## 3.1.2 Facility Questionnaire

### (1) Facility Questionnaire Form

CUESTIONARIO PARA CALUERAS

FORMA No. 1			No.							
NOMBRE DE LA COMPAÑIA										
TOCKLISYCION			TAL SOCIAL							
NUMERO DE EMPLEADOS			IO DE OPEIV	CTONES						
HOMBRE DEL RESPONSABLE		fect	18							
NOMBRE DE LA PLANTA										
PRODUCTO				MODRETA WAY						
VOLUMEN DE VAFOR	PRESION	T/II kg/cm2	CAPACIDAD TEMP.	NORMAL T/H						
VAFOR	}	kcal/kg	149/11							
CVFINGIA	MODELO '	PIPO MARCA	PLANOS							
TIPO DE COMBUSTIBLE EMPLEAD	,		COMPOSICIO	N DEL COMBUSTIBL						
				4 - 4 - 4 - 4 - 4 - 4 - 4 - 4 - 4 - 4 -						
				٠.						
		·								
CONSUMO		kg/H	GAS	Nm3/11						
CONTENIDO CALCRICO		kcal/kg	GAS	kcal/Nm3						
RELACION DE LA MESCLA		%	GAS	%						
FRECUENCIA DEL CALENTADOR	<b>V</b>	%								
CARGA CALORIFICA EN EL HORN	ф	kcal/m3/H	PRESION E	N EL HORNO mm1120						
TIPO Y ESTRUCTURA DEL HORRO		TIPO	PLANOS	ini gradina ili talenti						
CAPACIDAD DEL QUEHADOR	CAPACIDAD	kg/II	CAPACIDAD							
	CAPACIDAD	Nm3/H	CAPACIDAD	NORMAL Nm3/H						
CALENTAMIENTO DE COMBUSTOLE	φ TEMP.	o <sub>C</sub>	PRESION	nunl120						
GAS: PRESION DEL QUEMATOR	PRESION	mmH20								
ASPERSOR CONSUMO PROMEDIO DE	1,	RE COMPRIMIDO kg/H	VAPOR A PRESION	IRE COMPRIMIDO kg/cm2						
PRECALENTADOR DE AIRE	TEMP.	oC		·						
AGUA ALIMENTADA	TEMP.	°C	,,							
TIPO DE SUAVIZANTE DE AGUA	11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1									
VILLE EN EXCESO -										
CONTROLATOR AUTOMATICO										
TEMPERATURA DE GAS DE	oC									
DESFOQUE RECUPERADOR	ENTRADA	oG	SALIDA	o <sub>C</sub>						
ECONONIZADOR	ENTRA DA	- oc	SALIDA	oC						
COMPOSICION DE LOS GASES DE DESFOQUE										
CHIMENEA	ALTURA	mts	DIAMETRO	mts.						
EXISTENCIA DE FUENTOS DE MU	ESTREO									
	٠									
SOPORTE TECNICO DE LA COMPA	NIV		a a a							
OBSERVACIONES GENERALES		•								
			· · · · · · · · · · · · · · · · · · ·							
NOMBRE DEL FUNCIONARIO :										

FORMA No. 2			1	No.
NOMBRE DE LA COMPAÑIA				
LOCALIZACION		CAPIT	AL SOCIAL	ina dan ayan ata inaninya dipina dan atau atau anda anda atau atau atau atau atau atau atau at
NUMERO DE EMPLEAIXOS			O DE OPERAC	
UOMBRE DEL RESPONSABLE				
HOMBRE DE LA PLANTA				
CAPACIDAD DE PRODUCCION	CAPACIDAD	т/ н	CAPACIDAD I	IORMAL T/II
HORARIO DE OPERACION		IVD:		
TEMPERATURA DE COCCION	TEM. NAX.	<sup>o</sup> c		:
TEM DE SALIDA DEL CLINKER	TEM.	o <sup>C</sup>		
TIPO Y ESTRUCTURA DEL HORNO		IPO MARCA	PLANOS	
THE X SOLKOVAN DEB ROLLING	nobbae 1.		1 15/11/00	
TIPO DE COMBUSTIBLE CONSUMI DO.			COMPONENTE BLE.	S DEL COMBUSTI-
CONSUMO		Kg/II	GAS	Nm3/ H
CAPACIDAD CALORIFICA		Kcal/kg	GAS	Kcal/Nin3
CONSUMO DE COMBUSTIBLE POR			L	
UNIDAD DE PRODUCTO				
TIPO DEL QUEMADOR	MODELO	TIFO	PLANOS	and the second second
:	CAPACIDAD	Kg/ H		ORMAL Kg/H
CAPACIDAD DEL QUEMADOR	CAPACIDAD	Nm3/II	1	IORMAL Nin3/ H
		°C	PRESION	mnH20
CALENTAMIENTO DE COMBUSTOLEC GAS PRESION EN EL QUEMADOR		nm1120	1 KEG JON	Ostone
	1	COMPRIMIDO	VAPOR	AIRE COMPRIMIDO
ATOMIZADOR CONSUMO PROMEDIO DEL C			PRESION	
	ENTRADA DE	°C	SALIDA DE	0
REGLAMENTADOR DEL AIRE	AIRE	U	AIRE	C
APARATO DE PRECALENTAMIENTO		0	SISTEMA DE	°c °c
DE MATERIALES	TEMP.	C	ENFRIAMIENI	
AIRE EN EXCESO			<u> </u>	
TEMPERATURA DE GASES DE		C		o,G
DESFOGUE CADA PUNTO		°c		C
		°c		° c
COMPONENTES DE LOS GASES		<del></del>	L	· · · · · · · · · · · · · · · · · · ·
DE DESFOGUE		•		
CHIMENEA				
EXISTENCIA DE PUERTOS DE MUE	STREO	<u>, , , , , , , , , , , , , , , , , , , </u>	<u> </u>	
COLINDANCIAS DEL PUNTO DE ME				
<u>COLHIDARICIAS DEL PONTO DE RE</u> SOPDRTE TECNICO DE LA COMPAÑ			<del></del>	
SUPERIOR TO THE THE VARIABLE	1.0		:	**************************************
				٠.,
OBSERVACIONES GENERALES:				
OBSERVACIONES GENERALES:		•		
OBSERVACIONES GENERALES:			•	
OBSERVACIONES GENERALES:				
OBSERVACIONES GENERALES:				

FORMA No. 3				No.
NOMBRE DE LA COMPAÑIA				
LOCALIZACION		CAPITAL SOC	IAL	<u></u>
NUMERO DE EMPLEADOS			PERACIONES	
NOMBRE DEL RESPONSABLE		<b>РЕСНА</b> ∙		
NOMBRE DE LA PLANTA	l,			+
CAPACIDAD DE PRODUCCION	CAPACIDAD	T/ H	<u></u>	T/ D
COMPONENTE DEL VIDRIO		F	·	· · · · · · · · · · · · · · · · · · ·
TEMPERATURA DE EXTRACCION Y	AREA DE	°c.	AREA DE	0
rundicion	FUNDIC TON		TRABAJO	С
HORNO DE FUNDICION	MODELO TI	PO MARCA	PLANOS	
TIPO DE COMBUSTIBLE UTILIZA			COMBOSTOTI	ON DEL COMBUSTI
DO.	1	· · · •	•	JN DED COMOGIA
w.			BLE.	
CONSUMO				
VALOR CALORICO				
CONSUMO DE COMBUSTIBLE POR			-	
UNIDAD PRODUCIDA		Kcal/T	<u>                                     </u>	
TIPO Y ESTRUCTURA DE QUEMADO	R MODELO	TIPO	PLANOS	
CAPACIDAD DEL OVENADOR	1	Kq/ li	CAPACIDAD	NORMAL Lg/H
PRECALENTAMIENTO DE COMBUSTI		9C	TRES ION	non1120
ATOMIZADOR	VAFOR C.A.	IRE COMPRIMIDO	VAPOR	AIRE COMPRIMIDO
CONSUMO PROMEDIO DE COMBUSTI	BLE	Kg/H	PRESION	Kq/cm2
AIRE PRECALENTADO	темр.	öc		
PROMEDIO DE EXCESO DE AIRE				
CONTROLADOR AUTOMATICO				
TEMPERATURA EN EL HORNO	AREA DE FUN	NDICION OG	AREA DE TRA	wajo °C
ADIA MIGILA III		e gases en la é	ENTRADA DEL	REGENERADOR OC
	AIRE			o <sub>C</sub>
	1	e gases en la s	SALIDA DEL F	regenerador <sup>o</sup> c
COMPOSICION DE LOS GASES DE				
SALIDA			·	· .
CHIMENEA				
EXISTENCIA DE PUERTOS DE MUE	STREO		<del></del>	
PUNTOS PARA MUESTREO PERIMETI				
SOPORTE TECNICO; DE LA COMPA				
TOT ORIES BUSINESS AND MILES	.1116			
Observaciones generales:			•	
FUNCIONARIOS:			-7	

## CUESTIONARIO PARA HORNOS DE FUNDICION DE METALES ( HORNO ELECTRICO CUBILOTE)

#### HORNO PARA FUNCICIÓN DE HIERRO

FORMA Nro. 4

NOMBRE DE LA COMPAÑIA					i ee					
IOCVFISACION			CVLLLV	T SOCIAL						
No. DE EMPLEADOS			INICIO	DE OPERACIO	NES					
NOMBRE DEL RESPONSABLE				FECHA						
NOMBRE DE LA PLANTA										
PRODUCTO										
CAPACIDAD DE FUNDICION		TON/C	CARGA			TON/ HORA				
TIEMPO DE FUNDICION	CARGA		<sub>2</sub> 11	REFINACION	TON/ HORA IN H					
	FUNDICION		Н	TOTAL	TON/ HORA  H  H  CON DEL COMBUSTIBLE  kg/carga  kg/T					
TEMP. DEL HIERRO Y ACERO	ļ '	·- <del></del>	oC							
TIPO Y ESTRUCTURA	T CLEGOM	'IPO	MARCA	PLANOS						
FUENTE DE CALENTAMIENTO USADA				COMPOSICION	DEL	COMBUSTIBLE				
OCHAR			. '	-	•					
	-		* . *							
	·			·	· · · · · · · · · · · · · · · · · · ·	·				
CONSUMO	ļ		kwh/car	a		kg/carga				
CONTENIDO CALORICO POR UNIDAD DE PRODUCTO		1	kwII/T		÷	kg/T				
TEMP.Y PRESION MAXIMAS	TEMPERATURA		, oC	PRESION		nuoH2O				
EXISTENCIA DE PRECALENTA MIENTO PARA CARGAS	HORNO ELECT	rico	o <sub>C</sub>							
TEMPERATURA DE LOS GASES	VLIMENTACION OC									
DE DESFOQUE	DERRETIDO O	'c								
<u> </u>	TERMINADO O	C								
COMPOSICION DE LOS GASES DE DESFOQUE	EL DERRETI	DO								
	EL TERMINA	DO								
• .	ED TEIGITMY	.10								
	L	<del></del>								
EXISTENCIA DE PUESTOS DE MUI	ESTREO		·							
SOPORTE TECNICO DE LA COMPA	ÑIA									
OBSERVACIONES GENERALES										
				•						
HOMBRE DEL FUNCIONARIO:				•						

FORMA No. 5		·	No	and the second section of the
NOMBRE DE LA COMPANIA		نشه خنیه همکی برنیویزیرورن <u>ی ب</u> فه سد ساله مشیری بریویور		
LOCALIZACION		CAPITAL SO	XC LA L	
NUMERO DE EMPLEADOS	<u> </u>	-,	OPERACIONES	
NOMBRE DEL RESPONSABLE			FECIIA	
NOMBRE DE LA PLANTA	l			
PRODUCTO				
CAPACIDAD DE PRODUCCION	· · · · · · · · · · · · · · · · · · ·		TE-50	Kg;
	танайо ноп	MAL DE MATERIAL	x מעוו ב	x and x and
CAPACIDAD DE ENCENDIXO		T/II		T/D
TEMPERATURA DE ENCERDIDO	TENT. MAX.	oc.		
CURVA TERMICA DE OPERACION DEL PROCESO.				
TIPO Y ESTRUCTURA DEL HORNO	HODELO T	TIPO MARCA	PLANOS	
TIPO DE COMBUSTIBLE EMPLEADO.			COMPOSICIO	N DEL COMBUSTIBLE
: : : : : : : : : : : : : : : : : : :				· · · · · · · · · · · · · · · · · · ·
CONSUMO		kg/H	GAS	Nm3/H
CAPACIDAD CALORIFICA		kcal/kg	GAS	kcal/Nm3
MEZCLA PROMEDIO DE COMBUSTI	N	%	GAS	%
CONSUMO DE COMBUSTIBLE POR UNIDAD DE PRODUCTO				kcal/T
QUEMADOR	MODELO	TIPO	PLANOS	1 12 12 12 12 13 14 14 15 15 15 15 15 15 15 15 15 15 15 15 15
CAPACIDAD DEL QUEMADOR	CAPACIDAD	kg/H		D NORMAL kg/H
	CAPACIDAD	Nm3/H	CAPACIDA	D NORMAL Nm3/H
CALENTANIENTO DE COMBUSTIBL	TEMP.	o <sub>C</sub>	PRESION	mraH20
GAS: PRESION DEL QUEMADOR	RESION	mmH20	:	-
ATOMIZADOR		RE COMPRIMIDO	VAPOR	AIRE COMPRIMIDO
CONSUMO PROMEDIO DE COMBI	USTIBLE	kg/H	PRESION	kg/cm2
AIRE PRECALENADO	TEMP.	oC		
PROMEDIO DE AIRE EN EXCESO				
TEMPERATURA DE CASES DE SALIDA	PRECALENT.	·	ENCENDIDO	
	ENFRIAMIENT	10 °C	PROMEDIO	oc
COMPOSICION DE CASES DE SALIDA				•
CHIMENEA				
EXISTENCIA DE PUERTOS DE MUI	'			
PUNTOS PARA MEDICION AMBIEN	PAL POS.	IBLES : de		
SOPORTE TECNICO DE LA COMPA	ЙIЛ			
ODSERVACIONES Y COMENTARIOS				
,				
HOLDRE DEL FUNCIONARIO :	<del></del>			

