CIIU Code	Classification of Industries for the Study	CHU Code	Classification of Industries for the Study
	OTHER MANUFACTURE INDUSTRIES		ELECTRICITY, GAS AND WATER
39011	Manufacture of jewellery (excluding customer jewellery which for into 39099)	41011	Generation, transmission and distribution of electric energy
39012	Manufacture of silverware		
39021	Manufacture of musical instruments		RETAILTRADE
39031	Manufacture of sporting, athletic and camping goods	62536	Gasoline filling stations (sale of petrol, lubricants, car wash service, greasing service, etc.)
39091	Manufacture of toys		
39092	Manufacture of umbrellas and canes	:	PERSONAL AND HOUSEHOLD SERVICES
39093	Manufacture of pencils, pencil holders, pens and similar articles	95201	Laundnes and dry cleaners
39094	Manufacture of iamp shades		
39095	Manufacture of brooms and brushes		
39099	Manufacture of buttons, hair wigs, custom novelties and other articles not elsewhere classified		

# C.3 Classification of Wastes for the Study

# a. Viewpoints of Classification

# aa. MODE-1: Easiness in classifying by visual inspection

Classification in which inspected wastes are to be determined to belong to a certain category visually. (In principle, both the management and generators of ISW should be able to determine the category to which the inspected wastes belong.)

- e.g. solid waste
  - sludge
  - liquid waste
  - waste in powder state

# ab. MODE-2: Classification easily corresponding to disposal stages (i.e. storage, transport, treatment and final disposal)

Classification which correlate with technology in respective disposal stages.

Storage: Necessity of "container" and "anti-explosive measures", prohibition

of "mixture"

Transport: Transport mode (e.g. tanker lorry, tipper lorry, container tipper, in

drums, etc.), leakage, explosion, secondary environmental pollution Treatment: Crushing, sorting, incinerating, melting, composting, etc.

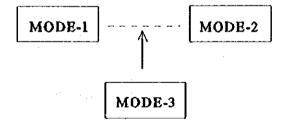
Final disposal: Decomposability, necessity of leachate treatment, hazard-ousness.

# ac. MODE-3: Classification which enables easier judgement of hazardousness, explosiveness and reusability

- Classification that hazardousness, explosiveness, ignitability, hydroreactivity, environmental toxicity of wastes are understandable to who treat the wastes.
- Classification which easily enables recycling and/or resource recovery from waste.

## b. Classification System

### ba. System in Japan



#### Features:

- Waste classification in Japan essentially states that the classification should be such that both the waste generator (or their qualified personnel) and relative government authorities (or their responsible personnel) could mutually understand waste classification with ease.
- This classification system has an advantage for identifying the optimum treatment methods in accordance with the generated amount of categorized wastes.
- Although this classification system is not well established in terms of hazardous waste identification (MODE-3), it is complemented by

designating hazardous wastes by sources and/or content of hazardous or toxic substances.

 However, there are some problems in classification system in Japan, such as exclusion of solvents in MODE-1.

# bb. System applied in the EWI's RISNOR Study



#### Features:

- Classification system of EWI basically is same as that in Japan. It should be such that both waste generators and relative administrative authorities could mutually understand ISW classification with ease.
- Industrial wastes are classified into 333 categories and also by its hazardousness and reusability as in MODE-3.

### bc. Other Systems



#### Features:

The combination of MODE-3 and MODE-2 is waste administrator oriented. If the present state of waste generation is clarified according to this classification, it will be the best for fully managing industrial waste. However, this type of classification is very complex and difficult for waste managers of factories and field inspectors from the administrative side to apply.

MODE-3 ---- MODE-2

#### Features:

The combination of MODE-3 and MODE-1, which is similar to Japanese classification, is easy to be applied because waste category is built based on the difference that can be identified only by visual inspection. Due to the difficulties of hazardous wastes identification, however, it requires skilled capabilities of factory managers as well as field inspectors from the administrative side.

## bd. Advantages and Disadvantages

There are following advantages and disadvantages in each system:

- Although the classification applied in Japan is not able to completely manage and identify hazardous wastes, it make it possible for administrators and waste managers in factories to categorize their wastes even if their capabilities are limited.
- The classification of EWI study which SESMA-PROCEFF plans to adopt officially for their ISW monitoring and management (i.e. CDSI system) should be currently most suited to the present state of industries in the region. As proved in the EWI's RISNOR study, the 333 classification is most suited for management of the declaration (and is advantageous especially in view that both waste generator and authority could identify ISW), however, diversity in the 333 classification is of great disadvantage and imposes a huge restraint when estimating total waste generation amount in the MR and for planning treatment/disposal plans based upon the estimated value.
- The classifications applied in Europe and USA are superior to that in Japan regarding hazardous waste management, especially the classification of MODE-3 — MODE-1 has compatibility with Japanese classification. However, classification requires high level of analysis capability and knowledge on chemicals for both administrators and waste managers in factories.

# c. Determination of Waste Classification and Priority Waste for the Study Priority

The method of criteria determination of ISW for the Factories' Survey was the principle issue. The Study Team carried out an examination with regard to this issue, its outcome was materialized for the following discussions between the Team and the Chilean counterpart.

### i. 24 classification of ISW

Following the examination of the criteria used by Japan, EU and the World Bank, the Team found that the EU's classification of industrial waste is based upon physico-chemical characteristics, however, the capacity to conduct detailed laboratory analysis is required. Meanwhile, initially in building the framework of management system of ISW, it is important that field staff of both industrial waste generators and relevant governmental authorities could visually identify waste characteristics. In view of this, waste classifications of the World Bank and Japan were examined and the 24 classification (as shown in Table C.3a) of ISW was proposed.

Table C.3a ISW Classification (24 Categories) Used for Factories' Survey

ISW Code	ISW category
C-1	Ash including from incinerator
C-2	Dust and APC products
C-3	Inorganic sludge
C-4	Organic sludge
C-5	Asbestos
C-6	Acids
C-7	Alkalis
C-8	Solvents
C-9	Oily waste
C-10	Inorganic chemical residues
C-11	Organic chemical residues
C-12	Other liquid waste
C-13	Waste from food production
C-14	Glass and ceramics
C-15	Metal and scrap
C-16	Paper and cardboard
C-17	Plastics
C-18	Rubber
C-19	Textile and leather
C-20	Waste similar to domestic waste
C-21	Wood
C-22	Slag from melting
C-23	Construction waste
C-24	Other solid waste

#### ii. EWI's 333 classification of ISW

1

The counterpart approved the classification proposed. However, at the same time requested that attentions should be drawn to the 333 classification (which had been proposed through EWI's RISNOR study and is being incorporated into SESMA-PROCEFF's control system of the declaration system) and the compatibility of 24 classification and 333 classification with each other.

### iii. Matrix-table for 24 and 386 classifications

The Study Team confirmed the request and formulated a matrix-table which indicates the correspondence between both the 24-classification and the 333 classification. Furthermore, this matrix-table is incorporated into the Team's Factories' Survey. Meanwhile, the Team proposed that some items of ISW which were classified into non-hazardous waste according to SESMA-PROCE-FF's current waste categories should be changed into categories of hazardous

As a consequence of the above discussions, it was confirmed that the Team's survey of "Actual Condition of Industrial Solid Waste" should employ a matrix-table in which principal 24 classifications are vertically listed and correspondence with waste codes being employed by SESMA-PROCEFF are maintained (see Table C.3b).

On the other hand, EWTs RISNOR investigation considerably clarified the status-quo of non-hazardous industrial waste. Both the Team and Chilean counterpart mutually understood that the ISWM in the Metropolitan Region will have to be mainly targeted to "Hazardous Waste" including "Liquid waste" and the Study's survey should mainly focus on these wastes.

## d. Format of Survey Questionnaire Form

In relation to the main objectives of the survey (such as, identification and understanding of on-going generation, control/disposal, re-utilization of ISW on-site, factories' management, organization of ISW, analyses of on-going treatment of effluent gas and waste water and understanding of factories' strategies for industrial solid waste), a draft survey form was produced by the Team. As a consequence of discussions between the Chilean counterpart and the Team and after several pilot surveys were conducted and reexamination of the draft survey form, final survey form was produced. (This form is attached to Data Book A.1).

Table C.3b Matrix-table of Waste Classification for the Factories' Survey

Non-hazardous 125 126 187 95 97 189 185 90 91 92 95 100 129 185 90 91 92 95 100 129 183 40 56 65 135 146 174 176 183 40 56 65 135 146 174 176 183 40 56 65 135 146 174 176 183 40 56 69 132 139 140 147 150 151 184 186 187 117 148 155 166 170 197 26 27 28 29 30 71 143 161 171 193 198 21 12 113 114 16 118 119 120 121 122 123 124 145 154 165 191 192 177 10 98 133 178 179 177 177				1
Ash including that from incinerators   101 125 126     Dust and "APC Products   101 125 126     Incorpanic sludge   82 84 87 95 97 189     Chaptic Sludge   76 81 85 90 91 92 95 100 129     Abbeston   Acids   Alkalis   Alkalis     Solvents   Alkalis   Solvents   17 18 32 39 103 104 107 108 135 136 139 160     Incorpanic Chemical Residues   17 18 32 39 103 104 107 108 135 136 139 160     Incorpanic Chemical Residues   18 24 38 40 56 65 135 146 174 176     Cher Liquid Wastes   18 24 38 40 56 65 135 146 174 176     Cher Liquid Wastes   15 24 38 40 56 65 135 146 174 176     Cher Liquid Scrap   18 24 153 63 66 99 132 139 140 147 150 151     Charles and Certainies   19 35 111 118 19 120 121 122 123 124 145 154     Phastics   19 1	Non-P	hazardous	Mazardons	Liquid
Duest and # APC Products   101 125 126     In-organic sludge   82 84 87 95 97 189     Abbeston   Adolds   76 81 85 90 91 92 95 100 129     Abbeston   Adolds   Adolds   Adolds   Adolds     Adolds   Adolds   Adolds   Adolds   Adolds     Adolds   Adolds   Adolds   Adolds   Adolds     Adolds   Adolds   Adolds   Adolds   Adolds     Solvents   Adolds   Adolds   Adolds   Adolds     In-organic Chemical Residues   17 18 32 59 103 104 107 108 135 136 159 160     In-organic Chemical Residues   187   Adolds   Adolds   Adolds     In-organic Chemical Residues   Adolds   Adolds   Adolds   Adolds     In-organic Chemical Residues   Adolds   Adolds   Adolds   Adolds     In-organic Chemical Residues   Adolds   Adolds   Adolds   Adolds     In-organic Chemical Residues   Adolds     In-organic Chemical Residues   Adolds     In-organic Adolds   Adolds   Adolds     In-organic Ado			138 209 266	
Incorganic studge   76 81 85 90 91 92 95 100 129			264	
Asbeston   Asbeston   Asbeston   Asbeston   Asbeston   Asbeston   Astronomical Residues   17 18 32 59 103 104 107 108 135 136 159 160			86 88 89 93 94 141 221 222 224 227 228 250 254 262 263 269	
Acides  Adialis Solvents  Olly Waste  In-organic Chemical Residues  In-organic Chemical Residues  Organic Chemical Residues  Other Liquid Wastes  Info 182 135 146 174 176  Info 182 135 146 174 176  Info 182 135 146 174 176  Info 182 131 116 113 119  Info 182 182 190 194  Info Onstruction Waste  Info 182 188 68 73 111 169 172 182 190 194  Info Onstruction Waste	76 81 85 90 91 92 95	100 129	83 86 94 141 158 202 219 221 222 223 225 226 250 262 263	
Acids  Alkalis Solvents  Origanic Chemical Residues In-organic Chemical Residues In-ordanic Chemical Residues In-organic Chemical Re			205	
Alkalis   Solvents			206 211 229 267 270	175 308 309 310 311 312 313 316 373 392
Solvents  Oily Waste In-organic Chemical Residues IS7  Other Liquid Wastes  **Waste From Food Production  Other Liquid Serap  Other Liquid Serap  Other Liquid Serap  Other Liquid Wastes  **Waste From Food Production  Salas and Cerumics  Other Liquid Wastes  **Waste From Food Production  Salas and Cerumics  Other Liquid Wastes  **Waste From Food Production  Salas and Cerumics  Other Liquid Wastes  Salas At 15 65 65 135 146 174 176  Salas and Cerumics  Other Liquid Wastes  Salas Serap  Salas Sera	<del>-</del>			371 374 385 386
Dily Waste   17 18 32 59 103 104 107 108 135 136 159 160			201 213	52 305 326 352 353 356 358 367 386 401 402 403 407 408 409 410
In-organic Chemical Residues   17 18 32 59 103 104 107 108 135 136 159 160			67 244	301 302 303 304 329 334 354 357 362 415
Organic Chemical Residues         15 24 38 40 56 65 135 146 174 176           Other Liquid Wastes         39 41 53 65 65 9132 139 140 147 150 151           **Waste From Food Production         39 41 53 65 65 9132 139 140 147 150 151           Glass and Ceramics         9 43 57 117 148 155 166 170 197           Metal Including Scrap         5 12 26 27 28 29 30 71 143 161 171 193 198           Paper and Cardboard         19 22 112 113 114           Plastics         21 116 118 119 120 121 122 123 124 145 154           Rubber         64 102           Textile and Leather         16 45 74 134 149 168 195           Waste similar to Domestic Waste         42           Wood         44 127 10 98 133 178 179           Slag from Mching         152 177           Construction Waste         11 14 23 48 68 73 111 169 172 182 190 194           196         196	- 1	107 108 135 136 159 160	3 34 70 105 105 106 109 173 206 208 214 215 238 249 253 255 256 257 261 272	343 371 375 376 377 378 379 380 381 382 383 384 387 388 389 390 391 392 393 394 395 396 397 398 399 400 416
Other Liquid Wastes         39 41 53 63 66 59 132 139 140 147 150 151 156 184 186           "Waste From Food Production         39 41 53 63 66 59 132 139 140 147 150 151 156 184 186           Glass and Ceramics         9 43 57 117 148 155 166 170 197 157 157 157 157 157 157 157 157 157 15	: .		2 3 34 167 204 207 230 231 233 235 236 238 239 240 242 243 245 246 252 253 255 256 257 258 259 261 268	306 314 315 318 319 320 321 322 324 325 328 330 331. 332 333 336 337 338 339 341 342 344 345 348 349 359 361 363 364 365 366 369 404 405 406 411 412 413 414
**Waste From Food Production   156 184 186   156 184 186   166 184 186   156 184 186   156 184 186   166 184 186   166 184 186   166 184 186   167 150 151   166 184 186   168 184 186   168 184 186   168 184 186   168 187 184 187 187 187 187 187 187 187 187 187 187	Sept.			340 351 417
Glass and Ceramics   9 43 57 117 148 155 166 170 197     Metal Including Scrap   5 12.26 27.28 29 30 71 143 161 171-193 198     Paper and Cardboard   19 22 112 113 114     Plastics   21 116 118 119 120 121 122 123 124 145 154     Rubber   64 162 191 192     Waste similar to Domestic Waste   42     Wood   44 127 10 98 133 178 179     Slag from Melting   152 177     Construction Waste   11 14 23 48 68 73 111 169 172 182 190 194     196				317
Metal Including Scrap         5 12 26 27 28 29 30 71 143 161 171 193 198           Paper and Cardboard         19 21 112 113 114           Plastics         21 116 118 119 120 121 122 123 124 145 154           Rubber         64 165 191 192           Textile and Leather         64 102           Wood         42           Wood         44 127 10 98 133 178 179           Slag from Mething         152 177           Construction Waste         11 14 23 48 68 73 111 169 172 182 190 194		165 170 197		
Paper and Cardboard   19 22 112 113 114     Plastics				
Plactics   Plactics   21 116 118 119 120 121 122 123 124 145 154   164 165 191 192   124 145 154   164 165 191 192   124 145 154   164 165 191 192   124 145 165 191 192   124 145 165 191 192   124 145 165 195   164 165 195   164 165 195   164 165 195   164 165 195   165 195   165 195   165 195   165 195   165 195   165 195   165 195   165 195   165 195   165 195   165 195   165 195   165 195   165 195   165 195 195   165 195 195   165 195 195   165 195 195   165 195 195   165 195 195   165 195 195   165 195 195   165 195 195				
Rubber         64 102           Textile and Leather         16 45 74 134 149 168 195           Waste similar to Domestic Waste         42           Wood         44 127 10 98 133 178 179           Slag from Melting         152 177           Construction Waste         11 14 23 48 68 73 111 169 172 182 190 194           196         196	21 116 118 119 120 1 164 165 191 192	121 122 123 124 145 154		•
Textile and Leather   16 45 74 134 149 168 195   Waste similar to Domestic Waste   42   Wood   Wood   44 127 10 98 133 178 179   Slag from Melting   152 177   Construction Waste   11 14 23 48 68 73 111 169 172 182 190 194   196	64 102			
Waste similar to Domestic Waste         42           Wood         44 127 10 98 133 178 179           Slag from Melting         152 177           Construction Waste         11 14 23 48 68 73 111 169 172 182 190 194           196         196				
Wood         44 127 10 98 133 178 179           Slag from Melting         152 177           Construction Waste         11 14 23 48 68 73 111 169 172 182 190 194           196         196				
Slag from Metting 152 177  Construction Waste 111 14 23 48 68 73 111 169 172 182 190 194	44 127 10 98 133 171			
Construction Waste 11 14 23 48 68 73 111 196			50 51 271	
				And the state of t
C-24 Outer Solid Wastes 13 31 35 47 54 110 115 180 181 183 185 188 16 203 241 247 24		115 180 181 183 185 188	16 203 241 247 248 260	

# C.4 Selection of Factories for the Survey

#### C.4.1 Selection Criteria

# a. Criteria in view of scale of factory

The selection criteria in view of scales of factory are described below.

- I. There were 3,296 manufacturing companies (CIIU Code 3111-3909) in the Metropolitan Region with no less than 10 employees according to the available INE data. Whereas companies with 50 or more employees comprised 1,150 companies and total employees of those companies (1,150) counted for about 80% of all employees of 3,296 companies (see Table C.4.1a and Table C.4.1b).
- ii. There are 575 companies with 100 or more employees and whose total employees counted for two-thirds of total employees of companies whose employees are not less than 10 in the Metropolitan Region.
- iii. In view of the above, companies even with less than 100 employees which might turn out to be prime generators of hazardous solid waste (e.g. fertilizer/insecticide manufactures) should be scoped up to the scale of more than 49 employees for the selection criteria. Other industries might have to be scoped up to the scale of more than 99 employees considering than they count for two-thirds of total employees and that initial governmental pollution regulations and guidelines could be scoped for larger companies.
- iv. Upon consideration of both time and budget limitations for the survey and required number of data for estimation of waste generation (especially that of hazardous wastes), it was necessary to carry out factory surveys up to 200 factories, the selection criteria should be as follows.
  - All 55 companies with 500 or more employees (whose total employees comprised 54,000 persons and which counts for 20% of total 270,000 employees of companies whose employees are not less than 10 in the Metropolitan Region)
     80 companies out of 199 companies with 200 to 499
  - 80 companies out of 199 companies with 200 to 499 employees (whose total employees comprised 27,000 persons

- and which counted for 10% of total 270,000 employees in the Metropolitan Region)
- 60 companies out of 320 companies with 100 to 199 employees (whose total employees comprised 12,000 persons and which counted for 4% of total 270,000 employees in the Metropolitan Region)
- Other 5 companies (e.g. from industrial code 3512, etc.)

The total 200 companies selected from the above criteria comprise one-third of all 270,000 employees of companies whose employees are not less than 10 in the Metropolitan Region. It should be noted that covering rate is less than this figure, because there are companies who has more than a factory and there are many factories with less than 10 employees.

Table C.4.1a List of Manufacturing Company With 10 or More Employee by INE Unit: Number of companies

ciit	Industrial Category	1800 and	500-999	200-499	100-199	50.99	20-43 12	10-17	T01/
111	Exectock staughtering and mest production  Dairy products	<u>`</u>	0		3		;		1
11)	Fruits, vegetables, and their products		0				12	5	<del></del>
	Fish and other marine foods		ō		(i	4	3	3	
111_	Animal and vegetable oils		ŏ		3	7		1	·
115		0	0		<del>                                     </del>		11	<del></del>	l
165	Cereal foods	- 0		3		23	208	1112	-
117	Bakery, biscitits, cakes, pastas and the likes						-200		<del> </del>
119	Coces and Chocolate powder and sugar confectioneries		<u>_</u>			2		و صنعت	
121	Other non-classified food manufacturing				- 6	6	19	9	ļ
122	Animal feeds	C			2	2			ļ
1)[	Alcoholic distiling	6	0	<u> </u>	o	1	3	11	1
132	Wine, ciders and other fermented hermages	1	Ð	_ 2	6	3	6	] 2	L
133	Mak, beer and mak begoors				0	1	0	9	
134	Non-alcoholic heverages	0	1	0		0	1	ē	
40	Cigarettes, eigens and tobacco	6		0	0	2	0		
211	Textile processing and materials manufacturing	3		10	16	23	59	47	1-1
212	Cloth manufacturing and related processing	0		·	4	4	20	10	
213	Socks, stocking and knit products	-  <del>-</del>		9	10	34		37	<del>                                     </del>
						<u></u>	9		<b> </b>
114	Carpets and rigs								ļ
115	Ropes, cables, cordage, note and the libes							0	ļ
219	Other non-classified textile industries					67	2		l
220	Garment industries	11		14	30		136		1 3
231	Leather lanning and finishing				<u> </u>	9	- 9		<u> </u>
132	Fur dressing, dyeing and other fur and skin articles			0		0			
233	Leather products (exc. footnears)	0			1	2	9		L
240	Leather footnears	2	2	9	12	34	49	33	
311	Wood processing and wooden products manufacturing	0				10	31	)8	
112	Wooden and cane containers manufacturing					1	ō		Γ-
119	Other non-classified wooden products	<del>`</del>					1	<u>-</u>	I
120	futifikie, feshie and the likes					15	31	25	_
321	4 MINHONE SERVICE WILL THE THES	<del> </del>						1 0	<b>!</b>
	Fance and suda	-				0		<del>-</del> 5	
111	Paper and pulp							<u> </u>	
112	Paper containers and boxes				<del> </del>			<del>                                     </del>	
119	Other paper and pulp products								£
120	Frinting photocograving publishing and the files					29		1 1	1
511	Organic and inorganic industrial chemicals							13	<b></b>
512	Fertilizers, Insecticides and the likes					اـــــــــــــــــــــــــــــــــــــ	2	1	
513	Resins, plastics, and chemical fibres	6					2	2	
514	A Inufactured chemical products		0	_ 0	0	3	0	0	·
521	Paints, Varnishes, lacquers, enamels, and the likes	6	0	3	1	4	6	- 5	
522	Medicines (Pharmaceutical products)	-	7	3	[4	15	7	i	
523	Soaps, detergents, shampoos, cosmetics, and the likes		C	7	1	6	12	9	
529	Other non-classified chemical products	1 1	0	,	3	12	24	16	.1
540	Oil and seal products						1 7		<del> </del>
551	Tyres, tubes, rime and the tites					2			
552	Other non-classified subber products								
560	Other non-classified plastic products	1 7				- 51	1 80		
		1 }							
610	Potteries and ceramic products				ļ <u>-</u>	2			
620	Glass and glass products			2		3			
691	Bricks, Lettices, walls and refractory materials					1			
692	Cements, firme, and plasters					2			
693	Cement building materials	1				5	13	7	l
693	Fibre cement products				]	ļ į	12		)
696	Playfor building nuterials		-	)	0		1	<u> </u>	1
699	Other non-motallic mineral products				1	1	1	7	
310	lion and sicel industries	1		-			1		
721	Basic copper industry								
722	Copper products and alloys	<del>                                 </del>							
			1	<u>-</u>			<del></del>		
729	Bask non-ferrous metal indicatries (esc. copper)							2	<del> </del>
<b>\$11</b>	Metal cuttery, hand tools and other general hardware								
\$12	Metal furniture and fecture	- L			ļ <u>.</u>				
813	Metal structures, tanks, shanfies, doors and windows	-				20			
411	Metal packages, tools, and household utensils								
\$15	Wires, non-isolated cables and by products					<u>t</u>			
\$19	Other metal products							28	
822	Apricultural machinery					3	3	0	
92)	Wood and metal working machinery	(			0	[ · · · · 6	7		
324	Other industrial machinery				1				1
125	Office machinery and equipment (int.computers)	•	1				,		
129	Other non-classified machinery		1				.33		
331	Motors, generators, transformers and the likes	(			3				
8.12	Radio, TV, X-ray related machinery and equipment					<u>2</u>	1		1
13.)	Electric heating muchinery and equipment	<del> </del>			0				
139	Other electric machinery	-				;			
141	Ship and boatyards, marine engines and their parts	-							
		1 7					0		
142	Railroad machinery and equipment								
113	Vehicle paris and engines			•					
144	Motorcycles and Hoyeles			<del></del>	0				
145	Airplance and their components				0	0			
149	Other transport equipment					0		1	
151	Measurement, controlling and medical machinery	. (	C	0	1	3			
152	Optical and photochemical machinery (inc lens)	(	0	0		0			
90 L	Jewellery and allvernaire	-		i	0	0		<del>                                     </del>	
202	Musical instruments					Ť			
203	Sporting additic and camping goods						·		<b> </b>
				للسنسة		9			
209	Other non-classified manufacturing industries	1 0	0				19	1 13	

