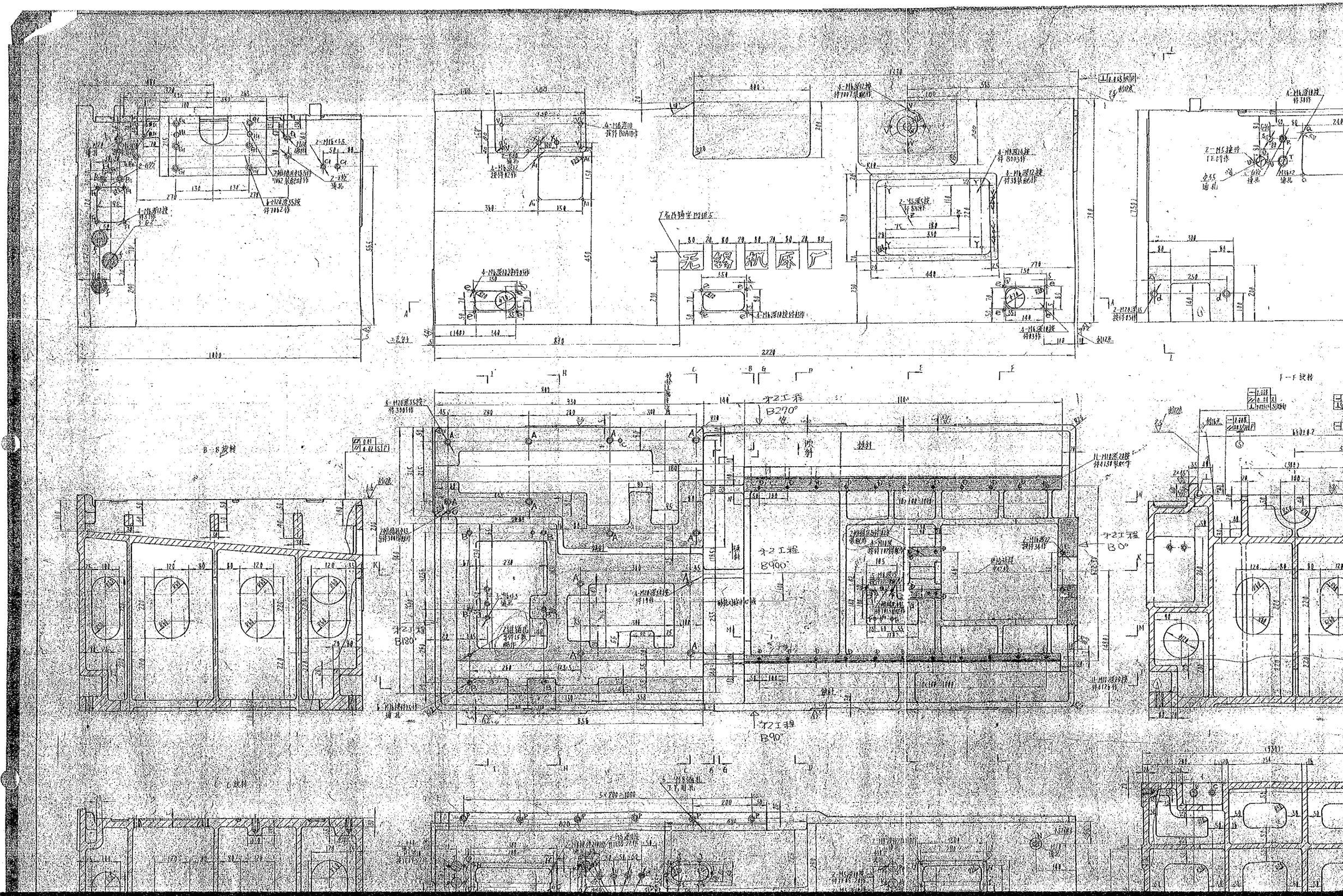
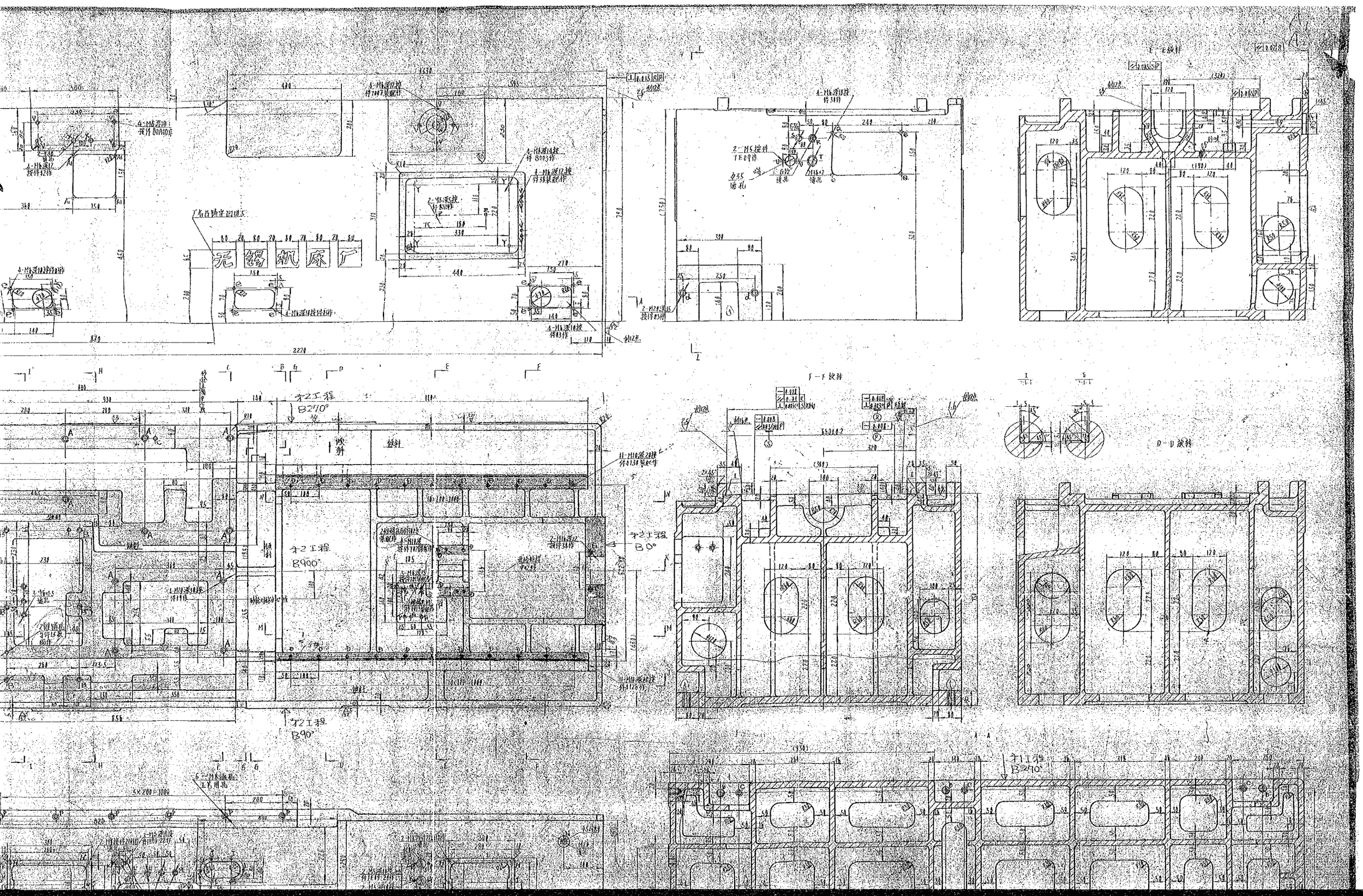
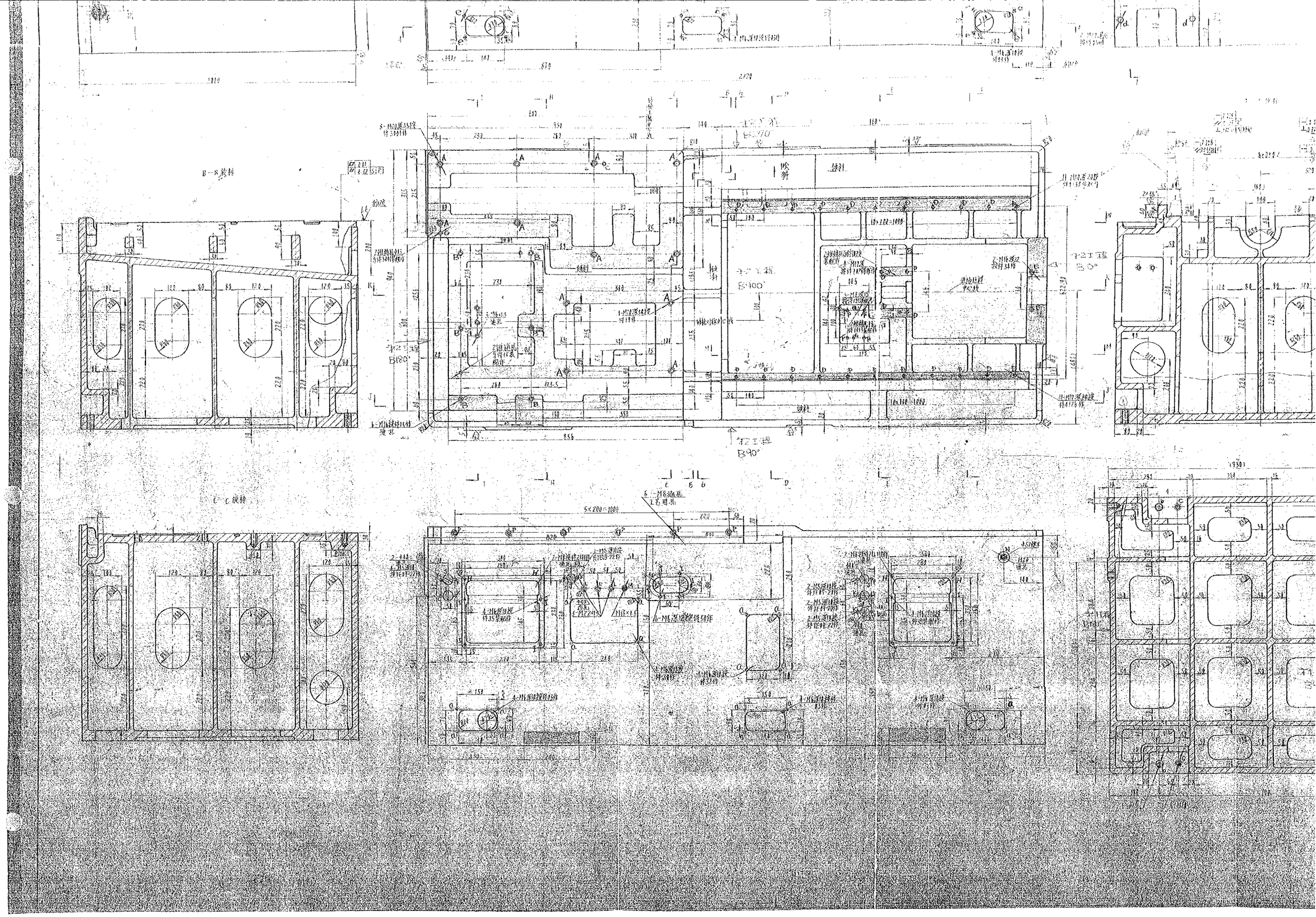
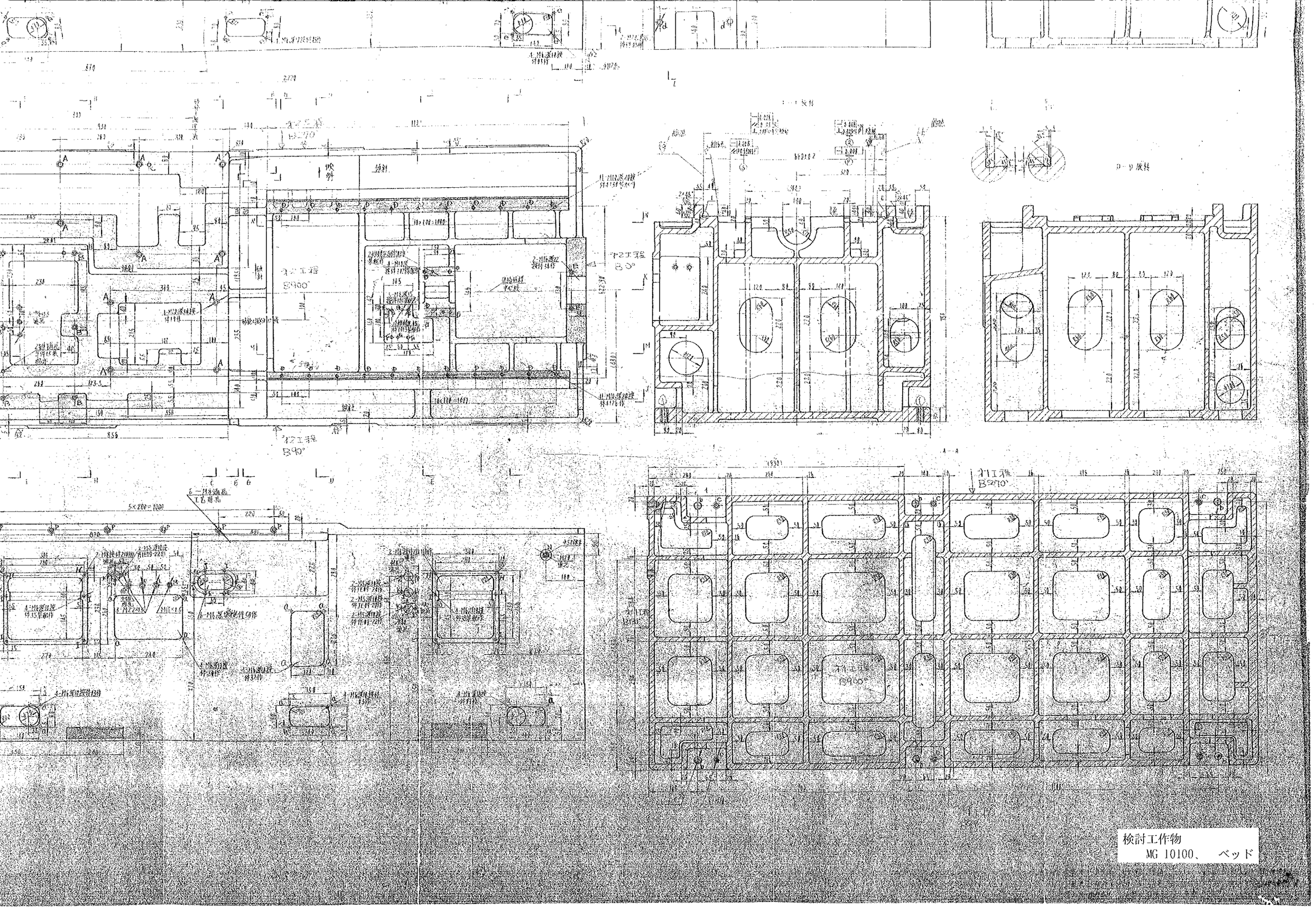
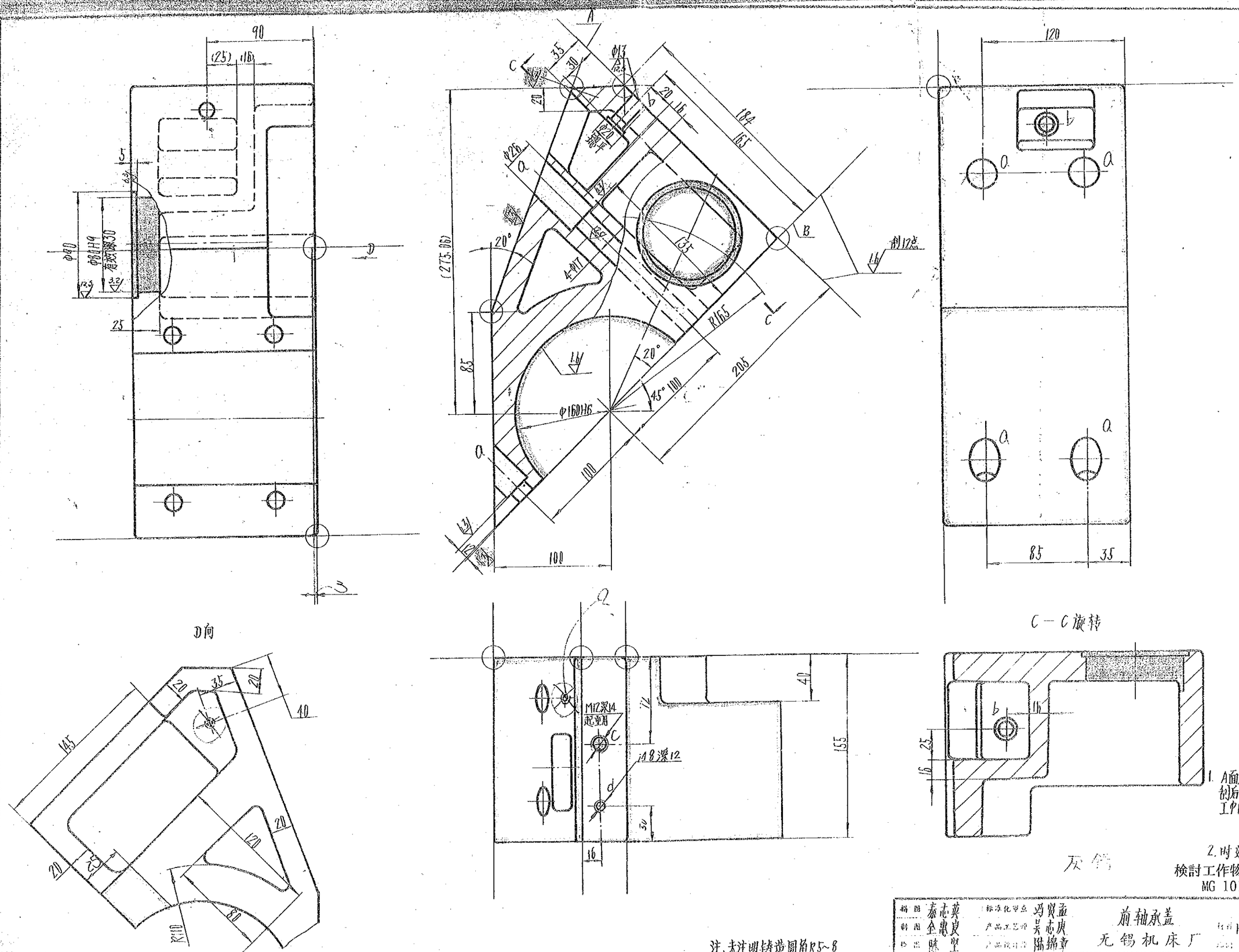

