### PART-V. TOTAL REVIEW OF FIRST TO THIRD YEAR SURVEYS

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1.	Experience of Industrial Policies in East Asia	V-1
2.	"East Asian Style" Industrial Policy	V-4
3.	Small and Medium Enterprise Policies	V-7
4.	Case Studies of Sectorial Industrial Policies of East Asia (OMISSION)	V-10
5.	Current State of Thai Industrial Development	V-10
6.	Problems in Industrial Development in Thailand	V-14
7.	Application of "East Asian Style" Industrial Policies to Thailand	V-17
8.	Summary Programs of First to Third Year Surveys	V-26

### PART-V. Total Review of First to Third Year Surveys

### 1. Experience of Industrial Policies in East Asia

After the second world war, Japan focused on the basic industrial fields and devised a series of incentives in taxation, financing, etc. for the same, thereby leading the country from reconstruction of its industries to its subsequent high growth and forming its unique "sectorial industrial promotion measures" (also known as "targeting policies").

Korea learned from the experience of Japan in converting from import substitution type industries to export oriented ones, focusing on key industries and mobilizing tariff, tax, and financial means to protect and encourage them. In its subsequent policies for the promotion of basic industries (steel, engineering, chemical etc.), it used similar means and achieved tremendous success.

Taiwan relied on general incentives in its initial program of export oriented industrialization. In the subsequent promotion of basic industries and promotion of more sophisticated export industries, it designated key industrial sectors and adopted means mobilizing a series of incentives.

Table V-1. History of Industrial Promotion Policies and Export Promotion Policies in Japan, Korea and Taiwan

Japan	Korea	Taiwan
	<industrial policies="" promotion=""></industrial>	
Postwar Reconstruction Period (1946-48) "Priority Production System" Material Quota/ Reconversion Finance Bank Loans/Price Control		
Industrial Rationalization Period (the first half of 1950's) Preferential Treatment for equipment investment (special depreciations)/Loans form the Japan Development Bank/Tax Exemptions  Industrial Development Promotion Period (the latter half of 50's) Synthetic Fiber, Petrochemical, Electronics, Machinery Tariff Protection/Selective Fiscal, Financial Policy (Loans from the Japan Development Bank, Depreciations, Tax Exemptions & Reductions)/Approval of Technology Introduction	After The Disturbance in Korea (1950's) Import Substitutional Industrial Development Promotion Aids Quota System/Double Exchange Rate/Tax Exemption for Raw Materials & Machinery	Import Substitutional Industrialization Period (the first hal of 1950's) Adjustment of Public Key Industries-Sugar, Cement, Fertilizer, etc./Textile Industry Promotion with Bave Import Quota  Transitional Period to Export Oriented Industry (the latter half of 50's) Adjustment of Public Key Industry/Textile, Agricultural Product Processing Industry Development.
High-Growth Period (1960's) Building an Open Economy. Industry-Government Cooperation System (Investment Adjustment/Co-ordination of Production Field/Industry-by-Industry Development Programs (Law on Extraordinary Measures for Machinery Industries/Law on Extraordinary Measures for Electronic Industries.)	Transition to Export Oriented Industrialization (1960's) Stressing Economic Growth, Introduction of Foreign Capital (Mainly Loans)/Export Light Industry Promotion/Tax Exemptions/Key Industry Promotion With The Government Initiative & Intervention	Export Oriented Industrialization in Full-Swing (1960's) Introduction of Foreign Capital (Loans & Direct Investment)/Focusing on Private Sector/Export Processing Zone/Tax Exemptions & Deductions/Trading Company Promotion
Stable Growth Period (1970-) Drawing up "Vision", Utilizing Market Mechanism. Knowledge-Intensive Industry. High Technology Development.	Export Oriented, Heavy & Chemical Industrialization (1970's) "Heavy & Chemical Industrial-Strategic Industrial Development Plan" Government Controlled Financing Organization. Export Industry, Heavy & Chemical Industrics Promotion With Low-Interest Loan. Expansion of Equipments in Private Enterprises.	Heavy & Chemical Industrialization (1970's)  10 Major Development Plan Foundation of Public Enter- prises of Iron & Steel, Oil and Shipping/Social Capital Adjustment
	Liberalization, Heavy Chemical Industries Co-ordination (1980's) Economic Liberalization.	High Technology Promotion (1980's) Specifying Strategic Indus- try.

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Japan
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### Korea

### Taiwan

Leaving Public Cooperation to Private. Foreign Capital Liberalization. Finance Liberalization. heavy & Chemical Industries Co-ordination Small-and Medium-size Enterprises Promotion Tax Exemptions for Electronics & Machinery/Lowinterest Loans/Preferential Revenue Fund/Automobile Industry Promotion.

### <Export Industry Promotion and Export Promotion Policies>

### Industrial Rationalization Period (the first half of 1950's)

Financial Preferential Measures.

Export Preferential Finance (Low Interest Rate Reduction of the Bank of Japan)/
Foundation of the Export Bank of Japan in 1950.

Tax Preferential Measures.

Export Income Deduction

Special Deduction for Export Export Insurance. Foundation of JETRO.

### Industrial Development Promotion Period (the latter half of 1950's)

Shipment Export (Loans from Export-Import Bank of Japan)
Special Deduction of Incomes related to overseas transactions

### High-Growth Period (1960's)

Economic Liberalization, Strengthening International Competitiveness. Plant Export (Loans from Export-Import Bank of Japan) Special Deduction for Exports Overseas Market Development Reverse System Expansion of JETRO

### After the Disturbance in Korea (1950's)

Export Promotion in Import Substitutional Industrialization Export Promotion Fund/ Export Credit Finance/ Foreign Currency Deposit/ Export Subsidiaries (but Export was depressed)

### Import Substitutional Industrialization Period (the first half of 1950's)

Public Key Industry Adjustment/Bave of USA Aids Import Quota/Multiple Exchange Rate/Double Price System

### Transition Period to Export Oriented Industrialization (the latter half of 1950's)

Starting Rice, Sugar, Agricultural Processing Products Export (Public Sector)/ Export, Import Exchange Link System

### Transition to Export Oriented Industrialization (1960's)

Private Enterprises Promotion in Export Industry/ Direct Subsidiaries/Low Interest Loans/Accelerated Depreciation/Tax Exemptions & Deductions (Cost Reduction) Export Light Industry (Textile, Wig) Promotion

### Export Oriented Industrialization in Full Swing (1960's)

Exceptional Loans/Export Loans/Export Processing Zone/Trade Company Promotion/Trade Company Promotion/Tax Preferential Treatment by Investment Act./Introduction of Foreign Capital

### Export Industry Rapid Growth Period (1970's)

Expansion of Low Interest Loan/Export Processing Zone/Won Devaluation/ Sogo-Shosha System/ Export-Import Bank of Korea/Introduction of Value Added Tax

### Coping With Trade Conflict (1980's)

Export Self-Constraint/ Enterprise Advances to U.S.A. Promoting Open Market

### Export Industry Advanced Period (1970's)

Strengthening Public Enterprises/Export Insurance/ Export Import Bank's Medium- & Long-Term Export Loan System/Foreign Trade Development Association (Far East Trade Service)

### 2. "East Asian Style" Industrial Policy

The concept of industrial policies gradually became clearer and more solidified through the series of industrial promotion measures used in Japan after the Second World War. The success of the same has been recognized and similar forms of policies have been adopted by Korea and in part by Taiwan. Here, these may be called "East Asian style" industrial policies.

"East Asian style" industrial policies feature designation of specific industrial sectors for promotion and mobilization of various incentives in a concentrated or limited time fashion. The specific industries are designated with reference to the history of industrial development in the advanced countries.

The means used for promoting the key industrial sectors have basically been incentives in tariffs, taxes, and financing and have further included lifting or easing of restrictions, support for research and development, and establishment of "visions" for the industries.

The main promotional means used for the sectorial promotion measures in East Asia were as follows:

- [1] Tariff incentives Abatement of import tariffs on the machinery and equipment, parts, and raw materials necessary the industries
- [2] Tax incentives Special (accelerated) depreciation on the machinery and equipment for specified industries and abatement of business taxes, corporate taxes, etc.
- [3] Financial incentives Low term low interest financing for capital investment and purchases of machinery in specific industries, financing of low interest funds for purchases of raw materials or exports, guarantees for these, etc.
- [4] Lifting or easing of controls Lifting or easing of controls in areas relating to promoted imports in the case of controls on introduction of foreign capital, introduction of foreign technology, new establishment of facilities, etc.

- [5] Support for research and development activities Government assistance for research and development activities in specific industries or tax and financial incentives for the same
- [6] Establishment of targets and "visions" Drawing of pictures of specified industries five or 10 years hence and use of the same as common directions for government policies and activities of private companies

In the promotion of key industrial sectors, the method has been adopted where the sections in charge of the industries in the government, industrial organizations in those industries, etc. play central roles in the exchange of opinions and information between the government and private industry, establishment development goals in a cooperative manner, and engage in activities for the promotion of those industries.

