THE ISLAMIC REPUBLIC OF PAKISTAN

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DETAILED DESIGN STUDY ON WEST WHARF THERMAL POWER PLANT PROJECT

FINAL REPORT-I

VOLUME 3

JANUARY 1990

JAPAN INTERNATIONAL COOPERATION AGENCY



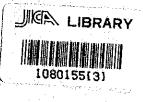
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WEST WHARF THERMAL POWER PLANT PROJECT

DETAILED DESIGN STUDY

DRAFT FINAL REPORT - I

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4.1 Design of Column

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10. Check of the potential horizontal bearing strength

10.1 Calculation of potential horizontal bearing strength

10.2 Calculation of required potential horizontal bearing strength

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10.3 Check of Girders and Columns

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I. Gemeral

FORM 04

1. Building Dimensions	
1) Building Area	4,181.6 m2
ty building krea	4,101.0
2) Floor Area	
5th Floor	55.6 m2
	00.0 ш2
4th Floor	1,726.4 m2
Operating Floor	4,181.6 m2
Nezzanine Floor	4,181.6 m2
Ground Floor	4,181.6 m2
Total	14,326.8 m2
10141	14,520.0 μ2
3) Building Heught (T/S)	GL+27.1 m
•,••••••••••••••	
4) Building KVolume	102,057.6 m3
2. Structure	
1) Main Structure : Steel	
2) Foundation : Reinfo	orced concrete mat foundation
3) Slab : Concre	ete slab and grating floor
4) Wall : Concre	ete Wall and precast concrete wall
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- 3. Structural Design Method
 - 3.1 Superstructure

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- 1) All frames in longitudinal direction are designed with vertical braced frames.
- 2) All frames in transverse direction are designed with vertical braced and open frames.
- 3) The bracing system will utilize x-braces or portal braces and the brace members are designed for compression and tension.
- 4) Every end joint of every girder is assumed to be a pin joint except that of a roof truss.
- 5) Every bottom of every column is assumed to be a pin support.
- B) Every member including a roof truss is replaced to a line element.
- 7) Every structural analysis is based on elastic stiffness.
- 4. Design Criteria and Code
 - "Design Standard for Steel Structure", Architectural Institute of Japan(AIJ), 1970
 - 2) "Standards for Calculation of Reinforced Concrete Structure", AIJ, 1982
 - "Standards for Structural Design of Building Foundation", AIJ, 1974

4) "Manual for Loads of Buildings", AIJ, 1981

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. Structural Mater	rials and Allowable Stresses
1) Qualities of ma	aterials
Structural stee	el : JIS G3101 SS41, JIS G3108 SM41 or equiv-
	alent F=2400kg/cm ²
High Strength H	Bolt : JIS B1186 F10T or equivalent
Concrete	: $F=210$ kg/cm ² (compressive strength of 28
	days)
Reinforcement	: Deformed bar, ASTM A815 Grade 40 or
	equivalent F=2800kg/cm ²
2) Physical consta	ants of structural steel
Modulus of elas	sticity $E=2.1 \times 10^5 \text{ kg/cm}^2$
	•
3) Allowable stres	SSES
	sses sses for each materials are shown in Table 5.1 to
	أنافي المحافظ والمحافظ والمتعاد والمتعاد والمحافظ والمحافظ والمحافظ والمحافظ والمحافظ والمحافظ والمحافظ والمحافظ
Allowable stres	أنافي المحافظ والمحافظ والمتعاد والمتعاد والمحافظ والمحافظ والمحافظ والمحافظ والمحافظ والمحافظ والمحافظ والمحافظ
Allowable stres	
Allowable stres	أنافي المحافظ والمحافظ والمتعاد والمتعاد والمحافظ والمحافظ والمحافظ والمحافظ والمحافظ والمحافظ والمحافظ والمحافظ
Allowable stres	

FORM 04

	Allowable Unit Stress (t/cm ²)
llowable Tensile Stress f_{E}	$f_{\rm e} = -\frac{F}{1.5} = 1.6$
llowable Shear Stress	$f_{h} = \frac{F}{1.5 \sqrt{3}} = 0.92$
llowable Compressive Stress f.	when $\lambda \leq \Lambda$ $f_e = \frac{\{1-0.4(\lambda/\Lambda)^2\}F}{\gamma}$ when $\lambda > \Lambda$ $f_e = \frac{0.277F}{(\lambda/\Lambda)^2}$ where $\gamma = 3/2 + 2/3 \cdot (\lambda/\Lambda)^2$ $\Lambda = \sqrt{\frac{\pi c^2 E}{0.6F}}$: Critical slenderness ratio
llowable Bending Stress	$f_{b} = Max(f_{b1}, f_{b2}), \text{ but not more than } f_{t}$ $f_{b1} = (1-0.4 \frac{(1_{b}/1)^{2}}{C \cdot \Lambda^{2}})f_{t}$ $f_{b2} = \frac{900}{(1_{b} \cdot h/\Lambda_{f})}$ where $C = 1.75 - 1.05(\frac{M_{2}}{M_{1}})^{2} + 0.3(\frac{M_{2}}{M_{1}})^{2},$ but not more than 2.3

Notes: 1. Each allowable stress indicated in this table is permanent.

2. Temporary allowable stresses are 1.5 times as much as those in this table.

- 3. Allowable bending stress f_b is that for a shape steel, a plate girder and another built-up member which are bended around the principal axis of maximum moment of inertia. This is not, however, applied to box section.
- 4. Symbols in this table are defined as follows:
 - λ : Slenderness ratio for compression memeber
 - 1. : length of compressive side flange btween supports
 - h : Depth of bean(cm)

FORM 04

δ

- Af : Cross sectional area of compressive side $flange(cm^2)$
- Radius of gyration of area of Tee section, comprising compressive side flange and one-sixth of depth of beam, around the axis of web(cm)

1	Table 5.2	Allowable	Unit Stres	ses in We	lded Joint:	s (t/cm ²)
Weld- ing		Permanent Groove	Stresses Veld		Fillet	Temporary
Posi- tion	Tension	Compress	Bending	shear	Weld	Stresses
(1) (2)	1.44 1.20	1.44 1.20	1.44 1.20	0.83 0.70	0.83 0.70	Permanent stresses×1.5

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SHEET.

