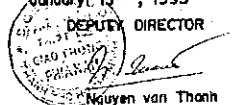
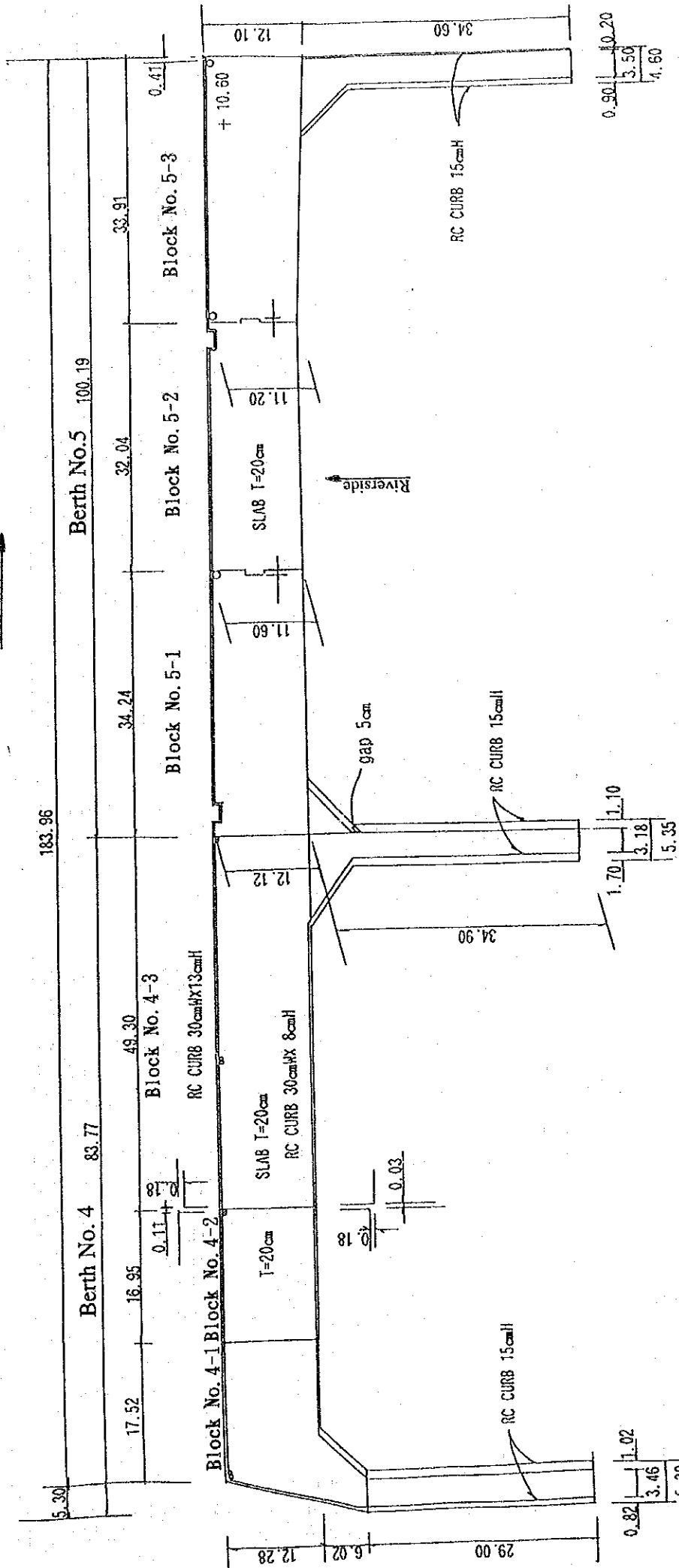


Date of survey: December 11 to 23, 1992

| | | | |
|--|----------------|--|--|
| TRANSPORT ENGINEERING DESIGN INSTITUTE | | PORT OF PHNOMPENH | |
| TED1 - SOUTH | | NAVIGATION CHANNEL | |
| TEAM LEADER | Nguyen Van Son |  DEPUTY DIRECTOR Nguyen Van Thanh | |
| CHECKED BY | Tran Thanh Son | | |
| January 13 th , 1993 | | HYDROGRAPHIC PLAN | |
| | | Scale : 1/1000 | |

APPENDIX 6 PIER INSPECTION RESULTS

Downstream



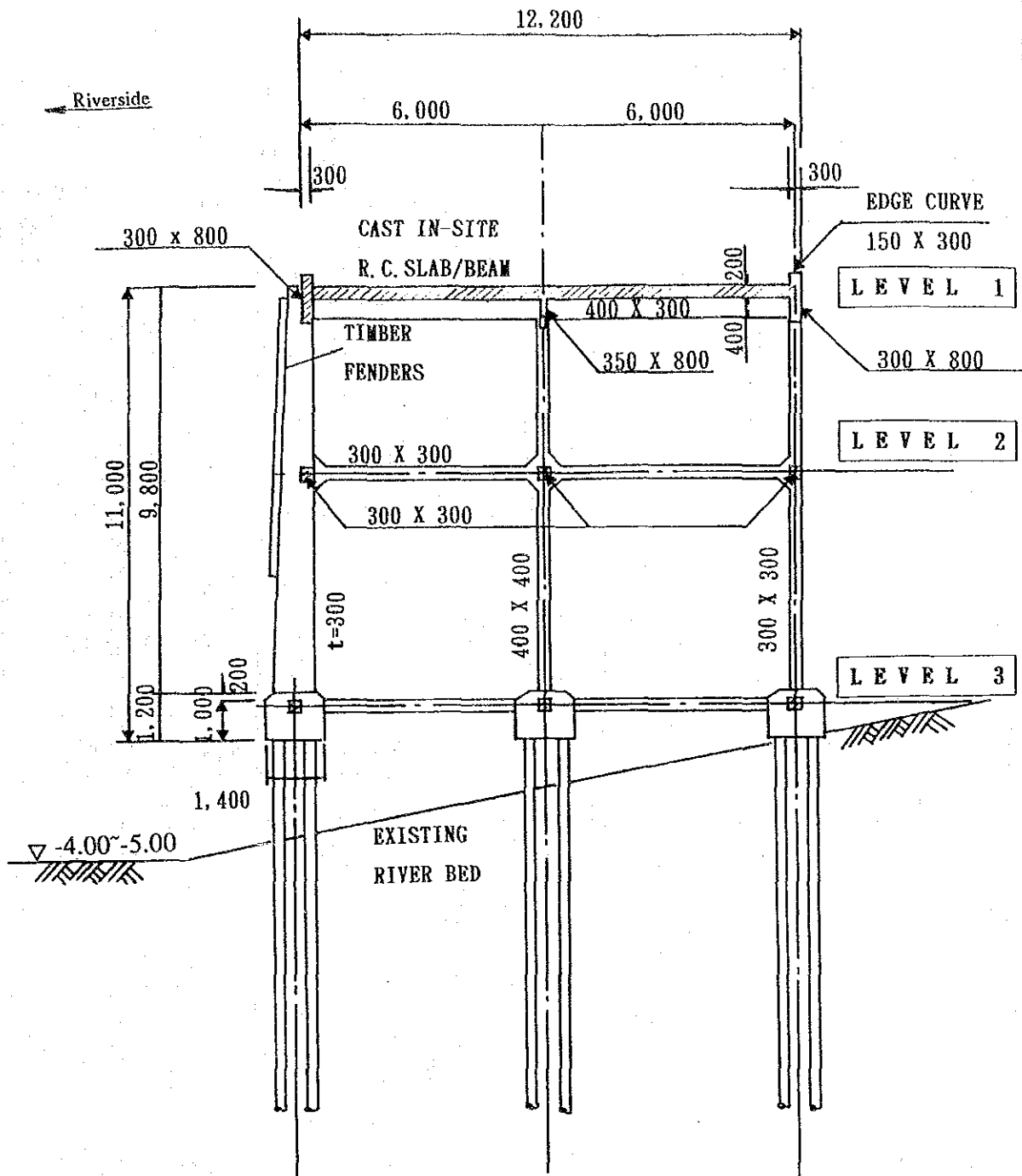
AP - 19

Fig. 6-1

PIER INSPECTION RESULT
Plan of Berth No. 4 and No. 5
Unit : m

| BERTH NO. 5 | | | | | | |
|---------------|---------------------|------------------------------------|--|--|------------------------------------|-------------------|
| Column Number | Column Distance (m) | Distance fm edge to 1st Column (m) | Distance fm 1st Column to 2nd Column (m) | Distance fm 2nd Column to edge (m) | Width of slab (m) | |
| Berth edge | 1.26 | | | | | |
| (16) | 6.50 | 2.01 | 8.21 | 1.88 | 12.10 | |
| (15) | 6.44 | 1.77 | 8.21 | 1.92 | 11.90 | |
| (14) | 6.50 | 1.56 | 8.20 | 1.98 | 11.74 | |
| (13) | 6.49 | 1.31 | 8.20 | 2.06 | 11.57 | |
| (12) | 6.55 | 1.17 | 8.21 | 2.00 | 11.38 | |
| (11) | 6.49 | 1.00 | 8.21 | 2.01 | 11.22 | |
| Joint | (0.17) | | | | | |
| (10) | 6.45 | 1.02 | 8.21 | 2.03 | 11.26 | |
| (9) | 6.55 | 1.04 | 8.22 | 2.11 | 11.37 | |
| (8) | 6.47 | 1.16 | 8.22 | 2.03 | 11.41 | |
| (7) | 6.38 | 1.15 | 8.20 | 2.15 | 11.50 | |
| Joint | (0.13) | | | | | |
| (6) | 6.60 | 1.32 | 8.22 | 2.07 | 11.61 | |
| (5) | 6.52 | 1.44 | 8.23 | 2.09 | 11.76 | |
| (4) | 6.45 | 1.59 | 8.24 | 2.04 | 11.87 | |
| (3) | 6.53 | 1.72 | 8.23 | 1.99 | 11.94 | |
| (2) | 6.68 | 1.81 | 8.25 | 1.95 | 12.01 | |
| (1) | 1.33 | 1.81 | 8.24 | 2.07 | 12.12 | |
| Berth Edge | | | | | | |
| BERTH NO.4 | | | | | | |
| Column Number | Column Distance (m) | Distance fm Edge to 1st Column (m) | Distance fm 1st Column to 2nd Column (m) | Distance fm 2nd Column to 3rd Column (m) | Distance fm 3rd Column to Edge (m) | Width of Slab (m) |
| Berth edge | 0.28 | | | | | 12.12 |
| (16) | 5.62 | | 5.72 | 6.15 | 0.15 | |
| (15) | 6.12 | | 5.73 | 6.12 | 0.15 | |
| (14) | 6.00 | | 5.73 | 6.10 | 0.15 | |
| (13) | 6.06 | 0.25 | 5.76 | 6.12 | 0.14 | 12.27 |
| (12) | 6.12 | 0.25 | 5.79 | 6.12 | 0.14 | 12.30 |
| (11) | 6.09 | 0.28 | 5.83 | 6.08 | 0.15 | 12.33 |
| (10) | 6.10 | 0.26 | 5.85 | 6.07 | 0.15 | 12.33 |
| (9) | 5.56 | 0.24 | 5.89 | 6.03 | 0.15 | 12.30 |
| (8) | 1.51 | 0.26 | 5.95 | 5.98 | 0.15 | 12.34 |
| Joint | (0.18) | | | | | |
| (7) | 4.87 | 0.15 | 5.87 | 6.11 | 0.15 | 12.28 |
| (6) | 5.98 | 0.16 | 5.94 | 6.01 | 0.15 | 12.26 |
| (5) | 6.08 | 0.22 | 5.94 | 5.97 | 0.15 | 12.28 |
| Joint | (0.15) | | | | | |
| (4) | 5.64 | 0.21 | 6.05 | 5.93 | 0.15 | 12.34 |
| (3) | 6.51 | | 5.98 | 6.28 | 0.15 | 12.33 |
| (2) | 4.67 | | 5.86 | 6.00 | 0.14 | |
| (1) | 3.20 | | 5.95 | 6.06 | 0.15 | |

Table 6-1
PIER INSPECTION RESULT
Pile Arrangement of Berth No. 4 and No. 5



EXISTING R. C. PILES

(350 X 350 or 350 Dia, L=11,000)

ROW A, BENT 1&7 : 3piles/column
 ' BENT 5 : 4piles/column
 ' OTHERS : 2piles/column
 ROW B & C : Not visible

Fig. 6-2
 PIER INSPECTION RESULT
 Typical Section of Berth No. 4
 Unit : mm

PAGE

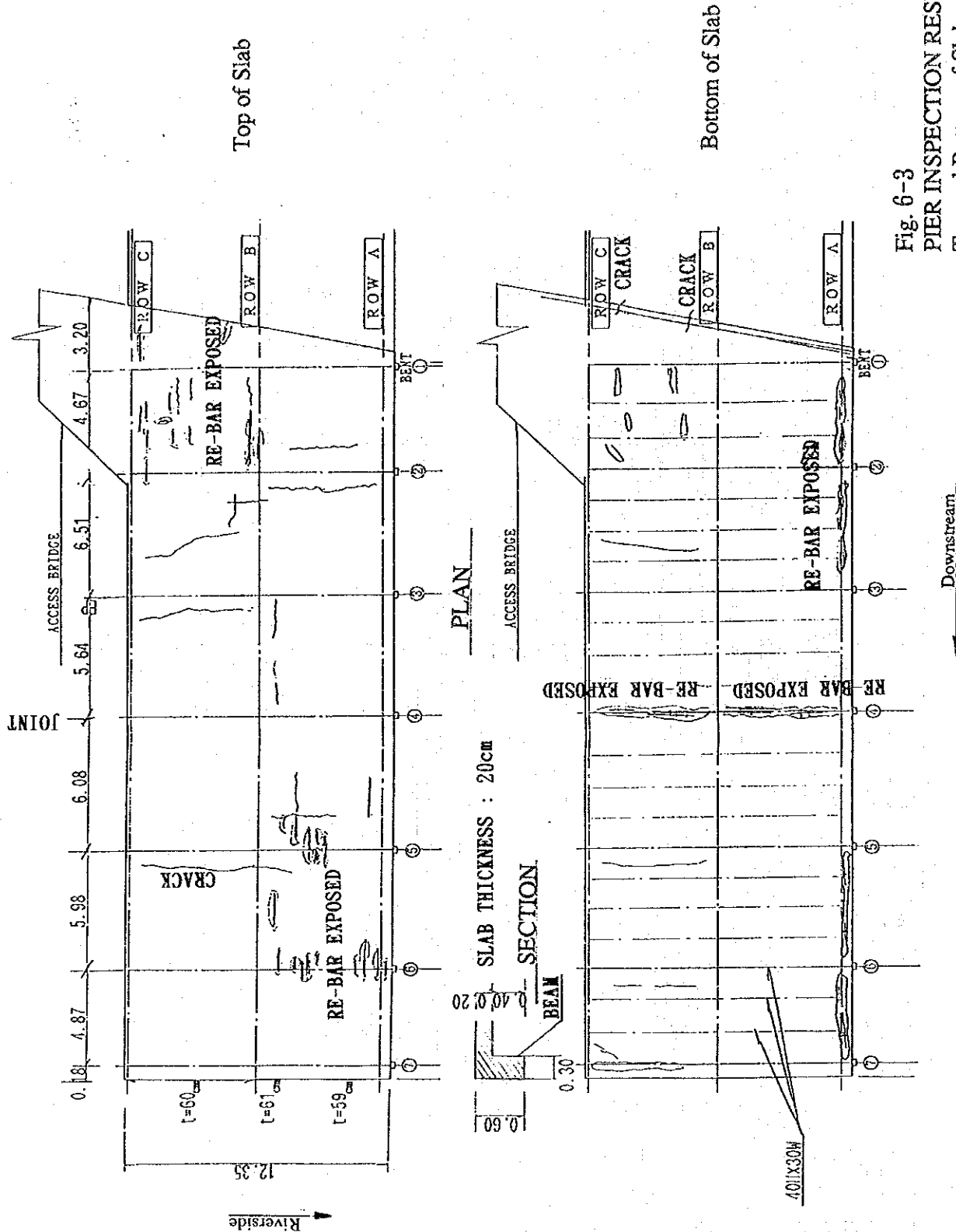


Fig 6-3
PIER INSPECTION RESULT
Top and Bottom of Slab - 1 of
Berth No. 4
Unit : m

PAGE

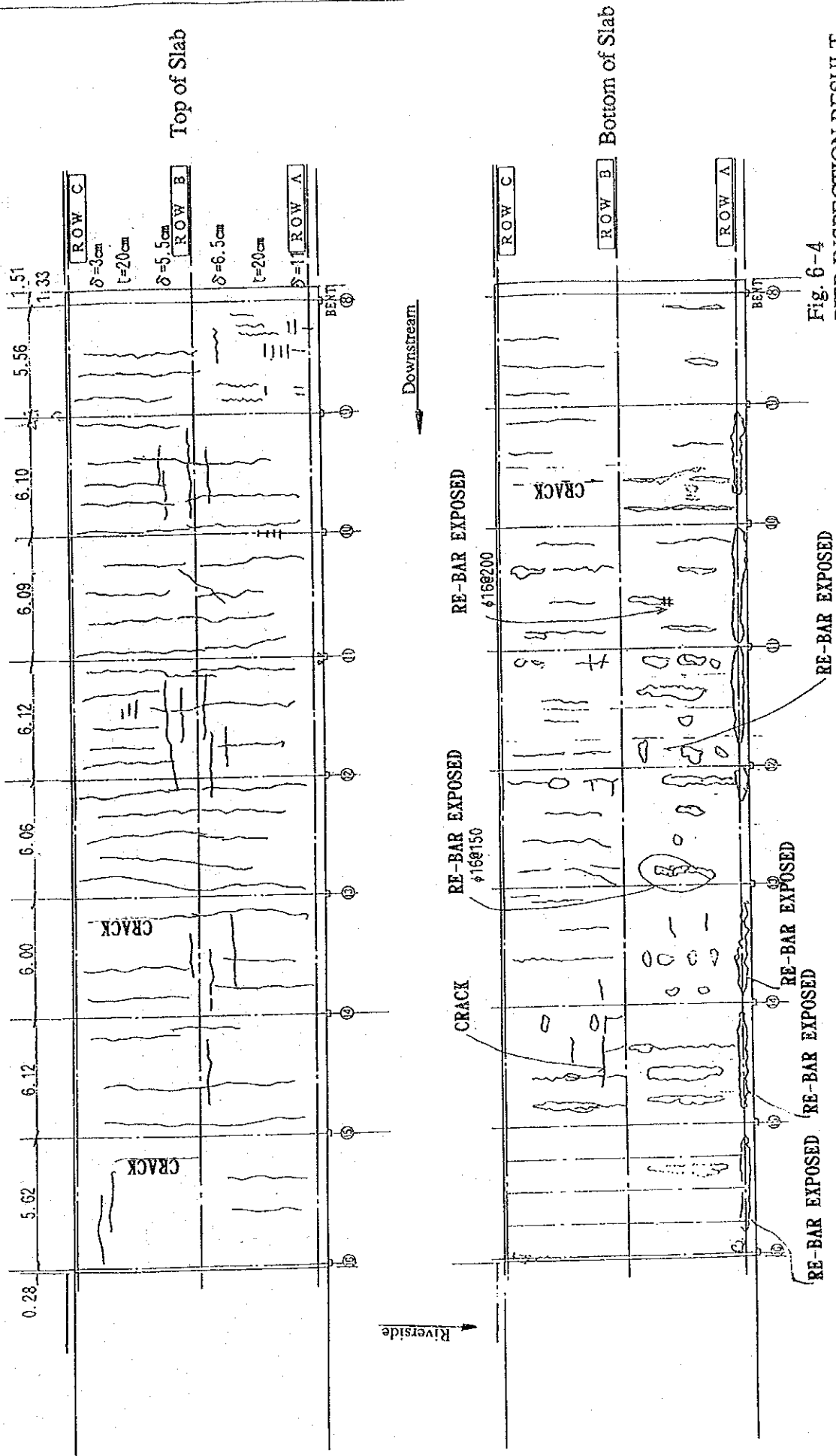


Fig. 6-4
PIER INSPECTION RESULT
Top and Bottom of Slab - 2 of
Berth No. 4
Unit : m

