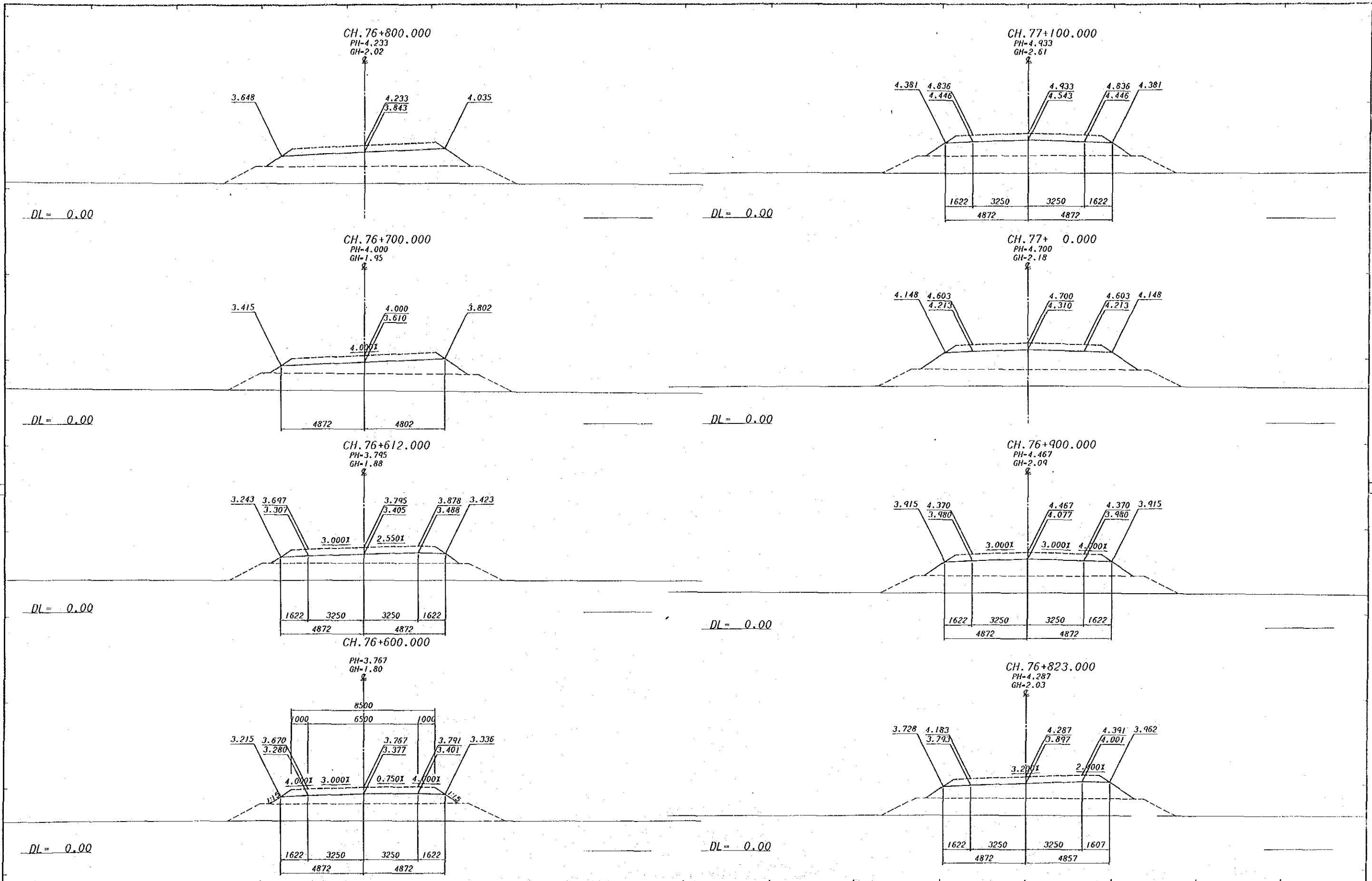
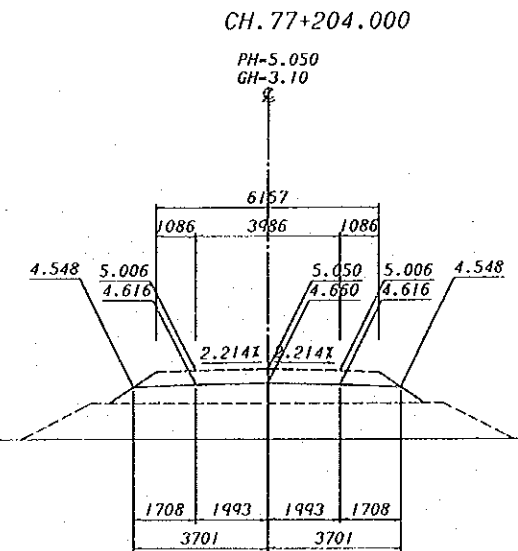
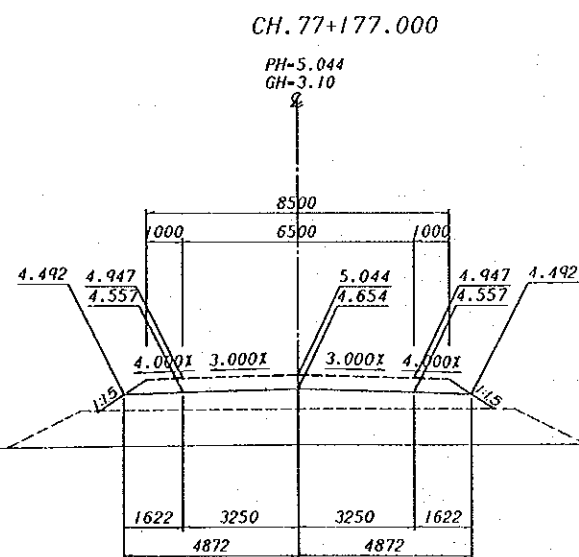
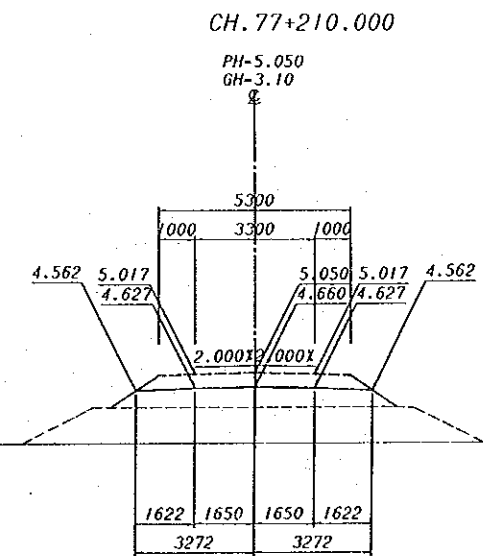
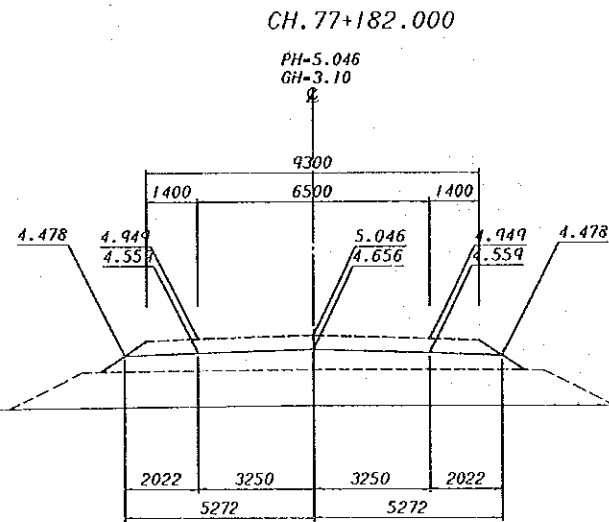
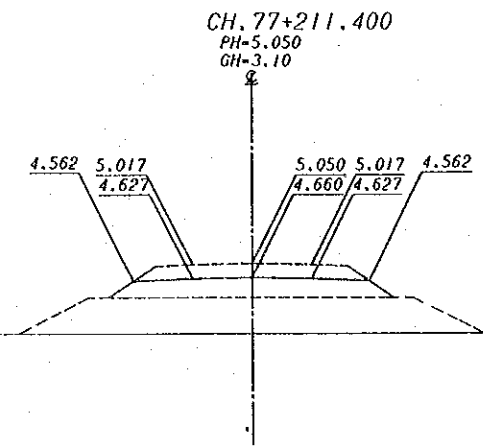
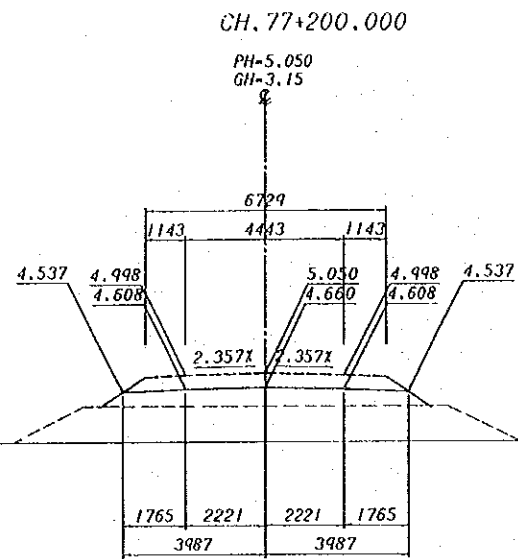


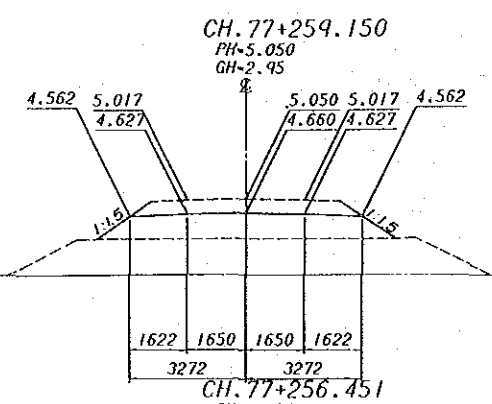
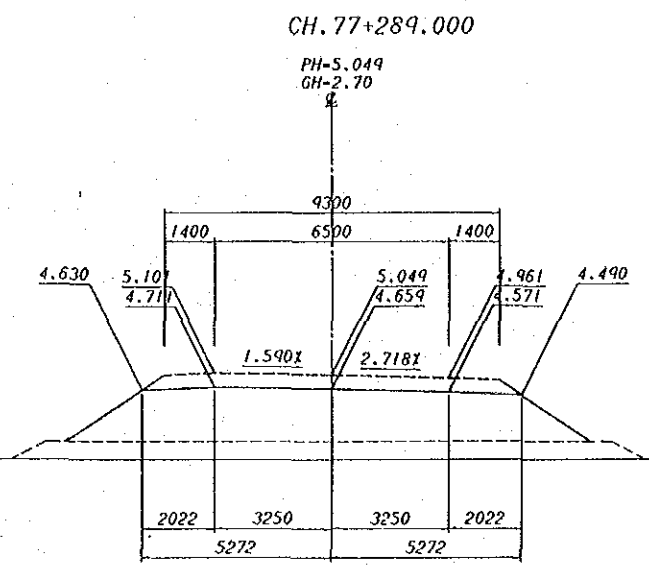
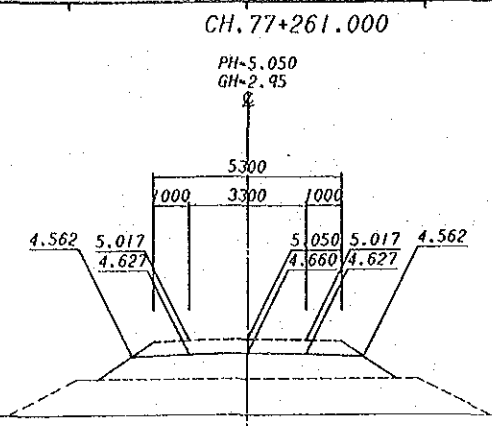
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VERTICAL DATUM MEAN SEA LEVEL.		JAPAN INTERNATIONAL CO-OPERATION AGENCY		CHECKED Project Engineer		APPROVED Principal Engineer		SHEET 203 OF 303		TRANS-ISLAND HIGHWAY BERRINA-MALALAU SECTION	
HORIZONTAL DATUM		25 Sep. 1989		CHECKED Executive Engineer		APPROVED Secretary		PROJECT No. S.C. 120-33-814/B		CROSS SECTIONS CH. 76 + 26 — CH. 76 + 500	
SURVEY BOOK NO'S		Principal		Principal		Secretary		PAPUA NEW GUINEA		DRAWING No. A1/ 88237	
AMENDMENTS		BY APP'D DATE		Principal		Secretary		DEPARTMENT OF WORKS		REV.	



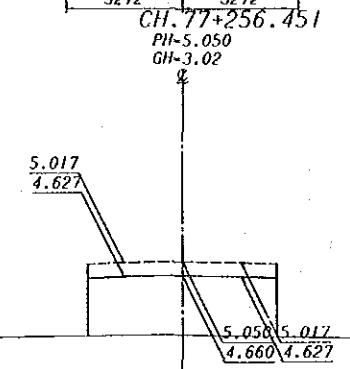
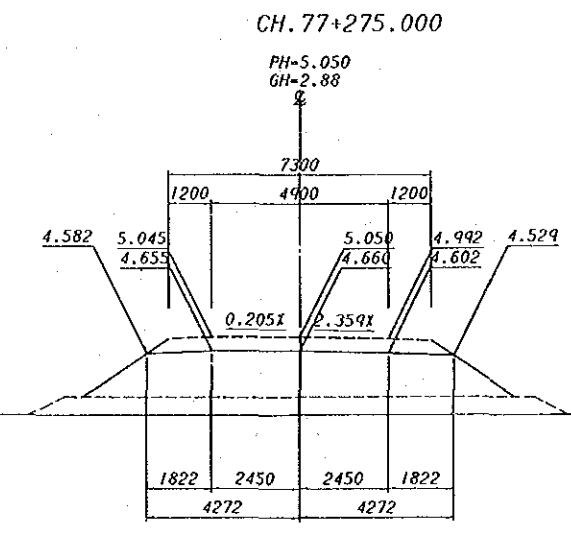
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JICA		JAPAN INTERNATIONAL CO-OPERATION AGENCY		K.E.		M. M. M.		HORIZONTAL & VERTICAL 1:100		TRANS-ISLAND HIGHWAY BEREINA-MALALAU SECTION	
VERTICAL DATUM: MRAN SEA LEVEL.		J. Y. K.		A. M.		J. S.		SHEET 204 OF 303		CROSS SECTIONS	
HORIZONTAL DATUM		28 Sep. 1989		7. K.		FAC(S)		PROJECT No. S.C. 120-33-814/B		CH. 76 + 600 — CH. 77 + 100	
SURVEY BOOK No.		Principal		EXECUTIVE ENGINEER		SECRETARY		PAPUA NEW GUINEA		DRAWING No. A1/ 8 8 2 3 8	
AMENDMENTS		BY APP'D DATE						DEPARTMENT OF WORKS		REV.	



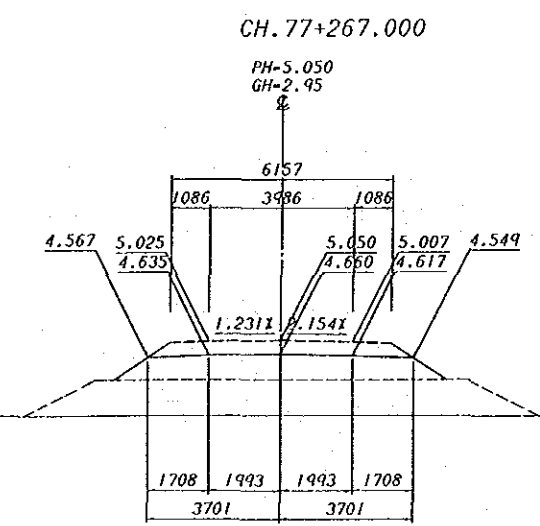
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VERTICAL DATUM MEAN SEA LEVEL.		JAPAN INTERNATIONAL CO-OPERATION AGENCY		CHECKED [Signature]		PROJECT ENGINEER [Signature]		APPROVED 25/10/91 [Signature]		PAPUA NEW GUINEA DEPARTMENT OF WORKS		DRAWING No. A1/ 88239	
HORIZONTAL DATUM		Principal [Signature]		CHECKED [Signature]		EXECUTIVE ENGINEER [Signature]		SHEET 205 OF 303		PROJECT No. S.C. 120-33-814/B		REV.	
SURVEY BOOK NO.S		Date 25 Sep. 1989		CHECKED [Signature]		SECRETARY [Signature]							
REV.	AMENDMENTS	BY	APP'D	DATE									



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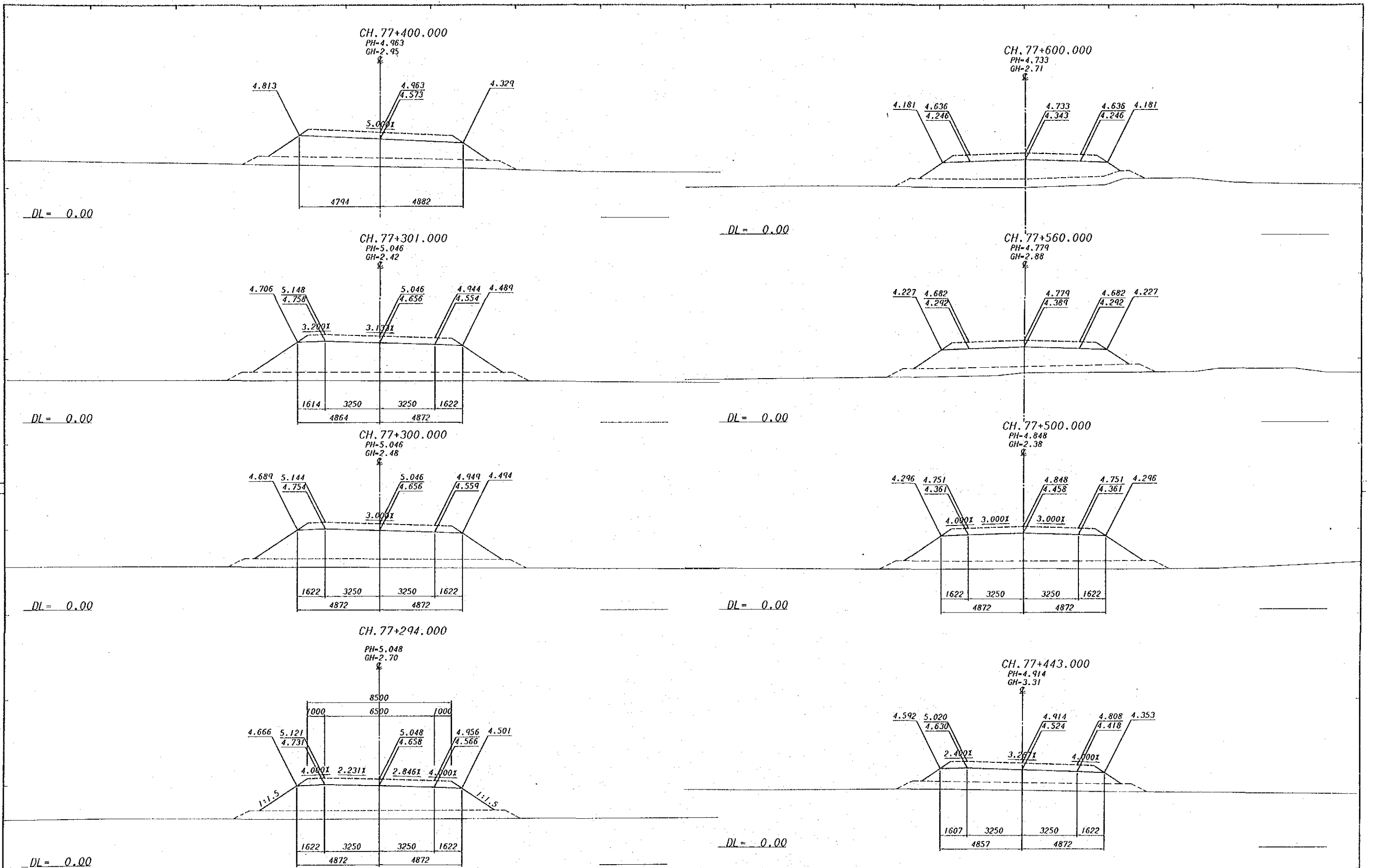
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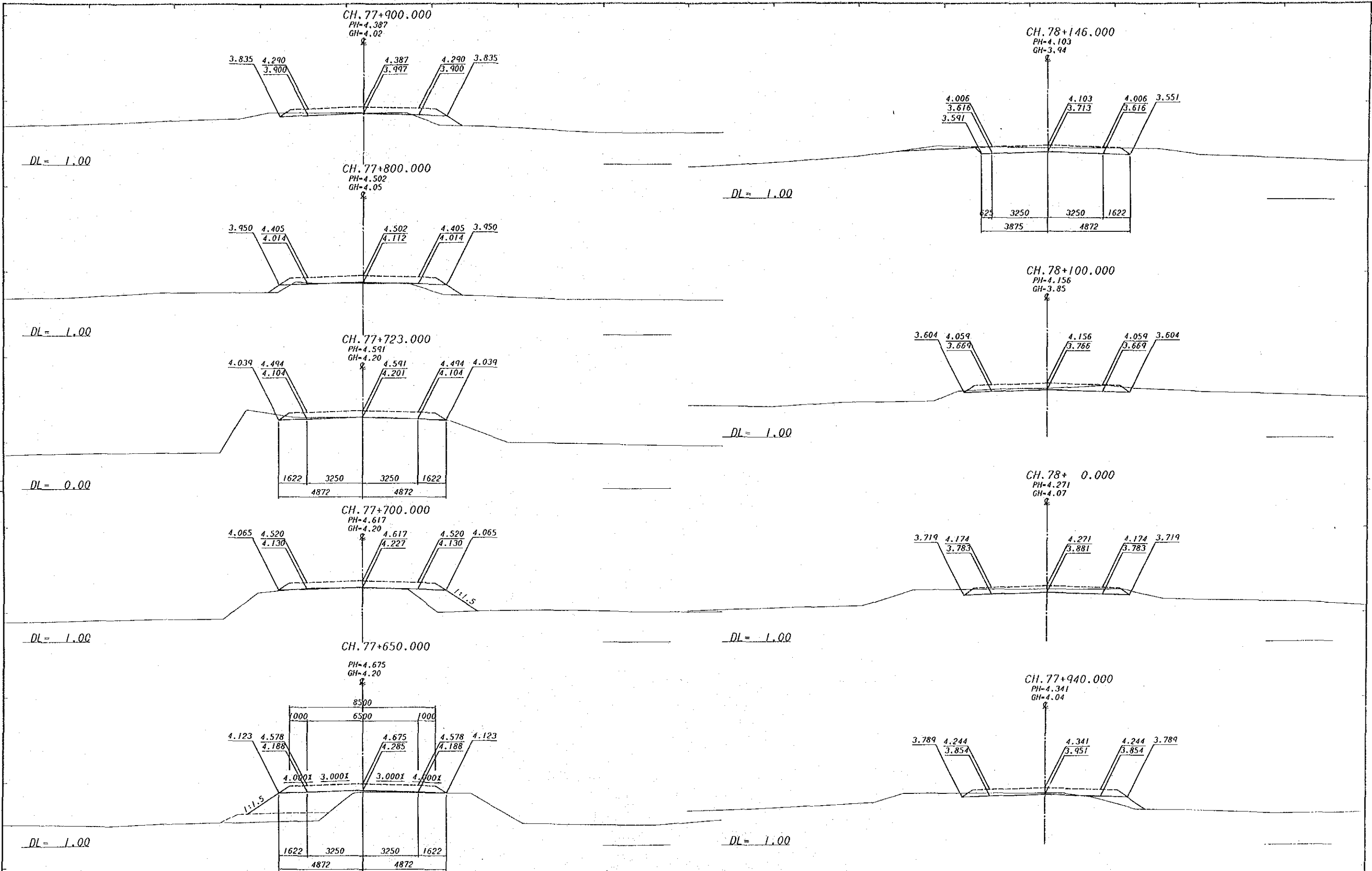
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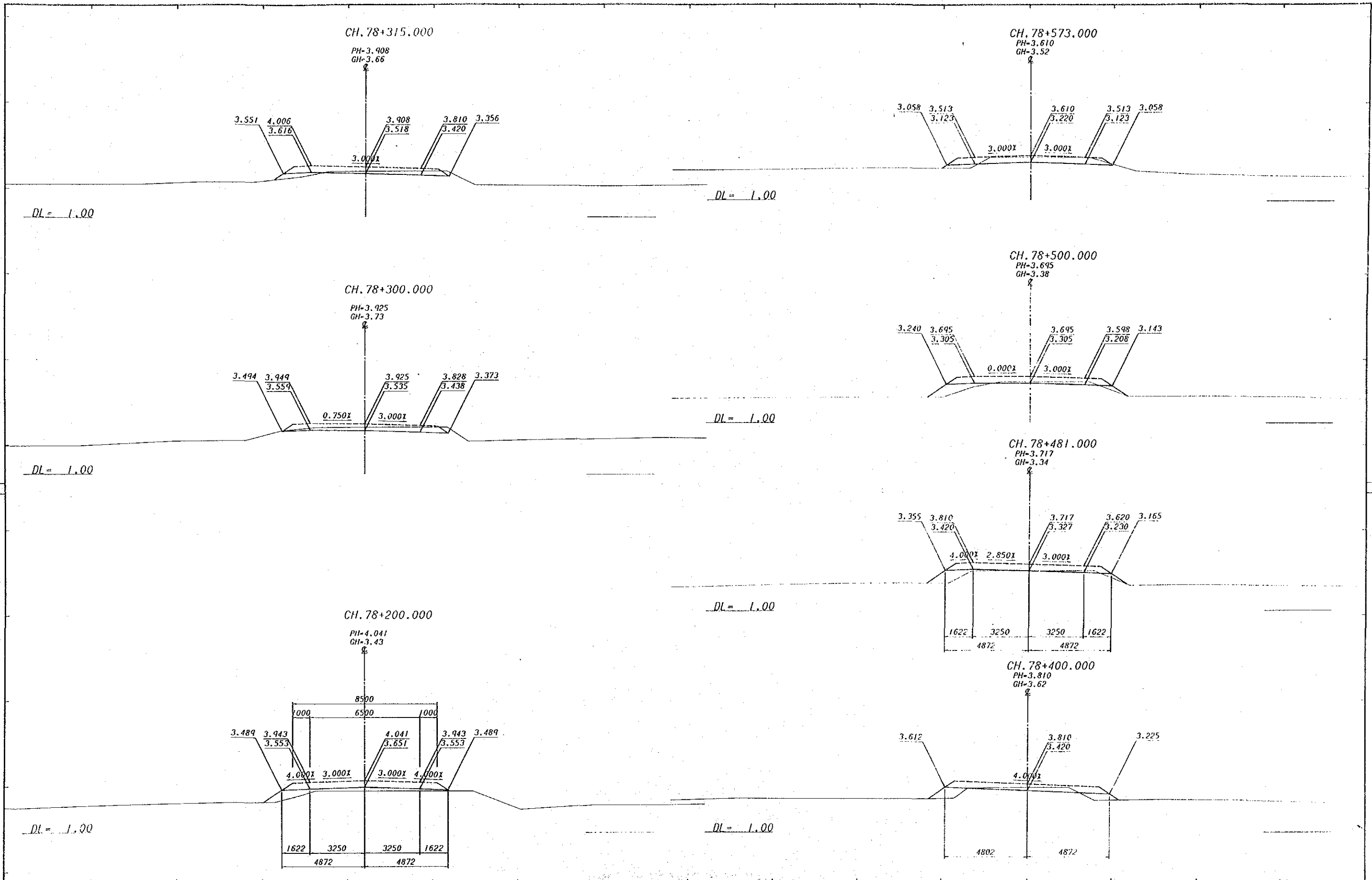
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VERTICAL DATUM MEAN SEA LEVEL		JAPAN INTERNATIONAL CO-OPERATION AGENCY		PROJECT ENGINEER W. Kule		APPROVED 25.10.89		SHEET 206 of 303		TRANS-ISLAND HIGHWAY BEREINA-MALALUA SECTION	
HORIZONTAL DATUM		Principal 25 Sep. 1989		EXECUTIVE ENGINEER J. Kule		SECRETARY F. S.		PROJECT No. S.C. 120-33-814/B		CROSS SECTIONS CH. 77 + 214.099 — CH. 77 + 289	
SURVEY BOOK No. 8		Principal		Principal		Principal		PAPUA NEW GUINEA DEPARTMENT OF WORKS		DRAWING No. A1/ 88240	



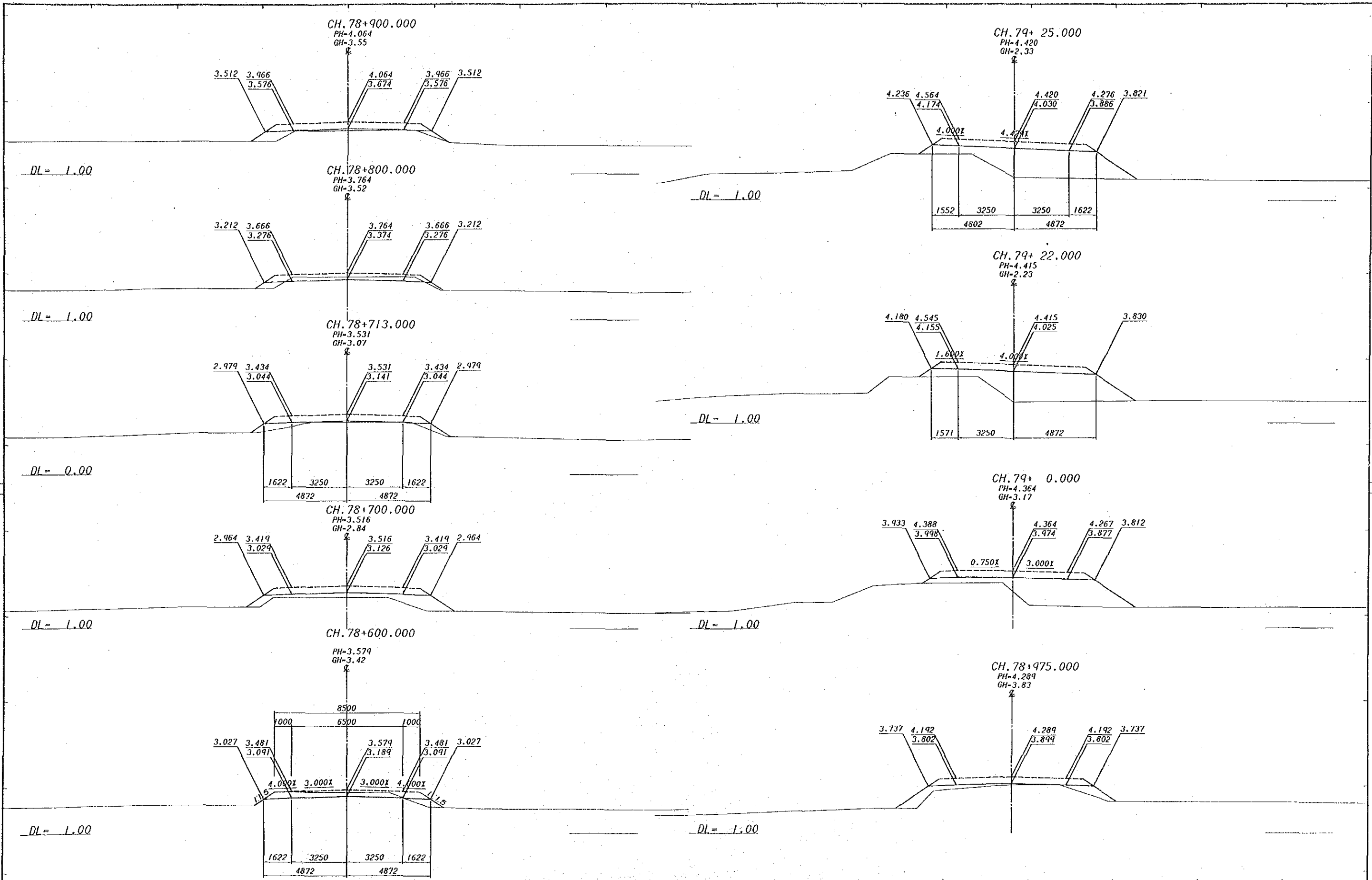
JICA Date: _____ VERTICAL DATUM: MEAN SEA LEVEL HORIZONTAL DATUM: _____ SURVEY BOOK NOS: _____		DESIGN JAPAN INTERNATIONAL CO-OPERATION AGENCY J. Mahara 25 Sep. 1989 Date: _____		DRAWN K. E. CHECKED: <i>C. S. S.</i> DESIGNED: <i>A. Magaka</i> CHECKED: <i>P. Kanbur</i>		RECOMMENDED <i>L. K. ...</i> PROJECT ENGINEER APPROVED 25.10.89 <i>J. ...</i> EXECUTIVE ENGINEER		SCALES HORIZONTAL & VERTICAL m. 1 : 100		CENTRAL / GULF PROVINCES TRANS-ISLAND HIGHWAY BEREINA-MALALAU SECTION CROSS SECTIONS CH. 77 + 294 — CH. 77 + 600	
REV. AMENDMENTS BY: _____ APP'D: _____ DATE: _____		SHEET 207 of 303		PROJECT No. S.C. 120-33-814/B		PAPUA NEW GUINEA DEPARTMENT OF WORKS		DRAWING No. A1/ 88241			



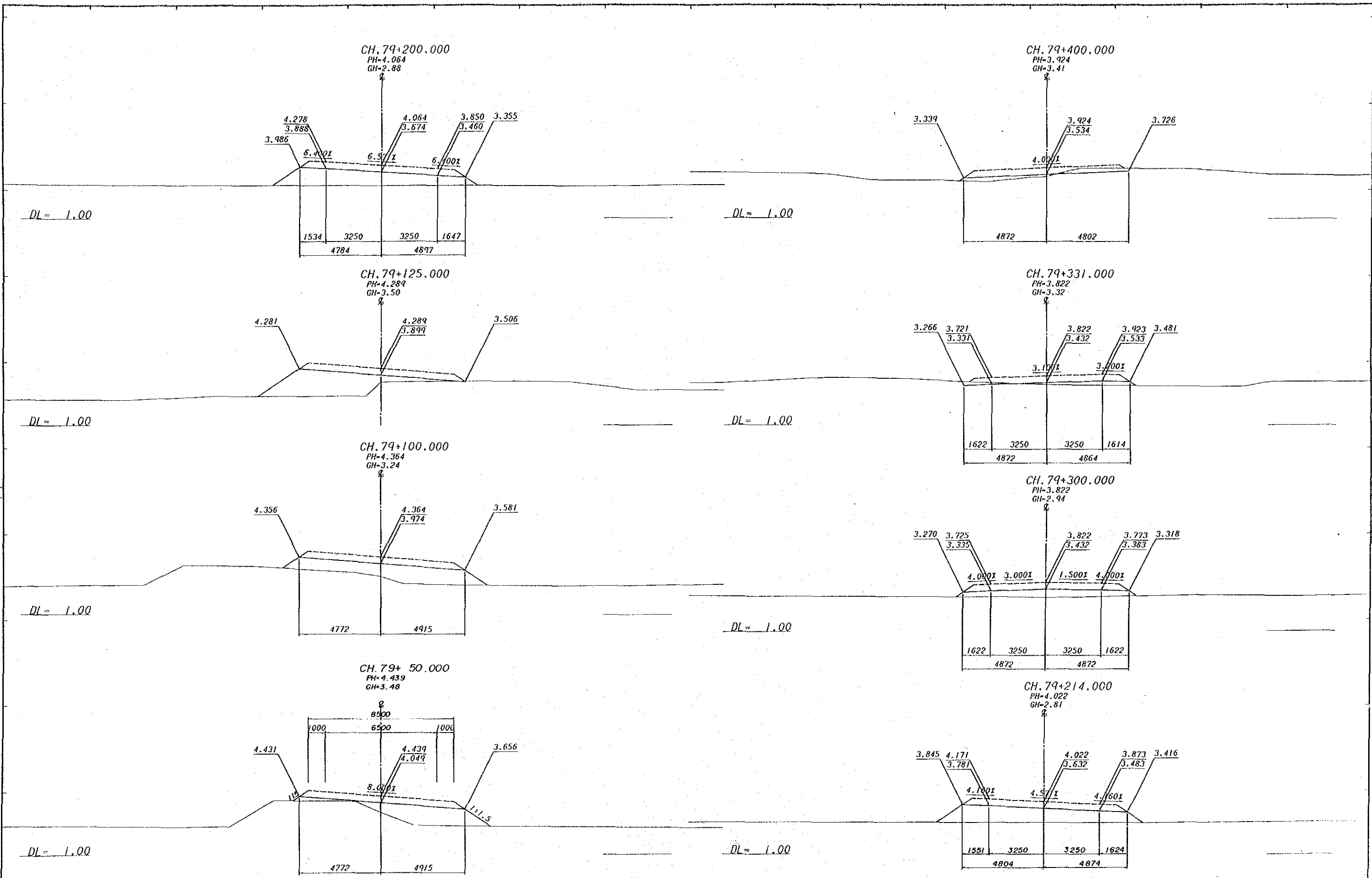
SURVEY JICA Date _____ VERTICAL DATUM MEAN SEA LEVEL HORIZONTAL DATUM SURVEY BOOK NO. _____				DESIGN JAPAN INTERNATIONAL CO-OPERATION AGENCY Principal: <i>J. Kawanishi</i> Date: 25 Sep. 1989				DRAWN K. E. CHECKED: <i>C. S. S.</i> DESIGNED: <i>A. M. S.</i> CHECKED: <i>T. Kawanishi</i>		RECOMMENDED <i>[Signature]</i> PROJECT ENGINEER APPROVED <i>[Signature]</i> PRINCIPAL ENGINEER 26. 10. 89 <i>[Signature]</i> SECRETARY		SCALES HORIZONTAL & VERTICAL m. 1 : 100		CENTRAL / GULF PROVINCES TRANS-ISLAND HIGHWAY BERBINA-MALALAUJA SECTION CROSS SECTIONS CH. 77 + 650 --- CH. 78 + 146 PAPUA NEW GUINEA DEPARTMENT OF WORKS DRAWING No. A1/ 88242			
REV.	AMENDMENTS	BY	APP'D	DATE	SHEET 208 OF 303		PROJECT No. S.C.120-33-814/B		REV.								