Notes: (1) Flat or horizontal in the shop (2) Overhead or vertical in the shop and flat o

(2) Overhead or vertical in the shop and flat or horizontal in the field

Table 5.3 Allowable Strength p	per Medium Bolts	(SS41)
--------------------------------	------------------	--------

			Perma	nent Str	-	
Bolt Nominal	Dia. of Bolt Hole	Bolt Gross Area	Shear (t)		Tension	Temporary Strength
Dia.	(nm)	(cm ²)	Single shear	Double shear	(t)	(t)
H12 H16 H20 H22 H24	12.5 16.5 20.5 22.5 24.5	1.13 2.01 3.14 3.80 4.52	1.02 1.81 2.83 3.42 4.07	2.03 3.62 5.65 6.84 8.14	1.36 2.41 3.77 4.56 5.42	Permanent Stresses x 1.5

Table 5.4 Allowable Strength per High Strength Bolts (F10T)

				nent Str	7		
Bolt Nominal	Dia. of	Bolt Effect. Area	Shear (t) Tension		Temporary Strength		
Dia.	Bolt Hole (mm)	лгеа (см²)	Single shear	Double shear	(t)	(t)	
M16 M20 M22 H24	17.0 21.5 23.5 25.5	1.57 2.45 3.03 3.53	3.02 4.71 5.70 6.78	6.03 9.42 11.4 13.6	6.23 9.73 11.8 14.0	Permanent Stresses x 1.5	
	_	L	<u></u>	I	1	L	

FORM 04

7 SHEET

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Stresses		Permanent Stresses					Temporary Stress	
					Bond			Shear
Materials		Compress	Shear	٨	B	С	Compress	Bond
Normal	Plain bar	70	7.0	8.4	12.6	8.4		
Concrete Fc=210	Deformed bar	70	7.0	14.0	21.0	14.0	P.Stress	P.S.
Normal	Plain bar			9.0	13.5	9.0	x 2.0	x 1.5
Concrete Fc=250	Deformed bar	80	7.5	15.6	23.5	15.6		

Top bar of flexural members Remarks Λ :

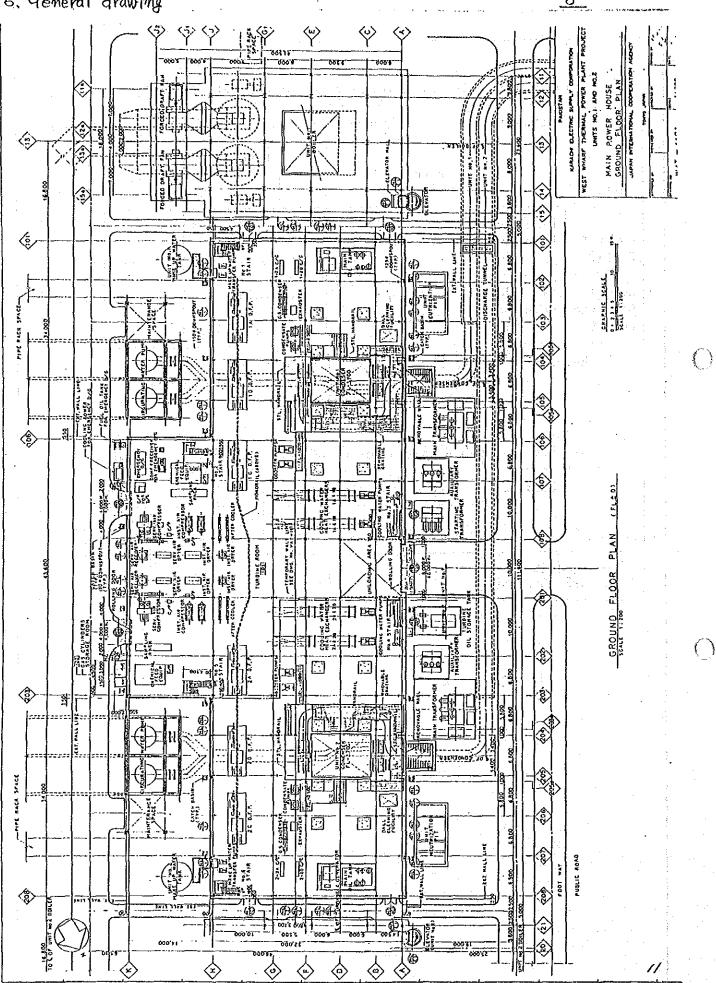
FORM 04

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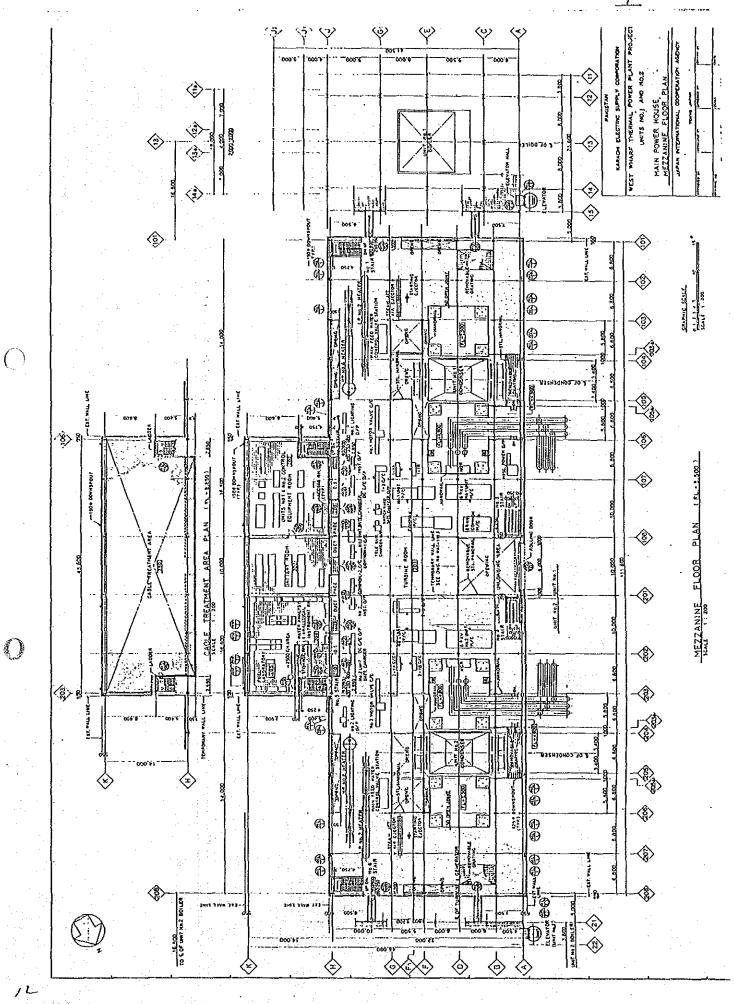
B: Bar, except "Item A", of flexural members C: Anchors and lap splices

