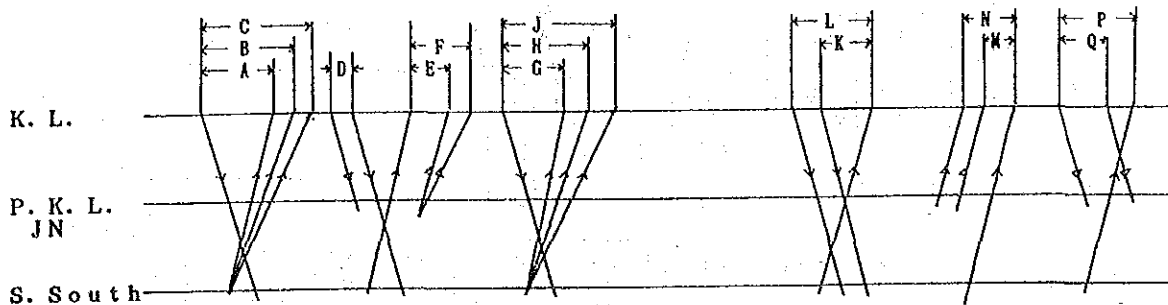
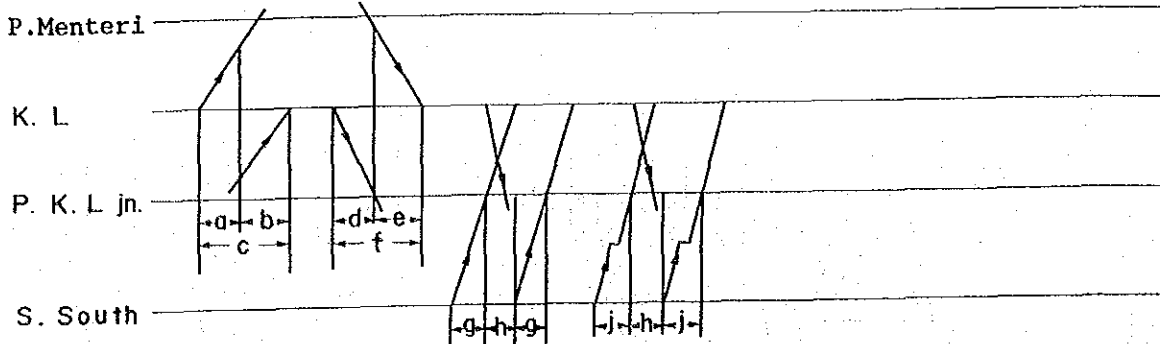


Appendix 5-6-1 Kuala Lumpur Station Minimum Train Headway Chart

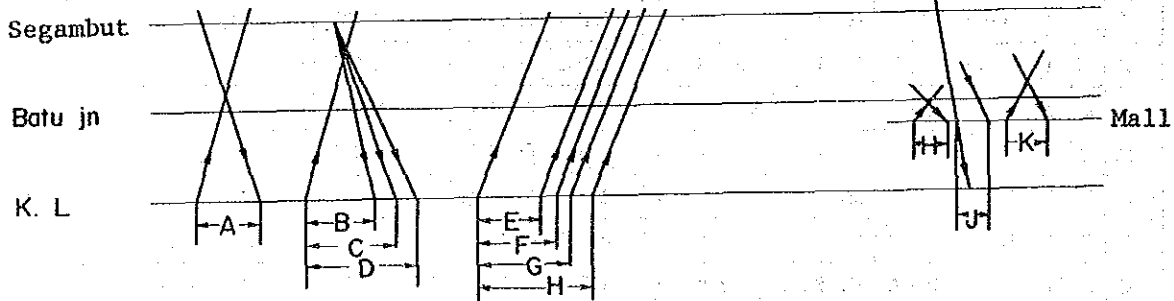


Type	Departur or Arrival		Time (Calculated) (min)	Time (Scheduled) (min-sec)		
A	M. L	2 • A	M. L 1~4 • D	130" (2'10")	2'15"	
B	M. L	3 • 4 • A	do	145" (2'25")	2'30"	
C	M. L	1 • A	do	165" (2'45")	3'00"	
D	P. K. L	4 • D	M. L 1~4 • D	178" (2'58")	3'00"	
E	M. L	1 • A	P. K. L 2 • A	156" (2'36")	2'45"	
F	do		P. K. L 3 • 4 • A	171" (2'51")	3'00"	
G	M. L	1 • 2 • D	M. L 2 • A	226" (3'46")	4'00"	
H	do		M. L 3 • 4 • A	241" (4'01")	4'15"	
J	do		M. L 1 • A	260" (4'20")	4'30"	
K	M. L	3 • D	M. L 3 • 4 • A	204" (3'24")	3'30"	
L	M. L	4 • D	do	211" (3'31")	3'45"	
M	P. K. L	2 • A	M. L 1 • A	154" (2'34")	2'45"	
N	P. K. L	1 • A	M. L 2 • A	188" (3'08")	3'15"	
P	P. K. L	3 • 4 • D	M. L 1 • A	460" (7'40")	8'00"	8'00" or more
Q	M. L	2 • A	P. K. L 3 • 4 • D	122" (2'02")	2'00"	2'00" or less

- (Note)
1. DMUs are assumed to have performance curves drawn up by the JICA team.
  2. Each DMU train is assumed to consist of 10 cars (220m long).
  3. Existing signal facilities will be used between Kuala Lumpur and P.Klang Line Junction.
  4. Tracks at P.Klang Line Junction are assumed to cross on the ground level.
  5. M.L: Rawang - Seremban Line
  6. P.K.L: P.Klang Line
  7. D : Departure (figure denotes departure track number)
  8. A : Arrival (figure denotes arrival track number)



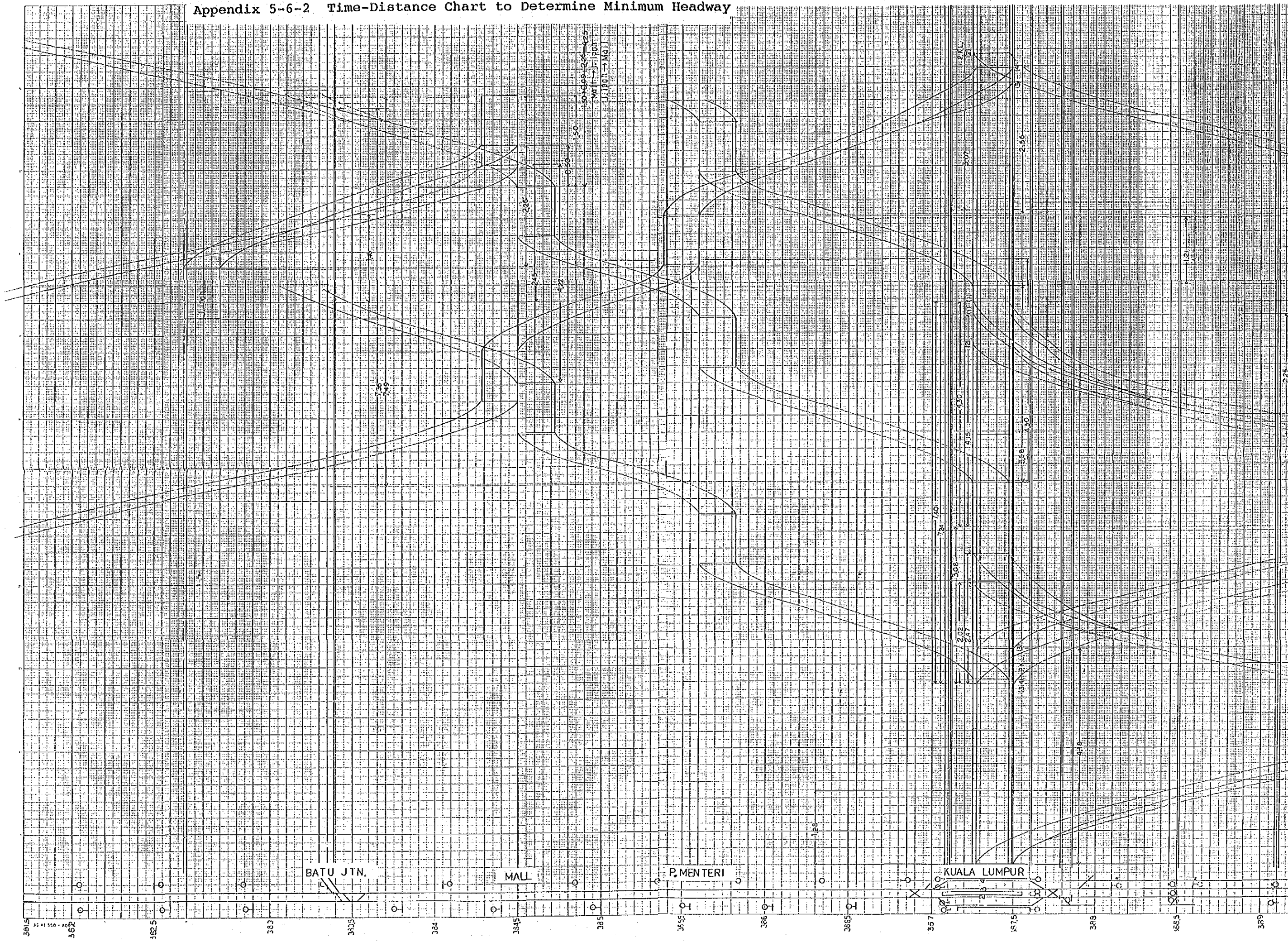
Type	Departur or Arrival		Time (Calculate) (min)	Time (Scheduled) (min-sec)
a	1 • 2 • D		81" (1'21")	1'30"
b	1 • A		146" (2'26")	2'30"
c	1 • 2 • D	1 • A	227" (3'47")	4'00"
d	4 • D		88" (1'28")	1'30"
e	4 • A		176" (2'56")	3'00"
f	4 • D	4 • A	264" (4'24")	4'30"
g	Rabbit • S. South (P)	Rabbit • P. K. L Jn (P)	206" (3'26")	3'30"
h	Rabbit • P. K. L Jn (P)	P. K. L Train Jn (P)	199" (3'19")	3'30"
j	Local • S. South • D	Local • P. K. L Jn (P)	381" (6'21")	6'30"



Type	Departur or Arrival		Time (Calculate) (min)	Time (Scheduled) (min-sec)	
A	1 • 2 • D	1 • 2 • A	280" (4'40")	4'45"	
B	3 • 4 • D	3 • A	280" (4'40")	4'45"	
C	do	4 • A	287" (4'57")	5'00"	
D	do	1 • 2 • A	334" (5'34")	5'45"	
E	1 • 2 • D	1 • 2 • D	238" (3'58")	4'00"	
F	do	3 • 4 • D	238" (3'58")	4'00"	
G	3 • 4 • D	1 • 2 • D	318" (5'18")	5'30"	
H	Mall • D (To Sentul)	Mall • A (To Sentul)	50"	0'30"	K or H Batu Jn Single Track
J	M. L Mall • D	Sentul L • A	238" (3'58")	4'00"	Batu Jn Double Track
K	Mall • D (To Sentul)	Sentul L • D	(4'25")	4'30"	H or K Batu Jn Single Track



Appendix 5-6-2 Time-Distance Chart to Determine Minimum Headway









## Appendix 5-7-1 Present Status and Problems of Level-Crossing of Tracks

Upon completion of the DTP, there will be two junctions between Rawaing, Kuala Lumpur and Seremban, where railway tracks cross on the ground level, hampering train scheduling when the number of trains is increased, and severely affecting overall train operation when a train delay occurs. (Refer to Fig. 1.)

Schedule for each type of train to pass level-crossing points (S, P, and Q) is determined from the train diagram and signal positions, as shown in the Table 1.

The use rate of a level crossing point is generally limited to 60%, and even at the levels of 40% to 50%, it often becomes difficult to operate trains.

In case the number of trains per peak hour in 2005 is shown in Table 1, the rate of using level crossing points (S and P) will be 40% to 57%.

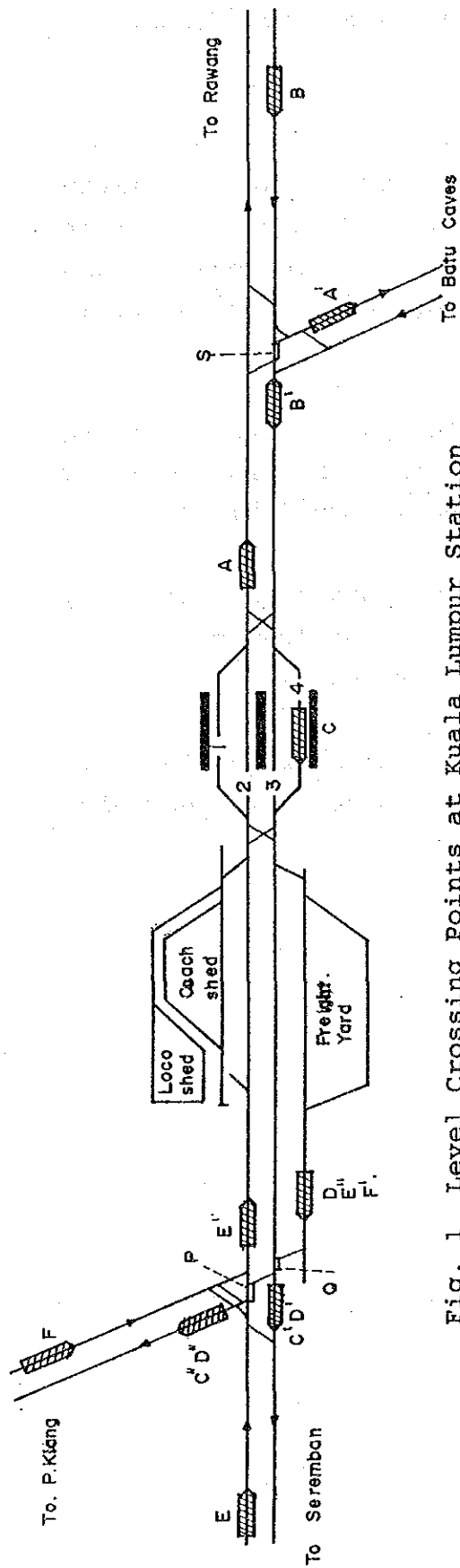
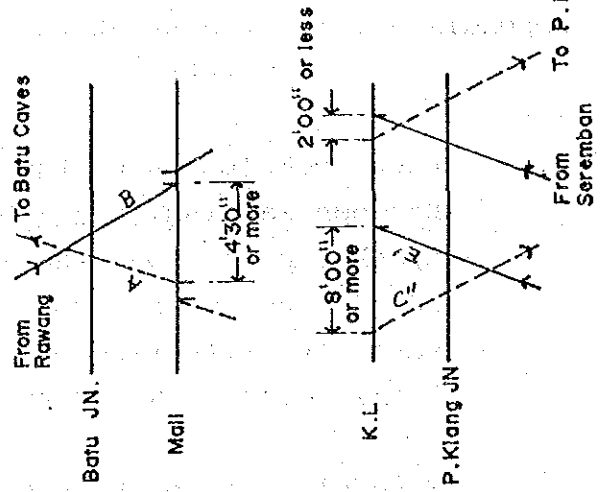


Fig. 1 Level Crossing Points at Kuala Lumpur Station

Table 1 Duration of Use of Level Crossing Points by Train Type and Utilization Rate During Peak Hours

Level crossing point	S			P			Q		
	Route	Train type	No. of trains of use	Duration of use	Total	Train type	No. of trains of use	Duration of use	Total
A → A'	DMU	6	2'00"	12	3'30"	C → C'	6	3'30"	21
	Freight	-	4'30"	-	3'30"	DMU	-	3'30"	-
B → B'	DMU	6	2'00"	12	2'30"	D → D'	2	* 2'30"	5
	P.C.	-	3'30"	-	** 2'00"	DMU	4	** 2'00"	8
C → C'	Freight	-	4'00"	-	2'30"	P.C.	-	2'30"	-
	-	-	-	-	4'00"	Freight	-	4'00"	-
Total	-	-	-	24	5'00"	E → E'	-	5'00"	-
	-	-	-	(40%)	5'00"	F → F'	-	5'00"	-
-	-	-	-	34	(57%)	-	-	-	-

Note: 1: P.C ..... Passenger Train  
 2: \* ..... Siputeh • Pass  
 3: \*\* ..... Siputeh • Stop





Appendix 5-8-1 Traffic Assignment to Peak and Off-peak Hours

Traffic assignment to peak and off-peak hours was carried out on the basis of MRA Passenger Department's data as well as results of the bus transport survey, including the number of passing buses and the number of passengers carried.

- (1) MRA Passenger Department's data (passenger demand forecast for commuter and suburban services)

MRA's data is shown in Table 1.

Table 1 Passenger Demand Forecast of Commuter and Suburban Services (MRA)

Sector	DMU	No. of Trios/Day	Peak Loading trip	%	No. of Trips	No. of Pass. Trips/Day	Off Peak Loading Trip	%	No. of Trips	No. of Pass./Trips/Day	Total No. of Pass. Trips/Day
K.L.-Rawang	3x4 car	68	450	102	34	15,300	300	68	34	10,200	25,500
K.L.-Seremban	6x4 car	68	600	136	34	20,400	350	80	34	11,900	32,300
K.L.-P.Klang	4x4 car	50	400	91	25	10,000	300	75	25	7,500	17,500
K.L.-Subang	2x3 car	50									4,000
	15 sets										79,300

From the table, the number of passenger trips is assigned to peak and off-peak hours as shown in Table 2.

Table 2 Comparison of Passenger Trips during Peak and Off-peak Hours

Section	No. of Passenger trips/day					
	Peak		Off-peak		Total	
K.L.-Rawang	15,300	60	10,200	40	25,500	100
K.L.-Seremban	20,400	63	11,900	37	32,300	100
K.L.-P.Klang	10,000	57	7,500	43	17,500	100
K.L.-Subang	-	-	-	-	-	-

As shown in the above table, the number of passenger trips during peak hours accounted for 60% of the total for K.L. and Rawang, and 40% during off-peak hours. On the other hand, the number of passenger trips between K.L. and Seremban was 63% for peak hours and 37% for off-peak hours.

The number of passenger trips per hour during morning peak hours, the rate of concentration, was calculated as follows:

$$60 (\%) \div 2 \div 2.5 (H) = 12 \%$$

$$63 (\%) \div 2 \div 2.5 (H) = 13 \%$$

(2) Estimate from bus traffic volume

The number of buses counted at points 10km from K.L. and the rate of concentration are shown in Table 3.

