PRELIMINARY DESIGN

CHAPTER 4 CITY BUS

- 4-1 BUS ROUTES
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- 4-3 SPECIFICATION FOR BUSES
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- 4-5 MAINTENANCE AREA
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4-1 BUS ROUTES

Design of Bus Routes

The purpose of design of bus routes is to improve the convenience of users and to improve profitability through consolidation of bus routes in the Kathmandu urban area. Nineteen routes including the routes for operation of mini buses were proposed from Nepal side as the routes to be operated by NTC with introduction of new buses. These nineteen routes are classified, adjusted and evaluated, and the routes of the bus services to be operated by NTC are proposed in this chapter. (Refer Table 4-1 & Fig. 4-1)

Table 4-1 Proposed routes by NTC

| _, | System | Terminal | | Route | Running Distance (km) |
|----|-----------------|-------------|-----|----------------------|-----------------------------|
| Α | JORPATI | RATNA PARK | 1 | JORPATI | 9 |
| | | | 2 | GAUSALA | 5 |
| | | | 3 | SANKHU | 19 |
| | | | . 4 | SUNDARIJAL | 15 |
| В | LAGANKHEL | RATNA PARK | 5 | PATANDHOKA | 5 |
| | | (LAGANKHEL) | 6 | LAGANKHEL - | 7.5 |
| | | | 7 | - GODAVARI | 18 |
| | e gegenere en e | | . 8 | - CHAPAGAON | 18 |
| С | KIRTIPUR | RATNA PARK | 9 | KIRTIPUR | 8 |
| | | | 10 | THANKOT | 10 |
| | | | 11 | KIMDOL (SWAYAMBU) | 6 |
| D | AIR PORT | SHAHID GATE | 12 | AIR PORT | 8 |
| | | | 13 | BHADGAOU (BHAKTAPUR) | 14 |
| | | | 14 | DHULINKHEL | 30 |
| E | BALAJU | JAMAL | 15 | BALAJU | 5 |
| | | | 16 | NARAYANSTHAN | 10.5 |
| F | TANGAL | RATNA PARK | 17 | BISHALUGAR | 5 |
| G | DAKSHINKALI | SHAHID GATE | 18 | DAKSHINKALI | 22 |
| Н | RING ROAD | | 19 | RING ROAD | |

Contents of evaluation items (Refer Table 4-2)

Operating distance

Routes than cannot accommodate urban bus services are excluded.

15Km route is the limit.

Table 4-2 EVALUATION FOR THE PROPOSED ROUTES AND DESIGNED ROUTES

EVALUATION TABLE

| | | | | | | DIIMMTM | G STATE |
|-----------|-----------------------|---------------------|------------------|-------------|----------------|---------|----------|
| ٠. ا | PROPOSED 線 ROUTE 線 | RUNNING DISTANCE | WIDTH OF RUAD | DEMAND | ELEVA- TION | L | CITY BUS |
| A | 1. JORPATI | + | + | + | GOOD | ON | ON |
| | 2. GAUSALA | + | + . | | GOOD | ON | ON |
| | 3. SANKHU | | | | | 98 | os |
| | 4. SUNDARIJAL | | | | | ON | off |
| В | 5. PATANDHOKA | +-: | + | + | GOOD | ON | ON |
| | 6. LAGANKHEL | + | + | + | GOOD | OFF | ON |
| . ! | 7. GODAVARI | | | | | ON | OFF |
| | 8. CHAPAGAON | | | | | oN | OFF |
| C | 9. KIRTIPUR | + | -1- | + | GOOD | ON | ON |
| | 10. THANKOT | + | + | + | GOOD | OFF | ON |
| | 11. (SWAYAMBU) | + | | | | OFF | OFF |
| D | 12. AIR PORT | + | | | | oN | OFF |
| | 13. (BHAKTAPUR) | _ | - | i i | | on. | ON |
| er Fer | 14. DHULINKHEL | | + | + | | ON | GN |
| E. | 15. BALAJU | + | | 41 | | ON | OFF |
| | 16. NARAYANSTHAN | + | + | + | GOOD | ON | ON |
| F | 17. BISHALUGAR | + | | | | ON | OFF |
| G | 18. DAKSHINKALI | | + | | | OFF | on |
| Н | 19. RING ROAD | | 41 | - | | OPF | OFF |

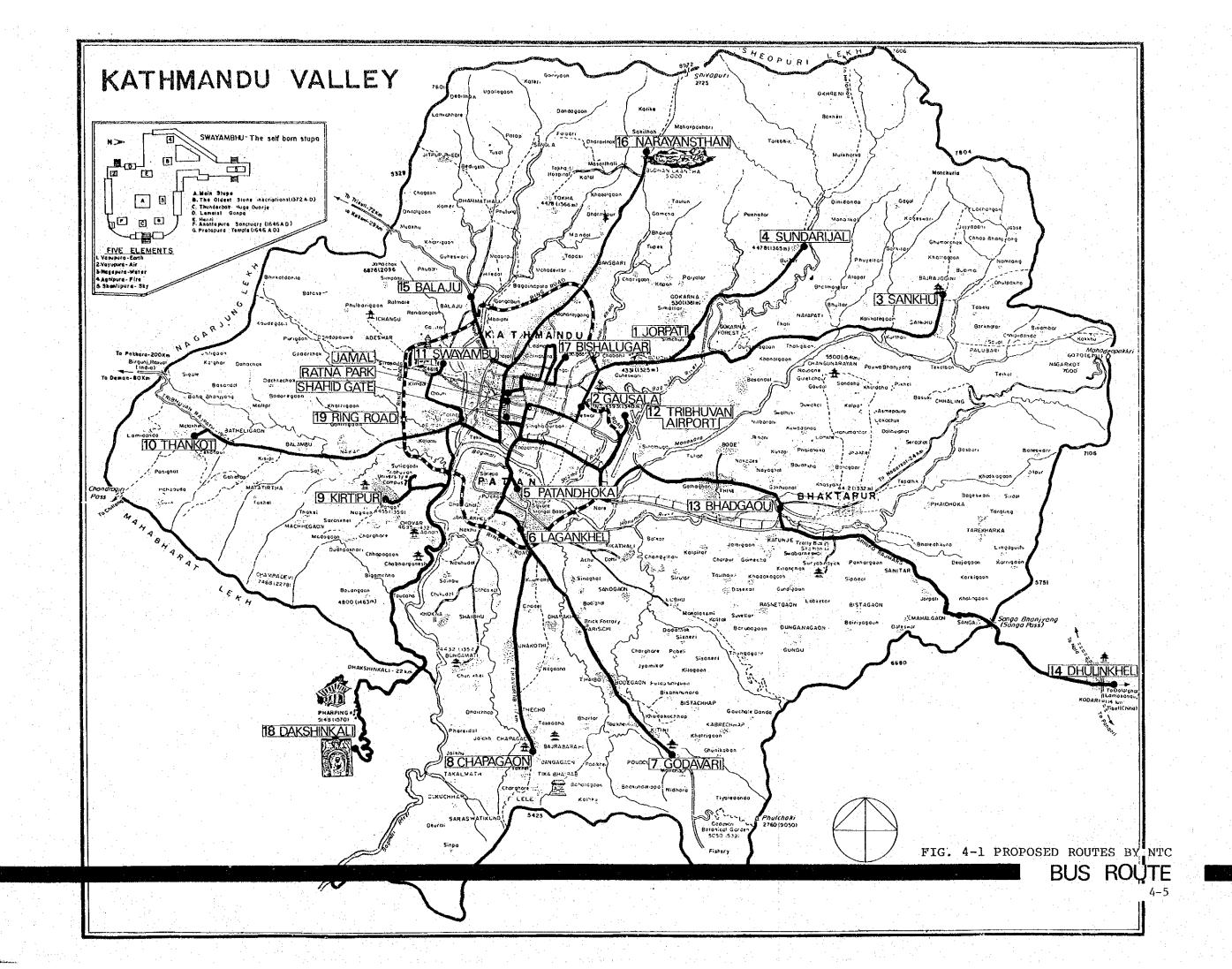


Table 4-3 MANAGEMENT INDEXES & NUMBER OF SUPPLIED BUSES

| | | SYSTEM | A.JOR | PATI | B.LAGANK | HEL | C.KIRTI | PUR | E.BALAJU | |
|---|--------------|---|-----------|-----------|--------------|-------------|------------|------------|-----------------|-------------|
| ITEM | ITEM ROUTES | | I.JORPATI | 2.GAUSALA | 5.PATANDHOKA | 6.LAGANKHEL | 9.KIRTIPUR | 10.THANKOT | 16.NARAYANSTHAN | TOTAL |
| 0pei | rati ıg dist | ance (km) | 9 | 5 | 5 | 7.5 | 7 | 10 | 10.5 | |
| Length of t | urnaround t | ime required (minute) | . 75 | 50 | 50 | 60 | 60 | 90 | 90 | |
| Number of | | naround terminal (the heart the city or the surburb) | 2,624 | 4,672 | 9,180 | 7,680 | 6,134 | 4,271 | 2,698 | |
| passengers at peak | | Congestion directions(1) | 1,790 | 2,350 | 5,035 | 4,474 | 3,234 | 2,382 | 1,496 | |
| hour (passenger) | One-way | Do.at peak hour .(2) | 262 | 229 | 940 | 526 | 627 | 494 | 265 | |
| | | Do.at off-peak hour $(1-2) \times 2$ | 1,266 | 1,892 | 3,155 | 3,422 | 1,989 | 1,394 | 966 | |
| Number of | | At peak hour | 3.7 | 3,3 | 13.4 | 7.5 | 9.0 | 7.1 | 3.8 | |
| operations (bus) | One-way | At off-peak hour | 28 | 42 | 70 | 76 | 45 | 31 | 22 | : |
| Input per | At peak l | nour | 4 | 4 | 12 | 8 | 9 | 7 | 4 | |
| hour (bus) | At off-pe | eak hour | 3.5 | 4.0 | 5.8 | 7.6 | 4.5 | 4.7 | 3.3 | |
| System of input (at peak hour + at off-peak hour) (bus) | | 4 | 4 | 6 + 6 | 8 | 5 + 4 | 5 + 2 | 4 | | |
| Number of opera | ations per | a day-turnaround | 36 | 50 | 97 | 91 | 63 | 45 | 30 | |
| Transportation | Kilometer | (km) | 21,456 | 22,885 | 45,540 | 52,329 | 41,244 | 37,800 | 25,379 | |
| Total travelling distance (km) | | 648 | 500 | 970 | 1,365 | 882 | 900 | 1,630 | ; · | |
| Travelling distance per bus (km) | | 162 | 125 | 81 | 170 | 98 | 129 | 158 | : | |
| Mean passenger density (Passengers/Bus) | | 33.11 | 45.77 | 46.95 | 38.34 | 46.76 | 42.00 | 40.28 | | |
| Income per kilometer (Rs/km) | | 2.65 | 3.66 | 3.76 | 3.07 | 3.74 | 3.36 | 3.22 | | |
| Number of inpu | tted | Presend condition | S. 2 | 0 | P7 | S. 6 | N. 4 | P. 5 | P. 3 | 27 |
| buses (bus) | | Shortage | 2 | 4 | 5 | 2 | 5 | 2. | 1 | 21 |

[•] Length of time required

• Total travelling distance: Operating distance x number of operating per day

• Travelling distance per day: Total travelling distance x number of inputted buses

• Mean passenger density : Transportation passenger kilometer/total travelling distance

• Income per kilometer : Mean passenger density/fare rate (0.08 Rs/km)

• Number of inputted buses : Symbol N... NTC

S... SAJHA P... PRIVATE

^{: 15}km/h at average with loss time of about 5min. in view.

[•] Number of operations

[:] Service leveles are 70 passengers/bus around 125% during peak hour and 45 passengers/bus around 85% during off-peak hour.

[•] Input per hour

[:] Number of operations per hour/number of trips per hour

· Road width

Demand for route buses

B-7 GODAVARI, B-8 CHAPAGAON,
D-14 DHULINKHEL and G-18 DAKSHINKALI)
The routes considered to be unsuitable
for operation of buses of medium size or
larger are excluded

(Those routes are A-4 SUNDARIJAL, B-7 GODAVRI, B-8 CHAPAGAON, D-13 BHADGAOU, E-15 BALAJU and F-17 BISHALUGAR)

(Those routes are A-3 SANKHU, A-4 SUNDARIJAL.

The routes with little demand and considered to be hardly payable are excluded.

(Those routes are A-3 SANKHU, A-4 SUNDARIJAL, B-7 GODAVARI, B-8 CHAPAGAON, C-11 KIMDOL, D-12 AIR PORT G-18 DAKSHINKARI and H-19 RING ROAD)

Based on the study on the following seven routes of four systems have been selected to commence bus services under this project.

A. JORPATI

- 1. JORPATI
- 2. GAUSALA
- B. LAGANKHEL
- 5. PATANDHOKA
- 6. LAGANKHEL
- C. KIRTIPUR
- 9. KIRTIPUR
- 10. THANKOT
- E. BALAJU
- 16. NARAYANSTHAN

4-2 NUMBER OF BUSES

4-2-1 Calculations for Buses Required

To operate Bus Routes in the previous article, bus requirements are estimated from the following conditions.

- (1) Passenger utilisation rate will be 125% at peak hour and 85% at offpeak hour at the busiest places and the service level will be raised.
- (2) Number of passengers will be to passengers at peak hour and 45 passengers at off-peak hour (30 passengers in seats + 25 passengers on hand-straps = 55 passengers in total).
- (3) The mostly busiest places are the terminals (the heart of the city or the suburbs), and the result of this survey of on/off passenger

are used.

(4) The demands of the busy directions (outward or inward to the city) will be satisfied.

Under above conditions, 21 new buses capable of effectively operating are required to 27 current buses. With number of bus operations is set and the required time taken into account. In case new buses are supplied, management indices for bus routes are high except for two route of JORPATI, LAGANKHEL (refer Table 4-3). Depreciation and the expense of parts and tyres can be neglected because new buses are objects of assistance. Operation will be possible by the expenses of 2.2 Rs/km to the total travelling distance of 150 km/day. The travelling distances per bus decreases in some routes and therefore, personal expenses rises because the newly supplied buses must satisfy the demand at peak hour. This is 0.81 Rs/km, 37% of all cost | 2.2 Rs/km. If all cost inclease up to 50%, each routes are able to be operated by all cost of about 2.6 Rs/km.

4-2-2 Number of supplied buses

Number of supplied buses are designed on basis of 21 buses effectively operating which retain the payability and the service level sufficient. On the assumption that the effective operating rate is 90%, number of supplied buses are 24. For supplement, 20% of 27 current buses will require 6 buses on the basis of above number.

As a result 30 new buses are estimated.

4-3 SPECIFICATION FOR BUSES

4-3-1 Basic Policies

Buses will be used in Kathmandu area, and following items shall be considered for the specification for buses.

- (1) The current maintenance and service system for vehicles considered, the vehicles have the structure with few occurence of troubles and are capable of easily reparing by low cost without requiring high maintenance technology.
- (2) Buses are operated with full passengers in many cases except for a few routes and road conditions are poor. In addition, rough driving is often observed.

Therefore, judged from the current circumstance of maintenance and service described earlier, the entire chassis including axle system, suspension system, and power train system should be durable and strong.

- (3) Under meteorological conditions of Kathmandu the starting system and prime mover cooling system shall be protected against water (surface treatment, protection of electrical system, etc.) and shall not be influenced by low atmospheric pressure (prime mover output).
- (4) Fuel and lubricants mostly used are made in India. Fuel system and lubrication system should provide excellent durability against their low quality.