Source: INE

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Table C.4.1b Total Employees in the MRS for the Companies with 10 or More Employees by INE

Unit: number of employees

						OIII.	numoet	VI Vp.	
	of Company	10-19	20-49	50-99	100-199	200-499	500-999	1000 or More	TOTAL
	3211	705	2,065	1,875	2,400	4,900	3,000	4,500	19,445
High Potential	3231	30	315	675	2,400 150	700	3,000	4,300	
Industries	3319	75	245	300	150	700	0	0	i
·	341	165	805	825	750	2,450	4,500	0	~~~~~
	3420	765	1,925	2,175	1,200		1,500		
* *	351	240	630	600	450	2,100 0	1,300	1,500	
	352	465	1,715		4,650	5,600	1,500	1,500	1,920
	354	403	245	2,775 75	300	3,600 700			18,205
	35 <del>4</del> 355		<u>243</u> 525	450			750	0	
	356	225 630	2,800		1,650	1,050	750 0	0	
·	362			3,825	4,350	4,200		0	
		105	140 280	225	300	700	750	0	
	3699 371	105	245	300 225	150	350	750	0	<del></del> -
	371	30	175	150	1,050 150	1,750	750	0	
	372 381	60	4,585		5,850	1,050	750	0	
	382	1,275		4,200		8,750 350	1,500		····
	383	480 195	1,890 560	2,025 900	1,650 1,350		750 0	3,000	
. :	384	165	1,050	1,350	450	1,750 2,800	0	1,500	7,315
	385	90	315	225	450	2,800	0	1,300	
	390	285	735	750	150	700	0	0	
	Sub-total	~~~~	21,245	23,925	27,600	39,900	15,750		146,420
L and Da	311		9,205					6,000	
Less Po- tential		3,120	805	4,125 600	5,250 1,200	9,100	3,750 0	0,000	
Industries	312 313	150 45	350	375	900	1,750 1,400	3,000	1,500	1
	314	15	330	150	900	1,400	3,000	1,300	
	3212-3219	825	2,765	3,150	2,400	3,150	750	0	·
	3212-3219	1,365	4,760	5,025	4,500	4,900	3,000	1,500	
1 .	3232-3233	210	315	150	4,300 150	350	3,000	1,300	<del> </del>
.	3232-3233	495	1,715	2,550	2,100	3,150	1,500	3,000	
	3311-3315	285	1,085	2,330 825	1,200	3,130	1,300	3,000	
	332	375	1,225	1,125	1,200	1,750	0	0	
·	361	90	245	1,123	1,200		0	1,500	3,535
			80S			1,400	750	1,300	
- ::	3691-3696	135		975	1,350	2,800			6,815
	Sub-total Total		23,275	19,200	20,400	30,100	12,750		126,335
	Total	13,110	44,520	43,125	48,000	70,000	28,500	23,300	272,755

Note: Total employees are calculated based on the following assumptions

# b. Selection criteria in view of HW generation potentiality

## ba. Priority of the survey

Since identification and distinction of HW from other ISW followed by appropriate disposal management are the essential prerequisite for the Master Plan Study of Industrial Solid Waste Management in the Metropolitan Region, both the Chilean side and the Study Team recognize the necessity of "Survey for Actual Conditions of Industrial Waste" with emphasis on surveys to industries with high potentiality of HW generation. EWI's RISNOR study may be useful for analyzing actual conditions of solid waste generation in the Region, it is only an investigation intended for non-HW; the study enables identification and understanding of status-quo regarding non-HW only to a certain degree. In view of the above, selection of factories to be visited should like to prioritize industries with high potentiality of HW generation, with due consideration to factories scoped in the survey of EWI's RISNOR study.

#### bb. Criteria of in view of hazardousness

The criteria of HW were examined in depth since both the Chilean counterpart (SESMA-PROCEFF) and the Study Team mutually recognized that the criteria of HW are essential for the Study. Consequently, the following aspects were confirmed by both parties.

- I. The mode of waste classification in view of easiness by visual inspection proposed by the Study Team (which enables both officers in administrative authorities and managers in waste generating factories to visually identify the appropriate categories of wastes with ease) plays an important role in ISWM (which further corresponds to certain extent to "the mode of waste classification in view of hazardousness" as can be seen in Table C.3b). Hence for the time being, 24 categories of waste in view of easiness in visual judgement were proposed as a principal classification mode for the "survey of actual conditions of industrial waste".
- ii. On the other hand, since the mode of waste classification mentioned in the D&M's RISPEL study was not practically applicable to the "Declaration System" of SESMA-PROCEFF, EWI's investigation employed a mode of classification with 333 categories. Relativity between the mode of 24 classification and the EWI's mode of 333 categories had to be examined and established prior to the conduct of the "survey of actual conditions of industrial waste" in order to maintain validity and compatibility between previous investigations and this Study.

iii. As a consequence, the matrix (shown as Table C.3b) between the 333 categories of the above correspond to one of 24 categories, visually was confirmed by both parties. Questionnaire form for the survey of "actual conditions of industrial waste" included a table that waste identified under 24 categories is identified to correspond to the 333 code which SESMA-PROCEFF is being adopted. In this work, the Team proposed to reclassify some of non-hazardous wastes to hazardous wastes.

## bc. Industries with High Potentiality of Hazardous Waste Generation

Based on the above criteria, industries (classified in 4 digit CHU code) which have high potentiality of generating HW were identified through the following manner.

- Referring to previous and present experiences and actualized investigation surveys of ISWM in Brazil, EU, Japan etc., the Study Team selected categories of industries which are liable to generate HW.
- ii. On the other hand, EWI's RISNOR study indicated categories of probable waste (under 333 codes) from each industry (under the 4 digit CIIU code). Among those wastes indicated, waste which could be listed as HW and LW are summarized in Table C.4.1c.

- iii. From these examinations, the Study Team's recognition regarding categories of industries which have a high potentiality of generating HW generally coincided with the current EWI's classification. Meanwhile although the problems were identified, respective solutions were as follows.
  - Although EWI's study included cases whereby food industries also generate ash and dust e.g. from boiler, these industries were excluded from the scope of the Study (or Surveys) since relevant wastes are generated from most industries. Meanwhile data from EWI's current study should be utilized to incorporate the Study's analysis.
  - Similarly, LW (liquid waste) might also be generated from industries
    with lower potentiality of HW generation. The EWI's survey results
    should be mainly utilized for examining the industries with lower
    potentiality of HW generation. The survey should be focused on
    industries which may HW.

Table C.4.1c Possible Hazardous and Liquid Wastes according to Categories of Industries in the EWI Study

CIIU Code	Note 2	Hazardous Solid Wastes Code Number by the EWI Study	Liquid Wastes Code Number by the EWI Study
3111 3112 3113 3114 3115 3116 3117 3118 3119	,	206 264 264 264 264 264 (16) 264 264	304, 317 304, 311, 371 304 304, 401 304, 401
3121 3122	***************************************	264 (16) 264	304, 401 304, 410
3131 3132 3133 3134 3135		206	318, 319 304 304 304 304
3140		264 (138)	
3211	@	206, 224, 228, 239, 240, 241, 247, 248, 264 (16)	304, 329, 340, 345, 356, 357, 392, 401, 402, 410, 411
3212 3213 3214 3219		247 228	304 304
3220		228	304, 401, 402, 404
3231 3232 3233	@	202, 203, 221, 222, 228 (16)	304, 336, 401, 404 404
3240	-		-
3311 3312 3319	•	- - 205, 221, 268 (16) (141)	304 304 304, 358, 365, 401
3320		(16) (141)	305, 401
3411 3419	#	206, 264 247, 254, 264 (16)	304 304, 312, 313, 342, 357, 371, 398, 401
3420	@	205, 206, 211, 214, 221, 228, 236, 244, 247, 254 (2) (16) (70)	304, 309, 313, 314, 349, 354, 356, 357, 375, 377, 380, 383, 392, 401, 402, 407, 409, 410, 415
3511	@	204, 206, 208, 215, 221, 226, 228, 229,	304, 312, 313, 333, 336, 377, 401,
3512	@	231, 247, 264 (16) (67) 223, 225, 228, 233, 247, 254, 255, 256,	402 301, 315, 328, 334, 412
3513	@	257, 258, 264 (16) 201, 206, 208, 250, 254, 259, 264, 266 (2) (16) (141)	304, 310, 312, 330, 334, 337, 338, 339, 341, 353, 401, 402, 411, 412, 413

			·
3521	@	206, 222, 227, 228, 238, 246, 260, 264 (2) (16) (141)	305, 315, 333, 339, 364, 401, 402, 409
3522	@	221, 228, 231, 246, 247, 248, 252, 253, 261, 264 (16) (167)	304, 305, 306, 319, 324, 326, 331, 336, 341, 343, 344, 358, 363, 364,
		201, 201 (10) (101)	397, 400, 401, 402, 404, 406, 408, 409, 410
2502		220 247 264 (2) (16)	304, 305, 334, 401, 402, 414
3523	@ .	228, 247, 264 (2) (16)	304, 305, 367, 377, 394, 401, 402
3529	@	208, 228, 235, 247, 262, 263, 264 (16)	
3530	*	254, 266	304, 312, 349, 371, 415
3540	@	228, 264 (16) (141)	304, 334, 401
3551	*	228, 259 (16) (67)	304, 325, 333, 334, 402, 410 316, 325, 334, 369, 377, 401, 404,
3559	*	242, 254, 259 (2) (16)	409, 410, 415
3560	*	206, 221, 228, 230, 247, 264 (2) (16) (141)	334, 333, 336, 339, 345, 366, 392, 401, 402, 404, 407, 410
3610		264	304, 392
3620	#	(141)	304, 334, 401
3691 3699	*	264 (16) 205, 206, 221, 249, 260, 264 (16)	304, 334, 339, 401
3710	@	205, 221, 228, 263, 264 (2) (16) (141)	308, 312, 328, 334, 352, 391, 401, 402, 409, 415
3720	*	205, 207, 208, 221, 228, 248, 254, 263, 264, 256 (2) (16) (52) (117) (141)	304, 319, 371, 373, 391, 401, 402, 415
3811	@	213, 227, 228, 267 (2) (16)	304, 312, 333, 334, 356, 401, 402, 409, 410, 414
3812	@	227, 228 (16) (141)	304, 338, 401, 402, 404, 410
3813	@	219, 227 (16) (67) (141)	304, 308, 323, 334, 391, 339, 401, 402, 409, 410
3819	@	206, 215, 221, 248, 264, 266, 267 (2) (16) (52) (67) (141)	304, 305, 308, 309, 311, 312, 328, 332, 334, 356, 371, 384, 387, 391, 395, 396, 401, 402, 404, 409, 410, 415, 416
3821	@	(16)	334
3822 3823	@ @	206, 209, 221, 227, 228, 266, 267 221, 227, 228, 245, 264 (16) (141)	304, 334, 401, 402 302, 304, 334, 401, 402, 405, 409,
3824	@	227, 264 (16) (141)	410 302, 303, 304, 334, 391, 395, 396, 401, 402, 404, 409, 410
3825 3829	@@	206, 207, 264 (16) (141) 206, 215, 221, 227, 228, 248, 254 (16) (67) (141)	304, 334, 401, 402, 412 304, 309, 319, 321, 325, 334, 349, 401, 402, 403, 404, 409, 410, 412, 413
3831	@	206, 207, 222, 228, 264, 267, 270 (16) (141)	311, 325, 334, 338, 344, 371, 374, 377, 401, 402, 404, 409, 410, 412
3832	@	221, 227, 228 (16) (67) (141)	304, 308, 325, 334, 344, 361, 378, 391, 398, 401, 402, 409, 410, 415, 304, 308, 325, 334, 344, 361, 378,
3833	@	221, 227, 228 (16) (141)	391, 398, 401, 402, 409, 410, 415 304, 305, 320, 343, 344, 376, 401, 402, 409, 410
3839	@	206, 227, 269 (16) (141)	

I

3841 3842 3843	(8)(8)	205 205, 222, 227 (16) (141) 205, 221, 222, 227 (16) (67) (141)	334, 386, 401 304, 334, 371, 388, 401 308, 312, 334, 344, 351, 381, 389, 401, 402, 409, 410
3844	@	206, 228 (16) (67)	304, 312, 334, 344, 391, 401, 402, 409, 410 304, 334, 344, 371, 382, 383, 390,
3845	@	206, 222, 227 (2) (16) (141)	391, 393, 401, 402, 409, 410, 414 304
3849		]-	
3851	@	206, 207, 222, 227, 228 (16) (141)	304, 334, 339, 344, 356, 362, 387, 401, 402, 409, 410 305, 344, 410
3852 3853	@	228 (16) 264 (16) (141)	304, 319, 333, 334, 344, 348, 404, 407, 409, 410
3901	@	221, 227, 247 (16)	304, 313, 322, 391, 401, 402, 404, 409, 410
3909	<u>l@_</u>	206, 227, 228, 264 (141)	325, 334, 391, 401, 402, 409, 410

Note 1:

In addition to the below-mentioned industries, the following industries are included in the Study.

- mining (23031, 23032, 23033, 23041, 29021, 29090)
  - generation, transmission and distribution of electricity (41011)
  - fuel stations (62536)
  - laundries and dry cleaners (95201)

Note 2:

- @; Both Chilean side and the Team recognized.
- \*; Although the Team did not propose to include these industries, they are listed because there are many hazardous wastes in the list of the EWI study. Since industries classified as 9 in the fourth digit (i.e. 3829) are others of 3 digit (i.e. 3829) industry, those should be examined in the detailed categories as 5 digits.
- #, Although the Chilean side did not point out, the Team proposes to consider these industries of possible generators of hazardous wastes.

Note 3: Although the following figures, which are put in parentheses in the Table, are listed as non-hazardous in the EWI study, the Team proposes to include them.

<u>2, 16,</u> 31, 52, <u>67,</u> 70, 116, 117, 138, <u>141,</u> 167, 180

Actually, only following wastes were some time observed in the EWI's RISNOR study.

2 Adhesive

16 Worn-out activated coal

67 Lubricating grease

141 Pain residues

Table C.4.1d High Potential Industries of Generating Hazardous Wastes
Unit: Number of Industries

			Nos of E	mployees		
	CHU Code	> 500	200-499	100-199	50-99	LATOT
High Potential	3211	7	14	16	25	62
Industries	3231	0	2	1	9	12
	3319	0	0	1	4	5
	341	6	7	5	11	29
	3420	3	6	8	29	46
	351	0	0	3	8	11
	352	3	16	31	37	87
	354	0	2	2	1	5
	355	1	3	11	6	21
	356	0	12	29	51	92
	362	1	2	2	3	8
	3699	0	1	1	4	6
	371	1	5	7	3	16
	372	1	. 3	1	2	7
	381	2	25	39	56	122
	382	3	1	11	27	42
	383	0	5	9	12	26
	384	1	8	3	18	30
	385	0	0	3	3	6
	390	0	2	1	10	13
	Sub-total	29	114	184	319	646
Less Potential	311	9	26	35	55	125
Industries	312	0	5	8	8	21
	313	5	4	6	5	20
	314	0	0	0	2	2
	3212-3219	1	9	16	42	68
	322	5	14	30	67	116
<b> </b>	3232-3233	. 0	1	1	2	4
İ	324	4	9	14	34	61
.	3311-3315	0	1	8	11	20
	332	0	5	8	15	28
	361	1	· 4	: 1	2	8
	3691-3696	1	8	9	13	
	Sub-total	26	86	136	*************	
To		55	200	320		

# C.4.2 Principles for incorporating EWI's investigations

Although the EWI's investigation focuses on non-hazardous waste, the status-quo of 265 factories'(see Table C.4.2a) generation and disposal of ISW could be summarized from questionnaire forms that were completed. On examining the framework of utilizing EWI's survey results, the following analyses were conducted in relation to data obtained from the EWI's report.

- I. Identification of industrial classification and company's size of factories surveyed by EWI;
- ii. Identification of industries and factories which declare that they generate HW and LW in EWI's report, and identify the type and quantity of HW reported; and
- iii. Items surveyed by EWI and their depth of surveyed items. Complementability of those data and the Team's survey.

# Consequently, the followings were observed:

- I. As for HW reported in EWI's investigation, 186 ton/month in total are generated in the 265 factories. Among the 186 ton, 171 ton which is over 90 % of the total was generated in the high potential industries though the number of factories surveyed is 140 and about 50 % of the whole.
- ii. As for liquid waste, the EWI's RISNOR study confirmed that only 166 ton/month was generated. However, used acids (Code No 313) waste water and blood (Code No 317) are of 150 ton/month and equivalent to 90 % of total generation. Hence such data are not reliable for the basis of investigating status-quo of the actual ISW generation.
- iii. On the other hand, for non-hazardous solid waste it is found that significant information were surveyed including disposal destination. However, as shown in Table C.4.2a, factories surveyed by EWI comprise:
  - 15 factories with 500 or more employees.
  - 23 factories with 200 to 499 employees,
  - 40 factories with 100 to 199 employees,
  - 38 factories with 50 to 99 employees,
  - 148 factories with less than 50 employees.

Therefore attention should be drawn to small and medium companies count for larger proportion in the EWI's survey.

In view of the above, the Study will, based on the data and information of EWI's investigation on non-hazardous solid waste, be determined to produce its framework with planning its surveys for actual conditions of industrial waste.

Table C.4.2a Factories Surveyed by EWI Study and Number of Their Employees by Scale of Factories

			Nos	of Employ	¢es		
	CIIU Code	> 500	200-499	100-199	50-99	< 50	TOTAL
High Potential	3211	3	0	1	1	4	9
Industries	3231	. 0	0	0	2	4	6
	3319	0	0	0	0	3	3
	341	1	3	2	0	]	7
	3420	. 0	1	0	1	5	7
	351	0	0	0	: 0	5	5
	352	1	1	0	2	5	9
	353	0	0	1	0'	0	ł
	355	0	1	0	0	5	6
	356	0	1	3	0	4	8
	362	1	0	1	0	2	. 4
	3699	0	1	0	0	1	2
:	371	0	. 1	5	7	6	19
	372	1	1	1	0	2	5
:	381	0	6	7	6	. 16	35
:	382	0	0	0	0	2	2
	384	0	1	0	0	4	. 5
	385	0	0	1	0	0	1
	390	0	0	0	1	5	6
	Sub-total	7	17	22	20	74	140
Less Potential	311	6	2	6	3	24	41
Industries	312	0	0	3	1	1	5
	313	0	2	0	0	0	2
	3212-3219	0	0	2	0	4	. 6
1 :	322	0	1	2	2	7	12
	324	ì	0	0	0	1	2
: :	3311-3315	0	0	1	11	31	43
	332	0	0	2	0	3	5
	361 :	0	1	0	0	1	2
	3691-3696	1	0	2	2	2	. 7
	Sub-total	8	6	18	19	74	125
Tot		15	23	40	39	148	

