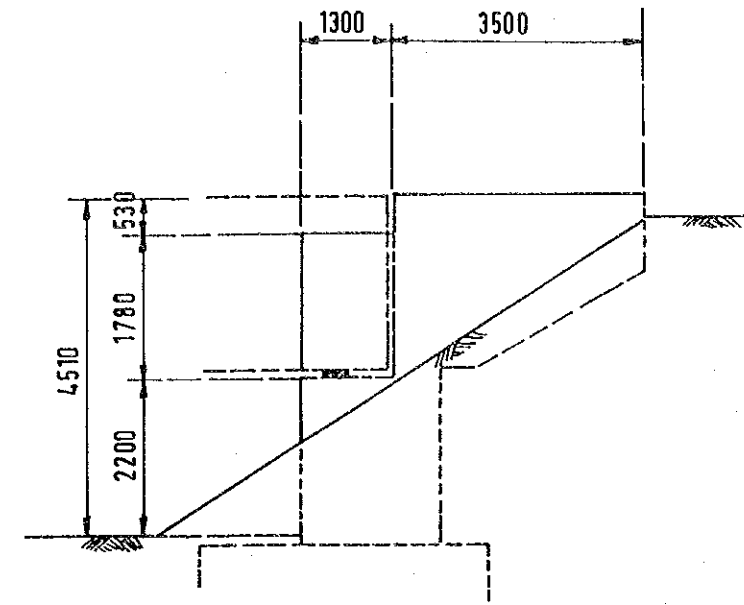
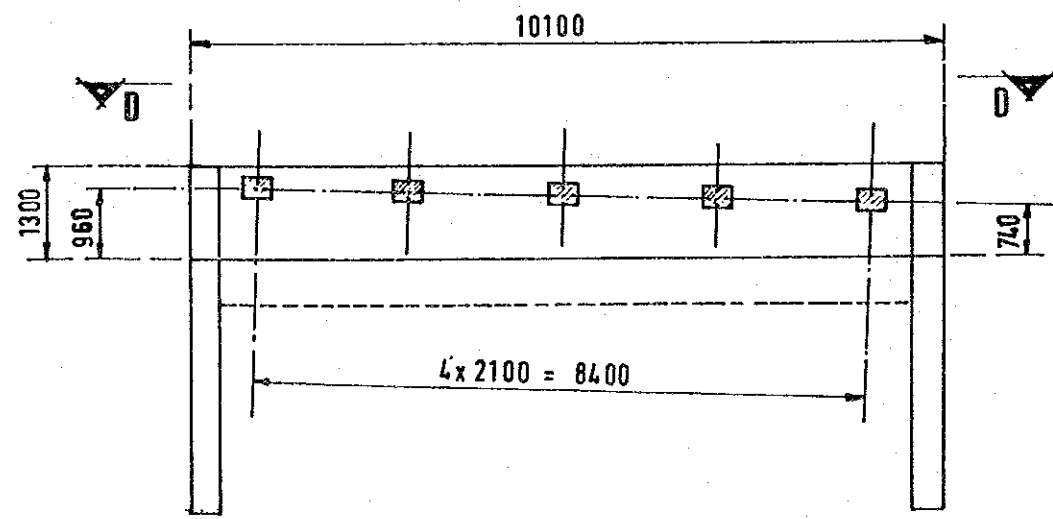


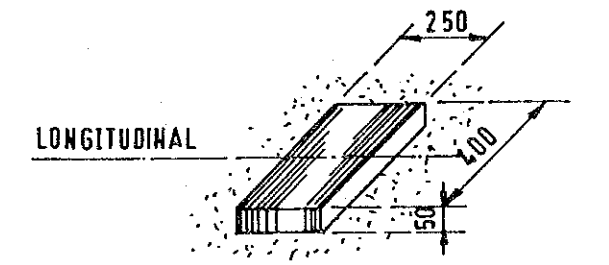
**SECTION D - D**



**SECTION E - E**



**SECTION F - F**



**RUBBER BEARING SCALE 1 : 20**

**ABUTMENT SCALE 1 : 100**

| BRIDGE NO. | ROUTE BRIDGE NAME               |
|------------|---------------------------------|
| 6          | RUSAIL NIZWA<br>DAK - 15/100-01 |

Fig 4.34 General View of Br.No.6

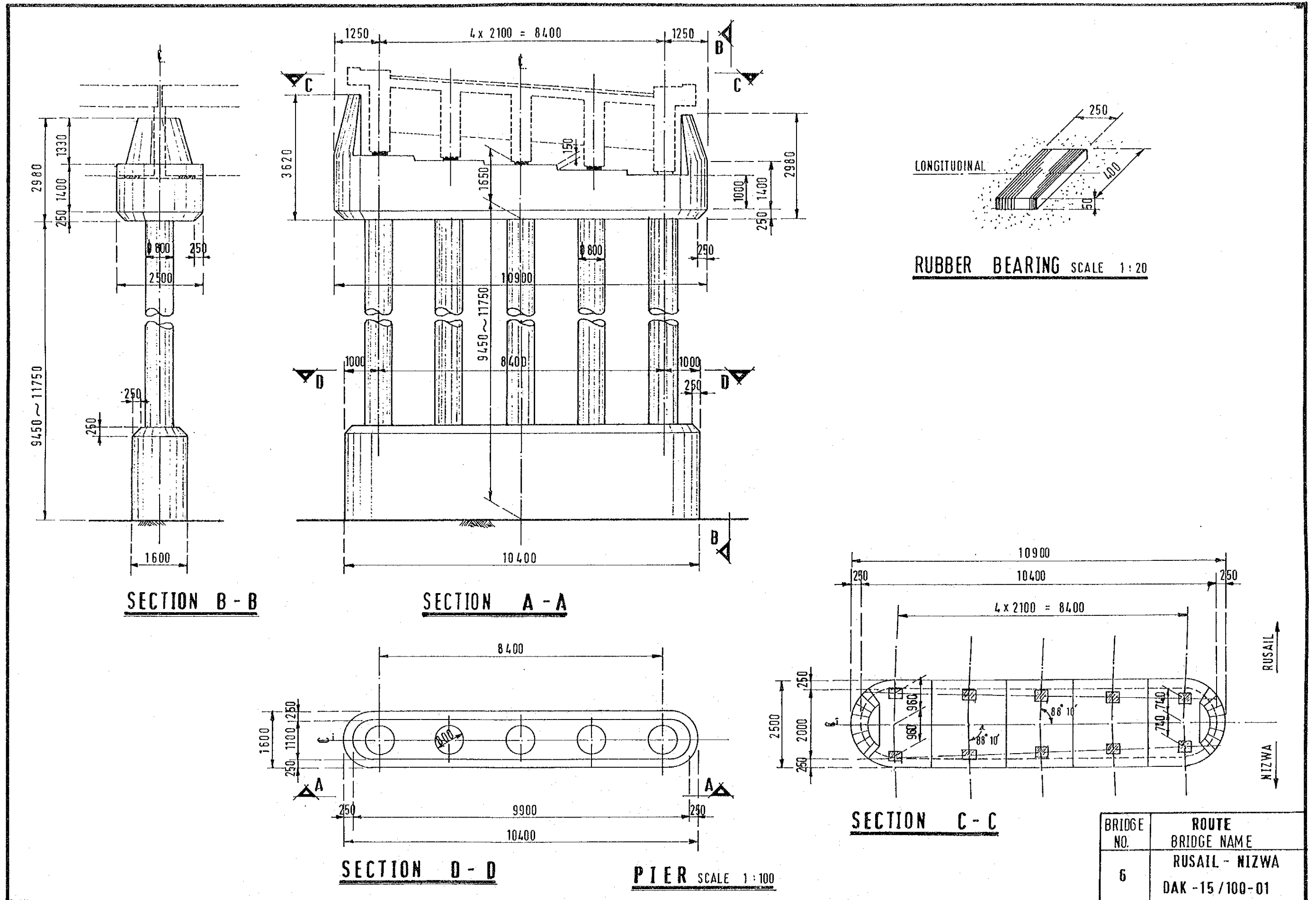
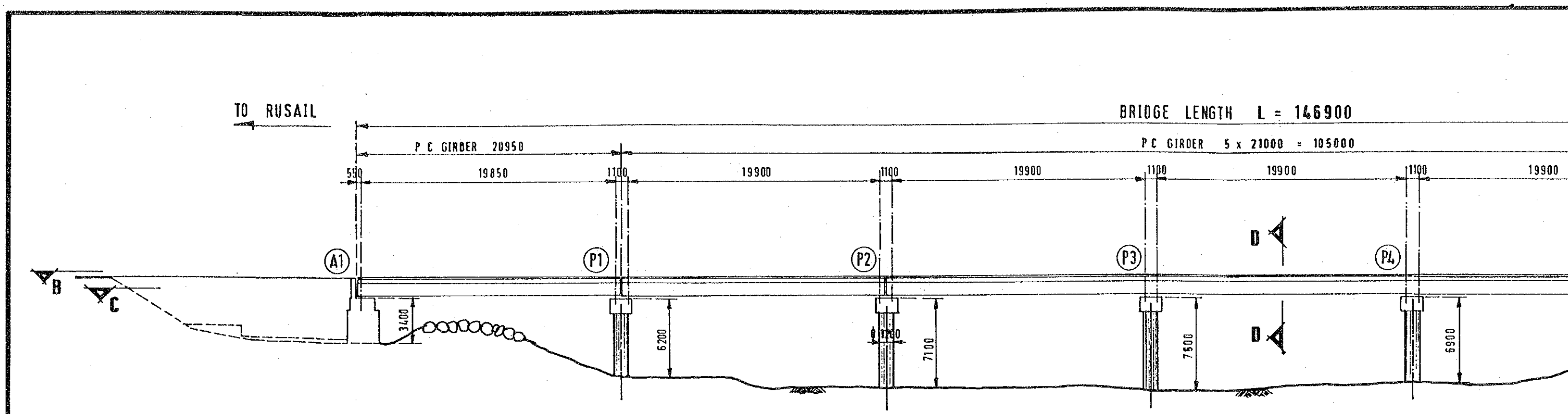
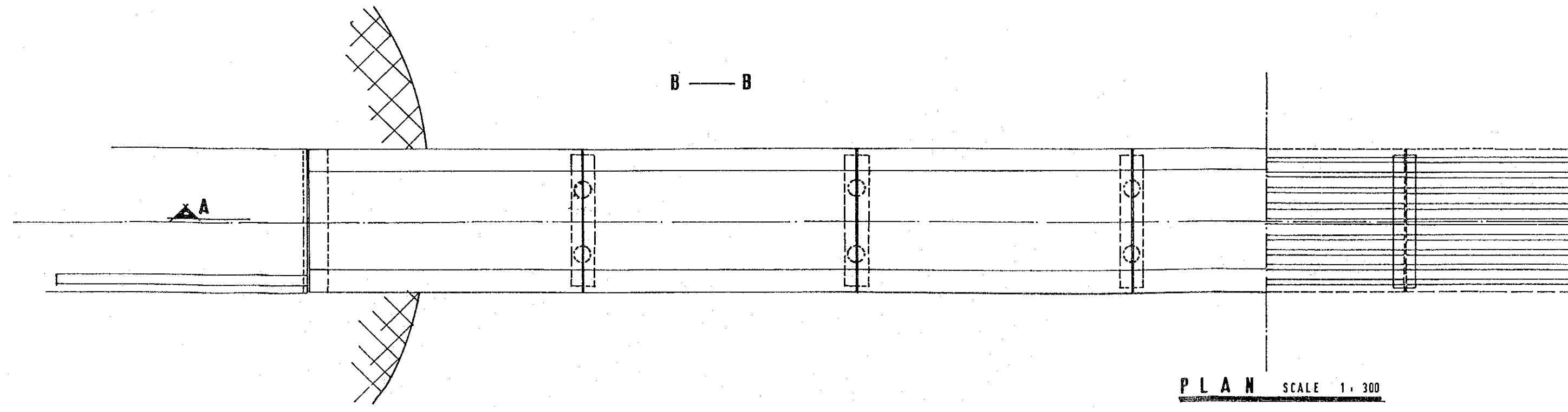
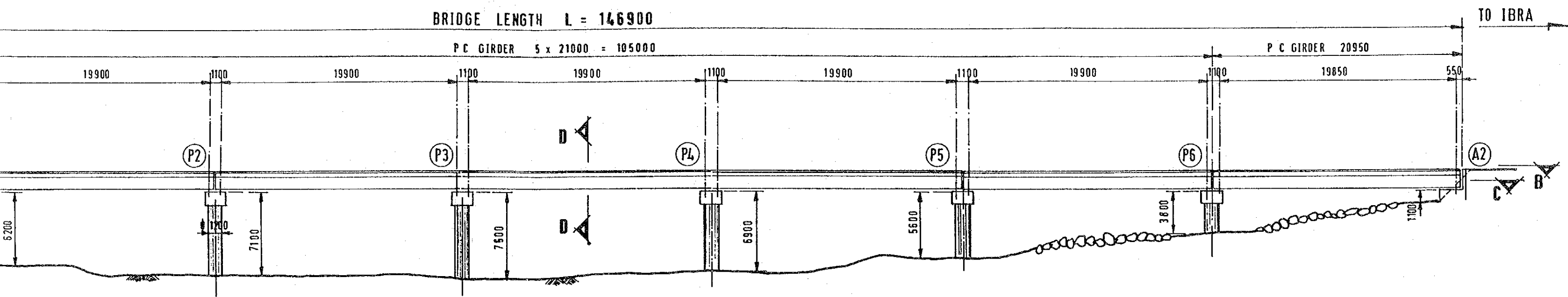


Fig 4.35 General View of Br.No.6

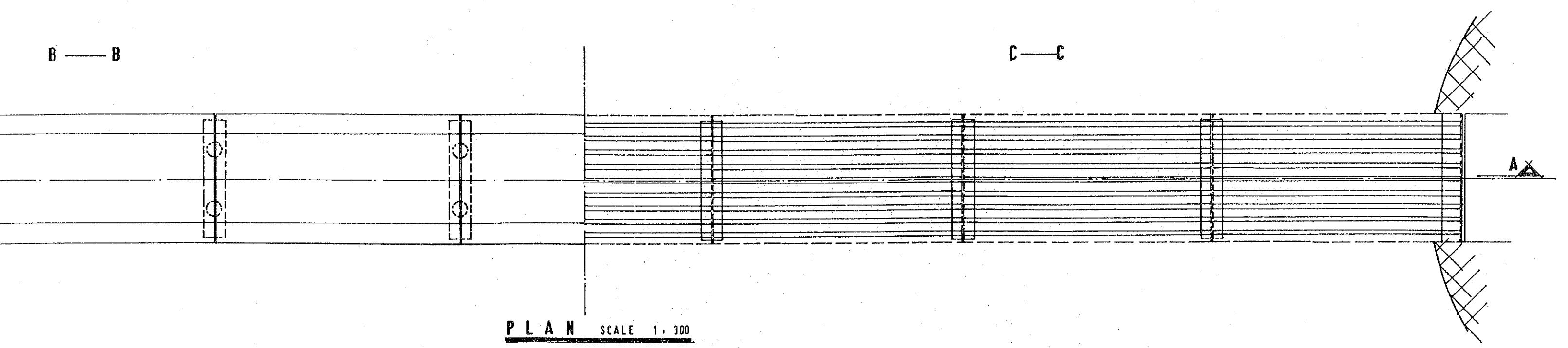


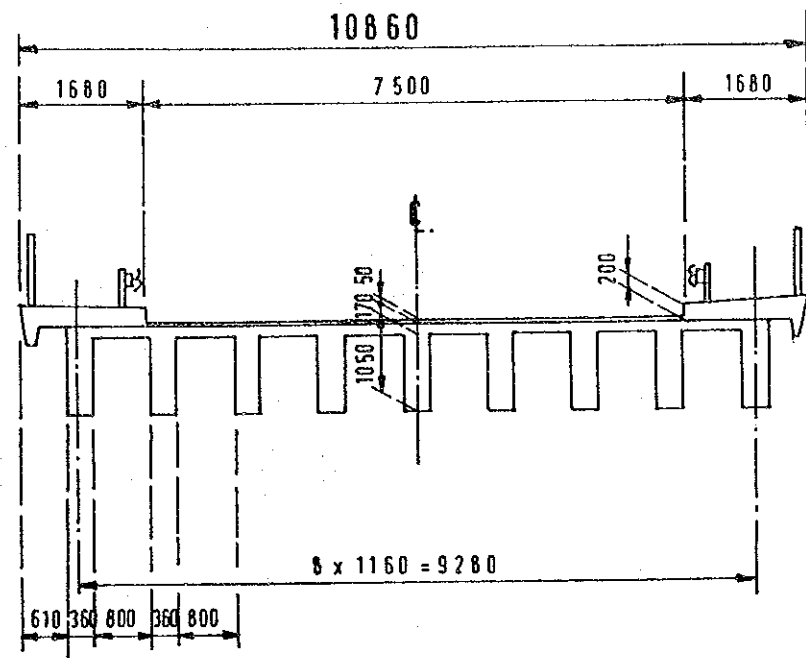
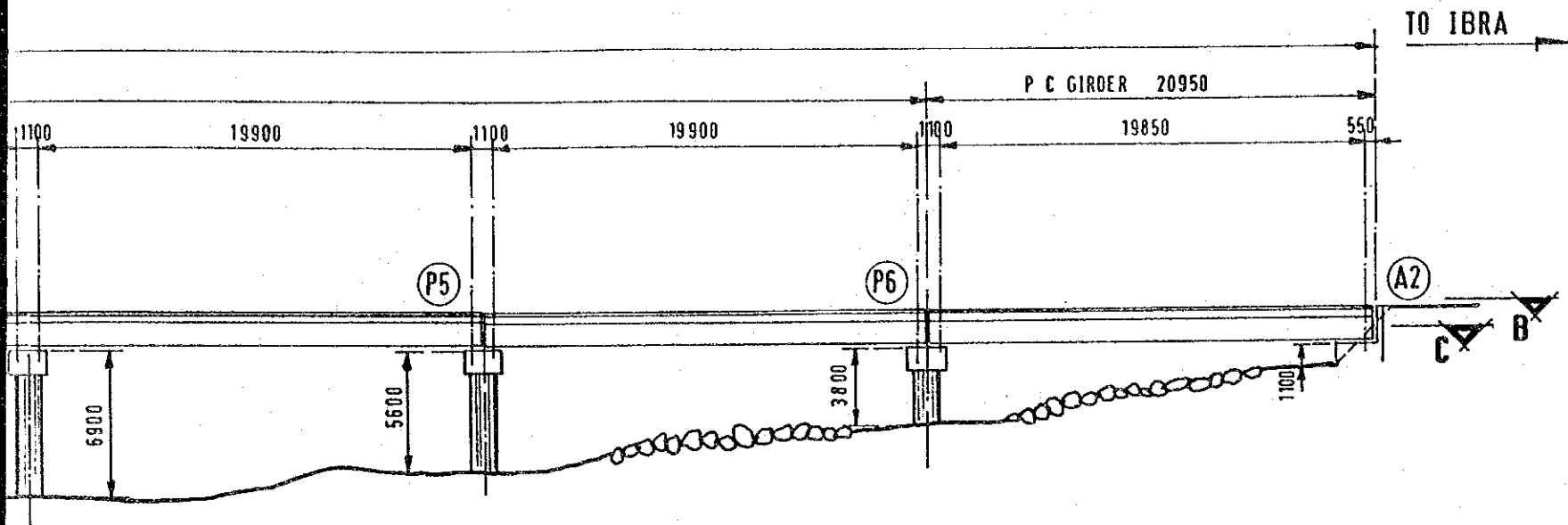
**SECTION A - A**  
**SIDE ELEVATION** SCALE 1:300





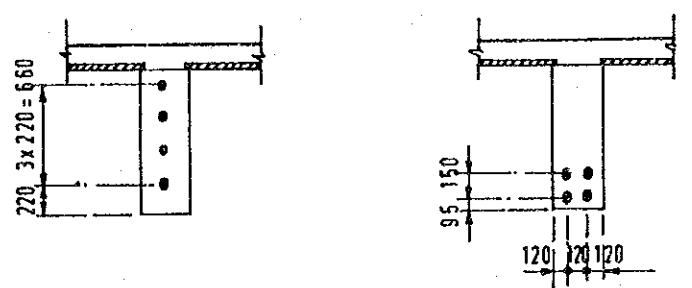
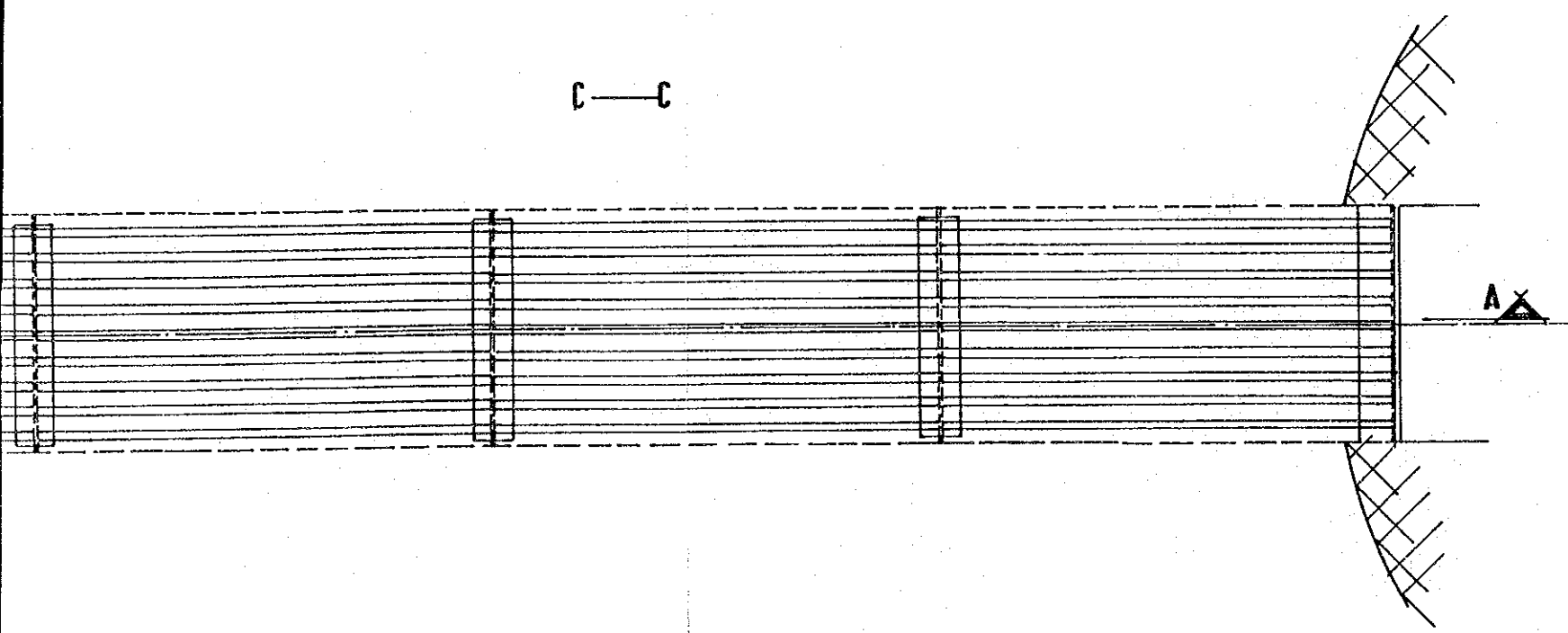
**SECTION A - A**  
**SIDE ELEVATION** SCALE 1 : 300





**SECTION D - D** SCALE 1 : 100

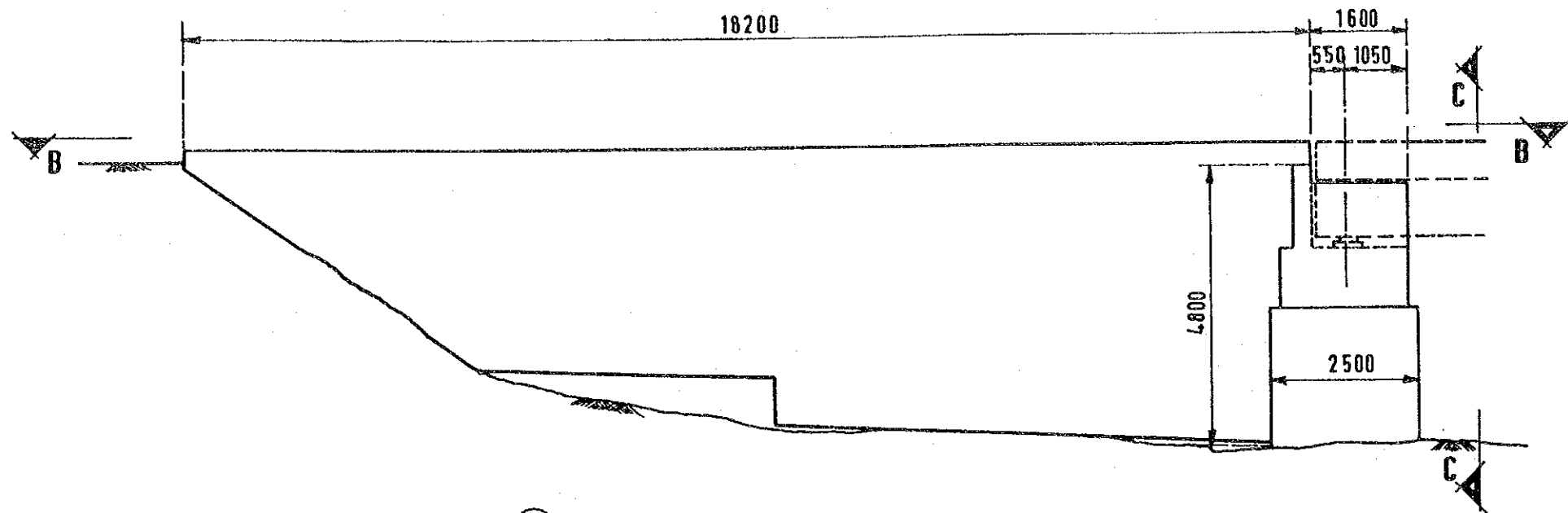
1 : 300



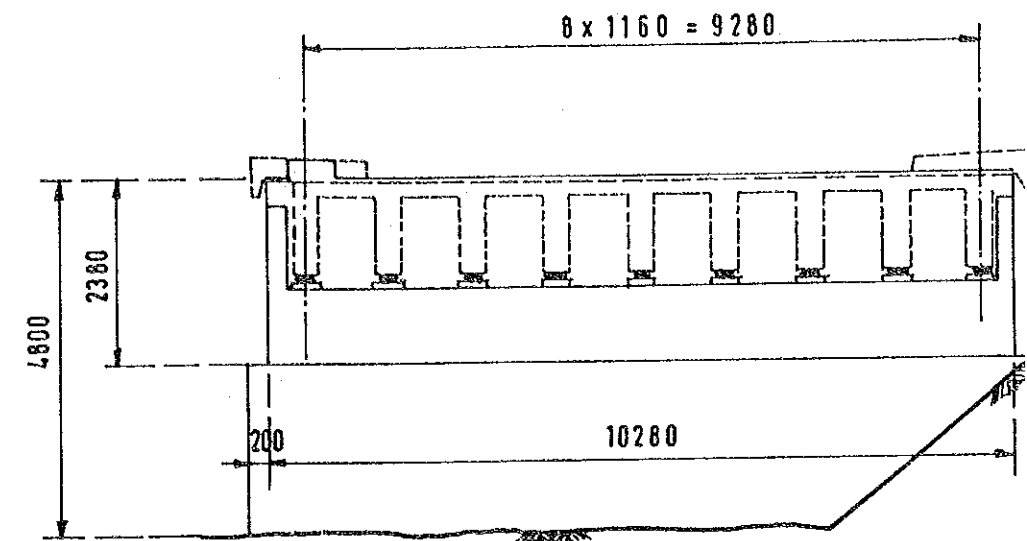
**P C CABLE ARRANGEMENT**

| BRIDGE NO. | ROUTE BRIDGE NAME           |
|------------|-----------------------------|
| 7          | BID-BID-SUR<br>DAK-23/100-2 |

Fig 4.36 General View of Br.No.7

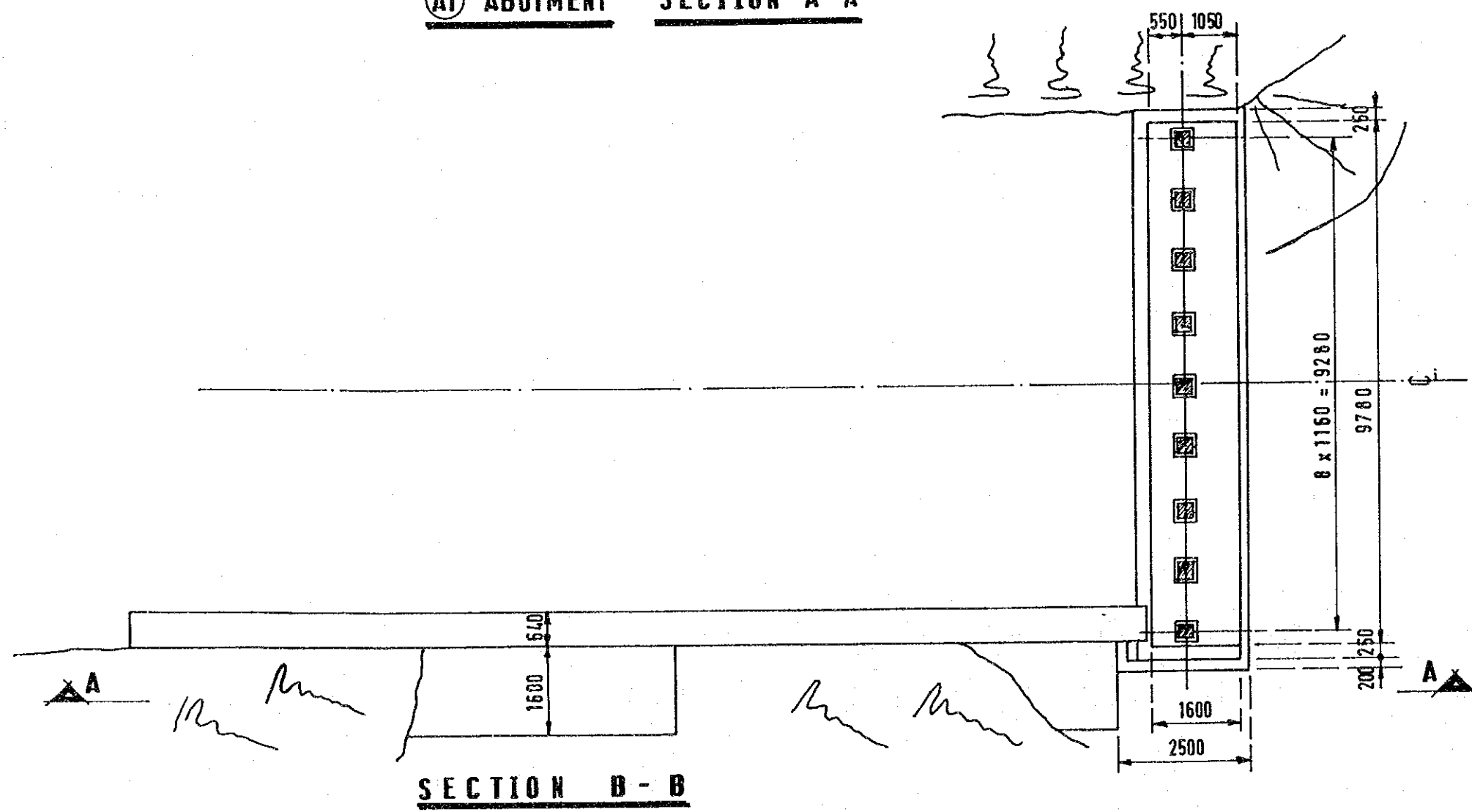


**(A1) ABUTMENT SECTION A-A**

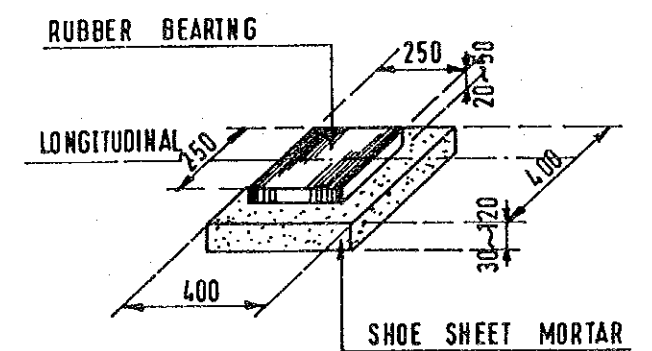


**SECTION C - C**

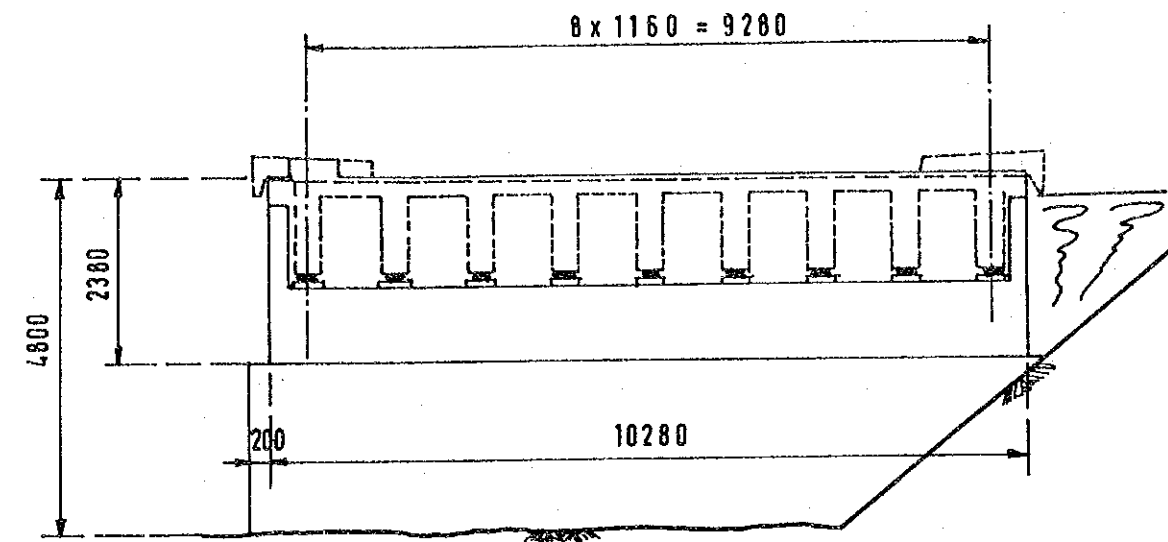
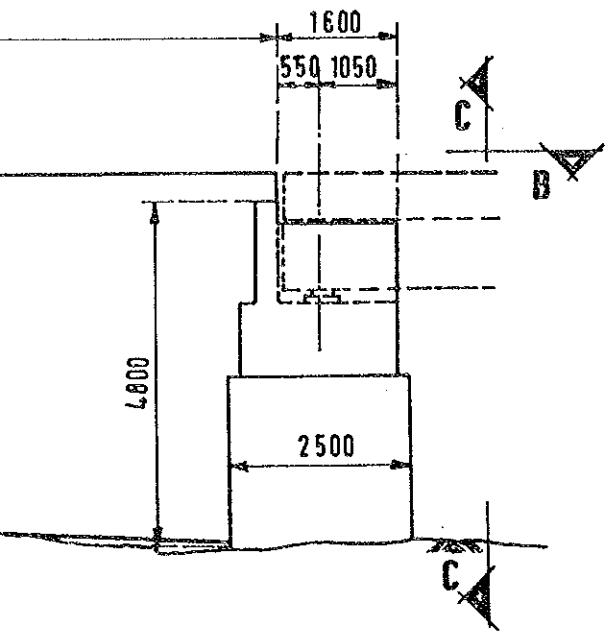
**ABUTMENT SCALE 1: 100**



**SECTION B - B**

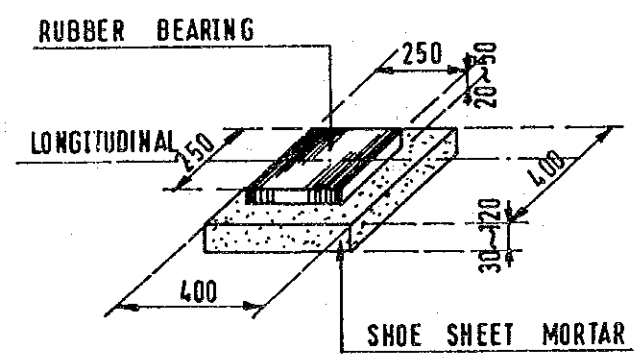
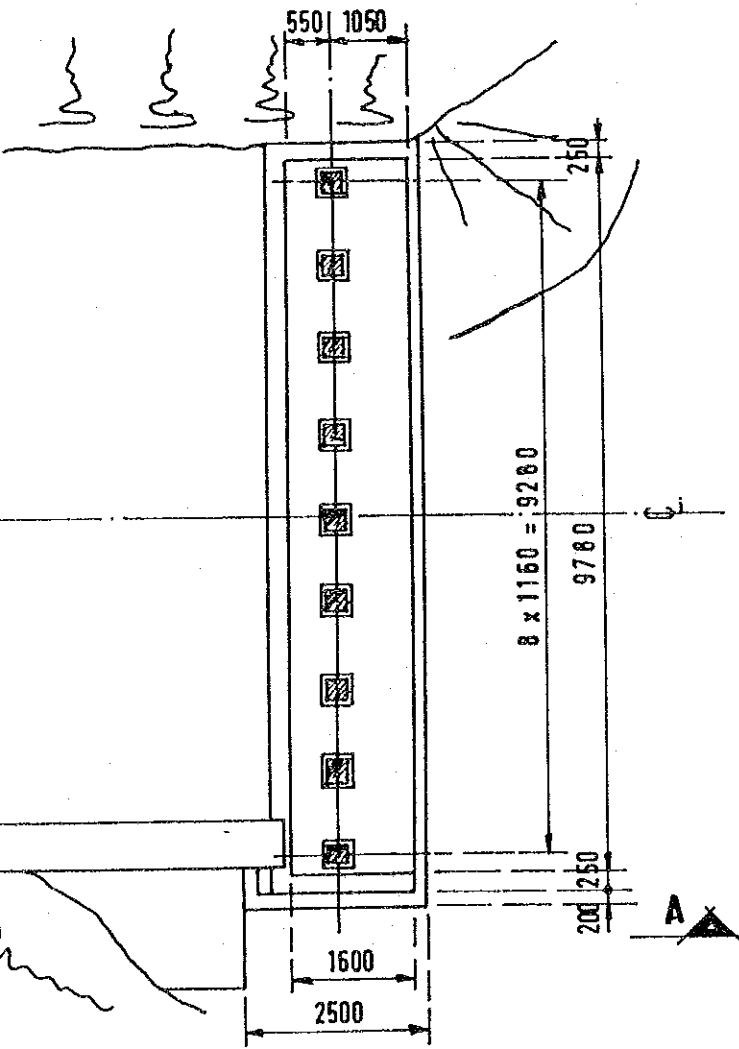


**RUBBER BEARING SCALE 1: 20**

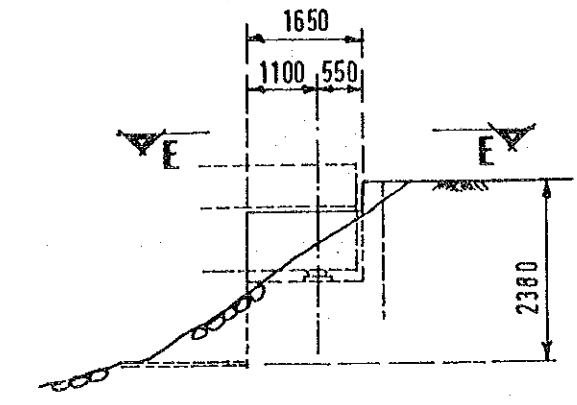


**SECTION C - C**

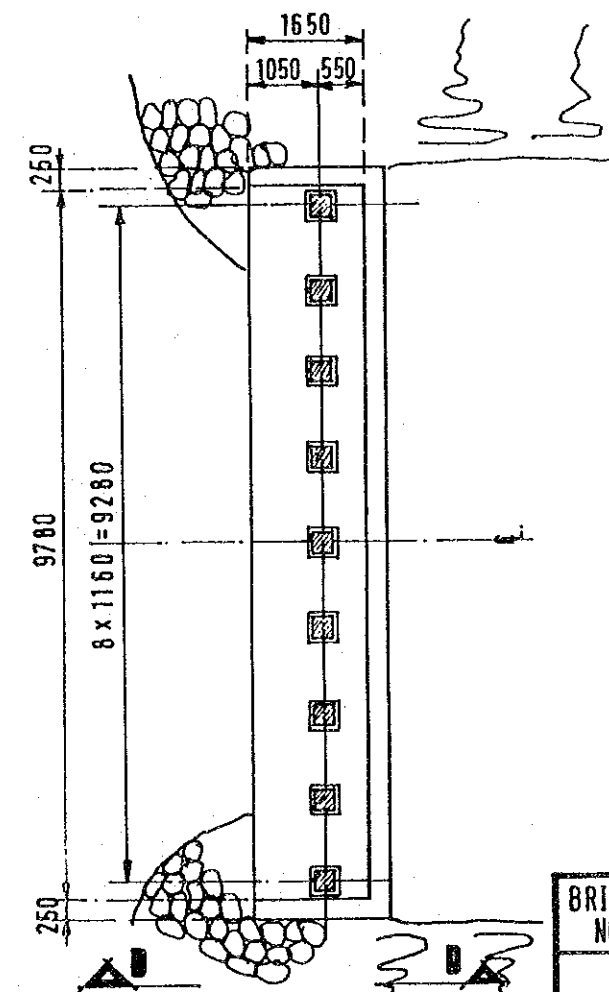
**ABUTMENT SCALE 1: 100**



**RUBBER BEARING SCALE 1: 20**



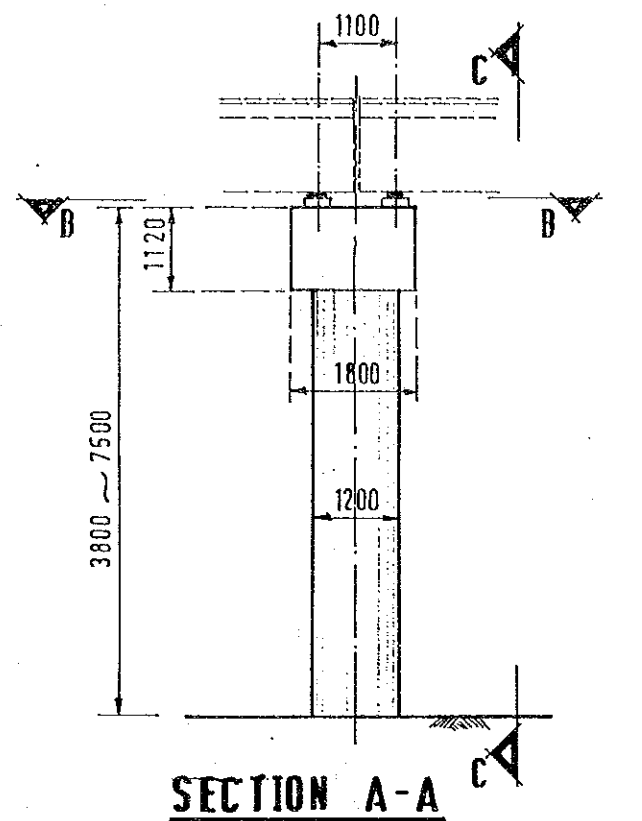
**(A2) ABUTMENT SECTION D - D**



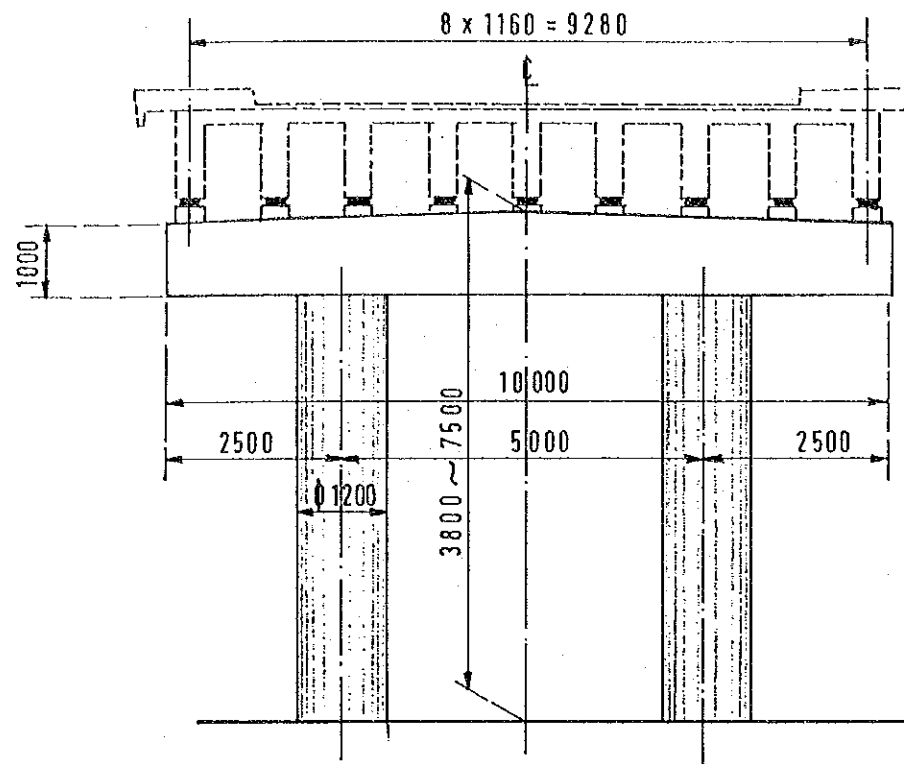
**SECTION E - E**

| BRIDGE NO. | ROUTE BRIDGE NAME                 |
|------------|-----------------------------------|
| 7          | B10-B10 - SUR<br>DAK-23 / 100 - 2 |

