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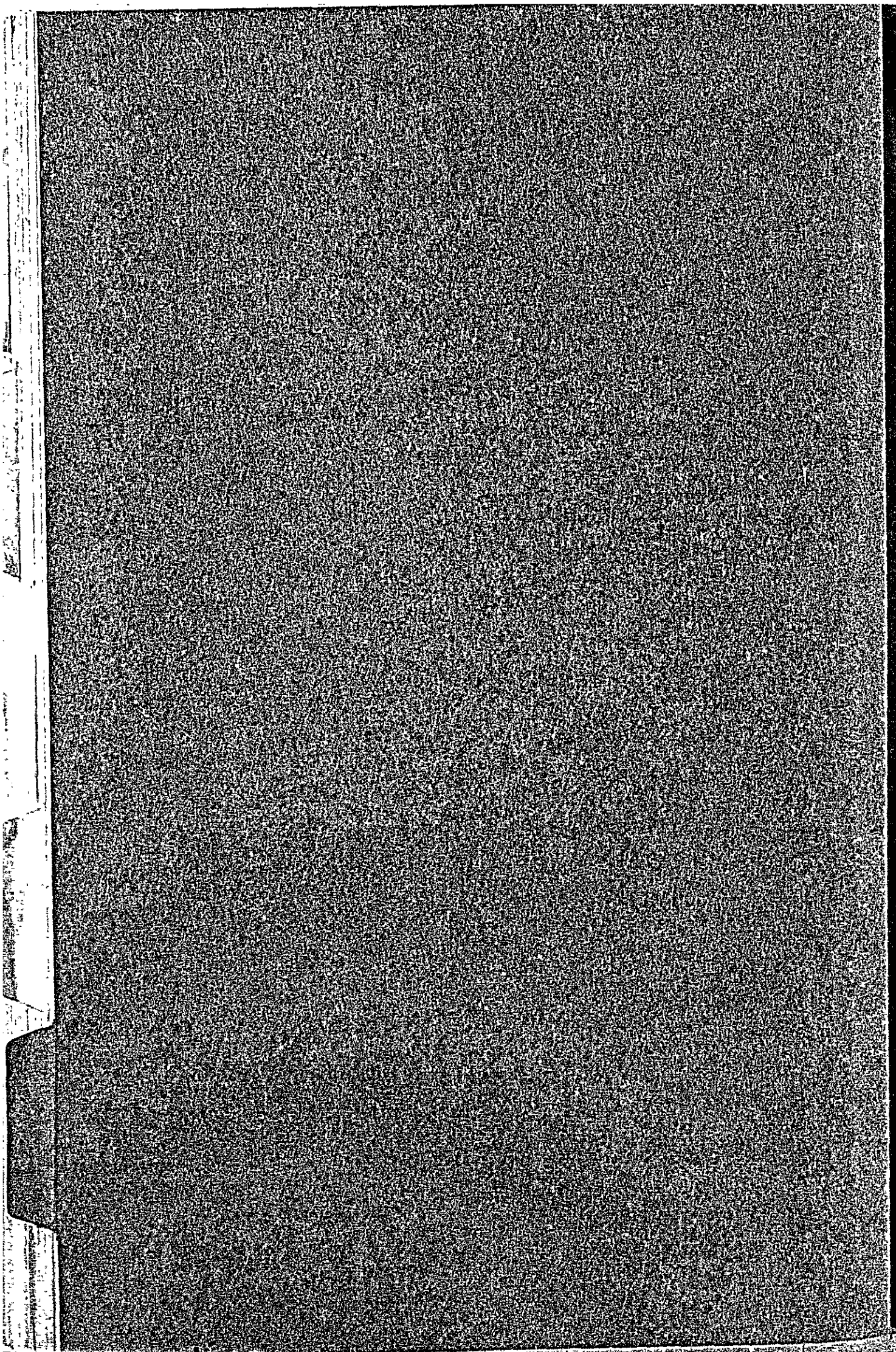
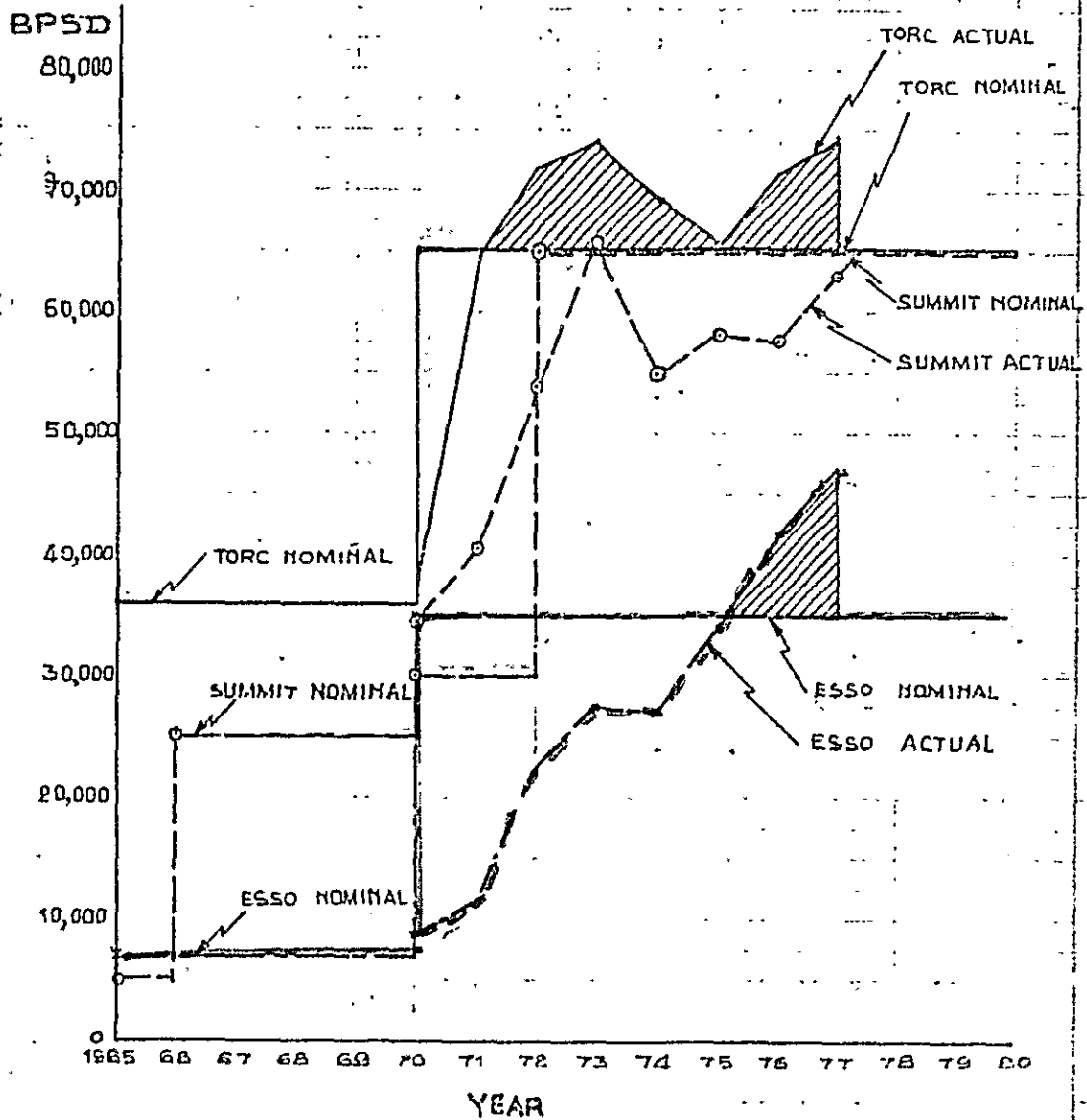


