TABLE 11 LPG PRODUCTION IN 1981

|                 | (1)            | (5)                 | (3)            | (4)                                | (5)                    | (9)                     | (2)                  | (8)                  |
|-----------------|----------------|---------------------|----------------|------------------------------------|------------------------|-------------------------|----------------------|----------------------|
|                 |                |                     | (1)x(2)        | (3)+2,20462 (4)x24+10 <sup>3</sup> | (4)x24÷10 <sup>3</sup> | (5)×365-10 <sup>3</sup> |                      | (6)÷(9)              |
|                 | LPG<br>Product | Molecular<br>Weight | LPG<br>:/eight | LPG<br>Weight                      | LPG<br>Weight          | LPG<br>Weight           | Specific<br>Quantity | LPG<br>Volume        |
|                 | lb-Mols/Hr     | 1b                  | lb/Hr          | Kg/Hr                              | t/D                    | 10 <sup>2</sup> t/Y     | 60°F/60°F            | 10 <sup>3</sup> K1/Y |
| ETHANE          | 8.3            | 30°05               | 9.642          | 113.2                              | 2.72                   | 66•0                    | 0.374                | 2.65                 |
| PROPANE         | 165.9          | 460.44              | 7,315.2        | 3,318.1                            | 79.63                  | 50.62                   | 0.508                | 57.20                |
| BUTANE (ISO+N)  | 77.0           | 58.120              | 4,475.2        | 2,029.9                            | 48.72                  | 17.78                   | 0.584                | 30.45                |
| PENTANE (ISO+N) | 3.7            | 72.146              | 6.992          | 121,1                              | 2.91                   | 90*1                    | 0.631                | 1.68                 |
| HEXANE          | 0.1            | 86.172              | 8.6            | 3.9                                | 60.0                   | 60.0                    | 499*0                | 0.05                 |
| TOTAL           | 255.0          |                     | 12,315.5       | 5,586.2                            | 134.07                 | 46.84                   |                      | 92.03                |
|                 |                |                     |                |                                    | •                      |                         |                      |                      |

TABLE 12 . LPG PRODUCTION IN 1982

TABLE 13 TILPG PRODUCTION IN 1983

| <u>.</u>        | (1)            | (2)                 | (3)      | (4)                 | (5).                   | (9)                     | (2)       | (8)                  |
|-----------------|----------------|---------------------|----------|---------------------|------------------------|-------------------------|-----------|----------------------|
|                 |                |                     | (1)x(2)  | (1)x(2) (3)÷2.20462 | (4)x24÷10 <sup>3</sup> | (5)×365÷10 <sup>3</sup> |           | (6)-(7)              |
|                 | LPG<br>Product | Molecular<br>Weight | LPG      | LPG                 | LPG                    | LPG                     | Specific  | LPG                  |
|                 | lb-Mols/Hr     | 12                  | 7H/4T    | Kg/Hr               | t/D                    | 10 <sup>2</sup> t/Y     | 60°F/60°F | 10 <sup>3</sup> K1/Y |
|                 |                |                     |          |                     |                        |                         |           |                      |
| ETHANE          | 17.0           | 30.068              | 511.2    | 231.9               | 5.57                   | 2.03                    | 0.374     | 5.43                 |
| PROPANE         | 354.8          | 460.44              | 15,644.6 | 7,096.3             | 170.31                 | 62.16                   | 0.508     | 122.36               |
| BUTANE (ISO+N)  | 156.1          | 58.120              | 9,072.5  | 4,115.2             | 98.76                  | 36.05                   | 0.584     | 61.73                |
| PENTANE (ISO+N) | 7.0            | 72.146              | 505.0    | 229.1               | 5.50                   | 2.01                    | 0.631     | 27.70                |
| HEXANE          | 0.1            | 86.172              | 8.6      | 3.9                 | 60.0                   | 0.03                    | 199.0     | 0.05                 |
| TOTAL           | 535.0          |                     | 25,741,9 | 11,676.4            | 280.23                 | 102.28                  |           | 192.76               |
|                 |                |                     |          |                     |                        |                         |           |                      |

TABLE 14 LPG PRODUCTION IN 1984

|                 | (1)            | (2)                 | (3)           | (4)           | (5)                    | . (9)                                 | (2)                  | (8)                  |
|-----------------|----------------|---------------------|---------------|---------------|------------------------|---------------------------------------|----------------------|----------------------|
|                 |                |                     | (1)x(2)       | (3)+2.20462   | (4)x24÷10 <sup>3</sup> | $(4)x24+10^3$ (5)x365+10 <sup>3</sup> | ,                    | (6)÷(2)              |
| ·               | LPG<br>Product | Molecular<br>Weight | LPG<br>Meight | LPG<br>Weight | LPG<br>%eight          | LPG<br>Weight                         | Specific<br>Quantity | LPG<br>Volume        |
|                 | 1b-Mols/Hr     | 1.6                 | lb/Hr         | Kg/Hr         | t/D                    | 10 <sup>3</sup> t/Y                   | 60°F/60°F            | 10 <sup>3</sup> K1/Y |
| ETHANE          | 21.6           | 30.068              | 649.5         | 5-462         | 7.07                   | 2.58                                  | 425.0                | 06•9                 |
| PROPANE         | 455.1          | 460.44              | 20,067.2      | 9,102.3       | 218.46                 | 79.74                                 | 0.508                | 156.97               |
| BUTANE (ISO+N)  | 199.4          | 58.120              | 11,589.1      | 5,256.7       | 126.16                 | 46.05                                 | 0.584                | 78.85                |
| PENTANE (ISO+N) | 8.9            | 72.146              | 642.1         | 291.3         | 6.99                   | 2.55                                  | 0.631                | 40.4                 |
| HEXANE          | 0.1            | 86.172              | 8.6           | 3.9           | 60.0                   | 0.03                                  | 0.664                | 0.05                 |
| TOTAL           | 685.1          |                     | 32,956.5      | 14,948.8      | 358.77                 | 130 -95                               |                      | 246.81               |
|                 |                |                     | •             |               |                        |                                       | •                    | -                    |

TABLE 15 LPG PRODUCTION IN 1985

|                 | (1)            | (2)                 | (3)           | (4)                | (5)                    | (9)                     | (2)                  | (8)                   |
|-----------------|----------------|---------------------|---------------|--------------------|------------------------|-------------------------|----------------------|-----------------------|
|                 |                |                     | (1)x(2)       | 1)x(2) (3)÷2.20462 | (4)x24+10 <sup>3</sup> | (5)x365±10 <sup>3</sup> |                      | (6)+(7)               |
|                 | LPG<br>Product | Molecular<br>Weight | LPG<br>Weight | LPG<br>Weight      | LPG<br>Weight          | LPG<br>Weight           | Specific<br>Quantity | LPG<br>Volume         |
|                 | lb-Mols/Hr     | 1.6                 | 1b/Hr         | Kg/Hr              | t/D                    | 10 <sup>3</sup> t/Y     | 60°F/60°F            | 10 <sup>3</sup> K1/Y~ |
| ETHANE          | 26.9           | 30.068              | 808           | 366.9              | ထ                      | 3.22                    | 0.374                | 8,7,7                 |
| PROPANE         | 266.0          | 460.44              | 24,957.2      | 11,320.4           | 271.69                 | 99.17                   | 0.508                | 195.22                |
| BUTANE (ISO+N)  | 246.2          | 58.120              | 14,309.1      | 6,490.5            | 155.77                 | 56.86                   | 0.584                | 97.36                 |
| PENTANE (ISO+N) | 10.7           | 72.146              | 772.0         | 350.2              | 8,40                   | 3.07                    | 0.631                | 4.87                  |
| HEXANE          | 0.1            | 86.172              | 8.6           | 3.9                | 60.0                   | 0.03                    | 499.0                | 0.05                  |
| TOTAL           | 849.9          |                     | 40,855.7      | 18,531.9           | 92•444                 | 162.35                  |                      | 306.11                |
|                 |                |                     |               |                    |                        |                         |                      |                       |

TABLE 16 LPG PRODUCTION IN 1986

|                 | (1)         | (2)       | (3)      | (4)         | (5)                    | (9)                     | (2)       | (8)                  |
|-----------------|-------------|-----------|----------|-------------|------------------------|-------------------------|-----------|----------------------|
|                 |             |           | (1)×(2)  | (3)-2.20462 | (4)x24+10 <sup>3</sup> | (5)×365÷10 <sup>3</sup> |           | (4)÷(9)              |
|                 | <u> Par</u> | Molecular | LPG      | LPG         | LPG                    | LPG                     | Specific  | LPG                  |
|                 | Product     | "Weight   | Weight   | Weight      | Weight                 | "eight                  | Quantity  | Volume .             |
|                 | lb-Mols/Hr  | 1.6       | 1b/Hr    | Kg/Hr       | t/D                    | 10 <sup>3</sup> t/Y     | 60°F/60°F | 10 <sup>5</sup> K1/y |
|                 |             |           |          |             |                        |                         |           |                      |
| ETHANE          | 32.0        | 30.068    | 962.2    | 4.36.4      | 10.47                  | 3.82                    | 0.374     | 10.21                |
| PROPANE         | 684.3       | ħ60° ħ ħ  | 30,173.5 | 13,686.5    | 328.43                 | 119,90                  | 0.508     | 236.02               |
| BUTANE (ISO+N)  | 295.8       | 58.120    | 17,191.9 | 7,798.1     | 187.15                 | 68.31                   | 0.584     | 116.97               |
| PENTANE (ISO+N) | 12.8        | 72.146    | 923.5    | 418.9       | 10.05                  | 3:67                    | 0.631     | 5.82                 |
| HEXANE          | 0.1         | 86.172    | 8.6      | 3.9         | 60.0                   | 0.03                    | 499.0     | 0.05                 |
| TOTAL           | 1,025.0     |           | 49,259.7 | 22,343.8    | 536.24                 | 195.73                  |           | 369.07               |
|                 |             |           |          |             |                        |                         |           |                      |

TABLE 17 LPG PRODUCTION IN 1987

|                 | (1)        | (2)       | (3)      | (†)                 | (5)                    | (9)                     | (2)       | (8)                  |
|-----------------|------------|-----------|----------|---------------------|------------------------|-------------------------|-----------|----------------------|
|                 |            |           | (1)x(2)  | (1)x(2) (3)÷2.20462 | (4)x24+10 <sup>3</sup> | (5)×365÷10 <sup>3</sup> | ,         | (6)÷(7)              |
|                 | LPG        | Molecular | PGT      | LPG                 | LPG                    | LPG                     | i         | PdT                  |
|                 | Product.   | Weight    | Weight   | Weight              | Weight                 | Fergnt                  | Quantity  | Volume               |
| <del></del>     | lb-Mols/Rr | 1.b       | lb/Hr    | Kg/Hr               | t/D                    | 10 <sup>2</sup> t/v     | 60°F/60°F | 10 <sup>2</sup> KL/Y |
|                 |            |           |          |                     |                        |                         |           |                      |
| ETHANE          | 38.0       | 30.068    | 1,142.6  | 518.3               | 12.44                  | 4.54                    | 0.374     | 12.14                |
| PROPANE         | 811.9      | 460.44    | 35,799.9 | 16,238.6            | 389.73                 | 142.25                  | 0.508     | 280.02               |
| BUTANE (ISO+N)  | 350.0      | 58.120    | 20,342.0 | 9,227.0             | 221.45                 | 80.83                   | 0.584     | 138.41               |
| PENTANE (ISO+N) | 15.2       | 72.146    | 1,096.6  | 4.764               | 11.94                  | 4.36                    | 0.631     | 6.91                 |
| HEXANE          | 0.1        | 86.172    | 8.6      | 3.9                 | 60.0                   | 0.03                    | 499.0     | 0.05                 |
| TOTAL           | 1,215.2    |           | 58,389.7 | 26,485.2            | 635.65                 | 232.01                  |           | 437.53               |
|                 |            |           |          |                     |                        |                         |           | •                    |

TABLE 18 LPG PRODUCTION IN 1988

|   | (3)        | (2)       | (3)      | (†)         | (5)                    | (9)                     | (2)               | (8)                  |
|---|------------|-----------|----------|-------------|------------------------|-------------------------|-------------------|----------------------|
| *************************************** |            |           | (1)x(2)  | (3)+2.20462 | (4)x24÷10 <sup>3</sup> | (5)x365÷10 <sup>3</sup> |                   | (6)÷(5)              |
|   | LPG        | Molecular | LPG      | LPG         | TPG                    | LPG                     | Specific          | LPG                  |
|   | Product    | Weight    | Weight   | Weight      | Weight                 | Weight                  | Quantity          | Volume               |
|   | 1b-Mols/Hr | 1p        | 1b/Hr    | Kg/Hr       | t/D                    | 10 <sup>2</sup> t/Y     | 60°F/60°F         | 10 <sup>2</sup> K1/Y |
|   |            |           |          |             |                        |                         | 7.1               |                      |
| ETHANE                                  | 43.7       | 30.068    | 1,314.0  | 596.0       | 14.30                  | 5.22                    | 0.374             | 13.96                |
| PROPANE                                 | 9*946      | 460.44    | 41,739.4 | 18,932.7    | 454.38                 | 165.85                  | 0.508             | 326.48               |
| BUTANE (ISO+N)                          | 0-204      | 58.120    | 23,654.8 | 10,729.6    | 257.51                 | 93.99                   | 0.584             | 160.94               |
| PENTANE (ISO+N)                         | 17.6       | 72.146    | 1,269.8  | 576.0       | 13.82                  | 5.04                    | 0.631             | 7.99                 |
| HEXANE                                  | 0.1        | 86.172    | 9.8      | 3.9         | 60.0                   | 0.03                    | <del>+</del> 99°0 | 0.05                 |
| TOTAL                                   | 1,415.0    |           | 67,986.6 | 30,838.2    | 740.10                 | 270-13                  |                   | 509.42               |
| -                                       |            |           |          | '           |                        |                         |                   |                      |

TABLE 19 LPG PRODUCTION IN 1989

|                 | (1)        | (5)                 | (3)           | (4)                                | (5)                    | (9)                     | (2)         | (8)                  |
|-----------------|------------|---------------------|---------------|------------------------------------|------------------------|-------------------------|-------------|----------------------|
|                 |            |                     | (1)x(2)       | (3)+2.20462 (4)x24+10 <sup>3</sup> | (4)x24÷10 <sup>3</sup> | (5)×365÷10 <sup>3</sup> |             | (6)÷(7)              |
|                 | LPG        | Molecular<br>Weight | LPG<br>Weight | LPG<br>Weight                      | LPG<br>Weight          | LPG<br>Weight           | Specific    | LPG<br>Volume        |
| ,               | lb-Mols/Hr | 1.6                 | lb/Hr         | Kg/Hr                              | t/D                    | 10 <sup>3</sup> t/Y     | 60°F/60°F   | 10 <sup>3</sup> K1/Y |
| ETHANE          | 50•2       | 30.068              | 1,509.4       | 2.489                              | 16.43                  | 00*9                    | 465.0       | 16.04                |
| PROPANE         | 1,087.4    | 44.094              | 47,947.8      | 21,748.8                           | 521.97                 | 190.52                  | 0.508       | 375.04               |
| BUTANE (ISO+N)  | 467.2      | 58.120              | 27,153.7      | 12,316.7                           | 295.60                 | 107.89                  | 0.584       | 184.74               |
| PENTANE (ISO+N) | 20.1       | 72.146              | 1,450.1       | 657.8                              | 15.79                  | 5.76                    | 0.631       | 9.13                 |
| HEXANE          | 0.1        | 86.172              | 8.6           | 3.9                                | 60°0                   | 0.03                    | 1,99.0      | 0.05                 |
| TOTAL           | 1,625.0    |                     | 78,069.6      | 35,411.9                           | 849.88                 | 316.20                  | <del></del> | 585.00               |
|                 |            |                     |               |                                    |                        |                         |             |                      |

TABLE 20 LPG PRODUCTION IN 1990

|                 | (1)        | (2)       | (3)      | (4)                                | (5)        | (9)                     | (2)       | (8)                  |
|-----------------|------------|-----------|----------|------------------------------------|------------|-------------------------|-----------|----------------------|
|                 |            |           | (1)x(1)  | (3)+2.20462 (4)x24+10 <sup>3</sup> | (4)x24÷103 | (5)×365÷10 <sup>3</sup> |           | (6)÷(9)              |
|                 | PdT .      | Molecular | 5dT      | LPG                                | LPG        | LPG                     | l         | LPG                  |
|                 | Product    | Weight    | Weight   | Weight                             | "eight     |                         | Quantity  | Volume               |
|                 | lb-Mols/Hr | 1.6       | lb/Hr    | Kg/Hr                              | t/D        | 10 <sup>2</sup> t/Y     | 60°F/60°F | 10 <sup>2</sup> K1/Y |
|                 |            |           |          |                                    |            |                         |           |                      |
| ETHANE          | 57.0       | 30.068    | 1,713.9  | 7777.4                             | 18.66      | 6.81                    | 0.374     | 18.21                |
| PROPANE         | 1,234.9    | 460.44    | 54,451.7 | 54,698.9                           | 592.56     | 216.28                  | 0.508     | 425.75               |
| BUTANE (ISO+N)  | 530.2      | 58.120    | 30,815.2 | 13,977.6                           | 335.46     | 122.44                  | 0.584     | 209.66               |
| PENTANE (ISO+N) | 22.7       | 72.146    | 1,637.7  | 742.8                              | 17.83      | 6.51                    | 0.631     | 10.32                |
| HEXANE          | 0.1        | 86.172    | 8.6      | 3.9                                | 60.0       | 0.03                    | 499*0     | 0.05                 |
| TOTAL           | 1,844.9    |           | 88,627.1 | 40,200.6                           | 09*196     | 352.07                  |           | 663.99               |
|                 |            |           | _        | _                                  |            | _                       | _         |                      |

