

$$0.518 \times 1.38 \times (160 - 25) = 96.5 \text{ KJ/kg}$$

As heat value of fuel is 8.50MJ/kg, loss can be calculated as 1.1 % of the heat which comes in. If the average load is 75t/h, energy saving of about 3,000t will be achieved annually. However, it is needless to say that adjustment must be made while confirming the balance of the whole boiler.

5-7-2. Non-Combustion Loss

In the case of bubbling fluidized-bed combustion, there is a large amount of carbon which hasn't burnt and scattered from the layer, and it was reported that there was lime with the high fuel ratio which exceeded 10-15%. With these as backgrounds, circulating fluidized-bed combustion has been developed. Non-combustion loss was estimated from the analysis results of ash under this test. For ash in the tested boiler, 2% was collected as excess bed materials, 15% was collected from the economizer, 5% from the air preheater, and 78% from the electric dust collector. As total carbon and CO₂ values had been obtained from the analysis results, the amount of carbon unburnt was obtained from the difference between them.

Mode No.	1	2	3	4
Type of fuel	Lyuko coal		Mixed coal	
Quantity of evaporation t/h	85	60	80	43
Unburnt carbon %*	2.4	1.6	1.3	1.1

*: The rate in fuel between the total carbon content of unburnt carbon contained in ash, provided that the unbalance of ash before and after combustion doesn't change.

From the table, it is found that non-combustion loss was around 1.1-2.4%.

If combustion efficiency (hc) is defined according to the following formula, combustion efficiency is as follows:

$$hc = (\text{net heat value} - (\text{unburnt loss} + \text{incomplete combustion})) / \text{net calorific value}$$

If combustion heat of carbon is 32,730kJ/kg and net heat value of raw coal is 7,667kJ/kg, loss calories due to unburnt ones is 193kJ/kg, and good combustion efficiency of 98.2% was achieved as a result.

6. Summary

According to the results of the test:

(1) The results of measurement of the desulfurization efficiency and NOx in the hybrid fluidized-bed combustion boiler

The results showed a desulfurization efficiency of only 42-45% (when desulfurization agents were added, 23-34%). Concentration of NOx was 40-80ppm lower than the pulverized-coal boiler.

(2) Insufficient Heat value at High Load

Although it is technically possible to make up for insufficient heat value by using fuel with a lower sulfur content, as CaSO₄ (gypsum) after desulfurization reaction in the range of the fluid-layer combustion passes the area of high-temperature combustion together with exhausted gas, a part of CaSO₄ is reduced and lowers the desulfurization efficiency.

(3) Investigation of Potentialities of Combustion System Improvement

If the oxygen concentration is lowered from 6% to 3%, energy will be saved by 1.1%. Combustion efficiency will be 98.2%.

If a hybrid fluidized-bed combustion boiler is introduced to the study area, it is required (a) to increase capacity of a stoker and a drier, (b) to aim at making temperature in the fluid layer uniform, and (c) to examine particle diameters of desulfurization agents and methods of feeding desulfurization agents. As mentioned above, there are many substantial problems to be solved technically. Measures against air pollution by means of a hybrid fluidized-bed combustion boiler using coal of low quality which contains a large amount of sulfur content are considered to be difficult to take at in the current stage.

TABLE 7-1-1 Analysis of Fuel and Burnt Ash (Mode 1)

Data of coal analysis:		Data of ash analysis:	
Wet content	25.60 %	CO ₂	0.20 %
Ash content	38.10 %	SO ₃	6.10 %
Total carbon	24.40 %	CaO	15.40 %
Total sulphur	1.90 %		
Total hydrogen	1.10 %		%
Nitrogen	0.40 %	Measured @SO ₂	2927 ppm
Oxygen	8.50 %	Ca/S	1.77 -
Carbonate			
carbon-dioxide	1.80 %		
Heat value	8.500 MJ/kg		

Theoretical dry combustion air volume 2.163 m³/kg coal
 Theoretical dry flue-gas volume 2.179 m³/kg coal
 Theoretical quantity of combustion steam 0.354 kg/kg coal

Max. sulphur-dioxide concentration @6%O₂ 4241 vpm
 12430 mg/m³

Efficiency of sulphur-bonding 31.0 %

Rate of nitrogen conversion 7.9 %

Analysis and other data of solid combustion residues:

	Slag	ECO p.	LH p.	EF p.
Wet content	0.9	0.2	0.4	0.3 %
Ignition loss	0.7	1.7	4.0	1.6 %
Total carbon	0.2	1.8	3.0	1.6 %
CO ₂	0.3	0.6	1.8	0.3 %
SO ₃	1.9	2.2	3.0	1.9 %
CaO	7.9	11.4	12.9	10.7
Ash rate	0.02	0.15	0.05	0.78

Calculated data of solid combustion residues:

	Slag	ECO p.	LH p.	EF p.
Combustible carbon	0.0012	0.0164	0.0252	0.0152 kg/kg
CaO/S mol.	3.81	6.36	7.14	7.58 -

TABLE 7-1-2 Analysis of Fuel and Burnt Ash (Mode 2)

Data of coal analysis:		Data of ash analysis:	
Wet content	25.70 %	CO ₂	0.40 %
Ash content	37.90 %	SO ₃	5.70 %
Total carbon	24.50 %	CaO	11.40 %
Total sulphur	1.90 %		%
Total hydrogen	1.30 %	Measured @SO ₂	3222 ppm
Nitrogen	0.40 %	Ca/S	1.30 -
Oxygen	8.30 %		
Carbonate			
carbon-dioxide	1.70 %		
Heat value	8.500 MJ/kg		

Theoretical dry combustion air volume 2.235 m³/kg coal
 Theoretical dry flue-gas volume 2.237 m³/kg coal
 Theoretical quantity of combustion steam 0.373 kg/kg coal

Max. sulphur-dioxide concentration @6%O₂ 4130 vpm
 12106 mg/m³

Efficiency of sulphur-bonding 22.0 %

Rate of nitrogen conversion 8.2 %

Analysis and other data of solid combustion residues:

	Slag	ECO p.	LH p.	EF p.
Wet content	2.2	0.2	0.3	0.3 %
Ignition loss	1.0	2.2	2.2	1.7 %
Total carbon	0.2	1.2	2.0	1.2 %
CO ₂	0.5	1.5	0.7	0.9 %
SO ₃	2.7	3.3	2.0	2.3 %
CaO	7.2	14.7	10.0	12.2%
Ash rate	0.02	0.15	0.05	0.78

Calculated data of solid combustion residues:

	Slag	ECO p.	LH p.	EF p.
Combustible carbon	0.0007	0.0079	0.0181	0.0098 kg/kg
CaO/S mol.	3.81	6.36	7.14	7.58 -

TABLE 7-1-3 Analysis of Fuel and Burnt Ash (Mode 3)

Data of coal analysis:		Data of ash analysis:	
Wet content	24.00 %	CO ₂	1.60 %
Ash content	39.80 %	SO ₃	5.10 %
Total carbon	23.70 %	CaO	19.30 %
Total sulphur	1.70 %	SiO ₂	42.2 %
Total hydrogen	1.50 %	MgO	2.6 %
Nitrogen	0.40 %	Measured @SO ₂	2110 ppm
Oxygen	8.90 %	Ca/S	2.58 -
Carbonate			
carbon-dioxide	4.40 %		
Heat value	7.610 MJ/kg		

Theoretical dry combustion air volume 2.178 m³/kg coal
 Theoretical dry flue-gas volume 2.176 m³/kg coal
 Theoretical quantity of combustion steam 0.374 kg/kg coal

Max. sulphur-dioxide concentration @6%O₂ 3799 vpm
 11135 mg/m³

Efficiency of sulphur-bonding 44.5 %

Rate of nitrogen conversion 7.7 %

Analysis and other data of solid combustion residues:

	Slag	ECO p.	LH p.	EF p.
Wet content	3.7	0.2	0.4	0.2 %
Ignition loss	2.0	2.2	2.8	3.5 %
Total carbon	0.4	1.6	1.9	1.4 %
CO ₂	1.0	1.4	1.3	2.7 %
SO ₃	4.2	2.4	2.3	4.1 %
CaO	11.8	17.2	14.7	20.0%
Ash rate	0.02	0.15	0.05	0.78

Calculated data of solid combustion residues:

	Slag	ECO p.	LH p.	EF p.
Combustible carbon	0.0013	0.0122	0.0155	0.0066 kg/kg
CaO/S mol.	4.01	10.24	9.13	6.97 -

TABLE 7-1-4 Analysis of Fuel and Burnt Ash (Mode 4)

Data of coal analysis:		Data of ash analysis:	
Wet content	24.00 %	CO ₂	1.60 %
Ash content	39.80 %	SO ₃	5.10 %
Total carbon	23.70 %	CaO	19.30 %
Total sulphur	1.70 %	SiO ₂	40.10 %
Total hydrogen	1.50 %	MgO	2.10 %
Nitrogen	0.40 %	Measured @SO ₂	2139 ppm
Oxygen	8.90 %	Ca/S	2.58 -
Carbonate			
carbon-dioxide	4.40 %		
Heat value	7.610 MJ/kg		

Theoretical dry combustion air volume 2.178 m³/kg coal
 Theoretical dry flue-gas volume 2.176 m³/kg coal
 Theoretical quantity of combustion steam 0.374 kg/kg coal

Max. sulphur-dioxide concentration @6%O₂ 3799 vpm
 11135 mg/m³

Efficiency of sulphur-bonding 43.7 %

Rate of nitrogen conversion 5.6 %

Analysis and other data of solid combustion residues:

	Slag	ECO p.	LH p.	EF p.
Wet content	4.3	0.2	0.3	0.4 %
Ignition loss	2.3	4.1	3.5	4.4 %
Total carbon	0.5	1.5	1.4	1.6 %
CO ₂	1.3	3.3	2.7	3.5 %
SO ₃	5.0	2.7	2.2	5.6 %
CaO	12.9	15.7	13.2	22.9%
Ash rate	0.02	0.15	0.05	0.78

Calculated data of solid combustion residues:

	Slag	ECO p.	LH p.	EF p.
Combustible carbon	0.0015	0.0060	0.0067	0.0065 kg/kg
CaO/S mol.	3.69	8.31	8.57	5.84 -

Contrast Table for Boiler Operation Parameters and Channel No. (1)

Channel number	Description
Flue gas temperatures [C°]	
21	after TH2 right
22	left
23	after TH3 right
24	left
25	after TH1 right
26	left
27	before ECO right
28	left
29	after ECO right
30	left
1	after air-heater
Before-mill temperatures [C°]	
5	mill no.1.
6	mill no.2.
7	mill no.3.
8	mill no.4.
After-mill temperatures [C°]	
9	mill no.1.
10	mill no.2.
11	mill no.3.
12	mill no.4.
Supply-water temperatures [C°]	
2	before ECO
3	after ECO
Steam temperatures [C°]	
4	before TH1
33	after TH1
34	after first injection
35	after TH2
36	after second injection
37	fresh steam

Contrast Table for Boiler Operation Parameters and Channel No. (2)

Water- and steam pressures [bar]	
13	supply-water A
14	supply-water B
32	cylinder
31	fresh steam
mass flows of water and steam [kg/s]	
39	supply-water A
40	supply-water B
42	injection 1.
43	injection 2.
46	fresh steam
Air pressures [Pa]	
75	after air-heater
76	after fluid ventilator
77	air compartment; main layer
78	air compartment; left side secondary layer
79	air compartment; right side secondary layer
80	secondary air
45	Furnace-chamber pressure (draught) [Pa]
RPM of raw coal feeders [1/m]	
71	feeder 1.
72	feeder 1.
73	feeder 1.
74	feeder 1.
Layer temperatures [°C]	
47	T01
48	T02
49	T03
50	T04
51	T05
52	T06
53	T07
54	T08
55	T09
38	Water level of cylinder [mm]
44	total air quantity [m_N^3/S]
16	O ₂ before ECO [%]

Contrast Table for Boiler Operation Parameters and Channel No. (3)

Gas components measured after the flue-gas
suction ventilator

81	O ₂ [%]
100	SO ₂ [ppm]
83	NO [ppm]
85	CO [ppm]
86	CO ₂ [%]

Calculated characteristics

Components of flue gas
in case of 6% O₂

96	SO ₂ [ppm]
97	NO [ppm]
99	CO [ppm]
200	excess air factor [-]

TABLE 7-1-5 Boiler Operation Parameters (Average Value, Scatter) Mode 1

Operational mode No.1.
Average value

Nº	Mért	Dim.	Nº	Mért	Dim.	Nº	Mért	Dim.	Nº	Mért	Dim.	Nº	Mért	Dim.
21	697	°C	2	192	°C	13	-3.57	bar	50	851	BH°C	5	241	°C
22	700	°C	3	292	°C	14	72.0	bar	47	805	FM°C	6	18.0	°C
23	651	°C	4	342	°C	32	76.7	bar	53	884	JH°C	7	186	°C
24	639	°C	33	446	°C	31	72.0	bar	51	891	BK°C	8	192	°C
25	594	°C	34	419	°C				48	824	FK°C			
26	577	°C	35	477	°C	39	0.124	kg/s	54	892	JK°C	9	116	°C
27	457	°C	36	475	°C	40	23.9	kg/s	52	718	BH°C	10	59.8	°C
28	479	°C	37	496	°C	42	1.04	kg/s	49	686	FH°C	11	61.1	°C
29	343	°C				43	0.066	kg/s	55	752	JH°C	12	114	°C
30	341	°C	44	34.1	m3/s	46	23.7	kg/s						
1	169	°C				61	85.3	t/h						
						75	1383	P1Pa	81	12.6	O2 %	200	2.52	°C
38	6.00	mm				76	6049	P2Pa	82	0	SO2p	96	3226	SO2r
						77	5403	P3Pa	83	146	NO p	97	263	NO r
71	780	1/m				78	5758	P4Pa	85	35.6	CO p	99	64.3	CO r
72	0	1/m				79	4978	P5Pa	86	7.46	CO2%			
73	736	1/m				80	1269	P6Pa						
74	798	1/m				45	-117	P7Pa						

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Scatter

Nº	Mért	Dim.	Nº	Mért	Dim.	Nº	Mért	Dim.	Nº	Mért	Dim.	Nº	Mért	Dim.
21	4.31	°C	2	0.195	°C	13	0.023	bar	50	7.54	BH°C	5	6.08	°C
22	10.7	°C	3	0.641	°C	14	0.424	bar	47	7.37	FM°C	6	1.60	°C
23	3.13	°C	4	0.592	°C	32	0.426	bar	53	12.3	JH°C	7	8.50	°C
24	7.33	°C	33	1.33	°C	31	0.377	bar	51	7.72	BK°C	8	5.07	°C
25	3.02	°C	34	1.52	°C				48	8.05	FK°C			
26	4.30	°C	35	1.81	°C	39	0.098	kg/s	54	7.55	JK°C	9	4.39	°C
27	0.953	°C	36	1.84	°C	40	0.664	kg/s	52	9.52	BH°C	10	4.06	°C
28	2.67	°C	37	1.75	°C	42	0.016	kg/s	49	9.12	FH°C	11	0.535	°C
29	0.610	°C				43	0.002	kg/s	55	15.5	JH°C	12	1.43	°C
30	0.939	°C	44	0.342	m3/s	46	0.586	kg/s						
1	0.578	°C				61	2.11	t/h						
						75	13.3	P1Pa	81	0.230	O2 %	200	0.070	°C
38	8.17	mm				76	41.8	P2Pa	82	0	SO2p	96	52.7	SO2r
						77	42.5	P3Pa	83	5.59	NO p	97	7.80	NO r
71	3.66	1/m				78	42.2	P4Pa	85	2.71	CO p	99	5.81	CO r
72	0	1/m				79	25.3	P5Pa	86	0.197	CO2%			
73	3.08	1/m				80	19.5	P6Pa						
74	4.31	1/m				45	98.3	P7Pa						

A0215_1.DAT

TABLE 7-1-6 Boiler Operation Parameters (Minimum, Maximum) Mode 1

Operational mode No.1.

Minimum

Nº	Mért	Dim.	Nº	Mért	Dim.	Nº	Mért	Dim.	Nº	Mért	Dim.	Nº	Mért	Dim.
21	689	°C	2	191	°C	13	-3.60	bar	50	834	BH°C	5	235	°C
22	671	°C	3	291	°C	14	71.1	bar	47	785	FH°C	6	15.7	°C
23	646	°C	4	341	°C	32	75.8	bar	53	849	JH°C	7	169	°C
24	620	°C	33	444	°C	31	71.4	bar	51	874	BK°C	8	184	°C
25	588	°C	34	416	°C				48	804	FK°C			
26	566	°C	35	473	°C	39	-0.05	kg/s	54	871	JK°C	9	112	°C
27	456	°C	36	471	°C	40	21.6	kg/s	52	700	BH°C	10	53.3	°C
28	472	°C	37	492	°C	42	0.996	kg/s	49	668	FH°C	11	60.2	°C
29	341	°C				43	0.061	kg/s	55	722	JH°C	12	111	°C
30	338	°C	44	33.1	m3/s	46	22.5	kg/s						
1	168	°C				61	81.0	t/h						
						75	1351	P1Pa	81	12.2	O2 %	200	2.39	°C
38	-11.5	mm				76	5953	P2Pa	82	0	SO2p	96	3080	SO2r
						77	5312	P3Pa	83	130	NO p	97	247	NO r
71	770	1/m				78	5662	P4Pa	85	28.8	CO p	99	53.0	CO r
72	0	1/m				79	4914	P5Pa	86	6.98	CO2%			
73	725	1/m				80	1223	P6Pa						
74	787	1/m				45	-229	P7Pa						

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Maximum

Nº	Mért	Dim.	Nº	Mért	Dim.	Nº	Mért	Dim.	Nº	Mért	Dim.	Nº	Mért	Dim.
21	707	°C	2	192	°C	13	-3.52	bar	50	868	BH°C	5	263	°C
22	725	°C	3	293	°C	14	72.7	bar	47	821	FH°C	6	21.3	°C
23	658	°C	4	343	°C	32	77.4	bar	53	909	JH°C	7	202	°C
24	655	°C	33	449	°C	31	72.7	bar	51	904	BK°C	8	202	°C
25	600	°C	34	423	°C				48	838	FK°C			
26	585	°C	35	480	°C	39	0.406	kg/s	54	906	JK°C	9	131	°C
27	459	°C	36	478	°C	40	25.0	kg/s	52	734	BH°C	10	67.3	°C
28	484	°C	37	499	°C	42	1.08	kg/s	49	704	FH°C	11	62.3	°C
29	344	°C				43	0.070	kg/s	55	782	JH°C	12	117	°C
30	342	°C	44	34.9	m3/s	46	24.6	kg/s						
1	170	°C				61	88.5	t/h						
						75	1424	P1Pa	81	13.2	O2 %	200	2.68	°C
38	30.3	mm				76	6141	P2Pa	82	0	SO2p	96	3367	SO2r
						77	5492	P3Pa	83	156	NO p	97	282	NO r
71	790	1/m				78	5850	P4Pa	85	42.6	CO p	99	81.0	CO r
72	0	1/m				79	5019	P5Pa	86	7.82	CO2%			
73	747	1/m				80	1328	P6Pa						
74	808	1/m				45	-0.44	P7Pa						

A0215_1.DAT

TABLE 7-1-7 Boiler Operation Parameters (Average Value, Scatter) Mode 2

Operational mode No.2.
Average value

Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.
21	616	°C	2	191	°C	13	-3.34	bar	50	851	BH°C	5	218	°C
22	576	°C	3	290	°C	14	69.4	bar	47	813	FH°C	6	11.0	°C
23	582	°C	4	336	°C	32	74.1	bar	53	870	JH°C	7	102	°C
24	551	°C	33	425	°C	31	71.5	bar	51	892	BK°C	8	181	°C
25	525	°C	34	422	°C				48	834	FK°C			
26	504	°C	35	462	°C	39	0.292	kg/s	54	889	JK°C	9	89.8	°C
27	417	°C	36	458	°C	40	17.3	kg/s	52	739	BH°C	10	37.2	°C
28	431	°C	37	471	°C	42	0	kg/s	49	705	FH°C	11	89.5	°C
29	325	°C				43	0.067	kg/s	55	760	JH°C	12	114	°C
30	321	°C	44	34.3	m3/s	46	16.6	kg/s						
1	154	°C				61	59.7	t/h						
38	-15.5	mm				75	1311	P1Pa	81	15.1	O2 %	200	3.58	°C
71	815	1/m				76	6272	P2Pa	82	0	SO2p	96	2965	SO2r
72	0	1/m				77	5625	P3Pa	83	100	NO p	97	259	NO r
73	0	1/m				78	5989	P4Pa	85	87.6	CO p	99	226	CO r
74	746	1/m				79	5133	P5Pa	86	5.41	CO2%			
						80	1202	P6Pa						
						45	-214	P7Pa						

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Scatter

Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.
21	4.25	°C	2	0.339	°C	13	0.012	bar	50	10.6	BH°C	5	3.21	°C
22	2.03	°C	3	0.410	°C	14	0.434	bar	47	11.2	FH°C	6	0.074	°C
23	3.18	°C	4	0.732	°C	32	0.459	bar	53	13.4	JH°C	7	66.6	°C
24	30.2	°C	33	1.76	°C	31	0.476	bar	51	5.79	BK°C	8	2.34	°C
25	2.70	°C	34	1.68	°C				48	7.62	FK°C			
26	1.57	°C	35	1.73	°C	39	0.085	kg/s	54	6.92	JK°C	9	3.18	°C
27	0.720	°C	36	1.74	°C	40	1.45	kg/s	52	6.93	BH°C	10	0.583	°C
28	0.853	°C	37	1.41	°C	42	0	kg/s	49	6.09	FH°C	11	0.407	°C
29	0.695	°C				43	0.002	kg/s	55	7.74	JH°C	12	0.833	°C
30	0.767	°C	44	0.362	m3/s	46	0.319	kg/s						
1	0.293	°C				61	1.15	t/h						
38	19.2	mm				75	13.6	P1Pa	81	0.190	O2 %	200	0.126	°C
71	3.34	1/m				76	27.6	P2Pa	82	0	SO2p	96	40.3	SO2r
72	0	1/m				77	28.3	P3Pa	83	4.70	NO p	97	9.95	NO r
73	0	1/m				78	28.9	P4Pa	85	4.14	CO p	99	14.8	CO r
74	5.71	1/m				79	15.8	P5Pa	86	0.163	CO2%			
						80	21.1	P6Pa						
						45	50.9	P7Pa						

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TABLE 7-1-8 Boiler Operation Parameters (Minimum, Maximum) Mode 2

Operational mode No.2.

Minimum

Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.
21	607	°C	2	191	°C	13	-3.36	bar	50	826	BH°C	5	213	°C
22	572	°C	3	289	°C	14	68.6	bar	47	785	FH°C	6	10.9	°C
23	575	°C	4	335	°C	32	73.2	bar	53	835	JH°C	7	-195	°C
24	459	°C	33	420	°C	31	70.6	bar	51	879	BK°C	8	178	°C
25	519	°C	34	418	°C				48	818	FK°C			
26	500	°C	35	458	°C	39	0.100	kg/s	54	874	JK°C	9	84.9	°C
27	416	°C	36	454	°C	40	12.2	kg/s	52	724	BH°C	10	36.3	°C
28	429	°C	37	469	°C	42	0	kg/s	49	692	FH°C	11	88.9	°C
29	324	°C				43	0.063	kg/s	55	746	JH°C	12	113	°C
30	321	°C	44	33.5	m3/s	46	16.1	kg/s						
1	153	°C				61	58.0	t/h						
						75	1284	P1Pa	81	14.9	O2 %	200	3.42	°C
38	-49.6	mm				76	6213	P2Pa	82	0	SO2p	96	2865	SO2r
						77	5569	P3Pa	83	87.7	NO p	97	237	NO r
71	808	1/m				78	5928	P4Pa	85	80.4	CO p	99	204	CO r
72	0	1/m				79	5093	P5Pa	86	4.77	CO2%			
73	0	1/m				80	1155	P6Pa						
74	730	1/m				45	-229	P7Pa						

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Maximum

Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.
21	624	°C	2	192	°C	13	-3.32	bar	50	869	BH°C	5	222	°C
22	580	°C	3	291	°C	14	70.2	bar	47	830	FH°C	6	11.1	°C
23	587	°C	4	337	°C	32	74.8	bar	53	891	JH°C	7	239	°C
24	709	°C	33	426	°C	31	72.4	bar	51	901	BK°C	8	186	°C
25	529	°C	34	423	°C				48	845	FK°C			
26	506	°C	35	464	°C	39	0.501	kg/s	54	901	JK°C	9	94.1	°C
27	419	°C	36	459	°C	40	19.6	kg/s	52	753	BH°C	10	38.3	°C
28	432	°C	37	473	°C	42	0	kg/s	49	716	FH°C	11	90.3	°C
29	327	°C				43	0.071	kg/s	55	774	JH°C	12	116	°C
30	324	°C	44	35.1	m3/s	46	17.6	kg/s						
1	154	°C				61	63.3	t/h						
						75	1335	P1Pa	81	16.0	O2 %	200	4.17	°C
38	18.4	mm				76	6325	P2Pa	82	0	SO2p	96	3034	SO2r
						77	5685	P3Pa	83	108	NO p	97	286	NO r
71	824	1/m				78	6056	P4Pa	85	100	CO p	99	272	CO r
72	0	1/m				79	5158	P5Pa	86	5.63	CO2%			
73	0	1/m				80	1246	P6Pa						
74	760	1/m				45	-26.2	P7Pa						

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TABLE 7-1-9 Boiler Operation Parameters (Average Value, Scatter) Mode 3

Operational mode No.3.
Average value

Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.
21	684	°C	2	192	°C	13	3.82	bar	50	787	BH°C	5	298	°C
22	730	°C	3	292	°C	14	72.1	bar	47	737	FH°C	6	53.1	°C
23	643	°C	4	347	°C	32	76.9	bar	53	788	JH°C	7	106	°C
24	660	°C	33	457	°C	31	72.7	bar	51	910	BK°C	8	248	°C
25	590	°C	34	414	°C				48	843	FK°C			
26	594	°C	35	471	°C	39	3.35	kg/s	54	908	JK°C	9	138	°C
27	458	°C	36	469	°C	40	22.7	kg/s	52	749	BH°C	10	65.9	°C
28	493	°C	37	491	°C	42	1.60	kg/s	49	704	FH°C	11	61.3	°C
29	344	°C				43	0.062	kg/s	55	751	JH°C	12	134	°C
30	347	°C	44	34.8	m3/s	46	22.1	kg/s						
1	174	°C												
						61	79.6	t/h						
38	0.257	mm				75	2114	P1Pa	81	13.0	O2 %	200	2.61	°C
						76	6206	P2Pa	82	0	SO2p	96	2130	SO2r
						77	5496	P3Pa	83	132	NO p	97	249	NO r
71	802	1/m				78	5882	P4Pa	85	17.5	CO p	99	33.0	CO r
72	0	1/m				79	5020	P5Pa	86	7.40	CO2%			
73	685	1/m				80	1540	P6Pa						
74	795	1/m				45	-189	P7Pa						

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Scatter

Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.
21	7.85	°C	2	0.250	°C	13	0.498	bar	50	42.1	BH°C	5	12.5	°C
22	9.65	°C	3	0.489	°C	14	0.567	bar	47	40.6	FH°C	6	22.9	°C
23	6.07	°C	4	1.08	°C	32	0.576	bar	53	43.4	JH°C	7	159	°C
24	6.67	°C	33	2.88	°C	31	0.461	bar	51	15.2	BK°C	8	18.3	°C
25	6.50	°C	34	2.57	°C				48	19.7	FK°C			
26	5.22	°C	35	2.70	°C	39	0.071	kg/s	54	15.9	JK°C	9	2.97	°C
27	2.42	°C	36	2.78	°C	40	0.903	kg/s	52	15.8	BH°C	10	5.15	°C
28	3.84	°C	37	2.60	°C	42	0.040	kg/s	49	14.0	FH°C	11	4.20	°C
29	1.19	°C				43	0.003	kg/s	55	17.5	JH°C	12	5.12	°C
30	1.09	°C	44	0.389	m3/s	46	0.872	kg/s						
1	0.707	°C												
						61	3.14	t/h						
38	8.35	mm				75	16.4	P1Pa	81	0.255	O2 %	200	0.082	°C
						76	26.5	P2Pa	82	0	SO2p	96	113	SO2r
						77	27.8	P3Pa	83	6.96	NO p	97	10.3	NO r
71	5.20	1/m				78	26.8	P4Pa	85	2.29	CO p	99	5.16	CO r
72	0	1/m				79	13.4	P5Pa	86	0.241	CO2%			
73	3.80	1/m				80	0.242	P6Pa						
74	3.85	1/m				45	80.6	P7Pa						

A0216_1.DAT

TABLE 7-1-10 Boiler Operation Parameters (Minimum, Maximum) Mode 3

Operational mode No.3.