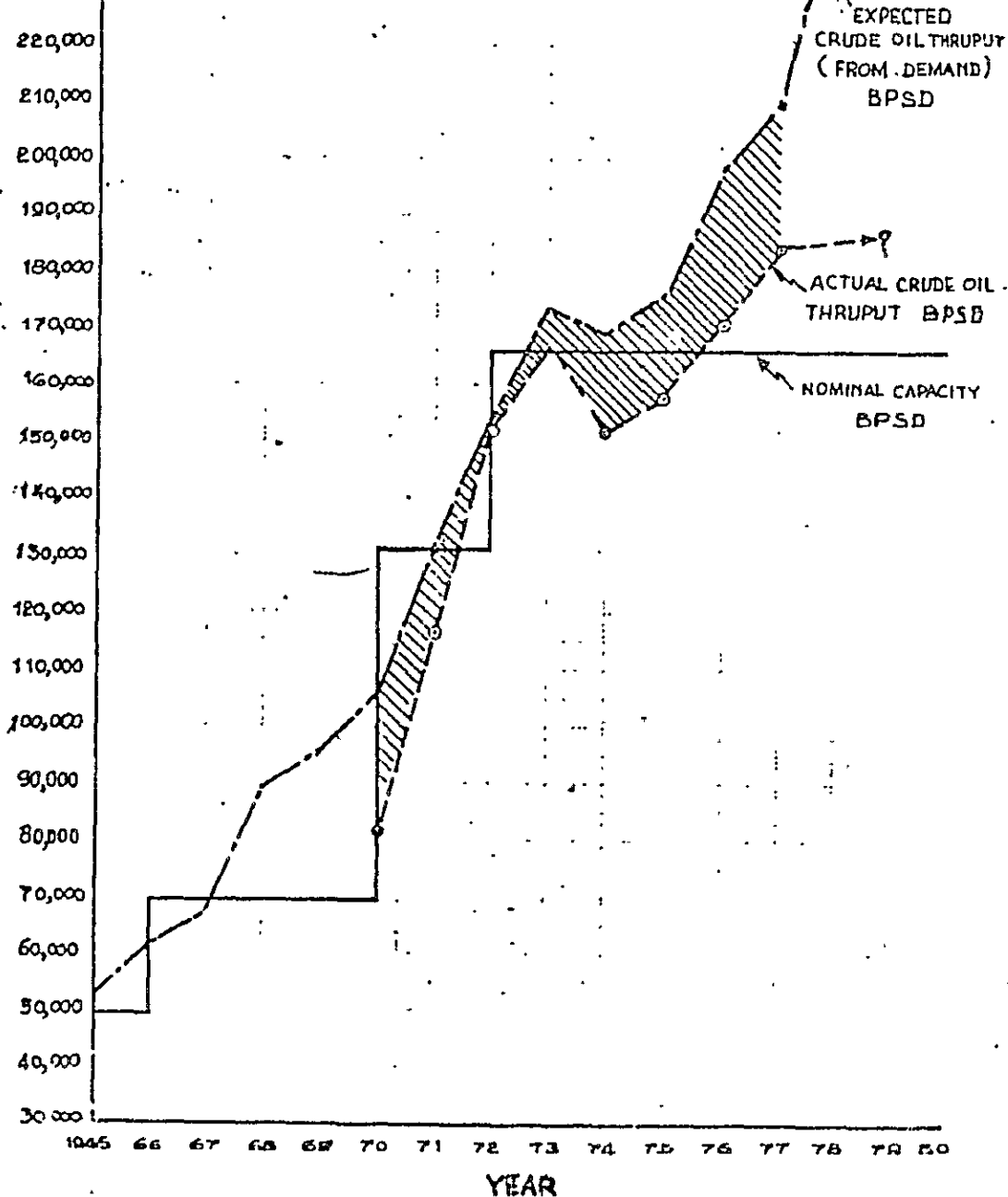
FIG. 1 NOMINAL CAPACITY AND ACTUAL THRUPTUT OF 3 REFINERIES



BPSD

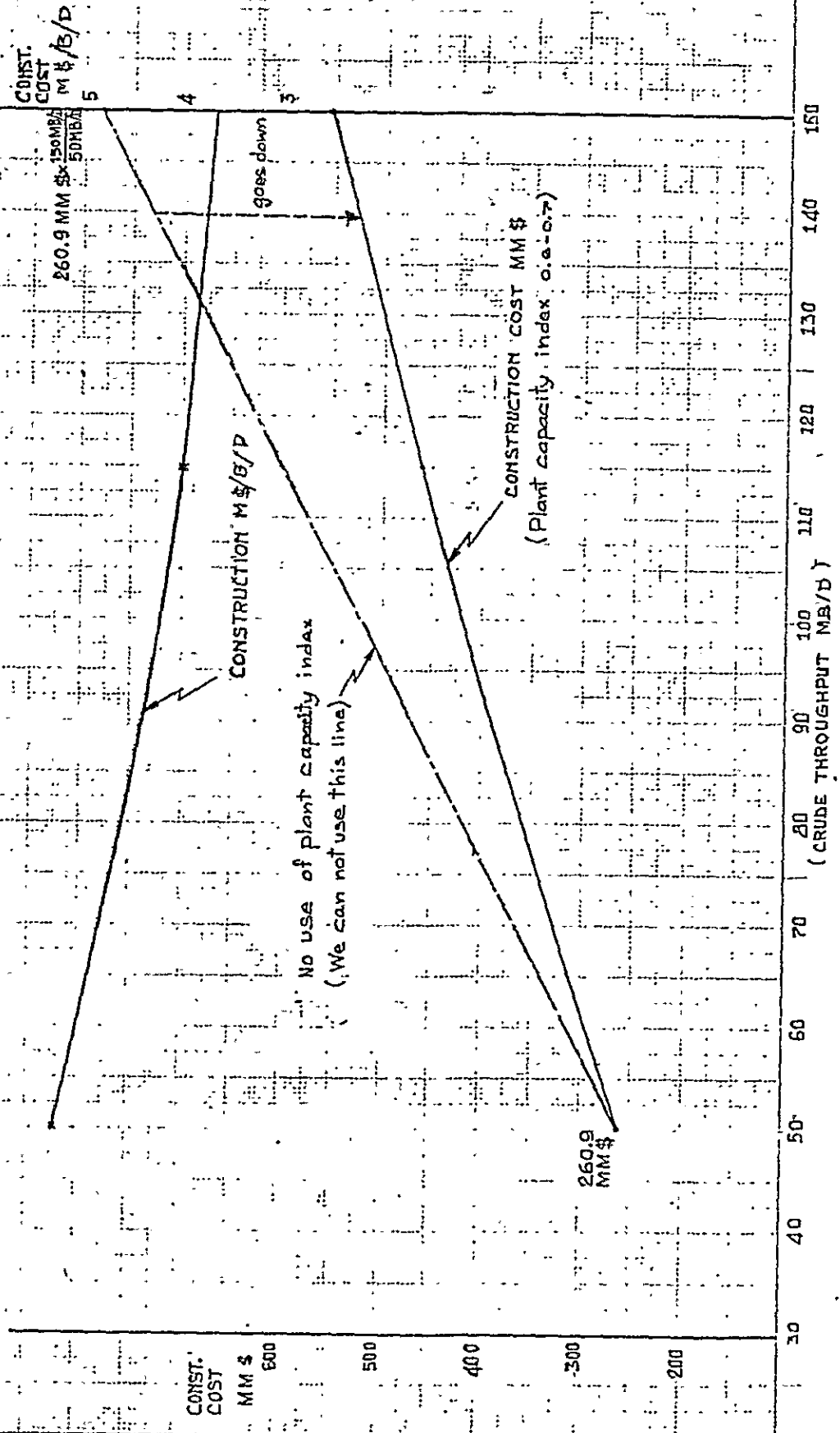
300,000
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120,000
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90,000
80,000
70,000
60,000
50,000
40,000
30,000

FIG.2 TOTAL NOMINAL CAPACITY
ACTUAL CRUDE OIL THRUPTUT
AND EXPECTED CRUDE OIL
THRUPTUT (FROM DEMAND)