PLAN

LEGEND
 : Crack at concrete
 : Concrete taken off and Re-bar exposed

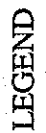


Fig. 6-5
PIER INSPECTION RESULT
Beam at Level 2 and Column of
Berth No. 4

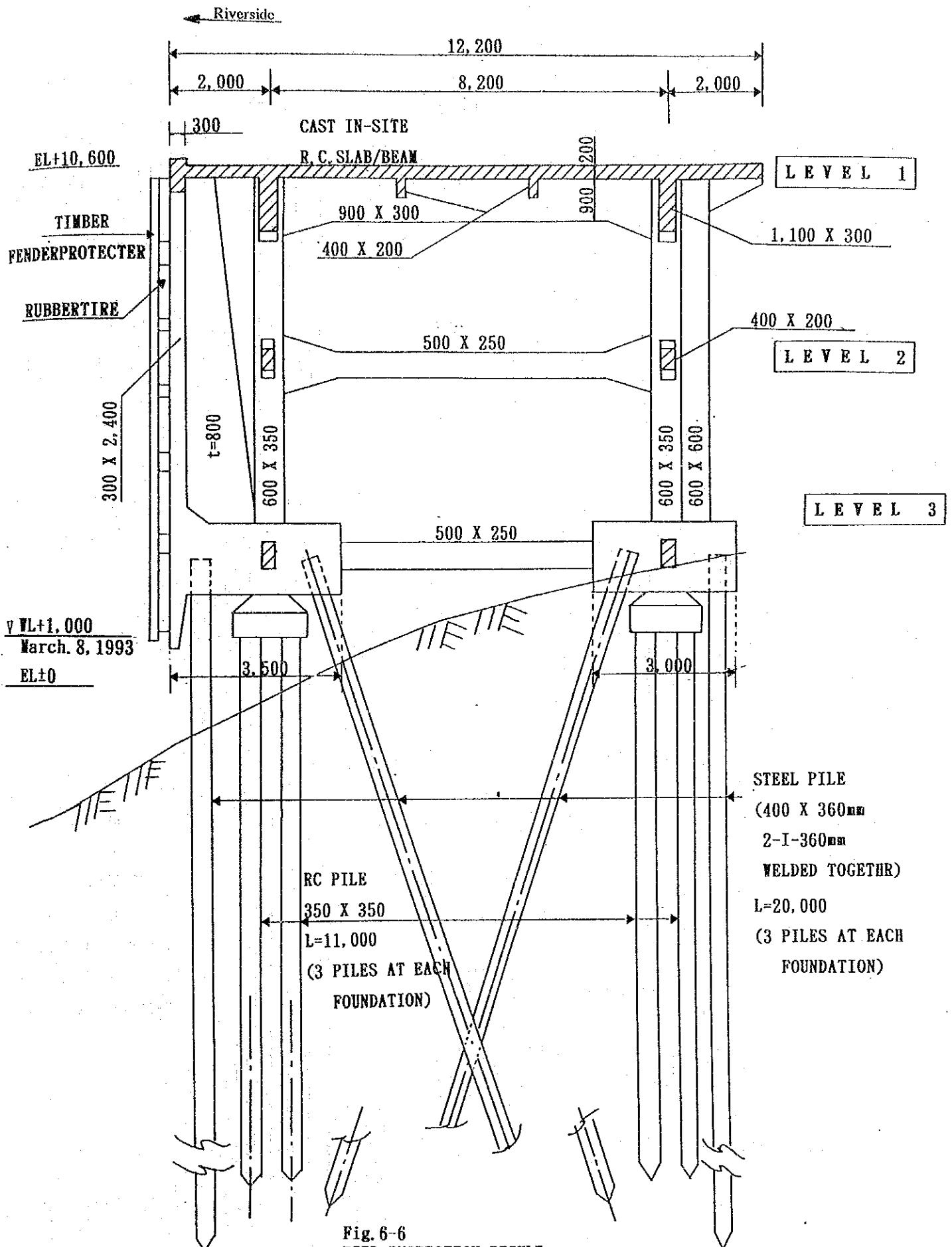


Fig. 6-6
 PIER INSPECTION RESULT
 Typical Section-1 of Berth No. 5
 Unit : mm

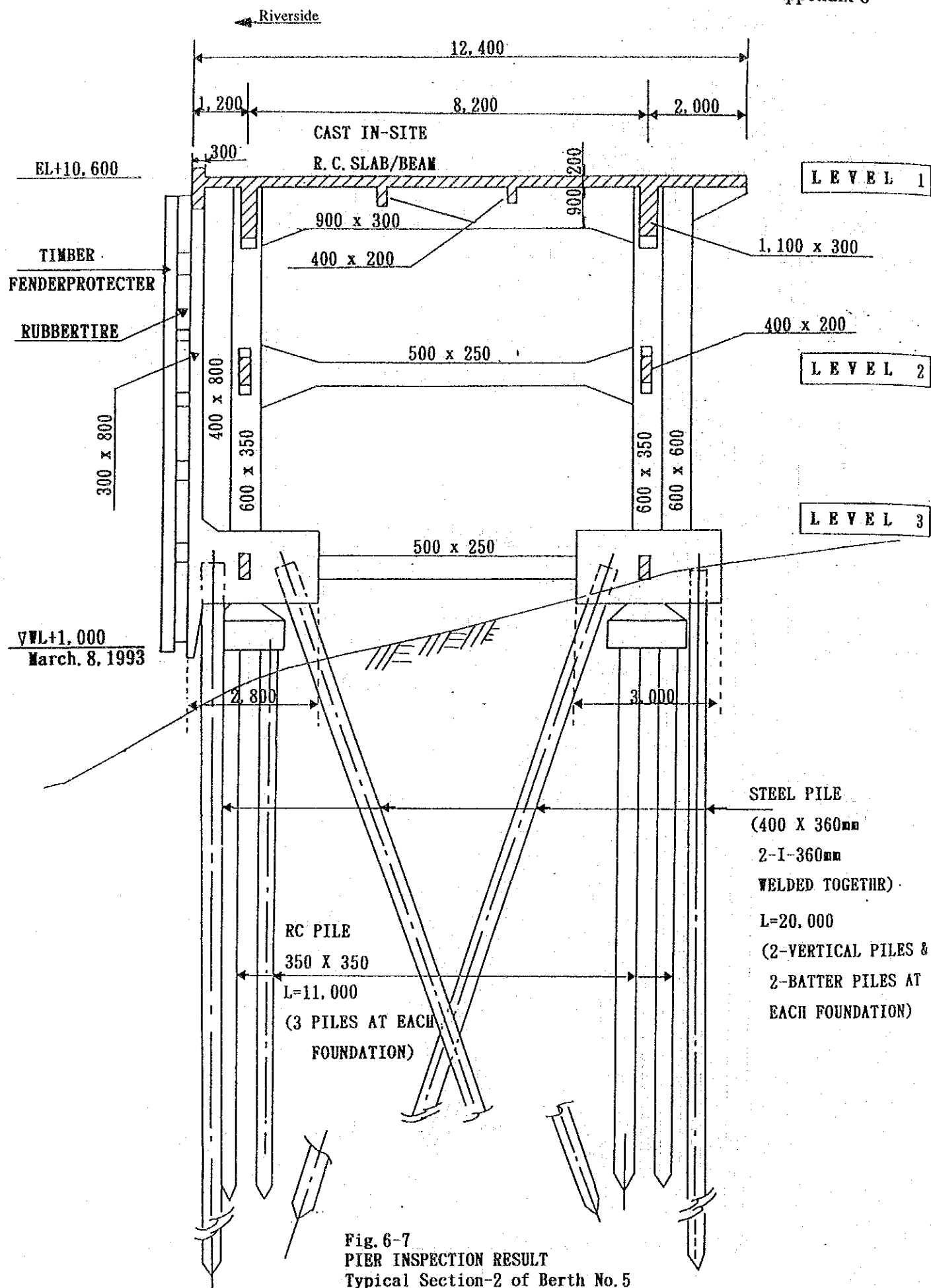


Fig. 6-7
PIER INSPECTION RESULT
Typical Section-2 of Berth No.5
Unit:mm

Scale : 1: 200 in vertical way
 : 1: 500 in horizontal way
 Unit : m

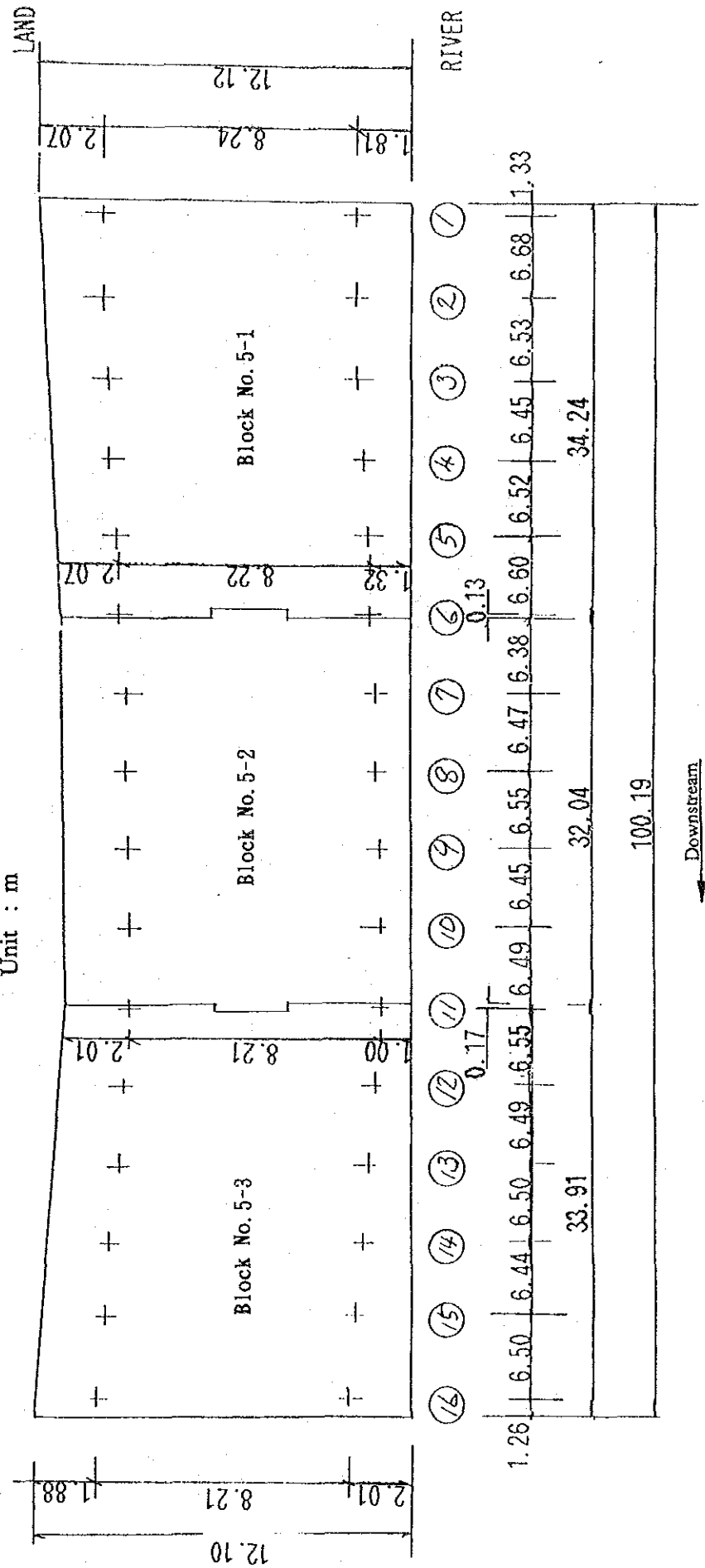
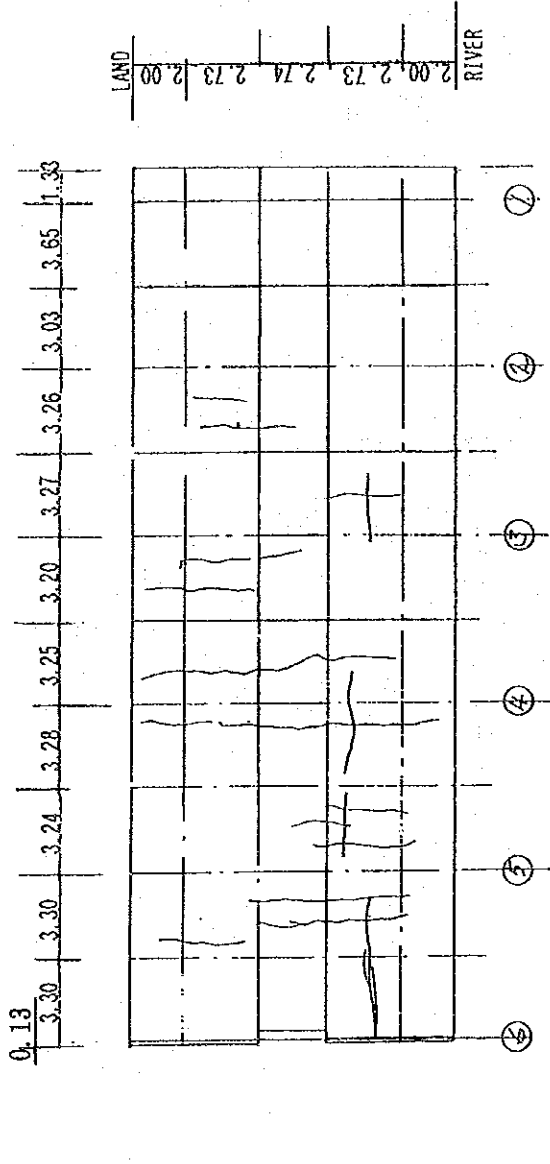
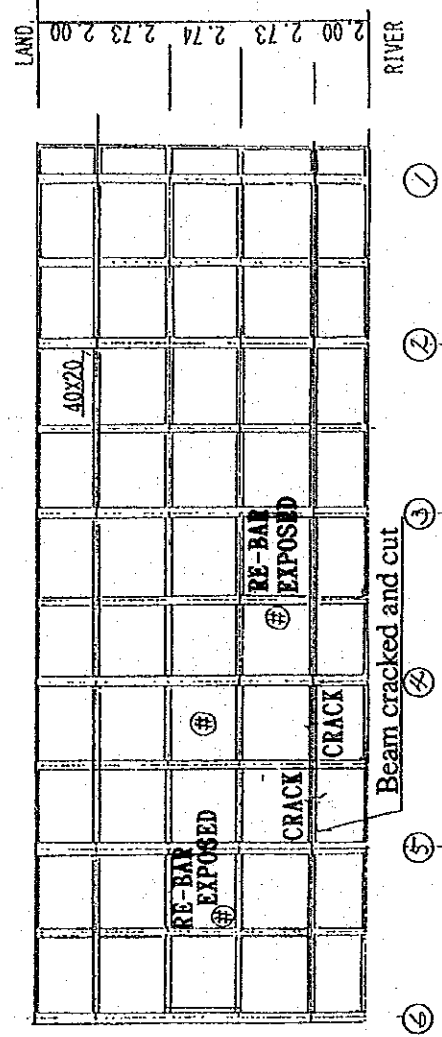


Fig. 6-9
PIER INSPECTION RESULT
Top and Bottom of Slab - 1 of
Berth No. 5
Unit : m

Top of Slab



Bottom of Slab

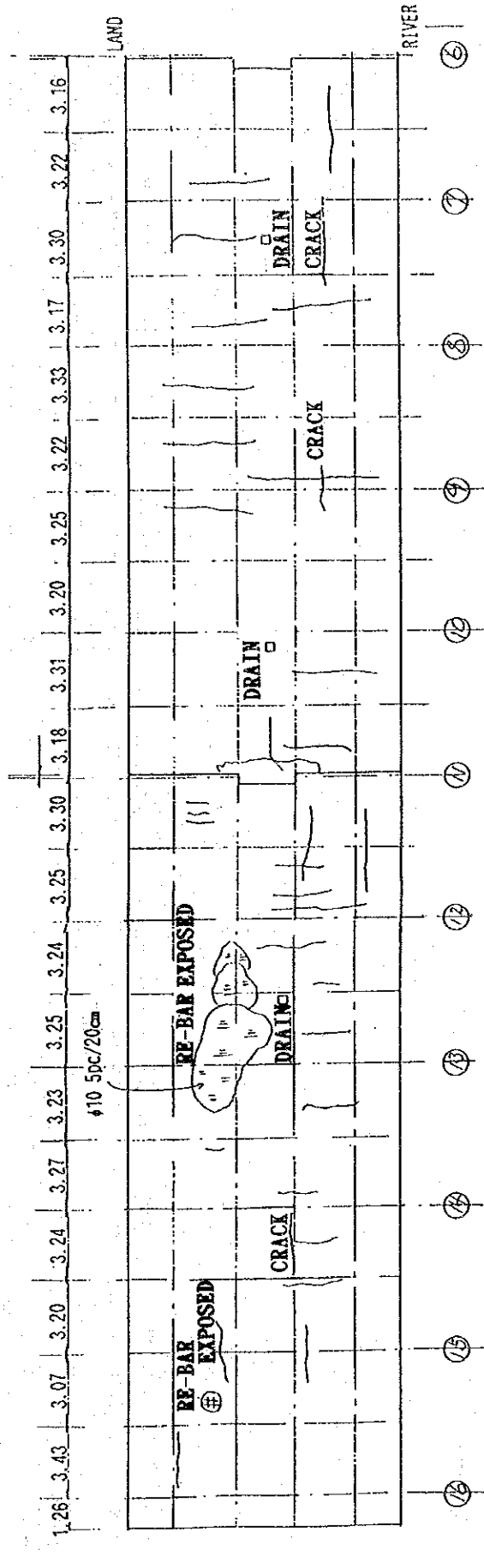


LEGEND

- ~ : Crack at concrete
- ⊕ : Concrete taken off and Re-bar exposed

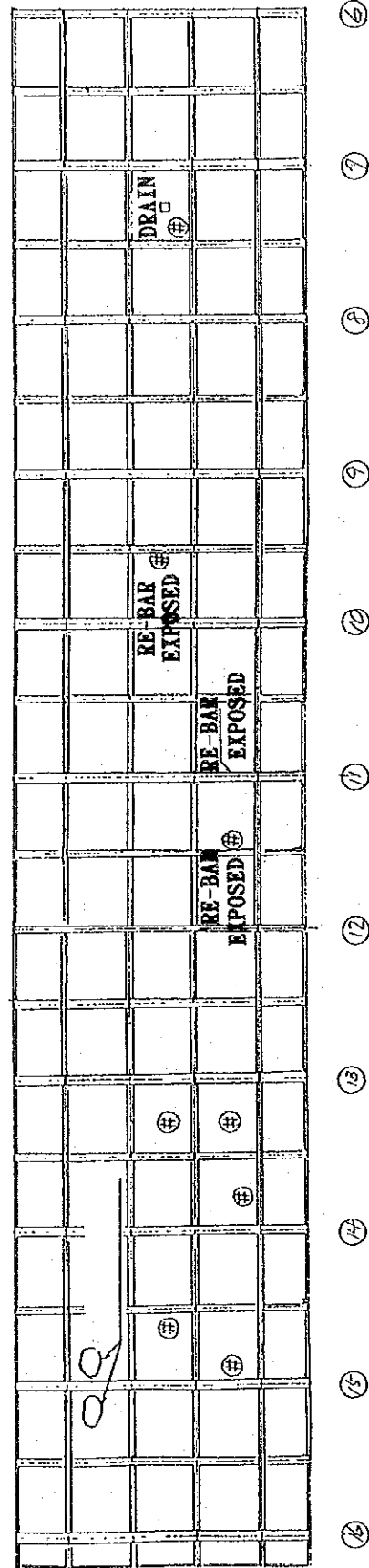
PLAN

Top of Slab



Downstream

Bottom of Slab



LEGEND

- : Crack at concrete
- : Concrete taken off and Re-bar exposed

PLAN

Fig. 6-10
PIER INSPECTION RESULT
Top and Bottom of Slab - 2 of
Berth No. 5
Unit : m

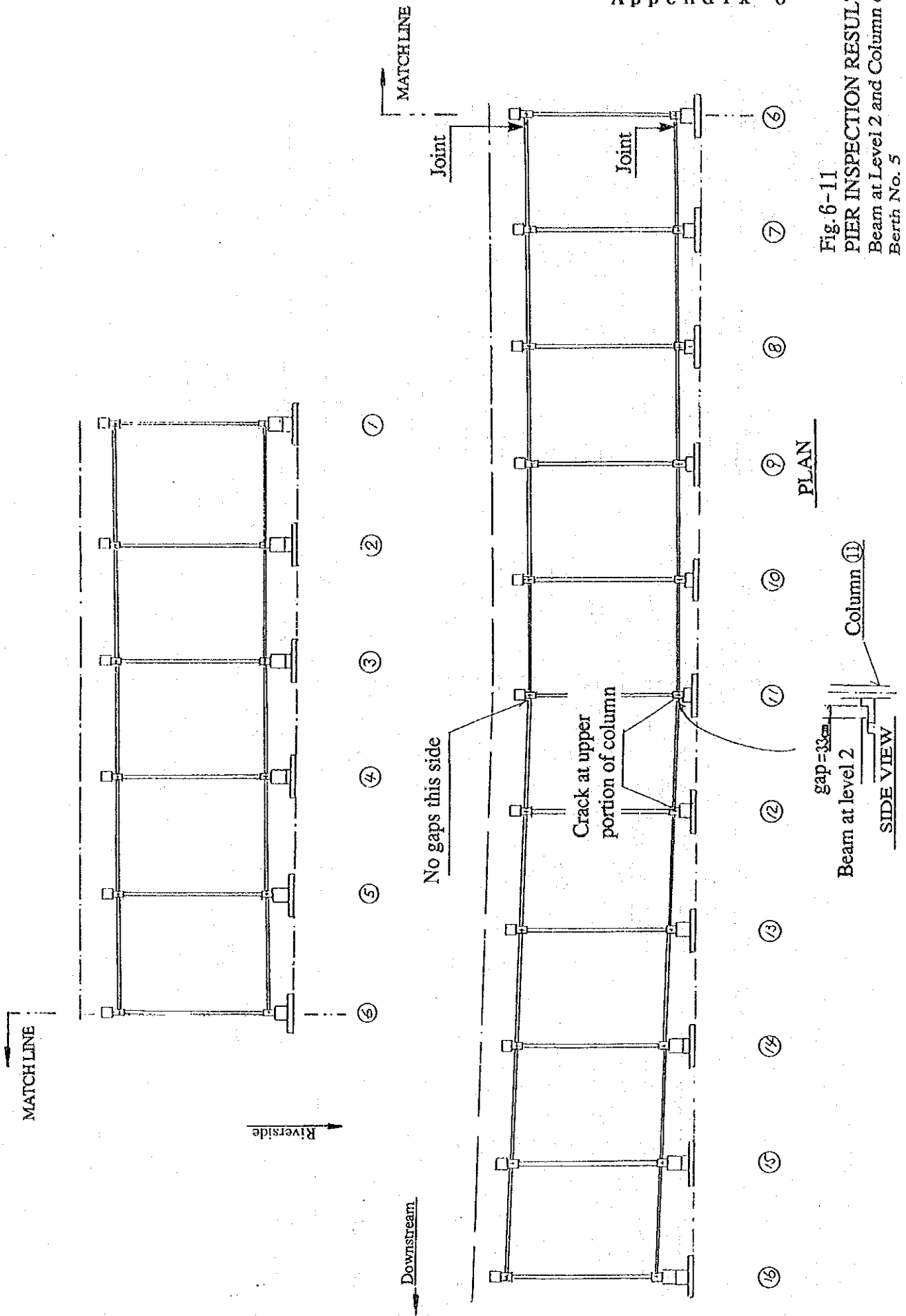


Fig. 6-11
PIER INSPECTION RESULT
Beam at Level 2 and Column of
Berth No. 5

Table 6-2 Structural Description of Berth No. 4 and No. 5

| Berth Number | Present Condition | Structure Checking | Rehabilitation Work Considered | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--|--|---|--------------------------------|-------------------|-------------------|-------------------|-------------------|----------|-----|----|--------------|-------|--------------|-------|---|-------|-------|--|------|-------------------|-------------------|-------------------|----------|----|----|----|----|--------------|-------|-----|-------|-------|--|--|------|-------------------|-------------------|-------------------|----------|----|----|----|----|--------------|-------|-------|-----|-------|
| Berth No. 4 Refer to Drawings of Appendix 6-2 to 6-5 | Foundation Pile <ul style="list-style-type: none">2 to 3 RC piles (35 cm square cross section x 11 m lg.) were provided for individual column foundation.There are cracks between the column and footing of columns. Columns <ul style="list-style-type: none">There are cracks on columns on the river side, and the concrete cover has become delaminated exposing the reinforcing.There is heavy scaling with loss of surface mortar, and coarse aggregates are clearly exposed. Beams & Girders <ul style="list-style-type: none">Many are cracked, exposing reinforcing steel which are corroded.Level 2 beams & girders have heavy scaling and coarse aggregate is exposed. Concrete Deck <ul style="list-style-type: none">Many cracks at top and bottom surface.There are potholes where reinforcing steel is exposed.The structure was constructed in 1952.The loading of trucks is controlled, and limited to 0.5 t/m². | <p>The deck with a T-15 load (gross weight 14 tons) was applied to structural check. The results are as follows. The allowable stress assumed concrete 70 kg/cm², reinforcing steel 1,400 cm².</p> <table><tr><td></td><td>Deck</td><td>Beam^a</td><td>Beam^b</td></tr><tr><td>concrete</td><td>65</td><td>85</td><td>63</td></tr><tr><td>reinf. steel</td><td>2,800</td><td>1,900</td><td>2,060</td></tr></table> <p>(unit: kg/cm²)</p> | | Deck | Beam ^a | Beam ^b | concrete | 65 | 85 | 63 | reinf. steel | 2,800 | 1,900 | 2,060 | <ul style="list-style-type: none">Rehabilitation will be by constructing new deck, and increasing beams and girders by increasing cross section. Old concrete will have to be chipped off prior to placing new concrete over old members.New piling may have to be added.Existing structures will require strengthening before they can be used as a base to perform the work as they are not safe. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Deck | Beam ^a | Beam ^b | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| concrete | 65 | 85 | 63 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| reinf. steel | 2,800 | 1,900 | 2,060 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Berth No. 5 Refer to Drawings of 6-6 to 6-11 | Foundation Pile <ul style="list-style-type: none">3 RC piles (35 cm square cross section x 11 m lg.) were provided.Berth was collided into which caused the structure to shift 120 cm toward the land side and so there were 2 batter and 2 vertical piles were driven for each column to reinforce the structure. Columns <ul style="list-style-type: none">The columns on the river side are cracked and the steel reinforcing is exposed and corroded. Beams and Girders <ul style="list-style-type: none">Many beams and girders are cracked exposing the reinforcing steel.Some Level 2 beams shown where they have shifted 33 cm parallel to the face line of berth. Concrete Deck <ul style="list-style-type: none">There are numerous cracks on both the top and bottom surfaces.There are potholes with exposed reinforcing steel.The structure was constructed in 1960.There is a restriction on the loading of trucks on the berth of 1.0 t/m². | <p>The facility was checked for a T-20 load (gross weight of 20 tons), and a T-14 load (gross weight of 14 ton) for structural analysis in the decks and beams.</p> <p>The allowable stress assumed is 70 kg/cm² for concrete, and 1,400 kg/cm² for the reinforcing steel.</p> <ul style="list-style-type: none">T-20 (gross weight 20 ton) Case <table><tr><td></td><td>Deck</td><td>Beam^a</td><td>Beam^b</td><td>Beam^c</td></tr><tr><td>concrete</td><td>117</td><td>69</td><td>86</td><td>46</td></tr><tr><td>reinf. steel</td><td>2,520</td><td>1,156</td><td>2,660</td><td>1,660</td></tr></table> <p>(unit: kg/cm²)</p> <ul style="list-style-type: none">T-14 (gross weight 14 ton) Case <table><tr><td></td><td>Deck</td><td>Beam^a</td><td>Beam^b</td><td>Beam^c</td></tr><tr><td>concrete</td><td>85</td><td>52</td><td>70</td><td>37</td></tr><tr><td>reinf. steel</td><td>1,825</td><td>875</td><td>2,130</td><td>1,330</td></tr></table> <p>(unit: kg/cm²)</p> | | Deck | Beam ^a | Beam ^b | Beam ^c | concrete | 117 | 69 | 86 | 46 | reinf. steel | 2,520 | 1,156 | 2,660 | 1,660 | | Deck | Beam ^a | Beam ^b | Beam ^c | concrete | 85 | 52 | 70 | 37 | reinf. steel | 1,825 | 875 | 2,130 | 1,330 | <ul style="list-style-type: none">It is proposed to drive piles in the center position of the deck. Construct beams on top of new pile in the direction parallel to the face line of berth. Construct a new deck over the old deck.The length of span of the beams at right angle direction will decrease, and will less stressed.Horizontal forces will be not carried by the strengthened existing berth, but are supported by the new structures in front of old one.For this rehabilitation plan, structural check was made. The load by a T-20 (gross weight 20 ton) load has been used to check the stresses in the deck and beams for which the following values have been obtained. Allowable stress assumed is 70 kg/m² for concrete, 1,400 kg/cm² for reinforcing steel.T-20 (gross weight 20 ton) Case <table><tr><td></td><td>Deck</td><td>Beam^a</td><td>Beam^b</td><td>Beam^c</td></tr><tr><td>concrete</td><td>60</td><td>76</td><td>30</td><td>60</td></tr><tr><td>reinf. steel</td><td>1,500</td><td>1,230</td><td>990</td><td>2,130</td></tr></table> <p>(unit: kg/cm²)</p> <ul style="list-style-type: none">With an additional provided at each deck, there will still be some components that will be stressed beyond their allowable limit. | | Deck | Beam ^a | Beam ^b | Beam ^c | concrete | 60 | 76 | 30 | 60 | reinf. steel | 1,500 | 1,230 | 990 | 2,130 |
| | Deck | Beam ^a | Beam ^b | Beam ^c | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| concrete | 117 | 69 | 86 | 46 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| reinf. steel | 2,520 | 1,156 | 2,660 | 1,660 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Deck | Beam ^a | Beam ^b | Beam ^c | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| concrete | 85 | 52 | 70 | 37 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| reinf. steel | 1,825 | 875 | 2,130 | 1,330 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Deck | Beam ^a | Beam ^b | Beam ^c | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| concrete | 60 | 76 | 30 | 60 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| reinf. steel | 1,500 | 1,230 | 990 | 2,130 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