Minimum

Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.
21	670	°C	2	191	°C	13	3.01	bar	50	707	BH°C	5	281	°C
22	713	°C	3	291	°C	14	70.8	bar	47	658	FH°C	6	34.8	°C
23	632	°C	4	345	°C	32	75.6	bar	53	695	JH°C	7	-237	°C
24	647	°C	33	452	°C	31	71.6	bar	51	883	BK°C	8	216	°C
25	575	°C	34	409	°C				48	809	FK°C			
26	585	°C	35	466	°C	39	3.17	kg/s	54	884	JK°C	9	135	°C
27	452	°C	36	464	°C	40	20.6	kg/s	52	721	BH°C	10	58.4	°C
28	488	°C	37	487	°C	42	1.51	kg/s	49	678	FH°C	11	58.7	°C
29	342	°C				43	0.056	kg/s	55	719	JH°C	12	125	°C
30	346	°C	44	33.9	m3/s	46	20.7	kg/s						
1	173	°C				61	74.4	t/h						
						75	2079	P1Pa	81	12.5	O2 %	200	2.46	°C
38	-20.7	mm				76	6146	P2Pa	82	0	SO2p	96	1900	SO2r
						77	5421	P3Pa	83	118	NO p	97	225	NO r
71	787	1/m				78	5808	P4Pa	85	13.0	CO p	99	23.0	CO r
72	0	1/m				79	4992	P5Pa	86	6.95	CO2%			
73	676	1/m				80	1540	P6Pa						
74	786	1/m				45	-229	P7Pa						

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Maximum

Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.
21	702	°C	2	192	°C	13	4.68	bar	50	847	BH°C	5	326	°C
22	748	°C	3	293	°C	14	73.2	bar	47	795	FH°C	6	136	°C
23	657	°C	4	349	°C	32	78.1	bar	53	848	JH°C	7	320	°C
24	673	°C	33	463	°C	31	73.7	bar	51	938	BK°C	8	272	°C
25	603	°C	34	420	°C				48	880	FK°C			
26	603	°C	35	476	°C	39	3.50	kg/s	54	938	JK°C	9	143	°C
27	462	°C	36	474	°C	40	24.8	kg/s	52	778	BH°C	10	75.4	°C
28	500	°C	37	496	°C	42	1.70	kg/s	49	727	FH°C	11	75.7	°C
29	347	°C				43	0.068	kg/s	55	782	JH°C	12	140	°C
30	350	°C	44	35.9	m3/s	46	23.8	kg/s						
1	176	°C				61	85.7	t/h						
						75	2160	P1Pa	81	13.5	O2 %	200	2.78	°C
38	16.5	mm				76	6253	P2Pa	82	0	SO2p	96	2380	SO2r
						77	5548	P3Pa	83	145	NO p	97	268	NO r
71	812	1/m				78	5941	P4Pa	85	22.1	CO p	99	43.2	CO r
72	0	1/m				79	5061	P5Pa	86	7.86	CO2%			
73	694	1/m				80	1541	P6Pa						
74	804	1/m				45	-3.32	P7Pa						

A0216_1.DAT

TABLE 7-1-11 Boiler Operation Parameters (Average Value, Scatter) Mode 4

Operational mode No.4.
Average value

Nº	Mért	Dim.	Nº	Mért	Dim.	Nº	Mért	Dim.	Nº	Mért	Dim.	Nº	Mért	Dim.
21	537	°C	2	189	°C	13	2.06	bar	50	716	BH°C	5	253	°C
22	559	°C	3	285	°C	14	60.5	bar	47	682	FM°C	6	14.5	°C
23	518	°C	4	315	°C	32	71.9	bar	53	707	JH°C	7	29.2	°C
24	522	°C	33	415	°C	31	70.1	bar	51	870	BK°C	8	131	°C
25	414	°C	34	415	°C				48	819	FK°C			
26	422	°C	35	460	°C	39	1.96	kg/s	54	865	JK°C	9	117	°C
27	339	°C	36	460	°C	40	12.5	kg/s	52	781	BH°C	10	41.2	°C
28	416	°C	37	470	°C	42	0	kg/s	49	744	FH°C	11	65.7	°C
29	287	°C				43	0	kg/s	55	778	JH°C	12	102	°C
30	288	°C	44	31.1	m3/s	46	12.0	kg/s						
1	145	°C				61	43.3	t/h						
						75	808	P1Pa	81	15.8	O2 %	200	4.08	°C
38	-14.2	mm				76	5958	P2Pa	82	0	SO2p	96	1922	SO2r
						77	5345	P3Pa	83	60.7	NO p	97	179	NO r
71	647	1/m				78	5697	P4Pa	85	113	CO p	99	343	CO r
72	0	1/m				79	4863	P5Pa	86	4.09	CO2%			
73	0	1/m				80	733	P6Pa						
74	642	1/m				45	-185	P7Pa						

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Scatter

Nº	Mért	Dim.	Nº	Mért	Dim.	Nº	Mért	Dim.	Nº	Mért	Dim.	Nº	Mért	Dim.
21	3.63	°C	2	0.248	°C	13	0.140	bar	50	15.6	BH°C	5	14.6	°C
22	4.71	°C	3	0.549	°C	14	0.352	bar	47	14.8	FM°C	6	0.848	°C
23	2.95	°C	4	0.078	°C	32	0.593	bar	53	15.3	JH°C	7	0.133	°C
24	3.54	°C	33	2.72	°C	31	0.567	bar	51	12.1	BK°C	8	3.99	°C
25	1.01	°C	34	2.59	°C				48	16.1	FK°C			
26	16.5	°C	35	3.52	°C	39	0.009	kg/s	54	14.6	JK°C	9	3.75	°C
27	14.4	°C	36	3.52	°C	40	1.57	kg/s	52	14.6	BH°C	10	12.7	°C
28	2.18	°C	37	3.28	°C	42	0	kg/s	49	14.4	FH°C	11	2.82	°C
29	0.808	°C				43	0	kg/s	55	16.0	JH°C	12	2.15	°C
30	0.933	°C	44	0.329	m3/s	46	0.428	kg/s						
1	0.703	°C				61	1.54	t/h						
						75	19.9	P1Pa	81	0.257	O2 %	200	0.245	°C
38	18.4	mm				76	76.0	P2Pa	82	0	SO2p	96	330	SO2r
						77	71.9	P3Pa	83	7.78	NO p	97	19.6	NO r
71	22.2	1/m				78	73.8	P4Pa	85	79.8	CO p	99	306	CO r
72	0	1/m				79	54.7	P5Pa	86	0.218	CO2%			
73	0	1/m				80	28.9	P6Pa						
74	14.6	1/m				45	79.7	P7Pa						

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TABLE 7-1-12 Boiler Operation Parameters (Minimum, Maximum) Mode 4

Operational mode No.4.
Minimum

Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.
21	530	°C	2	188	°C	13	1.78	bar	50	687	BH°C	5	243	°C
22	545	°C	3	284	°C	14	59.7	bar	47	654	FH°C	6	13.2	°C
23	513	°C	4	315	°C	32	70.8	bar	53	676	JH°C	7	28.8	°C
24	514	°C	33	411	°C	31	69.1	bar	51	842	BK°C	8	122	°C
25	412	°C	34	412	°C				48	783	FK°C			
26	416	°C	35	456	°C	39	1.93	kg/s	54	831	JK°C	9	107	°C
27	334	°C	36	456	°C	40	7.97	kg/s	52	748	BH°C	10	15.7	°C
28	412	°C	37	467	°C	42	0	kg/s	49	713	FH°C	11	61.0	°C
29	285	°C				43	0	kg/s	55	742	JH°C	12	96.6	°C
30	286	°C	44	30.2	m ³ /s	46	10.7	kg/s						
1	144	°C				61	38.4	t/h						
38	-50.0	mm				75	757	P1Pa	81	15.5	O2 X	200	3.79	°C
						76	5697	P2Pa	82	0	SO2p	96	702	SO2r
						77	5083	P3Pa	83	37.7	NO p	97	125	NO r
71	627	1/m				78	5438	P4Pa	85	80.2	CO p	99	228	CO r
72	0	1/m				79	4709	P5Pa	86	2.91	CO2X			
73	0	1/m				80	653	P6Pa						
74	627	1/m				45	-231	P7Pa						

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Maximum

Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.	Nº	Hért	Dim.
21	547	°C	2	189	°C	13	2.24	bar	50	737	BH°C	5	294	°C
22	571	°C	3	286	°C	14	61.0	bar	47	702	FH°C	6	15.8	°C
23	526	°C	4	316	°C	32	72.8	bar	53	728	JH°C	7	29.4	°C
24	532	°C	33	420	°C	31	71.1	bar	51	887	BK°C	8	136	°C
25	417	°C	34	420	°C				48	840	FK°C			
26	488	°C	35	467	°C	39	1.98	kg/s	54	886	JK°C	9	121	°C
27	388	°C	36	467	°C	40	14.8	kg/s	52	807	BH°C	10	49.8	°C
28	422	°C	37	477	°C	42	0	kg/s	49	769	FH°C	11	69.9	°C
29	288	°C				43	0	kg/s	55	809	JH°C	12	105	°C
30	290	°C	44	31.8	m ³ /s	46	13.2	kg/s						
1	147	°C				61	47.6	t/h						
38	12.3	mm				75	874	P1Pa	81	17.2	O2 X	200	5.53	°C
						76	6135	P2Pa	82	0	SO2p	96	2437	SO2r
						77	5505	P3Pa	83	74.1	NO p	97	210	NO r
71	701	1/m				78	5863	P4Pa	85	765	CO p	99	2787	CO r
72	0	1/m				79	4990	P5Pa	86	4.89	CO2X			
73	0	1/m				80	812	P6Pa						
74	681	1/m				45	6.99	P7Pa						

