The Rorts Corporation The Hashemics Kingdom of Jordan

# BASIC DESIGN STUDY REPORT ON THE PROJECT FOR OIL SPILL COMBAT IN NORTHERN AQABA GULF

# THE HASHEMITE KINGDOM OF JORDAN

JULY, 1995

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JAPAN INTERNATIONAL COOPERATION AGENCY YACHIYO ENGINEERING CO,, LTD. JAPAN OIL ENGINEERING CO., LTD.

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### PREFACE

In response to a request from the Government of the Hashemite Kingdom of Jordan, the Government of Japan decided to conduct a basic design study on the Project for Oil Spill Combat in Northern Aqaba Gulf and entrusted the study to the Japan International Cooperation Agency (JICA).

JICA sent to Jordan a study team from March 8 to April 6, 1995.

The team held discussions with the officials concerned of the Government of Jordan, and conducted a field study at the study area. After the team returned to Japan, further studies were made. Then, a mission was sent to Jordan in order to discuss a draft basic design, and as this result, the present report was finalized.

I hope that this report will contribute to the promotion of the project and to the enhancement of friendly relations between our two countries.

I wish to express my sincere appreciation to the officials concerned of the Government of the Hashemite Kingdom of Jordan for their close cooperation extended to the teams.

July, 1995

Kimio Fujita

President Japan International Cooperation Agency

# LETTER OF TRANSMITTAL

July, 1995

We are pleased to submit to you the basic design study report on the Project for Oil Spill Combat in Northern Aqaba Gulf in the Hashemite Kingdom of Jordan.

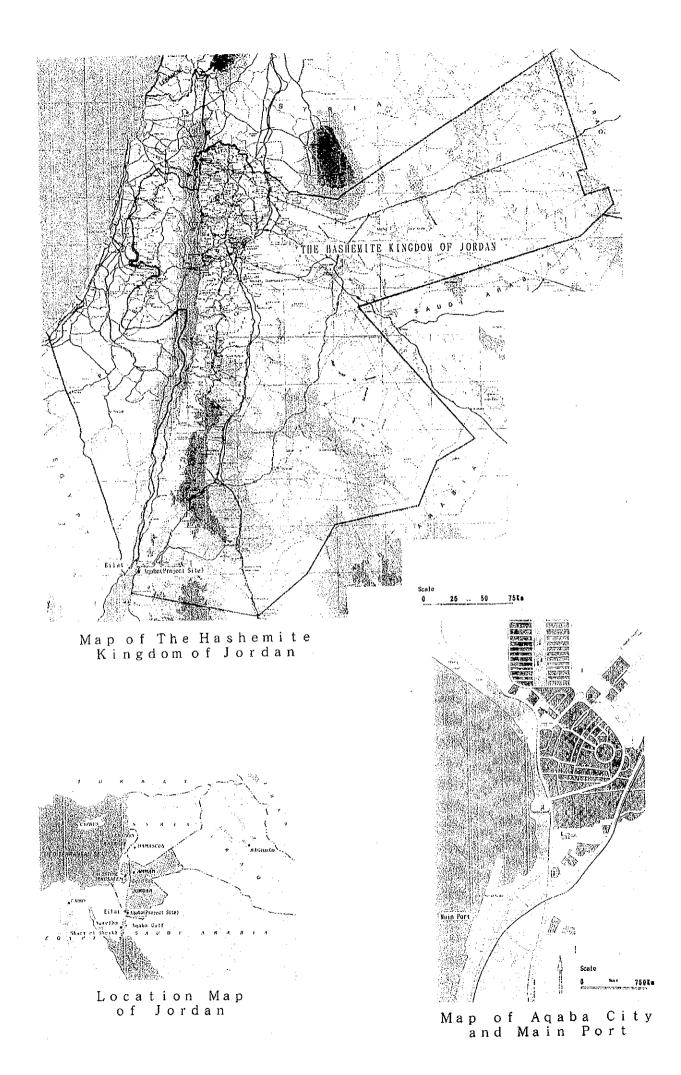
This study was conducted by Yachiyo Engineering Co., Ltd. and Japan Oil Engineering Co., Ltd., under a contract to JICA, during the period from March 2, to July 24, 1995. In conducting the study, we have examined the feasibility and rationale of the project with due consideration to the present situation of Jordan and formulated the most appropriate basic design for the project under Japan's grant aid scheme.

Finally, we hope that this report will contribute to further promotion of the project.

Very truly yours,

闺口怪司

Shuji Sekiguchi Project manager, Basic design study team on the Project for Oil Spill Combat in Northern Aqaba Gulf Yachiyo Engineering Co., Ltd. Japan Oil Engineering Co., Ltd.





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# ABBREVIATIONS

| EU   | European Union                         |
|------|--|
| E/N  | Exchange of Notes                      |
| GDP  | Gross Domestic Product                 |
| GNP  | Gross National Product                 |
| JICA | Japan International Cooperation Agency |
| JD   | Jordan Dinar                           |
| PC   | The Ports Corporation                  |

# **CHAPTER 1**

# **BACKGROUND OF THE PROJECT**

# CHAPTER 1 BACKGROUND OF THE PROJECT

The Gulf of Aqaba is located in the northern part of the Red Sea and forms a narrow water channel of some 180 km in length and some 18 km in width on average, stretching north-south between the Sinai Peninsula and the Arabian Peninsula. Egypt, Israel and the Hashemite Kingdom of Jordan (hereinafter referred to as Jordan) have ports along the coast of the Gulf of Aqaba, all of which act as key bases for economic activities. Aqaba Port in particular plays a crucial role in Jordan's external trade with countries in the region as its only port and is expected to grow to form the base for Jordan's economic development in the coming years. The Gulf of Aqaba is known for its excellent clearness and its resorts attract many tourists. Moreover, it has a unique ecosystem, mainly featuring coral reefs along the coast, boasting biological diversity.

So far, the Gulf of Aqaba has seen few cases of serious damage due to oil pollution caused by navigating vessels or oil spillage. Nevertheless, in view of the necessity to conserve the precious environment and the likelihood of increased economic activities around the Gulf in the future, the cooperation of the countries concerned in the preparation of measures to combat ocean pollution by oil is deemed highly appropriate.

The Working Group on Environment of the Multilateral Middle East Peace Process established in 1992 has taken up this issue and the European Union (EU) has conducted a study for "the Upper Gulf of Aqaba Oil Spill Contingency Project" (hereinafter referred to as EU Project) with the purpose of formulating measures to combat oil contamination with the cooperation of the countries concerned. Having analysed the oil spillage risk and possible recovery methods, etc., the study team of EU Project has proposed the establishment of a cooperation system for three countries (Egypt, Israel and Jordan) with ports facing the Gulf of Aqaba as an urgent project to deal with a medium size oil spillage (upto 200 m<sup>3</sup>). The concrete proposals include the introduction of an emergency response centre at a port in each country to store the necessary equipment and materials with appropriate facilities (the details of the equipment and materials required by each centre have also been examined) and the implementation of technical cooperation to develop a cooperation network involving these centres.

At present, only Israel has a facility (at Elat Port) designed to deal with an oil spillage of upto  $50-60 \text{ m}^3$ . The Working Group has, in principle, agreed to assist Egypt's procurement of the necessary equipment and materials to be stored at Nuweiba Port with EU funding while Israel will finance the procurement of such equipment and materials for Elat Port. In the case of Jordan, Aqaba Port has a certain degree of organization and manpower and some of the

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existing facilities can be used. However, the relevant equipment and materials hardly exist. Meanwhile, prior to the formulation of the EU Project, the Government of Jordan has prepared a project to procure the equipment, etc., required to combat oil pollution and has requested the Government of Japan's provision of grant aid for the project for oil spill combat in Northern Aqaba Gulf in Jordan (hereinafter referred to as the Project) on November, 1992.

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# CHAPTER 2

# **CONTENTS OF THE PROJECT**

# CHAPTER 2 CONTENTS OF THE PROJECT

# 2-1 Objective of the Project

The objective of the Project is the procurement of equipment which is required to establish an oil spill combat capability at Aqaba Port in Jordan within the framework of the Upper Gulf of Aqaba Oil Spill Contingency Project (EU Project) formulated by the Working Group on the Environment of the Multilateral Middle East Peace Process as a measure to combat potential oil spillages by vessels navigating in the northern part of the Gulf of Aqaba in view of the expansion of economic activities and the necessity for environmental conservation in the area.

# 2-2 Basic Concept of the Project

Aqaba Port in Jordan plays an important role in Jordan's industrial and economic development as the country's only port. It is also endowed with such marine life as coral reef and tourism potential. Due to its geographical importance, the volume of maritime transport is expected to continuously increase in the northern part of the Gulf of Aqaba, necessitating the establishment of a system capable of combating oil spillages to protect shipping activities as well as the natural environment.

The Working Group on the Environment of the Multilateral Middle East Peace Process has decided to facilitate the cooperation of Egypt, Israel and Jordan to introduce measures to both prevent and combat oil spillages in view of the vitalisation of economic activities and conservation of the natural environment with the EU being expected to play a key assistance role and has formulated the Upper Gulf of Aqaba Oil Spill Contingency Project (EU Project) under which each of the three countries will have an Oil Spill Combat Centre of its own. The three countries have already confirmed and agreed to the objective, scale, implementation schedule, equipment to be procured by each country and their specifications and the training programme, etc.

Meanwhile, Jordan made a request for Japan's grant aid for the present Project in November, 1992, prior to the formulation of the EU Project. The original request included a plan to use the equipment to clean the port under ordinary conditions as well as to receive oil discharged from the ships and, therefore, the main item on the list of requested equipment were a self-propelling oil reception vessel and a self-propelling skimmer vessel which are capable of recovering not only spilled oil but also drifting rubbish. Table 2-2-1 shows the list of equipment originally requested by the Government of Jordan.

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In comparison, the target of the EU Project is medium-scale oil spillages (upto  $200 \text{ m}^3$ ) and the efficient deployment of many light-weight, small skimmers is planned to deal with various types of spillage incidents in terms of the spillage size and oil properties (particularly those incidents involving high viscosity oil) through the selection of appropriate equipment for each incident.

It was, therefore, necessary for the Study Team to confirm the intentions of the Government of Jordan vis-a-vis the above discrepancy concerning the equipment procurement concept. The Study Team attended the latest meeting of the Steering Committee for the EU Project (Third Meeting held in Eilat on March 14th and 15th, 1995) and was assured that the three countries involved were proceeding with the EU Project in close cooperation. Moreover, at a meeting with the Study Team, the Government of Jordan expressed its hope that the equipment to be procured under the Project would be in line with the EU Project and the revised request was clearly stated in the Minutes of Discussions signed on March 18th, 1995.

The Study Team then confirmed that the range of equipment agreed upon and referred to in the Minutes of Discussions was appropriate to combat an assumed oil spillage of upto 200 m<sup>3</sup> and that a self-propelling skimmer pontoon, the key component of the original request made by the Government of Jordan, was not urgently required as the large-scale operation of recovering drifting rubbish was unrealistic due to the currently small amount of such rubbish. The "Equipment and Materials for Rebuilding of Burges" (item 4.9) which is one of the requested items in the Minutes of Discussions can be utilized for receiving of small scale of the discharged oil from the ships. In short, the suitability of the finally requested equipment to achieve the objective of the Project was confirmed. Furthermore, the Study Team confirmed that the present operation, maintenance and financial capabilities of the project implementation agency (The Ports Corporation with some 2,400 employees as of 1994) would be sufficient to meet the requirements of the Project.

As the expected effects of the Project will not only conform to the framework formulated by the Working Group on the Environment of the Multilateral Middle East Process but will also contribute to Jordan's sustainable industrial and economic development and to conservation of the natural environment, the implementation of the Project with grant aid provided by the Government of Japan is judged to be appropriate.

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The basic concept of the Project, established based on the above-described judgement and findings, is to procure equipment to combat oil spillages in order to establish a reliable oil spill centre function at Aqaba Port, Jordan in conformity with the similar EU Project.

|    | Item                  | Quantity  | Specifications  |
|----|-----------------------|-----------|---|
| 1. | Oil                   | 200m/unit | Floating method : air inflated  |
|    | Containment           | × 5 units | Measurements : minimum freeboard: 400 mm  |
|    | Boom                  |           | minimum draft: 600 mm   |
|    |                       |           | Material : highly durable material  |
|    |                       |           | Weight per unit : 1,500 kg or less  |
| 2. | Oil Skimmer           | 1 set     | Recovery mechanism : disc-type  |
|    |                       |           | Recovery rate : 30 tons/hr  |
|    |                       |           | Drive train : engine-operated hydraulic unit  |
| 3. | Floating<br>Reception | 1 set     | Application : reception of oil, oil discharge, oily water mixture, slop<br>and sludge |
|    | Facility              |           | Function : self-propelling with fire-fighting system                                  |
|    |                       |           | [Specifications]  |
|    |                       |           | Speed : approximately 8 knots   |
| l  |                       |           | Storage capacity : 400 m <sup>3</sup>   |
|    |                       |           | Water tank capacity : 3 m <sup>3</sup>  |
|    |                       |           | Measurements : $30 \text{ m}(L) \times 7.5 \text{ m}(W) \times 3.0 \text{ m}(D)$      |
|    |                       |           | Crane mounted : 2.5 tons at 6 m   |
|    |                       | 1         | Design standards : Nippon Kaiji Kyokai  |
| 4  | Skimmer<br>Vessel     | 1 set     | Application : skimming of oil spills, slop, bilge water and drifting rubbish          |
|    |                       |           | [Specifications]  |
|    |                       |           | Sweeping width (arm length): 10 - 15 m  |
|    |                       |           | Speed : 9 knots   |
|    |                       |           | Sweeping speed : 1.5 - 2 knots  |
|    |                       |           | Storage capacity : 35 m <sup>3</sup>  |
|    |                       |           | Crane mounted : 2 - 5 tons at 5 m   |
|    |                       |           | Water tank capacity : 1.5 m <sup>3</sup>  |
|    |                       |           | Design standards : Nippon Kaiji Kyokai  |
|    |                       |           | Propulsion system : water-jet (pair of schottel drive mechanisms)                     |
|    |                       |           | Auxiliary equipment : generator, compressor and hydraulic pump, etc.                  |
| 1  | . Control             | 1 set     | [Range of Equipment]  |
|    | Equipment             | •         | - Oxygen meter  |
|    |                       |           | - Explosive meter   |
|    |                       |           | - Gas detection equipment   |
|    |                       |           | - Breathing apparatus with mask (fresh air line and compressed air breathing          |
|    |                       | 1 - K.    | apparatus)  |
|    |                       |           | - Oil analysis kit  |
|    |                       |           | - Protective clothing, etc.   |

Table 2-2-1 Summary of Equipment Originally Requested by the Government of Jordan

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| No.  | Item   | Unit    | Quantity |
|------|--|---------|----------|
| 1.   | Reduction of Spreading (Booms, etc.)                       |         |          |
| 1.1  | Deflecting Boom, Small                                     | 200 m   | 4        |
| 1.2  | Deflecting Boom, Medium                                    | 200 m   | 2        |
| 1.3  | Oil Trawl  | pc      | 1        |
| 1.4  | Boom Cleaning Unit   | pc      | 1        |
| 1.5  | Shore Protection Boom                                      | 1,000 m | 3        |
| 1.6  | Shore Protection Carpet                                    | 200 m   | 12       |
| 1.7  | Sorbent Boom/Sorbents                                      | 500 m   | 4        |
| 2.   | Recovery and Containment (Skimmers, etc.)                  |         |          |
| 2.1  | Skimmer, Medium Viscous Oil, Small (10 m <sup>3</sup> /h)  | рс      | 1        |
| 2.2  | Skimmer, Medium Viscous Oil, Medium (50 m <sup>3</sup> /h) | рс      | 1        |
| 2.3  | Skimmer, High Viscous Oil (60 m <sup>3</sup> /h)           | pc      | 2        |
| 2.4  | Emergency Off-Loading System                               | рс      | 1        |
| 2.5  | Vacuum Truck   | pc      | 1        |
| 2.6  | Oil/Water Separator  | pc      | 1        |
| 2.7  | Demulsifying Unit  | рс      | 1        |
| 2.8  | Collapsible Floating Tank, Small (10 m <sup>3</sup> )      | pc      | 2        |
| 2.9  | Collapsible Floating Tank, Medium (25 m <sup>3</sup> )     | pc      | 2        |
| 2.10 | Collapsible Floating Tank, Large (100 m <sup>3</sup> )     | рс      | 4        |
| 2.11 | Flexible Tank (10 m <sup>3</sup> )                         | pc      | 5        |
| 3.   | Transportation (Vessels)                                   |         |          |
| 3.1  | Oil Combat Vessel, Small (10 m)                            | pc      | 1        |
| 3.2  | Oil Combat Vessel, Large (20 m)                            | pc      | 1        |
| 4.   | Miscellaneous  |         |          |
| 4.1  | VHF Portable Communication Unit                            | рс      | 6        |
| 4.2  | VHF Stationary Communication Unit                          | pc      | 1        |
| 4.3  | VHF Repeater Station                                       | рс      | 1        |
| 4.4  | VHF Warning System   | pc      | 1        |
| 4.5  | Radio Equipment System Test                                | set     | 1        |
| 4.6  | Lighting Equipment   | set     | 1        |
| 4.7  | Steam Cleaner  | рс      | 1        |
| 4.8  | Crane for Harbour Tugs                                     | pc      | 2        |
| 4.9  | Equipment and Materials for Rebuilding of Barges           | рс      | 2        |
| 4.10 | Beach Cleaning Tools                                       | set     | 1        |
| 4.11 | Personal Safety Equipment and Protective Clothing          | set     | 1 1      |

Table 2-2-2 Final List of Equipment Requested by the Government of Jordan for the Project

Source: Minutes of Discussions signed on March 18, 1995.

### 2-3 Basic Design

### 2-3-1 Design Concept

#### (1) Natural Conditions

The natural conditions which are likely to affect the selection of equipment to combat oil spillages in the Gulf of Aqaba are wind velocity, wind direction, currents, wave height, temperature, sea water temperature and the existence of marine life, such as bacteria. As the state of spilled oil is largely affected by the sea water temperature and wind velocity, the basic design must take the following points into proper consideration.

