

Appendix 5

Result of EPMA Analysis

Procedure of the quantitative analysis

The quantitative analysis has been carried out as following experimental procedure;

- (1) High quality standard samples of pyroclore, monazite, Ystabilized zircon (artificial) were obtained, which were checked these homogeneous qualities by an electron microprobe analyzer.
- Quantitative analyses of REE in these standard samples were taken by means of sequential type inductively coupled argon plasma/optical emission spectrophotometer (ICP).
- (3) Polished sections of three standard samples were made for EPMA standard.
- (4) Target points of REE minerals in the present specimens for the REE qualitative analyses were selected by means of optical microscopy method and X-ray deffraction method.
- (5) On the basis of standard sample data [process (2) and (3)], selected target points [process (4)] were analyzed by EPMA method.

Results of quantitative analysis for standard Remarks: samples are the following:

#1(Pyroclore)

Ca 1.1 wt.%

1.0 wt.%

Nb 52.9 wt.%

Ta 0.3 wt.%

#2(Y-stabilized zircon, artificial)

Y 35.0 wt.%

Zr 49.6 wt.%

#3(Monazite)

Al 2300 ppm

Ca 3.7 wt.%

2.7 wt.%

Zr 1300 ppm

1.2 wt.% Nb

8.2 wt.% La

Ce 23.6 wt.%

4.3 wt.% Sm

250 ppm Fu

2.6 wt.% Gd

ŊУ 1.0 wt.%

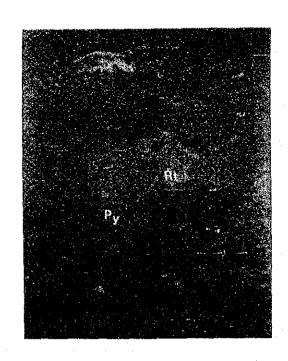
Er 1400 ppm Υb 280 ppm

43 ppm Lu

1.1 wt.% Th

Result of quantative EPMA analysis

,				F				<u> </u> 		ដ	Element (wt I)	326	R				
Š	No. Sample No.	Sector	LOCALLEY	KOCK LABE	Mineral	ដ	ဗိ	Sas	8	Δά	es.	- A	N.B.	8	11	뜊	2r
	03306	Chilws Island JMC-13 30.2m	JMC-13 30.2m	Apatite sövite	Rutil	۰,۰	9.68		-0		4.43 0		14	0.14 1.19 69.6	•	Ö	0.29
74	c1306	\$.		Apatite	7.12	7.12 13.7		0.29		************	4	.12	0.83		1.21 1.58	1.58
ന	C3211		-32 47.4m	Sövite	Pyrochlore	٥	2,76 0		0		47.4 2.50 1.06 14.0	50	.06	0.4	1.70 0		4.13
4	S1604	Songwe	JMS- 4 14.0m	Iron oxide ore	Bastnaesite (?) 38.5 29.3 5.39 0.58 0	38.5	29.3	5.39	58 0		0.16 0		.21	0.21 9.01	0	0.01	0
٠,	T2501	Tundulu	JMT-15 3.2m	Apatite rock	Pyrochlore	0	0.53	0.53 2.76 0		.62	1.62 18.7 1.28 4.07 6.32	28 4	.07		1.21 0		2.19
٧	T2501		ř		Bastnaesite	9.62	9.62 14.1 2.58 0.69 0	2.58 (3.69		1.21 0		51	0.19 7.66 0		0	0
_	T2607	•	MJT-26 28.9m	Apatite rock	Pyrochlore	0	0.16	0.16 0.59 0	<u> </u>	.32	0.32 19.1 0.82 0.61	82	.61	6.22	0.90		1.44
æ	T2607	•	:		<u></u>	15.0	17.1 4.67 0.20 0	4.67	20 0	0	_ 0	<u>_</u>		5.90	0	0.19	Φ
σ	84058	Chilws Island Surface	Surface	Soute	Pyrochlore	0	1.33	1.33 3.90 0			37.8 1.82 1.03 11.0	.82	.03	0.1	1.68		3.26
01	87058		ŧ	•	Pyrochlore	0	1.69 0		0.84	-	33.1	3.01 1.06 12.8	99	2.8	1.28 0		3.70
·											•						

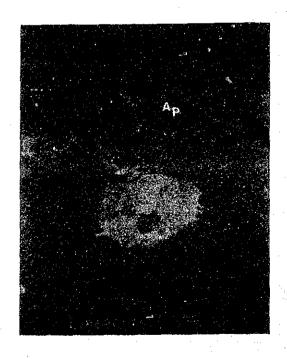


Sample No. : C 1306

Rock Name : Apatite sovite

Sector : Chilwa Is.



