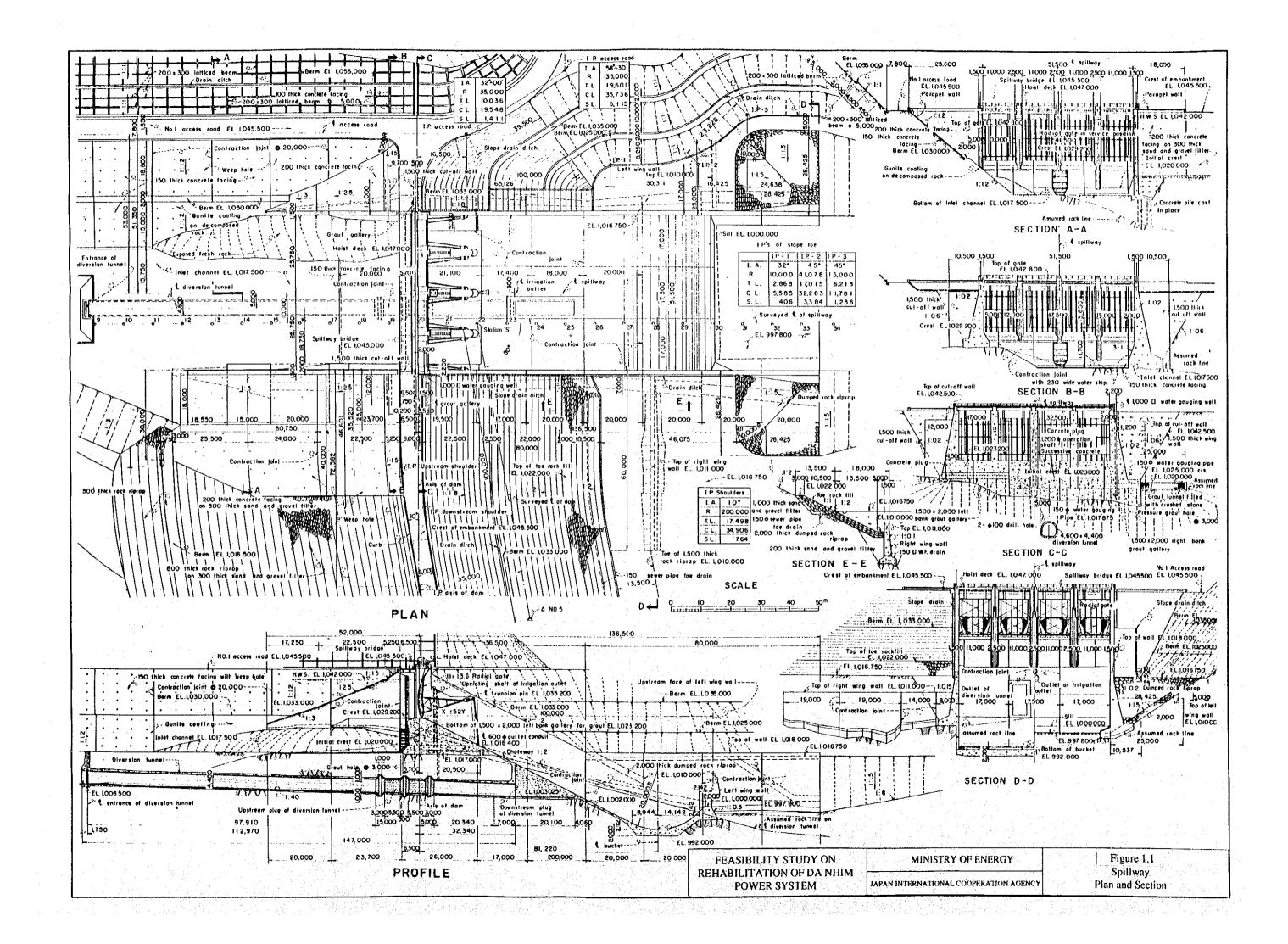
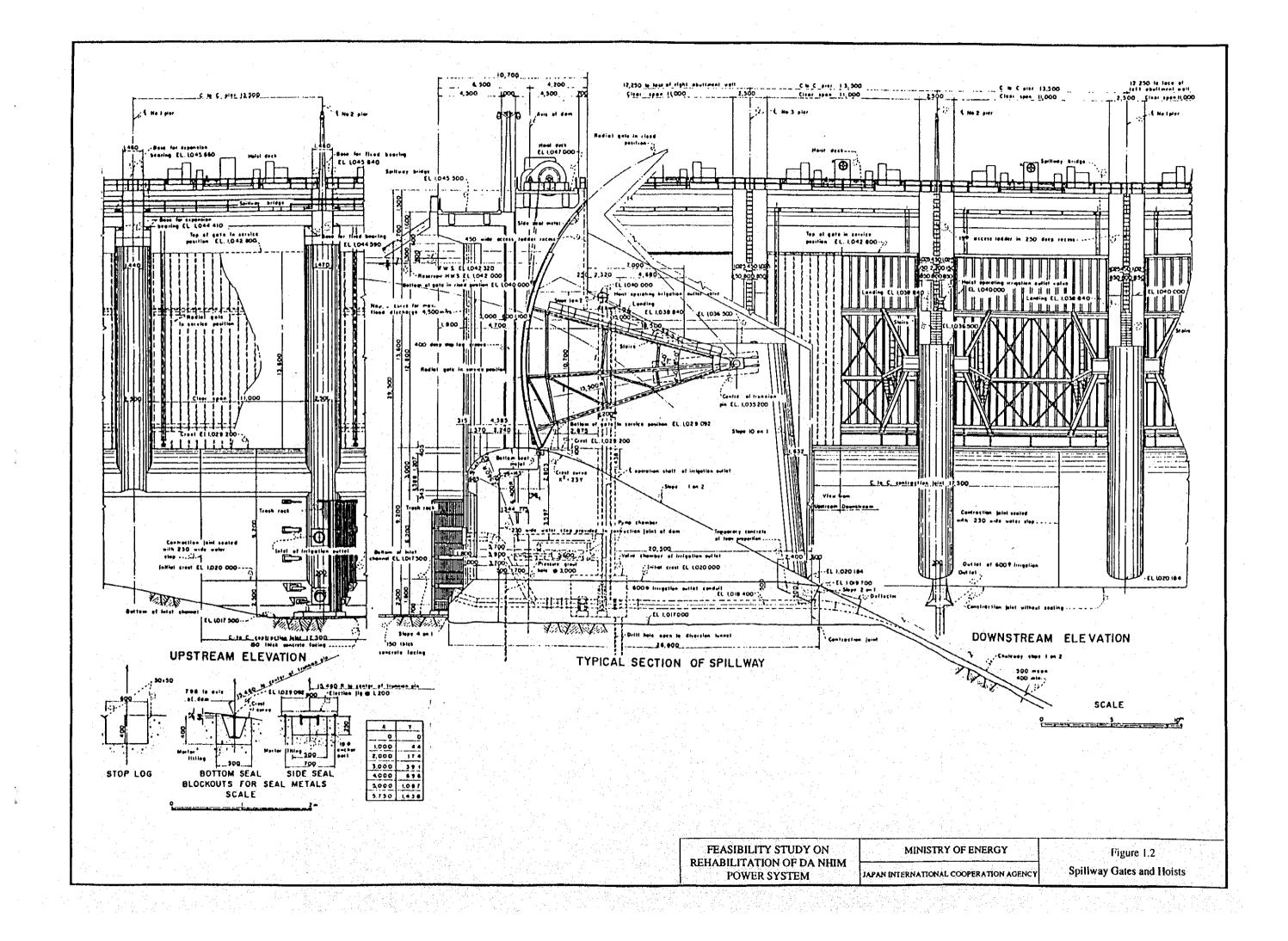
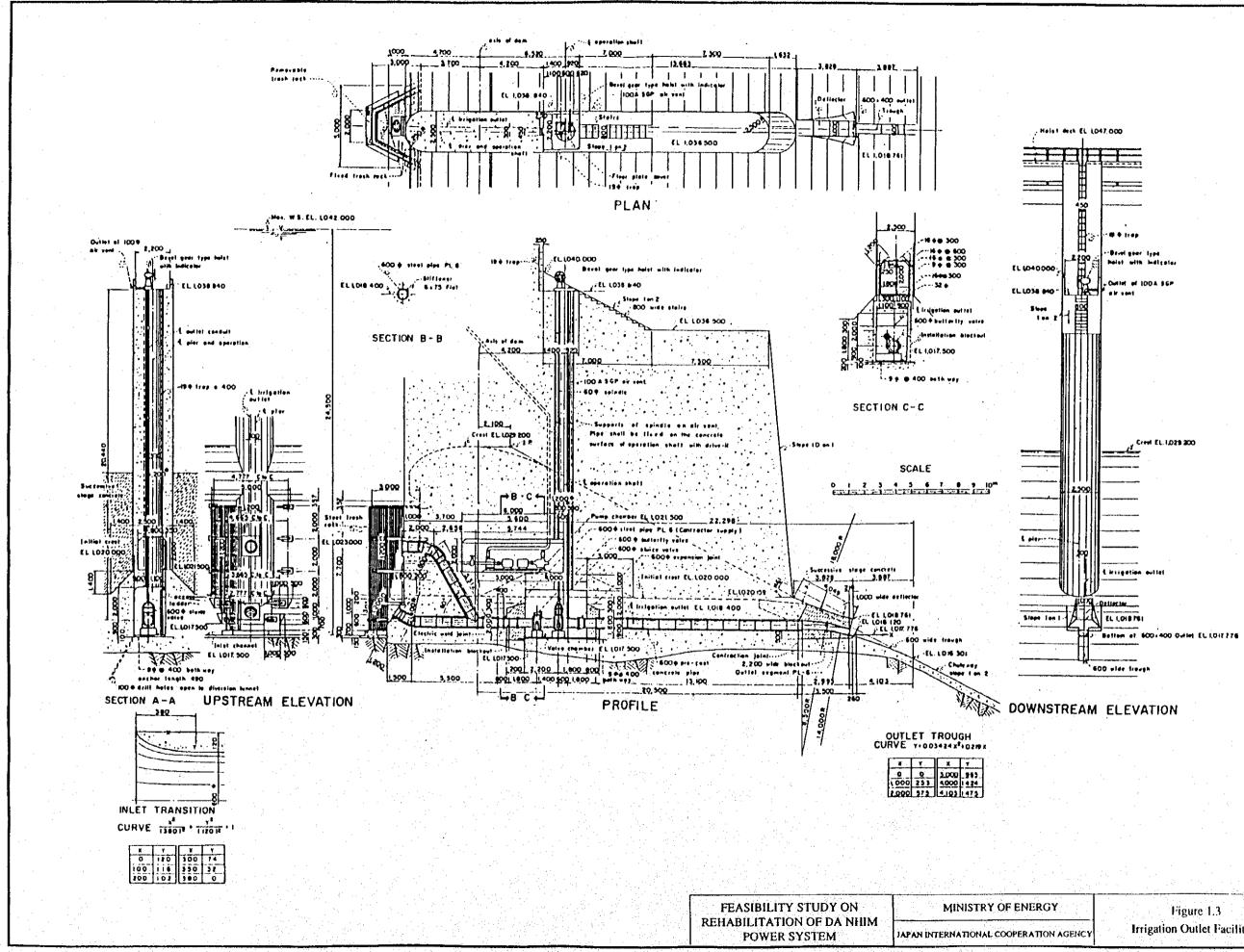
DRAWINGS FOR CHAPTER 1

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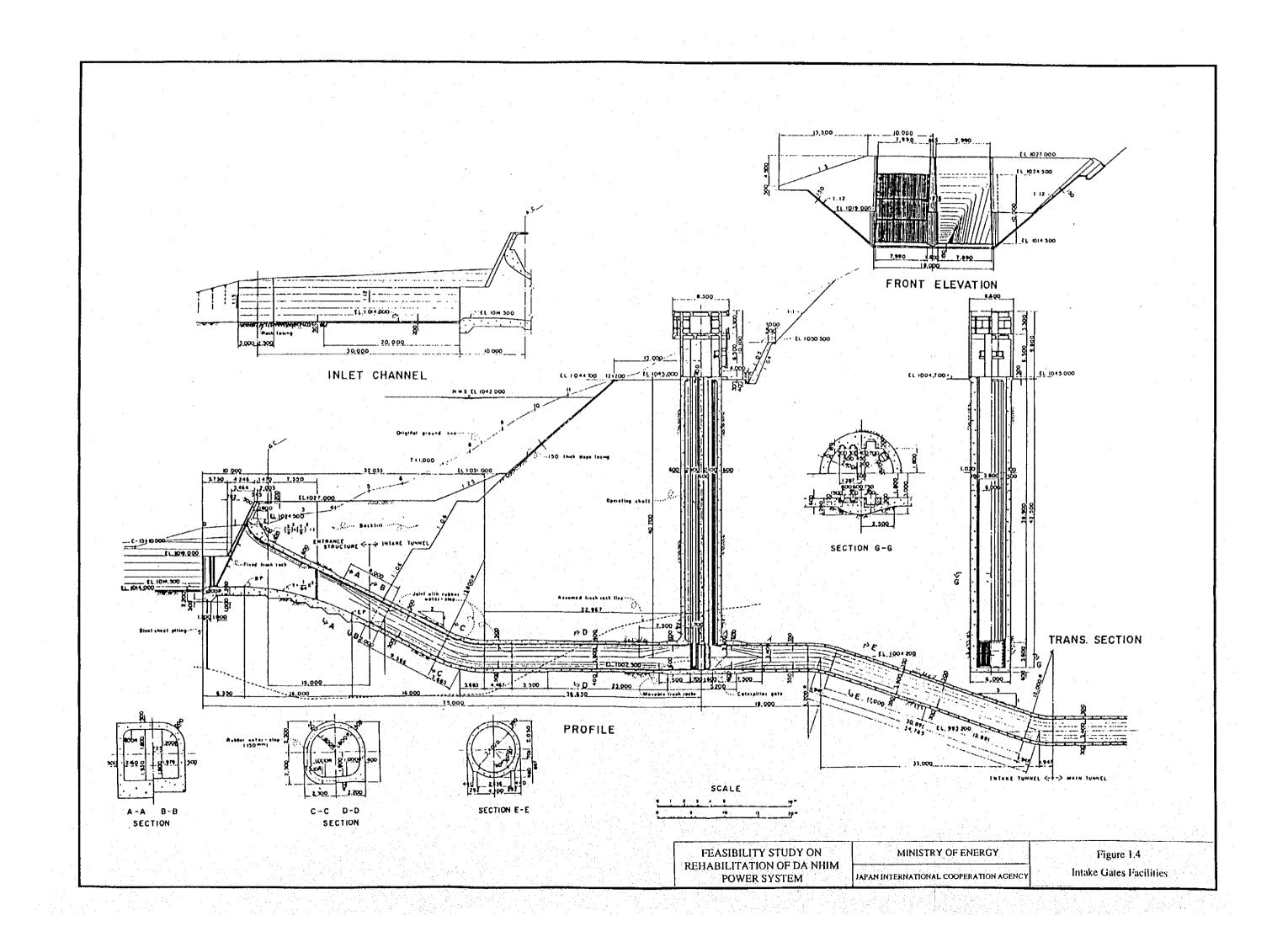
PENSTOCK AND GATES

