IV-5-3. Present Status of Main Competitor Countries/Areas

(1) Korea

1) Outline of Computer Industry Development

Born in 1975, the Korean computer industry began exporting personal computers in 1981, and just three years later, in 1984, it had become the world's largest exporter of personal computers.

Development of this industry was led by the government, which in order to protect development of local-capital companies restricted production by foreign affiliates during the early phase of the industry. For local firms, on the other hand, it provided assistance in both financing and technical development and thereby promoted the zaibatsu (big business groups) to enter the computer industry. Although 1976 marked the first time that the computer industry was singled out as a sector for government promotion, it was the strong home appliance industry basis, which had received government promotion since the 1960s, that made possible the development of the computer industry in the 1980s. In the initial phase of the industry's development, products closely related to home appliances, such as monitors and terminals, took the lead. By the mid-1970s the home electrical appliance industry had established itself as an export sector, and private corporations had accumulated assembly technologies, capital, and marketing expertise. Korean manufacturers selected the U.S. market for its size and ease of entry, took into account the characteristics of this market (where emphasis is placed on service organizations rather than brand names), entrusted sales of their products to leading personal computer dealers in the U.S., and specialized in OEM production. Daewoo Communication supplied products to the Leading Edge dealer franchise, Hyundai Electronics to Blue Chip, and Sampo Computer to Computerland.

The ratio of electronics industry production value accounted for by the computer industry grew from 0.3% in 1980 to 10.3% in 1988, nearly doubling. Exports also grew from 0.3% of total electronics industry exports in 1980 to 12.4% in 1988, with computers coming to constitute the second largest export item in the industry after semiconductor products.

In 1985 the government opened the doors to investment by foreign affiliates, and since then worldwide industry leaders like IBM, Olivetti, Apple, Acer, and DEC have also established Korean affiliates. In addition, minicomputer imports were completely liberalized in 1987, followed by peripherals in 1988, thereby ending the age of government protection for the computer industry. Current targets for promotion in the industry center include the development of mid-size and larger computers and the increase of local content for personal computers and peripherals.

In 1990 competition for Korean products in the U.S. market intensified, due mainly to the growing popularity of 32-bit machines (product lines at Korean manufacturers are based mainly on 16-bit units). In addition, profitability has been falling due to increased labour costs. This is a significant blow to Korean companies, which built their reputation on providing inexpensive products. The industry is therefore at a turning point in its development, and appropriate measures will have to be taken.

2) Production and Export Trends

(Production Volume)

Korean computer production began in the middle 1970s, but until 1982 a lack of development in the semiconductor and other components sectors coupled with a lack of necessary technologies prevented any significant growth in production. In 1983, government assistance for the information technology industries helped to bring about a more than four-fold increase in production over the previous year, and since then the rapid increase in overseas demand for personal computers and terminals, brought about in part by the appreciation of the yen, has resulted in average annual growth of 63.8% (1983-88).

When broken down into computers and peripherals, peripherals accounted for a much greater percentage of production until 1985, but since 1986 both sectors have been on an equal footing in terms of production.

							(Unit: US	S\$million
	1980	1981	1982	1983	1984	1985	1986	1987	1988
Computers						216			1,172
Peripheral equipment	7	13	41	135	278	303	394	912	1,258
Total	9	30	47	208	428	519	880	1,460	2,430

Table IV.5-20 Computer Industry Production

Source: Association of Korea Electronic Industry Promotion

Table IV.5-21 shows a breakdown of production by item. International cost competitiveness, achieved through improvements in component production technologies and mass production, has brought about marked increases in production of personal computers and CDT monitors. In 1988 personal computers were responsible

for 41.6% of total production in the computer industry, followed by terminals, at 40.6%, and printers, at 5.5%. The greatest increase was recorded by personal computers, of which 1988 production grew 2.3-fold over the previous year. In the auxiliary memory device sector, hard disk drives (HDDs) recorded the greatest increase. Dot matrix units accounted for most of the printers manufactured, but production of laser printers is expected to increase in the future. Rapid increases in production were recorded by monitors and printers in 1987 and by personal computers in 1988. This was due to increased competitiveness resulting from a depreciated won, low interest rates, and low crude oil prices. There was also a shift of production from Japan, and Korea succeeded in taking over the market for low-end products previously held by Japan.

				(U	nit: US\$1,000
9999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 -	1984	1985	1986	1987	1988
CPUs	150,245	217,019	486,526	547,508	1,172,462
Personal Computers	10,333	183,222	435,911	444,092	1,010,282
Auxiliary memory device	s 7,983	14,134	11,852	75,797	61,452
FDD	7,874	13,982	5,671	5,839	24,100
HDD	0	28	6,168	15,711	26,599
Printers	15,058	21,271	44,198	57,256	133,419
Line	1,477	1,374	2,329	1,869	2,873
Dot	13,520	19,897	41,665	51,604	127,856
Laser	0	0	214	980	2,690
Terminals	248,651	249,761	317,645	712,459	986,267
CDT monitors	64,833	176,827	201,559	686,863	793,482
I/O devices	319	354	4,502	34,773	31,775
Total	428,352	519,312	880,175	1,459,558	2,430,522

Table IV.5-21 Production by Product

Note: Totals indicate values for all products in the computer industry. Source: Association of Korea Electronic Industry Promotion

(Investment)

Planned investment for the computer industry in 1988 totaled 255 billion won, of which 145 billion won (56.9%) was for operating capital, 73 billion won (25.7%) for capital investment, and 37 billion won (14.5%) for research and development. Investment in R&D had been falling since 1985, but in 1988 it again rose 42.1% over the previous year.

		•		(Unit: mil	lion won, %)
Type of investment	1985	1986	1987	Ir 1988 (est.)	crease ratio '87/'86
Total investment	187,696 (100)	103,227 (100)	191,936 (100)	255,000 (100)	85.9
Plant and facility expenditure	s 54,589 (29.1)	52,088 (50.5)	58,053 (30.2)	73,000 (25.7)	11.5
Operating expenditures	103,119 (54.9)	32,433 (31.4)	107,855 (56.2)	145,000 (56.9)	232.5
R&D expenditures	29,988 (16.9)	18,706 (18.1)	26,028 (13.6)	37,000 (14.5)	39.1

Table IV.5-22 Computer Industry Investment

Source: Association of Korea Electronic Industry Promotion

(Present Status of the Component Industry)

The breakdown of 1988 demand for personal computer components in Korea based on bit size was as follows: 8-bit machines, US\$25.98 million (4.9%), 16-bit machines, US\$529.48 million (94.9%), and 32-bit machines, US\$5.21 million (1.0%), for a total of US\$560.67 million. 50.4% of this figure, or US\$282.52 million, consisted of imports (33 items in 13 categories), indicating that there more imported parts than locally-produced ones. ICs were the major import, accounting for US\$207.42 million, or 73.4% of the total, followed by switching power supplies (US\$27.34 million, or 9.7%), and keyboards (US\$19.75 million, or 7.0%).

The leading suppliers for these components were the U.S., Japan, Taiwan, Hong Kong and Thailand, with the U.S. (50%) and Japan (17.9%) maintaining the largest shares.

Reason for import	Components
Not produced locally	Cpu Main Board, Key Board Connector, I/O Card, MLCC, Micro Processor, Chip Set, Controller IC, MASKRAM, SRAM EPROM
Local products of insufficient quality	Switching Power Supply, Key Board Assembly, Video board, RTC IC, PGA Socket, Delay Line
Local products too expensive	TTL IC, DRAM, DLCC IC-Socket, Tantalum Condenser, Monolitie Condencers
Other	HDD, FDD, Switches

Source: Association of Korea Electronic Industry Promotion

		FDD		HDD		
Component	Share Local production		Share	Local production		
Spindle Motor	22%	0	14%	0		
Stepper Motor	10%	X	9%	Х		
Head Ass'y	23%	0	22%	0		
Custom I.Ć	10%	Х	8%	Х		
PCB Ass'y	17%	0	18%	0		
Other Mechanical Parts	18%	0	14%	0		
Disk	·		15%	0		
Local content ratio	80%			83%		

Table IV.5-24 Local Production of Components

Source: Korea Information Industry Federation

Note: Share = Price of the part/price of total parts for the product

(Export Trends)

Due to the limited scale of the domestic market, export ratios were high for all of the products. This was particularly true of CPUs and terminals, for which 1988 export ratios were 97.3% and 81.7%, respectively. In the printer sector, where firms have little production experience and production scale is limited, most of the products are absorbed by local demand, and the export ratio is a mere 11.8%.

When broken down by export destination, the overwhelming majority of CPUs and terminals are sent to the U.S. A loss of profitability in the U.S. market and the slowdown of growth in the market itself, however, are forcing companies to diversify, and the U.S. share of Korean exports is growing smaller each year. Between 1984 and 1988, for example, the figure for CPUs dropped from 62.1% to 36.8%, while the

share for terminals fell from 87.9% to 58.2%. Japan is the largest destination for Korean printers, but this is the result of local firms producing compact printers under OEM agreements with Japanese manufacturers. Export trends for the five-year period 1984-1988 are shown in Table IV.5-25.

) ((Jnit: US\$1,000)
	1984	1985	1986	1987	1988
(CPUs)				·····	
Ù.Ś.	51,016	10,084	6,403	273,823	419,907
Japan	·	53	135	4,895	3,100
U.K.	16,170	40,163	86,002	44,850	145,208
Total	82,102	158,111	403,711	496,149	1,140,662
(Printers)					
U.S.	5	12	12,042	209	2,841
Japan			··· , -	2,030	6,716
U.K.	*****			4	826
Total	124	66	12,087	3,397	15,685
(Terminal dev	rices)				
U.S.	174,078	186,174	193,361	351,648	469,020
Japan	153	738	235	6,880	17,648
U.K.	14,315	8,475	24,359	42,627	60,861
Total	198,077	221,614	272,856	545,274	806,077

Table IV.5-25 Exports by Product and Distination

Note: The CPU category includes word processors, analog computers, and other types of computers in addition to personal computers.

"Terminal devices" indicates terminals and monitors.

Source: Association of Korean Electronic Industry Promotion

(Future Outlook)

Since beginning commercial production in 1983, the Korean computer industry has succeeded in achieving actual annual growth exceeding 60%. High growth is expected for this promising industry in the future as well.

The hardware sector is expected to grow at an annual rate of 25% during the 1990s, leading to production totaling \$33.99 billion by the year 2001, an increase of approximately 65 times over the \$519 million of 1985. In light of the continued growth predicted of world computer markets, exports are expected to increase from the \$400 million of 1985 to \$24.96 billion by 2001. Domestic demand as well is expected to show a 35-fold increase to \$14.34 billion in 2001.

In terms of production items and technology, laser printers are expected to replace dot matrix machines as the industry standard, floppy disk drives (FDDs) will

move from the SKD to the CKD stage, and mini-FDDs will shift from standard to slimsized units. In the CPU sector, Korea will enter the area of advanced computer technologies. Goals for the first stage, up to 1992, include the development of fixed workstations and multi-processor systems, while during the second stage (1993-1997) mobile workstations and large multi-processor systems are to be developed. During the third stage (1998-2002) there are plans for development of portable workstations and large network computer systems.

Maintaining this level of growth, however, will require thoroughgoing cooperation between the government and industry and the early establishment of an independent foundation for the industry via technological development. There are two major short-term objectives: (1) a shift from OEM production, which currently accounts for 80% of all exports, to shipments under the brand names of Korean manufacturers; and (2) the achievement of competitiveness in leading import items by an aggressive localization policy. Forecasted local production ratios for various products are given in the following Table.

				(Unit: %
Product	1986	1987	1989	1991
Medium-size computers	30	40	60	75
Mini computers	30	50	65	85
Micro computers	35	55	65	90
Personal computers	50	70	80	90
FDD	30	70	85	95
HDD	10	55	65	90
Printers	35	50	60	75
Intelligent terminals	50	80	90	95

Table IV.5-26 Forecast of Local Content by Product

Source: Ministry of Commerce and Industry

Intelligent terminals

Medium- and long-term targets include the development and accumulation of relevant technology. The basic plan for the mid- and long-term development of the Korean computer industry as drawn up by academics and electronics industry experts based around the country's Ministry of Commerce and Industry is as shown below.

Product	Medium-term development	Long-term development
(Information e	quipment industry)	·····
Personal computers	 High growth (centered around IBM compatible machines) Balanced increase in demand at home and abroad Development and commercializ- ation of high-performance machines (32-bit, 64-bit) Development of operating systems 	 High growth centered around high-performance machines Operating systems
Mini- computers	 Introduction of technology and commercialization of strategic machines Import replacement, commercialization of operating systems 	 Development and proliferation of strategic machines International cooperation and penetration of overseas markets
Mainframe computers	Super system R&D	• Development of supercomputers
Peripherals	 High growth Development of key components Development and commercializ- ation of high-performance equipment Large-capacity optical disks High-speed laser printers High-resolution flat panel terminals Uninterruptive power supplies 	• High growth for high- performance equipment

Table IV.5-27 Basic Plan for Medium- and Long-term Development Policy

3) Domestic Market

The size of Korea's domestic market for computer-related products remains limited, amounting to \$416.41 million in 1988. The government continues to formulate policies for the boosting of domestic demand, however, and the computer industry has grown at an annual pace exceeding 50% for the past several years.

Among the policies to spur domestic demand are a 1987 plan to increase the use of administrative computer network-standard workstations and, for use in residence registration, AT machines; and a 1989 plan to increase the use of computers in primary, lower, and upper secondary schools. As a result, the government plans to install a total of 275,497 personal computers in 8,887 schools around the country during 1988-96. Furthermore, the country will attempt to achieve the goal of one terminal in every household during the first decade of the 21st century through a planned model household information network. Domestic demand for major computer-related products during 1984-88 was as shown in Table IV.5-28.

· · · · ·				(Uni	it: US\$1,000
	1984	1985	1986	1987	1988
CPUs Personal computers	52,653 32,547	41,671 24,172	89,989 46,474	122,852 72,916	206,481 173,788
Printers Line Dot Laser	15,252 1,454 13,737 0	18,515 1,443 17,072 0	30,051 1,585 28,112 354	45,322 4,468 39,671 1,184	101,105 2,201 95,975 2,929
Terminal devices CRT monitors	27,142 1,762	18,308 3,608	21,440 3,954	39,772 12,300	821,919 34,688
I/O devices	163	9	7	284	5,405
Total	105,024	88,555	150,912	218,054	416,307

Table IV.5-28 Domestic Demand by Product

Note: The totals indicate production value for the computer industry as a whole and include other products as well.

Source: Association of Korean Electronic Industry Promotion

4) Leading Manufacturers

Computer-related manufacturers in Korea numbered only 27 in 1982, but this figure jumped to 52 in 1983 and to 71 the following year. Although this number began to drop starting in 1985, there were 84 firms in operation as of the end of 1988. When broken down by production items, these companies are concentrated in the personal computer, terminal, and monitor sectors.

•	1982	1983	1984	1985	1986	1987	1988
Computers				<u></u>			
Minicomputers		1	2	4	4	4	4
Microcomputers	- 8	11	13	8 ·	10	8	9
Personal computers	11	29	42	28	29	31	44
Peripherals							
FDD		11	15	12	6	.6	13
Printer	9	13	17	15	10	10	26
Terminal	11	17	19	18	8	17	22
Banking	1	2	3	6	4	4	4
CDT Monitors	9	11	12	13	14	18	22
Communication devices					•		
Modem	4	6	6	7	9	9	12
Multiplex	1	6 3	6 5	6	5	5	8
Total	27	52	71	52	54	77	84

Table IV.5-29 Number of Computer Manufacturers

Note: Totals exclude duplications. Source: Association of Korean Electronic Industry Promotion

Table IV.5-30 provides a summary of the leading Korean manufacturers of computer-related products.

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(Unit: millions of won)

	Development facilities	Central Laboratory General Laboratory Central Laboratory Attached Laboratory Technology	Laboratory Laboratory General Laboratory Central Laboratory Technology	Laboratory Computer Laboratory Technology	Laboratory Attached Láboratory Attached Laboratory Technology	Laboratory Applied Laboratory — Development	rauxiatury
	Parent group De	Lucky Samsung Daewoo Hyundai Hyosung 1	Lucky Daewoo Tong Yang	OF	Samsung	Tong Yang	
	Products		A MUL MAN L C C C C C C C C C C C C C C C C C C	CLIME	පපරිර්	ECHER A	83
G	Exports	<i>КФ</i> ¥К2&	4 <i>K</i> 26	28 2 3	N4522	400 ¥U	AN NA
productio	Internal demand Exports	ନ୍ୟୁ ଅକ୍ଷ୍ୟୁକ୍ଷର	ନକ୍ଷନ୍ତର	ૠૹ	&∞%Å	<u>%8854</u> %	AN
Value of production		* 21,883,626 2,900,076 1,109,632 217,542 484,773 ** 35,468	** 22,910 ** 81,215 * 37,531 135,420	56,000 34,471	16,165 25,400 19,911 3,420	11,352 11,037 12,064 2,500	NA 2002 -
	ear of esta lishment	1958 1972 1988 1988 1988 1988 1988 1988 1988 198	1969 1976 1953 1980	1976 1974	1975 1983 1984 1984	1967 1981 1977 1977 1982	1983
	No. of Ycar of estab- employees lishment	36,395 39,053 16,210 9,180 3,567 3,657	2,743 2,736 2,148 1,040	451 750	888 898 898 898 898 898 898 898 898 898	210 210 210 210 210 210 210 210 210 210	Ъť
ຍ	Income on sales	260,947 23,498 23,498 33,404 8,669 8,669	27,327 10,402 8,882 8,882	- 4,378 1,904	- 1,392 - 1,642 1,356 NA	2,186 2,139 112 - 149 74	AZ Z
Equity structure	Income on capital	$\begin{array}{c} 74,509\\ 104,456\\ 78,444\\ 191,167\\ 7,495\end{array}$	$ \begin{array}{c} 18,125\\ 28,872\\ 11,053\\ 2,209 \end{array} $		5,184 4 NA		ЧZ ZZ
Eqi	Capital	270,000 162,187 179,400 230,000 15,721 18,000	$^{12,000}_{7,379}$	2,455 4,500	7,000 8,100 8,100	1,800 245 500 500 500 500	<u>8</u>
	Company	Gold Star Sam Sung Electronics Dae Woo Electronics Hyundai Electronics Tongyang Nylon Han Dok	Gold Star Tele-Electric Dae Woo Telecom Oriental Precision Tri Gem Computer	Koryo System Korea Computer	Jeil Precision Tele-Video Computer Sam Sung HP Korea MIC	Korea Computer Orix Union System Tongyang System Magnam Electronics	Royal Computer Kunne Sune Semiconductor

	Ш Щ	Equity structure	ध			Value of	Value of production	Ģ			
Company	Capital	Income Capital on capital	Income on sales	No. of Year of esta employees lishment	No. of Year of estab- mployees lishment		Internal demand	Exports	Internal demand Exports Products	Parent group	Development facilities
Hwa Jin Computer Gold Star Alps	15,000 15,000	5,712	NA 6,854	60 4,346	1985 1970	4,000 170,140	100% 12	కి జ	Ъх	Lucky	Attached Laboratory Electronics
Se Jin Electronics	3,263	8	3,941	600	1972	25,062	77	ዮ	X		Technology
Sun Hwa Keyboards Korea Xerox	120 6,850	NA -	NA 10,065	26 1,453	1984 1974	300 61,516	NA 87	¥۵ ع	አዋ		Latonauory Technology Laboratory
Sam Sung Electron Devices	27,000	36,454	50,892	10,666	1970	*** 46,164 * 460	I	85	W	Samsung	General Laboratory
Sangyong Computer PII	2,000 2,000 0,000	§	347 347 - 4,325	<u>88</u> 4	1981	29,821	20 ⁸⁸	₹°8	ZUA	Sangyong	Attached Laboratory Technology Laboratory
 Notes: 1) *Production value is limited to electronic products. ***Production value is limited to computers. ***Production value is limited to monitors. 2) Product symbols: C = CPUs; T = terminals; M = monitors; P = printers; D = disk drives; K = keyboards Source: Compiled from the Mainchi Keizai Shimbun, Korean Chamber of Trade and Industry Directory, and Directory of Korean Comparies 	e is limited ue is limite lue is limit C = CPU fainichi Ku	t to electroni od to compu ted to moniti (s; T = termi sizai Shimbu	tic products tters, tors, imals; M = bun, Korear	t, monitors; F	= printers;	D = disk driv Industry Dire	es; K = ke ctory, and	yboards I Directo	ry of Koreau	a Companies	

IV-154

(2) Taiwan

1) Outline of Computer Industry Development

Although production of computer-related products began late in Taiwan, in 1980, the industry achieved dramatic growth, starting mass production of monitors in 1981 and of personal computers themselves the following year. This period was characterized by aggressive promotion of the information processing industry in Taiwan, with the government working to promote the use of computers along with the manufacture and development of hardware based on the Information Processing Industry Development Plan (1980-89), proposed in 1980. Specifically, the computer industry was designated as an industry eligible for investment incentives, incentives were provided in the areas of financial and taxation, and priority was given to Taiwanese products in government contracting.

Because Taiwan was fully open to investment by foreign companies, computer manufacturers in the country include both foreign affiliates and local-capital firms, with corporate scale falling over a broad range as well. The overwhelming majority of the local-capital firms, however, are small and medium-sized companies. This situation is in contrast to that of Korea, where the government has been responsible for directing the development of the computer industry, and is the result of the wealth of experience possessed by small Taiwanese companies in producing and exporting competitive products based on their own initiative. Although these firms have none of the advanced technologies required for product development, they are well-versed in the expertise required for assembly, and it was therefore possible for them to produce competitive products via assembly. Local-capital firms can be broadly divided into two groups: those which simply shifted their assembly operations from home electrical appliances to personal computers; and those such as Acer and Plus & Plus which were sufficiently advanced in their development capabilities to announce the development of 32-bit machines soon after the U.S. giant Compaq. Overall, however, Taiwanese manufacturers are said to lag behind their Korean counterparts in terms of quality control for mass production.

The industry's strength lies in intermediate products such as power supplies, motherboards, and keyboards. Although Korea exports more finished personal computers, when semi-assembled products are taken into account Taiwan is the world's largest exporter of personal computers.

Overseas development by Taiwanese corporations is also on the rise. Acer, which already maintains sales affiliates in West Germany, England, and France, acquired the Dutch firm Kangaroo Computer in 1990 in a move to enhance its sales network for northwestern Europe and at the same time purchased the Computer Point chain in the U.S. On the occasion of the sale of the U.S. firm Wyse Technology, the Taiwanese government used money from its development fund, and Mitac, the second largest manufacturer of computers after Acer, provided 12% of the funds necessary to puchase the firm. Wyse is the world's largest manufacturer of terminals, and Mitac was thus able to acquire both sales channels and the use of this firm's brand name. Aquarius was quick to establish a joint venture in East Germany with an eye on establishing a presence in the emerging market there.