[1] Designation of certain Sectorial policy units Proposal industries to be promoted Framework of Deliberation industrial promotion [2] Concentrated, limited duration mobilization of promotional Industrial organizations, measures and incentives experts, etc. [1] Tariff incentives such as abatement of tariffs on equipment and materials Sectorial policy units Proposal [2] Tax incentives such as accelerand systemated depreciation of facilities atization Deliberation and abatement of corporate taxes Ministry of Incentives mobilized -[3] Financial incentives such as Finance and for industrial promotion long term, low interest other related financing and export credit agencies [4] Lifting or easing of restrictions Industrial or-[5] Support in research and ganizations, development activities related organizations, [6] Setting of targets or visions experts, etc. [1] Maximum use of market Sectorial policy units mechanism Coordination and cooperation Methods of [2] Coordination and cooperation between government and industry realizing policies Industrial organizations, related institutions [3] Cooperation of related organizations and institutions

Fig. V-1. Features of "East Asian Style" Industrial Policy

### 3. Small and Medium Enterprise Policies

To maintain the vitality of industrial activities, it is recognized that it is desirable not only to prevent monopolies, but also to maintain a balanced coexistence between large corporations and small and medium sized enterprises in the industrial structure so as to form a "social division of labor". Therefore, even the advanced nations often have policies for the promotion of small and medium sized businesses.

Japan has had policies for the promotion of small businesses as part of its industrial policies based on the Small and Medium Enterprise Basic Law enacted in 1963. The law provides for measures for the promotion of small and medium sized enterprises overall and measures for promotion of specific industries.

Korea stressed the development of strong financial groups in the early stages of its industrialization and therefore development of small businesses was delayed. In the 1980s, however, it strengthened measures for promotion of small businesses and took concrete steps such as the selection of key industrial sectors and establishment of incentives. Taiwan launched a "central satellite factory system" in the 1980s with the aim of raising the level of its small businesses, under which the government has been supporting the development of small and medium sized enterprises.

Small and medium enterprise policies have two aspects to them: continuous policy schemes covering small business as a whole and short duration policy schemes for key industrial sectors. Together with the sectorial industrial promotional measures covering large companies as well, the small and medium sized enterprises in the key industrial sectors are able to make use of different policy schemes.

### Table V-2. Organization of Small and Medium Enterprise Policies of Japan

### 1. Modernization and advancement of SMEs

(1) Modernization by industry:

Measures for modernization of SMEs by industry (Small and Medium Enterprise Modernization Promotion Law)

(2) Financing for advancement:

System of financing of Small and Medium Enterprise Corporation (Small and Medium Enterprise Promotion Fund Assistance Law)

(3) Improvement of management resources:

System of diagnosis, guidance, information, training, technical promotion, guidance for internationalization, etc. by government, local bodies, Small Enterprise Corporation, etc. (Small and Medium Enterprise Guidance Law)

(4) Organization:

System of promotion of joint operation of business and collective business (Small and Medium Enterprise Cooperative Association Law)

(5) Small and medium commerce and service measures:

Promotion and coordination of commerce (Small and Medium Retail Commerce Promotion Law, Shopping District Promotion Association Law, Law on Special Measures for Adjusting Retail Commerce)

(6) Business conversion:

Measures for business conversion (Law on Provisional Measures for Conversion of Business of Small and Medium Enterprises)

(7) Measures for regional SMEs:

Measures for SMEs in production areas, indigenous industries, special industrial regions, etc. (Law on Provisional Measures for Small and Medium Enterprises in Production Areas, Law on Provisional Measures for Small and Medium Enterprises in Specific Recession Areas, Law on Provisional Measures for Small and Medium Enterprises in Specific Industries)

### 2. Stabilization of Management

(1) Financial assistance:

Financing by government financial institutions, fund assistance for strengthening SMEs, credit supplementation system

(2) Tax measures:

Reduced tax rates, remuneration to business owners, special depreciation, reserves, and other systems

(3) Improvement of net worth:

Investment by Small and Medium Enterprise Investment Promotion

(4) Prevention of bankruptcies:

Mutual aid for prevention of bankruptcies, financing, consultations, guarantees, and other systems

### 3. Correction of Disadvantages in Business Activities

- (1) Promotion of subcontractors:

  Prevention of delayed payment of subcontracting fees, introduction of subcontracting business, and ensurement of fairness
- (2) Ensurement of government and public demand:

  Participation of SMEs in government and public demand
- (3) Rectification of business activities:

  Coordination and ensurement of business fields (Law for Adjustment of Fields of Small and Medium Enterprises, Large-Sized Retail Store Law, Law for Special Measures to Adjust Retail Commerce, Law Regarding Organizations of Small and Medium

Enterprises, Small and Medium Enterprise Cooperative Association

### 4.Small enterprise measures

- (1) Project for improvement of management:

  System of management guidance by commerce and industry associations and chambers of commerce and industry
- (2) Individual consultation and guidance system:
  Guidance by small business counsellors
- (3) System for financing improvement of management of small businesses: Financing without collateral or guarantor
- (4) System for funding modernization of equipment:

  Investment of funds for modernization of equipment and leasing of equipment
- (5) System of mutual aid for small businesses:

  Mutual aid system for abandonment of business etc.

Source: K. Fujita, M. Takeuchi, "Small Business Theory", Yuhikaku, 1987

### 4. Case Studies of Sectorial Industrial Policies of East Asia (OMISSION)

### 5. Current State of Thai Industrial Development

### 5-1. Material Supply Industries

### (1). Textile Industry

The textile sector previously grew as an import substitution type industry, but along with the rapid growth of the export garment industry, it has taken on another role of expanding and strengthening the supply of materials to the garment industry. At the present time, however, the backwardness of the spinning, weaving, and other facilities and production technology, the insufficient capacity in the dyeing and other midstream sectors, the lack of a converter function, etc. make it impossible for the industry to do a sufficient job in supplying materials.

In particular, to eliminate the insufficient capacity of the midstream sectors such as dyeing and printing, it is considered important for the public sector to provide support for water supply facilities and waste water treatment, all of which are essential for this industry. Further, in raising the technical level of small and medium sized enterprises in the fields of dyeing, printing, finishing, etc., it will be necessary to strengthen the leadership abilities of the TID (Textile Industry Division).

### 5-2. Supporting Industries

### (1) Mold and Die Industry

The auto part, home electrical appliance, plastic, toy, and other export industries are growing rapidly and demand for molds and dies is soaring as well. With the exception of the in-house divisions of the leading companies, which include the foreign capital affiliated companies, the mold and die industry is made up of small and medium sized enterprises which still cannot cope with the demand due to their levels of technical expertise, resulting in many users relying on imports.

To deal with the increase in demand for molds and dies, it is important to strive to raise the level of the numerous small and medium sized mold and die makers. For this, it

would be desirable to make positive use of the functions of MIDI (Metal-Working and Machinery Industries Development Institute). In this regard, it will be important to help promote industrial organizations and smooth the relations between MIDI and the private companies and to help make more effective use of the activities of MIDI.

### (2) Plastic Processing Industry (Industrial Parts)

Along with the increased demand for industrial parts for electrical and electronic equipment and automobiles, some of the plastic processing manufacturers which previously produced household goods and daily sundry items have been diversifying to the production of industrial parts. The production technology for industrial plastic parts, where a high degree of precision is required, is insufficient in all areas, including knowledge regarding materials, mold and die making technology, plastic molding technology, etc. There is considerable room for improvement. Also, there are extremely few processing manufacturers able to supply users with the amount of industrial parts demanded in the qualities required.

To increase the supply of industrial parts, it is necessary to raise the level of knowledge and technology of the many small and medium sized plastic processing manufacturers. It would be effective for the Ministry of Industry to establish technical training functions in this area. To enable the government to play a full role in this regard, it would be important to establish a policy unit for plastic processing in the Ministry of Industry.

### 5-3. Export Industries

### (1) Toy Industry

The toy industry is growing rapidly as an export industry, but almost all of the production and exports are by large sized companies (including foreign affiliated companies) engaged in OEM production on order from foreign companies. The problem is that these companies do not have product development capabilities or their own sales channels and further that most of the other small and medium sized companies produce toys of low quality and safety.

To establish the toy industry as an export industry, it is necessary in particular to guarantee the quality and safety of the toys and to eliminate copies and substandard products. The establishment of an organization for inspecting the quality and safety of toys would be desirable. Further, it will be necessary to establish a section in charge of the toy industry in the Ministry of Industry.

### (2) Garment Industry

The garment industry is rapidly increasing its exports, but faces numerous problems such as the limits of the domestic supply of materials, insufficient design and product development capabilities, low quality and added value, and a lack of independent sales capabilities.

To promote the expansion and strengthening of the garment industry, it is necessary to develop human resources such as technicians and skilled workers and also to promote the growth of small and medium sized enterprises and subcontractors. Strong support from the government is hoped for in this regard. Further, government support to, in particular, small and medium sized enterprises, would be effective in the area of export promotion activities, including programs for improvement of designs and brand images.