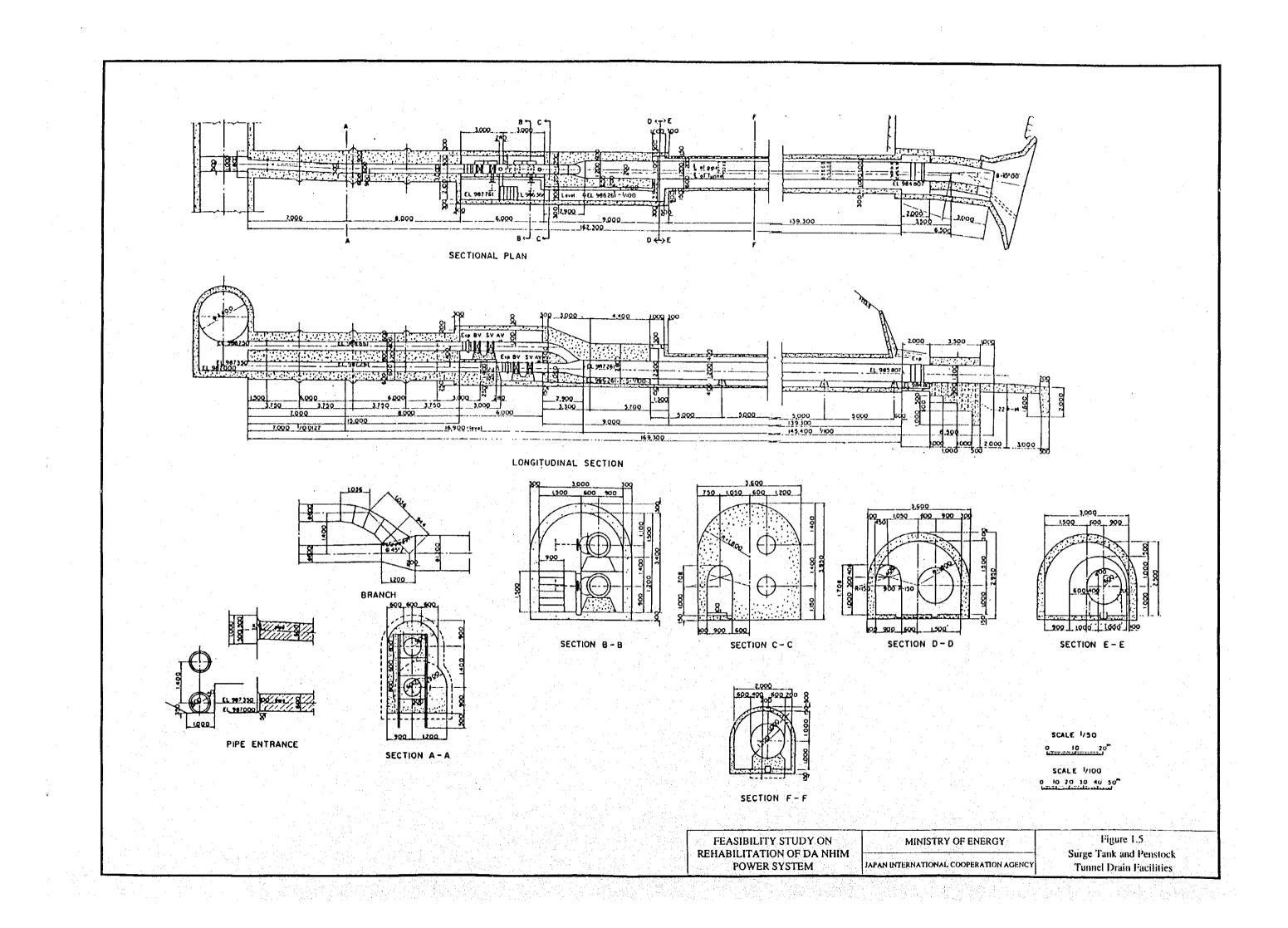


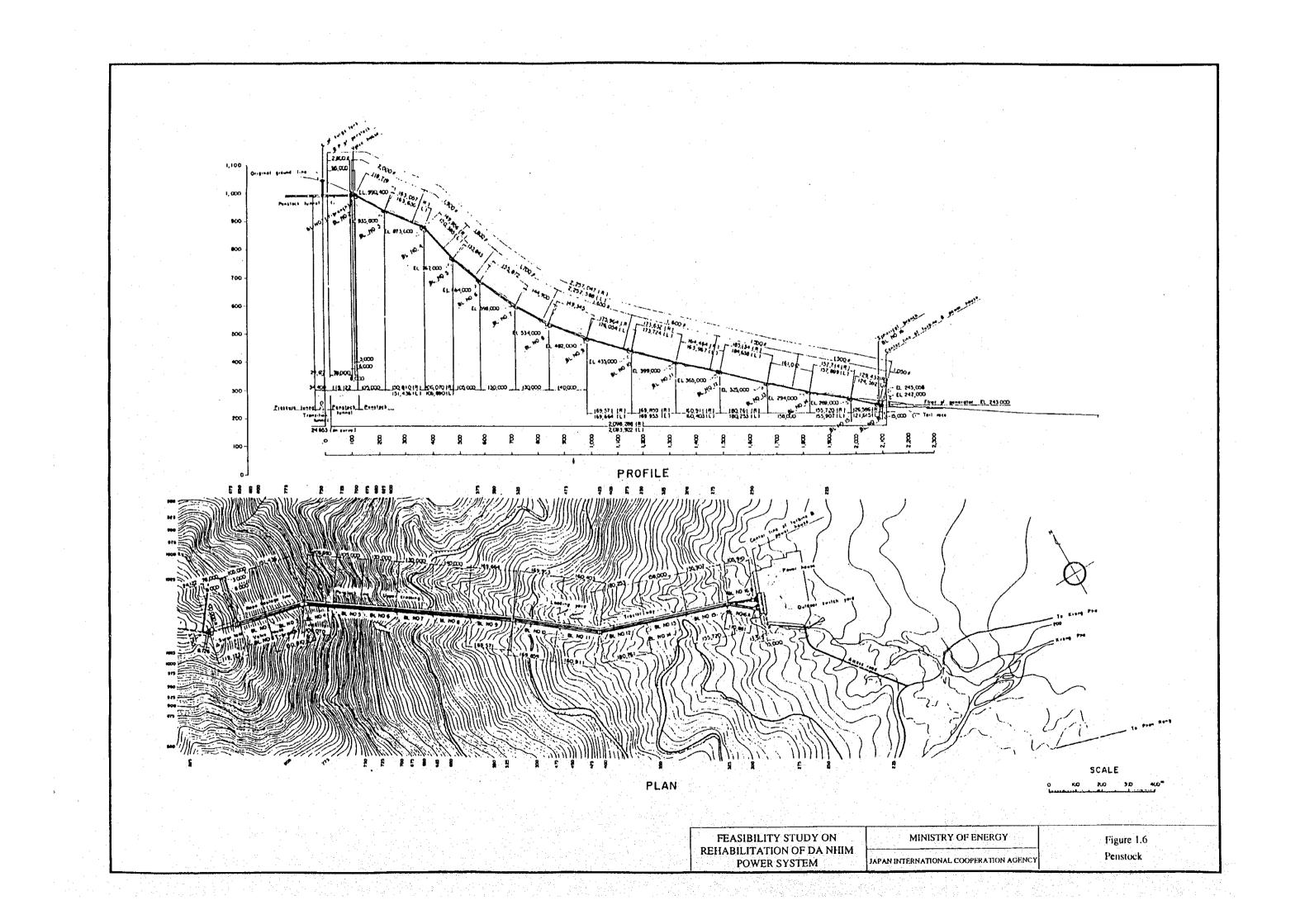


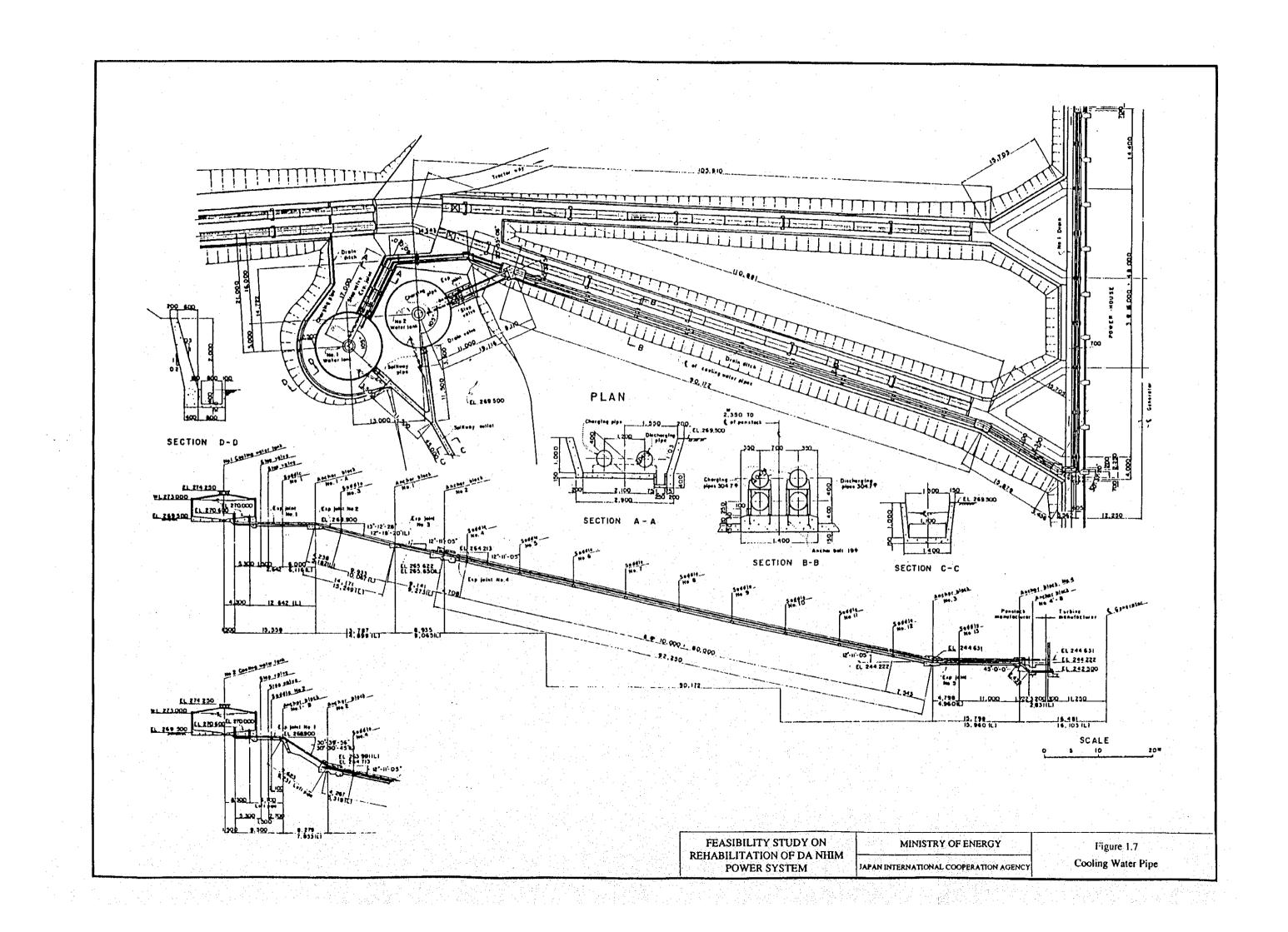


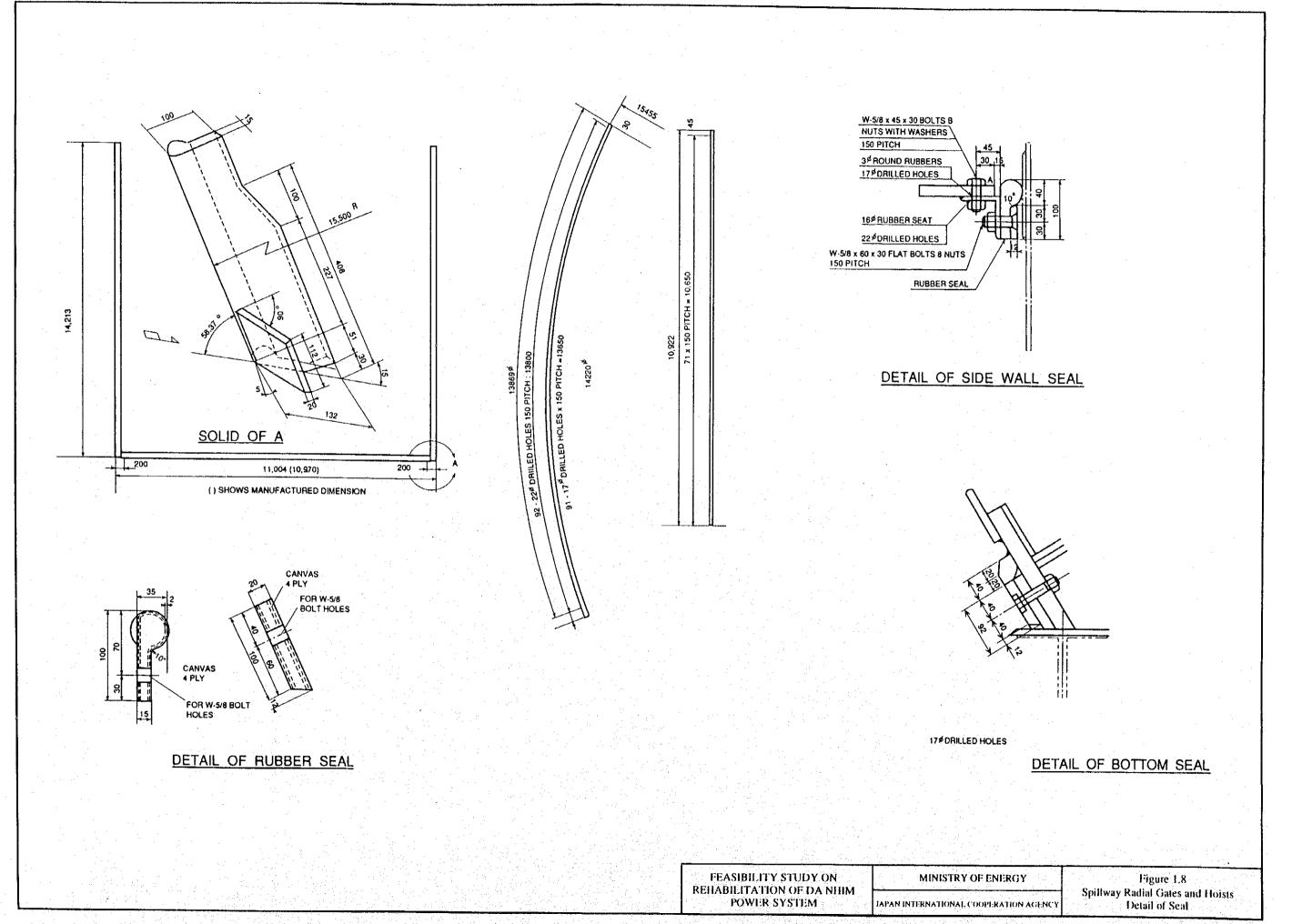
Irrigation Outlet Facilities





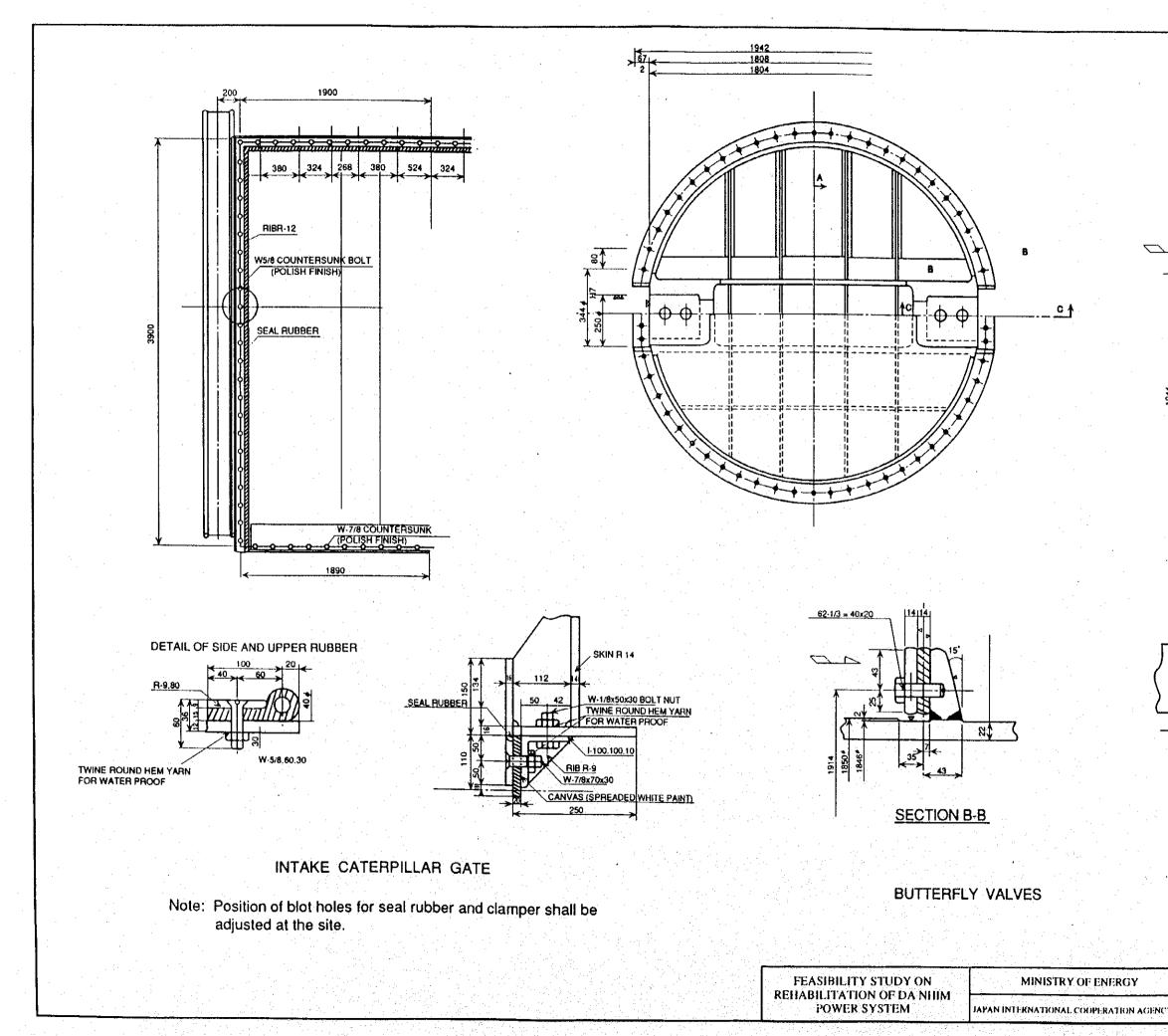


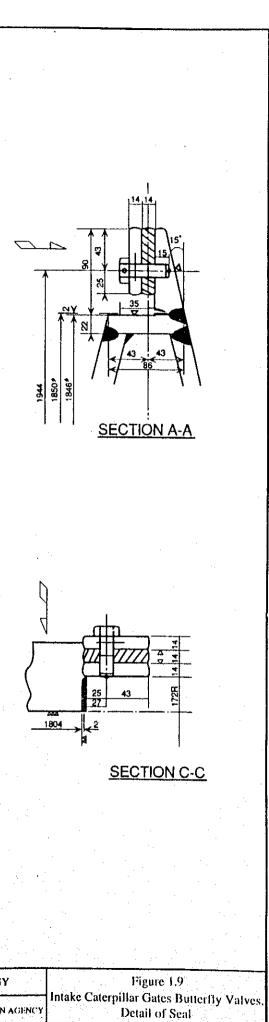


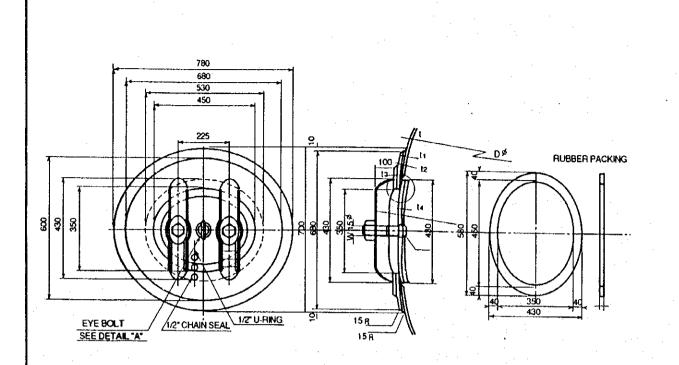


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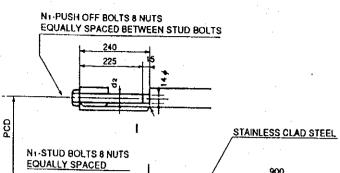


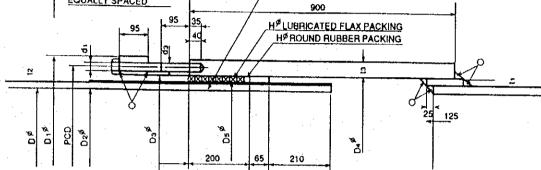


MAN HOLE NO	D¢	1	ίι.	t2	13	14	NO. OF REOD	Pl	PIPE NO.		MATERIAL OF I-1	MATERIAL OF 14		
1	2800	11	_20	9	9	19	1 .	(14)		SM41B	SM41B	ó•	0.
2	2000	9	22	9	9	19	2	(17) _h (5	-		0.	0"
3	2000	11	20	10	9	10		(39) _a (39)	SM50B	60HTS	22* 21*	22* 16*
4	1900	11	24	11	9	23	-	(87) _R (67)	60HTS	-	44 59	44" 49"
5	1800	16	25	15	14	29	•	(92) _h (92)	•		38* 20*	38* 20*
6	1700	19	26	18	18	33	•	(11	× 7	1)	•		33*29*	<u> </u>
7	1700	24	25	22	22	37	•	(140		~		1	26* 13*	20' 13'

			-	· · · ·				· .	1. 			
MAN HOLE NO	Dø	1	tı	ţ2	13	14 .	NO, OF REQD	PIPE NO.	MATERIAL OF t-to	MATERIAL OF 14		· · ·
8	1650	26	26	24	24	40	2	(100) (100)	60HTS	60HTS	20* 23*	20" 23
9	1650	30	27	27	27	45		(19) ₁₈ (19)1	•		15' 30'	15" 29
10	1600	30	27	29	28	45	•	(222) (222)	•		11' 58'	11" 58
11 -	1600	32	25	30	30	45		(26) _R (26)			11' 56'	11* 58
12	1550	33	29	31	31	50		279 279	•	-	12' 29'	12 31
13	1550	35	27	33	33	50		(003) (009)			11' 06'	11 06
14	1500	35	27	34	33	50	•	(330 A (330)			9" 07"	9' 06
15	1500	39	25	35	35	50	. •	005 R 005	•	•	12° 11'	12° 44
16	1500	38	24	36	36	50	•	(392) (397)	-	•	12* 11*	12' 44
		·	1.									

MANHOLES





FLOW

EXP NO	0¢	Dıø	D₂ǿ	D3 ^ø	D4 [¢]	D Ø	PCD	ti	12	to	di x Ni	dz x Nz	da	н	MATERIAL OF I
<u> </u>	2800	2961	2829	2861	2860	2864	2902	· 11· ·	13	40	3/4 [¢] x 64	5/8 [%] 16	22 ^ø	19	SM41B
3	2000	2157	2025	2057	2056	2060	2098	9	11	40	3/4 × 44	5/8 x 11	22 ⁴⁶	19	
7	1700	1885	1747	1785	1784	1788	1831	20	22	45		3/4 × 10		22	
9	1650	1849	1711	1749	1748	1752	1795	27.	29	45		3/4 x-10		22	SM50B
11 .	1600	1815	1671	1715	1714	1718	1761	32	34	45	7/8 x 40	3/4 ⁴ x 10	25 ^ø	25	60HTS
13	1550	1771	1627	1671	1670	1674	1717	- 35	37	45	7/8 x 26	3/4 × 9	25 [¢]	25	•
15	1500	1725	1581	1625	1624	1678	1671	37	39	45	7/8 x 36		25 [¢]	25	
16	1500	1729	1585	1629	1628	1632	1675	39	41	45	7/8 x 36	3/4 × 9	25 ^ø	25	
										· ·					

EXP NO	DØ	D1¢	D2 ^ø	D3 ^{\$\$}	D4	Ds ^ø	PCD	tı	t2	ta	dı x Nı	da x Na	сb	MATERIAL OF 11	н
4.	2000	2161	2029	2061	2060	2064	2102	11	13	40	3/4 x 44	5/8 [¢] x 11	22	SM41B	19
5	1900	2061	1929	1961	1960	1964	2002	11	13	•	3/4 × 44	5/8 x 11	•	•	
6	1800	1979	1841	1879	1878	1682	1920	17	19	•	3/4 x 44	5/8 st 11	. •		22
8	1700	1895	1757	1795	1794	1798	1841	25	27	45	7/8 x 40	3/4 x 10	25	SM50B	
10	1650	1861	1717	1761	1760	1764	1812	30	32	50	7/8 x 40	3/4 x 10	•	•	2:
12	1600	1819	1675	1719	1718	1722	1765	34	36	45	7/8 x 40	3/4 x 10	•	60HTS	
14	1550	1775	1621	1675	1674	1678	1721	37	39		7/8 x 36	3/4 × 9	•	•	•
														1 1	

EXPANTION JOINTS

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Figure 1.10 Manholes and Expansion Joints Detail of Seal

(I) Spillway radial gates and intake caterpillar gate

Property	Limits
Tensil strength	210 kgf/cm2 minimum
Ultimate elongation	450 % minimum
Specific gravity	1.1 to 1.3
Durometer hardness	
(Shore, Type A)	more than 60
Water absorption	
(700 C for 48 hours)	5 % by weight (max.)

(II) Butterfly valves with air valves and expansion joints

Property	Limits
Tensil strength	150 kgf/cm2 minimum
Ultimate elongation	300 % minimum
Specific gravity	1.1 to 1.3
Durometer hardness (Shore, Type A)	more than 55
Water absorption (700 C for 48 hours)	5 % by weight (max.)

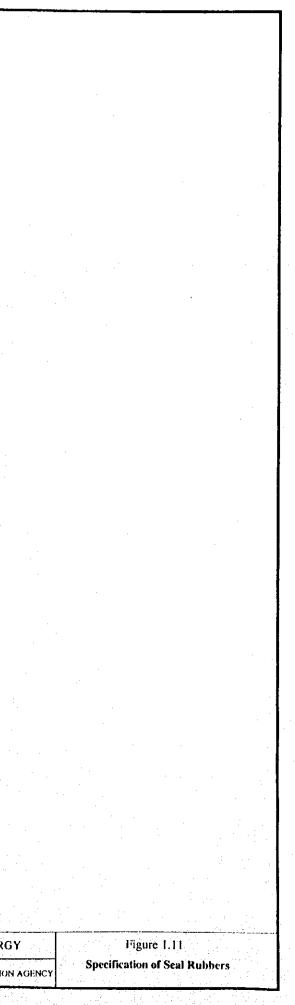
(III) Manhole of penstocks

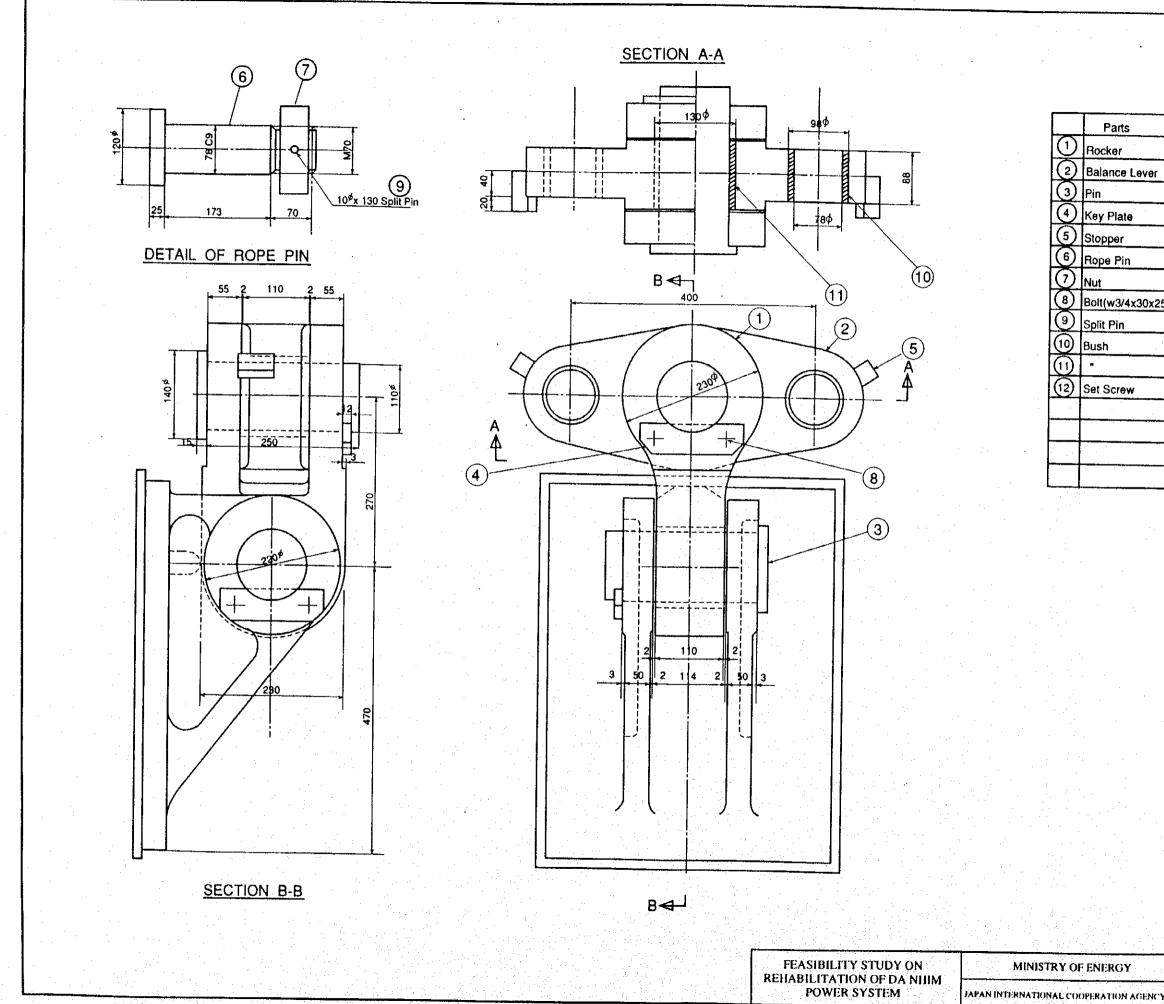
For No. 1 to No.7 manhole

Property	Limits
Fensil strength	150 kgf/cm2 minimum
Ultimate elongation	300 % minimum
Specific gravity	1.1 to 1.3
Durometer hardness	
(Shore, Type A)	more than 60
Water absorption	
(70o C for 48 hours)	5 % by weight (max.)

Property	Limits
Tensil strength	200 kgf/cm2 minimum
Ultimate elongation	400 % minimum
Specific gravity	1.1 to 1.3
Durometer hardness	
(Shore, Type A)	more than 60
Water absorption	
(700 C for 48 hours)	5 % by weight (max.)