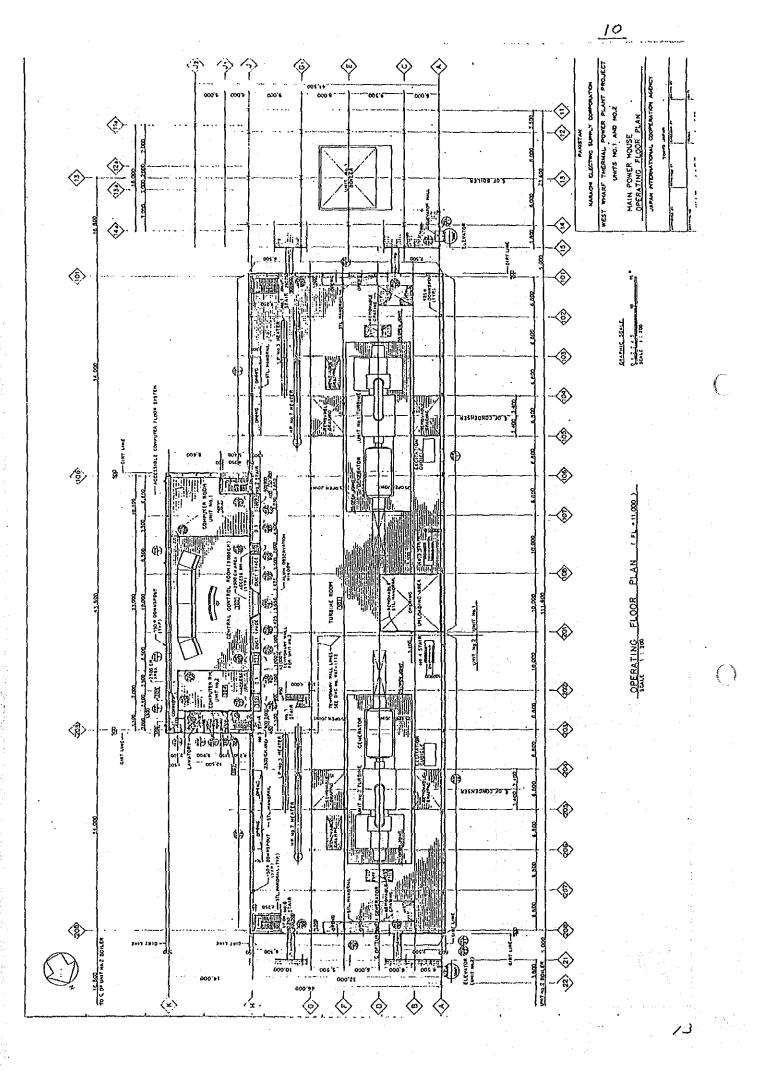
Table 5.6 Allowable Unit Stresses of Reinforcing Bars (kg/cm²)

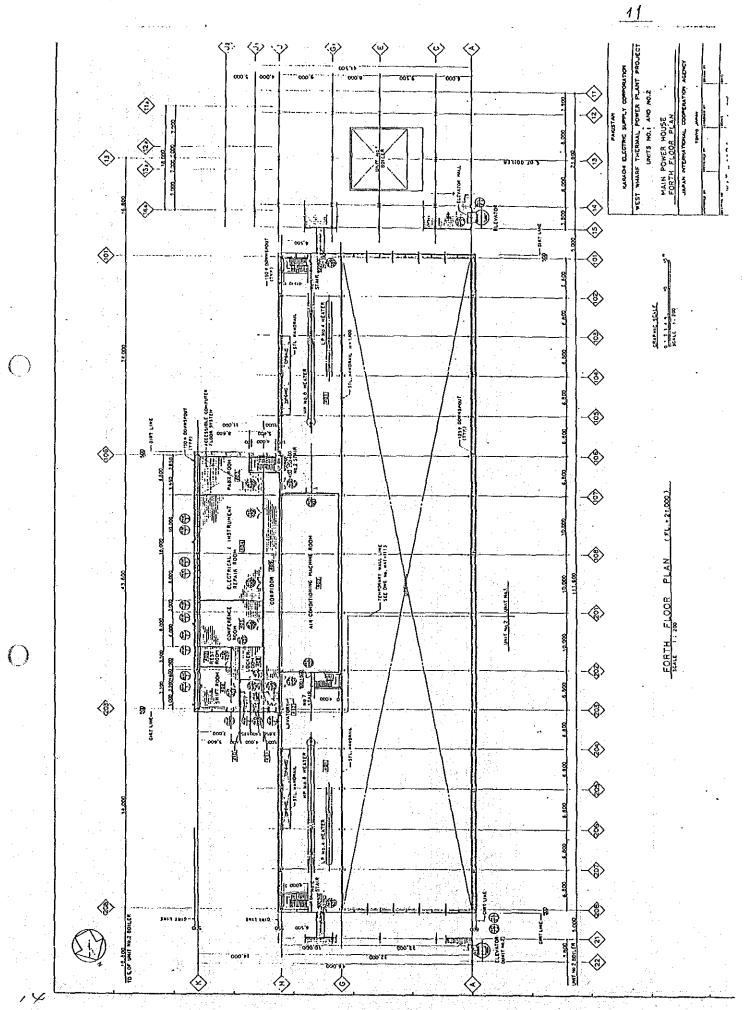
Stresses	Permanent	Stresses	Temporary Stresses		
Material	Tension Compression	Shear Rein- forcement	Tension Compression	Shear Rein- forcement	
Deformed bar ASTM AG15 Grade40	1850	1850	2800	2800	