HW Generation in 265 Factories Surveyed by EWI's RISNOR Study Table C.4.2b

National Control of the control of	Industrial											L L	Na St	EWI's Waste Category	إ								
S   S   S   S   S   S   S   S   S   S		CITU Code	L	П	910	052	6				H	-	80	L_1	12	1-1	229		.53	263	264	266	TOTAL
S   S   S   S   S   S   S   S   S   S			S	•	7	•	•	·	-		20.0	•	-	•	•	•	•	•	•	•	240.0	•	260.0
S			0	·	ļ-		L	ŀ	•	-	-	-	ŀ	Ļ.	٠	•	ļ-	-	ŀ	•	1	•	
C			2	•	•		L	ŀ	ļ-,		20.02	•	-	-	ŀ	ŀ	-	ļ-,	<del>-</del>	•	200.0	] -	220.0
S			0	•		Ι,	[		-	-	-		,		ļ.	•	-	;	-	1	-	•	
S   S   S   S   S   S   S   S   S   S	1		S	-	•		-	Ī	•		0.8		<del>ا</del> .		ŀ	ŀ	·	-	-	•	•	٠	48.0
S   S   S   S   S   S   S   S   S   S			٥	•	ŀ	•	ŀ		<del>,</del>		-		-;			٠	-	ŀ	-	•	•	1	
Q   Q   Q   Q   Q   Q   Q   Q   Q   Q	s		S	0.3	,	[	[-	Ī	30.0	-			١.		•	•	7	7	-	•	38,000.0	42,599.0	80,637.0
S   S   S   S   S   S   S   S   S   S		-	0	-	•	ľ	-	·	-	ļ.,	ļ.,	ļ.	-	ŀ	ŀ	•	-	-	ŀ	•	-	7	,,
O   O   O   O   O   O   O   O   O   O	4 <u></u>		S	·	,		L	30.0	263,2		50.0	-	-	6.4	•		,	Ļ	ŀ	,	-		469.4
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S	Card		0	•		<b> </b>	L	ŀ	ļ-	-,	<b> </b> -	-	-	ŀ	ŀ	Ī	=	-	-	٦	·	Ī	
Q   C   C   C   C   C   C   C   C   C	2.2		S	-	١.	]	L	ľ		-	-	-	-	-	-	7	-	┞	03.0	Ī	•	•	603.
S   134400   1   1   1   1   1   1   1   1   1			ŀ	<b> </b>	١.	J.	L	r	ļ.	-	-	<del> -</del>	-	<del> </del>	<del> </del>	-	†	-	2	•	Ī	•	"
C   C   C   C   C   C   C   C   C   C			- -	•	8		L		•	-	-	-	ŀ	-	<del>  ,</del>	<b> </b> -	-		-	-	1	•	20.
S   134400   S   S   S   S   S   S   S   S   S			0	'	-		L	ŀ	ļ.	-	-	<del> -</del>	ŀ	-	-	Ī	-	•	-	•	•	•	
Q   1   1   1   1   1   1   1   1   1	<u>, , , , , , , , , , , , , , , , , , , </u>		S	13,440.0	١-	<b> </b>	L	Ţ		-	8.6	<del> </del> -	-	-	-	Ī	-	•	ŀ	3,200.0	1	Ī	43,249
S   S   S   S   S   S   S   S   S   S			٥	-	٦	<b>\</b>	L	ŀ	,	-	61	-	-	-	-	<u> </u>	-	•	ŀ	3	m	•	
No.		S	•	4	•	_	ŀ	•	-		_	79.3	-	-	,	-	•		0.000.72	500.0	4,000.0	31,679	
S			٥	•	ī		L	7	-;	-		,	F	-	·	Ī	-		ŀ	1	1	1	•
Q         1         1         1         2         1         2         1         2         1			S	•	5.0							50.0	ŀ	•	ŀ	1,800.0	<u> </u>	20.0	-	,	•	,	4,520.
S			0	•	-	1	1	·	•	1	2	1	-	•	•	1	,	1	•	•	•	•	
Q	, ,		S	•	20.0			•	•	•	·	,	-	si ,	0.000	,	·	7	-	٠	•	٠	8,020.
S			0	•		•		-	•		•	•		,	-	•	•	,	•	,	•	•	``
Q   13.448,1   45.0   2.000,0   5.0   3.00   2.002,   10.0   10.0   10.0   1.800,0   1.800,0   1.800,0   2.000,0   65.40,0   46.590,0   1.800,0	·-		S	0.1	•	'		٠	•		13.0	-		-	•	•	-	-	•	•	•	-	13,
S			0	-		•	H		-	-	2	-		•	-		-	•	•	•	•	•	``
Q         S	Total Potentia	80.00			45.0		5.0	30.0			18.06	50.0	79.3	6.41 8.	0.000	0.008,1	\$00.0	0.0	17.0	0.000.00	65,540.0		170,539.
S         S			0	\$	3	350.03				900	101	<b>1</b>	7:4 <b>1</b> ::	304 In	14 ×	L		\$ 100 kg	<b>∵ 2</b> %	***	Charles and	Comments	Consessor.
5			S	•	•	•		-		-		<u> </u>	H		•	-		H	H	•	5,663.0	0'086	6,643.0
S         C	Potential			<b>,</b>				ŀ	•	_	-	-	1	-	-	,	<b> -</b>	H	H	•	10	3.	1:
S         -			S	•	٦	•	Ī			•	-	-	,	-	•	•	7	-	-	•	•	4000	400.
S         S			٥	•		•		•	•	-	-	-	•	-	•	•		•	-	•	•	-	
S         300         1         2         300			S	•	٠	,	٠	٠	,	•	_	11.3	-	-	-	1	,		•	٠	1	1	11.
S   S   S   S   S   S   S   S   S   S			٥	•	•	•		•	•	•	-	1	-,	•	•	•	•	•	,	•	•	•	
Q         1         2         2         2         3			S	50.0	٠	•		*	•	•	4.0	•	•	•	•	٠	-	•	-	•	•	•	54.
S         2.0         -	anatra		٥	.,	٠	•		7	•	•	,	•	1	•	•	•	,	,	1	1	1.	•	•
S   S2.0    S   S2.0    S   S   S   S   S   S   S   S   S	<u></u>		S	2.0	•	•		ŀ	-	0,8	0.00	ŀ	-	-	-	•			ŀ	•	•	٠	8,002.(
S   S   S   S   S   S   S   S   S   S	-		0	1	•	•	•	-	•		-		٠	•	•	•	•	•	٠.	•	•	•	
Q         13,500.1         45.0         20.0 <t< td=""><td>Total Lear Por</td><td>entlal Industries</td><td>S</td><td>\$2.0</td><td>100</td><td>0.000000</td><td></td><td></td><td></td><td>8,0</td><td>0.40</td><td>C11</td><td>4</td><td>00000</td><td>1</td><td>1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0</td><td>10000</td><td>30 A</td><td>1000</td><td></td><td>5,663.01</td><td>1,380.0</td><td>-15,110</td></t<>	Total Lear Por	entlal Industries	S	\$2.0	100	0.000000				8,0	0.40	C11	4	00000	1	1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	10000	30 A	1000		5,663.01	1,380.0	-15,110
Grand Total S 13,500.1 45.0 2,000.0 5.0 30.0 293.2 10.0 8,794.8 161.3 179.3 26.4 8,000.0 1800.0 20.0 603.0 30,200.0 71,203.0 47,979.0 3 3 1 1 1 1 3 1 1 2 2 1 1 1 1 1 1 1 1 1			3	2 COCC466	3	Company of	300		200,000	1000	CONTRACT	order Trade	98. (**)	30 Jan 19	96 A VIII	Control of the		*	30,000 p. 100.00	2000000	301	(00000)	Locales and
[Q i Si 3] 1/ 1/ 1/ 3/ 1/		Grand Total	S	1	45.0		: 1	30.0	293.2	0.0			79.3	6.4 8,1	0.000			0'07		0.002,00			185,650.
			0	\s	٦	1	1	Ŧ	<u>n</u>	-7	12	77	74	ä	-	1	1	1	7	4	17	7	9

Unit: Kg/Month
S: Amount of wastes
Q: Number of factories Note:

Table C.4.2c Liquid Waste Generation Surveyed by the EWT's RISNOR Study

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		_						EWI's Waste		Category	_								
Industrial Category	cm	141	_ 	304	313	317	321	328	334	339	349	357	369	385	101	0	415	417	TOTAL
	3211	S	-	180.0	·		Ľ	-	•	Ī	'n	-	<del> </del>	ŀ	<u> </u>	7.5	•	•	187.5
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	341	/^		20.0	•		Ŀ	-	-		-	•	•	-	•	20.0	•		40.0
		2	ļ.,		1		<u>'</u>	,	,	,	-		-	-	•		١		
	3420	S	<u> </u>	•	•	•	•	-	•	0.2	7	ŀ	·	3.0	•	5.0	,	Ī	8.2
		0	-	•	•	•	•	-	•	1	1	•	,		,	-	,	·	
	352	2,02	0.0	<u> </u>	1		•		•		1.3	•	•	,	•	•	•	-	2,021.3
			3	•	-				•	•	-	•	-	-	-	7	7	Ī	
	355	2		8.0	•		•	-	•	-	•	•	0.1	•	-	•	ŀ	-	8.1
		0	_	1	•	•	•	•	•	•	7	•	<b>,</b>	•	•	•	•	٠	2
-	362	S 43	3.0	-	•	•	•	•	•	•	·	•		•	•	•	•	•	43.0
			1	-	•		•	•	•		•	:	-		-		•	-	
	371		2.7	1	•	•	<u>'</u>	-	237.0	•	·	•	٦	-	,	•	Ī	•	249.7
			<u>~</u>	<del> </del>	•	'		Ľ	8	·	-	•	ļ-	•	•	•	,	•	
	381	2.0	70.2	214.6	•	,	16.0	5.0	2.0	1	ŗ	,	,	•	200.0	;	2.0	•	2,509.8
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	390	11	6.0	13	-	<u>'</u>	_	•	•	•	·	•	•	- <del>-</del> -	-	•	,	•	117.3
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Total high Potential Industries		S 4261	51.9	423.9		30.50.50.	- 16.0	0.5	239.0	0.2	13	(	0.1	3.0	200.0 32.5		2.0		5,184.9
		<b>\</b>	18	8					\$		1.80	S	I.	<b>1</b>	7	2	7	- XX	1. ************************************
Less	311	S	•	6.0	62,000.0	87,520.0	-   c	•	•	-	•	•	-	-	٠	•	-	•	149,526.0
Potential		٥	-	1	1		2 -	•	•	-	-	•	•		٠	•	•	ŀ	,
Industries	212	S	-   1,	0.000,	-			800.0	-	•	-	-	-	·	•	-	٠	35.0	1,835.0
		0		1 :	9			1	•	•	•	•	•	•	•	-	•	1	3
	3212-3219	S		14.01	•	3.0		•	•	•	•	6.0	•	1	•	•	٠	٠	23.0
		0	_	11	•		3	•	•	•	•	1	•		•	٠	•	1	5
	332	S 22.	1.1		١		,	•	•		•	•	•	•	٠	•	'	•	22.1
		0	7	ī	-		-	t	•	•	•	•	•	•	•	•	•	•	2
	3691-3696	S	- 1	500.0	•	3	•	•	•	•	•	·	•	·	•	•	•	•	1,500.0
		0	-	1	•		-	•	•	•	•	•	•	•	-	•	,	Ī	
Total Less Potential Industries		<u>s (                                    </u>	2.1 2,	2,520.0	62,000.0	87,523.0	0	800:0	- 223	(100 miles		0.9			3000			35.0	152,906.1
		( )	2	10 C	7 00 00 00		5			• 303.8		T	* 120	**	•	\$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$		-	
	Grand Total S	4.23	2.0 2	2,943.9	62,000.0	87,523.0	0.91 0	805.0	239.0	0.2	13	6.0	0.1	3.0	200.0	32.5	2.0	35.0	158,091.0
	•		30		•		,			ľ	l	f	ŀ	ŀ	ľ		ĺ		1

Table C.4.2d ISW Generation by EWI's RISNOR Study

Industrial		Number of	Number of	Generation	Generation Ratio	NON-HAZARDOUS	HAZARDOUS	croum
Category	כנותנ	Industries	Employees	Amount	Kg/empl.			
High	3211	6	2,608	394,673.9	151.3	394,226.4	260.0	187.5
Potential	3231	9		202,370.0	681.4	0.021,202	220.0	0.0
Industries	3319	3	63	44,062.0	7'669	44,014.0	48.0	0.0
	341	7	2,1	1,524,944.3	724.1	1,444,267.3	80,637.0	40.0
,	3420	7		69251.3		68,773.5		8.2
	351	S	117	30,700.0				0.0
	352	6		100,078.3	0.67	99,474.0	0.509	2,021.3
	353			5,622.0	47.2			0.0
	355	9		46,646.7		46,618.6	20.0	8.1
	356	8		22,360,2			0.0	0.0
	362	4	819	62,803.0	76.7		0.0	43.0
	3699	2		11,035.0		0.35.0	0.0	0.0
	371	19	1	1,386,947.8		1,343,461.0	43,249.8	249.7
-	372	5		274,908.8			31,679.3	0.0
<del></del>	381	35		873,287.2	230.9	868,327.6	4,520.0	2,509.8
	382	2		802.0	22.3	802.0		0.0
	384	S		53		45,376.6	8,020.0	0.0
	385	1		2,100.0	12.0	2,100.0		0.0
	390	9	157	4,736.6			13.1	117.3
Total Poten	Fotal Potential Industries	140	17.335	5,110,725.7	294.8	805 - 300 (3.00) 805 - 300 (3.00)	170,539.8	5,184.9
82	311	41			323.8	2,0	9	149,526.0
Potential	312	5		65,897.5	118.7	63,662.5	40	1,835.0
Ladustries	313	7		136,500.0	184.5	136,500.0	0.0	0.0
	3212-3219	9		13,056.0	41.7		0.0	23.0
	322	12		15,553.8	15.1		11.3	0.0
	324	2	648	5,908.0	9.1	5,908.0	0.0	0.0
	3311-3315	43	1,619	1,805,560.5	1,115.2	3.1		0.0
1	332	5		41,132.6			8,002.0	22.1
-	361	2		685,397.0	2,447.8	685,397.0		0.0
	3691-3696	7	987	294,258.0			0.0	1,500.0
Total Less 1	Fotal Less Potential Industries	125	13,302	5.75.327.2	396.6	5,107,332.9	15,110.3	152,906.1
	TOTAL	265	30,637	10,386,052.9	339.0	10,046,595.8	185,650.1	158,091.0
Note:	Unit: Kg/month							

Unit: Kg/month Genearation Amount = Non-hazardous+Hazardous+Liquid - (double count)

# C.4.3 Selection of Factories

 $|\mathbf{I}\rangle$ 

## a. Numbers of companies to be surveyed

In addition to the outcome of the above examination, conditions to be considered for the selection of factories to be surveyed were as follows:

- There were time and budget limitations.
- It was anticipated that at least one-third of companies might refuse to be interviewed if either of two members of counterpart from SESMA-PROCEFF did not accompany the visit.
- Pilot surveys revealed that significant level of technological understanding on factories' process and waste generation was required on the part of interviewers.
- This survey was intended not only to estimate waste generation amount, but also to form bases for examining ISWM on-site including waste-minimization/recycling technology and for examination and reviewal of administrative monitoring and guideline, waste management technology dissemination. Therefore, consideration to relative administrative aspects in this regard was required for the selection of factories.

In relation to the above conditions to be considered, criteria for the selection of factories to be visited should be as follows:

- Prior to consignment of the factory surveys to the local consultants, pilot surveys should be conducted by the Study Team and counterpart members from SESMA-PROCEFF for 10 factories (which are among the industries that seem to be generating HW), which should be chosen by SESMA-PROCEFF.
- During the period of the Team's "First Work in Chile", another set of 10 factories should be investigated by the Study Team.
- The duration between the Team's "First Work in Chile" and the "Second Work in Chile"" (or from middle of march '95 to end of April '95), the local consultants assigned should proceed the investigation of 50 factories.
- One way or another, including the Team's surveys of "in-factory" process management, 200 factories were to be investigated.
- Data and information from EWI's 265 factories investigation could be utilized complementarily to the data and information to be obtained from the Team's survey of "actual conditions of ISW", which may form in total about 400 factories' data and information. Therefore certain level of identification and examination of actual conditions of ISW (including

generation, process management, in-factory treatment and disposal, final disposal) could be assessed for major industries in the Metropolitan Region.

 In order to secure the acquisition of data and information of 200 factories, about 270 companies should be selected, bearing in mind one-fourth of the companies might refuse the interview.

Although the previous investigation conducted by D&M's RISPEL study might be useful in analyses of generality such as "analysis of industries and factories generating HW", "analysis of transport and disposal of waste from industries" etc., it was anticipated that the D&M investigation would not be a good reference for identification and understanding of factories' actual conditions (such as waste generation amount, in-factory waste management).

## b. Selection of factories to be surveyed

The factories to be surveyed were selected, as listed in Table C.4.3a, based on the following criteria for respective categories.

## ba. Number of companies to be surveyed

In total, between 270 to 280 companies should be selected. About 15 of them should be from electricity generation, gasoline filling station and laundries. Hence, about 260 companies should be selected from manufacturing industries and it was expected that 190 out of 260 may accept the survey interviews.

## bb. Companies to be surveyed in the First stage (until end of April 95)

As for the survey, until the end of April' 95, 100 companies should be selected and it was expected that data and information from 70 factories should be obtained. Two gas filling stations and 2 laundries should be included in this survey.

### bc. Selection of factories with more than 499 employees

Whereas EWI surveyed 15 factories with more than 499 employees, all factories (55) with 500 or more employees should be surveyed in view of including countercheck of data and information of the EWI's survey.

# bd. Selection of companies with less than 499 employees (with a lower potentiality of hazardous waste generation)

EWI investigated 117 factories (out of 1,150 factories with more than 49 employees) which have a lower potentiality of generating HW. In addition to this 117 factories, if 11 factories (with more than 499 employees with lower potentiality of hazardous generation) were newly surveyed on this occasion, the actual conditions of industries with lower potentiality of HW generation could be significantly identified and understood. Therefore, companies with less than 500 employees (which have a lower potentiality of hazardous waste generation) should not be selected for this survey, although some issues might remain such as identification and understanding of actual conditions of "liquid waste" and "generation of HW under lower potentiality" in this regard.

# be. Selection of companies with less than 500 employees (which has a higher potentiality of hazardous waste generation)

- For companies with more than 199 but less than 500 employees, all 114 factories should be selected.
- For companies with more than 99 but less than 200 employees, 40 % of companies in this category should be selected.
   Up to this selection there are 243 companies in total. In addition to this, industries in which there is no companies with 100 employees (e.g. CIIU Code 3512) might have to be included in the course of the survey.
- EWI investigated 94 factories (with less than 200 employees) from industries liable to generate HW, which might be utilized for understanding the actual conditions of non-hazardous solid waste. However, it might not be usable for understanding the status-quo of HW. Therefore identification and understanding of the status-quo of HW should be pursued through the outcome of the Survey.

# bf. Number of factories to be visited which had already been visited for the EWI's study

About 40 factories were visited (some of which were also visited during the previous ESI survey) which comprise:

15 factories with more than 499 employees,

- 17 factories with a high potential of hazardous waste generation with more than 199 to not more than 500 employees, and
- a few factories with a high potential of hazardous waste generation with

less than 200 employees.

However, reduplicative visits to this extent were considered necessary for examining and reviewing the validity of EWI's investigation.

Table C.4.3a List of Factories to be Surveyed

Factories with 500 or more employees

1

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naño	org Ju	Tamado Org. Jur NOMBRE_EMP	DIRECCION	CICDAD		TELEFONO
2 3	1	2 MACHASA COMPLEJO TEXTIL LIDA P	PEDRO MONTT 2354	SANTIAGO	SANTIAGO	5561001
4 m	4 m	4 IND TEXTILES POLLAK HNOS Y CIAS A	AV P DE VALDIVIA 6349	SANTIAGO	MACUL	2384811
4	2	A'A	AVDA CARLOS VALDOVINOS 420	SANTIAGO	SAN JOAQUIN	5515011
4 3	1	AS SUMAR S A	CARLOS VALDOVINOS 200	SANTIAGO	SN JOAQUIN	5525738
4	1	4 MANUFACTURAS SUMAR S A	CARLOS VALDOVINOS 200	SANTIAGO	SN JOAQUIN	5525738
4 \	÷		C VALDOVINOS 200	SANTIAGO	SAN JOAQUIN	5525738
4 1	뜩		CAMINO EL RETTRO 02050	SANTIAGO	PUENTE ALTO	8501516
4	1	4 CIA MANUF PAPELES Y CARTONES S A	AGUSTINAS 1343	srco	SANTIAGO	6981941
4	4		SAN IGNACIO 1538	SANTIAGO	SANTIAGO	5567895
4	÷	NI IMPRESORES S.A.	SAN IGNACIO 1538	SANTIAGO	SANTIAGO	\$567894
4 (	1	NES S.A	AGUSTINAS 1343	SANTIAGO	SANTIAGO	6981941
4 3	4		AYSEN 321	SANTIAGO	MACUL	
d 7	4   P		MARTINEZ DE ROZAS 4553	SANTLAGO	OTA NORMAL	7758805
4	4	a	AV STA MARÍA 5542	srgo	VITACURA	22870480
4 C	4 C	4 CONSORCIO PERIODISTICO DE CHILES A	VICUNA MACKENNA 1870	SANTIAGO	NUMOA	5517067
4 E	3	4 EDITORIAL LORD COCHRANES A	PROVIDENCIA 727	SANTIAGO	PROVIDENCIA	2360000
9	6 I	6 INSTITUTO DE SALUD PUBLICA DE CHILE   A	AVDA MARATHON 1000	srco	NUNOA	2391105
6 4 1	4 [	CHILESA	AVDA MARATHON 1315	STGO	NUNOA	2387266
7	4	4 LEVER CHILES A	CARRASCAL 3551	SANTIAGO	QTA NORMAL	6812511
4	4	4 GOODYEAR DE CHILES AIC	CAM A MELIPILLA SAN KAN 16	STGO	MAPPU	5356990
2 4	*	4 CRISTALERIAS DE CHILE S A	CAM A VALPARAISO 501	SANTIAGO	PENAFLOR	5561021
6 4	4	4 MOLIBDENOS Y METALES S A	HUERFANOS 812	SANTIAGO	SANTIAGO	6382550
6 4	4		URETA COX 930	SANTIAGO	SN MIGUEL	5516613
6 4	4	4 CIA ELABORADORA DE METALES S A	SAN NICOLAS 860	SANTIAGO	SAN MIGUEL	5556070
¢ 4	4	S.S.A	LOGRONO 3871	SANTIAGO	EST CENTRAL	6835050
7	W.	RANZAS DEL EJERCITO	AVDA PEDRO MONTT 1606	SANTIAGO	SANTIAGO	5561011
, 9	4.1	4 CIMETSINDELEN S A	AV VICUNA MACKENNA 9840	SANTIAGO	LAFLORIDA	2811881
7 4	~	STRIAL S.A.	AILONA 777	STGO	MAIPU	5312131
			Poort a depute A track to	() (1111)	CACA MEDIA	400000

industries industries 313	31 3111 32 3112 34 3113 35 3117 36 3117 37 3117 38 3119 40 3133 41 3134		6 4 FR	4 FRIGO HIGGINS MAT IND S A C		STGO	SCTTGGGG	4578745
	33 33 34 33 33 33 34 35 35 35 35 35 35 35 35 35 35 35 35 35				CAM MELIPITA 8139	106.23	Continuos	
313	33 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3		7 4 SA	4 SAVORY S.A.I.C.	VICUNA MACKENNA 4230	STGO	MACUL	5524710
F	37 38 37 3 38 3 3 3 3 3 3 3 3 3 3 3 3 3		7 4 503	SOPROLESA	DIAGONAL SANTA ELENA 2605	SANTIAGO	SAN JOAQUIN	\$528499
313	35 35 3 37 3 3 3 38 3 3 4 4 3 9 3 3 3 4 4 3 9 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	-	7 4 NU	4 NUTRECOR S. A.S. S. A.	AV RAMON FREIRE 3302	SANTIAGO	MATPU	5312755
313	36 33 33 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	_	6 4 CE	4 CENTENARIO S A	ROGER DE FLOR 2800	SANTIAGO	LAS CONDES	2333030
313	37 3 38 3 40 3 41 3	_	6 4 FTD	4 FIDEOS CAROZZI S A	CAM LONGITUDINAL SUR 5201	SANTIAGO	SAN BERNARDO	6971747
313	38 38 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3		6 4 00	4 COSTAS A	CAM LONGITUDINAL SUR 5201 (NOS	SANTIAGO	SAN BERNARDO	6971747
2313	403		7 z   mp	2 IND DE ALIMENTOS DOS EN UNO LTDA	PLACER 1324	SANTIAGO	SANTIAGO	5567431
-	40 3	32	7 4 S.A	4 S.A. VINA STA, RITA	GERTRUDIS ECHENIQUE 49	SANTIAGO	LAS CONDES	2289166
	41 3		6 2 CER	2 CERVECERA SANTIAGO LTDA	PANAMERICANA NORTE 8000	SANTIAGO	QUILICURA	6232962
			6 4 EM	4 EMBOTELLADORA CHILE S A	AV DOMINGO STA M 1946	SANTIAGO	INDEPENDENCE	7371051
	42 3134	_	6 4 EM	4 EMBOTELLADORA ANDINA SA	CARLOS VALDOVINOS 560	SANTIAGO	SAN JOAQUIN	2509000
	43 3134		6 2 EM	2 EMBOTELLADORA MODELO LTDA	PANAM NORTE 1500	STGO	RENCA	6418611
3212-3219	19 44 3213		6 4 TEJ	4 TEIDOS CAFFARENA S A	CAM MELIPILLA 10600	srco	MAIPU	5572311
322	45 3220		7 4 CA	4 CALDERON CONFECCIONES SAC	NUBLE 1034	srco	SANTIAGO	\$5670610
	46 3220		2 003	2 CONFECTENTILES EL AGUILA LIDA	GAMERO 2085	SANTIAGO	INDEPENDENCI	7377208
	47 3220	_	6 4 TTA	4 TTALMODSA	DOMINGO SANTA MARIA 2365	SANTIAGO	INDEPENDENCI	7370088
	48 3220	_	6 4 MA	4 MANUFACTURAS TEXTILES INDIGOS A	JUAN ELIAS 1701	SANTIAGO	RECOLETA	6217739
	49 3220	_	6 4 GA	4 GARMENT MANOFACT AND TRADING S.A.	AMERICO VESPUCIO 701	SANTIAGO	QUILICURA	6031823
324	50 3240	_	6 4 OR	4 ORMACS A	SAN FRANCISCO 285	STGO	SANTIAGO	6383388
	\$1 3240	9	2 FC.	2 FCA DE CALZADOS GINO LTDA	EMILIO VAISSE 770	SANTIAGO	NUNOA	2250943
	52 3240		6 4 CA7	4 CATECUSA	D NAVARRO S/N	PENAFLOR	PENAFLOR	812006
	53 3240	. 40	7 4 CA	4 CATECUSA	D NAVARRO SM	PENAFLOR	PENAFLOR	8120061
361	54 3610		4 IND	4 INDUSTRIA LOZAPENCO S.A.	COPIAPO 750	SANTIAGO	SANTIAGO	
3691-3696	8 55 3695		6 4 800	4 SOC INDUSTRIAL PIZARRENO S A	CAMINO MELIPILLA 10803	SANTIAGO	MATPU	715015