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DATA FOR CHAPTER 8

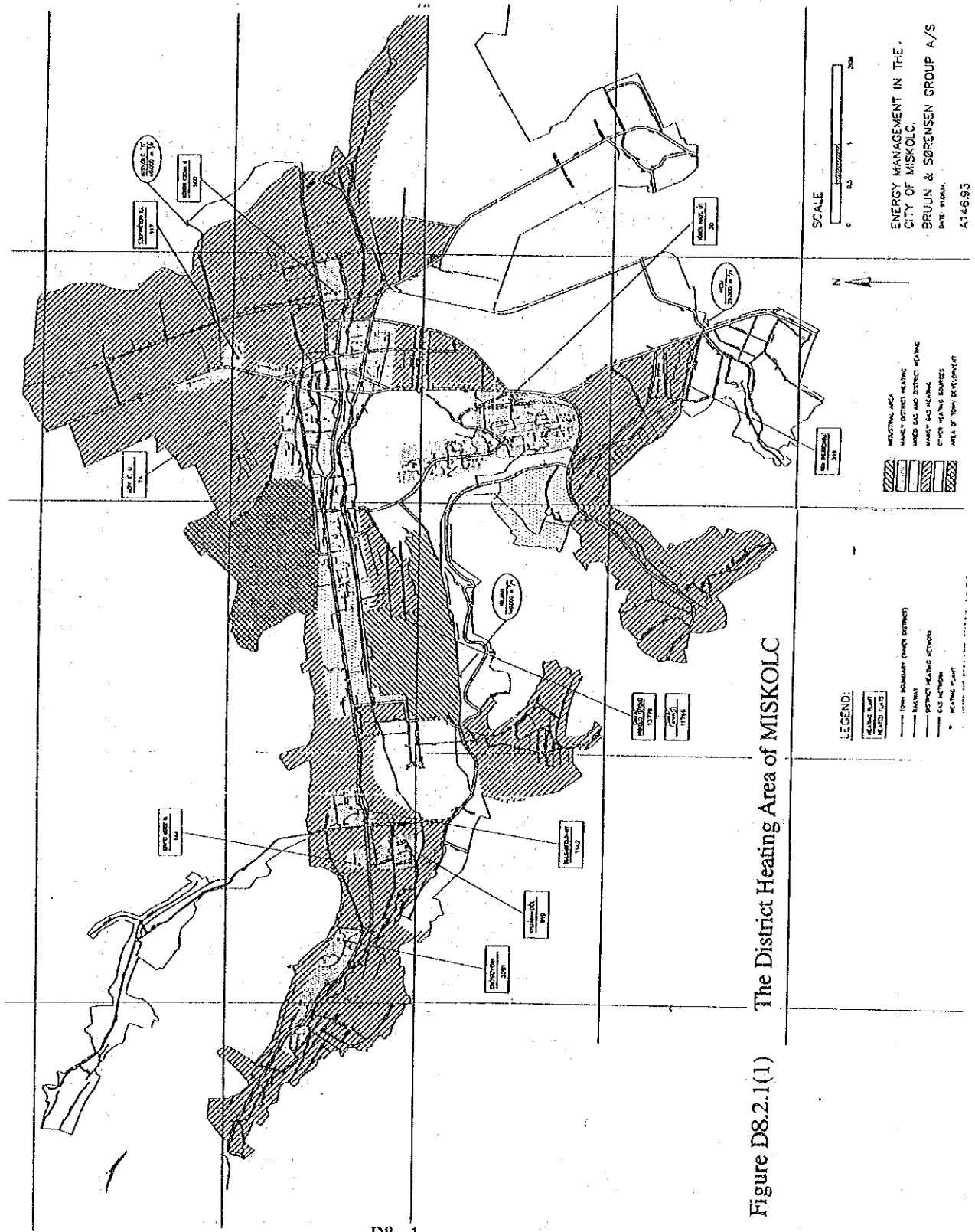


Figure D8.2.1(1) The District Heating Area of MISKOLC

ENERGY MANAGEMENT IN THE CITY OF MISKOLC.
BRUNN & SØRENSEN GROUP A/S
DATE: 2004
A146.93

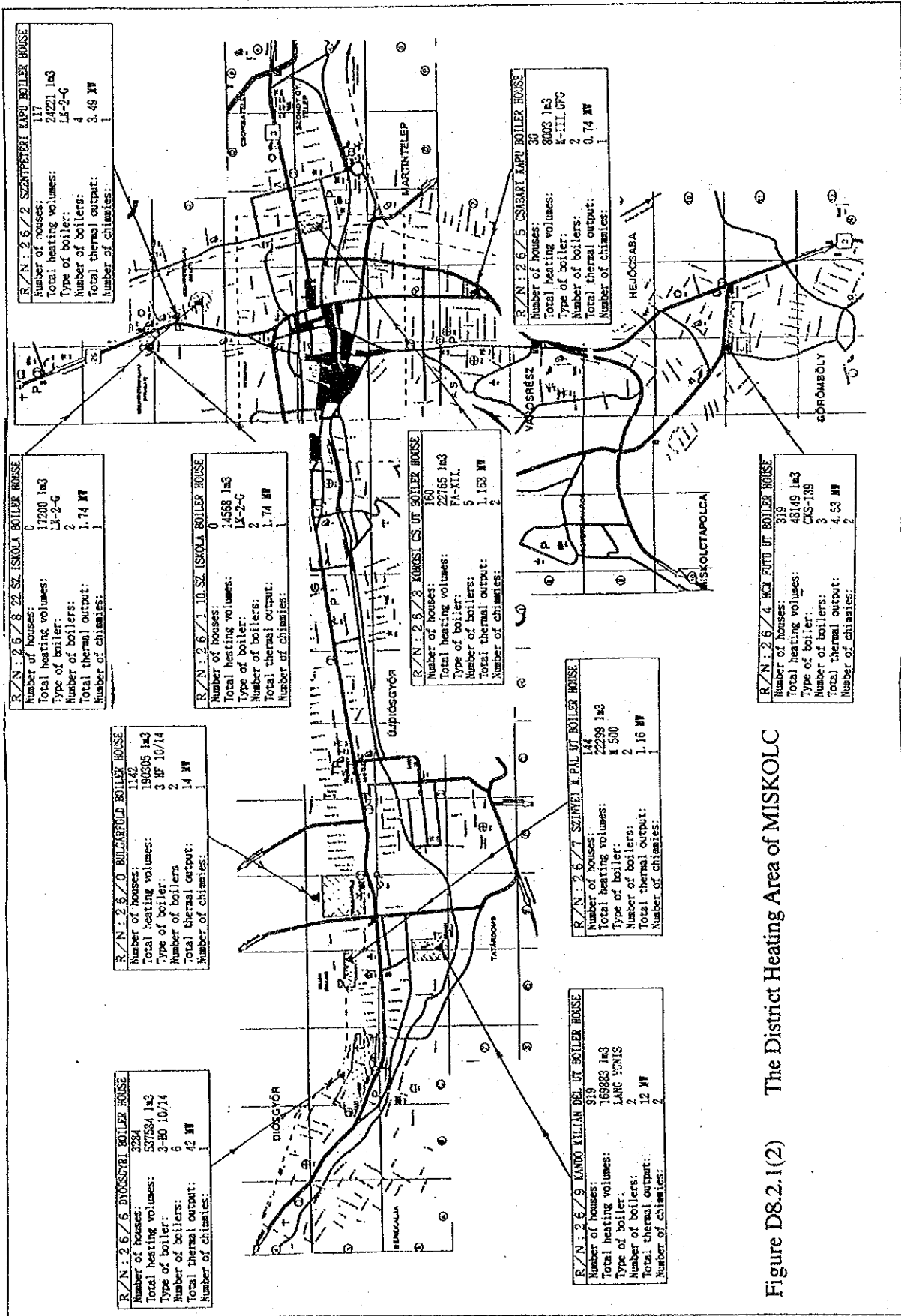


Figure D8.2.1(2) The District Heating Area of MISKOLC

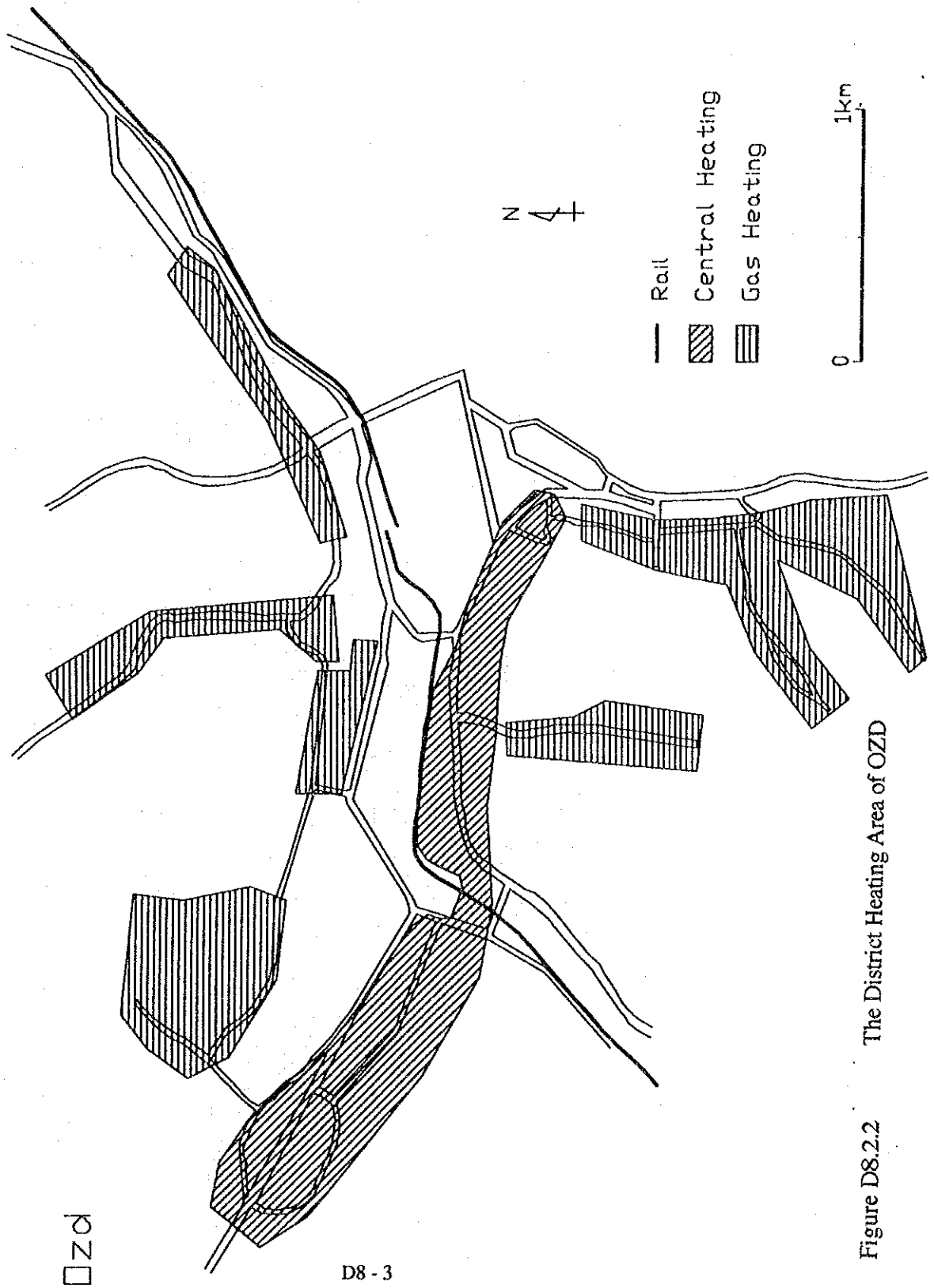


Figure D8.2.2 The District Heating Area of OZD

OZD

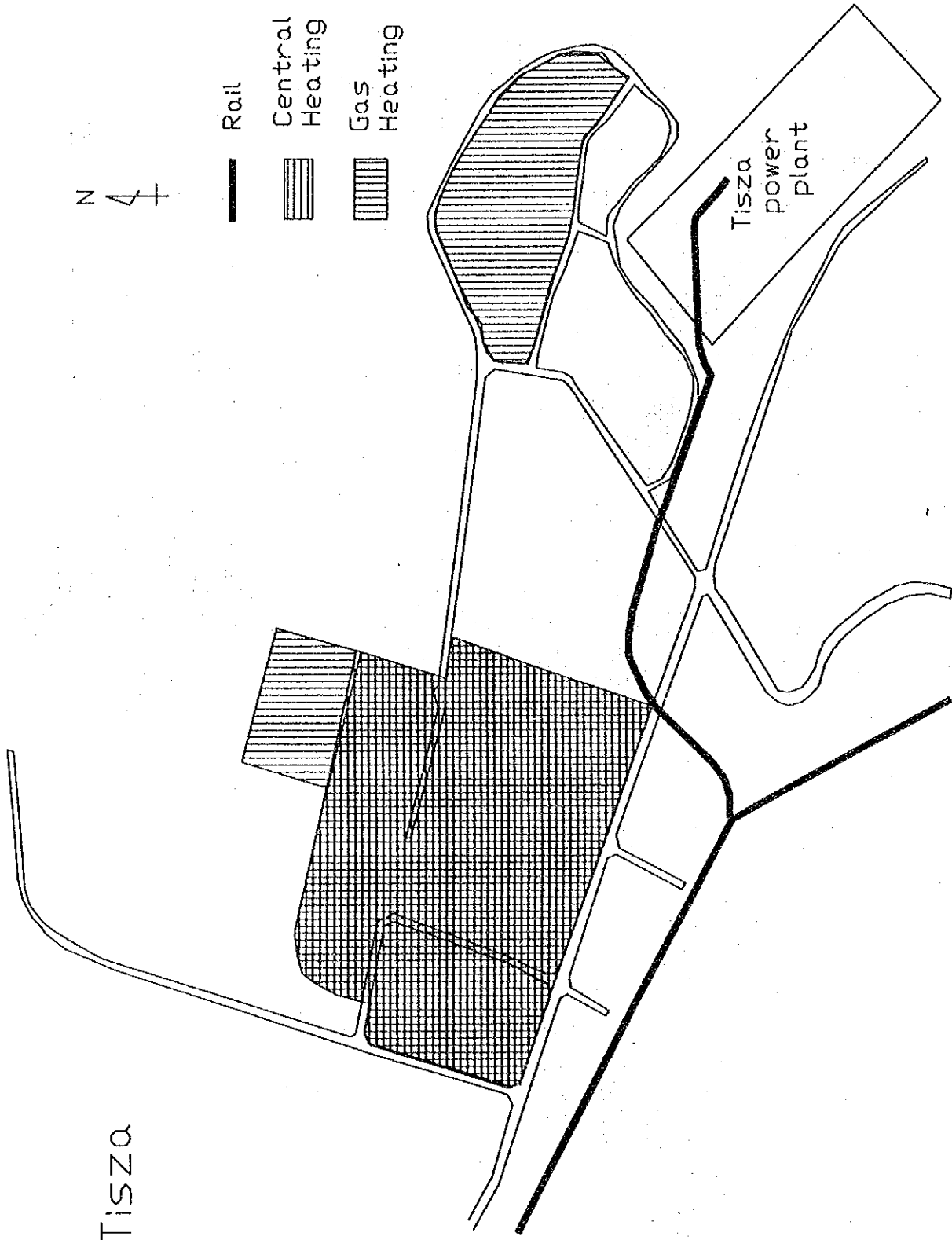
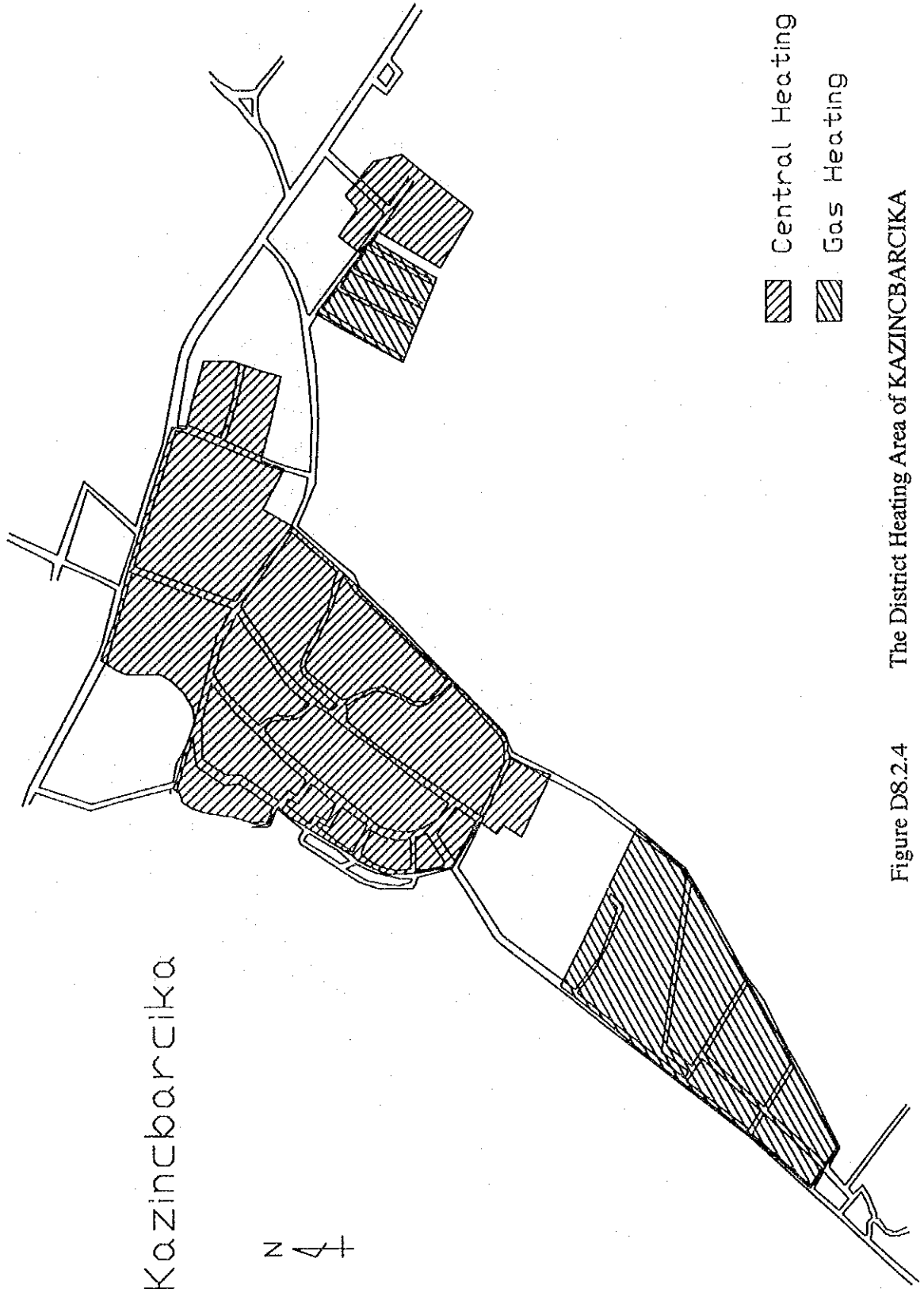


Figure D8.2.3 The District Heating Area of TISZA

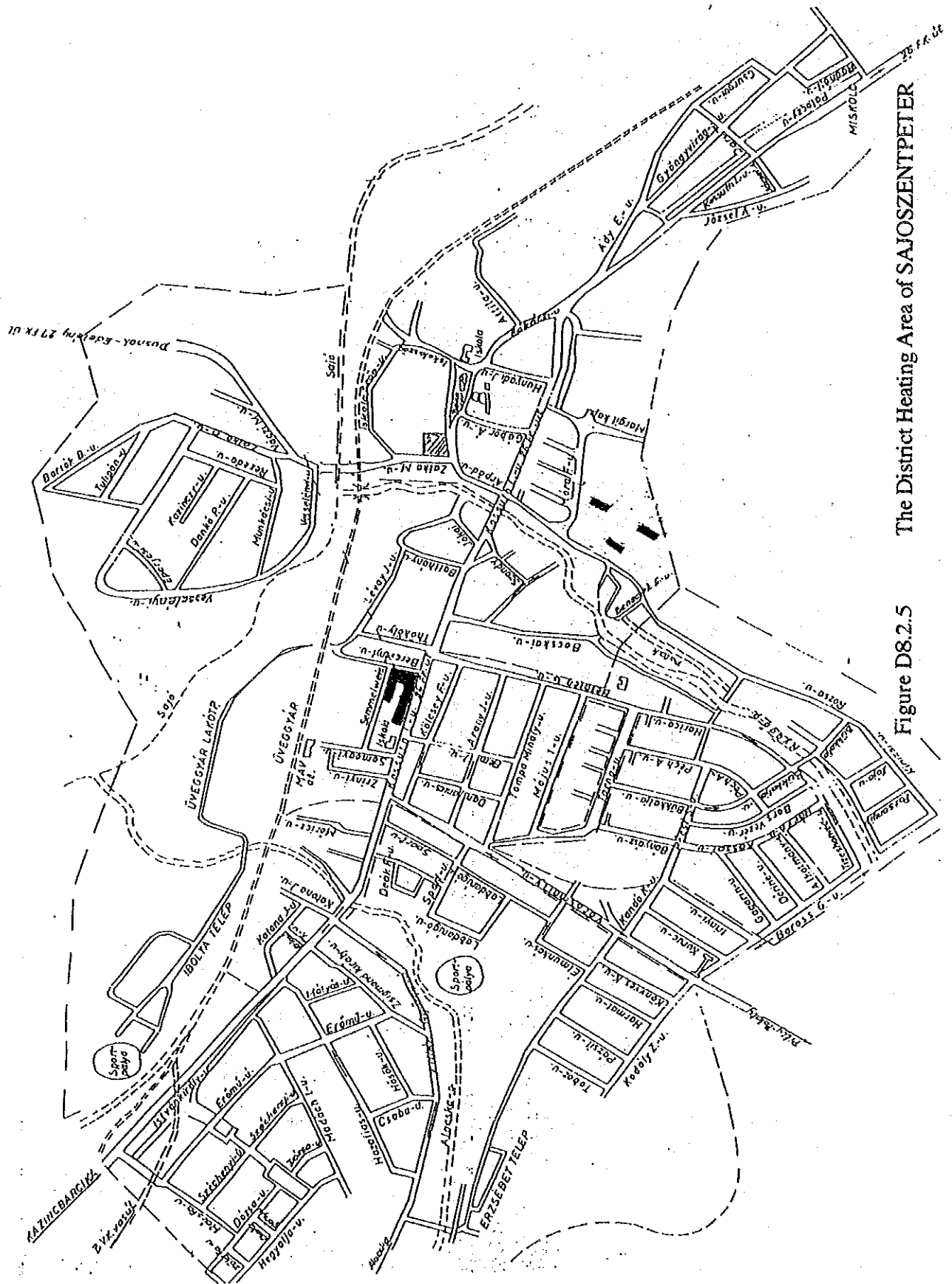
Tisza



Kazincbarcika



Figure D8.2.4 The District Heating Area of KAZINCBARCIKA



The District Heating Area of SAJOSZENTPÉTER

Figure D8.2.5

A szakági részletes helyszínrajzot a 311979. (Ép. Ért. II) ÉVM számú utasítás szerint készítette a Geodézia-Borsod Kft. 1992. évi aug. hó 7 - i állapot.

Figure D8.2.6 The District Heating Area of PUTNOK

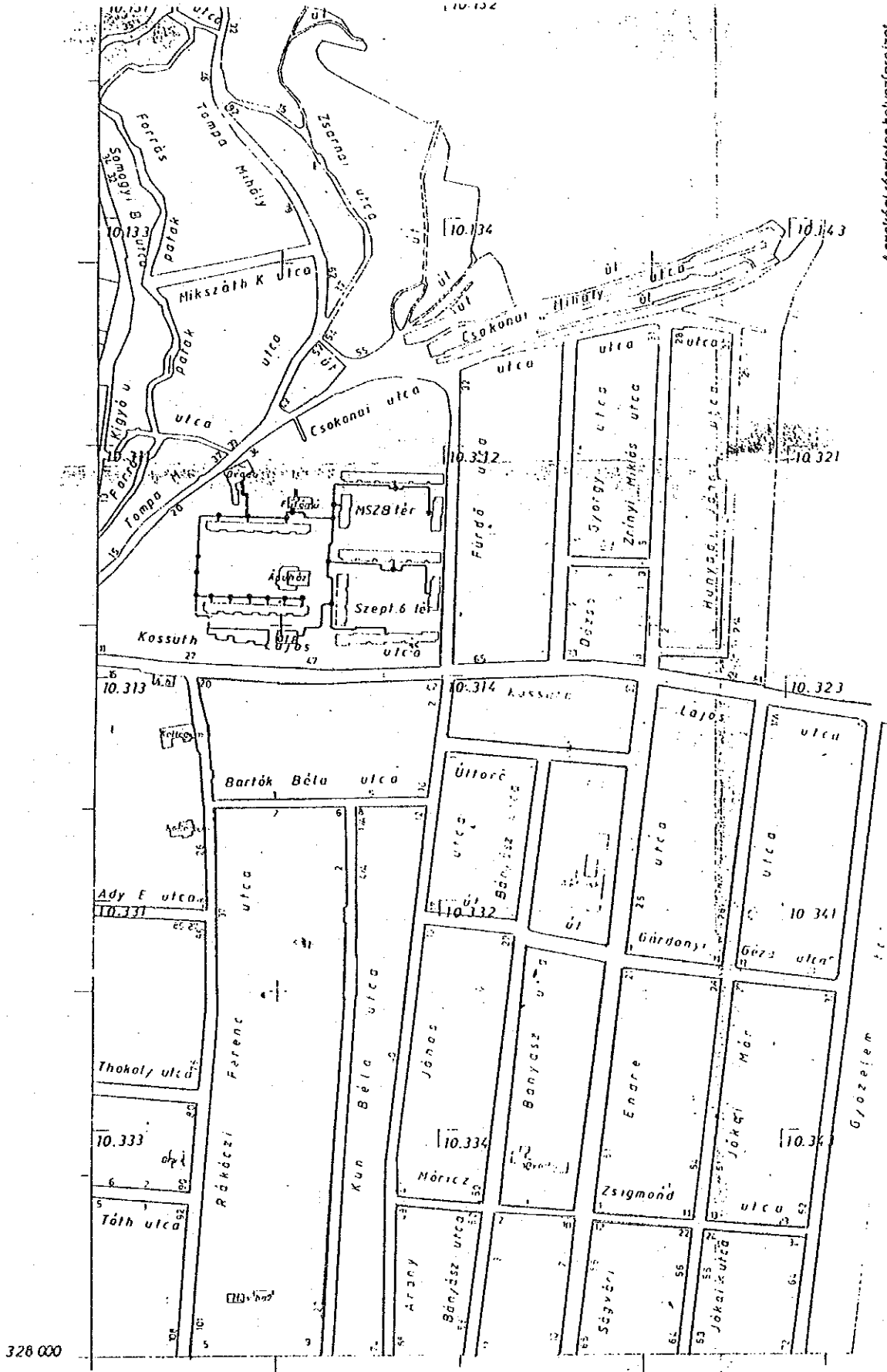


Table D8.3.1(1) Estimation of Fuel Consumption of Major Factories in 2005 (Without energy saving)

No. E/N	Plant name and Location	Type of Industry	Operation rate at present	Rising rate of fuel consumption	Main Product	Output at present	Kind of fuel	Fuels used at present	Fuel Consumption in 2005	Remarks
1 02/1	0ZDI KOHASZATI UZEMEK TÖBZSÉVÁR 3602 ÖZD ROMAUTER TER. 1	Iron and Steel	65 % in 1992	0.00 %	Steam Electricity Steam	394,200 t/y 4.5 GWh 855,195 GJ	Brown Coal Natural Gas	34,824.60 t/y 19,095,000 Nm ³ /y in 1992	35,000 t/y 19,095,000 Nm ³ /y	Be in bankruptcy
2 02/3	PEKO ACELIIPARI MŰEYK 3600 ÖZD GYAR U. 1. SZ.	Iron Casting	55 % in 1992 80 % in 1993	0.85 %	Hot water Hot rolling Steel	176,155 GJ 33,700 t/y	Natural Gas	3,686,760 Nm ³ /y in 1992	4,573,000 Nm ³ /y	Private company
3 02/4	0ZDI ACELÉRTŐ ET. 3602 ÖZD	Iron Casting	415 % in 1992	0.85 %	Martin Steel Dry ferro alloy Rod & wire Hot water	8,201.35 t/y 25 t/y 24,901 t/y 17,822.5 GJ	Heating Oil Natural Gas Natural Gas Natural Gas	865.61 t/y 486,256 Nm ³ /y 1,121,327 Nm ³ /y 660,133 Nm ³ /y	1,070 t/y 603,000 Nm ³ /y 1,391,000 Nm ³ /y 819,000 Nm ³ /y	Be in bankruptcy
4 02/7	FINOMHENGEDŐ MUNKÁS KFT 3601 ÖZD. 1.	Rolling Mill	10 % in 1992 13 % in 1993	0.85 %	Hot rolling Form Steel and Bar Steel	42,785.85 t/y	Natural Gas	3,803,795.5 Nm ³ /y in 1992	4,718,000 Nm ³ /y	
5 03/0	ESZAKMAGYARORSZÁGI TEGLA ÉS CSEPEIPARI VALLALAT PUTNOKI TEGLAGYAR 3729 SÉBÉRFALVA BORSODCHÉM ET.	Brick	30-35 % in 1992	0.85 %	Brick	Pre-drying Pro. 25,887,000pc/y Finished Pro. 24,573,000pc/y	Coal (Material) Wood Flour(ditto) Light Oil Coal for boilers	8,081 t/y 2,673 t/y 20 t/y 206 t/y	10,000 t/y 3,000 t/y 20 t/y 260 t/y	
6 04/1	BORSODCHÉM ET. 3702 KAZINCBARCIKA BOLYAI TER 2.	Chemical	35 % in 1992	0.85 %	Vinyl chloride Polyethylen PVC MDI	146,940 t/y 454.4 t/y 177,034 t/y 5,846 t/y	Natural Gas	18,367,500 Nm ³ /y in 1992	22,782,000 Nm ³ /y	
7 05/0	BORSODI ENERGETIKAI KFT. (BORSODI HOELOND) 3704 KAZINCBARCIKA IPARI 7	Thermal Power	45.1% in 1991 40.5% in 1992 28.4% in 1993	1.59%	Electric power Steam Hot water	599 GWh 2,512,541 GJ 655,196 GJ in 1992	Brown Coal Natural Gas Oil in 1992	1,174,307 t/y (9.184 MJ/Kg) 31,857,000 Nm ³ /y 118 t/y in 1992	1,557,545 t/y (8.5 MJ/Kg) 39,116,000 Nm ³ /y 145 t/y	Electricity output 970 GWh Heat energy 2,870,000 GJ
8 06/0	YTONG BORSOD FALAZÓELEK 3700 KAZINCBARCIKA IPARI U.17	Construction Materials	30 % in 1992 40 % in 1993	0.85 %	Construction materials in use of fly ash Bottles	144,190 m ³ /y	Steam is pro- vided from other company Natural Gas	- 19,263,000 Nm ³ /y in 1992	0 23,893,000 Nm ³ /y	Private company Be in bankruptcy
9 07/0	PANNONGLAS IPARI ET. SAJÓSZENTPÉTERI ÜVEGGYAR 3770 SAJÓSZENTPÉTER GYÁRTELEP PF. 20	Glass	20 % in 1991 20 % in 1992 30 % in 1993	0.85 %	Glasses and Bottles	56,865.5 t/y	Natural Gas	in 1992	23,893,000 Nm ³ /y	
10 08/0	BORSODI ÉRCELŐKESZÍTŐ MŰ ZSUGORÍTÓ KFT. 3791 SAJÓKESZTŐR	Ore Processing	15 % in 1992 <30 % in 1993	0.00 %	Ore prepara- tion	461,385 t/y	Natural Gas Coke & Coal	2,588,756 Nm ³ /y 30,913 t/y in 1992	0 Nm ³ /y 0 t/y	Be in bankruptcy To be closed (1996)
11 09/1	PORÁN POLIURETÁN GYÁRTO ÉS ÉRTÉKESÍTŐ KFT. 3792 SAJÓBARONY PF. 16	Chemical	10-20 % in 1992	1.02 %	Soft-polyure- thane	4,000 t/y	Propan + Butan	(New) in 1993	270 kg/h	
12 09/2	SÁGRÓCHÉM KFT 3792 SAJÓBARONY	Chemical	20 % in 1991 20 % in 1992 20 % in 1993	0.00 %	Phenil iso- cinate Acetanilide Steam Electricity	900 t/y 6,000 t/y 172,914 t/y 3.58 GWh	Light Oil Heavy Oil	2.86 t/y 13,396.9 t/y in 1992	3.0 t/y 13,397 t/y	

round off is
made for gas

Table D8.3.1(2) Estimation of Fuel Consumption of Major Factories in 2005 (Without energy saving)

No.	Y/N	Plant name and Location	Type of Industry	Operation rate at present	Rising rate of fuel consumption	Main Product	Output at present	Kind of fuel	Fuels used at present	Fuel consumption in 2005	Remarks
13	09/4	INTERZED KFT	Chemical	20 % in 1981 20 % in 1982 20 % in 1983	0.00 %	Deuron	480 t/y	Steam is provided from Szigrochem	-	0	
14	10/0	3392 SALOBABONY DECEMBER 4. BERTNYVEK 3501 MISKOLC BESZNYOI U. 18. SZ	Wire	35 % in 1981 30 % in 1982 20 % in 1983	0.85 %	Normaldehyde Desolophamine Wire, Plating cables Heat energy	27,000 t/y 182,800 GJ	Natural Gas	1,297,306 Nm ³ /y 5,389,648 Nm ³ /y in 1992	1,572,000.0 Nm ³ /y 6,895,000.0 Nm ³ /y	Be in bankruptcy Be in bankruptcy
15	11/0	MISKOLCI MEZŐSEPVÁLLALAT changed to MIHIG KFT. 3527 MISKOLC BESZNYOI U. 10.	Mechanical Parts Farm Machine	50 % in 1982	1.28 %	Machine parts Hydride cyc- linders, brake valves	200,000,000/57/y	Natural Gas	800,000 Nm ³ /y in 1992	1,048,000 Nm ³ /y	Be in bankruptcy Be in limited company as of June 01 1993
16	12/0	BAUMAS BÉNYI ÉPÍTÉSGÉPESÍTŐ ES SZOLGÁLTATÓ KFT 3527 MISKOLC TUGER UT 12	Heavy Machine Lease	Construction Firm is under Bankruptcy	-	Lease for construction machines Holding 50 large size vehicles	188	Diesel Oil	16,800 t/y in 1992	19,000 t/y	Be in bankruptcy
17	13/0	BIOSTGYŐRI PAPÉRGYÁR LEANYVÁLLALAT 3535 MISKOLC HEGYALJA UT. 203/A	Paper Mill	60 % in 1992	1.02 %	Stick Paper Steam	3000-3800 t/y 25,884 t/y	Natural Gas	2,375,000 Nm ³ /y in 1992	2,755,000 Nm ³ /y	
18	14/1	BIOSTGYŐRI GÉPÉNYVÁLLALAT 3544 MISKOLC KEZPELY ANTAL U.	Machine	95 % in 1987 30-40% in 1992 20-40% in 1993 90 % for Hot Rolling	0.85 %	Machine	2.2 - 2.4 bliton/y	Natural Gas	17,772,000 Nm ³ /y in 1992	22,043,000 Nm ³ /y	Be in bankruptcy
19	14/2	BIOSTGYŐRI GÉPÉNYVÁLLALAT 3544 MISKOLC FÁTÁRSOK Transfer of firm's name in the register to ARNY CSOP KFT. 1993.01.01	Machine		0.85 %	Machine		Natural Gas	1,083,200 Nm ³ /y in 1992	1,319,000 Nm ³ /y	Be in bankruptcy
20	15/1	HÁMVE BESZÉNYVÁRSÁG 3540 MISKOLC HECEZEG FERENC U.	Iron Casting	80 % in 1981 80 % in 1982 650 in 1993	1.50 %	Semi-goods Iron Wheels Shafts Heat treated M.	5,168 t/y 4,742 t/y 4,302 t/y 4,060 t/y	Natural Gas	4,810,000 Nm ³ /y in 1992	6,348,000 Nm ³ /y	J/W with German Co. Overage of facility, large loss in energy # Be in bankruptcy
21	15/2	BIOSTGYŐRI ACÉL ES VASONTÓ KFT 3540 MISKOLC HECEZEG FERENC U. 113	Steel and Rolling	11 % in 1982 20 % in 1983	1.02 %	Steel casting Iron casting Electrosteel Sand preparation	2,813 t/y 684 t/y 4928 t/y 4,350 t/y	Natural Gas (Blast Furnace) Natural Gas (Electricity)	1,470,000 Nm ³ /y 252,000 Nm ³ /y in 1992	1,884,000 Nm ³ /y 319,000 Nm ³ /y	
22	15/3	CSAVAR- ES RUGÓTÁRU RT. 3520 MISKOLC HECEZEG FERENC U.	Machine Screw and Wire	100 % in 1980 38 % in 1990 27 % in 1991 15 % in 1992 32 % in 1993	1.02 %	Blocs Metal parts	2,220 t/y 2,103 t/y 4,764 t/y 125.7 t/y	Natural Gas	1,480,000 Nm ³ /y 337,100 Nm ³ /y in 1992	1,816,000 Nm ³ /y 427,000 Nm ³ /y	
23	15/4	DMH BIOSTGYŐRI NEMESACÉL MŰVEK FA. 3540 MISKOLC VASGYÁR UT 43	Iron and Steel	54 % in 1982	0.00 %	Pig iron Blast gas Iron and steel Zinc, fur, steel Alloy steel Heat resist. G. Steam Hot ingot Polished steel	287,010.5 t/y 496,198,875m ³ /y 284,324 t/y 34,235 t/y 72,566 t/y 2,936+1,548 t/y 186,383 t/y 178,343 t/y 54,457 t/y	Natural Gas Coke Blast Furnace Gas	53,810,400 Nm ³ /y 139,377 t/y 0 Nm ³ /y 0 Nm ³ /y in 1992	83,810,400 Nm ³ /y	Be in bankruptcy Blast furnace is not operated after 1996
24	16/0	CHINAIN RT. BIOSTGYŐRI TÁBLÉP 3531 MISKOLC MISS ERNO UT. 19	Medicine	60 % in 1982	-	Medicine Duretic Steam	30 t/y 21,830 GJ	Natural Gas	809,433 Nm ³ /y in 1992	0 Nm ³ /y	to be shutdown

Note: X indicates that operation was to stop beyond October 1993
* indicates small scale stationary source

round off is made for gas

Table D8.3.1(3) Estimation of Fuel Consumption of Major Factories in 2005 (Without energy saving)