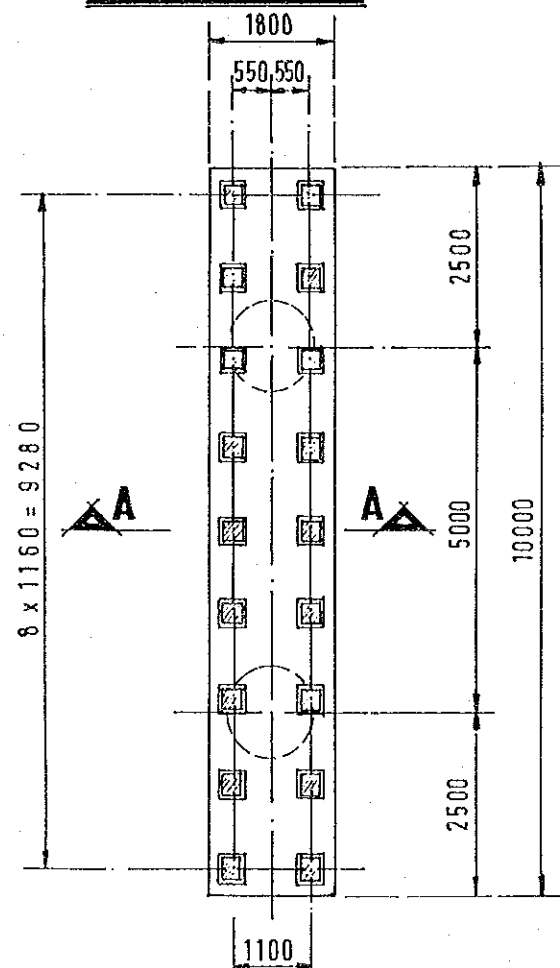
Fig 4.37  
General View of Br.No.7



**SECTION A-A**

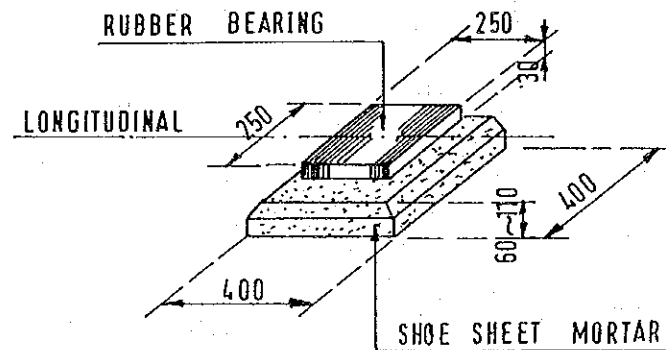


**SECTION C-C**



**SECTION B-B**

**PIER SCALE 1:100**

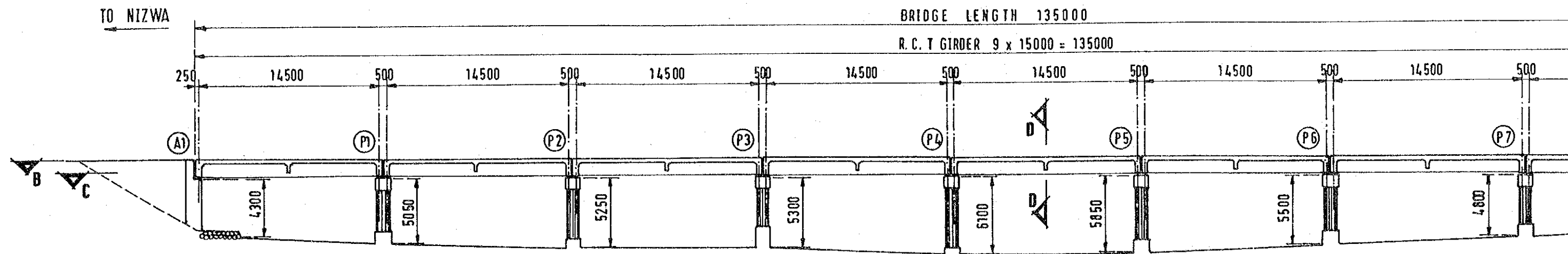


**RUBBER BEARING SCALE 1:20**

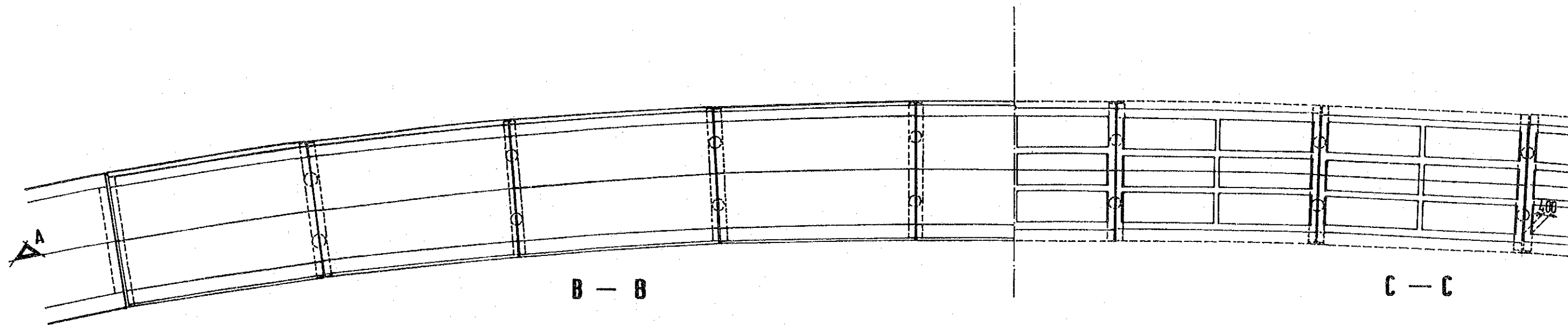
| BRIDGE NO. | ROUTE BRIDGE NAME            |
|------------|------------------------------|
| 7          | BID-BID-SUR<br>DAK.-23/100-2 |

Fig 4.38 General View of Br.No.7

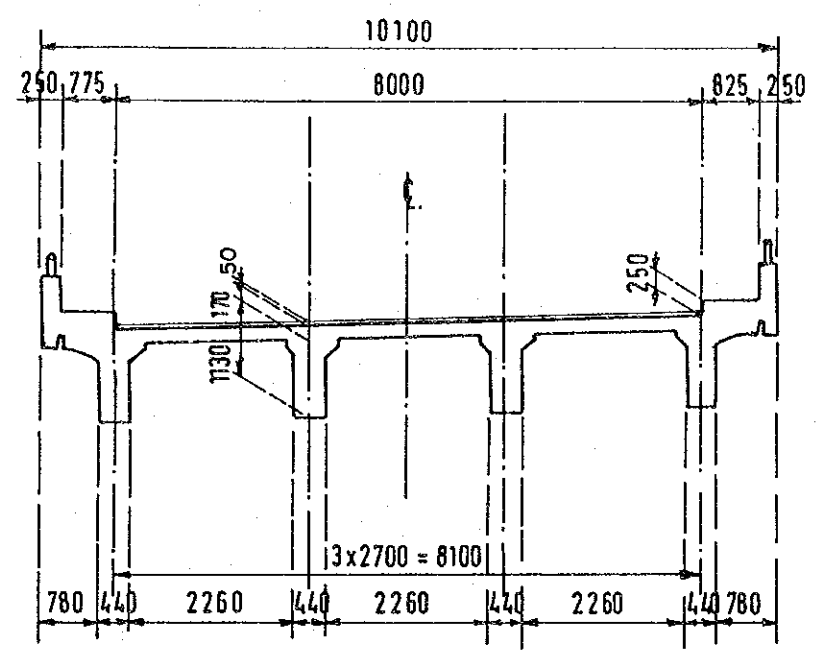
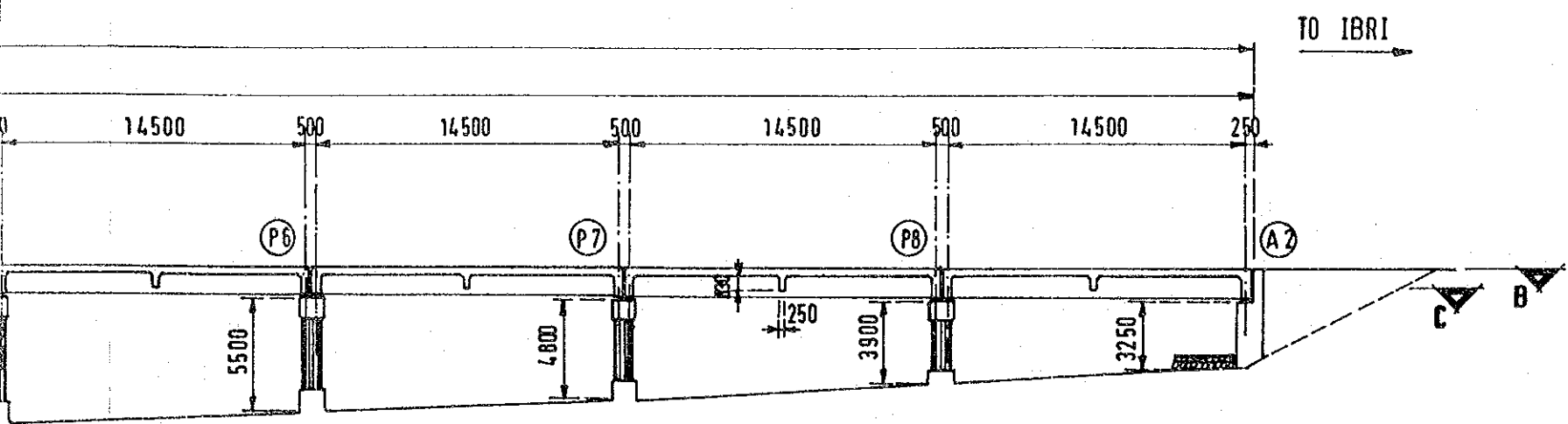




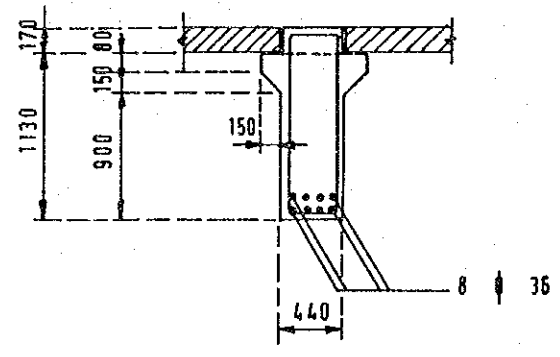
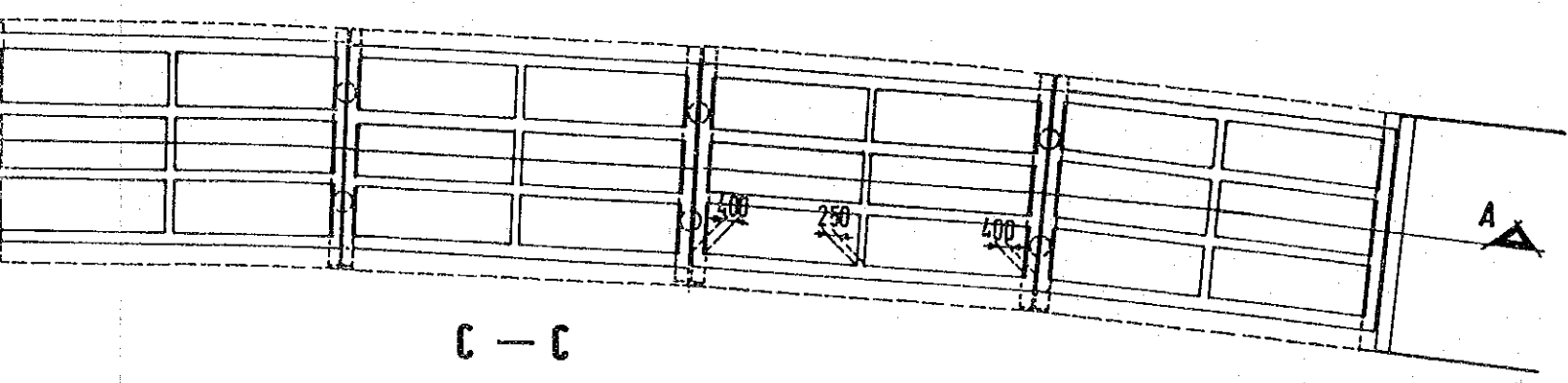
**SECTION A - A**  
**SIDE ELEVATION** SCALE 1:300



**PLAN** SCALE 1:300



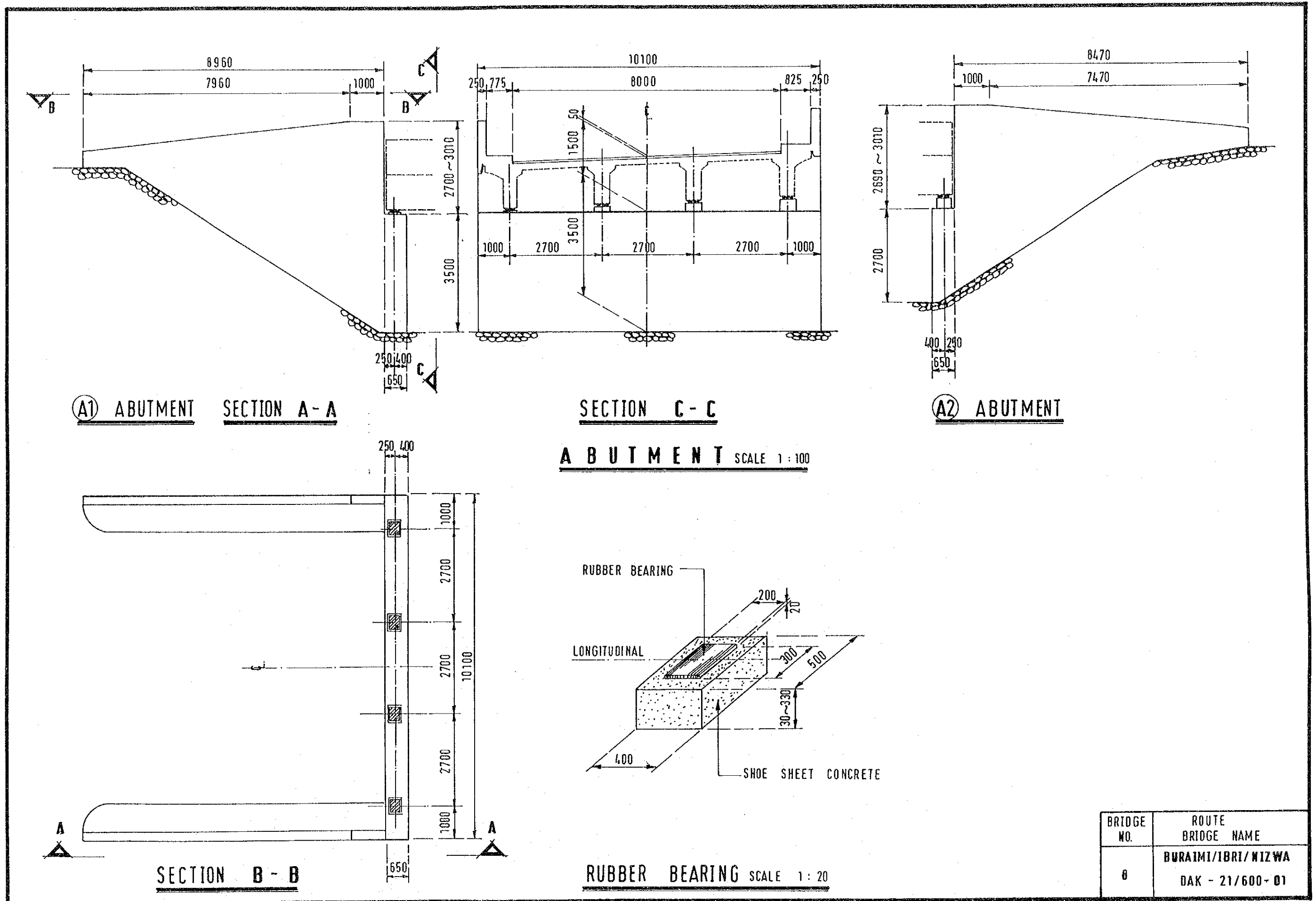
**SECTION D - D**



**MAIN REINF. ARRANGEMENT**

| BRIDGE NO. | ROUTE BRIDGE NAME                        |
|------------|--|
| 8          | BURAIMI/IBRI/ MIZWA<br>DAK - 21/600 - 01 |

Fig 4.39 General View of Br.No.8



**A1** ABUTMENT SECTION A - A

SECTION C - C

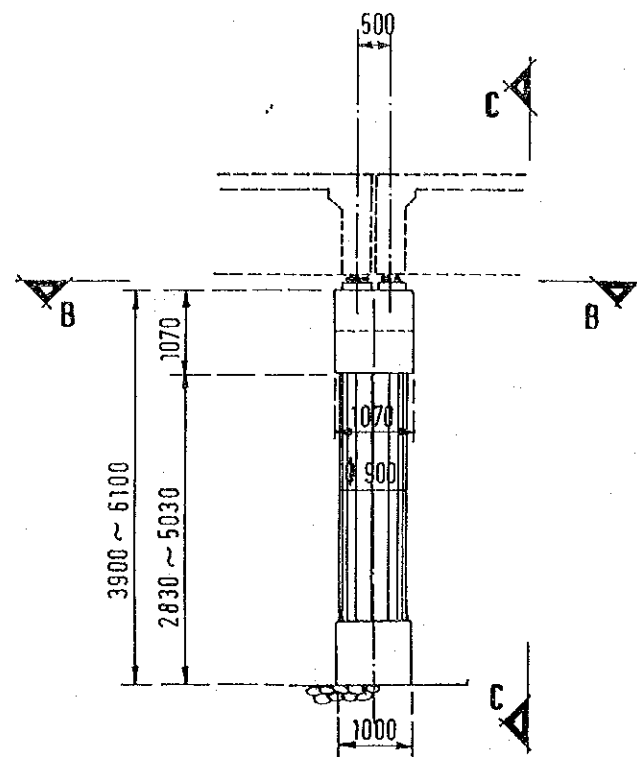
**A2** ABUTMENT

**ABUTMENT** SCALE 1 : 100

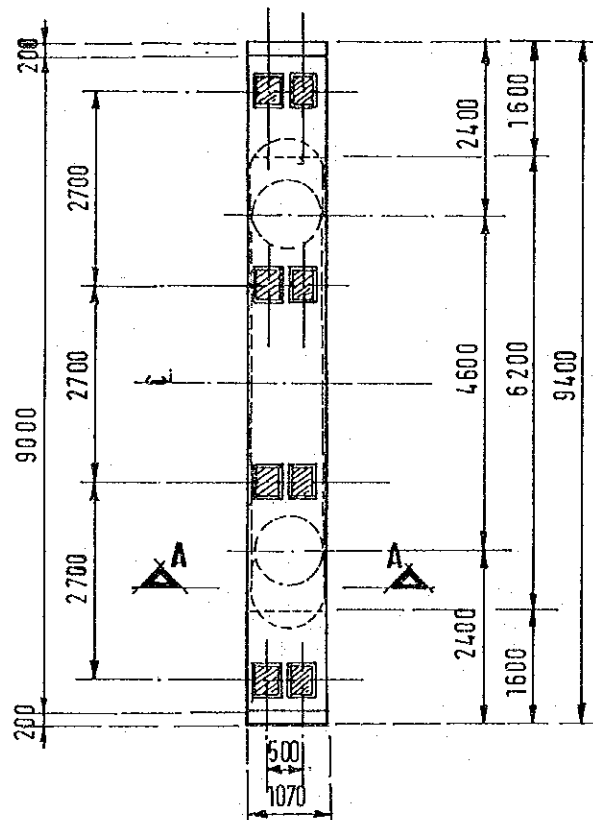
SECTION B - B

**RUBBER BEARING** SCALE 1 : 20

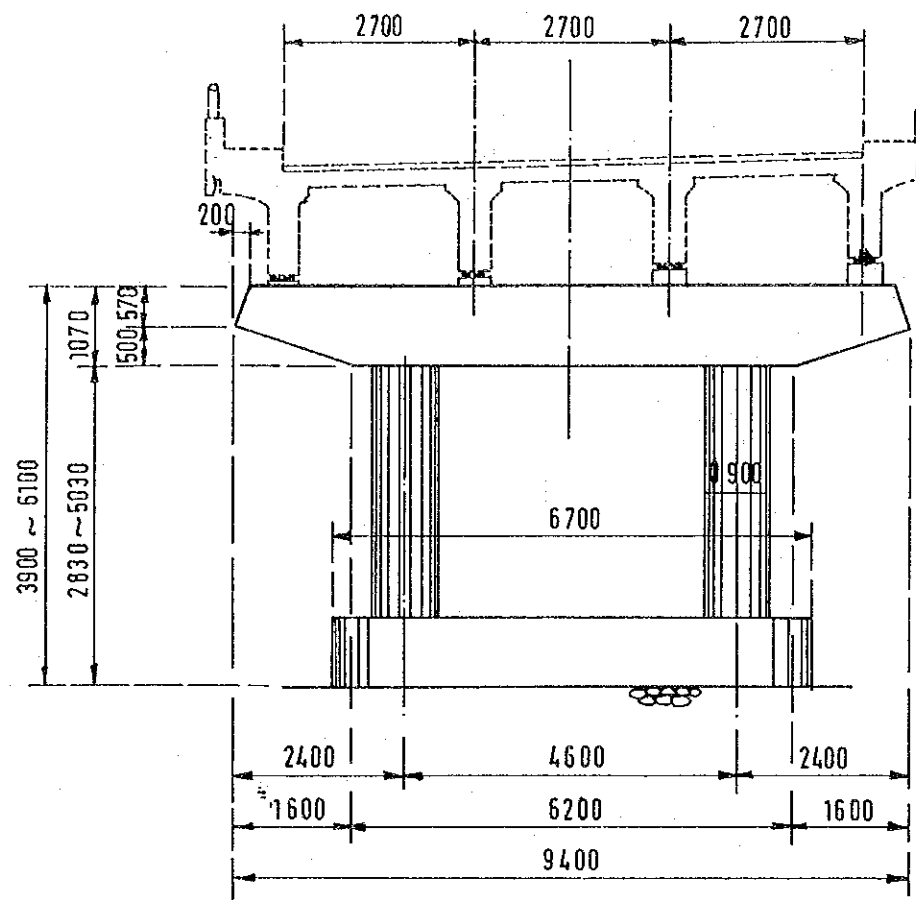
| BRIDGE NO. | ROUTE BRIDGE NAME                       |
|------------|---|
| 8          | BURAIMI/IBRI/NIZWA<br>DAK - 21/600 - 01 |



**SECTION A - A**

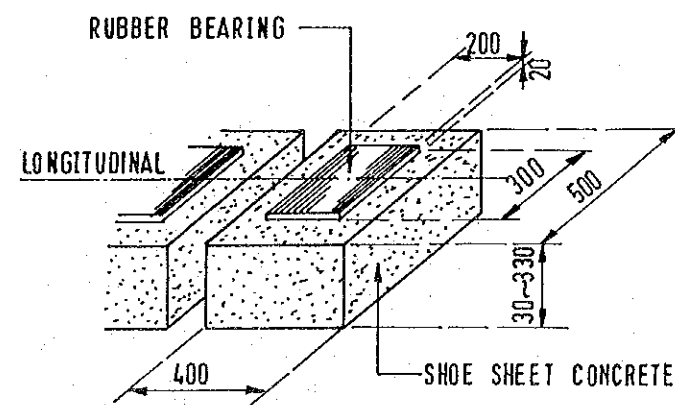


**SECTION B - B**



**SECTION C - C**

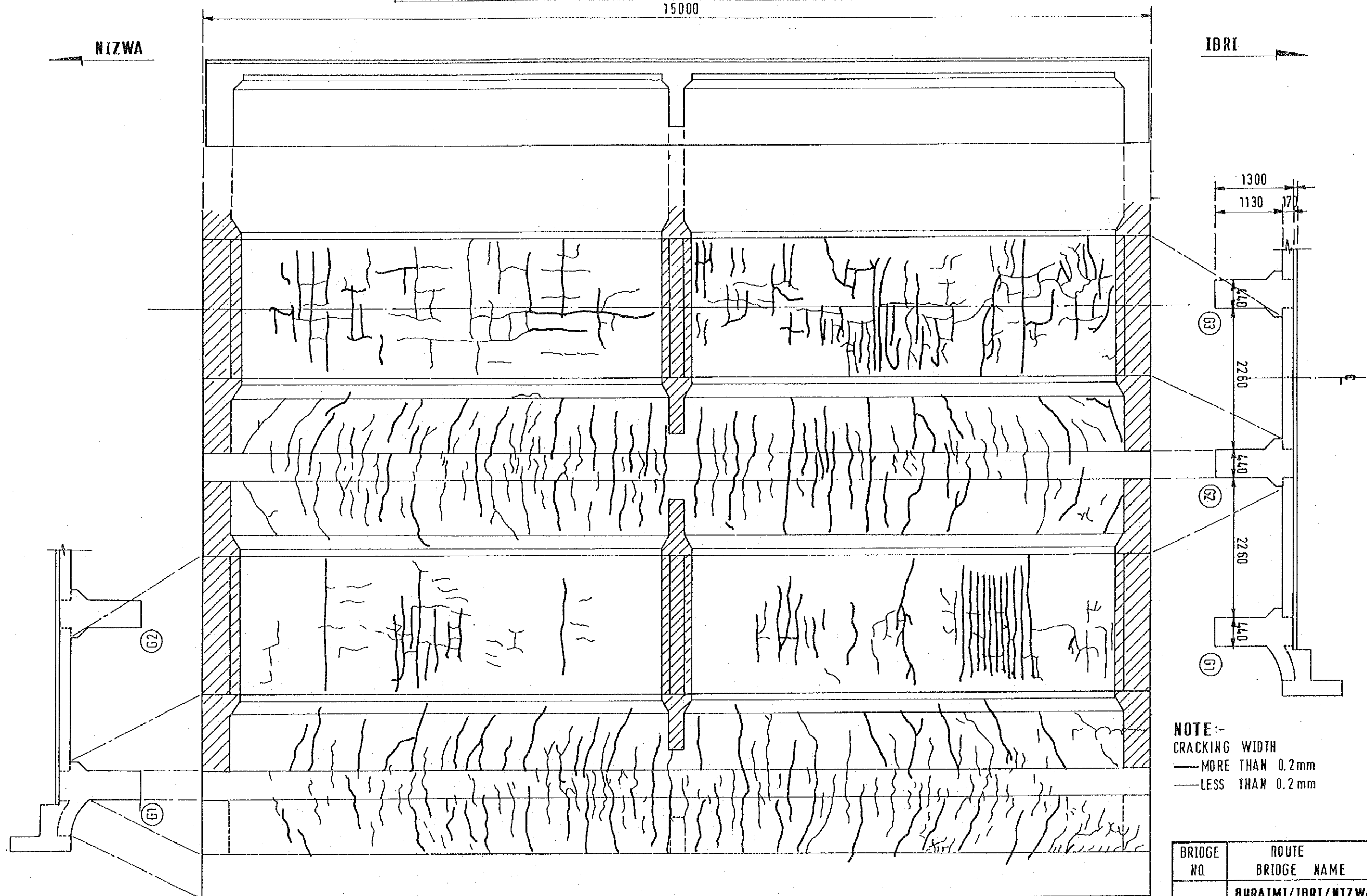
**PIER SCALE 1 : 100**



**RUBBER BEARING SCALE 1 : 20**

| BRIDGE NO. | ROUTE BRIDGE NAME                        |
|------------|--|
| 8          | BURAIMI/IBRI / NIZWA<br>DAK - 21/600- 01 |

SKETCH OF CRACKING EXAMINATION (Main Girder & Slab) SCALE 1 : 60

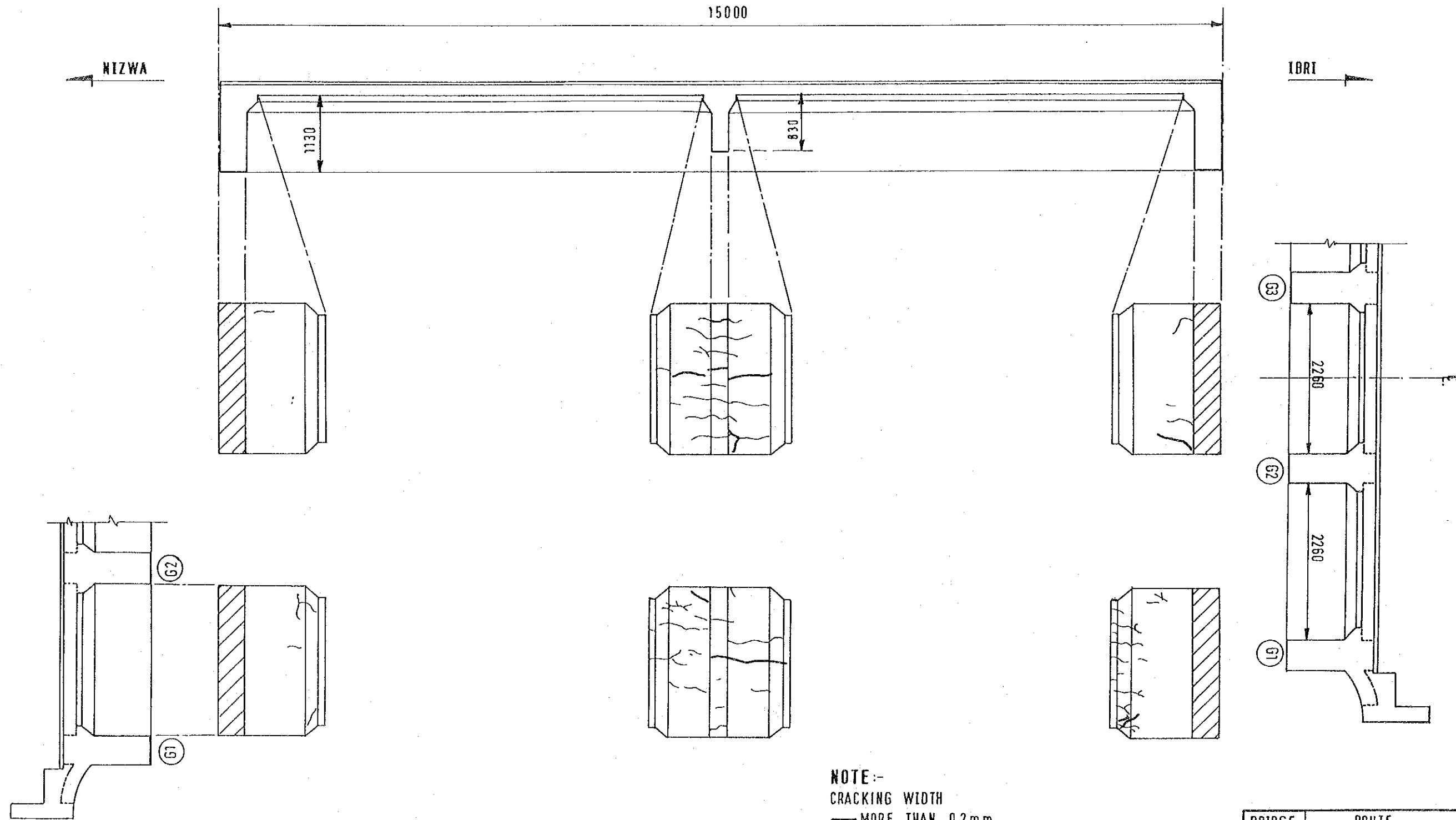


NOTE :-  
 CRACKING WIDTH  
 — MORE THAN 0.2 mm  
 - - - LESS THAN 0.2 mm

| BRIDGE NO. | ROUTE BRIDGE NAME                         |
|------------|---|
| 8          | BURAIMI/IBRI/NIZWA<br>DAK - 21 / 600 - 01 |

Fig 4.42 Cracking Conditions

**SKETCH OF CRACKING EXAMINATION (Cross Beam) SCALE 1 : 60**



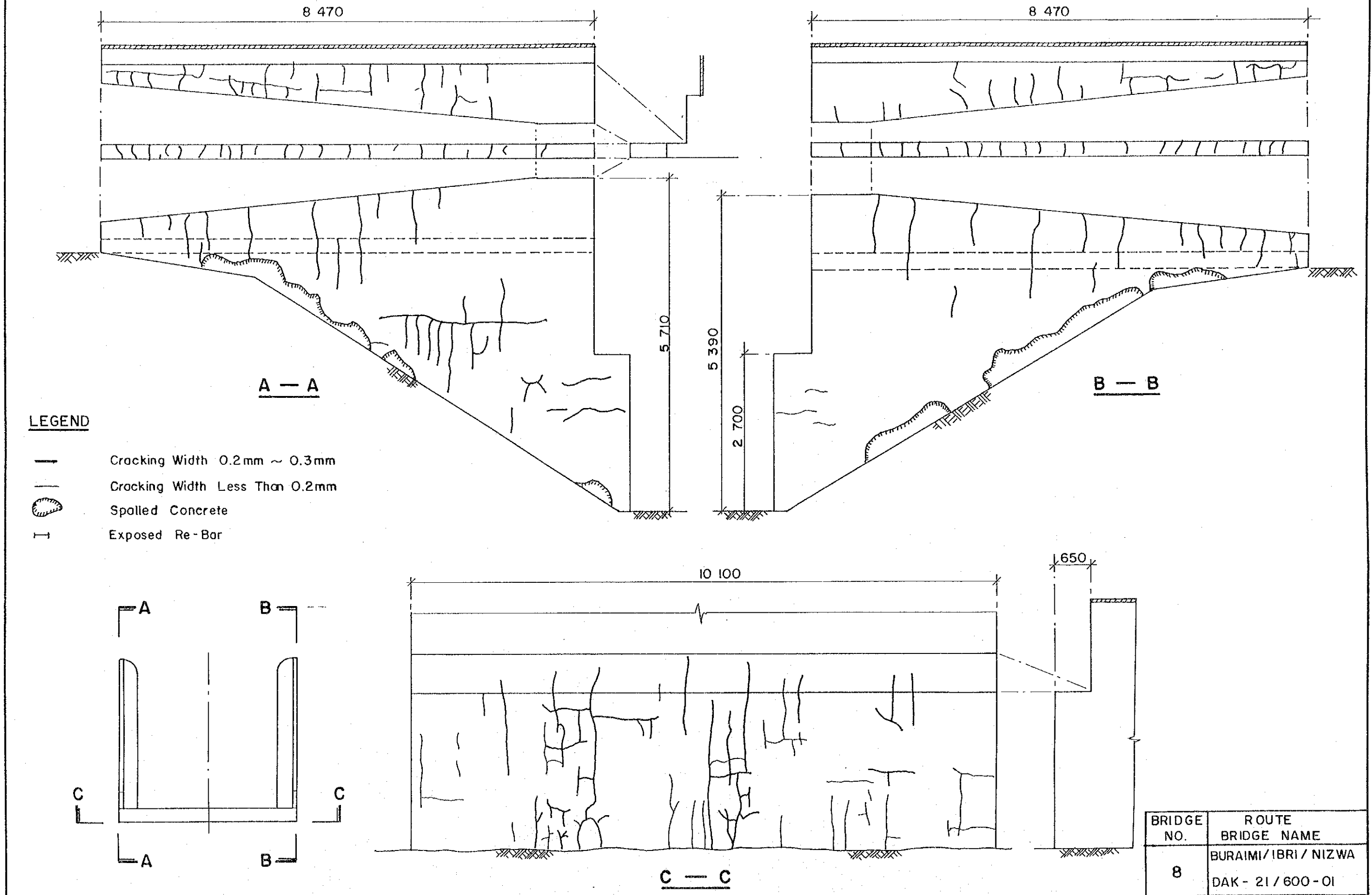
**NOTE:-**  
 CRACKING WIDTH  
 — MORE THAN 0.2mm  
 — LESS THAN 0.2mm

| BRIDGE NO. | ROUTE BRIDGE NAME                      |
|------------|--|
| 8          | BURAIMI/IBRI/NIZWA<br>DAK - 21/ 600-01 |

Fig 4.43 Cracking Conditions

SKETCH OF CRACKING EXAMINATION (A2 ABUTMENT)

(SCALE 1:60)

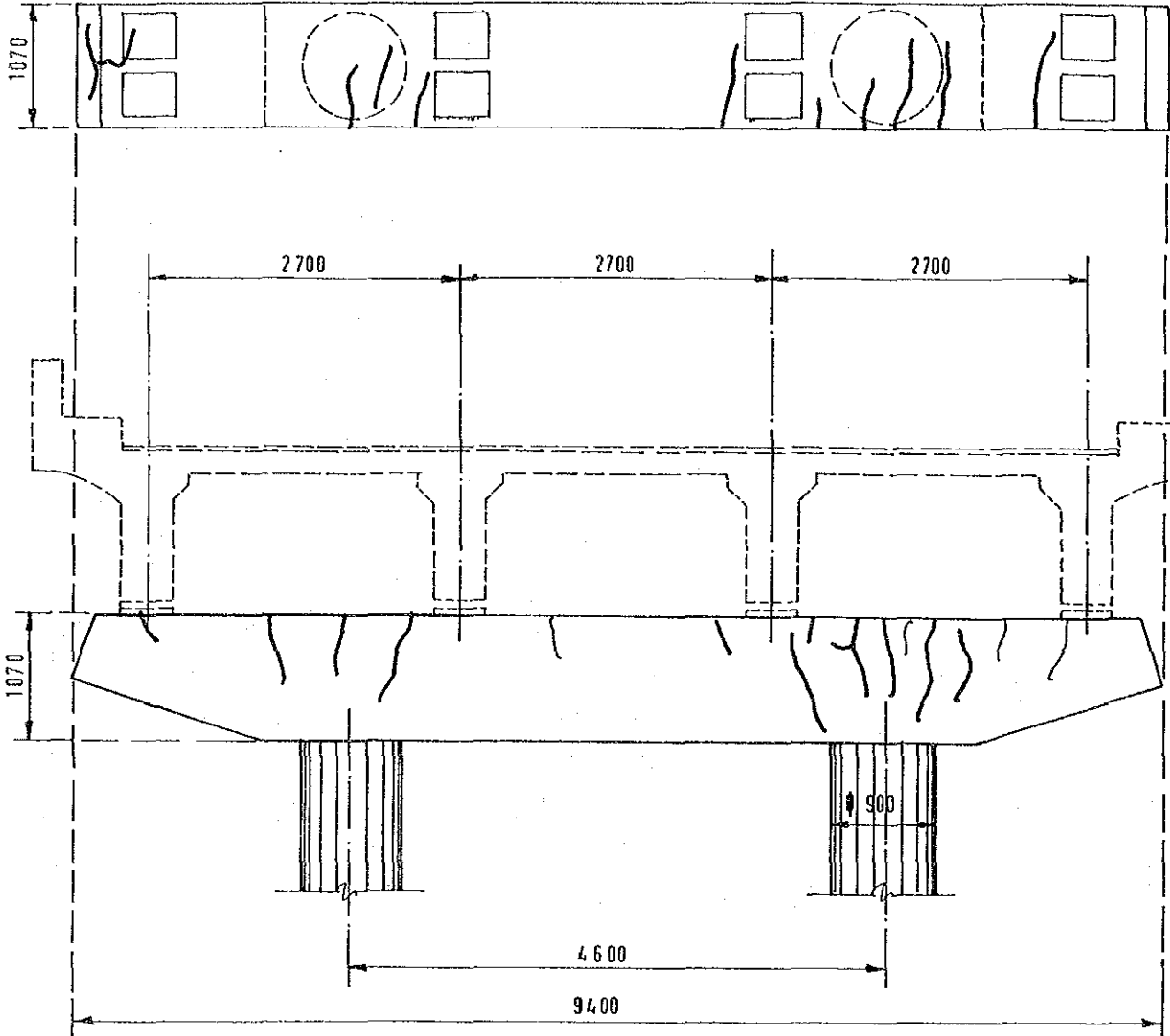


| BRIDGE NO. | ROUTE BRIDGE NAME                           |
|------------|---|
| 8          | BURAIMI/IBRI / NIZWA<br>DAK - 21 / 600 - 01 |

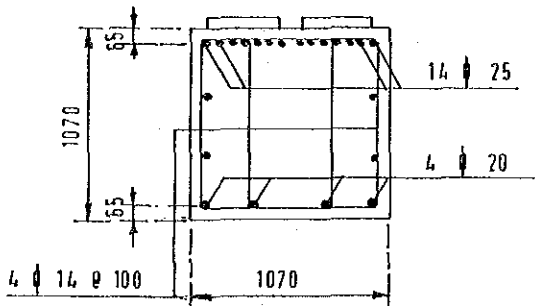
Fig 4.44 Cracking Conditions

# SKETCH OF CRACKING EXAMINATION

(P8) PIER SCALE 1:60



## MAIN REINF. ARRANGEMENT



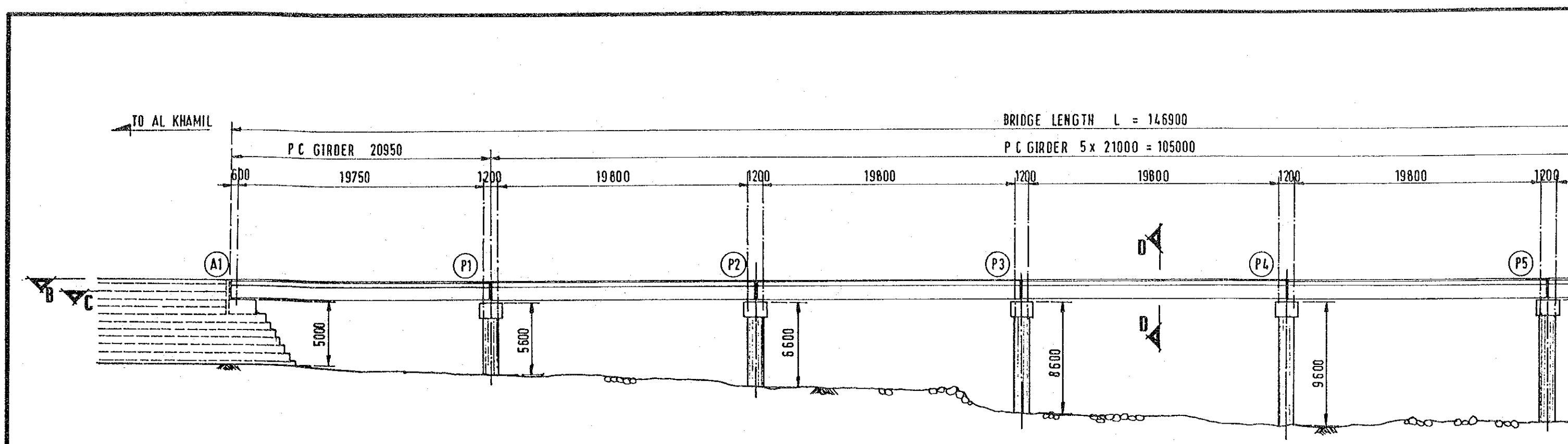
### NOTE :-

CRACKING WIDTH  
 — MORE THAN 0.2 mm  
 — LESS THAN 0.2 mm

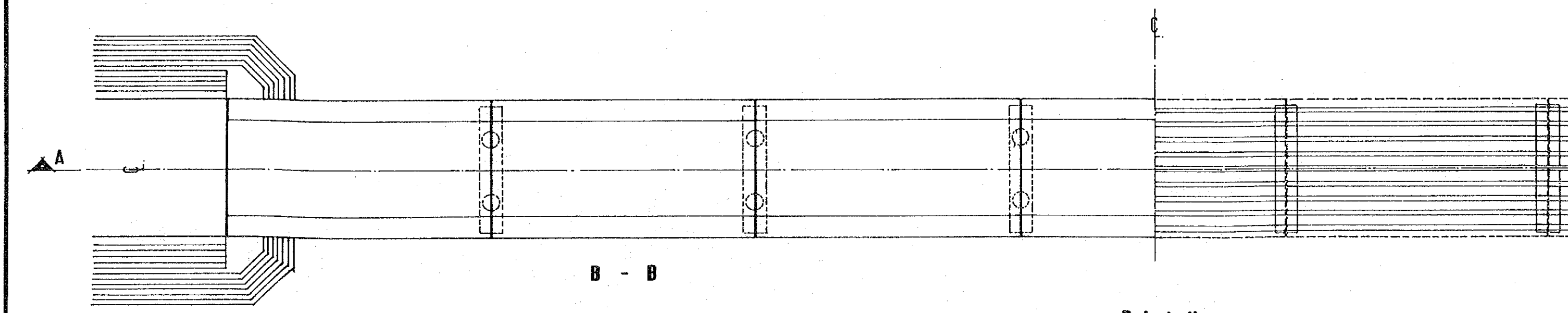
| BRIDGE NO. | ROUTE<br>BRIDGE NAME                     |
|------------|--|
| 8          | BURAIMI/IBRI/NIZWA<br>DAK - 21 / 600- 01 |



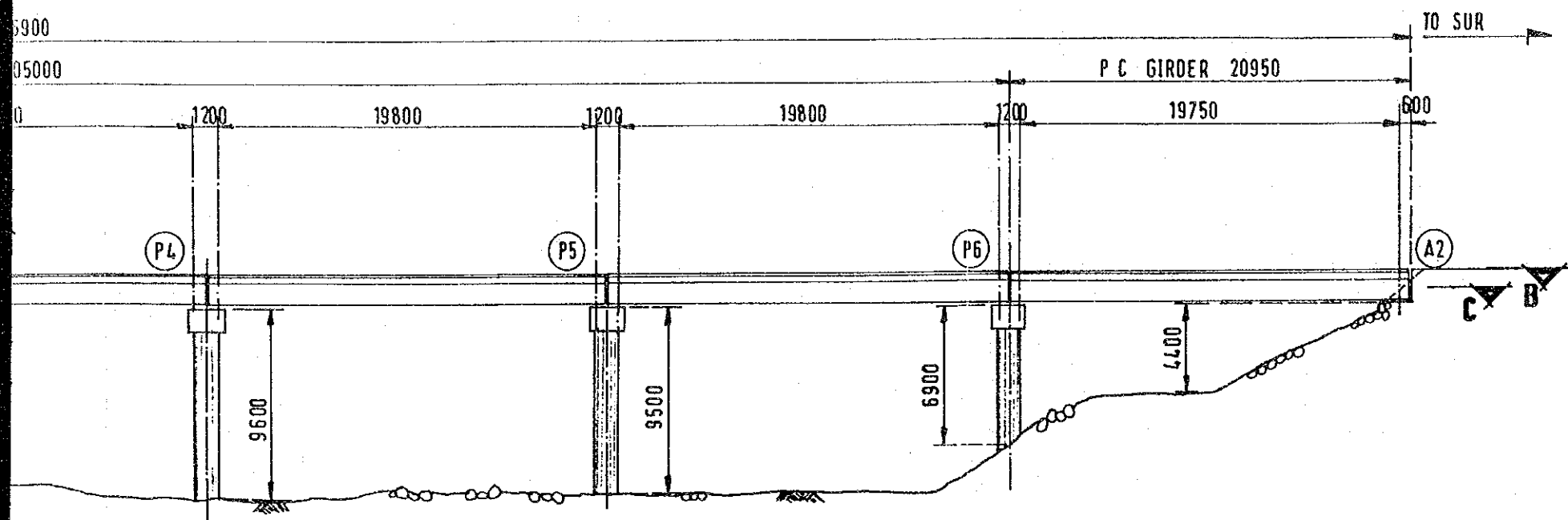




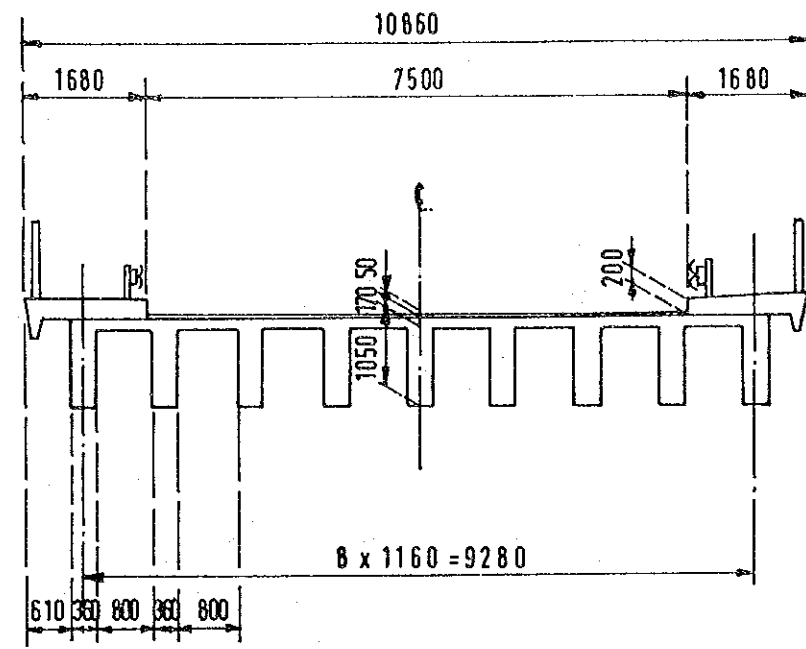
**SECTION A - A**  
**SIDE ELEVATION** SCALE 1:300



