

**REPORT ON WATER SUPPLY FACILITIES  
IN VIENTIANE CITY  
THE KINGDOM OF LAOS**

**MAY 1972**

**OVERSEAS TECHNICAL COOPERATION AGENCY  
GOVERNMENT OF JAPAN**

REPORT ON WATER SUPPLY FACILITIES IN VIENTIANE CITY, THE KINGDOM OF LAOS

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**Report on Water Supply Facilities in Vientiane City, the Kingdom of Laos**

**CHAPTER 1. INTRODUCTION**

**1. Construction of Water Supply Facilities in Vientiane.**

In return for the abandonment by the Laotian Government of the right to demand war reparations the Japanese Government promised to provide an economic aid amounting to one billion yen in December 1956. Mr. Kishi, the then Prime Minister of Japan, paid a friendship visit to Laos in November in the following year, 1957, and made the formal offer for the economic aid at the talks with Prince Phouma, the Prime Minister of Laos, when it was decided to construct water supply and power generation facilities for the city of Vientiane.

The Japanese Government who adopted this waterworks project as a priority matter started to design for it at once but the project was interrupted for a time due to a coup d'etat which took place abruptly in the country in August 1960. Later in January 1962 the Laotian Government requested the Japanese Government anew to make an on-the-spot investigation, upon which request the latter Government sent the engineers to the site for the study of construction method, adjustment of the amount of money and the concrete consultation with the Laotian authorities, which led a final agreement. In June of the same year Société Centrale des Eaux du Laos (hereinafter referred to as Nam Papa Lao) signed a contract with the Japanese contractor for constructing the water supply facilities.

The contract provided that construction materials and equipments equivalent to ¥573.3 million is supplied from Japan without cost, that the costs of inland transport and construction at the site amounting to U. S. \$1,180,800 is paid by semi-annual installments spread over thirteen years including two-year grace period after the completion of works, and that the construction period is two years after the approval by the Japanese Government.

With the said contract authorized by the Japanese Government on 30 November 1962, the construction work was started on 24 January 1963, and the work which had been completed in September 1964, more than four months earlier than the prescribed date was formally delivered to the Laotian Government on 21 of that month.

**2. Object of Investigation**

For nearly eight years since its services were started in September 1964, the waterworks in Vientiane has been operated anyway without a suspension of water supply even for one day and the redemption of loan to Japan made punctually, although there have been various technical and financial problems such as the collection of water rates, measure to counter flood, extension of distribution pipe networks, power cost and increased loss from the difference of quotations on foreign currency debts due to devaluation.

However, various facilities of the filtration plant have become so deteriorated owing to an inadequate maintenance resulting from the lack of repair parts as well as skilled technicians that they need all-out repair. While, the extension of distribution pipe networks was carried out by the Laotian authorities to meet the demand of rapidly increasing population in recent years around the supply areas planned at the time of designing, and the absence of any fundamental measure conjointly with the increase in the consumption of water exceeding the estimates for the planned supply areas has caused wide areas to have poor water supply, with the dissatisfaction of citizens increasing.

In order to solve the problem Nam Papa Lao requested the Japanese Government through the Laotian Government to send a survey team, upon which request the present investigation has been carried out.

The investigation is to be conducted in three stages for repair, improvement and future extension of the existing water supply facilities; the present survey has been carried out focussing especially on the technical investigation for the repair and improvement and at the same time the problem of extending the said facilities in future has been taken up as far as possible.

We desire that the present investigation will contribute in some measure to solve the problem of the water supply facilities in Vientiane which were completed with the aid of the Japanese Government and have been thanked for by the citizens of Vientiane in that it has served to raise their living level for eight years since then, doing very much for furthering the friendly relations between both countries.

### 3. Composition of Survey Team

The survey team was composed of the following members :

Toshiya Sano	Non-regular staff member of Japan Water Works Association
Kazushige Sasaki	Non-regular staff member of Japan Water Works Association

### 4. Period and Activities for Investigation

Date	Weekday	Activities
Mar. 28	Tue.	Left Tokyo and arrived in Bangkok.
29	Wed.	Left Bangkok and arrived in Vientiane.
30	Thu.	Paid a visit of courtesy to the Japanese Embassy and the persons concerned of Nam Papa Lao. Made arrangements as to affairs and conducted investigation at the filtration plant.
31	Fri.	Examined the equipments to be repaired and collected data.

Apr. 1	Sat.	Surveyed the areas having poor water supply and the extended supply areas.
2	Sun.	"
3	Mon.	Made a detailed examination of equipments to be repaired and collected data.
4	Tue.	Collected data; made arrangements as to parts for repair and plan for improvement.
5	Wed.	Collected data; made arrangements.
6	Thu.	Made on-the-spot investigation.
7	Fri.	"
8	Sat.	Collected data; heard about the situation of city planning at the Ministry of Public Works.
9	Sun.	Adjusted the collected data.
10	Mon.	Made arrangements; Explained the circumstances to the Embassy.
11	Tue.	Paid a visit of courtesy to the Embassy and Nam Papa Lao before returning to Japan; Left Vientiane and arrived in Bangkok.
12	Wed.	Left Bangkok and arrived in Tokyo.

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#### 5. Local Personnel Concerned

##### Japanese Embassy --

Mr. Tani, Ambassador  
 Mr. Yamashita, Counselor  
 Mr. Yamakawa, Secretary  
 Mr. Nishii, Secretary

##### Ministry of Planning and Cooperation --

Dr. Pane Passavong, Commissioner General  
 Dr. Oudone Voratanouvong, Commissioner General

##### Nam Papa Lao --

Mr. Sengkham Phinith, Director General  
 Mr. Kitsana Vongpouthone, Works Manager

##### Japan Overseas Cooperation Volunteer --

Mr. Masaharu Fijimura (in charge of machinery)  
 Mr. Masakazu Ishii (in charge of water quality)



## CHAPTER 2: GENERAL SITUATION OF THE KINGDOM OF LAOS

### 1. Geography and Climate

Laos has an area of about 237,000 km<sup>2</sup> approximating to that of Honshu of Japan. It has a distinctive feature that it is a land-locked country with no outlet opened to the sea and its territory extends lengthwise from south to north. It is bordered by six countries, South and North Vietnams, Cambodia, Thailand, Burma and People's Republic of China, and the Mekong, a great river of 4,200 km in length coming from Tibet forms the whole of borderline between Burma and a part of it between Thailand.

The climate is divided broadly into rainy season from May to September and dry season from October to April. The country as a whole receives the annual mean rainfall of 2,000 mm, while it ranges from 1,000 to 4,000 mm according to different places. The temperature fluctuates little during the rainy season and that in Vientiane is 27°C on the average with small difference of temperatures between day and night. In the dry season the temperature goes down gradually from October to January when it is most cool and then it turns to rising from February. Having no rain, the period from March to May just before the rainy season is the most unbearable in the year.

### 2. Population, Race, Language and Religion

As there has been no complete census in Laos the population is unknown; one puts it at 1.5 million and other at 4 million. But the estimates published by the Statistics Bureau of the Government in March 1967 place the population at 2.7 million. Therefore it is sparsely populated with the density of 11.4 capita per 1 km<sup>2</sup>. The population of Vientiane, the capital of Laos, was 132,000 in November 1966, and is 175,000 as of 1972.

The population consists of Laotians and other minorities, 40,000 people, including Thais, Vietnamese, Chinese, Black Thais (refugees from North Vietnam; and other nationals including French, Filipinos, Indians, Cambodians, Americans, Pakistanis and Japanese.

By race, the population is broadly divided into the Thai peoples (Lao, Lum, Black Thai, and Red Thai), the natives of Indonesian origin, the peoples of Chinese origin and those of Tibet origin. The Thai peoples account for 60 % of the total population; the Lao peoples who advanced south from Yunnan in the 10th century and thereafter to settle in the flat land of Mekong river basin hold a dominant position in Laos.

Lao and Thai are the sister languages since Lao and Siamese races are the sister races. Among foreign languages French which is used as an official language holds an important position and although English is being rapidly popularized in recent it is still far behind French.

The state religion is Buddhism introduced from Cambodia in the 12th century and the constitution provides that the king must be a devout Buddhist. There are two religious parties, Mahanikhai sect and Thamahuto sect introduced from Thailand, and the former is more predominant as in Cambodia.

### 3. Form of Government and Political Situation

The Kingdom of Laos became independent as a constitutional monarchy freed from the control by France, the then suzerain state, in March 1945 when the former Japanese armed forces dealt with French Indo-China.

After that the people split into the rightists, leftists and neutralists and the hostilities were repeated several times. In 1961 the Laotian problem was referred to the conference met by 14 nations at Geneva and though an international agreement was reached on the neutralization of Laos it took time to solve the problem of setting up a coalition government of three factions in the country. After the so-called three-faction's top talks between Princes Boun Oum (rightist), Phouma (neutralist) and Souphannouvong (leftist) were held lengthily at Geneva of Swiss and Hin Heup, Vientiane or Jars Plateau in Laos, a government of National Union (the present government) was formed in June 1962 under Prince Phouma. In the following month, July, Laotian united delegation was sent to Geneva to declare the neutralization of Laos which was accepted by the 13 countries attended the conference with the declaration to respect the neutrality of Laos, putting an end to the conference continued over one year and two months.

Though Laos started as a neutral state blessed internationally the neutralist army split into right- and left-wings taking advantage of the assassination of Quinim Pholsena, the left-wing neutralist Foreign Minister, in April 1963 and a hostility took place again on Jars Plateau. Leftist Prince Souphannouvong who attended the commencement ceremony for the construction of Vientiane waterworks held in January in that year representing the Laotian Government drew off Vientiane together with the Pathet Lao (patriotic party) ministers and the government of National Union has now become a mere scrap of paper.

After that, in spite of the endeavors to restore to the status quo Pathet Lao inclined more to the left and the Phouma Administration more to the right with the intensification of Vietnamese War, widening the gaps between them. For the present, the contact between them is scarcely maintained by means of the exchange of letters and the control of Laotian internal trouble is dependent on the settlement of war in the neighboring country, Vietnam.

Since the Laotian Constitution which was promulgated on 11 May 1947 had been framed after the type of the French Constitution it did not match with the actual conditions of Laos and was revised several times since then.

The Parliament consists of the two chambers, Upper House (Conseil de Roi) and Lower House (Assemblée Nationale).

In Laos there is no steady organization which can be called as a political party except Pathet Lao (a patriotic party) that may be called as an antigovernment belligerent body rather than a political party judging from its actual condition.

Now that the Pathet Lao ministers dropped off, the Phouma Government of National Union has diminished its value to exist as a neutralist government and it may be a rightist government under the cloak of neutralism.

#### 4. Industry and Trade

Owing to the hostilities the development of Laos is much delayed and it may be said that there is no industry worthy of mention. The articles manufactured in the country are confined to matches, sandals, cigarettes and soft drinks, depending on the import for all other goods. Rice was self-sufficient previously but its production has become so unsufficing that it is imported from Thailand due to the shortage of labor resulting from the rapid increase of soldiers called out for the civil war.

The war expenditure accounts for more than half of the budget of which two thirds in the red are covered by foreign aids every year.

Although it is said that Laos is rich in underground resources their exploitation is delayed owing to the impact of the hostilities and also to the difficulty of transportation as the greater part of trade is handled through the port of Bangkok for geographical reason. The only article exploited so far is tin produced in Central Laos and 6.8 million tons of it is exported annually, constituting the most important article of export. Woods and coffee are also exported but they account for only 3% of the total amount of export. Besides, the intermediary trade of gold is an important revenue source for Laos in the form of import duty. The principal articles of import include rice, gasoline, cars, motorcycles, textile goods, machineries, and processed foods.

At present, the imbalance of export and import is covered by the foreign aids which are by no means sufficient due to the financial limitation of contributing countries and the Laotian economy is continuously troubled with inflation.

The long-awaited Nam Ngum dam was completed in December 1971 and a concrete movement has been started for the construction of bridge across the Mekong to connect Thadeua (Laos side) with Nongkhai (Thailand side). In addition to these facts, if the possibility of exploiting the underground resources is taken into consideration it is expected that the economy will be normalized gradually in the future.

#### 5. Transportation

At present, the international air services are maintained on three routes between Vientiane and Bangkok by Thai Airways, Saigon and Vientiane by Air Vietnam and Vientiane and Hong Kong by Royal Air Lao. The air services inside Lao are maintained by Royal Air Lao on the north route from Vientiane to Ban Houei Sai via Sayaboury and Luang Praband and the south route from Vientiane to Pakse via Savannakhet.

Although it is possible to reach Vientiane by land routes respectively from Bangkok, Phnom Penh and Saigon the roads except one coming from Bangkok are in poor condition and the use of them is difficult also in view of public peace.

There is no railway in Laos, but the Thai railway system extends to Nongkhai, on the Thai bank of the Mekong opposite to Vientiane.

CHAPTER 3 - PRESENT CONDITION OF, AND MEASURES FOR THE WATER SUPPLY FACILITIES

1. Outline of the Water Supply Facilities

The dimensions of the water supply facilities in Vientiane delivered to Laos in September 1964 are as follows:

Estimated water-consumption .....	20,000 m <sup>3</sup> /d.
Estimated population served .....	100,000 pop.
Water-consumption per capita per day .....	200 l
Period of design .....	10 years

(1) Intake Equipment

Intake tower .....	4.5 m x 7.5 m x 31.7 m (in height), Oval, reinforced concrete-made.
Intake pump .....	22,000 m <sup>3</sup> /d. in capacity, 350 mm $\phi$ , Q = 7.65 m <sup>3</sup> /min., H = 19 m, 37 kw - 3 sets (of which 1 set for reserve).
Water pipe bridge .....	1.5 m x 1.5 m x 30.0 m (in span), water main = 500 mm $\phi$ , steel supporting structure.

(2) Filtration Equipment

Mixing basin .....	2.8 m $\phi$ x 4.0 m (in height), 7.5 ps, with flash mixer, circular, reinforced concrete-made.
Chemical sedimentation basin ...	6.0 m x 32.0 m x 5.1 m, reinforced concrete-made ----- 4 units
Chemical dissolving and feeding equipment .....	Alumina Sulphate solution tank -- 2 units. Soda ashes solution tank ----- 2 units. Rock-salt solution tank ----- 2 units.
Rapid filter basin .....	Filter area of 5.6 m x 8.5 m = 47.6 m <sup>2</sup> ----- 4 units, filtering capacity = 5,700 m <sup>3</sup> /d./unit, of perforated pipe collection system, with stationary surface and back washing equipment, hand operated, with loss of head gauge, and double-sheet type controller.

- |                              |  |
|------------------------------|--|
| Clean water reservoir .....  | 32 m x 16 m x 4 m x 2 réservoirs<br>= 4,000 m <sup>3</sup> , reinforced concrete-made,<br>built underground.   |
| Chlorination room .....      | 4 m x 8 m, block-made, built on<br>clean water reservoir, of soda<br>hypochlorite feeding system by<br>electrolysis as rock-salt is available<br>easily on the spot. |
| Pump                         |  |
| Distribution pump .....      | 250 mm $\phi$ x 200 mm $\phi$ ,<br>6.3 m <sup>3</sup> /min. x 67 m x 110 kw -----<br>4 sets (of which 1 set for reserve).  |
| Back washing pump .....      | 14.5 m <sup>3</sup> /min. x 16 m x 55 kw -----<br>2 sets.  |
| Vacuum pump .....            | 25 mm $\phi$ , 0.75 kw ----- 2 sets.   |
| (3) Distribution System      |  |
| Distribution pipe .....      | Cast iron pipe, of 450 mm $\phi$ - 75 mm $\phi$ ,<br>49,000 m in length.<br>Galvanized steel pipe, of 50 mm $\phi$ ,<br>5,000 m in length.                           |
| Venturi meter .....          | 450 mm $\phi$  |
| Post hydrant .....           | at 155 points  |
| Public tap .....             | at 37 points   |
| (4) Elevated Tank .....      | 25 m high, 2,000 m <sup>3</sup> in capacity,<br>surge tank installed at the terminal<br>of distribution pipe networks.   |
| (5) Electric Equipment ..... | 750 KVA transformer ----- 1 set,<br>15,000 V/380 V/220 V high voltage<br>receiving equipment, distribution<br>equipment.   |
| (6) Instrumentation .....    | Concentrated equipment for transmitting<br>changes in raw water run, water delivery<br>and water levels of clean water reservoir<br>and elevated tank.               |

## 2 Present Condition

The characteristics of the water supply facilities in Vientiane city are as follows:

a) In order to simplify the maintenance of various facilities for the treatment plant, the equipments of manual operating system have been adopted rejecting mechanical and automatic equipments as far as possible.

b) As regards chlorination, the feeding method of soda hypochlorite has been adopted at the strong request of the Laotian authorities at the time of designing, in order to use soda hypochlorite to be obtained by electrolyzing the solution of rock-salt which is produced in abundance on the spot.

c) Since the topography of Vientiane city is flat all over its city area with the difference of elevation being only 5 m, the pressure direct conveyance method of water by means of distribution pump has been adopted to distribute the water, with the elevated tank of 2,000 m<sup>3</sup> in capacity installed at the terminal of distribution pipe networks to adjust the water pressure and store any surplus water.

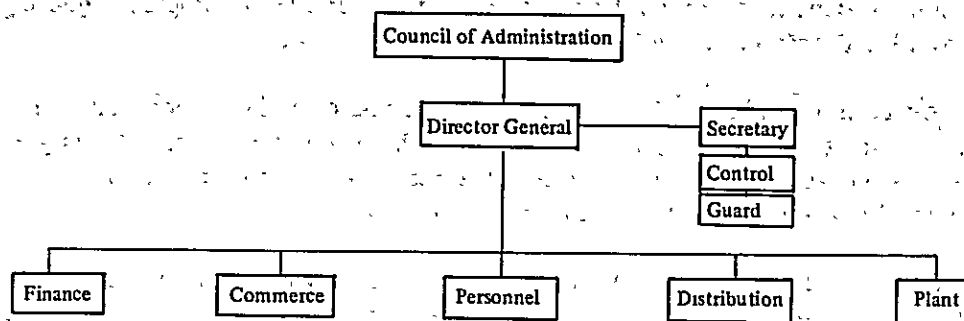
Being nearly 8 years old since the start of services the waterworks of Vientiane city as it is now poses several problems including the repair of various facilities in the treatment plant (see Chapter 3, 2 - Repair), the improvement measures for the areas having poor water supply which have increased rapidly with the growth of population served and the extension of supply areas, and the extension of water supply facilities for the future development of the city. All these problems are related to the financial circumstances of Nam Papa Loa and it seems most difficult to solve them immediately by Nam Papa Lao's own efforts, judging from the result of examination of the data furnished by Nam Papa Lao during the present investigation.

According to the data mentioned above, it is deemed that the financial problems were caused to arise during the first four years in particular after the start of services. In brief, it may be said that they have resulted from the inexperience in any waterworks business. To put it concretely, the problems may be summarized as follows:

- 1) Inconsistent collection of water rates.
- 2) Free services from public taps.
- 3) Stolen water from hydrants during the night.
- 4) Increased burden for the cost of installing water service equipments.
- 5) Comparatively high cost of electric power.
- 6) Expenses for revetment works.
- 7) Special outlays for flood protection measures.
- 8) Loss resulted from the change of exchange rate due to devaluation, in relation to the loans in foreign currency.

Nam Papa Lao is tackling with these problems including the inconsistent collection of water rates and in the following is described the general situation.

(1) Organization of Nam Papa Lao



The Council of Administration, an organ which controls Nam Papa Lao and decides on important problems, consists of nine members including those representing respectively the ministries of Finance, Civil Works and Home Affairs, Planning and Electric Bureaus and the National and the Development Banks, the mayor of Vientiane, and one representing the National Hotel Operating Bureau of the Ministry of Foreign Affairs. At present, the Minister of Finance hold office as the President and a director of bureau of the Ministry of Civil Works as the Vice-President.

The office of Managers of Commercial and Plant Departments is held concurrently by Director General at present.

(2) Water Rates and Collection

The fixing of water rates is subject to the resolution of the Council of Administration. The present rate is 90 Kip per 1 m<sup>3</sup> to which water meter rent and taxes are added to make the final rate of 100 Kip per 1 m<sup>3</sup> (about ¥50). (U.S. \$1 = K. 600)

This rate is very higher compared with that in Japan and the percentage of water rates accounted for in the household expenses is 3 - 5 % for the family of an average income earner as against 0.4 - 0.5% of national average for Japan.

The water rates were revised four times since the start of services.

Year	Rate per 1 m <sup>3</sup>
1964 - 1967	104 Kip
1968 - 1969	95 Kip
1970	92 Kip
1971	90 Kip

At present, Nam Papa Lao is endeavoring for the collection of water rates by replacing time-worn water meters with new ones to effect more accurate metering or suspending water supply to the delinquents of the rates. The actual results of consumption of water (indicated by water meters) and collection of water rates are shown in Tables - 2 and - 3.

The present quantity of water conveyed being about 16,000 m<sup>3</sup> per day there is a difference of about 3,000 m<sup>3</sup> per day (20%) between the conveyance and consumption

judging from the related data; for this the principal cause seems to be attributable to the inadequate functioning of water meters. Apart from the above, there are accounts receivable corresponding to about 2,000 m<sup>3</sup> per day (13%). The loss due to the metering error can be solved by the renewal of water meters for which the work is under way. As for the accounts receivable, it is desired that Nam Papa Lao will take a drastic measure to collect them and the Laotian Government give an all-out cooperation to it.

Table-2 Actual Amount of Water Rates Collected

Year	Consumption (in Kip)	Collected amount (in Kip)	Percentage
1965	88,934,000	63,589,000	77.8
1966	138,749,000	107,990,000	77.8
1967	205,241,000	177,587,000	86.5
1968	247,321,000	241,138,000	97.5
1969	282,186,000	250,389,000	88.7
1970	313,006,000	251,705,000	80.4
1971	167,383,000	203,315,000	120.7

Note - For 1971, the consumption is that for the first half of the year and the collected amount includes the balance carried over from the preceding year.

Table-3 Actual Quantity of Water Conveyed

Year Month	(In 1,000 m <sup>3</sup> )						
	1965	1966	1967	1968	1969	1970	1971
Jan.	29	109	178	210	240	285	282
Feb.	44	120	192	230	261	295	298
Mar.	75	136	204	251	270	300	308
Apr.	99	148	228	275	285	317	326
May	115	160	248	280	300	320	335
June	94	147	200	233	270	306	308
July	74	110	170	185	226	264	283
Aug.	85	122	162	197	242	253	268
Sept.	98	134	182	226	263	289	214
Oct.	110	150	200	248	290	305	312
Nov.	120	162	195	225	275	294	307
Dec.	119	150	220	260	297	302	320
Total	1,062	1,648	2,374	2,820	3,217	3,520	1,857
Proceeds	769	1,200	1,783	2,149	2,454	2,790	1,525
Loss	293	448	591	671	763	740	352
Percentage	27.5	27.0	24.0	24.0	24.0	20.0	19.0



### (3) Works for Water Service and Water Supply Pervasion

The works for supplying water to the consumers were carried out by the staffs of Nam Papa Lao itself who had received on-the-spot technical training by the Japanese engineers for about 6 months after the completion of the water supply facilities.

The present water supply pervasion is 55 - 60% and there are new applications from about 50 consumers every month for which the works are being rather delayed.

As seen clearly in the map of distribution pipe-lines (Fig. 9 - 3), the city of Vientiane extends along the Mekong long and narrow and the distribution pipes are laid along the streets. Later, with the gradual extension of residential districts into the back land outside the initially planned supply areas many of new consumers, except a part of shopping district, have been separated considerably far from the water main and to that extent the distributing branches tapped the main have become longer to reach the service equipments at the consumers. The networks of distributing branches laid so far are shown in the plan (Fig. 9 - 3) and Tables - 4 and - 5 shows the actual layings by year.

Table-4 Actual Installations of Water Meters by Year

Year	No. of meters installed
1964	600
1965	1,100
1966	942
1967	914
1968	707
1969	497
1970	547
1971	621
Total	5,928

Note - The figure for 1964 is the actual number of meters installed for 4 months.

Table-5 Works for Water Service

Year	Work cost (In Kip)	Collected amount (In Kip)	Rate of collection (%)
1965	35,357,000	33,024,000	93.4
1966	22,590,000	20,358,000	90.1
1967	35,754,000	27,724,000	77.5
1968	46,156,000	30,141,000	65.3
1969	23,545,000	23,678,000	100.5
1970	30,871,000	22,131,000	71.7
1971	30,706,000	10,894,000	35.5

Note - (1) Work cost includes that of distributing branch.

(2) Collected amount for 1969 includes the balance carried over from the preceding year.

The reason for the low percentage of collection for 1971 is that Nam Papa Lao executed the works by the advance of costs for the convenience of consumers.

The work cost for distributing branch is allotted to the consumer along that branch to recover it together with the work cost for water service after the completion of the work. However, as the number of consumers has not yet reached that estimated initially, Nam Papa Lao has been compelled to bear the balance.

#### (4) Control of Water Quality

The results of examination of water quality carried out in the dry and rainy seasons (February and August) by Nam Papa Lao are shown in Tables - 6 and - 7.

Since the Mekong is used as a water source any special water pollution is not found. During the rainy season from May to September the turbidity becomes very high, reaching 2,500 - 3,000 degrees on some days. Alkalinity is 85 - 95 degrees throughout the year and the turbidity is eliminated by only a coagulant (aluminum sulphate) of which annual mean rate of feeding is 40 - 50 p.p.m.

The coagulant is wholly imported at present and its import amounted to K. 13,700,000 (18 - 25 tons per month) in 1971.

As regards chlorination, the feeding equipment of soda hypochlorite installed initially was removed because of frequent troubles and difficulties of repair and replaced with a feeding apparatus of high-power bleaching powder easy for maintenance. The feeding rate of high-power bleaching powder (available chlorine of 60%) is 2.00 p.p.m. in annual average.

This agent is too wholly imported and its actual amount of import was K. 3,800,000 (1.8 - 2 tons per month) in 1971.

The water quality test room is equipped with sufficient laboratory equipments and chemicals with the aid of Japan and operated in a satisfactory manner under the administration and instruction by the member in charge of water quality of Japan Overseas Cooperation Volunteer.

