

Table 33.

PENCUSAH TRUNK - REPARATUR (A/c)

Dr.2. Hal : 033.

TUK-9 SYSTEM :

1	2	3	4	5	6
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HARI / TGL. :

KANTOR :

JAM :s/d.....

Lembar ke :

ITEM	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	KETERANGAN
1	A/c.																										
1	Penangkapan A/c , ⊗ AT																										
2	Fungsi Out - Going																										
3	Alarm Trunk - Line																										
5	Fungsi Incoming																										
6	Service																										
	SIGNAL																										
	CCC																										
	MA																										
	ABS																										
	INT																										
HP																											
HC																											
DPR																											

DIKETAHUI :

TGL.	NAMA	JABATAN	PARAF	CATATAN :	
				1	2
				PBTUGAS	
				PAGE	

DI.3. Hal : 037.

Table 34.

TJK-9 SYSTEM : 1 2 3 4 5 6

- PENGETESAN -

METERING PULSE SELECTOR (ZIG)

KANTOR :

lebar ke : 1 2 3 4

HARI / TGL. :

JAM :s/d.....

ZIG ZONE	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	KETERANGAN
I																											
II																											
III																											
IV																											
Putar 0																											

NOTE: Isilah kolom 2 s/d 25 dengan waktu-zone.

D I K E T A H U I :		CATATAN :	
TGL.	N A N A	JABATAN	PARAF
		PETUCAS	PARAF
		1	
		2	

PENGETESAN LINK NETWORK (EK - ZK - MKA) .

Table 35.

0 SISTEM :	1	2	3	4	5	6
NTOR :						

HARI / TGL. : _____

JAM :s/d.....

NOMOR - URUT .	LINK - NETWORK YANG TERGANGGU .					K E T E R A N G A N .	
	Group TA Ke....	TA Nomor	EK....	ZK...	MKA ke....		Ade ke....
1	2	3	4	5	6	7	8

D I K E T A H U I :		C A T A T A N :		P E T U G A S	
TGL.	N A M A	J A B A T A N	P A R A F	1	
				2	
					P A R A F

DT.D. HARI : 07/...

PENCETESAN LINK NETWORK (EK - ZK - FKO)

Table 36.

HARI / TGL. :
 JAM :s/d.....

TKK-9 SYSTEM : 1 2 3 4 5 6

KANTOR :

NO R - URUT	PEMANGGIL			YANG DIPANGGIL				MKO ke...	Ode ke...	KETERANGAN
	Group TA ke....	TA Nomor	EK...	ZK...	Group TA ke....	TA Nomor	EK...			
1	2	3	4	5	6	7	8	9	10	12

DIKETAHUI :		CATATAN :		PETUGAS		PARAF
TGL.	NAMA	JABATAN	PARAF	1		
				2		

ST.7. Hal : 079

TWK-9 SYSTEM : 1 2 3 4 5 6

KANTOR :

Table 30.

- I N G U N G S E R E N -

- WSP - KO -

HARI / TGL. :

JAM :s/a.....

WSP-KO ODe	1		2		3		4		5		6		KETERANGAN							
	1	2	3	4	5	6	7	8	9	10	11	12		13	14	15	16	17	18	19
WSP	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
1																				
2																				
3																				
4																				
5																				
6																				
7																				
8																				
9																				
10																				

NOTE : Beri tanda,
V = keadaan normal
X = keadaan tidak normal.

D I K E T A H U I :		C A T A D A N :		P E T U G A S		P A R A F	
TGL.	N A M A	J A B A T A N	P A R A F			1	
						2	

PENCEGHAHAN-ZONING

Table 39.

TAK-9 SYSTEM :	1	2	3	4	5	6
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HARI / TGL. :

KANTOR :

JAM :s/d.....

Tabel.A.

Ke Dari Sentral	22	25	27	28	29	31	33	35	37	38	39	41	42	44	45	46	47	48	49	51	54	55	56	57	71	73	74	75	76	77	KETERANGAN
	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	
1																															32

Tabel.B.

Ke Dari Sentral	12	20	21	23	24	26	29	30	32	34	36	40	43	50	52	53	58	59	60	70	72	78	79	80	KETERANGAN					
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26					

NOTE : 1. Untuk Tabel A, isi kolom dengan waktu zone .
2. Untuk Tabel B, isi kolom dengan "na" / "nc" .