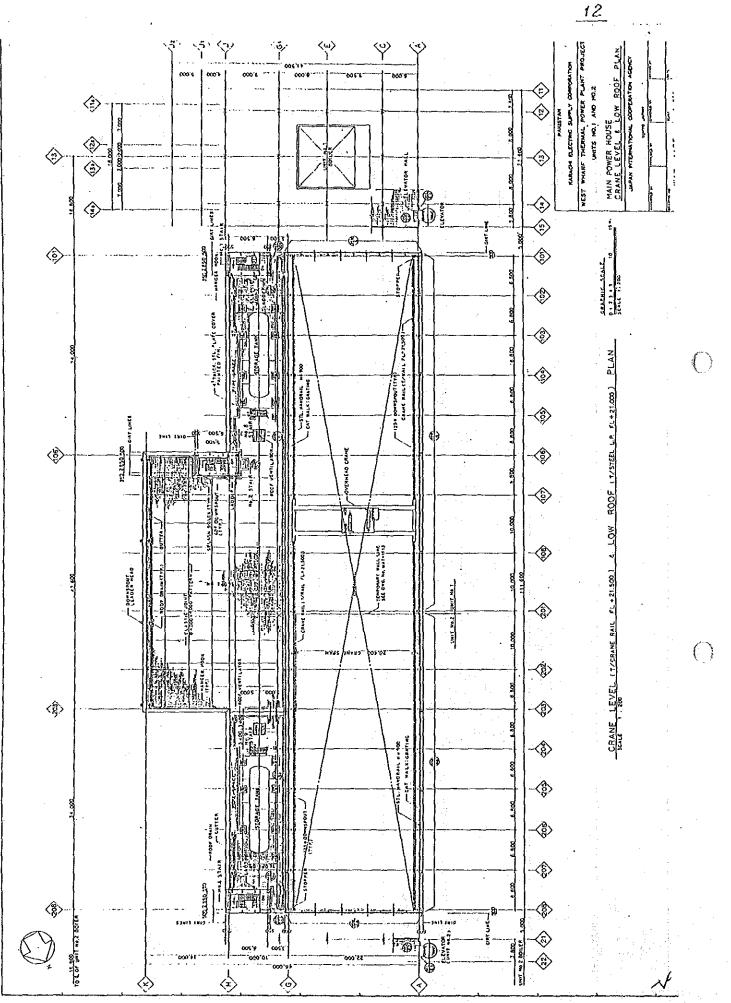


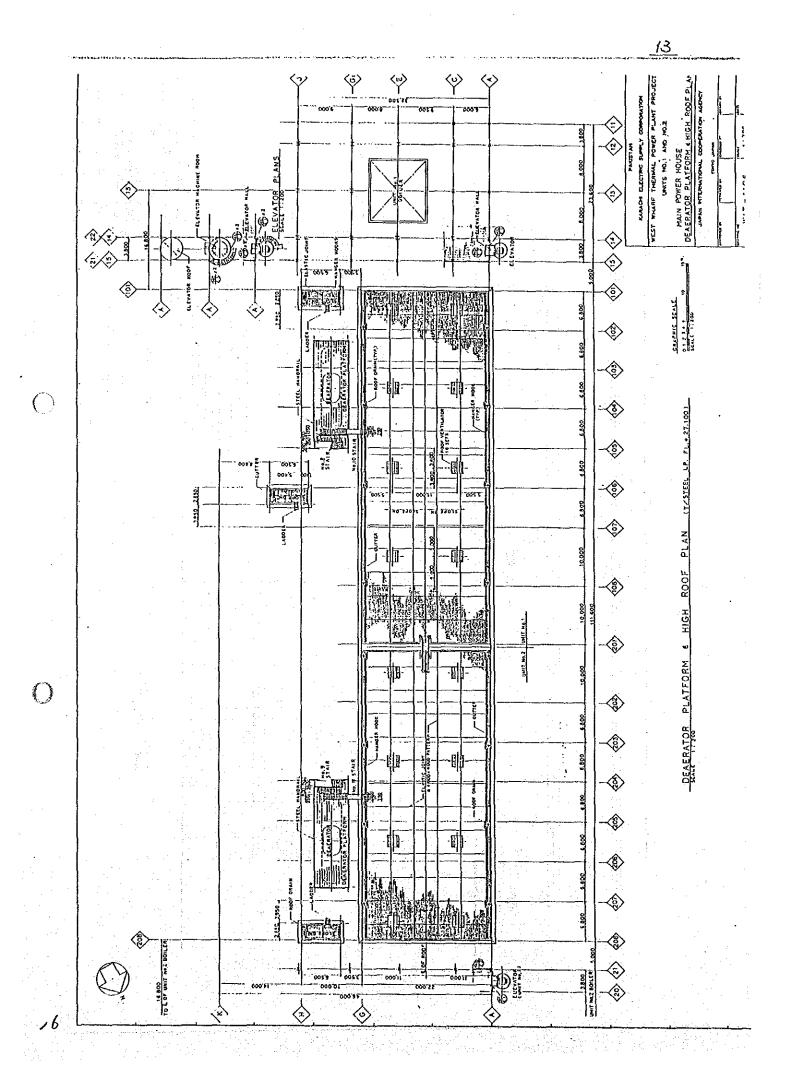
6. General drawing

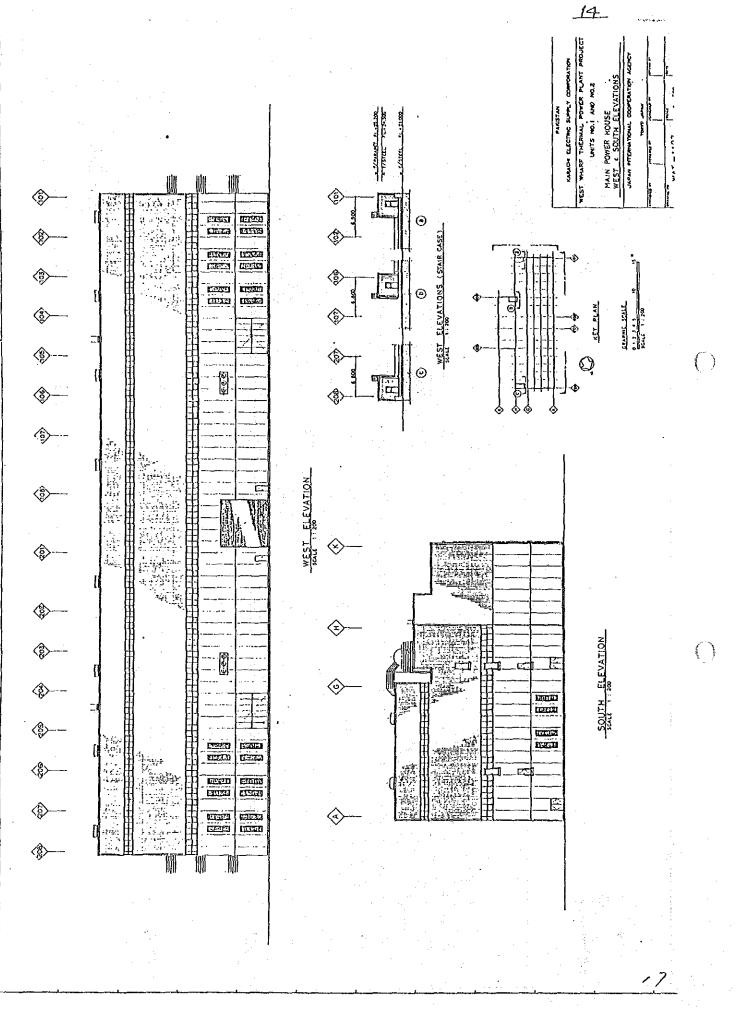


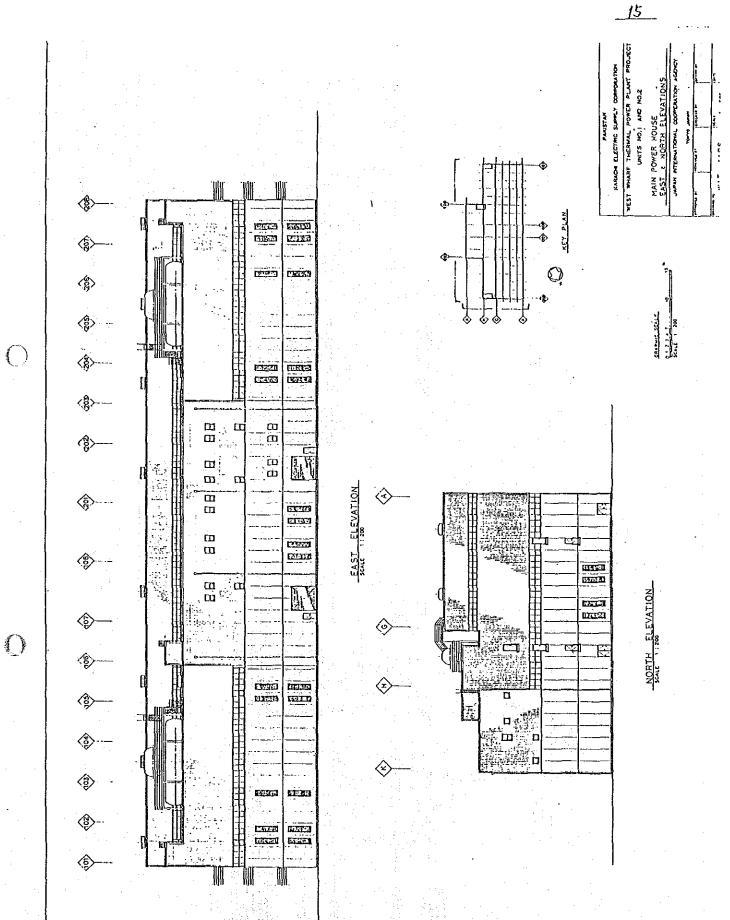


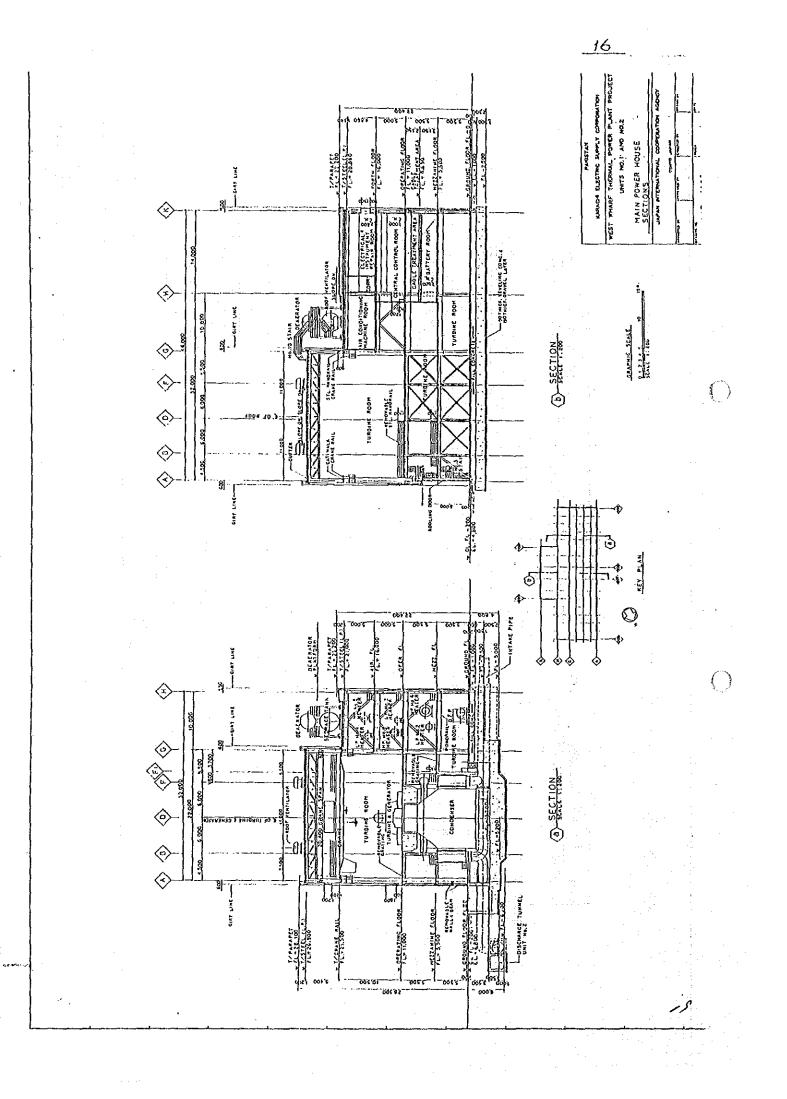












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ROOM NAME	荷重] FIGURE	MATERIALS	WEIGHT	TOTA
DR LOCATION	(mm)	(THICKNESS-mm)	(kg/m2)	(kg/n
ROOF			<i>.</i>	
TURBINE	O 1	CONCRETE BLOCK (THK=30)	60	
ROOM	and the second s	SAND (/* 10)	20	
		ASPHALT ROOFING (+ + 10)		
AC MACHINE	204.7	CONCRETE SLAB (. " = 190)		
ROOM	+	DECK. PLATE $Y-50$ ($y=k^2$).		- 204
				9 000
_ROOF of		CONCRETE BLOCK	·····	
ELECTORICAL&		SAND ASPHALT. ROOFING	383.5	
INST. REPAIR RM	the stand of the stand	CONCRETE SLAB		
LAND THAT	- John John	DECK PLATE		
CONFERENCE	Ĵ ß	GLASS WOOL	Z	· · ·
ROOM	Tother and the second s	CEILING	<u>- 25</u> 410.5 -	- 415
	2		410.0	× 415
_4.TH. FL.				
	<u> </u>	CEMENT MORTAL (" = 30)	60	
A/C MACHINE		CINDER CONCRETE ("=60) ASPHALT WATER FRODE("=10)		
ROOM		CONCRETE SLAB ("=100)		
	¥3)	DECK PLATE (4=12)	13.9	
				> 480
		· · · · · · · · · · · · · · · · · · ·	i	
_ 4TH. FL.				
	STEEL TROWEL FIN.			
HP HEATER		-		i
ROOM	<u>S</u>	CONCRETE SLAB (THK-100	1	