Table 6 Examination of Water Quality

Vientiane Date 15/8/71		
Item	Raw Water (Mekong)	Supplywater
Temperature (Atmosphere) °C	29	29
Temperature (Water) °C	26	26
Turbidity (P.P.M.)	1280	0
Color (P.P.M.)	100	0
Odor	Undetected	Undetected
pH (B.T.B)	7.4	7.0
M - Alkalinity (P.P.M.)	0.0	66.0
Total Acidity (P.P.M)	0.6	0.6
Ammonia - Nitrogen (N)	Detected	Trace
Nitrite - Nitrogen (N)	Trace	Trace
Nitrate - Nitrogen (N)	Trace	Undetected

Chlorine (Cl-) P.P.M	9.50	6.38
Sulfate (SO <sub>4</sub> <sup>-</sup> ) P.P.M		
KMnO <sub>4</sub> Consumed (P.P.M)	12.00	4.74
Residual Chlorine (P.P.M)	0.0	0.3
Specific Conductance Ohm.cm	5500	4500
Total Hardness (P.P.M)	91.8	103.2
Iron (Fe) (P.P.M)	0.02	0.0
Manganese (Mn)	Undetected	Undetected
Aluminium (Al) (P.P.M)	0.002	0.001

Table 7 Vientiane Water Supply  
Date 15/2/71

Item	Raw Water (Mekong)	Supply Water
Temperature (Atmosphere) °C	23	24
Temperature (Water) °C	21	14
Turbidity (P.P.M)	120	0
Color (P.P.M)	0	0
Odor	Undetected	Undetected
pH (B.T.B)	7.4	7.0
M-Alkalinity (P.P.M)	85.0	65.8
Total Acidity (P.P.M)	0.26	0.9
Ammonia - Nitrogen (N)	Undetected	Undetected
Nitrate - Nitrogen (N)	Undetected	Undetected
Nitrate - Nitrogen (N)	Detected	Trace
Chlorine (Cl-) P.P.M	0.70	13.5
Sulfate (SO <sub>4</sub> <sup>-</sup> ) P.P.M		
KMnO <sub>4</sub> Consumed (P.P.M)	8.55	4.74
Residual Chlorine (P.P.M)	0	0.6
Specific Conductance Ohm. cm	4100	5000
Total Hardness (P.P.M)	57.6	76.0
Iron (Fe) (P.P.M)	0.01	0.
Manganese (Mn)	Undetected	Undetected
Aluminium (Al)	0.001	0.2

#### (5) Others

Even after nearly eight years since its start of services the business of Nam Papa Lao is yet hard going in spite of the water rates that are high compared with those in Japan as stated above. Apart from the causes such as the problems of collection of water rates and increased burden for equipment costs to meet new demands as aforesaid, the following special circumstances can be pointed out as the factors which cause the increase in expenditures of Nam Papa Lao and restrain its management remarkably.

##### (a) Electric Power Cost

In order to supply the electric power to the water supply facilities including the pumping station, Nam Papa Lao installed the high-voltage receiving and transforming equipments at the time when the facilities were completed, to buy the electricity at K. 30 per kwh. The power cost per 1 m<sup>3</sup> amounted to K. 14.91 as much as twice that of Japan, accounting for a very large percentage of prime cost. The unpaid power rates accumulated to K. 98,600,000 by March 1971 and in that month Nam Papa Lao completed its non-utility generating facilities with 4 generators each of 250 kw installed, spending

K. 41,800,000 for construction cost. As a result the power cost has lowered to K. 16 per kwh, only half of the cost when the electricity was purchased and, nevertheless, it is still considerably high compared with the general prices.

Since the Nam Ngum Dam waited for by the Laotian Government was completed in December 1971 and the supply of abundant power has become possible, it is desired that the power will be provided at a low cost in view of the water supply business as a public utility.

(b) Revetment Works and Flood Measures

The treatment plant of these facilities is adjacent to the Mekong with the intake tower installed at a distance of 25 m from the river shore. When the intake tower was constructed the revetment works should have been conducted as a matter of course together with the main works as there is much of fears for any change in the river stream and any erosion of the river shore. However, such works were omitted from the plan for budgetary reasons, and after that Nam Papa Lao had to carry out the revetment works for itself over a period of several years spending K. 16,000,000 for them.

On the other hand, the treatment plant was submerged under the flood of the Mekong for three times in 1966, 1969 and 1970. Though any suspension of water supply was avoided anyhow by the strenuous efforts of the staffs of Nam Papa Lao, the plant suffered considerable damage which costs Nam Papa Lao as much as K. 5,000,000 for the works of restoration.

(c) Change in Exchange Rate

The contract for these water supply facilities provides that the dollar portion amounting to U.S. \$1,180,800 is to be paid by semi-annual installments spread over thirteen including two-year grace period after the completion of works. The schedule of payment is shown in Table-9 and the payment has been made punctually as of December 1971.

The par of exchange was U.S. \$1 = K. 80 at the time point, June 1962, when Nam Papa Lao made the contract, but after that the Laotian Government effected the devaluations as follows:

	Fixed rate	Free rate	
Oct. 1958	80 Kip/U.S.\$1	—	Kip/U.S.\$1
Jan. 1964	240	500	Exchange stabilization fund was set up.
Nov. 1971	240	600	

When Kip was devaluated to U.S. \$1 = K. 240 the double exchange rates, fixed rate (U.S. \$ 1 = K. 240) and free rate (U.S. \$1 = K. 500), were adopted and the fixed rate has been applied to quite limited transactions of the Government. At the same time, an exchange stabilization fund was set up with the foreign currency contributed by the advanced nations in order to stabilize the exchange rate.

After the fixed rate (U.S.\$1 = K. 240) was applied to the payment of debt in dollar currency of Nam Papa Lao for first several times, the payment was excluded from the application of it with the deterioration of foreign currency situation of the Government.

Therefore, the amount provided in domestic currency by Nam Papa Lao has been increased by more than seven times of that calculated by the basic rate of U.S.\$1 = K. 80 at the time when the contract was made. On the other hand, the water rates which are the revenue source have been lowered gradually from K. 104/m<sup>3</sup> at first to K. 90/m<sup>3</sup> at present partly from the viewpoint of social policy, and coupled with this the increase in expenditures due to the changes of exchange rate has been constituting an extremely heavy burden on the finance of Nam Papa Lao.

Table-9 Schedule of Payment

Nr.	Date of payment	Amount (In U.S.\$)	Exchange Rate (In Kip)	Remarks
1	1 Dec. 1966	90,415	240	
2	1 June 1967	131,221	240	
3	1 Dec. 1967	128,508	240	
4	1 June 1968	125,796	240	
5	1 Dec. 1968	123,830		
6	1 June 1969	120,379	Unknown whether 240 or 500	Paid
7	1 Dec. 1969	72,664		
8	1 June 1970	71,302		
9	1 Dec. 1970	69,939	500	
10	1 June 1971	68,577	500	
11	1 Dec. 1971	67,215	600	
12	1 June 1972	65,852	600	
13	1 Dec. 1972	64,490		
14	1 June 1973	63,127		
15	1 Dec. 1973	61,765		
16	1 June 1974	60,402		
17	1 Dec. 1974	59,039		
18	1 June 1975	57,677	Exchange rate unknown	Not repaid U.S.\$844,732
19	1 Dec. 1975	56,314		
20	1 June 1976	54,952		
21	1 Dec. 1976	53,590		
22	1 June 1977	52,228		
23	1 Dec. 1977	50,865		
24	1 June 1978	49,503		
25	1 Dec. 1978	48,140		
26	1 June 1979	46,788		

## CHAPTER 4 REPAIR

### 1. Problems

The various facilities in the treatment plant of which maintenance has been carried out so far by the staffs of Nam Papa Lao and the members of Japan Overseas Cooperation Volunteer, has been in a condition necessitating some repair but they are operated under a defective state owing to the difficulties of obtaining repair parts in Vientiane or Bangkok.

The present states of various facilities needing repairs are as described below and later is shown the lists of spare parts for repair which have been prepared after examining the individual items.

#### 1) Intake Pump

Three sets of intake pump are installed, of which two are for regular operation and one is in reserve. Due to the unavailability of spare parts the operation of two sets is maintained making use of parts taken from the reserve set which is, therefore, unserviceable. In addition, the two sets in service are operated repairing one of them by turns and thus it is unable to attain the designed quantity of water intaken, 22,000 m<sup>3</sup> per day; the present intake seems to be about 16,000 m<sup>3</sup> per day.

One of the causes for trouble has been of course the inadequacy of periodic inspections; one among others has been a heavy load imposed on the vertical shaft at the time of starting pump by the mud which had been accumulated at the bottom in the intake tower and frequently reach the inlet port of the pump.

Therefore, in order to provide for an occasion when the turbidity of the Mekong exceeds 3,000 degrees during a rainy season, it is necessary to install a blow-off pump apart from any repair of the intake pumps.

#### 2) Orifice Meter

In the operation of water supply business, it is very important to grasp accurately the quantity of water conveyed and that of water intaken as well. However, the orifice meter to measure the latter quantity has broken down due to the floods on three past occasions and is left intact.

#### 3) Flash Mixer in Mixing Basin

The flash mixer plays an important role in the first stage of treating process to mix the raw water and coagulant rapidly to effect a sedimentation of higher degree.

The flash mixer is unserviceable due to the wear of its vertical shaft and bearings. Accordingly, the treated water sent to the rapid filter while the sedimentation effect is yet inadequate imposes a heavy burden on the filter bed and this is uneconomical because the effect duration of filter bed is reduced, leading to the lowered functioning of facilities as a whole.

#### 4) Chemical Feeding Equipment.

Each two solution tanks are installed respectively for coagulant and alkaline material. As seen from the results of water examination (see Tables - 6 and - 7) the alkalinity of raw water is as high as 85 - 95 degrees and from the first a satisfactory coagulation and sedimentation effects have been attained by the use of only aluminum sulphate, a coagulant. It is necessary to replace the flow controller, vinyl pipe and valve of the feeding equipment to which coagulant has stucked heavily.

#### 5) Flow Controller

The rapid filter is equipped with a flow controller of Simplex type to regulate the rate of filtration (run) and its diaphragm (of rubber made) is so worn away due to flowing water that the flow controller is not functioning properly.

It is necessary to replace such diaphragm with a new one because if the rapid filter is left over in a condition in which any flow control is impossible the rate of filtration will become unstable giving an unfavorable effect on the quality of water.

#### 6) Chlorination Equipment

The initial method adopted for chlorination was to feed soda hypochlorite obtained by electrolyzing the solution of rock-salt.

For four years after the start of operation the system carried out the chlorination at a low cost as designed. However, an overload on the cooling plant due to the high temperature of the surroundings caused frequent troubles in the circulating system of cooling water and the aquisition of specific parts being impossible the plant was removed to install instead a device of simple structure for dissolving and feeding bleaching powder.

The flow meter of this equipment is in trouble at present.

#### 7) Distribution Pump

Though the 4 sets of distribution pump (of which 1 set is in reserve) are working or serviceable at present, an adequate maintenance of them is not conducted for the lack of spare parts and the absence of periodical inspections as well as the technician in charge of their adjustment, resulting in the lowering of their efficiencies by 10% - 15% (see CHAPTER 5; Characteristic Curve of Pump).

Alike the intake pumps, many parts are necessary to repair these distribution pumps.

#### 8) Starting Compensator for Distribution Pump

Four sets of starting compensator in use now are of hand-operated type, and all of them are in dangerous conditions under the influence of abnormal heat due to severe wear of contact parts of their interiors. The replenishment of spare parts from Japan, being difficult because of the old types of their main bodies, it is needed to replace

them with the starting compensators of push-button type for easy operation.

As for the parts in the pannel, the thermal relays, etc. must be replaced too with new ones.

#### 9) Venturi Meter

Alike the orifice meter, the venturi meter to measure the water delivery is unserviceable with its transmitter damaged by the floods in several occasions.

Since the grasping of quantity of water intaken and water delivery is an essential requirement fundamental to the operation of facilities and the management of water supply business, the instruments must be repaired so that their metering functions can be restored.

### 2. Parts and Cost Necessary for Repair

The particulars of parts and the estimates of cost necessary for the repairs mentioned above are shown in the separate tables (for parts numbers of the intake and distribution pumps, see the related Fig. 9 - 1 and - 2).

The estimates of costs include the expenses for sending 2 specialist respectively in charge of repairs of pumps and electric equipments.



No. of parts	Names of parts		Unit	Quantity
1) Spare Parts for 3 sets of EBARA PUMP Model 260 VYM				
39.	Taper pin	SUS-27	pcs	24
38.	Bell mouth	FC-20	"	3
37.	Nut	BC-6	"	3
36.	Liner ring	LBC-1	"	6
35.	Key	SUS-22	"	3
34.	Impeller	BC-7	"	5
33.	Liner ring	LBC-1	"	6
32.	Bearing metal	Graphite	sets	6
30.	Bearing metal case	BC-6		
31.	Top casing	FC-20	pcs	3
29.	Joint	SUS-22	"	6
28.	Pump shaft	SUS-22	"	6
27.	Internal pipe	SGP & SS-41	"	36
25.	Middle shaft	SS-22	"	15
24.	Stabilizing spider	Rubber	"	8
23.	Internal pipe for spider	SGP & SS-41	"	8
22.	Middle bearing metal	BC-6	"	33
21.	Shaft coupling	SS-41	"	18
19.	Top shaft	SUS-22	"	3
18.	Shaft enclosing tube	SGS & SS-41	"	3
16.	O-ring	Rubber	"	6
15.	Top distance piece	FC-20	"	3
14.	Stuffing box	BC-6	"	3
13.	Packing	Valqua	"	12
12.	Gland	BC-6	"	3
11.	Oil tube	SGP & SS-41	"	3
10.	Bearing case	FC-20	"	3
9.	Ball bearing	7215 B	"	6
8.	Bearing cover	FC-20	"	3
7.	Felt ring	Felt	"	3
6.	Journal	FC-20	"	3

No. of parts	Names of parts	Unit	Quantity
5.	Key S45C	"	6
4.	Coupling FC-20	sets	3
3.	Coupling bolts SS-41 & Rubber	pcs	48
1.	Nut SS-41	sets	3
	Copper pipe	m	20
	Cap nut and union	sets	12
2)	Mercury switch for flow relay		
	Type: F1B9. 10HB	pcs	9
3)	Orifice plate		
	Pipe dia. 500 mm, SUS27	set	1
4)	Flexible diaphragm for flow rate controller		
	Dia: 250 mm Rubber	pcs	8
5)	Flow meter for chloride of lime		
	Type: Rota meter	sets	2
6)	Flow meter for Al <sub>2</sub> SO <sub>4</sub>		
	Type: Rota meter	"	2
7)	PVC Piping materials	"	2
8)	Vacuum tube		
	NEC, 12AU7 J2	pcs	6
9)	Micro switch		
	AC 15A - 125, 250 V, DC 0.5 A - 125 V, 0.25 A - 250 V	"	6
10)	Magnetic contactor		
	Type : RC 3631-8	"	4
11)	Graphite packing for valve		
	t = 16 mm, 5 kg/roll	rolls	10

No. of parts	Names of parts	unit	Quantity
12)	<u>Spare Parts for 4 Sets of KUBOTA PUMP DVL 250/200</u>		
3.	Impeller	pcs	4
5.	Liner ring	"	12
6.	Shaft	"	4
7.	Sleeve	"	8
8.	Packing sleeve	"	16
9.	Packing ring	"	16
10.	Shaft nut	"	32
11.	Lantern ring	"	16
12.	Grand packing	"	160
13.	Grand follower	"	8
14.	Water slinger	"	8
15.	Rubber ring	"	16
16.	Coupling key	"	4
	Coupling between pump and motor	sets	4
17.	Impeller key	pcs	4
18.	Sleeve key	"	8
19.	Distance ring	"	4
20.	Angular contact ball bearing #7314	"	24
21.	Radial ball bearing #6314	"	12
22.	Bearing nut	"	8
23.	Lock washer	"	8
	Bearing for motor #6315	"	12
	Bearing for motor #6318	"	12
13)	Vacuum pump and motor		
	Capacity 0.17 m <sup>3</sup> /min	sets	2
14)	Nozzle for fire hydrant hose ø2"	pcs	4
15)	Drain pump for Intake pump		
1.	Submersible motor pump for drain	sets	2
2.	Hose with coupling 150 mmø x 25 m	"	2
3.	Control panel for pumps	"	1

16)	Hose with couplings for pump, 2" $\phi$ , L = 20 m	pcs	10
17)	Shaft bearing, 55 mm $\phi$	"	2
18)	Shaft of mixer	"	1
	L = 4200 mm x 55 mm $\phi$ , with bolt & nut	"	1
19)	Spare blade of pipe cutter	sets	4
20)	Iron lid of surface box	pcs	200
21)	Reactor starting compensator		
	for 110 KW, Push button type, 380 V	sets	4
22)	Spare parts for electric panels		
1.	Pipe fuse 300 A, L = 120 mm	pcs	10
2.	Thermostat relay RCA 3737-4	"	4
3.	Thermostat relay RCA 3737-4	"	4

Whole sets of parts for repairing

listed above C.I.F Vientiane U.S. \$59,000

Mechanician and electrician

each @U.S. \$2,000 U.S. \$ 4,000

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TOTAL U.S. \$63,000

## CHAPTER 5 IMPROVEMENT

### 1. Problems

The important problems that Nam Papa Lao confronts are to carry out the repair works and at the same time to improve the services for the districts having a poor water supply in the supply areas which so far have been expanded by Nam Papa Lao.

The districts having a poor water supply are --

Thatlouang;  
Sisangvone;  
Dongtaohai;  
Khouakhao; and  
Ban Nong Lo.

During the peak demand hours the districts of Thatlouang, Sisangvone and Ban Nong Lo, in particular, have the worst supply and the reasons for this are supposed to be as follows:

- (1) The functionings of distribution pumps have lowered due to the inadequate maintenance of pumps.
- (2) The supply areas have been expanded in excess of those that can be supplied as designed originally and wide differences have been produced between the actual consumption of water by district and the presumed consumption in the supply areas at the time of original designing.

The further examination of these causes reveals that the lowered functioning of pump has direct influences on the water delivery and service pressure as the direct pumping system has been adopted. This fact, as a matter of course, constitutes a cause of poor water supply alike the extension of supply to the outside of the planned supply areas.

In many cases the distribution pipe networks are designed on the basis of consumption of water allotted evenly to the planned supply areas in proportion to the sizes of land as it is difficult to estimate the consumption by district in such areas. By the present investigation it has been found that the actual consumption differs from the consumption estimated for the designing by far beyond that expected.

In the districts lying between the treatment plant (Kaoliao district) and Houamuang district, for example, the actual consumption of water is only about 2,000 m<sup>3</sup> per day compared with the estimated consumption of about 5,000 m<sup>3</sup> per day. On the other hand, most of high-class residential quarters which are the large consumers at present are situated in an uneven manner at the ends of distribution pipe networks or in the supply areas increased newly.

For these facilities that adopt the direct pumping system, such a wide difference between the actual consumption and the estimated one for the designing has lead to the inability to attain the effective operation of distribution pumps. Thus, the insufficient

demonstration of designed pump capacity coupled with the lowered functioning by about 10% due to the high head pumping operation at present has caused a decrease in the quantity of water conveyed, with the present capacity being only about 16,000 m<sup>3</sup> per day (see the result of investigation of pumps described later).

Unless these problems are solved, it is impossible to attain the full functioning of these facilities that have the distribution capacity of 20,000 m<sup>3</sup> per day and it is not too much to say that the electric power is being used wastefully.

In view of the development (population at present and its growth rate) of Vientiane city it is judged that the time has already come when any extension plan should be considered for the future in order to serve a sufficient quantity of water to the areas spreading widely, and in advance of this the above problems involving the said facilities must be solved at an early date.

The results of investigation of water distribution pumps are as follows.

a) Data of Measurement

Head and current value when respective sets of pump are operated one by one and those when each set of pump is in shutdown operation.

Table 10

Pump NO.	Ordinary (normal operation)	2 min. after shutdown	3 min. after shutdown	Full delivery (normal operation)	Remarks
1	Discharge pressure 74 mAq	82	83	74	Full delivery 200 mm
	Suction pressure -3.2 mAq	-2.5	-2.5	-3.2	
	Head 77.2 mAq	84.5 m	85.5 m	77.2 m	
	Current value 140 A	75 A	75 A	138 A	
2	79	88	88	Operation suspended	
	-2.7	-2.2	-2.2		
	81.7 m	90.2 m	90.2 m		
	150 A	80 A	80 A		
3	72	81	81.5	72	Leakage at full delivery
	-3.2	-2.7	-2.7	-3.2	(Opening 175 mm)
	75.2 m	83.7 m	84.2 m	75.2 m	Leakage at full shutdown
	136 A	85 A	85 A	135 A	(No opening)
4	69 (-27 cmHg)	82.5 (-24 cm Hg)	82.5 (-24 cm Hg)	69 (-26 cm Hg)	Leakage at full delivery
	-3.6 mAq	-3.2	-3.2	-3.4	(Opening 170 mm)
	72.6 m	85.7 m	85.7 m	72.4 m	
	150 A	80 A	80 A	152 A	

b) Study

(1) Head after shutdown

For the heads after shutdown, it is judged that the capacities have lowered due to the wears of suction rings, etc. (see the characteristic curves). However, in the case of no. 3 set shown on the data of measurement, the current value after shutdown is rather high even at the full delivery because of leakage. In the case of no. 2 set, the

head after shutdown has become higher than that at the time of its installation, and this seems to be due to the defective meter.

(2) Operation at Full Delivery

The quantity of water conveyed is estimated from the current value and head for the operation at full delivery for each pump (see the characteristic curves of pumps).

The quantity of water pumped up which have been found from --  
 intersection A (ϕ) found on the graph from the current value; and  
 intersection B (⊖) found on the graph from the head;  
 shows the approximate values for no. 1, 2 and 3 sets but the head is low for no. 4 set showing a great difference.

The average values of quantity of water pumped up found from respective inter-  
 sections for respective pumps are as follows:

Table 11

Pump	Value found from current value	Value found from head	Average quantity of water pumped up	Remarks
1	4.05 (m <sup>3</sup> /min)	3.75	3.90	
2	4.22	4.25	4.24	
3	3.55	3.90	3.73	
4	4.07	5.15	4.61	

Average quantity of water pumped up 4.14 m<sup>3</sup>/min.  
 However, such quantity for no. 4 pump is 3.99 m<sup>3</sup>/min., if 4.07 m<sup>3</sup>/min.  
 is presumed to be a correct value.

(3) Quantity of Water Conveyed per Day

Operating hours are--

from 6 : 00 a.m. to 8 : 00 p.m. with 3 sets working;  
 from 8 : 00 p.m. to 6 : 00 a.m with 2 sets working.

Therefore, the operating hours of pumps are --

14 hrs. x 3 sets + 10 hrs. x 2 sets = 62 hrs.

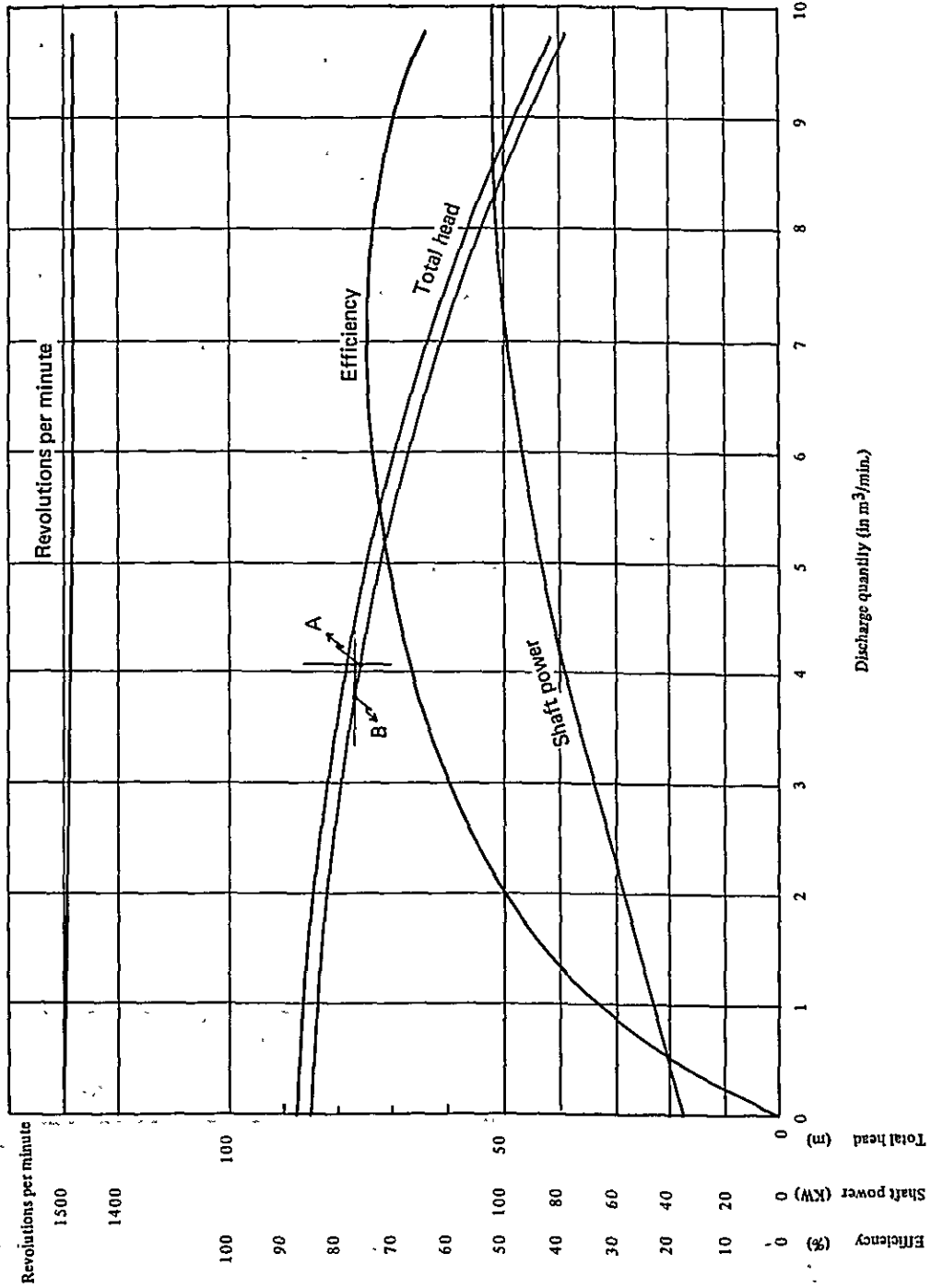
The quantity of water conveyed per day is --

3.99 m<sup>3</sup>/min. x 60 mins. x 62 hrs. = 14,850 m<sup>3</sup>/d.  
 (4.14 m<sup>3</sup>/min. x 60 mins x 62 hrs. = 15,400 m<sup>3</sup>/d. )

If the difference in operating hours is taken into account, the quantity of water conveyed per day will be 16,000 m<sup>3</sup>/d. agreeing with the actual quantity.