TABLE 21 REQUIREMENT OF EACH PRODUCT AND TOTAL CRUDE OIL THRU-PUT, (EXISTING, EXPANSION

|       |                      |                              |                      |                              |                                  |                              |          |                              |            |                              | <u> </u>                 | <del> </del>                                   |  | -          |
|-------|----------------------|------------------------------|----------------------|------------------------------|----------------------------------|------------------------------|----------|------------------------------|------------|------------------------------|--------------------------|--|--|------------|
|       | (1)                  | (2)                          | (3)                  | (4)                          | (5)                              | (6)                          | (7)      | (8)                          | (9)        | (10)                         | (11)                     | (12)   | (13)   |            |
| YEAR  | LPG                  | % of (1)<br>on Crude<br>(23) | Benzine              | % of (3)<br>on Crude<br>(23) | Jet Fuel<br>10 <sup>3</sup> Kl/y | % of (5)<br>on Crude<br>(23) | Kerosene | % of (7)<br>on Crude<br>(23) | Diesel Oil | % of (9)<br>on Crude<br>(23) | Fuel Oil<br>(Incl. N.G.) | N.G. Equi.<br>Fuel Oil<br>10 <sup>3</sup> Kl/y | (11)-(12)<br>Fuel Oil(Excl<br>N.G.)10 <sup>3</sup> Kl/y  | on         |
|       | 10 <sup>3</sup> К1/у | (-),                         | 10 <sup>3</sup> Kl/y |                              | 10° KL/Y                         |                              | 10 KI/Y  |                              | 10 117 3   |                              |                          |  |  | 1          |
| 1977  | Production<br>240    |                              | 2,117                |                              | 752                              |                              | 280      |                              | 2,797      | ٠.                           | 2,828                    |  |  | (A)        |
|       | Demand               |                              |                      | . ]                          | 1                                |                              |          |                              |            |                              |                          | •  |  | 32         |
| 78    | 292                  | 2.1                          | 2,625                | 19.1                         | 916                              | 6.6                          | 342      | 2.5                          | 4,392      | 31.9                         | 4,223                    |  | 3  | .32        |
| 79    | 317                  | 2.1                          | 2,843                | 19.0                         | 992                              | 6.6                          | 371      | 2.5                          | 4,757      | 31.8                         | 4,574                    |  |  | 32,        |
| 1980  | 356                  | 2.1                          | 3,200                | 19.0                         | 1,116                            | 6.6                          | 417      | 2.5                          | 5,354      | 31.7                         | 5,149                    | youd. Then                                     |  | •          |
| 81    | 396                  | 2.2                          | 3,559                | 20.3                         | 1,241                            | 7.1                          | 464 ~    | 2.6                          | 5,954      | 33.9                         | 5,726                    | 4.6 1,189 6,3                                  |  | 27         |
| 82    | 444                  | 2.4                          | 3,986                | 21.2                         | 1,390                            | 7.4                          | 520      | 2.8                          | . 6,669    | 35.5                         | 6,413                    | 10.7 2, 141 9,8                                | 4,272  | 252        |
| 83    | 464                  | 2.4                          | 4,163                | 21.5                         | 1,452                            | 7.5                          | 543      | 2.8                          | 6,966      | 36.1                         | 6,699                    | 12,0 2,529 11,6                                |  | 22,<br>16. |
| 84    | 479                  | 2.5                          | 4,297                | 22.6                         | 1,499                            | 7.9                          | 560      | 3.0                          | 7,189      | 37.939                       | 6,913                    | 16.43,578 56                                   | 3,335  | 79,9       |
| , u   | 1<br>1 ラー/           | - 5                          | 4,692                | 22.1                         | 1,637                            | 7.7                          | 612      | 2.9                          | 7,851      | 37.1                         | 7,549                    | 1483,527 14.                                   | 4,022  | 7          |
| 86    | 571                  | 2.5                          | 5,131                | 22.4                         | 1,790                            | 7.8                          | 669      | 2.9                          | 8,585      | 37.5                         | 8,256                    | 15.8 4, 106 15.                                | li de la companya de | 4          |
| 87    | 620                  | 2.5                          | 5,567                | 22.0                         | 1,942                            | 7.7                          | . 726    | 2.9                          | 9,315      | 36.9                         | 8,958                    | 14,34,038 13,                                  | - 1  |            |
| 88    | 66 <del>4</del>      | 2.5                          | 5,961                | 22.3                         | 2,079                            | 7.8                          | 777      | 2.9                          | 9,975      | 37.3                         | 9,592                    | 15,3 4,634 'f                                  | 4,958  |            |
| 89    | 706                  | 2,5                          | 6,339                | 22•0                         | 2,211                            | 7.7                          | 826      | 2.9                          | 10,606     | 36.9                         | 10,199                   | 14.24,577                                      | 5,622  |            |
| 1990  | 749                  | 2.4                          | 6,723                | 21.8                         | 2,345                            | 7.6 .                        | 877      | 2.9                          | 11,250     | 36.4                         | 10,818                   | 13,24,506 12,                                  | 6,312  | ŀ          |
| 91    | 808                  | 2.4                          | 7,257                | 21,5                         | 2,531                            | 7.5                          | 946      | 2.8                          | 12,143     | 36.0                         | 11,677                   | 12,3 4,506 11,                                 | 11   |            |
| 92    | 868                  | 2.4                          | 7,799                | 21.3                         | 2,720                            | 7.4                          | 1,017    | 2.8                          | 13,049     | 35,6                         | 12,548                   | 11,44,506 10                                   | 4  |            |
| 93    | 933                  | 2.4                          | 8,374                | 21.1                         | 2,921                            | 7.4                          | 1,092    | 2.7                          | 14,011     | 35+3                         | 13,473                   | 10,64,506 10                                   |  |            |
| ٥Ŀ    | 1, 003               | э 4                          | 9 002                | 21.0                         | 3,140                            | 7.3                          | 1,174    | 2.7                          | 15,063     | 35.1                         | 14,484                   | 9,94,506 9,                                    |  |            |
| 95    | 1,077                | 2.3                          | 9,671                | 8.05                         | 3,373                            | . 7.3                        | 1,261    | 2.7                          | 16, 183    | 34.8                         | 15,561                   | 9.24,506 8                                     | 1 4  |            |
| 96    | 1,156                | 2.3                          | 10,382               | 20.6                         | 3,621                            | 7.2                          | 1,354    | 2.7                          | 17,372     | 34.6                         | 16,705                   | 8.64,506 E                                     | ` <b>!</b>   |            |
| 97    | 1,232                | 2.3                          | 11,060               | 20.5                         | 3,858                            | 7.2                          | 1,442    | 2.7                          | 18,507     | 34.3                         | 17,796                   | S. 4,506 7.                                    | 1  |            |
| 98    | 1,311                | 2.3                          | 11,774               | 20.4                         | 4,107                            | 7.1                          | 1,535    | 2.7                          | 19,701     | 34.2                         | 18,945                   | 7.64,506 7                                     |  |            |
| 99    | 1,395                | 2.3                          | 12,528               | 20.3                         | 4,370                            | 7.1                          | 1,633    | 2.6                          | 20,963     | 34.0                         | 20,158                   | 7.14,506                                       |  | 2 t        |
| \$000 | 1,483                | 2.2                          | 13,321               | 20.2                         | 4,646                            | 7.1                          | 1,737    | 2.6                          | 22,289     | 33.9                         | 21,433                   | 674,506  | 16,927   | 26         |

ote: \*1 Unfinished products is only including in 1977.

<sup>\*2.</sup> The crude oil thru. put of 3 existing refineries, this is conceivabled the maximum capacity of existing 3 refineries.

<sup>(25)</sup> minus \*2 (1,840 B/SD), it is the capacity of the new refinery.

| · · · · · · | (13)                        | (14)                  | (15)                 | (16)                  | (17)                 | (18)                  | (19)                       | (20)*1                    | (21)                 | (22)                  | (23)                        | (24)    | (25)             | (26)                               |
|-------------|-----------------------------|-----------------------|----------------------|-----------------------|----------------------|-----------------------|----------------------------|---------------------------|----------------------|-----------------------|-----------------------------|---------|------------------|------------------------------------|
| i.          | (11)-(12)<br>Fuel Oil(Excl. | % of (13)<br>on Crude | Lube Oil             | % of (15)<br>on Crude | Bitumen              | % of (17)<br>on Crude | Petroleum<br>Product Total | Loss and Own<br>Fuel % on | Loss and Own<br>Fuel | % of (21)<br>on Crude | Total Crude<br>Oil Thru-put | Total % | Crude Oil        | Expan.and/or New<br>Ref. Crude Oil |
| ,<br>,<br>, | n.g.no <sup>3</sup> kl/y    | (23)                  | 10 <sup>3</sup> Kl/y | (23)                  | 10 <sup>3</sup> Kl/y | (23)                  | 10 <sup>3</sup> Kl/y       | Products                  | 10 <sup>3</sup> KL/y | (23)                  | 10 <sup>3</sup> Kl/y        |         | Thru-put<br>B/SD | Thru-put<br>B/SD                   |
|             |                             |                       |                      |                       | 156                  | 1.6                   | 9,170                      | 9•5                       | 488                  | 5.1                   | 9,658                       |         |                  | 184,000*2                          |
|             |                             | Statuel .             |                      |                       | · -                  |                       |                            |                           |                      | İ                     |                             |         |                  |                                    |
|             |                             | 32,230.6              | 128                  | 0.9                   | 205                  | 1.5                   | 13,123                     | 5.0                       | 656                  | 4.8                   | 13,779                      | 100     | 263,000          |                                    |
|             |                             | 37,130.6              | 152                  | 1.0                   | 236                  | 1.6                   | 14,242                     | 5.0                       | 712                  | 4.8                   | 14,954                      | 100     | 285,000          |                                    |
| ,           |                             | 32, 130.5             | 187                  | 1.1                   | 281                  | 1.7                   | 16,060                     | 5.0                       | 803                  | 4.8                   | 16,363                      | 100     | 322,000          |                                    |
| m :         |                             |                       |                      |                       |                      |                       | 1                          | ,                         |                      |                       |                             | , oc    | )22,000          |                                    |
| 5,3         | 4,537                       | 27./25.8              | 225                  | 1.3                   | 3 <del>4</del> 7     | 2.0                   | 15,723                     | ٥٠٠ خ مريد                | 836                  | 4.8                   | 17,559                      | 100     | 335,000          | 151,000 *3                         |
| 7,8         | 4,272                       | 738 22.8              | 291                  | 1.5                   | 338                  | 2.1                   | 17,960                     | 4.5                       | 308                  | 4.3                   | 18,768                      | 100     | 358,000          | 174,000                            |
| 1.6         | 4,170                       | 22,627.0              | 325                  | 1.7                   | 406                  | 2.1                   | 18,489 v                   | 4.5                       | 832                  | 4.3                   | 19,321                      | 100     | 369,000          | 185,000                            |
| t 9.        | 3,335                       | 18, 417.6 18,4        | 377                  | 2.0                   | 419                  | 2.2                   | 18,155                     | 4.5                       | 817.                 | 4.3                   | 18,972                      | 100     | 362,000          | 178,000                            |
| ٠,,<br>۴,   | 4,022                       | 9,9 19.0              | 457                  | 2.2                   | 457                  | 2.2                   | 20,251                     | 4.5                       | 911                  | 4.3                   | 21,162                      | 100     | 404,000          | 220,000                            |
| ζ'J"<br>'.  | 4,150                       | 18.1                  | 500                  | 2.2                   | 500                  | 2.2                   | 21,896                     | 4.5                       | 985                  | 4.4                   | 22,881                      | 100-    | 437,000          | 253,000                            |
| 3,8         | 1                           | 19.5                  | 543                  | 2.1                   | 543                  | 2.1                   | 24,174                     | 4.5                       | 1,088                | 4.3                   | 25,262                      | 100     | 482,000          | 298,000                            |
| 4,8         |                             | 18.5                  | 581                  | 2.2                   | 531                  | 2.2                   | 25,576                     | 4.5                       | 1,151                | 4.3                   | 26,727                      | 100     | 510,000          | 326,000                            |
| ar.         | 5,622                       | 19.5                  | 618                  | 2.1                   | 618                  | 2.1                   | 27,546                     | 4.5                       | 1,240                | 4.3                   | 28,786                      | 100     | 550,000          | 366,000                            |
| z, 1        | 6,312                       | 20.4                  | 655                  | 2.1                   | 655                  | 2.1                   | 29,566                     | 4.5                       | 1,330                | 4.3                   | 30,896                      | 100     | 590,000          | 406,000                            |
| ι,ε         | 7,171                       | 21.3                  | 707                  | 2.1                   | 707                  | 2.1                   | 32,270                     | 4.5                       | 1,452                | 4.3                   | 33,722                      | 100     | 644,000          | 460,000                            |
| 0, 7        |                             | 22.0                  | 760                  | 2.1                   | 760                  | 2.1                   | 35,015                     | 4.5                       | 1,576                | 4.3                   | 36,591                      | 100     | 699,000          | 515,000                            |
| o.:         | 8,967                       | 22.6                  | 816 -                | 2.1                   | ·816                 | 2,1                   | 37,930                     | 4.5                       | 1,707                | 4.3                   | 39,637                      | 100     | 757,000          | 573,000                            |
| q,!         |                             | 23.2                  | 877                  | 2.0                   | - \$77               | 2.0                   | 41,114                     | 4.5                       | 1,850                | 4.3                   | 42,964                      | 100     | 820,000          | 636,000                            |
| e5          | 11,055                      | 23.8                  | 943                  | 2.0                   | 943                  | 2.0                   | 44,506                     | 4.5                       | 2,003                | 4.3                   | 46 <b>,5</b> 09             | 100     | 888,000          | 704,000                            |
| ٤,٤         |                             | 24.3                  | 1,011                | 2.0                   | 1,011                | 2.0                   | 48,106                     | 4.5                       | 2,165                | 4.3                   | 50,271                      | 100 .   | 960,000          | 776,000                            |
| 7.7         | 13,290                      | 24.7                  | 1,078                | 2.0                   | 1,078                | 2.0                   | 51,545                     | 4.5                       | 2,320                | 4.3                   | 53,865                      | 100     | 1,028,000        | 844,000                            |
| 7. 3        | 14,439                      | 25.0                  | 1,147                | 2.0                   | 1,147                | 2.0                   | 55,161                     | 4.5                       | 2,482                | 4.3                   | 57,643                      | 100     | 1,100,000        | 916,000                            |
| 6.7         | 1                           | 25.4                  | 1,221                | 2.0                   | 1,221                | 2.0                   | 58,983                     | 4.5                       | 2,654                | 4.3                   | 61,637                      | 100     | 1,177,000        | 993,000                            |
| 6.4         |                             | 26 25.7               | 1,298                | 2.0                   | 1,298                | 2.0                   | 62,999                     | 4.5                       | 2,835                | 4.3                   | 65,834                      | 100     | 1,257,000        | 1,073,000                          |

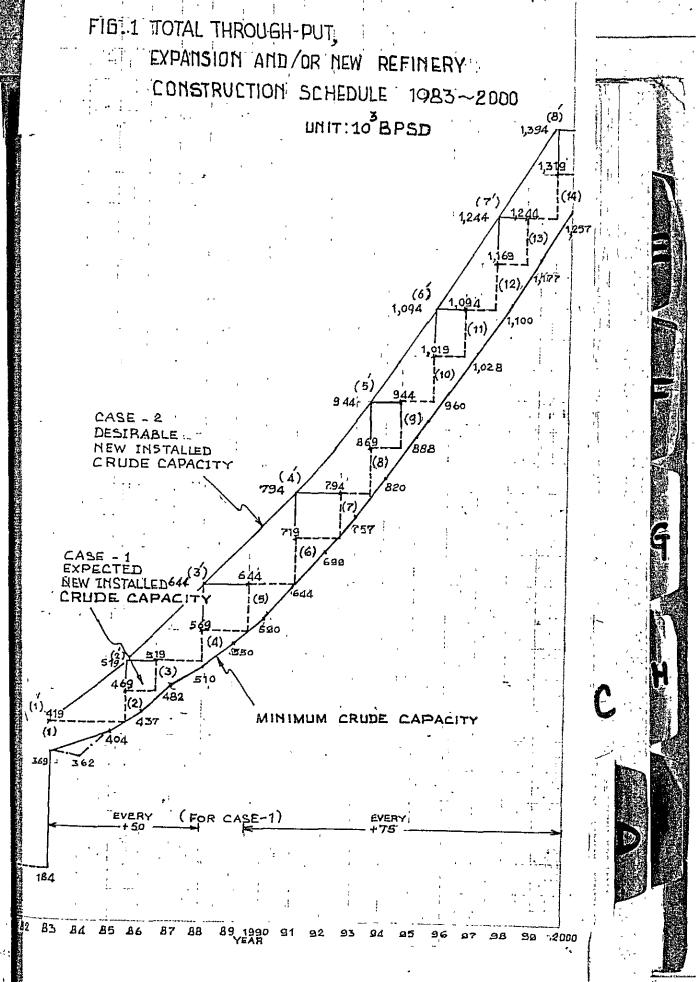
2

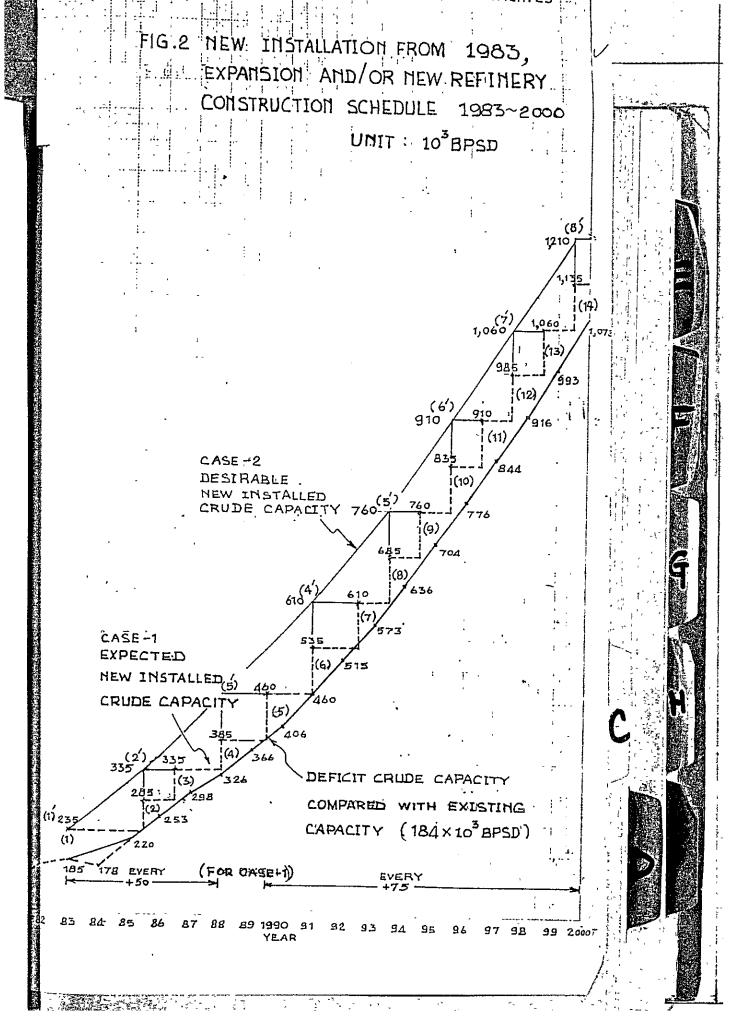
TABLE 22 REQUIREMENT OF EACH PRODUCT AND TOTAL CRUDE OIL THRU-PUT FOR EXPANSION A