4-3-2 Specification for Buses The followings are the specification for buses.

| SPECIFICATION |
|--|
| 2 LPCTL TOWLTON |
| It is not suitable from the standpoints of maintenance and |
| operation that buses of multiple types and different size |
| are introduced, and the buses should be of single type |
| having overall length of about 9.5 m maximum. |
| The overall width shall be 2.5 m maximum from the |
| standpoint of road conditions. |
| The overall height shall be based on the Japanese safety |
| standard (3.2 m maximum) |
| The wheelbase shall be 5.2 m maximum. |
| Two thirds at maximum of the wheelbase. |
| The ground clearances is not as required as for vehicle |
| driving on mountains. It should be higher (departure |
| angle should be made larger) than the highest ground |
| clearance of the buses in Japan. |
| The ground clearance required is not as much as for the |
| buses driving on mountains. |
| There is no problem with normal vehicle weight. |
| 1. Diesel engine is suitable for fuel. |
| 2. Front engine system shall be adopted. |
| 3. Power output shall be required sufficient because of |
| the altitude of Kathmandu, the fact of buses running |
| with full of passengers, and reduction of power output |
| in the process of use. Power output is desired to satisfy |
| the following conditions after compensated by the |
| number of passengers and the altitude of Kathmandu. |
| $PS \ge \frac{1}{100}$ (GVW + 1,500) GVW : Kg |
| 4. The injection pump shall be in-line type (Bosch type) |
| |

| item#5/100 | SPECIFICATION |
|-------------------|---|
| | suitable for servicing capacity. |
| 海海海 医囊肿 电点 | 5. The filter for fuel and lubricating oil, shall be given |
| | sufficient capacity. |
| | 6. Starting shall be facilitated during cold season and |
| | overheating shall be prevented during hot season. |
| Fuel tank | The fuel tank capacity shall be about 130-200 & minimum |
| | for running distance in a day. |
| Clutch | Ordinary clutch shall be satisfactory. |
| Transmission | The transmission shall be five forward speeds, and the |
| | third gear, fourth gear and fifth gear at least hsall be |
| | synchromesh. |
| Steering | 1. The steering shall be right-hand drive system because |
| | of vehicle running on the left of road in Nepal. |
| | 2. Power steering is not necessarily suitable for easy |
| | maintenance and servicing. However, power steering |
| | shall be adopted, if the front axle load is large |
| | according as regulations in Japan. |
| | 3. The minimum turning radius shall be as small as possible |
| | and about 10 m maximum. |
| Brake system | l. Air brakes or hydraulic brakes with power servo are |
| 3,000 | suitable. The brake lines shall be dual system against |
| | trouble. |
| | 2. Exhaust retarder shall be provided for reducing wear of |
| | brake shoes. |
| m | Because buses will be operated in the state of being fille |
| Tyres | [李] 新兴成品 [[[[[[] [[] [[] [[] [[] [[] [[] [[] [[|
| | up to full capacity, the tyre size is used 9.00 - 20. |
| Suspension | The suspension for large loads shall be used because |
| | buses will be operated with full passenger. |
| Electrical system | The electrical system shall be 24V, and cold weather in |
| | Nepal shall be considered. |
| Vehicle body | 1. Monocoque type is not suitable for body to be easily |
| | repaired. |
| | 2. The body shall be full resistant against corrosion. |
| | (as well as other parts). |
| | 3. Two entrances/exits for passengers shall be provided |
| | on the left-hand side of the body, one entrance/exit |
| | for the driver shall be provided on the right-hand |

| Item | | SPECIFICATION |
|--|--|---|
| | provide | on the right hand side or rear side of the |
| | body. | |
| | 4. The eff | ective width of entrances/exits for passengers, |
| | is not | excessively broad because of acceptance of fare, |
| | and it | is sufficient to be accorded of such an extent |
| | to the | Japanese safety standard (60 cm minimum). |
| | 5. For ope | ration of the doors for passengers, power type |
| | is not | suitable from point view of easy maintenance |
| AN OWNER WATER TROOP TO THE | and ser | vicing, and they shall be manual type because |
| division and the | conduct | ors will stand at both front and rear doors. |
| | 6. For the | doors for passengers, external opening type is |
| | not sui | table from the standpoint of prevention of |
| | injury | to the passengers outside, and the height, steps, |
| | | all conform to the Japanese safety standard. |
| | and the second s | nt windshield glasses shall be laminated sheet |
| | | split at the center for easy replacement and |
| | | rocuring period on breakage. |
| | | dows shall be of openable type with the climate |
| | in the second of the second | nto account, and safety glasses shall be used. |
| | | tion ports for both of fine and rain weather |
| | | e provided on the roof, front side, etc. with |
| | | mate (especially in rainy season) taken into |
| | account | |
| | | tion indicators (with lighting fixture) of manual |
| | | type shall be provided at both front and rear |
| | | or future expansion of the service network. |
| | | rriers are not necessary because the buses will in the town only. |
| Interior | | ers' seats shall be three-way seats (long seats) |
| Interior | | e current situation of passenger density. |
| | 三字 人名英格里利 | t size shall conform to the Japanese safety |
| | standar | tarih di di talah di |
| | | t cushions and seat backs shall be made of the |
| | | 1s to be hardly broken and to be easily and |
| | | ly repaired by low expence. |
| The second secon | | three handrails (with or without hand straps) |
| | | e provided on the ceiling for standing passengers. |
| | The eff | ective height for standing passengers shall |
| | | |

| 1 | |
|--------------------------------|--|
| Item | SPECIFICATION |
| | conform to the Japanese safety standard (180 cm minimum) |
| | 5. The driver's seat shall be adjustable and protective |
| | bars and other protective means shall be provided to |
| | prevent hindrance to driving by passengers. |
| | 6. Standing spaces of conductors shall be near both front |
| | and rear passenger entrances/exits with pipes or other |
| | suitable means as partition and shall be equipped with |
| | buzzers for communication with the driver's seat. (It |
| | will be more suitable if these buzzers can also be |
| | operated from outside of the body near the passenger |
| | entrances/exits.) |
| | 7. The passenger entrances/exits shall be provided with |
| | grip bars for safety of up and down. |
| | |
| | 8. Interior heating is not required by maintenance and |
| | servicing, operation error and atmospheric temperature. |
| Lights | 1. Fluorescent lamps are suitable for lighting the |
| | interior for the purpose of power consumption and |
| | luminous intensity. The brightness shall conform to |
| | the Japanese safety standard (fluorescent lamp: 2 W/m^2), |
| | and it is suitable to adopt dual system for lighting. |
| | 2. Fog lamps shall be provided because fog tends to be |
| | generated in the morning. |
| Other device | 1. Head lamps, side marker lamps, tail lamps, brake lamps, |
| (including items | license plate lamp, rear reflectors, turn signals, |
| described earlier) | back-up lamps, side lamps or side reflectors, horn, |
| | rear view mirros, under mirror, interior rear view |
| | mirror, windshield wiper, windshield washer, defroster |
| | and indication of driving devices shall be provided in |
| | conformity to the Japanese safety standard and other |
| | regulations. |
| | 2. The instruments and alarms around the driver's seat |
| | (speedometer (km system), odometer, brake alarm, etc.), |
| | sun visors, step lamps, traction hooks at both front |
| | and rear, etc. shall correspond to the specifications |
| | for city buses used in Japan. |
| Part of Build | 3. The spare tyre with wheel, white/red flash lamp, fire |
| | extinguisher, jack, tool set, etc. shall be provided |
| 重要e 11 14.1 2.13 | in correspondence to the city buses used in Japan. |
| <u> La companya di mangana</u> | In correspondence to the city buses used in Japan. |

4-4 SPECIFICATION FOR BUS MAINTENANCE EQUIPMENT

4-4-1 Basic Policies

At the present time, NTC possess no maintenance facility for buses, but light maintenance is only made by using the workshop for trolley buses granted by the People's Republic of China. In addition, there are very few maintenance engineers capable of correctly judging what requires maintenance or repair and giving instructions to mechanics. Under these circumstances the efficiency and safety of maintenance works are spoiled, and as a result, safety and operating efficiency of serviced vehicles have been reduced.

For improving the circumstance described above, sufficient maintenance equipment will be introduced for securing safety of maintenance work and of vehicles and also for improving working efficiency. In addition, upbringing of future maintenance engineers will be made through introduction of vehicle inspection equipment. These are the basic policies.

Along with the basic policies stated above;

- (1) It is planned to reduce the current maintenance expense;
- (2) Through upbringing and upgrading of skill of engineers, it will be made possible for current personnel of NTC maintenance staff to fulfill with the demand for vehicle maintenance, which is expected to increase in the future, including that of the vehicles granted this time;
- (3) Vehicle maintenance should be systematized, vehicle quality should be maintained, and bus operation improved for rate should be increased as a part of improvement of management.

4-4-2 Bus Maintenance Equipment, Tools & Parts

The followings are the specification for bus maintenance equipment, tools & parts.

SPECIFICATION Q'ty

A. Vehicle Inspection Equipment

1. Brake tester

: 10,000 kg

* Axle weight allowance

: $120 \times 1,000 \text{ mm}$ or more

* Roller dia x length

: $36440V \cdot 2.2kw \times 2$

* Motor

: 3,000 kg

* Max. brake force per wheel

| SPECIFICATION | Figure 1 and \hat{q}^{\dagger} and \hat{q}^{\dagger} ty: (|
|---|--|
| * Air lifter | : Equiped |
| 2. Auto lift, twin post | 2 |
| * Max, capacity | : 10 ton x 10 ton |
| * Wheel base adjustable range | : 2,000 mm |
| * Working pressure | : 10 - 12 kg/cm ² |
| * Lift | : 1,500 mm |
| * Ram dia. | : 335 - 395 mm |
| * Operation system | : Manual type |
| 3. Side slip tester | |
| * Approval No. by the ministry of Tra | ensportation of Japan |
| No. 239, No. 288, No. 317, No. 368 | |
| * Axle weight allowance | : 10,000 kg |
| * Power source | : 1¢220V, 50/60 Hz |
| 4. Speed meter tester | |
| * Axle weight allowance | : 10,000 kg |
| * Roller dia. x length | : 185 x 1,000 - 1,200 mm |
| * Speed measuring range | : 0 - 120 km/h |
| * Check alarm | : 40 km/h |
| 5. Toe-in gauge | |
| * Measuring range | : 800 - 2,100 mm |
| | |
| B. Jack & others | |
| 1. Garage jack | $oldsymbol{2}$, which is the $oldsymbol{2}$. $oldsymbol{2}$ |
| * Capacity | : 10 ton |
| * Body length | : 1,555 - 1,650 mm |
| * Lift | : 400 - 410 mm |
| * Net weight | : 105 - 170 Kg |
| 2. Transmission jack | |
| * Capacity | : 800 kg or more |
| * Overall length | : 900 - 1,200 mm |
| * Lift | : 500 - 600 mm |
| * Net weight | : 70 - 90 kg |
| 3. Diff-jack | |
| * Capacity | : 500 - 600 kg |
| * Lift | : 450 - 650 mm |
| 4. Engine service jack | . The state of the state of the state of ${f 1}$, which is the state of ${f 1}$, which is the state of ${f 1}$ |
| * Capacity | : 1,600 - 1,800 kg |
| * Overall length | : 1,500 - 1,700 m/m |
| * Lift | : 200 - 250 mm |
| | |
| 4-16 | |
| 化氯甲酚 医结束性 经收益 化二氯化二氯化二氯化二氯化二氯化二氯化二氯化二二氯甲基氯化二二 | |

| and the second | | | ~ - <i>></i> |
|--|--|---|-----------------|
| | * Dimension | : $3,897 \times 5,030 \times 2,620 \text{ mm}$ | |
| | * Used water | : 100 - 120 l/bus | |
| | ordina de la profesiona de la Companya de la Compa Companya de la Companya de la Compa | | |
| D. | Lubricating Equipment | | |
| 1. | Chassis lubricator Gun with hose 2.5 | | 2 |
| | * Pump output | : 400 - 460 g/min | 1 |
| | * Output pressure | : 230 kg/cm ² or more | |
| | * Used air pressure | $: 3-7 \text{ kg/cm}^2$ | |
| the state of the s | * Tank capacity | : Pail-can | |
| 2. | Oil bucket pump | | . 3 |
| | * Pump output | : 40 - 50 cc/stroke | |
| | * Nozzle with vinyl hose | : 2 m | |
| | * Container with carrier | : 20 - 26 l | |
| 3. | Grease gun Lever Type | | 5 |
| | * Capacity | : 200 - 300 cc | |
| | * Output pressure | : 150 kg/cm^2 or more | |
| | * Output | : 1.40 - 1.60 cc/stroke | : . |
| 4. | Oil measure | | 2 |
| | * Made of Copper | : With a lid | |
| | * Capacity | : 2 & | ; · |
| 5. | Drum can carrier | | 1 |
| | * Load capacity | : 250 kg | |
| | * Length | : 1,500 - 1,600 mm | |
| | | | |
| Ε. | Tire & brake service equipment | | |
| 1. | Wheel dolly Hydraulic, hand | operation | 1 |
| | * Capacity | : 500 - 600 kg | |
| | * Applicable tire size | : 650 x 1,000 | |
| 2. | Tire Changer Heavy duty | | .1. |
| | * 0il pressure required | : 7 - 10 ton | |
| | * Applicable tire | : 650 x 1,000 | |
| | * Motor | : 3¢440V·1.5 Kw | |
| | * Dimension | : $700 \times 1,200 \times 1,460 \text{ mm}$ | |
| 3. | Tire spreader Outward spreading | - 11 12 12 13. | 2 |
| | * Length | : 980 mm | |
| | * Net weight | : 4.2 kg | |
| 4. | Tube test tank With stand | | 1 |
| | * Tank capacity | : 100 - 120 L | :: : |
| | * Dimension | : 1,000 x 300 x 450 | |
| | 그리는 보고를 만든다는 것이 하는 것 같아 되는 것 같아 않는다. | | |

| | SPECIFICATION | Programme Q'ty |
|--|-----------------------------|--|
| 5. | Brake drum lathe | . We have the state of the ${f 1}$ - ${f 4}$ |
| | * Brake drum dia. | : 250 - 650 mm |
| | * Brake drum width | : 250 mm |
| : + | * Feed/spindle revalution | : Rough 0.5 mm |
| | | : Finish 0.1 mm |
| | * Motor | : 3\dd40V\cdot 0.75 - 1 kw |
| 6. | Air power revetter | 1 |
| | * Capacity | : 5 ton presented by the second and the |
| | * Punch holder stroke | : 30 - 45 mm |
| | * Air pressure required | : $10 \text{ kg/cm}^2 \text{ up to}$ |
| | | the Arms marked Artistics |
| F. | Air Compressor & others | |
| 1. | Compressor Two-stage & auto | |
| | * Motor out put | : 36440 V, 7.5 kw |
| | * Piston displacement | : 700 - 900 L/min |
| | * Working pressure | : $11.0 - 14 \text{ kg/cm}^2$ |
| | * Tank capacity | : 260 - 320 L |
| 2. | Air transformer | \mathbf{z} |
| | * Pressure gauge | $: 0 - 10 \text{ kg/cm}^2$ |
| | * Air outlet | : 1/4" PF |
| 3. | Spray gun set Suction type | 3 |
| | * Container | : 1,000 & |
| 4. | Infra-red dryer | $\frac{1}{2} \left(\frac{1}{2} \right) \right) \right) \right)}{1} \right) \right)}{1} \right) \right)} \right)} \right)} \right)} \right)} \right)} \right)} \right)}} \right)}}} \right)}}}}}}}}$ |
| e de la companya de l | * Power source | : 1∲220V·1.5 kw |
| | * Bulb No. | : 250 w x 6 pcs. |
| | | |
| G. | Body bumping service | 1 |
| 1. | Hydro power | |
| | * Capacity | : 10 ton |
| | * Consists of | : 10 ton pump unit - 1 set |
| | | : Stand case with wheels - 1 set |
| | | : Various attachments - 3 pcs |
| | * Ram stroke | : 150 mm |
| 2. | Fender tool set | |
| | * Consists of | : Pad, 4 kinds (each 1 pc) |
| | | : Hammer, 4 kinds (each lpc) |
| | | : Flange tool 1 pc |
| | | : Curved spoon 1 pc |
| | | da entral quality en l'escribbane. : Metaric case : 1 pc |