**Table 12 Characteristic Curve of Pump**

Type : DVL, Double Suction Volute Pump Caliber : 250 x 200 mm, Single Stage



**Specifications of Pump**

- Quality of liquid : 200 (mm)
- Dia. of discharge bore : 250 (mm)
- Dia. of suction bore : 67 (mm)
- Total head : 6.3 (m<sup>3</sup>/mm)
- Discharge quantity : 1450 (g.p.m)
- Nr. of revolution : 387731
- Product No

**Specifications of motor**

- Type (Meidensha) : E-NNR
- Output : 110 (KW)
- Nr of revolution : 1470 (r.p.m)
- Remarks : No. 1 set

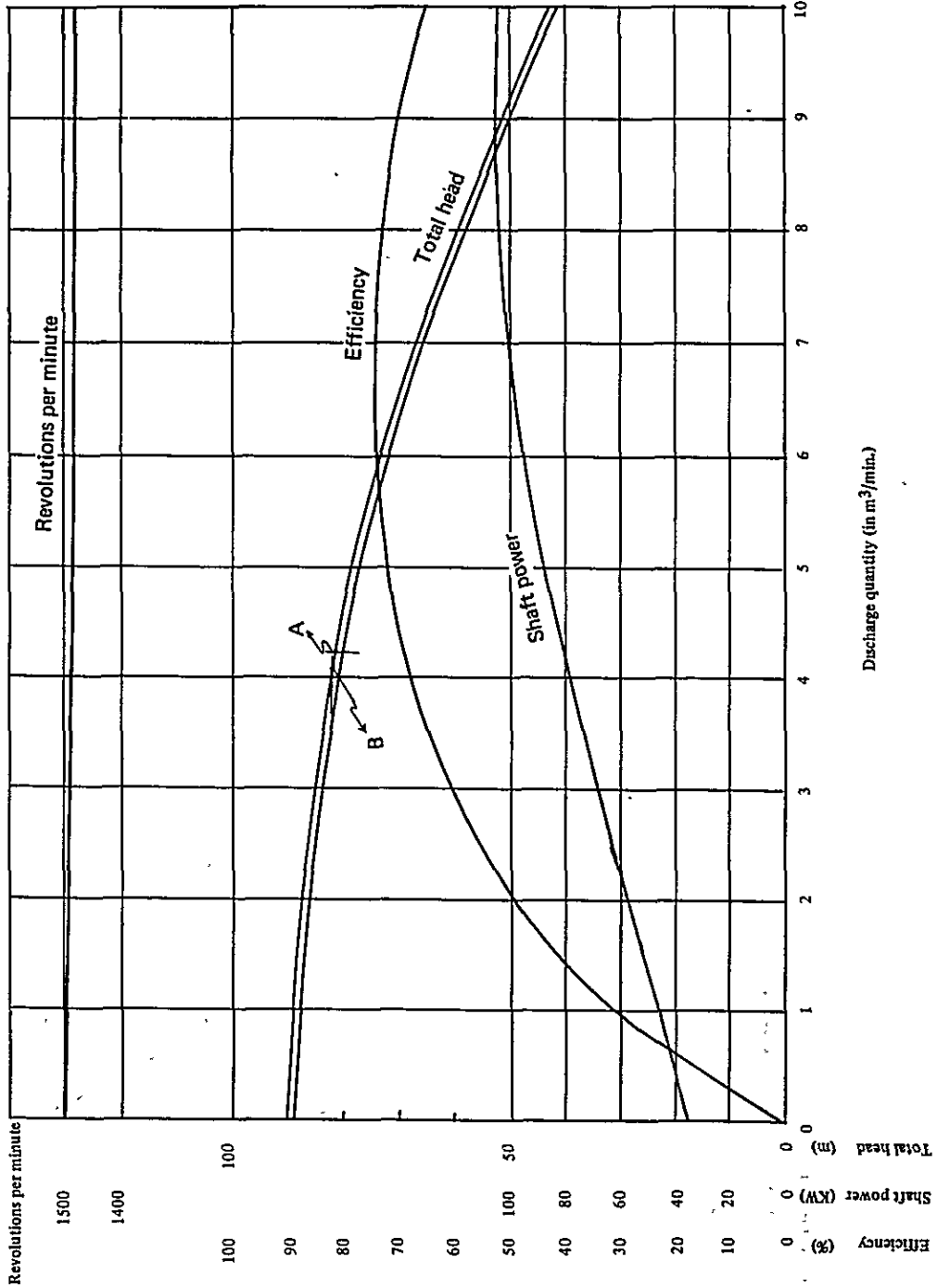


**Table 13 Characteristic Curve of Pump**

Type: DVL, Double Suction Volute Pump Caliber: 250 x 200 mm, Single Stage

Specifications of Pump  
 Quality of liquid : 200 (mm)  
 Dia of discharge bore : 250 (mm)  
 Dia of suction bore : 67 (mm)  
 Total head : 6.3 (m<sup>3</sup>/mm)  
 Discharge quantity : 1450 (r.p.m)  
 Product No. : 387732

Specifications of motor  
 Type (Meidensha) : E-NNR  
 Output : 110 (KW)  
 Nr. of revolution : 1470 (r.p.m)  
 Remarks : No. 2 sets



**Table 14 Characteristic Curve of Pump**

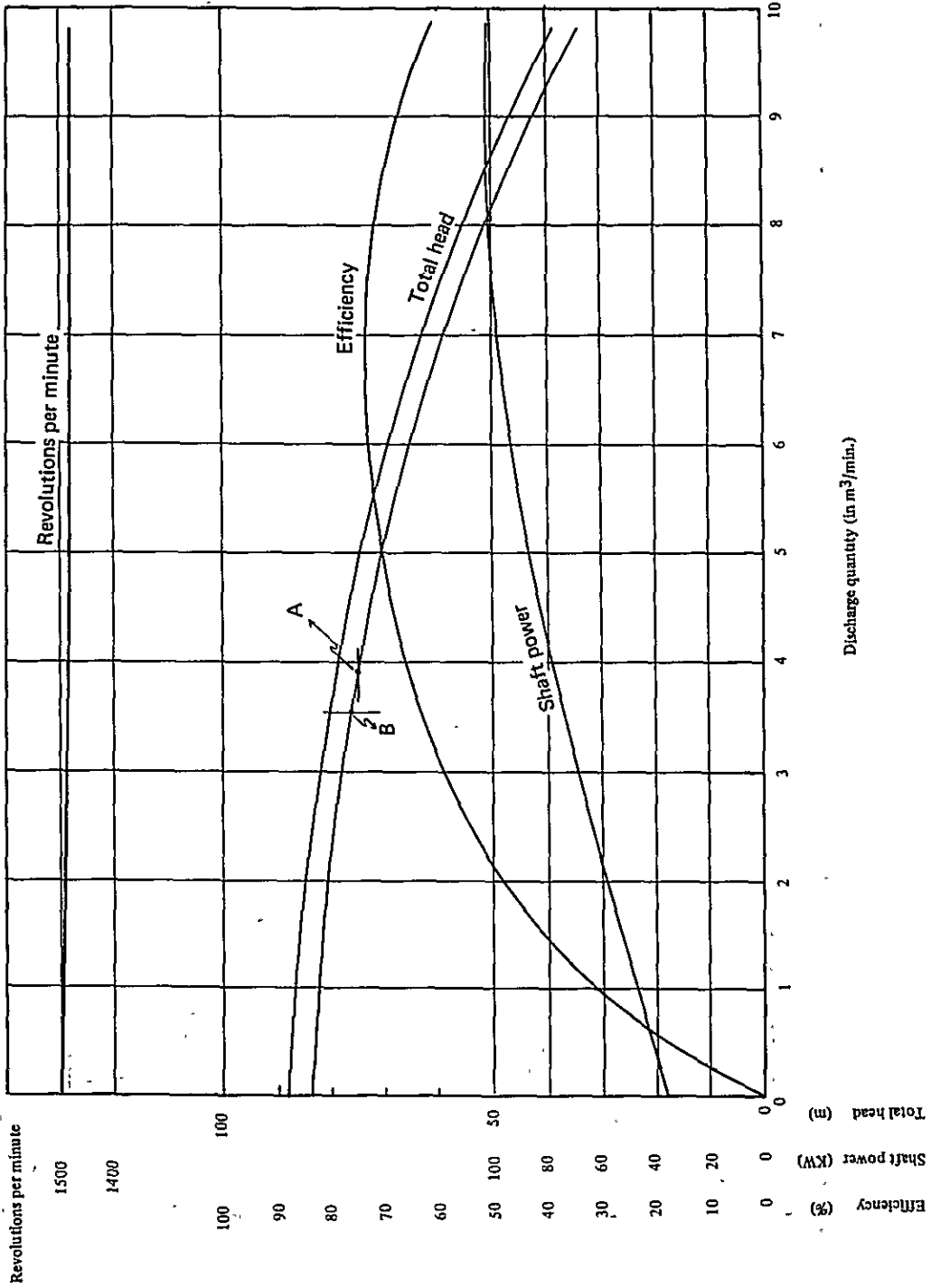
Type : DVL, Double Suction Volute Pump Caliber : 250 x 200 mm, Single Stage

Specifications of Pump

Quality of liquid : 200 (mm)  
 Dia. of discharge bore : 250 (mm)  
 Dia. of suction bore : 67 (mm)  
 Total head : 6.3 (m<sup>3</sup>/mm)  
 Discharge quantity : 1450 (r.p.m)  
 Nr. of revolution : 387733  
 Product No. :

Specifications of motor

Type (Meidensha) : E-NNR  
 Output : 110 (KW)  
 Nr. of revolution : 1470 (r.p.m)  
 Remarks : No. 3 sets



**Table 15 Characteristic Curve of Pump**

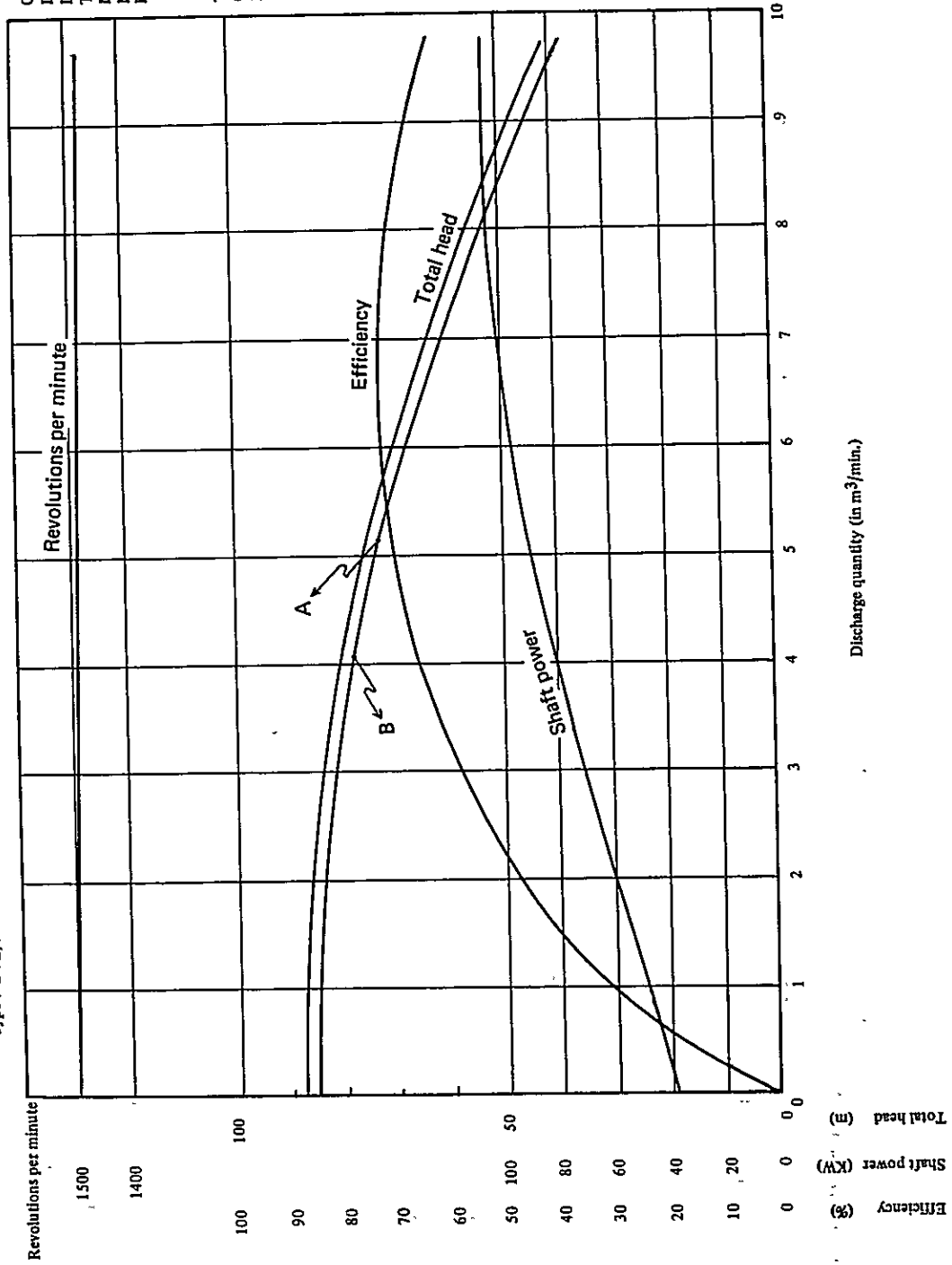
Type : DVL, Double Suction Volute Pump Caliber : 250 x 200 mm, Single Stage

Specifications of Pump

Quality of liquid :  
 Dia. of discharge bore : 200 (mm)  
 Dia. of suction bore : 250 (mm)  
 Total head : 67 (m)  
 Discharge quantity : 6.3 (m<sup>3</sup>/min)  
 Nr. of revolution : 1450 (r.p.m)  
 Product No. : 387734

Specifications of motor

Type (Meindensha) : E-NNR  
 Output : 110 (KW)  
 Nr. of revolution : 1470 (r.p.m)  
 Remarks : No. 4 sets

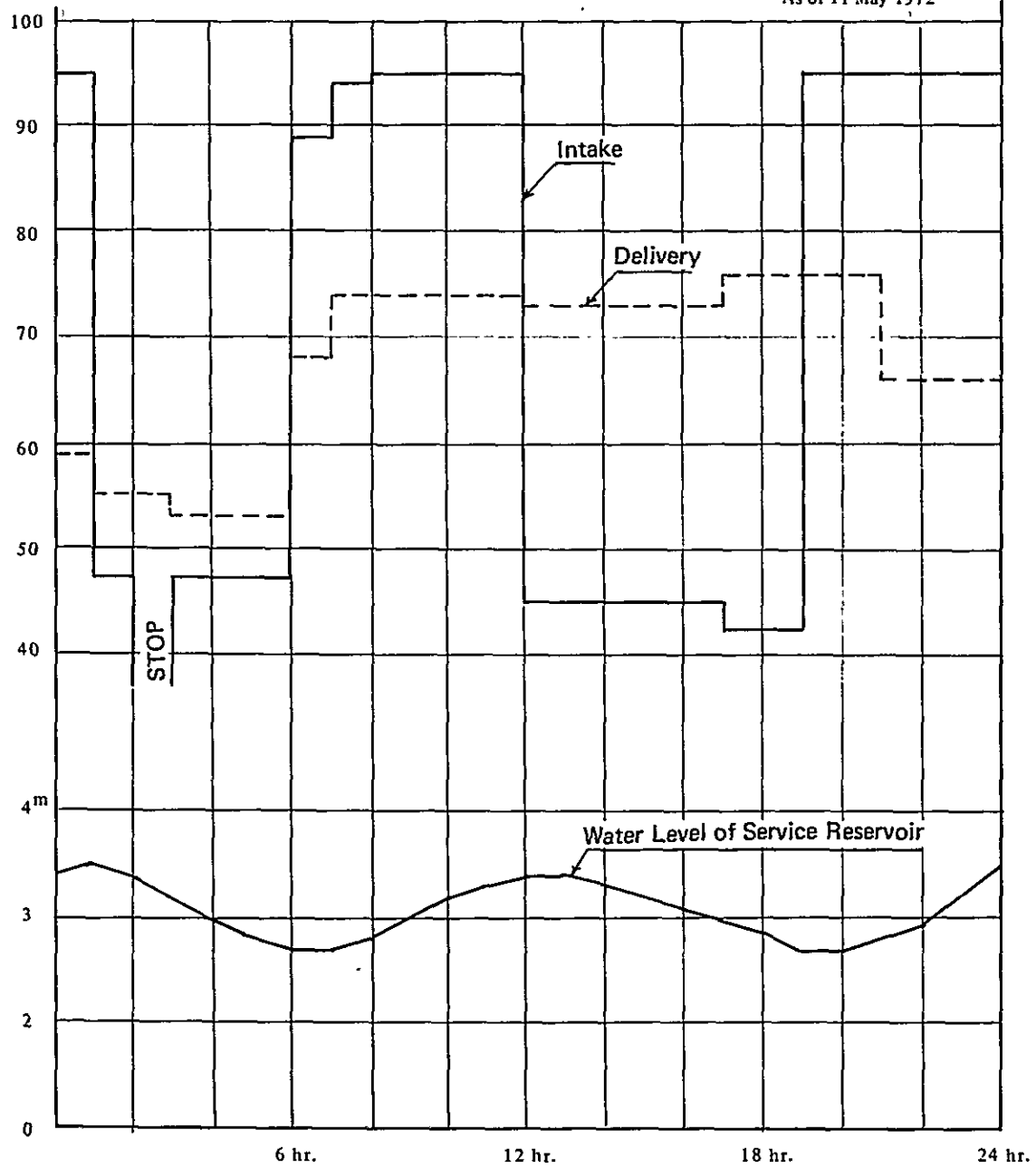


**Table 16** Quantity of Water Intaken and Delivered,  
and Behavior of Water Level of Service Reservoir

Intake : 16,200 m<sup>3</sup>/d.  
Delivery : 16,090 m<sup>3</sup>/d.

X 10 m<sup>3</sup>

As of 11 May 1972



## 2. Improvement

Some alternative measures conceivable to improve the above state of things are as follows:

- A) To replace the existing distribution pumps by those with high head and to lay additional distribution pipes along some parts of the existing ones.
- B) To repair the existing distribution pumps without changing their capacities and to lay some additional distribution pipes. Further, to install a booster pump and elevated tank of about 150 - 200 m<sup>3</sup> in capacity in a district for which the service pressure is inadequate.
- C) To repair the existing distribution pumps without any change in the present capacities and to construct a new reservoir of about 3,000 m<sup>3</sup> in capacity and a pumping plant at a proper location for distributing water to the districts having poor water supply and also to install an elevated tank of about 150 - 200 m<sup>3</sup> in capacity at a necessary place.

In order to obtain the data to study the above three methods the calculation of pipe networks has been made to indicate where the unreasonableness presents on the pipelines in making the actual water conveyance of 16,000 m<sup>3</sup> per day, and the results of such calculation are shown in Calculation Sheet - I and Reference Fig. 9 - 4.

Also the results of such calculation made for the water conveyance of 20,000 m<sup>3</sup> per day assumed on the basis of the present consumptions by district are shown in Calculation Sheet - II.





The results of calculation - I (for 16,000 m<sup>3</sup>/d.) shows clearly the defect of service pressure at No. 34 and No. 44 cross points of pipe-net. Also these results correspond with the values measured actually at the time of our investigation at No. 45 cross point where the elevated tank locates and with the actual conditions that the water supply is very poor particularly in Sisavone and Ban Nong Lo districts.

The results of calculation - II (for 20,000 m<sup>3</sup>/d.) shows the negative pressures presenting at many cross points. The reasons for this seems to be that the water consumptions estimated by district on the basis of the size of planned supply areas at the time of initial designing do not correspond with the actual consumptions causing very wide differences between them, and that at present the supply areas have been extended over the areas planned by the original design with the distributing branches increased.

The aforesaid measures for improvement are discussed on the basis of results of calculation shown above.

#### - Plan-A for Improvement

This plan which suggests to install new pumps with high head is worth considering if an overall improvement can be expected only by the replacement of the existing pumps with a head of 67 m by ones with a head of up to 80 m. However, as seen from the results of Calculation - II, the pumps with a head of 112 m, one higher by 45 m, will be required in order to secure the service pressure only with pumps. On the other hand, even if the friction loss of head is reduced by the partial replacement of pipeline a head of about 90 m will be required. Further, in order to assure a distribution system well flexible to meet the fluctuation of consumption it will need to install an elevated tank of about 150 - 200 m<sup>3</sup> in capacity in Ban Nong Lo district.

#### Merits:

- 1) The improvement can be completed in a short period.
- 2) The increase of pipeline is required only for a very limited part.

#### Demerits:

- 1) The service pressure in the supply areas will become remarkably uneven with a fear for leakage from the water main near the pumping station.
- 2) The replacement of the existing water main by one of 450 mm $\phi$  requires much construction cost and the use of pumps with high head without any replacement of water main is not preferable from the viewpoint of economical bore of pipe.
- 3) This plan has very little relationship with the future extension plan described later for the developing districts of Vientiane city.
- 4) Not only much electric power is consumed affecting greatly the prime cost of services but it will prove to be mere waste of expensive power.



- 5) Not only the replacement of pumps and motors but of electric equipments is required at the same time.

#### Plan-B for Improvement

The existing distribution pumps will be repaired thoroughly and new distribution pipes will be installed additionally along the existing unreasonable pipeline identified by the results of calculation of pipe networks. The service pressure can be secured by the increase of distribution pipes in the districts except Ban Nong Lo district in which it will be required to provide an elevated tank of about 150 - 200 m<sup>3</sup> in capacity and a booster pump together with connecting pipes between them.

The merits and demerits of this improvement plan are as follows.

#### Merits:

- 1) Only small increase in the electric power cost is required to operate the new booster pump.
- 2) The restoration of designed operating point of the distribution pumps can be expected by a partial increase of pipeline.
- 3) In view of the relationship with the future extension plan described later, the new elevated tank and additionally laid distribution pipes will be utilized fully in the future.

#### Demerits:

- 1) The length of pipeline to be laid additionally is longer compared with that for plan - A.
- 2) Separate electric equipment is needed to supply the electric power to the booster pump.

#### Plan-C for Improvement

The existing distribution pumps will be repaired thoroughly and a reservoir of about 3,000 m<sup>3</sup> in capacity and a pumping station will be constructed at a suitable location according to the results of calculation of pipe networks.

Though this improvement method requires only to increase some distribution pipelines on very limited routes, the whole supply areas must be separated into two parts to be served respectively by the supply system of the existing pumping station and that of new station.

In addition, elevated tanks each of about 150 - 200 m<sup>3</sup> in capacity will be required in Ban Nong Lo and Simuang districts.

The merits and demerits of this improvement plan are as follows.

Merits:

- 1) The restoration of initially designed operating point of distribution pumps can be made by the construction of a reservoir and the electric power can be used effectively.
- 2) The increase of two elevated tanks provides a flexible distribution method to meet the increase and decrease in the consumption of water.
- 3) The increase of distribution pipeline is needed only for very limited parts.

Demerits:

- 1) A longer period is necessary for the construction compared with the Plans - A and - B.
- 2) The construction cost is far more expensive compared with the Plans - A and - B.
- 3) The reservoir and pumping station proposed by this plan will lose their values to exist after the completion of future extension work mentioned later.

Based on the merits and demerits of the Plans - A, - B and - C from a general point of view, it has been concluded that the Plans - B and - C are worth considering further in detail.

Therefore, for the Plans - B and - C the calculations of pipe networks have been made with the assumed bore of pipe of modified route for the water conveyance of 20,000 m<sup>3</sup> per day, in order to find in a concrete way which parts of the routes should be improved and which locations are suitable to construct the elevated tank and reservoir. The results of calculations are shown in Calculation Sheet - III and Reference Figure - III for the Plan - B and Calculation - IV and Reference Fig. 9 - 6 for the Plan - C.

Fundamentary, the calculation of pipe networks should be made naturally on the basis of the maximum water supply per hour in designing any distribution networks, but a very extensive improvement will be required as shown in the results of calculation - II made on such basis. Therefore, the Plans - B and - C have been studied on the assumption that at least the water of 20,000 m<sup>3</sup> per day can be supplied satisfactorily.

As the improvement Plan - B has been considered most suitable in view of the cost and construction period for improvement and the utilization of facilities in future, the necessary expenses have been worked out for this plan.





### 3. Cost of Improvement

#### 1) Estimation Bases for Construction Costs

- a) The construction costs have been estimated basing on unit prices of materials and labors in Vientiane, using the standard quantity per unit of construction work applied to such estimating generally in Japan.
- b) Cost iron pipes, polyvinyl chloride pipes, iron bars and elevated tank (of steel - made) will be imported from Japan, and cement and temporary materials will be procured on the spot.
- c) Land expenses for elevated tank and booster pump station are not included in the estimation.
- d) Operation panel is included in the booster pump equipment but power line outside the station is not included in the cost.
- e) Back-filling of excavation for additional installation of distribution pipes and gravel laying (in 10 cm thick) on the route portion under which cast iron pipes have been laid are included in the cost estimation but not the restoration of pavement.
- f) Any taxes including duties levied on the imported materials are not taken into account for the estimation.