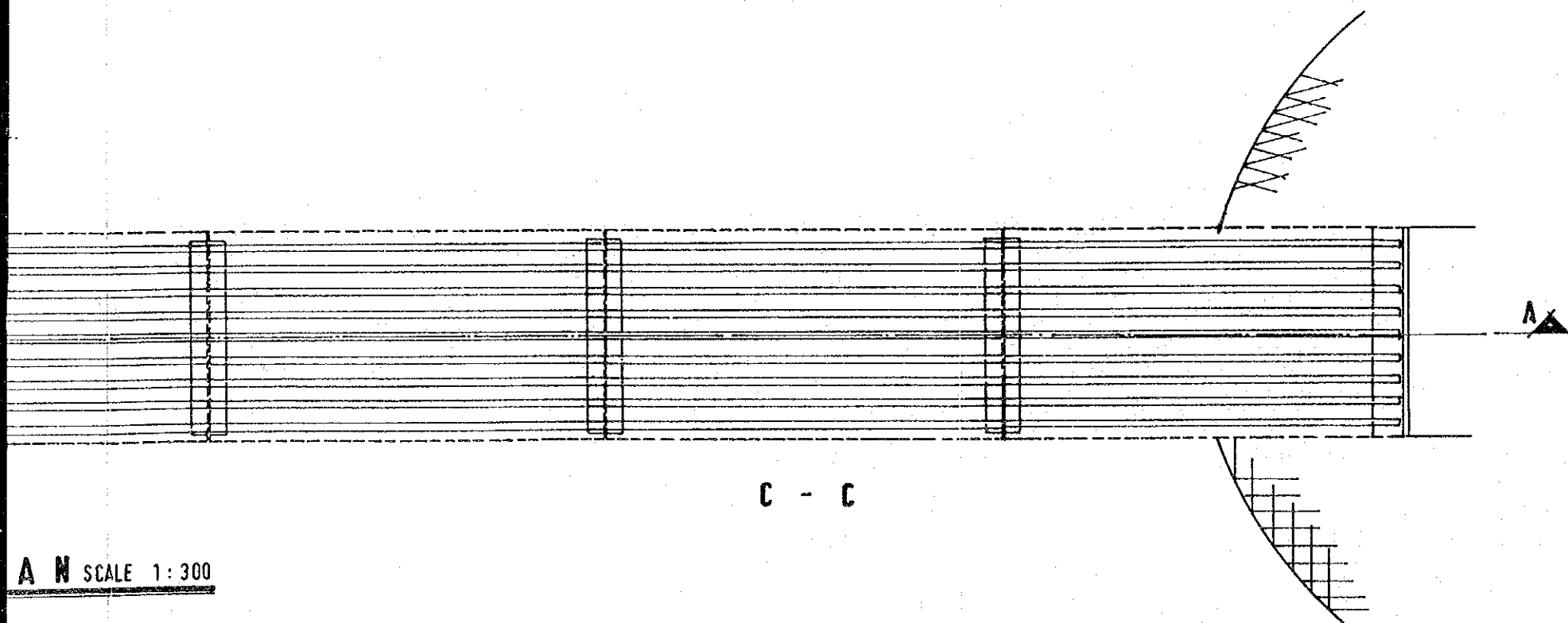
**PLAN** SCALE 1:300



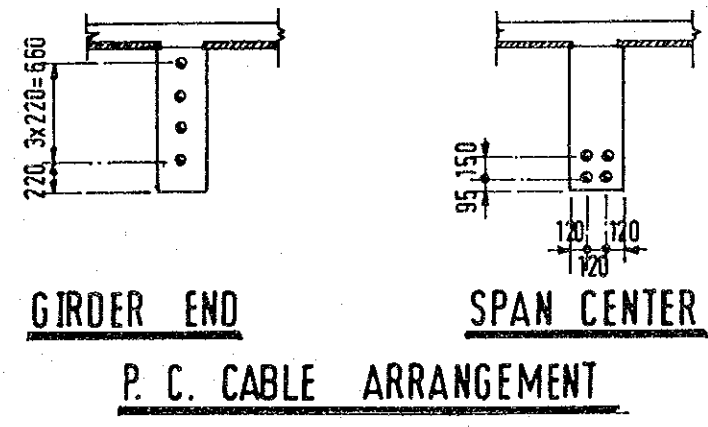
**SECTION A-A**  
**ELEVATION SCALE 1:300**



**SECTION D-D SCALE 1:100**



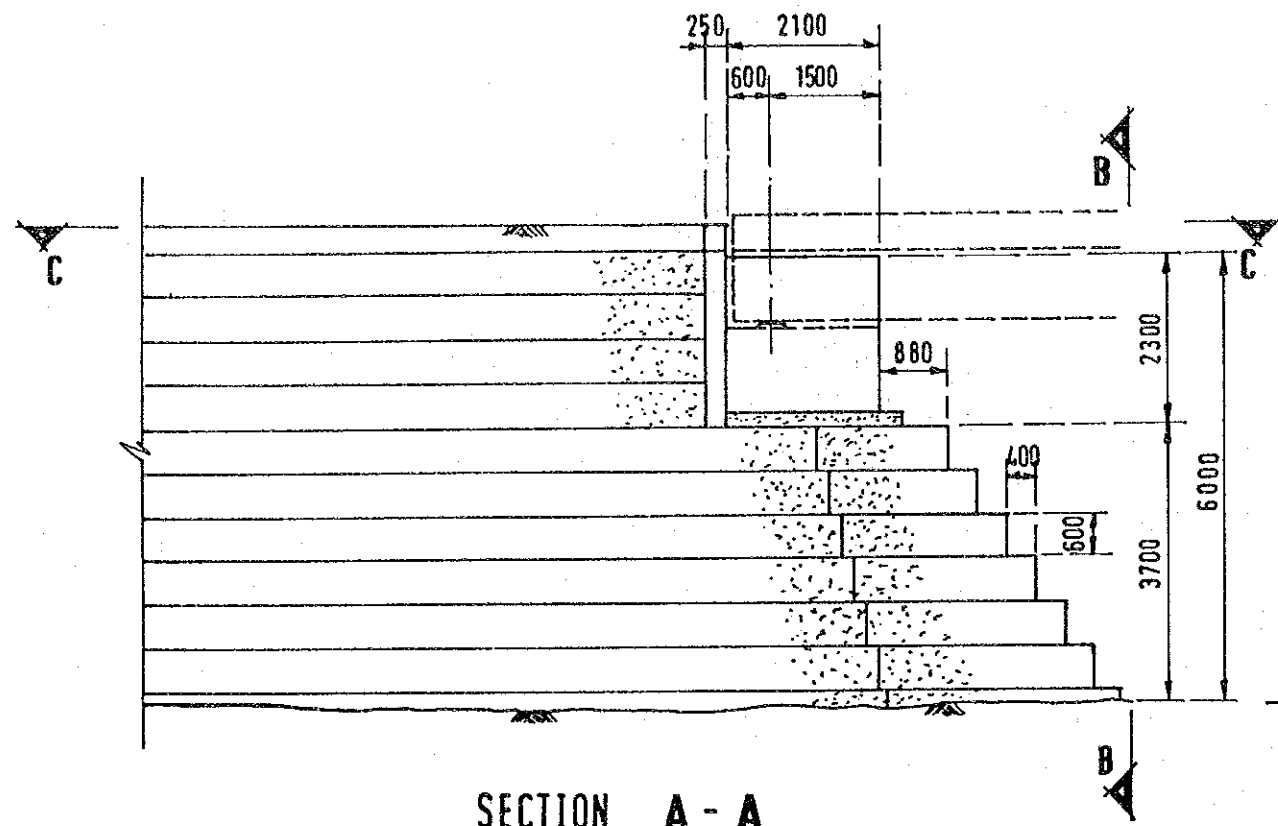
**SECTION C-C**  
**SCALE 1:300**



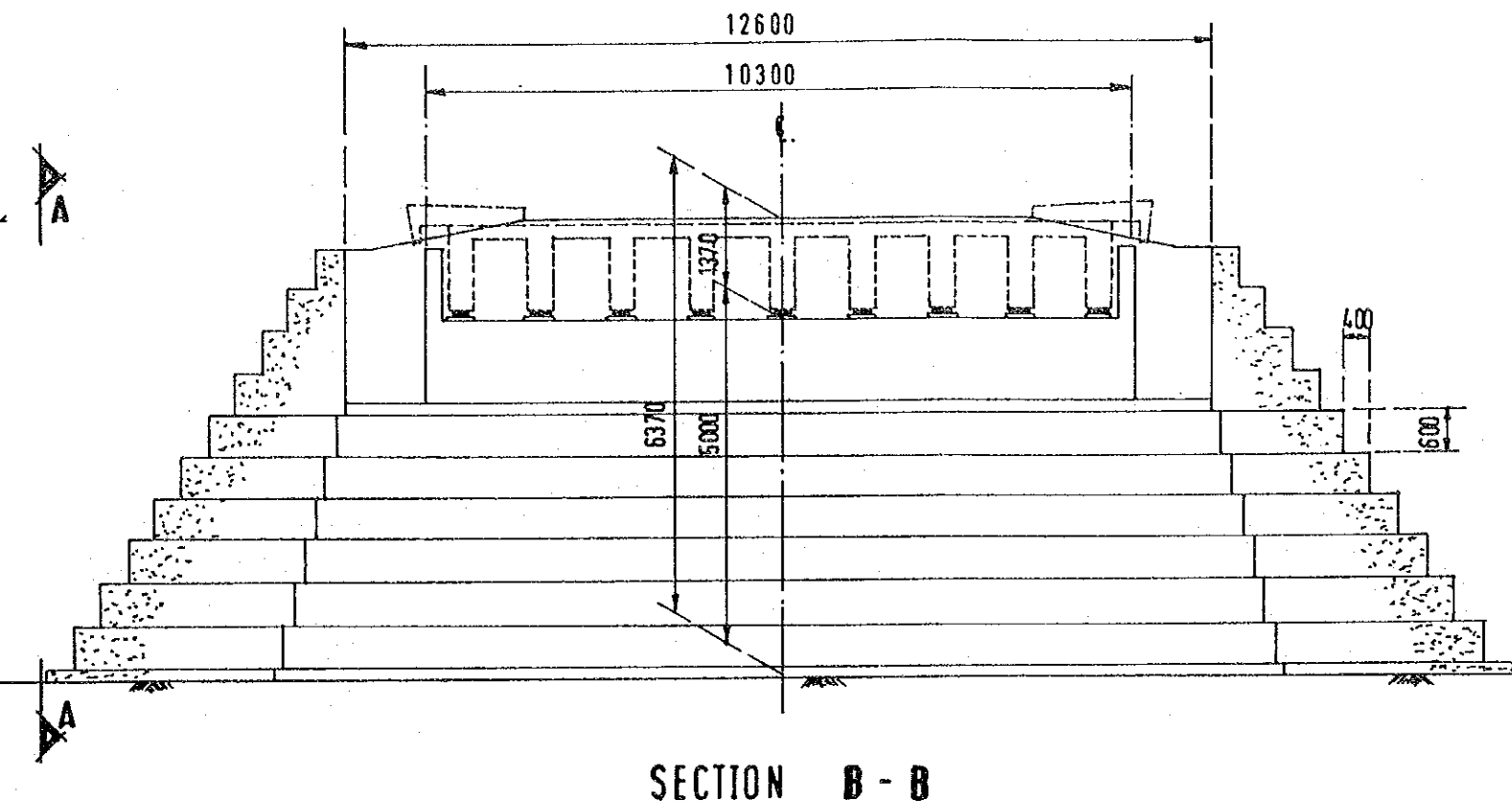
**GIRDER END**  
**SPAN CENTER**  
**P.C. CABLE ARRANGEMENT**

| BRIDGE NO. | ROUTE BRIDGE NAME            |
|------------|------------------------------|
| 9          | BID-BID-SUR<br>SRQ-23/600-12 |

Fig 4.46 General View of Br.No.9

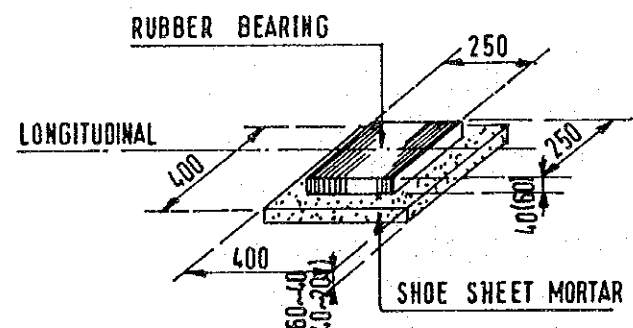


**SECTION A - A**



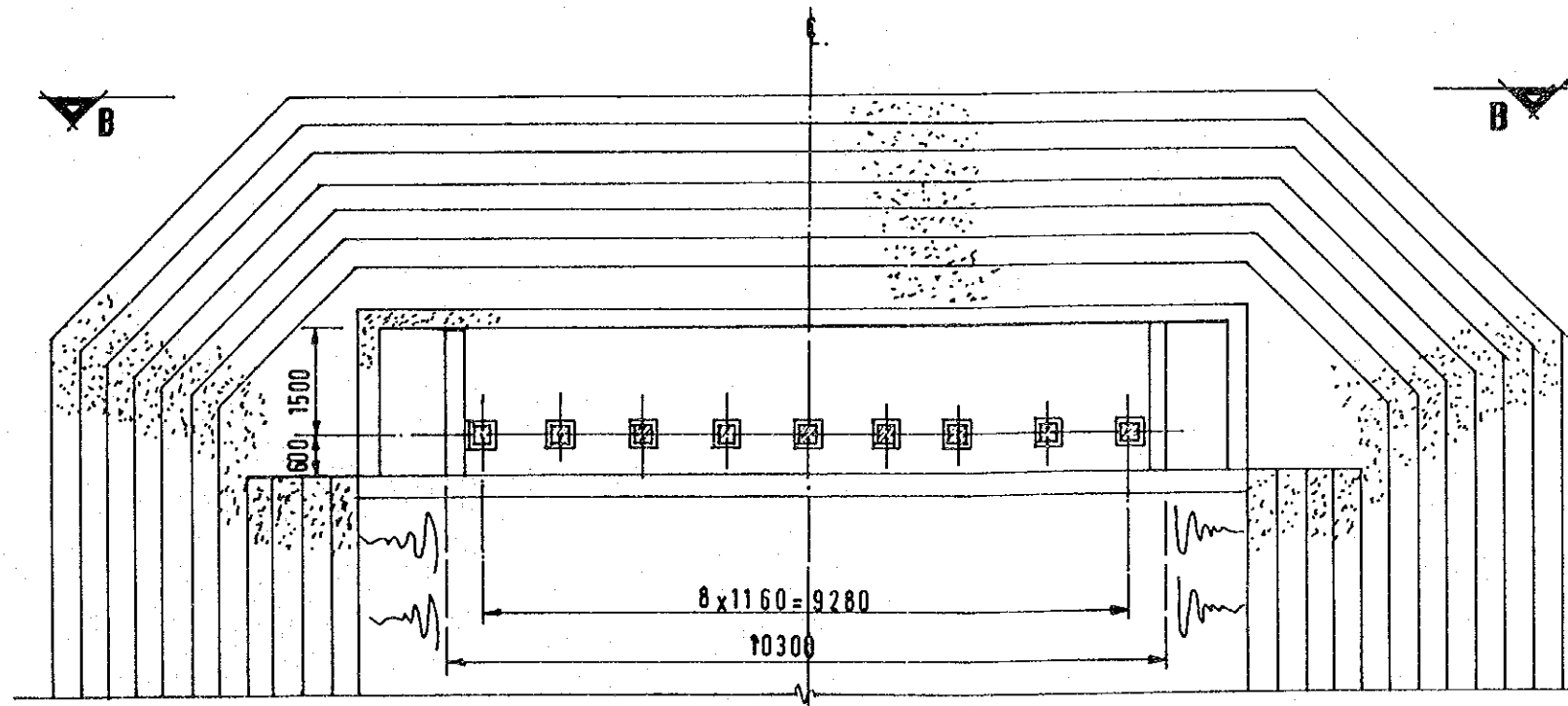
**SECTION B - B**

**(A1) ABUTMENT**

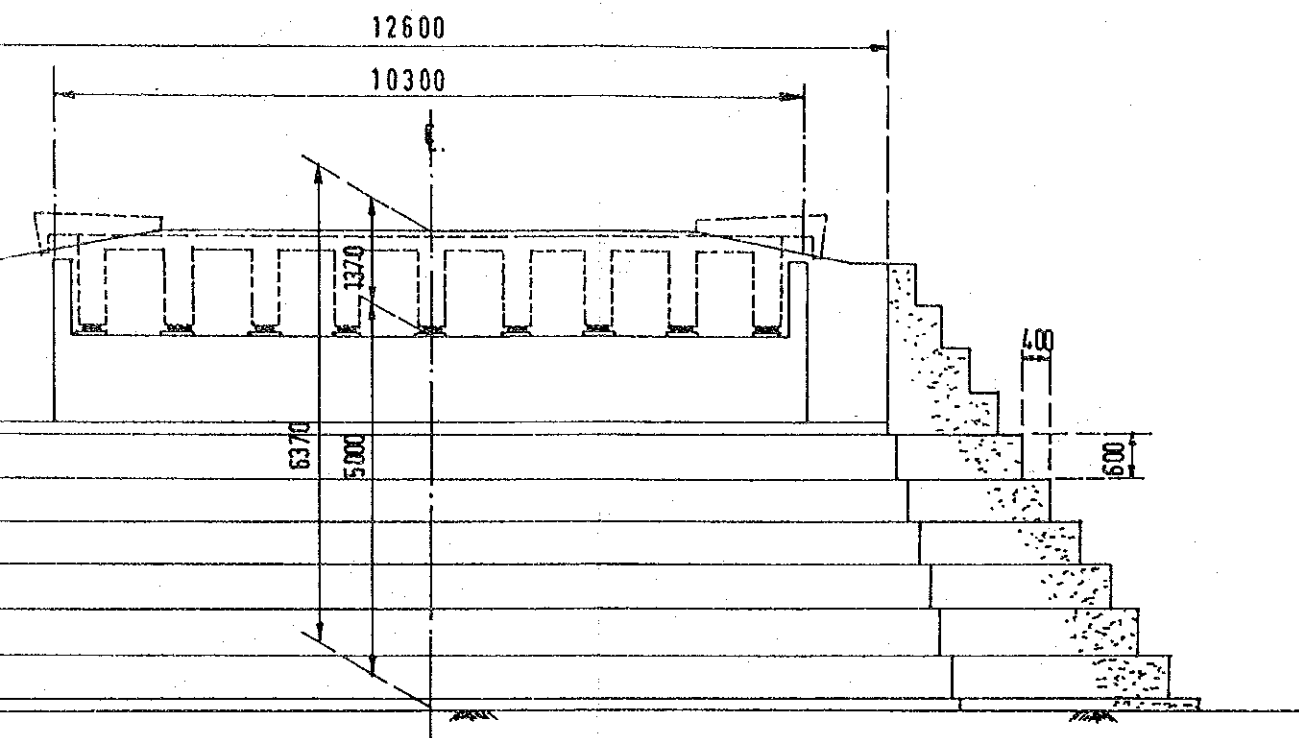


**RUBBER BEARING SCALE 1 : 20**

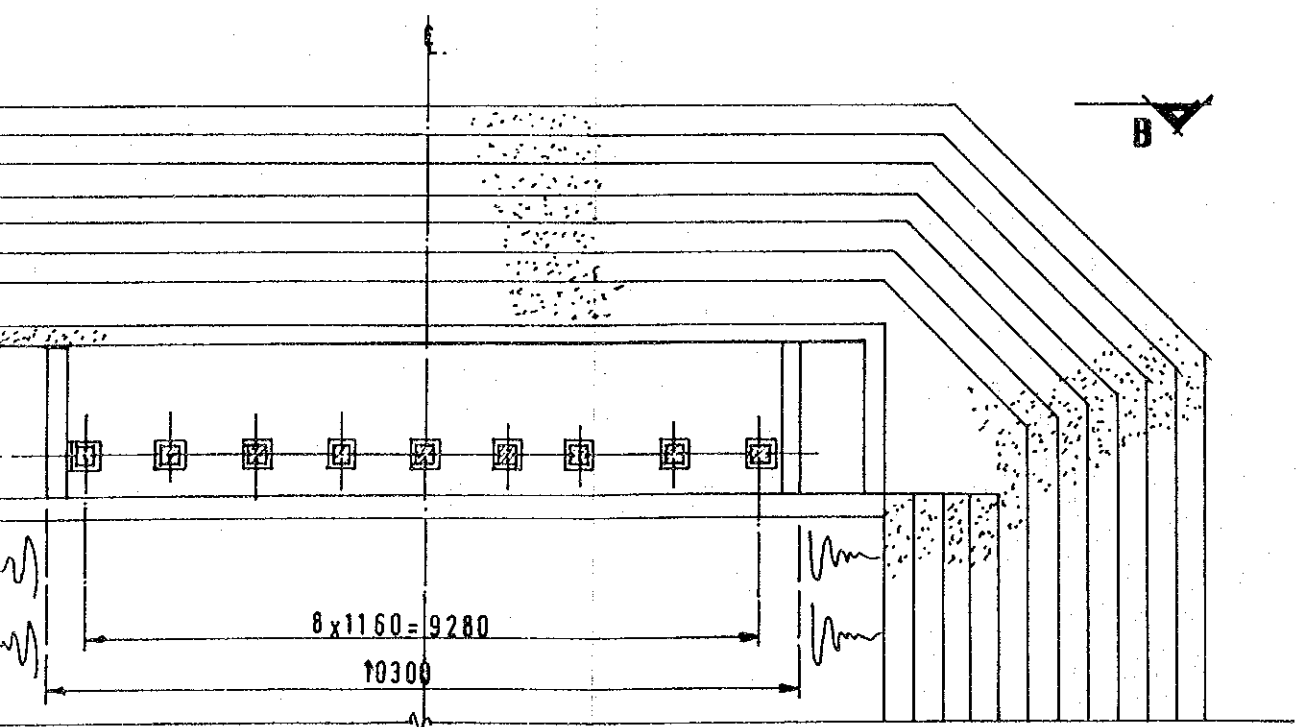
NOTE: ( ) SHOWS A2 ABUTMENT



**SECTION C - C**

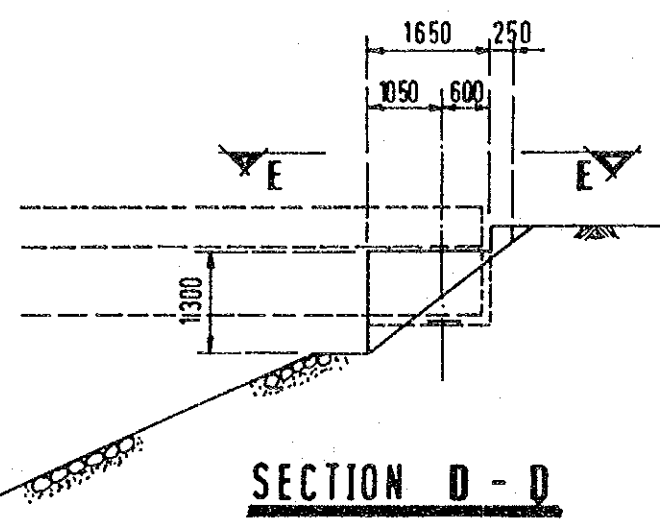


**SECTION B - B**

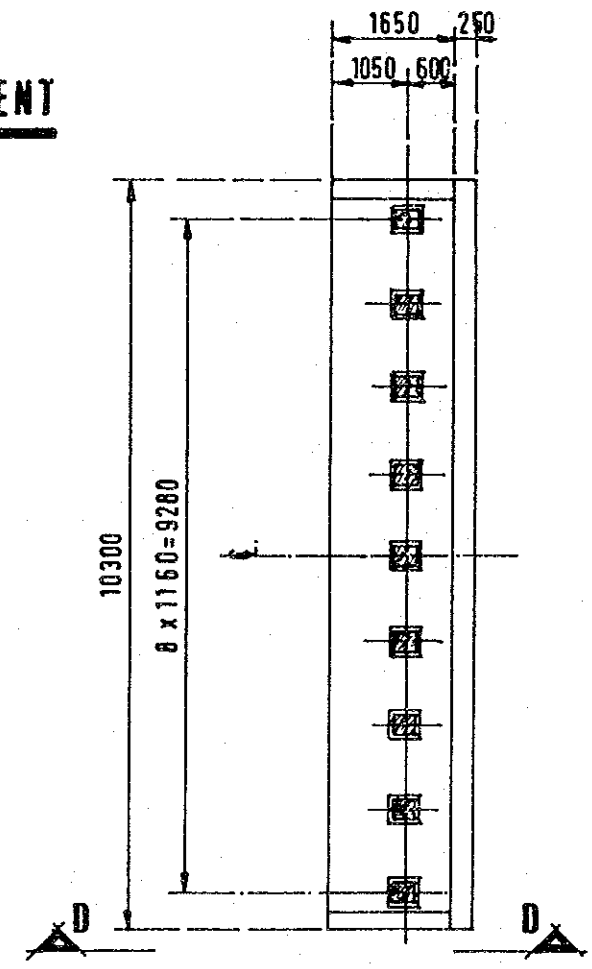


**SECTION C - C**

**(A2) ABUTMENT**



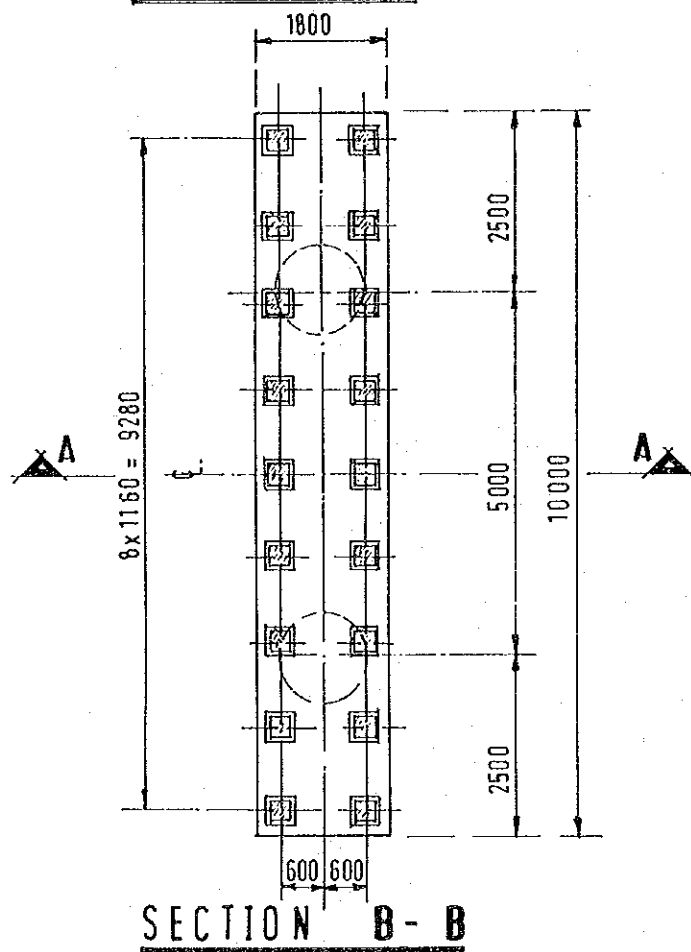
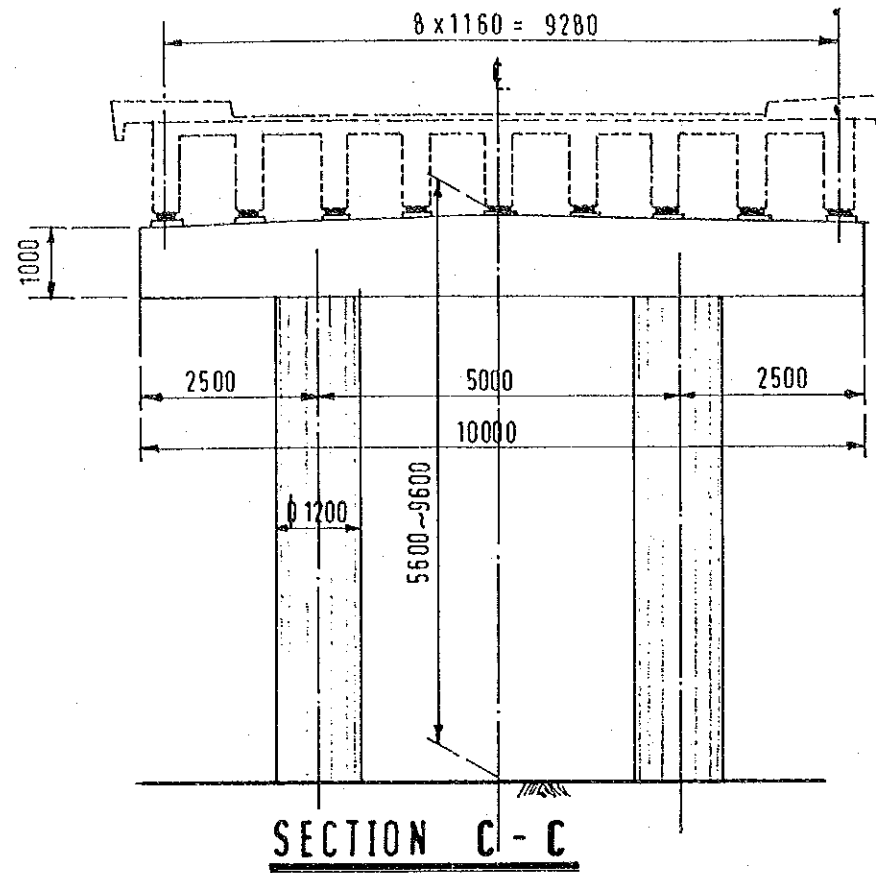
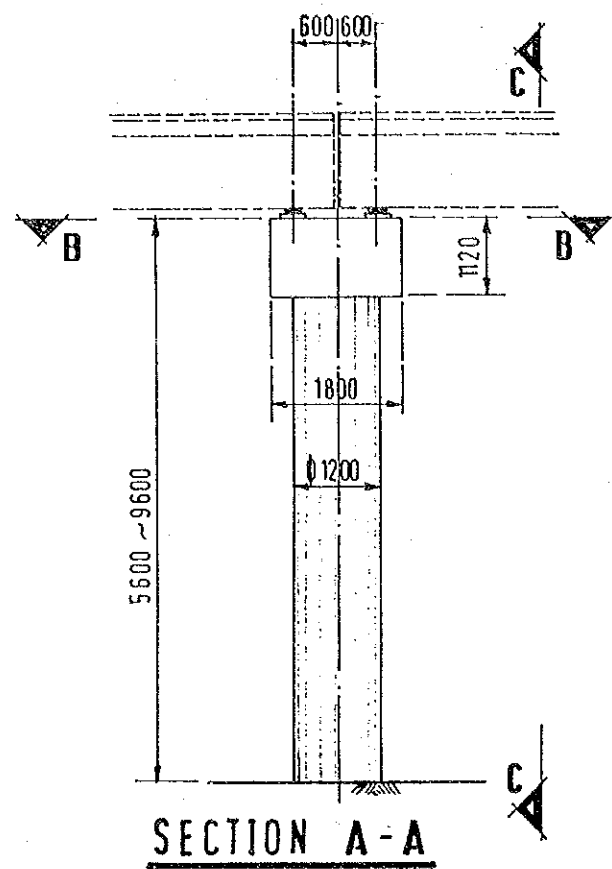
**SECTION D - D**



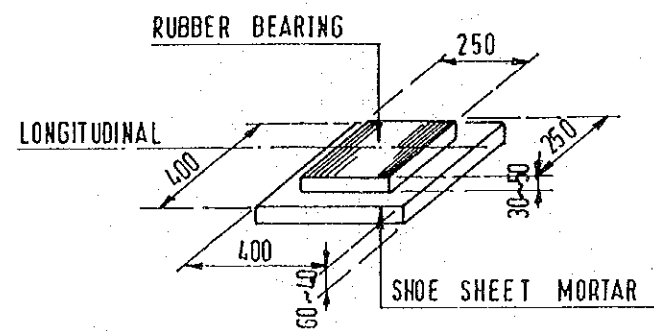
**SECTION E - E**

| BRIDGE NO. | ROUTE BRIDGE NAME            |
|------------|------------------------------|
| 9          | BID BID SUR<br>SRQ-23/600-12 |

Fig 4.47 General View of Br.No.9



**PIER** SCALE 1:100



| BRIDGE NO. | ROUTE BRIDGE NAME                      |
|------------|--|
| 9          | BID - BID - SUR<br>SRQ - 23 / 600 - 12 |

Fig 4.48 General View of Br.No.9

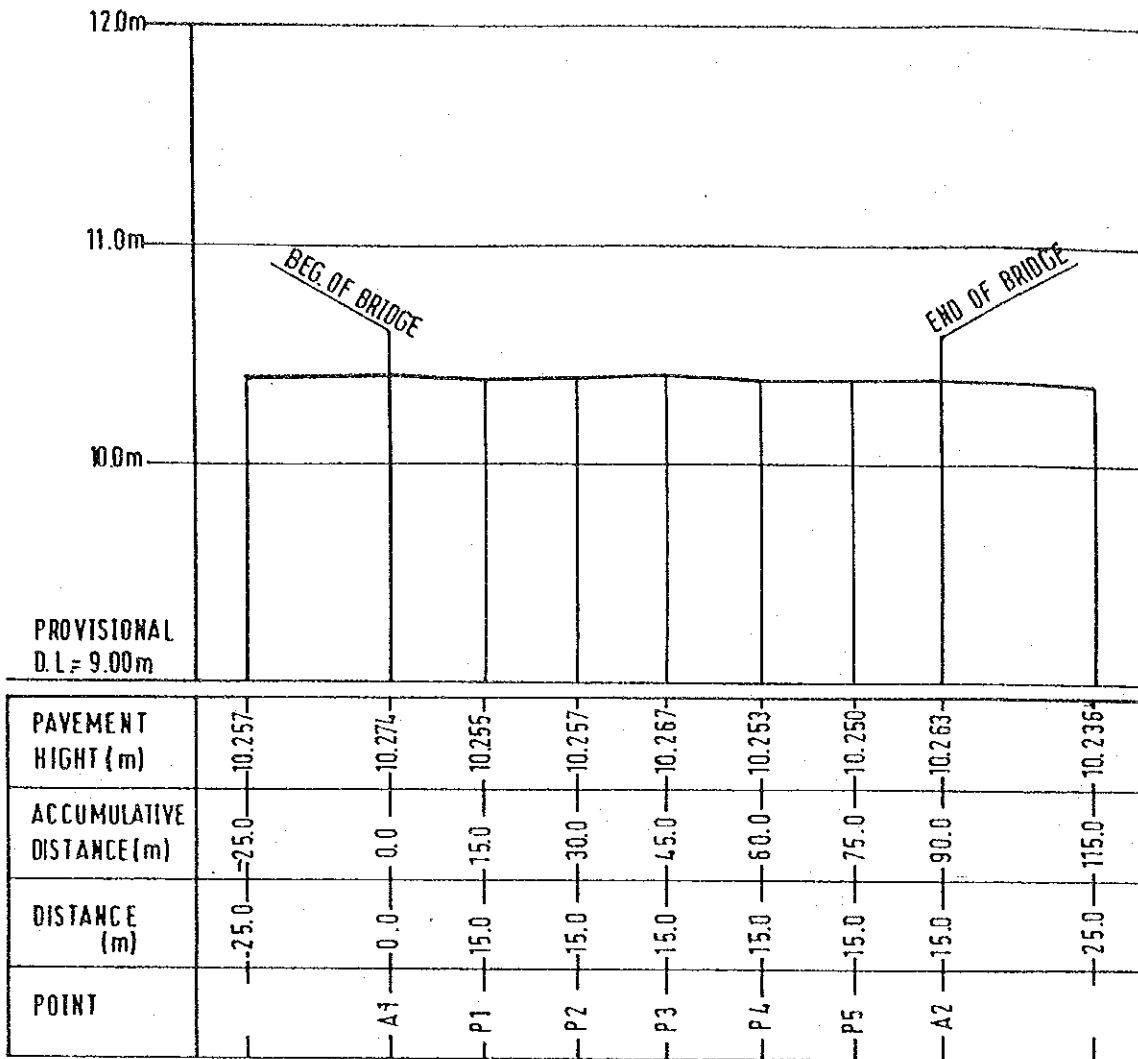


#### **4.2.2 The Survey Data for Longitudinal Sections and Bridge Cambers**

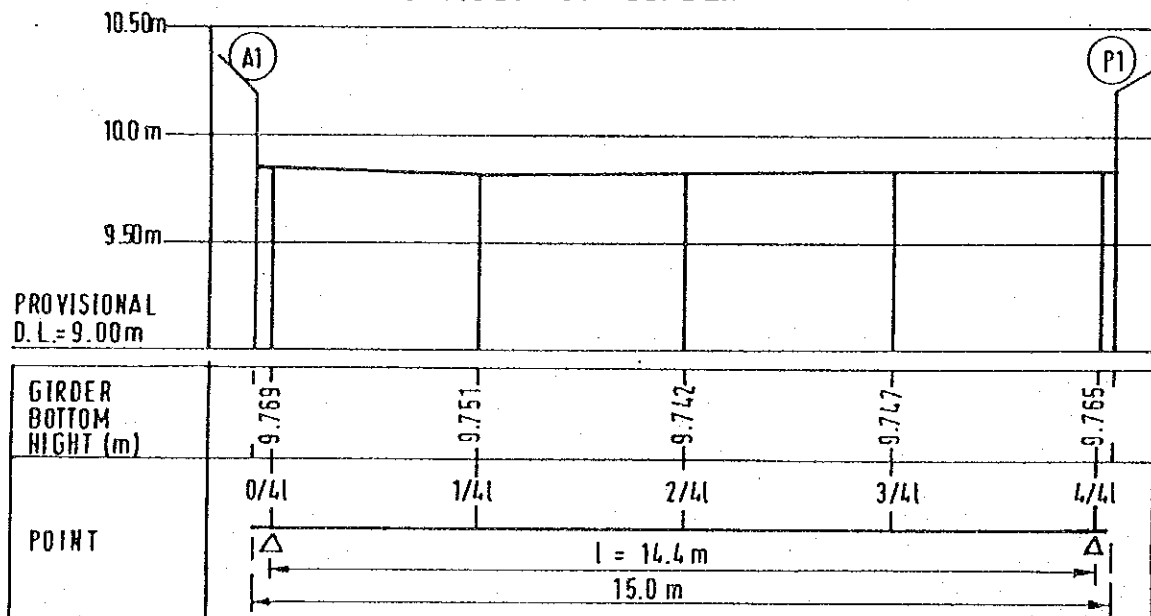
The results of the survey data for longitudinal sections and bridge cambers are summarized in Fig. 4.49 through Fig. 4.57.



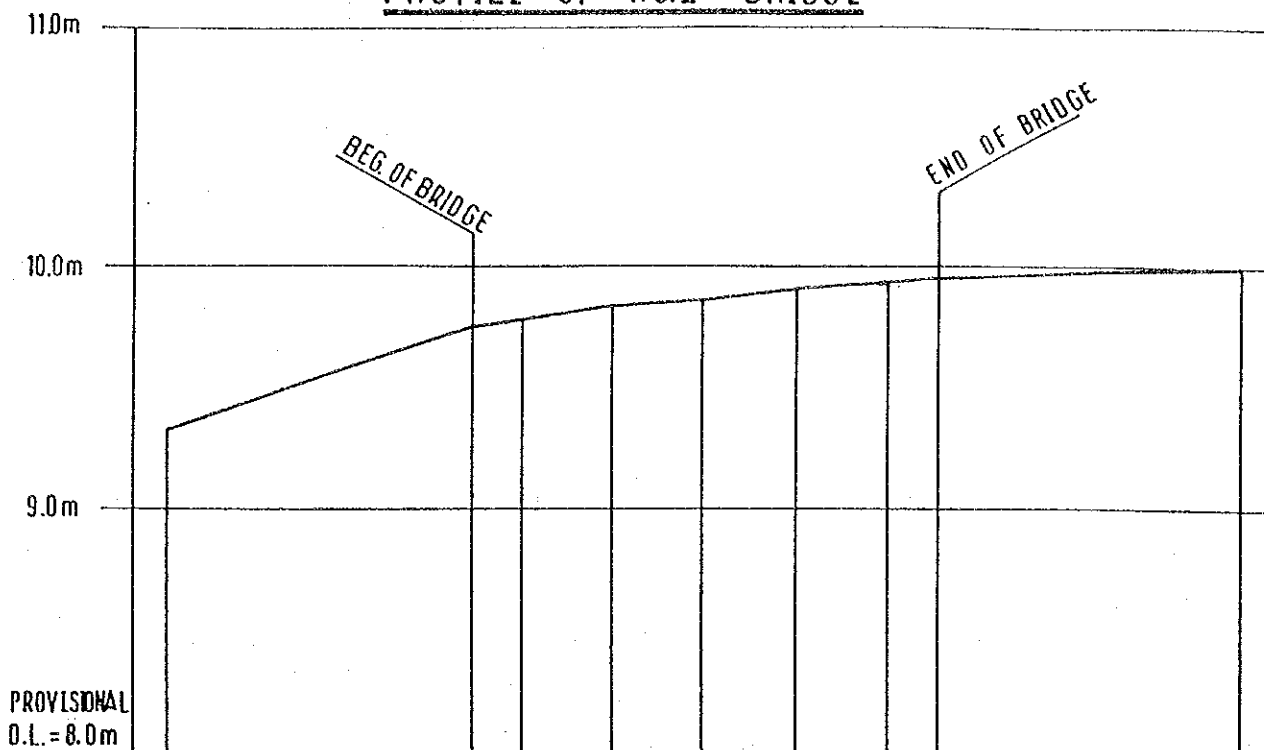
# PROFILE OF NO.1 BRIDGE



## CAMBER OF GIRDER

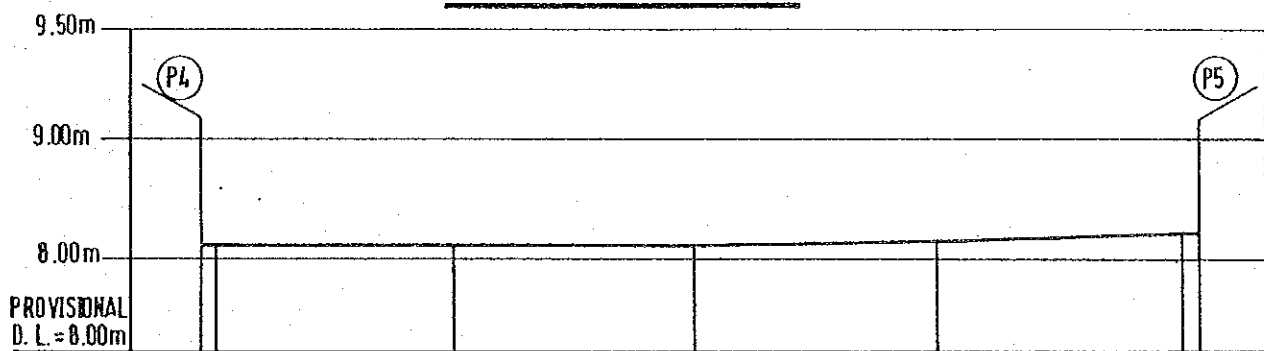


## PROFILE OF NO.2 BRIDGE



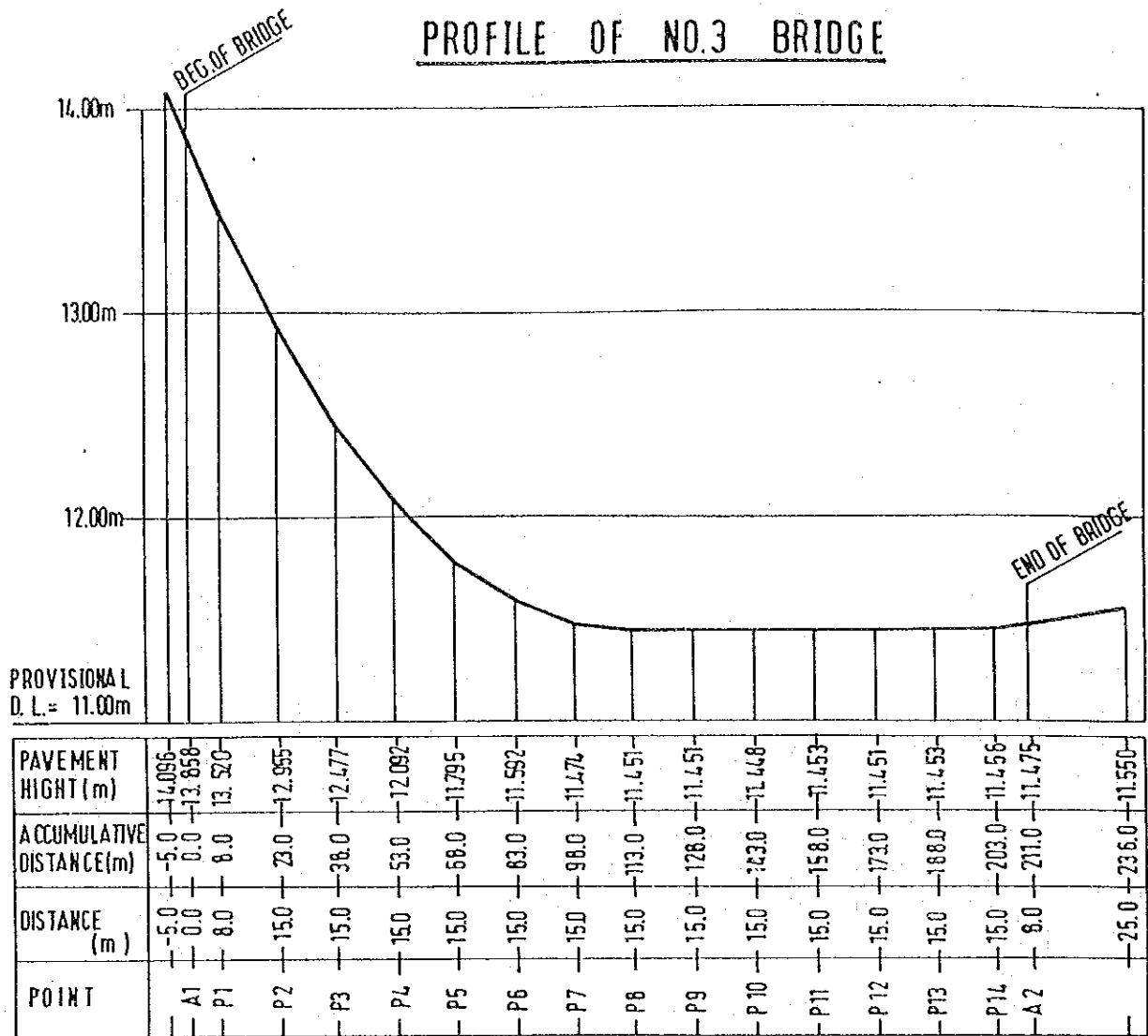
|                           |       |       |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |        |
|---------------------------|-------|-------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| PAVEMENT HEIGHT (m)       | -50.0 | -50.0 | -0.756 | -0.756 | -9.796 | -9.796 | -9.872 | -9.872 | -9.908 | -9.908 | -9.947 | -9.947 | -9.957 | -9.957 | -126.0 | -126.0 | -9.999 | -9.999 |
| ACCUMULATIVE DISTANCE (m) | -50.0 | 0.0   | 8.0    | 23.0   | 38.0   | 53.0   | 68.0   | 76.0   | 80.0   | 95.0   | 110.0  | 126.0  | 126.0  | 126.0  | 126.0  | 126.0  | 126.0  | 126.0  |
| DISTANCE (m)              | -50.0 | 0.0   | 8.0    | 15.0   | 15.0   | 15.0   | 15.0   | 8.0    | 50.0   | 50.0   | 50.0   | 50.0   | 50.0   | 50.0   | 50.0   | 50.0   | 50.0   | 50.0   |
| POINT                     |       | A1    | P1     | P2     | P3     | P4     | P5     | A2     |        |        |        |        |        |        |        |        |        |        |

## CAMBER OF GIRDER

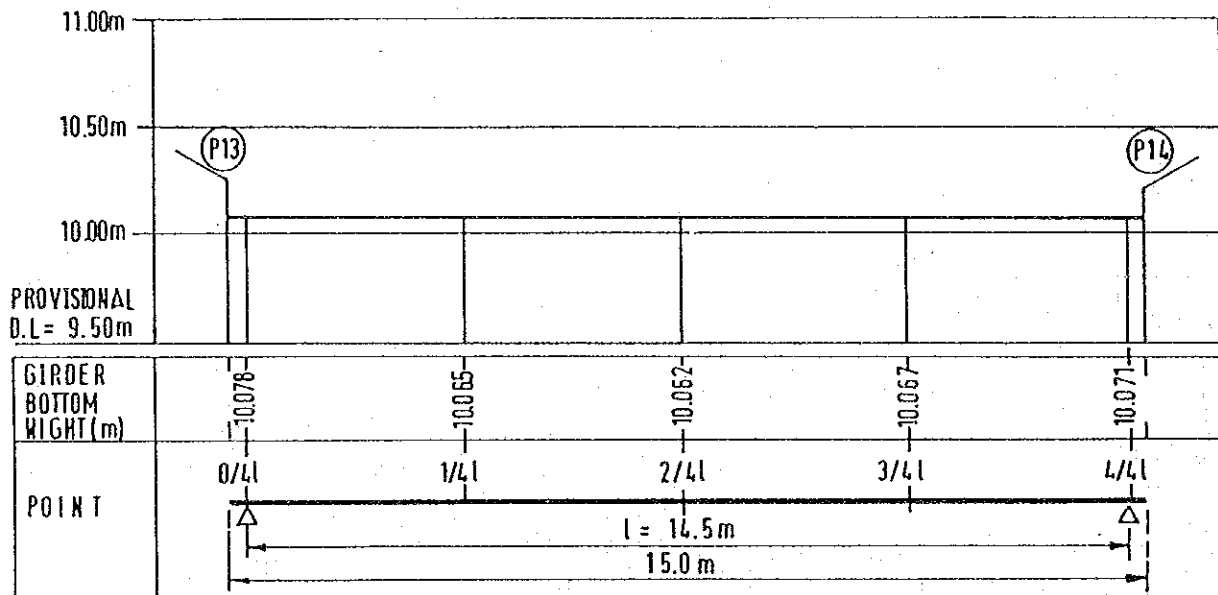


|                          |       |       |       |       |       |
|--------------------------|-------|-------|-------|-------|-------|
| GIRDER BOTTOM HEIGHT (m) | 8.537 | 8.525 | 8.527 | 8.543 | 8.588 |
| POINT                    | 0/L1  | 1/L1  | 2/L1  | 3/L1  | 4/L1  |
|                          |       |       |       |       |       |