APPENDIX 7 CARGO HANDLING EQUIPMENT INSPECTION RESULTS

Table 7-1 CHECK LIST FOR TRUCK CRANE

| Main part | Check point | USSR | | | CHINA | K A T O | | | | |
|---------------|------------------------------------|------|----|------|-------|---------|------|------|------|------|
| | | B1 | B2 | 4718 | 4731 | 0402 | 0403 | 0404 | 0405 | 0406 |
| Engine | Cooling water | ○ | △ | △ | × | △ | △ | △ | △ | △ |
| | Radiator function | ○ | △ | △ | × | △ | △ | △ | △ | △ |
| | Battery function | × | △ | △ | △ | △ | △ | △ | △ | △ |
| | Air element function | × | × | × | × | × | × | × | × | × |
| | Fanbelt tention | ○ | × | × | × | × | × | × | × | × |
| | Spark plug function | | | | | | | | | |
| | Death point function | | | | | | | | | |
| | Timing adjustment | △ | × | × | × | × | × | × | × | × |
| | Revolt, idling function | △ | × | × | × | △ | △ | △ | × | × |
| | Caburator function | | | | | | | | | |
| | LPG equipment | △ | △ | △ | △ | △ | △ | △ | △ | △ |
| | Fixing engine | ○ | ○ | ○ | × | × | × | × | ○ | ○ |
| | Engine oil | ○ | ○ | ○ | ○ | △ | △ | △ | △ | △ |
| Body | Fuel filter function | × | × | × | × | × | × | × | × | × |
| | Clutch function | △ | × | ○ | × | × | × | × | △ | △ |
| | Break function | △ | △ | △ | × | △ | △ | △ | △ | △ |
| | Handbreak function | × | △ | △ | × | △ | △ | △ | △ | △ |
| | Handle function | ○ | ○ | ○ | △ | ○ | ○ | ○ | ○ | ○ |
| | Seering gear box oil quality | × | × | △ | △ | △ | △ | △ | | |
| | Power steering system leaking | △ | △ | △ | △ | △ | △ | △ | △ | △ |
| | Steering function | △ | △ | △ | △ | △ | △ | △ | | |
| | Transmission, differential, torque | ○ | ○ | ○ | ○ | × | × | × | △ | △ |
| | Gear cases oil quality | ○ | ○ | ○ | × | △ | × | △ | ○ | ○ |
| | Tire air pressure, damage | ○ | △ | ○ | × | × | × | × | × | × |
| | Wheel bolt & nuts | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ |
| | Headguard function | ○ | △ | △ | △ | △ | △ | △ | △ | △ |
| | Outriggers oil pressure function | △ | △ | △ | △ | △ | △ | △ | △ | △ |
| Lifting | Outrigger pad function | △ | △ | △ | △ | △ | △ | △ | △ | △ |
| Oil equipment | Lubrication oil | | | | | △ | △ | △ | △ | △ |
| | Oil controll | | | | | △ | △ | △ | △ | △ |
| | Swing cylinder | | | | | △ | △ | △ | △ | △ |
| | Mach cylinder function | | | | | | | | | |
| | Boom function | ○ | ○ | ○ | ○ | △ | △ | △ | △ | △ |
| | Hoses damage | △ | × | △ | △ | × | × | × | × | × |
| | Attachment | △ | × | △ | △ | △ | △ | △ | △ | △ |
| Others | Lamps | △ | × | × | × | × | × | ○ | × | × |
| | Wiring | △ | × | △ | × | △ | △ | △ | △ | △ |
| | Starter | ○ | △ | × | △ | △ | △ | △ | △ | △ |
| | Battery | × | × | × | × | × | × | × | × | × |
| | Seat belt | × | × | × | × | × | × | × | × | × |
| | Back mirror | × | × | × | × | × | × | × | × | × |
| | Road test | ○ | △ | △ | △ | △ | △ | △ | △ | △ |

○ : NORMAL △ : NEED REPAIR × : BAD

Table 7-2 CHECK LIST FOR FORK LIFT

| Main part | Check point | KOMATSU | | | TOYOTA | | | | | | |
|---------------|------------------------------------|---------|------|------|--------|------|------|--|--|--|--|
| | | 4725 | 4726 | 4727 | 4709 | 4710 | 4712 | | | | |
| Engine | Cooling water | △ | ○ | △ | △ | △ | △ | | | | |
| | Radiator function | △ | ○ | ○ | × | × | ○ | | | | |
| | Battery function | △ | △ | △ | △ | △ | △ | | | | |
| | Air element function | × | × | × | × | × | × | | | | |
| | Fanbelt tention | △ | △ | △ | ○ | ○ | ○ | | | | |
| | Spark plug function | | | | × | × | × | | | | |
| | Death point function | | | | | | | | | | |
| | Timing adjustment | × | × | × | × | × | × | | | | |
| | Revolt, idling function | × | × | × | × | × | × | | | | |
| | Caburator function | | | | | | | | | | |
| | LPG equipment | △ | △ | △ | ○ | ○ | ○ | | | | |
| | Fixing engine | × | × | × | ○ | ○ | ○ | | | | |
| | Engine oil | △ | △ | △ | △ | △ | ○ | | | | |
| Body | Fuel filter function | × | × | × | × | × | × | | | | |
| | Clutch function | △ | △ | △ | △ | △ | △ | | | | |
| | Break function | △ | △ | △ | △ | △ | △ | | | | |
| | Handbreak function | △ | △ | △ | △ | △ | △ | | | | |
| | Handle function | ○ | ○ | ○ | ○ | ○ | ○ | | | | |
| | Seering gear box oil quality | × | × | × | × | × | △ | | | | |
| | Power steering system leaking | △ | △ | △ | △ | △ | △ | | | | |
| | Steering function | △ | △ | △ | △ | △ | △ | | | | |
| | Transmission, differential, torque | ○ | ○ | ○ | ○ | ○ | ○ | | | | |
| | Gear cases oil quality | ○ | ○ | ○ | ○ | ○ | ○ | | | | |
| | Tire air pressure, damage | △ | △ | △ | × | × | × | | | | |
| | Wheel bolt & nuts | △ | △ | △ | ○ | ○ | ○ | | | | |
| | Headguard function | ○ | ○ | ○ | ○ | ○ | ○ | | | | |
| Lifting | Lublication oil leakage | △ | △ | △ | △ | △ | △ | | | | |
| Oil equipment | Oil control valve oil leakage | △ | △ | △ | △ | △ | △ | | | | |
| | Lift tilt cylinder oil leak | × | × | × | × | × | × | | | | |
| | Lift tilt cylinder function | × | × | × | ○ | ○ | △ | | | | |
| | Lift chaine, wheel function | △ | △ | △ | △ | △ | ○ | | | | |
| | Swing cylinder | △ | △ | △ | ○ | ○ | ○ | | | | |
| | Fork damage | × | × | × | ○ | ○ | ○ | | | | |
| Others | Hoses damage | | | | ○ | ○ | ○ | | | | |
| | Attachment | | | | ○ | ○ | ○ | | | | |
| | Lamps | × | × | × | × | × | × | | | | |
| | Wiring | △ | △ | △ | △ | △ | △ | | | | |
| | Starter | × | × | △ | △ | △ | △ | | | | |
| | Battery | | | × | × | × | × | | | | |
| | Seat belt | | | | | | | | | | |
| | Back mirror | × | × | × | × | × | × | | | | |

○ : NORMAL △ : NEED REPAIR × : BAD

Table 7-3 CHECK LIST FOR TRUCK

| Main part | Check point | KAMAZ (SOVIET) | | | | | | | | | |
|---------------|------------------------------------|----------------|------|------|------|------|------|------|------|------|------|
| | | 0096 | 0097 | 0098 | 0099 | 0771 | 0772 | 0773 | 0774 | 0775 | 0776 |
| Engine | Cooling water | ○ | ○ | ○ | ○ | △ | △ | ○ | △ | ○ | △ |
| | Radiator function | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | △ |
| | Battery function | △ | △ | △ | △ | △ | △ | △ | △ | △ | △ |
| | Air element function | × | × | × | × | × | × | × | × | ○ | × |
| | Fanbelt tention | × | × | × | × | × | × | × | × | ○ | × |
| | Spark plug function | | | | | | | | | | |
| | Death point function | | | | | | | | | | |
| | Timing adjustment | ○ | ○ | ○ | ○ | × | × | × | × | × | × |
| | Revolt, idling function | ○ | ○ | ○ | ○ | × | × | × | × | × | × |
| | Caburator function | | | | | | | | | | |
| | LPG equipment | ○ | ○ | ○ | ○ | △ | △ | △ | △ | △ | △ |
| | Fixing engine | ○ | ○ | ○ | ○ | × | × | × | × | × | × |
| | Engine oil | ○ | ○ | ○ | ○ | △ | △ | △ | △ | △ | △ |
| Body | Fuel filter function | × | × | × | × | × | × | × | × | × | × |
| | Clutch function | ○ | ○ | ○ | ○ | △ | △ | △ | △ | △ | △ |
| | Break function | ○ | ○ | ○ | ○ | △ | △ | △ | △ | △ | △ |
| | Handbreak function | ○ | ○ | ○ | ○ | △ | △ | △ | △ | △ | △ |
| | Handle function | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ |
| | Seering gear box oil quality | ○ | ○ | ○ | ○ | △ | △ | △ | △ | △ | △ |
| | Power steering system leaking | ○ | ○ | ○ | ○ | △ | △ | △ | △ | △ | △ |
| | Steering function | ○ | ○ | ○ | ○ | × | × | × | × | × | × |
| | Transmission, differential, torque | ○ | ○ | ○ | ○ | △ | △ | △ | △ | △ | △ |
| | Gear cases oil quality | ○ | ○ | ○ | ○ | △ | △ | △ | △ | △ | △ |
| | Tire air pressure, damage | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | ○ | × |
| | Wheel bolt & nuts | ○ | ○ | ○ | ○ | ○ | △ | △ | △ | △ | △ |
| | Headguard function | △ | △ | △ | △ | △ | △ | △ | △ | △ | △ |
| | Outriggers oil pressure function | ○ | ○ | ○ | ○ | △ | | | | | |
| Lifting | Outrigger pad function | | | | | △ | | | | | |
| Oil equipment | Lubrication oil | | | | | | | | | | |
| | Oil controll | | | | | | | | | | |
| | Swing cylinder | | | | | | | | | | |
| | Mach cylinder function | | | | | | | | | | |
| | Boom function | | | | | | | | | | |
| | Hoses damage | | | | | | | | | | |
| | Attachment | | | | | | | | | | |
| Others | Lamps | × | × | ○ | ○ | × | × | × | ○ | ○ | × |
| | Wiring | △ | △ | △ | △ | △ | △ | △ | ○ | ○ | △ |
| | Starter | △ | △ | △ | △ | △ | △ | △ | △ | △ | △ |
| | Battery | × | × | × | × | × | × | × | × | ○ | × |
| | Seat belt | × | × | × | × | × | × | × | × | × | × |
| | Back mirror | × | × | × | × | × | × | × | × | × | × |
| | Road test | ○ | ○ | ○ | ○ | ○ | △ | ○ | ○ | ○ | △ |

○ : NORMAL △ : NEED REPAIR × : BAD

Table 7-4 CHECK LIST FOR TRUCK

| Main part | Check point | | | | | MAZ | | FUSO-FN | | | | | |
|---------------|------------------------------------|------|------|------|------|------|------|---------|--|--|--|--|--|
| | | 0777 | 0781 | 0782 | 0783 | 0778 | 0779 | | | | | | |
| Engine | Cooling water | ○ | △ | △ | △ | △ | ○ | | | | | | |
| | Radiator function | ○ | △ | △ | △ | △ | △ | | | | | | |
| | Battery function | △ | △ | △ | △ | △ | △ | | | | | | |
| | Air element function | ○ | × | × | × | × | × | | | | | | |
| | Fanbelt tention | ○ | × | × | × | × | × | | | | | | |
| | Spark plug function | | | | | | | | | | | | |
| | Death point function | | | | | | | | | | | | |
| | Timing adjustment | × | × | × | × | × | × | | | | | | |
| | Revolt, idling function | × | × | × | △ | × | × | | | | | | |
| | Caburator function | | | | | | | | | | | | |
| | LPG equipment | △ | ○ | ○ | ○ | △ | △ | | | | | | |
| | Fixing engine | × | ○ | ○ | ○ | ○ | ○ | | | | | | |
| | Engine oil | △ | ○ | ○ | ○ | ○ | ○ | | | | | | |
| Body | Fuel filter function | × | × | × | × | × | × | | | | | | |
| | Clutch function | △ | △ | △ | △ | △ | △ | | | | | | |
| | Break function | △ | × | × | △ | △ | △ | | | | | | |
| | Handbreak function | △ | × | × | △ | △ | △ | | | | | | |
| | Handle function | ○ | ○ | ○ | ○ | ○ | ○ | | | | | | |
| | Seering gear box oil quality | △ | △ | △ | △ | | | | | | | | |
| | Power steering system leaking | △ | △ | △ | △ | | | | | | | | |
| | Steering function | × | △ | △ | ○ | | | | | | | | |
| | Transmission, differential, torque | △ | ○ | ○ | △ | △ | △ | | | | | | |
| | Gear cases oil quality | △ | ○ | ○ | ○ | △ | △ | | | | | | |
| | Tire air pressure, damage | ○ | × | × | △ | × | × | | | | | | |
| | Wheel bolt & nuts | △ | ○ | ○ | ○ | ○ | ○ | | | | | | |
| | Headguard function | △ | △ | △ | △ | × | × | | | | | | |
| | Outriggers oil pressure function | | △ | △ | △ | × | × | | | | | | |
| Lifting | Outrigger pad function | | △ | △ | ○ | × | × | | | | | | |
| Oil equipment | Lubrication oil | | | | | | | | | | | | |
| | Oil controll | | | | | | | | | | | | |
| | Swing cylinder | | | | | | | | | | | | |
| | Mach cylinder function | | | | | | | | | | | | |
| | Boom function | | | | | | | | | | | | |
| | Hoses damage | | | | | | | | | | | | |
| | Attachment | | | | | | | | | | | | |
| Others | Lamps | ○ | × | × | × | × | × | | | | | | |
| | Wiring | ○ | △ | △ | △ | × | × | | | | | | |
| | Starter | ○ | △ | △ | △ | × | × | | | | | | |
| | Battery | × | × | × | × | × | × | | | | | | |
| | Seat belt | × | × | × | × | × | × | | | | | | |
| | Back mirror | × | × | × | × | × | × | | | | | | |
| | Road test | ○ | △ | △ | △ | ○ | △ | | | | | | |

○ : NORMAL △ : NEED REPAIR × : BAD

**APPENDIX 8 CARGO VOLUME HANDLED
AND USAGE IN THE PORT OF
PHNOM PENH**

Table 8 - 1 Volume of Cargo Handled at Port of Phnom Penh

| | 1985 | 1986 | 1987 | 1988 | 1989 | 1990 | 1991 | 1992 |
|----------------------------|---------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| Foreign Trade | | | | | | | | |
| EXPORT | 21,289 | 30,112 | 37,124 | 52,033 | 51,633 | 95,466 | 78,420 | 38,570 |
| RAW RUBBER | — | — | — | — | 416 | 12,062 | 7,078 | 12,341 |
| NATURAL RUBBER | 15,200 | 20,493 | 23,460 | 22,720 | 24,082 | 22,423 | 19,107 | 10,137 |
| SAW TIMBER | — | — | — | — | — | — | 101 | 144 |
| FLOORING STRIPE | — | — | — | — | — | 2,694 | — | 100 |
| LOG WOOD | 2,499 | 869 | 323 | 4,341 | 3,897 | 3,224 | 805 | 540 |
| AGRICULTURE PRODUCT | 3,544 | 6,957 | 11,456 | 23,562 | 20,669 | 26,382 | 44,617 | 7,919 |
| GENERAL CARGO | 46 | 1,793 | 1,865 | — | — | — | — | 6,301 |
| RICE (SEED) | — | — | 20 | — | — | — | — | — |
| SCRAP IRON | — | — | — | 651 | 2,978 | 26,748 | 4,533 | — |
| TOBACCO | — | — | — | 276 | — | — | 1,416 | — |
| JUTE | — | — | — | 52 | 206 | 1,129 | — | 511 |
| BUFFALO | — | — | — | 17 | — | 80 | 152 | 487 |
| RATTAN | — | — | — | 12 | 58 | 194 | 457 | 225 |
| STELT FISH | — | — | — | 400 | — | — | 381 | — |
| ALOES WOOD | — | — | — | 2 | — | 25 | 73 | 24 |
| WHITE RICE | — | — | — | — | — | 502 | — | — |
| CONTAINER (個) | — | — | — | — | — | — | — | 141 |
| IMPORT | 30,931 | 54,202 | 55,049 | 57,700 | 45,945 | 96,247 | 200,378 | 223,714 |
| WHITE RICE | — | 25,501 | 24,063 | 17,084 | 13,136 | 16,544 | 30,138 | 18,795 |
| RICE SEED | — | — | — | 4,332 | — | — | 2,716 | — |
| CEMENT | — | — | 12,368 | 71,289 | 12,242 | 39,888 | 68,807 | 71,056 |
| FERTILIZER | — | — | — | 5,609 | — | 6,884 | 25,499 | 7,562 |
| BICYCLE | — | — | — | 40 | — | — | — | — |
| GENERAL CARGO | 30,931 | 31,701 | 18,618 | 19,346 | 20,144 | 32,897 | 64,486 | 122,368 |
| WHEAT FLOUR | — | — | — | — | 374 | — | 4,425 | — |
| WATER PUMP | — | — | — | — | 49 | 34 | — | — |
| FLOUR | — | — | — | — | — | 200 | 3,023 | — |
| BAR IRON | — | — | — | — | — | — | 380 | 1,543 |
| ENGINE | — | — | — | — | — | — | 248 | — |
| BRIDGE | — | — | — | — | — | — | 170 | 1,075 |
| NaOH | — | — | — | — | — | — | 206 | 360 |
| STEEL | — | — | — | — | — | — | 240 | — |
| SHORE CRANE | — | — | — | — | — | — | 40 | — |
| CONTAINER (pcs) | — | — | — | — | — | — | — | 71 |
| TOBACCO | — | — | — | — | — | — | — | 884 |
| Foreign Trade Total | 50,220 | 87,314 | 92,173 | 109,733 | 97,578 | 191,713 | 279,098 | 262,284 |
| Domestic Commerce | | | | | | | | |
| LOCAL CARGOES | 22,370 | 15,875 | 23,909 | 24,250 | 33,852 | 37,961 | 28,107 | 13,174 |
| WOOD | 3,881 | — | — | — | 72 | — | — | — |
| NATURAL RUBBER | 7,061 | 5,472 | 7,422 | 6,087 | 8,124 | 4,053 | 2,470 | 1,083 |
| AGRICULTURE PRODUCT | 2,224 | 2,277 | 3,980 | 13,678 | 20,564 | 33,708 | — | 232 |
| WHITE RICE | — | — | 606 | 445 | 4,093 | — | — | 453 |
| GENERAL CARGO | 7,067 | 7,331 | 7,923 | — | — | — | 2,563 | 11,406 |
| RICESEED | — | — | 3,924 | 4,040 | — | — | — | — |
| RAW RUBBER | 218 | 795 | 54 | — | 753 | — | — | — |
| STEEL | — | — | — | — | 93 | 81 | — | — |
| ASPHALT | — | — | — | — | 153 | 119 | — | — |
| CONTAINER | — | — | — | — | — | — | — | — |
| Foreign + Domestic | 74,590 | 103,199 | 116,082 | 133,983 | 131,430 | 229,673 | 307,205 | 275,458 |

NOTES: 1. Source : Planning Div. Port of Phnom Penh
2. As of end of Oct. 1992

Table 8 - 2 Number of Vessels Entered at the Port of Phnom Penh

| | 1985 | 1986 | 1987 | 1988 | 1989 | 1990 | 1991 | 1992 |
|--------------|------|------|------|------|------|------|------|------|
| Free Nations | 33 | 43 | 38 | 38 | 45 | 80 | 186 | 286 |
| ex USSR | 34 | 40 | 32 | 32 | 33 | 49 | 14 | 20 |
| Vietnam | 5 | 68 | 87 | 117 | 65 | 87 | 79 | 512 |
| Cambodia | 114 | 69 | 100 | 125 | 82 | 49 | 19 | 17 |
| Total | 186 | 220 | 257 | 312 | 225 | 265 | 298 | 835 |

NOTES: 1. Source : Planning Div. Port of Phnom Penh
 2. As of end of Oct. 1992

Table 8 - 3 Mooring of Vessels at Phnom Penh Port No.1

| No. | Name of Vessels | ⑥ | 7 | 8 | 9 | ⑩ | 11 | 12 | ⑬ | 14 | 15 | 16 | 17 | 18 | 19 | ⑳ | 21 | 22 | 23 |
|-----|-----------------|------|--------|---|---|---|----|----|---|----|----|----|----|----|----|---|----|----|----|
| | | S | M | T | W | T | F | S | S | M | T | W | T | F | S | S | M | T | W |
| 1 | HIAP TONG | 12/3 | -----○ | | | | | | | | | | | | | | | | |
| 2 | HAI HUI 8 | 12/5 | -----○ | | | | | | | | | | | | | | | | |
| 3 | TONG HOE | | -----○ | | | | | | | | | | | | | | | | |
| 4 | GENKAI 8 | 12/5 | -----○ | | | | | | | | | | | | | | | | |
| 5 | NEUT TAO | | Δ | | | | | | | | | | | | | | | | |
| 6 | UNIVERSAL 1 | 12/5 | -----○ | | | | | | | | | | | | | | | | |
| 7 | SHERATON | | | | | | | | | | | | | | | | | | |
| 8 | HOSHO MARU | 12/5 | | | | | | | | | | | | | | | | | |
| 9 | SPRING STAR | | | | | | | | | | | | | | | | | | |
| 10 | DM 157 | | | | | | | | | | | | | | | | | | |
| 11 | SHERATON II | | | | | | | | | | | | | | | | | | |
| 12 | NAGA ROSE | | | | | | | | | | | | | | | | | | |
| 13 | DM 074 | | | | | | | | | | | | | | | | | | |
| 14 | ANGKOR. W. I | | | | | | | | | | | | | | | | | | |
| | TONG MUN | | | | | | | | | | | | | | | | | | |