DIKETAHUI :		CATATAN :		PETUGAS		PARAF
TGL.	NAMA	JABATAN	PARAF	1		
				2		

PERGESERAN PEMBANDING KELAS

Table 40.

UJUK-9 SYSTEM :	1	2	3	4	5	6
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HARI / TGL. :

KANTOR :

JAM :

I T E M	NOMOR URUT .																	KETERANGAN											
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16		17	18	19	20	21	22	23	24	25	26	27
C.O.S.	Penanggil																												
	Dipanggil																												
Program Perbandingan	O.K.																												
	N A																												
Hasil Perbandingan	Normal																												
	Tidak Normal																												

D I K E T A H U I :		CATATAN :		P E T U C A S		P A R A F	
TGL.	N A M A	J A B A T A N	P A R A F			1	
						2	

PENGETESAN PRINTED SERVICE SIGNAL

Table 41.

TKK-9 SYSTEM :	1	2	3	4	5	6
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HARI / TGL. :

KANTOR :

JAM :s/d.....

Urut No	Program pada B-Bw (2A-1268)			PRINTED SERVICE SIGNAL	KEADAAN		DISTORSI (%)				KETERANGAN	
	T1	T2	T3		Normal	Tidak Normal	Bias	St.- Sp.	Fort.	Chrc.		
												6
1	2	3	4	5	6	7	8	9	10	11	12	
1	X	-	-	OCC								
2	X	X	-	ABS								
3	X	X	X	INF								
4	-	X	-	NA								
5	X	-	X	NP								
6	-	-	-	NC								
7	-	-	-	DER								

NOTE : 1. Isi kolom 6 dan 7 dengan tanda, V=normal dan X=tidak normal
 2. Isi kolom 8 s/d 11, dengan besarnya distorsi .

D I K E T A H U I :		CATATAN :		P E T U G A S		P A R A F	
TGL.	N A M A	J A B A T A N	P A R A F			1	
						2	

PENGOTESAN TIME - OUT CIRCUIT

Table 45.

TIME-9 SYSTEM	1	2	3	4	5	6
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KANTOR : _____

HARI / TGL. : _____

JAM :s/d.....

TIME OUT CIRCUIT	NORMAL	TIDAK-NORMAL	KETERANGAN
1	2	3	4
CONTON - CONTROL (G-Est) .			
DIAL - EVALUATOR (W-Dw) .			

NOTE : Beri tanda,
 V = keadaan normal
 X = keadaan tidak normal .

D I K E T A H U I :		CATATAN :		P E T U G A S		PARAF
TGL.	N A M A	JABATAN	PARAF	1	2	

Table 46. - PENGUPESAN TEKANAN SENTRAL -

TKK-9 SYSTEM :

1	2	3	4	5	6
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HARI / TGL. :

KANTOR :

JAM :s/d.....

Tegangan Operasi	Kabinet 1.		Kabinet 2.		Kabinet 3.		Kabinet 4.		Kabinet 5.		Kabinet 6.		Kabinet 7.		Kabinet 8.		KETERANGAN
	+48V	-48V	+48V	-48V	+48V	-48V	+48V	-48V	+48V	-48V	+48V	-48V	+48V	-48V	+48V	-48V	
I t e m	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
Besarnya Tegangan																	

NOTE : Isi kolom 2 s/d 17, dengan besarnya hasil dari pengukuran .

D I K E T A H U I :	C A P A T A N :		P E R T U G A S		PARAF
TGL.	N A M A	J A B A T A N	PARAF	1	
				2	

Table 48. EVALUASI PENUNJUKAN COURTER

COURTER	PROGRAM YANG HARUS DIPERIKSA	K E T E R A N G A N
1. G - Est B	EB PROGRAM AB PROGRAM IV PROGRAM	
2. W - Br A	IV PROGRAM ZU PROGRAM WE - KT/AB PROGRAM WE - KT/IV PROGRAM WE - KT/SA PROGRAM	
3. G-TA-M / G V-SU	EK - ZK - MKA EK - ZK - MKO	
CATATAN :		

Table 50

MTC-40 90

KARTU PEMELIHARAAN PES. TRANSMISI TELEGRAP			MILI OP.	JENIS/TYPH PABIK/RR.	HL. URUS	
NOMOR KANAL	JURUSAN	NAMA SISTEM	NOMOR KANAL	JURUSAN	NAMA SISTEM	
TGL	DIST.	MTC 10	KODE C	KODE D	KETERANGAN	PARAP

KBC 40

TGL	DIST.	MTC 10	KODE C	KODE D	KETERANGAN	PARAP

Table 53.