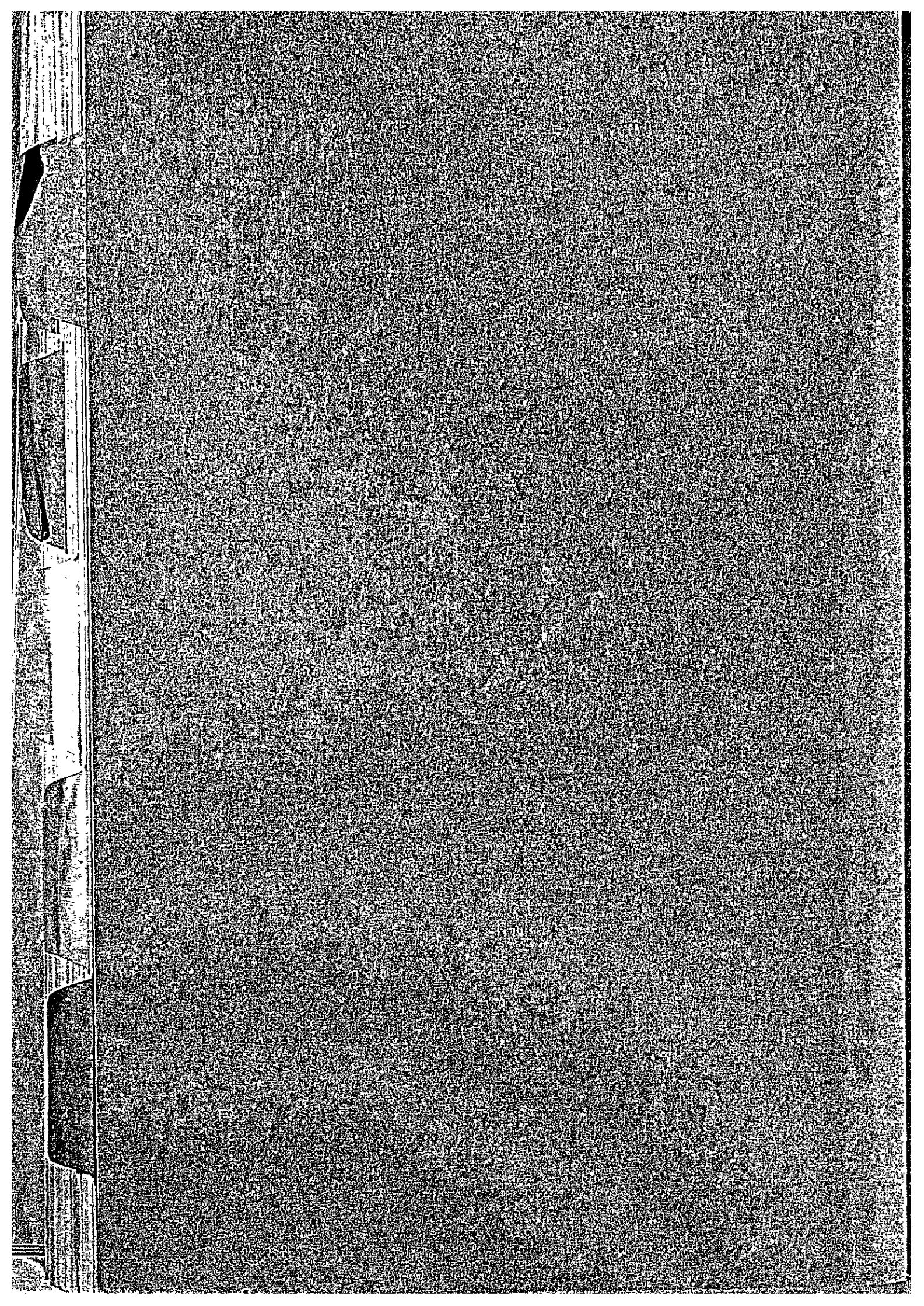
YEAR

FIG. 3 GRASS ROOTS REFINERY COST IN 1976 (IN JAPAN)



J

K



STREAM NO.	DESIGN CASE					
	1	2	3	4	5	6
DESCRIPTION	Gas From Pipeline (Lb-Moles/Hr)	Gas Plant Feed (Lb-Moles/Hr)	Dew Point Unit Feed (Lb-Moles/Hr)	Acid Gas Vent (Lb-Moles/Hr)	Dew Point Unit Liquids (Lb-Moles/Hr)	Dew Point Unit Gas (Lb-Moles/Hr)
NITROGEN	274.9	111.8	163.1	0.0	0.0	163.1
METHANE	34,554.2	14,055.7	20,498.5	0.0	12.7	20,485.8
CARBON DIOXIDE	12,694.1	5,159.5	7,524.6	4989.4	9.5	7,515.1
ETHANE	3,958.0	1,610.0	2,348.0	0.0	6.3	2,341.7
PROPANE	1,555.7	673.5	982.2	0.0	7.7	974.5
ISOBUTANE	352.8	143.5	209.3	0.0	3.4	205.9
N-BUTANE	322.0	131.0	191.0	0.0	4.3	186.7
ISOPENTANE	103.3	42.0	61.3	0.0	2.9	58.4
N-PENTANE	63.9	26.0	37.9	0.0	2.3	35.6
HEXANES	83.9	34.1	49.8	0.0	7.3	42.5
HEPTANES	35.2	14.3	20.9	0.0	6.6	14.3
OCTANES	12.5	5.1	7.4	0.0	4.1	3.3
WATER	8.1	3.3	4.8	857.6	0.0	4.8
TOTAL	54,108.6	22,009.8	32,098.0	5847.0	67.1	32,031.7
LBS/HR	1,375,942	559,693	816,249	235,033	3,725	812,524
M.W.	25.4	25.4	25.4	40.2	55.5	25.4
MMSCFD(1)	491.58	200.00	291.68	53.13	-	291.07
GM @ 60°F	93.7	918.7	918.7	0	12.3	914.8