No.	E/N	Plant name and Location	Type of Industry	Operation rate at present	Rising rate of fuel consumption	Main Product	Output at present	Kind of fuel	Fuels Used at present	Fuel Consumption in 2005	Remarks
25	17/1	HEJCSABAI CEMENT- ES MESZIPARI RT. KOZPONTI TELEP 3508 MISKOLC FOGARASI U. 6. SZ	Cement	50 % in 1992	1.02 %	Clinker Burned solid lime Cement Lime stone	352,173 t/y 78,180 t/y 487,481 t/y 832,880 t/y	Natural Gas Fuel Oil	39,537,972 Nm ³ /y 9,360,480 Nm ³ /y 77.64 t/y in 1992	50,127,000 Nm ³ /y 11,867,000 Nm ³ /y 100 t/y	
26	18/0	HEJCSABAI CEMENT- ES MESZIPARI RT. KOBANYA UZEN STELAC HUNGARIA EPITO KFT 3527 MISKOLC PARTIZAN U.	Construction	60-80 % in 1993 Trial test for new facility began from July in 1993	0.00 %	Rolling Asphalt	30,000 t/y	Natural Gas	176,000 Nm ³ /y (1993.7.7-- 1993.10.5)	176,000 Nm ³ /y	
27	19/0	MEZOGEP VALLALAT 3561 FELSOZSOLCA ALLOMAS U. 5 SZ.	Farm Machine	30 % in 1992	1.53 %	Pump Parts for farm machine	29 t/y Volumes of aluminum melted	Fuel Oil	135 t/y in 1992	180 t/y	
28	20/0	ALSOZSOLCA VASBETONIPARI VALLALAT 3571 ALSOZSOLCA CVAR U. SZ.	Construction Materials Cement and Iron	30 % in 1992	1.02 %	Ferrocconcrete utility pole Roof panel	40,000-50,000kg Iron(10,000t) used	Fuel Oil((720/40) Fuel Oil((60/130)	47 t/y 1,882 t/y in 1992	60 t/y 2,400 t/y	
29	21/0	EMO. TEELA- ES CSEREP IPARI VALLALAT HALYI TEGELGYARA 3434 HALYI	Brick	30 % in 1992 35 % in 1993	1.02 %	Brick	Pre-drying Pro. 39,864,000pc./y Finished Pro. 38,226,000pc./y	Natural Gas Coal Wood Flour	2,923,000 Nm ³ /y 121 t/y 4,770 t/y in 1992	3,706,000 Nm ³ /y 150 t/y 6,000 t/y	
30	22/0	MISKOLCI UTEPITO KFT NYEKI ASZFALTKREVERO 2433 NYEKLAHÁZA VAGHID U.9.	Asphalt	30 % in 1992	0.85 %	Asphalt	71,000 t/y	Natural Gas	666,600 Nm ³ /y in 1992	827,000 Nm ³ /y	
31	23/1	TISZAI VESZY KOMBINAT RESZVENTTASASAG 3581 TISZAUJVAS	Chemical	75 % in 1991 90 % in 1992 90 % in 1993	0.46 %	Olefin Ethylene Propylene	250,000-280,000 t/y, 280,000t/y	Natural Gas Oil Diesel oil Pyrolysis Gas Waste(Solid, Liquid,Paint)	66,433,085 Nm ³ /y 44,880 t/y 125,989 t/y 196,720 t/y 4,087.9 t/y in 1992	78,353,000 Nm ³ /y 53,000 t/y 149,000 t/y 232,000 t/y 4,800 t/y	
32	23/2	AKZO-PVA FESTEKGYARTO ES KERESKEDELMI RT 3581 TISZAUJVAS	Paint	35 % in 1991 30 % in 1992 25 % in 1993	1.28 %	Paint Bonding agent Solvent	15,000 ton/y	Natural Gas	425,708 Nm ³ /y in 1992	558,000 Nm ³ /y	J/Y with Holland Co.
33	24/0	ROL RT. TISZAI FINOMITO 3580 TISZAUJVASOS MEZOGSATI UT	Oil Refinery	50 % in 1984-85 31-33 % in 1991 30 % in 1992 30 % in 1993	1.53 %	Gasoline Diesel oil Fuel oil Sulfure Burned rubbish by incinerator	138,000 t/y 246,000 t/y 285,000 t/y 3,400 t/y 3,163 t/y	Natural Gas & Home generated Gas Sewage,oily sediment,solid waste Natural gas	26,910,028 Nm ³ /y in 1992 3,162 t/y 837,000 Nm ³ /y in 1992	36,425,000 Nm ³ /y 4,300 t/y 1,133,000 Nm ³ /y	
34	25/1	TISZAI EROMU RT. I. HOBORHU 3581 TISZAUJVASOS	Thermal Power	48 % in 1992	-12.33 %	Electric power Steam Hot water	932.46 GWh 2,422,451 GJ	Brown Coal Natural Gas Fuel Oil	1,328,871 t/y (9,599 MJ/kg) 39,307,400 Nm ³ /y 476 t/y in 1992	270,568 t/y (8.5 MJ/kg) 7,205,000 Nm ³ /y 125 t/y in 2005	Electricity output 35 GWh Heat energy 1,700,000 GJ in 2005
35	25/2	TISZAI EROMU RT. II HOBORHU 3581 TISZAUJVASOS	Thermal Power	58 % in 1992	-3.71 %	Electric power	2,615.66 GWh	Natural Gas Inert Gas Fuel Oil	282,838,000 Nm ³ /y 491,794,000 Nm ³ /y 181,230 t/y in 1992	172,620,000 Nm ³ /y 300,918,000 Nm ³ /y 110,889 t/y in 2005	Electricity output 1581 GWh

Note: * indicates small scale stationary source

round off is made for gas

Table D8.3.2(1) Estimation of Fuel Consumption of Major Factories in 2005 (With Energy Saving)

No. R/N	Plant name and Location	Type of Industry	Operation rate at present	Rising rate of fuel consumption	Main Product	Output at present	Kind of fuel	Fuels used at present	Fuel Consumption in 2005	Remarks
1 02/1	0201 KORASZATI UZENEX TORZSIVAR 3602 OZD ROMBAUER FER. 1	Iron and Steel	65 % in 1992	0.00 %	Steam Electricity Hot water	394,200 t/y 4.8 GWh 855,195 GJ 176,155 GJ	Brown Coal Natural Gas	34,824.60 t/y 19,095,000 Nm ³ /y in 1992	31,000 t/y 17,186,000 Nm ³ /y	Be in bankruptcy #
2 02/3	PERO ACELI PARI KUEVK 3600 OZD GYAR U. 1. SZ.	Iron Casting	55 % in 1992 80 % in 1993	0.85 %	Hot rolling Steel	33,700 t/y	Natural Gas	3,686,750 Nm ³ /y in 1992	4,116,000 Nm ³ /y	Private company #
3 02/4	0201 ACELUTU RT. 3602 OZD	Iron Casting	<15 % in 1992	0.85 %	Martin Steel Dry ferro alloy Rod & wire Hot water	8,201.35 t/y 25 t/y 24,901 t/y 17,822.5 GJ	Heating Oil Natural Gas Natural Gas Natural Gas	865.61 t/y 486,256 Nm ³ /y 1,121,267 Nm ³ /y 660,133 Nm ³ /y	970 t/y 542,000 Nm ³ /y 1,232,000 Nm ³ /y 737,000 Nm ³ /y	Be in bankruptcy #
4 02/7	FINOMENGERHU HUNNAS KFT 3501 OZD, 1.	Rolling Mill	10 % in 1992 13 % in 1993	0.85 %	Hot rolling Form Steel and Bar Steel	42,765.85 t/y	Natural Gas	3,803,765.5 Nm ³ /y in 1992	4,246,000 Nm ³ /y	#
5 03/0	ESZAKMAGYARORSZAGI TEGLA ES CSENEP PARI VALLALAT PUTNOKI TEGLAGYAR 3729 SERENYI ALVA 3702 BORSODCHEN RT.	Brick	30-35 % in 1992	0.85 %	Brick	Pre-drying Pro. 25,887,000pc/y Finished Pro. 24,573,000pc/y	Coal (Maecerial) Wood Flour(ditto) Light Oil Coal for boilers	8,081 t/y 2,673 t/y 20 t/y 206 t/y	9,000 t/y 2,000 t/y 20 t/y 230 t/y	#
6 04/1	BORSODCHEN RT. 3702 KAZINCBARCIKA BOLVAI TER 2.	Chemical	35 % in 1992	0.85 %	Vinyl chloride Polyethylene PVC MDI	146,940 t/y 454.4 t/y 177,034 t/y 5,846 t/y	Natural Gas	18,367,500 Nm ³ /y in 1992	22,554,000 Nm ³ /y	
7 05/0	BORSODI ENERGETIKAI KFT. (BORSODI HOSROKU) 3704 KAZINCBARCIKA IPARI 7	Thermal Power	45.1% in 1991 40.5% in 1992 28.4% in 1993	3.40 % from the year of 2000	Electric power Steam Hot water	599 GWh 2,512,541 GJ 655,195 GJ in 1992	Brown Coal Natural Gas Oil in 1992	1,174,307 t/y 31,857,000 Nm ³ /y 118 t/y in 1992	1,108,302 t/y 212,874 t/y 1,321,176 t/y	CFBC:150 MW (new) 460t/h boiler CFBC boiler efficiency: Brown coal:94% boiler load:100%
8 06/0	YONG BORSOD FALAZOLEN 3700 KAZINCBARCIKA IPARI U.17	Construction Materials	30 % in 1992 40 % in 1993	0.85 %	Construction materials in use of fly ash	144,190 m ³ /y	Steam is provided from other company	-	0	Private company
9 07/0	PANONGLAS IPARI RT. SAJOSZENTPETERI IVEGYAR 3770 SAJOSZENTPETER GVARTELEP PF. 20	Glass	20 % in 1991 20 % in 1992 30 % in 1993	0.85 %	Glasses and Bottles	56,865.5 t/y	Natural Gas	19,263,000 Nm ³ /y in 1992	22,654,000 Nm ³ /y	Be in bankruptcy
10 08/0	BORSODI EREKLOMESZITO MU ZSUGORITO KFT. 3791 SAJOKERESZTUR	Ore Processing	15 % in 1992 430 % in 1993	0.00 %	Ore preparation	461,385 t/y	Natural Gas Coke & Coal	2,583,756 Nm ³ /y 30,913 t/y in 1992	0 Nm ³ /y 0 t/y	Be in bankruptcy To be closed (1995)
11 09/1	PORAN POLIURETAN GYARTO ES EREKESITO KFT. 3792 SAJOBABONY PF. 16	Chemical	10-20 % in 1992	1.02 %	Soft-polyurethane	4,000 t/y	Propan + Butan	210 Kg/h (New) in 1993	260 Kg/h	
12 09/2	SAGROCHEN KFT 3792 SAJOBABONY	Chemical	20 % in 1991 20 % in 1992 20 % in 1993	0.00 %	Phenil isocinate Acetanilide Steam Electricity	900 t/y 6,000 t/y 172,914 t/y 3.58 GWh	Light Oil Heavy Oil	2.85 t/y 13,396.9 t/y in 1992	2.85 t/y 13,000 t/y	# round off is energy saving made for gas in factory

Table D8.3.2(2) Estimation of Fuel Consumption of Major Factories in 2005(With Energy Saving)

No. &/A	Plant name and Location	Type of industry	Operation rate at present	Rising rate of fuel consumption	Main Product	Output at present	Kind of fuel	Fuels Used at present	Fuel Consumption in 2005	Remarks
13 09/4	INTERMED KFT	Chemical	20% in 1991 20% in 1992 20% in 1993	0.00%	Neuron Formaldehyde Desulphazine	480 t/y 9,426 t/y 9 t/y	Steam is provided from Szegedhaza	-	0	
14 10/0	3752 SAJDBABONY DECEMBER 4. DROHVEK	Wire	35% in 1991 30% in 1992 20% in 1993	0.85%	Wire, Electric cables Heat energy	27,000 t/y 182,660 GJ	Natural Gas	1,267,306 Nm ³ /y 5,389,848 Nm ³ /y in 1992	1,415,000.0 Nm ³ /y 6,017,000.0 Nm ³ /y	Be in bankruptcy ‡
15 11/0	MISKOLC BESENYOI G.18.5Z MISKOLCI REZŐPÉ VALLALAT changed to --- MIHIG KFT. 3527 MISKOLC BESENYOI U.10	Mechanical Parts Farm Machine	50% in 1992	1.28%	Machine parts Hybride cyc- linders, brake valves	200,000,000/77Y	Natural Gas	800,000 Nm ³ /y in 1992	944,000 Nm ³ /y	Be in bankruptcy Be in limited company as of June 01 1993 ‡
16 12/0	BANJAS EREV EPITESPESZITO ES SZOLGALTATO KFT 3527 MISKOLC TUZER UT 12	Heavy Machine Lease	Construction Firm is under Bankruptcy	-	Lease for construction machines Holding 50 large size vehicles	166	Diesel Oil	16,800 l/y in 1992	17,000 l/y	Be in bankruptcy
17 13/0	DIOSGYŐRI PAPREGYAR LEANYVALLALAT 3535 MISKOLC REGYALJA UT.203/A	Paper Mill	60% in 1992	1.02%	Silck Paper Steam	3000-3600 t/y 25,854 t/y	Natural Gas	2,173,000 Nm ³ /y in 1992	2,479,000 Nm ³ /y	‡
18 14/1	DIOSGYŐRI GEPEVAR I-II. TELEP 3544 MISKOLC KERPELY ANYAL U.	Machine	95% in 1987 30-40% in 1992 20-40% in 1993 90% for hot Rolling	0.85%	Machine	2.2 - 2.4 billion/y	Natural Gas	17,772,000 Nm ³ /y in 1992	19,839,000 Nm ³ /y	Be in bankruptcy ‡
19 14/2	DIOSGYŐRI GEPEVAR III TELEP 3544 MISKOLC TATAGOROK Transfer of firm's name in the register to ARMY COOP KFT. 1993.07.01	Machine	Rolling	0.85%	rolling for hot rolling		Natural Gas	1,063,200 Nm ³ /y in 1992	1,187,000 Nm ³ /y	Be in bankruptcy ‡
20 15/1	HANOR BESZENTVARSASAG 3540 MISKOLC HERCEG FERENC 43.	Iron Casting	80% in 1991 60% in 1992 <50% in 1993	1.53%	Seal-fooods Iron Wheels Shafts Heat treated M.	3,158 t/y 4,742 t/y 902 t/y 4,060 t/y	Natural Gas	4,690,000 Nm ³ /y in 1992	5,713,000 Nm ³ /y	J/N with German Co. Overage of facility, large loss in energy ‡
21 15/2	DIOSGYŐRI ACEL ES VASONTO KFT 3540 MISKOLC HERCEG FERENC 41/43	Steel and Mold- ing	11% in 1992 20% in 1993	1.02%	Steel casting Iron casting Electrosteel Sand preparation	2,843 t/y 664 t/y 4929 t/y 4,350 t/y	Natural Gas (Blast Furnace) Gas (Electricity)	1,470,000 Nm ³ /y 252,000 Nm ³ /y in 1992	1,677,000 Nm ³ /y 288,000 Nm ³ /y	Be in bankruptcy ‡
22 15/3	CSAVAR- ES RUGÓTÁRI RT. 3520 MISKOLC HERCEG FERENC U	Machine Screw and Wire	100% in 1989 38% in 1990 27% in 1991 16% in 1992 32% in 1993	1.02%	Plots Metal parts	2,221 t/y 2,103 t/y 4,784 t/y 129.7 t/y	Natural Gas	1,480,000 Nm ³ /y 337,100 Nm ³ /y in 1992	1,689,000 Nm ³ /y 385,000 Nm ³ /y	‡
23 15/4	BNY DIOSGYŐRI NEHESACEL MŰVEK FA. 3540 MISKOLC VASGYAR UT 43	Iron and Steel	54% in 1992	0.00%	Pig Iron Blast gas Iron and steel Ele. fur-steel Alloy steel Heat resist.G. Steam Hot ingot Polished steel	257,010.5 t/y 496,198,875kg/y 284,524 t/y 34,235 t/y 72,566 t/y 2,936+1,549 t/y 158,363 t/y 178,343 t/y 54,457 t/y	Natural Gas Coke Blast Furnace Gas	63,910,400 Nm ³ /y 139,377 t/y 0 t/y 0 Nm ³ /y	57,519,000 Nm ³ /y 0 t/y 0 Nm ³ /y	Be in bankruptcy Blast furnace is not operated after 1995 ‡
24 16/0	CHINOLY RT. DIOSGYŐRI TELEP 3531 MISKOLC KISS ERŐ UT. 19	Medicine	60% in 1992	-	Medicine Diuretic Steam	30 t/y 21,800 GJ	Natural Gas	809,423 Nm ³ /y in 1992	0 Nm ³ /y	to be shutdown ‡ means 10% energy saving in factory

Note: X indicates that operation was to stop beyond October 1992
• indicates small scale stationary source

Table D8.3.2(3) Estimation of Fuel Consumption of Major Factories in 2005(With Energy Saving)

No. K/N	Plant name and Location	Type of Industry	Operation rate at present	Rising rate of fuel consumption	Main Product	Output at present	Kind of fuel	Fuels Used at present	Fuel Consumption in 2005	Remarks
25 17/1	HEJCSABAI CEMENT- ES MEZSEPIARI RT. KÚZPONTI TELEP 3508 MISKOLC FOGARASI U. 5. SZ	Cement	30 % in 1992	1.02 %	Clinker Burned solid lime	352,173 t/y 78,180 t/y	Natural Gas	39,537,972 Nm ³ /y 9,360,480 Nm ³ /y	45,114,000 Nm ³ /y 10,681,000 Nm ³ /y	
26 18/0	HEJCSABAI CEMENT- ES MEZSEPIARI RT. KOBANYA UZEN STRABAG HUNGARIA EPITO KFT 3527 MISKOLC PARTIZAN U.	Construction	50-80 % in 1993 Trial test for new facility began from July in 1993	0.00 %	Rolling Asphalt	30,000 t/y	Natural Gas	77.64 t/y 176,000 Nm ³ /y (1992.7.7-- 1992.10.5)	90 t/y 176,000 Nm ³ /y	
27 19/0	MEZSEPIARI VALLALAT 3561 FELSŐSOLCA ALLONAS U. 5 SZ.	Farm Machine	30 % in 1992	1.53 %	Pump Parts for farm machine	29 t/y Volumes of aluminum melted	Fuel Oil	135 t/y	160 t/y	
28 20/0	ALSOZSOLCA VASBETONPARI VALLALAT 3571 ALSÓZSOLCA GYAR U. SZ.	Construction Materials Cement and Iron	30 % in 1992	1.02 %	Ferrocement utility pole Roof panel	352,173 t/y 40,000-50,000kg Iron(10,000t)is used	Fuel Oil(T20/40) Fuel Oil(F60/130)	47 t/y 1,882 t/y	50 t/y 2,100 t/y	
29 21/0	ÉNO. TEGLA- ES CSEPEPARI VALLALAT MÁLYI TEGLAGYARA 3434 MÁLYI	Brick	30 % in 1992 35 % in 1993	1.02 %	Brick	Pre-drying Pro. 39,864,000pc./y Finished Pro. 38,225,000pc./y	Natural Gas Coal Wood Flour	2,923,000 Nm ³ /y 121 t/y 4,770 t/y	3,335,000 Nm ³ /y 140 t/y 5,400 t/y	
30 22/0	MISKOLCI ÚTEPITO KFT NYEKI ASZFALTEVERO 3433 NYEKLAHÁZA VAGORID U.9.	Asphalt	30 % in 1992	0.85 %	Asphalt	71,000 t/y	Natural Gas	666,600 Nm ³ /y	819,000 Nm ³ /y	
31 23/1	TISZAI VERVI KÖRNYAT RESZTENTRÁSÁNG 3581 TISZAUJVÁROS	Chemical	75 % in 1991 90 % in 1992 90 % in 1993 30 % (Fertilizer plant)	0.45 %	Olefin Ethylene Propylene	250,000-280,000 t/y, 280,000t/y	Natural Gas Oil Diesel oil Pyrolysis Gas Waste(Solid, Liquid,Paint)	66,433,095 Nm ³ /y 44,880 t/y 125,959 t/y 186,720 t/y 4,097.9 t/y	70,517,000 Nm ³ /y 48,000 t/y 124,000 t/y 209,000 t/y 4,300 t/y	
32 23/2	ANZO-TVK FESTEKGYARTO ES KERESKEDELMI RT 3581 TISZAUJVÁROS	Paint	35 % in 1991 30 % in 1992 25 % in 1993	1.28 %	Paint Bonding agent Solvent	15,000 ton/y	Natural Gas	425,708 Nm ³ /y	502,000 Nm ³ /y	J/Y with Holland Co.
33 24/0	MOL RT. TISZAI FINNITO 3580 TISZAUJVÁROS MEZŐCSATI UT	Oil Refinery	50 % in 1984-85 31-33 % in 1991 30 % in 1992 30 % in 1993	1.53 %	Gasoline Diesel oil Fuel oil Sulfure Burned rubbish by incinerator	138,000 t/y 246,000 t/y 285,000 t/y 3,400 t/y 3,163 t/y	Natural Gas & Home generated Gas Sewage-oily sodi- ment,solid waste Natural gas	26,910,028 Nm ³ /y 3,162 t/y 837,000 Nm ³ /y	32,782,000 Nm ³ /y 2,900 t/y 1,020,000 Nm ³ /y	
34 25/1	TISZAI ERŐHU RT. I. HÖRÖKHU 3581 TISZAUJVÁROS	Thermal Power	48 % in 1992	-12.33 %	Electric power Steam Hot water	922.46 GWh 2,422,451 GJ	Brown Coal Natural Gas Fuel Oil	1,328,871 t/y 39,307,400 Nm ³ /y 576 t/y	270,538 t/y 7,205,000 Nm ³ /y 125 t/y	Production of electricity will be reduced rapidly.
35 25/2	TISZAI ERŐHU RT. II. HÖRÖKHU 3581 TISZAUJVÁROS	Thermal Power	58 % in 1992	-3.71 %	Electric power	2,615.66 GWh	Natural Gas Inert Gas Fuel Oil	282,938,000 Nm ³ /y 491,794,000 Nm ³ /y 181,230 t/y	172,620,000 Nm ³ /y 300,918,000 Nm ³ /y 110,889 t/y	

Note: * indicates small scale stationary source

round off is
made for gas
‡ means 10 %
energy saving
in factory

Table D8.3.3(1) Effects of Control Measures Planned by Factories(2005)

Name of Plant	Source No.	Present (1992)						No Measures (2005)						Control Measures Alternative (2005)					
		Kind of Fuel	Fuel Consumption (t/yr)	SO ₂ Emission (t/yr)	NO _x Emission (t/yr)	Emission Rate of Fuel Consumption	Fuel Consumption	SO ₂ Emission (t/yr)	NO _x Emission (t/yr)	Kind of Fuel	Fuel Consumption	SO ₂ Emission (t/yr)	NO _x Emission (t/yr)	Kind of Fuel	Fuel Consumption	SO ₂ Emission (t/yr)	NO _x Emission (t/yr)		
																		Kind of Fuel	Fuel Consumption
03/0 SZILIKATIPARI TUDOMÁNYOS EGYESÜLET 106; Budapest, Anken KÖZ 1-3, Nov.1989)	P-014	Coal	8,081					9,000					Coal	9,000					
	P-002	Wood Floor	2,673	280.9	23.31	0.65%	3,000	324	26.01				Wood Floor	3,000	162	26.01			
	Remarks	Based on the ceramics academy association. (SZILIKATIPARI TUDOMÁNYOS EGYESÜLET 106; Budapest, Anken KÖZ 1-3, Nov.1989) Fuel change from coal to natural gas is suitable measures.																	

Name of Plant	Source No.	Present (1992)						No Measures (2005)						Control Measures Alternative (2005)					
		Kind of Fuel	Fuel Consumption (t/yr)	SO ₂ Emission (t/yr)	NO _x Emission (t/yr)	Emission Rate of Fuel Consumption	Fuel Consumption	SO ₂ Emission (t/yr)	NO _x Emission (t/yr)	Kind of Fuel	Fuel Consumption	SO ₂ Emission (t/yr)	NO _x Emission (t/yr)	Kind of Fuel	Fuel Consumption	SO ₂ Emission (t/yr)	NO _x Emission (t/yr)		
																		Kind of Fuel	Fuel Consumption
15/1 HÁMOR RESZÁRVÉNY- TÁRSASÁG	P-001	Natural Gas (1000kg/yr)	4,690	0	3.5 (EAF)	1.53%	5,713	0	4.3				Electricity (MWh)	53,782	0	0			
	P-007																		
	P-009 P-011																		
Remarks	Case 1: Furnace improvement, fuel change from natural gas to electricity.																		

Name of Plant	Source No.	Present						No Measures (2005)						Control Measures Alternative (2005)					
		Kind of Fuel	Fuel Consumption (t/yr)	SO ₂ Emission (t/yr)	NO _x Emission (t/yr)	Emission Rate of Fuel Consumption	Fuel Consumption	SO ₂ Emission (t/yr)	NO _x Emission (t/yr)	Kind of Fuel	Fuel Consumption	SO ₂ Emission (t/yr)	NO _x Emission (t/yr)	Kind of Fuel	Fuel Consumption	SO ₂ Emission (t/yr)	NO _x Emission (t/yr)		
																		Kind of Fuel	Fuel Consumption
15/2 DIOSGYÖRI ACEL ÉS VASONT KFT	P-014	Natural Gas (1000kg/yr)	517 (*1)	0	0.695 (*1)	1.02%	590	0	0.793				Natural Gas (1000kg/yr)	531	0	0.714 (*2)			
	Remarks	*1 Based on actual measurement of NO _x in 1993. (0.423kg/h with consumption of natural gas of 314m ³ /h and assuming same operational hours of 1645h.) EAF : Fuel consumption (Natural Gas) 666 Nm ³ /yr in 1992. NO _x emission 0.296 t/yr in 1992. *2 Retrofitting of furnace and introducing recuperator for energy saving about 10%.																	

Table D8.3.3(2) Effects of Control Measures Planned by Factories(2005)

Name of Plant	Source No.	Present (1992)						No Measures (2005)						Control Measures Alternative (2006)																					
		Kind of Fuel		SO ₂ Emission (t/yr)	NOx Emission (t/yr)	SO ₂ Emission (t/yr)	NOx Emission (t/yr)	Fuel Consumption	SO ₂ Emission (t/yr)	NOx Emission (t/yr)	Fuel Consumption	SO ₂ Emission (t/yr)	NOx Emission (t/yr)	Kind of Fuel	Fuel Consumption	SO ₂ Emission (t/yr)	NOx Emission (t/yr)	Kind of Fuel	Fuel Consumption	SO ₂ Emission (t/yr)	NOx Emission (t/yr)														
		(#1)	(#1)																			(#2)	(#2)	(#3)	(#3)	(#4)	(#4)								
23/1 TISZAI VEGYI KOMBINAT	P-002 Production of Nitric Acid	-----	-----	0	657	0	657	0	657	-----	-----	0	174	0	174	0	174	-----	-----	0	35	0	35	-----	-----	0	60	0	60	-----	-----	0	60		
		-----	-----	(EXF)	(EXF)	0.45%																													
		-----	-----	(#2)	(#2)																														
		-----	-----																																
Remarks	#1 Emission from the reaction-process #2 Actual measurement data of NOx in 1993: 210kg/h and assuming 5337h as well as 1992. #3 75% NOx reduction by using Ammonia additive method. #4 95% NOx reduction by using Pura Siv H method.																																		