MTC-10 93

BON GANGGUAN TELEGRAP				BULAN		NOMOR	
TGL	JAM	PELAPORAN DARI	KODE A	TGL	JAM	HASIL PENGETESAN	OLEH
URAIAN GANGGUAN				TGL	JAM	DITERUSKAN KEPADA	OLEH

MTC 10

P E N Y E L E S A I A N							
SISTIM/ PERALATAN YG TERGANGGU			KODE B	LOKASI KESALAHAN			KODE C
CARA MENGATASI GANGGUAN			KODE D	LAIN - LAIN			
TGL SELESAI	JAM	LAMA GANGGUAN		PETUGAS PERBAIKAN		PARAP	
DICATAT PD MTC 01		DICATAT DI KARTU2.		PEMBERI TAHUAN KPD PELAPOR		PARAP	

Table 54. LAPORAN GANGGUAN PERHUBUNGAN TELEGRAP

WITEL

MTC - 02

KTY/ KTGP	B 1		B 2		B 3		B 4		B 5		B 6		B 605-610	B 000
		%		%		%		%		%		%		
Jumlah Gangguan		%		%		%		%		%		%		
Total waktu														
Jumlah Gangguan		%		%		%		%		%		%		
Total Waktu														
Jumlah Gangguan		%		%		%		%		%		%		
Total Waktu														

Table 55. LAPORAN GANGGUAN PESAWAT TELECRAP
WITEL

MTC - 03

B	C	D	Juml. gangg	Juml peral. yg diop.kan	Jumlah. waktu gangg	Kolom 6 Kolom 4	Kolom 4 Kolom 2
1	2	3	4	5	6	7	8

Table 56.

PERUM TELEKOMUNIKASI

Fault Analysis Record & Monthly Maintenance Report of Terminal and Morse Equipment	Station		Month				Writer's signature				Date recorded			
	Total unit	Part	Cause of fault				Mis-ope	TCC	Un-known	Elec-susp	Total fault	Fault/unit	Total terminal	Fault/terminal
			Adj-ust nec	Wire	Con-str	Oil								
Teleprinter T-100														
1 Keyboard unit														
2 Transmitter unit														
3 Receiver unit														
4 Printer unit														
5 Drive and speed control unit														
6 Special function-key assembly														
Total														
Teleprinter Lo-133														
1 Keyboard unit														
2 Transmitter unit														
3 Receiver unit														
4 Printer unit														
5 Drive and speed control unit														
6 Special function-key assembly														
Total														
Terminal Morse														

Fault Analysis Record & Monthly Maintenance Report of VFT and Circuit WT-1000	Station			Month			Writer's signature			Date recorded		
	Total frame, cct	panel	Part	Adj- ust nec	Cause of fault		UH- known	Elec- susp	Total fault /frame	Total cct /sys	Total Fault /sys	
					Con- str	Mis- ope						TCC
1 Rack terminal panel												
2 VFT frames												
3 Measuring instrument frame												
4 Superimposed telegraph frame												
5 Transmitter												
6 Receiver												
7 Line matching module												
8 Service telephone module												
9 Level alarm module												
10 power supply module												
11 Test signal generator												
12 Channel test adapter												
Total												
FM VFT NEC												
1 Channel unit												
2 Transmitting amplifier												
3 Receiving amplifier												
4 Group modulation unit												
5 Group demodulation unit												
6 Oscillator unit												
7 Frequency control unit												
Total												
Telegraph and Telex circuit												
1 VFT circuit												
2 Telegraph local circuit												
3 Telegraph inter-local circuit												
4 Telex local circuit												
5 Telex inter-local circuit												
Total												

