THE INTERIM REPORT FOR THE FEASIBILITY STUDY ON EFFECTIVE UTILIZATION OF BANKO COAL IN THE REPUBLIC OF INDONESIA

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March, 1988

JAPAN INTERNATIONAL COOPERATION AGENCY



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ATTACHMENT

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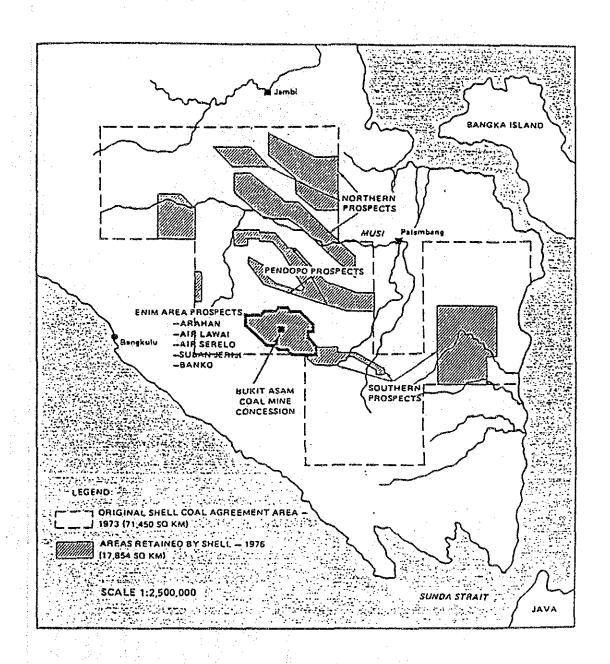


Fig. 7-1-1' Surveyed Area by Shell MiJonbow N.V. in South Sumatra

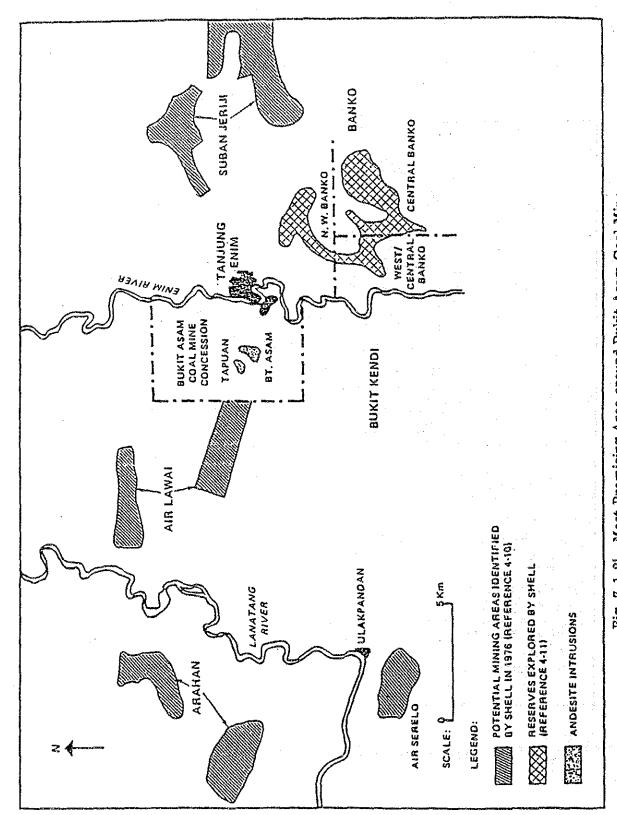


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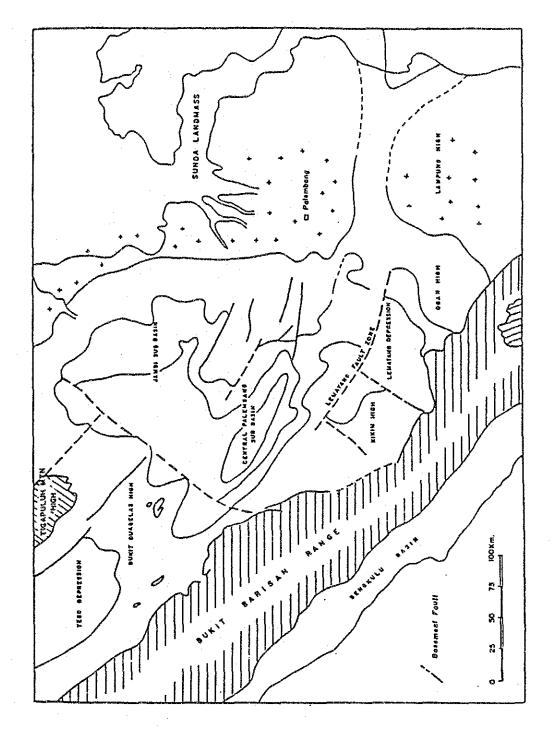
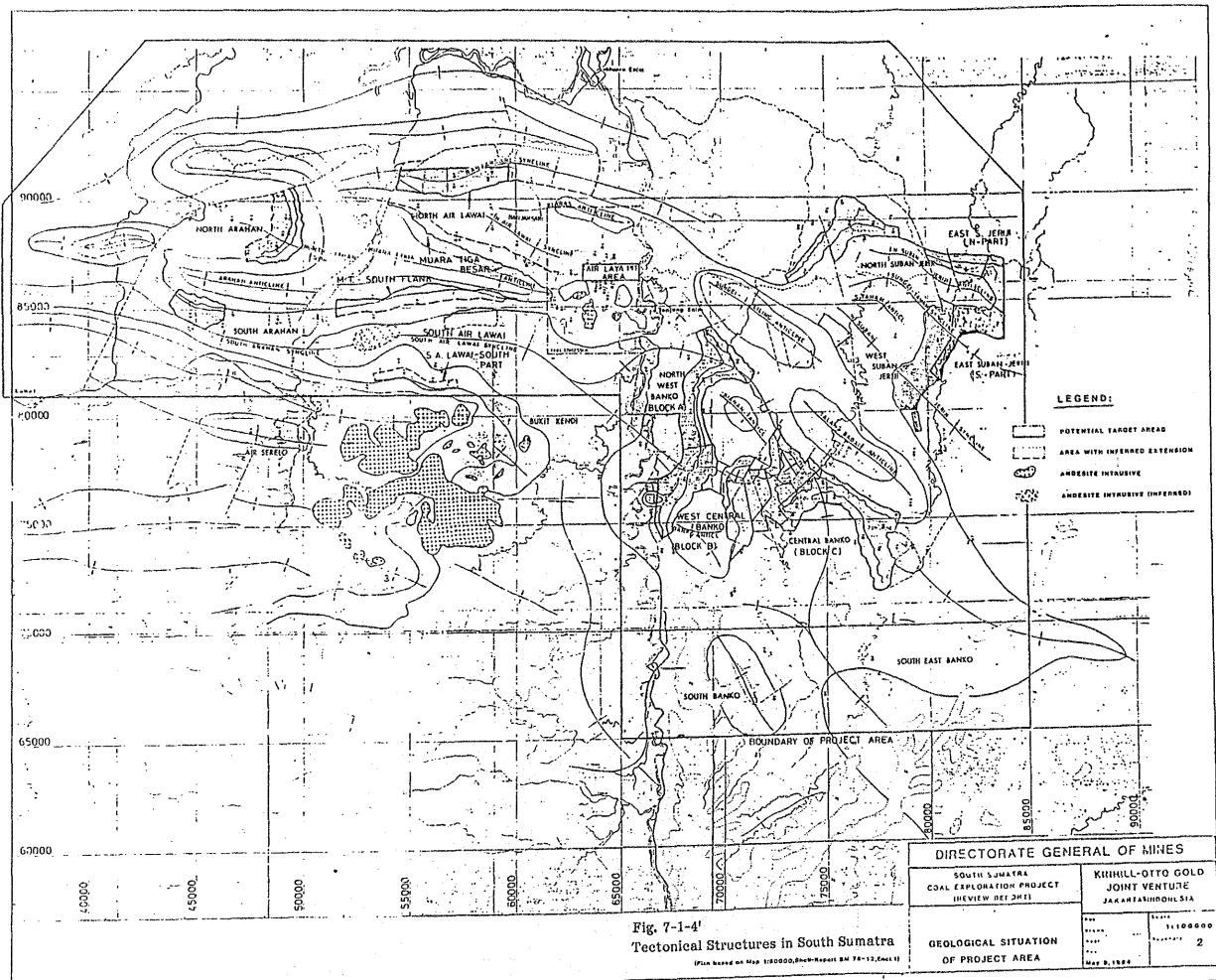
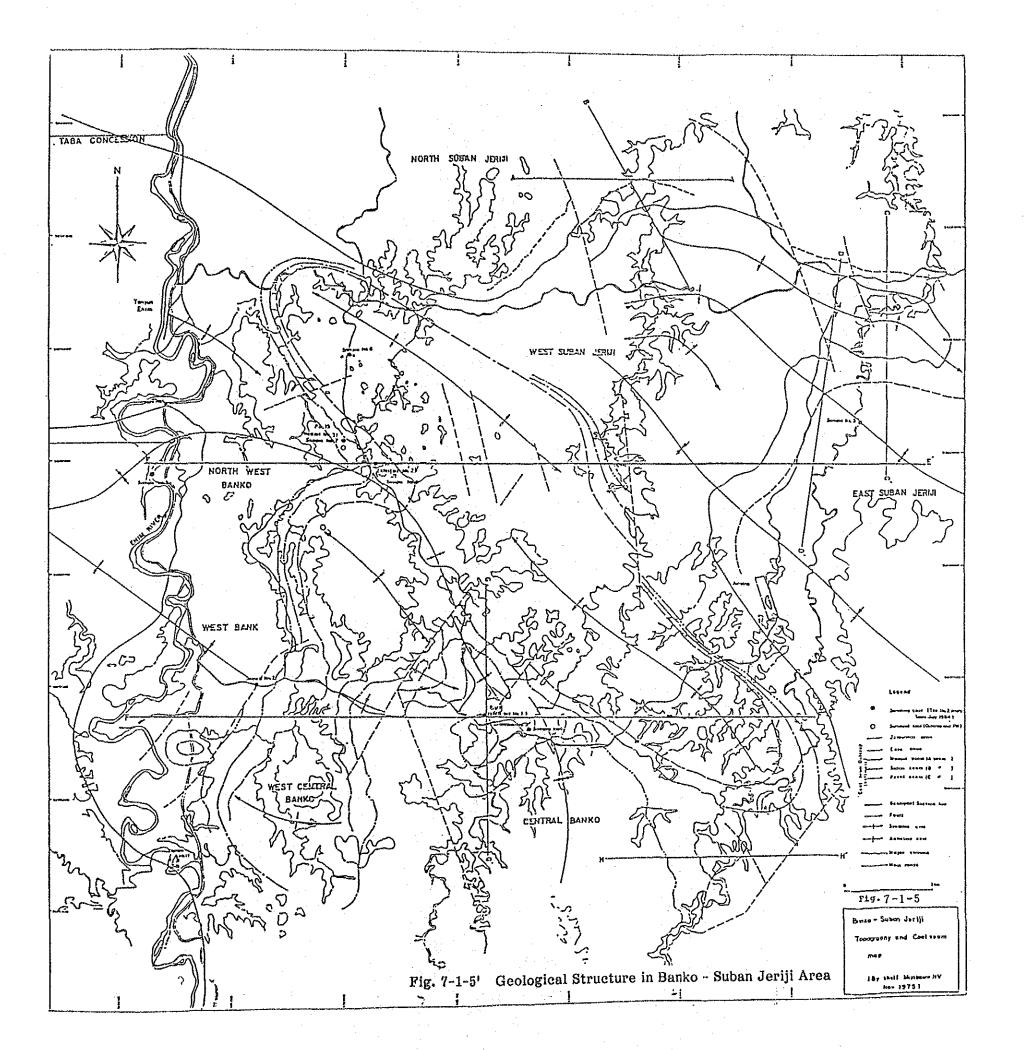


