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	000	1724 1603 2545	3423 3181 5091	4502 4185 7636	4663 4335 7636	4816 4476 7635	4968 4618 7636	5112 4752 7636	5112 4752 7636	5112 4752 7636	5112 4752 7636	5112 4752 7636
	Ð	18079	36158	54237	54237	54237	54237	54237	54237	54237	54237	54237
	ø	-6418	-13051	-13340	-11601	-9957	7474	9481	9481	29786	29786	29786
I	D	2284	4380	16203	15709	15171	14588	13646		62	10265	11474
I	Ö	-	01	954	~ 1	ഗി			-3163	10		311
I	0	-8701	33	5567	2	081	5228	393	-122556	~104393	-84873	-66562
FINANCE PROGRAM		·		- -			•	·				. :
ANCE DURING CONSTRUCTION	437311 437311 437311 3255 0	440591 877902 6535 0	443895 0 1321798 9840 0	0 1321798 0 9913	0 1321798 0 9913	1321798 0 0 9913	0 1321798 0 0 9913	0 1321798 0 0 9913	0 1321798 0 9913	1321798 1321798 0 9913	0 44060 1277738 0 9831	44060 44060 1233678 0 9500
IN LOCAL CURRENCY											·	
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1 10 10 11 11 12 14 15 15 15 11 11	-548248	-536587	-525142	40897	42635	44280	61711	63718	63718	75374	-22634	74307
r 	0 548248 0 1.0396x		<b>~~</b>	40		ີເຜັ	7474 54237 0 0	9481 54237 0 0	9481 54237 0 0	29786 54237 8649 0	29786 54237 106656 0	101

APPENDIX 10-2-4

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	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016
TEMENT	-									<b>i</b>		-
OPERATING REVENUE	101522	101522	101522	101522	101522	101522	101522	101522	101522	101522	101522	101522
OPERATING COST	17500	17500	17500	17500	17500	17500	17500	17500	17500	17500	17500	17500
PERSONNEL COST ENERGY COST MAINTENANCE COST	5112 4752 7636	5112 4752 7636	5112 4752 7636	5112 4752 7636	5112 4752 7636	5112 4752 7636	5112 4752 7635	5112 4752 7636	5112 4752 7636	5112 4752 7636	5112 4752 7636	5112 4752 7636
DEPRECIATION	54237	54237	54237	54237	54237	54237	54237	54237	54237	54237	54237	54237
OPERATING PROFIT	29786	29786	29786	29786	29786	29786	29786	29786	29786	29786	29786	29786
INTEREST	10768	9854	11496	10596	9852	8919	10101	6173	8421	7652	6849	6188
NET PROFIT	19017	19932	00 (V)	60	က်စ	0	ω		• •• •	100	583	
ACCUMULATED NET PROFIT	-47545	-27613	( (Y	ΩÓ I	980	066	035	i os I O	112328	134461	157398	ι¢
FINANCE PROGRAM												
BORROWING REPAYMENT LOAN BALANCE INTEREST INTEREST INTEREST	44060 44060 1189618 0 9170	0 44060 1145558 8840	0 44060 1101498 0 8509	0 44060 1057438 0 8179	0 44060 1013378 0 7848	44060 969318 7518	44060 925258 7187	44060 881198 6857	0 44060 837138 0 6526	0 44060 793079 0 6196	44060 749019 5865	0 44060 704959 0 5535
FINANCE IN LOCAL CURRENCY												
BORROWING REPAYMENT LOAN BALANCE INTEREST	0 29194 50717 1598	98638 0 149355 1014	0 28466 120889 2987	0 20717 100172 2418	30111 70061 2003	75613 0 145673 1401	0 29862 115812 2913	0 21074 94738 2316	21911 72827 1895	0 23661 49166 1457	16508 32658 983	94972 0 127630 653
CASH FLOW STATEMENT ====================================	84022	-44724	84022	75374	84022	-22634	84022	74307	74392	75374	67417	-44724
OPERATING PROFIT DEPRECIATION INVESTMENT (-) SALVAGE VALUE FIRR	29786 54237 0 0	29786 54237 128746 0	978 423	978 423 864	978 423	947 97 97	978 4238	8723 8723 8713 8713	0338	978 423 864	မီကမ်	8423 8738 4238

APPENDIX 10-2-4

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TOTAL	2907528	539667	157008 145947 236712	1681339	686922	293254	393669	E E 1 1 1 1 1 1 1		1321798 1013378 30130401 19630 211901		805104 750063 4122691 81353 0.9004%	358569	0 - 00
2025	101522	17500	5112 4752 7636	54237	29786	4374	25412	393669		44060 308419 2561		0 35589 55041 1813 INTERES	493168	
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2022	101522	50	5112 4752 7636	54237	29786	5369		1633		0 440599 3552 3552		0 34593 56247 1817 1	84022	978 423
2021	101522	75	5112 4752 7636	54237	29786	6371	23414	10		0 44060 484659 3883 3883		0 33591 90841 2489	84022	978 423
2020	101522	ō	5112 4752 7636	54237	29786	6994	22792	268506		64060 528719 4213		0 14605 124432 2781	65658	8423
2019	101522 1	17500	5112 4752 7636	54237	29786	7964	21821	5714		0 44060 572779 0 4544		0 31998 139036 3421	84022	423
2018	101522	750	5112 4752 7636	54237	29786	σ,	081	223893		0 44060 616839 0 4874		31047 31047 171034 4042	02	04
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	PROFIT & LOSS STATEMENT	OPERATING COST	PERSONNEL COST ENERGY COST MAINTENANCE COST	DEPRECIATION	OPERATING PROFIT	INTEREST	NET PROFIT	- ACCUMULATED NET PROFIT	FINANCE PROGRAM	BORROWING REPAYMENT LOAN BALANCE INTEREST DURING CONSTRUCTION INTEREST	FINANCE IN LOCAL CURRENCY	BORROWING REPAYMENT LOAN BALANCE INTEREST	CASH FLOW STATEMENT	OPERATING PROFIT DEPRECIATION INVESTMENT (-) SALVAGE VALUE FIRR