2) Production and Export Trends

(Production)

The Taiwanese computer industry has developed rapidly during recent years. Annual growth in production of hardware products, including computers and peripherals, averaged 60.1% during the period 1985-88. 1988 production was valued at US\$5,171 million, accounting for 2.5% of the GNP.

Table IV.5-31 shows a breakdown of production figures for 1985-88. Production remains limited to personal computers and peripherals since local-capital manufacturers do not possess the technologies required for the production of larger, more complex machines and because of a lack of initiative resulting from the limited size of the domestic market. As can be seen from Table IV.5-32, however, production volume and value are significant, even by worldwide standards.

Another characteristic of this industry is the rapid growth in exports of related components, with this trend becoming even more noted with the drop in competitiveness of personal computers and other assembled products. The expansion of component exports was made possible by technological improvements made by the industry over the ten-odd years since its birth. In the future, there are signs of a shift of assembly operations to countries offering low labour costs, thus providing a supply of components for those countries which lagged behind in starting production.

	1985	1986	1987	1988
Personal computers	734,923	668,792	1,465,591	1,693,192
Terminals	1,052,611	1,494,391	2,025,319	2,697,302
Monitors	3,174,589	4,449,313	6,186,148	6,337,448
Printers	104,096	85,238	82,690	63,850
Disk drives	364,325	563,575	433,542	416,019

Source: Monthly Bulletin of Industrial Production

					(Unit: %)
			1985	1986	1987
 Share (in ter World rank 	rms of value) of total w	orld production ·	1.0 9	1.5 7	2.4 7
World share in	Personal computers	Volume Value	6.3 1.0	7.5 1.4	11.6 2.3
production	Monitors	Volume Value	23.2 15.6	34.3 31.3	41.1 37.3
	Terminals	Volume Value	22.2 3.3	29.7 4.1	31.6 4.8
	Magnetic disks	Volume Value	2.1 0.3	2.4 0.4	1.9 0.5
	Printers	Volume Value	3.2 0.4	2.4 0.3	1.8 0.3
	Keyboards	Volume Value		31.0 20.0	35.0 25.0

Table IV.5-32 World Computer Market Share Held by Taiwan

Source: Marketing Information Center (MIC)

(Exports)

Taiwanese exports of computers and related products hit a record-high US\$3.7 billion in 1987, and 1988 shipments were estimated to have reached the US\$5 billion mark.

Due to the limited domestic market, the industry has an overall export ratio of 96.4%, but the market is also characterized by a high degree of import substitution, with Taiwanese models accounting for 50% of local personal computer demand in terms of value and fully 90% in terms of volume.

Computers have also become the leading sector of the Taiwanese electronics industry, with their share of electronic product exports increasing from 11% in 1983 to 25% in 1985 and 34.2% in 1987.

One recent trend is the drop in the share of computer and related product production by foreign affiliates and the increase in OEM exports by local-capital firms. The percentage of exports accounted for by foreign affiliates dropped from 58% in 1985 to 44% in 1986 and 39% in 1987. The affected products were printers, magnetic disks, personal computers, and monitors. On the other hand, the percentage of exports accounted for by OEM production at local-capital firms grew from 35% in 1985 to 37% in 1986 and 41% in 1987. The figures for individual products were 23% for personal computers, 37% for monitors, 21% for printers, 23% for magnetic disks, and 61% for related components, this last figure indicating the strength of local manufacturers in the component sector. Table IV.5-33 provides a breakdown of 1987 exports. At US\$847 million, monitors were the leading export, and Taiwan is now the world's leading supplier of monitors. Color monitors are gradually replacing B/W units as the mainstream, with Taiwanese exports split 64-36 (B/W-color) in terms of volume and 40-60 in terms of value. In addition, "related components" are fast becoming a star performer, with exports jumping to US\$1,458 million in 1987, an increase of 109% over the previous year.

The U.S. market was the largest single destination for Taiwanese exports, absorbing 51.6% of all shipments in 1987, down somewhat from the 57% of 1986. 70% of all terminal exports, a sector dominated by U.S. affiliates, was destined for the U.S. market. The leading market after the U.S. was Europe, responsible for 32% of exports overall and 50% of personal computer exports. In recent years, aggressive market development by leading local-capital manufacturers like Tatung, Acer, ADI Co., and Cal-Comp have resulted in marked growth in exports to Europe, which grew 117% in 1987 (the industry-wide average for the year was 79%). The three largest individual markets within Europe were the Netherlands (7.4%), West Germany (5.8%), and England (5.3%). The Asian-Pacific region was responsible for taking in 9.9% of Taiwanese exports.

	dware produ		Manuatia			
	and related components		Magnetic disks	Printers	Terminals	Monitors
North America	53.44	35.56	54.08	57.80	70.17	58.55
U.S.	51.62	33.94	52.92	57.77	70.04	56.70
Canada	1.82	1.62	1.16	0.03	0.13	1.85
Europe	32.02	50.14	35.34	32.71	24.18	30.55
The Netherland	is 7.44	9.44	10.87	21.01	12.29	8.86
W. Germany	5.78	6.62	6.67	2.85	1.59	4.91
U.K.	5.25	7.74 .	7.07	3.62	4.40	6.20
France	2.93	5.51	2.56	0.24	0.99	2.94
Italy	1.90	3.18	1.15	0.44	1.24	1.71
Switzerland	1.52	3.40	1.05	0.81	0.06	0.64
Belgium	1.04	1.39	4.73	0.14	0.24	1.27
Other	6.16	12.86	1.24	4.60	3.37	4.02
Asian, Pacific	9.91	6.33	8.49	6.72	5.04	8.01
Hong Kong	2.39	0.36	2.34	1.05	0.73	1.85
Singapore	1.88	1.04	2.66	0.56	1.69	1.41
Korea	0.51	0.16	0.73	0.07	0.01	0.38
Japan	1.47	0.38	0.80	0.27	0.34	0.69
Australia	2.61	3.32	1.52	3.53	2.08	2.18
Other	1.05	1.07	0.44	1.24	0.19	1.50
Other regions	4.63	7.97	2.09	2.77	0.61	2.89
South Africa	1.47	1.78	0.64	2.21	0.25	0.91
Total	100	100	100	100	100	100

Table IV.5-33 Breakdown of 1987 Exports of Hardware Products and Related Components by Country/Area (Unit: %)

Source: MIC

 Table IV.5-34 Exports of Computers, Peripherals and Related Components (Units: US\$million, 1,000 units)

	1984	1985	19	86	19	87	1988
	Export value	Export value	Export volume	Export value	Export volume	Export value	Est. export value
Personal computers	152	240	1,113	392	1,958	759	1,150
Magnetic disks	86	42	715	71	655	97	
Printers	23	45	84	41	73	44	
Terminals	207	225	1,318	317	1,530	414	480
Monitors	319	303	4,852	500	7,022	847	1,090
Other peripherals	104	256	, 	44	• •	80	
Subtotal	891	1,111		1,366		2,243	
Related components	113	109		697		1,458	
Total	1,005	1,220		2,063		3,701	4,999

Source: MIC

3) Domestic Market

As of June 30, 1988, 349,000 personal computers had been installed in Taiwan, of which private businesses were responsible for 158,900 units (45.4% in terms of volume), followed by individuals and households, at 398,000 units (40%), educational and research institutions, at 196,000 units (5.6%), and government agencies, at 53,000 units (1.5%).

			(Units: NT\$millio	n, 1,000 units
	1	986	19	987
User	Value	Volume	Value	Volume
Government agency	153	2.6	201	5.3
Public business	587	11.2	618	18.8
Private corporation	3,640	85.6	5,838	158.9
Educational/research facility	361	12.4	467	19.6
Household/personal	1,619	94.5	2,080	139.8
Other	198	3.6	295	7.5
Total	6,558	209.9	9,499	349.9

Table IV.5-35 Breakdown of Personal Computer Installations by Type of User

Note: The household/personal category includes those units designed exclusively for game software. Source: MIC

4) Leading Manufacturers

According to MIC, there were 293 firms engaged in the production of computers and related products in Taiwan as of January 1988. If small-scale operations were included, this total would increase to an estimated 690 companies. The leading manufacturers are summarized in Table IV.5-36.

The above-mentioned 293 firms had average paid-in capital of US\$423,000 and an average payroll of 84 employees in 1988. 127 of the firms (43.4%) were capitalized at NT\$10-30 million, 58 at NT\$5-10 million, and 29 each at NT\$30-50 million and NT\$50-100 million. In terms of the number of employees, 112 of the firms had from 10 to 50 employees, 67, 50-100 employees, and 50, 100-300 employees. 29 of the 293 companies, or roughly 10%, were either joint ventures or wholly-owned subsidiaries of foreign companies, but these firms were responsible for about 39% of all exports of computer products, reflecting the large scale of production at such firms.

Foreign affiliates engaged in hardware production are summarized in Table IV.5-37.

No individual data on the technology infusions are available, but OEM production accounts for a high 41% of all exports. Since those firms engaged in OEM production have generally introduced some kind of technology from their customers, technology infusion is thought to be quite widespread.

Percentages of total exports accounted for by OEM production in 1987 were as follows: personal computers, 23%; monitors, 37%; terminals, 22%; and printers, 4%.

1987 export value	1987 ranking	1986 ranking	Company	Main products
US\$100-300 million	1	2	Tatung Co.	Personal computers, monitors, terminals, magnetic disks
	2	3	Wyse Technology (Taiwan)	Terminals, personal computer components
	3	4	Digital Equipment Taiwan	Terminals, printers, personal computers
	4	7	Acer	Personal computers, magnetic disks
	5	1	Wang Laboratories Taiwan	Personal computer workstations, terminals, computer communica- tions products
	6	9	Atari Taiwan Manufacturing Co.	Personal computers, magnetic disks
	7	5	Philipps Electronics Ind.	Monitors, components
	8	8	Zenith Taiwan	Monitors, personal computers
US\$30-100 million	9	6	Commodore Electronics Taiwan	Magnetic disk components, personal computers
	10	10	Sampo Co.	Monitors, components, terminals, personal computers
	11	17	Cal-Comp Co.	Monitors, terminals
	12	15	Capetronic (Taiwan)	Monitors, terminals, components
	13	14	ADI Corp.	Terminals, monitors, personal computers
	14	22	Mitac Incorporated	Personal computers, magnetic disks
	15	20	Copam Electronics Co.	Personal computers
	16	11	Ampex Taiwan Ltd.	Terminals
	17	56	Datatech Enterprises Co.	Components
	18	12	Teco Electric & Machinery Co.	Monitors, terminals
	19		Orion Electric Taiwan	Monitors
	20	26	Taiwan Hitachi	Monitors

Table IV.5-36 Leading Computer Manufacturers in Taiwan

Source: MIC

.

Com	pany	Partner/parent firm		Products
1. 2.	Tatung Fujitsu Want Lalxoratories Taiwan	Fujitsu (Japan) Wang (U.S.)	JV 100%	Personal computers, floppy disks Personal computers, printers, monitors, terminals
3.	Toppan Moore Taiwan	Toppan Moore (Japan)	100%	Peripheral devices
4. 5.	ETS Taiwan Mataushita Electric	ETS (U.S.) Matsushita Electric (Japan)	100% 100%	Peripheral devices Printers
э.	Matsushita Electric Taiwan	Matsushita Electric (Japan)	100 70	FILICIS
6.	Memolet Taiwan	Memolet Telex (U.K.)	100%	Personal computers, monitors, terminals floppy disks
7.	Philipps Electronics Ind.	Philipps (Netherlands)	100%	Monitors
8,	Taiwan NEC	NEC (Japan)	100%	Personal computers, printers, monitor
9. 10.	Taiwan IBM Taiwan Telecommu-	IBM (U.S.) NEC (Japan)	100% JV	Personal computers, printers, monitor Digital devices, peripheral equipments
11.	nicato Industry Zenith Taiwan	Zenith (U.S.)	100%	Terminals, monitors, personal computers, keyboards
12.	Unisysit Taiwan	Unisysuit (U.S.)	100%	Personal computers, monitors, printer
13.	Kuang Yuan Co.	JVC (Japan)	JV.	Monitors
14. 15.	Taiwan HP	HP (U.\$.) QUME (U.Ş.)	JV 100%	Personal computers Terminals, printers, floppy disks etc.
16.	Qume Co., Taiwan C.P.C. Taiwan	C.P.C. (U.S.)	JV	Terminals, printers, monitors
17.	HP Taiwan	HP (U.S.)	100%	Personal computers, printers
	Princeton Taiwan	Princeton (U.S.)	100%	Monitors, etc.
19.	Ruby Tech Taiwan	Ruby Tech (U.S.)	JV	Personal computers
(Сог	npanies located in Hsincl	nu Science-based Industrial P	ark)	
20.	Wyse Technology (Taiwan)	Wyse Technology (U.S.)	100%	Personal computers, terminals
21.	Audiotronics Taiwan	Dotronic (U.S.)	100%	Monitors
22.	Logitec Taiwan	Log:tec Far East (Switzerland)	100%	Computers, input devices
23.	Priam Taiwan	Priam Ltd. (U.S.)	100%	Magnetic disks
24.	Taiwan CMT	CMT (U.S.)	100%	Personal computers, Peripheral equipments
25.	Microscience Taiwan	Microscience (U.S.)	100%	Magnetic disks
26.	AST Taiwan	AST (U.S.)	100%	Personal computers
27.	Kitaco Taiwan	Kitamura Electronics (Japan)	JV	Peripheral equipments
28.	TBM Taiwan	TBM (Ú.S.)	JV	Peripheral equipments
29.	PDC Taiwan	PDC (U.S.)	JV	Image processing system

Table IV.5-37 Foreign-affiliate Computer Manufacturers in Taiwan

Source: MIC

(3) Singapore

1) Outline of Computer Industry Development

The Singaporean computer industry was born in the early 1980s as numerous foreign affiliates set up operations there.

Since achieving independence, Singapore has proceeded with a policy of industrialization based around the introduction of foreign capital. By 1972, the country had achieved virtually full-employment, and was in fact beset by a labour shortage. In order to effectively utilize its limited human resources, the country in the late 1970s began to search for ways of withdrawing from highly labour-intensive industries. The government adopted a high-wage policy starting in 1979 to stimulate the transfer of labour from labour-intensive industries and designated certain priority items for investment incentives, emphasizing the promotion of high-tech industries such as the computer sector.

In the early 1980s worldwide demand for personal computers began to grow rapidly, and various U.S. manufacturers hurried to establish a supply system. The strength of the dollar at the time, however, forced them to pursue overseas sourcing and production. Many of these firms chose Singapore, which could offer a favorable investment environment coupled with excellent incentives for high-tech industries and enthusiastic attraction efforts.

Table IV.5-38 shows a summary of the Singaporean computer industry based on industrial statistics for 1982-87. The number of companies jumped from just nine in 1982 to 58 in 1987, giving this sector the most of any in the Singaporean electronics industry. In 1987, the average added value per worker in the electronics industry as a whole was \$\$58,810, while for the computer industry the figure was \$\$95,946.

Table IV.5-38 Outline of Computer Industry

(Unit: S\$1,000)

- w	1982	1983	1984	1985	1986	1987
No. of companies	9	25	35	35	41	58
No. of employees	1,280	6,824	11,515	10,280	18,222	26,536
Production value (S\$million)	231.173	1,365.406	2,625.755	2,588.940	4,195.200	6,964.724
Added value (S\$million)	79.946	397.274	809.313	905.532	1,784.100	2,546.018

Source: Report on the Census of Industrial Production, 1982-87.

2) Production and Export Trends

(Production)

Table IV.5-39 shows a breakdown of production and export trends for 1984-1987. Production is led by foreign affiliates in all categories. In addition, production trends can vary significantly with the coming of a single manufacturer due to the limited number of companies; a major increase in production was carried out by a subsidiary of the U.S. firm Apple in 1986, and this firm alone was estimated to be responsible for 80% of all exports.

		Personal co + keybo		Monit	ors	Print	ers
		Production	Exports	Production	Exports	Production	Exports
1984	Volume Value	132,000 88,000	112,000 70,000	131,000 39,900	110,000 31,500	39,000 27,500	14,000
1985	Volume Value	135,900 86,900	126,000	135,000 39,500	125,000 33,500	26,000 19,700	16,000 13,500
1986	Volume Value	222,900 139,600	210,000 128,000	220,000 64,200	207,000 59,000	51,000 39,900	35,000 30,000
1987	Volume Value	758,000 565,000	685,000 499,000	450,000 137,600	376,000 108,000	387,000 235,000	287,000 173,000

Table IV.5-39 Production and Exports of Personal Computers and Peripherals

(Unit: \$\$1,000)

Source: Synergy Business Research & Consulting

Although not discussed in the present survey, Singapore is one of the world's few producers of hard disk drives (HDDs), with the majority of leading U.S. manufacturers already having established production plants in Singapore. As of 1989 there were 13 firms, including local-capital operations, engaged in the production of HDDs. Total export for the year was valued at S\$5.47 billion, accounting for 63% of computer industry export as a whole.

Concerning recent trends, a worsening labour shortage led Seagate Technology, Singapore's leading computer manufacturer in 1987, to build a large-scale plant in Thailand. In addition, Corner Peripherals and Maxtor transferred portions of their production processes to Malaysia and began manufacturing some finished products. Such moves are indicative of the gradual transfer of production to surrounding countries. Below is a list of the HDD manufacturers with production bases in Singapore.

HDD producers in Singapore

Maxtor Seagate Technology **Corner Peripherals** Tandon Miniscribe Cast CDC Sino-Tech Western Digital Archive Micropolis Unysis Wearnes Technology

(Exports)

A breakdown of exports according to product and country based on trade statistics only became possible starting in 1988. Table IV.5-40 shows a breakdown of export destinations by product for 1988-1989. Since U.S. affiliates form the mainstream of foreign computer firms operating in Singapore, and because their main objective for investment in Singapore is out-sourcing, 1989 exports to the U.S. accounted for 63.4% of the total.

	Personal com	puters	Monitor	s	Printers		Keyboards	
	Destination	%	Destination	%	Destination	%	Destination	%
1988	U.S. Netherlands Hong Kong	61.3 29.6 1.8	U.S. France W.Germany	36.7 10.8 10.3	U.S. W.Germany Netherlands	50.7 15.4 4.6		•
Total	\$\$438	million	S\$198	million	\$\$352	million		
1989	U.S. Australia Hong Kong	52.8 9.8 4.9	U.S. W.Germany Malaysia	41.9 7.8 5.8	U.S. W.Germany Australia	37.6 29.1 7.2	U.S. W.Germany France	40.9 28.1 16.4
Total	S\$908	million	S\$183	million	S\$530	million	S\$187 I	nillion

Table: IV.5-40 Breakdown of Exports by Product and Destination

Source: Singapore Import & Export Note: 1988 figures for personal computers are included in "Microcomputer Complete Digital CPU and Digital Processor." The system of classification changed in 1989, and "Microcomputers: Desk top" was used.

(Export Pricing)

Typical export prices for popular personal computers made in Singapore at the end of 1989 were estimated from industry interviews to be as follows:

Product	Mean export unit price (S\$)
 CPU (640 K RAM) + keyboard, FDD (1) CPU (1 MB RAM) + keyboard, FDD (1) CPU (1 MB RAM) + keyboard, 20-MB HDD B/W monitor Color monitor (excluding EGA, VGA types) 	750 850 1,100 250 400

3) Domestic Market

Table IV.5-41 shows domestic demand for personal computers and peripherals during 1984-89. Naturally, the country's population of only 2.6 million limits the size of the potential market, but the government has worked hard to promote IT (Information Technology) industries, and Singapore is the most computerized of all the Asian NIEs. Domestic demand for personal computers grew an average of 37.7% annually during 1984-87, with a similar trend being shown in the peripherals sector. The government has encouraged the introduction of computers by both manufacturers and firms in the service industries, and purchasers are eligible for tax deductions. The government has also invested large amounts of money in setting up a communications network, and high growth is expected to continue in the future.

	Personal computer + keyboard		\mathbb{N}	Ionitor	Printer	
	No. of units	Value (S\$ thousands)	No. of units	Value (S\$ thousands)	No. of units	Value (S\$ thousands)
1984	20,000	18,000	21,000	8,400	22,000	15,500
1985	9,900	8,900	10,000	4,000	10,000	6,200
1986	12,900	11,600	13,000	5,200	16,000	9,900
1987	51,600	47,000	52,000	21,000	54,000	33,000
1988	42,000		41,000		46,000	
1989	57,000		55,000		63,000	

Table IV.5-41 Demand for Computers and Peripherals in Singapore

Source: Synergy Business Research & Consulting

4) Leading Manufacturers

Table IV.5-24 summarizes the leading manufacturers of computer-related products in Singapore. The majority are foreign (mainly U.S.) affiliates, but the local firm Wearnes Technology is putting up a strong challenge. This company is a subsidiary of Wearnes Brothers, which is listed on the Singapore stock exchange, and has been under an aggressive management policy that included the establishment of a research facility in the U.S. and sales-channels oversea. "ALR," the company's export brand, has become one of the leading brands in Southeast Asia.