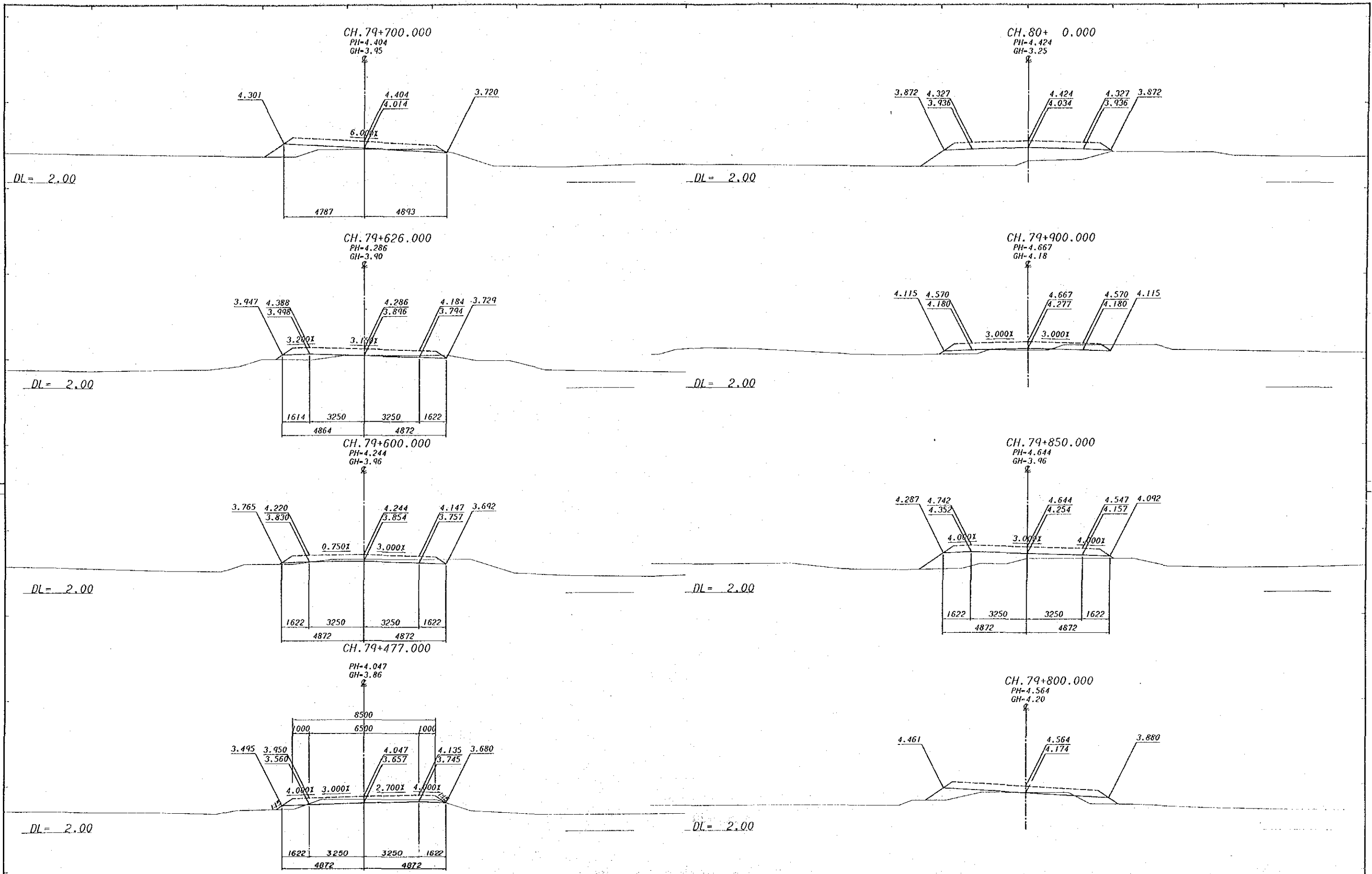
SURVEY JICA		DESIGN JAPAN INTERNATIONAL CO-OPERATION AGENCY		DRAWN K.E.		RECOMMENDED Principal Engineer		SCALES HORIZONTAL & VERTICAL m. 1 : 100		CENTRAL / GULF PROVINCES	
VERTICAL DATUM MEAN SEA LEVEL.		JAPAN INTERNATIONAL CO-OPERATION AGENCY		CHECKED A. Magako		APPROVED 25. 10. 89		PROJECT No. S.C. 120-33-814/B		TRANS-ISLAND HIGHWAY BEREINA-MALALAU SECTION	
HORIZONTAL DATUM		Principal 25 Sep. 1989		EXECUTIVE ENGINEER		SECRETARY		SHEET 209 OF 303		CROSS SECTIONS	
SURVEY BOOK NOS		Date		Principal		Date		PROJECT No.		CH. 78 + 200 — CH. 78 + 573	
REV.	AMENDMENTS	BY	APP'D	DATE	Principal	Date	Principal	Date	PROJECT No.	PAPUA NEW GUINEA DEPARTMENT OF WORKS	
										DRAWING No. A1/ 88243	



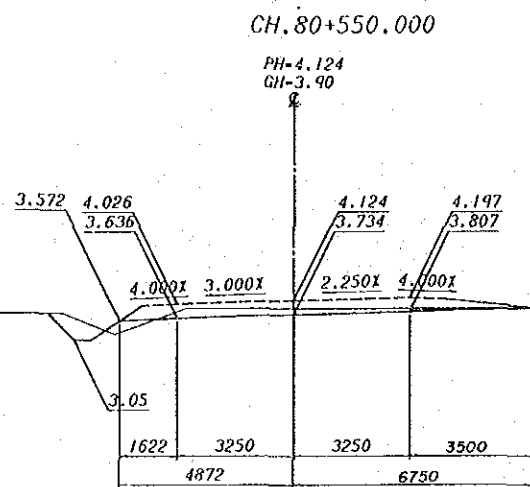
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VERTICAL DATUM MEAN SEA LEVEL		J. Yabuta Principal		CHECKED A. M. M. M.		PROJECT ENGINEER L. K. K.		APPROVED S. C. M. P.		PAPUA NEW GUINEA DEPARTMENT OF WORKS	
HORIZONTAL DATUM		25 Sep. 1989 Date		DESIGNED A. M. M. M.		EXECUTIVE ENGINEER L. K. K.		SECRETARY S. C. M. P.		DRAWING No. A1/ 8 8 2 4 4	
SURVEY BOOK No.		BY		APP'D		DATE		SHEET 210 OF 303		PROJECT No. S.C. 120-33-814/B	
AMENDMENTS		BY		APP'D		DATE		REV		REV	



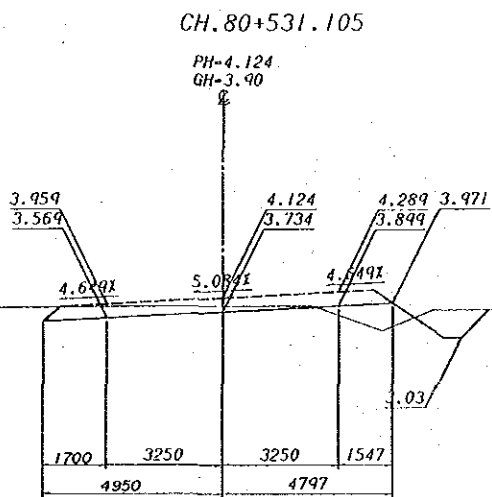
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JICA		JAPAN INTERNATIONAL CO-OPERATION AGENCY		K.E.		W. Kule		1:100		TRANS-ISLAND HIGHWAY BEREINA-MALALAUUA SECTION	
VERTICAL DATUM MEAN SEA LEVEL		Principal		CHECKED		PROJECT ENGINEER		HORIZONTAL & VERTICAL		CROSS SECTIONS	
HORIZONTAL DATUM		25 Sep. 1989		DESIGNED		APPROVED		1:100		CH. 79 + 50 — CH. 79 + 400	
SURVEY BOOK NO. 9		Date		CHECKED		SECRETARY		SHEET 211 OF 303		PAPUA NEW GUINEA DEPARTMENT OF WORKS	
AMENDMENTS		BY APP'D DATE		CHECKED		S.C. 120-33-814/B		PROJECT No.		DRAWING No.	
				2. Kule		EXECUTIVE ENGINEER		S.C. 120-33-814/B		A1/ 88245	



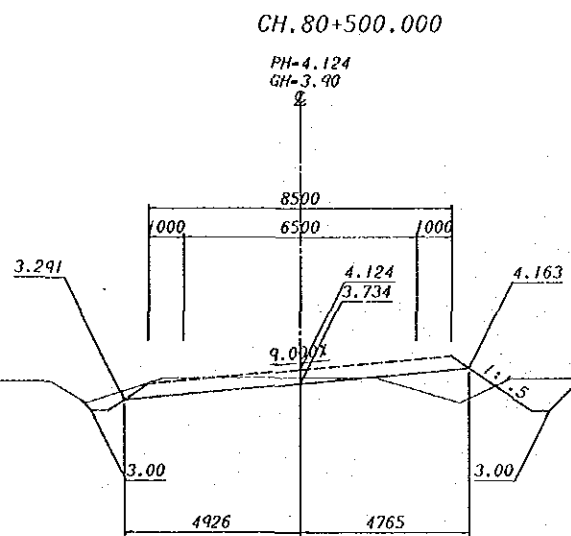
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VERTICAL DATUM MEAN SEA LEVEL		JICA 25 Sep. 1989		CHECKED C.P.L.		PROJECT ENGINEER W. Kukulana		PROJECT No. S.C.120-33-814/B		TRANS-ISLAND HIGHWAY BEREINA-MALALAU SECTION	
HORIZONTAL DATUM		Principal		DESIGNED A. Magalo		APPROVED 28.10.89		SHEET 212 of 303		CROSS SECTIONS CH. 79 + 477 — CH. 80 + 0	
SURVEY BOOK N°		Date		CHECKED Z. Kukulana		EXECUTIVE ENGINEER J. Lemond		DEPARTMENT OF WORKS		DRAWING No. A1/ 88246	
REV.	AMENDMENTS	BY	APP'D	DATE							REV.



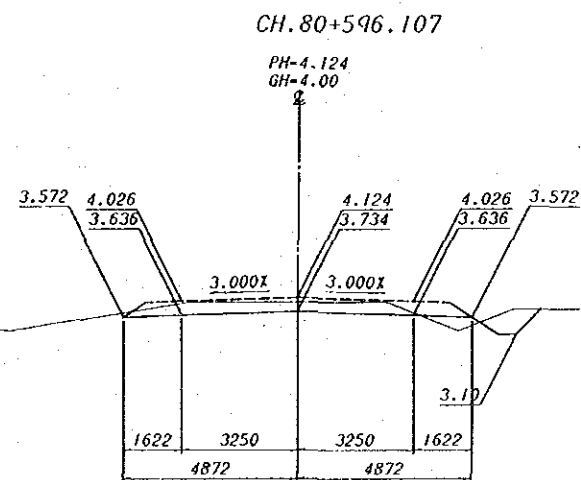
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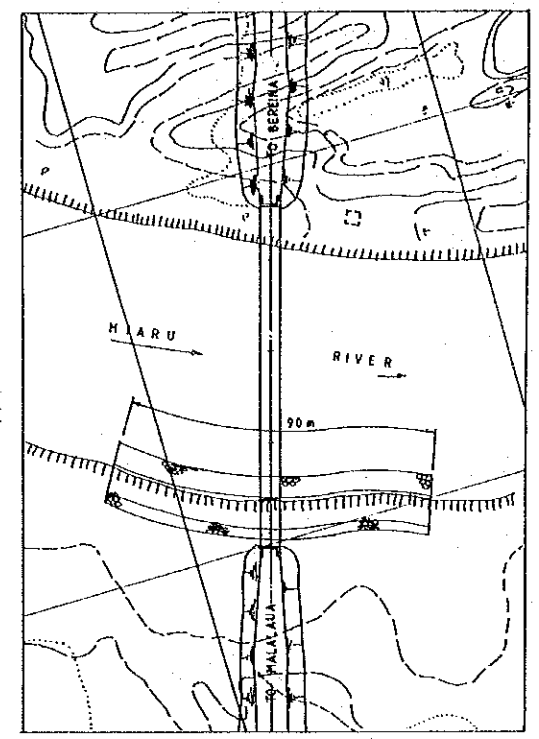
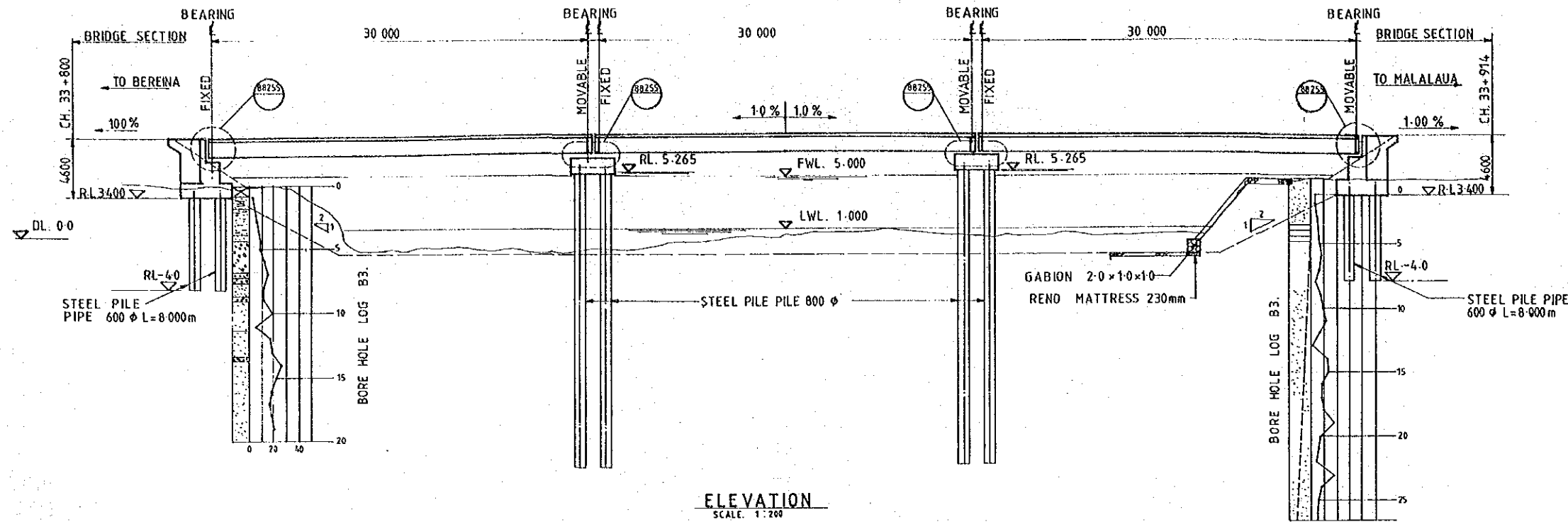


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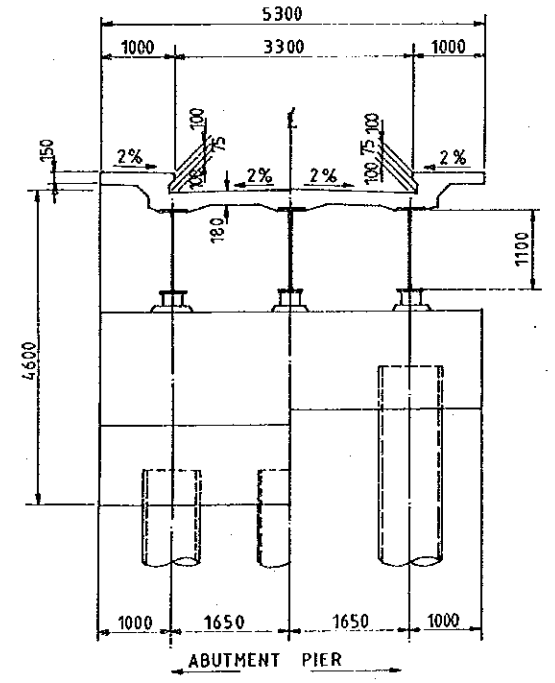
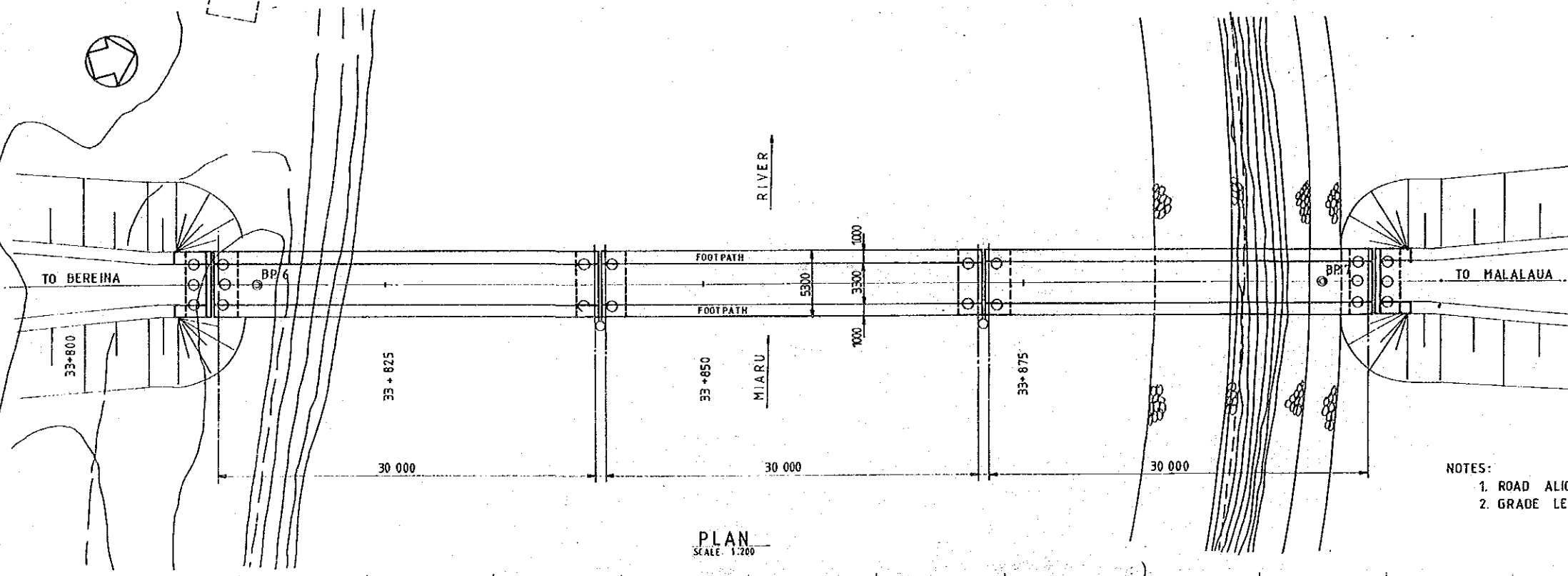


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SURVEY		DESIGN		DRAWN		RECOMMENDED		SCALES		CENTRAL / GULF PROVINCES	
JICA		JAPAN INTERNATIONAL CO-OPERATION AGENCY		K.E.		PROJECT ENGINEER		HORIZONTAL & VERTICAL m. 1 : 100		TRANS-ISLAND HIGHWAY BEREINA-MALALAU SECTION	
VERTICAL DATUM MEAN SEA LEVEL		25 Sep. 1989		A. Miyake		APPROVED		SHEET 214 of 303		CROSS SECTIONS	
HORIZONTAL DATUM		Principal		7. Kaku		EXECUTIVE ENGINEER		PROJECT No. S.C.120-33-814/B		CH. 80 + 500 — CH. 80 + 596.107	
SURVEY BOOK NOS.		Date		Principal		SECRETARY		PAPUA NEW GUINEA		DRAWING No.	
AMENDMENTS		BY APP'D DATE		Principal		SECRETARY		DEPARTMENT OF WORKS		A1/ 88248	

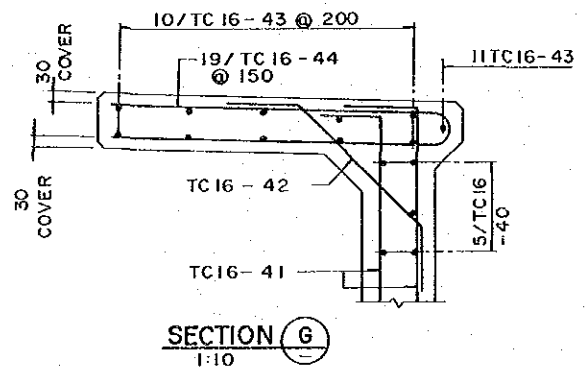
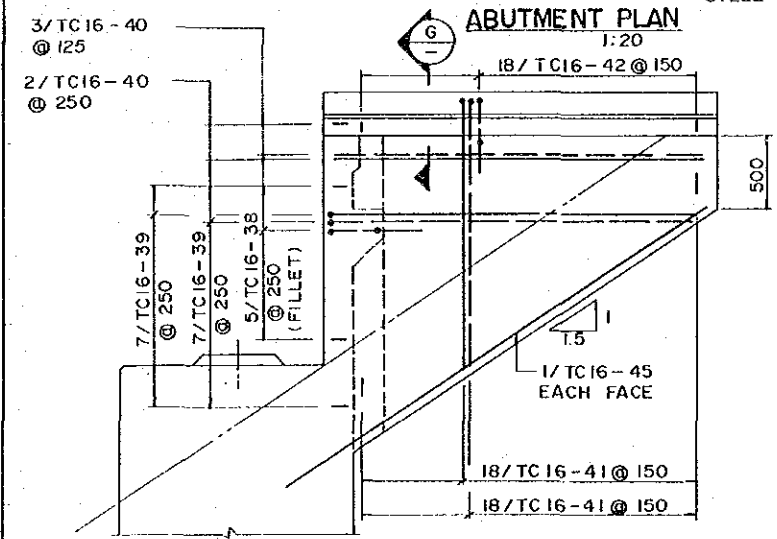
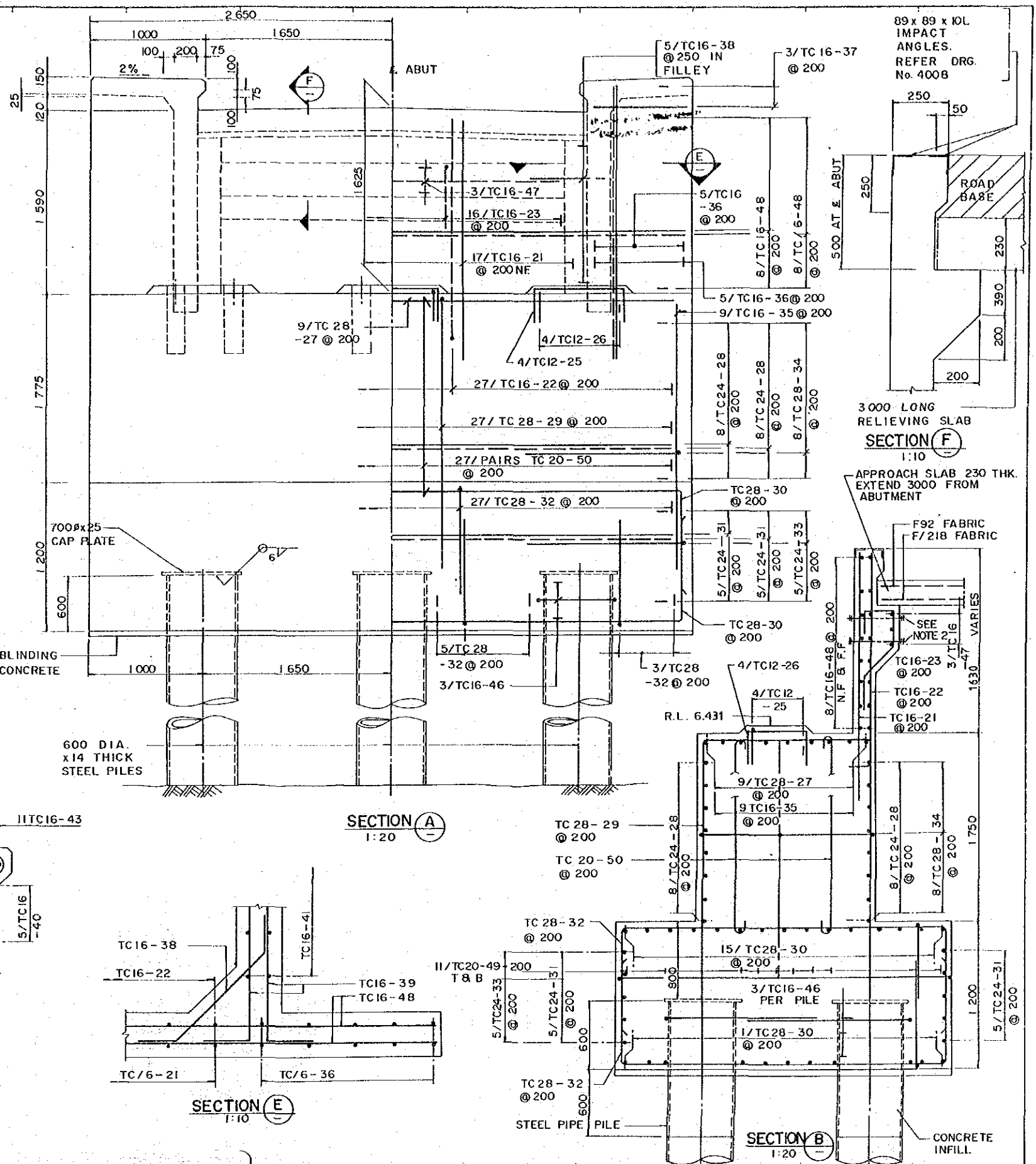
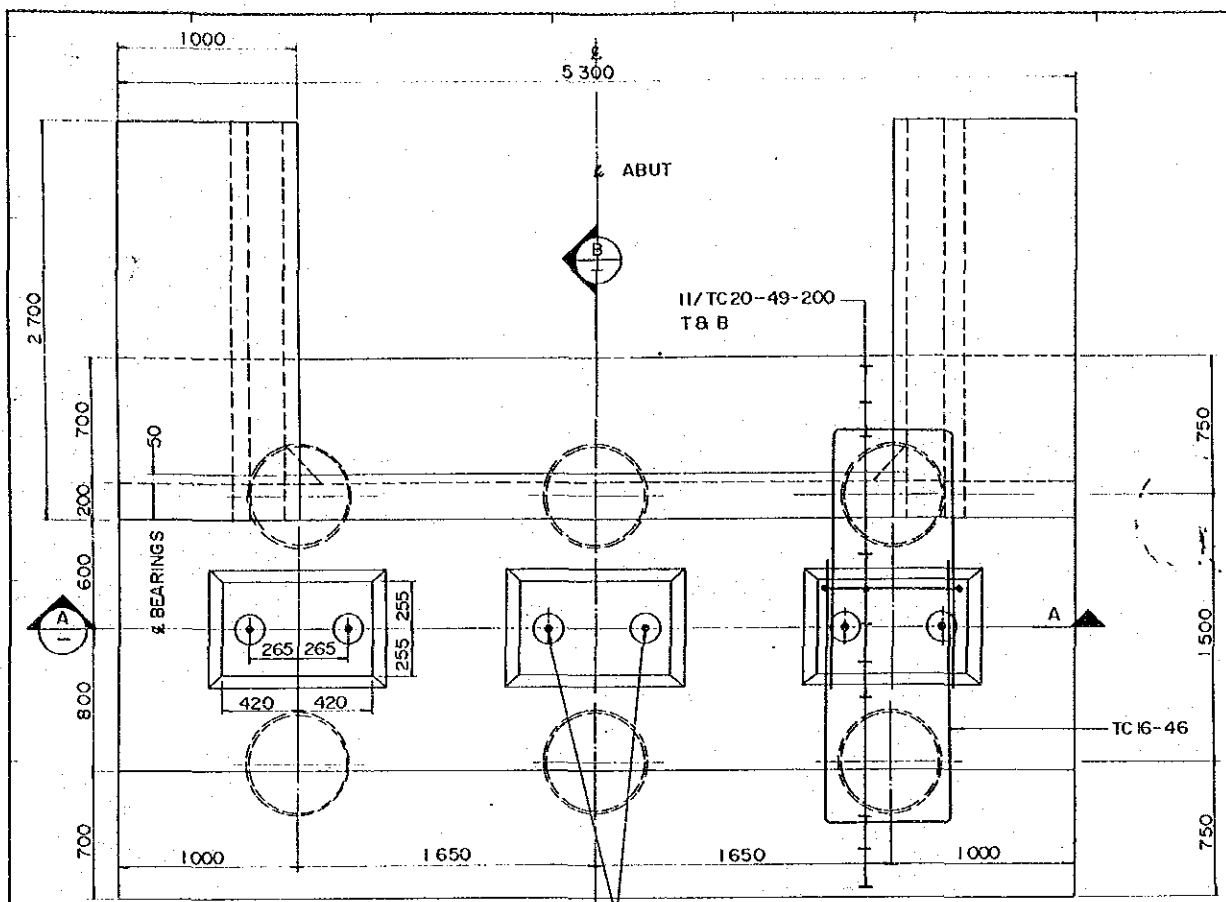


GRADE LEVELS	7.986	7.992	8.108	8.179	8.183	8.205	8.183	8.179	8.108	7.992	7.986
SURFACE LEVELS	4.36					0.66				4.75	4.75
CHAINAGES	CH. 33 +810.25	CH. 33 +810.85	CH. 33 +825.85	CH. 33 +840.85	CH. 33 +842.0	CH. 33 +857.0	CH. 33 +872.4	CH. 33 +873.75	CH. 33 +888.75	CH. 33 +903.75	CH. 33 +903.75



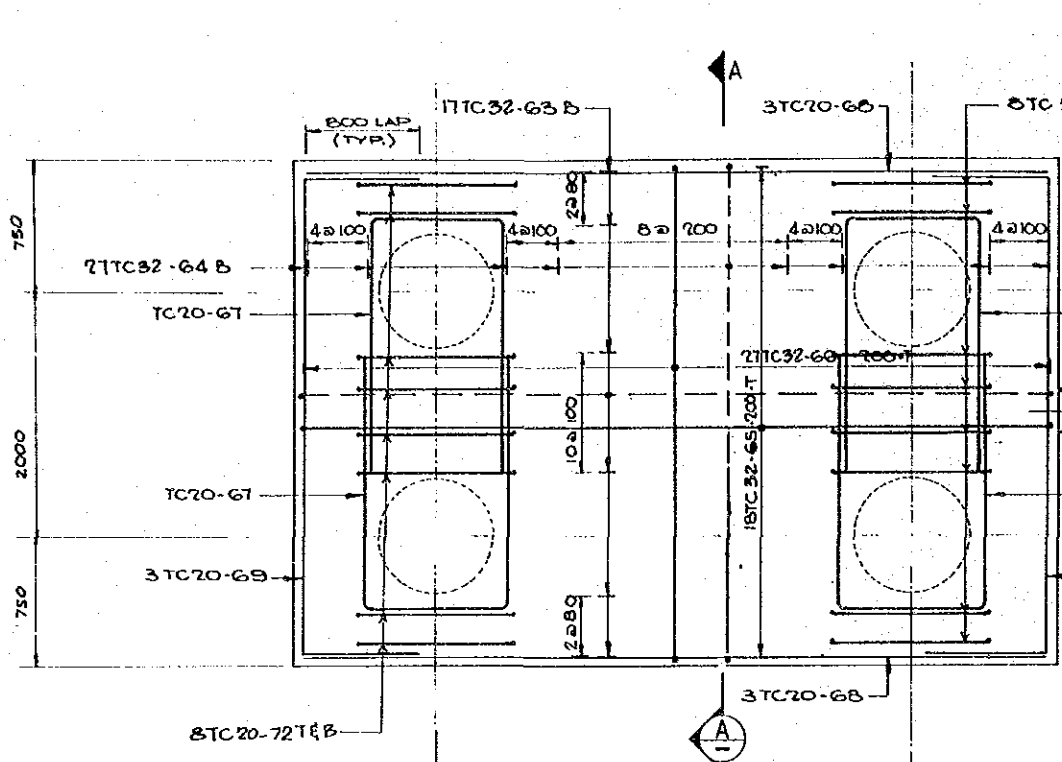
- NOTES:
- ROAD ALIGNMENT DESIGN AND DETAILS BY OTHERS.
 - GRADE LEVELS ARE AT BRIDGE CENTRELINE.

SURVEY JICA Date: _____ VERTICAL DATUM: MEAN SEA LEVEL HORIZONTAL DATUM: _____ SURVEY BOOK No. S: _____		DESIGN JAPAN INTERNATIONAL CO-OPERATION AGENCY Date: 25 Sep. 1989 Principal: _____		DRAWN M.S. CHECKED: <i>y. Iw</i> DESIGNED: <i>T. Kawakami</i> CHECKED: <i>y. Iw</i>		RECOMMENDED PROJECT ENGINEER: <i>Albani</i> APPROVED: <i>F. Leonard</i> SECRETARY: <i>MS(T)</i>		SCALES 		CENTRAL GULF PROVINCES TRANS-ISLAND HIGHWAY BEREINA-MALALAU SECTION BRIDGE No. 4 - MIARU BRIDGE GENERAL ARRANGEMENT.	
REV.	AMENDMENTS	BY	APP'D	DATE	PROJECT No. S.C.120-33-814/13	SHEET 216 OF 303	PAPUA NEW GUINEA DEPARTMENT OF WORKS		DRAWING No. A1 88250		

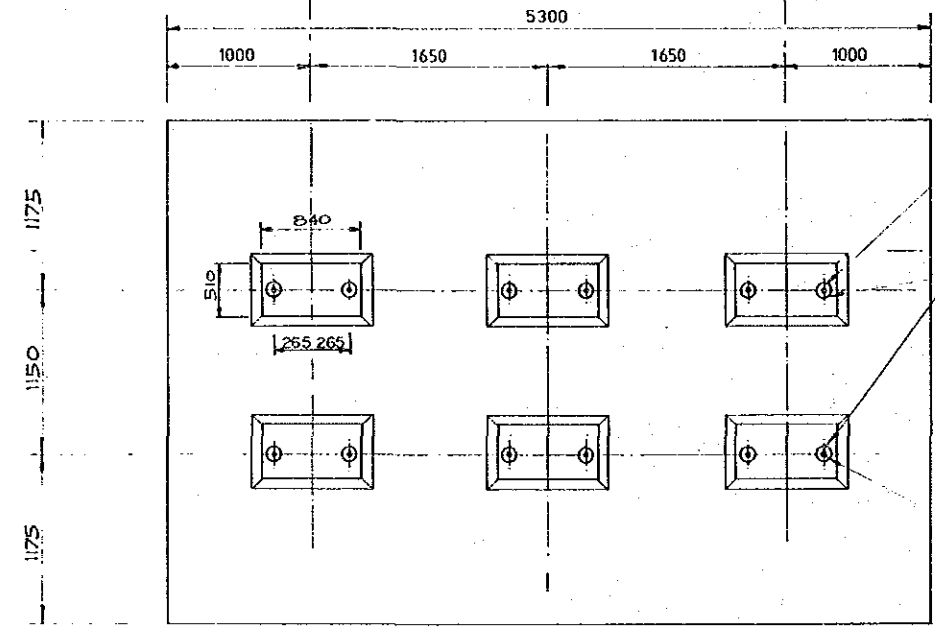


NOTE:
 1. Backfill to Abutment wall. Provide min 500 free draining fill material.
 2. Anchor bolts and anchor plate (Drwg. 4007) shall be accurately fixed in position.

SURVEY JICA Date VERTICAL DATUM MEAN SEA LEVEL HORIZONTAL DATUM SURVEY BOOK NO.		DESIGN JAPAN INTERNATIONAL CO-OPERATION AGENCY Date 25 Sep. 1989		DRAWN M.S. CHECKED DESIGNED CHECKED		RECOMMENDED PROJECT ENGINEER APPROVED PRINCIPAL ENGINEER EXECUTIVE ENGINEER SECRETARY		SCALES SHEET 217 OF 303 PROJECT No. S.C.120-33-814/1B		CENTRAL GULF PROVINCES TRANS-ISLAND HIGHWAY HERENA-MALALUA SECTION BRIDGE No.4- MIARU BRIDGE ABUTMENT PLANS SECTIONS & DETAILS PAPER NEW GUINEA DEPARTMENT OF WORKS DRAWING No. A1 88251	
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PIER REINFORCEMENT PLAN
1:25

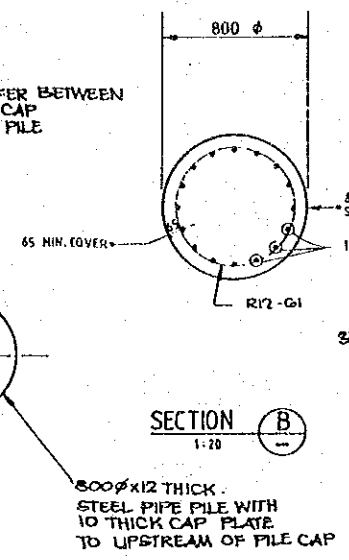


PLAN OF PIER
1:25

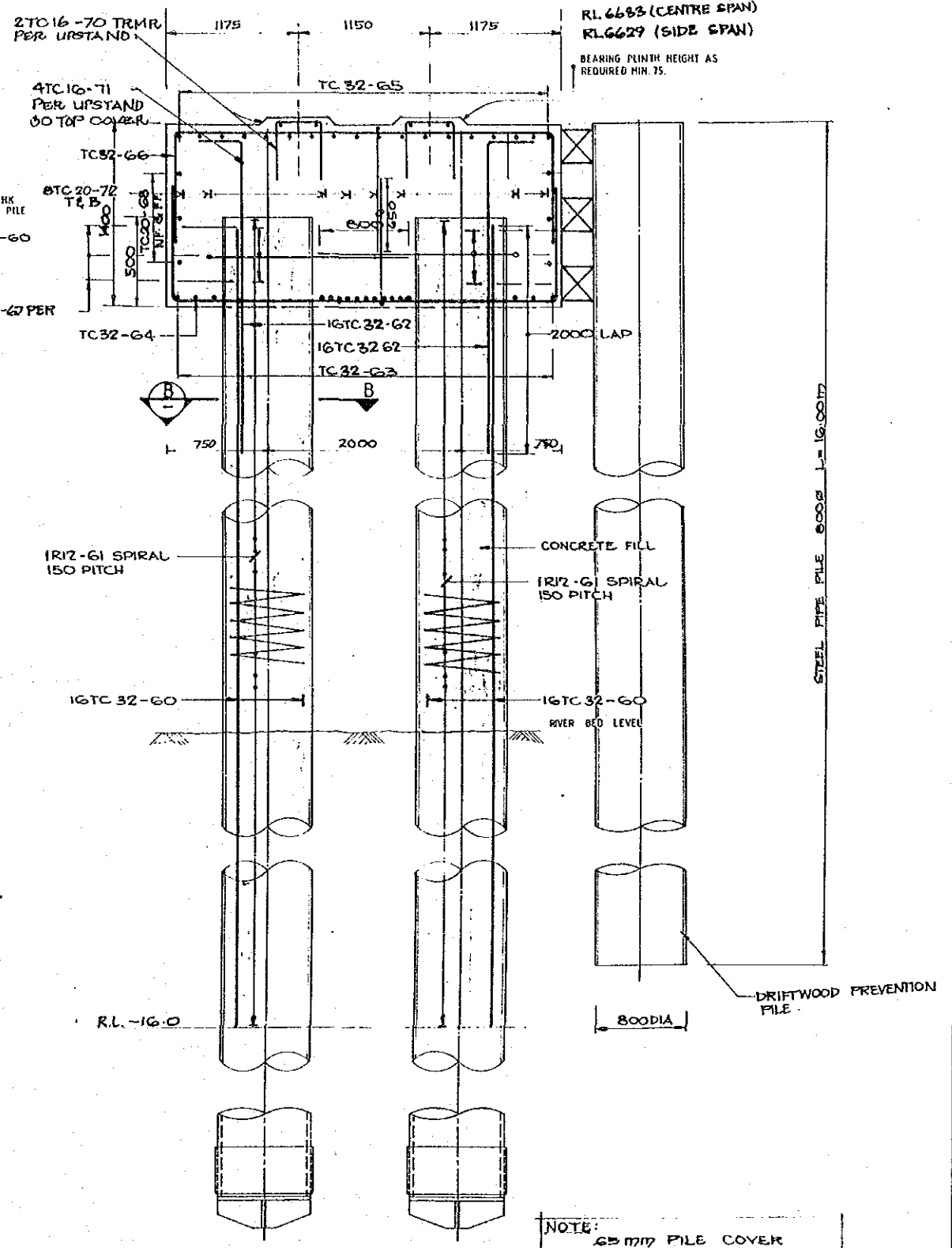
2/46# BOLTS x 715 EMBEDMENT FOR FIXED BRGS. PROVIDE 165.2# x 4.5 THK x 750 LMG STEEL PIPES

BEARING PLINTHS FOR BP-B-101 & BP-B-102 POT BEARINGS

2/32# BOLTS x 480 EMBEDMENT FOR MOVEABLE BEARINGS PROVIDE 165.2# x 4.5 THK x 750 LMG STEEL PIPES

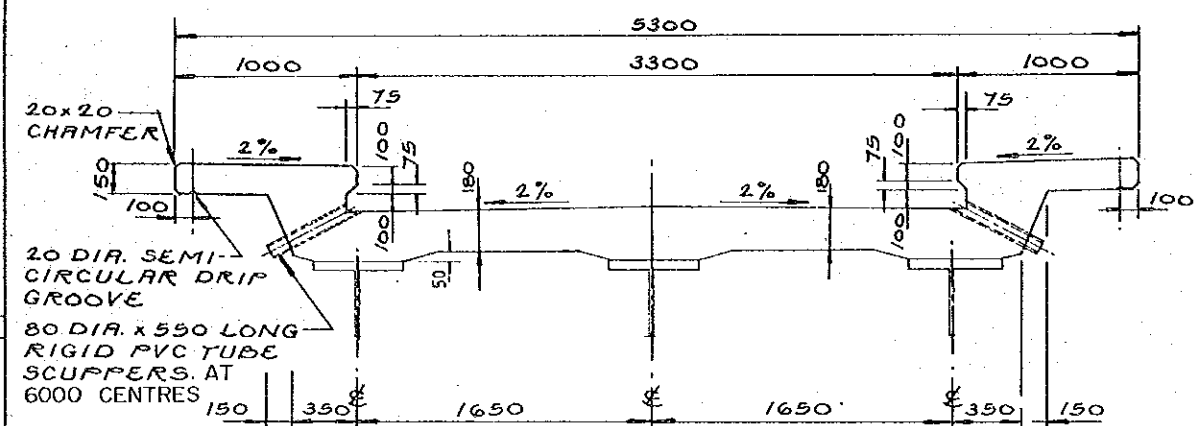
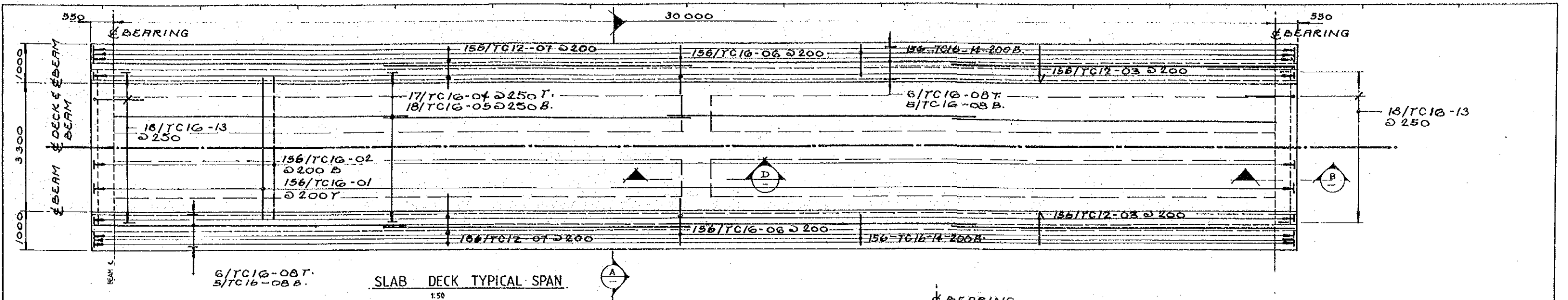