Ϋ́	APPENDIX	14 19 10 10	**** FINF FOR TRANS	FINANCIAL ANALYSI RANSSHIPMENT FACI	ALYSIS FO	R THE ES AT	STUDY ON ZAMYN-UUD	ST	IMPROVEMENT PLAN ATION IN MONGOLIA		PLAN 2	
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		1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004
PROFIT & LOSS STATEMENT		17534		57219	59269	6120	78933	81218	81218	101522	101522	101522
OPERATING COST		5873	11695	16322	16634	16928	17222	17500	17500	17500	17500	17500
PERSONNEL COST ENERGY COST MAINTENANCE COST	000	1724 1603 2545	3423 3181 5091	4502 4185 7636	4663 4335 7636	4816 4476 7636	4968 4618 7636	5112 4752 7636	5112 4752 7636	5112 4752 7636	5112 4752 7636	5112 4752 7636
DEPRECIATION	0	19887	39774	59660	59660	59660	59660	59660	59660	59660	59660	59660
OPERATING PROFIT	0	-8225	-16667	-18764	-17025	-15381	2050	4057	4057	24362	24362	24362
INTEREST	0	2512	4841	17893	17433	16929	16382	S	ŝ	13527	12216	13732
NET PROFIT		( m	150	3665	445	231	433	1141	1045	1 00	1 4	10630
ACCUMULATED NET PROFIT		-10738	-32246	-68903	-	-12	-150003	-161421	-171874	-161039	-148893	-138263
FINANCE PROGRAM	481042 481042 481042	484650 484650 464690		1453977	1453977 0 0	1453977 0	0 0 0 0 0 0	0 1753077	1 1 1 1 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	200 200 200	48466 0 05511	48466 48466
INTEREST DURING CONSTRUCTION	401042 3581 0	7189 0		1090	10905	0601	1090	0601	10905	10905	10814	1045
FINANCE IN LOCAL CURRENCY BORROWING REPAYMENT LOAN BALANCE INTEREST	125612 0 125612	116463 0 242074 2512	107347 0 349421 4841	0 23004 326418 6988	25202 301215 6528	27351 27355 273865 6024	45329 45329 228536 5477	48242 180293 4571	0 49207 131086 3606	0 60982 70104 2622	93981 93981 0 164085 1402	11137 152948 3282
CASH FLOW STATEMENT	-603073	-591412	-579967	40897	42635	44280	61711	63718	63718	74509	- 33299	73336
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2012		750	5112 4752 7636	59660	24362		12	826	48466 969318 969318 7543 7543 7543 75338 252538 252538 252538 252538 24362 73336	168
2011	101522	20	5112 4752 7636	59660	24362	õ		5979	0 48466 1017784 7906 7906 5730 5730 21920 5730 5730 5730 59560	
2010	101522	750	5112 4752 7636	59660	24362	12122	224	052	1066250 48466 8269 8269 9387 9387 9387 9387 9387 9387 28695 3852 24362 5960	732
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2008	101522	250	5112 4752 7636	59660	24362	in in			1163182 8996 8996 8996 8996 8996 8996 8996 89	ທີ່ .
2007	101522	1750	5112 4752 7636	59660	24362	1433	1002	-104996	48466 1211648 9360 9360 9360 9360 84979 84979 227718 24979 24979	<b>0</b> 0
2006	101522	17500	5112 4752 7636	29660	24362	12334	12028	-115020		141621 0
	101522	17500	5112 4752 7636	59660.	24362	13146	11216	-127047	1308580 1308580 1308580 10087 130537 130537 130537 130537 2410 130537 24362 59660	00
	PROFIT & LOSS STATEMENT ====================================	OPERATING COST	PERSONNEL COST ENERGY COST MAINTENANCE COST	DEPRECIATION	OPERATING PROFIT	I NTEREST	NET PROFIT	ACCUMULATED NET PROFIT	SN CURRENCY CONSTRUCTION CURRENCY	INVESTMENT (-) SALVAGE VALUE FIRR

APPENDIX 10-2-5

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2024 2025 TOTAL	2 101522 290792	17500 17500 539667	2 5112 1570 2 4752 1459 6 7636 2367	59660 59660 1849473	24362 24362 518788	368 10827 400977	4994 13535 11781	104277 117811	0 1453977 48466 48466 1114716 387727 339261 33143441 3181 2817 233091	91133 0 957557 0 24729 581788 00498 375769 8770079 6187 8010 167886	299 534083 15760	24362
2023		17500	5112 4752 7636	59660	24362	10238	412	89283	48466 436193 3544	25319 309365 6694	WEIGHLEU 84022	190
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2019	152	17500	5112 4752 7636	59660	24362	13162	112	374	48466 48466 630057 4998	2239 38578 816	8402	2436
2018	 152	17500	5112 4752 7636	59660	24362	13957	17	624	48466 48466 578523 5362	21599 21599 408180 8596	84	2436 5966
2017	10152	17500	142	59660	24362	124:	611	15835	N 726986 5725 5725	- 94202 0 429779 6712	-33299	2436: 2436: 5066
	PROFIT & LOSS STATEMENT	OPERATING COST	PERSONNEL COST ENERGY COST MAINTENANCE COST	DEPRECIATION	OPERATING PROFIT	INTEREST	NET PROFIT	ACCUMULATED NET PROFIT	FINANCE PROGRAM ====================================	FINANCE IN LOCAL CURRENCY BORROWING REPAYMENT LOAN BALANCE INTEREST	CASH FLOW STATEMENT	OPERATING PROFIT

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Chapter 11

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# CHAPTER 11 DETERMINATION OF THE CARGO TRANSSHIPMENT FACILITIES IMPROVEMENT PLAN

In this Chapter, a comprehensive comparison between Plan 1 (gantry crane) and Plan 2 (reach stacker) is made to determine which is more appropriate as the cargo transshipment facilities for the year 2000.

#### 11-1 Criteria of Selection

The following criteria were adopted for the comparison between these two Plans to determine the recommendable plan under the specific natural conditions of Zamyn-Uud.

(1) Transshipment work (safety, operation, efficiency, generally of usage and applicability to other categories of work)

(2) Maintenance

(3) Construction work

(4) Total costs and investments to be bome by Mongolian Railway

(5) Economic and financial benefits

# **11-2 Transshipment Work**

Major specific features of gantry crane and reach stacker are already explained in 4-4-5-1 (2). To make a comparison between these two cargo handling equipment, other features are described below.

#### (1) Plan 1 (gantry crane)

The gantry crane is a motor-driven equipment to handle cargoes with wires in principle. When a container handling gantry crane is used for long size or heavy cargoes, a hook beam is used in place of the spreader. These devices can easily be exchanged with each other. Then, the crane works like an ordinary crane. It is also possible to use a container handling crane with the spreader as it is, where lifting wires are hung. Mongolian Railway is experienced in operation and maintenance.

#### (2) Plan 2 (reach stacker)

The reach stacker handles cargoes with hydraulic power. When a reach stacker is used for long size or heavy cargoes, the spreader is used as it is, where lifting wires are hung as shown in Figure 6-2-9. With this composition, a reach stacker can also work in place of a truck crane.

11-1

# 11-3 Construction Work

#### (1) Plan 1 (gantry crane)

It takes a longer time to manufacture a crane and assemble it at the installation site. A crane with a comparatively large capacity is required for the assembling work at the site. Though cranes are standardized to considerable extents, specifications must be discussed to meet the specific conditions of Zamyn-Uud.

#### (2) Plan 2 (reach stacker)

A reach stacker can be assembled in a shorter period. It requires a crane, possibly with a smaller capacity than that of the crane used for assembling a crane at the site. Specifications must be discussed to meet the specific conditions at Zamyn-Uud. The assembling work does not involve welding.

# 11-4 Maintenance

- (1) Plan 1 (gantry crane)
  - a) Inspection and maintenance

A crane has a number of mechanical and electrical movable parts. The control equipment incorporates electronic devices. Attention must be paid therefore to these features in the maintenance work.

b) Frequency of maintenance work

Along with monthly and annual inspections, daily inspection is necessary before the start of operation. Special attention must be paid to the exposed parts including the lifting devices in view of the natural conditions at the site.

#### c) Trouble shooting

There will be no inconveniences to cope with troubles that are normally conceivable, if appropriate spare parts are stored in appropriate quantities. As for the high-tech control system, however, it is necessary to establish a system to obtain manufacture's cooperation in case a trouble occurs in the electronic parts.

#### (2) Plan 2 (reach stacker)

 a) Inspection and maintenance
 Special attention must be paid to the hydraulic devices and the electronic parts incorporated in the control equipment.

- b) Frequency of maintenance work Along with monthly and annual inspections, daily inspection is necessary before the start of operation. A reach stacker requires less maintenance work than a gantry crane, since it has less exposed parts.
- c) Trouble shooting

There will be no inconveniences to cope with troubles that are normally conceivable, if appropriate spare parts are stored in appropriate quantities. As for the high-tech control and

hydraulic systems, however, it is necessary to establish a system to obtain manufacture's cooperation in case a trouble occurs in the sophisticated parts.