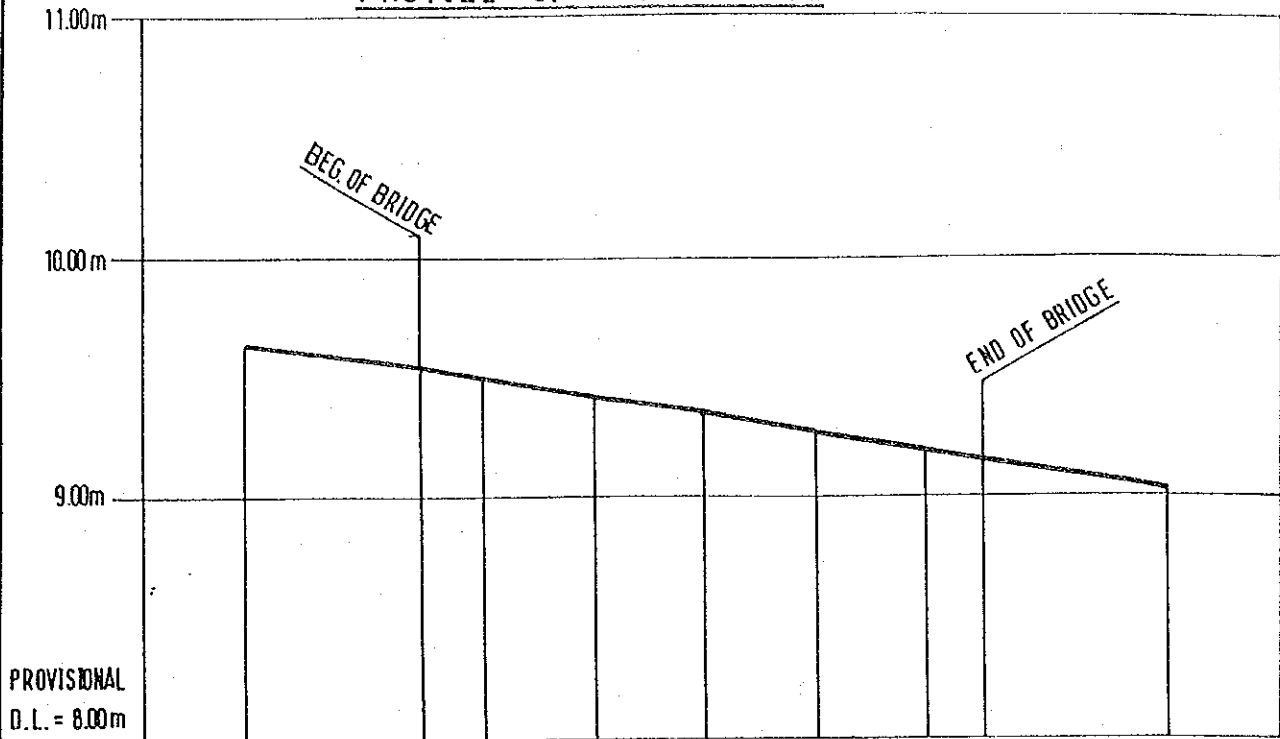
## PROFILE OF NO.3 BRIDGE



## CAMBER OF GIRDER

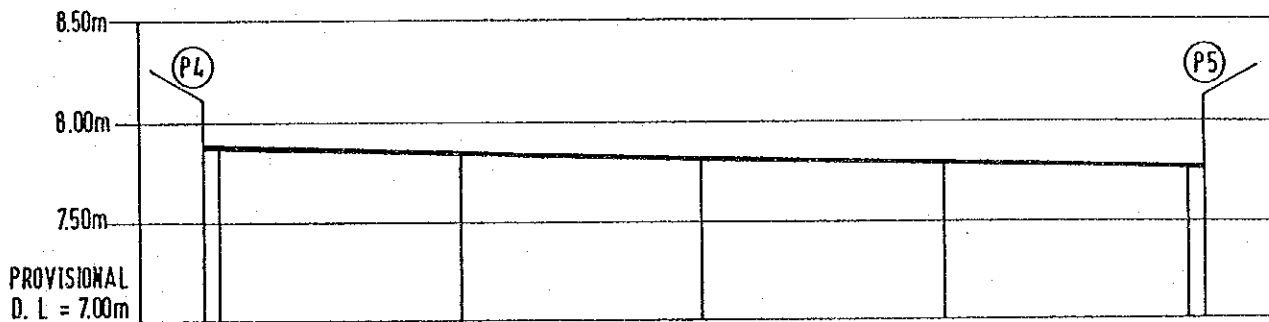


## PROFILE OF NO.4 BRIDGE



|                              |       |     |     |      |      |      |      |      |       |
|------------------------------|-------|-----|-----|------|------|------|------|------|-------|
| PAVEMENT<br>HEIGHT (m)       | -25.0 | 0.0 | 8.0 | 15.0 | 38.0 | 53.0 | 68.0 | 76.0 | 101.0 |
| ACCUMULATIVE<br>DISTANCE (m) | -25.0 | 0.0 | 8.0 | 23.0 | 38.0 | 53.0 | 68.0 | 76.0 | 101.0 |
| DISTANCE<br>(m)              | -25.0 | 0.0 | 8.0 | 15.0 | 38.0 | 53.0 | 68.0 | 76.0 | 101.0 |
| POINT                        |       | A1  | P1  | P2   | P3   | P4   | P5   | A2   |       |

## CAMBER OF GIRDER



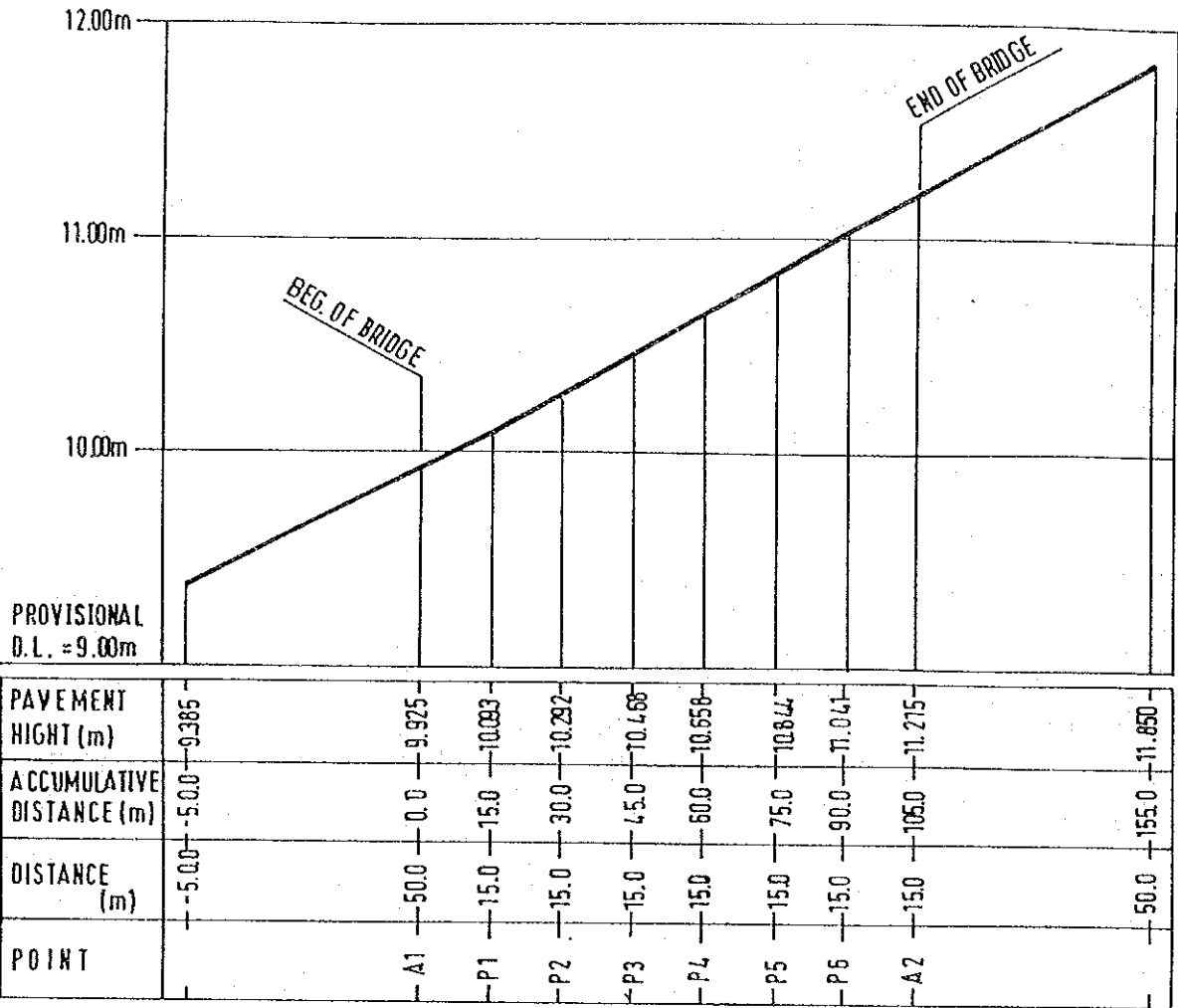
|                                |      |      |      |      |      |
|--------------------------------|------|------|------|------|------|
| GIRDER<br>BOTTOM<br>HEIGHT (m) | 0/L1 | V/L1 | 2/L1 | 3/L1 | 4/L1 |
| POINT                          | 0/L1 | V/L1 | 2/L1 | 3/L1 | 4/L1 |
|                                |      |      |      |      |      |

THE STUDY ON ROAD  
DEVELOPMENT PROJECT

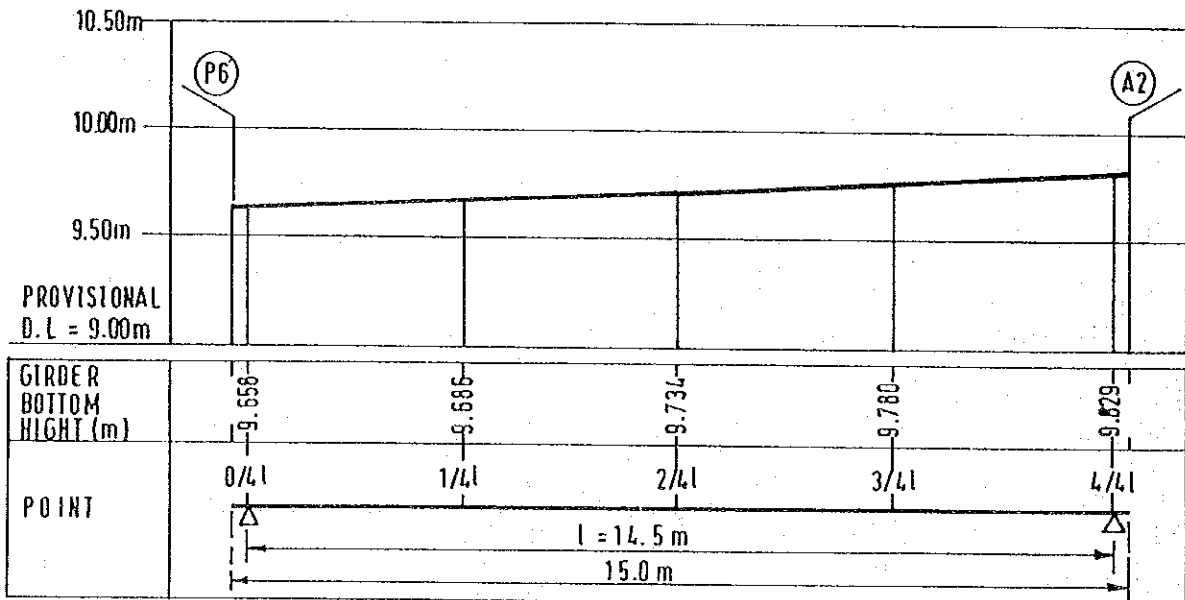
JAPAN INTERNATIONAL  
COOPERATION AGENCY

Fig 4.52 Profile and  
Camber of Br.No.4

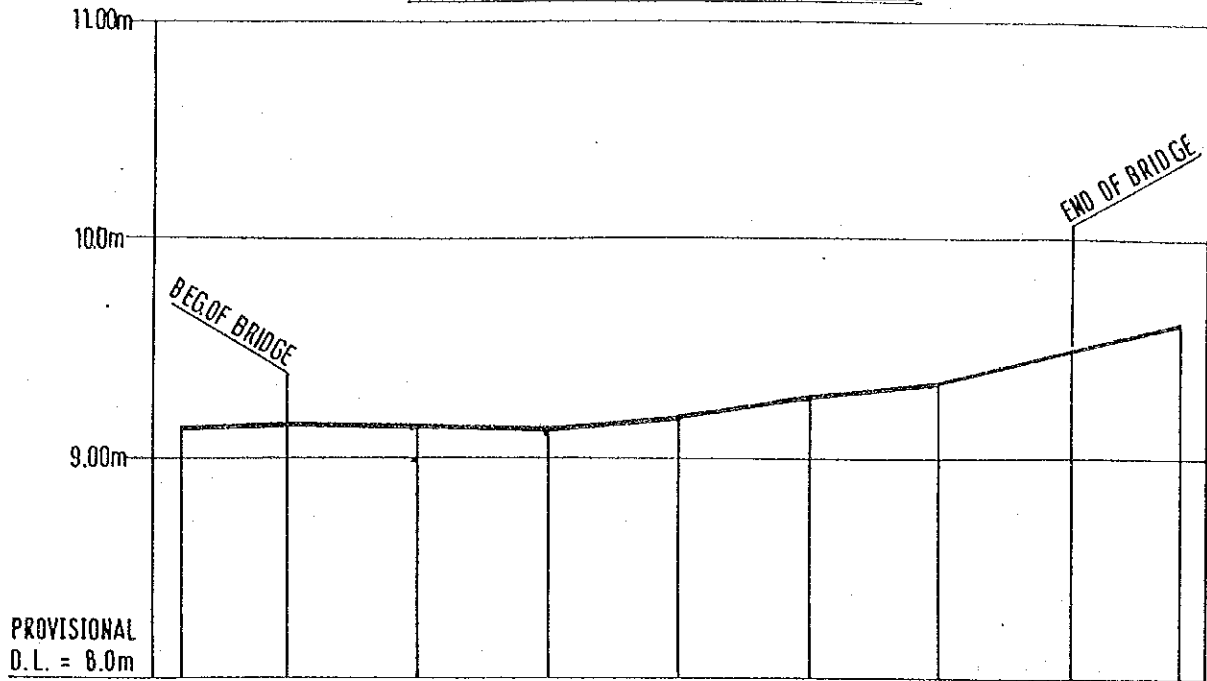
## PROFILE OF NO.5 BRIDGE



## CAMBER OF GIRDER

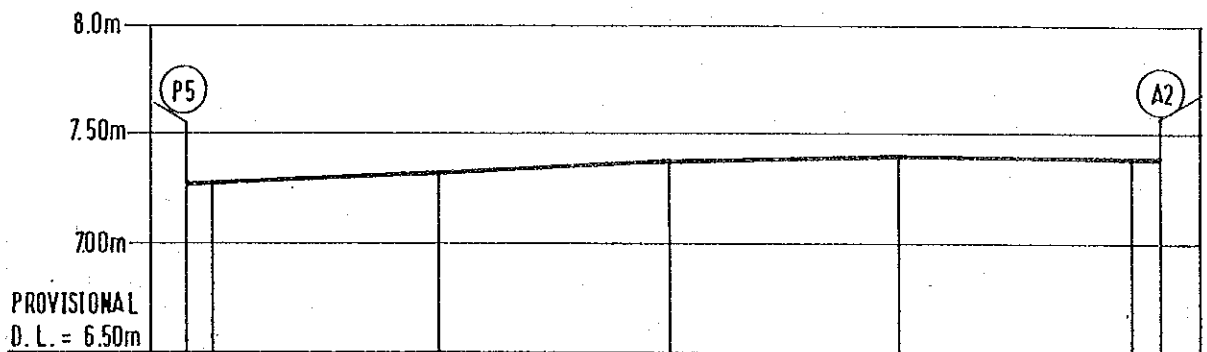


## PROFILE OF NO. 6 BRIDGE



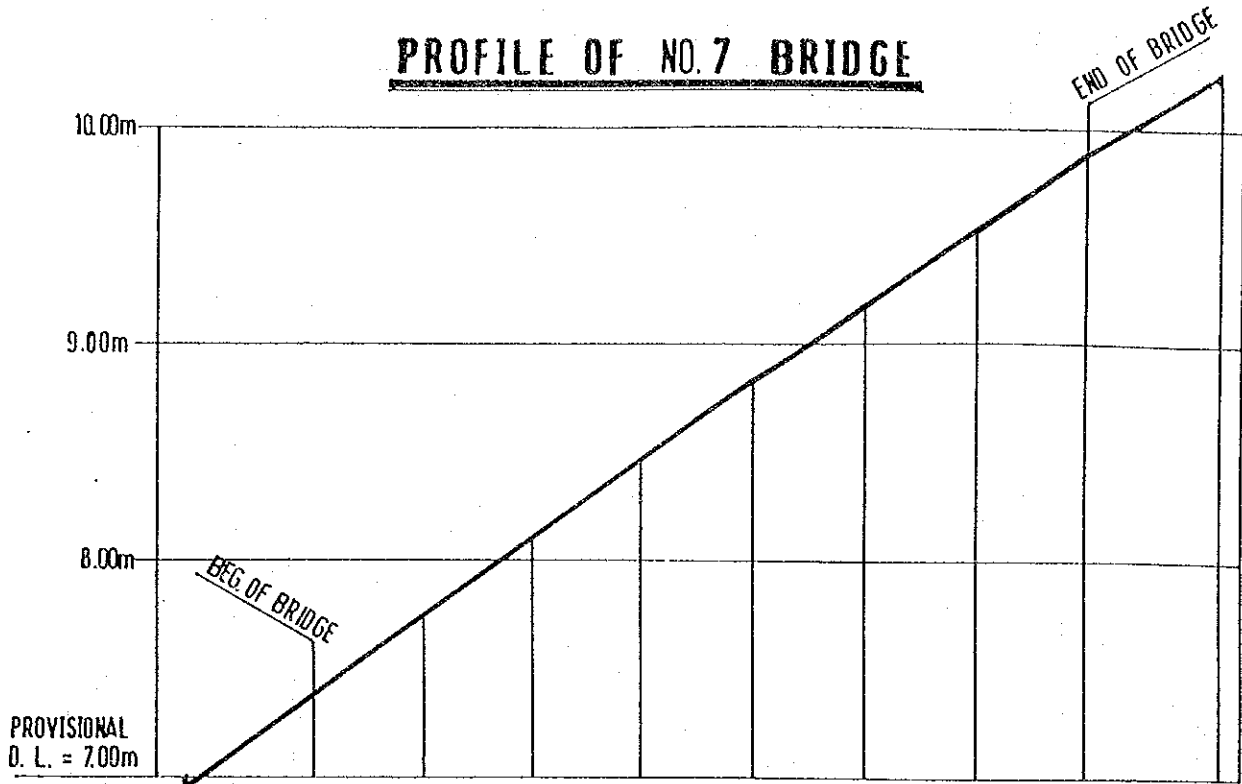
|                              |               |             |              |              |              |               |               |               |               |
|------------------------------|---------------|-------------|--------------|--------------|--------------|---------------|---------------|---------------|---------------|
| PAVEMENT<br>HIGHT (m)        | -25.0 - 9.161 | 0.0 - 9.177 | 30.0 - 9.164 | 60.0 - 9.168 | 90.0 - 9.198 | 120.0 - 9.288 | 150.0 - 9.356 | 180.0 - 9.476 | 205.0 - 9.623 |
| ACCUMULATIVE<br>DISTANCE (m) | -25.0         | 0.0         | 30.0         | 60.0         | 90.0         | 120.0         | 150.0         | 180.0         | 205.0         |
| DISTANCE<br>(m)              | 25.0          | 0.0         | 30.0         | 30.0         | 30.0         | 30.0          | 30.0          | 30.0          | 25.0          |
| POINT                        |               | A1          | P1           | P2           | P3           | P4            | P5            | A2            |               |

## CAMBER OF GIRDER



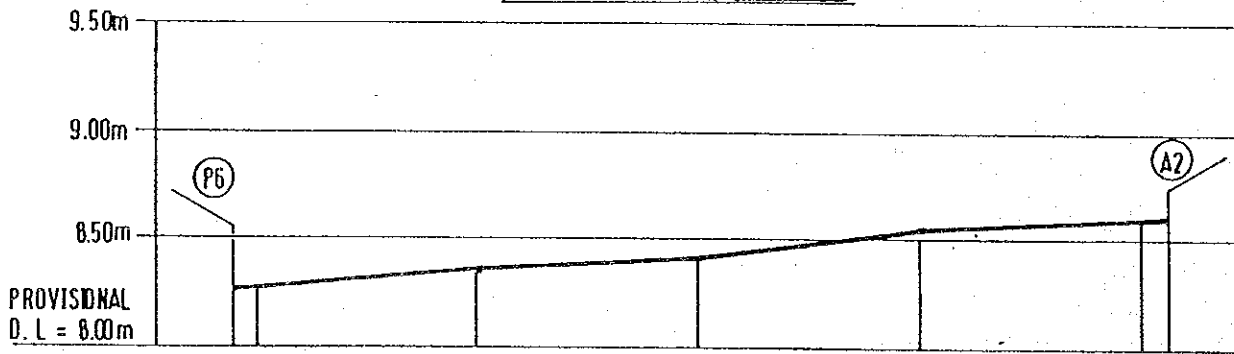
|                               |       |       |       |       |       |
|-------------------------------|-------|-------|-------|-------|-------|
| GIRDER<br>BOTTOM<br>HIGHT (m) | 7.275 | 7.332 | 7.368 | 7.387 | 7.379 |
| POINT                         | 0/41  | 1/41  | 2/41  | 3/41  | 4/41  |
|                               |       |       |       |       |       |

# PROFILE OF NO.7 BRIDGE



|                             |       |       |       |       |       |       |        |        |       |        |
|-----------------------------|-------|-------|-------|-------|-------|-------|--------|--------|-------|--------|
| PAVEMENT<br>HIGHT (m)       | 6.948 | 7.386 | 7.745 | 8.101 | 8.485 | 8.849 | 9.191  | 9.549  | 9.918 | 10.278 |
| ACCUMULATIVE<br>DISTANCE(m) | -2.50 | 0.0   | 20.95 | 41.95 | 62.95 | 83.95 | 104.95 | 125.95 | 146.9 | 171.9  |
| DISTANCE<br>(m)             | -2.50 | 0.0   | 20.95 | 21.0  | 21.0  | 21.0  | 21.0   | 21.0   | 20.95 | 25.0   |
| POINT                       |       | A1    | P1    | P2    | P3    | P4    | P5     | P6     | A2    |        |

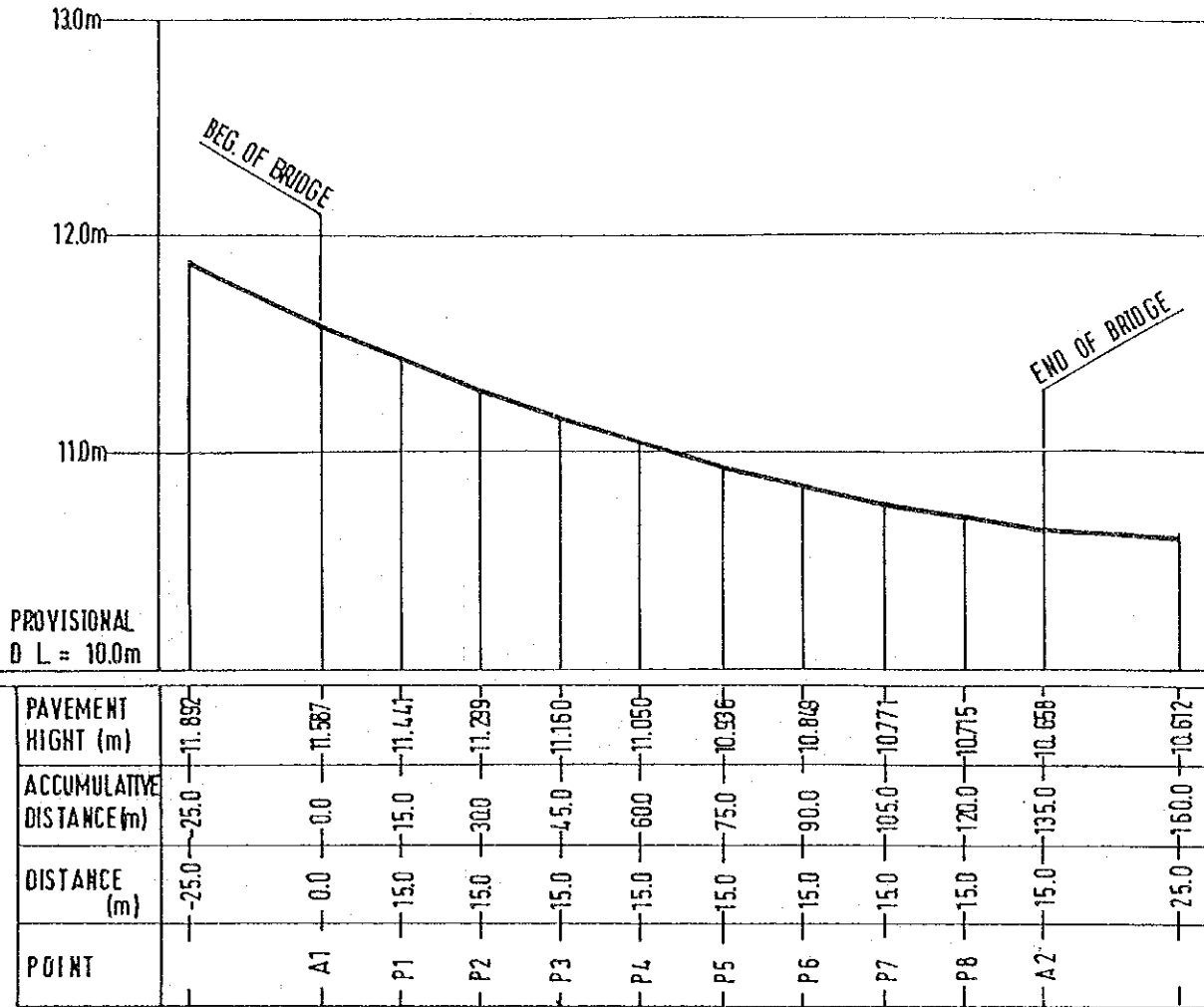
## CAMBER OF GIRDER



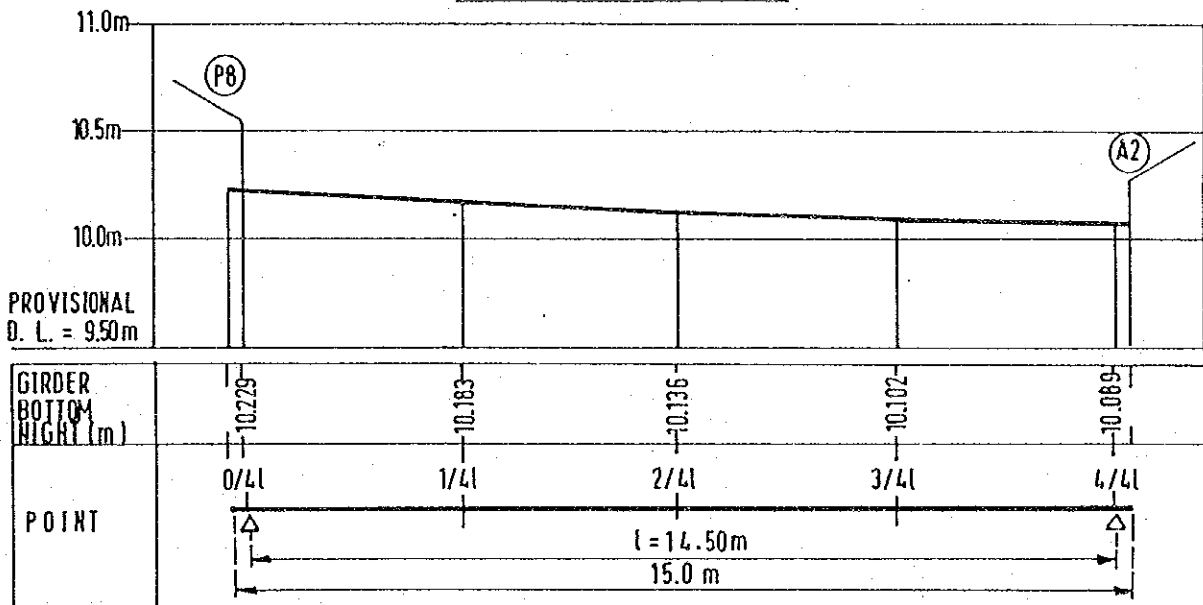
|                               |       |       |       |       |       |
|-------------------------------|-------|-------|-------|-------|-------|
| GIRDER<br>BOTTOM<br>HIGHT (m) | 8.288 | 8.376 | 8.423 | 8.516 | 8.602 |
| POINT                         | 0/41  | 1/41  | 2/41  | 3/41  | 4/41  |

$l = 19.85\text{ m}$   
 $20.95\text{ m}$

## PROFILE OF NO. 8 BRIDGE

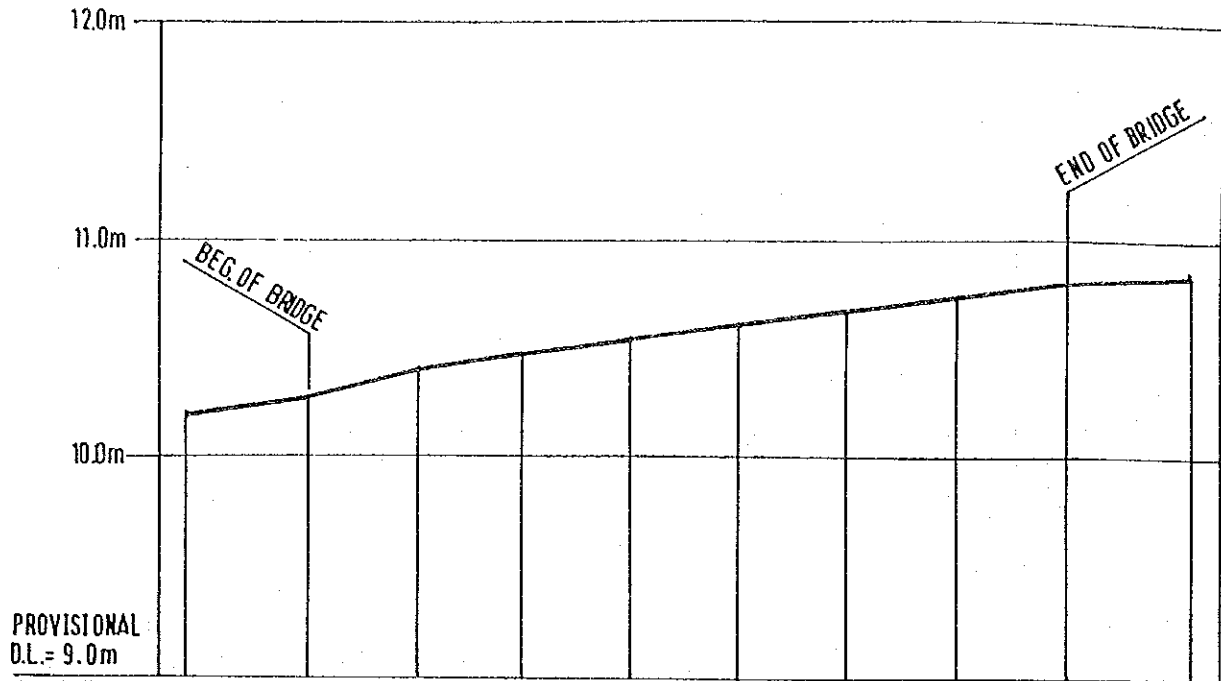


## CAMBER OF GIRDER



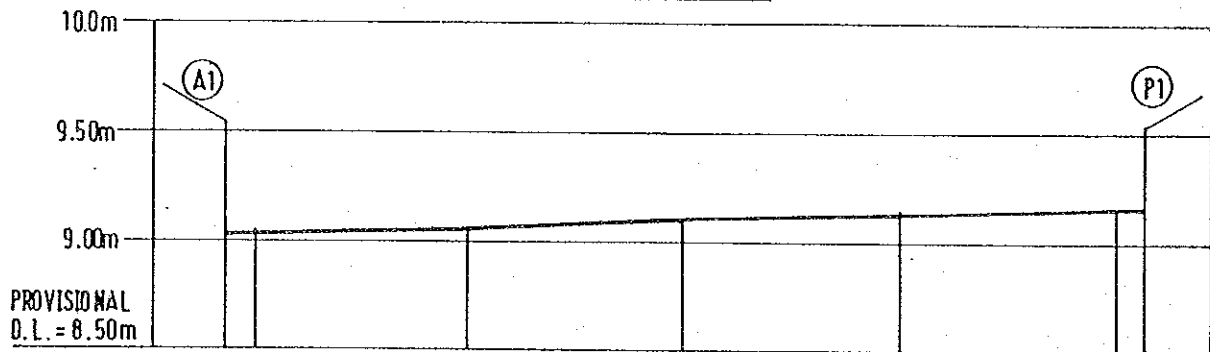


## PROFILE OF NO.9 BRIDGE



|                              |       |         |     |        |       |        |       |        |       |        |       |        |        |        |        |        |       |        |       |        |
|------------------------------|-------|---------|-----|--------|-------|--------|-------|--------|-------|--------|-------|--------|--------|--------|--------|--------|-------|--------|-------|--------|
| PAVEMENT<br>HEIGHT (m)       | -25.0 | -20.225 | 0.0 | 10.299 | 20.95 | 10.430 | 41.95 | 10.503 | 62.95 | 10.576 | 83.95 | 10.631 | 104.95 | 10.702 | 125.95 | 10.757 | 146.9 | 10.821 | 171.9 | 10.852 |
| ACCUMULATIVE<br>DISTANCE (m) | -25.0 | -25.0   | 0.0 | 10.299 | 20.95 | 10.430 | 41.95 | 10.503 | 62.95 | 10.576 | 83.95 | 10.631 | 104.95 | 10.702 | 125.95 | 10.757 | 146.9 | 10.821 | 171.9 | 10.852 |
| DISTANCE<br>(m)              | -25.0 | 0.0     | 0.0 | 10.299 | 20.95 | 10.430 | 41.95 | 10.503 | 62.95 | 10.576 | 83.95 | 10.631 | 104.95 | 10.702 | 125.95 | 10.757 | 146.9 | 10.821 | 171.9 | 10.852 |
| POINT                        |       |         | A1  |        | P1    |        | P2    |        | P3    |        | P4    |        | P5     |        | P6     |        | A2    |        |       |        |

## CAMBER OF GIRDER



|                                |       |       |       |       |       |
|--------------------------------|-------|-------|-------|-------|-------|
| GIRDER<br>BOTTOM<br>HEIGHT (m) | 9.073 | 9.096 | 9.133 | 9.160 | 9.155 |
| POINT                          | 0/41  | 1/41  | 2/41  | 3/41  | 4/41  |
|                                |       |       |       |       |       |

### **4.2.3 The Results of Concrete Strength**

The results of concrete strength by concrete core test and Schmidt Hammer test are summarized in Table 4.5 through Table 4.16.

**Table 4.5 Concrete Core Test Results**

For Bridge No. 1

| Core No.<br>Position<br>Size      | Unit<br>Weight<br>kg/cm <sup>3</sup> | Compressive<br>Strength<br>kg/cm <sup>2</sup> | Modulus of<br>Elasticity<br>kg/cm <sup>2</sup> | Tensile<br>Strength<br>kg/cm <sup>2</sup> | Ratio of<br>Absorption<br>% | Moisture<br>Content<br>% | Remarks       |
|-----------------------------------|--------------------------------------|---|--|---|-----------------------------|--------------------------|---------------|
| 20<br>BR1-1<br>Φ=7.35xL=14.85     | 2464                                 | 406.87  | 320,267  | -   | 1.85                        | 2.17                     |               |
| 21<br>BR1-2<br>Φ=7.35xL=14.78     | 2500                                 | 387.49  | 334,379  | -   | 1.73                        | 2.31                     |               |
| 22<br>BR1-3<br>Φ=7.35xL=14.73     | 2536                                 | 355.88  | 337,200  | -   | 1.71                        | 2.11                     |               |
| 23<br>BR1-4<br>Φ=7.35xL=14.81     | 2500                                 | -   | -  | 30.69                                     | 1.85                        | 2.06                     |               |
| 24<br>BR1-5<br>Φ=7.35xL=14.94     | 2475                                 | -   | -  | 22.64                                     | 1.69                        | 2.18                     |               |
| 25<br>BR1-6<br>Φ=7.35xL=14.95     | 2484                                 | -   | -  | 25.70                                     | 1.66                        | 2.02                     |               |
| 36<br>BR1 (slab)<br>Φ=4.55xL=9.69 | 2285                                 | *197.83                                       | -  | -   | -                           | -                        | *<br>No count |
| Average Beam                      | 2493                                 | 383   | 3.3062x10 <sup>5</sup>                         | 26  | 1.7                         | 2.1                      |               |
| Average Slab                      | 2285                                 |   |  |   |                             |                          |               |

**Table 4.6 Concrete Core Test Results**

For Bridge No. 2

| Core No.<br>Position<br>Size | Unit<br>Weight<br>kg/cm <sup>3</sup> | Compressive<br>Strength<br>kg/cm <sup>2</sup> | Modulus of<br>Elasticity<br>kg/cm <sup>2</sup> | Tensile<br>Strength<br>kg/cm <sup>2</sup> | Ratio of<br>Absorption<br>% | Moisture<br>Content<br>% | Remarks       |
|------------------------------|--------------------------------------|---|--|---|-----------------------------|--------------------------|---------------|
| 6<br>G1-1<br>Φ=9.95xL=19.95  | 2308                                 | -   | -  | 17.13                                     | 4.17                        | 1.14                     |               |
| 7<br>G1-2<br>Φ=9.96xL=19.94  | 2245                                 | -   | -  | 23.66                                     | 4.27                        | 1.13                     |               |
| 8<br>G1-3<br>Φ=9.94xL=19.89  | 2276                                 | -   | -  | 23.66                                     | 4.62                        | 1.14                     |               |
| 10<br>G2-1<br>Φ=9.95xL=19.60 | 2395                                 | -   | -  | 22.74                                     | 3.62                        | 1.47                     |               |
| 11<br>G2-2<br>Φ=9.94xL=19.85 | 2425                                 | -   | -  | 20.09                                     | 1.04                        | 1.11                     | *<br>No count |
| 12<br>G2-3<br>Φ=9.95xL=19.80 | 2401                                 | -   | -  | 24.42                                     | 3.90                        | 1.09                     |               |
| 1<br>G3-1<br>Φ=9.95xL=19.85  | 2361                                 | 345.15  | 242,249  | -   | 4.24                        | 2.07                     |               |
| 5<br>G3-2<br>Φ=9.95xL=19.86  | 2358                                 | 361.60  | 197,733  | -   | 3.67                        | 1.23                     |               |
| 9<br>G3-3<br>Φ=9.95xL=19.93  | 2355                                 | 391.61  | 225,945  | -   | 3.80                        | 1.89                     |               |

**Table 4.6 Concrete Core Test Results (Cont'd)**

For Bridge No. 2

| Core No.<br>Position<br>Size        | Unit<br>Weight<br>kg/cm <sup>3</sup> | Compressive<br>Strength<br>kg/cm <sup>2</sup> | Modulus of<br>Elasticity<br>kg/cm <sup>2</sup> | Tensile<br>Strength<br>kg/cm <sup>2</sup> | Ratio of<br>Absorption<br>% | Moisture<br>Content<br>% | Remarks |
|-------------------------------------|--------------------------------------|---|--|---|-----------------------------|--------------------------|---------|
| 4<br>G4-1<br>Φ=9.95xL=19.90         | 2361                                 | 358.60  | 211,903  | -   | 3.87                        | 1.66                     |         |
| 2<br>G4-2<br>Φ=9.95xL=19.85         | 2405                                 | 383.10  | 230,313  | -   | 3.82                        | 1.53                     |         |
| 3<br>G4-3<br>Φ=9.95xL=19.87         | 2391                                 | 396.29  | 222,945  | -   | 3.43                        | 1.83                     |         |
| 32<br>BR2-1 (Slab)<br>Φ=4.55xL=9.71 | 2678                                 | 371.18  | -  | -   | 2.20                        | 2.26                     |         |
| 33<br>BR2-2 (Slab)<br>Φ=4.55xL=9.63 | 2336                                 | 372.20  | -  | -   | -                           | -                        |         |
| Average Beam                        | 2357                                 | 373   | 2.218x10 <sup>5</sup>                          | 22  | 3.9                         | 1.4                      |         |
| Average Slab                        | 2507                                 | 372   | -  | -   | 2.2                         | 2.3                      |         |

**Table 4.7 Concrete Core Test Results**

For Bridge No. 3

| Core No.<br>Position<br>Size        | Unit<br>Weight<br>kg/cm <sup>3</sup> | Compressive<br>Strength<br>kg/cm <sup>2</sup> | Modulus of<br>Elasticity<br>kg/cm <sup>2</sup> | Tensile<br>Strength<br>kg/cm <sup>2</sup> | Ratio of<br>Absorption<br>% | Moisture<br>Content<br>% | Remarks       |
|-------------------------------------|--------------------------------------|---|--|---|-----------------------------|--------------------------|---------------|
| 1<br>Br 3-1<br>Φ=9.95xL=9.79        | 2457                                 | 318.98  | -  | -   | 3.67                        | 0.15                     |               |
| 2<br>Br 3-2<br>Φ=9.95xL=19.69       | 2458                                 | 247.41  | 273,058  | -   | 3.81                        | 0.24                     |               |
| 3<br>Br 3-3<br>Φ=9.95xL=19.83       | 2447                                 | 296.50  | *81,684  | -   | 3.91                        | 0.94                     | *<br>No count |
| 4<br>Br 3-4<br>Φ=9.95xL=19.88       | 2423                                 | -   | -  | 23.63                                     | 3.93                        | 0.08                     |               |
| 5<br>Br 3-5<br>Φ=9.95xL=19.85       | 2466                                 | -   | -  | 28.59                                     | 3.47                        | 0.03                     |               |
| 6<br>Br 3-6<br>Φ=9.95xL=19.85       | 2467                                 | -   | -  | 30.20                                     | 3.44                        | 0.08                     |               |
| 7<br>Br 3-7 (Slab)<br>Φ=4.65xL=9.42 | 2584                                 | *490.31                                       | -  | -   | 1.97                        | 1.60                     | *<br>No count |
| 8<br>Br 3-8 (Slab)<br>Φ=4.64xL=9.70 | 2475                                 | 244.52  | -  | -   | 2.27                        | 2.12                     |               |
| Average Beam                        | 2453                                 | 288   | 2.731x10 <sup>5</sup>                          | 27  | 3.7                         | 0.25                     |               |
| Average Slab                        | 2530                                 | 245   | -  | -   | 2.1                         | 1.9                      |               |

**Table 4.8 Concrete Core Test Results**

For Bridge No. 4

| Core No.<br>Position<br>Size          | Unit<br>Weight<br>kg/cm <sup>3</sup> | Compressive<br>Strength<br>kg/cm <sup>2</sup> | Modulus of<br>Elasticity<br>kg/cm <sup>2</sup> | Tensile<br>Strength<br>kg/cm <sup>2</sup> | Ratio of<br>Absorption<br>% | Moisture<br>Content<br>% | Remarks |
|---------------------------------------|--------------------------------------|---|--|---|-----------------------------|--------------------------|---------|
| 20<br>Br 4-1<br>Φ=9.94xL=19.98        | 2303                                 | 371.73  | 223,880  | -   | 4.40                        | 1.43                     |         |
| 21<br>Br 4-2<br>Φ=9.94xL=19.68        | 2358                                 | 363.87  | 240,466  | -   | 4.23                        | 1.13                     |         |
| 22<br>Br 4-3<br>Φ=9.95xL=19.84        | 2336                                 | 354.83  | 237,377  | -   | 3.83                        | 1.39                     |         |
| 23<br>Br 4-4<br>Φ=9.94xL=20.03        | 2359                                 | 345.96  | 230,695  | -   | 4.04                        | 1.01                     |         |
| 24<br>Br 4-5<br>Φ=9.95xL=19.95        | 2396                                 | -   | -  | 35.4                                      | 3.90                        | 1.34                     |         |
| 25<br>Br 4-6<br>Φ=9.95xL=19.94        | 2390                                 | -   | -  | 29.8                                      | 3.80                        | 0.94                     |         |
| 26<br>Br 4-7<br>Φ=9.95xL=19.98        | 2399                                 | -   | -  | 21.8                                      | 3.80                        | 1.26                     |         |
| 27<br>Br 4-8<br>Φ=9.95xL=19.83        | 2403                                 | -   | -  | 23.9                                      | 3.85                        | 0.82                     |         |
| 28<br>Br 4-9 (Slab)<br>Φ=4.58xL=8.18  | 2515                                 | 275.80  | -  | -   | -                           | -                        |         |
| 29<br>Br 4-10 (Slab)<br>Φ=4.58xL=9.85 | 2330                                 | 196.65  | -  | -   | -                           | -                        |         |
| Average Beam                          | 2368                                 | 359   | 2.331x10 <sup>5</sup>                          | 28  | 4.0                         | 1.2                      |         |
| Average Slab                          | 2423                                 | 236   | -  | -   | -                           | -                        |         |

**Table 4.9 Concrete Core Test Results**

For Bridge No. 5

| Core No.<br>Position<br>Size         | Unit<br>Weight<br>kg/cm <sup>3</sup> | Compressive<br>Strength<br>kg/cm <sup>2</sup> | Modulus of<br>Elasticity<br>kg/cm <sup>2</sup> | Tensile<br>Strength<br>kg/cm <sup>2</sup> | Ratio of<br>Absorption<br>% | Moisture<br>Content<br>% | Remarks |
|--------------------------------------|--------------------------------------|---|--|---|-----------------------------|--------------------------|---------|
| 13<br>G 4-1<br>Φ=9.95xL=19.85        | 2314                                 | -   | -  | 22.54                                     | 4.03                        | 1.28                     |         |
| 14<br>G 4-2<br>Φ=9.96xL=19.85        | 2290                                 | -   | -  | 28.86                                     | 4.19                        | 1.06                     |         |
| 15<br>G 4-3<br>Φ=9.96xL=19.90        | 2315                                 | -   | -  | 19.07                                     | 3.60                        | 1.73                     |         |
| 16<br>G 4-4<br>Φ=9.95xL=19.78        | 2322                                 | 345.94  | 220,529  | -   | 3.97                        | 1.92                     |         |
| 17<br>G 3-1<br>Φ=9.95xL=19.65        | 2303                                 | 286.00  | 181,516  | -   | 4.71                        | 2.08                     |         |
| 18<br>G 4-6<br>Φ=9.95xL=17.60        | 2327                                 | 336.85  | 236,072  | -   | 4.36                        | 2.08                     |         |
| 19<br>G 4-6<br>Φ=9.95xL=7.60         | 2388                                 | 370.04  | -  | -   | 4.07                        | 1.71                     |         |
| 34<br>Br 5-1 (Slab)<br>Φ=4.55xL=9.68 | 2489                                 | 306.94  | -  | -   | -                           | -                        |         |
| 35<br>Br 5-2<br>Φ=4.55xL=4.35        | 2368                                 | 220.26  | -  | -   | -                           | -                        |         |
| Average Beam                         | 2323                                 | 335   | 2.127x10 <sup>5</sup>                          | 23  | 4.1                         | 1.7                      |         |
| Average Slab                         | 2429                                 | 264   | -  | -   | -                           | -                        |         |