SECTION B
1:20

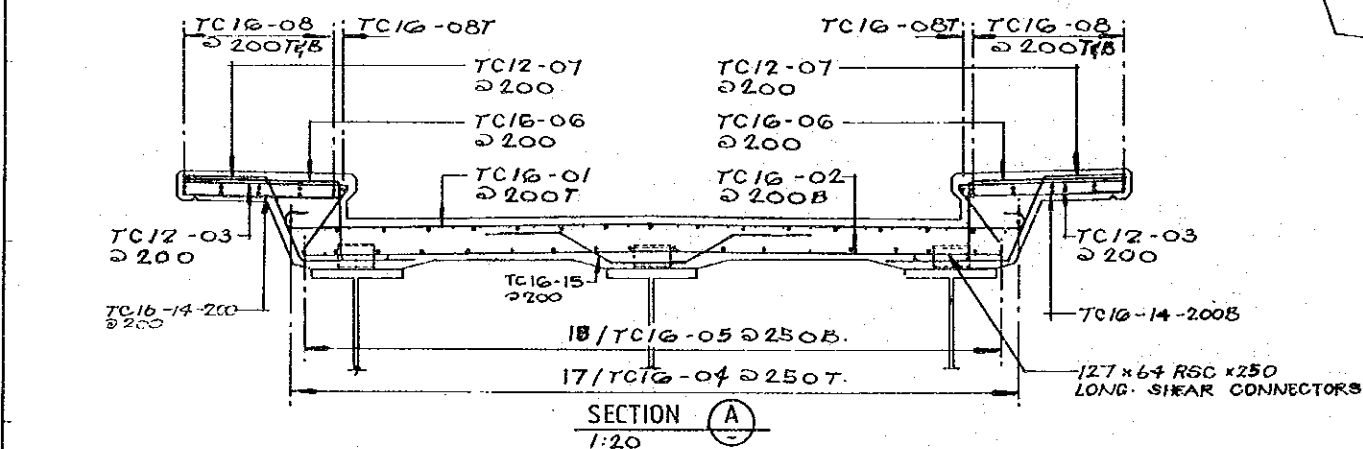


SECTION A
1:25

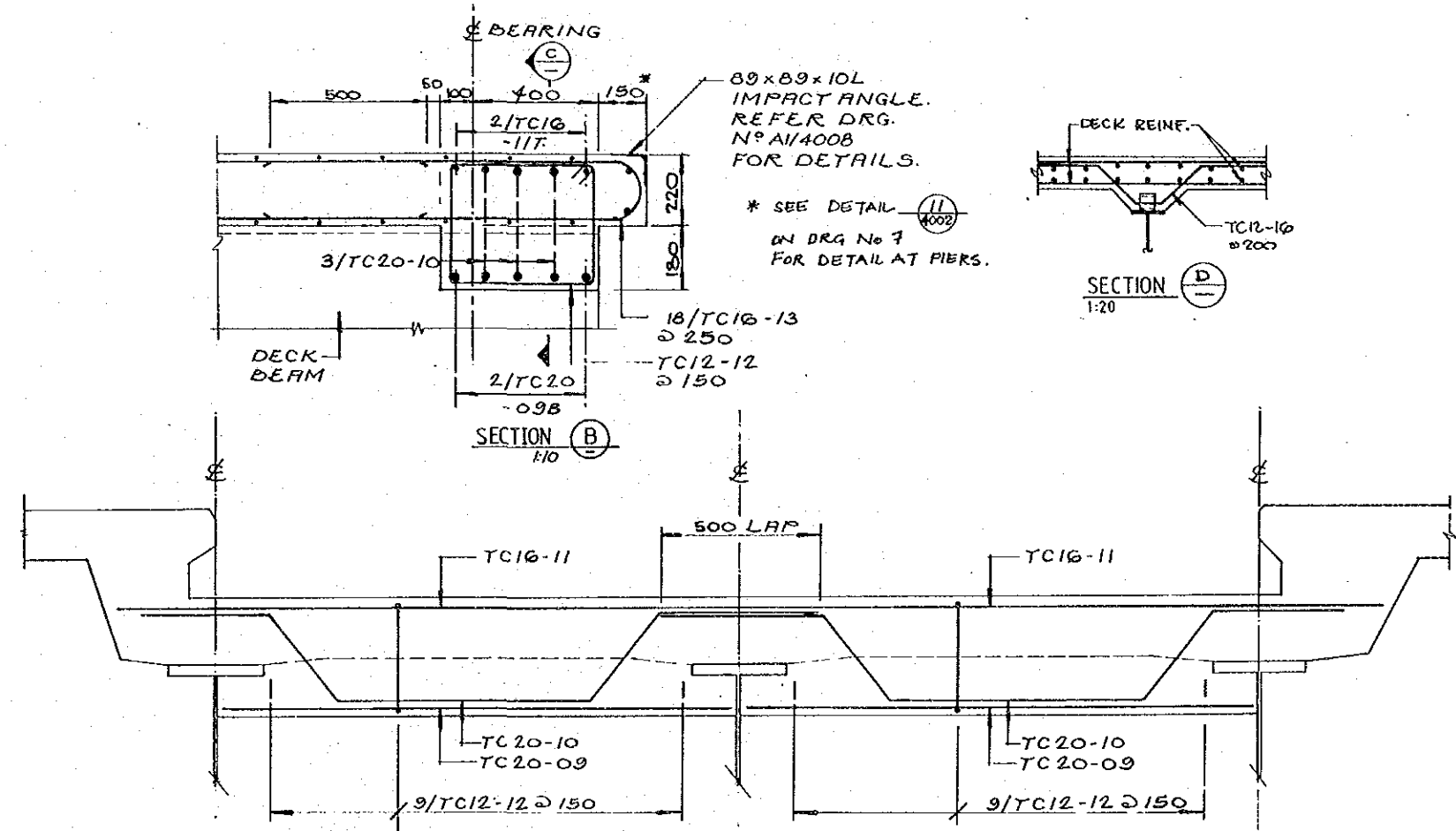
SURVEY JICA Date VERTICAL DATUM MEAN SEA LEVEL HORIZONTAL DATUM SURVEY BOOK NO. S		DESIGN JAPAN INTERNATIONAL CO-OPERATION AGENCY Principal 25 Sep. 1989 Date		DRAWN M.S. CHECKED DESIGNED CHECKED		RECOMMENDED PROJECT ENGINEER APPROVED EXECUTIVE ENGINEER		SCALES PROJECT No. S.C. 120-33-814/B		CENTRAL / GULF PROVINCES TRANS-ISLAND HIGHWAY BEREINA-MALALAU SECTION BRIDGE No. 4 - MIARU BRIDGE PIER DETAILS PAPUA NEW GUINEA DEPARTMENT OF WORKS DRAWING No. A1: 88252	
REV.	AMENDMENTS	BY	APP'D	DATE				SHEET 218 OF 303			



SECTION (A) TYPICAL
1:20



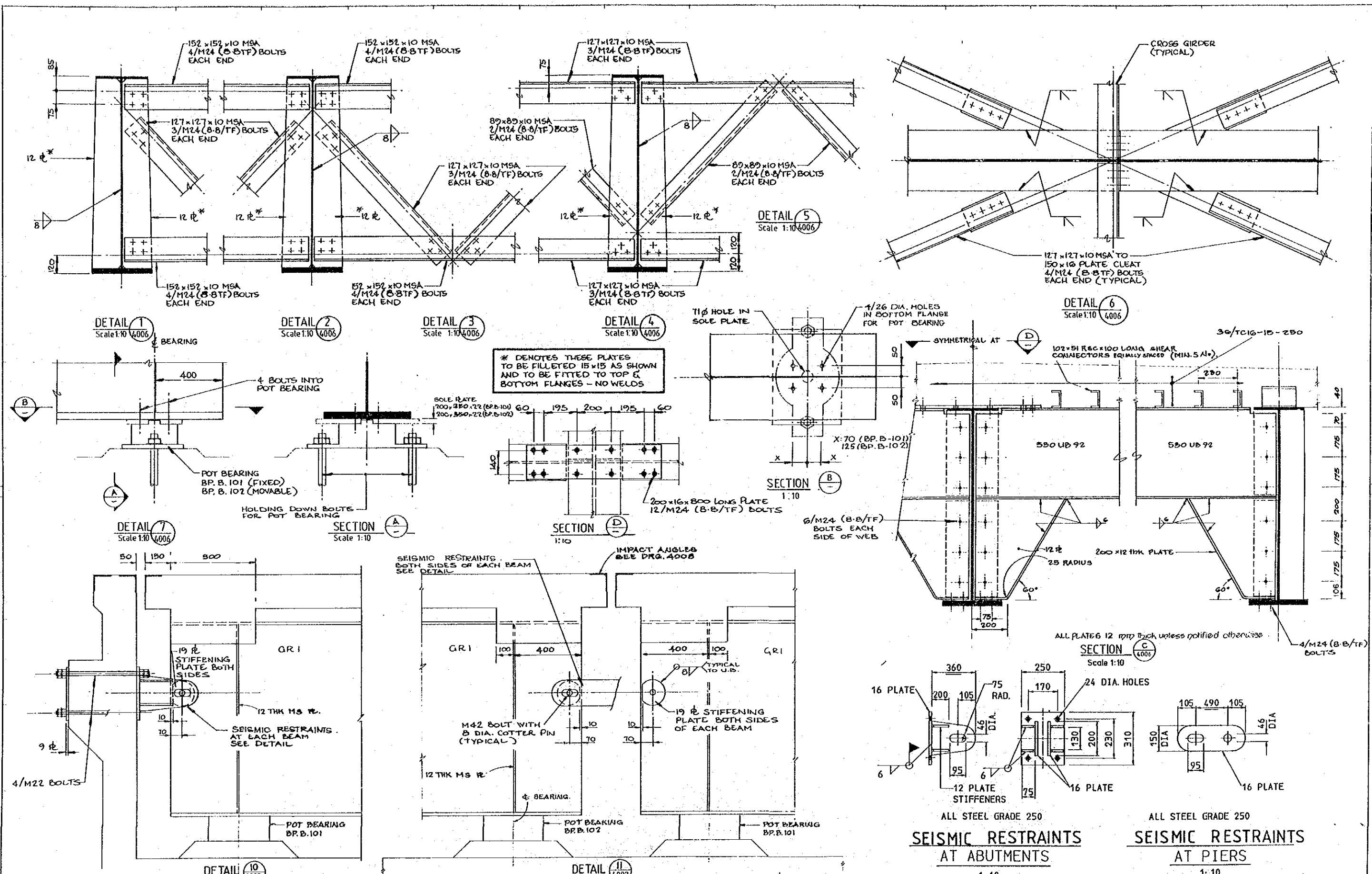
SECTION (A)
1:20



NOTE: DECK REINF. NOT SHOWN FOR CLARITY

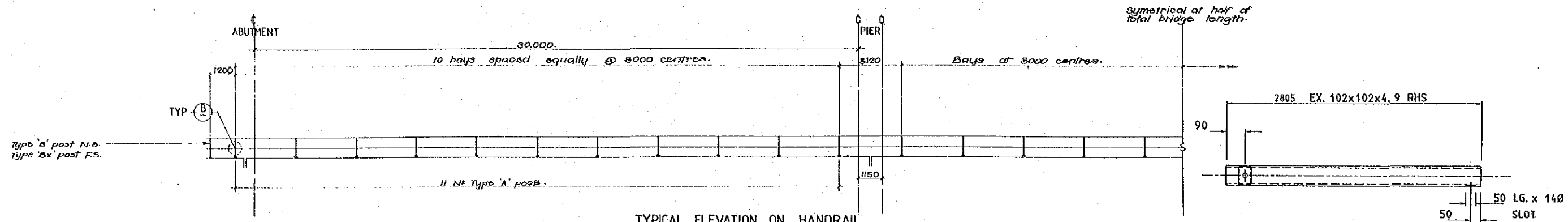
SECTION (C)
1:10

REV.	AMENDMENTS	BY	APP'D	DATE	SURVEY	DESIGN	DRAWN	RECOMMENDED	SCALES	CENTRAL / GULF PROVINCES	TRANS-ISLAND HIGHWAY BEREINA-MALALAU SECTION	BRIDGE No.4 - MIARU BRIDGE	DECK SLAB. DETAILS	PAPUA NEW GUINEA	DEPARTMENT OF WORKS	DRAWING No. A1/88253
					JICA	JAPAN INTERNATIONAL CO-OPERATION AGENCY	R-W,MS									
					MEAN SEA LEVEL.		Checked	APPROVED								
					SURVEY BOOK No. 5	Date 25 Sep. 1989	Checked	SECRETARY								
PROJECT No. S.C.120-33-814/11										SHEET 219 OF 303						



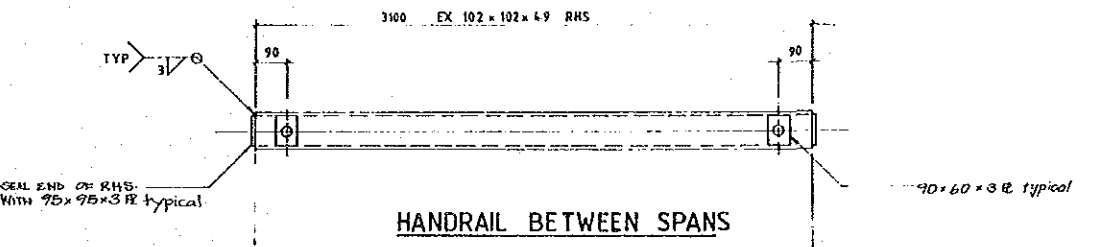
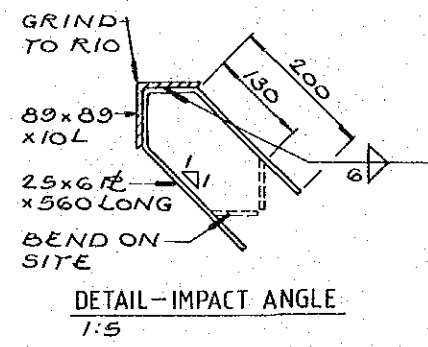
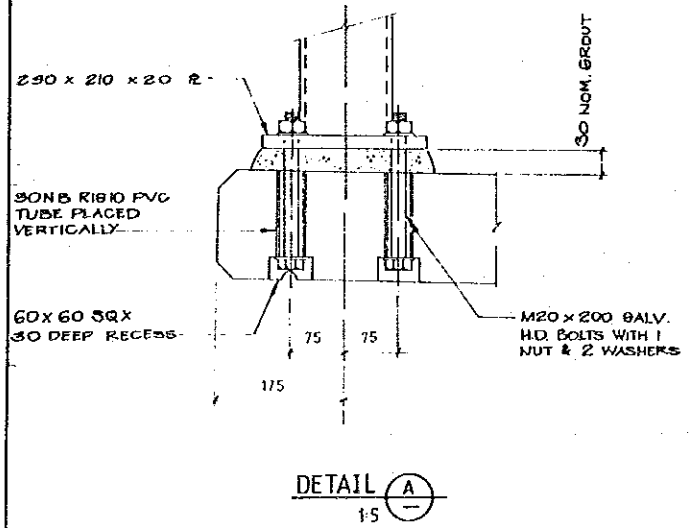
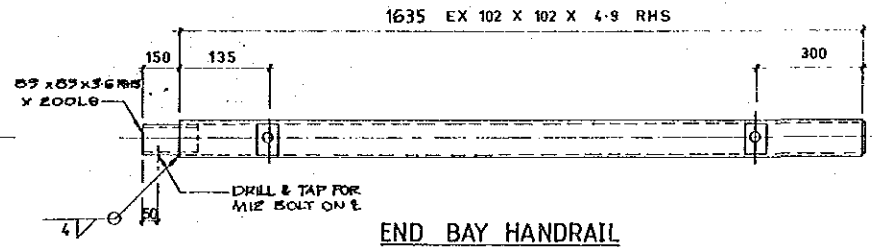
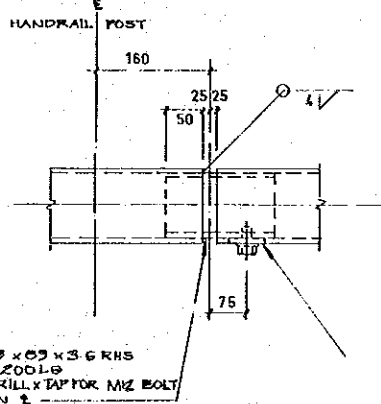
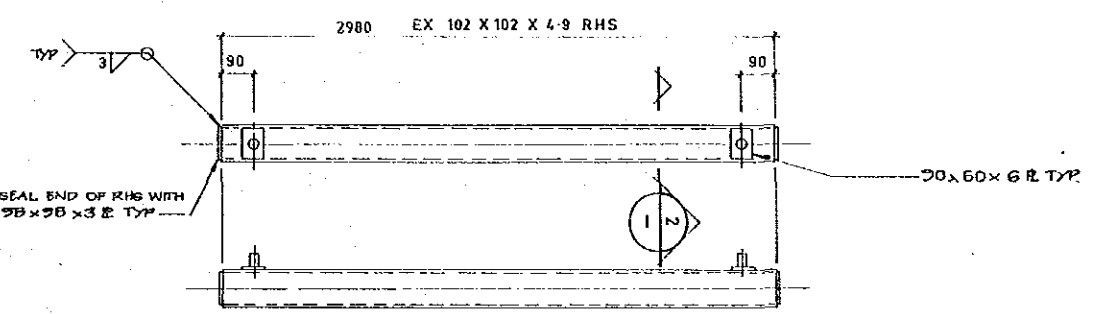
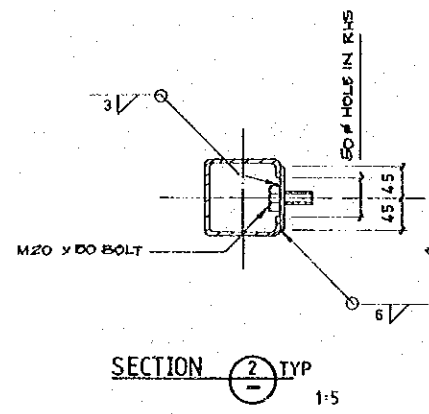
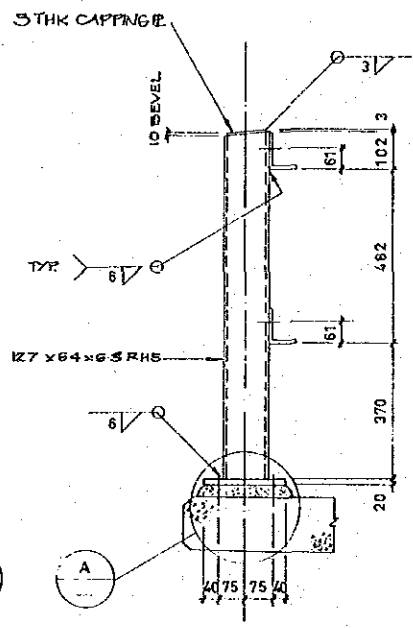
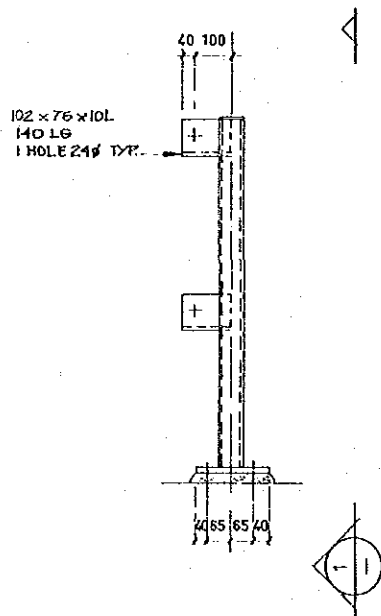
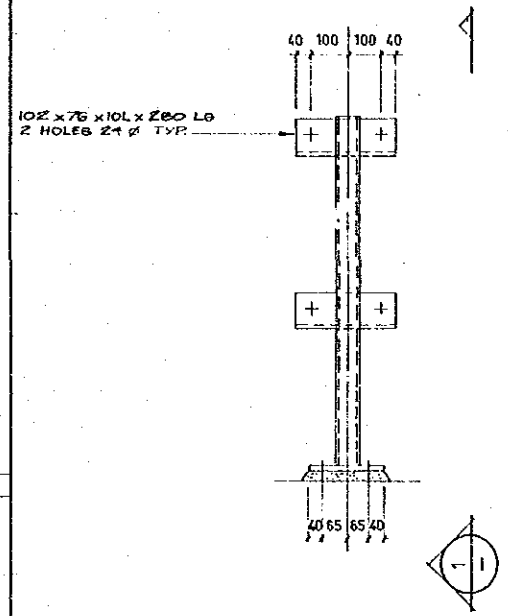
REV.	AMENDMENTS			BY		APP'D		DATE		SURVEY		DESIGN		DRAWN		CHECKED		DESIGNED		CHECKED		RECOMMENDED		SCALES		CENTRAL / GULF PROVINCES		TRANS-ISLAND HIGHWAY BEREINA-MALALAU SECTION		BRIDGE No.4 - MIARU BRIDGE		STEELWORK DETAILS - SHEET 2		PAPUA NEW GUINEA		DEPARTMENT OF WORKS		DRAWING No.		A1/88255	
										JICA		JAPAN INTERNATIONAL CO-OPERATION AGENCY		P.G.M.S		1/1/89		4/1/89		4/1/89		1/1/89		1:10																	
										VERTICAL DATUM MEAN SEA LEVEL														PROJECT No.		S.C.120-33-814/B															
										HORIZONTAL DATUM														SHEET 221 OF 303																	

25 Sep. 1989
 PROJECT ENGINEER
 EXECUTIVE ENGINEER
 PRINCIPAL ENGINEER
 APPROVED
 SECRETARY



TYPICAL ELEVATION ON HANDRAIL
1:100

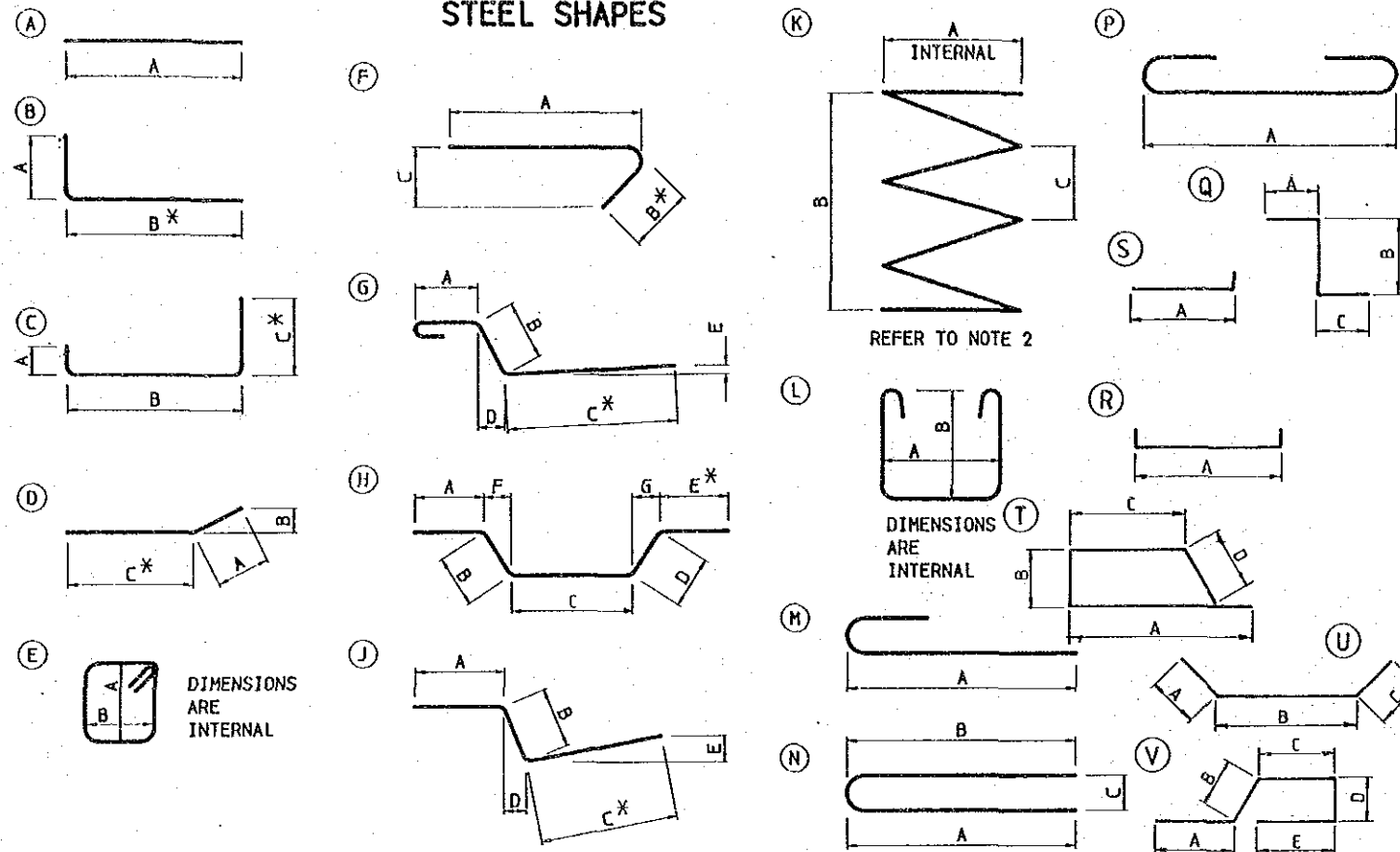
PENULTIMATE BAY HANDRAIL



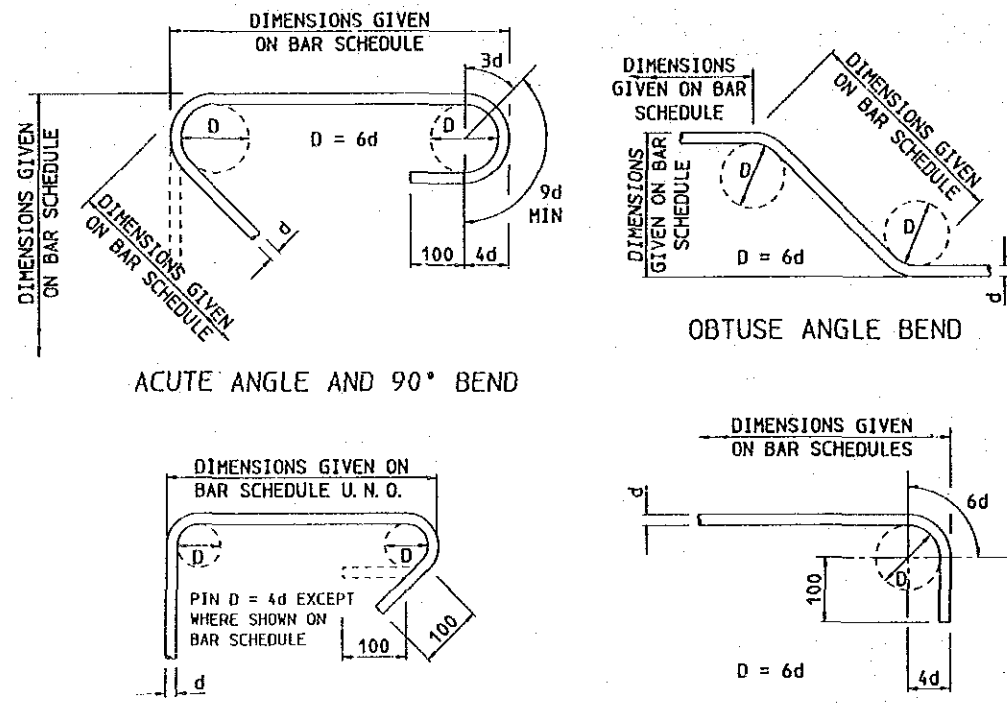
NOTE: ALL BOLTS TO BE M20

SURVEY		DESIGN		DRAWN		RECOMMENDED		SCALES		CENTRAL / GULF PROVINCES	
JICA		JAPAN INTERNATIONAL CO-OPERATION AGENCY		V.K.M.S		PROJECT ENGINEER		1:100		TRANS-ISLAND HIGHWAY BEREINA-MALALAU SECTION	
Date		Date		CHECKED		PRINCIPAL ENGINEER		PROJECT No.		BRIDGE No. 4 - MIARU BRIDGE	
VERTICAL DATUM		Date		DESIGNED		APPROVED		S.C. 120-33-814/B		HANDRAILING / IMPACT ANGLE DETAILS	
MEAN SEA LEVEL		Date		CHECKED		SECRETARY		SHEET 222 OF 303		PAPUA NEW GUINEA	
HORIZONTAL DATUM		Date		EXECUTIVE ENGINEER		SECRETARY		PROJECT No.		DRAWING No.	
SURVEY BOOK NOS		Date		Date		Date		S.C. 120-33-814/B		DEPARTMENT OF WORKS	
AMENDMENTS		BY		APP'D		DATE		SHEET 222 OF 303		A1/88 256	

STEEL SHAPES



STANDARD HOOKS AND BENDS



NOTES

- EXPLANATION OF BAR MARKS
e.g. 40 - TC32 - 07 - 250 - B
No. OFF: 40, TYPE: TC, LOCATION: 07, SPACING: 250, BAR MARK: B
- SPIRAL LENGTH HAS BEEN CALCULATED ASSUMING WELDED LAP SHOWN ON DRG.
- DIMENSIONS ARE OUTSIDE TO OUTSIDE OF BARS UNLESS NOTED OTHERWISE
- X DENOTES TOLERANCE TO BE TAKEN UP ON THIS DIMENSION WHICH IS OMITTED FROM THE BAR BENDING SCHEDULE
- ** DENOTES NO ALLOWANCE HAS BEEN MADE FOR LAPS
- ALL HOOKS AND BENDS ARE TO BE IN ACCORDANCE WITH THE STANDARD DETAILS
- OMISSION OF DIMENSION FOR PARTS OF STANDARD SHAPES IN THE SCHEDULE SHALL INDICATE DELETION OF THOSE PARTS
- REINFORCING BARS TO BE EITHER
a) DEFORMED TEMPCORE (T.C.) BARS GRADE 410
b) PLAIN ROUND (R) BARS GRADE 230

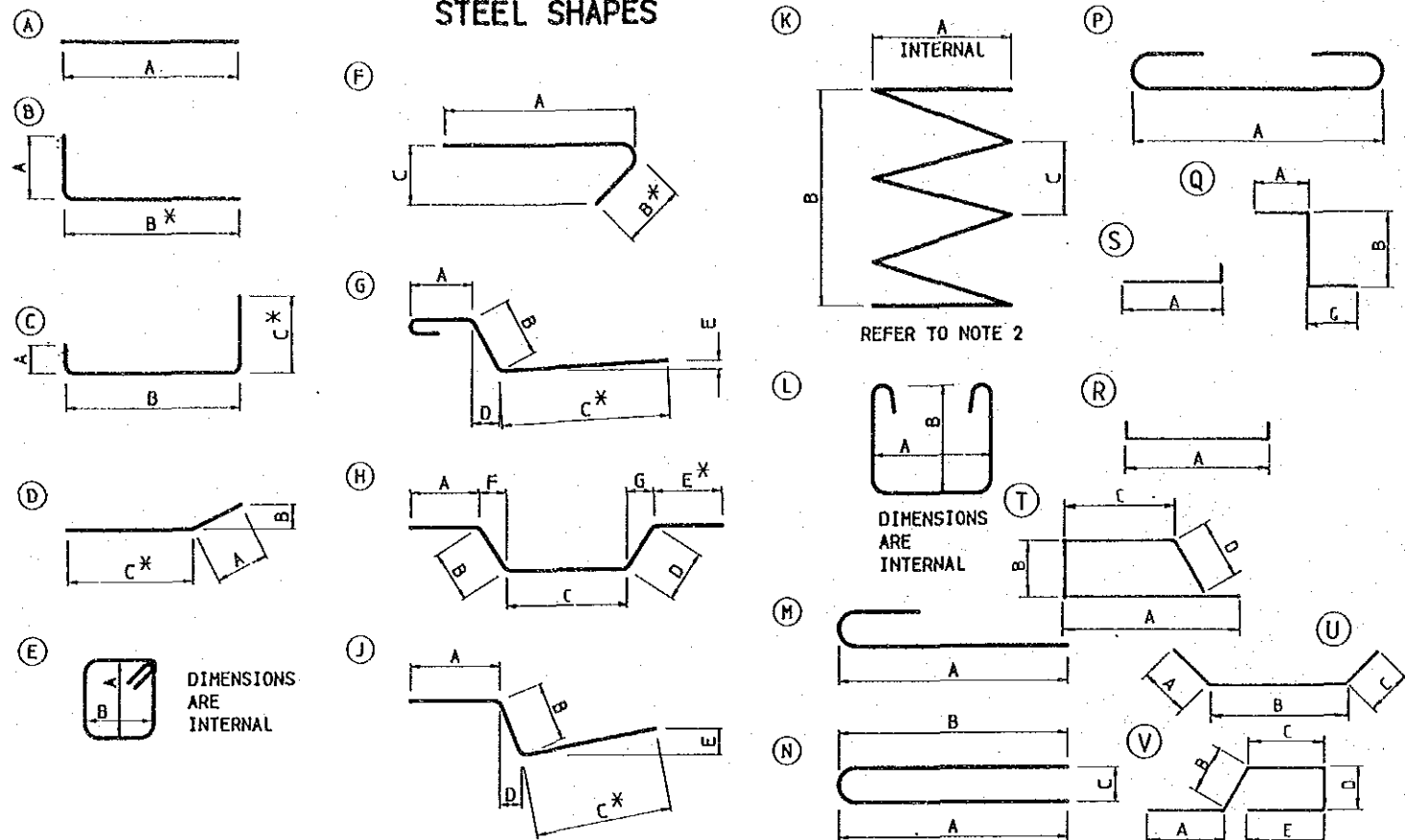
TYPE & DIA	MARK	No. OFF	A	B	C	D	E	F	G	CUTTING LENGTH (mm)	MASS (kg)	SHAPE CODE	REMARKS
TC16	01	468	4100							4590	3391.8	P	
TC16	02	468	3900							3900	2881.9	A	
TC12	03	986	930	*	225					1250	1038.9	F	
TC16	04	51	23900							29900	2407.8	A	**SEE NOTE 5
TC16	05	54	29900							29900	2549.4	A	**SEE NOTE 5
TC16	06	936	865	410	365					1540	2276.0	Q	
TC12	07	936	485	440	*	165				1500	1246.7	J	
TC16	08	66	31000							31000	3250.6	A	**SEE NOTE 5
TC20	09	24	1580							1580	93.5	A	
TC20	10	24	500	370	780	370	*	225	225	2320	149.1	H	
TC16	11	12	4000							4000	75.8	A	
TC12	12	108	395	315						1295	184.1	E	
TC16	13	108	1170	1170	125					2200	375.2	N	
TC16	14	936	865							865	1278.4	A	
TC16	15	450	500	320	400	320	*	250	250	2040	1448.9	H	
TC12	16	36	500	180	180	280	*	150	150	1740	55.6	H	
TOTAL		TONNAGE =		22.623	TONNES	3 N ^o	SPANS	DECK					
TC32	60	128	21800							21800	12519	A	**SEE NOTE 5
R12	61	8	646	21800						310300	2203.9	K	
TC36	62	128	400	2700						3100	3170.8	B	
TC32	63	34	1000	5220						6220	1548.9	C	
TC32	64	54	1000	3400						5240	1785.5	C	
TC32	65	36	1000	5200						7200	1635.5	C	
TC32	66	54	1000	3400						5400	1839.9	C	
TC20	67	24	1750	1000						4500	266.3	C	
TC20	68	12	5200							5200	133.9	A	
TC20	69	12	800	3400						5000	147.9	C	
TC16	70	24	500	400						1400	53.1	C	
TC16	71	48	500	700						1700	128.8	C	
TC20	72	64	975	1000	975					2950	465.6	C	
TOTAL		TONNAGE =		25.919	TONNES	2 N ^o	PIERS						
TC16	21	34	2000							2000	107.4	A	
TC16	22	54	1700	200						1900	162.0	B	
TC16	23	32	300	300	200	200	200	200		1200	60.6	V	
TC12	25	24	300	480	300					1080	28.0	C	
TC12	26	24	300	660	300					1260	26.8	C	
TC28	27	18	5200							5200	452.5	A	
TC24	28	32	5200							5200	590.9	A	
TC28	29	54	2545	1500	2545					6590	1720.1	C	
TC28	30	52	900	5200	900					7000	1759.6	C	
TC24	31	20	5200							5200	369.5	A	
TC28	32	86	900	2900	900					4700	1952.9	C	
TC24	33	20	1400	2900	1400					5700	404.8	C	
TC28	34	32	1400	1500	1400					4300	665.2	C	
TC16	35	36	2545							2545	144.6	A	
TC16	36	40	2500							2500	157.9	A	
TC16	37	24	830							830	31.45	A	
TC16	38	20	200	550	200					950	30.0	U	
TC16	39		450	*	(8 sets of 7)					660	41.1	B	
	70		2600	*						2800	176.8	B	INCREMENTS = 537.5mm
TC16	40	20	2600							2600	82.1	A	

BENDS AND HOOKS FOR STIRRUPS AND LIGATURES (ENCOMPASSING)

TEPCORE GRADE DEFORMED

REV.	AMENDMENTS	BY	APP'D	DATE	SURVEY BOOK No. 5	SURVEY JICA Date	DESIGN JAPAN INTERNATIONAL CO-OPERATION AGENCY Date: 25 Sep. 1989	DRAWN M.S. CHECKED DESIGNED CHECKED	RECOMMENDED PROJECT ENGINEER APPROVED PRINCIPAL ENGINEER	SCALES	PROJECT No. S.C.120-33-814/B	SHEET 223 OF 303	CENTRAL GULF PROVINCES TRANS-ISLAND HIGHWAY BEREINA-MALALUA SECTION BRIDGE No.4 - MIARU BRIDGE BAR BENDING SCHEDULE SHEET 1 PAPUA NEW GUINEA DEPARTMENT OF WORKS DRAWING No. A1 88257
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STEEL SHAPES

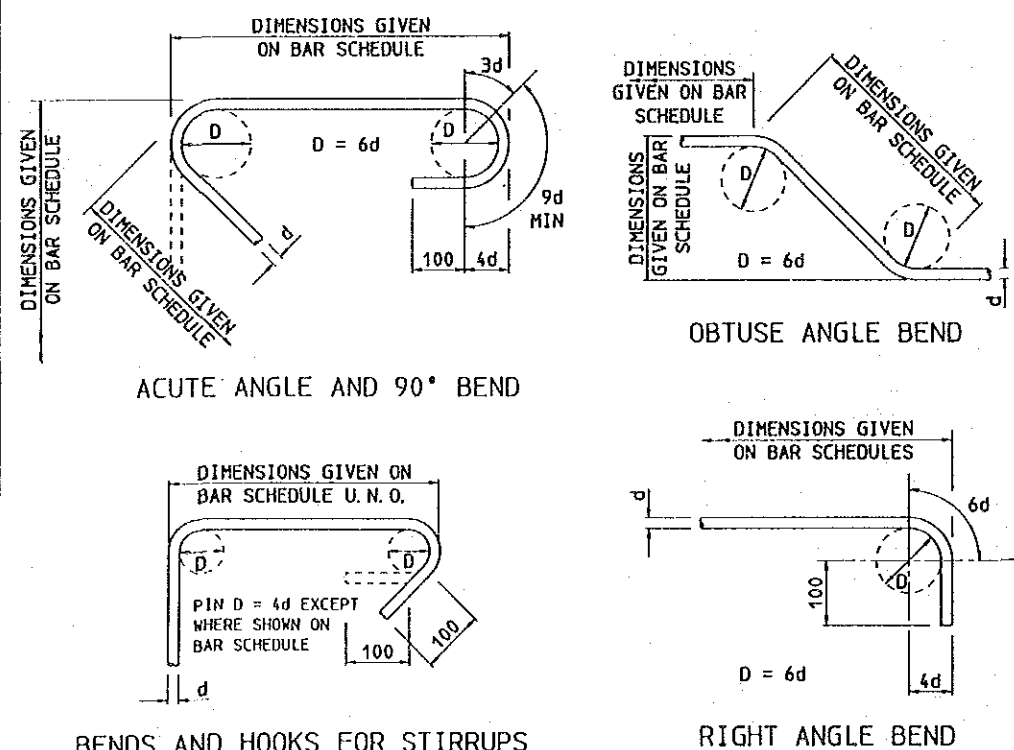


DIMENSIONS ARE INTERNAL

REFER TO NOTE 2

DIMENSIONS ARE INTERNAL

STANDARD HOOKS AND BENDS



BENDS AND HOOKS FOR STIRRUPS AND LIGATURES (ENCOMPASSING)