# 11-5 Investment Costs

Investment Costs of Plan 1 and Plan 2.
 Table 11-5-1 compares the investment costs of Plan 1 and Plan 2.

# Table 11-5-1 (in 1,000 Tg.)

1) Plan 1 (gantry crane)

Item	Foreign currency portion	Domestic currency portion
Civil work and architecture	606,942	298,714
Cargo handling equipment		
Container crane (2 sets)	162,560	
Gantry crane (1 set)	55,040	
Forklift/conveyor	9,526	
Auxiliary equipment	58,554	· · · · · · · · · · · · · · · · · · ·
Subtotal	285,680	
Signal and telecommunication	294,436	1,716
Power supply equipment	177,283	497
Total	1,364,346	300,922
Grand total	1,66	5,268

2) Plan 2 (gantry crane)

Item	Foreign currency portion	Domestic currency portion
Civil work and architecture	596,094	309,258
Cargo handling equipment		
Reach stacker (2 sets)	78,080	
35-ton truck crane	18,880	
Forklift/conveyor	9,526	
Auxiliary equipment	17,351	
Subtotal	123,837	
Signal and telecommunication	294,436	1,716
Power supply equipment	177,283	497
Total	1,191,650	311,471
Grand total	1,50.	3,121

11-3

#### (2) Comparison of the Investment Costs

Plan 1 and Plan 2 necessitate the same amounts of investment for signal, telecommunication, power supply equipment and forklift/conveyor for the transshipment work of cargo in wagons. Plan 1 needs more funds for the crane foundation and less for the platform pavement. As a result, there is only a small difference of the cost for civil structure and architecture work between the two Plan. On the other hand, the cost of cargo handling equipment in Plan 1 is more than twice the cost in Plan 2. Consequently, the cost of Plan 1 is about 10% larger than the cost of Plan 2. From the viewpoint of the investment costs, therefore, Plan 2 is more advantageous than Plan 1.

# 11-6 Economic and Financial Analyses

#### (1) Economic Analysis

The economic analysis in Chapter 10 indicates that the EIRR of Plan 2, 26.2%, is far larger than that of Plan 1, 8.8%. This means that Plan 2 has larger benefit from the viewpoint of national economy.

#### (2) Financial Analysis

The economic analysis in Chapter 10 suggests that only Plan 2 is feasible. To study if the project is viable from the financial viewpoint, therefore, the team made financial analysis on Plan 2 assuming several cases of different conditions. See 10-2 for the detail.

# **11-7** Overall Evaluation

Through the above discussions, it has been proved as a conclusion that the cargo transshipment facilities using reach stackers as the main cargo handling equipment in Plan 2 is more advantageous in various aspects, particularly when the financial burden on Mongolian Railway is taken into account. Thus, this report adopts the cargo transshipment improvement plan based on the use of reach stackers.

# Chapter 12

# CHAPTER 12 DETERMINATION OF OPTIONAL URGENT PROJECT

# 12-1 Basic Policy

Based on the following preconditions, an urgent project was prepared by selecting part of the facilities and layout envisaged for the year 2000.

- 1) The project must realize facilities to transship cargoes arriving by Chinese freight trains to Mongolian freight trains at Zamyn-Uud station.
- 2) The transshipment facilities must handle containers on gondola cars and flat cars as well as foodstuff, fertilizer and other cargoes of different packing styles loaded on wagons.
- 3) The project does not cover the transshipment facilities for construction materials, fluorite and other cargoes transported in gondola cars. However, these cargoes shall be dealt with by the container handling facilities.
- 4) To minimize the expenditure, the project does not include items that are not urgently required for the transshipment work. For this reason, facilities for car washing and locomotive maintenance and other auxiliary equipment will be considered in the whole layout for the year 2000.

5) Not only in the urgent project but also in the whole plan for the year 2000, the track layout and related facilities must be designed to facilitate linkage with the petroleum transshipment site which will be constructed and operated by another entity (Mongol Petroleum Import Corporation).

- 6) For the budgetary reason, the project cannot necessarily cope with the whole transshipment demands forecast at the time of its completion.
- 7) The project must be competed with as small an initial investment as possible.

# 12-2 Plan of Urgent Project

The team determined the urgent project according to the basic policy given in 12-1 by selecting part of the whole plan for the year 2000. The project consists of the following facilities and equipment.

# 12-2-1 Track, Civil Structure and Building

# (1) Track

í I).	1,435mm, gauge track		
	Departure and arrival track	:	3 (existing tracks)
1997) 1997 - 1997 - 1997 1997 - 1997 - 1997	Sorting track		3 (1 existing, 2 to be constructed)
	Draw-out track		I (to be constructed)
	Cargo transshipment track	:	2 (1 each for wagon and gondola car/container car)
2)	1,520mm gauge track		
	Departure ad arrival track	:	6 (existing tracks to be extended)
	Sorting track		3 (1 existing, 2 to be constructed)
·	Draw-out track		2 (existing, 1 track to extended)
	Cargo transshipment track	:	2 (1 cach for wagon and gondola car/container car)

(2) Civil Structure

Construction work of embankment and track bed for the above tracks, cargo transshipment platforms (for cargoes in wagon and containers) and roads.

(3) Building

Cargo handling office	: $150m^2 \times 2$ floors
Cargo storage house	: 300m <sup>2</sup>
Residential house	: 4,050m <sup>2</sup> (for family use)
Garage (for reach stacker)	$: 210m^2$

#### 12-2-2 Cargo Handling Equipment

Four 1.5-ton forklifts and four belt conveyors will be used for cargoes in wagon, and a reach stacker for containers.

#### 12-2-3 Signal and Telecommunication Equipment

To improve the efficiency of shunting, maintenance, inspection and other work in the yard, fixed and portable radio communication equipment and talk-back equipment will be introduced for communications between ground crews. If the budget allows, a digital telephone exchange will preferably be introduced to replace the existing exchange which often fails to connect intended subscribers.