无锡机床厂
B-B 放样
C 放样
F-F 放样
B270°
B180°
B90°
B0°
B900°
喷射
抛丸
2220
1440
870
2000

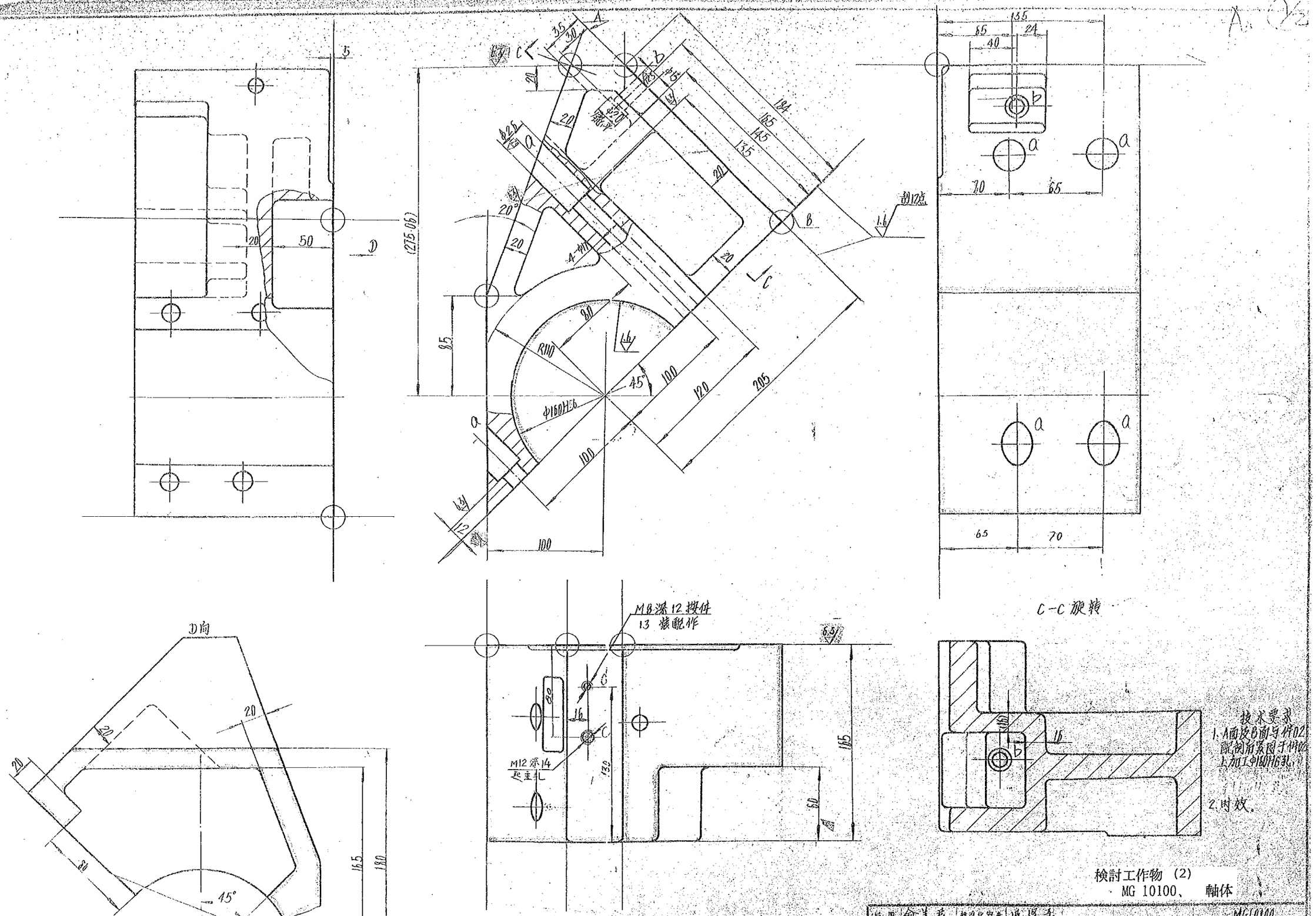

无锡机床厂
E-E 放样
F-F 放样
D-D 放样
A-A
才2工程
B270°
B900°
B0°
才1工程
B240°