|               |   |                              |  |                              | _   |                              |   |                              |   |                              |  |   | <u> </u>   |                               |    |
|---------------|---|------------------------------|--|------------------------------|---|------------------------------|---|------------------------------|---|------------------------------|--|---|--|-------------------------------|----|
|               | (1)   | (2)                          | (3)  | (4)                          | (5)   | (6)                          | (7)   | (8)                          | (9)   | (10)                         | (11)   | (12)  | (13)   | (14)                          |    |
| 713           | LPG Demand<br>-1977's<br>Capacity<br>10 <sup>3</sup> Kl/y | % of (1)<br>on Crude<br>(22) | Benzine<br>Demand-1977's<br>Capacity<br>10 <sup>3</sup> Kl/y | % of (3)<br>on Crude<br>(22) | Jet Fuel<br>Demand-1977's<br>Capacity<br>10 <sup>3</sup> Kl/y | % of (5)<br>on Crude<br>(22) | Kerosene<br>Demand-1977's<br>Capacity<br>10 <sup>3</sup> Kl/y | % of (7)<br>on Crude<br>(22) | Diesel Oil<br>Demand-1977's<br>Demand<br>10 <sup>3</sup> Kl/y | % of (9)<br>on Crude<br>(22) | Fuel Oil<br>(Incl.N.G.Dem.<br>-1977's Dem.<br>10 <sup>3</sup> Kl/y | Natural Gas<br>(Equivalent)<br>10 <sup>3</sup> Kl/y | (11)-(12) Fuel Oil (Incl. N.G.) 10 <sup>3</sup> Kl/y | % of (13)<br>on Crude<br>(22) | Lı |
|               |   |                              |  |                              |   |                              |   |                              |   |                              |  |   |  |                               | j  |
| 977           |   |                              |  |                              |   |                              |   |                              |   |                              | į  |   | į  |                               |    |
| 5<br>78       | 52  |                              | 508  |                              | 164   |                              | · 62  |                              | 1,595   |                              | 1,395  |   |  |                               |    |
| 79            | 77  |                              | 726  |                              | 240   |                              | 91  |                              | 1,950   | ,                            | 1,746  |   |  |                               |    |
| 980           | 115   | ·                            | 1,083  | <u> </u><br>                 | 364   |                              | 137   |                              | 2,557   | •                            | 2,321  |   |  |                               |    |
|               | 1   | ·                            |  |                              |   |                              | .01   | 7 7                          | 3,157   | 40.2                         | 2,898  | 1,189   | 1,709  | 21.8                          |    |
| £1            | 156   | 2.0                          | 1,442  | 18.4                         | . 439   | 6.2                          | 184   | 2.3                          | 1   | 42.4                         | 3,585  | 2,141   | 1,444  | 15.8                          |    |
| 82            | 204   | 2.2                          | 1,869  | 20.5                         | 638   | 7.0                          | 240   | 2.6                          | 3,872   | 43.0                         | 3,871  | 2,529   | 1,342  | 13.9                          |    |
| 83            | 224   | 2.3                          | 2,046  | 21.1                         | 700   | 7.2                          | 263   | 2.7                          | 4,169   | 47.0                         | 4,085  | 3,578   | 507  | 5.4                           |    |
| 84            | 239   | 2.6                          | 2,180  | 23.4                         | 747   | 8.0                          | 280   | 3.0                          | 4,392   | 43.9                         | 4,721  | 3,527   | 1,194  | 10.4                          |    |
| 85            | 283   | 2.4                          | 2,575  | 22.3                         | 885   | 7.7                          | 332   | 2.9                          | 5,054   | 43.8                         | 5,428  | 4,105   | 1,322  | 10.0                          |    |
| 86            | 331   | 2.5                          | 3,014  | 22.8                         | 1,038   | 7.8                          | 389   | 2.9                          | 5,788   | 41.8                         | 6,130  | 4,038   | 2,092  | 13.4                          |    |
| 87            | 380   | 2.4                          | 3,450  | 22.1                         | 1,190   | 7.6                          | 446   | 2.9                          | 6,518   | 42.1                         | 6,764  | 4,634   | 2,130  | 12.5                          |    |
| , 88          | 424   | 2.5                          | 3,844  | 22.5                         | 1,327   | 7.8                          | 497   | 2.9                          | 7,178   | 40.9                         | 7,371  | 4,577   | 2,794  | 14.6                          |    |
| 89            | 466   | 2.5                          | 4,222  | 22.1                         | 1,459   | 7.6                          | 546   | 2.9                          | 7,809   | i                            | (  | 4,506   | 3,484  | 16.4                          |    |
| 1990          | 509   | 2.4                          | 4,606  | 21.7                         | 1,593   | 7.5                          | 597   | 2.8                          | 8,453   | 39.9                         | 7,990  | 1,700   |  |                               |    |
|               |   | 2 6                          | 5 dio  | 21.4                         | 4 880   | 7.4                          | . 666   | 2.8                          | 9,346   | 38.9                         | 8,849  | 4,506   | 4,343  | 18.1                          |    |
| 91            | 568   | 2.4                          | 5,140  | 21.1                         | 1,779   | 7.3                          | 737   | 2.8 .                        | 10,252  | 38.2                         | 9,720  | 4,506   | 5,214  | 19.4                          |    |
| 92            | 628   | 2.3                          | 5,682  | 20.9                         | 1,968   | 7.3                          | 812   | 2.7                          | 11,214  | 37.5                         | 10,645   | 4,506   | 6,139  | 20.6                          |    |
| - 595<br>- 94 | 693   | 2.3                          | 6,257<br>6,885   | 20.7                         | 2,169   | 7.2                          | 894   | 2.7                          | 12,266  | 36.9                         | 11,656   | 4,506   | 7,150  | 21.5                          |    |
|               | 763   | 2.3                          | 7,554  | 20.6                         | 1 2,388   | 7.1                          | 981   | 2.7                          | 13,386  | 36.4                         | 12,733   | 4,506   | 8,227  | 22.4                          |    |
| - 395<br>396  | 837   | 2.3                          | 8,265  | 20.4                         | 2,621   | 7.1                          | 1,074   | 2.7                          | 14,575  | 36.0                         | 13,877   | 4,506   | 9,371  | 23.1                          |    |
| 30 ± 30       | 916   | 2.3                          | 8,943  | 20.3                         | 2,869   | 7.1                          | 1,162   | 2.6                          | 15,710  | 35.7                         | 14,968   | 4,506   | 10,462   | 23.7                          |    |
| oR            | 992   | 2.3                          | 1  | 20.2                         | 3,106   | 7.0                          | 1,255   | 2.5                          | 16,904  | 35.4                         | 16,117   | 4,506   | 11,611   | 24.3                          |    |
| , JO          | 1,071   | 2.2                          | . 9,657<br>10,411  | 20.1                         | 3,355   | 7.0                          | 1,353   | 2.5                          | 18,166  | 35.1                         | 17,330   | 4,506   | 12,824   | 24.8                          |    |
| 399           | 1,155   | 2.2                          | 11,204   | 20.0                         | 3,618   | 7.0                          | 1,457   | 2.6                          | 19,492  | 34.8                         | 18,605   | 4,506   | 14,099   | 25.2                          |    |
|               | 1,243   | 2.2                          | I I I GOVT   | 1,57 602                     | 3,894   | 1                            | , 11.21   |                              |   |                              |  | ,   |  |                               | 1_ |
| AI.           | _ <b>_</b>  | l '                          | ' I  | 1                            | <u></u>   |                              |   |                              |   |                              |  |   |  | 3                             |    |

|                            |   | -   | The second secon |  | (46)  | (17)  | (18)   | (19)   | (20)  | (21)   | (22)   | (23)   | (24)  |
|----------------------------|---|---|--|--|---|---|--|--|---|--|--|--|---|
| em.                        | (Equivalent)  | (13)<br>(11)-(12)<br>Fuel Oil<br>(Incl. N.G.)<br>10 <sup>3</sup> Kl/y                   | (14)<br>% of (13)<br>on Crude<br>(22)  | (15) Lube Oil . 10 <sup>3</sup> Kl/y   | (16)<br>% of (15)<br>on Crude<br>(22)   | Bitumen Demand-1977's Production, 10 <sup>3</sup> K1/y  | % of (17)<br>on Crude<br>(22)  | Petroleum<br>Product<br>Total<br>10 <sup>3</sup> Kl/y  | Loss and<br>Own Fuel  | % of (20)<br>on Crude<br>(22)<br>10 <sup>3</sup> Kl/y              | Crude Oil<br>Thru-put  | % of (22)<br>on Crude<br>(22)                                      | Crude Oil<br>Thru-put<br>(22)-330x6.3<br>B/SD   |
| 3 : + 1 : 2 · 9 : 5 · 6    | 1,189 2,141 2,529 3,578 3,527 4,106 4,038 4,634 4,577 4,506 4,506 4,506 4,506 4,506 4,506 | 1,709 1,444 1,342 507 1,194 1,322 2,092 2,130 2,794 3,484 4,343 5,214 6,139 7,150 8,227 | 21.8<br>15.8<br>13.9<br>5.4<br>10.0<br>13.4<br>12.5<br>14.6<br>16.4<br>18.1<br>19.4<br>20.6<br>21.5<br>22.4  | 128<br>152<br>187<br>225<br>291<br>325<br>377<br>457<br>500<br>543<br>581<br>618<br>655<br>707<br>760<br>816<br>877<br>943 | 2.9<br>3.2<br>3.4<br>4.0<br>4.6<br>3.8<br>3.5<br>3.4<br>3.2<br>3.1<br>2.9<br>2.8<br>2.7<br>2.7<br>2.6 | 49<br>80<br>125<br>191<br>232<br>250<br>263<br>301<br>344<br>387<br>425,<br>462<br>499<br>551<br>604<br>660<br>721<br>787 | 2.4<br>2.5<br>2.6<br>2.6<br>2.5<br>2.5<br>2.4<br>2.4<br>2.3<br>2.3<br>2.2<br>2.2 | 7,553<br>8,790<br>9,319<br>8,985<br>11,081<br>12,726<br>15,006<br>16,406<br>18,376<br>20,396<br>23,100<br>25,845<br>28,760<br>31,944<br>35,336<br>38,936 | 158<br>203<br>276<br>298<br>347<br>368<br>355<br>438<br>503<br>593<br>648<br>726<br>806<br>912<br>1,021<br>1,136<br>1,262<br>1,396<br>1,538 | 3.8<br>3.8<br>3.8<br>3.8<br>3.8<br>3.8<br>3.8<br>3.8<br>3.8<br>3.8 | 7,851<br>9,137<br>9,687<br>9,340<br>11,519<br>13,229<br>15,599<br>17,054<br>19,102<br>21,202<br>24,012<br>26,866<br>29,896<br>33,206<br>36,732<br>40,474 | 100<br>100<br>100<br>100<br>100<br>100<br>100<br>100<br>100<br>100 | 150,000<br>174,000<br>185,000<br>178,000<br>220,000<br>253,000<br>298,000<br>326,000<br>405,000<br>458,000<br>513,000<br>571,000<br>634,000<br>701,000<br>773,000 |
| 33<br>77<br>68<br>17<br>30 | 4,506<br>4,506<br>4,506<br>4,506<br>4,506   | 9,371<br>10,462<br>11,611<br>12,824<br>14,099   | 23.1<br>23.7<br>24.3<br>24.8<br>25.2   | 1,011<br>1,078<br>1,147<br>1,221<br>1,298  | 2.5<br>2.4<br>2.4<br>2.3<br>2.3   | 855<br>922<br>991<br>1,065<br>1,142   | 2.1<br>2.1<br>2.1<br>2.1<br>2.1  | 42,375<br>45,991<br>49,813<br>53,829   | 1,674<br>1,817<br>1,968<br>2,126  | 3.8<br>3.8<br>3.8<br>3.8   | 44,049<br>47,808<br>51,781<br>55,955   | 100<br>100<br>100<br>100   | 841,000<br>913,000<br>989,000<br>1,068,000  |

| <u></u>     | <b>↓</b>                | CASE-1         |            |                  |              |                            |                              |                      | CASE-2                 |      |                         |                 |                  |                         |                              |                      |                      |  |
|-------------|-------------------------|----------------|------------|------------------|--------------|----------------------------|------------------------------|----------------------|------------------------|------|-------------------------|-----------------|------------------|-------------------------|------------------------------|----------------------|----------------------|--|
|             | A<br>Exist.<br>(63,000) | Exis           | 1          | C<br>Exi<br>(46, | st.          | NO.1 New                   | No.2 New                     | No.3 New             | Total<br>(184,000)     |      | A<br>Exist.<br>(63,000) | .B<br>Exist     |                  | C<br>Exist.<br>(46,500) | No.1 New                     | No.2 New<br>(-)      | No.3 New             | Total<br>(184,000)   |
| 983         | 45,000<br>(103,000)     | 65,0<br>(139,  | 00<br>500) | 35,<br>(81,      | 000<br>500)  | 90,000<br>(90,000)         | 0                            | 0                    | 235,000<br>(419,000)   | 1983 | 45,000<br>(108,000)     | 65,00<br>(139,5 | 00<br>500)       | 35,000<br>(81,500)      | 90,000<br>(90,000)           | 0                    | D                    | 235,000<br>(419,000)   |
| 84          |                         |                |            | ,                |              |                            |                              |                      |                        | 84   | <u> </u>                |                 |                  |                         |                              | ,                    |                      |  |
| 85<br>      |                         | -              |            |                  | <b>-</b> -   | (2)                        |                              |                      | 50,000                 | 85   |                         |                 |                  | ~                       | (21)                         |                      | <u> </u>             | 100,000  |
| 36          |                         |                |            |                  |              | 50,000<br>(140,000)<br>(3) |                              | !                    | (469,000)              | 86   |                         | .               |                  | !                       | 100,000<br>(190,000)         |                      |                      | (519,000)  |
| 87          | <b></b>                 |                |            |                  |              | 50,000<br>(190,000)        |                              |                      | 50,000<br>(519,000)    | 37   |                         |                 |                  |                         |                              |                      |                      |  |
| 38          |                         |                |            |                  |              | (4)                        |                              |                      | 50,000                 | 83   |                         |                 | <b>-</b>         |                         | (3')<br>125,000<br>(315,000) |                      |                      | 125,000<br>(644,000)   |
| eo.         |                         |                |            |                  |              | 50,000<br>(240,000)        |                              |                      | (569,000)              | 00   | **                      |                 |                  | ,                       |                              |                      |                      | (044,000)  |
| 89<br>      |                         |                |            |                  |              |                            | (5)                          |                      | mg                     | 89   | = "                     |                 | ۰ ۰ ۰ م          | <u>'</u>                |                              |                      |                      |  |
| 1990        |                         |                |            |                  |              |                            | 75,000<br>(75,000)           | ==                   | 75,000<br>(644,000)    | 1990 |                         |                 |                  |                         |                              |                      |                      |  |
| 91          |                         |                |            |                  |              |                            | (6)<br>- <del>75,000</del> - |                      | 75,000<br>(719,000)    | 91   |                         |                 |                  |                         | <u>-</u>                     | ( (4+)<br>7150,000   |                      | 150,000<br>(794,000)   |
| 92          |                         |                |            |                  | :            |                            | (150,000)                    |                      | (719,000)              | 92   |                         |                 |                  |                         |                              | (150,000)            |                      | (1),,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,  |
| 92<br>      |                         |                |            |                  |              |                            | (7)                          |                      | 75,000                 | ),2  |                         |                 | ,                |                         |                              |                      |                      | <u> </u>   |
| 93          |                         |                |            |                  |              |                            | 75,000<br>(225,000)          |                      | (794,000)              | 93   |                         |                 | •                |                         |                              | <b>a</b> (5°)        |                      | ļ<br>Į   |
|             |                         |                |            |                  |              | :<br>                      | 75,000                       |                      | 75,000<br>(869,000)    |      |                         | -               | , ‡              | <del>-</del>            |                              | 150,000<br>(300,000) |                      | 150,000<br>(944,000)   |
| 94          |                         |                | <b></b>    |                  |              |                            | (300,000)                    | <u> </u>             |                        | 54   |                         |                 |                  |                         |                              |                      |                      |  |
| 95          |                         |                |            |                  |              | •                          |                              | 75,000<br>(75,000)   | 75,000<br>(944,000)    | 95   |                         | 7-7             |                  |                         |                              |                      | (61)                 | ,  |
|             |                         |                |            |                  |              |                            |                              | _ ::)(10)_<br>95,000 | 75,000<br>(1,019,000)  | 96   |                         |                 |                  |                         | <b></b>                      |                      | 150,000<br>(300,000) | 150,000  |
| 96          | ,                       |                | ,          |                  |              |                            |                              | (150,000)            |                        | 90   |                         | ., •            |                  |                         |                              |                      | ,                    |  |
|             |                         |                |            |                  |              | ·: ,                       |                              | 75,000<br>(225,000)  | 75,000<br>(1,094,000)  | 57   |                         |                 | ,                |                         |                              |                      | (71)                 |  |
| 97          | <b></b>                 |                |            | <br>             | - <b>-</b> - |                            |                              | (12)                 | 75,000                 |      |                         |                 | ;<br>;<br>—————— |                         |                              |                      | 150,000<br>(300,000) | 150,000<br>(1,244,00   |
| ···         |                         |                |            |                  |              | •                          | 3                            | 75,000<br>(300,000)  | (1,169,000)            | 98   |                         |                 | *****            |                         | ì                            |                      | (300,000)            |  |
| 98          | <u> </u>                | 1              | 13)        |                  |              | , 1                        | 22.                          |                      |                        | , ,  | ( <u>}</u>              | 1               |                  |                         | <del>}</del>                 | ¥ 1                  | .,                   | The state of the s |
| ÷<br>99     | <br>                    | 75,0<br>(214,5 | 000)       |                  |              |                            |                              |                      | 75,000<br>(1,244,000)  | 99   | à                       |                 |                  |                         |                              |                      |                      |  |
|             | <del></del>             |                |            |                  | (14)         | ·                          |                              |                      | , ac 000               |      |                         | <u> </u>        | 8.)              | 1                       |                              |                      |                      |  |
| 2000        |                         |                | •          | 75,<br>(156,     | 000<br>500)  |                            |                              | -                    | (75,000<br>(1,319,000) | 2000 |                         | 150,0<br>(289,5 |                  | +-                      |                              |                      |                      | 150,000<br>(1,394,0Ω0)   |
| <del></del> | 1                       | <u> </u>       |            |                  |              |                            |                              |                      |                        |      |                         |                 |                  |                         |                              |                      | 1                    |  |





July 16, 1979.

Mr. Tammachart Sirivadhanakul, Director of Regulatory Division, National Energy Administration.

Dear Mr. Tammachart,

Re: NATURAL GAS DEMAND FORECAST

I present you the report of "NATURAL GAS DEMAND FORECAST" by your request.