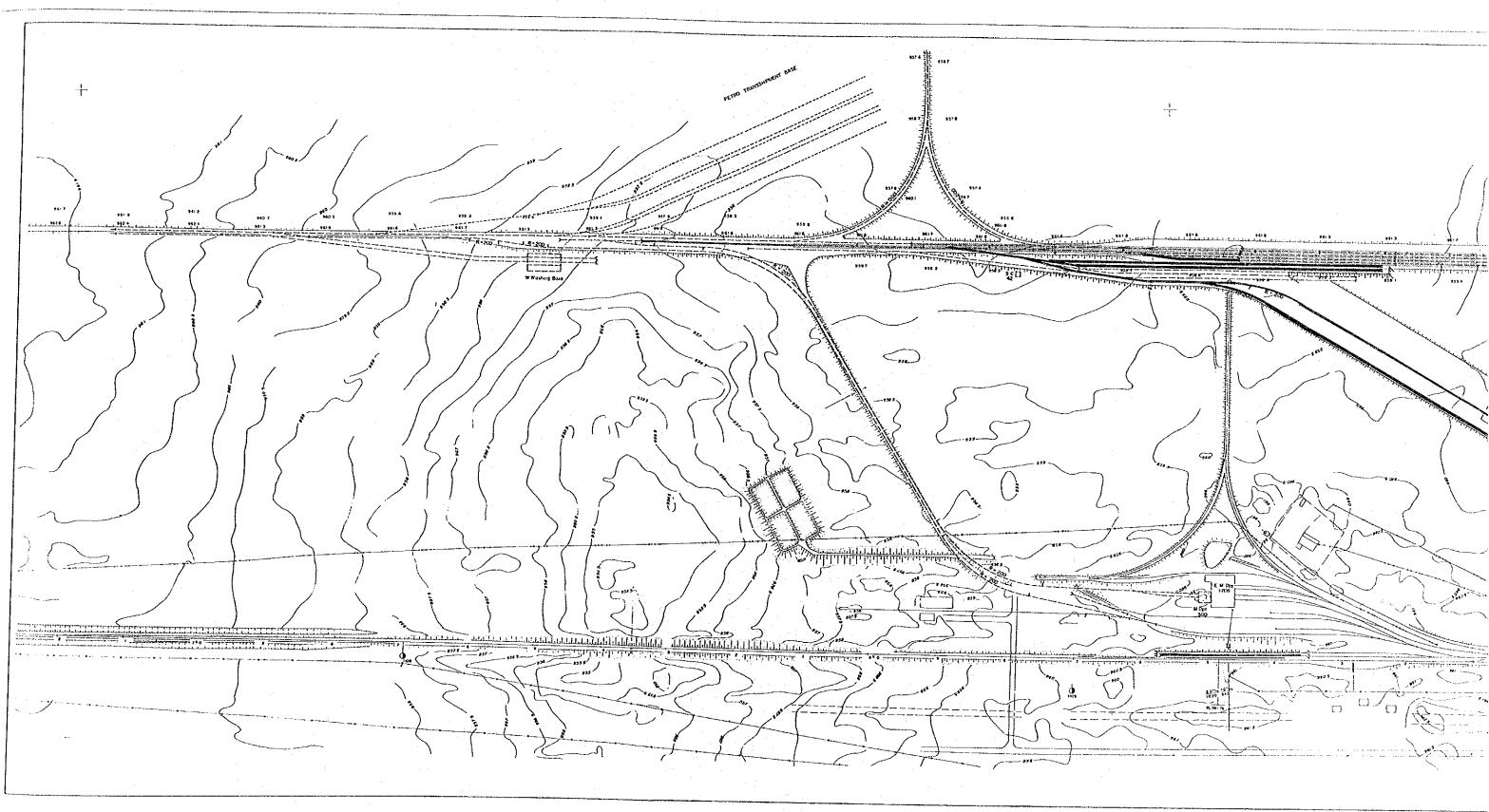
### **12-2-4** Power Equipment

The team planned to install lighting equipment with mercury flood lamps to maintain an average illumination density of 10 lux on the low platform, 100 lux with lamps fixed at the ceiling of the house on the high platform, and one lux for the storage and locomotive turn-out tracks, with necessary transformers and power supply cables. The existing two generators shall be replaced with two 750kW ones.

# **12-3** Alternative Urgent Projects

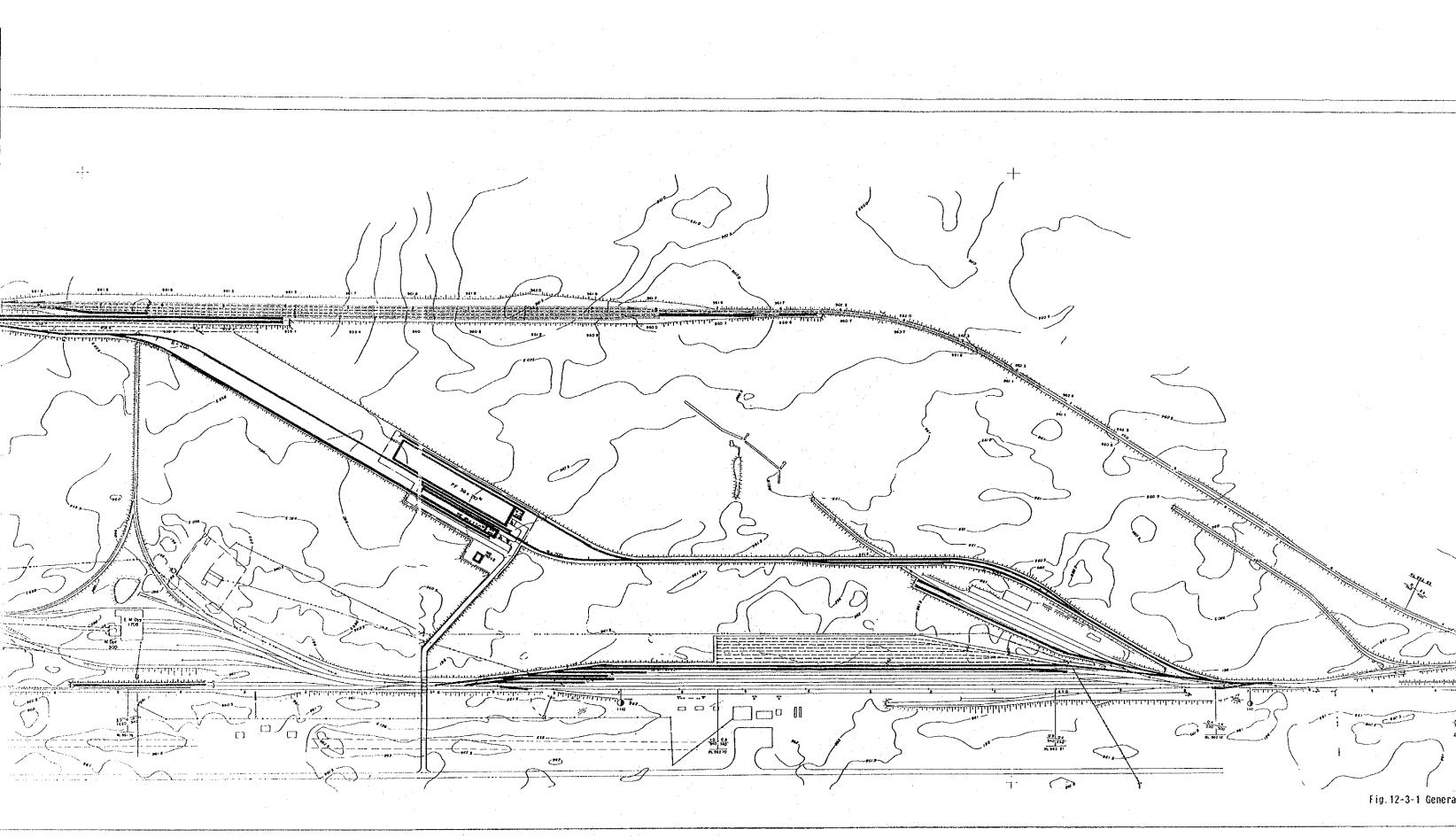
The urgent project includes construction of tracks, civil work and an access road to the transshipment site as the minimum requirements that are indispensable to implement any scale of cargo transshipment work. However, various combinations are conceivable in terms of machine type and quantity, for the cargo handling equipment within the extent of the whole plan for the year 2000. The choice solely depends on the funds to be invested. This report proposes, therefore, a combination of equipment that an be procured with the least amount of costs.