NOTE (1) - SCF measured at 14.73 psia & 60°F

OVERALL MATERIAL BALANCE

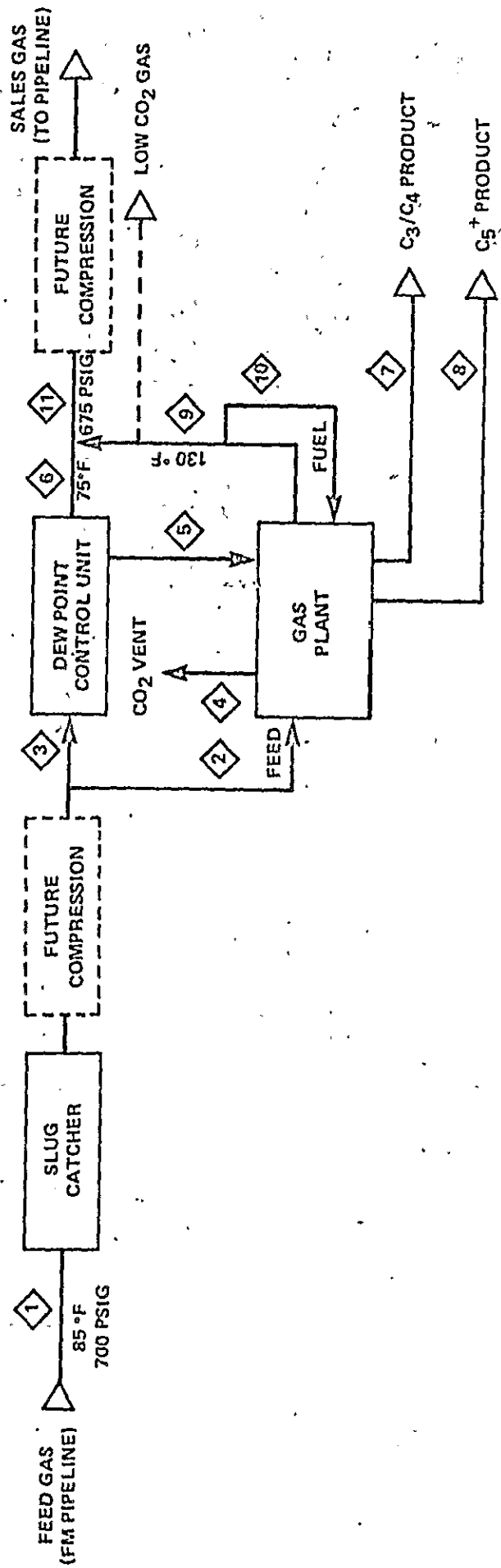
DESIGN CASE

STREAM NO.	7	8	9	10	11
DESCRIPTION	LPG Product (Lb-Moles/Hr)	C5+ Liquids (Lb-Moles/Hr)	Gas Plant Sales Gas (Lb-Moles/Hr)	Gas Plant Fuel Gas (Lb-Moles/Hr)	Net Gas To Pipeline (Lb-Moles/Hr)
NITROGEN	0.0	0.0	105.1	6.8	268.2
METHANE	0.0	0.0	13,214.5	853.8	33,700.3
CARBON DIOXIDE	0.0	0.0	168.7	10.9	7,683.8
ETHANE	30.0	0.0	1,490.1	96.3	3,831.8
PROPANE	630.8	0.0	47.4	3.1	1,021.9
ISOBUTANE	144.8	0.9	1.1	0.1	207.0
N-BUTANE	129.1	5.6	0.5	0.0	187.2