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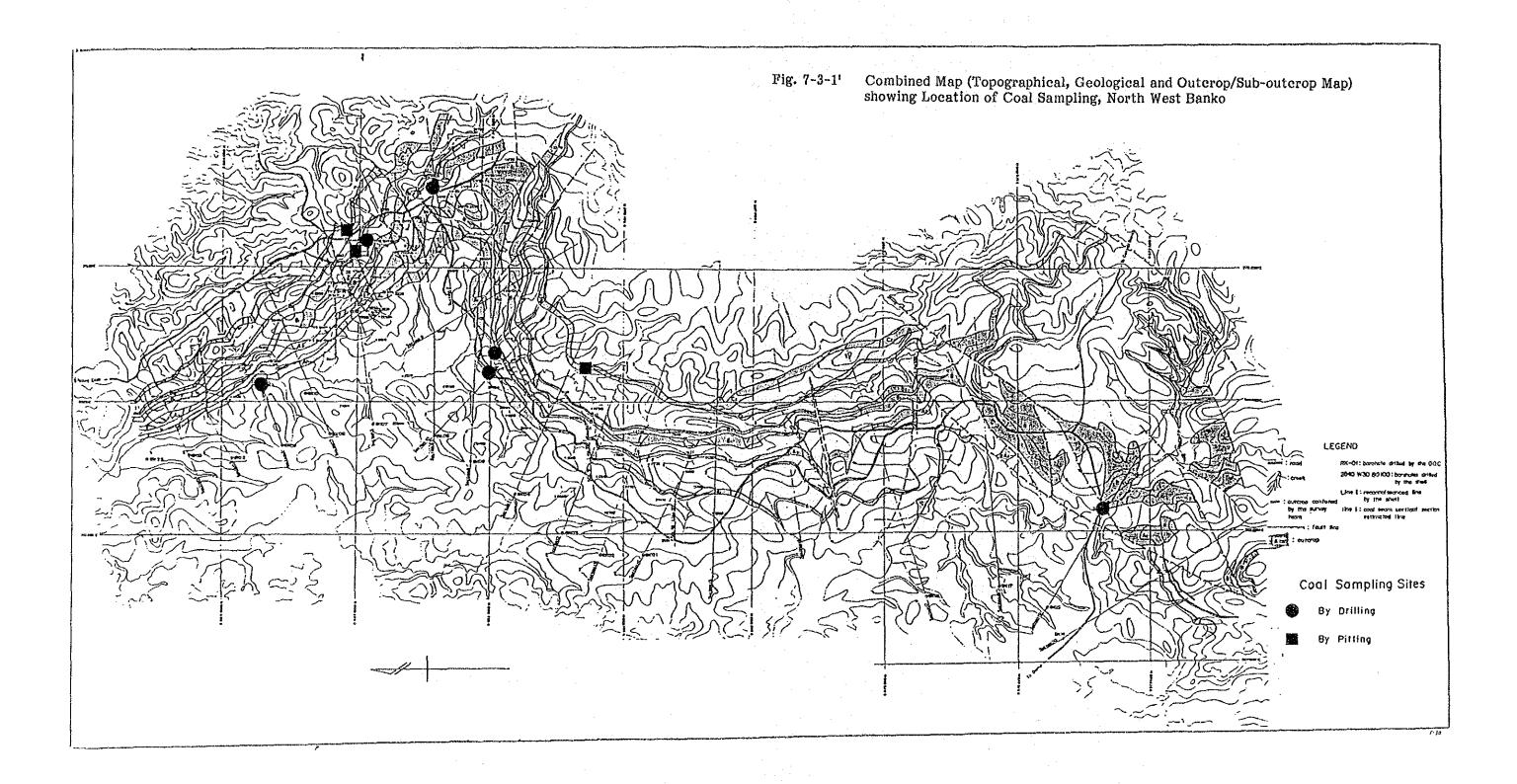
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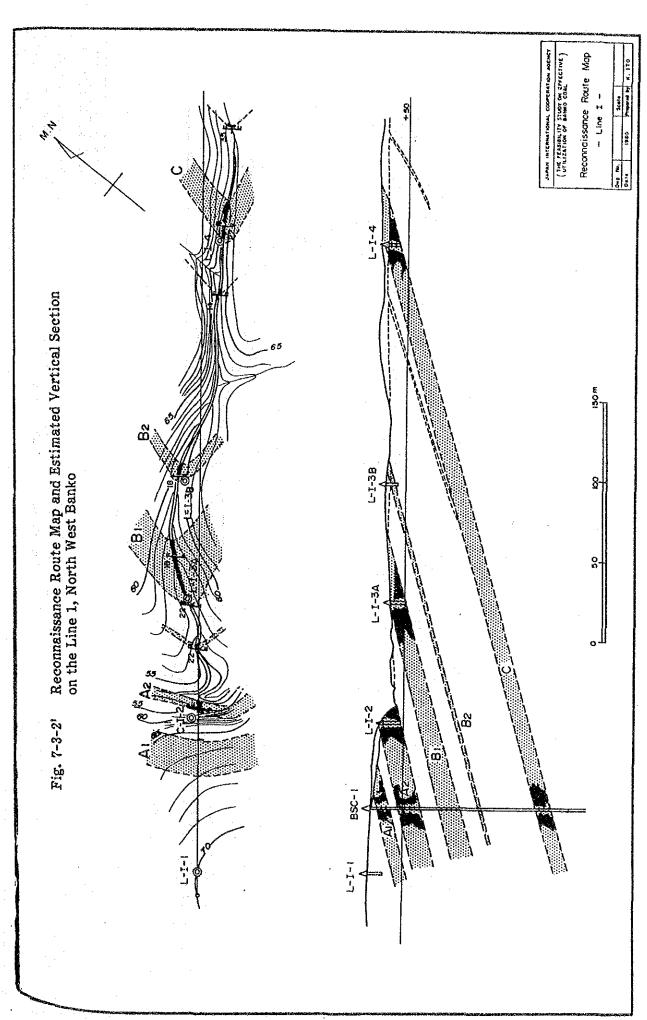
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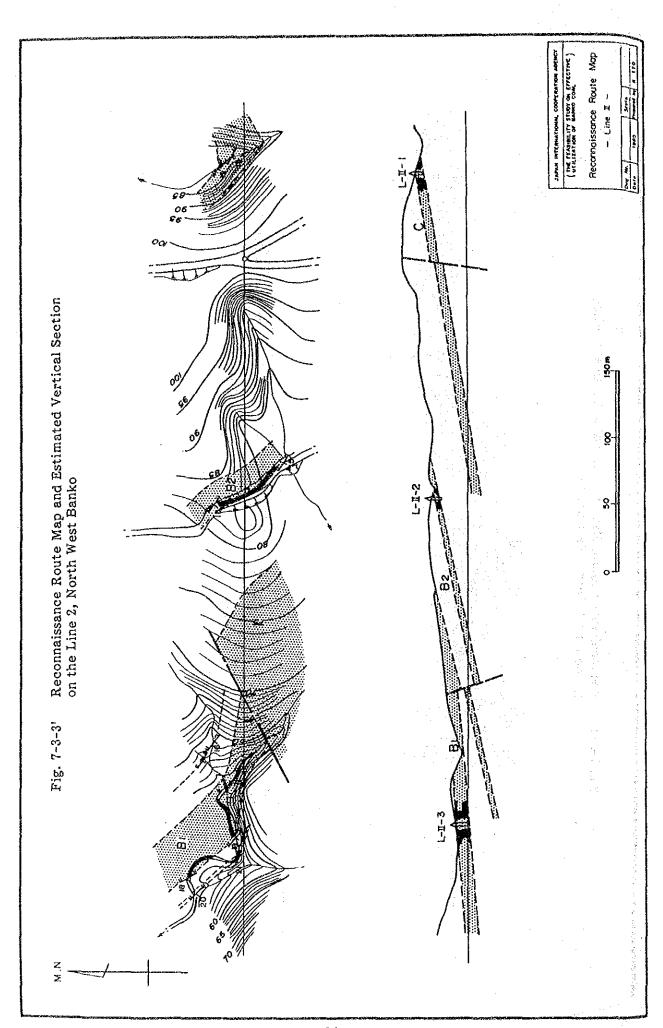
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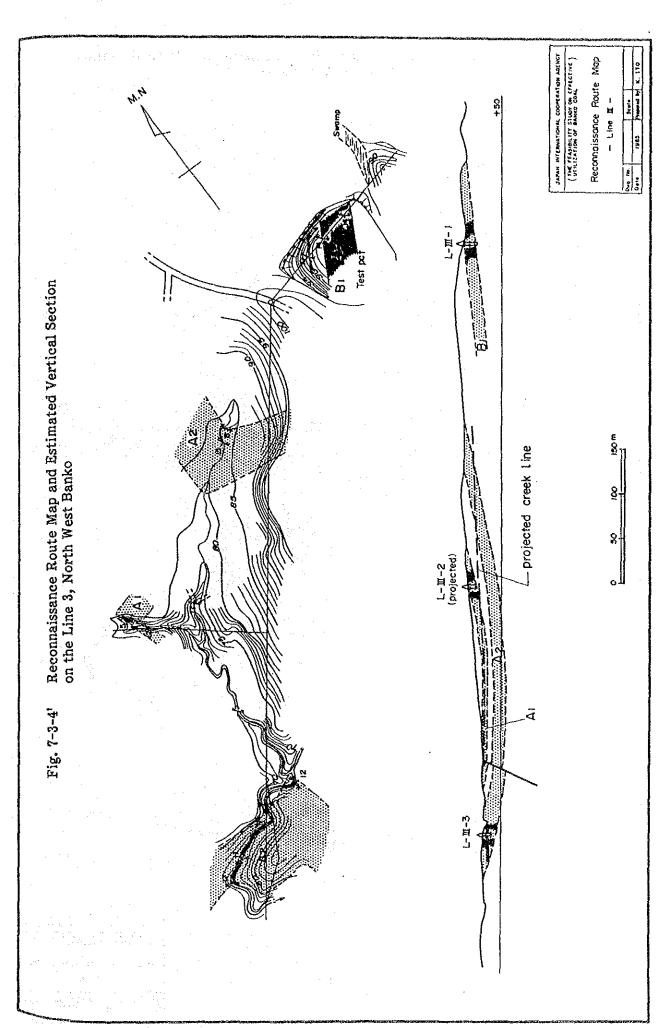
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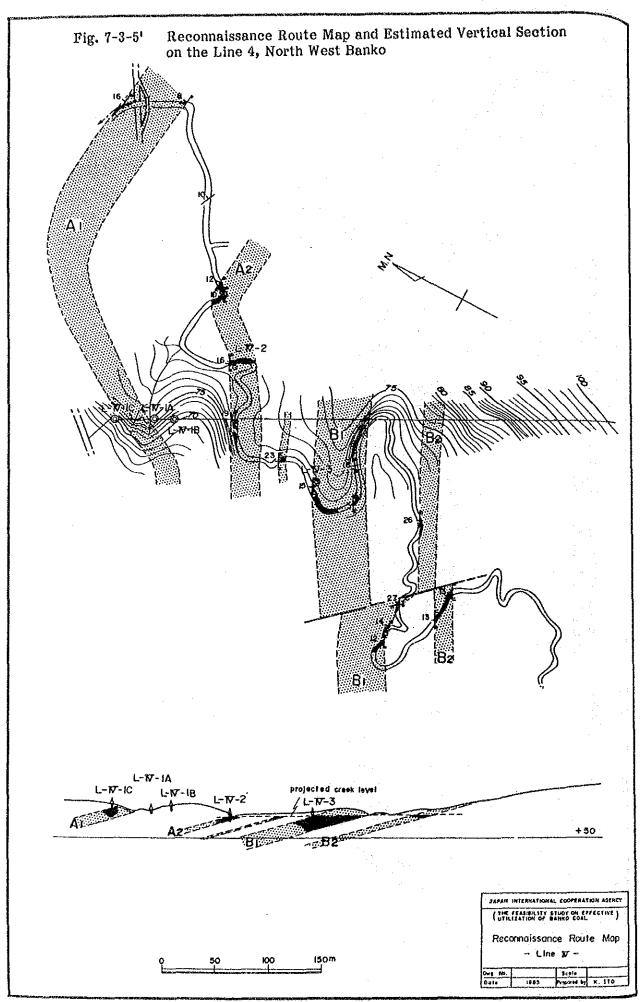
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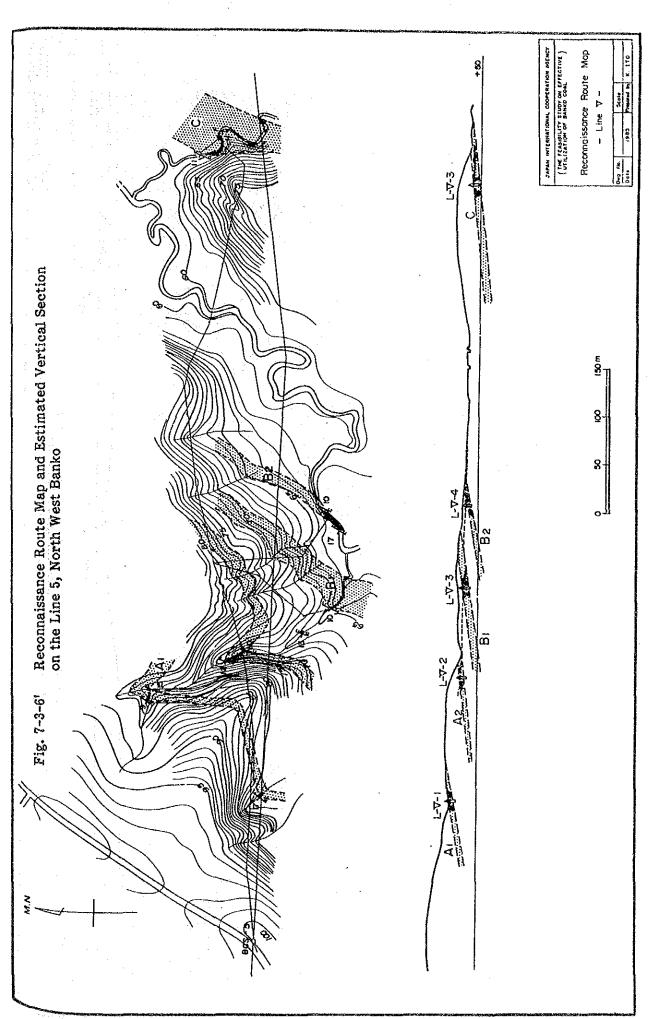