NOTES: 1. 12/10: National Holiday

2. Legend

— Stevedoring (one shift only : Port No. 1)

----- Stand - By (Port No. 1)

Δ Arrival and waiting at anchorage

~~~~~ Waiting at anchorage and departure

□ Stevedoring ( one shift only : Port no. 2)

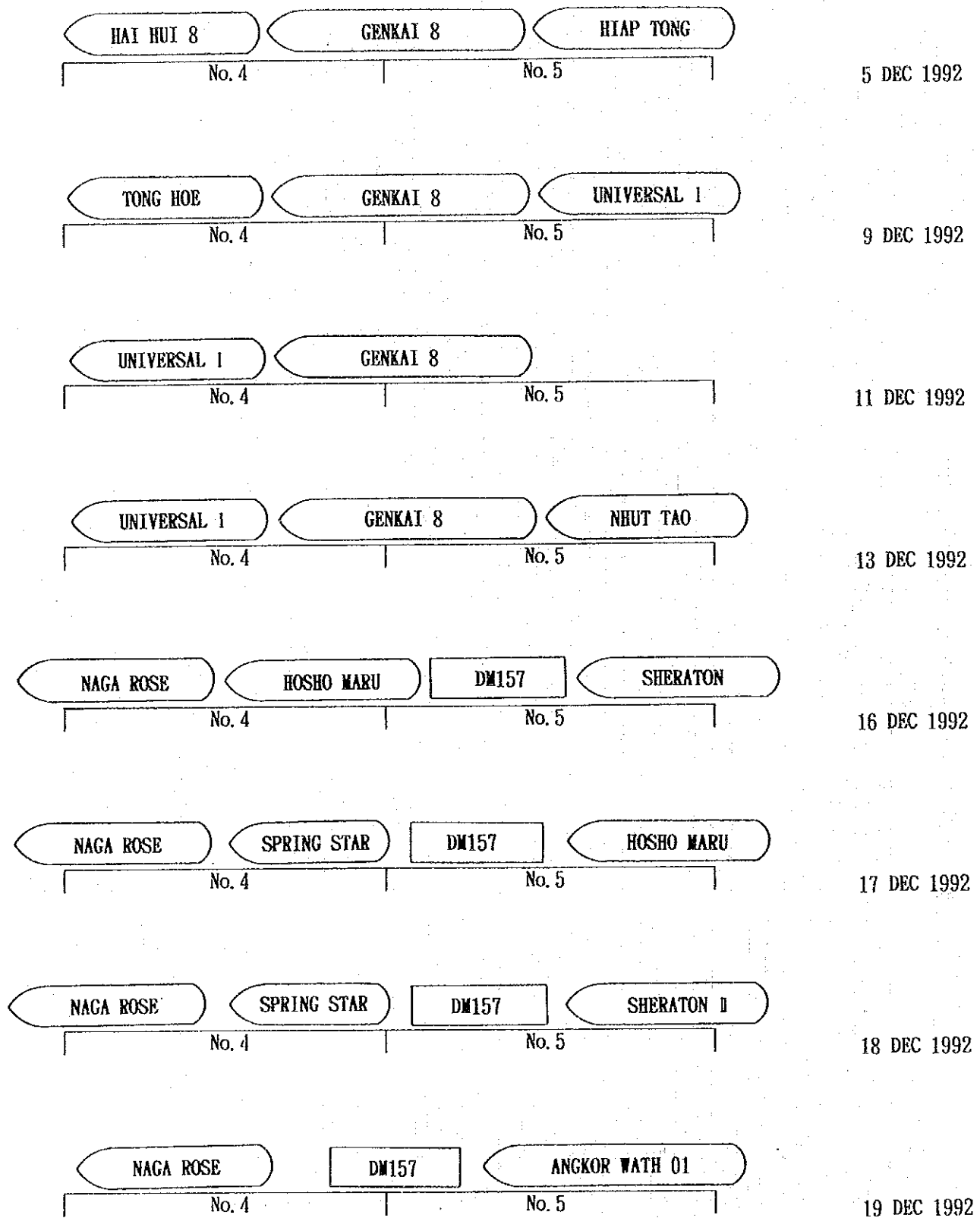


Fig. 8 - 1 Mooring of Vessels at Phnom Penh Port No.1

Fig. 8 - 4 Terminal Performance report

| No | Name of Vessels    | GT (DWT)   | Cargo Vol. (ton) 1) | Shipment Destination           | 2)                       | 3)             | 4)            | Type of cargo                    | Type and Number of crane        | 5)         | Port demurrage (hr) on arrival | Port demurrage (hr) departure |
|----|--------------------|------------|---------------------|--------------------------------|--------------------------|----------------|---------------|----------------------------------|---------------------------------|------------|--------------------------------|-------------------------------|
| 1  | M/V HIAP TONG      | 1222       | D 121.4<br>L 6.0    | From Singapore<br>To Singapore | 15.5 / 3<br>0.5 / 1      | 7.83<br>—      | 62.6<br>—     | General cargo<br>Lumber          | シップクレーン×2+25t<br>—              | 2<br>(1)   | 29                             | 15.5                          |
| 2  | M/V HAI HUI 8      | 555        | D 253.4<br>L —      | Singapore<br>—                 | 24.9 / 3<br>—            | 10.18<br>—     | 81.4<br>—     | General cargo<br>—               | 6 t × 2 + 16 t<br>—             | —<br>—     | 19.5                           | 1.5                           |
| 3  | M/V TONG HOE       | 200        | D 207.3<br>L —      | Singapore<br>—                 | 25.3 / 2<br>—            | 8.19<br>—      | 65.5<br>—     | General cargo<br>—               | 6 t × 2<br>—                    | —<br>—     | 20.5                           | 71.5                          |
| 4  | M/V GENKAI 8       | 1478       | D 1105.5<br>L 108.2 | Singapore<br>Singapore         | 91.3 / 3<br>10.3 / 2     | 12.11<br>10.60 | 96.9<br>84.8  | General cargo<br>Lumber          | 16 t + 6.5 t + 25 t<br>16 t × 2 | 8.<br>(6)  | 22.5                           | 68.5                          |
| 5  | M/V NHUT TAO       | 722        | D 199.5<br>L 347.3  | Hong Kong<br>Hong Kong         | 32.75 / 3<br>—Port No.2— | 6.09<br>—      | 48.7<br>—     | General cargo<br>Maize           | 6.5 t × 3<br>—                  | —<br>—     | 141.5                          | 44                            |
| 6  | M/V UNIVERSAL 1    | 200(659)   | D 547.3<br>L —      | Hong Kong<br>Viet Nam          | 62.0 / 3<br>—            | 8.82<br>—      | 70.6<br>—     | General cargo<br>—               | 25 t + 6.5 t × 2<br>—           | —<br>—     | 62                             | 22.5                          |
| 7  | M/V SHERATON       | 500        | D 108.3<br>L —      | Singapore<br>—                 | 12.3 / 1<br>—            | 8.80<br>—      | 70.4<br>—     | General cargo<br>—               | シップクレーン<br>—                    | 4<br>(2)   | 147                            | 22.5                          |
| 8  | M/V HOSEI MARU     | 497        | D 547.4<br>L 27.8   | Singapore<br>Singapore         | 40.2 / 3<br>3.0 / 1      | 13.62<br>9.27  | 109.0<br>74.1 | General cargo<br>Empty container | 6.5 t × 3<br>25 t               | 14<br>(11) | 214.5                          | 96.5                          |
| 9  | M/V SPRING SATR    | 199        | D 304.8<br>L —      | Singapore<br>—                 | 36.7 / 3<br>—            | 8.31<br>—      | 66.5<br>—     | General cargo<br>—               | 6.5 t × 3<br>—                  | —<br>(2)   | 62.5                           | 49.0                          |
| 10 | Lighter DW 157     |            | D 861.0<br>L —      | Vite Nam<br>—                  | 39.3 / 2<br>—            | 21.91<br>—     | 175.3<br>—    | Rice<br>—                        | 25 t + 16 t<br>—                | —<br>—     | ?                              | ?                             |
| 11 | M/V SHERATON II    | 701        | D 31.5<br>L —       | Singapore<br>—                 | 7.17 / 2<br>—            | 4.39<br>—      | 35.1<br>—     | General cargo<br>—               | 25 t + シップクレーン<br>—             | —<br>—     | 26.5                           | 0.5                           |
| 12 | M/V NAGA ROSE      | 412        | D 654.7<br>L —      | Thailand<br>—                  | 59.6 / 3<br>—            | 10.98<br>—     | 87.9<br>—     | General cargo<br>—               | 16 t + 6.5 t × 2<br>—           | —<br>(11)  | 210.5                          | 21.0                          |
| 13 | Lighter DW 074     |            | D 998.8<br>L —      | Vite Nam<br>—                  | 55.75 / 3<br>—           | 16.12<br>—     | 129.0<br>—    | Rice<br>—                        | 25 t + 16 t + 6.5 t<br>—        | —<br>—     | ?                              | ?                             |
| 14 | M/V ANGKOR WATH 01 | 2574(3230) | D 378.7<br>L —      | Singapore<br>—                 | 45.8 / 3<br>—            | 8.27<br>—      | 66.1<br>—     | General cargo<br>—               | 25 t + 6.5 t × 2<br>—           | —<br>—     | 136.0                          |                               |
|    | M/V TONG MUN       | 673        | D 93.5<br>L —       | Singapore<br>—                 | —Port No.2—<br>—         | —<br>—         | —<br>—        | Cars<br>—                        | —<br>—                          | —<br>—     | 46                             | 47                            |

NOTES : 1. D = Discharge, L = Loading

2. Total cargo handling hours(hr./number of gangs)

3. Cargo handling volume per gang per hour(t/hr./gang)

4. Cargo handling volume per shift per gang(t/shift/gang)

5. Number of container(Empty)



Table 8 - 5 Schedule Vessels at Phnom Penh Port

| <u>Name of Shipping Co. (Country)</u>  | <u>Name of Vessels</u>                                                                                                    |
|----------------------------------------|---------------------------------------------------------------------------------------------------------------------------|
| 1. LINE FAST PTE<br>(SINGAPORE)        | 1. M/V SHUHO MARU<br>2. M/V HONG ZHAN<br>3. M/V SHUNFU<br>4. M/V ZHU HANG<br>5. M/V GENKAI 8                              |
| 2. NEW STRAIT<br>(SINGAPORE)           | 6. M/V TROPICAL ROSE<br>7. M/V HANA                                                                                       |
| 3. HAI HUI<br>(SINGAPORE)              | 8. M/V HAI HIU 8<br>9. M/V HAI HUI 1<br>10. M/V SOON SOON 1                                                               |
| 4. HEAP HOE<br>(SINGAPORE)             | 11. M/V TONG HOE<br>12. M/V TONG SERN<br>13. M/V SENTIASA<br>14. M/V TONG MUN<br>15. M/V SPRING STAR<br>16. M/V HEAP TONG |
| 5. THAI BUN ROONG<br>(SINGAPORE)       | 17. M/V HOPE WELL<br>18. M/V CHANG AIM                                                                                    |
| 6. NAGA SHIPPING<br>(THAI)             | 19. M/V ANNABA<br>20. M/V NAGAROSE                                                                                        |
| 7. LIM BENG HO SHIPPING<br>(SINGAPORE) | 21. M/V SHERATON<br>22. M/V SHERATON 2                                                                                    |
| 8. ?<br>(CAMBODIA)                     | 23. M/V ANGKOR WATH 01                                                                                                    |

Table 8 - 6 Vessels Handling Mainly Containers

| Serial No. | Name of Vessels (Registry)  | G. T. (t) | No. of Container/vol. |           | Content of container |       | Handling Hrs. |   | Efficiency      |   | Time in port | Date of departure |
|------------|-----------------------------|-----------|-----------------------|-----------|----------------------|-------|---------------|---|-----------------|---|--------------|-------------------|
|            |                             |           | D                     | L         | D                    | L     | D             | L | D               | L |              |                   |
| 34.        | Arktis Princess (Danish)    | 1599      | 167/ 208t             | 157/ 208t | G.C                  | Empty | (D+L) = 4 hrs |   | (D+L) = 52 t/hr |   | 21hrs        | 92. 10. 4         |
| 40.        | Asian Pride (Singapore)     | 1590      | 287/ 458t             | -         | "                    | -     | 6.5hrs        | - | 70 t/hr         | - | 46hrs        | 92. 10. 28        |
| 65.        | Artis Princess (Danish)     | 1599      | ?7/ 565t              | -         | "                    | -     | 25.3hrs       | - | 22 t/hr         | - | 117hrs       | 92. 8. 8          |
| 71.        | Jumbo Callisto (German)     | 1597      | ?7/1476t              | -         | "                    | -     | 33 hrs        | - | 45 t/hr         | - | 211hrs       | 92. 9. 8          |
| 82.        | Arktis Grace (Danish)       | 1829      | ?7/ 424t              | -         | "                    | -     | 13 hrs        | - | 33 t/hr         | - | 94hrs        | 92. 9. 13         |
| 83.        | Arktis Princess (Danish)    | 1599      | ?7/ 866t              | -         | "                    | -     | 11 hrs        | - | 79 t/hr         | - | 40hrs        | 92. 9. 11         |
| 93.        | Arktis Princess (Danish)    | 1599      | 887/ 733t             | ? / ?     | "                    | Maize | 9 hrs         | - | 81 t/hr         | - | 42hrs        | 92. 9. 22         |
| 145.       | (Lighter) DM 244 (Viet Nam) | 504       | 327/ ? t              | -         | "                    | -     | 18.5hrs       | - | 1.7t/hr         | - | 414hrs       | 92. 7. 4          |
| 146.       | Arktis Blue (Danish)        | 2815      | ?7/ 706t              | -         | "                    | -     | 15 hrs        | - | 47 t/hr         | - | 67hrs        | 92. 6. 21         |
| 171.       | Super Eight (Bahamas)       | 2854      | ?7/ 645t              | -         | "                    | -     | 38.5hrs       | - | 17 t/hr         | - | 141hrs       | 92. 6. 30         |
| 178.       | Orient Express (Thailand)   | 1008      | ?7/ 299t              | -         | "                    | -     | 14.5hrs       | - | 21 t/hr         | - | 189hrs       | 92. 5. 31         |
| 218.       | Angkor Wath 01 (Cambodia)   | 2574      | ?7/ ? t               | -         | Marble               | -     | 12.0hrs       | - | 1.5t/hr         | - | 355hrs       | 92. 6. 27         |

NOTES : 1. Source : "Statement of Fact" Jan. 11 to Dec. 19, 1992

2. All containers are 20'

3. D : Discharge, L : Loading

4. Time in port includes the time at anchorage

5. All vessels moored at Port No. 1

6. Data were not available for those shown with ? wheter container or not.



## **APPENDIX 9    STATISTIC DATA OF THE PORT OF SIHANOUKVILLE**



Table 9-1 Cargo Handling Equipment of Sihanoukville Port

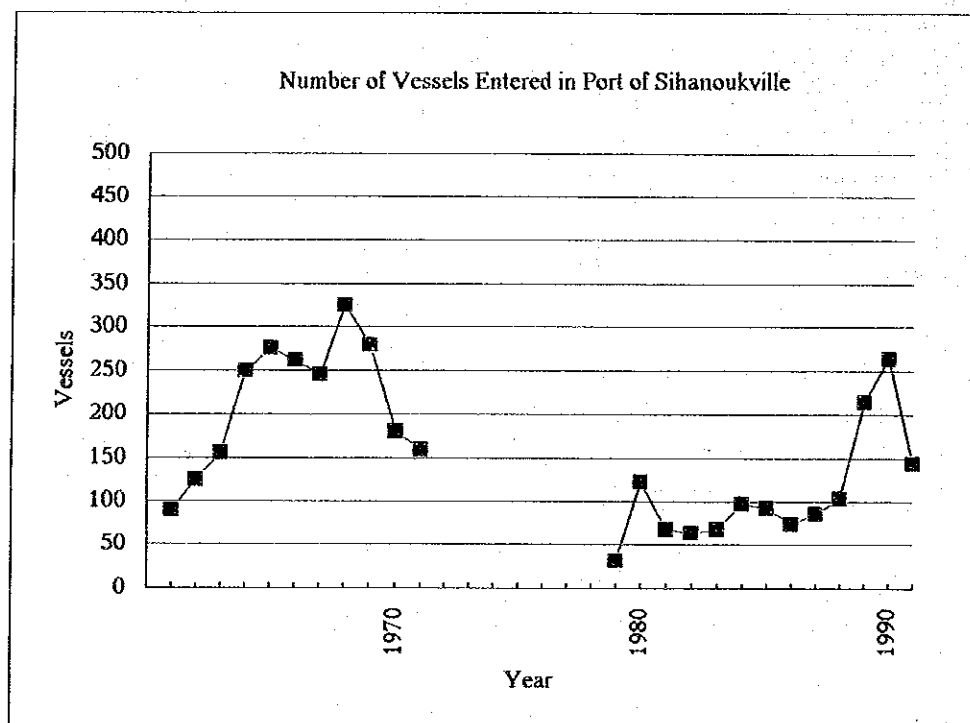
| as of Nov. 30. 11. '92        |                     |              |     |          |              |                |                      |
|-------------------------------|---------------------|--------------|-----|----------|--------------|----------------|----------------------|
| Item                          | Description         | Nos. of Unit | HP  | Capacity | Service-able | to be repaired | Remarks              |
| <b>Truck</b>                  |                     |              |     |          |              |                |                      |
|                               | -Fuso FK            | 1            | 80  | ST       | 1            | 0              |                      |
|                               | -Fuso FN            | 6            | 160 | 10T      | 4            | 2              | Need repair          |
|                               | -MAZ 5335           | 2            | 180 | 7T       | 2            | 0              |                      |
|                               | -MAZ 3371           | 2            | 180 | 7T       | 2            | 0              |                      |
|                               | -MAZ Plat forme     | 8            | 130 | 20T      | 8            | 0              |                      |
|                               | -KAMAZ 33321        | 5            | 210 | 10T      | 5            | 0              |                      |
| <b>Tractor</b>                |                     |              |     |          |              |                |                      |
|                               | -Tractor Betarus    | 10           | 65  | 4T       | 10           | 0              |                      |
|                               | -Tractor            | 23           | -   | -        | 17           | -              |                      |
|                               | -Tractor Plat forme | 8            | -   | 20T      | 8            | 6              | Old, can not be used |
|                               | -Tractor            | 4            | -   | 20T      | 4            | 0              |                      |
|                               | -Tractor            | 2            | -   | 40T      | 2            | 0              |                      |
|                               | -KAMAZ              | 5            | -   | 7T       | 5            | 0              |                      |
|                               | -Tractor Plat forme | 6            | 3   | 30T      | 6            | 0              |                      |
| <b>Stevedoring/Crane</b>      |                     |              |     |          |              |                |                      |
|                               | -Elevateur 4045     | 10           | 80  | 5T       | 10           | 0              |                      |
|                               | -Bulgaria           | 3            | -   | 4.5T     | 2            | 1              | No good condition    |
|                               | -GRUE KATO          | 2            | 80  | 5.5T     | 1            | 1              | No good condition    |
|                               | -GRUE MAZ           | 6            | 180 | 7T       | 5            | 1              | No good condition    |
|                               | -GRUE BUMAZ         | 2            | -   | 30T      | 2            | 0              |                      |
|                               | -GRUE k. C          | 1            | -   | 16T      | 0            | 1              | No good condition    |
|                               | -GRUE k. C          | 2            | -   | 25T      | 1            | 1              | No good condition    |
|                               | -GRUE KRAZ          | 1            | -   | 16T      | 1            | 0              |                      |
|                               | -GRUE ZUL           | 1            | 210 | 10T      | 1            | 0              |                      |
| <b>Construction Equipment</b> |                     |              |     |          |              |                |                      |
|                               | -Truck MAZ BPN      | 5            | -   | -        | 5            | 0              |                      |
|                               | -Truck KAMAZ        | 4            | -   | -        | 4            | 0              |                      |
|                               | -Buldozer           | 3            | -   | -        | 2            | 1              | No good condition    |
|                               | -Excavateur         | 2            | -   | -        | 2            | 0              |                      |
|                               | -Niveulense         | 1            | -   | -        | 1            | 0              |                      |
|                               | -Chargeur           | 1            | -   | -        | 1            | 0              |                      |
|                               | -Roulo              | 2            | -   | -        | 2            | 0              |                      |

Data : Office of Sihanoukville port

Table 9-2  
Number of Vessels Entered in Port of Sihanoukville

| Year | Vessels | Year | Vessels |
|------|---------|------|---------|
| 1961 | 89      | 1976 |         |
| 1962 | 125     | 1977 |         |
| 1963 | 155     | 1978 |         |
| 1964 | 250     | 1979 | 32      |
| 1965 | 276     | 1980 | 122     |
| 1966 | 261     | 1981 | 68      |
| 1967 | 245     | 1982 | 63      |
| 1968 | 325     | 1983 | 68      |
| 1969 | 279     | 1984 | 98      |
| 1970 | 180     | 1985 | 93      |
| 1971 | 159     | 1986 | 74      |
| 1972 |         | 1987 | 86      |
| 1973 |         | 1988 | 103     |
| 1974 |         | 1989 | 214     |
| 1975 |         | 1990 | 264     |
|      |         | 1991 | 144     |

Note : Data for 1973-1978 is not available due to the civil war.



Tebel 9-3 Number of vessels by Nationality

| Nathonality      | Number of ship call |
|------------------|---------------------|
| Russia/USSR      | 4                   |
| Vietnam          | 4                   |
| China            | 7                   |
| Panama           | 63                  |
| Japan            | 7                   |
| Thailand         | 19                  |
| Philippines      | 2                   |
| Malaysia         | 2                   |
| Indonesia        | 7                   |
| Antigor          | 9                   |
| Honduras         | 2                   |
| Denmark          | 17                  |
| Greek            | 3                   |
| Norway           | 2                   |
| Bahama           | 3                   |
| India            | 1                   |
| Singapore        | 1                   |
| Liberia          | 1                   |
| Malta            | 3                   |
| Cambodia/(Barge) | 6                   |
| Total            | 163                 |

Notes : 1. Jan to Sep. 1992  
 2. Source : office of Sihanoukville port



Fig 9-4  
Volume of Foreign Cargo at the Port of Sihanoukville

Unit: ton

| Year | Export  | Import  | Total   |
|------|---------|---------|---------|
| 1961 | 35,084  | 60,491  | 95,575  |
| 1962 | 77,918  | 88,421  | 166,339 |
| 1963 | 143,123 | 226,436 | 369,559 |
| 1964 | 186,834 | 328,000 | 514,834 |
| 1965 | 487,413 | 454,815 | 942,228 |
| 1966 | 270,376 | 278,149 | 548,525 |
| 1967 | 249,589 | 293,948 | 543,537 |
| 1968 | 389,757 | 358,081 | 747,838 |
| 1969 | 671,672 | 282,538 | 954,210 |
| 1970 | 449,361 | 285,565 | 734,926 |
| 1971 | 101,079 | 122,245 | 223,324 |
| 1972 | 14,780  | 80,792  | 95,572  |
| 1973 |         |         |         |
| 1974 |         |         |         |
| 1975 |         |         |         |
| 1976 |         |         |         |

| Year | Export | Import  | Total   |
|------|--------|---------|---------|
| 1977 |        |         |         |
| 1978 |        |         |         |
| 1979 | 2,735  | 69,781  | 72,516  |
| 1980 | 1,720  | 289,801 | 291,521 |
| 1981 | 5,027  | 185,695 | 190,722 |
| 1982 | 14,355 | 115,473 | 129,828 |
| 1983 | 2,182  | 95,142  | 97,324  |
| 1984 | 7,979  | 110,448 | 118,427 |
| 1985 | 11,514 | 104,642 | 116,156 |
| 1986 | 8,017  | 121,463 | 129,480 |
| 1987 | 17,466 | 143,931 | 161,397 |
| 1988 | 24,466 | 182,787 | 207,253 |
| 1989 | 85,999 | 177,951 | 263,950 |
| 1990 | 83,659 | 200,069 | 283,728 |
| 1991 | 86,873 | 45,677  | 132,550 |

Note: data for 1973-1978 is not available due to the civil war.

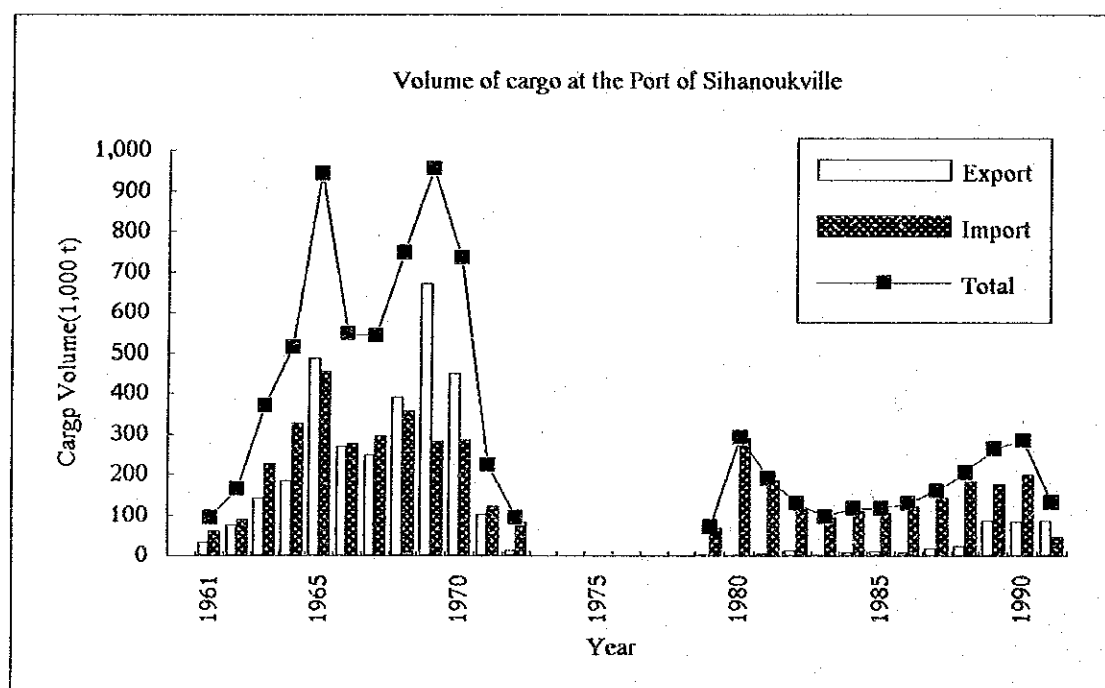


Table 9-5 Details of Cargo

|    | DESCRIPTION                                         | UNIT | CARGO<br>VOLUME (TON) |
|----|-----------------------------------------------------|------|-----------------------|
| I  | TRAFFIC OF CARGOES                                  | TONS | 176,886               |
|    | — Import Total                                      |      | 122,089               |
|    | — Export Total                                      |      | 54,797                |
| A. | Import Cargoes by Commodity                         |      |                       |
|    | — Rice                                              |      | 5,970                 |
|    | — Fertilizer                                        |      | 5,499                 |
|    | — Cement                                            |      | 44,324                |
|    | — Fuel                                              |      | 5,112                 |
|    | — All kinds of Metal                                |      | 8,016                 |
|    | — Machinery & Equipment                             |      | 7,221                 |
|    | — General Cargoes                                   |      | 31,820                |
|    | — Containers                                        |      | 14,127                |
| B. | Export Cargoes by Commodity                         |      |                       |
|    | — Rubber                                            |      | 94                    |
|    | — Log Woods                                         |      | 48,511                |
|    | — Saw Woods                                         |      | 5,946                 |
|    | — Peppers                                           |      | 56                    |
|    | — Rattan                                            |      | 178                   |
|    | — General Cargoes                                   |      | 12                    |
| II | CAPACITY OF LIFTING IN TOTAL                        |      | 245,090               |
|    | OF IMPORT EXPORT'S CARGOES                          |      |                       |
|    | — Lifting Cargoes direct                            |      | 93,741                |
|    | — Lifting Cargoes Through<br>Warehouse & open Space |      | 151,349               |