TEMPCORE GRADE DEFORMED

NOTES

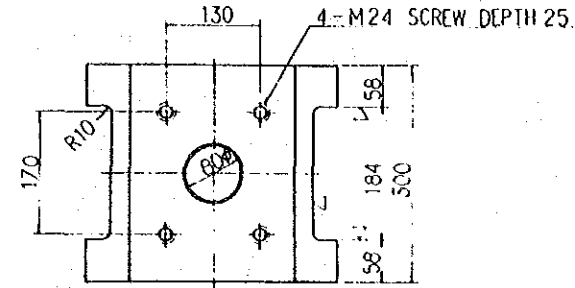
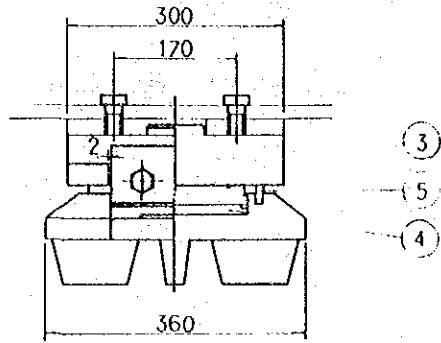
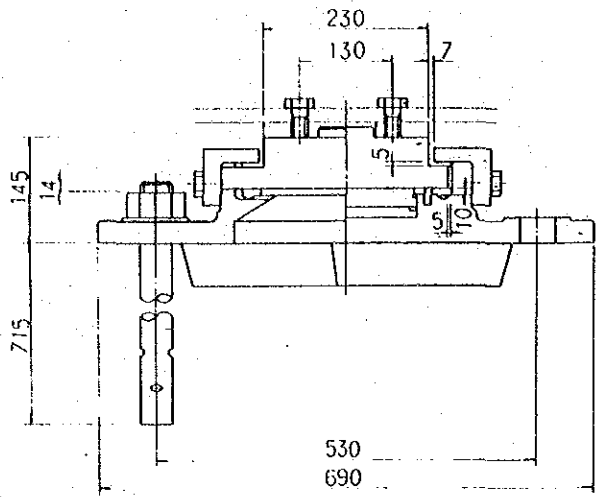
- EXPLANATION OF BAR MARKS
e.g. 40 - TC32 - 07 - 250 - B
No. OFF | TYPE | BAR DIAMETER | LOCATION | SPACING | BAR MARK
- SPIRAL LENGTH HAS BEEN CALCULATED ASSUMING WELDED LAP SHOWN ON DRG.
- DIMENSIONS ARE OUTSIDE TO OUTSIDE OF BARS UNLESS NOTED OTHERWISE
- * DENOTES TOLERANCE TO BE TAKEN UP ON THIS DIMENSION WHICH IS OMITTED FROM THE BAR BENDING SCHEDULE
- ** DENOTES NO ALLOWANCE HAS BEEN MADE FOR LAPS
- ALL HOOKS AND BENDS ARE TO BE IN ACCORDANCE WITH THE STANDARD DETAILS
- OMISSION OF DIMENSION FOR PARTS OF STANDARD SHAPES IN THE SCHEDULE SHALL INDICATE DELETION OF THOSE PARTS
- REINFORCING BARS TO BE EITHER
a) DEFORMED TEMP CORE (T.C.) BARS GRADE 410
b) PLAIN ROUND (R) BARS GRADE 230

TYPE & DIA	MARK	No. OFF	A	B	C	D	E	F	G	CUTTING LENGTH (mm)	MASS (kg)	SHAPE CODE	REMARKS
TC16	41	144	550	*	(8 sets of 18)	TOTAL LENGTH = 280.72m				1050	238.7	B	
	70	144	2350	*		TOTAL WEIGHT = 443.3 kg				2850	648	B	INCREMENTS = 230
TC16	42	64	200	500	200					900	90.9	U	
TC16	43	44	2600							2600	180.6	A	
TC16	44	76	900	900	90					1850	222	N	
TC16	45	8	3500							3500	44.2	A	
TC16	46	36	1500	700	1500					3700	210.3	C	
TC16	47	6	2950							2950	27.9	A	
TC16	48	32	5200							5200	262.6	A	
TC20	49	152	900	750	900					2550	830.1	C	
TC20	50	108	1735							1850	492.7	P	
			TOTAL TONNAGE = 11.655	TONNES		2 N° ABUTMENTS							

SURVEY JICA Date: _____ VERTICAL DATUM MEAN SEA LEVEL. HORIZONTAL DATUM SURVEY BOOK N°S		DESIGN JAPAN INTERNATIONAL CO-OPERATION AGENCY J. Palmito 25 Sep. 1989 Date		DRAWN M.S. CHECKED DESIGNED CHECKED		RECOMMENDED PROJECT ENGINEER APPROVED EXECUTIVE ENGINEER		SCALES SHEET 224 OF 303 PROJECT No. S.C. 120-33-814/B		CENTRAL / GULF PROVINCES TRANS-ISLAND HIGHWAY BERENA-MALALAU SECTION BRIDGE No.4 - MIARU BRIDGE BAR BENDING SCHEDULE SHEET 2 PAPUA NEW GUINEA DEPARTMENT OF WORKS DRAWING No. A1 88258	
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R-75^{TON} FIX BEARING

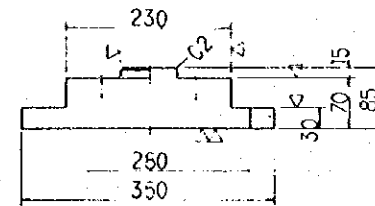
② ~ (▽▽) SS41



DESIGN CONDITION

TOTAL REACTION	R	54.9 ton
DEAD LOAD REACTION	Rd	14.7 ton
LIVE LOAD REACTION	R _{live}	39.3 ton
LONGITUDINAL FORCE (FRICTION)	R _{H1}	5.4 ton
LONGITUDINAL FORCE (EARTHQUAKE)	R _{H2}	13.1 ton
TRANSVERSE FORCE (EARTHQUAKE)	R _{H2x}	6.2 ton
UPLIFT (EARTHQUAKE)		1.5 ton
SEISMIC COEFFICIENT	K _H	0.42
FRICTION COEFFICIENT	f	0.1
BEARING STRESS OF CONCRETE		2.2 kg/cm ²

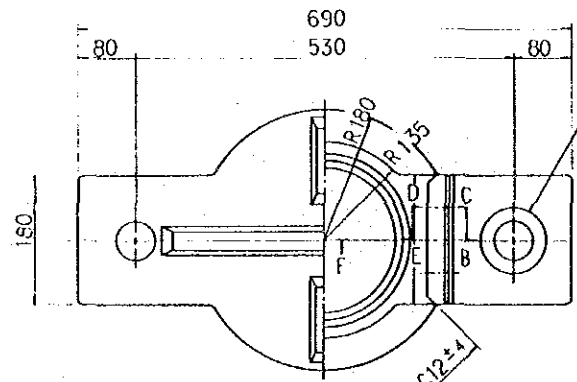
③ 12.55 (▽) SS41



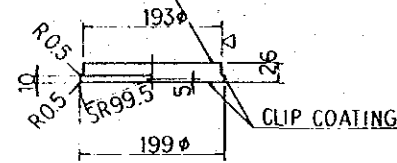
MATERIAL LIST

NO	NAME	MATERIAL	NO	WEIGHT	NOTE
1	LOWER BEARING	SC46	1	27.7	
2	UPPER BEARING	SS41	1	43.6	
3	MIDDLE PLATE	SS41	1	6.1	
4	RUBBER PLATE	CHLOROPRENE RUBBER	1	0.6	
5	SEAL RING	CHLOROPRENE RUBBER	1	0.3	
6	SIDE BLOCK	SS41	2	8.4	
7	BOLT	SS41	4	0.7	M20, 50
8	BOLT	SS41	4	0.7	M24, 50
9	ANCHOR BOLT-NUT	SS41	2	22.4	M24, 50
				TOTAL WEIGHT (kg)	147.2

① ~ (▽▽) 12.55 SC46

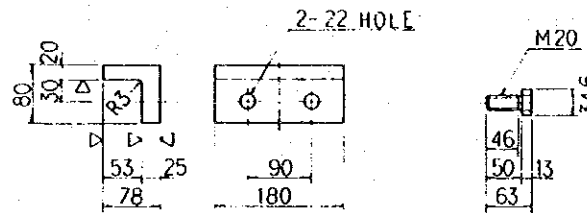


CLIP COATING



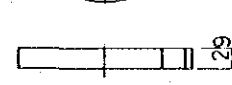
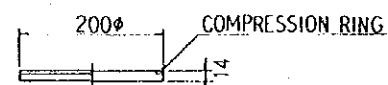
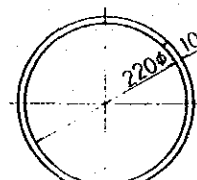
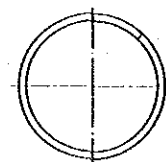
⑥ ~ (7) SS41

⑦ SS41



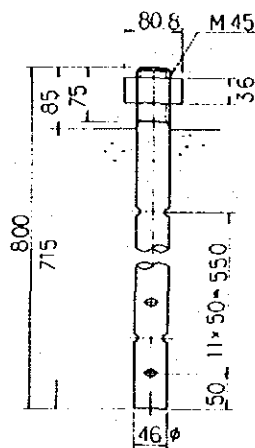
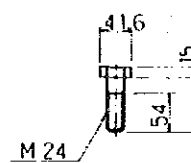
④ ~ CHLOROPRENE RUBBER

⑤ ~ CHLOROPRENE RUBBER

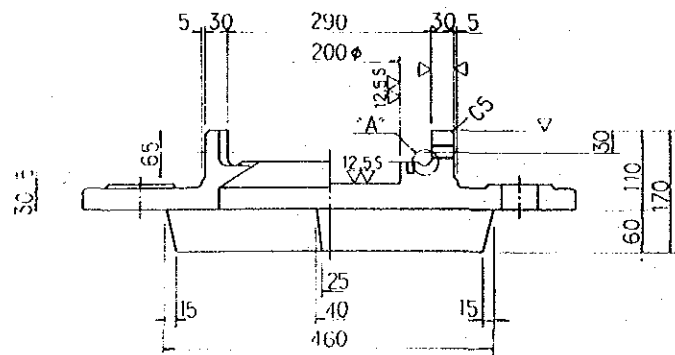
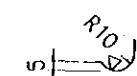


⑧ SS41

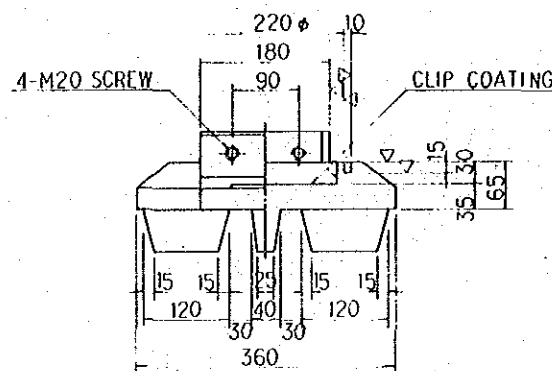
⑨ ~ SS41



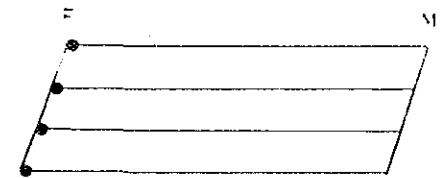
A DETAIL



SECTION 'ABCDEF'



PLAN



SURVEY JICA		DESIGN JAPAN INTERNATIONAL CO-OPERATION AGENCY		DRAWN M.S.		RECOMMENDED		CENTRAL / GULF PROVINCES	
VERTICAL DATUM MEAN SEA LEVEL.		J. Matsuda 25 Sep. 1985		CHECKED Y. Oae		PROJECT ENGINEER 1/1/85		TRANS-ISLAND HIGHWAY - BERENA-MALALUA SECTION	
HORIZONTAL DATUM		S. Shimizu Y. Oae		DESIGNED M. Shimizu		APPROVED 1. 11. 85		BRIDGE No.4 - MIARU BRIDGE	
SURVEY BOOK NO.8		Date		CHECKED Y. Oae		EXECUTIVE ENGINEER 1/1/85		BEARING BP. B - 103 (FIXED)	
REV	AMENDMENTS	BY	APP'D	DATE	SHEET 225 OF 303		PROJECT No. S.C. 120-33-814/B		DRAWING No. A1/88259

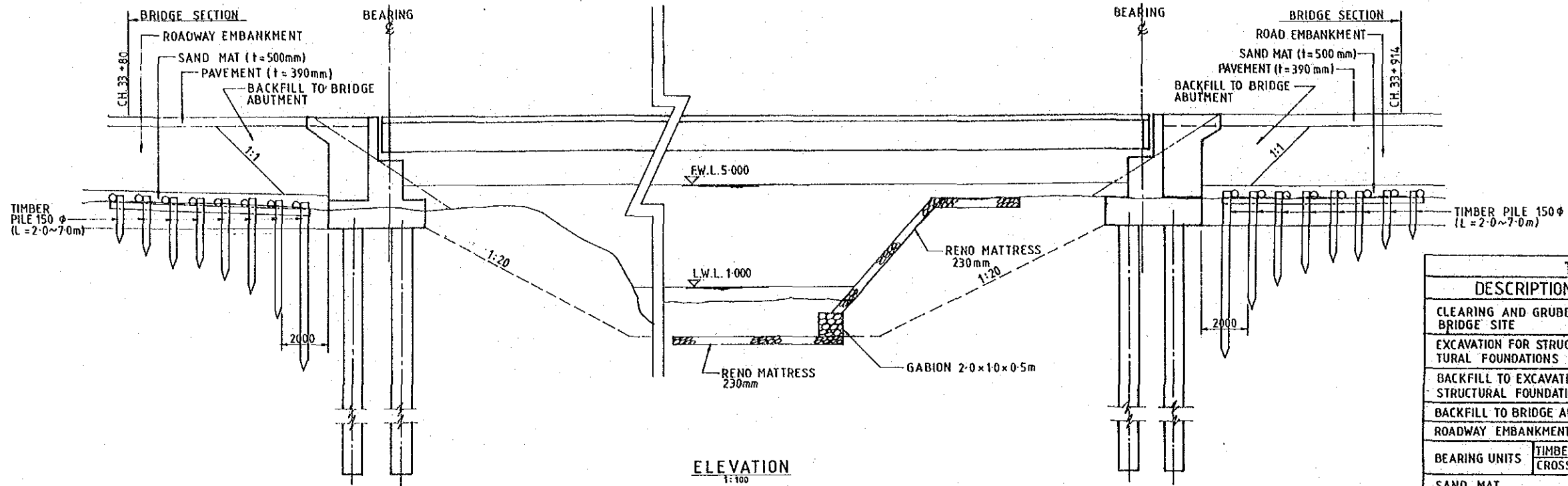
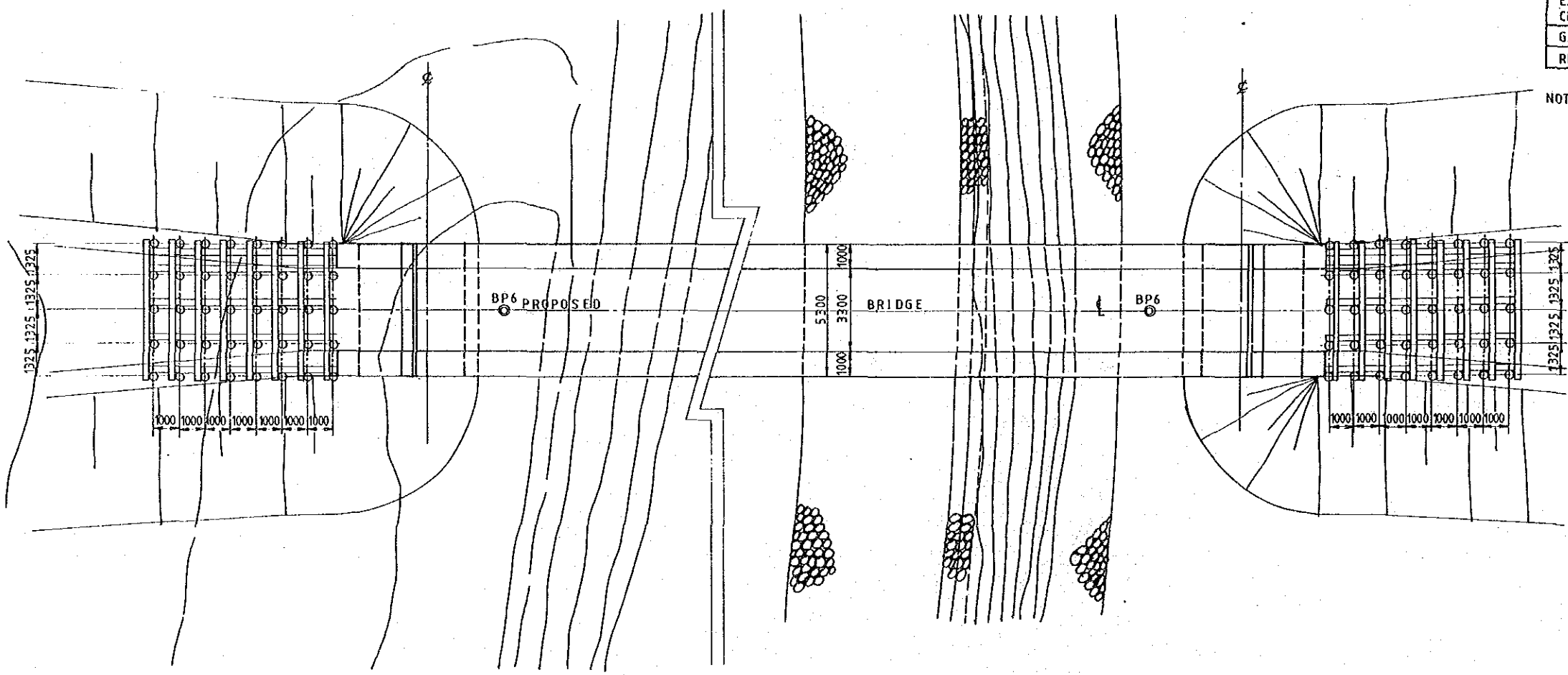


TABLE OF QUANTITIES			
DESCRIPTION	UNIT	QUANTITY	REMARKS
CLEARING AND GRUBBING AT BRIDGE SITE	ha	0.1	
EXCAVATION FOR STRUCTURAL FOUNDATIONS (TYPE C)	m ³	0	
EXCAVATION FOR STRUCTURAL FOUNDATIONS (TYPE D)	m ³	75	
BACKFILL TO EXCAVATIONS FOR STRUCTURAL FOUNDATIONS	m ³	37.5	
BACKFILL TO BRIDGE ABUTMENT	m ³	208	
ROADWAY EMBANKMENT	m ³	495	
BEARING UNITS			
TIMBER PILE	m	300	150 φ
CROSS TIMBER	m	158.7	150 φ
SAND MAT	m ³	143	
EXCAVATION FOR BANK PROTECTION WORKS (TYPE D)	m ³	431.6	
EXCAVATION FOR RIVER CHANNEL ALIGNMENT (TYPE D)	m ³	0	
GABIONS	m ³	90	
RENO MATTRESSES (TYPE B)	m ²	1485	t = 230mm

NOTES:
1. PAVEMENT, ROAD SIGNS AND EXCAVATION FOR THE ROADWAY EMBANKMENT ARE INCLUDED IN ROAD WORKS.



PLAN
1:100

SURVEY JICA		DESIGN JAPAN INTERNATIONAL CO-OPERATION AGENCY		DRAWN M-S		RECOMMENDED		CENTRAL GULF PROVINCES	
VERTICAL DATUM MEAN SEA LEVEL		DESIGNED J. Kawahara		CHECKED M. S.		PROJECT ENGINEER 11/1/89		TRANS-ISLAND HIGHWAY BEREINA-MALALAUVA SECTION	
HORIZONTAL DATUM		CHECKED M. S.		DESIGNED M. S.		APPROVED 1. 8. 89		BRIDGE No. 4. — MIARU BRIDGE	
SURVEY BOOK No. 5		DATE 25 Sep. 1989		EXECUTIVE ENGINEER 11/1/89		SECRETARY 11/1/89		RIVER BANK PROTECTIONS, BEARING UNITS, BACKFILL TO BRIDGE ABUTMENTS AND OTHERS.	
REV.	AMENDMENTS	BY	APP'D	DATE	SHEET 227 OF 303		PROJECT No. S.C. 120-33-814/B	DRAWING No. AI 88261	
								PAPUA NEW GUINEA DEPARTMENT OF WORKS	

GENERAL NOTES

1. ABBREVIATIONS

T	TOP	STRP	STIRRUP
B	BOTTOM	TRMR	TRIMMER
NF	NEAR FACE	MS	MILD STEEL
FF	FAR FACE	SYMM	SYMMETRICAL
EW	EACH WAY	NTS	NOT TO SCALE
EF	EACH FACE	TYP	TYPICAL
CL	CENTRELINE	FLG	FLANGE
P	PLATE		

2. DESIGN LOADINGS

NORMAL	T44	STANDARD VEHICLE
ABNORMAL	60T	TONNE VEHICLE
EARTHQUAKE	EEBPNB	1985 ZONE 4
DECK	A14	

3. PILING

ALL PILING SHALL BE THE SPECIFIED GRADE. MAXIMUM TOLERANCE ON PLAN POSITION AT PILE TOP FOR ANY PILE = ± 75mm

PILE (CONTRACT)	LENGTHS	SIZE
BEREINA ABUTMENT	8.4 m x 6 nos	500 φ x14 THK (OPEN END)
BEREINA PIER	27.0 m x 4 nos	800 φ x12 THK (CLOSED END)
MALALAU PIER	27.0 m x 4 nos	800 φ x12 THK (CLOSED END)
MALALAU ABUTMENT	8.4 m x 6 nos	500 φ x14 THK (OPEN END)

MAX PILE WORKING COMPRESSION LOADS:
 ABUTMENTS 700 kN
 PIERS 1400 kN

THE TIP OF THE PILES SHALL BE REINFORCED AS SHOWN
 TEST PILE 27m x 1no 800 φ THK

4. CONCRETE

ALL CONCRETE SHALL BE GRADE 25. (f_c = 25 MPa)

5. REINFORCING STEEL

ALL REINFORCEMENT SHALL BE EITHER :-

- TEMPCORE (T.C.) BARS OF 410 MPa
- ROUND (R) BARS OF 230 MPa

6. LAP LENGTHS

UNLESS NOTED OTHERWISE LAP LENGTHS TO BE AS FOLLOWS :-

12 DIA	500mm
16 DIA	650mm
20 DIA	800mm
24 DIA	1000mm
28 DIA	1500mm
32 DIA	1650mm

7. COVER TO OUTSIDE FACE OF REINFORCEMENT

DECK	
a) TOP OF ROADWAY	35mm
b) BOT OF ROADWAY AND ELSEWHERE	30mm
PIER	
a) CROSS BEAM	40mm
b) COLUMNS	40mm
c) PILE CAP	65mm
ABUTMENT	
a) WINGWALL/BACKWALL	
- OPEN FACES	30mm
- FILL FACES	50mm
b) PILE CAP	65mm

8. STRUCTURAL STEELWORK

ALL MAIN BEAMS, COVER PLATES AND SPLICE PLATES TO BE GRADE 350 STEEL. ALL OTHER STEELWORK TO BE GRADE 250 STEEL. ALL WELDS SHALL BE 6mm CONTINUOUS FILLET WELDS UNLESS NOTES OTHERWISE.

9. BOLTING

ALL BOLTS ON MAIN STEELWORK (MAIN BEAMS, CROSS FRAMES AND BRACING) TO BE M24 8.8/TF.

ALL OTHER BOLTS TO BE GRADE 4.6/5

10. STEELWORK FINISHES

ALL SURFACES TO BE SUITABLY PROTECTED BY PAINT WORK - REFER TO SPECIFICATION.

11. BEARINGS

PIER LOADS & ABUTMENT LOADS	DEAD LOAD = 126.12 kN
	LIVE LOAD = 233.66 kN
	TOTAL = 359.78 kN

BEARING ASSUMED FOR DETAILING = POT BEARING BP. B-101 (FIXED)
 POT BEARING BP. B-102 (MOVABLE)

MEAN TEMPERATURE IS 26.1°C AT THE PROJECT SITE

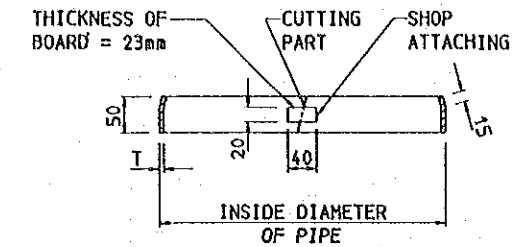
12. MAIN BEAM PRECAMBER

STEEL BEAMS TO BE PRECAMBERED TO THE UNSTRESSED PROFILE SHOWN ON THE DRAWING.

13. ERECTION

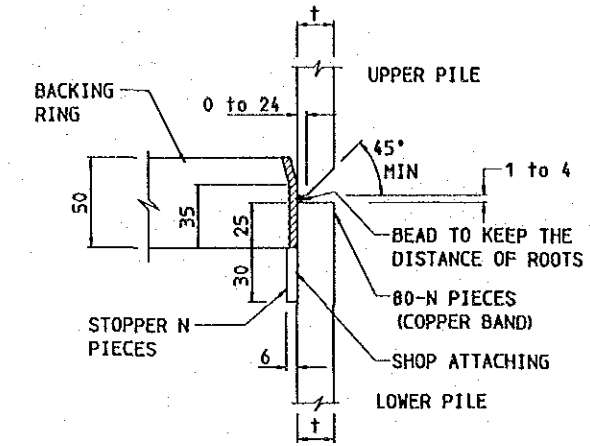
THE CONTRACTOR IS TO PROVIDE DETAILS OF ERECTION PROCEDURES TO THE ENGINEER PRIOR TO ERECTION OF THE GIRDERS, THIS IS TO ENSURE THAT THE ALLOWABLE STRESSES ON THE GIRDER SECTIONS ARE NOT EXCEEDED.

14. ABUTMENT A - BEREINA SIDE
 ABUTMENT B - MALALAU SIDE



BACKING RING - CROSS SECTION

THICKNESS OF BACKING RING	
OUTSIDE DIAMETER D	T (mm)
1016 AND UNDER	4.5
OVER 1016	6.0



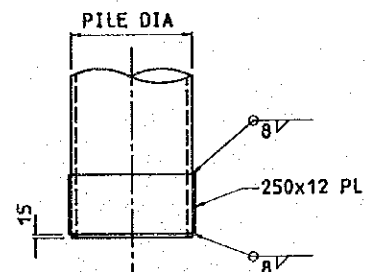
BACKING RING AND STOPPER

NUMBER OF STOPPERS	
OUTSIDE DIAMETER D (mm)	N NUMBER OF PIECES
609.6 AND UNDER	4
OVER 609.6 to 1016 incl.	6
OVER 1016	8

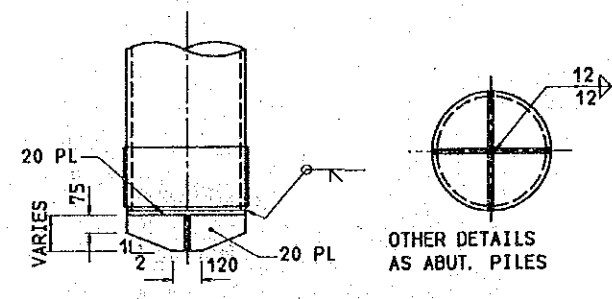
NOTES

- MAXIMUM PILE SECTION LENGTH EQUALS 10m.
- WELDING TO BE IN ACCORDANCE WITH MANUFACTURERS SPECIFICATIONS.

SHAPES AND DIMENSIONS OF BACKING RING AND STOPPER



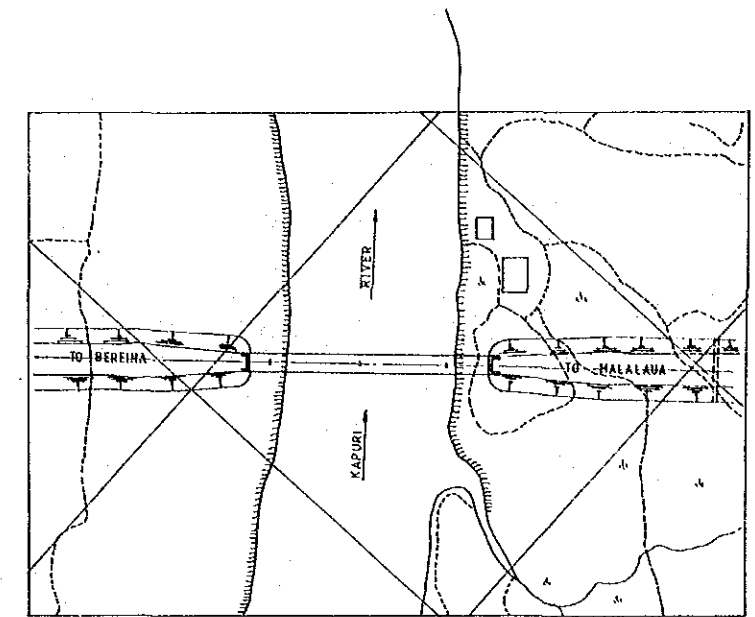
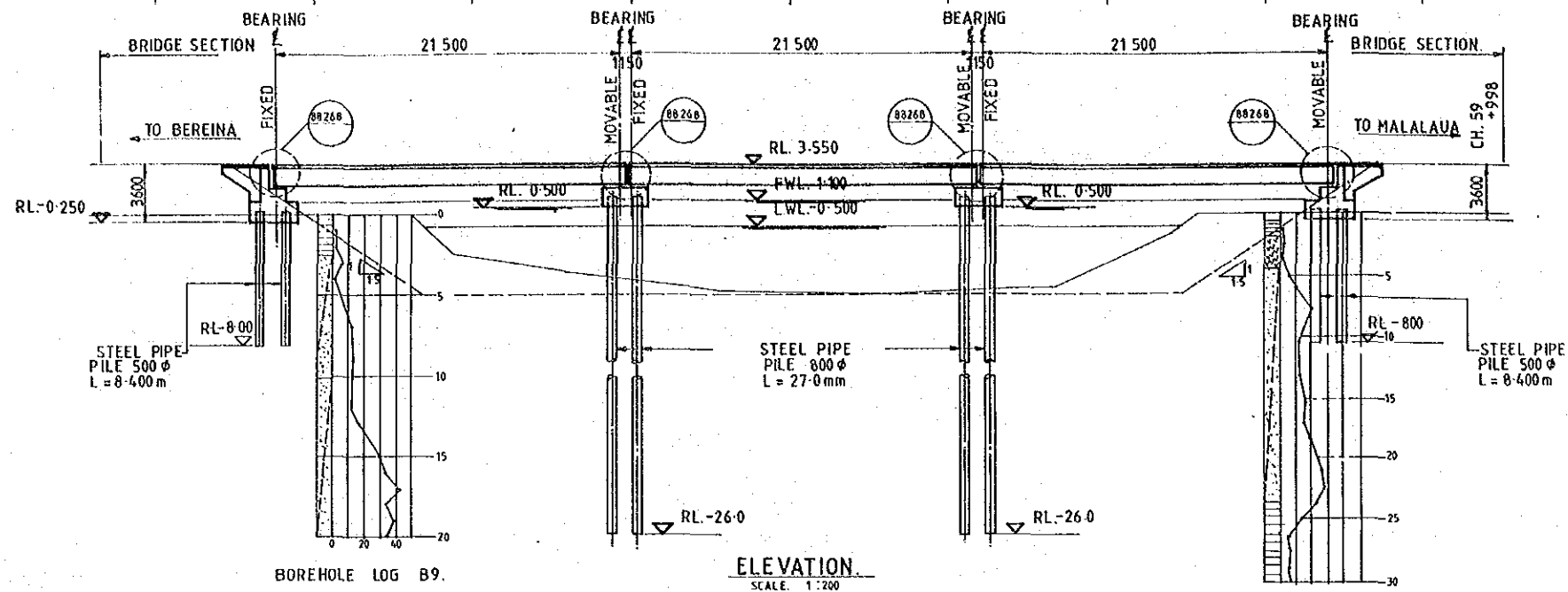
PILE TOE REINFORCEMENT (OPEN END)



PILE TOE REINFORCEMENT (CLOSED END)

DRAWING LIST	
DRG No.	DRAWING TITLE
88262	GENERAL NOTES AND DRAWING LIST
88263	GENERAL ARRANGEMENT
88264	ABUTMENT PLANS, SECTIONS & DETAILS
88265	PIER DETAILS
88266	DECK SLAB DETAILS
88267	STEEL WORK DETAILS SHEET 1
88268	STEEL WORK DETAILS SHEET 2
88269	HANDRAILING / IMPACT ANGLE DETAILS
88270	BAR BENDING SCHEDULE SHEET 1
88271	BAR BENDING SCHEDULE SHEET 2
88272	BEARING BP.B-101 (fixed)
88273	BEARING BP.B-102 (movable)
88274	BEARING UNITS, BACKFILL TO BRIDGE ABUTMENT AND OTHERS

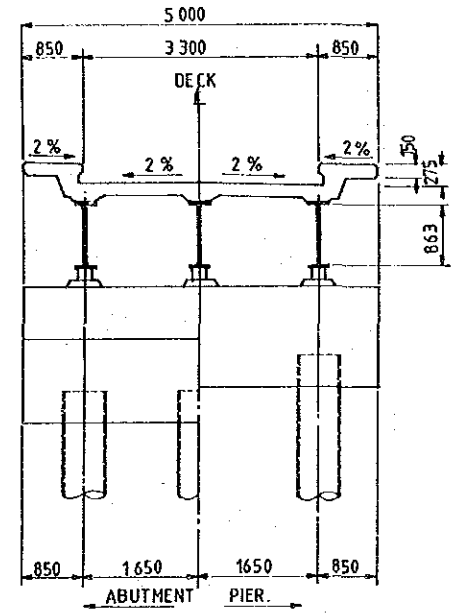
SURVEY		DESIGN		DRAWN		RECOMMENDED		SCALES		CENTRAL / GULF PROVINCES	
JICA		JAPAN INTERNATIONAL CO-OPERATION AGENCY		M.S.		PROJECT ENGINEER		PRINCIPAL ENGINEER		TRANS-ISLAND HIGHWAY BEREINA-MALALAU SECTION	
VERTICAL DATUM		MEAN SEA LEVEL		CHECKED		DESIGNED		APPROVED		BRIDGE No.5 - KAPURI BRIDGE	
HORIZONTAL DATUM		SURVEY BOOK NO.8		25 Sep. 1989		EXECUTIVE ENGINEER		SECRETARY		GENERAL NOTES AND DRAWING LIST	
AMENDMENTS		BY		APP'D		DATE		SHEET 228 OF 303		DRAWING No. A1/88262	
								PROJECT No. S.C.120-33-814/B		PAPUA NEW GUINEA DEPARTMENT OF WORKS	



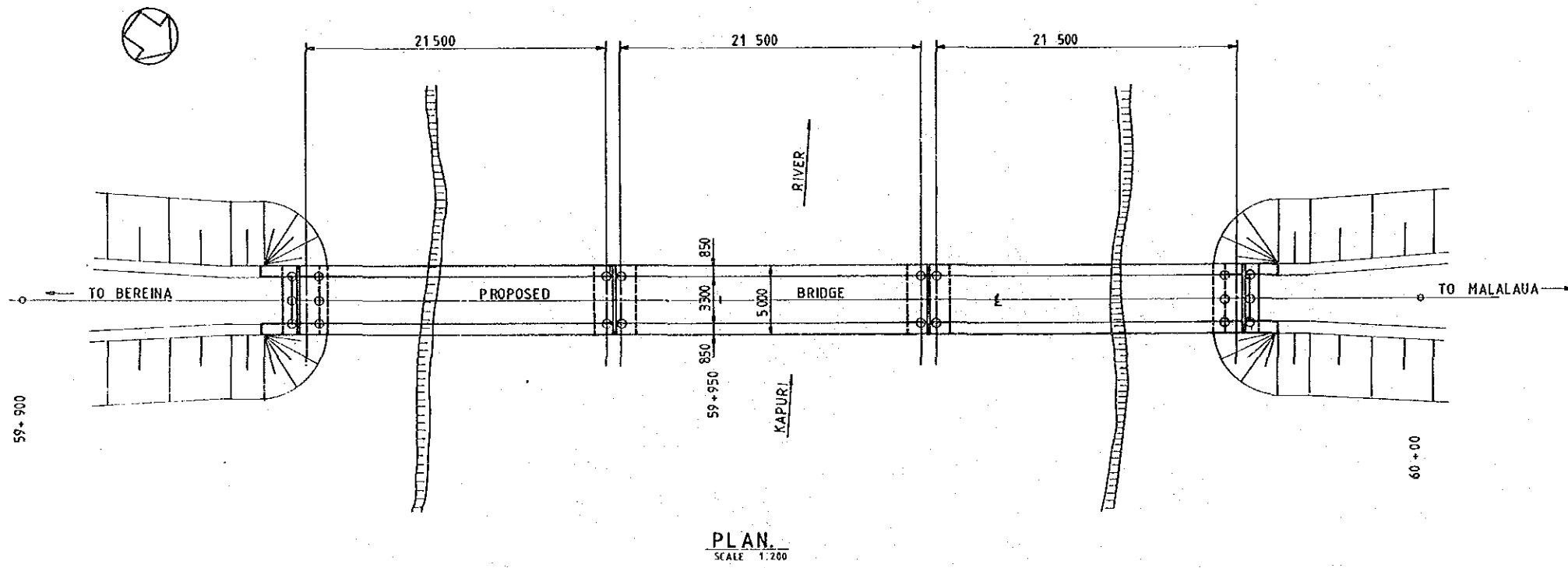
DATUM R.L. -25.0

GRADE LEVELS	3.550	3.550	3.550	3.550	3.550	3.550	3.550	3.550	3.550
SURFACE LEVELS	0.49								0.47
CHAINAGE	CH 59 +920.0	CH 59 +930.0	CH 59 +940.0	CH 59 +950.0	CH 59 +960.0	CH 59 +970.0	CH 59 +980.0	CH 59 +990.0	CH 59 +998.0

LOCALITY PLAN.
SCALE 1:1000



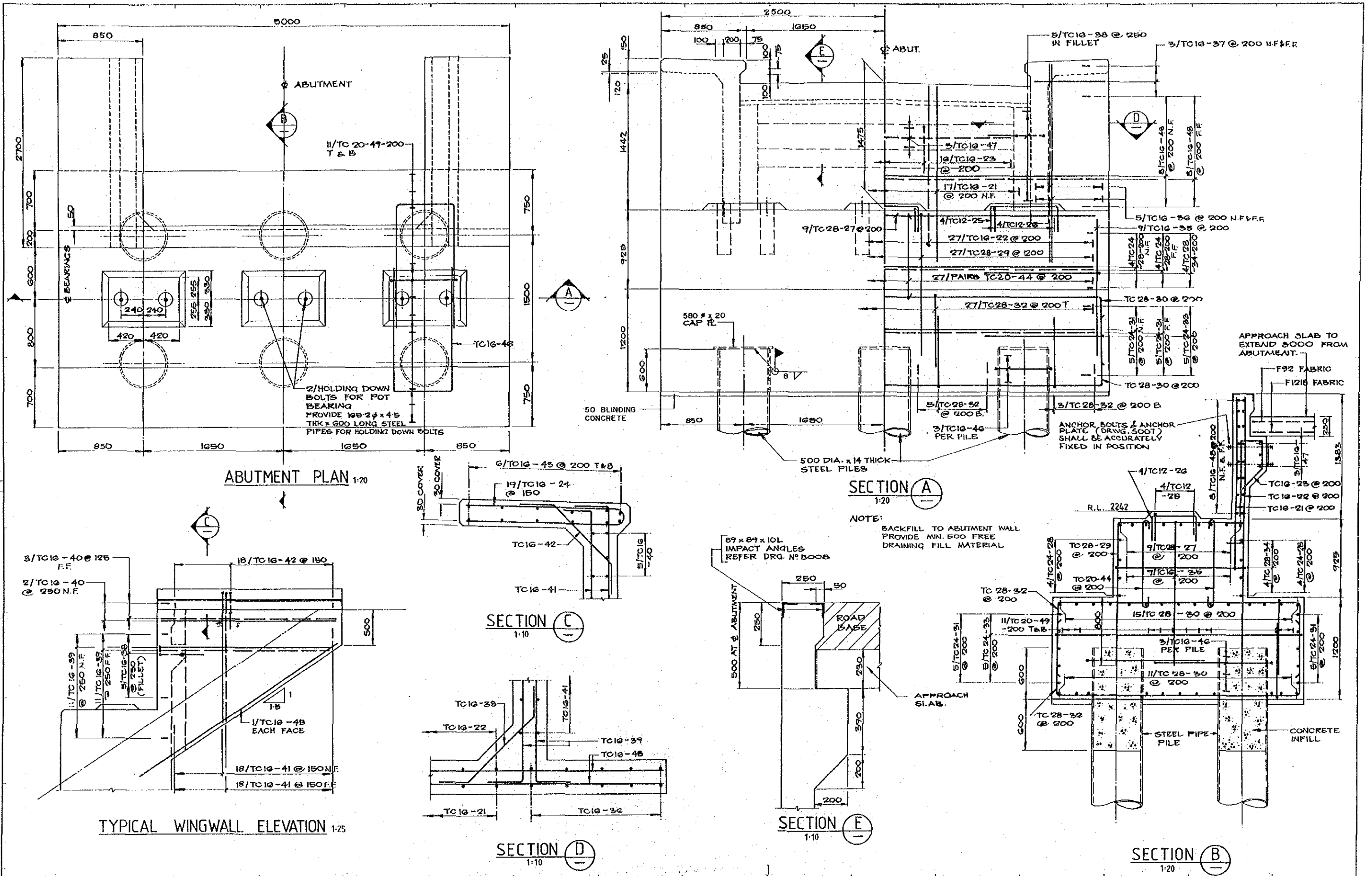
TYPICAL CROSS SECTION.
SCALE 1:50



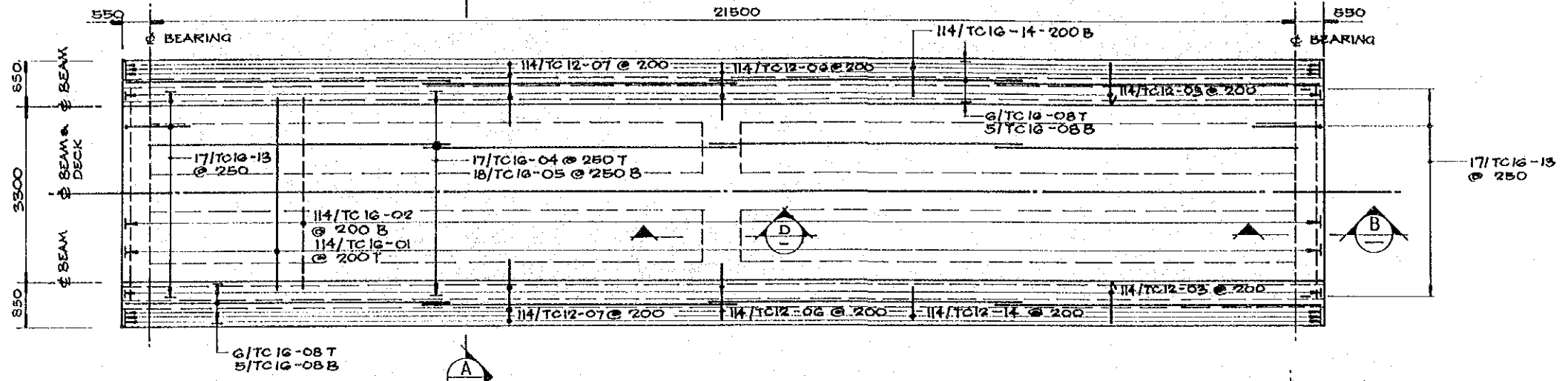
PLAN.
SCALE 1:200

- NOTES:
1. ROAD ALIGNMENT DESIGN AND DETAILS BY OTHERS
 2. GRADE LEVELS ARE AT BRIDGE CENTRELINE.