**Table 4.10 Concrete Core Test Results**

For Bridge No. 6

| Core No.<br>Position<br>Size         | Unit<br>Weight<br>kg/cm <sup>3</sup> | Compressive<br>Strength<br>kg/cm <sup>2</sup> | Modulus of<br>Elasticity<br>kg/cm <sup>2</sup> | Tensile<br>Strength<br>kg/cm <sup>2</sup> | Ratio of<br>Absorption<br>% | Moisture<br>Content<br>% | Remarks |
|--------------------------------------|--------------------------------------|---|--|---|-----------------------------|--------------------------|---------|
| 30<br>Br 6-1<br>Φ=9.95xL=19.60       | 2370                                 | 315.19  | 313,560  | -   | 4.28                        | 0.94                     |         |
| 31<br>Br 6-2<br>Φ=9.95xL=19.65       | 2375                                 | 336.32  | 290,828  | -   | 3.70                        | 1.27                     |         |
| 32<br>Br 6-3<br>Φ=9.95xL=19.45       | 2374                                 | 356.97  | 306,973  | -   | 3.69                        | 1.28                     |         |
| 33<br>Br 6-4<br>Φ=9.95xL=19.65       | 2376                                 | -   | -  | 30.41                                     | 3.50                        | 1.21                     |         |
| 34<br>Br 6-5<br>Φ=9.95xL=19.45       | 2324                                 | -   | -  | 25.74                                     | 3.92                        | 1.56                     |         |
| 35<br>Br 6-6<br>Φ=9.95xL=19.75       | 2297                                 | -   | -  | 26.59                                     | 4.27                        | 1.09                     |         |
| 36<br>Br 6-7 (Slab)<br>Φ=4.58xL=9.05 | 2341                                 | 413.48  | -  | -   | 3.83                        | 2.95                     |         |
| 37<br>Br 6-8 (Slab)<br>Φ=4.58xL=8.85 | 2315                                 | 243.28  | -  | -   | 4.54                        | 2.12                     |         |
| Average Beam                         | 2353                                 | 336   | 3.038x10 <sup>5</sup>                          | 28  | 3.9                         | 1.2                      |         |
| Average Slab                         | 2328                                 | 328   | -  | -   | 4.2                         | 2.5                      |         |

**Table 4.11 Concrete Core Test Results**

For Bridge No. 7

| Core No.<br>Position<br>Size          | Unit<br>Weight<br>kg/cm <sup>3</sup> | Compressive<br>Strength<br>kg/cm <sup>2</sup> | Modulus of<br>Elasticity<br>kg/cm <sup>2</sup> | Tensile<br>Strength<br>kg/cm <sup>2</sup> | Ratio of<br>Absorption<br>% | Moisture<br>Content<br>% | Remarks  |
|---------------------------------------|--------------------------------------|---|--|---|-----------------------------|--------------------------|----------|
| 9<br>Br 7-1<br>Φ=9.95xL=16.66         | 2445                                 | 347.10  | -  | -   | 2.66                        | 1.70                     |          |
| 10<br>Br 7-2<br>Φ=9.95xL=19.98        | 2449                                 | 330.20  | 188,837  | -   | 3.15                        | 0.51                     |          |
| 11<br>Br 7-3<br>Φ=9.95xL=20.06        | 2424                                 | 259.91  | *147,190                                       | -   | 3.29                        | 0.45                     | No count |
| 12<br>Br 7-4<br>Φ=9.95xL=19.98        | 2435                                 | 331.64  | 204,472  | -   | 3.37                        | 0.21                     |          |
| 13<br>Br 7-5<br>Φ=9.95xL=20.06        | 2434                                 | -   | -  | 26.92                                     | 3.17                        | 0.43                     |          |
| 14<br>Br 7-6<br>Φ=9.95xL=10.11        | 2443                                 | 329.01  | -  | -   | 3.60                        | 0.83                     |          |
| 15<br>Br 7-7<br>Φ=9.95xL=20.04        | 2432                                 | -   | -  | 27.49                                     | 3.37                        | 0.18                     |          |
| 16<br>Br 7-8<br>Φ=9.94xL=20.05        | 2411                                 | -   | -  | 26.59                                     | 3.56                        | 0.14                     |          |
| 17<br>Br 7-9 (Slab)<br>Φ=9.94xL=9.43  | 2427                                 | *436.17                                       | -  | -   | 2.45                        | 1.14                     | No count |
| 18<br>Br 7-10 (Slab)<br>Φ=7.35xL=8.21 | 2522                                 | 308.80  | -  | -   | 1.75                        | 2.28                     |          |
| 19<br>Br 7-11 (Slab)<br>Φ=7.34xL=8.13 | 2562                                 | 357   | -  | -   | 2.14                        | 1.78                     |          |
| Average Beam                          | 2434                                 | 320   | 1.967x10 <sup>5</sup>                          | 27  | 3.3                         | 0.56                     |          |
| Average Slab                          | 2504                                 | 333   | -  | -   | 2.1                         | 1.7                      |          |



**Table 4.12 Concrete Core Test Results**

For Bridge No. 8

| Core No.<br>Position<br>Size   | Unit<br>Weight<br>kg/cm <sup>3</sup> | Compressive<br>Strength<br>kg/cm <sup>2</sup> | Modulus of<br>Elasticity<br>kg/cm <sup>2</sup> | Tensile<br>Strength<br>kg/cm <sup>2</sup> | Ratio of<br>Absorption<br>% | Moisture<br>Content<br>% | Remarks |
|--------------------------------|--------------------------------------|---|--|---|-----------------------------|--------------------------|---------|
| 26<br>Br 8-1<br>Φ=9.95xL=19.51 | 2260                                 | 263.09  | 236,460  | -   | 4.32                        | 2.46                     |         |
| 27<br>Br 8-2<br>Φ=9.95xL=19.71 | 2275                                 | 291.64  | 246,959  | -   | 3.94                        | 2.50                     |         |
| 28<br>Br 8-3<br>Φ=9.95xL=19.70 | 2245                                 | 260.03  | 244,352  | -   | 4.82                        | 2.80                     |         |
| 29<br>Br 8-4<br>Φ=9.95xL=19.68 | 2249                                 | -   | -  | 17.54                                     | 4.89                        | 2.92                     |         |
| 30<br>Br 8-5<br>Φ=9.95xL=17.83 | 2208                                 | -   | -  | 20.29                                     | 4.97                        | 2.64                     |         |
| 31<br>Br 8-6<br>Φ=9.95xL=16.66 | 2241                                 | -   | -  | 20.70                                     | 4.42                        | 2.70                     |         |
| Average Beam                   | 2246                                 | 271   | 2.426x10 <sup>5</sup>                          | 19  | 4.6                         | 2.6                      |         |

**Table 4.13 Concrete Core Test Results**

For Bridge No. 9

| Core No.<br>Position<br>Size         | Unit<br>Weight<br>kg/cm <sup>3</sup> | Compressive<br>Strength<br>kg/cm <sup>2</sup> | Modulus of<br>Elasticity<br>kg/cm <sup>2</sup> | Tensile<br>Strength<br>kg/cm <sup>2</sup> | Ratio of<br>Absorption<br>% | Moisture<br>Content<br>% | Remarks       |
|--------------------------------------|--------------------------------------|---|--|---|-----------------------------|--------------------------|---------------|
| 38<br>Br 9-1<br>Φ=9.94xL=9.95        | 2386                                 | 341.85  | 357,639  | -   | 1.63                        | 0.14                     |               |
| 39<br>Br 9-2<br>Φ=7.34xL=14.60       | 2368                                 | -   | -  | 23.44                                     | 1.88                        | 0.17                     |               |
| 40<br>Br 9-3<br>Φ=7.35xL=14.80       | 2398                                 | -   | -  | 27.99                                     | 1.96                        | 0.03                     |               |
| 41<br>Br 9-4<br>Φ=7.34xL=14.62       | 2397                                 | 264.12  | *260,983                                       | -   | 1.22                        | 0.41                     | *<br>No count |
| 42<br>Br 9-5<br>Φ=7.34xL=14.57       | 2420                                 | 279.79  | 385,958  | -   | 1.14                        | 0.44                     |               |
| 43<br>Br 9-6<br>Φ=7.34xL=14.51       | 2396                                 | -   | -  | 38.76                                     | 1.56                        | 0.00                     |               |
| 44<br>Br 9-7 (Slab)<br>Φ=4.57xL=4.51 | 2339                                 | 242.32  | -  | -   | 2.37                        | 2.37                     |               |
| 45<br>Br 9-8 (Slab)<br>Φ=4.57xL=8.82 | 2431                                 | 179.09  | -  | -   | 1.75                        | 2.48                     |               |
| Average Beam                         | 2394                                 | 295   | 3.718x10 <sup>5</sup>                          | 30  | 1.6                         | 0.20                     |               |
| Average Slab                         | 2385                                 | 211   | -  | -   | 2.1                         | 2.4                      |               |

**Table 4.14 Carbonation Test Results**

| Bridge No. | Member                 | Depth of Carbonation (mm) |                 |        |        |        |        |        | Average         | Remarks               |
|------------|------------------------|---------------------------|-----------------|--------|--------|--------|--------|--------|-----------------|-----------------------|
|            |                        | Core 1                    | Core 2          | Core 3 | Core 4 | Core 5 | Core 6 | Core 7 |                 |                       |
| 1          | Beam                   | 5.0                       | 7.8             | 6.6    | 4.6    | 3.2    | 6.4    |        | 5.6             | 6 cores               |
|            | Slab                   |                           |                 |        |        |        |        |        |                 |                       |
| 2          | Beam                   | 15.4                      | 16.0            | 15.4   | 15.0   | 15.5   | 16.0   | 14.2   | -               |                       |
|            | Slab                   | 2.5                       | 2.0             |        |        |        |        |        | 2.2             | 2 cores               |
| 2          | Beam                   | 16.5                      | 15.0            | 15.0   | 15.7   | 15.8   |        |        | 15.5            | 12 cores              |
|            | Slab                   |                           |                 |        |        |        |        |        |                 |                       |
| 3          | Beam                   | 18.4                      | 20.0            | 20.0   | 18.4   | 16.8   | 14.8   |        | 18.1            | 6 cores               |
|            | Slab                   | 0                         | 0               |        |        |        |        |        |                 | 2 cores               |
|            | Beam                   | (29.1)                    | (31.1)          | (33.7) | (41.9) |        |        |        | (34.0)          | (Crack Parts)         |
|            | Slab                   |                           |                 |        |        |        |        |        |                 |                       |
| 4          | Beam G1                | 16.1                      | 17.8            | 20.5   | 15.5   | 17.8   | 13.3   |        | 16.8            |                       |
|            | Slab                   | 21.0                      | 22.9            |        |        |        |        |        | 22.0            | 2 cores               |
| 4          | Beam G2                | 5.0                       | 4.3             | 4.4    | 5.0    | 6.0    | 6.3    |        | 5.2             | 12 cores              |
|            | (Beam G1)<br>(Beam G2) | (32.1)<br>(6.9)           | (45.5)<br>(7.4) |        |        |        |        |        | (38.8)<br>(7.2) | ( ) Crack parts       |
| 5          | Beam                   | 15.0                      | 16.0            | 16.0   | 17.0   | *0     | 20.0   | 15.5   | 16.6            | 7 cores<br>* No count |
|            | Slab                   | 2.5                       | 3.0             |        |        |        |        |        | 2.7             | 2 cores               |
| 6          | Beam                   | 19.4                      | 20.7            | 21.0   | 19.8   | 20.9   | 16.8   |        | 19.8            | 8 cores               |
|            | Slab                   | 2.9                       | 4.4             | 3.7    |        |        |        |        | 3.7             | 3 cores               |
| 7          | Beam                   | 4.5                       | 3.8             | 4.0    | 7.0    | 5.0    | 5.5    | 4.2    |                 |                       |
|            | Slab                   | 1.5                       | 1.8             | 2.0    |        |        |        |        | 1.8             | 3 cores               |
|            | Beam                   | 3.8                       |                 |        |        |        |        |        | 4.7             | 8 cores               |
|            | Slab                   |                           |                 |        |        |        |        |        |                 |                       |
| 8          | Beam                   | 10.0                      | 12.0            | 12.0   | 10.0   | 15.0   | 18.0   |        | 12.8            | 6 cores               |
|            | Slab                   |                           |                 |        |        |        |        |        |                 |                       |
| 9          | Beam G7 (L)            | 14.7                      | 14.3            | 12.6   |        |        |        |        | 13.9            |                       |
|            | Slab G7-G8             | 0                         | 0               |        |        |        |        |        | 0               | 2 cores               |
| 9          | Beam G8 (R)            | 13.7                      | 10.8            | 11.5   |        |        |        |        | 12.0            | 6 cores               |
|            | Slab                   |                           |                 |        |        |        |        |        |                 |                       |

**Table 4.15 Schmidt Hammer Test for Concrete Structure**

| Bridge No. | Location (Beam, Slab, etc.) | Reaction Degree (Ro) | Inclination Angle ( $\pm\alpha^\circ$ ) | Ratio of Concrete Age ( $\alpha_n$ ) | Concrete Strength (kg/cm <sup>2</sup> ) |                  | Remarks                             |
|------------|-----------------------------|----------------------|---|--------------------------------------|---|------------------|-------------------------------------|
|            |                             |                      |   |                                      | Zm (Graph)                              | F=Zm. $\alpha_n$ |                                     |
| 1          | Beam G1                     | 58.3                 | +90                                     | 0.63                                 | 600 more                                | 378              | Average 378 kg/cm <sup>2</sup> more |
|            | Beam G2                     | 62.0                 | +90                                     | 0.63                                 | 600 more                                | 378              |                                     |
|            | Beam G3                     | 59.9                 | +90                                     | 0.63                                 | 600 more                                | 378              |                                     |
|            | Beam G4                     | 60.4                 | +90                                     | 0.63                                 | 600 more                                | 378              |                                     |
| 1          | Slab G1-G2                  | 61.0                 | +90                                     | 0.63                                 | 600 more                                | 378              | Average 378 kg/cm <sup>2</sup> more |
|            | Slab G2-G3                  | 61.2                 | +90                                     | 0.63                                 | 600 more                                | 378              |                                     |
|            | Slab G3-G4                  | 60.8                 | +90                                     | 0.63                                 | 600 more                                | 378              |                                     |
| 1          | Abutment A1                 | 50.9                 | $\pm 0$                                 | 0.63                                 | 530                                     | 334              | Average 352 kg/cm <sup>2</sup>      |
|            | Pier P1                     | 54.1                 | $\pm 0$                                 | 0.63                                 | 581                                     | 366              |                                     |
|            | Column                      | 53.0                 | $\pm 0$                                 | 0.63                                 | 565                                     | 356              |                                     |
| 2          | Beam G1                     | 49.0                 | $\pm 0$                                 | 0.63                                 | 500                                     | 315              | Average 311 kg/cm <sup>2</sup>      |
|            | Beam G2                     | 45.8                 | $\pm 0$                                 | 0.63                                 | 445                                     | 280              |                                     |
|            | Beam G3                     | 49.1                 | $\pm 0$                                 | 0.63                                 | 502                                     | 316              |                                     |
|            | Beam G4                     | 50.9                 | $\pm 0$                                 | 0.63                                 | 530                                     | 334              |                                     |
| 2          | Slab G1-G2                  | 50.1                 | +90                                     | 0.63                                 | 465                                     | 293              | Average 291 kg/cm <sup>2</sup>      |
|            | Slab G2-G3                  | 49.9                 | +90                                     | 0.63                                 | 461                                     | 290              |                                     |
|            | Slab G3-G4                  | 50.0                 | +90                                     | 0.63                                 | 462                                     | 291              |                                     |
| 2          | Abutment A2                 | 47.8                 | $\pm 0$                                 | 0.63                                 | 480                                     | 302              | Average 250 kg/cm <sup>2</sup>      |
|            | Pier P4                     | 40.7                 | $\pm 0$                                 | 0.63                                 | 350                                     | 220              |                                     |
|            | Beam                        | 40.7                 | $\pm 0$                                 | 0.63                                 | 362                                     | 228              |                                     |

**Table 4.15 Schmidt Hammer Test for Concrete Structure (Cont'd)**

| Bridge No. | Location (Beam, Slab, etc.) | Reaction Degree (Ro) | Inclination Angle ( $\pm\alpha^\circ$ ) | Ratio of Concrete Age ( $\alpha_n$ ) | Concrete Strength ( $\text{kg/cm}^2$ ) |                  | Remarks                         |
|------------|-----------------------------|----------------------|---|--------------------------------------|--|------------------|---------------------------------|
|            |                             |                      |   |                                      | Zm (Graph)                             | F=Zm. $\alpha_n$ |                                 |
| 3          | Beam G1                     | 43.52                | $\pm 0$                                 | 0.63                                 | 410                                    | 258              | Average<br>278 $\text{kg/cm}^2$ |
|            | Beam G2                     | 47.80                | $\pm 0$                                 | 0.63                                 | 480                                    | 302              |                                 |
|            | Beam G3                     | 46.83                | $\pm 0$                                 | 0.63                                 | 460                                    | 290              |                                 |
|            | Beam G4                     | 43.95                | $\pm 0$                                 | 0.63                                 | 415                                    | 261              |                                 |
| 3          | Slab G1-G2                  | 53.79                | +90                                     | 0.63                                 | 530                                    | 334              | Average<br>335 $\text{kg/cm}^2$ |
|            | Slab G2-G3                  | 56.15                | +90                                     | 0.63                                 | 600                                    | 378              |                                 |
|            | Slab G3-G4                  | 50.40                | +90                                     | 0.63                                 | 465                                    | 293              |                                 |
| 3          | Cross Beam P13~P14 (G3~G4)  | 38.61                | +90                                     | 0.63                                 | 330                                    | 208              | Average<br>244 $\text{kg/cm}^2$ |
|            | Abutment A2                 | 40.09                | $\pm 0$                                 | 0.63                                 | 355                                    | 224              |                                 |
| 3          | Pier P13 (R)                | 41.99                | $\pm 0$                                 | 0.63                                 | 385                                    | 243              |                                 |
|            | Pier P14 (L)                | 44.14                | $\pm 0$                                 | 0.63                                 | 420                                    | 265              |                                 |
| 4          | Beam G1                     | 39.8                 | $\pm 0$                                 | 0.63                                 | 350                                    | 221              | Average<br>285 $\text{kg/cm}^2$ |
|            | Beam G2                     | 50.0                 | $\pm 0$                                 | 0.63                                 | 515                                    | 324              |                                 |
|            | Beam G3                     | 50.3                 | $\pm 0$                                 | 0.63                                 | 520                                    | 328              |                                 |
|            | Beam G4                     | 44.7                 | $\pm 0$                                 | 0.63                                 | 425                                    | 268              |                                 |
| 4          | Slab G1-G2                  | 52.4                 | +90                                     | 0.63                                 | 510                                    | 321              | Average<br>343 $\text{kg/cm}^2$ |
|            | Slab G2-G3                  | 57.7                 | +90                                     | 0.63                                 | 600                                    | 378              |                                 |
|            | Slab G3-G4                  | 53.5                 | +90                                     | 0.63                                 | 525                                    | 331              |                                 |
| 4          | Abutment A2                 | 51.7                 | $\pm 0$                                 | 0.63                                 | 545                                    | 343              | Average<br>307 $\text{kg/cm}^2$ |
|            | Pier P3                     | 47.7                 | $\pm 0$                                 | 0.63                                 | 475                                    | 299              |                                 |
|            | Beam                        | 45.8                 | $\pm 0$                                 | 0.63                                 | 445                                    | 280              |                                 |

**Table 4.15 Schmidt Hammer Test for Concrete Structure (Cont'd)**

| Bridge No. | Location (Beam, Slab, etc.) | Reaction Degree (Ro) | Inclination Angle ( $\pm\alpha^\circ$ ) | Ratio of Concrete Age (an) | Concrete Strength (kg/cm <sup>2</sup> ) |         | Remarks                           |
|------------|-----------------------------|----------------------|---|----------------------------|---|---------|-----------------------------------|
|            |                             |                      |   |                            | Zm (Graph)                              | F=Zm.an |                                   |
| 5          | Beam G1                     | 50.8                 | $\pm 0$                                 | 0.63                       | 528                                     | 333     | Average<br>331 kg/cm <sup>2</sup> |
|            | Beam G2                     | 45.9                 | $\pm 0$                                 | 0.63                       | 448                                     | 282     |                                   |
|            | Beam G3                     | 52.4                 | $\pm 0$                                 | 0.63                       | 560                                     | 353     |                                   |
|            | Beam G4                     | 53.0                 | $\pm 0$                                 | 0.63                       | 565                                     | 356     |                                   |
| 5          | Slab G1-G2                  | 49.2                 | +90                                     | 0.63                       | 450                                     | 284     | Average<br>322 kg/cm <sup>2</sup> |
|            | Slab G2-G3                  | 51.0                 | +90                                     | 0.63                       | 481                                     | 303     |                                   |
|            | Slab G3-G4                  | 58.2                 | +90                                     | 0.63                       | 600                                     | 378     |                                   |
| 5          | Abutment A2                 | 44.9                 | $\pm 0$                                 | 0.63                       | 430                                     | 271     | Average<br>263 kg/cm <sup>2</sup> |
|            | Pier P5                     | 42.2                 | $\pm 0$                                 | 0.63                       | 385                                     | 243     |                                   |
|            | Column                      | 45.1                 | $\pm 0$                                 | 0.63                       | 435                                     | 274     |                                   |
| 6          | Beam G1                     | 56.1                 | $\pm 0$                                 | 0.63                       | 600                                     | 378     | Average<br>378 kg/cm <sup>2</sup> |
|            | Beam G2                     | 56.8                 | $\pm 0$                                 | 0.63                       | 600                                     | 378     |                                   |
|            | Beam G3                     | 56.7                 | $\pm 0$                                 | 0.63                       | 600                                     | 378     |                                   |
|            | Beam G4                     | 60.1                 | $\pm 0$                                 | 0.63                       | 600                                     | 378     |                                   |
|            | Beam G5                     | 60.6                 | $\pm 0$                                 | 0.63                       | 600                                     | 378     |                                   |
| 6          | Slab G1-G2                  | 54.9                 | +90                                     | 0.63                       | 548                                     | 345     | Average<br>308 kg/cm <sup>2</sup> |
|            | Slab G2-G3                  | 47.7                 | +90                                     | 0.63                       | 420                                     | 265     |                                   |
|            | Slab G3-G4                  | 50.8                 | +90                                     | 0.63                       | 475                                     | 299     |                                   |
|            | Slab G4-G5                  | 52.7                 | +90                                     | 0.63                       | 510                                     | 321     |                                   |
| 6          | Abutment A2                 | 51.4                 | $\pm 0$                                 | 0.63                       | 540                                     | 340     | Average<br>310 kg/cm <sup>2</sup> |
|            | Beam                        | 46.8                 | $\pm 0$                                 | 0.63                       | 460                                     | 290     |                                   |
|            | Pier P5 (1)                 | 47.7                 | $\pm 0$                                 | 0.63                       | 475                                     | 299     |                                   |

**Table 4.15 Schmidt Hammer Test for Concrete Structure (Cont'd)**

| Bridge No.  | Location (Beam, Slab, etc.) | Reaction Degree (Ro) | Inclination Angle ( $\pm\alpha^\circ$ ) | Ratio of Concrete Age (cn) | Concrete Strength (kg/cm <sup>2</sup> ) |         | Remarks   |                                   |
|-------------|-----------------------------|----------------------|---|----------------------------|---|---------|---|-----------------------------------|
|             |                             |                      |   |                            | Zm (Graph)                              | F=Zm.cn |   |                                   |
| 7           | Beam G1                     | 46.5                 | $\pm 0$                                 | 0.63                       | 455                                     | 287     | Average<br>278 kg/cm <sup>2</sup>                     |                                   |
|             | Beam G2                     | 49.7                 | $\pm 0$                                 | 0.63                       | 510                                     | 321     |   |                                   |
|             | Beam G3                     | 43.6                 | $\pm 0$                                 | 0.63                       | 410                                     | 258     |   |                                   |
|             | Beam G4                     | 44.4                 | $\pm 0$                                 | 0.63                       | 425                                     | 268     |   |                                   |
|             | Beam G4-G5                  | 45.0                 | +90                                     | 0.63                       | 375                                     | 236     | Precast concrete<br>Average<br>271 kg/cm <sup>2</sup> |                                   |
|             | Beam G5 (L)                 | 38.9                 | $\pm 0$                                 | 0.63                       | 335                                     | 211     |   |                                   |
|             | Beam G6 (L)                 | 49.4                 | $\pm 0$                                 | 0.63                       | 505                                     | 318     |   |                                   |
| 7           | Beam G7 (R)                 | 49.6                 | $\pm 0$                                 | 0.63                       | 510                                     | 321     |   |                                   |
|             | Slab G1-G2                  | 47.6                 | +90                                     | 0.63                       | 420                                     | 265     |   |                                   |
|             | Slab G2-G3                  | 50.1                 | +90                                     | 0.63                       | 465                                     | 293     |   |                                   |
| 7           | Slab G3-G4                  | 46.7                 | +90                                     | 0.63                       | 405                                     | 255     |   |                                   |
|             | Abutment A2                 | 37.4                 | $\pm 0$                                 | 0.63                       | 315                                     | 198     |   | Average<br>257 kg/cm <sup>2</sup> |
|             | Pier P6 (L)                 | 47.6                 | $\pm 0$                                 | 0.63                       | 475                                     | 299     |   |                                   |
| Pier P6 (R) | 45.4                        | $\pm 0$              | 0.63                                    | 435                        | 274                                     |         |   |                                   |
| 8           | Beam G1                     | 42.8                 | $\pm 0$                                 | 0.63                       | 400                                     | 252     | Average<br>269 kg/cm <sup>2</sup>                     |                                   |
|             | Beam G2                     | 43.3                 | $\pm 0$                                 | 0.63                       | 410                                     | 258     |   |                                   |
|             | Beam G3                     | 48.5                 | $\pm 0$                                 | 0.63                       | 490                                     | 309     |   |                                   |
|             | Beam G4                     | 43.5                 | $\pm 0$                                 | 0.63                       | 410                                     | 258     |   |                                   |
| 8           | Slab G1-G2                  | 46.5                 | +90                                     | 0.63                       | 405                                     | 255     | Average<br>252 kg/cm <sup>2</sup>                     |                                   |
|             | Slab G2-G3                  | 47.9                 | +90                                     | 0.63                       | 415                                     | 261     |   |                                   |
|             | Slab G3-G4                  | 45.1                 | +90                                     | 0.63                       | 380                                     | 239     |   |                                   |
| 8           | Abutment A2                 | 48.1                 | $\pm 0$                                 | 0.63                       | 481                                     | 303     | Average<br>271 kg/cm <sup>2</sup>                     |                                   |
|             | Pier P8                     | 41.6                 | $\pm 0$                                 | 0.63                       | 379                                     | 239     |   |                                   |
|             | Beam                        | 40.9                 | $\pm 0$                                 | 0.63                       | 410                                     | 258     |   |                                   |

**Table 4.15 Schmidt Hammer Test for Concrete Structure (Cont'd)**

| Bridge No. | Location (Beam, Slab, etc.) | Reaction Degree (Ro) | Inclination Angle ( $\pm\alpha^\circ$ ) | Ratio of Concrete Age ( $\alpha_n$ ) | Concrete Strength (kg/cm <sup>2</sup> ) |                  | Remarks                           |
|------------|-----------------------------|----------------------|---|--------------------------------------|---|------------------|-----------------------------------|
|            |                             |                      |   |                                      | Zm (Graph)                              | F=Zm. $\alpha_n$ |                                   |
| 9          | Beam G1 (L)                 | 50.4                 | $\pm 0$                                 | 0.63                                 | 520                                     | 328              | Average<br>369 kg/cm <sup>2</sup> |
|            | Beam G2 (L)                 | 54.8                 | $\pm 0$                                 | 0.63                                 | 590                                     | 372              |                                   |
|            | Beam G3 (L)                 | 53.0                 | $\pm 0$                                 | 0.63                                 | 565                                     | 356              |                                   |
|            | Beam G4 (R)                 | 59.6                 | $\pm 0$                                 | 0.63                                 | 600                                     | 378              |                                   |
|            | Beam G5 (R)                 | 58.4                 | $\pm 0$                                 | 0.63                                 | 600                                     | 378              |                                   |
|            | Beam G6 (R)                 | 58.4                 | $\pm 0$                                 | 0.63                                 | 600                                     | 378              |                                   |
|            | Beam G7 (L)                 | 58.0                 | $\pm 0$                                 | 0.63                                 | 600                                     | 378              |                                   |
|            | Beam G8 (L)                 | 59.3                 | $\pm 0$                                 | 0.63                                 | 600                                     | 378              |                                   |
|            | Beam G9 (L)                 | 60.3                 | $\pm 0$                                 | 0.63                                 | 600                                     | 378              |                                   |
| 9          | Slab G1-G2                  | 53.4                 | +90                                     | 0.63                                 | 525                                     | 331              | Average<br>338 kg/cm <sup>2</sup> |
|            | Slab G2-G3                  | 53.1                 | +90                                     | 0.63                                 | 520                                     | 328              |                                   |
|            | Slab G3-G4                  | 56.7                 | +90                                     | 0.63                                 | 600                                     | 378              |                                   |
|            | Slab G4-G5                  | 53.8                 | +90                                     | 0.63                                 | 530                                     | 334              |                                   |
|            | Slab G5-G6                  | 52.6                 | +90                                     | 0.63                                 | 510                                     | 321              |                                   |
|            | Slab G6-G7                  | 49.8                 | +90                                     | 0.63                                 | 460                                     | 290              |                                   |
|            | Slab G7-G8                  | 60.0                 | +90                                     | 0.63                                 | 600                                     | 378              |                                   |
|            | Slab G8-G9                  | 54.3                 | +90                                     | 0.63                                 | 540                                     | 340              |                                   |
| 9          | Abutment A1                 | 47.1                 | $\pm 0$                                 | 0.63                                 | 465                                     | 293              | Average<br>323 kg/cm <sup>2</sup> |
|            | Abutment P1                 | 57.0                 | $\pm 0$                                 | 0.63                                 | 600                                     | 378              |                                   |
|            | Pier P1 (R)                 | 47.8                 | $\pm 0$                                 | 0.63                                 | 475                                     | 299              |                                   |

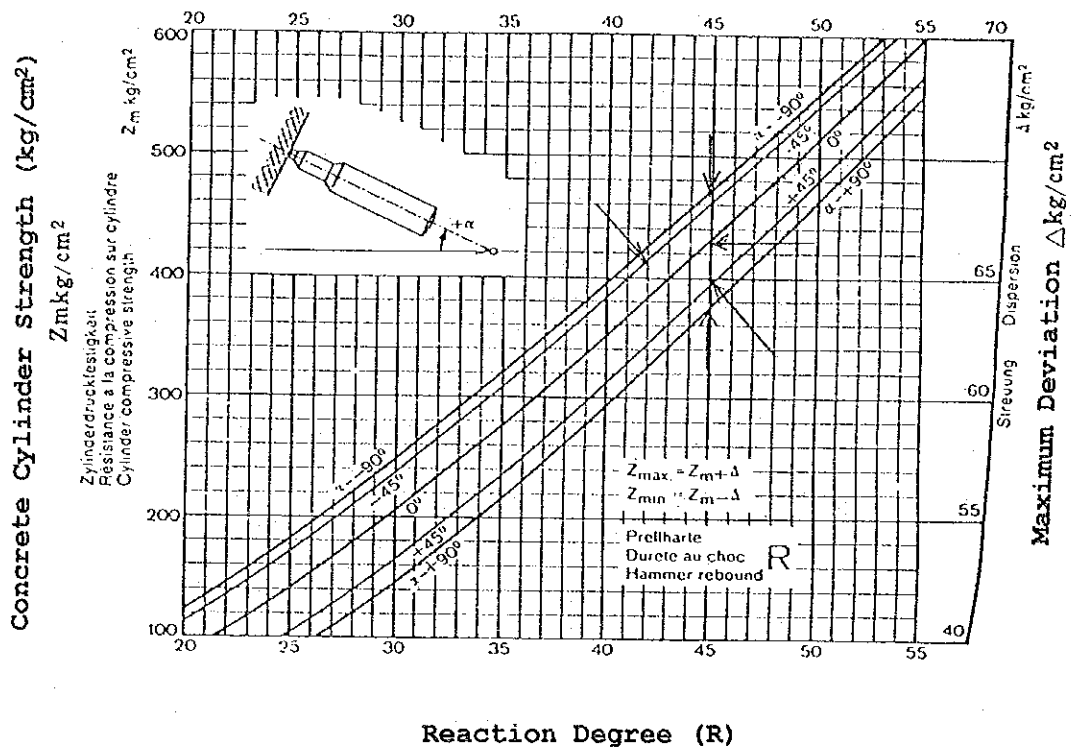


Fig. 4.58 Curve Graph for Reaction Degree - Concrete Strength

Table 4.16 Ratio of Concrete Age

| Concrete Age (days)  | 10   | 20   | 28   | 50   | 100  | 150  | 200  | 300  | 500  | 1000 | 3000 |
|----------------------|------|------|------|------|------|------|------|------|------|------|------|
| Ratio ( $\alpha_n$ ) | 1.55 | 1.15 | 1.00 | 0.87 | 0.78 | 0.74 | 0.72 | 0.70 | 0.67 | 0.65 | 0.63 |



#### **4.2.4 The Results of Reinforcing Bar Strength**

The results of reinforcing bar strength are summarized in Table 4.17.

Table 4.17 Reinforcing Bar Test Results

| Bridge No. | Sample No. | Nominal Diameter (mm) | Unit Weight (kg/mm <sup>2</sup> ) | Yield Stress (kg/mm <sup>2</sup> ) | Tensile Strength (kg/mm <sup>2</sup> ) | Modulus of Elasticity (kg/cm <sup>2</sup> ) | Elongation (%) | Chemical Component (%) |      |      |      |      | Remarks       |
|------------|------------|-----------------------|-----------------------------------|------------------------------------|--|---|----------------|------------------------|------|------|------|------|---------------|
|            |            |                       |                                   |                                    |  |   |                | C                      | Si   | Mn   | P    | S    |               |
| 1          | B1-1       | ø32                   | 6.278                             | 46                                 | 63                                     |   | 19             | 0.19                   | 0.34 | 0.77 | 0.02 | 0.03 |               |
|            | B1-2       | ø32                   | 6.210                             | 45                                 | 64                                     |   | 19             |                        |      |      |      |      |               |
| 2          | B2         | ø36                   | 7.833                             | 42                                 | 66                                     | -   | 22             | 0.38                   | 0.27 | 1.38 | 0.02 | 0.02 |               |
|            | B2-1       | ø36                   | 7.73                              | 40                                 | 66                                     | 1.87x10 <sup>6</sup>                        | 18             | -                      | -    | -    | -    | -    | Test in Japan |
|            | B2-3       | ø36                   | 7.822                             | 43                                 | 70                                     | 1.80x10 <sup>6</sup>                        | 21             |                        |      |      |      |      |               |
| 3          | B3-1       | ø36                   | 7.818                             | 42                                 | 64                                     |   | 22             | 0.25                   | 0.22 | 1.28 | 0.02 | 0.02 |               |
|            | B3-2       | ø36                   | 7.755                             | 41                                 | 62                                     |   | 22             |                        |      |      |      |      |               |
| 4          | B4-1       | ø36                   | 8.164                             | 40                                 | 65                                     | 1.83x10 <sup>6</sup>                        | 21             | 0.37                   | 0.22 | 1.40 | 0.03 | 0.03 |               |
|            | B4-2       | ø36                   | 7.788                             | 43                                 | 63                                     |   | 21             |                        |      |      |      |      |               |
| 5          | B5         | ø32                   | 6.030                             | 48                                 | 69                                     | -   | *9             | 0.37                   | 0.24 | 1.15 | 0.03 | 0.02 | * No count    |
|            | B5-2       | ø32                   | 5.99                              | 47                                 | 69                                     | 1.94x10 <sup>6</sup>                        | 23             | -                      | -    | -    | -    | -    |               |
|            | B5-3       | ø32                   | 6.00                              | 47                                 | 69                                     | 2.04x10 <sup>6</sup>                        | 24             | -                      | -    | -    | -    | -    | Test in Japan |
| 8          | B8         | ø36                   | 7.820                             | 42                                 | 67                                     | -   | 22             | 0.37                   | 0.27 | 1.39 | 0.02 | 0.02 | Test in Japan |
|            | B8-2       | ø36                   | 7.91                              | 41                                 | 64                                     | 1.82x10 <sup>6</sup>                        | 26             | -                      | -    | -    | -    | -    | Test in Japan |

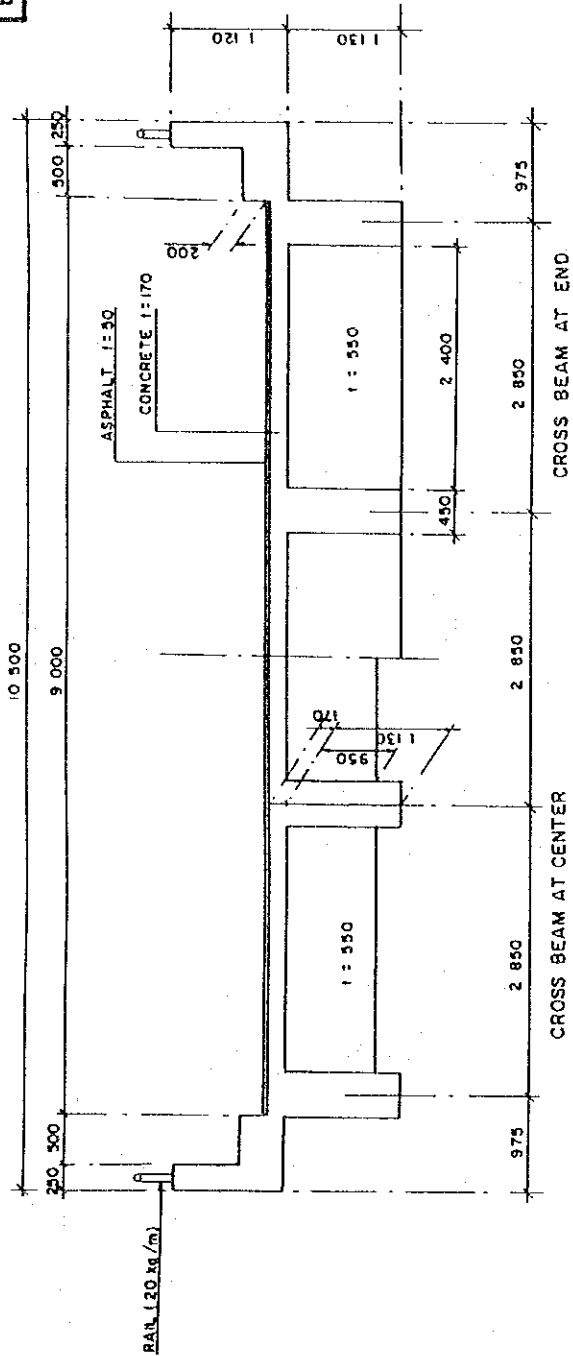
#### **4.2.5 Structural Drawings of Existing Bridges**

The detailed drawings of the 9 bridges (6 RC bridges, 3 PC bridges) showing the girders and decks together with the reinforcing bars or the prestressed tendons are indicated in Fig. 4.59 through Fig. 4.63.

The structural details were prepared from the original construction drawings and the deck details were made from the core drillings and the reinforcing bar arrangements were made from the reinforcing bar sensor instrument readings.

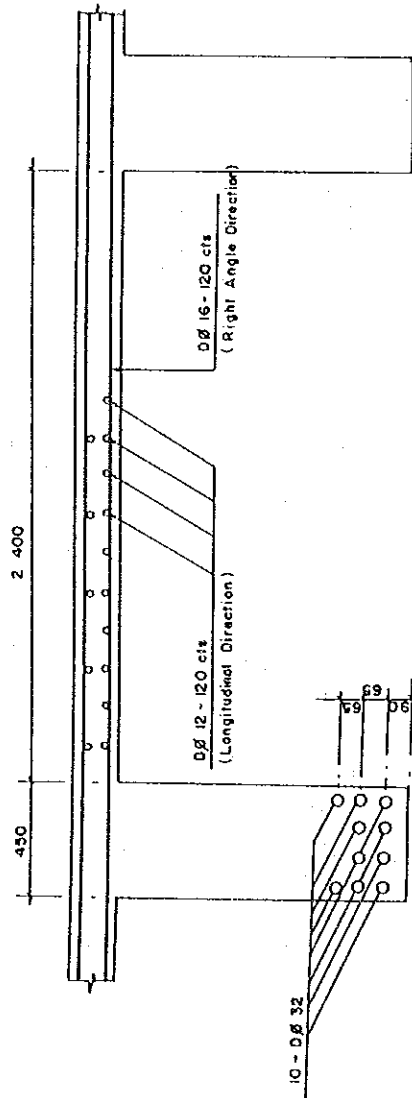
In the case of the RC bridges, the concrete cover over the reinforcing bars were made by chipping away the concrete cover at the center of bridge spans and the quarter points. The prestressing tendons of prestressed bridges were read off the original construction drawings.

Bridge No. 1



Bridge Length 15,000 m  
Span Length 14,400 m

CROSS SECTION



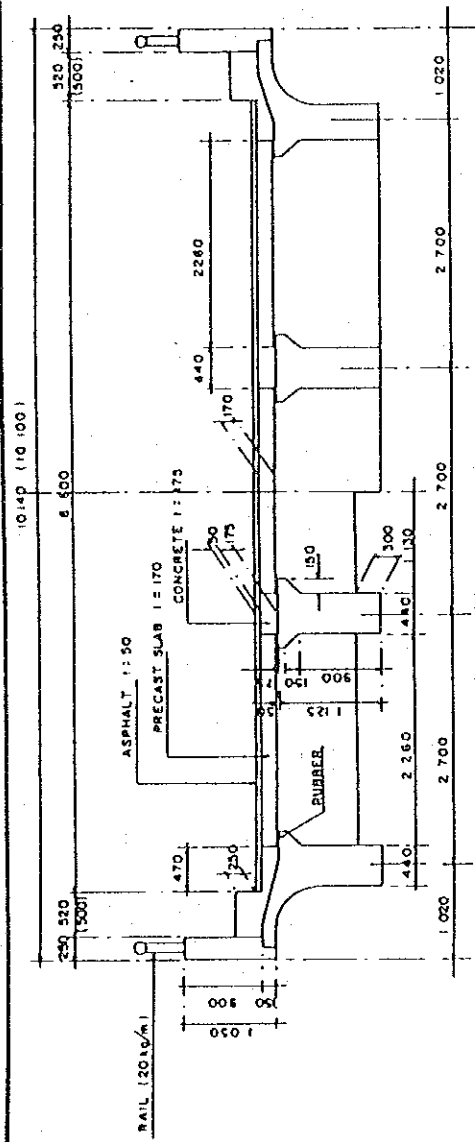
SECTION FOR CALCULATION

Fig 4.59 Detailed Structural Section for Br.No.1

JAPAN INTERNATIONAL  
COOPERATION AGENCY

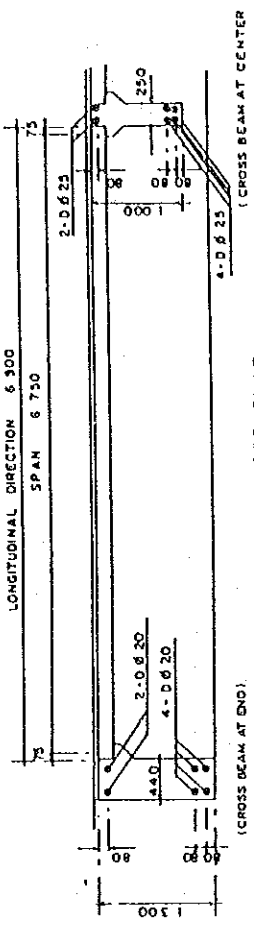
THE STUDY ON ROAD  
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Bridge No. 2, No. 3, No. 4

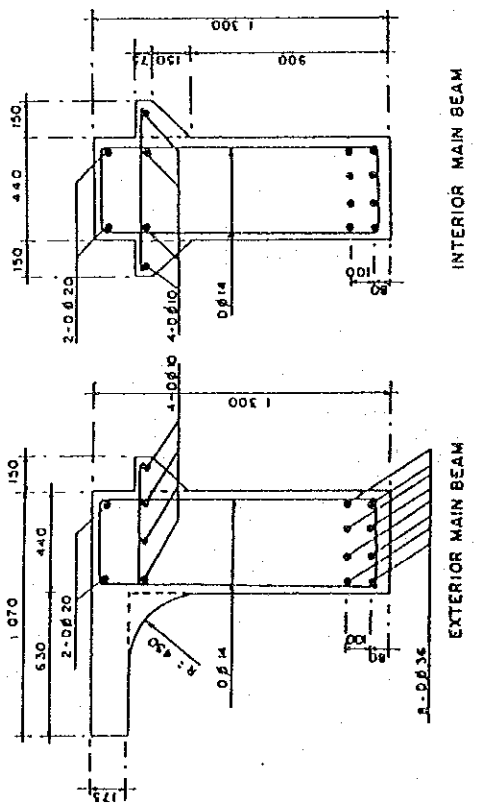


( ) Numbers Mean for Br. No. 3 & Br. No. 4

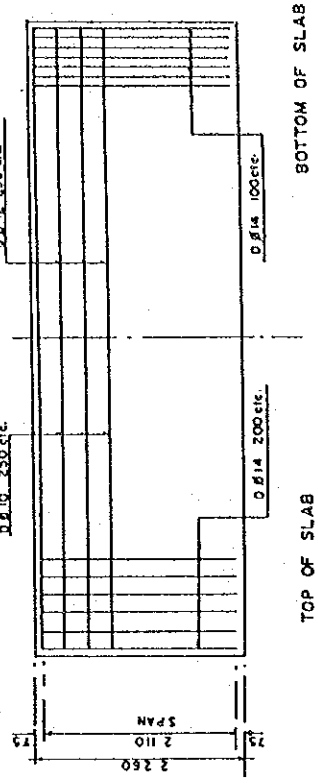
CROSS SECTION



PROFILE FOR SLAB



SECTION FOR CALCULATION

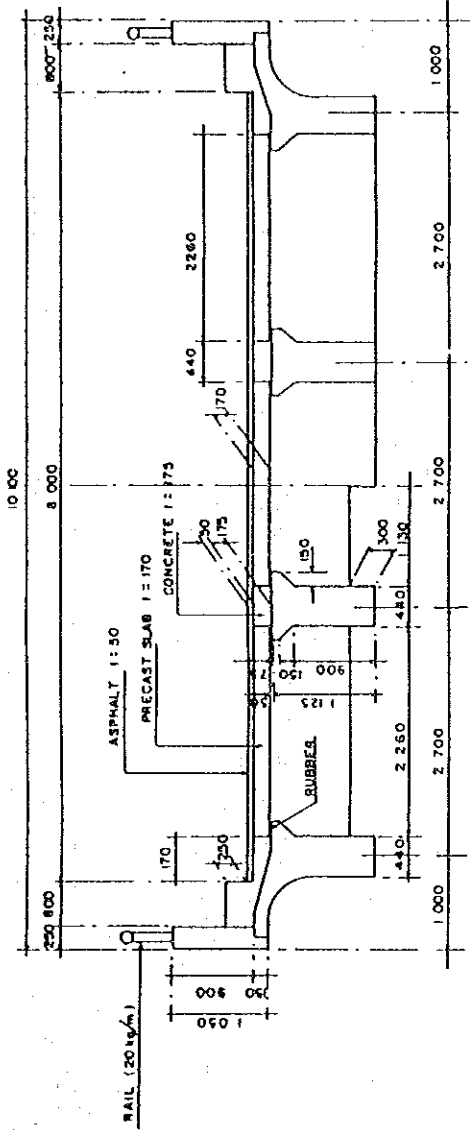


PLAN FOR SLAB

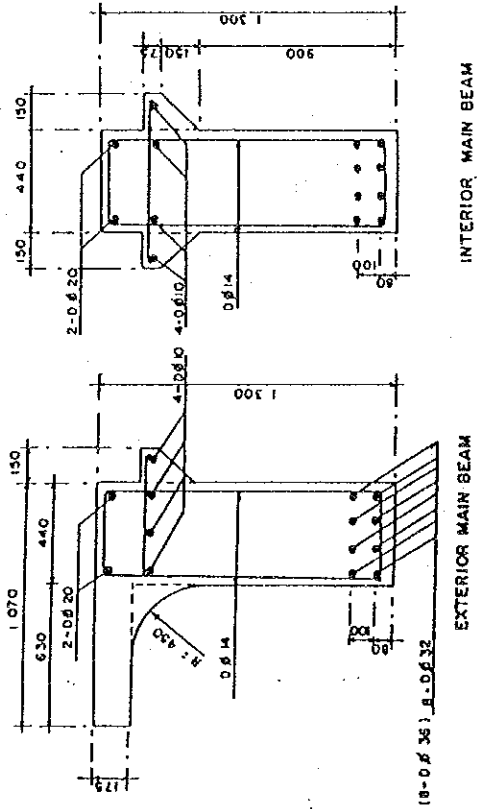
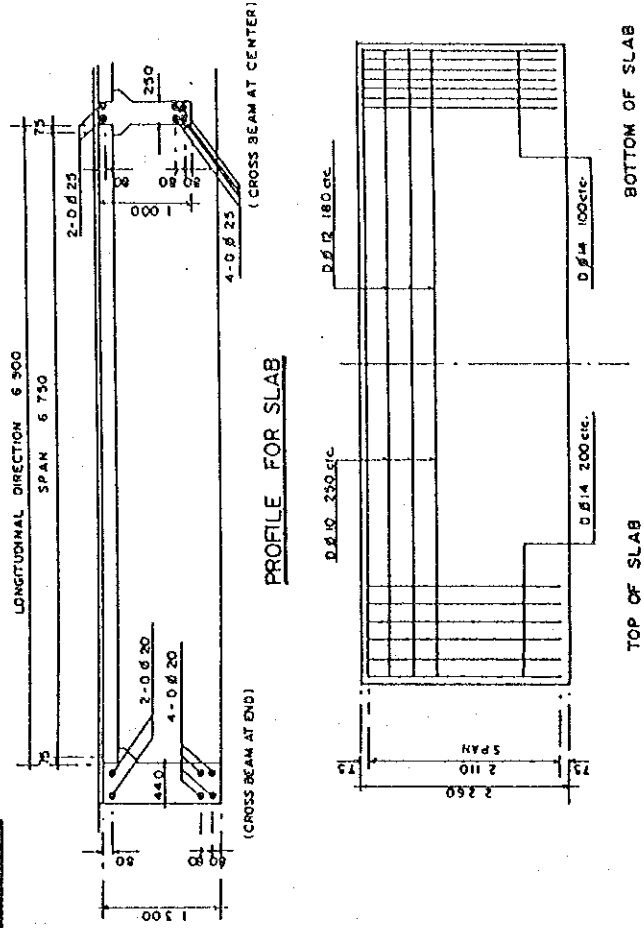
THE STUDY ON ROAD DEVELOPMENT PROJECT  
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Fig 4.60 Detailed Structural Section for Br.No.2,3,4