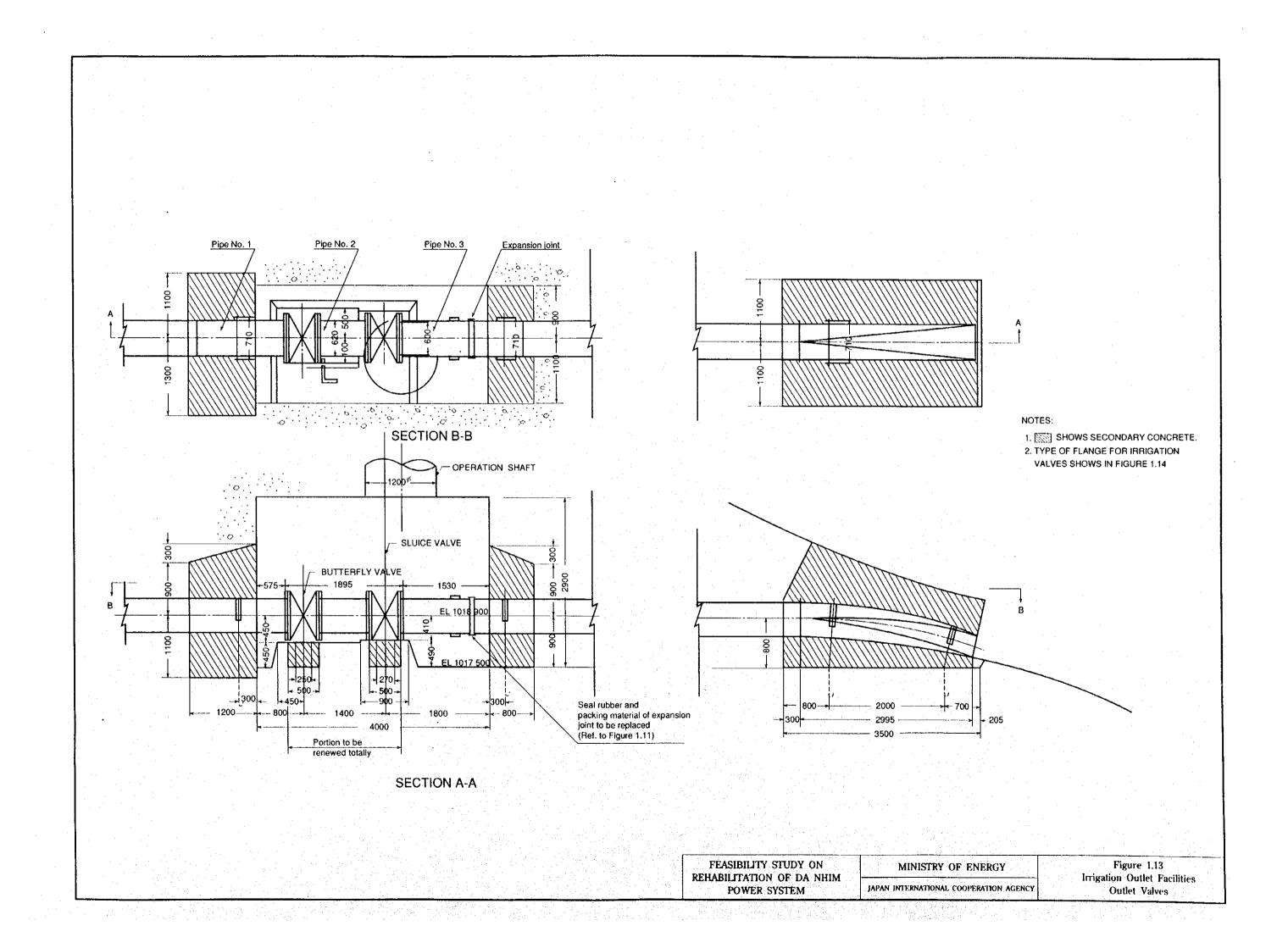
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POWER SYSTEM	JAPAN INTERNATIONAL COOPERATION

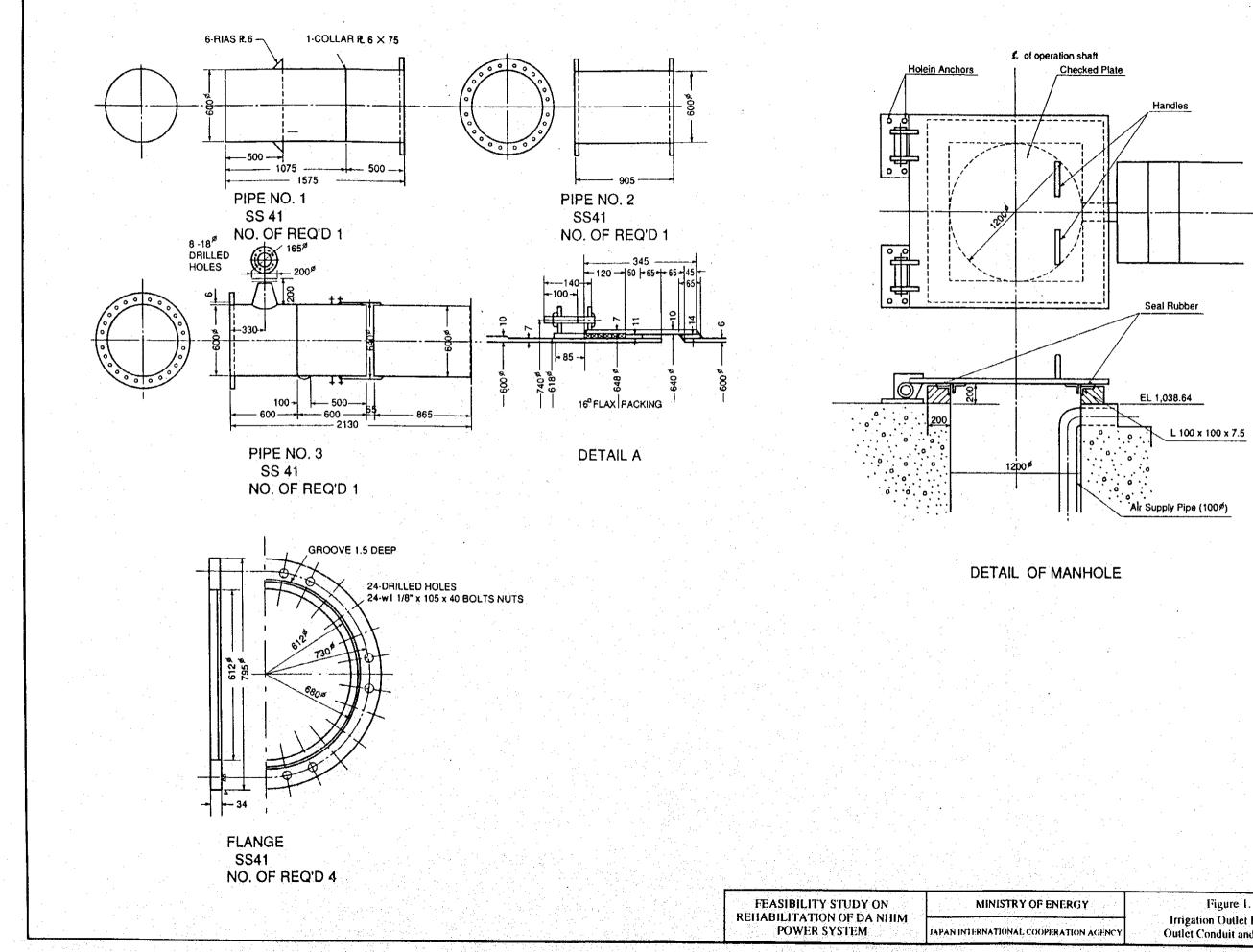




Parts	Material	Q'IY
ker	SF540A	2x4
ance Lever	•	2x4
·	SUS304	2x4
Plate	SS400	2x4
oper	н	4x4
e Pin	SUS304	4x4
	SUS	4x4
(w3/4x30x25)	S45C	4x4
Pin	SUS	4x4
h	Oilless	4x4
	.	4x4
Screw	8s	16x4
	-	
·		

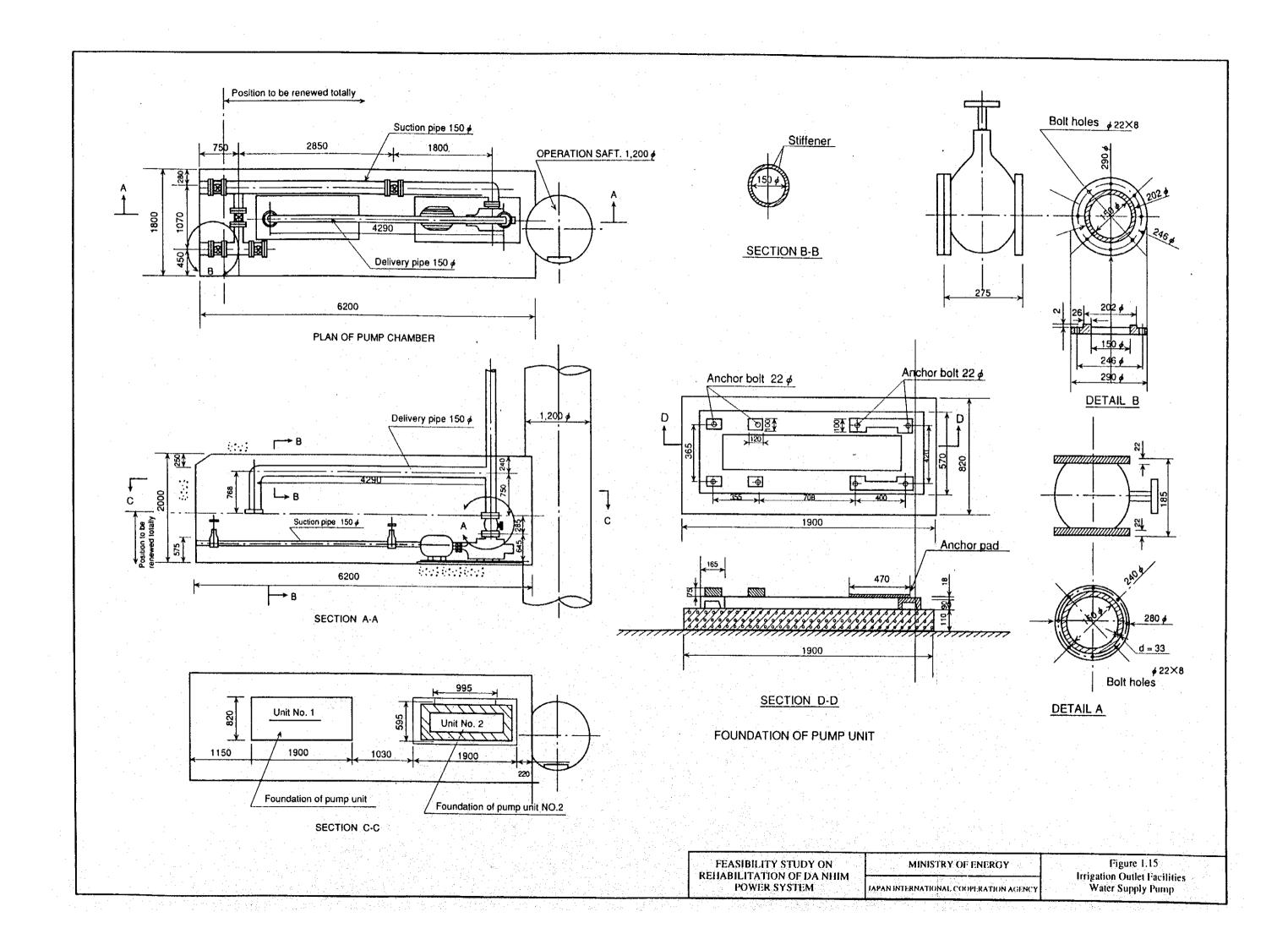
Figure 1.12 Spillway Radial Gates and Hoists Wire Rope Hangers

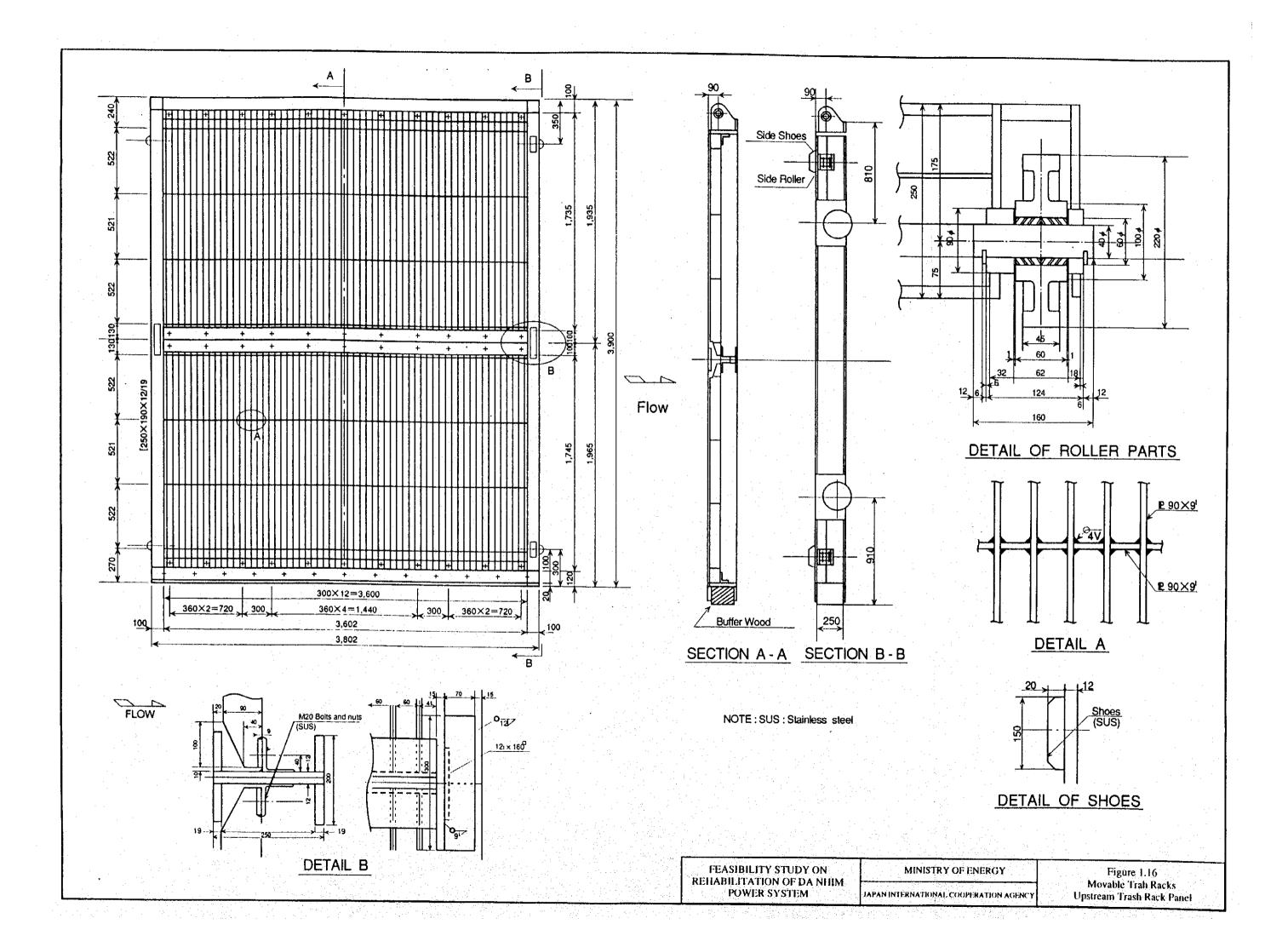


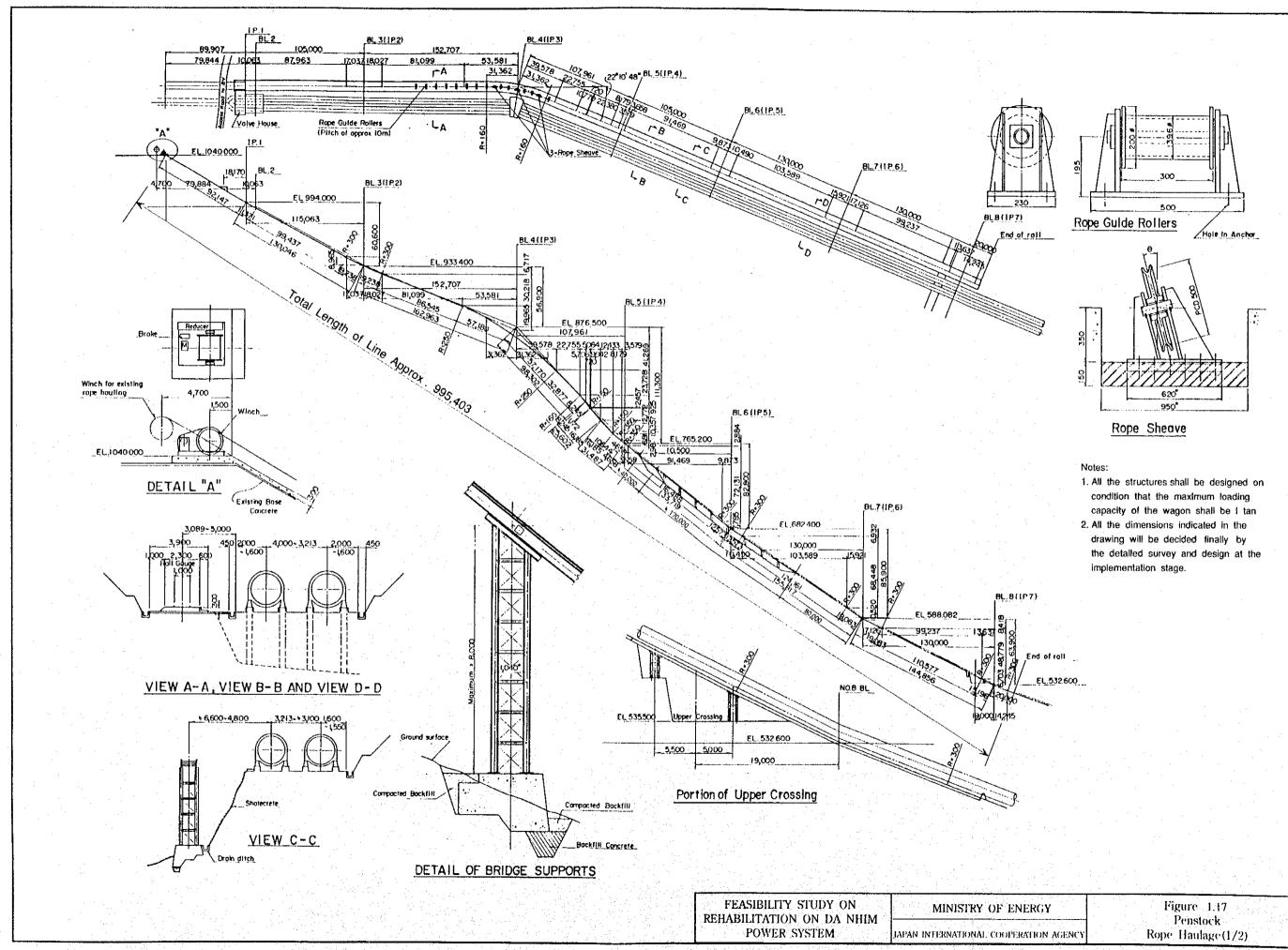


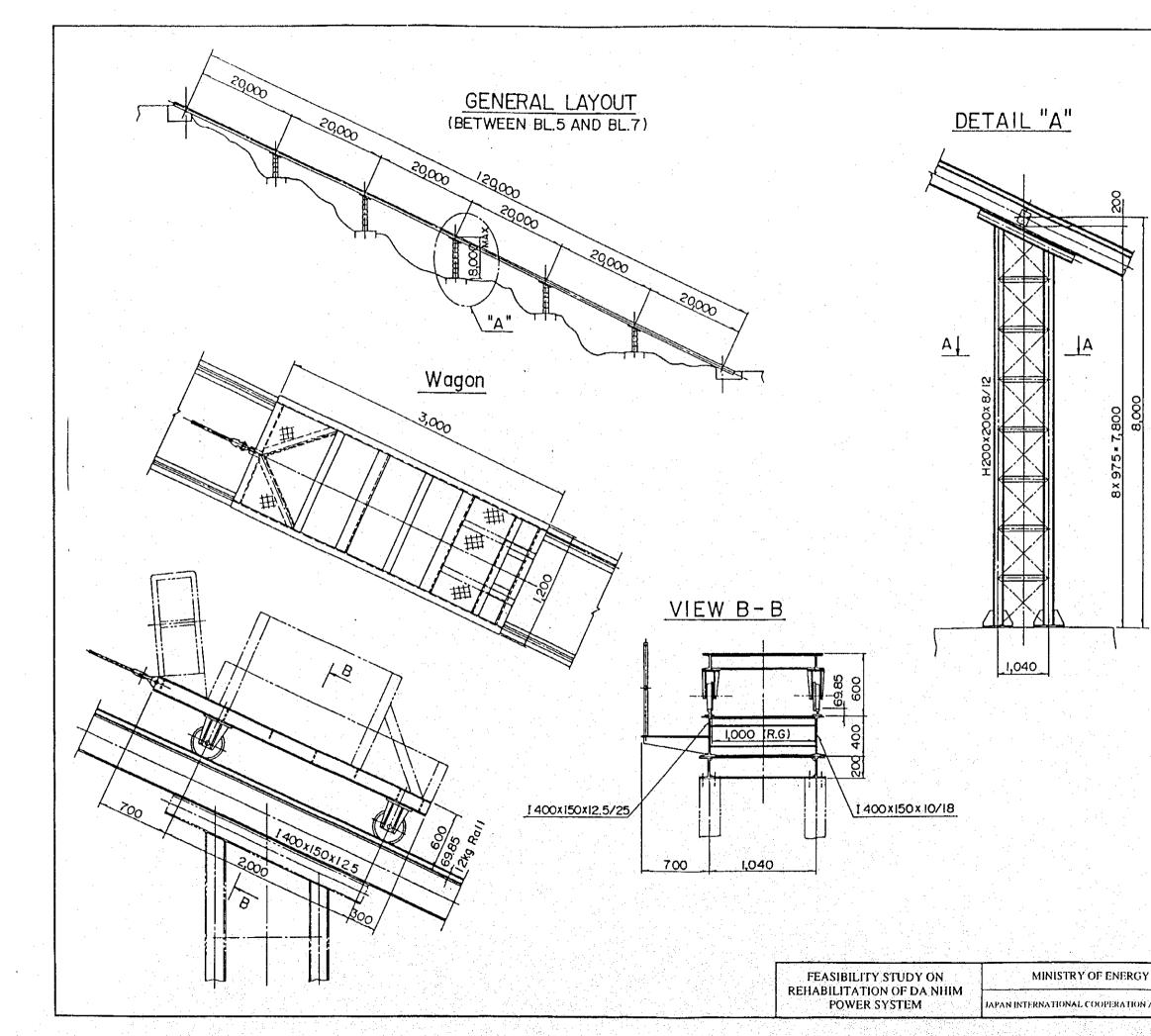
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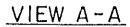
Figure 1.14 Irrigation Outlet Facilities Outlet Conduit and Manhole

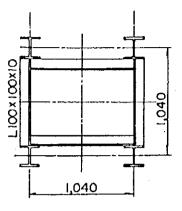












Notes:

- All the structures shall be designed on condition that the maximum loading capacity of the wagon shall be I tan
- 2. The parts shown as----- shall be of removable.
- 3. All the dimensions indicated in the drawing will be decided finally by the detailed survey and design at the implementation stage.