No.

	and the second second										
NOMBRE DE LA COMPAÑIA											
LOCALIZACION		CAPI	TAL SOCIAL								
NUMERO DE EMPLEADOS		INIC	IO DE OPERAC	IONES							
NOMBRE DEL RESPONSABLE	FECHA										
NOMBRE DE LA PLANTA											
MATERIALES POR SECAR	NOMBRE DEL		COMPONENTES								
	HUMEDAD	X									
CAPACIDAD DE SECADO		т/ц		T/D							
HORAS DE OPERACION		H/D									
HORNO DE SECADO	MODELO TIPO		PLANOS								
TEMP. DEL HORNO O DESOPLADO		. °C		. :							
TIPO DE COMBUSTIBLE CONSUMI DO.			COMPOSICI BLE	ON DEL COMBUSTI							
соизимо		Kg/II	GAS	Иф3/Н							
CAPACIDAD CALORIFICA		Kcalkg		Kcal/Nm3							
RELACION DE LA MEZCLA DECOMB		*	GAS	5							
CONSUMO DE COMBUSTIBLE POR	<del></del>										
INIDAD DE PRODUCTO		Kcal/Kg	and and the second	Kcal/ T							
TIPO Y ESTRUCTURA DEL QUEMAD	MODELO	TIPO	PLANOS								
APACIDAD DEL QUENADOR	CAPACIDAD	Kg/ H	CAPACIDAD	NORHAL Ka/H							
CALENTAMIENTO DE COMBUSTOLEO	TEMP.	°c	PRESION	mmII20							
ATOHIZADOR											
CONSUMO PROMEDIO DEL COMBUST	OLEO	kg/n	PRESION	Kg/cm2							
TEM, DE GASES DE DESFOGUE		<u>°</u> C	L								
COMPONENTE DE LOS GASES DE			•								
DESFOGUE											
CHIMENEA ALTURA	ALTURA	M/trs	DIAMETRO	N/trs							
EXISTENCIA DE PUERTOS DE MUE	STREO		• • • • • • • • • • • • • • • • • • • •	7.51.5							
COLINDANCIAS DEL PUNTO DE ME	7		:								
SOPORTE TECNICO DE LA COMPA			:								
OBSERVACIONES GENERALES:											
		the second secon									

Tolder Hot 1				
NOMBRE DELA COMPAÑIA		a t pyra l	7. COOTIT	,
LOCALIZACION	<del></del>		L SOCIAL  DE OPERACIO	n Nes
NUMERO DE EMPLEADOS		THICLE		ONEG
NOMBRE DEL RESPONSABLE			FECHA	
NOMBRE DE LA PLANPA			<del> </del>	
MATERIAL DE INCINERACION	CONPONENTE	G %		76
	HUMEDAD	%	COMBUSTIBL	
CAPACIDAD DE INCINERACION	11	т/н		T/D
HORAS DE OPERACION		11/10		
TEMPERATURA DEL HORNO EN CADA PUNTO		oc		oC
CADA PUNTO	1	δ <sub>C</sub>		OC
TIPO Y ESTRUCTURA DEL HORNO	rionwho 1	ripo? Marca	PLANOS	
TIPO DE COMBUSTIBLE EMPLEAD	, .	······································	COMPONENTE	DEL COMBUSTIBLE
2220 333 00:10:10:10:10:10:10:10:10:10:10:10:10:1	·			
•				
	er e			
CONSUMO		kg/II	GAS	Nm3/II
CAPACIDAD CALORIFICA	1 1 1	kcal/kg	GAS	kcal/Nm
RELACION DE MEZCIA DE COM-		%	GAS	%
CONSUMO DEL COMBUSTIBLE POR UNIDAD DE PRODUCTO			•	kcal/T
QUENADOR	MODELO	TIPO	PLANOS	
CAPACIDAD DEL QUEHADOR	CAPACIDAD	kg/1	CAPACIDAD	NORHAL kg/H
CHINOTHED MAD COMMING	CAPACIDAD	Nm3/H	ļ	
CALENTANIENTO DEL COMBUSTOL		9C	PRESION	mmH20
PRESION DEL QUEMADOR	TRESTON	mmH2O	1100201	
		IRE COMPRIMIDO	VAPOR	AIRE COMPRIMIDO
ASPERSOR CONSUMO PROMEDIO DE O	<u> </u>		PRESION	kg/cm
PRECALENTADOR DE ATRE	TEMP.	°C		
AIRE EN EXCESO		<u> </u>	L	
CONTROLADOR AUTOHATICO				
TEMP. DE LOS CASES DE DESFO	ue	oc	<u> </u>	°c
COMPONENTE DE LOS GASES	· · · · · · · · · · · · · · · · · · ·	<u> </u>	L	L
DE DESFOCUE			*	
CHIMENEA	ADTURA	mte	DIAMETRO	· · mt
EXISTENCIA DE PUERTOS DE MUI	L			
COLINDANCIA DEL PUNTO DE MEI				
SOPORTE TECNICO DE LA COMPA			· · · · · · · · · · · · · · · · · · ·	
TIPO DEL COLECTOR DE POLVOS		TIPO		
CONCENTRACION DE FOLVO	ENTERADA	//m3	SALIDA	g/m
<del></del>			J	L
OBSERVACIONES GENERALES				
the state of the s	the second second		4.4	

FORMA No. 8.-

				P 4. Mark			
IOMBRE DE LA COMPAÑIA							
CONLIZACION		CAPITAL	SOCIAL				
RUMERO DE EMPLEADOS	INICIC	DE OFERACIONE	`S				
IOMBRE DEL RESPONSABLE			FECHA:				
OMNRE DE LA PLANTA	ļ. <u></u>		· · · · · · · · · · · · · · · · · · ·				
AATERIALES HORNEADOS	;		·				
APACIDAD DE CALENTAMIENTO		T / II.	T/D				
IORAS DE OPERACION		II / D					
TIEMPO DE FUNDICION		II. o <sub>C</sub>		······································			
<u>rem de calentamiento de mate</u>				- U			
TIPO Y ESTRUCTURA DEL HORNO	MODELO TIPO	) MARCA	PL	ANOS			
TIPO DE COMBUSTIBLE UTILI ZADO			COMPOSICI	ON DEL COMBUSTI			
				N-2/U			
CONSUMO	<u> </u>	Kg/II	GAS				
CONTENIDO CALORICO	:	Kcal/Kg	GAS				
RELACION DE LA MEZCLA DE COM CONSUMO DE COMBUSTIBLE POR	3,		[ GAS	<u> </u>			
UNIDAD DE PRODUCTO				Kcal/T			
QUEMADOR	MODELO TI		PLANOS				
CAPACIDAD DEL QUEHADOR	CAPACIDAD		CAPACIDAD N	PLANOS  ICION DEL COMBUSTI  Nm3/H  Kcal/Nm3  X  Kcal/T  NORMAL Kg/H  AD NORMAL Nm3/H  mmH2O  Kg/cm2			
	CAPACIDAD		CAPACIDAD	T			
CALENTAMIENTO DE COMBUSTIBLE	темр.	ိင	PRESION .	nmH2O			
GAS PRESION DEL QUENADOR	PRES 10N	mml120	ļ				
ASPERSOR			 				
CONSUMO PROMEDIO DEL COMBUST		Xg/ Ħ °C	PRESION	Kg/cm2			
PREXALENTADOR DE AIRE	TEMP.	-0	<u> </u>	<u> </u>			
AIRE EN EXCESO	 	· · · · · · · · · · · · · · · · · · ·		<del></del>			
CONTROLADOR AUTÒMATICO		·	CAC DE	<u> </u>			
FEMP.EN EL HORNO Y EN LOS INSES DE DESFOGUE	110R110	°C	GAS DE DESFOGUE	°c			
COMPOSICION DE LOS GASES DE DESFOGUE				1 44°			
TIPO DE RECUPERACION							
CHIMENEA	ALTURA .			DIAMETRO INT.			
EXISTENCIA DE PUERTOS DE MUN	ESTREO						
COLINDANCIAS DEL PUNTO DE MEI	DICION						
OPORTE TECNICO DE LA COMPAÑI							
ODSERVACIONES GENERALES:							
		•					
•		•					
			•				
FUNCTON ARTOS:							

#### (2) Instruction for Facility Questionnaire

INSTRUCCIONES PARA LLENAR LA FORMULA DE LA ENCUESTA SOBRE HORNOS

- 1) Si hay varios tipos de hornos, llene los datos de uno representativo
- 2) Llene cada ítem en lo posible. También llene aquellos ítems cuyas medidas fueron hechas con anterioridad.
- 3) Solicite planos de hornos estructurales.
- 4) Referenciar la composición de combustible, indique :

#### Combustible sólido :

Porcentaje de C, H, S, N, O, humedad, material volátil, carbono fijo y ceniza, granulometría.

#### Combustible líquido :

Porcentaje de C, H, S, N, O, humedad, carbono residual y contenido de coniza, gravedad específica y viscocidad.

#### Combistible en gas :

Porcentaje de H2, Ch4, C2 H6, C3H6, CO, CO2, N2 y O3, contenido de alquitrán en g/m3.

Indicar el contenido de humedad en términos de valor externo en % Indicar la viscocidad en términos de Cst a 50° C.

- 5) Indique el poder calorífico de combustible en términos de KCal bruto
- 6) Referente al tipo de quemador, diferencien los tipos premezcla y no premezcla.
  - Presentar planos de quemador y de boquilla. Especificar grado de inclinación optimos.
- 7) Si estan disponibles varios quemadores, indique la capacidad de cada unidad y el consumo por hora.
- 8) Indique si el control automático es disponible. En caso afirmativo indique todos los sistemas de control uno por uno sobre los de temperatura, de relación aire- combustible y de presión de horno.
  - 9) Indique la composición de gas expulsado: CO2, O2, CO, N2 en porcentaje, SO2, NO2, y HC en ppm y polvo en g/m3. Indicar la localización donde efectuaron la medición.
  - 10) Indicar el diámetro de chimenea en su parte superior y su altura en metros. Si hay disponible un ventilador de expulsión, indicar la presión de succión en mmH20. Indicar el el flujo es positivo o negativo.
  - 11) Indique el modelo, tipo y valores medidos en la entrada y la salida en caso de que esté instalado un equipo de control de contaminación

#### RECOGIDA DE LA MUESTRA

Aprovechando las visitas debe recoger las muestras del combustible.

a) Cantidad requerida : líquido

250 cc aproximadamente.

obilòa

3 Kg aproximadamente.

b) Envase / empaque : Debe utilizar los que suministra la Misión del Estudio.

c) Identificación a anotar: El código de la fábrica
El código del equipo
Nombre del combustible
Imgar de la procedencia
Fecha de la recogida

d) Punto del cuidado : Liquido - llenar en envase sin dejar espacio

Todas las muestras a recoger deben ser de las de actual consumo.

Sólido - debe contener de diferentes tamaños.

# 3.1.3 Factory List

Factory List (1)

	CODE	0.5.0	NAME
No.	NEW	OLD	
001	103.L	34 L	Empapel
002	123.L	139.1.	Frigorifico Suizo
003	173.L	169.l.	Levapan S.A.
004	350.L	76.L	Productos Lacteos Santa Fe
005	5.L	5.L	Aceitales S.A.
006	138.L	154 L	Kotel Tequendama
007	220.L	150.L	Manufacturas Eliot
800	106.L	32.L	Escobar y Martinez
009	216.L	289 L	Licores de Cundinamarca
010 011	84.1,	109.L	Consorcio Metalurgico "COLMENA" Hilaturas Sintéticas LTDA
	133.L	162 L	
012	61.L	12.L	Cocacola Sur Laboratorios Abbot
013	200.L	144.L	Laboratorios Unipharma
014	78.1.	203.L	•
.015	312.L	176.L	Textiles Romanos Cromotex LTDA
016 017	1.88 262 1	248.L	
	203.L	201.L	Laboratorios Wyeth Petcol (INDIAL)
018	165.1,	63.L	Distraco
019	100.L	112 L	
020	266, L	204 L	Simoneta Hiladaniaa Pagaté
021	134, L	171.L	Hilanderias Bogotá Hotel Fontana
022 023	142.L 122.L	158.L	Frigorifico Guadalupe
		127.L	
024 025	101.L 269.L	1.08	Doleograsas Protabaco
025	108.L	146.L 128.L	Carulla
027	76.1.	111.L	Comestibles Ricos Fontibon
028	211.L	136.L	La Fayette
029	263.L	166.L	Productos Alimenticos Rioka
030	67.L	261.L	Colcurtidos
031	139.L	122.L	Notel Bacata
032	264 . l.	174.L	Productora Andina de Dulces
033	171.L	123. L	Industria Colombiana de Cafe
034	164.L	145.L	Incolbestos S.A.
035	90.L	331 L	Crown Litometal S.A.
036	186.L	335.L	Industria Electrica Schreder
037	194.L	186.L	Kellog's de Colombia
038	317.L	226.L	Tintoreria Industrial LTDA
039	242.L	134 L	OFA S.A. Organizacion Farmaceutica Ameno
040	129.L	220.L	Gaseosas Lux
041	288.L	197.L	Yan ler
042	226.L	230.L	Metalurgicas Bogotā
043	56.L	302 L	Clinica Fray Bartolome
044	300.L	244.L	Shell de Colombia S.A.
045	86.8	106.L	Productos Minerales Vencedor
046	75.L	25.L	Curtiembres el Condor
047	244.L	70.1.	Pasteurizadora La Sabana (CENTRALEZA)
048	128. Ն	151.1	Gaseosas Colombianas
049	3.L	3.L	Atlantic Minerals Products
050	265.L	187.L	Productos Alimenticos Margarita
051	308.L	55.L	Textiles Mylon S.A.
052	271.L	98.L	Protela LTDA
053	326.L	103.L	Vecol S.A.
054	309.L	95.L	Textilia LTDA
055	52.L	291.L	Clinica San Pedro Claver
056	86.1.	215.L	Corpacero
057	69.L	138.L	Cia Colombiana Automotriz