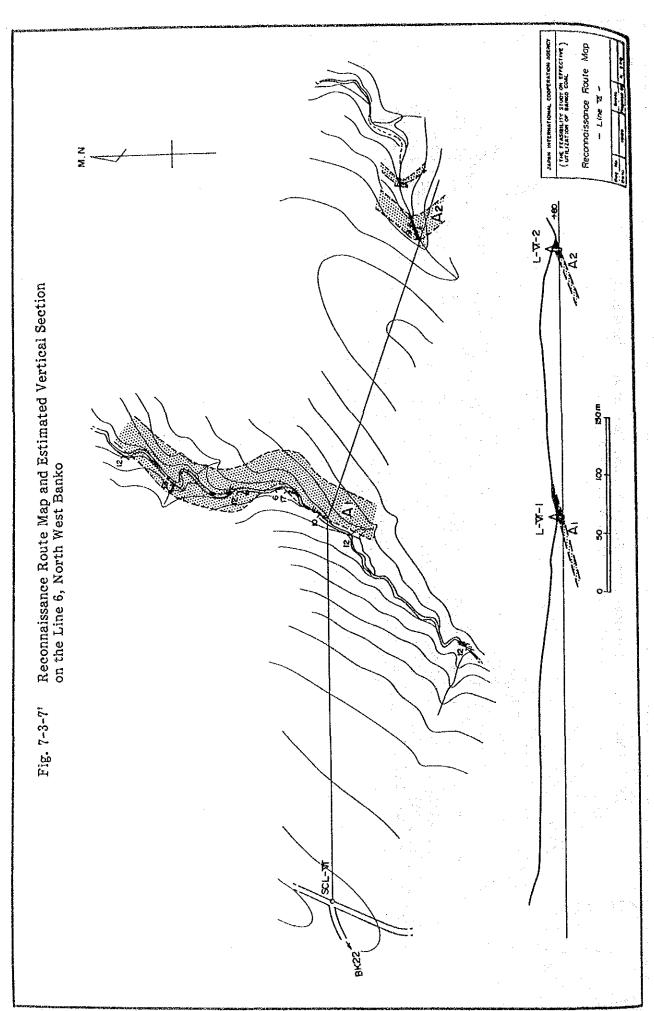


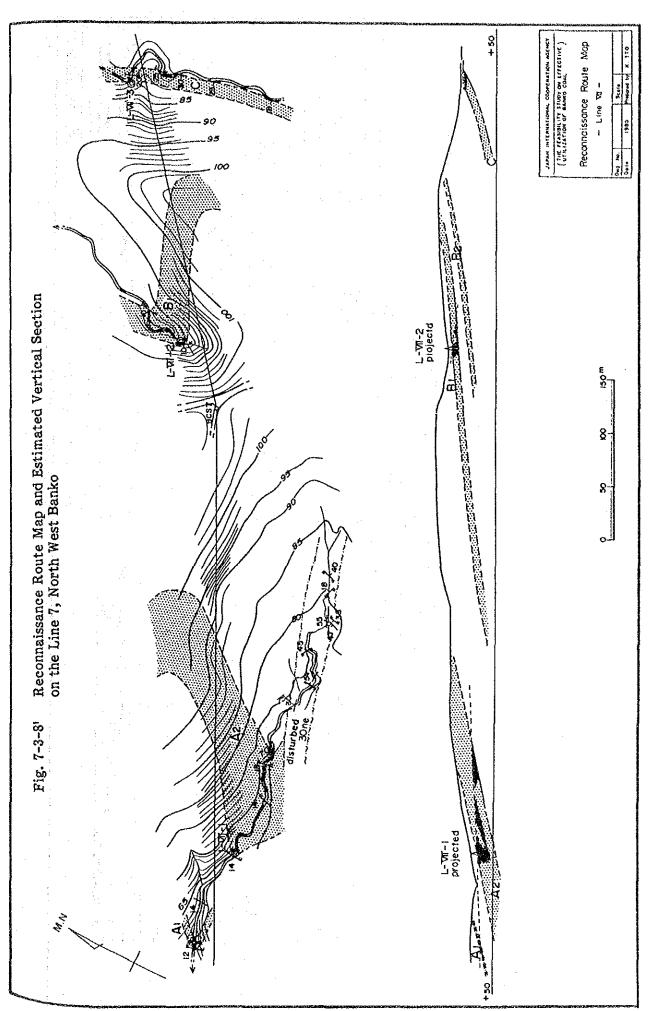


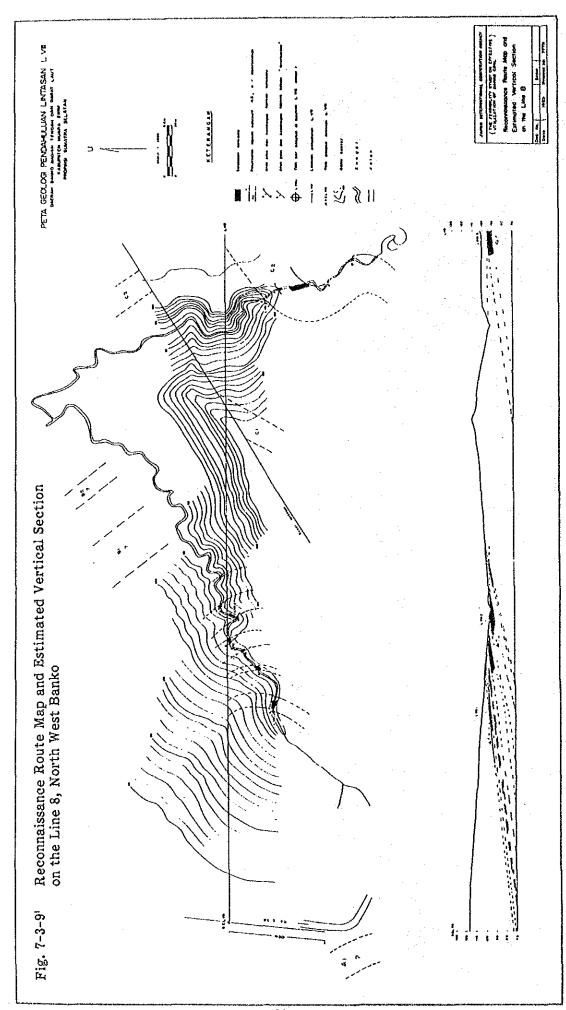


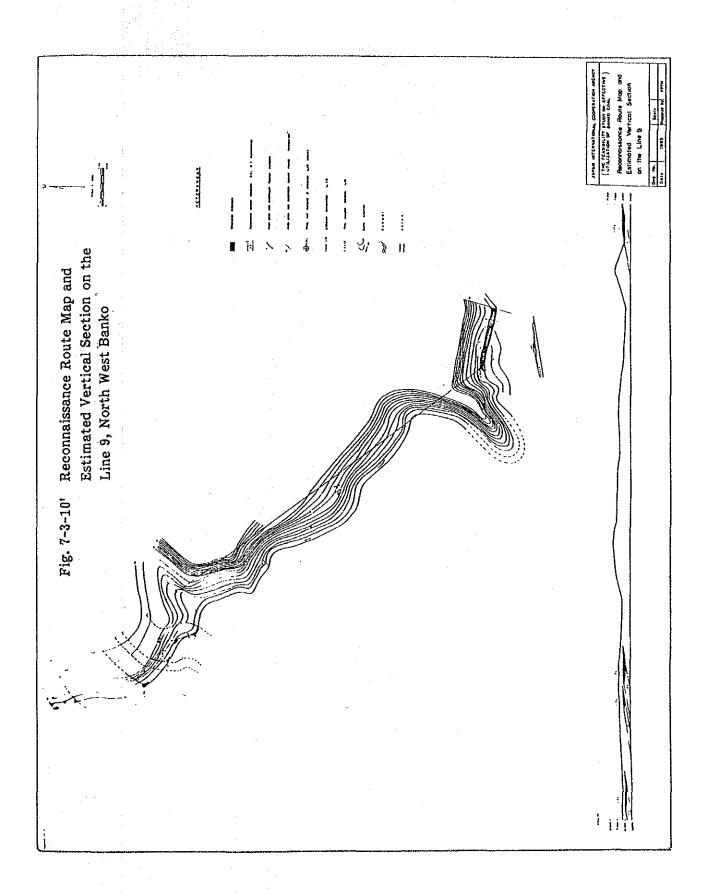


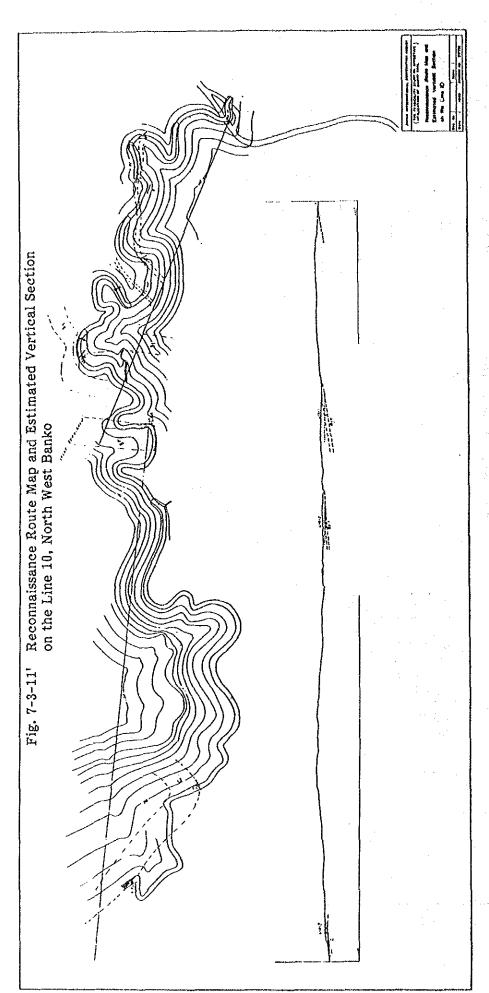


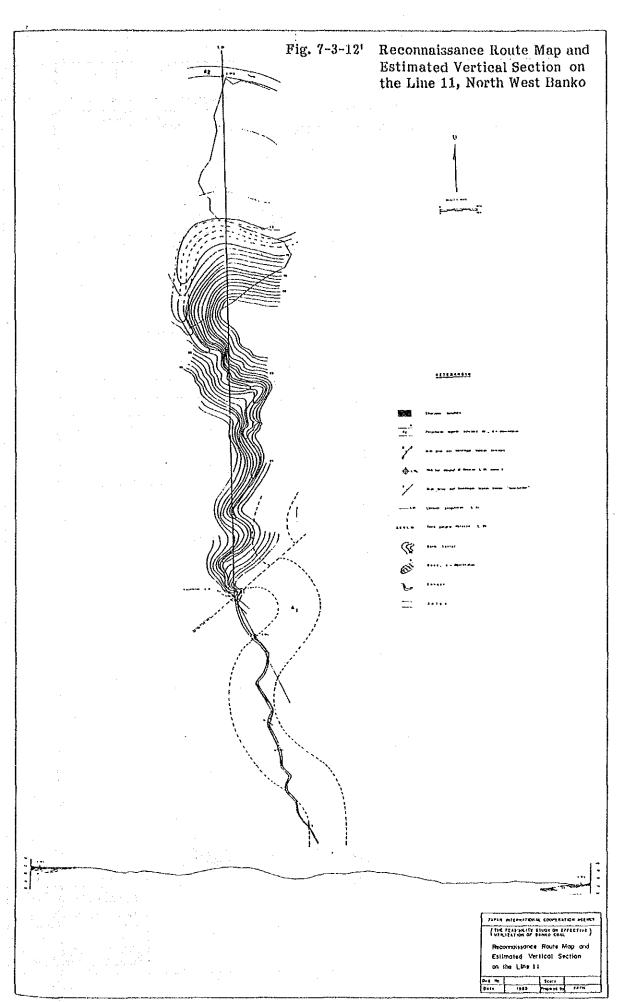


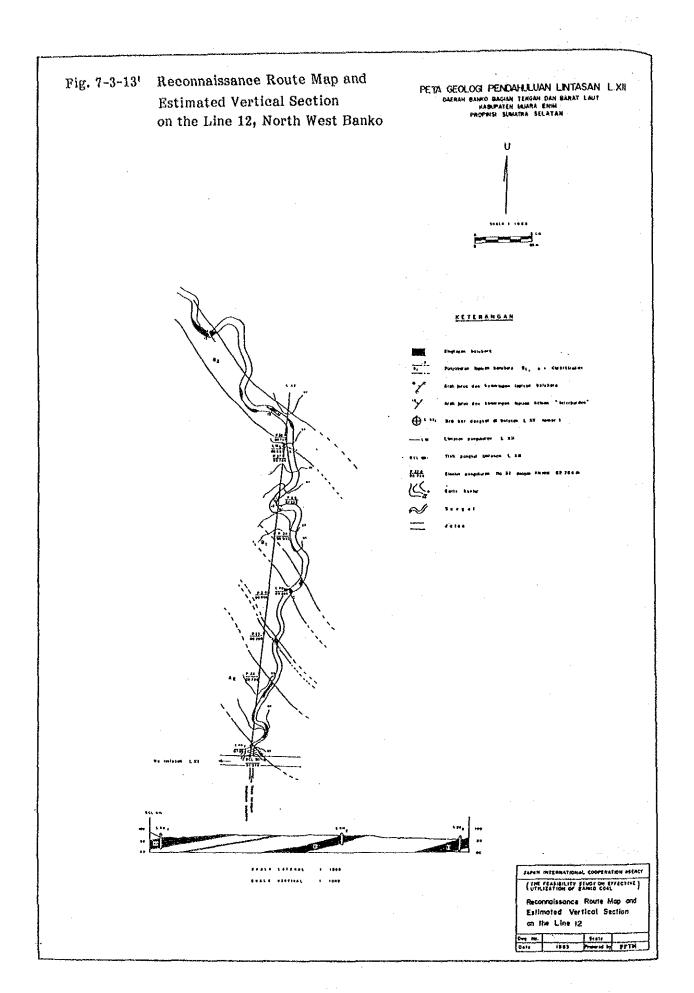


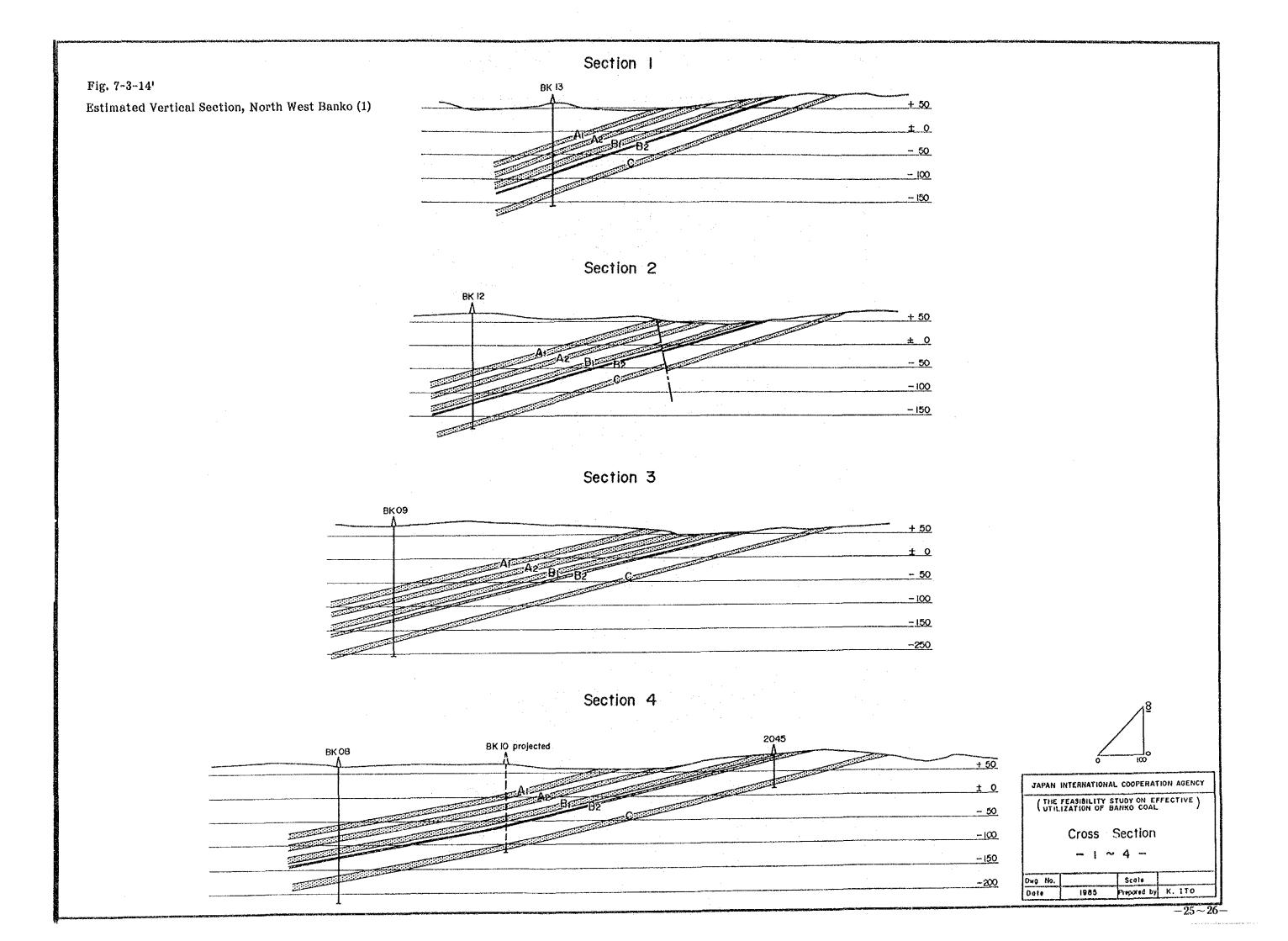












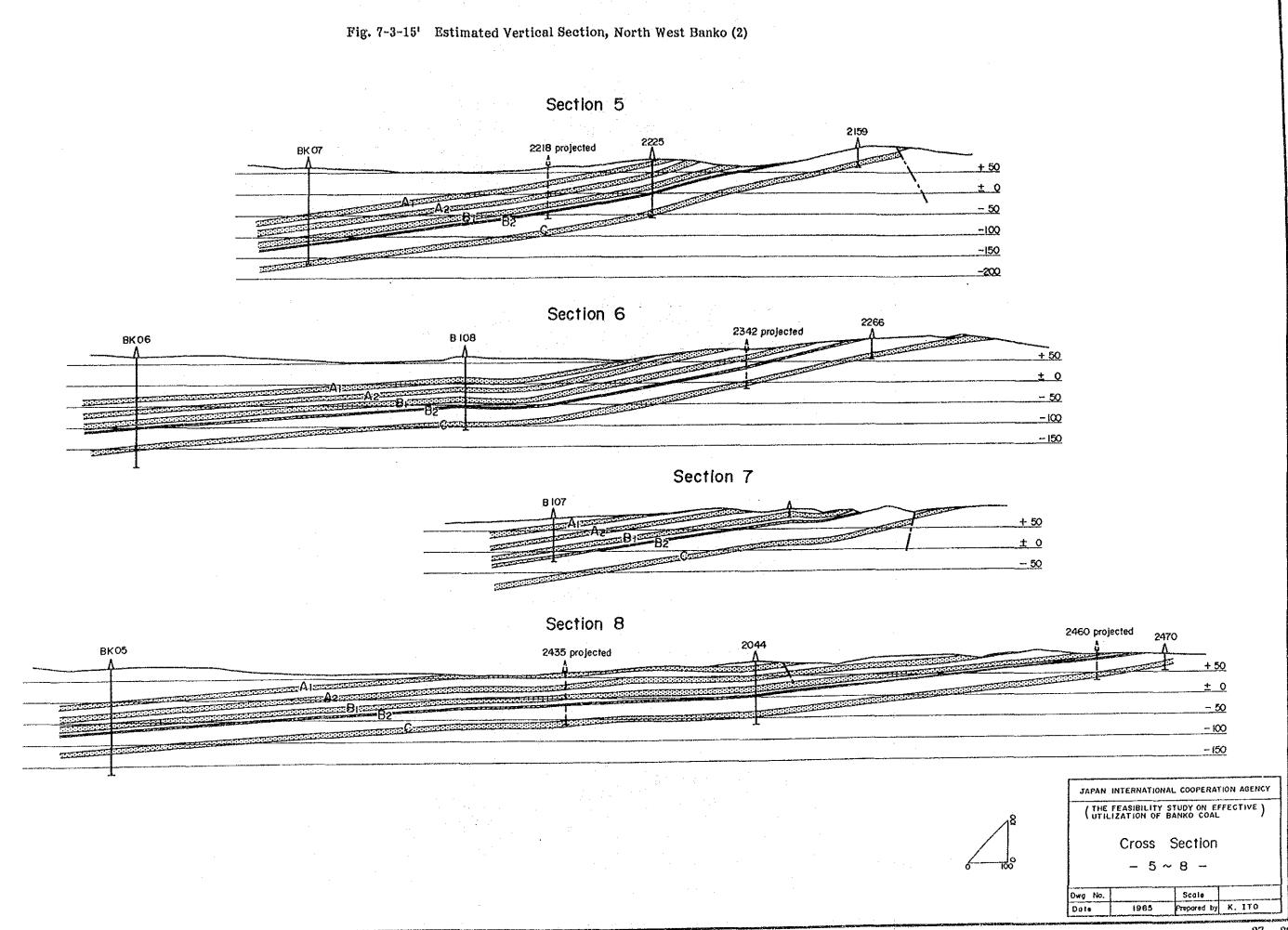
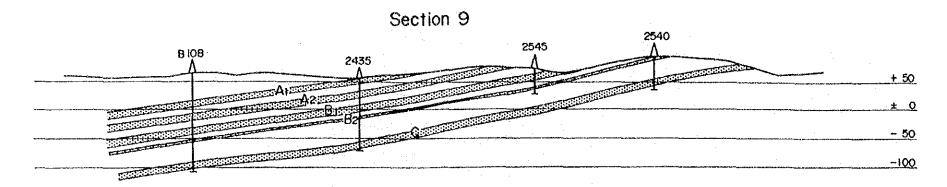
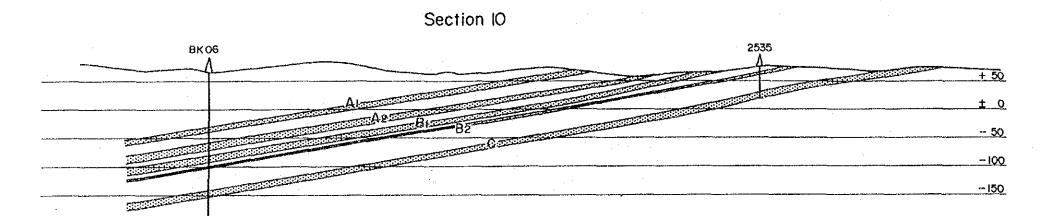
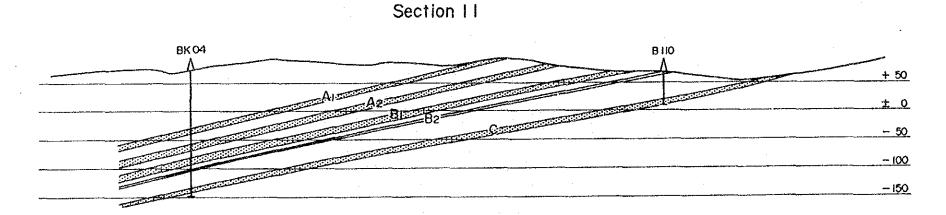
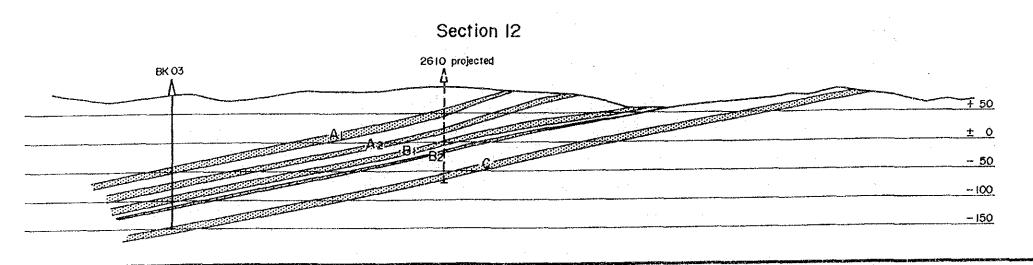


Fig. 7-3-16' Estimated Vertical Section, North West Banko (3)









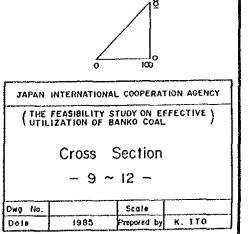
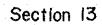
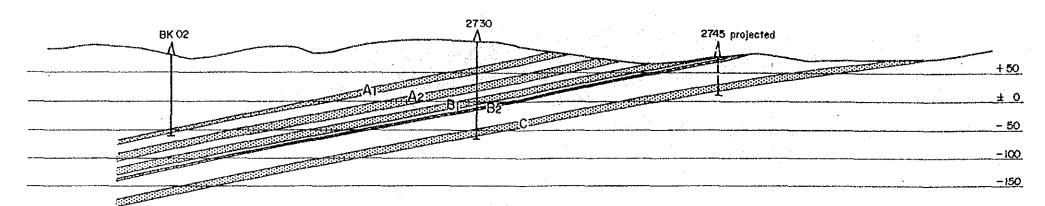
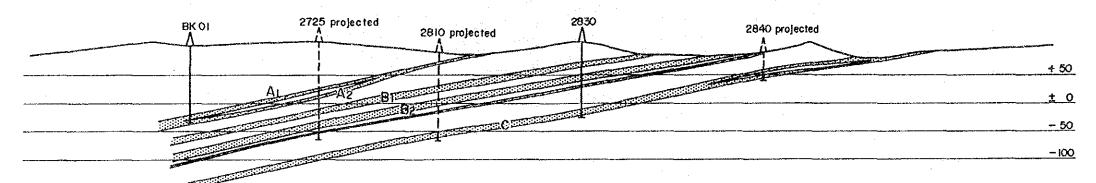