Table IV.5-42 Major Personal Computer and Peripherals Manufacturers in Singapore

Personal computers	Monitors	Printers	Keyboards
Apple Compaq Nixdorf Tata-Eixsi Data-Mini Wearnes Technology	Thomson United Electronics Mitsubishi	Printronix HP AMT Tokyo Electric Co. Nixdorf	HP Nixdorf

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R&D activities	None	None	None	None	None	n.a.
Sales channels	Through U.S. headquarters	Direct exports to foreign wholesalers	Through U.S. headquarters	Through U.S. headquarters	Direct exports to foreign wholesalers and end users	Through U.S. headquarters
Main markets	U.S.	Singapore U.S. Europe Middle East	U.S.	U.S.	Singapore Middle East Eastem Europe	U.S.
Products (in 1989)	Personal computers Brand name: Apple Finished units: 720,000 Semi-finished units: 180,000	Personal computers Brand name: ALR Finished units: 240,000 FDDs: 60,000 HDDs: 60,000	Personal computers Semi-finished units: 180,000 FDDs: 24,000 Minicomputers	Personal computers Finished units: 300,000	Personal computers Brand name: MTC	Personal computers Finished units: 240,000 Keyboards: 300,000 Printers: 120,000 Minicomputers
Annual turnover	800 SS340,247,000 (1988)	S\$43,724,289 (1987)	SS602,675,124 (1987)	SS83,065,183 (1987)	SS28,336,974 (1988)	2,600 S\$384,100,000 (1987)
No. of employees	8	150	720	8	8	2,600
Parent company	Apple Computer (U.S.)	I	Digital Equipment (Switzerland)	Compaq Computer (U.S.)	1	ł
Paid-in nt capital	SS8,360,000	S\$40,000,000	I	SS25,000	S\$500,000	S\$240,000
Year of establishment	1979	1983	I	1986	1987	1970
Company es	1. Apple Computer International	2. Wearnes Technology	3. Digital Equpment International	4. Compaq Asia	5. K.T. Technology	6. Hewlett Packard Singapore

Table IV.5-43 Leading Computer and Peripherals Manufacturers in Singapore

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7. Aztech Systems 1986		Company establishment capital	company	company employees turnover	turnover	Products (in 1989)	Main markets	Main markets Sales channels activities	activities
	8	S\$20,000	1	8	п.а.	Personal computers Brand name: Aztech	Singapore Middle East	Direct exports	None
8. Nixdorf 19	1982 U	US4,000,000	Nixdorf (W.Germany)	450 ny)		Personal computers		1	1
9. Tata-Eixsi 19	1981	I	Tata	18	1	Personal computers	I	1	
10. Thomson 19	SU 0861	US\$2,000,000	Thomson (France)	120	ł	Monitors	l	1	I
11.Olivetti 19	80 US	1980 US\$50,000,000	Oliveni (Italy)	700	1	Printers	I]	

IV-5-4. Trends in Overseas Production of Japanese and U.S. Companies

(1) Overseas Production by Japanese Companies

1) Present Status

The post-September 1985 appreciation of the yen had a large impact on the Japanese electronics equipment industry, which was forced to undergo a rapid structural transformation in order to make up for the resulting loss in export competitiveness. The basic trend was towards reduction of production costs by increasing overseas production and parts sourcing and increased dependence on domestic demand by shifting domestic production to high-added-value products and processes. The key word for overseas production during this period was "globalization," and the re-evaluation of both domestic and overseas production bases in order to achieve maximum benefits was emphasized. Production in developing nations, destined for shipment to third nations rather than for sale to the local market, was concentrated on specific products to achieve merits of scale, with single plants sometimes being made responsible for supply to the entire world, or at least the surrounding region. The electronic components industry, spurred by home electrical appliances and demand therefor, was at the center of this movement, while production of industrial equipment with high added value remained at Japanese production lines. When compared on a simple volume base, there is a huge gap in terms of demand for home appliances and industrial equipment. The production of industrial electronics equipment does not permit the establishment of as many production bases due to considerations of investment return, and also requires advanced production technology.

Overseas production by the industrial equipment industry was spurred by the enactment of protectionist legislation in the U.S. and Europe, the two leading export markets for such products, and in general manufacturers were forced to establish operations in these markets in order to retain their market shares. The following two are typical of the measures enacted.

- U.S.: In retribution for alleged dumping of semiconductor products, imports of personal computers from Japan were slapped with a 100% duty starting in July 1987.
- EC: The levying of an anti-dumping duty on Japanese printers was decided upon in 1987. In addition, the pricing of Japanese personal computers is now being closely monitored.

The following is a summary of overseas production projects carried out by Japanese manufacturers. The greatest concentration of such investment was seen during 1987-89, with the U.S. and Europe being the most common destinations. In the case of

intermediate components, however, plants were commonly established in the Asian NIEs, other Southeast Asian nations, and China with the objective of exporting to plants in the U.S. and Europe.

(Personal Computers)

Overseas production of personal computers by Japanese firms is summarized in Table IV.5-44. These projects were concentrated in 1987.

Company	Location	Date operations were begun	Production volume, etc.
NEC	U.S. (Georgia)		7,000 units/month
	U.S. (Massachusetts)	Early 1988	5,000 units/month
Ricoh	Taiwan	1988	*Licensed production
Seiko Epson	Korea	January 1987	120,000 units/year
1		•	*Licensed production
	U.S. (Oregon)	July 1987	5,000 units/month
	U.K. (Telford)	Sep. 1988	2,000 units/month
Toshiba	U.S. (California)	July 1987	20,000 units/month
Hitachi	U.S. (Oklahoma)	Early 1990	10,000 units/month
Matsushita Electric	U.S. (Illinois)	August 1988	Several thousand units/mont
	FRG (Paderborn)	e	(Laptops)
Sharp	U.S. (Tennessee)	August 1987	6,000 units/month
Sanyo Electric	U.S. (New Jersey)	August 1987	1,000 units/month

Table IV.5-44 Overseas Production of Personal Computers by Japanese Companies

Source: Compiled from "Summary of Overseas Investment 1989, "Toyo Keizai, and newspaper articles

The major bottlenecks to re-imports of products produced overseas by Japanese companies have been the shortness of the product life cycle for personal computers and the high level of products demanded by Japanese users. The market is also limited by the dominance of the NEC 9800 series and compatible machines, which differs from the IBM standard found in the rest of the world. Thus it is impossible to hope for merits of scale, and the re-imports of personal computers from overseas production basis for sale on the Japanese market would be extremely unlikely.

(Keyboards)

Table IV.5-45 provides a summary of overseas production of keyboards by Japanese manufacturers. The labour-intensive character of this type of production has caused many of these companies to turn to developing nations with low labour costs. There is already a significant quantity of imports from Thailand, Malaysia, and Taiwan,

but since local corporations are also technically capable of this kind of production, many firms are turning away from establishment of their own operations and opting for sourcing from local companies instead.

Company	Location	Date operation were begun	s Production volume, etc.
Alps Electric	Korea	Sep. 1970	Capital: 9 billion won
*	Taiwan	June 1971	Capital: NT\$360 million
Omron Tateisi Electric	U.K.	Feb. 1988	Capital: £800,000
Casio Computer	India (Gujrat)		50,000 units/year
1			*Licensed production
Minebea	Thailand		200,000 units/month
Fujitsu	Malaysia	1986	100,000-120,000 units/mo
Mitsumi Electric	Malaysia	1986	120,000-130,000 units/mo

Table IV.5-45 Overseas Production of Keyboards by Japanese Companies

Source: Compiled from "Summary of Overseas Investment 1989, "Toyo Keizai, and newspaper articles

(Monitors)

Overseas production of monitors by Japanese manufacturers is summarized in Table IV.5-46. Just as in the case of keyboards, most of these operations were established with the objective of reducing labour costs. Re-imports to Japan are hindered by the fact that Japanese demand centers around high-end products, and most of the exports are to third nations. In some cases the manufacturers have shifted the production of televisions to countries offering lower labour cost and then started production of monitors in order to increase added value.

Table IV.5-4	6 Oversea	s Production	of Monitors	by Ja	apanese Con	panies
			••••••••••••••••••••••••••••••••••••••	~50-		

Company	Location	Date operations were begun	Production volume, etc.
Hitachi	Taiwan	March 1971	20,000 units/month (colour)
Stanley Electric	U.S. (Michigan)	Nov. 1986	Capital: \$8.7 million
Mitsubishi Electric	Singapore	-	20,000 units/month (colour)
Matsushita Electric	Taiwan		40,000 units/month (B/W)
Sony	Taiwan		5,000 units/month (B/W)
Funai Electric	Taiwan		4,000 units/month (B/W)
Silver Electronics	Taiwan		5,000 units/month (B/W)

Source: Compiled from "Summary of Overseas Investment 1989, "Toyo Keizai, and newspaper articles

(Printers)

Overseas production of printers by Japanese manufacturers is summarized in Table IV.5-47. The overwhelming majority of such projects is concentrated in Europe and the U.S., but some firms have established operations in China, India, and Indonesia. All of these operations are either technical tie-ups or joint ventures, and they are thought to be the result of requests from the local partners. Although these nations are developing countries and current internal demand is insufficient, their huge populations gives them great potential as latent markets. Since the adoption of import substitution policies is also a possibility, investment in these nations is thought to be a move at securing markets for the future.

Company	Location	Date operations were begun	Production volume, etc.
NEC	U.S. (Massachusetts)	Early 1988	5,000 units/month (laser printers)
	U.K. (Telford)	Nov. 1987	30,000 units/month
Fujitsu	Thailand	Jan. 1990	Capital: ¥3 billion
j	Spain (Madrid)	Jan. 1987	2,000 units/month
Canon	Italy	April 1987	*Joint venture with Olivetti (laser printers)
	U.S. (Virginia)		20,000 units/month
			(laser printers)
	France	Oct. 1987	3,000 units/month (laser printers)
Matsushita Electric	U.K.	August 1986	15,000 units/month
Oki Electric	U.K.	Dec. 1987	30,000 units/month
Seiko Epson	China	April 1986	(Miniature printers)
-	Indonesia	1988	40,000 units/month *Licensed production
	U.K. (Oregon)		50,000 units/month
	U.K. (Telford)	March 1988	30,000 units/month
	France	1989	8,000 units/month
Citizen Watch	Korea	1978	(Miniature printers)
	India		*Licensed production
	U.K.	Oct. 1987	30,000 units/month
Star Precision	China	1990	30,000 units/month
	India (Bombay)		2,000 units/month
	•		*Licensed production
	U.K. (Wales)	March 1988	10,000 units/month
	Korea		(Miniature printers)
Brother Industries	U.K.	Late 1987	10,000 units/month
Alps Electric	Korea	Sep. 1987	*Joint venture
•		•	(Miniature printers)
Shinwa Digital	Korea	August 1988	10,000 units/month
U U		<u> </u>	*Licensed production
Tokyo Electric	U.S. (California) FRG (Braunschweig) Singapore	Nov. 1988	10,000 units/month 2,000 units/month

Table IV.5-47 Overseas Production of Printers by Japanese Companies

Note: If not otherwise indicated, the printer type can be assumed to be dot impact. Source: Compiled from "Summary of Overseas Investment 1989, "Toyo Keizai, and newspaper articles

2) Questionnaire Survey of Japanese Firms Concerning Overseas Production

Survey period:	November-December 1989
Number of questionnaires sent:	37
Number of valid responses:	20
Response rate:	54.1%

(a) Exports

Export ratios at the responding companies were as follows:

<30%	11 firms (of which one had no exports)
30-60%	4 firms
<u>≥</u> 60%	5 firms

The leading markets for those firms engaged in exports were the U.S. (indicated by 89.5% of the respondents), Europe (73.7%), Asia (36.8%), and Oceania (21.1%), indicating the importance to Japanese manufacturers of markets in the developed nations of Europe and the U.S.

(b) Distribution of Overseas Production

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Table IV.5-48 provides a summary of production plants for computer-related products (excluding semiconductor manufacturing plants) maintained by survey respondents.

17 of the responding firms (of which three were not engaged in overseas production) reported overseas production ratios of less than 30% for the respective products; and three firms, ratios of 30-50%. Thus, production at these firms is concentrated at plants in Japan.

	Personal computers	Monitors	Printers	Keyboards	Other	Total number of production bases
U.S.	6 (3)	0	4	0	9	17 (3)
Europe	2 (1)	· 0	7(1)	2	0	7 (1)
Korea	1 (1)	0	2 (2)	1(1)	2 (2)	6 (6)
Taiwan	2 (1)	0	0`´	1 (1)	0`´	3 (2)
Singapore	1	0	1	0``	1	3
Malaysia	0	0	0	1	0	1
Thailand	0	0	0	0	2(1)	2(1)
Indonesia	0	0	1 (1)	0	0`´	1 (1)
Philippines	0	0	0)	0	1	1
China	0	0	2 (2)	0	0	2 (2)
India	0	0	1 (1)	0	0	1 (1)
Total	12 (6)	0	18 (8)	5 (2)	17 (3)	

Table IV.5-48 Overseas Production of Computer-related Products

Note: Figures in parentheses indicate the number of joint ventures, technical tie-ups, and OEM production agreements. Since a variety of products are sometimes produced at the same plant, the total number of plants is sometimes less than the individual total would suggest.

(c) Forecast for Overseas Production

Regardless of future plans at their own companies, respondents' views concerning the question of which countries/areas would see an increase in overseas production of computers and peripherals are summarized in Table IV.5-49.

The U.S. was by the far the most commonly noted. Overall, there is a trend towards increased local production of personal computers and printers in Europe and the U.S. due to trade friction, while overseas production of keyboards and monitors is expected to rise in Malaysia and Thailand because of the labour-intensive nature of this type of production. Some increase is expected for all products in the NIEs. This is a reflection of two facts: first, despite increased production costs and reduced competitiveness on the international market, these nations have accumulated a great deal of valuable experience as suppliers of keyboards and monitors; and second, improvements in the technical standards of firms in these countries have made them more suitable as production bases for personal computers and printers. In terms of the total number of production plants, Malaysia is third following Europe and the U.S. Concerning peripherals, Malaysia is thought to have the potential to become a leading supplier of low-priced products, following in the footsteps of Korea and Taiwan.

	Personal computers	Monitors	Printers	Keyboards	Total
U.S.	18	5	10	4	37
Europe	10	· 7	. 9	3	29
Taiwan	5	6	6	6	23
Korea	3	6	7	5	21
Singapore	4	5	4	6	19
Malaysia	1	8	3	13	25
Thailand	2	7	3	9	21
Central and South America	0	2	0	3	5
Total	43	46	42	49	180

Table IV.5-49 Forecast for Overseas Production

Ten responses were obtained from nine companies concerning future plans for overseas production.

Location	Products			
U.S.	(1) Personal computers, (2) printers, (3) workstations			
Europe	(1) Personal computers, (2) personal computers, (3) undecided			
Taiwan	(1) Terminals, (2) monitors			
Malaysia	(1) Monitors, (2) parts for printers			

(d) Evaluation of Malaysia as an Offshore Production Base

In contrast to the predictions obtained in the above-described question, companies were rather pessimistic in evaluations of Malaysia as a candidate for their own overseas production operations, as can be seen from Table IV.5-50. (The figures in the Table indicate the number of companies answering affirmatively.)

Finished product sectors in which Malaysia was indicated as a possible candidate, regardless of the time frame, were monitors (noted by four firms) and keyboards (three firms), while in the field of intermediate components the results were: monitors, four firms; keyboards, five firms; and printers, four firms. At present, therefore, there is greater potential for investment in component production operations.

Response	Personal computers	Monitors	Keyboards	Printers
Finished products				· · · · · · · · ·
Unthinkable for the time being	12	11	10	14
Possible 4-5 years into the future	1	1	2	1
Possible within 2-3 years	0	2	1	0
May or is now being considered	0	0	0	0
Concrete plans	0	1	0	0
Intermediate components				
Unthinkable for the time being	9	10	7	10
Possible 4-5 years into the future	2	2	4	1
Possible within 2-3 years	· 1	1	1	3
May or is now being considered	0	- 1	· 0	0
Concrete plans	Ō	0	0	1

Table IV.5-50 Evaluation of Malaysia as a Potential Production Base

(e) Importance of Criteria for Overseas Production

What criteria are emphasized by companies when selecting a location for overseas production? Table IV.5-51 shows the results of company evaluations of various criteria based on the following rating system:

A. Extremely important	3 pts
B. Relatively important	2 pts
C. Not particularly important	1 pt

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The "basic conditions" required of an investment environment (i.e., infrastructure, political stability, and labour situation, etc.) were of course highly ranked, with most companies considering this item to be extremely important. This was followed by high rankings for "local sourcing," "local market," and "hiring of engineers." "Low wages" received a total of 41 points, placing it almost exactly in the middle. Only 26.3% of the respondents considered this to be extremely important, however, significantly less than the figures for the first four criteria. "Investment incentives" were considered by the respondents to be the least important, and the end result was that those areas in which the industrialized nations are at an advantage were considered to be the most important.

Condition	Evaluation	Percentage of As
Large domestic market	43	70.6
Good availability of local components	47	66.7
Inexpensive labour	41	26.3
Easy hiring of engineers	42	44.4
Difficulty of exports from Japan	35	41.2
Outstanding conditions		
(infrastructure, political stability, labour situation, etc.)	46	70.6
Availability of investment incentives (tax exemptions, etc	.) 35	23.5
Future potential	39	33.3

Table IV.5-51 Importance of Conditions for Overseas Production

Note: "Percentage of As" indicates the percentage of responding companies who gave the respective condition an "A" rating.

In general, condition facilitating the location of companies in the computer industry are as follows: (1) a high concentration of industry; (2) the availability of plentiful labour; (3) good access to transportation routes; and (4) a high concentration or urban areas and academia. Computer plants generally include both development and manufacturing divisions. Even if basic research is carried out by a separate organization, it is generally thought to be advantageous for the applied technology and production technology divisions to be integrated with the manufacturing division.

(f) Local Sourcing of Components

Companies were asked to rank the necessity of local sourcing of major components based on the following rating system when conducting overseas production of personal computers, monitors, keyboards, and printers.

A. Local sourcing necessary	3 pts
B. Local sourcing preferred	2 pts
C. Local sourcing not very important	1 pt
D. Large possibility of in-house production	0 pts

Table IV.5-52 shows the importance of local sourcing for various components based on the total of points and the percentage of respondents giving an "A" ranking to the item in question.

In terms of total points, high rankings were given to bulky items like turning parts, plastic injection-moulded parts, and pressed metal parts together with items having a wide variety of applications, such as screws and washers, transformers, switching power supplies, and precision bearings. From the standpoint of universality, general electronic components such as diodes and transistors and resistors and capacitors also received high ratings. Plastic injection-moulded parts and printed circuit boards boasted the largest percentage of As, with approximately 50% of all respondents indicating that local sourcing was necessary. These were followed by pressed metal components, screws and washers, transformers, switching power supplies, and precision bearings, each receiving an A ranking from about 40% of the responding firms. Parts receiving low rankings were generally products not seeing frequent use, such as LCD panels, rubber rollers, and electromagnetic clutches.

Name of part	Evaluation	Percentage of As
Plastic injection-moulded parts	34	53.3
Pressed metal parts	32	40.0
Turning parts (axes, dowels)	35	33.3
Rubber rollers	25	7.1
Rubber belts	28	14.3
Rubber moulded parts	27	15.4
Screws, washers, etc.	34	40.0
Precision springs (coils, sheets)	31	35.7
Precision bearings (balls, sintered alloy)	34	40.0
IC, LSI (MP, ROM, RAM, Gate-alleys TTL, etc.)	28	20.0
Hybrid ICs	25	6.7
Printed circuit boards	31	46.7
Resistors, capacitors	33	35.7
Diodes, transistors, LEDs	33	33.3
Switches	31	28.6
Transformers	34	40.0
Switching power supplies	34	40.0
Solenoids, coils	30	28.6
Wire harnesses, connectors	33	35.7
Photocouplers	23	8.3
Electromagnetic clutches	18	9.1
DC motors, stepping motors	24	23.1
Fans	25	36.4
Liquid crystal panels	18	0
Piezoelectric buzzers	20	9.ľ
FDD/HDDs	26	14.3
CDTs	27	21.4

Table IV.5-52 Necessity of Local Sourcing for Main Components

Table IV.5-53 shows the results of a questionnaire survey distributed to electronics firms in Malaysia concerning local sourcing of the same components. Rankings were based on the following rating system:

A. No problem	3 pts
B. Local sourcing possible, but some problems with quality	2 pts
or stable supplies	
C. Realization of local sourcing is strongly desired	1 pt
D. Little merits for local sourcing	0 pts

Table IV.5-53 Possibility of Local Sourcing of Main Components in Malaysia

Condition	Evaluation	Percentage of As
Plastic injection-moulded parts	190	40.2
Pressed metal components	172	41.3
Turning parts (axes, dowels)	77	19.0
Rubber rollers	61	25.8
Rubber belts	72	34.3
Rubber moulded parts	73	25.6
Screws, washers, etc.	181	41.5
Precision springs (coils, sheets)	115	28.8
Precision bearings (balls, sintered alloy)	72	25.0
IC, LSI (MP, ROM, RAM, Gate-alleys TTL, etc.)	107	31.6
Hybrid ICs	57	17.5
Printed circuit boards	123	25.7
Resistors, capacitors	168	42.5
Diodes, transistors, LEDs	137	34.3
Switches	126	31.3
Transformers	159	54.5
Switching power supplies	90	26.5
Solenoids, coils	110	26.8
Wire harnesses, connectors	126	30.2
Photocouplers	51	21.9
Electromagnetic clutches	49	17.2
DC motors, stepping motors	66	17.5
Fans	81	51.4
Liquid crystal panels	54	16.7
Piezoelectric buzzers	49	12.5
FDD/HDDs	36	20.8
CRTs	41	15.6

When the two sets of evaluations are compared, large differences can be found in the areas of turning parts, precision bearings, printed circuit boards, and switching power supplies, all of which received poor evaluations for local sourcing. Parts which received better evaluations included IC/LSI, resistors, capacitors, and transformers.

(2) Overseas Production by U.S. Companies

Although the questionnaire attempted to determine the overseas production of U.S. manufacturers, it proved impossible to obtain concrete details concerning overseas investment, such as current locations, production items, and future plans. In addition, the low response rate (41.5%) makes it difficult to assume that this survey is representative of conditions in the industry as a whole. The following section will introduce in-house and OEM production figures for various products at U.S. firms together with investment locations and time frames for those firms with overseas production operations.

Survey period:	December 1989 - January 1990
Telephone interviews:	53 (including HDD manufacturers)
Valid responses:	22 (of which nine were HDD producers)
Response rate:	41.5%

1) Summary of Survey Results

(a) Domestic Production

- 60% of the responding manufacturers produce at least 65% of their products within the U.S. 32% of the firms carried out all production in the U.S., while 9% relied entirely upon overseas operations.
- U.S. production ratios for various products were as follows:

Personal computers:	95%
Hard disk drives:	32%
Keyboards:	38%
Monitors:	25%

(b) Overseas Production

- Commonly-noted locations for overseas production were Asian countries/areas such as Japan, Korea, Taiwan, and Hong Kong.
- General satisfaction was noted regarding the quality of products manufactured overseas, with just two firms giving an "ordinary" rating (for personal computers produced in Japan and Korea) and one giving an "inferior" rating (for hard disk drives produced in Japan).
- Most of the companies engaged in overseas production were large manufacturers. 55% had at least 1,000 employees, and 15 of the firms boasted annual sales of \$100-500 million.

2) Production

Production was divided into (1) in-house production, (2) domestic OEM production, and (3) overseas OEM production.

(Personal Computers)

13 of the 22 responding firms were engaged in the production of personal computers, and the majority of these were in-house operations. Eight of the firms answered that 95% of their products came from plants in the U.S., while at another four nearly 90% of production was carried out overseas. Three of the 13 firms had agreements for OEM supply, and one of these was with a foreign manufacturer. Shares for the various types of production are summarized in the Tables below.

Production ratios

In-house production		OEM production		Overseas OEM production	
<50%	2	0%	9	0%	2
50%-90%	1	10%-50%	1	100%	1
100%	9	>50%	2		
No response	1	No response	1	No response	1
Number of responses	13	Number of responses	13	Number of responses	4

Investment locations and time frames are as shown below.