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059
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                           Renosa S.A.
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097
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101
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102
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103
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106
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	120	221 L	52.L	Masapan LTDA
	121	62.S	66.8	Golosinas de Colombia
	122	5.S	5.S	Tubos el Condor
	123	26.S	28.S	Ladrillera San Cristobal
	124	113.S	125.S	Bocadillos los Guayabos
	125	6.8	6.8	Tubos Moore
	126	119.5	133.8	Ervico LTDA
	127	45.S	49.8	Ladrillera Santa Fe
	128	76.S	81.8	Corrugados de Colombia
	129	2.8	2.8	Tubos Roca
	130	19.8	21.8	Ladrillos Sur LTDA
	131	36 S	85.S	Ladrillera Alemana
	132	79.S	84.S	Ladrillera Zigurat
	133	301.L	239.L	Sigra S.A.
	134	56.S	60.8	Jabones el Tigre y Roca LTDA
	135	80.L	16.L	Compañía Nacional de Cebos
	136	1.8	1.8	Tubos Gressa
	137	132.5	70.S	Fabrica de Jabones Rioka
	138	25.S	114.\$	Tubos el Arco
	139	8.8	18.S	Tubos el Dorado
	140	47.S	51.S	Ladrillera Yomasa
	141	1.1	1.L %	Acegrasas S.A.
	142	66.L	126.L	Cogra lever
•	143	12.L	253.L	Aeronautica civil
	144	224.L	62.L	Meals de Colombia
	145	298.L	88 L	Suramericana de frutas
4 P.	146	72 L	77.S	Jobones Reno
	147	283.L	114.L	Reencauchadora Master G.
	148	167.L	207.L	Induacero
	149	63.S	67.8	Bocadillos los Comuneros
	150	239.L	28.L	Niver S.A.
	151	46 L	18.L	Clinica Marly
	152	99 L	147.L	Discos CBS S.A.
	153	183.L	181.L	Inversiones Omega S.A.
	154	338.L	322.L	Quala
	155	94.L	319.L	Club Campestre el Rancho

#### 3.1.4 Outline of the Facilities

#### NOTATION OF THE LIST

- 1. Número para arreglo
- 2. Código de la empresa
- 3. Clasificación de la empresa
- 4. ho, de equipo del proceso
- 5. Código del proceso
- 6. Fecha de inicio de operación
- 7. Código de combustible
  - 1 ACPM . ·
  - 2 Crudo de Castilla
  - 5 Querosene
  - 6 Fuel oil
  - 7 Aceite quemado
  - 11 Carbon mineral
  - 12 Carbon coque
  - 13 Madera
  - 22 Gas propano
- 8. Consumo annual del combustible
- 9. Unidad
  - 1 galón
  - 2 tonelada
- 10. La hora de inicio
- 11. Numero de las horas de operación
- 12. Numero del días de operación en enero
- 13. Numero promedio del días de operación en el periodo de febrero a noviembre
- 14. Numero del dias de operación en diciembre
- 15. Total annual de horas de operación
- 16. Código de la Alcaldia menor
- 17. Eje X
- 18. Eje Y
- 19. Caballo de vapor
- 20. Para calderas
  - 1 maquinal
  - 0 manual

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#### 3.1.5 Outline of the Stacks

#### NOTATION OF THE LIST

- 1. Número para arreglo
- 2. Código de la empresa
- 3. Clasificación de la empresa
- 4. No, de chimenea
- 5. Eje X
- 6. Eie Y
- 7. Distancia x (milímetro) en el mesh (XY) 1/2500
- 8. Distancia y (milimetro) en el mesh (XY) 1/2500
- 9. Altura de la chimnea
- 10. Clasificación de chimnea
  - l cuadrada
  - 0 redonda
- Diametro en caso de chimenea redonda (centimetro)
   Longitud en caso de chimenea cuadrada(centimetro)
- 12. Anchura de la chimenea(centimetro)
- 13. Temperatura de gas emitido (°C)
- 14. Cantidad de gas emitido (m³/min)

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5 361 02 17 9 3.00 2.40 16
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## 3.1.6 Correspondence between the Facilities and Stacks

1. Numero para arregio
33 L 123 311 3 03 63 L 96 321 1 01 93 S 36 361 3 03 33 L 123 311 4 04 64 L 118 321 1 01 93 S 36 361 4 04

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127 S
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95 L 318 501
96 L 155 311
96 L 155 311
96 L 155 311
96 L 155 311
97 L 343 312
98 L 37 321
99 L 308 501
100 L 188 321
101 L 195 502
102 L 320 371
103 S 32 361
104 L 271 324
105 S 69 331
106 L 48 372
107 S 59 361
109 S 9 361
110 L 87 311
111 L 163 352
112 L 126 501
113 L 157 352
114 L 137 313
115 S 100 313
116 S 102 331
117 L 236 331
117 L 324 362
120 L 52 311
121 S 66 361
125 S 6 361
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141 L 1 311
142 L 126 311
142 L 126 311
142 L 126 311
143 L 253 508
144 L 62 311
145 L 88 311
146 S 77 352
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147 L 114 355
148 L 207 371
149 S 67 311
150 L 28 390
151 L 18 501
151 L 18 501
152 L 147 390
153 L 181 331
154 L 322 311
155 L 319 311
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6 361 19 02
6 361 20 02
6 361 21 03
6 361 22 03
3 361 23 13
33 332 1 01
33 332 2 02
49 361 1 01
49 361 2 02
49 361 3 03
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4 04

5 05 6 06

1 01

361 361

341

361 311

361

311 311

355 1 01

## List of the Pollutant Emission Rate from the Stacks

- Numero para arreglo
   Codigo de la empresa
   Clasification de la empresa
   No. de la chimenea
   Eje X
   Eje Y
   Total annual de horas de operacion
   Altura de chimnea (m)
   Temeratura de gas emitido para simulacion (C)
   Cantidad de gas emitido (m3/h) 10. Cantidad de gas emitido (m3/h)
  11. Dust(ante tratamiento)(Nm3/h)
  12. Dust(despues tratamiento)(Nm3/h)
  13. NOx(Nm3/h)
  14. SOx(Nm3/h)

Note The values of Dust, NOx and SOx are the total annual emissions divided by 8760(the total hours in a year).

1	2	3	4	5	6	7	8	9	10	11	12	13	14
1	L 34	341	1	8	20	8640	15	176	3617.	1.87	1.87	0.52	3.19
1	L 34			- 8		192	15	162	32951.	0.26	0.26	0.05	0.07
		341	3			8640		80	534.	0.01	0.01	0.02	0.01
	L 34	341	4 5			8640 8640	6	80 80	534. 534.	$0.01 \\ 0.01$	$0.01 \\ 0.01$	$0.02 \\ 0.02$	$0.01 \\ 0.01$
i		341	6			8640	. 6	80	534.	0.01	0.01	0.02	0.01
		341				8640	6	80	534.	0.01	0.01	0.02	0.01
		341	8			8640	6	80	534.	0.01	0.01	0.02	0.01
	L 139					7176	16	176	1768.	0.76	0.76	0.21	1.30
	L 169	311				4320 4320	15 15	176 176	1135. 756.	0.30	0.30	0.09	$0.51 \\ 0.34$
	-	311		15		3696	10	176	1002.	0.22	0.22	0.08	0.38
		311		15		313		176	943.	0.00	0.00		0.00
		311				7200	18	176		6.41	8.41		10.91
5		311				7200	18	176	1048.	0.03		0.08	0.13
5 5		311				7200 7200	25 25	176 176	3246. 3493.	1.40 0.10	1.40 0.10		2.39
	LE					7200	25	176	1746.		0.05	0.13	0.21
						7200	18	176	11594.	5.01	5.01	1.39	8.52
6	L 154	502		17		8640	69	176	1775.	0.92	0.92	0.26	1.57
		502		17		12	69	176	1775.	0.00	0.00	0.00	0.00
	Ь 150 Ь 150					8640 8640	15	176	952. 3339.	0.49	0.49	0.14	0.84
7	L 150					7488	15 15	176 176	1402.	1.73	1.73 0.63	$0.48 \\ 0.17$	2.95 1.07
		355				7080	15	176	867.	0.37	0.37	0.10	0.63
	L 289					7872	20		2258.	1.07	1.07	0.30	1.81
	L 289					7872	20	176	4521.	2.13	2.13	0.59	3.63
	L 109		1			4608	50	176		0.10		0.03	0.17
	L 109		2			6912 7200	20 17	172 176	4206. 1113.	0.06 0.48	0.06 0.48	0.02	0.66
	L 12					8640	15	176	1870.	0.97	0.40	0.13	0.82 1.65
	L 144					6504	8	176	974.	0.38	0.38	0.11	0.65
	L 203		1	11	20	3888	17	176	330.	0.01	0.00	0.01	0.02
	L 176					8160	18	176	1068.	0.52	0.18	0.15	0.89
	L 248					6552	20 15	176 178	835. 1423	$0.33 \\ 0.54$	$0.11 \\ 0.54$	$0.09 \\ 0.16$	$0.56 \\ 0.94$
	L 201					6000 6000	15	176	1423.	0.54	0.54	0.16	0.94
	L 201					2070	15	200	654.	0.09	0.09	0.03	0.16
18	L 63	312	1	14	13	8400	15	176	629.		0.02	0.05	0.09
18		312				1400	15		314.			0.00	0.01
	L 112					5760	15	176	393.	0.01	0.01	0.02	0.04
	L 112			14		720 1680	15 18	118. 176	1930. 3740.	0.06	0.08	0.00	0.01 0.64
	L 171		1			6984	15	176	2437	1.02	1.02	0.28	1.74
22	L 158	502	1	20	23	4320	21	176	956.	0.02	0.02	0.04	0.07
	L 127					7200	15	176	2504.	1.08	1.08	0.30	1.84
24		311	1			1058	17	176	2805.	0.18	0.18	0.05	0.30
	L 148					5760 5760	16 15	176 176	867. 867.	$0.30 \\ 0.30$	0.30	$0.08 \\ 0.08$	$0.51 \\ 0.51$
	L 128					5400	15	200	503.	0.14	0.14	0.04	0.26
	L-111		1			2880	12	176	1414.	0.02	0.02	0.04	0.07
	L 136					7944	16	176	5684.	2.71	0.94	0.75	4.61
 	L 136						16	176	178.		- / :	0.02	
	L 136					7944 7944	18 18	176 176	108. 516.	$0.05 \\ 0.25$	0.05 0.25	0.01	$0.09 \\ 0.42$
	L 136					7944	15	176	213.	0.10	0.10	0.03	0.42
28	L 136	321	. 6				15	176	213.		0.10	0.03	0.17
28	L 136	321	. 7	15	14	7944	15	176	124.	0.08	0.06	0.02	0.10
	L 136					7944	15	176	124.	0.06	0.06	0.02	0.10
	L 136					7944	15	176		0.25	0.25	0.07	0.43
	L 136					5520	15 12	176 176	444. 581.	$0.21 \\ 0.19$	$0.21 \\ 0.19$	0.06	$0.36 \\ 0.33$
	L 261		1	8		6864	12	176	4436.	1.83	1.83	0.51	3.11