### (3) Wooden Furniture Industry

The wooden furniture industry is already building a firm position for itself as an export industry, but faces problems such as limited supplies of materials, a large proportion of products of low degrees of processing and added value, and a low level of technical expertise in the small and medium sized enterprises.

In raising the technical level of small and medium sized enterprises and raising the degree of processing of products and their added value, effective support from government organizations would be desirable. Further, the securing of stable supplies of raw materials is becoming an important issue and here too measures by the government are hoped for.

### (4) Plastic Processing Industry (Household Goods)

Reportedly over 2000 companies produce plastic household goods and daily sundries, but export products are made by only a small handful of companies of a medium size or higher. Even these medium sized and larger companies have insufficient processing and design capabilities and further there are very few companies with independent marketing capabilities.

Regarding exports of plastic household goods and daily sundries, support activities by the government in the areas of product development, design, marketing, etc., in particular for small and medium sized enterprises, would be desirable.

### (5) Ceramic Industry

The ceramic tableware and novelty industry is moving in the direction of development as an export industry, with even some small and medium sized enterprises in the action. With the exception of the large companies in the Bangkok region, however, the companies lack sufficient knowledge and experience in the supply of materials, processing techniques, design, export marketing, and other arms. Further, in the Lampang province in the North, the necessary checking and grading is not performed in the supply of raw materials. Urgent measures are required to promote effective utilization of resources and improve product qualities.

The ceramic industry, which is centered in Lampang province in the North, can be expected to grow tremendously as an export industry if improvements are made in the area of raw materials and production technology. Toward this end, it would be extremely effective to establish a public service organization in that region offering services such as analysis of materials and training in production technology.

### 6. Problems in Industrial Development in Thailand

### 6-1. Insufficient Conversion to Export Orientation

Thailand has been industrializing rapidly and converting from import substitution to export orientation, but a broad range of restrictions and protectionist measures introduced during the period of import substitution type industrialization remain. The residual vested interests often serve to block the free competition and market mechanism needed for export oriented industrialization.

### 6-2. Limits of BOI Investment Incentives

In the promotion of export oriented industrial development, the investment incentives of the BOI (Board of Investment) have been tremendously effective, but at the same time have served to widen the gap with the supporting industries and small and medium sized enterprises, which do not enjoy such incentives, and to inhibit the development of a linkage or mutual dependency which should be formed with the same.

### 6-3. Lack of Sectorial Approach

In Thailand, due in part to the unfamiliarity with the idea of sectorial industrial promotion policies, there are no sections or officers in the government given specific charge over the key industrial sectors and, further, industrial organizations which could interface with the same have not been developed. There are many problems because of these situations.

### 6-4. Backwardness of Small and Medium Enterprise Policies

Thailand has devised various types of measures to promote the development of small and medium sized enterprises and cottage industries, from information services and consulting to financial support schemes. The benefits are not as good, however, as the investment incentives of the BOI, and the measures cannot be said to have been as effective as hoped for due to various limitations.

V-14

### 6-5. Rigidification of Public Services for Promotion of Industry

Most of the public organizations providing technical guidance, training or supplying information, etc. for promoting industry lack sufficient funding, so cannot replace old equipment so as to keep up with industrial development or improve the level of their services and therefore cannot meet the demands of industry.

### 6-6. Imbalance in Industrial Structure and Lack of Linkage Among Industrial Sectors

Despite the rapid growth of export oriented industries making use of the investment incentives of the BOI, there has been insufficient development on the part of the material supply industries, supporting industries, and small businesses which support the same. Because of these, there is insufficient linkage among related industrial sectors. The imbalance in the industrial structure is becoming a serious problem. Further, industrial development is concentrating in the Bangkok metropolitan area, creating the problem of a widening gap with the local regions.

Industry Domestid Liberalization (Abolition of Control & Protection) Supporting Industry Developed Industry (deeper linkage) Mechanism Market Export Industry Less Control & Protection by Government Development of Import-Substitution Industry Promotion of Export-Oriented Industry More Encouragement by Government Encouragement by Government Control & Protection Promotion of Import-Substiby Government International Competitiveness Level of Technology

Sec. 3

Fig. V-2. Model of Transition from Import-Substitution to Export-Oriented Industry

### 7. Application of "East Asian Style" Industrial Policies to Thailand

### 7-1, Adoption of Sectorial Industrial Promotion Measures

To promote the development of the main export industries of Thailand, together with their supporting industries and cottage and small sized businesses, it is considered necessary to devise, separate from the BOI investment incentives, limited duration promotional measures of a type covering the key industrial sectors and industries and reaching the many companies belonging to the same as well. For example, formulation and implementation of such sectorial industrial promotion policies are considered urgent and effective for industries like molds and dies, textile processing (in particular dyeing and printing), plastic processing (in particular industrial parts), toys, and ceramics.

### 7-2. Small and Medium Enterprise Policies

Through the promotion of industry under the investment incentives of the BOI, the large companies, which include the foreign capital affiliates, and medium sized companies have achieved remarkable growth, but noticeable problems have arisen, such as the slow pace of development and modernization by the small and cottage sized enterprises, the imbalance in the industrial structure and lack of linkage, and further the regional differences in industrial development. Therefore, it has become important for present day Thailand to also devise comprehensive and continuous promotion measures for the development of the small and cottage sized enterprises. At that time, it should be possible to achieve greater effects in the promotion of medium, small, and cottage sized enterprises in the crucial fields by combining the overall small and medium enterprise promotion measures and the above-mentioned limited duration sectorial industrial promotion measures.

### 7-3. Coordination between Government and Private Sector and Promotion of Industrial Organizations

The effective implementation of sectorial industrial promotion measures requires the clear establishment of units or officers in charge of the industrial sectors in the government and the concentration of as much information and authority as possible in the same for formulation and implementation of policies. Private industry, on the other hand, must strengthen the industrial organizations, gather opinions and information from companies, and cooperate in the formulation and realization of promotion measures

through close communication with the government units or officers in charge. In this regard, both the Thai government and industry still lack enough experience, so it is crucial to establish a system of coordination between the government and private industry with government support or foreign cooperation.

9

### 7-4. Use and Stimulation of Public Service Institutions

In promoting industrial development, public service institutions often play important roles in the area of technical guidance, managerial guidance, development of human resources, and dissemination of information. In particular, a large role is played by public institutions related to an industry under promotion in pushing forward sectorial industrial promotion measures. In the initial stages of industrial development, much depends on government support, but along with the development of industry, it becomes possible to place most or part of the burden of costs on to the beneficiaries and place programs on a self operating footing. Desirably, public service institutions in Thailand will play more important roles in this regard.

### 7-5. Promotion of Industrial Development in Regional Areas

The concentration of industrial development in Thailand in the Bangkok metropolitan area is creating serious problems of overcrowding of the city, emptying of the local regions, and a widening economic gap between the urban and rural regions. To resolve these problems, it would be effective to promote regional economies on a macro level and, in particular for industrial sectors and industries which could easily locate in the regional areas, to formulate and implement sectorial industrial promotion measures and small and medium sized enterprise policies which lead to industrial development in those regional areas. In this regard, the conditions for this are believed to exist in the fabric toy, garment, wooden furniture, ceramic, and other industries.

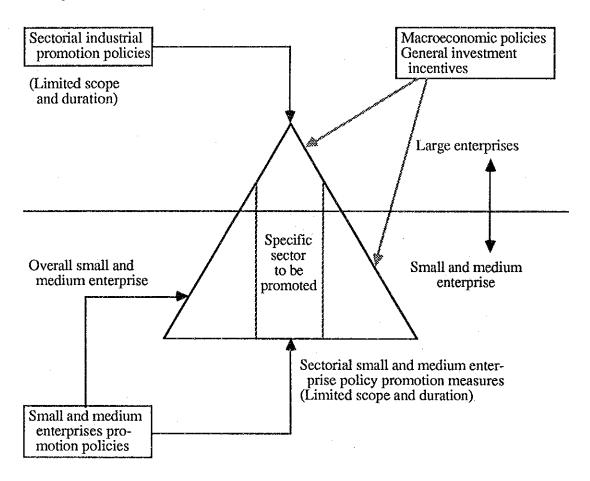
### 7-6. Revolution in Consciousness of Staff of Ministry of Industry

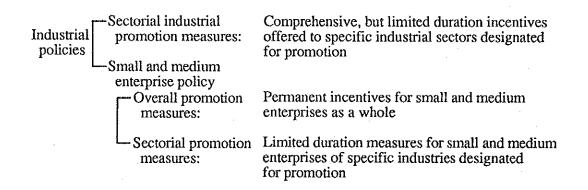
The Ministry of Industry is becoming the most important government organization in terms of the industrial development of Thailand and is being looked upon with increasingly greater expectation by the industrial world and related government organizations. In order for the Ministry of Industry to fulfill its role and meet the expectations held toward it, it would be effective to launch a campaign to revolutionize the consciousness of its staff so as to encourage a spirit of challenging new subjects.