	Israel	Hong Kong	Japan	Korea	Taiwan	Total
1982					1	1
1985	-		1	2	1	4
1988		1				1
NA	1					1
Total	1	1	1	2	2.	7

Period and location of investment

(Hard Disk Drives)

Nine of the responding firms were engaged in in-house production of hard disk drives. Five of these produced approximately 80% of their products at overseas plants. There were also five firms which relied entirely upon OEM supply. Three of these had agreements with foreign manufacturers.

• Production ratios

In-house production		OEM production		Overseas OEM production	
0%	5	0%	7	0%	2
85-95%	1	5-15%	1	100%	3
95-100%	1	>15%	1		
100%	7	100%	5		
No response	- 8	No response	8	No response	10
	22	Number of responses	22	Number of responses	15

• Period and location of investment

	Japan	Korea	Philippines	Singapore	Thailand	Total
1983						1
1985	1					ī
1986		1		1		2
1987						0
1988				. 1	1	2
1989			1			1
NA				1		1
Total	2	1	1	3	1	8

(Monitors)

Monitor production was dominated by OEM agreements, with six firms relying entirely upon OEM supply. Three of the six dealt solely with foreign manufacturers. Both of the two firms engaged in in-house production maintained overseas production facilities and had extremely high overseas production ratios.

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• Production ratios

In-house production OEM production		In-house production OEM produc				Overseas OEM produc	tion
0%	6	0%	2	0%	1		
100%	2	100%	6	100%	3		
No response	5	No response	5	No response	7		
Number of responses		Number of responses	13	Number of responses	11		

• Period and location of investment

	Hong Kong	Korea	Taiwan	Total
1982			1	1
1985		1		1
1988	1			1
Total	. 1	1	1	3

(Keyboards)

Just as with monitors, keyboard manufacturers are heavily dependent on OEM supply, with five firms relying entirely upon such agreements. Three of these firms had contracts with foreign manufacturers, and two depended entirely on such firms. Of the three companies responding that they were engaged in in-house production, two maintained overseas production facilities.

Production ratios

In-house production	OEM production		Overseas OEM produc	tion	
0%	5	0%	3	0%<100%	1
100%	3	100%	5	100%	2
No response	5	No response	5	No response	7
Number of responses	13	Number of responses		Number of responses	10

· Period and location of investment

	Hong Kong	Korea	Taiwan	Total
1982	· · · · · · · · · ·		1	1
1985		1		1
1988	. 1			1
Total	1	1	1	3

(Printers)

Of the 22 responding firms, four answered that they were engaged in printer production. Three of these relied entirely on OEM supply for their products, and each had a high ratio of overseas production. None of the companies maintained their own plants overseas.

Production ratios

In-house production OEM production		production Overseas OEM		tion	
0%	3	0%	1	0%<100%	1
100%	1	100%	3	100%	2
No response		No response		No response	
Number of responses	4	Number of responses	4	Number of responses	3

3) Attitudes Towards Overseas Production

The 22 firms were asked to provide comments concerning overseas production. Most of them responded positively. Many answered that Japan was the greatest destination for investment, followed by Korea, Hong Kong, Singapore and other Asian countries. A few companies suggested that production in distant regions invited problems of delivery dates and communications, while others pointed out that an increase in overseas sourcing by U.S. firms was problem.

4) Future Outlook

Only nine firms responded to this item. A frequent comment was that OEM production agreements were the best means of cutting manufacturing costs. Some felt that production operations would eventually return to the U.S., however, especially in the case of countries where labour costs accounted for a small proportion of total production costs.

IV-6. Feasibility Analysis of Investment

IV-6-1. Methodology of Feasibility Analysis

It is a precondition for the promotion of the personal computer and peripherals industries in Malaysia and the promotion of investment in this sector that personal computers and peripherals manufactured in Malaysia would have price competitiveness in the world market.

In this section, in order to evaluate the possibility of Malaysia as an industry site of personal computers and peripherals and to identify the necessary conditions for the promotion of the industry, a quite rough analysis of investment feasibility was conducted on the assumption that personal computers and peripherals plants are to be newly constructed in Malaysia.

The feasibility analysis was conducted on the following assumptions.

- i) Feasibility analysis of four different factories for four products; personal computers, monitors, printers and keyboards.
- ii) Investment by a Japanese firm
- iii) Factories would engage only in production and production-related operation and would not have sales and R&D functions.
- iv) Take-over of the production of products for the European and the U.S. markets
- v) Products are directed to exports.

Major factors in the assumption were set as follows:

Assumption for the Feasibility Analysis

Project Period:	10 years
Construction Period:	1 year
Price:	Fixed price as of 1989
Investment Incentive:	-Ten year exemption from corporate
	tax based on Pioneer Status
	-Exemption from import tax for
	equipment and materials
Exchange Rates:	1US\$= 143.52, 1US\$=2.7027M\$
	(Period average of November, 1989)

IV-6-2 Product Item and Production Capacity

(1) Product Item

The following items were selected as subject product items of the analysis assumed to be produced in Malaysia.

1) Personal Computer

Assumed product models: IBM compatible personal computers (IBM-AT compatible)

The specifications of products are as follows:

······································	Model 1 (Medium Grade)	Model 2 (Lower Grade)
CPU	i80286	
(Clock Speed)	(12MH:	z)
Main RAM	1MB	
Disk Drives	5 inch 1.2M FDD x 1 40M HDD x 1	5 inch 1.2M FDD x 1
Bus Type	PC/AT -	Bus
Monitor Type	VGA (A monitor is no	(Video Graphics Array) t attached.)
Keyboard	A 101-key keyboar	d is attached.

The reasons for choosing the above models are as follows:

[1] The trends in the world market press an assumed plant to adopt a product strategy of producing IBM-compatibles both in exporting and in selling in Malaysia.

As for the usage of personal computers, the proportion of software cost among the cost which users bear becomes large compared to the hardware cost because the unit price of a personal computer is relatively low. Users of personal computers use application software sold on the market instead of developing original software, which is usually expensive. Users tend to buy a personal computer for which a larger amount of application software has been developed. Therefore it is one of the characteristics of the market structure that a personal computer which has a larger market share gets a higher and tighter market share.

Mass-produced personal computers in the world market adopt IBMarchitecture, Apple-architecture, or NEC-architecture. Above all, IBM and IBM-compatibles hold an overwhelming share in the world market.

IBM took an open architecture policy and designed their personal computers with components made by other manufacturers instead of their original components. Therefore it is easy to procure components for IBM-compatibles. IBM's BIOS is protected by copyright, but there are many software houses which legally offer BIOS compatible with IBM's.

The personal computer to be produced in Malaysia would be an IBM compatible in order to aim at the largest market, i.e., the U.S. and European market.

[2] It is estimated that computers using the Intel 80286 microprocessor chip as a CPU will be the predominant type of personal computer on the market for the coming several years. Although computers with the Intel 80386 chip CPU are estimated to become popular in the near future, its market share is presently not so large. In addition, it is considered easy to shift from the production of a 286 computer to a 386 computer.

- [3] The demand for personal computers equipped with a hard disk drive is increasingly expanding. Therefore, it is considered necessary to produce both models; a model with HDD and a model without HDD.
- [4] For a display controlling unit, VGA is regarded as the standard for 286 computers because 286 computer users require a higher resolution level.

2) Monitor

Assumed product model: Monitor for IBM personal computers and compatibles

	Colour Display
Size	14 inches
Resolution	640 by 480 (VGA)
Dot Pitch	0.31 mm
Frequency	35 kilohertz

The specifications of the model are as follows:

The reasons for choosing the above model are as follows:

- [1] Specifications of monitor differ according to the architecture of personal computers. For example, an Apple computer or an NEC computer can not use monitors designed for IBM computers. Production of monitors for IBM computers and IBM compatibles, which have the largest market share in the markets in the U.S., Europe, and South East Asia, seems to be the most marketable.
- [2] There are quite a few different standards, in terms of resolution (frequency and dot pitch) and colours, of monitors available for use with IBM computers and IBM compatibles. Although low-resolution monochrome displays are popularly used in South East Asia, a high-resolution colour display (VGA) has become popular in the U.S.

[3] In the low-priced low-resolution display market, Taiwan and Korean makers hold an unchallenged position.

It can be concluded that production of the high-resolution colour display (VGA) is desirable in Malaysia for the above mentioned reasons.

The procurement of a CDT is the most important factor in the production of monitors. The nonexistence of display production in Malaysia in spite of the active production of TVs is due to the difficulty in procuring industrial-use CDTs. Production of VGA displays needs a high resolution CDT of the 0.31mm dot pitch level. In this analysis, it is assumed that the procurement of CDTs necessary for a VGA display in Malaysia or from the neighbouring countries would be possible at the start of production.

3) Printer

Assumed product model: Printer for IBM computer and IBM compatibles

The specifications of the model are as follows:

Printing Method	Serial Impact Dot Matrix Method
Printing Head	24 pins
Printing Speed	120 characters per second

The reasons for choosing the above model are as follows:

- [1] Dot matrix impact-method printers are the most popular printers for personal computers because the running cost is relatively small. Non-impact printers (such as ink jet printers) and page printers, characterised by high speed and high quality, are at present not popular due to the high price although they will be even more popular as they become cheaper.
- [2] Considering the trend in the U.S. and Europe markets, relatively high quality and high speed printers of around the 24 pins and 120 cps level have a high marketability and are recommended to be produced in Malaysia.

4) Keyboard

Assumed product model: Keyboard for IBM personal computer and IBM compatibles

The reasons for choosing the above model are as follows:

- The highest demand for keyboards in the world market is that for IBM compatibles. There exists a distribution market of keyboards for IBM compatibles. So it is comparatively easy to find buyers for keyboards for IBM convertibles.

(2) Sales Plan and Production Capacity

1) Sales Plan

All the products would be exported to the U.S. and European markets. The plants would take over the production presently carried out in Japan, the U.S. or Europe which sales in Malaysia is possible, it may be safe to take no account of that possibility because the possible size of such sales in Malaysia is very small.

Sales would be wholly made on an L/C basis.

2) Production Capacity

[1] Personal computer factory

i) Maximum assembly production scale

Although the annual world demand for personal computers is 21 million units in 1989, there are a limited number of personal computer makers producing more than 20 thousand AT-type personal computers in the world.

Accordingly, even if a large personal computer maker with a large market share in the world set up a plant in Malaysia, the production scale would be 20 thousand units at most.

ii) Minimum economic scale of production

Surface mounting of PCB assembly can realise high reliability of the finished product and make the size of the finished product very small to a level which conventional mounting techniques can not achieve. It, however, costs much in equipment and materials for the moment. When production in Malaysia is considered, the assembly processes combining manual processes and automated process would have advantages in production cost against the fully automated PCB mounting process using chip parts and parts for surface mounting.

The optimum production scale of a final assembly line is 500 - 700 units a day when a conventional production process is adopted,

iii) Assumed production capacity

Considering the sales plan and minimum economic scale of production mentioned above, the production capacity of a personal computer plant to be established is assumed to be 12 thousand units a month (600 units/day x 20 days).

[2] Monitor plant

i) Minimum economic scale of production

The adjusting process takes the most time in assembling monitors. This process to minimise picture distortion is a value adding process, but it requires much time. The production scale suitable to this process is 550 units/day or 11,000 units/month per assembly line.

ii) Assumed production capacity

The monitor plant is assumed to have two assembly lines and total production capacity of 22,000 units/month, taking the optimum production capacity into consideration.

Production Volume	Monitors of own brand	12,000 units/month
	Monitors of OEM	10,000 units/month

[3] Printer plant

i) Maximum assembly production scale

The world's annual demand of printers was 12.8 million units in 1987. The production volume of printer factories of Japanese makers, major suppliers in the world market, is 80 to 200 thousand a month.

Considering such factors as the necessity of narrowing down product items, the possibility of parts procurement in Malaysia, production of parts in Malaysia, plant maintenance ability, and infrastructure, the maximum assembly production scale is assumed to be 20 thousand units/month.

ii) Minimum economic scale of production

The minimum economic scale of production is 10 thousand units/month, taking necessary overhead cost into consideration.

iii) Assembly production capacity

Production capacity of the printer plant is assumed to be 15 thousand units/month based upon the maximum assembly production scale and the minimum economic scale of production mentioned above.

[4] Keyboard plant

i) Assumed production capacity

The keyboard plant is assumed to have a production capacity of 20 thousand units a month considering the production capacity of a printing machine, that of moulding machine, and the optimum production scale of an assembly line.

IV-6-3. Production and Sales Programmes

(1) Production Programme

Based on the assumed production capacity and operation ratio at the start, annual production volume of each plant is assumed as follows.

					Unit: 1,0
	1st Year	2nd Year	3rd Year	4th Year	After 5th Year
Production	144.0	144.0	144.0	144.0	144.0
Capacity					
Model 1	72.0	72.0	72.0	72.0	72.0
Model 2	72.0	72.0	72.0	72.0	72.0
Annual	100.8	115.2	136.8	144.0	144.0
Production					
Volume					
Model i	50.4	57.6	68.4	72.0	72.0
Model 2	50.4	57.6	68.4	72.0	72.0
Operating	70	80	95	100	100
Ratio(%)					

Table IV.6-1 Production Programme of Personal Computer Factory

				1	Unit: 1,000 unit	
9	1st Year	2nd Year	3rd Year	4th Year	After 5th Year	
Production Capacity	264.0	264.0	264.0	264.0	264.0	
Annual Production Volume	184.8	211.0	251.0	264.0	264.0	
Operating Ratio(%)	70	80	95	100	100	

Table IV.6-2 Production Programme of Monitor Factory

Table IV.6-3 Production Programme of Printer Factory

					Unit: 1,000 unit	
·	lst Year	2nd Year	3rd Year	4th Year	After 5th Year	
Production Capacity	180.0	180.0	180.0	180.0	180.0	
Annual Production Volume	126.0	144.0	171.0	180.0	180.0	
Operating Ratio(%)	70 .	80	95	100	100	

					Unit: 1,000 unit
	1st Year	2nd Year	3rd Year	4th Year	After 5th Year
Production Capacity	240.0	240.0	240.0	240.0	240.0
Annual Production Volume	168.0	168.0	168.0	168.0	168.0
Operating Ratio(%)	70	80	95	100	100

Table IV.6-4 Production Programme of Keyboard Factory

(2) Unit Sales Prices

The following unit sales prices, i.e., ex-factory prices, for the products of each factory were set taking into consideration ex-factory prices of the same type products produced at Japanese factories, and present transaction prices in the international market.

	Ex-factory Price (M\$)	Domestic Distribution Cost (M\$)	FOB Price (M\$)
Personal Comp	outer	- <u></u> <u>.</u>	
Model 1	2,102.94	42.06	2,145.00
Model 2	1,514.71	30.29	1,545.00
Monitor	518.69	10.37	529.07
Printer	436.27	8.73	445.00
Keyboard	96.10	1.90	97.00

Table IV.6-5 Unit Sales Prices

Domestic distribution cost is estimated at 2% of ex-factory cost.

(3) CIF Prices at Overseas Markets

The CIF prices at major overseas markets of the products of each factory were calculated as follows.

					Unit: M\$
		sonal nputer Model 2	Monitor	Printer	Keyboard
Freight:		······································			· · · · · · · · · · · · · · · · · · ·
To U.S.A.	24.26	24.26	25.15	24.26	1.01
To Europe	24.63	24.63	25.66	24.63	1.03
Insurance:					
To U.S.A.	6.53	4.72	1.67	1.41	0.29
To Europe	6.53	4.72	1.67	1.41	0.29

Table IV.6-6 Freigh	t and Insurance Fee
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Table IV.6-7 CIF Prices at Overseas Markets

					Unit: M\$
	Perso Com Model 1		Monitor	Printer	Keyboard
FOB Price, Malaysia	2,145.00	1,545.00	529.07	445.00	97.00
CIF Price, USA	2,175.79	1,574.32	555.89	470.67	98.30
CIF Price, Europe	2,179.16	1,574.35	556.40	471.04	98.32

(4) Sales Programmes

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Annual sales of each factory were projected as follows based on the above assumed production volume and unit sales price.

Table IV.6-8 Sales Programme of Personal Computer Factories

					Unit: 1,000 unit
	1st Year	2nd Year	3rd Year	4th Year	After 5th Year
Personal	182.33	208.38	247.45	260.47	260.47
Computer					
Model 1	105.99	121.13	143.84	151.41	151.41
Model 2	76.34	87.25	103.61	109.06	109.06
Monitor	95.85	109.55	130.09	136.93	136.93
Printer	54.97	62.82	74.60	78.53	78.53
Keyboard	15.98	18.26	21.68	22.82	22.82

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IV-6-4. Location

(1) Location Selection

The following site conditions are required for the assumed personal computer and peripherals plants.

- Location convenient for transportation of final products and materials

- Existence of parts suppliers near the assumed plants

- Abundant labour force and easy employment of engineers and technicians

Major possible sites are the Kuala Lumpur area and the Penang area which have an advantage in port facilities handling exporting products and imported parts and materials.

It is impossible to decide on a specific site for the plants because a detailed site selection survey was not conducted in this survey. The feasibility analysis is carried out with the Bangi industrial estate being assumed as the condidate plant site for the sake of cost calculation.

(2) Land Cost

The land acquisition cost at the Bangi industrial estate is as follows.

Outline of Lar	nd Pur	chase Conditions
Purchase Meth	nod:	99 years lease
Land Price	:	M\$80.73/m2

A plant site is assumed at twice the building floor space, the coverage ratio being 50%.

Land costs of the assumed personal computer and peripheral factories are as follows.

Table IV.6-9 Land Costs

	Land Area(m2)	Land Cost(M\$ Thousand)
Personal Computer Factory	8,000	645.83
Monitor Factory	8,800	710.42
Printer Factory	4,675	377.41
Keyboard Factory	4,675	377.41

IV-6-5. Construction Costs

(1) Plant Construction Conditions

The conditions of plant construction were set as follows.

- Walls, ceilings, and floor are made up of formwork concrete.
- Pillarless structure is adopted for working area.
- Load capacity of floor is over 500kg/m2.
- Illuminance is 500 lux.
- Asbestos or asbestos-composites is not used inside the factory.
- Floor surface is finished with plastic tiles.
- Ceiling height is 5.5m.

Air-conditioning conditions were set as follows.

- Temperature: 25-25°C
- Humidity: 55-45°C
- The cleanness of air-conditioned room: Class 100 thousand at the time of operation
- Measures are taken to avoid dew concentration on goods in carried from the airconditioned room to the warehouse and from the warehouse to outside of the factory.
- The wind velocity: 0.5m/sec or less
- Intake of fresh air: 30 m3/hour*man
- Carbon dioxide concentration: 1,000ppm or less

- Ceiling height: 3.5m

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- Load conditions were set as follows.

	Personal Computer Factory	Monitor Factory	Printer Factory	Keyboard Factory
Floor Space	50mx80m	55mx80m	40mx80m	40mx80m
	4,000m2	4,400m2	3,200m2	2,275m2
Ventilation	•	500	m3/h	
Power Load		1,000	кwн	

Layouts of the factories are illustrated in Fig.IV.6-1 to Fig.IV.6-4.

(2) Factory Construction Costs

The required floor space of each factory and construction costs are outlined as follows.