Bridge No. 5, No. 8



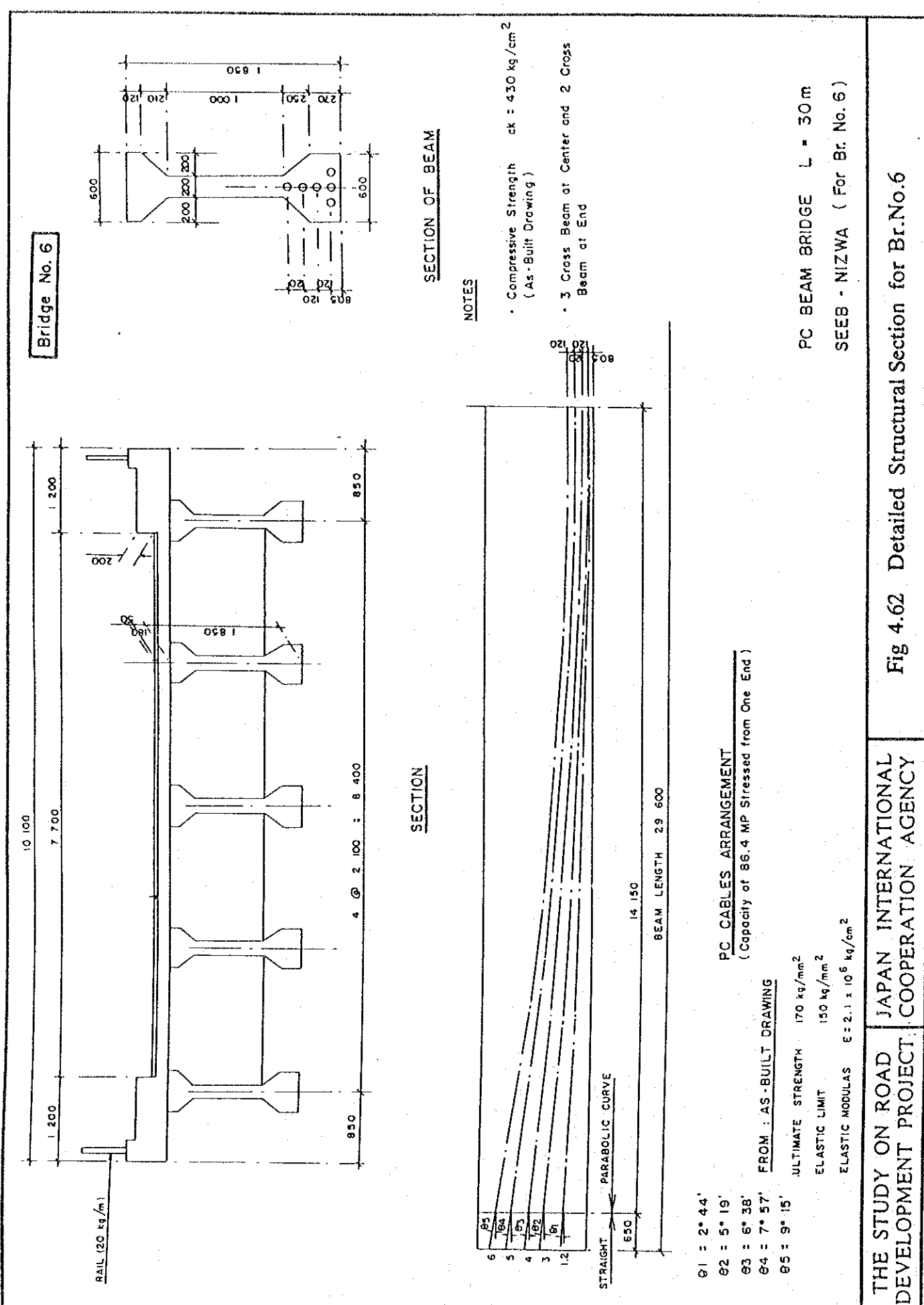
CROSS SECTION



( ) Numbers Mean for Br. No. 8

SECTION FOR CALCULATION

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JAPAN INTERNATIONAL COOPERATION AGENCY  
Fig 4.61 Detailed Structural Section for Br.No.5,8



Bridge No. 6

SECTION OF BEAM

NOTES

- Compressive Strength  $\sigma_k = 430 \text{ kg/cm}^2$   
(As-Built Drawing)
- 3 Cross Beam at Center and 2 Cross Beam at End

SECTION

$\theta_1 = 2^\circ 44'$   
 $\theta_2 = 5^\circ 19'$   
 $\theta_3 = 6^\circ 38'$   
 $\theta_4 = 7^\circ 57'$   
 $\theta_5 = 9^\circ 15'$

**PC CABLES ARRANGEMENT**  
 (Capacity of 86.4 MP Stressed from One End)

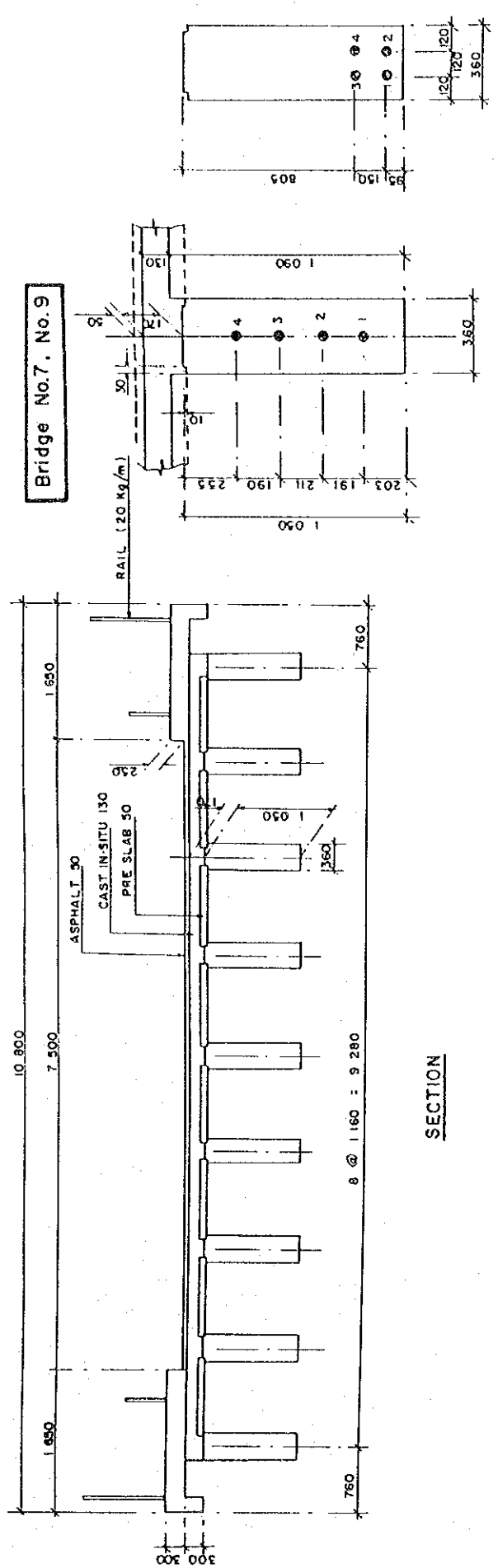
**FROM : AS-BUILT DRAWING**  
 ULTIMATE STRENGTH : 170 kg/mm<sup>2</sup>  
 ELASTIC LIMIT : 150 kg/mm<sup>2</sup>  
 ELASTIC MODULUS :  $E = 2.1 \times 10^6 \text{ kg/cm}^2$

RAIL (20 kg/m)  
 10 100  
 7 700  
 1 200  
 850  
 4 @ 2 100 : 8 400  
 850  
 1 200  
 200  
 1 850  
 600  
 200 200 200  
 250 270 250 1 000 210 120 1 850  
 600  
 6  
 5  
 4  
 3  
 1,2  
 550  
 STRAIGHT  
 PARABOLIC CURVE  
 14 150  
 BEAM LENGTH 29 600

PC BEAM BRIDGE L = 30 m  
 SEEB - NIZWA ( For Br. No. 6 )

Fig 4.62 Detailed Structural Section for Br.No.6

THE STUDY ON ROAD DEVELOPMENT PROJECT  
 JAPAN INTERNATIONAL COOPERATION AGENCY



Bridge No.7, No.9

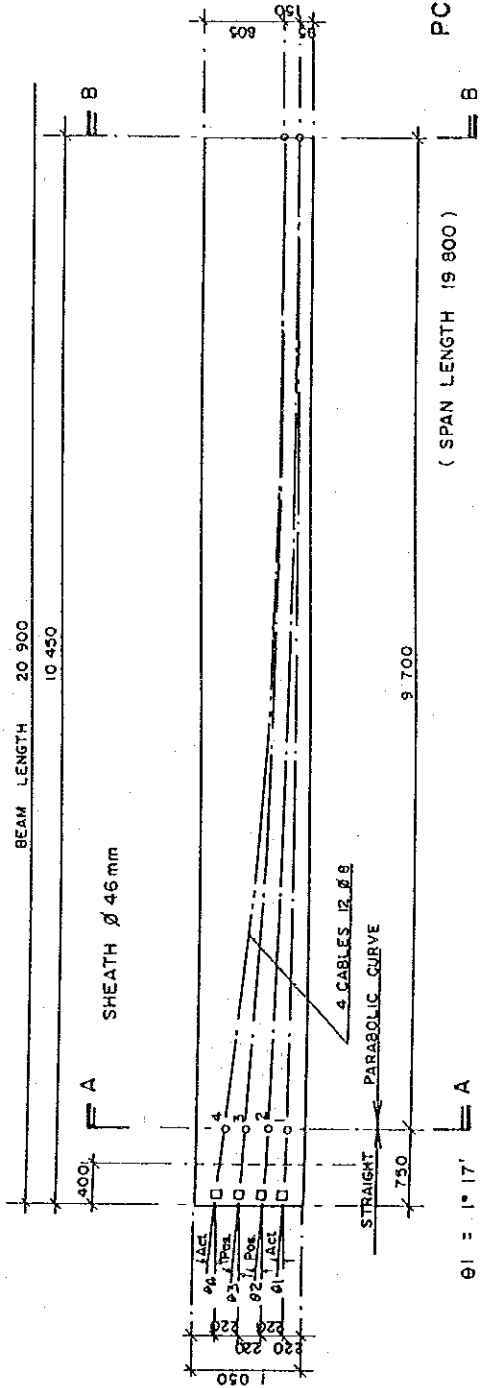
SECTION A.A

SECTION B.B

SECTION OF BEAM

NOTES

- Compressive Strength  $\sigma_{ck} = 400 \text{ kg/cm}^2$   
(As-Built Drawing)
- No Cross Beam at Center and End.



PC BEAM BRIDGE L = 21 m  
 BID-BID - SUR (FOR Br. No.7 & No.9)

PC CABLES ARRANGEMENT

- $\theta_1 = 1^\circ 17'$
- $\theta_2 = 3^\circ 32'$
- $\theta_3 = 4^\circ 14'$
- $\theta_4 = 6^\circ 28'$

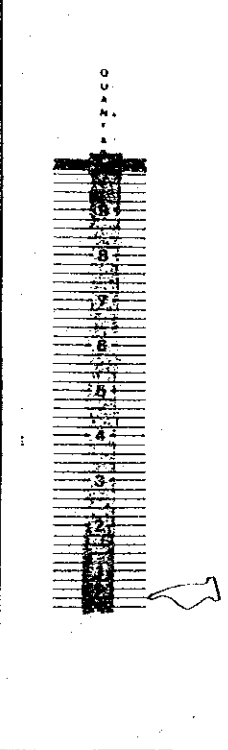
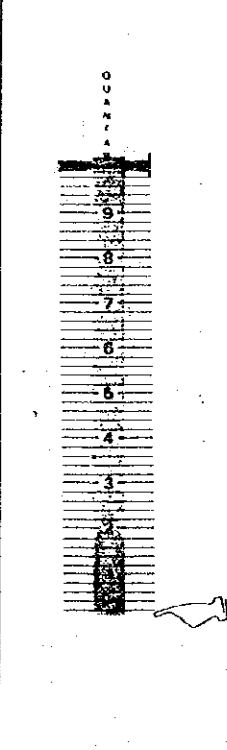
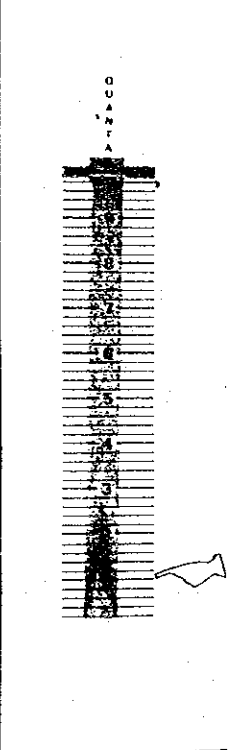
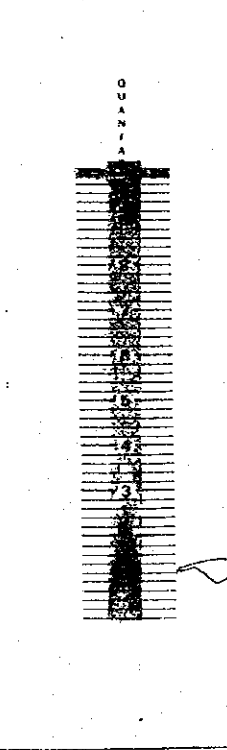
THE STUDY ON ROAD DEVELOPMENT PROJECT JAPAN INTERNATIONAL COOPERATION AGENCY Fig 4.63 Detailed Structural Section for Br.No.7,9



#### 4.2.6 Chloride Contents Measurement Results in Hardened Concrete Using Quantab

The results of chloride ion contents taken from concrete cores in RC Bridge No. 4 and PC Bridge No. 6 are given in the following Table 4.18. From the results the amount of chloride is very small and satisfies the standard values.

**Table 4.18 Results of Chloride Measurement of Hardened Concrete**

|                                  | Bridge No. 4<br>(RC Girder)   |   | Bridge No. 6<br>(PC Girder)  |   |
|----------------------------------|---|---|--|---|
|                                  | 1   | 2   | 1  | 2   |
| Sample No.                       | 1   | 2   | 1  | 2   |
| Measure of Quantab               | 0.2   | 0.0   | 1.1  | 1.2   |
| Cl Ion Content (%)               | Less than 0.0027  | 0.0   | Less than 0.0027   | Less than 0.0027  |
| Cl Contents in Hardened Concrete | 0.0023 < 0.04   | 0.0 < 0.04  | 0.0025 < 0.04  | 0.0025 < 0.04   |
|                                  | 1   | 2   | 1  | 2   |
|                                  |  |  |  |  |

#### **4.2.7 Damage Ranking Lists**

According to the observations for the results of investigations, the Damage Ranking Lists are established in Table 4.19 through Table 4.45.

**Table 4.19 Damage Ranking List (1)**

Bridge No. 1  
Batinah Coastal Highway  
Bat-1/308-02

| Member           |                | Damage                     | Damage Ranking             |                                 |                                 |                          |                         |                          |
|------------------|----------------|----------------------------|----------------------------|---------------------------------|---------------------------------|--------------------------|-------------------------|--------------------------|
|                  |                |                            | A                          | B                               | C                               | D                        | E                       |                          |
| Super-structure  | Con-crete      | Main Beam                  | Cracking                   | NONE                            | -                               | △Interval more than 50cm | Interval less than 50cm | Width Several Millimeter |
|                  |                |                            | Corrosion of Rebar Scaling | △NONE                           | -                               | Exposed Rebar Minor      | Exposed Rebar Major     | Loss of Rebar Section    |
|                  |                |                            | Free Lime                  | △NONE                           | Present                         | -                        | -                       | -                        |
|                  |                |                            | Honeycombs                 | NONE                            | Minor                           | △ Major                  | -                       | -                        |
|                  |                |                            | Discoloration              | △NONE                           | Minor                           | -                        | Major                   | -                        |
|                  |                |                            | Leakage                    | △NONE                           | Present                         | -                        | -                       | -                        |
|                  |                |                            | Abnormal Vibration         | △NONE                           | -                               | -                        | Present                 | -                        |
|                  |                | Abnormal Strain            | △NONE                      | -                               | -                               | Present                  | -                       |                          |
|                  |                | Loss of Member             | △NONE                      | -                               | Minor                           | -                        | Major                   |                          |
|                  |                | Cross Beam Stringer        | Cracking                   | △NONE                           | -                               | Interval more than 50cm  | Interval less than 50cm | Width Several Millimeter |
|                  |                |                            | Corrosion of Rebar Scaling | △NONE                           | -                               | Exposed Rebar Minor      | Exposed Rebar Major     | Loss of Rebar Section    |
|                  |                |                            | Free Lime                  | △NONE                           | Present                         | -                        | -                       | -                        |
|                  |                |                            | Honeycombs                 | △NONE                           | Minor                           | Major                    | -                       | -                        |
|                  |                |                            | Discoloration              | △NONE                           | Minor                           | -                        | Major                   | -                        |
|                  | Leakage        |                            | △NONE                      | Present                         | -                               | -                        | -                       |                          |
|                  | Loss of Member |                            | △NONE                      | -                               | Minor                           | -                        | Major                   |                          |
|                  | Slab           | Corrosion of Rebar Scaling | △NONE                      | -                               | Exposed Rebar Minor             | Exposed Rebar Major      | Loss of Rebar Section   |                          |
|                  |                | Free Lime                  | NONE                       | △ Present                       | -                               | -                        | -                       |                          |
|                  |                | Honeycombs                 | △NONE                      | Minor                           | Major                           | -                        | -                       |                          |
|                  |                | Falling                    | △NONE                      | -                               | -                               | -                        | Present                 |                          |
|                  |                | Damage of Joint            | △NONE                      | -                               | Minor                           | -                        | Major                   |                          |
| Cracking of Slab |                | △NONE                      | One way                    | Two way Interval more than 50cm | Two way Interval less than 50cm | Two way with corrosion   |                         |                          |
| Discoloration    |                | △NONE                      | Minor                      | -                               | Major                           | -                        |                         |                          |
| Leakage          | △NONE          | Present                    | -                          | -                               | -                               |                          |                         |                          |

**Table 4.20 Damage Ranking List (2)**

Bridge No. 1  
 Balinah Coastal Highway  
 Bat-1/308-02

| Member         |             |                | Damage                     | Damage Ranking |                         |                           |                          |                          |
|----------------|-------------|----------------|----------------------------|----------------|-------------------------|---------------------------|--------------------------|--------------------------|
|                |             |                |                            | A              | B                       | C                         | D                        | E                        |
| Sub-structure  | Concrete    | Abutment Pier  | Cracking                   | NONE           | -                       | △ Interval more than 50cm | Interval less than 50cm  | Width Several Millimeter |
|                |             |                | Corrosion of Rebar Scaling | △ NONE         | -                       | Exposed Rebar Minor       | Exposed Rebar Major      | Loss of Rebar Section    |
|                |             |                | Free Lime                  | △ NONE         | Present                 | -                         | -                        | -                        |
|                |             |                | Honeycombs                 | △ NONE         | Minor                   | Major                     | -                        | -                        |
|                |             |                | Scour                      | △ NONE         | Minor                   | -                         | -                        | -                        |
|                |             |                | Discoloration              | △ NONE         | Minor                   | -                         | Major                    | -                        |
|                |             |                | Leakage                    | △ NONE         | Present                 | -                         | -                        | -                        |
|                |             |                | Loss of Member             | △ NONE         | -                       | Minor                     | -                        | Major                    |
| Shoe           | Shoe        | Rubber         | Discoloration              | △ NONE         | Minor                   | -                         | Major                    | -                        |
|                |             |                | Leakage                    | △ NONE         | Present                 | -                         | -                        | -                        |
|                |             |                | Deformation                | △ NONE         | -                       | Minor                     | -                        | Major                    |
|                |             |                | Staffed                    | △ NONE         | -                       | Minor                     | -                        | Major                    |
|                |             |                | Loss of Member             | △ NONE         | -                       | Minor                     | -                        | Major                    |
|                | Mortar      | Cracking       | △ NONE                     | -              | Interval more than 50cm | Interval less than 50cm   | Width Several Millimeter |                          |
|                |             | Loss of Member | △ NONE                     | -              | Minor                   | -                         | Major                    |                          |
|                | Anchor Bolt | Corrosion      | △ NONE                     | Surface Minor  | Surface Major           | Loss of Section Minor     | Loss of Section Major    |                          |
|                |             | Cracking       | △ NONE                     | -              | -                       | Minor                     | Major                    |                          |
|                |             | Loosen         | △ NONE                     | -              | -                       | Minor                     | Major                    |                          |
|                |             | Falling        | △ NONE                     | -              | -                       | Minor                     | Major                    |                          |
|                |             | Deformation    | △ NONE                     | -              | Minor                   | -                         | Major                    |                          |
| Hand Rail Curb | Steel       | Corrosion      | △ NONE                     | Surface Minor  | Surface Major           | Loss of Section Minor     | Loss of Section Major    |                          |
|                |             | Cracking       | △ NONE                     | -              | -                       | Minor                     | Major                    |                          |
|                |             | Loosen         | △ NONE                     | -              | -                       | Minor                     | Major                    |                          |
|                |             | Falling        | △ NONE                     | -              | -                       | Minor                     | Major                    |                          |
|                |             | Failure        | △ NONE                     | -              | -                       | -                         | Present                  |                          |
|                |             | Discoloration  | NONE                       | Minor          | Major                   | △ Scaling Minor           | Scaling Major            |                          |
|                |             | Deformation    | △ NONE                     | -              | Minor                   | -                         | Major                    |                          |

**Table 4.21 Damage Ranking List (3)**

Bridge No. 1  
Batnah Coastal Highway  
Bat-1/308-02

| Member           |          |                | Damage                        | Damage Ranking |                  |                         |                          |                          |
|------------------|----------|----------------|-------------------------------|----------------|------------------|-------------------------|--------------------------|--------------------------|
|                  |          |                |                               | A              | B                | C                       | D                        | E                        |
| Hand Rail Curb   | Concrete |                | Cracking                      | △<br>NONE      | -                | Interval more than 50cm | Interval less than 50cm  | Width Several Millimeter |
|                  |          |                | Scaling<br>Corrosion of Rebar | △<br>NONE      | -                | Exposed Rebar Minor     | Exposed Rebar Major      | Loss of Section          |
|                  |          |                | Free Lime                     | △<br>NONE      | Present          | -                       | -                        | -                        |
|                  |          |                | Honeycombs                    | △<br>NONE      | Minor            | Major                   | -                        | -                        |
|                  |          |                | Discoloration                 | △<br>NONE      | Minor            | -                       | Major                    | -                        |
|                  |          | Loss of Member | △<br>NONE                     | -              | Minor            | -                       | Major                    |                          |
| Asphalt Pavement |          |                | Step Corrugation              | △<br>NONE      | Less than 20mm   | 20mm ~ 40mm             | More than 40mm           | -                        |
|                  |          |                | Pot Holes                     | △<br>NONE      | Less than 10mm   | 10mm ~ 30mm             | More than 30mm           | -                        |
|                  |          |                | Cracking                      | △<br>NONE      | Less than 5mm    | 5mm ~ 10mm              | More than 10mm           | -                        |
|                  |          |                | Rutting                       | △<br>NONE      | Less than 20mm   | 20mm ~ 40mm             | More than 40mm           | -                        |
|                  |          |                | Leakage                       | △<br>NONE      | Present          | Present                 | -                        | -                        |
| Expansion        | Joint    | Rubber         | Abnormal Condition of Space   | △<br>NONE      | -                | -                       | Present                  | -                        |
|                  |          |                | Failure                       | △<br>NONE      | -                | -                       | -                        | Present                  |
|                  |          |                | Abnormal Sound                | △<br>NONE      | -                | -                       | Present                  | -                        |
|                  |          |                | Deformation                   | △<br>NONE      | -                | Minor                   | -                        | Major                    |
|                  |          |                | Loss of Member                | △<br>NONE      | -                | Minor                   | -                        | Major                    |
| Drainage         |          |                | Corrosion                     | △<br>NONE      | Surface<br>Minor | Surface<br>Major        | Loss of Section<br>Minor | Loss of Section<br>Major |
|                  |          |                | Cracking                      | △<br>NONE      | -                | -                       | Minor                    | Major                    |
|                  |          |                | Loosen                        | △<br>NONE      | -                | -                       | Minor                    | Major                    |
|                  |          |                | Falling                       | △<br>NONE      | -                | -                       | Minor                    | Major                    |
|                  |          |                | Failure                       | △<br>NONE      | -                | -                       | -                        | Present                  |
|                  |          |                | Interior of Paint             | △<br>NONE      | -                | Present                 | -                        | -                        |
|                  |          |                | Discoloration                 | △<br>NONE      | Minor            | Major                   | Scaling<br>Minor         | Scaling<br>Major         |
|                  |          |                | Leakage                       | △<br>NONE      | -                | -                       | Present                  | -                        |
|                  |          |                | Deformation                   | △<br>NONE      | -                | -                       | Present                  | -                        |
|                  |          |                | Stuffed                       | △<br>NONE      | -                | -                       | Present                  | -                        |
|                  |          | Loss of Member | △<br>NONE                     | -              | Minor            | -                       | Major                    |                          |

**Table 4.22 Damage Ranking List (1)**

Bridge No. 2  
Wadi Al Jizi  
Bat-7/102-02

| Member           |                | Damage                     | Damage Ranking             |                                 |                                   |                         |                           |                          |
|------------------|----------------|----------------------------|----------------------------|---------------------------------|-----------------------------------|-------------------------|---------------------------|--------------------------|
|                  |                |                            | A                          | B                               | C                                 | D                       | E                         |                          |
| Super-structure  | Concrete       | Main Beam                  | Cracking                   | NONE                            | -                                 | Interval more than 50cm | △ Interval less than 50cm | Width Several Millimeter |
|                  |                |                            | Corrosion of Rebar Scaling | △ NONE                          | -                                 | Exposed Rebar Minor     | Exposed Rebar Major       | Loss of Rebar Section    |
|                  |                |                            | Free Lime                  | △ NONE                          | Present                           | -                       | -                         | -                        |
|                  |                |                            | Honeycombs                 | △ NONE                          | Minor                             | Major                   | -                         | -                        |
|                  |                |                            | Discoloration              | △ NONE                          | Minor                             | -                       | Major                     | -                        |
|                  |                |                            | Leakage                    | △ NONE                          | Present                           | -                       | -                         | -                        |
|                  |                |                            | Abnormal Vibration         | NONE                            | -                                 | -                       | △ Present                 | -                        |
|                  |                |                            | Abnormal Strain            | NONE                            | -                                 | -                       | △ Present                 | -                        |
|                  |                | Loss of Member             | △ NONE                     | -                               | Minor                             | -                       | Major                     |                          |
|                  |                | Cross Beam, Stringer       | Cracking                   | NONE                            | -                                 | Interval more than 50cm | △ Interval less than 50cm | Width Several Millimeter |
|                  |                |                            | Corrosion of Rebar Scaling | △ NONE                          | -                                 | Exposed Rebar Minor     | Exposed Rebar Major       | Loss of Rebar Section    |
|                  |                |                            | Free Lime                  | △ NONE                          | Present                           | -                       | -                         | -                        |
|                  |                |                            | Honeycombs                 | △ NONE                          | Minor                             | Major                   | -                         | -                        |
|                  |                |                            | Discoloration              | △ NONE                          | Minor                             | -                       | Major                     | -                        |
|                  | Leakage        |                            | △ NONE                     | Present                         | -                                 | -                       | -                         |                          |
|                  | Loss of Member |                            | △ NONE                     | -                               | Minor                             | -                       | Major                     |                          |
|                  | Slab           | Corrosion of Rebar Scaling | △ NONE                     | -                               | Exposed Rebar Minor               | Exposed Rebar Major     | Loss of Rebar Section     |                          |
|                  |                | Free Lime                  | △ NONE                     | Present                         | -                                 | -                       | -                         |                          |
|                  |                | Honeycombs                 | △ NONE                     | Minor                           | Major                             | -                       | -                         |                          |
|                  |                | Falling, Come-off          | △ NONE                     | -                               | -                                 | -                       | Present                   |                          |
|                  |                | Damage of Joint            | △ NONE                     | -                               | Minor                             | -                       | Major                     |                          |
| Cracking of Slab |                | NONE                       | One way                    | Two way Interval more than 50cm | Two way △ Interval less than 50cm | Two way With corrosion  |                           |                          |
| Discoloration    |                | △ NONE                     | Minor                      | -                               | Major                             | -                       |                           |                          |
| Leakage          | △ NONE         | Present                    | -                          | -                               | -                                 |                         |                           |                          |

**Table 4.23 Damage Ranking List (2)**

Bridge No. 2  
Wadi Al Jizi  
Bat-7/102-02

| Member         |             |                | Damage                     | Damage Ranking |                         |                         |                          |                          |
|----------------|-------------|----------------|----------------------------|----------------|-------------------------|-------------------------|--------------------------|--------------------------|
|                |             |                |                            | A              | B                       | C                       | D                        | E                        |
| Sub-structure  | Concrete    | Abutment Pler  | Cracking                   | △<br>NONE      | -                       | Interval more than 50cm | Interval less than 50cm  | Width Several Millimeter |
|                |             |                | Corrosion of Rebar Scaling | △<br>NONE      | -                       | Exposed Rebar Minor     | Exposed Rebar Major      | Loss of Rebar Section    |
|                |             |                | Free Lime                  | △<br>NONE      | Present                 | -                       | -                        | -                        |
|                |             |                | Honeycombs                 | △<br>NONE      | Minor                   | Major                   | -                        | -                        |
|                |             |                | Scour                      | △<br>NONE      | Minor                   | -                       | -                        | -                        |
|                |             |                | Discoloration              | △<br>NONE      | Minor                   | -                       | Major                    | -                        |
|                |             |                | Leakage                    | △<br>NONE      | Present                 | -                       | -                        | -                        |
|                |             | Loss of Member | △<br>NONE                  | -              | Minor                   | -                       | Major                    |                          |
| Shoe           | Shoe        | Rubber         | Discoloration              | △<br>NONE      | Minor                   | -                       | Major                    | -                        |
|                |             |                | Leakage                    | △<br>NONE      | Present                 | -                       | -                        | -                        |
|                |             |                | Deformation                | △<br>NONE      | -                       | Minor                   | -                        | Major                    |
|                |             |                | Staffed                    | △<br>NONE      | -                       | Minor                   | -                        | Major                    |
|                |             |                | Loss of Member             | △<br>NONE      | -                       | Minor                   | -                        | Major                    |
|                | Mortar      | Cracking       | △<br>NONE                  | -              | Interval more than 50cm | Interval less than 50cm | Width Several Millimeter |                          |
|                |             | Loss of Member | △<br>NONE                  | -              | Minor                   | -                       | Major                    |                          |
|                | Anchor Bolt | Corrosion      | △<br>NONE                  | Surface Minor  | Surface Major           | Loss of Section Minor   | Loss of Section Major    |                          |
|                |             | Cracking       | △<br>NONE                  | -              | -                       | Minor                   | Major                    |                          |
|                |             | Loosen         | △<br>NONE                  | -              | -                       | Minor                   | Major                    |                          |
| Falling        |             | △<br>NONE      | -                          | -              | Minor                   | Major                   |                          |                          |
| Deformation    |             | △<br>NONE      | -                          | Minor          | -                       | Major                   |                          |                          |
| Hand Rail Curb | Steel       | Corrosion      | △<br>NONE                  | Surface Minor  | Surface Major           | Loss of Section Minor   | Loss of Section Major    |                          |
|                |             | Cracking       | △<br>NONE                  | -              | -                       | Minor                   | Major                    |                          |
|                |             | Loosen         | △<br>NONE                  | -              | -                       | Minor                   | Major                    |                          |
|                |             | Falling        | △<br>NONE                  | -              | -                       | Minor                   | Major                    |                          |
|                |             | Failure        | △<br>NONE                  | -              | -                       | -                       | Present                  |                          |
|                |             | Discoloration  | △<br>NONE                  | Minor          | Major                   | Scaling Minor           | Scaling Major            |                          |
|                |             | Deformation    | △<br>NONE                  | -              | Minor                   | -                       | Major                    |                          |

**Table 4.24 Damage Ranking List (3)**

Bridge No. 2  
Wadi Al Jizi  
Bat-7/102-02

| Member               |           |        | Damage                            | Damage Ranking |                   |                               |                                |                                |
|----------------------|-----------|--------|-----------------------------------|----------------|-------------------|-------------------------------|--------------------------------|--------------------------------|
|                      |           |        |                                   | A              | B                 | C                             | D                              | E                              |
| Hand<br>Rail<br>Curb | Concrete  |        | Cracking                          | NONE           | -                 | Interval<br>more than<br>50cm | △Interval<br>less than<br>50cm | Width<br>Several<br>Millimeter |
|                      |           |        | Scaling<br>Corrosion of<br>Rebar  | △<br>NONE      | -                 | Exposed<br>Rebar<br>Minor     | Exposed<br>Rebar<br>Major      | Loss of<br>Section             |
|                      |           |        | Free Lime                         | △<br>NONE      | Present           | -                             | -                              | -                              |
|                      |           |        | Honeycombs                        | △<br>NONE      | Minor             | Major                         | -                              | -                              |
|                      |           |        | Discoloration                     | △<br>NONE      | Minor             | -                             | Major                          | -                              |
|                      |           |        | Loss of<br>Member                 | △<br>NONE      | -                 | Minor                         | -                              | Major                          |
| Asphalt Pavement     |           |        | Step<br>Corrugation               | △<br>NONE      | Less than<br>20mm | 20mm ~<br>40mm                | More than<br>40mm              | -                              |
|                      |           |        | Pot Holes                         | △<br>NONE      | Less than<br>10mm | 10mm ~<br>30mm                | More than<br>30mm              | -                              |
|                      |           |        | Cracking                          | △<br>NONE      | △Less<br>than 5mm | 5mm ~<br>10mm                 | More than<br>10mm              | -                              |
|                      |           |        | Rutting                           | △<br>NONE      | Less than<br>20mm | 20mm ~<br>40mm                | More than<br>40mm              | -                              |
|                      |           |        | Leakage                           | △<br>NONE      | Present           | Present                       | -                              | -                              |
| Expansion            | Joint     | Rubber | Abnormal<br>Condition of<br>Space | △<br>NONE      | -                 | -                             | Present                        | -                              |
|                      |           |        | Failure                           | △<br>NONE      | -                 | -                             | -                              | Present                        |
|                      |           |        | Abnormal<br>Sound                 | △<br>NONE      | -                 | -                             | Present                        | -                              |
|                      |           |        | Deformation                       | △<br>NONE      | -                 | Minor                         | -                              | Major                          |
|                      |           |        | Loss of<br>Member                 | △<br>NONE      | -                 | Minor                         | -                              | Major                          |
| Drainage             |           |        | Corrosion                         | △<br>NONE      | Surface<br>Minor  | Surface<br>Major              | Loss of<br>Section<br>Minor    | Loss of<br>Section<br>Major    |
|                      |           |        | Cracking                          | △<br>NONE      | -                 | -                             | Minor                          | Major                          |
|                      |           |        | Loosen                            | △<br>NONE      | -                 | -                             | Minor                          | Major                          |
|                      |           |        | Falling                           | △<br>NONE      | -                 | -                             | Minor                          | Major                          |
|                      |           |        | Failure                           | △<br>NONE      | -                 | -                             | -                              | Present                        |
|                      |           |        | Interior of<br>Paint              | △<br>NONE      | -                 | Present                       | -                              | -                              |
|                      |           |        | Discoloration                     | △<br>NONE      | Minor             | Major                         | Scaling<br>Minor               | Scaling<br>Major               |
|                      |           |        | Leakage                           | △<br>NONE      | -                 | -                             | Present                        | -                              |
|                      |           |        | Deformation                       | △<br>NONE      | -                 | -                             | Present                        | -                              |
|                      |           |        | Stuffed                           | △<br>NONE      | -                 | -                             | Present                        | -                              |
| Loss of<br>Member    | △<br>NONE | -      | Minor                             | -              | Major             |                               |                                |                                |



Table 4.25 Damage Ranking List (1)

Bridge No. 3  
Wadi Al Jizl  
Bat-7/105-15

| Member           |           | Damage                     | Damage Ranking             |                                 |                                 |                           |                           |                          |
|------------------|-----------|----------------------------|----------------------------|---------------------------------|---------------------------------|---------------------------|---------------------------|--------------------------|
|                  |           |                            | A                          | B                               | C                               | D                         | E                         |                          |
| Super-structure  | Con-crete | Main Beam                  | Cracking                   | NONE                            | -                               | Interval more than 50cm   | △ Interval less than 50cm | Width Several Millimeter |
|                  |           |                            | Corrosion of Rebar Scaling | △ NONE                          | -                               | Exposed Rebar Minor       | Exposed Rebar Major       | Loss of Rebar Section    |
|                  |           |                            | Free Lime                  | △ NONE                          | Present                         | -                         | -                         | -                        |
|                  |           |                            | Honeycombs                 | △ NONE                          | Minor                           | Major                     | -                         | -                        |
|                  |           |                            | Discoloration              | △ NONE                          | Minor                           | -                         | Major                     | -                        |
|                  |           |                            | Leakage                    | △ NONE                          | Present                         | -                         | -                         | -                        |
|                  |           |                            | Abnormal Vibration         | △ NONE                          | -                               | -                         | Present                   | -                        |
|                  |           |                            | Abnormal Strain            | △ NONE                          | -                               | -                         | Present                   | -                        |
|                  |           | Loss of Member             | △ NONE                     | -                               | Minor                           | -                         | Major                     |                          |
|                  |           | Cross Beam, Stringer       | Cracking                   | NONE                            | -                               | △ Interval more than 50cm | Interval less than 50cm   | Width Several Millimeter |
|                  |           |                            | Corrosion of Rebar Scaling | △ NONE                          | -                               | Exposed Rebar Minor       | Exposed Rebar Major       | Loss of Rebar Section    |
|                  |           |                            | Free Lime                  | NONE                            | △ Present                       | -                         | -                         | -                        |
|                  |           |                            | Honeycombs                 | NONE                            | △ Minor                         | Major                     | -                         | -                        |
|                  |           |                            | Discoloration              | △ NONE                          | Minor                           | -                         | Major                     | -                        |
|                  | Leakage   |                            | △ NONE                     | Present                         | -                               | -                         | -                         |                          |
|                  | Slab      | Loss of Member             | △ NONE                     | -                               | Minor                           | -                         | Major                     |                          |
|                  |           | Corrosion of Rebar Scaling | △ NONE                     | -                               | Exposed Rebar Minor             | Exposed Rebar Major       | Loss of Rebar Section     |                          |
|                  |           | Free Lime                  | △ NONE                     | Present                         | -                               | -                         | -                         |                          |
|                  |           | Honeycombs                 | △ NONE                     | Minor                           | Major                           | -                         | -                         |                          |
|                  |           | Falling, Come-off          | △ NONE                     | -                               | -                               | -                         | Present                   |                          |
|                  |           | Damage of Joint            | △ NONE                     | -                               | Minor                           | -                         | Major                     |                          |
| Cracking of Slab |           | △ NONE                     | One way                    | Two way Interval more than 50cm | Two way Interval less than 50cm | Two way With corrosion    |                           |                          |
| Discoloration    |           | △ NONE                     | Minor                      | -                               | Major                           | -                         |                           |                          |
| Leakage          | △ NONE    | Present                    | -                          | -                               | -                               |                           |                           |                          |

**Table 4.26 Damage Ranking List (2)**

Bridge No. 3  
Wadi Al Jizi  
Bat-7/105-15

| Member         |             |                | Damage                      | Damage Ranking |                         |                          |                          |                          |
|----------------|-------------|----------------|-----------------------------|----------------|-------------------------|--------------------------|--------------------------|--------------------------|
|                |             |                |                             | A              | B                       | C                        | D                        | E                        |
| Sub-structure  | Concrete    | Abutment Pler  | Cracking                    | NONE           | -                       | △Interval more than 50cm | Interval less than 50cm  | Width Several Millimeter |
|                |             |                | Corrosion of Rebar Scalling | NONE           | -                       | △Exposed Rebar Minor     | Exposed Rebar Major      | Loss of Rebar Section    |
|                |             |                | Free Lime                   | △NONE          | Present                 | -                        | -                        | -                        |
|                |             |                | Honeycombs                  | NONE           | △Minor                  | Major                    | -                        | -                        |
|                |             |                | Scour                       | NONE           | △Minor                  | -                        | -                        | -                        |
|                |             |                | Discoloration               | NONE           | △Minor                  | -                        | Major                    | -                        |
|                |             |                | Leakage                     | △NONE          | Present                 | -                        | -                        | -                        |
|                |             | Loss of Member | △NONE                       | -              | Minor                   | -                        | Major                    |                          |
| Shoe           | Shoe        | Rubber         | Discoloration               | △NONE          | Minor                   | -                        | Major                    | -                        |
|                |             |                | Leakage                     | △NONE          | Present                 | -                        | -                        | -                        |
|                |             |                | Deformation                 | △NONE          | -                       | Minor                    | -                        | Major                    |
|                |             |                | Staffed                     | △NONE          | -                       | Minor                    | -                        | Major                    |
|                |             |                | Loss of Member              | △NONE          | -                       | Minor                    | -                        | Major                    |
|                | Mortar      | Cracking       | △NONE                       | -              | Interval more than 50cm | Interval less than 50cm  | Width Several Millimeter |                          |
|                |             | Loss of Member | △NONE                       | -              | Minor                   | -                        | Major                    |                          |
|                | Anchor Bolt | Corrosion      | △NONE                       | Surface Minor  | Surface Major           | Loss of Section Minor    | Loss of Section Major    |                          |
|                |             | Cracking       | △NONE                       | -              | -                       | Minor                    | Major                    |                          |
|                |             | Loosen         | △NONE                       | -              | -                       | Minor                    | Major                    |                          |
|                |             | Falling        | △NONE                       | -              | -                       | Minor                    | Major                    |                          |
| Deformation    |             | △NONE          | -                           | Minor          | -                       | Major                    |                          |                          |
| Hand Rail Curb | Steel       | Corrosion      | △NONE                       | Surface Minor  | Surface Major           | Loss of Section Minor    | Loss of Section Major    |                          |
|                |             | Cracking       | △NONE                       | -              | -                       | Minor                    | Major                    |                          |
|                |             | Loosen         | △NONE                       | -              | -                       | Minor                    | Major                    |                          |
|                |             | Falling        | △NONE                       | -              | -                       | Minor                    | Major                    |                          |
|                |             | Failure        | △NONE                       | -              | -                       | -                        | Present                  |                          |
|                |             | Discoloration  | △NONE                       | Minor          | Major                   | Scaling Minor            | Scaling Major            |                          |
|                |             | Deformation    | △NONE                       | -              | Minor                   | -                        | Major                    |                          |

**Table 4.27 Damage Ranking List (3)**

Bridge No. 3  
Wadi Al Jzli  
Bat-7/105-15

| Member           |          |                | Damage                        | Damage Ranking |                  |                          |                          |                          |
|------------------|----------|----------------|-------------------------------|----------------|------------------|--------------------------|--------------------------|--------------------------|
|                  |          |                |                               | A              | B                | C                        | D                        | E                        |
| Hand Rail Curb   | Concrete |                | Cracking                      | NONE           | -                | △Interval more than 50cm | Interval less than 50cm  | Width Several Millimeter |
|                  |          |                | Scaling<br>Corrosion of Rebar | △<br>NONE      | -                | Exposed Rebar<br>Minor   | Exposed Rebar<br>Major   | Loss of Section          |
|                  |          |                | Free Lime                     | △<br>NONE      | Present          | -                        | -                        | -                        |
|                  |          |                | Honeycombs                    | △<br>NONE      | Minor            | Major                    | -                        | -                        |
|                  |          |                | Discoloration                 | △<br>NONE      | Minor            | -                        | Major                    | -                        |
|                  |          | Loss of Member | NONE                          | -              | △Minor           | -                        | Major                    |                          |
| Asphalt Pavement |          |                | Step Corrugation              | △<br>NONE      | Less than 20mm   | 20mm ~ 40mm              | More than 40mm           | -                        |
|                  |          |                | Pot Holes                     | △<br>NONE      | Less than 10mm   | 10mm ~ 30mm              | More than 30mm           | -                        |
|                  |          |                | Cracking                      | △<br>NONE      | Less than 5mm    | 5mm ~ 10mm               | More than 10mm           | -                        |
|                  |          |                | Rutting                       | NONE           | Less than 20mm   | △20mm ~ 40mm             | More than 40mm           | -                        |
|                  |          |                | Leakage                       | △<br>NONE      | Present          | Present                  | -                        | -                        |
| Expansion        | Joint    | Rubber         | Abnormal Condition of Space   | △<br>NONE      | -                | -                        | Present                  | -                        |
|                  |          |                | Failure                       | △<br>NONE      | -                | -                        | -                        | Present                  |
|                  |          |                | Abnormal Sound                | △<br>NONE      | -                | -                        | Present                  | -                        |
|                  |          |                | Deformation                   | △<br>NONE      | -                | Minor                    | -                        | Major                    |
|                  |          |                | Loss of Member                | △<br>NONE      | -                | Minor                    | -                        | Major                    |
| Drainage         |          |                | Corrosion                     | △<br>NONE      | Surface<br>Minor | Surface<br>Major         | Loss of Section<br>Minor | Loss of Section<br>Major |
|                  |          |                | Cracking                      | △<br>NONE      | -                | -                        | Minor                    | Major                    |
|                  |          |                | Loosen                        | △<br>NONE      | -                | -                        | Minor                    | Major                    |
|                  |          |                | Falling                       | △<br>NONE      | -                | -                        | Minor                    | Major                    |
|                  |          |                | Failure                       | △<br>NONE      | -                | -                        | -                        | Present                  |
|                  |          |                | Interior of Paint             | △<br>NONE      | -                | Present                  | -                        | -                        |
|                  |          |                | Discoloration                 | △<br>NONE      | Minor            | Major                    | Scaling<br>Minor         | Scaling<br>Major         |
|                  |          |                | Leakage                       | △<br>NONE      | -                | -                        | Present                  | -                        |
|                  |          |                | Deformation                   | △<br>NONE      | -                | -                        | Present                  | -                        |
|                  |          |                | Stuffed                       | △<br>NONE      | -                | -                        | Present                  | -                        |
|                  |          | Loss of Member | △<br>NONE                     | -              | Minor            | -                        | Major                    |                          |