#### 1) Types of Oil Used in Gulf of Aqaba

The main types of oil transported or used by vessels navigating in the Gulf of Aqaba are crude oil, heavy bunker oil (equivalent to fuel oil C of the JIS standards), light bunker oil (equivalent to fuel oil A of the JIS standards) and edible oil. Petrol and gas oil used for small boats are also present albeit in minor quantities. The commonly used fuel oils are marine diesel oil (equivalent to fuel oil A) and heavy bunker oil. Although details of the types of oil used by vessels navigating in the Gulf of Aqaba are unavailable, the types of oil in use based on vessel size are roughly estimated in Table 2-3-1.

In the case of vegetable oil, although its damage potential is relatively modest compared to that of mineral oil, the likely damage of its spillage on coral reef is still devastating. The total storage capacity of the vegetable oil tank farm located behind Phosphate Berth A is 11,000 m<sup>3</sup>. These tanks are currently protected by an oil containing bank. In the case of crude oil, the Eilat - Ashkelon Pipeline Company (EAPC) operating at Eilat Port, handles several types of crude oil produced in the Gulf of Suez, mainly GOSM and Belayim.

| Area Cargo          |               | Maximum Berthing<br>Capacity (dwt) *1 | Water<br>Depth<br>(m) | Fuel Oil of<br>Main<br>Engine *2 | Remarks                            |
|---------------------|---------------|---------------------------------------|-----------------------|----------------------------------|------------------------------------|
| Marina              | -             | small motorboats,<br>etc.             | 3 - 5                 | petrol<br>gas oil                | underground fuel tanks<br>in place |
| [Main Port]         |               |                                       |                       |                                  |                                    |
| Berths 1 - 2        | general cargo | 20,000                                | 10 - 11               | HB & LB                          | •                                  |
| Berths 3 6          | general cargo | 40,000                                | 10 - 12.5             | HB                               |                                    |
| Berths 7 - 9        | general cargo | (100 - 9,000)                         | 5.8 - 8               | HB                               |                                    |
| Berth 10            | general cargo | (3,000)                               | 5.8                   | LB                               | elevated fuel tank in              |
|                     | u -           |                                       |                       |                                  | place                              |
| Phosphate           | phosphate     | (27,500)                              | 11                    | НВ                               | group of vegetable oil             |
| Berth A             | vegetable oil |                                       |                       |                                  | tanks in rear                      |
| Phosphate           | phosphate     | 100,000                               | 15                    | HB                               | fuel oil bunkering                 |
| Berth B             |               |                                       |                       |                                  | system in place                    |
| [Container Port]    |               |                                       |                       |                                  |                                    |
| Mota Floating Berth | grain         | 40,000                                | 15                    | НВ                               |                                    |
| Cement Berth        | cement,       | 120,000                               | 11.8                  | HB & LB                          |                                    |
| John Dorm           | vegetable oil |                                       |                       | 1                                | 1                                  |
| Ro-Ro Berth         | cars          | (25,000)                              | 9                     | HB                               |                                    |
| Container Berth     | containers    | 10,000 -                              | 14 - 20               | HB & LB                          |                                    |
| Yamuluk Floating    | passengers &  | exclusive berth for                   | 15                    | LB                               |                                    |
| Berth               | containers    | service to Nuweiba                    |                       |                                  |                                    |
| Dorui               | Containers    | Port in Egypt                         |                       |                                  |                                    |
| [Industrial Port]   |               |                                       |                       |                                  |                                    |
| Oil Jetty           | crude oil     | 300,000                               | 25                    | нв                               | for loading of heavy               |
| Onsetty             | or under off  | 500,000                               |                       |                                  | bunkers oil or crude oil           |
| Timber Berth        | timber        | (5,500)                               | 6.8                   | LB                               |                                    |
| Fertiliser Berth    | fertiliser,   | 50,000                                | 9.5-15                | HB                               |                                    |
| renniser benn       | potassium &   | 50,000                                |                       |                                  |                                    |
|                     | sulphur       |                                       |                       |                                  |                                    |

# Table 2-3-1 Estimated Use of Fuel Oils by Vessels Navigating in Gulf of Aqaba

Notes 1) Only the maximum berth capacity is shown based on data supplied by the PC. Those in brackets are estimates based on the water depth.

2) Type of bunker oil: HB (Heavy bunker oil), LB (Light bunker oil)

### 2) Changes of Properties of Spilled Oil

One of the most important points in preparing the basic design for equipment to remove spilled oil is that the viscosity of spilled oil increases in time due to the emulsion with seawater. The largest contributory factor to this process is said to be drift currents caused by wind. In the Gulf of Aqaba, 50% of the wind has a speed of upto 5 m/sec and some 94% of the wind has a speed of less than 10 m/sec.

Table 2-3-2 and Table 2-3-3 show changes of the properties of GOSM oil produced in the Gulf of Suez due to wind speed and time factors as described in the Project Implementation Report of EU Project (hereinafter referred to as EU

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Report). Note that the effect of the oil despersant is rendered smaller when the viscosity is 2,000 centipoise or more. Experiments show that the effect is virtually non-existent with a viscosity of more than 5,000 centipoise. This necessitates the planning of equipment which is capable of dealing with high viscosity oil.

Table 2-3-2 Changes in Water Content (GOSM)

(Unit: %)

| Wind     |            |         | Time    | Passed  |        |        |
|----------|------------|---------|---------|---------|--------|--------|
| Speed    | 15 minutes | 3 hours | 6 hours | one day | 3 days | 5 days |
| 10 m/sec | 15         | 73      | 75      | 75      | 75     | 75     |
| 5 m/sec  | 5          | 42      | 57      | 72.     | 72     | 72     |
| 2 m/sec  | 2          | 13      | 28      | 55      | 68     | 70     |

Note: Sea surface temperature: 25°C

### Table 2-3-3 Changes in Viscosity

(Unit: centipoise)

| Wind     |            |         | Time l  | Passed  |        |        |
|----------|------------|---------|---------|---------|--------|--------|
| Speed    | 15 minutes | 3 hours | 6 hours | one day | 3 days | 5 days |
| 10 m/sec | 50         | 3,000   | 8,000   | 10,000  | 12,000 | 12,500 |
| 5 m/sec  | 30         | 300     | 1,500   | 6,000   | 9,000  | 10,000 |
| 2 m/sec  | 20         | 85      | 200     | 1,500   | 5,000  | 6,000  |

Note: Sea surface temperature: 25°C

### 3) Forecast of Oil Drift

Supposing that an oil spillage accident occurs near Eilat Port or Aqaba Port. If the wind speed of the northern direction is approximately 10 m/sec, the drift current on the sea surface caused by this wind is generally believed to be 30 cm/sec (excluding the special effects of waves, currents, etc.) which causes drifting of the spilled oil southwards from the northernmost area of the Gulf of Aqaba. (The speed of the drift current is generally said to be 2 - 4% of the wind speed and a 3% level is assumed here.) The travelling distances of this drifting oil within specific time durations are shown in Fig. 2-3-1. It can be seen that it will take some 6 hours for the oil drift to reach the protected coral reef area (area closed to the general public) located to the south of the ferry terminal. The N Egypt Egypt Aqaba Ghours Jordan 12hours 24hours Aqaba Gulf Saudi Arabia 48hours Nuxeeiba 72hours

distribution and specifications of the equipment should, therefore, be determined taking the oil drift forecast described here into consideration.

Source: EU Report: Phase 1 Project Preparation (March, 1994)

Fig. 2-3-1 Illustration of Forecast of Oil Drift (Northern Wind of 10 m/sec)

4) Other Sea and Land Weather Conditions

The Gulf of Aqaba is an inland sea and most waves are lower than 0.5 m. Data on the currents is very scarce as currents are almost non-existent. A wave height of 0.5 m is adopted as one of the conditions in the selection of such equipment as deflecting boom, skimmer, etc.

(2) Social Conditions

Some 93% of the Jordanian people are Muslims who observe Ramadan, which lasts for approximately one month every year, during which time the daily life is quite different from other times of the year in that meals are not taken during the day-time and special working hours are introduced, etc. In the case of the PC, the Project implementation agency, however, it is engaged in the same port work during Ramadan and, therefore, the Project's operation and maintenance system will not be affected.

### (3) Construction Conditions

1) Permission and Approval Relating to Project Implementation

The permission and approval relating to the design, procurement and installation of the equipment to be provided under the Project will be granted by the PC. As the PC has basically agreed to the equipment specifications formulated by the EU Project, no special difficulties are envisaged in regard to the PC granting the said permission and approval.

There is one notable exception to this general picture. With regard to the VHF radio communication equipment which is on the list of requested equipment, multilateral coordination is required for the frequency to be used in order to establish conformity between the EU Project and the present Project. In fact, it has been agreed that the Steering Committee of the EU Project will study the radio equipment specifications of the countries concerned, decide the detailed specifications for the frequency and other items within several months and inform all the countries concerned of its decision. It will, therefore, be necessary to incorporate these detailed specifications for the VHF radio communication equipment to be incorporated in the detailed design stage for the Project.

### 2) Related Laws and Regulations

As none of the planned equipment on the list is subject to import regulations in Jordan, no specific problems are envisaged in this regard.

3) Level of Local Contractors

The installation of the equipment to be provided under the Project is planned to be conducted by the PC and no local contractors will be involved.

The PC has a shipway with a pulling capacity of upto 360 tons for the smaller repairment of barge hull. The technical ability of the PC is also illustrated by the fact that it conducted the engine repair (upto 1,600 HP) of tug boats at its workshop at Aqaba Port in 1994.

4) Quality and Size of Workforce

Most of the workers employed for port work are Jordanians although there are some foreign workers, e.g., Pakistani, etc. No specific problems are envisaged in regard to the quality and size of the domestic workforce.

5) Quality of Local Equipment and Procurement Problems

None of the equipment planned to be procured under the Project is available in Jordan's domestic market.

#### 6) Infrastructure Level

Port Aqaba has good road access and established basic infrastructure, including electricity, water supply, sewerage, telecommunication services, etc.

#### (4) Use of Local Contractors and Equipment, etc.

1) Local Contractors

As already described in 2-3-1-(3)-3), local contractors will not be involved in the installation of the equipment and other work related to the Project. However, the use of a local customs house broker is desirable to deal with the equipment import procedure so that the equipment procured under the Project is smoothly imported to Jordan. There are several brokers operating at Aqaba Port and all are well experienced.

### 2) Feasibility of Local Procurement

None of the equipment to be procured under the Project is available in Jordan. The existing equipment of the PC (fork lifts, cranes, etc.) will be used for the installation and subsequent operation of the procured equipment. The quantity and capacity of the equipment are deemed sufficient to meet the requirements of the Project.

- (5) Maintenance Capability of Implementation Agency
  - 1) Manpower Strength of PC

The PC, which is the implementation agency for the Project on the Jordanian side, is a large, independent organization with some 2,400 employees and is responsible for the comprehensive operation, management and development of Aqaba Port, Jordan's only port. The organizational structure of the PC is shown in Fig. 2-3-2 while the manpower strength and work assignments of each Department are described in Table 2-3-4.

| Table 2-3-4 | Manpower Strength and Work Assignments of PC by Department |
|-------------|--|
|             | (as of February, 1994)                                     |

| Department                                | Staff | Workers | Sub-<br>Total * | Work Assignments   |
|---|-------|---------|-----------------|--|
| Director General's<br>Office              | 55    | 4       | 59              | Coordination of general affairs relating to the<br>Director General; control of telephone<br>exchange, public relations and<br>incoming/outgoing mail  |
| Legal Division                            | 6     | 0       | 6               | Preparation of draft contracts and agreements;<br>participation in investigations concerning<br>accidents and fires; study of staff and<br>department development and qualification<br>methods   |
| Training and<br>Development<br>Department | 28    | 6       | 34              | Preparation of statistics and study<br>improvement regarding the activities of the<br>PC; enforcement of worker training;<br>collection of information concerning marine<br>affairs; promotion of port services and<br>publishing of brochures |
| Supply and Purchase Department            | 77    | 8       | 65              | Purchasing, storage and delivery of spare parts<br>for machinery, stationary, furniture and fuel   |
| Audit and Control<br>Department           | 102   | 44      | 146             | Auditing of revenue and expenditure;<br>inspection of activities and quality and<br>productivity of administration; control of<br>gates and issue of port entry permits; control<br>and administration of working hours of all<br>employees    |

| Department                       | Staff | Workers | Sub-<br>Total * | Work Assignments  |
|----------------------------------|-------|---------|-----------------|---|
| Specialised Berths<br>Department | 170   | 237     | 407             | Operation of phosphate exporting and<br>management of Main Port facilities;<br>management of Industrial Port facilities for<br>such cargo as oil products (for export/import),<br>fertiliser, potash, cement (for export),<br>vegetable oil, sulphur and ammonium (for<br>import) |
| Projects Department              | 146   | 48      | 194             | Design, ordering and maintenance of port facilities   |
| Technical Department             | 263   | 128     | 391             | Requesting of machine, equipment and spare<br>part purchasing to Supply Department;<br>maintenance and repair of machinery and<br>equipment, scrapping of unusable machinery<br>and equipment; provision of technical<br>educational training for workers                         |
| Marine Department                | 232   | 200     | 432             | Inspection of ships; monitoring and prevention<br>of marine pollution; operation and<br>maintenance of pilot boats, tug boats, lighters<br>and barges   |
| Operations<br>Department         | 1,017 | 436     | 1,453           | Operation of cargo handling; holding of berth<br>allocation meetings; coordination of cargo<br>handling operation with other departments;<br>control of cargo storage and ship movement   |
| Services Department              | 174   | 85      | 259             | Management and operation of the Fire<br>Brigade, Clinic and worker accommodation;<br>storage of dangerous cargo and supervision of<br>labour safety   |
| Finance Department               | 95    | 3       | 98              | Collection of revenue and payment of<br>expenses; preparation of balance sheets and<br>profit/loss statements, etc. and preparation of<br>budget; analysis of productivity and economic<br>affairs  |
| Administration<br>Department     | 83    | 1,277   | .161            | Administration of personnel affairs;<br>transportation of workers and their school-age<br>children  |
| Total                            | 2,448 | 1,277   | 3,725           |   |

Note : The sub-total figures do not include daily employed labourers. Source : The Ports Corporation

| (Legend)<br>(Legend)<br>Section or Department<br>Department<br>Section  | Services<br>Administrative<br>Fire Brigade<br>Public Safety<br>Realth &<br>Follow-Up<br>Follow-Up  | Finance<br>Expenditures<br>Balance Sheet<br>Accounting<br>Follow-Up  |   |
|---|--|--|---|
| Board of Directors<br>Director General<br>Director General<br>(Finance & Administration)<br>General's<br>Communications<br>Communications | Marine     Operations       Marine     Planning       Planning     Loading & Unloading       Marine Workshop     Carriage & Distribution       Marine Workshop     Reception and Delivery       Marine Workshop     Containery       Marine Workshop     Containery       Marine Workshop     Containery       Machinery     Containery       Machinery     Containery | al Cleaning Cleaning Lip Cleaning Lip Cleaning Lip   | Eir 2-3-2 Organizational Structure of the Ports Corporation |
| Deputy Director General<br>(Technical Matters)<br>Advisors<br>[Legal Section]   |  | Specialized     Technical       Berths     Berths       Berths     Studies & Follow-Up       Phosphate     Konking       Potash & Cernent     Container       Potash & Fertilizers     Follow-Up       Follow-Up     Follow-Up | His 2-3-7 Orean   |
|   |  | Supplies &<br>Purchase<br>External<br>Purchase<br>Warthouses<br>Fuel & Bunker<br>Housing &<br>Records  | Irce: The Ports Corporation                                 |

Fig. 2-3-2 Organizational Structure of the Ports Corporation

Source

The department which will play a key role in the Project will be the Marine Department, the manpower strength of which is more than 200. As described in Table 2-3-5, the Marine Department is capable of conducting all maritime work, ranging from the operation of pilot boats, tug boats, etc. to the repair of ships and equipment. In addition, it has radio communication capability. When dealing with an oil spillage incident after the equipment provided under the Project becomes operational, the Marine Department may find it necessary to request the cooperation of and manpower reinforcement by other related departments. In this regard, the Marine Department has strategic status to easily initiate communication with or to issue instructions/requests to other departments and is deemed to be the most appropriate department to bear responsibility for the Project.

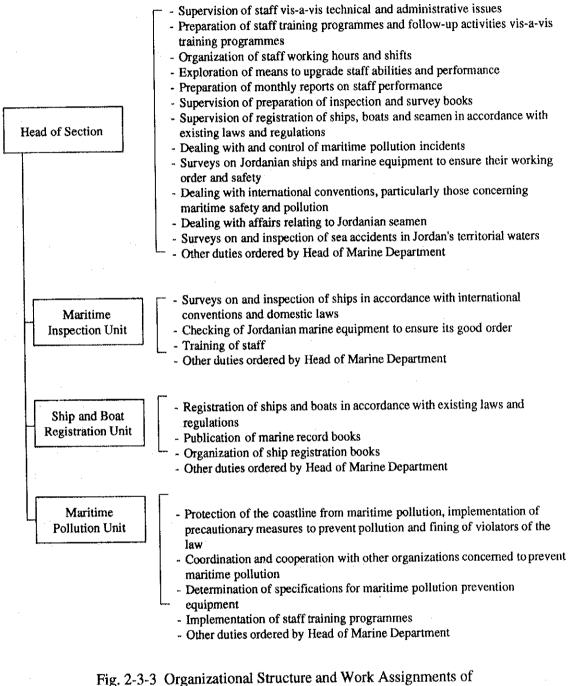
| Table 2-3-5 | Manpower of Marine Department by Section |
|-------------|--|
|             | (as of February, 1994)                   |

| Section               | Manpower |  |  |
|-----------------------|----------|--|--|
| Pilotage              | 62       |  |  |
| Tug Boats             | 43       |  |  |
| Boats and Lighters    | 58       |  |  |
| Marine Inspection     | 12       |  |  |
| Marine Workshop       | 23       |  |  |
| Radio Coastal Station | 25       |  |  |
| Follow-Up             | 9        |  |  |
| Total                 | 232      |  |  |

Source: The Ports Corporation

The staff members of the Marine Department currently work on a 24 hour basis and the existing emergency communication system using portable radio equipment illustrates the Marine Department's readiness to take up the new job of combating oil spillages using the new equipment. Fig. 2-3-3 shows the organizational structure of the Marine Inspection Section, which will be the key section to implement the Project, and the present work assignments of its units.