		DECK. PLATE(<u>13,9</u> 288,9	1 790
				1 210
				ļ
	N	·····		
LABORATORY	\$ \$ \$	VINYL ASBESTOS TILE (THK=2.		1.
ROOM		CEMENT MORTAL L = 28	2	
		CONCRETE SLAB (4.= 160) DECK PLATE (4.= 1.2	225	
		DECK FORE	<u>13-9</u> 348.9 -	350
			<u> </u>	ļ
ATH. FL.				
	N	VINYL ASRESTOS TILE CTHK=2.6 CEMENT MORTAL		
ELECTORICAL &		CONCRETE SLAB (" = 100	398.9	1
INST. REPAIR RM	Ţ Ţ	DECK PLATE 1+=12	γĻ	.
CODUDED	1 81			
CORRIDOR	TELETION TO AND THE TO A	GLASS WOOL	2	•
	1996年,1996年,1997年,1996年,1996年,1996年,1996年,1996年,1996年,1996年,1996年,1996年,1996年,1996年 1997年———————————————————————————————————	CEILING		

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		SHEET	<u>/8 of</u>
	LOAD(2) 荷重]		
ROOM NAME	FIGURE	MATERIALS	WEIGHT TOTAL
R LOCATION	(mm)	(THICKNESS-mm)	(kg/m2) (kg/m2)
4TH. FL. LAVATORY		MASAIC TILE (191K=4). CEMENT MORTAL (9-26) CINDER CONCRETE (9-60)	120
Logino (ASAVALT. WATER PROF. (." = 10) CONCRETE. SLAB. (= 10) DECK. PLATE. (
		. <i>ceiuN</i> 9	<u>25</u> 508.9 -> 510
LABORATORY		YYNYL ASBESTOS TILLE (THK=2.9) CEMENT MORTAL (Y=28) CONCRETE SLAB. (N=100)	2
PCOM		DECK PLATE (+= 1,2). GLASS WOOL	
PABX ROOM	and run of	CELUNG STEEL PLATE (THR. 1.0 STEFL TRAME FLOOR	40