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30 L 261 390
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                3 12 16 6864
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33 L 123 311
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36 L 335
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63 L 96 321
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130 S 21 361	1 11 4 8640	12 131	4365. 0.56	0.56 0.28	0.27
131 S 85 361	1 13 2 8640	16 131	16003. 2.05	2.05 1.02	1.01
132 S 84 361	1 13 2 8640	15 131	11784. 1.51	1.51 0.75	0.74
132 S 84 361	2 13 2 8640	15 131	11784 1.51	1.51 0.75	0.74
133 L 239 311	1 12 16 5520	16 176	1452. 0.48	0.48 0.13	0.82
134 S 60 390	1 4 9 576	18 162	3718. 0.09	0.09 0.02	0.02
135 L 16 312	1 9 11 4200	15 162	2354. 0.41		0.11
136 S 1 361	1 15 6 864	17 131	13821 0.18		0.09
136 S 1 361	2 15 6 864		13821. 0.18		0.09
136 S 1 361	3 15 6 864	17 131	13821 0.18	0.18 0.09	0.09
137 S 70 390	1 10 11 1680	15 162	1844. 0.13	0.13 0.02	0.03
138 S 114 361	1 17 9 4032	20 131	2728. 0.18	0.16 0.08	0.08
138 S 114 361	2 17 9 4032	20 131	2728. 0.16	0.16 0.08	0.08
139 S 18 361	1 17 9 3120	16 131	1289. 0.08	0.08 0.03	0.03
139 S 18 361	2 17 9 792	16 131	5079. 0.06	0.08 0.03	0.03
139 S 18 361	3 17 9 792	16 131	5079. 0.08	0.08 0.03	0.03
140 S 51 361	1 13 1 1728	15 131	19641. 0.50	0.50 0.25	0.25
140 S 51 361	2 13 1 1728	15 131	20004. 0.51		0.25
140 S 51 361	3 13 1 1728	15 131	20368. 0.52		0.26
140 S 51 361	4 13 1 1728	15 131	20186 0.52	0.52 0.26	0.25
140 S 51 361	5 13 1 8640	15 131	10620. 1.36	1.36 0.67	0.67
141 L 1 311	1 9 10 6912	15 176	4174. 1.73	1.73 0.48	2.95
141 L 1 311	2 9 10 6912	15 176	4174. 1.73	1.73 0.48	2.95
141 L 1 311	3 9 10 6912	15 176	4174. 1.73	1.73 0.48	2.95
141 L 1 311	4 9 10 6912	15 176	4174. 1.73	1.73 0.48	2.95
141 L 1 311	5 9 10 8064	15 176	943. 0.03	0.03 0.08	0.13
142 L 126 311	1 14 14 7128	27 176	8347. 3.57	3.57 0.99	6.07
142 L 126 311	2 14 14 1788	27 176	2226. 0.24	0.24 0.07	0.41
142 L 126 311	3 14 14 7128	27 176	3929. 0.11	0.11 0.28	0.47
143 L 253 508	1 9 22 1800	12 118	2573. 0.21	0.21 0.01	0.03
144 L 62 311	1 17 21 7200	12 176	1186. 0.54	0.54 0.16	0.94
145 L 88 311	1 10 13 2000	15 176	264. 0.00	0.00 0.01	0.01
146 S 77 352	1 14 13 1800	20 162	2197. 0.16	0.16 0.03	0.04
147 L 114 355	1 15 13 4032	15 176	3080. 0.05	0.05 0.12	0.21
147 L 114 355	2 15 13 4032	15 176	3080. 0.05	0.05 0.12	0.21
148 L 207 371	1 14 13 4410	18 176	2226. 0.59	0.59 - 0.16	1.00
149 S 67 311	1 14 12 1728	15 162	1907 0.14	0.00 0.03	0.04
150 L 28 390	1 7 11 2112	30 80	4453. 0.02	0.02 0.04	0.02
150 L 28 390	2 7 11 2112	10 80	6744. 0.00	0.00 0.00	0.00
151 L 18 501	1 18 15 6912	20 176	121. 0.05	0.05 0.01	0.09
151 L 18 501	2 18 15 6912	20 176	121 0.05	0.05 0.01	0.09
152 L 147 390	1 9 10 3120	16 176	2671. 0.50	0.50 0.14	0.85
152 L 147 390	2 9 10 3120	16 176	2671. 0.50	0.50 0.14	0.85
153 L 181 331	1 10 20 3744	5 176	244. 0.00	0.00 - 0.01	0.02
154 L 322 311	1 15 14 1440	12 176	1453. 0.01	0.01 0.02	0.04
154 L 322 311	2 15 14 6912	12 176	398. 0.01	0.01 - 0.03	0.05
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2, Cod 3, Dus	nero para ligo de l st(anto ( st(despuc	SSIONS BY a arreglo la empres tratamien es tratam	o sa ito)	r	73 74 L 74 75 L 142 76 L 28 77 S 109 78 L 282 79 L 110	2 4.2 7 5.3 0 29.6 2 0.3 6 5.4	4.2 3 5.3 7 29.9 3 0.3 4 5.4	2.4 3.0 30.4 1.3 2.4	20.5 25.9 42.0 3.1 9.4
1 · 2	3	. 4	(unit:	ton/year) 6	80 S 95 81 L 152 82 L 180 83 L 341	3 13.6 1.2	$\begin{array}{ccc} & 13.6 \\ 2 & 1.2 \end{array}$	0.5 0.8	0.6 6.3
 1 1, 34	19.1	19.1	12.5	83.1	84 S 41 85 S 74	14.7	14.7	15.0	20:6
2 L 139 3 L 169	$\begin{array}{c} 6.7 \\ 4.3 \end{array}$	$\begin{array}{c} 6.7 \\ 4.3 \end{array}$	$\frac{3.8}{2.7}$	$\frac{32.4}{21.5}$	86 S 133	1.4			
4 L 76	2.0	2.0	1.2	9.6	87 L 205 88 S 90			$0.1 \\ 39.4$	
5 L 5 6 L 154	$\substack{113.9\\8.1}$	$\substack{113.9\\8.1}$	$72.1 \\ 4.6$	$565.0 \\ 39.2$	89 L 342				
7 L 150	25.0	25.0	14.2	121.5	90 L 115 91 L 286				
8 L 32 9 L 289	3.2 $28.0$	3.2 $28.0$	$\begin{array}{c} 1.8 \\ 16.0 \end{array}$	$\begin{array}{c} 15.7 \\ 136.4 \end{array}$	92 S 10			0.5 29.9	
10 L 109	1.4	1.4	1.0	20.7	93 S 36 94 S 33				
11 L 162 12 L 12	$\frac{4.2}{8.5}$	4.2 8.5	$\frac{2.4}{4.8}$	20.5 41.3	95 L 318			6.4 2.4	
13 L 144	3.3	3.3	1.9	16.2	96 L 155 97 L 343			0.8	3.2
14 L 203 15 L 176	0.0 4.6	$0.0 \\ 1.6$	$\begin{array}{c} 0.2 \\ 2.6 \end{array}$	$0.5 \\ 22.3$	98 L 37			3.4 0.5	
16 L 248	2.9	1.0	1.6	14.0	99 L 308		-	0.7	1.8
17 L 201 18 L 63	$\begin{smallmatrix}10.3\\0.2\end{smallmatrix}$	$\begin{array}{c} 10.3 \\ 0.2 \end{array}$	6.2	$50.9 \\ 2.4$	100 L 188 101 L 195			1.0 0.8	$\frac{8.9}{4.7}$
19 L 112	0.6	0.6	0.5	1.1	102 L 320			0 3	2.2
20 L 204 21 L 171	$\frac{3.3}{8.9}$	3.3 8.9	$\frac{1.9}{5.1}$	16.1 43.5	103 S 32 104 L 271	6.0 2.1	$\frac{6.0}{2.1}$	6.1 1.2	$\frac{8.4}{10.7}$
22 L 158	0.1	0.1	. 0.7	1.7	105 S 69 106 L 48	2.2	0.1	1 4	0.0
23 L 127 24 L 30	9.5 $1.6$	9.5 1.6	5.4 0.9	$\begin{array}{c} 46.1 \\ 7.6 \end{array}$	107 8 59	$0.4 \\ 12.5$	$0.4 \\ 0.0$	2.2 5.0	$\frac{1.6}{9.2}$
25 L 146	5.2	5.2	3.0	25.5	108 L 185 109 S 9	7.2 73.6	$7.2 \\ 73.6$	4.1 74.8	34.8
26 L 128 27 L 111	$egin{array}{c} 1.3 \ 0.1 \end{array}$	$\frac{1.3}{0.1}$	0.7 0.7	$egin{array}{c} 6.4 \ 1.7 \end{array}$	110 L 87	0.3	0.3	1.6	$\begin{array}{c} 103.2 \\ 3.7 \end{array}$
28 L 136	34.0	17.8	19.3	$\begin{array}{c} 165.2 \\ 8.2 \end{array}$	111 L 163 112 L 126	1.7 1.9	$\begin{array}{c} 1.7 \\ 0.0 \end{array}$	1 0 1 1	$8.3 \\ 9.2$
29 L 166 30 L 261	$\frac{1.7}{32.0}$	$\frac{1.7}{32.0}$	$\begin{array}{c} 1.0 \\ 18.2 \end{array}$	155.6	113 L 157	0.0	0.0	0.1	0.3
31 L 122	0.8	0.8	4.0	9.4	114 L 137 115 S 100	674.5 187.2	674.5 48.3	310.2 74.6	$1497.4 \\ 137.8$
32 L 174 33 L 123	$\frac{3.6}{0.4}$	$\begin{array}{c} 3.6 \\ 0.4 \end{array}$	3.5 0.5	2.5	116 S 102	21.0	0.1	9 3	12.6
34 L 145	10.7	10.7	$\begin{array}{c} 6.1 \\ 0.8 \end{array}$	52.2 0.0	117 L 236 118 L 4	$\frac{2.9}{0.8}$	2.9 0.8	1.1 0.4	$\frac{2.1}{3.7}$
35 L 331 36 L 335	$egin{array}{c} 0.1 \ 1.3 \end{array}$	0.1 $1.3$	0.3	4.3	119 L 324	4.5	4.5	5.2	41.1
37 L 186	8.0	8.0	$\frac{4.5}{20.4}$	$38.7 \\ 132.1$	120 L 52 121 S 66	4.8 2.2	$\frac{4.8}{2.2}$	$\frac{3.1}{0.9}$	23.8 1.6
38 L 226 39 L 134	$\frac{36.2}{1.6}$	$\begin{array}{c} 36.2 \\ 1.6 \end{array}$	0.8	7.1	122 S 5	2.6	2.6	2.6	3.6
40 L 220	7.9	$egin{array}{c} 7.9 \ 0.1 \end{array}$	4.5 0.8	$\begin{array}{c} 38.6 \\ 0.0 \end{array}$	123 S 28 124 S 125	14.4 0.6	14.4 0.6	14 6 0 3	$\begin{array}{c} 20.2 \\ 0.5 \end{array}$
41 L 197 42 L 230	$\begin{array}{c} 0.1 \\ 26.9 \end{array}$	26.9	78.3	92.9	125 S 6	108.4	108.4	110.1	152.0
43 L 302 44 L 244	$0.3 \\ 0.5$	$0.3 \\ 0.5$	$\substack{1.3\\0.7}$	$egin{array}{c} 3.1 \ 1.7 \end{array}$	126 S 133 127 S 49	$\begin{array}{c} 0.2 \\ 257.6 \end{array}$	$0.1 \\ 257.6$	$\begin{array}{c} 0.1 \\ 261.6 \end{array}$	0.0 451.4
45 L 106	0.1	0.0	0.6	0.5	128 S 81	19.2	19.2	7.6	14.1
46 L 25 47 L 70	$0.0 \\ 1.5$	0.0 $1.5$	$\begin{matrix}0.2\\1.1\end{matrix}$	$0.6\\8.1$	129 S 2 130 S 21	3.9 4.9	3.9 4.9	4.0 5.0	5.56.9
48 L 151	0.6	0.6	0.3	2.7	131 S 85	18.0	18.0	18.3	25.2
49 L 3 50 L 187	$0.4 \\ 0.9$	0.0 0.9	$\frac{1.9}{4.7}$	$\frac{4.3}{11.0}$	132 S 84 133 L 239	26.5 4.2	26.5 4.2	$\frac{26.9}{2.4}$	$37.2 \\ 20.5$
51 L 55	3.8	3.8	2.2	18.6	134 S 60	0.8	0.8	0.3	0.6
52 L 98 53 L 103	25.5 1.5	$\begin{array}{c} 25.5 \\ 1.5 \end{array}$	$13.3 \\ 7.9$	69.4 8.7	135 L 16 136 S 1	3.6 4.7	3.6 4.7	1.4 4.7	2.7 6.5
54 L 95	28.9	10.0	16.5	140.8	137 S 70	1.1	1.1	0.4	8.0
55 L 291 56 L 215	$\frac{5.5}{3.7}$	$\frac{5.5}{3.7}$	$\frac{3.1}{2.7}$	27.8 19.8	138 S 114 139 S 18	$\frac{2.9}{1.6}$	$\frac{2.9}{1.6}$	$\frac{2.9}{1.6}$	$\begin{array}{c}4 & 0\\2 & 2\end{array}$
57 L 138	0.5	0.5	2.4	5.7	140 S 51	30.0	30.0	30.5	42.0
58 L 247 59 L 267	$\begin{array}{c} 3.2 \\ 15.7 \end{array}$	$\begin{array}{c} 3.2 \\ 15.7 \end{array}$	$\frac{1.8}{9.0}$	$\begin{array}{c} 15.7 \\ 76.5 \end{array}$	141 L 1 142 L 126	$\frac{60.9}{34.3}$	60.9 $34.3$	35.9 24.0	$298.0 \\ 173.9$
60 L 173	9.3	9.3	5.3	45.0	143 L 253	1.8	1.8	0.1	0.6
61 L 179 62 L 46	$\begin{array}{c} 0.1 \\ 0.6 \end{array}$	0.0	0.4 0.4	0.6 2.8	144 L 62 145 L 88	4.8 0.0	4.8 0.0	$\frac{2.9}{0.1}$	23.4 0.2
63 L 96	6.5	6.5	3.7	31.7	146 S 77	1.4	1.4	0.6	1.1
64 L 118 65 L 44	$0.4 \\ 9.9$	$\begin{array}{c} 0.4 \\ 9.9 \end{array}$	$\begin{array}{c} 0.2 \\ 6.9 \end{array}$	$\frac{1.9}{36.8}$	147 L 114 148 L 207	$0.9 \\ 5.2$	$\frac{0.9}{5.2}$	$\frac{4.5}{2.9}$	$\frac{10.4}{25.1}$
66 L 160	1.6	1.6	0.9	7.7	149 S 67	1.2	0.0	0.5	0.9
67 L 172 68 L 33	5.9 4.7	$\begin{array}{c} 2.0 \\ 1.6 \end{array}$	$\frac{3.4}{2.7}$	28.7 23.0	150 L 28 151 L 18	$\begin{smallmatrix}0.1\\0.9\end{smallmatrix}$	$0.1 \\ 0.9$	0.8 0.5	0.5 4.3
69 1. 170	3.4	2.9	1.9	16.6	152 L 147 153 L 181	8.8	8.8	5.0	42.6
70 L 131 71 L 35	$7.9 \\ 5.7$	7.9 $5.7$	4.5 3.9	38.5 28.9	154 L 322	0.0 0.2	$\begin{array}{c} 0.0 \\ 0.2 \end{array}$	0.2 0.9	0.4 2.0
72 L 2	0.8	0.8	0.6	4.1	155 L 319 TOTAL	0.0 2449.8	0.0	0.2	0.4
					.01110	O. 44.	2198.3	1687.7	6503.8