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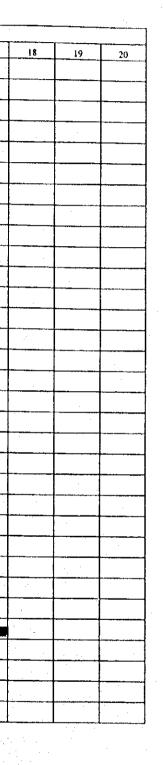
Figure 1.17 Penstock Rope Haulage (2/2)

																1. A. A.	
Item		T	r	····	T			r	· · · · · · · · · · · · · · · · · · ·								
		2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
1 Spillway Radial Gates and Hoists	111111							ļ				L					
1.1 Wire tope hangers		um)															<u>.</u>
1.2 Repair painting		ļ															[
1.3 Seal rubbers with clamps	<u> ann</u>	mm.											1				·
1.4 Electrical -mechanical parts of hoists		<u>mn</u>															
1.5 Control panel and cabling	unn	huun								+	-,						
2 Spillway (rrigation outlet																· · · · ·	
2.1 Outjet valves and control		ma	ana	÷						<u> </u>							
2.2 Water supply pump		11111									<u> </u>						
3 Movable trash rack										<u> </u>	<u></u>						
3.1 Upstream Irash rack	anni	mm	m					<u>-</u>									
3.2 Electrical - mechanical parts of hoist		mm						<u> </u>	<u>+</u> -								<u>∤</u> . ∤
3.3 Control panel and cabling system							L								· <u>····</u>		
4 Intake caterpillar gate and hoist						<u> </u>		<u> </u>	<u> </u>		- <u></u>			·			
	1111111	111111											 				ļ
4.1 Seal rubbers with clamps		mm															
4.2 Repair painting	777777						 			·. ·							
4.3 Electrical-mechanical parts of hoist		uum			<u></u>								:				
4.4 Control panel and cabling system	<u>aun</u>	um In the second	mm			(<u> </u>							1				
5 Surge tank drain facilities					·		·										
5.1 Surge tank drain facilities																	
6 Butterfly valves	· · ·																·
6.1 Butterfly valves	11111	mm															······································
6.2 Auxiliary facilities	YIIII	///////													·		
6.3 Control panel and cabling system		11111	111111														
6.4 Detail check of valve			ta da sera														
7 Penstock							· : ·					·····					
7.1 Repair painting																	ļ
7.2 Rope haulage	ana	uum.	m														
7.3 Repair of No.1 penstock			mm			[<u> </u>							
7.4 Repair of No.2 penstock						[F		<u>نشر و محمد م</u>								·
8 Others	1			CALLER A.		 		 	<u> </u>			100 - 100 gr 100 - 100 gr					ļ
		2. 															
8.1 Spare parts and tools	.1	l	·		L												1 ·

Legent : CONTRACT: Design : Material procurement : Manufacture

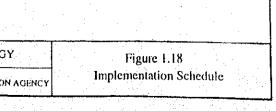
FEASIBILITY STUDY ON REHABILITATION OF DA NHIM POWER SYSTEM JAPAN INTERNATIONAL COOPERATION AGENCY

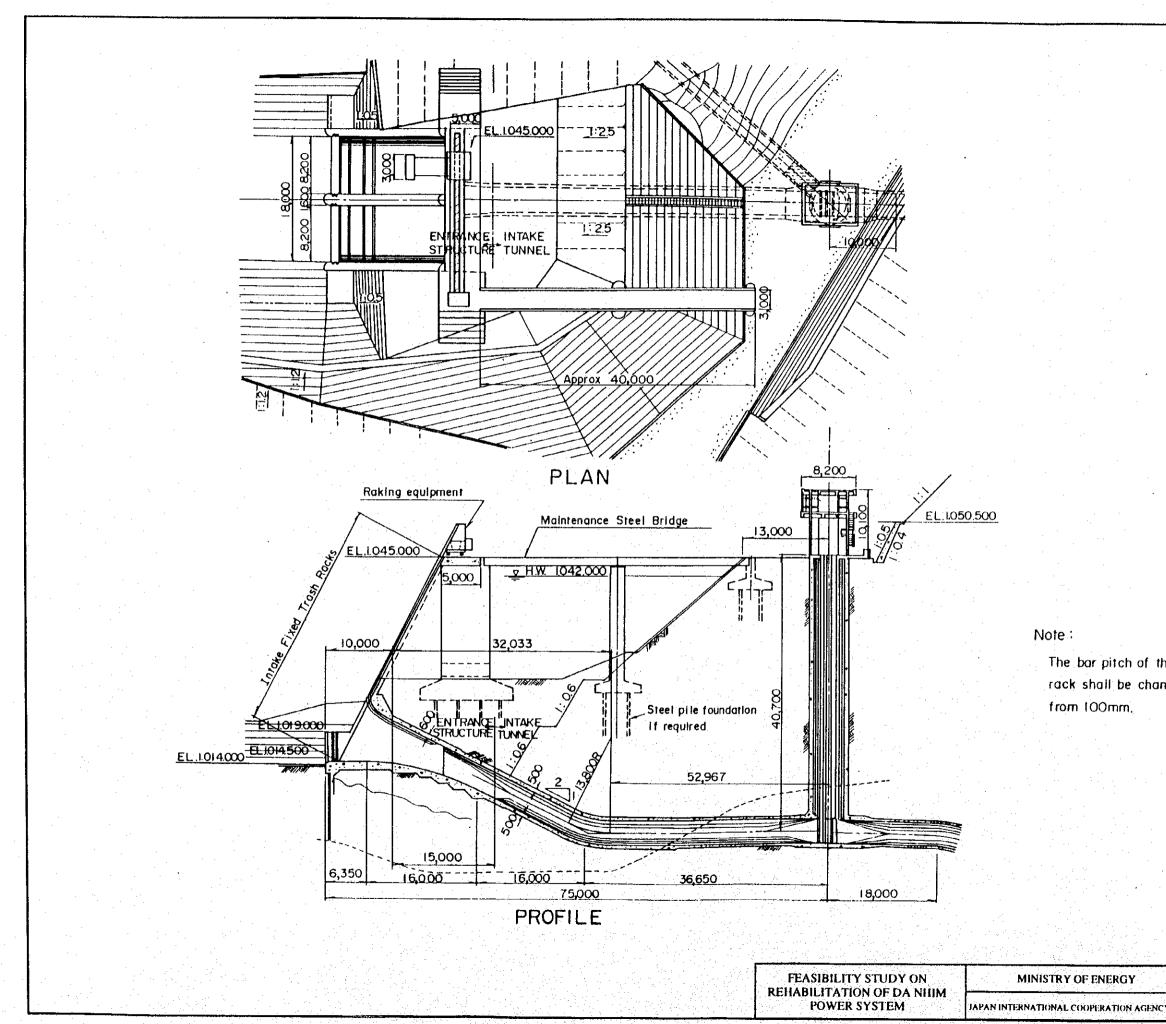
: Installation



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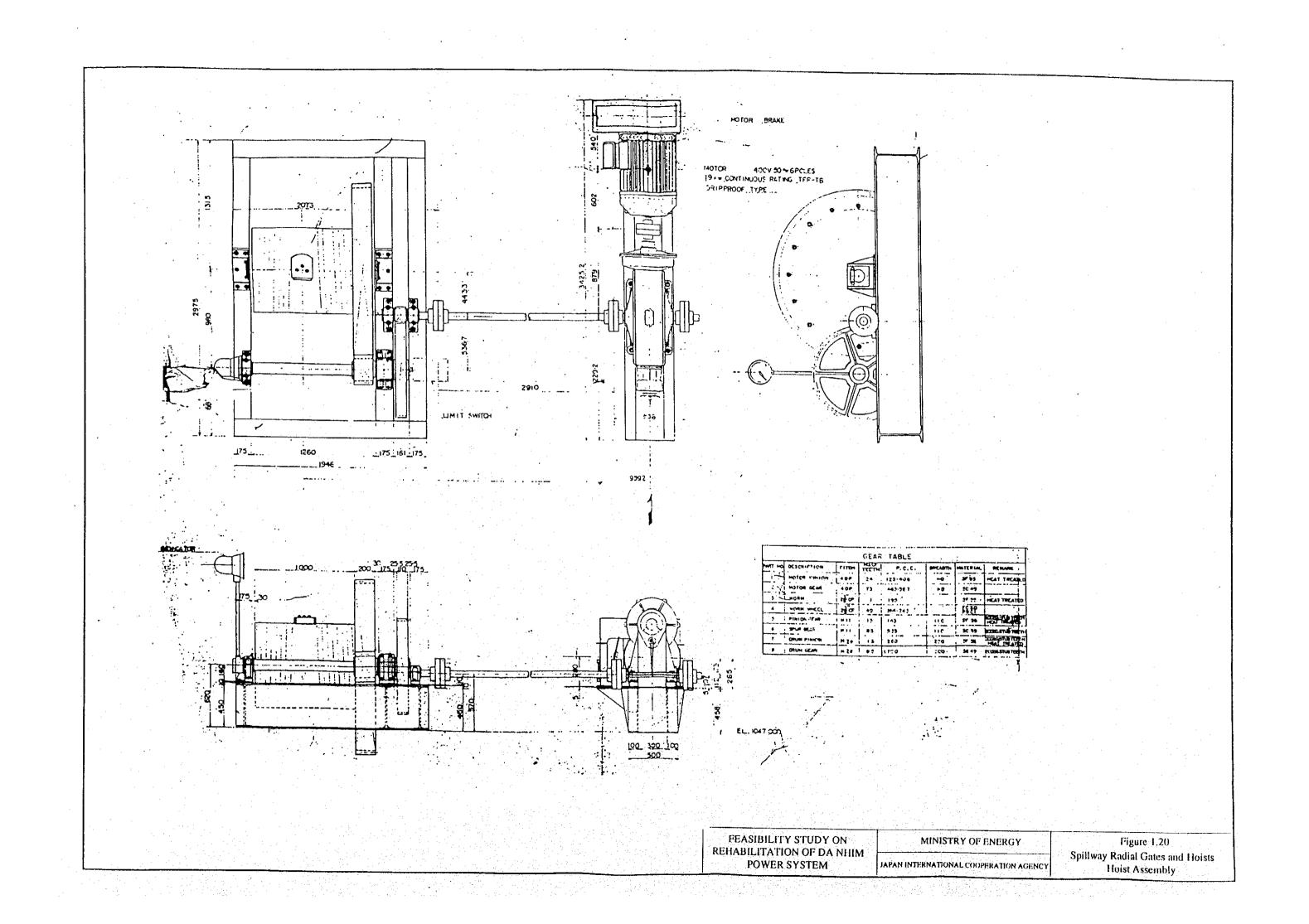
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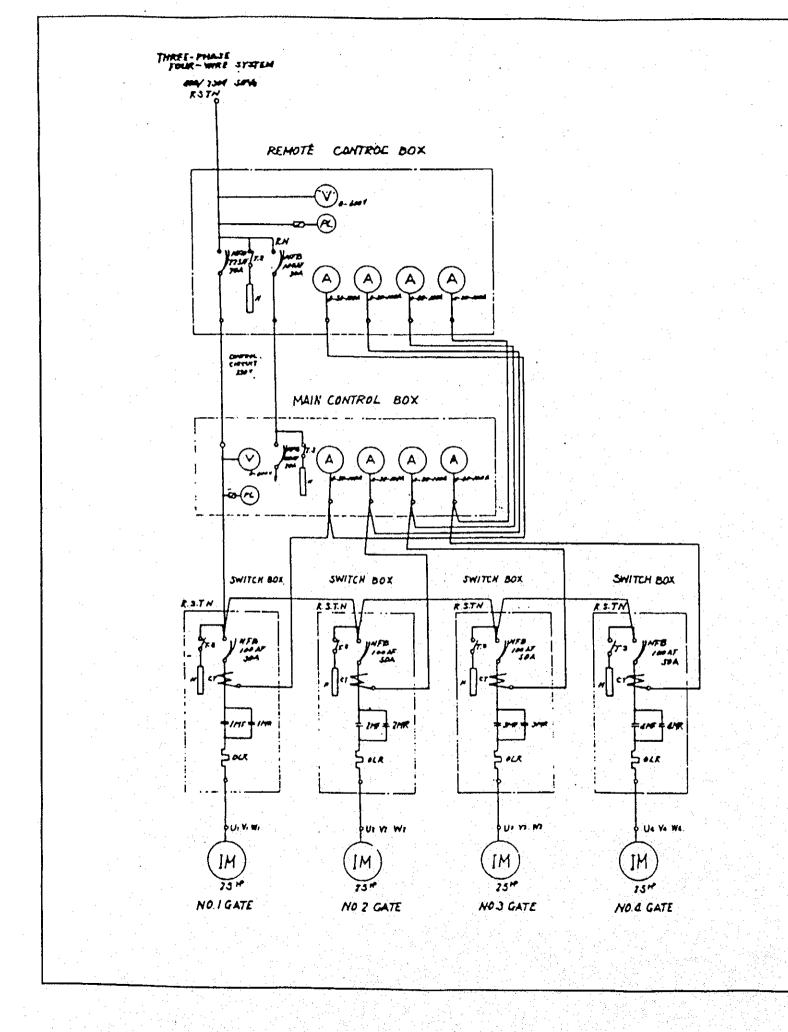




The bar pitch of the intake toash rack shall be changed to 60mm

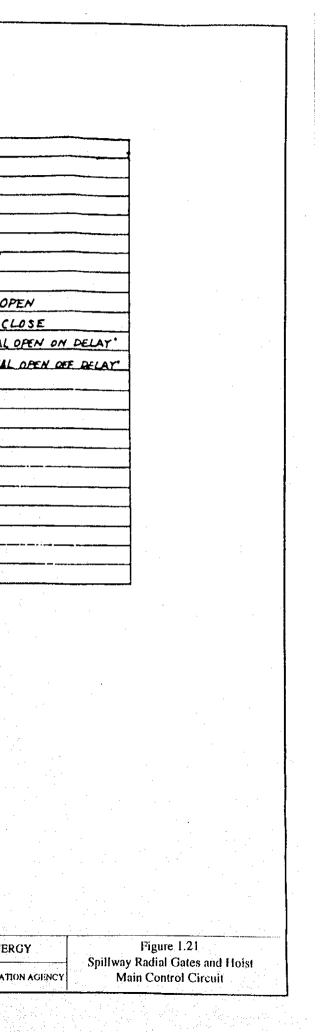
Figure 1.19 Design Modification of Intake Structure

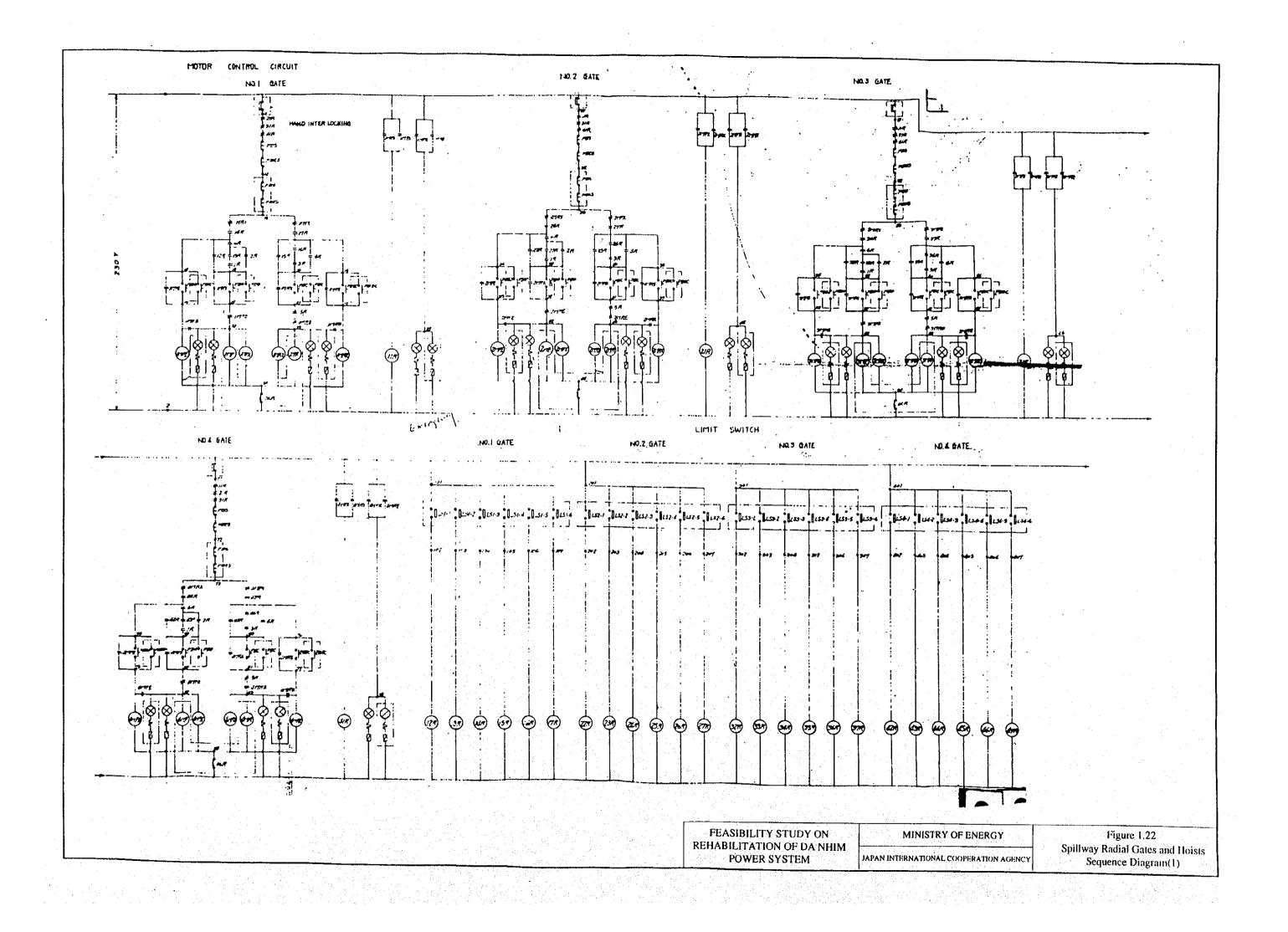




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	AMMETER
· 🕐 ·	VOLT METER
Ø	POSITION INDICATOR
\otimes	STONAL LAMP
	PILOT LAMP .
	BELL
٦.,	NO-FUSE CIRCUIT BREAKER
÷	MAGNETIC CONTACT NORMAL O
#	MADNETIC CONTACT NORMAL C
} }	TIME DELAY SW. CONTACT NORMAL
	TIME DELAY SW. CONTACT NORMA
• 1	OVER CURRENT RELAY
E I	PUSHBUTTON CONTACT
.	PUSHBUTTON CONTACT
\$1 C	LIMIT SWITCH CONTACT
	INDUCTION MOTOR
	MAGNETIC SW
800	AUXILIARY RELAY
<u>_</u>	
Ø	FUSE
<u>+() .</u>	HEATER
הל	TUMBLE SW.

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INTER LOCKING SIGNAL LATTP CIRCUIT NO'I GATE LYM NOZ GATE NOJ BATE 4.711 U L#H 0 0 4711 v 0 1111 U, 4.711 NR # 134 + 151 * ** = 75 128 . . 14.10 274 227 734 74.4 777 327 ₽K. мą 3/2 Zπ ITL. **↓** 4π ¥258 *≓ Χ*π 16.R 274 + 73*8* 12. 125.0 rs R Z24 368 25*1*7 254 327 267 378 ¥ 358 × 3.8 57 A 478 . a.s.e # 160 A 40 ? 17 $\odot \otimes$ ୖୖୖୖୄଵୖୖୖୖ $\bigotimes \bigotimes$ \$

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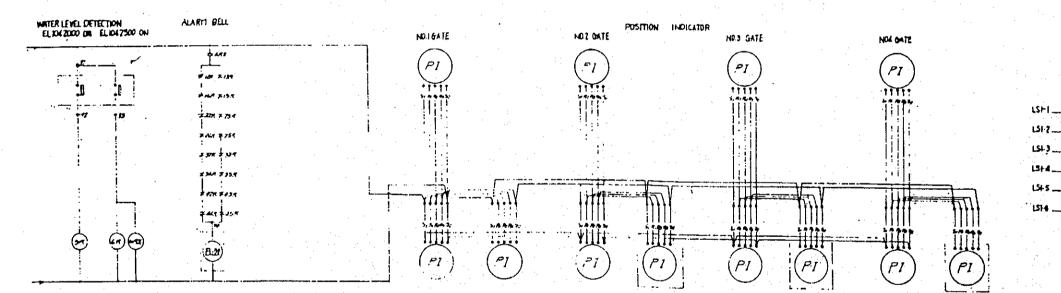
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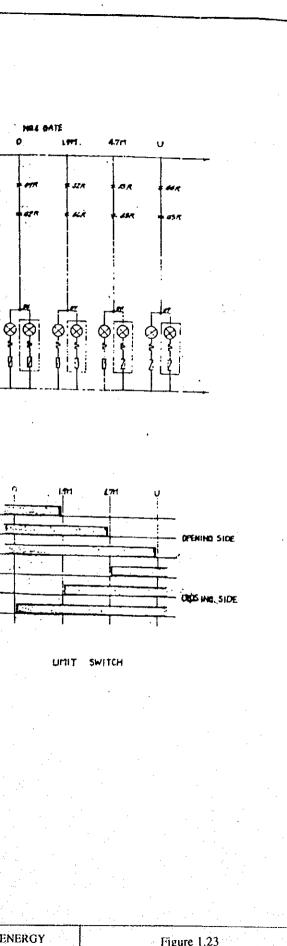
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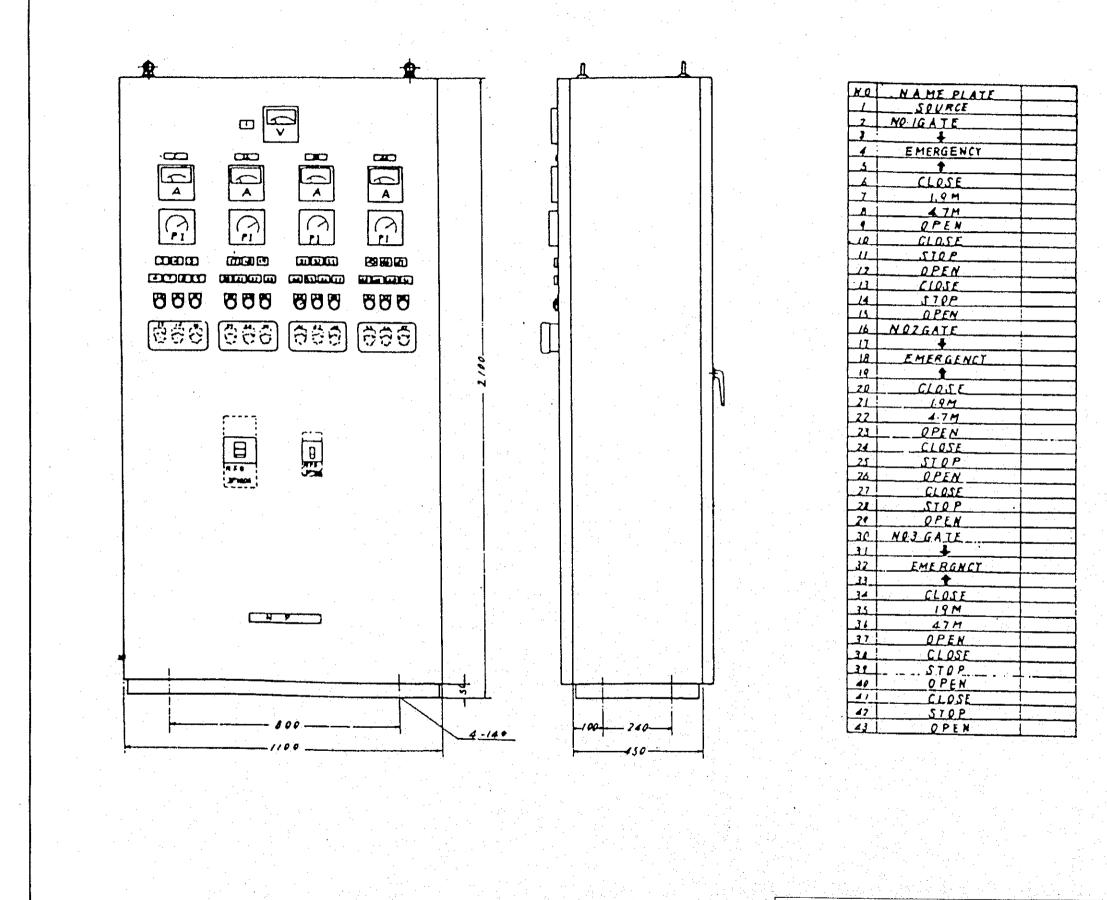
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Figure 1.23 Spillway Radial Gates and Hoists Sequence Diagram (2)

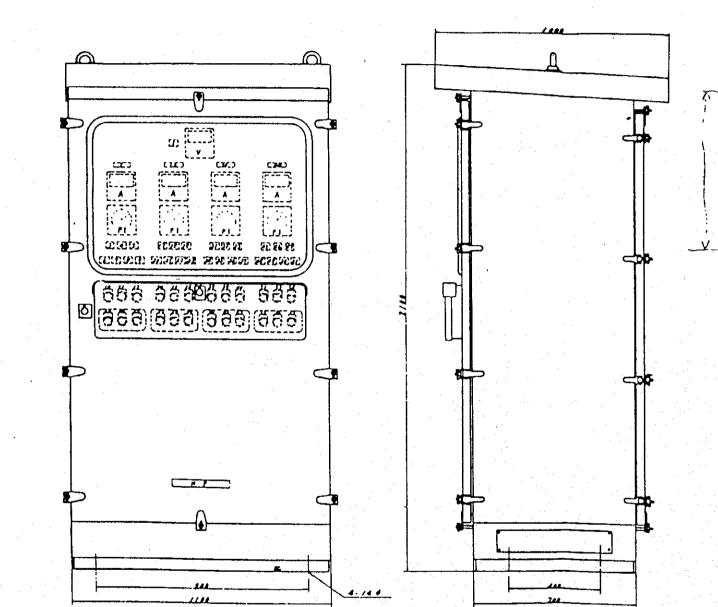


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NO	NAME PLATE	
44	NR4 GATE	1
45	+	
46	EMERGENCY	
47	†	1
4	CLOSE	
19	LIN	
50	4.7 M	
51	OPEN	
52	CLOSE	
53	STOP	
54	QPEN	1
55	CLOSE	
56	STOP	1
57	<u>OPEN</u>	

