

12.4 Financial Evaluation

Case I, Case II, Case III and Case IV show the financial cost and revenue flows and the results of financial evaluation, respectively.

The financial viability of the project was tested making use of the conventional criteria of FIRR (Financial Internal Rate of Return), and both B-C (Net present value Benefit minus Cost) and B/C ratio (Benefit and Cost Ratio) at two discount rates of 5% and 10%.

Table 12.4-1 Summary of Economic Evaluation

	FIRR (%)	Discounted at 5%		Discounted at 10%	
		B-C (Rp.million)	B/C (%)	B-C (Rp.million)	B/C (%)
Case I	minus	-43,577	0.10	-40,981	0.07
Case II	minus	-32,558	0.13	-28,131	0.10
Case III	minus	-27,293	0.15	-24,484	0.11
Case IV	9.28	135	1.03	-15	0.99

The major findings derived from the above evaluation results are briefly summarized as follows:

- (1) Judging from the FIRR, the project becomes financially viable only in Case IV.
- (2) Excluding the capital investment costs, the financial service revenue is expected to exceed the maintenance and operating costs after 5 years from the start of operation of the Center in all of 4 Cases.
- (3) The cost burden of foreign experts is extraordinary high in operating expenses. Thus, it is highly desired to receive some form of external assistance in this cost item, or to achieve the technical transfer from foreign to local experts as soon as possible.

(4) In Case IV, in which all of capital expenditures and the costs of foreign experts are assisted either by the central government or by an overseas international organization, the FIRR reach as high as 9.3%. This rate is judged to assure rather healthy operation of the new Center as one of the governmental technical support organizations for the industry.

Table 12.4-2 Financial Cost and Revenue Flows and the Results of Financial Evaluation - Case I

(Unit: Rp. million)

Year	Cost			Service revenue			Cash flow
	Investment	Operation	Total	Test & Ins.	Tech.service	Total	
1989	-2,116		-2,116				-2,116
1990	-6,421		-6,421				-6,421
1991	-47,837		-47,837				-47,837
1992		-2,109	-2,109	146	194	340	-1,769
1993		-1,836	-1,836	217	232	449	-1,387
1994		-1,402	-1,402	254	271	525	-877
1995		-1,121	-1,121	298	310	608	-513
1996		-694	-694	349	348	697	3
1997		-725	-725	410	387	797	72
1998		-742	-742	482	387	869	127
1999		-763	-763	568	387	955	192
2000		-789	-789	669	387	1,056	267
2001	+16,159 ^{1>}	-820	15,339	790	387	1,177	16,516

FIRR

FIRR = Minus

B-C

At 5% = -Rp. 43,577 million
At 10% = -Rp. 40,981 million

B/C

At 5% = 0.098
At 10% = 0.071

Notes: 1> Residual value for land (Rp. 1,071 million) buildings (Rp. 12,246 million) and machinery (Rp. 2,842 million)
2> See Table 11.3-1 for details of the flow of service revenue.

Table 12.4-3 Financial Cost and Revenue Flows and the Results of Financial Evaluation - Case II

(Unit: Rp. million)

Year	Cost			Service revenue			Cash flow
	Investment	Operation	Total	Test & Ins.	Tech.service	Total	
1989	0		0				0
1990	-3,333		-3,333				-3,333
1991	-29,997		-29,997				-29,997
1992		-2,109	-2,109	146	194	340	-1,769
1993		1,836	-1,836	217	232	449	-1,387
1994		-1,402	-1,402	254	271	525	-877
1995		-1,121	-1,121	298	310	608	-513
1996		-694	-694	349	348	697	3
1997		-725	-725	410	387	797	72
1998		-742	-742	482	387	869	127
1999		-763	-763	568	387	955	192
2000		-789	-789	669	387	1,056	267
2001	+2,842 ^{1>}	-820	2,022	790	387	1,177	3,199

FIRR

FIRR = Minus

B-C

At 5% = -Rp. 32,558 million
At 10% = -Rp. 28,131 million

B/C

At 5% = 0.127
At 10% = 0.100

Note: 1> Residual value of machinery

Table 12.4-4 Financial Cost and Revenue Flows and the Results of Financial Evaluation - Case III

(Unit: Rp. million)

Year	Cost			Service revenue			Cash flow
	Investment	Operation	Total	Test & Ins.	Tech. service	Total	
1989	0		0				0
1990	-3,333		-3,333				-3,333
1991	-29,997		-29,997				-29,997
1992		-577	-577	146	194	340	-237
1993		-610	-610	217	232	449	-161
1994		-636	-636	254	271	525	-111
1995		-661	-661	298	310	608	-53
1996		-694	-694	349	348	697	3
1997		-725	-725	410	387	797	72
1998		-742	-742	482	387	869	127
1999		-763	-763	568	387	955	192
2000		-789	-789	669	387	1,056	267
2001	+2,842 ^{1>}	-820	2,022	790	387	1,177	3,199

FIRR

FIRR = Minus

B-C

At 5% = -Rp. 27,293 million

At 10% = -Rp. 24,484 million

B/C

At 5% = 0.148

At 10% = 0.113

Note: 1> Residual value of machinery

Table 12.4-5. Financial Cost and Revenue Flows and the Results of Financial Evaluation - Case IV

(Unit: Rp. million)

Year	Cost			Service revenue			Cash flow
	Investment	Operation	Total	Test & Ins.	Tech.service	Total	
1989	0		0				0
1990	0		0				0
1991	0		0				0
1992		-577	-577	146	194	340	-237
1993		-610	-610	217	232	449	-161
1994		-636	-636	254	271	525	-111
1995		-661	-661	298	310	608	-53
1996		-694	-694	349	348	697	3
1997		-725	-725	410	387	797	72
1998		-742	-742	482	387	869	127
1999		-763	-763	568	387	955	192
2000		-789	-789	669	387	1,056	267
2001		-820	-820	790	387	1,177	357

FIRR

FIRR = 9.28 %

B-C

At 5% = Rp. 135.0 million
At 10% = -Rp. 15.0 million

B/C

At 5% = 1.029
At 10% = 0.995

12.5 Economic Evaluation

As has been described in the previous section, it is not necessarily appropriate to evaluate the proposed project, in which the indirect and intangible economic benefits are very large, by using such conventional criteria for economic evaluation as EIRR (Economic Internal Rate of Return) or B-G and B/C in economic prices. As one of indicative factors for evaluation, however, the calculation of EIRR or economic B-G or B/C with two discount rates of 5% and 10% has been conducted in this section.

The details of the economic cost and benefit flows and the results of economic evaluation are shown in Table 12.5-1, in which the EIRR is calculated as 1.88%. This level of EIRR is considered satisfactory as this type of project.

As the indirect benefits which are expected from the project and not counted in the benefit counting in economic evaluation, there are following items:

(1) Increase of employment opportunities

Reviewing the employment structure of Indonesia, 71% of workers were employed in agriculture sector, 9% in industry sector and 21% in service sector in 1965, while they were shifted to 57%, 13% and 30%, respectively, in 1985. In REPELITA IV, the creation of 1,864,000 new workers per year is expected during the plan period, for which the creation of employment opportunities in industrial sector is most highly expected due to its growth potential. In industrial sector, the metalworking industry is one of the core sectors, as REPELITA IV clearly states "the metalworking industry and machine industry are the important industries for the expansion of productive employment in the industrial sector." Because the major aim of the project is to support the metalworking industry in basic technology development and to assist the linkage-type of small-scale firms to establish a firm linkage with assembly-type of

large-scale firms, this project is expected to contribute largely to the expansion of employment opportunities by fostering highly labor absorptive linkage-type of firms.

(2) Saving of foreign exchange

REPELITA IV aims at the increase of foreign exchange reserves by achieving higher annual increase rate of exports (annual average of 10%) than imports (annual average of 7.7%). Since the proposed project is the import-substitution program of metal parts, which could be achieved through the development of basic technology of local metalworking industry, the effect of savings of foreign exchange is expected to be high. The development of metalworking technology would further contribute largely to the increase of foreign exchange earning capabilities in the long-term bases through the start of domestic production of capital goods or through the development of international competitive power of Indonesian industrial products in general.

(3) Influence of economic development in general

REPELITA IV tries to enforce an economic policy in which an active participation of private sector is expected for economic development of Indonesia. In the policy, particular emphasis is placed on the development of small-scale of local firms which places the majority share of industrial establishment. This project primarily aims at the development of these small-scale of firms as modernized medium-sized firms by acquiring higher technology and by achieving established relationship with assembly type of firms.

From the above, the implementation of the Project is expected to give a strong influence on the economic development of Indonesia based on the active participation of private sector.

Table 12.5-1 Economic Cost and Benefit Flows and the Results of Economic Evaluation

(Unit: Rp. million)

Year	Cost			Benefit			Cash flow
	Investment	Operation	Total	Test & Ins.	Tech.service	Total	
1989	-1,071		-1,071				-1,071
1990	-3,567		-3,567				-3,567
1991	-32,103		-32,103				-32,103
1992		-1,601	-1,601	903	556	1,459	-142
1993		-1,422	-1,422	1,455	667	2,122	700
1994		-1,130	-1,130	1,718	778	2,496	1,366
1995		-944	-944	2,030	889	2,919	1,975
1996		-658	-658	2,402	1,000	3,402	2,744
1997		-689	-689	2,843	1,111	3,954	3,265
1998		-706	-706	3,369	1,112	4,481	3,775
1999		-727	-727	3,999	1,112	5,111	4,384
2000		-753	-753	4,755	1,112	5,867	5,114
2001	+13,693 ^{1>}	-784	12,909	5,669	1,112	6,781	19,690

EIRR

EIRR = 1.88 %

B-C

At 5% = -Rp. 7,000 million

At 10% = -Rp. 12,929 million

B/C

At 5% = 0.78

At 10% = 0.55

Note: 1> Residual value of land (Rp. 1,071 million), buildings (Rp. 10,653 million) and machinery (Rp. 1,969 million)

CHAPTER 13

CONCLUSIONS AND RECOMMENDATIONS

CHAPTER 13 CONCLUSION AND RECOMMENDATIONS

- (1) It is recommended that the new Center be established, which aims to contribute to the modernization and the enhancement of the technological level, with specific emphasis on the improvement of quality, of the metalworking industries.
- (2) The Center is proposed to have the following functions.
 - 1) testing and inspection
 - 2) technical assistance and training
 - 3) research and development
- (3) The initial investment in the machinery and equipment would be made, based on the priority orders, in consideration of costs and benefits. However, the Center should be so designed as to have enough space to allow for future expansion.
- (4) The location of the Center is recommended to be in the JABOTABEK area, in consideration of the estimated demands by different areas for the services provided from the Center as well as of the location and service area of the existing similar institutions.
- (5) It is proposed that the Center be an one of governmental organization belonging to BPPI. This is because the functions of the Center are expected to be supplementary with the services extended by such governmental organization as B4T or MIDC, and that the adequate exchange of information and personnel would be readily secured among the same governmental institutions.
- (6) Based on the results of the financial analysis, it is recommended that the initial investment for financing the costs of the land, the building, the machinery and equipment, and the personnel costs of the foreign experts be provided either by the Indonesian Government or by overseas organizations.
- (7) The results of the economic analysis also support the necessity for the urgent establishment of the Center.

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ANNEX II.

QUESTIONNAIRE SURVEY RESULTS

II QUESTIONNAIRE SURVEY RESULTS

1. Time of Survey : July, 1988

2. Profile of Companies/Institutes Surveyed

Number of Questionnaires Dispatched: 208

Number of Answers Collected: 88 (Rate of Collection: 42%)

(1) Regional Distribution

Region	Assembly-type	Linkage-type
DKI JAKARTA	38	2
JAWA BARAT	4	8
JAWA TENGAH	9	11
JAWA TIMUR	4	1
SUMATERA	11	0
Total	66	22

(2) Number of Companies by Size

① Assembly-type

Number of Employees	Number of Establishments					Total
	DKI JAKARTA	JAWA BARAT	JAWA TENGAH	JAWA TIMUR	SUMATERA	
1~ 50	7			2	3	12
51~100	5				4	9
101~150	5				1	6
151~200	4					4
201~250	4	1	1		1	7
251~300	3	1	2		1	7
301~350	2					2
351~400	1					1
401~450						0
451~500	1					2
501~550			1			1
551~600	3		1		1	5
601~	1	2				3
Total	36	4	6	2	11	59
(Unknown)	3		2	2		7

② Linkage - type

Number of Employees	Number of Establishments					
	DKI JAKARTA	JAWA BARAT	JAWA TENGAH	JAWA TIMUR	SUMATERA	Total
1~ 10			3			3
11~ 20	1	1	1			3
21~ 30		2				2
31~ 40	1		2			3
41~ 50				1		1
51~ 60		1				1
61~ 70		1				1
71~ 80			1			1
81~ 90		1				1
91~100						0
101~		1				1
Total	2	7	7	1		17
(unknown)		1	4			5

(3) Number of Establishments by Industry (Assembly-type)..... (Q I - I - 7)

Industry	DKI JAKARTA	JAWA BARAT	JAWA TENGAH	JAWA TIMUR	SUMATERA	Total
Machine tool	4			1	1	6
Agricultural machinery & equipment	4		3	2	5	14
Heavy equipment & construction machinery	7		1	1	2	11
Automotive parts	8	1				9
Motorcycle	2					2
Electric machinery	2					2
Shipbuilding	3					3
Process equipment	3		1	1	5	10
Pump	6	1	1	1	1	10
Diesel engine	6	1	1	2		10
Other (specify)	11	2	1	1	2	16
Unknown	2	1			1	4

Note: Some establishments cover multiple industries.

(4) Number of Establishments by kind of metalworking..... (Q II - I - 7)

	DKI JAKARTA	JAWA BARAT	JAWA TENGAH	JAWA TIMUR	SUMATERA	Total
Casting	1	1	4	1		7
Plating			1			1
Heat treatment		1				1
Presswork		1	1			2
Forging						
Machine assembly	1	3	4	1		8
Precision machining						
Sheetwork & welding		4	2			6
Machining	1	2	2			5
Other		1	2			3

3. Kind of Parts Used by Assembly-type Industries

(1) Kind of Parts ordered to Linkage-type Industries.....(Q I, II-1)

Metalworking	DKI JAKARTA	JAWA BARAT	JAWA TENGAH	JAWA TIMUR	SUMATERA	Total
Casting	9 (4)		2 (2)	1 (1)	5 (1)	17 (8)
Forging					1	1
Sheetwork & welding	6 (6)		2 (2)		1 (1)	9 (9)
Plating	2 (2)		2 (2)		1 (1)	5 (5)
Machining & machine assembly	5 (5)		3 (2)			8 (7)
Presswork	5 (4)		1 (1)	1 (1)		7 (6)
Unknown	25	4	5	3	5	42

(invalid:1)

(invalid:1)

(2) Kind of Parts manufactured in house(Q I, II-2)

Metalworking	DKI JAKARTA	JAWA BARAT	JAWA TENGAH	JAWA TIMUR	SUMATERA	Total
Casting	5 (3)	1	3 (3)	1 (1)	3 (3)	13 (10)
Forging					1 (1)	1 (1)
Sheetwork & welding	9 (9)		3 (3)	1 (1)	5 (5)	18 (18)
Plating	3 (2)					3 (2)
Machining & machine assembly	13 (8)		3 (3)	1 (1)	4 (4)	21 (16)
Presswork	6 (5)		1 (1)		2 (2)	9 (8)
Unknown	16	3	5	3	5	32

(1) Kind of Parts imported..... (Q I, II - 3)

Metalworking	DKI JAKARTA	JAWA BARAT	JAWA TENGAH	JAWA TIMUR	SUMATERA	Total
Casting	7 (5)		1 (1)	1 (1)		9 (7)
Forging	6 (5)		1 (1)			7 (6)
Sheetwork & welding	2 (1)		1 (1)		2 (2)	5 (4)
Plating	1 (1)		1 (1)			2 (2)
Machining & machine assembly	8 (6)		1 (1)	1 (1)	1 (1)	11 (9)
Presswork	3 (3)		1 (1)		1 (1)	5 (5)
Unknown	24	4	6	3	9	46

4. Quality and Inspection

(1) Quality Requirement (Q I, III-1)

① Required Quality

i) Mechanical Properties

Item	Number of Establishments
Hardness	20
Tensile strength	18
Impact value	10
Hot strength	10
Fatigue strength	10
Others	9
Unknown	40

ii) Finishing Precision

Item	Number of Establishments
Surface roughness	23
Dimension	25
Roundness cylindricity	19
Run-out with side	16
Squareness	12
Others	10
Unknown	39

Note: Some establishments cover multiple items.

iii) Satisfied with the present qualities ?

Yes 20 Establishments

No 19 Establishments

Unknown 26 Establishments

<u>Reason of "No"</u>	<u>Number of Answers</u>
mechanical properties	5
internal defect	6
applicable standards	3
finishing precision	11

Note: Some answers correspond to multiple reasons.

(2) Manufacturing Grade

Forging surface	6
Casting surface	14
Only machining	17
Assembly	11
Others	4
Unknown	34

Note: Some establishments correspond to multiple items.

(3) Type of Order

Type of Order	Number of Establishments
Raw materials supplied	11
Raw materials not supplied	29
Die supplied	6
Die not supplied	16
Fabrication drawings supplied	31
Fabrication drawings not supplied	11
Technical guidance	21
Others	2
Unknown	24

(4) Using imported parts ?

Yes 26 Establishments

No 20 Establishments

Unknown 18 Establishments

<u>Reason of "Yes"</u>	<u>Number of Answers</u>
Quality	21
Price	5
Time of delivery	6
Tie-up	3
Unknown	1

Note: Some establishments correspond to multiple reasons.

(2) Kind of Tests and Inspections requested to Linkage-type Industries..... (Q I, III-2)

Type of Industries	Number of Establishments
Casting	14 (9)
Forging	1 (1)
Sheetwork & welding	11 (8)
Plating	2 (2)
Machining & machine assembly	8 (8)
Presswork	3 (3)
Unknown	43

5. Quality Requirement (Linkage-type) (Q II)

(1) Level of Quality

① Content of Inconvenience

Industry	Number of Establishments	Content of Inconvenience	Number of Answers
Raw Material Industry	3	defective material defective size lacking numbers delayed others	3 2
Casting	8	blow hole cavity pinhole shortrun scab burning slag inclusion mold shift wrong contours burr runout shortpours others	6 5 5 4 2 4 4 5 3 5 2 3
Forging and Heat treatment	1	thickness lack warping wrinkle overheat crack roughness mannesman defect decarbonization grain growth white spot quenching crack heat treatment warping hardness not conforming to spec mechanical property not conforming to spec others	1 1
Sheetworking & welding	4	weld crack slag blow hole distortion by welding ratio of repair welding undercut lack of fusion	1 2 1
Plating	1	flaking pinhole discoloration crack	1

Industry	Number of Establishments	Content of Inconvenience	Number of Answers
		dimensional deformation	10
Machining & machine assembly	11	finishing deformation assembly deformation parts deformation material deformation	7 4 1 1
Presswork	3	dimensional deformation finishing deformation rust crinkling breakdown	3 2 1 1 2
Repair & maintenance	1	defective dimension defective finishing defective assembly defective parts defective material distortion by welding weld crack paint-peeling off discoloration	1 1

② Activities for Quality Improvement

Activities for Quality Improvement	Yes	No	Unknown
Institution of quality control	6	6	9
Procurement Control	6	5	10
Inspection Control	5	6	10
Control for particular work schedule	1	7	13
Control for inconvenient factors	3	5	13
Documentation control	1	7	13
Material control	7	2	12
Control for measuring instruments	1	7	13
Non-destructive test		7	14
Others	1		

(2) Inspection

1) Are inspection records well kept ? Yes 11 No 5 Unknown 6

2) Inspection made by yourself

(appearance, size, performance, pressure-resisting, heat-resisting, intensity, others)
9 14 1 1 Unknown 7

3) Requesting inspection to other organizations ?