Fault Analysis Record & Monthly Maintenance Report of Telex Switching Equipment	Station		Month			Writer's signature				Date recorded		
	Total cab	Unit Panel Part	Cause of fault			TOX	TCC	Un-known	Elec-susp	Total fault	Total Fault /cab	Total Fault /cct
			Adj-ust	Con-nec	Con-str							
TKK-9. Name of cabinet												
1 Line terminating set TA												
2 Trunk repeater Ave												
3 Local repeater Que												
4 Dial code storage Wsp												
5 Line termination finder TA-Su												
6 Line termination marker TA-An												
7 Line termination Identifier TA-Id												
8 Mode evaluator B-Ew												
9 Subscriber classification facilities												
10 Collective number translator Sa-Uw												
11 Trunk repeater finder AU-Su												
12 Local repeater finder OU-Su												
13 Storage finder USP-Su												
14 Switching network and storage connecting matrix												
15 Link finder W-Su												
16 Dial code evaluator W-Ew												
17 Common control G-Est												
18 Common timer G-Zt												
19 Electronic pulse generator IG												
20 Rate metering												
21 Subscriber outlet numbering device TA-NG												
22 Code Generator Fx-G												
Total												
TKK-D. Name of cabinet												
1 Trunk repeater												
2 Mode evaluator												
3 Register matrix												
4 Register												
5 Repeater matrIx												
6 Common control												
Total												

Note: 1) Part: I.C, Transister, Diode, R.C.L, Varister, Lamp, Fuse ,Relay etc.

7. Measuring sets, tools and modules in Telegraph and Telex maintenance.

7.1. Objective.

In the maintenance activity of Telegraph and Telex service, measuring sets and tools are one of important means to find out and to recovery the cause of fault, and to keep the good service.

Therefore, it should be noted that in every Telegraph and Telex Station must have minimum stock measuring sets and tools that must have a suitable performance efficiency, and that keep usually it in good condition.

For this purpose, it is necessary to define a certain standard stock value concerning the kind and number of measuring sets and tools, that is " STANDARD STOCK VALUE OF MEASURING SETS AND TOOLS ".

The measuring sets and tools use be kept in good condition for the preparing to various tests and fault clearance. Periodic tests of measuring sets are carried out in the same way as Telegraph and Telex equipments and apparatus, and it's repair, in the case of fault, is concentrated in work shop and maintenance repair center.

7.2. Standard stocked value of measuring sets and tools.

In Table 59 are shown standard stock value of measuring aets and tools according to the numbers of VFT system and Telex subscriber in Telegraph and Telex station in Indonesia, is only temporary until detailed fault data and repair time are taken.

Table 59. Proposed standard stock value of measuring sets and tools

Name of measuring sets and tools—	No of VFT sys or Telex subs						Terminal
	VFT	TEL	VFT	TEL	VFT	TEL	
	51 }	1000 }	16 }	500 }	1 }	1 }	
		50 }	1000 }	16 }	500 }		
	or		or		or		
Single current test transmitter	3		2		1		
Teleprinter signal generator	3		2		1		
Telegraph distortion measuring set	3		2		1		1
Signal analyzer	2		1		1		1
Frequency counter	1		1				
Cathode ray relay tester	1		1		1		
Level meter	2		1		1		
Impedance meter	1		1				
Margin measuring set	2		1		1		
Impulse tester	2		1		1		
V. A. R meter	3		2		1		1
Attenuator	1		1				
Filter	1		1				
Test equipment for checking trunk repeater and line terminator	3		2		1		
Test equipment for checking common control	3		2		1		
Tools for Teleprinter							equal for maintenance personnel
Cleaner	1		1		1		1

3. Reserved Telex terminal equipments, modules and units of Telex switching and VFT terminal equipment.

3.1. Objective.

To keep good service of Telegraph and Telex must be reserved spare Telex terminal, modules and units of Telex switching and VFT equipment in good condition in each Telegraph and Telex station.

Spare Telex terminal equipments and modules stock requirements are determined by the following factors :

- Number of terminal equipment and module in service.
- MTBF(Mean time between failure) for the equipment.
- How MTBF is distributed between the various integral terminal and module of equipment.
- Repair time is in case of failure
- Distribution of failure over time.
- Whether the spares are divided between several storage points.

Also, it base the operation on the following assumption :

- Supplies are based on central storage in Jakarta.
- Repair time include several days for the trnsportation.
- Mean time to repair is determined on the maintenance characteristics to the system as regards available equipment for the fault finding and how quickly an engineer can reach the station.

Maintenance time can be divided up as follows :

- Time from the discovery of the failure.
- Waiting time for engineer.
- Waiting time for spare terminal equipment or module.
- Net repair time.
- Time for functional testing.

If number of fault exceed the number of reserved terminal equipment module stocked at Telegraph and Telex station, a fault can not be recovered for the lack of reserved Telex terminals or modules. On the other hand, over-stocking of reserved terminal or modules is not good from the economical point of view.