Factories with 200 to 499 employees

		Nro. CITU	Tamaño	Yes Year	Ore Jur NOMBRE EMP	DIRECCION	CEUDAD	COMUNA	TELEFONO
H i & h	3211	3211	<u>~</u>	"	4 LANIFICIO PANAMERICANO S A	PANAMERICANA NORTE 1377	SANTIAGO	DENCI	77772923
Potential Industries		2 3211	8	4		EL ROBLE 1077	SANTIAGO	RECOLETA	62126550
		3 3211	5	4	4 ALGODONES HIRMAS S A	AVDA MARATHON 2239	srgo	MACUL	2380322
		4 3211	3	4	4 HILADOS Y TEMBOS GARIBS A	R DE ARAYA 951	SANTIAGO	MACUL	2384007
		5 3211	5	4	4 LANERA CHILENAS A	LOS PLATANOS 2554	srco	MACUL	2384391
	<del></del>	6 3211	5	2	2 MANUFACTURAS EBLEN Y CIA LTDA	DGO ARTEAGA 588	srgo	MACUL	2384443
		7 3211	5	4	4 MANUFACTURAS MACUL S.A.	E FERNANDEZ 3663	SANTIAGO	MACUL	2839833
		8 3211	5	4	4 TEXTIL PROGRESO S A	AV V MACKENNA 3350	srao	MACUL	2384215
		9 3211	\$	4	4 IND TEXTILES ARTELAS A	DAGOBERTO GODOY 16	STGO	CERRILLOS	6832107
		10 3211	5	4	4 FIBRAS TEXTILES UNIVERSALS A	CAMINO MELIPITLA 9202	srco	MAIPU	5573673
	====	11 3211	8	4	4 IND TEXTIL ARAGONS A	CLAUDIO VICUNA 4194	STGO	OTA NORMAL	7731048
		12 3211	5	4	4 HILANDERIA RENCA S.A.	ALBERTO PEPPER 1610	STGO	RENCA	6418585
		13 3211	2	4	4 MANUFACTURAS TEXT PICHARA HNOS S A	BANDERA 661	SANTIAGO	SANTIAGO	8028969
		14 3211	\$	*	4 TEXTIL LO ESPEJO S A	AHUMADA 47	SANTIAGO	SANTTAGO	6713019
	3231	15 3231	5	4	4 BELTRAN ILHARREBORDE S A	RECOLETA 1750	SANTIAGO	RECOLETA	6217107
		16 3231	5	4	4 CALZADOS Y CURTIDOS CALVO Y CIA S A	AV VICUNA MACKENNA 4885	SANTIAGO	SAN JOAQUIN	5524298
	341	17 3411	5	**	4 VIGAFLES S.A.	PLACER 565	SANTIAGO	SANTIAGO	5553844
		18 3411	\$	2	2 SOCIEDAD RECUPERADORA DE PAPEL LIDA	VENECIA 3200	SANTIAGO	SAN JOAQUIN	5512278
		19 3412	2	7	2 GRAFICA E IMPRESORA ARAUCO LIDA	BUEN ORDEN 1025	STGO.	INDEPENDENCI	7377576
		20 3412	\$	4	4 LITOGRAFIA MARINETTI S A	BELLAVISTA 0251	srco	PROVIDENCIA	6018888
		21 3412	5	4	4 FCA PAPELES CARRASCAL S A	CARRASCAL 5150	srco	OTA NORMAL	7732146
		22 3412	5	2	2 ENVASES IMPRESOS LTDA	LO ECHEVERS 221	srco	QUILICURA	6033447
		23 3419	~	4	4 VIGAMILS ACET	JOSE ANANTAS 505	SANTIAGO	MACUL	2385111
	3420	24 3420	\$	4	4 EDITORIAL UNIVERSITARIA S A	SAN FRANCISCO 454	SANTIAGO	SANTIAGO	2234555
	·	25 3420	~	4	4 EMPRESA PERIOD LA NACION S A	AGUSTINAS 1269	SANTIAGO	SANTIAGO	6982222
		26 3420	\$		2 PRODUCTOS DE PAPEL L'TDA	AV ZANARTU 1049	SANTIAGO	NUNOA	2386266
		27 3420	\$	4	4 TALLERES GRAFICOS SMIRNOW S A	MARIA AUXILIADORA 779	SANTIAGO	SAN MIGUEL	5528859
		28 3420	3	4	4 EDITORIAL ANTARTICA S A	SAN FRANCISCO 116	STGO	SANTIAGO	6393409
		29 3420	~	Ů	6 CASA DE MONEDA DE CHILE	AVDA PORTALES 3586	SANTIAGO	EST CENTRAL	6891034
	352	30 3521	~	*	4 PINTURAS ANDINA S A	APOQUINDO 3530	STGO	LAS CONDES	2463636
		31 3521	3	4	4 INDUSTRIAS CERESITA S A	GABRIEL PALMA 820	srco	RECOLETA	6211007
		32 3521	\$	7	2 IND PINTURAS ADOLFO STIERLING LTDA	AVDA LA DIVISA 0359	SANTIAGO	SAN BERNARDO	5580011
		33 3522	~	4	4 LABORATORIOS RECALCINES A	V MACKENNA 1094	srco	NUNOA	6345094
	-==	34 3522	5	4	4 BAYER DE CHILES A	CARLOS FERNANDEZ 260	SANTTAGO	SAN JOAOUTN	5555561

	35 3522	\$	4 INSTITUTO BIOQUIMICO BETAS A	AV LAS AMERICAS 580	SANTIAGO	CERRILLOS	2000
	36 3523	ž	4 LABORATORIO DURANDIN S.A.I	AV M RODRIGUEZ 1052	SANTIAGO	SANTIAGO	6983381
	37 3523	8	4 UNION QUIMICA AMERICANAS A	JULIO PRADO 858	STGO	PROVIDENCIA	2749250
	38 3523	\$	4 INDUSTRIA QUIMICA Y COSMETICA S A	AV ZA%ARTU 1370	SANTIAGO	NUNOA	2383515
	39 3523	5	4 LABORATORIOS DAVIS S A	AV. LOS PAJARITOS 6366	STGO	EST CENTRAL	7925160
	40 3523	3.	2 LAB BALLERINA LIDA	A E WILLIAMS 190	srco	CERRILLOS	5571732
	41 3523	3	4 LABORATORIO LABSA S A	[LAZO DE LA VEGA 4859	srco	OTA NORMAL	7735828
	42 3523	\$	2 COSMETICOS PROCOBEL LIDA	CARRASCAL 3585	srgo	OTA NORMAL	6812258
	43 3529	5	4 RECKITT & COLMAN CHILE S.A.	PINTOR CICARELLI 268	SANTIAGO	SAN JOAQUIN	5511441
	44 3529	\$	4 QUIMICA HARTING S A	PANAMERICANA NT 2932	SANTTAGO	RENCA	6418592
:	45 3529	\$	4 TEC HARSEIM S A I C	AV BDO OTTIGGINS 723 of 19 E	STGO	SANTIAGO	383814
354	46 3540	5	2 VITUMIX LIDA	LOS TRES ANTONIOS 3172	SANTIAGO	MACUL	
	47 3540	5	2 EMP CONSTRUCTORA COMERCO LTDA	RAFAEL CANAS 16/C	STGO	PROVIDENCIA	2748962
355	48 3551	\$	4 MANUF CHILENAS DE CAUCHO S A	LOS 3 ANTONIOS 2580	STGO	MACUL	2382204
	49 3559	5	2 MANUF DE CAUCHO BLASMAR LIDA	LOS QUILLAYES 66	SANTIAGO	LAFLORIDA	2886042
	50 3559	5	4 VUILCO S.A.	SAN JOSE 0855	SANTIAGO	SAN BERNARDO	8592353
356	51 3560	. 8	4 WENCOS. A.I.	CELIA SOLAR 215	SANTIAGO	SAN JOAQUIN	5566496
:	52 3560	5	4 MANUF DE POLIETILENO S A	AV EINSTEIN 1071	srco	RECOLETA	6218515
	53 3560	\$	4 IND TECNOLOGIA HIDREN MIN.Y CONST.	BELLAVISTA 377	SANTIAGO	RECOLETA	7379498
	54 3560	\$	4 ARGOS S A	LOS PLATANOS 2545	STGO	MACUL	2383346
	55 3560	\$	4 PLASTICOS BURGOS S A	LAS DALIAS 3180	SANTTAGO.	MACUL	2384703
	56 3560	5	2 PLASTICOS HADDAD S.A.	JOSE ANANTAS 444	srco	MACUL	2383419
	57 3560	5	2 UNIVERSAL PLASTICS LTDA	SANTA ROSA 2970	SANTIAGO	SAN JOAQUIN	5514081
	58 3560	\$	4 OTTO KRAUS SAIC	AHUMADA 1793 PISO	STGO	SANTIAGO	5521405
	59 3560	5	2 SANCHEZ Y CIALIDA	HOEVEL 5067	srco	QTA NORMAL	7732960
	60 3560	\$	4 AISLANTES NACIONALES S A	SENADOR GUZMAN 220	SANTIAGO	OUTLICURA	6232772
	61 3560	5	4 PROD PLASTICOS DEL PACIFICO S A	AVD. PDTE. EDO. FREI KM.17 S/N	SANTIAGO	COLINATA	374078
	62 3560	\$	2 COMPAGNON BERNABE Y CIA LTDA	SANTA MARGARITA 0830	SANTIAGO	SAN BERNARDO	5586596
362	63 3620	5	4 VIDRIOS LIRQUEN S A	DOMINGO ARTEAGA 291	SANTIAGO	MACUL	2380067
	64 3620		4 CRISTALERIAS TOROS A I C	DAGOBERTO GODOY 145	STGO	CERRILLOS	6833972
3699	65 3699	5	4 IND DE BALATAS INDUBALS AC	CAM MELIPILLA 10750	srgo	MAIPU	5573306
371	66 3710	5	4 COMPANIA ELECTRO METALURGICA S A	AVDA VICUNA MACKENNA 1570	SANTIAGO	NUNOA	5555545
	67 3710	5	4 SIDERURGICA AZA S A	LA UNION 3070	SANTIAGO	RENCA	6418683
	68 3710	5	4 ACEROS CHILES A	AV PORTALES 3499-A	NOS	SAN BERNARDO	8573199
	69 3710	\$	4 CARBOMET INDUSTRIALS A	HUERFANOS 812 OF 614	SANTIAGO	SANTIAGO	6338465
	0.22.02	¥	A VOTE CO & A	\$580 DOU NO	COATTACA	CAN DEDNIADO	

372	E	71 3722	, %	4 INDUSTRIAS METALURGICAS SORENAS A	RODRIGO DE ARAYA 96	SANTIAGO	SAN JOAQUIN	5513307
	72	72 3722	,		URETA COX 930	SANTIAGO	SN MIGUEL	5516613
	73	73 3722	,   5	4 COBRE CERRILLOS S A	CAM MELIPILLA 6307	STGO	CERRILLO	5573144
381	74	74 3811	\$	4 IND METALURGICA SCANAVINI S A	CAM MELIPILLA 7525	srco	CERRILLOS	5571297
	75	75 3812	, 5	4 INDUSTRIA DE FRIO Y GAS S A FRIGAS	CARMEN MENA 865	SANTIAGO	SAN MIGUEL	5210026
	76	76 3813	2	4 TECNOLOGIA DEL ALUMINIO S.A.	CAMINO GUANACO 4756	STGO	CONCHALI	6253411
	1	77 3813	\$	4 ALFONSO WOLFS A	LOS PINONES 7	PROVIDENCIA	PROVIDENCIA	2518387
	2,2	78 3813	, ,	4 CINTAC CIA IND TUBOS ACEROS A	CAM MELIPILLA 8920	STGO	CERRILLOS	5575070
	79	79 3813	,	4 ARMCO INSTAPANELS A	CAM A LONQUEN 11011	SANTIAGO	MAIPU	5524088
	8	80 3813	5	2 KALHA TEKNO LTDA	AGURRE 1270	OTA NORMAL	OTA NORMAL	7733992
	81	81 3813	, 5		PANAM NORTE 3066	sroo	RENCA	6238500
	23	82 3813		4 SOC MET ARRIGONI HNOS S A	AMERICO VESPUCIO 1881	STGO	QUILICURA	6032223
	ε	83 3813	5	2 METALLIRGICA MORGAN Y FUENZALIDA LTD AVDA LA DIVISA 0340	AVDA LA DIVISA 0340	SANTIAGO	SAN BERNARDO	5585181
	84	84 3314	,	4 ALUSAS A	AV VICUNA MACKENNA 2935	SANTIAGO	SAN JOAQUIN	5529211
	85	85 3814	5	4 FCA DE ENLOZADOS CONDOR S A	SANTA ROSA 6583	SANTIAGO	SAN RAMON	\$251963
	%	86 3814	\$	4 CORESA S A CONTENEDORES REDES Y ENV	SAN NICOLAS 630	SANTIAGO	SAN MIGUEL	5521344
	22	87 3814	\$	4 MANUF METAL RHEEM CHILENAS A	CAM MELIPILLA 10340	STGO	CERRILLOS	5572064
	88	88 3814	5	4 ALUMINIO Y ENLOZADO FANTUZZI S A	CAMINO A MELIPILLA 8455	SANTIAGO	CERRILLOS	5871282
	88	89 3814	۶	4 ENVASES DEL PACIFICO S.A.	CAM MELIPILLA 13320	STGO	MAIPU	5355986
	8	90 3814	8	4 FABRICA DE ENVASES S A	VICENTE REYES 595	SANTIAGO	MAIPU	5314443
	ž	91 3814	\$	4 IND METALURGICA TROTTER S A	SAN PABLO 3770	SANTIAGO	OTA NORMAL	7739423
	દ્ધ	92 3815	8	4 FABRICA DE ALAMBRES ELCO S.A.	ALCALDE PEDRO ALARCON 893	SANTIAGO	SAN MIGUEL	5567591
	8	93 3815	,	4 AMERICAN SCREW CHILE S A	CAM MELIPILLA 10338	srco	CERRILLOS	5572204
	ğ	94 3815	٧.	4 PROD DE ACERO S A PRODINSA	EL MILAGRO 455	srco	MAIPU	5355977
	95	95 3819	8	2 PATRICIO LIOI Y CIA LIDA	SAZIE 2973	srco	SANTIAGO	6897423
	×	96 3819	5	4 BRONCERIAS NTBSASA	JUAN GRIEGO 4429	SANTIAGO	SAN JOAQUIN	5521215
	72	97 3819	,	4 FCA DE FITTINGS Y ART SANITARIOS SA	BUZETA 3359	SANTIAGO	EST CENTRAL	68313551
	8	98 3819	, S	4 METALURGICA VIRUTEX ILKO S A	CAM MELIPILA 7875	srco	CERRILLOS	5574602
382	8	6288 66	` S		D NAVARRO S/N	PENAFLOR	PENAFLOR	8120061
383	8	100 3831	,	4 SCHAFFVER S.A.	MNO.EYRAUD 577	srgo.	EST CENTRAL	7795015
- Constitution of the Cons	ĕ	101 3833	8	4 SOC MANUF DE ELECTROARTEFACTOS S A	ANTONIO ESCOBAR WILLIAMS 600	SANTIAGO	CERRILLOS	5574225
	2	102 3839	8	4 GENERAL ELECTRIC DE CHILE S.A.	VICUNA MACKENNA 2385	SANTIAGO	SAN JOAQUIN	5553031
	133	103 3839	,	4 S A IND METALURGICA Y ELECTRICA	CAM MELIPILLA 7565	sroo	CERRILLOS	5576828
	104	104 3839	3	4 INDURA S A INDUSTRIA Y COMERCIO	CAM A MELIPILLA 7060	SANTIAGO	CERRILLOS	5571777
	384							
384	105	105 3842	2	6 FERROCARRILES DEL ESTADO	AVDAL BOFFIGGINS 3322	SANTIAGO	EST CENTRAL	7796515

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		106 3842	\$	6 FERROCARRILES DEL ESTADO	AVDA L B OHIGGINS 3322	SANTIAGO	EST CENTRAL	7763869
		107 3843	5	4 PERETRA HNOS S.A.	AV INDEPENDENCIA 3160	STGO	CONCHALI	7361932
		108 3843	\$	4) TAIVEROS S A I C	SAN NICOLAS 912-960	STGO	SAN MIGUEL	5514411
<del></del>		109 3843	5	4 IND.METALURG PAREDES S.A.	CAM MELIPILLA 9236	srco	CERRILLOS	5571651
==		110 3843	5	1 ADOLFO NUDMAN LERNER	COMPANIA 4368	SANTIAGO	OTA NOPRMAL	7733088
		111 3843	5	2 ND COMERCIAL COLCHAGUA LTDA.	COMPANIA 4270	srco	OTA NORMAL	7732973
		112 3844	S	4 FABISASA	AMERICO VESPUCIO 1851	SANTIAGO	RENCA	\$588109
ليوا	1	390						
L	390	113 3901	\$	6 CASA DE MONEDA DE CHILE	AVDA PORTALES 3586	SANTIAGO	EST CENTRAL	6891034
		114 3909	5	2 CARLOS ABRAHAM MILED Y CIALIDA C	CHACABUCO 40	SANTIAGO	SANTIAGO	68140430

Factories with 100 to 199 employees

Z	Za. Cilc	Tamario	Or Jur	Tamaño Org Jur NOMBRE EMP	DIRECCION	CIUDAD	COMONA	1,540,51
L	1 3211	4	"	2 HILANDERIA SAN JOAQUIN LTDA.	SALESIANOS 550	SANTIAGO	SAN JOAOUTN	5523257
	2 3211	4	4	4 IND TEXTIL LA REINA S A	TIL-TIL 2756	STGO	MACUL	2382963
L	3 3211		*	4 INDUSTRIA TEXTIL LANERA S A	AVDA V MACKENNA 3030	SANTIAGO	MACUL	5529819
I	4 3211	4		4 MANUF TEXTILES FIBRATEX S A	A VESPUCIO 0311	srco	CERRILLOS	5331081
	5 3211	7	4	4 MANUFACTURAS TEXTILES ERGAS S A	C GONGORA 1706	STGO	INDEPENDENCI	7375156
اا	6 3211	7	4	4 P.Y.P. TINTORERIA INDUSTRIAL S.A.	AVDA. PDTE. FREI M.9315	SANTIAGO	QUILICURA	6233890
L	7 3211	4	4	4 TEJEDURIAS AMERICANAS S.A.	LOS OLMOS 3160	STGO.	MACUL	2384331
<b>I</b>	8 3211	4	[~	2 TINTORERIA IND FUAD HIRMAS HIJOS LT	BELISARIO PRATS 1850	sreo	INDEPENDENCI	7370133
-	9 3231	4	4	4 SOC COM Y DE INV DEL CARMEN S A	CAMINO MELIPILLA 2185	STGO	EST CENTRAL	6831184
-	10 3319	4	2	2 ALDUNATE Y CIA LTDA	TARMA TAMBO 2706	SANTIAGO	INDEPENDENCI	7368899
<del> -</del>	11 3412	4	["	2 IND GRAFICAS MONACO Y CIA LTDA	MARTIN DE SOLIER 4539	SANTIAGO	CERRILLOS	6832200
L	12 3419	4	4	4 CHILENA DE MOLDEADOS S A CHIMOLSA	JOSE LUIS COO 01162	SANTIAGO	PUENTE ALTO	8503065
<del> </del>	13 3420	4	7	2 ARTES GRAFICAS LIDA	LUIS MONTANER 504	STGO	PROVIDENCIA	2227854
l	14 3420	7	7	2 AZOCAR MULTICOPIAS LIDA	HUERFANOS 1922	SANTIAGO	SANTIAGO	6955400
t	15 3420	7	7	A RHEIN CHILE S.A.	AVDA. VICUNA MACKENNA 3333	SANTIAGO	SAN JOAQUIN	5520123
┞╌	16 3511	4	4	4 AGA CHILES A	PASEO PDTE ERRAZURIZ ECHAURR.2	SANTIAGO	PROVIDENCIA	2328711
L	17 3511	<b>7</b>	7	2 QUIMICA METALURGICA LITDA CPA	SANTA ESTER 748	SANTIAGO	SAN MIGUEL	\$521599
L	18 3513	4	4	4 QUIMICA INDUSTRIAL S A	LAS ROSAS 5757	STGO	CERRILLOS	5571085
Н	19 3521	7	4	4 PINTURAS QUIMICAS IRIS S A I C	PANAMERICANA NORTE 3990	SANTIAGO	RENCA	5418577
	20 3521	*	4	4 SOC QUIMICA NACIONAL SOQUINA S.A.	PEDRO A GONZALEZ 3702	SANTIAGO	EST CENTRAL	6834026
ш	21 3522	4		2 ABBOTT LAB DE CHILE LIDA	AV CERRILLOS 602	srco	CERRILLOS	\$576062
	22 3522	4	,	7 Laboratorio pfizer de chile	CAM MELIPILIA 9978	STGO	CERRILLOS	5572157
ш	23 3522	4		2 MERCK QUIMICA CHILENA SOC LIDA	FDEPAULAT 1981	STGO	NUNOA	2381160
	24 3522	4		2 QUIMICA HOECHST CHILE LIDA	TEATINOS 449	SANTIAGO	SANTIAGO	6991434
	25 3522	4		4 SCHERING DE CHILE S.A.	AV QUILIN 3550	STGO	MACTIL	2215516
لـــا	26 3522	4		2 THE SYDNEY ROSS CO & CIA LIDA	AV QUILIN 5273	SANTIAGO	PENALOLEN	2214525
لحسا	27 3523	4		4 AEROSOL S A	9 E WILLIAMS 389	SANTIAGO	CERRILLOS	5578580
Li	28 3523	7		4 LABORATORIO PETRIZZIO S A	MARIN 388	SANTIAGO	SANTIAGO	2223311
L	29 3529	4		4 I.C.I. EXPLOSIVOS CHILE S.A.	AV, PROVIDENCIA 2237 PISO 6	SANTIAGO	PROVIDENCIA	
	30 3540	4		4 DERIVADOS DE PETROLEO S A	PANAMERICANA NORTE 5951	SANTIAGO	CONCHALI	6232488
	31 3540	4		4 DYNAL INDUSTRIAL S.A.	S DE ABRIL, 4534	SANTIAGO	EST CENTRAL	7795503
لـــا	32 3551	4		4 IND RECUP DE NEUMATICOS SACE I	PANAM NORTE 3011	srgo	CONCHALI	7341738
L <u> </u>		•		)			-	1