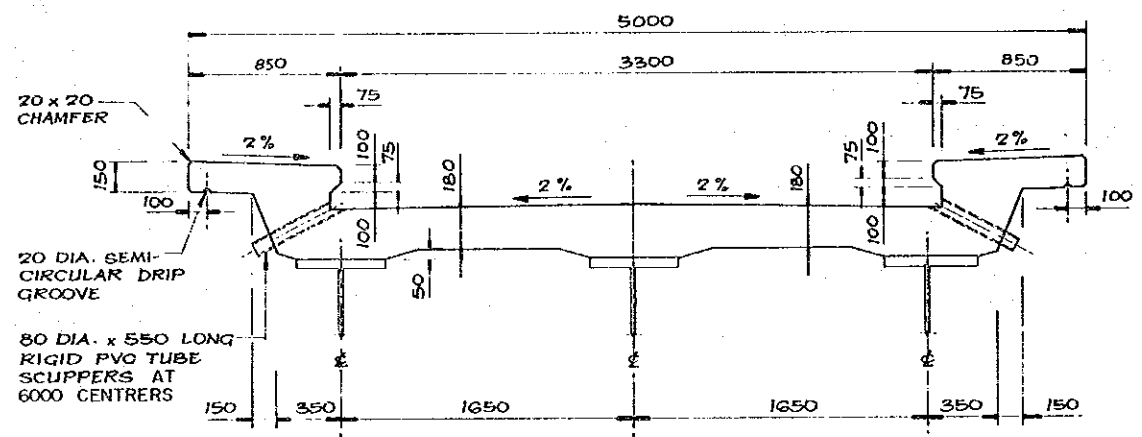
REV.	AMENDMENTS	BY	APP'D	DATE	SURVEY	DESIGN	DRAWN	CHECKED	RECOMMENDED	SCALES	CENTRAL GULF PROVINCES TRANS-ISLAND HIGHWAY BEREINA-MALALAU SECTION BRIDGE No. 5 - KAPURI BRIDGE GENERAL ARRANGEMENT PAPUA NEW GUINEA DEPARTMENT OF WORKS	DRAWING No. A1 88263	
					JICA	JAPAN INTERNATIONAL CO-OPERATION AGENCY	M.S.						
					VERTICAL DATUM MEAN SEA LEVEL		1/11/89	1/11/89					
					HORIZONTAL DATUM								
					SURVEY BOOK No. 5	25 Sep. 1989	of Dai	of Dai	1/11/89	PROJECT No. S.C. 120-33-814/B			



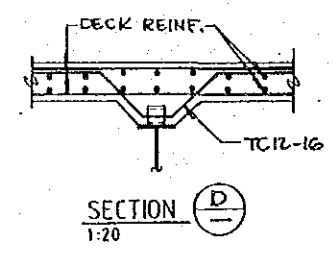
SURVEY JICA Date VERTICAL DATUM MEAN SEA LEVEL. HORIZONTAL DATUM SURVEY BOOK NO. 6		DESIGN JAPAN INTERNATIONAL CO-OPERATION AGENCY <i>J. Yamada</i> Principal		DRAWN M.S. CHECKED <i>of Koi</i> DESIGNED <i>M. Shimizu</i> CHECKED <i>of Koi</i>		RECOMMENDED <i>of Koi</i> PROJECT ENGINEER APPROVED <i>A. Sano</i> PRINCIPAL ENGINEER I. H. 53 SECRETARY		SCALES 		CENTRAL / GULF PROVINCES TRANS-ISLAND HIGHWAY BEREINA-MALALAU SECTION BRIDGE No. 5 - KAPURI BRIDGE ABUTMENT PLANS, SECTIONS & DETAILS	
REV.	AMENDMENTS	BY	APP'D	DATE	25 Sep. 1989	Date	PROJECT No. S.C.120-33-814/13	SHEET 230 OF 303	PAPUA NEW GUINEA DEPARTMENT OF WORKS	DRAWING No. A1/88264	BY



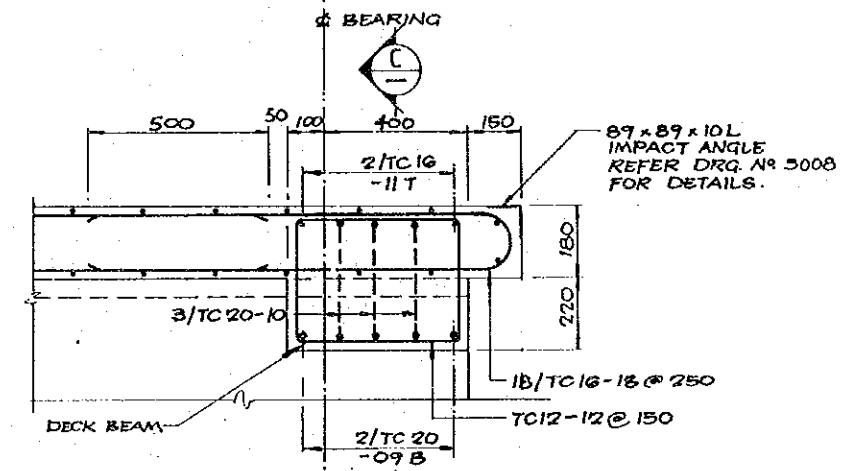
DECK SLAB TYPICAL SPAN 1:50



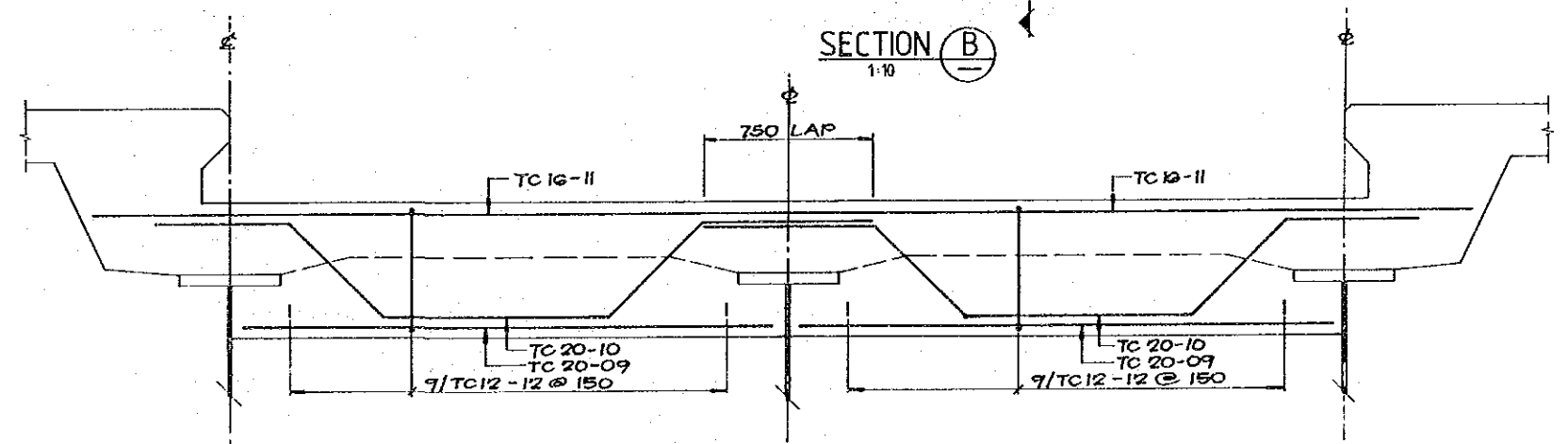
SECTION (A) TYPICAL 1:20



SECTION (D) 1:20

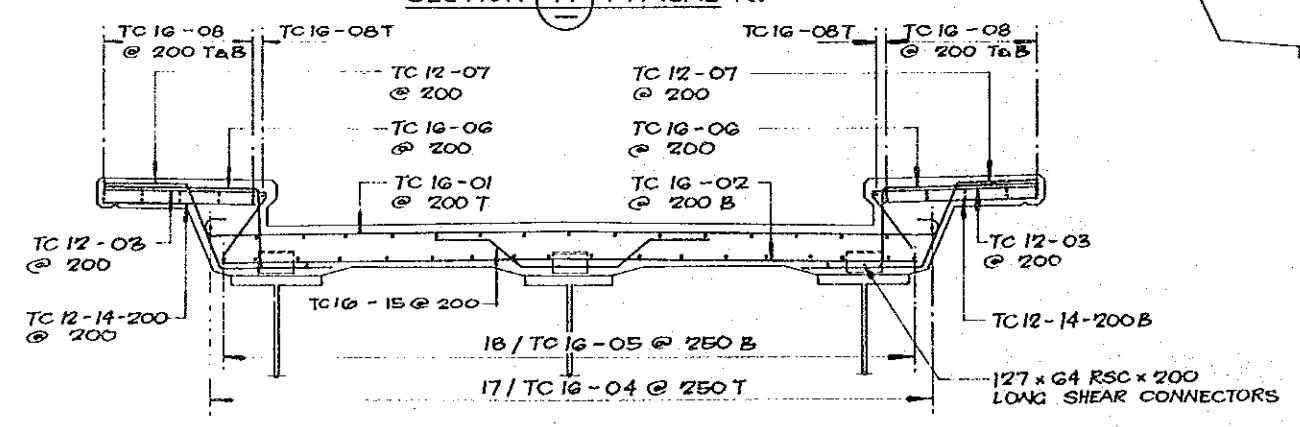


SECTION (B) 1:10



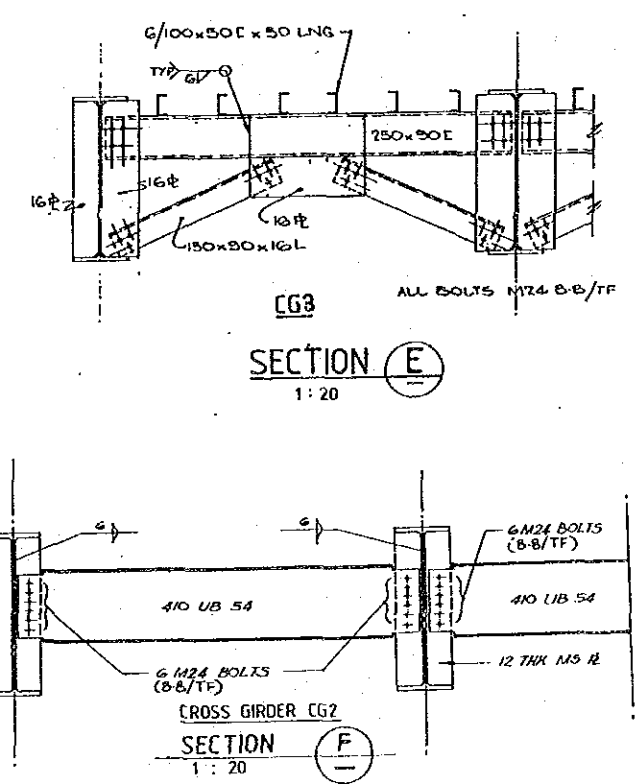
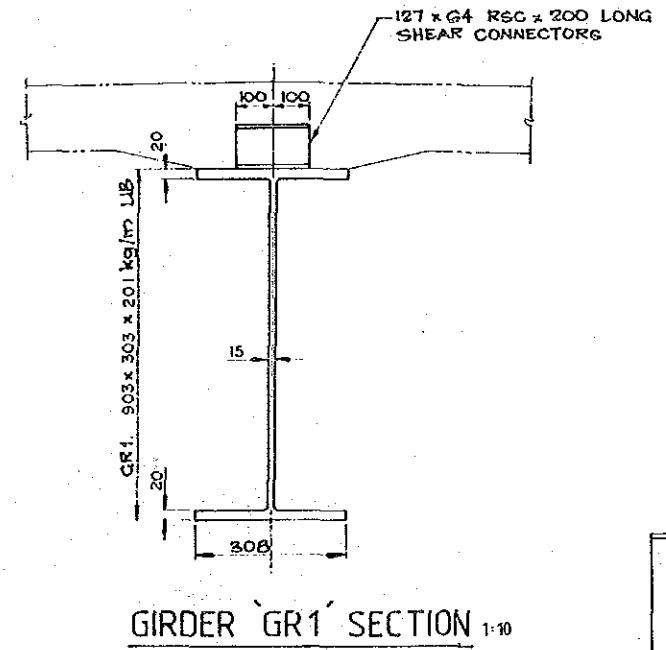
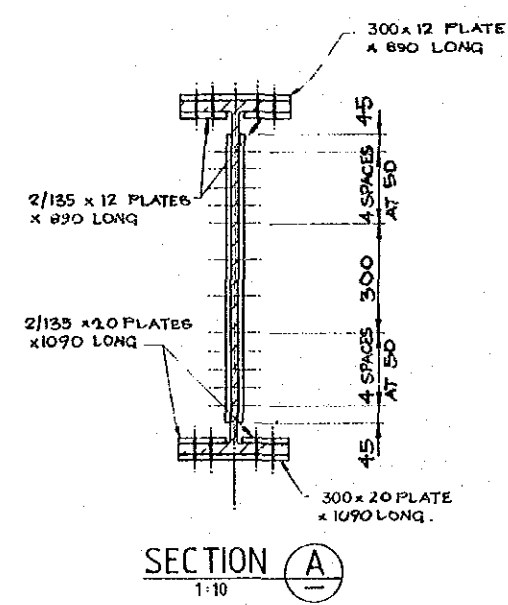
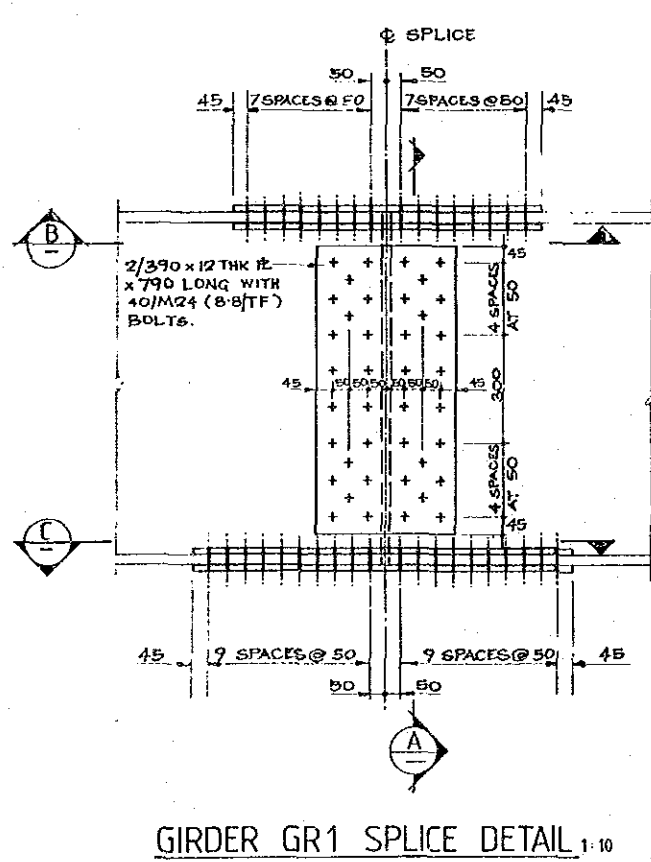
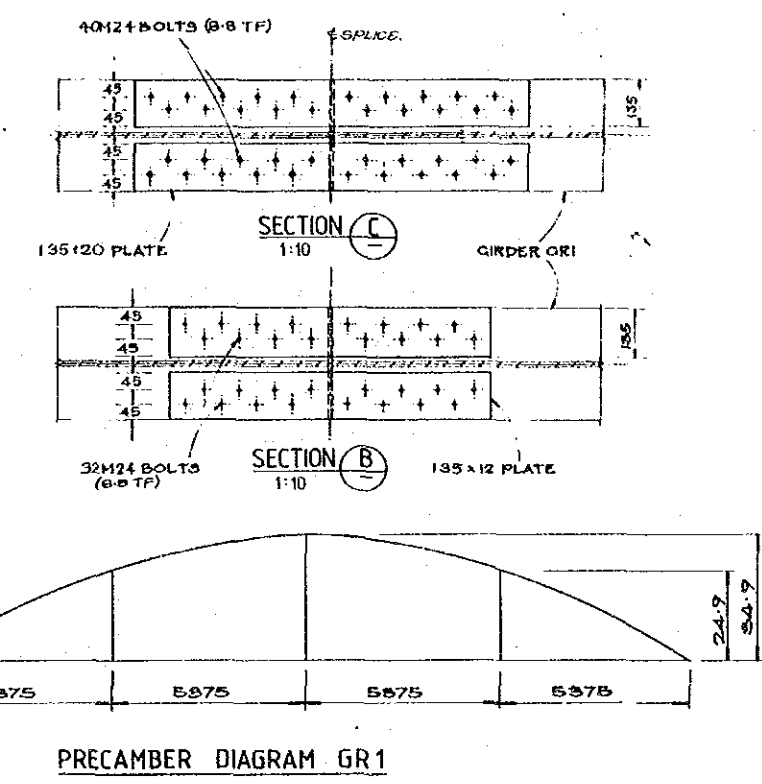
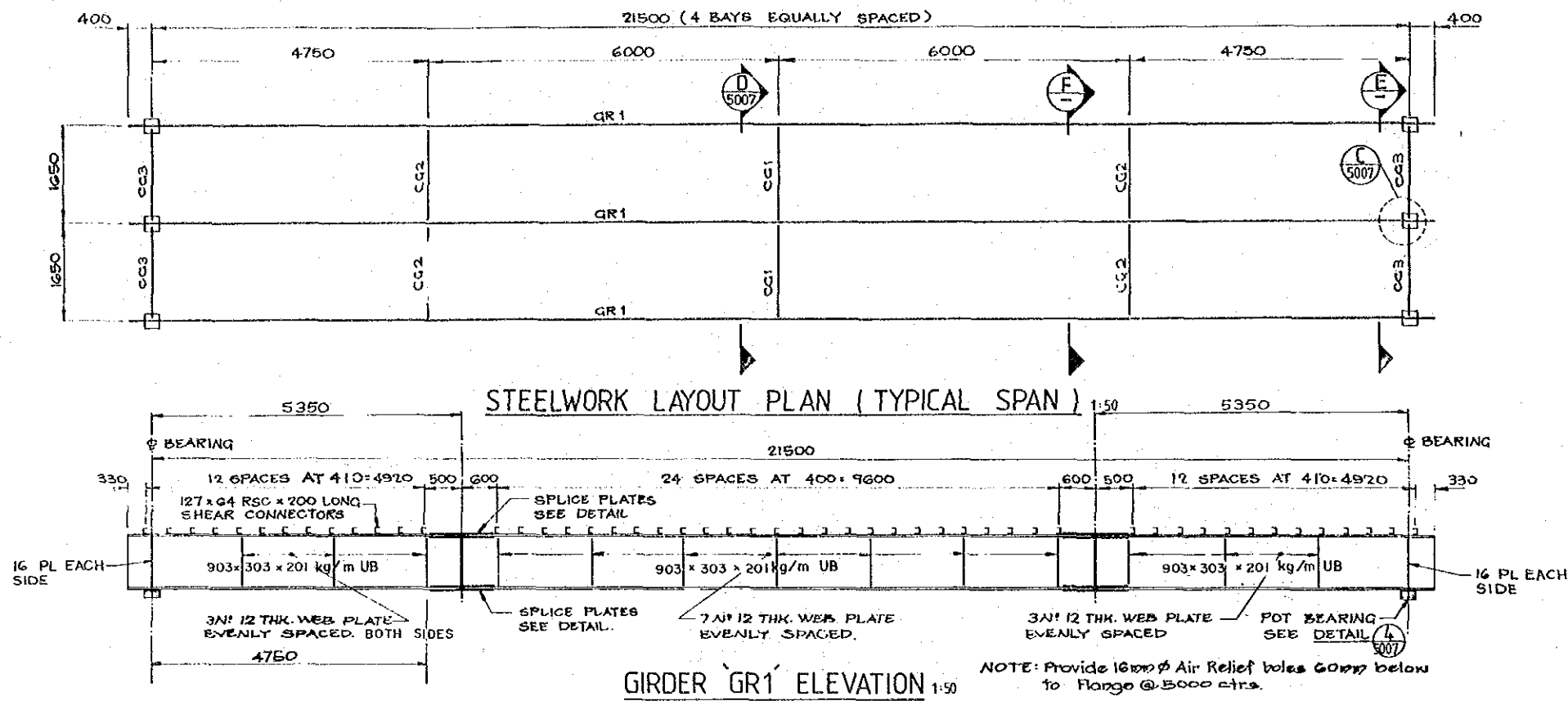
SECTION (C) 1:10

NOTE: DECK REINF. NOT SHOWN FOR CLARITY

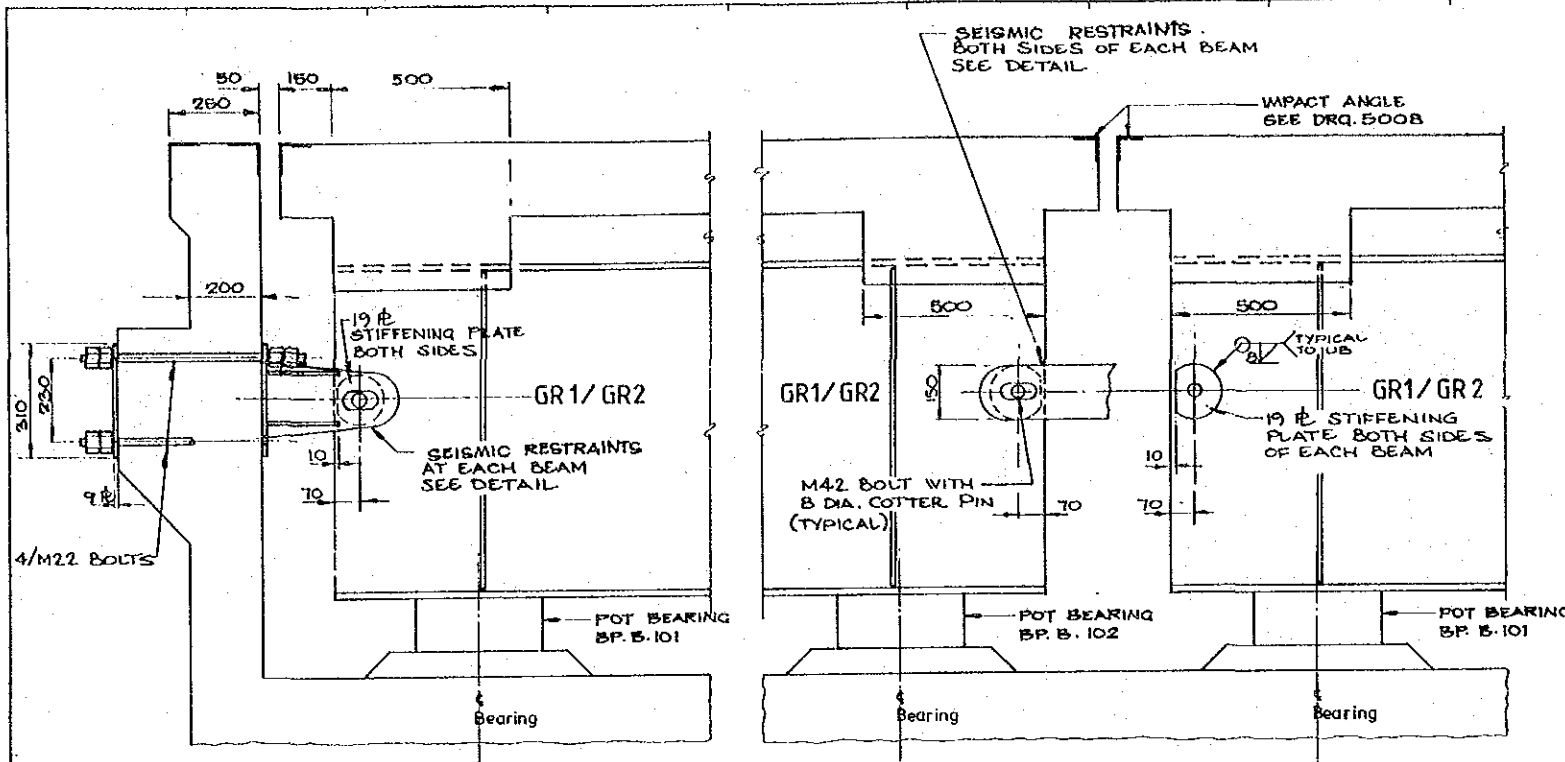


SECTION (A) REINF. 1:20

SURVEY JICA		DESIGN JAPAN INTERNATIONAL CO-OPERATION AGENCY		DRAWN MS		RECOMMENDED		CENTRAL / GULF PROVINCES	
VERTICAL DATUM MEAN SEA LEVEL.		J. H. H. 25 Sep. 1989		CHECKED d/ [Signature]		PROJECT ENGINEER 1/1/89		TRANS-ISLAND HIGHWAY BEREINA-MALALUA SECTION	
HORIZONTAL DATUM		Principal		CHECKED d/ [Signature]		APPROVED 1. 2. 89		BRIDGE No. 5 - KAPURI BRIDGE	
SURVEY BOOK NO. 5		Date		EXECUTIVE ENGINEER		SECRETARY		DECK SLAB DETAILS	
AMENDMENTS		BY APP'D DATE		SHEET 232 OF 303		PROJECT No. S.C. 120-33-814/B		PAPUA NEW GUINEA DEPARTMENT OF WORKS	
								DRAWING No. A1/88266	

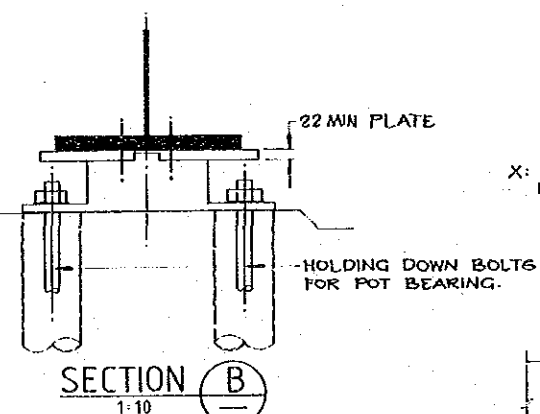
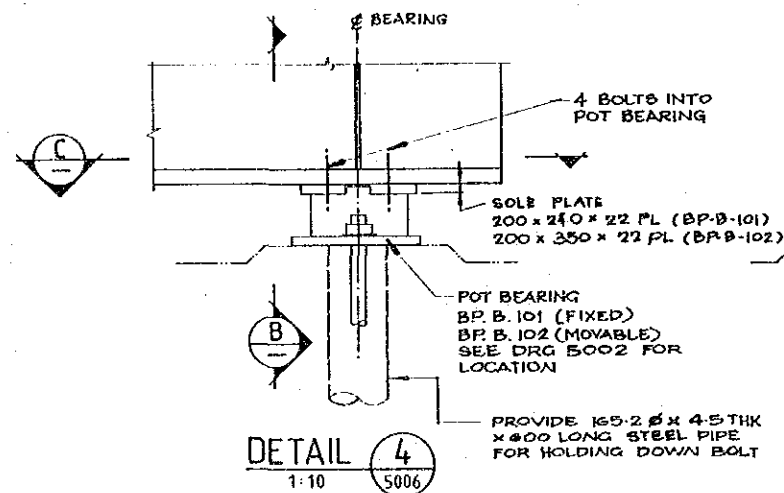


SURVEY JICA Date: _____ VERTICAL DATUM MEAN SEA LEVEL HORIZONTAL DATUM SURVEY BOOK NOS		DESIGN JAPAN INTERNATIONAL CO-OPERATION AGENCY Date: 25 Sep. 1989		DRAWN H-S CHECKED DESIGNED CHECKED		RECOMMENDED PROJECT ENGINEER APPROVED 1. 11. 89 EXECUTIVE ENGINEER SECRETARY		SCALES SHEET 233 OF 303 PROJECT No. S.C. 120-33-811/3		CENTRAL / GULF PROVINCES TRANS-ISLAND HIGHWAY BEREINA-MALALUCA SECTION BRIDGE No. 5 - KAPURI BRIDGE STEELWORK DETAILS - SHEET 1 PAPUA NEW GUINEA DEPARTMENT OF WORKS DRAWING No. A1/88267	
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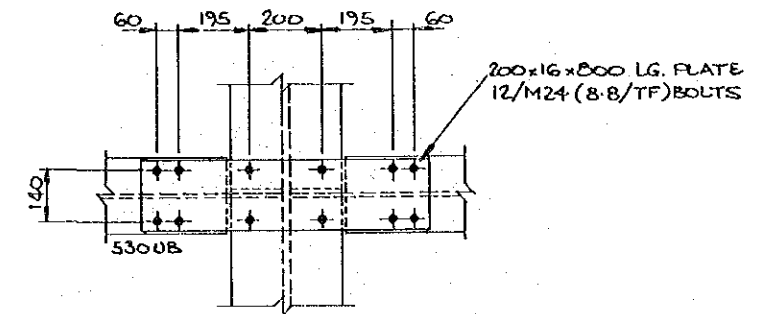
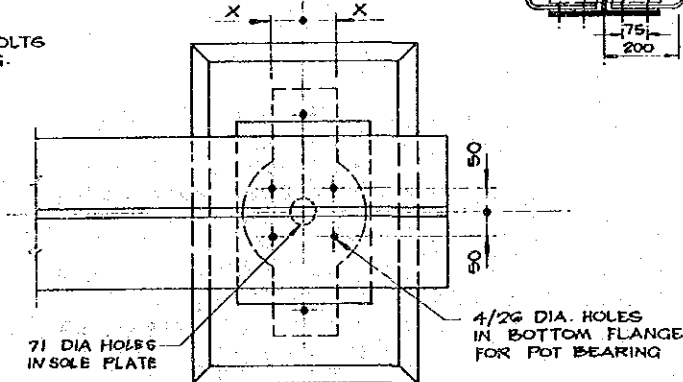


DETAIL 1
1:10 5002

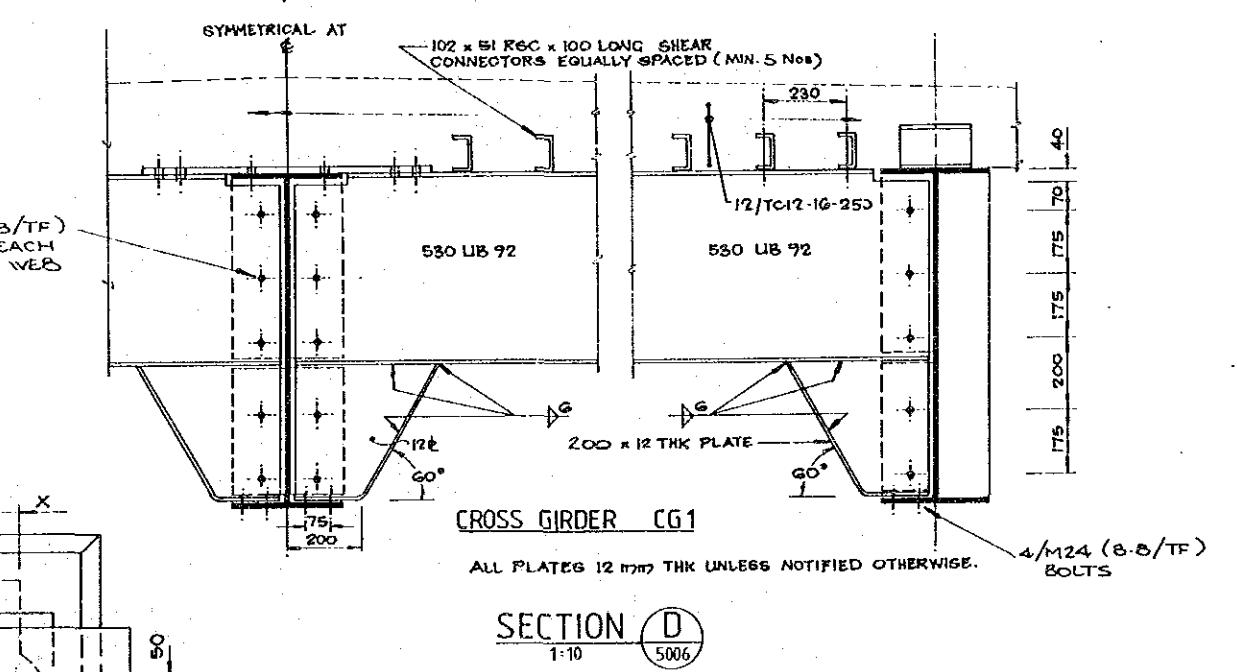
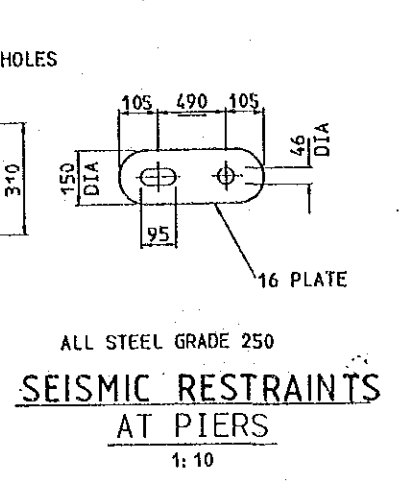
DETAIL 2
1:10 5002



X: 70 (BP. B. 101)
125 (BP. B. 102)