Table 3. Number of Buses Counted and Average Rate of Concentration

	Number of busses				Average rate of concentration per hour	No. of buses passing in 24 hours
	6:00-	7:00-	8:00-	Sub total		
<b>Sungai Buloh</b>						
Number of outbound buses	9	10	10	29	6.9	141
Concentration rate per hour	6.4	7.1	7.1	20.6		
Number of inbound buses	11	13	12	36	6.9	175
Concentration rate per hour	6.3	7.5	6.9	20.6		
Total Number of buses	20	23	22	65	6.9	316
Concentration rate	6.3	7.3	7.0	20.6		
<b>Petaling</b>						
Number of outbound buses	87	107	81	275	7.2	1281
Concentration rate per hour	6.8	8.4	6.3	21.5		
Number of inbound buses	67	75	79	221	6.8	1104
Concentration rate per hour	6.1	6.8	7.2	20.0		
Total Number of buses	154	182	160	496	6.9	2385
Concentration rate	6.5	7.6	6.7	20.8		
<b>Sangai Besi</b>						
Number of outbound buses	16	9	12	37	5.4	229
Concentration rate per hour	7.0	4.0	5.3	16.2		
Number of inbound buses	21	13	15	49	7.9	206
Concentration rate per hour	10.2	6.3	7.3	23.8		
Total Number of buses	37	22	27	86	6.6	435
Concentration rate	8.5	5.1	6.2	19.8		

Average for inbound 7.2 %

Average for outbound 6.5 %

Between 6:00 a.m. and 9:00 a.m., the average concentration rate of the number buses per hour is approximately 7%. On the other hand, in the road traffic survey conducted in the process of drawing up the master plan, the percentage of the number of bus passengers per hour (outbound and inbound) during peak hours was estimated at 15%. (Refer to

From the concentration rate and the percentage of bus passengers during peak hours, the number of bus passengers during peak hours appears to be around twice the daily average bus number.

$$15\% + 7\% = 2.14$$

(3) Traffic assignment to daytime and nighttime off-peak hours

The following shows results of a periodical traffic survey conducted by former FNR in 1985.

Table 4 Traffic Concentration Rate during Daytime and Nighttime Off-peak Hours

Hour Traffic volume	8	9	10	11	12	13	14	15	Sub- total	19	20	21	22	23	24	Sub- total	Total
(thousand passengers) Outbound	39	74	56	59	60	65	63	94	510	261	192	165	103	64	32	817	1327
Inbound	204	209	98	74	66	63	59	65	838	57	42	34	20	12	4	169	1007
Total	243	283	154	133	126	128	122	159	1348	318	234	199	123	76	36	986	2334
Composition(%)	11	12	7	6	5	5	5	7	58	14	10	8	5	3	2	42	100

(Note) 1. Total traffic volume on Tokaido, Sobu, Chuou, Tohoku, Takasaki, Joban lines

2. For 8:00 a.m. zone, one third of the total traffic volume is assumed to be carried between 8:30 and 9:00.

In former JNR, the ratio of traffic between 8:30 a.m. and 4:00 p.m. to that between 7:00 p.m. and 12:30 a.m. was about 60:40.

Appendix 5-9-1 Traffic Volume Between Stations

Table 1 Predicted Traffic Volume between Stations by Type of DMU Trains, Peak and Off-peak Hours, and Outbound and Inbound Traffic (Weekdays) (in 2005)

Year 2005 with the Project Station	L-1		L-2		L-3		Total		Sectional Traffic		Off-peak		Peak		Sectional Traffic		Off-peak		Peak		Sectional Traffic		Off-peak		Peak	
	Peak (Morning)		Off-peak (Morning)		Peak (Morning)		Off-peak (Morning)		Volume (person/day)		Daytime		Nighttime		Volume (person/day)		Daytime		Nighttime		Volume (person/day)		Daytime		Nighttime	
	UP	DN	UP	DN	UP	DN	UP	DN	UP	DN	UP	DN	UP	DN	UP	DN	UP	DN	UP	DN	UP	DN	UP	DN	UP	DN
RAYANG	2,514	2,988	1,992	154	176	117	2,768	2,109	5,128	2,109	545	623	415	2,313	3,787	3,153	3,787	2,524	2,524	2,524	2,524	2,524	2,524	2,524	2,524	2,524
KUANG	4,856	2,988	1,992	154	176	117	5,128	3,164	10,152	3,164	1,011	623	415	6,165	3,787	6,165	3,787	4,856	4,856	4,856	4,856	4,856	4,856	4,856	4,856	
H 1	1,741	1,989	1,326	433	495	330	2,174	2,484	4,658	2,484	1,159	713	476	3,643	3,197	3,643	3,197	1,741	1,741	1,741	1,741	1,741	1,741	1,741	1,741	
S. BULOH	1,741	1,989	1,326	433	495	330	2,174	2,484	4,658	2,484	1,159	713	476	3,643	3,197	3,643	3,197	1,741	1,741	1,741	1,741	1,741	1,741	1,741	1,741	
PEPOH	2,895	3,555	2,238	473	542	362	3,410	3,897	7,307	3,897	1,359	1,033	665	5,256	4,930	5,256	4,930	2,895	2,895	2,895	2,895	2,895	2,895	2,895	2,895	
H 2	2,895	3,555	2,238	473	542	362	3,410	3,897	7,307	3,897	1,359	1,033	665	5,256	4,930	5,256	4,930	2,895	2,895	2,895	2,895	2,895	2,895	2,895	2,895	
SEGAMBAT	4,843	3,081	2,044	790	802	602	2,473	3,488	6,461	3,488	1,943	2,220	1,460	6,461	6,188	6,461	6,188	4,843	4,843	4,843	4,843	4,843	4,843	4,843	4,843	
MALL	4,843	3,081	2,044	790	802	602	2,473	3,488	6,461	3,488	1,943	2,220	1,460	6,461	6,188	6,461	6,188	4,843	4,843	4,843	4,843	4,843	4,843	4,843	4,843	
P. MANTER	3,725	2,428	1,619	802	802	602	2,473	3,488	6,461	3,488	1,943	2,220	1,460	6,461	6,188	6,461	6,188	3,725	3,725	3,725	3,725	3,725	3,725	3,725	3,725	
K.L.	2,248	2,614	1,743	241	278	184	2,520	2,850	5,370	2,850	1,048	1,048	1,048	5,370	4,457	5,370	4,457	2,248	2,248	2,248	2,248	2,248	2,248	2,248	2,248	
SEREMBAN	6,369	6,413	4,275	253	254	170	6,622	6,657	13,275	6,657	3,928	3,928	3,928	13,275	12,352	13,275	12,352	6,369	6,369	6,369	6,369	6,369	6,369	6,369	6,369	
S. SOUTH	13,154	7,182	4,755	938	509	359	14,094	7,841	21,935	7,841	7,235	3,955	2,637	21,935	19,594	21,935	19,594	13,154	13,154	13,154	13,154	13,154	13,154	13,154	13,154	
S. BESI	12,334	6,938	4,638	2,189	1,187	712	15,523	8,125	23,648	8,125	7,235	3,955	2,637	23,648	22,317	23,648	22,317	12,334	12,334	12,334	12,334	12,334	12,334	12,334	12,334	
SERDANG	11,965	6,938	4,638	2,189	1,187	712	15,523	8,125	23,648	8,125	7,235	3,955	2,637	23,648	22,317	23,648	22,317	11,965	11,965	11,965	11,965	11,965	11,965	11,965	11,965	
H 3	5,010	1,028	558	371	2,036	1,372	2,395	2,612	5,010	2,612	3,528	3,528	3,528	5,010	4,803	5,010	4,803	5,010	5,010	5,010	5,010	5,010	5,010	5,010	5,010	
BAJANG	483	262	175	18,523	2,043	1,372	2,395	2,612	5,010	2,612	3,528	3,528	3,528	5,010	4,803	5,010	4,803	483	483	483	483	483	483	483	483	
BANGI	2,360	483	262	175	18,523	2,043	2,395	2,612	5,010	2,612	3,528	3,528	3,528	5,010	4,803	5,010	4,803	2,360	2,360	2,360	2,360	2,360	2,360	2,360	2,360	
B. BERAR	260	302	175	1,199	207	804	1,459	1,459	3,018	1,459	1,881	1,881	1,881	3,018	2,824	3,018	2,824	260	260	260	260	260	260	260	260	
WILAJ	250	250	250	250	250	250	250	250	500	250	250	250	250	500	250	500	250	250	250	250	250	250	250	250	250	
LABU	249	249	249	249	249	249	249	249	498	249	249	249	249	498	249	498	249	249	249	249	249	249	249	249	249	
TIPOI	249	249	249	249	249	249	249	249	498	249	249	249	249	498	249	498	249	249	249	249	249	249	249	249	249	
SEREMBAN	249	249	249	249	249	249	249	249	498	249	249	249	249	498	249	498	249	249	249	249	249	249	249	249	249	
TOTAL	27,172	31,702	21,229	2,143	2,418	1,643	28,647	28,647	57,294	28,647	10,152	10,152	10,152	57,294	52,142	57,294	52,142	27,172	27,172	27,172	27,172	27,172	27,172	27,172	27,172	

Section	Peak (Morning)		Off-peak (Morning)		Off-peak (Nighttime)	
	UP	DN	UP	DN	UP	DN
RAYANG	2,514	2,988	1,992	154	176	117
KUANG	4,856	2,988	1,992	154	176	117
H 1	1,741	1,989	1,326	433	495	330
S. BULOH	1,741	1,989	1,326	433	495	330
PEPOH	2,895	3,555	2,238	473	542	362
H 2	2,895	3,555	2,238	473	542	362
SEGAMBAT	4,843	3,081	2,044	790	802	602
MALL	4,843	3,081	2,044	790	802	602
P. MANTER	3,725	2,428	1,619	802	802	602
K.L.	2,248	2,614	1,743	241	278	184
SEREMBAN	6,369	6,413	4,275	253	254	170
S. SOUTH	13,154	7,182	4,755	938	509	359
S. BESI	12,334	6,938	4,638	2,189	1,187	712
SERDANG	11,965	6,938	4,638	2,189	1,187	712
H 3	5,010	1,028	558	371	2,036	1,372
BAJANG	483	262	175	18,523	2,043	1,372
BANGI	2,360	483	262	175	18,523	2,043
B. BERAR	260	302	175	1,199	207	804
WILAJ	250	250	250	250	250	250
LABU	249	249	249	249	249	249
TIPOI	249	249	249	249	249	249
SEREMBAN	249	249	249	249	249	249
TOTAL	27,172	31,702	21,229	2,143	2,418	1,643

Note: 1. L-1 and L-3 denote local trains, and L-2 denotes rapid trains (K.L. and Seremban only).  
 2. The traffic volume between stations is a sum of daily average traffic volume, both outbound and inbound, in 2005 (with project) on the basis of the demand forecast.  
 3. "Morning peak" shows traffic volume between stations (passengers/day) multiplied by 30% between Rawang and K.L. and 31.5% between K.L. and Seremban, and divided by the ratio of 65:35 for inbound (to K.L.) and outbound trains.  
 4. "Off-peak" shows traffic volume between stations (passengers/day) subtracted by traffic volume during peak hours (morning peak x 2), multiplied by 60% for daytime and 40% for nighttime, and divided into half for outbound and inbound trains.



Table 2 Predicted Traffic Volume between Stations by Type of DMU Trains, Peak and Off-peak Hours, and Outbound and Inbound Traffic (Weekdays) (in 1997)

Year 1997 with the Project) Station	L-1		L-2		L-3		L-1		L-2		L-3		L-1		L-2		L-3	
	Sectional Traffic Volume (person/day)		Peak Morning UP DN		Off-peak Daytime UP DN		Sectional Traffic Volume (person/day)		Peak Morning UP DN		Off-peak Daytime UP DN		Sectional Traffic Volume (person/day)		Peak Morning UP DN		Off-peak Daytime UP DN	
	UP	DN	UP	DN	UP	DN	UP	DN	UP	DN	UP	DN	UP	DN	UP	DN	UP	DN
RAWANG	11,045	1,160	1,325	884	67	77	51	11,482	1,227	1,402	935	2,702	215	324	215	1,510	1,126	1,151
KUANG	7,532	2,154	1,325	884	124	77	51	9,403	2,226	1,402	935	3,254	324	324	2,603	1,726	1,151	1,005
H. I.	7,532	1,463	904	603	346	213	142	9,403	1,815	1,117	745	3,254	301	301	2,450	1,508	1,005	1,005
S. BELUJ	7,532	1,463	904	603	346	213	142	9,403	1,815	1,117	745	3,254	301	301	2,450	1,508	1,005	1,005
KEPONG	14,532	1,526	1,744	1,163	346	213	142	16,343	1,737	1,935	1,324	6,061	301	301	2,450	1,508	1,005	1,005
H. 2	18,445	1,937	2,213	1,475	302	241	161	22,518	2,226	2,702	1,801	11,425	484	728	4,408	2,713	1,808	1,808
SEGAMBUT	18,445	1,937	2,213	1,475	784	489	324	22,518	4,331	2,702	1,801	11,425	914	1,376	6,619	4,073	2,713	2,713
MAJL	33,729	3,441	4,047	2,698	697	588	379	39,161	4,088	4,619	3,077	17,194	1,806	2,084	1,376	5,844	3,433	4,333
P. MENTERI	15,493	1,621	1,860	1,240	523	568	379	20,453	1,500	1,702	1,201	8,114	5,353	2,064	1,376	10,853	5,673	4,333
K. L.	18,884	1,937	2,213	1,475	302	241	161	21,930	2,226	2,702	1,801	8,114	832	973	5,571	3,428	2,286	2,286
SIPUTEH	45,811	3,194	3,784	2,444	422	260	173	48,971	4,191	2,324	1,622	24,519	1,007	1,131	768	3,215	3,675	2,430
S. SOUTH	51,358	3,194	3,784	2,444	422	260	173	55,541	4,191	2,324	1,622	24,519	1,007	1,131	768	3,215	3,675	2,430
S. BEST	47,515	3,245	3,835	2,521	431	269	181	51,687	4,246	2,379	1,677	24,519	1,054	1,178	815	3,262	3,722	2,480
SEBANG	10,057	1,103	1,316	744	15,484	2,076	1,394	24,391	3,185	2,027	1,138	24,519	2,063	2,722	1,815	4,756	3,171	3,171
H. 3	4,313	483	484	323	13,940	2,853	1,530	18,322	3,732	2,034	1,356	24,519	5,020	2,722	1,815	4,756	3,171	3,171
KAJANG	2,810	573	512	208	14,059	2,678	1,500	18,463	3,484	1,872	1,248	24,519	5,020	2,722	1,815	4,756	3,171	3,171
BANGI	2,810	573	512	208	14,059	2,678	1,500	18,463	3,484	1,872	1,248	24,519	5,020	2,722	1,815	4,756	3,171	3,171
R. BEKAR					201	62	33	301	1,182	1,190	733	11,402	2,335	1,266	844	2,439	2,439	1,437
KILAI					150	31	17	150	31	33	22	11,402	2,335	1,266	844	2,439	2,439	1,437
LARU					150	31	17	150	31	33	22	11,402	2,335	1,266	844	2,439	2,439	1,437
TIRI					150	31	17	150	31	33	22	11,402	2,335	1,266	844	2,439	2,439	1,437
SEREMBAN					150	31	17	150	31	33	22	11,402	2,335	1,266	844	2,439	2,439	1,437
TOTAL																		

Section	Peak (Morning)		Off-peak (Daytime)		Off-peak (Nighttime)	
	UP	DN	UP	DN	UP	DN
Rawang	0.5	0.150	0.3	0.6	0.4	0.6
K.L.	0.313	0.630	0.330	0.6	0.4	0.6

Note: 1. L-1 and L-3 denote local trains, and L-2 denotes rapid trains (K.L. and Seremban only).  
 2. The traffic volume between stations is a sum of daily average traffic volume, both outbound and inbound, in 1997 (with project) on the basis of the demand forecast.  
 3. "Morning peak" shows traffic volume between stations (passengers/day) multiplied by 30% between Rawang and K.L. and 31.5% between K.L. and Seremban, and divided by the ratio of 65:35 for inbound (to K.L.) and outbound trains.  
 4. "Off-peak" shows traffic volume between stations (passengers/day) subtracted by traffic volume during peak hours (morning peak x 2), multiplied by 60% for daytime and 40% for nighttime, and divided into half for outbound and inbound trains.

Appendix 5-10-1 Number of Long-distance Passenger Trains  
and Freight Trains to be Operated

(1) Long-distance passenger trains

MRA does not have a concrete plan for operation of long-distance passenger trains in the future.

According to the yearbook, passenger traffic declined gradually between 1982 and 1986, in terms of number of passengers and passenger-kilometers. However, for the purpose of determining the number of trains, increase in passenger traffic at an annual 3% is assumed. As a result, the number of long-distance passenger trains to be operated in 1990 and 2005 is shown as follows.

Table 1 Number of Long-distance Passenger Trains  
by Time Zone

			5:30 - 6:30	6:30 - 8:30	8:30 - 16:00	16:00 - 19:00	19:00 - 24:00	Total
Rawang	1990	UP	0	0	5	0	3	8
		DN	2	0	3	0	3	8
K.L.	2005	UP	0	0	7	0	4	11
		DN	3	0	4	0	4	11
K.L.	1990	UP	2	0	2	0	1	5
		DN	0	0	3	0	2	5
Seremban	2005	UP	3	0	3	0	1	7
		DN	0	0	4	0	3	7

Note: 1. The time zone for operating trains is based on the situation at K.L. Station.

2. The time zone is modified for 1990.

3. Among trains to be operated in 1990, two trains between Rawang and K.L. (one for each direction) will be operated three times per week.

4. The number of trains in 1990 does not include rail buses operated between P.Klang and Sentul.

(2) Freight trains

Again, MRA does not have a concrete plan for operation of goods trains in the future. According to the yearbook, freight traffic levelled off between 1982 and 1986 in terms of tonnage and ton-kilometers.

Nevertheless, increase in freight traffic at 3% annually was assumed again, for the purpose of estimating the number of freight trains, as shown below.