Table D8.3.4 (1)

Community-Specific Gas-Diffusion of Households for the Study Area as Expected by the Year 2005

	2005(*)A Number of households that gas company is able to provide gas in 2005	Case 2 A' IF C<A THEN A'=C IF C>A THEN A'=A	Case 1 A" A"=(C-B)*.55+B IF A<A" THEN A"=A IF A>A" THEN A"=A"	Present condition 1993(*)B Households with gas supply by the year	C Number of households in 1990	Case 2 Dissimi- nation- ratio A'/C (%)	Case 1 Dissimi- nation- ratio A"/C (%)	Present condition Dissimi- nation- ratio B/C (%)
1 Miskolc	90,754	73,500	66,837	58,693	73,500	100	91	80
2 Edelény	2,411	2,411	2,411	1,917	3,934	61	61	49
3 Kazincbarcika	11,084	11,084	10,963	9,051	12,528	88	88	72
4 Aggtelek	126	126	112	0	204	62	55	0
5 Alacska	282	282	202	88	295	96	68	30
6 Alsószuha	108	108	96	0	175	62	55	0
7 Alsótelekes	82	82	48	0	87	94	55	0
8 Alsózsolca	1,177	1,177	1,177	939	1,754	67	67	54
9 Arló	180	180	180	0	1,333	14	14	0
10 Arnót	604	604	562	487	624	97	90	78
11 Bánhorváti	448	448	351	0	638	70	55	0
12 Bánréve	588	552	401	217	552	100	73	39
13 Berzék	230	230	230	184	294	78	78	63
14 Boldva	441	441	441	343	748	59	59	46
15 Borsodbóta	142	142	142	0	394	36	36	0
16 Borsodszirák	305	305	291	241	332	92	88	73
17 Böcs	703	703	703	555	836	84	84	66
18 Bükkaranyos	267	267	223	0	405	66	55	0
19 Bükkszentkeresz	382	382	261	0	475	80	55	0
20 Csernely	160	160	160	0	463	35	35	0
21 Csokvaomány	196	196	196	0	481	41	41	0
22 Dédestapolcsány	330	330	330	0	652	51	51	0
23 Dóvény	78	78	76	0	138	57	55	0
24 Dubicsány	72	72	58	0	106	68	55	0
25 Emőd	1,401	1,401	1,021	0	1,857	75	55	0
26 Égerszög	45	45	26	0	48	94	54	0
27 Felsőkelecsény	90	90	87	0	158	57	55	0
28 Felsőnyárad	222	222	222	0	433	51	51	0
29 Felsőtelekes	242	242	152	0	277	87	55	0
30 Felsőzsolca	1,778	1,778	1,778	1,422	2,228	80	80	64
31 Fony	164	164	97	0	177	93	55	0
32 Gesztely	583	583	583	466	848	69	69	55
33 Mezőcsát	1,120	1,120	1,120	0	2,416	46	46	0
34 Tiszújváros	7,196	6,250	6,072	5,854	6,250	100	97	94
35 Ózd	14,366	14,366	12,067	7,096	16,135	89	75	44
36 Girincs	183	183	131	0	239	77	55	0
37 Gömörszőlős	36	36	24	0	44	82	55	0
38 Hangony	120	120	120	0	627	19	19	0
39 Harsány	381	381	370	0	672	57	55	0
40 Hejőbába	192	192	192	0	503	38	38	0
41 Hejőkeresztúr	240	240	192	0	349	69	55	0
42 Hejőkürt	75	75	75	0	141	53	53	0
43 Hejőpapi	191	209	191	0	409	51	47	0
44 Hejőszalonta	210	210	122	0	221	95	55	0
45 Hernádkak	288	288	288	231	350	82	82	66
46 Hernádnémeti	1,014	1,014	962	812	1,084	94	89	75
47 Hét	260	260	143	63	209	124	68	30
48 Igrici	180	180	180	0	449	40	40	0
49 Imola	52	52	30	0	54	96	56	0

Case 1 : Natural gas is supplied to 55% of households not having the supply at present within the limit of A above.

Case 2 : Natural gas is supplied all households within the limit of A above.

Source : (*) Tigaz (GAS DISTRIBUTION COMPANY)

Table D8.3.4 (2) Community-Specific Gas-Diffusion of Households for the Study Area as Expected by the Year 2005

	2005(*)A Number of households that gas company is able to provide gas in 2005	Case 2 A' IF C<A THEN A'=C IF C>A THEN A'=A	Case 1 A" A"=(C-B)*.55+B IF A<A" THEN A"=A IF A>A" THEN A"=A"	Present condition 1993(*)B Households with gas supply by the year	C Number of households in 1990	Case 2 Dissimi- nation- ratio A'/C (%)	Case 1 Dissimi- nation- ratio A"/C (%)	Present condition Dissimi- nation- ratio B/C (%)	
50	Izófalva	287	287	287	0	1,623	18	18	0
51	Jákfalva	78	78	78	0	151	52	52	0
52	Jósvafő	107	107	81	0	147	73	55	0
53	Kánó	79	79	48	0	88	90	55	0
54	Kelemér	60	60	60	0	178	34	34	0
55	Kesznyéten	369	369	329	0	598	62	55	0
56	Királd	161	161	161	0	401	40	40	0
57	Kiscséc	34	34	28	0	50	68	56	0
58	Kisgyőr	306	306	306	0	581	53	53	0
59	Kistokaj	522	476	449	417	476	100	94	88
60	Kondó	149	149	119	0	217	69	55	0
61	Köröm	183	183	179	0	326	56	55	0
62	Kurján	493	493	331	0	601	82	55	0
63	Mályi	1,158	1,064	1,002	927	1,064	100	94	87
64	Múcsony	665	665	652	0	1,186	56	55	0
65	Putnok	1,562	1,562	1,562	523	2,534	62	62	21
66	Sajószentpéter	3,636	3,636	3,636	2,918	4,629	79	79	63
67	Szikszó	1,612	1,612	1,170	0	2,128	76	55	0
68	Muhí	786	180	130	69	180	100	72	38
69	Nagybarca	280	280	204	0	370	76	55	0
70	Nagycsécs	383	298	164	0	298	100	55	0
71	Nemesbikk	153	153	153	0	333	46	46	0
72	Nyékládháza	1,537	1,524	1,387	1,220	1,524	100	91	80
73	Nyomár	102	102	66	0	120	85	55	0
74	Onga	928	928	928	731	1,298	71	71	56
75	Ónod	917	750	558	324	750	100	74	43
76	Oszlár	222	177	126	63	177	100	71	36
77	Parasznya	357	357	235	0	427	84	55	0
78	Radostyán	157	157	121	0	220	71	55	0
79	Ragály	144	144	135	0	245	59	55	0
80	Rudabánya	246	246	246	126	1,173	21	21	11
81	Sajóbáony	982	982	797	443	1,086	90	73	41
82	Sajóecseg	323	323	316	252	368	88	86	68
83	Sajógalgóc	127	120	66	0	120	100	55	0
84	Sajóhidvég	208	208	208	164	335	62	62	49
85	Sajóivánka	130	130	95	0	172	76	55	0
86	Sajókaza	706	706	567	0	1,031	68	55	0
87	Sajókápolna	183	160	109	47	160	100	68	29
88	Sajókeresztúr	471	471	440	376	492	96	89	76
89	Sajólád	512	512	512	407	912	56	56	45
90	Sajólászlófalva	150	150	101	25	164	91	62	15
91	Sajómerese	98	98	75	0	136	72	55	0
92	Sajónémeti	92	92	92	0	265	35	35	0
93	Sajóörös	308	294	162	0	294	100	55	0
94	Sajópálfa	208	208	206	167	237	88	87	70
95	Sajópetri	242	242	242	193	460	53	53	42
96	Sajóúspöki	96	96	96	0	220	44	44	0
97	Sajósénye	130	120	93	61	120	100	78	51
98	Sajószöged	608	608	369	0	670	91	55	0

Case 1 : Natural gas is supplied to 55% of households not having the supply at present within the limit of A above.

Case 2 : Natural gas is supplied all households within the limit of A above.

Source : (*) Tigaz (GAS DISTRIBUTION COMPANY)

Table D8.3.4 (3)

Community-Specific Gas-Diffusion of Households for the Study Area as Expected by the Year 2005

	2005(*)A Number of households that gas company is able to provide gas in 2005	Case 2 A' IF C<A THEN A'=C IF C>A THEN A'=A	Case 1 A" A"=(C-B)*.55+B IF A<A" THEN A'=A IF A>A" THEN A'=A"	Present condition 1993(*)B Households with gas supply by the year	C Number of households in 1990	Case 2 Dissimi- nation- ratio A'/C (%)	Case 1 Dissimi- nation- ratio A"/C (%)	Present condition Dissimi- nation- ratio B/C (%)
99 Sajóvamos	658	658	567	387	715	92	79	54
100 Sajóvelezd	272	272	211	91	309	88	68	29
101 SÁta	211	211	211	0	525	40	40	0
102 Serényfalva	250	250	223	49	366	68	61	13
103 Szakáld	169	169	115	0	209	81	55	0
104 Szalonna	293	293	193	0	350	84	55	0
105 Szendrőlád	287	287	206	0	375	77	55	0
106 Szirmabesenyő	1,386	1,386	1,386	1,276	1,706	81	81	75
107 Szőlősdó	84	81	45	0	81	100	56	0
108 Szuhafő	60	60	45	0	82	73	55	0
109 Szuhakálló	299	299	214	0	389	77	55	0
110 Szuhogy	347	347	228	0	415	84	55	0
111 Tardona	236	236	226	0	411	57	55	0
112 Tereszténye	29	24	13	0	24	100	54	0
113 Tiszalúc	1,087	1,087	1,087	597	1,684	65	65	35
114 Tiszapalkonya	712	604	422	199	604	100	70	33
115 Tornakápolna	14	13	7	0	13	100	54	0
116 Trizs	66	66	58	0	105	63	55	0
117 Uppony	79	79	79	0	212	37	37	0
118 Vadna	190	190	105	0	190	100	55	0
119 Varbó	390	390	226	0	411	95	55	0
120 Zádorfalva	102	102	98	0	178	57	55	0
121 Ziliz	128	128	79	0	144	89	55	0
122 Zubogy	208	208	122	0	221	94	55	0
Total	172,583	153,138	138,339	100,711	178,180	86	78	57

Case 1 : Natural gas is supplied to 55% of households not having the supply at present within the limit of A above.

Case 2 : Natural gas is supplied all households within the limit of A above.

Source : (*) TIGAZ (GAS DISTRIBUTION COMPANY)

Table D8.3.5(1) Effects of Additional Control Measures for Some Factories(2005)

Name of Plant	Source No.	Present (1992)						NO Measures (2005)						Control Measures Alternative (2005)									
		Kind of Fuel		SO ₂ Emission (t/yr)	NOx Emission (t/yr)	Firing Rate of Fuel Consumption	Fuel Consumption	Kind of Fuel		SO ₂ Emission (t/yr)	NOx Emission (t/yr)	Firing Rate of Fuel Consumption	Fuel Consumption	Kind of Fuel		SO ₂ Emission (t/yr)	NOx Emission (t/yr)	Fuel Consumption	Kind of Fuel	SO ₂ Emission (t/yr)	NOx Emission (t/yr)	Fuel Consumption	
		Brown Coal (t/yr)	Natural Gas (t/yr)					Brown Coal (t/yr)	Natural Gas (t/yr)					Brown Coal (t/yr)	Natural Gas (t/yr)								
02/1 DZD KORASZAI	P-036	Brown Coal		528.8	149.6	0.0% (*1)	31,104 (60%)	457.9	134.6	63.7	60.0	4,164 (8%)	26,287 (92%)										
		Natural Gas		13,824			12,442 (40%)																
Remarks		*1 Fuel consumption in 2005 considers 10% energy saving.																					

Name of Plant	Source No.	Present (1992)						NO Measures (2005)						Control Measures Alternative (2005)								
		Kind of Fuel		SO ₂ Emission (t/yr)	NOx Emission (t/yr)	Firing Rate of Fuel Consumption	Fuel Consumption	Kind of Fuel		SO ₂ Emission (t/yr)	NOx Emission (t/yr)	Firing Rate of Fuel Consumption	Fuel Consumption	Kind of Fuel		SO ₂ Emission (t/yr)	NOx Emission (t/yr)	Fuel Consumption	Kind of Fuel	SO ₂ Emission (t/yr)	NOx Emission (t/yr)	Fuel Consumption
		Coal (t/yr)	Wood Flour (t/yr)					Coal (t/yr)	Wood Flour (t/yr)					Coal (t/yr)	Wood Flour (t/yr)							
03/0 SZILKATIPARI TUDOMANYS BEVISELET 1061 Budapest, Anken KOZ 1-3, Nov.1985	P-014	Coal					9,000					9,000										
	P-002 Tunnel kiln for bricks	Wood Flour		290.9	23.31	0.85%	3,000	324	26.01	162	26.01	3,000										
Remarks		Based on the ceramics academy association. (SZILKATIPARI TUDOMANYS BEVISELET 1061 Budapest, Anken KOZ 1-3, Nov.1985) Fuel change from coal to natural gas is suitable measures.																				

Name of Plant	Source No.	Present (1992)						NO Measures (2005)						Control Measures Alternative (2005)								
		Kind of Fuel		SO ₂ Emission (t/yr)	NOx Emission (t/yr)	Firing Rate of Fuel Consumption	Fuel Consumption	Kind of Fuel		SO ₂ Emission (t/yr)	NOx Emission (t/yr)	Firing Rate of Fuel Consumption	Fuel Consumption	Kind of Fuel		SO ₂ Emission (t/yr)	NOx Emission (t/yr)	Fuel Consumption	Kind of Fuel	SO ₂ Emission (t/yr)	NOx Emission (t/yr)	Fuel Consumption
		Waste Solvent (t/yr)	Waste Solvent (t/yr)					Waste Solvent (t/yr)	Waste Solvent (t/yr)					Waste Solvent (t/yr)	Waste Solvent (t/yr)							
04/1 BORSODCHEM	P-061 Incineration	Waste Solvent		153.1 (EXP)	2.9 (EXP)	0.85%	170.9	0	3.2	0	170.9	0										
		Waste Solvent		124.6 (Actual in 1990) (*1)	16.4 (Actual in 1993) (*1)	0.85%	199.1	0	18.3	0	139.1	0	139.1	0								
Remarks		*1 Based on actual measurement in 1993 and assuming same operational hour of 3560h. *2 High NOx concentration can be reduced to reaching 150 - 200 ppm by using two-stages combustion method, and it is attainable.																				

Table D8.3.5(2) Effects of Additional Control Measures for Some Factories(2005)

Name of Plant	Source No.	Present (1992)										No Measures (2005)										Control Measures Alternative (2005)																																
		Fuel					NOx					SO2					Fuel					NOx					SO2					Fuel					NOx					SO2												
		Kind of Fuel	Consumption (t/yr)	SO2 Emission (t/yr)	NOx Emission (t/yr)	NOx Emission (t/yr) (EF)	Flaring rate of Fuel Consumption (%)	Kind of Fuel	Consumption (t/yr)	SO2 Emission (t/yr)	NOx Emission (t/yr)	NOx Emission (t/yr)	Kind of Fuel	Consumption (t/yr)	SO2 Emission (t/yr)	NOx Emission (t/yr)	NOx Emission (t/yr)	Kind of Fuel	Consumption (t/yr)	SO2 Emission (t/yr)	NOx Emission (t/yr)	NOx Emission (t/yr)	Kind of Fuel	Consumption (t/yr)	SO2 Emission (t/yr)	NOx Emission (t/yr)	NOx Emission (t/yr)	Kind of Fuel	Consumption (t/yr)	SO2 Emission (t/yr)	NOx Emission (t/yr)	NOx Emission (t/yr)																						
09/2 SACROCHEM KFT.	P-055	Pasta Solvent & Solid (t/yr)					103					0					0.056 (EF)					0.02%					103					0					0.056 (*2)					0					0.45 (*2)							
		Pasta Solvent (t/yr)																																																				
Remarks		#1 Based on actual measurement in 1993 and assuming same operational hour of 1872h. #2 75% NOx reduction by using two-stages combustion method.																																																				

Name of Plant	Source No.	Present										No Measures (2005)										Control Measures Alternative (2005)																																					
		Fuel					NOx					SO2					Fuel					NOx					SO2					Fuel					NOx					SO2																	
		Kind of Fuel	Consumption (t/yr)	SO2 Emission (t/yr)	NOx Emission (t/yr)	NOx Emission (t/yr) (EF)	Flaring rate of Fuel Consumption (%)	Kind of Fuel	Consumption (t/yr)	SO2 Emission (t/yr)	NOx Emission (t/yr)	NOx Emission (t/yr)	Kind of Fuel	Consumption (t/yr)	SO2 Emission (t/yr)	NOx Emission (t/yr)	NOx Emission (t/yr)	Kind of Fuel	Consumption (t/yr)	SO2 Emission (t/yr)	NOx Emission (t/yr)	NOx Emission (t/yr)	Kind of Fuel	Consumption (t/yr)	SO2 Emission (t/yr)	NOx Emission (t/yr)	NOx Emission (t/yr)	Kind of Fuel	Consumption (t/yr)	SO2 Emission (t/yr)	NOx Emission (t/yr)	NOx Emission (t/yr)																											
15/2 DIOGYORI ACEL ES VASONT KFT	P-014	Natural Gas (t/yr)					517 (*1)					0					0.695 (*1)					1.02%					590					0					0.798 (*2)					531					0					0.714 (*2)							
		Retrofitting and Recuperator (t/yr)																																																									
Remarks		#1 Based on actual measurement of NOx in 1993. (0.423kg/h with consumption of natural gas of 314m3/h and assuming same operational hours of 1645h.) EF : Fuel consumption (Natural Gas) 666 kg/yr in 1992. NOx emission 0.296 t/yr in 1992. #2 Retrofitting of furnace and introducing recuperator for energy saving about 10%.																																																									

Name of Plant	Source No.	Present (1992)										No Measures (2005)										Control Measures Alternative (2005)																																										
		Fuel					NOx					SO2					Fuel					NOx					SO2					Fuel					NOx					SO2																						
		Kind of Fuel	Consumption (t/yr)	SO2 Emission (t/yr)	NOx Emission (t/yr)	NOx Emission (t/yr) (EF)	Flaring rate of Fuel Consumption (%)	Kind of Fuel	Consumption (t/yr)	SO2 Emission (t/yr)	NOx Emission (t/yr)	NOx Emission (t/yr)	Kind of Fuel	Consumption (t/yr)	SO2 Emission (t/yr)	NOx Emission (t/yr)	NOx Emission (t/yr)	Kind of Fuel	Consumption (t/yr)	SO2 Emission (t/yr)	NOx Emission (t/yr)	NOx Emission (t/yr)	Kind of Fuel	Consumption (t/yr)	SO2 Emission (t/yr)	NOx Emission (t/yr)	NOx Emission (t/yr)	Kind of Fuel	Consumption (t/yr)	SO2 Emission (t/yr)	NOx Emission (t/yr)	NOx Emission (t/yr)																																
17/1 HEJOCSEBAI CEMENT	P-010	Natural Gas (t/yr)					18,745					0					125 (EF)					1.02%					21,388					0					143 (*2)					21,388					0					100 (*2)												
		Waste Oil (t/yr)					706																																																									
Remarks		#1 Based on actual measurement of NOx:325kg/h in 1993 and assuming same operational hours of 2352h as same as 1992. #2 30% NOx reduction by using low NOx burner. (If possible, it is better to avoid using waste oil.)																																																														

unit: $\mu\text{g}/\text{m}^3$

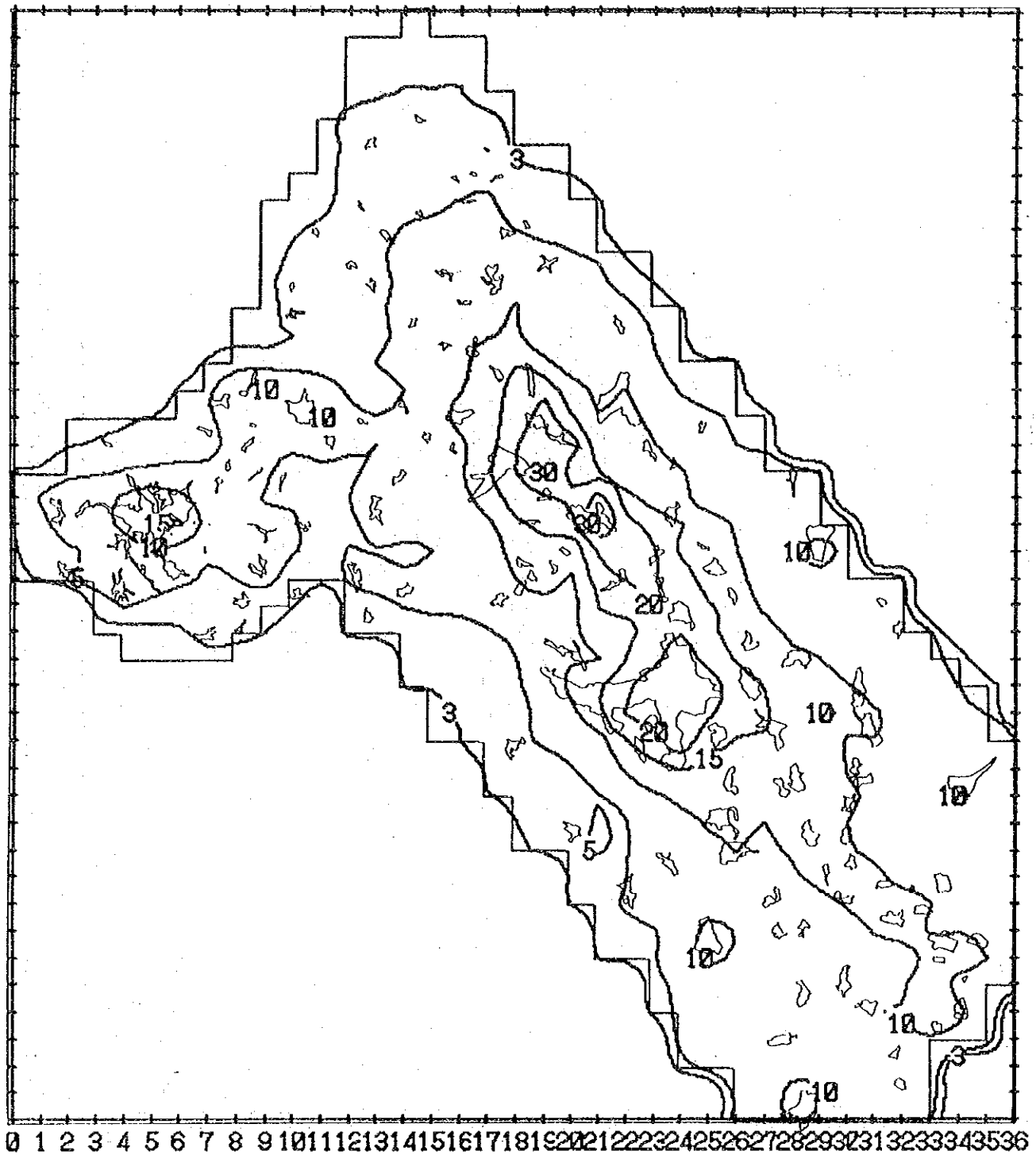


Figure D8.4.1 Average Concentration Isopleth for SO₂ in Non-heating Season (2005, Case F-0, All Sources)

unit: $\mu\text{g}/\text{m}^3$

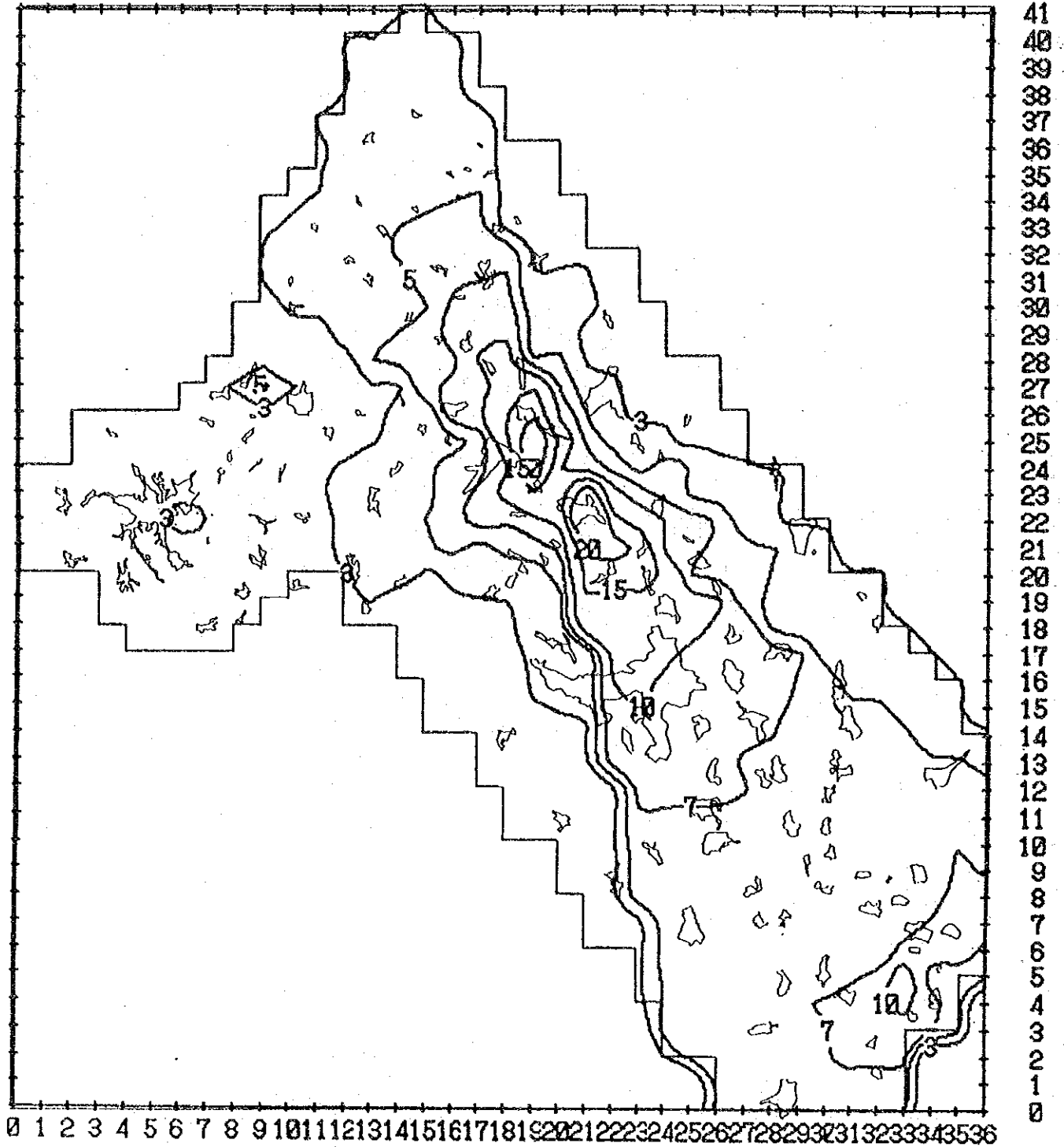


Figure D8.4.2 Annual Average Concentration Isopleth for SO2 in 2005 (Case F-0, Industries)