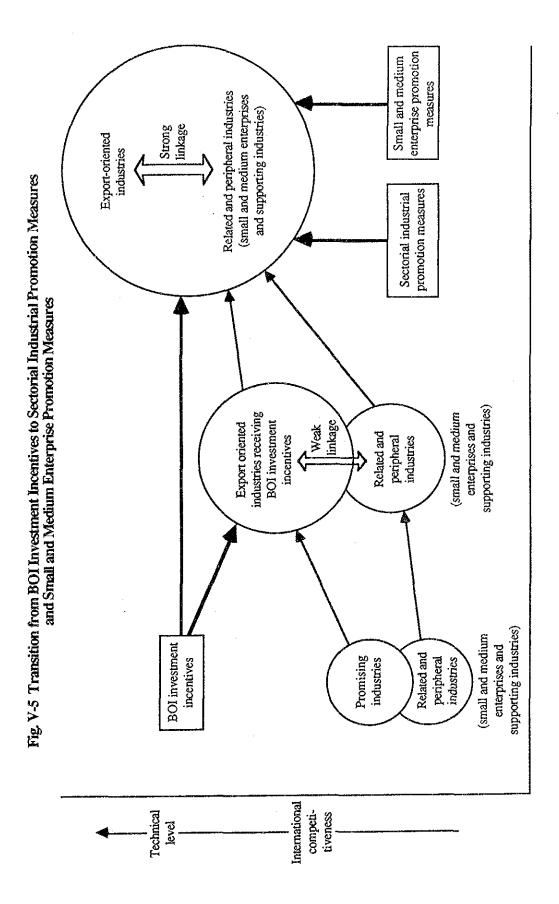
Private industries (including foreign affiliated firms) Ministry of Finance promotion measures Use of sectorial Exchange of opinion and information, coordination, cooperation among all ministries IFCT SIFO DEP ğ Systematization, pursuit of common goals promotion of investment Development of technical Development of export promotion activities and finance system Incorporation of tax Use of institutional training activities Incorporation and financing · Proposal and realization of · Establishment of vision · Promotion of industrial measures by industries Cooperation, arrangement, sectorial promotion exchange of opinion and for specific industry Related industrial organizations organizations information of opinion and information Ministry of Industry, department in charge of industrial policies Cooperation and exchange Technical training organization of Ministry of Industry Sectorial Industrial Policy Units Cooperation • Conference Contact

Fig. V-3. Development of Sectorial Industrial Policy Units

Fig. V-4. Sectorial Industrial Policies and Small and Medium Enterprise Policies







Development stages of industry .

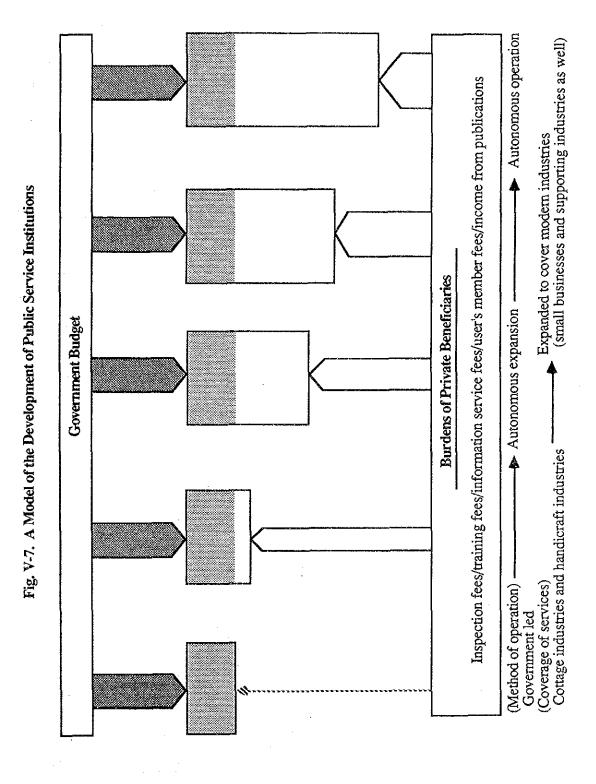
V-21

DEP (Ministry of Commerce) Ministry of Finance Finance Institution Foreign Enterprise Ö Training Institution Private Company Training Program for Technicians and Managers Preferential Measures for Tariffs and Taxes Promotion of Foreign Investment Strengthening Export Promotion Active Use of System Finance Information Service Specific Industry Public Service Association of Institution Unit (& Staff) in charge of Specific Industry Ministry of Industry (DIP)

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Fig. V-6. Roles of the Policy Unit and Industrial Organization for Specific Industrial Sector Policy



V-23

Fig. V-8. Economic/Social/Industrial Development and Policies in Thailand

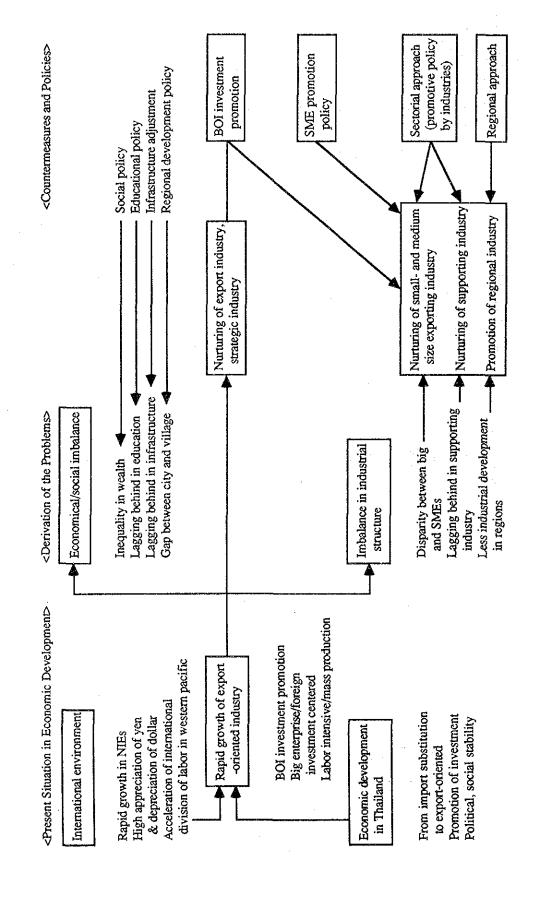
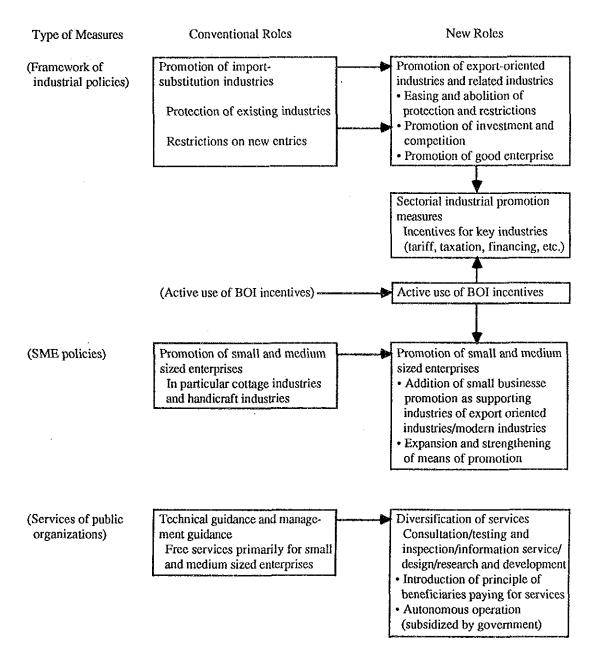


Fig. V-9. Changes in Role of Ministry of Industry



### 8. Summary Programs of First to Third Year Surveys

Here, consideration will be given to the importance and priorities of the programs presented in the first to third years in accordance with the key themes of the industrial policies taken up in section 7.

### (1) Sectorial Industrial Promotion Measures

First, regarding the sectorial industrial promotion measures, most of the industries covered by the survey lack unit or staff for taking charge of sectorial industrial policies. In particular, it is considered of urgent necessity to establish policy units to take charge of toys, plastic processing, and ceramics.

These policy units must prepare information and data regarding the industries in question and obtain a grasp of problems and issues through obtaining information and opinions from industrial organizations, related organizations, experts etc. Further, based on this, they should draw up desirable directions for development of the industries and visions of their future and should formulate and realize sectorial industrial promotion measures combining various measures for elimination of the problems in that direction. In this respect, what should be particularly stressed for the present are policies for promotion of the mold and die industy, plans for augmentation of the textile material supply sector, and the program for promotion of the plastic processing industry.

### (2) Small and Medium Sized Enterprise Policy

The small and medium sized enterprise policy at the present stage is limited in effect due to the small size of the policy scheme. Most of the industries covered by the survey are strongly small business-like in nature and even if sectorial industrial policies are formulated, it is considered essential to supplement and reinforce the same by small and medium enterprise policies. For this, it is desirable to strengthen policy schemes including abatement of taxes for small businesses, augmentation of low interest financing, etc. Further, consideration should be given to applying policy schemes for small businesses to specific industries or specific regions in accordance with need.

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In this sense, it is important that the industries taken up in the survey all be covered by small business policies as well. In particular, in the supporting industries such as molds and dies and plastic processing, it is necessary to promote subcontractors.