#### Work Assignment



Marine Inspection Section

As shown in Fig. 2-3-3, the work assignments of the Marine Inspection Section include the monitoring and prevention of maritime pollution which is conducted by the Maritime Pollution Unit. At present, the Unit has only one maritime

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pollution expert and its manpower strength is not sufficient to conduct full-scale pollution control activities in the future. Nevertheless, it can be safely argued that the Marine Inspection Section has the minimum manpower strength required for the implementation of the Project.

Having examined the existing manpower strength and organization of the PC, it is judged that the PC has the necessary organization and staff to act as the implementation agency for the Project.

#### 2) Current Legal Arrangements Relating to Oil Pollution

There is no basic environmental law in Jordan which comprehensively covers all aspects of environmental issues, including a national environment strategy, consolidation of related organizations, environmental standards, environmentrelated permits and licensing system, obligation on the part of violators of the environment to compensate for damage, fines and punishments for such violators and an environmental assessment system. However, a parliamentary debate is currently in progress with a view to legislating national environment policies prepared in 1991, mainly by the Department of Local Government and the Environment, as an environment law.

Maritime oil pollution in Jordan is dealt with by the Instruction for Assessment of Pollution Damage Caused by Ships (1988) which was enforced based on the Ships Law (Law No. 51 of 1961). The Instruction stipulate the level of fines and compensation depending on the scale of pollution and type of pollutant, be it oil, chemical substances, solid waste or waste water. Table 3-2-6 shows the level of penalty and compensation in the case of oil pollution. Penalty is paid to the Treasury while compensation is paid to the PC.

| Scale of Spillage (Area)             | Category     | Light bunker<br>oil                         | Heavy bunker<br>oil | Crude Oil          |  |
|--------------------------------------|--------------|---|---------------------|--------------------|--|
| Less than 100 m <sup>2</sup>         | Penalty      | 1,000                                       | 1,000 - 2,000       | 1,000 - 2,000      |  |
|                                      | Compensation | 1.0/m <sup>2</sup>                          | 5.0/m <sup>2</sup>  | 5.0/m <sup>2</sup> |  |
| 100 m <sup>2</sup> or more           | Penalty      | 1,000 - 1,000                               | 2,000 - 4,000       | 2,000 - 4,000      |  |
| but less than 500 m <sup>2</sup>     | Compensation | 0.8/m <sup>2</sup>                          | 4.5/m <sup>2</sup>  | 4.5/m <sup>2</sup> |  |
| 500 m <sup>2</sup> or more           | Penalty      | 2,000 - 2,500                               | 4,000 - 7,000       | 4,000 - 7,000      |  |
| but less than 1,000 m <sup>2</sup>   | Compensation | 0.6/m <sup>2</sup>                          | 4.0/m <sup>2</sup>  | 4.0/m <sup>2</sup> |  |
| 1,000 m <sup>2</sup> or more         | Penalty      | 2,500 - 5,000                               | 7,000 - 10,000      | 7,000 - 10,000     |  |
| but less than 5,000 m <sup>2</sup>   | Compensation | 0.4/m <sup>2</sup>                          | 2.5/m <sup>2</sup>  | 2.5/m <sup>2</sup> |  |
| 5,000 m <sup>2</sup> or more         | Penalty      | 5,000 - 7,000                               | 7,000 - 10,000      | 7,000 - 10,000     |  |
| but less than 25,000 m <sup>2</sup>  | Compensation | 0.3/m <sup>2</sup>                          | 2.0/m <sup>2</sup>  | 2.0/m <sup>2</sup> |  |
| 25,000 m <sup>2</sup> or more        | Penalty      | 7,000 - 10,000                              | 7,000 - 10,000      | 7,000 - 10,000     |  |
| but less than 100,000 m <sup>2</sup> | Compensation | 0.2/m <sup>2</sup>                          | 2.0/m <sup>2</sup>  | 2.0/m <sup>2</sup> |  |
| 100,000 m <sup>2</sup> or more       | Penalty      | 7,000 - 10,000                              | 10,000              | 10,000             |  |
| but less than $500,000 \text{ m}^2$  | Compensation | 0.1/m <sup>2</sup>                          | 1.5/m <sup>2</sup>  | 1.5/m <sup>2</sup> |  |
| 500,000 m <sup>2</sup> or more       | Penalty      | 10,000                                      | 10,000              | 10,000             |  |
|                                      | Compensation | In accordance with international convention |                     |                    |  |

 Table 2-3-6
 Penalty and Compensation for Damage Due to Oil Pollution

 (Unit: Jordanian Dinar)

Original Notes : 1) The actual cost will be calculated and charged for oil recovery.

2) The figures for the heaviest oil will be used in the case of oil pollution involving different types of oil.

3) The compensation figures in the table do not include compensation claims for damage to industrial and tourism facilities.

Source

: Attached Table A, Instruction for Assessment of Pollution Damage Caused by Ships (1988)

A move to revise the penalty and compensation levels is currently underway on the grounds that the present levels are ridiculously low in view of the need to prevent oil pollution and the severe implications of an oil spill vis-a-vis the environment and tourism in the area. According to the draft revision prepared by the PC and submitted to the Department of Transport for review, the penalty and compensation levels are almost quadrupled.

In Jordan, the responsibility for recovering spilled oil falls on the party responsible for the oil spillage. As such a party usually lacks the ability to recover the oil, the Instruction states that the PC shall conduct the work on behalf of the responsible party and shall charge the responsible party the actual recovery cost in addition to the compensation. In the case of recent oil spillage incidents at Aqaba Port, the penalty and compensation were calculated based on the estimated oil spillage area by the Marine Inspection Section and then charged to the party responsible for the oil spillage through litigation in ordinary court filed by the Legal Division of the PC. In contrast, the recovery cost was not charged simply because the PC cannot conduct proper recovery due to the lack of the necessary equipment.

With regard to oil terminal and similar facilities, while there is no legal obligation to install oil spillage prevention equipment, the PC is said to include conditions regarding the compulsory installation of an oil spillage prevention system and equipment in its agreements concerning the construction of facilities from which oil spillage at the Aqaba Port may occur.

There are international conventions regarding the prevention and notification of and measures to combat maritime pollution, including oil spillages, due to its international implications. The most important international convention is the Protocol of 1978 relating to the Convention for the Preservation of Pollution from Ships, 1973 (MAPOL 73/78). Following ratification by the neighbouring countries (Israel on August 31st, 1983 and Egypt on August 7th, 1986), Jordan signed the Protocol for ratification on December 31st, 1994. The structure of the MAPOL 73/78 is as follows.

- Main Text : General provisions on obligations, scope of application and violations, etc.
  - Protocol I : Rules on the Notification of Accidents Involving Harmful Substances

Protocol II : Rules on Arbitration to Solve Disputes

② Annex I : Rules on Oil

③ Annex II : Rules on Harmful Bulk Liquids

- Annex III : Rules on Harmful Liquids Stored and Transported in Containers, etc. (enforced on July 1st, 1992)
- (5) Annex IV : Rules on Waste Water (not yet affective)
- 6 Annex V : Rules on Solid Waste (enforced on December 31st, 1988)

The Government of Jordan signed the Main Text, Annex I and Annex II in December, 1994 with a view to their ratification. As the Protocols come into force three months after the deposit of the ratification, Jordan is now preparing to enforce the ratified parts of the Protocol.

The above review of the domestic and international legal provisions indicates that Jordan has the basic legal framework to prevent as well as combat oil spillages. These legal provisions, however, are not accompanied by concrete activities due to the lack of the necessary equipment, etc. to enforce them.

### (6) Scope and Level of Facilities and Equipment

There is no universal equipment capable of preventing or combating oil spillages which can occur under vastly different circumstances. The equipment specifications substantially vary, depending on the priority. In the case of a skimmer for example, the specifications are dominated by emphasis on its ability to either deal with high viscosity oil or to resist high waves. The specifications for a deflecting boom are similarly determined by emphasis on either reliability, i.e. strength, or operability, i.e. light-weight and speedy expansion, or emphasis on either coastline protection or the recovery of spilled oil. The sea and land weather conditions at the location of use also affect the desirable specifications.

All of these considerations illustrate the importance of taking Jordan's natural conditions and technical level into consideration in the selection of equipment for the Project. In addition, the framework referred to in the EU Project, for which agreement has been reached by the three countries concerned, should also be taken into consideration. The items relating to the scope and level of the facilities and equipment planned under the Project are explained below.

1) Assumed Volume of Oil Spillage into Gulf of Aqaba

The maximum volume is assumed to be  $200 \text{ m}^3$  (medium-scale spillage) of oil which will be spilled in case fuel bunkering or crude offloading. In addition, the navigating vessels accident also be taken into consideration when selection of oil combat materials and equipment.

### 2) Location of Oil Spillage

The original oil spillage location is assumed to be near the crude oil jetty at Eilat Port in Israel or Aqaba Port in Jordan in the Northern Gulf of Aqaba.

# 3) Damaged Sea Area and Damaged Sites

The prevailing winds in the subject sea area are northerly, northwesterly and northeasterly winds. If an oil spillage incident occurs in the Northern Gulf of Aqaba, the spilled oil is likely to drift towards Jordan, causing extensive

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damage to Jordan's long coastline. This likelihood must be taken into consideration when deciding the specifications and quantities of the equipment to be provided.

4) Relationship with Equipment Deployed in Israel and Egypt

The EU Project report envisages the functional divisions and quantities of equipment to be deployed in Jordan, Israel and Egypt based on the assumptions made in 1) through 3) above. The present Project should respect the master plan and equipment should be selected which allows Jordan to engage in joint operations with Israel and Egypt.

- Jordan (Aqaba) : Medium-scale oil spillage recovery function and long coastline protection function
- Israel (Eilat) : Medium-scale oil spillage recovery function through reinforcement of existing equipment

• Egypt (Nuweiba) : Small-scale oil spillage recovery function and supporting function for Jordanian and/or Israeli operations

5) Unification of Equipment Specifications

A large-scale oil spillage incident will necessitate joint oil recovery by the three countries. The unification of the equipment specifications as much as possible is, therefore, necessary to improve the workability, maneuverability, interchangeability and maintainability of the equipment. The basic equipment specifications will be those confirmed by the Study Team through consultations with the consultants of EU Project.

- Workability : Common specifications for the major connecting parts of the equipment will make joint operations easier to launch

- Maneuverability : Common specifications to allow storage of the equipment in standard containers to facilitate transportation of the equipment by land, air or sea

- Interchangeability : A high level of interchangeability of the equipment specifications will facilitate mutual support at the time of an emergency

A high level of interchangeability is also desirable for the spare parts held by each country to facilitate mutual support. 6) Protection of Tourism Resources and Marine Life

A mechanical oil recovery method will be used instead of a chemical method. Maximum care should be paid to the recovery of oil from the coastline.

7) Treatment of Recovered Oil

The PC plans to treat the oil recovered from an oil spillage incident by transferring it to calling vessels equipped with a waste oil tank as is currently the case or by mixing it with tar for road paving in the spillage quantity is small. In the case of a large spillage, the Jordan Petroleum Refinery Co., Ltd., the only oil refining company in Jordan, will be required to separate the oil from water. The same principles will apply for recovered oil after the commencement of operation involving equipment procured under the Project.

(7) Project Period

In principle, the Project (from initial contract to delivery of equipment) will be completed within a single fiscal year in accordance with Japan's grant aid system.

Given the close relationship between the Project and the EU Project, the effects of the Project will be maximised by arranging the project implementation schedule as closely as possible to the equipment procurement schedule for the EU Project.

### 2-3-2 Basic Design

(1) Outline of Equipment to be Provided

The equipment to be provided under the Project is classified below based on the respective purposes of use. Table 2-3-7 summarises the specifications for the equipment.

1) Equipment for Reduction of Spreading of Spilled Oil

This equipment will be used to reduce of spreading or gathering of drifting spilled oil on the sea surface following an oil spillage incident. In general, the equipment is called a deflecting boom and the selection of deflecting booms in the basic design took their wave resistance, workability, operability and maneuverability into consideration to suit the natural conditions in the Northern Gulf of Aqaba. The length and quantity of the equipment have been carefully examined in view of responding to oil spillages of various scales upto  $200 \text{ m}^3$ .

- 2) Equipment for Recovery and Containment of Spilled Oil
  - Oil Recovery System

A mobile oil recovery system (skimmer equipment) instead of a special oil recovery self-propeller vessel is planned as this can be very flexibly used on a jetty or a vessel. Three types of oil mechanism are planned to deal with different viscosities of spilled oil and to provide different recovery capacities.

- Small Skimmer (low to medium viscosity oil)
- Medium Skimmer (low to medium viscosity oil)
- Medium Skimmer (high viscosity oil)

In addition, an emergency off-loading system is planned to recover the fuel remaining in the fuel tank at the time of an oil spillage incident involving a vessel at sea. A vacuum truck will also be provided to recover spilled oil from the contaminated coastline.

### ② Demulsifying Unit

When spilled oil drifts at sea for a long time, it changes to emulsion oil. Even if it is recovered by a skimmer for high viscosity oil, transportation to a waste oil disposal site poses a difficult problem due to the fact that high viscosity emulsion oil cannot be handle with by the existing tank lorries or commonly used centrifugal pumps.

According to the PC's Director General, although the PC lacks waste oil disposal facilities, PC agrees that such facilities should be installed in the future. However, Jordan Petroleum Refinery Co., Ltd. has a 30 m<sup>3</sup> waste oil tank (slop oil tank) and an oily waste water treatment unit (API separator:  $50 \text{ m}^3/\text{hr}$ ) at its Aqaba oil storage tank farm to deal with waste oil and slop tank cleaning water. It plans to establish a new fuel tank farm by the end of 1996 at the Industrial Port which will be equipped with a 100 m<sup>3</sup> slop tank and two oily waste water treatment units ( $50 \text{ m}^3/\text{hr} \times 2$ ). Through the combined use of these facilities and the demulsifying unit to be provided under the Project, the rough separation of spilled emulsion oil can be conducted. Therefore, until PC's own facility installed, it is planned to transport the recovered oil and waste oil from these waste oil tanks by lorry to a refinery located at Zarga, a city located to the north of Amman, for

final treatment. Jordan Petroleum Refinery Co., Ltd. is ready to accept this arrangement. Considering the above situations, it will be necessary to provide a demulsifying unit to be provided under the Project on land or at sea near Aqaba. The planned mechanism of the demulsifying unit is to inject an emulsion breaker to separate water from the emulsion oil.

### ③ Recovered Oil Storage System

The recovered oil storage capacity is planned to deal with wide-ranging oil spillage incidents, from small spillages to spillages of upto 200 m<sup>3</sup>. The following types of tanks of varying storage capacities are planned to achieve a high degree of workability.

| Name                               | Capacity                   | Location<br>of Use |
|------------------------------------|----------------------------|--------------------|
| - Rebuilding of Existing Barges    | $50 \text{ m}^3 \times 4$  | sea                |
| (equipped with new tanks)          |                            |                    |
| - Small Collapsible Floating Tank  | $10 \text{ m}^3 \times 1$  | land/sea           |
| - Medium Collapsible Floating Tank | $25 \text{ m}^3 \times 2$  | sea                |
| - Large Collapsible Floating Tank  | $100 \text{ m}^3 \times 4$ | sea                |
| - Small Flexible Tank              | $10 \text{ m}^3 \times 5$  | land/sea           |

The remodelled tanks of the existing barges will mainly be used to store oil recovered at sea and collapsible floating tanks of different sizes (small to medium) will also be deployed to tackle scattered oil spillages. On land, flexible tanks will mainly be used.

# 3) Transportation Equipment for Oil Spillage Combat Equipment

In order to minimise the damage caused by an oil spillage, efficient recovery is required, including the swift transportation of booms and skimmers to the spillage site. As the existing vessels of the PC cannot guarantee such efficient recovery, the provision of two self-propelling oil combat vessels is planned. The propulsion system of these vessels will be the water jet propulsion system to avoid agitation of the drifting spilled oil.

### 4) Miscellaneous Equipment

In addition to the equipment referred to in 1), 2) and 3) above, the following equipment is required.

- VHF portable communication : for the issue and relay of instructions, units etc. at the time of an oil spillage incident
- Lighting equipment

- Steam cleaner

- for night work :
- Beach cleaning tools
- protective clothing
- for the removal of oil from equipment :
- for the cleaning of beaches, etc. 1
- Personal safety equipment and : for the protection of those people engaged in oil collection and cleaning work

The actual oil recovery/removal work will be conducted with an efficient combination and operation of the equipment mentioned in 1), 2), 3) and 4) above. Table 2-3-8 shows the planned operation of the supplied equipment for oil spillages of different scales.

5) Spare Parts

> As the planned equipment is for emergency use, its usage will differ from that which is used daily. The quantity of spare parts must be decided in view of the estimated frequency of use and degree of importance of each type of equipment. The provision of two years' supply of spare parts is planned for the driving unit (engine and hydraulic mechanism, etc.) to extend the booms and the driving unit (pump, hydraulic mechanism and engine, etc.) of the skimmers and cleaner, etc. Similarly, two years' supply of spare parts will be provided for the oil combat vessels and VHF equipment, both of which are expected to be in constant use, to ensure the efficient operation of the oil spillage combat system at Agaba Port.