Source : office of Sihanoukville port

Table 9-6 Number of Containers

| Month      | No. of Container Imported (TEU) |
|------------|---------------------------------|
| April 1992 | 72                              |
| May        | 153                             |
| June       | 251                             |
| July       | 400                             |
| Aug        | 256                             |
| Sep        | 450                             |
| Oct        | 444                             |
| Total      | 2462                            |

- Notes : 1. April to October 1992.  
 2. Number of exported container during the same period was 1858 TEU but almost all were empty container.  
 3. Data : Office Of Sihanoukville port

Fig.9-1 Organization of the Port of Sihanoukville

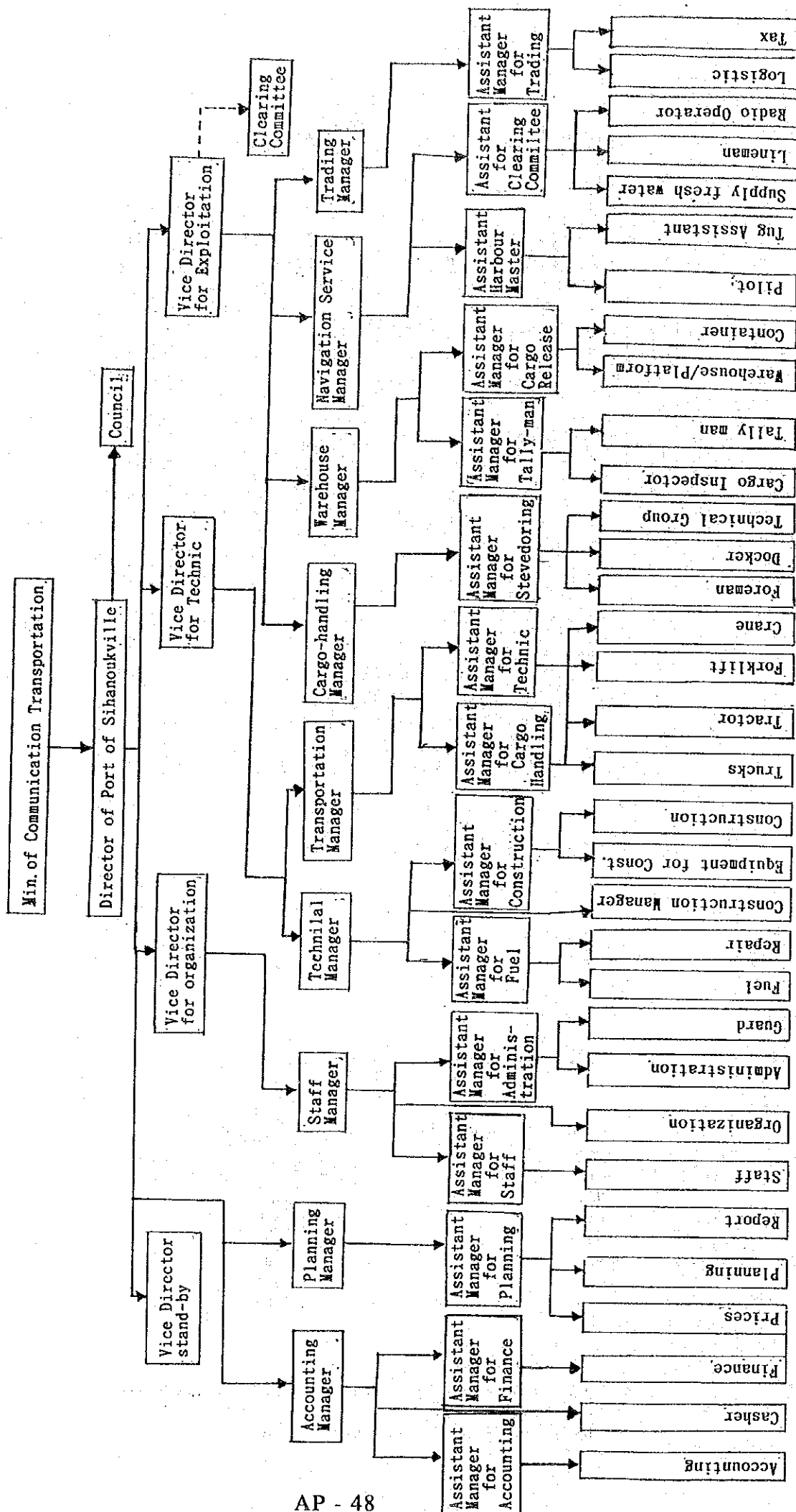


Table 9-7 Training Schedule of the port of Sihanoukville(1993)

| <u>ITEM</u>                         | <u>No. of Staff</u> |
|-------------------------------------|---------------------|
| <u>Domestic Training</u>            |                     |
| Computer                            | 2                   |
| Financial/Casher                    | 2                   |
| Management                          | 2                   |
| <u>Overseas Training</u>            |                     |
| Training for international port     | 5                   |
| Study for law of international port | 2                   |

Source : office of Sihanoukvill porte

Table 9-8 Financial Status of the Sihanoukville Port

| <u>Year</u> | <u>Income</u>    | <u>Expense</u>   |
|-------------|------------------|------------------|
| 1983        | 10,424,006.41    | 6,503,976.00     |
| 1984        | 21,869,751.31    | 18,991,530.00    |
| 1985        | 28,624,438.61    | 19,010,103.16    |
| 1986        | 31,866,031.05    | 19,690,546.80    |
| 1987        | 27,880,394.92    | 23,630,416.96    |
| 1988        | 69,024,991.31    | 56,147,069.81    |
| 1989        | 142,140,384.50   | 79,890,495.02    |
| 1990        | 671,782,867.27   | 318,124,320.27   |
| 1991        | 948,707,419.64   | 732,275,696.80   |
| 1~10/92     | 1,716,338,326.46 | 920,646,895.21   |
|             | 3,668,658,611.48 | 2,194,911,050.03 |

Data : Office of Sihanoukville port



## **APPENDIX 10 DATA OF DEMAND FORECAST**



Table 10-1 The Target under the 2nd National 5 Year Plan (1991 ~ 1995)

| Item                               | 1986<br>(Actual) | 1990<br>(Actual) | 1991<br>(Planned) | 1995<br>(Planned) |
|------------------------------------|------------------|------------------|-------------------|-------------------|
| Population (1,000)                 | 7,774            | 8,680            | 8,923             | 9,960             |
| GNP (US\$ mil.)*                   | 2,305            | 3,266            | 3,593             | 5,260             |
| Grain (1,000 ton)                  | 2,130            | 2,825            | 3,030             | 4,100             |
| Food Products per Capita (kg/per.) | 275              | 326              | 340               | 412               |
| Rubber (ton)                       | 24,510           | 45,000           | 45,500            | 48,500            |
| Lumber (1,000 m <sup>3</sup> )     | 150.5            | 250              | 250               | 300               |
| Electric Power (mil. kwh)          | 146.4            | 220              | 220               | 400               |
| Exports (US\$ mil.)*               | 64               | 91               | 100               | 168               |
| Imports (US\$ mil.)*               | 307              | 414              | 428               | 491               |

Notes 1. Source: Ministry of Planning

2. \*Price as of 1984. Exchange Rate: US\$1.00 = 8.0 Riel

Table 10-2 The Minimum Export Volumes for the 5 Year Plan

| Commodities  | Unit                    | 1991   | 1992   | 1993   | 1994   | 1995   | 1991-95 |
|--------------|-------------------------|--------|--------|--------|--------|--------|---------|
| Rice         | Tons                    | -      | -      | 16,000 | 16,000 | 20,000 | 52,000  |
| Crepe Rubber | Tons                    | 40,000 | 40,000 | 41,000 | 42,000 | 43,000 | 206,000 |
| Timber       | Thousand m <sup>3</sup> | 100    | 100    | 100    | 100    | 100    | 500     |
| Soybeans     | Tons                    | 23,000 | 24,000 | 26,000 | 28,000 | 30,000 | 131,000 |
| Beans        | Tons                    | 4,000  | 4,500  | 4,500  | 5,000  | 5,000  | 23,000  |
| Sesame       | Tons                    | 4,000  | 4,200  | 4,300  | 4,500  | 4,500  | 21,500  |
| Red maize    | Tons                    | 32,000 | 34,000 | 36,000 | 38,000 | 40,000 | 180,000 |
| Tobacco      | Tons                    | 1,050  | 1,050  | 1,050  | 1,050  | 1,050  | 5,250   |
| Pepper       | Tons                    | 170    | 200    | 300    | 400    | 500    | 1,570   |
| Car Tires    | Set                     | 6,000  | 6,000  | 6,000  | 6,000  | 6,000  | 30,000  |

Source: Ministry of Planning (2nd 5Yr Plan)



Table 10-3 A comparison of the Foreign Trade  
by the Mekong Secretariat and the 5 Year Plan

| Yr   | Imports (Mil. US\$) |           |                               | Exports (Mil. US\$) |           |                               |
|------|---------------------|-----------|-------------------------------|---------------------|-----------|-------------------------------|
|      | Mekong Secretariat  | 5 Yr Plan | Ministry of Planning (Actual) | Mekong Secretariat  | 5 Yr Plan | Ministry of Planning (Actual) |
| 1986 |                     | 307       |                               | n.a.                | 64        |                               |
| 1987 | 121                 |           |                               | n.a.                |           |                               |
| 1988 | 130                 |           | 126                           | n.a.                |           | 32.5                          |
| 1989 |                     |           | 135                           | n.a.                |           | 44.3                          |
| 1990 |                     | 414       | 115                           | n.a.                | 91        | 34.7                          |
| 1991 | 195                 | 428       | 259                           | n.a.                | 100       | 71.3                          |
| 1995 | 443                 | 491       |                               | n.a.                | 168       |                               |
| 2000 | 695                 |           |                               | n.a.                |           |                               |
| 2010 | 935                 |           |                               | n.a.                |           |                               |

Table 10-4 Population and Forecast

| Year | Population (Person) |
|------|---------------------|
| 1990 | 8,567,582           |
| 1991 | 8,781,771           |
| 1992 | 9,001,315           |
| 1993 | 9,226,348           |
| 1994 | 9,457,007           |
| 1995 | 9,693,132           |
| 1996 | 9,555,768           |
| 1997 | 10,184,162          |
| 1998 | 10,438,766          |
| 1999 | 10,699,735          |
| 2000 | 10,967,248          |

Notes: The forecasted population is based on the 1981 census to which  
1981 ~ 1990:  
annual growth of 2.8 %/yr added  
after 1990:  
annual growth of 2.5 %/yr added

Source: Ministry of Planning

Table 10-5 Population by Province

(Unit: 1,000)

| Province            | 1981  | 1990  |
|---------------------|-------|-------|
| 1. Phnom Penh City  | 329   | 478   |
| 2. Kandal           | 720   | 867   |
| 3. Kompong Cham     | 1,070 | 1,371 |
| 4. Svay Rieng       | 292   | 374   |
| 5. Prey Veng        | 672   | 862   |
| 6. Takeo            | 530   | 680   |
| 7. Kompong Thom     | 379   | 486   |
| 8. Siem Reap        | 477   | 595   |
| 9. Banteay Meanchey | -     | 426   |
| 10. Battambang      | 719   | 513   |
| 11. Pursat          | 175   | 225   |
| 12. Kompong Chhnang | 221   | 283   |
| 13. Kompong Som     | 53    | 68    |
| 14. Kampot          | 354   | 453   |
| 15. Koh Kong        | 25    | 33    |
| 16. Kompong Speu    | 340   | 436   |
| 17. Preah Vihear    | 69    | 89    |
| 18. Stung Treng     | 39    | 50    |
| 19. Rattanakiri     | 45    | 58    |
| 20. Mondul Kiri     | 16    | 20    |
| 21. Kratie          | 157   | 201   |
| Total/Cambodia      | 6,682 | 8,568 |

Table 10-6 Export and Import Estimation by Mekong Secretariat (Feb. 1992)

in 1,000 tonnes

| Item               | Estimated Cargo (Whole Country)<br>x 1,000 ton (growth rate : %) |       |       |       |       |                            |       |       |       |      | Share of Cargo (%) |      |       |      |      |               |       |      |      |      | Share among Main Ports (%) |      |      |      |       |                |      |       |  |  | Cargo Volume among Main Port |  |  |  |  |  |  |  |  |  |
|--------------------|------------------------------------------------------------------|-------|-------|-------|-------|----------------------------|-------|-------|-------|------|--------------------|------|-------|------|------|---------------|-------|------|------|------|----------------------------|------|------|------|-------|----------------|------|-------|--|--|------------------------------|--|--|--|--|--|--|--|--|--|
|                    | Main Ports                                                       |       |       |       |       | others land trap. included |       |       |       |      | Phnom Penh Port    |      |       |      |      | Sihanoukville |       |      |      |      | Phnom Penh Port            |      |      |      |       | Sihanoukville. |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
|                    | 1990/91                                                          | 1995  | 2000  | 2010  | 90/95 | 1995                       | 2000  | 2010  | 90/91 | 1995 | 2000               | 2010 | 90/91 | 1995 | 2000 | 2010          | 90/91 | 1995 | 2000 | 2010 | 90/91                      | 1995 | 2000 | 2010 | 90/91 | 1995           | 2000 | 2010  |  |  |                              |  |  |  |  |  |  |  |  |  |
| Rice               | -30                                                              | 270   | 370   | 130   | [0]   | 0                          | 0     | 0     | [50]  | 50   | 50                 | 50   | [50]  | 50   | 50   | 50            | [50]  | 50   | 50   | 50   | [50]                       | 50   | 50   | 50   | [50]  | 50             | 50   | 50    |  |  |                              |  |  |  |  |  |  |  |  |  |
|                    | 注 1)                                                             | (10)  | (3)   | (2.5) |       |                            |       |       |       |      |                    |      |       |      |      |               |       |      |      |      |                            |      |      |      |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
| Rubber             | 35                                                               | 43    | 52    | 74    | [0]   | 0                          | 0     | 0     | [90]  | 90   | 80                 | 80   | [10]  | 10   | 20   | 20            | [32]  | 39   | 42   | 59   | [3]                        | 4    | 10   | 15   |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
|                    | 注 1)                                                             | (1.2) | (3.6) | (3.5) |       |                            |       |       |       |      |                    |      |       |      |      |               |       |      |      |      |                            |      |      |      |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
| Lumber             | 100                                                              | 290   | 450   | 550   | [0]   | 200                        | 300   | 300   | [40]  | 40   | 40                 | 40   | [60]  | 60   | 60   | 60            | [12]  | 36   | 60   | 100  | [18]                       | 54   | 90   | 150  |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
|                    | 注 1)                                                             | (0)   | (9.5) | (2.4) |       |                            |       |       |       |      |                    |      |       |      |      |               |       |      |      |      |                            |      |      |      |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
| Marine Goods       | 5                                                                | 10    | 10    | 10    | [3]   | 10                         | 12    | 15    | [20]  | 20   | 20                 | 20   | [80]  | 80   | 80   | 80            | [0]   | 1    | 2    | 2    | [2]                        | 4    | 8    | 8    |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
|                    | 注 2)                                                             | [5]   | 15    | 22    | 25    |                            |       |       |       |      |                    |      |       |      |      |               |       |      |      |      |                            |      |      |      |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
| Red beans          | 19                                                               | 40    | 50    | 55    | [0]   | 0                          | 0     | 0     | [100] | 100  | 100                | 100  | [0]   | 0    | 0    | 0             | [19]  | 40   | 50   | 55   | [0]                        | 0    | 0    | 0    |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
|                    |                                                                  |       |       |       |       |                            |       |       |       |      |                    |      |       |      |      |               |       |      |      |      |                            |      |      |      |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
| Soybeans           | 28                                                               | 30    | 40    | 45    | [0]   | 0                          | 0     | 0     | [100] | 100  | 100                | 100  | [0]   | 0    | 0    | 0             | [28]  | 30   | 40   | 45   | [0]                        | 0    | 0    | 0    |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
|                    |                                                                  |       |       |       |       |                            |       |       |       |      |                    |      |       |      |      |               |       |      |      |      |                            |      |      |      |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
| Other farm Product | 10                                                               | 20    | 20    | 250   | [0]   | 0                          | 0     | 200   | [100] | 100  | 100                | 100  | [0]   | 0    | 0    | 0             | [5]   | 10   | 20   | 50   | [0]                        | 0    | 0    | 0    |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
|                    |                                                                  |       |       |       |       |                            |       |       |       |      |                    |      |       |      |      |               |       |      |      |      |                            |      |      |      |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
| Bauxite            | 0                                                                | 0     | 0     | 200   | 0     | 0                          | 0     | 0     | -     | -    | -                  | -    | -     | -    | -    | -             | 0     | 0    | 0    | 200  | -                          | -    | -    | -    | -     | -              | -    |       |  |  |                              |  |  |  |  |  |  |  |  |  |
|                    |                                                                  |       |       |       |       |                            |       |       |       |      |                    |      |       |      |      |               |       |      |      |      |                            |      |      |      |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
| Total Export       | 192                                                              | 698   | 1,004 | 1,329 | [119] | 488                        | 692   | 814   | [73]  | 210  | 312                | 515  | [81]  | 60   | 58   | 71            | [19]  | 40   | 42   | 29   | [96]                       | 291  | 399  | 576  | [23]  | 197            | 293  | 238   |  |  |                              |  |  |  |  |  |  |  |  |  |
|                    | (34)                                                             | (7.5) | (2.8) |       |       |                            |       |       |       |      |                    |      |       |      |      |               |       |      |      |      |                            |      |      |      |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
| Flour              | 8                                                                | 10    | 12    | 16    | [8]   | 10                         | 12    | 16    | [0]   | 0    | 0                  | 0    | [80]  | 80   | 80   | 80            | [20]  | 20   | 20   | 13   | [2]                        | 2    | 2    | 3    |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
|                    | (3.5)                                                            | (3.5) | (3.5) |       |       |                            |       |       |       |      |                    |      |       |      |      |               |       |      |      |      |                            |      |      |      |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
| Fertilizer         | 66                                                               | 90    | 126   | 0     | [66]  | 90                         | 126   | 0     | [0]   | 0    | 0                  | 0    | [50]  | 50   | 50   | 50            | [50]  | 45   | 63   | 0    | [33]                       | 45   | 63   | 0    |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
|                    | (6.3)                                                            | (7.0) |       |       |       |                            |       |       |       |      |                    |      |       |      |      |               |       |      |      |      |                            |      |      |      |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
| Petroleum          | 150                                                              | 255   | 350   | 580   | [150] | 250                        | 350   | 545   | [0]   | 5    | 8                  | 15   | 97    | 60   | 6    | 29            | 3     | 40   | 94   | 71   | [145]                      | 150  | 20   | 160  | [5]   | 100            | 330  | 385   |  |  |                              |  |  |  |  |  |  |  |  |  |
|                    | (11)                                                             | (7)   | (4.5) |       |       |                            |       |       |       |      |                    |      |       |      |      |               |       |      |      |      |                            |      |      |      |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
| Cement             | 69                                                               | 230   | 300   | 450   | [69]  | 230                        | 285   | 440   | [0]   | 0    | 5                  | 10   | [50]  | 50   | 50   | 30            | [50]  | 50   | 70   | [35] | 115                        | 147  | 132  | [34] | 115   | 148            | 308  |       |  |  |                              |  |  |  |  |  |  |  |  |  |
|                    | (27)                                                             | (5.5) | (4.0) |       |       |                            |       |       |       |      |                    |      |       |      |      |               |       |      |      |      |                            |      |      |      |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
| Machinery          | 101                                                              | 20    | 30    | 50    | [10]  | 20                         | 25    | 40    | [0]   | 0    | 5                  | 10   | [70]  | 70   | 60   | 60            | [30]  | 30   | 40   | 40   | [7]                        | 14   | 15   | 24   | [3]   | 6              | 10   | 16    |  |  |                              |  |  |  |  |  |  |  |  |  |
|                    | (8.4)                                                            | (10)  |       |       |       |                            |       |       |       |      |                    |      |       |      |      |               |       |      |      |      |                            |      |      |      |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
| Manuf. Product     | 125                                                              | 165   | 200   | 310   | [25]  | 30                         | 100   | 150   | [100] | 135  | 100                | 160  | [70]  | 70   | 60   | 60            | [30]  | 30   | 40   | 40   | [18]                       | 21   | 60   | 90   | [7]   | 9              | 40   | 60    |  |  |                              |  |  |  |  |  |  |  |  |  |
|                    | (5.7)                                                            | (4.0) | (4.5) |       |       |                            |       |       |       |      |                    |      |       |      |      |               |       |      |      |      |                            |      |      |      |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