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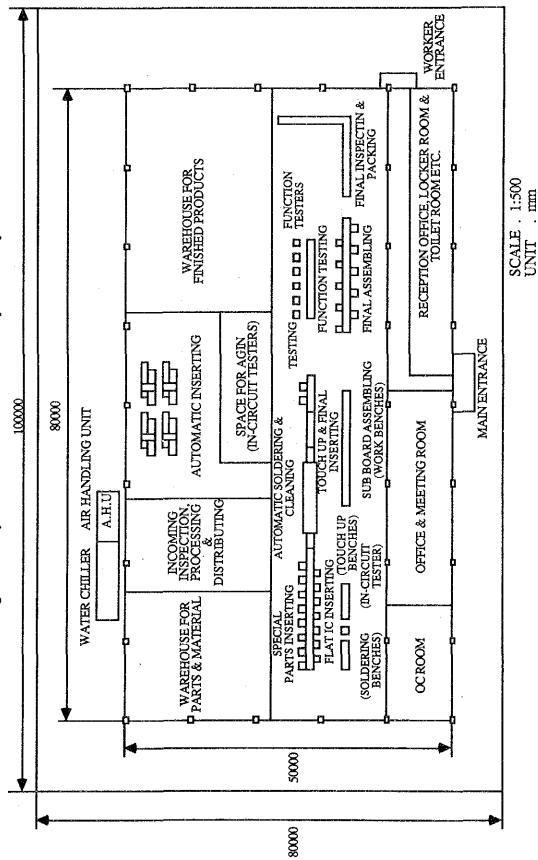


Fig. IV. 6-1 Layout of the Assumed Personal Computer Factory

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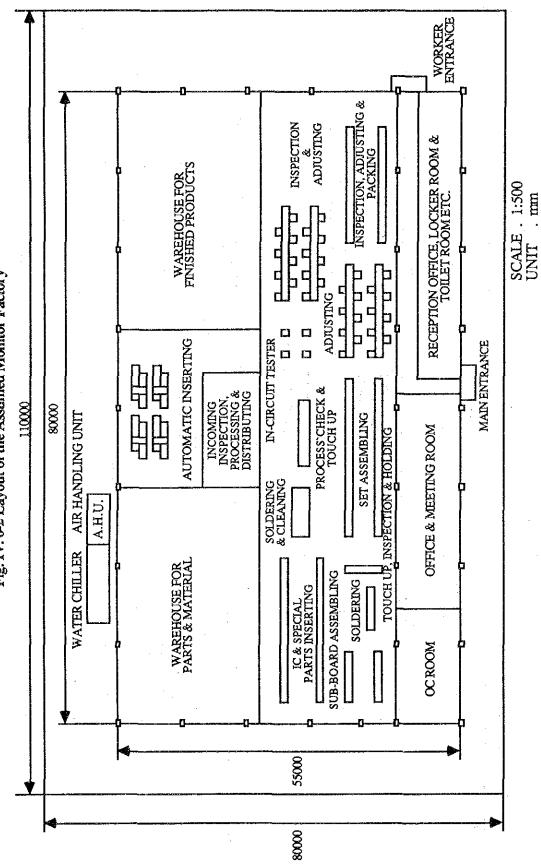
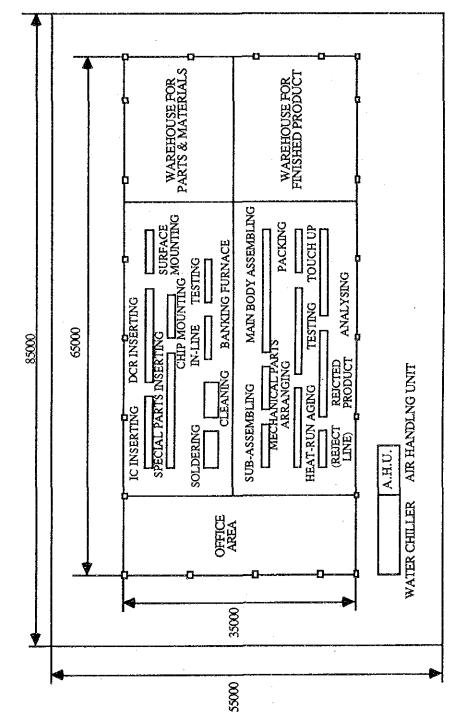


Fig. IV. 6-2 Layout of the Assumed Monitor Factory

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SCALE . 1:500 UNIT . mm

Fig. IV. 6-3 Layout of the Assumed Printer Factory

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RAMP WAREHOUSE FOR FINISHED PRODUCTS OFFICE AREA DOCK RAMP WAREHOUSE OF PARTS FOR MAINLINE ASSEMBLING MAIN ASSEMBLY LINE INJECTION MACHINE SHOP 65000 85000 þ DOCK RAMP AIR HANDLNG UNIT WAREHOUSE OF PARTS FOR PCB ASSEMBLING KEY TOP PRINTING SHOP A.H.U. PCB ASSEMBLING SHOP AREA AUTOMATIC INSERTING REPAIRING & STOCK AREA OF PCB WATER CHILLER 35000 M 55000

SCALE . 1:500 UNIT . mm

Fig. IV. 6-4 Layout of the Assumed Keyboard Factory

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(a) Floor Space of Personal Computer Factory

	Space
Auto-Insertion	450m2
Assembly Line	1,200m2
Parts Warehouse	700m2
Finished Goods Warehouse	600m2
Quality Control	400m2
Office, etc.	900m2
Total	4,000m2

(b) Floor Space of Monitor Factory

	Space
Auto-Insertion	300m2
Assembly Line	1,600m2
Parts Warehouse	900m2
Finished Goods Warehouse	750m2
Quality Control	150m2
Office, etc.	700m2
Total	4,400m2

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(c) Floor Space of Printer Factory

	Space
PWB Assembly	629m2
Product Assembly	666m2
Parts Warehouse	306m2
Finished Goods Warehouse	324m2
Office, etc.	350m2
Total	2,275m2

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(d) Floor Space of Keyboard Factory

	Space
PWB Assembly	250m2
Product Assembly	280m2
Key-top Printing	100m2
Plastic Moulding	150m2
Parts Warehouse(PWB Assembly)	175m2
Parts Warehouse(Product Assembly)	795m2
Finished Goods Warehouse	160m2
Quality Control	100m2
Office, etc.	270m2
Total	2,275m2

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(e) Factory Construction Costs

					Unit : M\$1,000
		Personal Computer Factory	Monitor Factory	Printer Factory	Keyboard Factory
(1)	Site works, roads, turfing, and landscaping	432.43	475.68	252.70	252.70
(2) (3)	Building Cost Air-conditioning service	2,729.73 1,500.00	3,002.70 1,500.00	1,552.53 1,500.00	1,552.53 1,500.00
(4) (5) (6)	Electrical services Fire fighting Sanitary, plumbing, and water supply	1,300.00 100.00 200.00	1,300.00 100.00 200.00	1,300.00 100.00 200.00	1,300.00 100.00 200.00
	Total	6,262,16	6,578.38	5,282.65	4,905.24

Table IV.6-10 Plant Construction Costs

(3) Machinery and Equipment

The procurement cost of production facilities for each factory is assumed as follows.

				Unit : M\$1,000
	Personal Computer Factory	Monitor Factory	Printer Factory	Keyboard Factory
FOB Price, Japan	4,199.43	3,788.90	17,329.26	4,506.69
Transportation, Insurance, and Installation Cost (FOB Price x 10%)	419.94	378.89	1,732.93	405.67
Sparcs & Consumables (FOB Price x 10%)	419.94	378.89	1,732.93	405.67
Expense on Experts (FOB Price x 3%)	125.98	113.67	519.80	121.70
Total	5,165.30	4,660.35	21,314.98	4,989.72
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Table IV.6-11 Procurement Cost of Production Facilities

As the production of printers is quite a new type of manufacture in Malaysia, the printer factory in study is assumed to procure up-to-date equipment and the equipment cost of the printer factory becomes far larger than those of the other factories.

(4) Moulds and Jigs

Investment for renewal of moulds and jigs would be made every 2 years.

		Unit : M\$1,000		
Personal	Monitor	Printer	Keyboard	
Computer	Factory	Factory	Factory	
Factory				
725.01	611.08	10,357.34	1,575.14	
	Computer Factory	Computer Factory Factory	Computer Factory Factory Factory	Personal Monitor Printer Keyboard Computer Factory Factory Factory

Table IV.6-12 Moulds and Jigs Costs

(5) Office Equipment, Vehicles, and Others

The cost of equipment besides production equipment such as office equipment, vehicles, etc., is estimated as follows.

Table IV.6-13 Office Equipment, Vehicles, and Others Costs

				Unit : M\$1,00
	Personal	Monitor	Printer	Keyboard
	Computer	Factory	Factory	Factory
	Factory			
Office Equipment,	400.0	400.0	400.0	400.0
Vehicles, and				
Others				

(6) Depreciation

The following depreciation methods are adopted for the calculation of depreciation expenses.

Depreciation Method

Building	35 Years Straight Line Depreciation
Auxiliary Facilities	15 Years Straight Line Depreciation
Production Facilities	10 Years Straight Line Depreciation
Moulds and Jigs	2 Years Straight Line Depreciation
Office Equipment and	5 Years Straight Line Depreciation
Vehicles	

The annual depreciation expenses can be calculated as follows based on the above mentioned depreciation methods.

Table IV.6-14 Depreciation Expenses for the First Year

				Unit : M\$1,000		
	Personal Computer	Monitor Factory	Printer Factory	Keyboard Factory		
	Factory					
Building	77.99	85.79	44.36	44.36		
Auxiliary Facilities	206.67	206.67	206.67	206.67		
Production Facilities	516.53	516.53	516.53	516.53		
Moulds and Jigs	362.51	305.54	5,178.67	787.57		
Office Equipment and	80.00	80.00	80.00	80.00		
Vehicles						
Total	1,243.70	1,144.03	7,561.19	1,617.57		

IV-6-6. Materials Purchase Programme

According to the results of the survey on the availability of parts in Malaysia, parts and materials procurement programme by source of suppliers: Malaysia; neighbouring Asian countries/areas such as Taiwan and Singapore; and Japan was made for each factory. These material purchase programmes are based on the assumption that investment by foreign parts suppliers in Malaysia and its neighbouring countries and the development of supporting industries in this area would continue to advance steadily in the future.

Material costs per unit are estimated as follows.

				Unit: M\$	
······································	1st Y	Year	10tł	n Year	
Personal Computer Model 1			······································	· · · · · · · · · · · · · · · · · · ·	
Model 1	2,065.92	(100.0%)	1,892.07	(100.0%)	
Materials/Malaysia	256.38	(12.4%)	1,046.24	(55.3%)	
Materials/Other Asia	1,239.83	(60.0%)	682.07	(36.0%)	
Materials/Japan	569.71	(27.6%)	163.76	(8.7%)	
Model 2	1,481.82	(100.0%)	1,324.19	(100.0%)	
Materials/Malaysia	256.38		770.41	(58.2%)	
Materials/Other Asia	655.73	(44.3%)	390.02	(29.5%)	
Materials/Japan	569.71	(38.4%)	163.76	(12.4%)	
Monitor	490.72	(100.0%)	458.38	(100.0%)	
Materials/Malaysia	101.35	(20.7%)	273.08	(59.6%)	
Materials/Other Asia	196.76	(40.1%)	170.57	(37.2%)	
Materials/Japan	192.61	(39.3%)	14.73	(3.2%)	
Printer	363.42	(100.0%)	458.38	(100.0%)	
Materials/Malaysia	70.75	(19.5%)	108.19	(32.3%)	
Materials/Other Asia	57.27	(15.8%)	99.54	(29.8%)	
Materials/Japan	235.40	(64.8%)	126.80	· · · · ·	
Keyboard	72.22	(100.0%)	66.40	(100.0%)	
Materials/Malaysia	39.75	(55.0%)	63.15		
Materials/Other Asia	0.00	(0.0%)	0.00	(`0.0%)	
Materials/Japan	32.47	(45.0%)	3.24	(4.9%)	

Table IV.6-15 Unit Material Cost

Annual material costs are calculated as follows according to the unit material costs and the production programmes.

				Unit : M\$1,000
<u></u>	Personal	Monitor	Printer	Keyboard
	Computer	Factory	Factory	Factory
	Factory			
1st Year	178,806	90,685	45,791	12,133
2nd Year	202,228	102,881	51,870	13,742
3rd Year	237,627	121,269	61,047	16,171
4th Year	247,482	126,703	63,682	16,867
5th Year	244,830	125,755	63,104	16,711
6th Year	242,178	124,806	62,526	16,556
7th Year	239,526	123,857	61,948	16,401
8th Year	236,875	122,909	61,371	16,246
9th Year	234,223	121,960	60,793	16,090
10th Year	231,571	121,011	60,215	15,935

Table IV.6-16 Material Costs Estimates

IV-6-7. Expenses for Indirect Material, Utilities, Other Indirect Expenses, and Administration Expense

(1) Indirect Material Expense

Considering the examples of factories in Japan and the price level of Malaysia, expenses for indirect materials are estimated as follows.

Personal Computer Factory	0.60% of production cost
Monitor Factory	0.60% of production cost
Printer Factory	0.55% of production cost
Keyboard Factory	0.56% of production cost

(2) Other indirect expenses

Personal Computer Factory	2.5% of production cost
Monitor Factory	2.5% of production cost
Printer Factory	2.5% of production cost
Keyboard Factory	3.3% of production cost

(3) Administration expense

Considering the examples of factories in Japan and the price level of Malaysia, administration expenses are estimated as follows.

Personal Computer Factory	0.53% of sales
Monitor Factory	1.01% of sales
Printer Factory	1.63% of sales
Keyboard Factory	4.50% of sales

IV-6-8, Personnel Programme

(1) Assumptions of personnel planning

The following assumptions of factory operation were set in order to estimate the number of personnel necessary for the operation of the assumed plants.

Yearly Working Days	250 days/year
Working Hours	8 hours/day
Interval	60 minutes/day
Work Attendance Ratio	95%
Work Shift	3 shifts for automated
	work and aging process
	1 shift for other work

Assumptions of Factory Operation

(2) Personnel and Personnel Expense

The number of personnel necessary for the operation of each assumed factory was surveyed by type of work. Personnel unit costs including fringe benefits and bonus were estimated based on statistical data and the results of field interviews in Malaysia.

Personnel unit costs were assumed to increase by 8% every 2 years.

The number of necessary personnel, personnel unit cost, and annual personnel expense calculated according to the above data are shown in Table IV.6-17 to Table IV.6-20.

The annual personnel expenses shown above were calculated on the assumption that the factory operating ratios would be 100%. However, direct labour costs for the first 3 years were downwardly adjusted to assumed operating ratios of 70% in the first year, 80% in the second year and 95% in the third year of operation. And those downwardly adjusted direct labour costs are reflected in the calculation of factory feasibility.

		······································		
Section &	Number	Unit Monthly	Annual Cost	Annual Cost
Type of		Cost(1st Year)	for 1st Year	for 10th Year
Personnel		(M\$/Year)	(M\$ Thousand)	(M\$ Thousand)
Direct Production				
Un-skilled Worker	54	3,990	215.5	293.1
Skilled Worker	26	4,550	118.3	160.9
Supervisor	5	10,400	52.0	70.7
Japanese Engineer	1	180,000	180.0	244.9
Sub-total	86		565.8	769.7
			· · ·	
Production Support				
(Technology, Production				
Management, Quality				
Control, Purchase, etc.)				
Clerk	9	4,940	44.5	60.5
Staff Worker	9	5,850	52.7	71.6
Technician	6	7,540	45.2	61.5
Supervisor	2	10,400	20.8	28.3
Engineer	4	15,600	62.4	84.9
Japanese Engineer	1	180,000	180.0	244.9
Sub-total	31		405.6	551.7
Administration				
Clerk	6	4,940	29.6	40.3
Staff Worker	5	5,850	29.3	39.8
Manager	1	32,500	32.5	44.2
Japanese Manager	1	225,000	225.0	306.1
Sub-total	13		316.4	430.4
Total	130	<u></u>	1,287.7	1,751.9

Table IV.6-17 Annual Personnel Cost of Personal Computer Factory*

Section &	Number	Unit Monthly	Annual Cost	Annual Cost
Type of		Cost(1st Year)	for 1st Year	for 10th Year
Personnel	•	(M\$/Year)	(M\$ Thousand)	(M\$ Thousand)
Direct Production				
Un-skilled Worker	98	3,990	391.02	531.98
Skilled Worker	49	4,550	222.95	303.32
Supervisor	8	10,400	82.20	113.19
Japanese Engineer	1	180,000	180.00	244.89
Sub-total	156	_	877.17	1,193.38
Production Support				
(Technology, Production				
Management, Quality				
Control, Purchase, etc.)				
Clerk	9	4,940	44.46	60.49
Staff Worker	9	5,850	52.65	71.63
Technician	6	7,540	45.24	61.55
Supervisor	2	10,400	20.80	28.30
Engineer	4	15,600	62.40	84.89
Japanese Engineer	1	180,000	180.00	244.89
Sub-total	31		405.55	551.75
Administration				
Clerk	6	4,940	29.64	40.32
Staff Worker	5	5,850	29.25	39.79
Manager	1	32,500	32.50	44.22
Japanese Manager	1	225,000	225.00	306.11
Sub-total	13			
Total	200		1,599.11	2,175.57

Table IV.6-18 Annual Personnel Cost of Monitor Factory*

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Section &	Number	Unit Monthly	Annual Cost	Annual Cost
Type of		Cost(1st Year)	for 1st Year	for 10th Year
Personnel		(M\$/Year)	(M\$ Thousand)	(M\$ Thousand
Direct Production				
Un-skilled Worker	70	3,990	279.30	379.98
Skilled Worker	35	4,550	159.25	216.66
Sub-total	105		438.55	596.64
Production Support				
(Technology, Production				
Management, Quality				
Control, Purchase, etc.)				
Clerk	4	4,940	19.76	26.88
Staff Worker	3	5,850	17.55	23.88
Technician	3	7,540	22.62	30.77
Supervisor	8	10,400	83.20	113.19
Engineer	4	15,600	62.40	84.89
Manager	1	32,500	32.50	44.22
Japanese Engineer	1	180,000	180.00	244.89
Sub-total	24			
Administration				
Clerk	6	4,940	29.64	40.32
Staff Worker	1	5,850	5.85	7.96
Supervisor	2	15,600	31.20	42.89
Japanese Stuff	1	180,000	180.00	244.89
Japanese Manager	1	225,000	225.00	306.11
Sub-total	11		471.69	641.73
Total	140		1,328.27	1,807.10

Table IV.6-19 Annual Personnel Cost of Printer Factory*

Section & Type of Personnel	Number	Unit Monthly Cost(1st Year) (M\$/Year)	Annual Cost for 1st Year (M\$ Thousand)	Annual Cost for 10th Year (M\$ Thousand)
Direct Production				
Un-skilled Worker	123	3,900	479.70	652.63
Skilled Worker	23	4,550	104.65	142.38
Sub-total	146		584.35	795.00
Production Support				
(Technology, Production				
Management, Quality				
Control, Purchase, etc.)				
Clerk	5	4,940	24.70	33.60
Staff Worker	6	5,850	35.10	47.75
Technician	4	• 10,400	30.16	41.03
Supervisor	4	15,600	41.60	56.60
Manager	1	32,500	32.50	44.22
Japanese Engineer	1	180,000	180.00	244.89
Japanese Staff	1	180,000	180.00	244.89
Sub-total	22		524.06	712.98
Administration				
Clerk	2	4,940	9.88	13.44
Staff Worker	1	5,850	5.85	7.96
Supervisor	1	15,600	15.60	21.22
Manager	1	32,500	32.50	44.22
Japanese Manager	1	225,000	225.00	306.11
Sub-total	6		288.83	392.95
Total	174		1,397.24	1,900.93

Table IV.5-20 Annual Personnel Cost of Keyboard Factory*

IV-6-9. Calculation of Investment

(1) Initial Investment

1) Initial Fixed Investment

Based on the necessary investment costs mentioned, initial fixed investment for each factory is assumed to be as follows.

				Unit : M\$ 1,00
	Personal Computer Factory	Monitor Factory	Printer Factory	Keyboard Factory
Land	645.8	710.4	377.4	377.4
Factory Construction	6,262.2	6,578.4	4,905.2	4,905.2
Machinery and Equipment	5,165.3	4,660.4	21,315.0	4,989.7
Moulds and Jigs	725.0	611.1	10,375.3	1,575.1
Office equipment, vehicles, etc.	400.0	400.0	400.00	400.00
Total	13,198.3	12,960.2	37,355.0	12,247.5
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Table IV.6-21 Initial Fixed Investment Costs

2) Organization Expenses

Organization expenses occurring as regards the foundation are estimated at 3% of initial fixed investment.

3) Contingency Cost

The amount of 5% of initial fixed investment is assumed as contingency cost.

(2) Working Capital

Working capital is assumed to be two thirds of monthly sales.

IV-6-10. Financing Programme

Approximately one third of the initial investment and working capital for the first operation year is assumed to be procured from paid-up capital and the remaining two thirds from long-term borrowing.

Necessary funds after the start of operation are to be financed by short-term borrowing from financial institutions.

Interest rates of both long-term and short-term borrowings are assumed to be 9% per annum.

	Amount(M\$ Thousand)	Conditions
Personal Computer Factor	'y	
Paid-up Capital	8,200	
Long-term Borrowing	16,200	10 years average
		repayment
		Interest rate 9%
Monitor Factory		
Paid-up Capital	6,500	
Long-term Borrowing	12,900	10 years average
		repayment
		Interest rate 9%
Printer Factory		
Paid-up Capital	14,500	
Long-term Borrowing	28,900	10 years average
		repayment
		Interest rate 9%
Keyboard Factory		
Paid-up Capital	4,900	
Long-term Borrowing	9,700	10 years average
		repayment
		Interest rate 9%

Initial Investment Financing Programme

IV-6-11. Results of Financial Analysis

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Projection of long-term profit and loss for each plant based on the estimated sales and costs was calculated. The profit and loss projection are shown in Table IV.6-22 to Table IV.6-25.

Financing schedule, based on financing and borrowing conditions of the financing programme, is shown in Table IV.6-26 to Table IV.6-29.

The results of financial analysis can be summarised as follows.

	Personal Computer Factory	Monitor Factory	Printer Factory	Keyboard Factory
Total initial investment (M\$ thousand)	14,254	13,997	40,343	13,227
Annual sales (10th Year) (M\$ thousand)	260,471	136,935	78,529	22,824
Annual sales/ total initial investment (10th Year) (Times)	18.3	9.8	1.9	1.7
Net operating profit	From 4th year of operation	From 3rd year of operation	From 3rd year of operation	From 2nd year of operation
Operating profit ratio (10th Year) (%)	6.4	5.2	6.9	7.0
Year when accumul losses are wiped ou		5th year	7th year	5th year

Table IV.6-30 Outline of Results of Financial Analysis

(Unit: M\$ Thousand)

	ist Year	2nd Year	3rd Year	4th Year	5th Year	6th Year	7th Year	8th Year	9th Year	10th Year
Sales	182,329	208,376	247,447	260,471	260,471	260,471	260,471	260,471	260,471	260,471
Direct Material Cost Indirect Material Cost Direct Labour Cost Indirect Labour Cost Expenses Depreciation Expense Others	178,806 1,119 396 1,117 405 405 4,663	202,228 1,264 453 453 453 1,117 5,268	237,627 1,485 580 580 438 6,117 6,186	247,482 1,546 611 611 438 1,117 6,441	244,830 1,530 660 1,117 1,117 6,375	242,178 1,514 660 660 1,268 1,268 6,375	239,526 1,499 713 511 6,375 6,375	236,875 1,482 713 511 1,268 6,375	234,223 1,466 770 552 6,375	$\begin{array}{c} 231,571\\ 1,450\\ 770\\ 552\\ 6,375\\ 6,375\end{array}$
Manufacturing Cost	186,506	210,736	247,433	257,635	254,985	252,468	249,891	247,223	244,653	241,985
Gross Margin	4,177	-2,360	14	2,836	5,486	8,002	10,579	13,248	15,817	18,486
Labour Cost Expenses Depreciation Expense Others	316 966 966	316 126 1,104	342 126 1,311	342 1,380 1,380	369 126 1,380	369 126 1,380	399 126 1,380	399 126 1,380	430 126 1,380	430 126 1,380
Administration Expenses	1,409	1,547	1,779	1,848	1,876	1,876	1,905	1,905	1,937	1,937
Operating Profit	-5,586	-3,907	-1,765	987	3,610	6,127	8,674	11,342	13,880	16,548
Non-Operating Expenses	1,385	1,307	1,517	1,740	1,639	1.331	785	219	0	0
Net Profit	-6,971	-5,214	-3,282	-752	1,971	4,796	7,889	11,124	13,880	16,548

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	1st Year	2nd Year	3rd Year	4th Year	5th Year	6th Year	7th Year	8th Year	9th Year	10th Year
Sales	95,854	109,548	130,088	136,935	136,935	136,935	136,935	136,935	136,935	136,935
Direct Material Cost Indirect Material Cost Direct Labour Cost Indirect Labour Cost Expenses Depreciation Expense Others	90,685 574 614 405 1,044 2,393	102,881 650 702 1,044 2,710	121,269 766 900 443 3,190	126,703 800 947 1,044 3,332	125,755 794 1,023 473 1,044 3,310	124,806 1,023 1,023 1,044 3,310	123,857 783 1,105 511 1,044 3,310	122,9097781,1055111,0441,0443,310	121,960 772 1,193 552 1,044 3,310	121,011 767 1,193 1,193 1,044 3,310
Manufacturing Cost	95,715	108,392	127,607	133,264	132,399	131,445	130,611	129,656	128,832	127,877
Gross Margin	139	1,156	2,481	3,671	4,536	5,490	6,324	7,279	8,103	9,058
Labour Cost Expenses Depreciation Expense Others	9585 970 970 970 970 970	316 1,109	342 1,317	342 100 1,386	369 100 1,386	369 100 1,386	399 100- 1,386	399 100 1,386	1,386 1,386	1,386 1,386
Administration Expenses	1,387	1,525	1,759	1,828	1,855	1,855	1,885	1,885	1,917	1,917
Operating Profit	-1,248	-369	722	1,843	2,680	3,635	4,440	5,394	6,187	7,141
Non-Operating Expenses	1,103	987	871	4 8	0	0	0	0	0	0
Net Profit	-2,351	-1,356	-148	1,437	2,680	3,635	4,440	5,394	6,187	7,141