Fig. 7-3-17' Estimated Vertical Section, North West Banko (4)

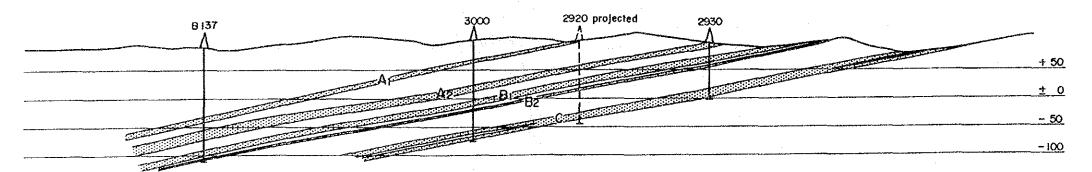




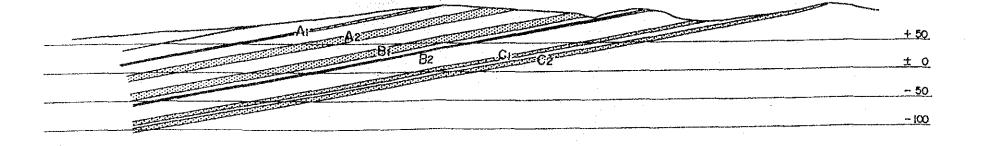
Section 14



Section 15



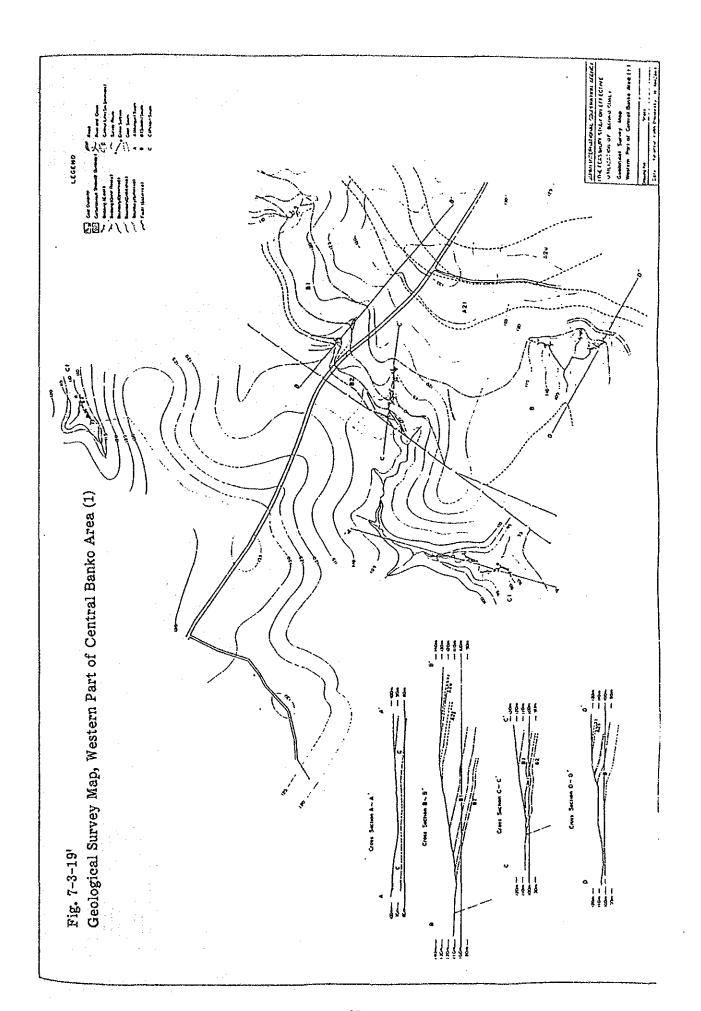
Section 16

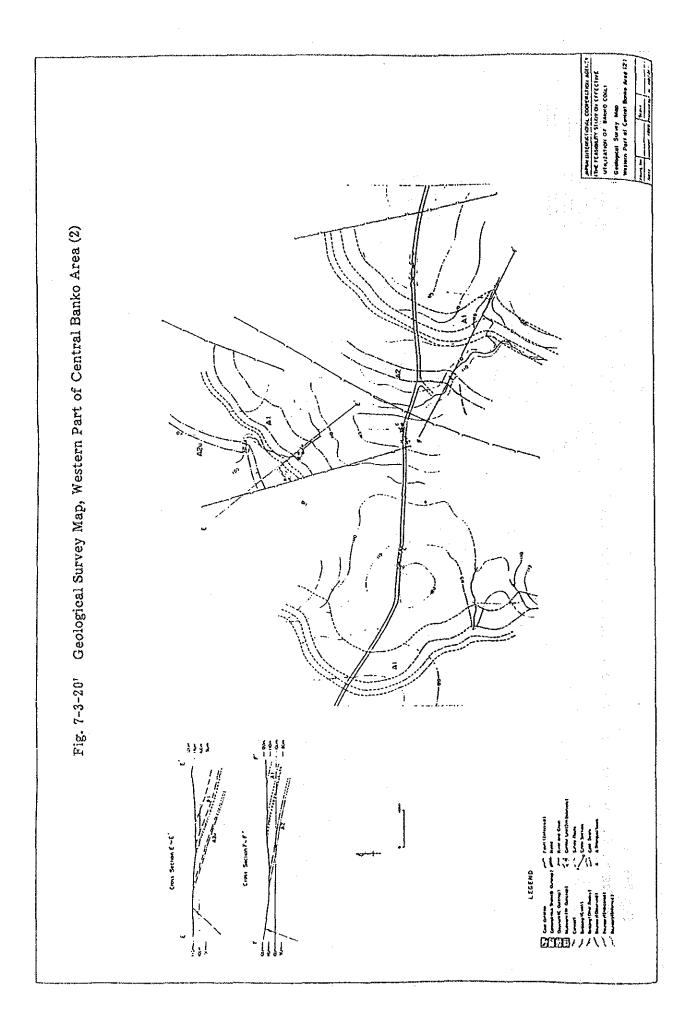




JAPAN	INTERNATIONA	L COOPERAT	ION AGENCY	
. (THE	FEASIBILITY S	TUDY ON EF	FECTIVE)	
Cross Section				
- 13 ~ 16 -				
Dwg No.		Scale		
Date	1985	Prepared by	K. ITO	

Fig. 7-3-18' Estimated Vertical Section, North West Banko (5) Section 17 8K 18 + 50 <u>- 50</u> -100 --15Q Section 18 BK 17 + 50 ± 0 - 50 -100 <u>-150</u> Section 19 BK 15 + 50 _ 50 --100 -150 Section 20 **BK 14** - 50 -100 -150 JAPAN INTERNATIONAL COOPERATION AGENCY (THE FEASIBILITY STUDY ON EFFECTIVE) Cross Section - 17 ~ 20 -Scale Dwg No. Prepared by K. ITO $-33 \sim 34 -$





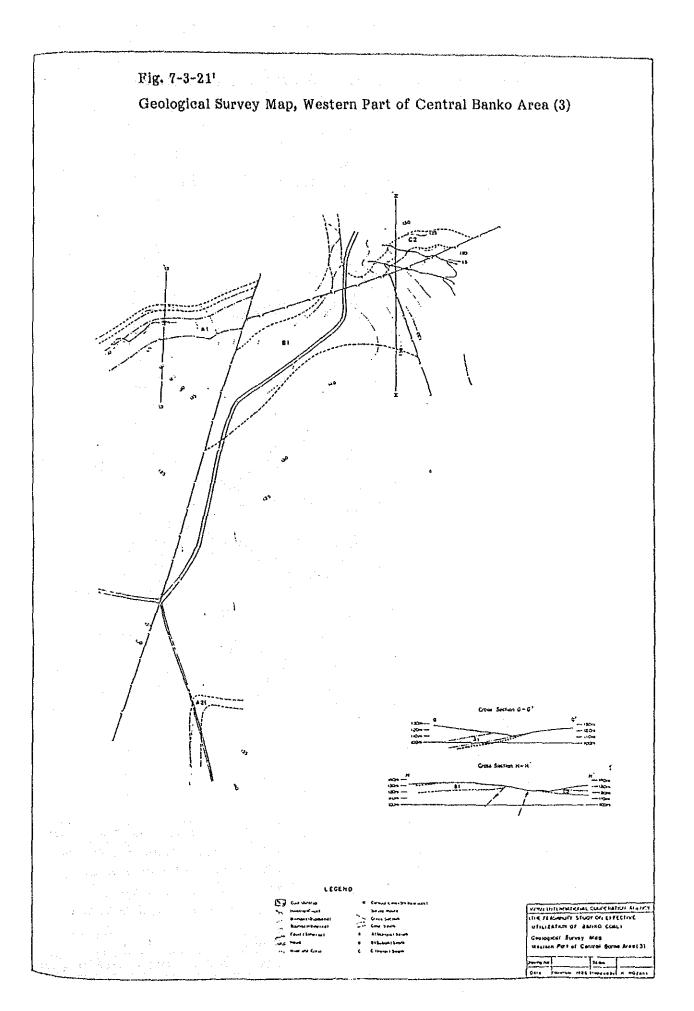
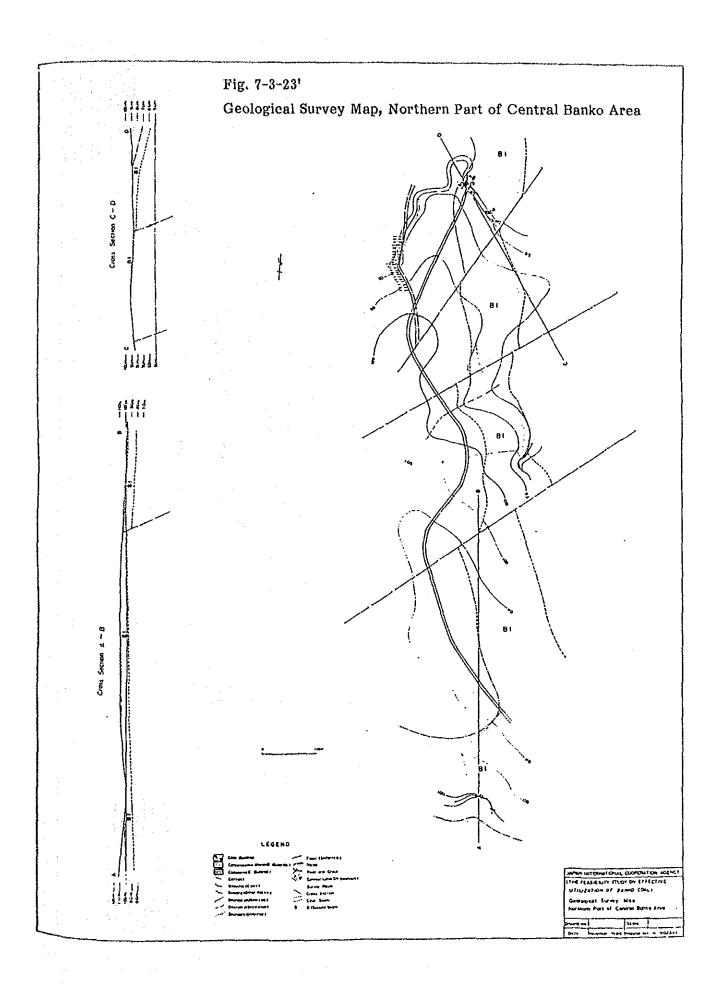
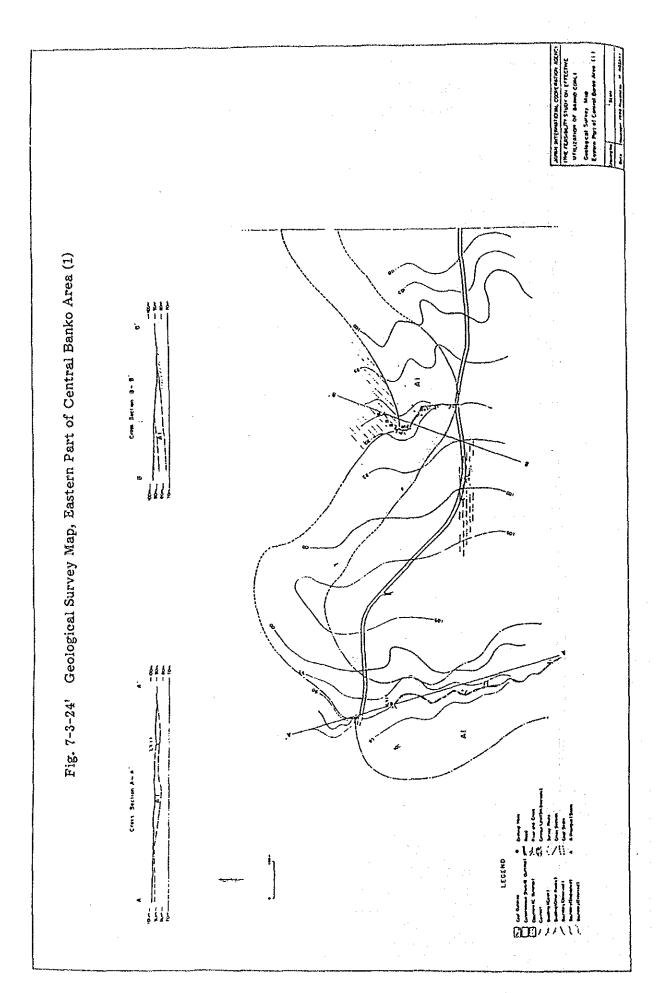
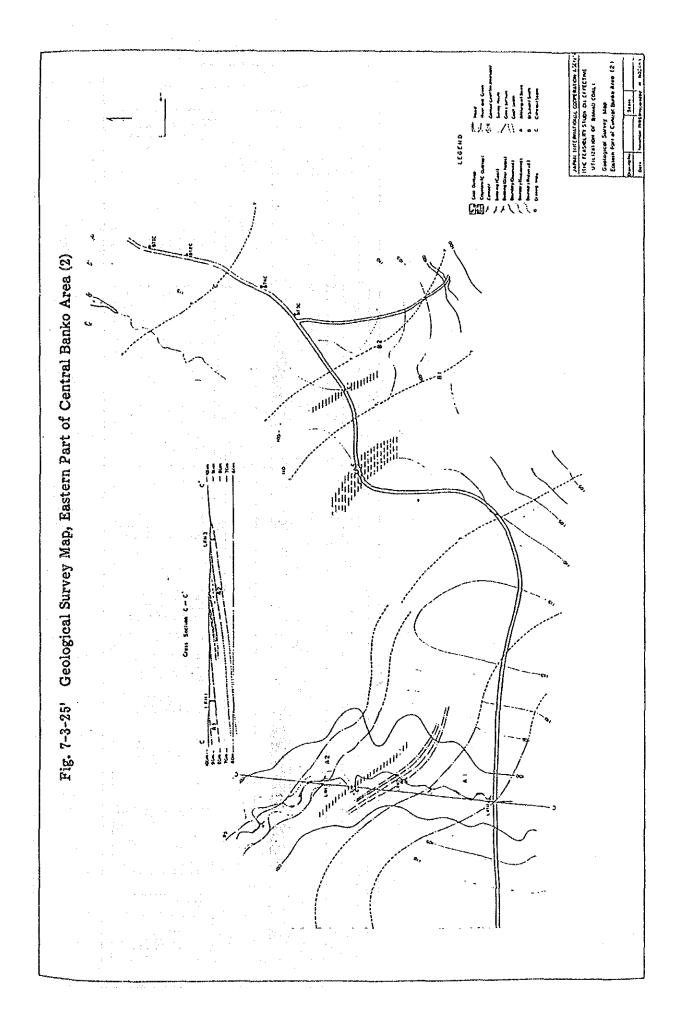


Fig. 7-3-22 Geological Survey Map, Central Part of Central Banko Area Cross Section A~ B В Α. Test pit I Cross Section C~D Test pit 1 Bī LEGEND Coal in Test Plf Read Carbonoceaus Shale(B:Outcrop.) Contour Line (5m Intervals) JAPAN INTERNATIONAL COOPERATION AGENCY Claystone (C: Outcrop) Survey Route (THE FEASIBILITY STUDY ON EFFECTIVE Cross Section Santistane(S:Outcrop) Coal Seam Bedding (Coal) UTILIZATION OF BANKO COAL) 8 (Subon) Seam Bedding (Other Rocks) Geological Survey Map Boundary (Indicated) Central Part of Central Banko Area Boundary (Inferred) Scale Drawing No. H. NOZAKI Date November, 1986 Prepared by