| | SPECIFICATION | The Department of the Q^{\dagger} ty |
|-----------|--|--|
| | * Meter | : Color coded for OK or BAD |
| | * Power source | : 1ø220V. 50 Hz |
| 2. | Circuit tester | and the state of t |
| • | * Measuring range | : DCV- 0-2,20,50,500V |
| | | DCA- 0-5,50,500mA |
| | and the second of the second o | ACV- 0-25,50,250,500V |
| | | Resistance |
| | | 5(x1,10,x100) Kohm |
| 3. | Augo megger | $oldsymbol{2}$. The state of |
| | * Voltage | : 500V |
| | * Resistance | : 0 - 100 Molim |
| 4. | Volt-Ampere meter | 2 · · · · · · · · · · · · · · · · · · · |
| : | * Adjustable range of resistance | 4: 0 - 20A |
| 4 | * Measurable range | : DCV- 0-10,0-20,0-40V |
| * | | DCA6,-0,-60A |
| | * Test cord length | : 1m or more |
| 5. | Battery tester | 2 |
| · · | * Battery applicable | : 6,12,24V·50 - 500 AH |
| | * Measurable range | : 0 - 32 V |
| 6. | Battery hydrometer | 5. |
| 0. | * Length | : 320 - 350 mm |
| 7. | Battery charger | . 320 – 330 mm |
| | 1) Normal charging and booster | |
| | * AC input | : 1¢220V·50 Hz |
| | | : 10 - 24V 0 - 100A |
| | * DC output | |
| | * Net weight | : Abt 48 kg |
| | * Rectification | : Silicon diodo unit for full- |
| | | wave rectification |
| in a line | * Dimension | : 310 x 430 x 740 mm |
| | 2) Silicon quick charger | |
| | * AC input | : 1¢220V·50 Hz·1.4 KVA |
| | * DC output | $: 12 - 24 \text{V} \cdot 20 \text{A}$ |
| | * Net weight | : Abt. 16 kg |
| | * Rectification | : Silicon diodo unit for full- |
| 8 Th. | | wave recification |
| | * Dimension | : 360 x 220 x 200 mm |
| • · · · · | | |
| Ι. | Engine repair equipment | |
| 1. | Surface grinder | |
| | * Grinder store size | : 280 - 350 mm |
| | | with a first term of the constant $4 \div 21$. |
| | the state of the s | |

| SPECIFICATION | Q'ty |
|--------------------------------------|--|
| * Operative table dimension | : 368 x 1,250 mm or more |
| * Grinder store rpm | : 1,800 - 2,200 rpm. |
| * Grinder motor | : 3\\$440V\cdot 2.2 kw |
| 2. Con-rot aligner | and the second of the second o |
| * Con-rot available dia. | : 50 x 105 mm |
| * Dimension | : 650 x 230 x 170 mm |
| * Con-rot available length | : 150 x 420 mm |
| 3. Valve refacer | |
| * Chuck capacity | : 6 - 14.5 mm |
| * Valve-face angle | : 0°, 15°, 30°, 45°, 60°, |
| valve-race angle | 75°, 90° |
| * Valve head | : 100 mm up to. |
| | : 1\psi 220\nabla \cdots |
| * Motor (Chuck, Wheel, pump) | |
| 4. Valve seat grinder | |
| * Capacity valve saat | : 45 - 90 mm |
| * Grinding wheel, each one of roughi | |
| & finishing | : 41, 48, 51, 54, 57, 63 mm |
| * Driving motor | : 1¢220V 200 W |
| 5. Valve lapper air type | . The state of the $rac{d_{H}}{d_{H}}$ is the state of the $oldsymbol{1}$. In the state of $oldsymbol{1}$ |
| * Air pressure requires | : 2 - 8 kg/cm ² |
| * Net weight | : Abt 1.2 kg |
| 6. Valve lapper hand type | |
| * Length | : 285 mm |
| * Dia | : 30 mm |
| 7. Valve seat cutter Complete asso | ortment for milling valve seat 1 |
| * Capacity | : 34 - 64 mm dia. |
| | : Consisting of |
| | 15° 36,38,42,44,46,48, |
| | 52,54,56,58,64 |
| | 30° 36,42,52,58 |
| | 45° 34,36,42,46,52,56,62, |
| | 75° 34,36,42,46,54,60 |
| 8. Piston ring compressor | |
| * Capacity | : 50 - 125 mm |
| * Net weight | : Abt 300 gr |
| 9. Cylinder gauge | The Sou Branch (17) |
| | • 50 = 150 mm |
| * Capacity | : 50 - 150 mm |
| | an light più baile agina ai tha ai aige. |
| | |
| 4-22 | |
| はたちょうりょう かんしょう しょうせいしき | |

| | SPECIFICATION | Q'ty |
|------------|--------------------------------|--|
| | * Measurable length | : 250 mm. |
| | * Graduation | : 1/100 mm |
| 10. | Valve lifter | |
| | * Capacity | : 50 - 225 mm |
| 4. | * Net weight | : Abt 3.5 kg |
| | * Length | : 400 mm |
| 11. | Diesel injection pump tester W | ith injection pump special 1 |
| | | ool set |
| | * Injection pump | : 8 Cylinders |
| | * Revolving range | : 0 - 4,200 rpm |
| | * Motor | : 3∮440V·50 Hz |
| | * Disc for timing adj. | : 360° graduated |
| 12. | Nozzle tester | and the property of the second |
| | * Pressure gauge | $: 0 - 500 \text{ kg/cm}^2$ |
| | * Fuel tank | : 400 - 600 cc |
| | * Mim. Scale | : 1.0 kg/cm ² |
| 13. | Cylinder liner puller | |
| | * Capacity | : 75 - 155 mm |
| . * | * Net weight | : Abt 14 kg |
| 14. | Diesel compression gauge | |
| | * Measurable capacity | $: 0 - 70 \text{ kg/cm}^2$ |
| | * Min. increment | : 1 kg/cm ² |
| 15. | Vacuum gauge | |
| | * Graduaction | : 0 - 76 cm Hg. |
| | | $0 - 0.5 \text{ kg/cm}^2$ |
| | | |
| J. | Air and electric tools | |
| 1. | Impact wrench | |
| the factor | * Capacity bolt size | : 40 mm |
| | * Complete with sockets | : $32,35,41 \text{ mm}$: $0.8 - 1.3 \text{ m}^3/\text{min}$ |
| | * Air consumption | : 0.0 - 1.3 m ² /m.tt |
| 2. | Portable air grinder | : Chuck 6 mm |
| | * Capacity | : 25,000 rpm |
| 3 | * No load speed | 23,000 rpm |
| 3. | Electric drill 1) Small-size | |
| | | * 6.5 mm : [3,5] |
| | <pre>* Capacity * Motor</pre> | : 1¢220V |
| | 2) Medium-size | |
| | 2) Mediami-2126 | |
| | | 4-23 |

| | | | | • |
|--|------------------------------|---|-----------------------------------|--|
| | SPECIFICATION | 100 | | Q'ty |
| | * Capacity | : | 13 mm | |
| in the second of | * Motor | | 1ø220V | |
| | 3) Corner drill | | | 1. |
| | * Capacity | • • | 20 mm | |
| | * Motor | | 1ø220V | · . |
| 4. | Bench drilling machine | • | | 1 |
| | * Capacity | | 23 mm | |
| | * Swing | | 430 - 450 mm | |
| | * Motor | | 3\$440V·400W | |
| | * Max. grill stroke | 1.0 | 120 - 130 mm | |
| 5. | 超级 化水油 医乳腺体 医囊膜管 医二甲基甲基甲基 | | | ric 1 |
| | Electric bench grinderWith e | | erd & Stand for electr | ac i |
| | grinde | | arr. | |
| | * Capacity (Wheel size) | | 255 mm | |
| | * Power input | : | 3\$440V • 750W | |
| 6. | Electric hand grinder | | | 2 |
| en e | 1) Small-size | | | |
| | * Capacity (Wheel size) | • | 100 mm | |
| | * Power input | : | 1∮220·300 - 500 W | |
| 4 4 | 2) Medium-size | | | 1 |
| | * Capacity (Wheel size) | : | 180 mm | |
| | * Power input | • | 1\$220V·350 - 900W | |
| 7. | Electric hand shear | | | 1 |
| | * Capacity | : | Steel 2.0 mm | to and a second |
| | * Power input | : | 1\$220V · 200 - 400W | |
| | | | | |
| К. | Hand tools | | | |
| 1. | Open end spanner set | : | 8 x 9, 10 x 12, 12 x | 14, 20 |
| | | | $14 \times 17, 19 \times 21,$ | |
| | | | 23 x 26 mm | Esta de la companya d |
| 2. | Single end spanner set | : | 24,26,27,29,30,32,35 | ,36, 1 |
| | | | 38,41,46,50,54,58,60 | ,63, |
| | | 10 | 65,67,70mm | |
| 3. | U-Bolt nut wrench | : | 23 x 26, 24 x 27, | 1 |
| | | | 26 x 32, 29 x 32, | |
| | | | 30×32 , 32×35 , | |
| | | ÷ , , , , , , , , , , , , , , , , , , , | 32 x 36 mm | |
| 4. | Offset wrench set | ; | 10 x 12, 12 x 14, | 20 |
| | | | 14 x 17, 17 x 19, | |
| | | | 21 x 23, 23 x 26 mm | |
| en de telepologia. La contentación de la contentación | | | | |
| 4-24 | | | | |
| | | | | |

| 5. Single offset box wrench 6. Socket wrench set 1/2" sq. 7. Socket wrench set 3/4" sq. 8. Wrench 1) T type wrench 2) Hold flexible wrench 3) Universal joint wrench 4) L type wrench 5) Adjustable pipe wrench 6) Water pump plier 7) Speed handle | Qtt : 24, 26, 27, 29, 30, 32, 1 35, 36, 38, 41, 46, 50mm : 8, 10, 11, 12, 13, 14, 10 17, 19, 21, 23, 24, 27mm : Spinner handle, Bar, Extention bar, Universal joint : 24, 26, 27, 29, 30, 32, 1 |
|--|--|
| Single offset box wrench Socket wrench set 1/2" sq. Socket wrench set 3/4" sq. Wrench T type wrench Hold flexible wrench Universal joint wrench L type wrench Adjustable pipe wrench Water pump plier | : 24, 26, 27, 29, 30, 32, 1 35, 36, 38, 41, 46, 50mm : 8, 10, 11, 12, 13, 14, 10 17, 19, 21, 23, 24, 27mm : Spinner handle, Bar, Extention bar, Universal joint : 24, 26, 27, 29, 30, 32, 1 |
| Socket wrench set 1/2" sq. Socket wrench set 3/4" sq. Wrench T type wrench Hold flexible wrench Universal joint wrench L type wrench Adjustable pipe wrench Water pump plier | 35, 36, 38, 41, 46, 50mm : 8, 10, 11, 12, 13, 14, 10 17, 19, 21, 23, 24, 27mm : Spinner handle, Bar, Extention bar, Universal joint : 24, 26, 27, 29, 30, 32, 1 |
| Socket wrench set 3/4" sq. Wrench T type wrench Hold flexible wrench Universal joint wrench L type wrench Adjustable pipe wrench Water pump plier | 8, 10, 11, 12, 13, 14, 10 17, 19, 21, 23, 24, 27mm Spinner handle, Bar, Extention bar, Universal joint 24, 26, 27, 29, 30, 32, 1 |
| Socket wrench set 3/4" sq. Wrench T type wrench Hold flexible wrench Universal joint wrench L type wrench Adjustable pipe wrench Water pump plier | 17, 19, 21, 23, 24, 27mm : Spinner handle, Bar, Extention bar, Universal joint : 24, 26, 27, 29, 30, 32, 1 |
| Wrench T type wrench Hold flexible wrench Universal joint wrench L type wrench Adjustable pipe wrench Water pump plier | <pre>: Spinner handle, Bar, Extention bar, Universal joint : 24, 26, 27, 29, 30, 32, 1</pre> |
| Wrench T type wrench Hold flexible wrench Universal joint wrench L type wrench Adjustable pipe wrench Water pump plier | Extention bar, Universal joint : 24, 26, 27, 29, 30, 32, 1 |
| Wrench T type wrench Hold flexible wrench Universal joint wrench L type wrench Adjustable pipe wrench Water pump plier | joint: 24, 26, 27, 29, 30, 32, 1 |
| Wrench T type wrench Hold flexible wrench Universal joint wrench L type wrench Adjustable pipe wrench Water pump plier | : 24, 26, 27, 29, 30, 32, 1 |
| Wrench T type wrench Hold flexible wrench Universal joint wrench L type wrench Adjustable pipe wrench Water pump plier | |
| T type wrench Hold flexible wrench Universal joint wrench L type wrench Adjustable pipe wrench Water pump plier | |
| T type wrench Hold flexible wrench Universal joint wrench L type wrench Adjustable pipe wrench Water pump plier | 34, 35, 36, 38, 41, 46, |
| T type wrench Hold flexible wrench Universal joint wrench L type wrench Adjustable pipe wrench Water pump plier | 50, 54, 58, 63 mm |
| T type wrench Hold flexible wrench Universal joint wrench L type wrench Adjustable pipe wrench Water pump plier | : Spineer handle, Extention |
| T type wrench Hold flexible wrench Universal joint wrench L type wrench Adjustable pipe wrench Water pump plier | bar (3 pcs), Universal joint |
| T type wrench Hold flexible wrench Universal joint wrench L type wrench Adjustable pipe wrench Water pump plier | others. |
| 2) Hold flexible wrench 3) Universal joint wrench 4) L type wrench 5) Adjustable pipe wrench 6) Water pump plier | |
| 3) Universal joint wrench4) L type wrench5) Adjustable pipe wrench6) Water pump plier | : 8, 9, 10, 12, 14, 17, 19, 1 |
| 3) Universal joint wrench4) L type wrench5) Adjustable pipe wrench6) Water pump plier | 21, 23 mm |
| 4) L type wrench5) Adjustable pipe wrench6) Water pump plier | : 10, 12, 14, 17 mm 1 |
| 5) Adjustable pipe wrench6) Water pump plier | : 10, 12, 14, 17, 19, 21mm 1 |
| 6) Water pump plier | : 10, 12, 14, 17, 19, 21mm 1 |
| | : 150, 350, 900 mm 1 |
| 7) Speed handle | : 250mm 1 |
| | : 400, 450 mm |
| 8) Bolt clipper | : 300, 600 mm |
| 9) Solderless terminal kit | : Terminal plier, |
| | Terminal, Case |
| | 85 x 245 x 25 mm |
| 10) Universal chain wrench | : 490, 670 mm |
| 11) Attack driver set | : Driver, Adapter 1 |
| 12) Torque wrench | : 1,000-8,500, |
| | 2,000-10,000 kgf.cm. |
| 9. Wrench & others | |
| 1) Adjustable wrench | : 100, 300 mm 20 |
| 2) Combination plier | : 200 mm 20 |
| 3) Long nose plier | : 150-170 mm 20 |
| 4) Chain nose cutting plier | : 150-170 mm 20 |
| 5) Cutting plier | : 200 mm 20 |
| 6) Cutting nipper | : 150-170 mm 20 |
| 7) Screw-driver | : Length (-) 50,100,200mm 20 |
| | |
| | |
| | |