Table 2 Number of Freight Trains by Time Zone

			3:00 - 6:00	6:00 - 8:30	8:30 - 16:00	16:00 - 19:00	19:00 - 24:00	Total
Rawang	1990	UP	3	0	3	0	6	12
		DN	5	0	5	0	2	12
Batu JN	2005	UP	8	0	3	0	6	17
		DN	7	0	6	0	4	17
Batu JN	1990	UP	3	0	4	0	5	12
		DN	4	0	6	0	3	13
K.L.	2005	UP	8	0	4	0	5	17
		DN	6	0	7	0	6	19
K.L.	1990	UP	3	0	4	0	5	12
		DN	4	0	6	0	3	13
K.L. Yard	2005	UP	8	0	4	0	5	17
		DN	6	0	7	0	6	19
K.L. Yard	1990	UP	6	0	4	0	6	16
		DN	5	0	7	0	4	16
P.Klang JN	2005	UP	9	0	6	0	8	23
		DN	7	0	9	0	7	23
P.Klang JN	1990	UP	4	0	3	0	6	13
		DN	4	0	7	0	2	13
Salak South	2005	UP	7	0	4	0	8	19
		DN	6	0	8	0	5	19
Salak South	1990	UP	4	0	2	0	4	10
		DN	3	0	5	0	2	10
Seremban	2005	UP	7	0	3	0	5	15
		DN	5	0	6	0	4	15

Note: 1. The time zone for operating trains is based on the situation at K.L. Station.

2. The time zone is modified for 1990.

3. The number of freight trains in 1990 is modified under the assumption that a bypass line for Batu Junction, P.Klang Junction, and Salak South Junction has been completed.

Appendix 5-11-1 Estimation of DMU Train Consist

Year 2005 T=10 Min.		107 person / coach				140 person / coach			
		x177% = 189		x200% = 214		x 175% = 245		x200% = 280	
(Down)	(On peak)	RAPID	LOCAL	RAPID	LOCAL	RAPID	LOCAL	RAPID	LOCAL
1.	RAWANG		2.7		2.4		2.1		1.8
2.	KUANG		2.3		2.0		1.8		1.6
3.	H 1		2.3		2.0		1.8		1.6
4.	S. BULOH		3.9		3.5		3.0		2.6
5.	KEPONG		4.4		3.9		3.4		3.0
6.	H 2		4.4		3.9		3.4		3.0
7.	SEGAMPUT		8.1		7.1		6.2		5.5
8.	MALL		3.2		2.8		2.5		2.2
9.	P. MENTERI		3.2		2.8		2.5		2.2
10.	K. L.								
( Up )		7.7	7.2	6.8	6.4	6.0	5.6	5.2	4.9
11.	SIPUTEH	7.7	8.3	6.8	7.3	6.0	6.4	5.2	5.6
12.	S. SOUTH	7.7	8.8	6.8	7.8	6.0	6.8	5.2	6.0
13.	S. BESI	7.7	4.2	6.8	3.7	6.0	3.3	5.2	2.9
14.	SERDANG	7.7	2.8	6.8	2.5	6.0	2.2	5.2	1.9
15.	H 3	7.7	2.5	6.8	2.2	6.0	1.9	5.2	1.7
16.	KAJANG	3.7	1.6	3.3	1.4	2.9	1.2	2.5	1.1
17.	BANGI	2.6	0.1	2.3	0.1	2.0	0.1	1.8	0.1
18.	B. BENAR	2.6	0.1	2.3	0.1	2.0	0.1	1.8	0.1
19.	NILAI	2.6	0.1	2.3	0.1	2.0	0.1	1.8	0.1
20.	LABU	2.6	0.1	2.3	0.1	2.0	0.1	1.8	0.1
21.	TIROI	2.6	0.1	2.3	0.1	2.0	0.1	1.8	0.1
22.	SEREMBAN	2.6	0.1	2.3	0.1	2.0	0.1	1.8	0.1

Number of Train	Station	RAPID	LOCAL
		RAWANG	*
		0	12
	K. L.	*	*
		5	9
	KAJANG	*	*
		7	9
	BANGI	*	*
		7	(3)
	SEREMBAN	*	*

(Note)  denotes the number of coaches per train consist for the section having the highest traffic volume.

Appendix 5-12-1 Current Transport Volume at Each Station (Seremban - Rawang)

Station	Passenger transport						Freight transport					
	No. of boarding passengers						Tonnage Inward			Tonnage Outward		
	-86	-87	-88	-89	-86	-87	-88	-89	-86	-87	-88	-89
Fiscal year												
SEREMBAN	337	465	407	444	48	53	58	75	57	38	23	21
LABU	-	-	-	-	-	-	-	-	-	-	-	-
BTG. BENAR	-	-	-	-	-	-	-	-	38	89	54	74
KAJANG	56	61	70	73	17	12	17	14	0	0	0	0
SERADANG	-	0.20	0.63	1.33	-	-	-	-	-	-	-	-
KUALA LUMPUR	3,219	3,193	4,060	3,633	291	298	381	442	50	50	137	57
SEGAMPUT	-	0.44	0.66	0.72	5	-	6	5	-	-	-	-
SG. BULOU	21	24	32	45	-	-	-	-	0	0	0	0
RAWANG	35	31	28	40	133	85	98	103	957	1,432	1,562	1,288

(per day)

(Note) 1. Source: MRA  
2. \* denotes satellite stations.



Appendix 5-13-1 Recent Trends in Train Delays

Number of Express Train								
Year	Total		delay time (min)					
			0	1~10	11~20	21~30	31~60	60 or more
1982	No. of train	2190	198	347	422	349	414	460
	rate (%)	100	9.04	15.84	19.27	15.94	18.90	21.01
1983	No. of train	2190	499	457	326	216	344	348
	rate (%)	100	22.79	20.87	14.88	9.86	15.71	15.89
1984	No. of train	3225	1601	271	243	203	243	664
	rate (%)	100	49.64	8.40	7.54	6.29	7.54	20.59
1985	No. of train	3635	2422	187	209	232	145	440
	rate (%)	100	66.63	5.15	5.75	6.38	3.99	12.10
1986	No. of train	3647	2773	162	160	155	107	290
	rate (%)	100	76.04	4.44	4.39	4.25	2.93	7.95
1987	No. of train	3650	2198	138	197	191	191	735
	rate (%)	100	60.22	3.78	5.40	5.23	5.23	20.14
1988	No. of train	2812	1536	145	148	187	148	648
	rate (%)	100	54.62	5.16	5.26	6.65	5.26	23.05
1989	No. of train	2535	886	138	180	221	198	912
	rate (%)	100	34.95	5.44	7.10	8.72	7.81	35.98

(Note) Sections between Butterworth, Kuala Lumpur and Singapore  
(Source: MRA)

Number of Normal, Mail Train								
Year	Total		delay time (min)					60 or more
			0	1~10	11~20	21~30	31~60	
1982	No. of train	4375	1282	800	692	510	688	403
	rate (%)	100	29.30	18.28	15.82	11.66	15.73	9.21
1983	No. of train	4376	1482	860	644	407	555	428
	rate (%)	100	33.87	19.65	14.72	9.30	12.68	9.78
1984	No. of train	4385	2294	490	477	286	404	434
	rate (%)	100	52.32	11.17	10.88	6.52	9.21	9.90
1985	No. of train	4368	3102	188	197	164	148	569
	rate (%)	100	71.01	4.30	4.51	3.76	3.39	13.03
1986	No. of train	4380	3449	137	133	139	105	417
	rate (%)	100	78.74	3.13	3.04	3.17	2.40	9.52
1987	No. of train	4380	2962	123	151	174	171	799
	rate (%)	100	67.63	2.81	3.45	3.97	3.90	18.24
1988	No. of train	4392	2818	120	202	229	194	829
	rate (%)	100	64.16	2.73	4.60	5.21	4.42	18.88
1989	No. of train	4380	2351	161	219	287	242	1120
	rate (%)	100	53.68	3.67	5.00	6.55	5.53	25.57

## **Chapter 6**

### **DIESEL MULTIPLE UNIT (DMU)**



## Appendix 6-2-1 Maximum Load Factor of DMUs for DTP

To determine the load factor; i.e. the ratio of overcrowdness to passenger capacity, standing capacity is calculated.

The car width is assumed to be 2,550mm from the maximum load gauges width of 2,819mm. Assuming that each chair is 975mm long, the width of aisle will be 600mm (= 2,550 - 2 x 975).

On the basis of this, the aisle area (including door ways and an area occupied by each passenger (m<sup>2</sup>) are estimated.

$$\begin{aligned} \text{(Head car)} \quad 0.6 \times 17.025 + 2.55 \times 1.2 \times 2 &= 16.335 \text{ m}^2 \\ 16.335 / 36 &= 0.453 \text{ m}^2/\text{passenger} \end{aligned}$$

$$\begin{aligned} \text{(Mid car)} \quad 0.6 \times 17.940 + 2.55 \times 1.2 \times 2 &= 16.884 \text{ m}^2 \\ 16.884 / 36 &= 0.469 \text{ m}^2/\text{passenger} \end{aligned}$$

In Japan, the congestion rate at the maximum load factor of commuter train is assumed to be 0.14 m<sup>2</sup>/passenger. By using this rate, the number of standing passengers is estimated to be 116 (= 16.335/0.14) for the head car and 120 (16.884/0.14) for the mid car.

When the number of seating passengers is added, 187 passengers are accommodated in the head car and 191 in the mid car. Thus, if a DMU train consists of three cars, the planned maximum transport capacity becomes 565 passengers/train.  
(= 188 passengers/car)

It should be noted, however, that this congestion degree (0.14 m<sup>2</sup>/passenger) may not be applicable to Malaysia due to difference in culture and custom, thus detailed survey and discussion will be required.

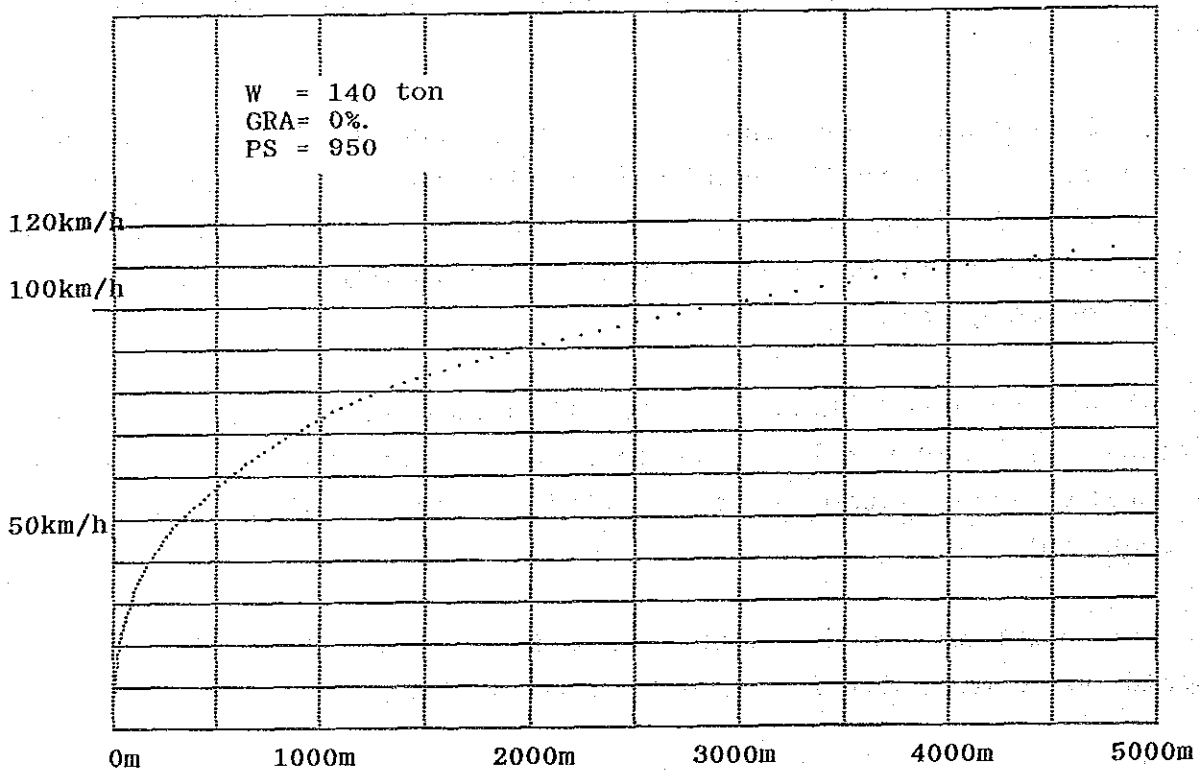
The maximum load factor in this case is determined at 177%, and should be permitted for a short period of time.



Appendix 6-2-2 Running Performance of DMU Train for DTP

Running Performance Curve,  
Speed-Distance, Tractive Force, Running Resistance,  
Travel Time Tables

V km/h	F kg	Z kg	R kg	S m	T sec.	Akm/h/s
0	10055	10405	350	0.0	0.00	2.3940
5	9136	9500	364	1.5	2.17	2.1752
10	8124	8505	380	6.6	4.58	1.9344
15	7292	7690	399	16.0	7.27	1.7361
20	6457	6876	419	30.7	10.30	1.5374
25	5665	6107	442	52.2	13.72	1.3489
30	4962	5429	467	82.1	17.63	1.1814
35	4302	4795	493	122.6	22.10	1.0242
40	3820	4343	522	176.0	27.22	0.9096
45	3382	3936	554	244.3	32.99	0.8053
50	2942	3529	587	331.0	39.55	0.7004
55	2770	3393	622	437.7	46.86	0.6596
60	2642	3302	660	561.2	54.58	0.6291
65	2467	3167	700	703.2	62.75	0.5874
70	2244	2986	742	869.1	71.58	0.5343
75	2110	2895	785	1062.4	81.17	0.5023
80	1792	2624	832	1291.3	91.79	0.4267
85	1382	2262	880	1588.9	104.75	0.3291
90	1241	2171	930	1974.7	120.60	0.2955
95	1189	2171	983	2417.4	137.81	0.2830
100	1044	2081	1037	2921.7	156.41	0.2485
105	942	2036	1094	3519.1	177.36	0.2242
110	747	1900	1153	4249.2	201.77	0.1778
115	595	1810	1214	5210.4	232.49	0.1418
120	442	1719	1277	6504.7	272.07	0.1052



Appendix 6-3-1 Car Particulars by Seat Arrangement Type

Semi-cross seat type	Front Driver's Room		Middle Wall		Door-1		Door-2		Long seat		Box seat		Rear Wall		Total Length		Impossible Space	Seating Capacity (persons)	Standing Areas (Sq. ft)	Standing Capacity (persons)	Carrying Capacity (persons)		Maximum Ratio
	Wall	Room	Wall	Door	Door	Wall	Door	Wall	Door	Wall	Door	Wall	Door	Wall	Door	Standing Capacity					Max. Capacity	0.14	
Head Car	0.15	1.6	0.1	4.65	3	3	3	3	6.16	14	6.16	8.00	5	0.40	21.06	1	67	23.71	66	133	236	177 %	
Mid Car	0.1			4.65	3				6.16	14	6.16	9.60	6	0.4	20.91	1	75	24.91	70	145	253	174 %	

Train Consist	No. of Passengers	Max. no. of Passengers	Loadability
2 D + 5 M	991	1,737	175.31 %
4 D + 3 M	967	1,704	176.23 %
(Difference)	24	33	
Average	979	1,721	175.77 %
per 1 DMU Car ( / 7 )	139.86	245.82	

Train Consist	No. of Seat	Standing	Total
2 D + 5 M	509	482	991
4 D + 3 M	493	474	967
Average	71.57	68.29	139.86

Appendix 6-3-2 Number of Cars Per Train in 2005  
(During Peak Hours)

Year 2005 T=10 Min.		107 person / car (DTP)				140 person / car (RBCS)			
		x177% = 189		x200% = 214		x176% = 245		x200% = 280	
(Down)	(On peak)	RAPID	LOCAL	RAPID	LOCAL	RAPID	LOCAL	RAPID	LOCAL
1.	RAWANG		2.7		2.4		2.1		1.8
2.	KUANG		2.3		2.0		1.8		1.5
3.	H 1		2.3		2.0		1.8		1.5
4.	S. BULOH		3.9		3.4		3.0		2.6
5.	KEPONG		4.4		3.9		3.4		3.0
6.	H 2		4.4		3.9		3.4		3.0
7.	SEGAMPUT		8.1		7.1		6.2		5.4
8.	MALL		3.2		2.8		2.5		2.2
9.	P. MENTERI		3.2		2.8		2.5		2.2
10.	K. L.								
(Up)		7.7	7.2	6.8	6.4	6.0	5.6	5.2	4.9
11.	SEPUTEH	7.7	8.3	6.8	7.3	6.0	6.4	5.2	5.6
12.	S. SOUTH	7.7	8.8	6.8	7.8	6.0	6.6	5.2	6.0
13.	S. BESI	7.7	4.2	6.8	3.7	6.0	3.3	5.2	2.9
14.	SERDANG	7.7	2.8	6.8	2.5	6.0	2.2	5.2	1.9
15.	H 3	7.7	2.5	6.8	2.2	6.0	1.9	5.2	1.7
16.	KAJANG	3.7	1.6	3.3	1.4	2.9	1.2	2.5	1.1
17.	BANGI	2.6		2.3		2.0		1.8	
18.	B. BENAR	2.6	↑	2.3	↑	2.0	↑	1.8	↑
19.	NILAI	2.6	1-car Shuttle Train	2.3	1-car Shuttle Train	2.0	1-car Shuttle Train	1.8	1-car Shuttle Train
20.	LABU	2.6	↓	2.3	↓	2.0	↓	1.8	↓
21.	TIROI	2.6		2.3		2.0		1.8	
22.	SEREMBAN	2.6		2.3		2.0		1.8	

Number of Train	Station	RAPID	LOCAL
	RAWANG	*	*
		0	12
	K. L.	*	*
		5	9
	KAJANG	*	*
		5	9
	BANGI	*	*
		7	3
	SEREMBAN	*	*

Appendix 6-3-3 Load Factor by Section  
(6-car train and 7-car train)

Year 2005 T=10 Min. (On peak)		140 persons / car ( Semi-cross Seat Type )							
		6 cars				7 cars			
		U P		DOWN		U P		DOWN	
	RAPID	LOCAL	RAPID	LOCAL	RAPID	LOCAL	RAPID	LOCAL	
1.	RAWANG		0.3		0.6		0.3		0.5
2.	KUANG		0.3		0.5		0.2		0.4
3.	H 1		0.3		0.5		0.2		0.4
4.	S. BULOH		0.5		0.9		0.4		0.8
5.	KEPONG		0.5		1.0		0.5		0.9
6.	H 2		0.5		1.0		0.5		0.9
7.	SEGAMBUT		1.0		1.0		0.8		1.6
8.	MALL		0.4		0.7		0.3		0.6
9.	P. MENTERI		0.4		0.7		0.3		0.6
10.	K. L.								
11.	SEPUTEH	1.7	1.6	0.9	0.9	1.5	1.4	0.8	0.8
12.	S. SOUTH	1.7	1.9	0.9	1.0	1.5	1.6	0.8	0.9
13.	S. BESI	1.7	2.0	0.9	1.1	1.5	1.7	0.8	0.9
14.	SERDANG	1.7	1.0	0.9	0.5	1.5	0.8	0.8	0.4
15.	H 3	1.7	0.6	0.9	0.3	1.5	0.5	0.8	0.3
16.	KAJANG	1.7	0.6	0.9	0.3	1.5	0.5	0.8	0.3
17.	BANGI	0.8	0.4	0.4	0.2	0.7	0.3	0.4	0.2
18.	B. BENAR	0.6		0.3		0.5		0.3	
19.	NILAI	0.6	↑	0.3	↑	0.5	↑	0.3	↑
20.	LABU	0.6	1-car Shuttle Train	0.3	1-car Shuttle Train	0.5	1-car Shuttle Train	0.3	1-car Shuttle Train
21.	TIROI	0.6	↓	0.3	↓	0.5	↓	0.3	↓
22.	SEREMBAN	0.6		0.3		0.5		0.3	