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Table IV. 6-24 Long-Term Flow of Profit and Loss Projection of Assumed Printer Factory

									(Unit: M\$ Thousand)	[housand])
	lst Year	2nd Year	3rd Year	4th Year	5th Year	6th Year	7th Year	8th Year	9th Year	10th Year
Sales	54,971	62,824	74,603	78,529	78,529	78,529	78,529	78,529	78,529	78,529
Direct Material Cost Indirect Material Cost Direct Labour Cost Indirect Labour Cost Expenses Depreciation Expense Others	45,791 307 307 307 418 7,523 1,393	51,870 341 351 7,523 1,551	61,047 394 450 7,523 1,791	63,682 409 474 7,523 1,860	63,104 406 512 7,523 1,847	62,526 62,526 7,523 1,832 1,832	61,948 400 552 7,523 1,819	61,371 397 552 7,522 1,804	60,793 394 559 1,7223 1,792	60,215 391 597 569 7,523 1,777
Manufacturing Cost	55,739	62,054	71,656	74,399	73,879	73,283	72,770	72,173	71,666	71,070
Gross Margin	-768	769	2,946	4,131	4,650	5,246	5,760	6,356	6,863	7,459
Labour Cost Expenses Depreciation Expense Others	119 119 2611 262 263	472 119 1,024	509 119 1,216	509 1,280	550 119 1,280	550 119 1,280	594 119 1,280	594 119 1,280	642 119 1,280	642 119 1,280
Administration Expenses	1,486	1,614	1,844	,1908	1,949	1,949	1,993	1,993	2,040	2,040
Operating Profit	-2,254	-845	1,102	2,222	2,701	3,297	3,767	4,363	4,823	5,419
Non-Operating Expenses	2,471	2,211	1,951	910	0	0	0	0	0	0
Net Profit	-4,725	-3,056	-848	1,312	2,701	3,297	3,767	4,363	4,823	5,419

IV-226

									(Unit: MS Thousand)	(pusand)
	Ist Year	2nd Year	3rd Year	4th Year	5th Year	6th Year	7th Year	8th Year	9th Year	10th Year
Sales	15,977	18,259	21,683	22,824	22,824	22,824	22,824	22,824	22,824	22,824
Direct Material Cost Indirect Material Cost Direct Labour Cost Indirect Labour Cost Expenses Depreciation Expense Others	12,133 85 409 1,443 1,443 502	13,742 98 467 1,443 524 1,443 593	16,171 116,171 1,443 679 679	16,881 1222 7553 7554 7554 7557 7557 7557 7557 7557	16,711 822 743 743 743 743	16,556 12256 1222 1,443 700 700	16,401 1222 1222 1223 1222 1243 899 899	16 1226 1227 1228 1228 1228 1228 1228 1228 1228	16,09 1222 1222 1222 1222 1222 1220 1220 12	15,935 1522 1725 1,443 1,443 680
Manufacturing Cost	15,096	16,867	19,575	20,334	20,273	20,114	20,061	19,902	19,858	19,698
Gross Margin	88	1,392	2,108	2,490	2,551	2,710	2,763	2,922	2,966	3,125
Labour Cost Expenses Depreciation Expense Others	289 110 719	880 87 87 87 87 87 87 87 87 87 87 87 87 87	312 110 976	312 110 1,027	337 110 1,027	337 110 1,027	364 110 1,027	364 110 1,027	393 110 1,027	393 110 1,027
Administration Expenses	1,118	1,220	1,397	1,449	1,474	1,474	1,501	1,501	1,530	1,530
Operating Profit	-237	172	710	1,041	1,077	1,236	1,262	1,421	1,436	1,596
Non-Operating Expenses	828	742	655	305	0	0	0	0	0	0
Net Profit	-1,067	-570	ଝ	736	1,077	1,236	1,262	1,421	1,436	1,596

Table IV. 6-25 Long-Term Flow of Profit and Loss Projection of Assumed Keyboard Factory

IV-227

										(Unit: MS Thousand)	(pursmot
	Before Operation	1st Year	2nd Year	3rd Year	4th Year	5th Year	6th Year	7th Year	8th Year	9th Year	10th Year
Carry-Over from Previous Year	0	10,146	2,815	92	31	10	6	43	924	9,506	33,561
Capital Payment	8,200	0	0	0	•	0	0	0	0	0	0
Sales Revenue	0	182,329	208,376	247,447	260,471	260,471	260,471	260,471	260,471	260,471	260,471
Manufacturing Cost Administration Expenses	00	186,506 1,409	210,736 1,547	247,433 1,779	257,635 1,848	254.985 1,876	252,468 1,876	249,891 1,905	247,223	244,653 1,937	241,985 1,937
Expenses	0	187,915	212,284	249,212	259,483	256,860	254,344	251,796	249,128	246,590	243,922
Operating Balance	0	-5,586	-3,907	-1,765	687	3,610	6,127	8,674	11,342	13,880	16,548
Corporate Tax Payment	0	0	0	0	0	Φ	0	0	0	0	0
Working Capital at the Beginning	0	0	10,129	11,576	13,747	14,471	14,471	14,471	14,471	14,471	14,471
Working Capital at the End of Year	0	10,129	11,576	13,747	14,471	14,471	14,471	14,471	14,471	14,471	14,471
Working Capital Balance	0	-10,129	-1,447	-2.171	421-	0	0	0			
Fixed Investment Depreciation	14,254 0	0 1,244	1,244	725 1,244	0 1,244	725 1,244	1,907 1,394	725 1,394	0 1,394	725 1.394	0 1,394
Fixed Investment Balance	-14,254	1,244	1,244	519	1,244	519	-512	699	1,394	699	1,394
Long-term Borrowing	16,200	0	0	0	0	0	· 0	0	0	0	0
Principal Repayment Interest	00	1,620 1,385	1,620 1,239	1,620 1,094	1,620 948	1,620 802	1,620 656	1,620 510	4,860 219	00	00
(Amount Borrowed)	16,200	14,580	12,960	11,340	9,720	8,100	6,480	4,860	0	0	0
Long-term Borrowing Balance	16,200	-3,005	-2,859	-2,714	-2,568	-2,422	-2,276	-2,130	-5,079	0	0
Short-term Borrowing	0	0	1,500	7,900	9,700	8,900	6,100	0	0	0	0
Principal Repayment	0	0	0	1,500	1,900	9,700	8,900	6,100	0	0	0

Table IV. 6-26 Cash Flow Estimate of Assumed Personal Computer Factory

Interest	0	0	68	423	792	837	675	275	0	0	0
(Amount Borrowed)	0	0	0	1,500	7,900	9,700	8,900	6,100	0	0	0
Balance	0	0	1,433	5,977	1,008	-1,637	-3,475	-6,375	0	0	C L
Financing Balance	16,200	-3,005	-1,427	3,264	-1,560	-4,059	-5,751	-8,505	-5,079	0	0
Total Balance	10,146	-7,331	-2,722	-61	-21	80	47	881	8,582	24,055	51,504
Carry-Over for Next Year	10,146	2,815	92	31	10	8	43	924	9,506	33,561	85,065

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(Unit: MS Thousand)

										(Unit: M\$ Thousand)	(pursand)
	Before Operation	lst Year	2nd Year	3rd Year	4th Year	5th Year	6th Year	7th Year	8th Year	9th Year	10th Year
Carry-Over from Previous Year	0	5,403	2,984	3,705	5,364	3,898	11,009	26,398	57,768	122,075	250,870
Capital Payment	6,500	0	0	0	0	0	0	0	0	0	0
Sales Revenue	0	95,854	109,548	130,088	136,935	136,935	136,935	136,935	136,935	136,935	136,935
Manufacturing Cost Administration Expenses	00	95,715 1,387	108,292 1,525	127,607 1,759	133,264 1,828	132,399 1,855	131,445 1,855	130,611 1,885	129,656 1,885	128,832 1,917	127,877 1,917
Expenses	0	97,102	109,917	129,366	135,092	134,255	133,300	132,495	131,541	130,748	129,794
Operating Balance	0	-1,248	-369	722	1,843	2,680	3,635	4,440	5,394	6,187	7,141
Corporate Tax Payment	0	0	0	0	0	0	0	0	0	0	Ō
Working Capital at the Beginning	0	0	5,325	6,086	7,227	7,607	7,607	7,607	7,607	7,607	7,607
Working Capital at the End of Year	0	5,325	6,086	7,227	7,607	7,607	7,607	7,607	7,607	7,607	7,607
Working Capital Balance	0	-5,325	-761	-1,141	-380	0	0	0	0	0	0
Fixed Investment Depreciation	13,997 0	0 1,144	0 1,144	611 1,144	0 1,144	611 1,144	400 1,144	611 1,144	0 1,144	611 1,144	3,100 1,144
Fixed Investment Balance	-13,997	1,144	1,144	533	1,144	533	744	533	1,144	533	-1,956
Long-term Borrowing	12,900	0	0	0	0	0	0	0	0	0	0
Principal Repayment Interest	00	1,290 1,103	$1,290 \\ 987$	1,290 871	9,030 406	00	00	00	00	00	00
(Amount Borrowed)	12,900	11,610	10,320	9,030	0	0	0	0	0	0	0
Long-term Borrowing Balance	12,900	-2,393	-2,277	-2,161	-9,436	0	0.	0	0	0	0
Short-term Borrowing	0	0	0	0	0	0	0	0	0	0	0
Principal Repayment	0	0	0	0	0	0	0	0	0	0	0

Interest	0	0	0	0	0	G	0	0	0	0	0
(Amount Borrowed)	0	0	0	0	0	0	0	0	0	0	0
Balance	0	0	0	0	0	0	0	0	0	0	o
Finarcing Balance	12,900	-2,393	-2,277	-2,161	-9,436	0	ο	0	0	0	0
Total Balance	5,403	-2,419	121	1,659	-1,466	7,111	15,388	31,370	64,307	128,795	256,055
Carry-Over for Next Year	5,403	2,984	3,705	5,364	3,898	11,009	26,398	57,768	122,075	250,870	506,925
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										(Unit: M\$ Thousand)	(pursand)
	Before Operation	lst Year	2nd Year	3rd Year	4th Year	5th Year	6th Year	7th Year	8th Year	9th Year	10th Year
Carry-Over from Previous Year	0	3,057	3,085	7,429	7,750	4,005	7,995	26,529	54,109	120,223	242,552
Capital Payment	14,500	0	¢	0	0	0	0	0	0	0	0
Sales Revenue	0	54,971	62,824	74,603	78,529	78,529	78,529	78,529	78,529	78,529	78,529
Manufacturing Cost Administration Expenses	00	55,739 1,486	62,054 1,614	71,656 1,844	74,399 1,908	73.879 1.949	73,283 1,949	72,770 1,993	72,173 1,993	71,666 2,040	71,070 2,040
Expenses	0	57,225	63,669	73,501	76,307	75,828	75,232	74,762	74,166	73,707	73,111
Operating Balance	0	-2,254	-845	1,102	2,222	2,701	3,297	3,767	4,363	4,823	5,419
Corporate Tax Payment	0	0	0	0	0	0	0	0	0	0	0
Working Capital at the Beginning	0	0	3,054	3,490	4,145	4,363	4,363	4,363	4,363	4,363	4,363
or 1 car Working Capital at the End of Year	0	3,054	3,490	4,145	4,363	4,363	4,363	4,363	4,363	4,363	4,363
Working Capital Balance	0	-3,054	436	-654	-218	0	0	0	0	0	0
Fixed Investment Depreciation	40,343 0	0 7,641	0 7,641	10,357 7,641	0 7,641	10,357 7,641	400 7,641	10,357 7,641	0 7,641	10,357 7,641	0 7,641
Fixed Investment Balance	40,343	7,641	7,641	-2,716	7,641	-2,716	7,241	-2,716	7,641	-2,716	7,641
Long-term Borrowing	28,900	0	0	0	0	0	0	0			
Principal Repayment Interest	00	2,890 2,471	2,890 2,211	2,890 1,951	20,230 910	00	00	00	00	00	00
(Amount Borrowed)	28,900	26,010	23,120	20,230	0	0	0	0	0	0	0
Long-term Borrowing Balance	28,900	-5,361	-5,101	-4,841	-21,140	0	0	0	0	0	0
Short-term Borrowing	0	0	0	0	0	0	0	0	0	0	o
Principal Repayment	0	0	0	0	0	0	0	0	0	0	0

Table IV. 6-28 Cash Flow Estimate of Assumed Printer Factory

IV-232

										,	
(Amount Borrowed)	0	0	0	0	0	0	0	0	0	Q	0
Balance	0	0	0	¢	0	0	0	0	0	0	0
Financing Balance	28,900	-5,361	-5,101	4,841	-21,140	0	0	0	0	Φ.	0
Total Balance	3,057	29	4,344	321	-3,745	3,990	18,534	27,580	66,113	122,329	255,611
Carry-Over for Next Year	3,057	3,085	7,429	7,750	4,005	7,995	26,529	54,109	120,223	242,552	498,163

										(Unit: M\$ Thousand)	(pussno
	Before Operation	1st Year	2nd Year	3rd Year	4th Year	5th Year	6th Year	7th Year	8th Year	9th Year	10th Year
Carry-Over from Previous Year	0	1,373	1,374	2,634	4,141	3,718	8,491	19,371	39,983	82,939	167,293
Capital Payment	4,900	0	0	o	0	0	0	0	0	0	0
Sales Revenue	0	15,977	18,259	21,683	22,824	22,824	22,824	22,824	22,824	22,824	22,824
Manufacturing Cost Administration Expenses	00	15,096 1,118	16,867 1,220	19,575 1,397	20,334 1,449	20,273 1,474	20,114	20,061 1,501	19,902 1,501	19,858 1,530	19,698 1,530
Expenses	0	16,214	18,087	20,972	21,782	21,747	21,588	21,562	21,403	21,387	21,228
Operating Balance	0	-237	172	710	1,041	1,077	1,236	1,262	1,421	1,436	1,596
Corporate Tax Payment	0	0	0	0	0	0	0	0	0	0	0
Working Capital at the Beginning	0	0	888	1,014	1,205	1,268	1,268	1,268	1,268	1,268	1,268
Working Capital at the End of Year	0	888	1,014	1,205	1,268	1,268	1,268	1,268	1,268	1,268	1,268
Working Capital Balance	0	-888	-127	-190	-63	0	0	0	0	0	0
Fixed Investment Depreciation	13,227 0	0 1,553	0 1,553	1,575 1,553	1,553	1,575 1,553	400 1,553	1.575 1.553	1,553	1,575 1,553	. 1,553
Fixed Investment Balance	-13,227	1,553	1,553	2	1,553	-22	1,153	-22	1,553	-22	1,553
Long-term Borrowing	9,700	0	0	0	0	0	0	0	0	0	0
Principal Repayment Interest	00	970 829	970 742	970 655	6,790 306	00	00	00	00	00	00
(Amount Borrowed)	9,700	8,730	7,760	6,790	0	0	0	0	0	0	0
Long-term Borrowing Balarace	6,700	-1,799	-1,712	-1,625	-7,096	ð	0	0	0	¢	0
Short-term Borrowing	0	0	0	0	0	0	0	0	o	0	0
Principal Repayment	0	0	0	0	0	0	0	0	0	0	О

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Table IV. 6-29 Cash Flow Estimate of Assumed Keyboard Factory

IV-234

Interest	0	0	0	0	0	0	0	0	0	0	0
(Amount Borrowed)	0	0	0	0	0	0	0	0	0	0	0
Balance	0	0	0	0	0	0	0	0	0	0	0
Financing Balance	9,700	-1,799	-1,712	-1,625	-7,096	0	0	0	0	0	0
Total Balance	1,373	1	1,260	1,507	423	4,773	10,880	20,611	42,957	84,354	170,441
Carry-Over for Next Year	1,373	1,374	2,634	4,141	3,718	8,491	19,371	39,983	82,939	167,293	337,334

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The financial internal rates of return (FIRR) in the case of a 10-year-project period were calculated. The FIRR for each factory is as follows.

	FIRR
Personal Computer Factory	11.83%
Monitor Factory	10.58%
Printer Factory	6.57%
Keyboard Factory	7.22%

Cashflow tables used for the calculation of IRRs are shown in Table IV.6-31 to IV.6-34.

When the internal rates of return are compared for the four assumed factories, the investment in the personal computer factory is the most favourable, followed by the monitor factory, the keyboard factory, and the printer factory.

The ratios of annual sales (10th year) to total initial investment of the personal computer factory and the monitor factory are comparatively high, 18.3 times and 9.8 times respectively, against 1.9 times for the printer factory and 1.7 times for the keyboard factory. The difference in these ratios has an influence on the results of financial analysis of the assumed factories.

For indices concerning annual operating profits, the profitability of the personal computer factory is low compared to the printer factory and the keyboard factory, however, the personal computer factory has the highest internal rate of return among the four factories. The second highest rate of return is shown by the monitor factory in spite of the fact that its operating profit, just like that of the personal computer factory, was unfavourable compared to the printer factory and the keyboard factory. The keyboard factory shows the most favourable results for indices related to annual operating profits, but it marked the third best rate of return. The internal rate of return of the printer factory is the worst among the four, which is considered to be attributable to the necessary initial investment which is relatively large against the size of sales.

These FIRRs are not necessarily high enough to invite foreign investment. But it can be said that they, at least, reach the minimum level of the project being viable.

Table IV. 6-31 Cash Flow Table of Assumed Personal Computer Factory

-										(Unit: MS Thousand)	(pursmo
	Before Operation	lst Year	2nd Year	3rd Year	4th Year	5th Year	6th Year	7th Year	8th Year	9th Year	10th Year
Cash Inflow	0	183,573	209,620	248,691	261,714	261,714	261,865	261,865	261,865	261,865	280,397
Sales Depreciation Salvage Value	00	182,329 1,244	208,376 1,244	247,447 1,244	260,471 1,244	260,471 1,244	260,471 1,394	260,471 1,394	260,471 1,394	260,471 1,394	260,471 1,394 18,532
Cash Outflow	14,254	198,045	213,731	252,108	260,207	257,585	256,250	252,521	249,128	247,315	247,315
Investment Fixed Capital	14,254 14,254	10,129 0	1,447 0	2,896 725	724 0	22	1,907 1,907	88	00	22	00
Investment Working Capital Net	0	10,129	1,447	2,171	724	0	0	0	0	0	0
Increase Operating Expenses	o	187,915	212,284	249,212	259,483	256,860	254,344	251,796	249,128	246,590	243,922
Net Cash Flow	-14,254	-14,472	-4,110	-3,417	1,508	4,129	5,615	9,343	12,737	14,549	36,475

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(Unit: MS Thousand)

Before Operation Cash Inflow 0 Sales 0										
	1 1st Year	2nd Year	3rd Year	4th Year	5th Year	6th Year	7th Year	8th Year	9th Year	10th Year
	666'96	110,692	131,232	138,079	138,079	138,079	138,079	138,079	138,079	145,543
	95,854 1,144	109,548 1,144	130,088 1,144	136,935 1,144						
Value Cach Ontflour 13 007	100 427	110 670	011 121	017 XC1	770 121	122 700	122 1/K	121 241	121 250	7,464
	104,441	0/0/011	011,161	214,001	000'%701	00/,001	001,001	140,101	600,101	152,894
Investment 13,997 Fixed 13,997 Capital	5,325 0	761 0	1,752 611	380 0	611 611	400 400	611	00	611 611	3,100 3,100
Investment Working Capital Net	5,325	761	1,14]	380	0	0	0	0	0	0
Increase Operating Expenses	97,102	109,917	129,366	135,092	134,255	133,300	132,495	131,541	130,748	129,794
Net Cash Flow -13,997	-5,429	14	114	2,607	3,213	4,379	4,973	6,538	6,720	12,650
				-			÷			
									·	
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Table IV. 6-33 Cash Flow Table of Assumed Printer Factory

										(Unit: MS Thousard)	ousand)
	Before Operation	1st Year	2nd Year	3rd Year	4th Year	5th Year	6th Year	7th Year	8th Year	9th Year	10th Year
Cash Inflow	0	62,612	70,465	82,244	86,171	86,171	86,171	86,171	86,171	86,171	93,306
Sales Depreciation	00	54,971 7,641	62,824 7,641	74,603 7,641	78,529 7,641	78,529 7,641	78,529 7,641	78,529 7,641	78,529 7,641	78,529 7,641	78,529 7,641
Vahe										·	7,135
Cash Outflow	40,343	60,279	64,105	84,512	76,525	86,185	75,632	85,120	74,166	84,064	111,67
Investment Fixed	40 ,343 40,343	3,054 0	436 0	11.012 10,357	218 0	10,357 10,357	64 60 60 60 60 60 60 70 70 70 70 70 70 70 70 70 70 70 70 70	10,357	00	10,357 10,357	QQ
Investment Working Capital Net	٥	3,054	436	654	218	0	o	0	0	0	G
Operating Expenses	0	57,225	63,669	73,501	76,307	75,828	75,232	74,762	74,166	73,707	73,111
Net Cash Flow	40,343	2,333	6,360	-2,268	9,645	-15	10,539	1,051	12,004	2,106	20,195
										×	
-											

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										(Unit: M\$ Thousand)	(pussuo
	Before Operation	lst Year	2nd Year	3rd Year	4th Year	Sth Year	6th Year	7th Year	8th Year	9th Year	10th Year
Cash Inflow	0	17,530	19,812	23,236	24,377	24,377	24,377	24,377	24,377	24,377	28,417
Sales Depreciation Salvage Value	000	15,977 1,553 0	18,259 1,553 0	21,683 1,553 0	22,824 1,553 0	22,824 1,553 0	22,824 1,553 0	22.824 1,553 0	22,824 1,553 0	22.824 1.553 0	22,824 1,553 4,040
Cash Outflow	13,227	17,102	18,214	22,738	46	23,322	21,988	23,137	21,403	22,963	21,228
Investment Fixed Capital	13,227 13,227	888 0	127 0	1,765 1,575	69 0	1,575 1,575	400 400	1,575.1 1,575.1	00	1, <i>575</i> 1, <i>57</i> 5	00
Investment Working Capital Net	0	88	127	190	63	0	0	0	Û	Ö	O
Increase Operating Expenses	0	16,214	18,087	20,972	21,782	21,747	21,588	21,562	21,403	21,387	21,228
Net Cash Flow	-13,227	428	1,598	498	2,531	1,055	2,389	1,240	2,974	1,414	7,189

Table IV. 6-34 Cash Flow Table of Assumed Keyboard Factory

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IV-6-12. Sensitivity Analysis

It should be noted that the possibility of investment is heavily influenced by various market factors. Because models of computers and peripherals soon become obsolete and new models are frequently brought into the market, electronics companies tend to invest in a new plant only when profits are expected from the early stage of the project and it seems that investment will be paid back in a short period.