			463> 465
OPE. FL. TURBINE RM.		· · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·
TORDING NAT.		VINYL ASBESTOS TILE (71K+20 CEMENT MORTAL (1=28 CONCRETE SLAB (1=130)	2
		DECK PLATE ("=12)	
OPE.FL.			
CENTRAL			
CONTROL ROOM	Ditto		
OPE.FL.			
COMPUTER . ROM	AT A S	FREE FLOOR CONCRETE SLAB. (THK=12	
		DECK. PLATE	
	Ŋ		
OPE.FL.	₩,	MOSAIC TILE (THK+4.)	
LAVATORY		CEMENT, MORTAL (<u>52</u> <i>52</i>
		ASPHALT WATER PROF. (10.) CONCRETE SLAB. (10.))
· .		DECK PLATE (.I. S.)?). <u>13.9</u> 2/ 955.9 - \$960

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19 SHEET OF DEAD LOAD (3) [固定荷重] ROOM NAME | FIGURE MATERIALS WEIGHT TOTAL OR LOCATION (THICKNESS-mm) (mm) (kg/m2)(kg/m2)MER. FL. 1 TURBINE RM SAME AS OPE. FL. TURBINE FL. 425 MEZ. FL. CONTROL EQUIP. ROGA Ditto. BATTERY ROOM LABORATORY 425 ROOM GRATING ⇒45 GŔ FLOOR ଞ୍ଚ CHESKERED PLATE (18K+1) 48.8 CHECKERED L-65 x65 × 6 20 PLATE FLOOR 25 93.8 *→95* STAIR E-250 x90 x 9 x 13 x2 97.8 1 427 GRATING *2.4 \$ 33 Toonig HAND RAIL minin \$42.7 (10+1.4) <u>XZ.....</u> \$27.2 1.4 x 2 XZ 13.6 ninnig →165 ¹8/m 163.1 à1.00

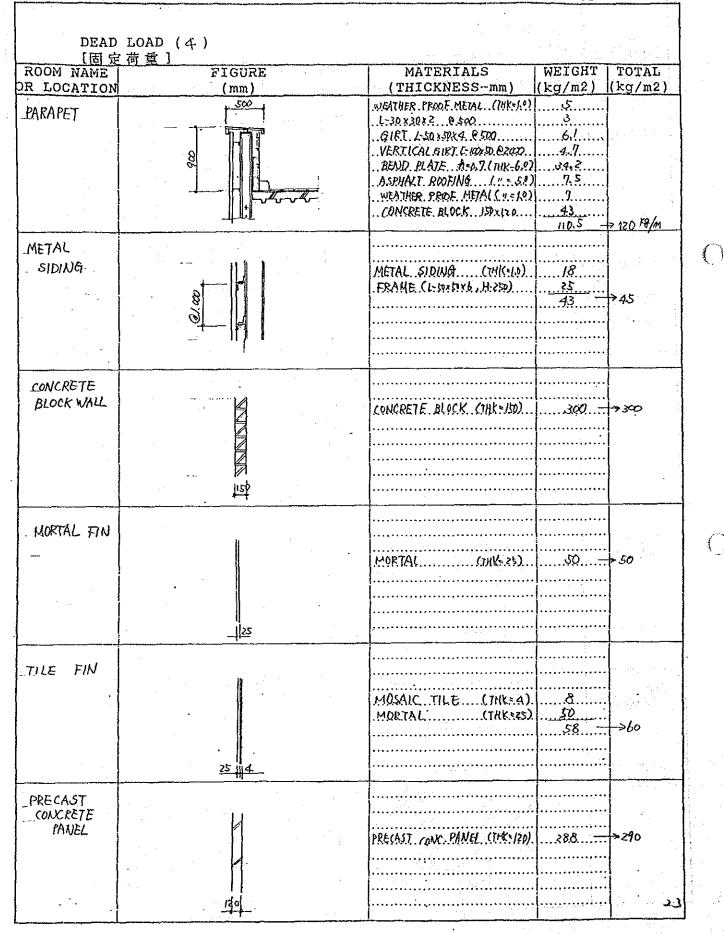
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SHEET 20 OF