Figure 1.24 Spillway Radial Gates and Hoists Remote Control Box (1/2)



NI	NAME PLATE	
1	SPURCE	
2	NOIGATE	
2	↓ 1	
	EMERGENCY	
		<u> </u>
	CLPSE	
7	114 5	·
i	ATH /	
	PPEN	
11	CLOSE 1	
11	STOP A	
11	OPEN	
11		
A	STOP -	
11	OPER X	
11	NEZGATE	·
12		
11	EMERGENCY	
11	•	
21	CLOSE	
11	/1M	
22	4 7 M	
21	RPEN	
24	CLOSE	
71	STOP	
1	O PEN	
27	CLISE	
_11	STOP.	
27	<u> </u>	
30	NIJGATE	
-11	<u> </u>	
11	EMERGNET	
11	t	
11	CLOSE	
<u></u>	111	
-44	4.7 M	
-11	OPEN	
191		
.귀	<u></u>	
11	OPEN	
	CLOSE	
11	STOP	
4)	PEN	

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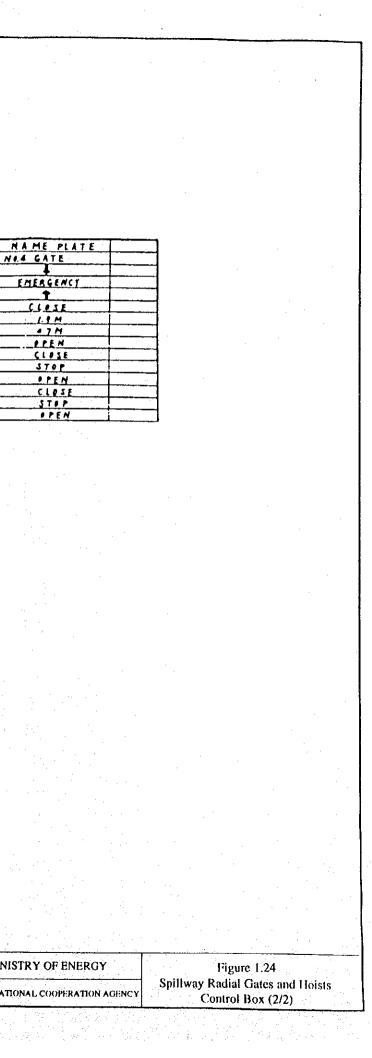
EMERGENCY

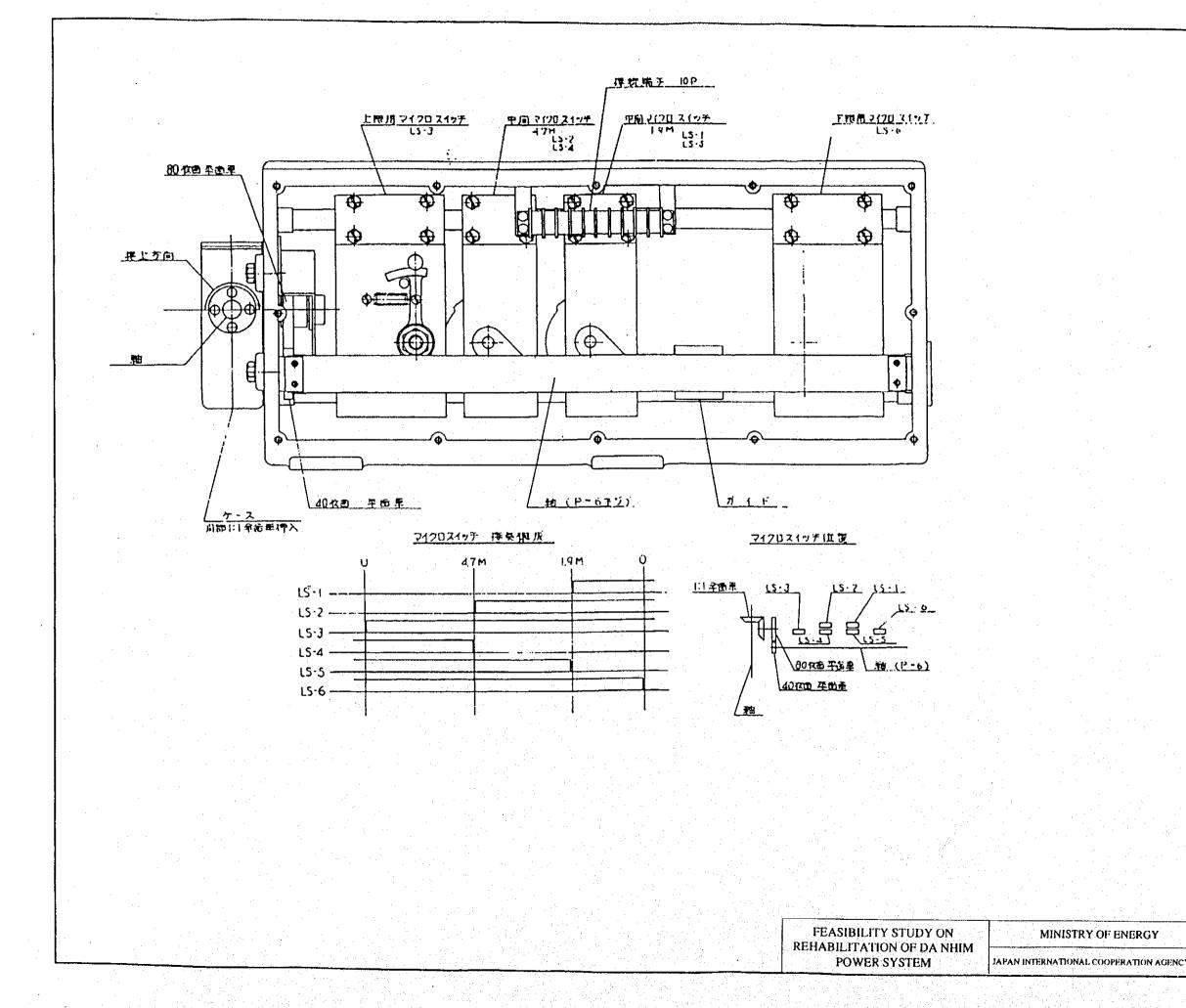
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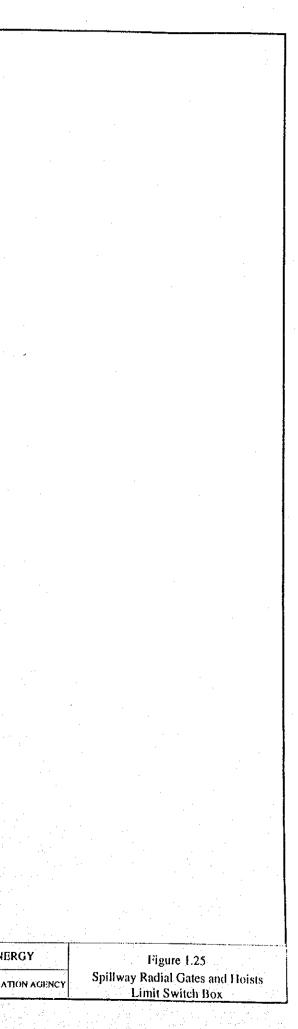
SILLE

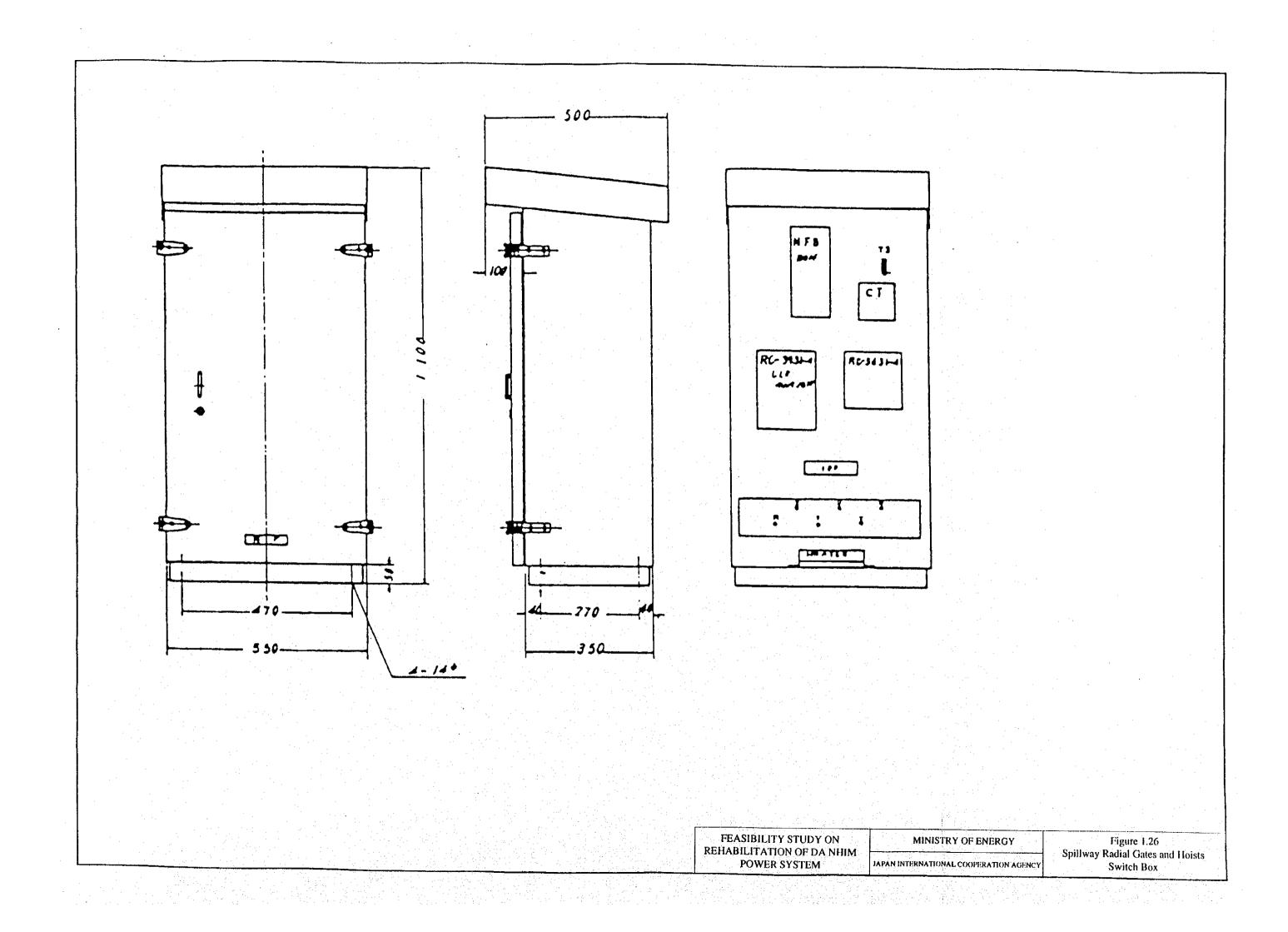
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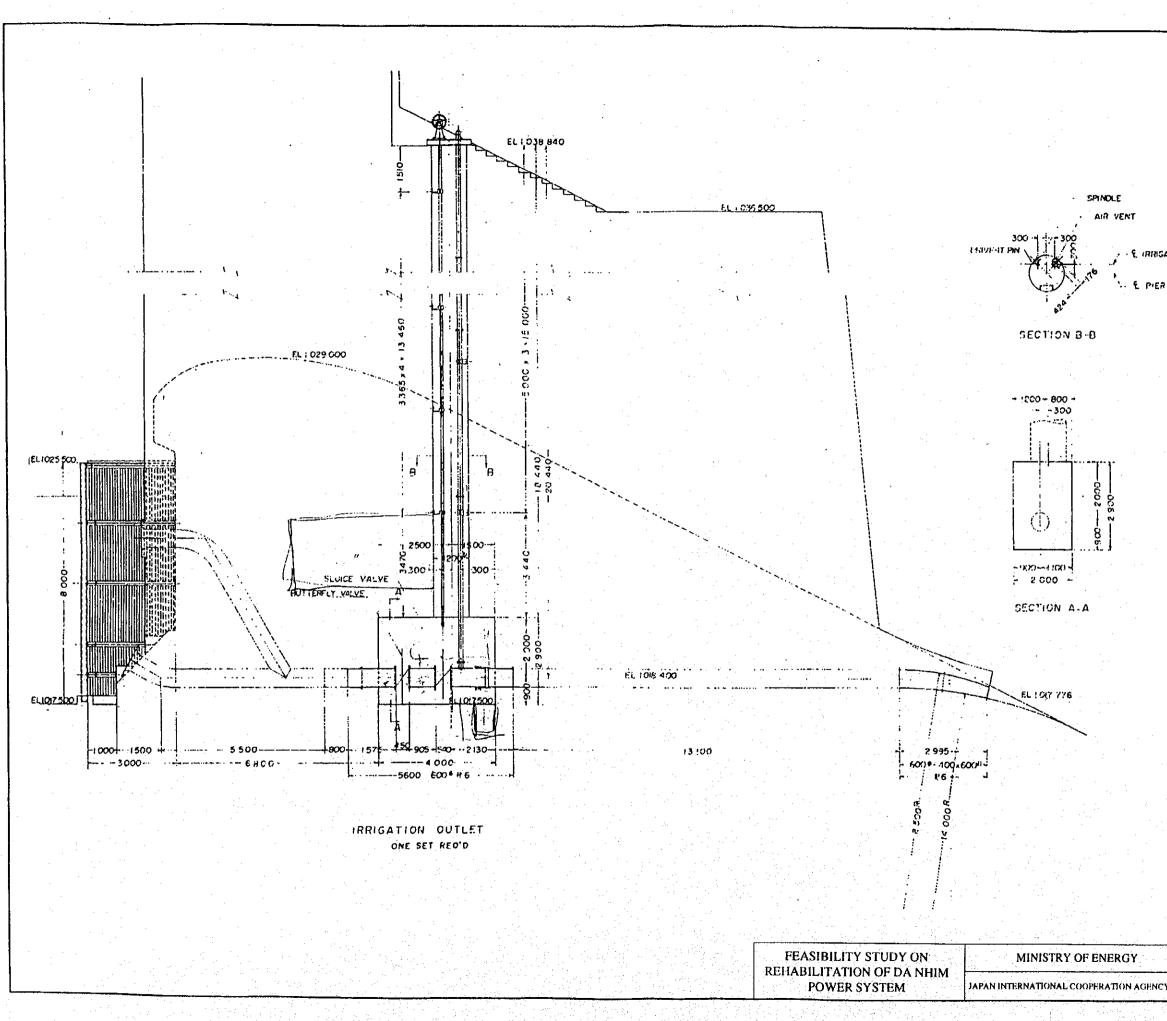
PPEN CLOSE STOP PPEN CLOSE STOP PPEN







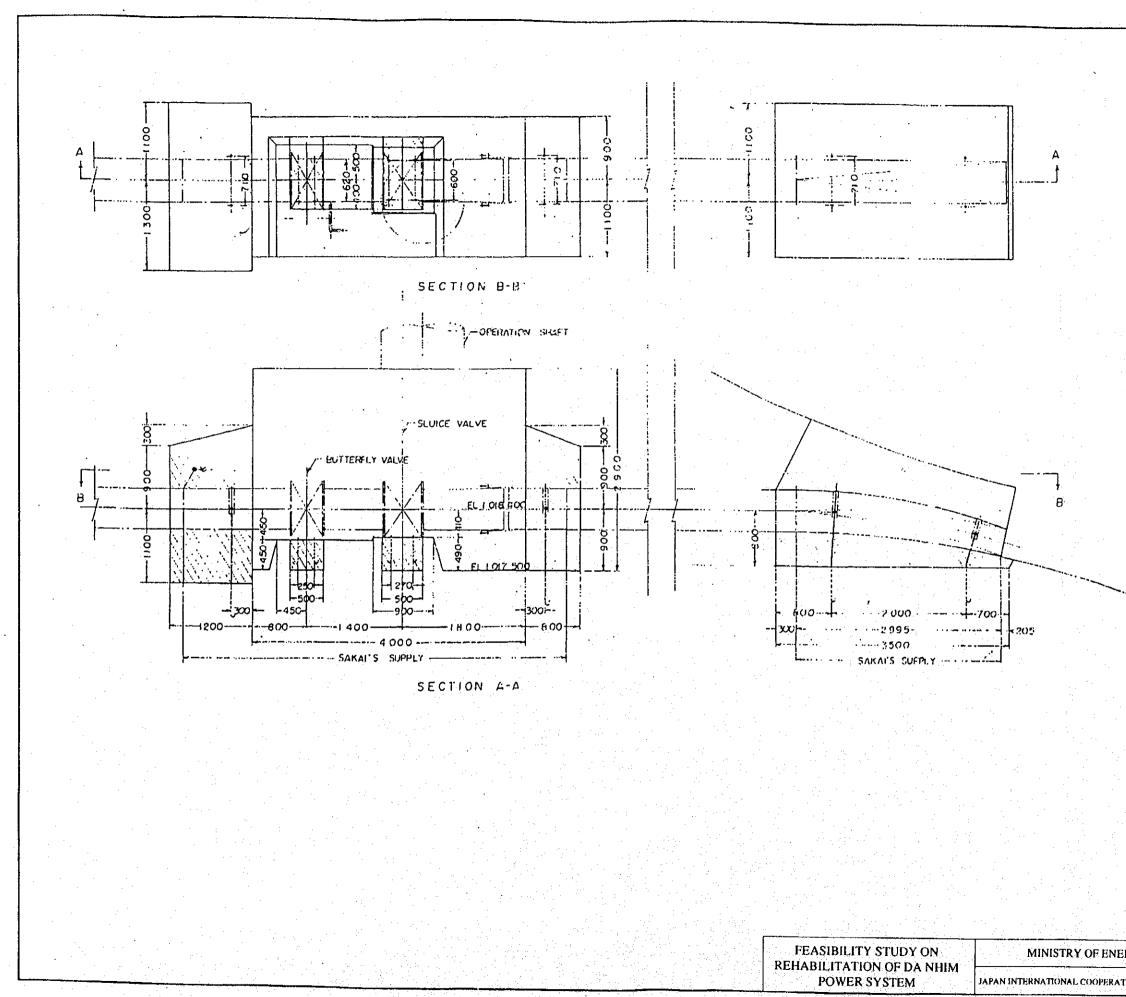




. & IRRIGATION OUTLET

. E PIER AND SHAFT

Figure 1.27 Irrigation Outlet General Assembly



NOTES :

I. 2023 SHOWS INSTALLATION BLOCKO 2. ANCHOR BARS FOR ANCHOR BAND: SHALL BE PLUGGED INTO INITIAL

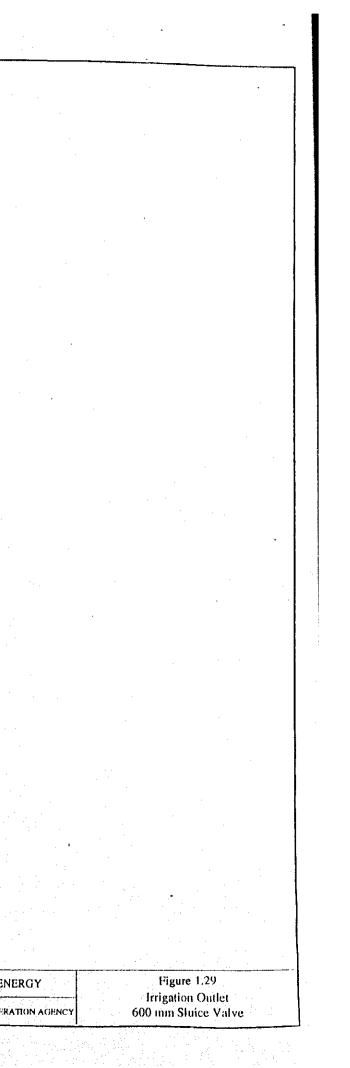
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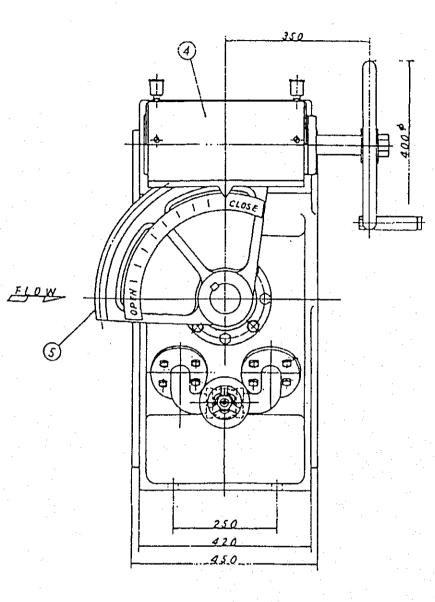
Irrigation Outlet TION AGENCY Valve and Outlet Pipe Foundation	