Number of Train	Station	RAPID	LOCAL
		RAWANG	*
		0	12
	K. L.	*	*
		5	9
	KAJANG	*	*
		5	9
	BANGI	*	*
		7	3
	SEREMBAN	*	*

Note:

1.73 means maximum passenger carrying capacity (245 passengers/car)  
1.00 means passenger carrying capacity (140 passengers/car)

Appendix 6-3-4 Seat Occupancy Ratio by Section  
(6-car train and 7-car train)

Year 2005 T=10 Min. (On peak)		140 persons / car ( Semi-cross Seat Type )							
		6 cars ( 432 seats )				7 cars ( 504 seats )			
		U P		DOWN		U P		DOWN	
		RAPID	LOCAL	RAPID	LOCAL	RAPID	LOCAL	RAPID	LOCAL
1.	RAWANG		0.6		1.2		0.5		1.0
2.	KUANG		0.5		1.0		0.5		0.9
3.	H 1		0.5		1.0		0.5		0.9
4.	S. BULOH		0.9		1.7		0.8		1.6
5.	KEPONG		1.0		1.9		0.9		1.7
6.	H 2		1.0		1.9		0.9		1.7
7.	SEGAMBUT		1.9		3.5		1.6		3.0
8.	MALL		0.8		1.4		0.6		1.2
9.	P. MENTERI		0.8		1.4		0.6		1.2
10.	K. L.		0.8		1.4		0.6		1.2
11.	SEPUTEH	3.4	3.2	1.8	1.7	2.9	2.7	1.6	1.5
12.	S. SOUTH	3.4	3.6	1.8	2.0	2.9	3.1	1.6	1.7
13.	S. BESI	3.4	3.9	1.8	2.1	2.9	3.3	1.6	1.8
14.	SERDANG	3.4	1.9	1.8	1.0	2.9	1.6	1.6	0.9
15.	H 3	3.4	1.2	1.8	0.7	2.9	1.1	1.6	0.6
16.	KAJANG	3.4	1.1	1.8	0.6	2.9	0.9	1.6	0.5
17.	BANGI	1.6	0.7	0.9	0.4	1.4	0.6	0.7	0.3
18.	B. BENAR	1.2		0.6		1.0		0.5	
19.	NILAI	1.2		0.6		1.0		0.5	
20.	LABU	1.2	↑ 1-car Shuttle Train	0.6	↑ 1-car Shuttle Train	1.0	↑ 1-car Shuttle Train	0.5	↑ 1-car Shuttle Train
21.	TIROI	1.2	↓	0.6	↓	1.0	↓	0.5	↓
22.	SEREMBAN	1.2		0.6		1.0		0.5	

Number of Train	Station	RAPID	LOCAL
	RAWANG	*	*
		0	12
	K. L.	*	*
		5	9
	KAJANG	*	*
		5	9
	BANGI	*	*
		7	3
	SEREMBAN	*	*

Note: \*1.0 means all seats are just occupied by passengers, and everyone can get seat.  
(Rapid train from Seremban)



Appendix 6-3-5 Table 1 Number of Cars Per Train  
(During Daytime Off-Peak Hour)

Year 2005 T=10 Min. (Off peak) [ Daytime ]		140 persons / coach ( Semi-cross Seat Type )			
		1 car ( 80 % ) = 112 persons			
		U P		DOWN	
		RAPID	LOCAL	RAPID	LOCAL
1.	RAWANG		2.3		2.3
2.	KUANG		1.9		1.9
3.	H 1		1.9		1.9
4.	S. BULOH		3.2		3.2
5.	KEPONG		3.7		3.7
6.	H 2		3.7		3.7
7.	SEGAMBUT		6.7		6.7
8.	MALL		2.7		2.7
9.	P. MENTERI		2.7		2.7
10.	K. L.				
		7.1	5.4	7.1	5.4
11.	SEPUTEH	7.1	6.2	7.1	6.2
12.	S. SOUTH	7.1	6.6	7.1	6.6
13.	S. BESI	7.1	3.2	7.1	3.2
14.	SERDANG	7.1	2.1	7.1	2.1
15.	H 3	7.1	1.9	7.1	1.9
16.	KAJANG				
		4.2	1.2	4.2	1.2
17.	BANGI				
		4.2	0.1	4.2	0.1
18.	B. BENAR	4.2	0.1	4.2	0.1
19.	NILAI	4.2	0.1	4.2	0.1
20.	LABU	4.2	0.1	4.2	0.1
21.	TIROI	4.2	0.1	4.2	0.1
22.	SEREMBAN	4.2	0.1	4.2	0.1

Number of Trains	Station	RAPID	LOCAL
		RAWANG	*
		0	15
	K. L.	*	*
		5	11
	KAJANG	*	*
		4	11
	BANGI	*	*
		4	3
	SEREMBAN	*	*

Appendix 6-3-5 Table 2 Number of Cars Per Train  
(During Nighttime Off-Peak Hour)

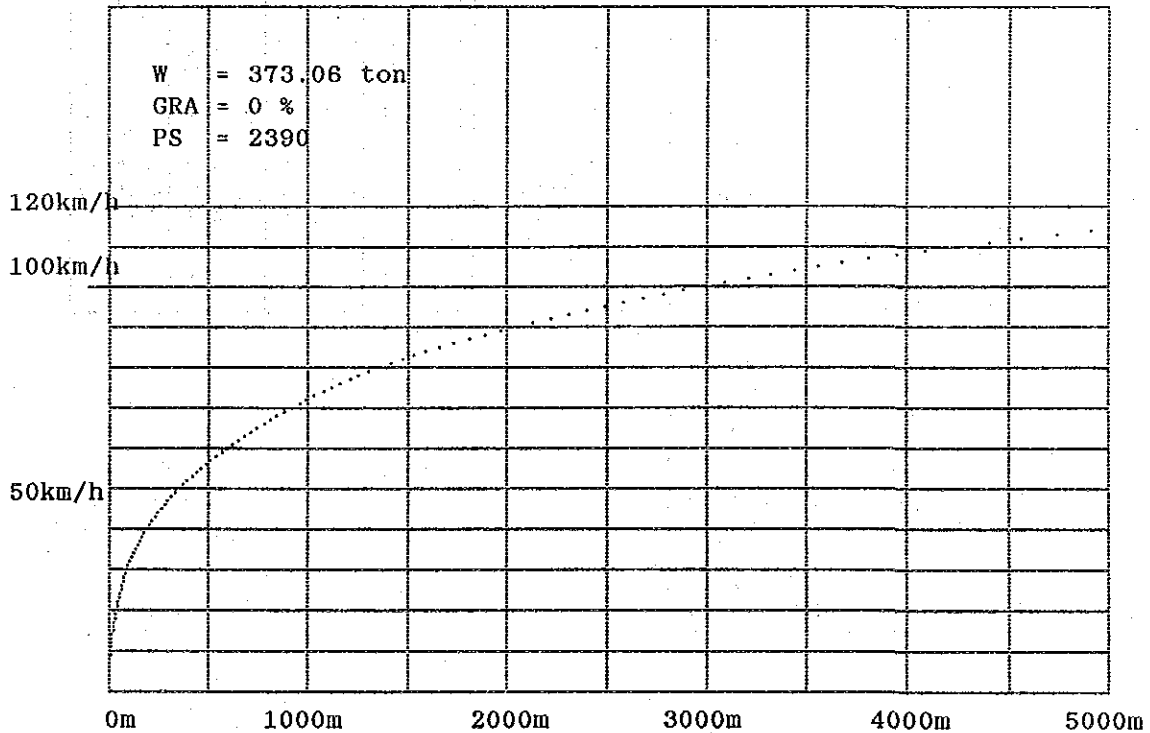
Year 2005 T=10 Min. (Off peak) [ Night time ]		140 persons / coach ( Semi-cross Seat Type )			
		1 car ( 80 % ) = 112 persons			
		U P		DOWN	
		RAPID	LOCAL	RAPID	LOCAL
1.	RAWANG		2.3		2.3
2.	KUANG		1.9		1.9
3.	H 1		1.9		1.9
4.	S. BULOH		3.2		3.2
5.	KEPONG		3.7		3.7
6.	H 2		3.7		3.7
7.	SEGAMPUT		6.7		6.7
8.	MALL		2.7		2.7
9.	P. MENTERI		2.7		2.7
10.	K. L.				
		5.9	5.7	5.9	5.7
11.	SEPUTEH	5.9	6.5	5.9	6.5
12.	S. SOUTH	5.9	6.9	5.9	6.9
13.	S. BESI	5.9	3.3	5.9	3.3
14.	SERDANG	5.9	2.2	5.9	2.2
15.	H 3	5.9	2.0	5.9	2.0
16.	KAJANG	3.8	1.2	3.8	1.2
17.	BANGI	3.8	0.1	3.8	0.1
18.	B. BENAR	3.8	0.1	3.8	0.1
19.	NILAI	3.8	0.1	3.8	0.1
20.	LABU	3.8	0.1	3.8	0.1
21.	TIROI	3.8	0.1	3.8	0.1
22.	SEREMBAN	3.8	0.1	3.8	0.1

Number of Trains	Station	RAPID	LOCAL
		RAWANG	*
		0	10
	K. L.	*	*
		4	7
	KAJANG	*	*
		3	7
	BANGI	*	*
		3	2
	SEREMBAN	*	*

Appendix 6-3-6 Running Performance Required of DMUs for PBCS  
(7-car Train)

DMUs for RBCS: Running Performance Curve,  
Speed-Distance, Tractive Force, Running  
Resistance, Travel Time Tables

V km/h	F kg	Z kg	R kg	S m	T sec.	Akm/h/s
0	25244	26176	933	0.0	0.00	2.2555
5	22931	23900	969	1.6	2.30	2.0489
10	20387	21398	1009	7.0	4.86	1.8216
15	18294	19348	1053	17.0	7.72	1.6346
20	16198	17299	1101	32.6	10.93	1.4473
25	14212	15364	1153	55.4	14.57	1.2698
30	12450	13657	1208	87.2	18.72	1.1124
35	10797	12064	1267	130.2	23.47	0.9647
40	9597	10926	1329	186.9	28.90	0.8575
45	8506	9901	1395	259.3	35.02	0.7600
50	7412	8877	1465	351.1	41.96	0.6623
55	6997	8536	1539	463.9	49.69	0.6252
60	6692	8308	1616	594.0	57.83	0.5979
65	6269	7967	1698	743.2	66.41	0.5601
70	5729	7511	1782	916.9	75.66	0.5119
75	5413	7284	1871	1118.3	85.65	0.4836
80	4638	6601	1963	1355.2	96.64	0.4144
85	3631	5690	2059	1659.9	109.91	0.3245
90	3304	5463	2159	2049.2	125.91	0.2952
95	3200	5463	2262	2490.3	143.06	0.2860
100	2866	5235	2370	2985.6	161.82	0.2561
105	2641	5121	2480	3560.5	181.49	0.2360
110	2185	4780	2595	4242.9	204.31	0.1952
115	1839	4552	2713	5100.4	231.71	0.1643
120	1490	4325	2835	6180.3	264.75	0.1331



Appendix 6-3-7. Number of Cars Required Per Train in 1997

Year 1997 T=10 Min. (On peak) [ Morning ]	140 persons / car ( Semi-cross seat Type )								
	245 persons / car ( x175% )				280 persons / car ( x200% )				
	U P		DOWN		U P		DOWN		
	RAPID	LOCAL	RAPID	LOCAL	RAPID	LOCAL	RAPID	LOCAL	
1.	RAWANG		0.8		1.5		0.7		1.3
2.	KUANG		0.7		1.2		0.6		1.1
3.	H 1		0.7		1.2		0.6		1.1
4.	S. BULOH		0.9		1.7		0.8		1.5
5.	KEPONG		1.3		2.5		1.2		2.2
6.	H 2		1.3		2.5		1.2		2.2
7.	SEGAMPUT		2.3		4.3		2.0		3.8
8.	MALL		1.3		2.3		1.1		2.0
9.	P. MENTERI		1.4		2.5		1.2		2.2
10.	K. L.								
11.	SEPUTEH	4.1	4.8	2.2	2.6	3.6	4.2	1.9	2.3
12.	S. SOUTH	4.1	5.2	2.2	2.8	3.6	4.6	1.9	2.5
13.	S. BESI	4.1	4.2	2.2	2.2	3.6	3.6	1.9	2.0
14.	SERDANG	4.1	2.5	2.2	1.3	3.6	2.2	1.9	1.2
15.	H 3	4.1	1.6	2.2	0.9	3.6	1.4	1.9	0.8
16.	KAJANG	4.1	1.4	2.2	0.8	3.6	1.3	1.9	0.7
17.	BANGI	1.9	0.8	1.0	0.4	1.7	0.7	0.9	0.4
18.	B. BENAR	1.4		0.7		1.2		0.6	
19.	NILAI	1.4	↑	0.7	↑	1.2	↑	0.6	↑
20.	LABU	1.4	1-car Shuttle	0.7	1-car Shuttle	1.2	1-car Shuttle	0.6	1-car Shuttle
21.	TIROI	1.4	Tarin ↓	0.7	Tarin ↓	1.2	Tarin ↓	0.6	Tarin ↓
22.	SEREMBAN	1.4		0.7		1.2		0.6	

Number of Train	Station	RAPID	LOCAL
		RAWANG	*
		0	10
	K. L.	*	*
		5	9
	KAJANG	*	*
		5	9
	BANGI	*	*
		7	3
	SEREMBAN	*	*

Appendix 6-3-8 Number of Cars Required Per Train in 2001

Year 2001 T=10 Min. (On peak) [ Morning ]		140 persons / car ( Semi-cross seat Type )							
		245 persons/car ( x175% )				280 persons/car ( x200% )			
		U P		DOWN		U P		DOWN	
		RAPID	LOCAL	RAPID	LOCAL	RAPID	LOCAL	RAPID	LOCAL
1.	RAWANG		1.0		1.8		0.9		1.6
2.	KUANG		0.8		1.6		0.7		1.4
3.	H 1		0.8		1.6		0.7		1.4
4.	S. BULOH		1.5		2.7		1.3		2.4
5.	KEPONG		1.8		3.4		1.6		3.0
6.	H 2		1.8		3.4		1.6		3.0
7.	SEGAMPUT		3.2		5.9		2.8		5.2
8.	MALL		1.4		2.6		1.2		2.3
9.	P. MENTERI		1.5		2.7		1.3		2.4
10.	K. L.								
11.	SEPUTEH	5.0	5.1	2.7	2.7	4.4	4.4	2.4	2.4
12.	S. SOUTH	5.0	5.8	2.7	3.1	4.4	5.0	2.4	2.7
13.	S. BESI	5.0	6.0	2.7	3.2	4.4	5.2	2.4	2.8
14.	SERDANG	5.0	3.0	2.7	1.6	4.4	2.6	2.4	1.4
15.	H 3	5.0	1.9	2.7	1.0	4.4	1.7	2.4	0.9
16.	KAJANG	5.0	1.8	2.7	0.9	4.4	1.5	2.4	0.8
17.	BANGI	2.4	1.1	1.3	0.6	2.1	1.0	1.1	0.5
18.	B. BENAR	1.7		0.9		1.5		0.8	
19.	NILAI	1.7	↑	0.9	↑	1.5	↑	0.8	↑
20.	LABU	1.7	1-car Shuttle Train	0.9	1-car Shuttle Train	1.5	1-car Shuttle Train	0.8	1-car Shuttle Train
21.	TIROI	1.7	↓	0.9	↓	1.5	↓	0.8	↓
22.	SEREMBAN	1.7		0.9		1.5		0.8	

Station	RAPID	LOCAL
RAWANG	*	*
	0	10
K. L.	*	*
KAJANG	5	9
BANGI	*	*
	7	3
SEREMBAN	*	*

## Appendix 6-3-9 DMUs Introduction Schedule

DMU Purchasing Programme for RBCS		1996	2000	2004
	5-car train (average)	6-car train	6-car train	7-car train
<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>13 sets (6-car train)</p> <p>1 [■][■][■][■][■][■] 2 [■][■][■][■][■][■] 3 [■][■][■][■][■][■] 4 [■][■][■][■][■][■] 5 [■][■][■][■][■][■] 6 [■][■][■] spare</p> <p>7 [X][X][X][X] 8 [X][X][X][X] 9 [X][X][X][X] 10 [X][X][X][X] 11 [X][X][X][X] 12 [X][X][X][X] 13 [X][X][X][X]</p> <p>(81 cars)</p> </div> <div style="width: 45%;"> <p>DTP-DMU (3-car unit) 33 cars</p> <p>48 cars</p> </div> </div>	<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>9 sets (4-car train)</p> <p>1 [X][X][X] 2 [X][X][X] 3 [X][X][X] 4 [X][X][X] 5 [X][X][X] 6 [X][X][X] 7 [X][X][X] 8 [X][X][X] (spare) 9 [X][X][X]</p> <p>36 cars</p> <p>(36 cars)</p> </div> <div style="width: 45%;"> <p>18 cars</p> <p>(spare)</p> </div> </div>	<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>5 cars</p> <p>8 cars</p> <p>7 cars</p> <p>14 cars</p> </div> <div style="width: 45%;"></div> </div>		
<p>3 sets</p> <p>1 [X] 2 [X] 1-car train 3 [X] (spare)</p> <p>3 cars</p>				
<p>Total Number of cars to be operated :</p> <p>Total Number of cars to be purchased :</p>	<p>120 cars</p> <p>87 cars</p>	<p>138 cars</p> <p>18 cars</p>	<p>172 cars</p> <p>34 cars</p>	