This report is revision of "NATURAL GAS DEMAND FORECAST OF THE INDUSTRY (FUEL AND RAW MATERIAL) on July 20, 1978.

About 1 year past, the natural gas production schedule, natural gas characterization, natural gas requirement, new project have been clear, so I reviced the former report.

But there are still many unknown factors, so natural gas forecast should be reviced every a half year or several months. I recommend you as follows:-

#### I NATURAL GAS BALANCE AND USAGE

### (1) For EGAT

The potential natural gas consumption of South Bangkok and Bang Pakong Power Station is 720 MMscf/D. Sales natural gas will be 546 MMscf/D in 1990.

Initial stage of natural gas production, wholesales natural gas should be consumed by NGOT.

#### (2) New Project

At present, Thai Government takes up soda ash and integrated flat steel project. The project will consume natural gas not only fuel but raw material or reductant, so these are valuable usage of natural gas.

Soda ash project will be scheduled to commerce the production in 1982 or 1983, but may be in 1984, and integrated flat steel project will be commenced in 1985.

Sales natural gas for projects is 17 - 20% on total sales natural gas (for new project 104 MMscf/D and sales natural gas 546 MMscf/D in 1991).

#### (3) Existing Industry

Fuel oil firing boiler of the existing industry must be modified to natural gas firing boiler or newly natural gas firing boiler must be replaced.

The cost of modification is 50% of new fuel oil boiler and the price of new fuel oil firing boiler is 15 - 20% higher than fuel oil boiler. So, natural gas price must be reduced for depreciation, interest, insurance and others of high price or modification cost (reduction price of natural gas is very small, such as 0.0354 - 0.108 \$/1,000 scf), and bounty and dangerous allowance must be consider by NGOT. Total reduction of sales natural gas price might be 3 - 5%. Its sales natural gas price is 1.98 \$/1,000 scf, reduction is . . 0.06 \$ - 0.10 \$/1,000 scf (natural gas price for existing industry is 1.92 - 1.88 \$/1,000 scf).

Other hand, natural gas firing of existing industry is very small.

Anyhow, modification of existing industry boil might be wait till natural gas production will be going up.

## (4) LPG Production

LPG production from the refineries is enough for domestic requirement. So, LPG from natural gas could be export and LPG utilization must be developed such as motor fuel.

LPG production from natural gas should be studied.

#### (5) Petrochemicals

More profitable usage must be developed, such as industry which uses natural gas raw material. The industry is so-called

petrochemical industry, therefore methane derivative industry and ethylene industry should be developed.

Ethane in Siam Gulf natural gas enough quantity to produce ethylene.

Ethylene production will be  $2^{l_1}2,000$  T/Y in 1985 and 301,800 T/Y in 1990.

Ethylene production of one ethylene center is 300,000 T/Y.

Ethylene price from ethane is very cheaper than ethylene from naphtha or heavier fractions. So, in near future, Thailand might install ethylene plant and ethylene chemicals plants. Then ethylene plant is installed, aromatics (benzene, toluene and xylenes) plant must be installed.

#### (6) LPG

Natural gas production is not enough for LNG production to export.

II NGOT must guarantee term of natural gas supply

NGOT must guarantee the term of natural gas supply to every natural gas user.

## III Bang Pakong Power Station

Nobody can imagine the energy situation for 20 years hence, but if the electric power station still use fuel oil, Bang Pakong Power Station is far from the refineries, or if coal is used for thermal plant, Bang Pakong Power Station must have coal storage and ash dumping area, and coal import facilities.

IV Natural gas production is increased from 150 to 200 MMscf/D

NGOT is concerning that natural gas production in 1981 will be changed from 150 to 200 MMscf/D and in 1982 from 300 to 350 MMscf/D. My 5 cases study, there is no problem for 50 MMscf/D production increase. Natural gas production increase is preferable for crude oil shortage.

S. F. L. 24 21 3

I recommend you that natural gas will be used for EGAT and the new project, not used for the existing industry till natural gas reserves will be confirmed more than 30 years production, and natural gas production will be more than 700 MMscf/D.

I appreciated if it would be useful for you

Sincerely yours,

y. Kawase

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#### I FOREJORD

I reported "NATURAL GAS DEMAND FORECAST OF THE INDUSTRY (FUEL AND RAW MATERIAL) on July 20, 1978.

But recently, the natural gas production is changed from 500 MMscf/D to 700 MMscf/D, the composition of sales natural gas is cleared, the pipeline route is decided that NGOT has no schedule to lay the pipeline to Saraburi of cement industrial area.

So, I recalculate the natural gas demand forecast more accuracy than the old report.

The main recalculation is the natural gas consumption for  $\mathbf{EG}.\mathbf{T}.$ 

Natural gas will be utilized for EGAT, new project and existing industry.

EGAT is the main natural gas user, new project is used natural gas as raw material or reduction agent, so there are no problems at all. The problem is for existing industry, it must modified from fuel oil to natural gas. The modification has very small merit, and natural gas price for existing industry should be cheaper than fuel oil on calorific value. And the point is natural gas life, if it is less than 25 years, Thai Government could not recommend to use natural gas to existing industry.

I present the report, but there is still much unknown factor, so natural gas utilization schedule shall be reviced many times.

#### II NATURAL GAS HEATING BALUE

In old report, natural gas heating value was 1,000 BTU/scf as net heating value.

In this report, I calculate the sales natural gas heating value from Fluor Ocean Services International Inc.'s report.

Average net heating value is 864 BTU/scf which is shown in TABLE-1 (ATTACH.1).

And EGAT assumed two heating value, one is 1,000 BTU/scf and other is 900 BTU/scf.

#### III NATURAL GAS FOR EXISTING INDUSTRY

NGOT has no schedule to lay a pipeline to Saraburi of cement industrial area.

Natural gas consumption of existing industry except cement industry is shown in TABLE-2 (ATTACH.2).

#### IV INTEGRATED FLAT STEEL PROJECT

Production flow is shown in FIG.1 (ATTACH.3), and natural gas consumption is shown in TABLE-3 (ATTACH.4).

In the planning, electricity will be bought from EGAT.

Natural Gas Consumption will be as follows :-

|         | 1985           | 1990  |                 |
|---------|----------------|-------|-----------------|
| MMscf/D | 50             | 75    | (1,000 BTU/scf) |
| Ħ       | 5 <b>7.</b> 87 | 86.81 | (864 BTU/scf)   |

#### V SODA ASH PROJECT

Soda ash production would be commenced in 1982 or 1983, and production and natural gas consumption schedule is shown in TABLE-4 (ATTACH.4).

Natural gas consumption for soda ash project is  $17.63 \times 10^6 \text{scf/D}$  (946 BTU/scf) including ammonia production and electric generation.

In this calculation, soda ash manufacturing will be commenced from 1984, and expansion is not concerned.

# VI TOTAL NATURAL GAS BALANCE OF EXISTING INDUSTRY, NEW PROJECT AND EGAT

TABLE-6 (ATTACH.6) is shown total natural gas balance of existing

industry, new project and EGAT.

Sales Natural Gas

: Fluor's report (TABLE-5).

(Production)

Consumption Existing: My report on July 20, 1978 (TABLE-2)

Industry

(Origin is SOFREGAZ INTERIM REPORT).

New Project

TABLE-3 and 4.

4 cases are made in TABLE-6 (ATTACH.6).

(1) CASE-1 sales natural gas 100% for EGAT

Sales natural gas is not supplied to the existing industry and the new project, in other words, the wholesales natural gas is utilized for electricity generation.

(2) CASE-2, C - 70% (70% max.) of potential existing industry natural gas is supplied. After the year of 1988, natural gas of each year is 70% on potential existing industry natural gas consumption.

And the new project is 100% on potential of its natural gas consumption. The rest of natural gas is for EGAT.

(3) CASE-3 0 - 50% (50 max.) of potential existing industry natural gas is supplied. After the year of 1986, natural gas consumption of each year is 50% on potential existing industry natural gas consumption.

And the new project is 100% on notential of its natural gas consumption. The rest of natural gas is for EGAT.

(4) CASE-4 No natural gas for existing industry.

And the new project is 100% on potential of its natural gas consumption. The rest of natural gas is for EGAT.

The reason of 10% increase every year for conversion to natural firing boiler of the existing industry is that old boiler can not modified to natural gas firing boiler, a life of boiler is

already passed over several years, so it lost money to the investment of modification.

If the existing industry is modified much fuel oil firing boilers to natural gas boilers, natural gas firing electric power plants of Bang Pakong Power Station should be changed from natural gas to diesel and fuel oil within 10 years.

#### VII NGOT NATURAL GAS PRODUCTION AND DEMAND FORECAST (MADE BY NGOT)

NGOT made schedule of LPG and natural gas production and the demand forecast of natural gas for EGAT, the existing industry and the new industry (new project). NGOT disclosed these data which are shown in TABLE-7 (ATTACH.7).

Comparison of TABLE-6 (ATTACH.6) TOTAL NATURAL GAS DALANCE which is based on SOFREGAZ INTERIM REPORT and Fluor's report, and TABLE-7 (ATTACH.7) QUANTITY OF NATURAL GAS PRODUCTION OF NGOT COMPARING WITH THE DEMAND FORECAST, and TABLE-10 (ATTACH.9) is shown in TABLE-8 (ATTACH.8).

EGAT investigated his own natural gas demand forecast, and NGOT was reported natural gas, LPG and remain of natural gas (sales natural gas) production and natural gas demand forecast of the . existing industry and the new project. But I could not know how NGOT and EGAT calculate natural gas volume, so I will calculate it which based on Fluor's report.

#### VIII EGAT NATURAL GAS CONSUMPTION SCHEDULE (MADE BY EGAT)

TABLE-9 (ATTACH.9) is shown the capacity of each plant of EGAT and the modification schedule of South Bangkok thermal plant ind new installation of Bang Pakong.

TABLE-10 (ATTACH.9) is shown the forecast demand of natural gas on electricity generation of EGAT during 1981 - 1985. In this table, natural gas heating value is assumed as 900 BTU/scf and 1,000 BTU/scf.

In TABLE-7 (ATTACH.7), natural gas demand forecast of EGAT

is shown, but demand forecast in 1981 is 181.8 scf/D and TABLE-10 (ATTACH.9) in 1981 is 162.9 scf/D, another demand forecast is same.

Both natural gas demands of EGAT are over the remain of natural gas (the sales natural gas), these may be only a requirement of EGAT.

## IX HEAT EFFICIENCY OF ELECTRIC GENERATOR USING NATURAL GAS

According to TABLE-10 (ATTACH.9) which is estimated by EGAT, I calculated heat efficiency of South Bangkok dual plant, Bang Pakong combined cycle plant and thermal plant.

#### Power Station

Heat Efficiency

South Bangkok

Dual No.1 - No.5 36.426 % TABLE-11 (ATTACH.10)

Bang Pakong

Combined Cycle No.1 - No.2 41.237 % TABLE-12 (ATTACH.11)

Tharmal

No.1 - No.2

38.234 % TABLE-13 (ATTACH.12)

Heat efficiency of combined cycle plant is 41.237%, it seems too low, but I suppose that EGAT is concerned time factor.

#### X SALES CONTRACT BETWEEN NGOT AND UNION

The sales contract between NGOT and Union is as follows :-

1. Natural gas heating value

Natural gas heating balue is 950 - 1,150 BTU/scf in gross heating value.

2. Natural gas price

Natural gas price is 1.046/MM BTU at date of negotiation.

3. Exploration period

Exploration period is 8 years and can be extended for 4 years.

Union, Texas-Pacific and Union-MOECO were already extended for 4 years.

# 4. Termination of production period

Termination period is 30 years production and can be extended for 10 years but the extension is NGOT's option. Production period is commenced from next day of the end of exploration period.

Union extended for 4 years on April, 1977, so Union's production period will be commenced from April, 1982.

## 5. Yearly contract quantity

Yearly contract quantity is that daily contract quantity multiples for 365 days.

NGOT can reduce to 50% and increase to 125% of yearly contract quantity. Union has duty to supply for 125% but not whole year, only several months per year.

When NGOT does not receive yearly contract quantity, NGOT must pay yearly contract quantity, but NGOT can receive natural gas of shortage in the next year or several years later without fee.

# 6. Daily contract quantity

Daily contract quantity of next week is made on every Friday.

NGOT can change daily contract quantity as follows :-

within - 10% before 6 hours, NGOT must notice to Union.

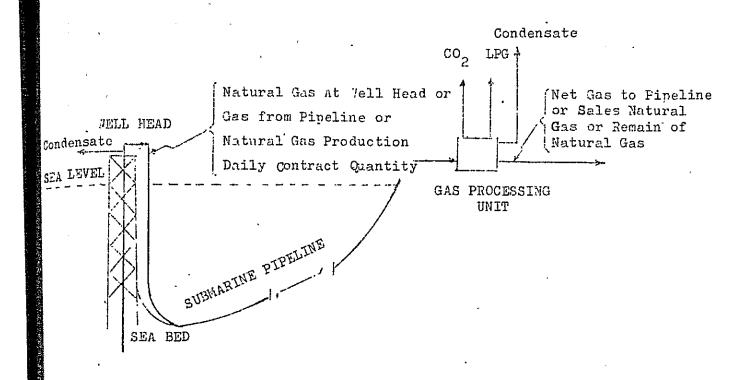
within + 25% before 12 hours, NGOT must notice to Union.

more than - 25% before 24 hours, NGOT must notice to Union.

But NGOT can not make less than 50% of daily contract quantity.

# 7. Release from responsibility of NGOT

When NGOT can not receive 50% of daily contract quantity according to irresitive force, NGOT is exempted from the responsibility.



#### XI NATURAL GAS BALANCE FOR EGAT

#### XI.1 Wholesales natural gas to EGAT (Made by NGOT) (CASE-1)

NGOT natural gas demand forecast of TABLE-7 (ATTACH.7) and TABLE-10 (ATTACH.9) are almost over the remain of natural gas (the sales natural gas). So, I calculate as following conditions:-

No allocation to the existing industry.

No allocation to the new industry (new project).

This means that the whole remain of natural gas (sales natural gas) is allocated to EGAT.

Sales natural gas (net gas to pipeline) is come from TABLE-5 (ATTACH.5). Natural gas consumption of each unit at Bang Pakong and South Bangkok is come from TABLE-10 (ATTACH.9), but the natural gas consumption was calculated by 900 BTU/scf of heating value, so I correct to 864 BTU/scf of heating value (net heating value of low heating value).

The result is shown in TABLE-14 (ATTACH.13).

- (1) Wholesales natural gas can be consumed by electric generation.
- (2) Natural gas demand of South Bangkok Power Station is very big

except the year of 1981 and 1982. So number of boiler which is converted from fuel oil firing to natural gas firing must be reduced after the year of 1983.

- (3) EGAT can be consumed natural gas (382 MMscf/D) for Bang Pakong electric power station as long as natural gas production.
- (4) Natural gas reserves of Union is 1.5 trillion and Texas-Pacific is 3.5 trillion (it is said that reserves of Texas-Pacific is 0 4.5 trillion), if so, natural gas life is about 20 years consuming as 700 MMscf/D. Depreciation year of the set of electric generator is 20 years, but life of electric generator set is 25 years.
- (5) Nobody can imagine the energy situation for 20 years hence, but if the electric power station still uses fuel oil, Bang Pakong Power Station is far from the refinery.
- (6) EGAT has the budget for modification of No.4 and No.5 plant but not for No.1 No.3 plant.

#### XI.2 Tholesales natural gas to EGAT (Made by me) (CASE-2)

Natural gas consumption of No.1, No.2 combined cycle and No.1, No.2 thermal unit at Bang Pakong Power Station are come from TABLE-12 (ATTACH.11) and TABLE-13 (ATTACH.13).

These consumptions are as same as EGAT's calculation in T.BLE-10 (ATTACH.9) but corrected heating value.

Natural gas consumption of No.1 - No.5 thermal units of South Bangkok Power Station are calculated individually, and its natural gas demand was shown in TABLE-11 (ATTACH.10).

The result is shown in TABLE-15 (ATTACH.14)

- (1) Tholesales natural gas will be consumed by electric generator at South Bangkok and Bang Pakong, and no natural gas for new project and existing industry.
- (2) Maximum consumption of EGAT in 1988 and in 1982 (in case of 250 MMscf/D natural gas production in 1981) are a little bit smaller than wholesales natural Gas.

Conversion from fuel cil firing to natural gas firing is expensive, so it is not economical for only 1 or 2 years using natural gas, conversion of South Bangkok No.4 and No.5 (each 300 MW) is lost much money. Thus in 1988, daily contract quantity of natural gas should be less than Fluor's report.

In case of 200 MMscf/D natural gas production, the year of 1982 is same situation of the year of 1988 in case of 150 MMscf/D natural gas production.

(3) If wholesales natural gas is supplied only to EGAT, Bang Pakong natural gas firing untis could be used as long as natural gas production.

# XI.3 Supply to EGAT and 100% new project (CASE-3)

In CASE-3, sales natural gas is sumplied to EGAT and the new project, but it is not supplied to the existing industry.

100% of the new projects means :-

Natural gas demand of the new projects (integrated flat steel and soda ash project) supplied 100% on potential of its natural gas demand by NGOT.

The result is shown in TABLE-16 (ATTACH.15).

- (1) In case of 200 MMscf/D production in 1981, maximum consumption in 1982 is a little bit smaller than natural gas for EGAT. So, in 1982, the daily contract quantity should be less than Fluor's schedule.
- (2) CASE-3 is the best case, because Bang Pakong total capacity is 382 MHscf/D from the year of 1984, and natural gas for EGAT is 442 MMscf/D after 1990. So, if the new project is not expanded, Bang Pakong units could be used natural gas as long as its production.

# XI.4 Supply to EGAT, 0 - 50% existing industry and 100% new project (CaSE-4)

O - 50% on potential existing industry natural gas demand means :-

in 1981 modification and testing of natural gas firing boiler of existing industry, so natural gas demand is zero.

in 1982 10%

going up 10% on potential existing industry natural gas
demand every year.

in 1986 50% ∫ ↓ in 1991 50%

Natural gas demand of existing industry in not 100% on potential of its natural demand. The reason was described in VI (page 3).

The result is shown in TABLE-17 (ATTACH.16).

(1) In CASE-4, from the year of 1990, NGOT could not supply enough natural gas to EGAT. Demand of Bang Pakong plants will be 382 MMscf/D of sales natural gas, but natural gas for EGAT will be 377 -- 375 MMscf/D after 1990.

CASE-4 is big problem, Bang Pakong plants must be changed to fuel oil firing or coal firing after 1990.

- (2) If NGOT sumplies a lot of natural gas to existing industry, Bang Pakong plants must be changed to fuel oil firing within 10 years.
- (3) If NGOT supplies natural gas enough for Bang Pakong plants, he must supply less than 45% on potential existing industry natural gas demand. But another problem is occured.