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······································		SHEET	<u>21 of</u>	
DEAD	LOAD (5)			
【固定 ROOM NAME	荷重] FIGURE	MATERIALS	WEIGHT	TO
DR LOCATION		(THICKNESS-mm)		(kg
		,, _,, _	<u> </u>	
WALL				
(SWALE SIDE)		FRAME C-100 0450		
. (5110400 3170)		RASTER BOAD (1HK:12)		
			25,2 -	<u>م ۲</u>
	101 12			
	······································			
WALL (Double SIDE)				İ
WOSLE CIVES		FRAME C-100 @450	<i>I</i> <u>5</u>	
	la statistica (11) statistica en la	PLASTER BOAD (THK=12)	20.4	÷ 36
			.	0
	12 100 12			ļ
	h h	-	ļ	<u> </u>
				ł
GLASS WOOL				1
		GLASS WOOL (THK=50)	2 -	l⇒z
				ĺ
		· · · · · · · · · · · · · · · · · · ·		
				}
				[
TRUSS				
	la de la constante de la const La constante de la constante de	H-350 49.4×9.4	• • • • • • • • • • • • • • • • • • • •	
	83	H-250 K-7X4.T.		
		H-250 12.4x 4.4 bist 21-00 ² 115 57.6×1.8x2 BRACE 57.6×2.85×2	·]	l
	2.200		- 243.6 -	1>2
FENCE				1:
				:
			•	 : .
	동물에 있는 것이 가는 것 같은 물이 있다. 동물은 사람은 가격 가장 것 같이 물었다.			
				<u>+>,1</u>
			•	
				•
				· :::

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				11	525		665	235	690				6/0	880	565	220	985		002	13550	730	725	1.70	Ţ	T	1.150	225	325	205	T	3	N.S.	হা	T	Π				Τ		
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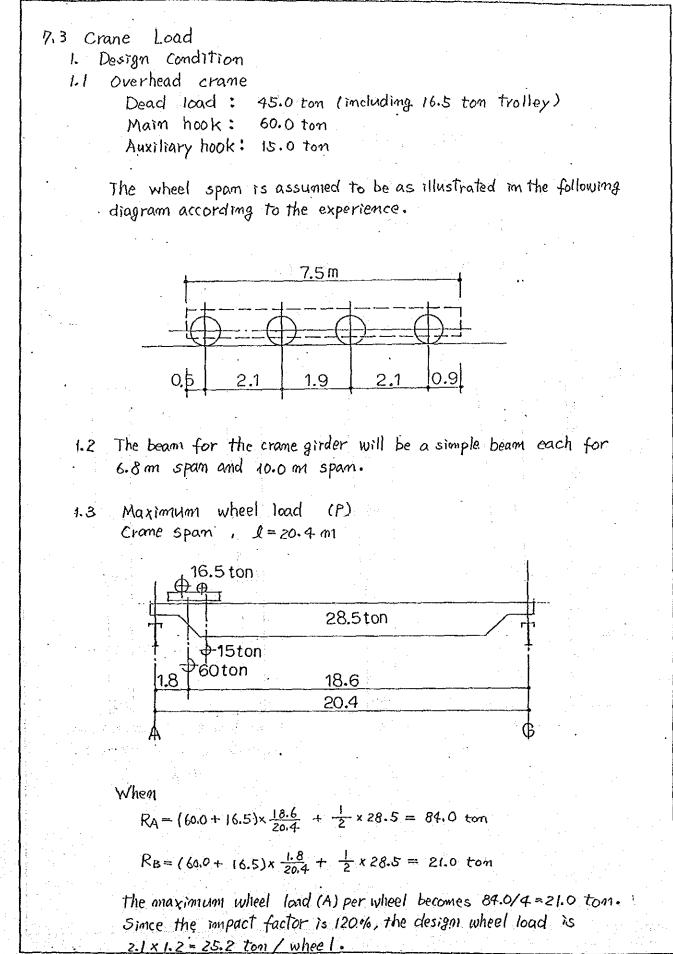
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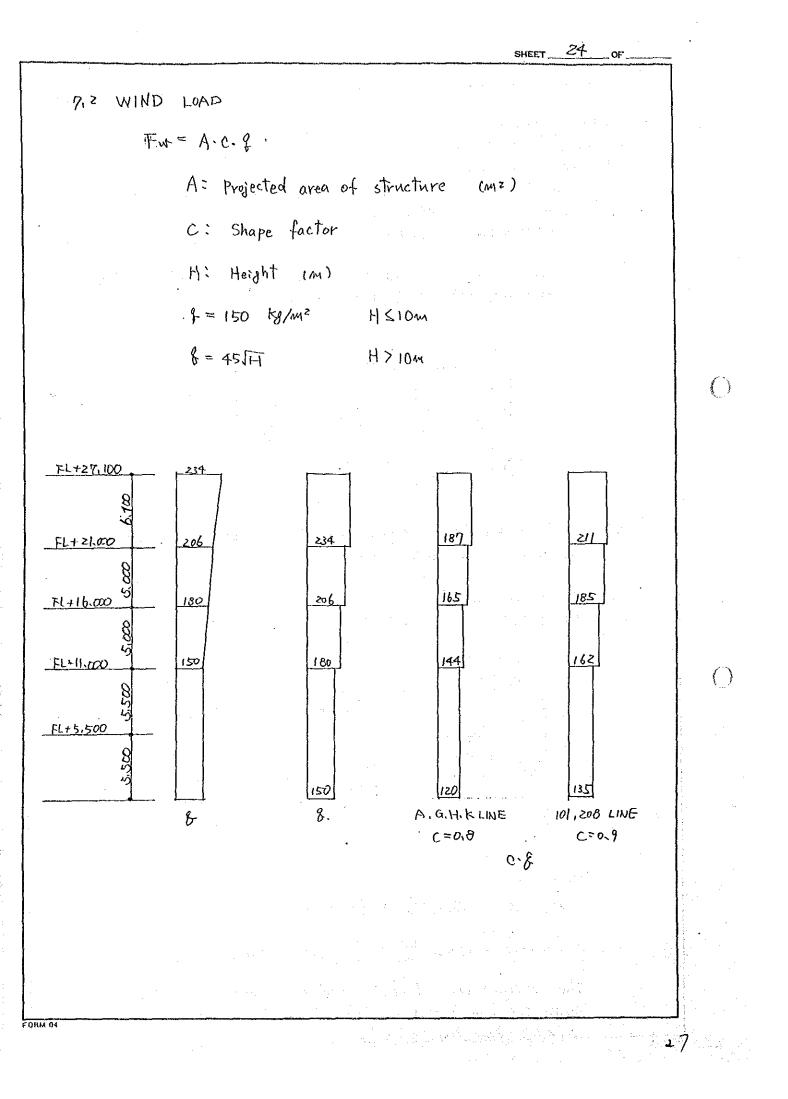