Inspection requested	Yes 8	No 6	Unknown 8
(intensity, size, material, analysis, pressure-resisting, heat-resisting, performance, others)	1	1	1

4) Frequency of requesting inspection to other organizations () times/year

0	2	Establishments
1 ~ 5	4	Establishments
6 ~ 10		Establishments
11 ~ 15		Establishments
16 ~ 20		Establishments
Unknown	16	Establishments

5) Future plan

Yes	No	Unknown
4	4	14

(3) Working Standards

	Yes	No	Unknown
1) Working manual is available.	5	7	10
2) Working manual is prepared by your firm.	5	4	13
3) Inspection schedule is available.	5	5	12
4) Inspection schedule is prepared by your firm.	6	4	12

(4) Norm

(SII, ASME, ASTM, ANSI, DIN, BS, JIS, others) Unknown

1) Norm used	8	8	3	—	3	1	9	2	8
2) Norm owned	7	2	—	—	2	1	6	1	12

(5) Documentation

	Yes	No	Unknown
1) Flow of working specification and drawings are definite.	4	7	11
2) Person in charge of storage for the above is definite.	3	5	14
3) Place of storage for the above is definite.	3	5	14
4) Updating of the above is recorded.	3	4	15
5) Flow and storage of the above is thoroughgoing.	1	6	15

(6) Periodic Inspection

Yes	No	Unknown
-----	----	---------

1) Periodic inspection for measuring instruments is conducted totally.	1	9	12
2) Periodic inspection for measuring instruments is conducted partially.	4	7	11
3) Reasons for not conduction periodic inspection:			

<Number of Establishments>

Not knowing any inspection organization.	3
Inspection organization is not available nearby.	4
Cost for inspection is too expensive.	1
No need	6
Others	—

Unknown 11

(7) Administration System

Yes	No	Unknown
-----	----	---------

1) Are manufacturing drawings well arranged?	10	4	8
2) Are manufacturing specifications well arranged?	9	4	9
3) Does any department for developing new products or techniques exist?	1	10	11
4) The above is activated?	1	6	15
5) Does any department for schedule control exist?	2	7	13

6) The above is activated ?	2	6	14
7) Is periodic inspection for facilities conducted ?	3	6	13
	Once	Twice	3Times
8) How is the frequency of the above ?	7		15
9) Are the records for inspection/breakdown available ?	3	6	13

(8) Location

1) Distance

	Number of Establishments
1 ~ 50km	
51 ~ 100km	2
101 ~ 150km	
151 ~ 200km	
201 km ~	
Unknown	20

2) Time required

		Number of Establishments
by car	0 ~ 1 hour 1 ~ 2 " " 2 ~ 3 " 3 ~ 4 " 5 hours and more	1
by ship	0 ~ 1 hour 1 ~ 2 " 2 ~ 3 " 3 ~ 4 " 5 hours and more	
by train	0 ~ 1 hour 1 ~ 2 " 2 ~ 3 " 3 ~ 4 " 5 hours and more	
Unknown		20

6. Future Plan (Linkage-type) (Q II, IV)

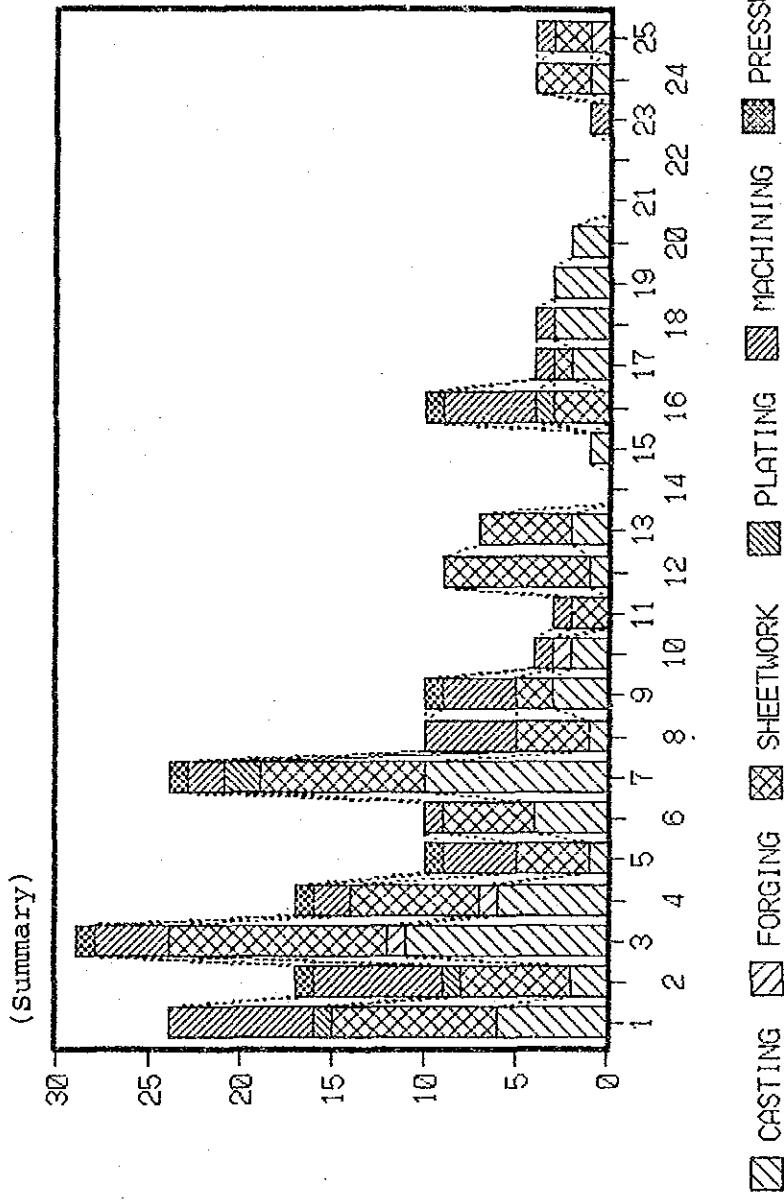
Category	Item	Number of Establishments
Facilities	New Procurement	
	Additional Installation	2
	Renewal	3
	Others	
Techniques	Automatization of facilities	3
	More precise processing	2
	Others	
Aimed fields	Machine tool	2
	Agricultural machine	3
	Construction machine	1
	Car	
	Auto-bicycle and -tricycle	
	Electrical machine	
	Electrical tool	
	Shipbuilding	
	Plant machinery	2
	General-use diesel engine	2
	Pump	
	Others	

7. In-House Training System (Linkage-type) (Q II, V)

Description	Answer		Unknown
	Yes	No	
1) OJT System	Available	9	6
	Functioning	4	4
2) In-House Qualification System	Available	11	11
	Functioning	7	15
3) Official Qualification System	Supports to obtain official qualifications	11	11
	Personnel has been officially qualified	10	12
4) Facilities	Training facilities are available	13	9
	Training is entrusted to other organization	1	10
			11

8. Request to the Center

(1) Tests and Inspections ever entrusted to the existing institutions



Note: Some establishments have entrusted multiple tests/inspections to the outside institutions.

Assembly-type: 66 Linkage-type: 22

1	Brinell Hardness	4	9
2	Vickehrs Hardness	6	6
3	Tensile	6	4
4	Impact	4	4
5	Projector	4	7
6	Micro Structure	2	6
7	Chemical Analysis	0	0
8	Surface Roughness	0	0
9	Three Dimension Measurement	0	0
10	Gear Tooth Demension	0	0
11	Magnetic Particle	0	0
12	Ultra Sonic	0	0
13	X-Ray	0	0
14	Calibration Surface Temp Tester	2	0
15	Calibration of Thermo Couple	4	1
16	Calibration of Demension Measurement Tool	10	0
17	Calibration of Ultra Sonic Tester	7	2
18	Sand Grain Fineness Distribution	5	3
19	Mold Sand Parmiability Test	4	3
20	Moisture	3	2
21	Scanning Electron Micro Analyser	1	0
22	Electric Micro Analyser	1	0
23	Dynamic Balance Test	2	0
24	Air Tightness Hydrostatic Test	4	1
25	Other	5	0

<ul style="list-style-type: none"> * : 1. Casting 2. Forging 3. Sheetwork & Welding 4. Plating 5. Machining & Machine Assembly 6. Presswork 	<ul style="list-style-type: none"> ** : 1. No need 2. Not located nearby 3. Too expensive 4. Inspected at your own factory
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Region: DKI Jakarta

	Assembly-type:	38	Linkage:	2
1 Brinell Hardness	4	6	4	
2 Vickers Hardness	4	5	3	
3 Tensile	0	0	0	
4 Impact	0	0	0	
5 Projector	5	4	5	
6 Micro Structure	0	2	0	
7 Chemical Analysis	1	5	1	
8 Surface Roughness	0	2	0	
9 Three Dimension Measurement	1	1	0	
10 Gear Tooth Demension	0	1	0	
11 Magnetic Particle	0	1	0	
12 Ultra Sonic	0	3	0	
13 X-ray	1	0	1	
14 Calibration Surface Temp Tester	4	2	0	
15 Calibration of Thermo Couple	2	0	0	
16 Calibration of Demension Measurement	3	0	0	
17 Calibration of Ultra Sonic Tester	7	0	2	
18 Sand Grain Fineness Distribution	5	1	0	
19 Mold Sand Parmitability Test	2	1	1	
20 Moisture	2	1	1	
21 Scanning Electron Micro Analyser	2	0	0	
22 Electro Micro Analyser	1	0	0	
23 Dynamic Balance Test	1	0	0	
24 Air Tightness Hydrostatic Test	4	0	2	
25 Other	0	1	0	

Region: Jawa Barat

Assembly-type:		Linkage:		8	
	YES	NO	4	2	2
1 Brinell Hardness	0	0	1	1	1
2 Vickeers Hardness	0	0	1	1	1
3 Tensile	0	0	2	2	2
4 Impact	0	0	0	0	0
5 Projector	0	0	0	0	0
6 Micro Structure	0	0	0	0	0
7 Chemical Analysis	0	0	0	0	0
8 Surface Roughness	0	0	0	0	0
9 Three Dimension Measurement	0	0	0	0	0
10 Gear Tooth Demension	0	0	0	0	0
11 Magnetic Particle	0	0	0	0	0
12 Ultra Sonic	0	0	0	0	0
13 X-ray	0	0	0	0	0
14 Calibration Surface Temp Tester	0	0	0	0	0
15 Calibration of Thermo Couple	0	0	0	0	0
16 Calibration of Demention Measurement Tool	0	0	0	0	0
17 Calibration of Ultra Sonic Tester	0	0	0	0	0
18 Sand Grain Fineness Distribution	0	0	0	0	0
19 Mold Sand Parmiability Test	0	0	0	0	0
20 Moisture	0	0	0	0	0
21 Scanning Electron Micro Analyser	0	0	0	0	0
22 Electro Micro Analyser	0	0	0	0	0
23 Dynamic Balance Test	0	0	0	0	0
24 Air Tightness Hydrostatic Test	0	0	0	0	0
25 Other	0	0	0	0	0

Region: Jawa Tengah

Assembly-type: 9 Linkage: 11

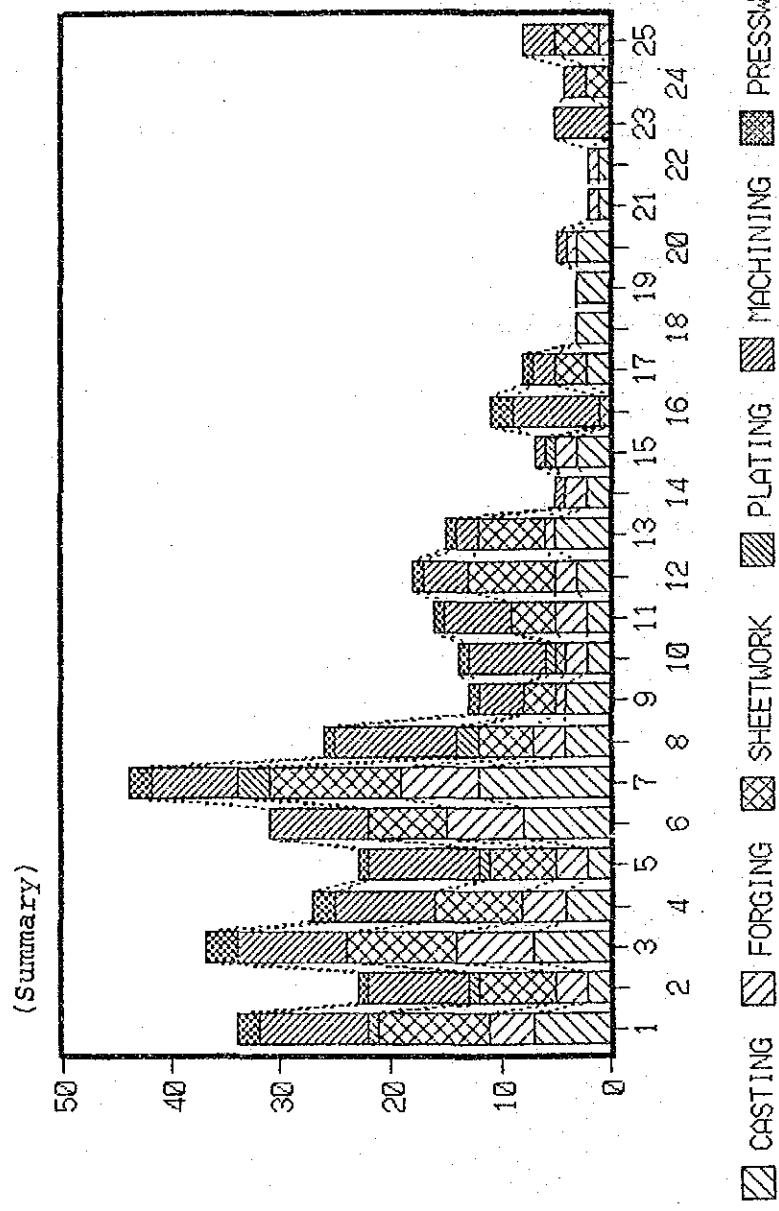
Region: Jawa Timur

	Assembly-type: 1	Linkage: 1	Assembly-type: 4	Linkage: 4
1 Brinell Hardness	4	4	4	4
2 Vicker's Hardness	0	0	0	0
3 Tensile	0	0	0	0
4 Impact	0	0	0	0
5 Projector	0	0	0	0
6 Micro Structure	0	0	0	0
7 Chemical Analysis	0	0	0	0
8 Surface Roughness	0	0	0	0
9 Three Dimension Measurement	0	0	0	0
10 Gear Tooth Demension	0	0	0	0
11 Magnetic Particle	0	0	0	0
12 Ultra Sonic	0	0	0	0
13 X-ray	0	0	0	0
14 Calibration Surface Temp Tester	0	0	0	0
15 Calibration of Thermo Couple	0	0	0	0
16 Calibration of Dimension Measurement Tool	0	0	0	0
17 Calibration of Ultra Sonic Tester	0	0	0	0
18 Sand Grain Fineness Distribution	0	0	0	0
19 Mold Sand Pariability Test	0	0	0	0
20 Moisture	0	0	0	0
21 Scanning Electron Micro Analyser	0	0	0	0
22 Electro Micro Analyser	0	0	0	0
23 Dynamic Balance Test	0	0	0	0
24 Air Tightness Hydrostatic Test	0	0	0	0
25 Other	0	0	0	0

Region: Sumatera

Assembly-type: 11 Linkage: 0

(2) Tests and Inspections to the Center



Note: Some establishments wish to entrust multiple tests/inspections to the Center.

- * : 1. Casting
- 2. Forging
- 3. Sheetwork & Welding
- 4. Plating
- 5. Machining & Machine Assembly
- 6. Presswork

** : 1. Test facilities are very expensive.

 2. Client's requirement

 3. Getting authorization

 4. Frequency of test is very few.

1	Brinell Hardness	4	2	2	4	2	0	1	3	2	1	0	1	3	2	2	2	4	2	0	1	3	3	1		
2	Vickeers Hardness	3	4	3	5	4	4	4	5	7	4	3	4	3	2	3	1	2	4	0	2	0	1	1	1	4
3	Tensile	2	4	3	4	4	4	2	2	3	5	3	1	1	2	2	1	0	0	1	2	0	0	1	2	0
4	Impact	1	4	3	3	3	3	2	2	3	5	2	1	1	3	2	2	2	2	0	1	1	1	1	1	1
5	Projector	6	NO	6	6	6	6	7	2	3	5	2	1	1	3	2	2	2	2	0	1	1	1	1	1	1
6	Micro Structure	6	2	2	1	2	2	1	0	2	1	1	1	1	1	0	0	0	2	1	0	0	1	1	1	0
7	Chemical Analysis	10	14	3	3	3	3	2	2	3	5	3	2	1	1	2	1	0	0	2	1	0	0	0	0	0
8	Surface Roughness	11	12	8	2	4	4	4	4	4	4	4	3	2	0	0	1	3	2	0	0	0	0	0	0	0
9	Three Dimension Measurement	12	15	12	10	5	7	2	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0
10	Gear Tooth Demension	13	14	12	10	3	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
11	Magnetic Particle	14	1	1	0	0	1	0	3	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
12	Ultra Sonic	15	1	1	0	0	1	0	3	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
13	X-ray	16	1	1	0	0	1	0	3	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
14	Calibration Surface Temp Tester	17	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
15	Calibration of Thermo Couple	18	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
16	Calibration of Demension Measurement Tool	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
17	Calibration of Ultra Sonic Tester	20	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
18	Sand Grain Fineness Distribution	21	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
19	Mold Sand Parmiability Test	22	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
20	Moisture	23	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
21	Scanning Electron Micro Analyser	24	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
22	Electro Micro Analyser	25	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
23	Dynamic Balance Test																									
24	Air Tightness Hydrostatic Test																									
25	Other																									

Region: Jawa Barat

Region: Jawa Tengah

Region: Jawa Timur

	YES	NO
1 Brinell Hardness	0	4
2 Vickeers Hardness	0	0
3 Tensile	0	0
4 Impact	0	0
5 Projector	0	0
6 Micro Structure	0	0
7 Chemical Analysis	0	0
8 Surface Roughness	0	0
9 Three Dimension Measurement	0	0
10 Gear Tooth Dimension	0	0
11 Magnetic Particle	0	0
12 Ultra Sonic	0	0
13 X-ray	0	0
14 Calibration Surface Temp Tester	0	0
15 Calibration of Thermo Couple	0	0
16 Calibration of Demension Measurement Tool	0	1
17 Calibration of Ultra Sonic Tester	0	0
18 Sand Grain Fineness Distribution	0	0
19 Mold Sand Parmiability Test	0	0
20 Moisture	0	0
21 Scanning Electron Micro Analyser	0	0
22 Electro Micro Analyser	0	0
23 Dynamic Balance Test	0	0
24 Air Tightness Hydrostatic Test	0	0
25 Other	0	0

Region: Sumatra

- 1 Brinell Hardness
- 2 Vickeers Hardness
- 3 Tensile
- 4 Impact
- 5 Projector
- 6 Micro Structure
- 7 Chemical Analysis
- 8 Surface Roughness
- 9 Three Dimension Measurement
- 10 Gear Tooth Demension
- 11 Magnetic Particle
- 12 Ultra Sonic
- 13 X-ray
- 14 Calibration Surface Temp Tester
- 15 Calibration of Thermo Couple
- 16 Calibration of Demension Measurement Tool
- 17 Calibration of Ultra Sonic Tester
- 18 Sand Grain Fineness Distribution
- 19 Mold Sand Parimability Test
- 20 Moisture
- 21 Scanning Electron Micro Analyser
- 22 Electro Micro Analyser
- 23 Dynamic Balance Test
- 24 Air Tightness Hydrostatic Test
- 25 Other

NO	3	5	4	4	5	4	3	3	4	3	3	3	3	3	3	3	2	3	3	3	3	3	3	3	
4	0	0	0	0	0	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
5	1	0	1	1	0	0	0	0	0	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	
6	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
3	3	2	3	3	2	2	3	2	1	0	3	5	4	0	0	0	4	0	0	0	0	0	0	0	
2	1	0	2	1	0	0	2	1	1	0	0	4	0	0	0	0	4	0	0	0	0	0	0	0	
1	0	0	1	1	0	1	0	1	0	1	1	1	1	0	0	1	1	1	1	0	0	0	0	0	
YES	4	2	5	3	2	3	4	5	1	4	3	5	4	1	1	1	1	1	1	1	0	0	1	1	2

(3) Trial Product

Summary	Past Activity		Intension to use the Center									
	YES	NO	1	2	3	4	YES	1	2	3	4	NO
1 Engine Lath Machining	20	12	1	2	3	4	YES	1	2	3	4	NO
2 C N C Machining	3	13	12	10	9	11	YES	1	0	1	4	3
3 Horizontal Milling Machining	1	21	14	1	0	1	NO	1	4	1	4	13
4 Surface Grinder Machining	4	17	13	0	2	8	YES	3	1	0	4	2
5 Working By Electoric Discharge Machining	1	16	13	0	1	0	NO	5	2	0	1	15
6 Cutting and Welding by Plasma Arc	1	17	19	1	2	0	YES	7	4	1	2	12
7 Electron Beam Welding	0	16	13	1	0	6	NO	1	1	1	1	12
8 Surface Hardening by Carbonizing	1	15	11	1	2	0	YES	10	5	0	5	2
9 Surface Work by CVD,BVD and Plasma Spraying	0	20	15	0	2	0	NO	6	4	0	1	10
10 Powder Metal Forging	0	20	15	0	2	0	YES	5	4	0	1	13
11 Manufacture Precision Die	1	22	14	1	2	5	NO	12	8	1	3	2
12 Presswork With Precision Die	1	20	14	1	4	0	YES	11	7	1	2	9

DKI Jakarta

	YES	NO	1	2	3	4	YES	1	2	3	4	NO
1 Engine Lath Machining	1	12	5	1	1	5	YES	3	1	0	2	0
2 C N C Machining	2	11	5	0	5	5	NO	3	0	3	1	8
3 Horizontal Milling Machining	1	13	7	1	1	4	YES	4	1	0	3	9
4 Surface Grinder Machining	3	9	6	0	0	2	NO	5	3	0	3	1
5 Working By Electoric Discharge Machining	1	8	6	0	1	0	YES	2	2	0	0	7
6 Cutting and Welding by Plasma Arc	1	11	9	6	1	2	NO	3	0	0	0	8
7 Electron Beam Welding	0	8	6	0	1	0	YES	2	2	0	0	6
8 Surface Hardening by Carbonizing	1	7	4	1	2	0	NO	6	4	0	4	0
9 Surface Work by CVD,BVD and Plasma Spraying	0	9	7	0	1	0	YES	2	2	0	0	6
10 Powder Metal Forging	0	9	7	0	1	0	NO	2	2	0	0	6
11 Manufacture Precision Die	1	10	7	1	3	0	YES	5	0	2	1	5
12 Presswork With Precision Die	1	9	7	1	2	0	NO	5	4	0	1	0

- * : 1. Not necessary
- 2. Not located nearby
- 3. Too expensive
- 4. Factory-made

- ** : 1. Your factory does not have facilities.
- 2. Client's requirement
- 3. Your factory is not capable of processing.
- 4. Frequency of request to the Center is very low.