unit: $\mu\text{g}/\text{m}^3$

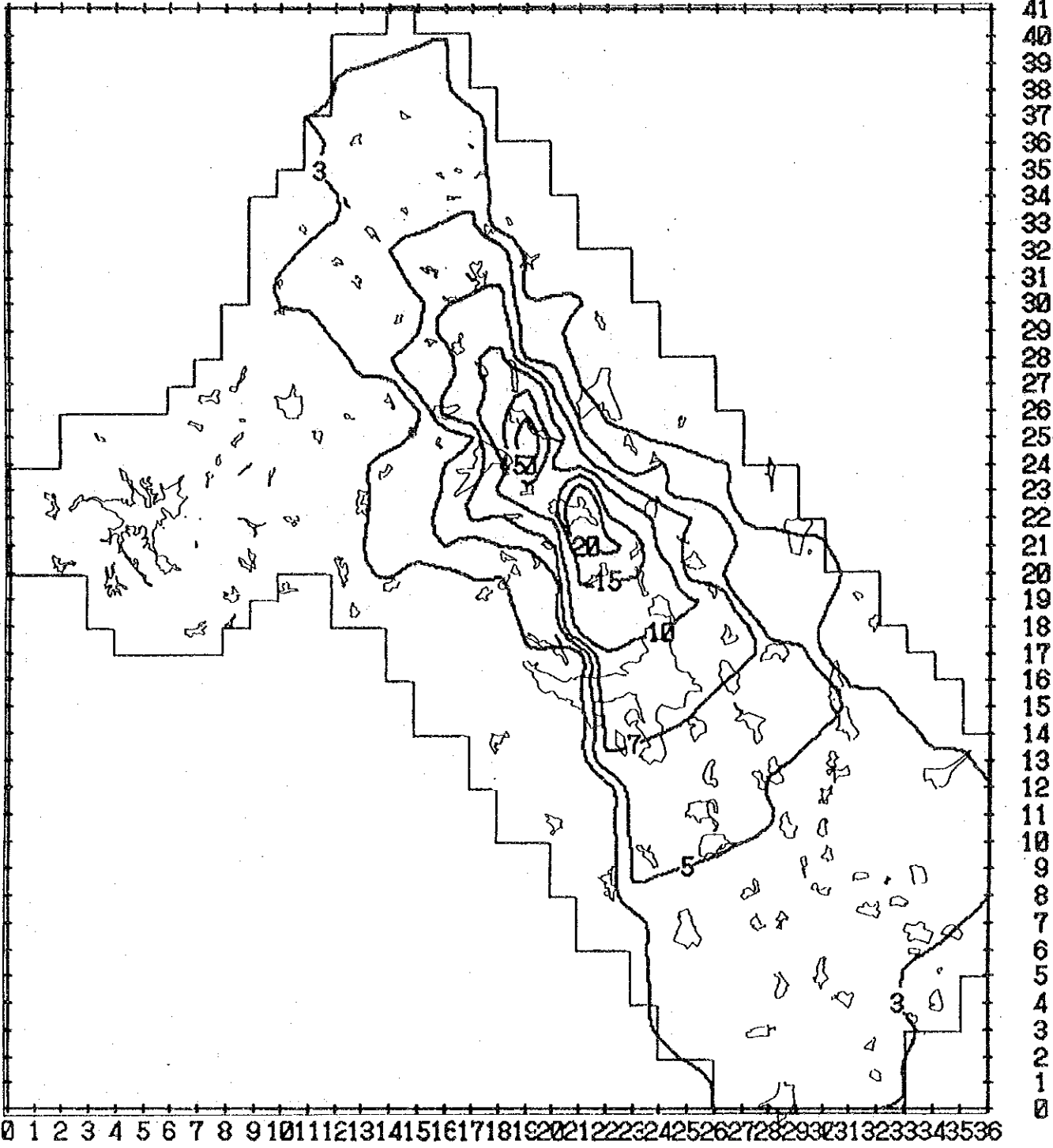


Figure D8.4.3 Annual Average Concentration Isoleth for SO2 in 2005 (Case F-0, Borsod P.S.)

unit: $\mu\text{g}/\text{m}^3$

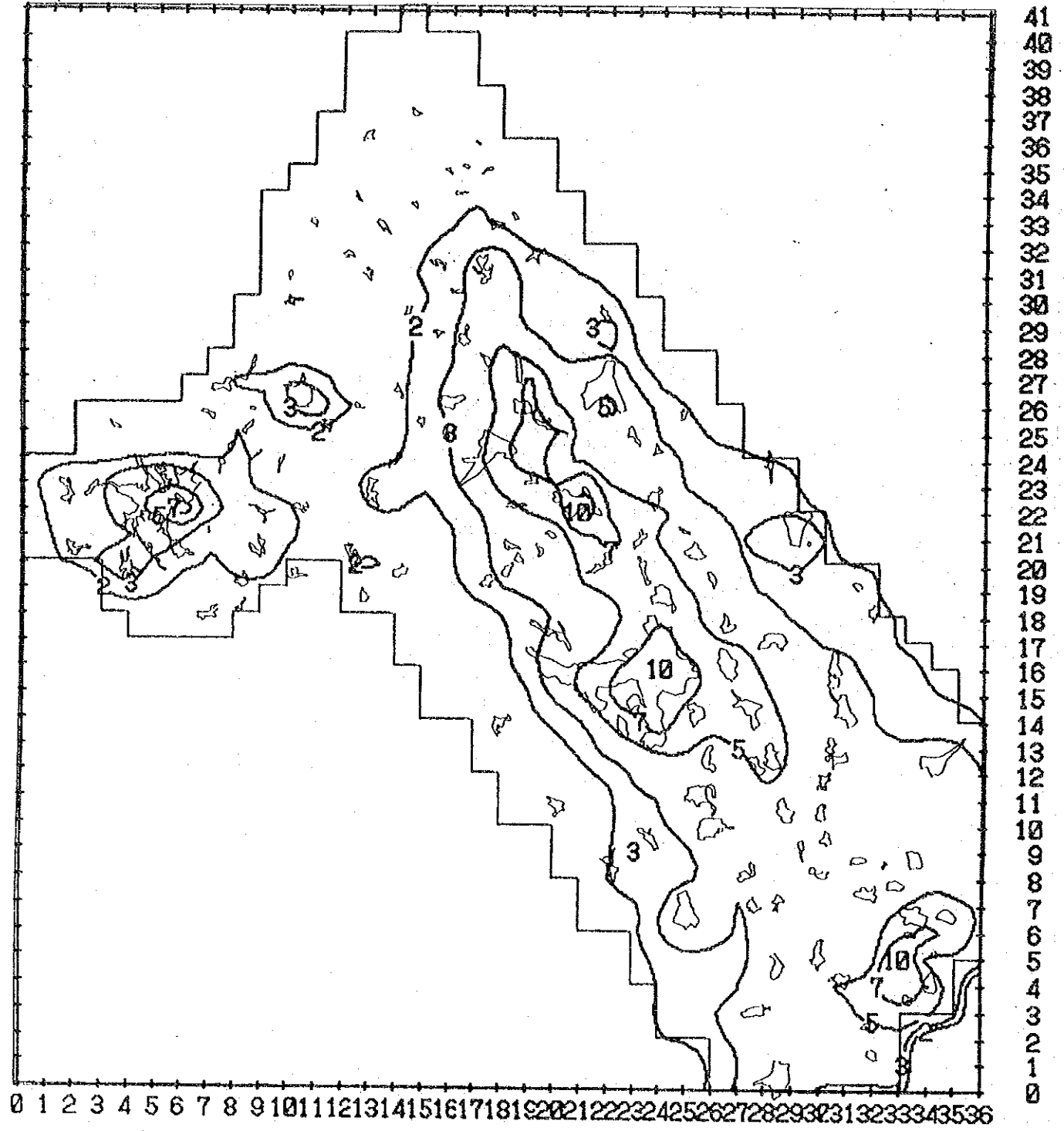


Figure D8.4.4 Average Concentration Isopleth for SO2 in Non-heating Season (2005, Case F-1, All Sources)

unit: $\mu\text{g}/\text{m}^3$

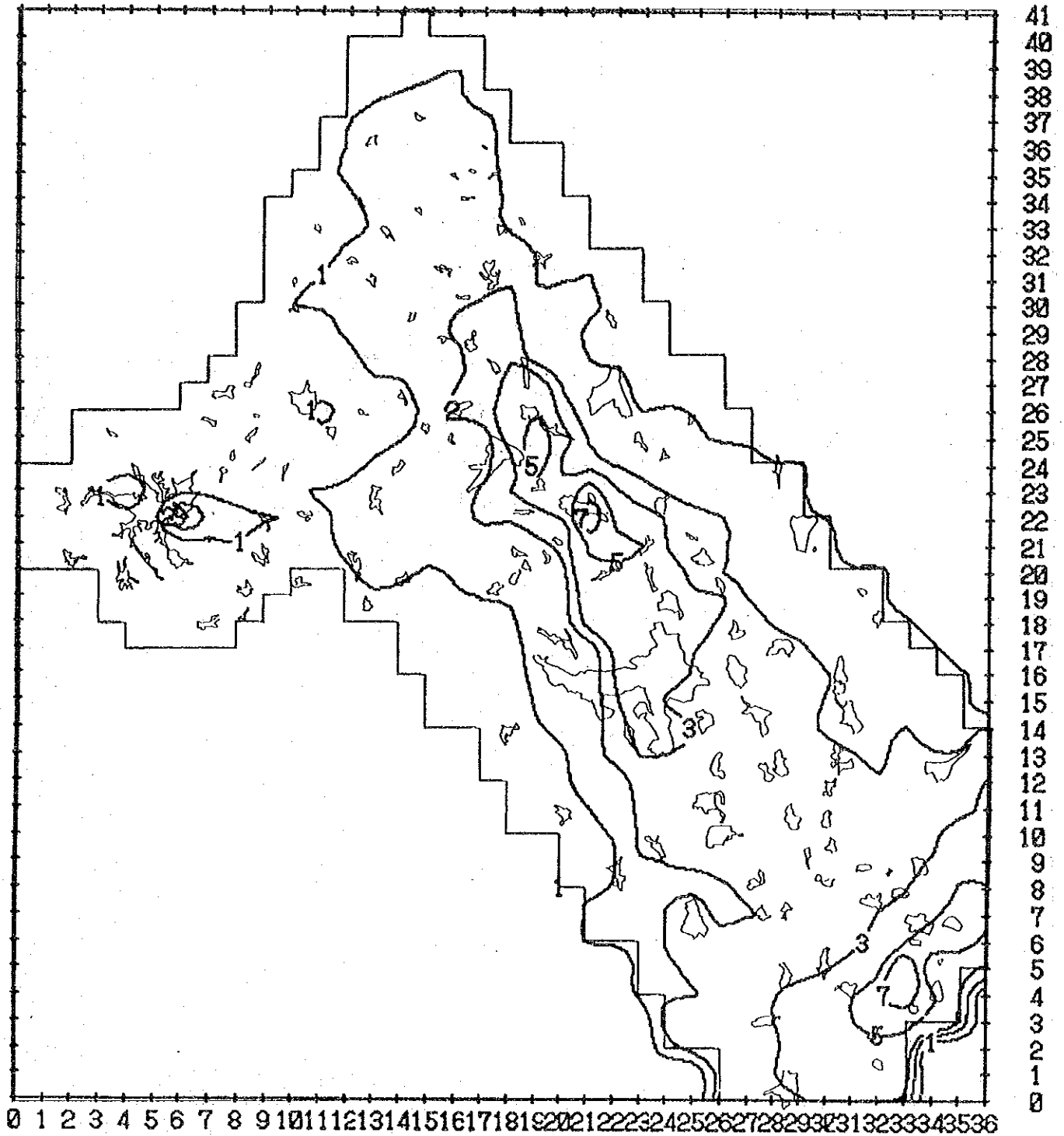


Figure D8.4.5 Annual Average Concentration Isopleth for SO2 in 2005 (Case F-1, Industries)

unit: $\mu\text{g}/\text{m}^3$

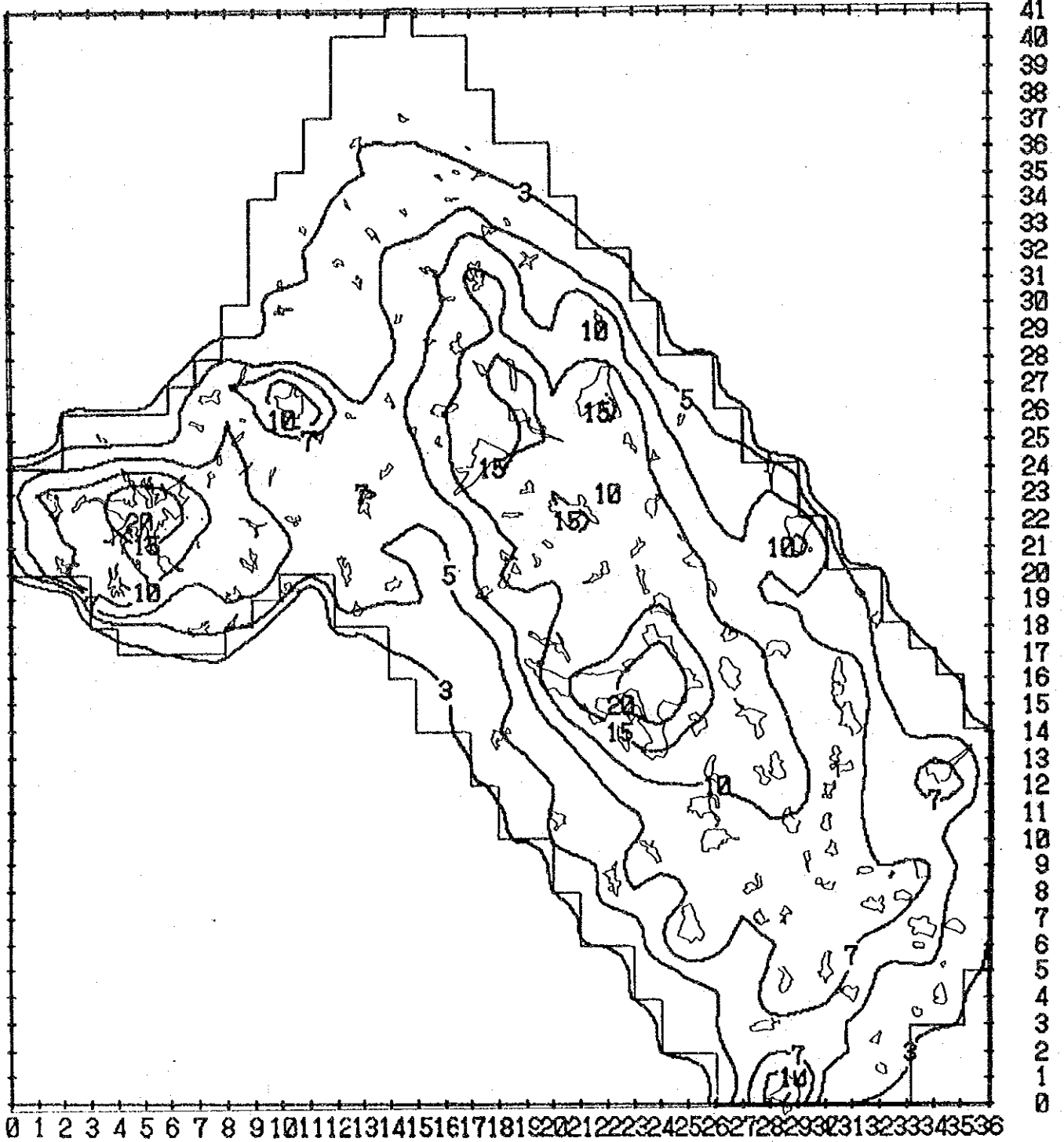


Figure D8.4.6 Annual Average Concentration Isopleth for SO2 in 2005 (Case F-1, Communal Sources)

unit: $\mu\text{g}/\text{m}^3$

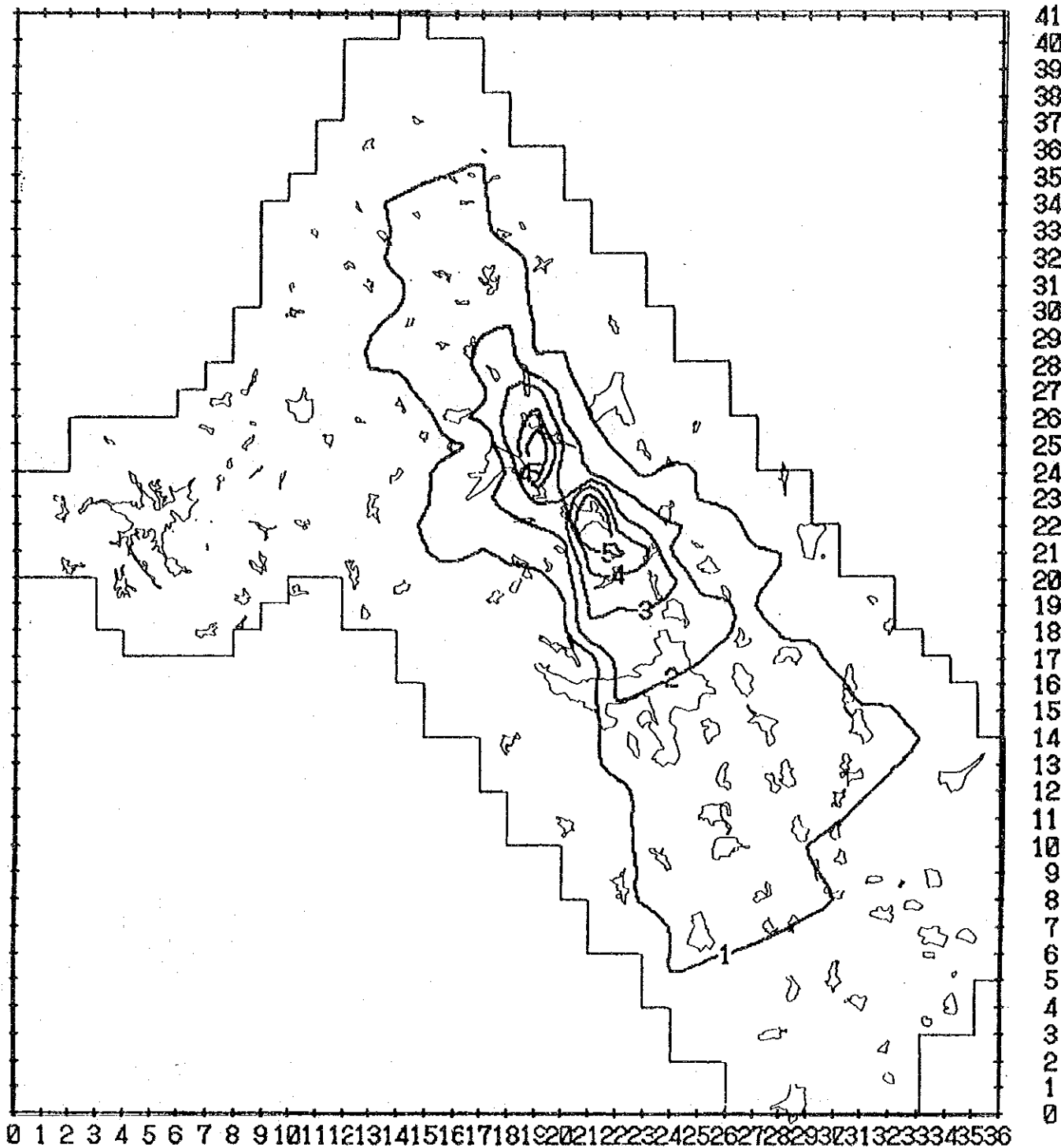


Figure D8.4.7 Annual Average Concentration Isopleth for SO2 in 2005 (Case F-1, Borsod P.S.)

unit: $\mu\text{g}/\text{m}^3$

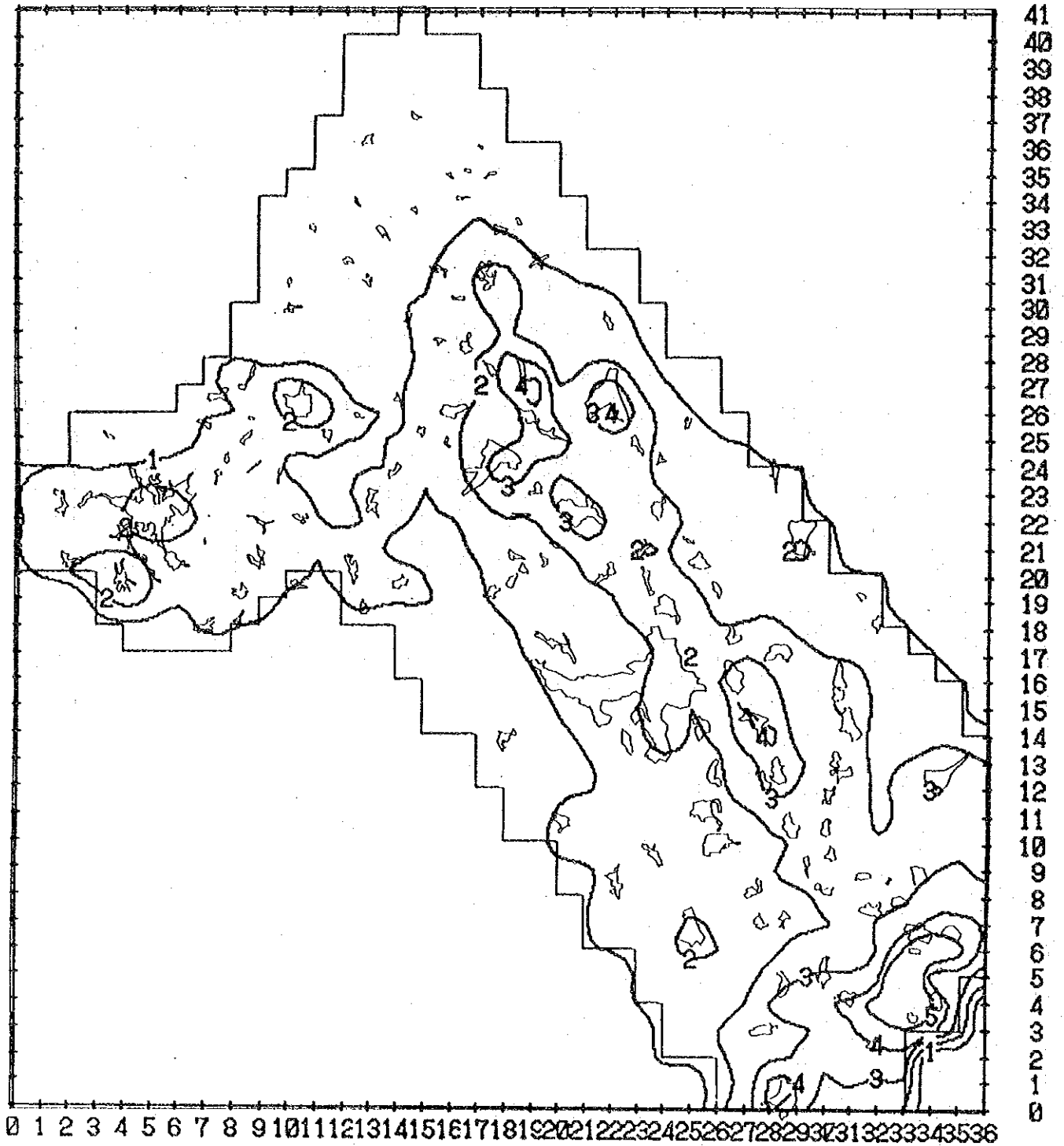


Figure D8.4.8 Average Concentration Isopleth for SO2 in Non-heating Season (2005, Case F-2, All Sources)

unit: $\mu\text{g}/\text{m}^3$

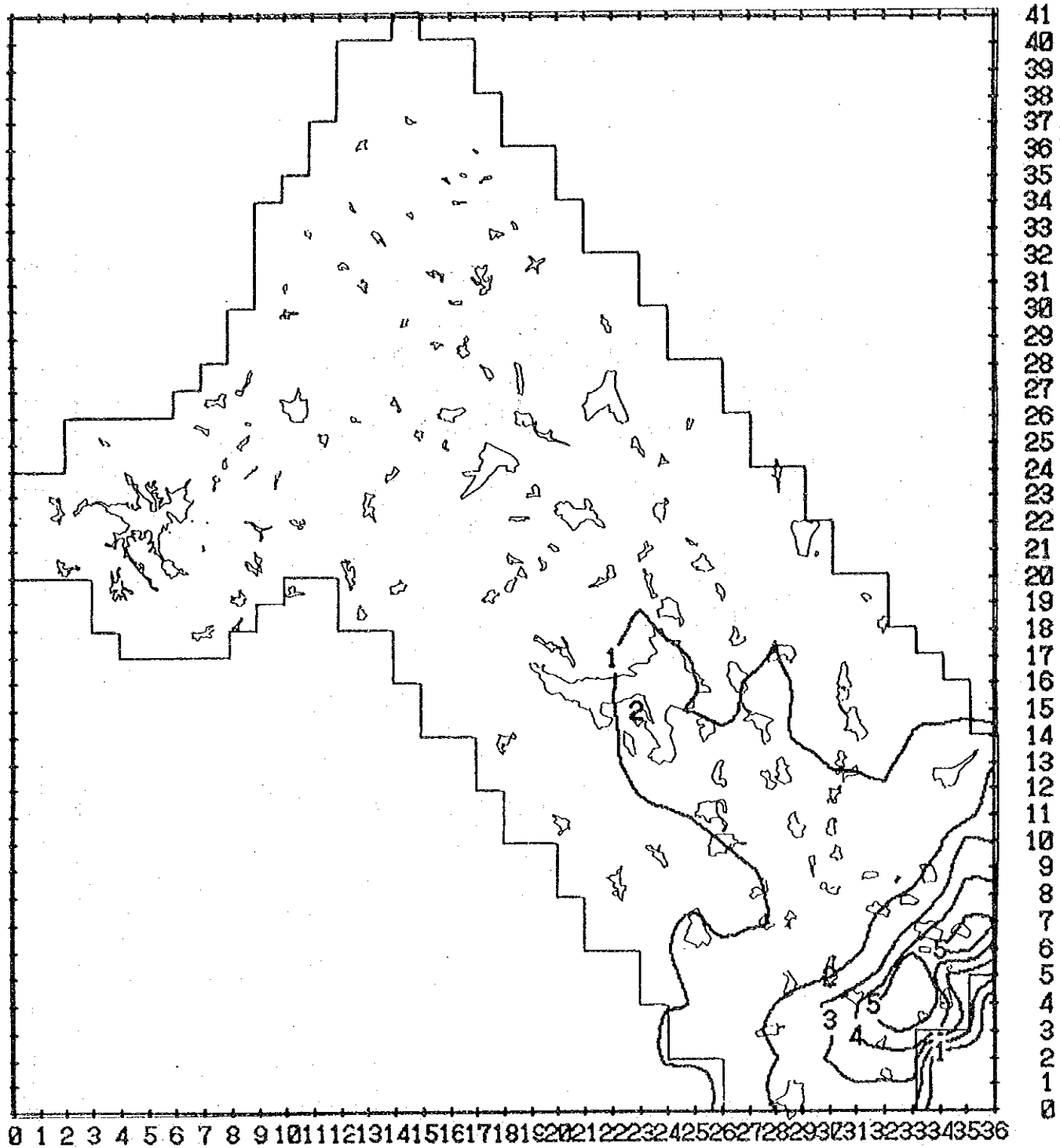


Figure D8.4.9 Annual Average Concentration Isopleth for SO₂ in 2005 (Case F-2, Industries)