The following are pointed out as the factors which may affect the level of investment profitability of the four factories.

- Because personal computers and peripherals have a way of becoming obsolete in a short period, it is necessary to bring new products into the market. The project period of 10 years is too long for the product cycle of one model.

- In the study, it was assumed that the development of local parts suppliers and investments by foreign parts suppliers will continue to develop steadily. In the case where the steady development of the supporting industries is not realised, the local procurement ratio of materials will be lower. In addition, when the factory starts production of a new model, the local procurement ratio of materials will become lower at the introduction of the new model.

- All the products manufactured are assumed to be sold in the markets. There are, however, certain marketing risks.

- There is a fair possibility that the real wage increase will be higher than the assumption.

- Electronics companies often introduce new equipment before existing equipment comes to the end of a depreciation period.

In order to examine the financial stability of the assumed four projects, the sensitivity test was conducted for the following six alternative plans.

Outline of the Alternative Plans

Alternative Plan I	;	Sales Volume in Quantity	5% Up
Alternative Plan II	:	. u	5% Down
Alternative Plan III	:	Fixed Investment Cost	10% Down
Alternative Plan IV	:	tt	10% Up
Alternative Plan V	:	Parts and Material Costs	2% Down
Alternative Plan VI	:	. 11	2% Up

For each of the alternative plans, the long-term profit and loss projection and cashflow projection have been made and IRR has been calculated. The results of the analysis are briefly summarized as follows.

Summary of the Sensitivity Test of the Assumed Personal Computer Factory

Original and Alternative Plans	Internal Rate of Return	Loan Repayment Period	Investment Payback Period
		(After Operation)	(After Operation)
Original Plan	11.83%	8 Years	9 Years
Alternative Plan I	12.35%	8 Years	8 Years
Alternative Plan II	11.26%	8 Years	9 Years
Alternative Plan III	12.62%	8 Years	9 Years
Alternative Plan IV	11.08%	8 Years	9 Years
Alternative Plan V	24.51%	3 Years	6 Years
Alternative Plan VI	0.17%	10 Years	10 Years

Original and Alternative Plans	Internal Rate	Loan Repayment Period	Investment Payback Period
		(After Operation)	(After Operation)
Original Plan	10.58%	4 Years	8 Years
Alternative Plan I	11.56%	4 Years	8 Years
Alternative Plan II	9.55%	4 Years	8 Years
Alternative Plan III	11.98%	4 Years	8 Years
Alternative Plan IV	9.29%	4 Years	8 Years
Alternative Plan V	21.90%	2 Years	6 Years
Alternative Plan VI	-1.33%	-	-

Summary of the Sensitivity Test of the Assumed Monitor Factory

. Summary of the Sensitivity Test of the Assumed Printer Factory

Original and Alternative Plans	Internal Rate of Return	Loan Repayment Period	Investment Payback Period
		(After Operation)	(After Operation)
Original Plan	6.57%	4 Years	9 Years
Alternative Plan I	8.17%	4 Years	8 Years
Alternative Plan II	4.89%	5 Years	10 Years
Alternative Plan III	9.56%	4 Years	8 Years
Alternative Plan IV	3.88%	5 Years	10 Years
Alternative Plan V	10.03%	4 Years	8 Years
Alternative Plan VI	2.94%	6 Years	10 Years

Original and Alternative Plans	Internal Rate of Return	Loan Repayment Period	Investment Payback Period
· · · · · · · · · · · · · · · · · · ·			•
		(After Operation)	(After Operation)
Original Plan	7.22%	4 Years	9 Years
Alternative Plan I	8.93%	5 Years	8 Years
Alternative Plan II	5.43%	7 Years	10 Years
Alternative Plan III	9.55%	4 Years	8 Years
Alternative Plan IV	5.15%	5 Years	10 Years
Alternative Plan V	9.90%	4 Years	8 Years
Alternative Plan VI	4.43%	8 Years	10 Years

Summary of the Sensitivity Test of the Assumed Keyboard Factory

For the personal computer factory, the largest impact on the project profitability is the change in parts and materials cost. In case the parts and materials cost increases 2%, the IRR of the project would increase to 24.51% from 11.83% under the original assumption.

For the monitor factory as well, the change in parts and material costs has the largest impact on the project profitability. In the case the parts and materials cost increases 2%, the IRR would increase to 21.90%.

For the printer factory, the largest impact on the project profitability is the change in parts and materials cost, followed by the change in fixed investment cost and the change in sales volume.

For the keyboard factory, the largest impact on the project profitability is the change in parts and materials cost, followed by the change in fixed investment and the change in sales volume.

IV-7. Future Direction

IV-7-1. Comprehensive Evaluation

Table IV.7-1 puts together the evaluation of the possibilities for development from the present status of six areas including the current state of production and investment profitability.

		Complete	d produ	cts	Inte	rmediat	e componen	ts
Items	P/C	Monitor	Printer	Keyboard	Power supply	HDD /FDD	Motherboard assembly	Printer head
1. Present status	Δ	0	Δ	00	0	0	Δ	Δ
2. Investment plan 3. Local	Δ	00	Δ	00	Δ	0	Δ	0
sourcing ratio	0	0	Δ	0	00	0	0	Δ
4. Marketability 5. Investment	0	0	Δ	00	0	0	00,	0
profitability 6. Possibility of	00	00	Δ	0				
foreign investment	Δ	0	Δ	00	0	00	Δ	0
Comprehensive								
evaluation	0	00	Δ	00	0	00	0	0

Table IV.7-1 Possibility of Development

Note: $\omega = \text{Strong possibility of development, } \sigma = \text{some possibility of development, } \Delta = \text{Slight possibility of development}$

Seen overall, large possibilities for growth are shown for keyboards, monitors, HDD/FDDs. On the other hand, it would be most difficult to promote production in Malaysia of printers, which consist of large numbers of precision mechanical parts.

The possibilities for development and the conditions required for the same are explained below by product.

(1) Personal Computers

Production of personal computers by local companies would probably be of the level of assembly of kits by the knockdown system, with the number of computers

assembled each month being only several hundred, in view of the level of technical expertise and the size of the market, even with new entries in the future.

To achieve full-scale production of personal computers in Malaysia, investment by foreign manufacturers with accumulated development technology and with markets for products of their own in the West will be necessary.

As for production of microcomputers, price competitiveness could not be achieved if parts were imported from Japan, Taiwan, etc. Therefore, the problem becomes the possibilities of procurement and the procurement costs of multi-layer substrates, IC/LSIs, power supplies, cases, keyboards, disc drives, and general electronic components.

(2) Monitors

Monitors are technically not very different from color televisions, so existing television assembly manufacturers could easily start assembling the same. The keys to the possibility of the start of new production are production costs and the existence of markets.

Taiwan and Korea currently enjoy the merits of scale in the world market due to their mass production systems. Due to this situation, it is necessary to reduce the cost of parts procurement until sufficient price competitiveness can be achieved. In particular, a major issue will be the procurement costs of CDTs, which account for about half the prime costs of manufacture, that is, whether these can be procured domestically.

In such a case, since price competitiveness could not be achieved through mass production if targeting primarily the domestic Malaysian market, it would also be necessary to secure sales outlets in the West or in Asia.

(3) Printers

Printers are assemblies of numerous mechanical components requiring extremely high precision technology, so advanced manufacturing technology is required for their production. Therefore, Japanese companies are key suppliers in the world market. Even the NIEs are not currently able to produce printers sufficiently well.

As a result, considering the current gap in technology, the fastest strategy, in the short term, would be to promote investment by foreign printer manufacturers. Due to import restrictions in the advanced countries, however, Japanese companies are establishing production bases in the West. The possibility of them moving their production bases to Southeast Asia is considered lower than that of other products. Still, if Japanese companies continue to increasingly specialize in higher grade items, ASEAN may come into its own as a base for production of the lower grades. In such a case, the question will be whether the indigenous companies can reach the technical level enabling OEM production through technical tie-ups with foreign printer manufacturers.

Looking at costs, the key to whether production of printers is possible in Malaysia lies in wether the heads and other key components can be produced domestically. The supporting industries will have to improve their technology to do this as the gap between the level of technology of the supporting industries and the level of technology demanded is great.

(4) Keyboards

Keyboards are currently being produced domestically in Malaysia and represent a field enabling easy entry by other companies in the future.

The production of keyboards is an extremely labor intensive process. There are few technical limitations, even judging from the technical level of Malaysia's assembly manufacturers.

The key to whether there will be more active production of keyboards in Malaysia in the future lies in whether price competitiveness can be maintained with respect to other low labor cost countries.

(5) Disc Drives

Hard disc drives and other disc drives are already being produced in Southeast Asia. A the present time, several powerful foreign manufacturers are establishing disc drive component factories in Malaysia as branch factories of disc drive factories in Singapore. If production of hard disc drives themselves is shifted to these factories, one may expect to see increased exports, improved local procurement of parts by computer assembly manufacturers (hard disc drives accounting for about 30% of the prime costs of a personal computer), and ripple effects to peripheral industries.

IV-7-2. Scenario of Development of Computer Industry

(1) Patterns of Corporate Growth and Hoped For Contributions to Development of Computer Industry

The patterns of growth undergone by companies which have started the production of computers and their peripherals in Malaysia may be roughly divided into two groups when viewed from the investors. That is, there is a growth pattern of foreign capital companies and one of domestic manufacturers. These two patterns of growth are shown in Fig. IV.7-1. In the figure are shown the steps of growth in the growth patterns of foreign capital companies and local companies and the issues involved at each step.

The merits and demerits of the two growth patterns from the viewpoint of the expected contribution to the development of the Malaysian computer industry will be compared briefly below

Pattern of Growth of Foreign Capital Manufacturers

(Advantages)

--- Quick start-up

These manufacturers already have the technology required for production and the markets for the finished goods, so once they decide to engage in production in Malaysia, the industry can be quickly and easily started up.

(Problems)

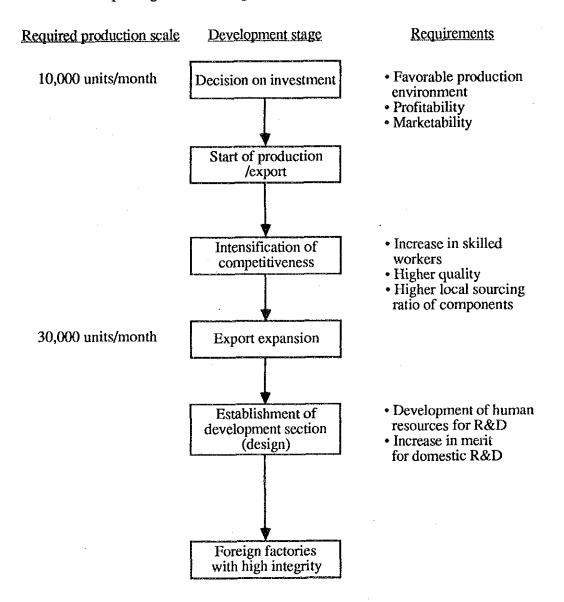
— Standing as mere production base

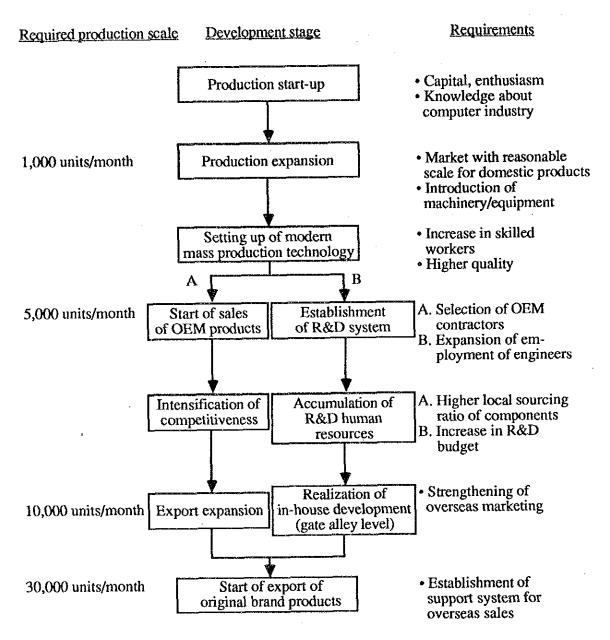
Overseas production factories in regions other than the West are considered as merely bases for production of export goods. In most cases, the development, sales, and other functions remain with the head office. There are two problems with this.

- There would be little high value added production in Malaysia itself and the transfer of technology would take a long time.
- If the merits of Malaysia as a production base were to decline, due for example to rising costs of labour, there would be the possibility of the production bases being moved to other countries.

Fig. IV.7-1 Scenario for the Development of the Computer Industry

Pattern I: Example of growth of foreign affiliated manufacturers





Pattern II: Example of growth of local manufacturers

--- Necessity of Promotion of Local Participation

Such foreign capital companies would have to move on from the stage of mere production bases and become more Malaysian in nature. Multinational electronic equipment manufacturers in the long run aim at increasing the added value of their production activities in their overseas production bases as well. This assumes, however, that the local side will have accumulated the necessary experience and personnel for such higher value added production.

Pattern of Growth of Domestic Manufacturers

(Advantages)

At the start, it would be more practical for companies to aim for growth through primarily OEM production rather than production and sales under their own brands. Once a company becomes larger in size and reaches a stage where it has sufficient leeway for research and development, however, it would move to strengthen its research and development capabilities due to the need to differentiate its products from others and lower costs or aiming at more sophisticated products. The start of full-scale research and development activities could be expected to contribute tremendously to the expansion of the technology base in Malaysia and to improvement of research and development capabilities.

(Problems)

For local companies to enter the business of production of personal computers and peripherals and establish a corporate standing sufficient for stable growth, they would have to clear several hurdles, such as the acquisition of the requisite production technology, the securing of funds, and the securing of sales channels.

Whether a major corporate group or an independent venture business, production by local Malaysia companies in the field of computers has only just begun to come together. There are major obstacles which must be overcome in the development of the business.

(2) Basic Strategy for Promotion of Personal Computer and Peripheral Industries in Malaysia

The basic policies which should be taken in promoting the personal computer and peripheral industries in Malaysia are as follows:

--- Change of Emphasis in Promotional Measures in Accordance with Stage of Growth

The emphasis in the support offered would differ depending on whether the key target of the promotion of the personal computer industry were to realize and expand production and exports or to foster and improve domestic technology to a level enabling independent development of personal computers. In the case of both foreign capital companies and local companies, it is assumed that first the companies would stabilize their operational standings through expansion of production and exports and then move on to the establishment of development systems and the strengthening of their development capabilities, as seen in the above-mentioned growth patterns. Therefore, it is considered that the emphasis in promotional measures should be shifted, in accordance with the stage of development of the industry, from support for expansion of production and exports to support for research and development..

- Use of Foreign Capital as Driving Force for Industrial Development

A look at the current state of affairs shows that in the field of peripherals, the foreign capital companies are engaged in relatively large scale production for export purposes. On the other hand, the local companies are producing personal computers and intermediate components, but are mainly targeting the domestic market and have small scales of production. In the short term, there is an increasing possibility of existing domestic manufacturers shifting production to Malaysia. Judging from the impact of the start of production at the time of entry, the synergistic effect on related sectors, and feasibility, it is considered that it would be effect for foreign capital manufacturers to be used as the driving force behind industrial development.

- Strengthening of Linkage Between Foreign Capital Companies and Local Supporting Industries

While foreign capital personal computer and peripheral manufacturers would serve as the main force behind industrial development, the local companies would have to find niches in which they can put their own strengths to good use or establish relationships with major companies through OEM production and thus pursue fields in which they can themselves grow.

Further, support must be given to such efforts of the local companies.

It will also be necessary to strengthen the linkage between the export oriented foreign capital companies, which now form an enclave sector, and domestic supporting industries and further to promote the ripple effect of the development of supporting industries to the local computer and peripheral companies. --- Necessity of Promotion of Foreign Investment and Significance of Promotion of Foreign Investment in Production of Intermediate Components

The possibility for fast development of the Malaysian personal computer and peripheral industries depends largely on foreign investment.

A look at the trends in production in the international market shows that there would be a greater chance of foreign investment in Malaysia for the production of intermediate components rather than investment for production of finished goods. Once production of export oriented intermediate components started through foreign investment, local procurement of such intermediate components would become possible. This would further be effective for reducing the prime costs of production of finished goods using such components. It would therefore be very meaningful to promote production of intermediate components at the same time as promoting investment into production of finished goods.

The basic strategy for the development of the Malaysian computer industry, in view of the above, can be summarized as follows:

- [1] The basis for industrial development would be made export oriented investment by foreign capital in the production of computers and peripherals, including intermediate components. Toward this end, activities would be strengthened to promote foreign investment in that industry.
- [2] To increase the competitiveness of production of Malaysia in the international market, the supporting industries would be promoted so as to establish a suitable foundation for production.
- [3] In the long term, a proper environment for promotion of research and development activities would be established so as to encourage both foreign capital companies and domestic companies to maintain development capabilities.
- [4] In the establishment of the proper environment for research and development, the emphasis would be laid on training the personnel to handle such research and development.

(3) Stages of Development of Computer Industry in Malaysia and Requisite Promotional Measures

1) First Stage: Promotion of Foreign Investment and Start of Production and Export

At the present time, a few computer related companies have already begun the production of keyboards, monitors, etc. in Malaysia. Further, leading foreign manufacturers are planing new investment.

To ensure the continuation of investment in the computer related field, it will be necessary to maintain investment promotional activities, establish the proper environment for investment and production, and continue effort to promote the parts industries.

--- At this stage, it is assumed that foreign capital companies will indeed invest in Malaysia and start production there. The domestic market is too small, so the majority of the products of the investing companies would be exported.

Decisions on investment are made based on individual company policies, so the measures which Malaysia should take at this stage would be the publicitisation of the superiority of Malaysia as a production base for such products and effort to attract investment. The companies targeted could include Japanese, American, and European companies and also companies of the Asian NIEs such as Taiwan, Korea, and Singapore.
 At the same time, the establishment of the proper environment for production should be promoted so as to increase the chance of investment. To raise profitability, supporting industries should be promoted to enable local procurement of parts and institutional measures such as preferential tax treatment and support in fund procurement should be established.

— After the start of production, it would be desirable to provide side support for the development of human resources through augmentation of external training organisations able to provide assistance to in-house training or to train employees themselves at low cost.

— The support for establishment of the proper environment for production and development of human resources should be applied not only to foreign capital companies but to the industry as a whole.

— On the other hand, it will also be necessary to consider how to protect domestic manufacturers. To get domestic manufacturers to produce enough to enable them to build up the experience necessary for exports, consideration may be given to preferential purchasing of their products by the government, reduction of sales taxes, and other temporary protective measures.

2) Second Stage: Expansion of Exports Through Strengthening of Product Competitiveness

At the present time, the rate of domestic procurement of parts by the computer related companies engaged in production in Malaysia is not that high. To improve the competitiveness of the products of these companies, or of companies which might invest in Malaysia in the future, in the international market, it will be important for the support industries to develop to the point where they can provide sufficient quantities of high quality parts and materials.

- At this stage, production by the investing companies will have gotten on the right track and exports will increase. The aim here would be the production of products competitive both in terms of price and quality. Toward this end, the right of local procurement parts should be raised and thorough quality control promoted.

— To promote the parts industries, the same measures as in the first stage should be continued and, further, assembly manufacturers should be encouraged to provide support to parts manufacturers. Further, to reduce costs through expansion of the scale of production, support should be given to the parts industries, in particular the indigenous companies, for opening up new markets.

3) Third Stage: Introduction of Domestic Development Activities

The research and development activities of the local personal computer assembly manufacturers are still at the rudimentary stage. Foreign computer related companies, on the other hand, do not engage in research and development in Malaysia. For the indigenous manufacturers, the key to growth is the acquisition of independent research and development capabilities. For the foreign companies too, the level of such research and development capabilities determines whether model changes of existing products and the start of production of new products can be handled by the local side. In that sense, it is highly essential to positively improve the research and development capabilities in Malaysia. For Malaysia to be able to perform advanced research and development in the field of electronics for the computer industry, it will be necessary to expend major effort to promote transfers of technology and to train the proper personnel so as to establish the requisite technological foundation.

— At this stage, the emphasis would be only not only production, but also the introduction of design functions into Malaysia. Toward this end, there would have to be enough merits for performing design in Malaysia. If a pool of technicians with design

capabilities can be established in Malaysia, this would increase the possibilities for transfer of design functions there.

— To promote the transfer of development functions to Malaysia, it would be necessary to establish the proper environment for development in Malaysia through training of personnel by domestic educational and training organisations and through institutional support for research and development.

— The number of engineers with degrees in electronic related fields should be increased and the pool of engineers able to design gate arrays should be built up. To acquire the technology, actual design work would be essential, but at the present time there are few private companies with design divisions, so public organisations would have to provide such opportunities. In the future, there may be expected to be a transfer of technology from the public organisations to private ones through a spin-out of the personnel built up in the public organisations and through joint public and private sector projects.

--- Domestic manufacturers would find it more difficult to establish in-house development divisions on their own due to fund and personnel limitations, so cooperation from public organisations would be necessary.

(4) Ripple Effect of Development of Computer Industry

The ripple effect of the development of the computer industry on Malaysian industry as a whole is shown in Fig. IV.7-2.

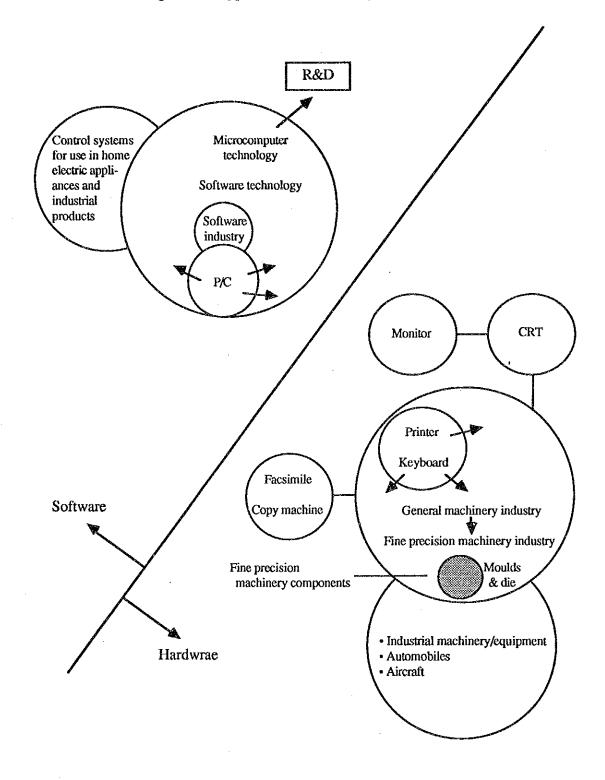
Development of the computer industry wold have an effect both on hardware and software. First, in terms of hardware, it could be expected to form an excellent environment for production of facsimile machines, copiers, and other office automation equipment, in which numerous components are similar to those of computers and peripherals, and for production of automobiles, aircraft, and other industrial equipment as a whole.