Jawa Barat

	YES NO	1	2	3	4	5	6	7	8	9	10	11	12	NO
1 Engine Lath Machining	0	2	0	0	0	0	0	0	0	0	0	0	0	2
2 C N C Machining	0	2	0	0	0	0	0	0	0	0	0	0	0	0
3 Horizontal Milling Machining	0	2	0	0	0	0	0	0	0	0	0	0	0	2
4 Surface Grinder Machining	0	2	0	0	0	0	0	0	0	0	0	0	0	2
5 Working By Electoric Discharge Machining	0	2	0	0	0	0	0	0	0	0	0	0	0	2
6 Cutting and Welding by Plasma Arc	0	2	0	0	0	0	0	0	0	0	0	0	0	2
7 Electron Beam Welding	0	2	0	0	0	0	0	0	0	0	0	0	0	2
8 Surface Hardening by Carbonizing	0	2	0	0	0	0	0	0	0	0	0	0	0	2
9 Surface Work by CVD,BVD and Plasma Spraying	0	2	0	0	0	0	0	0	0	0	0	0	0	2
10 Powder Metal,Forging	0	2	0	0	0	0	0	0	0	0	0	0	0	2
11 Manufacture Precision Die	0	2	0	0	0	0	0	0	0	0	0	0	0	2
12 Presswork With Precision Die	0	2	0	0	0	0	0	0	0	0	0	0	0	2

Jawa Tengah

	YES NO	1	2	3	4	5	6	7	8	9	10	11	12	NO
1 Engine Lath Machining	0	3	0	0	0	0	0	0	0	0	0	0	0	3
2 C N C Machining	0	3	0	0	0	0	0	0	0	0	0	0	0	2
3 Horizontal Milling Machining	0	3	0	0	0	0	0	0	0	0	0	0	0	3
4 Surface Grinder Machining	0	3	0	0	0	0	0	0	0	0	0	0	0	3
5 Working By Electoric Discharge Machining	0	3	0	0	0	0	0	0	0	0	0	0	0	3
6 Cutting and Welding by Plasma Arc	0	3	0	0	0	0	0	0	0	0	0	0	0	2
7 Electron Beam Welding	0	3	0	0	0	0	0	0	0	0	0	0	0	2
8 Surface Hardening by Carbonizing	0	3	0	0	0	0	0	0	0	0	0	0	0	2
9 Surface Work by CVD,BVD and Plasma Spraying	0	3	0	0	0	0	0	0	0	0	0	0	0	3
10 Powder Metal,Forging	0	3	0	0	0	0	0	0	0	0	0	0	0	2
11 Manufacture Precision Die	0	3	0	0	0	0	0	0	0	0	0	0	0	2
12 Presswork With Precision Die	0	3	0	0	0	0	0	0	0	0	0	0	0	2

Jawa Timur

	YES	NO	3	4	YES	NO	3	4	YES	NO	3	4
1 Engine Lath Machining	0	0	0	0	0	0	0	0	0	0	0	0
2 C N C Machining	0	0	0	0	0	0	0	0	0	0	0	0
3 Horizontal Milling Machining	0	0	0	0	0	0	0	0	0	0	0	0
4 Surface Grinder Machining	0	0	0	0	0	0	0	0	0	0	0	0
5 Working By Electoric Discharge Machining	0	0	0	0	0	0	0	0	0	0	0	0
6 Cutting and Welding by Plasma Arc	0	0	0	0	0	0	0	0	0	0	0	0
7 Electron Beam Welding	0	0	0	0	0	0	0	0	0	0	0	0
8 Surface Hardening by Carbonizing	0	0	0	0	0	0	0	0	0	0	0	0
9 Surface Work by CVD,BVD and Plasma Spraying	0	0	0	0	0	0	0	0	0	0	0	0
10 Powder Metal,Forging	0	0	0	0	0	0	0	0	0	0	0	0
11 Manufacture Precision Die	0	0	0	0	0	0	0	0	0	0	0	0
12 Presswork with Precision Die	0	0	0	0	0	0	0	0	0	0	0	0

Sumatera

	YES	NO	3	2	YES	NO	3	2	YES	NO	3	2
1 Engine Lath Machining	1	3	2	2	0	0	1	0	0	0	0	0
2 C N C Machining	1	3	2	2	0	0	1	0	0	0	0	0
3 Horizontal Milling Machining	0	3	2	2	0	0	0	0	0	0	0	0
4 Surface Grinder Machining	1	3	3	2	0	0	1	0	0	0	0	0
5 Working By Electoric Discharge Machining	0	0	0	0	0	0	0	0	0	0	0	0
6 Cutting and Welding by Plasma Arc	0	0	0	0	0	0	0	0	0	0	0	0
7 Electron Beam Welding	0	0	0	0	0	0	0	0	0	0	0	0
8 Surface Hardening by Carbonizing	0	0	0	0	0	0	0	0	0	0	0	0
9 Surface Work by CVD,BVD and Plasma Spraying	0	0	0	0	0	0	0	0	0	0	0	0
10 Powder Metal,Forging	0	0	0	0	0	0	0	0	0	0	0	0
11 Manufacture Precision Die	0	0	0	0	0	0	0	0	0	0	0	0
12 Presswork with Precision Die	0	0	0	0	0	0	0	0	0	0	0	0

(4) Training

	Past Activity			Intention to use the Center					
	YES	NO*	NC	1	2	3	4 YES	5	6 NO
Summary									
1 CNC NC Machining	3	23	14	0	1	3	13	7	1
2 CAD/CAM	0	22	16	0	1	1	8	6	0
3 Casting Technique	6	22	14	2	0	2	16	10	1
4 Forging Technique	1	20	15	1	0	0	10	6	4
5 Heat Treatment Technique	2	20	13	2	1	13	7	0	5
6 Carbonizing and Nitriding Technique	2	20	13	0	2	1	12	7	0
7 Induction Hardening and Flame Hardening	1	20	14	0	2	0	13	7	1
8 Plating Technique	2	18	14	0	0	0	12	5	1
9 Sheetworking Pressforming Technique	3	23	14	0	2	3	16	9	0
10 Welding Technique	9	22	12	0	1	3	18	9	1
11 Other	4	9	3	0	0	1	9	5	2

DKI Jakarta

	YES	NO	1	2	3	4 YES	5	6 NO
1 CNC NC Machining	2	12	7	0	0	3	7	4
2 CAD/CAM	0	10	7	0	1	1	3	2
3 Casting Technique	0	11	7	1	0	2	5	2
4 Forging Technique	0	9	7	1	0	0	5	3
5 Heat Treatment Technique	1	9	6	1	1	1	7	4
6 Carbonizing and Nitriding Technique	2	9	6	0	1	1	4	0
7 Induction Hardening and Flame Hardening	1	9	7	0	0	0	5	3
8 Plating Technique	1	8	7	0	0	0	5	1
9 Sheetworking Pressforming Technique	1	12	7	0	1	3	8	5
10 Welding Technique	3	12	6	0	1	2	8	6
11 Other	1	4	2	0	0	0	3	0

- * : 1. Education and training facilities are very expensive.
- ** : 2. Client's requirement
- ** : 3. Getting authorization
- ** : 4. Frequency of education and training is very few.

- * : 1. Not necessary
- * : 2. Not located nearby
- * : 3. Too expensive
- * : 4. Education and training are conducted at your own factory.

Jawa Barat

	YES	NO	2	3	4	YES	2	3	4	NO
1 CNC NC Machining	0	2	2	0	0	1	0	0	1	2
2 CAD/CAM	0	2	2	0	0	0	0	0	0	3
3 Casting Technique	0	3	3	0	0	0	0	0	0	2
4 Forging Technique	0	2	2	0	0	0	0	0	0	2
5 Heat Treatment Technique	0	2	2	0	0	0	0	0	0	2
6 Carbonizing and Nitriding Technique	0	2	2	0	0	0	0	0	0	2
7 Induction Hardening and Flame Hardening	0	2	2	0	0	0	0	0	0	2
8 Plating Technique	0	2	2	0	0	0	0	0	0	2
9 Sheetworking Pressforming Technique	1	2	2	0	0	0	0	0	0	2
10 Welding Technique	1	2	2	0	0	0	0	0	0	2
11 Other	1	1	1	1	1	1	1	1	1	1

Jawa Tengah

	YES	NO	2	3	4	YES	2	3	4	NO
1 CNC NC Machining	0	4	3	0	0	3	2	0	0	2
2 CAD/CAM	0	4	4	0	0	6	3	0	0	2
3 Casting Technique	3	4	4	1	0	0	3	0	0	3
4 Forging Technique	0	0	4	4	0	0	3	1	0	3
5 Heat Treatment Technique	0	0	4	4	0	0	3	1	0	3
6 Carbonizing and Nitriding Technique	0	0	4	3	0	0	3	1	0	3
7 Induction Hardening and Flame Hardening	0	0	4	4	0	0	3	1	0	3
8 Plating Technique	1	1	2	0	0	0	3	0	0	0
9 Sheetworking Pressforming Technique	0	1	2	0	0	0	3	0	0	0
10 Welding Technique	0	1	2	0	0	0	3	0	0	0
11 Other	1	1	1	1	1	1	1	1	1	0

Jawa Timur

	YES	NO	3	4	YES	1	2	3	4	NO
1 CNC NC Machining	0	1	0	0	0	1	1	0	0	0
2 CAD/CAM	0	1	0	0	0	0	0	0	0	0
3 Casting Technique	1	0	0	0	0	0	0	0	0	0
4 Forging Technique	0	1	0	0	0	0	0	0	0	0
5 Heat Treatment Technique	0	1	0	0	0	0	0	0	0	0
6 Carbonizing and Nitriding Technique	0	1	0	0	0	0	0	0	0	0
7 Induction Hardening and Flame Hardening	0	1	0	0	0	0	0	0	0	0
8 Plating Technique	0	1	0	0	0	0	0	0	0	0
9 Sheetworking Pressforming Technique	0	1	0	0	0	0	0	0	0	0
10 Welding Technique	0	1	0	0	0	0	0	0	0	0
11 Other	1	0	0	0	0	0	0	0	0	0

Sumatera

	YES	NO	3	4	YES	1	2	3	4	NO
1 CNC NC Machining	1	4	2	0	0	1	0	0	1	4
2 CAD/CAM	0	4	2	0	0	1	2	0	0	4
3 Casting Technique	2	4	2	0	0	2	0	1	2	0
4 Forging Technique	1	4	2	0	0	3	1	2	0	2
5 Heat Treatment Technique	1	4	2	0	0	2	1	0	2	0
6 Carbonizing and Nitriding Technique	0	4	2	0	0	3	1	1	1	2
7 Induction Hardening and Flame Hardening	0	4	2	0	0	3	1	1	1	2
8 Plating Technique	0	4	2	0	0	3	1	1	0	3
9 Sheetworking Pressforming Technique	1	4	2	0	0	3	1	2	0	1
10 Welding Technique	3	4	1	0	0	5	1	1	1	0
11 Other	1	4	1	0	0	4	1	1	1	0

ANNEX III.

DELETION PROGRAM

ANNEX III. DELETION PROGRAM

Item	Decree of the Minister of Industry
(1) Parts and accessories as well as Sub Components Schedule for Deletion (i) For Two-wheel Motor Vehicles (ii) For Commercial Cars (iii) For Power Tillers (Single Axle Hand Tractors) (iv) For Mini Tractors (v) For Automobile Shock Absorbers (vi) For Automobile and Heavy Equipment Radiators	No. 34/M/SK/2/1989 Dated: February 2, 1987
(2) Schedule of the Domestically Manufactured Components Utilization in Assembling Diesel Motor of 2 through 25 KW Capacity	No. 198/M/SK/6/1983 Dated: June 9, 1983
(3) Utilization Schedule of Domestically Manufactured Components in Assembling Diesel Motor of 26 through 375 KW Capacity	No. 202/M/SK/6/1983 Dated: June 9, 1983
(4) Schedule for Machining Tool Production	No. 28/M/SK/1/1985 Dated: January 21, 1985

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(1) Parts and Accessories as well as Sub components of
Two-wheel Motor Vehicles Scheduled for Deletion.

NO.	COMPONENTS	SCHEDULES	REMARKS
	ENGINE ASSY GROUP		
1.	Covers	October 1, 1987	*)
2.	Rubber parts for engine	October 1, 1987	*)
3.	Plastic parts	October 1, 1987	*)
4.	Gasket	October 1, 1987	*)
5.	Bearings	October 1, 1987	*)
6.	Springs	October 1, 1987	*)
7.	Pedal gear chain	October 1, 1987	*)
8.	Cylinder head	October 1, 1988	
9.	Cylinder Block	October 1, 1988	
10.	Piston	October 1, 1988	
11.	Kick starter pedal	October 1, 1988	
12.	Fly wheel	October 1, 1988	
13.	Piston ring	October 1, 1988	*)
14.	Fuel cock	October 1, 1988	*)
15.	Oil filter	October 1, 1988	*)
16.	Crank case	October 1, 1988	
17.	Piston pin	October 1, 1989	
18.	Crank pin	October 1, 1989	
19.	Cylinder sleeve	October 1, 1989	
20.	Cam shaft	October 1, 1989	
21.	Cam chain tensioner	October 1, 1989	*)
22.	Crank shaft	October 1, 1990	
23.	Connecting rod	October 1, 1990	
24.	Kick starter system	October 1, 1990	
25.	Valves assy	October 1, 1990	
26.	Oil pump	October 1, 1990	*)

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NO.	COMPONENTS	SCHEDULES	REMARKS
	TRANSMISSION ASSY GROUP		
27.	Drive chain	October 1, 1987	*)
28.	Sprocket rear	October 1, 1987	*)
29.	Sprocket (drive)	October 1, 1989	
30.	Gear change	October 1, 1989	
31.	Main gears	October 1, 1990	
32.	Counter gear (Spring gear)	October 1, 1990	
33.	Main shaft	October 1, 1990	
34.	Counter shaft	October 1, 1990	
	CLUTCH ASSY GROUP		
35.	Clutch	October 1, 1990	*)
	ELECTRICAL GROUP		
36.	Contact breaker	October 1, 1989	*)
37.	Spark advancer	October 1, 1989	*)
38.	Electric starter	October 1, 1990	*)
39.	Generator assy	October 1, 1990	*)
40.	Magneto coil	October 1, 1990	*)
	BRAKE SYSTEM GROUP		
41.	Disc brake & caliper	October 1, 1990	*)
	FRAHE BODY GROUP		
42.	Emblem/name plate	October 1, 1990	*)

*) Outhouse manufacturing, depending on the presence of suppliers or sub-contractors and quality requirements.

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II. PARTS AND ACCESSORIES AS WELL AS SUB COMPONENTS OF COMMERCIAL CARS SCHEDULED FOR DELETION.

NO.	COMPONENTS	SCHEDULES	REMARKS
	ENGINE ASSY GROUP		
1.	Intake manifold	January 1, 1987	Cat. I, machining.
2.	Exhaust manifold	January 1, 1987	Cat. I, machining.
		January 1, 1988	Cat. I cast ing.
3.	Cover, cylinder head	January 1, 1987	Cat. I ma chinings.
4.	Fan belt	July 1, 1987	Cat. I, II, III, IV.
5.	Bearing cap	January 1, 1988	Cat. I, ma chinings.
6.	Cylinder block	January 1, 1988	Cat. I, ma chinings.
7.	Gasket	January 1, 1988	Cat. I, II, III, IV, cylinder head.
8.	Motor starter	January 1, 1988	Cat. I, II, III, IV.
9.	Alternator	January 1, 1988	Cat. I, II, III, IV.
10.	Cylinder head	January 1, 1989	Cat. I, ma chinings.
11.	Cam shaft holder	January 1, 1989	Cat. I, ma chinings.
12.	Rocker arm	January 1, 1990	Cat. I, ma chinings.
13.	Connecting rod	January 1, 1990	Cat. I, ma chinings..

NO.	COMPONENTS	SCHEDULES	REMARKS
14.	Cam shaft	January 1, 1990	Cat. I, ma chinng
15.	Crank shaft	January 1, 1990	Cat. I, ma chinng.
16.	Timing pulley	January 1, 1990	Cat. I, ma chinng.
	TRANSMISSION ASSY GROUP		
17.	Speedometer gear	October 1, 1987	Cat. I, ma chinng.
18.	Front bearing retainer	April 1, 1988	Cat. I, ma chinng.
19.	Transmission cover.	April 1, 1988	Cat. I, ma chinng.
20.	Transmission case	April 1, 1988	Cat. I, ma chinng.
21.	Extension housing.	April 1, 1988	Cat. I, ma chinng.
22.	Clutch housing	April 1, 1988	Cat. I, ma chinng.
23.	Counter gear shaft	July 1, 1988	Cat. I, ma chinng.
24.	Reverse idler gear shaft	July 1, 1988	Cat. I, ma chinng.
25.	Speed shaft rail/fork	July 1, 1988	Cat. I, ma chinng.
26.	Reverse gear	July 1, 1988	Cat. I, ma chinng.
27.	Reverse idler gear	July 1, 1988	Cat. I, ma chinng.
28.	First speed gear	January 1, 1990	Cat. I, ma chinng.
29.	Second speed gear	January 1, 1990	Cat. I, ma chinng.
30.	1-2 synchronizer hub	January 1, 1990	Cat. I, ma chinng.
31.	1-2 synchronizer sleeve	January 1, 1990	Cat. I, ma chinng.

NO.	COMPONENTS	SCHEDULES	REMARKS
32.	Main shaft (output shaft)	Jan. 1, 1990	Cat. I, machining.
33.	Third speed gear	Jan. 1, 1990	Cat. I, machining.
34.	3-4 speed syn- chronizer hub	Jan. 1, 1990	Cat. I, machining.
35.	3-4 Speed syn- chronizer sleeve	Jan. 1, 1990	Cat. I, machining.
36.	Counter gear	Jan. 1, 1990	Cat. I, machining.
37.	Input shaft gear	Jan. 1, 1990	Cat. I, machining.
38.	Synchronizer ring (1 ~2)	Jan. 1, 1990	Cat. I, ma
	CLUTCH ASSY GROUP.		
39.	Torsion spring	July 1, 1987	Cat. I.
40.	Strap	July 1, 1987	Cat. I.
41.	Pressure plate	October 1, 1987	Cat. I.
42.	Disc plate	Jan. 1, 1988	Cat. I.
43.	Splined hub	Jan. 1, 1988	Cat. I, ma chining.
44.	Facing	Jan. 1, 1988	Cat. I,
45.	Spring seat	Jan. 1, 1988	Cat. I,
46.	Stopper pin	Jan. 1, 1988	Cat. I,
47.	Friction plate; washer.	Jan. 1, 1988	Cat. I;
48.	Pivot/wave:spring	Jan. 1, 1988	Cat. I,
49.	Rivet	Jan. 1, 1988	Cat. I,
50.	Cushion, rubber	Jan. 1, 1988	Cat. I,
51.	Cover	July 1, 1988	Cat. I.
	ELECTRICAL GROUP		

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NO.	COMPONENTS	SCHEDULES	REMARKS
52.	Battery cable - Clipping - Die casting	July 1, 1987 Jan. 1, 1988	
	STEERING SYSTEM GROUP.		
53.	Tube assy	Oct. 1, 1987	Cat. I
54.	Steering wheel	Oct. 1, 1987	Cat. I, jig & dies domestic products.
55.	Tie rod linkage	Jan. 1, 1988	Cat. I.
56.	Knuckle arm	Jan. 1, 1988	Cat. I, machining.
57.	Pitman arm	Jan. 1, 1988	Cat. I, machining.
58.	Steering shaft	Jan. 1, 1988	Cat. I, machining.
59.	Steering gear	July 1, 1988	Cat. I, machining.
60.	Tie rod end	Jan. 1, 1989	Cat. I, machining.
	AXLE PROPELLER SHAFT GROUP.		
61.	Side bearing nut	Oct. 1, 1987	Cat. I, machining.
62.	Companion flange	Oct. 1, 1987	Cat. I, machining.
63.	Propeller tube	Oct. 1, 1987	Cat. I, machining.
64.	Pinion shaft	July 1, 1988	Cat. I, machining.
65.	Rear axle shaft	July 1, 1988	Cat. I, machining.
66.	Rear axle housing	Sept. 1, 1988	Cat. I, machining.