| Total Import       | 458                                                              | 770   | 1,026 | 1,386 | [358] | 630                        | 908   | 1,191 | [100] | 140  | 118                | 195  | [72]  | 56   | 35   | 35            | [28]  | 44   | 65   | 65   | [259]                      | 353  | 315  | 418  | [99]  | 277            | 593  | 772   |  |  |                              |  |  |  |  |  |  |  |  |  |
|                    | (12)                                                             | (5.0) | (3.0) |       |       |                            |       |       |       |      |                    |      |       |      |      |               |       |      |      |      |                            |      |      |      |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |
| Total              | 650                                                              | 1,488 | 2,030 | 2,715 | [477] | 1,118                      | 1,600 | 2,005 | [173] | 350  | 430                | 710  | [74]  | 58   | 45   | 50            | [26]  | 42   | 55   | 60   | [353]                      | 644  | 714  | 995  | [122] | 474            | 886  | 1,010 |  |  |                              |  |  |  |  |  |  |  |  |  |
|                    | (20)                                                             | (6.7) | (3.0) |       |       |                            |       |       |       |      |                    |      |       |      |      |               |       |      |      |      |                            |      |      |      |       |                |      |       |  |  |                              |  |  |  |  |  |  |  |  |  |

## (a) Export

## a) Rice

Table 10-7 A comparison for Rice Production

| Year           | Mekong Secretariat |                          |                        | 5 Yr. Plan        |                          | Ministry of Planning (Actual) |                          |                        |
|----------------|--------------------|--------------------------|------------------------|-------------------|--------------------------|-------------------------------|--------------------------|------------------------|
|                | Area<br>(Mil. ha)  | Production<br>(Mil. ton) | Unit Yield<br>(ton/ha) | Area<br>(Mil. ha) | Production<br>(Mil. ton) | Area<br>(Mil. ha)             | Production<br>(Mil. ton) | Unit Yield<br>(ton/ha) |
| 1969<br>(Max.) | 2.80               | 3.80                     | 1.36                   | n.a.              |                          |                               |                          |                        |
| 1989           | 2.40               | 2.57                     | 1.07                   | n.a.              |                          | 1.57                          | 2.28                     | 1.45                   |
| 1990           |                    |                          |                        | n.a.              |                          | 1.53                          | 2.15                     | 1.41                   |
| 1991           | 1.91               | 2.40                     | 1.26                   | n.a.              | 2.95                     | 1.72                          | 2.40                     | 1.40                   |
| 1995           | 2.40               | 3.90                     | 1.63                   | n.a.              | 4.00                     |                               |                          |                        |
| 2000           | 2.80               | 4.50                     | 1.61                   | n.a.              |                          |                               |                          |                        |
| 2010           | 3.40               | 5.10                     | 1.50                   | n.a.              |                          |                               |                          |                        |

Table 10-8 The forecast of the Rice Produced, Area Plan and Export Amount (Mekong Secretariat)

| Year                                    | 1991  | 1995 | 2000  | 2010  |
|-----------------------------------------|-------|------|-------|-------|
| Population (million)                    | 8.92  | 9.84 | 11.13 | 13.70 |
| Domestic Consumption (million tons)     | 2.40  | 2.66 | 3.01  | 3.70  |
| Cultivated Area (million ha)            | 1.91  | 2.40 | 2.80  | 3.40  |
| Yield Rate (ton/ha)                     | 1.26  | 1.60 | 1.60  | 1.50  |
| Production (million tons) <sup>1)</sup> | 2.40  | 3.90 | 4.50  | 2.10  |
| Export (million tons) <sup>2)</sup>     | -0.03 | 0.27 | 0.37  | 0.13  |

Note: Rice consumption: 270 kg/Person/Yr    1) Paddy    2) Rice

1) Paddy    2) Rice

According to the Ministry of Planning the slowdown of rice production in the period 1990 ~ 1991 is attributed to the floods which occurred at this time.

The area of the rice planting of 3.40 million ha in 2010 exceeds the maximum area (approx. 2.8 million ha) before the war (1960s), but depending on the establishment of law and order, if multiple planting were started with the use of chemical fertilizer, and the unit yield could be increased, the total production to be exported could become a possibility.

Table 10-9 Area and Product of Rice

| Province City             | 1990                      |                      | 1991                      |                      |
|---------------------------|---------------------------|----------------------|---------------------------|----------------------|
|                           | Area Surface<br>(1,000ha) | Quantity<br>(1,000T) | Area Surface<br>(1,000ha) | Quantity<br>(1,000T) |
| Total                     | 1,534.5                   | 2,149.6              | 1,719.1                   | 2,400.0              |
| Phnom penh                | 10.6                      | 16.4                 | 10.0                      | 19.0                 |
| Province Kandal           | 67.1                      | 164.6                | 19.5                      | 177.0                |
| Province Kampong Cham     | 169.4                     | 261.3                | 176.0                     | 256.6                |
| Province Sray Rieng       | 147.7                     | 143.0                | 154.3                     | 154.0                |
| Province Prey Veng        | 234.4                     | 388.4                | 218.3                     | 275.0                |
| Province Takeo            | 194.0                     | 384.2                | 185.5                     | 292.6                |
| Province Kampong Thom     | 111.7                     | 135.3                | 130.4                     | 149.3                |
| Province Siem Reap        | 136.1                     | 137.1                | 150.0                     | 169.0                |
| Province Banteay Heanchey | 79.5                      | 79.1                 | 132.0                     | 226.0                |
| Province Battambang       | 91.0                      | 119.0                | 87.0                      | 125.0                |
| Province Pursat           | 51.0                      | 83.0                 | 66.2                      | 99.0                 |
| Province Kampong Chhnang  | 57.8                      | 90.2                 | 59.5                      | 96.0                 |
| Province Kampong Som      | 9.0                       | 12.0                 | 9.5                       | 15.0                 |
| Province Kampot           | 67.9                      | 80.8                 | 113.0                     | 148.0                |
| Province Kohgong          | 4.0                       | 4.0                  | 4.6                       | 71.5                 |
| Province Kampong Speu     | 36.0                      | 41.0                 | 68.5                      | 87.0                 |
| Province Preah Vihear     | 12.0                      | 25.0                 | 12.6                      | 20.4                 |
| Province Stung Treng      | 10.0                      | 15.0                 | 9.0                       | 16.2                 |
| Province Rattanak Kiri    | 11.0                      | 16.0                 | 10.7                      | 18.0                 |
| Province Mondol Kiri      | 5.0                       | 7.0                  | 3.5                       | 5.4                  |
| Province Kretie           | 29.3                      | 47.2                 | 27.0                      | 44.0                 |

Source : Ministry of Planning

## b) Rubber

Next to rice, rubber is on a par with lumber as the important agricultural produce.

As shown below the forecast by the Mekong Secretariat is based on the 5 Year Plan. The area of rubber plantation is forecasted for 55,500 ha for 1995, and the forecast of the Mekong Secretariat for 2010 is along these lines. If the privatization of the rubber plantation proceeds according to the 5 Year Plan the proposed objection should be attainable.

Table 10-10 Production of Rubber

| Year           | Mekong Secretariat |                           |                           | 5 Year Plan        |                           |                           | Ministry of Planning (Actual) |                           |                           |
|----------------|--------------------|---------------------------|---------------------------|--------------------|---------------------------|---------------------------|-------------------------------|---------------------------|---------------------------|
|                | Area<br>(1,000 ha) | Production<br>(1,000 ton) | Unit<br>Yield<br>(ton/ha) | Area<br>(1,000 ha) | Production<br>(1,000 ton) | Unit<br>Yield<br>(ton/ha) | Area<br>(1,000 ha)            | Production<br>(1,000 ton) | Unit<br>Yield<br>(ton/ha) |
| 1968<br>(Max.) | 66.6               | 51.3                      | 0.77                      |                    |                           |                           |                               |                           |                           |
| 1989           | 41.6               | 31.0                      | 0.74                      |                    |                           |                           | 46.9                          | 33.2                      | 0.71                      |
| 1990           | 52.0               | 45.0                      | 0.86                      |                    |                           |                           | 46.9                          | 23.4                      | 0.50                      |
| 1991           |                    |                           |                           | 52.2               | 45.5                      | 0.87                      | 45.1                          | 23.8                      | 0.53                      |
| 1995           | 55.0               | 48.5                      | 0.88                      | 55.5               | 48.5                      | 0.87                      |                               |                           |                           |
| 2000           | 64.0               | 58.0                      | 0.91                      |                    |                           |                           |                               |                           |                           |
| 2010           | 81.0               | 82.0                      | 1.01                      |                    |                           |                           |                               |                           |                           |

Table 10-11 Export of Rubber

| Year           | Mekong Secretariat<br>(1,000 ton) | 5 Year Plan<br>(1,000 ton) | Ministry of Planning<br>(1,000 ton) Actual |
|----------------|-----------------------------------|----------------------------|--------------------------------------------|
| 1966<br>(Max.) | 50.8                              |                            |                                            |
| 1968           | 48.9                              |                            |                                            |
| 1988           | 26.7                              |                            | 27                                         |
| 1989           | 24.5                              |                            | 33                                         |
| 1990           | 34.7                              |                            | 24                                         |
| 1991           |                                   | 40                         | 34                                         |
| 1995           | 43                                | 43                         |                                            |
| 2000           | 52                                |                            |                                            |
| 2010           | 74                                |                            |                                            |

## c) Lumber

Table 10-12 Production and Export of Lumber

(1,000 m<sup>3</sup>)

| Year | Mekong Secretariat |        | 5 Year Plan |        | Ministry of Planning (Actual) |        |
|------|--------------------|--------|-------------|--------|-------------------------------|--------|
|      | Production         | Export | Production  | Export | Production                    | Export |
| 1967 | 350                | 95.1   |             |        |                               |        |
| 1987 |                    |        | 305         |        | 387                           | 25     |
| 1988 | 280                | 60     |             |        | 315                           | 53     |
| 1989 | 300                | 80     |             |        | 280                           | 91     |
| 1990 | 350                | 100    | 250         |        | 262                           | 97     |
| 1991 |                    |        | 250         | 100    |                               | 216    |
| 1995 | 350                | 290    | 300         | 100    |                               |        |
| 2000 | 550                | 450    |             |        |                               |        |
| 2010 | 700                | 550    |             |        |                               |        |

Although there may be some differences in the figure, the exact figure are not available. Cambodia is worried about indiscriminate cutting of trees and have placed a ceiling of 100,000 m<sup>3</sup>/yr as lumber is a ready cash crop and the figures are twice the target quantities. There is very little information of the forest area statistics, and one source in 1960 has reported 13 million ha. When this is compared with other neighboring countries in Indochina, it is as follows:

Table 10-13 Forest Area and Production

|          | Area<br>(1,000 km <sup>2</sup> ) | Forest Area<br>(1,000 km <sup>2</sup> ) | Percentage<br>(%) | Production<br>(Mil. m <sup>3</sup> ) |
|----------|----------------------------------|-----------------------------------------|-------------------|--------------------------------------|
| Cambodia | 181                              | 130                                     | 72                | 0.3                                  |
| Thailand | 513                              | 142                                     | 28                | 38.0                                 |
| Vietnam  | 332                              | 93                                      | 28                | 27.0                                 |
| Laos     | 237                              | 129                                     | 54                | 3.0                                  |

As can be seen in the above, it can be assumed that the export of lumber will increase with Thailand and Vietnam as lumber producing countries, and since there is no reliable source of information, the figures issued by the Mekong Secretariat was used. At the present time there is no indication of indiscriminate felling of trees, and in order to keep from making the same mistake made by other countries, Cambodia should maintain a balance of the cutting of trees and re-forestation.

## d) Other Export Items

Marine Product

Table 10-14 Maine Product

| Year | Fresh Water Fish |            |                  | Salt Water Fish |            |                  | Cultured Fish |            |                  | Total        |            |                  |
|------|------------------|------------|------------------|-----------------|------------|------------------|---------------|------------|------------------|--------------|------------|------------------|
|      | Mekong Sect.     | 5 Yr. Plan | Min. of Planning | Mekong Sect.    | 5 Yr. Plan | Min. of Planning | Mekong Sect.  | 5 Yr. Plan | Min. of Planning | Mekong Sect. | 5 Yr. Plan | Min. of Planning |
| 1989 | 50.5             |            | 50.5             | 26.0            |            | 26.0             | 5.5           |            | 5.5              | 82.0         |            | 82.0             |
| 1990 | 57.7             |            | 65.1             | 26.1            |            | 39.9             | 5.4           |            | 6.4              | 91.2         |            | 111.4            |
| 1991 |                  | 55         | 74.7             |                 | 25         | 36.4             |               | 5          | 6.7              |              | 85         | 117.8            |
| 1995 |                  | 65         |                  |                 | 30         |                  |               | 10         |                  |              | 105        |                  |

Export of Marine Products

The Mekong Secretariat has forecasted a few thousand ton/yr of the above.

Maize

The Mekong Secretariat has predicted that the export of maize will cease within 5 years as the production has grown less by the year (1980 ~ 1988). Although, actually the production has decreased, the production and export is continuing even though the rates have fallen as shown in the following Tables 10-15 and 10-16 of Appendix 10-3.

Table 10-15 Production and Export of Maize

| Year | Production<br>(x 1,000 ton) |                   | Export<br>(x 1,000 ton) |            |                      |
|------|-----------------------------|-------------------|-------------------------|------------|----------------------|
|      | Mekong Secretariat          | Ministry Planning | Mekong Secretariat      | 5 Yr. Plan | Ministry of Planning |
| 1966 | 135.8                       |                   | 133.4                   |            |                      |
| 1980 | 122.7                       |                   |                         |            |                      |
| 1988 | 46.9                        | 45.0              |                         |            | 19                   |
| 1989 |                             | 54.0              |                         |            | 15                   |
| 1990 |                             | 35.5              |                         |            | 6                    |
| 1991 |                             | 43.4              |                         | 32         | 25                   |
| 1995 |                             |                   |                         | 40         |                      |

Allowing some for domestic consumption, the export quantities have been estimated at 1/3 of the 5 Year Plan.

Table 10-16 Area and Product of Maize

| Province City             | 1990                 |                 | 1991                 |                 |
|---------------------------|----------------------|-----------------|----------------------|-----------------|
|                           | Area Surface<br>(ha) | Quantity<br>(T) | Area Surface<br>(ha) | Quantity<br>(T) |
| Total                     | 44,358               | 35,454          | 46,485               | 43,441          |
| Phnom penh                | 198                  | 178             | 227                  | 207             |
| Province Kandal           | 13,994               | 9,724           | 15,350               | 13,698          |
| Province Kampong Cham     | 10,019               | 7,159           | 11,910               | 14,219          |
| Province Sray Rieng       | 150                  | 142             | 128                  | 80              |
| Province Prey Veng        | 6,209                | 5,806           | 4,912                | 2,592           |
| Province Takeo            | 562                  | 418             | 737                  | 548             |
| Province Kampong Thom     | 437                  | 350             | 1,057                | 1,023           |
| Province Siem Reap        | 920                  | 820             | 895                  | 494             |
| Province Banteay Heanchey | 302                  | 302             | 264                  | 192             |
| Province Battambang       | 903                  | 903             | 706                  | 705             |
| Province Pursat           | 330                  | 292             | 266                  | 310             |
| Province Kampong Chhnang  | 1,720                | 1,813           | 1,574                | 1,884           |
| Province Kampong Som      | 7                    | 7               | —                    | —               |
| Province Kampot           | 1,887                | 1,881           | 1,197                | 935             |