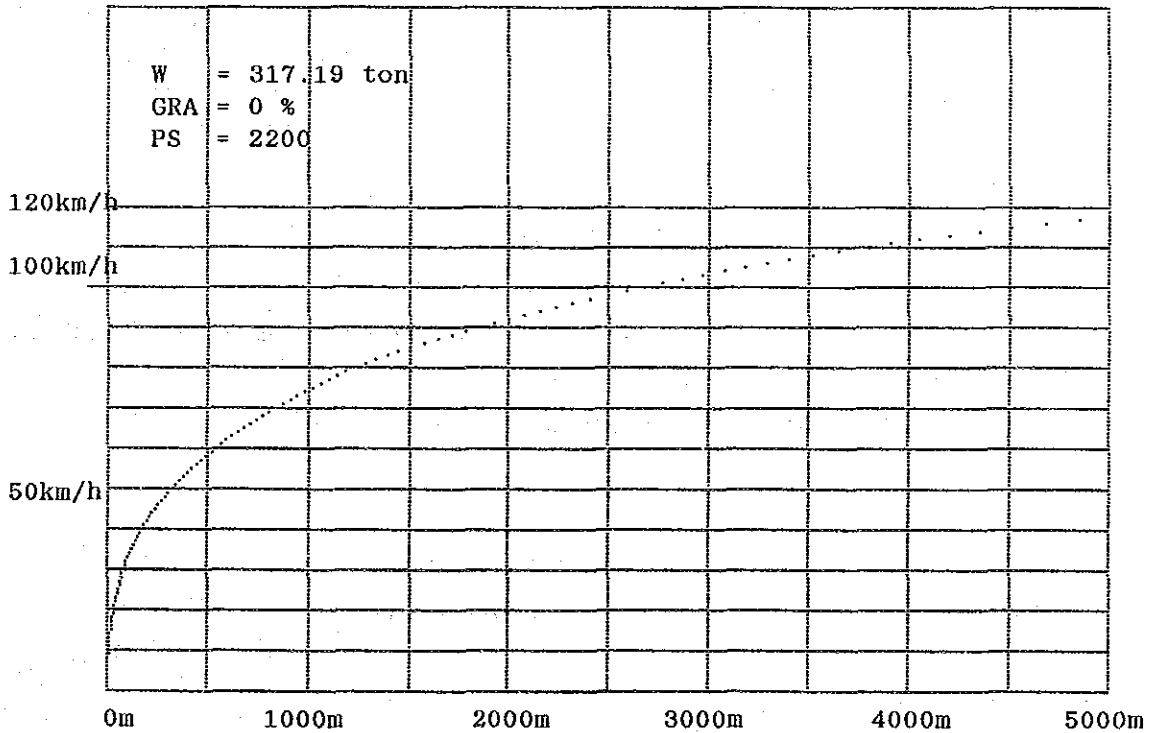
Note: ■ shows DMUs introduced by DTP  
X shows DMUs with engine introduced by RBCS

Total number of DMU cars to be purchased :

$$172 - 33 = 139$$

Appendix 6-4-1 Running Performance of DMUs for RBCS  
(6-car train)

V km/h	F kg	Z kg	R kg	S m	T sec.	Akm/h/s
0	23302	24095	793	0.0	0.00	2.4488
5	21176	22000	824	1.5	2.12	2.2254
10	18837	19695	859	6.4	4.47	1.9795
15	16913	17810	896	15.6	7.11	1.7774
20	14986	15924	938	30.0	10.06	1.5749
25	13161	14143	982	51.0	13.40	1.3831
30	11542	12571	1030	80.1	17.21	1.2129
35	10024	11105	1081	119.6	21.57	1.0534
40	8922	10057	1135	171.4	26.54	0.9376
45	7921	9114	1193	237.6	32.13	0.8325
50	6917	8171	1254	321.3	38.46	0.7270
55	6539	7857	1318	424.0	45.50	0.6872
60	6262	7648	1386	542.4	52.90	0.6580
65	5876	7333	1457	677.8	60.69	0.6175
70	5383	6914	1531	835.2	69.07	0.5857
75	5096	6705	1609	1017.3	78.11	0.5355
80	4386	6076	1690	1230.9	88.01	0.4610
85	3464	5238	1774	1503.9	99.90	0.3640
90	3167	5029	1862	1850.3	114.14	0.3328
95	3076	5029	1953	2241.1	129.33	0.3232
100	2772	4819	2047	2678.2	145.43	0.2913
105	2570	4714	2145	3182.3	163.14	0.2701
110	2155	4400	2245	3775.5	182.98	0.2264
115	1841	4190	2350	4510.6	206.46	0.1935
120	1524	3981	2457	5420.2	234.29	0.1601



Running Performance Curve (6-car Consist)

Appendix 6-4-2 Major Running Performance Specification  
of RBCS Railcar

(1) Required performance

1) Acceleration

If five engines of 550 PS are selected for a 7-car train, output per Car will be 392 PS and the required time for 0 - 100 km/h will be less than 134 seconds.

2) Deceleration

Deceleration by ordinary brakes will be 2.6 km/h/s and that by emergency brakes 2.88 km/h/s, with stopping distance from the maximum speed being less than 700m.

Relatively short distance between stations requires high deceleration, and rail surface conditions may be deteriorated due to rain, so a device to prevent wheel slipping needs to be equipped. At the same time, to prevent early wearing of brake shoes, engine exhaust brakes will be used for braking at high to medium speeds.

(2) Major features

1) Car body

General dimensions are as follows:

- Length : 21.00 m  
(distance between couplers: 21.50 m)
- Width : 2.75 m
- Floor surface level : 1.10 m

Layout:

- Entrances : 3 on one side
- Driver's cab : Pass-through type

Construction:

- Light weight stainless steel body



The stainless steel body will be used in consideration to rainy weather, together with reduction of painting cost and simplification of cleaning outer plate.

Stainless steel body is either of semi-stainless steel or all-stainless steel type. The former uses stainless steel in some part of shell plate or structural members, while the latter uses it for almost all part of body; in particular, high tension stainless steel is effectively used to reduce the body weight by around 70% compared to ordinary steel body.

As commuter trains repeat rapid acceleration and deceleration, light weight stainless body is expected to improve fuel economy.

## 2) External appearance

DMUs will be designed by taking advantage of stainless body so as establish a public image as a modern commuter service.

## 3) Engine/transmission

To maximize cohesion of wheels, a 1-engine and 2-axle drive system will be used.

Use of 550 PS engines will reduce the number of cooling, hydraulic and fuel-related parts, in addition to engine and transmission, by 71% (for 7-car train) compared to 350 PS engines, leading to significant saving in maintenance cost.

## 4) Accommodation

Semi-cross type seats will be used. Spacing for facing seats will be 1,600mm, and long seat width for one person will be 440mm, compared 1,500mm and 430mm for Japanese ordinary commuter trains.

5) Bogie

Air spring will be used to improve riding comfort, and light weight bolsterless bogie will be used for improving of efficiency in maintenance work as well as manpower saving.

6) Safety device

As the minimum headway will be 5 minutes around Kuala Lumpur, the automatic train protection (ATP) device (continuous control) and the dead-man device will be installed.

Also, for effective communication at the time of train delay or accident, train radio will be installed.

7) Airconditioning system

A centralized airconditioning system will be installed at the center of rooftop. No heating system will be provided.

Ventilation will be of centralized duct type embedded in ceiling, with line fans for air circulation.

A diesel engine generator will be installed in each intermediate car to supply electricity for airconditioning to all cars.

8) Door

3 double sliding doors will be provided on one car side, with width of 1,300mm to allow smooth passenger flow during peak hours.

A semi-automatic door opening system will be designed to allow passengers to open doors from the inside or outside by pressing a button installed near doors, if lock is released by a conductor.

This system will prevent conditioned air from flowing out by unnecessary opening of doors. Also it will prevent rain from entering the compartment when the train stops at a platform without roof.

9) Step

RBCS will provide commuter service between Rawang and Seremban, and doors will be designed to fit 1,054mm-high platforms, so that no step for boarding will be provided.

10) Toilet

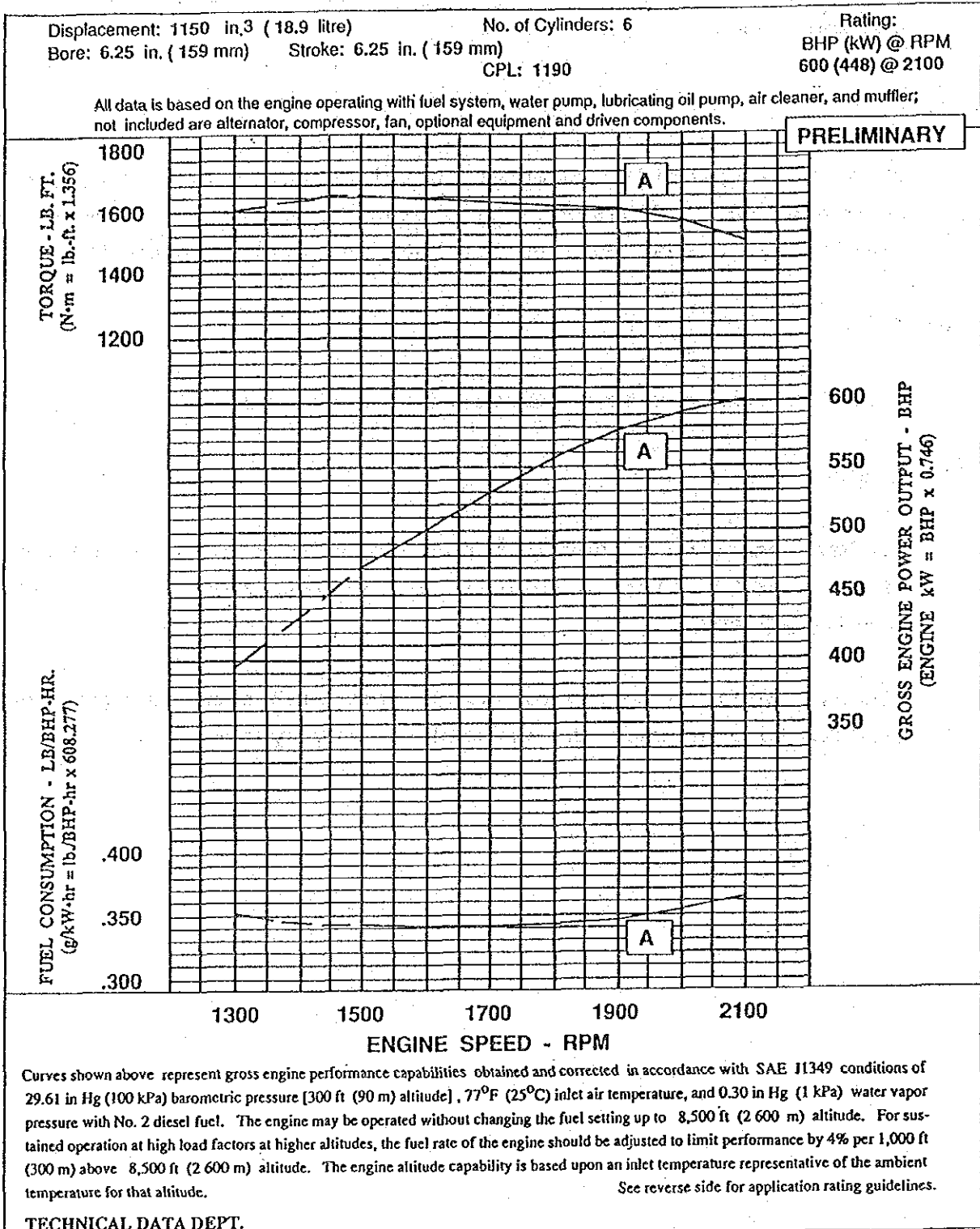
A toilet will not be provided in this DMU car.

11) Window

Windows will be of double construction for high soundproof effect, with tint to reflect ultraviolet rays for better cooling effect.

Windows will be mostly of fixed type, with some single-hung windows to open when the airconditioning system fails.

# Appendix 6-6-1 Revolution Number and Fuel Consumption of Engine



Appendix 6-6-2 Fuel Consumption Per Engine by Service Section

Area	Route Section	Scheduled Operation Time (Sec.)	Acceleration Period (Sec.)		Acceleration Ratio (%)	Cruising, Coasting and Braking Ratio (%)	Stopping K.L. Time at Station (min)	Fuel Consumption (liter)			
			Local	Rapid				Acceleration	Coasting	Idling	Total Estimation
Northern Part	Rawang -->> K.L. (Local)	2,150	1,102					1.445	0.232	0.058	
	Rawang <<-- K.L. (KL 1/2)		1,046					26.010	4.176	0.667	
	Rawang (Local) (KL 3/4)		1,070		50.00	50.00	9.0				
	Average		1,058				2.5				32.396
	Round Trip Time	4,320	2,160					(one way/one engine)			
								Total 30,853 Liter			
	K.L. -->> Bangi (Local) (KL 1/2)		1,178								
	(KL 3)		1,112								
	(KL 4)		1,128					27.371	4.886	0.551	
	Average		1,143		47.95	52.65	7.0				34.448
	K.L. <<-- Bangi (Local)	2,400	1,124								
	Round Trip Time	4,800	2,278					(one way/one engine)			
								Total 32,807 Liter			
Southern Part	K.L. -->> Seremban (Rapid) (KL 1/2)			1,882							
	(KL 3)			1,782							
	(KL 4)			1,798							
	Average			1,736							
	K.L. <<-- Seremban (Rapid)	3,420		1,440		46.43	53.57	2.0	2.5		
	Round Trip Time	6,840		3,176				(one way/one engine)			
								Total 45,589 Liter			
	Bangi -->> Seremban (Shuttle)	1,950	1,174								
	Bangi <<-- Seremban (Shuttle)	1,950	2,238		87.74	12.26	6.0	22.087	0.495	0.187	
	Round Trip Time	3,900	3,422					(one way/one engine)			
								Total 22,769 Liter			23,907

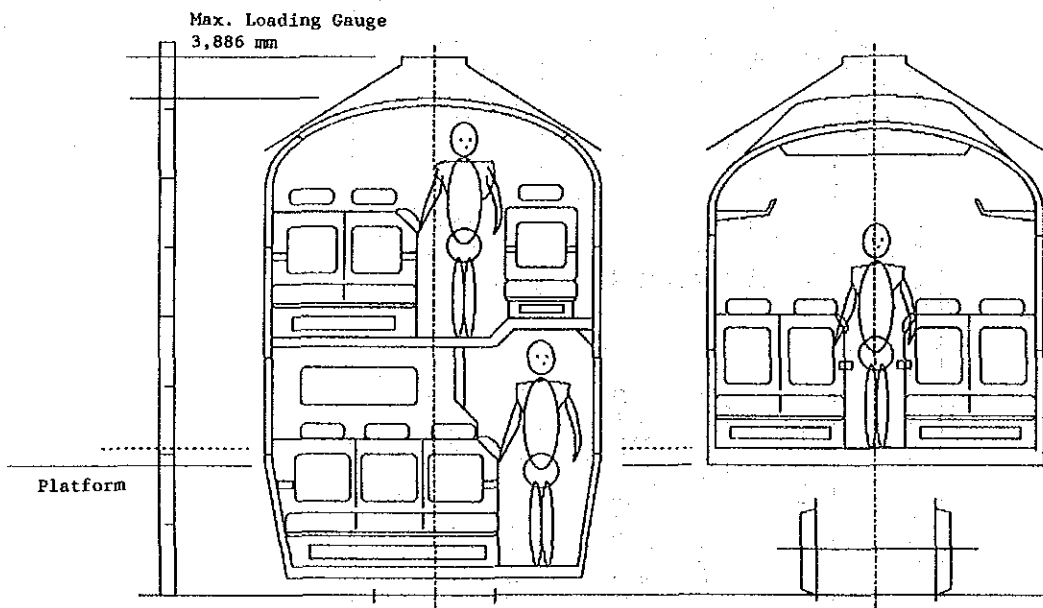
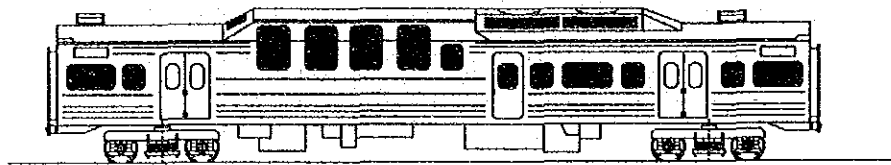
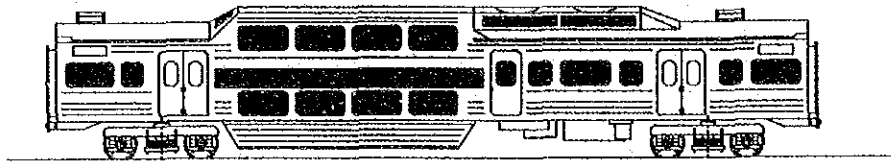
Appendix 6-6-3 Calculation Process for Annual Fuel Consumption

Area	Route Section	Fuel Consumption (Liter/one way and one engine) / Liter /min.	Year 1997 -			Year 2001 -			Year 2005 -		
			Number of Trains / Day	Number of Engines / Train	Sectional Fuel Consumption per Day	Number of Trains / Day	Number of Engines / Train	Sectional Fuel Consumption per Day	Number of Trains / Day	Number of Engines / Train	Sectional Fuel Consumption per Day
Northern Part	Rawang -->> K.L. (Local)		38	Ave. 3.6842	10.503	88	4	11.403	102	5	16.522
	Rawang <<-- K.L. (Local)	32.396	38								
	K.L. -->> Bangi (Local)		69	3.6842	8.757	59	4	9.508	72	5	12.401
	K.L. <<-- Bangi (Local)	34.448	69								
Southern Part	K.L. -->> Seremban (Rapid)		34	3.6842	5.996	34	4	6.510	34	5	8.138
	K.L. <<-- Seremban (Rapid)	47.869	34								
	Bangi -->> Seremban (Shuttle)		22	1	526	22	1	526	22	1	526
	Bangi <<-- Seremban (Shuttle)	23.907	22								
Grand Total			Liter/Year 9.410.429			Liter/Year 10.200.611			Liter/Year 13.719.080		

Appendix 6-6-4 Train Kilometerage and DMU Car Kilometerage  
(1993 in DTP, 1997 and 2005 in RBCS)

Year	Route Section	Distance (km)	Number of train Total (up/down)	Train consist	Train kilometerage (km/day)	DMU Car kilometerage (km/day)
1993 (DTP)	Rawang-K.L.	32.0	80	3	2,560	7,680
		73.25	68	3	4,981	14,943
		Total	148	-	7,541	22,623
1997	Rawang-K.L. K.L.-Kajang Kajang-Bangi Bangi-Seremban ditto	32.0	(8)88	5	2,816	14,080
		26.75	103	5	2,756	13,780
		10.75	102	5	1,097	5,485
		35.75	36	5	1,287	6,435
	Total	22	1	787	40,567	
2005	Rawang-K.L. K.L.-Kajang Kajang-Bangi Bangi-Seremban ditto	32.0	(4)102	7	3,264	22,848
		26.75	(2)110	7	2,943	20,601
		10.75	(2)106	7	1,140	7,980
		35.75	36	7	1,287	9,009
	Total	22	1	787	61,225	

Appendix 6-7-1 Example of Double-Decker and High-Deck Railcar Appearance





**Chapter 7**

**RAILWAY GROUND FACILITIES**



## Appendix 7-1-1 Measures for Speed Improvement on Narrow Gauge Track

### (1) Recent trend

In the last half decade Japanese National Railways (JNR), and its successor, Japan Railway Group (JR), have been making efforts to increase train speeds in order to develop competitive power against road transport modes. After privatization profitability of speed-up investment has been put higher emphasis than before.