The construction costs estimated on these bases are as follow:

#### 2) Construction Costs

Description	Total amount	Foreign currency portion	Local currency portion	Remarks
1) Distribution pipeline	US\$197,600	US\$169,300	US\$ 28,300	Length of c.i.p. (200 mm $\phi$ , 150 mm $\phi$ ) = 4,360 m Length of p.v.c pipes (150 mm $\phi$ , 100 mm $\phi$ , 75 mm $\phi$ ) = 9,720 m
2) Elevated tank	81,800	56,100	25,700	150 m <sup>3</sup> in capacity, steel-made, 25 m high above ground
3) Booster pump	9,770	9,180	590	H = 35 m, Q = 0.9 m <sup>3</sup> /min.
Sub-Total	US\$289,170	US\$234,580	US\$ 54,590	
4) Expenses for chief engineer	US\$ 14,700	US\$ 14,700	US\$ 0	1 person for 7 mos.
5) Expenses for technicians	12,000	12,000	0	2 persons for 6 mos. in all for installation of elevated tank
Sub-total	US\$ 26,700	US\$ 26,700	US\$ 0	
6) General expenses	US\$ 14,730	US\$ 12,000	US\$ 2,730	5% of 1) - 6)
Total	US\$330,600	US\$273,280	US\$ 57,320	

(Exchange rate - US\$1 = K. 600)

CHAPTER 6 FUTURE EXTENSION

1. Consideration on Future Extension

(1) Population and Design Water-consumption

Table 17 Population in Vientiane

Year	Population	Rate of Increase	Population in Service Area
1962	270,147	2.4%	Report unavailable
1963	276,631	2.4	"
1964	283,270	2.4	"
1965	298,069	2.1	132,253
1966	Report unavailable	Report unavailable	Report unavailable
1967	304,000	2.6	"
1968	312,000	2.2	"
1969	319,000	2.2	"
1970	326,000	2.2	"
1971			175,235

The population served in 1971 was -----

$$175,235^{pop.} \times 60\% = 105,141^{pop.} (\approx 105,000)$$

The water-consumption after the improvement works have been completed will be -----

$$20,000 \text{ m}^3/\text{d.} \times 90 - 95\% = 18,000 - 19,000 \text{ m}^3/\text{d.}$$

Therefore, the application of the maximum water-consumption per capita per day, or 200 l, which was taken into account as the basis at the time of original designing will produce -----

$$18,000 - 19,000 \text{ m}^3/\text{d.} - 105,000^{pop.} \times 200 \text{ l.} \\ = -3,000 \sim 2,000 \text{ m}^3/\text{d.}$$

In the same manner, the application of the maximum water-consumption per capita per day, or 180 l, will produce -----

$$18,000 - 19,000 \text{ m}^3/\text{d.} - 105,000^{pop.} \times 180 \text{ l.} \\ = -900 \sim + 100 \text{ m}^3/\text{d.}$$

As seen clearly from the results of these calculations, even if the supply of water up to 18,000 - 19,000 m<sup>3</sup> per day is to be enabled after the improvement works have been carried out, it is expected that the problem of water shortage will become considerably serious in 1974, two years after now.

Now, the estimated water-consumption for the future may be calculated as follows:

Present population in the service areas .....	175,235 pop.
Period of design .....	15 years (to 1986)
Water supply pervation .....	75%

Growth rate of population ..... 5% /yr.  
 Maximum water-consumption per capita per day ... 180 l

$$P_n = P_0 (1 + r)^n$$

$$P_{15} = 175,235(1 + 0.05)^{15} = 364,000 \text{ pop.}$$

Planned water-consumption -----

$$364,000 \text{ pop.} \times 75\% \times 180 \text{ l} = 49,000 \text{ m}^3/\text{d.} \dots\dots (1)$$

Service capacity of the existing water supply facilities -----

$$20,000 \text{ m}^3/\text{d.} \times 90 - 95\% = 18,000 - 19,000 \text{ m}^3/\text{d.} \dots (2)$$

$$(1) - (2) = 31,000 - 30,000 \text{ m}^3/\text{d.}$$

The service capacity of 30,000 m<sup>3</sup> per day will be appropriate for the future extension plan to meet the demands in the period of design for which the situation 15 years ahead is assumed. It is noted that Chinaimo district in the southern part is too covered in this plan.

During the present investigation, an inquiry was made into the conceptions of the future city planning and road project for Vientiane developed by the Ministry of Public Works, in order to use them as data for considering the future extension plan of water supply facilities proposed.

As a result of this inquiry, it has been ascertained that the paved road between Vientiane and Thadua running along the Mekong via Chinaimo and Bang Hong Heo was submerged by the floods of the Mekong occurred three times since 1966 and, therefore, the construction of new road has been already undertaken by the Ministry of Public Works to connect both cities by an approximately straight route extending through the higher ground of inland.

The city planning is being developed along this new road.

If these facts are taken into consideration, the hill on the east of BanNong Lo district will be proposed as a suitable site of treatment plant for the future extension plan of the water supply facilities proposed. (See Fig. 10 - 1)

In implementing the extension plan, it is advisable to carry out the works dividing them into two stages, No. 1 and No. 2, as the financial problems troubling Nam Papa Lao now must be settled first.

The works of No. 1 stage will cover the new construction of intake and treating facilities and a part of distribution pipeline (connection of new treatment plant with the existing distribution pipe networks and installation of pipeline leading to Chinaimo district), and in No. 2 stage the distribution pipe networks will be extended into the new service areas in line with the city planning.

(2) Outline of Extension Plan (See Figs. 10 - 1 ~ 10 - 10.)

In the following, the basic designs of various facilities covered by the extension plan are considered from the above viewpoint.

i. Intake Equipment

The intake facilities are constructed in Ban Nong Lo district downstream the Caorio intake tower on the Mekong.

The quantity of water intaken is 1.1 times of the estimated maximum water-consumption per day, including that of water to be used in the treatment plant.

Estimated quantity of water intaken :

$$\begin{aligned} 30,000 \text{ m}^3/\text{d.} \times 1.1 &= 33,000 \text{ m}^3/\text{d.} \\ &= 1,375 \text{ m}^3/\text{hr.} \\ &= 22.92 \text{ m}^3/\text{min.} \\ &= 0.382 \text{ m}^3/\text{sec.} \end{aligned}$$

Intake tower:

4.50 m x 7.50 m x 33.20 m (in height)  
Oval, reinforced concrete-made.

Intake pump:

Capacity ..... 33,000 m<sup>3</sup>/d.  
Quantity of water pumped up ..... Q = 11.46 m<sup>3</sup>/min.  
= 191 l/sec.

Dia. of suction bore .....  
$$D = 35.7 \times \sqrt{\frac{q}{v}} = 35.7 \times \sqrt{\frac{191}{2.0}} \approx 350 \text{ mm}\phi$$

Head .....  
Actual head (h<sub>1</sub>) = 17.00 m  
Pipe loss of head (h<sub>2</sub>) = 15.00 m  
H = h<sub>1</sub> + h<sub>2</sub> = 32.00 m

Shaft power .....  
$$P_s = \frac{0.0098 \times Q \times H}{\eta}$$
$$= \frac{0.0098 \times 191 \times 32}{0.82}$$
$$\approx 74 \text{ kw}$$

Output of motor .....  
$$P = P_s (1 + \alpha)$$
$$= 74 \times 1.4 = 103.6$$
$$\approx 104 \text{ kw}$$



Incidental establishment : Electric equipment for blow-off submergible pump

Water pipe bridge : 1.50 m x 1.50 m x 32.0 m ... 2 spans  
 Length ..... 64 m  
 Water main ..... 600 mm $\phi$   
 Steel supporting structure

ii. Transmission Pipe

Length ..... 1,100 m  
 Bore of pipe ..... 600 mm $\phi$   
 Quantity of water conveyed 33,000 m<sup>3</sup>/d.

iii. Filtration Equipment

Receiving Well            The quantity of raw water is metered in this well.

Size ..... 7.00 m x 3.60 m x 3.25 m  
 Capacity ..... 63.0 m<sup>3</sup>  
 Retention period .. 2.7 mins.  
 No. of chamber .. 1  
 Incidental establishment ... Weir flow meter

Mixing basin :            This basin has the object to feed chemicals and mix raw water --- reinforced concrete-made.

Size ..... 2.50 m x 3.00 m x 3.30 m  
 Capacity ..... 21.0 m<sup>3</sup>/chamber  
 Retention period .. 2.7 mins.  
 No. of chamber ... 3  
 Incidental establishment .... 7.5 ps flash mixer

Flocculation basin :    This basin has the object to form flock and is of vertical circuit flow type, reinforced concrete-made.

Size ..... 9.60 m x 5.00 m x 3.30 m  
 Capacity ..... 130 m<sup>3</sup> /chamber  
 Retention period .. 34 mins.

Current velocity ... 0.25 m/sec.

No. of chamber .... 6

Chemical sedimentation basin :

This basin has the object to deposit floc and is of sloping plates settling system --- reinforced concrete-made.

Size ..... 14.00 m x 5.00 m x 2.50 m in effective depth

Capacity ..... 175 m<sup>3</sup>/chamber

Retention period ... 45 mins.

Current velocity ... 0.35 m/sec.

No. of chamber ... 6

Chemical dissolving and feeding equipment :

It is a chemical feeding equipment to improve the sedimentation effect.

Solution tank of alumina sulphate ..... 2 units

Solution tank of soda ashes ..... 2 units

Rapid Filter : Green leaf filter type.

Filter area ..... 245 m<sup>2</sup>/unit

Filtering capacity .. 16,500 m<sup>3</sup>/d./unit

Rate of filtration ... 140 m/d.

Incidental establishment .....

Stationary surface washing equipment

Clean Water Reservoir :

It is constructed under the ground of administration house and has the object to store the surface water washed.

Size ..... 5.60 m x 9.20 m x 3.0 m

Capacity ..... 128 m<sup>3</sup>

Chlorination Room :

It has the object to conduct the feeding of soda hypochlorite and is of block-made on the service reservoir

Area ..... 63 m<sup>2</sup>

Administration room : It is a two-storied reinforced concrete building with walls of hollow concrete blocks.

Area ..... 1st floor - 168 m<sup>2</sup>  
2nd floor - 168 m<sup>2</sup>

Accommodations.. 1st floor - operator room, electricity room, pump room, chemical feeding room, information and night duty room, hall, toilet, hot water room.

2nd floor - bacterial culture room, water examination room, office room, assembly-room, superintendent's room, toilet, hot water room

Distribution Equipment :

Service reservoir - The capacity of which shall be such that can supply the estimated maximum water-consumption for more than 6 hours. It is of covered type and reinforced concrete-made, with a chlorination room of hollow concrete block-made built on its inflowing side for chlorinating

Size ..... 45.00 m x 22.50 m x 4.0 m in effective depth

Capacity ..... 4,050 m<sup>3</sup>/chamber

No. of chamber ... 2

Distribution pump - The pumping up capacity of distribution pump shall be 1.5 times of the estimated maximum water-consumption, taking into account the water for hydrants.

$$30,000 \text{ m}^3/\text{d.} \times 1.5 = 45,000 \text{ m}^3/\text{d.}$$

$$= 31.25 \text{ m}^3/\text{min.}$$

$$= 527.5 \text{ l/sec.}$$

The selection of head and type of pump shall be made after the distribution pipe networks and the location of elevated tank has been determined.

Distribution pipe network -

shall be decided at the time of 2nd stage works.

## CHAPTER 7 CONCLUSION

In completing the present investigation, the fact which has impressed us is that the services of the water supply facilities have been continued, though with difficulty, without any suspension of water supply even for one day by the endeavors of the staffs of Nam Papa Lao and the members of Japan Overseas Cooperation Volunteer sent from Japan, for eight years since the start of services regardless of their maintenance being by no means adequate due to the impossibility to replenish the needed spare parts of various equipments.

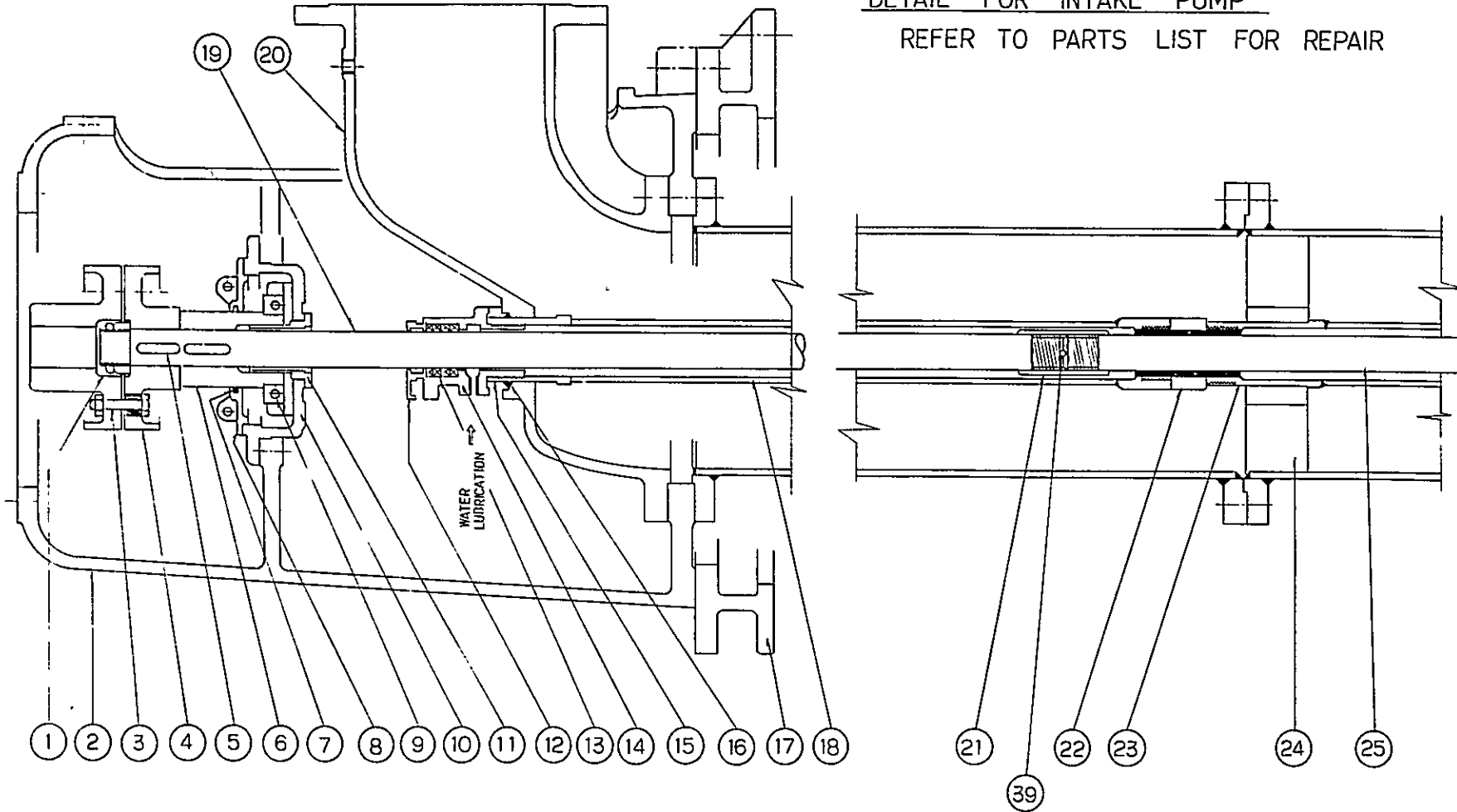
As stated previously in this report, the intake and treating facilities has been already in such conditions that need some overall repair and improvement urgently. Moreover, in order to tackle with the extended service areas lead by the growth of population in recent years, the time has come already when some extension plan must be studied for the future.

We desire earnestly that Nam Papa Lao will make its own hard efforts to solve the financial problems troubling it such as the increased burden for the liabilities in foreign currency due to devaluation, or others, so that the sound management of this water supply business can be attained as soon as possible.

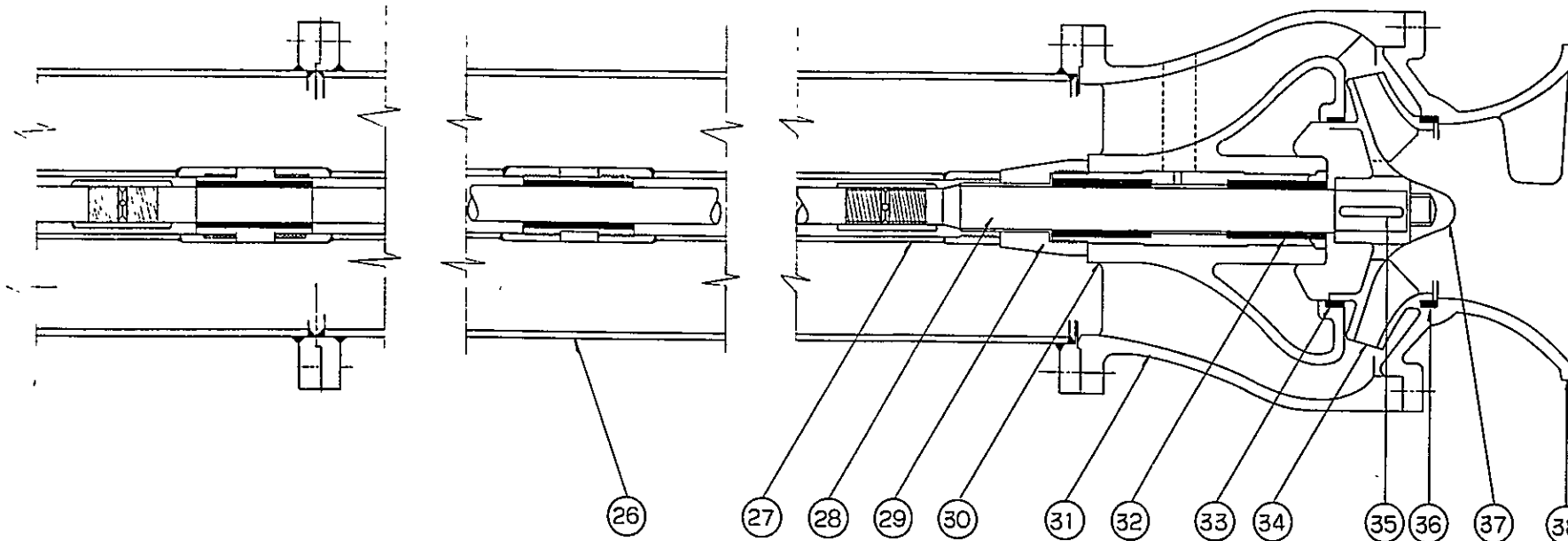
REPAIR AND IMPROVEMENT PLAN  
OF  
VIENTIANE WATER SUPPLY SYSTEM

INDEX OF DRAWING	
NO	DESCRIPTION
1	DETAIL FOR INTAKE PUMP —REFER TO PARTS LIST FOR REPAIR —
2	DETAIL FOR DISTRIBUTION PUMP —REFER TO PARTS LIST FOR REPAIR —
3	PRESENT DISTRIBUTION PIPE-LINE
4	PRESENT DISTRIBUTION PIPE-LINE —REFER TO CALCULATION FOR PIPE NET-WORK —
5	MAIN DISTRIBUTION PIPE-LINE FOR IMPROVEMENT-B —REFER TO CALCULATION FOR PIPE NET-WORK —
6	MAIN DISTRIBUTION PIPE LINE FOR IMPROVEMENT-C —REFER TO CALCULATION FOR PIPE NET-WORK —
7	EXISTING AND ADDITIONAL DISTRIBUTION PIPE-LINE FOR IMPROVEMENT-B
8	BOOSTER PUMP STATION FOR IMPROVEMENT-B
9	ELEVATED TANK FOR IMPROVEMENT-B

DETAIL FOR INTAKE PUMP  
REFER TO PARTS LIST FOR REPAIR



NO	NAME OF PARTS	MATERIAL (JIS)	REMARKS
1	NUT	SS-41	
2	MOTOR FRAME	FC-20	
3	COUPLING BOLTS	SS-41 & RUBBER	
4	COUPLING	FC-20	
5	KEY	SUS-22	
6	JOURNAL	FC-20	
7	FELT RING	FELT	
8	BEARING COVER	FC-20	
9	BALL BEARING		7215 B
10	BEARING CASE	FC-20	
11	OIL TUBE	SGP & SS-41	
12	GLAND	BC-6	
13	PACKING		VALQUA 134
14	STOFFING BOX	BC-6	
15	TOP DISTANCE PIECE	FC-20	
16	O RING	RUBBER	
17	BASE	FC-20	
18	SHAFT ENCLOSING TUBE	SGP & SS-41	
19	TOP SHAFT	SUS-22	
20	DISCHARGE BEND	FC-20	
21	SHAFT COUPLING	SS-41	ZINKING
22	MIDDLE BEARING METAL	BC-6 GRAPHITE	
23	INTERNAL PIPE FOR SPIDER	SGP & SS-41	
24	STABILIZING SPIDER	RUBBER	
25	MIDDLE SHAFT	SS-22	
26	COLUMN PIPE	SGP & SS-41	
27	INTERNAL PIPE	SGP & SS-41	
28	PUMP SHAFT	SUS-22	
29	JOINT	SUS-22	
30	BEARING METAL CASE	BC-6	
31	TOP CASING	FC-20	
32	BEARING METAL CASE	GRAPHITE	
33	LINER RING	LBC-1	
34	IMPELLER	BC-7	
35	KEY	SUS-22	
36	LINER RING	LBC-1	
37	NUT	BC-6	
38	BELL MOUTH	FC-20	
39	TAPER PIN	SUS-27	



NO 2304258		260 VYM			FOR MESSRS	
CAPACITY	TOTAL HEAD	R.P.M.	MOTOR	SET	REMARKS	LAOS. VIENTIANE
7.65 M <sup>3</sup> /H	19.0 M	1450	37 KW	3		

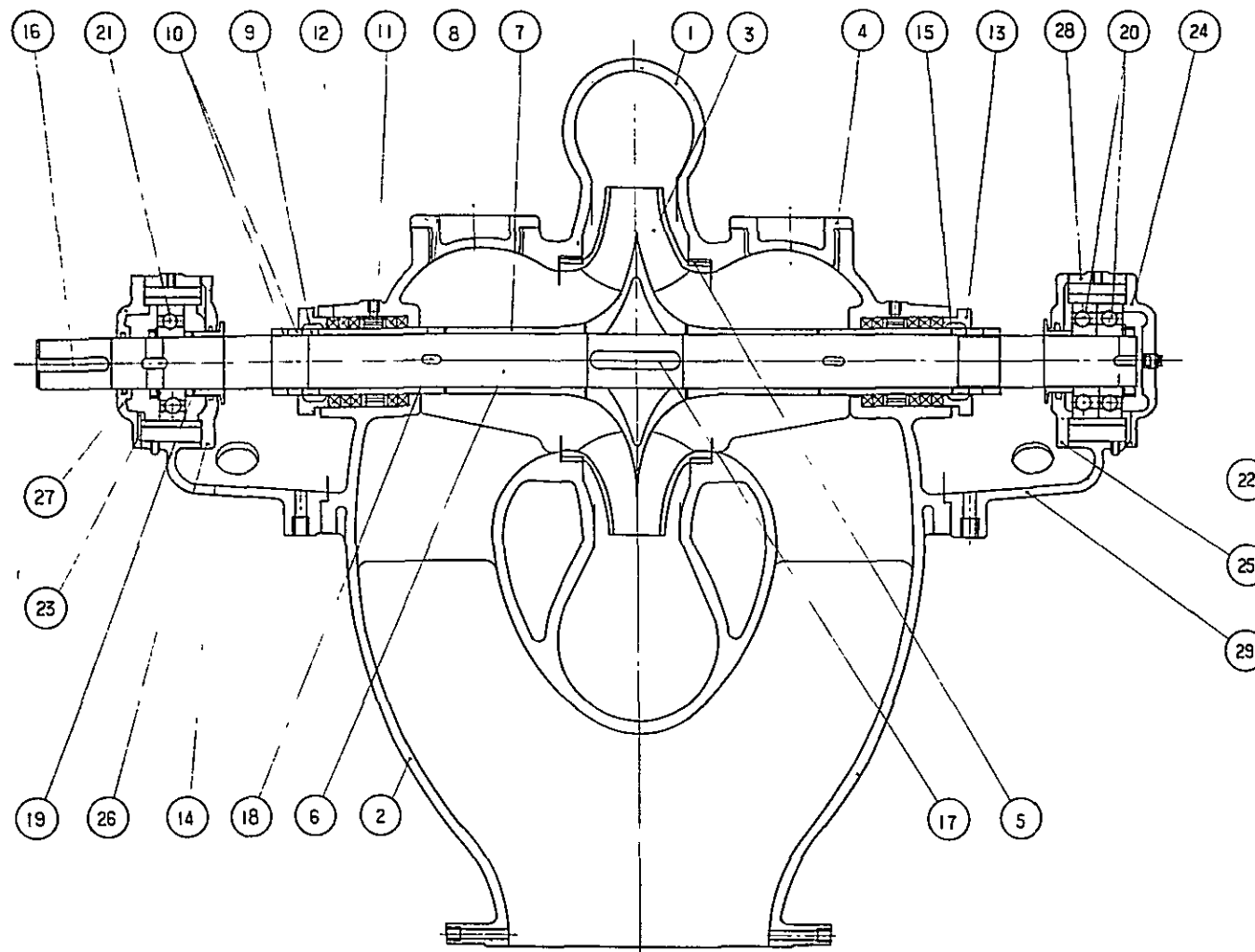
VIENTIANE WATER SUPPLY PROJECT

Drawing for : DETAIL FOR INTAKE PUMP  
REFER TO PARTS LIST FOR REPAIR

Checked by : T. SAND  
Planned by : K. SASAKI  
Drawn by : K. SASAKI

Drawing No. : 1/9  
Scale : As Shown  
Date : May 30, 1972

DETAIL FOR DISTRIBUTION PUMP  
REFER TO PARTS LIST FOR REPAIR

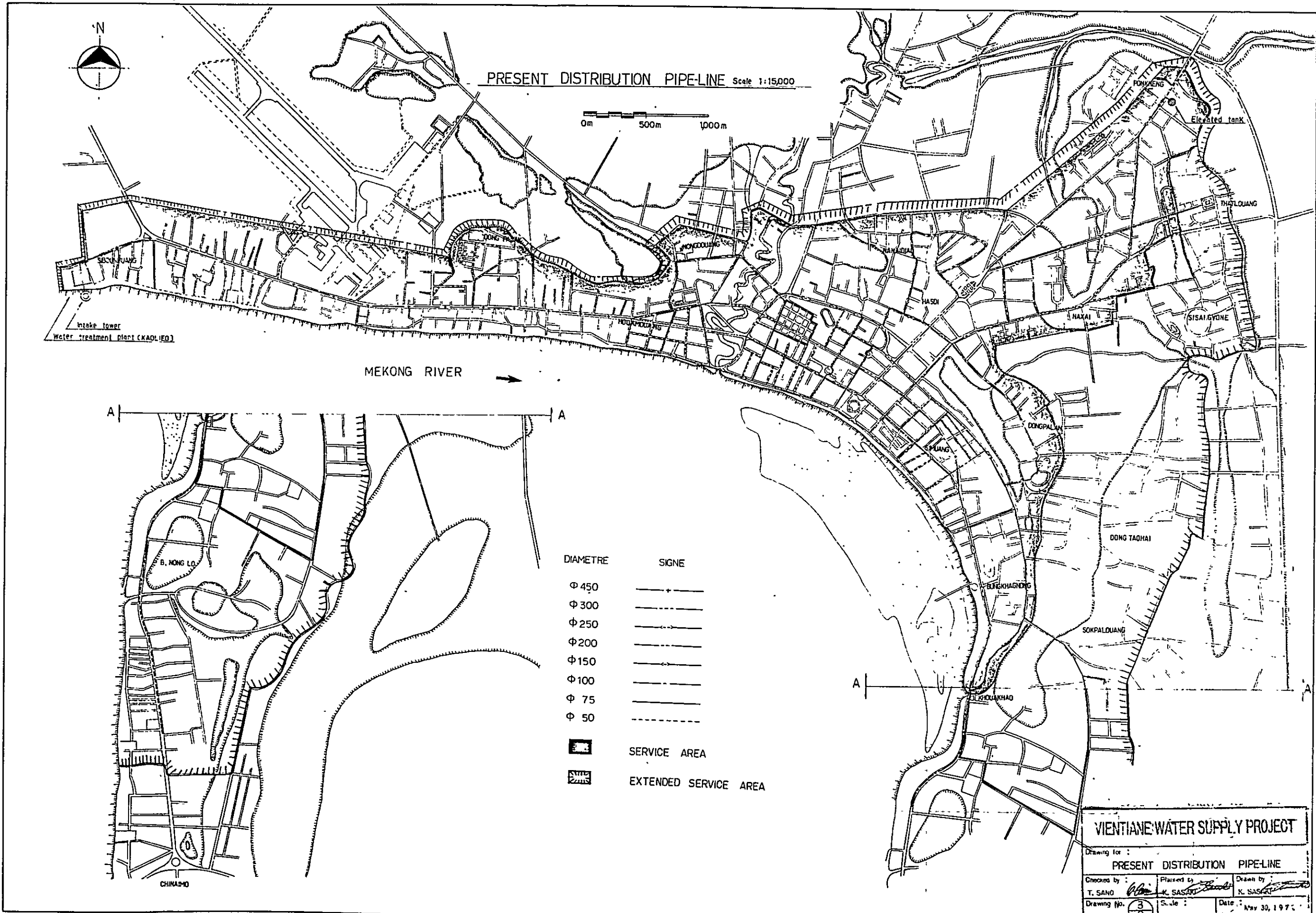


Parts No	Name of Parts	Materials	Qty
1	Upper Casing	Cast Iron	1
2	Lower Casing	Cast Iron	1
3	Impeller	Bronze	1
4	Hand Hole Cover	Cast Iron	2
5	Liner Ring	Bronze	2
6	Shaft	Carbon Steel	1
7	Steeve	Bronze	2
8	Packing Steeve	Bronze	2
9	Packing Ring	Bronze	2
10	Shaft	Bronze	4
11	Lantern Ring	Bronze	2
12	Grand Packing	Graphite Cotton	10
13	Grand Follower	Bronze	2
14	Water Singer	Bronze	2
15	Rubber Ring	Rubber	2
16	Coupling Key	Carbon Steel	1
17	Impeller Key	Carbon Steel	1
18	Steevs Key	Carbon Steel	1
19	Distance Ring	Cast Iron	1
20	Angular Contact Ball Biring	# 7314	2
21	Radial Ball Biring	# 6314	1
22	Bearing Nut	Carbon Steel	2
23	Lock Washer	Carbon Steel	2
24	Bearing Cover (1)	Cast Iron	1
25	Bearing Cover (2)	Cast Iron	1
26	Bearing Cover (3)	Cast Iron	1
27	Bearing Cover (4)	Cast Iron	1
28	Upper Bearing Bracket	Cast Iron	2
29	Lower Bearing Bracket	Cast Iron	2