In industries such as toys and garments, it is desirable to promote medium, small, and cottage enterprises and subcontractors in parallel. Further, for wooden products, it is considered effective to promote the development of tieups between small and medium enterprises and foreign businesses.

### (3) Coordination Between Public and Private Sectors and Industrial Organizations

In formulating and realizing sectorial industrial promotion policies (including sectorial measures of small business policies), it is essential to have a sufficient exchange of information and opinions and a close cooperative relationship between the government and the private industry. Further, to push forward the same effectively, the industrial organizations would play major roles in obtaining a consensus in the industries and in coordinating interests of the same.

In this sense, for the mold and die industry, we may expect to see the newly established forum becoming more and more active. Further, in the plastic processing industry, the newly established government section will find it important to exchange opinions and information closely with existing private industrial organizations. For the toy industry, it will be desirable for the government to form a close cooperative relationship with the industrial organizations through promotion institutions primarily engaging in safety and quality inspections. For ceramics, close cooperation with industrial organizations will be essential for the establishment and operation of the Lampang Ceramic Center.

### (4) Public Service Institutions

Public service organizations offering technical training, testing, and inspection services play a major role in sectorial industrial promotion and the promotion of small and medium sized enterprises. However, to make their activities more effective, it will be essential to have a close cooperative relationship with the private industry through industrial organizations. Further, public service institutions will find it important to introduce the principle of the beneficiaries paying for services and operate as autonomously as possible.

In this respect, MIDI desirably will further expand and upgrade its current activities. The TID and FIDC will have to obtain cooperation from private industry and introduce the principle of the beneficiaries paying for services so as to augment and

strengthen their functions. In the toy, plastic processing, and ceramic industries, it would be effective to establish new public service institutions operating with close cooperation with private industry. Further, in all cases, it will be necessary to focus the areas covered by the services as much as possible to meet with the needs of private industry.

### (5) Industrial Development in Local Regions

Dispersion of industrial activities now overly concentrated in the Bangkok region to the local regions is a national issue in Thailand. In this respect too, sectorial industrial policies, small business policies, and the activities of public service institutions could play key roles.

Among the industries covered by the current survey, toys (in particular fabric toys, ethnic dolls, etc.), garments, wooden furniture, and ceramics (in particular in the northern regions) may be expected to grow in the local regions. To promote this, establishment of the necessary infrastructure and development of human resources of course are preconditions, but it would be effective to mobilize powerful policy schemes and provide technical and managerial guidance as part of the industrial policies and small business policies.

### (6) Others

Promotion of industries requires cooperation with related government organizations and contributions by other government agencies. In Thailand, the work relating to industrial policies is divided among the BOI, DEP, etc. For this reason alone, cooperation with these government organizations would be of decisive importance in industrial promotion. In particular, cooperation and liaison with the BOI are important for industries where investment, joint ventures, and tieups are to be promoted. For industries where the stress is on promotion of exports, close cooperation with the DEP is essential. The Ministry of Industry, which deals closely with production sides, should fully be able to achieve better coordination with these related government agencies, which has been missing up until now, by displaying a more positive stance toward cooperation and liaison with them.

Table V-3. Three Years of Programs as Seen From Framework of Industrial Policies

Industry	Programs	Sectorial industrial promotion measures	Small and medium sized enterprise policy	Public-private coordination and industrial organizations	Public service In institutions	Industrial development in local regions	Orbers
Molds and dies	[1] Active use of MIDI functions [2] Promotion of mold and die industrial				* Training and inspection activities o Liaison with MIDI		
	organization  [3] Establishment and promotion of joint venture projects  [4] Promotion of mold and die technicians	o Part of sectorial promotion measures	o Promotion of		o Part of MIDI	<b>о</b> 4	o Cooperation with BOI Δ Cooperation with
·	[5] Policies for promotion of mold and die industry [6] Engineer training	* Mobilization of promotional means				ℴ	organizations  A Role of educational organizations
Toys	[1] Toy industry promotion organization  [2] Promotion of joint ventures and tieups		o în particular, targeting small	o Liaison with promotional organizations	* Improvement of safety and quality	< < < < < < < < < < < < < < < < < < <	Δ Cooperation with BOI
	<ul> <li>[3] Policy functions and schemes</li> <li>[4] Export promotion activities</li> <li>[5] Technical and managerial guidance</li> </ul>	* Establishment, first, of policy unit	sized enterprises o Promotion of medium, small and cottage enterprises		o Activities of promotion organizations	o o Fabric toys and ethnic dolls	o Cooperation with DEP

\* Program to be particularly stressed, o Important program,  $\Delta$  Other program to be noted

Industry	Programs	Sectorial industrial promotion measures	Small and medium sized enterprise policy	Public-private coordination and in- dustrial organizations	Public service I institutions	Industrial development in local regions	ot Others
Textiles and gar- ments	<ul><li>[1] Augmentation of material supply sector</li><li>[2] Expansion of production capacity of garments</li></ul>	* Establishment of system and for- mulation of pro- motional measures	o Development of medium, small		o Training function of TID	o Expansion of production	o Cooperation with training
	[3] Augmentation and strengthening of TID [4] Promotion of exports of garments [5] Textile industry vision	o Strengthening of sectorial promo- tional measures	enterprises	o Private sector co- operation in aug- mentation of TID	* In particular, material supply sector	S	o Cooperation with DEP
Wooden furni- ture	[1] Augmentation and strengthening of FIDC [2] Upgrading of level of medium and small sized enterprises		o Realization of support measures	o Private sector co- operation in aug- mentation of FIDC	* Technical training for medium and small sized enterprises	Δ Expansion of production capacity in	
	<ul><li>[3] Promotion of joint ventures, tieups, and exports</li><li>[4] Occupational education and training</li><li>[5] Support in securing materials</li></ul>		* 11e-ups wim Ior- eign businesses	Δ Active use of functions of FIDC	A Technology for parawood	local regions	o Cooperation with DEP/BOI Δ Role of education- al organizations

\* Program to be particularly stressed, o Important program,  $\Delta$  Other program to be noted

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Industry	Programs	Sectorial industrial promotion measures	Small and medium sized enterprise policy	Public-private coordination and industrial organizations	Public service institutions	Industrial development in local regions	t Others
Plastic pro- cessing	lastic [1] Policy unit pro- cessing [2] Plastic Industry Committee	* Establishment of policy function		* Exchange of opinions and information			
	<ul><li>[3] Program for promoting processing industry</li><li>[4] Program for promoting exports</li></ul>	o Mobilization of promotional means	o Development of subcontractors			٥	o Cooperation with
	(5) Plastic processing training institute		o Technical training for small and medium sized enterprises	o Liaison with training institutions	* Processing technology and material characteristics		
Ceramics	Ceramics [1] Policy unit	* Establishment of policy function		o Exchange of opinions and information			
	[2] Ceramic Center			lustry	* Analysis and	o Establishment	
	[3] Grading of raw materials				o Cooperation of	or Lampang Center	
	[4] Promotional campaign			o Cooperation in	Control		o Cooperation with
	[5] Program for promoting industry	o Mobilization of promotional means	o In particular, targeting small and medium sized enterprises	can page		* Promotion of industry in North	Der etc.

\* Program to be particularly stressed, o Important program,  $\Delta$  Other program to be noted