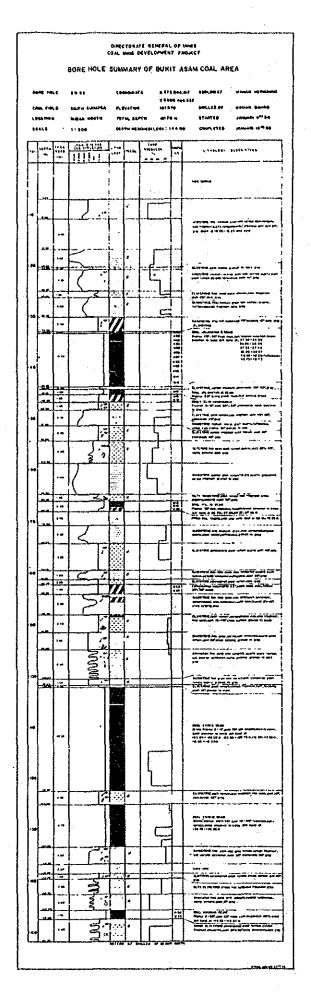
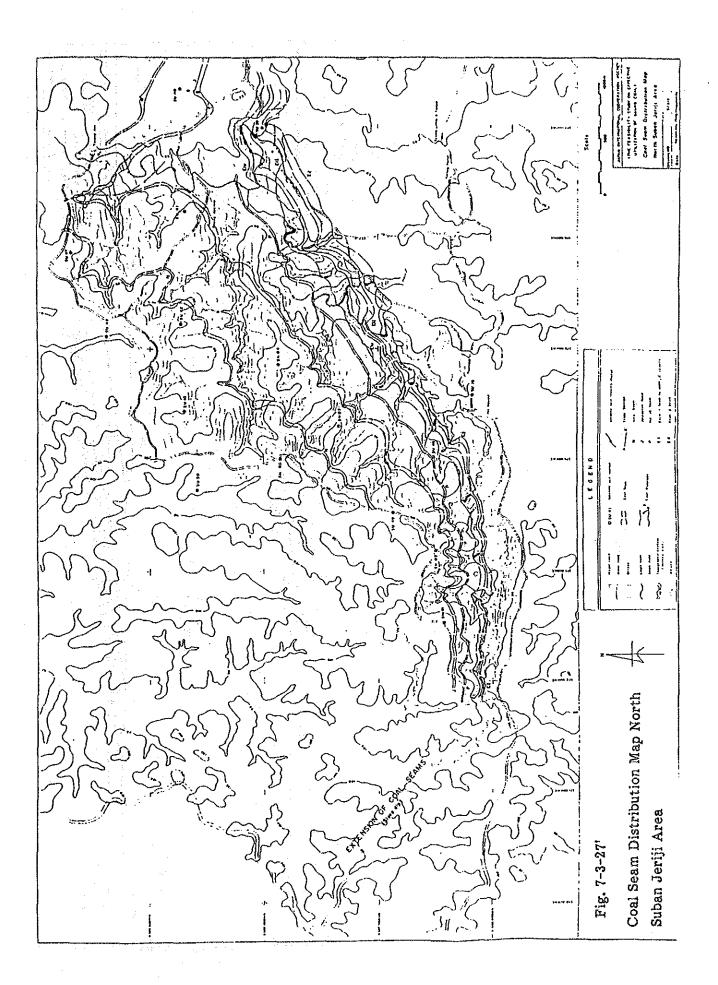
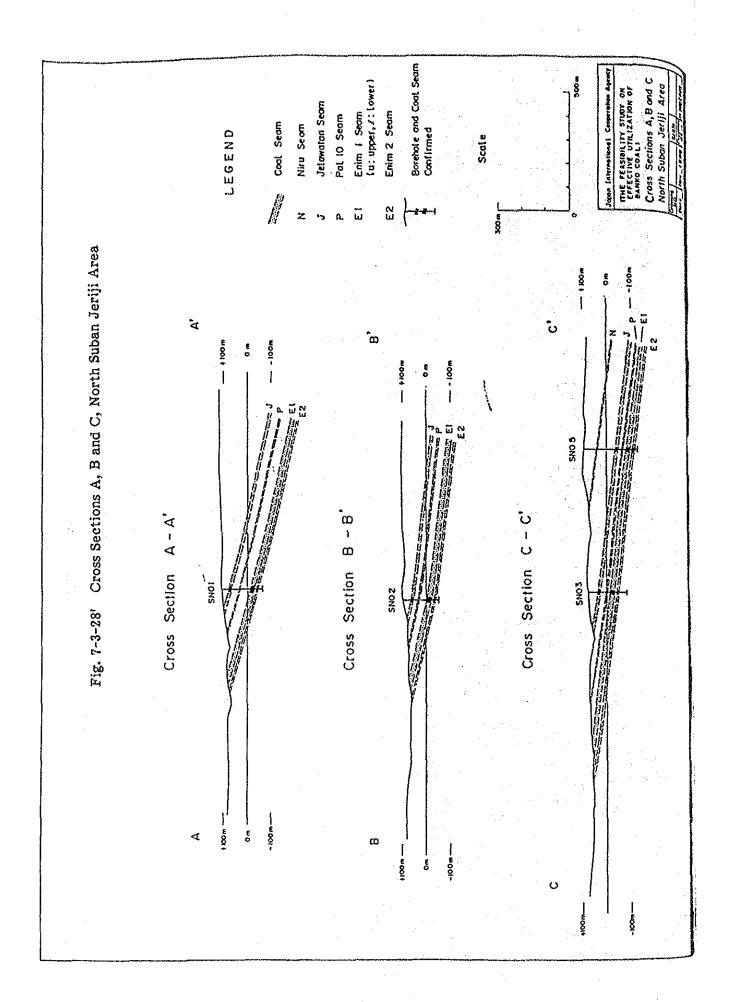
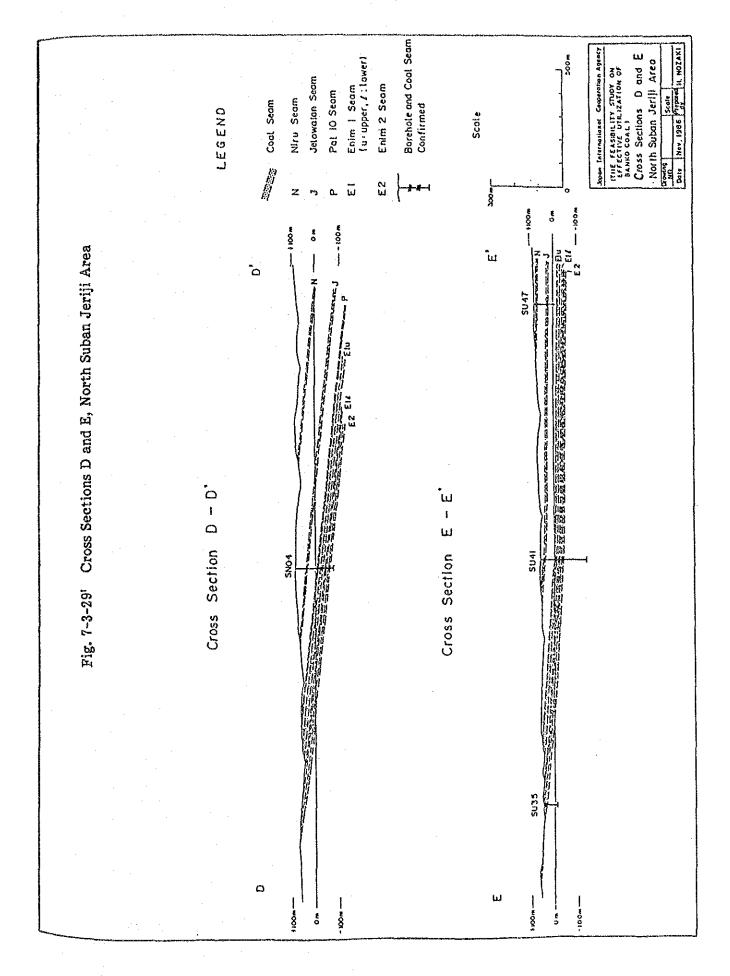


Fig. 7-3-26'
An Example of Columner
Sections Prepared by DOC







ATTACHMENT 8-1

				Page
1.	Technical S	pecification for Er	ection Work	47
9	Request for	• Quotation		59

,我们就是我们的大概是一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个一个
그 이 과 생생님 그렇게 하고 되는 것이는 것이 말했다. 그는 그리고 하는 것이 되었다.
그는 일반 강성 그리는 그리는 그는 그는 그리는 그리는 그리는 그리는 그리고 있다. 그는 그리는 그리는 그리는 그리는 그리는 그리는 그리는 그리는 그리는
그는 아니라, 고양하고 있다. 그는 그들은 사람에 하는 그리고 하는 그리고 하는 것이 나는 사람들이 되었다.
그는 사람들은 이 전쟁을 잃어 가는 사람들은 아이들은 살림을 하는 것이 되었다. 그는 사람들은 사람들은 사람들은 사람들은 사람들은 사람들은 사람들은 사람들은
그는 이렇게 많아 주민들이를 맞은 바람이 집안 점점에 가장 하는 사람들이 되는 것이 되었다. 그 그 그 그 그는 사람들이 되었다.
그는 한쪽에 부모하다 하는 무슨 말이 있습니다. 그는 사람들은 사람들은 사람들은 사람들은 사람들은 사람들은 사람들은 사람들은
그는 실험을 맞았습니다. 그는 사람들은 사람들이 되었는데 하는데 하는데 하는데 하는데 하는데 하는데 하는데 하는데 하는데 하
그 그들이 맞아 그리 얼마에게 불작하시면 생일 전달을 보고 하겠다. 그리는 그리는 그리는 그리는 그리는 그리는 그리는 것이다.
그는 사람이 있는 사람들이 가고하는 사람들들은 가능한 사람들을 하고 좋아하다. 하는 나는 사람들은 사람들은 사람들은 사람들은 사람들은 사람들은 사람들은 사람들은
。 我这是你是我的是我的感情就是我的感情,我就是一个人,这些人的人,也是一个人,这一个身上,也是一个人。"
그는 그들의 되었다고 한 반에서 회문을 중심한 점점 중심하는 이 사람이 있다는 것이 되었다. 그는 그는 그는 그는 그는 그는 그는 그를 다 되었다.
1. Technical Specification for Erection Work
그는 그 가는 사람들이 모든 지원이는 이 기회에 대한 개발 사람이 되는 지하지 않는 것이 되는 것이 되는 것이 되는 것이 되었다.
그는 사람들은 사람들은 문화가 하고 한 후 회를 찍힐 경험을 하고 있다. 그는 사람들은 사람들은 사람들은 사람들은 사람들은 사람들이 되었다.
그는 그런 맛있는 그는 이 가지와 중에 하는 문서 폭쟁적이 한 마이에 있는 사람이 이 바꾸어 말할 때 이 가게 하는 것이 하는 것이다.
그 사용 등 이후 되는 하는데 그리고 말하는 사람들은 사람들은 사람들이 가는 사람들이 되었다. 그는 그 그는 그 사람들은 그리고 있다.
그는 사용되는 사람이 얼굴 회사에 대한 학생들이 걸었다. 그는 사람들은 사람들은 사람들은 그는 사람들이 되었다.
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。""我是我们的,我们把我们的人都没有的我们的这种一种开放。""我们的这个人的,我们就是一个人的。""我们的,我们就是一个人,我们就会会会会会会。""我们就是这
그는 사람이 되고 있는 이 호텔에 가지 않는 것이 되었다. 그는 사람들이 가지 않는 것이 되었다. 그는 사람들이 가지 않는 것이 없는 것이 없는 것이다.
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그는 회사는 경험을 할 때 한 통해 나라고 아내가 하고 있는 그를 통해 전혀 된다면 가장 없는 것이 하는 것이다. 그는 것이 없는 것이 없는 것이다.
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그 교육 그렇게 그는 그를 가게 하셨습니까? 항상하는 경험생활이 되었다. 그는 그 그 그 사람들이 되었다.
그는 그렇게 되었다. 그는 그는 그는 그를 모르는 것이 되었다. 그는 그는 그는 그는 그는 그는 그를 보는 것이 되었다.
그는 요한 얼마한 물리는 어머니를 목록한 점에 가득하는 소리를 받아 있습니다. 그 가는 그는
。 "我们是我们就是自己的,我们的,我们的,我们就是我们,我们就是自己的。" "我们是我们的。" "我们的,我们就是我们的,我们就是这个人,我们就是这个人
그는 사람이 단점하다는 하장 회사 전쟁을 되었다. 무슨 사람이 있는 사람들은 사람들이 되었다. 그는 사람들은 사람들이 되었다. 그는 사람들이 되었다.
그는 이문화하다 한 경험 등 일본 이 이 살았습니다. 나는 그는 가장 사람이 하는 것이 하는 것이 되었다.
는 사용하는 물론 전에 가장 한 경우 전문을 하는 것이 되었다. 하는 사용이 되었다. 그는 생물들이 그렇게 말하는 것을 하는 것이 되었다. 그 것이 되었다. 그 것은 것이 되었다. 그 것은
는 마음이 들어 가는 사람들이 가장 하는 것이 되었다. 그런 사람들이 되었다. 그런 그는 사람들이 되었다. 그는 사람들이 되었다. 그런 그런 그는 사람들이 되었다. 그런 그는 사람들이 되었다. 그런

Technical Specification for Erection Work

1. Mechanical Work

(1) General

- 1) The Contractor shall install the plant always bearing in mind that the plant after completed will function most satisfactorily.
- 2) The Contractor shall always use his best expertise in carrying out the installation work.
- 3) The installation process, installation procedure, welding procedure, piping procedure, painting procedure, inspection standard and so on, which are necessary for the erection work will be informed by the Consultant with drawing or documents principally.
- 4) The Contractor shall give a notice to the Consultant immediately after occurrence of any unexpected trouble while performing the works.
- 5) The Contractor shall ensure that the tools and measuring instruments shall be handled by skilled workers well acquainted with the mechanism and function of such tools and instruments.
- 6) All tools and measuring instruments for the installation work shall function properly and shall be checked at regular intervals and maintained in good condition.
- 7) Existing overhead crane in the building shall be available for the erection of the plant.
- 8) Temporary facilities and services (electrical power, air and water, etc.) necessary for erection of the plant shall be available at the battery limit.

(2) Preparing for Installation

 The Contractor shall visually examine to see if the floor is sufficiently dry and free from cracks.
 Morever, the Contractor shall visually inspect all anchor bolt holes to ensure absence of foreign matters which, if found, shall be removed.

- 2) The contractor shall confirm, together with the Consultant's and Supplier's, datum line and datum levels, for deciding to the levels, positions and direction of the plant to be installed.
- 3) Temporary bench marks shall be fixed by the Contractor on the floor surface for the identification of the accurate level of equipment to be installed.
- 4) Permanent bench marks and permanent center marks shall be fixed by the Contractor. The Permissible tolerances in levels of bench marks shall be +1.0 mm from the datum levels.

(3) Installation of Machines

- 1) Alignment of Machines
 - a) Prior to the installation of machines, the lower part of machines and the top surface of the floor shall be thoroughly cleaned so as to be free from rust preventive paint, oil grease, dust, etc., and covers of anchor holes and foreign materials in the anchor bolt holes shall be removed.
 - b) Positioning of machines shall be determined using bench marks and center marks.
 - The Contractor shall carry out the alignment.
 - c) Grouting for the anchor bolt hole shall be carried out always after temporary alignment of machines.
 - d) After the grout in the anchor bolt holes has completely hardened, the anchor bolts shall be tightened and the final alignment shall be made.
 - e) The final inspection of alignment shall be made generally in presence of the Consultant's and Supplier's Supervisor, the results of which shall be submitted to the Consultant for his approval.

2) Assembling of Machine Parts

- a) Each machine shall be assembled in compliance with drawings and documents.
- b) Where required, rust preventive paint and/or oil coated at the shop must be thoroughly washed of, prior to be the assembling at the site, and any rust, foreign matter, etc., if found, must be removed.
- c) During the site assembling of the machine, special attention must be paid to the matchmarks.
- d) Seals, gasket and the like shall be set at the correct positions and shall be tightened uniformly.
 - e) Wood, synthetic resin, copper hammer, etc. shall be used for insertion of parts in assembling.
 - f) In the handling of parts during assembling, care shall be taken for the following:
 - In the lifting of temporary storage of heavy and long items, no strain must be generated.
- In temporary storage of parts, suitable blocks shall be provided.

Precision parts in particular must be protected with a cover provided.

(4) Field Bolting

Unless stipulated otherwise in the drawing, the tightening of bolts at the site shall be performed as stated below. Field connection of other materials if required shall also be in accordance with the drawings or the Consultant's specific instruction.

- 1) Tools used shall be suitable for the dimensions of bolts and nuts and the tightening work.
- 2) The tightening force shall be determined by the Contractor referring to appropriate standards and a most suitable method shall be selected such as torque wrench, turn-of-nut or bolt elongation, etc.
- 3) The Contractor shall submit to the Consultant for prior approval a proposal for the method and operating procedure of such tightening work.

4) Flushing work for piping shall be performed by the Contractor according to the provisions Japanese Standards, drawings and documents.

Prior to flushing work, instruments and control valves, etc. shall be removed and short pipes and/or hoses shall be installed for the portion of instruments and control valves, etc.

Short pipes and/or hoses and other necessary equipment and materials for flushing work shall be provided by the Contractor according to the provisions of the drawings and documents.

(2) General Precautions

In carrying out piping work the Contractor shall be fully aware of piping systems, pressure, flow amount, temperature, fluid characteristics in order to prevent any accidents which may result from defective work.