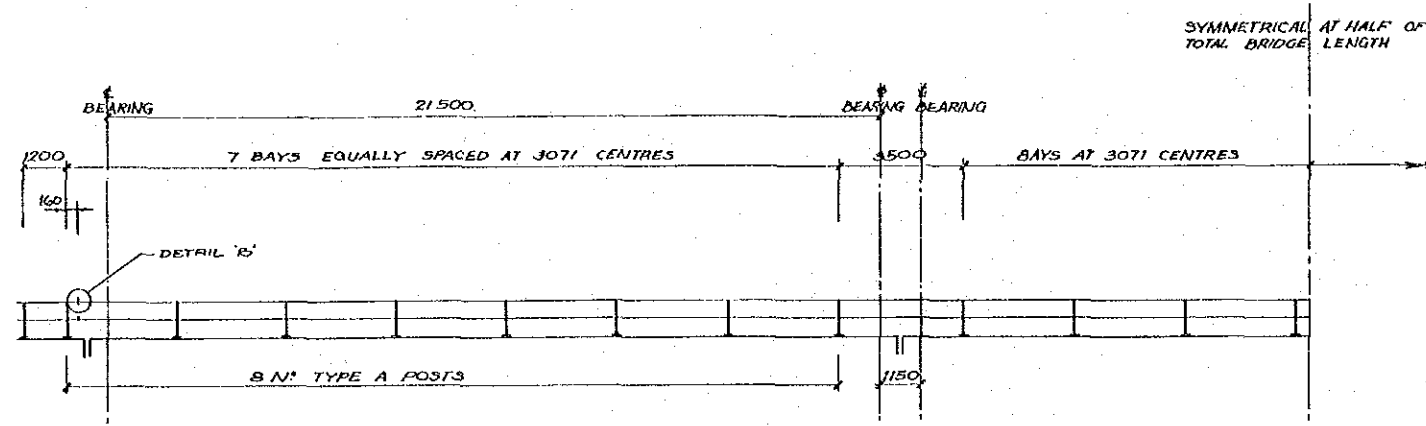


SEISMIC RESTRAINTS AT ABUTMENTS
1:10

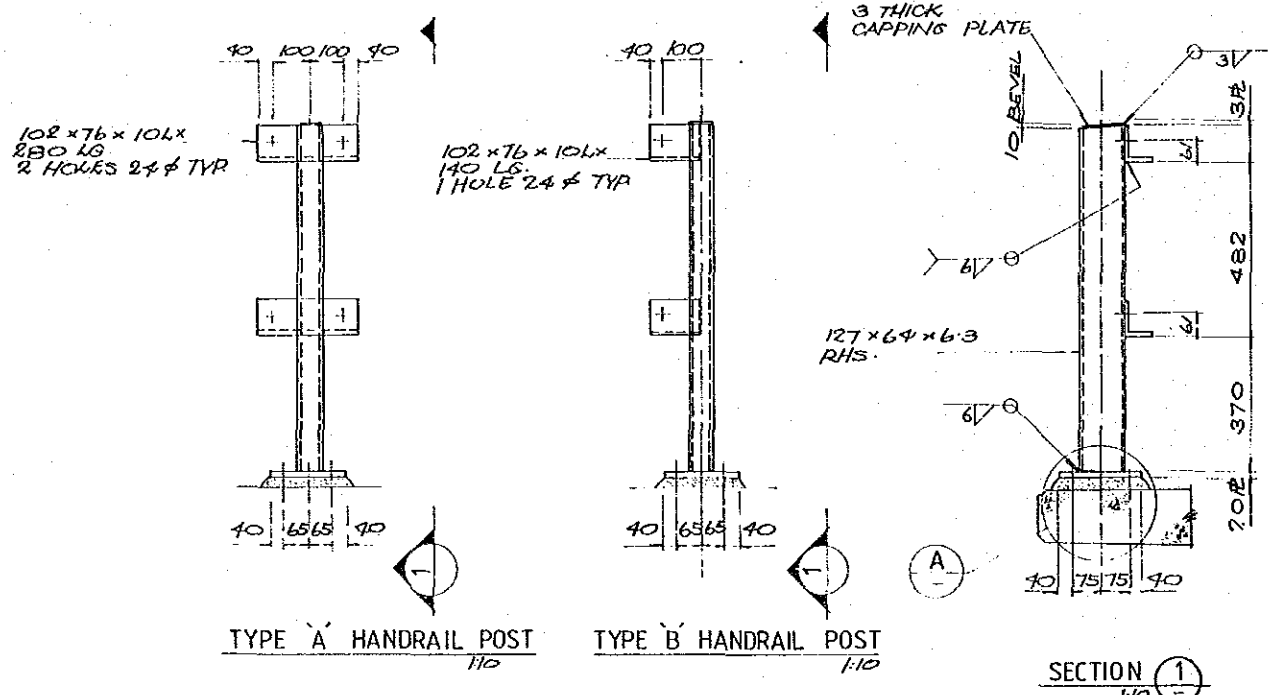


SECTION C
1:10

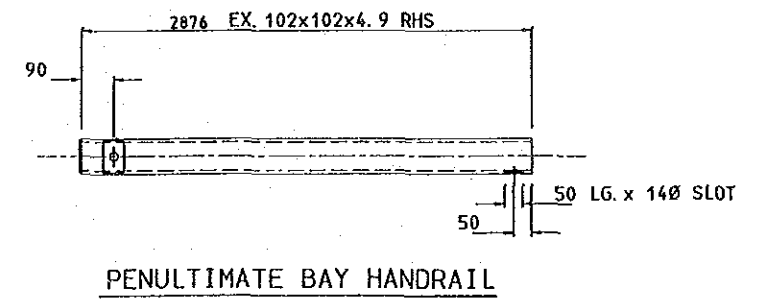
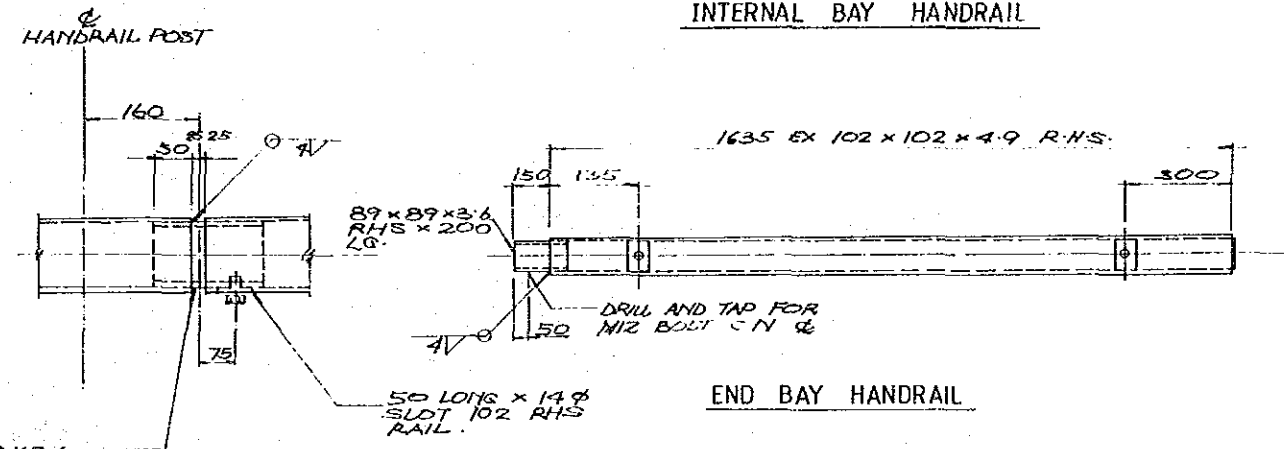
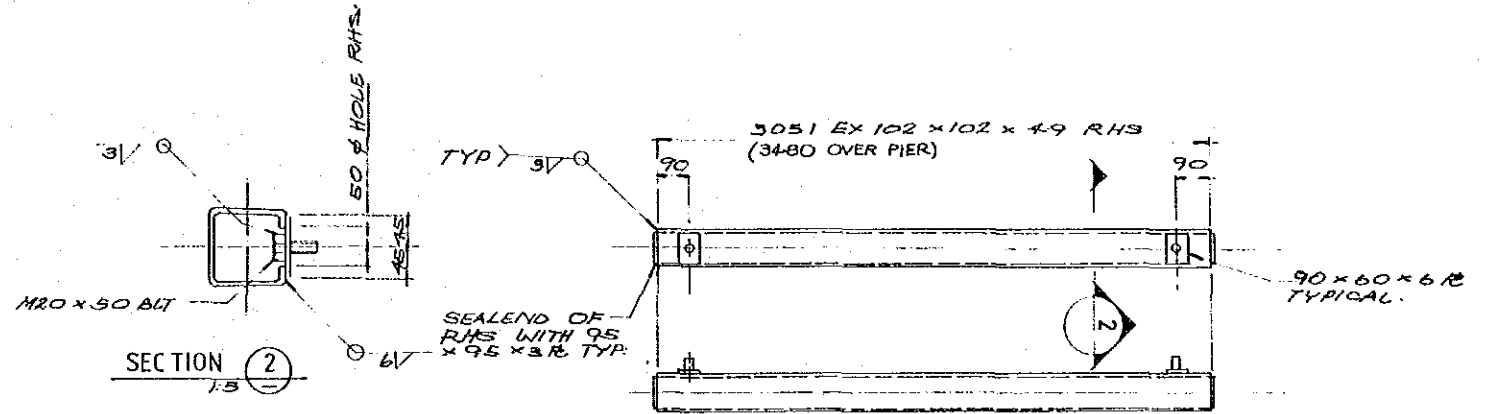
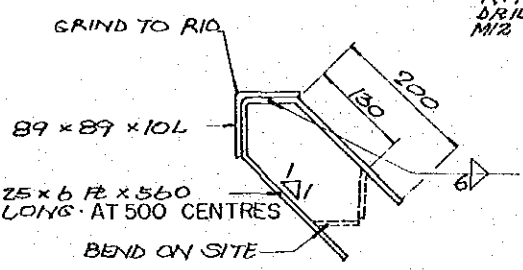
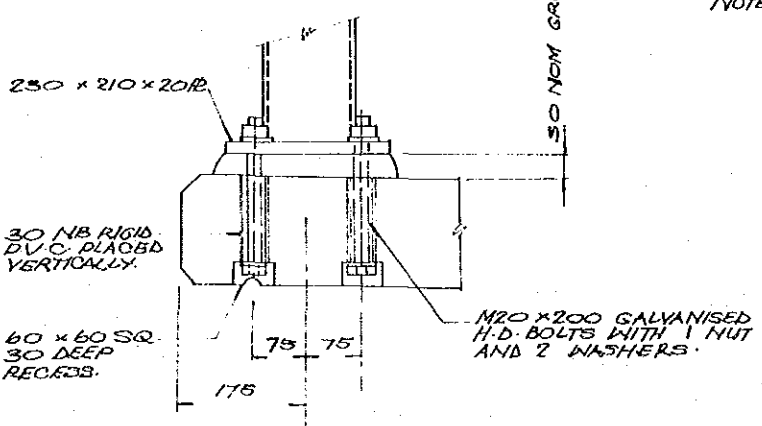
SURVEY JICA		DESIGN JAPAN INTERNATIONAL CO-OPERATION AGENCY		DRAWN M.S.		RECOMMENDED		SCALES		CENTRAL / GULF PROVINCES	
VERTICAL DATUM MEAN SEA LEVEL		J. J. J. J.		CHECKED / /		PROJECT ENGINEER		PRINCIPAL ENGINEER		TRANS-ISLAND HIGHWAY BEREINA-MALALUA SECTION	
HORIZONTAL DATUM		Principal		DESIGNED / /		APPROVED		SHEET 234 OF 303		BRIDGE No. 5 - KAPURI BRIDGE	
SURVEY BOOK NOS		25 Sep. 1989		CHECKED / /		EXECUTIVE ENGINEER		PROJECT No. S.C. 120-33-814/B		STEELWORK DETAILS - SHEET 2	
AMENDMENTS		BY APP'D DATE		EXECUTIVE ENGINEER		SECRETARY		SHEET 234 OF 303		PAPUA NEW GUINEA DEPARTMENT OF WORKS	
				Principal		SECRETARY		PROJECT No. S.C. 120-33-814/B		DRAWING No. A1 88 268	



TYPICAL ELEVATION ON HANDRAIL
1:100



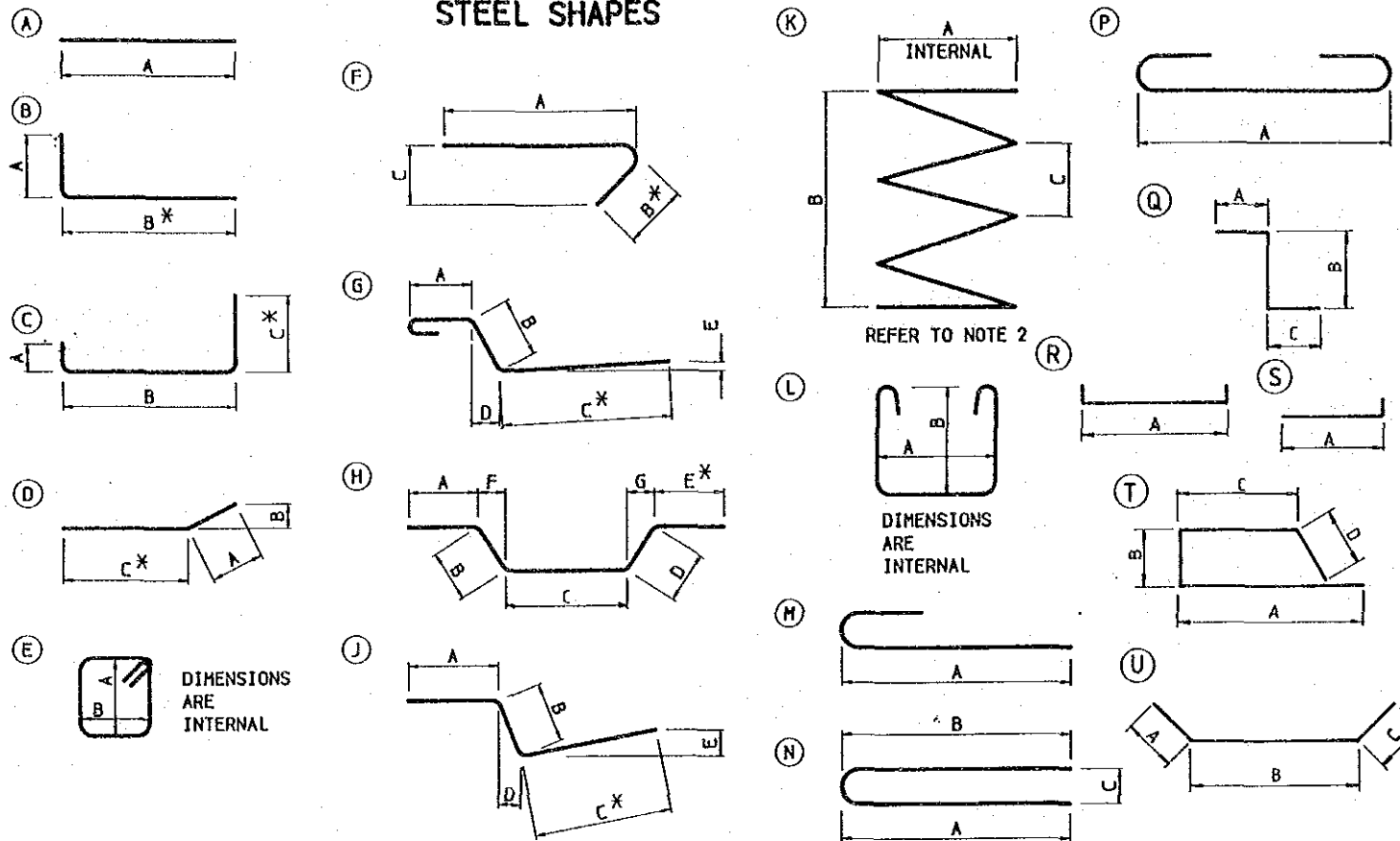
NOTE: ALL BOLTS TO BE M20



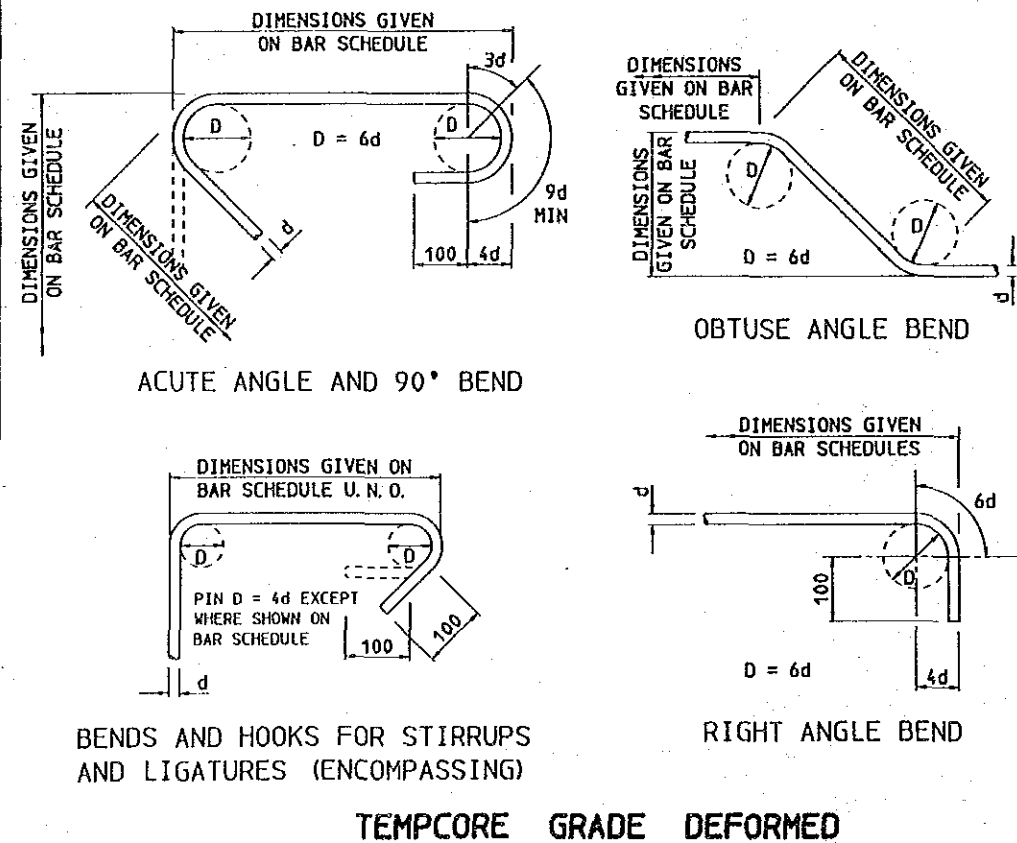
DETAIL - IMPACT ANGLE 1:5

SURVEY		DESIGN		DRAWN		RECOMMENDED		SCALES		CENTRAL / GULF PROVINCES	
JICA		JAPAN INTERNATIONAL CO-OPERATION AGENCY		M.S.		1/1/89		1		TRANS-ISLAND HIGHWAY BEREINA-MALALAU SECTION	
Date		25 Sep. 1989		Checked		1/1/89				BRIDGE No.5 - KAPURI BRIDGE	
VERTICAL DATUM		Principal		Designed		Approved				HANDRAILING / IMPACT ANGLE DETAILS	
MEAN SEA LEVEL		Principal		Checked		1/1/89				PAPUA NEW GUINEA DEPARTMENT OF WORKS	
HORIZONTAL DATUM		Principal		Checked		1/1/89				DRAWING No. A1. 88269	
SURVEY BOOK No.5		Principal		Checked		1/1/89				PROJECT No. S.C. 120-33-814/B	
REV	AMENOMENTS	BY	APP'D	DATE	SHEET 235 OF 303		SECRETARY				

STEEL SHAPES



STANDARD HOOKS AND BENDS

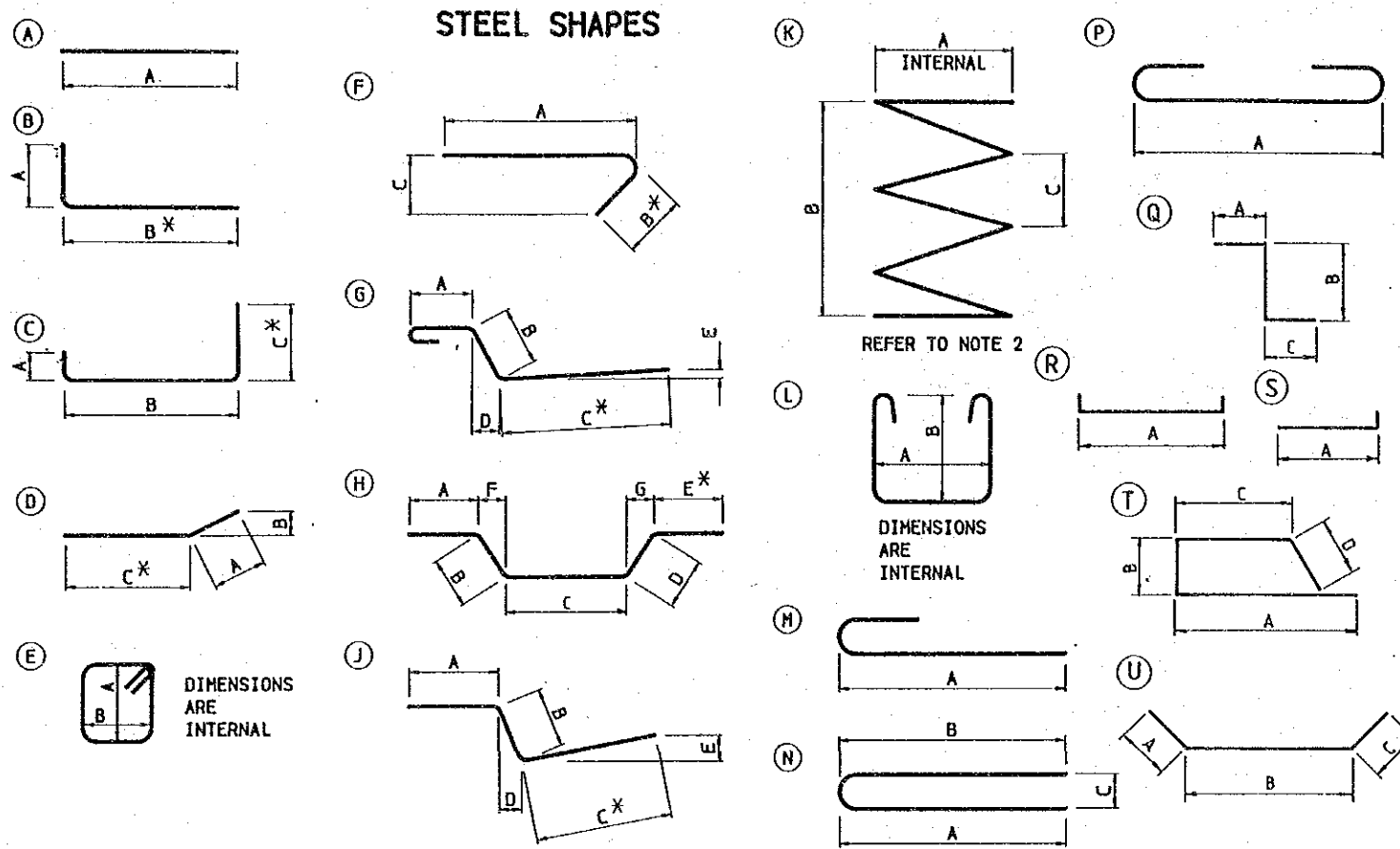


NOTES

- EXPLANATION OF BAR MARKS
e.g. 40 - TC32 - 07 - 250 - B
No. OFF TYPE BAR DIAMETER LOCATION SPACING BAR MARK
- SPIRAL LENGTH HAS BEEN CALCULATED ASSUMING WELDED LAP SHOWN ON DRG. 86052
- DIMENSIONS ARE OUTSIDE TO OUTSIDE OF BARS UNLESS NOTED OTHERWISE
- * DENOTES TOLERANCE TO BE TAKEN UP ON THIS DIMENSION WHICH IS OMITTED FROM THE BAR BENDING SCHEDULE
- ** DENOTES NO ALLOWANCE HAS BEEN MADE FOR LAPS
- ALL HOOKS AND BENDS ARE TO BE IN ACCORDANCE WITH THE STANDARD DETAILS
- OMISSION OF DIMENSION FOR PARTS OF STANDARD SHAPES IN THE SCHEDULE SHALL INDICATE DELETION OF THOSE PARTS
- REINFORCING BARS TO BE EITHER
a) DEFORMED TEMP CORE (T.C.) BARS GRADE 410
b) PLAIN ROUND (R) BARS GRADE 230

TYPE & DIA	MARK	No. OFF	A	B	C	D	E	F	G	CUTTING LENGTH (mm)	MASS (kg)	SHAPE CODE	REMARKS	
TC16	01	342	4490							4490	2424.7	P		
TC16	02	342	3920							3920	2116.9	A		
TC12	03	684	750	580	320					1130	680.4	F		
TC16	04	51	21400							21400	1728.8	A	**SEE NOTE 5	
TC16	05	54	21400							21400	1824.7	A	**SEE NOTE 5	
TC16	06	684	780	450	450					1650	1791.3	Q		
TC12	07	684	300	500	*	200				1680	1020.4	J		
TC16	08	66	21400							21400	2250.2	A	**SEE NOTE 5	
TC20	09	24	1550							1550	34.1	A		
TC20	10	36	400	395	480	395	750	280	280	3180	282.4	H		
TC16	11	12	4120							4120	78.1	A		
TC12	12	108	345	440						1580	151.6	E		
TC16	13	102	1180	1180	145					2510	406.0	M		
TC12	14	684	750							750	810.0	A		
TC16	15	306	500	210	500	210	*	154	154	1925	929.7	H		
TC17	16	36	500	210	180	210	*	154	154	1615	51.6	H		
			TOTAL	TONNAGE = 16.609 TONNES			2A1° SPAN		DECK.					
TC28	60	128	18500							18500	11446.2	A	**SEE NOTE 5	
IR12	61	8	646	18500						268400	1506.3	K		
TC28	62	128	400	2700						3100	1918.0	B		
TC32	63	36	1000	5220						6220	1554.4	C		
TC32	64	54	1000	3400	*					5386	1818.2	C		
TC24	65	36	1000	5200	*					7200	920.5	C		
TC28	66	54	1000	3400	*					5336	1392.8	C		
TC20	67	24	1700	1000	*					4336	256.6	C		
TC20	68	12	5200							5200	158.9	A		
TC20	69	12	800	3400	*					4936	146.1	C		
TC16	70	24	500	400	*					1400	53.1	C		
TC16	71	48	500	700	*					1700	128.8	C		
TC20	72	68	1000	1100	*					3100	489.3	C		
			TOTAL	TONNAGE = 21.96 TONNES			2A1° PIERS.							
TC16	21	34	2000							1875	100.7	A		
TC16	22	54	2000	200*						2075	176.9	B		
TC16	23	32	740	320	330	450				1808	91.4	T		
TC16	24	76	750	750	90					1590	190.8	N		
TC12	25	24	300	840	300*					1416	302	C		
TC12	26	24	300	510	300*					1086	23.1	C		
TC28	27	18	4900							4900	426.4	A		
TC24	28	16	4900							4900	278.4	A		
TC28	29	54	1600	1500	1600*					4644	1212.3	C		
TC28	30	52	850	4900	850*					6844	1645.0	C		
TC24	31	20	4900							4900	348.0	A		
TC28	32	86	850	2900	850*					4544	1889.1	C		
TC24	33	20	1400	2900	1400*					5632	401.4	C		
TC28	34	16	1400	1500	1400*					4244	328.2	C		
TC16	35	36	1600							1600	91.0	A		
TC16	36	40	2300							2300	145.3	A		
TC16	37	24	675							675	25.6	A		
TC16	38	20	200	550	200					950	30.0	U		
TC16	39	88	575	300*	(8 sets of 11)					859		B	INCREMENT = 225	
TO	88	2600	300*							TOTAL LENGTH = 172.8m				
TC16	40	20	2600							TOTAL WEIGHT = 272.8kg				
TC16	41	144	812	300*	(8 sets of 18)					2600	82.1	A		
TC16	TO	144	2312	300*	(8 sets of 18)					TOTAL LENGTH = 265.8m			INCREMENT = 100	
										TOTAL WEIGHT = 419.5kg				

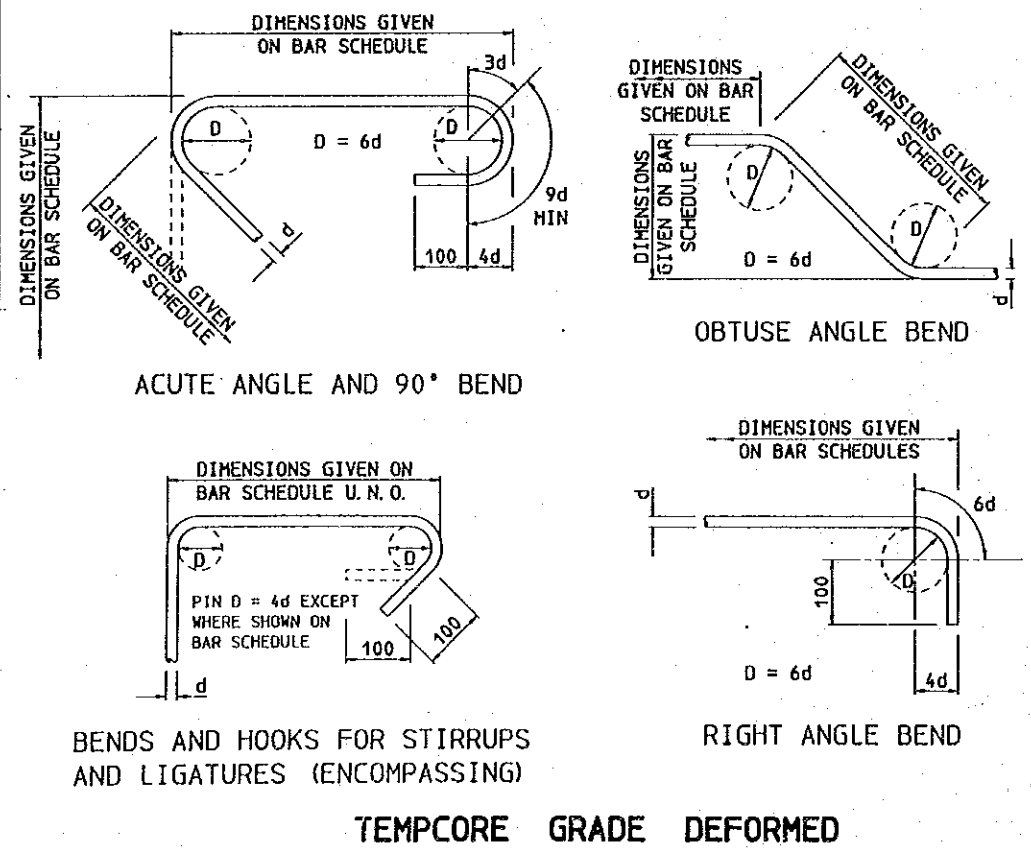
REV	AMENDMENTS	BY	APP'D	DATE	SURVEY JICA Date	DESIGN JAPAN INTERNATIONAL CO-OPERATION AGENCY Date	DRAWN MS P.G. WILD CHECKED DESIGNED CHECKED	RECOMMENDED APPROVED PRINCIPAL ENGINEER SECRETARY	SCALES	CENTRAL / GULF PROVINCES TRANS-ISLAND HIGHWAY BERGINA-MALALUA SECTION BRIDGE No.5- KAPURI BRIDGE BAR BENDING SCHEDULE SHEET 1	PROJECT No. S.C. 120-33-814/B	DRAWING No. A1. 86270
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TYPE & DIA	MARK	No. OFF	A	B	C	D	E	F	G	CUTTING LENGTH (mm)	MASS (kg)	SHAPE CODE	REMARKS
TC16	42	72	200	500	200					900	102.3	U	
TC16	43	48	2600							2600	197.1	A	
TC20	44	108	953							1393	371.0	P	
TC16	45	8	3500							3500	44.2	A	
TC16	46	36	1450	700	1450					3568	202.8	C	
TC16	47	6	2950							2950	27.5	A	
TC16	48	32	4900							4900	247.5	A	
TC20	49	132	850	730	850					2390	776.0	C	

TOTAL TONNAGE = 10.179 TONNES 2 N^o ABUTMENTS

STANDARD HOOKS AND BENDS

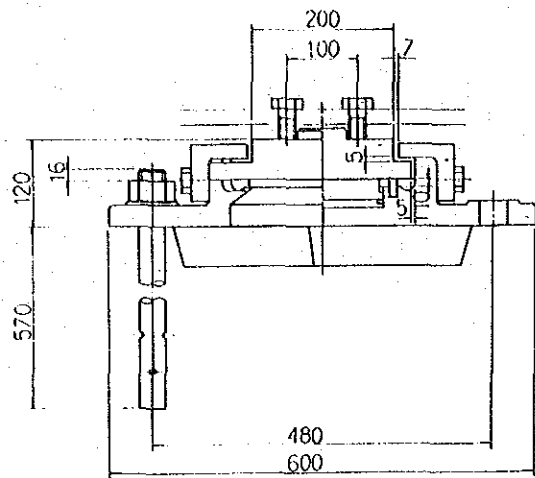


NOTES

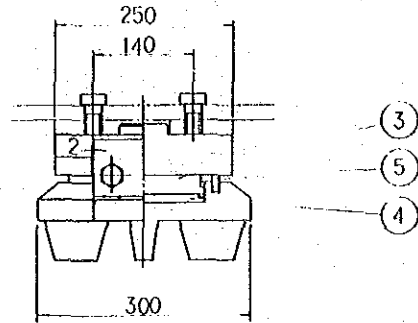
- EXPLANATION OF BAR MARKS
e.g. 40 - TC32 - 07 - 250 - B
No. OFF TYPE LOCATION SPACING BAR DIAMETER BAR MARK
- SPIRAL LENGTH HAS BEEN CALCULATED ASSUMING WELDED LAP SHOWN ON DRG. 86052
- DIMENSIONS ARE OUTSIDE TO OUTSIDE OF BARS UNLESS NOTED OTHERWISE
- * DENOTES TOLERANCE TO BE TAKEN UP ON THIS DIMENSION WHICH IS OMITTED FROM THE BAR BENDING SCHEDULE
- ** DENOTES NO ALLOWANCE HAS BEEN MADE FOR LAPS
- ALL HOOKS AND BENDS ARE TO BE IN ACCORDANCE WITH THE STANDARD DETAILS
- OMISSION OF DIMENSION FOR PARTS OF STANDARD SHAPES IN THE SCHEDULE SHALL INDICATE DELETION OF THOSE PARTS
- REINFORCING BARS TO BE EITHER
a) DEFORMED TEMPCORE (T.C.) BARS GRADE 410
b) PLAIN ROUND (R) BARS GRADE 230

SURVEY JICA		DESIGN JAPAN INTERNATIONAL CO-OPERATION AGENCY		DRAWN M.S. P.G. 11/1/89		RECOMMENDED 11/1/89		SCALES		CENTRAL / GULF PROVINCES			
VERTICAL DATUM MEAN SEA LEVEL.		HORIZONTAL DATUM		CHECKED 4 Dec		PROJECT ENGINEER 11/1/89		APPROVED 1. II. 89		TRANS-ISLAND HIGHWAY BEREINA-MALALAU SECTION			
SURVEY BOOK NOS		25 Sep. 1989		DESIGNED M. Abidin		EXECUTIVE ENGINEER 14/1/89		SECRETARY 14/1/89		BRIDGE No.5- KAPURI BRIDGE			
AMENDMENTS		BY APP'D DATE		CHECKED 4 Dec		EXECUTIVE ENGINEER		SECRETARY		BAR BENDING SCHEDULE SHEET 2			
				SHEET 237 OF 303		PROJECT No. S.C. 120-33-814/B		PAPUA NEW GUINEA DEPARTMENT OF WORKS		DRAWING No. A1 88271			

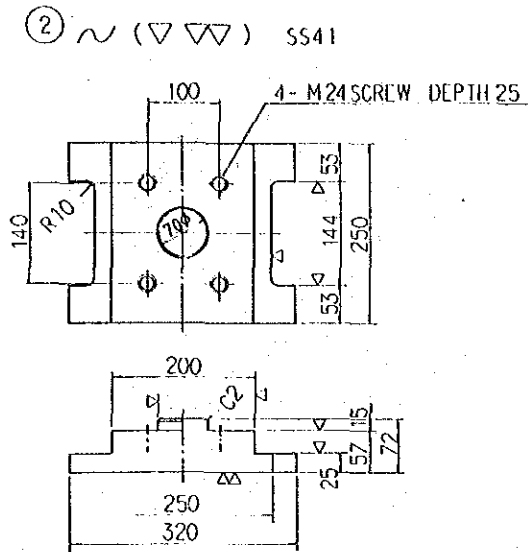
R = 50^{TON} FIX BEARING



- (8)
- (2)
- (6)
- (7)
- (1)
- (9)



- (3) 12.55 (▽) SS41



- (2) ~ (▽▽) SS41
- (6) ~ (▽) SS41
- (7) SS41

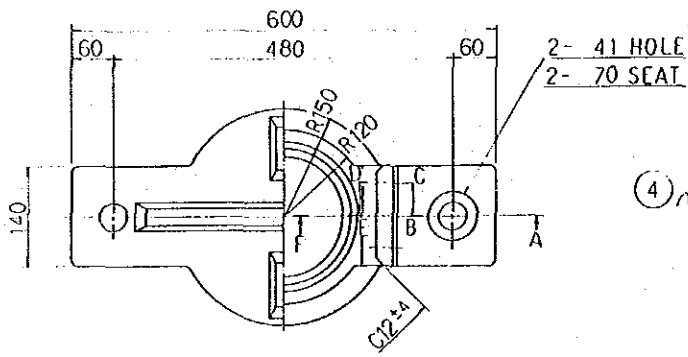
DESIGN CONDITION

TOTAL REACTION	R	36.0 ton
DEAD LOAD REACTION	R _d	12.6 ton
LIVE LOAD REACTION	R _{l(1)}	23.4 ton
LONGITUDINAL FORCE (FRICTION)	R _{l1l}	3.6 ton
LONGITUDINAL FORCE (EARTHQUAKE)	R _{l1e}	10.6 ton
TRANSVERSE FORCE (EARTHQUAKE)	R _{l2e}	5.3 ton
UPLIFT (EARTHQUAKE)	V	1.3 ton
SEISMIC COEFFICIENT	K _{tt}	0.42
FRICTIONAL COEFFICIENT	f	0.1
BEARING STRESS OF CONCRETE	σ _{ba}	80 N/cm ²

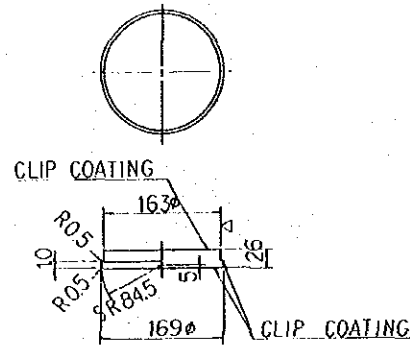
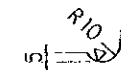
MATERIAL LIST

NO.	NAME	MATERIAL	QTY	WEIGHT	NOTE
1	LOWER BEARING	SC46	1	42.8	
2	UPPER BEARING	SS41	1	26.4	
3	MIDDLE PLATE	SS41	1	4.4	
4	RUBBER PLATE	CHLOROPRENE RUBBER	1	0.4	
5	SEAL RING	CHLOROPRENE RUBBER	1	0.2	
6	SIDE BLOCK	SS41	2	6.4	
7	BOLT	SS41	4	0.7	M20-50 (15-54)
8	BOLT	SS41	4	0.7	
9	ANCHOR BOLT-NUT	SS41	2	11.2	
TOTAL WEIGHT (kg)				92.5	

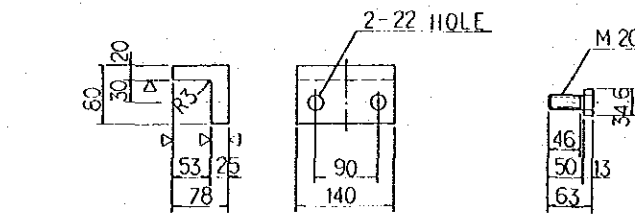
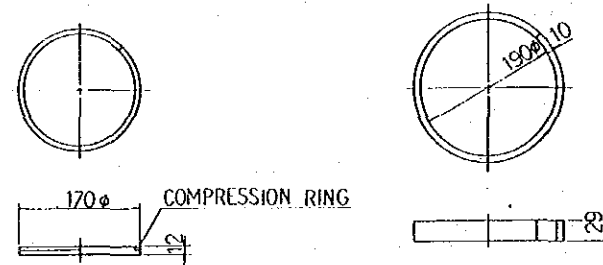
- (1) ~ (▽▽) 12.55 SC46



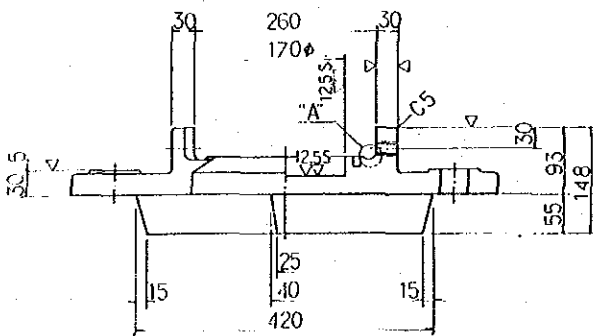
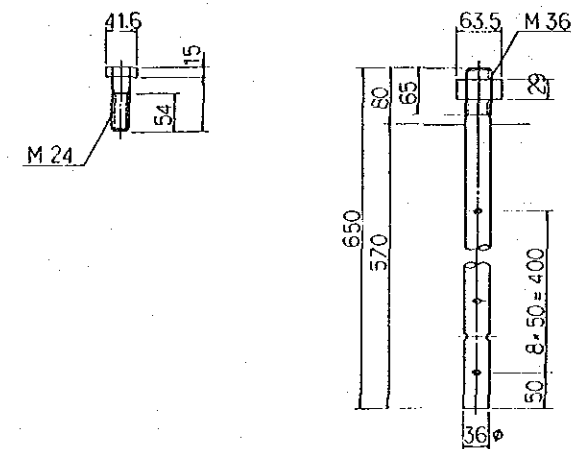
"A" DETAIL



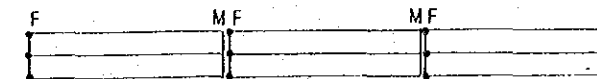
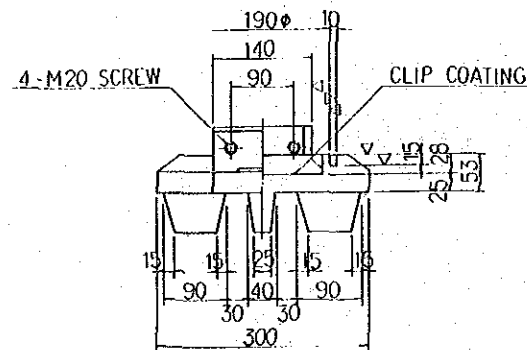
- (4) ~ CHLOROPRENE RUBBER
- (5) ~ CHLOROPRENE RUBBER



- (8) SS41
- (9) ~ SS41



SECTION "ABCDEF"



PLAN

REV.	AMENDMENTS		BY	APP'D	DATE	SURVEY		DESIGN		DRAWN		RECOMMENDED		SCALES		CENTRAL / GULF PROVINCES			
	JICA					JAPAN INTERNATIONAL CO-OPERATION AGENCY		M.S		PRINCIPAL ENGINEER		PROJECT ENGINEER		PRINCIPAL ENGINEER		TRANS-ISLAND HIGHWAY BERBINA-MALALAU SECTION			
	Date					Date		CHECKED		DESIGNED		CHECKED		APPROVED		BRIDGE No.5 - KAPURI BRIDGE			
	VERTICAL DATUM					HORIZONTAL DATUM		DESIGNED		CHECKED		APPROVED		SECRETARY		BEARING BP-B-101 (FIXED)			
SURVEY BOOK NO.8						Principal		25 Sep. 1989		Date		EXECUTIVE ENGINEER		SECRETARY		PROJECT No. S.C. 120-33-814/II		PAPUA NEW GUINEA DEPARTMENT OF WORKS	
REV.						Principal		25 Sep. 1989		Date		EXECUTIVE ENGINEER		SECRETARY		SHEET 238 OF 303		DRAWING No. A1/88272	