Hence, instead of such speed-up measures taken by JNR as re-routing with construction of new bridges and tunnels, or double tracking, more cost-effective speed-up measures are taken by JR.

### (2) Improvement of speed restriction on curves

#### 1) Basic theory

Basically restricted speed on curves is imposed to prevent outward overturning of the train running on the track without cant (Refer to Fig. 1).

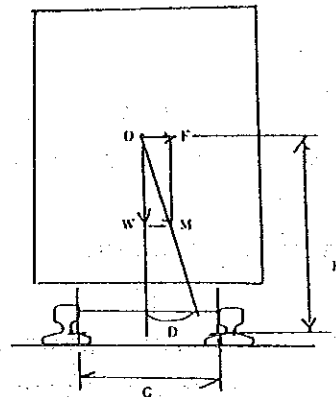


Fig. 1 Forces Functioning to Car on Track without Cant

The safety condition of running train is described below. The compound force (M) of gravity (W) and centrifugal force (M) from the centroid (O) of the car should cross the gauge line which connecting two rail heads, within the certain distance (D) from the centerline of the track.

Then,

$$D = \frac{GV^2}{127R} \times \frac{H}{G} = \frac{1}{a} \times \frac{G}{2}$$

Where,

V: Restricted velocity (km/h)

R: Radius (m)

G: Gauge (mm)

a: Safety factor (non-dimentional,  $a = \frac{G}{2D}$ )

H: The height of the centroid of the car from the rail head (mm).

Hence,

$$V = \sqrt{\frac{127GR}{2aH}} \text{ --- (a)}$$

In practice restricted speed grades on curves are set at every 5 km/h. (Refer to Table 7-1)

In MRA the following values are used for DMUs of RBCS,

$$a = 3$$

$$H = 1,650 \text{ mm (the Team estimate),}$$

$$G = 1,000 \text{ mm}$$

Then,

$$V = 3.58\sqrt{R}$$

The results of the calculation are also shown in Table 1. And refer to Main Report Fig. 5-3-2.

### (3) Raising the restricted speed

On curves, with cant, the speed restriction is determined also taking into account other factors, such as riding comfort, track structure strength, etc.

The passengers of the train running on curves at the speed (V) and the equilibrium cant (E), receive the over-centrifugal force which gives them discomfort. This is positively car-related with cant deficiency (Cd), if  $E \geq C$  (the cant laid in practice).

From Fig. 2,

$$\tan \theta = \frac{F}{W} = \frac{E}{G} = \frac{C+Cd}{G} \quad (G: \text{Gauge})$$

where,

$$F = m \frac{V^2}{R} \quad (F: \text{Centrifugal force})$$

(m: Mass)

$$W = mg \quad (R: \text{Radius of the curve})$$

(W: Weight)

$$E = C + Cd \quad (g : \text{Gravity constant})$$

Then,

$$V = \sqrt{\frac{127(C+Cd)R}{G}} \quad \text{--- (b)}$$

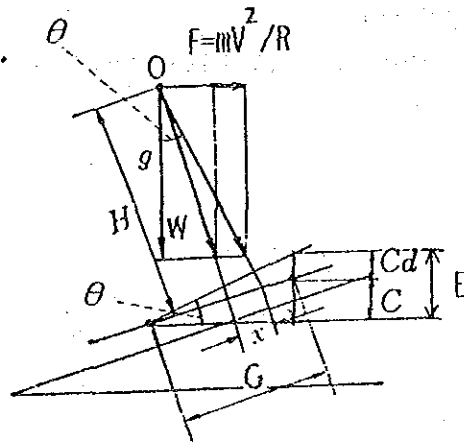


Fig. 2 Forces Functioning to Car on Track and Cant

The newly inaugurated super performance car; Super express "Hitachi" of JR has realized high permissible cant deficiency of 70 mm by maintaining the riding comfort in terms of lateral acceleration less than 0.08 g by adoption of high quality spring without pendulum car composition.

From the equation (b),

$$V = \sqrt{\frac{127(C+Cd)R}{G}} = 4.56\sqrt{R}$$

where, C = 105 mm (the maximum in JR),

Cd = 70 mm,

G = 1,067 mm

The relationship between R and V are also shown in Table 1. If MRA adopts the same super performance car which will realize in the future, the theoretical restricted speed on curves is calculated as follows.

In consideration of the difference of the gauge;

$$Cd = 70 \text{ mm} \times \frac{1,000 \text{ mm}}{1,067 \text{ mm}} = 65.6 \text{ mm}$$

From the equation (b),

$$V = 4.45\sqrt{R}$$

where, C = 90 mm (the maximum in MRA),

Cd = 65.6 mm,

G = 1,000 mm

The results of the calculation is listed in Table 1.

Table 1 Speed Restriction on Curves

(Gauge)	JR, JNR (1,067 mm)		MRA (1,000 mm)	
	DMUs EMUs	Super Per- formance car #1 #2	DMUs in RBCS	Super Per- formance car in future #1 #3
Curve Radius	km/h	km/h	km/h	km/h
m				
300	65	80	60	75
400	75	90	70	85
500	85	100	80	95
600	90	110	85	105
700	95	115	90	115
800	100	125	95	125
1000	105	130	100	130
1200	110	130	100	130
1400	115	130	100	130
Straight	120	130	120	130

#1 Super Express 'Hitachi' (series 651 AC/DC EMU)

#2 Equilibrium Cant = Maximum Cant + Maximum Cant Deficiency  
= 105 mm + 70 mm = 175 mm

#3 Equilibrium Cant = Maximum Cant + Maximum Cant Deficiency  
= 90 mm + 65.6 mm = 155.6 mm

#### (4) Ground facilities

The ground facilities are improved considering the train operation curve (the distance-speed curve). The countermeasures taken by JR are as follows:

##### 1) Track Structure

- a. Strengthen the track structure;  
50 or 60 kg/m, PC-sleeper with 64 mm spacing at the minimum, 250 mm ballast depth.
- b. Upgrading controll method of track condition.
- c. Efficient scheduling of track maintenance works.

## 2) On Curves

### a. Reinforcing the fastenings

The fastenings installed on the curve ( $R \leq 600$  m) receive the lateral force of equivalent to 80 % of the wheel load, while those of straight track get 40 %. Therefore PC-sleeper with reinforced fastenings which resist the above forces are adopted.

### b. Realignment of sharp curves.

### c. Elevating the cant, and increasing the transition curve length.

## 3) Turnout

- Mitigating the track maintenance works at the turnout. -

### a. Using heavier rail. (70, 80, & 90 kg/m)

### b. Welding lead rail and tongue rail into one piece.

### c. Strengthen the slip plate.

### d. Strengthen the H guard to resist the innerside wheel thrust, when passing the crossing.

## 4) Introduction of light weight cars

Reducing axel load and unsprung weight.



Appendix 7-1-2 Alternative Track Layout Plan of the Bangi Station

This alternative plan, where stabling tracks are located in the Seremban and east side, minimizes track modification of the DTP plan. This plan has, however, two disadvantages; i.e. level crossing to main tracks and swampy ground condition.

By comparison of the original plan mentioned in Main Report 7-1-3(6) and the alternative plan, the original plan is adopted as shown in the table below.

Table 1 Comparison and Conclusion

	Original Improvement Plan Fig. 7-1-9 (Main Report)	Alternative Plan Fig. 1
Traffic Disturbance due to Level Crossing ----- (Delay Recover), etc.	None	Exist
Minimum Radius of Stabling Tracks -----	800 m	Less than 200 m
Ground Condition -----	Better	Swampy
Future Development (Application to Train ----- Number Increase)	Excellent	Poor
Modification Cost (From Existing DTP Plan)-----	More	Less
(From Revised DTP Plan) -----	Less	Less
Conclusion -----	Adopted	Non-adopted

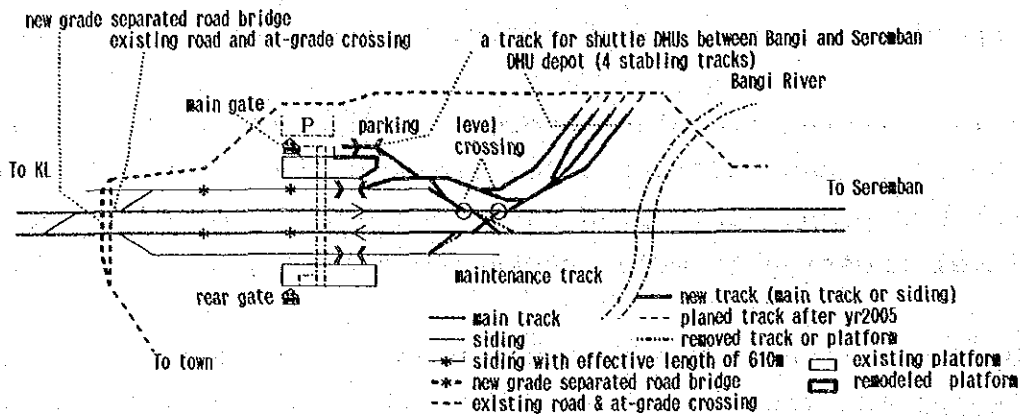


Fig. 1 Alternative Track Layout Plan of Bangi Station in RBCS

In case the shifting of a new road bridge in the original plan is not approved, another track layout plan (Plan-II) will be as shown in Fig. 2.

In this plan, however, the following problems are considered;

- 1) Inner two sidings have sharp curves of 200 m radius.
- 2) Tracks 2 and 5 have effective length of 610 m including cross-over, while Track 3 has 504 m.
- 3) Additional installation of signals

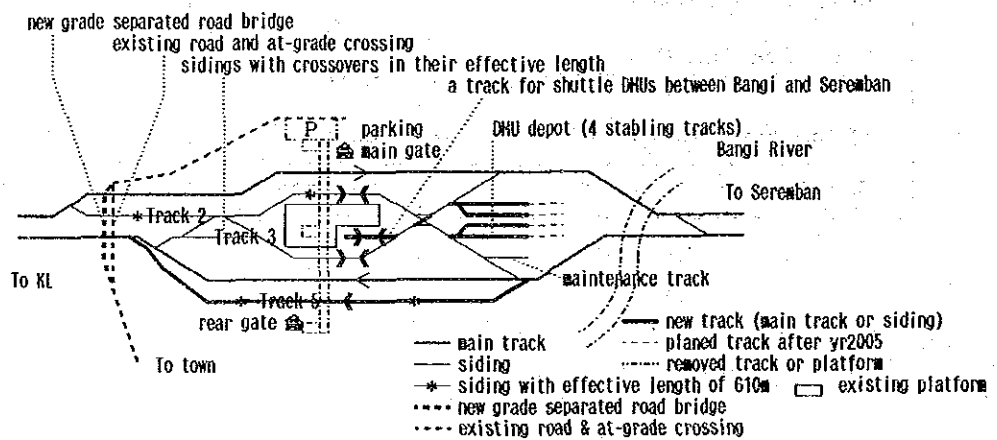


Fig. 2 Alternative Track Layout Plan (II) of Bangi Station in RBCS

## Appendix 7-1-3 The Growth of Track Irregularity and its Theory

### (1) Track subsiding

In Japan, since 1961 track conditions have been periodically measured by high speed track inspection cars. The behavior of subsiding of the track has been analyzed by the above data. The equation below was produced by using 2 train operation factors and 3 track ones. In parallel with this, it was found that the standard deviation, which represents the track irregularity, of the track subsiding is in proportion to the average value of track subsiding.

$$S = 2.09 \times 10^{-3} \cdot T^{0.31} \cdot V^{0.98} \cdot M^{1.10} \cdot L^{0.21} \cdot P^{0.26} \dots (a)$$

where

- S: Growth of track irregularity [mm/100 days]
- T: Passing tonnage [million ton/year]
- V: Average velocity (km/h)
- L: Explaining factor for rail gap  
(L=1 for a long welded rail, & L=10 for standard length rail)  
[NDF= non dimensional factor]
- P: Explaining factor for roadbed condition  
(L=1 for good roadbed & L=10 for bad one)  
[NDF]
- M: Track structure coefficient [NDF]

### (2) Track structure coefficient

Track structure strength represents the pressure on the base ground caused by the wheel weight and impact through the track structure. For the convenience of the calculation, the coefficient (M) is set up, representing the relative strength to the standard structure strength (50kg/m rail with PS type, PC sleeper with 56.7cm spacing, ballast with 200mm depth). Therefore the more the track structure strength increases, the more the coeffi

cient  $M$  decreases.  $M$  is calculated by use of the continuous elastic support model of track dynamics, consisting of mass of each track material (rail, sleeper, ballast & roadbed), unsprung parts of a car, and spring inter-connecting of each mass. The lowest spring is connected to the base ground. The spacing of springs is as same as that of fastening (sleeper) spacing. (Refer to Fig. 1)

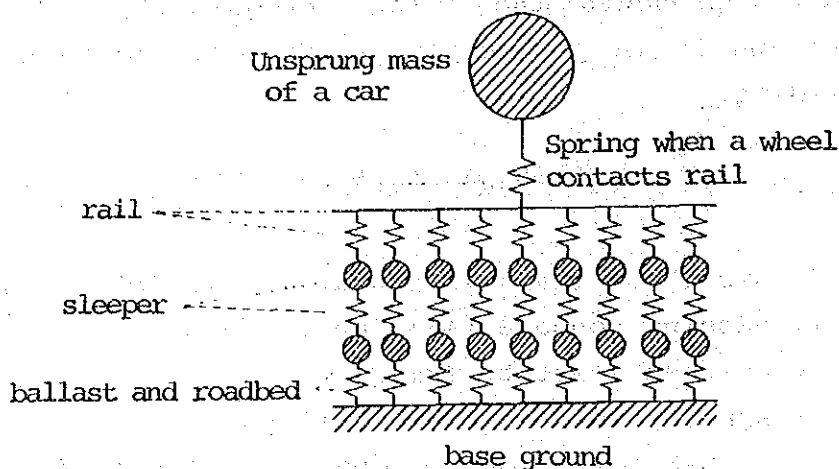


Fig. 1 Track Dynamics Model

(3) Calculation results of the growth of track irregularity of RBCS

Track irregularity of RBCS is calculated by equation (a). According to the results shown in Table 1, the growth value of track irregularity per 100 days in 1990 is 0.71mm and for that "with-the-project" case in 2005 becomes 0.55mm, because the track structure will have been strengthened adopting PC sleeper and ballast with 250mm depth. Required track maintenance work is in proportion to that value, in principle. Considering double track in 2005, the track maintenance increase ratio from year 1990 to year 2005 becomes 55% as follows;

$$\frac{0.55\text{mm} \times 2}{0.71\text{mm}} = 1.55$$

The growth values of track irregularity per 100 days in 2005 are 0.55mm in "with-the-project" case and 0.47mm in "without-the-project" case. Therefore the track maintenance increase ratio between "with-" and "without-the-project" case becomes 17% as shown below;

$$\frac{0.55\text{mm} \times 2}{0.47\text{mm} \times 2} = 1.17$$

In "with-the-project" case, if 50kg/m rail (JR N-type) is adopted in 2005, the maintenance work can be reduced by 25%.

$$\frac{0.41\text{mm} \times 2}{0.55\text{mm} \times 2} = 0.75$$

Table 1 Growth of Track Irregularity

	Year		1990	2005		
	Items	Unit		'without'	'with'	'with' alternative
Track	Rails: Mass per Meter	kg/m	40	40	40	50
	Stiffness (EI)	kgf-cm <sup>3</sup> (x 10 <sup>7</sup> )	2.89	2.89	2.89	4.12
	Sleeper: Width x Length Spacing	cm X cm cm	20 x 210 60	24 x 200 70	24 x 200 70	24 x 200 70
	Ballast: Depth	cm	20	25	25	25
	Track Structure Coefficient (M)	non- dimen- tional	1.43	1.37	1.37	1.06
	Factor for Rail Gap (L)	- " -	10 standard rail	1 welded rail	1 welded rail	1 welded rail
	Factor for road- bed (P)	- " -	10 bad	10 bad	10 bad	10 bad
Train Operation	Annual Passing Tonnage (T)	million ton	6.85	6.33	10.87	10.87
	Average Velocity (V)	km/h	46.8	53.0	53.0	53.0
	Growth of Track Irregularity (S)	mm/100 days	0.71	0.47	0.55	0.41

T and V come up from Main Report Table 7-1-5

## Appendix 7-1-4 Measures to Improve Work Productivity

### (1) Training

According to the JNR's experience, intensive training both on the job and in the academy have been executed for the maintenance crew with emphasis on the items below.

1) Operating skill of MTT (multiple tie-tamper)

2) Control method of track irregularity

Eventually the total MTT-tamping length increased by 5 times within 5 years, without increasing the number of maintenance crew. (Refer to Fig. 1)

### (2) Maintenance Train

Maintenance trains should be operated with fixed and periodical schedule, carrying track maintenance materials such as rail, sleeper, ballast, etc.

### (3) Maintenance Block

Setting appropriate non-operation time zone to facilitate large-scale track maintenance work. (Refer to Fig. 2)

### (4) Set-off Mechanism

In order to maximize the net-working ratio in the maintenance block hours, installation of set-off mechanism for branching off the MTT is required.