FORM 04

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2. Stress analysis

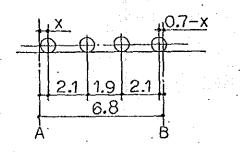
2.1 6.8 m span

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The stress becomes maximum in the case of the following diagram (four wheels are located on 6.8 mi spam).



the stress of beam due to crame operation on simple beam "AB" becomes :

 $R_{A} = \frac{P}{6.8} (15.0 - 4X)$ $R_{B} = \frac{P}{6.8} (12.2 + 4X)$

and the maximum bending moment becomes: $M_{max} = \left\{ \frac{15.0-4X}{6.8} (2.1+X) - 2.1 \right\} P$

 $= -0.588(X^2 - 0.97X - 4.31)P$

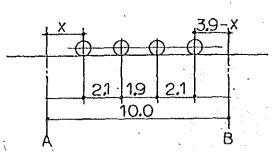
M becomes maximum when X=0.485 and P is 25.2 ton. Then, the maximum bending moment of beam becomes 67.3 time (vertical) and 5.6 time (horizontal), respectively.

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2.2 10.0 ml spam.

The stress becomes maximum in the case of the following diagram (four wheels are located on 10.0m spam).



The stress of beam due to crame operation on simple beam "AB" is:

 $R_A = \frac{P}{10}(27.8-4X)$, $R_B = \frac{P}{10}(12.2+4X)$

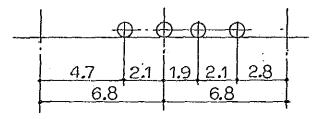
 $M_{MWX} = \left\{ \frac{27.8 - 4X}{10.0} (2.1 + X) - 2.1 \right\} P$

Therefore, the bending moment becomes maximum when X=2.425, and the maximum vertical moment becomes 155.1 tom (Vertical) and 12.9 tom (horizontal), respectively.

2.3 Maximum reaction against colum due to wheel load

(1) In case of 6.8 m span

The reaction becomes maximum in the case of the following diagram :



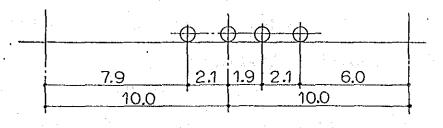
$$N = \frac{P}{6.8} \times (4.7 + 6.8 + 4.9 + 2.8)$$

= 2.824 × P

FORM 04

OF

(2) In case of 10.0m spam The reaction becomes maximum in the case of the following diagram:



$$N = \frac{P}{10.0} (7.9 + 10.0 + 8.1 + 6.0)$$

= 3.2×P

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2.4 Reaction against column due to dead load

 $R_{A} = 16.5 \times \frac{18.6}{20.9} + \frac{1}{2} \times 28.5 = 29.3 \text{ ton}$ $R_{B} = 16.5 \times \frac{1.8}{20.4} + \frac{1}{2} \times 28.5 = 15.7 \text{ ton}$

(1) In case of 6.8 m span Reaction for foundation design: $P_A = 2.829 \times \frac{29.3}{4} = 20.7 \text{ ton}$, $P_B = 2.829 \times \frac{15.7}{4} = 11.1 \text{ ton}$ Reaction for column design (vertical): $20.7 \times 1.2 = 24.8 \text{ trm}$, $11.1 \times 1.2 = 13.3 \text{ ton}$ Reaction for column design (holigontal):

 $20.7 \times 0.1 = 2.1 \text{ ton}, 11.1 \times 0.1 = 1.1 \text{ ton}$

Force in travelling directron : $20.7 \times 0.15 = 3.1 \text{ ton} \quad 11.1 \times 0.15 = 1.7 \text{ ton}$

(2) In case of 10.0 nm span

Reaction for foundation design:

$$P_A = 3.2x - \frac{29.3}{4} = 23.4 \text{ ton}, P_B = 3.2x - \frac{15.7}{4} = 12.6 \text{ ton}$$

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Reaction for column design (vertical): 23.4 \times 1.2 = 28.1 ton 12.6 \times 1.2 = 15.1 ton	
Reaction for column design (horigontal): $23.4 \times 0.1 = 2.3 \text{ ton } 12.6 \times 0.1 = 1.3 \text{ ton}$	
Force in travelling direction: 23.4 $\times 0.15 = 3.5$ ton, $12.6 \times 0.15 = 1.9$ ton	
2.5 Reaction against column olve to lifted load (1) Im case of 6.8 m span.	
Reaction for foundation design: $P_A = 2.824 \times \frac{-84.0}{4} = 59.3 \text{ ton}, P_B = 2.824 \times \frac{-21.0}{4} = 14.8 \text{ ton}$	
Reaction for column design (vertical): 39.3x1.2 = 71.2 ton, 14.8x1.2 = 17.8 ton	
Reaction for column design (horizontal): $59.3 \times 0.1 = 5.9 \text{ ton}, 14.8 \times 0.1 = 1.5 \text{ ton}$	
Force in travelling direction: $59.3 \times 0.15 = 8.9 \text{ ton}, 14.8 \times 0.15 = 2.2 \text{ ton}$	•
12) In case of 10.0 m span Reaction for foundation design: $P_A = 3.2 \times \frac{-84.0}{4} = 67.2 \text{ ton}, P_B = 3.2 \times \frac{-21.0}{4} = 16.8 \text{ ton}$	(
Reaction for column design (vertical): 67.2 × 1.2 = 80.6 ton, $16.8 \times 1.2 = 20.2$ ton	
Reaction for column design (horizontal): $67.2 \times 0.1 = 6.7 \text{ fon}, 16.8 \times 0.1 = 1.7 \text{ fon}$	
Force in travelling direction: 67.2 x 0.15 = 10.1 ton 16.8 x 0.15 = 2.5 ton	