ISOPENTANE	9.0	35.9	0.0	0.0	58.4
N-PENTANE	2.9	25.3	0.0	0.0	35.6
HEXANES	0.1	41.3	0.0	0.0	42.5
HEPTANES	0.0	20.9	0.0	0.0	14.3
OCTANES	0.0	9.1	0.0	0.0	3.3
WATER	0.0	0.0	0.0	0.0	4.8
TOTAL	946.7	139.0	15,027.4	971.0	47,059.1
LBS/HR	45,508	11,490	269,363	17,405	1,081,887
M.W.	48.1	82.6	17.9	17.9	23.0
MMSCFD (1)	-	-	136.55	8.82	427.62
GPM @ 60°F	171.7	34.9	-	-	-
HHV (BTU/SCF) (1)	-	-	1074.2	1074.2	965.7

NOTE (1) - SCF measured at 14.73 psia & 60°F

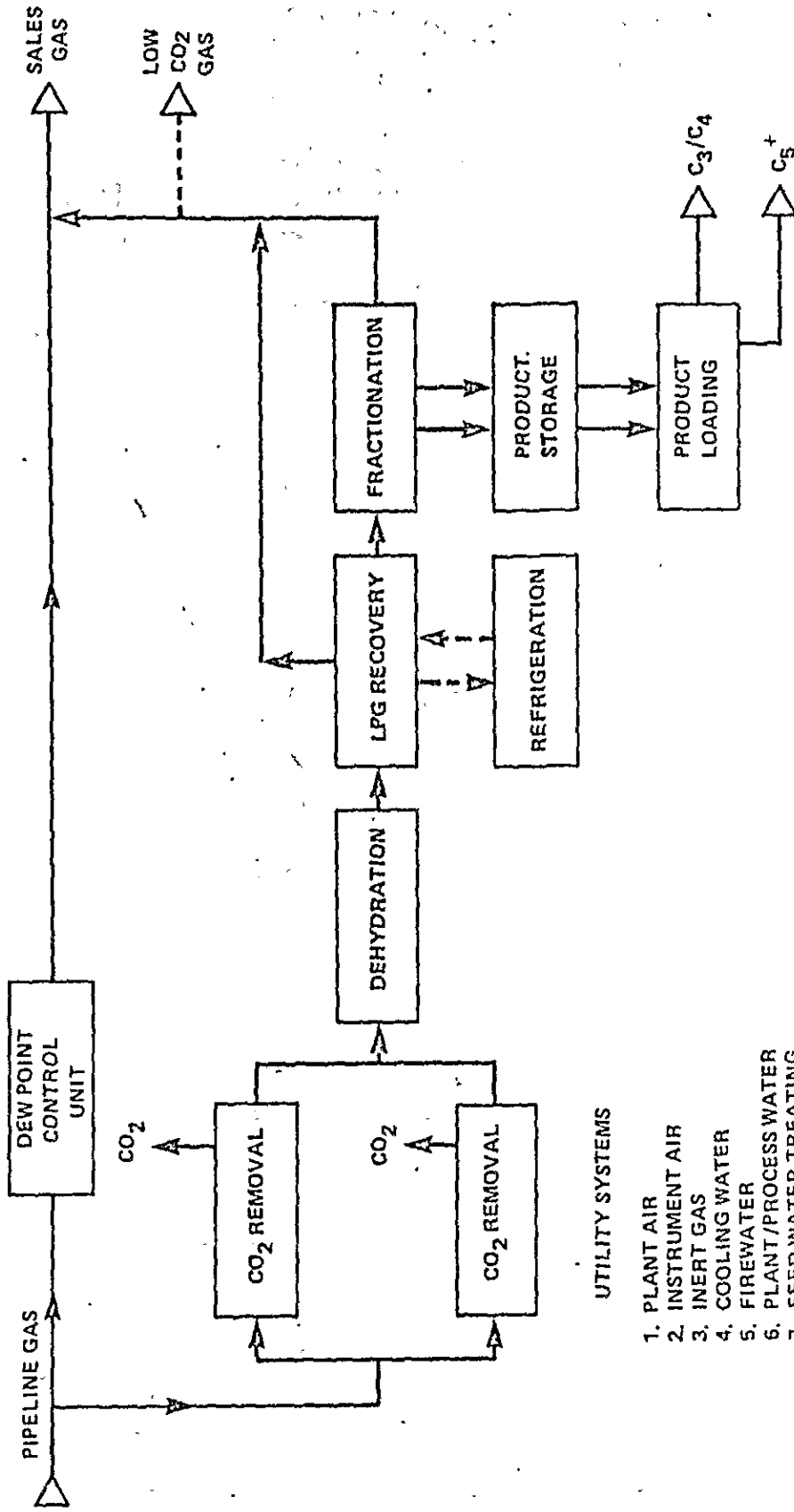
NATURAL GAS ORGANIZATION OF THAILAND
NATURAL GAS DEVELOPMENT PROJECT

Y FLUOR OCEAN SERVICES, INC.