| | Si | PECIFICATION | | Q¹ty |
|------|--------------------------|-----------------|----------------------------|--------|
| | | | (+) 50,100,200mm | 20 |
| | | • | (~) 300mm | 5 |
| | 8) Chisel flat | | : Flat chise1 19 x 165mm | 20 |
| | 9) Center punch | • | : Length 120-130 mm | 20 |
| | 10) Leather punch | | : 8, 10, 12, 15, 19mm | 5 |
| | 11) Ball peen hammer | | : Weight 450 gr | 20 |
| | 12) Copper hammer | | : Weight 450 gr | 2 |
| | 13) Test hammer | | : Weight 250 gr | 10 |
| | 14) Wood hammer | | : Length 360 mm | 3 |
| | 15) Big hammer | | : Weight 2.3, 3.5 kg | 1 |
| | 16) Scraper blade | | : Length 190-250 mm | 20 |
| | 17) Tool box | | : Dimension 187x450x150mm | 5 |
| | 18) Tool tray | | : Dimension 415x250x90, | . 2 |
| | | | 450x300x120, | |
| | | 1 | 600x450x150mm | |
| .10. | Puller set | | | 1 |
| | 1) Gear puller | | | |
| | 2) Bearing puller | , t | | |
| | 3) Wheel hub puller | | | |
| | 4) Universal wheel hub p | uller | | |
| | 5) Bushing inserter & re | | | |
| 11. | Adjustable reamer | | | 1 |
| | * Range | | : 38.00-46.00, | |
| | | | 46.00-56.00 mm | |
| 12. | Tap & die set | .With tap wrenc | | 1 |
| | 1) Tap | min cap with | : 6, 8, 10, 12, 14, 16, 18 | • |
| | | | 20, 22 mm, 3pcs/ea. | , |
| | 2) Die | | : 6, 8, 10, 12, 14, 16, 18 | |
| | Z) Die | | 20, 22, 24 mm, 3pcs/ea. | , |
| 13. | File set | | 20, 22, 24 mm, Spusyea. | V |
| 13. | | | . Longth 200 mm | 2 |
| | 1) Rough, Medium, Fine | | : Length 300 mm | 3 |
| | | | Flat, Half-round, Round, | |
| | 0 7 | · | Square, Triangul | |
| | 2) Rough, Medium, Fine | | : Length 150 mm | 5 |
| | | | Flat, Half-round, Round, | |
| | | | Square, Triangul | |
| | 3) Wood file handle | | : 3 pcs | 3 |
| | | | | 4 p. 1 |
| | | | | |
| 4-26 | | | | |

| 11. | SPECIFICATION | | Q' |
|------|---|---|-----|
| 14.: | Vise | 150 | |
| | * Nominal size | : 150 mm | |
| | (Jaw opening) | : 155 mm | |
| | * Nominal size | : 100 mm | |
| | (Jaw opening) | : 105 mm | |
| 15. | Screw extractor set | | |
| | * Size of screw used | : 4.8-6.4, 6.4-8.0, | |
| | | : 8.0-11.0, 11.0-14.3, | |
| | | : 14.3-19.0 | |
| 16 | Electric soldering iron | | |
| | * Capacity | : 1¢220V·200W | |
| 17 | Work bench | | |
| | * Table size | : 1,700 \times 600 \times 750 mm or | mc |
| | * Max load on table | : 23 ton | |
| 18 | Tool caddy 4 step type | | |
| | * Dimension | : 330 \times 660 \times 825 mm with | 1 |
| | | rubber wheels | * |
| 19. | Service creeper Made of wood | | |
| | * Dimension | : 430 \times 910 mm with pillo | WC |
| 20. | Tool cabinet Made of steel | Control Maria | |
| | * Dimension | : 781 x 781 x 1,500 mm | |
| 21. | Garage lamp | | • . |
| | * Cord | : 10 m | |
| 22. | Hand truck One wing type | and the second second second second | |
| - | * Load capacity | : 500 kg | |
| | * Dimension | : 1,200 x 750 x 850 mm w | ith |
| | $\int_{\mathbb{R}^{n}} dx dx = \int_{\mathbb{R}^{n}} dx \int_{\mathbb{R}^{n}} dx dx dx = \int_{\mathbb{R}^{n}} dx dx dx = \int_{\mathbb{R}^{n}} dx dx dx$ | 4-wheels | ÷. |
| | | | |
| L. , | Measuring instrument | | |
| 1. | Vernier caliper | | |
| : | * Measuring range | : 0-150 mm | |
| | * Measuring range | : 0-300 mm | • |
| 2. | Outside micrometer | | |
| | * measuring range | : 0-150 mm | |
| 3. | Caliper set | | |
| | 1) Outside caliper | : 0-200 mm | |
| | 2) Inside caliper | : 0-200 mm | |
| 4. | Steel compass | | |
| | * Measuring range | : 0-200 mm | |
| | | o zoo min | |
| | | | |

| SPECIFICATION | Q [†] ty |
|--|---|
| 5. Steel rule | $\label{eq:constraints} \mathcal{L}_{ij} = \mathcal{L}_{ij} + \mathcal{L}_$ |
| * Measuring range | : 0-2 m |
| * Measuring range | : 0-50 m |
| 6. Thickness gauge | 20 L |
| * Size . The state of the state | : 0.04, 0.05, 0.06, 0.07, |
| | 0.08, 0.10, 0.15, 0.20, |
| | 0.30 mm |
| 7. Screw pitch guage | 5 · · · · · · · · · · · · · · · · · · · |
| * Ditch size | : 0.25-6.0, 60° |
| 8. V-Block | |
| * Size | : 90 x 150 x 65 mm |
| 9. Straight edge | : 1,000 mm 1 |
| 10. Surface gauge | : 300 mm 1 |
| 11. Steel square | : 250 x 125 mm 1 |
| 12. Drill guage | : 1-13 mm |
| 13. Thermometer | : 0-100°C |
| 14. Tachometer etc. | en en en et de la companya de la co La companya de la co |
| * "Hasher" type hand taxhmeter | |
| revolution | : 10,000 rpm 2 |
| * Hand spring balancer | 20 kg |
| M. Other equipment & tool | |
| 1. Industrial sawing machine Single | needle, lockstitch, unison feed 1 |
| * Sawing speed | : Up to 2,500 rpm |
| * Max. stitch length | : 7 mm |
| * Needle bar stroke | : 33.36 mm |
| * Motor | : Clutch motor 3ø440V·400W |
| | |
| 2. Air hammer | |
| * Capacity | : 1/40 ton |
| * Impacts per min. | : 225 |
| * Effective dia. of processed goods | : 50 mm |
| * Max. stroke | : 250 mm |
| * Motor | : 36440V·2.2kW |
| 3. Anvil | : 70-75 Kg 1 |
| 4. Swage block | : 70-75 кg |
| 5. Tong set | : Flat, Round, Square, 1 |
| | Bent nose |
| | |
| | |
| 4-28 | |

| | SPECIFICATION | Q¹t y |
|-----|--|--------------------------------|
| 6. | Hammer set | : 4.5 kg & 2.3 kg |
| 7. | Circular saw | |
| , . | * Saw de production of the company of | Max, dia. 405 mm |
| | * Table size | : 100 x 900 min |
| | * Revolution speed | |
| | | : 2,700, 4,300 rpm |
| 8. | * Motor | : 36440V·2.2 kw |
| Q | Copier which is the same and the same of t | |
| ÷ | * Copying width | : 450 mm (A2) |
| | | : 50-900 m/h |
| • | * Source of light | : Fluorescent lamp (80W) x 6 |
| | * Dimension | : 800 x 680 x 440 mm |
| | * Complete with transformer | |
| 9 | Auto voltage regulator | |
| | 1) 3\$440V ±5% | : Output 30 KVA 1 |
| | 2) 1ø220V ±5% | : Output 30 KVA 1 |
| 0. | Diesel measuring pump | |
| | * Heavy duty single pump | : Stationary, Pumping |
| | | capacity, 40 %/min |
| | * Meter | : 4-Piston meter with on |
| | | exterior adjustment device. |
| | * Pump | : Rotary vane pump with a |
| | | strainer and pressure |
| | | relief valve |
| | * Motor | : 3¢220V·400W |
| | | : 3/4" vingle blade, Auto-stop |
| | * Hose & Nozzle | |
| | * Fuel tank | : 10,000 & x 2 with std. |
| e. | | Accessories & necessory |
| | | piping connecting material, |
| | | etc. |
| l1. | Small lathe | |
| | * Swing over bed | : 240 mm |
| | * Bed size | : 800 x 130 mm |
| | * Motor | : 1¢220V 400-500W |
| | * Distance center to center | : 340 mm |
| | * Spindle revolution | : 300-1,200 rpm |
| L2. | Cut engine | |
| | * Diesel engine | : 6 cylinders, with fly- |
| | | wheel, and without |
| | Sikili ayari saka Bisa Kiris | radiator |
| | | |
| | | 4-29 |
| | | |

4-5 MAINTENANCE AREA

4-5-1 Basic Policies

NTC possess no private maintenance facility for urban buses as described in paragraph 4-4-1, (Basic Policies), and a trolley bus workshop of NTC granted by the People's Republic of China is used. A maintenance area will be constructed as a part of this for the purpose of improving safety of urban buses and operation management. The maintenance area will be capable of conforming with about one hundred vehicles with future increase in the number of vehicles taken into account.

The main purpose of the maintenance area is to enable operation of vehicles of necessary number at all times, and therefore, it should be provided with the functions of maintenance, inspection, repair, fuel supply, cleaning and parking of buses. The facilities with these functions will be arranged for effective use of the site. The workshop for maintenance, inspection, and repair, the gasoline stand, and the parking area will be arranged along functional work line.

The buildings will incorporate modern technology with locally available construction techniques and materials adopted. The design will be matched with the climate and nature of Nepal.

The above mentioned are the basic policies for the construction plan.

4-5-2 Facilities

The followings are summaries for each facilities.

- (1) Work Shop
 - Work shop is composed of Maintenance Repairment, Administration Area, Store Area, Working Area and Personal Service Area.
 - · Structure: Steel-frame and brick resistant wall
 - Story: One floor
 - Floor area: 1,102 m²
- (2) Test Yard
 - · Test Yard is used for tests of the speed, brake and sideslip
 - · Structure: Brick resistant wall
 - o Story: One floor
 - Floor area: 90 m²
- (3) Paint/Oil Store
 - · This building is storage of paint and oil.
 - Structure: Brick resistant wall
 - Story: One floor
 - Floor area: 25 m²

(4) Other facilities

- Inspection Pit
- · Gasoline Stand
- Car Washer
- Parking
- · Pavement & Marking
- Fence & Gates
- Gate Office

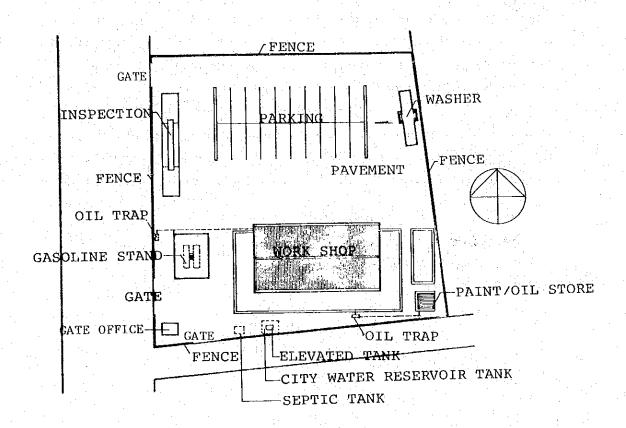


Fig. 4-2 Facilities

4-6 BUS TERMINALS AND BUS STOPS

4-6-1 Bus terminal's

The existing terminal is facing public spaces in Kathmandu City such as the broad lawn park extending from Ratna Park to Tundikhel, the road (King's way) running in north and south directions toward the King's Place and Rani Pokhari Pond. The population density of over 570 persons/km² in the heart of Kathmandu is extremely high under the current situation of being without high-rise residence, and the public spaces mentioned above

are very valuable. Bus terminals will be newly provided at three places, that is, Ratna Park, Shahid Gate and Jamal in these public spaces. Each one of these terminals shall not obstruct the view of this area, and influence shall be minimized to pavement, drain ditches, fences, external gates, trees and other existing facilities as much as possible.

4-6-2 Bus stops

Seven routes of four systems were designed in section 4-1 as the routes to be operated by NTC. However, improvement is required to the other routes with many passengers, Route F-17 Bishalugar and Route E-15 Balaju cannot be denied due to their high degree of utilization, even through they were excluded from newly designed routes because of insufficient width of road. Route D-12 Air Port are hardly used by general passengers, but a bus end terminal will be provided for indicating presence of bus transportation with improtance of the airport taken into consideration. Bus stop facilities will be provided along the following eleven routes of seven systems based on the considerations stated above.

A JORPATI 1.

1. JORPATI

2. GAUSARA

B LAGANKHEL 5. PATANDHOKA

6. LAGANKHEL

C KIRTIPUR 9. KIRTIPUR

10. NATKAP

D AIR PORT 12. AIR PORT

E BALAJU 15. BALAJU

16. BANSBARI

F TANGAL 17. BISHALUGAR

I RING ROAD 19. SWAYANBU

4-6-3 Standard Facilities

• Shelter : Shelter with simbolized function for passengers

waiting

• Hand-Rail : Handrail for inducing passengers.

• General Information Board: This board shows all service routes of the city buses.

· Information Board : This board shows each routes of the city bus.

4-7 INPROVEMENT PROCEDURE OF TRANSPORT OPERATION MANAGEMENT

Bus operation organizations of KTM have common structure of problem occurence as Fig. 4-3 Diagram of Problem Occurence. Private bus companies have placed emphasis on operation management and restrained problem occurance to increase profit. On the other hand, in order to improve the operation service, new buses, maintenance equipments, maintenance facilities, and visual information will be provided to the project. (Refer Fig. 4-3 Diagram of solution of problem)

At the opportunity of the project, the following items are desired to be advanced.

- (1) Establishing operation plan conforming to demand.
 - (1)-1: Disposition of buses on route with profit.
 - (1)-2: Budgting for income based on operation plan.
- (2) Increasing collection rate of income.
 - (2)-1: Training & instruction of conductor.
 - (2)-2: Improvement of passenger on-off system.
 - (2)-3: Simplification of fare system (same fare for distance within 4-5 km).
- .(3) Suitable stationing of staff to each division.
- (4) Stabilizing profit by budgeting income at st.

At end of this chapter, mini bus should be specified. This type of bus were not written in the minutes on basic survey, but were strongly required by Nepalese officials.

This mini bus is able to suit for the narrow road in the surburb of Kathmandu, and extends the bus operation area. Therefore, service and income will increase.

However, if two type of buses are introduced, new problems will occur in the field of management, operation, and maintenance. Then as a future subject, further study shall be required.