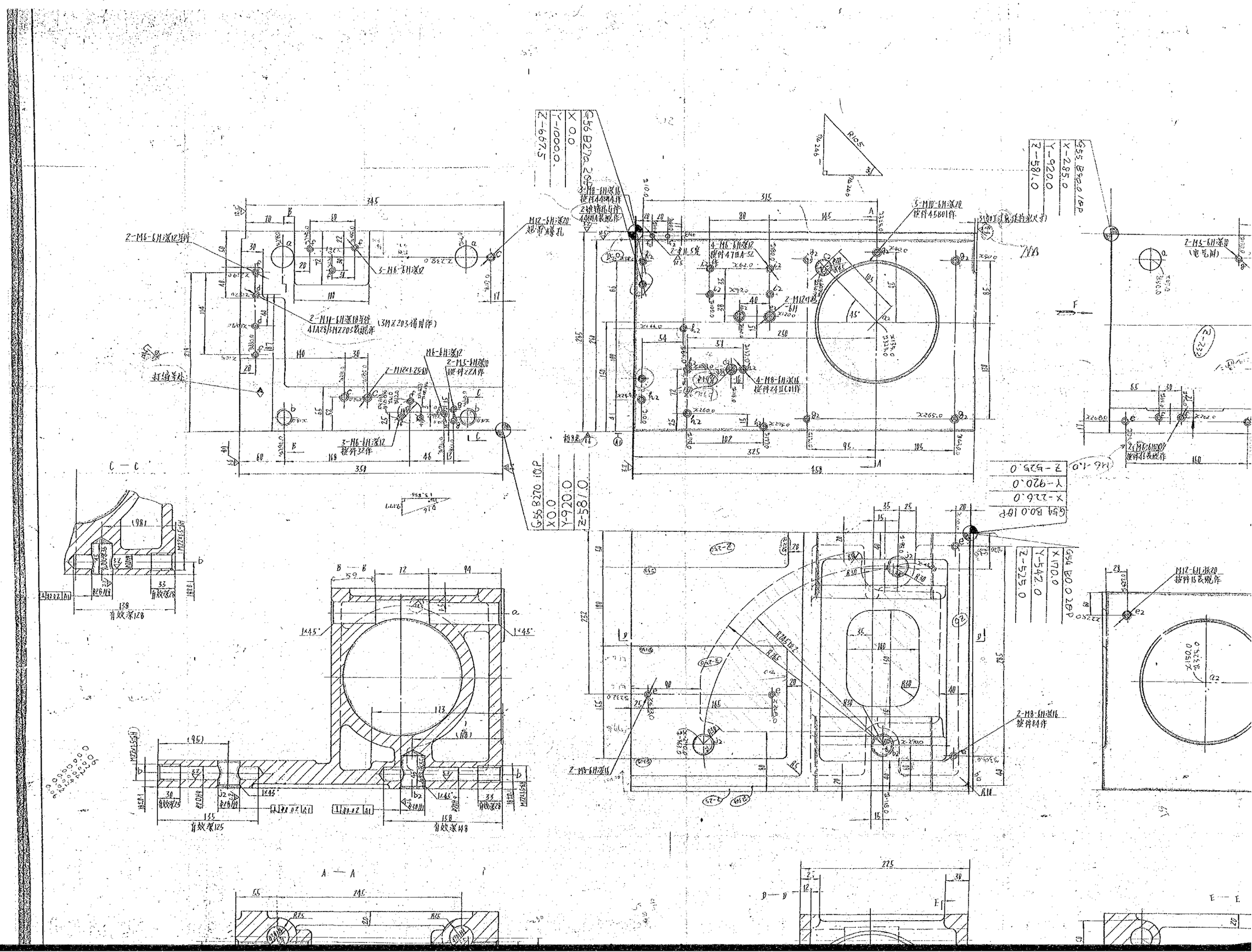


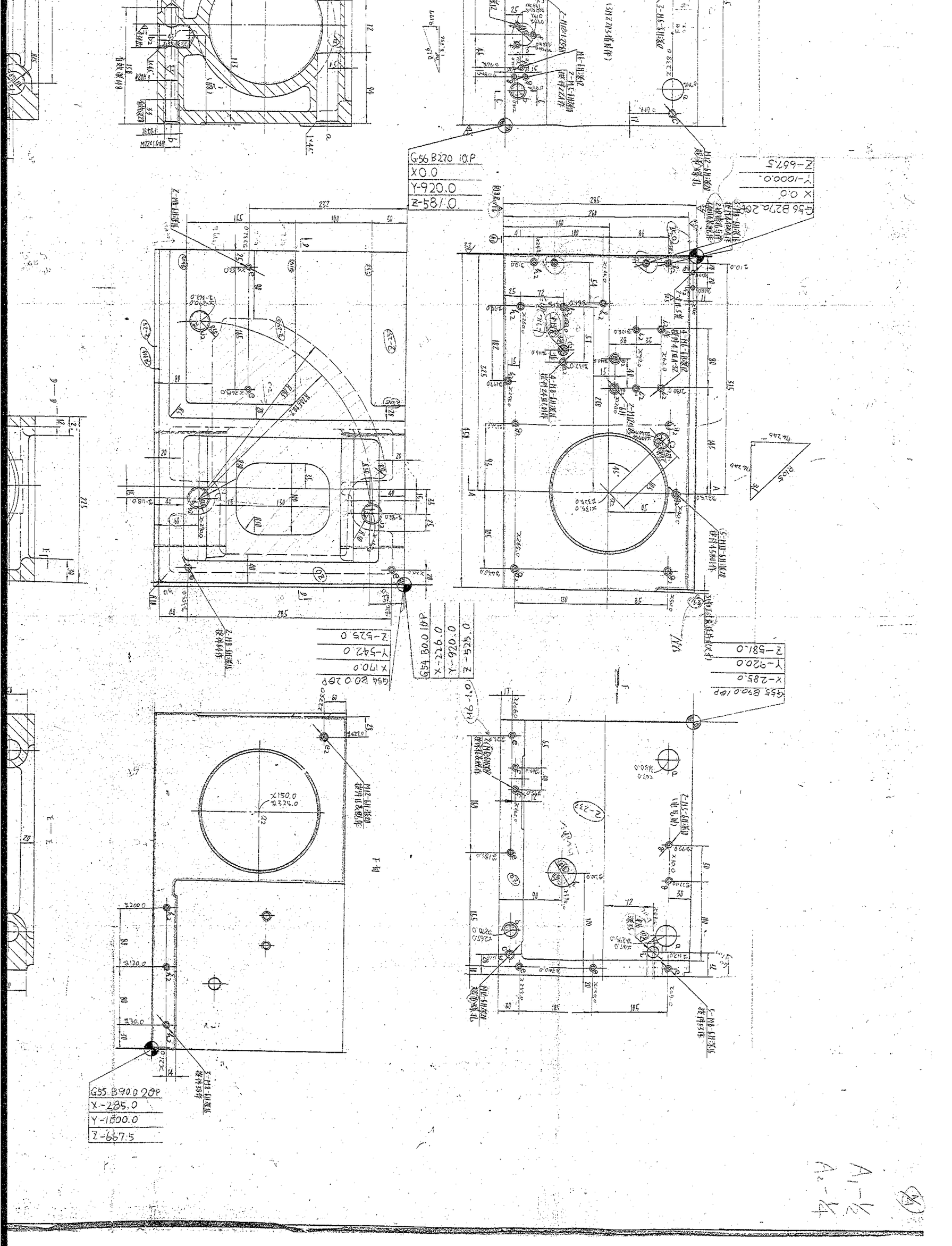


検討工作物
MG 10100、 ベッド


D向
C－C旋转
技术要求
1. A面及B面与件02配刮后紧固于件02上加工φ160H6孔。
2. 时效
检討工作物 (1)
MG 10100、 軸体
注：未注明铸造圆角R5~8