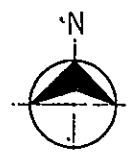
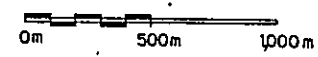
**VIENTIANE WATER SUPPLY PROJECT**

Drawing for : **DETAIL FOR DISTRIBUTION PUMP**  
REFER TO PARTS LIST FOR REPAIR

Checked by : T. SANO	Planned by : K. SASAKI	Drawn by : K. SASAKI
Drawing No. : 2/9	Scale : As Shown	Date : May 30, 1972

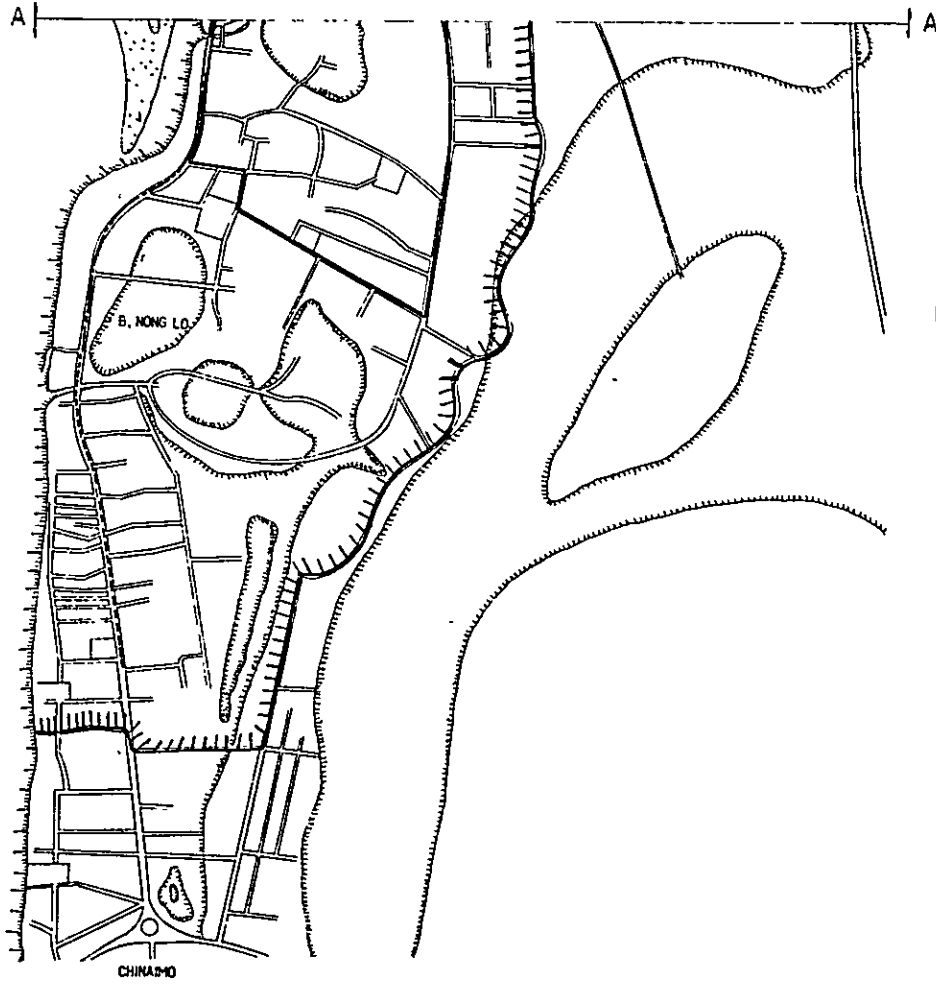




PRESENT DISTRIBUTION PIPE-LINE Scale 1:15,000



MEKONG RIVER →

intake tower  
Water treatment plant (KAO-IED)



DIAMETRE	SIGNE
Φ 450	—————+—————
Φ 300	—————+—————
Φ 250	—————+—————
Φ 200	—————+—————
Φ 150	—————+—————
Φ 100	—————+—————
Φ 75	—————+—————
Φ 50	—————+—————
	SERVICE AREA
	EXTENDED SERVICE AREA

VIENTIANE WATER SUPPLY PROJECT

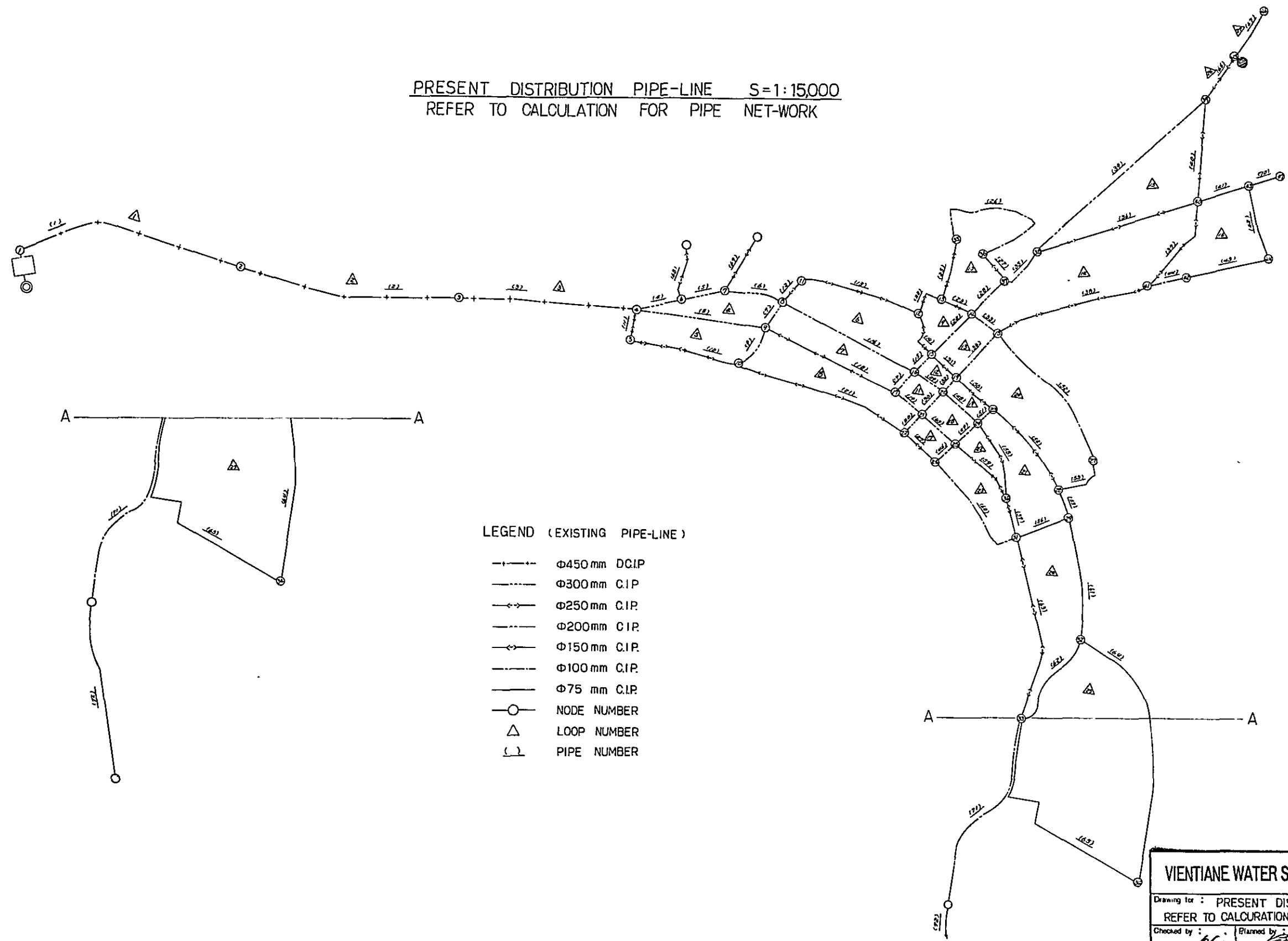
Drawing for :  
PRESENT DISTRIBUTION PIPE-LINE

Checked by : T. SANO  
Planned by : K. SASAKI  
Drawn by : K. SASAKI

Drawing No. (3) / 9  
Scale : As Shown  
Date : Nov 30, 1970



PRESENT DISTRIBUTION PIPE-LINE S=1:15,000  
REFER TO CALCULATION FOR PIPE NETWORK

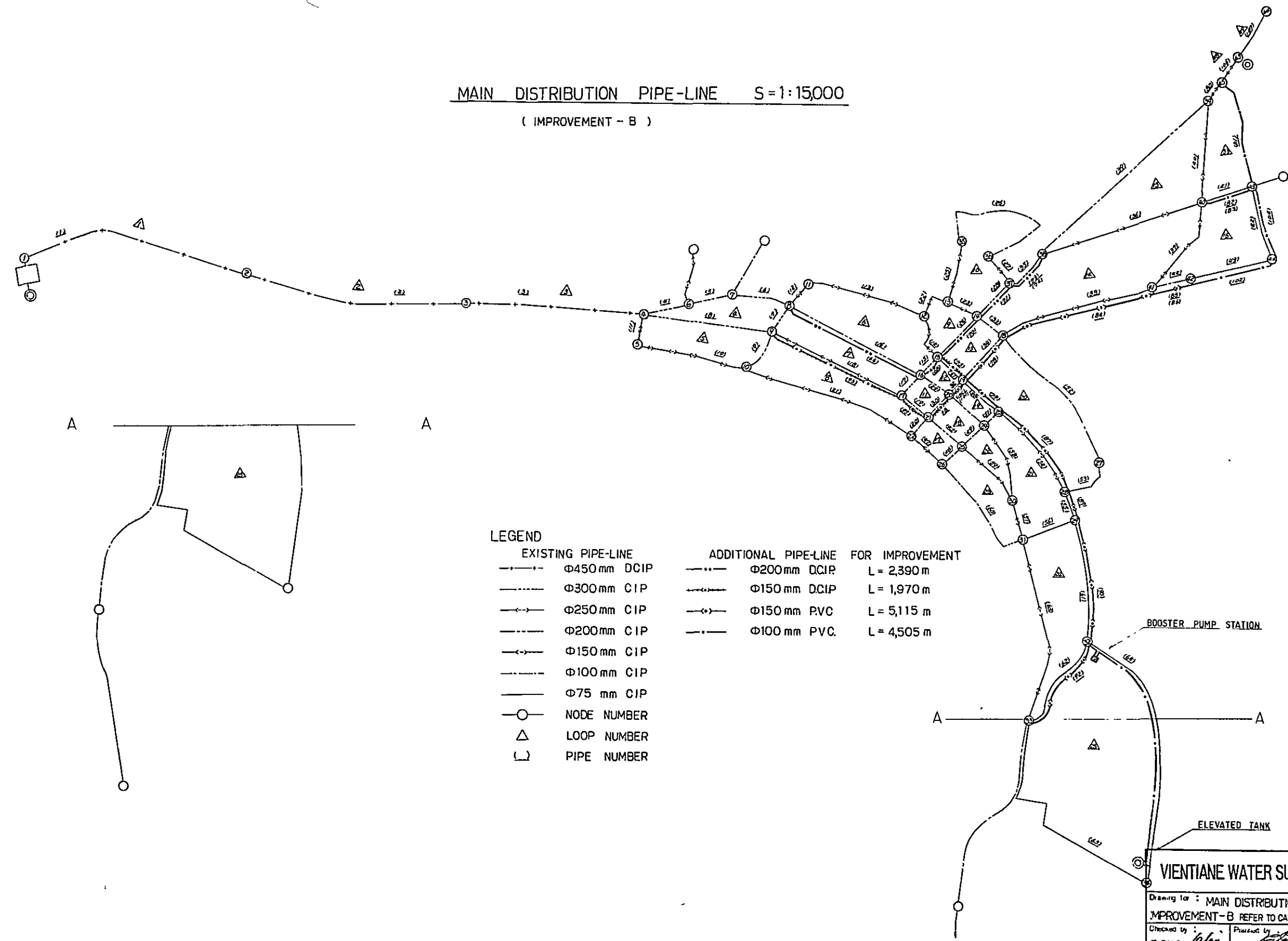


LEGEND (EXISTING PIPE-LINE)

- ⊕---⊕ Φ450mm DC.I.P
- Φ300mm C.I.P
- ⊕---⊕ Φ250mm C.I.P
- Φ200mm C.I.P
- ⊕---⊕ Φ150mm C.I.P
- Φ100mm C.I.P
- Φ75 mm C.I.P
- NODE NUMBER
- △ LOOP NUMBER
- ( ) PIPE NUMBER

VIENTIANE WATER SUPPLY PROJECT		
Drawing for : PRESENT DISTRIBUTION PIPE-LINE REFER TO CALCULATION FOR PIPE NETWORK		
Checked by :	Planned by :	Drawn by :
T. SANO	K. SASAKI	K. SASAKI
Drawing No. $\frac{4}{9}$	Scale : As Shown	Date : May 30, 1972

MAIN DISTRIBUTION PIPE-LINE S=1:15,000  
( IMPROVEMENT - B )



LEGEND

EXISTING PIPE-LINE		ADDITIONAL PIPE-LINE FOR IMPROVEMENT	
—●—●—	Φ450mm DCIP	—●—●—	Φ200mm DCIP L = 2,390 m
—●—●—	Φ300mm CIP	—●—●—	Φ150mm DCIP L = 1,970 m
—●—●—	Φ250mm CIP	—●—●—	Φ150mm PVC L = 5,115 m
—●—●—	Φ200mm CIP	—●—●—	Φ100mm PVC L = 4,505 m
—●—●—	Φ150mm CIP		
—●—●—	Φ100mm CIP		
—●—●—	Φ75 mm CIP		
○	NODE NUMBER		
△	LOOP NUMBER		
┌	PIPE NUMBER		

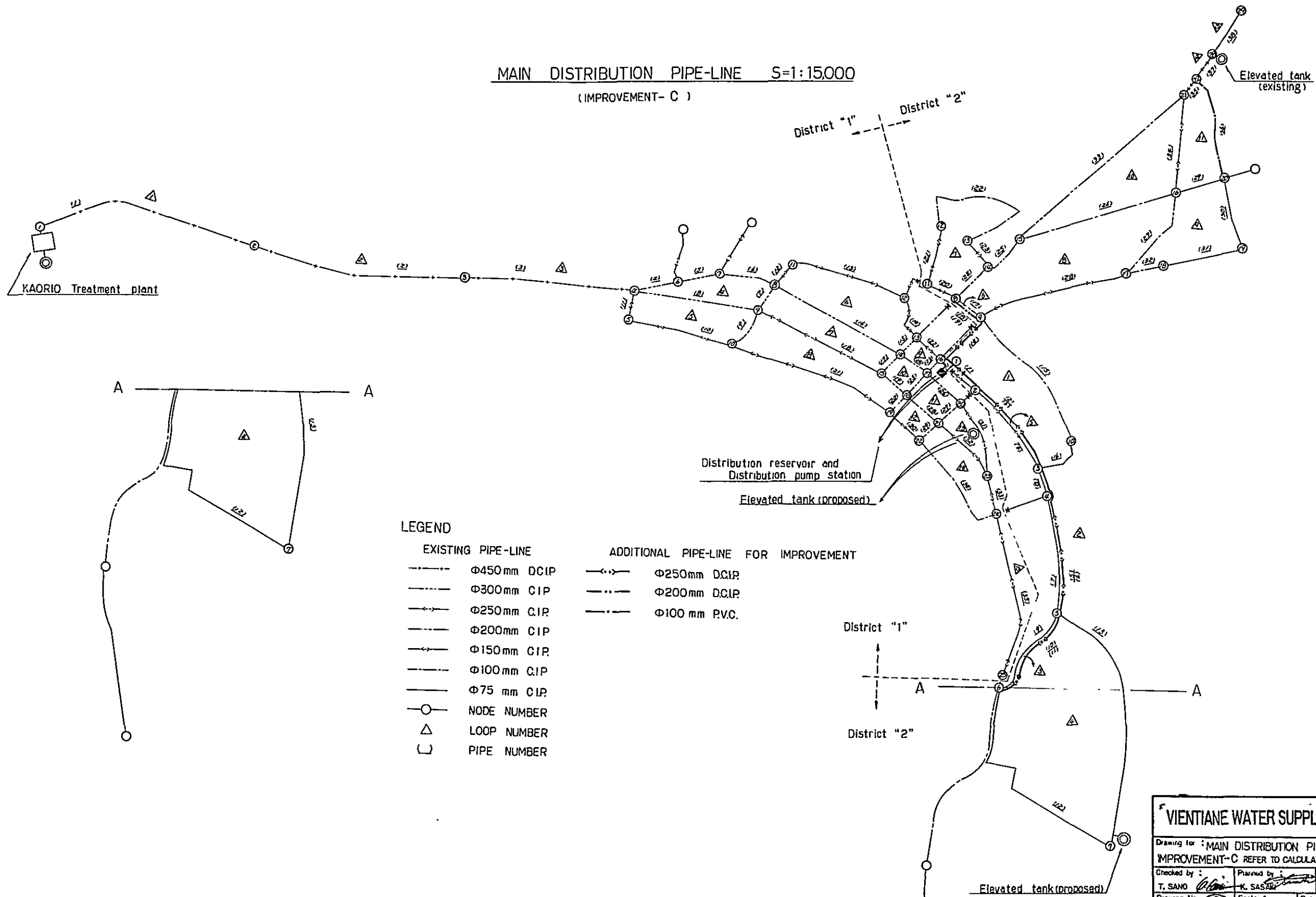
BOOSTER PUMP STATION

ELEVATED TANK

VIENTIANE WATER SUPPLY PROJECT

Drawing for : MAIN DISTRIBUTION PIPELINE FOR IMPROVEMENT-B REFER TO CALCULATION FOR PIPE NETWORK		
Checked by : T. SANDO	Planned by : M. SASAKI	Drawn by : K. SASAKI
Drawing No. : 5	Scale : As Shown	Date : May 30, 1972

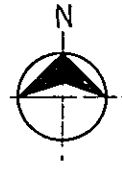
MAIN DISTRIBUTION PIPE-LINE S=1:15,000  
(IMPROVEMENT-C)



LEGEND

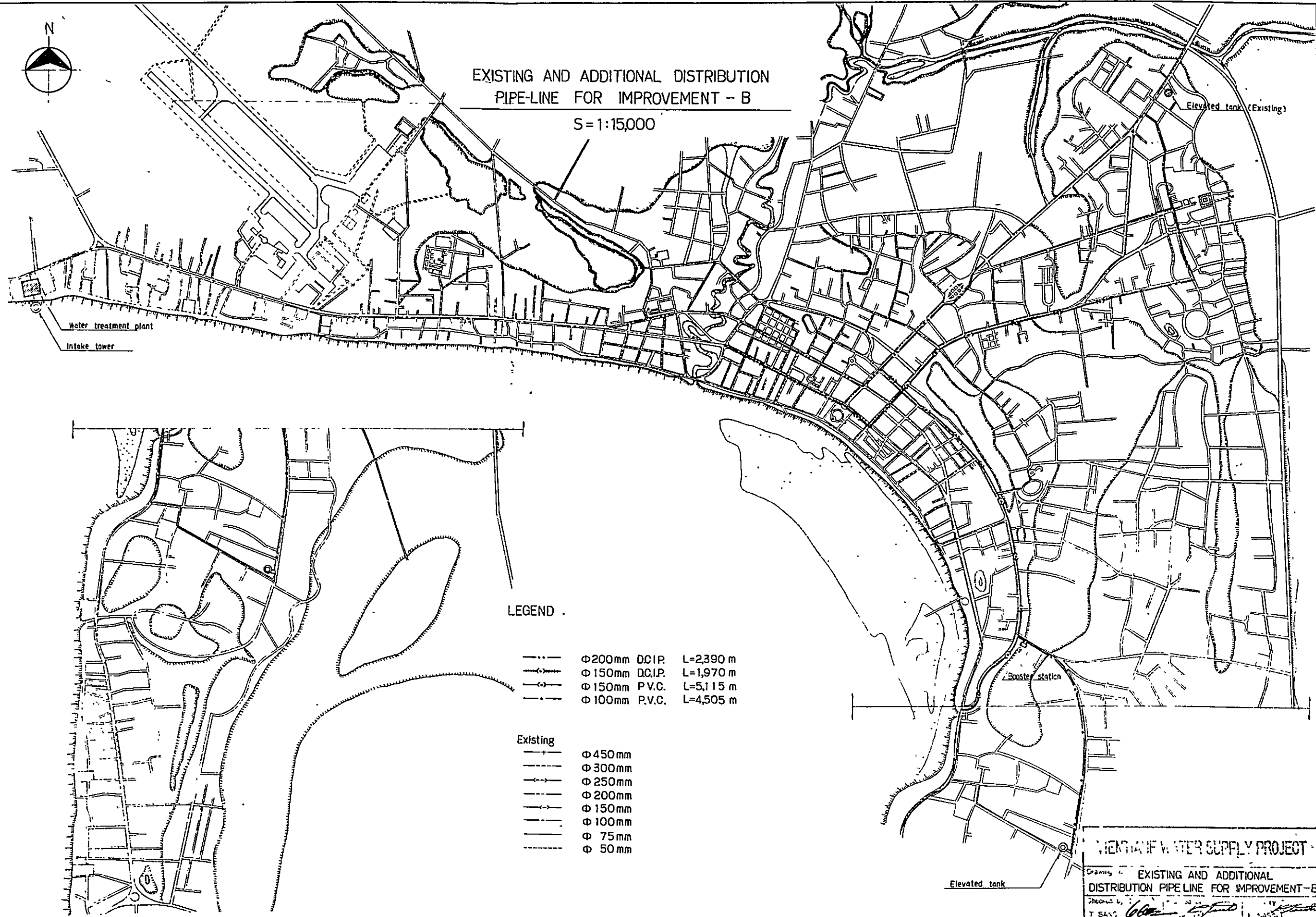
- | EXISTING PIPE-LINE |             | ADDITIONAL PIPE-LINE FOR IMPROVEMENT |             |
|--------------------|-------------|--------------------------------------|-------------|
| —+—+—              | Φ450mm DCIP | —+—+—                                | Φ250mm DCIP |
| —+—+—              | Φ300mm CIP  | —+—+—                                | Φ200mm DCIP |
| —+—+—              | Φ250mm CIP  | —+—+—                                | Φ100mm PVC  |
| —+—+—              | Φ200mm CIP  |                                      |             |
| —+—+—              | Φ150mm CIP  |                                      |             |
| —+—+—              | Φ100mm CIP  |                                      |             |
| —+—+—              | Φ75mm CIP   |                                      |             |
| ○                  | NODE NUMBER |                                      |             |
| △                  | LOOP NUMBER |                                      |             |
| ⌋                  | PIPE NUMBER |                                      |             |