(3) Pipe Work

- 1) Pipes shall, as a rule, be cut mechanically be mean of pipe cutters, pipe gas cutters, high-speed cutters or the like.
- 2 Bevels for welding shall be cut as accurately as possible in according with the drawings.
- Cut faces and bevel faces shall be free from cracks, flaws or slags.

4) Welding

Prior to welding, surfaces to be welded shall be completely cleaned to be free from such detrimental objects as rest, oil grease, etc.

Welding shall be in accordance with JIS standards.

Pipe jointing except by welding:

- a) Threads shall be cut by treading machines which shall be provided by the Contractor.
- b) Compounds or Teflon seal tapes shall be used for screwing and rejoining, except when a seal weld is specified, and these materials shall be provided. Packing such as hemp, jute, etc. shall not uses for

(5) Inspection

1) Upon completion of the alignment work of each equipment and before grouting, the Contractor shall carry out an alignment inspection which shall generally be witnessed by consistent with drawings and documents.

The Contractor shall not proceed to further work without the said inspection.

2) After inspection of equipment, the Contractor shall carry out the final inspection, generally in presence of the Consultant's or Supplier's Supervisor.

In the final inspection, the Contractor shall inspect and measure main parts of equipment and ensure that the equipment has been correctly assembled and installed with satisfactory accuracy.

Due care of the following in particular shall be taken.

- a) Condition of bolts as tightened particularly those subjected to vibration.
- b) Lubrication of where friction and rotating motions take place.
- c) Should any defects be detected during the final inspection, the Contractor shall repair the defects so that they will not pose any hindrance to the subsequent tests and testing, etc.
- d) The Contractor shall submit without delay a written report on the final inspection results to the Consultant for approval.

2. Piping Work

(1) General

- 1) This specification covers the general requirements for installation of all piping and piping system at the site.
- 2) Piping system covered herein are for fluids such as oxygen, nitrogen, LPG, compressed air, cooling water, oil and pulverized coal, etc.
- 3) Piping materials shall be prefabricated by the Client prior to shipment.

screwing.

Projection of seal tape to internal pipe shall be avoided.

c) After pipes have been screwed in screw type flange, pipe edges shall be flush with the flange surface. If pipe edges project from the flange surface such edges shall be finished by a grinder or file without damaging flange surfaces.

In all cases, screwing less than the specified length of thread engagement shall be avoided.

5) Flushing for Piping

General:

The flushing work shall be to clean the inside of pipes by removing rust and other foreign matters.

All equipments and materials necessary for flushing work shall be provided by the Contractor.

Flushing oil, if required, shall be disposed most carefully.

The used oil shall be disposed in an appropriate manner off the site.

6) Inspection & Testing at the Site

All pipe works installed at the site prior to flushing shall be air pressure tested by the Contractor.

The test pressure shall be maintained for more than one hour.

3. Electrical Work

The electrical installation shall be complete in all respects and any item not included in the specification but essential for proper installation and functioning of the electrical system shall be deemed to be included in the scope of the specification whether specifically mentioned in this specifications or not.

(1) Conduit

- 1) Exposed conduit shall be installed either parallel with or perpendicular to structural members, unless impractical, and grouped wherever possible.
 - Conduits shall have a sufficient number of supports to structure framework by means of approved pipe straps, brackets, racks or other approved means.
- 2) Where all thread nipples are used between boxes and electrical equipment, they shall be installed so that no treads are exposed.
- 3) Conduit attachment to all electrical equipment including junction boxes, pull boxes, switches, push button stations, starters, etc., shall be made by the use of double steel locknuts.
 - Threaded insulated bushing shall be used on the end of each conduit terminating in such equipment.
- 4) Conduit will be cut square and reamed.

 Joint will be coated with an electrical conductive sealant, and screwed tight to a shoulder in fittings and bushings to complete a continuity bond.
- 5) At the switchboard end, threaded insulated bushings for power and control conduits shall be installed. For power conduit 1 1/2" and larger, an installed washer drilled with the correct size holes for the individual power conductors shall be installed.
- 6) Conduit shall be protected immediately after installation by means of installing flat non-corrosive metallic discs and steel bushings at each end. Discs shall not be removed until it is necessary to clean conduit and pull cable or wire.
- 7) Prior to pulling in cables, each conduit shall be thoroughly cleaned inside by pulling a wire brush cleaner and then a swab through the conduit to remove all sand and particles of concrete.
- 8) No more than the equivalent of three 90 degree bends will be placed in any one conduit run.

 Field bent, with approved tools, or factory bent elbows may be used on circuits 1000 volts and below.

- 9) Heating of conduit to facilitate bending is prohibited.
- (2) Pullboxes, Junction Boxes and Supports
 - 1) Pullbox shall be provided on all conduit runs exceeding 200-ft. and at a maximum of 200-ft. intervals.
 - 2) All pullboxes, junction boxes, cabinets, switches and other electrical equipment shall be solidly supported prior to installation of conduit.
 - 3) Holes for necessary conduit shall be made in each pullbox, junction box, cabinet, switch or other enclosure.
 - 4) Pullboxes, junction boxes and enclosures shall be surface mounted, set true and plumb and shall be secured rigidly to the building or supporting steel or masonry walls.

(3) Cable Racks

- Cable racks shall be installed either parallel with or perpendicular to structure members and shall be rigidly secured to structure steel, supporting steel, concrete slabs or masonry walls.
- 2) Cable rack supports shall be installed at 0'0" centers or less.
- 3) All cables or wire shall be lashed to the rungs of the cable trays on all vertical runs and at all points of taken-off or entry.
- 4) All cables or wires places in cable racks shall be aligned to make a neat looking installation.
- 5) All cable or wire take-offs from cable racks shall be supported in such a manner as to make a neat rigid installation.

(4) Wiring

- Once a cable having paper of V.C. insulation is opened preparatory to splicing or terminating, the splicing or terminating shall proceed immediately and continue uninterrupted until completed.
- 2 All cable or wire take-offs from cable racks to conduit shall be supported in a manner so they will not rub the sides of the rack.

- 3) All equipment requiring control wiring must be wired with multiconductor color coded control cable.
- 4) Control cable through five conductor will be installed in 1" conduit.

Control cable of six conductor and above will be installed 1 1/4" conduit.

Control cable shall be run separate to power cables.

- 5) Circuits of different voltage shall not be included in one conduit or cable.
 - All lighting circuits shall be run in conduit separate from equipment and control circuits.
- 6) When cables are laid at the high temperature places, trays, duct and rucks shall be protected by sheet steel covers, asbestos and so on.
- 7) Where there is a possibility of mechanical damage, cable trays, ducts, racks shall be protected by sheet steel covers.
- 8) In general, wires and cables for instruments except instrument panel shall be as follows:

USE

WIRES and/or CABLES

Instrument signal 600 V grade PVC insulated and

sheathe control cables with copper

shield tape. 2.0 mm² or above

Control signal

600 V grade PVC insulated and

sheathed control cables.

2.0 mm² or above

Thermocouple line

Compensating Tead wires

(5) Instrument Piping

- 1) Tap hole for pressure and/or differential pressure of Venacontracta tapes orifice, in general, shall be 12 mm diameter, and tape tubing to be welded to tap hole shall generally be 100 mm long and 21.7 mm outer diameter.
- 2) Tap tubing from tap tubing with process isolation valve to instrument such as pressure and/or differential pressure transmitter shall be 21.7 mm outer diameter.

- 3) Tubing for pressure and/or differential pressure shall generally be carbon steel pipes.

 Material of tubing shall be selected in accordance with process requirements.
- 4) Pneumatic control lines shall be 6 mm inside diameter and 8 mm outside diameter, copper tubing.

(6) Grounding

1) Grlounding conditions shall have the following sizes:

EQUIPMENT	CONDUCTOR SIZE
Motor below 3.7 kw	5.5 mm ² or above
7.5 kw	8.0 mm ² or above
15.0 kw	14.0 mm ² or above
37.0 kw	22.0 mm ² or above
above 37.0 kw	38.0 mm ² or above
High voltage	38.0 mm ² or above
Main line of grounding	100.0 mm ² or above
Low voltage panel	$5.5 \text{ mm}^2 \text{ or above}$

- 2) Grounding conductors shall be laid in such a manner as not to touch other cable and conductors.
- 3) The earthing electrodes for the following equipment shall be installed separately from the ones for motors and motor control to avoid malfunction of the equipment.

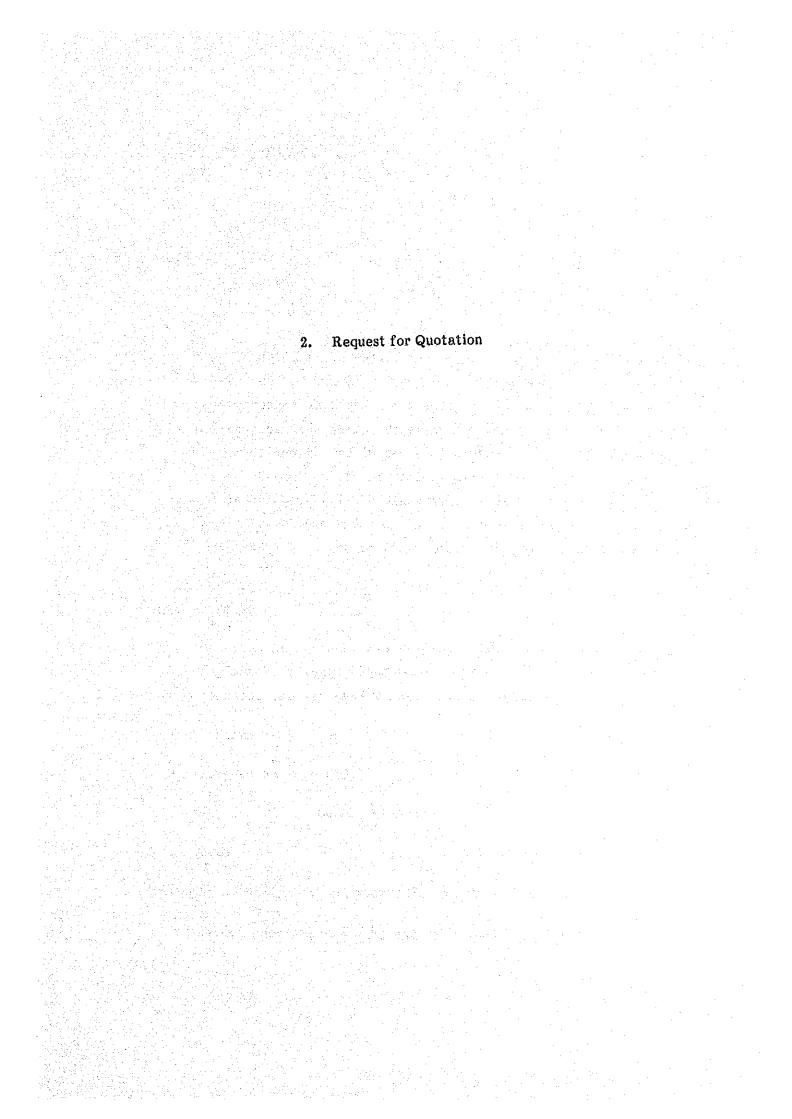
EQUIPMENT	EARTHING RESISTANCE
PLC	less than 10 ohm
Thyristor unit	less than 10 ohm
(Induction heater)	

(7) Tests

- Contractor shall perform test to insure the workmanship, methods, inspection and materials used in the erection and installation of the equipment.
 - He shall provide all necessary test equipment and provide reasonable cooperation to manufacturer's representatives who will witness the test.
- 2) All test shall be scheduled by the Contractor and cleared by the Owner's engineer.

No testing shall be performed without this clearance.

- 3) The Owner will approve final acceptance of the power wiring when all wiring considered as a complete system functions to operate all connected electrical equipment in the proper manner.
- 4) Upon completing wiring works, the following tests and inspections shall be made before energizing cables and wires.
 - a) Measurement of earth resistance
 - b) Measurement of insulation resistance
 - c) Check of phase rotation
 - d) Check of cable connection
 - e) Others
- 5) After completing the above tests and inspections, the Contractor shall furnish four copies of all test data. If, in the opinion of Engineers, test results shown improper performance and such deficiencies are due to negligence or unsatisfactory installation by the Contractor, the Contractor shall furnish all labor and materials required to remedy the situation to the satisfaction of the engineer.
- 6) During no load and load test, the Contractor shall keep several reliable men on duty to repair, adjust or modify.



REQUEST for QUOTATION

Date Issued: th June 1986

Inquiry No. MP6-002

Dear Sirs.

We, Japan International Cooperation Agency INDONESIA Office (hereinafter called JICA), request you (hereinafter called Bidder) to quote in accordance with the applicable documents hereunder specified (hereinafter called Basic Documents), the fixed lump sum price (hereinafter called Price) in ten (10) copies valid for 90 days for the following construction of the Coal Gasification Test Facilities, to be installed in SERPONG OF INDONESIA provided that, it will be understood that unless exceptions, deviations or alternatives are clearly defined and listed separately, the Basic Documents will be deemed to be accepted by Bidder.

1. Scope of Work

Construction of the coal gasification test facilities in the existing pilot plant building at SERPONG OF INDONESIA.

Please refer the attached Requisition No. MP6-002.

2. Basic Document

Requisition No. MP6-002.

Project Specification No. MP6-002.

3. Schedule

Supply of equipment and materials -- the end of September, 1986

Mechanical completion - the end of January, 1987

4. Supervisory Services

Not required.

5. Payment Term

The payment will be carried out in Rupiah in cash within 1 (one) month after JICA receives the Bill which will be issued by the Contractor on or after the date of Completion of Construction.

The date of Completion of Construction shall be regarded as that on which the work has passed the mechanical test.

6. Closing Date

12:00 Noon on 15th July 1986.

7. Others

Quotation shall be written by English and submitted with one original and ten copies.

8. Note

- 1) This is not an order.
- 2) The inquiry number must be clearly indicated in quotation and documents attached hereto.
- 3) JICA reserves the right to accept other than the lowest quotation and to accept or reject any quotation in whole or in part. Unless otherwise described herein, the cost of preparation for quotation shall be borne by Bidder.
- 4) Bidder who declines submitting a quotation or unsuccessful bidder shall return all the documents for inquiry purpose issued by JICA.

5) Quotation and any correspondence thereof shall be addressed to JICA, INDONESIA.

JICA, INDONESIA Assistant Resident Representative Mr. SUMIO AOKI

Japanese Embassy Compound Jl. Thamrin 24, Jakarta

TELEX: 44198 JICA IA

TELEPHONE: 326818, 322387,324247,321394

Yours very truly,

JICA, INDONESIA

Hideo Endo Resident Representative of Japan International Cooperation Agency Indonesia Office

Contents of Technical Specification for Erection Work

I Order Number

No.

II Project Name

BANKO PROJECT , Plant Installation Work

III Quanitity

One Complete Set

IV Date of delivery

Work completed: Jan.31th, 1987
Test work completed: Mar.25th,1987

V Place of delivery

The pilot plant Building Stage 1 in PUSPIPTEK, Serpong, Jakarta,
The Republic of Indonesia

VI Specifications

- l. General Outline
 - (1) Weight for Erection work
 - (2) Work schedule
- 2. Plant outline
 - (1) Location
 - (2) Climate data
 - (3) Seismic design
- 3. Applied codes and standards
- 4. Scope of Estimation
 - (1) Main Work
 - A. Foundation Work
 - B. Installation work for each facility
 - a. Outline of all works
 - b. Work for each facility
 - (a) Main facilities
 - (b) Spare parts, and others
 - C. Utility Work
 - a. Outline of all works
 - b. Pipe work specification for each fluid
 - c. Valve list

- D. Electrical and Instrument Work
 - a. Scope of Work
 - b. Battery limit of electrical instrument work
 - c. Electrical equipment list (supplied)
 - d. Instrument equipment list (supplied)
 - e. Electric wiring materials list
 - f. Instrument
- (2) Temporary Work and others
- (3) Materials for erection works
- (4) Machines and tools for erection works
- (5) Transportation
- (6) Construction Insurance
- (7) Test run
- (8) Document presentation
 - A. Document presentation at the estimation
 - B. Document presentation during works
 - C. Document presentation after completion
- 5. Out of scope
- 6. System of work responsibility
- 7. Responsibility, Guarantee
- 8. Technical regulations
 - (1) Order of Installation
 - (2) Outline of Welding
 - A. Outline of Welding
 - B. Recommendation of welding rod
 - C. Cautions

- (3) Outline of Painting
 - A. Necessary place of painting
 - B. Unnecessary place of painting
 - C. Outline of painting and coloring
- (4) Inspection and passing standard
 - A. Assignment of Work
 - B. Items of Inspection
- 9.
- Outline of test works
 (1) Outline
 (2) Organization of Test run
 (3) Preparation for test run (3) Preparation for test run
 - (4) No-load test run
 - (5) Individual load tests
 - (6) Synthetic load test run
- General matters 10.
- Construction acceptance 11.
- 12. Accompanying documents

Specification for Election Work

I Order Number

No.

II Project Name

BANKO PROEJECT, Plant Installation Work

III Quantity

One Complete Set

IV Date of delivery

Work completed: Jan. 31th, 1987 Test work completed: Mar. 25th, 1987

V Place of delivery

The pilot plant Building Stage l in PUSPIPTEK, Serpong, Jakarta,

The Republic of Indonesia.