**Table 4.28 Damage Ranking List (1)**

Bridge No. 4  
Wadi Al Jizi  
Dah-7/202-27

| Member          |               | Damage                     | Damage Ranking             |           |                                 |                                   |                           |                          |
|-----------------|---------------|----------------------------|----------------------------|-----------|---------------------------------|-----------------------------------|---------------------------|--------------------------|
|                 |               |                            | A                          | B         | C                               | D                                 | E                         |                          |
| Super-structure | Con-crete     | Main Beam                  | Cracking                   | NONE      | -                               | Interval more than 50cm           | △ Interval less than 50cm | Width Several Millimeter |
|                 |               |                            | Corrosion of Rebar Scaling | △ NONE    | -                               | Exposed Rebar Minor               | Exposed Rebar Major       | Loss of Rebar Section    |
|                 |               |                            | Free Lime                  | △ NONE    | Present                         | -                                 | -                         | -                        |
|                 |               |                            | Honeycombs                 | △ NONE    | Minor                           | Major                             | -                         | -                        |
|                 |               |                            | Discoloration              | △ NONE    | △ Minor                         | -                                 | Major                     | -                        |
|                 |               |                            | Leakage                    | △ NONE    | Present                         | -                                 | -                         | -                        |
|                 |               |                            | Abnormal Vibration         | △ NONE    | -                               | -                                 | Present                   | -                        |
|                 |               |                            | Abnormal Strain            | △ NONE    | -                               | -                                 | Present                   | -                        |
|                 |               | Loss of Member             | △ NONE                     | -         | Minor                           | -                                 | Major                     |                          |
|                 |               | Cross Beam, Stringer       | Cracking                   | NONE      | -                               | △ Interval more than 50cm         | Interval less than 50cm   | Width Several Millimeter |
|                 |               |                            | Corrosion of Rebar Scaling | NONE      | -                               | Exposed Rebar Minor               | △ Exposed Rebar Major     | Loss of Rebar Section    |
|                 |               |                            | Free Lime                  | NONE      | △ Present                       | -                                 | -                         | -                        |
|                 |               |                            | Honeycombs                 | NONE      | Minor                           | △ Major                           | -                         | -                        |
|                 |               |                            | Discoloration              | NONE      | △ Minor                         | -                                 | Major                     | -                        |
|                 | Leakage       |                            | △ NONE                     | Present   | -                               | -                                 | -                         |                          |
|                 | Slab          | Loss of Member             | NONE                       | -         | △ Minor                         | -                                 | Major                     |                          |
|                 |               | Corrosion of Rebar Scaling | NONE                       | -         | △ Exposed Rebar Minor           | Exposed Rebar Major               | Loss of Rebar Section     |                          |
|                 |               | Free Lime                  | NONE                       | △ Present | -                               | -                                 | -                         |                          |
|                 |               | Honeycombs                 | NONE                       | △ Minor   | Major                           | -                                 | -                         |                          |
|                 |               | Falling, Come-off          | △ NONE                     | -         | -                               | -                                 | Present                   |                          |
|                 |               | Damage of Joint            | △ NONE                     | -         | Minor                           | -                                 | Major                     |                          |
|                 |               | Cracking of Slab           | NONE                       | One way   | Two way Interval more than 50cm | △ Two way Interval less than 50cm | Two way With corrosion    |                          |
|                 | Discoloration | NONE                       | △ Minor                    | -         | Major                           | -                                 |                           |                          |
|                 | Leakage       | △ NONE                     | Present                    | -         | -                               | -                                 |                           |                          |

**Table 4.29 Damage Ranking List (2)**

Bridge No. 4  
Wadi Al Jizi  
Dah-7/202-27

| Member         |             |                | Damage                      | Damage Ranking |                         |                          |                          |                          |
|----------------|-------------|----------------|-----------------------------|----------------|-------------------------|--------------------------|--------------------------|--------------------------|
|                |             |                |                             | A              | B                       | C                        | D                        | E                        |
| Sub-structure  | Concrete    | Abutment Pler  | Cracking                    | NONE           | -                       | △Interval more than 50cm | Interval less than 50cm  | Width Several Millimeter |
|                |             |                | Corrosion of Rebar, Scaling | NONE           | -                       | △Exposed Rebar Minor     | Exposed Rebar Major      | Loss of Rebar Section    |
|                |             |                | Free Lime                   | △NONE          | Present                 | -                        | -                        | -                        |
|                |             |                | Honeycombs                  | NONE           | △Minor                  | Major                    | -                        | -                        |
|                |             |                | Scour                       | NONE           | △Minor                  | -                        | -                        | -                        |
|                |             |                | Discoloration               | NONE           | △Minor                  | -                        | Major                    | -                        |
|                |             |                | Leakage                     | △NONE          | Present                 | -                        | -                        | -                        |
| Loss of Member | △NONE       | -              | Minor                       | -              | Major                   |                          |                          |                          |
| Shoe           | Shoe        | Rubber         | Discoloration               | NONE           | △Minor                  | -                        | Major                    | -                        |
|                |             |                | Leakage                     | △NONE          | Present                 | -                        | -                        | -                        |
|                |             |                | Deformation                 | △NONE          | -                       | Minor                    | -                        | Major                    |
|                |             |                | Staffed                     | △NONE          | -                       | Minor                    | -                        | Major                    |
|                |             |                | Loss of Member              | △NONE          | -                       | Minor                    | -                        | Major                    |
|                | Mortar      | Cracking       | △NONE                       | -              | Interval more than 50cm | Interval less than 50cm  | Width Several Millimeter |                          |
|                |             | Loss of Member | NONE                        | -              | △Minor                  | -                        | Major                    |                          |
|                | Anchor Bolt | Corrosion      | △NONE                       | Surface Minor  | Surface Major           | Loss of Section Minor    | Loss of Section Major    |                          |
|                |             | Cracking       | △NONE                       | -              | -                       | Minor                    | Major                    |                          |
|                |             | Loosen         | △NONE                       | -              | -                       | Minor                    | Major                    |                          |
|                |             | Falling        | △NONE                       | -              | -                       | Minor                    | Major                    |                          |
|                |             | Deformation    | △NONE                       | -              | Minor                   | -                        | Major                    |                          |
| Hand Rail Curb | Steel       | Corrosion      | △NONE                       | Surface Minor  | Surface Major           | Loss of Section Minor    | Loss of Section Major    |                          |
|                |             | Cracking       | △NONE                       | -              | -                       | Minor                    | Major                    |                          |
|                |             | Loosen         | △NONE                       | -              | -                       | Minor                    | Major                    |                          |
|                |             | Falling        | △NONE                       | -              | -                       | Minor                    | Major                    |                          |
|                |             | Failure        | △NONE                       | -              | -                       | -                        | Present                  |                          |
|                |             | Discoloration  | △NONE                       | Minor          | Major                   | Scaling Minor            | Scaling Major            |                          |
|                |             | Deformation    | △NONE                       | -              | Minor                   | -                        | Major                    |                          |

**Table 4.30 Damage Ranking List (3)**

Bridge No. 4  
Wadi Al Jizi  
Dah-7/202-27

| Member               |          |                   | Damage                            | Damage Ranking |                   |                               |                               |                                |
|----------------------|----------|-------------------|-----------------------------------|----------------|-------------------|-------------------------------|-------------------------------|--------------------------------|
|                      |          |                   |                                   | A              | B                 | C                             | D                             | E                              |
| Hand<br>Rail<br>Curb | Concrete |                   | Cracking                          | △<br>NONE      | -                 | Interval<br>more than<br>50cm | Interval<br>less than<br>50cm | Width<br>Several<br>Millimeter |
|                      |          |                   | Scaling<br>Corrosion of<br>Rebar  | △<br>NONE      | -                 | Exposed<br>Rebar<br>Minor     | Exposed<br>Rebar<br>Major     | Loss of<br>Section             |
|                      |          |                   | Free Lime                         | △<br>NONE      | Present           | -                             | -                             | -                              |
|                      |          |                   | Honeycombs                        | △<br>NONE      | Minor             | Major                         | -                             | -                              |
|                      |          |                   | Discoloration                     | NONE           | △Minor            | -                             | Major                         | -                              |
|                      |          | Loss of<br>Member | NONE                              | -              | △Minor            | -                             | Major                         |                                |
| Asphalt Pavement     |          |                   | Step<br>Corrugation               | NONE           | Less than<br>20mm | △20mm ~<br>40mm               | More than<br>40mm             | -                              |
|                      |          |                   | Pot Holes                         | △<br>NONE      | Less than<br>10mm | 10mm ~<br>30mm                | More than<br>30mm             | -                              |
|                      |          |                   | Cracking                          | NONE           | Less than<br>5mm  | △5mm ~<br>10mm                | More than<br>10mm             | -                              |
|                      |          |                   | Rutting                           | △<br>NONE      | Less than<br>20mm | 20mm ~<br>40mm                | More than<br>40mm             | -                              |
|                      |          |                   | Leakage                           | △<br>NONE      | Present           | Present                       | -                             | -                              |
| Expan-<br>sion       | Joint    | Rubber            | Abnormal<br>Condition of<br>Space | △<br>NONE      | -                 | -                             | Present                       | -                              |
|                      |          |                   | Failure                           | △<br>NONE      | -                 | -                             | -                             | Present                        |
|                      |          |                   | Abnormal<br>Sound                 | △<br>NONE      | -                 | -                             | Present                       | -                              |
|                      |          |                   | Deformation                       | △<br>NONE      | -                 | Minor                         | -                             | Major                          |
|                      |          |                   | Loss of<br>Member                 | △<br>NONE      | -                 | Minor                         | -                             | Major                          |
| Drainage             |          |                   | Corrosion                         | △<br>NONE      | Surface<br>Minor  | Surface<br>Major              | Loss of<br>Section<br>Minor   | Loss of<br>Section<br>Major    |
|                      |          |                   | Cracking                          | △<br>NONE      | -                 | -                             | Minor                         | Major                          |
|                      |          |                   | Loosen                            | △<br>NONE      | -                 | -                             | Minor                         | Major                          |
|                      |          |                   | Falling                           | △<br>NONE      | -                 | -                             | Minor                         | Major                          |
|                      |          |                   | Failure                           | △<br>NONE      | -                 | -                             | -                             | Present                        |
|                      |          |                   | Interior of<br>Paint              | △<br>NONE      | -                 | Present                       | -                             | -                              |
|                      |          |                   | Discoloration                     | △<br>NONE      | Minor             | Major                         | Scaling<br>Minor              | Scaling<br>Major               |
|                      |          |                   | Leakage                           | △<br>NONE      | -                 | -                             | Present                       | -                              |
|                      |          |                   | Deformation                       | △<br>NONE      | -                 | -                             | Present                       | -                              |
|                      |          |                   | Stuffed                           | △<br>NONE      | -                 | -                             | Present                       | -                              |
|                      |          | Loss of<br>Member | △<br>NONE                         | -              | Minor             | -                             | Major                         |                                |

**Table 4.31 Damage Ranking List (1)**

Bridge No. 5  
Barka-Rustaq  
Bat-13/200-01

| Member           |           | Damage                     | Damage Ranking             |                                 |                                   |                         |                           |                          |
|------------------|-----------|----------------------------|----------------------------|---------------------------------|-----------------------------------|-------------------------|---------------------------|--------------------------|
|                  |           |                            | A                          | B                               | C                                 | D                       | E                         |                          |
| Super-structure  | Con-crete | Main Beam                  | Cracking                   | NONE                            | -                                 | Interval more than 50cm | △ Interval less than 50cm | Width Several Millimeter |
|                  |           |                            | Corrosion of Rebar Scaling | △ NONE                          | -                                 | Exposed Rebar Minor     | Exposed Rebar Major       | Loss of Rebar Section    |
|                  |           |                            | Free Lime                  | △ NONE                          | Present                           | -                       | -                         | -                        |
|                  |           |                            | Honeycombs                 | △ NONE                          | Minor                             | Major                   | -                         | -                        |
|                  |           |                            | Discoloration              | △ NONE                          | Minor                             | -                       | Major                     | -                        |
|                  |           |                            | Leakage                    | △ NONE                          | Present                           | -                       | -                         | -                        |
|                  |           |                            | Abnormal Vibration         | △ NONE                          | -                                 | -                       | Present                   | -                        |
|                  |           | Abnormal Strain            | NONE                       | -                               | -                                 | △ Present               | -                         |                          |
|                  |           | Loss of Member             | △ NONE                     | -                               | Minor                             | -                       | Major                     |                          |
|                  |           | Cross Beam, Stringer       | Cracking                   | NONE                            | -                                 | Interval more than 50cm | △ Interval less than 50cm | Width Several Millimeter |
|                  |           |                            | Corrosion of Rebar Scaling | △ NONE                          | -                                 | Exposed Rebar Minor     | Exposed Rebar Major       | Loss of Rebar Section    |
|                  |           |                            | Free Lime                  | △ NONE                          | Present                           | -                       | -                         | -                        |
|                  |           |                            | Honeycombs                 | △ NONE                          | Minor                             | Major                   | -                         | -                        |
|                  |           |                            | Discoloration              | △ NONE                          | Minor                             | -                       | Major                     | -                        |
|                  | Leakage   |                            | △ NONE                     | Present                         | -                                 | -                       | -                         |                          |
|                  | Slab      | Loss of Member             | △ NONE                     | -                               | Minor                             | -                       | Major                     |                          |
|                  |           | Corrosion of Rebar Scaling | △ NONE                     | -                               | Exposed Rebar Minor               | Exposed Rebar Major     | Loss of Rebar Section     |                          |
|                  |           | Free Lime                  | NONE                       | △ Present                       | -                                 | -                       | -                         |                          |
|                  |           | Honeycombs                 | △ NONE                     | Minor                           | Major                             | -                       | -                         |                          |
|                  |           | Falling, Come-off          | △ NONE                     | -                               | -                                 | -                       | Present                   |                          |
|                  |           | Damage of Joint            | △ NONE                     | -                               | Minor                             | -                       | Major                     |                          |
| Cracking of Slab |           | NONE                       | One way                    | Two way Interval more than 50cm | Two way △ Interval less than 50cm | Two way With corrosion  |                           |                          |
| Discoloration    | △ NONE    | Minor                      | -                          | Major                           | -                                 |                         |                           |                          |
| Leakage          | △ NONE    | Present                    | -                          | -                               | -                                 |                         |                           |                          |

Table 4.32 Damage Ranking List (2)

Bridge No. 5  
Barka-Rustaq  
Bat-13/200-01

| Member         |             |                | Damage                     | Damage Ranking |                         |                         |                          |                          |
|----------------|-------------|----------------|----------------------------|----------------|-------------------------|-------------------------|--------------------------|--------------------------|
|                |             |                |                            | A              | B                       | C                       | D                        | E                        |
| Sub-structure  | Concrete    | Abutment Pier  | Cracking                   | NONE           | -                       | Interval more than 50cm | △Interval less than 50cm | Width Several Millimeter |
|                |             |                | Corrosion of Rebar Scaling | NONE           | -                       | Exposed Rebar Minor     | Exposed Rebar Major      | △Loss of Rebar Section   |
|                |             |                | Free Lime                  | △NONE          | Present                 | -                       | -                        | -                        |
|                |             |                | Honeycombs                 | △NONE          | Minor                   | Major                   | -                        | -                        |
|                |             |                | Scour                      | △NONE          | Minor                   | -                       | -                        | -                        |
|                |             |                | Discoloration              | NONE           | △Minor                  | -                       | Major                    | -                        |
|                |             |                | Leakage                    | △NONE          | Present                 | -                       | -                        | -                        |
|                |             |                | Loss of Member             | NONE           | -                       | Minor                   | -                        | △Major                   |
| Shoe           | Shoe        | Rubber         | Discoloration              | NONE           | △Minor                  | -                       | Major                    | -                        |
|                |             |                | Leakage                    | △NONE          | Present                 | -                       | -                        | -                        |
|                |             |                | Deformation                | NONE           | -                       | △Minor                  | -                        | Major                    |
|                |             |                | Staffed                    | △NONE          | -                       | Minor                   | -                        | Major                    |
|                |             |                | Loss of Member             | △NONE          | -                       | Minor                   | -                        | Major                    |
|                | Mortar      | Cracking       | △NONE                      | -              | Interval more than 50cm | Interval less than 50cm | Width Several Millimeter |                          |
|                |             | Loss of Member | △NONE                      | -              | Minor                   | -                       | Major                    |                          |
|                | Anchor Bolt | Corrosion      | △NONE                      | Surface Minor  | Surface Major           | Loss of Section Minor   | Loss of Section Major    |                          |
|                |             | Cracking       | △NONE                      | -              | -                       | Minor                   | Major                    |                          |
|                |             | Loosen         | △NONE                      | -              | -                       | Minor                   | Major                    |                          |
|                |             | Falling        | △NONE                      | -              | -                       | Minor                   | Major                    |                          |
|                |             | Deformation    | △NONE                      | -              | Minor                   | -                       | Major                    |                          |
| Hand Rail Curb | Steel       | Corrosion      | △NONE                      | Surface Minor  | Surface Major           | Loss of Section Minor   | Loss of Section Major    |                          |
|                |             | Cracking       | △NONE                      | -              | -                       | Minor                   | Major                    |                          |
|                |             | Loosen         | △NONE                      | -              | -                       | Minor                   | Major                    |                          |
|                |             | Falling        | △NONE                      | -              | -                       | Minor                   | Major                    |                          |
|                |             | Failure        | △NONE                      | -              | -                       | -                       | Present                  |                          |
|                |             | Discoloration  | △NONE                      | Minor          | Major                   | Scaling Minor           | Scaling Major            |                          |
|                |             | Deformation    | △NONE                      | -              | Minor                   | -                       | Major                    |                          |



Table 4.33 Damage Ranking List (3)

Bridge No. 5  
Barka-Rustaq  
Bat-13/200-01

| Member           |          | Damage                        | Damage Ranking              |                  |                         |                          |                          |          |
|------------------|----------|-------------------------------|-----------------------------|------------------|-------------------------|--------------------------|--------------------------|----------|
|                  |          |                               | A                           | B                | C                       | D                        | E                        |          |
| Hand Rail Curb   | Concrete | Cracking                      | △<br>NONE                   | -                | Interval more than 50cm | Interval less than 50cm  | Width Several Millimeter |          |
|                  |          | Scaling<br>Corrosion of Rebar | △<br>NONE                   | -                | Exposed Rebar Minor     | Exposed Rebar Major      | Loss of Section          |          |
|                  |          | Free Lime                     | △<br>NONE                   | Present          | -                       | -                        | -                        |          |
|                  |          | Honeycombs                    | △<br>NONE                   | Minor            | Major                   | -                        | -                        |          |
|                  |          | Discoloration                 | △<br>NONE                   | Minor            | -                       | Major                    | -                        |          |
|                  |          | Loss of Member                | NONE                        | -                | △Minor                  | -                        | Major                    |          |
| Asphalt Pavement |          | Step Corrugation              | △<br>NONE                   | Less than 20mm   | 20mm ~ 40mm             | More than 40mm           | -                        |          |
|                  |          | Pot Holes                     | △<br>NONE                   | Less than 10mm   | 10mm ~ 30mm             | More than 30mm           | -                        |          |
|                  |          | Cracking                      | NONE                        | △Less than 5mm   | 5mm ~ 10mm              | More than 10mm           | -                        |          |
|                  |          | Rutting                       | △<br>NONE                   | Less than 20mm   | 20mm ~ 40mm             | More than 40mm           | -                        |          |
|                  |          | Leakage                       | △<br>NONE                   | Present          | Present                 | -                        | -                        |          |
| Expansion        | Joint    | Rubber                        | Abnormal Condition of Space | △<br>NONE        | -                       | -                        | Present                  | -        |
|                  |          |                               | Failure                     | NONE             | -                       | -                        | -                        | △Present |
|                  |          |                               | Abnormal Sound              | △<br>NONE        | -                       | -                        | Present                  | -        |
|                  |          |                               | Deformation                 | NONE             | -                       | △Minor                   | -                        | Major    |
|                  |          |                               | Loss of Member              | NONE             | -                       | △Minor                   | -                        | Major    |
| Drainage         |          | Corrosion                     | △<br>NONE                   | Surface<br>Minor | Surface<br>Major        | Loss of Section<br>Minor | Loss of Section<br>Major |          |
|                  |          | Cracking                      | △<br>NONE                   | -                | -                       | Minor                    | Major                    |          |
|                  |          | Loosen                        | △<br>NONE                   | -                | -                       | Minor                    | Major                    |          |
|                  |          | Falling                       | △<br>NONE                   | -                | -                       | Minor                    | Major                    |          |
|                  |          | Failure                       | △<br>NONE                   | -                | -                       | -                        | Present                  |          |
|                  |          | Interior of Paint             | △<br>NONE                   | -                | Present                 | -                        | -                        |          |
|                  |          | Discoloration                 | △<br>NONE                   | Minor            | Major                   | Scaling<br>Minor         | Scaling<br>Major         |          |
|                  |          | Leakage                       | △<br>NONE                   | -                | -                       | Present                  | -                        |          |
|                  |          | Deformation                   | △<br>NONE                   | -                | -                       | Present                  | -                        |          |
|                  |          | Stuffed                       | △<br>NONE                   | -                | -                       | Present                  | -                        |          |
|                  |          | Loss of Member                | △<br>NONE                   | -                | Minor                   | -                        | Major                    |          |

**Table 4.34 Damage Ranking List (1)**

Bridge No. 6  
Rusail - Nizwa  
Dak-15/100-01

| Member           |           | Damage               | Damage Ranking             |                                 |                                 |                         |                         |                          |
|------------------|-----------|----------------------|----------------------------|---------------------------------|---------------------------------|-------------------------|-------------------------|--------------------------|
|                  |           |                      | A                          | B                               | C                               | D                       | E                       |                          |
| Super-structure  | Con-crete | Main Beam            | Cracking                   | △<br>NONE                       | -                               | Interval more than 50cm | Interval less than 50cm | Width Several Millimeter |
|                  |           |                      | Corrosion of Rebar Scaling | △<br>NONE                       | -                               | Exposed Rebar Minor     | Exposed Rebar Major     | Loss of Rebar Section    |
|                  |           |                      | Free Lime                  | △<br>NONE                       | Present                         | -                       | -                       | -                        |
|                  |           |                      | Honeycombs                 | △<br>NONE                       | Minor                           | Major                   | -                       | -                        |
|                  |           |                      | Discoloration              | △<br>NONE                       | Minor                           | -                       | Major                   | -                        |
|                  |           |                      | Leakage                    | △<br>NONE                       | Present                         | -                       | -                       | -                        |
|                  |           |                      | Abnormal Vibration         | △<br>NONE                       | -                               | -                       | Present                 | -                        |
|                  |           |                      | Abnormal Strain            | △<br>NONE                       | -                               | -                       | Present                 | -                        |
|                  |           | Loss of Member       | △<br>NONE                  | -                               | Minor                           | -                       | Major                   |                          |
|                  |           | Cross Beam, Stringer | Cracking                   | △<br>NONE                       | -                               | Interval more than 50cm | Interval less than 50cm | Width Several Millimeter |
|                  |           |                      | Corrosion of Rebar Scaling | NONE                            | -                               | △Exposed Rebar Minor    | Exposed Rebar Major     | Loss of Rebar Section    |
|                  |           |                      | Free Lime                  | △<br>NONE                       | Present                         | -                       | -                       | -                        |
|                  |           |                      | Honeycombs                 | △<br>NONE                       | Minor                           | Major                   | -                       | -                        |
|                  |           |                      | Discoloration              | △<br>NONE                       | Minor                           | -                       | Major                   | -                        |
|                  |           |                      | Leakage                    | △<br>NONE                       | Present                         | -                       | -                       | -                        |
|                  |           | Slab                 | Loss of Member             | △<br>NONE                       | -                               | Minor                   | -                       | Major                    |
|                  |           |                      | Corrosion of Rebar Scaling | NONE                            | -                               | Exposed Rebar Minor     | △Exposed Rebar Major    | Loss of Rebar Section    |
|                  |           |                      | Free Lime                  | △<br>NONE                       | Present                         | -                       | -                       | -                        |
|                  |           |                      | Honeycombs                 | △<br>NONE                       | Minor                           | Major                   | -                       | -                        |
|                  |           |                      | Falling, Come-off          | △<br>NONE                       | -                               | -                       | -                       | Present                  |
|                  |           |                      | Damage of Joint            | △<br>NONE                       | -                               | Minor                   | -                       | Major                    |
| Cracking of Slab | △<br>NONE |                      | One way                    | Two way Interval more than 50cm | Two way Interval less than 50cm | Two way With corrosion  |                         |                          |
| Discoloration    | △<br>NONE | Minor                | -                          | Major                           | -                               |                         |                         |                          |
| Leakage          | △<br>NONE | Present              | -                          | -                               | -                               |                         |                         |                          |

**Table 4.35 Damage Ranking List (2)**

Bridge No. 6  
Rusail - Nizwa  
Dak-15/100-01

| Member         |                |                | Damage                     | Damage Ranking |                         |                          |                          |                          |
|----------------|----------------|----------------|----------------------------|----------------|-------------------------|--------------------------|--------------------------|--------------------------|
|                |                |                |                            | A              | B                       | C                        | D                        | E                        |
| Sub-structure  | Con-crete      | Abut-ment Pier | Cracking                   | NONE           | -                       | △Interval more than 50cm | Interval less than 50cm  | Width Several Millimeter |
|                |                |                | Corrosion of Rebar Scaling | △NONE          | -                       | Exposed Rebar Minor      | Exposed Rebar Major      | Loss of Rebar Section    |
|                |                |                | Free Lime                  | △NONE          | Present                 | -                        | -                        | -                        |
|                |                |                | Honeycombs                 | △NONE          | Minor                   | Major                    | -                        | -                        |
|                |                |                | Scour                      | NONE           | △Minor                  | -                        | -                        | -                        |
|                |                |                | Discoloration              | NONE           | △Minor                  | -                        | Major                    | -                        |
|                |                |                | Leakage                    | △NONE          | Present                 | -                        | -                        | -                        |
| Loss of Member | NONE           | -              | △Minor                     | -              | Major                   |                          |                          |                          |
| Shoe           | Shoe           | Rubber         | Discoloration              | NONE           | △Minor                  | -                        | Major                    | -                        |
|                |                |                | Leakage                    | △NONE          | Present                 | -                        | -                        | -                        |
|                |                |                | Deformation                | NONE           | -                       | △Minor                   | -                        | Major                    |
|                |                |                | Stuffed                    | NONE           | -                       | △Minor                   | -                        | Major                    |
|                |                |                | Loss of Member             | △NONE          | -                       | Minor                    | -                        | Major                    |
|                | Mortar         | Cracking       | △NONE                      | -              | Interval more than 50cm | Interval less than 50cm  | Width Several Millimeter |                          |
|                |                | Loss of Member | △NONE                      | -              | Minor                   | -                        | Major                    |                          |
|                | Anchor Bolt    | Corrosion      | △NONE                      | Surface Minor  | Surface Major           | Loss of Section Minor    | Loss of Section Major    |                          |
|                |                | Cracking       | △NONE                      | -              | -                       | Minor                    | Major                    |                          |
|                |                | Loosen         | △NONE                      | -              | -                       | Minor                    | Major                    |                          |
|                |                | Falling        | △NONE                      | -              | -                       | Minor                    | Major                    |                          |
|                |                | Deformation    | △NONE                      | -              | Minor                   | -                        | Major                    |                          |
|                | Hand Rail Curb | Steel          | Corrosion                  | NONE           | △Surface Minor          | Surface Major            | Loss of Section Minor    | Loss of Section Major    |
| Cracking       |                |                | △NONE                      | -              | -                       | Minor                    | Major                    |                          |
| Loosen         |                |                | △NONE                      | -              | -                       | Minor                    | Major                    |                          |
| Falling        |                |                | △NONE                      | -              | -                       | Minor                    | Major                    |                          |
| Failure        |                |                | △NONE                      | -              | -                       | -                        | Present                  |                          |
| Discoloration  |                |                | △NONE                      | Minor          | Major                   | Scaling Minor            | Scaling Major            |                          |
| Deformation    |                |                | △NONE                      | -              | Minor                   | -                        | Major                    |                          |

**Table 4.36 Damage Ranking List (3)**

Bridge No. 6  
Rusall - Nilzwa  
Dak-15/100-01

| Member           |          |        | Damage                      | Damage Ranking |                  |                         |                          |                          |
|------------------|----------|--------|-----------------------------|----------------|------------------|-------------------------|--------------------------|--------------------------|
|                  |          |        |                             | A              | B                | C                       | D                        | E                        |
| Hand Rail Curb   | Concrete |        | Cracking                    | △<br>NONE      | -                | Interval more than 50cm | Interval less than 50cm  | Width Several Millimeter |
|                  |          |        | Scaling Corrosion of Rebar  | △<br>NONE      | -                | Exposed Rebar Minor     | Exposed Rebar Major      | Loss of Section          |
|                  |          |        | Free Lime                   | △<br>NONE      | Present          | -                       | -                        | -                        |
|                  |          |        | Honeycombs                  | △<br>NONE      | Minor            | Major                   | -                        | -                        |
|                  |          |        | Discoloration               | △<br>NONE      | Minor            | -                       | Major                    | -                        |
|                  |          |        | Loss of Member              | △<br>NONE      | -                | Minor                   | -                        | Major                    |
| Asphalt Pavement |          |        | Step Corrugation            | △<br>NONE      | Less than 20mm   | 20mm ~ 40mm             | More than 40mm           | -                        |
|                  |          |        | Pot Holes                   | △<br>NONE      | Less than 10mm   | 10mm ~ 30mm             | More than 30mm           | -                        |
|                  |          |        | Cracking                    | NONE           | Less than 5mm    | △5mm ~ 10mm             | More than 10mm           | -                        |
|                  |          |        | Rutting                     | △<br>NONE      | Less than 20mm   | 20mm ~ 40mm             | More than 40mm           | -                        |
|                  |          |        | Leakage                     | △<br>NONE      | Present          | Present                 | -                        | -                        |
| Expansion        | Joint    | Rubber | Abnormal Condition of Space | △<br>NONE      | -                | -                       | Present                  | -                        |
|                  |          |        | Failure                     | NONE           | -                | -                       | -                        | △Present                 |
|                  |          |        | Abnormal Sound              | △<br>NONE      | -                | -                       | Present                  | -                        |
|                  |          |        | Deformatton                 | △<br>NONE      | -                | Minor                   | -                        | Major                    |
|                  |          |        | Loss of Member              | NONE           | -                | Minor                   | -                        | △Major                   |
| Drainage         |          |        | Corrosion                   | △<br>NONE      | Surface<br>Minor | Surface<br>Major        | Loss of Section<br>Minor | Loss of Section<br>Major |
|                  |          |        | Cracking                    | △<br>NONE      | -                | -                       | Minor                    | Major                    |
|                  |          |        | Loosen                      | △<br>NONE      | -                | -                       | Minor                    | Major                    |
|                  |          |        | Falling                     | △<br>NONE      | -                | -                       | Minor                    | Major                    |
|                  |          |        | Failure                     | △<br>NONE      | -                | -                       | -                        | Present                  |
|                  |          |        | Interior of Paint           | △<br>NONE      | -                | Present                 | -                        | -                        |
|                  |          |        | Discoloration               | △<br>NONE      | Minor            | Major                   | Scaling<br>Minor         | Scaling<br>Major         |
|                  |          |        | Leakage                     | △<br>NONE      | -                | -                       | Present                  | -                        |
|                  |          |        | Deformation                 | △<br>NONE      | -                | -                       | Present                  | -                        |
|                  |          |        | Stuffed                     | △<br>NONE      | -                | -                       | Present                  | -                        |
|                  |          |        | Loss of Member              | △<br>NONE      | -                | Minor                   | -                        | Major                    |

**Table 4.37 Damage Ranking List (1)**

Bridge No. 7  
 Bid Bid - Sur  
 Dak-23/100-02

| Member          |           | Damage               | Damage Ranking             |           |         |                                 |                                 |                          |
|-----------------|-----------|----------------------|----------------------------|-----------|---------|---------------------------------|---------------------------------|--------------------------|
|                 |           |                      | A                          | B         | C       | D                               | E                               |                          |
| Super-structure | Con-crete | Main Beam            | Cracking                   | △<br>NONE | -       | Interval more than 50cm         | Interval less than 50cm         | Width Several Millimeter |
|                 |           |                      | Corrosion of Rebar Scaling | △<br>NONE | -       | Exposed Rebar Minor             | Exposed Rebar Major             | Loss of Rebar Section    |
|                 |           |                      | Free Lime                  | △<br>NONE | Present | -                               | -                               | -                        |
|                 |           |                      | Honeycombs                 | △<br>NONE | Minor   | Major                           | -                               | -                        |
|                 |           |                      | Discoloration              | △<br>NONE | Minor   | -                               | Major                           | -                        |
|                 |           |                      | Leakage                    | △<br>NONE | Present | -                               | -                               | -                        |
|                 |           |                      | Abnormal Vibration         | △<br>NONE | -       | -                               | Present                         | -                        |
|                 |           |                      | Abnormal Strain            | △<br>NONE | -       | -                               | Present                         | -                        |
|                 |           |                      | Loss of Member             | △<br>NONE | -       | Minor                           | -                               | Major                    |
|                 |           | Cross Beam, Stringer | Cracking                   | NONE      | -       | Interval more than 50cm         | Interval less than 50cm         | Width Several Millimeter |
|                 |           |                      | Corrosion of Rebar Scaling | NONE      | -       | Exposed Rebar Minor             | Exposed Rebar Major             | Loss of Rebar Section    |
|                 |           |                      | Free Lime                  | NONE      | Present | -                               | -                               | -                        |
|                 |           |                      | Honeycombs                 | NONE      | Minor   | Major                           | -                               | -                        |
|                 |           |                      | Discoloration              | NONE      | Minor   | -                               | Major                           | -                        |
|                 |           |                      | Leakage                    | NONE      | Present | -                               | -                               | -                        |
|                 |           |                      | Loss of Member             | NONE      | -       | Minor                           | -                               | Major                    |
|                 |           | Slab                 | Corrosion of Rebar Scaling | NONE      | -       | △Exposed Rebar Minor            | Exposed Rebar Major             | Loss of Rebar Section    |
|                 |           |                      | Free Lime                  | △<br>NONE | Present | -                               | -                               | -                        |
|                 |           |                      | Honeycombs                 | △<br>NONE | Minor   | Major                           | -                               | -                        |
|                 |           |                      | Falling, Come-off          | △<br>NONE | -       | -                               | -                               | Present                  |
|                 |           |                      | Damage of Joint            | △<br>NONE | -       | Minor                           | -                               | Major                    |
|                 |           |                      | Cracking of Slab           | △<br>NONE | One way | Two way Interval more than 50cm | Two way Interval less than 50cm | Two way With corrosion   |
|                 |           |                      | Discoloration              | △<br>NONE | Minor   | -                               | Major                           | -                        |
|                 |           | Leakage              | △<br>NONE                  | Present   | -       | -                               | -                               |                          |

Table 4.38 Damage Ranking List (2)

Bridge No. 7  
 Bid Bid - Sur  
 Dak-23/100-02

| Member         |             |                | Damage                     | Damage Ranking |                         |                         |                          |                          |
|----------------|-------------|----------------|----------------------------|----------------|-------------------------|-------------------------|--------------------------|--------------------------|
|                |             |                |                            | A              | B                       | C                       | D                        | E                        |
| Sub-structure  | Con-crete   | Abut-ment Pier | Cracking                   | △<br>NONE      | -                       | Interval more than 50cm | Interval less than 50cm  | Width Several Millimeter |
|                |             |                | Corrosion of Rebar Scaling | △<br>NONE      | -                       | Exposed Rebar Minor     | Exposed Rebar Major      | Loss of Rebar Section    |
|                |             |                | Free Lime                  | △<br>NONE      | Present                 | -                       | -                        | -                        |
|                |             |                | Honeycombs                 | △<br>NONE      | Minor                   | Major                   | -                        | -                        |
|                |             |                | Scour                      | △<br>NONE      | Minor                   | -                       | -                        | -                        |
|                |             |                | Discoloration              | △<br>NONE      | Minor                   | -                       | Major                    | -                        |
|                |             |                | Leakage                    | △<br>NONE      | Present                 | -                       | -                        | -                        |
|                |             | Loss of Member | △<br>NONE                  | -              | Minor                   | -                       | Major                    |                          |
| Shoe           | Shoe        | Rubber         | Discoloration              | NONE           | △Minor                  | -                       | Major                    | -                        |
|                |             |                | Leakage                    | △<br>NONE      | Present                 | -                       | -                        | -                        |
|                |             |                | Deformation                | NONE           | -                       | △Minor                  | -                        | Major                    |
|                |             |                | Stuffed                    | △<br>NONE      | -                       | Minor                   | -                        | Major                    |
|                |             |                | Loss of Member             | △<br>NONE      | -                       | Minor                   | -                        | Major                    |
|                | Mortar      | Cracking       | △<br>NONE                  | -              | Interval more than 50cm | Interval less than 50cm | Width Several Millimeter |                          |
|                |             | Loss of Member | △<br>NONE                  | -              | Minor                   | -                       | Major                    |                          |
|                | Anchor Bolt | Corrosion      | △<br>NONE                  | Surface Minor  | Surface Major           | Loss of Section Minor   | Loss of Section Major    |                          |
|                |             | Cracking       | △<br>NONE                  | -              | -                       | Minor                   | Major                    |                          |
|                |             | Loosen         | △<br>NONE                  | -              | -                       | Minor                   | Major                    |                          |
|                |             | Falling        | △<br>NONE                  | -              | -                       | Minor                   | Major                    |                          |
|                |             | Deformation    | △<br>NONE                  | -              | Minor                   | -                       | Major                    |                          |
| Hand Rail Curb | Steel       | Corrosion      | NONE                       | Surface Minor  | Surface Major           | Loss of Section Minor   | Loss of Section Major    |                          |
|                |             | Cracking       | △<br>NONE                  | -              | -                       | Minor                   | Major                    |                          |
|                |             | Loosen         | △<br>NONE                  | -              | -                       | Minor                   | Major                    |                          |
|                |             | Falling        | △<br>NONE                  | -              | -                       | Minor                   | Major                    |                          |
|                |             | Failure        | △<br>NONE                  | -              | -                       | -                       | Present                  |                          |
|                |             | Discoloration  | △<br>NONE                  | Minor          | Major                   | Scaling Minor           | Scaling Major            |                          |
|                |             | Deformation    | △<br>NONE                  | -              | Minor                   | -                       | Major                    |                          |

**Table 4.39 Damage Ranking List (3)**

Bridge No. 7  
 Bid Bld - Sur  
 Dak-23/100-02

| Member               |          |                   | Damage                            | Damage Ranking |                   |                               |                               |                                |
|----------------------|----------|-------------------|-----------------------------------|----------------|-------------------|-------------------------------|-------------------------------|--------------------------------|
|                      |          |                   |                                   | A              | B                 | C                             | D                             | E                              |
| Hand<br>Rail<br>Curb | Concrete |                   | Cracking                          | NONE           | -                 | Interval<br>more than<br>50cm | Interval<br>less than<br>50cm | Width<br>Several<br>Millimeter |
|                      |          |                   | Scaling<br>Corrosion of<br>Rebar  | NONE           | -                 | Exposed<br>Rebar<br>Minor     | Exposed<br>Rebar<br>Major     | Loss of<br>Section             |
|                      |          |                   | Free Line                         | NONE           | Present           | -                             | -                             | -                              |
|                      |          |                   | Honeycombs                        | NONE           | Minor             | Major                         | -                             | -                              |
|                      |          |                   | Discoloration                     | NONE           | Minor             | -                             | Major                         | -                              |
|                      |          | Loss of<br>Member | NONE                              | -              | Minor             | -                             | Major                         |                                |
| Asphalt Pavement     |          |                   | Step<br>Corrugation               | △<br>NONE      | Less than<br>20mm | 20mm ~<br>40mm                | More than<br>40mm             | -                              |
|                      |          |                   | Pot Holes                         | △<br>NONE      | Less than<br>10mm | 10mm ~<br>30mm                | More than<br>30mm             | -                              |
|                      |          |                   | Cracking                          | △<br>NONE      | Less than<br>5mm  | 5mm ~<br>10mm                 | More than<br>10mm             | -                              |
|                      |          |                   | Rutting                           | △<br>NONE      | Less than<br>20mm | 20mm ~<br>40mm                | More than<br>40mm             | -                              |
|                      |          |                   | Leakage                           | △<br>NONE      | Present           | Present                       | -                             | -                              |
| Expan-<br>sion       | Joint    | Rubber            | Abnormal<br>Condition of<br>Space | △<br>NONE      | -                 | -                             | Present                       | -                              |
|                      |          |                   | Failure                           | △<br>NONE      | -                 | -                             | -                             | Present                        |
|                      |          |                   | Abnormal<br>Sound                 | △<br>NONE      | -                 | -                             | Present                       | -                              |
|                      |          |                   | Deformation                       | △<br>NONE      | -                 | Minor                         | -                             | Major                          |
|                      |          |                   | Loss of<br>Member                 | △<br>NONE      | -                 | Minor                         | -                             | Major                          |
| Drainage             |          |                   | Corrosion                         | △<br>NONE      | Surface<br>Minor  | Surface<br>Major              | Loss of<br>Section<br>Minor   | Loss of<br>Section<br>Major    |
|                      |          |                   | Cracking                          | △<br>NONE      | -                 | -                             | Minor                         | Major                          |
|                      |          |                   | Loosen                            | △<br>NONE      | -                 | -                             | Minor                         | Major                          |
|                      |          |                   | Falling                           | △<br>NONE      | -                 | -                             | Minor                         | Major                          |
|                      |          |                   | Failure                           | △<br>NONE      | -                 | -                             | -                             | Present                        |
|                      |          |                   | Interior of<br>Paint              | △<br>NONE      | -                 | Present                       | -                             | -                              |
|                      |          |                   | Discoloration                     | △<br>NONE      | Minor             | Major                         | Scaling<br>Minor              | Scaling<br>Major               |
|                      |          |                   | Leakage                           | △<br>NONE      | -                 | -                             | Present                       | -                              |
|                      |          |                   | Deformation                       | △<br>NONE      | -                 | -                             | Present                       | -                              |
|                      |          |                   | Stuffed                           | △<br>NONE      | -                 | -                             | Present                       | -                              |
|                      |          |                   | Loss of<br>Member                 | △<br>NONE      | -                 | Minor                         | -                             | Major                          |

**Table 4.40 Damage Ranking List (1)**

Bridge No. 8  
Buraimi/Iburi/Nizwa  
Dak-21/600-01

| Member          |           | Damage                     | Damage Ranking             |           |                                 |                                   |                           |                          |
|-----------------|-----------|----------------------------|----------------------------|-----------|---------------------------------|-----------------------------------|---------------------------|--------------------------|
|                 |           |                            | A                          | B         | C                               | D                                 | E                         |                          |
| Super-structure | Con-crete | Main Beam                  | Cracking                   | NONE      | -                               | Interval more than 50cm           | △ Interval less than 50cm | Width Several Millimeter |
|                 |           |                            | Corrosion of Rebar Scaling | △ NONE    | -                               | Exposed Rebar Minor               | Exposed Rebar Major       | Loss of Rebar Section    |
|                 |           |                            | Free Lime                  | NONE      | △ Present                       | -                                 | -                         | -                        |
|                 |           |                            | Honeycombs                 | NONE      | Minor                           | △ Major                           | -                         | -                        |
|                 |           |                            | Discoloration              | △ NONE    | Minor                           | -                                 | Major                     | -                        |
|                 |           |                            | Leakage                    | △ NONE    | Present                         | -                                 | -                         | -                        |
|                 |           |                            | Abnormal Vibraton          | △ NONE    | -                               | -                                 | Present                   | -                        |
|                 |           |                            | Abnormal Strain            | △ NONE    | -                               | -                                 | Present                   | -                        |
|                 |           | Loss of Member             | △ NONE                     | -         | Minor                           | -                                 | Major                     |                          |
|                 |           | Cross Beam, Stringer       | Cracking                   | NONE      | -                               | Interval more than 50cm           | △ Interval less than 50cm | Width Several Millimeter |
|                 |           |                            | Corrosion of Rebar Scaling | △ NONE    | -                               | Exposed Rebar Minor               | Exposed Rebar Major       | Loss of Rebar Section    |
|                 |           |                            | Free Lime                  | △ NONE    | Present                         | -                                 | -                         | -                        |
|                 |           |                            | Honeycombs                 | △ NONE    | Minor                           | Major                             | -                         | -                        |
|                 |           |                            | Discoloration              | △ NONE    | Minor                           | -                                 | Major                     | -                        |
|                 | Leakage   |                            | △ NONE                     | Present   | -                               | -                                 | -                         |                          |
|                 | Slab      | Corrosion of Rebar Scaling | △ NONE                     | -         | Exposed Rebar Minor             | Exposed Rebar Major               | Loss of Rebar Section     |                          |
|                 |           | Free Lime                  | NONE                       | △ Present | -                               | -                                 | -                         |                          |
|                 |           | Honeycombs                 | △ NONE                     | Minor     | Major                           | -                                 | -                         |                          |
|                 |           | Falling, Come-off          | △ NONE                     | -         | -                               | -                                 | Present                   |                          |
|                 |           | Damage of Joint            | △ NONE                     | -         | Minor                           | -                                 | Major                     |                          |
|                 |           | Cracking of Slab           | NONE                       | One way   | Two way Interval more than 50cm | △ Two way Interval less than 50cm | Two way With corrosion    |                          |
| Discoloration   | NONE      | △ Minor                    | -                          | Major     | -                               |                                   |                           |                          |
| Leakage         | △ NONE    | Present                    | -                          | -         | -                               |                                   |                           |                          |



**Table 4.41 Damage Ranking List (2)**

Bridge No. 8  
Buraiimi/Iburi/Nizwa  
Dak-21/600-01

| Member         |             |                | Damage                     | Damage Ranking |                         |                          |                          |                          |
|----------------|-------------|----------------|----------------------------|----------------|-------------------------|--------------------------|--------------------------|--------------------------|
|                |             |                |                            | A              | B                       | C                        | D                        | E                        |
| Sub-structure  | Concrete    | Abutment Pier  | Cracking                   | NONE           | -                       | △Interval more than 50cm | Interval less than 50cm  | Width Several Millimeter |
|                |             |                | Corrosion of Rebar Scaling | △<br>NONE      | -                       | Exposed Rebar Minor      | Exposed Rebar Major      | Loss of Rebar Section    |
|                |             |                | Free Lime                  | △<br>NONE      | Present                 | -                        | -                        | -                        |
|                |             |                | Honeycombs                 | △<br>NONE      | Minor                   | Major                    | -                        | -                        |
|                |             |                | Scour                      | NONE           | Minor                   | △-                       | -                        | -                        |
|                |             |                | Discoloration              | △<br>NONE      | Minor                   | -                        | Major                    | -                        |
|                |             |                | Leakage                    | △<br>NONE      | Present                 | -                        | -                        | -                        |
| Loss of Member | △<br>NONE   | -              | Minor                      | -              | Major                   |                          |                          |                          |
| Shoe           | Shoe        | Rubber         | Discoloration              | NONE           | Minor                   | -                        | Major                    | -                        |
|                |             |                | Leakage                    | △<br>NONE      | Present                 | -                        | -                        | -                        |
|                |             |                | Deformation                | NONE           | -                       | △Minor                   | -                        | Major                    |
|                |             |                | Stuffed                    | △<br>NONE      | -                       | Minor                    | -                        | Major                    |
|                |             |                | Loss of Member             | △<br>NONE      | -                       | Minor                    | -                        | Major                    |
|                | Mortar      | Cracking       | △<br>NONE                  | -              | Interval more than 50cm | Interval less than 50cm  | Width Several Millimeter |                          |
|                |             | Loss of Member | △<br>NONE                  | -              | Minor                   | -                        | Major                    |                          |
|                | Anchor Bolt | Corrosion      | △<br>NONE                  | Surface Minor  | Surface Major           | Loss of Section Minor    | Loss of Section Major    |                          |
|                |             | Cracking       | △<br>NONE                  | -              | -                       | Minor                    | Major                    |                          |
|                |             | Loosen         | △<br>NONE                  | -              | -                       | Minor                    | Major                    |                          |
|                |             | Falling        | △<br>NONE                  | -              | -                       | Minor                    | Major                    |                          |
|                |             | Deformation    | △<br>NONE                  | -              | Minor                   | -                        | Major                    |                          |
| Hand Rail Curb | Steel       | Corrosion      | △<br>NONE                  | Surface Minor  | Surface Major           | Loss of Section Minor    | Loss of Section Major    |                          |
|                |             | Cracking       | △<br>NONE                  | -              | -                       | Minor                    | Major                    |                          |
|                |             | Loosen         | △<br>NONE                  | -              | -                       | Minor                    | Major                    |                          |
|                |             | Falling        | △<br>NONE                  | -              | -                       | Minor                    | Major                    |                          |
|                |             | Failure        | △<br>NONE                  | -              | -                       | -                        | Present                  |                          |
|                |             | Discoloration  | △<br>NONE                  | Minor          | Major                   | Scaling Minor            | Scaling Major            |                          |
|                |             | Deformation    | △<br>NONE                  | -              | Minor                   | -                        | Major                    |                          |