The number and kind of the reserved modules and units are decided by considering their fault rate, the number of existing equipment, repair time, and influence upon service when fault occures. The most proper number of reserved modules and units must be decided so as to keep the risk rate less than the certain value. The practical determination will be made and informed to Telegraph and Telex station from Telegraph and Telex Divition in PERUM TELEKOMUNIKASI.

7.3.2. Reserved Telex terminal equipment.

Concerning the repair and maintenance of Telex terminal equipment it could say that there are many problems :

- Technical level of the adjustment.
- Transportation of Telex terminal equipment or technical personnel.
- Location of the installation Telex terminal equipment in the subscriber's office.

The standard reserved value of Telex terminal equipment for the maintenance and operation in Telegraph and Telex station in Table 60, is only temporary until fault rate and repair time of Telex terminal equipment are taken.

Table 60. Standard reserved value of Telex terminal equipment and units.

Number of terminal to be maintain in service	Number of reserved terminal	Number of reserved unit
1	1	-
2 - 30	2	1
31 - 60	3	1
61 - 100	4	1
101 - 140	5	1
141 - 180	6	1
181 - 230	7	1
231 - 280	8	2
281 - 340	9	2
341 - 400	10	2
401 - 460	11	2
461 - 530	12	3
531 - 600	13	3
601 - 670	14	3
671 - 740	15	3
741 - 820	16	4
821 - 900	17	4
901 - 980	18	4
981 - 1060	19	4

3.3. Reserved modules and units of Telex switching and VFT equipment.

Reserved value of spare module for Telex switching equipment system TWK-9 for 500 subscriber's terminal in each Telegraph and Telex station is shown in Table 61, also, reserved value of spare components for VFT terminal equipment system WT-1000 for 3 system of VFT in each Telegraph and Telex station is shown in Table 62.

The former is one of from supplier "Siemens Company", it must be stocked them in good condition, the latter is also one of from same supplier, however, is only spare components, is not provided as the spare modules.

Table 61 . Reserved value of spare module for 500 subscriber's terminal of Telex switching.

Name of module	Number of order	Number of module
1. Dial evaluator, decoder(W-Bw-E)	A1001	1
2. Dial evaluator, processor(W-Bw-A)	A1275	1
3. Line terminating set(C-Ta-M/wSn)	A1274	1
4. Zoner, group A(VZ-A)	A1002	1
5. Zoner, group B(VZ-B)	A1282	1
6. Common control A(G-Est-A)	A1271	1
7. Common control B(G-Est-B)	A1251	1
8. Commontimer(G-Zt)	A1265	1
9. Electric pulse generator(UG-EL-ITG) (basic clock generator)	A1001	1
10. Electric pulse generator(AST-EL-ITG) (out put stage)	E1003	1
11. Electric pulse generator(EL-ITG) (diode card)	E1004	1
12. Electric pulse generator A(IG-A)	A1178	1
13. Electric pulse generator B(IG-B)	A1311	1
14. Series-parallel/Parallel-series converter (SPU/PSU B)	B1098	1
15. Code generator for service signal (TXG-B)	A1283	1
16. COS comparator(KL-VG-A)	A1053	1
17. Commonline termination finder, identifier, marker, common link finder (G-TA-N/w-SU)	A1274	1
18. Storage connecting matrix(local), and storage finder for 4 dial storages (SpKO-Wsp-Su)	A1261	1

Table 62. Reserved value of spare components for 3 system of VFT terminal equipment.

Pos	Nomenclature	Quantity for 1-3 sys
1	BCY 58 V111	5
2	BCY 58 T	2
3	BCY 59 V111	2
4	BCY 65 E V111	2
5	BCY 78 V11	1
6	BCY 78 V111	2
7	BCY 79 V111	1
8	BFX 37	1
9	BSX 45-6	1
10	2N720A	2
11	2N 2896	2
12	2N 2907A	2
13	1N 914	5
14	BZX 97/C5V6	1
15	BZX 97/c6V2	1
16	BZX 97/C6V8	1
17	BAY 41	2
18	BAY 45	2
19	BZX 97/C15	1
20	BAW 75	1
21	D1/400	1
22	BZX 97/C16	1
23	BAW 76	1
24	G	1
25	IC	2
26	Lamp	6
27	Blende	1
28	Lamp cap	1
29	Capot	1
30	Buchse	2
31	Jack	2
32	Stecker	3
33	Plug	1
34	Lamp extrecter	1

At present, spare modules for VFT terminal equipment are not stocked in each Telegraph and Telex station, is only components.