Table 3.1.9 Factory Plan on Business Expansion and Air Pollution Control

Code	ladustry	Number	Business	factory	Dust and soot enil	ting faci	lities	Complaints
			expansion	sovement	New or Additional	Renevat	Repair	Received
311	Fabricación de productos alimenticios, excepto bebidas	29	1	3	(			2
	Fabricación de productos alimenticios, excepto bebidas	1	3					
	Industria de bebidas	5	l.		1	<u> </u>	l l	
314	industria de tabaco	1				ļ		
	Fabricación de textiles	(4		?				2
	industria del cuero y productos de cuero y sucedamos del cuero y pieles excepto calzado y otras prendas de vestir	2	ì			1		
324	Fabricación de calzado excepto el de caucho vulcanizado o soldeado o de plastico	3		l				
331	ladustria de la madera y productos de madera y de corcho. excepto muebles	4		1				
332	Pabric ación de auebles y accesorios, excepto los que son principalmente metálicos	2						
341	Fabricación de papel y productos de papel	2	L			<u>}                                    </u>	L	
	Fabricación de sustancias químicas industriales	3		Γ			<u> </u>	
	Fabricación de otros productos quialcos	1		Ī		1		·
	Fabricación de productos diversos derivados del patróleo y del carbón	2	l.			]		
355	Fabricación de productos de caucho	3	1					i
	Fabricación de productos plásticos					L	<u> </u>	
	Fabricacion de objetos de barro, loza y porcelana	19	3	1	3		<u> </u>	3
	Fabricación vidrio y productos de vidrio	: 1				<u> </u>		l
	Fabricación de productos minerales no metálicos	i				<b></b>		<u>L</u>
	Industrias básicas de hierro y acero	1				ļ	<u> </u>	
372	Industrias básicas de metales no ferrosos	ž	1.			11	ļ	
384	Fabricación de equipo y material de transporte	· [	L	l		ļ <u>.</u>		L
390	Otros industrias aanufactureras	l t	1					<u> </u>
101	Industria automotriz	2	1	L	1	2	<u> </u>	1
501	Hospitales	9	2	<u> </u>	1	ļ	2	1
502	Roteles	6	1	L		ļ	ļ	
508	Otros establecimientos	į	]1_	<u></u>	<u></u>	<u> </u>	ļ	ļ
· · · · · ·	Total	144	23	8	10	5	3	14

Counterneasures	Facto	гу Туре	Total
	with complaints	without complaints	
Factory movement		8	8
Renewal of the facilities	ž	5	1
Repair of the facilities	1	4	5
Fuel Conversion	3	14	17
from oil to natural gas	1	8	9
from coal to oil		2	2
from oil to propan		I	1
trom propan to natural gas	l	I	1
use of good-quality oil	2		2
use of fine coal		2	2
Change of the materials	i		1
Installation of flue gas treatments	8	5	13
bag filter, cyclone	6	3	9
or electric precipitator			j
traspa, despoi	î	2	4
or camera de sedimentación			
Improvement of the burning equipments or burning anthod	3	6	9
Raising of the stack height	2	4	5

Specific requests to National Government and Bogota City

Training courses on air pollution control measures and facilities Regional air pollution control Guidance on combustion control Supply of natural gas Technical guidance on use of natural gas Guidance on improvement of working condition Financing to pollution control facilities

3.2 Factory Flue Gas Measurement

	Name of Diant	Dust concentration	SOx	NOX	Q2 contentration	Flue gas	E	Flue gas volume		
		× <sub>€</sub> ω/6		TO LEAN OF THE PROPERTY OF THE	ppm	o C C	m Nati	m <sup>3</sup> N <sup>2</sup> y)	Kind of facility	Kind of fuel
₩.	ACEGRASAS	0.15	1200	190	5.9	200	3400	3000	300HP BOILER	CRUDO
142	COGRA LEVER	0.38	1100	220	9.0	120	16600	15600	700HP BOILER	CRUDO
ო	LEVAPAN	0.53	1200	165	9'9	288	2500	2200	250HP BOILER	CRUDE+ACPM
32		0:30	270	103	12.2	241	2500	2200	100HP BOILER	CRUDO
2	COLMENA S.A.	0.99	850	57	4.4	130	1400	300	100HP BOILER	CRUDO
w	ACEITELES S.A.	09:0	270	596	11.6	181	17400	16500	1100HP BOILER	CRUDO
57	COCACOLA SUR	0.24	1300	200	5.1	185	3600	3300	300HP BOILER	CRUDO
S	FIRGORIFICO GUADALUPE	0.83	1000	15	15.6	183	2900	2800	300HP BOILER	CURDO
22	HILANDERIAS BOGOTA	0.51	670	41	8.6	184	3400	3000	300HP BOILER	CRUDO
-	LABORETORIOS WYTH	0.88	520	289	7.2	162	2900	2500	300HP BOILER	CRUDO+ACPM
5	LABORETORIOS ABBOT	0.86	1100	193	3.7	173	1300	1100	400HP BOILER	CRUDO
55	TEXTILES ROMANOS	0.081	620	80	12.7	222	2900	2600	100HP BOILER	CRUDO
48	GASEOSAS COLOMBIANAS	0.84	1390	64	4.3	177	3000	2700	300HP BOILER	CRUDO
114	BAVARIA S.A.	0.65	810	87	11.6	242	38200	35000	2560HP BOILER	CRUDO
25	PROTABACO	1.8	1020	951	5.0	509	2500	2300	200HP BOILER	CRUDO
29	PROD. ALIMENTICIOS RIOKA	0.37	700	19	3.6	112	1200	1100	150HP BOILER	CRUDO
Ġ.	LICORES CUNDINAMARCA	0.21	1370	188	3.0	4	1800	1500	500HP BOILER	CRUDO
8	CROYDON	0.97	1020	269	8.1	234	3700	3300	300HP BOILER	CRUDO
14	UNIPHARMA S.A.	0.047	810	117	3.4	175	6200	5600	100HP BOILER	ACPM
92	CARULLA S.A.	0.15	460	199	13.6	200	1400	1200	200HP BOILER	FUEL OIL
₫	ICOLLANTAS S.A.	0.25	420	210	4.9	199	870	830	100HP BOILER	FUEL OIL
116	MUEBLES ARTECTO	0.14	35	63	16.9	200	4600	4400	150HP BOILER	CARBON+WOOD
137	JABONES RIOKA	0.02	220	31	15.7	62	12600	12300	100HP BOILER	CARBOM
124	BOCADILLOS LOS GUAYABOS	0.34	137	141	14.3	215	1600	1500	50HP BOILER	CARBON
138	CORRUGADOS DE COLOMBIA	0.73	84	81	15.4	244	2700	2600	120HP BOILER	CARBOM
#	CERVECERIA DEL LITORAL	0.20	150	48	16.1	28	58800	56800	300HP BOILER	CARBON
82	PRODER LTDA	0.22	40	510	17.0	85	5100	4800	150HP BOILER	CARBON
8	OLEAGINOSAS ALVARADO	0.28	5	62	16.3	111	1600	1500	175HP BOILER	CARBON
ξ	CO DE ONIDEA	000								

			1		3	۶					
No.		Name of Plant	concentration g/m³ <sub>N</sub>	SOX concentration ppm	concentration ppm	concentration ppm	riue gas temperature °C	Fibegas volume Fibegas volume (Wet) (Dry) m3v/h	File gas volume (Ory) m³N/n	Kind of facility	Kind of fuel
30	짇	COLOSINAS DE COLOMBIA	2.70	160	69	9.7	230	1800	1700	75HP BOILER	CARBON
સ	117	PRICOMA	0.084	N.D.	26	17.3	230	2200	5100	350HP BOILER	MOOD
32	127	LADRILLERA SANTAFE	0.39	180	118	18.6	126	35100	33300	BRICK KILN	CARBON+ACPM
33	131	LADRILLERA ALEMANA	0.028	98	42	17.7	75	26400	25100	BRICK KILN	CARBON
34	132	LADRILLERA ZIGURAT	0.031	110	76	18.8	110	19600	18600	BRICK KILN	CARBON
35	140	LADRILLERA YOMASA	0.078	72	49	19,6	87	15100	14400	BRICK KILN	CARBON
36	103	LADRILLERA LOS TEJARES	0.067	99	12	19.5	72	24400	23000	BRICK KILN	CARBON
37	2.2	LADRILLOS MOORE	0.13	5	40	18.5	116	11800	11300	BRICK KILN	CARBON
38	109	TUBOS MONSERRATE	0.015	F	#	19.8	28	11100	10400	CLAY PIPE KILN	CARBON
39	125	TUBOS MOORE	0.034	.G.N	27	15.0	429	5500	5300	CLAY PIPE KILN	CARBON
40	122	TUBOS EL CONDOR	0.75	99	27	16.3	133	2500	2500	CLAY PIPE KILN	CARBON
41	122	TUBOS EL CONDOR	1.98	66	19	18.3	148	2600	2400	CLAY PIPE KILN	CARBON
42	49	ATLANTIC MINERALS PRODUCTS	0.53	ιc	29	19.0	75	1200	1200	DRYER	ACPM
43	20	CHOCOLATES LUKER QUEZADA	0.11	Ŧ	33	19.6	29	2800	2800	DRYER	ACPM
44	126	ERVICO LTDA	0.70	N.O.	(4)	18.9	88	540	520	DRYER	WOOD
45	35	CROWN LITOMETAL	0.023	ND.	(3)	19.8	97	3000	2800	DRYER	PROPANE GAS
48	37	KELLOGG'S DE COLOMBIA	0.013	N.D.	(3)	18.5	74	2000	1800	DRYER	PROPANE GAS
47	19	DISTRACO	0.068	.G.N	'Q'N	19.8	8	2300	2200	INCINERATOR	ACPM
48	44	SHELL DE COLOMBIA	0.75	53	30	13.4	<del>1</del>	910	820	INCINERATOR	ACPM
49	56	CORPACERO	0.025	<u>\$</u>	10	17.5	172	3200	3000	GALVANIZING FURNACE	ACPM
20	33	INDUSTRIA COLOMBIA DE CAFE	0.068	20	61	18.3	£1	4900	4500	ROSTER	ACPM
51	83	IMAL S.A.	0.011	48	53	14.8	516	3800	3500	HEAT TREATING FURNACE	ACPM
52	34	INCOLBESTOS	0.045	N.D.	N.D.	20.4	122	330	290	ELECTRIC ARC FURNACE	ELECTRICITY
53	35	FUNDLCIONES VULCANO	21.0	300	.G.N	8.3	740	8400	8100	CUPOLA	COOUE
Remarks:	arks:	1) The values in parentheses for NOx concentration are for reference becuase they are less than the quantification lower limit value.	centration are	for reference	e becuase th	ey are less	than the qua	utification lov	ver limit valu	di	

The values in parentheses for NOx concentration are for reference because they are less than the quantification lower limit value.
 The results of measurement for No.30 and 41 are values during feeding of coals.