| Province Kohgong          | 215                  | 144             | 377                  | 230             |
| Province Kampong Speu     | 853                  | 725             | 577                  | 1,452           |
| Province Preah Vihear     | 590                  | 650             | —                    | —               |
| Province Stung Treng      | 424                  | 347             | 375                  | 460             |
| Province Rattanak Kiri    | 185                  | 185             | —                    | —               |
| Province Mondol Kiri      | 165                  | 144             | 430                  | 280             |
| Province Kretie           | 4,288                | 3,004           | 4,303                | 4,134           |

Source : Ministry of Planning



Red Beans

Table 10-17 Production and Export of Red Beans

| Year | Production<br>(x 1,000 ton) |            |                      | Export<br>(x 1,000 ton) |            |                      |
|------|-----------------------------|------------|----------------------|-------------------------|------------|----------------------|
|      | Mekong Secretariat          | 5 Yr. Plan | Ministry of Planning | Mekong Secretariat      | 5 Yr. Plan | Ministry of Planning |
| 1988 | 21.9                        |            | *                    |                         |            |                      |
| 1990 |                             |            | 13.4                 |                         |            | 0.5                  |
| 1991 |                             |            | 12.5                 |                         | 4          | 2.5                  |
| 1995 |                             |            |                      | 40.0                    | 5          |                      |
| 2000 |                             |            |                      | 50.0                    |            |                      |
| 2010 |                             |            |                      | 55.0                    |            |                      |

The quantities proposed by the Mekong Secretariat is larger than the figures for the 5 Year Plan, the reason for this is unknown. The figures given by the 5 Year Plan have been adapted.

\*Note: See Table 10-19 of Appendix 10-3.

Soybeans

Table 10-18 Production and Export of Soybeans

| Year | Production<br>(x 1,000 ton) |                      | Export<br>(x 1,000 ton) |            |                      |
|------|-----------------------------|----------------------|-------------------------|------------|----------------------|
|      | Mekong Secretariat          | Ministry of Planning | Mekong Secretariat      | 5 Yr. Plan | Ministry of Planning |
| 1955 | 7.5                         | *                    |                         |            |                      |
| 1988 | 12.2                        | 12                   |                         |            |                      |
| 1989 |                             | 20.3                 |                         |            | 16                   |
| 1990 |                             | 21.4                 |                         |            | 14                   |
| 1991 |                             | 34.8                 | 27.6                    | 23         | 45                   |
| 1995 |                             |                      | 30.0                    | 30         |                      |
| 2000 |                             |                      | 40.0                    |            |                      |
| 2010 |                             |                      | 45.0                    |            |                      |

\*: See Table 10-20 of Appendix 10-3.

Table 10-19 Area and Product of Beans

| Province City             | 1990                 |                 | 1991                 |                 |
|---------------------------|----------------------|-----------------|----------------------|-----------------|
|                           | Area Surface<br>(ha) | Quantity<br>(T) | Area Surface<br>(ha) | Quantity<br>(T) |
| Total                     | 28,210               | 13,416          | 26,780               | 12,525          |
| Phnom penh                | 2                    | 2               | 4                    | 2               |
| Province Kandal           | 3,331                | 1,271           | 3,268                | 930             |
| Province Kampong Cham     | 12,239               | 6,361           | 11,213               | 5,051           |
| Province Sray Rieng       | —                    | —               | 5                    | 3               |
| Province Prey Veng        | 753                  | 372             | 799                  | 315             |
| Province Takeo            | 873                  | 425             | 1,457                | 621             |
| Province Kampong Thom     | 2,104                | 829             | 2,425                | 1,214           |
| Province Siem Reap        | 1,712                | 1,016           | 424                  | 113             |
| Province Banteay Meanchey | 91                   | 45              | 129                  | 71              |
| Province Battambang       | 1,113                | 285             | 1,173                | 684             |
| Province Pursat           | 474                  | 177             | 385                  | 230             |
| Province Kampong Chhnang  | 3,150                | 1,444           | 3,341                | 2,185           |
| Province Kampong Som      | —                    | —               | —                    | —               |
| Province Kampot           | —                    | —               | 109                  | 665             |
| Province Kohgong          | —                    | —               | —                    | —               |
| Province Kampong Speu     | 1,200                | 600             | 1,269                | 562             |
| Province Preah Vihear     | 91                   | 53              | —                    | —               |
| Province Stung Treng      | 208                  | 97              | 389                  | 281             |
| Province Rattanak Kiri    | 38                   | 19              | —                    | —               |
| Province Mondul Kiri      | 161                  | 85              | —                    | —               |
| Province Kretie           | 670                  | 335             | 390                  | 225             |

Source : Ministry of Planning

Table 10-20 Area and Product of Soybeans

| Province City             | 1990                 |                 | 1991                 |                 |
|---------------------------|----------------------|-----------------|----------------------|-----------------|
|                           | Area Surface<br>(ha) | Quantity<br>(T) | Area Surface<br>(ha) | Quantity<br>(T) |
| Total                     | 14,694               | 21,356          | 14,199               | 34,870          |
| Phnom penh                | —                    | —               | —                    | —               |
| Province Kandal           | —                    | —               | —                    | —               |
| Province Kampong Cham     | 13,308               | 19,696          | 13,003               | 34,500          |
| Province Sray Rieng       | —                    | —               | —                    | —               |
| Province Prey Veng        | —                    | —               | —                    | —               |
| Province Takeo            | —                    | —               | —                    | —               |
| Province Kampong Thom     | 1,345                | 1,614           | 1,189                | 2,360           |
| Province Siem Reap        | —                    | —               | —                    | —               |
| Province Banteay Heanchey | —                    | —               | —                    | —               |
| Province Battambang       | 17                   | 20              | 4                    | 6               |
| Province Pursat           | —                    | —               | 3                    | 4               |
| Province Kampong Chhnang  | —                    | —               | —                    | —               |
| Province Kampong Som      | —                    | —               | —                    | —               |
| Province Kampot           | —                    | —               | —                    | —               |
| Province Kohgong          | —                    | —               | —                    | —               |
| Province Kampong Speu     | —                    | —               | —                    | —               |
| Province Preah Vihear     | —                    | —               | —                    | —               |
| Province Stung Treng      | —                    | —               | —                    | —               |
| Province Rattanak Kiri    | 14                   | 14              | —                    | —               |
| Province Mondol Kiri      | —                    | —               | —                    | —               |
| Province Kretie           | 10                   | 12              | —                    | —               |

Source : Ministry of Planning

Other Farm ProduceSesame

Table 10-21 Production and Export of Sesame

| Year | Production<br>(x 1,000 ton) |                         | Export<br>(x 1,000 ton) |            |                         |
|------|-----------------------------|-------------------------|-------------------------|------------|-------------------------|
|      | Mekong<br>Secretariat       | Ministry of<br>Planning | Mekong<br>Secretariat   | 5 Yr. Plan | Ministry of<br>Planning |
| 1955 | 3.2                         | *                       |                         |            |                         |
| 1988 | 3.3                         |                         | 4.6?                    |            |                         |
| 1990 |                             | 4.3                     |                         |            |                         |
| 1991 |                             | 7.5                     | 1.3                     | n.a.       | 4.0                     |
| 1995 |                             |                         | 4.5                     |            | 4.5                     |
| 2000 |                             |                         | 5.5                     |            |                         |
| 2010 |                             |                         | 6.0                     |            |                         |

\* Note: See Table 10-22 Appendix 10-3.

According to the Mekong Secretariat other farm produces including (vegetables, fruit, livestock) are forecasted to be as follow:

|      |                |
|------|----------------|
| 1995 | 10,000 ton/yr  |
| 2000 | 20,000 ton/yr  |
| 2010 | 250,000 ton/yr |

Table 10-22 Area and Product of Sesame

| Province City             | 1990                 |                 | 1991                 |                 |
|---------------------------|----------------------|-----------------|----------------------|-----------------|
|                           | Area Surface<br>(ha) | Quantity<br>(T) | Area Surface<br>(ha) | Quantity<br>(T) |
| Total                     | 9,457                | 4,312           | 15,529               | 7,521           |
| Phnom penh                | —                    | —               | —                    | —               |
| Province Kandal           | 1,348                | 400             | 1,770                | 851             |
| Province Kampong Cham     | 4,336                | 2,298           | 9,546                | 2,765           |
| Province Sray Rieng       | —                    | —               | 14                   | 6               |
| Province Prey Veng        | 1,353                | 764             | 1,585                | 958             |
| Province Takeo            | 72                   | 42              | 40                   | 13              |
| Province Kampong Thom     | 186                  | 30              | 487                  | 143             |
| Province Siem Reap        | 450                  | 135             | 460                  | 1,840           |
| Province Banteay Heanchey | 4                    | 2               | 45                   | 23              |
| Province Battambang       | 5                    | 3               | 29                   | 13              |
| Province Pursat           | 104                  | 25              | 92                   | 45              |
| Province Kampong Chhnang  | 102                  | 37              | 169                  | 87              |
| Province Kampong Som      | —                    | —               | —                    | —               |
| Province Kampot           | 56                   | 17              | 14                   | 53              |
| Province Kohgong          | —                    | —               | —                    | —               |
| Province Kampong Speu     | 40                   | 12              | 23                   | 12              |
| Province Preah Vihear     | 50                   | 23              | —                    | —               |
| Province Stung Treng      | 23                   | 16              | 92                   | 60              |
| Province Rattanak Kiri    | 100                  | 70              | —                    | —               |
| Province Mondol Kiri      | —                    | —               | —                    | —               |
| Province Kretie           | 1,228                | 438             | 1,163                | 652             |

Source : Ministry of Planning

## (b) Imports

## a) Foodstuffs

As stated in paragraph (a) a) Cambodia is almost self-supporting for rice, the Mekong Secretariat has forecast the requirements for flour as follows:

| Year | Imports (1,000 ton) |
|------|---------------------|
| 1991 | 8                   |
| 1995 | 9.5                 |
| 2000 | 11.5                |
| 2010 | 16.0                |

The yearly rate of increase is 3.5 %.

## b) Fertilizers

Table 10-23 Production and Import of Fertilizers

| Year | Required Amount (1,000 ton) | Yearly Increase Rate (%) | Domestic Production (1,000 ton) | Imports (1,000 ton) |
|------|-----------------------------|--------------------------|---------------------------------|---------------------|
| 1991 | 66                          | 8                        | 0                               | 66                  |
| 1995 | 90                          | 7                        | 0                               | 90                  |
| 2000 | 126                         | 4.5                      | 0                               | 126                 |
| 2010 | 195                         |                          | 200                             | 0                   |

Note:

1. Source: Mekong Secretariat (from Ministry of Agriculture)
2. unit Quantities: 37.5 kg/ha (1995), 34.0 kg/ha (1991)

## c) Fuel Oil

Table 10-24 Import of Fuel Oil

| Year | Imports (1,000 ton) | Imported at Phnom Penh (1,000 ton) |
|------|---------------------|------------------------------------|
| 1984 | 134                 | 134                                |
| 1990 | 177                 | 177                                |
| 1991 | 150                 | 150                                |
| 1992 | 217                 | 215                                |
| 1995 | 255                 | 150                                |
| 2000 | 358                 | 20                                 |
| 2010 | 560                 | 160                                |

Note: Source: Mekong Secretariat

As the oil refinery facilities have not been in operation since 1970, almost oil products are imported through Phnom Penh Port. The oil products under the jurisdiction of the Ministry of Transport are not unloaded at Phnom Penh Port (Port No. 1, Port No. 2), but are unloaded at the following points:

- KM 4/Resseykeo (Ministry of Commerce): 4 km upstream of Port No. 1, on right bank.
- KM 13/Prekphneour (Army, Leased to Commercial Enterprise): 13 km upstream of Port No. 1, on right bank
- Unloading facility of diesel fuels for Generating Plant (C1, C4): 500 m upstream of Port No. 1, on right bank
- Kbalthnal: Private enterprise, on right bank of Bassac River on Rt. 1
- Unloading facility of diesel fuel for Generating Plant (C2): On right bank of Bassac River

There are no prospects of petroleum products to be unloaded at Port No. 1 or No. 2 and so the petroleum products will not be considered in this demand forecast.

d) Construction Materials (Cement)

Table 10-25 Import of Cement

| Year | Required Amounts (1,000 ton) | Consumption per Capita (kg/yr) | Domestic Production (1,000 ton) | Imports (1,000 ton) |
|------|------------------------------|--------------------------------|---------------------------------|---------------------|
| 1989 |                              | 1.4                            | 0                               | 12.2                |
| 1990 |                              | 4.6                            | 0                               | 40.0                |
| 1991 |                              | 7.7                            | 0                               | 68.8                |
| 1995 | 230                          | 23.0                           | 0                               | 230                 |
| 2000 | 360                          | 32.0                           | 60                              | 300                 |
| 2010 | 560                          | 40.0                           | 110                             | 450                 |

Source: Mekong Secretariat

The information in the above for the imports in 1989 ~ 1991 agrees closely with the data provided by the Department of the Phnom Penh Port. However it is suspected that the data of the Department included the amount of cargo

unloaded on the river banks in addition to the quantities unloaded at Port No. 1 and No. 2. On the other hand, it is felt that there are large quantities being unloaded on the river banks but there is no source where this could be checked with. In the future, when the port facilities have been rehabilitated, it is felt that the materials being unloaded on the river banks would eventually be unloaded at Port No. 1 and No. 2, and so it was decided to use the data of the Mekong Secretariat.

e) Machinery and Manufactured Item

Machinery

| Year | Imports (1,000 ton) |
|------|---------------------|
| 1995 | 20                  |
| 2000 | 30                  |
| 2010 | 50                  |

Source: Mekong Secretariat

Manufactured Items

Table 10-26 Import of Manufactured Items

| Year | Carried in Statistics <sup>1</sup><br>(1,000 ton) | Not Carried in Statistics <sup>2</sup><br>(1,000 ton) | Total<br>(1,000 ton) | Growth Rate<br>(%) |
|------|---------------------------------------------------|-------------------------------------------------------|----------------------|--------------------|
| 1991 | 100                                               | 25                                                    | 125                  |                    |
| 1995 | 135                                               | 30                                                    | 165                  | 7                  |
| 2000 | 80                                                | 120                                                   | 200                  | 4.5                |
| 2010 | 110                                               | 200                                                   | 310                  | 4.5                |

Source: Mekong Secretariat

1) Handled at Main Ports

2) Handled at Other than Main Ports



Table 10-27 Comparison of Actual Figures with the Demand Forecast of the Mekong Secretariat

Phnom Penh Port

| Items                              | Actual Quantities (1,000 ton) |              |            |              |              |            | Mekong Secretariat (1,000 ton) |            |            |            |            |
|------------------------------------|-------------------------------|--------------|------------|--------------|--------------|------------|--------------------------------|------------|------------|------------|------------|
|                                    | 1989                          | 1990         |            | 1991         | 1992         |            | [90/91]                        |            | 1995       | 2000       | 2010       |
| <b>Exports</b>                     |                               |              | %          |              |              | %          |                                | %          |            |            |            |
| Rice                               | -                             | 0.5          | 1          | -            | -            | -          | 0                              | 0          | 135        | 185        | 65         |
| Rubber                             | 24.5                          | 34.4         | 36         | 26.2         | 27.0         | 58         | 32                             | 33         | 39         | 42         | 59         |
| Lumber                             | 3.9                           | 5.9          | 6          | 0.9          | 0.9          | 2          | 12                             | 13         | 36         | 60         | 100        |