Main spare parts to be provided are as follows:

- Handling Equipment for Deflecting Boom: Piston Ring, Gasket, Mechanical Seal for Lubrication Oil, Bolts and Nuts, Filter for Oil Pressure Mechanism, etc.
- Skimmers and Boom Cleaning Units: Piston Ring, Gasket, Mechanical Seal for Pump, Bolts and Nuts, Filter for Oil Pressure Mechanism, etc.
- Oil Combat Vessels: Piston Ring, Gasket, Mechanical Seal for Pump, Bolts and Nuts, Filter for Oil Pressure Mechanism, Fuse, Lamp, etc.
- VHF Communication Unit: Fuse, Lamp, etc.

|             |                                    |  |   |               | (1/2)    |
|-------------|------------------------------------|--|---|---------------|----------|
|             | Item                               | Spe  | ecifications  | Unit          | Quantity |
| <u>1. R</u> | eduction of Spreading              |  |   |               |          |
| 1.1         |                                    | Wave resistance                              | : upto 1.0 m  | 200 m         | 4        |
|             |                                    | Floating method                              | : air inflated  |               |          |
|             |                                    | Measurements                                 | : freeboard: 300-400 mm                                       |               |          |
|             |                                    |  | draft: 400-600 mm   |               |          |
|             |                                    | Unit connection                              | : ASTM D962-86  |               |          |
| 1.2         |                                    | Wave resistance                              | : upto 1.5 m  | 200 m         | 2        |
|             |                                    | Floating method                              | : air inflated  |               |          |
|             |                                    | Measurements                                 | : freeboard: 400 - 600 mm                                     |               |          |
|             |                                    |  | draft: 500 - 750 mm   |               |          |
| 1.3         | Oil Trawl                          | Unit connection                              | : ASTM D962-86  |               |          |
|             |                                    | Measurements                                 | : freeboard: 500 - 750 mm<br>draft: 750 mm (min.)             | set           | 1        |
|             |                                    | Trawling width                               | : 24 - 28 m   |               |          |
|             |                                    | Connection                                   | : ASTM D962-86 to be  |               |          |
|             |                                    |  | connected to deflecting booms                                 |               |          |
| 1.4         | Boom Cleaning Unit                 | Subject booms                                | : those in 1.1 and 1.2 above                                  | pc            | 1        |
|             | -                                  | Cleaning capacity                            | : 60 m in length per hour                                     |               |          |
|             |                                    | Power source                                 | : hydraulic unit to drive the                                 |               |          |
| Į           |                                    |  | winding drum for booms or                                     |               |          |
|             |                                    |  | hydraulic unit of a skimmer                                   | 1 000         |          |
| 1.5         | Shore Protection Boom              | Measurements                                 | : freeboard: 300 mm (min.)                                    | 1,000 m       | 3        |
| 1           |                                    |  | draft: 300 mm (min.)  |               |          |
|             |                                    | Connection                                   | : ASTM D962-86 at 500 m                                       | }             |          |
|             |                                    |  | intervals   | 000           | 10       |
| 1.6         | Shore Protection Carpet            | Measurements                                 | : 4 - 5 m (W), 10 - 20 m (L)                                  | 200 m         | 12       |
| 1           |                                    | Material                                     | : bio-degradable treated natural                              |               |          |
|             |                                    |  | fibre   | 500 m         | 4        |
| 1.7         | Sorbent Boom/Sorbents              | Minimum absorption car                       | acity (gas oil)   | 200 10        | 1        |
|             |                                    |  | : 0.75 l of oil per litre                                     |               |          |
|             | Recovery and Containment           |  |   |               | 1        |
| 2.1         | Skimmer, Medium                    | Recovery mechanism                           | : adhesion (MOP) type   | set           | 1        |
|             | Viscous Oil, Small                 | Recovery rate                                | : 8 - 12 m <sup>3</sup> /hr                                   |               |          |
| 1           | (10 m <sup>3</sup> /hr class)      |  |   |               |          |
| 2.2         | Skimmer, Medium                    | Recovery mechanism                           | : disc type   | set           |          |
| 1           | Viscous Oil, Medium                | Recovery rate                                | : 50 - 60 m <sup>3</sup> /hr                                  |               |          |
|             | (50 m <sup>3</sup> /hr class)      |  | · · · · ·   |               | 2        |
| 2.3         | Skimmer, High Viscous              | Recovery mechanism                           | : weir-type and screw pump                                    | set           | 4        |
|             | Oil (60 m <sup>3</sup> /hr class)  | Recovery rate                                | $: 60 - 100 \text{ m}^3/\text{hr}$                            | aat           | 1        |
| 2.4         | Emergency Off-Loading              | Pumping capacity                             | : $350 \text{ m}^3/\text{hr} \times 6 \text{ kg/cm}^2$        | set           |          |
|             | System                             | Pump type                                    | : centrifugal, submerged<br>: approximately 13 m <sup>3</sup> | <b>D</b> (1)  | 1        |
| 2.5         | Vacuum Truck                       | Mounted tank capacity                        |   | pc            | L        |
|             |                                    | Suction rate                                 | : 1,500 m <sup>3</sup> /hr<br>: approx. 50 m <sup>3</sup> /hr | nc            | 1        |
|             | Oil/Water Separator                | Separation rate<br>Emulsion oil treatment of |   | pc<br>pc      | 1        |
|             | Demulsifying Unit                  |  | $: 10-15 \text{ m}^3$   | pc<br>pc      | 2        |
| 2.8         | Collapsible Floating Tank,         | On storage capacity                          | , 10-13 m   | <sup>PC</sup> | "        |
|             | Small<br>Gallandible Electing Tonk | Oil storage capacity                         | : 25-30 m <sup>3</sup>  | рс            | 2        |
| 2.9         | Collapsible Floating Tank,         | On storage capacity                          | . 20-00 III   |               | 2        |
|             | Medium                             | Oil storage capacity                         | : 100 m <sup>3</sup>  | pc            | 4        |
| 2.1         | 0 Collapsible Floating Tank,       | On storage capacity                          | , 100 m   |               | · · ·    |
| 1.          | Large                              | Oil storage capacity                         | : 10 - 15 m <sup>3</sup>                                      | pc            | 5        |
| 2.1         | 1 Flexible Tank                    | 1 On storage capacity                        |   | <u> </u>      | <u>~</u> |

# Table 2-3-7 Outline of Equipment to be Provided

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| Item  | S                       | pecifications   | Unit                                      | Quantity |
|---|-------------------------|---|---|----------|
| 3. Transportation   |                         |   |   |          |
| <ul><li>3.1 Oil Combat Vessel, Small (10 m class)</li></ul> | Main particulars        | : overall length : approx. 10m<br>moulded width: approx. 4m<br>moulded depth: approx. 0.9m  | рс  | 1        |
|   | Maximum speed           | : 25 knots or more  |   |          |
|   | Crane capacity          | : rated lifting capacity: 0.6 tons  |   |          |
|   | Deck workspace          | : approx. 30 m <sup>2</sup>   |   |          |
| <ul><li>3.2 Oil Combat Vessel, Large (20 m class)</li></ul> | Main particulars        | : overall length: approx. 21m<br>moulded width: approx. 7 m<br>moulded depth: approx. 1.6 m | рс  | 1        |
|   | Maximum speed           | : 20 knots or more  |   |          |
|   | Oil tank capacity       | : approx. 45 m <sup>3</sup> with heater   |   |          |
|   | Crane capacity          | : rated lifting capacity: 1.5 tons  |   |          |
|   | Deck workspace          | : approx. 55 $m^2$  |   |          |
|   | Fire-fighting capacity  | : 4,000 ℓ /min  |   |          |
| 4. Miscellaneous  |                         |   |   |          |
| 4.1 VHF Portable  |                         | mission of instructions, information  | pc  | 6        |
| Communication Unit  | combat teams and betwe  | on purposes between the Centre and<br>een different Centres                                 |   |          |
| 4.2 VHF Stationary  | As above                |   | рс  | 1        |
| Communication Unit  | As above                |   | pc  | 1        |
| 4.3 VHF Repeater Station                                    | As above                |   | pc  | 1        |
| 4.4 VHF Warning System                                      |                         |   |   |          |
| 4.5 Radio Equipment System<br>Test                          | As above                |   | set                                       | 1        |
| 4.6 Lighting Equipment                                      | Source                  | : sodium lamp (1.2 kW)  | set                                       | 1        |
| 4.7 Steam Cleaner   | Hot water pressure      | $: 120 \text{ kg/cm}^2$   | pc  | 1        |
|   | Water flow rate         | : 100 litres/min or more  |   |          |
| 4.8 Crane for Harbour Tugs                                  | Crane capacity          | : rated lifting capacity: 2 tons<br>working radius: 6.5 m                                   | pc  | 2        |
| 4.9 Equipment and Materials                                 | [Recovered Oil Tank Sp  |   | set                                       | 2        |
| for Rebuilding of Barges                                    | Capacity                | $: 50 \text{ m}^3 (\times 4 \text{ tanks})$   |   |          |
|   | Accessories             | : electric heater (20 kW × 2)<br>insulation material<br>hoses and cables                    | ·   |          |
|   | [Pump Unit]             |   |   |          |
|   | Capacity                | : approx. 10 m <sup>3</sup> /hr   | •   |          |
|   | Pressure                | : approx. 5 kg/cm <sup>2</sup>  | 1. A. |          |
|   | Power                   | : electricity   | · .                                       |          |
| 4.10 Beach Cleaning Tools                                   | Cleaning tools for beac |   | set                                       | 1        |
| 4.11 Personal Safety  |                         | bil-resistant working clothes, gloves,  | set                                       | 1        |
| Equipment and Protective<br>Clothing                        | etc.                    |   |   |          |

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|     | Coolo of Oil   |  |   | Equipment Category   |  |   | Oil Treatment Method   |
|-----|--|--|---|--|--|---|--|
|     |  | 1 Reduction of   | 2. Recovery and   | 3. Transportation  | 4. Miscellaneous   | llaneous  |  |
|     | oputage  | Spreading  | Containment   |  | Communication, etc.  | Cleaning, etc.  |  |
| 1   | 1. Ground<br>Spiilage-Tank<br>Rupture  | <ul> <li>Protection by existing dike for<br/>oil tanks</li> </ul>  | . Recovery by vacuum trucks<br>(2.5)  | <ul> <li>Transportation by existing<br/>lorries or transfer to existing<br/>tanks</li> </ul>   |  |   | <ul> <li>Same as the present<br/>methods: either<br/>entrusting to calling<br/>vessels equipped with a<br/>waste oil tank or mixing<br/>with tar for road paving.</li> </ul>     |
| N 0 | <ol> <li>Sea Spillage</li> <li>Small Spillage</li> <li>at Jetty (Jess<br/>than 2 m<sup>3</sup>)</li> </ol>                                       | <ul> <li>Contained by deflecting</li> <li>booms (1.1)</li> </ul>   | <ul> <li>Recovery by small skimmer</li> <li>(2.1) and/or sorbent<br/>boom/sorbents (1.7) from<br/>jetty or combat vessel</li> </ul>   | • Land transportation by<br>existing lorries; at sea, first<br>transported by large vessel<br>(3.2) and then by lorries  | <ul> <li>Dispatch of equipment to<br/>the site instructed on<br/>receipt of an accident<br/>report through the VHF<br/>unit (4.1)</li> </ul> | <ul> <li>The following cleaning<br/>equipment and tools are<br/>used as part of the oil<br/>combat operation</li> <li>Boom cleaning unit<br/>(1.4)</li> </ul>                               | As above   |
|     | © Small Spillage at<br>Sea<br>(2 - 10 m <sup>3</sup> )   | <ul> <li>Contained by deflecting<br/>booms (1.1); larger booms<br/>(1.2) are used when the<br/>weather conditions at sea are<br/>severe</li> </ul>   | • Use of suitable skimmer (2.1,<br>2.2 or 2.3) and sorbent<br>boom/sorbents (1.7)<br>depending on the spillage<br>size and weather conditions,<br>etc.  | <ul> <li>Use of suitable combat vessel</li> <li>(3.1 and 3.2) and existing<br/>support boats (4.8, 4.9) to<br/>conduct the following work</li> <li>Transportation of boom<br/>container</li> </ul> | • Use of VHF mits (4.2) for communication between the Centre and the operation site  | <ul> <li>Vacuum truck for<br/>coastal cleaning (2.5)</li> <li>Steam cleaner (4.7)</li> <li>Beach cleaning tools<br/>(4.10)</li> <li>Safety equipment and<br/>protective clothing</li> </ul> | As above   |
|     | Medium<br>Spillage at Sea<br>(10 - 30 m <sup>3</sup> )   | <ul> <li>Same operation details as above except the use of the oil rawl (1.3) if applicable</li> </ul>   | <ul> <li>Use of emergency off-<br/>loading system (2.4) to<br/>extract remaining fuel oil<br/>from the fuel tank in the case<br/>of a ship accident</li> </ul>  | <ul> <li>Townson of booms</li> <li>Transportation and<br/>installation of skimmer</li> <li>Transportation of other<br/>equipment</li> <li>Oil recovery work</li> </ul>                             | • Use of VHF units when<br>communication and<br>request for assistance of<br>other countries are<br>required                                 | (4.11)  | <ul> <li>Reclaimed at the<br/>refinery or burnt; in the<br/>case of high viscosity oil,<br/>the following facilities<br/>are used due to the<br/>impossibility of its</li> </ul> |
|     | <ul> <li>Large Spiillage<br/>at Sea<br/>(30 - 200 m<sup>3</sup>)<br/>(spilled oil is<br/>likely to become<br/>high viscosity<br/>oil)</li> </ul> | <ul> <li>Use of the following equipment if there is a high risk of the coastline (beaches) being contaminated</li> <li>Shore protection boom (1.5)</li> <li>Shore protection carpet (1.6)</li> </ul> | <ul> <li>Use of the following storage facilities depending on the quality of the oil to be recovered and the site conditions</li> <li>Floating tanks (2.8, 2.9 and 2.10)</li> <li>Flexible tank (2.11)</li> <li>Innorval tanks on existing</li> </ul> | - Transfer and transportation<br>of recovered oil to the port  | <ul> <li>Use of lighting<br/>equipment (4.6) for the<br/>night work</li> </ul>   |   | transportation to the<br>refinery by lorry<br>- Oil/water separator<br>(2.6)<br>- Demulsifying unit (2.7)<br>- Existing API separator<br>and slop tank                           |

Table 2-3-8 Outline of Oil Combat Equipment Operation Plan

Note: The figures in brackets denote the equipment code in Table 2-3-7.

(2) Outline of Equipment Specifications

The equipment specifications are given in Tables 2-3-9/12 for the different equipment categories.

 Table 2-3-9
 Equipment for Reduction of Spreading

Table 2-3-10 Equipment for Recover and Containment

Table 2-3-11 Equipment for Transporation

Table 2-3-12 Miscellaneous Equipment

| Equipment                             | Ouantity                 | Spe                | Specifications                      | Reasons for Selection  |
|---------------------------------------|--------------------------|--------------------|-------------------------------------|--|
| 1 1 Deflecting Boom, Small            | 200 m × 4                | 1. Wave Height     | : upto 1.0 m                        | • The inflatable boom can be stored in a relatively small  |
|                                       |                          | 2. Buoyancy        | : air inflated                      | container, allowing great flexibility for land and sea   |
| ······                                |                          | 3. Measurements    | : freeboard: 300 - 400 mm           | transportation.  |
| · · · · · · · · · · · · · · · · · · · |                          |                    | draft : 400 - 600 mm                | • The unit length of 200 m allows flexible selection of the                                      |
|                                       |                          | 4. Connection      | : ASTM D962-86                      | total length and the system is capable of combating a  |
|                                       |                          | 5. Materials       | : neoprene or similar               | wide range of oil spillage incidents.  |
| · · · · · · · · · · · · · · · · · · · |                          | • •                | : min. 16:1                         | • As the prevailing wave height in the Gult of Aqaba is 1 m                                      |
|                                       |                          | 7. Deployment Time | : less than 10 minutes per 200 m in | or less, a boom capable of operating under a wave neight   |
|                                       |                          |                    | length                              | of upto 1.0 m is selected. Standard specifications for the                                       |
|                                       |                          | 8. Storage         | : each unit to be stored with the   | connecting parts are adopted for all three countries.  |
|                                       |                          |                    | winding drum of the container       |  |
| .2 Deflecting Boom, Medium            | $200 \text{ m} \times 2$ | 1. Wave Height     | : upto 1.5 m                        | • The boom characteristics are the same as those in 1.1.   |
| )                                     | -                        | 2. Buoyancy        | : air inflated                      | • The provision of booms capable of containing spined on   |
|                                       |                          | 3. Measurements    | ard:                                | urder a wave height of upto 1.5 m is believed necessary as                                       |
|                                       |                          |                    | draft : 500 - 750 mm                | such a wave height has been recorded in the past.  |
|                                       |                          | 4. Connection      | : ASTM D962-86                      |  |
|                                       |                          | • •                | : neoprene or similar               |  |
|                                       |                          |                    | : min. 15:1                         |  |
|                                       |                          | 7. Deployment Time | : less than 10 minutes per 200 m in |  |
|                                       |                          |                    | length                              |  |
|                                       |                          | 8. Storage         | each unit to be stored with the     |  |
|                                       |                          | 1 Macamante        | · freeboard · 500 - 750 m           | The most common method of recovering a large amount of   |
| INBIT ITO C.I                         | -                        |                    |                                     | spilled oil at sea is to connect deflecting oil booms to a                                       |
|                                       |                          | 2. Opening         | : 24 - 28 m                         | length of 200 m or 400 m to be towed by two vessels.   |
|                                       |                          |                    | : ASTM D962-86                      | • The efficient recovery of the gathered oil by a skimmer  |
|                                       |                          | _                  | : less than 20 minutes              | requires an increased thickness of oil inside the boom(s).                                       |
|                                       |                          | 5. Storage         | : to be stored in a container of    | • The oil trawl operates in a V shape once deployed with a                                       |
|                                       |                          | )                  | specified measurements              | wide opening and narrow bottom to increase the oil   |
|                                       |                          |                    |                                     | thickness for efficient skimming.  |
|                                       |                          |                    |                                     | Deployment along a single combat vessel to collect a     amon anomier of emiliad oil is moscible |