unit: $\mu\text{g}/\text{m}^3$

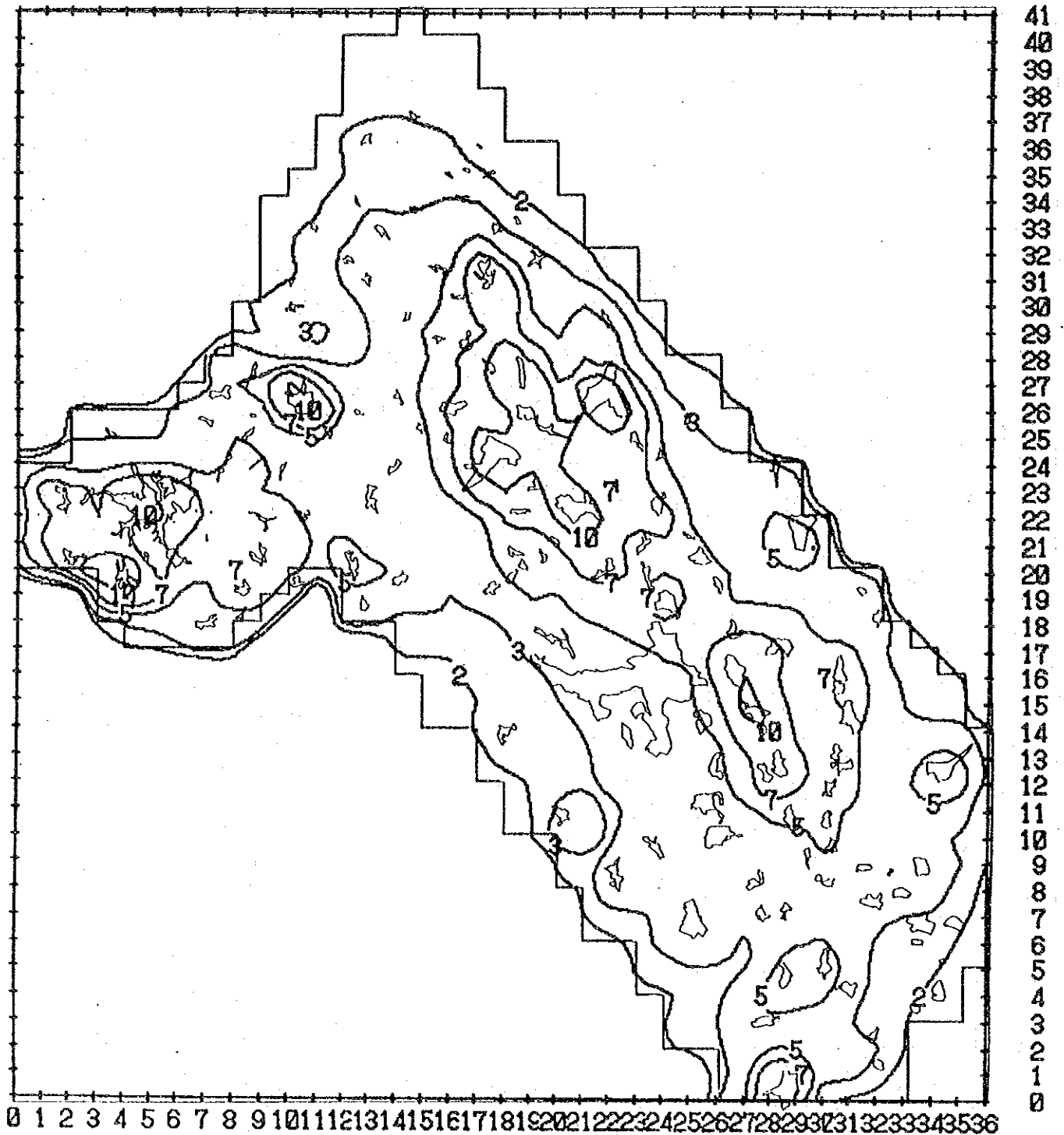


Figure D8.4.10 Annual Average Concentration Isopleth for SO₂ in 2005 (Case F-2, Communal Sources)

unit: $\mu\text{g}/\text{m}^3$

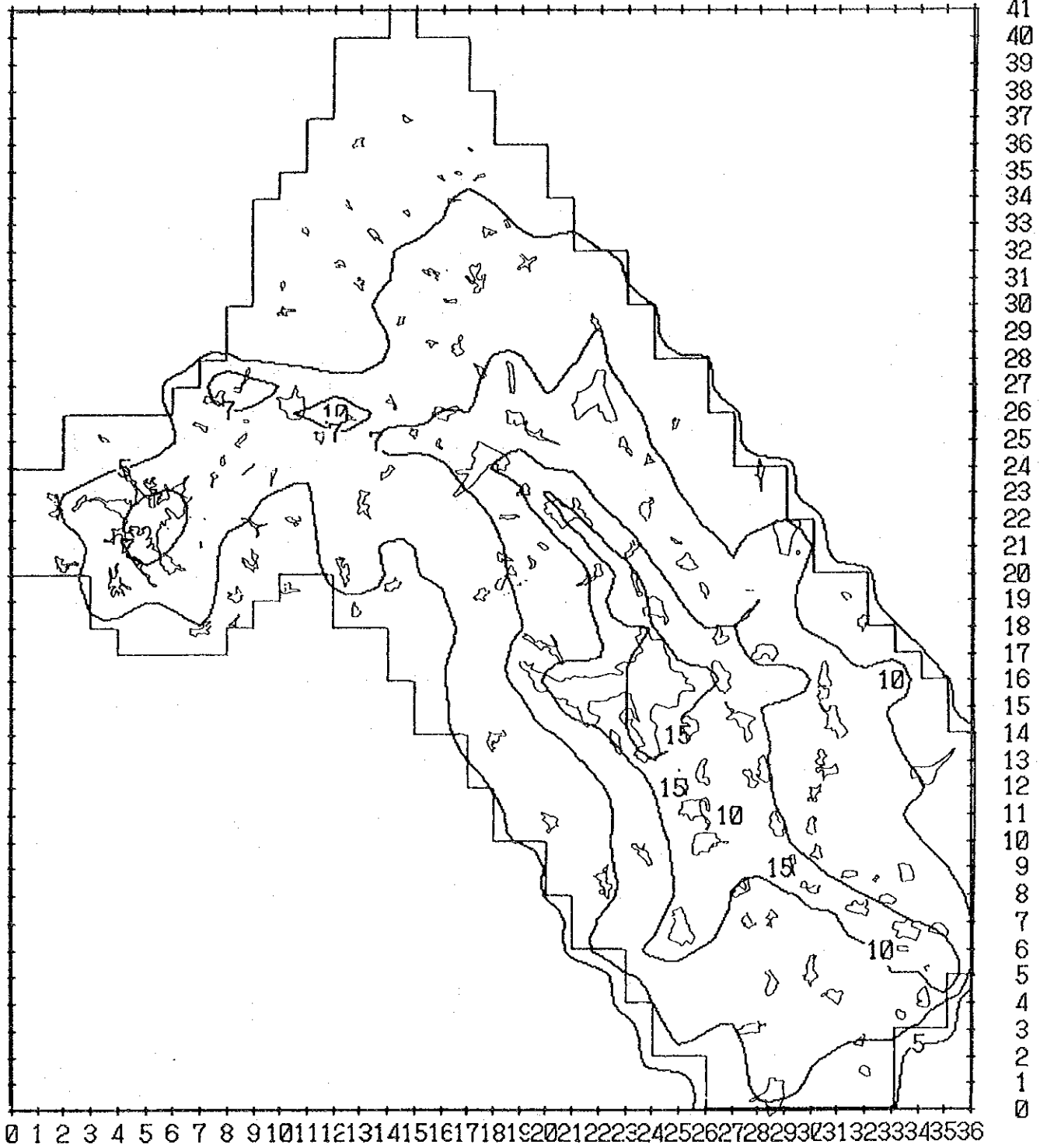


Figure D8.4.11 Average Concentration Isopleth for NO2 in Non-heating Season (2005,Case F-0,All Sources)

unit: $\mu\text{g}/\text{m}^3$

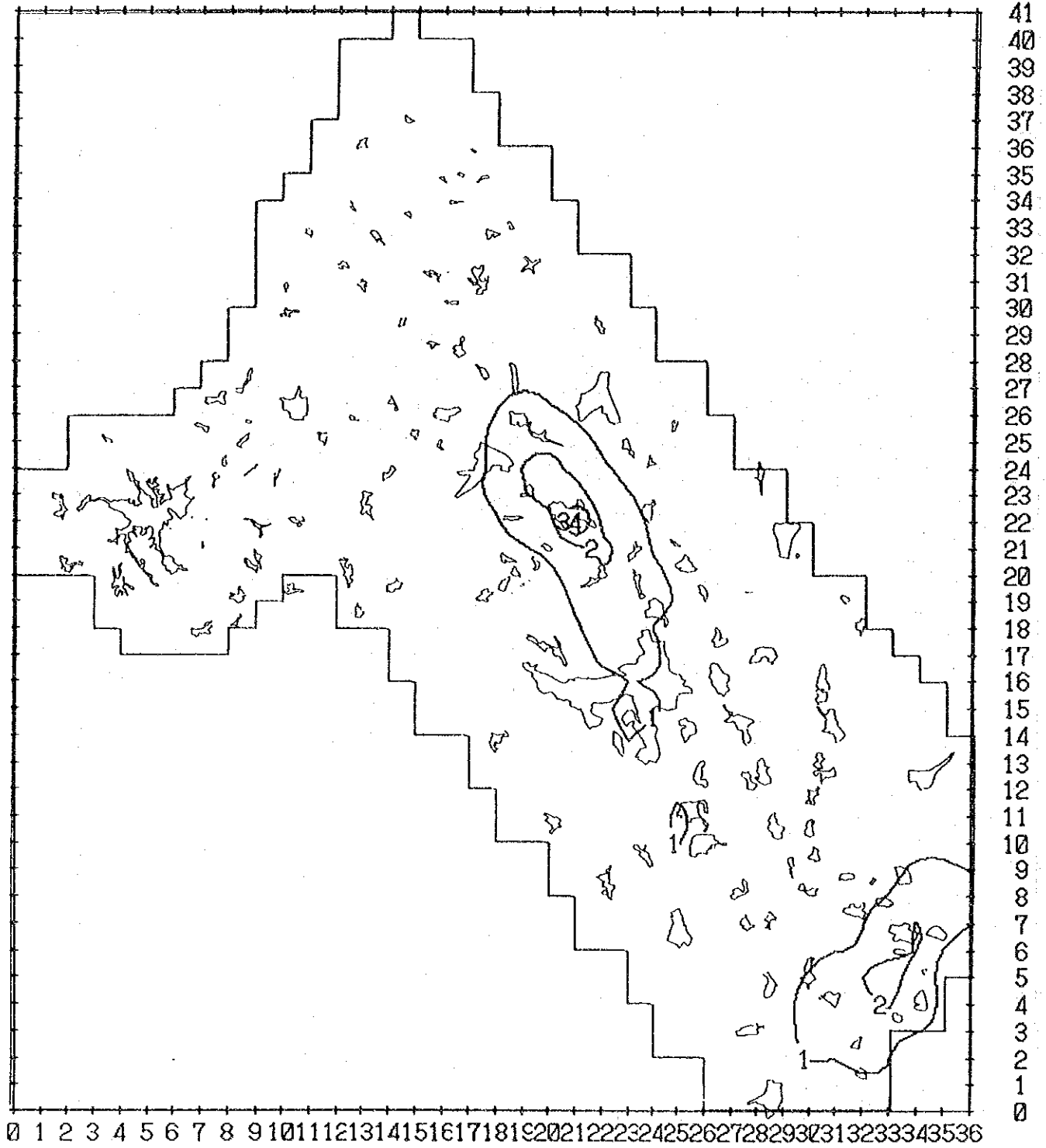


Figure D8.4.12 Annual Average Concentration Isopleth for NO₂ in Non-heating Season (2005,Case F-0,Industries)

unit: $\mu\text{g}/\text{m}^3$

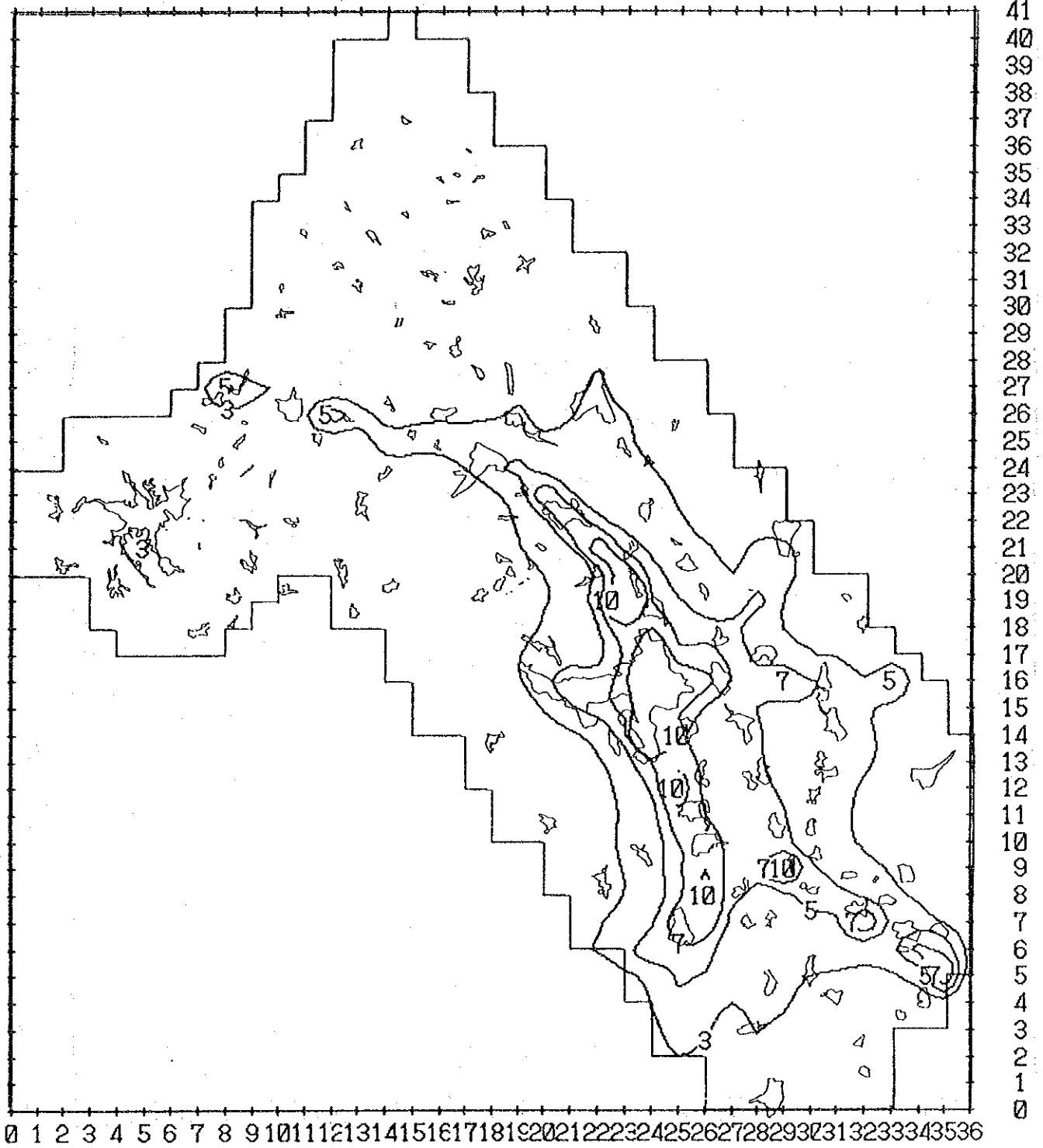


Figure D8.4.13 Annual Average Concentration Isopleth for NO₂ in Non-heating Season (2005, Case F-0, Motor Vehicles)

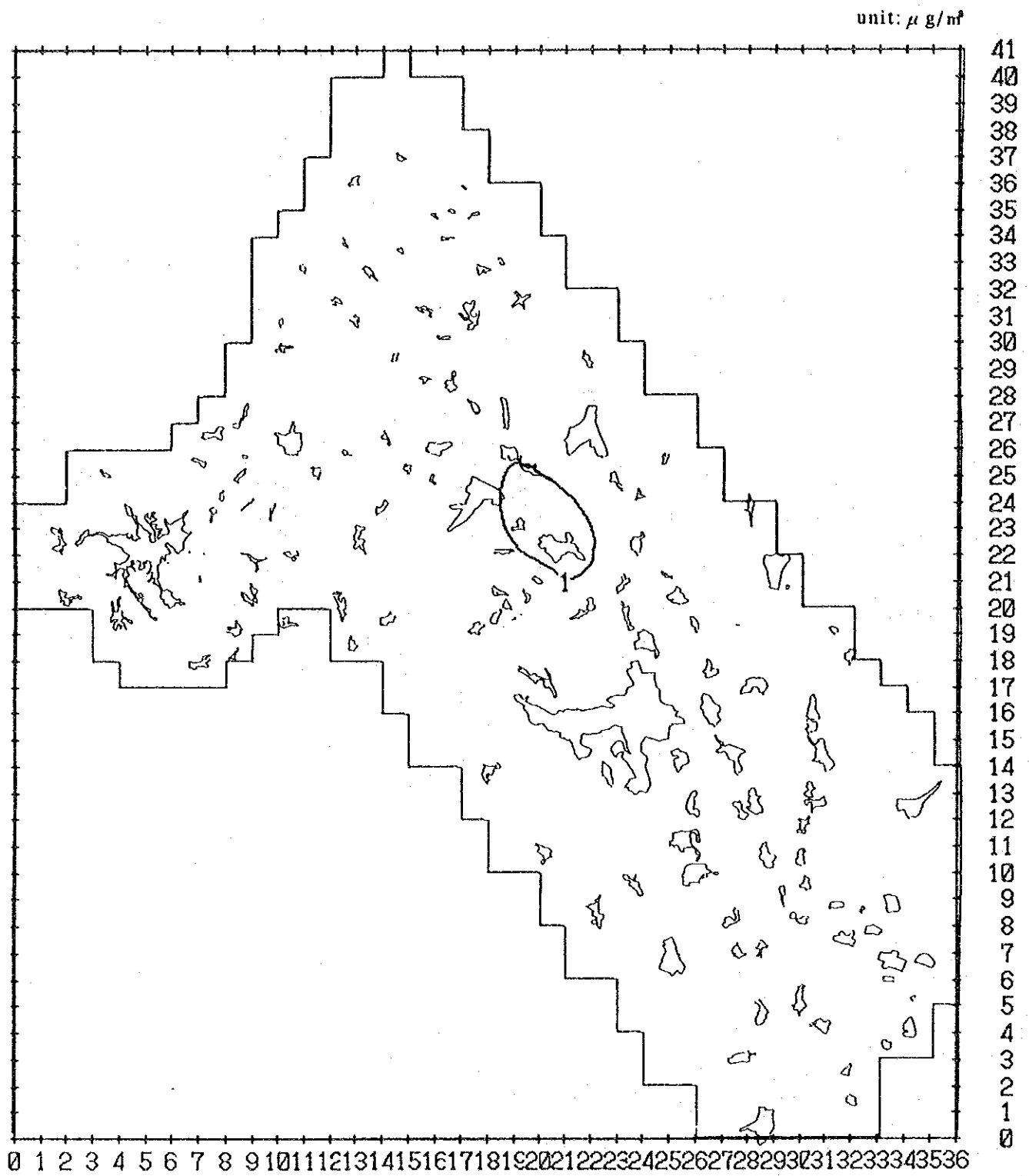


Figure D8.4.14 Annual Average Concentration Isopleth for NO₂ in 2005 (Case F-0,Borsod P.S.)

unit: $\mu\text{g}/\text{m}^3$

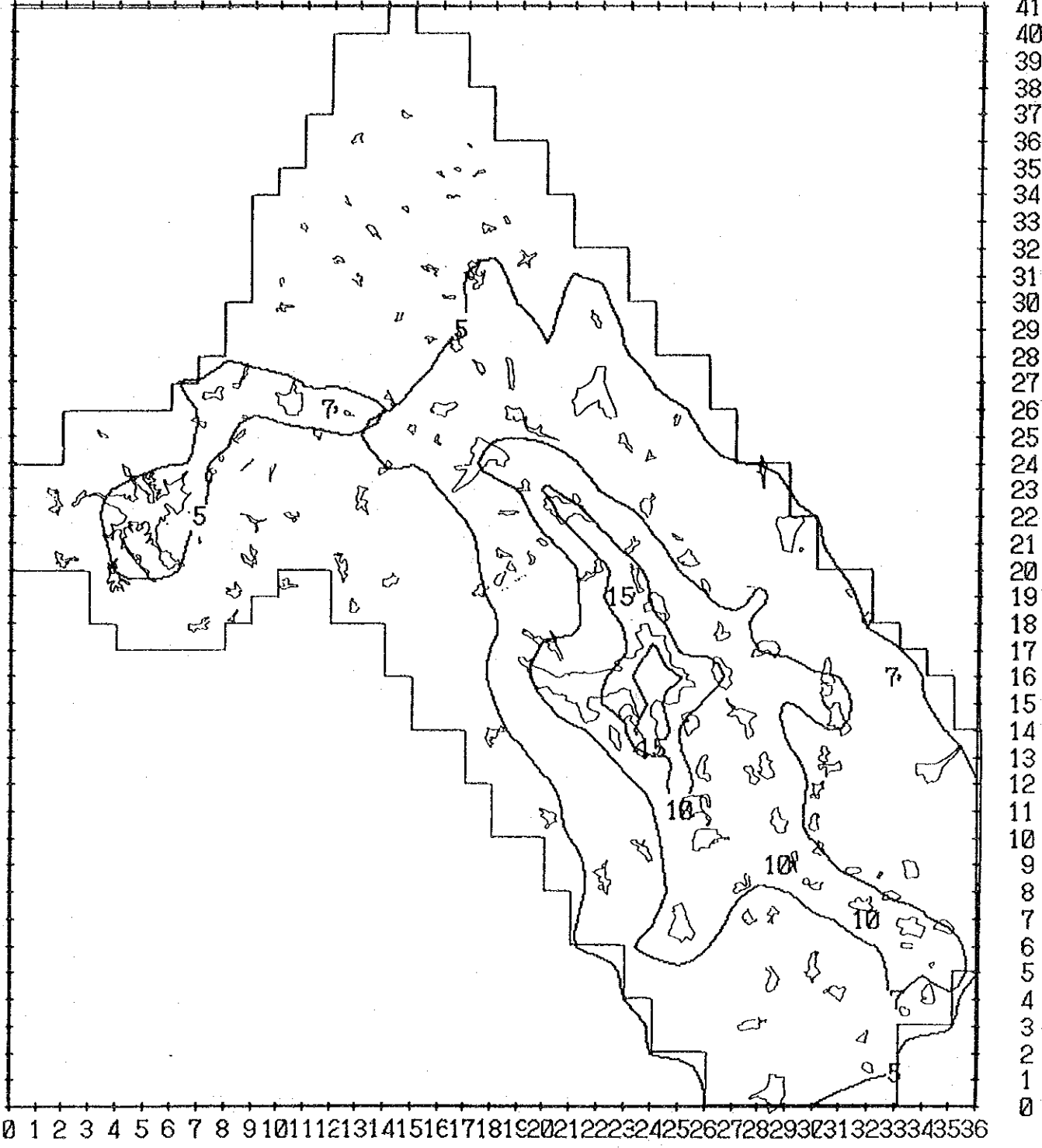


Figure D8.4.15 Average Concentration Isopleth for NO2 in Non-heating Season (2005, Case F-1, All Sources)