| Marine Products                    | -                             | -            | -          | 0.4          | -            | -          | 0                              | 0          | 1          | 2          | 2          |
| Red Beans                          | 20.9                          | 27.9         | 29         | 46.7         | 10.6         | 23         | 52                             | 54         | 80         | 110        | 150        |
| Soybeans                           |                               |              |            |              |              |            |                                |            |            |            |            |
| Other Farm Produce                 |                               |              |            |              |              |            |                                |            |            |            |            |
| Others*2                           | 3.0                           | 26.8         | 28         | 4.5          | 7.7          | 17         | -                              | -          | -          | -          | -          |
| <b>Total</b>                       | <b>52.3</b>                   | <b>95.5</b>  | <b>100</b> | <b>78.7</b>  | <b>46.2</b>  | <b>100</b> | <b>96</b>                      | <b>100</b> | <b>291</b> | <b>399</b> | <b>376</b> |
| <b>Imports</b>                     |                               |              |            |              |              |            |                                |            |            |            |            |
| Rice                               | 13.1                          | 16.3         | 17         | 32.9         | 22.6         | 8          | 15                             | 13         | 0          | 0          | 0          |
| Flour                              | 0.4                           | 0.2          | 0          | 7.4          | -            | -          | 6                              | 5          | 8          | 10         | 13         |
| Fertilizer                         | -                             | 6.9          | 7          | 25.5         | 9.1          | 3          | 33                             | 29         | 45         | 63         | 0          |
| Cement                             | 12.2                          | 39.9         | 42         | 68.8         | 85.3         | 32         | 35                             | 31         | 115        | 147        | 132        |
| Manufactured Items (General Cargo) | 20.2                          | 32.9         | 34         | 65.8         | 151.6        | 56         | 25                             | 22         | 35         | 75         | 114        |
| <b>Total</b>                       | <b>45.9</b>                   | <b>96.2</b>  | <b>100</b> | <b>200.4</b> | <b>268.6</b> | <b>100</b> | <b>114</b>                     | <b>100</b> | <b>203</b> | <b>295</b> | <b>257</b> |
| <b>Grand Total</b>                 | <b>98.2</b>                   | <b>191.7</b> |            | <b>279.1</b> | <b>314.8</b> | <b>-</b>   | <b>210</b>                     | <b>-</b>   | <b>494</b> | <b>694</b> | <b>635</b> |

## Notes:

1. The figures for 1992 were obtained by extrapolating the figure for 10 months to 1 year (10 month x 1.2).
2. Mainly scrap iron and general cargo.
3. Petroleum products and bauxite have been excluded since they are not handled at Port No. 1, No. 2.

Sihanoukville Port

| Items                              | Actual Quantities (1,000 ton) |              |              |              |            | Mekong Secretariat (1,000 ton) |            |            |            |              |
|------------------------------------|-------------------------------|--------------|--------------|--------------|------------|--------------------------------|------------|------------|------------|--------------|
|                                    | 1989                          | 1990         | 1991         | 1992         |            | [90/91]                        |            | 1995       | 2000       | 2010         |
| <b>Exports</b>                     |                               |              |              |              | %          |                                | %          |            |            |              |
| Rice                               |                               |              |              | 0            |            | 0                              |            | 135        | 185        | 65           |
| Rubber                             |                               |              |              | -            |            | 3                              | 13         | 4          | 10         | 15           |
| Lumber                             |                               |              |              | 72.6         | 99         | 18                             | 78         | 54         | 90         | 150          |
| Marine Products                    |                               |              |              | -            |            | 2                              | 9          | 4          | 8          | 8            |
| Red Beans                          |                               |              |              | 0.3          | 1          | 0                              | 0          | 0          | 0          | 0            |
| Soybeans                           |                               |              |              |              |            |                                |            |            |            |              |
| Other Farm Produce                 |                               |              |              |              |            |                                |            |            |            |              |
| Others                             |                               |              |              | 0.1          | 0          | -                              | -          | -          | -          | -            |
| <b>Total</b>                       | <b>86.0</b>                   | <b>83.7</b>  | <b>86.9</b>  | <b>73.0</b>  | <b>100</b> | <b>23</b>                      | <b>100</b> | <b>197</b> | <b>293</b> | <b>238</b>   |
| <b>Imports</b>                     |                               |              |              |              |            |                                |            |            |            |              |
| Rice                               |                               |              |              | 8.0          | 5          | 15                             | 15         | 0          | 0          | 0            |
| Flour                              |                               |              |              | -            |            | 2                              | 2          | 2          | 2          | 3            |
| Fertilizer                         |                               |              |              | 7.3          | 4          | 33                             | 33         | 45         | 63         | 0            |
| Fuel Oil                           |                               |              |              | 6.8          | 4          | 5                              | 5          | 100        | 330        | 385          |
| Cement                             |                               |              |              | 59.1         | 36         | 34                             | 35         | 115        | 148        | 308          |
| Manufactured Items (General Cargo) |                               |              |              | 81.6         | 50         | 10                             | 10         | 15         | 50         | 76           |
| <b>Total</b>                       | <b>178.0</b>                  | <b>200.0</b> | <b>45.7</b>  | <b>162.8</b> | <b>100</b> | <b>99</b>                      | <b>100</b> | <b>277</b> | <b>593</b> | <b>772</b>   |
| <b>Grand Total</b>                 | <b>264.0</b>                  | <b>283.7</b> | <b>132.6</b> | <b>235.8</b> | <b>-</b>   | <b>122</b>                     | <b>-</b>   | <b>474</b> | <b>886</b> | <b>1,010</b> |

## Notes:

1. The figures for 1992 were obtained by extrapolating 9 months into 1 year: actual amount of 9 month x 12/9

Table 10-28 The Result of Investigation of Import/Export Cargo Items of Commodity

| Numbering                    | No. 1    | No. 2     | No. 3    | No. 4     | No. 5    | No. 6       | No. 7    | No. 8      | No. 9       | No. 10        | No. 11      | No. 12    | No. 13        | No. 14       |
|------------------------------|----------|-----------|----------|-----------|----------|-------------|----------|------------|-------------|---------------|-------------|-----------|---------------|--------------|
| Volume of Cargo              | 428 ton  | 250 ton   | 207 ton  | 1,105 ton | 200 ton  | 547 ton     | 108 ton  | 547 ton    | 305 ton     | 861 ton       | 32 ton      | 624 ton   | 862 ton       | 375 ton      |
| Ship Name                    | Hiap Ton | Hai Hui 8 | Tong Hoe | Genkai 8  | Nhut Tao | Universal 1 | Sheraton | Hosho Maru | Spring Star | Lighter DM157 | Sheraton II | Naga Rose | Lighter DM074 | Angkor W. 01 |
| Spair Parts for machinery    | ○        |           |          | ○         | ○        |             |          | ○          | ○           |               |             |           |               | ○            |
| Construction/Agri. Equipment | ○        |           |          | ○         |          |             |          |            |             |               | ○           | ○         |               |              |
| Second hand motor cycle      | ○        | ○         | ○        | ○         |          |             | ○        |            | ○           |               | ○           |           |               | ○            |
| Generator                    | ○        | ○         | ○        | ○         |          |             |          |            |             |               |             |           |               |              |
| Textile                      | ○        | ○         | ○        | ○         |          |             | ○        | ○          | ○           |               | ○           |           |               | ○            |
| Alcohol, Soft drinks         | ○        | ○         | ○        | ○         | ○        |             | ○        |            | ○           |               |             | ○         |               | ○            |
| Cooking oil                  | ○        |           | ○        |           |          |             |          |            | ○           |               |             | ○         |               |              |
| Building Material            | ○        | ○         |          | ○         | ○        |             |          | ○          | ○           |               | ○           | ○         |               | ○            |
| Food stuff                   | ○        |           |          |           |          |             | ○        |            |             |               |             |           |               |              |
| Tabacco                      | ○        |           | ○        | ○         | ○        |             |          |            | ○           |               |             | ○         |               |              |
| Medicine                     | ○        | ○         | ○        | ○         |          |             |          |            | ○           |               |             |           |               | ○            |
| Furniture                    | ○        | ○         |          | ○         |          |             | ○        |            | ○           |               |             |           |               |              |
| Book, stationary             |          | ○         |          | ○         | ○        |             | ○        |            | ○           |               |             |           |               | ○            |
| Machinery, tool              |          | ○         | ○        |           | ○        |             | ○        |            |             |               |             | ○         |               |              |
| Electrical                   |          |           | ○        | ○         | ○        |             | ○        |            | ○           |               | ○           | ○         |               | ○            |
| Fishing material             |          |           |          | ○         |          |             |          |            |             |               |             |           |               |              |
| Daily necessities            |          |           |          | ○         | ○        |             | ○        |            | ○           |               |             | ○         |               |              |
| Steel material               |          |           |          | ○         |          |             |          |            |             |               |             |           |               |              |
| Engine                       |          |           |          |           |          |             | ○        | ○          | ○           |               |             |           |               |              |
| Lub. oil                     |          |           |          |           |          |             | ○        |            | ○           |               |             |           |               |              |
| Frozen food stuff            |          |           |          |           |          |             | ○        |            |             |               |             |           |               |              |
| Rice                         |          |           |          |           |          |             |          |            |             | ○             |             |           | ○             |              |
| Fruits                       |          |           |          |           |          |             |          |            |             |               | ○           |           |               |              |
| Sugar                        |          |           |          |           |          |             |          |            |             |               |             | ○         |               |              |
| Battery                      |          |           |          |           |          |             |          |            |             |               |             |           |               | ○            |

Note 1. Source : Manifest and the study team

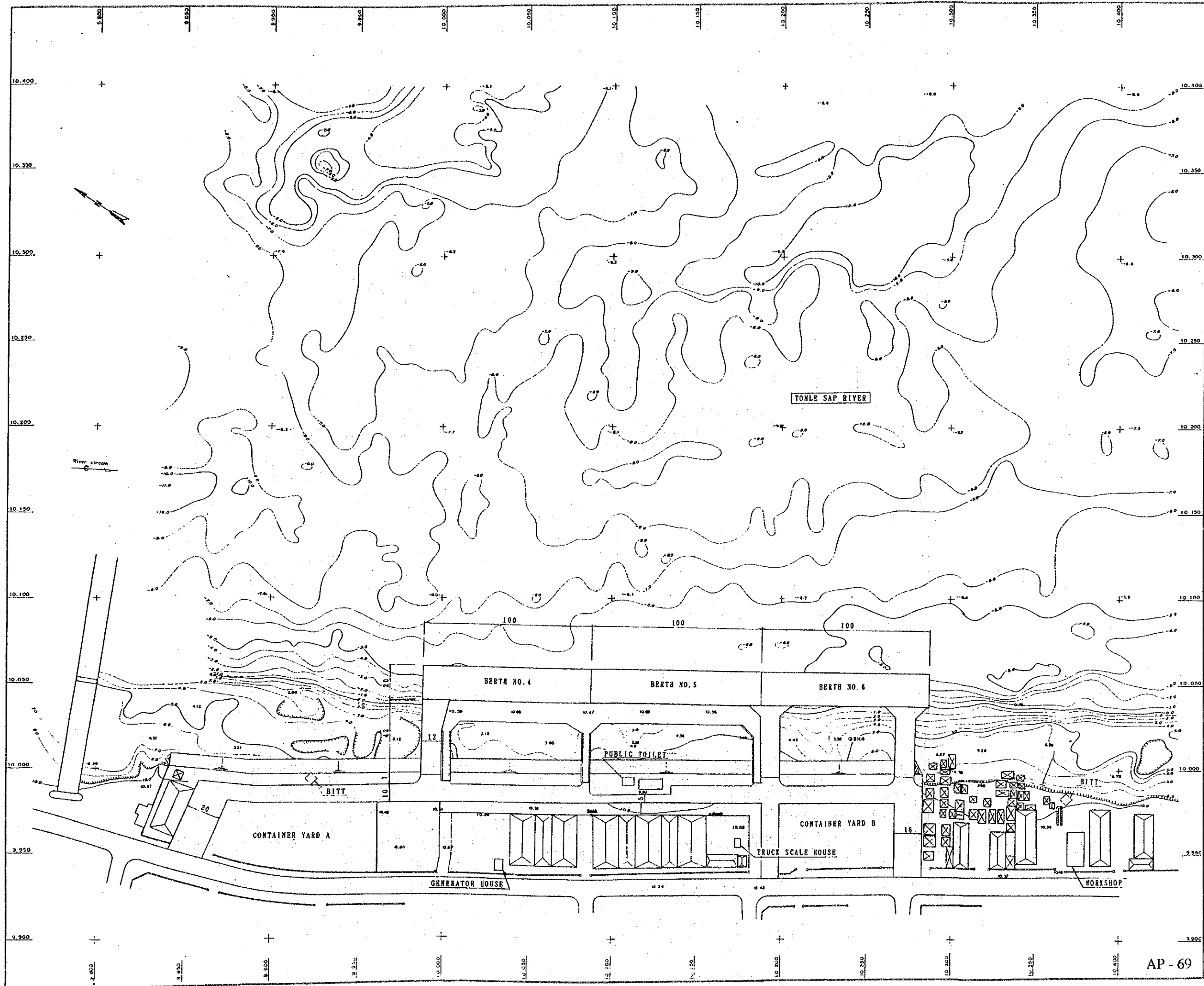
2. Period : During Dec. 7 to Dec. 20, 1992



**APPENDIX 11 BASIC DESIGN DRAWINGS  
(REDUCED SIZE)**

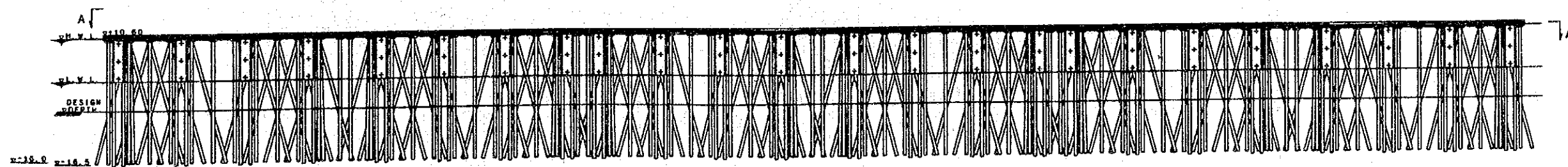
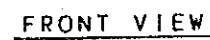


# GENERAL NOTES



| DESCRIPTION                                                                 | DWG. NO.             |
|-----------------------------------------------------------------------------|----------------------|
| REFERENCE DRAWINGS                                                          |                      |
| ◇                                                                           |                      |
| ◇                                                                           |                      |
| ◇                                                                           |                      |
| NO. DATE                                                                    | DESCRIPTION BY APP'D |
| REVISIONS                                                                   |                      |
| BASIC DESIGN STUDY FOR REHABILITATION OF THE PORT OF PHNOM PENH IN CAMBODIA |                      |
| GENERAL ARRANGEMENT                                                         |                      |
| PACIFIC CONSULTANTS INTERNATIONAL                                           |                      |
| DATE                                                                        | DWG. NO. 1           |

A-A SECTION



AP - 70

[illegible]

20.00

1.20 48.40-17.60 1.20

0.10 0.70 0.35

±10.6

SH. W. L. +9.810

FENDER SYSTEM

CAT WALK (FOR CLEAT)

STEEL PIPE PILE (FOR FENDER)  
Ø609.6×181 1-27.0

STEEL PIPE PILE (VERTICAL)  
Ø609.6×121 1-26.0

STEEL PIPE PILE (BATTER 15°)  
Ø609.6×121 1-27.0

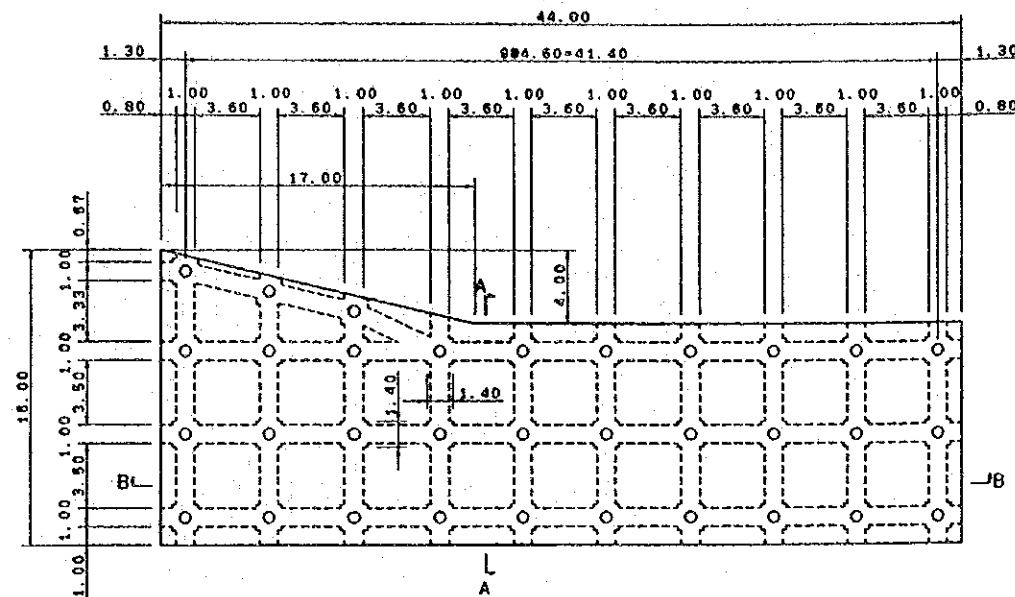
STEEL PIPE PILE (BATTER 15°)  
Ø609.6×121 1-27.0

DESIGN DEPTH  
-5.40

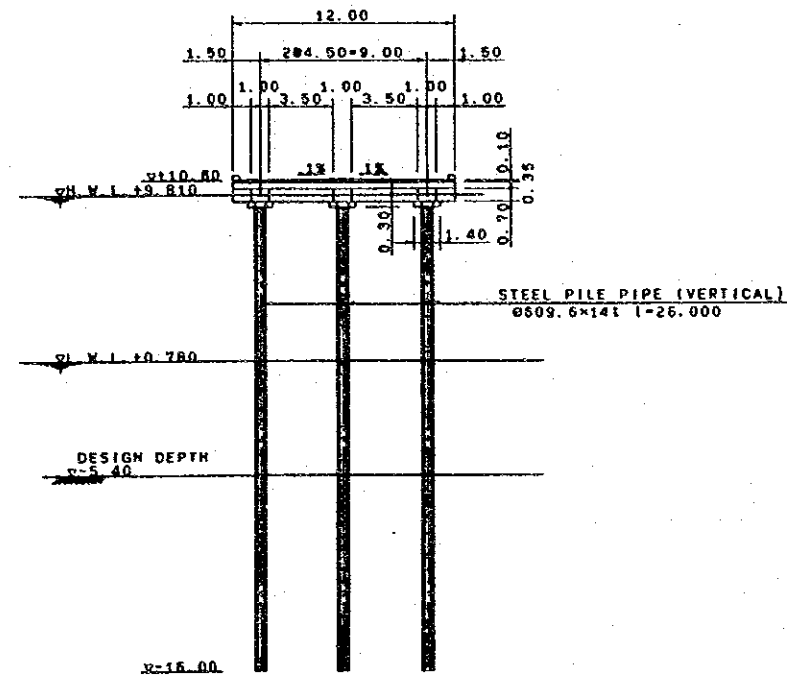
±16.50 ±16.00



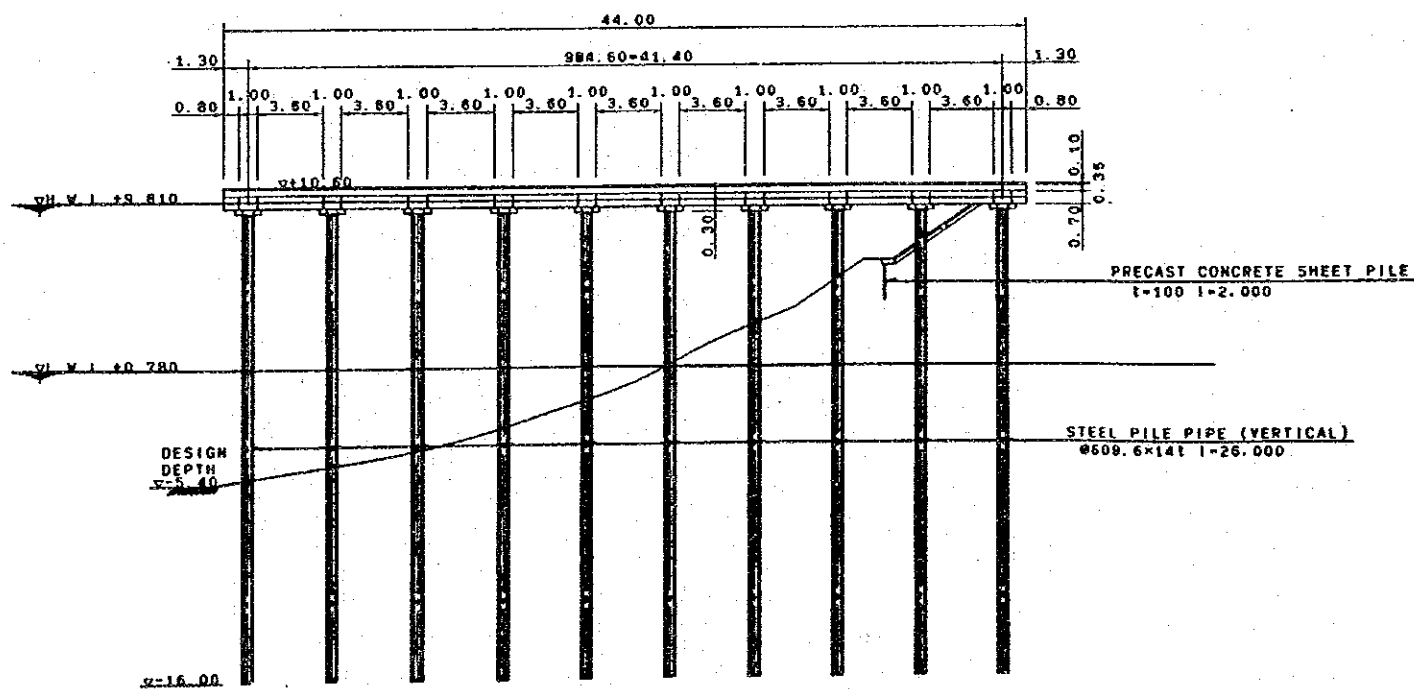
TOP VIEW



A-A SECTION



B-B SECTION



| DESCRIPTION                                                                 | DWG. NO.            |
|-----------------------------------------------------------------------------|---------------------|
| REFERENCE DRAWINGS                                                          |                     |
| NO. DATE                                                                    | DESCRIPTION BY APPR |
| REVISIONS                                                                   |                     |
| BASIC DESIGN STUDY FOR REHABILITATION OF THE PORT OF PHNOM PENH IN CAMBODIA |                     |
| GENERAL PLAN OF ACCESS BRIDGE NO. 1                                         |                     |
| PACIFIC CONSULTANTS INTERNATIONAL                                           |                     |
| DATE                                                                        | DWG. NO. 4          |

[illegible]

44.00

98.60=41.40

1.30

1.00 1.00 1.00 1.00 1.00 1.00 1.00 1.00 1.00 1.00 1.00 1.00

0.80 3.60 3.60 3.60 3.60 3.60 3.60 3.60 3.60 3.60 3.60 3.60

0.80

0.10

0.30

0.20

0.35

PRECAST CONCRETE SHEET PILE  
L-100 L-2.000

STEEL PILE PIPE (VERTICAL)  
#609.6x141 L-26.000

DESIGN  
DEPTH  
V-5.40

V-16.00

12.00

204.50=9.00

1.50 1.00 1.00 1.00 1.00

3.50 3.50

Ø10.50

ØH.W.L. +9.810

15 1K

0.30 0.70 0.10 0.35

1.40

STEEL PILE PIPE (VERTICAL)  
Ø609.6x14t L=26.000

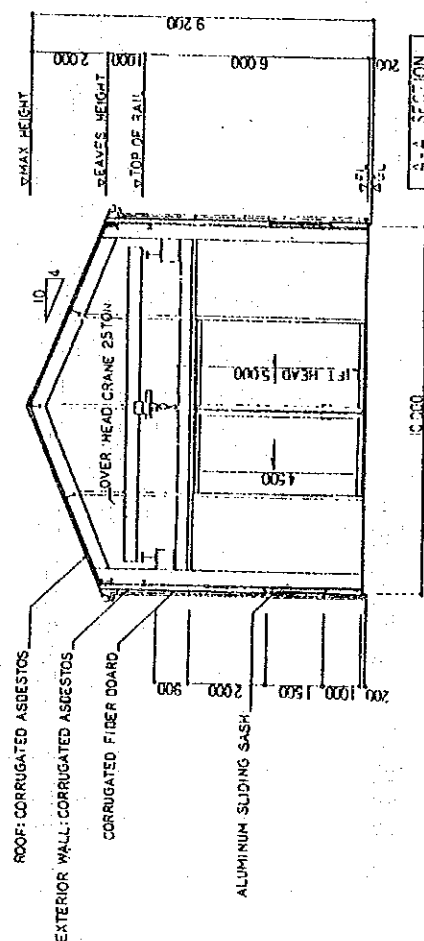
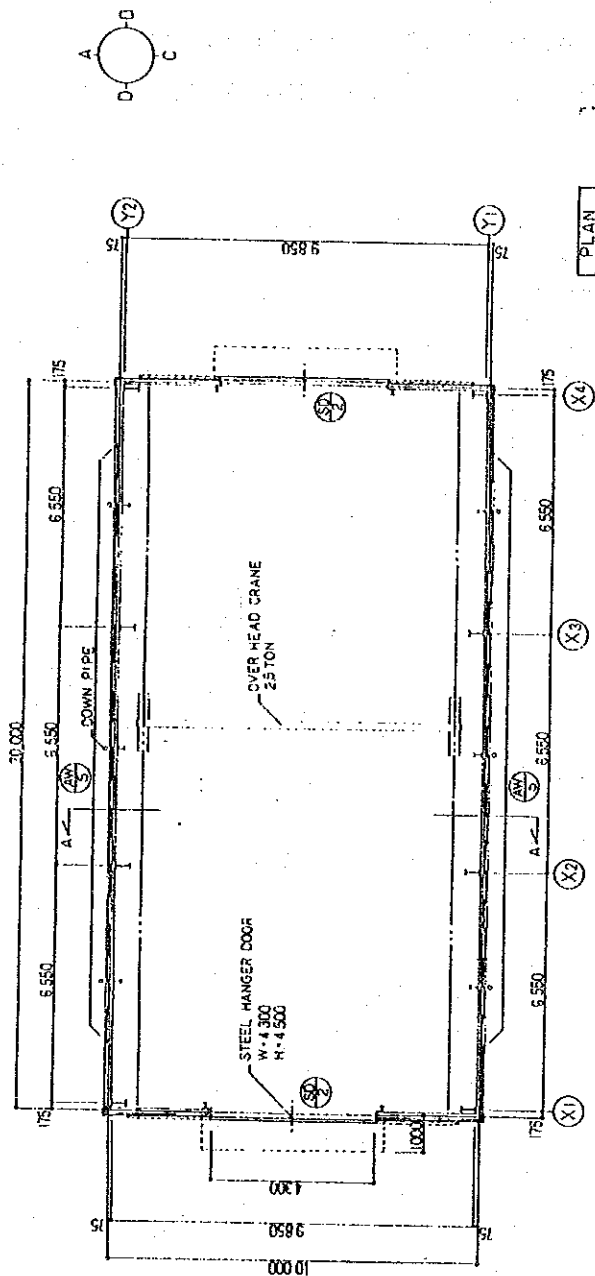
ØH.W.L. +0.780

DESIGN DEPTH  
-5.40

-16.00







| DESCRIPTION        | DWG. NO.    |
|--------------------|-------------|
| REFERENCE DRAWINGS |             |
| NO. DATE           | DESCRIPTION |
| BY                 | REVISIONS   |

DATE: 10/10/75  
 DRAWN BY: J. L. GIBSON  
 CHECKED BY: J. L. GIBSON  
 APPROVED BY: J. L. GIBSON

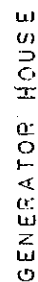
WORKSHOP (1) PLAN SECTION

PACIFIC CONSULTANTS INTERNATIONAL



|                                                                                   |          |
|-----------------------------------------------------------------------------------|----------|
| DESCRIPTION                                                                       | DWG. NO. |
| REFERENCE DRAWINGS                                                                |          |
|                                                                                   | ◇        |
|                                                                                   | ◇        |
|                                                                                   | ◇        |
|                                                                                   | ◇        |
|                                                                                   | ◇        |
|                                                                                   | ◇        |
| DATE                                                                              | BY       |
| REVISIONS                                                                         |          |
| BASIC DESIGN WORK AND REVISIONS OF<br>1st and 2nd of March 1978<br>1st of October |          |
| WORKSHOP (2) ELEVATION                                                            |          |

|                                   |            |
|-----------------------------------|------------|
| DATE                              | DWG. NO. # |
| PROJECTED                         | DATE       |
| APPROVED                          | DATE       |
| PACIFIC CONSULTANTS INTERNATIONAL |            |



| SCHEDULE 3 |          |         |   |
|------------|----------|---------|---|
| DATE       | NOTIFIED | DATE OF |   |
|            |          |         | ◇ |
|            |          |         | ◇ |
|            |          |         | ◇ |
|            |          |         | ◇ |

REFERENCE DRAWINGS

| DESCRIPTION | DRG. NO. |
|-------------|----------|
|-------------|----------|

DATE OF THE ORDER AND THE DATE OF THE ORDER OF THE COURT

GENERATOR HOUSE

**SPECIFIC CONSTITUENTS INTEGRATIONAL**

| DESCRIPTION        | DWG. NO.    |
|--------------------|-------------|
| REFERENCE DRAWINGS |             |
| ○                  |             |
| ○                  |             |
| ○                  |             |
| ○                  |             |
| ○                  |             |
| DATE               | DWG. NO. 10 |

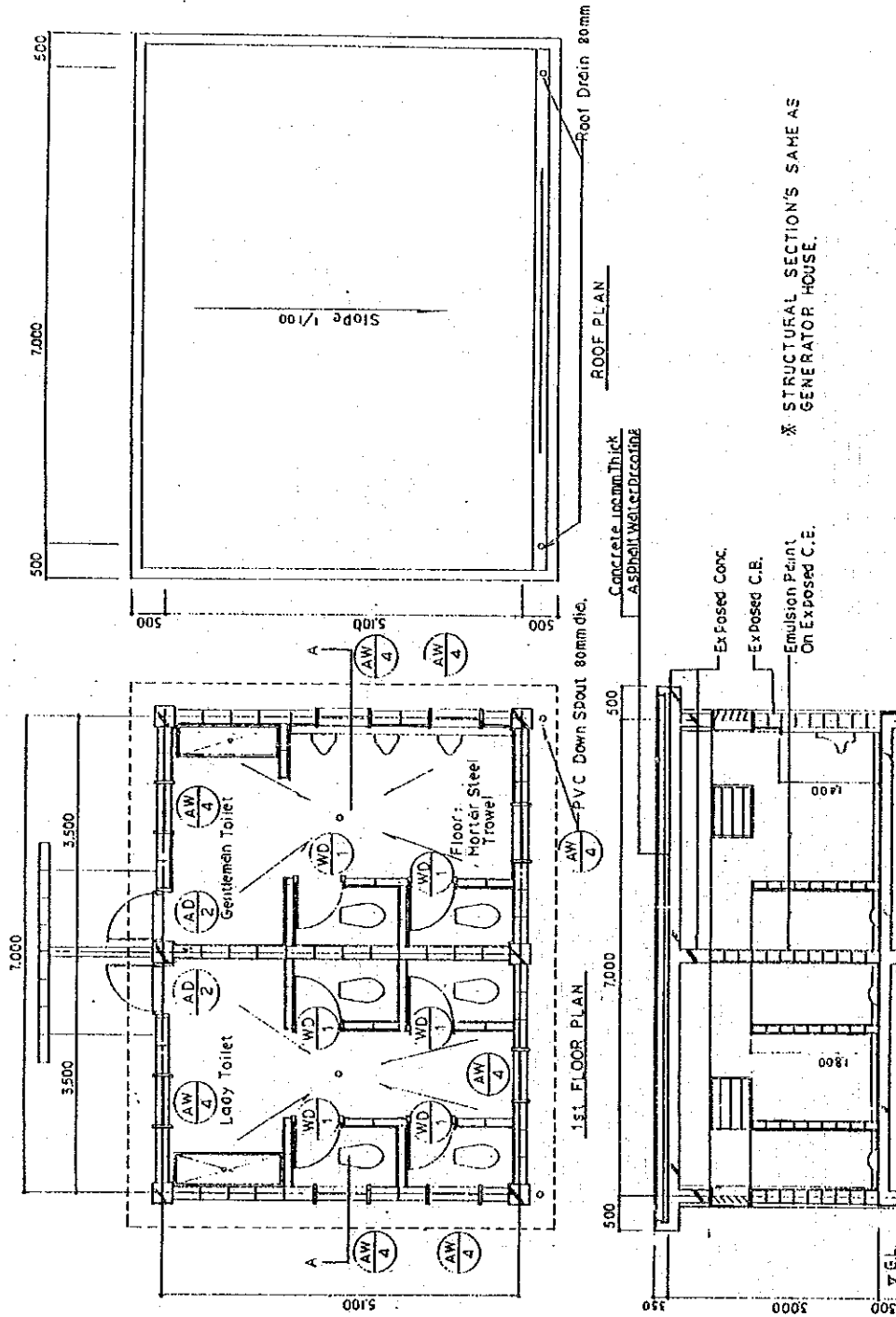
MARC DESIGN STOP AND RECLASSIFICATION OF  
THE SET OF MODEL KEM  
IN Cambodia

### TRUCK SCALE HOUSE

REVISED

| DESCRIPTION                       | DWG. NO.    |
|-----------------------------------|-------------|
| PACIFIC CONSULTANTS INTERNATIONAL |             |
| DATE                              | DWG. NO. 10 |





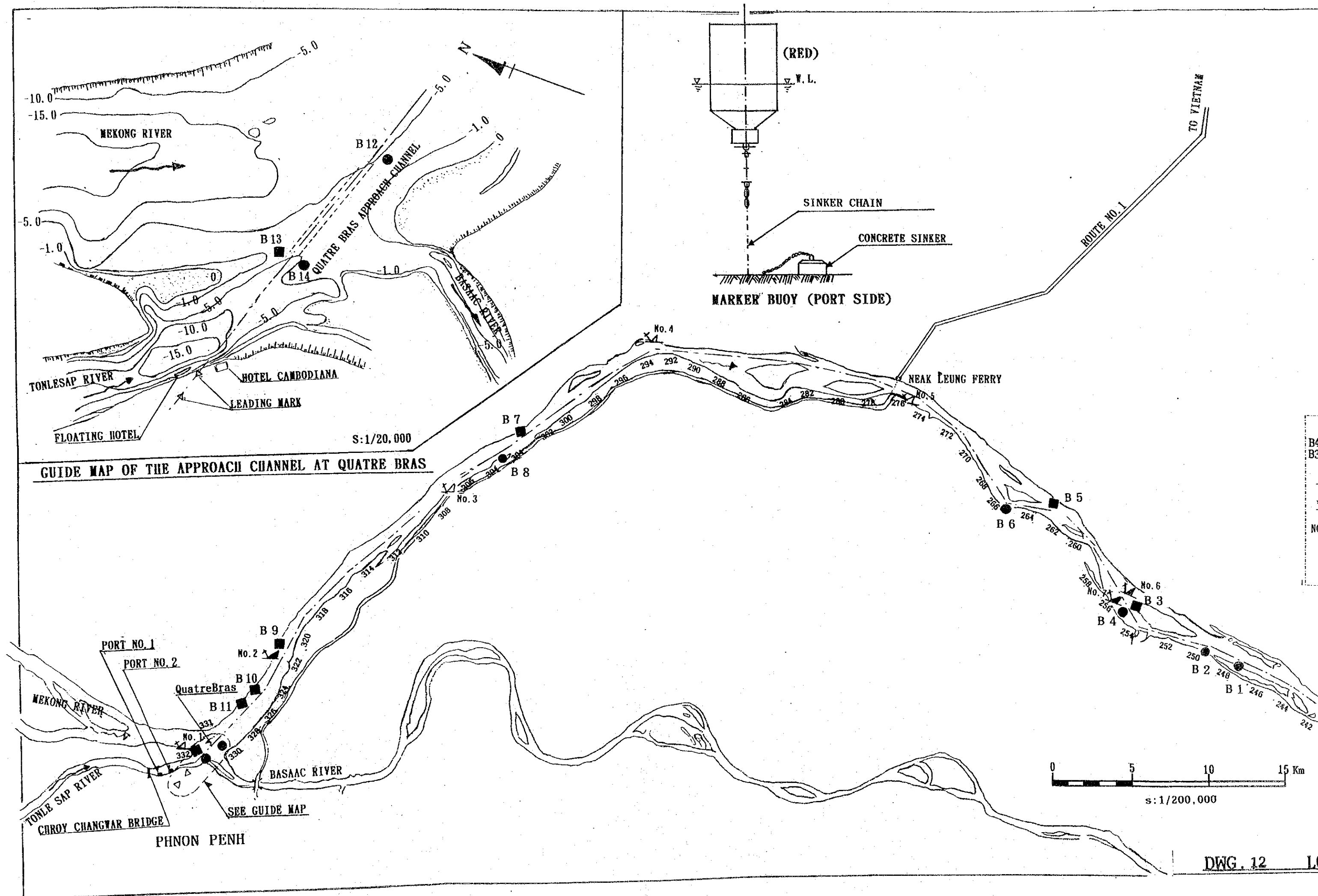
\* STRUCTURAL SECTION'S SAME AS GENERATOR HOUSE.

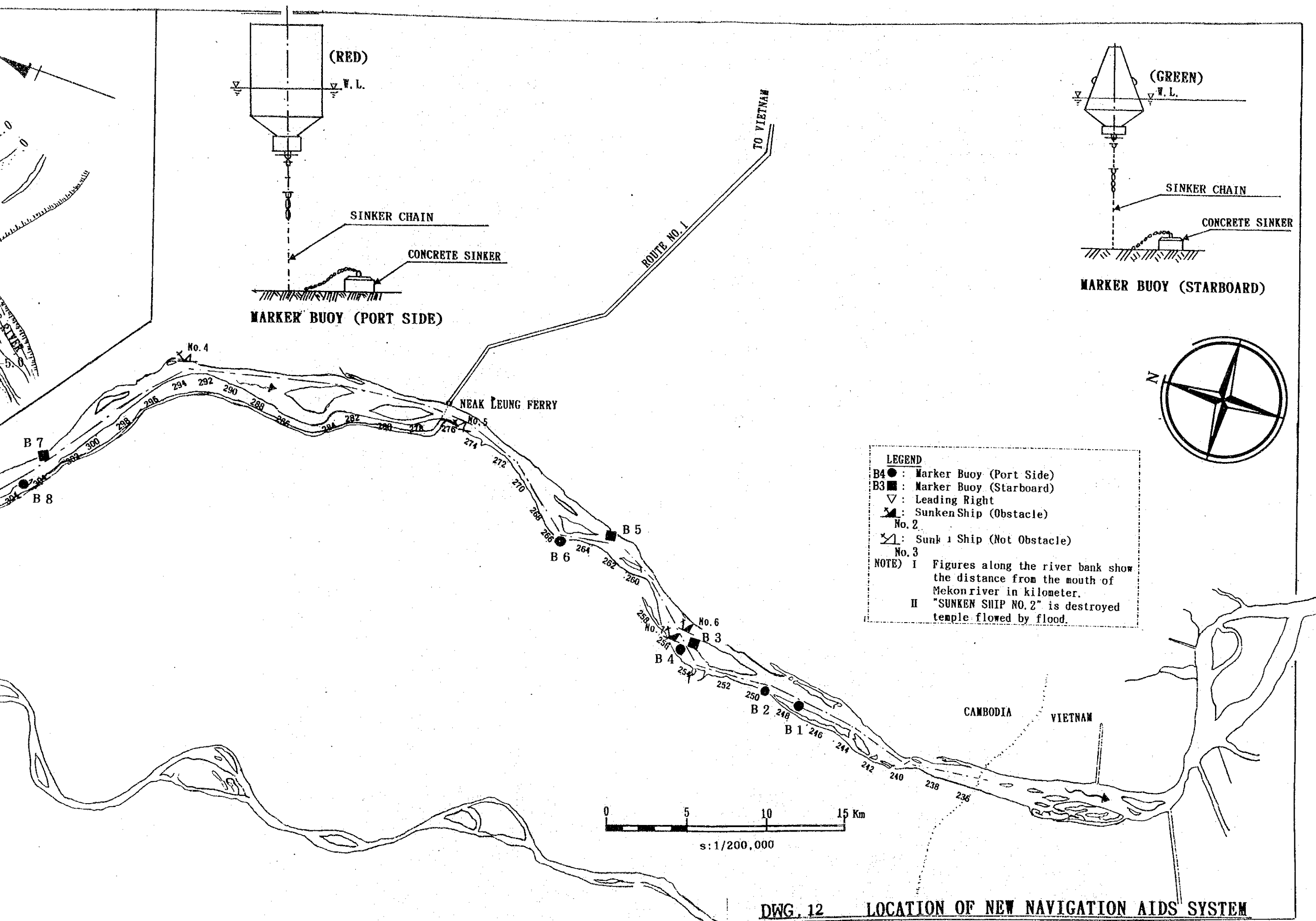
| DESCRIPTION        | DATE |
|--------------------|------|
| REFERENCE DRAWINGS |      |
| NO.                | DATE |
| DESCRIPTION        | BY   |
| REVISIONS          |      |

BASIC DESIGN TEAM AND CONSULTATION OF THE PROJECT TEAM FOR COMMENTS

TOILET

PACIFIC CONSULTANTS INTERNATIONAL













JICA