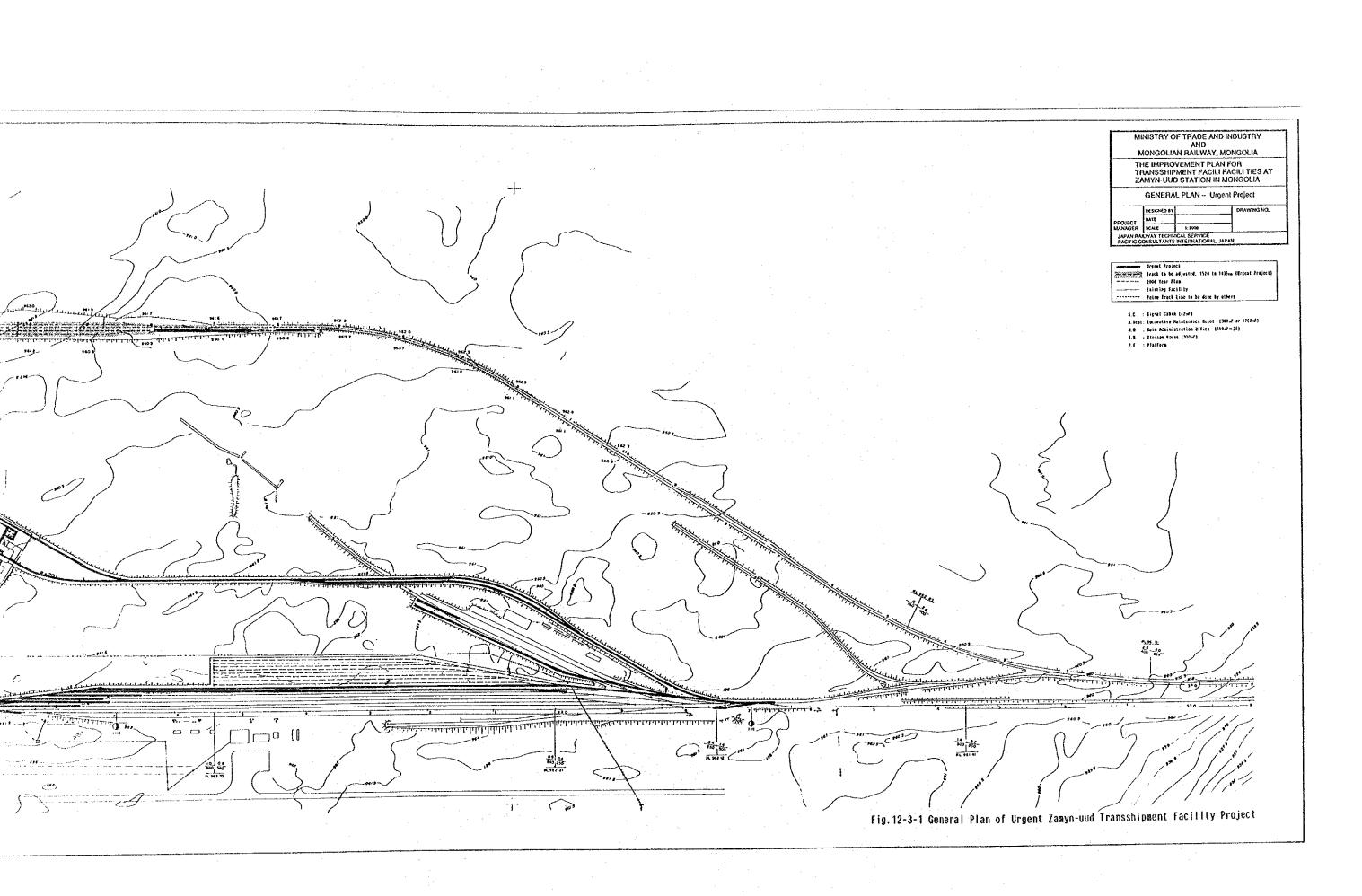
Figure 12-3-1 shows the overall layout of the facilities and equipment drawn in the urgent project plan. Figure 12-3-2 shows the layout of the transshipment facilities.

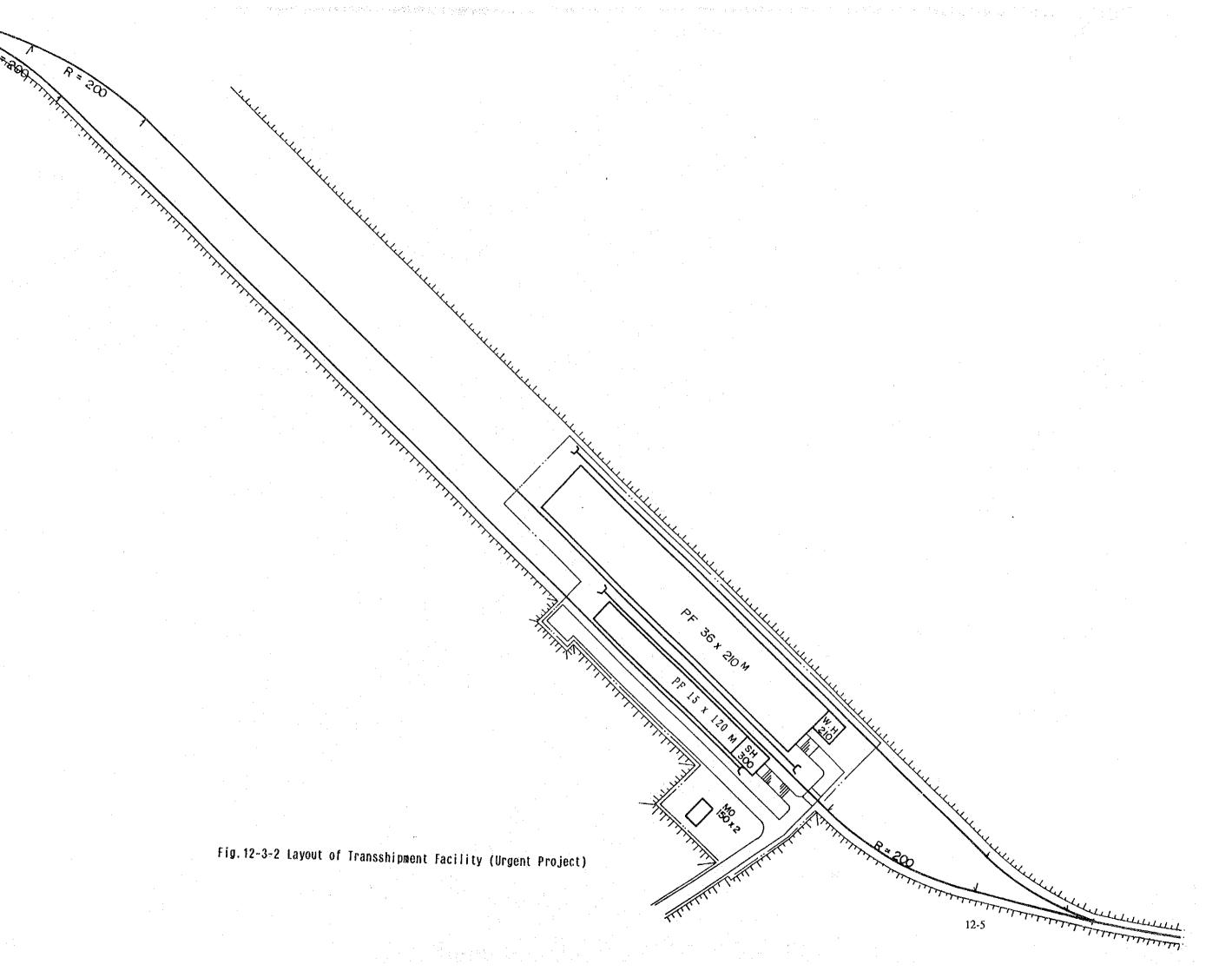


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# Chapter 13

# **CHAPTER 13** EVALUATION OF EFFECTS ON THE ENVIRONMENT

# **13-1 Present Status of the Environment**

See Chapter 2 "ANALYSIS OF PRESENT STATUS" for the summary of the social and natural conditions of the project site.

# **13-2** Factors to Affect the Environment

Table 13-2-1 shows the factors that would affect the environment when the project is implemented.