# Table V-4: Summary of Sectorial Report of First to Third Year Reports 1. Mold and Die Industry (First Year)

1. Mold and Die Industry (First Year)	dustry (First )	(ear)		The second secon
Current State of Industry	try	Problems	Package of Countermeasures	S Comprehensive Programs
<management> <ul> <li>Numerous indepen-</li> </ul></management>	• Insufficient infe	• Insufficient information and knowledge regard-	<ul> <li>Private sector oriented - service activities by</li> </ul>	<ul> <li>Use of MIDI functions</li> <li>Positive use of functions of MIDI (metalworking center) in direction</li> </ul>
dent small and medi-		ing management, technology, and facilities	government organiza-	leading to organization of inclustry and improvement of level of private
um sized manulac- turers slow to	<ul> <li>Lack of planting.</li> <li>Numerous comp</li> </ul>	<ul> <li>Lack of pranting in sails acutified</li> <li>Numerous companies unskilled in book-keeping</li> </ul>	skills and production	STRAIL ALTO LITECULAIL SLECU GLIKEL PILISES
modernize manage-	and accounting.  • Lack of establis	and accounting Lack of establishment of industrial organizations	and management	
			<ul> <li>Activities for raising</li> </ul>	Establishment and activities of Mold and Die Industry Association
<ul> <li>Numerous manufac-</li> </ul>		<ul> <li>Difficulties in borrowing from financial institu-</li> </ul>	level of skills and	- Technical training for member companies using MIDI facilities
funding canabilities	tions  I I've of high inte	tions • I'se of high interest capital funding from financ-	organization of indus-	- From our on-une-joo naming using 1911.11 activities - Publication and distribution of "Mold and Die Journal"
commission de divinire	ing companies etc.	etc.	try	
	Slowness in int	<ul> <li>Slowness in introduction of machinery corre-</li> </ul>		D
Decima and Produc-	sponding to needs	SOS	<ul> <li>Improvement of level</li> <li>of production tech-</li> </ul>	<ul> <li>Promotion of establishment of joint ventures</li> <li>In particular matching between forcing mold and die manufacturers</li> </ul>
tions			nology, and manage-	and Thai mold and die users
<ul> <li>Lack of skill in de-</li> </ul>	<ul> <li>Shortage of got</li> </ul>	Shortage of good quality engineers and skilled	ment through entry of	- Use of BOI scheme
sign and processing	workers	,	foreign companies	<ul> <li>Establishment of mold and die industrial estate in accordance with</li> </ul>
technology	<ul> <li>Narrow range c</li> </ul>	Narrow range of knowledge of related engineer-		pear
	ing  Slowness in standardization	ndardization	• Implementation of	Implementation of emergency program for training of mold and die
	Numerous com	Numerous companies producing based only on	joint projects for train-	workers
	experience and intuition	intuition	ing skilled workers	In consideration of urgency of training of skilled workers, implementa-
where we likely the start I a	Cocione miented	teretanding of practicion and lack		tion of emergency training program by joint effort of MILM and King Monthly Institute of Technology (cooperation by Mold and Die Ladue
cess control	of understandin	of understanding of level of quality and preci-		try Association as well)
	sion			
	• Lack of concep	Lack of concept of quality control. No knowl-	• Financial, tax, and tar-	Establishment of policy scheme for promotion of mold and die industry.
	<ul> <li>I one delivery ne</li> </ul>	edge of methods • I one delivery periods Nonobservance of com-	emizing facilities and	Sucrigimentally of policy functions of Mald as well.  Preferential treatment for members of Mold and Die Industry Associa-
	mitments		strengthening compet-	tion (in sense of promotion of organization of industry as well).
	No maintenance	No maintenance of machine tools and measuring	itiveness	- Exemption of import tariffs on metalworking machinery (including in-
`. ;	equipment and	equipment and no periodic check of capabilities		spection and testing equipment, tools, etc.)
<facilities></facilities>	I am de california	and monthly and monthly		- Positive application of institutional financing (in particular SIFO) to
<ul> <li>Interiors anuqui- dated and ageing fa-</li> </ul>	molds and dies	molds and dies		וווסות שונה חוב ווותוסוו א
cilities	<ul> <li>Coexistence of</li> </ul>	Coexistence of new and old machinery and ina-	83	<ul> <li>Augmentation of education of engineers at university and college levels</li> </ul>
	bility to make f	bility to make full use of performance of new	and skilled workers	In addition to the above-mentioned emergency training program, there
	<ul> <li>Meed for introd</li> </ul>	inactuals. Need for introduction of modern facilities and		is a great need for that ying the augmentation of education.
		acquisition of technology even in supporting		
	sectors			

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2. Toy industry (First real)			
Current State of Industry	Problems	Package of Countermeasures	Comprehensive Programs
<toy a="" as="" industry="" p="" whole<=""> <ul> <li>Reliance on OEM and production</li> </ul></toy>	• Lack of stable position as export	<ul> <li>Establishment and op- eration of organiza-</li> </ul>	Establishment and operation of toy industry promotion organization Establishment of organization primarily offering quality inspection func-
	industry in medium and long term  1 ack of information on foreign	tion to serve as center for organization of in-	tions specialized for toys and having training facilities and an informa- tion and reference function and operation of the same through govern-
TO I	markets and toy industry	dustry and improve-	ment-private sector cooperation (the inspection organization
<ul> <li>Numerous companies relying on</li> </ul>	<ul> <li>Small number of companies en-</li> </ul>	ment of management	conceivably would be set up by the government's providing facilities
foreign companies for exports as well	gaged in own export efforts or market development	and technical levels	and equipment and an undependent nonprovit organization operating the same)
<ul> <li>Low recognition of safety</li> </ul>	<ul> <li>Blocks improvement of quality and improvement of image</li> </ul>	Promotion of entry by	<ul> <li>Investment promotion and joint centure and technical tieurs promotion</li> </ul>
• Lack of mold and die and other pe- • Numerous cases of reliance on im-	• Numerous cases of reliance on im-	foreign companies, es-	activities
ripheral supporting industries	ports for materials, parts, etc.	tablishment of joint	- Dispatch of investment and joint venture promotion mission by BOI,
1		ventures, technical tie-	Ministry of Industry, and toy manufacturers
<pre><plastic toys=""></plastic></pre>	3	ups, etc. so as to raise	- Activities to attract companies by BOI and Ministry of Industry includ-
• Dominance of OEM production by • Large percentage of production of	• Large percentage of production of	tion technology man	The peripheral industrial itelds
rarge foreign capital companies registered with BOI	niedium class products with low added	agement, and sales ca-	- Matching of joint ventures among interested companies
	value	pabilities	
Production of low quality products • Almost no companies with and semiconies by minutains constitution of design division.	<ul> <li>Almost no companies with internal development or design divisions</li> </ul>	. Strengthening of sec.	Stranothening of administrative organization for mountion of true indus
and medium sized manufacturers	•	torial functions of	try and establishment of policy scheme
	<ul> <li>Insufficient quality control sys-</li> </ul>	Ministry of Industry	- Establishment of sections and officials in charge in Ministry of Indus-
A feet of The second	tems	and strengthening of	try (clarification of same)
<ir> Civietal Loys&gt;</ir>		cooperation will relat-	A section of inspection system
_	• Still small level of production	ed organizations	- Assistance in organization of incustry
from Hong Kong and another one in planning	<ul> <li>Lack of inferest in domestic toy manufacturers and related indus-</li> </ul>		- Granting incentives to member companies of toy industry association
m pranting	maintactures and related mous-	· Strengthening of ex-	• Strengthening of tox exhort promotion estimities by Descenden of Ex-
		٠.	) Ř.
; ; ;		ties by Ministry of	- Strengthening of collection of overseas market and industry informa-
<pre><fabric (stuffed="" animal)="" toys=""></fabric></pre>	3 · · · · · · · · · · · · · · · · · · ·	Commerce and coop-	tion and supply of same to industry (cooperation by above-mentioned
• in small number of large sized	• Few examples of production of	eration with lymnistry	loy industry promotion organization as well)
manuacturers, dominance of OEM and production on order	products pased on own develop- ment and own plans	or managed	<ul> <li>Increase in number of participations in trace fairs and dispatches of in- spection and sales missions</li> </ul>
• In small and medium sized manu-	<ul> <li>Lack of product development ca- rabilities</li> </ul>		<ul> <li>Training and seminars on overseas marketing situations etc.</li> </ul>
duction of copies and semicopies	<ul> <li>patinties</li> <li>Insufficient quality control and</li> </ul>	• Improvement of de-	Technical and management on idance for immovement of ethnic dolls
· Large numbers of cottage sized en-		sign and quality of	- Training for raising level of design and quality
to prises making emine dons for tourists in northern region etc.	tow level of boar design and quarity	dolls	establishment of sales channels
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3. Textiles and Garments (Second Year)	nents (Second Year)		
Current State of Industry	ry	Package of Countermeasures	s Programs
<textiles> • Industrial structure and market</textiles>	<ul> <li>Monopolistic system upstream (in particular synthetic fibers)</li> <li>High domestic price of yarn and fabrics</li> <li>Insufficient supply of materials to garment sector (in volume, quality, and variety)</li> </ul>	Augmentation and modernization of gar- ment material supply sector	<ul> <li>[1] Augmentation and strengthening of material supply sector</li> <li>Promotion of investment in weaving and knitting sectors</li> <li>Establishment of environment for investment in dyeing, printing, and finishing sectors</li> <li>Promotion of modernization of facilities in material supply sector (spinning, knitting, and dyeing related sectors)</li> </ul>
• Facilities	<ul> <li>Imbalance in capacity of facilities after expansion in upstream sector (spinning) and midstream sector (weaving, dyeing, etc.)</li> <li>Overemphasis on production of standard products</li> <li>Slowness in modernization of facilities</li> </ul>	n of garment n capabili- aining of	<ul> <li>Deployment of policy advisors in TIDC</li> <li>Expansion and strengthening of garment industry</li> <li>Augmentation of textile and garment courses in public specialized schools (training of engineers)</li> </ul>
• Technology and infor mation	<ul> <li>Technology and infor- · Slowness in obtaining specialized technology and know-mation</li> <li>Lack of converter function</li> <li>Shortage of engineers and skilled workers</li> </ul>	personner	• Frogram for training Sewing workers, cutting workers, etc." in Vocational Training Center • Promotion of small and medium sized enterprises and subcontracting companies • Strengthening of on-the-job training in companies
• Infrastructure	<ul> <li>Insufficient knowledge on water supplies and wastewater</li> <li>Fears of water shortages</li> <li>Heavy funding burden in water treatment in dyeing sector</li> </ul>	<ul> <li>Augmentation and strengthening of train- ing, testing, inspec- ion and information</li> </ul>	<ul> <li>13) Augmentation and strengthening of TID and use of same</li> <li>Strengthening of guidance ability of TID staff</li> <li>Establishment of guidance function relating to garment</li> </ul>
• Industrial structure and market	<ul> <li>Large limitations in procurement of materials (high reliance on imports) and high price as well</li> <li>Lack of converter function</li> <li>Insufficient conversion of small and medium sized enterprises (to export orientation)</li> <li>Underdevelopment of subcontracting companies</li> </ul>	functions of government organizations	<ul> <li>Sponsoring of seminars and workshops</li> <li>Implementation of roving guidance to companies</li> <li>Augmentation of testing and inspection functions (quality tests, analysis, and inspection of materials, products, etc.)</li> <li>Opening of testing and inspection facilities to public for</li> </ul>
· Facilities	<ul> <li>Numerous ageing machines remaining</li> <li>Scarcity of specialized machines</li> <li>Shortage of maintenance personnel for machines</li> </ul>		use at a ree  • Strengthening of information function  • Introduction of principle of beneficiaries paying for services
• Production activities and technology	<ul> <li>Lack of training function for garment production in TID</li> <li>Basic lack of skill in production control and process control</li> <li>Shortage of engineers, technicians, and pattern makers</li> </ul>	<ul> <li>Promotion of exports of garments and rais- ing of added value</li> </ul>	<ul> <li>(4) Promotion of garment exports and improvement of image</li> <li>Export promotion activities by DEP</li> <li>Promotion of designs and brands (through conservious of DEP/TID)</li> </ul>
• Marketing	Numerous companies grown used to subcontracting for foreign buyers     Lack of recognition of importance of designs and brands     Lack of foreign market information	• Formulation of image for future of textile industry	[5] Textile industry vision • Formulation and publitization of "textile industry vision" at TIDC