Standard reserved value of VFT system WT-1000's spare modules to be stocked in each Telegraph and Telex station in Table 63, is only temporary until the fault rate and repair times are taken.

Table 63. Standard reserved value of VFT WT-1000 spare modules

Name of VFT module	Number of module
1. FM system transmitter module	1
2. FM system receiver module	1
3. Line matching module	1
4. Service telephon module	1
5. Local alarm module	1
6. Test signal generator module	1
7. Level meter module	1
8. Channel test adapter module	1
9. Volt meter module	1
10. Timer module	1
11. Superimposed telegraph module	1
12. Multiple module	1
13. Power supply module	1

Repair works in Telegraph and Telex maintenance.

8.1. Objective.

Repair works in the field of Telegraph and Telex in Indonesia, can be classified for Telex terminal equipment, Telex switching equipment and VFT terminal equipment.

In the case of fault of Terminal equipment, after changing it for the spare terminal equipment repair it's fault terminal equipment at the work shop.

On the other side, in the case of fault of Telex switching and VFT equipment, after testing for looking out the location of fault, immediatelly, must be replaced fault's module or unit, and repair it at the work shop, because basic principle of repair work for Telex switching and VFT terminal equipment, is to consider the minimum interruption of service.

Since the adoption of the plug-in mounted system made possible to introduce plug-in module or unit replacement in repair work, faulty equipment can easily be done quikly if there is proper spare module or unit is available. however, itis not effective to repair the faulty module or unit at the work shop of the each Telegraph and Telex station except for the simple repair.

For this purpose, certain standard reserved value of spare modules and measuring sets, and maintenance repair center are considered and made decition to keep the good Telegraph and Telex service in Indonesia.

8.2. Repair works at the work shop of Telegraph and Telex station.

The easy repair works to recovery to good condition the equipment or module of Telex terminal, Telex switching and VFT equipment normally must be done by own maintenance personnel at the work shop of each Telegraph and Telex station.

It should be carried out immediatelly when faulty equipment or module is found, possible items of this repair work at the repair work shop are shown as follows :

- a. Adjustment, decomposition, and easy repair of faulty terminal equipment or it's parts.
- b. Replacement of the spare terminal equipment.
- c. Replacement of Telex switching module or unit.
- d. Replacement of VFT terminal equipment module or unit.
- e. Easy repair of faulty Telex module or unit.
- f. Easy repair of faulty VFT module or unit.
- g. Replacement of fuse, lamp, plug and juck etc.
- h. Repair of cord and connector except the internal of equipment.
- i. Other easy works.

8.3. Repair of Telex switching and VFT module and unit.

The repair of the faulty modules and units in each Telegraph and Telex station is difficult and inefficient, because of the circuits of Telex switching and VFT equipment becoming complicated particularly Telex switching and VFT equipment has so many kinds for its quantity that repair work was concentrated in maintenance repair center.

The faulty module and unit is sent directly from a Telegraph and Telex station to the maintenance repair center with a note attached describing the fault. Having been repaired there, it is returned to Telegraph and Telex station with a repair card entering the items repaired. After the received faulty module and unit has been checked and confirmed to be normal, as a rule, it should be returned to the former place.

Modules and parts that have comparatively frequent fault, such as fuse, thermister, modulator, demodulator and so on, are replaced with spare modules or parts, because they have been designed originally so as to be replaced easily. These spare modules and parts are always kept in a reasonable number in consideration of the failure rate and frequency of distribution rates.

8.4. Maintenance repair center.

8.4.1. Objective.

As previously mentioned, it must have a central stock of spare module and unit, and for this reason it find it expedient to establish a central maintenance repair center at the same place, and it is better to install them in Gambir Telegraph and Telex station in Jakarta. The organization of this repair center is shown in Fig 4 .

8.4.2. Function of maintenance repair center.

Repair and maintenance of Telex terminal equipment, Telex switching and VFT terminal equipment are divided between specialist group for each of the following fields :

- Telex terminal equipment.
- Telex switching equipment.
- VFT terminal equipment.