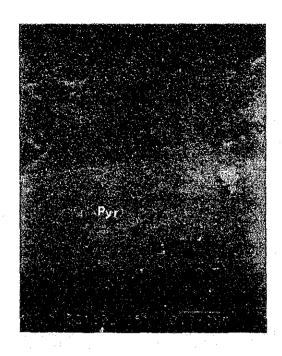


Sample No. : C 1306

Rock Name : Apatite sovite

Sector : Chilwa Is.

0 0.1mm



Sample No. : C 3211

Rock Name : Sovite

Sector : Chilwa Is.

O. 10m



Sample No. : \$ 1604

Rock Name : Iron oxide ore

Sector : Songwe

) O. 100



Sample No. : T 2501

Rock Name : Apatit rock

Sector : Tundulu



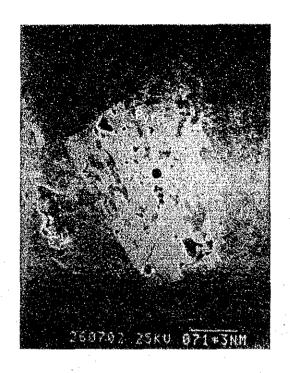


Sample No. : T 2501

Rock Name : Apatit rock

Sector : Tundulu

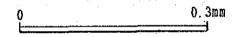
0 0.5mm

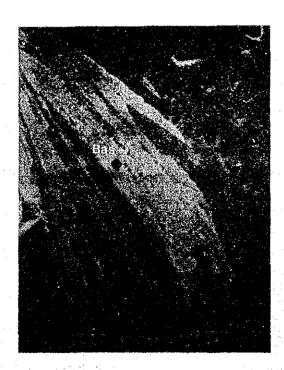


Sample No. : T 2607

Rock Name : Apatit rock Sector : Tundulu

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Sample No. : T 2607

Rock Name : Apatit rock

Sector : Tundulu

O. 1mm

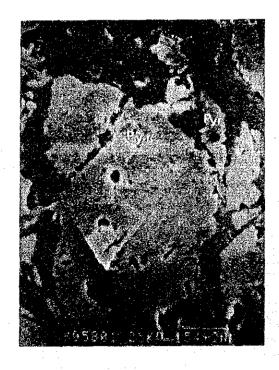


Sample No. : 8Y 058

Rock Name : Sovite

Sector : Chilwa Is.

0.05mm



Sample No. : 8Y 058
Rock Name : Sovite
Sector : Chilwa Is.

O. 05mg

Appendix 6 Summarized operational data

Working Time of Each Drill Hole

Songwe	ρι					t !))) } } t						
2	Drilling	ling	Shift of Worker	Workers	Number of Workers	Workers				Workin	Working Time				
	Length Core Drill Drilled Length Shift	Core	Drilling Shift	011 Shift	Engineer	Worker	Drilling	Drilling Out Drilling Drilling	Regain of Accident	Sub Total	Const- ruct	Take to Pieces	Moving of Water	Reted Others	Grand Total
JMS	TT.	TIL.	S	S	៣ឧភា	шап	H	н	н	н	Ħ	н	н		н
12	50.20	46.10	50	- 1	25	345	37°001	18,001	1	55,001	38°00'	ı	26°00"	21°90"	225°90'
13	50.10	47.70	ر. د	_	7	248	42°00'	13°00'	1	55,001		1	100.09	,00,6	215°00'
14	50.10	48.00	S	7	. 7	166	41°30'	18°30'	ı	60°001	1	20.00	,00,09	2°00'	202°00"
15	50.10	49.70	<u>м</u>	σ	6	234	,00,07	15,00,	ı	55°00'	18,00,	ı	60°00'	16°00'	204°00"
16	50.10	49.50	4	7	7	177	31°30'	12°30'	1	44.00	27°00")	48,00,	5,00,	168°00'
17	50.10	28.40	ب	ω,	∞	197	43°30'	22°30'	1	66°00"	20.00	!	700.07	8°00'	230°00"
18	50.20	42.70	ار	∞		217	30°00'	16,00,	j	46,00,	28,00	ı	.00.09	00.9	186,00,
19	50.30	48.20	4			200	30,30,	13°30'	. !	44,001	27°00'	ı	48,00.	7°00'	170°001
											: .				
Total	Total 401.20 360.30	360.30	39	7,9	78	1784	296°00'	129°00'	l	425°00°	425°00" 194°00"		20°00° 462°00°	74°00'	1600°00"
					-			-							