| 1.4 Boom Cleaning Unit<br>1.5 Shore Protection Boom 1,000 | Cuantury                     | ori                              | Creations                               | Reasons for Selection   |
|---|------------------------------|----------------------------------|---|---|
| Boom Cleaning Unit<br>Shore Protection Boom               |                              | Developer Doome                  | 1 1 and 1 2 above                       | • It is necessary the clean the booms using the specially                     |
| Shore Protection Boom                                     |                              | 1. Suujedi Duomis<br>2. Canacity |   | designed cleaning unit after recovery operation to ensure                     |
| Shore Protection Boom                                     |                              |                                  | : hydraulic unit to drive the winding   | efficient operation in the future, to prevent secondary                       |
| Shore Protection Boom                                     |                              |                                  | drum for the booms or hydraulic         | pollution of the sea and to ensure the long working life of                   |
| Shore Protection Boom                                     |                              |                                  | unit of the skimmer                     | the booms.  |
| Shore Protection Boom                                     | 4                            | 4. Storage                       | : to be stored in the container         |   |
|   | $1,000 \text{ m} \times 3$ 1 | I. Measurements                  | : freeboard: 300 mm (min.)              | · The equipment is capable of providing the urgent protection                 |
|   |                              |                                  | draft : 300 mm (min.)                   | of tourist beaches and coral reefs along the coast of the                     |
| -   | 5                            | 2. Buoyancy-Weight Ratio         | : min. 20:1                             | Gulf of Aqaba as it is located at a distance of some 10 - 15                  |
|   |                              | 3. Connection                    | : ASTM D962-86 at 500 m                 | km from the Main Port.  |
|   |                              |                                  | intervals                               | <ul> <li>Containers storing a single unit each are deployed at the</li> </ul> |
|   | 4                            | 4. Deployment Time               | : maximum 2 hours per 1,000m in         | subject sites for a quick response.   |
|   |                              |                                  | length                                  |   |
|   | 5                            | 5. Accessories                   | : - rubber boat with outboard engine    |   |
|   |                              |                                  | for boom deployment                     |   |
|   |                              |                                  | - tools and rope, etc. for boom         |   |
|   |                              |                                  | deployment                              |   |
|   | 9                            | 6. Storage                       | : to be stored in the special container |   |
| -   |                              |                                  | together with all accessories           |   |
| 1.6 Shore Protection Carpet 200 r                         | $200 \text{ m} \times 12$ 1  | 1. Measurements                  | : width: 4 - 5 m                        | • The oil spillage incident in the Gulf of Alaska in 1990 made                |
| · · ·   |                              |                                  | length: 10 - 20 m                       | all countries aware of the need for coastline protection,                     |
| · .   | 67                           | 2. Deployment Time               | : less than 15 minutes per 200 m in     | leading to the development of this type of carpet. This will                  |
|   |                              |                                  | length                                  | be essential in the battle to protect beaches from spilled                    |
|   | 3.                           | ). Storage                       | : to be stored in the drum              | oil.  |
| 1.7 Sorbent Boom/Sorbents 1. Bo                           | 1. Boom: 500 1               | . Materials                      | : bio-degradable treated natural fibre  | • When the chemical method is not used, the skimmer finds                     |
| m X 4   |                              |                                  | (cellular)                              | it difficult to conduct efficient oil recovery to deal with a                 |
| G   | ~~~~                         | 2. Efficiency (gas oil)          | : larger than 0.75 litres of oil per    | thin oil layer or a small quantity of spilled oil. These                      |
| 2. Soi  | 2. Sorbents: 1               |                                  | litre                                   | sorbent booms and sorbents are easy to use for this                           |
| m <sup>2</sup> ×  | $m^2 \times 2,000$ 3         | 3. Floatability                  | : 98% or more for at least 10 days      | purpose.  |
| · · · · · · · · · · · · · · · · · · ·                     | 4                            | 4. Measurements                  | : freeboard: approx. 20 cm              | • Treated natural fibre products are selected due to the lower                |
| · · ·   |                              |                                  | draft : no specific requirement         | likelihood of their causing secondary contamination after                     |
|   | ŝ                            | 5. Deployment Time               | : upto 300 m per hour                   | being sunk in the seabed. High floatability is also                           |
|   |                              | (pood)                           |   | emphasised in the selection process.  |

| t for Recover and Containment |
|-------------------------------|
| e 2-3-10 Equipme              |
| Tabl                          |

(1/3)

|  | (        | C.ro  | Cracifications   | Reasons for Selection  |
|--|----------|---|--|--|
| Equipment                                  | Quantity |   | STINTENTIN   | for the state of t |
| 2.1 Skimmer, Medium Viscous<br>Oil, Small  | <b>1</b> | <ol> <li>Principle</li> <li>Mechanism</li> </ol>                            | <ul> <li>adhesion belt type</li> <li>oil adhering to the belt-shaped band<br/>(oil mop) to be squeezed out</li> <li>8 - 12 m<sup>3</sup>/hr</li> </ul>     | <ul> <li>The small stimmer is required to have a lugit or show on<br/>maneuverability and workability to operate in<br/>complicated topography or limited space.</li> <li>The equipment in question is used worldwide as it meets</li> </ul>   |
|  |          | <ol> <li>Capacity</li> <li>Oil Viscosity</li> <li>Efficiency</li> </ol>     | <ul> <li>1 - 5,000 mPas</li> <li>free water content of upto 10% in the recovered oil</li> <li>hydraulic unit driven by the engine</li> </ul>               | the above requirements.<br>• It is suitable for oil recovery in small confined areas in the Gulf of Aqaba.   |
|  |          | <ol> <li>Power/Power Source</li> <li>Storage</li> </ol>                     | : to be stored in a transportable<br>single unit container   |  |
| 2.2 Skimmer, Medium Viscous<br>Oil, Medium | 1        |   | : adhesion disc type<br>: oil to be skimmed by the rotating<br>metal/plastic adhesion disc for<br>scraping off   | • This equipment with a relatively large capacity is where<br>used to skim medium viscosity oil and is selected for the<br>Project to deal with medium-scale oil spillage incidents<br>in the port area.   |
|  |          | <ol> <li>Capacity</li> <li>Oil Viscosity</li> <li>Efficiency</li> </ol>     | <ul> <li>50 - 60 m<sup>3</sup>/hr</li> <li>1 - 5,000 mPas</li> <li>free water content of upto 10% in the recovered oil</li> </ul>                          |  |
|  |          | <ol> <li>Fower/Power Source</li> <li>Storage</li> </ol>                     | <ul> <li>hydraulic unit driven by the engine</li> <li>to be stored in a transportable</li> <li>single unit container</li> </ul>                            |  |
| 2.3 Skimmer, High Viscosity<br>Oil         | 2        | 1. Principle<br>2. Mechanism  | : weir type<br>: incoming oil over the weir to be<br>transferred by the screw pump   | • This is a recently developed product to combat emulsion<br>oil as oil drifting for a long time takes on a tar-like<br>appearance (called "mousse"), gaining high viscosity.  |
|  |          |   | <ul> <li>with adjustable weir height for<br/>different types of oil</li> <li>60 - 100 m<sup>3</sup>/ht</li> <li>60 - 100 m<sup>3</sup>/ht</li> </ul>       | <ul> <li>It is practically impossible to recover tins on using<br/>conventional skimmers. Making the best use of the<br/>relatively low wave height in the Gulf of Aqaba, a free-<br/>floating skimmerhead equipped with an height-adjustable</li> </ul>   |
|  |          | <ol> <li>Enticiency</li> <li>Power/Power Source</li> <li>Storage</li> </ol> | <ul> <li>the recovered oil</li> <li>hydraulic unit driven by the engine</li> <li>to be stored in a transportable</li> <li>single unit container</li> </ul> |  |

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| Equipment                               | Quantity  | S   | Specifications  | Reasons for Selection  |
|---|-----------|---|---|--|
| 2.4 Emergency Off-Loading<br>System     | -         | <ol> <li>Pumping Capacity</li> <li>Pump Type</li> <li>Power Source</li> <li>Engine Capacity</li> <li>Storage</li> </ol> | <ul> <li>350 m<sup>3</sup>/hr × 6 kg/cm<sup>2</sup></li> <li>centrifugal, submerged pump</li> <li>hydraulic motor driven by the diseel engine</li> <li>120 kW</li> <li>pump and its accessories, etc. to be stored in an aluminium container of the specified size</li> </ul> | <ul> <li>Most ships navigating in the Gulf of Aqaba call at Aqaba<br/>Port and this equipment is essential for oil spillage<br/>incidents involving fuel tank ruptune of large ships.</li> </ul>   |
| 2.5 Vacuum Truck                        | <b></b> 1 | <ol> <li>Tank Capacity</li> <li>Suction Capacity</li> <li>Safety Standards</li> <li>General Design</li> </ol>           | : approx. 13 m <sup>3</sup><br>: 1,500 m <sup>3</sup> /hr<br>: European ADR Regulations<br>: operable on sandy or rocky shores  | <ul> <li>Vacuum trucks have been found to be useful to combat<br/>ground oil spillage incidents and to clean coastal areas.</li> </ul>   |
| 2.6 Oil/Water Separator                 |           | <ol> <li>Capacity</li> <li>Efficiency</li> <li>Separation System</li> <li>Accessories</li> </ol>                        | <ul> <li>approx. 50 m<sup>3</sup>/hr</li> <li>oil content of less than 100 ppm in<br/>the discharged water</li> <li>coalescence type</li> <li>flow meter</li> <li>sampling unit</li> <li>controller and operation panel</li> <li>hoses</li> </ul>                             | <ul> <li>For the recycling of oil from emulsion oil, this unit should<br/>be used to calculate the exact flow in combination with<br/>the demulsifying unit (2.7).</li> </ul>  |
| 2.7 Demulsifying Unit                   | -         | <ol> <li>Capacity</li> <li>Dosage System</li> <li>How Control</li> </ol>  | <ul> <li>80 m<sup>3</sup>/hr (min.)</li> <li>0 - 1,000 ppm of ernulsion<br/>throughout</li> <li>fully automatic system with a<br/>mass-flow meter</li> </ul>  | • This is to be used in combination with the oil/water separator (2.6).  |
| 2.8 Collapsible Floating Tank,<br>Small | 2         | <ol> <li>Storage Capacity</li> <li>Life</li> <li>Buoyancy</li> <li>Strength for Towing</li> </ol>                       | <ul> <li>10 - 15 m<sup>3</sup></li> <li>10 years (min.)</li> <li>floating when empty, without air filling</li> <li>resistant to a towing speed of 5 knots when fully loaded</li> </ul>  | <ul> <li>A number of floating tanks will be required to combat an oil spillage incident at sea.</li> <li>As this light-weight floating tank is collapsible, it does not require a large storage space, meeting all the requirements for this type of floating tank.</li> </ul> |

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| Futioment                                | Ouantity |  | Specifications  | Reasons for Selection   |
|--|----------|--|---|---|
| 2.9 Collapsible Floating Tank,<br>Medium | 2        | <ol> <li>Storage Capacity</li> <li>Life</li> <li>Buoyancy</li> <li>Strength for Towing</li> </ol>                            | <ul> <li>25 -30 m<sup>3</sup></li> <li>10 years (min.)</li> <li>floating when empty, without air filling</li> <li>resistant to a towing speed of 5 knots when fully loaded</li> </ul> | <ul> <li>A number of floating tanks will be required to combat an oil spillage incident at sea.</li> <li>As this light-weight floating tank is collapsible, it does not require a large storage space, meeting all the requirements for this type of floating tank.</li> </ul>                  |
| 2.10 Collapsible Floating Tank,<br>Large | 4        | <ol> <li>Storage Capacity</li> <li>Life</li> <li>Buoyancy</li> <li>Strength for Towing</li> </ol>                            | <ul> <li>100 m<sup>3</sup></li> <li>10 years (min.)</li> <li>floating when empty, without air filling</li> <li>resistant to a towing speed of 5 knots when fully loaded</li> </ul>    | <ul> <li>A number of floating tanks will be required to combat an oil spillage incident at sea.</li> <li>As this light-weight floating tank is collapsible, it does not require a large storage space, meeting all the requirements for this type of floating tank.</li> </ul>                  |
| 2.11 Flexible Tank                       | ν        | <ol> <li>Storage Capacity</li> <li>Full Measurements</li> <li>Measurements for<br/>Storage</li> <li>Assembly Time</li> </ol> | <ul> <li>: 10 - 15 m<sup>3</sup></li> <li>: diameter: 3.0 - 3.6 m<br/>height : 1.5 - 1.7 m</li> <li>: 2.0 × 0.5 × 0.5 m</li> <li>: 15 minutes (min.)</li> </ul>                       | • The flexible tank which can be easily assembled on site is particularly useful when a tank is required to store recovered oil in a small space where an ordinary tank system cannot be used either on land or at sea. Its light weight gives the additional advantage of easy transportation. |
|  |          |  |   |   |
|  |          |  |   |   |
|  |          |  |   |   |

(3/3)

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| Figurent                    | Quantity |                      | Specifications  | Reasons for Selection  |
|-----------------------------|----------|----------------------|---|--|
| 3.1 Small Oil Combat Vessel | 1        | 1. Main Particulars  | : overall length : approx. 10 m<br>monided width: approx. 4 m | <ul> <li>The rear deck space of the vessels owned by the Marine<br/>Department of the PC is rather small as these vessels are</li> </ul> |
|                             |          |                      | moulded depth: approx. 0.9 m                                  | generally used for loading and unloading at the port. An   |
|                             |          | 2. Maximum Speed     | : 25 knots or more (with normal sea and Beaufort              | oil combat vessel operating at sea is required to have the   |
|                             |          | 3 Promilsion         | with scale of $\angle$ of less)                               | ionowing icanics.<br>① larger workspace  |
|                             |          |                      | : aluminium, reinforced fibre plastic, or steel               | (2) self-propelling, high speed operation  |
|                             |          | 5. Crane Capacity    | : rated lifting capacity: 1.5 tons                            | 3) crane-mounted   |
|                             |          |                      | working radius: $360^{\circ} \times 3.5$ m                    | <ul> <li>towing canacity</li> </ul>  |
|                             |          |                      | power source: hydraulic                                       | • In view of the above requirements a new combat vessel is   |
|                             |          | 6. Deck Workspace    | : approx. 30 m <sup>2</sup><br>· min 15 KN                    | provided and the existing vessels used for supporting  |
|                             |          |                      | : safety regulations of the DNV for a ship of upto            | work.  |
|                             |          |                      | 15 m in overall length or equivalent standards                |  |
| 3.2 Large Oil Combat Vessel | 1        | 1. Main Particulars  | : overall length : approx. 21 m                               | · An additional oil combat vessel which is similar to that of  |
| ,                           |          |                      | moulded width: approx. 7 m                                    | 3.1 in terms of specifications but which has a much  |
|                             |          |                      | moulded depth: approx. 1.6 m                                  | larger size is required to combat a large oil spillage   |
|                             |          | 2. Maximum Speed     | : 20 knots or more (with normal sea and Beaufort              | incident of upto 200 m <sup>3</sup> . It should be equipped with a   |
|                             |          |                      | wind scale of 2 or less)                                      | recovered oil storage tank of at least some 50 m <sup>3</sup> .  |
| •                           |          | 3. Propulsion        | : jet stream  | · A fire-fighting function is added to make the vessel a   |
|                             |          |                      | : aluminium, reinforced fibre plastic, or steel               | multi-purpose vessel capable of fighting the fires of  |
|                             |          | 5. Recovered Oil     | : approx. 45 m <sup>3</sup> with heater                       | small vessels or berths.   |
|                             |          | Tank Capacity        |   |  |
|                             |          | 6. Crane Capacity    | acity:  |  |
|                             |          |                      | working radius : 9.5 m  |  |
| · · · · · ·                 |          |                      | power source: hydraulic                                       |  |
|                             |          | 7. Deck Workspace    | : approx. 55 m <sup>2</sup>                                   |  |
|                             |          | 8. Fire-Fighting     | : 4,000 litres/min  |  |
|                             |          | Capacity             |   |  |
|                             |          | 9. Towing Capacity   |   |  |
|                             |          | 10. Design Standards | : safety regulations of the DNV for a ship of upto            |  |

Table 2-3-11 Equipment for Transportation

| Equipment     |
|---------------|
| Miscellaneous |
| Table 2-3-12  |

| Fauinment   | Ouantity  | Specifications   | ations   | Reasons for Selection  |
|---|---|--|--|--|
| 4.1 - 4.5 VHF Communication<br>Equipment                | 1 set   | <ul> <li>4.1: portable VHF unit × 6</li> <li>4.2: stationary VHF unit × 1</li> <li>4.3: VHF repeater station × 1</li> <li>4.4: VHF warning system × 1</li> <li>4.5: Testing equipment for the above ×</li> </ul> | re × 1   | <ul> <li>The efficient recovery of spilled oil cannot be achieved simply by the use of recovery equipment. Efficient and effective communication is required to convey instructions to and information between the Centre and operation sites, combat vessels and other countries affected by the spillage.</li> <li>While Aqaba Port does have a VHF radio communication system, an exclusive channel operated by the Centre will be essential for centralised control to combat an assumed oil spillage of 200 m<sup>3</sup>.</li> </ul> |
| 4.6 Lighting Equipment                                  | 1 set   | <ol> <li>Source : so</li> <li>Lighting Mast : 4 r</li> <li>I set consists of 2 lamps and 2 masts</li> </ol>  | <ul> <li>sodium lamp (approx. 1.2 kW)</li> <li>4 m or higher, free-standing<br/>nasts</li> </ul>   | <ul> <li>Lighting equipment is particularly required to ensure the<br/>safety of night work.</li> </ul>  |
| 4.7 Steam Cleaner                                       | 1 set   | <ol> <li>Hot Water Pressure</li> <li>Water Flow Rate</li> <li>Water Temperature</li> <li>Power Source</li> </ol>   | : 120 kg/cm <sup>2</sup><br>: 100 litres/min or more<br>: 60°C or higher<br>: engine   | • The steam cleaner is provided to clean oil-stained<br>equipment and berths, etc.   |
| 4.8 Crane for Harbour Tugs                              | 2 sets  | 1. Capacity :  | : rated lifting capacity: 2 tons<br>working radius : 6.5 m<br>power source : hydraulic   | • The ship crane is to be mounted to two of the most<br>powerful tug boats owned by the PC to support oil<br>combat operations. The main tasks will be to place the<br>skimmer on the sea and to lift the booms, etc.  |
| 4.9 Equipment and Materials for<br>Rebuilding of Barges | 2 sets<br>(Tank umit 4<br>sets, Pump<br>unit 1 set) | <ol> <li>Recovered Oil Tank Unit</li> <li>Pump Unit</li> </ol>   | <ul> <li>capacity: 50 m<sup>3</sup></li> <li>quantity: 2</li> <li>accessories</li> <li>electric heater (20 kW × 2)</li> <li>insulation materials</li> <li>hoses and cables</li> <li>hoses and cables</li> <li>capacity: 10 m<sup>3</sup>/hr</li> <li>quantity: 1</li> <li>pressure: approx. 5 kg/cm<sup>2</sup> power</li> <li>source: electricity (to be supplied from the existing panelboard at the No. 8 berth of the Main Port</li> </ul> | • The transportation of the oil recovered from the sea<br>requires a special barge (to be towed) and the tank on the<br>barge must be equipped with a heater to deal with high<br>viscosity oil. This oil tank is to be mounted on the two<br>barges (No.36 and No.37) owned by the Marine<br>Department of the PC and one pump unit is to be<br>installed to transfer the oil from the tank. Remodelling<br>of the barges themselves is unnecessary as the tank and<br>pump are designed as independent units.                            |
|   |   | 3. All the above electrical units should be flame-proof  |  |  |

(1/2)

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(2/2)

| Reasons for Selection | These are necessary to ensure personal safety and<br>efficiency during cleaning work. | <ul> <li>These are necessary to ensure personal safety and<br/>efficiency during cleaning work.</li> </ul>  |  |
|-----------------------|---|---|--|
| Specifications        | 1 set (for 24 Cleaning tools for oil-contaminated beaches and coastline workers)      | <ul> <li>set (for 24 1. Helmets</li> <li>workers) 2. Oil-Resistant Boots</li> <li>3. Oil-Resistant Working Clothes</li> <li>A. Oil-Besistant Gloves erc</li> </ul>                  |  |
| Ouantity              | 1 set (for 24<br>workers)   | 1 set (for 24<br>workers)   |  |
| Equipment             | Tools   | 4.11       Personal Safety Equipment       1 set (for 24       1. Helmets         and Protective Clothing       workers)       2. Oil-Resis         3. Oil-Resis       3. Oil-Resis |  |

(3) Verification of Main Equipment Quantities

Of the planned equipment, that which will be most frequently used will be deflecting booms (Nos. 1-1 and 1-2 in Table 2-3-7) and oil skimmers (Nos. 2-1, 2-2 and 2-3 in Table 2-3-7). The required numbers of these equipment are verified below.