BLOCK FLOW DIAGRAM
(OVERALL MATERIAL BALANCE KEY)

NATURAL GAS ORGANIZATION OF THAILAND
NATURAL GAS DEVELOPMENT PROJECT



UTILITY SYSTEMS

1. PLANT AIR
2. INSTRUMENT AIR
3. INERT GAS
4. COOLING WATER
5. FIREWATER
6. PLANT/PROCESS WATER
7. FEED WATER TREATING
8. WASTE WATER TREATING
9. STEAM
10. EMERGENCY POWER
11. FLARE & RELIEF
12. METHANOL INJECTION

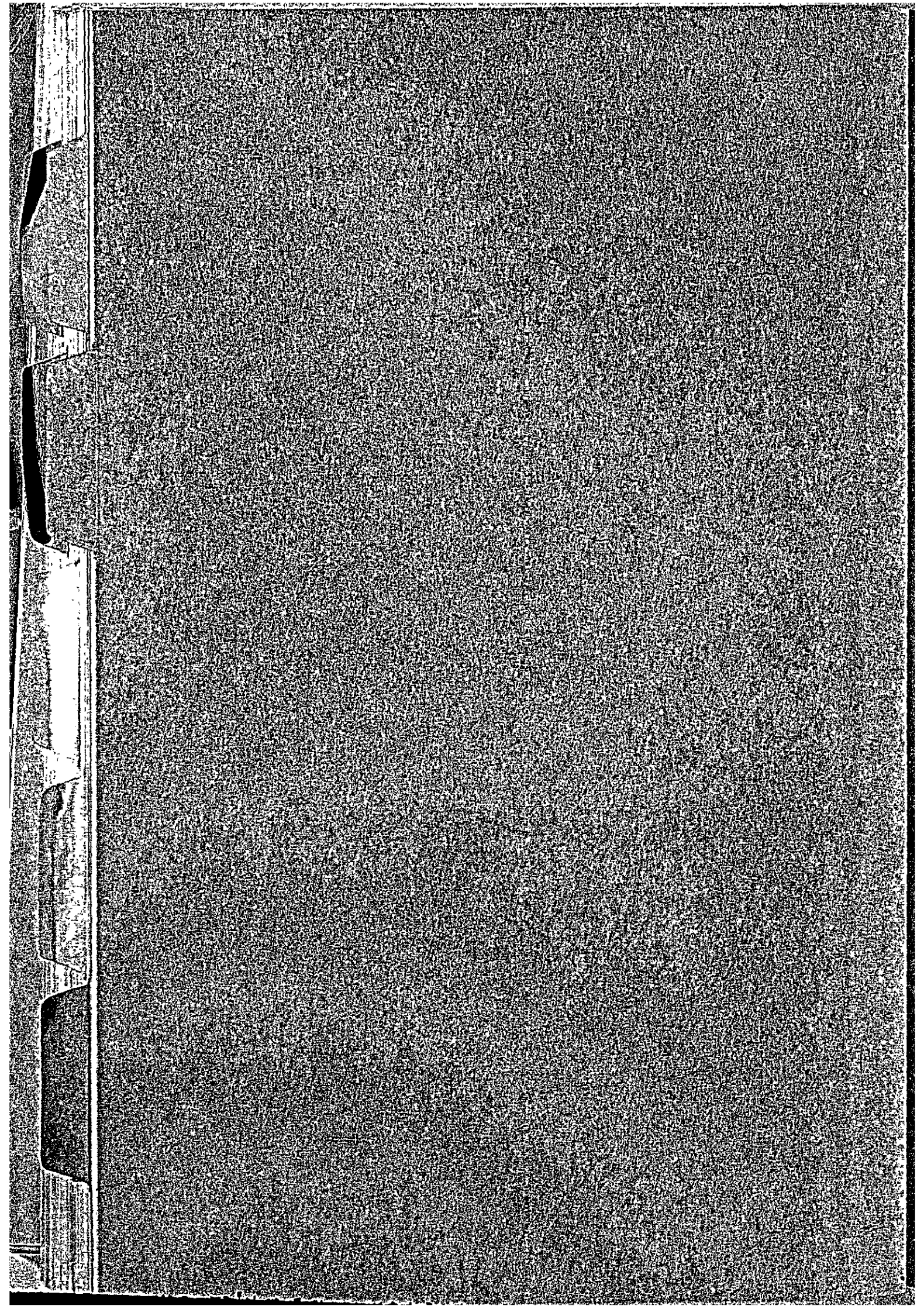
PROCESS PLANT BLOCK
FLOW DIAGRAM

NGOT FEED GAS COMPOSITION & HHV

	<u>1981</u>	<u>1982</u>	<u>1983</u>	<u>1984</u>	<u>1985</u>	<u>1986</u>	<u>1987</u>	<u>1988</u>	<u>1989</u>	<u>1990</u>
<u>GAS PRODUCTION (MMSCFD) (1)</u>										
Union	150	150	200	250	250	250	250	250	250	250
Texas Pacific		150	150	250	250	350	350	450	450	450
<u>GAS COMPOSITION (MOLE %)</u>										
N ₂	0.226	0.508	0.468	0.508	0.508	0.555	0.555	0.588	0.588	0.588
C ₁	69.339	63.861	64.637	63.861	63.861	62.948	62.948	62.295	62.295	62.295
C ₀₂	14.888	23.442	22.227	23.442	23.442	24.867	24.867	25.886	25.886	25.886
C ₂	9.652	7.315	7.647	7.315	7.315	6.926	6.926	6.648	6.648	6.648
C ₃	3.670	3.060	3.146	3.060	3.060	2.958	2.958	2.886	2.886	2.886
i-C ₄	0.804	0.652	0.674	0.652	0.652	0.627	0.627	0.609	0.609	0.609
n-C ₄	0.670	0.595	0.606	0.595	0.595	0.582	0.582	0.573	0.573	0.573
i-C ₅	0.213	0.191	0.195	0.191	0.191	0.188	0.188	0.185	0.185	0.185
n-C ₅	0.127	0.118	0.120	0.118	0.118	0.117	0.117	0.116	0.116	0.116
C ₆	0.230	0.155	0.166	0.155	0.155	0.142	0.142	0.134	0.134	0.134
C ₇	0.120	0.065	0.073	0.065	0.065	0.056	0.056	0.049	0.049	0.049
C ₈	0.046	0.023	0.026	0.023	0.023	0.019	0.019	0.016	0.016	0.016
H ₂ O	0.015	0.015	0.015	0.015	0.015	0.015	0.015	0.015	0.015	0.015
Total	100.000	100.000	100.000	100.000	100.000	100.000	100.000	100.000	100.000	100.000
<u>HHV(BTU/SCF) (2)</u>	1047.7	918.7	937.1	918.7	918.7	897.2	897.2	881.9	881.9	881.9

(1) 14.73 psia, 60°F, water saturated; (2) Based on composition shown, 14.73 psia, 60°F.