FIG. 4 - 3 DIAGRAM OF PROBLEM OCCURENCE

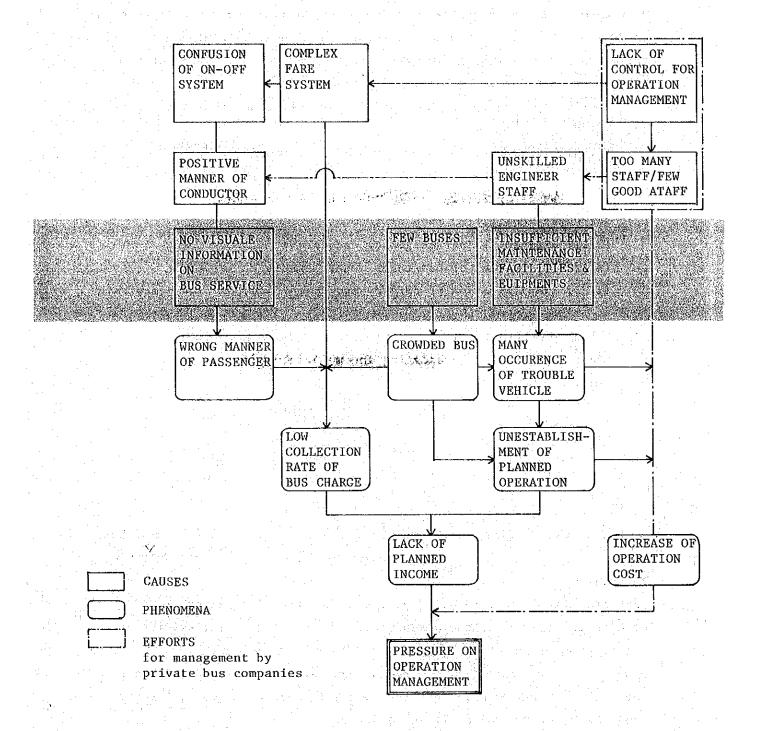
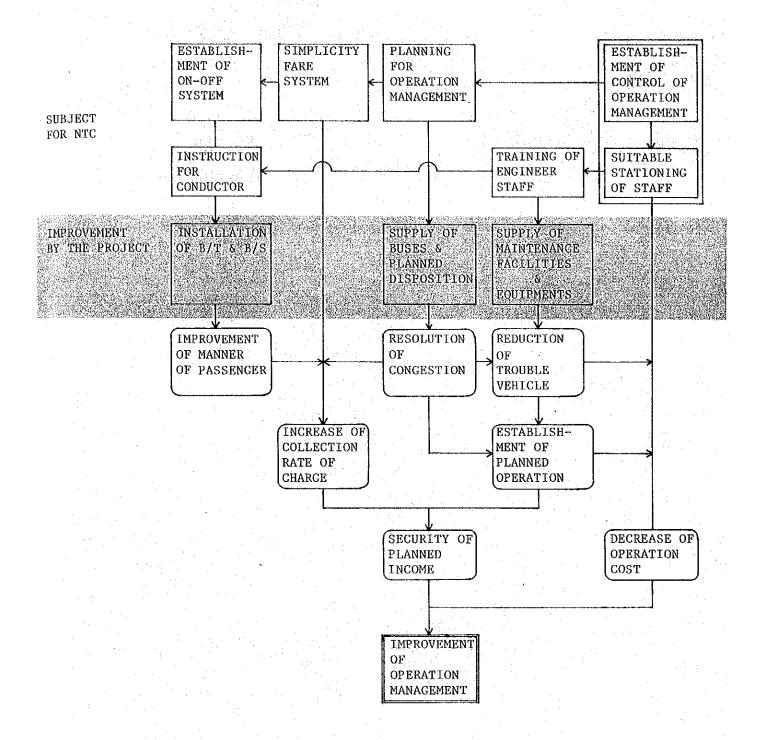


DIAGRAM OF SOLUTION OF PROBLEM



PRELIMINARY DESIGN

CHAPTER 5 TRANSIT GARGO VEHICLE

- 5-1 TRUCK TYPE
- 5-2 SPECIFICATION FOR TRUCKS
- 5-3 SPECIFICATION FOR TRUCK MAINTENANCE EQUIPMENT
- 5-4 IMPROVEMENT PROCEDURE OF TRANSPORT OPERATION MANAGEMENT

5-1 TRUCK TYPE

New trucks will be selected out of the following three types.

Type VT: van truck, payload 10-12t

Type ST: semi-trailer truck, payload 10-12t

Type FT: full-trailer truck, payload 8-10t or 8t + (607t)

1 Type VT

Because this is an enlarged type of existing truck and driving technique is comparatively easy, introduction is possible. Its running fare can be reduced by 30 percent or more, if operation cost rate is suitablly kept.

Trucks of this type run on main trunk roads except for Kathmandu corridor route.

Compared with trailer type trucks with same payload, gross vehicle weight is light and accordingly, this type is advantageous with respect to running cost and adaptability to roads.

2 Type ST

Identical to Type VT with respect to running cost. This type is disadvantageous because linearity and width of roads are wrong and driving is difficult in general. A truck of trailer type, is able to be disconnected from the trailer section and to be operated without the trailer section during the inspection time at the customs and also during loading time for delivery and collection of cargoes. However, because the demand is small and time loss is ignorably small at the customs and during delivery and collection of cargoes at the present time, it is judged that this merit cannot be fully utilized.

3 Type FT

The transportation capacity per truck is the largest and then reduction of transportation cost can be most highly expected for this type. Particularly when the trailer section is disconnected, 8t trucks are able to go directly to Kathmandu, and trans-loading of cargoes is not required. However, the period with sufficient demand, export demand in particular, is limited, and it is not necessary to travel in the form of full trailers through a year. In this case, running cost increases after all, and it is more disadvantageous than other types. In addition, because the traction and loaded vehicles cannot be completely separated unlike semitrailer truck, it is not possible to utilize idle time at customs and during cargo handling. It is also disadvantageous from the standpoint of

driving technology because it is necessary to balance weight on loading cargoes.

Table 5-1 summarizes the comparative evaluation stated above.

STATE TABLE 5-1 EVALUATION FOR TRUCK TYPES

| TYPE OF TRUCK | VAN | SEMI-TRAILER | FULL- | TRAILER |
|--|-----------|--------------|----------|-------------|
| LOADING WEIGHT | 10-12 ton | 10-12 ton | 8-10 ton | 8+(6-7) ton |
| RUNNING COST (ton.km) | +1 | +1 | 0 | +2 |
| FEASIBILITY OF INTRO- DUCTION TO MAIN ROAD | +1 | +1 | +1 | 0 |
| SUITABILITY TO FLUCTU- ATION OF IMPORT DEMAND | +1 | +1 | +2 | 0 |
| EASINESS OF DRIVING TECHNIQUE | +2 | +1 | +1 | 0 |
| ARRANGEMENT OF VEHICLE OPERATION | +2 | +1 | +1 | 0 |
| EVALUATION | +7 | +5 | +5 | +2 |

Concerning to loss time due to loading/unloading and procedures on custom, every type of trucks can be considered under same condition from point of cost, because average demand for transportation will remain low.

Due to the above reasons, trucks of van type and large size having not less payload than that of the existing trucks will be introduced.

About 7 trucks are designed for rising up future capacity, developing demand, and creating profit.

5-2 SPECIFICATION FOR TRUCKS

- 1. The trucks will be mainly used for cargo transportation between Calcutta and Birganj, but it is necessary to provide structure and equipment satisfying metereological conditions during cold season and hot season to higher extent than that for buses because they are expected to be extensively used within the Kingdom of Nepal.
- 2. Besides, it is necessary to exercise care with the matters described for buses (section 4-2) in general.

| Item | SPECIFICATION |
|-----------------|--|
| FORM | In anticipation of improved transportation efficiency, the |
| | trucks shall be of van type providing maximum pay load and |
| | the loadage shall be 10 \sim 20t maximum. |
| Chassis | 1. The maximum speed with maximum pay load shall be around |
| | 85 ∿ 90 km/h. |
| | 2. Drive is of 6 x 4 system because it is expected that the |
| | trucks will be used for driving on mountains in accorda |
| | with future consolidation of roads. |
| | 3. The wheelbase will exceed 5.9 m maximum. However, |
| | the minimum turning radius should be around 12 m at |
| | maximum. |
| and the second | 4. Tyre size will be 10.00-20 and 11.00-20 because of the |
| | size of the vehicle. |
| | |
| | 5. The rear overhang should be within two thirds of the wheelbase. |
| : | 【1000年 800 400 400 100 400 400 400 400 400 400 4 |
| | 6. It is suitable that the fuel tank capacity is about |
| | 200% x 2 minimum when the distance (one way) between |
| | BIRGANJ and Calcutta (about 810 km) is accounted. |
| Driver's cab | Because the operation will be of long distances, a sleepe |
| | berth for one person shall be provided. |
| Size and weight | By condition of the roads between Birganj and Calcutta, the |
| | height is limited upto 14 ft (4.2 m). But the stability |
| | and other factors considered, both size and weight shall |
| | accord to the Japanese safety standard. |
| Body | 1. The body shall be van type, and the internal capacity |
| | about 37 m ³ is considered suitable. |
| | 2. The floor and wall surfaces in the van interior shall |
| | lined, and the floor surface in particular shall be |
| | lined with sheet iron for preventing damage due to the |
| | The Hoad, the line of the second seco |
| | 3. A door of folding type shall be provided on the rear s |
| | The door(s) should be provided with locks. |
| Other items | Items in section 4-2 "Specification for Buses", shall also |
| | be applicable to trucks except for those matters which are |
| | only adopted to buses and which are inconsist to the |
| | specifications for trucks. |
| | |
| | and the second of the control of the second of the control of the control of the control of the control of the |
| | |

5-3 SPECIFICATION FOR TRUCK MAINTENANCE EQUIPMENT

5-3-1 Basic Policies

As already described in section 4-4 (Bus Maintenance Equipment), maintenance facilities and maintenance equipment in Birganj are insufficient and are old type, resulting in reduced working efficiency and safety. Therefore, introduction of truck maintenance equipment is really essential.

Basic policies of introduction of maintenance equipment are;

- (1) To improve efficiency and safety of maintenance works; and
- (2) To enable performance of smooth maintenance work even when the number of vehicle increases in the future including the supplied vehicles so that no obstruction will occur in operation of trucks and to contribute to improvement of management of truck transportation.

5-3-2 Truck Maintenance Equipment, Tools & Parts.

The followings are the specification for truck maintenance equipment, tools & parts.

| | SPECIFICATION | Q'ty |
|-------------|--------------------------------|---|
| 1, | Grage Jack | |
| | * Capacity | : 10 ton |
| | * Body length | : 1,555-1,650 mm |
| | * Lift | : 400-410 mm |
| | * Net weight | : 105-170 Kg |
| 2. | Wheel dolly Hydraulic, hand on | peration 1 |
| 4.5 | * Capacity | : 500-600 Kg |
| | * Applicable tire size | : 650 x 1,000 |
| 3 : : | Compressor | audinas il propinsi (ili ali ali ali ali ali ali ali ali ali |
| • | * Motor out put | : 3¢440v 7.5 KW |
| i Jalour | * Piston displacement | : 800-1,000 /min |
| | * Working press | A sign of the contract of the |
| | * Jank capacity | |
| 4. | Tire changer | $oldsymbol{1}_{ij}$, which is the $oldsymbol{1}_{ij}$ |
| | | : 500-600 Kg |
| | * Applicable tire size | : 650 x 1,000 |
| 5. | Impact wrench | |
| | * Capacity bolt size | : 40 mm |
| | * Complete with sockets | : 32, 35, 41 mm |
| | | |

| | SPECIFICATION | | O'tv |
|-----|--|--|--|
| | * Air consumption | : 0.8-1.3 m ³ /min | 4 -y |
| 6. | Micrometer | | |
| 0. | * Measuring range | : 0-150 mm | |
| | | | |
| 7. | Cylinder gauge | · · · · · · · · · · · · · · · · · · · | 1 |
| | * Capacity | : 50-150 mm | |
| | * Measurable length | : 250 mm | |
| | * Graduation | : 1/100 mm | |
| 8. | Compression gauge | ericker in the second state and in 1835 | 1 |
| | * Measurable capacity | : 0-70 Kg/cm ² | * |
| | * Min. increment | : 1 kg/cm ² | |
| 9. | Portable air grinder | ng transport (1995) by the second of the sec | 1 |
| : | * Capacity | : Chuck 6 mm | |
| | * No load speed | : 25,000 rpm | |
| 10. | Electric drill | n de la Companya (1971) De la Companya (1984) (1984) (1984) (1984) (1984) | . 1 |
| | 1) Small-size | | |
| | * Capacity | : 6.5 mm | |
| | * Motor | : 1¢220V | |
| | 2) Medium-size | | |
| | * Capacity | 13 mm | |
| | * Motor | : 1¢220V | |
| 11. | Porto power | and the second of the second | 1 |
| | * Capacity | : 10 ton | |
| : | * Consist of | : 10 ton pump unit1 se | t |
| | | Stand Case with wheels | and the second second |
| | | Various attachments3 | pcs. |
| | * Ram stroke | : 150 mm | |
| 12. | Air transformer | ere komponista eta 190a eta errora da 1904. Maria eta errora eta errora eta eta eta eta eta eta eta eta eta et | 1 |
| | * Pressure gauge | : 0-10 Kg/cm ² | |
| | * Air outlet | ; 1/4 PF. | |
| 13. | Spray gun set Suction type | Alfred Antaward Statement (1) Table (2) Applied to the control of th | 1 |
| 13. | * Container | : 1,000 l | - - |
| 17 | Thicnness gauge | | 2 |
| 14. | Infermess gauge | : 9 blades, each size | |
| | | 0.15-0.80 mm | |
| | | 0.15 V.00 mm | |
| | | | en e |
| | an antara manda mangangan kanda pangan dan dalah mengan dan dalah pengan dan dalah dalah dalah dalah dalah dal Kanda dalah da | | |
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5-4 IMPOVEMENT PROCEDURE OF TRANSPORT OPERATION MANAGEMENT

5-4-1 Short Term Objective

Means to secure the demand for truck transportation are specified in the following.

(1) The change of charge system

The fixed system shall be changed to the floating system. As a result, charge rate can be timely changed by manager of Birganj Office.

- (2) Installation of Facilities for cargo reservation

 One way loading will be reduced by installation of reservation center especially for export cargo at Kathmandu and Biratunagar.
- (3) P.R. To Nepalese exporter and improvement of service
 P.R. Activity shall be strengthen to Nepalese exporters
 as no exporter knows container cargo service of NTC.
- (4) Improvement of function of Culcutta Office for transit cargo transportation.

In near future, it is required to increase the staff at the office and transport timely by improvement of cargo transport capacity through Calcutta and prompt treatment of the documents.

About two trucks shall be always stationed at Calcutta in high demand season.