前轴承盖
无锡机床厂
MG10100
HT150
1:2
41
A3—65


D向
C-C旋转
M8深12攻丝
13 装配作
M12深14
起重孔
技术要求
1. A面及B面与件02配制后装图于件02上加工φ160H6孔。
2. 时效。
注：未注明铸造圆角R3~8。
检討工作物 (2)
MG 10100、 軸体
俞美君
全惠良
陆贤
吴雨庆
无锡机床厂
自轴承盖
MG10100
A1


C — C
B — B
A — A
D — D
E — E
Z-667.5
Y-1000.0
X 0.0
G55 B270.2 5P
X0.0
Y-920.0
Z-581.0
G55 B90.0 18P
X-285.0
Y-920.0
Z-581.0
G54 B0.0 10P
X-226.0
Y-920.0
Z-525.0
G54 B0.0 10P
X170.0
Y-542.0
Z-525.0
Z-M6-6H深12写件
5-M6-6H深10
M12-6H深20
起吊螺孔
2-M14-6H深18写件
4TA28/3MZ203装配件（3MZ203铭牌件）
灯绿等处
M6-6H深12
2-M5-6H深10
接件22A件
2-M12×1.25-6H
3-M6-6H深12
接件32件
4-M6-6H深12
接件47BA-52
2-M12×1.25
-6H
4-M8-6H深16
接件24BC01件
5-M10-6H深20
接件45B01件
2-M5-6H深10
(电气用)
2-M6-6H深10
接件41装配件
M12-6H深20
接件15装配件
2-M8-6H深16
接件04件
2-M8-6H深16
R105
R245
R30
R25
R20
R10
有效深120
有效深125
有效深148
有效深138


G56 B270 10P
X0.0
Y-920.0
Z-581.0
G56 B270 20P
X 0.0
Y-1000.0
Z-667.5
G54 B0.0 10P
X-226.0
Y-920.0
Z-525.0
G54 B0.0 20P
X 190.0
Y-542.0
Z-525.0
G55 B90.0 10P
X-285.0
Y-920.0
Z-581.0
G55 B90.0 20P
X-285.0
Y-1000.0
Z-667.5
E—E
F向
D—D