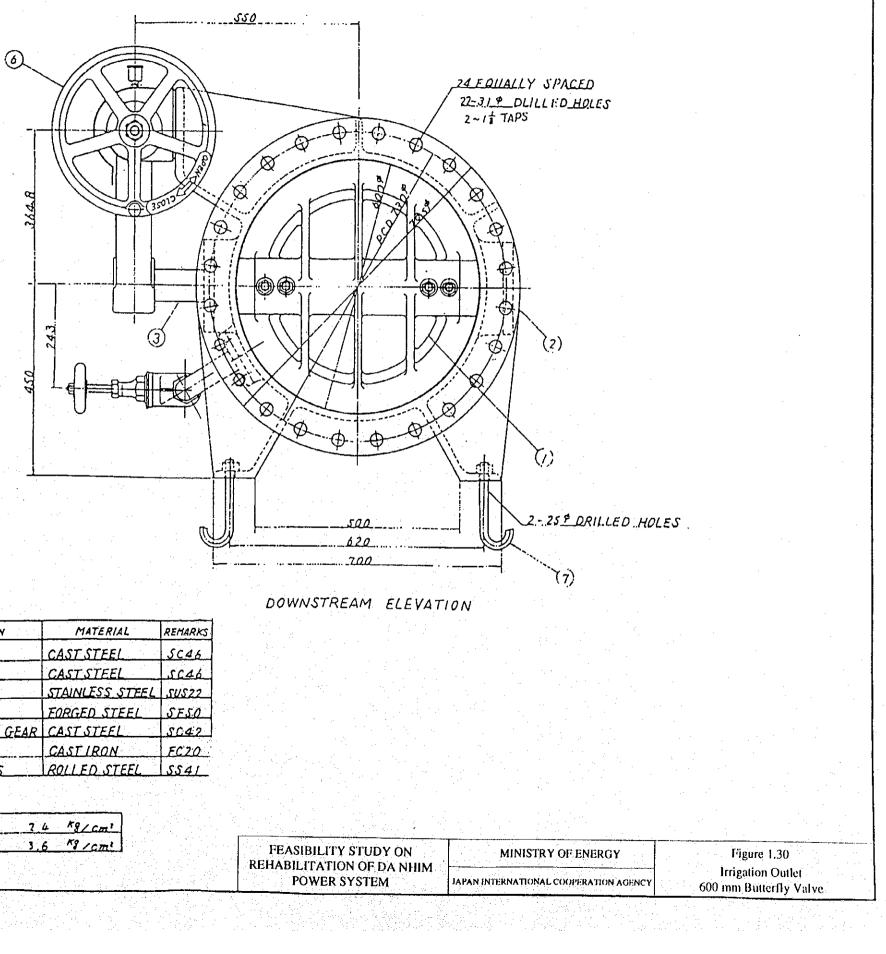
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44 61AND PACKING 1 43 54461 PACKING 1 45 8017 45 57UD 8617 43 8617 43 8617 43 864000 41 PLANE 864000 41 PLANE 864000 42 184456500100 43 844455700100	JA SPELIT PIN 1.1 SPELIT PIN 1.4 NUT 1.4 NUT 1.4 STOP FIN 1.5 HAND WHELL 1.5 HAND WHELL 1.5 STOP FIN 1.5 STOP FIN 1.5 STOP SCHEN 1.5 SCHE	af Raumonkuosanni ap Inoexplain 39 STAND 39 STAND 31 STAND 35 TSPERPIN 31 STAND 32 STAND 31 STAND 32 SPERPIN 31 JOINT 32 JOINT 33 WINESALJONT 31 JOINT 32 JOINT 33 JOINT 34 JOINT 35 TAREALIN 36 JOINT 37 JOINT 38 JOINT 39 JOINT 31 JOINT 32 JOINT 33 JOINT 34 JOINT 37 JOINT 38 JOINT 31 JOINT 32 JOINT 33 JOINT 34 JOINT 35	21 DentsZeitteround 22 YO NE 21 BO LT 22 YO NE 19 YU T 13 TAPER PIN 13 TAPER PIN 14 NUT 15 WUT 16 YAPER PIN 17 NUT 13 TAPER PIN 14 NUT 15 PIN 16 YAPER PIN 17 PLAN BUSI 17 PLAN BUSI 17 PLAN BUSI 17 PLAN BUSI 18 TAPER PIN 17 SEUARE NUT 18 STARNA 19 STARNA	
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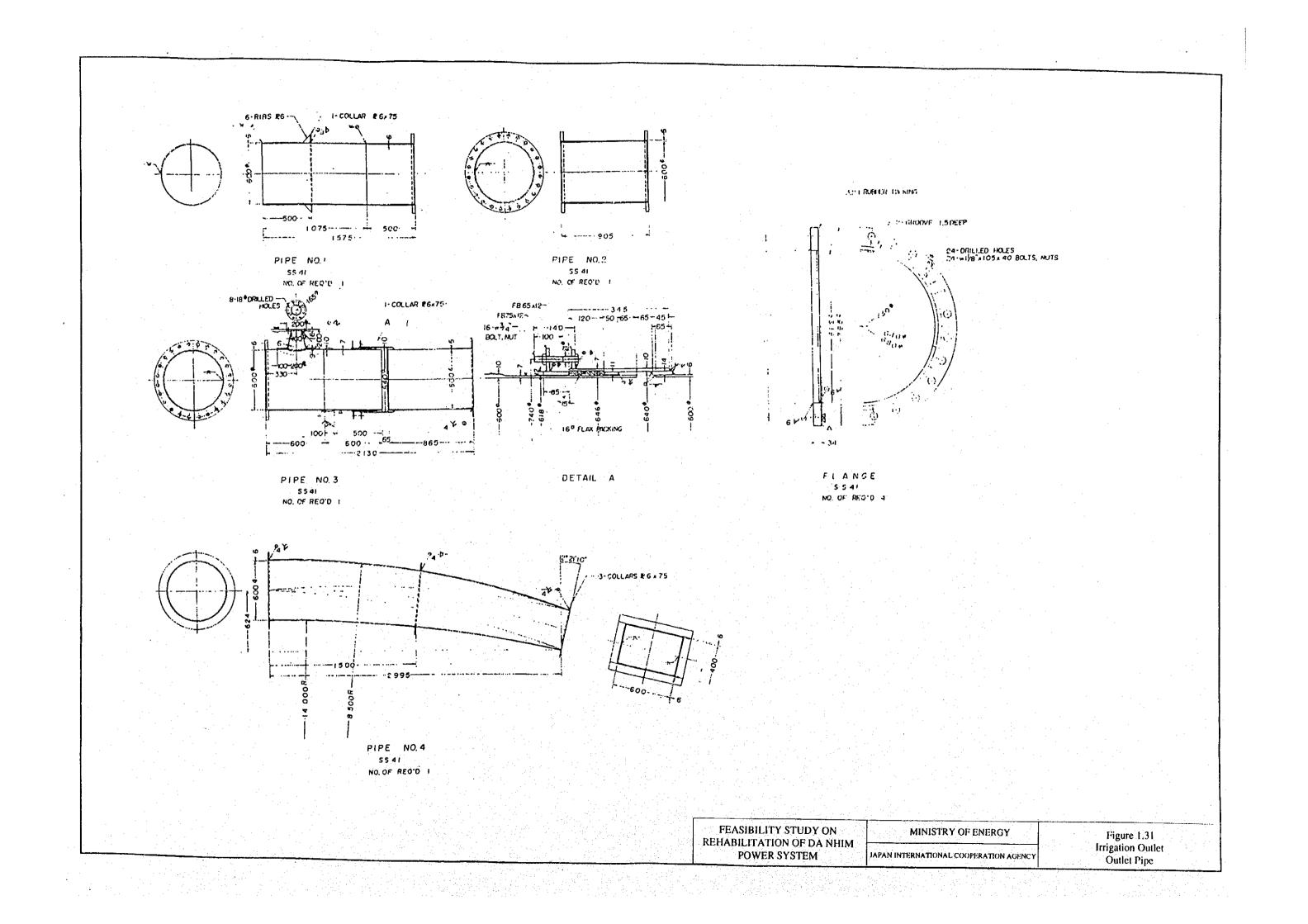


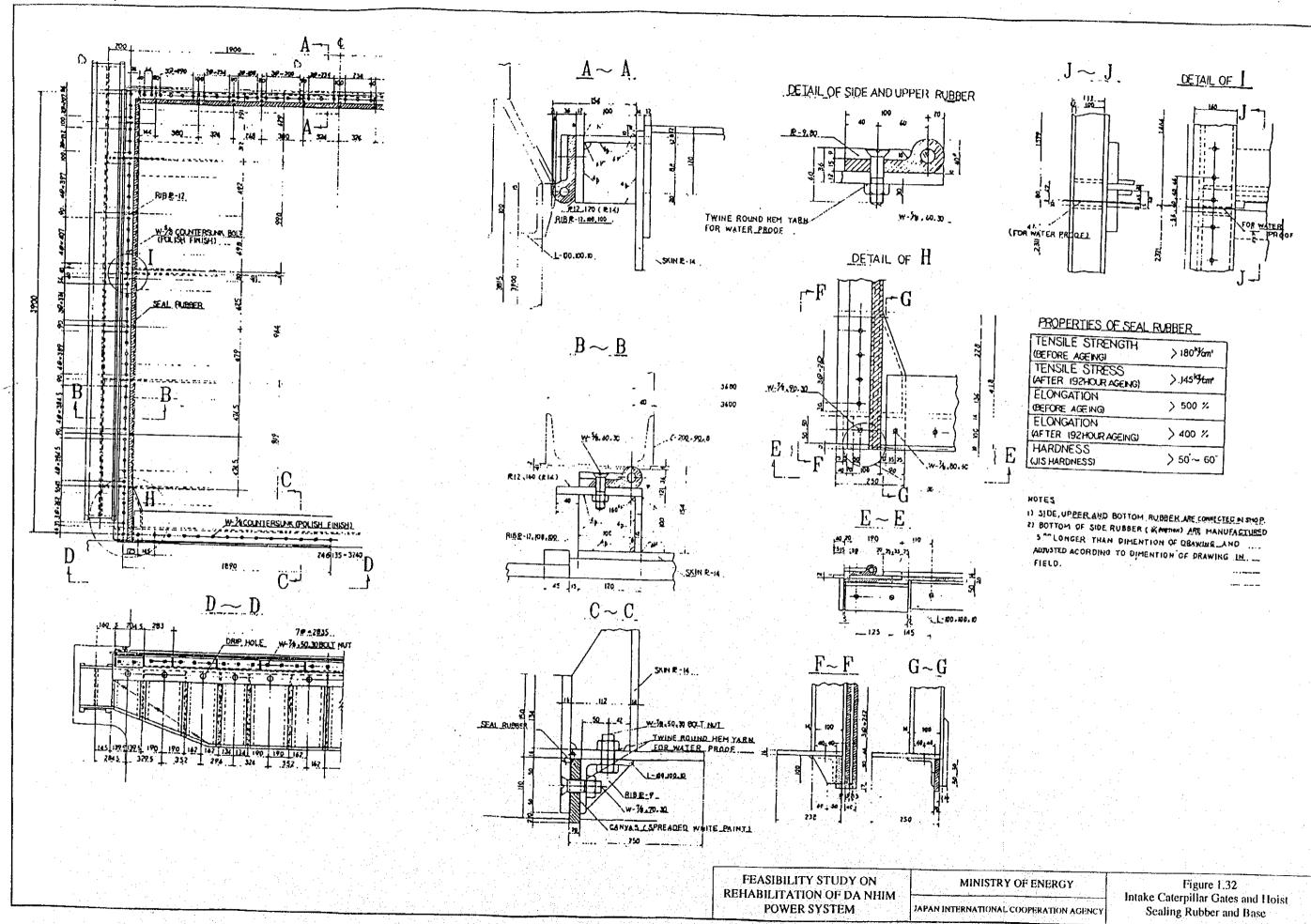
SIDE ELEVATION

NO.	DESCRIPTION	MATERIAL	REMARK
1	LEAF	CAST STEEL	SC46
2	800Y	CAST STEEL	5646
2	STEM	STAINLESS STEEL	50522
4	WORM GEAR	FORGED STEEL	SESO
5	WORM WHEEL GEAR	CAST STEEL	5042
6	HANDLE	CASTIRON	FC20
7	ANCHOR BOITS	ROLLED STEEL	5541

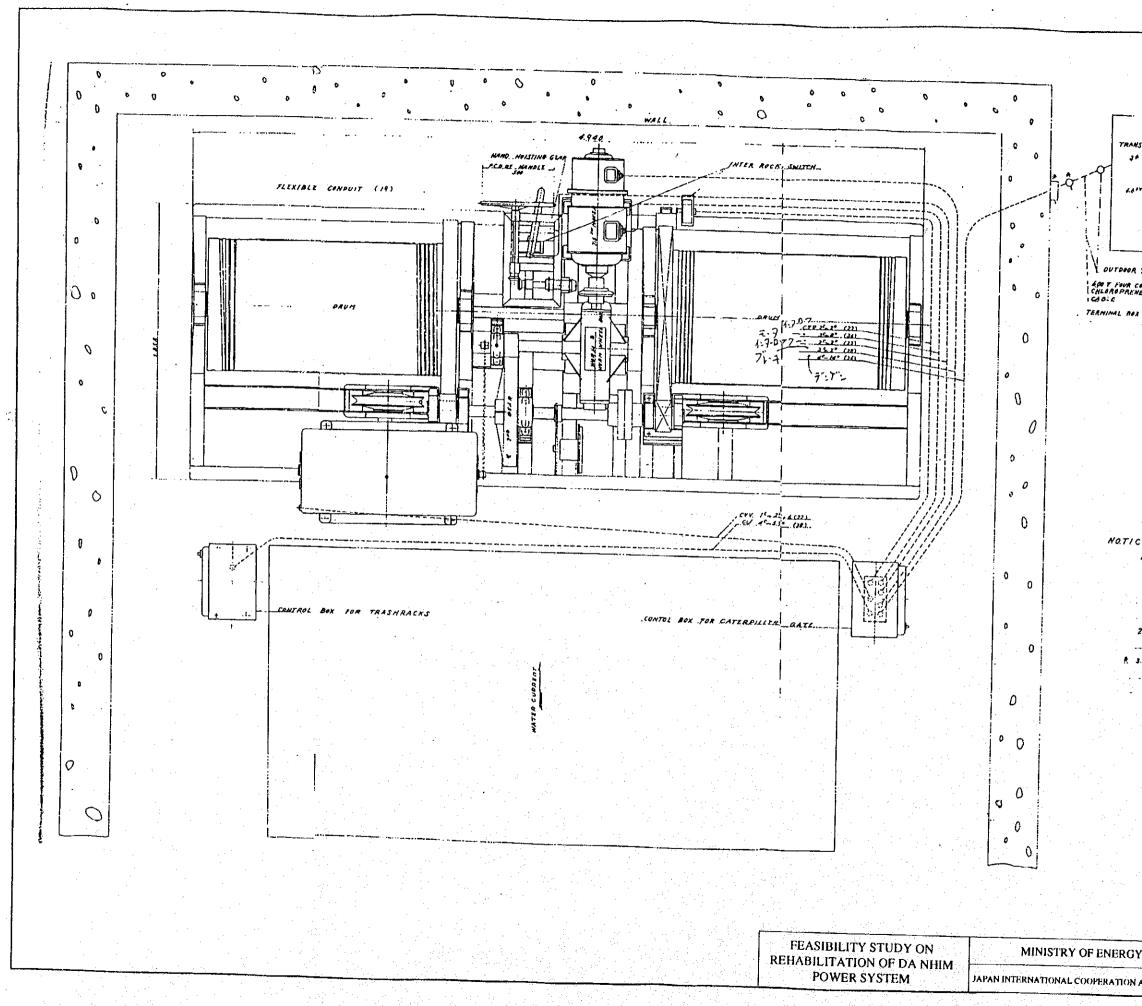
	DESIGN PRESSURE	74	ĸg	/ Cm ¹	
1.11	TEST PRESSURF	î i i i		/cm	

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> 180 [*] /m'
).]45 ^{kg} €m*
> 500 %
> 400 %
> 50~ 60"



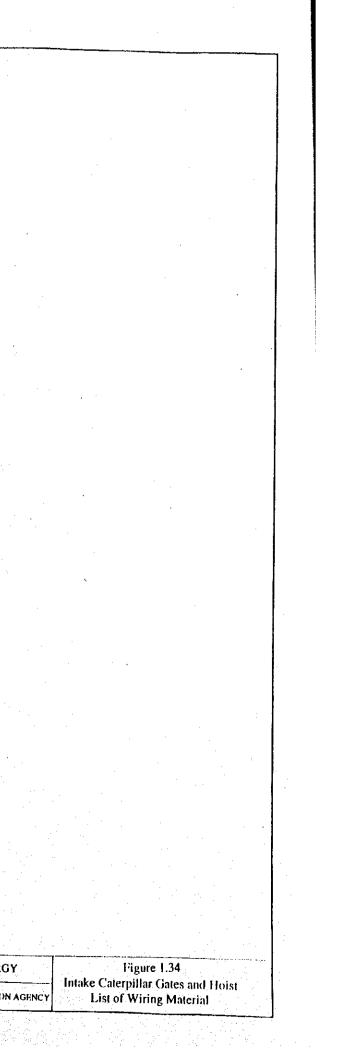
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ISTORMER YARD 73 KVA.		
17 / 380 - 220 V		
2 2		
TTPE CABLE HEAD	· · · · ·	
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K WITH FUSES		
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	ND CABLE NEAD MAX. BE INSTA	
ACCORDING TO	THE FIELD CONDITION	
	and the second	
	Nigure 1 33	
JY NAGENCY Intake	Figure 1.33 e Caterpillar Gates and Hoist Electric Cable Layout	

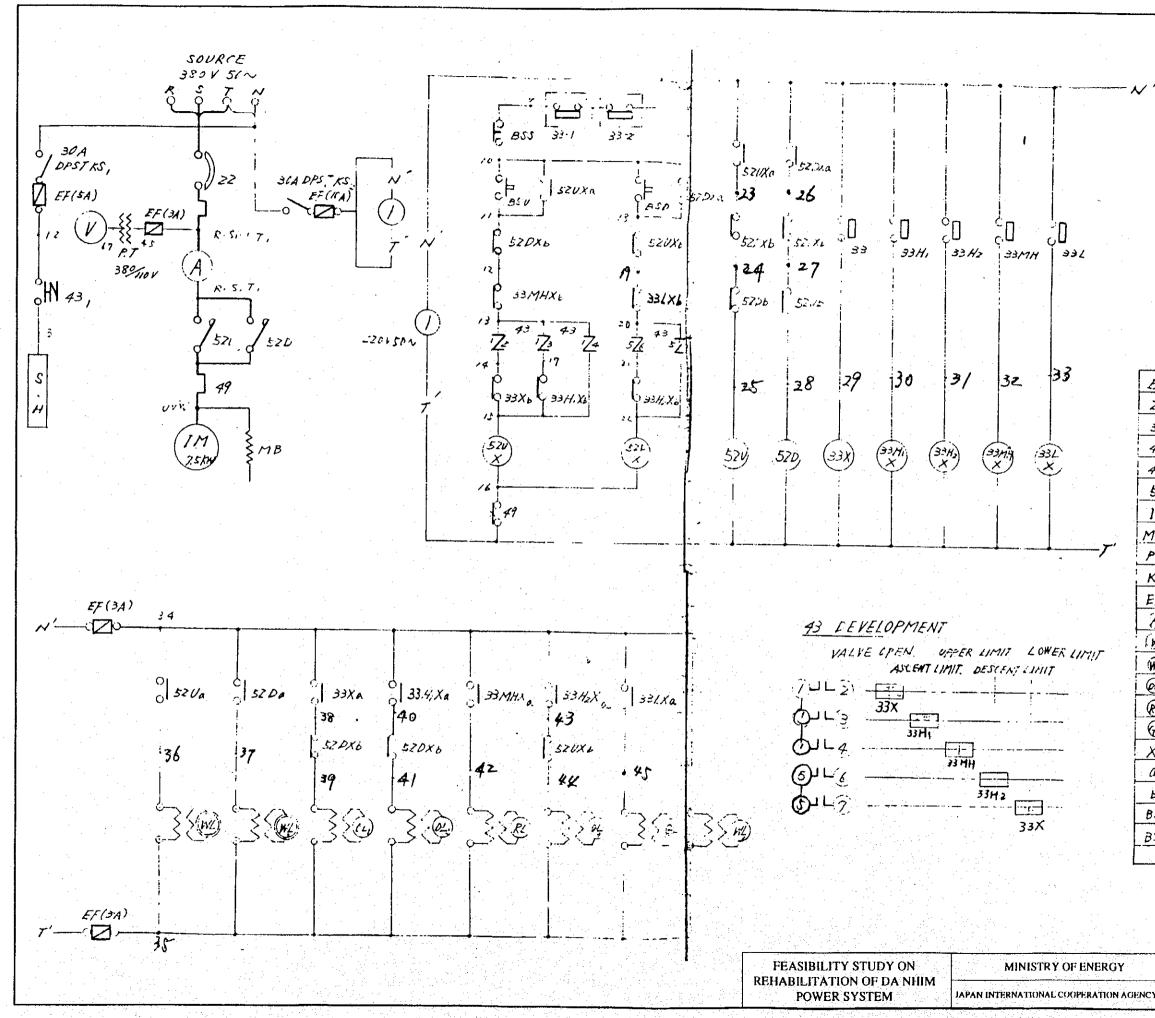
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	全上用ケーブルヘッド		2*	左 72用
	屋甸电绿带	(22)	30 -	
		(28)	20 **	
ļ	•	(36)	35 ^m	
	フレクシブルコンジット	(19)	3 M	ローラボリミットスイッテノナ令に任用
	ジャケットのそい対印用ビニールケーブル	1 - 2	100 **	CYV
	•	2 ~ 2 -	30 **	_CYX
	· · · · · · · · · · · · · · · · · · ·	3'~2'	16 **	C V Y
		35~8:	16 M	CVV
	£ £	4°~5.5'	20	<u><u><u></u></u><u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u></u></u>
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ъ	- <u>唐? 周-PFC 秦続 - (0世 年帙</u>)		10-20-	要元至二次例。林氏:任用
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	<u> ロックナット (月知用)</u>	(22)	8 *	
		(28)	8 +	
	• (•)	(36)	<u>84</u>	
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		(26)	<u> </u>	利限用内容~配骨影用に使用(コンクリートふより知)
	<u>C-形工儿术 A (居和用)</u>	(22)		TTAK
	<u> C 形エルボ B (厚 御用)</u> 丸形底出ホックス(度 研用 2 支土)	(36) (78)	/ ·	康藤丁レーキ~ ・ ()
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ä		(36)	2072	
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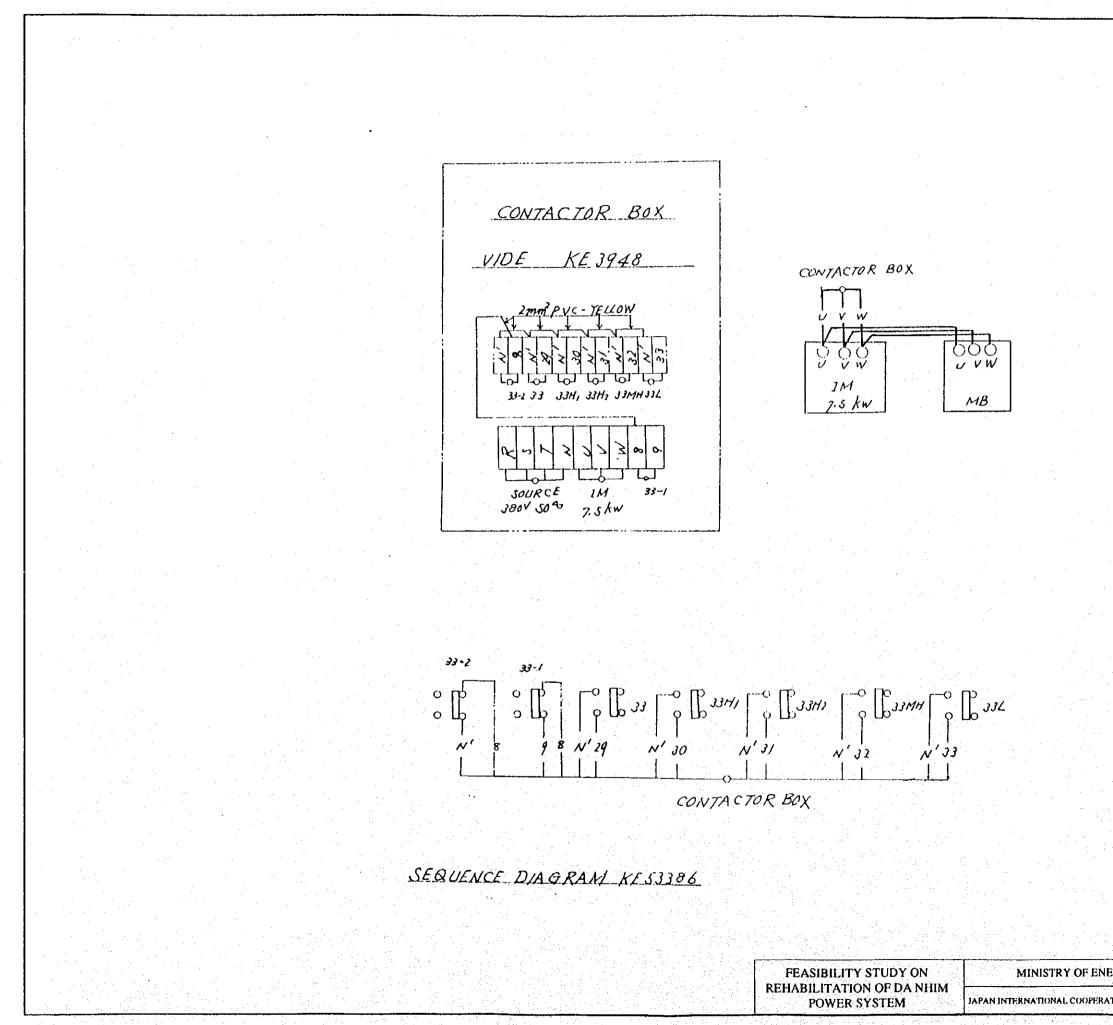
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FEASIBILITY STUDY ON REHABILITATION OF DA NHIM POWER SYSTEM MINISTRY OF ENERGY JAPAN INTERNATIONAL COOPERATION AGENCY