Working Time of Each Drill Hole

Length Core Drillit	Hole Length Core Drilling Oll Drilled Length Shift Shift	Engineer					1					-
E			Worker	Worker Drilling Out Off	Out Drilling	Regain of Accident	Sub Total		Take to Pieces	Moving of Water	Reted Others	Grand Total
	S	man	тап	æ	æ	æ	н	æ	Ħ	ii.		æ
30 4	9	9	134	31°30'	12°30'	ì	44°00'	18,00,	i	48,00,		160°001
7 06	12	16	384	32°30'	11°30'	1	44.00	64,00,	1	48.00	20,00.	250°00
90 4	8	σ.	249	32°00'	12°00')	44.00	54°00'	1	48,00.	,000,9	196.00,
	26	30	767	96,001	36°00°	1	132°00'	136°00"	ı	144°00'	62°00'	606°00"
	25 50.30 45.30 4 26 50.20 44.90 4 27 50.20 47.90 4 Total 150.70 138.10 12	4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	4 6 4 12 4 8 12 26	4 6 6 6 4 4 12 16 4 8 8 8 12 26 30	4 6 6 6 134 4 12 16 384 4 8 8 249 12 26 30 767	4 6 6 134 31°30' 12°30 4 12 16 384 32°30' 11°30 4 8 8 249 32°00' 12°00 12 26 30 767 96°00' 36°00	4 6 6 134 31°30' 12°30' 767 96°00' 36°00' -	4 6 6 134 31°30' 12°30' 767 96°00' 36°00' -	4 6 6 134 31°30' 12°30' ~ 44°00' 18° 4 12 16 384 32°30' 11°30' - 44°00' 64° 4 8 8 249 32°00' 12°00' - 44°00' 54° 12 26 30 767 96°00' 36°00' - 132°00' 136°	4 6 6 6 134 31°30' 12°30' ~ 44°00' 18°00' ~ 44°00' 32°00' 12°00' ~ 44°00' 54°00' ~ 12°00' 12°00' ~ 44°00' 54°00' ~ 12°00' 12°00' ~ 12°00' 12°00' 12°00' 12°00' 13°0	4 6 6 6 134 31°30' 12°30' - 44°00' 18°00' - 44°00' 32°00' 12°00' - 44°00' 54°00' - 12°00' 32°00' 12°00' - 44°00' 54°00' - 12°00' 32°00' 36°00' - 44°00' 34°00' - 132°00' 136°00' - 132°0	4 6 6 6 134 31°30' 12°30' - 44°00' 18°00' - 48°00' 4 8°00' 4 8 8 249 32°00' 12°00' - 44°00' 54°00' - 48°00' - 48°00' - 144°00' 54°00' - 144°00' -

Thundulu

Working Time of Each Drill Hole

Chilwa

	Drilling	ling	Shift of Workers	Workers	Number	of Workers				Worki	Working Time	i .		-	
Hole	Length Drilled	Core Length	Drilling Shift	011 Shift	Engineer	Worker	Drilling	Out Drilling	Regain of Accident	Sub Total	Const- ruct	Take to Pieces	Moving of Water	Reted Others	Grand Total
JMS	Ē	E	S	Ŋ	ាន៣	man	н	H	ង	tx1	H.	æ	πú		ж
20	50.20	49.20	2	ఱ	∞	188	35,00,	20,00	1	55°00'	27°00'	1	1	8°00'	.00.06
21	50.30	45.80	ا	6	6	204	29°30'	25°30'	,00.6	.00.59	27°00'	ı	l	100.6	100,001
22	50.20	49.00	٧	σ·	6	195	30°30'	24°30'	1	55°00'	36°001	ı	į	,00.6	100,001
23	50.10	39.70	'n	6	σ.	175	29°30'	25°30'	l	55°001	36°00'	1	l·	100.6	100,001
24	50.30	44.30	ĽŊ	7	~	145	35°30°	19°30'	. ,	55.00	,00,81	l	ł	7°00!	80,00
25	50.10	47.20	<u>ار</u>	~	_	141	36°30'	18°30'	ļ	55.00	18,00	ı	ł	7.00.	80,001
26	50.20	47.25	Ŋ	6	6	215	39°00'	16.00'	00.6	64°001	27°00'	1	ı	,00.6	100,001
27	50.20	48.70	4	\$	S	174	27°00'	17,00,	1	44,00,	27°00'	ı	l	00.9	77°00'
28	50,20	48.40	Ŋ	80	_	170	31°30'	23°301	ı	55,001	27°00'	1	l	1,00,	39,00,
53	50.30	48.40	4	∞	80	164	23°30'	20°30'	ı	44.00	36°00'	l	· 1	8.00	88,00,
30	50.20	45.30	<u>ن</u>	60	∞	215	34,00,	11,00,1	!	45°001	27°00'	ı	1 -	.00.8	80,00,
31	50.20	35.00	S	7	_	195	31,30,	23°30¹	ì	55°00	27°00'	1	ı	1.00,	,00°68
32	50,10	46.40	ĽΛ	«	~	170	32°00'	23°00"	1	55°001	27°00'	1	l	1,000	100,68
		2		_											
Total	Total 1606,40 1391.85	1391.85	153	258	256	6402	1040°00' 614°00'	614°00'	18°00']	1672°00'	.00,666	l	1	398°001	3009,00.
											Barrier 1				<u> </u>