In terms of software, domestic companies are designing rudimentary mother boards even now, but as the domestic activities of the computer industry became more advanced, the level of the requisite engineers would rise to one enabling design of gate arrays and LSIs and the number of such engineers would rise as well.

In recent years, most of the R&D introduced into Malaysia by foreign capital home electric appliance manufacturers has been of a design nature. The expansion of the pool of circuit design engineers can be expected to promote the R&D activities of the electronics industry as a whole.

Fig.IV.7-3 gives an overview of the effects various support measures would have on the development of the computer industry.

Fig. IV.7-2 Ripple Effect on the Computer Industry



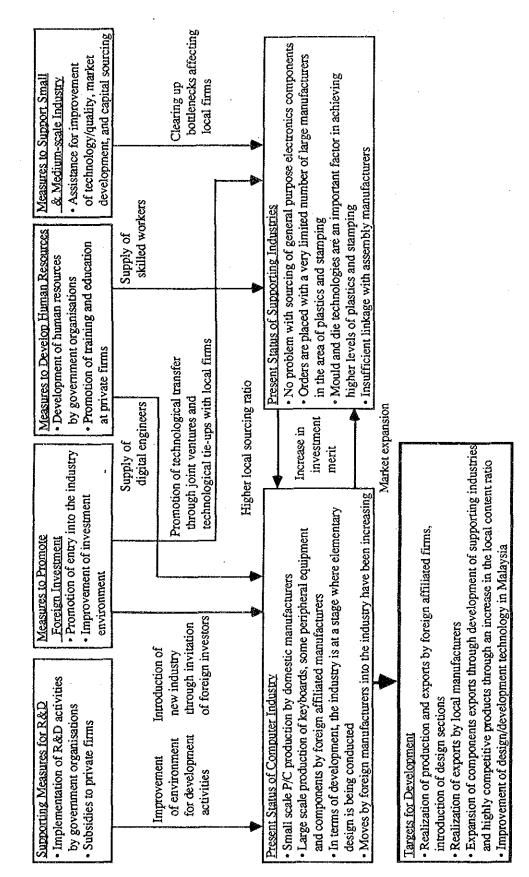


Fig. IV.7.3 Policy for Development of Malaysia's Computer Industry

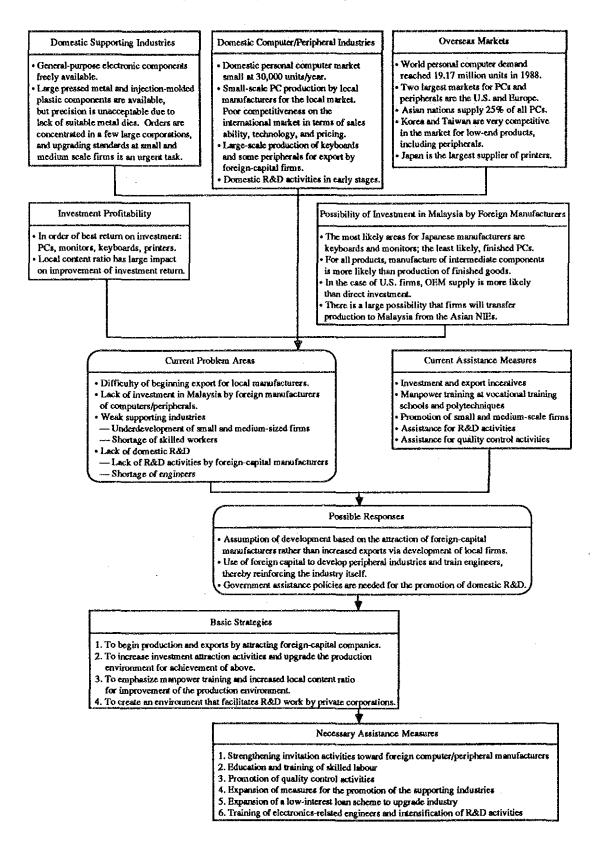
IV-7-3. Measures for Realization of Scenario of Development

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The process to be used to formulate the necessary assistance measures for the development of computer and peripheral industries in Malaysia based on results of the surveys in Malaysia and Japan are summarized in Fig. IV.7-4.

The issues in the development of domestic computer and peripheral industries envisioned in IV-7-1 and the measures for the same may be summarized as in Fig. IV.7-5.

Fig. IV.7-4 Possibility for Development of Computers and Computer Peripherals



Realise the Development Scenario of Computers and Computer Peripherals Industry	Required Measures to Solve Problems To collect information necessary for investment promotion and provide potential investors with the information To dispatch investment promotion missions abroad and to invite foreign investment missions To propose plans for the improvement of investment climate To expand vocational training institutions To expand vocational training centre in cooperation with a private sector To create courses of leader training at NPC and CIAST To form a policy planning committee on the promotion of the parts and components industries To support product development and process improvement activities by parts manufacturers	 To give a subsidy for product development and production process improvement activities To dispatch an advisor or a consultant to give guidance about product development and production process improvement To support quality improvement activities by parts manufacturers To support quality improvement activities by parts manufacturers To support quality improvement activities by parts manufacturers To support to parts manufacturers' efforts toward expanding their markets Supports to the expansion of domestic trade Supports to the marketing activities at overseas markets To provide low interest loans to parts manufacturers for plant modernisation and so on 	To increase the availability of scholarship for overseas study To expand computer education To extend MIMOS' operations To expand the activities of the technology park To enlarge measures to promote R&D activities
	Required Policies to Deal with Problems Strengthening invitation activities toward foreign computer/peri- pheral manufacturers pheral manufacturers of labour Popularisation of quality control activities	Increase of domestic procurement ratio	Education and training of engineers Encouragement of R&D activities in Malaysia
Fig. IV. 7-5 Necessary Measures to	Major Problems of the Development Intensification of investment pro- motion activities Necessity of inviting foreign manufacturers of personal computer /peripherals	Amelioration of production con- ditions in Malaysia foundations of the computer/peripheral industry	Upgrading of the technology level of the electronics industry in Malaysia

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V. Comprehensive Promotion Programmes Proposed for Each Selected Industry

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V. Comprehensive Promotion Programmes Proposed for Each Selected Industry

V-1. Comprehensive Promotion Programmes for the Casting Industry

V-1-1. Basic Strategy

The Malaysian casting industry has long developed in response to demand from the traditional Malaysian industries of tin, rubber, palm oil, and timber, but its role as a supporting industry for modern demand sectors has lagged behind that of its counterparts in neighboring countries.

In order for Malaysia to proceed down the path of modernization laid out for it by the IMP, development of a modernized and internationally competitive casting industry is critical.

The basic strategy for the development of the Malaysian casting industry based on the above ideas is given below.

Basic Strategy for the Development of the Casting Industry

- 1. Virtually all of the factories in the Malaysian casting industry are small businesses, and the problems facing both individual factories and the industry as a whole are numerous. Industrial promotion policies emphasizing enlargement of the production infrastructure are to be proposed.
- 2. Modernization of existing casting factories is to be promoted. Important elements will be (1) modernization of such production activities as plant sites, plant buildings, and equipment and facilities, (2) introduction of modern production technologies through the training of managers and engineers, and (3) modernization of company management themselves.
- 3. In those fields in which Malaysia has little accumulated technology, capital and technology should be actively introduced from abroad.

V-1-2. Proposed Comprehensive Promotion Programmes

Various programmes corresponding to the above-described measures for the development of the Malaysian casting industry were studied. In the end, the proposal was brought together in the following eight programmes. The process for selection of these programmes is given in Fig. V.1-1. Execution measures and their schedule are shown in Table V.1-1.

Programme 1. Expansion of Training and Education Programmes for Managers

(Objectives)

- * To provide technological assistance for new product development in order to allow diversification of demand by existing casting companies.
- * To achieve a transfer of quality control know-how in order to allow existing casting factories to compete in terms of quality on the international market.
- * To carry out guidance in modernized management techniques, thereby allowing existing casting factories to develop as subcontracting firms for the exportoriented foreign-capital assemblers.

(Content)

- * Following activities by NPC, Industry Association
 - holding seminars
 - traveling guidance
 - consulting services
- * Oversea training of managers
- * Collection and dissemination of information on modernized production management and management technique.

Programme 2. Development of Engineers and Technicians

(Objective)

* To rationalize the production system at the many plants presently relying upon operator experience and intuition by providing engineers with practical training in the latest plant management systems and production technologies, respectively.

(Content)

- Training seminars
 Seminars will be held for plant managers and engineers.
- * Assistance for overseas training

In order to facilitate overseas training for plant managers and engineers, assistance will be provided in the form of advance training, etc.

* Collection and distribution of plant management and technological information.

Information on the latest plant management methods and technologies will be collected from abroad and distributed to Malaysian companies.

Programme 3. Greater Guidance in Quality control

(Objective)

* To improve product quality, productivity and competitive power, QC activities should be strengthened.

(Content)

- * QC activities seminars by SIRIM, NPC and the industry Association.
- * QC activities workshop session at each factory by experts.
- * Strengthening of the national standards system and promotion of company standardization by SIRIM.

Programme 4. Greater Activities by Foundry and Engineering Industries Associations (Objectives)

- * To strengthen the organization and activities and thereby increase the exchange of technical and management information between member corporations.
- * To promote inter-corporate cooperation through Association in the areas of raw material procurement, share production, and the receipt of orders.
- * To increase exchanges with overseas companies and industry associations. (Content)
- * Collection of information, both domestic and foreign, concerning casting technology, production, and materials, and distribution of this information to member corporations.
- * Sponsoring of quality control and technical seminars to improve the technological level of the industry as a whole.
- * Operation by Association of the common supporting facilities to be provided in the foundry and engineering industrial parks.
- * Promotion of cooperation between member corporations in the fields of raw material procurement, share production, and the joint receipt of orders.

Programme 5. Promotion of the Construction Plan for Foundry and Engineering Industrial Parks

(Objective)

 To promote plans to construct foundry and engineering industrial parks and thereby enlarge the production infrastructure for existing casting companies in Malaysia.

(Content)

- * Modernization of the plants, equipment, and facilities at existing casting factories.
- * Strengthening of Common Facility Centre activities in the parks in order to maximize benefits.

Programme 6. Expansion of Financing Scheme for the Development of Small and Medium Scale Enterprises

(Objective)

* To facilitate the fund-raising required by Malaysia's small casting factories for modernization of production facilities and equipment.

(Content)

- Enlargement of the CGC loan guarantee scheme in order to facilitate access to public financial institutions by small businesses having difficulty in obtaining credit.
- * Establishment of new credit systems to support fund-raising for modernization of production facilities by small manufacturers.

Programme 7. Attraction of Investment and Promotion of Technical Tie-up

(Objectives)

- * To attract foreign casting companies to Malaysia in areas in which existing Malaysian casting companies lack necessary technology or experience.
- * To attract companies in industries with heavy demand for castings, such as the machinery industry.
- * To establish linkages between the export-oriented assembly companies and the casting industry.
- (Content)
 - * The collection and distribution of information on the Malaysian investment environment and industry for foreign firms considering investing in Malaysia.
 - * The dispatch of overseas investment attraction missions concentrating on firms in the casting industry.

* The strengthening of so-called "matching services" to realize capital and technology tie-ups with foreign corporations.

Programme 8. Increased Export Promotion Activities

(Objectives)

- * To collect overseas information concerning castings demand and support local companies in their efforts to break into foreign markets, thereby complementing the limited domestic market.
- * To break into overseas markets by the promotion of capital and technological tie-ups with foreign corporations.
- * To assist the export promotion efforts of local factories.

(Content)

- Collection of foreign markets and trade inquiry information and distribution to concerned local companies.
- * Distribution to concerned local companies of information on foreign corporations desiring tie-ups with Malaysian casting companies.
- * Sponsoring of trade fairs in Malaysia and abroad and promotion of casting exports.

Fig.V.1-1 Process of Formulation of Comprehensive Programmes for Development of Casting Industry

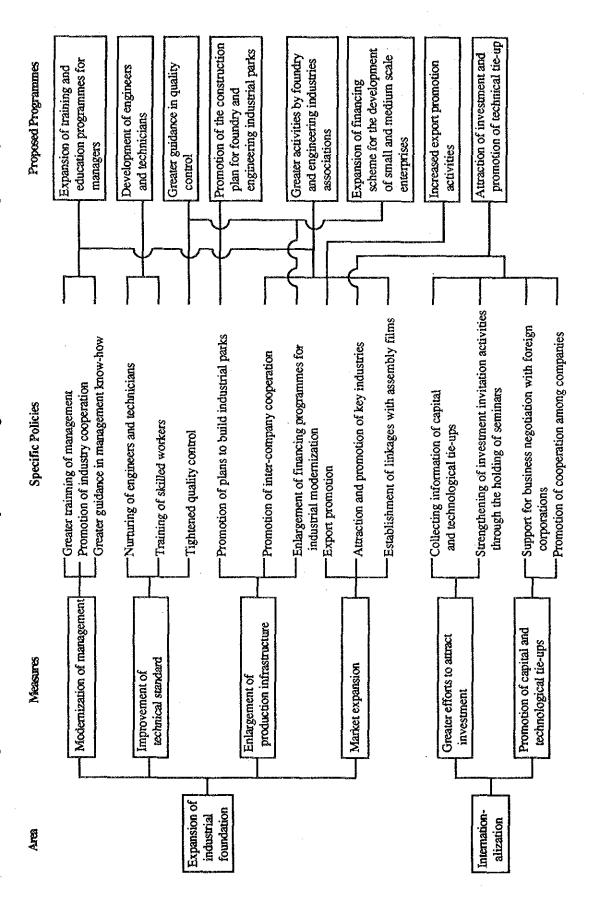


Table V. 1-1 Execution Measures and Schedules of the Proposed Programmes (Casting Industry)

			Execution Measures and their Schedule	s and their	Schedule	
Name of the Programme and		Measures to be taken by		Execu	Execution Schedules	dules
its Objectives	Contents of the Programme	Malaysian side	Measures	Imme- diately	At an early stage	After Prepa- ration
 Expansion of training and education programmes for managers It is urgent to conduct the education of modernized management techniques for the development of the industry 	 Under the sponsorship of NPC and industry associations Holding seminars Traveling guidance Consulting services Overseas training of top management Scollection and dissemination of information on modernized pro- duction and management tech- niques 	- Support of NPC, Industry As- sociation activities, etc.	Invitation of experts Overseas training	0	0	an <u></u>
 Development of engineers and technicians To rationalize the production system at the many plants presently relying upon opera- tor experience and intuition by providing engineers with prac- tical training in the latest man- agement systems and produc- tion technologies 	 Training of engineers through Holding seminars In-house training Practical training in technical courses Overseas training Scollection and dissemination of information 	 Support to promotion of scheme for National Technical Development Centre Expansion of advanced technology courses Implementation of traveling guidance 	Implementation of a F/S on Development Centre Invitation of experts Overseas training	0	0 0	ny den tradición de la constante de la constant
 Greater guidance in quality con- trol To improve product quality, productivity and competitive power QC activities should be strengthened 	 The holding of QC seminars of experts sponsored or co- sponsored by SIRIM, NPC and Industrial Associations The holding of QC workshops in individual companies 	- Expansion of SIRIM and other related organizations' activities	Invitation of experts Overseas training	0	0	

ule	Execution Schedules	After Prepa- ration		and the second secon	0	
r Schedi	ution Sc	At an carly stage		0	0	00
s and thei	Exec	Imme- diately		° O		
Execution Measures and their Schedule		Measures		Invitation of experts Overseas training Dispatch of missions Expansion of activities to foreign mission	Invitation of experts Introducing equipment	Invitation of experts Overseas training
,	Measures to be taken by	Malaysian side		 Examination on expansion of Industrial Association activi- ties Collection and dissemination of information The holding of seminars Increase of exchanges with overseas companies and indus- trial association 	 Promotion of plans to con- struct fourndy parks Promotion of plans to set up Common Facility Centres 	 Implementation of the study on new credit systems
	5	Contents of the Programme	 Strengthening of the national standards system and promotion of company standardization by SIRIM 	 Collection of information concerning production, technologies and materials Collection of information concerning domestic and foreign markets and demands The holding of seminars on quality and technology Examination on Common Facili- ty Centre activities 	 Modernization of the plants and equipment at casting factories Strengthening of Common Facil- ity Centre activities in parks 	 Enlargement of the CGC loan guarantee scheme in order to fa- cilitate access to public financial institutions by small businesses having difficulty in obtaining credit
	Name of the Programme and	its Objectives		 4. Greater activities by foundry and engineering industries associa- tions To strengthen the organization and activities and thereby in- crease the exchange of techni- cal and management informa- tion between member To increase exchange with 	overseas companies and indus- try association 5. Promotion of the construction plan for foundry and engineering industrial estates	 6. Expansion of financing scheme for the development of small and medium scale enterprises To facilitate the fund-raising required by Malaysia's small factories

le	iedules	After Prepa- ration		0 0
r Schedu	Execution Schedules	At an early stage	00	an a
and thei	Exect	Imme- diately		
Execution Measures and their Schedule		Measures	Issue of guidebooks Information collection on potential investors	Information collection on foreign markets Dispatch of missions
	Measures to be taken by	Malaysian side	 Collection of detailed informa- tion Dispatch of PDT members Strengthening of information service activities 	- Expansion of export promo- tion activities
		Contents of the Programme	 2)Establishment of new credit systems to support fund- raising for modernization of production facilities by small manufacturers 1) Information service for the invi- tation of investment Compilation of guidebook by industry Preparation of a directory of domestic factories 2) Dispatch of investment invita- tion mission 3) Strengthening of support and cooperation given to overseas missions 4) Provision of a service to match partners 	 Collection of foreign market and trade inquiry information Dispatch of market study missions Dispatch of export promotion missions
	Name of the Programme and	its Objectives	 Attraction of investment and promotion of technical tie-up - To attract foreign casting com- panies to Malaysia in areas in which existing Malaysian cast- ing companies lack necessary technology or experience 	 8. Increased export promotion activities To break into overseas markets by the promotion of capital and technological tie-up with foreign corporation To assist the export promotion efforts of local factories

V-1-3. Review of Priority Programmes

It is desirable that the programmes proposed for each industry in the preceding section be fully and intensively implemented. However, the reality of the situation is such that due to various kinds of restrictions, such as limited funds and staff, an order of priority has to be set for implementing these programmes.

Because none of the programmes presented here have been proposed as a result of carrying out adequate feasibility studies, it is not possible, for example, to set the order of priority on the basis of actual figures such as the FIRR which have been calculated for amounts to be invested and their effects. The alternative has therefore been to list the programmes in the following order by adding the subjective judgements of the survey team to the criteria outlined below.

(1) Existence of established organisations in charge of the programme

Higher marks are given for those programme that have already established organizations for their implementation than for those having no existing organisations in charge, due to their readiness for implementation.

(2) Maturity level of the programme

Those programmes which support some existing schemes are regarded as being at a high maturity level and are given high marks for priority ranking. Those programmes for which the plans are in the planning stage are given the evaluation of medium and those programmes which have to be started from planning are regarded as low maturity programmes and given low marks.

(3) Urgency of the needs of the programme

Those programmes for which implementation is urgently needed are given high marks, while those programmes for which implementation is needed but not urgent are given relatively low marks.

(4) Scale of investment in the programme

For those programmes that need a relatively large amount of capital investment for their implementation, their needs for the assistance from outside organisations are considered high and are given rather high marks, while those requiring small amounts of investments are given rather low marks due to the possibility of their own financing.

(5) Level of direct impact

For those programmes which have direct impact on industrial development high marks are given while for those which would have only indirect influence lower marks are given. (6) Necessity of outside assistance

Those programmes for which supports from other organizations are needed for implementation are given higher marks than those programmes that would be implemented by the self-efforts of the existing organizations.

The results of an examination of priorities are as shown in Table V.1-2.

The selected priority programmes for the casting industry, described in Table V.1-2, were integrated into the programmes for the supporting industries, and then final priority projects were proposed as the result of compiling Three Years' Comprehensive Programmes covering all the industries.

Among them priority projects related to the casting industry are as follows.

- Credit and Credit Guarantee Expansion Project for Small and Medium Scale Manufacturing Enterprises
- 2) Technical Support Project for Small and Medium Scale Manufacturers
- 3) Project for Promotion of Industry Association Activities
- 4) Project for Promotion of Industrial Standardization and Quality Control

Details regarding the above 4 priority projects are given in the Section III-5. of the separate Report, "Total Review of the Three Years' Studies".

Table V. 1-2 Results of Priority Programme Identification (Casting Industry)

	Expansion of Training and Education Pro- grammes for Managers	Development of Engineers and Technicians	Greater Guidance in Quality Control	Greater Activities by Foundry and Engineering Industries Associations	Promotion of the Construction Plan for Foundry and Engineering Industrial Parks	Promotion of the Expansion of Fi- Construction Plan nancing Scheme for for Foundry and the Development of Engineering Small and Medium Industrial Parks Scale Enterprises	Attraction of Investment and Promotion of Technical Tie-up	Increased Export Promotion Activities
1. Existence of established organizations in charge of the programme	Yes (NPC)	Yes (FTU, CIAST)	Yœ (SIRIM)	Yes (MIDA, FOMFEIA)	Yes (MIDA, SEDC FOMFEIA)	Yes (CGC)	Yes (MIDA)	Yes (MEXPO)
2. Maturity level of the programme	Moderate	High	High	High	High	Moderate	Moderate	Low
3. Urgency of the needs of the programme	High	Moderate	High	High	High	High	High	Moderate
4. Scale of investment in the programme	Medium	Smail	Medium	Medium	Large	Medium	Medium	Smail
5. Level of direct impact	Great	Great	Great	Great	Great	Great	Great	Moderate
6. Necessity of outside assistance	Strong	Moderate	Strong	Strong	Moderate	Strong	Moterate	Moderate
Priority selection	A	B	A	V	¥	A	Ø	æ

Note: A: The programme is selected as a priority programme B: The programme is given a secondary importance

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