### 1) Deflecting Booms

Oil spilled at sea spreads over a wide area in accordance with time. In general, there is no regular pattern of this dispersion as it is affected by the wind velocity, current strength and oil viscosity. Verification of the required equipment quantity here is, therefore, theoretical based on the assumption that the sea is calm enough not to change the properties of the spilled oil.

### ① Radius of Oil Dispersion

The estimated radius of oil dispersion is shown in Tables 2-3-13 and 2-3-14.

| Time Passed<br>Spillage Size | Radius After<br>One Hour (m) | Radius After<br>2 Hours (m) | Radius After<br>3 Hours (m) | Radius After<br>4 Hours (m) |
|------------------------------|------------------------------|-----------------------------|-----------------------------|-----------------------------|
| 1 m <sup>3</sup>             | 7.0                          | 7.6                         | 8.0                         | 8.3                         |
| 10 m <sup>3</sup>            | 16.6                         | 18.1                        | 19.1                        | 19.8                        |
| 30 m <sup>3</sup>            | 25.1                         | 27.4                        | 28.8                        | 29.9                        |
| 50 m <sup>3</sup>            | 30.4                         | 33.2                        | 34.9                        | 36.2                        |
| 100 m <sup>3</sup>           | 39.4                         | 43.0                        | 45.2                        | 46.9                        |
| 200 m <sup>3</sup>           | 53.5                         | 55.2                        | 58.0                        | 60.2                        |
| 300 m <sup>3</sup>           | 59.5                         | 64.9                        | 68.3                        | 70.8                        |

Table 2-3-13 Estimated Radius of Dispersion of Heavy Fuel Oil

Source: The Japan Association for Preventing Marine Accidents

#### Table 2-3-14 Estimated Radius of Dispersion of Crude Oil

| (Oil Type: Iranian Heavy Crude Oil, Viscosity: 8.7 centipoise |                              |                             |                             |                             |
|---|------------------------------|-----------------------------|-----------------------------|-----------------------------|
| Time Passed<br>Spillage Size                                  | Radius After<br>One Hour (m) | Radius After<br>2 Hours (m) | Radius After<br>3 Hours (m) | Radius After<br>4 Hours (m) |
| 1 m <sup>3</sup>  | 12.5                         | 13.7                        | 14.4                        | 14.9                        |
| 10 m <sup>3</sup>   | 29.7                         | 32.4                        | 34.1                        | 35.3                        |
| 30 m <sup>3</sup>   | 44.8                         | 48.9                        | 51.4                        | 53.3                        |
| 50 m <sup>3</sup>   | 54.3                         | 59.2                        | 62.3                        | 64.6                        |
| 100 m <sup>3</sup>  | 70.4                         | 76.8                        | 80.8                        | 83.8                        |
| 200 m <sup>3</sup>  | 91.5                         | 99.8                        | 105.0                       | 108.9                       |
| 300 m <sup>3</sup>  | 106.3                        | 116.0                       | 122.0                       | 126.5                       |

Source: The Japan Association for Preventing Marine Accidents

- <sup>(2)</sup> Estimation of Minimum Requirement for Deflecting Boom Length
  - (a) Oil Spillage (Heavy Fuel Oil) of Less Than 10 m<sup>3</sup>

An oil spillage incident involving less than 10 m<sup>3</sup> of oil is considered the most typical oil spillage at Aqaba Port. Assuming sea weather conditions of a wave height of not more than 1 m and 3 hours required to transport the equipment and deploy the boom, the dispersion radius will be approximately 20 m according to Table 2-3-13. The boom length required to surround the dispersed oil is approximately 126 m ( $20 \text{ m} \times 2 \times 3.14$ ). As the single unit length of the boom to be deployed with a wave height of 1 m or less (Equipment No. 1.1) is 200 m, the deployment of just one unit should be sufficient.

(b) Oil Spillage (Heavy Fuel Oil) of 200 m<sup>3</sup>

The maximum oil spillage assumed by the Project is 200 m<sup>3</sup>. Given the same conditions employed in (a) above (a wave height of 1.0 m or less and the elapse of 3 hours before boom deployment), the minimum boom length is in theory approximately 365 m (58 m  $\times$  2  $\times$  3.14), requiring two units (total length of 400 m) (Equipment No. 1.1). When a much higher wave height and stronger wind are involved, the oil does not radially disperse evenly. In addition, some oil can escape under the skirt of the boom. Booms capable of operating under such conditions are, therefore, required. This is the main reason why two boom units (400 m in total = 200 m/unit  $\times$  2) operable upto a wave height of 1.5 m (Equipment No. 1.2) should be provided.

An actual spillage situation is, in fact, much more complex than the theoretical model. Spilled oil tends to be thicker on the leeward side, making its escape under the deployed boom highly likely, in turn necessitating the dual or even triple deployment of booms. Given the fairly constant wind direction at Aqaba Port (north wind), an additional two boom units (total length of 400 m) are required for dual boom deployment. The total requirement for small deflecting booms (upto a wave height of 1.0 m) is 4 units. When the sea conditions are so bad that the spilled oil is divided into sections, it will be necessary to request that neighbouring countries (Israel and/or Egypt) mobilise their units to encircle the drifting oil or to deploy triple lines of booms.

(c) Oil Spillage (Crude Oil) of 200 m<sup>3</sup> at Port Eilat

While Aqaba Port is not involved in the loading and unloading of crude oil, an oil spillage incident may occur at the oil jetty of Eilat Port as has happened in the past.

Assuming that the rate of spilled oil dispersion is the same as in case (b) above, the radius of dispersion after 3 hours will be approximately 105 m (Table 2-3-14), necessitating the deployment of some 660 m long booms to encircle the area of dispersion. This means that at least 4 units of small booms (Equipment No. 1.1) should be available for single line deployment. The dual or triple line deployment of booms will require the assistance of other countries.

### 2) Skimmers

As already described in 2.3.1-(1)-2), spilled oil absorbs sea water over time and its viscosity substantially increases with a high water ratio, becoming so-called emulsion oil. The main factor in acceleration of this process is said to be the drift current caused by wind. Tables 2-3-2 and 2-3-3 give the actual test results for this change of the oil properties in relation to time.

Specifications and Number of Skimmers

The viscosity data for crude oil given in Table 2-3-3 indicate widely varying water content and viscosity of crude oil depending on the wind velocity. In order to deal with this diversity, skimmers capable of tacking medium to high viscosity oil are required.

(a) Oil Spillage of Less than 10 m<sup>3</sup>

In the case of a small spillage (less than  $10 \text{ m}^3$ ) of medium viscosity fuel oil, the small skimmer for medium viscosity oil ( $10 \text{ m}^3/\text{hr class}$ ) to be provided under the Project (Equipment No. 2.1) can recover the oil in 4 hours based on the following conditions.

[Assumed Conditions]

| • Wind Velocity               | : | not more than 5 m/sec |
|-------------------------------|---|-----------------------|
| • Time Elapsed Since Spillage | : | upto 3 hours          |
| Water Content                 | : | upto 50%              |
| Skimmer Efficiency            | : | 50%                   |

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### [Recovery Time]

Recovery Time (hours) =

 $\frac{\text{quantity of original spillage (m^3) + water quantity (m^3)}}{\text{nominal capacity (m^3/hr) × recovery efficiency (%)}}$ 

 $=\frac{10m^3+10m^3}{10m^3/hr \times 0.5}$ 

=4

### (b) Oil Spillage of 200 m<sup>3</sup>

In the case of a high viscosity oil spillage, the water content and viscosity of the oil substantially change after 3 hours have elapsed under a wind velocity of 10 m/sec as shown in Tables 3-3-2 and 3-3-3. It takes approximately 3 hours before oil recovery operation commences at sea (2 hours to reach the spillage site and one hour to deploy the boom). With the deployment of 2 oil skimmers for high viscosity oil (60 m<sup>3</sup>/hr: Equipment No. 2.3 and another unit of a neighbouring country), spilled high viscosity oil of 200 m<sup>3</sup> can, in theory, be recovered in 9.1 hours.

### [Assumed Conditions]

| Wind Velocity                          | ; | 10 m/sec |
|--|---|----------|
| • Time Elapsed Since Spillage          | : | 3 hours  |
| Water Content                          | : | 73%      |
| <ul> <li>Skimmer Efficiency</li> </ul> | : | 50%      |

### [Recovery Time]

| Recovery Time (hours) = | quantity of original spillage $(m^3)$ + water quantity $(m^3)$         |
|-------------------------|--|
|                         | nominal capacity $(m^3/hr) \times recovery efficiency (\%) \times no.$ |

 $=\frac{200m^3 + 346m^3}{60m^3/hr \times 0.5 \times 2}$ 

### = 9.1

The continuous recovery of spilled oil of 200 m<sup>3</sup> is not a practical assumption as there are time losses caused by night work, changing over of the storage tanks and relocation of the skimmers, etc. Taking this extra time into consideration, a realistic time scale to complete the recovery of 200 m<sup>3</sup> of spilled oil is one day or one and a half days.

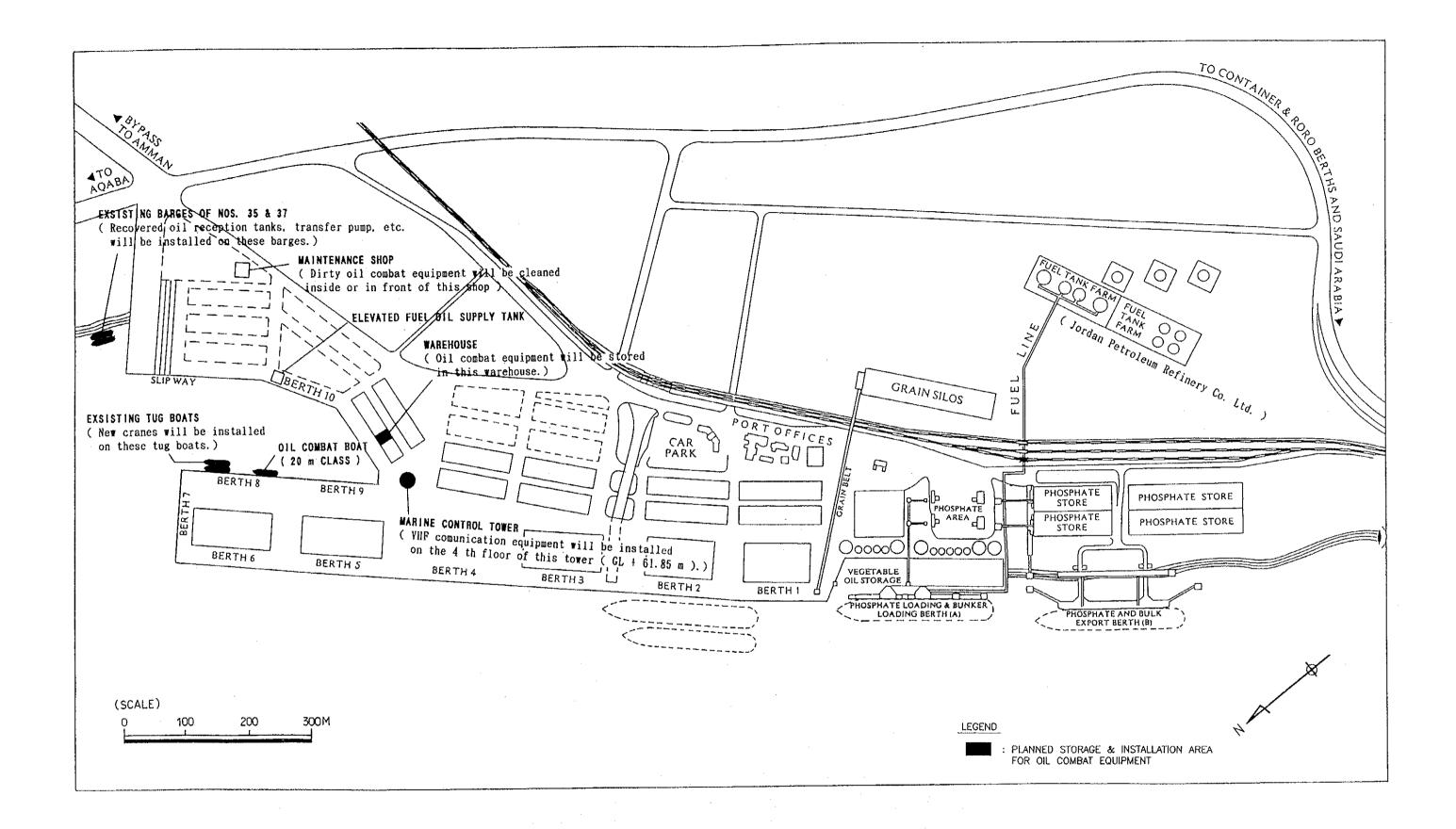
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(4) Basic Design Drawings

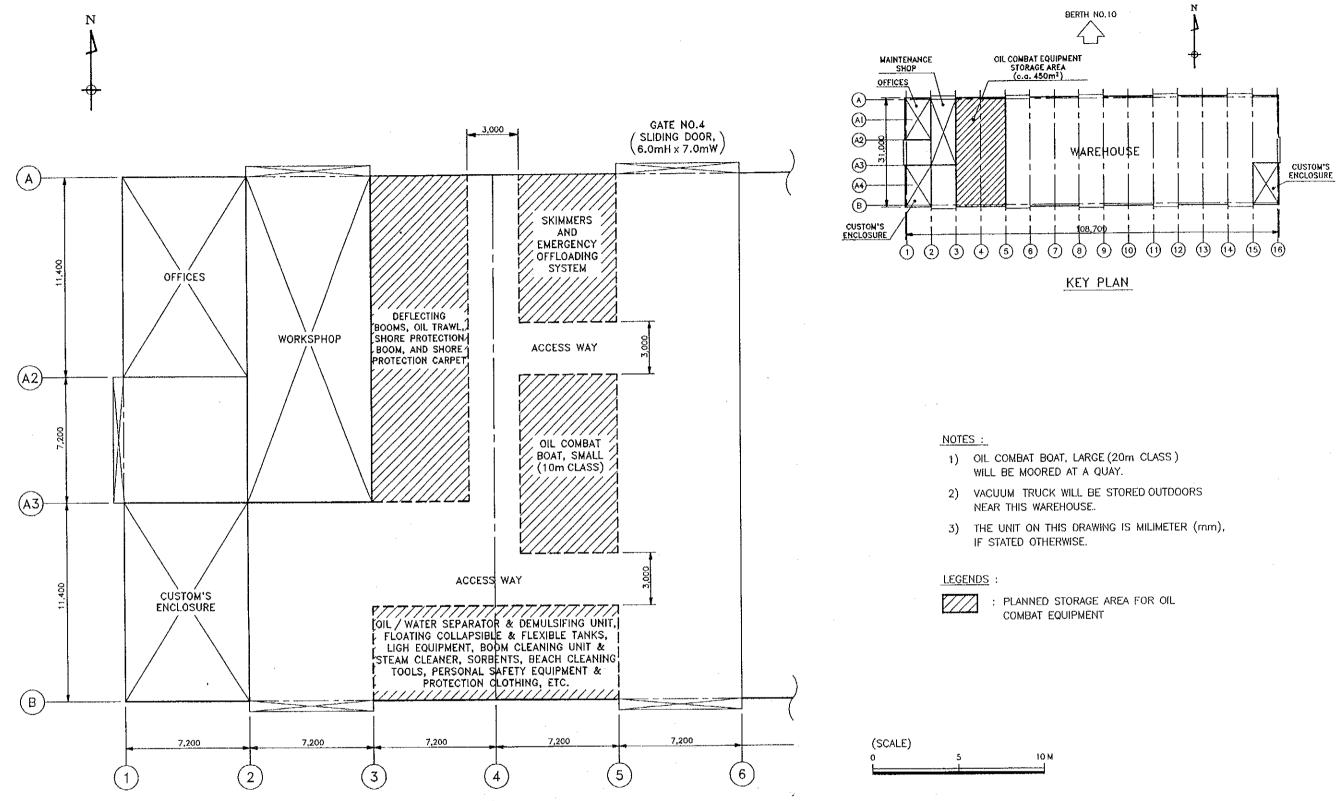
The following basic design drawings are included in this report.