Each of these groups consists of 2 to 4 engineers and technicians, and through their leaders they are responsible for :

- Stocks of spare modules or units.
- Files/indexes of completed repairs, checking and modifications of equipment.
- Fault reports with the information concerning the MTR and MTBF of the individual sub-modules or units.
- Providing assistance to operations technicians at the Telex switching/VFT terminal station in measurements and repair faults.

The special assignments group is headed by an engineer with long experience of work in the other groups, he is responsible :

- Training of operations technicians in equipment and instrument.
- Preparation of the fault reports.
- Special assignment such as the development of new measuring methods.
- The work shop.
- Supervision of the fitters.

The work shop undertakes work of mechanical nature including repairs.

8.4.3. Organization of Maintenance repair center.

Organization of maintenance repair and stock system is shown in Fig 5 .

Fitters have extensive training in the installation of Telex switching and VFT terminal equipment. A separate group consisting of non-technical personnel is responsible for :

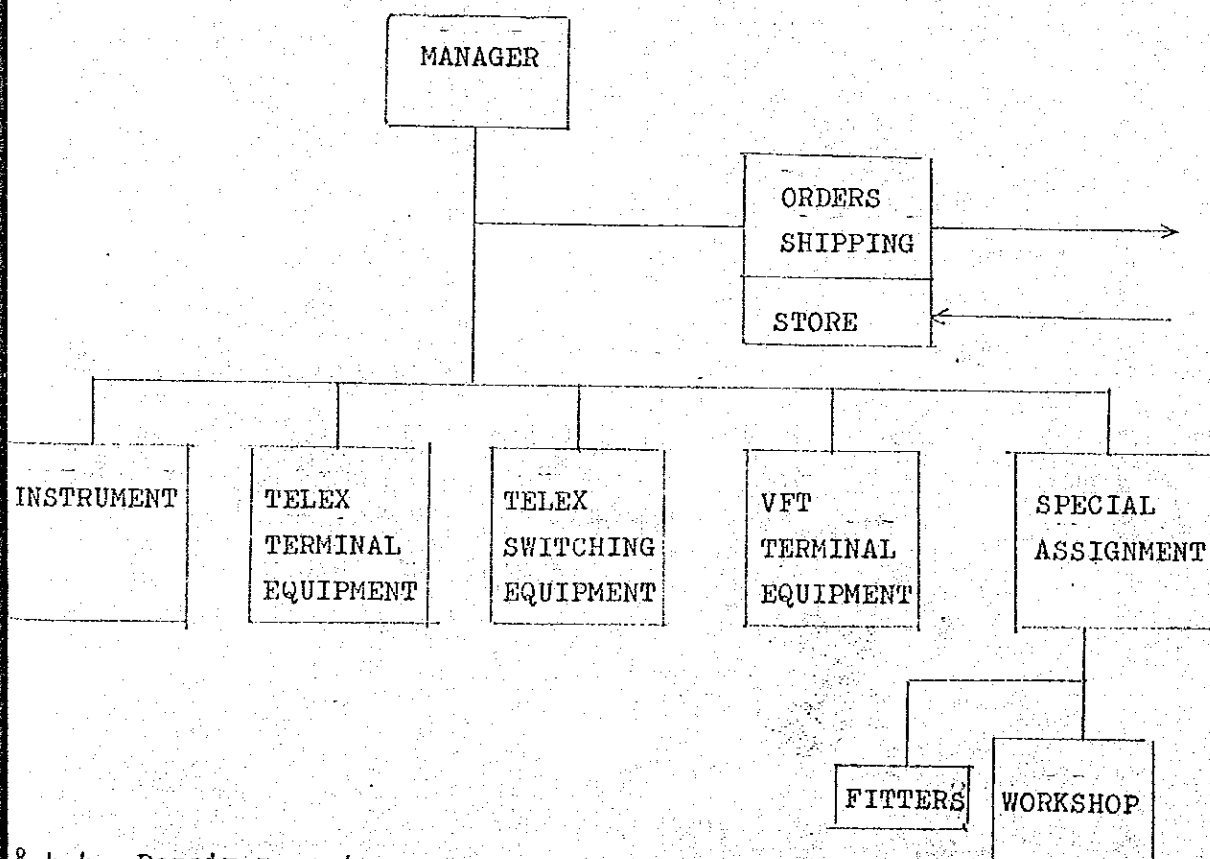
- Orders.
- Receipt of the material
- Packaging
- Despatch of the material

In packing and transportation of the material great importance is attached to the use of special transport cases in order to avoid damage.