(Refer to Fig. 2 and Pictures)

SI = Track Irregularity Index (P-value)  
and Condition

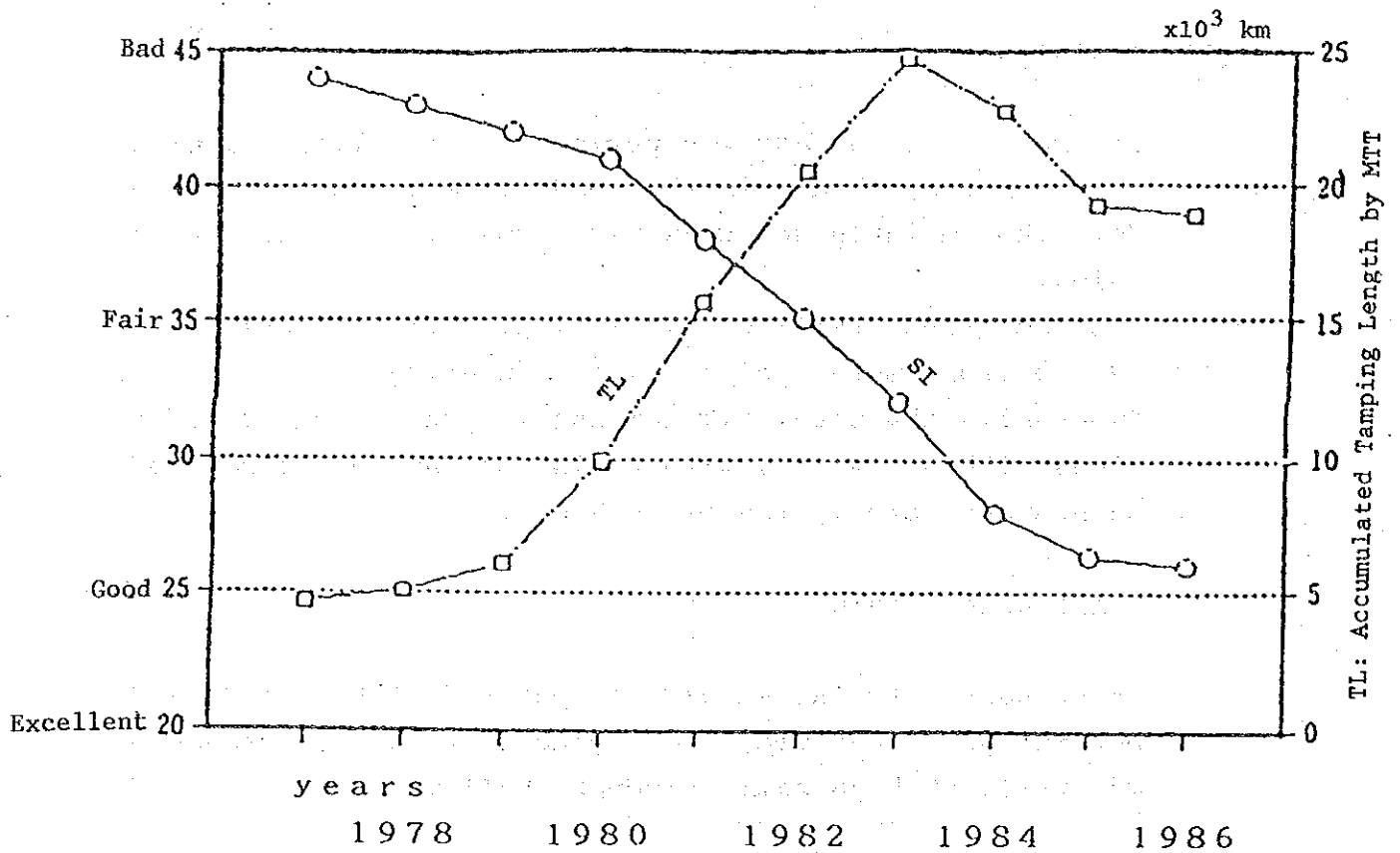
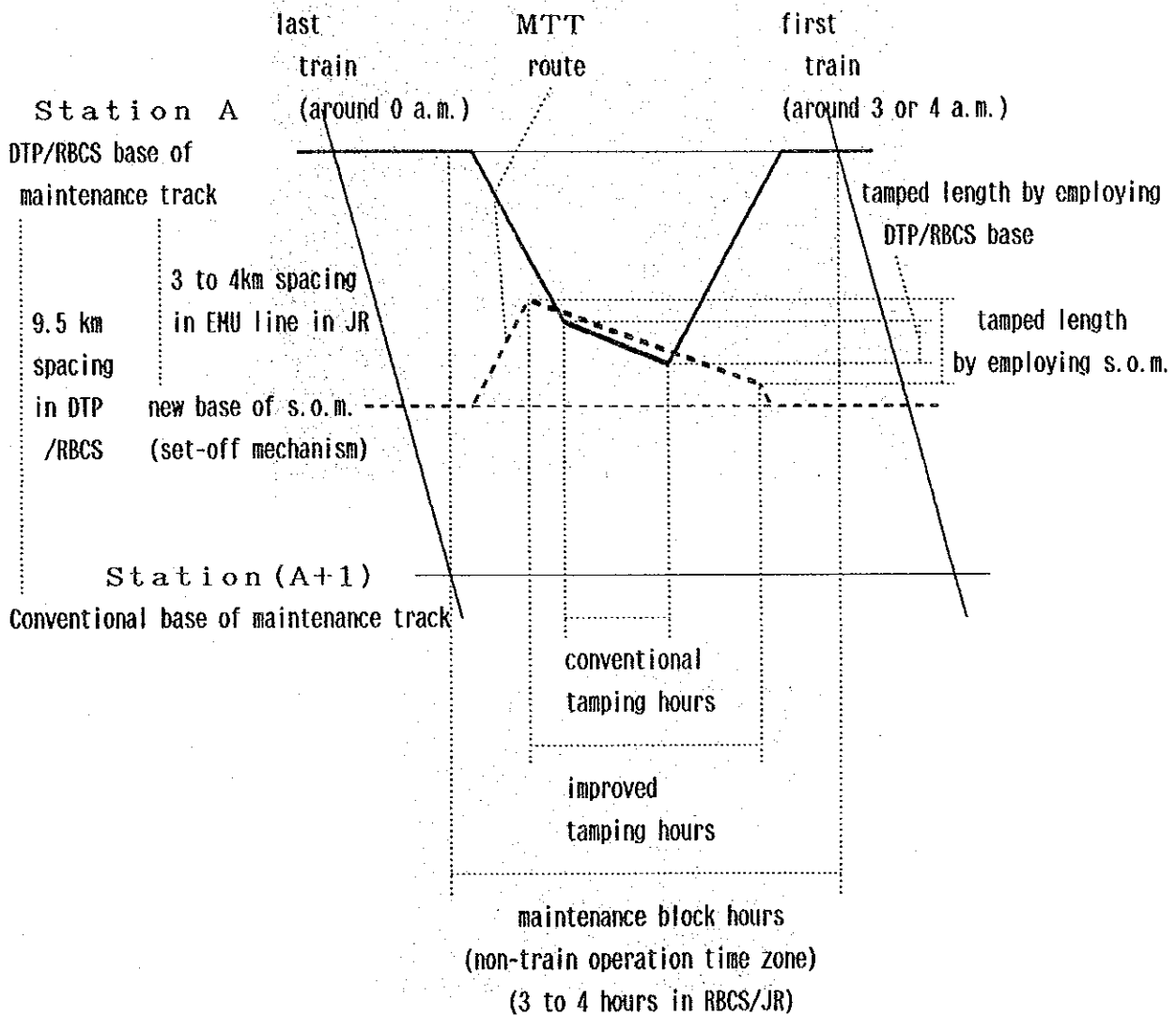


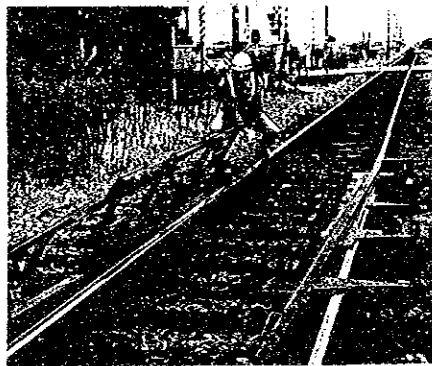
Fig. 1 The Improvement of Track Irregularity (SI)  
by Increasing of Tamping Length (TL)  
by MTT in JNR (Japanese National Railways)





EMU = Electric Multiple Unit

Fig. 2 Effective Use of Maintenance Block  
 - Example of MTT Tamping by Employing Set-off Mechanism-



Pictures : Set-off Mechanism at JR halt.

- No signalling equipments are required -

Appendix 7-1-5 Criteria for Establishing New Station,  
Rear Station Gate and Over-the-track Station

1) New Station

- a) Where there is a sharp increase in the number of passengers in the suburbs of large cities.  
(in this project, H2)
- b) Where a large project is planned.  
(in this project, H1, H3)
- c) Where a considerable effects are expected in developing tourism.

2) Conditions for Establishing a New Station

- a) To be viable from MRA's financial viewpoint and serve to promote public welfare
- b) To have more than 6,000 passengers per day
- c) The station's revenue exceed its expenditure.
- d) Flat place (the gradient shall be less than 3.5/1000)
- e) Select track alignment as straight as possible.
- f) Place which requires earthwork volume as little as possible.
- g) Easy improvement or expansion in future.

3) Conditions for Establishing a Rear Station Gate

- a) More than 6,000 persons per day who use the rear gate
- b) Local inhabitants have a request to prepare the rear gate
- c) Easy to acquire required land

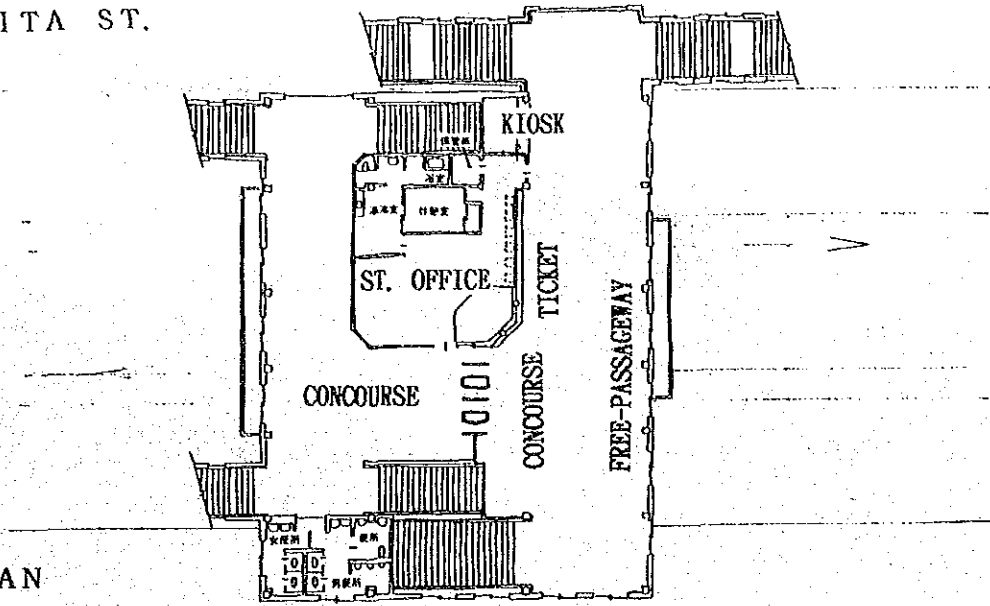
#### 4) Merits and Demerits of Over-the-track Station

	Merits	Demerits
Relative to inhabitants	<ul style="list-style-type: none"> <li>-The free through-passage saves the city from getting separated into two.</li> <li>-When the station front plaza is also double-decked by constructing pedestrian deck, the flows of cars and pedestrians can be separated</li> </ul>	<ul style="list-style-type: none"> <li>-Staircases trouble the free flow of the passengers, especially handicapped</li> <li>-As to the management of the free passage and pedestrian decks, special agreements with local government will be required</li> </ul>
Land space	<ul style="list-style-type: none"> <li>-Land space for station building can be economized (Concourse etc. can be built upstairs)</li> <li>-The existing station building can be utilized for other purposes</li> </ul>	
Management	<ul style="list-style-type: none"> <li>-Station man-power can be economized (less wickets, offices, etc.)</li> </ul>	<ul style="list-style-type: none"> <li>-For platform operation, special staffing is necessary</li> </ul>
Plans and Structure	<ul style="list-style-type: none"> <li>-The over-track passage leads directly to all platforms (convenient)</li> <li>-The Plan can be simple (rectangular), convenient for passengers</li> </ul>	<ul style="list-style-type: none"> <li>-The entire building becomes higher than an ordinary two storied building (overhead clearance)</li> <li>-The locations of the pillar holes are subject to the track layout.</li> <li>-The floor designs is not free</li> <li>-Staircases make the effective space of the floor smaller</li> </ul>
Construction Cost		-Higher
Maintenance Work		-More complicated and expensive
Future improvement		-Free hands in future improvement are lost, more or less

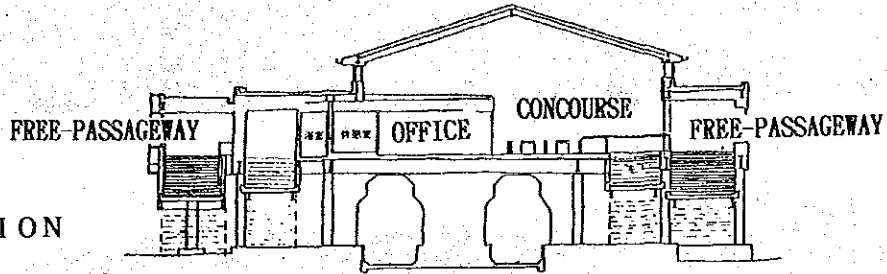
#### 5) Bearing the Cost

- a) The cost for establishing a new station, a rear station building or an over-track station is borne by a petitioner (city) in principle.
- b) In case when expenses are shared, the cost born by MRA is limited to the facilities required to operate trains, to handle passengers and to conduct station business.

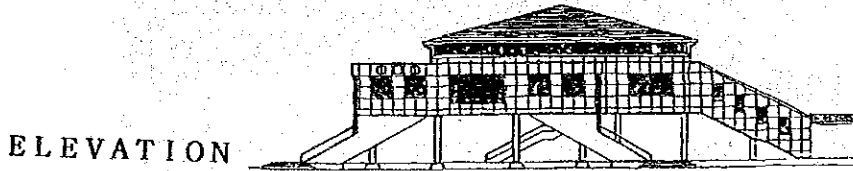
MITA ST.



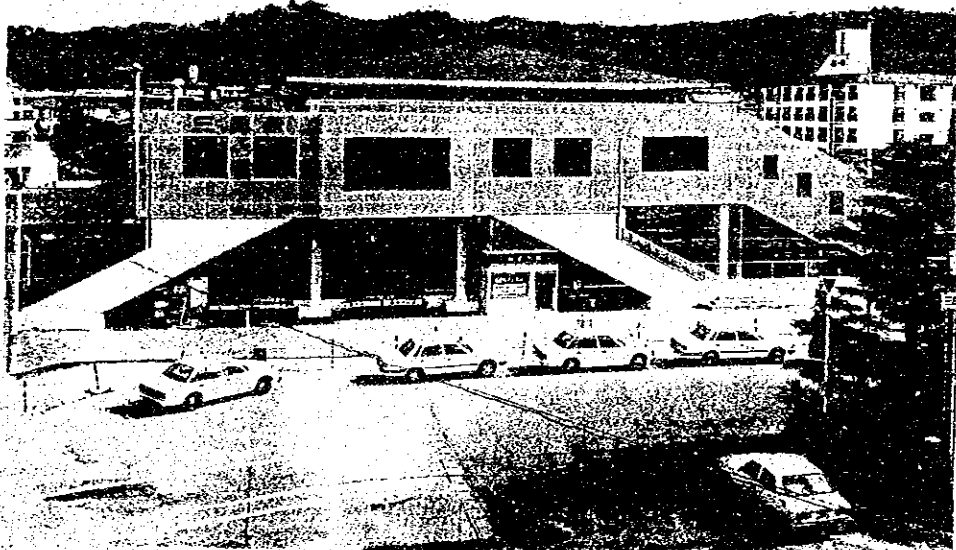
PLAN



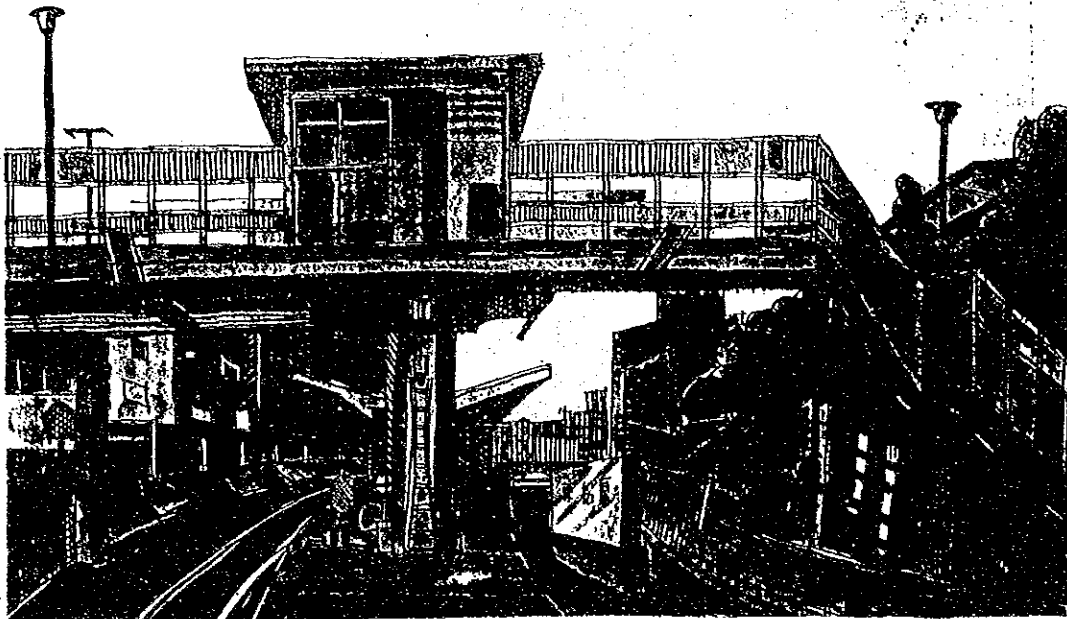
SECTION



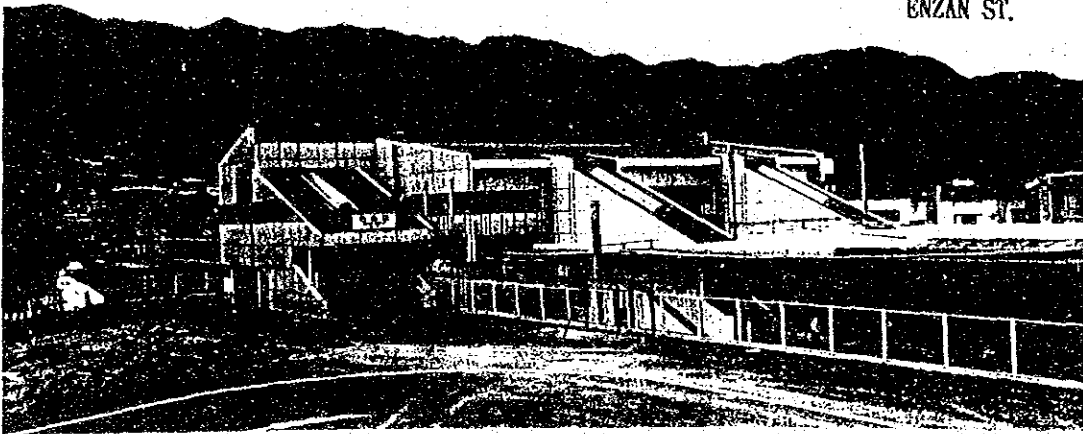
ELEVATION



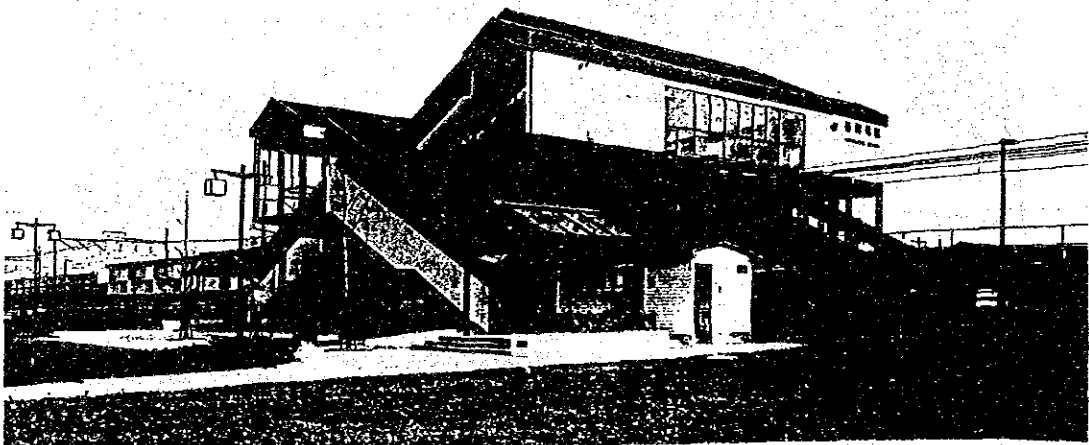
HIGASHI-MATSUBARA ST.