- Drawing G-1: Plot Plan of Aqaba Main Port Facilities Indicating the locations of oil combat equipment which will be stored or installed.
- Drawing G-2: Warehouse and Layout of Oil Combat Equipment Indicating the layout for the oil combat equipment which will be stored in the warehouse.
- Drawing E-1: Location of New Crane on Existing Tug Boats Indicating the location of new crane which will be mounted on the existing tug boats of Amman and Al-Aqaba.
- Drawing E-2: Recovered Oil Reception Tanks and Transfer Pump For the recovered oil reception tanks and transfer pump which will be mounted on the existing barges of Nos.35 & 37, indicating their arrangement and the details of recovered oil reception tanks.

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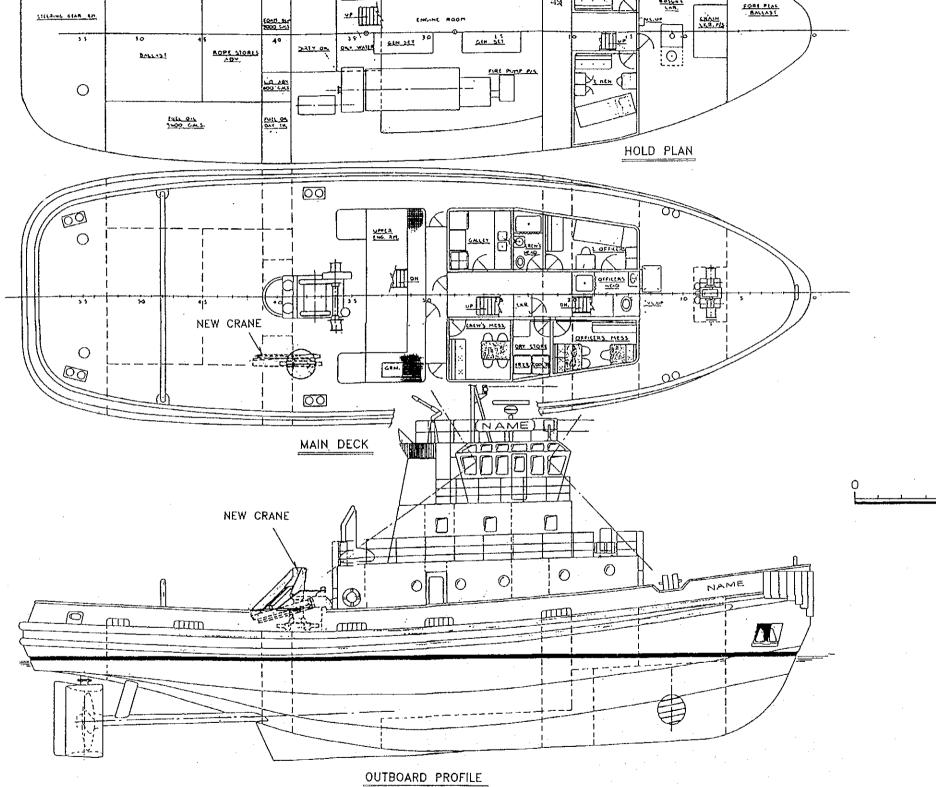
DRAWING NO. G-1 : PLOT PLAN OF AQUABA MAIN PORT FACILITIES



DRAWING NO. G-2 : WAREHOUSE AND LAYOUT OF OIL COMBAT EQUIPMENT

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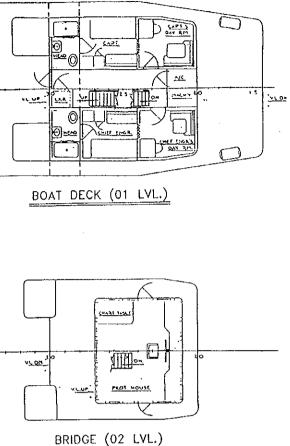
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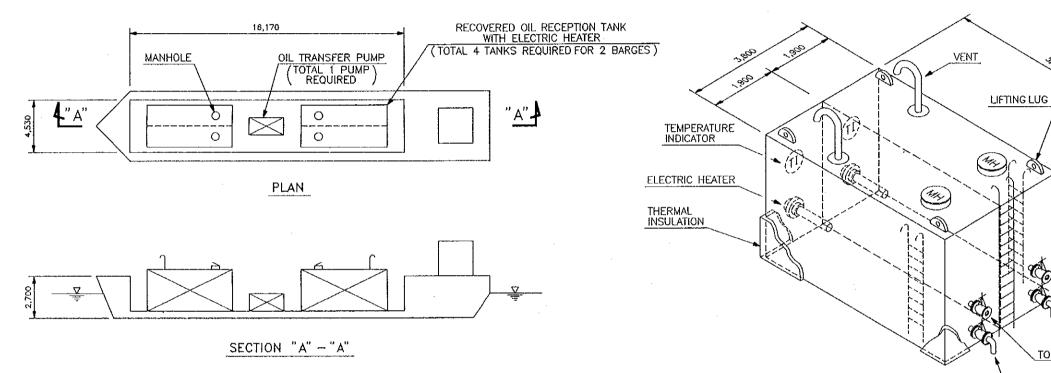
5м

NOTE : IN THIS PROJECT, CRANES WILL BE SUPPLIED, BUT THIER INSTALLATION IS JORDAN'S SCOPE OF WORKS.

CHARACTERISTICS

| 0   |                    |
|---|--------------------|
| LENGTH O.A. (MLD) ———<br>LENGTH @ 13'-6" W.L. ——<br>BEAM (MLD) ———————————————————————————————————— | 34'-0"             |
|   | 16'U               |
| DESIGN DRAFT  | 13'6               |
| FUEL OIL CAP.   | 50,750 GALS.       |
| FRESH WATER CAP   | 10,000 GALS.       |
| FOAM CAP.   | 3,000 GALS.        |
| LUBE OIL CAP.   | 1,600 GALS.        |
| TUG BOAT NAME   | AMMAN & AL-AQUABA. |

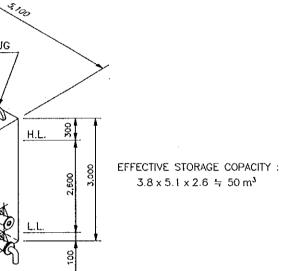
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KEY PLAN (UNIT : mm)

DETAILS FOR RECOVERED OIL RECEPTION TANK (UNIT : mm)

DRAWING NO. E-2 : RECOVERED OIL RECEPTION TANKS WITH ELECTRIC HEATERS AND TRANSFER PUMP ON EXISTING BARGES (NOS. 35 & 37)



TO OIL TRANSFER PUMP

DRAIN

REMARKS :

IN THIS PROJECT, RECOVERED OIL TANKS, TRANSFER PUMP, ETC. WILL BE SUPPLIED, BUT INITALLATION OF THESE EQUPMENT IS JORDAN'S SCOPE OF WORKS.

# **CHAPTER 3**

# **IMPLEMENTATION PLAN**

# **CHAPTER 3 IMPLEMENTATION PLAN**

### 3-1 Implementation Plan

### **3-1-1 Implementation Concept**

The Project will be implemented within the framework of the grant aid system of the Government of Japan. The Project will formally commence with the signing of the E/N upon approval by the Governments of Jordan and Japan. The Government of Jordan will subsequently select a consultant (Japanese corporation) to conduct the detailed design work. With the completion of the detailed design documents, the equipment supplier (a Japanese corporation responsible for equipment supply) who is the successful bidder will conduct the supply of the equipment. The basic issues and implementation conditions of the project implementation process are described below.

### (1) Project Implementation Agency

The agency responsible for the Project on the Jordanian side will be the Ports Corporation (PC) which will ensure the smooth implementation of the Project by the leadership of the Marine Department under the control of its Director General. The Government of Jordan will be required to appoint a person responsible for the Project to maintain close communication and to consult with the Japanese consultant and equipment supplier for the smooth progress of the Project throughout all its stages.

### (2) Consultant

A Japanese consultant will be selected by the Government of Jordan to conclude a design and supervision agreement with a view to procuring the envisaged equipment and materials with Japanese grant aid. The consultant will conduct the detailed design for and supervision of the procurement of such equipment and materials. The consultant will also prepare the tender documents and will conduct the tender procedure on behalf of the implementation agency.

### (3) Equipment Supplier

A Japanese company, selected through the open tender process pursuant to the grant aid system of the Government of Japan, will conduct the procurement and supply of the envisaged equipment and materials. The selected equipment supplier must pay proper attention to maintaining post-Project communication links with the Jordanian side as the supply of spare parts and after-care for equipment breakdowns, etc. will be required in the post-Project years.

(4) Necessity to Dispatch Engineers

The transfer of operating and maintenance technologies for the equipment to be provided under the Project which will be done at the time of delivery of equipment at Aqaba Port will require specially trained engineers who are familiar with the equipment specifications and functions. As the recruitment of such engineers in Jordan is currently difficult, it will be necessary to request the equipment manufacturers to dispatch engineers conversant with the operation and maintenance of the equipment in question to Jordan to train local engineers.

### **3-1-2 Implementation Conditions**

There are several points to note relating to the manufacture, transportation and delivery of the equipment under the Project.

- (1) It is expected that the envisaged equipment will be procured not only in Japan but also from many third countries, resulting in a large number of supplier countries and manufacturers. This will necessitate careful checking at the time of approving the equipment design drawings and specifications of their conformity with the design standards, criteria and technical specifications specified in the tender documents.
- (2) Because of the expected multiplicity of manufacturers, the on-site inspection of the equipment prior to its shipment will be conducted at a number of sites on different dates. It will be the responsibility of the equipment supplier to coordinate the inspection sites and dates for the convenience of the consultant to attend the inspection. The inspection at factories should be efficiently conducted and the transportation plan should ensure the well-timed delivery of the equipment to avoid any undesirable congestion of the equipment delivery to Jordan.
- (3) Special care should be paid in regard to the safe transportation and delivery of the equipment to avoid damage to the existing facilities and third parties working at Aqaba Port.
- (4) The method of site testing following the equipment delivery to Aqaba Port should be carefully planned in terms of the testing site and testing hours in order to avoid any disruption of the normal operation of the port.

(5) The Government of Jordan should secure sufficient manpower and equipment required to conduct the site testing of the delivered equipment while ensuring that the allocation of manpower and equipment for this purposes does not disrupt the normal operation of the port.

### 3-1-3 Scope of Works

The Government of Japan and the Government of Jordan will be responsible for the following work under the Project.

(1) Work to be Undertaken by the Government of Japan

Procurement and delivery of equipment and materials to combat oil spillages.

(2) Work to be Undertaken by the Government of Jordan

Installation work for the following equipment which will be supplied under the Project.

- 1) Crane for the existing harbour tugs
- 2) Recovered oil tank unit for re-building of barges
- 3) VHF communication equipment

### 3-1-4 Consultant Supervision

In view of the Project's implementation as a grant aid project of the Government of Japan, the selected consultant should conduct the detailed design and work supervision for the Project with proper attention to the following requirements.

- Proper understanding of the background of the project implementation plan
- Proper understanding of the contents of the Basic Design Report
- Proper understanding of the Japan's grant aid system
- Proper understanding of the contents of the Exchange of Notes (E/N) signed by the Government of Japan and the Government of Jordan
- Conformity of the contents of the planned technical cooperation of the EU

Taking the above requirements into consideration, the necessary work during the detailed design and work supervision stages is cutlined below together with some specific points to note.

### (1) Scope of Work

After the signing of the E/N, the consultant will conclude a consultancy agreement with the Government of Jordan to conduct the following work as defined in the E/N.

### 1) Detailed Design

- Detailed design work and preparation of the tender documents
- Securing of official approval of the tender documents by the Government of Jordan
- Tender process, evaluation and reporting of the tender results and witnessing of the equipment procurement agreement
- Confirmation of the scope of work for the Government of Jordan
- 2) Work Supervision
  - Issue of the notice to proceed with procurement
  - Preparation of a report on the commencement of the procurement procedure
  - Consultation with all related parties prior to the commencement of procurement
  - Securing of approval of the planned schedule and organization of schedule control meetings
  - Approval of the equipment manufacture and specifications
  - Witnessing of the factory inspection of the materials and equipment and issue of necessary instructions relating to equipment manufacture
  - Witnessing of the site testing of the equipment and issue of necessary instructions
  - Preparation of regular work progress reports (monthly)
  - Preparation of the project completion report and implementation of the project completion procedure

### (2) Points to Note

- 1) Detailed Design
  - ① Reconfirmation of Equipment Procurement Conditions

The consultant will check the need to change any of the equipment procurement conditions identified at the basic design stage. At this stage, it is essential to review the conformity of the equipment, much of which will be procured from third countries, with the requirements referred to in the basic design and the E/N.

# (2) Preparation and Explanation of Tender Specifications

The consultant must hold thorough discussions with the Government of Jordan during the field survey for the detailed design to ensure that the tender documents, including the detailed design drawings and equipment specifications, conform to the planned EU project and constitute owner's specifications suitable for an equipment procurement project using Japan's grant aid. Moreover, the consultant must obtain the Government of Jordan's approval of these documents.

### 2) Work Supervision

① Schedule Control

The envisaged project implementation schedule at this time is shown in Fig. 3-1-1. As the Project will be financed by Japan's grant aid, the implementation schedule to be prepared as part of the detailed design must taking the working mechanism of such grant aid into consideration to ensure smooth project implementation in accordance with the schedule. In view of the fact that the work schedule will be significantly affected by the delivery timing of the equipment to be procured in third countries, the consultant is required to enforce strict control of the timing of manufacture, factory inspection, transportation and provisional inspection acceptance, etc.

### ② Quality Control

It is likely that the equipment procurement under the Project will involve multiple countries and, therefore, the quality control principles and standards will almost certainly vary from one country to another. Under these circumstances, the consultant must carefully inspect the equipment manufacture specifications for comparison with the specifications given in the detailed design and, if necessary, must approve the specifications for the proposed equipment to be procured in order to ensure satisfactory equipment quality so that the original purposes of the equipment design and specifications are not compromised.

### ③ Supervision

As the Project is an equipment procurement project, it will be unnecessary to dispatch a full-time supervisor to the project site during the project implementation period. However, it will be necessary to dispatch staff to the project site to conduct the following inspections.

- Factory inspection prior to shipment (at the factories of manufacturers)
- Delivery inspection of the equipment at Aqaba Port

### 3-1-5 Procurement Plan

The selection of the equipment to be procured and supplied to Jordan under the Project (see 2-3-2) is based on the precondition that the equipment conforms to the objectives, scope and contents of the EU project as agreed by the three parties concerned, i.e. Jordan, Egypt and Israel. Consequently, the technical specifications of the equipment to be procured and supplied to Jordan have been determined to allow use of the equipment by Jordanian organizations participating in the tripartite joint exercises envisaged by the training programme for the EU project.

Of the selected equipment to be supplied, it appears desirable to purchase some equipment, including oil trawl, small skimmers for medium viscous oil, etc., from third countries as these are rarely manufactured in Japan due to the different ideas of placing booms of Japan and the European countries and also because of the low level of need for such equipment. None of the equipment will be procured in Jordan as it is not locally manufactured.

Based on this understanding, the following sources of equipment supply are planned for the Project.

| Equipment                     | Supply Source  |   |  |
|-------------------------------|--|---|--|
| Category                      | Japan  | Third Country   |  |
| Reduction of Oil<br>Spreading |  | <ul> <li>Deflecting Boom, Small (upto a wave height of 1.0 m)</li> <li>Deflecting Boom, Medium (upto a wave height of 1.5 m)</li> <li>Oil Trawl</li> <li>Boom Cleaning Unit</li> <li>Shore Protection Boom</li> <li>Shore Protection Carpet</li> <li>Sorbent Boom/Sorbents</li> </ul>   |  |
| Recovery and<br>Containment   | - Large Floating<br>Collapsible Tank<br>(100 m <sup>3</sup> )                    | <ul> <li>Small Skimmer for Medium Viscous Oil<br/>(10 m<sup>3</sup>/hr)</li> <li>Medium Skimmer for Medium Viscous Oil (50 m<sup>3</sup>/hr)</li> <li>Skimmer for High Viscous Oil (60m<sup>3</sup>/hr)</li> <li>Emergency Off-Loading System</li> <li>Vacuum Truck</li> <li>Oil/Water Separator</li> <li>Demulsifying Unit</li> <li>Small Floating Collapsible Tank (10 m<sup>3</sup>)</li> <li>Medium Floating Collapsible Tank (25 m<sup>3</sup>)</li> <li>Flexible Tank (10 m<sup>3</sup>)</li> </ul> |  |
| Transportation                |  | <ul> <li>Small Oil Combat Vessel (10 m)</li> <li>Large Oil Combat Vessel (20 m)</li> </ul>  |  |
| Miscellaneous                 | <ul> <li>Recovered oil tank<br/>unit for<br/>Rebuilding of<br/>Barges</li> </ul> | <ul> <li>VHF Portable Communication Equipment</li> <li>VHF Stationary Communication Equipment</li> <li>VHF Repeater Station</li> <li>VHF Warning System</li> <li>Lighting Equipment</li> <li>Steam Cleaner</li> <li>Crane for Harbour Tugs</li> <li>Beach Cleaning Tools</li> <li>Personal Safety Equipment and Protective Clothing</li> </ul>  |  |

## Table 3-1-1 Material and Equipment Source

## 3-1-6 Implementation Schedule

If the Project is implemented with grant aid provided by the Government of Japan, it will require three stages to complete after the signing of the E/N by the two countries, i.e. (1) preparation of the detailed design documents, (2) tender and equipment procurement contract and (3) equipment manufacturing and delivery. These three stages are outlined below while the project implementation schedule is shown in Fig. 3-1-1.