For instance, some company will replace fuel oil firing to natural gas firing in 1990, and few years later, he wants to expand his factory, he should use fuel oil for expansion, thus the company uses natural gas and fuel oil.

# XI.5 Supply to EGAT, 0 - 70% existing industry and 100% new project (CASE-5)

0 - 70% on potential existing industry natural gas demand means:-

in 1981 modification and testing of natural gas firing boiler of existing industry, so natural gas demand is zero.

in 1982 10%

going up 10% on notential existing industry natural gas demand every year.

in 1988 70%

in 1991 70%

Others are same as XI.4.

The result is shown in TABLE-18 (ATTACH.17).

1. In CASE-5, in 1987 and from the year of 1990, NGOT could not supply enough natural gas to EGAT.

So, Bang Pakong Power Plant can not run 100%, it is about 92%. These status is same as XI.4.

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#### KII NATURAL GAS RESERVES AND PRODUCTION AND LIFE

Expected natural gas recoverable reserves and production is very important to planning for natural gas delivery otherwise natural gas utilization.

Natural gas production will be commenced in Autumn of 1981.

Natural gaz is estimated that Union 1.5 trillion scf and Texas-Pacific 0 - 4.5 trillion (it is said 3.5 trillion scf). So, total reserves is 5.0 trillion scf.

1.5 trillion scf  $\div$  250 MMscf/D  $\div$  365 days = 16.4 years

Union said that he will produce natural gas for 20 years.

3.5 trillion scf  $\frac{1}{2}$  450 MMscf/D  $\frac{1}{2}$  365 days = 21.3 years

r 4.5 trillion scf ÷ 450 MMscf/D ÷ 365 days = 27.4 years

But, Union - MOECO (No.10 and No.11 Concession) is now carring exporatory drilling, and Bangkok Post newspaper said

"Mitsui and Union oil estimate the well would bring daily commercial production of 2.125 million cubic meters, it is about 80 MMscf/D.

Union, Texas-Pacific and Union-MOECO have another structures which are not yet carried exploratory drilling in their concession. So, in future more natural gas reserves would be discovered, and natural gas life might be assumed more than 50 years.

Mining license (concession) shall be terminated 30 years after finished the exploration period.

TABLE-19 (ATTACH.18) shows natural gas reserves and production (daily contract quantity). When reserves are estimated as 5 trillion scf. 700 MMscf/D production (daily contract quantity) can be continued for 20 years. When reserves are estimated as 10 trillion scf, 1,400 MMscf/D production (daily contract quantity) can be continued for 20 years, and 900 MMscf/D production (daily contract quantity) can be continued for 30 years.

But, each company who has the concession and each structure will not start commercial production at the same time.

|                             | Ste                                     | irt          |
|-----------------------------|---|--------------|
| Union .                     | autumn                                  | 1981         |
| Texas-Pacific               |   | 1982         |
| Other (company and structur | e)later than                            | 1983 (?)     |
| •                           | ŧŧ                                      |              |
| •                           | 11                                      |              |
| Union (                     | · , , , , , , , , , , , , , , , , , , , |              |
| Other (company and s        | structure) (?)                          | )            |
| Other (c                    | company and str                         | ructure) (?) |
| more than 50 years          |   | (?)          |

So, natural gas production from Siam Gulf is not only 20 years but more than 50 years, and natural gas production will be bigger than natural gas production schedule of TABLE-5 (ATTACH.5),

Natural gas requirement should be larger than natural gas production, if the production is over the requirement, natural gas should be flared. So that, when sales agreement is signed, it must be carefully to avoid over agreement.

(1) The most safty and economical way is that natural gas is supplied to ZGAT and new project, natural gas consumption should be larger than its production.

Natural gas expected demand for EGAT is as follows :-

|                       |              |      | MMscf/D      |
|-----------------------|--------------|------|--------------|
| Bang Pakong Co        | mbined Cycle | No.1 | 55           |
|                       | Ħ            | No.2 | 55           |
|                       | Thermal      | No.1 | 136          |
|                       | tŧ           | No.2 | 136          |
|                       | Sub Total    |      | 382          |
| South Bangkok         | Thermal      | No.1 | 52           |
|                       | 11           | No.2 | 52           |
|                       | 11           | No.3 | 78           |
|                       | Dual         | No.4 | 78           |
| ,                     |              | No.5 | <b>7</b> 8   |
|                       | Sub Total    |      | 338          |
|                       | Grand Total  |      | . 720        |
|                       |              |      |              |
| Minimum Demand        |              |      | 382 MMscf/D  |
| Bang Pakong           |              |      | JOE 1111017D |
| Maximum Demand        |              |      |              |
| Pane Dakone & South B | an akak      |      | 720 MMscf/D  |

Bang Pakong + South Bangkok

720 MMscf/D

Sales natural gas volume is about 91.0% of natural gas at well head (daily contract quantity) in 1981, and 79.3% in 1999, because CO<sub>2</sub> is elimated and LPG is produced. Maximum natural gas for EGAT is as follows:-

$$720 \text{ MMscf/D} \div 91.0\% = 791 \text{ MMscf/D}$$

$$720 \text{ MMscf/D} \div 79.3\% = 908 \text{ MMscf/D}$$

$$\text{(sales natural gas)} \qquad \text{(natural gas at well head)}$$

When sales natural gas consumption of the new project is same as TABLE-6 (ATTACH.6), total natural gas consumption is as follows:-

|    |      | FO | r new proj | ECT | FOR EGA | <u>.T</u> | TOTAL   | Sal | Production<br>es Naturel |  |
|----|------|----|------------|-----|---------|-----------|---------|-----|--------------------------|--|
|    |      |    | MMscf/D    |     | MMscf/I | )         | MMscf/D |     | MMscf/D                  |  |
| in | 1981 |    | O          | +   | 720     | ==        | 720     | (1) | 134                      |  |
| in | 1984 |    | 17.63      | + ~ | 720     | ==        | 737.63  | (2) | 445                      |  |
| in | 1985 |    | 75.50      | +   | 720     | =         | 795.50  | (3) | 434                      |  |
| in | 1990 |    | 104.44     | +   | 720     | =         | 824.44  | (5) | 546                      |  |

Note: \* at present schedule (TABLE-5, ATTACH.5).

720 
$$MMscf/D \div 91.0\% = 791 MMscf/D$$
  
737.63 "  $\div 90.5\% = 815$  "  
795.50 "  $\div 88.3\% = 901$  "  
 $824.44$  "  $\div 79.3\% = 1,040$  "

So, note (A) of TABLE-19 (ATTACH.18) is a limit for sales natural gas (900 MMscf/D natural gas production at well head).

The above mentitoned calculation is EGAT maximum and 100% new project TABLE-6 (ATTACH.6), this is similar to CASE-3 (TABLE-16, ATTACH.15). At present schedule natural gas production at well head is 700 MMscf/D, but the above expected natural gas production at well head is 1,040 MMscf/D.

# XIII FUEL OIL FIRING BOILER IS RENEWED OR MODIFIED TO NATURAL GAS FIRING BOILER

In America, many boils of electric generator are using natural gas, and also it is using as raw material of petrochemicals

and household usage.

'In Japan, natural gas production is very small.

Boiler operating number in Japan, in 1979 is as follows :-

| Oil Firing Boiler  | 114,456            |
|--------------------|--------------------|
| Gas Firing Boiler  | 4,434              |
| Coal Firing Boiler | 944                |
| Others             | <sup>*</sup> 3,177 |
| Total              | 123,011            |

Note: \* Most of them are town gas firing small boiler.

Merit and demerit of fuel oil firing and natural gas firing.

| •               | Fuel Oil<br>Firing Boiler       | Natural Gas Firing<br>Boiler New or Modification |  |  |
|-----------------|---------------------------------|--|--|--|
| Cost            |                                 | New:<br>15 - 20% up of fuel oil boiler.          |  |  |
|                 |                                 | Modification:<br>50% of new fuel oil boiler.     |  |  |
| Heat Efficiency |                                 | Same as fuel oil boiler.                         |  |  |
| Smoke Tube      | Every two months                | Need not. So, operation ratio is big.            |  |  |
| Air Pollution'  | $SO_{x}$ and $NO_{x}$ are much. | Very small                                       |  |  |
| Others          | Almost same                     |  |  |  |

The above mentioned table, natural gas firing boiler has merits of smoke tube cleaning and air pollution, but price of new boiler or modification cost of old boiler is very high.

So, natural gas price must be lower than fuel oil by colorific Value. The depreciation of high price or modification cost, and

insurance and interest must be minus from fuel oil price on calcrific value. And also a bounty and dangerous allowance for using natural gas must be raid by NGOT.

#### 'XIII.1 Natural gas price for new boiler of existing industry

The price of new natural gas firing boiler was estimated by Mr. M. Heya, Ishikawajima-Harima Henvy Industries Co., Ltd. He estimated the price of natural gas firing boiler as 15 - 20% up to the price of fuel oil firing boiler. I calculate 20% which is including interest and insurance for price up and others

TABLE-20 DEPRECIATION FOR 20% PRICE UP OF NEW NATURAL GAS FIRING BOILER

| .Boiler Capacity<br>T/H                      | 1      | 3           | 5      | 10     |
|--|--------|-------------|--------|--------|
| Fuel Oil Firing<br>Boiler \$                 | 21,250 | -<br>31,500 | 45,000 | 65,000 |
| Natural Gas Firing Boiler (up 20%) %         | 25,500 | 37,800      | 54,000 | 78,000 |
| Different &                                  | 4,250  | 6,300       | 9,000  | 13,000 |
| Depreciation, interest, insurance and others |        |             |        |        |
| 20 years* \$/D                               | 0.58   | 0.86        | 1.23   | 1.78   |
| 10 years* \$/D                               | 1.16   | 1.73        | 2.47   | 3.56   |
| 5 years #/D                                  | 2.33   | 3.45        | 4.93   | 7.12   |

Note: \* Depreciation years

Natural gas consumption of small natural gas firing boiler is as follows :-

Conditions of steam (These are assumed because they are different for each)

Steam Pressure 
$$17 \text{ Kg/cm}^2 - G$$
  $18 \text{ Kg/cm}^2 - A (256 \text{ psia})$ 

Super Heated  $\cdot$   $500^{\circ}\text{F}$  (steam temperature)

Boiler Feed Water  $30^{\circ}\text{C}$  ( $86^{\circ}\text{F}$ )

#### From Steam Table

1,262.84 BTU/lb 
$$\div$$
 0.4563 Kg/lb = 2,767.57 BTU/Kg  
= 2,767.57 x  $10^3$  BTU/T  $\div$  905 BTU/scf\* = 3.06 x  $10^3$  scf/T

Note: \* 1,000 BTU/scf gross = 905 BTU/scf net
$$3.06 \times 10^{3} \text{scf/T} \div 85\% \text{ (difficiency)} = 3.6 \times 10^{3} \text{scf/T}$$

TABLE-21 NATURAL GAS CONSUMPTION OF NEW NATURAL GAS FIRING BOILER

| Boiler Capacity T/H : | Mscf/T/H | Mscf/T/D | \$/D*1   | \$/D <sup>*2</sup> |
|-----------------------|----------|----------|----------|--------------------|
| 1 T/H                 | 3.6      | 86.4     | 138.24   | 171                |
| 3 T/H                 | (0,8     | 259.2    | 414.72   | <i>5</i> 13        |
| 5 T/H                 | 18.0     | 432.0    | 691.20   | 855                |
| 10 T/H                | 36.0     | 864.0    | 1,382.40 | 1,711              |

\*2 Sales natural gas price equivalent 600" Fuel Oil
.\_ 1.98 \$/MM BTU = 1.98 \$/1,000 scf (assume)
(see TABLE-22 Note: \*3)

TABLE-22 DISCOUNT OF SALES NATURAL GAS PRICE FOR DEPRECIATION
OF PRICE UP OF NE: NATURAL GAS FIRING BOILER

| Boiler Capacity . T/H                 | 1         | 3       | 5       | . 10          |
|---------------------------------------|-----------|---------|---------|---------------|
| Natural Gas  Consumption * 1 Mscf/T/D | 86.4      | 259,2   | 432.0   | 864.0         |
| Depreciation                          | •         |         |         |               |
| 20 years \$*2/D                       | 0.58      | 0.86    | 1.23    | 1.78          |
| \$/1,000 scf                          | 0.0067    | 0.0033  | 0.0028  | 0.0021        |
|                                       | (0.34%)*3 | (o.17%) | (C.14%) | (0.11%)       |
| 10 years \$/D                         | 1.16      | 1.73    | 2.47    | 3 <b>.5</b> 6 |
| \$/1,000scf                           | 0.0134    | 0.0068  | 0.0057  | 0.0041        |
|                                       | (0.68%)   | (0.35%) | (0.29%) | (0.21%)       |
| 5 years \$/D                          | 2.33      | 3.45    | 4.93    | 7.12          |
| \$/1,000 scf                          | 0.0270    | 0.0.133 | 0.0114  | 0.0082        |
|                                       | (1.36%)   | (O.68%) | (0.58%) | (0.41%)       |

Note: \*1 from TABLE-21

\*2 from TABLE-20

3 600" Fuel oil

Retail Price as March 10, 1978

1.66 B/lit = 1,660 B/Kl

= 81.37 \$/Kl 20.40 \$/\$

L.F.O. = 9,371 Kcal/lit : 0.252 Kcal/BTU = 37,186.5 BTU/lit

. 1 BTU = 0.2520 Kcal

= 37.2 MBTU/lit

= 37.2 MMBTU/Kl

37.2 NM BTU/Kl = 81.37 \$/Kl

 $\frac{81.37 \text{ $\frac{1}{3}} \text{ $\frac{1}$ 

: 905 ETU/scf - males natural gas

 $\frac{0.0067 \text{ } \frac{1}{1.98} \frac{1}{1.000 \text{ scf}} \text{ x } 100 = 0.34\%}{1.98 \frac{1}{1.000 \text{ scf}}}$ 

Discount of sales natural gas price for depreciation, interest, insurance and others must be calculated every boiler, But, in case of new natural gas firing boiler, discount rate might be applied for 20 years depreciation.

### XIII.2 Natural gas price for modified boiler of existing industry

Mr. M. Heya estimated the modification cost is about 50% of new fuel oil firing boiler. I calculate 52.2%, 2.5% is interest, insurance and others for 50% modification cost.

TABLE-23 DEPRECIATION FOR MODIFICATION COST

| Boiler Capacity<br>T/H    | 1      | 3      | 5                | 10     |
|---------------------------|--------|--------|------------------|--------|
| Fuel Oil Firing Boiler 3  | 21,250 | 31,500 | 45,000           | 65,000 |
| Modification Cost         | 11,156 | 16,538 | 23,625           | 34,125 |
| Depreciation 20 years 5/D | 1.53   | 2.27   | 3.2 <sup>4</sup> | 4.67   |
| 10 years \$/D ,           | 3.06   | 4.53   | 6.47             | 9.35   |
| 5 years \$/D              | 6.11   | 9.06   | 12.95            | 18.70  |

TABLE-24 DISCOUNT OF SALES NATURAL GAS PRICE FOR DEPRECIATION OF MODIFICATION COST

Boiler Capacity
T/H

| Natural Gas Consumption Mscf/D*1 | 86.4    | 259.2             | 432.0   | 864.0   |
|----------------------------------|---------|-------------------|---------|---------|
| Depreciation, interest           |         |                   |         |         |
| insurance and others             | -       |                   |         |         |
| 20 years \$/D*2                  | 1453 -  | 2.27              | 3.24    | 4.67    |
| \$/1,000 scf                     | 0.0177  | 0.088             | 0.0075  | 0.0054  |
| •                                | (0.89%) | (0.44%)           | (0.38%) | (0.27%) |
| 10 years \$/D                    | 3.06    | 4.53              | 6.47    | 9.35    |
| \$/1,000 scf                     | 0.0354  | 0.0175            | 0.0150  | 0.0108  |
|                                  | (1.79%) | ( <b>0.88</b> %)  | (0.76%) | (0.55%) |
| 5 years %/D                      | 6.11    | 9.06              | 12.95   | 18.70   |
| \$/1,000 scf                     | 0.0707  | 0.0350            | 0.0300  | 0.0216  |
|                                  | (3.57%) | ( ). <b>기기</b> %) | (1.52%) | (1.09%) |

Note: \*1 from TABLE-21

\*2 from TABLE-23

\*3' see TABLE-22 \*3

Discount of sales natural gas price for depreciation, interest, insurance and others must be calculated every boiler. But, in case of modification of fuel oil firing boiler, modified natural gas firing boil must be used more than 10 years.

# XIII.3 NGOT guarantees supply sales natural gas to existing industry

When natural gas is used for boiler of existing industry, natural price must be estimated every boiler.

For new natural 30s firing boiler, NGOT must guatantee more than 20 years natural 3as supply. And for modified gas firing boiler, NGOT must guarantee to supply natural gas for certain period which is requested by user. The certain period must be 10 - 20 years.

#### XIV.4 Insitive usage system

NGOT must encourage the existing industry to use natural gas for boiler, and NGOT might pay dangerous allowance.

| Sales Natural Gas Price |    | Bounty       |
|-------------------------|----|--------------|
| \$/1,000 scf            | 9% | \$/1,000 scf |
| 1.98                    | 20 | 0.396        |
|                         | 15 | 0.297        |
| -                       | 10 | 0.198        |
| •                       | 5  | 0.099        |
|                         | 3  | 0.059        |
|                         | 2  | 0.040        |
|                         | 1  | 0.020        |

Note: bounty 20% - sales natural gas price is 1.584 \$1/1,000 scf - less than 1.6 \$1/1,000 scf.

So, NGOT can discount 19%. If bounty and dangerous allowance is 3% and discount for depreciation and others of modification cost is 1.79% (see TABLE-24, 10 years depreciation, 1 ton/hr boiler), total is 4.79% on sales natural gas 1.98 \$/1,000 scf, it is 1.89 \$/1,000 scf. And if bounty and dangerous allowance is same as the above and discount for depreciation and others of new natural gas firing boiler cost up is 0.11% (see TABLE-22, 20 years depreciation, 10 ton/hr boiler), total is 3.11% on sales natural gas price 1.98 \$/1,000 scf, it is 1.92 \$/1,000 scf. So, minimum discount price of sales natural gas is 1.89 \$/1,000 scf and maximum of it is 1.92 \$/1,000 scf.

Bounty and allowance can not decided theoretically. NGOT must determine by his consideration, but it is needed to persuade the existing industry to agree upon pricing.

I suppose, bounty and allowance has to be minimum 3% and maximum 5%, because if less than 3%, there is no merit for existing

industry and if more than 5%, existing industry who can not use natural gas make a complaint. Too high bounty is not fare for whole existing industry.