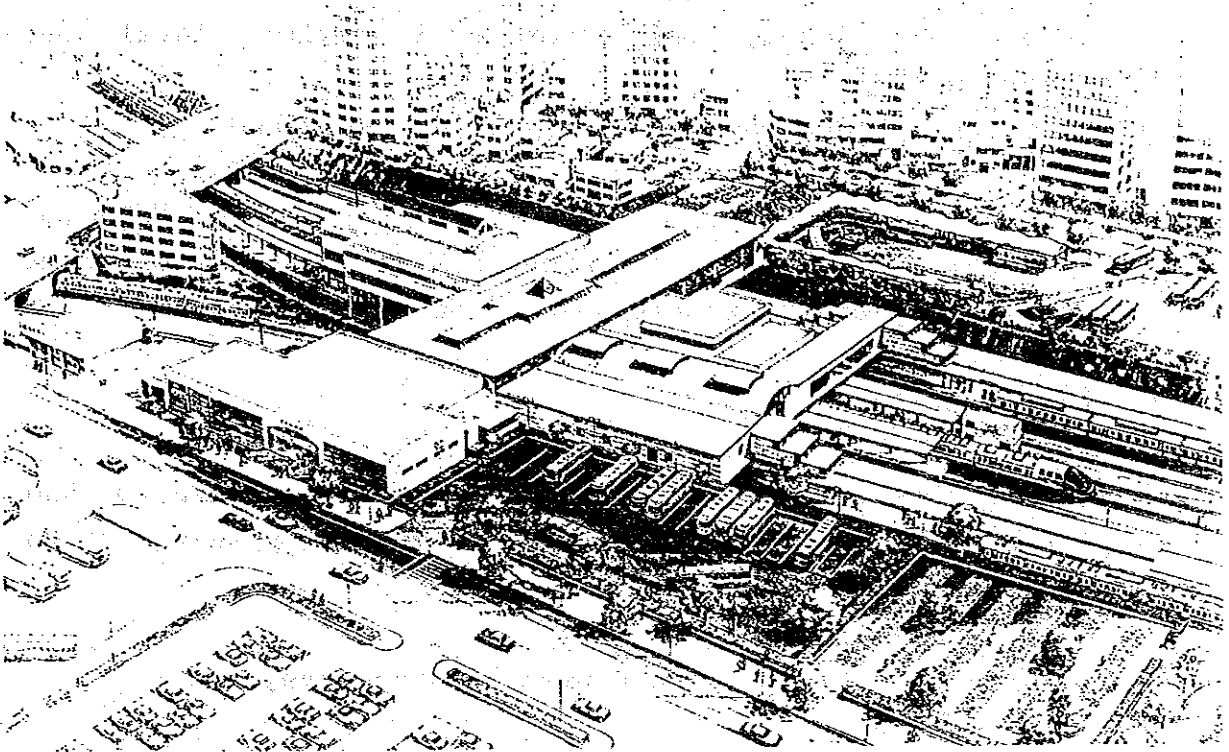
ENZAN ST.



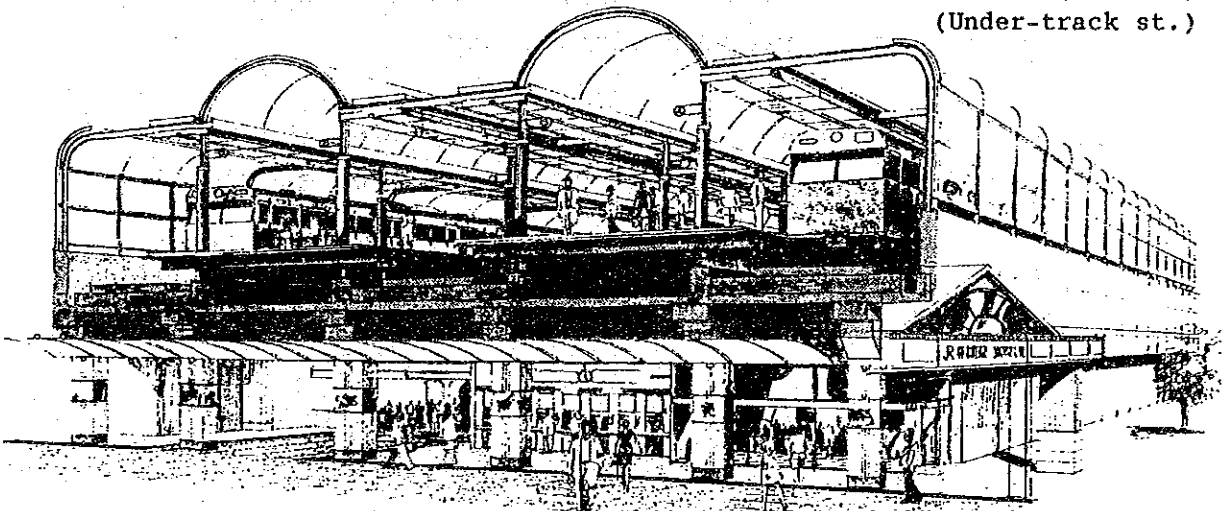
NISHI-OKAZAKI ST.



KANAYAMA ST.



SAKURAGICHO ST.  
(section)  
(Under-track st.)



## Appendix 7-1-6 Station Facilities

### 1) Platform:

There are 3 types, i.e., lower level, medium level and higher level.

Sheds, over-track passageways, etc. are attached.

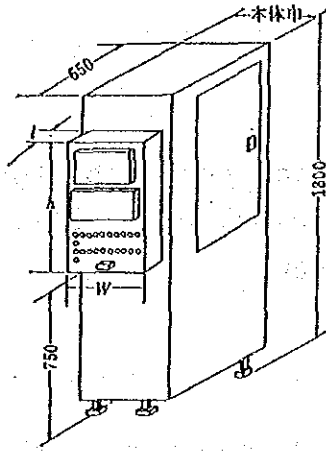
In this project, higher level platforms are planned (H=1,050mm). Sheds cover about 50% to 80% of platform length and over-track passageways connect platforms.

### 2) Station Building:

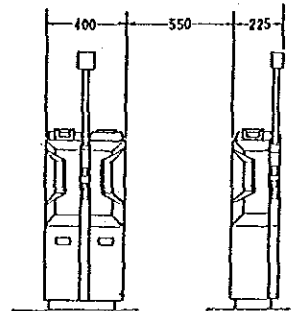
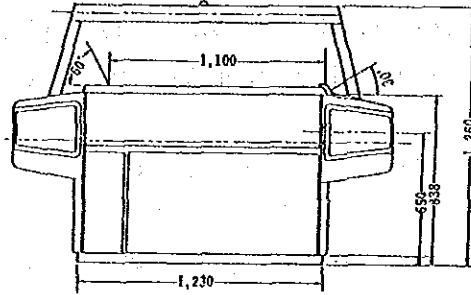
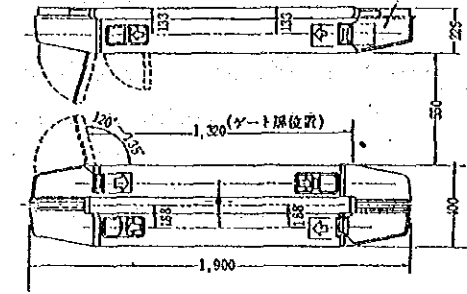
It has flow-functions to connect the station plaza to the platform and stay-function for facilitating passengers to wait for trains.

- a) Flow-  
Facilities : hall, concourse, passageways, etc.
- b) Passenger  
Treating  
Facilities : ticket office, wickets, fare adjustment office, tourist information office, baggage office, etc.
- c) Service  
Facilities : waiting room, kiosk, coin lockers, telephone corner, toilet, etc.
- d) Work  
Facilities : station master's room, station office, lecture room, rest room, etc.

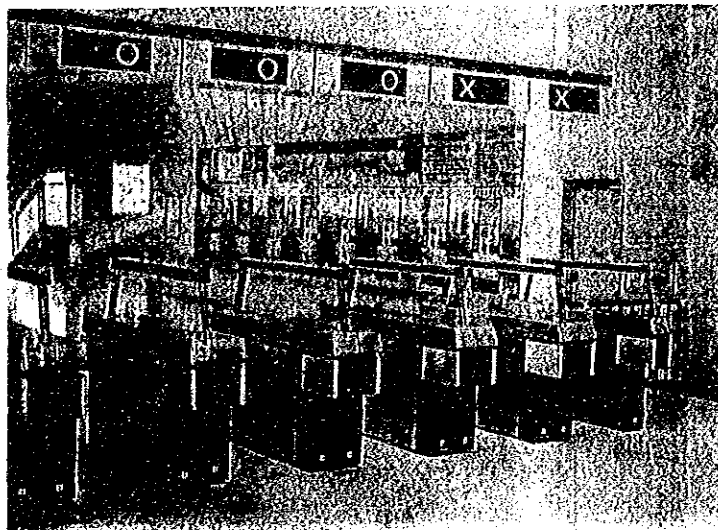




TICKET  
SELLING MACHINE



AUTOMATIC  
TICKET BARRIER



TICKET SELLING MACHINES & AUTOMATIC TICKET BARRIERS

3) Equipments:

To improve efficiency of passenger handling functions, the following equipments are installed in commuter stations.

a) Ticket vending machine

A commuter put in coins or bank notes, push a button for destination and in the dish a ticket will come out printed a sum of money and the change.

b) Automatic ticket barrier

Some couples of units are installed together with one ordinary wicket at least.

## Appendix 7-1-7 Station Plaza

The station plaza has two functions, i.e. passenger collecting/distributing function and smoothening function of related traffic flow.

- 1) Sidewalk :From the station entrance to the bus stop, the taxi stand and the streets.
- 2) Roadway :One way traffic to avoid crossings among roadways.
- 3) Car Parking :The parking lot are divided into two, i.e. for private cars and taxis, with easy access to roadways.
- 4) Taxi Stand :To be located near to the ticket counter and wickets.
- 5) Bus Stop :Located at convenient place for accessing from the road and the station entrance.
- 6) Green Belt :Provided to alleviate congestion and to add beautiful sight of station plaza.
- 7) Others :Comply with needs for providing underpasses, pedestrian decks, facilities for rental cars, etc. Bicycle parking are provided at suburban stations.

Appendix 7-1-8 Off-rail Business Operated at Station

1) Passenger service business in the station building:

- a) mini-shop, kiosk
- b) buffet, restaurant
- c) stall (foods, drinks, cigarettes, newspapers, magazines, etc.)
- d) porter and shoe shiner
- e) baggage checking office, coin lockers
- f) telephone corner, post office
- g) pay toilets, barbershops, etc.
- h) hotel information counter, taxi guide, rental car office, etc.
- i) car parking, bicycle parking

2) Transportation business in the station plaza:

buses, taxis

3) Off-rail business:

Restaurant (large-scaled or high-graded), shopping complex, department store, hotel, rental office, etc.

4) Others:

Advertising business, recreation business, amusement center, warehouse, etc.

## Appendix 7-1-9 Calculation Methods for Scaling

### 1) Platform Width

#### a) The smallest platform width

3 m or determined by the following method:

##### \* Side Platform:

$W = 1.5 \text{ m} + \text{width of staircase or the house built on it}$

##### \* Island Platform:

$W = 1.5 \text{ m} \times 2 + \text{width of staircase or the house built on it}$

#### b) Method A

$$W = W_1 + W_2 + r$$

W : width (m)

r : allowances (m)

$W_1$ : width according to the number of entraining passengers (m)

\* PC, DC

$$W_1 = 0.44 (n_1/a)^{1/2}$$

\* EC

$$W_1 = 0.20 (n_1/a)^{1/2}$$

$W_2$ : width according to the number of detraining passengers (m)

\* PC, DC

$$W_2 = 2n_2/3a_1 : n_2/a < 2a_1$$

$$W_2 = 4a/3 : n_2/a > 2a_1$$

\* EC

$$W_2 = 2n/3a_1 : n_2/a < 6.4a_1$$

$$W_2 = 13a/3 : n_2/a > 6.4a_1$$

$n_1$  : number of passengers per train getting on during rush hours

$n_2$  : number of passengers per train getting off during rush hours

a : number of carriages  
l : length of one carriage (m)

b) Method B

\* Island Platform

$$A = 0.8N + 3(n + 20) + a$$

\* Side Platform

$$A = 0.8N + 1.5 (n + 20) + a$$

A : area of platform (m<sup>2</sup>)

N : number of passengers using the platform during rush hours

n : length of train (m)

a : area of staircases and houses on it (m<sup>2</sup>)

2) Over-track Passageway and Staircase Width

Over-track passageway width is obtained usually by means of dividing number of passengers at rush hours by 3,000 persons and adding some allowances. The smallest value is 1.5 m.

Staircase width is equal or wider a little to the passageway width.

3) Area of Station Building

The area of a station building varies according to the number of passengers, the types of the station, the arrangement of tracks, the situation and location of the station, etc. To get a rough estimate, the following formulas are used:

a) General Station:

$$A = (10.5 / ((n) + 0.24) + 4.5) \times 10(n) \pm a$$

b) Commuter Station:

$$A = (3.6 / (0.1(n) + 1) + 0.9) \times 10(n) \pm a$$

- A : area of station ( $m^2$ )
- n : number of passengers (1,000 person per day)
- a : extra or reduction ( $m^2$ )

#### 4) Ticket window

There are three types of ticket windows;

- a) common ticket window
- b) ticket vending machine
- c) open counter

The width of a common window is about 1.5 m to 2.0 m. The ticket vending machine is about 90 cm wide per unit.

The number of windows are determined as follows:

- a) commuter tickets 2,500 to 3,000 per window
- b) long distance tickets 1,000 to 1,500 per window
- c) special tickets 250 per window

and some spare windows are added.

#### 5) Wicket:

Number of wickets are calculated as follows:

(some allowances are included)

$$N = (n_1/p_1 + n_2/p_2)/T + a$$

- N : number of wickets
- $n_1$  : number of passengers getting on during rush period
- $n_2$  : number of passengers getting off during rush period
- $p_1$  : getting on speed of passengers 0.7/sec
- $p_2$  : getting off speed of passengers 1.0/sec
- T : 1 hour = 3600 sec
- a : spare

6) Toilets

Toilets are usually set up in accordance with the following tables: (for commuters station)

(a = 10%)

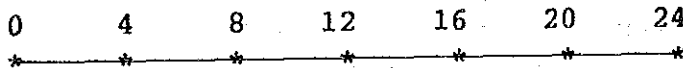
3	4	5	6	7	8	9	10	11	12	13	14	15	16
2		3			4			5					
2	3	4		5	6	7		8					

\*urinal : men  
 \*bowl : men  
 \*bowl : ladies

(a = 5%)

3	4	5	6	7	8	9	10	11	12
2			3			4		5	
2	3	4		5	6				

\*urinal : men  
 \*bowl : men  
 \*bowl : ladies



\*number of passengers getting on/off (10,000 per day)

$$a = \frac{\text{number of passengers during rush period(30min)}}{\text{number of passengers per day}} \%$$

7) Area of Station Plaza

The area of the station plaza varies according to the number of passengers, the types of the station, the layout and situation of the station, etc. The following formulas are given to make a rough estimate.

a) General Station (passengers less than 30,000):

- maximum :  $A = 11.22 \sqrt{X} + 0.271X$
- standard :  $A = 9.846\sqrt{X} + 0.238X$
- minimum :  $A = 8.989\sqrt{X} + 0.217X$

b) General Station (passengers more than 30,000):



maximum :  $A = 58.88 \sqrt{X}$   
standard :  $A = 51.657\sqrt{X}$   
minimum :  $A = 47.162\sqrt{X}$

c) Commuter Station (passengers less than 73,000):

maximum :  $A = 0.128 X$   
standard :  $A = 0.119 X$   
minimum :  $A = 0.0878X$

d) Commuter Station (passengers more than 73,000):

maximum :  $A = 26.846\sqrt{X} + 0.0277X$   
standard :  $A = 25.088\sqrt{X} + 0.0259X$   
minimum :  $A = 18.316\sqrt{X} + 0.0189X$

A : area of station plaza ( $m^2$ )

X : Number of passengers expected after 20 years  
(person/day)