	34 3559	4.	2 GOMAS INDUSTRIALES HEWITT LIDA	FROA 5746	SANTIAGO	LAFLORIDA	2214647
	35 3559	4	2 MANUFACTURAS DE CAUCHO BLASMAR LIDA LOS QUILLAYES 66	LOS QUILLAYES 66	SANTIAGO	LAFLORIDA	2813560
356	36 3560	4	2 ANTICORROSIVOS INDUSTRIALES LIDA	AVDA LA DIVISA 0689	SANTIAGO	SAN BERNARDO	5581133
:	37 3560	4	4 DURATECS A	AV. PEDRO ALESSANDRI 10900	SANTIAGO	SAN BERNARDO	5270027
	38 3560	4	4 ETERSOL S.A.	AV. ELIODORO YANEZ 2809	SANTIAGO	PROVIDENCIA	2319751
	39 3560	7	4 IND SLECTRONICAS CONDENSA S A	AVDA. ARGENTINA 2698	ARICA	ARICA	222284
	40 3560	4	2 PLASTICOS CHIARELLA LTDA.	MAULE 811	SANTIAGO	ISANTIAGO	5515905
	41 3560	4	4 PLASTICOS GLORIA S A	EUSEBIO LILLO 537	SANTIAGO	SANTIAGO	7378065
	42 3560	7	4 PLASTICOS NACIONALES PLANSA S A	CARLOS VALDOVINOS 473	SANTIAGO	SAN JOAQUIN	5513664
	43 3560	4	4 POLYMER S A	V MACKENNA 2585	SANTIAGO	SAN JOAQUIN	5529100
	44 3560	4	2 PVC ENVASES LTDA	SAN IUAN 4695	SANTIAGO	SAN JOAQUIN	5524553
·	45 3560	4	4 REICOLITE S.A.	C VALDOVINOS 109	SANTIAGO	SAN JOAQUIN	\$525958
	46 3560	4	2 SOC DE ELEMENTOS PLASTICOS LIDA	MATTA 1052	srco	SANTIAGO	5416131
	47 3560	4	2 TECNIPLAST CHH S.A.	LOS 3 ANTONIOS 2190	srco	MACUL	2390674
362	48 3620	*	4 MACKENNA Y MACKENNA S.A.	LAS ARAUCARIAS 2801	srco	QUILICURA	6230102
3699	49 3699	4	4 COM E INDUSTRIAL ISESA S A	AV PEDRO AGUTRRE CERDA 4693	SANTIAGO	MAIPU	5332233
371	50/3710	4	4 FUNDICION LAS ROSAS S A	ROSAS 2987	SANTIAGO	SANTIAGO	6813684
	51 3710	4	4 IND DE ACEROS ESPECIALES S A	CARLOS SAGE 096	srco	QTA NORMAL	6812059
	52 3710	4	4 TALLERES METALURGICOS CHILES A	ALVAREZ DE TOLEDO 764	SANTIAGO	SAN MIGUEL	\$527908
372	53 3721	4	2 SOC MIN PUDAHUEL LIDA Y CIA C P A	RICARDO LYON 527	srco	PROVIDENCIA	2341514
381	54 3811	4	4 METALURGICA ODIS S A	PORTO SEGURO 4395	srco	OTA NORMAL	7756511
	55 3812	4	4 LUMINOTECNIA S.A.	SAN NICOLAS 730	SANTIAGO	SAN MIGUEL	5521692
1	56 3813	4	4 IND DE ALUMINIOS S.A. INDALUM	AYSEN 244	SANTIAGO	MACUL	2391221
	57 3813	4	4 IND PROCES DE ACERO S A (TPAC)	ALTE RIVEROS 1876	SANTIAGO	SAN BERNARDO	8571771
	58 3813	4	2 SOCOMETAL LIDA	ALBERTO PEPPER 1621	SANTIAGO	RENCA	6418599
-	59 3814	्र च	4 ALUMINIO LAS AMERICAS S A I	AV LAS AMERICAS 951	STGO	CERRILLO	5572350
	60 3814	4	2 CONSTRUCCIONES Y MONTAJES LTDA	MARURI 1988	SANTIAGO	RENCA	6413027
	62 3814	-	4 ENVASES ORLANDINI S.A.C.I	GRAL GANA 1350	srgo		55678430
	62 3814	4	4 INDUSTRIA CODIGAS S.A.	CAMINO MELIPILLA 11.000	SANTIAGO	MAIPU	5578870
	63 3814	4	4 POMOS INDUSTRIA METALURGICAS A	LOS GOBELINOS 2597	STGO	RENCA	6418606
	-64 3815	4	4 ACMA ACEROS ALTA RESISTEN MALLAS SA	AV. SENADOR JAIME GUZMAN 3609	srco	RENCA	6411011
	65 3815	4	4 TECBOLT S.A.	AV R. FREIRE 5760	STGO	EST. CENTRAL	7762226
	66 3819	v	2 MEYER HNOS LTDA	P DE VALDIVIA 6100	STGO	MACUL	2383015
382	62/3829	4	4 IND TERMOMETALURGICA S A	SAN JUAN 4666	SANTIAGO	ISN JOAQUIN	5524045
	68 3829	4	2 MAESTRANZA DIESEL LTDA	SANTA ELENA 1433	SANTIAGO	SANTIAGO	5567439
	6285 69	4	4 METALURGICA REVESOL S A	LOS 3 ANTONIOS 2170	srco	MACUT.	2381112

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•	<b>:</b> :	70 3829	4	4 MIMETSA	CARLOS VALDOVINOS 590	SANTIAGO	SAN JOAQUIN	5514104
		71 3829	4	4 REFRIGERACION FRIO LUX S A I	GRAL MACKENNA 1920	SANTIAGO	SANTIAGO	960£869
	383	72 3831	4	4 ASEA BROWN BOVERIS A	V MACKENNA 1602	STGO	NUNOA	5550051
		73 3831	4	2 TRANSFORMADORES TUSAN LTDA	AV R FREIRE 6030	srco	EST CENTRAL	7797636
		74 3839	4	4 GOODYEAR DE CHILESAIC	CAM A MELIPILLA SANKM 16	srgo	MAIPU	5356990
		75 3839	4	4 PHILIPS CHILENAS A	CAMINO A MELIPILLA 11030	SANTIAGO	MAIPU	7770038
	384	76 3843	4	4 FILTROS MARTICORENA S.A.	AVDA LO OVALLE 0178	SANTIAGO	LA CISTERNA	5212719
		77 3849	4	4 TERMOKOFIN S.A.	R DE ARAYA 2433	srco		2380031
	385	78 3851	4	4 CIA CHILENA DE MEDIDORES S A	GRAL FREIRE 725	SANTIAGO	LACISTERNA	5251031
		79 3852	4	4 ND OPTICA RODENSTOCK CHILES A	AVDA BEAUCHEFF 1581	SANTIAGO	SANTLAGO	6837550
	390	80 3909	4	4 ARTELS AIC	MATIAS COUSINO 64 OF 01	SANTIAGO	SANTIAGO	6969347

Factories with 50 to 99 employees

		Neo. CITU		Tamaño	Q. Jul	Tamano Org. Jur NOMBRE EMP DIRECCION	CKUDAD		COMUNA	TELEFONO
H 8 H	1351	7	1 3512	54	ľ	4 PROD QUIMICA TANAX S.A.C.I. FRANKLIN 741	STGO	8	srco	\$550001
Industries		64	2 3512	1	2	2 AGROQUIMICA VOLKE LIDA	SANTIAGO		LA PINTANA	2092113
		3	3 3512	3	2	2 LABORATORIO BARIK Y CIA LIDA CAMINO LO SIERRA 02572	LO ESPEJO		SAN BERNARDO	5582981
		4	4 3512	2	2	2 DEGESCH DE CHILE LIDA CAMINO ANTIGUO A VALPARAISO 13	O 13 SANTIAGO		PENAFLOR	8111568
	62536	3	5 62531	7		ESTACION SERVICIOS BLANCO EXPOSICION BLANCO ENCALADA 3199		×3.	SANTIAGO	6892144
		٥	6 62531	1		ZANETTA Y VISSCHER LIMITADA PANAMERICANA NORTE 633		Ţ	INDEPENDENCIA	0
		,	7 62531	3				1	PROVIDENCIA	2357835
		∞	8 62531	3		ESTACION DE SERVICIO KENNEDY LTDA AVDA KENNEDY 7100		1	LAS CONDES	2128967
		6	9 62531	33		JORGE TACCHIY CIALIDA AVDA GRECIA 451		4	WOA	2391810
	<del></del>	2	10 62531	5		LEPE Y ALAMO LIDA			LA REINA	2265714
	<del></del>	:	11 62531	2		DISTRIBUTIONA DE COMBUSTIBLES Y DR CARLOS ARANDA 6058 LUBRICAN			MAIPU	0
		12	12 62531	1		RODRIGUEZ RODRIGUEZ 10SE RAUL PEDRO AGUIRRE CERDA 1370		1	LAMPA	8441452
	95201	13	13 95200	1		MONTENEGRO RODRIGUEZ JULIA ELSA ARTURO PRAT 2060		\$	SANTIAGO	0
		14	14 95200	4		ALDO COLOMBO DEL FRATI Y CIA LIDA CORONEL ALVARADO 2565		)	CONCHALI	7777813
		13	15 95200	3		ANDRES CIBIE Y CIA LIDA. LUIS THAYER OJEDA 331		7.	PROVIDENCIA	2316376
	- <del></del>	16	16 95200	2		LAVASECO MAESTRELLI LTDA		-	VITACURA	2083804
		17	17 95200	1		LAVASECO APOQUINDO LTDA		I	LAS CONDES	5512100
		8:	18 95200	ε .		LAVASECO LUTECIA LIDA		7	7U7OA	2237015
		19	19 95200	*		LAVACENTER EXPRESS S. A. LOS CANTEROS 8723		1	LA REINA	2731135
		ន	20 95200	3		TINTORERIAS L ART PARISIEN CIBIE Y CIA L RODRIGO DE ARAYA 59		**	SAN JOAQUIN	5528739
		23	21 95200	11		APRESTO SANDRICO S. A. C. MELIPILLA 8181		<u>~</u>	CERRILLOS	5574133
		22	22 95200	3		LAVANDERIA INDUSTRIAL Y TINTORERIA LAS ENCINAS 480 SANTA		~ <b></b>	CERRILLOS	5579000
		23	23 95200	9		LAV. Y LIMP LE GRAND CDE SANTIAGO S.A. CAMINO MELIPITLA \$207			CERRILLOS	5574067

## C.5 Outcome and Findings of the Factories' Survey

#### C.5.1 Outcome

#### a. Database

Data obtained from questionnaires (both the Team's Factory Survey and EWI's RISNOR study) and processed in this Study are compiled in a "database". The "data base" contains data from total of 425 factories (189 out of 199 factories surveyed by the Team, and 236 out of 265 factories surveyed by EWI's RISNOR study.).

- The data summarized from both studies (Team's Factory Survey and EWI's RISNOR study) are compiled in two files (i.e. JEWI\_IND.DBF and JEWI\_DB.DBF).
  - ii. The data summarized exclusively from Team's Factory Survey are compiled in another set of two files (i.e. JICA\_IND.DBF and JICA\_DB.DBF).

Use instructions and notes for these 4 files are mentioned below in Spanish. This "data base" is submitted to the Chilean counterpart in form of a floppy disk (2HD, 1.44MB formatted, 3.5").

"Identification of present SW generation amount" and "estimation of future SW generation amount" is indispensable to initiate planning of SWM (either municipal, industrial or medical) and to revise the plan based on its monitoring.

The Team strongly wishes that the Chilean side fully utilizes the data base submitted for their reviewing current ISW generation in certain intervals, subsequently it would like to enable the Chilean authorities to review the Master Plan periodically and revise and refine their policies regarding the ISWM.

Resumen de las Bases de Datos sobre encuestas de las condiciones actuales de los desechos Industriales.

Las siguientes bases de datos contienen datos de 425 industrias de las cuales 236 industrias fueron encuestadas por EWI y 189 Industrias encuestadas por la JICA.

JEWI\_IND.DBF Este Archivo contiene datos generales de las Industrias encuestas y contiene los siguientes campos.

Campo	Descripción
RUT	Rut de las Industrias
ЕМР	K = Industrias Encuestadas por JICA E = Industrias Encuestadas por EWI
NRO	Nro. asignado por el equipo de Estudio de la Jica para identificar a las industrias. Solo tienen los registros de las industrias encuestadas por la JICA
СПЛ	Codigo CIIU
CIIU_A	Codigo CIIU Agrupado
CATEG	A=Industrias con alto Potencial B=Industrias con Potencial C=Industrias con Bajo Potencial
COMPANY	Nombre de la Industria
ADDRESS	Direccion de las Industrias
PROVIN	Provincia
COMUNA	Comuna
N_EMPL	Numero de Empleado
INTERVIE	Entrevistado
OBS	Observaciones
PHONE	Nro. de Telefono

JEWI\_DB.DBF Este archivo contiene datos sobre volumen de desechos industriales generados por las industrias y contiene los siguientes campos.

Campo	Descripción
ЕМР	K = Industrias Encuestadas por IICA E = Industrias Encuestadas por EWI
NRO	Nro. asignado por el equipo de Estudio de la Jica para localizar las empresas. Solo tienen los registros de las industrias encuestadas por la JICA
RUT	Rut de las Industrias Encuestadas
CHU	Codigo CIIU
CIIU_A	Codigo CIIU Agrupado
CODE	Codigo de Residuo
CANT	Cantidad de Residuo generado (tonelada/mes)
CLS	Clasificacion de Residuos asignado por el equipo de Estudio de la JICA
HAZ	N=Residuos No Peligrosos H=Residuos Peligrosos L=Residuos Liquidos

Las siguientes bases de datos contienen datos de 189 industrias encuestadas por la JICA.

JICA\_IND.DBF Este archivo contiene datos generales sobre 189 industrias encuestadas por la JICA y contiene los siguientes campos.

Campo	Descripción
N°	Nro. asignado por el equipo de estudio de la JICA para localizar las empresas. Solo tienen los registros de las industrias encuestadas por la JICA
RUT	Rut de las industrias encuestadas
CIIU	Codigo CIIU
CIIU_A	Codigo CIIU agrupado
CAT	A=Industrias con alto potencial B=Industrias con potencial C=Industrias con bajo potencial
COMPANY	Nombre de la industria
ADDRESS	Dirección de las industrias
Provin	Provincia
Comuna	Comuna
N_EMPL	Numero de empleado de la industria
Empl_cat	Categoria de numero de empleado
Capital	Capital
A_sales	Monto de ventas anuales (millones de Pesos)
Prod_tn	Produccion de productos principales (toneladas/año)
Prod_m3	Produccion de productos principales (m3/año)
Raw_tn	Demanda de materias primas (toneladas/año)
Raw m3	Demanda de materias primas (m3/año)
Water_m3	Consumo de Agua (m3/año)
Power_kw	Consumo de electricidad (kwh/año)
Fuel tn	Consumo de combustibles (toneladas/año)
Fuel_kl	Consumo de combustibles (kl/año)
Intervie	Entrevistado
Position	Titulo o cargo
Phone	Telefono

JICA\_DB.DBF Este archivo contiene datos sobre volumen de desechos industriales generados por las 189 industrias encuestadas por la JICA y contiene los siguientes campos.

EMP	K = Industrias Encuestadas p	or JICA - E = Industrias Encuestadas por EWI
Nro	Nro. asignado por el equipo	de Estudio de la Jica para localizar las empresas. Solo tienen los registros por la JICA
RUT	Rut de las Industrias	por la non
Ciiu	CHU	
CIIU A	CIIU agrupado	
CATEG	- married in the State of Language and Langu	iel - B=Industrias con Potencial - C=Industrias con Bajo Potencial
CODE	Codigo de residuo	The state of the s
CANT	Volumen generado (tonelada	/mes)
CLS		ignado por el equipo de Estudio de la JICA
HAZ		H=Residuos Peligrosos - L=Residuos Liquidos
Α		Si/No
В	Tratamiento	1. Deshidratación 2. Secado y/o evaporación 3. Neutralización 4. Reducción 5. Incineración 6. Molienda 7. Clasificación 8. Separación de Aceite 9. Solidificación 10. Reutifización 11. Otros
C		Porcentaje
D	Volumen anual de desechos	Volumen del codigo
. E	después de tratamiento	Volumen al codigo
F	Método de disposición	<ol> <li>Transporte y disposición final en botaderos municipales po medios de transporte propios.</li> <li>Transporte y disposición final en botaderos municipales por contratistas privados.</li> <li>Disposición final en fábrica o terreno propio.</li> <li>Almacenamiento de largo plazo en fábrica a la espera de un tratamiento/disposición externo.</li> <li>Descarga al alcantarillado o curso de agua.</li> <li>Depósito encargado a un cotratista privado - tratamiento y disposición desconocido.</li> <li>Reutilización por terceros, p. ej. uso en otras fábricas como materia prima.</li> <li>otros.</li> </ol>
G		Porcetaje
Н	Compañia responsable	Transporte
I	del tratamiento y deposito externo	Tratamiento/depósito
J	Costo del tratamiento	Transporte
K	externo y deposito	Tratamiento
L	peso/mes	Depósito
М	Sustancias	Нg
N	Peligrosas	<u> </u>
0		Cr
P		Cd
Q		As
R		CN
S	,	PCB
T		Solventes
U	•	Componentes orgánicos fosforados
V		Olros
W	Almacenamiento separado Si/	No

## b. List of factories surveyed

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T

From a total 267 factories contacted, the Study Team carried out an interview survey of 199 factories (the remaining factories in general were not willing to answer, claiming how repetitive this practice was) mainly from manufacturing industries, and some from mining, electricity generation, retail trade and personal and household services (e.g. gas stations and laundries). The 199 factories surveyed are categorized according to the CHU code and tabulated in Table C.5.1a. Detailed information is available in the Data Book A.2.

Table C.5.1a List of Factories Surveyed

				Nos. of	Employ	ces			
Industria	l Category	>500	200-499	100-199		10-49	<10	NA	Grand Total
Highly	351	0	1	2	2	1	0	0	(
Potential	352	5	5	7	2	3	0	0	22
Industries	354	0	0	1	1	1	1	0	4
	356	1	4	6	1	0	0	0	17
	371	0	3	3	1	0	0	0	7
	372	. 1	3	0	. 0	0	0	. 0	4
	381	1	16	14	0	1	0	0	32
	352	0	0	0	0	0	0	4	4
	356	0	0	0	0	0	0	1	1
Total Highly Pot	ential Industries	8	32	33	7	6	1	5	92
Potential	3211	3	5	8	0	0	0	0	16
Industries	3231	0	2	1	1	0	0	0	4
	3319	0	0	1	0	0	0	0	1
	341	4	5	1	0	0	0	Ō	10
	3420	3	4	1	0	0	0	0	8
	355	. 0	2	2	0	0	0	0	4
	362	1	1	1	0	0	0	0	3
	3699	0	1	l l	0	0	0	0	7
	382	3	0	3	1	0	0	0	
	383	1	5	1	0	0	0	0	7
	384	1	2	2	0	0	0	0	5
	385	0	0	2	0	0	0	0	2
	390	0	0	1	0	0	0	0	1
	625	. 0	0	0	0	2	1	0	3
•	952	0	0	0	ì	5	2	0	8
	384	0	0	0	0	0,	0	1	1
	3211	0	0	0	0	0	0	1	1
	355	0	0	0	0	0	0	]	1
	362	0	0	0	0	0	0	1	1
Total Potential I	adustries	16	27	25	3	7	3	<i>"</i> . 4	85
Less	311	7	2	0	0	0	0	. 0	9
Potential	313	3	0	0	0	0.	0	0	3
Industries	3212 - 3219	1	0	0	0	0	0	0	1
	322	2	2	0.	0	0	0	0	4
	324	2	0	0	0	0	0	0	2
	3691 - 3696	1	0	0	0	0	0	0	1
	410	0	0	0	1 l	0	0	0	1
	322	0	0	0	0	0	0	1	1
Total Less Poten	lial Industries	16		·	1	0	0	1	22
Grand Total		40.	63	58	11	13	4	10	199

# c. Effective samples

1

Numbers of effective samples for the respective data analysis are listed below.

Table C.5.1b Effective Samples for Each Items

		Effective		
Items	Sub-Items	Answers	Unit	Total
Rut Number		199		
Name of Company		199		
Address	Provincia	199		
	Comuna	199		
	Address	199		
Category of Industry	Process Code	199		
Main Product	Production	167	(tn/year)	3,509,304.20
	1	7	(m3/year)	4,876,811.00
	Input of Raw Material	171	(in/year)	2,734,616.78
	1 1	6	(m3/year)	621,164.20
Share Capital		109	(mill. Pesos)	1,521,885.40
Number of Employees		189	(People)	64,784.00
Anual Sales Amount		118	(mill. Pesos)	1,063,274.56
Use of Raw Material		199		
Production Process		199		
Pollution Control Facilities		199		
Water Consumption		178	(m3/year)	51,146,795.00
Power Consumption		183	(kw/year)	913,791,383.00
Fuel Consumption		42	(tn/year)	2,638,664.37
		136	(kl/year)	17,168,137.52
Present Managment of Hazardous Waste	6.1	148		
	6.2	121		
	6.3	148		
	7.1	132		
,	7.2	131		
	7.3	154		
	7.4	160		
	7.5	147		
	7.6	128		

### d. General Data

The general data of factories surveyed are presented in Tables C.5.1c and C.5.1d. The effective answers corresponding to the number of employees covered 189 factories, with a total of 64,784 employees. The effective answers for the share capital and annual sales are 109 and 118 respectively. The effective answers on the output of main products and input of raw materials are 174 and 177 respectively.