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NO.	COMPONENTS	SCHEDULES	REMARKS
67.	Differential case	Jan. 1, 1989	Cat. I, machining.
68.	Differential carrier case	Jan. 1, 1989	Cat. I, machining.
69.	Differential carrier cap	Jan. 1, 1989	Cat. I, machining.
70.	Tube yoke	Jan. 1, 1989	Cat. I, machining.
71.	Sleeve Yoke	Jan. 1, 1989	Cat. I, machining.
72.	Flange Yoke	Jan. 1, 1989	Cat. I, machining.
73.	Differential side gear	July 1, 1990	Cat. I, machining.
74.	Differential pinion gear	July 1, 1990	Cat. I, machining.
75.	Differential drive gear	July 1, 1990	Cat. I, machining.
76.	Differential drive pinion	July 1, 1990	Cat. I, machining.
	SUSPENSION GROUP :		
77.	Shock absorber	July 1, 1987	Strut type
	BRAKE SYSTEM GROUP :		
78.	Sleeve	July 1, 1987	Cat. I, #)
79.	Guide pin	July 1, 1987	Cat. I, #)
80.	Support caliper	July 1, 1987	Cat. I, #)
81.	Backing plate	Sept. 1, 1987	Cat. I,
82.	Disc	Jan. 1, 1987	Cat. I, #)
83.	Brake lining	Jan. 1, 1988	Cat. I, #)
84.	Brake shoe	Jan. 1, 1988	Cat. I, #)
85.	Disc pad	Jan. 1, 1988	Cat. I, #)
86.	Body caliper	Jan. 1, 1988	Cat. I, #)
87.	Cylinder wheel	Jan. 1, 1989	Cat. I, #)
88.	Piston	Jan. 1, 1989	Cat. I,
89.	Brake drum	July 1, 1987	Cat. II, IV #)
	FRAME BODY GROUP:		
90.	Jack	Jan. 1, 1988	Mechanic and hydraulic
91.	Tools	Jan. 1, 1988	

#) Drum brake

**) Disc brake.

III. PARTS AND ACCESSORIES AS WELL AS SUB COMPO-
NENTS OF POWER TILLERS (SINGLE AXLE HAND TRAC-
TORS SCHEDULED FOR DELETION.)

NO.	COMPONENTS	SCHEDULES	REMARKS
	ENGINE ASSY GROUP Engine 2 up to 25 Kw.		
1.	Crank case sub assy.	Dec. 31, 1988	
2.	Cylinder liner	Dec. 31, 1987	
3.	Cylinder head	Dec. 31, 1987	
4.	Connecting rod	Dec. 31, 1987	
5.	Crank shaft	Dec. 31, 1987	
6.	Cam shaft	Dec. 31, 1987	
7.	Push rod	Dec. 31, 1987	
8.	Rocker arm	Dec. 31, 1987	
9.	Gear case sub assy	Dec. 31, 1987	
	TRANSMISSION ASSY GROUP		
10.	Case transmission	July 1, 1988	
11.	Staged gear	July 1, 1988	
12.	Forks	July 1, 1987	
13.	Arm	July 1, 1987	
14.	Sprocket	July 1, 1987	

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IV. PARTS AND ACCESSORIES AS WELL AS SUB-COMPONENTS OF MINI TRACTORS SCHEDULED FOR DELETION.

NO.	COMPONENTS	SCHEDULES	REMARKS
	ENGINE ASSY GROUP Engine 26 up to 375 Kw.		
1.	Crank case assy	Jan. 1, 1989	
2.	Crank shaft	Jan. 1, 1989	
3.	Cylinder liner	Jan. 1, 1988	
4.	Crank shaft gear	Jan. 1, 1988	
5.	Cam shaft gear	Jan. 1, 1988	
6.	Ring gear	Jan. 1, 1988	
7.	Valve drive	Jan. 1, 1988	
8.	Cylinder head	Jan. 1, 1989	
	TRANSMISSION ASSY GROUP		
9.	Case transmission	Sept. 1, 1988	
10.	Staged shaft	Sept. 1, 1987	
11.	Forks/arm, shifter.	Sept. 1, 1987	
12.	Sprocket	Sept. 1, 1987	
13.	Rotary case	Sept. 1, 1988	

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V. SUB COMPONENTS OF AUTOMOBILE SHOCK ABSORBERS
SCHEDULED FOR DELETION.

No.	COMPONENTS	SCHEDULES	REMARKS
1.	Cylinder tube	July 1, 1987	
2.	Damper case	July 1, 1987	
3.	Outer cover	July 1, 1987	
4.	Centering washer	July 1, 1987	
5.	End bolt washer	July 1, 1987	
6.	Piston nut	July 1, 1987	
7.	Protector	July 1, 1987	
8.	Packing cap	July 1, 1987	
9.	Packing retainer	July 1, 1987	
10.	Packing spring	July 1, 1987	
11.	Damper cap	July 1, 1987	
12.	Upper cap	July 1, 1987	
13.	Eye	July 1, 1987	
14.	Ring nut	July 1, 1987	
15.	Spring guide	July 1, 1987	
16.	Spring	July 1, 1987	
17.	Rubber bushing	July 1, 1987	
18.	Rubber bushing collar	July 1, 1987	
19.	Eye washer	July 1, 1987	
20.	Cushion rubber	July 1, 1987	
21.	Spacer	July 1, 1987	
22.	Piston rod	Jan. 1, 1988	Except strut type
23.	End bolt	Jan. 1, 1988	
24.	Rebound stopper	Jan. 1, 1988	

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VI. SUB COMPONENTS OF AUTOMOBILE AND HEAVY EQUIPMENT RADIATORS SCHEDULED FOR DELETION.

NO.	COMPONENTS	SCHEDULES	REMARKS
1.	Upper tank assy - Over flow pipe - Filler pipe - Inlet pipe	Jan. 1, 1987 Jan. 1, 1987 Jan. 1, 1987	
2.	Lower tank assy - O-ring/packing rubber plate - Outlet pipe	Jan. 1, 1987 Jan. 1, 1987	
3.	Frame & bracket	Jan. 1, 1987	For heavy equipment.
4.	Pressure cap assy	July 1, 1987	
5.	Upper tank assy: - Upper tank	Jan. 1, 1988	Heavy equipment except fork lift & excavator.

VII. SUB COMPONENTS OF SPARK PLUGS SCHEDULED FOR DELETION.

NO.	COMPONENTS	SCHEDULES	REMARKS
1.	Housing	July 1, 1987	Machining
2.	Insulator : - Terminal stud center electrode - Ceramic	Jan. 1, 1988 Jan. 1, 1989 Jan. 1, 1989	Forging.

(2) Schedule of the Domestically Manufactured Components
Utilization in Assembling Diesel Motor of 2 to 25 kw
capacity.

ATTACHMENT: DECREE OF THE MINISTER OF INDUSTRY
NO. 198/M/SK/5/1983 DATED JUNE 9, 1983.

1/7

NO.	G R O U P	YEAR OF UTILIZATION		
		SINCE SEPTEMBER 1, 1983	SINCE SEPTEMBER 1, 1984	SINCE SEPTEMBER 1, 1985
1.	CRANK CASE	1. STUD (O) 2. IDLE FAN (O)	-	1. CRANK CASE SUB ASSY(1)* 2. CYLINDER LINER (O)
2.	OIL FAN	1. OIL FAN (O) 2. GASKET (O)	-	-
3.	GEAR CASE	1. PLUG, OIL DRAIN (O) 2. OIL SEAL (O)	-	1. GEAR CASE SUB ASSY (1)*
4.	SIDE COVER	1. GASKET (O) 2. CONNECTOR (O)	-	-
5.	OIL FILTER	1. COVER, BEARING (1)* 2. OIL SEAL (O) 3. RETAINER, BEARING (O) 4. SPRING (O)	1. CAP, ASSY, OIL FILTER (O)	-
6.	BREATHER	1. COVER, AIR BREATHER (O) 2. VALVE, AIR BREATHER (O) 3. BODY, AIR BREATHER (O)	-	-

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NO.	G R O U P	YEAR OF UTILIZATION		
		SINCE SEPTEMBER 1, 1983	SINCE SEPTEMBER 1, 1984	SINCE SEPTEMBER 1, 1985
7.	UPPER COVER	4.GASKET 1.COVER ASSY, UPPER 2.GASKET	(0) (0)	-
8.	ENGINE SUPPORT	.BASE SET.	(1)	-
9.	CYLINDER HEAD	1.COCK, WATER DRAIN 2.PIPE, OIL RETURN	(0) (0)	-
10.	ROCKER COVER	3.GASKET 1.COVER, DECOMPRESSION- ION ADJUSTING 2.GASKET 3.SPRING, RETURN 4.COVER, ROCKER 5.SHIFT ASSY, DECO- MPRESSION LEVER 6.ELBOW	(0) (0) (0) (0) (0) (0)	-
11.	PISTON	1.CLIP, PISTON PIN 2.PISTON 3.RING, PISTON 4.RING, OIL	(0) (0) (0) (0)	-
12.	CONNECTING ROD	1.WASHER, LOCK 2.BEARING, CONNECT- ING ROD	(0) (0)	1.CONNECTING ROD (1)*
13.	CRANK SHAFT	1.PLATE, BEARING STOPPER 1.GEAR, CRANK	(0) (1)*	1.CRANK SHAFT (1)*

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NO.	GROUP	YEAR OF UTILIZATION SINCE SEPTEMBER 1, 1983	YEAR OF UTILIZATION SINCE SEPTEMBER 1, 1984	YEAR OF UTILIZATION SINCE SEPTEMBER 1, 1985
14.	FLY WHEEL	2.SNAP RING (O) 3.KEY, SUNK (O) 4.PULLEY, CRANK SHAFT	-	-
15.	BALANCER	1.FLY WHEEL (O) 2.NUT, LOCK (O) 3.KEY, WOOD RUFF	1.GEAR, IDLE SHAFT (O) 2.GEAR, BALANCER (O)	1.BALANCER (O)
16.	CAM SHAFT	1.DISTANCE PLATE (O) 2.DISTANCE PIECE (O) 3.KEY, SUNK (O) 4.RING, SNAP (O) 5.RING (O)	1.CAM, INJECTION PUMP(O) 2.GEAR, CAM SHAFT (O) 3.GEAR, STARTING (O)	1.CAM SHAFT (1)* 2.GEAR, STARTING (O)
17.	VALVE DRIVE	1.KEY, SUNK (O) 2.SHAFT	1.SPRING, VALVE (1)* 2.RETAINER VALVE SPRING	1.ROCKER ARM (O) 2.TAPPET (O)
18.	STARTING HANDLE	3.LOCK RETAINER (O) 4.VALVE, INLET (O) 5.VALVE, OUTLET (O) 6.RING SNAP (O)	1.GEAR STARTING SHAFT (O) 2.CLAMP STARTING HANDLE (O)	1.GEAR STARTING SHAFT (O)

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NO.	GROUP	YEAR OF UTILIZATION SINCE SEPTEMBER 1, 1983	YEAR OF UTILIZATION SINCE SEPTEMBER 1, 1984	SINCE SEPTEMBER 1, 1985
		3. SHAFT ASSY, STARTING 4. KEY, SUNK 5. RING, SNAP	(O) (O) (O)	
19.	MISCELLANEOUS TIMING	1. INDICATOR TIMING	(O)	
20.	FUEL INJECTION PUMP			1. SHIM, ADJUSTING (O) 2. LEVER ASSY, PRIMING (O)
21.	N O 2 Z L E	1. GASKET	(O)	
22.	INJECTION PIPE	1. PIPE, FUEL INJECTION	(O)	
23.	FUEL TANK	1. TANK ASSY, FUEL	(O)	
24.	FUEL FILTER	1. FILTER ASSY, FUEL 2. SUPPORT, FILTER	(O) (O)	
25.	FUEL PIPE	1. PIPE, RUBBER 2. PIPE, FUEL	(O) (O)	1. CONNECTOR (O)
26.	MECHANICAL GOVERNOR	1. METAL, SAILING 2. WIRE	(O) (O)	1. SHAFT, GOVERNOR (O) 2. LEVER ASSY, SPEED GOVERNOR (O)
		3. WEIGHT ASSY, GOVERNOR	(O)	
		4. LEVER, GOVERNOR	(O)	
		5. SHAFT ASSY, GOVERNOR	(O)	

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NO.	C R O U P	YEAR OF UTILIZATION SINCE SEPTEMBER 1, 1983	SINCE SEPTEMBER 1, 1984	SINCE SEPTEMBER 1, 1985
6.	COVER ASSY, GOVERNOR	(O)		
7.	SPRING, GOVERNOR	(O)		
8.	KNOB, SPEED CONTROL	(O)		
9.	INDICATOR	(O)		
10.	SPRING	(O)		
11.	SHAFT, SPEED CONTROL	(O)		
12.	DISTANCE PIECE ASSY	(O)		
13.	CLIP, CABLE	(O)		
14.	LABEL	(O)		
15.	PACKING	(O)		
16.	RING, SNAP	(O)		
17.	OIL PUMP	1.OIL RING 1.OIL SCREEN	(O)	1.ROTOR ASSY (O)
28.	OIL SCREEN	1.OIL SCREEN	(O)	
29.	OIL PIPE	1.OIL PIPE ASSY (FOR ROCKER COVER) 2.OIL PIPE (FOR OIL SIGNAL) 3.GASKET	(O)	
30.	OIL PRESSURE GAGE UNIT			1.SIGNAL, OIL PRESSURE (O)

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NO.	G F O U P	YEAR OF UTILIZATION SINCE SEPTEMBER 1, 1983	YEAR OF UTILIZATION SINCE SEPTEMBER 1, 1984	YEAR OF UTILIZATION SINCE SEPTEMBER 1, 1985
31.	HOPPER/ RADIATOR/ CONDENSOR	1.SIGNAL, WATER LEVEL GAGE (O) 2.SCREEN ASSY, HOPPER (O) 3.HOPPER (O) 4.GASKET (O) 5.PROTOTECTION ASSY OVER FLOW (O) 6.BELT, HOPPER (O) 7.HANGER (O)	1.CONDENSOR (O)	-
32.	AIR CLEANER	1.AIR CLEANER ASSY (O)	-	-
33.	INTAKE PIPE	1.INTAKE PIPE (O) 2.GASKET (O)	-	-
34.	MUFFLER	1.MUFFLER ASSY (O) 2.GASKET (O)	-	-
35.	MISCELLAN- EOUS	1.P I N (O) 2.B C L T (O) 3 SCREW (O) 4.WASHER (O) 5.TOOL SET (O)	-	-

NOTE : (O) = OUT HOUSE MANUFACTURING
 (I) = IN HOUSE MANUFACTURING
 * = only machining work, "Blank" of foundry/forging for the above mentioned

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components is still importable as long as said "Blank" have not been
domestically manufactured.

THE MINISTRY OF INDUSTRY

signed

Ir. HARTARTO

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(3) Utilization Schedule of Domestically Manufactured Components in Assembling Diesel Motor of 26 through 375 kw capacity.

ATTACHMENT : DECREE OF THE MINISTER OF INDUSTRY
NO. 202/M/SK/6/1983 DATED JUNE 9, 1983.

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NO.	G R O U P	YEAR OF UTILIZATION		SINCE OCTOBER 1, 1985	SINCE OCTOBER 1, 1986		
		(1)	(2)	(3)	(4)	(5)	(6)
1.	CRANK CASE			1. OIL PAN (O)	1. CYLINDER LINER (1)	1. CRANK CASE ASSY (1)	
				2. DIP ROD (O)	2. COUNTER BALANCE (1)		
				3. OIL FILTER PLUG (O)	3. FRONT COVER (1)		
					4. FLY WHEEL HOUSING (1)		
2.	CRANK SHAFT			1. FLY WHEEL (1)	1. COUNTER WEIGHT (1)	1. CRANK SHAFT (1)	
3.	CAN SHAFT				1. CAM SHAFT ASSY (1)		
4.	GEAR GROUP					1. CRANK SHAFT GEAR (1)	
5.	COVER GROUP					2. CAM SHAFT GEAR (1)	
6.	PISTON ASSY					3. RING GEAR (1)	
					1. COVER (1)		
					1. PISTON RING (O)		
					2. PISTON (O)		

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(1)	(2)	(3)	(4)	(5)	(6)
7. CONNECTING ROD		3. PISTON PIN (1) 1. CONNECTING ROD (1)			
8. CYLINDER HEAD		1. SUPPORT OF ROCKER ARM (1) 2. ROCKER ARM 3. PUSH ROD (1)	1. CYLINDER HEAD (1) 2. CYLINDER HEAD COVER (1)		
9. OIL GEAR PUMP		1. OIL GEAR PUMP COMPLETE (O)	is SINCE OCTOBER 1, 1987.		
10. OIL COOLER		1. OIL COOLER COMPLETE (O)	is SINCE OCTOBER 1, 1987.		
11. FILTER GROUP		1. OIL FILTER (O) 2. FUEL FILTER (O) 3. AIR FILTER (O) 4. BRACKET (O)			
12. CENTRIFUGAL				1. CENTRIFUGAL PUMP ASSY (O)	
13. FAN DRIVE				1. FAN DRIVE ASSY (O)	
14. BLOWER				1. BLOWER ASSY (O)	
15. INDIRECT COOLING				1. INDIRECT COOL- ING ASSY (O)	
16. COOLING SYSTEM				1. CIRCULATION COOLING ASSY (O) 2. AIRDUCTION ASSY (O)	

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(1)	(2)	(3)	4)	(5)	(6)
17.	INTAKE & EXA- USTS PIPE		1. INTAKE & EXAUST PIPE (1)		
18.	DYNAMO / ALTERNATOR			1. DYNAMO/ALTERNATOR ASSY (0) 2. SUPPORT ASSY (1)	
19.	STARTER			1. ELECTRIC STARTER (0)	
20.	ELECTRIC EQUIPMENT/ PANEL ENGINE		1. ELECTRIC EQUIPMENT/ ENGINE PANEL ASSY (0)		
21.	ENGINE MOUNTING	1. ENGINE MOUN- TING ASSY (0)		1. CRANK SHAFT PULLY (1)	
22.	PULLY GROUP			2. CENTRIFUGAL PUMP PULLY (1) 3. TENSION PULLY (1) 4. FAN DRIVE PULLY (1) 5. ALTERNATOR PULLY (1)	
23.	PIPING GROUP		1. COOLING WATER PIPE(0) 2.FUEL PRES- SURE PIPE (1)		

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(1)	(2)	(3)	(4)	(5)	(6)
		3. LUBRICATION PIPE (1)			
		4. EXAUSTE PIPE CONNECTION (O)			
		5. PROTECTIVE PIPE (1)			
24.	COMPONENTS STANDARD	1. CLAMP (O) 2. V-BELT (O)	1. GASKET (O)		
25.	MISCELLANEOUS	1. ACCU (O) 2. MUFFLER (O) 3. HANDLING SLUG	1. TOOLS (O) 2. TURNING DEVICE (O) 3. PLASTIC PARTS (O)		

NOTE :

1. In house work (1) is only machining, whereas Blanks is from outside.
2. Blanks from foundry/forging for the foregoing components can still be imported as long as said blanks have not been able domestically manufactured.
3. The excheched components which can still be imported are : Speci 1 Screw & Nut; Stud; Valve; Roller/Ball Bearing; Bushing/Bearing Bush; Speed Adjusting Control Device; Injection Pump Assy and Turbo Charger ; etc.
4. By not closing the possibility for the manufacturing companies to manufacture said components earliner than the stipulated schedule.
5. (1) = in house work.
(O) = out house work.

MINISTER OF INDUSTRY

Signed

Ir. HARTARTO.