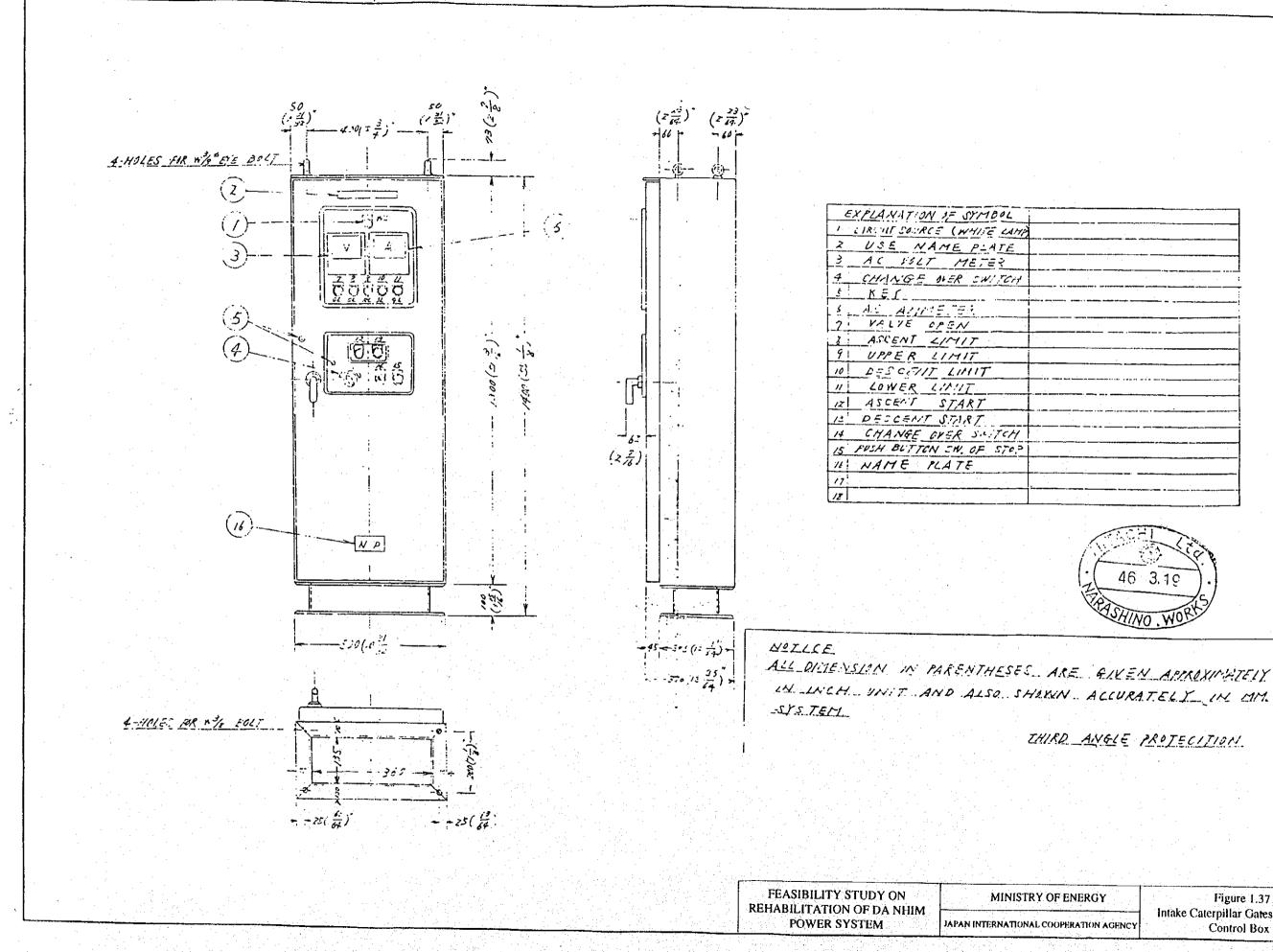




EXPLANATION OF SYMBOL 22 FUSE FREE BRAKER LIMIT SWITCH 33 | 43 CHANGE OVER SWITCH 49 THERMAL RELAY 52 MAGNETIC CONTACTOR IM INDUCTION MITTOR MB MAGNETIC BRAKE PT POTENTIAL TRANSPORTER KNIFE SWITCH KS ĘΓ ENCLOSED FUSE A. A.C AMMETER (V. A.C VOLT METER (WZ) WHITE LAMP Q I CRANGE LAMP (R) RED LAMP \mathcal{C} : GREEN LAMP X AUX. MAGNETIC CONTACTOR a ' NORMAL OPEN NORMAL CLOSE Ь : BS : DUTT BITTY SHIEF START BSS. PUCH BUTTON SW. OF STOP Figure 1.35 Intake Caterpiller Gate and Hoist Sequence Diagram (1/2)

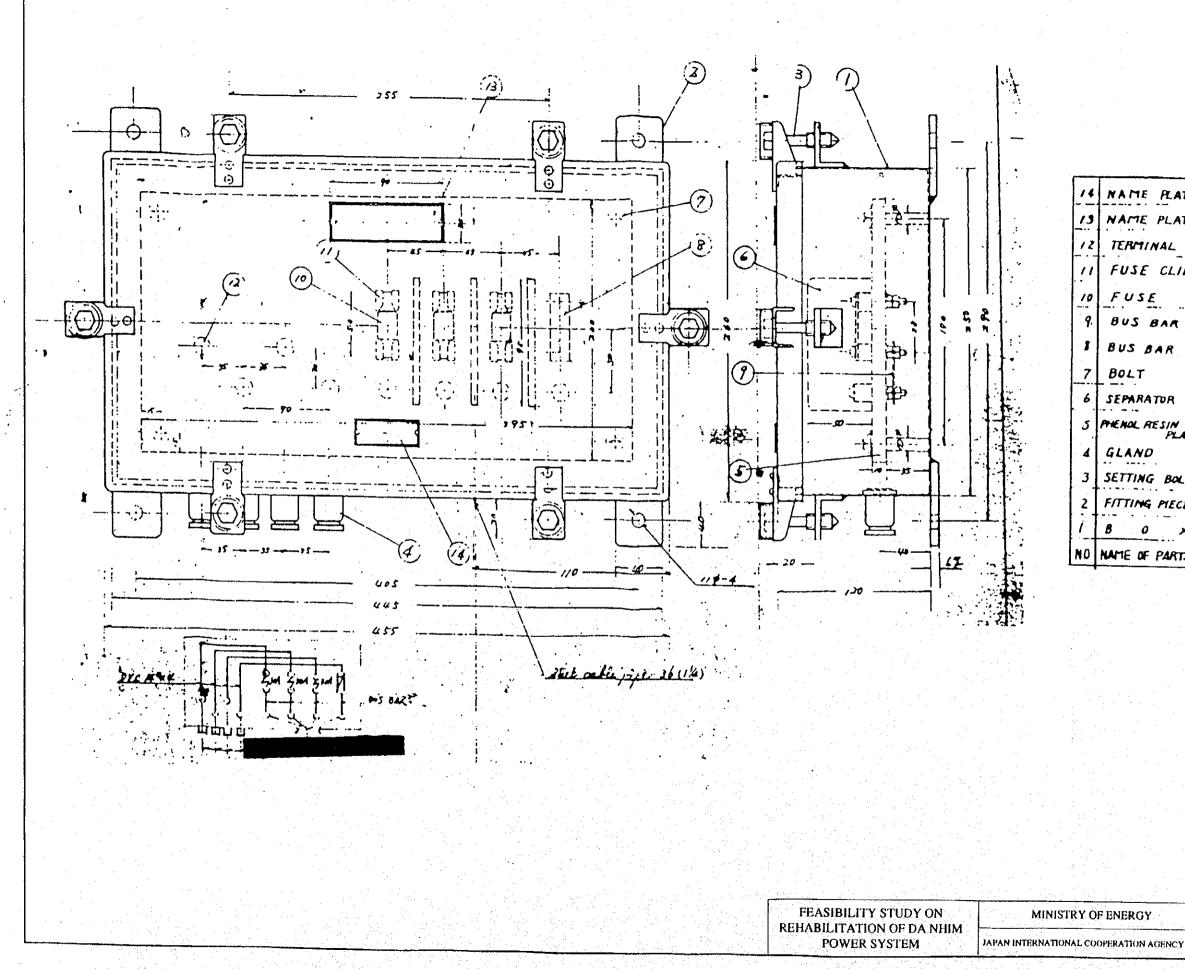


γ Figure 1.36	IN AGENCY	Inta	ke Cat Seque	erpille	er Gal	e and m (2/	Hois 2)	t	
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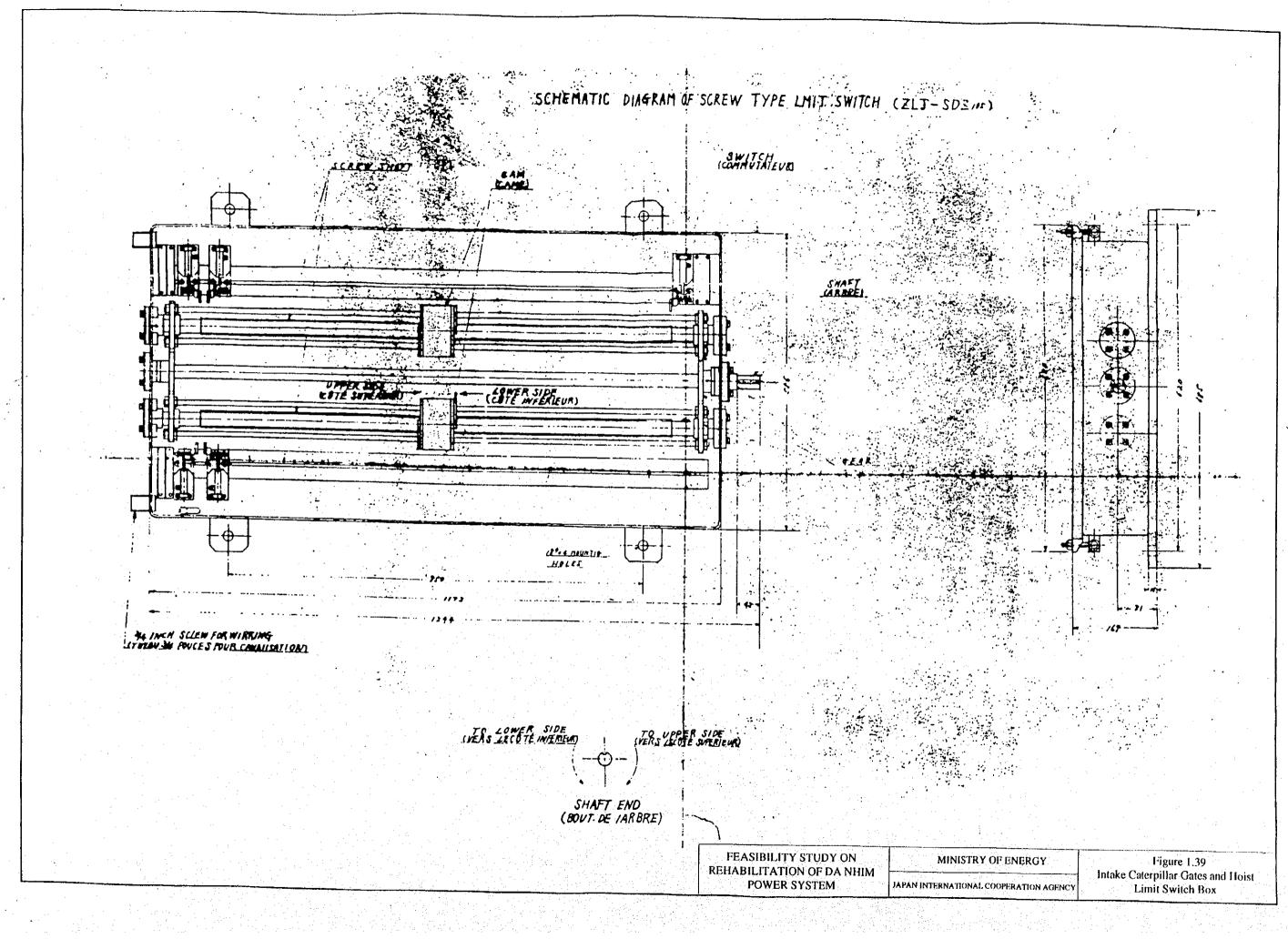


46 3.10 INO THIRD ANGLE PROTECITION

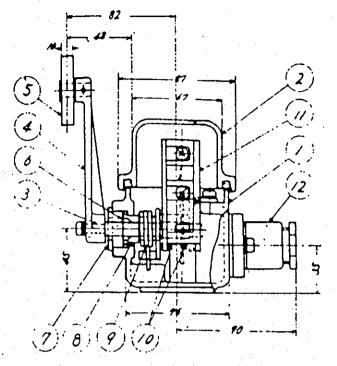
Figure 1.37 Intake Caterpillar Gates and Hoist Control Box



14 NAME PLATE NAME PLATE TERMINAL AMP. TYPE. FUSE CLIP BUS BAR BUS BAR 4 . \$×25 PHENOL RESIN SEPARATOR S PHENOL RESIN 1 2-107-4 JIS.F. 5001 100 SETTING BOLT 6 17 4.114. FITTING PIECE 0 x 1 3.2t NO NAME OF PARTS MINITE REMARKS Figure 1.38 Intake Caterpillar Gates and Hoist Terminal Box for Transformer Seconday



LIMIT SWITCH DIMENSION 110 TYPE FORN VOLTS. AMPS METERIOS AC 600 ZRJ SD.110 . 3 **4**∙2 92 ALL FLAME 100 200



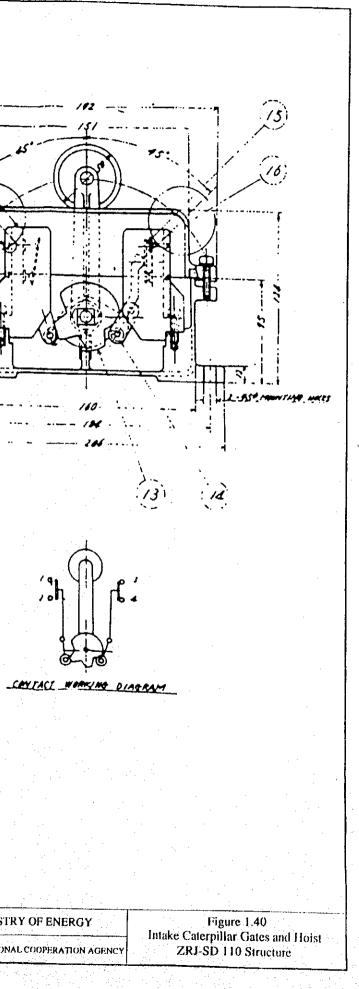
<u>жл.е</u>	MAR OF PART	MATERIAL	REMARKS
<u> </u>	CASE	CASTING I RAW	
1	CIVER	DITTI	
	SMINALE	STAINCESS I	
1	LEVER	IRIN	· · · · · · · · · · · · · · · · · · ·
<u>s</u>	ROLLER	DITTO	
/	PACKING	FALT	
1	AUSNIN	BRASS	
1	DITTI	01770	···
1	JPRING	STAINLESS	نه چ د خ د د
~	PISTANT PIECE	IRON	
11	PLATE	MALAN RESIN	·
12	LIC OLAND	JRAIL I	···· · ····
13	CAN	IRIN	
4	ANLER	DITTO	
7	MEVING CONTRCT	BRASS (A RAINS)	
11	ILLE CONTACT !!	NTTO	
1	1232	MAL NOP RESIN	·

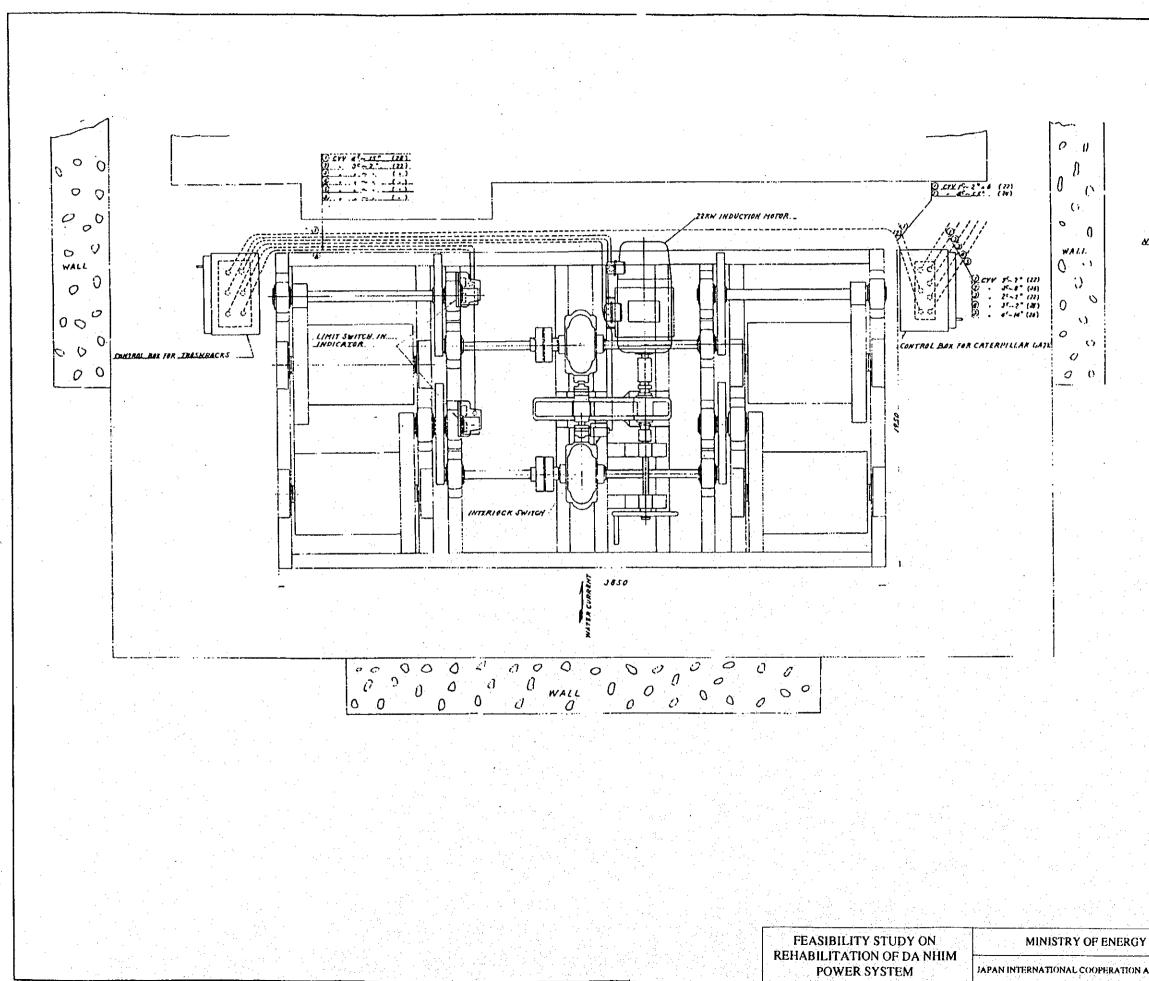
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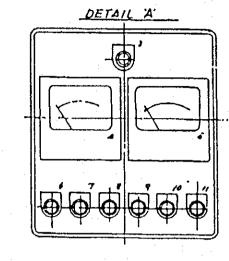
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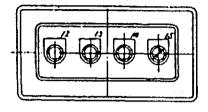


NATICE I. ..EXPLANATION OF SYMBOL . DELNG LAIR VARER, GROUND. Figure 1.41 Intake Movable Trashrack Electric Cable Layout

A-HOLES FOR V 1/8 "EYE BOLTS 10 2 11 2 11 (1355) (12) (12) (13) APO(15.2) 22 (1) \bigcirc (16) 'A' (7)-A as as is 1 227 002 T 6 (18) 42 (27) (27) 2--。 ()報 302(11/)-350 (11/)-500(re 1/5 4-HOLES FOR W & ANCHOR BOLTS 3



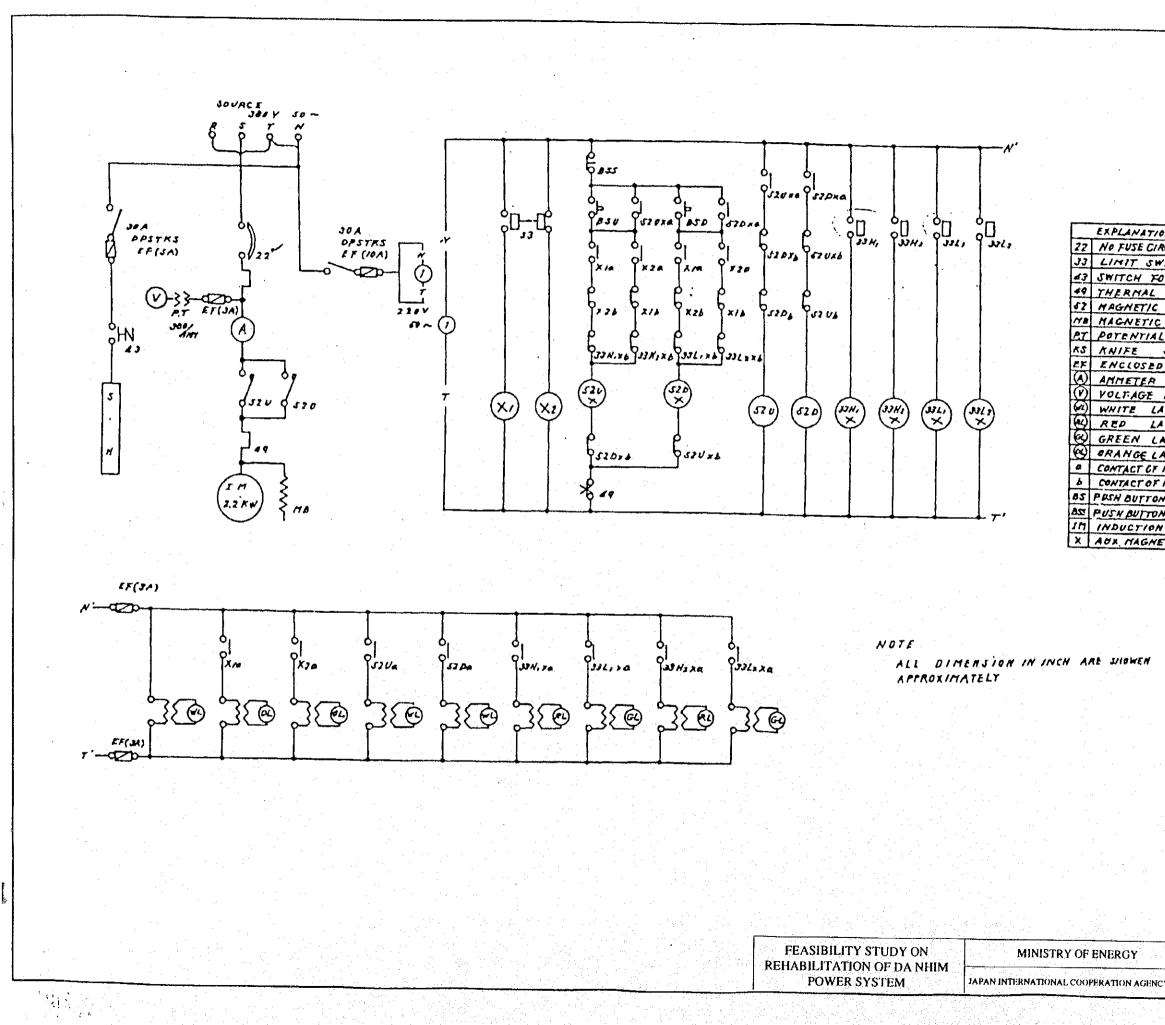
DETAIL 'B'



•	(a) A set of the se
ITEM	DESCRIPTION
1	NAME PLATE .
2	NAME PLATE
3	PILOT LAMP
4	VOLTAGE METER
5.	ANMETER
0	REMAL FOR FEONT TRASH (ORANGLANTP)
7	SIGNAL FOR REAR TRASH (ORANGELAMP)
	ASCENT LIMIT (RED LAMA)
. 9	DESCENT LIMIT (GREEN LAMP)
10	ASCENT LIMIT (RED LAMP)
	DESCENTLIMIT (GREEN LAMP)
12	PUSH BUTTON (RISE)
13	PUSH BUTTON (CLOSE)
14	PUSH BUTTON (STOP)
<u>/;</u>	SWITCH FOR HEATER
16	GLASS WINDOW
. 17	KEY
11	KEV.