Table 3.3.1 Analysis of Fuel Used

NO.		Factoria	combustible	С	В	s	N	И	A	H Y	densidad
				Ж	X	%	*	%	%	kcal/kg	
	141	ACEGRASAS	CRUDO	87.7	10.8	2. 3	0.60			10182	0. 998
2	142	COGRA LEVER	CRUDO	86. 9	10.8	2.3	0.60			10166	0.979
3	32	SPLENDID DULCES	CRUDO	87.5	10.6	2.3	0.40			10173	0.977
4	$\bar{1}\bar{0}$	COLBENA S. A.	CRUDO	83.5	10.8	2.3	0.40		. <del></del> .	9741	0.979
5	5	ACETTELES S. A.	CRUDO	86.8	10.9	2. 2	0.30	-	_	10116	0.978
5 6 7	12	COCACOLA SUR	CRUDO	88. 5	10. 9	2. 3	0.30	-	_	10181	0.978
7	23	FIRGORIFICO GUADALUPE	CRUDO	87. 6	10.7	2. 2	0. 37	-	_	10148	0.943
8	$\bar{2}\bar{1}$	HILANDERIAS BOCOTA	CRUDO	87. 8	10.7	2. 3	0.40			10212	0. 987
9	$\bar{1}\bar{3}$	LABORETORIOS ABBOT	CRUDO	87. 9	10. 9	2. 3	0.40	-	_	10154	0.982
10	15	TEXTILES RONANOS	CRUDO	87. 5	10.8	2. 3	0.30	-	-	10181	0.990
11	48	GASEOSAS COLONBIANAS	CRUDO	87.7	10.8	2. 4	0.40	_		10117	0. 984
12	114	BAVARIA S. A.	CRUDO	87.7	10.7	2. 3	0.70	-	-	10168	0. 991
13	25	PROTABACO	CRUDO	88. 6	11.8	1. 2	0. 10	–	_	10425	0. 906
14	29	PROD. ALIMENTICIOS RIOKA	CRUDO	88. 2	10. 6	2. 3	0.40			10235	0.987
15	9	LICORES CUNDNAMARCA	CRUDO	87.6	10. 9	2. 4	0.30	_		10139	0. 968
16	7	WANUFACTURAS ELIOT	CRUDO	87. 00	10.80	2. 30	0.30			10133	0.983
17	34	INCOLBESTOS S. A.	CRUDO	87. 50	10.70	2.30	0.40	_		10166	0. 978
	$\frac{34}{112}$	INSTITUTO NEUROLOGICO	CRUDO	87. 10	10.70	2.40	0.70			10226	0. 973
	115	CERVECERIA DEL LITORAL	CRUDO	88. 30	10. 70	2. 30	0.70			10172	0. 991
20	65	ICASA	CRUDO	87. 50	10. 80	2. 20	0.70			10091	0.978
21	30	COLCURTIDOS	CRUDO	87. 80	10.70	2. 40	0.40			10222	0. 982
22	$\frac{30}{26}$	CARULLA S. A.	FUEL DIL	87. 7	10. 10	2.2	0.40			10238	0. 953
22 23	20 11	FUEL OIL NO. 6	FUEL OIL	86. 20	10. 80	2.51	0. 32		<del>-</del>	10176	0.990
		UNIPHARMA S. A.	A C P N	89. 3	13. 0	0:4	0.32			10832	0.869
24	$\frac{14}{10}$		A C P N	88. 3	12. 9	0.4	0			10811	0.866
25 86	$\frac{19}{92}$	DISTRACO	A C P H	88. 1	12.7	0.4				10804	0.871
26	83	TWAL, S. A.		85. 5	$\frac{12.1}{12.8}$	0.4	0. 10			10781	0. 868
$\frac{27}{20}$	44	SHELL DE COLONBIA		·	12.90	0.40	0. 10	<u> </u>	<u>-</u> -	10825	0. 870
28	45	MINERALES VENCEDOR		88. 40	12. 90	0.40	0			10825	0.866
29	143	AEROCIVIL		88.80	12. 90	0.40	0			10802	0.862
30	$\frac{57}{10}$	CIA COLONBIANA AUTONOTREZ		89. 00 88. 10	12. 90	0.30	0			10735	0.869
31	49	ATLANTIC MINERALS PRODUC		88. 50	12. 90	0.40	0			10792	0. 867
32	$\frac{18}{2}$	PETCOL			11. 1		0. 20			10326	0. 962
33	$\frac{3}{16}$	LEVEPAN	CRUDO + ACPN CRUDO + ACPN	87.7	$\frac{11.1}{10.8}$	$\frac{2}{2}$ . $\frac{0}{2}$ .	0. 20			10176	0.902
34	17	LABORETORIOS TYTH	CRUDO + ACPM	87. 6 78. 30	5. 08	0.70	1. 89	0.38	13, 65	7720	1. 470
35	127	LADRILLERA SANTAFE				0. 09	1. 69		<del></del> -	11880	0. 920
36	<u> </u>	COCINOL COLGAS SAN CARLOS		86.85	13.81		0			11940	0. 920
37	. <u>B</u> .	COCINOL COLGAS TUNJUELITO	COCINOL KEROSENE	86. 89 87. 20	13. 77 13. 30	0.06 0.12	0			11744	0. 935
38	G	KEROSENE ALUNINIOS		86.55	13. 31	0. 12	0			11456	0. 902
39	<u>E</u>	GASOLINA CORRIENTE TEXACO		77. 43	11.76	0.06	0			11770	0. 906
$\frac{40}{41}$	<u>.D</u> .	GASOLINA CORRIENTE ESSO	GASOLINA GASOLINA			0.06	0			11615	
		CASOLINA EXTRA ESSO	GASOLINA			0. 07	0			11748	0. 903
42		CASOLINA EXTRA NOBIL			11.62 5.08	0. 69	1. 89	0.335	15. 16	7462	0. 303
	125	TUBOS NOORE	CARBON	76.85	4. 62	0. 59	1. 67	1.64	26. 97	6384	<u>-</u> -
	131	LADRILLERS ALEMANA	CARBON		l <del></del>				10. 38	7874	1.760
	116	NUEBLES ARTECTO	CARB+MADE CARBON	80. 46 4. 9	5. <u>54</u> 0. 3	<u>0.49</u> 3.4	1.98 0.3	1. 15	10. 30	1014	1.530
	117	PRICONA					1.76	2. 49	24. 08	6822	
	137	JABONES RIOKA	CARBON	65. 33	5. 46	0.88		Z. 49	24. 08	6959	1.320 1.000
	132	LADRILLERA ZIGURAT	CARBON	77. 30	5.2	0.80 0.49	1. 70 1. 76		20.06	6923	1.000
	124	BOGADILLOS LOS CUAYABOS	CARBON	70. 33	5. 18			2. 18		8205	1. 300
	128	CORRUGADOS DE COLONBIA	CARBON	84. 49	5, 45	0.50	$\frac{1.98}{1.53}$	0.83	6.75	5683	1.300
	140	LADRILLERA YOMASA	CARBON	58. 56	4. 58	0.57	1	4. <u>62</u> 0. 53	$\frac{30.14}{7.16}$	f	l-·
	115	CERVECERIA DEL LITORAL	CARBON	84. 55	5. 17	0.50	2.09		7. 16	8311 7485	1.550
	107	DIASA	CARBON	75. 60	5. 05	$-\frac{0.99}{0.00}$	1.99	1.05	15. 47		
	92	CEGRES LTDA	CARBON	77. 82	5. 15	$-\frac{0.69}{0.00}$	1.88	0.99	13.47	7527	<del> </del>
	93	TUBOSYLADRILLOS SAN MARCOS		79.69	5.37	0.99	1.99	0.62	11.34	7783	1.130
	123	LADRILLERA SAN CRISTOBAL	CARBON	86. 89	5. 70	$\frac{0.49}{0.40}$	2.07	1.60	3.25	6807 7542	
	109	TUBOS WONSERRATE	CARBON	77.11	5.41	$\frac{0.49}{1.10}$	1.97	1.64	$\frac{13.38}{25.42}$		1 050
58	139	TUBOS EL DORADO	CARBON	65. 93	4.84	1. 18	1.68	1. 30	25. 43	6466	1. 250

## 3.4 Traffic Volume Survey

## 3.4.1 Resume of Traffic Volume Survey

Table 3.4.1 Survey Points of Traffic Volume at Roadsides

Point No.	Name of Road	Observ	ation Point		Observation Period
1 2 3 4 5 6 7 8	Ave. ELDORADO Autopista SUR Autopista AL LLANO Ave. CENTENARIO Ave. BOYACA Ave. 68 Ave. JIMENEZ Ave. DE LAS AMERICAS	Cra. 75 Apogeo Cra. 5A Cra. 80 Cll. 75 Cll. 22 Cra. 20 Cra. 69	Modelia San Isidro Renault Bonanza Espectador Sabana Marsella	① ② ③	6:00 ~ 6:00
9	Carrera 30 Ave. 7	Cll. 49 Cll. 131	Igac		6:00 ~ 6:00
11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30	Carrera 11 Carrera 10 Carrera 30 Carrera 86 Ave. SUBA Carrera 15 Ave. 68 Calle 27 Sur Carrera 13 Calle 81 Ave. BOYACA Calle 44 Sur Calle 26 Calle 68 Ave. 63 Carrera 30 Ave. 116 Ave. 116 Ave. CARACAS Carrera 9	Cil. 96 Cil. 22 Sur Cil. 21 Sur Cil. 12 Cil. 132 Cil. 95 Cil. 95 Ave. CARACA Cil. 95 Cra. 62 Cil. 36 Sur Cra. 48 Cra. 25 Cra. 31 Cra. 49 Cil. 14 Transversal 3 Cil. 42 Sur Cil. 75	Ferias Venecia Colsubsidio Club Emp. Ofic. Sena	0	Oct. 1 (Mon) or Oct. 2 (Tue) 6:00 ~ 22:00 Oct. 7 (Sun) 6:00 ~ 22:00
31 32 33 34 35 36 37 38 39 40 41 42 43 44 45	Ave. CIRCUNVALAR Ave. JIMENEZ Calle 34 Ave. CARACAS Calle 19 Ave. 1 DE MAYO Calle 6 Ave. CHILE Ave. 78 Calle 3 Carrera 13 Calle 22 Sur Carrera 86 Carrera 19 Ave. LARA BONILLA	Parque Nacio Cra. 8 Cra. 16 Cll. 11 Cra. 21 Cra. 61 Cra. 19 Cra. 28 Cra. 31 Cra. 42 Cll. 39 Cra. 20 Cll. 51 Sur Cll. 131 Cra. 41	Paloquemao Rancho Grande Alcazares Restrepo Casablanca Balan		Oct. 4 (Thu) 6:00 ~ 22:00
46	Carrera 10	Cll. 22		① ②	Nov. 9 (Fri) 6:00 ~ 22:00 Nov. 11 (Sun) 6:00 ~ 22:00

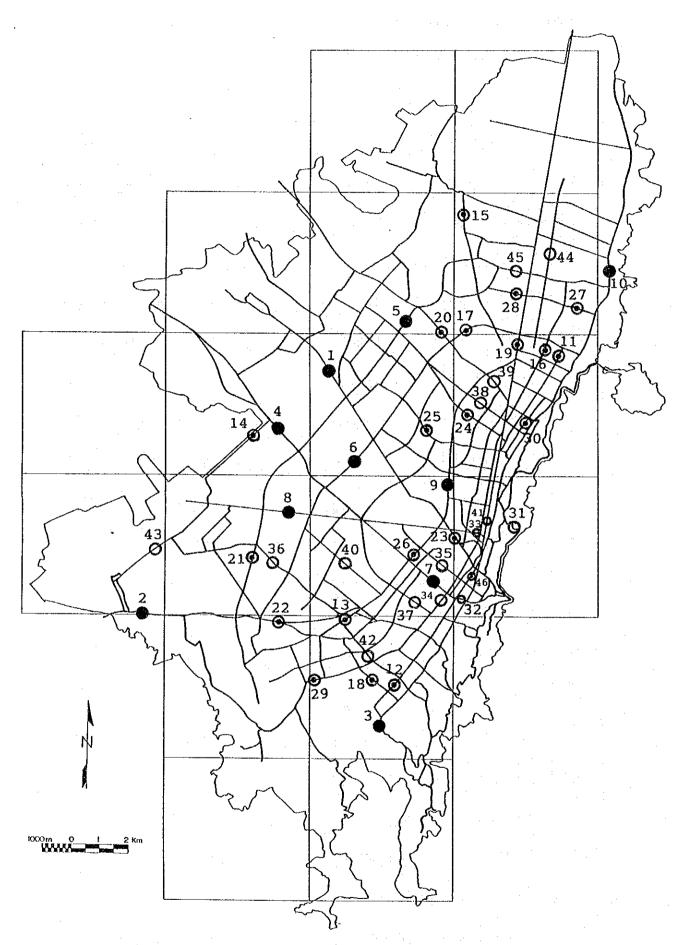
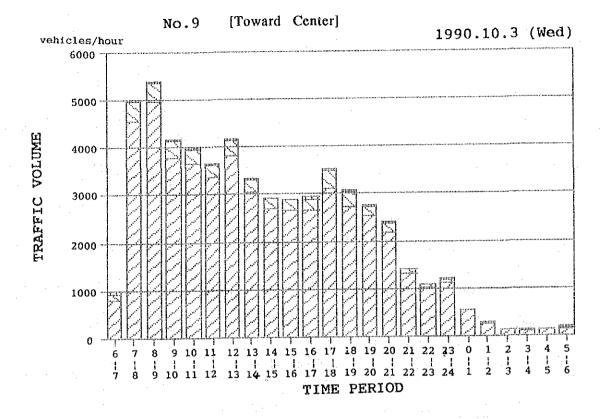
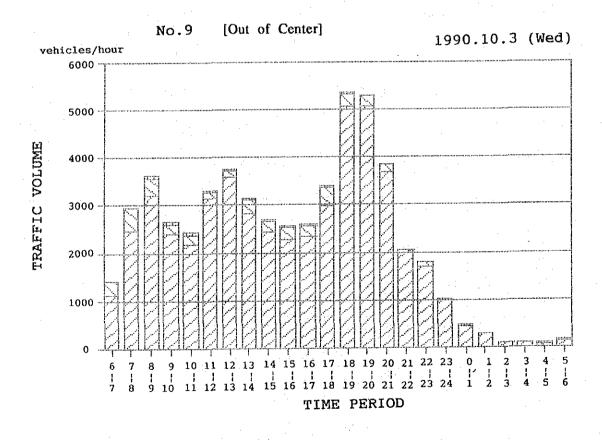


Fig. 3.4.1 Location Map of Traffic Volume Survey



Fig. 3.4.2 Daily Traffic Volume (Weekday)



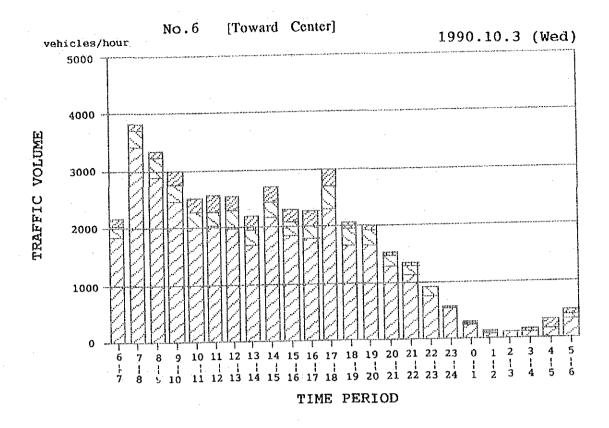


mi a ca mart at the standard Book (Wookda

Passenger Cars Buses

Fig. 3.4.3 Typical Hourly Fluctuation of Radial Road (Weekday)