(4) Schedules for Machine Tool Production

ATTACHMENT I TO THE DECREE OF THE MINISTER OF INDUSTRY
NO. 28/X/SX/1/1985 DATED JANUARY 21, 1985

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NO.	KINDS OF MACHINE TOOLS	GROUPS OF COMPONENTS	DATES FOR MACHINE TOOL PRODUCTION					
			JULY 1, 1985		JULY 1, 1986		DECEMBER 31, 1987	
IMPORTS	LOCAL	IMPORTS	LOCAL	IMPORTS	LOCAL	IMPORTS	LOCAL	IMPORTS
1	2	3	4	5	6	7	8	9
1.	LATHES							
	- Center distance less than 1600 mm.	1. Chuck assy.	-Chuck assy					
	- Center height max!mm 180 mm	2. Transmission	-Speed gears -Shafts -Reverser gears					
		3. Apron assy.	-Case -Saddle -Cross slide					
		4. Reversers	-Lead screw -Bed & driver					
			-Racks -Feed rod -Rear support					

1	2	3	4	5	6	7	8	9
		5. Leg & covers		-Cabinet leg -Rear leg -Front leg -Chip pan -Sheet cover -Aluminum cover				
		6. Head stock assy		-Case -Gear -Hain spindle	-Case -Gear -Hain spindle	-Tool holder -Tool post slide	-Tool holder -Tool post slide	-Case -Shaft -Racks gear
		7. Swivel tool slide assy		-Tool post slide -Tool holder	-Tool post slide -Tool holder	-Case -Shaft -Racks gear	-Case -Shaft -Racks gear	
		8. Tail Stock assy						

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1	2	3	4	5	6	7	8	9
	9. Others	-Cooling system -Coolant pump -Brake assy -Brake system -Copying attachment. -Electro motor -Lever assy -Bearing -Bolt & Nut.	-Coolant tank -Cooling system -Coolant pump -Brake assy -Brake system -Copying attachment. -Bearing -Bolt & Nut -Screw -Spring -Electric/ electronic components	-Electro motor -Lever assy -Bearing -Bolt & Nut.	-Cooling system -Coolant pump -Brake assy -Brake system -Copying attachment. -Bearing -Bolt & Nut -Screw -Spring -Electric/ electronic components	-Electro motor -Lever assy -Bearing -Bolt & Nut -Screw -Spring -Electric/ electronic components	-Coolant pump -Assy	-Electro motor -Lever assy -Bearing -Bolt & Nut -Screw -Spring -Electric/ electronic components

2. KHEE TYPE FREIS.

Table size:
1200 x 250 mm

1. Column assy

-Column
-Case
-Cover
-Screw shaft

2. Main spindle

-Gear assy

-Spindle
-Supporting arm

-Gears
-Electro motor

3. Main drive

-Case
-Cover
-Base
-Screw shaft
-Column

-Spindle
-Gear assy
-Supporting arm

-Gear assy
-Bearing
-Bolt & Nut
-Screw
-Spring
-Electric/ electronic components

-Gear assy
-Electro motor
-Pulley

-Pulley

1	2	3	4	5	6	7	8	9
4. Feed Drive		-Extendable shaft	-Case	-Gears assay	-Case shaft	-Gears assay	-Gears assay	-Gears assay
		-Worm gear assy		-Worm gear assay		-Worm gear assay	-Worm gear assay	-Worm gear assay
		-Gears						
5. Knee		-Guide slide	-Frame		-Frame		-Frame	
6. Cross		-Saddle	-Guide slide		-Saddle		-Saddle	
7. Table		-Guide slide		-Table	-Table		-Table	
8. Others				-Chip tray -Coolant tank	-Chip tray -Coolant tank		-Panel box coolant pump	
				-Panel box	-Panel box		-Panel box coolant pump	
				-Cooling system	-Cooling system		-Hydraulic system	
				-Hydraulic components	-Hydraulic components		-Components	
				-Electric/ electronic components	-Electric/ electronic components		-Cooling system	
				-Coolant pump assay	-Bearing pump assay		-Electric/ electronic components	
							-Bearing pump assay	

1	2	3	4	5	6	7	8	9
3. SURFACE GRINDING MACHINES.	-Table type -Table size: 220 x 500 mm	-Cooling system -Hydraulic head components -Spindle -Column -Base -Gears -Electro motor -Electric/ electronic components -Coolant pump assy -Bearing	-Table clamping -Sliding head -Coolant tank -Panel box	-Cooling system -Hydraulic components -Spindle -Gears -Panel box	-Table & leg -Sliding head -Coolant pump assy	-Spindle -Coolant leg -Sliding head -Coolant head -Coolant tank -Panel box, -gears	-Table & leg -Sliding head -Coolant head -Coolant tank -Panel box, -gears	-Table & leg -Sliding head -Coolant head -Coolant tank -Panel box, -gears
4. COLUMN TYPE BORING MACHINE	-Base -Table -column -drill -spindle -gears -Electro motor -electric/ electronic components -bearing -coolant pump assy	-Handle -hand wheel -lever -bush -pin -cover -pulley -bearing -coolant pump assy -bearing -coolant pump assy	-Handle -drill head -spindle -bush -pin -cover -pulley -bearing -coolant pump assy -bearing -coolant pump assy	-Handle -hand wheel -lever -bush -pin -cover -pulley -bearing -coolant pump assy -motor				

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ATTACHMENT II TO THE DECREE OF THE MINISTER OF INDUSTRY
NO. 28/R/SX/1/1985 DATED JANUARY 21, 1985

COMPONENTS THAT CAN BE IMPORTED FOR THE FOLLOWING MACHINE TOOLS:

Sawing machines, table type boring machines, plate folding machines, pipe bending machines, forging machines, shearing machines, rolling machines, punching machines, drill combination Frel's machines, press brake machines.

1. Sawing machines : Size of objects : 100 mm.
Electric components can be imported as long as they are not yet locally made.
2. Table type boring machines: Diameter of bits : 13 mm.
Complete hydraulic components : cooling pumps, electric components and bearings can be imported as long as they are not yet locally made.
3. Plate folding machines :
For plate folding machines, width of plates 2,500 mm and thickness 21 mm.
For plate folding machines : hydraulic and electric components can be imported as long as they are not yet locally made.
4. Pipe bending machines :
For pipe bending machines, diameter of pipes 25 mm.
For pipe bending machine components: hydraulic and electric components can be imported as long as they are not yet locally made.
5. Forging machines : Work pressure 250 tons.
Complete hydraulic components and electric components can be imported as long as they are not yet locally made.
6. Shearing machines : Width of plates 1,200 mm, thickness 2 mm.
Complete hydraulic components and bearings can be imported as long as they are not yet locally made.
7. Rolling machines : Length of plates 2,500 mm, thickness 2½ mm.
Electric components and bearings can be imported as long as they are not yet locally made.
8. Punching machines: Pressure 3 tons and thickness of plates 3 mm.
Electric components can be imported as long as they are not yet locally made.
9. Drill combination Frel's machines : table size 240 x 600 mm.
Electric components, spindles and bearings can be imported as long as they are not yet locally made.
10. Press brake machines :
Electric and hydraulic components can be imported as long as they are not yet locally made.

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ANNEX IV.

APPENDIX TABLE

ANNEX IV - Appendix Tables

- (1) Frequency of Testing & Inspections by Industry
- | | |
|----------------------------------|------------|
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| 2) Agriculture Machine | " IV-8-2 |
| 3) Construction Machine | " IV-8-3 |
| 4) Electric Machine & Appliances | " IV-8-4 |
| 5) Automobile | " IV-8-5 |
| 6) Motorcycle | " IV-8-6 |
| 7) Diesel Engine | " IV-8-7 |
| 8) Ship Building | " IV-8-8 |
| 9) Process Equipment | " IV-8-9 |
- (2) Recommendable Number of Testing and Inspection
- | | |
|--|-------------|
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|--|-------------|
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- | | |
|-----------------------------------|-------------|
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| 3) Construction Machine | " IV-8-22 |
| 4) Electric Machine and Appliance | " IV-8-23 |
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| 6) Motorcycle | " IV-8-25 |
| 7) Diesel Engine | " IV-8-26 |
| 8) Ship Building | " IV-8-27 |
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- (4) Flow of Recommendable Testing and Inspections by Industry and Region
- | | |
|--------------------------|-------------|
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| 3) Construction Machine | " IV-8-31 |
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| 7) Motorcycle | " IV-8-35 |
| 8) Diesel Engine | " IV-8-36 |
| 9) Ship Building | " IV-8-37 |
| 10) Process Equipment | " IV-8-38 |

(5) Flow of Testing and Inspections by Regions

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- 2) Flow of Testing and Inspections in JAWA BARAT (Excluding JABOTABEK) " IV-8-40
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- 5) Flow of Testing and Inspections in SUMATERA " IV-8-43
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(6) Services of B4T by Region, 1987

ANX IV-8-45

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- 6) Adjusted Flow of Testing and Inspections in Other Regions " IV-8-51

(8) Services of MIDC by Region, 1984 - 1986 ANX IV-8-52

FREQUENCY OF TESTS & INSPECTIONS BY INDUSTRY

INDUSTRY: MACHINE TOOL

TESTS & INSPECTIONS	CASTING	FORGING, HEAT TREATMENT	MACHINING	SHEET WORK, WELDING	PRESS WORK	PLATING
<CATEGORY A>						
1) BRINNELL HARDNESS	0.05 /TON	0.2 /TON				
2) VICKERS HARDNESS	0.025 /TON	0.1 /TON				0.05 /UNIT
3) TENSILE	0.5 /TON	2 /TON				
4) IMPACT	0.15 /TON	0.6 /TON				
5) PROJECTOR	0.15 /TON	0.6 /TON				
6) MICRO STRUCTURE		2 /TON				1 /UNIT
7) CHEMICAL ANALYSIS	0.5 /TON	2 /TON				
<CATEGORY B>						
8) SURFACE ROUGHNESS			1 /UNIT			
9) 3-DIM. MEASUREMENT			1 /UNIT			
10) GEAR TOOTH DIM.			1 /UNIT			
<CATEGORY C1>						
11) MAGNETIC PARTICLE			0.1 /TON			
<CATEGORY C2>						
12) ULTRASONIC						
13) X-RAY						

FREQUENCY OF TESTS & INSPECTIONS BY INDUSTRY

INDUSTRY: AGRICULTURE MACHINE

TESTS & INSPECTIONS	CASTING	FORGING, HEAT TREATMENT	MACHINING	SHEET WORK, WELDING	PRESS WORK	PLATING
<CATEGORY A>						
1) BRINELL HARDNESS	0.05 /TON	0.2 /TON				
2) VICKERS HARDNESS	0.025 /TON	0.1 /TON				
3) TENSILE	0.5 /TON	2 /TON				
4) IMPACT	0.15 /TON	0.6 /TON				
5) PROJECTOR	0.15 /TON	0.6 /TON				
6) MICRO STRUCTURE	2 /TON					
7) CHEMICAL ANALYSIS	0.5 /TON	2 /TON				
<CATEGORY B>						
8) SURFACE ROUGHNESS			0.025 /UNIT			
9) 3-DIM. MEASUREMENT						
10) GEAR TOOTH DIM.			0.025 /UNIT			
<CATEGORY C1>						
11) MAGNETIC PARTICLE				0.1 /TON		
<CATEGORY C2>						
12) ULTRASONIC						
13) X-RAY						

FREQUENCY OF TESTS & INSPECTIONS BY INDUSTRY

INDUSTRY: CONSTRUCTION MACHINE

TESTS & INSPECTIONS	CASTING	FORGING, HEAT TREATMENT	MACHINING	SHEET WORK, WELDING	PRESS WORK	PLATING
<CATEGORY A>						
1) BRINNELL HARDNESS	0.06 /TON	0.2 /TON				
2) VICKERS HARDNESS	0.025 /TON	0.1 /TON				0.05 /UNIT
3) TENSILE	0.5 /TON	2 /TON				
4) IMPACT	0.15 /TON	0.6 /TON				
5) PROJECTOR	0.15 /TON	0.6 /TON				
6) MICRO STRUCTURE		2 /TON				1 /UNIT
7) CHEMICAL ANALYSIS	0.5 /TON	2 /TON				
<CATEGORY B>						
8) SURFACE ROUGHNESS			1 /UNIT			
9) 3-DIM. MEASUREMENT						
10) GEAR TOOTH DIM.			1 /UNIT			
<CATEGORY C1>						
11) MAGNETIC PARTICLE				0.1 /TON		
<CATEGORY C2>						
12) ULTRASONIC						
13) X-RAY						

FREQUENCY OF TESTS & INSPECTIONS BY INDUSTRY

INDUSTRY: ELECTRIC MACHINE & APPLIANCES

TESTS & INSPECTIONS	CASTING	FORGING, HEAT TREATMENT	MACHINING	SHEET WORK, WELDING	PRESS WORK	PLATING
<CATEGORY A>						
1) BRINNELL HARDNESS		0.2 /TON				
2) VICKERS HARDNESS		0.1 /TON				
3) TENSILE		2 /TON				
4) IMPACT		0.6 /TON				
5) PROJECTOR		0.6 /TON				
6) MICRO STRUCTURE		2 /TON				
7) CHEMICAL ANALYSIS		2 /TON				
<CATEGORY B>						
8) SURFACE ROUGHNESS						
9) 3-DIM. MEASUREMENT						
10) GEAR TOOTH DIM.						
<CATEGORY C1>						
11) MAGNETIC PARTICLE						
<CATEGORY C2>						
12) ULTRASONIC						
13) X-RAY						

FREQUENCY OF TESTS & INSPECTIONS BY INDUSTRY

INDUSTRY: AUTOMOBILE

TESTS & INSPECTIONS	CASTING	FORGING, HEAT TREATMENT	MACHINING	SHEET WORK, WELDING	PRESS WORK	PLATING
<CATEGORY A>						
1) BRINNELL HARDNESS	0.05 /TON	0.2 /TON				
2) VICKERS HARDNESS	0.025 /TON	0.1 /TON				0.0005 /UNIT
3) TENSILE	0.5 /TON	2 /TON				
4) IMPACT	0.15 /TON	0.6 /TON				
5) PROJECTOR	0.15 /TON	0.6 /TON				
6) MICRO STRUCTURE		2 /TON				0.01 /UNIT
7) CHEMICAL ANALYSIS	0.5 /TON	2 /TON				
<CATEGORY B>						
8) SURFACE ROUGHNESS				0.01 /UNIT		
9) 3-DIM. MEASUREMENT				0.01 /UNIT		
10) GEAR TOOTH DIM.				0.01 /UNIT		
<CATEGORY C1>						
11) MAGNETIC PARTICLE						
<CATEGORY C2>						
12) ULTRASONIC						
13) X-RAY						

FREQUENCY OF TESTS & INSPECTIONS BY INDUSTRY

INDUSTRY: MOTORCYCLE

TESTS & INSPECTIONS	CASTING	FORGING, HEAT TREATMENT	MACHINING	SHEET WORK, WELDING	PRESS WORK	PLATING
<CATEGORY A>						
1) BRINNELL HARDNESS	0.05 /TON	0.2 /TON				
2) VICKERS HARDNESS	0.025 /TON	0.1 /TON				0.000025/UNIT
3) TENSILE	0.5 /TON	2 /TON				
4) IMPACT	0.15 /TON	0.6 /TON				
5) PROJECTOR	0.15 /TON	0.6 /TON				
6) MICRO STRUCTURE		2 /TON				0.005 /UNIT
7) CHEMICAL ANALYSIS	0.5 /TON	2 /TON				
<CATEGORY B>						
8) SURFACE ROUGHNESS				0.005 /UNIT		
9) 3-DIM. MEASUREMENT				0.005 /UNIT		
10) GEAR TOOTH DIM.				0.005 /UNIT		
<CATEGORY C1>						
11) MAGNETIC PARTICLE						
<CATEGORY C2>						
12) ULTRASONIC						
13) X-RAY						

FREQUENCY OF TESTS & INSPECTIONS BY INDUSTRY

INDUSTRY: DIESEL ENGINE

TESTS & INSPECTIONS	CASTING TREATMENT	FORGING, HEAT TREATMENT	MACHINING	SHEET WORK, WELDING	PRESS WORK	PLATING
<CATEGORY A>						
1) BRINNELL HARDNESS	0.05 /TON	0.2 /TON				
2) VICKERS HARDNESS	0.025 /TON	0.1 /TON				0.0005 /UNIT
3) TENSILE	0.5 /TON	2 /TON				
4) IMPACT	0.15 /TON	0.6 /TON				
5) PROJECTOR	0.15 /TON	0.6 /TON				
6) MICRO STRUCTURE		2 /TON				0.01 /UNIT
7) CHEMICAL ANALYSIS	0.5 /TON	2 /TON				
<CATEGORY B>						
8) SURFACE ROUGHNESS				0.01 /UNIT		
9) 3-DIM. MEASUREMENT				0.01 /UNIT		
10) GEAR TOOTH DIM.				0.01 /UNIT		
<CATEGORY C1>						
11) MAGNETIC PARTICLE					0.1 /TON	
<CATEGORY C2>						
12) ULTRASONIC						
13) X-RAY						

FREQUENCY OF TESTS & INSPECTIONS BY INDUSTRY

INDUSTRY: SHIP BUILDING

TESTS & INSPECTIONS	HULL STEEL	EQUIPMENT & OUTFIT
<CATEGORY A>		
1) BRINNELL HARDNESS	0.01 /TON	0.01 /TON
2) VICKERS HARDNESS	0.005 /TON	0.005 /TON
3) TENSILE	0.1 /TON	0.1 /TON
4) IMPACT	0.03 /TON	0.03 /TON
5) PROJECTOR	0.03 /TON	0.03 /TON
6) MICRO STRUCTURE		
7) CHEMICAL ANALYSIS	0.1 /TON	0.1 /TON
<CATEGORY B>		
8) SURFACE ROUGHNESS		
9) 3-DIM. MEASUREMENT		
10) GEAR TOOTH DIM.		
<CATEGORY C1>		
11) MAGNETIC PARTICLE	0.01 /TON	0.01 /TON
<CATEGORY C2>		
12) ULTRASONIC		
13) X-RAY	0.1 /TON	0.1 /TON

FREQUENCY OF TESTS & INSPECTIONS BY INDUSTRY

INDUSTRY: PROCESS EQUIPMENT

TESTS & INSPECTIONS	STRUCTURE WORK	PLATE WORK	MACHINE WORK
<CATEGORY A>			
1) BRINNELL HARDNESS	0.01 /TON		
2) VICKERS HARDNESS	0.005 /TON		
3) TENSILE	0.1 /TON		
4) IMPACT	0.03 /TON		
5) PROJECTOR	0.03 /TON		
6) MICRO STRUCTURE			
7) CHEMICAL ANALYSIS	0.1 /TON		
<CATEGORY B>			
8) SURFACE ROUGHNESS		1 /TON	
9) 3-DIM. MEASUREMENT			
10) GEAR TOOTH DIM.		1 /TON	
<CATEGORY C1>			
11) MAGNETIC PARTICLE	0.01 /TON	0.01 /TON	
<CATEGORY C2>			
12) ULTRASONIC	0.05 /TON	0.05 /TON	
13) X-RAY	0.05 /TON	0.05 /TON	

RECOMMENDABLE NUMBER OF TESTS AND INSPECTIONS

INDUSTRY		MACHINE TOOL		
YEAR	1985	1993	1998	
NUMBER OF UNIT	1,208	10,000	21,667	
TESTS & INSPECTIONS	YEAR	1985	1993	1998
<CATEGORY A>				
1) BRINNELL HARDNESS	4	211	968	
2) VICKERS HARDNESS	2	156	1,405	
3) TENSILE	43	2,111	9,682	
4) IMPACT	13	633	2,904	
5) PROJECTOR	13	633	2,904	
6) MICRO STRUCTURE	0	1,420	20,461	
7) CHEMICAL ANALYSIS	43	2,111	9,682	
<CATEGORY B>				
8) SURFACE ROUGHNESS	181	2,500	8,667	
9) 3-DIM. MEASUREMENT	181	2,500	8,667	
10) GEAR TOOTH DIM.	181	2,500	8,667	
<CATEGORY C1>				
11) MAGNETIC PARTICLE	3	59	206	
<CATEGORY C2>				
12) ULTRASONIC	0	0	0	
13) X-RAY	0	0	0	
SUB TOTAL	664	14,834	74,213	

ANX IV-8-10

RECOMMENDABLE NUMBER OF TESTS AND INSPECTIONS

INDUSTRY	AGRICULTURE MACHINE		
YEAR	1985	1993	1998
NUMBER OF UNIT	11,892	33,343	85,110

TESTS & INSPECTIONS	YEAR	1985	1993	1998
<CATEGORY A>				
1) BRINEL HARDNESS		54	257	837
2) VICKERS HARDNESS		28	129	419
3) TENSILE		542	2,575	8,377
4) IMPACT		162	772	2,513
5) PROJECTOR		162	772	2,513
6) MICRO STRUCTURE		90	794	3,412
7) CHEMICAL ANALYSIS		542	2,575	8,377
<CATEGORY B>				
8) SURFACE ROUGHNESS		89	417	1,489
9) 3-DIM. MEASUREMENT		0	0	0
10) GEAR TOOTH DIM.		89	417	1,489
<CATEGORY C1>				
11) MAGNETIC PARTICLE		66	350	1,257
<CATEGORY C2>				
(12) ULTRASONIC		0	0	0
(13) X-RAY		0	0	0
SUB TOTAL		1,824	9,058	30,683