The location of the factories are tabulated in Tables C.5.1e and C.5.1f, and illustrated in Figures C.5.1a and C.5.1b.

### e. Flow Chart of Processes and Materials

The flow chart of processes and materials was completed by all the sample of surveyed industries, even though differences exist in the level of detail of the completed diagrams. Those are in the Survey Sheet.

Table C.5.1c General Data of Factories Surveyed No.1

			Share Capital	
	al Category	Nos. Employees	(mill. Pesos)	(mill. Pesoss)
HIGHLY	351	676	<u>-</u>	6,352
POTENTIAL	352	6,815	53,057	66,416
INDUSTRIES	354	285	3,769	5,972
	356	2,891	929,669	29,798
	371	1,547	70,002	26,956
	372	2,017	13,848	33,425
	381	7,370	52,804	112,981
Total Highly Pol	ential Industries	21,601	1,123,149	281,899
POTENTIAL	3211	5,915	41,742	55,637
INDUSTRIES	3231	690	1,088	3,000
	3319	120		•
	341	4,538	38,681	75,415
	3420	3,793	36,570	62,398
	355	722	2,792	8,722
	362	1,030	53,857	36,636
	3699	348	2,029	3,272
	382	3,201	2,693	51,811
	383	2,265	39,076	55,074
	384	2,177	5,412	4,970
	385	276	3,841	5,355
	390	126		-
	625	39	•	600
	952	193	820	1,152
Total Potential I	ndustries	25,433	228,601	364,042
LESS	311	6,762	17,048	124,951
POTENTIAL	313	2,663	109,120	147,127
INDUSTRIES	3212 - 3219	730	1,176	10,262
	322	4,251	26,210	65,393
•	324	2,701	5,381	50,200
	3691 - 3696	548	11,200	19,400
	410	95	•	•
Total Less Poten	tial Industries	17,750	170,135	417,333
TOTAL		64,784	1,521,885	1,063,275

Table C.5.1d General Data of Factories Surveyed No.2

		Output of M	ain Products	Input of Ra	w Material
Industria	l Category	(Tn/Year)	(m3/year)	(tn/year)	(m3/year)
HIGHLY	351	6,758		13,222	
POTENTIAL	352	257,952	4,708,200	484,167	2
INDUSTRIES	354	167,150	123,600	172,420	3,640
	356	68,134	1,000	84,412	
·	371	91,288	•	133,314	
·	372	24,360	-	111,462	-
	381	416,056	-	318,653	
Total Highly Pote	ntial Industries	1,031,698	4,832,800	1,317,649	3,642
POTENTIAL	3211	27,638	•	21,759	-
INDUSTRIES	3231	956	•	6,626	-
	3319	1,000	•	1,000	-
	341	312,315	-	289,252	-
	3420	82,462	•	101,790	•
	355	6,020	•	5,760	-
	362	128,100	•	156,671	
	3699	2,684	<u> </u>	2,464	•
	382	22,932		24,341	-
	383	304,831	<u> </u>	10,113	-
	384	146,945		5,518	4
	385	270,033	-	63	
	390	-	•	•	
	625	122,400	5,011	•	
	952	3,122	•	3,204	-
<b>Total Potential In</b>	dustries	1,431,437	5,011	628,561	4
LESS	311	262,608	39,000	301,154	19
POTENTIAL	313	773,944	•	371,385	617,499
INDUSTRIES	3212 - 3219	838		710	
	322	3,779	-	3,688	-
	324	5,000	-	3,650	
	3691 - 3696		<u>-</u>	107,170	•
<u> </u>	410		•	650	•
Total Less Potenti	al Industries	1,046,169	39,000	788,407	617,518
TOTAL		3,509,304	4,876,811	2,734,617	621,164

Table C.5.1e Location of Factories Surveyed in Province

				Pro	Province			
Category	CITU A	Santiago	Chacabuco	Cordillera	Maipo	Melipilla	Talagante	TOTAL
		\$		) o	0	0		3
POTENTIAL	352	24		1	1	0		26
INDUSTRIES	354	4		) 0	0 .		0	4
	356	OI				0		0 13
· ·	371	4		0	8	0		ō
1	372	4				0		0
	381	29		0	3	0		0 32
otential	Industries	08						
POTENTIAL	3211	16						1 0
•	3231	4			0			lo
	3319							0
	341	8		1 0	0	0		1 10
	3420	L						
	355	₹						
	362	4		0				
	3699	2						
	382	7						
	383	7		)				2 0
	384	\$						0
	385	2						2
	390							
	625	2						3
	952	8						8 (
Total Potential Industries	rics 💮	28		2				8   T
i	311	5	•					6 0
	313	9						0
INDUSTRIES	3212 - 3219	1			0			0
	322	5			) io	0		10
	324	I		0	0			1
	3691 - 3696			0				0
	410							Jo
Total Less Potential Industries	ndustries	<b>L1</b>		) 0	01			1
TOTAL		175		3 2	15	¥		3 19

						:	•											
												-					<u>.</u>	U Less Potential Industries
	TOTAL	46%	43%	11%	100%										Ì		Talagante	III Less Pa
	Talagante	1%	1%	%1	7%													C Potential Industries
	Melipilla	%0	%0	%1	1%		:	٠				:	8				Melipilla	
Province	Maipo	88	1%	7%	%8												Maipo	☑ Highly Potential Industries
Provi	Cordillera	%0	1%	%0	1%												Cordillera	™ Highly
	Chacabuco	1%																
	Santiago	40%	39%	%6	%88												Chacabuco	
	Category	Highly Potential Industries	Potential Industries	Less Potential Industries	Total				***************************************	7000	%09	20%	7,07	30%	20%	10%	0%c Santiago	

Figure C.5.1a Location of Factories Surveyed in Province

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Location of Factories Surveyed in Santiago	١
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TOTAL		জ	X	<b>1</b>	ន្ត	4	4	2	8	۱۶	4	F	20	7	4	4	ন	ī	۲	5	٦	F	73	90	78	Ş	33	Ħ	ĸ	77	Ħ	Ħ	11	175	,	Outline	į		
2	14	0	6	0	121	ō	Ö	6.1	1	_	0	0		0	0	1	0	-	0	0	0	0	0	õ	*	0	1	0	1	ō	Ó	ö	2	2	Kence				
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Figure C.5.1b Location of Factories Surveyed in Santiago Province

#### f. Production

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#### fa. Use of raw materials

With regard to the use of raw materials which may either be hazardous and/or contain such materials when it becomes a by-product, the result is the following (see Figure C.5.1c and Table C.5.1g):

- Only 18% of the industries utilize heavy metal(s) in their production processes.
- 57% of the surveyed industries utilizes industrial solvents, mainly hydrocarbons such as benzene, petroleum ether, and among others, acetones, alcohols, perchloroethylene, trichloromethane, toluene, methyl acetate and dichloromethane.
- 51% of the sampled industries utilizes some kind of acid, mostly inorganic acids such as sulfuric acid and hydrochloric acid. Among the organic acids used in smaller proportions are formic, acetic, oxalic, citric acid, etc..
- The industries that utilize some kind of pigments, generally of vegetal origin, correspond to 50% of the surveyed sample.
- 66% of the factories of the samples use oils, which can be classified
  according to the CHU industry code, as edible oils (natural or
  hydrogenated), and as lubricating and/or refrigerating oils, by-products
  of petroleum.
- From the industry samples, only 6% use asbestos as a raw material in their productive process and 54% uses some other kind of organic or inorganic chemical.

Table C.5.1g Use of Raw Material by Category of Industries

Digitatrial Cuegeony   CITL   Substances   Marcial   M			Nos. of					-		1						-			
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3         0         -         0         -         2         67%         3         100%         0         -         1         33%         0         -         3         3         1           1         0         -         1         100%         1         100%         1         100%         0         -         1         100%         0         -         4         0         -         4         0         -         4         0         -         4         0         -         4         0         -         4         0         -         4         0         -         4         0         -         4         0         -         4         0         -         4         0         -         4         0         -         4         0         -         4         0         -         4         0         -         4         1         1         0         -         0         -         0         -         0         -         0         -         0         -         0         -         0         -         0         -         0         -         0         -         0         -	,	311	6	-1	11%	33	33%	9	%29	4	44%	3	33%[	1	%19	1	11%	4	44%
1         0         -         1         100%         1         100%         1         100%         1         100%         0         -         1         100%         0         -         1         100%         0         -         1         100%         0         -         4         4           2         0         -         2         40%         1         50%         0         -         3         60%         0         -         4         4           1         0         -         0         -         0         -         0         -         1         100%         0         -         1         100%         0         -			3	٥	•	0	•	7	%29	3	100%	0	-	1	33%	0	•	3	100%
5         0         -         2         40%         2         40%         1         20%         0         -         3         60%         0         -         4           2         0         -         2         100%         1         50%         2         100%         0         -         2         100%         0         -         2         1		3212 - 3219	1	0	٠	7	100%	1	100%	1	100%	0	•	7	100%	0	٠	ō	•
2         0         -         2         100%         1         50%         2         100%         2         100%         0         -         2           1         0         -         0         -         0         -         0         -         1         100%         0         -         1         100%         0         -		322	\$	O	1	2	40%	2	40%	1	20%	0	•	3	%09	0	•	4	%08
1 0 - 0 - 0 - 0 - 0 - 0 - 0   100%   0   - 0   0   0   0   0   0   0   0		324	2	0	•	2	100%	1	%05	I	%05	2	100%	7	100%	0	•	2	100%
1   0   -   0   -   1   100%   1   100%   0   -   0   -   0   -   1   1   1   1   1   1   1   1   1		3691 - 3696	-	٥	•	٥	7	٥		0	•	1	100%	õ	<del>,</del>	1	100%	0	•
22   1   5%   8   36%   13   59%   11   50%   6   27%   13   59%   2   99%   2   99%   3   107	-	410		0	٠	0	•		%001	p-4	100%	0	•	ō	•	0	,	1	100%
	ss Potendal In	dustries	22	X	2%	8	36%	13	~ 29%	11	20%	9	27%	13	%6\$∵	Z	8.	71	64%
	Fotal		199	Š	18%	113	27%	101	%15	83	42%	1001	%05	131	%99		%9		54%

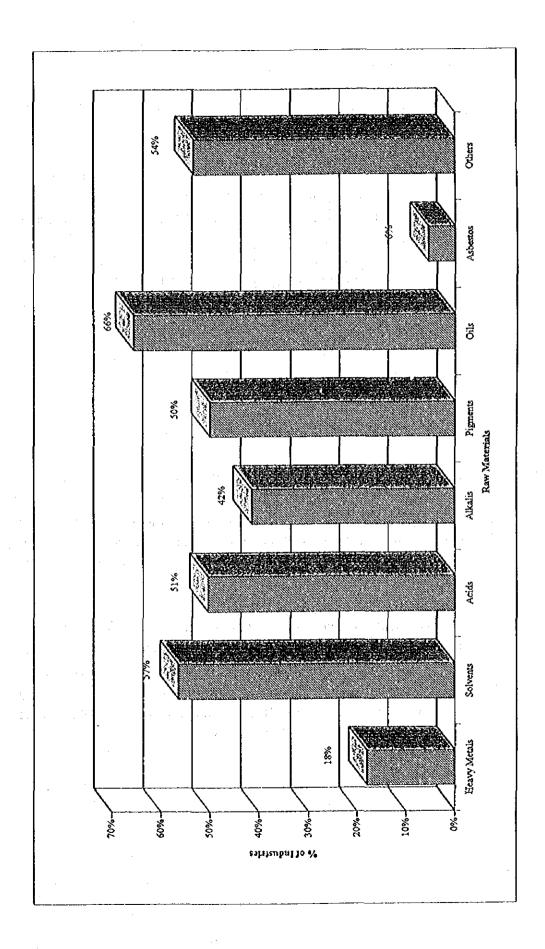


Figure C.5.1c Use of Raw Materials

#### to. Production Process

The production process of factories surveyed is summarized and illustrated in Figure C.5.1d.

- Thermic processes, such as boilers, furnaces, heating, incineration etc., are used by 82% of the surveyed sample.
- From the sample of surveyed industries, 81% use water in its productive processes.
- Specific installations: 58% of the sample of industries has some kind
  of specific installation for the storage of liquid chemicals, such as
  solvents, acids, alkalis, oils, etc. The installations are usually tanks,
  under or above-ground, and warehouses for inflammables, reactives,
  etc.

#### fc. Pollution control facilities

The existing and planned pollution control facilities are presented in Figure C.5.1e.

As for the installation rate of pollution control facilities of sample factories, the present and planned installation rates of the facilities are summarized in Table C.5.1h. The rates are for factories which have thermic processes and use water in their production processes. The installation rate of the flue gas treatment facilities among those which have thermic processes (i.e. boilers, incinerator, etc.) is 38%; 62 among 164 factories.

Although the installation rate of the waste water treatment facilities is 52% (83 factories), only 5 factories generate C-3 (Inorganic sludge) and C-4 (Organic sludge) is produced by 21. The remaining 57 factories have only primary treatment facilities (e.g. simple ponds, screen, etc.) which do not generate sludge. Consequently the installation rate of waste water treatment facilities which generate sludge is 16% ( $26/161 \times 100 = 16\%$ ).

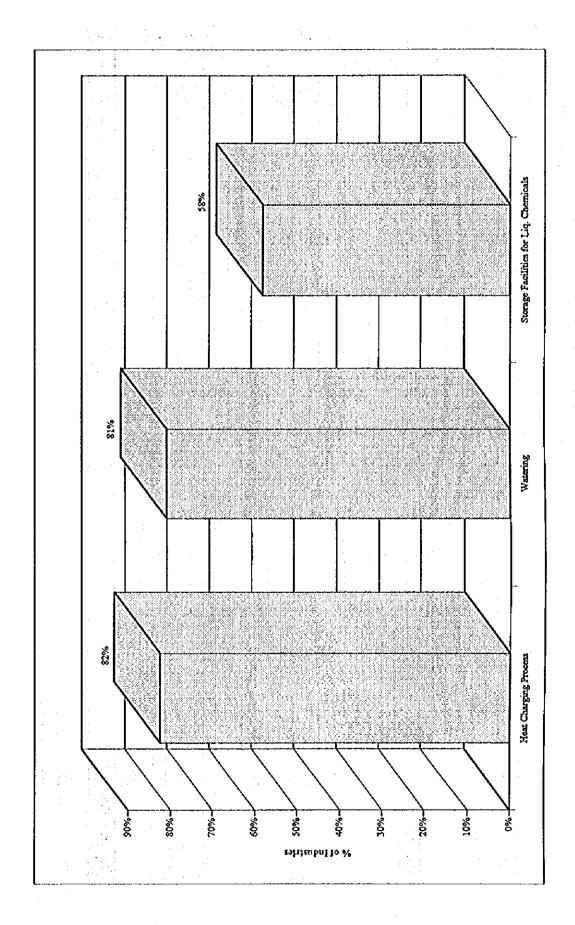
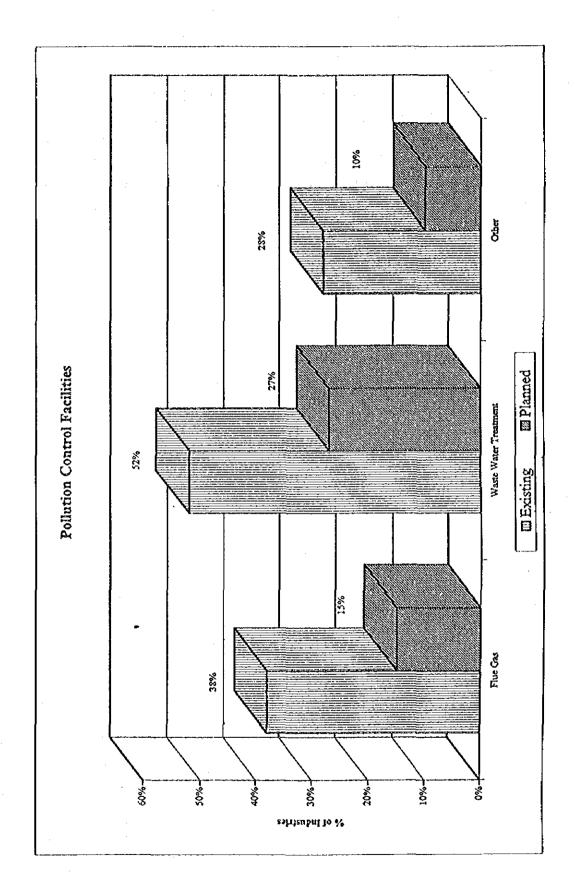


Figure C.5.1d Production Process

Table C.5.1h Present and Planned Rates of Pollution Control Facilities

					Production Process	See See		_				ľ	offerior	Son	Pollution Control Facilities					ſ
											Existing			-			Planned			
					No.	of Rate of	of Storage			_	io. of			-		Z	los. of	-		
		Nos. of	of Nos. of	of Rate	8	š	Facilities		No. of		Factories			ž	, j	Ţ.	actories			
(adustrial Caregory	Surveyed CTIT Code Transform		Industries With MCP	Industries With HCE	With	With	With for Liquid Rate Watering Chemicals (%)	0	Factories With FGT	3 3	With	8 8 0 8 0	Other (%)		Factories With FGT	Ref. (8)	With	<b>3</b> 8	O	38
Highly	351	9	ľ	8	4	67%	4	13.		802	-	10	4	13		1%	0	3-		ş Ş
Potential	352	25	13	ŀ		ŀ	n		٥	1	11	ŀ	7	30%	3	14%	*		٥	%
Industries	354	4			100%	20%		U	7	1	1	%05	0	%0	0	%0	P-4	20%	٥	%0
,	356	13	7	İ			8		1	14%	3	L	23	25%.	٥	%0		10%	٥	%
	172	7	7			100%		55%		180%	H		1	20%	3		0		1	20%
	372	4	t.							2 67%	2		1	33%	1	33%	1	1 3	1	33%
	381	32	12				18	26%		41%	15	15 65%	17	%9	8	3 11%	7		1	%9
Total Highly Potential Industries	Industries		121 %	5.65	52 % 78	%28	100 miles		8,000	30 40%	34	34 45%	14 2	23%	10	10 13%	14	14 19%	7	%
Potential	3211						14		5	1—	9	38%	3	21%	2	13%	*	25%	2	14%
Industries	3231	4	2		50% 2	20%		20%	**	20%	*	-	L.	19%0	0	%0	7		0	%
	3319	1	1					11 100%	1	100%	0		1 1 1	1 100%	0	%0	0		0	%
<del>-,-</del>	341	10	7		7 %6	20%	4		3	43%	S	71%	1	25%	1	14%	4		0	%0
-	3420	8	4		4 %8	%88	2		0	_	1	7471	2 11	2 100%	2	30%	2	<b>39%</b>	1	20%
	355	5	5	(	\$ %001		2		ĭ		1	20%	11	20%	2	40%	0.	%0  0	1	\$0°S
	362	4	4		3 3	75%	. 2	. 50%	3	75%	1	33%	0	%0	ī	25 %		1 33%	0	%)
	3699	2	2		1 %	%0¢	0 '		1	%05	1	700%	1	%0	1	30%	ī	100%	7	%0
<b>-1-</b>	382	4	\$	٠	71% 6	<b>%98</b>	3		7		3	20%	ĭ	33%	1	``'	2		0	8
-	383	4	9		5% 4	\$7%	*	14%	3		ν,	5 125%	0	%0	0	1	ľ	1 25%	0	0,0
	384	9	7		67% 4	%19	4	L	1	25%	3	75%	.4	25%	0	%0	<b>I</b>	1 25%		%0
	385	(T	2		1 %(	20%	1	20%	1	%0\$	0	%0	0	<b>%</b> 0	0	1		1 100%		1 100%
	380	1	0		1 %0	%00I	0		0	%0	1	1 100%	0	%0	0	%0	3	0%	1	%0
	625	3.	0		0%0		0		0		2	2 100%	1	%0	0	%0	0	0 0%	0	8
	952	8	8		8 %0	100%	4	20%	0	%0	2	2 25%	,	25%	0	%0	1	11 13%	0	0%
Total Potential Industries	trice (SCIENCE)	S8	189		80%	550576	05000000	47%		24 35%	SC	35 52%	13	33%	01	10 15%	0.2500000000000000000000000000000000000	%0£ 30Z	90.00k	2 8%
- F	311	6	8		2 %68		\$			38%	6	7 100%	3 (	%09	1	13%	3	3 43%	٥	
Potential	313	3	3		3 3	100%	3	7001		3 .00%	1	33%	1	33%	2	67%		3 100%	0	0%
Industries	3212 - 3219	1	1	10(	1 200%	%001		1 100%		%0	0	%0	ò	%0	1	1 100%	-		o	
	322	\$	\$	1	0%			%09	1	20%	4	4 100%	0	%0	1	20%	7	2 50%	1	33%
	324	2	2		Z %001	7001		2 100%	0		0	%0	1	%0\$	0		٦	%0 C	0	8
	3691 - 3696	1	1	10(	1 %0	100%	0	%0 (	0	%0	1	1 100%	1	%0	Ô		-	1 100%	0	9%
	410	1		10	100%	100%	7	100%	:	11100%		1   100%	0	%0	0	1	٠	0 0%	0	%
Total Less Potential Industries	ndustries	0000000022	8	800	95% 19	%98	September 1	15 68%		8:38%	\$30000000E	14074%	* 9 × 0×	6 40%	Solvenie	74%		SS /0		7%
Grand Total	Castudencous.	199	191		191	<b>%18</b>	911	%85 19	79:00	38%		%75	33 28%	%8:	5700000	15%	<b>77</b> (8) (8)	4 27%	1	%0I ZI
														,						

Note: HCP (Float Charging Process)
FGT (Flue Gas Treatment)
WWT (Waste Waite Treatment)



\*

I

Figure C.5.1e Existing and Planned Pollution Control Facilities

## fd. Demand of Water/Energy

Demand of water/energy is summarized in Table C.5.1i. The total consumption of water, for the 178 industries that responded, is 51.1 million m³/year. For the power consumption, 183 industries consume 914 Gwh/year of electricity. With regard to the consumption of fuel, 42 and 136 industries consume 2.6 million tons/year of fuel and 17 million Kl/year of fuel respectively. Liquid fuel is primarily petroleum and LPG.