R - 50^{TON} Mov BEARING

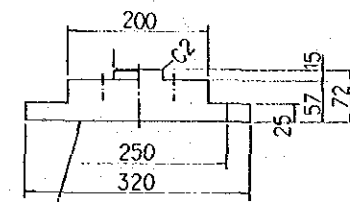
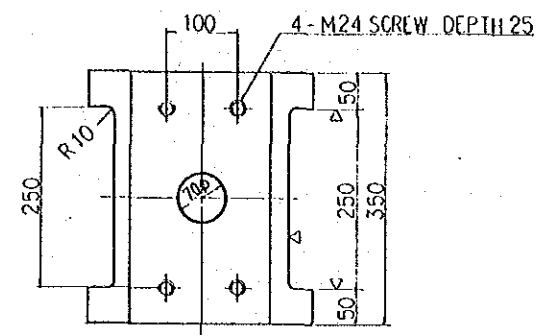
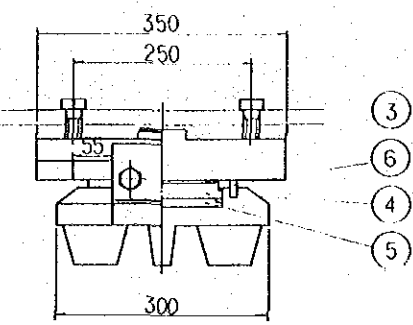
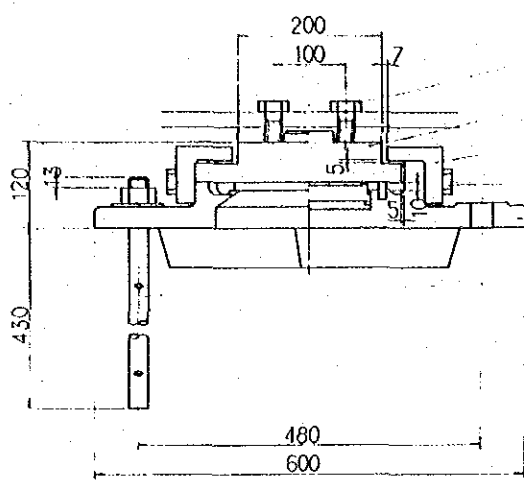
② ~ (▽▽▽) SS41

DESIGN CONDITION

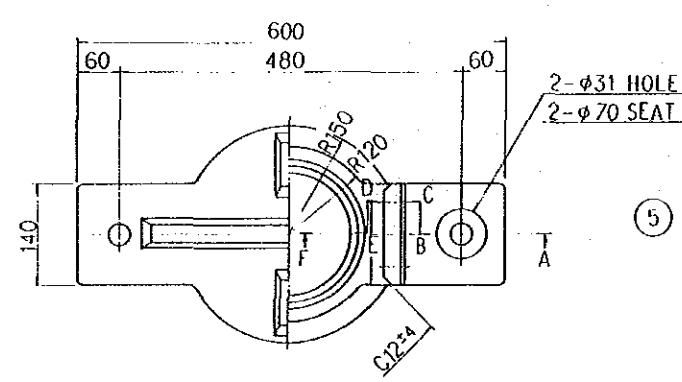
TOTAL REACTION	R	33.8 ton
DEAD LOAD REACTION	Rd	12.6 ton
LIVE LOAD REACTION	Rd+L	21.2 ton
LONGITUDINAL FORCE (FRICTION)	RH1	3.4 ton
LONGITUDINAL FORCE (EARTHQUAKE)	RH1e	5.3 ton
TRANSVERSE FORCE (EARTHQUAKE)	RH2e	5.3 ton
UPLIFT (EARTHQUAKE)	V	1.3 ton
MOVABLE LENGTH	e1	50 mm
DESIGNED LENGTH	e2	70 mm
TOTAL LENGTH	e	110 mm
SEISMIC COEFFICIENT	KH	0.42
FRICATIVE COEFFICIENT	f	0.1
BEARING STRESS OF CONCRETE	σba	80 kg/cm ²

MATERIAL LIST

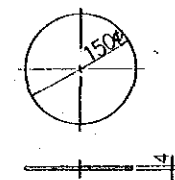
NO.	NAME	MATERIAL	N.O.	WEIGHT	NOTE
1	LOWER BEARING	SC 46	1	43.2	
2	UPPER BEARING	SS 41	1	36.2	
3	GLIDE PLATE	PTFE	1	0.2	
4	MIDDLE PLATE	SS 41	1	3.8	
5	RUBBER PLATE	CHLOROPRENE RUBBER	1	0.4	
6	SEAL RING	CHLOROPRENE RUBBER	1	0.2	
7	SIDE BLOCK	SS 41	2	6.4	
8	BOLT	SS 41	4	0.7	M20-50
9	BOLT	SS 41	4	0.7	M24-54
10	ANCHOR BOLT-NUT	SS 41	2	5.2	
				TOTAL WEIGHT (kg)	96.3



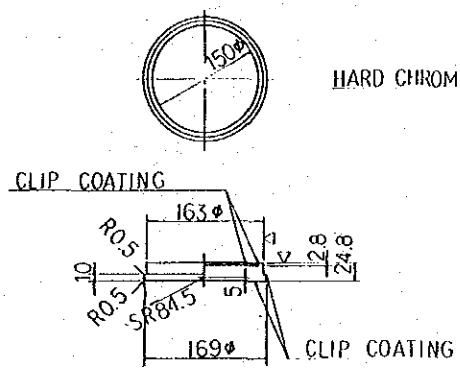
① ~ (▽▽▽) SC 46



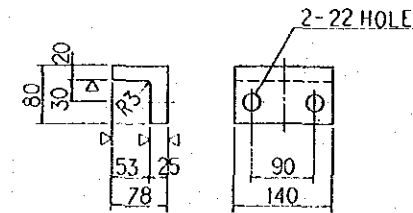
③ ~ PTFE



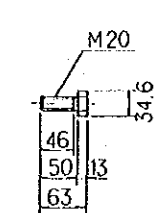
④ 12.5S (▽) SS41



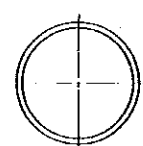
⑦ ~ (▽) SS41



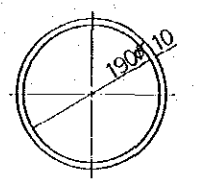
⑧ SS41



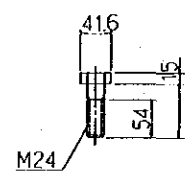
⑤ ~ CHLOROPRENE RUBBER



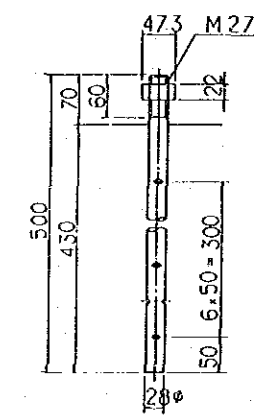
⑥ ~ CHLOROPRENE RUBBER



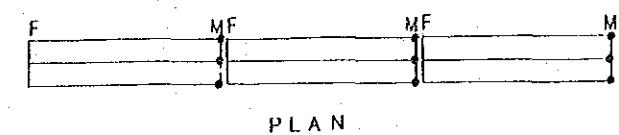
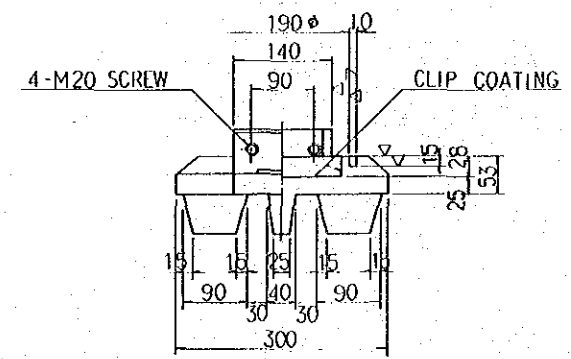
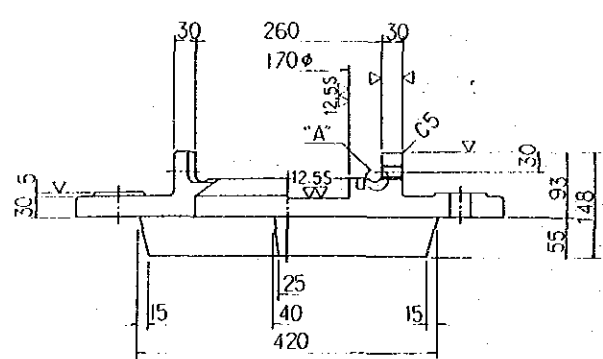
⑨ SS41



⑩ ~ SS41



"A" DETAIL



PLAN

SURVEY JICA		DESIGN JAPAN INTERNATIONAL CO-OPERATION AGENCY		DRAWN M.S.		RECOMMENDED		CENTRAL / GULF PROVINCES	
VERTICAL DATUM MEAN SEA LEVEL		Principal 25 Sep. 1989		Checked y. shi		PROJECT ENGINEER 11/1/89		TRANS-ISLAND HIGHWAY BEREINA-MALALAU SECTION	
HORIZONTAL DATUM		Date		DESIGNED M. Nishizawa		PRINCIPAL ENGINEER 1.11.89		BRIDGE No. 5 - KAPURI BRIDGE	
SURVEY BOOK NO. S		Date		Checked y. shi		EXECUTIVE ENGINEER 1/1/89		BEARING BP-B-102 (MOVABLE)	
AMENDMENTS		BY APP'D DATE		Checked y. shi		SECRETARY FAS(39)		PAPUA NEW GUINEA DEPARTMENT OF WORKS	
				SHEET 239 OF 303		PROJECT No. S.C. 120-33-814/B		DRAWING No. A1/88 273	

GENERAL NOTES

1. ABBREVIATIONS

T	TOP	STRP	STIRRUP
B	BOTTOM	TRMR	TRIMMER
NF	NEAR FACE	MS	MILD STEEL
FF	FAR FACE	SYMH	SYMMETRICAL
EW	EACH WAY	NTS	NOT TO SCALE
EF	EACH FACE	TYP	TYPICAL
C	CENTRELINE	FLG	FLANGE
R	PLATE		

2. DESIGN LOADINGS

NORMAL	T44	STANDARD VEHICLE
ABNORMAL	60	TONNE VEHICLE
EARTHQUAKE	EEBPNK	1985 ZONE 4
DECK	A14	

3. PILING

ALL PILING SHALL BE THE SPECIFIED GRADE
MAXIMUM TOLERANCE ON PLAN POSITION AT PILE TOP FOR ANY PILE = ±75mm

PILE CONTRACT LENGTHS SIZE

BEREINA ABUTMENT	13.4m x 6 nos	800φ x 12THK
BEREINA PIER	21.8m x 4 nos	1000φ x 12 THK
MALALAU PIER	21.8m x 4 nos	1000φ x 12THK
MALALAU ABUTMENT	9.4m x 6 nos	800φ x 12THK

MAXIMUM PILE WORKING LOADS
ABUTMENTS 1500 kN COMPRESSION 700 kN TENSION
PIERS 4500 kN COMPRESSION 3000 kN TENSION

THE TIPS OF THE PILES SHALL BE REINFORCED AS SHOWN
MIN SOCKET LENGTH INTO ROCK 4000mm ABUTS. 9000mm piers
PREVENTION PILE 14.0m x 2nos 800φ

4. CONCRETE

ALL CONCRETE SHALL BE GRADE 25. (f_c = 25 MPa)

5. REINFORCING STEEL

ALL REINFORCEMENT SHALL BE EITHER :-

- a) TEMPCORE (T.C.) BARS OF 410 MPa
- b) ROUND (R) BARS OF 230 MPa

6. LAP LENGTHS

UNLESS NOTED OTHERWISE LAP LENGTHS TO BE AS FOLLOWS :-

12 DIA	500mm
16 DIA	650mm
20 DIA	800mm
24 DIA	1000mm
28 DIA	1500mm
32 DIA	1650mm

7. COVER TO OUTSIDE FACE OF REINFORCEMENT

DECK	
a) TOP OF ROADWAY	35mm
b) BOT OF ROADWAY AND ELSEWHERE	30mm
PIER	
a) CROSS BEAM	40mm
b) COLUMNS	40mm
c) PILE CAP	65mm
ABUTMENT	
a) WINGWALL/BACKWALL	
- OPEN FACES	30mm
- FILL FACES	50mm
b) PILE CAP	65mm

8. STRUCTURAL STEELWORK

ALL MAIN BEAMS, COVER PLATES AND SPLICE PLATES TO BE GRADE 350 STEEL. ALL OTHER STEELWORK TO BE GRADE 250 STEEL. ALL WELDS SHALL BE 6mm CONTINUOUS FILLET WELDS UNLESS NOTED OTHERWISE

9. BOLTING

ALL BOLTS ON MAIN STEELWORK (MAIN BEAMS, CROSS FRAMES AND BRACING) TO BE M24 8.8/TF.

ALL OTHER BOLTS TO BE GRADE 4.6/5

10. STEELWORK FINISHES

ALL SURFACES TO BE SUITABLY PROTECTED BY PAINT WORK - REFER TO SPECIFICATION.

11. BEARINGS

PIER LOADS - DEAD LOAD = 1165kN
LIVE LOAD = 737kN
TOTAL = 1902kN

BEARING ASSUMED FOR DETAILING = POT BEARING BP. B-117 (FIXED)

ABUTMENT LOADS - DEAD LOAD = 347kN
LIVE LOAD = 365kN
TOTAL = 712kN

BEARING ASSUMED FOR DETAILING = POT BEARING BP. B-104 MOVABLE

MEAN TEMPERATURE IS 26.1°C AT THE PROJECT SITE

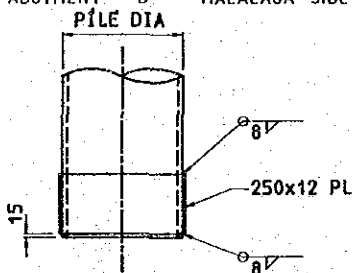
12. MAIN BEAM PRECAMBER

STEEL BEAMS TO BE PRECAMBERED TO THE UNSTRESSED PROFILE SHOWN ON THE DRAWINGS.

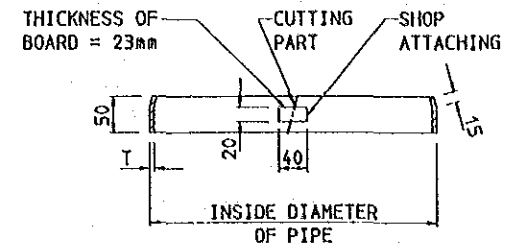
13. ERECTION

THE CONTRACTOR IS TO PROVIDE DETAILS OF ERECTION PROCEDURES TO THE ENGINEER PRIOR TO ERECTION OF THE GIRDERS. THIS IS TO ENSURE THAT THE ALLOWABLE STRESSES ON THE GIRDER SECTIONS ARE NOT EXCEEDED.

**14. ABUTMENT A - BEREINA SIDE
ABUTMENT B - MALALAU SIDE**



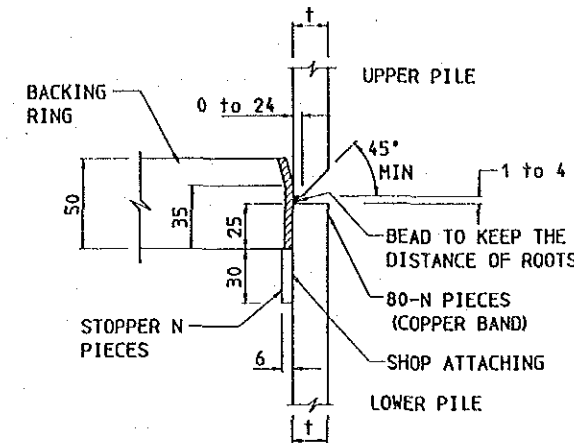
PILE TOE REINFORCEMENT (OPEN END)



BACKING RING - CROSS SECTION

THICKNESS OF BACKING RING

OUTSIDE DIAMETER D	T (mm)
1016 AND UNDER	4.5
OVER 1016	6.0



BACKING RING AND STOPPER

NUMBER OF STOPPERS

OUTSIDE DIAMETER D (mm)	N NUMBER OF PIECES
609.6 AND UNDER	4
OVER 609.6 to 1016 incl.	6
OVER 1016	8

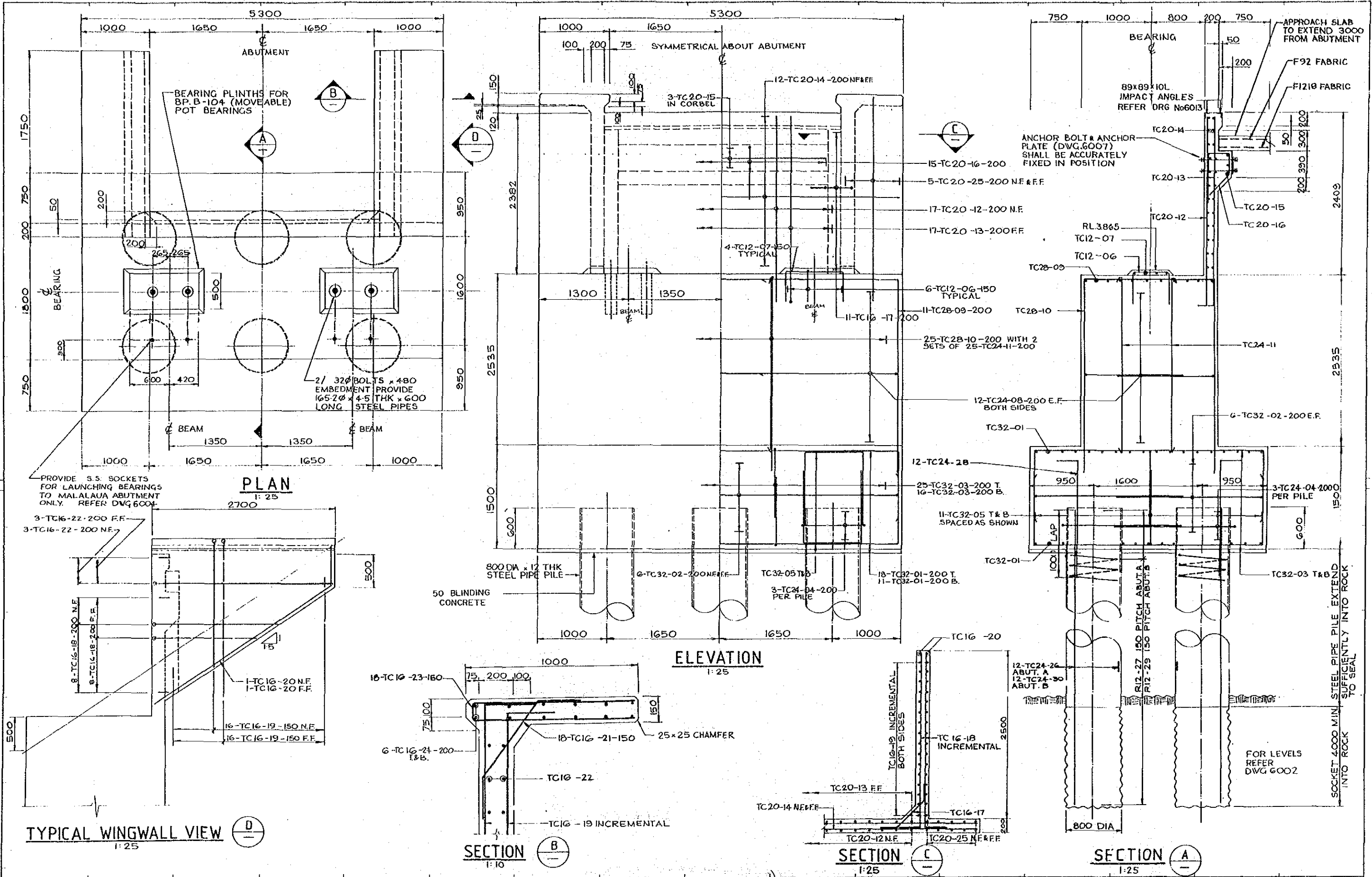
NOTES

- 1. MAXIMUM PILE SECTION LENGTH EQUALS 10m.
- 2. WELDING TO BE IN ACCORDANCE WITH MANUFACTURERS SPECIFICATIONS.

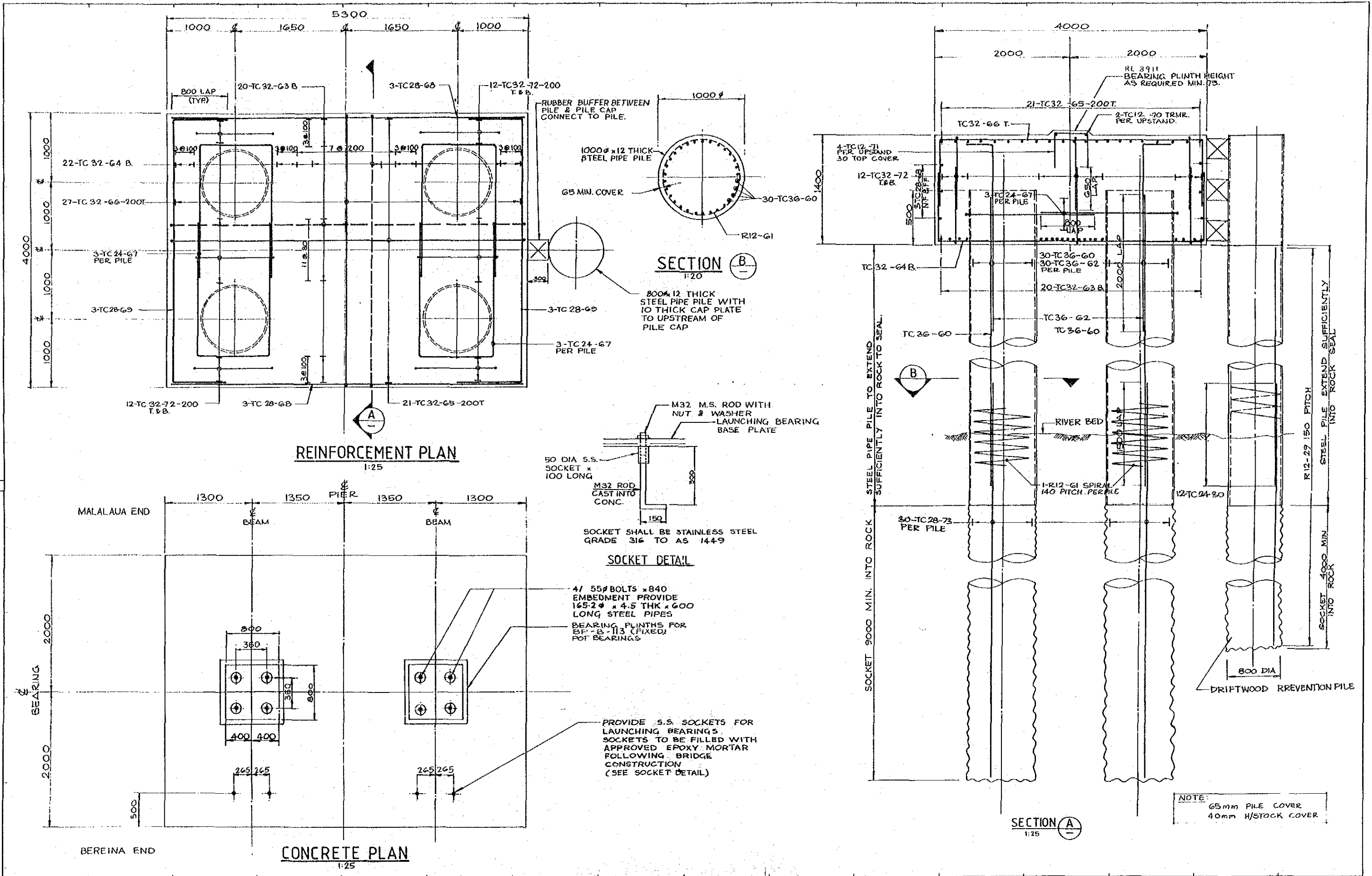
SHAPES AND DIMENSIONS OF BACKING RING AND STOPPER

DRAWING LIST	
DRG No.	DRAWING TITLE
88275	GENERAL NOTES AND DRAWING LIST
88276	GENERAL ARRANGEMENT
88277	ABUTMENT - REINFORCEMENT & CONCRETE DETAILS
88278	PIER DETAILS
88279	DECK STEELWORK GENERAL ARRANGEMENT
88280	GIRDER DETAILS SHEET 1
88281	GIRDER DETAILS SHEET 2
88282	GIRDER LAUNCHING DETAILS
88283	GIRDER ERECTION PROCEDURE
88284	DECK SECTIONS
88285	DECK CONSTRUCTION PROCEDURE
88286	DECK SLAB DETAILS
88287	HANDRAILING/IMPACT ANGLE DETAILS
88288	BAR BENDING SCHEDULE SHEET 1
88289	BAR BENDING SCHEDULE SHEET 2
88290	BEARING BP.B-104 (MOVABLE)
88291	BEARING BP.B-117 (FIXED)
88292	BEARING UNITS, BACKFILL TO BRIDGE ABUTMENT AND OTHERS.

SURVEY JICA		DESIGN JAPAN INTERNATIONAL CO-OPERATION AGENCY		DRAWN MS	RECOMMENDED	SCALES	CENTRAL GULF PROVINCES TRANS-ISLAND HIGHWAY BEREINA-MALALAU SECTION BRIDGE No.6 - LAKEKAMU BRIDGE GENERAL NOTES AND DRAWING LIST	
VERTICAL DATUM MEAN SEA LEVEL		DESIGNED H. Shimizu		CHECKED M. Shimizu	PROJECT ENGINEER A. Lee	APPROVED 1.11.89	PRINCIPAL ENGINEER A. Lee	PROJECT No. S.C.120-33-R14/B
HORIZONTAL DATUM		CHECKED M. Shimizu		EXECUTIVE ENGINEER A. Lee	SECRETARY A. Lee	SHEET 211 OF 303	DRAWING No. A1 88275	
REV.	AMENDMENTS	BY	APP'D	DATE	SURVEY BOOK NOS		DEPARTMENT OF WORKS	

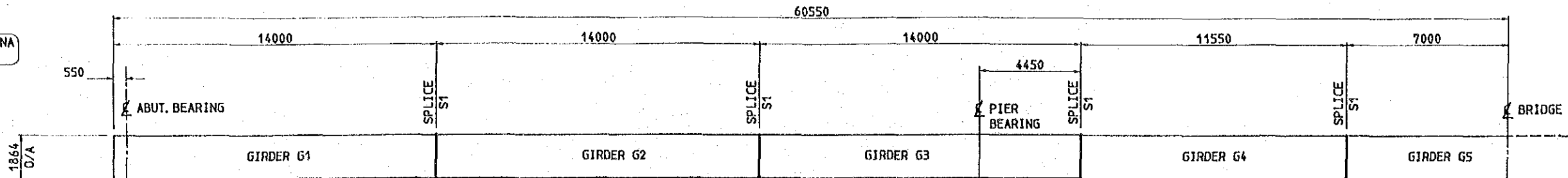


SURVEY JICA Date		DESIGN JAPAN INTERNATIONAL CO-OPERATION AGENCY Principal		DRAWN M-S CHECKED DESIGNED CHECKED		RECOMMENDED PROJECT ENGINEER APPROVED PRINCIPAL ENGINEER 1.11.99		SCALES 1:1000		CENTRAL / GULF PROVINCES	
VERTICAL DATUM MEAN SEA LEVEL		Principal 25 Sep. 1989 Date		Principal 1/11/89 Date		Principal 1.11.99 Date		SHEET 243 OF 303		TRANS-ISLAND HIGHWAY BEREINA-MALALAU SECTION	
HORIZONTAL DATUM		Principal		Principal		Principal		PROJECT No. S.C.120-33-814/B		BRIDGE No.6 - LAKEKAMU BRIDGE	
SURVEY BOOK NOS		Principal		Principal		Principal		DEPARTMENT OF WORKS		DRAWING No. A1/88277	
AMENDMENTS		BY		APP'D		DATE		SHEET 243 OF 303		DRAWING No. A1/88277	



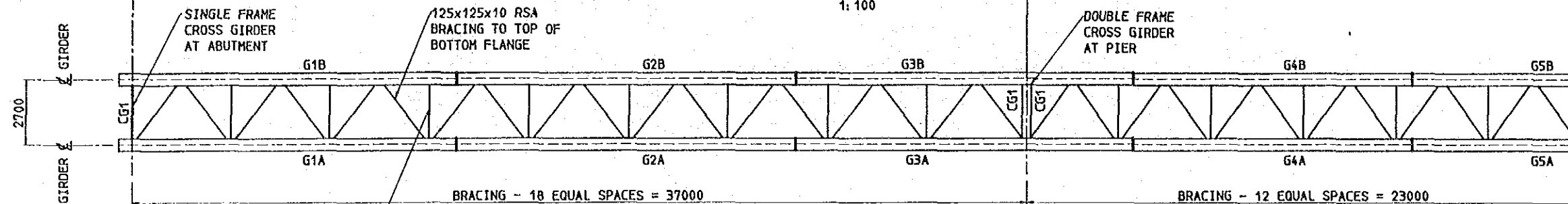
REV.	AMENDMENTS	BY	APP'D	DATE	SURVEY	DESIGN	DRAWN	CHECKED	DESIGNED	CHECKED	RECOMMENDED	APPROVED	SCALES	CENTRAL / GULF PROVINCES TRANS-ISLAND HIGHWAY - BEREINA-MALALAU SECTION BRIDGE No.6 - LAKEKAMU BRIDGE PIER DETAILS	PROJECT No. S.C. 120-33-814/13	DRAWING No. A1 88278
					JICA	JAPAN INTERNATIONAL CO-OPERATION AGENCY	M.S.P.A.	H. N. S.	H. N. S.	PRINCIPAL ENGINEER	SECRETARY	PROJECT ENGINEER	EXECUTIVE ENGINEER			

BEREINA END



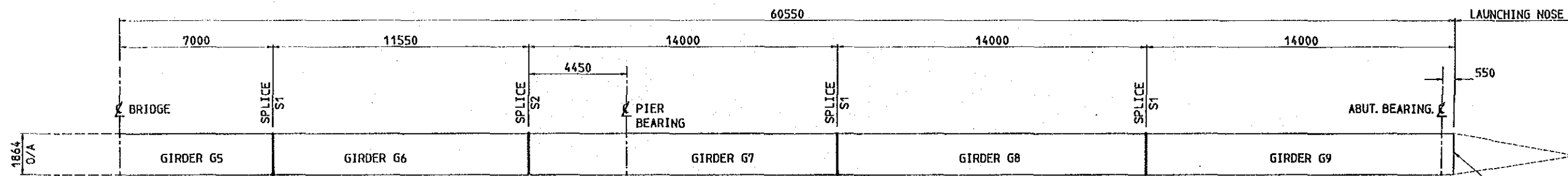
PART ELEVATION

1: 100



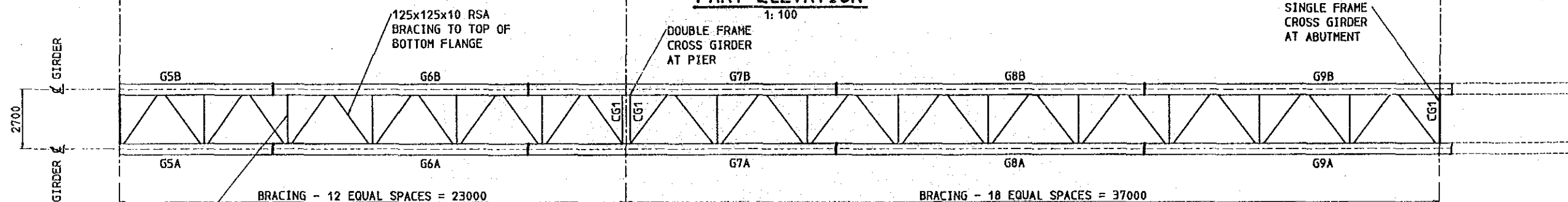
PART PLAN

1: 100



PART ELEVATION

1: 100

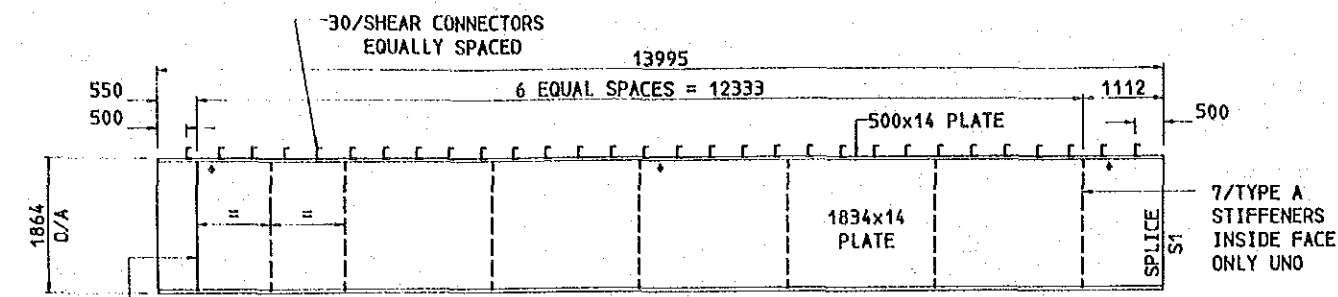


PART PLAN

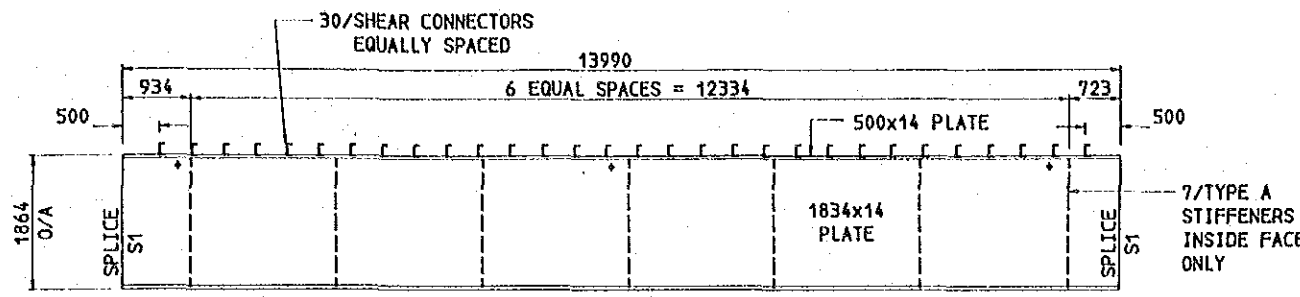
1: 100

MALALAU END

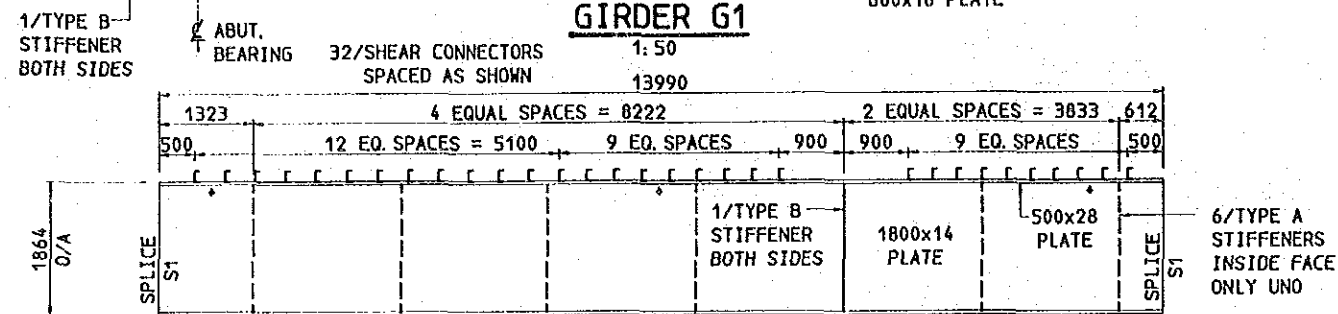
REV.		AMENDMENTS		BY	APP'D	DATE	SURVEY		DESIGN		DRAWN		CHECKED		DESIGNED		CHECKED		RECOMMENDED		APPROVED		SCALES		CENTRAL / GULF PROVINCES		TRANS-ISLAND HIGHWAY BEREINA-MALALAU SECTION		BRIDGE No. 6 - LAKE KAMU BRIDGE		DECK STEELWORK GENERAL ARRANGEMENT		PAPUA NEW GUINEA		DEPARTMENT OF WORKS		DRAWING No.		A1/ 88279	
							JICA		JAPAN INTERNATIONAL CO-OPERATION AGENCY		MKS, M-S		1/1/89		1/1/89		1/1/89		1/1/89		1: 100		1: 100		1: 100		SHEET 245 OF 303		PROJECT No. S.C. 120-33-814/B											
							VERTICAL DATUM MEAN SEA LEVEL		25 Sep. 1989		1/1/89		1/1/89		1/1/89		1/1/89		1/1/89		1/1/89		1/1/89		1/1/89															