5-4-2 Middle & long term objective

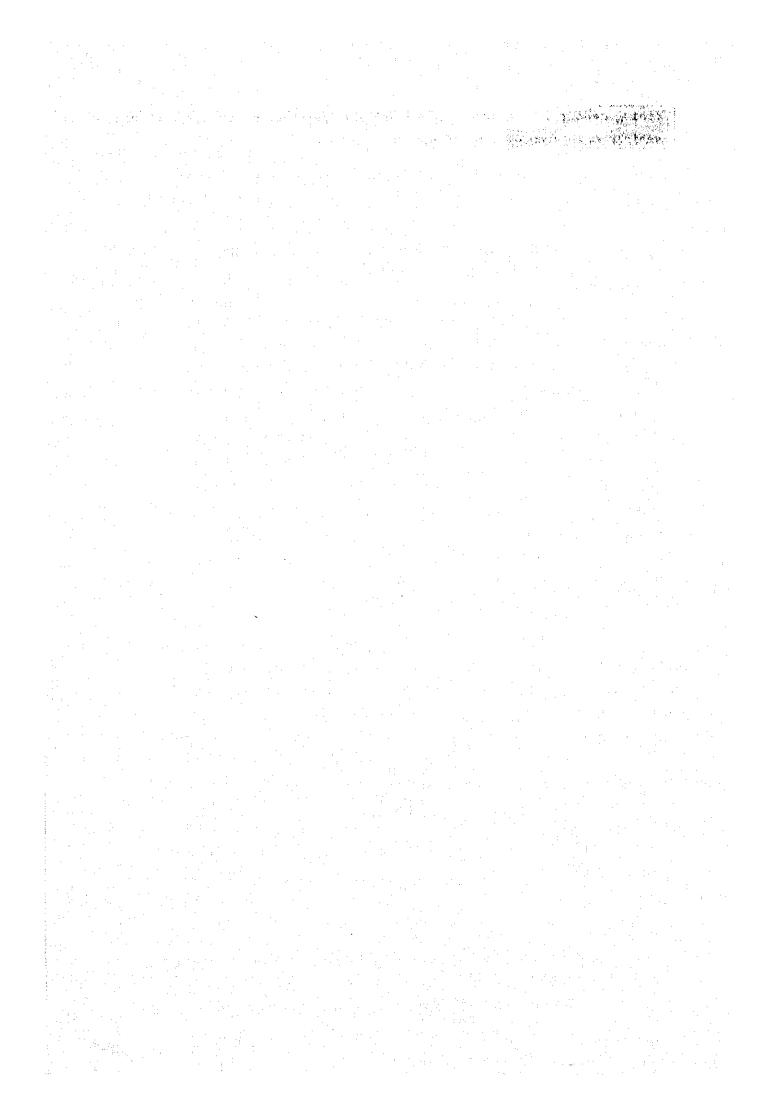
Triangle transportation are considered to connect among Calcutta, Birganj, and Biratunagar. There are many export goods at Biratunagar. In middle & long term it is planned to transport these cargo for Calcutta and return with loading import goods from Calcutta on the route, Birganj - Janakupur - Biratunagar in Nepal.

Effective operation will be possible if sufficient export cargo are secured at Biratunagar, if timing of import and export transpotation match each other, and if the road are partially (50 km) improved between Calcutta and Biratunagar. In future, many routes, such as Biratunagar - Bhirawa and so on, can be developed if export goods and import demand increase.

5-4-3 Training Center

In Nepal, there is no training center for learning driving technique. Every driver learns by himself and gains driving heence. Therefore, driving technique remains at low level.

Traing center is required for education of persons concerning to driving, vehicle maintenance, vehicle operation management.



PRELIMINARY DESIGN

CHAPTER 6 PROGRAM AND SCOPE OF THE PROJECT

- 6-1 PROGRAM OF THE PROJECT
- 6-2 PROGRAM OF CONSTRUCTION OF M/A, B/T & B/S.
- 6-3 SCOPE OF THE PROJECT

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| MONTH | 16 17 18 19 | INSPECTION | | | |
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| | 12 13 14 15 | INSPECTION | SUPERVISING | CONSTRUCTION | TRANSPORT |
| | 5 7 8 9 10 11 VERIFICATION | | | CONST | D.H. |
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| | 0 1 2 3 4 5 | N. X. | TANDER DETAIL DESIGN | | |
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| | 1 | APPROVAL | SURVEY PRELIMINARY DESIGN | | |
| 6-] PROGRAM OF THE PROJECT | 1 CO | APPROVAL | CONSULTANT PRELIMINARY DESIGN | CONSTRUCTION OF MAINTENANCE AREA, BUS TERMINALS, AND BUS STOPS | SUPPLY OF VEHICLES, VEHICLE EQUIPMENTS, TOOLS, AND PARTS |

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| | 7 | SHOP DRWG- SHOP DRWG- PRANSPORTATIO |
| JCTION | જ | |
| 6-2 PRCGRAM OF CONSTRUCTION OF | | SUPPLY • FINISH MATERIALS • STRUCTURAL STEEL • CEMENT & EQUIPMENTS • WORK SHOP • TEST YARD ¢ PAINT STORE • EXTERNAL WORKS • EXTERNAL WORKS • BUS TERMINAL ¢ BUS STOP |
| 23 9 | | SUPPLY AND TR STI WOINTRI TES BUS BUS E TES A BUS BUS BUS BUS BUS BUS BUS |

SCOPE OF THE PROJECT

Items Included in the Scope of the Project.

BUSES Α,

- * Supply of city buses with parts.
- * Transportation to receiving point in Kathmandu.

- * Supply of van-type trucks with parts.
- * Transportation to receiving point in Kathmandu.

MAINTENANCE EQUIPMENTS, TOOLS, & PARTS FOR VEHICLES C.

* Supply, transportation, and installation of vehicle maintenance equipment, tools, and parts.

D. MAINTENANCE AREA '(M/A)

- * Construction of maintenance facilities as follows.
 - Work shop
 - Test yard
 - Paint/Oil store
 - Inspection pit
 - Gasoline stand
- * Construction of external works within M/A as follows.
 - Fences, three gates, and gate office
 - Paving with marking
- * Supply, transportation, and installation of mechanical and electrical equipment for each facilities.
- * All items above mentioned are shown in "DRAWING",
 - "SPECIFICATIONS FOR MECHANICAL EQUIPMENTS", and
 - "SPECIFICATIONS FOR ELECTRICAL EQUIPMENTS".

BUS TERMINALS (B/T) AND BUS STOPS (B/S)

- * Construction of 50 (Fifty) shelters (S.)
 - 4 (Four) at Jamal
 - 20 (Twenty) at Ratna park
 - 16 (Sixteen) at Shahid gate
 - 10 (Ten), at final B/S's at routes
- * Construction of 5 (Five) General information boards (G.I.B.).
 - 1 (One) at Jamal
 - 2 (Two) at Ratna park

- 2 (Two) at Shahid gate
- * Construction of 162 (one hundred Sixty two) information board (I.B.).
 - 1 (One) at Jama1
 - 4 (Four) at Ratna park
 - 5 (Five) at Shahid gate
 - 20 (Twenty) at final B/S's of routes
 - 132 (One hundred thirty two) at B/S's in the midway
- * Construction of 20(Twenty) hand rails(H.R.) including final B/S's at routes.
 - 1 (One) at Jama1
 - 4 (Four) at Ratna park
 - 5 (Five) at Shahid gate
- * All items above mentioned are shown in "DRAWING".

Items provided and prepared for the project by the government of Nepal.

- * Necessary information and data for execution of the project, such as design, construction, transportation, supply, etc.
- * Necessary measures and assistance for works in the project, such as design, construction, transportation, supply, etc.
 - Temporary power supply to the project sites for M/A.
 - Temporary water supply to the project sites for M/A, B/T's, B/S's.
 - Temporary land for temporary office, working area, stock yard, etc.
 - Custom clearance on expences for materials, equipments, vehicles, and machines to be used for the project on disembarkation in the Kingdom of Nepal.

Items whose expense and cost for the Project born by the government of Nepal.

- * Topographic survey and soil investigation for the project site for M/A.
- * Site clearing, such as demolition and removal of obstacles, site preparation, and levelling within the project sites for M/A and B/T before site hand-over.
- * Brick fence clearing and site preparation for B/T at Jamal.
- * Main city water supply, (piping size 5 inches) for M/A up to the point in the project site 1 m inward from border.
- * Drainage and sewage lines for M/A to the nearest catch basin to the border in theproject site.
- * Electric supply with necessary caparity (11KV 100KVA if possible) for M/A upto the receiving point in the project site.
- * Telephone wiring for M/A.
- * Landscaping and gardening.

- * Furnitures and other interior accessories for M/A.
- * Lettering of information (such as Terminal map, bus route, name of B/S, bus number, bus company, time schedule and so on) on G.I.B. & I.B..

Establishment of bus movement information for passengers is strongly expected after sufficient study by the completion of this project.

PRELIMINARY DESIGN

CHAPTER 7 DRAWINGS

7-1 MAINTENANCE AREA

- -WORK SHOP EXTERIOR & INTERIOR FINISH SCHEDULE
- -TEST YARD, PAINT/OIL STORE EXTERIOR & INTERIOR FINISH SCHEDULE
- -SPECIFICATION FOR MECHANICAL EQUIPMENTS
- -SPECIFICATION FOR ELECTRICAL EQUIPMENTS
- -SITE PLAN
- -WORK SHOP
- -TEST YARD, PAINT/OIL STORE
- -EXTERIOR FACILITIES

7-2 BUS TERMINAL/BUS STOP

- -LOCATION OF B/T & B/S
- -LOCATION OF B/T & B/S FOR EACH ROUTES
- -LOCATION OF THREE BUS TERMINALS
- -TERMINAL SHELTER
- -JAMAL TERMINAL SITE PLAN
- -RATNA PARK TERMINAL SITE PLAN
- -SHAHID GATE TERMINAL SITE PLAN

| | OULE | | | |
|--|----------------------|--|---|-------------|
| | | DOORS & WINDOW | | |
| MALL BRICK | | DOOR: STEEL (GALVANIZED) WINDOW: ALUMINUM | DRAIN: CAST IRON 100 ØVP EAVES GUTTER: STEEL OP | Δ, Δ, α, |
| ROOF ASPHALT STRIP SINGLE CORRUGATED METAL ROOFING | SINGLE AL ROOFING | INSECT SCREEN LOUVER: STEEL (GALVANIZED) OVERHEAD DOOR: ALUMINUM | MARKING | |

INTERIOR FINISH SCHEDULE

| NO. | LOCATION | FLOOR | BASE/WAINSCOT | WALL | CEILING | REMARKS |
|-----|------------------------|--|----------------|--|------------------------|--|
| 101 | MAINTENANCE REPAIRMENT | CONCRETE STEEL TROWEL FINISH with HARDNER | CEMENT PLASTER | (BRICK POINTED) CEMENT PLASTER PAINTED | 1/2"PLYWOOD PAINTED | HOIST RAIL(1t), AUTO LIFT BASE, MARKING CHANNEL |
| 102 | TYRE | Do. | Do. | Do. | | |
| 103 | PAINTING | DO. | Do. | Do. | | LARGE BASIN x 1 |
| 104 | SEAT REPAIR | Do. | Do. | Do: | | LOCKER |
| 105 | SAWING | Do. | .od | Do. | | LOCKER |
| 106 | CARPENTRY | Do. | Do. | 00 | | LARGE BASIN x 1 LOCKER |
| 107 | BLECTRIC ROOM | LIGHT-WEIGHT CONCRETE with HARDNER | Do. | ODO | | PIT |
| 108 | COMPRESSOR ROOM | CONCRETE STEEL TROWEL FINISH With HARDNER | Do. | Do. | | |
| 109 | BATTERY | CONCRETE STEEL TROWEL FINISH with EPOXY COATING | ъ. | • 00 0 | | LARGE BASIN |

| | | | | | · · · · · · · · · · · · · · · · · · · | | | · · · . | | | | |
|---------------|---|-------|--|-------------|---------------------------------------|------------------|-----------|--------------|-------------|----------------------|--------------|---------------------|
| REMARKS | LOCKER | | LARGE BASIN LOCKER | | | | | | | SINK BASIN LOCKER | | TWO STORIED BED x 5 |
| CEILING | | | | | | | | GYPSUM BOARD | Do. | . 00 | Do. | Do |
| WALL | (BRICK POINTED) CEMENT PLASTER PAINTED | Do. | До. | ро. | ро. | Do. | Do. | Do. | Do. | Do. | Do. | Do. |
| BASE/WAINSCOT | CEMENT PLASTER | Do. | . Do | Do. | ро• | Do. | Do. | T.T.E | Do. | Do. | Do. | Do. |
| FLOOR | CONCRETE STEEL TROWEL FINISH WITH HARKNER | .og | Do | •o <u>q</u> | ρο | •oa | • οα | TERRAZO TILE | • οα | Do. | Do | • 00 |
| LOCATION | MACHINE TOOLS | TOOLS | BLACKSMITH & DENTING (Including WELDING) | BLECTRICITY | STORE | CIRCULATED PARTS | INGECTION | TOIDET | SHOWER ROOM | OFFICE | MEETING ROOM | BED ROOM |
| NO NO | 110 | 111 | 112 | 113 | 114 | 115 | 116 | 117 | 118 | 119 | 120 | 121 |

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7

TEST YARD

EXTERIOR FINISH SCHEDULE

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INTERIOR FINISH SCHEDULE

| REMARKS | BRAKE/SPEED TESTER BASE, SIDE SLIP TESTER BASE |
|---------------|---|
| RE | BRAKE/ BASE, SIDE S BASE |
| CEILING | PAINTED |
| WALL | CEMENT PLASTER PAINTED |
| BASE/WAINSCOT | CEMENT PLASTER CEMENT PLASTER PAINTED PAINTED |
| FLOOR | CONCRETE STEEL TROWELL FINISH With HARDNER |
| N(| |
| LOCATIO | TEST YARD |
| No. | 201 |

PAINT/OIL STORE EXTERIOR FINISH SCHEDULE

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| COORS & WINDOWS | (S) | STEEL (| .* · |
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INTERIOR FINISH SCHEDULE

| 301 OIL STORE CON TRO TRO ALIA STORE | FLOOR | BASE/WAINSCOT | WALL | CEILING | REMARKS |
|--------------------------------------|--|----------------|---------------------------|---------|---------|
| 302 PAINT STORE | CONCRETE STEEL TROWELL FINISH WITH HARDNER | CEMENT PLASTER | CEMENT PLASTER PAINTED | | LIC |
| | Do. | Do. | Do. | | LIG |

| SPE | CIFICATIONS FOR MECHANICAL EQUIPMENTS | ٠. |
|--|--|----------|
| | | |
| ITEM | SPECIFICATION | Q'ty |
| | | |
| ELEVATED TANK | : EFFECTIVE CAPACITY 1m ² | 1. |
| | DIMENSION 1m x 1m x 1.5m | |
| | FRP PREFABRICATED PANEL-TYPE | |
| | | 3 |
| LIFT PUMP | : ENCLOSED, DRIP-PROOF, CENTRIFUGAL | 2 |
| | CAPACITY 40mm x $100\ell/\text{min.}$ x 15m x 0.75KW x $(440\text{V}, 3\text{Ø}, 50\text{Hz})$ | |
| | x (440V, 3Ø, 50H2) | 4. |
| | | |
| SEPTIC TANK | : CAPACITY 5.5m ³ | . 1 |
| | DIMENSION 2.46m x 2.16m x 2.3m | . – |
| | FRP PREFABRICATED PANEL-TYPE | |
| | | · |
| OIL TRAP | : CAPACITY 1.5m ³ | 2 |
| | DIMENSION 2.1m x 0.7m x 0.95m | |
| | CAST-IN-PLACE CONCRETE | |
| | | |
| | : STORMING CAPACITY 20 lit. | 1 |
| HEATER | HEATER 1.5KW x (220V, 1ø, 50 Hz) | |
| | | |
| WATER CLOSET | : VITREOUS CHINA, EASTERN-STYLE | 2 |
| | WITH W/TRAP, HIGH TANK, FLUSHING | |
| | PIPE, AND OTHER ACCESSORIES | |
| | | |
| WATER BASIN | : WALL HANGING, VITREOUS CHINA, | 2 |
| | 560m x 457,mm, W-FAUCET 1/2" x 1 WITH PLUG & CHAIN, WITH P-TRAP | |
| | AND ACCESSORIES | |
| | AND ACCESSORIES | |
| SLOP SINK | ; WALL HANGING, VITREOUS CHINA, | 1 |
| | 560mm × 455mm × 635mm, W-FAUCET, WITH | |
| | WAST & CAST IRON P-TRAP AND ACCESSORIES | |
| DECEDIOTO MARY | : CAPACITY 20m ³ | 1 |
| KESEKVULK TANK | DIMENSION 4m x 3m x 2m | |
| and the second of the second o | 大手,一直看一个一直看一直,一直看到了车里,一直一直,一直一直看一直,看着一定,手手一直的一个一点,一个一点,一个一 | 10 miles |