RECOMMENDABLE NUMBER OF TESTS AND INSPECTIONS

ANX IV-8-12

INDUSTRY		CONSTRUCTION MACHINE	
YEAR	1985	1993	1998
NUMBER OF UNIT	1,914	2,442	3,116
TESTS & INSPECTIONS			
<CATEGORY A>			
1) BRINNELL HARDNESS	17	488	1,312
2) VICKERS HARDNESS	9	256	788
3) TENSILE	170	4,881	13,122
4) IMPACT	51	1,464	3,936
5) PROJECTOR	51	1,464	3,936
6) MICRO STRUCTURE	118	3,634	11,767
7) CHEMICAL ANALYSIS	170	4,881	13,122
<CATEGORY B>			
8) SURFACE ROUGHNESS	574	1,221	2,181
9) 3-DIM. MEASUREMENT	0	0	0
10) GEAR TOOTH DIM.	574	1,221	2,181
<CATEGORY C1>			
11) MAGNETIC PARTICLE	86	1,460	3,254
<CATEGORY C2>			
12) ULTRASONIC	0	0	0
13) X-RAY	0	0	0
SUB TOTAL	1,820	20,970	55,599

RECOMMENDABLE NUMBER OF TESTS AND INSPECTIONS

INDUSTRY	ELECTRIC MACHINE		
YEAR	1985	1993	1998
NUMBER OF UNIT	2,444K	3,838K	6,062K

TESTS & INSPECTIONS	YEAR	1985	1993	1998
<CATEGORY A>				
1) BRINNELL HARDNESS	0	0	0	0
2) VICKERS HARDNESS	0	0	0	0
3) TENSILE	0	0	0	0
4) IMPACT	0	0	0	0
5) PROJECTOR	0	0	0	0
6) MICRO STRUCTURE	0	0	0	0
7) CHEMICAL ANALYSIS	0	0	0	0
<CATEGORY B>				
8) SURFACE ROUGHNESS	0	0	0	0
9) 3-DIM. MEASUREMENT	0	0	0	0
10) GEAR TOOTH DIM.	0	0	0	0
<CATEGORY C1>				
11) MAGNETIC PARTICLE	0	0	0	0
<CATEGORY C2>				
12) ULTRASONIC	0	0	0	0
13) X-RAY	0	0	0	0
SUB TOTAL		0	0	0

RECOMMENDABLE NUMBER OF TESTS AND INSPECTIONS

ANX IV-8-14

INDUSTRY	ELECTRIC APPLIANCES			
YEAR	1985	1993	1998	
NUMBER OF UNIT	8,360K	10,700K	13,626K	
TESTS & INSPECTIONS	1985	1993	1998	
<CATEGORY A>				
1) BRINNELL HARDNESS	0	65	83	
2) VICKERS HARDNESS	0	33	41	
3) TENSILE	0	650	828	
4) IMPACT	0	195	248	
5) PROJECTOR	0	195	248	
6) MICRO STRUCTURE	0	650	828	
7) CHEMICAL ANALYSIS	0	650	828	
<CATEGORY B>				
8) SURFACE ROUGHNESS	0	0	0	
9) 3-DIM. MEASUREMENT	0	0	0	
10) GEAR TOOTH DIM.	0	0	0	
<CATEGORY C1>				
11) MAGNETIC PARTICLE	0	0	0	
<CATEGORY C2>				
12) ULTRASONIC	0	0	0	
13) X-RAY	0	0	0	
SUB TOTAL	0	2,438	3,104	

RECOMMENDABLE NUMBER OF TESTS AND INSPECTIONS

ANX IV-8-15

INDUSTRY	AUTOMOTIVE		
YEAR	1985	1993	1998
NUMBER OF UNIT	130K	183K	295K
TESTS & INSPECTIONS	1985	1993	1998
<CATEGORY A>			
1) BRINNELL HARDNESS	0	3,397	6,948
2) VICKERS HARDNESS	0	1,708	3,599
3) TENSILE	0	33,972	69,483
4) IMPACT	0	10,192	20,845
5) PROJECTOR	0	10,192	20,845
6) MICRO STRUCTURE	0	30,735	63,062
7) CHEMICAL ANALYSIS	0	33,972	69,483
<CATEGORY B>			
8) SURFACE ROUGHNESS	0	549	885
9) 3-DIM. MEASUREMENT	0	549	885
10) GEAR TOOTH DIM.	0	549	885
<CATEGORY C1>			
11) MAGNETIC PARTICLE	0	0	0
<CATEGORY C2>			
12) ULTRASONIC	0	0	0
13) X-RAY	0	0	0
SUB TOTAL	0	125,815	256,920

RECOMMENDABLE NUMBER OF TESTS AND INSPECTIONS

INDUSTRY	MOTORCYCLE		
YEAR	1985	1993	1998
NUMBER OF UNIT	248K	503K	810K

TESTS & INSPECTIONS	YEAR	1985	1993	1998
<CATEGORY A>				
1) BRINNELL HARDNESS	0	1,583	3,145	
2) VICKERS HARDNESS	0	804	1,745	
3) TENSILE	0	15,823	31,452	
4) IMPACT	0	4,747	9,435	
5) PROJECTOR	0	4,747	9,435	
6) MICRO STRUCTURE	0	14,750	32,637	
7) CHEMICAL ANALYSIS	0	15,823	31,452	
<CATEGORY B>				
8) SURFACE ROUGHNESS	124	755	1,215	
9) 3-DIM. MEASUREMENT	124	755	1,215	
10) GEAR TOOTH DIM.	124	755	1,215	
<CATEGORY C1>				
11) MAGNETIC PARTICLE	0	0	0	
<CATEGORY C2>				
12) ULTRASONIC	0	0	0	
13) X-RAY	0	0	0	
SUB TOTAL	372	60,542	122,946	

RECOMMENDABLE NUMBER OF TESTS AND INSPECTIONS

INDUSTRY	DIESEL ENGINE		
YEAR	1985	1993	1998
NUMBER OF UNIT	96K	150.72K	238.08K

TESTS & INSPECTIONS	YEAR	1985	1993	1998
<CATEGORY A>				
1) BRINNELL HARDNESS	0	119	619	
2) VICKERS HARDNESS	0	68	411	
3) TENSILE	0	1,191	6,190	
4) IMPACT	0	358	1,857	
5) PROJECTOR	0	358	1,857	
6) MICRO STRUCTURE	0	603	4,881	
7) CHEMICAL ANALYSIS	0	1,191	6,190	
<CATEGORY B>				
8) SURFACE ROUGHNESS	96	452	1,190	
9) 3-DIM. MEASUREMENT	96	452	1,190	
10) GEAR TOOTH D.M.	96	452	1,190	
<CATEGORY C1>				
11) MAGNETIC PARTICLE	38	72	113	
<CATEGORY C2>				
12) ULTRASONIC	0	0	0	
13) X-RAY	0	0	0	
SUB TOTAL	326	5,316	25,608	

ANX IV-8-17

RECOMMENDABLE NUMBER OF TESTS AND INSPECTIONS

INDUSTRY	SHIP BUILDING		
YEAR	1985	1993	1998
NUMBER OF UNIT			

TESTS & INSPECTIONS	YEAR	1985	1993	1998
<CATEGORY A>				
1) BRINNELL HARDNESS	0	30	60	
2) VICKERS HARDNESS	0	15	30	
3) TENSILE	0	300	600	
4) IMPACT	0	90	180	
5) PROJECTOR	0	90	180	
6) MICRO STRUCTURE	0	0	0	
7) CHEMICAL ANALYSIS	0	300	600	
<CATEGORY B>				
8) SURFACE ROUGHNESS	0	0	0	
9) 3-DIM. MEASUREMENT	0	0	0	
10) GEAR TOOTH DIM.	0	0	0	
<CATEGORY C1>				
11) MAGNETIC PARTICLE	0	30	60	
<CATEGORY C2>				
12) ULTRASONIC	0	0	0	
13) X-RAY	0	300	600	
SUB TOTAL	0	1,155	2,310	

RECOMMENDABLE NUMBER OF TESTS AND INSPECTIONS

ANX IV-8-19

INDUSTRY	PROCESS EQUIPMENT	YEAR	1985	1993	1998
YEAR		1985	1993	1998	
NUMBER OF UNIT					
TESTS & INSPECTIONS					
<CATEGORY A>					
1) BRINELL HARDNESS	323	550			822
2) VICKERS HARDNESS	161	275			411
3) TENSILE	3,227	5,500			8,220
4) IMPACT	968	1,650			2,466
5) PROJECTOR	968	1,650			2,466
6) MICRO STRUCTURE	0	0			0
7) CHEMICAL ANALYSIS	3,227	5,500			8,220
<CATEGORY B>					
8) SURFACE ROUGHNESS	2,200	4,000			6,900
9) 3-DIM. MEASUREMENT	0	0			0
10) GEAR TOOTH DIM.	2,200	4,000			6,900
<CATEGORY C1>					
11) MAGNETIC PARTICLE	405	740			1,132
<CATEGORY C2>					
12) ULTRASONIC	2,023	3,700			5,661
13) X-RAY	2,023	3,700			5,661
SUB TOTAL	17,725	31,265			48,859

DISTRIBUTION OF INDUSTRY BY REGION

INDUSTRY: MACHINE TOOL

COMMODITY	JABOTABEK (EX. BOTABEK)	(UNIT)			
		JAWA BARAT	JAWA TENGAH	JAWA TIMUR	SUMATERA
LATHE	0	300	0	0	0
BENDING MACHINE	100	0	0	0	0
PRESS MACHINE	100	0	0	0	0
DRILL MACHINE	300	0	0	0	0
SHEARING M/C	100	0	0	0	0
T O T A L	600	300	0	0	0
DISTRIBUTION	0.67	0.33	0.00	0.00	0.00

SOURCE: DEPARTEMEN PERINDUSTRIAN

DISTRIBUTION OF INDUSTRY BY REGION

INDUSTRY: AGRICULTURE MACHINE

(UNIT: TON)

COMMODITY	JABOTABEK (EX. BOTABEK)	JAWA BARAT (EX. BOTABEK)	JAWA TENGAH	JAWA TIMUR	SUMATERA	OTHERS
HULLER	0	29	240	396	24	12
THRESHER	6	0	440	142	34	0
TRACTOR(SMALL)	0	0	0	104	0	0
TRACTOR(LARGE)	3,432	0	0	0	0	0
RICE MILLER	0	0	690	173	25	0
RICE POLISHER	0	0	441	101	0	0
IRRIGATION PUMP	1,704	14	654	12	624	0
HAND TRACTOR	84	0	254	264	0	0
T O T A L	5,226	43	2,719	1,192	707	12
DISTRIBUTION	0.53	0.00	0.28	0.12	0.07	0.00

SOURCE: DEPARTEMEN PERINDUSTRIAN

DISTRIBUTION OF INDUSTRY BY REGION

INDUSTRY: CONSTRUCTION MACHINE

(UNIT: TON)

COMMODITY	JABOTABEK	JAWA BARAT (EX BOTABEK)	JAWA TENGAH	JAWA TIMUR	SUMATERA	OTHERS
CRAWLER BULLDO.	25,560	0	0	0	0	0
HYDRAULIC EXCA.	9,450	0	0	0	0	0
MOTOR GRADER	2,933	0	0	0	0	0
WHEEL LOADER	5,950	0	0	0	0	0
T O T A L	43,893	0	0	0	0	0
DISTRIBUTION	1.00	0.00	0.00	0.00	0.00	0.00

SOURCE: DEPARTEMEN PERINDUSTRIAN

DISTRIBUTION OF INDUSTRY BY REGION

INDUSTRY: ELECTRIC MACHINE AND APPLIANCE

(UNIT: TON)

COMMODITY	JABOTABEK (EX. BOTABEK)	JAWA BARAT (EX. BOTABEK)	JAWA TENGAH	JAWA TIMUR	SUMATERA	OTHERS
GENERATOR	2,300	0	0	89	120	0
KWH METER	2,640	0	0	0	0	0
ELECTRIC MOTOR	660	0	0	0	0	0
ELECTRIC PANEL	295	0	0	70	0	0
ELEC. TRANSFORM.	845	0	0	54	15	0
WIND FAN	4,200	0	0	0	0	0
ELEC. LAUNDRY	864	0	0	0	0	0
T O T A L	11,804	0	0	213	135	0
DISTRIBUTION	0.97	0.00	0.00	0.02	0.01	0.00

SOURCE: DEPARTEMEN PERINDUSTRIAN

DISTRIBUTION OF INDUSTRY BY REGION

INDUSTRY: AUTOMOBILE

COMMODITY	JABOTABEK (EX.BOTABEK)	JAWA BARAT	JAWA TENGAH	JAWA TIMUR	SUMATERA	OTHERS	(UNIT)
AUTO. ASSEMBLY	296,500	0	0	72,000	0	0	0
T O T A L	296,500	0	0	72,000	0	0	0
DISTRIBUTION	0.80	0.00	0.00	0.20	0.00	0.00	0.00

SOURCE: DEPARTEMEN PERINDUSTRIAN

DISTRIBUTION OF INDUSTRY BY REGION

INDUSTRY: MOTORCYCLE

(UNIT)

COMMODITY	JABOTABEK (EX BOTABEK)	JAWA BARAT (EX BOTABEK)	JAWA TENGAH	JAWA TIMUR	SUMATERA	OTHERS
MOTORCYCLE ASSY	1,230,000	0	0	0	0	0
T O T A L	1,230,000	0	0	0	0	0
DISTRIBUTION	1.00	0.00	0.00	0.00	0.00	0.00

SOURCE: DEPARTEMEN PERINDUSTRIAN

DISTRIBUTION OF INDUSTRY BY REGION

INDUSTRY: DIESEL ENGINE

COMMODITY	JABOTABEK	JAWA BARAT (EX. BOTABEK)	JAWA TENGAH	JAWA TIMUR	SUMATERA	OTHERS	(UNIT)
DIESEL ENGINE	48,464	0	28,000	29,000	0	0	0
TOTAL	48,464	0	28,000	29,000	0	0	0
DISTRIBUTION	0.46	0.00	0.27	0.27	0.00	0.00	

SOURCE: DEPARTEMEN PERINDUSTRIAN

DISTRIBUTION OF INDUSTRY BY REGION

INDUSTRY: SHIP BUILDING

(UNIT: BRT)

COMMODITY	JABOTABEK (EX. BOTABEK)	JAWA BARAT	JAWA TENGAH	JAWA TIMUR	SUMATERA	OTHERS
SHIP BUILDING	53,200	0	12,950	25,750	23,600	8,900
TOTAL	53,200	0	12,950	25,750	23,600	8,900
DISTRIBUTION	0.43	0.00	0.10	0.21	0.19	0.07

SOURCE: DEPARTEMEN PERINDUSTRIAN

DISTRIBUTION OF INDUSTRY BY REGION

INDUSTRY: PROCESS EQUIPMENT

INDUSTRY: PROCESS EQUIPMENT

(UNIT: NUMBER OF EMPLOYEES)

COMMODITY	JABOTABEK (EX. BOTABEK)	JAWA BARAT	JAWA TENGAH	JAWA TIMUR	SUMATERA	OTHERS
METAL PROCESSING	71,835	41,702	11,895	41,389	12,530	2,290
TOTAL	71,835	41,702	11,895	41,389	12,530	2,290
DISTRIBUTION	0.40	0.23	0.07	0.23	0.06	0.01

SOURCE: BPS

NOTE: ESTIMATED FROM THE NUMBER OF PEOPLE ENGAGED WITH METAL PROCESSING IND.

FLOW OF RECOMMENDABLE TESTS AND INSPECTIONS BY INDUSTRY AND REGION

INDUSTRY	MACHINE TOOL		
YEAR	1985	1986	1988
NUMBER OF UNIT	1,208	16,000	21,867

TESTS	REGION	JABOTAKBN	JAVA BARAT-EX JI.DOBALBEX			JAVA TENGAH			SUMATERA			OTHERS			TOTAL
			1985	1986	1988	1985	1986	1988	1985	1986	1988	1985	1986	1988	
<CATEGORY A>															
1)KINNEL HARDNESS	3	141	649	1	70	319	0	0	0	0	0	0	0	0	1
2)YICKERS HARDNESS	1	105	941	1	51	404	0	0	0	0	0	0	0	0	1
3)TENSILE	25	1,414	0,467	14	697	3,195	0	0	0	0	0	0	0	0	3,862
4)IMPACT	9	421	1,540	4	209	366	0	0	0	0	0	0	0	0	2,304
5)PROJECTOR	5	424	1,318	4	209	358	0	0	0	0	0	0	0	0	2,304
6)MICRO STRUCTURE	0	951	13,709	0	469	6,762	0	0	0	0	0	0	0	0	20,481
7)CHEMICAL ANALYSIS	23	1,414	8,467	14	697	3,195	0	0	0	0	0	0	0	0	9,682
<CATEGORY B>															
8)SURFACE ROUGHNESS	121	1,675	5,807	60	825	2,850	0	0	0	0	0	0	0	0	8,667
9)DIA-M. MEASUREMENT	121	1,675	5,807	61	826	2,850	0	0	0	0	0	0	0	0	8,682
10)GEAR TOOTH DIA.	121	1,675	5,807	60	825	2,850	0	0	0	0	0	0	0	0	8,667
<CATEGORY C>															
11)AERONIC PARTICLE	2	40	136	1	19	88	0	0	0	0	0	0	0	0	206
<CATEGORY C2>															
12)ULTRASONIC	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
13)X-RAY	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
SUB TOTAL	445	9,339	49,723	219	4,495	24,490	0	0	0	0	0	0	0	0	74,213

FLOW OF RECOMMENDABLE TESTS AND INSPECTIONS BY INDUSTRY AND REGION

INDUSTRY	REGION	AGRICULTURE MACHINERY	
YEAR	1995	1993	1996
NUMBER OF UNIT	11,832	33,343	85,110

TESTS	REGION	JABOTABEK	JAWA BARAT, E. JACOTABEK	JAWA TENGAH	JAWA TIMUR	SUMATERA						OTHERS	TOTAL		
						1995	1993	1996	1995	1993	1996				
1. YEAR	1995	1993	1996	1995	1993	1996	1995	1993	1996	1995	1993	1996	1995		
INSPECTIONS RATIO	0.53	0.53	0.53	0	0	0.28	0.28	0.28	0.12	0.12	0.12	0.07	0.07	0	
«CATEGORY A»															
1)BRINEL HARDNESS	29	126	444	0	0	16	72	234	0	31	100	4	14	58	
2)YIELDERS HARDNESS	15	98	222	0	0	8	30	117	3	15	50	2	3	28	
3)TENSILE STRENGHT	287	1,305	4,440	0	0	152	721	2,340	65	309	1,005	38	100	568	
4)IMPACT	68	499	1,332	0	0	46	216	704	19	93	302	11	54	170	
5)PROJECTOR	86	480	1,332	0	0	45	218	704	19	93	302	11	54	178	
6)OXIGEN STRUCTURE	46	421	1,806	0	0	25	222	956	11	95	409	8	66	238	
7)CHEMICAL ANALYSIS	287	1,305	4,440	0	0	152	721	2,340	65	309	1,005	38	100	568	
«CATEGORY B»															
8)SURFACE ROUGHNESS	47	221	769	0	0	25	117	417	11	50	179	6	29	104	
9)3-DIM. MEASUREMENT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
10)CAR TOON DYN.	47	221	769	0	0	25	117	417	11	50	179	6	29	104	
«CATEGORY C»															
11)MAGNETIC PARTICLE	35	140	656	0	0	16	28	352	6	42	151	5	25	38	
«CATEGORY C2»															
12)ULTRASONIC	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
13)X RAY	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
SUB TOTAL	307	4,801	16,292	0	0	511	2,510	8,591	219	1,087	3,692	128	634	2,148	0
														1,324	\$ 0.058
														30,683	

FLOW OF RECOMMENDABLE TESTS AND INSPECTIONS BY INDUSTRY AND REGION

INDUSTRY	CONSTRUCTION	MACHINE
YEAR	1985	1993
NUMBER OF UNIT	1,914	2,442

TEST	REGION	JAWATAN				JAYA BARAT-E, JAKARTA				JAYA TENGAH				SUPATERA				UNIVERS				TOTAL		
		1985	1986	1987	1988	1985	1986	1987	1988	1985	1986	1987	1988	1985	1986	1987	1988	1985	1986	1987	1988	1985	1986	
<CATEGORY A>																								
1)BRINELL HARDNESS		17	483	1,312	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	17	483
2)WICKERS HARDNESS		9	250	768	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	9	768
3)TENSILE		170	4,861	13,122	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	170	4,861
4)IMPACT		51	1,404	3,936	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	61	1,464
5)PROJECTOR		51	1,464	3,936	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	51	1,464
6)MICRO STRUCTURE		116	3,634	11,767	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	116	3,634
7)CHEMICAL ANALYSIS		170	4,861	13,122	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	170	4,861
<CATEGORY B>																								
8)SURFACE ROUGHNESS		574	1,221	2,181	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	574	1,221
9)D.M. MEASUREMENT		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
10)EAR LOOTH D.M.		574	1,221	2,181	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	574	1,221
<CATEGORY C>																								
11)MAGNETIC PARTICLE		80	1,400	3,254	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	86	1,450
<CATEGORY C2>																								
12)ULTRASONIC		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
13)X-RAY		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
SUB TOTAL		1,870	20,910	55,609	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1,820	20,970
																							55,539	