Division	Factors to Affect the Environment
Construction	Cutting, construction of embankment, foundation and concrete structure, disposal of waste materials, breaking up of buildings, and transport of construction materials
Existence	Track structure, cargo transshipment facilities and rolling stock maintenance facilities
Operation	Rolling stock, cargo transshipment facilities and rolling stock maintenance facilities

- 1	Table	13-2-1	Factors	to Affect	the	Environment
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Appendix 13-2-1 shows the cause and effect relationships generally considered in the evaluation of environmental preservation, from which factors relevant to this project have been picked out as shown in Table 13-2-2.

Table 13-2-2 Environment Items to be Affected by Detrimental Factors in This Project

Division	Environment Items
During the construction period	Noise, vibration, dust, waste materials, traffic safety
Existence of facilities	
Operation of facilities	Noise, vibration, waste oil and sludge from rolling stock maintenance facilities, leak oil from oil filling facilities, and dust, residuum in cars, waste water and sludge from freight car washing facilities

Effects of these factors on the environment are evaluated below, based on the above classification of factors and environment items.

# 13-3 Measures to Preserve the Environment

# 13-3-1 During the Construction Period

(1) Noise and Vibration

The site where the facilities are to b constructed under this project is sufficiently distant from the residential area. In addition, the work is mainly to construct embankments and tracks. For these reasons, problems of noise and vibration will occur only in the transport of materials for the construction of embankment and other structures. As the measures to prevent these problems, the roads shall be improved and the tracks shall be regulated to run at reasonably low speeds.

#### (2) Dust

Since strong winds below at the site as explained in Chapter 2, it is required to prevent dust in the construction of embankments. For this purpose, the roads shall be improved and windbreak fences shall be constructed where necessary. The residential area will not suffer from dust, since the construction site is located leeward.

#### (3) Wastes

Wastes shall be recycled as much as possible. Those that cannot be reused shall be treated so that they do not damage the environment and shall be disposed for reclamation.

### (4) Traffic Safety

Due attention shall be paid to the traffic safety in the transport of construction materials, particularly those for embankments.

# 13-3-2 After the Commissioning of the Facilities

(1) Noise and Vibration

The facilities, located far distant from the residential area, will not produce high levels of noise and vibration. Therefore, they seem to be no detrimental effects on the environment.

- (2) Waste Oil and Sludge from the Rolling Stock Maintenance Facilities The rolling stock maintenance facilities are of small scales for daily and regular inspections, without having equipment for overhaul. Thus, they will exhaust only small quantities of oil and sludge. Therefore, a pit may be able to prevent the drain of these wastes.
- (3) Leak Oil from Oil Filling FacilitiesA pit shall be constructed to prevent oil leak from the oil filling facilities.

(4) Dust, Residuum, Waste Water and Sludge from the Freight Car Washing Facilities The freight car washing facilities shall be constructed far from the residential area and the cargo transshipment site to the extent the work efficiency allows. In addition, the following measures

shall be implemented.

1) Dust

Windbreak fences shall be installed at appropriate places in consideration of the wind direction,

2) Residuum in cars

Wastes shall be recycled as much as possible. Those that cannot be reused shall be treated so that they do not damage the environment and shall be disposed for reclamation.

3) Waste water and sludge

A sedimentation basin and purification facilities shall be installed to treat oil-contaminated waste water and sludge.

# 13-4 Summary of Evaluation

Measures explained in 13-3 will limit the effects of detrimental factors on the environment items and contribute to the preservation of good environment.

	Environn	Environment Item				IJ	Living Environment	ment			Nau	Natural Environment	ment	Social an	Social and Cultural Environment	vironment
Status of facilities	Evaluation factors	n factors	Noise	Vibra- tion	Shadow- ing	Jamm- ing	Air Pollution	Water Quality	Land Subsidence	Waste Materials	Hydro- logical	Meteoro- logical	Faunisticl	Scenic Beauty	Cultural Assets	Dissection of Arca
	Deforestation	uion	в										£		щ	
	Cutting and embankment	nd ient	щ	В				В		£			æ			
	Excavation of tunnel	on of	8	В				В	ß	£	eq.		eî.		ದು	
Construction work	.,	Excava- tion	ß	В			B		ß	£						
	Bridge. Elevated	Founda- tion	щ	B						£						
	bridge	Struc- ture	£													
	Transport of materials and	Transport of materials and waste	в	щ			3			ß						
	Track structure	านตมต			В	8								В		nî
Existence	Station facilities	aciliúcs			B	8										
	Rolling s	Rolling stock base			B											B
	Substatic	Substation facilities				3										
	Rolling stock	stock	Å	۲		13										. :
Operation	Station facilities	facilities			:		-			В				-	:	
· .	Rolling:	Rolling stock base	<b>6</b> 9	B				٨		В				-	-	
	Substatic	Substation facilities				<			:			: .				

Appendix 13-2-1 Relationships between Evaluation Factors and Environment Items

A : Items to be checked.
B : Items to be checked when necessary.
C : Items not or little affected.

Note:

13-4



# CHAPTER 14 TECHNOLOGY TRANSFER

# 14-1 General

Mongolian Railway was constructed and has been operated with the technical assistance from the former Soviet Union. However, it is said that the assistance has not been sufficient in recent years due to the changed political and economic situations of the Soviet Union. In the wake of the collapse of the former cooperator, it is expected that assistance from the West will increase in the future. Under the circumstances, it is necessary for Mongolian Railway to understand and introduce the modern technology developed in the Western countries. In implementing projects in Mongolia, therefore, the aid providers are required to make efforts to transfer technologies involved to Mongolia so that Mongolia acquires advanced technologies and subsequently the knowledge and capabilities for self-subsistence.

# 14-2 Technology Transfer during the Study

To transfer technologies and know-how involved in this study, including the method of approach to various problems, the team made the survey together with the Mongolian counterparts and had discussions with member of the Government of Mongolia, as explained below.

# (1) Inception Report

Through the explanation of the inception report, the team gave sufficient knowledge of the method and objectives of the study to Mongolian people.

# (2) Hearing and Data Collection

Through hearing and data collection, the team gave better knowledge of the objectives of data collection and the method of analysis to Mongolia counterparts.

# (3) Planning at the Survey Site

Regarding the planning of facilities and equipment, the team showed materials for reference and explained precedent cases of similar projects in Japan so that the counterparts understand the approach in consulting services. For example, the team explained the method of drawing train operation diagrams and yard work diagrams in planning train operation, and various types of equipment including their advantages and disadvantages in planning the cargo handling equipment.

(4) Through the explanation of the report that contains the facilities planned and designed, the team made counterparts comprehend the contents, approaches and technologies incorporated in the project.

# 14-3 Technology Transfer in the Future

- (1) Before the Completion of the Facilities
  - 1) At the detailed design stage, the team will transfer know-how and technologies including the design concept and conditions, and methods of drawing and making design document, through on-the-job training of the counterparts or through the joint work with local consultants, so that Mongolian engineers can be designing by themselves in the future.
  - 2) At the tendering and contracting stages, the team will transfer the knowledge of the practices in the Western countries to Mongolia, by making tender documents, evaluating qualification of tenders, and following contract procedures together with Mongolian people concerned.
  - 3) During the construction period, Mongolian people will be able to experience the management practices in the West, including the methods of managing the construction work, trouble shooting with contractors quality control, process control and industrial relations, through the group work of local consultants, construction companies and Western consultants.
  - 4) Engineers from manufacturers will train the Mongolian workers on the operation and maintenance of newly introduced machines, and signal and telecommunication equipment.

# (2) After the Completion of the Facilities

Mongolian people will study the technique of operation and maintenance of the facilities and equipment under the guidance of experts from foreign countries.