#### XV VALUABLE USAGE OF NATURAL GAS

Natural gas production from Siam Gulf will make big contribution to Thai economy.

#### EGAT and existing industry

Natural gas production will be commenced in autumn 1981, and it could be saved crude oil 10% - 15% (7% in the year of 2000) on crude oil throughput as natural gas 700 MMscf/D production at well head.

As far as the natural gas is used by EGAT (electricity) and the existing industry (steam), it is only saving crude oil not valuable usage.

#### New project

That Government is planning new project to use natural gas as raw material or reduction agent, it is more valuable usage. The new projects are integrated flat steel project and soda ash project, and these projects are carried the feasibility study by JICA and not through JICA fertilizer project is concerned.

#### LPG production

LPG is manufacture in maximum rate and LPG can be export to Japan.

#### Ethylene production (Petrochemical)

In natural gas, ethane (C2H6) fraction is very much contained.

|                               |                           | in 1985           | in 1990         |
|-------------------------------|---------------------------|-------------------|-----------------|
| <sup>с</sup> 2 <sup>н</sup> 6 | 10 <sup>3</sup> lb/D      | 2,773.3           | 3.458.4         |
|                               | (%) <sup>† 1</sup><br>T/D | (10.4)<br>1,260.6 | (11.0)<br>1,572 |
| с <sub>2</sub> н <sub>4</sub> | T/D*2                     | 807               | 1,006           |
|                               | T/Y                       | 242,000           | 301,800         |

Note: \*1 % on net gas to pipeline

\*2 Ethane recovery from natural gas is 80% on natural gas, and ethylene yield from ethane is 8% on ethane.

Ethylene production of 242,000 T/Y and 301,800 T/Y are economical size, and the ethylene cost is very cheaper than ethylene cost from naphtha or heavier fractions. So, in near future, Thailand might install ethylene plant, and manufactur polyethylene, polyvynilchloride, polystylene and other many ethylene petrochemicals. Then ethylene plant is installed, aromatics (benzene, toluene and xylene) plant must be installed.

#### LNG production

Natural gas production is not enough for LNG production to export.

#### XV CONCLUSION

#### XV .1 Natural gas production (life)

At present natural gas production schedule is 700 MMscf/D, and it is said that the life will be 25 years.

But, (1) recently Union-MOECO confirmed natural gas reserves and expected natural gas production is about 80 MMscf/D (2) Union, Texas-Pacific and Union: MOECO have several structures which are not yet carried exploratory drilling in their concession. So, the life of natural gas production is expected more than 50 years, optimistic

people said life of Thai natural gas production life may be about 100 years.

#### . XV .2 Natural gas utilization

Natural gas utilizations are (1) electric generation (for EGAT) (2) new project (integrated flat steel and soda ash project) in future, fertilizer project (3) existing industry (4) LPG production (5) petrochemicals.

#### `(1) Electric generation (for EGAT)

#### Minimum natural gos consumption

Bang Pakong Power Station will be install for natural gas utilization, so it can not use fuel oil.

#### Bang Pakong power plant

| 0 | Combined Cycle Power    | 240 M" x 2 = 480 M"           |
|---|-------------------------|-------------------------------|
|   | Natural Gas Consumption | 55 MMscf/ $x$ 2 = 110 MMscf/D |
| 0 | Thermal plants Power    | 550 MU $\times$ 2 = 1,100 HH  |
|   | Natural Gas Consumption | 136 MMscf/D x 2 = 272 MMscf/D |

Total

Power 2,080 MW
Natural Gas Consumption 382 MMscf/D

#### Maximum natural gas consumption

Natural gas consumption of South Bangkok and Pang Pakong power plants.

#### South Bangkok

|       | Miy   | MMscf/D |
|-------|-------|---------|
| No.1  | 200   | 52      |
| No.2  | 200   | 52      |
| No.3  | 300   | 78      |
| No.4  | 300   | 78      |
| No.5  | 300   | 78      |
| Total | 1,300 | 338     |

Bang Pakong and South Bangkok total

MW MMscf/D

3**,**380 720

Sales natural gas production is 134.16 NMscf/D in 1981 and 546.35 MMscf/D after 1990.

#### (2) New project

Soda ash project is ASEAN Project, and JICA is carring feasibility study. It will be commenced the production in 1982 or 1983, actually may be in 1984.

Integrated flat steel project which JICA is carring feasibility study will be commenced the production in 1985.

Fertilizer project is studying by some Japanese group. It will be commenced the production several years later.

#### (3) Existing industry

when existing industry uses natural gas instead of fuel oil, he must rebuild from fuel oil firing boiler to natural gas firing boiler or modify from fuel oil firing boiler to natural gas firing boiler

New natural gas boiler price is 15 - 20% higher than new fuel oil firing boiler, and modification cost is 50% of new fuel oil firing boiler. So, NGOT must reduce the natural gas price for compensation, interest, insurance and others of price up of new boiler or modification cost, moreover pay bounty and dangerous allowance.

If natural gas firing boiler has big merit for instance, heat efficiency is high, natural gas price reduction is not necessary, but some demerit.

#### (4) LPG

LPG production from the refineries will be enough for domestic requirement. So, LPC from natural gas could be export.

In the other hand, LPG utilization must be developed such as motor car fuel.

## (5) Ethylene petrochemicals

Ethane in Siam Gulf natural gas is enough quantity to produce ethylene economically. In near future, ethylene plant and associated plants will be installed.

#### XVI COMMENTS

- (1) At the present time, natural gas might be used for EGAT and new project. Natural gas firing boild is not attractive for existing industry.
- (2) When natural gas production is increased, and natural gas production life is long, then natural gas might be used for existing industry.
- (3) More profitable usage must be developed, such as industry which uses natural gas as raw material. The industry is so-called petrochemical industry, therefore, methane derivative industry and ethylene industry should be developed.

end.

TABLE-1 EACH YEAR AND AVERAGE HEATING VALUE OF SALES NATURAL GAS (CALCULATED FROM FLUOR'S REPORT)

Unit:BTU/scf

|      | H.V. Net | H.V. Gross |        | H.V. Net | H.V. Gross |
|------|----------|------------|--------|----------|------------|
| 1981 | 946*     | 1,044*     | 1986   | 854      | 944        |
| 1982 | 856      | 945        | 1987   | 863      | 955        |
| 1983 | 876      | 964        | · 1988 | 855      | 947        |
| 1984 | 858      | 947        | 1989   | 868      | 959        |
| 1985 | 867      | 959        | 1990   | 880      | 977        |

Average H.V. Net 864 BTU/scf H.V. Gross 955 BTU/scf

Note: \* In 1981, only Union will produce natural gas, so it is not included in average.

TABLE-2

#### NATURAL GAS CONSUMPTION OF EXISTING INDUSTRY EXCEPT CEMENT INDUSTRY

|  |       |       |        |          |        |          |        |               | . No.  |        | Unit: MMs | cf/D            |
|--|-------|-------|--------|----------|--------|----------|--------|---------------|--------|--------|-----------|-----------------|
|  | 1982  | 1983  | 1984   | 1985     | 1986   | 1987     | 1988   | 1989          | 1990   | 1991   |           | Mource*         |
| Construction Material (except cement)          | 7.43  | 7.68  | 7.•95  | 8.27     | 8,59   | 8,86     | 9•13   | 9 <b>•3</b> 9 | 9.68   | 9•97   |           | page 8          |
| Iron and Steel Mill                            | 5.48  | 5.48  | 5.48   | 5.48     | 5.48   | 5.48     | 5.48   | 5.48          | 5.48   | 5.48   |           | page 10         |
| Chemical and Fertilizer                        | 8,82  | 9.34  | 9.84   | 10.60    | 11.29  | 11.97    | 11.72  | 13.51         | 14.35  | 15•15  |           | page 13         |
| Sythetic Fiber                                 | 4.82  | 5.07  | 5.32   | 5 • 59   | 5.67   | 5•73     | 5.78   | 5.84          | 5.88   | 5•95   |           | page 14         |
| Yarn and Fabric                                | 2.47  | 2.60  | . 2.74 | 2,85     | 2,96   | 3•10     | 3.21   | 3 <b>.3</b> 4 | 3.48   | 3.62   |           | page 14         |
| Pulp and Paper                                 | 13.15 | 14.79 | 19.73  | 20.55    | 21.10  | 21•92    | 22.74  | 23.29         | 24.11  | 24.93  | -         | page 1 <b>6</b> |
| Glass  | 14.11 | 14.65 | 15.32  | 15.81    | 16.25  | 18.25    | 18.74  | 19.10         | 19.64  | 20.16  |           | page 18         |
| Tire   | 2.47  | 2.74  | 3.01   | 3.28     | 3,56   | 3.84     | 4.11   | 4.38          | 4.93   | 5.21   |           | page 19         |
| Food & Beverage                                | 16,98 | 17.80 | 18.64  | 19.72    | 20.54  | 21.36    | 22.20  | 23.02         | 23.84  | 24.96  |           |                 |
| Total (Potential) 1,000 BTU/scf**              | 75.73 | 80.15 | 88.03  | 92.15    | 95.44  | 100.51   | 103.11 | 107.35        | 111.40 | 115.43 |           |                 |
| 864 BTU/scf***                                 | 87:65 | 92.77 | 101.89 | 106.66   | 110.46 | 116.33   | 119.34 | 124.25        | 128.94 | 133.60 | •         |                 |
| į ir tarininininininininininininininininininin |       |       | 1      | <b>!</b> | l      | <b>f</b> |        | ]             | ·      | 1      | <u></u>   | 1               |

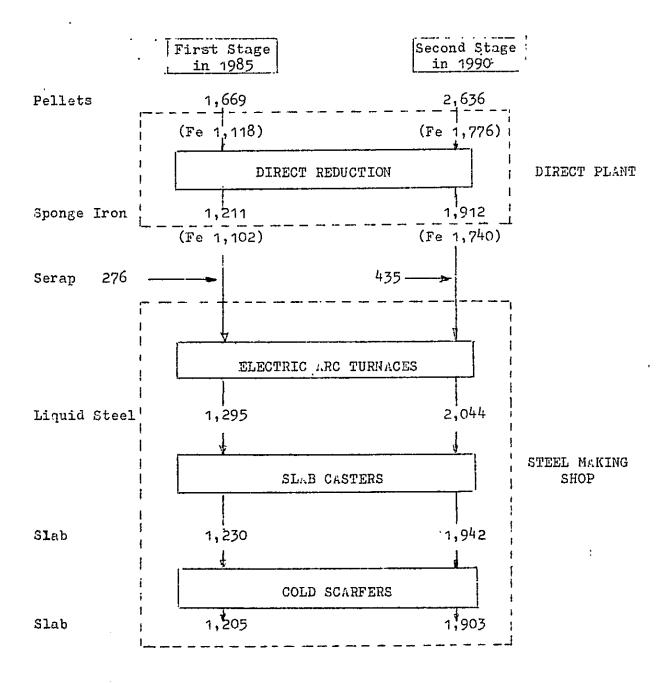
Note: \* Source\_NATURAL GAS DEMAND FORECAST OF THE INDUSTRY (FUEL RAW MATERIAL), July 20, 1978. (My report)

<sup>\*\*</sup> Net Heating Value of my report on July 20, 1978.

<sup>\*\*\*</sup> Net heating value of the sales natural gas in this report.

#### FIG.1 PRODUCTION FLOW OF INTEGRATED FLAT STEEL PLANT

Unit: 1,000 ton/year



# TABLE-3 NATURAL GAS AND ELECTRICITY CONSUMPTION OF INTEGRATED FLAT STEEL PLANT

|   | 1st Stage<br>(1985)                | 2nd Stage<br>. (1990)              | •   |
|---|------------------------------------|------------------------------------|---|
| Natural Gas MMscf/D                                   | 50<br>(57.87)*                     | .75<br>(86.81)*                    | Approx. 80% is used in DR plant as reductant. |
| Electric Power Max. demand KW  Annual Consumption KWH | 230,000<br>1,500 × 10 <sup>6</sup> | 340,000<br>2,400 x 10 <sup>6</sup> | Approx. 65% is consumed in electric furnace.  |

Note: Based at 67% Fe in iron oxides.

\* 50 MMscf/D and 75 MMscf/D may be calculated 1,000 BTU/scf, so convert to 864 BTU/scf.

#### TABLE-4 SODA ASH PROJECT

#### Production

Ammonium Chloride 200,000 ton/y 1,200 ton/D 600 ton/D

Natural Gas Consumption 17,000 NM<sup>3</sup>/Hr (including electric generation)

17,000 NM<sup>3</sup>/Hr x 
$$\frac{35.315 \text{ scf}}{1.\text{NM}^3}$$
 x  $(\frac{273 + 15.55)^{\circ}F}{273^{\circ}F} = 634.6 \times 10^3 \text{scf/Hr}$ 

$$634.6 \times 10^6 \text{scf/Hr} \times 24 \text{ Hr} = 15.23 \times 10^6 \text{scf/D}$$

$$15.23 \times 10^6 \text{scf/D} \times \frac{1,000 \text{ BTU/scf}}{864 \text{ BTU/scf}} = 17.63 \times 10^6 \text{scf/D}$$

TABLE-5 NATURAL GAS PRODUCTION SCHEDULE (FLUOR'S REPORT)

Unit:MMscf/D

| ,    |       |                    |         | (1)                  | (2)                    |
|------|-------|--------------------|---------|----------------------|------------------------|
|      | ]     | Nomina<br>Producti |         | Gas from<br>Pipeline | Net Gas<br>to pipeline |
|      | Union | + Texas            | = Total |                      |                        |
| 1981 | . 150 |                    | 150     | 147.50               | 134.16                 |
| 1982 | 150   | 150                | 300     | 295.01               | 267.01                 |
| 1983 | 200   | 150                | 350     | 344.17               | 309 •05                |
| 1984 | 250   | 250                | 500     | 491.68               | 444.94                 |
| 1985 | 250   | 250                | 500     | 491.68               | 434 • 17               |
| 1986 | 250   | <i>3</i> 50        | 600     | 590.01               | 512.88                 |
| 1987 | 250   | 350                | 600     | 590.01               | 499•57                 |
| 1988 | 250   | 450                | 700     | 688.35               | 578.43                 |
| 1989 | 250   | 450                | . 700   | 688.35               | 562,32                 |
| 1990 | 250   | 450                | 700     | 688.35               | 546.35                 |
|      |       | •                  | •       |                      | •                      |

Note: (1) Natural gas from well head

. . . . . .

(2) Natural gas to end user

TABLE-6

# TOTAL NATURAL GAS BALANCE (EXISTING INDUSTRY, NEW PROJECT AND EGAT)

|  |          | <del></del> | 1          | Т      | -      | -             | ·        |               | Unit                  | : MMscf/D    |                | ŧ      |
|--|----------|-------------|------------|--------|--------|---------------|----------|---------------|-----------------------|--------------|----------------|--------|
|  | 1981     | 1982        | 1983       | 1984   | 1985   | 1986          | 1987     | 1988          | 1989                  | 1990         | 1991           | T      |
| 150 MMscf/D in 1981  | , ,      | و د ا       | ,<br>T     |        |        |               |          |               |                       |              |                | 1      |
| (1) Production   | ×        | - 12        |            |        | • •    |               |          |               |                       |              |                |        |
| Sales Natural Gas  | 13,4.16  | 267.01      | 309.05     | 444.94 | 434.17 | 512.88        | 499.57   | 578.43        | 562.32                | 546.35       | 546.35         | Ł      |
| Consumption Existing Industry  |          | ,,          | - 3<br>- 3 |        | -      |               |          |               |                       |              |                | Train. |
| 100%   | 0        | 87.65       | 92.77      | 101.89 | 106.66 | 110.46        | 116.33   | 119.34        | 124.25                | 128 04       | 177 (0         | Ţ,     |
| 0 - 70%  | 0%       | 10%         | 20%        | 30%    | 40%    | 50%           | 60%      | 70%           | Ī                     | 128.94       | 133.60         |        |
|  | 0        | 3.77        | 18.55      | 30.57  | 42.66  | 55.23         | 69.80    | 83.54         | 70%<br>86 <b>.</b> 98 | 70%<br>90.26 | . 70%<br>93:12 |        |
| 0 - 50%  | 0%       | 10%.        | 20%        | 30%    | 40%    | 50%           | 50%      | 50%           | 50%                   | 50%          | 50%            | į      |
| New Project  | 0        | 8.77        | 18.55      | 30.57  | 42.66  | 55.23         | 58.17    | 59.67         | 62.13                 | 64.47        | 66.80          |        |
| Integrated Flat Steel  | 0        | 0           | 0          | 0 .    | 57.87  | 57.87         | 57.87    | 57:87         | 57.87                 | 86.81        | 86.81          | I      |
| Soda Ash   | 0        | 0           | . 0        | 17.63  | 17.63  | 17.63         | 17.63    | 17.63         | 17.63                 | 17.63        | 17.63          |        |
| Sub Total  | 0        | 0           | 0          | 17.63  | 75.5   | 75 <b>.</b> 5 | 75.5     | 75.5          | 75.5                  | 104.44       | 104.44         | 1      |
| Consumption Total  |          |             |            |        |        |               |          | , ,           |                       |              |                |        |
| Exist. Ind. 0 - 70%, New Project 100%  | 0        | 8.77        | 18.55      | 48.2   | 118.16 | 130.73        | 145 • 30 | 159 • 04      | 162.48                | 194.70       | 197.96         |        |
| " 0 - 50%, "   | 0        | 8.77        | 18.55      | 48.2   | 118.16 | 130.73        | 133.67   | 135.17        | 137.63                | 168.91       | 171.24         |        |
| n 0% , n   | 0        | 0           | 0          | 17.63  | .75:5  | 75•5          | 75.5     | 7 <b>5.</b> 5 | 75.5                  | 104.44       | 104.44.        |        |
| Remain For EGAT 100%   | Same as  | <br>.(1)    | ,          |        |        | 1,505         | 10.0     | 77.7          | 75.5                  | . 104.44     | . 104,44.      |        |
| 2) Exist. Ind. 0 - 70%, New Project 100%   | 134.16   | 258.24      | 290.50     | 396.74 | 316.01 | 382.15        | 354.27   | 419.39        | 399.84                | 351.65       | - 348.39       |        |
| 3) " 0 - 50%, "  | 134.16   | 258.24      | 290.50     | 396.74 | 316.01 | 382.15        | 365.9    | 443.26        | 424.69                | 377.44       | 375.11         |        |
| 4) " 0%, "   | 134.16   | 267.01      | 309.05     | 427.31 | 358.67 | 437.38        | 424.07   | 502.93        | 486.82                | 441.91       | 441.91         |        |
|  |          |             |            | ,      |        |               |          |               |                       |              |                |        |
| 200 MMscf/D in 1981  |          |             |            |        |        |               |          |               | _                     |              |                |        |
| Production   | <u>.</u> | •           |            |        |        |               |          |               |                       |              |                |        |
| Sales Natural Gas  | 178.88   | 311.73      |            |        |        |               |          |               |                       |              |                | į      |
| Consumption  |          |             | :          |        |        |               |          |               |                       |              |                |        |
| Existing Industry  | ļ        |             | •          |        |        |               |          | :             |                       |              |                |        |
| O 70%<br>Remain For EGAT   | 0        | - 8.77      |            | -      |        |               | :        | :             |                       |              |                | Į.     |
| 070%   | 178.88   | 302.96      |            |        |        |               |          | :             |                       |              |                |        |
| The state of the s |          |             |            |        |        |               |          |               |                       |              | •              | ŀ      |