In maintenance repair center must be provided to repair and to maintain as follows :

- Measuring set.
- Instrument for the functional testing.
- Machine tools
- Electric gilding set.
- Air conditioning set

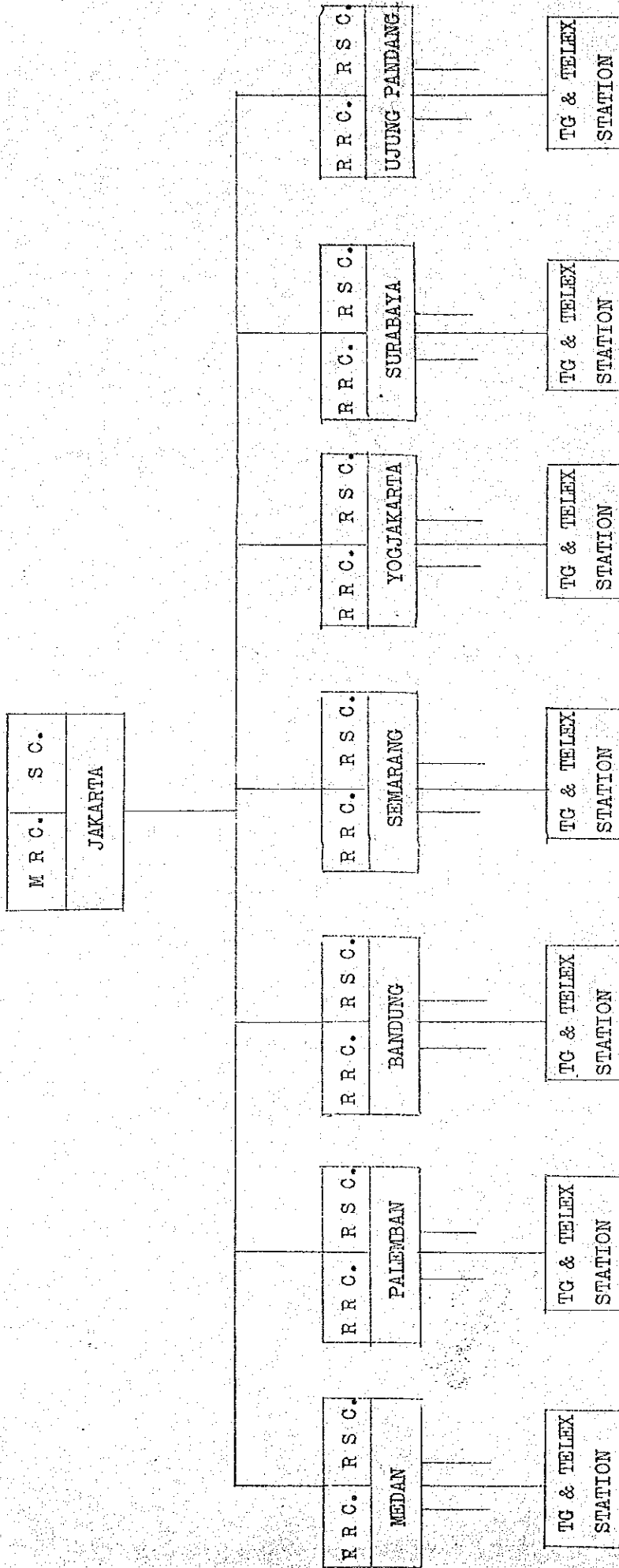
Fig 4 . The organization of the maintenance repair center.



8.4.4. Repair report.

Repair request and repair work report to be used for maintenance repair work in maintenance repair center is shown in Table 64.

The organization of maintenance repair and stock system



- NOTES:
- MRC MAINTENANCE REPAIR CENTRE
 - SC STOCK CENTRE
 - PRC REGIONAL REPAIR CENTRE
 - RSC REGIONAL STOCK CENTRE

TABLE 64. REPAIR REQUEST AND REPAIR WORK REPORT

PERUM TELEKOMUNIKASI

Station		Order No.	
Issued data		Received data	
Issued by		Received by	
Name, Number and Location module or unit.			
Fault's appearance			
Cause of fault			
Description of repair work			
Description of test result			
Test data	Performed by	Checked by	
Remarks			