VIENTIANE WATER SUPPLY PROJECT			
Drawing for : MAIN DISTRIBUTION PIPELINE FOR IMPROVEMENT-C REFER TO CALCULATION FOR PIPE NETWORK			
Checked by : T. SANO	Planned by : K. SASAKI	Drawn by : K. SASAKI	
Drawing No. : 6	Scale : As Shown	Date : May 30, 1972	



EXISTING AND ADDITIONAL DISTRIBUTION  
PIPE-LINE FOR IMPROVEMENT - B

S=1:15,000



LEGEND

- Φ200mm DCIP L=2,390 m
- Φ150mm DCIP L=1,970 m
- Φ150mm P.V.C. L=5,115 m
- Φ100mm P.V.C. L=4,505 m

Existing

- Φ450mm
- Φ300mm
- Φ250mm
- Φ200mm
- Φ150mm
- Φ100mm
- Φ75mm
- Φ50mm

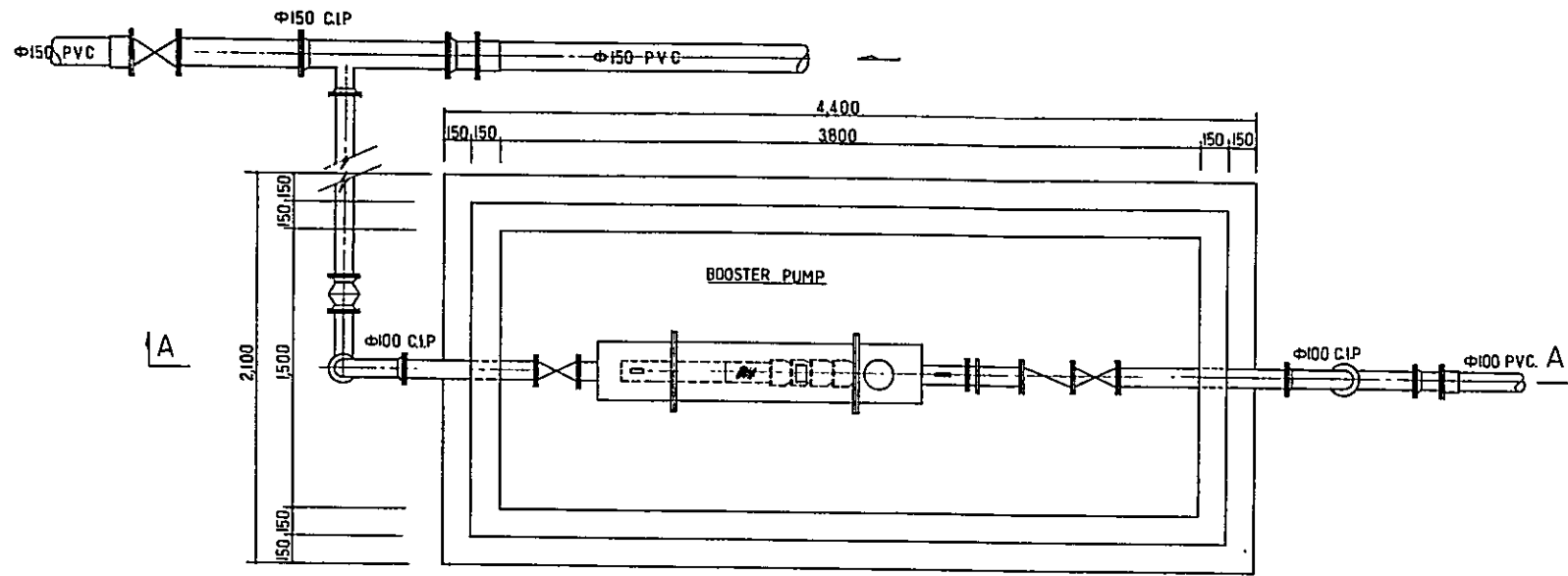
WENTIAI WATER SUPPLY PROJECT

Drawing No. EXISTING AND ADDITIONAL  
DISTRIBUTION PIPE LINE FOR IMPROVEMENT - B

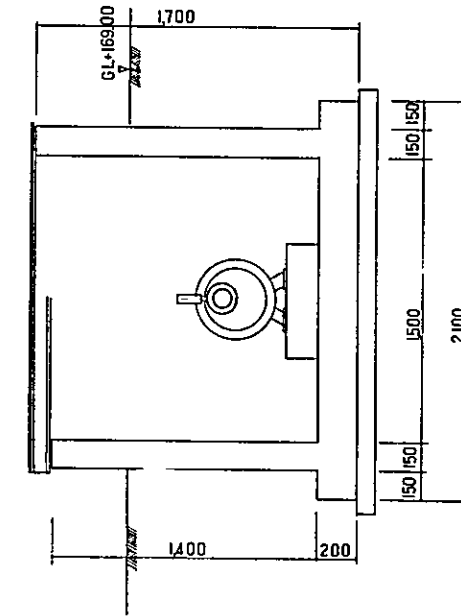
Scale 1:15,000  
Drawing No. 7  
Date 10.10.92

BOOSTER PUMP STATION  
FOR IMPROVEMENT - B

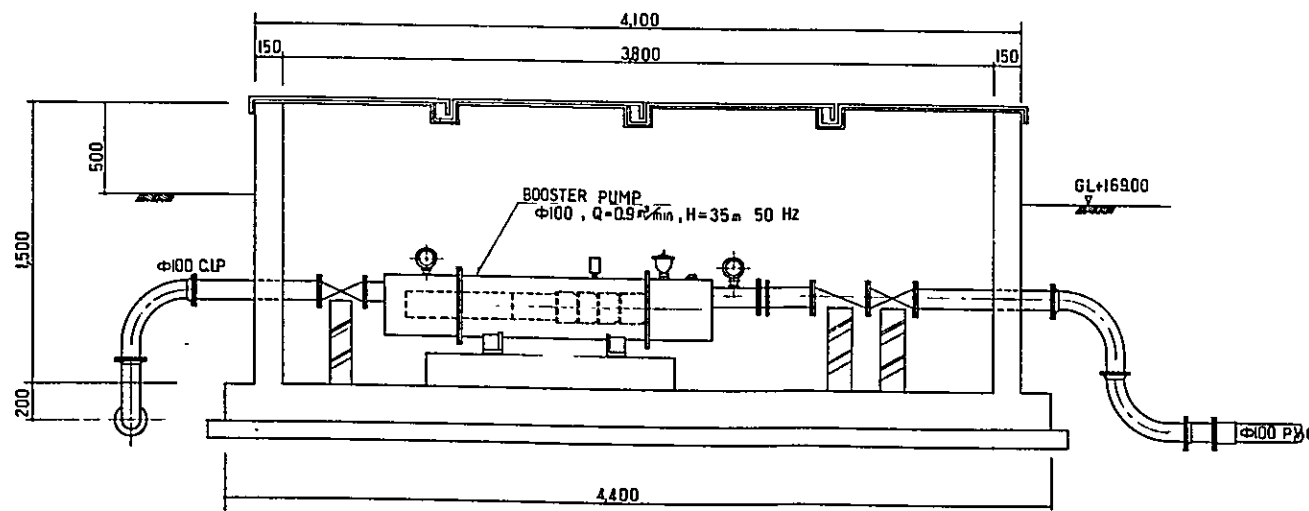
PLAN S=1:200



SECTION B-B



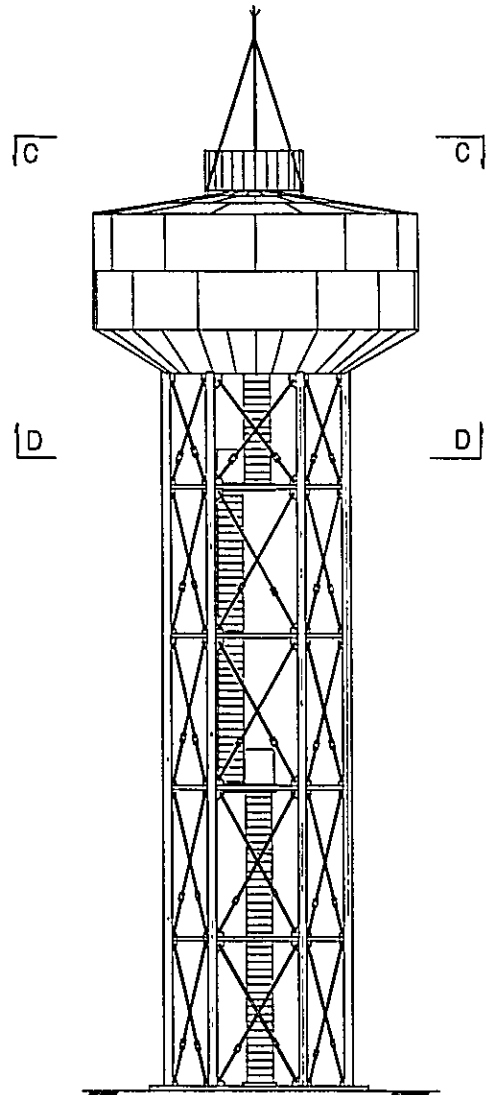
SECTION A-A



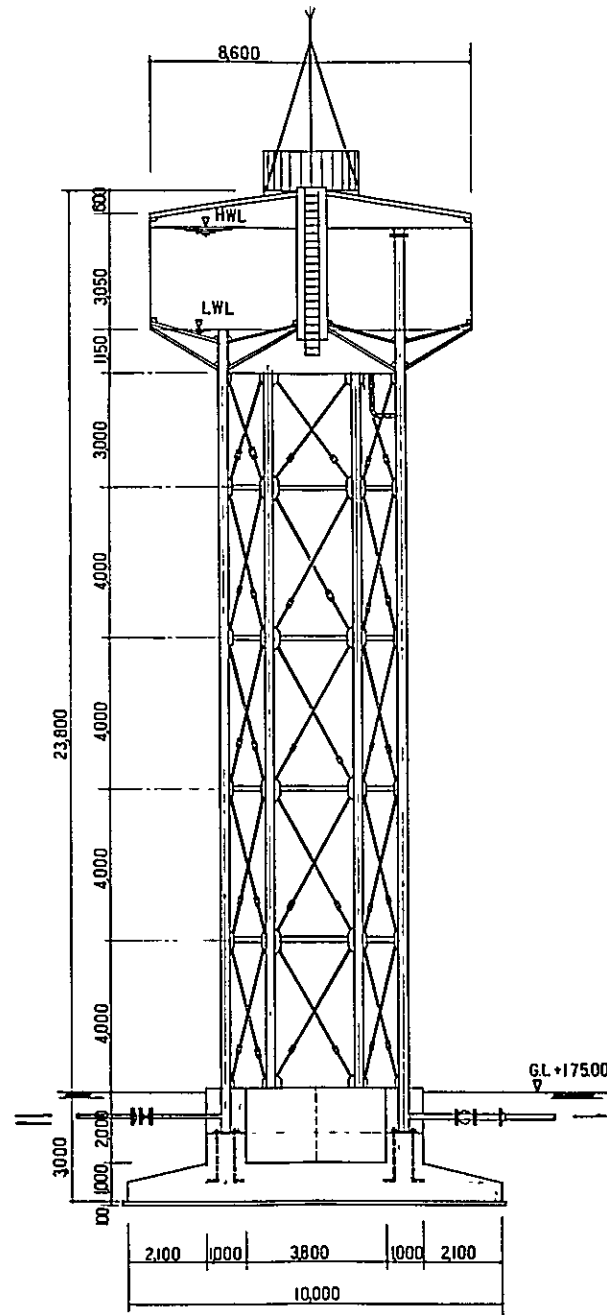
VIENTIANE WATER SUPPLY PROJECT			
Drawing for : BOOSTER PUMP STATION FOR IMPROVEMENT-B			
Checked by : T. SANO	Planned by : K. SASAKI	Drawn by : K. SASAKI	
Drawing No. : 8/9	Scale : As Shown	Date : May 30, 1972	

ELEVATED TANK S=1:100  
FOR IMPROVEMENT - B

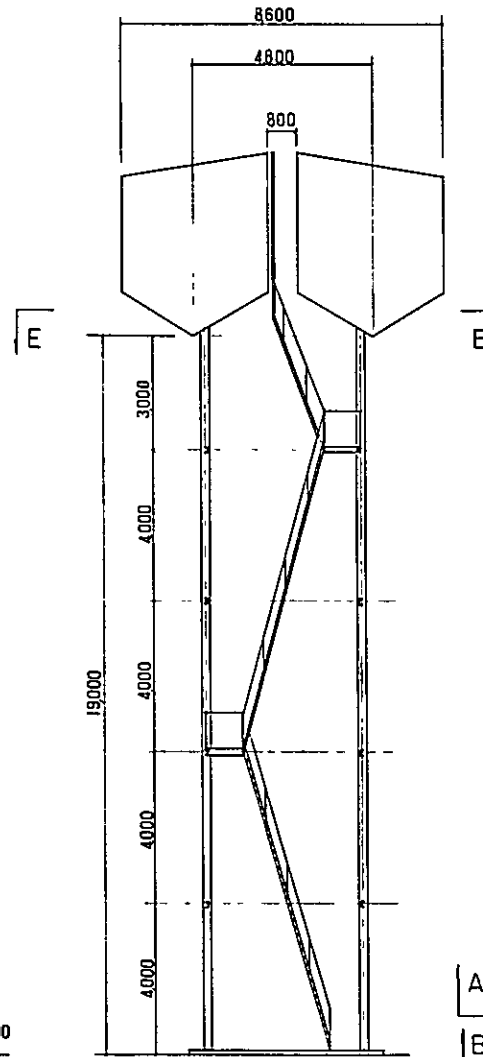
SIDE VIEW



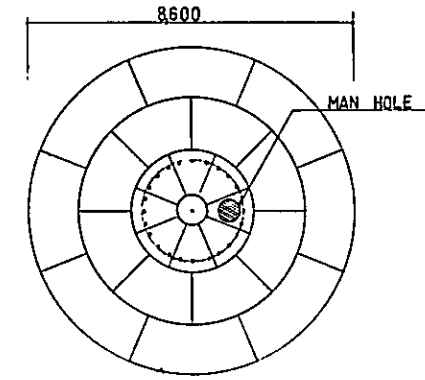
SECTION A-A



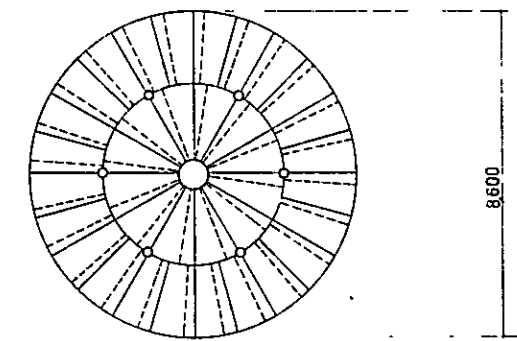
SECTION B-B



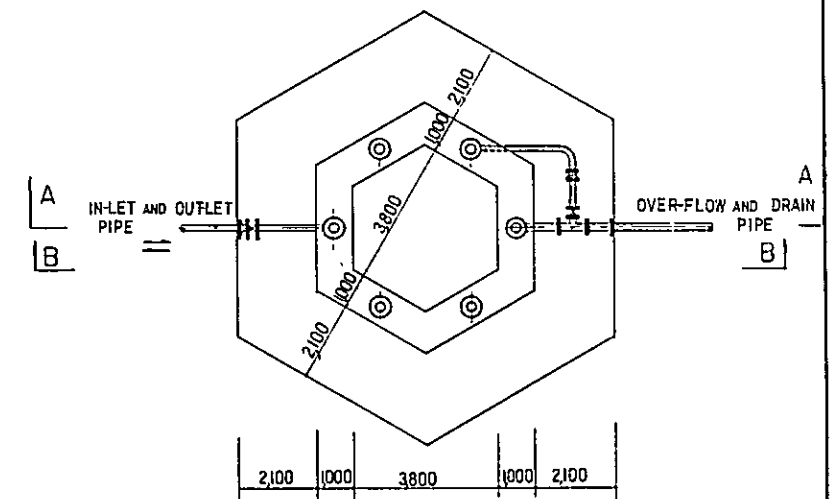
SECTION C-C



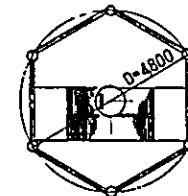
SECTION D-D



PLAN OF FOUNDATION



SECTION E-E

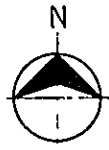


VIENTIANE WATER SUPPLY PROJECT

Drawing for :		
ELEVATED TANK FOR IMPROVEMNT - B		
Checked by :	Planned by :	Drawn by :
T. SANO	K. SASAKI	K. SASAKI
Drawing No. 9	Scale : As Shown	Date : May 30, 1972

FUTURE EXTENSION PLAN  
OF  
VIENTIANE WATER SUPPLY SYSTEM

INDEX OF DRAWING	
NO	DESCRIPTION
1	GENERAL PLAN OF THE FUTURE EXTENSION
2	WATER LEVEL DIAGRAM
3	INTAKE TOWER
4	GENERAL LAY-OUT OF THE WATER TREATMENT PLANT
5	PLAN OF THE WATER TREATMENT PLANT (CONNECTING PIPE LINE)
6	RECEIVING WELL
7	CHEMICAL SEDIMENTATION BASIN
8	RAPID FILTRATION BASIN
9	ADMINISTRATION BUILDING
10	DISTRIBUTION RESERVOIR



GENERAL PLAN OF THE FUTURE EXTENSION

SCALE = 1:15,000

PROPOSED INTAKE  
TOWER FOR  
FUTURE EXTENSION

B. NONG LO

PROPOSED WATER TREATMENT PLANT SITE  
FOR FUTURE EXTENSION

TRANSMISSION - PIPE LINE

VIENTIANE WATER SUPPLY PROJECT

Drawing No. 1  
GENERAL PLAN OF THE FUTURE EXTENSION

Checked by T. SANG  
Designed by P. SILLAKI  
Reviewed by K. SAKI

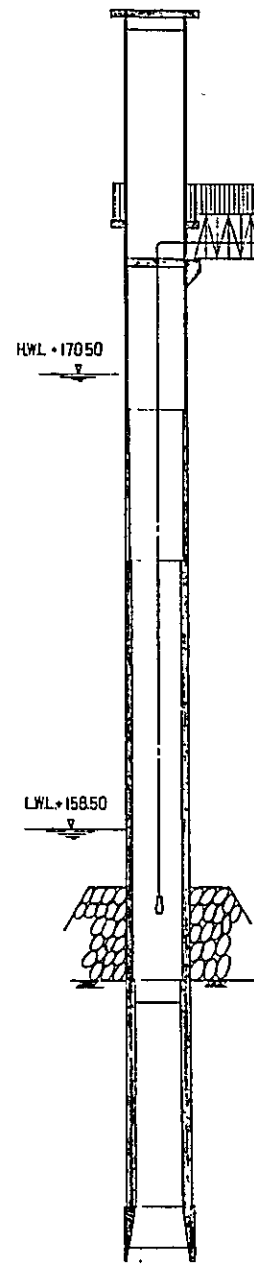
Drawing No. 1  
Scale: 1:15,000  
Date: May 30, 1972



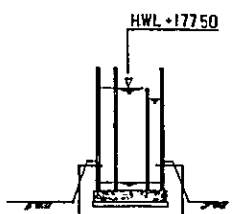
# WATER LEVEL DIAGRAM

Scale H = 1:400  
V = 1:100

INTAKE TOWER

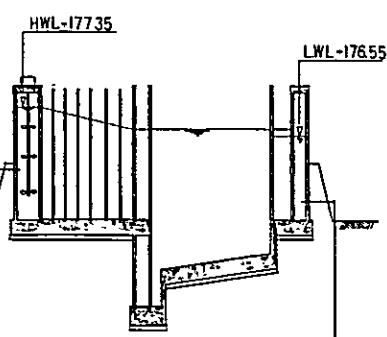


RECEIVING WELL



LENGTH : 7.00 m  
WIDTH : 3.60 m  
DEPTH : 3.25 m  
CAPACITY : ABOUT 63.0m<sup>3</sup>  
NUMBER : 1 BASIN

CHEMICAL SEDIMENTATION EQUIPMENT

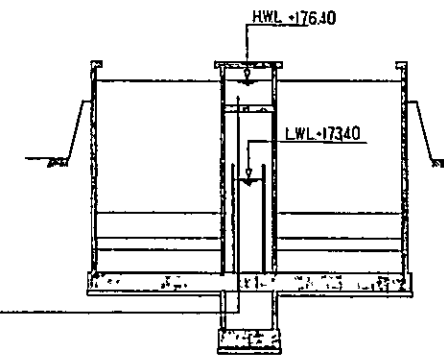


CHEMICAL MIXING BASIN  
LENGTH : 2.50 m  
WIDTH : 3.00 m  
DEPTH : 3.30 m  
CAPACITY : ABOUT 210 m<sup>3</sup>/EACH  
NUMBER : 3 BASINS

FLOCCULATION BASIN  
AVERAGE VELOCITY OF FLOW : ABOUT 0.20 m/s  
LENGTH : 96.0 m      NUMBER : 6 BASINS  
WIDTH : 5.00 m  
DEPTH : 3.30 m  
CAPACITY : ABOUT 130 m<sup>3</sup>/EACH

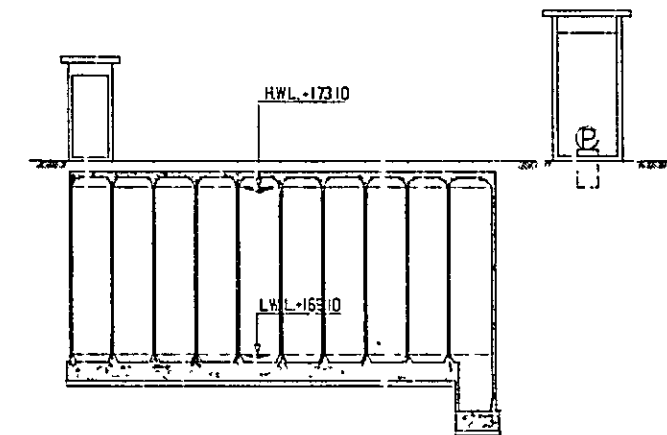
CHEMICAL SEDIMENTATION BASIN (SLOPING PLATE TYPE)  
AVERAGE VELOCITY OF FLOW : ABOUT 0.35 m/s  
LENGTH : 14.00 m  
WIDTH : 5.00 m  
EFFECTIVE DEPTH : 2.50 m  
CAPACITY : ABOUT 175.00 m<sup>3</sup>/EACH  
NUMBER : 6 BASINS

RAPID FILTRATION BASIN



NORMAL RATE OF FILTRATION : 140.0 m/d  
FILTRATION AREA : 245 m<sup>2</sup>/2 UNITS  
NORMAL FILTRATION CAPACITY : 3,300 m<sup>3</sup>/d  
NUMBER : 2 UNITS

DISTRIBUTION RESERVOIR



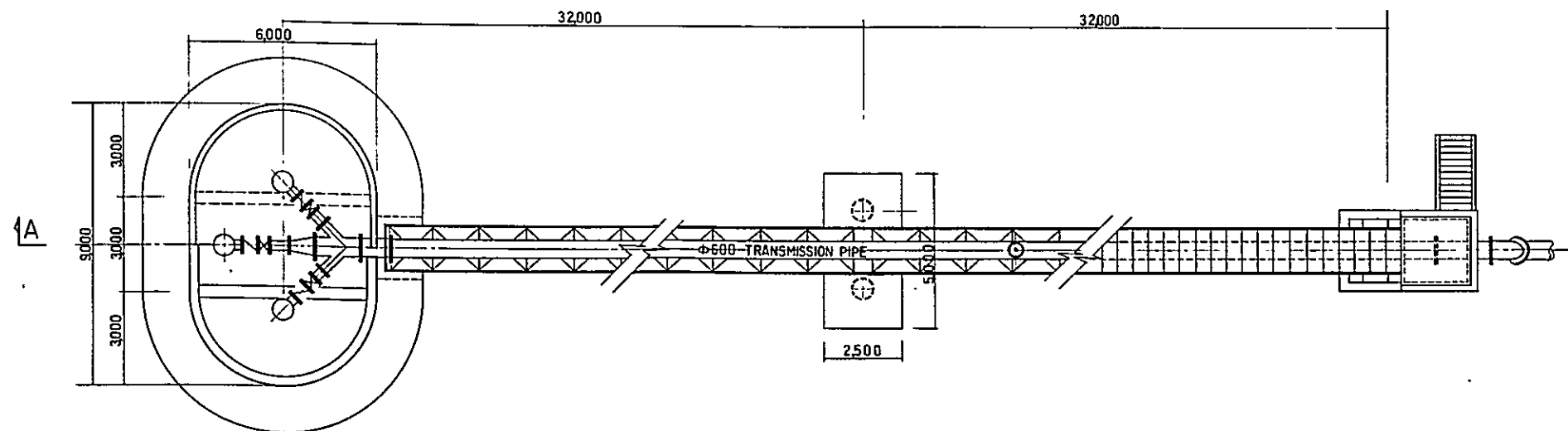
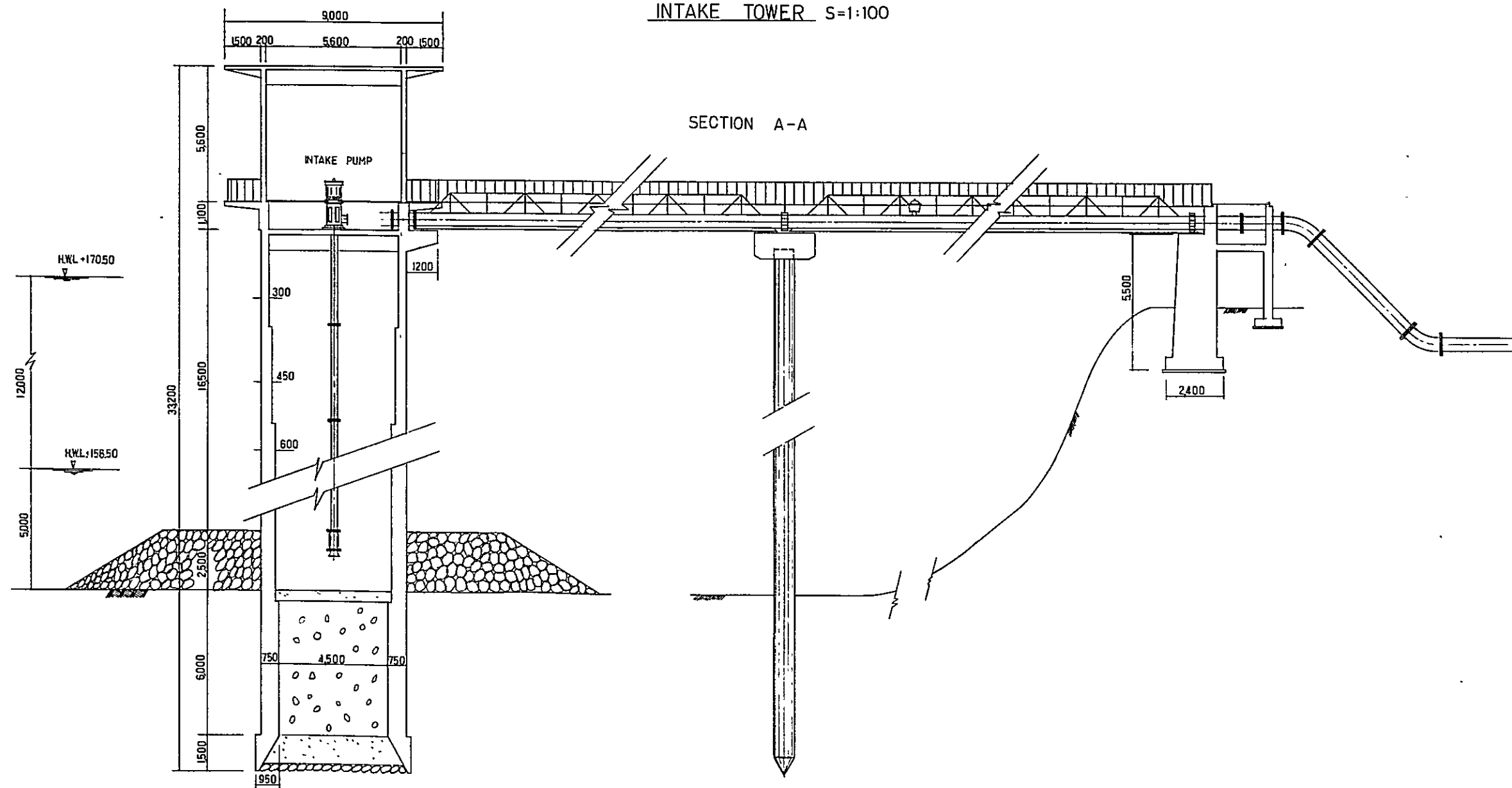
LENGTH : 4500 m  
WIDTH : 2250 m  
EFFECTIVE DEPTH : 4.00 m  
CAPACITY : 4,000 m<sup>3</sup>/EACH  
NUMBER : 2 BASINS