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Furniture (	
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Technology   Lack of forestized machines	ŕ	יי זו ססתיכוז ד תו זוניתו כ (ואכרסזות דכתו)	ור (ואררטוות דרמו)		
• Augmentation and strengthening of training to forcessing technology between large companies and amorphises and amorphises and amorphises and modelmistized metaphises of personnel as well and machines and grainding of secialized machines of skill in stering up production of autimations for secialized machines of skill in stering up production of autimations for skill in stering up production of automated, specialized machines of skill in stering up production of automated, specialized machines and grainding fools.  Lack of skill in stering up production in stering in the set of process control and quality control and quality of tree of process control and quality control and dusting ability and knowledge and information regarding foreign markets  Lack of a farbing ability and knowledge and information regarding foreign markets  Lack of a farbing ability and design capating foreign markets  Lack of a farbing and interpretation of a sales effort to foreign markets  Lack of bondest and running expenses  Continued unclarity of future direction of transmitten or forcesting and district puttion of althesives, plaints, etc.  Poor quality of future direction of serious publicies and imports and district putting or furning and introduction of a training and production of a processing depertual of processing depertual o		Item	Problems	Package of Countermeasures	
Slowness in modernization of facilities in small and medium sized enterprises  Lack of dying facilities in small and medium sized enterprises  Slowness in introduction of automated, specialized machines  Lack of skill in stering up production  Lack of skill in setting up production  Lack of cocognition regarding importance of strength  Lack of fracting and design capabilities  Lack of product standards and design capabilities  Lack of product standards and design capabilities  Lack of product standards and design capabilities  Lack of budget and running expenses  and  Continued unclarity of future direction of resource policies and dispurent of purports and dissur-button of humber  Establishment of system for stable acquirers  Lack of budget and running expenses  and  Continued unclarity of future direction of resource policies and dispurent of system for stable acquirers  Lack of budget and running expenses  and  Continued unclarity of future direction of resource policies and dispurent of system for stable acquirers  Fight price of adhesives, paints, etc.  Poor quality of domestic metal fittings  and  Continued unclarity of future direction of resource policies and dispurent design.  Establishment of system for stable acquirers  Figure with cooperation of resource policies and dispurent degree of processing and added value and processing and degree of processing and added value and by assistance with cooperations.  Figure with cooperation of woodworking related course prolicies and dispurent degree of processing and added value and processing and degree of processing and added value and proc	•	Industrial structure and raw materials	<ul> <li>Lack of domestic resources</li> <li>Rise in price of raw materials and difficulties in acquisition</li> <li>Large gap in acquisition of materials and processing technology between large companies and small and medium sized companies</li> </ul>	그르 그는	11) Augmen Sponsori Sponsori Impleme Augume ty tests,
Lack of skill in setting up production lines  Low level of process control and quality control and shortage of personnel as well  Lack of recognition regarding importance of strength  Lack of trading ability and knowledge and information repaining foreign markets  Lack of trading ability and design capabilities  Lack of sales effort to foreign markets  Lack of budget and running expenses  Lack of budget and running expenses  Indus-  High price of adhesives, paints, etc.  Poor quality of domestic metal fittings  and  Continued unclarity of future direction of resource policies and imports and distribution of lumber  Lack of skill in setting up production of skill in erms of securing randing support markets  Raising added value and processing de- Raising added value and processing de- Raising added value and degree of processing the level of the manufacturers  Raising added value and processing de- Raising added value and processing de- Raising added value and degree of processing of wooden furniture to be exported and expanding exports  Lack of trading ability and design capabilities  Lack of trading ability and design capabilities  Lack of trading ability and design capabilities  Lack of trading machinery  Lack of trading and inspection  Lack of trading and inspection  Poor quality of domestic metal fittings  and  Continued unclarity of future direction of resource policies and imports and distri-  Putton of lumber  Poor quality of domestic metal fittings  and  Continued unclarity of future direction of resource policies and imports and distri-  Putton for trading support  Putto	•	• Facilities	Slowness in modernization of facilities in small and medium sized enterprises     Lack of drying facilities in small and medium sized enterprises     Slowness in introduction of automated, specialized machines     Lack of skill in storage and grinding of cutting tools		Research gy Strength Introduct vices (2) Raising Promotive
egree and promoung exports  Lack of product standards and design capabilities  Lack of product standards and design capabilities  Lack of product standards and design capabilities  Lack of sales effort to foreign markets  Lack of budget and ruming expenses  Lack of budget and imports and inspection of wooden furniture  Augmentation of wooden furniture  Staff  Courtinued unclarity of future direction of resource policies and imports and distribution of lumber  Batelog overnment organizations  Training of personnel in woodworking  Training expenses  Training of personnel in woodworking  Training of personnel in woodworking  Training expenses  Training expenses  Training of personnel in woodworking  Training expenses  Training expenses  Training expenses  Training expenses  Training expenses  Training expenses  Training exports of the various  Training expenses  Training exp	•	• Technology	<ul> <li>Lack of skill in setting up production lines</li> <li>Low level of process control and quality control and shortage of personnel as well</li> <li>Lack of recognition regarding importance of strength</li> <li>Lack of drafting ability and knowledge</li> </ul>		• Promotive dium siz
<ul> <li>Ageing of training machinery</li> <li>Lack of technical guidance and inspection</li> <li>Lack of technical guidance and inspection</li> <li>Lack of budget and running expenses</li> <li>High price of adhesives, paints, etc.</li> <li>Poor quality of domestic metal fittings</li> <li>Continued unclarity of future direction of resource policies and imports and distribution of lumber</li> <li>Training of personnel in woodworking and production of wooden furniture  - Augmentation of woodworking related courses in vocational training schools etc. and tying in same to increase of degree of processing and added value</li> <li>Continued unclarity of future direction of resource policies and imports and distribution of lumber</li> <li>Establishment of system for stable acquisition of raw materials</li> </ul>	-	• Marketing	<ul> <li>Lack of knowledge and information regarding foreign markets</li> <li>Lack of product standards and design capabilities</li> <li>Lack of sales effort to foreign markets</li> </ul>	gree and promoting exports  - Raising the added value and degree of processing of wooden furniture to be exported and expanding exports by assistance with cooperation of the various related government organizations	exports • Promoti • Export p • Informat
Continued unclarity of future direction of resource policies and imports and distri- bution of lumber	-	• FIDC functions • Supporting industries	<ul> <li>Ageing of training machinery</li> <li>Lack of technical guidance and inspection staff</li> <li>Lack of budget and running expenses</li> <li>High price of adhesives, paints, etc.</li> <li>Poor quality of domestic metal fittings</li> </ul>	٠٥ <u>۵</u>	• Augmen specializate specializ
	ļ	Institutions and policies	Continued unclarity of future direction of resource policies and imports and distri- bution of lumber	Establishment of system for stable acqui- sition of raw materials	(5) Support • Measure • Develop