FLOW OF RECOMMENDABLE TESTS AND INSPECTIONS BY INDUSTRY AND REGION

INDUSTRY	ELECTRICAL MACHINE		
YEAR	1985	1993	1998
NUMBER OF UNIT	2.444K	3.658K	0.062K

TESTS	REGION	JABOTABEK			JAVA BARAT EX. JABOTABEK			JAVA TENGAH			JAVA TIMUR			SUMATERA			OTHERS			TOTAL		
		YEAR	1985	1993	1985	1993	1998	1985	1993	1998	1985	1993	1998	1985	1993	1998	1985	1993	1998	1985	1993	1998
<CATEGORY A>																						
1.BRINEL HARDNESS	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
2.SICKLES HARDNESS	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
3.DENSILE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
4.LENGTH	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
5.PRODUCTOR	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
6.MICRO STRUCTURE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
7.CHEMICAL ANALYSIS	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
<CATEGORY B>																						
8.SURFACE ROUGHNESS	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
9.DIM. MEASUREMENT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
10.GEAR TOOTH DIM.	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
<CATEGORY C>																						
11.MAGNETIC PARTICLE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
<CATEGORY C2>																						
12.UV/IRASONIC	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
13.X-RAY	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
SUB TOTAL	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

FLOW OF RECOMMENDABLE TESTS AND INSPECTIONS BY INDUSTRY AND REGION

INDUSTRY	ELECTRIC APPLIANCES		
YEAR	1945	1953	1956
NUMBER OF UNIT	4,360X	10,700X	13,826X

TESTS	REGION	JABOTABEK			JAWA BARAT- JAYA TIMUR			SUMATERA			OTHERS			TOTAL				
		YEAR	1985	1993	1998	1985	1993	1998	1985	1993	1998	1985	1993	1998	1985	1993		
INSPECTIONS	RATIO	0.97	0.97	0	0	0	0	0.02	0.02	0.02	0.01	0.01	0.01	0	1	1		
<CATEGORY A>																		
1)BRANDEL HARDNESS	0	81	0	0	0	0	0	0	1	2	0	1	0	0	55	85		
2)WICKERS HARDNESS	0	32	40	0	0	0	0	0	1	0	0	0	0	0	33	41		
3)TENSILE	0	631	603	0	0	0	0	0	13	17	0	1	6	0	0	650	623	
4)IMPACT	0	189	241	0	0	0	0	0	4	5	0	2	2	0	0	195	248	
5)PROJECTOR	0	119	241	0	0	0	0	0	4	5	0	2	2	0	0	195	248	
6)GEIGER STRUCTURE	0	631	803	0	0	0	0	0	13	17	0	7	3	0	3	650	823	
7)TECHNICAL ANALYSIS	0	631	803	0	0	0	0	0	13	17	0	7	8	0	0	650	823	
<CATEGORY B>																		
8)SURFACE ROUGHNESS	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
9)DIA-M. MEASUREMENT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
10)GEAR TOOTH D.M.	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
<CATEGORY C1>																		
11)MAGNETIC PARTICLE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
<CATEGORY C2>																		
12)ULTRASONIC	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
13)X-RAY	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
SUB TOTAL		0	2,365	3,011	0	0	0	0	43	62	0	24	31	0	0	0	2,436	3,104

FLOW OF RECOMMENDABLE TESTS AND INSPECTIONS BY INDUSTRY AND REGION

INDUSTRY	AUTOMOTIVE			
	YEAR	1985	1993	1998
NUMBER OF UNIT	10JK	10JK	205K	

TESTS	REGION	JABOTABEK				JAYA BARAT-JAYA JAWA				JAYA TENGAH				SUMATERA				OTHERS				TOTAL			
		1985	1993	1998	1985	1993	1998	1985	1993	1998	1985	1993	1998	1985	1993	1998	1985	1993	1998	1985	1993	1998	1985	1993	1998
1. INSPECTION RATIO	YEAR	0.4	0.6	0.8	0	0	0	0	0	0	0.2	0.2	0.2	0	0	0	0	0	0	0	0	0	0	0	0
<CATEGORY A>																									
1) SURFACE HARDNESS	0	2,718	5,558	0	0	0	0	0	0	0	879	1,356	0	0	0	0	0	0	0	0	0	0	0	0	0
2) VICKERS HARDNESS	0	1,360	2,373	0	0	0	0	0	0	0	342	726	0	0	0	0	0	0	0	0	0	0	0	0	0
3) TEMPERILLE	0	27,178	55,580	0	0	0	0	0	0	0	6,764	13,897	0	0	0	0	0	0	0	0	0	0	0	0	0
4) XPACT	0	6,164	10,670	0	0	0	0	0	0	0	2,038	4,169	0	0	0	0	0	0	0	0	0	0	0	0	0
5) PROJECTOR	0	6,154	18,670	0	0	0	0	0	0	0	2,038	4,169	0	0	0	0	0	0	0	0	0	0	0	0	0
6) XICRO STRUCTURE	0	24,588	50,450	0	0	0	0	0	0	0	6,147	12,012	0	0	0	0	0	0	0	0	0	0	0	0	0
7) CHEMICAL ANALYSIS	0	27,178	55,580	0	0	0	0	0	0	0	6,764	13,897	0	0	0	0	0	0	0	0	0	0	0	0	0
<CATEGORY B>																									
8) SURFACE ROUGHNESS	0	0	0	0	0	0	0	0	0	0	110	177	0	0	0	0	0	0	0	0	0	0	0	0	0
9) 3-DIM. MEASUREMENT	0	439	708	0	0	0	0	0	0	0	110	177	0	0	0	0	0	0	0	0	0	0	0	0	0
10) CEAR TOOTH DIA.	0	439	708	0	0	0	0	0	0	0	110	177	0	0	0	0	0	0	0	0	0	0	0	0	0
<CATEGORY C>																									
11) MAGNETIC PARTICLE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
<CATEGORY C2>																									
12) ULTRASONIC	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
13) X-RAY	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
SUB TOTAL	0	100,652	205,436	0	0	0	0	0	0	0	25,103	51,384	0	0	0	0	0	0	0	0	0	0	125,815	255,920	

FLOW OF RECOMMENDABLE TESTS AND INSPECTIONS BY INDUSTRY AND REGION

INDUSTRY	MOTORCYCLE		
YEAR	1985	1993	1998
NUMBER OF UNIT	248K	503K	610K

TESTS	REGION	JABOTABEK			JAKA TENGAH			JAKA TIMUR			SUMATERA			OTHERS			TOTAL		
		1985	1993	1998	1985	1993	1998	1985	1993	1998	1985	1993	1998	1985	1993	1998	1985	1993	1998
1. INSPECTION RATIO	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	
<CATEGORY A>																			
1) BLINNEL HARDNESS	0	1,583	3,145	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1,583	
2) CYCLES HARDNESS	0	804	1,245	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1,245	
3) TENSILE	0	15,923	31,452	0	0	0	0	0	0	0	0	0	0	0	0	0	0	15,923	
4) IMPACT	0	4,747	9,495	0	0	0	0	0	0	0	0	0	0	0	0	0	0	4,747	
5) PROJECTOR	0	4,747	9,435	0	0	0	0	0	0	0	0	0	0	0	0	0	0	9,435	
6) MICRO STRUCTURE	0	14,750	32,037	0	0	0	0	0	0	0	0	0	0	0	0	0	0	14,750	
7) CHEMICAL ANALYSIS	0	15,823	31,452	0	0	0	0	0	0	0	0	0	0	0	0	0	0	15,823	
<CATEGORY B>																			
8) SURFACE ROUGHNESS	124	755	1,215	0	0	0	0	0	0	0	0	0	0	0	0	0	0	124	
9) DIA. MEASUREMENT	124	755	1,215	0	0	0	0	0	0	0	0	0	0	0	0	0	0	124	
10)EAR TORCH DIA.	124	755	1,215	0	0	0	0	0	0	0	0	0	0	0	0	0	0	124	
<CATEGORY C1>																			
11) MAGNETIC PARTICLE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
<CATEGORY C2>																			
12) ULTRASONIC	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
13) X-RAY	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
SUB TOTAL	372	50,542	122,316	0	0	0	0	0	0	0	0	0	0	0	0	0	0	122,316	

FELLOW OF RECOMMENDABLE TESTS AND INSPECTIONS BY INDUSTRY AND REGION

INDUSTRY	CHELSEA ENGINE
YEAR	1985
NUMBER OF UNIT	55K

TESTS	REGION	JABODETABEK				JAYA TENGARAH				SUMATERA				OTHERS				TOTAL				
		1985	1990	1995	1998	1986	1993	1998	1995	1993	1998	1985	1993	1998	1995	1993	1998	1995	1993	1998	1995	1993
1. INSPECTIONS RATIO	0.46	0.46	0	0	0	0.27	0.27	0.27	0.27	0.27	0	0	0	0	0	0	0	1	1	1	1	
2. CATEGORY A:																						
1) BRITELL HARDNESS	0	56	285	0	0	32	107	0	32	107	0	0	0	0	0	0	0	0	113	113	619	
2) TICKERS HARDNESS	0	31	103	0	0	18	111	0	16	111	0	0	0	0	0	0	0	0	68	411	619	
3) FLEXIBLE	0	548	2,847	0	0	322	1,571	0	322	1,571	0	0	0	0	0	0	0	0	1,191	6,190	6,190	
4) IMPACT	0	165	854	0	0	97	501	0	97	501	0	0	0	0	0	0	0	0	368	1,867	1,867	
5) PROJECTOR	0	165	854	0	0	97	501	0	97	501	0	0	0	0	0	0	0	0	335	1,857	1,857	
6) MICRO STRUCTURE	0	277	2,245	0	0	163	1,318	0	103	1,318	0	0	0	0	0	0	0	0	803	4,881	4,881	
7) CHEMICAL ANALYSIS	0	546	2,847	0	0	322	1,571	0	322	1,571	0	0	0	0	0	0	0	0	1,191	6,190	6,190	
2. CATEGORY B:																						
8) SURFACE ROUGHNESS	44	208	547	0	0	26	122	321	20	122	321	0	0	0	0	0	0	93	452	1,190		
9) 2-DIM. MEASUREMENT	44	208	547	0	0	26	122	321	26	122	321	0	0	0	0	0	0	96	452	1,190		
10)EAR TOOTH DIA.	44	208	547	0	0	26	122	321	26	122	321	0	0	0	0	0	0	96	452	1,190		
3. CATEGORY C:																						
11) MAGNETIC PARTICLE	17	33	52	0	0	10	15	31	10	15	31	0	0	0	0	0	0	36	72	113		
12) ULTRASONIC	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
13) X-RAY	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
SUR TOTAL		150	2,445	11,816	0	0	0	88	1,435	6,936	88	1,435	6,936	0	0	0	0	0	320	5,316	25,688	

FLOW OF RECOMMENDABLE TESTS AND INSPECTIONS BY INDUSTRY AND REGION

INDUSTRY	SUPPLY BUILDING		
YEAR	1985	1983	1986
NUMBER OF UNIT			

TESTS	REGION	JABODETABEK	JAVA BARAT-EX. JAWA TENGAH	JAVA TIMUR	SUMATERA						TOTAL	
					1986	1983	1986	1983	1986	1983		
INSPECTION RATIO												
1)BRINELL HARNESS	0	13	26	0	0	0	0	0	0	0	0	1
2)VICERS HARNESS	0	6	13	0	0	0	0	0	0	0	0	0
3)TENSILE	0	120	258	0	0	0	0	0	0	0	0	0
4)IMPACT	0	39	77	0	0	0	0	0	0	0	0	0
5)PROJECTOR	0	39	77	0	0	0	0	0	0	0	0	0
6)X-RAY STRUCTURE	0	0	0	0	0	0	0	0	0	0	0	0
7)GRAPHICAL ANALYSIS	0	123	258	0	0	0	0	0	0	0	0	0
CATEGORY A												
8)SURFACE ROUGHNESS	0	0	0	0	0	0	0	0	0	0	0	0
9)DIM. MEASUREMENT	0	0	0	0	0	0	0	0	0	0	0	0
10)GEAR TOOTH DIA.	0	0	0	0	0	0	0	0	0	0	0	0
CATEGORY C1												
11)MAGNETIC PARTICLE	0	13	20	0	0	0	0	0	0	0	0	0
CATEGORY C2												
12)ULTRASONIC	0	0	0	0	0	0	0	0	0	0	0	0
13)X-RAY	0	120	258	0	0	0	0	0	0	0	0	0
SUB TOTAL	0	437	913	0	0	0	0	0	0	0	0	2,310
												1,155

FLOW OF RECOMMENDABLE TESTS AND INSPECTIONS BY INDUSTRY AND REGION

INDUSTRY	PROCESS EQUIPMENT	YEAR	1985	1993	1994
		NUMBER OF UNIT			

TESTS	REGION	JACOTASEK	JAVA BARAT-EX-JURUTERK						JAVA TIMUR						SUMATERA						OTHERS						TOTAL					
			1985	1993	1994	1985	1993	1994	1985	1993	1994	1985	1993	1994	1985	1993	1994	1985	1993	1994	1985	1993	1994	1985	1993	1994	1985	1993	1994			
INSPECTIONS																																
1	YEAR	1985	1993	1994	1985	1993	1994	1985	1993	1994	1985	1993	1994	1985	1993	1994	1985	1993	1994	1985	1993	1994	1985	1993	1994	1985	1993	1994				
1.1	RATIO	0.4	0.4	0.4	0.23	0.23	0.23	0.23	0.23	0.23	0.23	0.23	0.23	0.23	0.23	0.23	0.23	0.23	0.23	0.23	0.23	0.23	0.23	0.23	0.23	0.23	0.23	0.23	0.23			
CATEGORY A>																																
1.2	BRINEL HARDNESS	120	220	320	74	127	119	19	33	49	74	127	159	23	39	58	3	6	8	323	350	350	822									
1.3	VECTORS HARDNESS	C4	110	184	37	83	95	10	17	25	37	63	95	11	19	29	2	3	4	161	275	411										
1.4	DIVERSILE	1,291	2,200	3,208	742	1,285	1,891	194	320	433	742	1,205	1,691	226	385	575	32	56	82	3,227	5,560	6,220										
1.5	IMPACT	387	600	900	223	360	607	58	93	148	223	340	567	98	116	173	10	17	25	368	1,610	2,466										
1.6	SUPPORTOR	367	600	986	223	360	567	64	99	148	223	340	557	64	116	173	10	17	25	368	1,650	2,468										
1.7	CHICCO STRUCTURE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
1.8	THEORETICAL ANALYSIS	1,291	2,200	3,208	742	1,285	1,891	194	320	433	742	1,205	1,691	226	385	575	32	56	82	3,227	5,560	6,220										
CATEGORY B>																																
1.9	SURFACE ROUGHNESS	800	1,000	2,760	508	920	1,587	132	240	414	503	920	1,587	154	286	453	22	40	4	68	2,200	4,000	6,360									
1.10	DIA-M. MEASUREMENT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
1.11	TOOTH DIA.	800	1,000	2,760	600	920	1,587	132	240	414	603	920	1,587	154	286	463	22	40	4	68	2,200	4,000	6,360									
1.12	TOOTH C1>	162	236	453	93	170	200	24	44	68	93	170	200	28	52	73	4	7	11	405	740	1,132										
1.13	MAGNETIC PARTICLE																															
1.14	CATEGORY C2>																															
1.15	ULTRASONIC	809	1,460	465	651	1,302	121	222	340	466	851	1,302	142	230	396	20	37	57	2,023	3,700	5,661											
1.16	X-RAY	1,460	2,264	465	651	1,302	121	222	340	476	851	1,302	142	230	396	20	37	57	2,023	3,700	5,661											
1.17	SUB TOTAL	7,030	12,506	19,544	4,077	7,191	11,238	1,004	1,876	2,032	4,077	7,191	11,238	1,241	2,189	3,420	177	313	465	11,725	31,285	48,353										

FLOW OF TESTS AND INSPECTIONS IN JABOTABEK

TESTS & INSPECTIONS	REGION	JABOTABEK	1985	1986	1987	1988	1989	1990	1991	1992	1993
<CATEGORY A>											
1) BRINNELL HARDNESS	177	272	417	639			1,502	2,304	3,533	5,417	
2) VICKERS HARDNESS	89	137	211	324	498	766	1,177	1,803	2,779		
3) TENSILE	1,777	2,724	4,175	8,400	9,811	15,039	23,053	35,337	54,168		
4) IMPACT	533	817	1,253	1,920	2,944	4,512	6,916	10,601	16,250		
5) PROJECTOR	533	817	1,253	1,920	2,944	4,512	6,916	10,601	16,250		
6) MICRO STRUCTURE	166	335	675	1,360	2,741	5,525	11,137	22,449	45,252		
7) CHEMICAL ANALYSIS	1,777	2,724	4,175	6,400	9,811	15,039	23,053	35,337	54,168		
<CATEGORY B>											
8) SURFACE ROUGHNESS	1,790	2,087	2,434	2,838	3,310	3,855	4,500	5,248	6,119		
9) 3-DIM. MEASUREMENT	289	389	522	702	943	1,268	1,704	2,290	3,077		
10) GEAR TOOTH DIK.	1,790	2,087	2,434	2,838	3,310	3,855	4,500	5,248	6,119		
<CATEGORY C1>											
11) MAGNETIC PARTICLE	302	384	487	617	783	993	1,260	1,538	2,027		
<CATEGORY C2>											
12) ULTRASONIC	809	873	941	1,015	1,094	1,180	1,273	1,372	1,480		
13) X-RAY	809	882	981	1,047	1,141	1,243	1,355	1,477	1,603		
SUB TOTAL	10,843	14,527	19,937	28,021	40,308	59,297	89,147	136,899	214,717		

FLOW OF TESTS AND INSPECTIONS IN JAWA BARAT-EX-JAGOTABEK

ANX IV-8-10

TESTS & INSPECTIONS		JAWA BARAT-EX-JAGOTABEK								
REGION	YEAR	1985	1986	1987	1988	1989	1990	1991	1992	1993
<CATEGORY A>										
1) BRINNELL HARDNESS	75	85	96	108	122	137	155	174	197	
2) VICKERS HARDNESS	38	44	50	57	66	76	87	100	114	
3) TENSILE	756	852	960	1,081	1,218	1,372	1,546	1,742	1,962	
4) IMPACT	227	255	288	324	365	411	464	522	589	
5) PROJECTOR	227	255	288	324	365	411	464	522	589	
6) MICRO STRUCTURE	0	2	5	10	22	47	101	217	469	
7) CHEMICAL ANALYSIS	756	852	960	1,081	1,218	1,372	1,546	1,742	1,962	
<CATEGORY B>										
8) SURFACE ROUGHNESS	566	652	750	863	994	1,144	1,317	1,516	1,745	
9) 3-DIM. MEASUREMENT	60	83	116	160	222	309	428	595	825	
10) GEAR TOOTH DIM.	508	652	750	863	994	1,144	1,317	1,516	1,745	
<CATEGORY C1>										
11) MAGNETIC PARTICLE	94	103	112	122	133	146	159	173	189	
<CATEGORY C2>										
12) ULTRASONIC	405	502	541	584	629	679	732	789	851	
13) X-RAY	465	502	541	584	629	679	732	789	851	
SUB TOTAL	4,296	4,838	5,455	6,182	6,978	7,926	9,046	10,397	12,087	

FLOW OF TESTS AND INSPECTIONS IN JAWA TENGAH

TESTS & INSPECTIONS	REGION YEAR	JAWA TENGAH						1992	1993
		1985	1986	1987	1988	1989	1990		
<CATEGORY A>									
1) BRINNELL HARDNESS	34	41	49	58	69	83	99	118	140
2) VICKERS HARDNESS	13	21	25	30	36	43	51	61	72
3) TENSILE	346	412	491	584	696	829	988	1,177	1,403
4) IMPACT	103	123	147	175	208	248	296	353	421
5) PROJECTOR	103	123	147	175	208	248	296	353	421
6) MICRO STRUCTURE	25	35	50	70	98	138	194	233	385
7) CHEMICAL ANALYSIS	346	412	491	584	696	829	988	1,177	1,403
<CATEGORY B>									
8) SURFACE ROUGHNESS	183	206	233	262	298	334	377	425	479
9) 3-DIM. MEASUREMENT	26	31	36	46	56	68	83	101	122
10) GEAR TOOTH DIM.	183	206	233	262	296	334	377	425	479
<CATEGORY C1>									
11) MAGNETIC PARTICLE	53	61	70	81	93	107	124	143	165
<CATEGORY C2>									
12) ULTRASONIC	121	131	141	152	164	177	191	206	222
13) X-RAY	121	133	148	160	175	192	210	230	252
SUB TOTAL	1,692	1,935	2,258	2,840	3,033	3,631	4,273	5,041	5,963