PUMP STATION

VIENTIANE WATER SUPPLY PROJECT			
Drawing for : WATER LEVEL DIAGRAM			
Checked by : T. SANO	Planned by : K. SASAKI	Drawn by : K. SASAKI	
Drawing No. : 2/10	Scale : As Shown	Date : May 30, 1972	

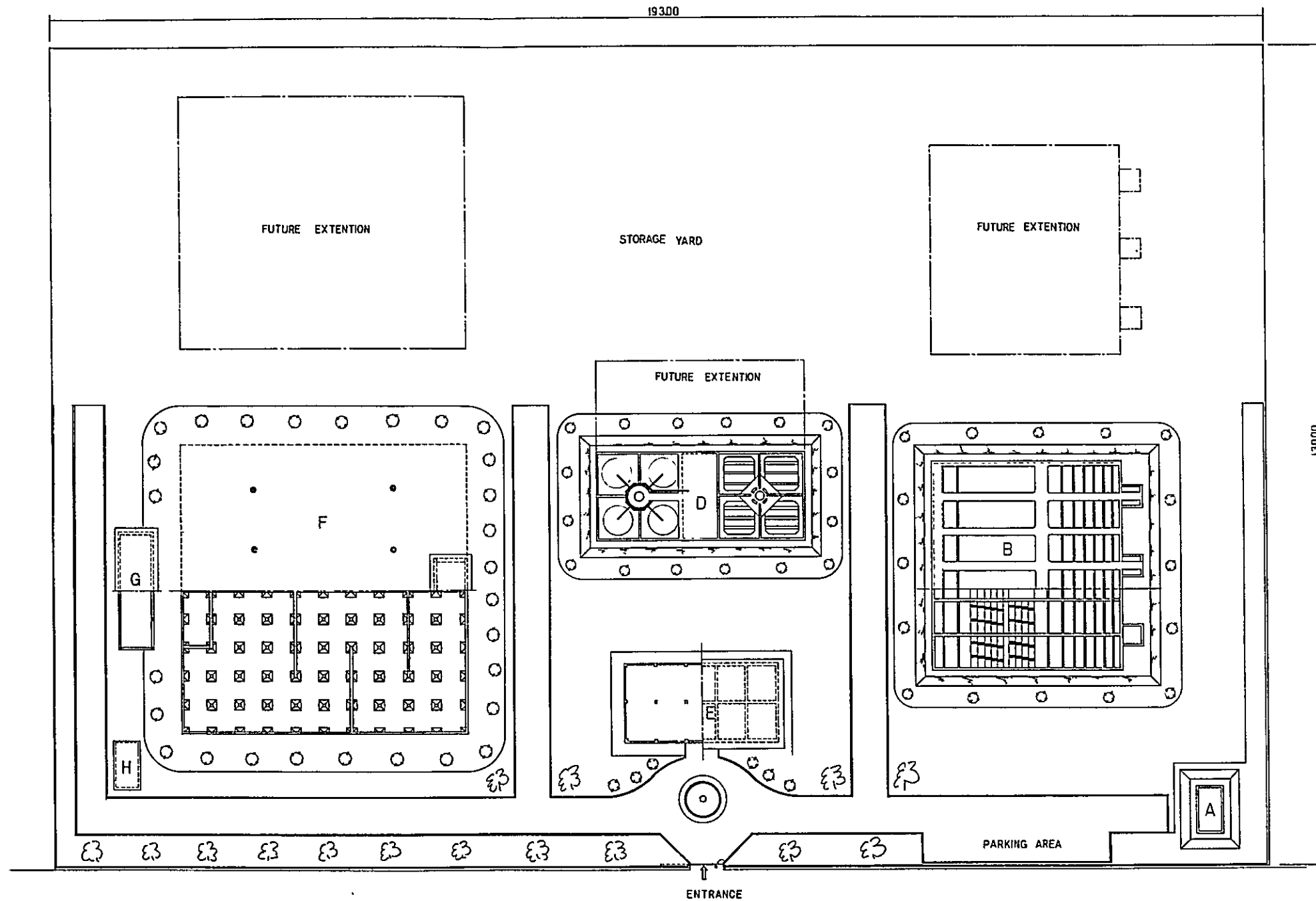
INTAKE TOWER S=1:100

SECTION A-A



<b>VIENTIANE WATER SUPPLY PROJECT</b>		
Drawing for : <b>INTAKE TOWER</b>		
Checked by : T. SANO	Planned by : K. SASAKI	Drawn by : K. SASAKI
Drawing No. : 3/10	Scale : As Shown	Date : May 30, 1972

GENERAL LAY-OUT OF THE WATER TREATMENT PLANT S=1:400

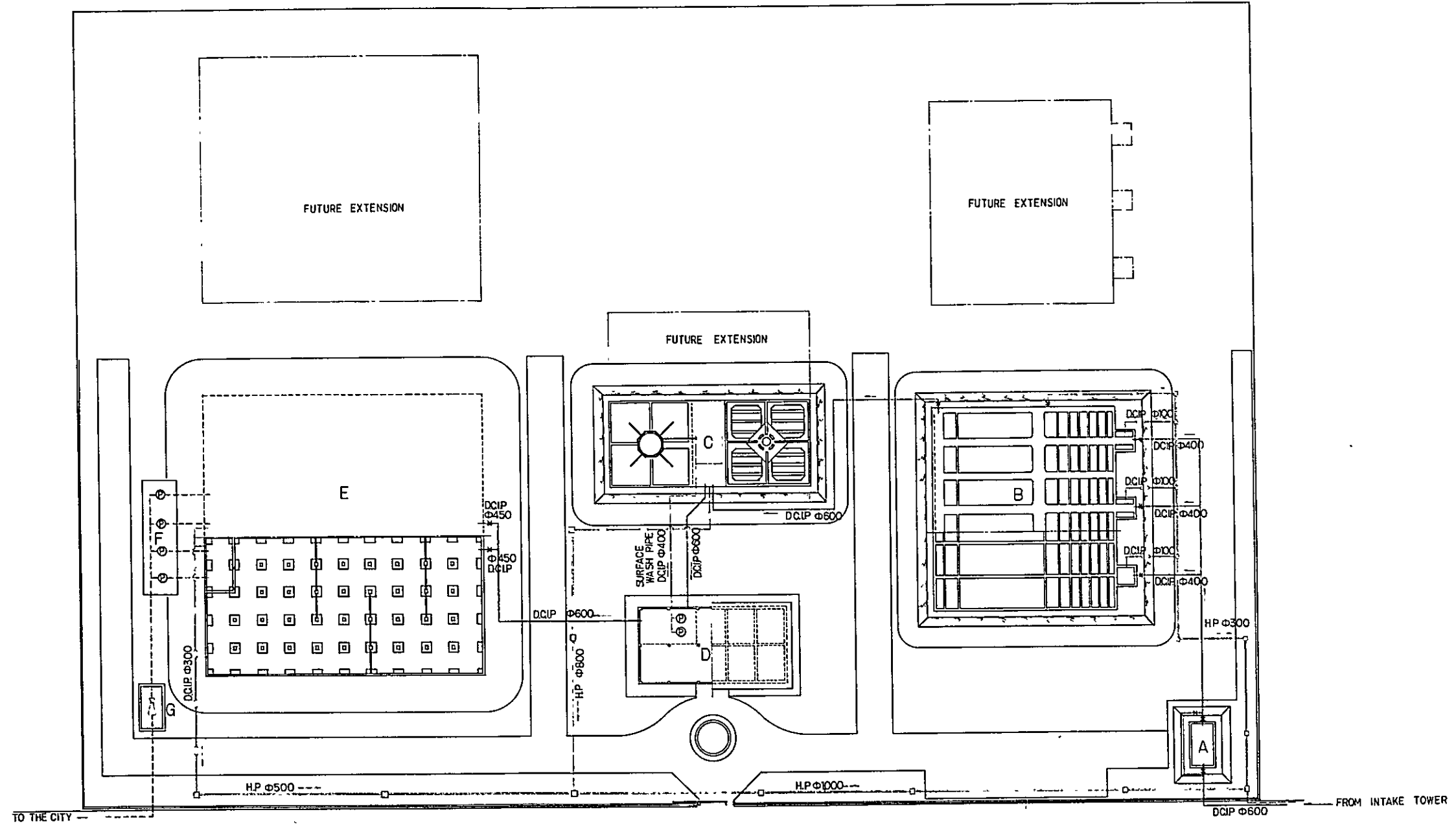


LEGEND

- A RECEIVING WELL
- B CHEMICAL SEDIMENTATION EQUIPMENT
- C RAPID FILTRATION BASIN
- D ADMINISTRATION BUILDING
- E DISTRIBUTION RESERVOIR
- F PUMPING HOUSE
- G VENTURI METER CHAMBER

<b>VIENTIANE WATER SUPPLY PROJECT</b>		
Drawing for : GENERAL LAY-OUT OF THE WATER TREATMENT PLANT		
Checked by : T. SANO	Planned by : K. SASAKI	Drawn by : K. SASAKI
Drawing No. : 4 10	Scale : As Shown	Date : May 30, 1972

PLAN OF THE WATER TREATMENT PLANT S=1:400



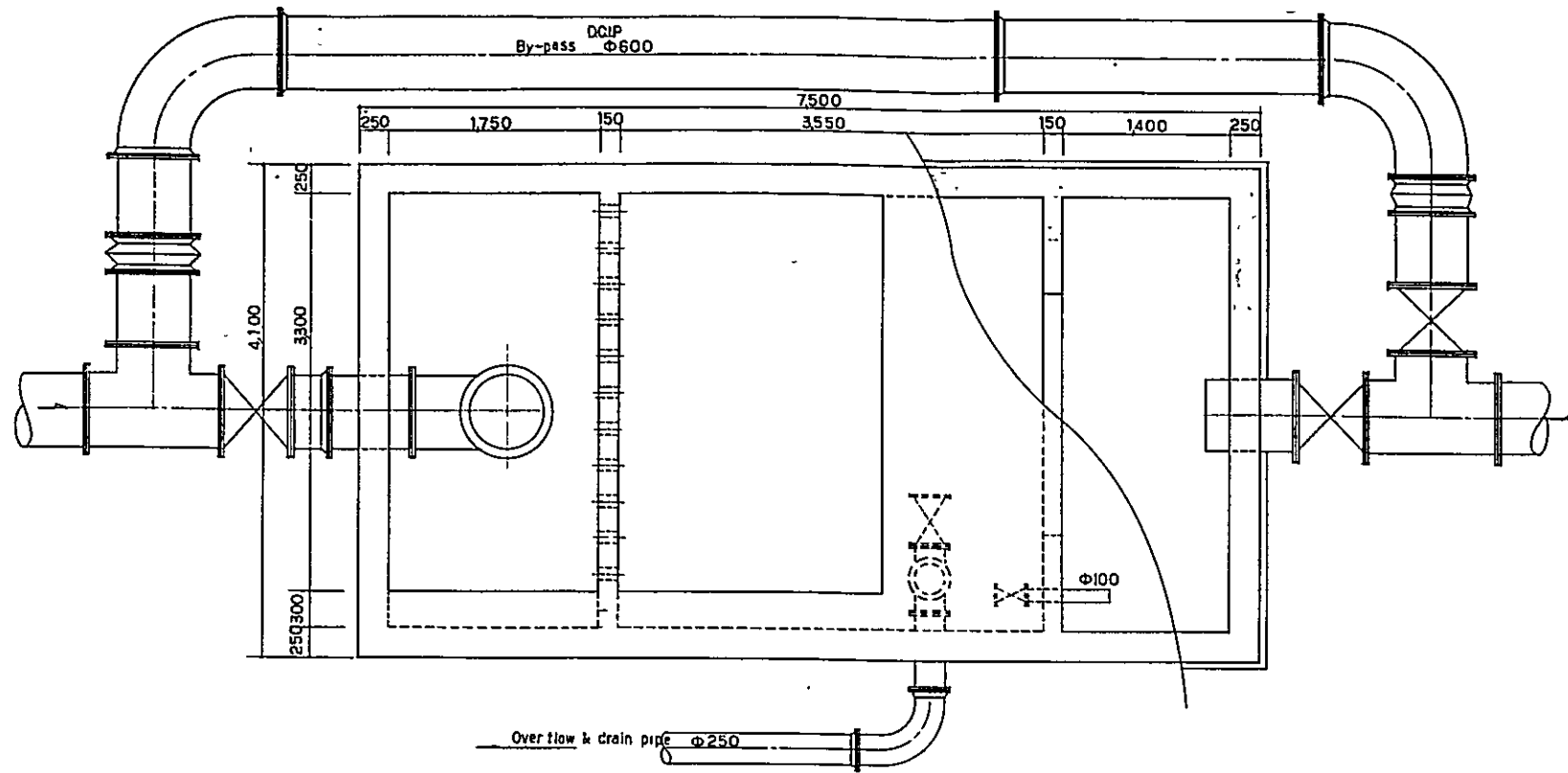
LEGEND

- A RECEIVING WELL
- B CHEMICAL SEDIMENTATION EQUIPMENT
- C RAPID FILTRATION BASIN
- D ADMINISTRATION BUILDING
- E DISTRIBUTION RESERVOIR
- F PUMPING HOUSE
- G VENTURI METER CHAMBER

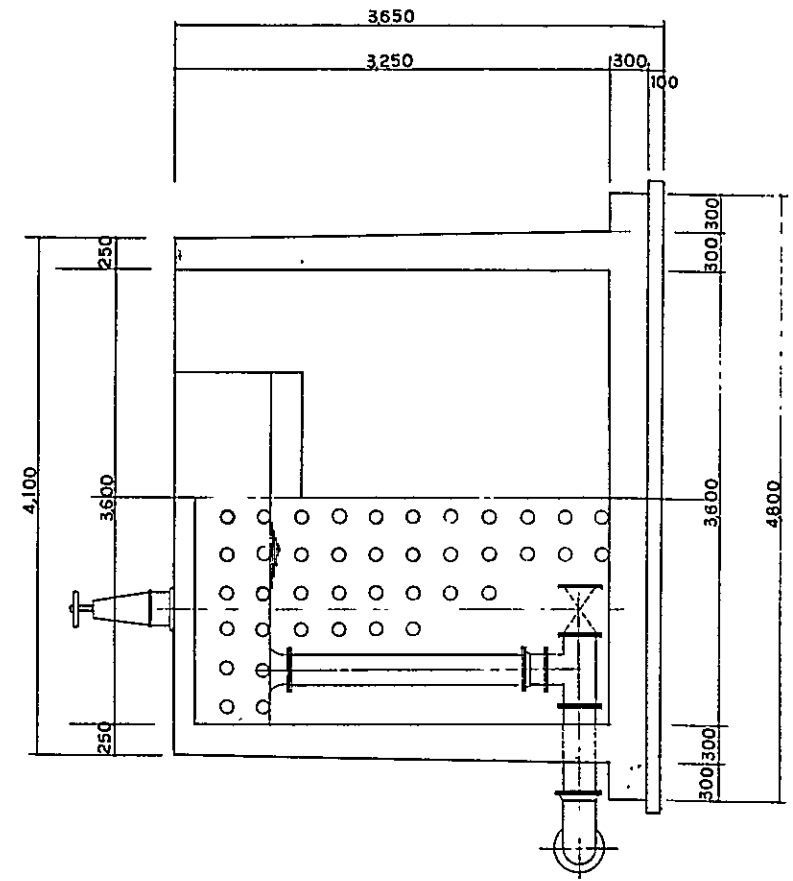
VIENTIANE WATER SUPPLY PROJECT		
Drawing for : PLAN OF THE WATER TREATMENT (CONNECTING PIPE LINE)		
Checked by : T. SANO	Planned by : K. SASAKI	Drawn by : K. SASAKI
Drawing No. 5 10	Scale : As Shown	Date : May 30, 1972

RECEIVING WELL S=1:30

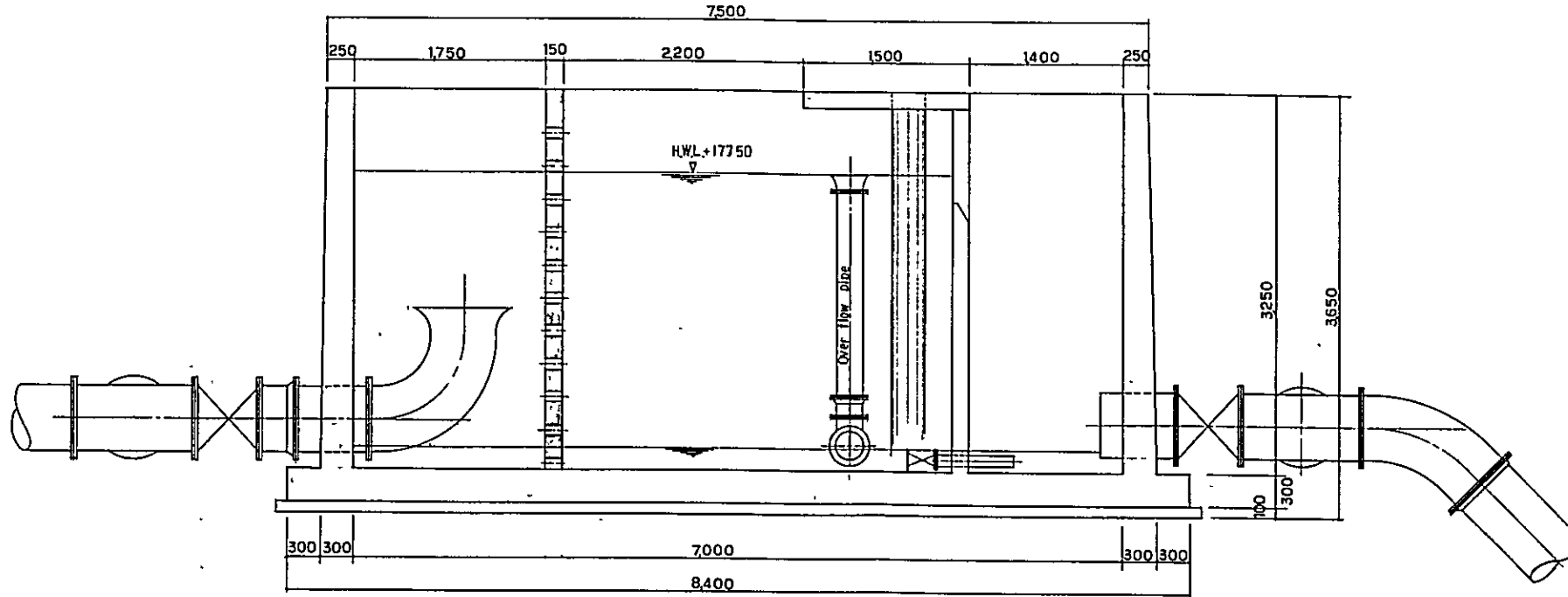
PLAN



SECTION B-B



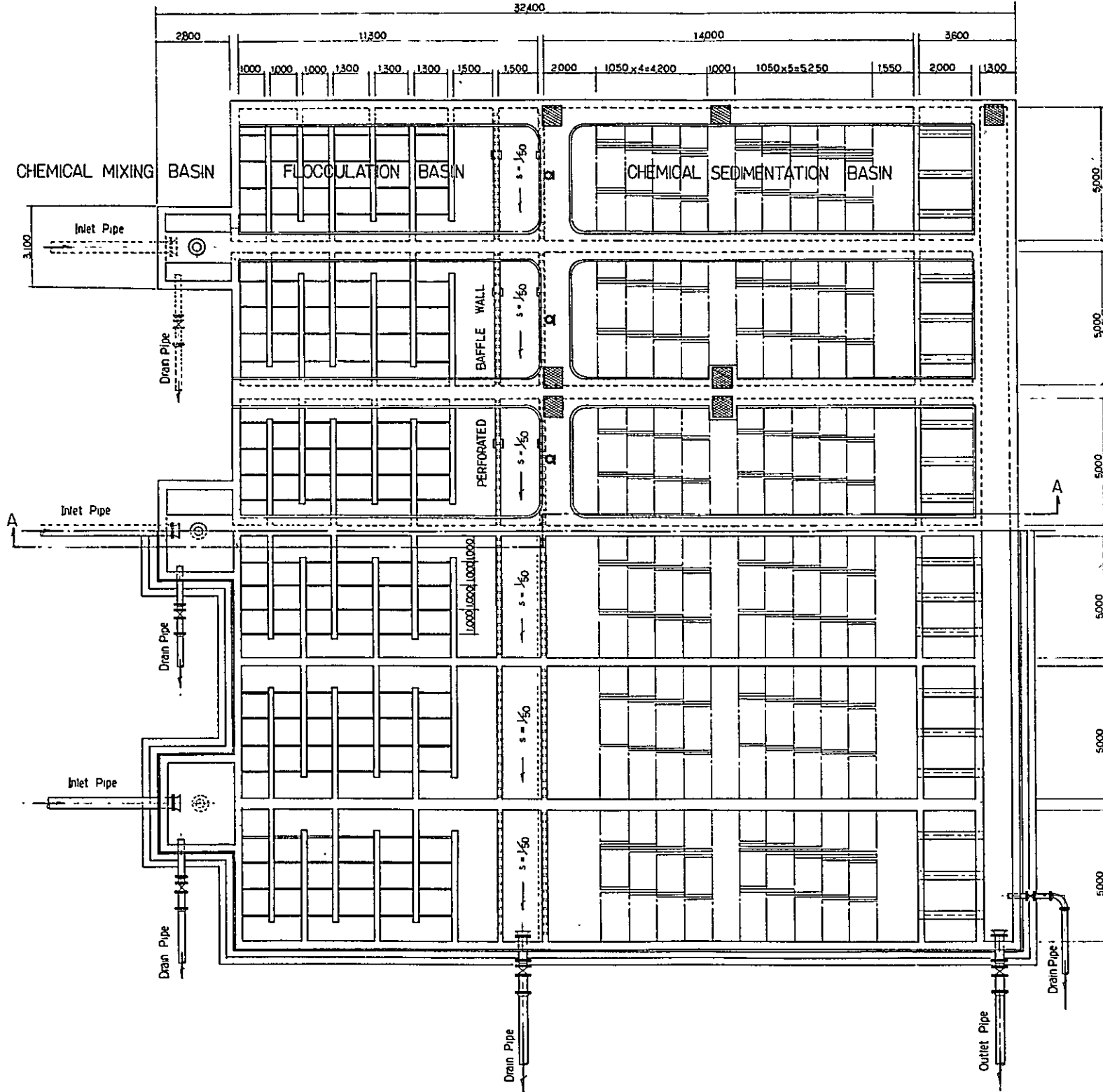
SECTION A-A



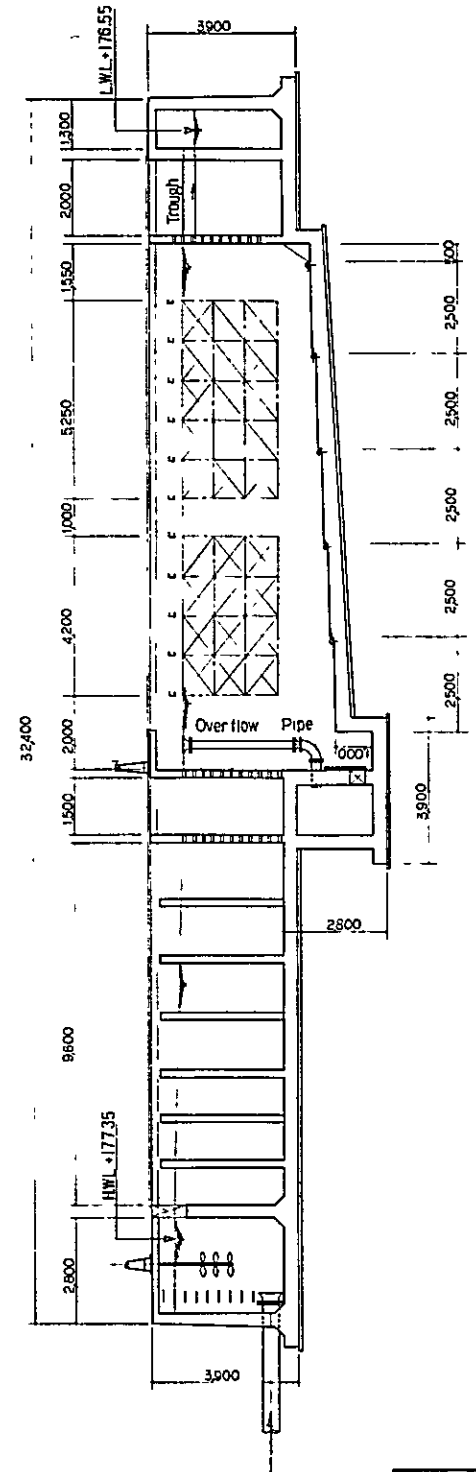
VIENTIANE WATER SUPPLY PROJECT		
Drawing for : RECEIVING WELL		
Checked by : T. SANO	Planned by : K. SASAKI	Drawn by : K. SASAKI
Drawing No. : 6/10	Scale : As Shown	Date : May 30, 1972