7



THAILAND ENERGY CONSUMPTION (1974-1977) WITH 23-YEAR FORECAST

ACTUAL


















Year	Petroleum	Hydroelectric	Coal	Natural Gas	Nuclear	Other Products
1970	98,046 × 10 ⁹ kcal					
1977	110,861 × 10 ⁹ kcal					

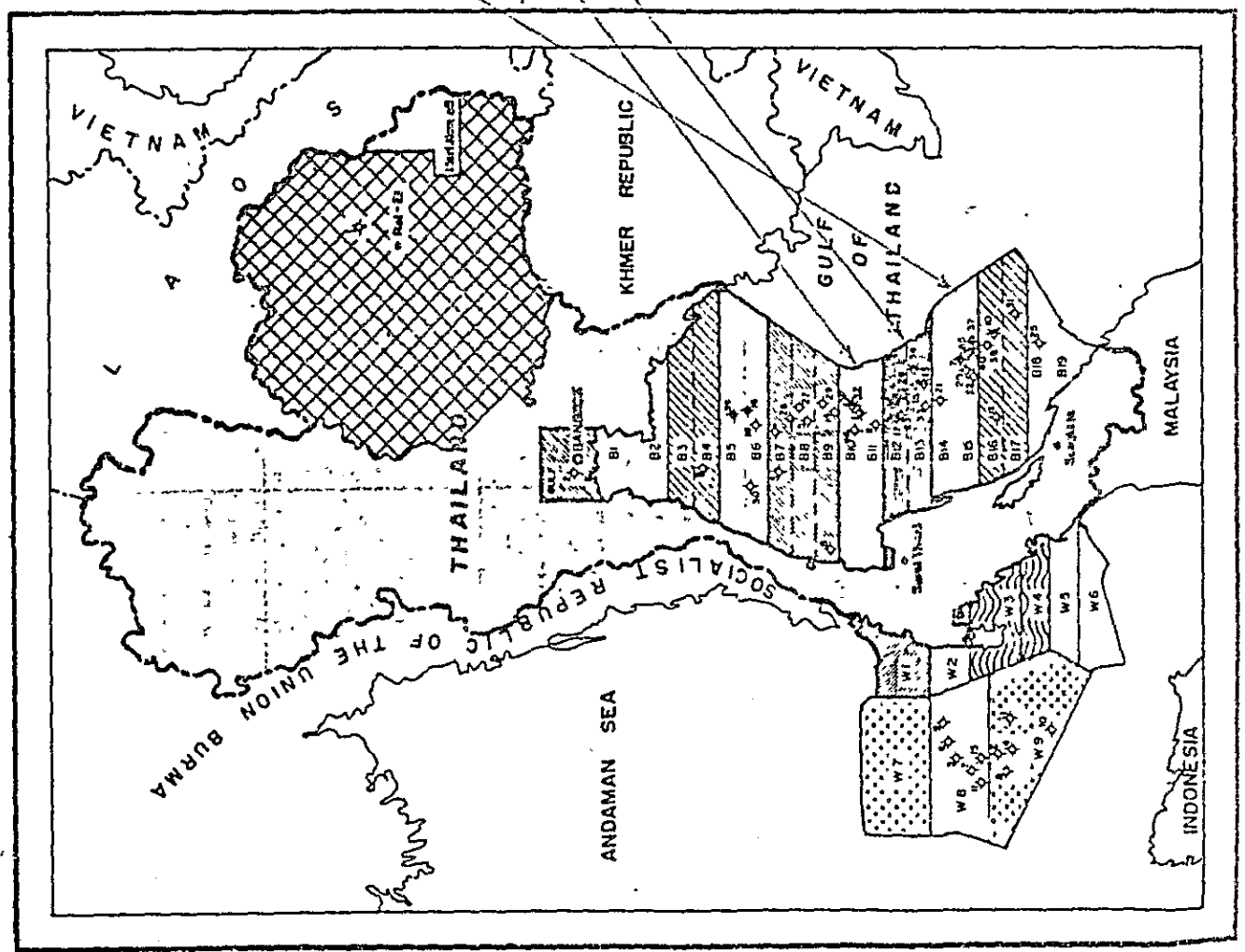
FORECAST

Year	Petroleum	Hydroelectric	Coal	Natural Gas	Nuclear	Other Products
1976	130,602 × 10 ⁹ kcal					
1981	197,018 × 10 ⁹ kcal					
1984	264,607 × 10 ⁹ kcal					
1987	310,892 × 10 ⁹ kcal					