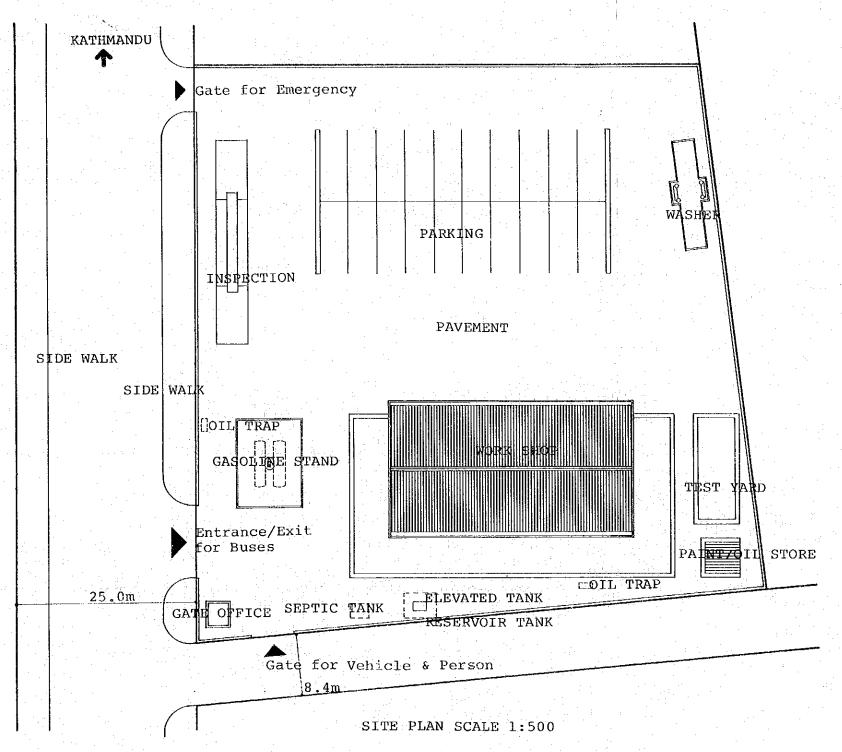
SPECIFICATIONS FOR ELECTRICAL EQUIPMENTS

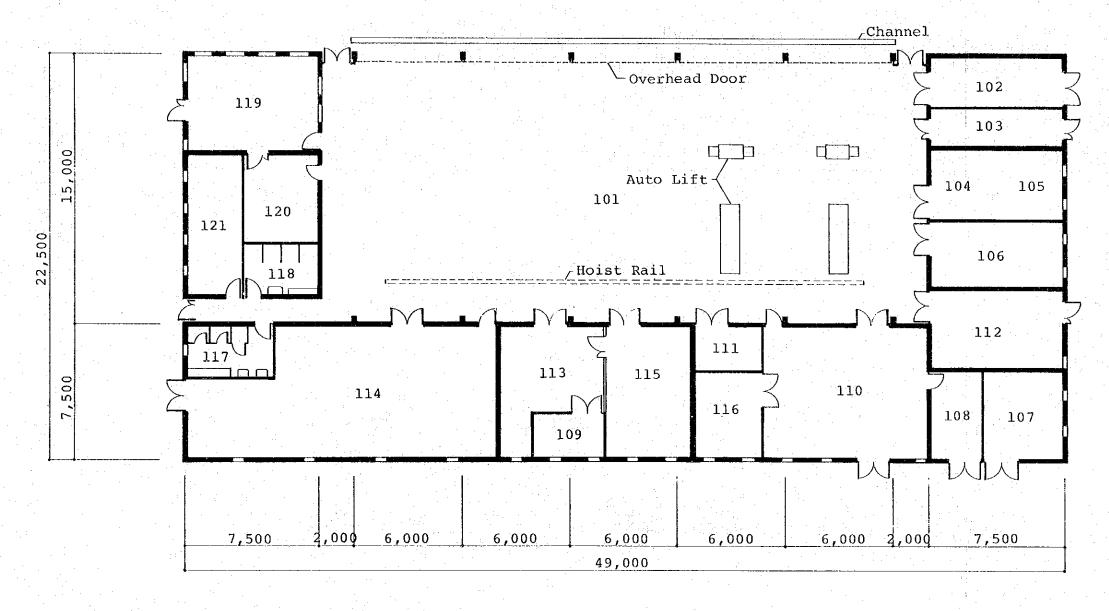
| ITEM | SPECIFICATION | 'ty |
|-----------------------------------|---|------------------|
| RECEIVEING LINE | : llkv, 3ø4w, 50Hz (IF POSSIBLE) | |
| TRANSFORMER | : 11KV/440V, 3Ø4W, 100KVA (DEPENDING ON RECEIVING LINE) | 1 |
| INDUCTION VOLTAGE REGULATOR | : 440V ± 10%, 3ø4W, 100KVA | 1 |
| TRANSFORMER | : 220V/127V (IF NECESSARY) | _ |
| FLUORECENT LUMP | : 40W x 2 SURFACE & V-TYPE 300 luxes for ADMINISTRATION AREA | |
| DITTO | : 40W x 2 SURFACE WITH REFLECTOR 300 luxes for WORK SHOP AREA | |
| DITTO | : 40W x 2 SURFACE WITH REFLECTOR 150 luxes for STORE AREA | _; _;; |
| NATRIUM LUMP | : 400W x 2 Y-TYPE STEEL POLE AND WALL MTD. 10 luxes for OUT-SIDE TYPE | · - . |
| DITTO | : 400W x 2 Y-TYPE STEEL POLE AND WALL MTD. 20 luxes for GASOLINE STAND | - |
| NATRIUM FLOOD LIGHT | : 1KW x 2 for Illuminating Building | |
| CONSCENTS | :]ø220V for all area 3ø440V in accordance with necessity | |
| | w | : 1, |

| SPECI | FICATIONS FOR MECHANICAL EQUIPMENTS | |
|--|--|------------|
| ITEM | SPECIFICATION |)'ty |
| ELEVATED TANK : | EFFECTIVE CAPACITY 1m ² DIMENSION 1m x 1m x 1.5m FRP PREFABRICATED PANEL-TYPE | 1 |
| LIFT PUMP : | ENCLOSED, DRIP-PROOF, CENTRIFUGAL | 2 |
| | CAPACITY 40mm x 100 l/min. x 15m x 0.75 kW | |
| | x (440V, 3ø, 50Hz) | |
| | | |
| | | |
| SEPTIC TANK : | CAPACITY 5.5m ³ | 1. |
| | DIMENSION 2.46m x 2.16m x 2.3m | |
| | FRP PREFAGRICATED PANEL-TYPE | |
| | | |
| OIL TRAP : | CAPACITY 1.5m ³ | 2 |
| | DIMENSION 2.1m \times 0.7m \times 0.95m | ٠ |
| | CAST-IN-PLACE CONCRETE | |
| | | |
| and the second of the second o | : STORMING CAPACITY 20 lit. | 1 |
| HEATER | HEATER 1.5KW x (220V, 1ø, 50 Hz) | |
| | | |
| WATER CLOSET | : VITREOUS CHINA, EASTERN-STYLE | . 2 |
| | WITH W/TRAP, HIGH TANK, FLUSHING | |
| | PIPE, AND OTHER ACCESSORIES | |
| | | |
| WATER BASIN | : WALL HANGING, VITREOUS CHINA, | · Z |
| | 560m x 457, mm, W-FAUCET 1/2" x 1 | |
| | WITH PLUG & CHAIN, WITH P-TRAP | |
| | AND ACCESSORIES | |
| CT OD CTME | : WALL HANGING, VITREOUS CHINA, | |
| SLOP SINK | 560mm x 455mm x 635mm, W-FAUCET, WITH | |
| | WAST & CAST IRON P-TRAP AND ACCESSORIES | |
| | 공급하다 그들은 얼마를 가장 살아보는 그는 그들이 가지 않는데 그는 그 살아 있었다. | 1 |
| RESERVOIR TANK | : CAPACITY 20m ³ DIMENSION 4m x 3m x 2m | j |
| la de la capacidad de la capac | | |
| | | : "." ! |
| | (A) | |

SPECIFICATIONS FOR ELECTRICAL EQUIPMENTS

| <u>SFB</u> (| CIFICATIONS FOR ELECTRICAL EQUIPMENTS | |
|--------------------|---|----------------|
| ITEM | SPECIFICATION | Q'ty |
| RECEIVEING LIN | E: 11KV, 3ø4W, 50Hz | _ |
| | (IF POSSIBLE) | 40.0 |
| | | |
| TRANSFORMER | : 11KV/440V, 3Ø4W, 100KVA | 1 |
| | (DEPENDING ON RECEIVING LINE) | |
| | | |
| INDUCTION VOLTAGE | : $440V \pm 10%$, $3\phi 4W$, $100KVA$ | 1 |
| REGULATOR | | |
| | | |
| TRANSFORMER | : 220V/127V (IF NECESSARY) | · • • |
| | | |
| FLUORECENT LUMP | : 40W x 2 SURFACE & V-TYPE | - |
| | 300 luxes for ADMINISTRATION AREA | |
| | | |
| DITTO | : 40W x 2 SURFACE WITH REFLECTOR | - . |
| | 300 luxes for WORK SHOP AREA | |
| D TIME O | | |
| DITTO | : 40W x 2 SURFACE WITH REFLECTOR | ~ |
| | 150 luxes for STORE AREA | |
| NAMESTIM TIMES | AOOM - O A MYDD OWNER DO TO | |
| NATRIOM LUMP | : 400W x 2 Y-TYPE STEEL POLE AND WALL MTD. | |
| | 10 luxes for OUT-SIDE | |
| DITTO | AOOM 2 V MVDE COURT BOXE AND | |
| DIIIO | : 400W x 2 Y-TYPE STEEL POLE AND WALL MTD. 20 luxes for GASOLINE STAND | |
| | 20 Tuxes for GASOLINE STAND | |
| NATRIUM FLOOD | : 1KW x 2 | |
| LIGHT | for Illuminating Building | |
| | TOT TITUMITHACTING BULLUTING | |
| CONSCENTS | :] ø220V for all area | |
| COMBODITIE | 3\psi440V in accordance with necessity | |
| | Spirov in accordance with necessity | · · · · · · |
| | W W | |
| | | |



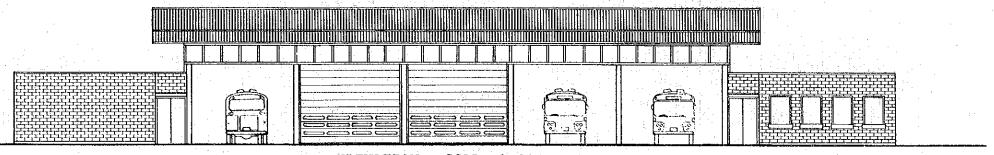


| | AREA SCHEDULE | |
|-----|--|---------------------|
| No. | Location | Area _m 2 |
| 101 | MAINTENANCE REPAIRMENT | 517 |
| 102 | TYRE | 21 |
| 103 | PAINTING | 17 |
| 104 | SEAT REPAIR | ~ - |
| 105 | SAWING | 31 |
| 106 | CARPENTRY | 30 |
| 107 | ELECTRIC ROOM | 23 |
| 108 | COMPRESSOR ROOM | 15 |
| 109 | BATTERY | 10 |
| 110 | MACHINE TOOLS | 68 |
| 111 | TOOLS | 10 |
| 112 | BLACKSMITH and DENTING (Including WELDING) | 34 |
| 113 | ELECTRICITY | 36 |
| 114 | STORE | 114 |
| 115 | CIRCULATED PARTS | 38 |
| 116 | INJECTION | 20 |
| 117 | TOILET | 15 |
| 118 | SHOWER ROOM | 12 |
| 119 | OFFICE | 43 |
| 120 | MEETING ROOM | 22 |
| 121 | BED ROOM | 26 |
| | TOTAL | 1102 |