FLOW OF TESTS AND INSPECTIONS IN JAVA TIMUR

ANX IV-8-42

TESTS & INSPECTIONS	REGION YEAR	JAVA TIMUR	1985	1986	1987	1988	1989	1990	1991	1992	1993
<CATEGORY A>											
1) BRINNELL HARDNESS	80	108	146	197	265	358	482	650	876		
2) VICKERS HARDNESS	40	54	73	89	133	180	243	328	442		
3) TENSILE	807	1,038	1,465	1,974	2,680	3,584	4,829	6,506	8,766		
4) IMPACT	242	326	439	592	797	1,075	1,448	1,982	2,630		
5) PROJECTOR	242	326	439	592	797	1,075	1,446	1,952	2,630		
6) MICRO STRUCTURE	11	24	54	120	266	589	1,308	2,895	6,418		
7) CHEMICAL ANALYSIS	807	1,038	1,465	1,974	2,680	3,584	4,829	6,506	8,766		
<CATEGORY B>											
8) SURFACE ROUGHNESS	543	600	682	731	808	892	985	1,088	1,202		
9) 3-DIM. MEASUREMENT	26	34	45	59	78	102	134	176	232		
10) GEAR TOOTH DIM.	543	600	682	731	808	892	985	1,088	1,202		
<CATEGORY C1>											
11) MAGNETIC PARTICLE	111	122	135	148	163	179	197	216	238		
<CATEGORY C2>											
12) ULTRASONIC	465	502	541	584	628	679	732	789	851		
13) X-RAY	465	508	551	599	652	710	772	840	914		
SUB TOTAL	4,383	5,377	6,677	8,400	10,718	13,897	16,390	24,987	35,168		

FLOW OF TESTS AND INSPECTIONS IN SUMATERA

ANX IV-8-43

TESTS & INSPECTIONS	REGION	SUMATERA						1991	1992	1993
		1985	1986	1987	1988	1989	1990			
<CATEGORY A>										
1) BRINELL HARDNESS	27	30	33	37	41	46	51	57	63	
2) VICKERS HARDNESS	13	15	16	18	20	23	25	28	31	
3) TENSILE	264	294	328	365	407	454	506	564	629	
4) IMPACT	79	88	98	109	122	136	152	169	189	
5) PROJECTOR	79	88	98	109	122	136	152	169	189	
6) MICRO STRUCTURE	6	8	11	14	19	26	35	46	62	
7) CHEMICAL ANALYSIS	264	294	328	365	407	454	506	564	629	
<CATEGORY B>										
8) SURFACE ROUGHNESS	160	174	189	205	222	241	262	285	309	
9) 3-DIM. MEASUREMENT	0	0	0	0	0	0	0	0	0	
10) GEAR TOOTH DIM.	160	174	189	205	222	241	262	285	309	
<CATEGORY C1>										
11) MAGNETIC PARTICLE	33	37	42	47	52	59	66	74	83	
<CATEGORY C2>										
12) ULTRASONIC	142	153	165	176	192	207	223	240	259	
13) X-RAY	142	157	173	191	212	234	259	286	316	
SUB TOTAL	1,308	1,510	1,660	1,844	2,039	2,256	2,498	2,767	3,067	

FLOW OF TESTS AND INSPECTIONS IN OTHER REGIONS

TESTS & INSPECTIONS	REGION YEAR	OTHERS							1993
			1985	1986	1987	1988	1989	1990	
<CATEGORY A>									
1) BRINNELL HARDNESS	3	4	4	4	5	5	6	6	8
2) VICKERS HARDNESS	2	2	2	2	2	3	3	3	4
3) TENSILE	32	36	40	44	50	55	61	68	76
4) IMPACT	10	11	12	13	15	17	18	20	23
5) PROJECTOR	10	11	12	13	15	17	18	20	23
6) MICRO STRUCTURE	0	0	0	0	0	0	0	0	0
7) CHEMICAL ANALYSIS	32	36	40	44	50	55	61	68	76
<CATEGORY B>									
8) SURFACE ROUGHNESS	22	24	26	28	30	32	34	37	40
9) 3-DIM. MEASUREMENT	0	0	0	0	0	0	0	0	0
10) GEAR TOOTH DIM.	22	24	26	28	30	32	34	37	40
<CATEGORY C1>									
11) MAGNETIC PARTICLE	4	5	5	6	6	7	8	9	10
<CATEGORY C2>									
12) ULTRASONIC	20	22	24	25	27	30	32	34	37
13) X-RAY	20	23	26	30	34	39	45	51	58
SUB TOTAL	177	196	216	238	263	291	322	356	394

ANX IV-8-44

SERVICES OF BAT BY REGION, 1987

TESTS & INSPECTIONS	JABOTABEK (EX. BOTABEK)	JAWA BARAT (EX. BOTABEK)	JAWA TENGAH	JAWA TIMUR	SUMATERA	OTHERS	TOTAL
1) BRINNELL HARDNESS	59	56	45	121	50	6	337
2) VICKERS HARDNESS	34	25	4	4	8	0	75
3) TENSILE	1,011	412	60	201	52	7	1,743
4) IMPACT	60	11	27	80	3	4	185
5) PROJECTOR	0	0	0	0	0	0	0
6) MICRO STRUCTURE	3	1	16	51	5	1	77
7) CHEMICAL ANALYSIS	13	19	7	28	4	0	71
8) SURFACE ROUGHNESS	385	888	47	62	20	1	1,403
9) 3-DIM. MEASUREMENT	11	23	2	2	0	0	36
10) GEAR TOOTH DIM.	1,170	495	84	231	75	9	2,064
11) MAGNETIC PARTICLE	0	0	0	0	0	0	0
12) ULTRASONIC	14	23	1	5	0	0	43
13) X-RAY	4	11	3	35	2	1	56
14) CALIB. OF MEASURE.	133	179	0	63	0	0	375
T O T A L	2,897	2,143	296	883	218	29	6,467

SOURCE: BAT

ADJUSTED FLOW OF TESTS AND INSPECTIONS IN JABOTABEK

TESTS & INSPECTIONS	1985	1986	1987	1988	1989	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002
<CATEGORY A>																		
1) BRINNELL HARDNESS	70	107	164	251	385	590	905	1,388	2,128	2,488	2,908	3,400	3,975	4,647	5,432	6,350	7,423	8,678
2) VICKERS HARDNESS	35	54	83	127	196	301	462	711	1,092	1,313	1,578	1,897	2,281	2,743	3,298	3,965	4,767	5,731
3) TENSILE	698	1,070	1,610	2,514	3,854	5,908	9,056	13,882	21,280	24,878	29,083	34,000	39,748	46,468	54,324	63,507	74,244	86,795
4) IMPACT	209	321	492	754	1,156	1,773	2,717	4,165	6,384	7,463	8,725	10,200	11,924	13,940	16,296	19,051	22,271	25,036
5) PROJECTOR	209	321	492	754	1,156	1,773	2,717	4,165	6,384	7,463	8,725	10,200	11,924	13,940	16,296	19,051	22,271	25,038
6) MICRO STRUCTURE	65	131	235	534	1,077	2,170	4,375	8,819	17,777	21,364	25,674	30,853	37,077	44,557	53,545	64,347	77,328	92,928
7) CHEMICAL ANALYSIS	698	1,070	1,640	2,514	3,854	5,908	9,056	13,882	21,280	24,878	29,083	34,000	39,748	46,468	54,324	63,507	74,244	86,795
<CATEGORY B>																		
8) SURFACE ROUGHNESS	703	820	956	1,115	1,300	1,516	1,768	2,062	2,404	2,837	3,348	3,951	4,653	5,503	6,494	7,664	9,045	10,674
9) 3-DIM. MEASUREMENT	114	153	205	276	371	498	659	899	1,209	1,473	1,795	2,189	2,658	3,252	3,963	4,831	5,888	7,177
10) GEAR TOOTH DIM.	703	820	956	1,115	1,300	1,516	1,768	2,062	2,404	2,837	3,348	3,951	4,653	5,503	6,494	7,664	9,045	10,674
<CATEGORY C>																		
11) MAGNETIC PARTICLE	119	151	243	308	390	495	628	796	938	1,104	1,300	1,531	1,803	2,123	2,499	2,943	3,465	
<CATEGORY C2>																		
12) ULTRASONIC	318	343	370	398	430	464	500	539	581	633	689	750	817	880	969	1,055	1,148	1,250
13) X-RAY	318	346	377	411	448	488	532	580	632	692	757	828	908	991	1,084	1,186	1,298	1,420
SUB TOTAL	4,250	5,707	7,332	11,008	15,835	22,295	35,021	53,781	84,352	99,255	116,818	137,519	161,324	180,761	224,541	264,677	311,915	367,660

ADJUSTED FLOW OF TESTS AND INSPECTIONS IN JAWA BARAT

TESTS & INSPECTIONS	1985	1986	1987	1988	1989	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002
<CATEGORY A>																		
1) BRINNELL HARDNESS	30	33	38	42	48	54	61	68	77	93	113	136	165	200	241	292	353	427
2) VICKERS HARDNESS	15	17	20	23	26	30	34	39	45	62	85	116	160	219	301	414	563	781
3) TENSILE	297	335	377	425	479	539	607	684	771	933	1,128	1,365	1,651	1,998	2,417	2,924	3,538	4,280
4) IMPACT	69	100	113	127	143	162	182	205	231	280	338	409	495	599	725	877	1,081	1,284
5) PROJECTOR	89	100	113	127	143	162	182	205	231	260	338	409	495	599	725	877	1,061	1,284
6) MICRO STRUCTURE	0	1	2	4	9	16	40	86	184	314	535	913	1,556	2,653	4,522	7,708	13,141	22,401
7) CHEMICAL ANALYSIS	237	335	377	425	479	539	607	684	771	933	1,128	1,365	1,651	1,998	2,417	2,924	3,538	4,280
<CATEGORY B>																		
8) SURFACE ROUGHNESS	222	256	295	339	380	449	517	598	688	827	997	1,202	1,449	1,747	2,108	2,540	3,062	3,692
9) 3-DIM. MEASUREMENT	24	33	45	63	87	121	168	234	324	416	533	683	876	1,124	1,441	1,847	2,369	3,038
10) GEAR TOOTH D.M.	222	256	295	333	390	449	517	596	686	827	997	1,202	1,449	1,747	2,108	2,540	3,062	3,692
<CATEGORY C1>																		
11) MAGNETIC PARTICLE	37	40	44	48	52	57	62	68	74	83	93	103	116	129	144	161	180	201
<CATEGORY C2>																		
12) ULTRASONIC	183	197	213	229	247	267	287	310	334	364	398	431	470	512	557	606	680	713
13) X-RAY	163	197	213	229	247	267	287	310	334	364	396	431	470	512	557	606	680	719
SUB TOTAL	1,688	1,901	2,143	2,421	2,741	3,114	3,554	4,085	4,748	5,773	7,078	8,787	11,003	14,035	18,260	24,317	33,253	46,787

ANX IV-8-47

ADJUSTED FLOW OF TESTS AND INSPECTIONS IN JAMA TENGAI

TESTS & INSPECTIONS	1985	1986	1987	1988	1989	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002
<CATEGORY A>																		
1) BRINNELL HARDNESS	14	16	19	23	27	33	39	46	55	70	88	112	142	179	227	288	364	461
2) VICKERS HARDNESS	7	8	10	12	14	17	20	24	28	37	47	61	78	100	129	166	214	278
3) TENSILE	136	162	193	230	274	326	386	462	551	698	884	1,119	1,418	1,795	2,274	2,880	3,648	4,620
4) IMPACT	40	48	58	69	82	98	116	133	165	209	265	338	425	535	682	864	1,095	1,387
5) PROJECTOR	40	48	58	63	82	98	116	139	166	209	265	336	425	535	682	864	1,095	1,387
6) MICRO STRUCTURE	10	14	19	27	39	54	76	107	151	216	308	439	628	893	1,274	1,817	2,592	3,697
7) CHEMICAL ANALYSIS	138	162	193	230	274	326	386	462	551	698	884	1,119	1,418	1,796	2,274	2,880	3,648	4,620
<CATEGORY B>																		
8) SURFACE ROUGHNESS	72	81	91	103	116	131	148	167	188	224	267	319	380	453	540	643	766	914
9) 3-DIM. MEASUREMENT	10	12	15	18	22	27	33	40	48	58	71	86	104	126	153	186	225	274
10) GEAR TOOTH DIM.	72	81	91	103	116	131	148	167	188	224	267	319	380	453	540	643	766	914
<CATEGORY C1>																		
11) MAGNETIC PARTICLE	21	24	27	32	37	42	49	56	65	79	97	113	146	179	220	268	330	405
<CATEGORY C2>																		
12) ULTRASONIC	48	51	55	60	64	70	75	81	87	95	103	113	123	133	145	158	172	188
13) X-RAY	48	52	57	63	69	75	82	90	99	103	119	131	143	157	172	189	207	227
SUB TOTAL	653	760	887	1,037	1,215	1,426	1,679	1,980	2,342	2,926	3,656	4,867	5,307	7,342	9,312	11,848	15,123	19,367

ANX IV-8-18

ADJUSTED FLOW OF TESTS AND INSPECTIONS IN JAWA TIMUR

TESTS & INSPECTIONS	1985	1986	1987	1988	1989	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002
<CATEGORY A>																		
1) BRINNELL HARDNESS	32	43	57	77	104	140	189	255	344	400	465	541	629	731	850	938	1,148	1,335
2) VICKERS HARDNESS	16	21	29	39	52	71	95	129	174	204	239	281	329	386	453	531	623	731
3) TENSILE	317	427	576	776	1,045	1,408	1,897	2,556	3,444	4,003	4,653	5,409	6,288	7,310	8,497	9,877	11,482	13,347
4) IMPACT	95	128	172	232	313	422	569	767	1,033	1,201	1,396	1,623	1,887	2,193	2,549	2,983	3,444	4,004
5) PROJECTOR	95	128	172	232	313	422	569	767	1,033	1,201	1,396	1,623	1,887	2,193	2,549	2,983	3,444	4,004
6) MICRO STRUCTURE	4	10	21	47	104	231	513	1,137	2,521	2,982	3,479	4,087	4,801	5,640	6,625	7,783	9,142	10,740
7) CHEMICAL ANALYSIS	317	427	576	776	1,045	1,408	1,897	2,556	3,444	4,003	4,653	5,409	6,288	7,310	8,497	9,877	11,482	13,347
<CATEGORY B>																		
8) SURFACE ROUGHNESS	213	236	260	287	317	350	387	427	472	536	608	690	784	890	1,010	1,146	1,301	1,476
9) 3-DIM. MEASUREMENT	10	13	18	23	30	40	53	69	91	106	124	144	168	196	228	268	310	361
10) GEAR TOOTH DIM.	213	236	260	287	317	350	387	427	472	536	608	690	784	890	1,010	1,146	1,301	1,476
<CATEGORY C1>																		
11) MAGNETIC PARTICLE	44	48	53	58	64	70	77	85	93	106	121	138	157	179	203	231	263	300
<CATEGORY C2>																		
12) ULTRASONIC	183	197	213	229	247	267	287	310	334	364	396	431	470	512	557	606	660	719
13) X-RAY	183	199	216	235	256	279	303	330	359	393	429	469	513	561	613	671	733	802
SUB TOTAL	1,722	2,112	2,823	3,300	4,210	5,459	7,225	9,816	13,816	16,015	18,570	21,537	24,983	28,988	33,641	39,049	45,334	52,641

ADJUSTED FLOW OF TESTS AND INSPECTIONS IN SUMATERA

TESTS & INSPECTIONS	1985	1986	1987	1988	1989	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002
<CATEGORY A>																		
1) BRINELL HARDNESS	10	12	13	14	16	18	20	22	25	29	33	38	44	50	58	67	77	88
2) VICKERS HARDNESS	5	6	6	7	8	9	10	11	12	14	16	19	22	25	29	34	39	45
3) TENSILE	104	116	129	144	160	178	199	222	247	285	329	379	437	505	582	671	774	893
4) IMPACT	31	35	38	43	48	53	60	66	74	85	99	114	131	151	174	201	232	267
5) PROJECTOR	31	35	38	43	48	53	60	68	74	85	99	114	131	151	174	201	232	267
6) MICRO STRUCTURE	2	3	4	6	8	10	14	18	24	32	42	56	74	97	128	168	222	293
7) CHEMICAL ANALYSIS	104	116	129	144	160	178	199	222	247	285	329	379	437	505	582	671	774	893
<CATEGORY B>																		
8) SURFACE ROUGHNESS	63	68	74	80	87	95	103	112	121	138	157	178	203	231	262	298	339	385
9) 3-DIM. MEASUREMENT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
10) GEAR TOOTH DIM.	63	68	74	80	87	95	103	112	121	138	157	178	203	231	262	298	339	385
<CATEGORY C1>																		
11) MAGNETIC PARTICLE	13	15	16	18	21	23	26	29	32	38	44	52	60	70	82	96	112	130
<CATEGORY C2>																		
12) ULTRASONIC	56	60	65	70	75	81	87	94	102	111	121	131	143	156	169	185	201	219
13) X-RAY	56	62	68	75	83	92	102	112	124	137	150	165	182	200	221	243	267	294
SUB TOTAL	537	593	656	725	801	886	981	1,087	1,205	1,377	1,575	1,804	2,067	2,372	2,724	3,133	3,608	4,162

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ADJUSTED FLOW OF TESTS AND INSPECTIONS IN OTHER REGIONS

	TESTS & INSPECTIONS	1985	1986	1987	1988	1989	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002
<CATEGORY A>																			
1)DRINNEL HARDNESS	1	1	2	2	2	2	3	3	3	4	4	4	5	5	6	7	7	7	
2)YICKERS HARDNESS	1	1	1	1	1	1	1	1	2	2	2	2	2	2	3	3	3	4	
3)TENSILE	13	14	16	17	19	22	24	27	30	33	36	40	44	49	54	59	66	72	
4)IMPACT	4	4	5	5	6	6	7	8	9	10	11	12	13	15	16	18	20	22	
5)PROJECTOR	4	4	5	5	6	6	7	8	9	10	11	12	13	15	16	18	20	22	
6)MICRO STRUCTURE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
7)CHEMICAL ANALYSIS	13	14	16	17	19	22	24	27	30	33	36	40	44	49	54	59	66	72	
<CATEGORY B>																			
8)SURFACE ROUGHNESS	9	9	10	11	12	13	14	15	16	18	20	22	24	27	30	34	38	42	
9)3-DIM. MEASUREMENT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
10)GEAR TOOTH DIM.	9	9	10	11	12	13	14	15	16	18	20	22	24	27	30	34	38	42	
<CATEGORY C1>																			
11)MAGNETIC PARTICLE	2	2	2	2	3	3	3	4	4	5	5	6	6	7	7	8	8		
<CATEGORY C2>																			
12)ULTRASONIC	8	9	9	10	11	12	12	13	15	16	17	19	20	22	24	26	29	31	
13)X-RAY	8	9	10	12	13	15	18	20	23	25	28	31	35	39	43	48	53	59	
SUB TOTAL	70	77	85	94	103	114	126	140	155	171	189	209	231	255	263	312	348	382	

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SERVICES OF MIDC BY REGION, 1984-1986

SERVICES OF MIDC		JABOTABEK (EX.BOTTABEK)	JAWA BARAT	JAWA TENGAH	JAWA TIMUR	SUMATERA	OTHERS	TOTAL
TRAINING	AT MIDC	21	9	5	4	11	5	55
	OJT	3	0	0	0	0	0	3
	SEMINAR	5	1	0	0	0	0	6
	SUB TOTAL	29	10	5	4	11	5	64
R&D	FOUNDRY	1	7	0	1	0	0	9
	MACHINING	0	1	0	0	0	0	1
	WELDING	0	3	0	0	0	0	3
	OTHERS	7	26	1	0	0	1	35
T/A	SUB TOTAL	8	37	1	1	0	1	48
	FOUNDRY	14	20	13	4	1	2	54
	MACHINING	3	6	6	0	0	0	15
	WELDING	1	4	0	1	0	1	7
OTHERS	OTHERS	12	16	5	0	6	3	42
	SUB TOTAL	30	46	24	5	7	6	118
OTHERS		38	22	1	1	0	1	63
TOTAL		105	115	31	11	18	13	293

SOURCE: MIDC

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