CHEMICAL SEDIMENTATION BASIN (Sloping Plate Type)

PLAN  $s = 1/100$



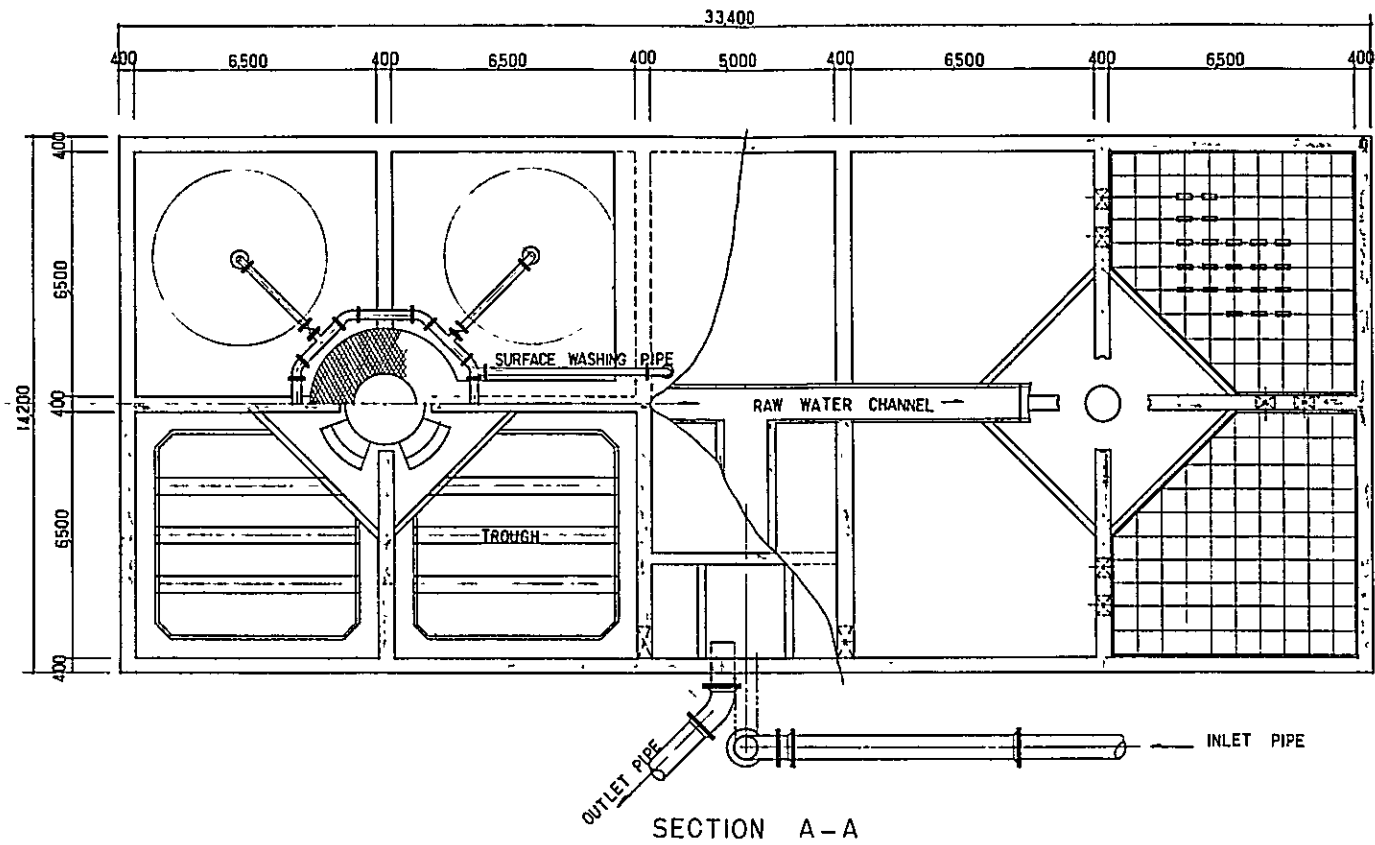
SECTION A-A  $s = 1/100$



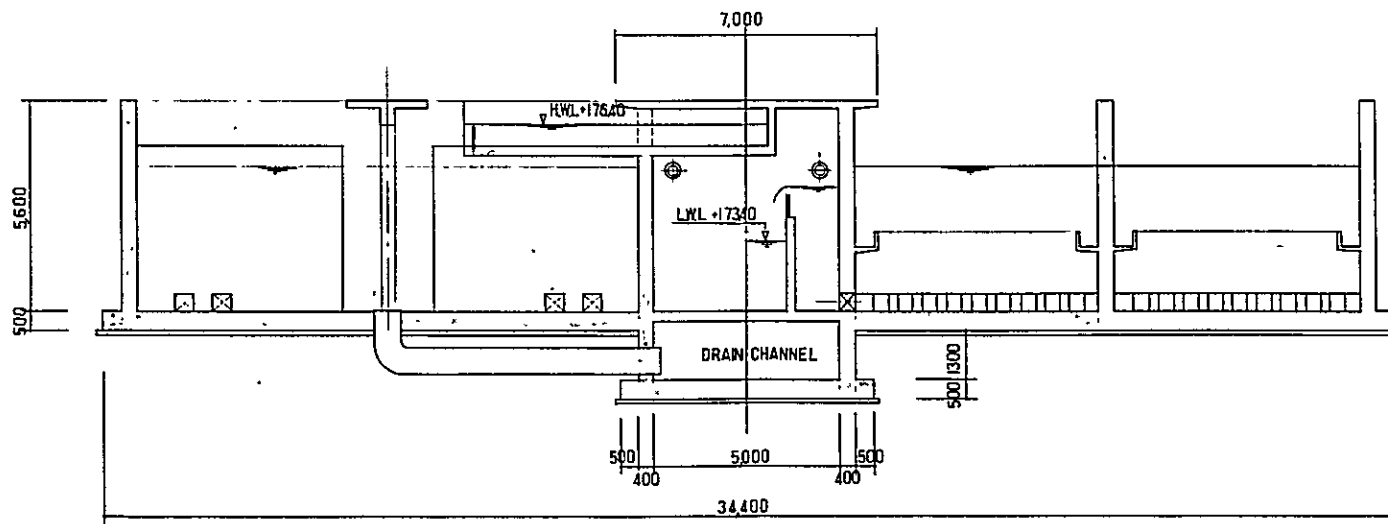
<b>VIENTIANE WATER SUPPLY PROJECT</b>			
Drawing for : CHEMICAL SEDIMENTATION BASIN			
Checked by : T. SANO	Planned by : K. SASAKI	Drawn by : K. SASAKI	
Drawing No. 7	Scale : As Shown	Date : May 30, 1972	

RAPID FILTRATION BASIN S=1:100

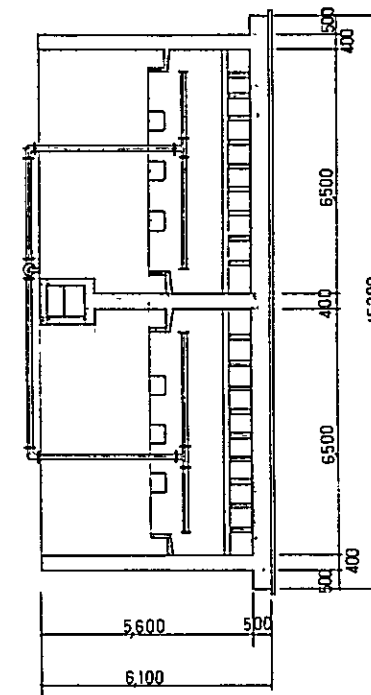
PLAN



SECTION A-A

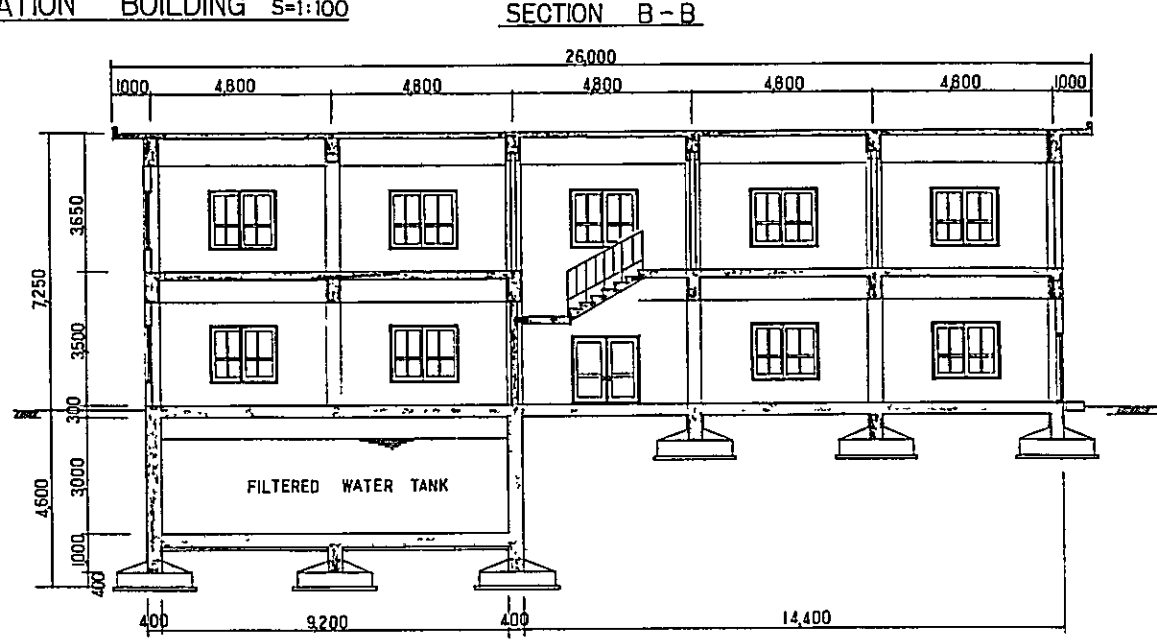
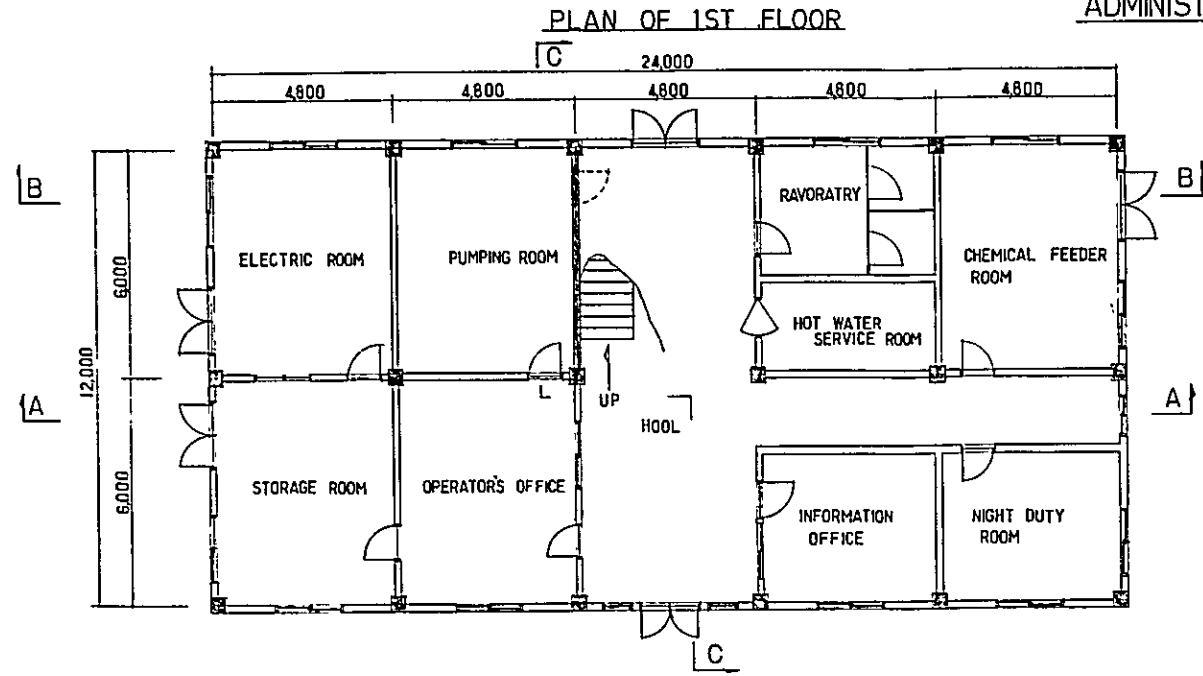


SECTION B-B

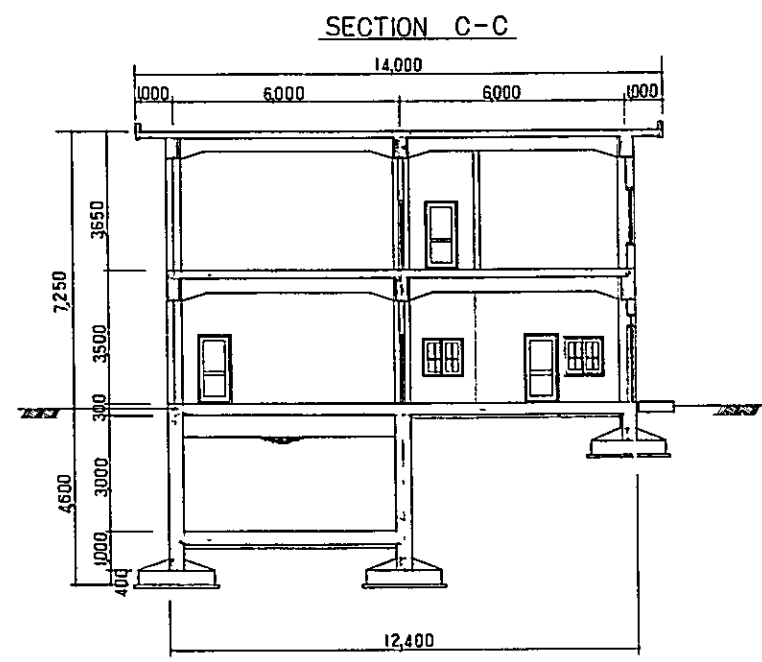
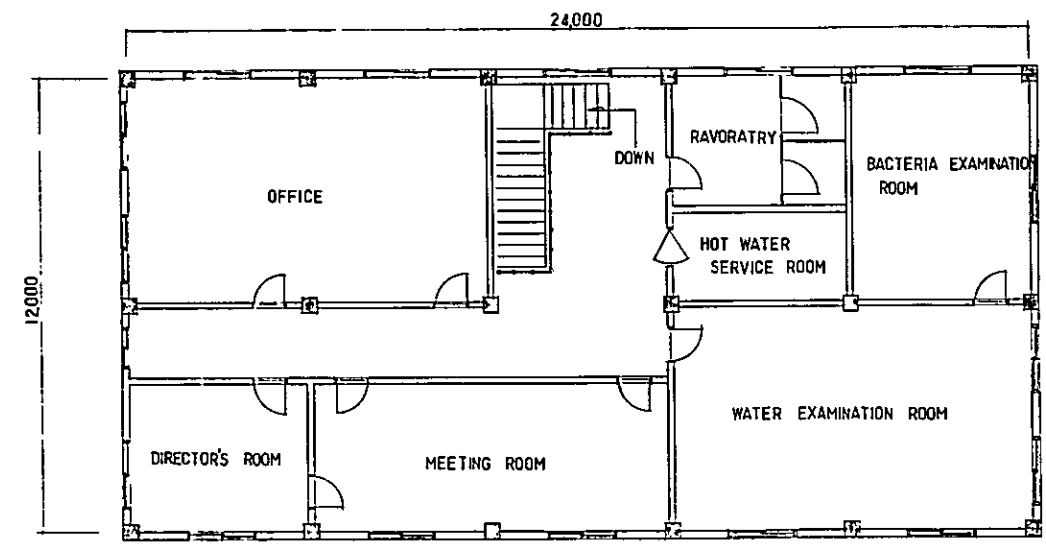


<b>VIENTIANE WATER SUPPLY PROJECT</b>		
Drawing for :		
<b>RAPID FILTRATION BASIN</b>		
Checked by :	Designed by :	Drawn by :
T. SANO	K. SASAKI	K. SASAKI
Drawing No. :	Scale :	Date :
8/10	As Shown	May 30, 1972

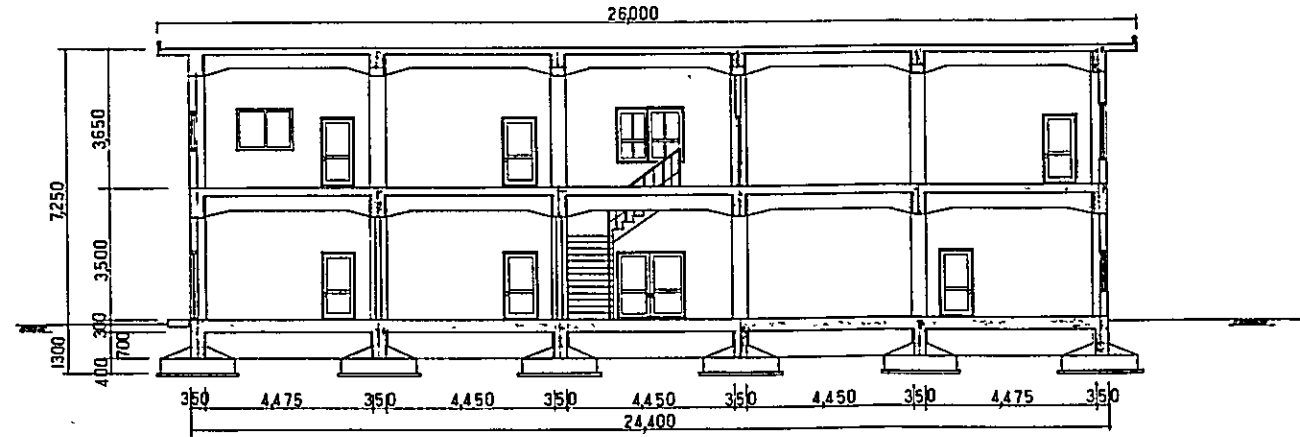
ADMINISTRATION BUILDING S=1:100



PLAN OF 2ND FLOOR



SECTION A-A

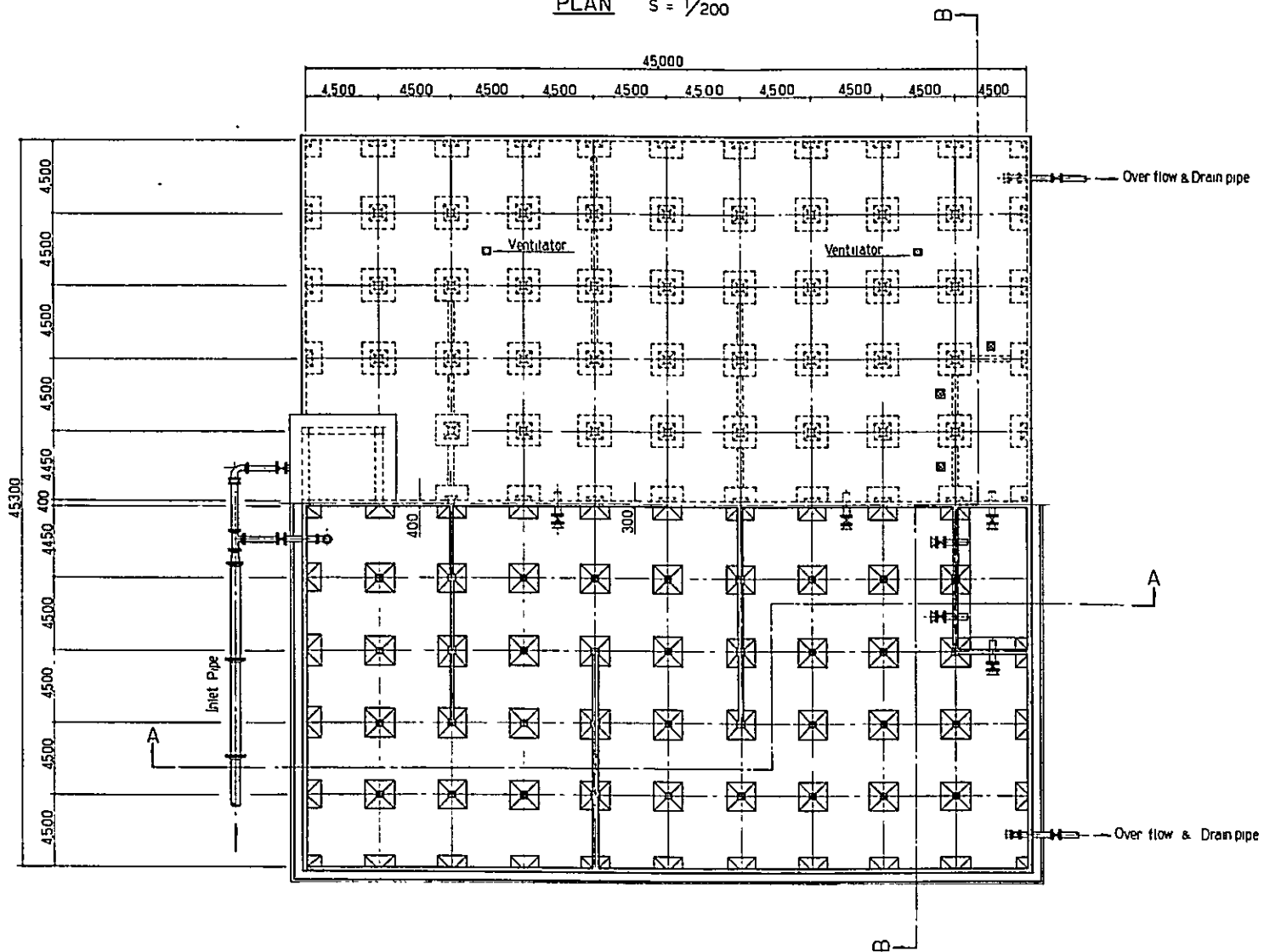


<b>VIENTIANE WATER SUPPLY PROJECT</b>		
Drawing for : ADMINISTRATION BUILDING		
Checked by : Y. SANO	Planned by : K. SASAKI	Drawn by : K. SASAKI
Drawing No. : 9/10	Scale : As Shown	Date : May 30, 1972

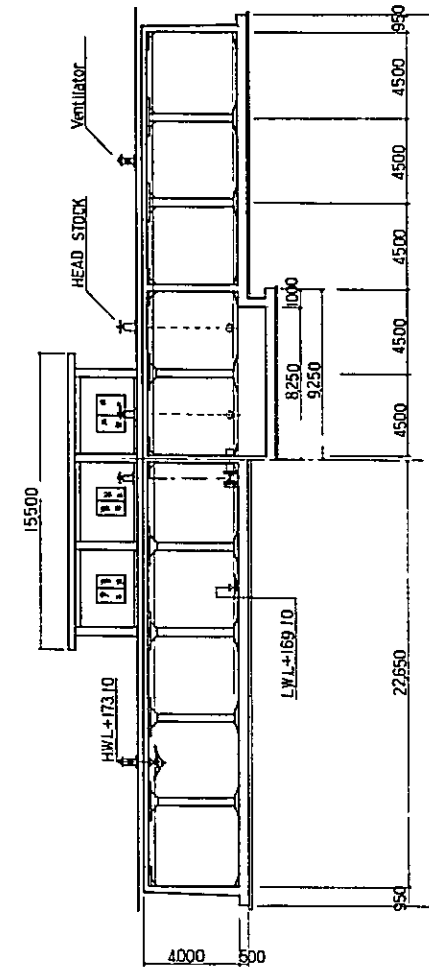


DISTRIBUTION RESERVOIR

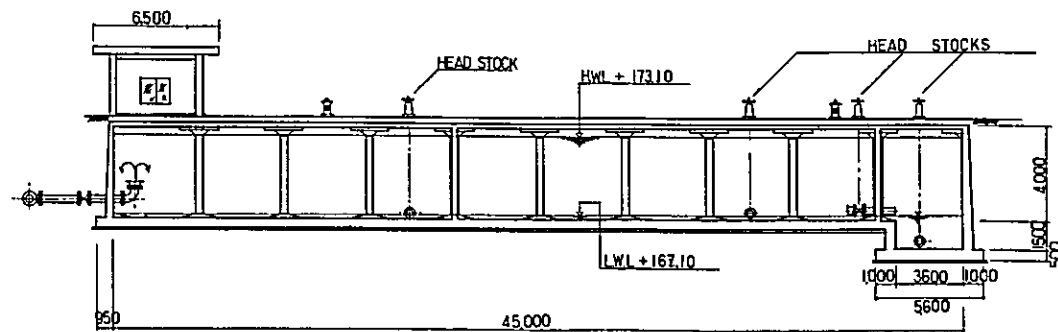
PLAN s = 1/200



SECTION B-B s = 1/200



SECTION A-A s = 1/200



VIENTIANE WATER SUPPLY PROJECT		
Drawing for : DISTRIBUTION RESERVOIR		
Checked by : T. SANO	Planned by : K. SASAKI	Drawn by : K. SASAKI
Drawing No. 10/10	Scale : As Shown	Date : May 30, 1972