| R           | <b></b>                     | Preduction ·                | Demand Fores                |                     |                   |          | LPG                | LPG*4                       | LPG*5    | Preject ef            | Piveling                 |
|-------------|-----------------------------|-----------------------------|-----------------------------|---------------------|-------------------|----------|--------------------|-----------------------------|----------|-----------------------|--------------------------|
|             | Natural Gas<br>At Well Head | Heat Value<br>1,000 BTU/scf | EGAT <sup>*1</sup> .        | Existing 2 Industry | New 3<br>Industry | TOTAL    | Demand<br>Ferecast | Preduction<br>from Existing | Shertage | LPG frem<br>Gas Plant | Remain of<br>Natural Gas |
|             | MH scf/D                    | HM scf/D                    | MM.lacf/D                   | MM scf/D            | MM scf/D          | MM scf/D | MM Lit.            | Refinery MM Lit.            | MM Lit.  | MH Lit.               | MM scf/D                 |
| 97 <b>8</b> | -                           | -                           | -                           |                     | -                 | -        | 292.3              | 240.35                      | 51.95    | _                     |                          |
| 979         | -                           | -                           | -                           | -                   | <b>-</b> ·        | -        | 316.6              | 240.35                      | 76.25    |                       |                          |
| 980         | -                           | -                           | · -                         | -                   | -                 | -        | 356.4              | 240.35                      | 116.05   | _                     | -                        |
| 81          | 150                         | 157                         | 181.8                       | 29.3                | -                 | 211.1    | 396.3              | 240.35                      | 155.95   | 155.95                | 477 41                   |
| 82          | 30€                         | 275                         | 229.5                       | 32.2                | -                 | 261.7    | 443.9              | 240.35                      | 203,55   | 203.55                | 133.14<br>245.65         |
| 83          | 350                         | 327                         | 414.0                       | 35.4                | -                 | 449.4    | 463.6              | 240.35                      | 223.25   | 223.25                | 295.29                   |
| 34          | , 50 <del>0</del>           | 459                         | 414.0                       | 38.9                | 41.61             | 494.51   | 478.5              | 240.35                      | 238.15   | 238.15                | 423.50                   |
| 5           | 50 <b>0</b>                 | 459                         | 531.9                       | 42.9                | 41.61             | 616.41   | 522.5              | 240.35                      | 282.15   | 282.15                | 419.46                   |
| 6           | . 600                       | 538                         | 531.9                       | 45.9                | 41.61             | 619.41   | 571.4              | 240.35                      | 331.05   | 331.05                | 489.23                   |
| 7           | 600                         | 538                         | 531.9                       | 49.2                | 51.61             | 632.71   | 620.0              | 240.35                      | 379.65   | 379.65                | 484.97                   |
| 8           | 700                         | 6 <b>16</b>                 | 531.9                       | 52.6                | 53.36             | 637.86   | 688.2              | 240.35                      | 447.85   | 447.85                | 555.82                   |
| 9           | 700                         | 616                         | 531.9                       | 56.2                | 53•52             | 641.62   | 763.9              | 240.35                      | 523.55   | 523.55                | 547.70                   |
| 0           | . 700                       | 616                         | 531.9                       | 60.2                | 53.52             | 645.62   | 847.9              | 240.35                      | 607.55   | 607.55                | 485.45                   |
| 1           | 700                         | 616                         | 531.9                       | 64.4                | 53.52             | 649.82   | 941.2              | 240.35                      | 700.85   | 635.94                | 463.94                   |
| 2           | 70 <b>9</b>                 | 616 ,                       | 531 <b>.</b> 9 <sup>(</sup> | 68.8                | 53.52             | 654.22   | 1,044.7            | 240.35                      | 804.35   | 635.94                | 463.94                   |
| 3           | 700                         | 616                         | 531.9                       | 73.7                | 53.52             | 659.12   | 1,159.7            | 240.35                      | 919•35   | 635.94                | 463.94                   |
| 4           | 700                         | 616                         | 531.9                       | 78.8                | 53.52             | 664.22   | 1,287.2            | 240.35                      | 1,046.85 | 635.94                | 463.94                   |
| 5           | 700                         | 616                         | 531.9                       | 84.4                | 53.52             | 669.82   | 1,428.8            | 240.35                      | 1,188.45 | 635.94                | 463.94                   |

Demand forecast of South Bangkok power plant and Bang Pakong power station (not including the demand forecast of new construction of power station at Surat-Songkhla.

(Forecast data from EGAT, January 1979).

<sup>&#</sup>x27;2 Existing industry'

New industry - ammenia, seda ash and sponge iron.

LPG capacity in country (Production at present, not expansion).

<sup>&#</sup>x27;5 LPG preduced from refinery.

TABLE-8 COMPARISON OF NGOT AND FLUOR FOR NATURAL GAS PRODUCTION AND DEMAND FORECAST

Unit : MMscf/D

|      |                 |                 |                           |                                   |                              |                              | ·                  |   | <del></del>                     |                               |
|------|-----------------|-----------------|---------------------------|-----------------------------------|------------------------------|------------------------------|--------------------|---|---------------------------------|-------------------------------|
|      | NGOT*1          | EGAT*7          | NGOT*1                    | TABLE-6 <sup>*4</sup>             | NGOT*1                       | TABLE-6                      | NGOT*1             |   | NGOT*1                          | TABLE-6*4                     |
|      | (1)<br>For EGAT | (2)<br>For EGAT | (3) For Existing Industry | (4)<br>For Existing<br>Industry*2 | (5)<br>For New<br>Industry*5 | (6)<br>For New<br>Industry*3 | (7)<br>(1)+(3)+(5) |   | (8)<br>Remain of<br>Natural Gas | (9)<br>Sales<br>Natural Gas*6 |
| 1981 | 181.8           | 162.9           | 29.3                      | o                                 | -                            | -                            | 211.1              |   | 133 • 14                        | 134.16                        |
| 1982 | 229.5           | 229.5           | 32.02                     | 8.8                               | -                            | -                            | 261.7              |   | 245.65                          | 267.01                        |
| 1983 | 414.0           | 414.0           | 35.4                      | 18.6                              | -                            | -                            | 449.4              |   | 295.29                          | 309.05                        |
| 1984 | ī†              | 531.9           | 38.9                      | 30.6                              | 41.61                        | 17.•63                       | 494.51             |   | 423.50                          | 444.94                        |
| 1985 | 531.9           | t<br>E st       | 42.•9                     | 42.7                              | 19                           | 75•5                         | 616.41             |   | 419.46                          | 434 • 17                      |
| 1986 | li .            | ıı              | 45.9                      | 55•2                              | 11                           | 11                           | 619.41             |   | 489.23                          | 512.88                        |
| 1987 | 11              | 11              | 49.2                      | 58.0                              | . 51.61                      | 11                           | 632-71             |   | 484.97                          | 499•57                        |
| 1988 | 11              | п               | 52.6                      | 59.7                              | 53.36                        | 11                           | 637.86             |   | 555.82                          | 578.43                        |
| 1989 | 11              | 11              | 56.2                      | 62•1                              | 53.52                        | 11                           | 641.62             |   | 547.70                          | 562.32                        |
| 1990 | 11              | . 11            | 60.2                      | 64.5                              | 11                           | 104.44                       | 645.62             |   | 485.45                          | 546.35                        |
| 1991 | 11              | 11              | 64.4                      | 66,8                              | n                            | 11                           | 649.82             |   | 463.94                          | 11                            |
| 1992 | 11              | l 11            | 68.8                      |                                   | tt                           |                              | 654.22             |   | 11                              | 11                            |
| 1993 | 11              | 11              | 73.7                      |                                   | tı                           |                              | 659.12             |   | 11                              |                               |
| 1994 | tt              | rr rr           | 78.7                      |                                   | t1                           |                              | 664.22             |   | 11                              |                               |
| 1995 | n .             | 11              | 84.8                      |                                   | II                           |                              | 669.82             | , | 11                              |                               |

Note: \*1 TABLE-7 (ATTACH.7), 1,000 BTU/scf

5 (5)

1-1-5

\$ \$\frac{1}{2} \cdot \frac{1}{2} \cdot \frac{1}{

<sup>\*2</sup> Potential natural-gas demand of existing industry 0 - 50%, from TABLE-6 (ATTACH.6).

<sup>\*3 (864</sup> BTU/scf) New projects are integrated flat steel and soda ash project, and they are studying by JICA, but not yet decided, from TABLE-6 (ATTACH.6).

<sup>\*4</sup> TABLE-6 (ATTACH.6).

<sup>\*5</sup> New industry - ammonia, soda ash and sponge iron, from TABLE-7 (ATTACH.7).

<sup>6</sup> Heating value is 864 BTU/scf, from TABLE-5 (ATTACH.5).

<sup>\*7</sup> TABLE-10 (ATTACH.9). (1,000 BTU/scf)

| Location       | Ca   | apacity<br>MW | Completion |            |
|----------------|------|---------------|------------|------------|
| South Bangkok  |      |               |            |            |
| Thermal        | No.1 | 200           | Existing   | }          |
|                | No.2 | 200           | ti         |            |
|                | No.3 | 300           | H          | From 1981* |
|                | No.4 | 300           | 11         |            |
|                | No.5 | 300           | 11         |            |
| Bang Pakong    | No.1 | 240           | Oct. 1980  |            |
| Combined Cycle | No.2 | 540           | April 1981 |            |
| Bang Pakong    | No.1 | 550           | July 1983  |            |
| Thermal        | No.2 | 550           | April 1984 |            |

Note: Modification No.1 and No.2 in 1981, No.3 in 1982, No.4 and No.5 in No.4 and No.5 in 1983.

TABLE-10 FORECAST DEMAND OF NATURAL GAS ON ELECTRICITY GENERATING OF EGAT DURING 1981 - 1995 (MADE BY EGAT)

Unit : MMscf/D

|      | Ba       | ing Pakon | E        |      | South<br>Bangkok | Grand       | Total            |
|------|----------|-----------|----------|------|------------------|-------------|------------------|
|      | Combined | Cycle     | Ther     | mal_ | Thermal          | N.G. H.V.   | N.G. H.V.        |
|      | No.1     | No.2      | No.1     | No.2 | No.1-No.5        | 900 BTU/scf | 1,000 BTU/scf    |
| 1981 | 53       | 53        | _        | -    | 75               | 181         | · 162 <b>.</b> 9 |
| 82   | 11       | H         | <b>-</b> | -    | 149              | 255         | 229.5            |
| 83   | <u> </u> | 11        | 131      | -    | 223              | 460         | 414.0            |
| 84   | 11       | 11        | 17       | 131  | 10               | 591         | 531.9·           |
| 85   | 11       | Ħ         | 11       | n    | 11               | ft .        | 11               |
| 86   | 11       | TT.       | t1       | 11   | 11               | 11          | tt.              |
| 87   | 11       | Ħ         | 11       | 11   | fl               | 11          | tt               |
| 88   | ,,       | **        | 11       | 11   | 11               | 11          | 11               |
| 89   | 11       | rt .      | 11       | 11   | 11               | 71          | 11               |
| 90   | 15       | #         | n        | 11   | 11               | 11          | и                |
| 91   | <b>1</b> | 11        | ti       | tt   | tt               | tt          | 11               |
| 92   | 11       | 11        | 11       | n .  | 11               | 11          | 11               |
| 93   | "        | 11        | 11       | п    | મ                | 11          | ri .             |
| 94   | m        | 11        | 11       | 11   | п                | 11          | u j              |
| 95   | !!       | #1        | ŧŢ       | 11   | TT .             | 11          | 11               |

Table-11

SOUTH BANGKOK THERMAL PLANT

| Thermal | Capacity | Potential N.G. Cons. | 3. Cons.     | Factor | N.G. Cons. |
|---------|----------|----------------------|--------------|--------|------------|
|         | MY       | F' (Mscf/H)          | F" (MMscf/D) | ક્લ    | MMscf/D    |
| No.1    | 200      | 2,170                | 52           | 100    | 52         |
| No.2    | 200      | 2,170                | 52           | Ξ      | 52         |
| No.3    | 300      | 3,255*               | 78           | Ξ      | 28         |
| No.4    | 300      | 3,255                | 78           | =      | 28         |
| No.5    | 300      | 3,255                | 78           | =      | 28         |
|         |          |                      |              |        |            |

3,255 Mscf/H + 864 BTU/scf = 3,415 btu/k/H × 300 Ki. Note: \*

Some of five therm: 1 plants will be modificated to dual thermal plant.

75 MMscf/D 900 BTU/scf x 24 H ٠١٠ Efficiency -- 3,415 BTU/KWH x 300 MW

(Note: 75 MMscf/D was calculated by EGAT)

x = 36.426 %

TABLE-12 COMBINED CYCLE PLANT AT BANG PAKONG

|                            | Capacity | Potential N.G. Cons. | .G. Cons.                 | Factor | N.G. Cons. | Completion Date |
|----------------------------|----------|----------------------|---------------------------|--------|------------|-----------------|
| Combined Cycle             | MW       | F' (Mscf/H)          | F' (Mscf/H) F'' (MMscf/D) | કેર    | Miscf/D    |                 |
| No.1<br>(Comp. Oct. 1980)  | 240      | 2,500*               | 55                        | 100    | 55         | 1980            |
| No.2<br>(Comp. April 1981) | 540      | 2,300                | 55                        | 100    | 55         | 1981            |

Note: \* 3,415 BTU/K"H ×  $\frac{240 \text{ MT}}{41.237}$  ÷ 864 BTU/scf = 2,300 Mscf/H

= 53 scf/D Efficiency - 3,415 BTU/K/H x  $\frac{240 \text{ M}\text{ M}}{x}$  + 900 BTU/scf x 24 H

(Note: 55 scf/D was calculated by EGAT)

TABLE-13 THERMAL PLANT AT BANG PAKONG

| - Lemand                  | Capacity | Potential   | Potential N.G. Cons.     | Factor | N.G. Cons. |
|---------------------------|----------|-------------|--------------------------|--------|------------|
|                           | M.7      | F' (Mscf/H) | F' (Mscf/H) F" (MMscf/D) | %      | MMscf/D    |
| No.1<br>(Comp. July 1983) | 550      | 5,686*      | 136                      | 100    | 136        |
| No.2<br>(Comp. aug. 1984) | 550      | 5,686       | 136                      | 100    | 136        |
|                           |          |             |                          |        |            |

- 864 BTU/scf = 5,686 Mscf/H 3,415 Bru/k"H x Note:

131 scf/D 900 BTU/scf x 24 H -1-Efficiency - 3,415 BTU/K.H  $\times$  550 MM  $\times$ 

(Note: 131 scf/D was calculated by EGAT)

x = 38.234 %

TABLE-14

# CASE-1 FORECAST DEMAND OF NATURAL BAS ON ELECTRICITY GENERATING OF EGAT DURING 1981 - 1995

Unit : MMscf/D

|              |           | Bang Pa   | kong    |            |          | South Bangko                          | nk      |                       |        |                      |                     | Unit : MM:       |                                       |
|--------------|-----------|-----------|---------|------------|----------|---------------------------------------|---------|-----------------------|--------|----------------------|---------------------|------------------|---------------------------------------|
|              | (1)       | (2)       | (3)     | (4)        | <b>†</b> | (5) ~ (9)                             |         | ······ <u>-</u> ····· | (10)*1 | Nat                  | ural Gas Ba         | lance            | · · · · · · · · · · · · · · · · · · · |
| <del> </del> | C.C. No.1 | C.C: No.2 | T. No.1 | T. No.2    | T. No.1  | T. No.2 T. No.3                       | T. No.4 | T. No.5               | II.    | (11)*2<br>Min. Cons. | (12)*3<br>Shut-Down | (13)*4 For EGAT  | (14)*5<br>For EGAT Mi                 |
| 1981 *       | 55        | 55        | 0       |            | \        |                                       |         |                       |        |                      | 3333 3311           | TOT BOXT         | FOI EGAI MI                           |
| 1982         | tí        | 11        | 0       | 0          |          | 78                                    |         | •                     | 188    | 133                  | (2)                 | 134              | 101                                   |
| 1983         | 11        | 11        | 136     | 0          |          | 155                                   |         |                       | 265    | 210                  | (7)                 | 267              | 200                                   |
| 1984 .       | ıı        | "         | . ,,    | 136        |          | 232                                   |         |                       | 478    | 342                  | (3)                 | 309              | 232                                   |
| 1985         | 11        | ıf        | 11      | "          |          | 11                                    |         |                       | 614    | 478                  | (4)                 | 445              | 334                                   |
| 1986         | at .      | n         | 11      | t:         |          | ,,                                    |         |                       | 1)     | 11                   | (3)                 | 434              | 326                                   |
| 1987         | 11        | sf .      | 11      | :1         |          | . ,                                   |         |                       | 11     | 11                   | (4)                 | 513 <sub>-</sub> | 385                                   |
| 1988         | n         | 11        | 11      | ij         |          | · · · · · · · · · · · · · · · · · · · |         |                       | 11     | 11                   | (3)                 | 500              | 375                                   |
| 1989         | 11        | "         | 11      | <b>:</b> 1 |          | 11                                    |         | i                     | 11     | n l                  | (4)                 | 578 .            | 434                                   |
| 1990         | 11        | 11        | 11      | 11         |          | u                                     |         | :                     | 31     | 11                   | (3)<br>(4)          | 562              | 422<br>410                            |
| 1991         |           | n         | IJ      | 11         |          | 11                                    |         |                       | 11     | ţſ                   | (3)                 | 546<br>"         | 110                                   |
| 1992         | 11        | "         | ti .    | 19         |          | rı .                                  |         |                       | ,,     | tt                   | (4)                 | 11               | <b>111</b>                            |
| 1993<br>1994 | "         | "         | n       | tī         |          | u'                                    |         |                       | 11     |                      | . (3)               | tt               | 11                                    |
| 1995         | "         |           | 11      | 17         |          | • "                                   |         |                       | ŧŧ     | 11                   | (4)                 | Ħ                | 11                                    |
| .,,,,        |           |           | 11      | 11         |          | . 11                                  |         |                       | 11     | 11                   | (3)                 | !!               | 11                                    |

Note: C.C. Combined Cycle plant

T. Thermal plant

<sup>(10)\*1</sup> Potential Natural gas consumption (1) + (2) .....+ (5) -- (9)

<sup>(11)\*2 (10)</sup> minus natural gas consumption of the biggest plant which is shut-down for maintenance. No. is shown in (12).