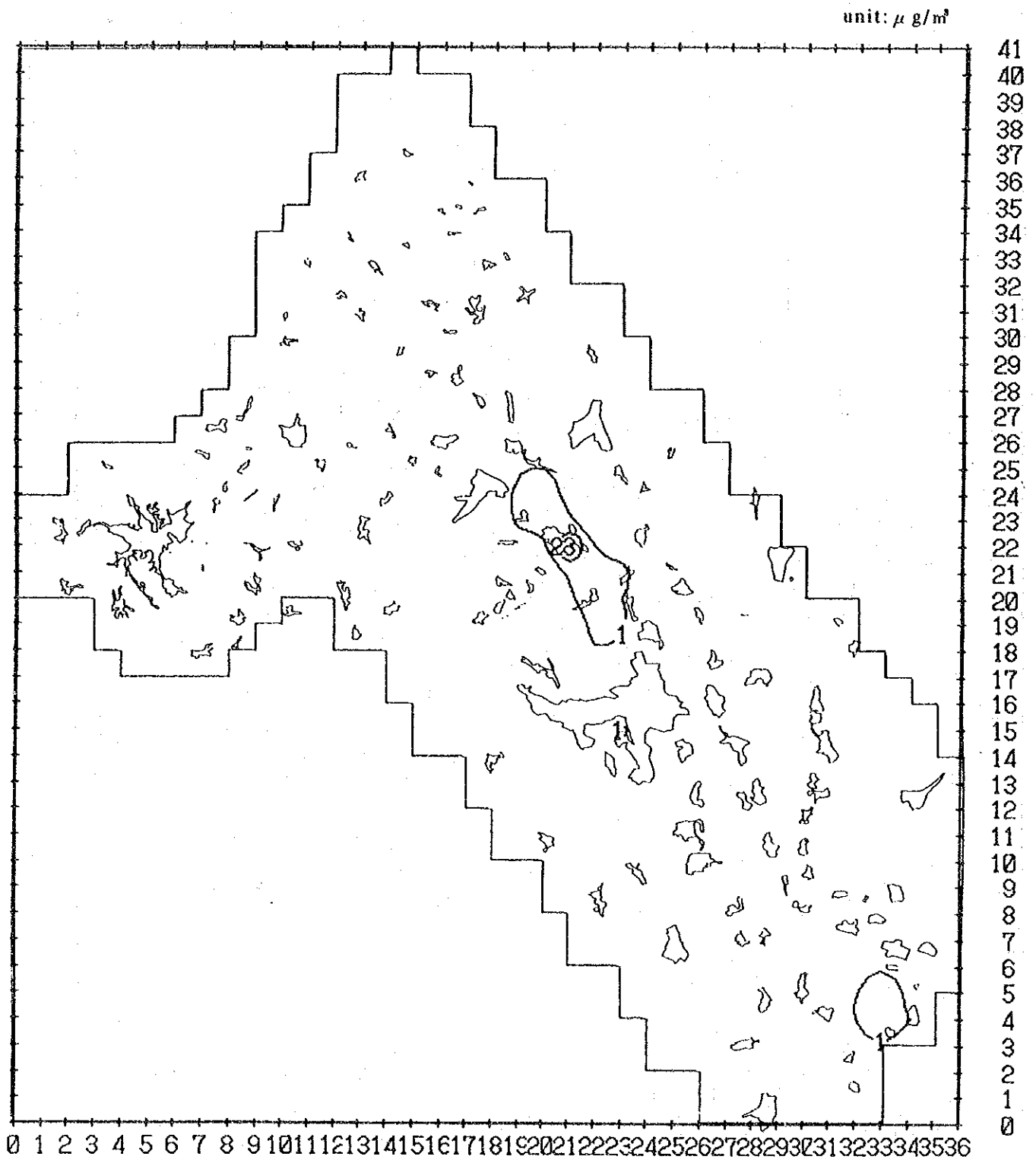


Figure D8.4.16 Annual Average Concentration Isopleth for NO₂ in 2005 (Case F-1, Industries)

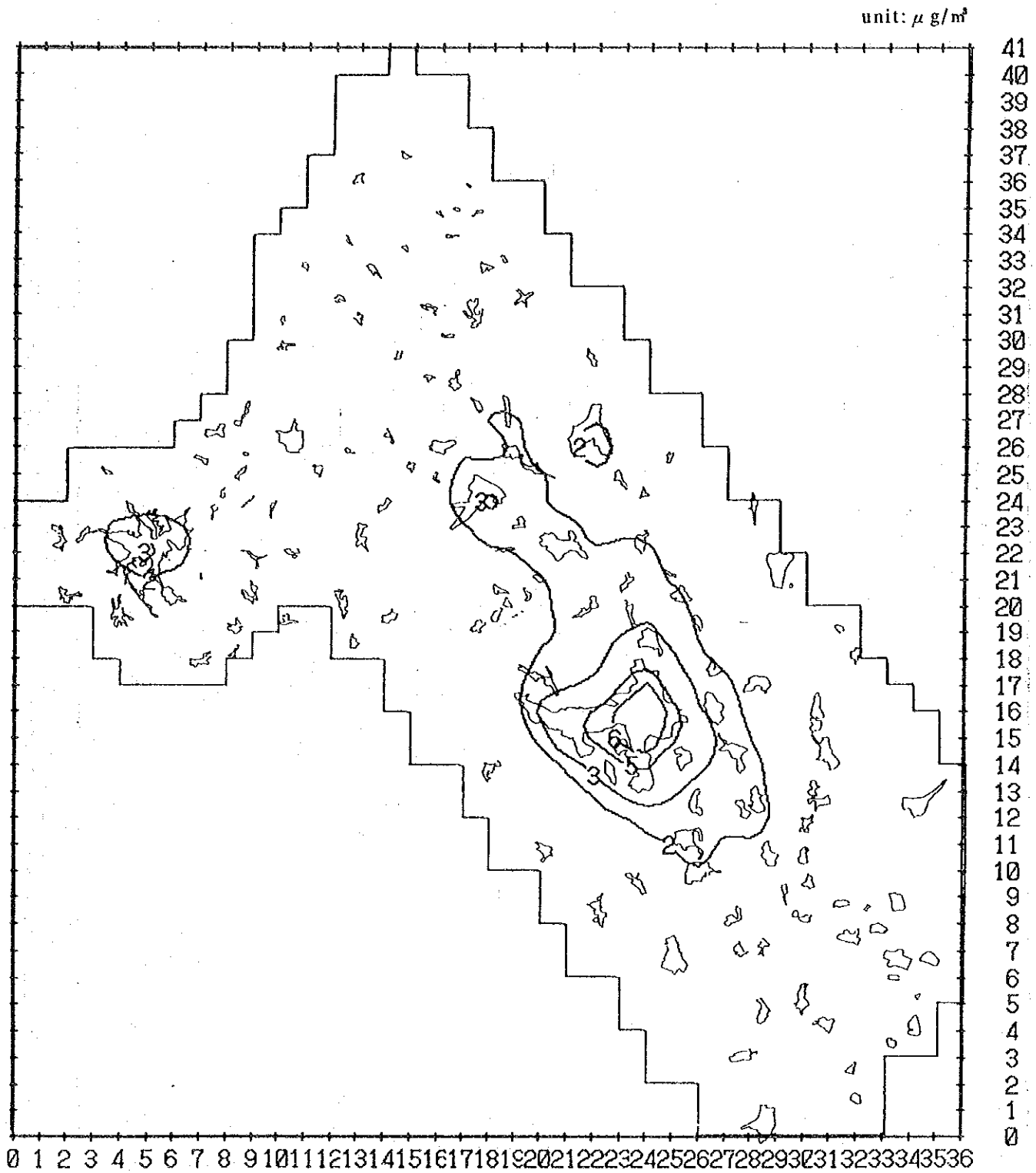


Figure D8.4.17 Annual Average Concentration Isopleth for NO₂ in 2005 (Case F-1, Communal Sources)

unit: $\mu\text{g}/\text{m}^3$

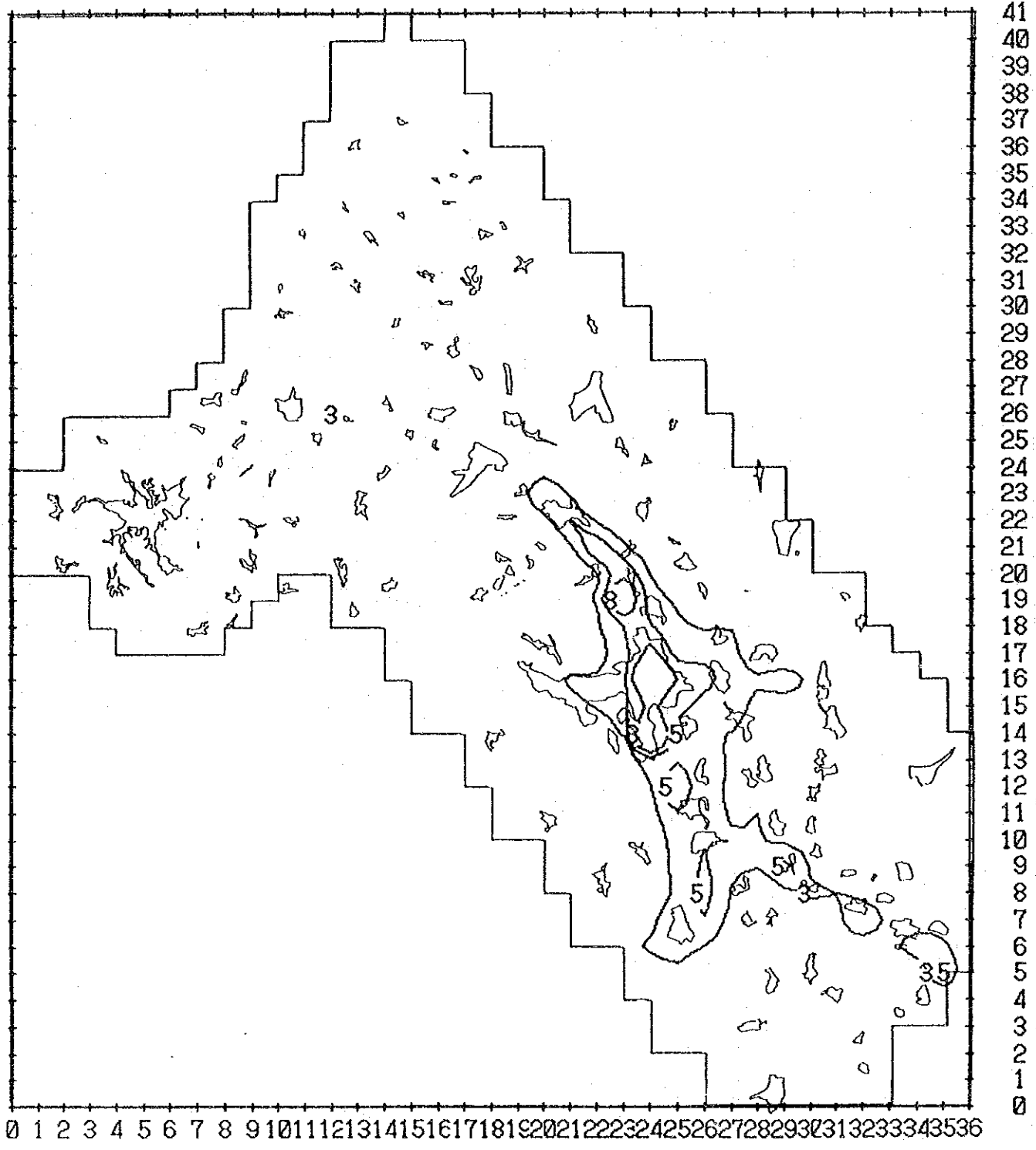


Figure D8.4.18 Annual Average Concentration Isopleth for NO₂ in 2005 (Case F-1, Motor Vehicles)

unit: $\mu\text{g}/\text{m}^3$

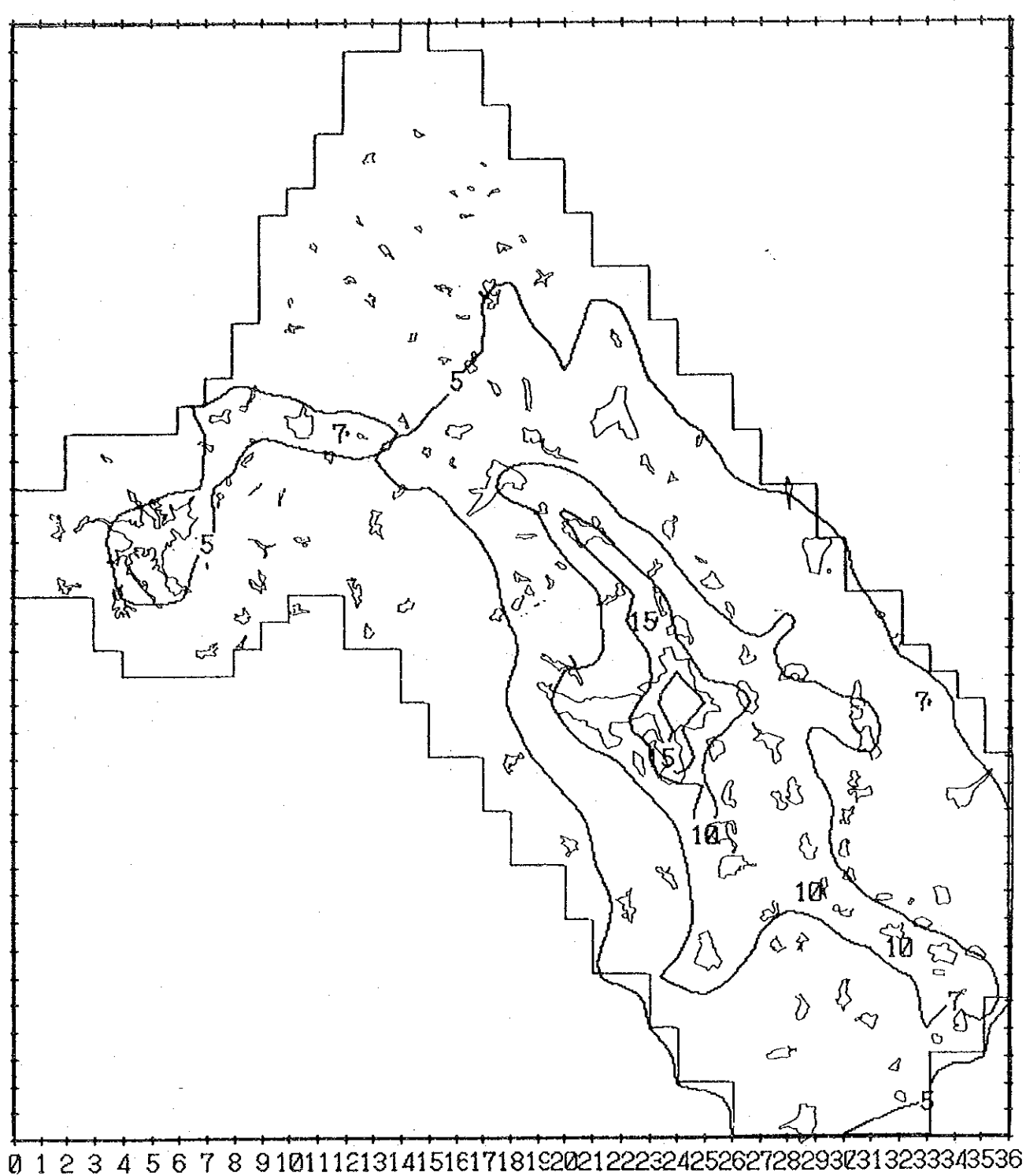


Figure D8.4.19 Average Concentration Isopleth for NO₂ in Non-heating Season (2005, Case F-2, All Sources)

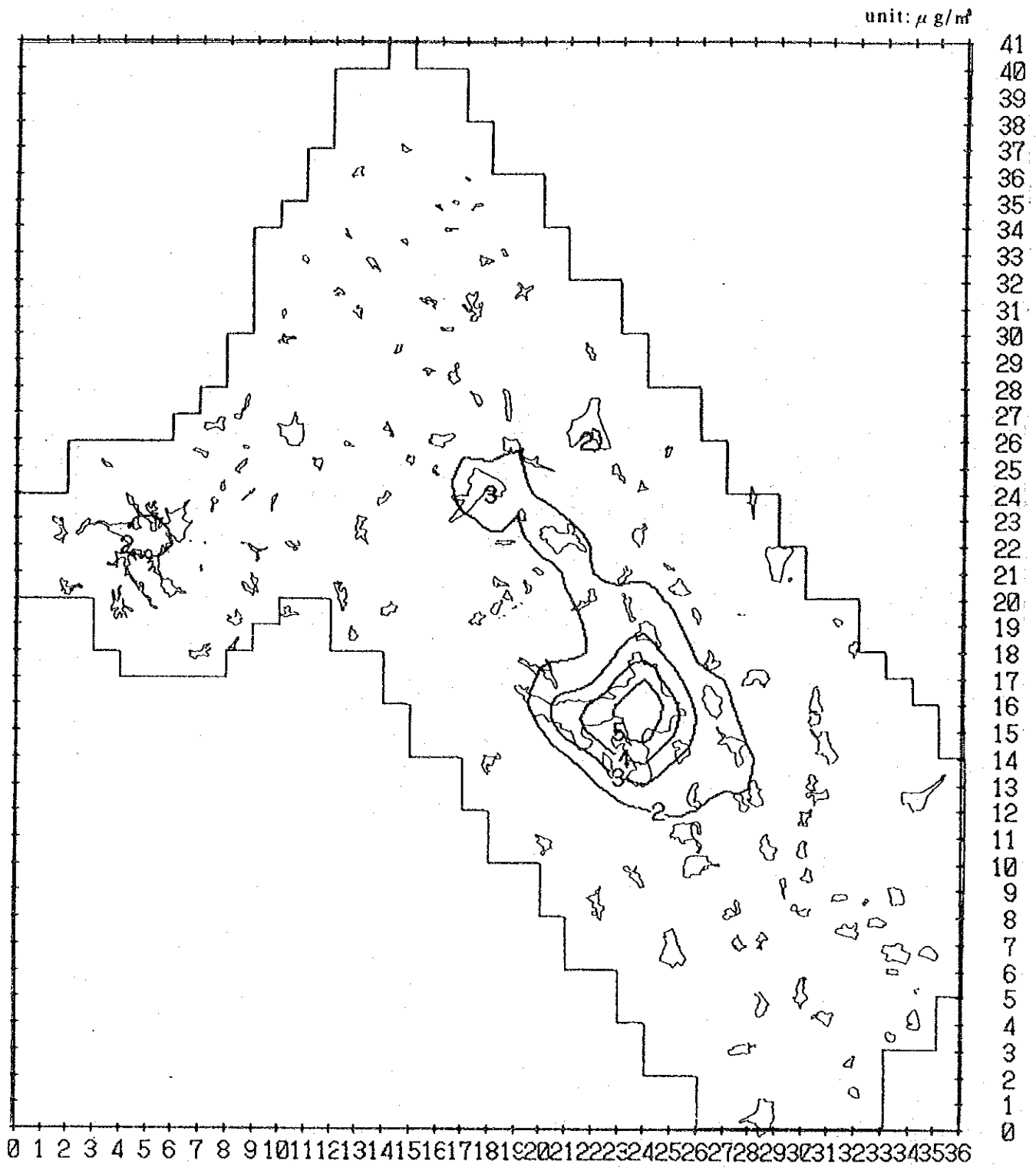


Figure D8.4.20 Annual Average Concentration Isopleth for NO₂ in 2005 (Case F-2, Communal Sources)

Future Condition (Non-Control)
 SO₂.Borsod Pwer. Plant Only (Non-Heating Season) unit: µg/m³

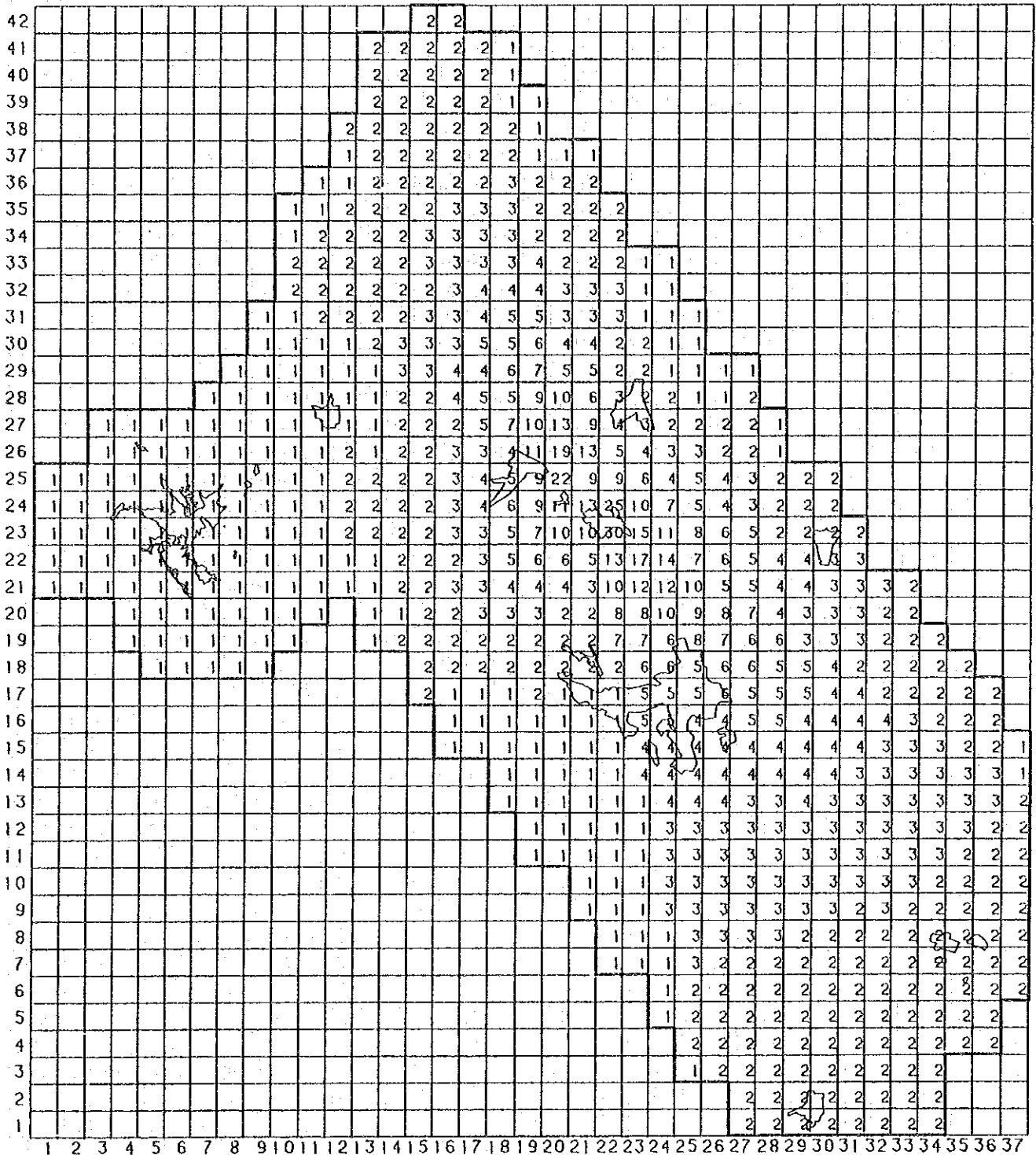


Figure D8.4.29 Average Concentration for SO₂ in Non-heating Season (2005, Case F-0, Borsod P.S.)

Future Condition (Non-Control)

NO2, Industries

(All Season)

unit: $\mu\text{g}/\text{m}^3$

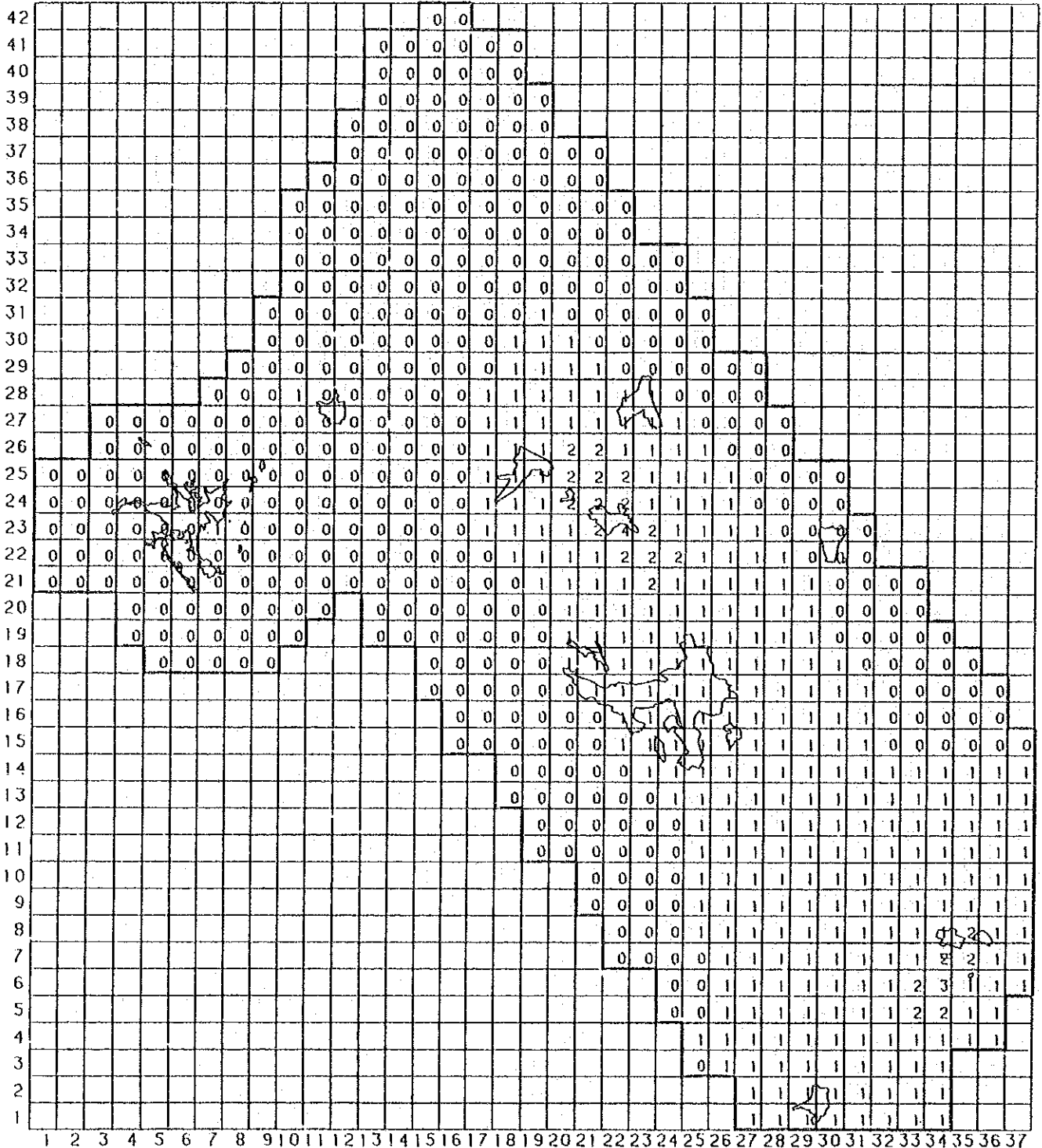


Figure D8.4.34 Annual Average Concentration for NO2 in 2005 (Case F-0, Industries)