Table C.5.1i Demand of Water and Energy

D

•		Consu	mption	Fuel C	onsumption
Industrial C	alegory	Water (m3/year)	Power (kw/year)	(tn/year)	Fuel (kl/year)
HIGHLY	351	284,220	2,831,846	480	1,144
POTENTIAL	352	2,183,874	31,655,384	7,266	239,310
INDUSTRIES	354	104,000	4,264,800	1,200	. 840
	356	252,345	33,212,780	333	23,221
	371	729,492	115,753,600	5,000	604,509
	372	539,504	61,028,600	3,900	4,238
[	381	1,319,519	44,396,000	88	4,103,644
Total Highly Potentia	d Industries	5,412,954	293,143,910	18,267	4,976,906
POTENTIAL	3211	15,885,965	80,803,960	4,301	2,612,598
INDUSTRIES	3231	350,787	1,635,300	146	440
	3319	3,750	60,000	•	10
	341	16,759,914	225,906,759	38,000	664,203
	3420	342,921	25,728,733	446,828	2,454,146
	355	373,728	7,244,900	•	1,696
	362	127,895	41,782,987	18,002	4,743,304
	3699	69,672	2,452,800	-	262
•	382	658,763	15,267,124	1,350	72,202
	383	635,419	25,009,100	70	1,546,721
	384	226,551	2,939,356	1,566	431
	385	51,281	1,423,200	-	24,073
	390	1,680	300,000	<u>-</u>	165
	625	4,737	92,260	•	•
	952	703,012	821,832		3,506
Total Potential Indus	tries	36,196,075	431,468,311	510,262	12,123,758
LESS	311	3,600,351	112,665,562	2,102,271	48,524
POTENTIAL	313	5,260,000	37,763,100	7,864	1,763
INDUSTRIES	3212 - 3219	192,000	6,000,000	•	687
	322	284,000	5,171,400	•	1,389
	324	39,415	10,480,000	•	12,800
	3691 - 3696	162,000	17,100,000		2,311
	410	•	•		_
Total Less Potential I	ndustries	9,537,766	189,180,062	2,110,135	67,474
TOTAL		51,146,795	913,791,383	2,638,664	17,168,138

## g. Treatment and final disposal in factories

## ga. Internal treatment methods

In order to identify the internal treatment methods used in the factories surveyed, the following methods are inquired by questionnaire:

- 1. Dewatering
- 2. Drying and/or Evaporation
- 3. Neutralization
- 4. Reduction
- 5. Incineration
- 6. Crushing
- 7. Sorting
- 8. Oil Separation
- 9. Solidification
- 10. Reutilization
- 11. Others

According to the results of the survey (see Tables C.5.1k and C.5.1j), most of ISW (82.6%) generated on-site are not treated. Among the treated ISW (17.4%), 10.1% of them are recycled on-site. Thus, only 7.3% of ISW generated are treated on-site (at the factory). Popular treatment methods on-site are neutralization (2.8%), sorting (1.8%) and drying/evaporation (1.7%) in order and the other methods are negligible. Regarding treatment methods on-site by factories (refer to Tables C.5.11 and C.5.1m), there are no significant difference observed in the industrial category of HPI (Highly Potential Industries), PI (Potential Industries) and LPI (Less Potential) Industries.

#### gb. Disposal methods

The following disposal methods on-site were surveyed by questionnaire in order to identify the destination of generated waste from factories:

- Transport and final disposal at municipal landfill by own means of transportation.
- 2. Transport and final disposal at municipal landfill by consignment of private contractor.
- 3. Final disposal at factory's compound and/or its property land.
- 4. Long-time storage at factory's compound awaiting external treatment/disposal.

- 5. Discharge to sewer or watercourse.
- Disposal consigned to private contractor-treatment and disposal is not known.
- 7. Reutilization by other parties, e.g. use at other factory as raw materials.
- 8. Others

The results of the survey according to the 24 ISW categories are summarized in Tables C.5.1n and C.5.1o. According to the results, it is significant that 56.2% of ISW generated are recycled and 25.5% of ISW are transported to the municipal landfills. It is surprising that 95.6% of C-13 (Waste from food production) and 94.4% of C-21 (Wood) are recycled. It indicates that some of HW, i.e. 78.2% of C-10 (Inorganic chemical residues) 71.9% of C-7 (Alkalis) and 22.9% of C-8 (Solvents), are discharged into sewer or watercourse. In addition, while rate of long-term storage on-site is very limited including some of HW (0.8%), considerable portion of HW, i.e. 100% of C-5 (Asbestos), 96.9% of C-4 (Organic sludge) and 78.0% of C-11 (Organic chemical residues), are disposed of at municipal landfills.

Referring to the results by industrial category (see Tables C.5.1p and C.5.1q), it is quite reasonable that recycling rates according to the HPI, PI and LPI are 29.8%, 53.8% and 73.9% respectively. The fact is also supported by the result that disposal rate at municipal landfills of ISW from LPI is only 8.7% while the rate from HPI and PI is about 36%. On the other hand, 12.4% of ISW generated in HPI are discharged into sewer or watercourse, while rates of ISW discharged from PI and LPI are only 0.1% and 4.1% respectively. This is a critical issue to be solved urgently.

Table C.5.1j Treatment Methods On-site by 24 ISW Categories (Amount obtained)

							Teat T	reatment Methods	ŝ	ş				
	ISW Category	-	77	٣	4	'n	9	7	∞	6	10	E	(blank)	Grand Total
C-1	Ash including from incinerator	-	25.0	,	j -	,	,	55.0	'	,	•	•	43.7	123.7
C-2	Dust and APC products	٠	12.5	0.3	•	9.0	ŀ	•	•	•	99.0	6.2	21.6	
Ç-3	Inorganic sludge	-	284.3	1	•	•	•	•	•	•	•	•	300.5	584.8
C-4	Organic sludge	2.8		5.4		ŀ	ŀ		7	7	330.0	28.2	528.4	894.8
C-5	Asbestos	1	•	•	•	<b>-</b>	Ī	•	•	<del>-</del> ا	Ī	Ĺ	15.0	15.0
9-0	Acids	-	,	40.1	٠	ļ ,	·	•	٠	,	•	,	412.7	452.8
C-7	Alkalis	-	٠	63.3	,	•		•	•	-	-	8.5	9.7	81.5
8 <del>-</del> 5	Solvents	-	•		ŀ	,	•	•	•	•	6.5	0	7.4	
C-9	Oily waste	-	,	•	•	0.7	ľ	•	0.1	0.0	-	1.8	27.7	30.3
ان 15	Inorganic chemical residues	-	•	400.0	•	•	•	٠	•	•	0.1	,	426.5	826.6
C-11	Organic chemical residues	12.0		5.0	8	·	ŀ	•	•	•	0.09	-	223.6	300.6
C-12	Other liquid waste	•	,	•	•	1	•	•	1	•	134.6	•	,	134.6
C-13	Waste from food production	- 1	*			•	·	46.9	•	·	•	6.4	5,095.7	5,149.0
C-14	Glass and ceramics	-	•	•	•	-	7.	40.2	•	•	5.93	•	587.0	1,186.6
C-15	Metal and scrap	•	1	,	,	<del> </del>	0.5	34.9	ŀ	,	31.0	5.0	-	
C-16	Paper and cardboard	-	£ .	•	0.1	•	0.1	10.8	•	•	20.1	8.0	2,688.7	7.727.2
C-17	Plastics	-	٠	3	•	•	5.0	1001	•	•	31.0	88.0	!	
C-18	Rubber	-	•	•	•	•	5.0	•	•	•	8.0	-	256.7	269.7
C-19	Textile and leather	*	•	•	•	-	10.0	4.3	•	•	1	,	237.9	252.2
C-20	Waste similar to domestic waste	-	*.	1.1	,	0.3	,	0.2	٠	•	•	1.2	1,080.9	1,083.7
C-21	Wood	-	-	-	٠		•	36.2	•	•	0.0	•	1,252.8	1,288.9
C-22	Slag form melting	•	-		•	-	-	•	ī	10.0	75.0	•	376.0	461.0
C-23	Construction Waste	•	•	1	•	•	•	0.2	•	ī	1.0	-	28.4	29.6
C-24	Other solid waste	-	1	*	1	4	•	•	•	-	524.0	*	0.0	524.0
Grand Total	otal	14.8	3218	5152	- 0	1 5 3	. 600	4066	-	100	7 070 7	152	148 321 8 515 3 0 1 1 1 5 20 7 328 7 0 1 10 0 1 8 20 7 15 2 8 5	0 16701

 Dewatering
 Drying and /or Evaportion
 Neutralization Note:

7. Sorting
8. Oil Separation
9. Solidification
10. Reutilization
11. Other

4. Reduction 5. Incineration 6. Crushing

Table C.5.1k Treatment Methods On-site by 24 ISW Categories (Rate obtained)

	-	İ											Unit: %	•
								ធ						
	ISW Category	-	2	3	4	5	9	7	∞	0	2	  :::	(blank) (	Grand Total
ું	Ash including from incinerator	•	20.2%	-	-	*	•	44.5%	•	٠	•	-	35.3%	100%
2-2	Dust and APC products	•	8.9%	0.2%	-	0.4%	•	•	•	•	70.6%	4.4%	15.4%	100%
င်	Inorganie sludge	,	48.6%	•	•	•		•	•	•		Ī	51.4%	100%
2	Organic sludge	0.3%	٠	0.6%	,	•	,	'	٠	Ī	36.9%	3.2%	29.0%	100%
C-5	Asbestos	-	-		•	•	•	•	•	1	'	١.	100.0%	100%
ઝ	Acids	-		8.9%	·	•	, 	Ī	·	-	•	•	91.1%	100%
C-7	Alkalis	•	•	77.7%	ŀ	-	•	•	•	·	•	10.4%	11.9%	100%
အ ပုံ	Solvents	•	•	•	,	,	,	•	•		46.8%		52.7%	100%
6 <del>-</del> 0	Oily waste	•	•	Ī	•	2.3%	•	,	0.3%	0.1%	ľ	5.8%	91.5%	100%
ပ <u>-</u> 10	Inorganic chemical residues	Í	•	48.4%	ľ	•	<del>-</del>	,	·	,	0.0%	Ī	51.6%	100%
C-11	Organic chemical residues	4.0%	•	1.7%	•	'	•	'	1	-	20.0%	•	74.4%	100%
C-12	Other liquid waste	•	•		•	•	•	•	•	·	100.0%	•	•	100%
C-13	Waste from food production	-	·	•	•	7	,	%6.0	•	·	,	0.1%	%0.66	100%
C-14	Glass and ceramics	•	,	Ī	Ī	•	%0.0	3.4%	,	Ī	47.1%	·	49.5%	100%
C-15	Metal and scrap	•	٠	•	•	Ī	%0.0	2.5%	•	1	2.2%	0.4%	95.0%	100%
C-16	Paper and cardboard	-	-		0.0%	•	%0.0	0.4%		•	0.7%	0.3%	98.6%	100%
5	Plastics	•	•	•	-	•	0.8%	15.7%	•	-	4.9%	13.8%	64.9%	100%
ر د ا	Rubber	1	•	1	•	•	1.9%	•	١	7	3.0%	•	95.2%	%00I
<u>ئ</u>	Textile and leather	•	-	•	•	•	4.0%	1.7%	•	•	٠	•	94.3%	100%
02-50 12-50	Waste similar to domestic waste	1	•	0.1%	•	%0.0	,	%0.0	١	-	,	0.1%	99.7%	100%
C-21	Wood	•	-	•	•	ŧ	,	2.8%	•	•	0.0%	•	97.2%	100%
C-22	Slag form melting	•	•	•	•	•	,	•	٠	2.2%	16.3%	•	81.6%	100%
C-23	Construction Waste	•		•	•	,		0.7%	•	·	3.4%	•	95.9%	100%
C-24	Other solid waste	-	,	1	•	٠	,	١	,	•	100.0%	١	0.0%	100%
Grand Total	भवी	0.1%	1.7%	2.8%	2.8%  0.0%  0.0%		0.1%	1.8%	0.0%	0.1%	10.1%	0.8%	۱۳I	100%
Note	1 Dewatering		weight & L	٤			İ							
	2) The single and for The single single		3 6	, , ,										
	2. Mantenlization	•		o. Oil Separadon										
	A Deduction	,, .	y, could	y, soudingsuon										
	5 Trainmention		ic. Keun	ic. Reutilization				٠						
	A Chaisting													
	o. Citatura													

Table C.5.11 Treatment Methods On-site by Industrial Category (Amount obtained)

							l		l	I				
						`	Treatz	Treatment Methods	ĝ	<u></u>				
Industrial Category	egory	-	73	٠	٠,	٠,	٥	7	8	6	10	11	(blank)	(blank) Grand Total
Highly	351	Ī	,	20.05	0	ŀ	7	٠	٠	•	88.0	•	12.8	120.9
Potential	352	F	•	8.09	٠	03	0.7	1.8	0.1	•	84.1	4.5	481.3	
Industries	354		,	•	ŀ	١	•	-	•	•	•	•	13.5	13.3
	356	•	•	0.0	·	٠	•	•	1	•	•	0.1	125,4	5521
	371	1	٠	•	•	·	•	•	•	,	95.0	٠	1,187.9	1,282.9
_	372	Ť	•	1.81	•	1	•	•	•	10.0	9.01	18.0	75.7	114.5
	381	•	•	420.8	ŀ	•	ŀ	•	+	0.0	11.1	5.0	1.461.1	1.898.0
Total Highly Potential Industries	Industries	Salah Salah	100	-   503.4  0.1  0.3   0.7  - 1.8  0.1  10.0	0.1	0.3	∘ 0.7⊹	1.8	0.1	10.0	*	287.21 27.6	3357.5	4,188.6
Potential	3211	ļ-	7	1.1	·	0.2	•	•	•	•	-	0.0	104.5	105.8
Industries	3231	12.0	•	•	•	•	•	٠	•	+	-	*	187.0	199.0
	3319	•	ī	•	·	-	•	•	·	•	-	•	50.8	50.8
	341	•	•	١	·	ŀ	~	•	•	•	391.0	70.0	2,006.6	2,467.6
	3420		,	•		7	•	•	•	•	8.5	8.0	1.413.8	1,430.3
	355	ŀ	ľ	•	١	;	٠	•	•	Ī	0.5	•	258.5	
	362		Ī	•	ŀ	0.5	ŀ	15.0	ŀ		206.2	Ī	368.1	
	3699	Γ	Ī	•	Ī	9.0	Ī	•	Ī	ŀ	•	•	20.0	
	382	Ī	•	•		•	١.	8 0 0	Ī	•	0.1	6.0	109.3	
	383	ľ	,	3.3	,	,	1	•	•	·	372.1	-	360.3	735.7
	384		ľ	Ī	7	•	•	•	٠	•	•	0.2	62.1	
	385	F	Ī	Ī	ī	•	ŀ	•	Ī	Ī	•	•	1,058.9	1,058.9
	390	•	•	•	•	,	Ī	١	7	·	•	•	4.6	
	529	•	•	Ī	Ī	٠	·	•	7	٠	,	0.2	1.8	
	952	ŀ	٠	•	٠	7	ī	Ī	ī	٠	0.1	24.0	6.5	30.5
Total Potential Industries	000000	12.0	*	4,4		Ē	- 1:3k= 3c	- 42.0	• is:	•	978.5	108.4	978.5 108.4 6,012.7	7,162.2
Less	311	2.8	•	0.0	•	•	•	116.1	٠	•	-	8.9		1,750.1
Potential	313	٠	•	٠	•	Ī	٠	165.6	-		90.0	8.5	4,271.6	4,535.7
Industries	322	·	1	7.4	1	•	•	0.5	•	•	•	1	95.7	103.3
	324		•	•	•	ŀ	20.0	•	•	•	•	•	26.1	
	3691 - 3696	•	284.3	-	·	·	,	•	•	•	524.0	•	•	808.3
	410		37.5		Ī	ī	•	•	Ī	•		•	•	37.5
Total Less Potential Industries	dustries	2.8	321.8	2.4	1		20.0	281.9	\$ 50 mg	200	614.0	17.4	6,015.8	7,281.0
Grand Total		14.8	321.8	515.3	0.1	1.5	20.7	328.7 0.1 10.0	0.1	10.0	1.879.7	153.4	15,385.9	18,631.8

Note: 1. Dewatering 7. Sorting 2. Drying and/or Evaporation 8. Oil Separation 3. Neutralization 9. Solidification 4. Reduction 10. Reutilization 5. Incincration 11. Other 6. Crushing

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Table C.5.1m Treatment Methods On-site by Industrial Category (Rate obtained)

D

						Ţ	catment	Treatment Methods	ds					
Industrial Category	ategory	1	7	3	A	5	9	4	8	6.	10	11	(blank)	(blank) Grand Total
tighty	351	-	•	16.5%	0.1%	,	•	•	٠	•	72.8%	•	10.6%	100.0%
Potential	352	•	•	%9.6	•	%0.0	0.1%	0.3%	0.0%	-	13.3%:	0.7%	76.0%	100.0%
ndustries	354	•	•	•	•	ı	,	•	·	•	•	•	100.0%	100.0%
٠	356	•	,	0.0%	7	ŀ		•	-	•	•	0.1%	99.9%	100.0%
	371	'	•	ļ-,	ľ	•	Ī	,	Ī	•	7.4%	٦	92.6%	
	372	,		1.6%	,	•		٠	•	8.7%	7.9%	15.7%	66.1%	100.0%
ē	381	١	ľ	22.2%	ŀ	Ī	Ī	•	•	0.0%	%9.0	0.3%	77.0%	100.0%
lotal Highly Potential Industries	hal Industries			12.0%	0.0%	0.0% 0.0% 0.0% 0.0% 0.0%	0.0%	.0.0%	0.0% 0.2%	0.2%	6.9% 0.7%	0.7%		100.0%
otential	3211	•	•	1.0%	٠	0.2%	ŀ	*	٠	•	•	0.0%	98.8%	100.0%
ndustries	3231	6.0%	·	·	ī	•	•	•	•	-	•	•	94.0%	100.0%
	3319	•	•	•	·	•	•	1	•	•	٠	•	100.0%	%0'00T
	341	-	•	•	٠	•	-	•	*	•	15.8%	2.8%		%0'00I
	3420	٠	•	•	•	١	•	1	•	•	0.6%	0.6%	98.8%	100.0%
	355	٠	•		ī	٢	•	•	•	,	0.2%	•	%8.66	100.0%
	362	٠	-	•	•	0.1%	1	2.5%	•	•	35.0%	•	62.4%	100.0%
	3699	٠	•	٠	•	2.7%	•	•	•	•	•	•	%£ 16	
	382	-	•	•	•	l.	•	20.6%	•		0.1%	4 1%	75.2%	
	383	-	•	0.4%	•	•	-	•	٠	•	%9.05	•	49.0%	100.0%
٠	384	•	•	•	•	•	-	•	•	,	•	0.3%	99.7%	%0 00I
	385	•	•	1	-	1	•	•	-	•	•	•	100.0%	100.0%
	390	٠	•	•	•	•	•	•	•	•	•	•	100.0%	100.0%
	625	•	•	•	٠	•	•	•	-	•		10.3%	89.7%	100.0%
	952	-	•	•	,	·	•	٠	•	•	0.2%	78.6%	21.2%	
Fotal Potential Industries	ustries	%70	***********	0.1%	10000	1%00	<b>-200</b>	%9.0		1-3.33	200	13.7% 1.5%	83.9%	<b>**0001</b>
Less	311	0.2%	•	0.0%	1	٠	•	6.6%	•	٠	1	0.5%	92.7%	100.0%
Potential	313	•	•	•	٠	٠	•	3.7%	-	1	2.0%	0.2%	94.2%	100.0%
ndustries	322	•	•	7.2%	•	•	•	0.7%	•	٠	•	٠	92.6%	
	324	•	•	•	•	•	43.4%	٠	•	•	•	•	26.6%	100.0%
:	3691 - 3696	-	35.2%	•	•	•	•	•	•	٠	64.8%	٠	-	100.0%
	410		100,0%	•	٠	•	•	;	•	•	•	•		100.0%
Fotal Less Potential Industries	d Industries	%0.0	0.0% 4.4% 0.1%	0.1%	301 1000 000		0.3%	0.3% 3.9%	-	- Barton	8.4%	84% 0.2%	82.6%	<b>%0'00!</b>
Grand Total		%1.0	1 70%	1/04 0 1/00 0 1/04 0 1/	è	1	100	,	,,,,	1000	/0. /.	/0000 /0000	100	100 000

Dewatching
Drying and/or Evaporation
Neutralization
Reduction
Incincration
Crushing

Table C.5.1n Disposal Methods On-site by 24 ISW Categories (Amount obtained)

Unit: ton/month

452.8 5,149.0 1,422.5 Grand Total 0.09 391.7 No Answer 284.3 692.6 8 360.0 48.0 1,054.7 286.2 545.2 | 4,209.4 | 538.4 | 145.3 | 826.0 | 606.1 | 10,479.8 80.0 Disposal Methods 32.0 26.6 58.6 46.6 0.4 0.4 800 0.0 180.0 234.5 146.9 46.6 149.0 188.0 800 262 47.2 16.0 189.0 Waste similar to domestic waste Ash including from incinerator Waste from food production Inorganic chemical residues Organic chemical residues Dust and APC products ISW Category Paper and cardboard Construction Waste Glass and ceramics Other liquid waste Textile and leather Slag form melting Other solid waste Inorganic sludge Metal and scrap Organic sludge Oily waste Solvents Plastics Alkalis Acids 8 Grand Total

Note: 1. Transport and final disposal at municipal landfill by own means of transportation.

2. Transport and final disposal at municipal landfill by consignment of private contractor.

3. Final disposal at factory's compound and/or its property land.

4. Long-time storage at factory's compound awaiting external treatment/disposal.

5. Discharge to sewer or watercourse

6. Disposal consigned to private contractor - treatment and disposal is not known.

7. Reutilization by other parties, e.g. use at other factory as raw material.

Disposal Methods On-Site by 24 ISW Categories (Rate obtained) Table C.5.10

1

	•									Unit: %	
					Ď	Disposal Methods	ethods				Grand
	ISW Category		2	co	4	5	9	7	8	No Answer	Iotal
C-1	Ash including from incinerator	6.5%	3.0%	•	-	•	25.9%	64.7%	1	1	100%
2-2	Dust and APC products	0.1%	15.8%		%7.79	3.1%	1.1%	8.9%		6.8%	100%
C-3	Inorganic sludge	-	51.4%	<b> </b> •	•	•	•	•	48.6%	•	100%
4.2	Organic studge	0.4%	%6'96	0.1%	,	'	1.4%	0.4%	%6.0	<del>,</del>	100%
C-S	Asbestos	-	100.0%		•	٠	,	•	'	•	100%
9-0	Acids		0.2%	2.9%	%6.0	2.9%	0.1%	79.5% 10.6%	10.6%	%0.0	100%
C-7	Alkalis		-	•	4.9%	4.9% 71.9%	•	12.8%	•	10.5%	100%
C-8	Solvents		0.1%	• '	0.5%	0.5% 22.9%	3.6%	37.0%	35.4%	0.4%	100%
6-0	Oily waste	•	18.6%	•	٠	2.4%	4.7%	71.1%	1.3%	2.3%	100%
C-10	Inorganic chemical residues	•	21.8%	•	•	78.2%	٠	0.0%	•	•	100%
C-11	Organic chemical residues	•	78.0%	'	•	1.0%	•	ľ	1.0%	20.0%	100%
C-12	Other liquid waste	-	•	,	•	34.6%		65.4%	ľ	,	100%
C-13	Waste from food production		2.9%	•	•	%L'0		%9.56 %6.0	%0.0	•	%00I
C-14	Glass and ceramics	•	22.5%	•	,	•	29.9%	29.9% 14.6%	•	33.0%	100%
C-15	Metal and sorap	0.4%	3.3%	•	•	•	0.1%	0.1% 74.1% 20.1%	20.1%	2.0%	100%
C-16	Paper and cardboard	0.6%	14.8%	•	0.1%	-	3.8%	79.8%	%9.0	0.4%	100%
C-17	Plastics	4.1%	49.8%	•	0.0%	•	1.7%	1.7% 35.5%	4.7%	4.1%	100%
C-18	Rubber	92.7%	0.2%	02%	٠	-	1.9%	1.1%	•	3.9%	100%
C-19	Textile and leather	0.2%	29.1%	•	•	•	4.0%	4.0% 32.9%	•	4.0%	100%
C-20	Waste similar to domestic waste	4.4%	90.5%	%0.0	%5'0	•	%5.0	2.5%	%8.0		100%
C-21	Wood		4.0%	•	0.1%	•	0.4%	0.4% 94.4%	%70	%6.0	100%
C-22	Slag form melting	41.0%	40.8%	•	8.7%	-	3.5%	3.9%	•	2.2%	100%
C-23	Construction Waste	•	%9.96	•	•	•	•	•	•	3.4%	100%
C-24	Other solid waste			100.0%	٠	%0.0	-	•	•	•	100%
Grand Total		2.9%	22.6%	2.9%	0.8%	%5.5		3.3% 562%	3.7%	3.2%	%00I

1. Transport and final disposal at municipal landfill by own means of transportation.

Notes

Transport and final disposal at municipal landfill by consignment of private contractor.
 Final disposal at factory's compound and/or its property land.