ITEM	YEAR	Petroleum Products		Hydroelectric		Coal and Lignite		Biomass		Fuel Wood		Charcoal		Rubbish		Natural Gas		Nuclear		Total	
		10 ⁹ Kcal	% of Total	10 ⁹ Kcal	% of Total	10 ⁹ Kcal	% of Total	10 ⁹ Kcal	% of Total	10 ⁹ Kcal	% of Total	10 ⁹ Kcal	% of Total	10 ⁹ Kcal	% of Total	10 ⁹ Kcal	% of Total	10 ⁹ Kcal	% of Total	10 ⁹ Kcal	% of Total
Actual	1974	75,459,776	82.09	7,754,542	8.44	2,159,376	2.35	5,565,000	6.05	413,000	0.45	215,000	0.23	360,000	0.39	-	-	-	-	91,226,694	100.00
	1975	77,994,753	79.94	10,571,625	10.81	2,168,574	2.22	5,879,715	6.03	388,413	0.40	190,100	0.13	437,154	0.45	-	-	-	-	97,570,334	100.00
	1976	88,072,765	79.14	11,281,515	10.14	2,544,075	2.29	6,371,981	7.32	389,623	0.35	245,599	0.22	379,348	0.34	-	-	-	-	111,282,906	100.00
	1977	97,842,247	81.77	10,225,229	8.55	2,274,450	1.90	8,303,784	6.94	429,017	0.36	191,000	0.16	386,000	0.32	-	-	-	-	119,861,277	100.00
Forecast	1978	117,625,516	84.87	5,755,428	4.15	3,201,835	3.75	9,967,007	6.47	416,310	0.32	199,194	0.14	416,880	0.30	-	-	-	-	138,493,856	100.00
	1979	127,402,851	81.79	6,241,005	4.01	11,344,637	7.28	9,684,307	6.22	443,727	0.28	207,739	0.13	450,250	0.29	-	-	-	-	155,090,720	100.00
	1980	143,390,310	81.90	7,864,560	4.49	12,216,603	6.98	10,459,117	5.97	451,270	0.26	216,651	0.12	486,249	0.28	-	-	-	-	175,090,720	100.00
	1981	155,051,515	79.90	9,739,204	4.95	15,286,825	7.76	11,293,846	5.73	458,942	0.23	223,945	0.12	525,149	0.27	-	-	-	-	197,018,464	100.00
	1982	161,873,997	73.77	10,143,495	4.62	17,311,623	7.89	12,086,535	5.51	466,744	0.21	235,638	0.11	561,909	0.26	-	-	-	-	219,420,321	100.00
	1983	152,807,219	64.66	11,484,045	4.86	24,013,488	10.16	12,932,614	5.47	476,679	0.20	245,747	0.11	601,234	0.25	-	-	-	-	236,315,666	100.00
	1984	142,968,118	56.15	14,463,045	5.68	32,366,871	11.81	14,806,530	5.40	490,956	0.18	287,285	0.10	634,330	0.25	-	-	-	-	254,608,520	100.00
	1985	160,684,171	58.58	15,386,535	5.61	32,411,954	11.81	14,806,530	5.40	490,956	0.18	287,285	0.10	634,330	0.25	-	-	-	-	274,313,004	100.00
	1986	160,556,918	61.03	15,833,383	5.26	32,428,856	10.98	15,843,003	5.36	488,266	0.16	276,673	0.09	738,549	0.25	-	-	-	-	295,544,895	100.00
	1987	199,004,908	63.20	16,012,125	5.06	32,463,501	10.26	16,703,589	5.31	473,720	0.15	286,433	0.09	780,741	0.25	-	-	-	-	316,292,147	100.00
	1988	217,576,554	64.28	19,461,807	5.75	32,489,635	9.60	17,801,204	5.26	465,245	0.14	296,515	0.09	827,586	0.24	-	-	-	-	338,493,856	100.00
	1989	234,453,133	64.73	20,593,827	5.69	32,517,316	8.98	18,869,276	5.21	457,105	0.13	306,932	0.08	877,241	0.24	-	-	-	-	362,224,415	100.00
	1990	251,714,424	64.94	21,084,141	5.59	32,546,669	8.40	20,001,433	5.16	449,017	0.12	317,737	0.08	929,876	0.24	-	-	-	-	387,616,147	100.00
	1991	273,642,227	64.47	22,804,245	5.30	32,577,783	7.85	21,201,519	5.11	441,069	0.11	328,942	0.08	985,669	0.24	-	-	-	-	414,671,968	100.00
	1992	299,899,403	68.04	23,489,415	5.33	32,605,267	7.40	22,261,595	5.05	443,762	0.10	340,521	0.08	1,034,932	0.23	-	-	-	-	440,744,633	100.00
	1993	325,674,202	69.52	24,240,123	5.17	32,634,125	6.97	23,374,674	4.99	425,593	0.09	333,507	0.08	1,086,670	0.23	-	-	-	-	468,478,314	100.00
	1994	353,836,365	71.06	24,240,123	4.87	32,644,426	6.56	24,543,408	4.93	418,060	0.08	364,915	0.07	1,141,035	0.23	-	-	-	-	497,698,752	100.00
	1995	393,812,715	72.53	24,240,123	4.58	32,696,242	6.18	25,770,378	4.87	410,660	0.08	377,760	0.07	1,193,086	0.22	-	-	-	-	529,216,584	100.00
	1996	415,679,647	72.90	24,240,123	4.31	32,727,649	5.62	27,039,107	4.81	403,291	0.07	391,037	0.07	1,237,991	0.22	-	-	-	-	562,451,385	100.00
	1997	446,165,800	75.09	24,240,123	4.08	32,737,711	5.51	25,141,471	4.74	396,251	0.07	404,822	0.07	1,308,310	0.22	-	-	-	-	594,604,908	100.00
	1998	478,056,261	76.22	24,240,123	3.86	32,746,895	5.23	29,267,130	4.67	389,257	0.06	419,072	0.07	1,360,442	0.22	-	-	-	-	627,297,782	100.00
	1999	511,853,964	77.29	24,240,123	3.66	32,757,247	4.95	30,437,816	4.60	382,248	0.06	431,823	0.07	1,415,068	0.21	-	-	-	-	662,270,497	100.00
	2000	547,367,037	78.30	24,240,123	3.47	32,846,813	4.70	31,635,228	4.53	375,580	0.05	449,084	0.06	1,471,671	0.21	-	-	-	-	699,191,064	100.00

map of Thailand, showing exploration blocks and test wells

-  Thailand Sun Oil, Gulf Oil, Ply Ltd, Petroleum Resources (7, 8, 9)
-  Tenneco, Texas Pacific, Canadian Superior, Home Oil, Highland, Agip (1, 2, 14, 15)
-  BP, Deutsche BP, Texas Pacific, Canadian Superior, Home Oil, Highland (3, 4, 16, 17)
-  Amoco, Idamitsu (5, 6)
-  Union Oil, Mitsui, Conoco (10, 8)
-  Union Oil, ^{Sabur} Southeast-Asia (12, 13)
-  Triton Oil, Anschutz, Inlet (18, 19)
-  Weeks Petroleum, Norse Petroleum (W1)
-  Amoco (W2)
-  Pan Ocean (W3, 4)
-  Oceanic, Suwanamas (W7)
-  Union, Amoco, BP, Hamilton, Secm Resources (W8)
-  ESSO (W9)
-  Dry Hole
-  Oil Discovery
-  Gas & Condensate
-  Oil & Condensate & Gas Discovery



JICA