2 x BN | 70,200 |
| Secondary Sedimentation Tank | A4 | m ² | $(D2 / 2)^2 \times 3.14 \times BN$ | 16,956 |
| Sludge Thickening Tank | A5 | m ² | $(D2 / 2)^2 \times 3.14 \times BN$ | 1489.3648 |
| Sludge Drying Bed | A6 | m ² | W x L2 | 133,200 |
| Sub-Total | A7 | m ² | A1 + A2 + A3 + A4 A5 + A6 | 227,744 |
| Maintenance and Green Belt | A8 | m ² | A7 x 1 | 227,744 |
| Total | A | m ² | A7 + A8 | 455,488 |

Table 12.2.5.3 (1) Capacity Calculation of WSP in 2,800 m³/day, Marlborough, 2015

(1) Grit Chamber and Screen (Peak Wet Weather Flow)

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /day | 2,800 x 4.50 | 12,600 |
| | Q2 | m ³ /sec | Q1 / 86,400 | 0.146 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q1 / WSL | 7.00 |
| Basin Number | BN | basin | (Including 1 By-pass) | 2 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width Therefore | W1 | m | Q2 / (V x H) | 0.97 |
| | W2 | m | - | 1.00 |
| Length Therefore | L1 | m | RSA / W2 | 7.00 |
| | L2 | m | - | 7.00 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | - | 1.00 |
| Length | L2 | m | - | 7.00 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | (Including 1 By-pass) | 2 |

(2) Anaerobic Pond (Average Dry Weather Flow)

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|--------------------|----------|
| Design Sewage Quantity | Q | m ³ /day | - | 2,800 |
| Retention Time | T | day | BOD Removal = 30 % | 1 |
| Required Volume | V | m ³ | Q x T | 2,800 |
| Depth | H | m | At least 3 m | 3.00 |
| Required Surface Area | RSA | m ² | V / H | 933 |
| Width | W | m | - | 30.00 |
| Length Therefore | L1 | m | RSA / W | 31.11 |
| | L2 | m | - | 32.00 |
| Basin Number | BN | basin | - | 1 |
| (Dimension) | | | | |
| Width | W | m | - | 30.00 |
| Length | L2 | m | L2 / BN | 32.00 |
| Depth | H | m | - | 3.00 |
| Basin Number | BN | - | - | 1 |

(cont'd)

Table 12.2.5.3 (2) Capacity Calculation of WSP in 2,800 m³/day, Marlborough, 2015

(3) Facultative Pond (Average Dry Weather Flow)

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|--------------------|----------|
| Design Sewage Quantity | Q | m ³ /day | - | 2,800 |
| Retention Time | T | day | BOD Removal = 50 % | 4 |
| Required Volume | V | m ³ | Q x T | 11,200 |
| Depth | H | m | 1.2 to 1.5 m | 1.50 |
| Required Surface Area | RSA | m ² | V / H | 7,467 |
| Width | W | m | - | 60.00 |
| Length | L1 | m | RSA / W | 124.44 |
| Therefore | L2 | m | - | 125.00 |
| Basin Number | BN | basin | - | 1 |
| (Dimension) | | | | |
| Width | W | m | - | 60.00 |
| Length | L2 | m | L2 / BN | 125.00 |
| Depth | H | m | - | 1.50 |
| Basin Number | BN | - | - | 1 |

(4) Maturation Pond (Average Dry Weather Flow)

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------|---------------------|-------------------|----------|
| Design Sewage Quantity | Q | m ³ /day | - | 2,800 |
| Basin Number | BN | basin | - | 3 |
| Retention Time | T1 | day | 6 days at 3 ponds | 6 |
| Therefore | T2 | day/basin | T1 / BN | 2 |
| Required Volume | V | m ³ | Q x T2 | 5,600 |
| Depth | H | m | 1.2 to 1.5 m | 1.50 |
| Required Surface Area | RSA | m ² | V / H | 3,733 |
| Width | W | m | - | 45.00 |
| Length | L1 | m | RSA / W | 82.96 |
| Therefore | L2 | m | - | 90.00 |
| (Dimension) | | | | |
| Width | W | m | - | 45.00 |
| Length | L2 | m | - | 90.00 |
| Depth | H | m | - | 1.50 |
| Basin Number | BN | - | - | 3 |

(5) Required Land Area

| | | | | |
|----------------------------|----|----------------|-------------------|--------|
| Grit Chamber and Screen | A1 | m ² | W2 x L2 x BN | 14 |
| Anaerobic Pond | A2 | m ² | W x L2 x BN | 960 |
| Facultative Pond | A3 | m ² | W x L2 x BN | 7,500 |
| Maturation Pond | A4 | m ² | W x L2 x BN | 12,150 |
| Sub-Total | A5 | m ² | A1 + A2 + A3 + A4 | 20,624 |
| Maintenance and Green Belt | A6 | m ² | Same as A5 | 20,624 |
| Total | A | m ² | A5 + A6 | 46,812 |

Table 12.2.5.4 (1) Capacity Calculation of WSP in 6,800 m³/day, Donnybrook, 2015

(1) Grit Chamber and Screen (Peak Wet Weather Flow)

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------------|-------------------------------------|--------------------------------|----------|
| Type | - | - | Parallel Flow Type | |
| Design Sewage Quantity | Q1 | m ³ /day | 6,800 x 3.75 | 25,500 |
| | Q2 | m ³ /sec | Q1 / 86,400 | 0.295 |
| Water Surface Load | WSL | m ³ /m ² /day | - | 1,800 |
| Required Surface Area | RSA | m ² | Q1 / WSL | 14.17 |
| Basin Number | BN | basin | (Including 1 By-pass) | 2 |
| Average Velocity | V | m/sec | - | 0.30 |
| Depth | H | m | - | 0.50 |
| Width | W1 | m | Q2 / (V x H) | 1.97 |
| | Therefore W2 | m | - | 2.00 |
| Length | L1 | m | RSA / W2 | 7.08 |
| | Therefore L2 | m | - | 7.10 |
| Screen Type | - | - | Manual Removal Type Bar Screen | |
| (Dimension) | | | | |
| Width | W2 | m | - | 2.00 |
| Length | L2 | m | - | 7.10 |
| Depth | H | m | - | 0.50 |
| Basin Number | BN | - | (Including 1 By-pass) | 2 |

(2) Anaerobic Pond (Average Dry Weather Flow)

| Item | Symbol | Unit | Calculation | Adoption |
|------------------------|--------------|---------------------|--------------------|----------|
| Design Sewage Quantity | Q | m ³ /day | - | 6,800 |
| Retention Time | T | day | BOD Removal = 60 % | 5 |
| Required Volume | V | m ³ | Q x T | 34,000 |
| Depth | H | m | At least 3 m | 3.00 |
| Required Surface Area | RSA | m ² | V / H | 11,333 |
| Width | W | m | - | 75.00 |
| Length | L1 | m | RSA / W | 151.11 |
| | Therefore L2 | m | - | 150.00 |
| Basin Number | BN | basin | - | 2 |
| (Dimension) | | | | |
| Width | W | m | - | 75.00 |
| Length | L2 | m | L2 / BN | 75.00 |
| Depth | H | m | - | 3.00 |
| Basin Number | BN | - | - | 2 |