## (1) Detailed Design

A Japanese consultant will conclude a consultancy agreement with the Government of Jordan immediately after the signing of the E/N and will commence the detailed design work. The tender documents (specifications and detailed design drawings) will then be prepared based on the results of the basic design and detailed design. Intensive consultations will take place with Jordanian government organizations and the EU consultant at both the beginning and end of the detailed design stage. The tender process will commence with the approval of the tender documents at the last consultation meeting. This detailed design stage is expected to take about 2 months to complete.

## (2) Tender and Signing of Contract

On behalf of the Government of Jordan, the consultant will conduct the tender announcement, acceptance and examination of declarations of intention to bid, briefing and distribution of the tender documents. Following a specified period of tender preparation, the consultant will invite tenders and will assess the bids as soon as the bids and related documents are submitted to facilitate the signing of a contract between the Government of Jordan and a Japanese contractor (equipment supplier). All related parties will attend the opening of the tenders. The lowest bidder whose bid is deemed to be appropriate will be accepted as the successful bidder and will enter into a contract with the Government of Jordan. This stage, from the commencement of the tender process to the contract signing, is expected to take another about 1.5 months to complete.

#### (3) Equipment Procurement

After the signing of the equipment procurement contract, the procurement process will commence with the approval of the Government of Japan. Given the scope of the Project and the range of equipment to be procured, the entire process of procuring the planned equipment is expected to take approximately 10 months provided that no unanticipated problem in procurement arises and with the smooth progress of the preparatory work on the part of the Government of Jordan, including the preparation of the existing warehouse for storage of the equipment.

At this stage, the consultant will hold meetings with the contractor (equipment supplier) prior to the commencement of the procurement work and will instruct and supervise the contractor to ensure the smooth transportation, factory inspection and delivery inspection of the equipment procured by the contractor so that the entire procurement process is completed within the period specified in the E/N.

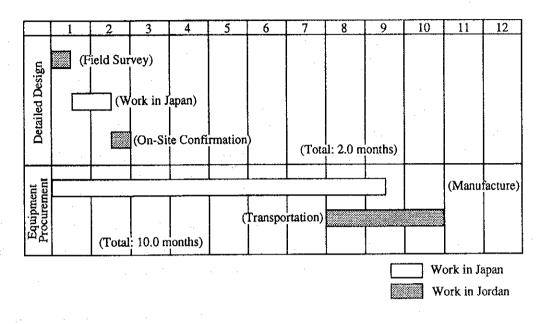


Fig. 3-1-1 Project Implementation Schedule

## 3-1-7 Obligations of Recipient Country

Necessary measures to be taken by the Government of Jordan in case that Japan's Grant Aid is extended are as follows:

- (1) To secure and clear the site for the Project prior to the commencement of the works to be done under the Grant Aid Program, including liaison office, warehouse, stockyard, etc., if necessary.
- (2) To provide following facilities and activities at the Project site when necessary.
  - 1) Warehouse and stockyard for the equipment and materials to be supplied under the Project, prior to the delivery of the equipment
  - 2) Installation of the equipment to be supplied under the Project

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- (3) To bear advising commission of Authorization to Pay (A/P) and payment commission to a Japanese foreign exchange bank for the banking services based on the Banking Arrangement (B/A).
- (4) To ensure prompt unloading, tax exemption, customs clearance at port of disembarkation in Jordan and prompt internal transportation of the products purchased under the Grant.
- (5) To accord Japanese nationals whose services may be required in connection with the supply of the products and services under the verified contracts such as may be necessary for their entry to Jordan and stay therein for the execution of the Project.
- (6) To exempt Japanese nationals engaged in the Project from customs duties, internal taxes and other fiscal levies which may be imposed in Jordan with respect to the supply of the products and services under the verified contract.
- (7) To provide necessary permissions, licenses and other authorizations for carrying out the Project.
- (8) To bear all the expenses, other than those covered by the Grant, necessary for the procurement of equipment.
- (9) To provide necessary data and information.
- (10) To take necessary actions to expedite the approval for executions of the Project by the authorities concerned in Jordan.
- (11) To witness and confirm by the authorities concerned when site tests are carried out at the time of delivery in Aqaba, if necessary.
- (12) To ensure that the products purchased under the Grant be maintained and used property and effectively for the Project.
- (13) To secure electricity and water supply to the site when the site testing of the delivered equipment will be conducted.

## 3-2 Operation and Maintenance Plan

As described in 2-3-1-(5)-2), Jordan has a system of calculating the real cost of spilled oil recovery and demanding payment by those responsible for such spillage. Consequently, the new cost to be borne by the PC following the installation of the new equipment under the Project will be reasonably limited to those expenses for regular operation and maintenance work.

Although operation work can be conducted by the present manpower level of the PC, in order to maintain proper function of the equipment, three (3) new staff will be required for the maintenance of the equipment. Therefore, it appears reasonable to say that the operation and maintenance relating to the new equipment will consist of the following.

## (1) Maintenance Staff (3 person)

| 2 Engineer     | JD 12,000/year | $(JD 6,000 \times 2)$ |
|----------------|----------------|-----------------------|
| 1 Store keeper | JD 3,600/year  |                       |
| Total          | JD 15,600/year |                       |

(2) Regular Checks and Periodic Inspection of Equipment, Excepting Oil Combat Vessels

Regular checks and periodic inspections must be conducted in accordance with the maintenance arrangements shown in Table 3-3-1 and the annual fuel consumption for these purposes is estimated to be some 1,000  $\ell$ , costing approximately JD 360 (¥50,000) (JD 0.36/ $\ell \times 1,000 \ell$ ).

#### (3) Regular Checks and Periodic Inspection of Oil Combat Vessels

Based on the maintenance arrangements shown in Table 3-3-1, it is estimated that the annual fuel consumption and other expendable items will cost approximately JD 3,600 (¥500,000).

### (4) Disaster Prevention Exercise Cost

Assuming one annual tripartite exercise and another annual exercise by the Jordanian staff alone, the estimated cost is approximately JD 2,200 (¥310,000), of which the major expenditure item is the fuel cost for the participating vessels based on 6 hours operation/vessel.

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The total annual maintenance cost will be approximately JD 22,000 (¥3,100,000). There will also be the cost of the periodic inspection of the oil combat vessels which is required by law and the amount of which will depend on the vessel size. This legal inspection cost is estimated to be approximately JD 15,000 - JD 20,000 (¥2 - 3 million) for a 10 year period. In short, all the above costs do not appear to constitute a major financial constraint for the PC in view of its current budget size.

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| No.  | Item   | Che     | ck/Inspection Frequ | iency    |
|------|--|---------|---------------------|----------|
|      |  | Monthly | Every 6 Months      | Annually |
| ł.   | Reduction of Spreading (Booms, etc.)                       |         |                     |          |
| 1.1  | Deflecting Boom, Small                                     | 0       | 0                   | 0        |
| 1.2  | Deflecting Boom, Medium                                    | 0       | 0                   | 0        |
| 1.3  | Oil Trawi  | 0       | 0                   | -0       |
| 1.4  | Boom Cleaning Unit   | -       |                     | 0        |
| 1.5  | Shore Protection Boom                                      | 0 -     | 0                   | 0        |
| 1.6  | Shore Protection Carpet                                    | -       | _                   |          |
| 1.7  | Sorbent Boom/Sorbents                                      |         |                     |          |
| 2.   | Recovery and Containment (Skimmers, etc.)                  |         |                     |          |
| 2.1  | Skimmer, Medium Viscous Oil, Small (10 m <sup>3</sup> /h)  | 0       | 0                   | 0        |
| 2.2  | Skimmer, Medium Viscous Oil, Medium (50 m <sup>3</sup> /h) | 0       | 0                   | 0        |
| 2.3  | Skimmer, High Viscous Oil (60 m <sup>3</sup> /h)           | 0       | 0                   | 0        |
| 2.4  | Emergency Off-Loading System                               |         | 0                   | 0        |
| 2.5  | Vacuum Truck   | 0       | 0                   | 0        |
| 2.6  | Oil/Water Separator  | -       | 0                   | 0        |
| 2.7  | Demulsifying Unit  |         | 0                   | 0        |
| 2.8  | Collapsible Floating Tank, Small (10 m <sup>3</sup> )      |         |                     | 0        |
| 2.9  | Collapsible Floating Tank, Medium (25 m <sup>3</sup> )     | -       |                     | 0        |
| 2.10 | Collapsible Floating Tank, Large (100 m <sup>3</sup> )     |         |                     | 0        |
| 2.11 | Flexible Tank (10 cum)                                     | -       |                     | 0        |
| 3.   | Transportation (Vessels)                                   |         |                     |          |
| 3.1  | Oil Combat Vessel, Small (10 m)                            |         |                     | 0        |
| 3.2  | Oil Combat Vessel, Large (20 m)                            | 0       | 0                   | 0        |
| 4.   | Miscellaneous  |         |                     |          |
| 4.1  | VHF Portable Communication Equipment                       | 0       | 0                   | 0        |
| 4.2  | VHF Stationary Communication Equipment                     | 0       | 0                   | 0        |
| 4.3  | VHF Repeater Station                                       | 0       | 0                   | 0        |
| 4.4  | VHF Warning System   | 0       | 0                   | 0        |
| 4.5  | Light Equipment  | -       | 0                   | . O      |
| 4.6  | Steam Cleaner  | -       | 0                   | 0        |
| 4.7  | Crane for Harbour Tugs                                     | _       | 0                   | 0        |
| 4.8  | Recovered oil tank unit for Rebuilding of Barges           |         | 0                   | 0        |
| 4.9  | Beach Cleaning Tools                                       | -       |                     | 0        |
| 4.10 |  | -       | wa                  | 0        |

Table 3-3-1 Check/Inspection List for Planned Equipment

 Note)
 Monthly Check
 : check of the proper functions of the rotating mechanism of the engine andhydraulic pump, etc.

 Six Monthly Check : operational check at sea (can be conducted as part of an exercise.)

 Annual Inspection : overhauling, if necessary.

# **CHAPTER 4**

# PROJECT EVALUATION AND RECOMMENDATION

## CHAPTER 4 PROJECT EVALUATION AND RECOMMENDATION

## 4-1 Project Effect

Aqaba Port is the only port in Jordan and is rich in marine life and tourism resources, such as coral reef, as described in 2-2, playing an important role in the development of Jordanian industries as well as its economy.

Although no serious oil spillage by navigating vessels has been reported in the Northern Gulf of Aqaba, the establishment of a system to combat oil spillages is urgently required in view of the increasing economic activities in the area and the critical need for environmental conservation. It is against this background that the Working Group on the Environment of the Multilateral Middle East Peace Process decided to implement the Upper Gulf Aqaba Oil Spill Contingency Project and formulated the project framework relating to the scope of equipment required to combat oil spillages of a target scale (upto 200 m<sup>3</sup>). With the strenuous efforts and commitment of all the countries concerned, it was agreed to establish local Oil Spill Centres at Nuweiba Port (Egypt), Eilat Port (Israel) and Aqaba Port (Jordan).

While Egypt will receive EU assistance, Israel plans to procure the necessary equipment using its own funds. In the case of Jordan, the government lists protection of the natural environment as one of its priority targets in the 3rd 5-Year National Plan (1993 - 1997) and has been trying to introduce concrete measures to prevent environmental pollution along the coastline of the Gulf of Aqaba. Due to the severe financial situation of Jordan, however, it will be extremely difficult for the Government of Jordan to provide the necessary funds to procure the equipment envisaged by the Working Group on the Environment to combat oil spillages.

The present Project is designed to procure that equipment which is essential to establish an appropriate Oil Spill Centre at Aqaba Port and is appropriate vis-a-vis the abovementioned objective of the National Plan. Moreover, it conforms to the policies and measures encouraged by the Working Group on the Environment of the Multilateral Middle East Peace Process.

The operation and maintenance of the equipment to be supplied under the Project will be the responsibility of the PC which has sufficient manpower and facilities to conduct the required work in a proper manner. The measures to combat oil spillages using the

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equipment in question will conform to the environmental standards adopted by Jordan and will not create any new environmental problems.

All the above findings and arguments suggest that the Project to be implemented with Japan's grant aid is highly significant and the Project should be considered highly appropriate for such assistance. The implementation of the Project is expected to achieve a number of benefits as described below.

| Current Conditions and Problems  | Improvement Measures Under the<br>Project   | Positive Improvement Effects of the Project  |
|--|---|--|
| Aqaba Port has no existing<br>facilities to combat oil spillages,<br>causing concern in regard to the<br>adverse impacts of an oil spillage<br>incident on the natural<br>environment, including marine<br>life, and tourism resources.                                  | Equipment to combat oil spillages<br>will be supplied at Aqaba Port.  | The oil spillage combat function<br>to deal with medium-scale<br>spillages ( $200 \text{ m}^3$ ) will be<br>established to minimise adverse<br>impacts on the natural<br>environment.  |
| As Aqaba Port is Jordan's only<br>port, its current inability to deal<br>with oil spillages may hinder the<br>industrial and economic<br>development of Jordan.  | As above.   | The establishment of an oil<br>spillage combat capability is<br>expected to protect the sole<br>marine tourism resources in<br>Jordan and to secure continuous<br>revenue from tourism.  |
| The lack of a coordinated oil<br>spillage combat system among<br>neighbouring countries along the<br>coast of the Gulf of Aqaba causes<br>concern in regard to the adverse<br>impacts of an oil spillage incident<br>on the region's economic growth<br>and environment. | The equipment to be selected and<br>procured will conform to that to<br>be supplied under the Upper Gulf<br>of Aqaba Oil Spill Contingency<br>Project prepared by the Working<br>Group on the Environment of the<br>Middle East Peace Process and<br>agreed upon by the countries<br>concerned (Jordan, Egypt and<br>Israel). | The establishment of an oil<br>spillage combat capability at<br>Aqaba Port will enable the full-<br>scale implementation of joint<br>ocean pollution prevention<br>measures by the three countries as<br>envisaged by the Working Group<br>on the Environment. |

## 4-2 Recommendation

(1) The Government of Jordan is required to conduct a long-term study and assessment of maritime pollution and the environmental impacts of such pollution, to identify sources of pollution and to develop measures to reduce the discharge of pollutants in view of preventing in advance any further aggravation and adopting long-term environmental conservation measures.

#### (2) Treatment of Recovered Oil

The PC should consult with the Jordan Petroleum Refinery Co., Ltd. to establish a concrete method for commissioned waste oil treatment so that the oil recovered by the equipment provided under the Project can be promptly and appropriately processed with no environmental problems.

### (3) Use of Dispersants

At the meeting of the Steering Committee of the EU Project in Eilat on March 14th and 15th, 1995, it was confirmed that no dispersants should be used without the full agreement of the three countries. It was further agreed that discussions on the use of dispersants would continue and that a conclusion would be reached in the future, taking the self-purification capability of the Gulf of Aqaba from the biological point of view and other relevant conditions into consideration.

In view of the above agreement, it is recommended that the Government of Jordan examine the possible need to install and operate a spraying system and storage tank for dispersants in consultation with the countries concerned, particularly Egypt and Israel.

#### (4) Operation of Supplied Equipment

It is planned that those responsible for combating oil spillages in the three countries will organize joint training sessions and mock exercises with the funding of the EU. In order to make such joint efforts thoroughly effective, it will be important for the PC to review the operation and maintenance system of the equipment it owns and to make all staff members familiar with the operation of the equipment.

## (5) Necessity to Introduce Measures to Cover a Wide Area

There are regional treaties in many parts of the world today to combat large-scale oil spillages. Those near the Gulf of Aqaba include the Red Sea/Gulf of Aden Treaty (involving Palestine, Saudi Arabia, Sudan and Yemen) orchestrated by the ALECSO and the Mediterranean Treaty involving Egypt, Israel and other countries, orchestrated in 1978 by the Mediterranean Region Action Planning and Coordinating Bureau of the UNEP.

In addition, an Oil Spill Centre is under construction at the Egyptian port of Sharm el Sheikh at the mouth of the Gulf of Aqaba with EU funding. It is recommended that the Government of Jordan maintain close contact with those organizations responsible for regional efforts to combat oil spillages and consider mutual cooperation vis-a-vis lending or borrowing equipment to firmly establish a joint system which is capable of combating large-scale oil spillages in the future.



# APPENDIX 1

# MEMBER LIST OF THE SURVEY TEAM

# MEMBER LIST OF THE SURVEY TEAM (BASIC DESIGN STUDY)

| Name                    | Assignment                                   | Position   |
|-------------------------|--|--|
| Mr. Shigeru Okamoto     | Leader                                       | Deputy Director of Study Review and<br>Coordination Division |
|                         |  | Grant Aid Study and Design<br>Department, JICA               |
| Mr. Hiroyuki Kinomoto   | Project Coordinator                          | First Basic Design Study Division                            |
|                         |  | Grant Aid Study and Design<br>Department, JICA               |
| Mr. Shuji Sekiguchi     | Chief Consultant/Oil<br>Spill Combat Planner | Yachiyo Engineering Co., Ltd.                                |
| Mr. Makoto Fuyumuro     | Equipment Planner I                          | Japan Oil Engineering Co., Ltd.                              |
| Mr. Yoshikazu Tsukidate | Equipment Planner II                         | Japan Oil Engineering Co., Ltd.                              |
| Mr. Naoki Hara          | Operation and<br>Maintenance Planner         | Yachiyo Engineering Co., Ltd.                                |
| Mr. Masatsugu Komiya    | Procurement<br>Planner/Cost Estimator        | Yachiyo Engineering Co., Ltd.                                |

## MEMBER LIST OF THE SURVEY TEAM (DRAFT FINAL EXPLANATION TEAM)

| Name                  | Assignment                                   | Position                                    |
|-----------------------|--|---|
| Mr. Hiroyuki Kinomoto | Leader                                       | First Basic Design Study Division           |
|                       |  | Grant Aid Study and Design Department, JICA |
| Mr. Shuji Sekiguchi   | Chief Consultant/Oil<br>Spill Combat Planner | Yachiyo Engineering Co., Ltd.               |
| Mr. Makoto Fuyumuro   | Equipment Planner I                          | Japan Oil Engineering Co., Ltd.             |
| Mr. Masatsugu Komiya  | Procurement<br>Planner/Cost Estimator        | Yachiyo Engineering Co., Ltd.               |