**Table 4.42 Damage Ranking List (3)**

Bridge No. 8  
Buraihi/Iburi/Nizwa  
Dak-21/600-01

| Member            |          |                | Damage                        | Damage Ranking |                     |                          |                          |                          |
|-------------------|----------|----------------|-------------------------------|----------------|---------------------|--------------------------|--------------------------|--------------------------|
|                   |          |                |                               | A              | B                   | C                        | D                        | E                        |
| Hand Rail<br>Curb | Concrete |                | Cracking                      | NONE           | -                   | △Interval more than 50cm | Interval less than 50cm  | Width Several Millimeter |
|                   |          |                | Scaling<br>Corrosion of Rebar | NONE           | -                   | △Exposed Rebar Minor     | Exposed Rebar Major      | Loss of Section          |
|                   |          |                | Free Lime                     | △<br>NONE      | Present             | -                        | -                        | -                        |
|                   |          |                | Honeycombs                    | △<br>NONE      | Minor               | Major                    | -                        | -                        |
|                   |          |                | Discoloration                 | △<br>NONE      | Minor               | -                        | Major                    | -                        |
|                   |          | Loss of Member | NONE                          | -              | △ Minor             | -                        | Major                    |                          |
| Asphalt Pavement  |          |                | Step Corrugation              | NONE           | △<br>Less than 20mm | 20mm ~ 40mm              | More than 40mm           | -                        |
|                   |          |                | Pot Holes                     | △<br>NONE      | Less than 10mm      | 10mm ~ 30mm              | More than 30mm           | -                        |
|                   |          |                | Cracking                      | NONE           | Less than 5mm       | △5mm ~ 10mm              | More than 10mm           | -                        |
|                   |          |                | Rutting                       | △<br>NONE      | Less than 20mm      | 20mm ~ 40mm              | More than 40mm           | -                        |
|                   |          |                | Leakage                       | △<br>NONE      | Present             | Present                  | -                        | -                        |
| Expansion         | Joint    | Rubber         | Abnormal Condition of Space   | △<br>NONE      | -                   | -                        | Present                  | -                        |
|                   |          |                | Failure                       | △<br>NONE      | -                   | -                        | -                        | Present                  |
|                   |          |                | Abnormal Sound                | △<br>NONE      | -                   | -                        | Present                  | -                        |
|                   |          |                | Deformation                   | △<br>NONE      | -                   | Minor                    | -                        | Major                    |
|                   |          |                | Loss of Member                | △<br>NONE      | -                   | Minor                    | -                        | Major                    |
| Drainage          |          |                | Corrosion                     | NONE           | Surface<br>Minor    | Surface<br>Major         | Loss of Section<br>Minor | Loss of Section<br>Major |
|                   |          |                | Cracking                      | NONE           | -                   | -                        | Minor                    | Major                    |
|                   |          |                | Loosen                        | NONE           | -                   | -                        | Minor                    | Major                    |
|                   |          |                | Falling                       | NONE           | -                   | -                        | Minor                    | Major                    |
|                   |          |                | Failure                       | NONE           | -                   | -                        | -                        | Present                  |
|                   |          |                | Interior of Paint             | NONE           | -                   | Present                  | -                        | -                        |
|                   |          |                | Discoloration                 | NONE           | Minor               | Major                    | Scaling<br>Minor         | Scaling<br>Major         |
|                   |          |                | Leakage                       | NONE           | -                   | -                        | Present                  | -                        |
|                   |          |                | Deformation                   | NONE           | -                   | -                        | Present                  | -                        |
|                   |          |                | Stuffed                       | NONE           | -                   | -                        | Present                  | -                        |
| Loss of Member    | NONE     | -              | Minor                         | -              | Major               |                          |                          |                          |

**Table 4.43 Damage Ranking List (1)**

Bridge No. 9  
 Bid Bid - Sur  
 Srq-23/600-12

| Member          |           | Damage               | Damage Ranking             |           |          |                                 |                                 |                          |
|-----------------|-----------|----------------------|----------------------------|-----------|----------|---------------------------------|---------------------------------|--------------------------|
|                 |           |                      | A                          | B         | C        | D                               | E                               |                          |
| Super-structure | Con-crete | Main Beam            | Cracking                   | △<br>NONE | -        | Interval more than 50cm         | Interval less than 50cm         | Width Several Millimeter |
|                 |           |                      | Corrosion of Rebar Scaling | NONE      | -        | △Exposed Rebar Minor            | Exposed Rebar Major             | Loss of Rebar Section    |
|                 |           |                      | Free Lime                  | △<br>NONE | Present  | -                               | -                               | -                        |
|                 |           |                      | Honeycombs                 | △<br>NONE | Minor    | Major                           | -                               | -                        |
|                 |           |                      | Discoloration              | △<br>NONE | Minor    | -                               | Major                           | -                        |
|                 |           |                      | Leakage                    | △<br>NONE | Present  | -                               | -                               | -                        |
|                 |           |                      | Abnormal Vibration         | △<br>NONE | -        | -                               | Present                         | -                        |
|                 |           |                      | Abnormal Strain            | △<br>NONE | -        | -                               | Present                         | -                        |
|                 |           |                      | Loss of Member             | NONE      | -        | △Minor                          | -                               | Major                    |
|                 |           | Cross Beam, Stringer | Cracking                   | NONE      | -        | Interval more than 50cm         | Interval less than 50cm         | Width Several Millimeter |
|                 |           |                      | Corrosion of Rebar Scaling | NONE      | -        | Exposed Rebar Minor             | Exposed Rebar Major             | Loss of Rebar Section    |
|                 |           |                      | Free Lime                  | NONE      | Present  | -                               | -                               | -                        |
|                 |           |                      | Honeycombs                 | NONE      | Minor    | Major                           | -                               | -                        |
|                 |           |                      | Discoloration              | NONE      | Minor    | -                               | Major                           | -                        |
|                 |           |                      | Leakage                    | NONE      | Present  | -                               | -                               | -                        |
|                 |           |                      | Loss of Member             | NONE      | -        | Minor                           | -                               | Major                    |
|                 |           | Slab                 | Corrosion of Rebar Scaling | NONE      | -        | △Exposed Rebar Minor            | Exposed Rebar Major             | Loss of Rebar Section    |
|                 |           |                      | Free Lime                  | NONE      | △Present | -                               | -                               | -                        |
|                 |           |                      | Honeycombs                 | △<br>NONE | Minor    | Major                           | -                               | -                        |
|                 |           |                      | Falling, Come-off          | △<br>NONE | -        | -                               | -                               | Present                  |
|                 |           |                      | Damage of Joint            | △<br>NONE | -        | Minor                           | -                               | Major                    |
|                 |           |                      | Cracking of Slab           | △<br>NONE | One way  | Two way Interval more than 50cm | Two way Interval less than 50cm | Two way With corrosion   |
|                 |           |                      | Discoloration              | NONE      | △Minor   | -                               | Major                           | -                        |
|                 |           | Leakage              | △<br>NONE                  | Present   | -        | -                               | -                               |                          |

Table 4.44 Damage Ranking List (2)

Bridge No. 9  
 Bid Bid - Sur  
 Srq-23/600-12

| Member         |             |                | Damage                     | Damage Ranking |                         |                          |                          |                          |
|----------------|-------------|----------------|----------------------------|----------------|-------------------------|--------------------------|--------------------------|--------------------------|
|                |             |                |                            | A              | B                       | C                        | D                        | E                        |
| Sub-structure  | Con-crete   | Abut-ment Pier | Cracking                   | NONE           | -                       | △Interval more than 50cm | Interval less than 50cm  | Width Several Millimeter |
|                |             |                | Corrosion of Rebar Scaling | △NONE          | -                       | Exposed Rebar Minor      | Exposed Rebar Major      | Loss of Rebar Section    |
|                |             |                | Free Lime                  | △NONE          | Present                 | -                        | -                        | -                        |
|                |             |                | Honeycombs                 | NONE           | △Minor                  | Major                    | -                        | -                        |
|                |             |                | Scour                      | NONE           | △Minor                  | -                        | -                        | -                        |
|                |             |                | Discoloration              | NONE           | △Minor                  | -                        | Major                    | -                        |
|                |             |                | Leakage                    | △NONE          | Present                 | -                        | -                        | -                        |
|                |             |                | Loss of Member             | △NONE          | -                       | Minor                    | -                        | Major                    |
| Shoe           | Shoe        | Rubber         | Discoloration              | NONE           | △Minor                  | -                        | Major                    | -                        |
|                |             |                | Leakage                    | △NONE          | Present                 | -                        | -                        | -                        |
|                |             |                | Deformation                | NONE           | -                       | △Minor                   | -                        | Major                    |
|                |             |                | Stuffed                    | NONE           | -                       | △Minor                   | -                        | Major                    |
|                |             |                | Loss of Member             | △NONE          | -                       | Minor                    | -                        | Major                    |
|                | Mortar      | Cracking       | △NONE                      | -              | Interval more than 50cm | Interval less than 50cm  | Width Several Millimeter |                          |
|                |             | Loss of Member | △NONE                      | -              | Minor                   | -                        | Major                    |                          |
|                | Anchor Bolt | Corrosion      | △NONE                      | Surface Minor  | Surface Major           | Loss of Section Minor    | Loss of Section Major    |                          |
|                |             | Cracking       | △NONE                      | -              | -                       | Minor                    | Major                    |                          |
|                |             | Loosen         | △NONE                      | -              | -                       | Minor                    | Major                    |                          |
|                |             | Falling        | △NONE                      | -              | -                       | Minor                    | Major                    |                          |
|                |             | Deformation    | △NONE                      | -              | Minor                   | -                        | Major                    |                          |
| Hand Rail Curb | Steel       | Corrosion      | NONE                       | △Surface Minor | Surface Major           | Loss of Section Minor    | Loss of Section Major    |                          |
|                |             | Cracking       | △NONE                      | -              | -                       | Minor                    | Major                    |                          |
|                |             | Loosen         | △NONE                      | -              | -                       | Minor                    | Major                    |                          |
|                |             | Falling        | △NONE                      | -              | -                       | Minor                    | Major                    |                          |
|                |             | Failure        | △NONE                      | -              | -                       | -                        | Present                  |                          |
|                |             | Discoloration  | NONE                       | △Minor         | Major                   | Scaling Minor            | Scaling Major            |                          |
|                |             | Deformation    | NONE                       | -              | △Minor                  | -                        | Major                    |                          |

**Table 4.45 Damage Ranking List (3)**

Bridge No. 9  
 Bid Bid - Sur  
 Srq-23/600-12

| Member           |          |                | Damage                      | Damage Ranking |                  |                         |                          |                          |
|------------------|----------|----------------|-----------------------------|----------------|------------------|-------------------------|--------------------------|--------------------------|
|                  |          |                |                             | A              | B                | C                       | D                        | E                        |
| Hand Rail Curb   | Concrete |                | Cracking                    | △<br>NONE      | -                | Interval more than 50cm | Interval less than 50cm  | Width Several Millimeter |
|                  |          |                | Scaling Corrosion of Rebar  | △<br>NONE      | -                | Exposed Rebar Minor     | Exposed Rebar Major      | Loss of Section          |
|                  |          |                | Free Lime                   | △<br>NONE      | Present          | -                       | -                        | -                        |
|                  |          |                | Honeycombs                  | △<br>NONE      | Minor            | Major                   | -                        | -                        |
|                  |          |                | Discoloration               | △<br>NONE      | Minor            | -                       | Major                    | -                        |
|                  |          | Loss of Member | △<br>NONE                   | -              | Minor            | -                       | Major                    |                          |
| Asphalt Pavement |          |                | Step Corrugation            | △<br>NONE      | Less than 20mm   | 20mm ~ 40mm             | More than 40mm           | -                        |
|                  |          |                | Pot Holes                   | △<br>NONE      | Less than 10mm   | 10mm ~ 30mm             | More than 30mm           | -                        |
|                  |          |                | Cracking                    | △<br>NONE      | Less than 5mm    | 5mm ~ 10mm              | More than 10mm           | -                        |
|                  |          |                | Rutting                     | △<br>NONE      | Less than 20mm   | 20mm ~ 40mm             | More than 40mm           | -                        |
|                  |          |                | Leakage                     | △<br>NONE      | Present          | Present                 | -                        | -                        |
| Expansion        | Joint    | Rubber         | Abnormal Condition of Space | △<br>NONE      | -                | -                       | Present                  | -                        |
|                  |          |                | Failure                     | △<br>NONE      | -                | -                       | -                        | Present                  |
|                  |          |                | Abnormal Sound              | △<br>NONE      | -                | -                       | Present                  | -                        |
|                  |          |                | Deformation                 | △<br>NONE      | -                | Minor                   | -                        | Major                    |
|                  |          |                | Loss of Member              | △<br>NONE      | -                | Minor                   | -                        | Major                    |
| Drainage         |          |                | Corrosion                   | △<br>NONE      | Surface<br>Minor | Surface<br>Major        | Loss of Section<br>Minor | Loss of Section<br>Major |
|                  |          |                | Cracking                    | △<br>NONE      | -                | -                       | Minor                    | Major                    |
|                  |          |                | Loosen                      | △<br>NONE      | -                | -                       | Minor                    | Major                    |
|                  |          |                | Falling                     | △<br>NONE      | -                | -                       | Minor                    | Major                    |
|                  |          |                | Failure                     | △<br>NONE      | -                | -                       | -                        | Present                  |
|                  |          |                | Interior of Paint           | △<br>NONE      | -                | Present                 | -                        | -                        |
|                  |          |                | Discoloration               | △<br>NONE      | Minor            | Major                   | Scaling<br>Minor         | Scaling<br>Major         |
|                  |          |                | Leakage                     | △<br>NONE      | -                | -                       | Present                  | -                        |
|                  |          |                | Deformation                 | △<br>NONE      | -                | -                       | Present                  | -                        |
|                  |          |                | Stuffed                     | △<br>NONE      | -                | -                       | Present                  | -                        |
|                  |          | Loss of Member | △<br>NONE                   | -              | Minor            | -                       | Major                    |                          |

### **4.3 Engineering Consideration on the Results of Inspection**

#### **4.3.1 Engineering Consideration on Cracks**

(1) The Cause of Cracks in Bridge Concrete:

The main causes of cracks in the bridge concrete are generally classified into the following:

a. Cracks Attributed to Material Characteristics:

Abnormal hardening of the cement, heat of hydration, bleeding, drying shrinkage, popouts and reactive aggregates, etc.

b. Cracks Attributed to Workmanship:

Concrete mix at time of placement, insufficient compaction vibration, incorrect placing of reinforcing steel, improper placement of construction joints, movement of concrete forms, vibration of concrete prior to hardening, premature drying-out during curing, etc.

c. Cracks Attributed to Usage and Environments:

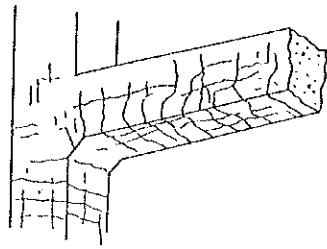
Temperature of surroundings, rapid changes in temperature, temperature differential on both sides of structures, corrosion of reinforcing bar, chemical attack on concrete, etc.

d. Cracks due to Collision by Outside Forces:

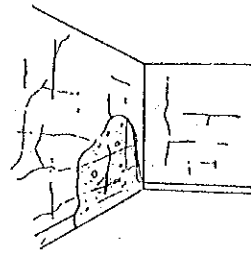
Loads exceeding design capacity, insufficient reinforcing bar, earthquake loads, differential settlement of structures, etc.

(2) The Propagation of Cracks in Concrete Structures:

The deterioration of concrete described in subparagraphs c and d are further described as shown in Fig. 4.64.

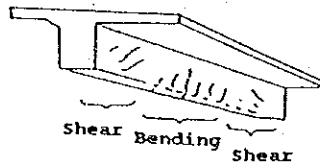


C6

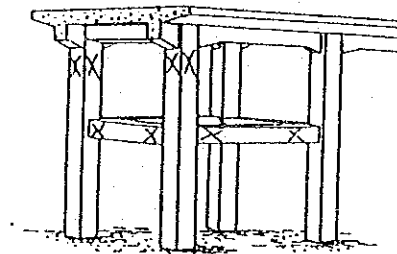


C7

- C6. Overly rapid drying of concrete will cause extensive hairline cracks in the columns and beams. There will be spalling of the concrete and delamination of the surface concrete.
- C7. Attack by chemical agents will disintegrate the surface of the concrete and will cause cracks and spalling along the reinforcing steel. There will be extensive rusting of the exposed reinforcing steel and delamination of the concrete.



D1-D2



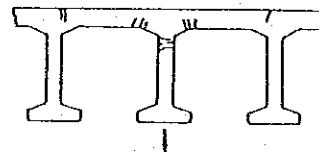
D3

- D1, D2. Structural members subject to bending moment will be subject to hairline cracks (0.1 ~ 0.2mm width), and when they start to grow wider than 0.2mm or there are cracks due to shear forces, there will be some distress with the bridge and they should be kept under close observation and special efforts should be made to determine their causes.

- D3. Load Stress (mainly due to earthquake forces):  
When diagonal cracks appear as shown on the drawing, they are representative of horizontal earthquake forces.



D4



Settlement

D5

- D4. When there is insufficient reinforcing in the structure, there will be cracks similar to Case D1, and it will be necessary to study the construction drawings to determine whether they are caused by the loads or from insufficient reinforcing in the structure.  
The crack patterns in the drawing have been caused by insufficient reinforcing.

- D5. Differential Settlement:  
In statically indeterminate structures, when there is a differential settlement in any of the supports, there will be cracks in the framework similar to those shown in the diagram.

**Fig. 4.64 Subparagraph for Deterioration of Concrete Cracks**

(3) Allowable Width of Cracks in Girders and Slab

The repair of cracks in the bridge concrete will have to be determined based on the frequency of use and their degree of durability of the bridge. In general, the relation of the allowable width of cracks and the surrounding conditions are as follows:

| Surrounding Conditions             | Allowable Maximum Width of Crack (mm) |
|------------------------------------|---------------------------------------|
| General locations                  | 0.2 mm                                |
| Places where corrosion could occur | 0.1 mm                                |

Allowable cracks of 0.1 ~ 0.2 mm can be found all over the structure, and it will not be practical to repair them.

The following guide is given from experience for which the cracks to repair:

- (a) Active cracks which grow wider by 0.1 mm every 6 months
- (b) Cracks which do not grow wider but increase in number
- (c) Cracks wider than 0.3 mm
- (d) Crack widths being 0.2 mm, but not structurally safe

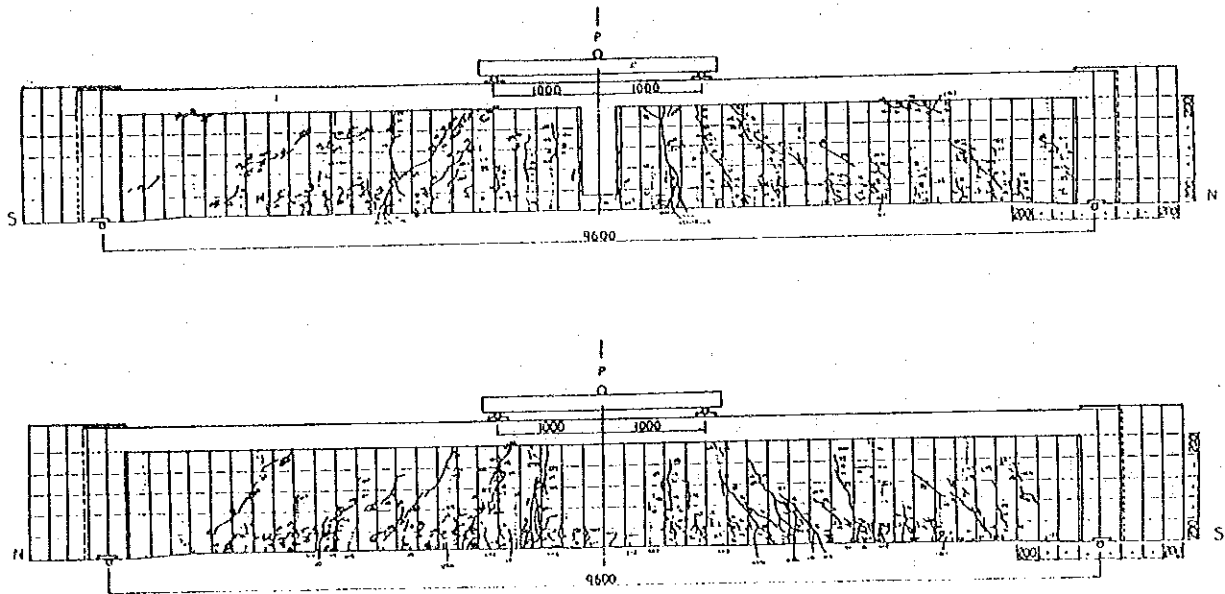
(4) Engineering Consideration on the Study Bridges

The cracks occurred on the girders and slabs of all reinforced concrete bridges which were examined in the study area, however, the repair of cracks were conducted only for Bridge No. 1 (Battinah Highway) and Bridge No. 2 (Route No. 7). According to the inspection, the cracks have been observed not to proceed after repair.

On the other hand, cracks have not been observed on the prestressed concrete bridges.

Example of crack characteristics in the main girder during load test are shown in Fig. 4.65 Cracking of Girders due to Ultimate Bending Test.





**Fig. 4.65 Cracking of Girders due to Ultimate Bending Test (Laboratory Test)**

The distribution of cracks occurring on the girders of the examined bridges are similar with the cracks indicated in Fig. 4.65. Therefore, it can be judged that the cause of cracks on the girders is due to the overloading.

From the fact that the cracks have not progressed after the repair, it is considered that the overloading conditions were temporary.

The cracks on the bridge slabs also occurred by the overloading of wheel loads.

### 4.3.2 Engineering Consideration on the Characteristic of Materials

#### (1) The Quality of Concrete

The strength of the concrete in the existing RC and PC bridges was compared with the strength requirement of the concrete specified when they were originally placed or compared with current Japanese standard specifications for bridges in order to determine their deterioration over 20 years of use, and to determine their soundness.

The results of the concrete strength test are as follows:

Superstructure of reinforced concrete bridges (from design documents used in original construction: As-built drawings)

- Case I       $\sigma_{28} = 270 \text{ kg/cm}^2$  (Precast beams)
- Case II      $\sigma_{28} = 215 \text{ kg/cm}^2$  (Cast in-place beams)

Superstructure of prestressed concrete bridges (from design documents used in original construction):

- Case I       $\sigma_{28} = 340 \text{ kg/cm}^2$  (Bridge No. 6)
- Case II      $\sigma_{28} = 315 \text{ kg/cm}^2$  (Bridge No. 7, 9)

These values were compared with Standard Strength Values used in Japan (Civil Engineering Association) for concrete in bridges. Copies are extracted as follows:

- Minimum standard strength of concrete, minimum  $\sigma_{28}$  :

The minimum design strength of concrete will in general be as stipulated in Table 4.46.

**Table 4.46 Minimum Design Strength of Concrete**

| Type of Structure              |                | Minimum Design Strength<br>(kg/cm <sup>2</sup> ) |
|--------------------------------|----------------|--|
| Non-reinforced concrete member |                | 160  |
| Reinforced concrete member     |                | 210  |
| Prestressed concrete member    | Pre-tensioned  | 350  |
|                                | Post-tensioned | 300  |

The factor most affecting the strength and durability of concrete is the water-cement ratio, and water-cement ratio is stipulated as the minimum and specified for the minimum design strength.

- Compressive Strength of Concrete

**Table 4.47 Allowable Compressive Strength for Concrete**

| Type of Stress |             | Allowable Design Compressive Stress in Concrete (kg/cm <sup>2</sup> ) |     |     |     |
|----------------|-------------|---|-----|-----|-----|
|                |             | 210   | 240 | 270 | 300 |
| Compression    | (1) Bending | 70  | 80  | 90  | 100 |

- The Mechanical Properties of Concrete

**Table 4.48 Modulus of Elasticity for Concrete**

| Standard Design Strength (kg/cm <sup>2</sup> ) | 210                    | 240                   | 270                    | 300                   | 400                   | 500                   |
|--|------------------------|-----------------------|------------------------|-----------------------|-----------------------|-----------------------|
| Young's Modulus (kg/cm <sup>2</sup> )          | 2.35 x 10 <sup>5</sup> | 2.5 x 10 <sup>5</sup> | 2.65 x 10 <sup>5</sup> | 2.8 x 10 <sup>5</sup> | 3.1 x 10 <sup>5</sup> | 3.3 x 10 <sup>5</sup> |

(2) The Carbonation of Concrete

Freshly poured concrete will have a high alkali content, but with the exposure of the concrete structure to the natural elements, the carbon gases will react with the hydrated calcium and change it into a neutral calcium carbonate, reducing its alkalinity. This process of the exterior atmosphere penetrating into concrete is called neutralizing. This process of neutralizing will not progress rapidly, other than to cause some structural and chemical deterioration.

The reinforcing bar embedded in concrete is attacked by the intrusion of chlorides which enables water and oxygen to form iron oxide (i.e. rust). The iron chloride can reach the reinforcing bar by diffusing through the concrete by penetrating cracks in the concrete.

To measure the depth of the neutral concrete, there is the alcohol testing method using a alcohol liquid containing a 1% phenol phtalene reagent. The reagent will be colorless when the pH value is less than 9, and for higher values it will exhibit a red color.

The depth of the neutralized concrete will differ with the type of concrete and the concrete structure, together with the time in service of the concrete, and the following formula is proposed to be used to determine the depth.

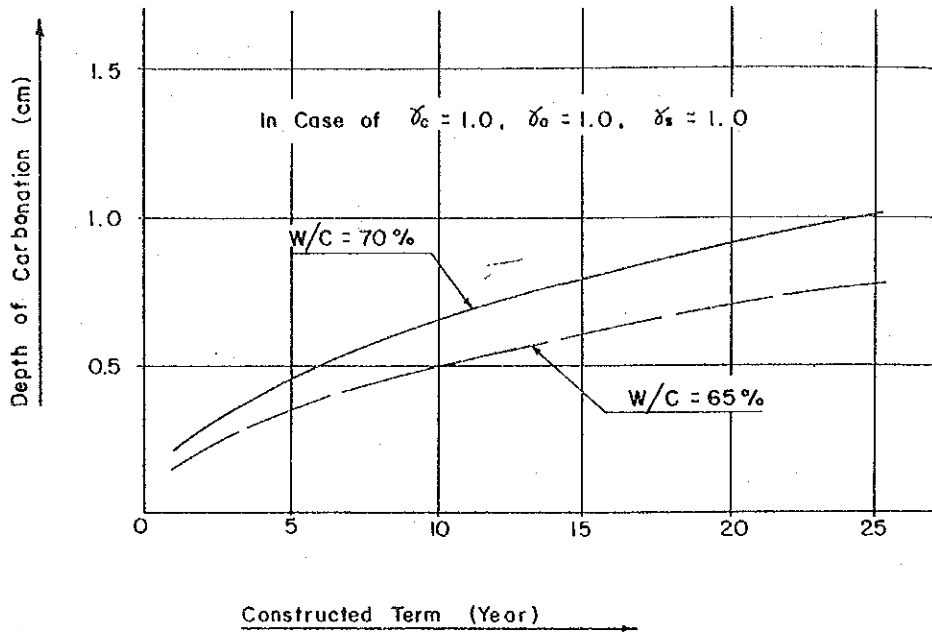
$$x = \frac{t \cdot R^2}{k}$$

- where, x : depth of neutralized layer (cm)  
t : time element (year)  
R :  $\gamma_c \cdot \gamma_a \cdot \gamma_s$  (refer to Table 4.68)  
k :  $0.3 \cdot (1.15 + 3\omega) / (\omega - 0.5)^2$   
 $\omega$  : water-cement ratio

**Table 4.49 Ratio of Carbonate Components**

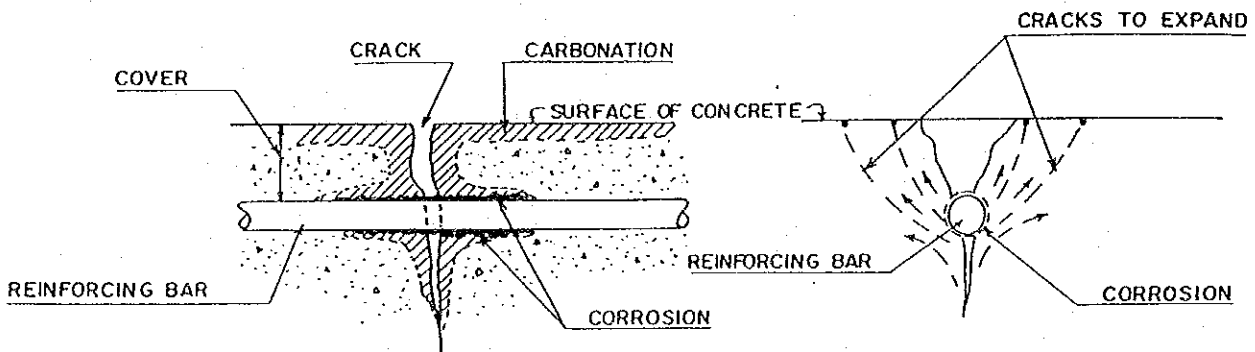
| Type of Cement ( $\gamma_c$ ) | Portland Cement                    |                      | Blast-Furnace Cement               |                 | Silica Cement<br>1.7               | Fly Ash Cement (FA20%)<br>1.9 |
|-------------------------------|------------------------------------|----------------------|------------------------------------|-----------------|------------------------------------|-------------------------------|
|                               | Normal<br>1.0                      | Quick Hardn'g<br>0.6 | Slag 30%-40%<br>1.4                | Slag 60%<br>2.2 |                                    |                               |
| Aggregate ( $\gamma_a$ )      | River Sand, River Aggregate<br>1.0 |                      | River Sand, Light Aggregate<br>1.2 |                 | Light Sand, Light Aggregate<br>2.9 | Cinder (Fine, Rough)<br>3.3   |
| Additives ( $\gamma_s$ )      | Plain<br>1.0                       |                      | AE Additive<br>0.6                 |                 | Dispersant<br>0.4                  |                               |

From the above table it can be seen that the neutralizing of concrete depends largely on the type of materials used in the concrete. Neutralizing of concrete is a natural phenomena and the process cannot be arrested or stopped. The problem is the corrosion of steel items embedded in the concrete. The neutralization of concrete is the result of the reaction of carbon dioxides and other acidic gases in the air, and it will proceed with the passing of time after the completion of the structure. The relation of the depth of carbonation with the passing of time is given in the example in Fig. 4.66. This graph is based for the neutralization ratio (Table 4.49) when  $\gamma_c = 1.0$ ,  $\gamma_a = 1.0$ ,  $\gamma_s = 1.0$ .



**Fig. 4.66 Relation between Depth of Carbonation and Time**

Corrosion of reinforcing bar embedded in concrete is caused by the cracks in the concrete. This process is indicated in Fig. 4.67.



**Fig. 4.67 Deterioration of Concrete Structures by Carbonation**

As indicated in the above diagram, the exposed reinforcing bar reacts with the carbon dioxide gases in the air through the cracks, and water and oxygen combine to cause corrosion in the reinforcing bar. With the passing of time, a layer of iron oxide forms on the surface of the steel and rusting advances further into the concrete and the iron oxide expands to twice its original volume causing internal pressures on the concrete impairing its use. Where the concrete cover over the steel is inadequate, cracks in the concrete will

develop along the reinforcing bar and cause further rusting of the reinforcing bar. It can be seen that the density of the concrete and the concrete cover over the steel have an important relation with the neutralization of the concrete and the development of cracks.

(3) Ratio of Absorption and Moisture Contents

Concrete is a porous body with air voids, gels and capillary wall spaces, water passage routes, and air spaces under the aggregates. In addition there are other voids caused by poor workmanship, exterior forces and the drying process. It is through these voids that water and air penetrates into the concrete.

Various pollutants such as carbon dioxide, chlorines, and oxygen ions can easily enter into the concrete and cause corrosion of the reinforcing bar, and cause weakening of the concrete. For this reason, it becomes important to test the water absorption ratio and the water contents of the concrete to determine the water tightness and air voids to test the durability of the concrete.

Ratio of Absorption

$$\text{Absorption Contents (\%)} = \frac{\left[ \begin{array}{c} \text{Wet Weight} \\ \text{of Sample} \end{array} \right] - \left[ \begin{array}{c} \text{Normal Dry Weight} \\ \text{of Sample} \end{array} \right]}{\left[ \begin{array}{c} \text{Normal Dry Weight} \\ \text{of Sample} \end{array} \right]}$$

Moisture Contents

$$\text{Moisture Contents (\%)} = \frac{\left[ \begin{array}{c} \text{Normal Weight} \\ \text{of Sample} \end{array} \right] - \left[ \begin{array}{c} \text{Dry Weight of Sample} \\ \text{72 hrs @110}^\circ\text{C} \end{array} \right]}{\left[ \begin{array}{c} \text{Dry Weight of Sample} \\ \text{72 hrs @110}^\circ\text{C} \end{array} \right]}$$

Based on the above formulas, the ratio of absorption and moisture contents of the bridge slabs and girders will be measured, however the characteristics of the original cement, aggregates, and other materials are not available and it is difficult to determine the standard of evaluation. As a general rule, it will be necessary to decide the concrete which will give the absorption rate and moisture content for all the 9 bridges.

(4) The Quality of Reinforcing Bar

The main girders of the six RC bridges in this study are all reinforced with deformed steel reinforcing bars of  $\phi 36$  mm and  $\phi 32$  mm in size. The reinforcing bars used in the girders all have a concrete cover ranging from 5 cm to 10 cm to prevent their corrosion and deterioration. In order to obtain information of the reinforcing bars, 60 cm long samples were removed from the girders and tested. The test results were compared with the standard values used in Japan in order to determine the soundness of the reinforcing bars.

Deformed Reinforcing Bar                      Yield Strength                      4,200 kg/cm<sup>2</sup> (from original construction documents)

The reinforcing bars were specified to conform to British Standards, BS 4499 and BS 4461.

The design strength requirements for reinforcing bars used in Japan (Japan Civil Engineering Association) are as follows:

**Table 4.50    Strength of Reinforcing Bars**

| Description | Tensile Test                          |  |                |
|-------------|---------------------------------------|--|----------------|
|             | Yield Strength (kgf/mm <sup>2</sup> ) | Ultimate Tensile Strength (kgf/mm <sup>2</sup> ) | Elongation (%) |
| SR 24       | more than 24                          | 39 ~ 53  | more than 20   |
|             |                                       |  | more than 24   |
| SR 30 A     | more than 30                          | 45 ~ 61  | more than 16   |
|             |                                       |  | more than 18   |
| SD 30 B     | 30 ~ 40                               | more than 45                                     | more than 16   |
|             |                                       |  | more than 18   |
| SD 35       | 35 ~ 45                               | more than 50                                     | more than 18   |
|             |                                       |  | more than 20   |

**Table 4.51 Allowable Strength of Reinforcing Bars  
(Less than 32 mm ø)**

| Classification                      |   | SR 24                              | SD 30 A<br>SD 30 B | SD 35 |       |
|-------------------------------------|---|------------------------------------|--------------------|-------|-------|
| Description of Strength and Members |   |                                    |                    |       |       |
| Allowable Tensile Strength          | Basic Value Excluding Collision or Earthquake Cases     | (1) Original Member                | 1.400              | 1.800 | 1.800 |
|                                     |   | (2) Slab Bridge Span less than 10m | 1.400              | 1.400 | 1.400 |
|                                     |   | (3) Under Water or Ground          | 1.400              | 1.600 | 1.600 |
|                                     | (4) Basic Value Including Collision or Earthquake Cases |                                    | 1.400              | 1.800 | 2.000 |
|                                     | (5) Basic Value in Case of Overlap of Reinforcing Bars  |                                    | 1.400              | 1.800 | 2.000 |
| (6) Allowable Compressive Strength  |   | 1.400                              | 1.800              | 2.000 |       |

The other standard specifications for reinforcing bar by JIS G3112, AASHTO and BS4449 are listed as following reference.

**JIS G3112**

**Table 4.52 Chemical Composition of Steel Grade**

| Grade    | Chemical Composition (%) |                |               |                 |                 |                    |
|----------|--------------------------|----------------|---------------|-----------------|-----------------|--------------------|
|          | C                        | Si             | Mn            | P               | S               | $C + \frac{Mn}{6}$ |
| SR 235   | -                        | -              | -             | Less than 0.050 | Less than 0.050 | -                  |
| SR 295   | -                        | -              | -             | Less than 0.050 | Less than 0.050 | -                  |
| SD 295 A | -                        | -              | -             | Less than 0.050 | Less than 0.050 | -                  |
| SD 295 B | Less than 0.27           | Less than 0.55 | Less than 1.5 | Less than 0.040 | Less than 0.040 | -                  |
| SD 345   | Less than 0.27           | Less than 0.55 | Less than 1.6 | Less than 0.040 | Less than 0.040 | Less than 0.50     |
| SD 390   | Less than 0.29           | Less than 0.55 | Less than 1.8 | Less than 0.040 | Less than 0.040 | Less than 0.55     |
| SD 490   | Less than 0.32           | Less than 0.55 | Less than 1.8 | Less than 0.040 | Less than 0.040 | Less than 0.60     |



**Table 4.53 Dimension of Reinforcing Steel Bar**

| Nominal Dimensions <sup>/a</sup>  |                     |             |                                      |              | Deformation Requirements, mm |                        |   |
|-----------------------------------|---------------------|-------------|--------------------------------------|--------------|------------------------------|------------------------|---|
| Bar Designation No. <sup>/b</sup> | Nominal Weight kg/m | Diameter mm | Cross-sectional Area cm <sup>2</sup> | Perimeter mm | Maximum Average Spacing      | Minimum Average Height | Maximum Gap (Chord of 12.5% of Nominal Perimeter) |
| 3                                 | 0.560               | 9.52        | 0.71                                 | 29.9         | 6.7                          | 0.38                   | 3.5   |
| 4                                 | 0.994               | 12.70       | 1.29                                 | 39.9         | 8.9                          | 0.51                   | 4.9   |
| 5                                 | 1.552               | 15.88       | 2.00                                 | 49.9         | 11.1                         | 0.71                   | 6.1   |
| 6                                 | 2.235               | 19.05       | 2.84                                 | 59.8         | 13.3                         | 0.96                   | 7.3   |
| 7                                 | 3.042               | 22.22       | 3.87                                 | 69.8         | 15.5                         | 1.11                   | 8.5   |
| 8                                 | 3.973               | 25.40       | 5.10                                 | 79.8         | 17.8                         | 1.27                   | 9.7   |
| 9                                 | 4.960               | 28.65       | 6.45                                 | 90.0         | 20.1                         | 1.42                   | 10.9  |
| 10                                | 6.403               | 32.26       | 8.19                                 | 101.4        | 22.6                         | 1.62                   | 11.4  |
| 11                                | 7.906               | 35.81       | 10.06                                | 112.5        | 25.1                         | 1.80                   | 13.6  |

<sup>/a</sup>: The nominal dimensions of a deformed bar are equivalent to those of a plain round bar having the same weight per foot as the deformed bar.

<sup>/b</sup>: Bar numbers are based on the number of eight of an inch included in the nominal diameter of the bars.

**Table 4.54 Cross Sectional Area and Mass**

| Nominal Size (mm) | Cross Sectional Area (mm <sup>2</sup> ) | Mass per Meter (kg) |
|-------------------|---|---------------------|
| 8                 | 50.3                                    | 0.395               |
| 10                | 78.5                                    | 0.616               |
| 12                | 113.1                                   | 0.888               |
| 16                | 201.1                                   | 1.579               |
| 20                | 314.2                                   | 2.466               |
| 25                | 490.9                                   | 3.854               |
| 32                | 804.2                                   | 6.313               |
| 40                | 1256.6                                  | 9.864               |

**Table 4.55 Chemical Composition of Steel Grade**

| Element    | Grade 460/425 (% max.) | (Grade 250) - Round Bar (% max.) |
|------------|------------------------|----------------------------------|
| Carbon     | 0.40                   | 0.25                             |
| Sulphur    | 0.050                  | 0.60                             |
| Phosphorus | 0.050                  | 0.060                            |

**Table 4.56 Tensile Properties**

Grade: 460/425 (Deformed Steel Bar)

| Grade   | Nominal Size (mm)        | Specified Characteristic Strength             | Minimum Elongation (%) |
|---------|--------------------------|---|------------------------|
| 460/425 | 8 up to and including 16 | 460 N/mm <sup>2</sup> → 47 kg/mm <sup>2</sup> | 12                     |
|         | Over 16                  | 425 N/mm <sup>2</sup> → 43 kg/mm <sup>2</sup> | 14                     |

(5) The Quality of PC Cables

The original construction documents describe the main PC cables used in the PC bridges as 12-strand, 8ømm wires. As it was not possible to obtain samples nor check the PC cables, information of the PC cables was obtained from the original construction documents.

Data of the values for the PC cables (from original construction documents).

|  |  |
|--|--|
| Ultimate Strength ( $\sigma_{pu}$ )    | 170 kg/mm <sup>2</sup>                   |
| Yield Strength ( $\sigma_{pr}$ )       | 150 kg/mm <sup>2</sup>                   |
| Modulus of Elasticity for Steel Member | 2.1 x 10 <sup>6</sup> kg/mm <sup>2</sup> |
| PC Cable Standard                      | 12 ø 8 mm                                |

The design values for PC cables used in Japan (Japan Civil Engineering Association) is given in Table 4.57 and Table 4.58.

**Table 4.57 Steel Member Constant for Calculation**

| Classification                                | Constant                                 |
|---|--|
| Young's Modulus of Steel, Cast Steel          | 2.1 x 10 <sup>6</sup> kg/cm <sup>2</sup> |
| Young's Modulus of PC Wire, PC Strand, PC Bar | 2.0 x 10 <sup>6</sup> kg/cm <sup>2</sup> |
| Young's Modulus of Cast Iron                  | 1.0 x 10 <sup>6</sup> kg/cm <sup>2</sup> |
| Young's Modulus of Elasticity of Steel        | 8.1 x 10 <sup>5</sup> kg/cm <sup>2</sup> |
| Poisson's Ratio of Steel, Cast Steel          | 0.30                                     |
| Poisson's Ratio of Cast Iron                  | 0.25                                     |

Table 4.58 PC Wire and PC Strand Standard by Freyssinet Method

| Specification Standard               | Diameter & Composition of Strands | Area of PC      | Unit Weight    | Ultimate Strength ( $\sigma_{pu}$ ) & Ultimate Load | Yield Strength ( $\sigma_{py}$ ) & Yield Load | Allowable Tensile Stress ( $\sigma_{pa}$ ) |                        |                                |    |                    |    | Remarks |
|--------------------------------------|-----------------------------------|-----------------|----------------|---|---|--|------------------------|--------------------------------|----|--------------------|----|---------|
|                                      |                                   |                 |                |   |   | Initial Prestressing                       |                        | Immediately after Prestressing |    | At Service Load    |    |         |
|                                      |                                   |                 |                |   |   | kg/mm <sup>2</sup>                         | kg                     | kg/mm <sup>2</sup>             | kg | kg/mm <sup>2</sup> | kg |         |
|                                      | mm                                | mm <sup>2</sup> | kg/m           | kg/mm <sup>2</sup>                                  | kg  | kg/mm <sup>2</sup>                         | kg                     | kg/mm <sup>2</sup>             | kg | kg/mm <sup>2</sup> | kg |         |
|                                      | ø5<br>12 ø5                       | 19.64<br>235.68 | 0.154<br>1.848 | 175<br>3450<br>41400                                | 155<br>3050<br>36600                          | 140<br>2745<br>32940                       | 123<br>2415<br>28980   | 105<br>2070<br>24840           |    |                    |    |         |
| Civil Engineering Institute of Japan | ø7<br>12 ø7                       | 38.48<br>461.76 | 0.302<br>3.624 | 165<br>6350<br>76200                                | 145<br>5600<br>67200                          | 131<br>5040<br>60480                       | 116<br>4445<br>53340   | 99<br>3810<br>45720            |    |                    |    |         |
|                                      | ø8<br>12 ø8                       | 50.27<br>603.24 | 0.395<br>4.740 | 160<br>8050<br>96600                                | 140<br>7050<br>84600                          | 126<br>6345<br>76140                       | 112<br>5635<br>67620   | 96<br>4830<br>57960            |    |                    |    |         |
|                                      | T12.4<br>12T12.4                  | 92.90<br>114.80 | 0.729<br>8.748 | 175<br>16300<br>195600                              | 150<br>13900<br>166800                        | 135<br>12510<br>150120                     | 123<br>11410<br>136920 | 105<br>9780<br>117360          |    |                    |    |         |
|                                      |                                   |                 |                |   |   |  |                        |                                |    |                    |    |         |

Tabl4 4.77 PC Wire and PC Strand Standard by Freyssinet Method

| Specification Standard               | Diameter & Composition of Strands | Area of PC      | Unit Weight    | Ultimate Strength ( $\sigma_{pu}$ ) & Ultimate Load |                 | Yield Strength ( $\sigma_{py}$ ) & Yield Load |                 | Allowable Tensile Stress ( $\sigma_{pa}$ ) |                 |                    |                 |  |                | Remarks            |  |                    |                 |   |
|--------------------------------------|-----------------------------------|-----------------|----------------|---|-----------------|---|-----------------|--|-----------------|--------------------|-----------------|--|----------------|--------------------|--|--------------------|-----------------|---|
|                                      |                                   |                 |                | kg/mm <sup>2</sup>                                  | kg              | kg/mm <sup>2</sup>                            | kg              | kg/mm <sup>2</sup>                         | kg              | kg/mm <sup>2</sup> | kg              | Initial Prestressing   |                |                    | Immediately after Prestressing                                     |                    | At Service Load |   |
|                                      |                                   |                 |                |   |                 |   |                 |  |                 |                    |                 | $\sigma_{pa} \leq 0.8\sigma_{pu}$<br>or<br>$\leq 0.9\sigma_{py}$ | kg             |                    | $\sigma_{pa} \leq 0.76\sigma_{pu}$<br>or<br>$\leq 0.85\sigma_{py}$ | kg/mm <sup>2</sup> | kg              | $\sigma_{pa} \leq 0.6\sigma_{pu}$<br>or<br>$\leq 0.75\sigma_{py}$ |
| Civil Engineering Institute of Japan | mm                                | mm <sup>2</sup> | kg/m           | kg/mm <sup>2</sup>                                  | kg              | kg/mm <sup>2</sup>                            | kg              | kg/mm <sup>2</sup>                         | kg              | kg/mm <sup>2</sup> | kg              | kg/mm <sup>2</sup>   | kg             | kg/mm <sup>2</sup> | kg   | kg/mm <sup>2</sup> | kg              |   |
|                                      | ø5<br>12 ø5                       | 19.64<br>235.68 | 0.154<br>1.848 | 175<br>41400  | 3450<br>41400   | 155<br>36600                                  | 3050<br>36600   | 140<br>32940                               | 2745<br>32940   | 123                | 2415<br>28980   | 105  | 2070<br>24840  |                    |  |                    |                 |   |
|                                      | ø7<br>12 ø7                       | 38.48<br>461.76 | 0.302<br>3.624 | 165<br>76200  | 6350<br>76200   | 145<br>67200                                  | 5600<br>67200   | 131<br>60480                               | 5040<br>60480   | 116                | 4445<br>53340   | 99   | 3810<br>45720  |                    |  |                    |                 |   |
|                                      | ø8<br>12 ø8                       | 50.27<br>603.24 | 0.395<br>4.740 | 160<br>96600  | 8050<br>96600   | 140<br>84600                                  | 7050<br>84600   | 126<br>76140                               | 6345<br>76140   | 112                | 5635<br>67620   | 96   | 4830<br>57960  |                    |  |                    |                 |   |
|                                      | T12.4<br>12T12.4                  | 92.90<br>114.80 | 0.729<br>8.748 | 175<br>195600                                       | 16300<br>195600 | 150<br>166800                                 | 13900<br>166800 | 135<br>150120                              | 12510<br>150120 | 123                | 11410<br>136920 | 105  | 9780<br>117360 |                    |  |                    |                 |   |