Trucks



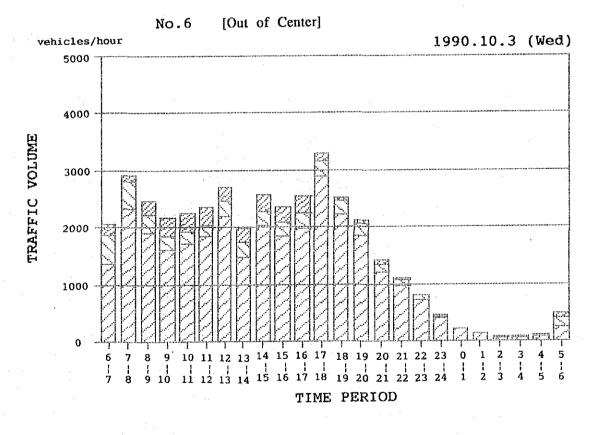
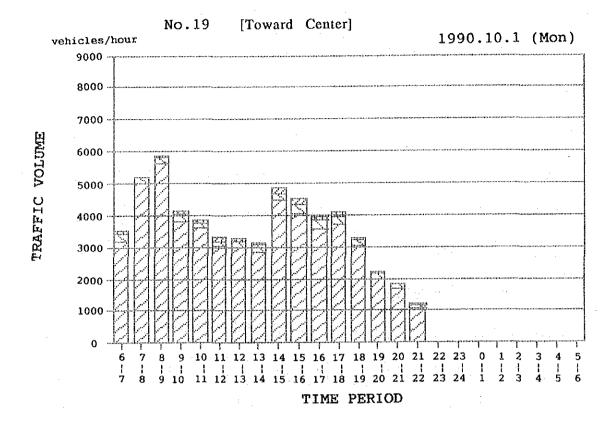


Fig. 3.4.4 Typical Hourly Fluctuation of the Road Restricted Trucks to Drive into (Weekday)

ZZ Trucks

Buses

Passenger Cars



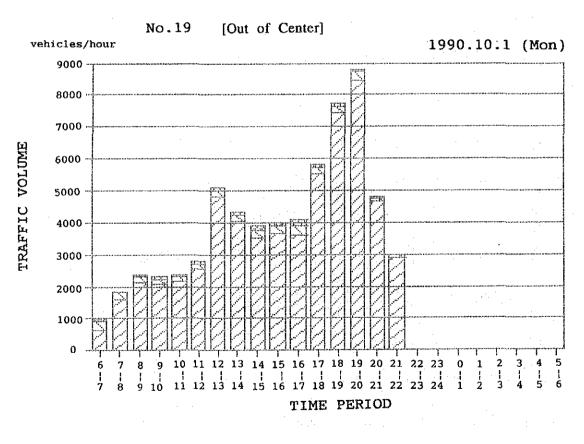
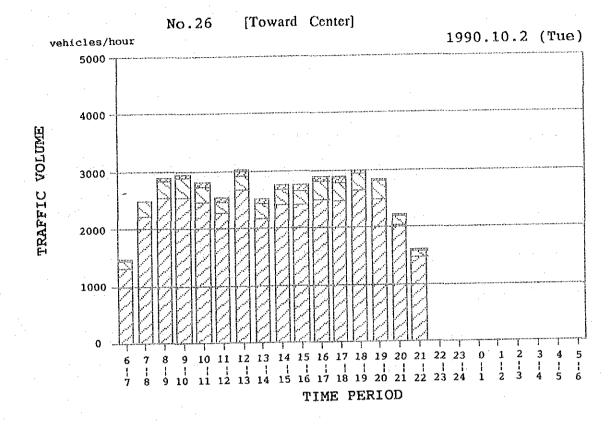


Fig. 3.4.5 Typical Hourly Fluctuation with the Heaviest Traffics (Weekday)

Trucks

Passenger Cars Suses



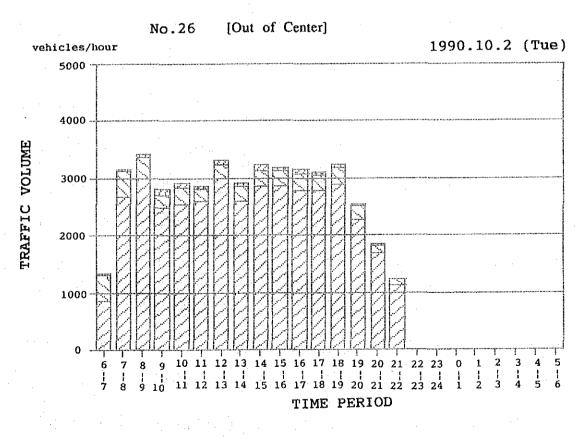


Fig. 3.4.6 Typical Hourly Fluctuation in the Central Zone (Weekday)

Trucks

Buses

Passenger Cars

Table 3.4.2 Ratio of 16 Hour Traffic Volume to 24 Hour Traffic Volume (Weekday)

Survey	Traffic	Traffic	Volume	Ratio
Point No.	Flow Direction	16 hours (6:00 ~ 22:00)	24 hours (6:00 ~ 6:00)	(16 hours to 24 hours)
1	$S \to N$ $N \to S$	31,330 40,934	33,244 43,320	0.942 0.945
	Total	72,264	76,564	0.944
2	$\begin{array}{c} E \to W \\ W \to E \end{array}$	20,082 15,898	22,580 18,140	0.889 0.876
	Total	35,980	40,720	0.884
3	$N \to S$ $S \to N$	5,084 5,250	6,352 6,306	0.800 0.833
	Total	10,334	12,658	0.816
4	$S \to N$ $N \to S$	20,442 18,830	22,142 20,426	0.923 0.922
	Total	39,272	42,568	0.923
5	$S \to N$ $N \to S$	31,332 27,248	33,734 29,808	0.929 0.914
	Total	58,580	63,542	0.922
6	$S \rightarrow N$ $N \rightarrow S$	36,818 39,380	39,246 42,396	0.938 0.929
	Total	76,198	81,642	0.933
7	$E \to W$ $W \to E$	20,024 19,476	21,626 20,696	0.926 0.941
	Total	39,500	42,322	0.933
8	$E \to W$ $W \to E$	39,710 39,044	44,622 41,580	0.890 0.939
	Total	78,754	86,202	0.914
9	$S \to N$ $N \to S$	51,112 52,664	55,242 56,458	0.925 0.933
	Total	103,776	111,700	0.929
10	$S \rightarrow N$ $N \rightarrow S$	25,086 26,748	27,664 28,664	0.907 0.933
	Total	51,834	56,328	0.920

Table 3.4.3 Classified Daily Traffic Volume (Weekday)

Survey	Туре	Α	Туре		Туре		Total
Point	Daily Traf-	Ratio	Daily Traf-	Ratio	Daily Traf-	Ratio	Daily Traf-
No.	fic Volume	(to Total)	fic Volume	(to Total)	fic Volume	(to Total)	fic Volume
1 - 1	68,686	0.897	4,868	0.064	3,010	0.039	76,564
2	24,842	0.610	9,362	0.230	6,516	0.160	40,720
3	6,348	0.502	4,506	0.356	1,804	0.143	12,658
4	29,726	0.698	6,254	0.147	6,588	0.155	42,568
5	53,862	0.848	5,086	0.080	4,594	0.072	63,542
6	65,876	0.807	9,052	0.111	6,714	0.082	81,642
7	30,474	0.720	10,038	0.237	1,810	0.043	42,322
- 8	69,684	0.808	11,252	0.131	5,266	0.061	86,202
9	102,090	0.914	8,530	0.076	1,080	0.010	111,700
10	48,660	0.864	5,888	0.105	1,780	0.032	56,328
117	28,035	0.906	2,619	0.085	287	0.009	30,941
12	16,304	0.616	8,794	0.332	1,374	0.052	26,472
13	26,967	0.732	7,637	0.207	2,231	0.061	36,835
14	4,550	0.528	1,595	0.185	2,468	0.287	8,613
15	27,510	0.812	4,606	0.136	1,750	0.052	33,866
16	28,669	0.911	2,399	0.076	397	0.013	31,465
17	75,308	0.861	6,147	0.070	6,032	0.069	87,487
18	13,048	0.721	3,750	0.207	1,297	0.072	18,095
19	122,397	0.926	6,921	0.052	2,872	0.022	132,190
20	46,244	0.807	8,325	0.145	2,710	0.047	57,279
21	27,668	0.761	4,656	0.128	4,041	0.111	36,365
22	28,386	0.712	8,259	0.207	3,198	0.080	39,843
23	69,987	0.890	7,340	0.093	1,338	0.017	78,665
24	14,199	0.779	3,400	0.187	632	0.035	18,231
25	41,657	0.935	1,821	0.041	1,098	0.025	44,576
26	81,465	0.880	9,085	0.098	2,024	0.022	92,574
27	32,071	0.958	919	0.027	503	0.015	33,493
28	44,229	0.962	1,001	0.022	751	0.016	45,981
29	21,526	0.610	11,031	0.313	2,742	0.078	35,299
30	19,508	0.948	811	0.039	261	0.013	20,580
*31	25,014	0.989	147	0.006	138	0.005	25,299
*32	12,522	0.753	3,830	0.230	287	0.017	16,639
33	12,796	0.727	4,332	0.246	475	0.027	17,603
34	33,329	0.731	10,162	0.223	2,114	0.046	45,605
35	27,776	0.828	4,636	0.138	1,131	0.034	33,543
36	35,687	0.724	10,147	0.206	3,471	0.070	49,305
37	29,182	0.832	3,517	0.100	2,388	0.068	35,087
38	23,176	0.936	759	0.031	822	0.033	24,757
39	38,132	0.761	10,528	0.210	1,450	0.029	50,110
40	20,354	0.790	3,763	0.146	1,652	0.064	25,769
41	26,306	0.780	7,074	0.210	363	0.011	33,743
42	24,503	0.734	6,960	0.208	1,937	0.058	33,400
43	14,487	0.550	8,837	0.336	2,997	0.114	26,321
44	35,275	0.930	2,008	0.053	641	0.017	37,924
45	50,986	0.837	5,812	0.095	4,084	0.067	60,882
46	10,831	0.327	22,091	0.667	211	0.006	33,133

Note: Type A - Automovil, Campero, Camioneta, Microbus Type B - Bus, Buseta Type C - Camion, Volqueta, Tractomula

Daily traffic volumes of No. 11~46 were estimated by 16 hours' (6:00~22:00) traffic volumes.

<sup>\* -</sup> Inadequate data because of some obstruction.

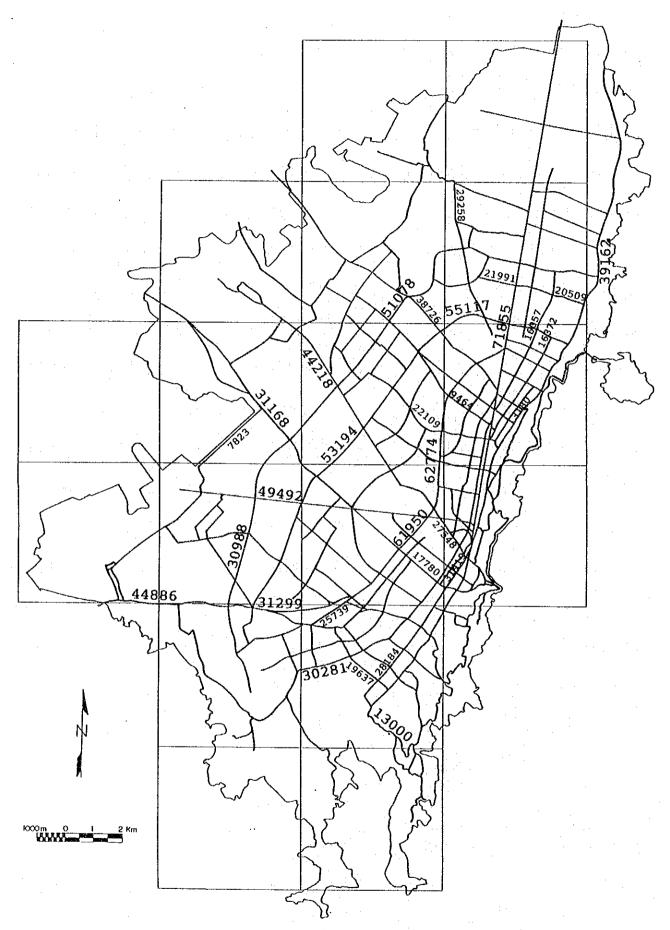


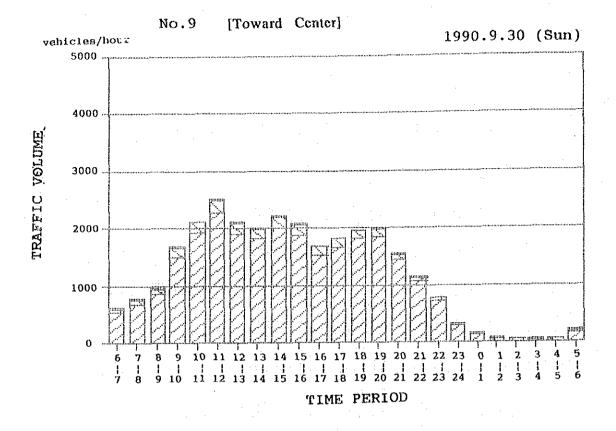
Fig. 3.4.7 Daily Traffic Volume (Sunday)

Table 3.4.4 Weekly Fluctuation of Daily Traffic Volume

Survey	Weekday	Sunday		Satur	day
Point	Daily (24 h)	Daily (24 h)	Ratio	Daily (24 h) Traffic Volume	Ratio (to Weekday)
No.	Traffic Volume	Traffic Volume	(to Weekday)		* -
1	76,564	44,218	0.58	62,376	0.81
2	40,720	44,886	1.10	46,202	1.13
3	12,658	13.000	1.03	14,508	1.15
4	42,568	31,168	0.73	41,798	0.98
5	63,542	*51,078	0.80	*55,026	0.87
6	81,642	53,194	0.65	76,384	0.94
7	42,322	17,780	0.42	34,022	0.80
8	86,202	49,492	0.57	78,072	0.91
9	111,700	62,774	0.56	98,742	0.88
10	56,328	39,162	0.70	64,344	1.14
11	30,941	16,372	0.53	-	-
12	26,472	28,184	1.06	-	-
-13	36,835	25,739	0.70	-	
14	8,613	7,823	0.91	-	-
15	33,866	29,258	0.86	-	-
16	31,465	16,057	0.51	-	-
17	87,487	55,117	0.63	<u>.</u> .	-
18	18,095	19,637	1.09	-	-
19	132,190	71,855	0.54	-	-
20	57,279	38,726	0.68	-	-
21	36,365	*30,988	0.85	-	<del>-</del>
22	39,843	31,299	0.79	· -	· -
23	78,665	27,548	0.35	-	-
24	18,231	9,464	0.52	-	-
25	44,576	22,109	0.50	-	-
26	92,574	61,950	0.67	•	-
27	33,493	20,509	0.61	-	-
28	45,981	21,991	0.48	· ~	_
29	35,299	30,281	0.86	· -	-
30	20,580	3,180	0.15	-	-
46	33,133	31,419	0.95		-
1					·

Note: Daily traffic volumes of No.  $11 \sim 30$ , 46 were estimated by 16 hours (6:00  $\sim$  22:00) traffic volumes.