4. Long-time storage at factory's compound awaiting external treatment/disposal.

5. Discharge to sewer or watercourse

6. Disposal consigned to private contractor - treatment and disposal is not known.

7. Reutilization by other parties, e.g. use at other factory as raw material. 8. Others.

Table C.5.1p Disposal Methods On-site by Industrial Category (Amount obtained)

Unit	٠	foni	ทางกร	th
V D		1010	THE VEST	

										OBIG WIVE	
					3	isposal	Method	s			
Inde	istrial Category	1	2	3	4	5	6	7	8	No Answer	Grand Total
lighly	351	0.5	10.5	-	-	0.1	0.1	109.6	0.1	0.1	120.9
Potential	352	0.0	74.4	0.3	0.1	99.4	2.9	425.8	20.0	10.7	633.5
Industries	354	0.3	12.8	-	-		-	•	0.2	•	13.3
	356	39.2	43.6	-	-	0.0	1.0	37.2	2.0	2.5	125.5
	371	204.0	713.9	-	40.0		301.0	-	•	24.0	1,282.9
	372		75.5	-	-	1.8		18.2	-	19.0	114.5
	381	21.9	329.8	13.0	15.2	417.6	88.7	655.6	345.4	9.9	1,898.0
Total Highly	Potential Industries	265.9	1,260.5	13.2	55.3	518.9	393.6	1,246.4	368.6	66.2	4,188.6
Potential	3211	1.4	53.1	0.7	-	1.0	32.0	14.0	3.4	0.2	105.8
Industries	3231	1.8	148.2	-		•	+	49.0	-		199.0
	3319	_		-	•		-	50.8	-	•	50.8
	341	5.1	1,437.2		-	•	-	964.3	•	61.0	2,467.6
	3420	-	45,0		-	0.3	95.9	1,277.2	1.4	10.6	1,430.3
	355	254.0	0.5	0.5	-	•	-	4.0	•	-	259.0
	362	-	364.4		90.0	-	-	40.0	3.7	91.7	589.8
	3699	-	20.0	-	•	-	•	•	-	0.6	20.6
	382	4.0	57.2	•	-	-	•	83.4	•	0.8	145.5
	383	10.0	104.8	-	-	2.4	2.3	308.3	8.0	300.0	735.7
	384	-	9.2	-	•	•	•	53.1	•		62.3
	385	-	51.9	-	-	-	-	1,003.0	4.0	-	1,058.9
	390	-	-	-	-	-	-	4.6		•	4.6
	625	-	1.0	-	-	-	-	0.8	0.2	-	2.0
	952	0.1	26.4	-	•	4.0	-	-	0.1	-	30.5
Total Poten	tial Industries	276.4	2,318.9	1.2	90.0	7.6	130.2	3,852.4	20.8	464.9	7,162.2
Less	311	2.9	204.4	-		0.0	62.4	1,457.1	•	23.3	1,750.1
Potential	313	-	389.0	-	•	292.0	-	3,827.2	19.0	8.5	4,535.7
Industries	322	-	36.6	-		7.4	-	59.3	•	-	103.3
	324	-		-		-	20.0	-		26.1	46.1
	3691 - 3696	-	•	524.0		•			284.3	•	808.3
1	410	-	•	-		•		37.5	-	•	37.5
fotal Less 1	Potential Industries	2.9	630.0	524.0	\$\$\$\$\frac{1}{2}	299.5	82.4		303.3		
Grand Tota		545.2	4,209.4	538.4	145.3	826.0	606.1	10,472.8	692.6	589.0	18,631.8

Note:

- 1. Transport and final disposal at municipal landful by own means of transprtation.
- 2. Transport and final disposal at municipal landfill by consignment of private contractor.
- 3. Final disposal at factory's compound and/or its property land.
- 4. Long-time storage at factory's compound awaiting external treatment/disposal.
- 5. Discharge to sewer or watercourse
- 6. Disposal consigned to private contractor treatment and disposal is not known.
- 7. Reutilization by other parties, e.g. use at other factory as raw material.
- 8. Others.

Table C.5.1q Disposal Methods On-Site Surveyed by Industrial Category (Rate obtained)

U	m	11		%
U	13	ш	. ē	-7

		Unit: %									
<del></del>				<del></del>	D	isposal N	ethods				
Industrial Category		i	2	3	4	5	6	7	8	No Answer	Grand Total
	351	0.4%	8.6%		-1	0.1%	0.1%	90.7%	0,1%	0.1%	100.0%
Potential	352	0.0%	11.7%	0.0%	0.0%	15.7%	0.4%	67.2%	3.2%	1.7%	100.0%
Industries	354	2.5%	96.0%	-	-	•	-	-	1.5%	•	100.03
	356	31.2%	34.8%	-	-	0.0%	0.8%	29.6%	1.6%	2.0%	100.09
	371	15.9%	55.6%	-	3.1%	•	23.5%	•	•	1.9%	100.03
	372	-	65.9%	-		1.6%		15.9%	•	16.6%	100.09
	381	1.2%	17.4%	0.7%	0.8%	22.0%	4.7%	34.5%	18.2%	0.5%	100.09
Total High	dy Potential Industries	6.3%	30.1%	0.3%	1.3%	12.4%	9.4%	29.8%	8.8%	1.6%	100.03
Potential	3211	1.3%	50.2%	0.7%		0.9%	30.3%	13.3%	3.2%	0.2%	100.09
	3231	0.9%	74.5%		-	-	-	24.6%	•	•	100.09
	3319			•	-	-	-	100.0%	-	•	100.09
	341	0.2%	58.2%	•	-	-	•	39.1%	•	2.5%	100.09
	3420		3.1%	-	-	0.0%	6.7%	89.3%	0.1%	0.7%	100.09
	355	98.1%	0.2%	0.2%			•	1.5%	•		100.09
	362	•	61.8%	-	15.3%	-	•	6.8%	0.6%	15.5%	100.09
	3699		97.3%	-	-		-	-		2.7%	100.09
	382	2.8%	39.4%		-	-	-	57.3%	•	0.6%	
	383	1.4%	14.2%	-	-	0.3%	0.3%	41.9%	1.1%	40.8%	100.09
	384	•	14.8%	. •	•	-	-	85.2%	-	•	100.0
	385	•	4.9%	-	•	•	•	94.7%	0.4%		100.09
	390	•	-	•	-	•	-	100.0%			100.09
	625	-	51.3%	-	•	-	-	38.5%			100.01
	952	0.2%	86.5%	-	-	13.1%	-	•	0.2%		100.01
<b>Fotal Pole</b>	ntial Industries	3.9%	32.4%	0.0%	13%	0.1%	1.8%	53.8%	0.3%	6.5%	100.03
Less	311	0.2%	11.7%		-	0.0%	3.6%	83.3%		1.3%	100.09
Potential	313	•	8,6%	-	-	6.4%	•	84.4%	0.4%	0.2%	100,0
Industries	322		35.4%	-		7.2%	-	57.4%	-	•	100.0
	324	•	•	•		•	43.4%	•	-	56.6%	L
	3691 - 3696		•	64.8%		-	-		35.2%	-	100.0
	410		_	-		-		100.0%	-	-	100.0
	Potential Industries	0.0%	8.7%	7.2%		4.1%				0.8%	<u> </u>
Grand To	tal	2.9%	22.6%	2.9%	0.8%	4.4%	3.3 %	56.2%	3.7%	3.2%	100.0

Note:

- 1. Transport and final disposal at municipal landfill by own means of transprtation.
- 2. Transport and final disposal at municipal landfill by consignment of private contractor.
- 3. Final disposal at factory's compound and/or its property land.
- 4. Long-time storage at factory's compound awaiting external treatment/disposal.
- 5. Discharge to sewer or watercourse
- 6. Disposal consigned to private contractor treatment and disposal is not known.
- 7. Reutilization by other parties, e.g. use at other factory as raw material.
- 8. Others.

### g. Hazardous substances

It is only a few among the 199 factories that identified and reported hazardous substances; i.e. the number of factories identified Pb, Cr, As, organic phosphorous compounds and solvents/pigments are; 2 (non-ferrous metal), 4 (ferrous, tannery and electric parts), 1 (metal plating), 1 (electric parts) and 10 (others).

## i. Hazardous Waste Management

#### ia. General

Entrepreneurs in general consider that in the productive process HW are not generated. This statement is almost constant and to obtain the required data, the questionnaire was oriented towards the management of HW, as well as inputs, and raw materials. In this way, all hazardous materials like fuels, solvents, acids, etc., were taken into consideration.

The responses were in a framework such that, the raw materials or hazardous components that are used were always in small quantities and in low concentrations, which do not imply a risk associated to the management and manipulation of HW and materials.

Therefore, it presents a high percentage of positive answers to the current management system of materials and wastes, that is to say, the current existence of people responsible for management and control, the existence of established procedures for management and storage.

#### ib. Current HWM

In relation to the current system for management of hazardous materials and wastes, 80% of the surveyed industry samples have people responsible for the management and control of hazardous materials and wastes, which are clearly defined, marked and stored separately. 74% of the industry samples have no treatment for hazardous wastes. The majority of the remaining 18% have filters for the control of gases.

The problems that are presented for the management of HW are:

- Lack of knowledge and information to identify what is hazardous waste, which corresponds to 49% of the sample factories.
- 45% currently expresses having problems with the lack of regulations

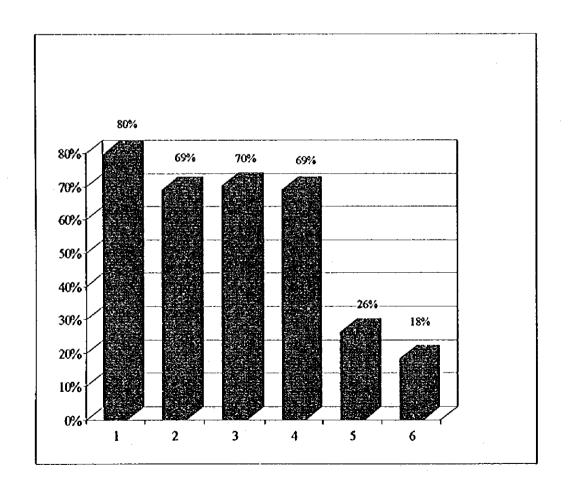
and norms that define what is to be done.

 A smaller percentage, 37% of the respondents claims to not have information about technologies for adequate storage and disposal of hazardous waste.

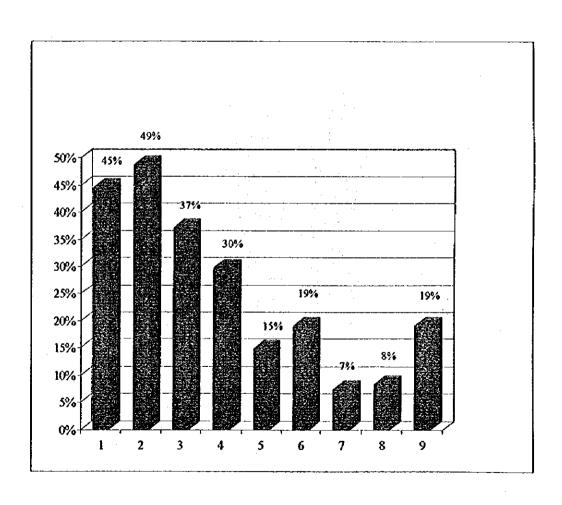
The entrepreneur's opinion regarding the current system of hazardous waste management in the "MR", is that the system needs to be gradually improved to apply higher standards (55%) and that urgent improvements are needed (49%).

## Q6. Present Management of Hazardous Waste

- Q6.1 Describe the present management system for hazardous materials and wastes in your factory (Plural answers are acceptable):
  - 1. There are appointed responsible persons for management and control of hazardous materials and waste.
  - 2. There are implemented safety procedures for hazardous materials and waste.
  - 3. Hazardous waste and materials are clearly defined and marked.
  - 4. Hazardous materials and wastes are separately stored.
  - 5. There are treatment facilities for hazardous wastes in the factory. (Please describe the type of them
  - 6. Others. (Please specify)

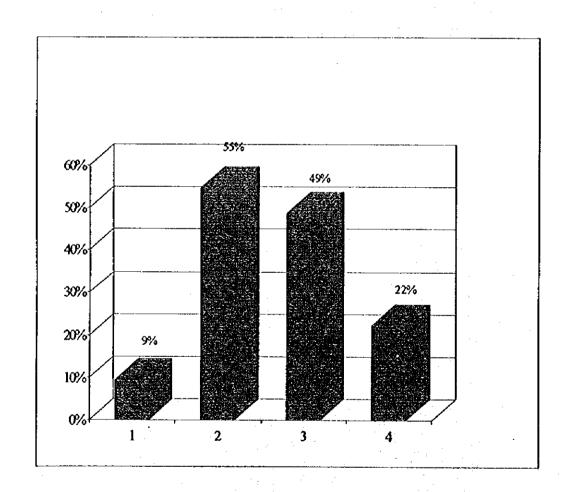


- Q6.2 Specify the present problems regarding hazardous waste management in your factory (plural answers are acceptable):
  - 1. Lack of regulations and guidelines defining what to do.
  - 2. Lack of information by which we can identify what is hazardous waste.
  - 3. Lack of information on technology for proper storage and disposal of hazardous waste.
  - 4. There are no treatment and disposal facilities of hazardous waste available.
  - 5. The amount of hazardous waste stored at the factory increases.
  - 6. Treatment of hazardous waste is expensive.
  - 7. Financial limitation for hazardous waste treatment.
  - 8. Lack of laboratories for the identification of hazardous materials.
  - 9. Others (Please specify)



# Q6.3 What is your opinion regarding the hazardous waste management system in the Metropolitan Region?

- 1. There are no specific problems in the present management system.
- 2. The present management system needs gradual improvement to apply higher standards.
- 3. An urgent improvement is necessary.
- 4. Others (Please specify)



## ic. Future HWM

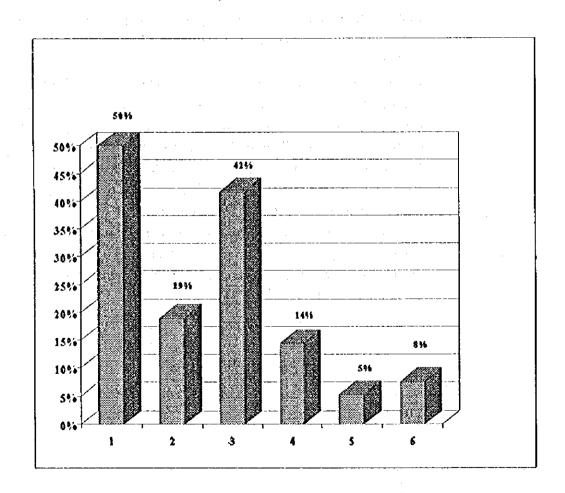
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The future tendency regarding HW and intention of factories on management of HW are that:

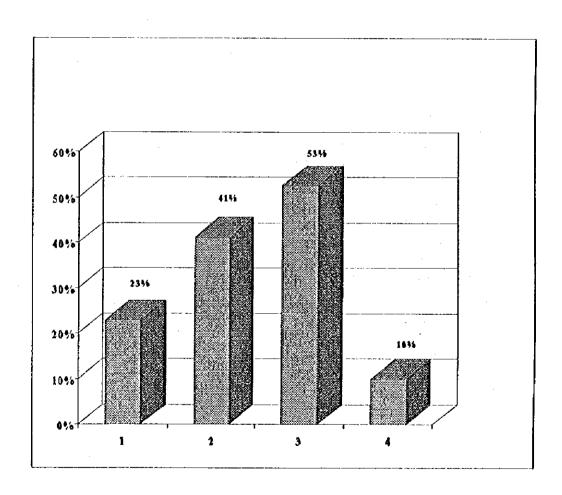
- The 50% of the respondents believe that the generation of hazardous wastes will not increase greatly. In addition, 42% responded that there will be a decrease of HW due to improvement of manufacturing process and change of raw materials.
- 53% of factories intend to improve their on-site HWM system in accordance with the reinforcement of environmental regulations, while 41% wish to ameliorate the HWM system independently.
- Concerning future reduction and recycling of wastes in the industries, 47% of the sample said they would not alter their current management and 49% of factories intend to improve the present system.
- 51% of the respondents have the intention of improving the present system of treatment and final disposal of ISW while 46% will basically apply the present system.
- In the case of the necessity to treat hazardous wastes, 53% of the sample will consign waste to other companies, considering it a lower cost than if the treatment is carried out inside the factory. On the contrary, only 25% will install their own treatment facilities.
- In relation to the cost of disposal of hazardous wastes, 32% of the sample consider that costs will not be significant and their increase will not be important and 29% answered an improved ISWM is necessary to obtain an "environmentally friendly" image of products regardless of costs. However, an equal proportion of factories consider that the disposal costs are significant and considerably higher costs would affect the price of products (30%).

## Q7. Future Management of Hazardous Waste

- Q7.1 How will the generation of hazardous waste develop in your factory (plural answers are acceptable if 4 or 5 is included)?
  - 1. It (hazardous waste) will not increase so much.
  - 2. It will increase due to expansion of production, change of raw materials, etc..
  - 3. It will decrease due to improvement of manufacturing process and change of raw materials, etc..
  - 4. Hazardous sludge, solvents, acids, alkalis, etc., will increase due to the reinforcement of water quality regulation for discharging.
  - 5. Hazardous dust will increase due to the reinforcement of flue gas regulation.
  - 6. Others (please specify)

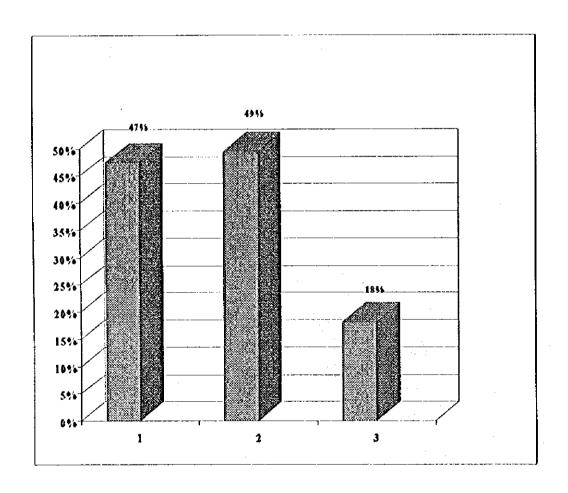


- Q7.2 What is your intention concerning the future general hazardous wastes management system in your factory?
  - 1. Basically, we will apply the present system.
  - 2. We intend to improve the present system of our company independently of possible environmental regulation.
  - 3. We will improve our system in accordance with the reinforcement of environmental regulation.
  - 4. Others (Please specify)

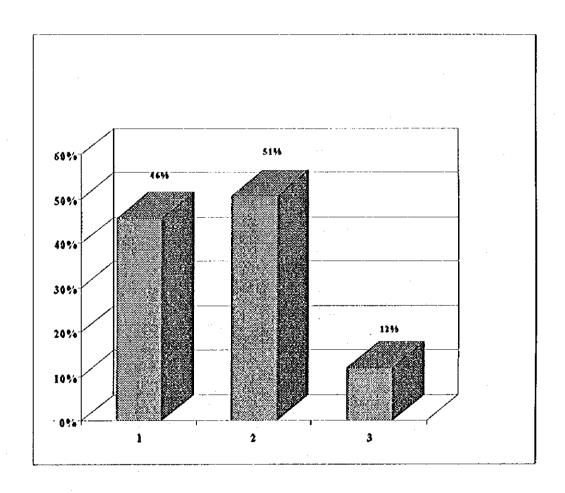


# Q7.3 What is your intention concerning future <u>reduction and recycling</u> of wastes in your factory?

- 1. Basically, we will apply the present management.
- 2. We intend to improve the present waste reduction and recycling system. (Please specify the intentions)
- 3. We have a specific plan to improve waste reduction and recycling system in our factory. (Please specify the plan)

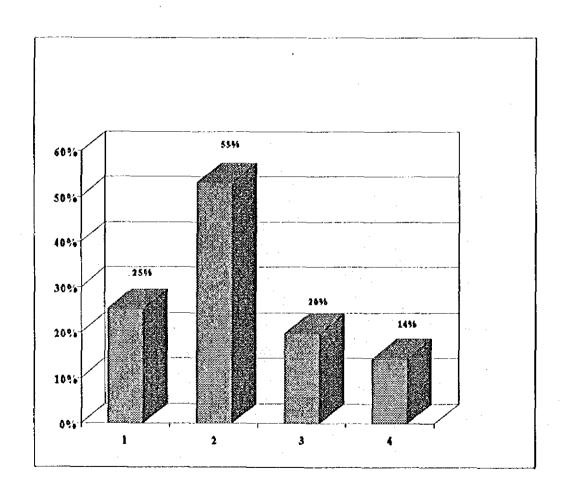


- Q7.4 What is your intention concerning <u>treatment and final disposal</u> of wastes in your factory?
  - 1. Basically, we will apply the present management.
  - 2. We intend to improve present treatment and disposal system of our company. (Please specify the intentions)
  - 3. We have a specific plan to improve treatment and disposal system in our factory. (Please specify the plan)



# Q7.5 In case you need to treat hazardous wastes, how do you respond to the needs?

- 1. We will install our own treatment facility.
- 2. We will consign to other company, if this is cheaper than we can do it ourselves.
- 3. We will consign to other companies, even if this is slightly more expensive than the cost of own treatment facilities.
- 4. Others (Please specify)



- Q7.6 How will probable higher costs of hazardous waste disposal affect your factory?
  - 1. The present costs of waste disposal are not significant and increased costs will not be important.
  - 2. The present costs of waste disposal are significant and considerable higher costs will affect the price of our products.
  - 3. The present costs of waste disposal are very significant and considerable higher costs will affect the existence of our factory.
  - 4. An improved waste management is necessary to obtain environmental image of products no matter the costs.
  - 5. Other (Please specify)