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# Chapter 15

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# CHAPTER 15 COMPREHENSIVE EVALUATION AND PROPOSAL

# 15-1 Comprehensive Evaluation and Proposal on the Short Term Cargo Transshipment Facilities

# 15-1-1 - Evaluation of Plan and Survey

#### (1) Survey of the Present status

Most of the materials offered to the team were written with Russian letters in Mongolian language which pressed the team members to consume much time in understanding and made the study extremely difficult. Since information was not well documented so that the team could not help but collect information through hearing from the counterparts, who often different levels of knowledge and recognition for the operation and management of the existing facilities, making it rather difficult for the team to obtain correct information. One of the reasons for this situation may be that most of the technologies in Mongolia are originated in the former Soviet Union and, nevertheless, the technology transfer has not been made sufficiently. However, through the cooperation of the counterparts, the team could assess the present status of Mongolian Railway sufficiently enough to frame the short term cargo transshipment facilities.

### (2) Demand Estimate

Mongolia is now in the transition period from a planned economy to a market economy. Its economy is not under the best conditions at present as the result of decreased assistance from the former Soviet Union. It is open to anybody's guess at present in which direction the economy will go in the future. This question also holds with the estimate of freight volume to be handled at Zamyn-Uud station. In this study, the demand was estimated on the assumption that it will grow in proportion to the increase of GDP, based on the agreement between the Government of Mongolia, Mongolian Railway and the study team. As the result, the team obtained an answer similar to the figure estimated by Mongolian Railway. It should be noted, however, that the estimated value is subject to change depending on the future course of Mongolian economy.

# (3) Planning Cargo Handling Equipment

As the main cargo handling equipment, there are two types of machines, the conventional gantry crane and the reach stacker that made its debut lately as an advanced cargo handling machine, both having advantages and disadvantages in terms of function, operation and maintenance. After heated discussions at the advisory committee meetings, the reach stacker was adopted for its economy and from the viewpoint of national economy and smaller financial burdens on Mongolian Railway that were revealed through economic and financial analyses. Mongolian Railway did not show objection to this selection.

Regarding the civil structure, and electrical and signal equipment, the team also could establish the short term cargo transshipment facilities improvement plan, fully to utilize the existing facilities and reserve sufficient allowance for future expansion. As for the linkage with the petroleum transshipment site now planned by Petroleum Import Corporation of Mongolia, due attention was paid in the track layout design to secure undisturbed shunting to and from the site and departure and arrival of petroleum transport trains.

# (4) Economic and Financial Analyses

The economic analysis has proved that EIRR is as high as 26.2% when the short term cargo transshipment improvement plan is carried out. Since 8% is the break even point normally adopted in the evaluation of the effect of a project, it is obvious that Mongolian will gain benefits for the national economy from the implementation of the project.

The financial analysis also suggests that FIRR is slightly larger than the interest rate of domestic loans. This means that the project will brings about profits to Mongolian Railway.

Consequently, it can be said that the project is worth implementation as the result of economic and financial analyses.

# (5) Evaluation of Environmental Preservation

Unlike in urban areas, construction of cargo transshipment facilities in a desert area has little effects on the environment. Nevertheless, this plan incorporates installation of facilities to prevent drain of waste oil and sludge from the rolling stock maintenance and oil filling facilities along with adoption of other measures to satisfactorily protect the environment.

# (6) Advantages of Mongolia's Self-Subsistence in Cargo Transshipping Work

After the cargo transshipment facilities are commissioned, cargo transshipping work, hitherto totally entrusted to China, can be shifted to Mongolia according to the international rule, thereby making Mongolia stand at an equal footing with China. The cargo transshipment facilities in Mongolia will also eliminate the freight cars now stagnating at Erenhot in China, 700 to 800 in number, to smoothen the rotation of freight cars leased from Russia and save the rental charges Mongolia is now paying to Russia in foreign exchange. A faster rotation of freight cars also mean faster deliveries of cargoes including consumer commodities which will contribute to the stabilization of prices.

#### (7) Employment Opportunities

The construction work and operation of the cargo transshipment facilities at Zamyn-Uud will create employment opportunities and contribute to a reduction of unemployment in Mongolia as their direct effect. This tendency would be accelerated by the economic activities vitalized as the result of smoother circulation of cargoes.

# 15-1-2 Measures to be Taken in Parallel

(1) Procurement of Rolling Stock

Procurement of rolling stock is not reviewed in this study, since it is out of the scope of work. It is necessary, however, to introduce shunting locomotives to Zamyn-Uud station for shunting, sorting and other operations in the yard on the two different gauges, in parallel with the construction of the cargo transshipment facilities. In addition, freight cars such as wagons, gondola cars and container cars are also required for efficient transshipment and transport of cargoes, which should be determined through a full-scale study on the necessity for Mongolian Railway as a whole.

#### (2) Plan of Petroleum Transshipment Facilities

This study has concluded that the existing petroleum transshipment facilities can cope with the demand of petroleum transshipment up to the year 2000, as far as they are properly operated and maintained. However, the new petroleum transshipment facilities planned by Petroleum Import Corporation seem to be indispensable in the future, when the increasing demand is taken into consideration. Therefore, it is appropriate to promote the plan as it is scheduled.

#### (3) Maintenance of Locomotive

The short term cargo transshipment facilities improvement plan finalized through this study includes the small scale rolling stock maintenance facilities mainly for daily and monthly inspections and contingent repair. However, it excludes large scale facilities for overhaul of locomotives, which should be discussed in line with the overall policy of Mongolian Railway to cover the overhaul of its total fleet of locomotives. In case Chinese gauge locomotives are introduced to Zamyn-Uud station in the future, a policy should be established regarding how and where their maintenance should be implemented.

## (4) Improvement of Cargo Handling Stations

The cargo transshipment facilities at Zamyn-Uud station are planned to handle 40-ft containers that come from China. Accordingly, other cargo handling stations in Mongolia should be equipped with the capability to load and unload 40-ft containers.

(5) Implementation of this project is urgently required for Mongolia. Given the enormous scale and costs involved, however, it is recommended to promote the construction of facilities step by step keeping pace with the increasing demands. In view of the present economic status of the country and the potential benefits of the project, grant aids from foreign countries are preferable at the initial stage and soft loans of low interest rates from loan providing organization are required at later stages.

#### (6) Operation and Management Costs

To effectively operate the cargo transshipment facilities as envisaged in the plan, the Government of Mongolia and Mongolian Railway are requested to be ready for the operation and management costs incurred in the transshipment work at Zamyn-Uud station.

#### 15-1-3 Proposal

(1) A necessary number of shunting locomotives (1,435mm and 1,520mm gauges) must be procured in time for commissioning the cargo transshipment facilities at Zamyn-Uud station. The number of locomotives must be increased later as required by the increase of transshipment workload.

(2) It is recommended to promote the construction of facilities step by step keeping pace with the increasing demands.

- (3) It is preferable for Mongolian Railway to have facilities for overhaul of locomotives. In case Chinese gauge locomotives are introduced to Zamyn-Uud station the future, a policy should be established regarding how and where their maintenance should be implemented.
- (4) It is urgently required to improve all the cargo handling stations in Mongolia to cope with the demands in the future. In particular, the cargo handling facilities at Ulaanbaatar station should be strengthened on a priority basis.
- (5) To promote the project, it is indispensable to introduce financial assistance from foreign countries.
- (6) The Government of Mongolia is requested to appropriate sufficient amounts of budget to the project on a priority basis.
- (7) Mongolian Railway undertakes a wide range of freight and passenger transport within Mongolia and with neighboring countries. In view of the nature of railway business in which four categories of business scopes, domestic, international, passenger and freight transports, are closely linked, a comprehensive master plan should be established to improve the efficiency of Mongolian Railway as a whole, let alone the construction of new cargo transshipment facilities at its border station.
- (8) Prior to commissioning the cargo transshipment facilities, it is recommended to systematically train the engineers and workers involved on the operation and maintenance of the system.