VI Specifications

1. Outline

This work is an installation work of BANKO Coal Gasfication Test Facilities that is constructed in PUSPIPTEK, Serpong, The Republic of Indonesia.

This contractor's works are opening of the packed facilities which had been transported there, arrangements, supplementation of acceptance, transportation in site, temporary laying, indoor foundation work, painting (only touch up), no-load test run, attendance of individual load test, attendance of synthetic load test run, cleaning, and so forth.

Detail informations are given afterwards.

(1) Weight for Erection work

	(ton)	(ton)	(ton)
Packed Weight	Main facilities	Spare Parts	Total abt 134.7
Installation	abt 91.6	abt 22.3	abt 113.9
Weight		·	

(2) Work schedule

Installation starts

Beginning of Oct., 1986

Installation completes Test run starts End of Dec., 1986 Middle of Jan., 1987

Test run completes

Middle of Mar., 1987

2. Site information

(1) Location
The plant will be constructed in the pilot plant Building
Stage 1 in PUSPIPTEK, Serperg, Jakarta, The Republic of
Indonesia.

(2) Climate date (Indonesian data)

1) Ambient temperature
Daily maximum temperature
Yearly maximum temperature
Daily minimum temperature
Yearly minimum temperature
Daily normal/average temperature

2) Relative humidity

Daily maximum humidity

Daily minimum humidity

Daily normal humidity

79%(at18:00)

(3) Seismic design Fe = kw

> where, Fe = horizontal shear force k = seismic coefficient w = weight of the components

The "k" value is 0.2, as all the equipments are smaller than 16m and their specific period are shorter than 0.4 second.

Applied codes and standards
 JIS, JEC, new JEM, Japanese code and standards

4. Scope of Estimation (1) Main work A. Foundation work

No.	Items	Qty.	charg	ge	Note
		(set)	Contractor	Indonesia	
1	Making holes for chemical anchor	one	O		Indoor found- ation is concrete
2	Mortar work	11	o		already worked
3	Setting of base plate and chemical anchor	ţ1	O		Including centering work
4	Ground concrete	11		0	·
5	Making anchor holes for anchor bolts	44		o o	Including centering work
6	Mortar work		0	i	
7	Setting of base plate and anchor bolts	11	0		

Refer to accompanying documents (10) ANCHOR PLAN

B. Installation work for each facility

a. Outline of all works

No.	Item	Q'ty (set)	Contractor's charge	Note
1 2 3 4 5 6 7 8 9 10	Planning Opening package & Checking, Keeping Liner adjustment Arrangement, fitting & finishing Cleaning Oiling Putting in order Miscellaneous works Painting Refractory lining work Air-conditioning work of central operation room	one fi ii ii ii ii ii ii ii ii i		Including rust remove

b. Work for each facility
Installation of each facility should be referred to
"installation outline chart". Details of
installation should be followed by "handling notes"
or "installation point book" supplied afterwards.

Installation outline chart

No.	Device	Insta position	llation / method	Level adjustment instal	class
				and the state of t	
1	Flare stack	GL	direct hole (anchor flame)	straight liner	A
2	Indoor rotation device	GL	chemical anchor	straight liner	В
3	Structure, dust collector	GL	chemical anchor	Pad (non-shrink mortar) or straight liner	С
4.	other GL installation	GL	hole in anchor	straight liner	D
5	Facilities needs accurate level ajustment like Lance	On the struct- ure	Setting bolts	liner + shimm	E
6	elevator etc. Bolting fasten- ing besides	37	Setting bolts		F
7	Item 5 Weld fastening facilities		Welding		G.
8	Fireproof material lining facilities		- ' '		H
9	Others		direct setting	and the existing the property of the control of the	I

(Note)

The number of straight liner should be arranged minimum, tap welding should be done for slipping prevention.

Refer to accompanying documents (2)-(4)

						-		
No.	Machine Name	Q'ty	Weigh	t(ton)	Class	Welding	Painting	Note
		(set)	packed	naked				
		ļ ·	2.0	1.5	1] ·		
1	Coal dryer	one	2.0 0.77	. i	F			• .
2 3	Coal pulverizer Blow Tank	11	1.32		F	_		
4	Valve station	10	1.78		F	0		For No.2
**	& piping				ļ		_	& 3
5	Transformer for	, f t	1.42	1.12	l .c	-	_	
	Gasifier							
6	Pure water	11	0.6	0.5	С	[·	~	
	cooling unit		,	Ì			. 1	
7	Gasifier	"	3.36				_	
8	Melting furnace	н	2.0	1.5	F,H	-		
9	Oil unit	11	0.4	0.3	C	-	[- [_
10	Lining materials	\$ 11 3	2.0	1.8	-	_		For No.1
		11	0.65		ŀ		[[& 1
11	Accessaries	,,,	0.65	0.5 1.38	-	_	_	set on
12	Slag pot		3.2	1.30	_	<u> </u>	["]	No.13
13	Slag pot car	,,	3.2	1.27	C,H	_]]	110.13
14	Emergency pot	["	1.1	0.89		,	_	set on
14.	Emergency poc			1	",~]	lst floo
15	Runner for pig	"	0.8	0.65	H,I	-	-	31
^_	iron						İ	w/caster
16	Main lance	1		0.2	-	-		set on
		1	0.5]		No.18
17	Sub-lance	1		0.02	-	-	-	set on
								No.19
18	Main lance	"	2.4	1.9	E	-		
	elevator							
19	Sub-lance	11	1.7	1.3	E		- ,	
	elevator	,,			_ ,,			041
20	Skirt hood	"	6.7	5.2	E,H	-	_	Oil unit
۸,		11	3.5	2.7	F	0	0	Tueranea
21	Duct with water		3.5	2./	1 '			ļ
22	cooling jacket Dust chamber	2	0.15	0.11	I	_	_	
23	Dust collector	ti ti	0.15	0.55	3	-		
رء	& Cyclone		"./3	"."	1			
24	Induced draft for	i an ii	0.6	0.46	В	_	_	
25	Flare stack	11	3.6	2.75		0	0	outdoor
26	Burner, Fan	. 11	0.39	0.3	B,G	. 0	0	
27	Hood & Duct] ;;	6.0	4.65		0	0	

Total 47.69 37.02

No.	Machine Name	Q'ty	Weigh	t(ton)	Class	Welding	Painting	Note
		(set)	packed	naked			-	
28	Dust collector & Fan	one	2.6	2.05	В,С	-	wite.	
29	Main lance deck	li I	1.4	1.1	F	; o	ο.	
30	Structure,	11	40	35	C,G	0	o	
	Control room , etc.							
31	Cylinder coll-	11	1.3	1.0	D	· -	-	Outdoor
32	ected equipment Air conditioner	15	1.3	1.0	iD		-	11
33	& cooling tower Castable	11	2.1	1.9	-	***		For No.16,
34	refractories Electrical &	п	12.3	11.05	· _	-	-	17,18,19
35	instrument item Engine pump &	s n	2	1.5	D,I	0	o	
	pipes							

Total 63 54.6

Grand total 110.7 91.6

(b) Spare parts, and others

No.	Facility Name	Q'ty	Weight			Welding	Painting	Note
		(set)	packed	naked				
1	Fork lift	one	7.2	7.2	I	-		no packing
2	Auxiliary(No.1)	11	2.1	1.6	I			lance, slag pot
3	" (No.2)	11	1.1	0.9	I		•	lance chip
4	Tools	ŧt	1.3	1.0	I	- 1	a	•
5	Fireproof materials for Gasifire (spare)	11	11	10	I		<u> </u>	
6	Fireproof materials for M.F. (spare)	. 11	2.0	1.6	I	The state of the s		no opening

Total 24.7 22.3

C. Utility Work

Piping works for each facility $(0_2, N_2, Compressed air line, cooling water, LPG)$

a. Outline of all works

No.	Item	Q'ty	Char	ge	Note
		(set)	Contractor	Indonesia	
1	Planning	one	0		
2	Opening, supplementa-				
	tion of acceptance	11	0		
3	Measuring of	11	0		
	plant site		:		
4	Processing of pipes,	п	0.		Only dimension
4	finishing	11			line adjustment
	Welding of pipes	11	0		
6	Setting of	."	O		
ŀ i	piping support	11	:		
	Repairing of pipes	11	0		
	Flashing, Blowing	33	• 0 •		
	Pickle, degrease	.''	0		
	Airtight test	•	0		
11	Ventilation, turning on		O	1, 1	
l	fluid turning on				
	electricity	11	_		Oiling of
12	Setting of Valves	•	0		cylinder valve's
					oiler included
		1)	_ ,		Offer Increased
13	Wiring & Installation		0	[
١	of Electrical Equipment	S . II			
	Cleaning	1)	0		
F	Putting in order	13	0	}	
1	Miscellaneous works	21			touch up &
17	Painting		0	Į.	processing parts
				,	in site only
, ,	n 1.14 6				x. 0200 0.52)
18	Remodeling of	11	o] .	·
1,0	Flow detector	#1	o	0	Flow
19	Primary piping &		V		detector
20	Wiring work	11			Refer to 5.
20	Building of gas			, ,	Out of scope
2.	cylinders' house	78			For
21	Piping around the		V		emergency
22	engine pump	15		0	, , , , , , , , , , , , , , , , , , ,
22	Setting of N ₂ ,0 ₂ ,				
22	LPG Cylinders	n	0	1	
23	Installation of Oil		3	{	
3.0	unit accumlator	ŧr	o	j	supplied by
24	Oiling				Indonesia
	[(

(Note 1) Fluid name of pipes and flow signs for piping should be charge of Contractor.

b. Piping work specification for each fluid

No	o. Fluid	Pressure(MAX)			Materials			Blow	in*m
	name	kg/cm ² G	Max	Min		in BL	on BL		
1	o ₂	9.9	20	15	SUS304 ^{TPS} (sch40)	socket weld	flange	N blow after cleaning with	200
2	Pulverized coal + N ₂	9.9	20	10	SUS304 ^{TPS} (sch80)	flange	flange	N ₂	25
3	N LPG	9.9 2.0	25 20	15 20	SGP SGP	union union	union union	N ₂	200 140
5	Air for combustion		80	32	SGP	weld- ing	over 65 =flange under 5 =union	A Air	180
6	Make up water for air conditione	2.3	32	20	SGPW	union	union	water	100
7	Cooling water	10	100	15	SGP	weld- ing	over 65 =flange under 5 =union	water	650
8	Compressed air	. 6	25	. 8	SGPW	union	union	air	200
9	Oil	70 80	20	10	STPG38 &SUS304 (sch80)	socket weld	union	air	95

Pipes inside of the structure area is only connection work in accordance with domestic prefabrication.

Dimension adjustment parts and so forth should be worked in accordance with piping diagram which is supplied afterwards.

(Note)

Dimension adjustment parts & proceed parts in site are not painted yet, so contractor should painted there after piping work.

Piping supports should be made in accordance with piping chart which is supplied afterwards.

^{*}Refer to accompaing documents (5).

Pipes outside of the structure area are handed as materials not processed.

^{&#}x27;Flushing should be done for each pipe.

c. Valve list (Except Instrument valve and fitting valve in devices) Bore and numbers of valve may be slightly changed later.

Valve name	pressure		Γ .				Flui	d nar				
	(JIS)	Bore	02	*1	N ₂	LPG	*2	*3	*4	*5	*6	oil
a.e	10K	20A	1	1								:
Safety	100	25A	_ ^	_ ^	1			[
valve,	j	AS 8A			•					1		
	(10A						ļ		:2		
		15A			13	. 2			1	1	1	
	1	20A	1		11	7) '		2	8	•
	10K	25A	1		3	,	:			4		
Globe valve	1	32A					2			4		
PTODE ASTAR	1	40A					_		. 2			
		50A								6 2		
	1	100A						<u> </u>	,	1		
	210K	15A	Į									6
Ball valve	10K	10A		4]		l		
Derr Agrae	10%	15A	[3							
Needle	10K	20A			1	2				ļ		
valve	10.0	32A	<u> </u>	'			2			1	1	
, , ,		40A			-1		į	1				
	[.	10A			4		·					
Check valve	10X	15K			2						 	
		20A	}		1					.	}	
٠.		15A		2	2					1	2	
Valve	10K	20A	1		1	1				Į		1 1
drived by		40A			1				•		·	•
Aircylinder	-	100A		1	,					4		}
•	1	15A			1			,				
Direct driv	re 10K	40A]	[1	2	:	}
solenoid va	lve	50A						ļ	Į	1		
Pressure	1.	15A			1						1	
reducing	10K	20A	1		1	1		}	1	j		
valve		25A			1						ļ ·	
	Grand to	otal	3	8	48	14	4	4		30	12	6
							i i					

N₂ + Pulverized Coal Air for Combusion *1

^{*2}

^{*}3 Make up water for Air conditioner

Cooling water *****4

^{*}5 Compressed Air

D. Electrical and instrument work

a. Scope of work

All installation work for electrical and instrumentation equipment shown in the following table, lists and drawings shall be included in the scope of work.

No	Item	Q'ty	Contractor's	Note
		(set)	scope	
			-	
1	Erection of Electrical	one	0	Refer to the lis
1	& Instrumentation equipment			of Electrical & Instrumentation
}				equipment
2	Erection & wiring of Lighting,	11	0	edarbmenc
-	Receptacles and MCB boxes of			Į.
- 1	welders for repair use.			
3	Erection of cable trays and	17	O	
- 1	racks			
4	Erection of conduit	"	O	
5	Piping	18	O	
6	Wiring	17	0	
7	Connection of cables and wires	,,	0	(5)
8	Grounding work including		O	(Note 1)
	measurement of earth resistanc	e "	0	
	Painting		0	
10	Measurement of insulation	11	0	
11	resistance Check of wire & cable	,,	0	
**	connection		Ü	
12	•	n	. 0	
13	Sequence check	11	0	Attendance
1	Individual load test	11	o	11
15	Synthetic load test run	11	. 0	H

(Note 1): The installation work for the independent earthing electrod for the following equipment shall be included in the scope of work.

(1) Fo	or electrical equipment	Earthing Resistance	less
	. •	than 10 ohm	
(2) Fo	or instrumentation	ŧI	
(3) Fo	or SCR Cubicle	ţt	
(4) Fo	or Slag Analyzer	71	
	or Iron Analyzer	11	

b. Battery limit of Electrical and instrument work

(a) Electric Power

The 380V 3 phase power is supplied from the power distributing panel PP-18 in the electric room at site. The Contractor shall include wiring work from the secondary terminals of MCB (630AF) in PP-1B to the test plant.

(b) Instrument Air

All wiring and all piping erection shall be included from outside of air compressor. Air compressor will be installed by Indonesia counterpart.

c. Electrical equipment list (supplies)

No.	Symbol	Name Q'ty	estimate	note
			weight(kg)	
			-	
1	CLI-1	Control panel 1 (one) set	300	
2	" -2		200	
3	OP 1	Operating console "	150	
4	. " 2 .	Local operating panel of . "	. 50	-
		lance		
5	" 3	Mimic panel "	70	
6	" 11	Local operating box	3	
·		for Crusher & S.C.	1	
7	" 12	Local operating box	3	-
	·	for Rotary feeder		
8	" 13	Local operating box	3	
		for Coil cooling valve		
9	" 14	Local operating box	3	
		for Induced draft fan	1	
10	" 16	Local operating box for	2	
		air fan		
11	" 17	Local operating box for	2	•
		Dust collector	1	•
12	" 18	Local operating box for "	3	
	·	Slag pot car	}	
13	DP 1	380V power distributing panel "	120	
14	u 2	2007	50	
15.	" 3	1007	50	
16	TR 1	Transformer 100kVA 3 380/210 "(pcs)	500	•
17	11 2	" 10kVA 1\$ 380/105 "	50	
18	ENG	Engine generator 18kVA 380V "	850	
19		Control panel for Flare stuck 1 (one) se	t 100	
20		Power trans cubicle(Gasifier) "	2,000	ž.
21		SCR converter (:") "	1,500	
22		Matching panel (")"	1,000	
23		Control panel (")"	200	
24		Control panel for Dust	5	
		Collector		
25		" (Cyclone) "	5	
26		Control Panel for coal dryer	10	
27		Interphone l complete s	- 1 (
28	}	Lighting	· }	
29		MCB boxes of welder for		
~ /		repair use	}	
30	Ì	Control Panel for engine pump 2 set	150	
31	OP-19	Local Operating Box for 1	3	
J.	01-13	Gasifier Cooling Valve	"	
32		Control Panel for Cooling 1	10	
J4			1 1	
33		Tower MCB Box for Air Conditioner 1	3	
ມມ		mob box for wir conditioner i	, ,	

total (1)

abt 7,500kg

d. Instrument list (supplies) -1

No	Symbol	Name	Q'ty	estimate weight(kg)	Note
1 2 3 4 5		Instrument Panel Gascromatgraph analyzer Standard gas bombe Gas Analyzer (O ₂ /H ₂ /CO ₂ /Co Air Dryer Water heater for Gascromatograph	one three(pc) one one one	900 120 63kg/pcs 600 500	+ 40 ¹ constructed in plant site
		total(2)		2,449kg	