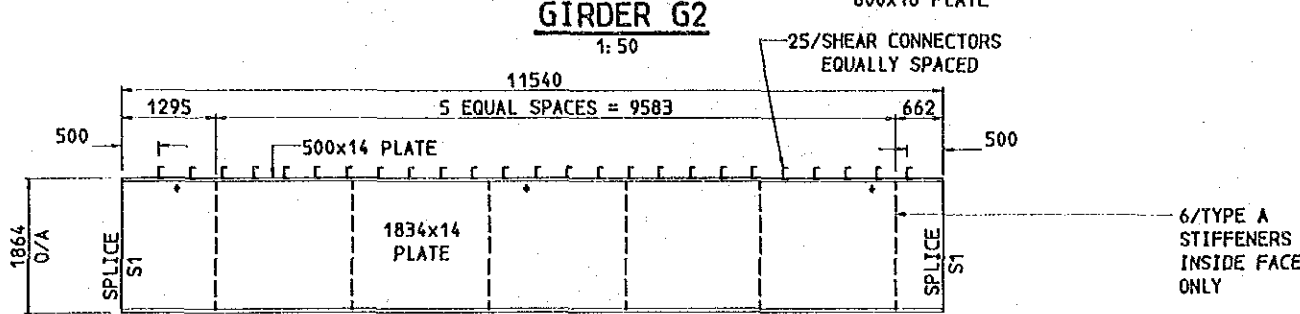
GIRDER G1
1:50



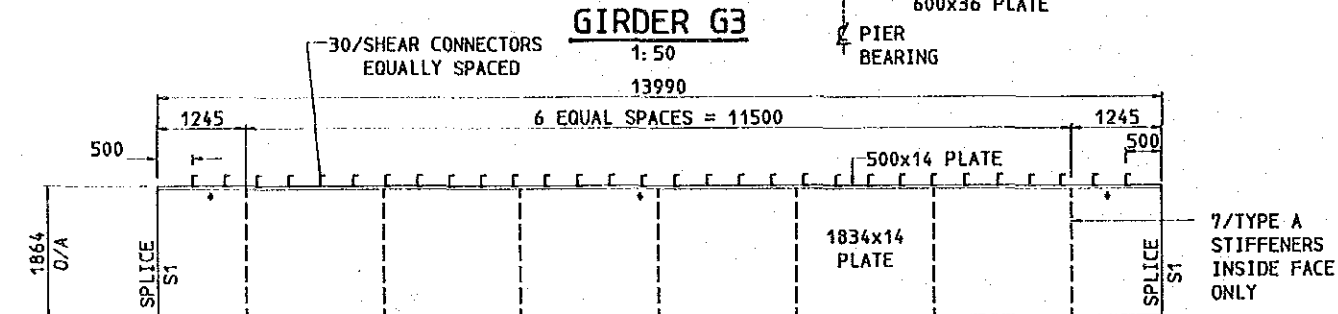
GIRDER G2
1:50



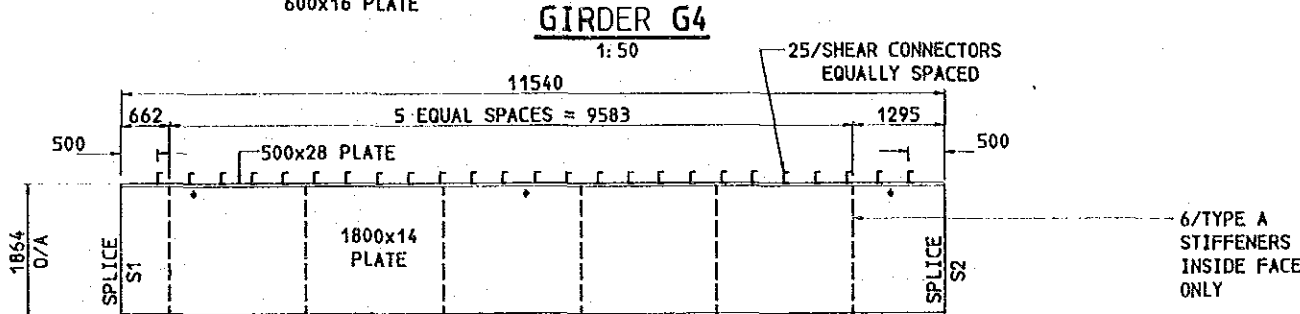
GIRDER G3
1:50



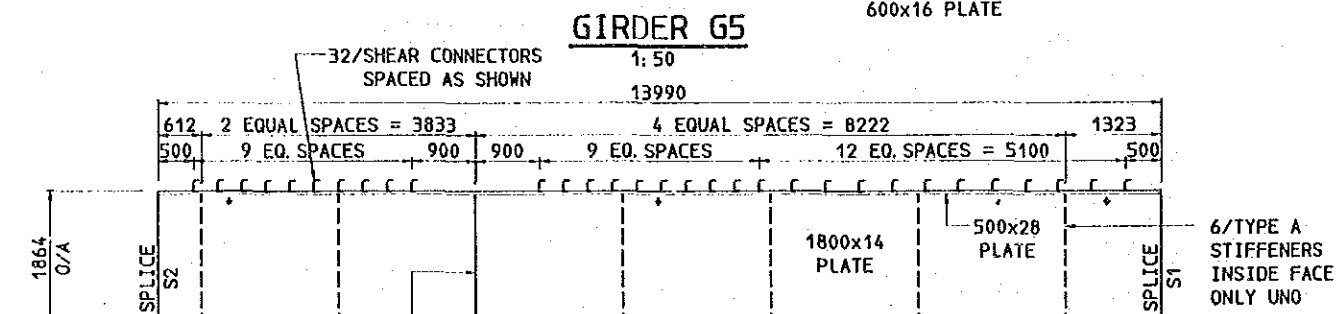
GIRDER G4
1:50



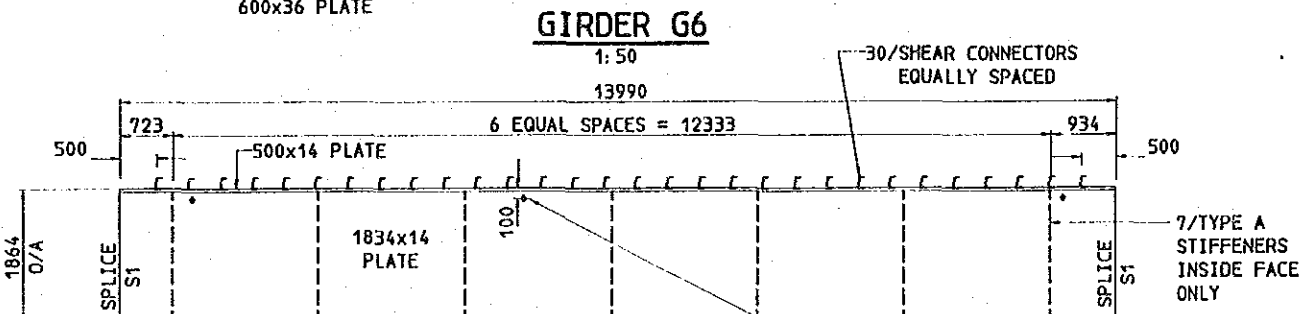
GIRDER G5
1:50



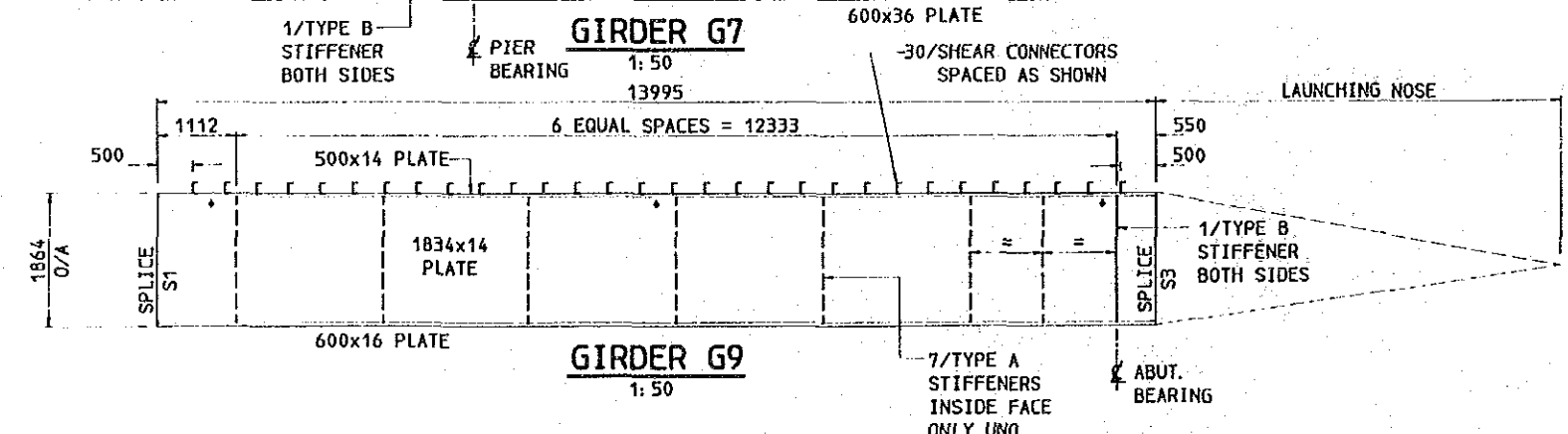
GIRDER G6
1:50



GIRDER G7
1:50

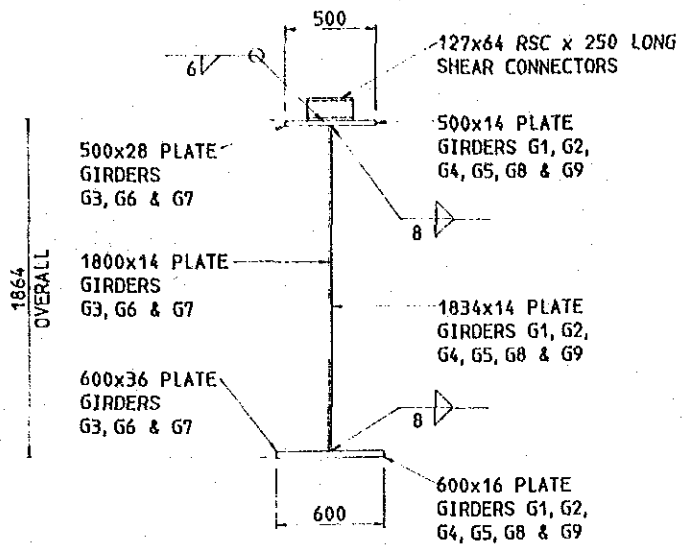


GIRDER G8
1:50

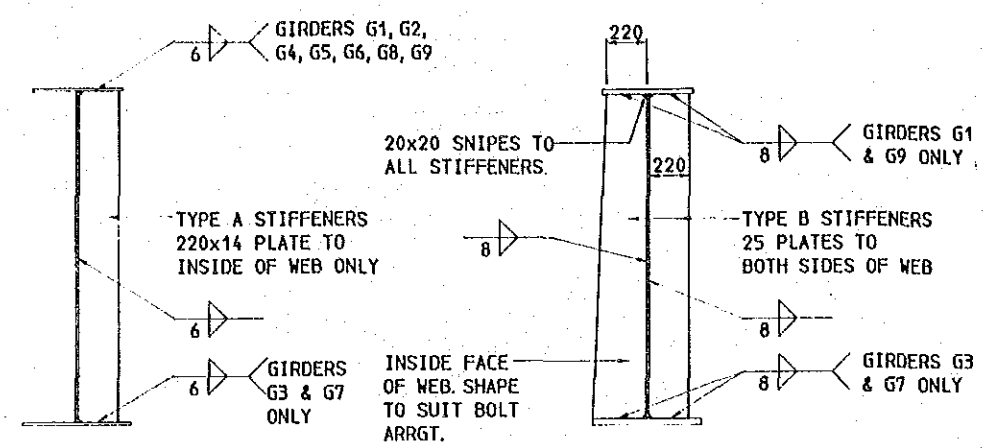


GIRDER G9
1:50

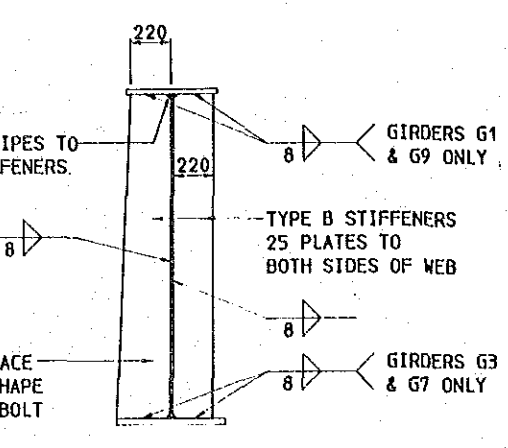
SURVEY JICA Date VERTICAL DATUM MEAN SEA LEVEL HORIZONTAL DATUM SURVEY BOOK NOS.		DESIGN JAPAN INTERNATIONAL CO-OPERATION AGENCY Date 25 Sep. 1989		DRAWN MKS, M'S CHECKED DESIGNED CHECKED		RECOMMENDED PROJECT ENGINEER APPROVED PRINCIPAL ENGINEER SECRETARY		SCALES PROJECT No. S.C. 120-33-814/B		CENTRAL / GULF PROVINCES TRANS-ISLAND HIGHWAY BERENA-MALALAU SECTION BRIDGE No.6- LAKEKAMU BRIDGE GIRDER DETAILS SHEET 1 PAPUA NEW GUINEA DEPARTMENT OF WORKS DRAWING No. A1/ 88280	
REV	AMENDMENTS	BY	APP'D	DATE	Principal	Executive Engineer	Principal Engineer	Secretary	SHEET 246 OF 303	PROJECT No. S.C. 120-33-814/B	DRAWING No. A1/ 88280



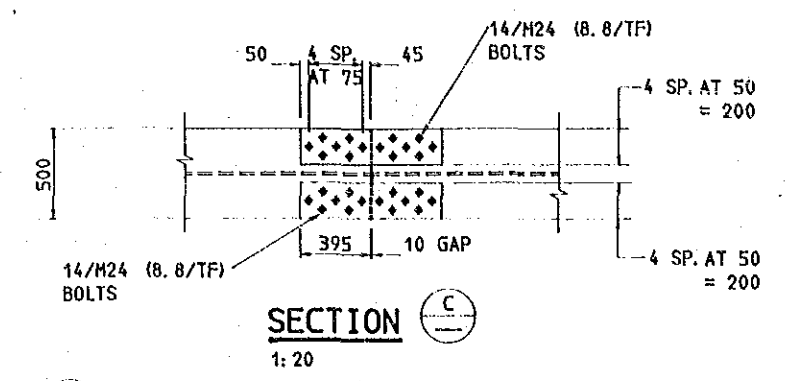
TYPICAL SECTION
1: 20



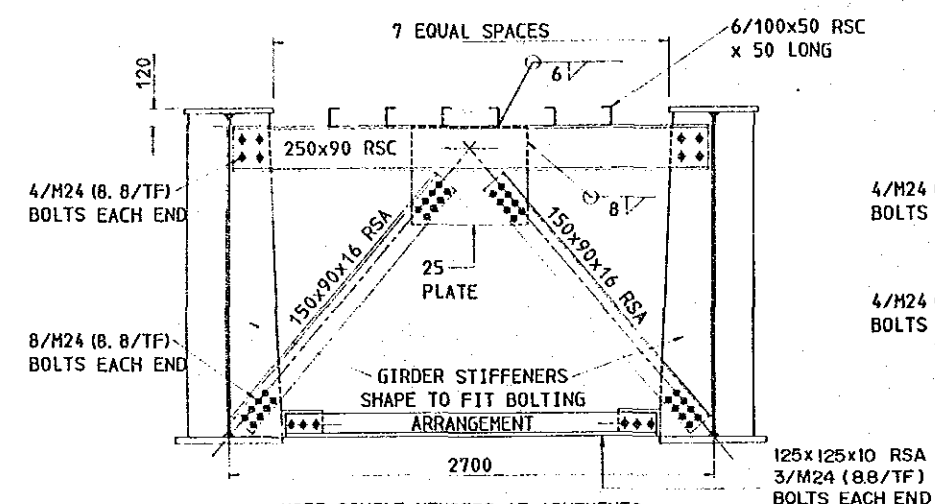
SECTION TYPE A STIFFENER
1: 20



SECTION TYPE B STIFFENER
1: 20

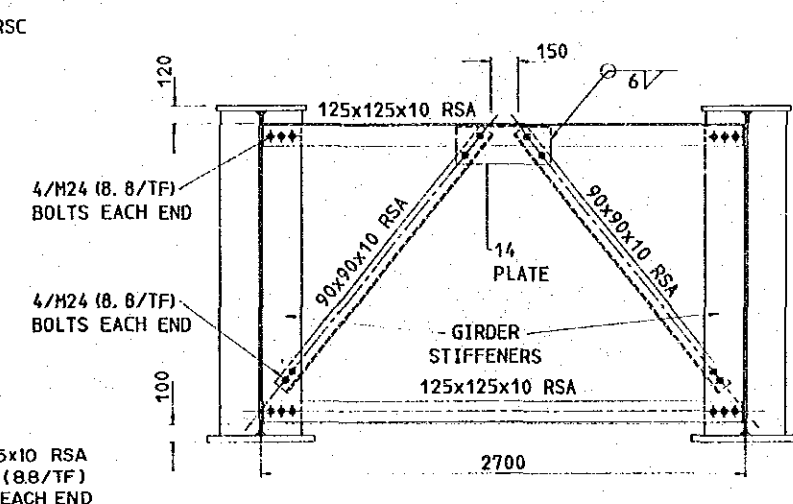


SECTION C
1: 20

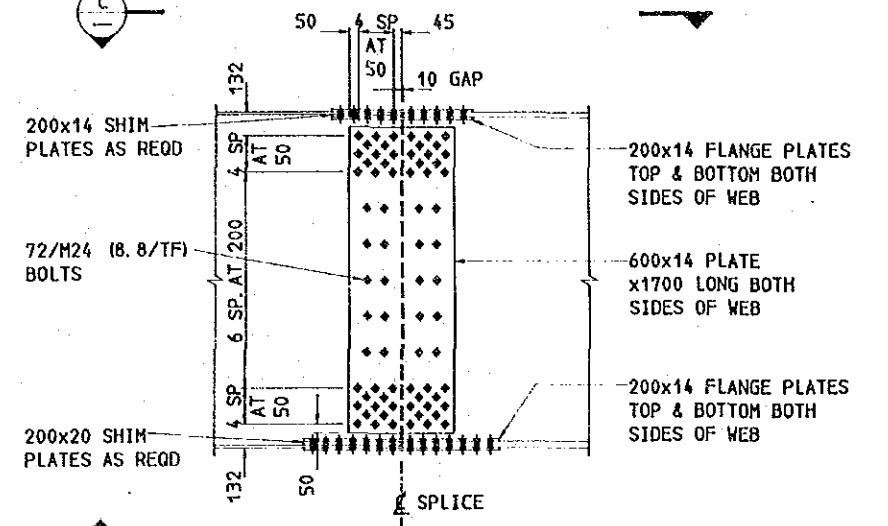


SECTION CROSS GIRDER CG1
1: 20

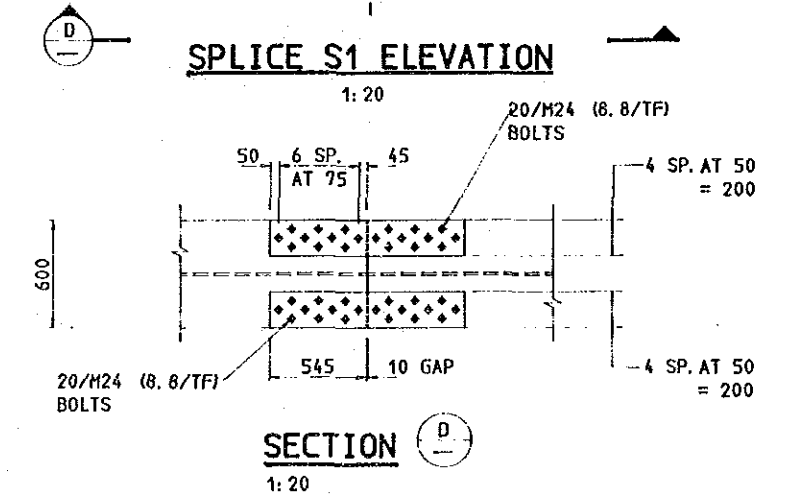
NOTE: SINGLE MEMBERS AT ABUTMENTS
DOUBLE MEMBERS AT PIERS



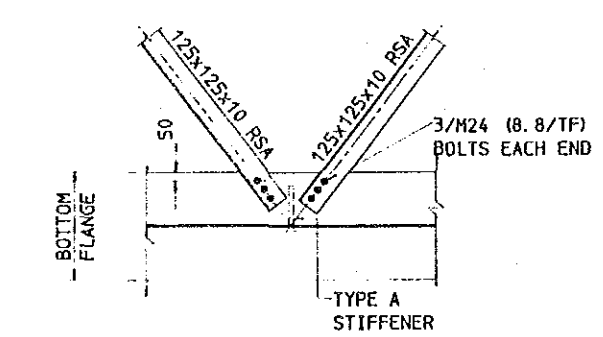
SECTION - TYPICAL TRANSVERSE BRACING FRAME
1: 20



SPLICE S1 ELEVATION
1: 20

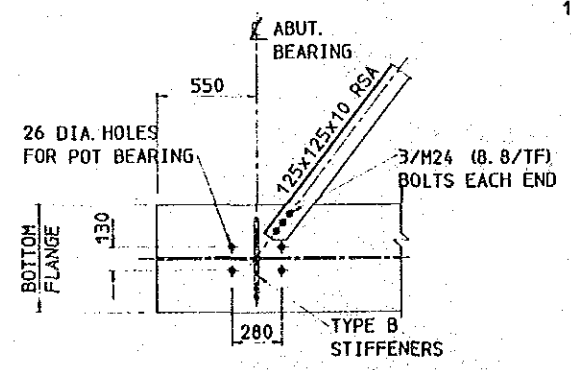


SECTION D
1: 20



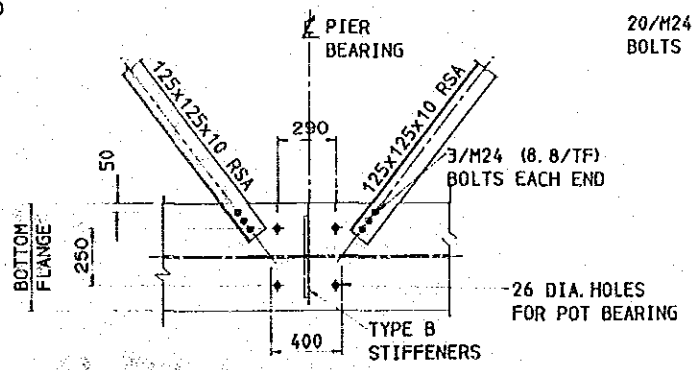
TYPICAL BRACING DETAIL
1: 20

N. B. BRACING LOCATED TO TOP OF BOTTOM FLANGE



TYPICAL BRACING DETAIL AT ABUTMENTS
1: 20

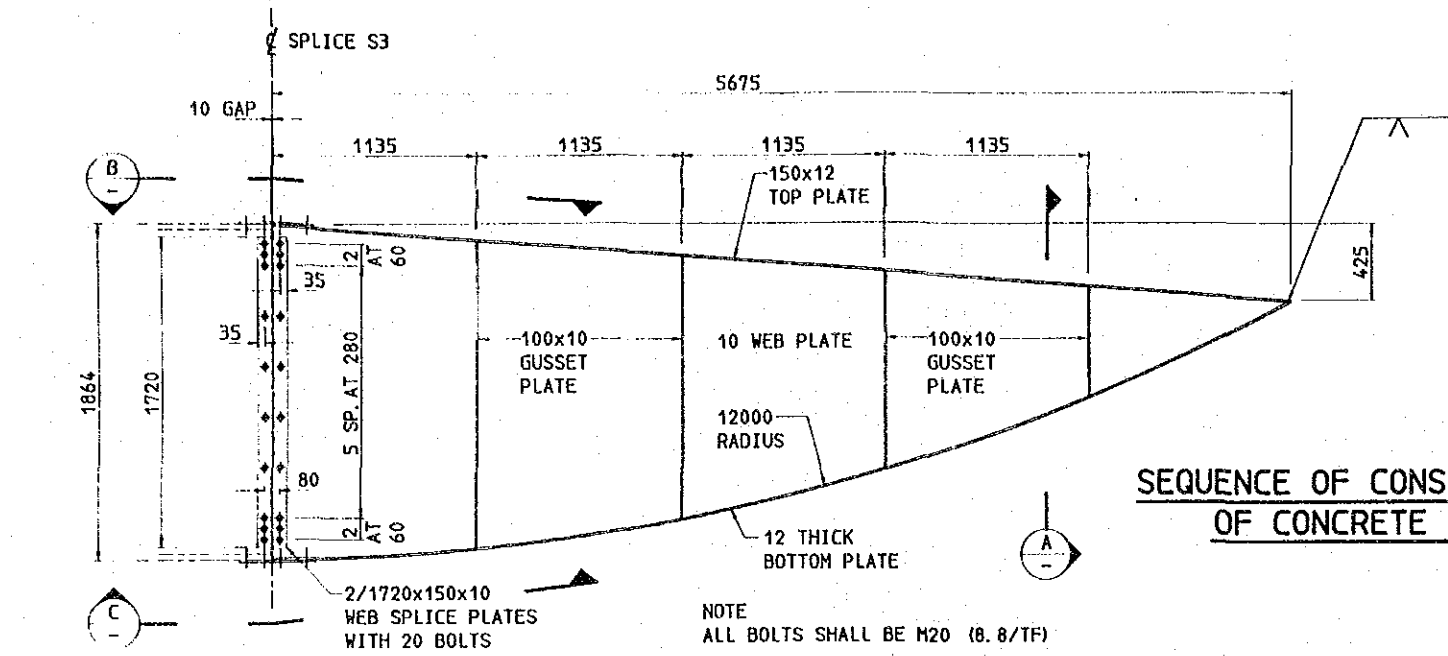
N. B. BRACING LOCATED TO TOP OF BOTTOM FLANGE



TYPICAL BRACING DETAIL AT PIERS
1: 20

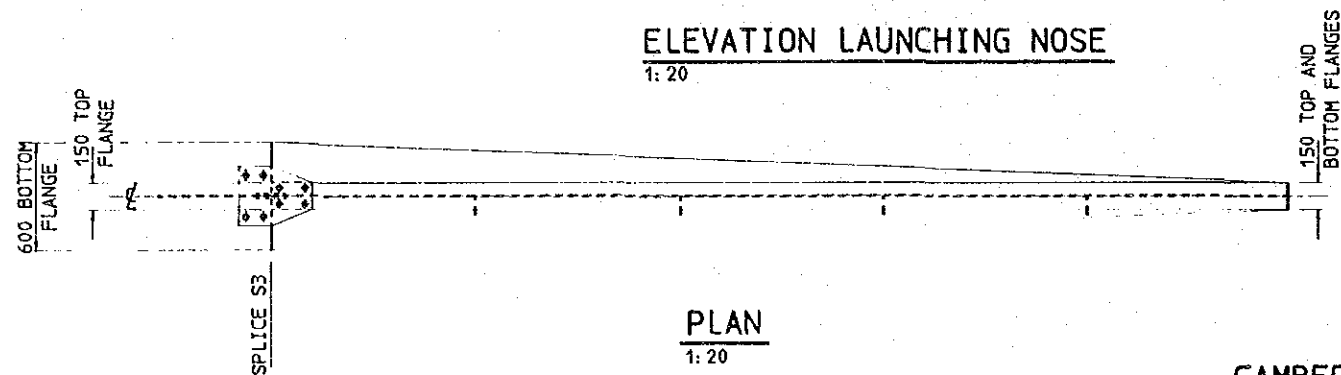
N. B. BRACING LOCATED TO TOP OF BOTTOM FLANGE

SURVEY JICA		DESIGN JAPAN INTERNATIONAL CO-OPERATION AGENCY		DRAWN MKS, M S		RECOMMENDED		CENTRAL / GULF PROVINCES	
VERTICAL DATUM MEAN SEA LEVEL		Principal 25 Sep. 1989		CHECKED 4/8/89		PROJECT ENGINEER 1/1/89		TRANS-ISLAND HIGHWAY BEREINA-MALALUA SECTION	
HORIZONTAL DATUM		Date		DESIGNED		APPROVED 1. 4. 89		BRIDGE No.6- LAKEKAMU BRIDGE	
SURVEY BOOK NOS		Date		CHECKED 4/8/89		EXECUTIVE ENGINEER 1/1/89		GIRDER DETAILS SHEET 2	
AMENDMENTS		BY APP'D DATE		SECRETARY FAS(19)		SHEET 217 OF 303		PAPUA NEW GUINEA DEPARTMENT OF WORKS	
				PROJECT No. S.C. 120-33-814/B		DRAWING No. A1 88281			



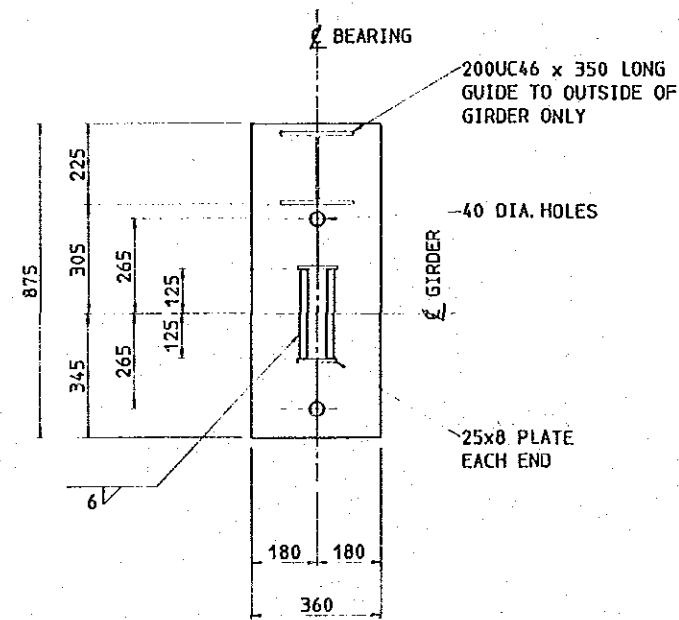
SEQUENCE OF CONSTRUCTION OF CONCRETE DECK

ELEVATION LAUNCHING NOSE
1: 20

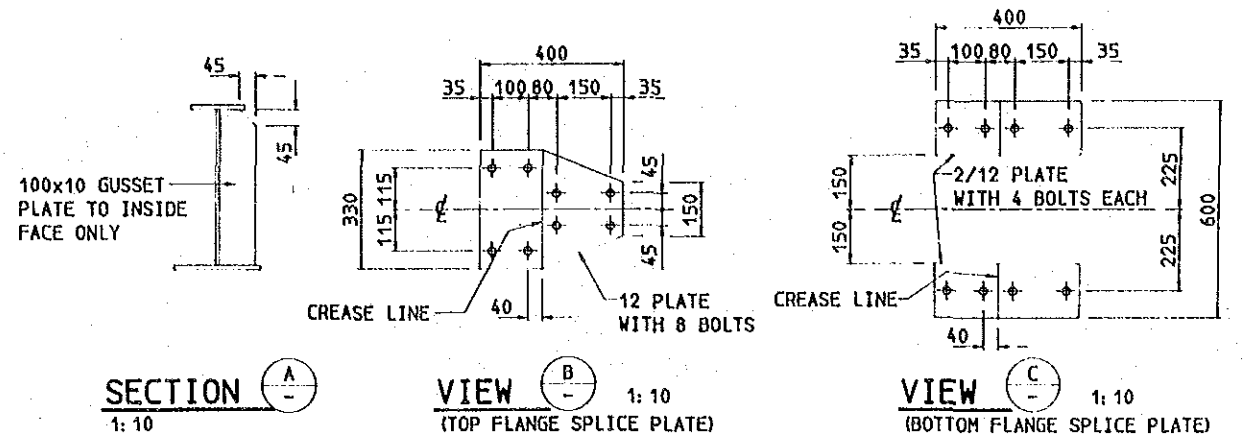


PLAN
1: 20

CAMBER DIAGRAM



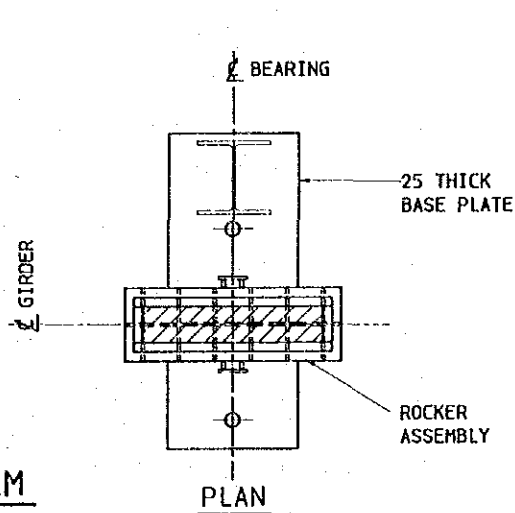
LAUNCHING BEARING BASE PLATE
1: 10



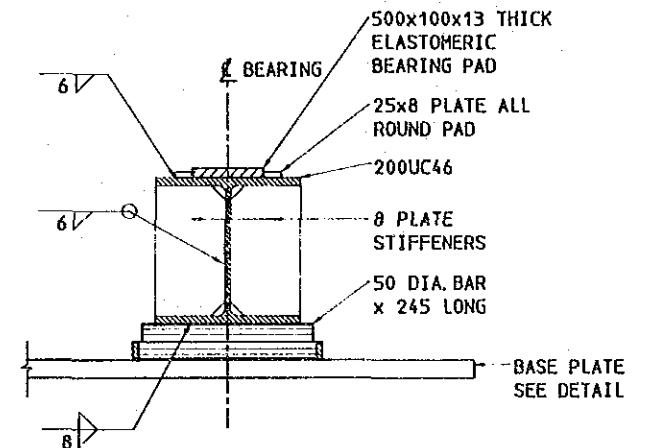
SECTION A-A
1: 10

VIEW B-B
1: 10
(TOP FLANGE SPLICE PLATE)

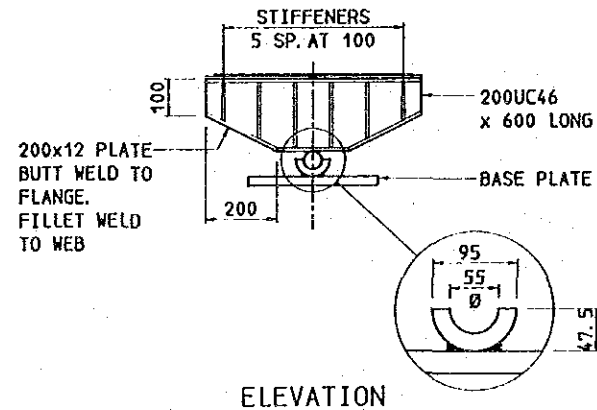
VIEW C-C
1: 10
(BOTTOM FLANGE SPLICE PLATE)



PLAN



SECTION THROUGH ROCKER ASSEMBLY
1: 5



LAUNCHING BEARING ASSEMBLY
1: 10

NOTES

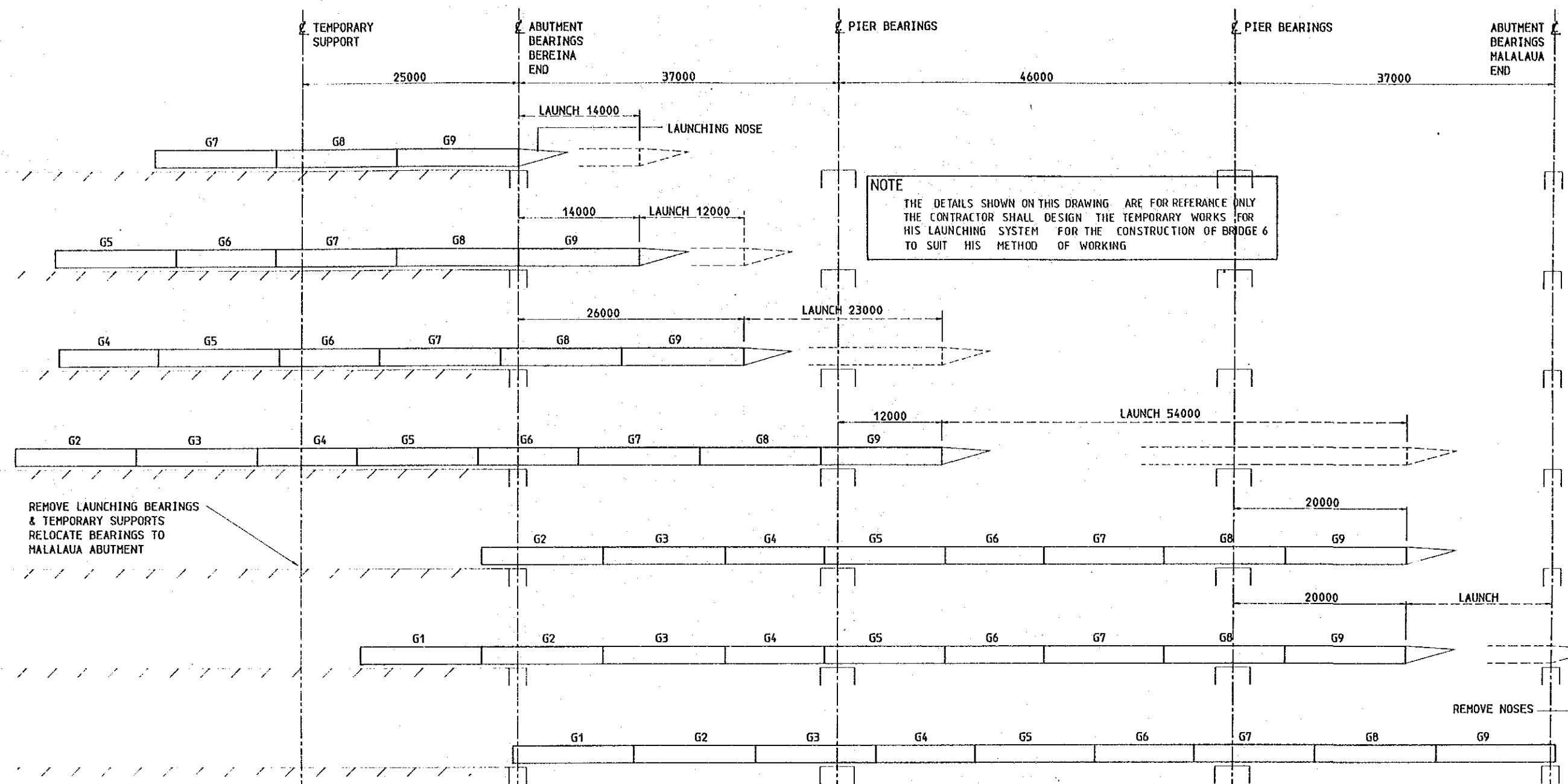
- ELASTOMERIC BEARING TO COMPLY WITH THE FOLLOWING
 - LAYERS OF BEARING FROM TOP DOWN SHALL BE
 - 1mm P.T.F.E. (UNFILLED)
 - 2mm ELASTOMER
 - 2mm STEEL PLATE
 - 4mm ELASTOMER
 - 2mm STEEL PLATE
 - 2mm ELASTOMER
 - THE RESIN USED IN THE P.T.F.E LAYER SHALL BE 100 PERCENT VIRGIN MATERIAL WITH A RELATIVE DENSITY OF 2.13 TO 2.19 AND DUROMETER HARDNESS OF 50 TO 65.
 - STEEL AND RUBBER USED IN THE BEARINGS SHALL COMPLY WITH A.S. 1523.
- STEEL SHALL BE GRADE 250.
- STAINLESS STEEL STRIPS 150mm WIDE AND 1mm THICK WILL BE CONNECTED TO THE UNDERSIDE OF GIRDERS USING AN APPROVED DETAIL TO PROVIDE A SLIDING SURFACE DURING LAUNCHING. THE STAINLESS STEEL SURFACE SHALL CONFORM TO A.S. 1449 GRADE 316L, 2B FINISH.
- TEMPORARY SUPPORTS 25m FROM BEREINA ABUTMENT SHALL BE DESIGNED TO TAKE CONSTRUCTION HORIZONTAL LOADS AND A VERTICAL LOAD OF 450 kN/GIRDER DURING LAUNCHING.

NOTE
THE DETAILS SHOWN ON THIS DRAWING ARE FOR REFERENCE ONLY. THE CONTRACTOR SHALL DESIGN THE TEMPORARY WORK FOR HIS LAUNCHING SYSTEM FOR THE CONSTRUCTION OF BRIDGE 6 TO SUIT HIS METHOD OF WORKING

SURVEY JICA		DESIGN JAPAN INTERNATIONAL CO-OPERATION AGENCY		DRAWN MKS, M.S.		RECOMMENDED		CENTRAL / GULP PROVINCES	
VERTICAL DATUM MEAN SEA LEVEL		Principal Engineer		Checked		Principal Engineer		TRANS-ISLAND HIGHWAY BEREINA-MALALUA SECTION	
HORIZONTAL DATUM		Executive Engineer		Designed		Approved I.E. 09		BRIDGE No.6 - LAKEKAMU BRIDGE	
SURVEY BOOK NOS		25 Sep. 1989		Checked		Secretary		GIRDER LAUNCHING DETAILS	
AMENDMENTS		BY APP'D DATE		SHEET 248 OF 303		PROJECT No. S.C. 120-33-814/B		PAPUA NEW GUINEA DEPARTMENT OF WORKS	
								DRAWING No. A1/88282	

STAGES

1
2
3
4
5
6
7



NOTE
THE DETAILS SHOWN ON THIS DRAWING ARE FOR REFERENCE ONLY THE CONTRACTOR SHALL DESIGN THE TEMPORARY WORKS FOR HIS LAUNCHING SYSTEM FOR THE CONSTRUCTION OF BRIDGE 6 TO SUIT HIS METHOD OF WORKING

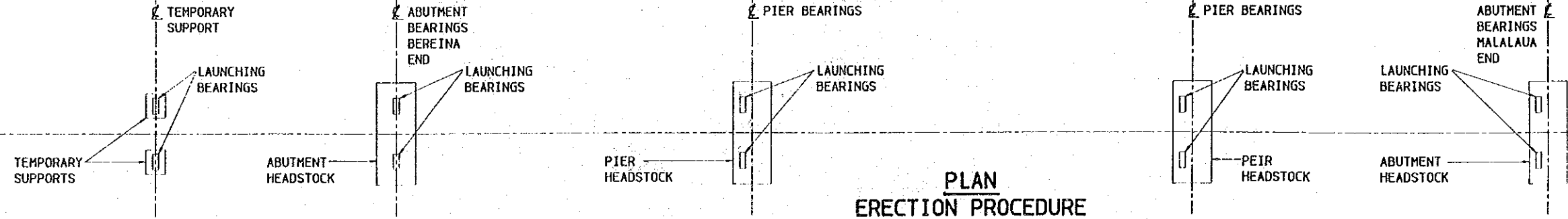
REMOVE LAUNCHING BEARINGS & TEMPORARY SUPPORTS RELOCATE BEARINGS TO MALALAU ABUTMENT

REMOVE NOSES

**ELEVATION
ERECTION PROCEDURE**
1: 250

**PLAN
ERECTION PROCEDURE**
1: 250

BRIDGE



REV.	AMENDMENTS	BY	APP'D	DATE	SURVEY	DESIGN	DRAWN	RECOMMENDED	SCALES	CENTRAL / GULF PROVINCES TRANS-ISLAND HIGHWAY BEREINA-MALALAU SECTION BRIDGE No. 6- LAKEKAMU BRIDGE GIRDER ERECTION PROCEDURE	PAPUA NEW GUINEA DEPARTMENT OF WORKS	DRAWING No. A1 88283
					JICA	JAPAN INTERNATIONAL CO-OPERATION AGENCY	MKS, M.S.	PROJECT ENGINEER	1: 250			
					VERTICAL DATUM MEAN SEA LEVEL.	J. J. J. J.	14/1/89	1. 2. 89		PROJECT No. S.C. 120-33-814/B		
					HORIZONTAL DATUM	25 Sep. 1989	14/1/89	1. 2. 89		SHEET 249 OF 303		
					SURVEY BOOK No. 5	Date	14/1/89	1. 2. 89				