· Augmentation and strengthening of train-	
ing, inspection, information, and research and development functions of government organizations  – In particular, strengthening and use of function of existing government organization, FIDC (Furniture Industry Development Center), in ISI of Ministry Of Industry, with aim of improvement of degree of processing and added value of small and medium sized furniture manufacturers	<ul> <li>1.1 Augmentation and strengthening of FIDC.</li> <li>Strengthening of guidance capabilities of FIDC staff</li> <li>Sponsoring of seminars and workshops</li> <li>Implementation of roving guidance of companies</li> <li>Augmentation of testing and inspection functions (quality tests, analysis, and inspection)</li> <li>Opening of testing and inspection)</li> <li>Opening of testing and inspection facilities to public use at a fee</li> <li>Research and development of parawood lumber technology</li> <li>Strengthening of information function</li> <li>Introduction of principle of beneficiaries paying for services</li> </ul>
Promotion and raising of level of small and medium sized enterprises     Expanding reach of industry and stimulating industry by devising support measures for small and medium sized manufacturers weak in terms of securing raw materials and facilities and by raising the level of the manufacturers	<ul> <li>[2] Raising level of small and medium sized enterprises</li> <li>Promotion of cooperative businesses among small and medium sized furniture companies</li> <li>Promotion of modernization of facilities of small and medium sized furniture companies</li> </ul>
Raising added value and processing degree and promoting exports     Raising the added value and degree of processing of wooden furniture to be exported and expanding exports by assistance with cooperation of the various related government organizations	[3] Promotion of joint ventures and tieups and promotion of exports • Promotion of tieups with foreign companies • Export promotion activities by DEP • Information activities by FIDC (mentioned above)
Training of personnel in woodworking and production of wooden furniture     Augmentation of woodworking related courses in vocational training schools etc. and tying in same to increase of de- gree of processing and added value	<ul> <li>(4) Augmentation of vocational education and training</li> <li>Augmentation of woodworking and furniture courses at specialized public schools (training of upper level engineers)</li> <li>Augmentation of woodworking course at vocational training center</li> <li>Strengthening of on-the-job training in companies</li> </ul>
<ul> <li>Establishment of system for stable acqui- [5] Support for securing raw materials</li> <li>Measures for stabilization of imporention of parawood lumber.</li> </ul>	<ul> <li>5] Support for securing raw materials</li> <li>• Measures for stabilization of imports of logs and lumber</li> <li>• Development of parawood lumber technology</li> </ul>

## 5. Plastic Processing (Third Year)

Item	Problems	Package of Countermeasures	res Programs
Summary of industry		New establishment of function for drafting and promoting poli- cies relating to the plastic industry	<ul> <li>Establishment of policy unit for plastic processing</li> <li>Preparation and implementation of promotional measures</li> <li>Joint work with private bodies related to plastic</li> <li>Coordination with other ministries</li> <li>Compilation of plastic information (statistics, industrial information factors)</li> </ul>
State of supply and demand	<ul> <li>Ine demand for plastic products includes that demand and intermediate demand. The promotion of the processing industry requires methods taken in line with the characteristics of demand.</li> <li>Necessity for broad range of measures to be taken with respect to intermediate demand.</li> </ul>	<ul> <li>Promotion of industri- al organization and es- tablishment of system of cooperation among related organizations</li> </ul>	mation, technology)  • Establishment of Plastic Industry Liaison Committee
• Exports	<ul> <li>Consideration of exports divided into parts and household goods</li> <li>Strengthening of relationship between assembly manufacturers and part manufacturers</li> <li>Necessity for regional strategy in line with market in case of household goods</li> </ul>		<ul> <li>Program for promotion of plastic processing industry</li> <li>Encouragement of indirect exports and investment by small and medium sized enterprises</li> <li>Promotion specialized mold and die, secondary processing,</li> </ul>
Production activities and tech- nology	Production • Lack of planning and development capabilities of numerous part activities manufacturers (total reliance on assembly manufacturers) and tech-     Lack of skill in molding technology rechnology of lack of printing, and other surface decoration technologies)     Lack of knowledge and technology in molding materials	÷ .	- Reduction of import tariffs on plastic processing machines and plastic use molds  DEP program for promotion of exports of household use plastic products  - Survey of trends in key overseas markets for household use
• Corporate manage- ment	<ul> <li>Wide reliance on assembly manufacturers</li> <li>Lack of market information in manufacturers of household goods</li> <li>Limits to family run companies</li> <li>Difficulties in securing personnel (engineers and management staff)</li> </ul>	plastic products and export promotion  Establishment of tech-	pushic products (including collection of samples and catalogs)  - Publication of survey findings  - Development of new products  - Participation in overseas trade fairs by superior products  - Dispatch of export missions  - Establishment of plastic training sector in EIPC (Eastern Indus-
• Raw materials	<ul> <li>Reliance on imports for raw materials necessary for grade of industrial parts</li> <li>Little hope for improvement of domestic raw material price</li> </ul>	zation relating to pro- cessing of plastic	- Establishment of function for training in plastic molding and processing skills - Function for training in technology for testing and analysis of
Supporting industries     Frovion- mental issues sues	<ul> <li>Lack of personnel for maintenance and safety of processing machines</li> <li>Problems wiith processing of scrap plastic</li> </ul>		prastic materials  - Function of receiving commissions of testing, analysis, research, and development of plastic materials  - Function of information center  Collection of outside technical information, accumulation of internal technical information, and publication of results  - Introduction of principle of beneficiaries paying for services

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## 6. Ceramics (Third Year)

Programs

measures	func- • Establishr  md - Exchang  s re- among c  in- tions (ur	of polici Compile lation of	- Support	tech- • Establishr ani-     - Analysi ac-     - Trainins		-Technic	iding • Preparatic liza- NIPC	– Engager – Grading – Establis	mot- • Launchin	ram- – Marketi z – Sponsor		mefe Created m
Package of Countermeasures	Establishment of func- • Establishment of func- • Establishment of function from function functions for functions for functions    Experiment   Experiment	( access		<ul> <li>Establishment of tech- • Establishin nical training organi- — Analysis zation for manufac- — Training</li> </ul>	ture of ceramics		<ul> <li>Checking and grading of clay and stabiliza-</li> </ul>	tion of quality	• Activities for promot- • Launching	ing exports of ceramics and for raising	consciousness of pro- duction areas	• Mobilization of prefe- • Special pr
Problems	<ul> <li>Little general interest in improvement of quality and market information. In particular, many problems in Lampang.</li> <li>Insufficient staff and technical capabilities in NIPC etc. and insufficient publitization of activities of same</li> </ul>	<ul> <li>Lack of fundamental data relating to production of finished products (production capabilities, production volumes, op- erating rate of industry)</li> </ul>	<ul> <li>Instability of quality of finished products. Poor management of delivery commitments. Numerous intermediaries (difficulty of direct transactions)</li> </ul>	<ul> <li>Lack of development capabilities of products for overseas markets</li> </ul>	<ul> <li>Unstable quality of clay made by ceramic manufacturers in Lampang</li> </ul>	<ul> <li>Lack of control of viscosity, moisture content, and amount of plasticizers of slip</li> </ul>	<ul> <li>Use of plaster molds over the limits of use. Lack of measures for increasing hardness of plaster molds</li> </ul>	<ul> <li>Necessity for raising productivity in painting work</li> <li>Insufficient heat efficiency of Thai made shuttle kilns</li> </ul>	<ul> <li>Bottlenecks in expansion of production capacities of export products in small and medium sized manufacturers. For ex-</li> </ul>	ample, lack of in-nouse systems for training management staff and foreman class personnel and tendency of lack of	skilled painting workers  Strong trend for targeting low cost and low quality markets	in Lampang manujacturers
Item	Summary of industry	<ul> <li>State of supply and demand</li> </ul>	• Exports	Production activities	and technology				• Corporate manage-	ment		

• Est	Establishment of func-	
p c	tion for drafting and promoting policies re-	
dus dus	lating to ceramic industry	nons (universities)  Exchanges of information and opinions and coordination of policies with other ministries
		<ul> <li>Compilation and provision of related information (compilation of fundamental statistics, collection of information on materials, etc.)</li> </ul>
		-Support and guidance of technical training organizations - Preparation and implementation of incentives
• Est pic	Establishment of technical training organization for manufac-	<ul> <li>Establishment of Lampang Ceramic Center</li> <li>Analysis and grading of clay (Lampang clay)</li> <li>Training in manufacturing technology for ceramics</li> </ul>
Ą	ture of ceramics	Research and development Other training Technical information services
ថ្ង	Checking and grading of clay and stabiliza-	<ul> <li>Preparation of system for analysis and grading of clay at NIPC</li> </ul>
E. S.	tion of quality	- Engagement of foreign experts - Grading by cooperation with material suppliers - Establishment of material processors
• Ac ing ics	Activities for promoting exports of ceramics and for raising	<ul> <li>Launching of campaign for promotion of ceramic industry</li> <li>Marketing activities covering key overseas markets</li> <li>Sponsoring of Lampang/Chiengmai Ceramic Festival</li> </ul>
du Gu	consciousness of pro- duction areas	
· Mo		<ul> <li>Special program for promotion of ceramic industry</li> <li>Reduction of import tariffs</li> </ul>
ing	promotion of ceramic industry	<ul> <li>Exceptional application of investment promotion system</li> <li>Positive use of institutional financing</li> </ul>

Lack of development of manufacturers of production ma Supporting industries chinery

Raw materials

Unstable quality of shipments of Lampang clay