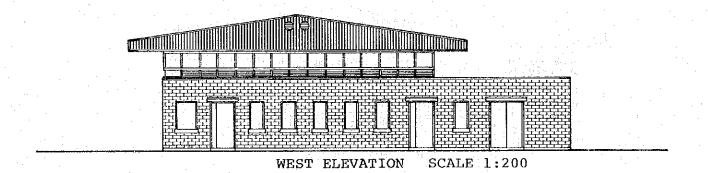


PLAN SCALE 1:200

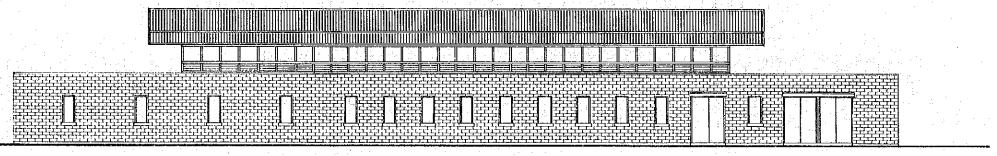
MAINTENANCE AREA: WORK SHOP



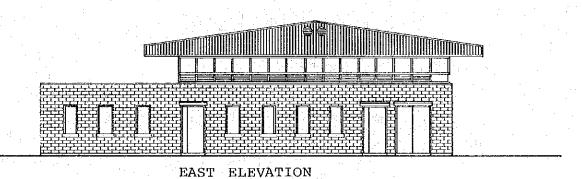
NORTH ELEVATION SCALE 1:200



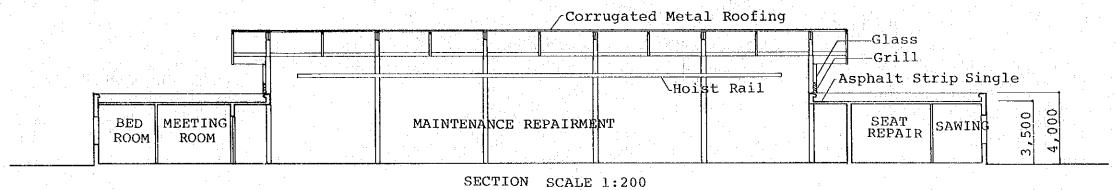
ELEVATION SCALE 1:200



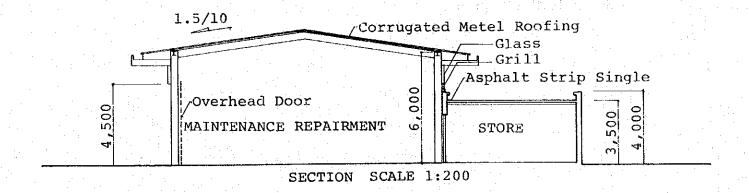
SOUTH ELEVATION SCALE 1:200

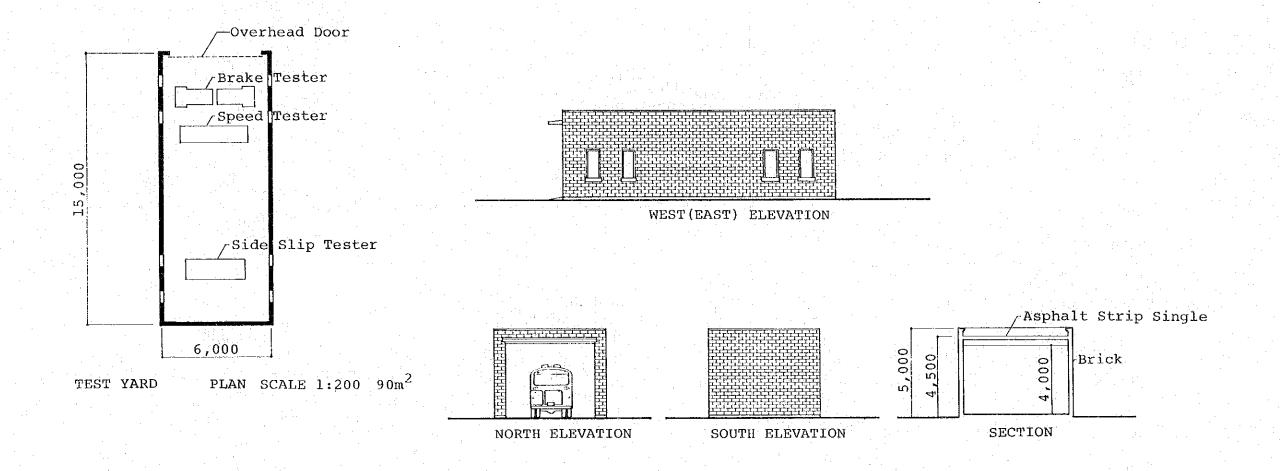


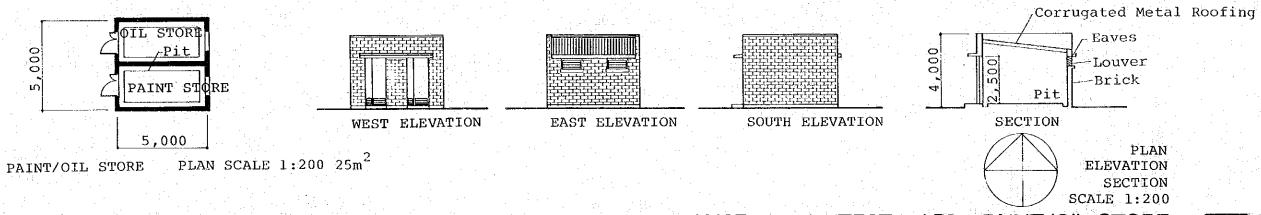
ELEVATION SCALE 1:200

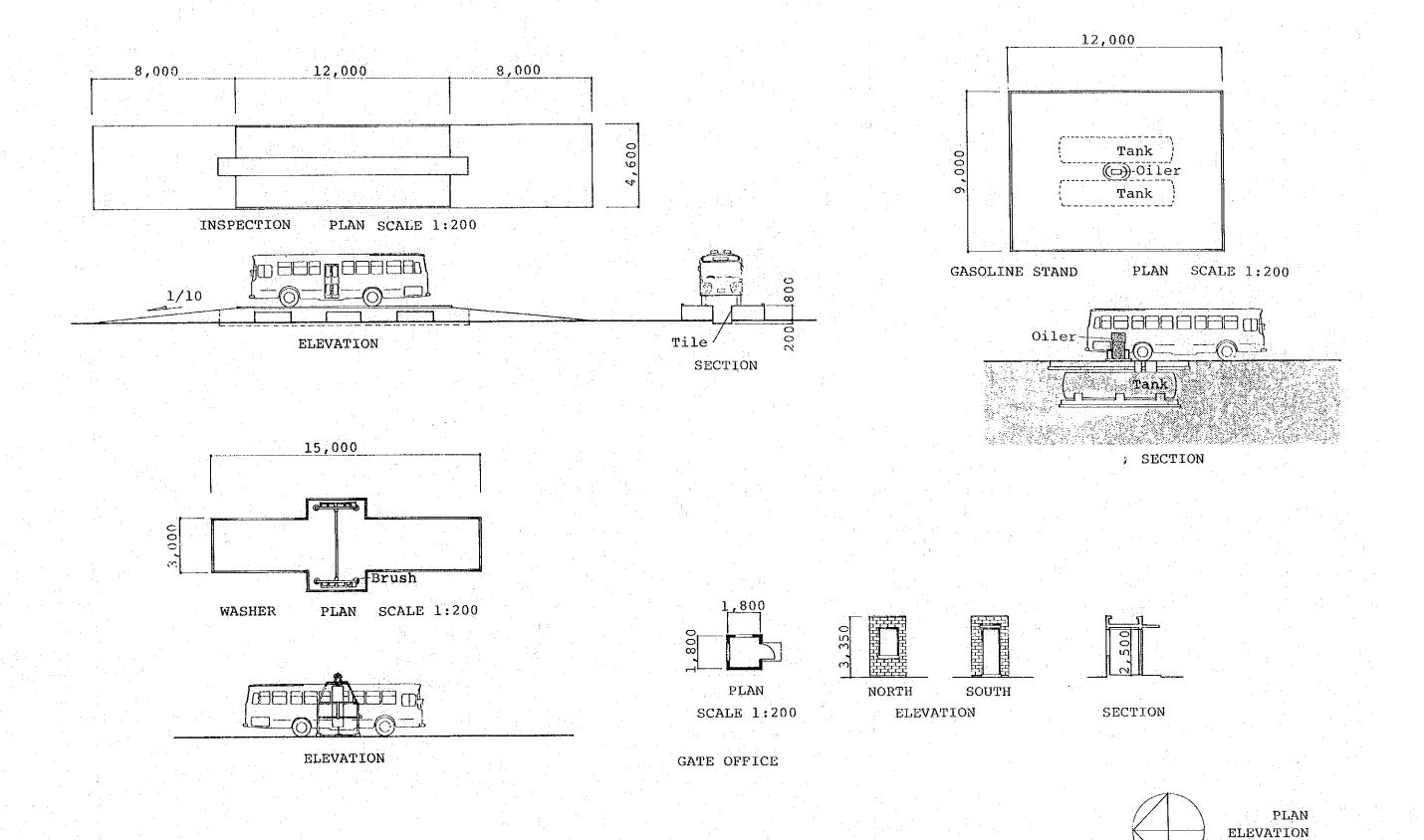




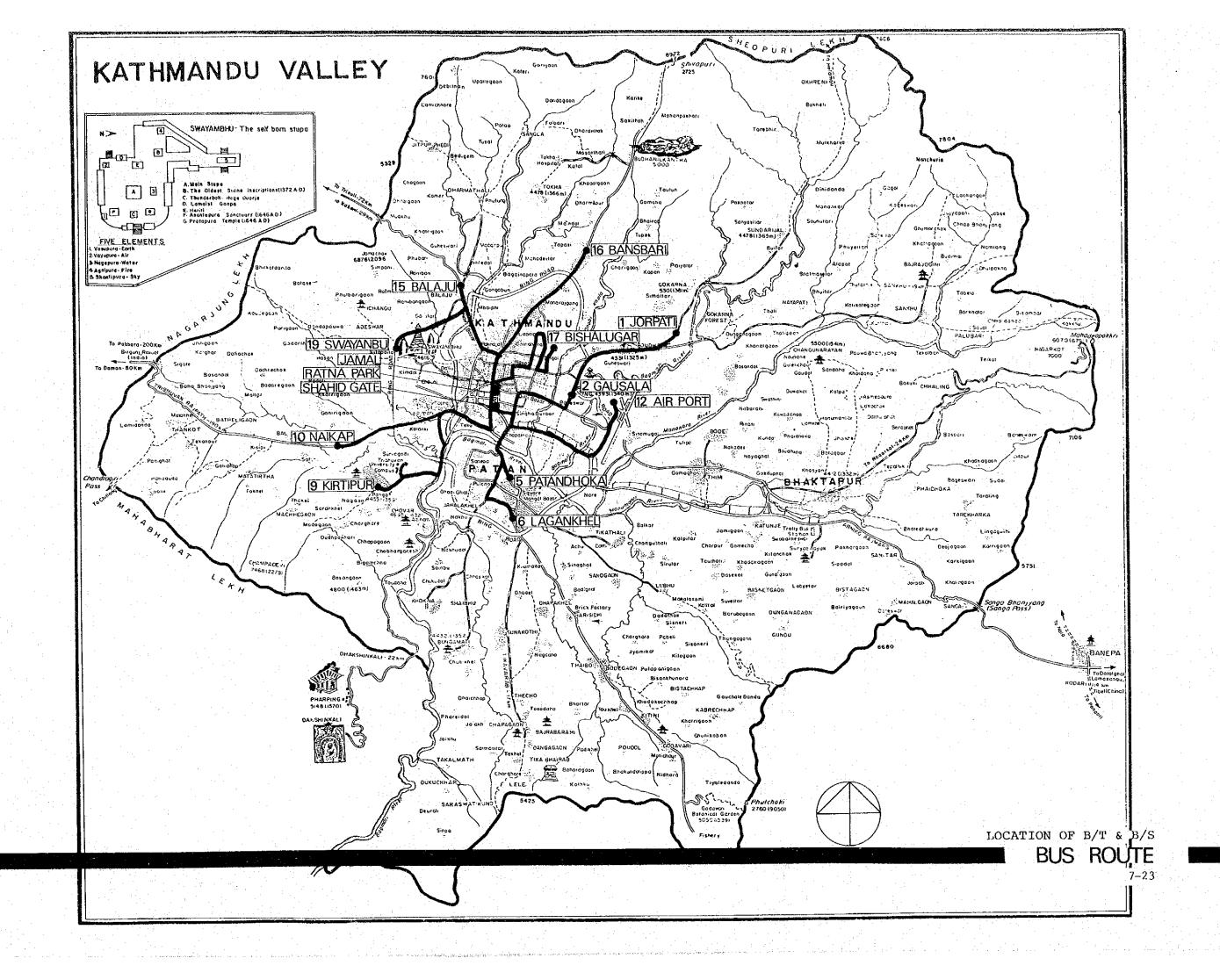








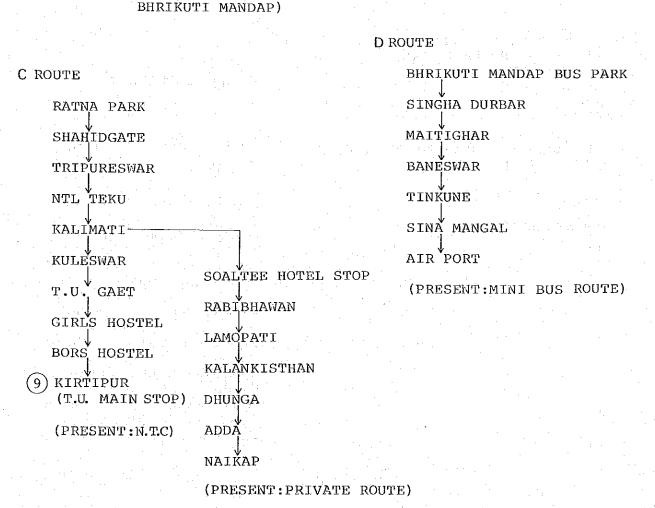
SECTION SCALE 1:200



LOCATION OF B/T & B/S FOR EACH ROUTES

(PRESENT:START AT

B ROUTE A ROUTE RATNA PARK RATNA PARK SHAHIDGATE SHAHIDGATE SINGHA DURBER DILLIBAZAR THAPATHALI MAITIDEVI KOPUNDOLE-BANESWAR SHREEMAHAL (2)GAUSALA (6)INAŘ PULCHOWK JAIBAGESWARI (5) PATANDHOKA JAWALAKHEL MITRA PARK (PRESENT: PRIVATE) MANBHAWAN CHABAHIL KUMARIPATI CHOOCHEPATI (6)LAGANKHEL BOUDHA (PRESENT: SAJHA ROUTE) (1)JORPATI

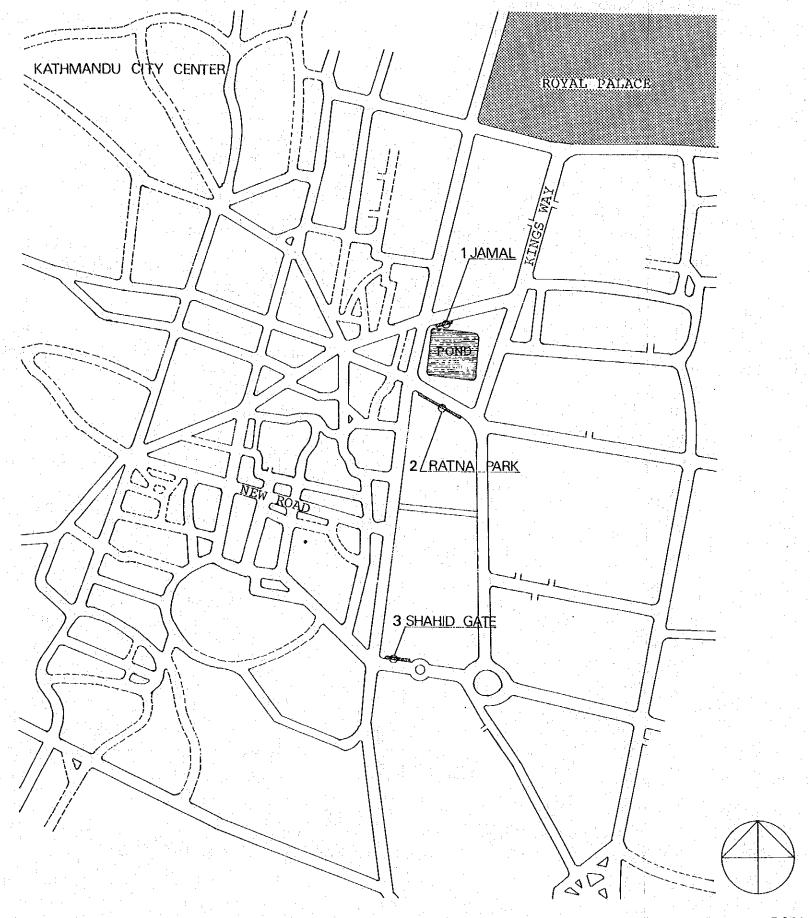


E ROUTE

RATNA PARK RASTRIYA NACHGHAR KESHARMAHAL LAINC HOUR DAIRY CHETBHAWAN ASCAL HOSTEL LAZÍMPAT SORHAKUTEE PANIPOKHARI NAYABAJAR MAHARAJGUNT BALAJU INDUSTRIAL GATE SHEETALNWAS (15) BALAJU DHARA (PRESENT:MINI BUS ROUTE) BRAMHA COTTAGE THOOL PASAL SALLAGHARI BANSBARI F ROUTE (PRESENT:MINI BUS RATNA PARK PRIVATE ROUTE) JAINEPAL CHITRAGAHR | ROUTE BALAJU-RING ROAD CROSS POINT (TENTATIVE) TANGAL. (UNDETERMINED)

NAG POKARI
GAIRIDHARA
TANGAL
BHAGBATI BAHAL
KAMAL POKHARI
DILLIBAZAR
(CHARKHAL ADDA)
PUTALI SADAK
SINGHA DURBAR
SHAHIDGATE
RATNA PARK
(MINI BUS ROUTE)

SWAYAMBUNUTH



LOCATION OF THREE BUS TERMINALS

BUS TERMINAL / BUS STOP