d. Instrument list (supplies)-2

No.	symbol	Name	Q'ty	estimate Note
			(pcs)	weight (kg)
7		Field Transmitter	6	
		Pressure transmitter	'	
Ì		Differential-pressure	6	
1		transmitter	2	
}		Orifice plates	4	l e e e e e e e e e e e e e e e e e e e
- 1		Vortex Flowmeter	7	
-		Thermocouples	6	,
		Resistance Thermometer	3	
[Load Cell	6	
	1	Local type pressure meter	3	
		" temperature meter	7	
	£	Local type flow meter	'	
_ [3 3	3	
8		Control valve	3	·
		3	1	PC-9801 with
9		Personal computer	(set)	Floppy desk and
			(Sec)	printer
1	5			pixiler
, ,		 Gas detector	6	Indicator:
10		Gas detector	'	Instrument Panel
İ				included
l	•			Theragea
11		Clas Anglysor	[Step down Tr
1,7		Slag Analyzer JSX-60PX		(with
}		•		constructor)
		Shaking mill		- Constitucion
1		Water circulation pump		
12		The desired	,	Step down Tr
1.Ć		Iron Analyzer EMIA-220	(set)	(with
		ì	(360)	constructor)
		Compressor		Constructory
,,	**	Artachment of off-14ne	1 1	Details are
13		Attachment of off-line	(set)	refered to
- 1		analyzer, Jaw crusher	(SEL)	chart
		Mill, Automatic Mortar,		Chart
1		shiver, oven]]	
			<u> </u>	
		Total	abt l	l,200kg
		0 - 1 - 1	րես 11	1 በ50kg
		Grand total	aot il	1,050kg
		<u>`</u>		

e. Electric wiring material list

NO	DESCRIPTION	MATERIAL	SIZE	RATING QUANT	SUPPLER	REMARKS
	CABLE	600V CV	2sq x 30		500 N	
_	н.,	Ħ	3.5sq x 30		200 M	
	TE	И	5.5sq x 3C		35 M	
-	11	n.	8sq x 3C		170 M	
_	11	11	50sq x 3C		50 M	:
	11	H .	60sq x 30		15 M	
-	11	n	100sq x 3C		65 M	
-	31	ti .	200sq x 3C	e e e e e e e e e e e e e e e e e e e	40 M	
	11 .	ń	3.5sq x 2C		140 M	
_	18	Ü	5.5sq x 2C		155 M	
	31	11	14sq x 2C		60 M	
- -	n	11	38sq x 2C		10: M	4
-	Ħ	600 ^V CVV	2sq x 2C		500 M	
	H	11	2sq x 3C	1 + 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	90 M	• • •
-	H	11	2sq x 4C		300 M	
	11	H	2sq x 6C		300 M	
	ii	11	2sq x 7C	e, See	80 M	*
~-	ļi.	1f	2sq x 10C		500 M	* 14.1 1
	11	11	2sq x 15C		50 M	
-	tt	11	2sq x 20C		120 M	•
_	tr	n	2sq x 30C		400 M	
	şı	600V_CVV-S	2sq x 3C		80 M	
<u>.</u>	I I	n	2sq x 4C		50 M	
-	11	11	2sq x 5C	,	100 M	
	Ħ	11	2sq x 6C		60 M	

NO	DESCRIPTION	MATERIAL	SIZE RATIO	IG QUANT SUPPLER REMAI	RKS
•••	11 	600v cvv-s	2sq x 10C	20 M	
	Ħ	11	2sq x 20C	50 ห	
_	and the state of t	600V CV	100sq x 1C	170 M	
	Ħ	2PNCT	2sq x 3C	10° M	
	The state of the s	LKGB	2sq x 2C	165 M	
-	II	VCTF	0.75sq x 2C	70 M	
 ,	WIRE	IV(G)	100sq	300 M El 2	
-	31	51	38sq	100 M	
	u	н	14sq	100 M	
	u	н	8sq	100 M	
- -	1	tf .	5.5sq .	300 M	
~	н	U	1.25sq	300 M	
,	n a	IV(RED) ·	2sq	300 м	
-	n , ,	IV(WHITE)	2sq	300 M	
	CABLE	LKGB	3.5sq x 2C	100 M	
	CABLE TERMINALS			l Complete s	set
-	CABLE TERMINAL INSULATION TREAT-ING MATERIAL			l Complete s	set
-	CONDUIT		C19	75 PCS	
	San Superior Control		C25	100 "	
_	1		C31	80 II	
3-a	11		C39	30 "	
-	H		G51	10 "	
**	H 11		C63 C75	10 " 10 "	

ИО	DESCRIPTION	MATERIAL	SIZE	RATING QUANT	SUPPLER REMARKS
	ACCESSORIES FOR CONDUIT				1 Complete set
	CONDUIT SUPPORT				l Complete set
-	COPPER SHEET (for Grounding)		900sq x 1.5t	: 	4 set
-	PIPE STANTION	s.s.	1500		9 PCS
-	STEEL ANGLE	ti	L6x50x50		25 " L= 5.5 M/PC
-	STEEL SHEET FOR LEVEL ADJUST	tt			l Complete set
•	мсв вох				1 . "
-	CABLE RACK	s.s.	SR-60		18 PCS Straight shape
-	Ħ	11	SR-40		10 " "
	ti	11	SRLA-60		2 " L shape
	Ð	31	SRLA-40		2 " "
	11	31	SRT-60		3 " T shape
	n	11	SRI-60		2 " "
	ACCESSORIES FOR CABLE RACK				1 Complete set
•	CABLE RACK SUPPORT MATERIAL				1 Complete set
	STEEL SHEET FOR CABLE PROTECTION		•		l Complete set
•	ASBESTO SHEET (for Cable Pro- tection)				l Complete set

NO	DESCRIPTION	MATERIAL	SIZE	RATING QUANT	SUPPLE	r remarks
			a para da ser a <u>ر در بود پرستان سی و در چاندین او نی سیار حین به نیستان بید.</u> -			
	RECEPTACLES		WN318		10 "	
_	n.		WN3710		10 "	
	PLUG		WF7002		10 п	
	INTERPHONE		VK-413A		1 SET	
	" HAND SET		VK-508C		4 "	
-	LIGHTING FACILITY	s.s.	FA42275K		16 SET	40WX2 AC100V
-	LAMP		40W		32 PCS	40W AC100
•	INSULATING TAPE				1 Comp.	lete set
-	BOLT, NUT		•		1 "	
	CABLE	600V MLFC	150sq x 1C		30 M	(XALA)
•	11	1500V	150sq x 1C	4M x 4	16 M	(AJAX)
-	11	11	2sq x 1C	4M x 2	8 M	(AJAX)
•	n ,	600V CVV	2sq x 2C		50 M	(AJAX)
-	n	11	2sq x 6C		10 M	(AJAX)
	tt .	600V IV	8sq x 1C		20 M	(AJAX)
	WATER COOLED CABLE	1500V	520	6.2M x 2	12.4M	(AJAX)
	. n		520	14.5Mx2	29 M	AJAX(for Gasifier)
	CABLE TERMINALS				l SET	AJAX

f. Instrument material list

NO	DESCRIPTION	MATERIAL	SIZE	RATING QUANT	SUPPLER	REMARKS
<u> </u>	CABLE	600V CVV-S	2sq x 2C	nag palamana arti sa gamaya magamaga da	960 M	
	11	n ,	2sq x 3C		275 M	
	11	11	2sq x 6C		60 M	
**	н	ti.	2sq x 8C		65 M	t villet
_	tt .	11	2sq x 10C		20 M	_
	11	Ħ	2sq x 30C		50 M	iloai Loai
						region.
m/A	CABLE	600V CVV	2sq x 2C		320 M	
-	n	11	2sq x 4C		240 M	
-	11	11	2sq x 8C		65 M	
						1.4
esen	COMPENSATED WIRE	RX-H	2sq x 1P		95 M	
_	11	11	2sq x 2P		45 M	
	n .	VX~G	2sq x 5P	•	55 M	•
	WIRE	IV(G)	1.25sq		300 M	
_	· tr	Ħ	5.5sq	. /	300 M	マールガー タール海海
	*1	11	14sq		100 M	Min a
			•			
	CONDUIT		C19		60 PCS	
~	11		C25		1 : 2045	
	11		C31		20 "	•
-	ACCESSORIES FOR CONDUIT				1 SET	
-	PIPING SUPPORT				1 "	

FOR GRANDING ACCESSORIES FOR GRANDING PIPE STANTION L=1500 12 STEEL ANGLE S.S. 6tx50x50 L=5500 STEEL SHEET FOR LEVEL ADJUST TERMINAL BOX CABLE TERMINALS 1 BOLT, NUT S.S. 1	PCS SET
ACCESSORIES FOR GRANDING PIPE STANTION L=1500 12 STEEL ANGLE S.S. 6tx50x50 L=5500 STEEL SHEET FOR LEVEL ADJUST TERMINAL BOX CABLE TERMINALS BOLT, NUT S.S. PIPE SGP(W) L=5500 "STPT(Sch40) 15A L=5500 "STPT(Sch40) 15A 2 "SGP(B) 25A 2 TUBE SUS304 8/6 L=4000 ""10/80 2 COPPER TUBE Cut(PVC) 6/40 10	SET
STEEL ANGLE S.S. 6tx50x50 L=5500 STEEL SHEET FOR LEVEL ADJUST TERMINAL BOX CABLE TERMINALS BOLT, NUT S.S. PIPE SGP(W) 15A 10 L=5500 "STPT(Sch40) 15A 2 "SGP(B) 25A 2 TUBE SUS304 8/6 2 L=4000 "10/80 2 COPPER TUBE Cut(PVC) 6/40 10	
STEEL SHEET FOR	PCS
SIBEL SHEET FOR LEVEL ADJUST	1j
CABLE TERMINALS BOLT, NUT S.S. 1 PIPE SGP(W) L=5500 " STPT(Sch40) 15A 2 " SGP(B) SGP(B) 25A 2 TUBE SUS304 8/6 L=4000 " 10/80 2 COPPER TUBE Cut(PVC) 6/40 10	SET
BOLT, NUT S.S. 1 PIPE SGP(W) 15A 10 L=5500 "STPT(Sch40) 15A 2 "SGP(B) 25A 2 TUBE SUS304 8/6 L=4000 "10/80 2 COPPER TUBE Cut(PVC) 6/40 10	PCS
FIPE SGP(W) 15A 10 L=5500 "STPT(Sch40) 15A 2 "SGP(B) 25A 2 TUBE SUS304 8/6 L=4000 "10/80 2 COPPER TUBE Cut(PVC) 6/40 10	SET
" STPT(Sch40) 15A 2 " SGP(B) 25A 2 TUBE SUS304 8/6 L=4000 " " 10/80 2 COPPER TUBE Cut(PVC) 6/40 10	SET
STPT(Sch40) 15A 2 SGP(B) 25A 2 TUBE SUS304 8/6 L=4000 2 COPPER TUBE Cut(PVC) 6/40 10	SETS
TUBE SUS304 8/6 2 L=4000 " " 10/80 2 COPPER TUBE Cut(PVC) 6/40 10	51
L=4000 " 10/80 2 COPPER TUBE Cut(PVC) 6/40 10	fi
COPPER TUBE Cut(PVC) 6/40 10	11
	τr
" 8/6o 10	17
	11
ACCESSORIES 1 FOR PIPING	SET
UNISARM Cu 8/60 10 (Pipe with heater)	M 2200 41M1
sus316 10/8 ₀ 10	M 2201 40M4

(2) Temporary work and others

No.	Item	Q'ty	charg		Note
		(set)	Contractor	Indonesia	
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17	All materials for temporary work Office Lavatory Accomodation for workers Materials yard Meals for workers Telephone Facsimile Lighting apparatus Work of 7),8),9) Security of office Electric source Industrial Water Beverages Compressed air for work Overhead crane Lighting equipments in the building	one n n n n n n n n n n n n n n n n n n	0 0 0 0 0 0	0 0 0 0	Scaffolding etc. Cap. 5t

(Note) * Fork lift (Cap., 5 tons) besides above-mentioned is lended free.
But fuel is contractor's scope.

Items 2),7),8),9),10) is happened to lended from Indonesia, but it should be estimated on this condition that these items should be distinguished from other ones.

(3) Materials for erection work

No	Item	Q'ty	charge		content	Note	
		(set)	Contractor	Indonesia	(*1)		
1	O, for construction	one	o				
2	Acetylene "	13	o				
3	Welding rod	111	0				
4	Fuel for machinery	11		0	i	engine pump	
5	oi1 "	11		0			
_						Hydraulical-	
						ly-operated	
						oil, grease	
6	Flushing Oil	33	0				
7	Oil cleaning	11	0				
8	Non-shrink mortar	13	0				
9	Cement	31	0				
10	Sand	11	0			i I	
11	Gravels	117	O				
12	Base plate	11		'	0	w/flare stack	
						anchor flame	
1.3	Liner for installation	11	0				
14	Foundation B.N.	11	0			chemical	
						anchor	
15	Structure B.N.	#1	0				
16	Support for pipes	11	0 .				
17	U bolts, bands	11	0				
18	B.N. without item,	11	į		0		
	No. 14,15,17						
19	Gasket for flange	11			0		
20	Seal tape for pipes	11	. 0				
21	Gland packing	11			0		
22	Seats against rain	11	0		į	100 2	
23	Pipes	11	Ţ		0	w/Valve,	
ĺ		۱				joints	
24	Wires	"			0	i i	
25	Bench mark	11	0				
26	Weskit	11	0	İ			
27	Joints processed in	"	0				
	site	١	[ļ	
28	Miscellaneous materials	"	0				
_	not mentioned	١.,	l .		1		
29	Materials of remodeling	1 11	0				
	of flow detector	١,,		ļ			
30	Step down Tr.	"	0	1		for off-	
1				[line analyzer	

^(*1) Included in transported machineries

(4) Machines and tools for erection works

Contractor should prepare all machines and tools for installation of this Gasification Test Facilities.

Still more, as regards installation it is desirable that contractor can prepare

- A. Turning roller for welding 2 sets
- B. Wrecking car 1 set (Cap. 10 ton) x 3 days Wrecking car with gondola 1 set x 1 day

(5) Transportation

No.	Item	Maker	JICA	Contractor	BPPT
1	Transportation Maker -> Yokohama in Japan	0			
2	Loading Yokohama port		0		
3	Marine Yokohama → Jakarta transportation	·	0		
4	Cutwater Jakarta		0		
5	Land Jakarta -> plant site transportation				0
6	Unloading Plant site				O
7	Opening			0	

All tools and machines (as to No.1-7) arranged by the contractor lies on the contractor's charges.

(6) Construction Insurance

No.	Kind of Insurance	Q'ty (set)	JICA	Contractor
1 2 3 4 5 6 .7 8	Marine Cargo Insurance Construction Insurance Workmen's Compensation Insurance Employers' Liability Insurance Overseas Travel Accident Insurance Automobile Insurance Tax Other Insurance which contractor needs	one n u u n n	0	0 0 0 0

(7) Test run

No.	Item	Q'ty (set)	ţ	Contractor	Note
1 2 3 4 5	No-load test run Individual load test Synthetic load test run Repairing Gathering data of test run	ii ii one	o (operate) "	o o (attend) " o o	Period of 2 months

(Note) As reagards details of test run, see "9. Outline of test works."

(8) Document presentation

A. Document presentation at the estimation

Time limit S61 / /

No.	Item	Number of Issues				
		Japanese	English			
1	Estimation sheet					
2	Estimation specification sheet					
3	Time schedule sheet for erection work					
4	Organization chart of erection work					
5	Planning of utilities's consumption					
	Man-hour chart	ļ				
7	List of machine & material prepared		4			
	by the contractor					
8	Personal history of person in charge	the second	٠.			
	·]				

B. Document presentation during work

No.	Item	 Number of	of Issues	
		Japanese	English	
1	Minutes			
2	Daily report		i.e. is	
3	Inspection work report			

C. Document presentation after completion

Number of Japanese	English

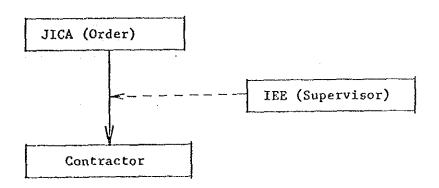
(Note) Contents of construction record should include

- A. Minutes during construction
- B. Inspection record, Test run record
- C. Actual time schedule & man-hour chart
- D. Daily report etc.

5. Out of scope

No.	Item	Q'ty	Note
NO.		(set)	
1	Outdoor foundation work	one	Refer to 4.(1)A
2	Construction of utilities cylinders' house		
3	Indoor wiring pit work	11	
4	Indoor lighting work	11	Lighting around facilities within scope of estimate
5	Primary utilities' work	11	(*1)
6	Sanitary plumbing	F1	
7	Land transportation of installation facilities	11	
8	Power distribution facilities	11	
9	Heat insulation work	11	

- (*1) Engine pump work for emergency and cable building work upto power distributing panel (AC 380V, 3¢) should be included.
- 6. System of work responsibility



7. Responsibility, Guarantee

No.	Situation	Contra	actor's
		Scope	Out of scope
1	Damage of facilities at the opening	0 25 %	
2	Rust of facilities at the opening		O
3	Robbery of facilities during work	0	
4	Damage of facilities caused by miswork	0	
5	Lack of materials " "	О	
6	Function error	0	
7	Accidents of workers	0	
8	Delay of working term	O	
	4		

Contractor should pay compensation regarding the contractor's responsibility above mentioned.

Also, contractor should pay all cost if reconstruction work on item No. 4, 6 occurs.