<sup>\* -</sup> Inadequate data because of some obstruction



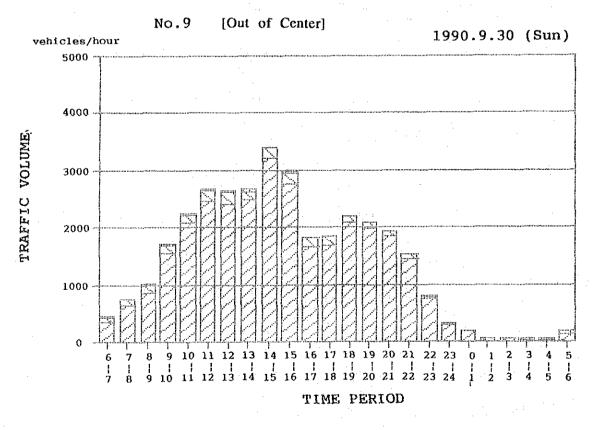


Fig. 3.4.8 Typical Hourly Fluctuation of Radial Road (Sunday)

Table 3.4.5 Ratio of 16 Hour Traffic Volume to 24 Hour Traffic Volume (Sunday)

Survey	Traffic	Traffic	Volume	Ratio
Point	Flow	16 hours	24 hours	(16 hours
No.	Direction	(6:00 ~ 22:00)	(6:00 ~ 6:00)	to 24 hours)
	$S \rightarrow N$	17,980	19,236	0.935
1	$N \to S$	23,408	24,982	0.937
	Total	41,388	44,218	0.936
	$E \rightarrow W$	19,260	21,076	0.914
2	$W \to E$	21,730	23,810	0.913
	Total	40,990	44,886	0.913
	$N \rightarrow S$	5,830	7,018	0.831
3	$S \to N$	5,160	5,982	0.863
	Total	10,990	13,000	0.845
	$S \rightarrow N$	13,750	15,002	0.917
4	$N \to S$	14,686	16,166	0.908
	Total	28,436	31,168	0.912
	$S \rightarrow N$	21,086	23,016	0.916
*5	$N \rightarrow S$	26,482	28,062	0.944
	Total	47,568	51,078	0.931
	$S \rightarrow N$	24,752	27,028	0.916
6	$N \rightarrow S$	23,710	26,166	0.906
	Total	48,462	53,194	0.911
	$E \rightarrow W$	8,500	9.410	0.903
7	$W \to E$	7,496	8,370	0.896
	Total	15,996	17,780	0.900
	$E \rightarrow W$	21,548	23,574	0.914
8	$W \to E$	24,306	25,918	0.938
	Total	45,854	49,492	0.926
	$S \rightarrow N$	31,968	33,746	0.947
9	$N \rightarrow S$	27,264	29,028	0.939
	Total	59,232	62,774	0.944
	$S \rightarrow N$	17,578	18,708	0.940
10	$N \rightarrow S$	19,192	20,454	0.938
	Total	36,770	39,162	0.939

Note: \* - Inadequate data because of some obstruction

Table 3.4.6 Classified Daily Traffic Volume (Sunday)

Survey	Туре		Туре		Туре		Total ·
Point No.	Daily Traf- fic Volume	Ratio (to Total)	Daily Traf- fic Volume	Ratio (to Total)	Daily Traf- fic Volume	Ratio (to Total)	Daily Traf- fic Volume
1	41,620	0.941	2,138	0.048	460	0.010	44,218
2	32,980	0.735	9,724	0.048	2,182	0.049	44,886
3	7,848	0.733	4,254	0.327	898	0.049	13,000
4	23,666	0.759	5,764	0.185	1,738	0.056	31,168
*5	45,512	0.759	4,252	0.083	1,314	0.026	51,078
6	44,046	0.828	7,202	0.135	1,946	0.020	53,194
7	10,768	0.606	6,782	0.381	230	0.013	17,780
8	42,056	0.850	5,736	0.116	1,700	0.034	49,492
9	57,506	0.916	4,596	0.073	672	0.011	62,774
10	35,408	0.904	3,384	0.086	370	0.009	39,162
11	14,935	0.912	1,323	0.081	114	0.007	16,372
12	19,433	0.689	8,288	0.294	463	0.016	28,184
13	20,002	0.777	5,312	0.206	425	0.016	25,739
14	5,430	0.694	1,399	0.179	994	0.127	7,823
15	25,614	0.875	3,097	0.106	547	0.019	29,258
16	15,165	0.944	829	0.052	63	0.004	16,057
17	49,271	0.894	3,896	0.071	1,950	0.035	55,117
18	14,692	0.748	4,443	0.226	502	0.026	19,637
19	66,581	0.927	4,477	0.062	797	0.011	71,855
20	31,437	0.812	6,536	0.169	753	0.019	38,726
*21	24,677	0.796	5,219	0.168	1,092	0.035	30,988
22	24,572	0.785	5,705	0.182	1,022	0.033	31,299
23	23,623	0.858	3,657	0.133	268	0.010	27,548
24	6,897	0.729	2,447	0.259	120	0.013	9,464
25	20,967	0.948	870	0.039	272	0.012	22,109
26	53,721	0.867	7,214	0.116	1,015	0.016	61,950
27	20,220	0.986	173	0.008	116	0.006	20,509
28	21,871	0.995	50	0.002	70	0.003	21,991
29	18,020	0.595	10,903	0.360	1,358	0.045	30,281
30	2,969	0.934	145	0.046	66	0.021	3,180
46	12,820	0.408	18,445	0.587	154	0.005	31,419

Note: Daily traffic volumes of No. 11~30, 46 were estimated by 16 hours' (6:00~22:00) traffic volumes.

<sup>\* -</sup> Inadequate data because of some obstruction.

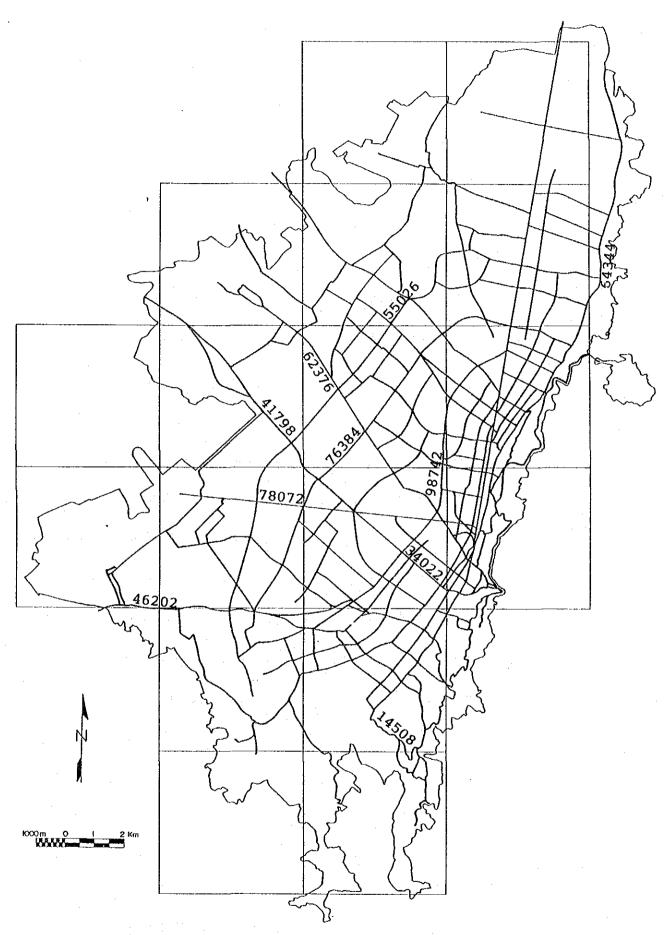
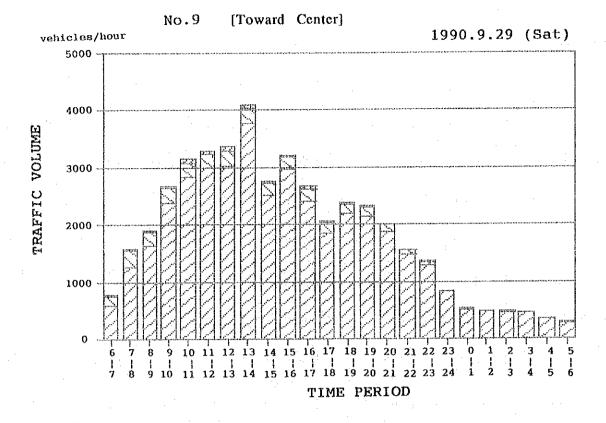


Fig. 3.4.9 Daily Traffic Volume (Saturday)



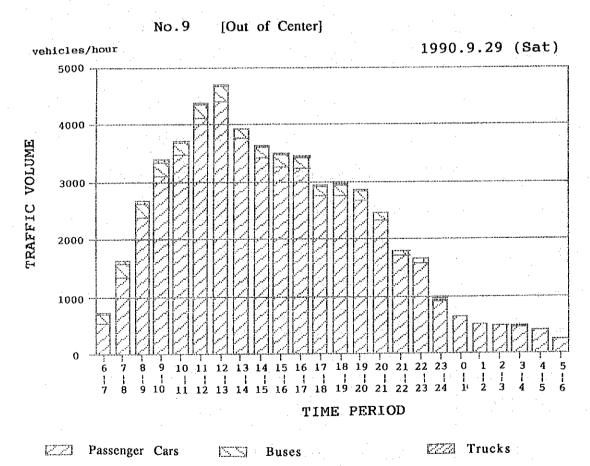


Fig. 3.4.10 Typical Hourly Fluctuation of Radial Road (Saturday)

Table 3.4.7 Ratio of 16 Hour Traffic Volume to 24 Hour Traffic Volume (Saturday)

Survey	Traffic	Traffic	Volume	Ratio
Point	Flow	16 hours	24 hours	(16 hours
No.	Direction	(6:00 ~ 22:00)	(6:00 ~ 6:00)	to 24 hours)
	$S \to N$	24,830	27,486	0.903
1	$N \rightarrow S$	31,816	34,890	0.912
	Total	56,646	62,376	0.908
	$E \rightarrow W$	22,980	26,462	0.868
2	$W \to E$	16,902	19,740	0.856
	Total	39,882	46,202	0.863
	$N \rightarrow S$	5,766	7,334	0.786
3	$S \rightarrow N$	5,646	7,174	0.787
	Total	11,412	14,508	0.787
	$S \rightarrow N$	19,282	21,682	0.889
4	$N \rightarrow S$	17,622	20,116	0.876
	Total	36,904	41,798	0.883
	$S \rightarrow N$	23,842	27,934	0.854
*5	$N \rightarrow S$	22,206	27,092	0.820
	Total	46,048	55,026	0.837
	$S \rightarrow N$	32,142	36,056	0.891
6	$N \rightarrow S$	35,628	40,328	0.883
	Total	67,770	76,384	0.887
	$E \to W$	16,232	17,738	0.915
7	$W \to E$	14,712	16,284	0.903
	Total	30,944	34,022	0.910
	$E \to W$	33,780	39,090	0.864
8	$W \to E$	34,806	38,982	0.893
	Total	68,586	78,072	0.878
	$S \rightarrow N$	48,718	54,148	0.900
9	$N \rightarrow S$	39,758	44,594	0.892
	Total	88,476	98,742	0.896
	$S \rightarrow N$	25,434	29,800	0.853
10	$N \rightarrow S$	30,500	34,544	0.883
	Total	55,934	64,344	0.869

Note: \* - Inadequate data because of some obstruction

Table 3.4.8 Classified Daily Traffic Volume (Saturday)

Survey Point No.	Type A		Туре	Туре В		e C	Total
	Daily Traffic Volume	Ratio (to Total)	Daily Traffic Volume	Ratio (to Total)	Daily Traffic Volume	Ratio (to Total)	Daily Traffic Volume
1	57,300	0.919	3,140	0.050	1,936	0.031	62,376
2	31,128	0.674	10,164	0.220	4,910	0.106	46,202
3	8,750	0.603	4,444	0.306	1,314	0.091	14,508
4	31,134	0.745	5,854	0.140	4,810	0.115	41,798
*5	47,762	0.868	4,102	0.075	3,162	0.057	55,026
6 .	63,244	0.828	8,588	0.112	4,552	0.060	76,384
7	24,282	0.714	8,510	0.250	1,230	0.036	34,022
8	64,982	0.832	9,330	0.120	3,760	0.048	78,072
9	91,088	0.922	6,590	0.067	1,064	0.011	98,742
10	58,136	0.904	4,458	0.069	1,750	0.027	64,344

Note: \* - Inadequate data because of some obstruction.