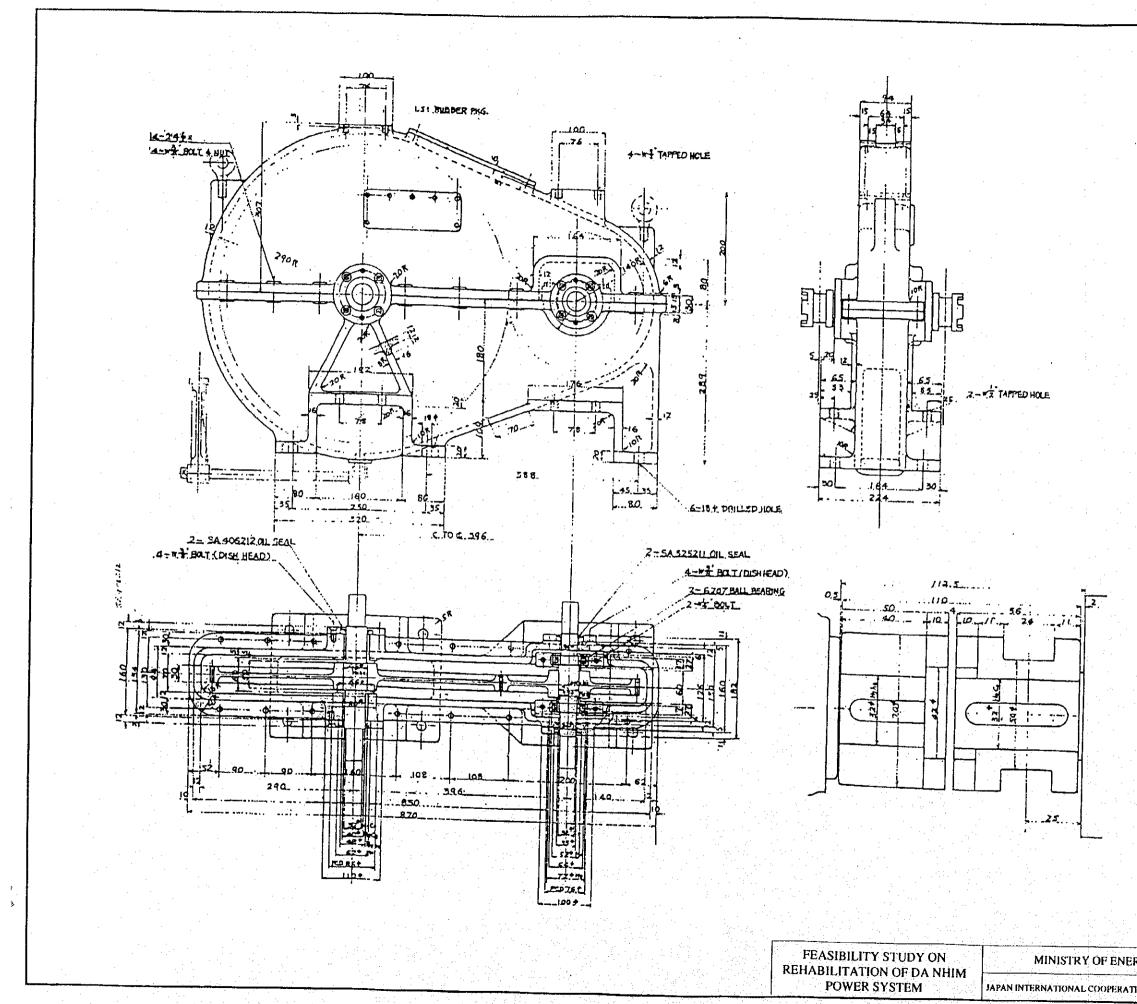
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GY Figure 1.42	GY IN AGENCY
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NATION OF SYMBOL.
ISE CIRCUIT BRAKER
T SWITCH
CH FOR HEATER
RMAL RELAY
YETIC CONTACTOR
VETIC BRAKE
NTIAL TRANSFOR NER
E SWITCH
COSED FUSE
ETER
AGE METER
E LANP
LAMP
N LANP
GELAMP
CT OF NORMAL OPEN
CT OF NORMAL CLOSE
SUTTON (RISE CLOSE)
OUTTON (STOP)
CTION MOTOR
MAGNETIC CONTACTOR

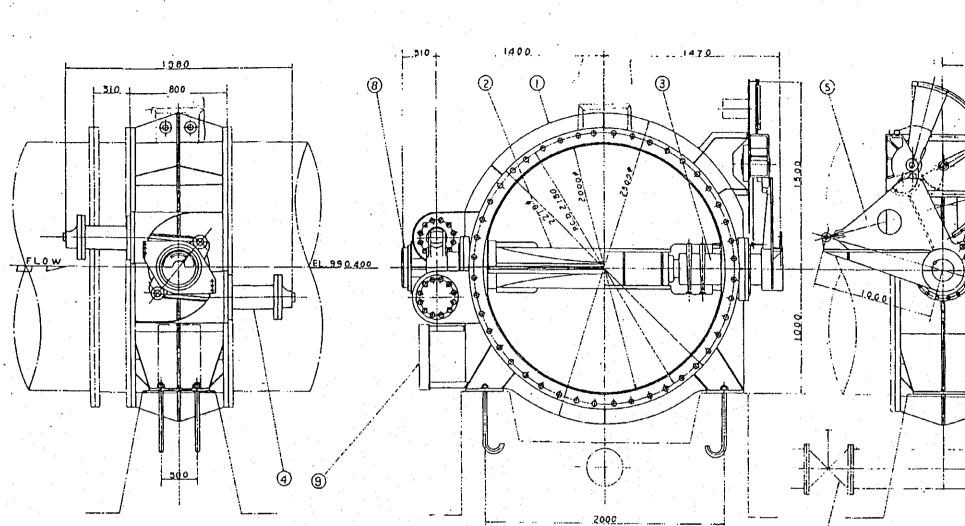
Figure 1.43 Intake Movable Trashrack. Wiring Diagram



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ION AGENCY	Inta	ike Mov	able T Redu	l'rash	racl	š	 	
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BE APPLIED		DESIGN CONDITION		Ú
MATERIAL REMARK		IN SIDE DIAMETER	2000 ^{\$} mm	
MILD STEEL JIS SMA	8	REQ'D NO OF SETS	2 Sels	
MILD STEEL JIS SM4	us.	NORMAL WORKING HEAD	<u>60.0 m</u>	- 14 - L
FORGED STEEL JIS SES	<u>a </u>	MAXIMUM DISCHARGE	13.2 m ³ /Sec	
STEEL PIPE JIS STP	58	OPENING TIME	<u>3~5 min.</u>	
MILD STEEL JIS SMA	18	CLOSING TIME	<u>1-2 min. '</u>	
		OPENING OPERATION	OIL PRESSURE	
CAST IRON JIS ECI	5	CLOSING OPERATION	COUNTER WEIGHT	F iller in the



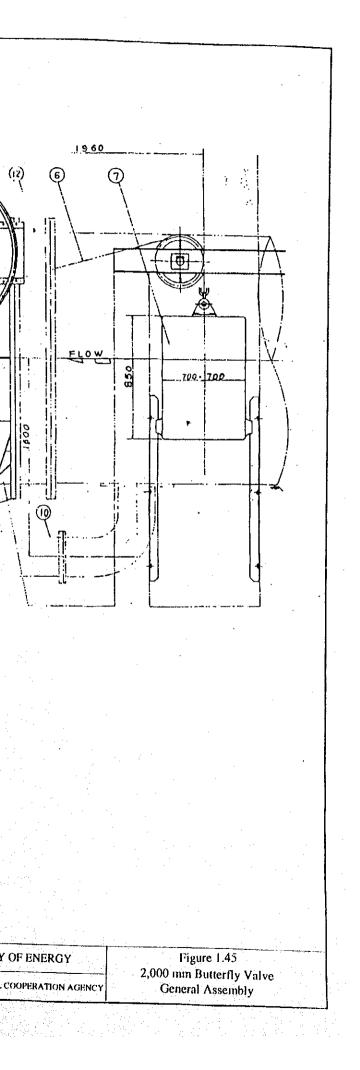
TEM	DESCRIPTION	MATERIAL	REMARK
$\overline{\mathbb{O}}$	VALVE BODY	MILD STEEL	JIS SM418
Ø	VALVE LEAF	MILD STEEL	JIS SMAIR
3	SHAFT	FORGED STEEL	JIS SE 50
٩	CYLINDER	STEEL PIPE	JIS STP38
Õ	LEVER	MILD STEEL	JIS SM418
6	CHAIN		
Ø	COUNTER WEIGHT	CAST IRON	JIS FCIS
8	INDICATOR		
0	CONTROL UNIT		
Ø	BY-PASS PIPE	STEEL PIPE	JIS STP39
$\widehat{\mathbb{O}}$	BY-PASS VALVE	CAST SIEEL	215 SC46
Ø	DISMANTLING JOINT	MILD STEEL	JIS SMALE

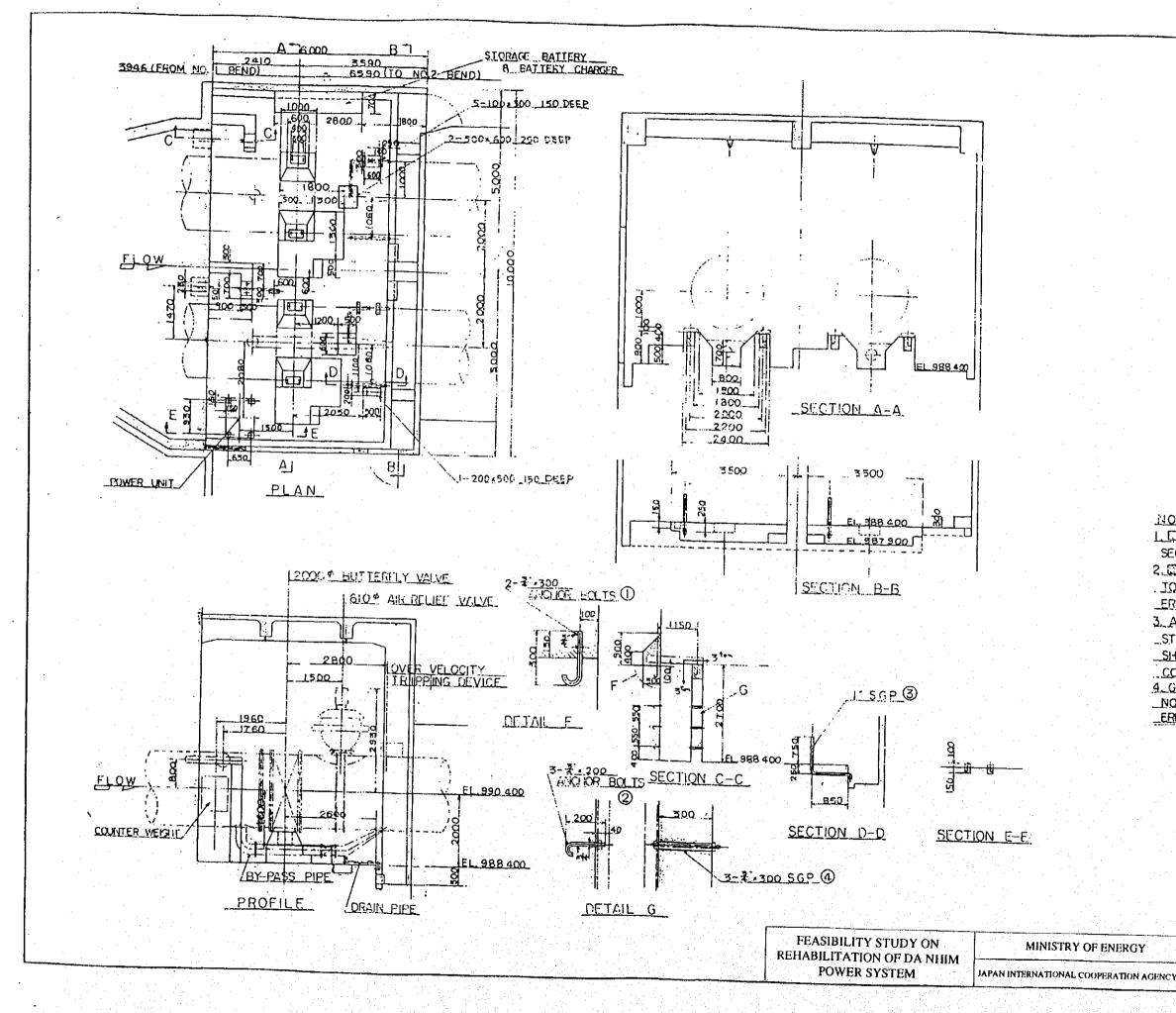
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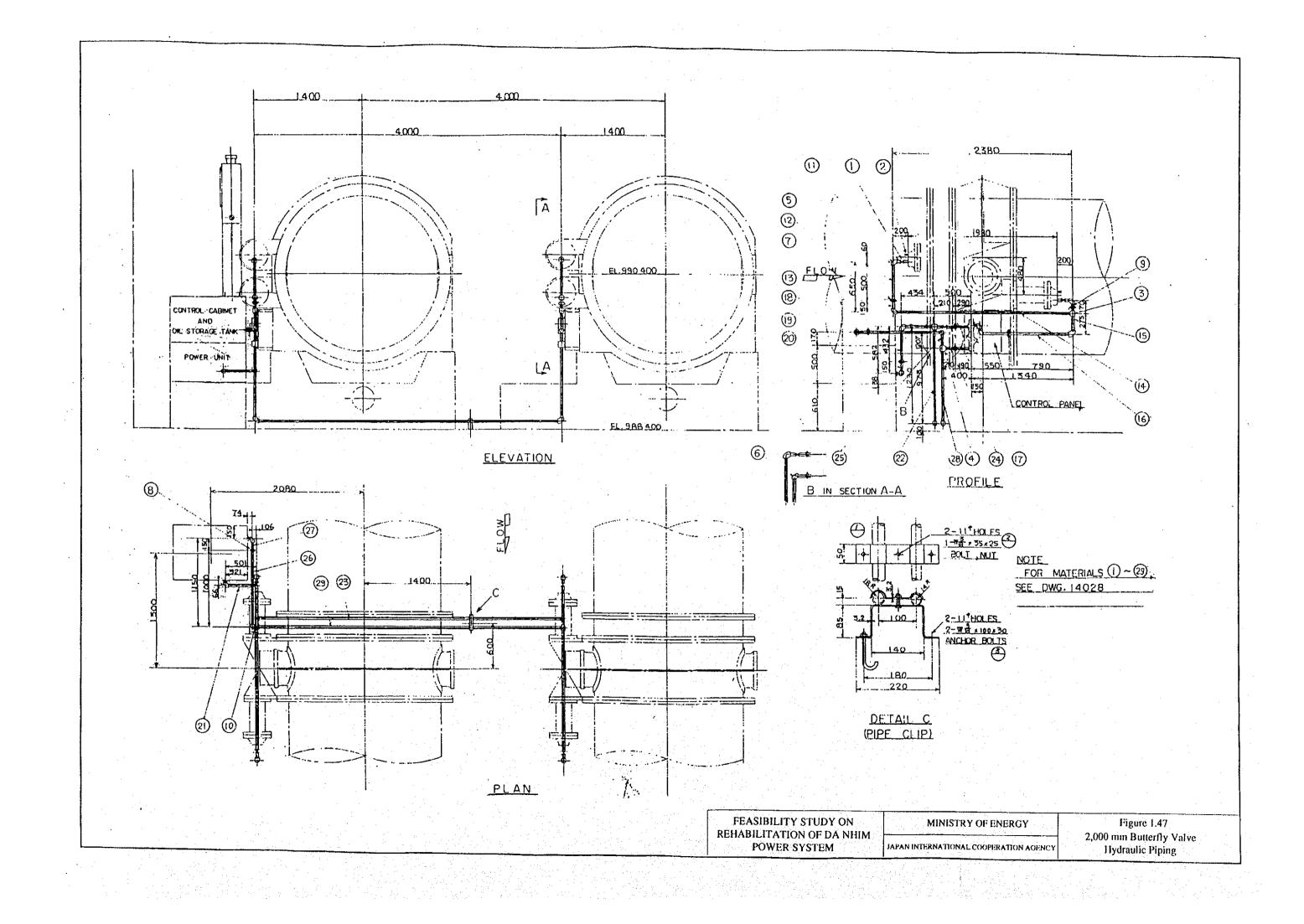
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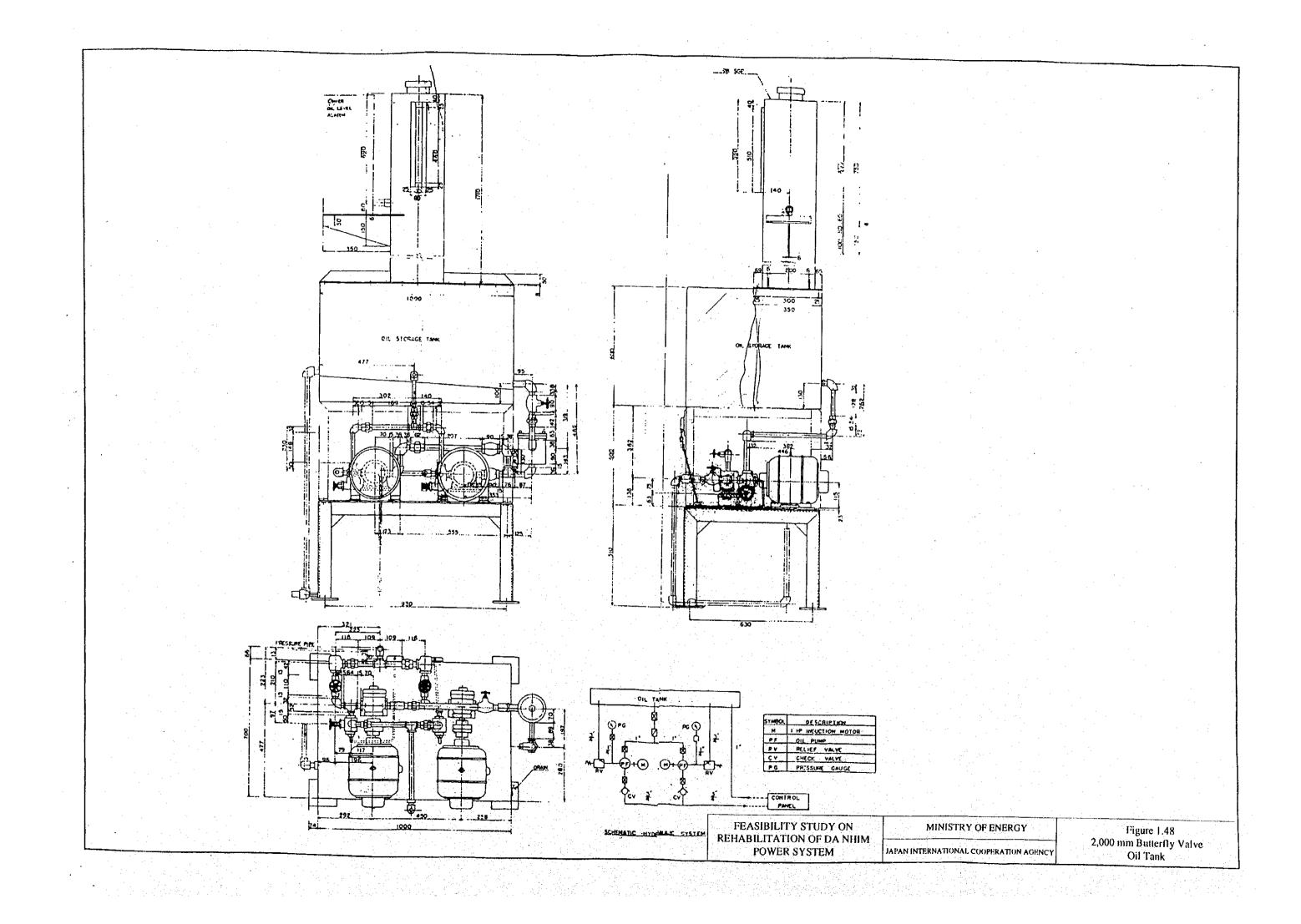


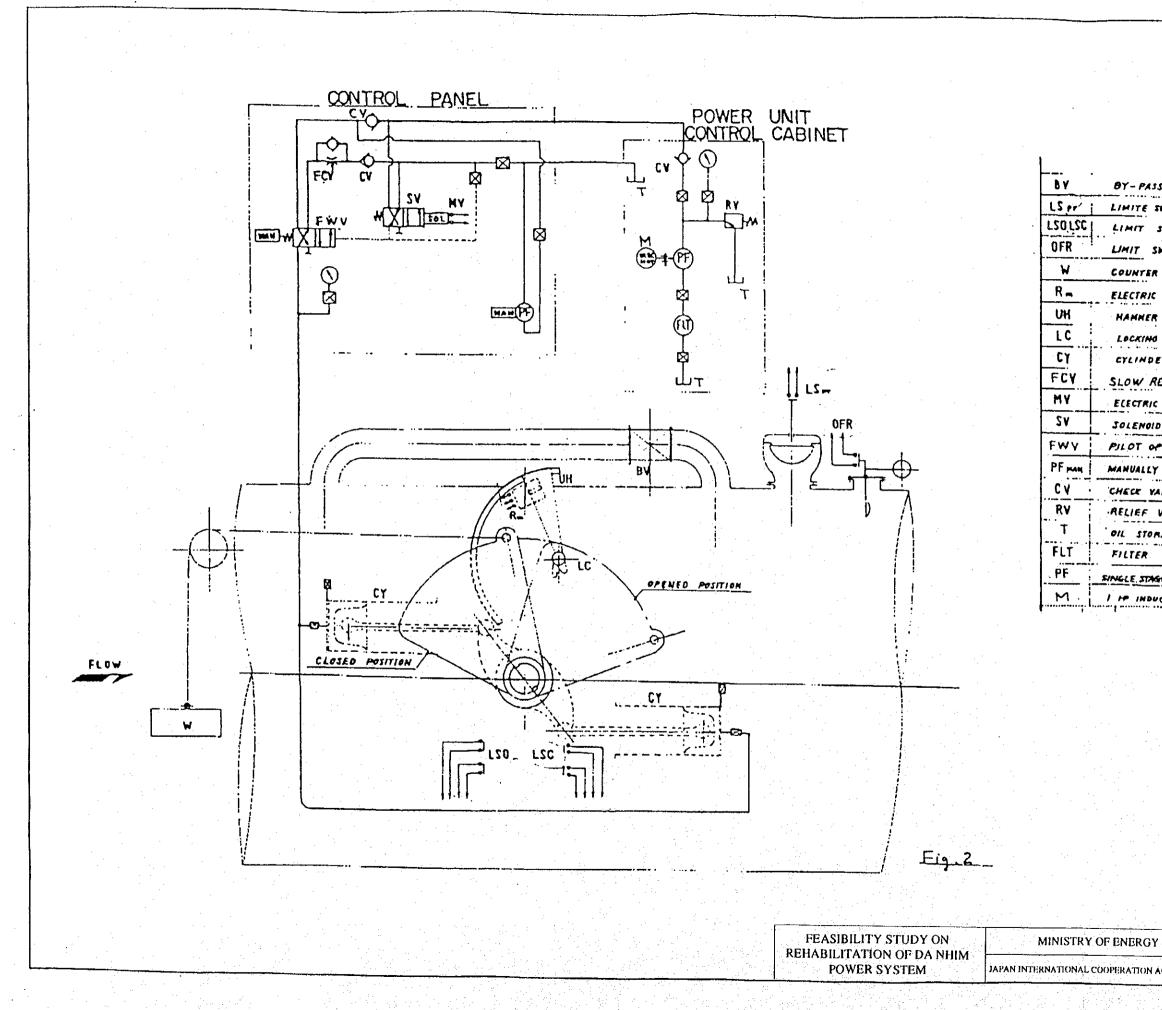


HOTES L PORTION SHOWS THE SECTION OF INITIAL CONCEPTE, 2. CONS SHOWS, THE PORTION . . JO BE CONCRETED AFTER ERECTION OF VALVES. 3. ANCHOR BOLTS () () AND STEEL GAS PIPES (3) () SHALL BE SET IN INITIAL CONCRETE 4. GIRDERS(1300×150×10) ARE _NOI_SUPPLIED_BY_THE_BUTT-_ERFLY_VALVE_MANUFACTURER.

Figure 1.46 2,000 mm Butterfly Valve Foundation of Valve House







BY-PASS VALVE LS PT : LIMITE SWITCH FOR PACASURE BALANCE LIMIT SWITCH LIMIT SWITCH FOR OVER FLOW CONDITION COUNTER WEIGHT ELECTRIC MAGNET FOR UNLOKING MANNER LOCKING CLAW CYLINDER SLOW RETURN WITH CHECK WEVE ELECTRIC MAGNET FOR SY SOLENOID VALVE PILOT OPERATED CONTROL VALVE MANUALLY OPERATED PUNP CHECK VALVE AELIEF VALVE OIL STORADE TARK SINGLE STAGE BALANCED HAVE TYPE OU PLANP I P INDUCTION MOTOR FOR OIL PUMP

RGY	Figure 1.49
	2,000 mm Butterfly Valve
TON AGENCY	Schematic Control Diagram (1)