## 15-2 Comprehensive Evaluation and Proposal for the Urgent Project

#### 15-2-1 Effects of the Project

After the collapse of the former Soviet Union, the Mongolian trade with the socialist countries has sharply decreased, while increasingly larger quantities of cargoes are now coming from the southern route via China. The difference of track gauge between Mongolia and China requires transshipment of cargo arriving through China at the border station of Mongolia. Since Mongolia does not have transshipment facilities at its border station, however, cargoes are currently being transshipped in China, against the international rule that stipulates the recipient country's responsibility for cargo transshipment in such a situation. On the other hand, a large number of freight cars are said to be stagnating at Erenhot, Chinese cargo transshipping station at the border, due to insufficient capacity of transshipment. Under the circumstances, a plan to construct cargo transshipment facilities at Zamyn-Uud, the Mongolian station facing Erenhot across the border has come to the fore in Mongolia, as a national project to motivate the economic recovery of the country.

In this context, the Government of Mongolian requested the Government of Japan in November, 1990 to make a feasibility survey of the cargo transshipment facilities at the border station of Zamyn-Uud. Thus, Japan sent a project formation survey team to the country, in July 1991, and a mission of Japan International Cooperation Agency (JICA) in April, 1992 to discuss the scope of

work of full-scale survey. According to the results of these surveys, the Governments of Mongolia and Japan concluded an agreement on the Scope of Work for a full-scale survey, based on which the full-scale study team has established a short term cargo transshipment facilities improvement plan, and picked out part of it as the urgent project. The potential effects of the urgent project are summarized below.

## (1) Shorter Cargo Delivery Time

The additional capacity of cargo transshipment at the border between Mongolia and China will shorten the delivery time of cargoes. Thus, cargoes and commodities will reach their destinations earlier after the commissioning of the new cargo transshipment facilities at Zamyn-Uud.

## (2) Cutting Drain of Foreign Exchange

The freight cars leased from Russia are staying for unnecessarily long hours at Erenhot due to the shortage of transshipment capacity of the station, thereby compelling Mongolian Railway to pay rental charges including those for the days when the cars have uselessly stagnated in China. Commissioning its own cargo transshipment facilities will stop the drain of the valuable foreign exchange from Mongolia.

## (3) Creation of Employment Opportunities

The construction work under the urgent project and operation of the cargo transshipment facilities at Zamyn-Uud will create employment opportunities and contribute to a reduction of unemployment in Mongolia as their direct effect. This tendency would be accelerated by the economic activities vitalized as the result of smoother circulation of cargoes.

## (4) Equal Footing of Mongolia

The initiative for the freight train operation across the border is inclined to rest with China at present, since China monopolizes the cargo transshipment work and subsequently has the control of wagon movement in its hand. In addition, Mongolia is forced to be in a position to accept virtually any revision of transshipment fees due to the lack of self-subsistence. After commissioning its own cargo transshipment facilities, Mongolia will be on a par with neighboring countries for the first time and acquire an equal floor in the international community.

#### (5) Economic Analysis

The economic analysis in this study has proved that the construction of cargo transshipment facilities at the border station is viable from the viewpoint of national economy.

## (6) Financial Analysis

The financial analysis has proved that the operation of the cargo transshipment facilities at Zamyn-Uud station will be profitable to Mongolian Railway under some conditions when the saving of transshipment fees now being paid to China alone is taken into consideration. There are other factors favorable to Mongolia but not considered in the analysis due to the lack of data, such as revenue from the petroleum transshipment, saving of rental charges for the freight cars, and shorter rotation period of freight cars, all of which reinforce the potential profitability of the project.

## (7) Contribution to National Economy

Smoother transport will facilitate import of cargo required for the development of the country and enhance the productivity of agriculture, manufacturing and other industries as a whole.

## 15-2-2 Conclusion

It can be concluded from the above that the implementation of the project will lead to the development of industries, improvement of living standards, vitalization of national economy, and enhancement of Mongolia's position in the international society. Thus, it is recommended to urgently promote the project with assistance including grant loans from developed countries.

# APPENDIX

# APPEDIX 1 Composition of Study Team

## Advisory Committee

Naoto EGAWA	Director, Railway Division,
Chairman,	Chubu District Transport Bureau,
Transport planning	Ministry of Transport
Shigemasa SATO	Deputy Director of the Division,
Cargo transshipment	Railway Bureau,
system planning	Ministry of Transport
Masaki KAMIURA	Manager, Grand Facility Maintenance Office,
Stating yard	Railway Operation Headquarters,
planning	Japan Freight Railway Company

## Coordinator

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Shingo SAITO	Staff, First Development Study Division,
- -	Social Development Study Department,
Coordinator	Japan International Cooperation Agency

## Study Team

Name	Assignment
Masaaki FUJIMOTO	Team leader
Makio KASAI	Planning, transportation
Kazuyosi WATANABE	Planning, roadbed, structure and station
Yutaka WADA	Planning, signal and telecommunication facilities
Kuniaki HASHIMOTO	Planning, rolling stock and cargo handling facilities
Taro IWATA	Operation and management, and financial analysis
Ryuichi OZAWA	Demand estimate and economic analysis
Hikaru ISHIKAWA	Designing, civil work
Fumio OKABE	Designing, electrical equipment
Toshikazu ONO	Designing, mechanical equipment

## APPENDIX 2 Members of the Government of Mongolian Contacted by the Team and Counterparts

## MINISTRY OF TRADE AND INDUSTRY

Mr.Ts. Tsogt	Minister
Mr. Yondon	First Deputy Minister
Mr. H. Naranhuu	Director of Industry and Foreign Investment Policy Department
Mr. N. Batsaikhan	Assistant of the Minister
Mss. L. Nusunbuyan	Assistant of Director
Mr. T. Legjeem	Office of Foreign Trade Policy Department

## MINISTRY OF TRANSPORT AND COMMUNICATION

Mr. S. Jamts	Senior Expert of International Division
Mr. L. Gombo	Senior Official of Foreign Relation Division

## NATIONAL DEVELOPMENT BOARD UNDER THE PRIME MINISTER

Mr. C. Ganzorig	Deputy Director-General
Mr. B. Doyoddozj	Expert of Department Economic Cooperation

## MONGOLIAN RAILWAY

Mr. Rash Mr. J. Nyamaa Mr. D. Dashtseveg Mr. D. Badarch Mr. Ch. Lhagvasuren Mr. D. Sukhetomor Mr. S. Bat-ochir Mr. N. Khurelsukhe Mr. N. Khurelsukhe Mr. M. Gantulga Mr. B. Jigjdsuren Mss. D. Nyamtuya Mr. Ts. Ganbileg Mr. M. Batku Mr. L. Tudev Chairman

Chief Engineer Chief of Engineering Division Senior Engineer of Engineering Division Chief Engineer of Traffic Management Department Chief of Signal and Communication Department Chief of Car Facilities Department Chief Engineer of Power and Water Supply Section Deputy-Chief of Finance Department Deputy-Chief of Civil Engineering Department Senior Engineer of Track Facilities Department Senior Engineer of Loco. Facilities Department Senior Engineer of Design Division Deputy-Chief of Economic Department