<sup>(12)\*3</sup> No. of plant which is shut-down for maintenance (the biggest plant).

<sup>(13)\*4</sup> Wholesales natural gas which is come from (1) of TABLE-6 (ATTACH.6).

<sup>(14)\*5 (13)</sup> x 75% This is minimum natural gas consumption per day which is limited by contract.

T.BLE-15 CASE-2 NATURAL GAS BALANCE OF EGAT (WHOLESALES NATURAL GAS IS SUPPLIED TO EGAT)

(NATURAL GAS PRODUCTION 150 OR 200 MMSCF/D IN 1981)

|             |      |           | Bang Pake | ong       | •       |         | Sout    | n Bangkok |         |         |               | NATURAI   | GAS BALAN |                |                    |
|-------------|------|-----------|-----------|-----------|---------|---------|---------|-----------|---------|---------|---------------|-----------|-----------|----------------|--------------------|
|             |      | (1)       | . (2)     | (3)       | (4)     | (5)     | (6)     | (7)       | (8)     | (9)     | (10)*1        | (11)*2    | (12)*3    | (13)*4         | (14)* <sup>5</sup> |
|             |      | C.C. No.1 | C.G. No.2 | . T. No.1 | T. No.2 | T. No.1 | T. No.2 | T. No.3   | T. No.4 | T. No.5 | Max.Cons.     | Min.Cons, | Shut-Down | i.or EGAT      | For EGAT Min       |
| 150 MMscf/D | 1981 | 55        | 55        | -         | -       | 52      |         |           |         |         | 162           | 107       | (2)       | 134            | 101                |
|             | 1982 | 55        | 55        | -         | _       | 52      | 52      | 78        |         |         | 292           | 214       | (7)       | 267            | 200                |
|             | 1983 | <br>  55  | 55        | 136       | -       | 52      | _       | 78        |         |         | 376           | 240       | (3)       | 309            | 232                |
|             | 1984 | 55        | 55        | 136       | 136     | -       | -       | 78        |         |         | 460           | 324       | (4) .     | 445            | 334                |
|             | 1985 | 55        | 55        | 136       | 136     | -       | -       | 78        |         |         | 460           | 324       | (3)       | 434            | 326                |
|             | 1986 | 55        | 55        | 136       | 136     | 52      | _       | 78        |         |         | 512           | 376       | (4)       | 513            | 385                |
|             | 1987 | 55        | 55        | 136       | 136     | 52      | -       | 78        |         |         | 512           | 376       | (3)       | 500            | 375                |
|             | 1988 | 55        | 55        | 136       | ,136    | 52      | 52      | 78        |         |         | <u>564</u> ** | 428       | (4)       | <u>578</u> *** | 434                |
|             | 1989 | 55        | 55        | 136       | 136     | 52      | 52      | 78        |         |         | 564           | 428       | (3)       | 562            | 422                |
|             | 1990 | 55        | 55        | 136       | 136     | 52      | 52      | 78        |         |         | 564           | 428       | (4)       | 546            | 410                |
|             | 1991 | 55        | 55        | 136       | 136     | 52      | 52      | 78        |         |         | 564           | 428       | (3)       | 546            | 410                |
| 200 MMscf/D | 1981 | 55        | 55        |           |         | 52      | 52      | .537.     |         |         | 214           | 159       | (2)       | 178            | 134                |
|             | 1982 | 55        | 55        |           |         | 52      | 52      | 78        |         |         | 292**         | 214       | (7)       | <u>312</u> *** | 234                |

Note: C.C. Combined cycle plant

T. Thermal plant

(10)\*1 Potential natural gas consumption (1) + (2) + ....

(11) \*2 (10) minus natural gas consumption of the biggest plant which is shut-down for maintenance. No. is shown in (12).

(12)\*3 No. of plant which is shut-down for maintenance (the biggest plant):

(13)\*4 Wholesales natural gas which is come from (1) of TABLE-6 (ATTACH.6).

(14)\*5 (13) x 75% This is minimum natural gas consumption per day, limited by contract.

(10) is less than \*\*\* (13), so when contract is made, daily contract quantity must be less than Fluor's report.

TABLE-16 CASE-3 NATURAL GAS BALANCE FOR EGAT (ONLY SUPPLY TO NEW PROJECT)

(NATURAL GAS PRODUCTION 150 OR 200 MMSCF/D IN 1981)

Unit : MMscf/D

|             |                 | Bang P           | akong          |                |                | So       | uth Bangko     | k              |                |          | NATURAL            | GAS BALANCE      | FOR EGAT      | <del></del> |
|-------------|-----------------|------------------|----------------|----------------|----------------|----------|----------------|----------------|----------------|----------|--------------------|------------------|---------------|-------------|
|             | (1)<br>C:C.No.1 | (2)<br>C.C. No.2 | (3)<br>T. No.1 | (4)<br>T. No.2 | (5)<br>T. No.1 | (6)      | (7)<br>T. No.3 | (8)<br>T. No.4 | (9)<br>T. No.5 | (10)*1   | (11)*2<br>Min. Con | (12)*3 Shut-Bown | (13)*4        | (14)*5      |
| 150 MMscf/D |                 |                  |                |                |                | 11 11012 |                |                | 1 20 11000     | nax. oon | Min. Oon           | Shut-Bown        | TOT EGAT      | For EGAT Mi |
| 1981        | 55              | 55               | _              | -              | 52             | _        | 78             |                |                | 162      | 107                | (2)              | 134           | 94 '        |
| 1982        | 55              | 55               | ~              | _              | 52             | 52       | 78             |                |                | 292      | 214                | (7)              | 267           | 187         |
| 1983        | 55              | 55               | 136            | -              | 52             | _        | 78             |                |                | 376      | 240                | (3)              | 309           | 216         |
| 1984        | 55              | 55               | 136            | 136            | -              | _        | 78             |                | :              | 460      | 324                | (4)              | 427           | 299         |
| 1985        | 55              | 55               | 136            | 136            | -              | -        | 78             |                |                | 460      | 32 <del>4</del>    | . (3)            | 359           | 251         |
| 1986        | 55              | 55               | 136            | 136            | -              | ~        | 78             |                |                | 460      | 324                | (4)              | 437           | 306         |
| 1987        | 55              | 55               | 136            | 136            | -              | ~        | 78             |                | _              | 460      | 324                | (3)              | 424           | 297         |
| 1988        | 55              | 55               | 136            | . 136          | 52             | -        | 78             |                |                | 512      | 376                | (4)              | 503           | 312         |
| 1989        | 55              | 55               | 136            | 136            | 52             |          | 78             |                |                | 512      | 376                | (3)              | 487           | 341         |
| 1990        | 55              | 55               | 136            | 136            | -              | <b>-</b> | 78             |                |                | 460      | 324                | (4)              | 442           | 309         |
| 1991        | 55              | 55               | 136            | 136            | -              | -        | 78             |                |                | 460      | 324                | (3)              | 442           | ~.<br>309   |
| 200 MMscf/D |                 |                  |                |                |                |          | <b>, -</b>     |                |                |          |                    |                  |               |             |
| 1981        | 55              | 55               |                |                | 52             | 52       | _              |                |                | 214      | 159                |                  | 179           | -125        |
| 1982        | 55 ·            | 55               |                |                | 52             | 52       | 78             |                |                | 292      | 214                |                  | <u>312</u> ** | 218         |

Note: C.C. Combined cycle plant

T. Thermal plant

(10)\*1 Potential natural gas consumption (1) + (2) + ....

(11)\*2 (10) minus natural gas consumption of the biggest plant which is shut-down. No. is shown in (12).

(12)\*3 No. of plant which is shut-down for maintenance (the biggest plant).

(13)\*4 Tholesales natural gas which is come from (4) of TABLE-6 (ATTACH.6).

15)\*5 (13) x 75% This is minimum natural gas consumption per day which is limited by contract.

(10) is less than \*\* (13), so when contract is made, daily contract quantity must be less than Fluor's report.

TABLE-17 CASE-4 NATURAL GAS BALANCE FOR EGAT (SUPPLY 50% MAX. OF EXISTING INDUSTRY AND 100% OF NEW PROJECT)

(NATURAL GAS PRODUCTION 150 OR 200 MMSCF/D IN 1981)

Unit : MMscf/D Bang Pakong NATURAL GAS BALANCE FOR EGAT

(11)\*2 | (12).\*3 (13) South Bangkok (1) (10)\*1 (2) (3)(4) (5) (14)\*5 (13)\*<sup>4</sup> (8) (6) (7) (9) C.C. No.1 C.C. No.2 T. No.1 T. No.2 T. No.1 T. No.2 T. No.4 T. No.5 T. No.3 Min. Con. Shut-Down Max. Con. For EGAT For EGAT Min. 150 MMscf/D (2) (7) (3) (4) (3)(4) (3) (4) (3)382\* (460) --- can not --382<sup>\*</sup> (460) can not -200 MMscf/D

Note: . . C.C. Combined cycle plant

T. Thermal plant

(10)\*1 Potential natural gas consumption (1) + (2) + .....

(11) \*2 (10) minus natural gas consumption of the biggest plant which is shut-down for maintenance. No. is shown in (12).

(12)\*3 No. of plant which is shut-down for maintenance (the biggest plant).

(13) \*4 Wholesales natural gas which is come from (1) of TABLE-6 (ATTACH.6).

\* (10) is bigger than \*\* (13), so Bang Pakong Power Plant must use fuel oil.

(5)

(7)

TABLE-18 CASE-5 NATURAL GAS BALANCE FOR EGAT ( SUPPLY 70% MAX. EXISTING INDUSTRY AND 100% NEW PROJECT)

(NATURAL GAS PRODUCTION 150 OR 200 MMSCF/D in 1981)

Unit : MMscf/D

|             |           |           | · <del></del> | ·····   | 1       |         |                 |         | <del></del>  | ·                | <del></del>       | U          | nit : mmsci   | /D            |
|-------------|-----------|-----------|---------------|---------|---------|---------|-----------------|---------|--------------|------------------|-------------------|------------|---------------|---------------|
|             |           | Bang Pak  | tong          |         |         | South B | angkok          |         |              | NA.              | PURAL GAS B       | ALANCE FOR | EGAT          |               |
|             | (1)       | (2)       | (3)           | (4)     | (5)     | (6)     | (7)             | (8)     | (9)          | (10)*1           | (11)*2            | (12)*3     | (13)*4        | (14)*5        |
|             | C.C. No.1 | C.C. No.2 | T. No.1       | T. No.2 | T. No.1 | TNo.2   | T. No.3         | T. No.4 | T. No.5      | Max. Con.        | Min. Con.         | Shut-Down  | 1             | For EGAT Min. |
| 150 MMscf/D |           |           |               | {<br>[  |         |         |                 |         |              |                  |                   | 1          |               |               |
| 1981        | 55        | 55        | ~             | -       | 52      |         |                 |         |              | 162              | 107               | (2)        | 134           | 101           |
| 1982        | 55 ·      | 55        | -             | -       | ·52     | 52      | <sup>.</sup> 78 |         |              | 292              | 21 <sup>4</sup>   | (7)        | 258           | 194           |
| 1983        | 55        | 55        | 136           | -       | 52      | _       | 78              |         | <u> </u><br> | 376              | 240               | (3)        | 291           | 218           |
| 1984        | 55        | 55        | 136           | 136     | -       | _       | 78              | :       |              | 460              | 32 <sup>1</sup> + | (4)        | 397           | 298           |
| 1985        | 55        | 55        | 136           | 136     | _       | _       | <b>-</b> `      | ,       |              | 382              | 246               | (3)        | 316           | 237           |
| 1986        | 55        | 55        | 136           | 136     |         |         | 78              |         |              | 460              | 32 <sup>4</sup>   | (4)        | 382           | 287           |
| 1987        | 55        | 55        | 136           | 136     |         |         | -               |         |              | 382 <sup>*</sup> |                   | n not —    | 354           | 266           |
| 1988        | 55        | 55        | 136           | 136     |         |         | 78              |         | 1            | (460)<br>460     | 324               | (4)        | 419           | ;<br>314      |
| 1989        | 55        | 55        | 136           | 136     | -       |         | 78              |         |              | 460              | 32h               | (3)        | 400           | 300           |
| 1990        | 55        | 55        | 136           | 136     |         |         |                 |         |              | 382*             |                   | n not      | 352           | 264           |
| 1991        | 55        | 55        | 136           | 136     |         |         |                 |         |              | (460)<br>382     |                   | n not —    | 348           | 261           |
|             |           |           |               |         |         |         |                 |         |              | (460)            |                   | 1          | <u> </u>      |               |
| 200 MMscf/D |           |           |               |         |         |         |                 |         |              |                  | ŕ                 |            | - <b>~</b>    |               |
| 1981        | 55        | 55        | ļ             |         | 52      | 52      |                 |         |              | 214              | 1 <b>5</b> 9      | (2)        | 179           | 134           |
| 1982        | 55        | 55        |               |         | 52      | 52      | 78              |         |              | 292              | 21 <sup>L</sup>   | (7)        | <u>303</u> ** | 227           |
|             | <u> </u>  |           |               |         |         | 1       |                 |         |              |                  |                   | .,,        |               | <del>-</del>  |

Note: C.C. Combined cycle plant

T. Thermal plant

(10)\*1 Fotential natural gas consumption (1) + (2) +.....

(11)\*2 (10) minus natural gas consumption of the biggest plant which is shut-down for maintenance. No. is shown in (12).

(12)\*3 No. of plant which is shut-down for maintenance (the biggest plant).

(13)\*4 Wholesales natural gas which is come from (1) of TABLE-6 (ATTACH.6).

(10) is bigger than \*\* (13), so Bang Pakong Power Plant must use fuel oil.

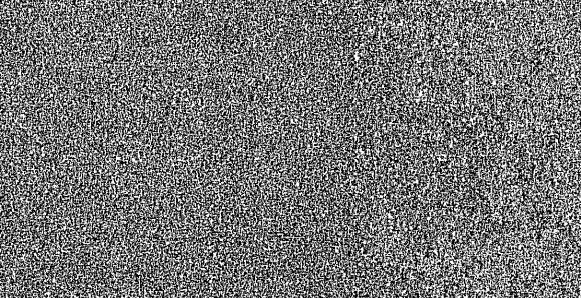
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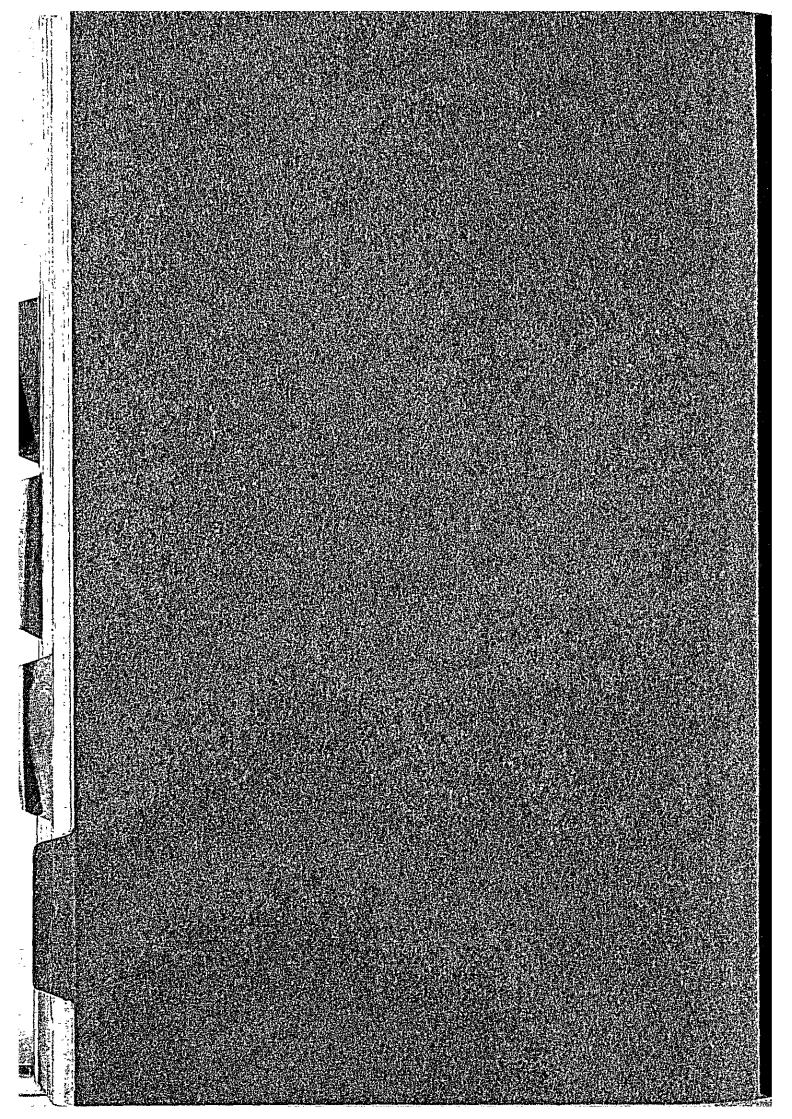
, NATURAL GAS RESERVES AND PRODUCTION

| ] |                                 | T T    |        |      |      |         |           |       |       |
|---|---------------------------------|--------|--------|------|------|---------|-----------|-------|-------|
|   | 15                              | 83.2   | . 68.5 | 58.7 | 51.4 | 45.7    | 41.1      | 34.2  | 4.62  |
|   | 41                              | 76.7   | 63.9   | 54.8 | 49.7 | 42.6    | 38.4      | 32.0  | 27.4  |
|   | 5                               | 71.2   | 59.4   | 50.9 | 44.5 | 39.6    | 35.6      | 29.7  | 25,4  |
| İ | 12                              | 65.8   | 54.8   | 47.0 | 41.1 | 36.5    | 32.9      | 27.4  | 23.5  |
|   | 11                              | 6.09   | 50.2   | 43.1 | 37.7 | 33.5    | 30.1      | 25.1  | 21.5  |
|   | . 10                            | 54.8   | 45.7   | 39.1 | 34.2 | 30.4    | , 27.4    | 22.8  | 19.6  |
|   | 6                               | 49.3   | 41.1   | 35.2 | 30.8 | 27.4    | 14.7      | 20.5  | 17.6  |
|   | ∞                               | 43.8   | 36.5   | 31.3 | 27.4 | 24.45   | 21.9      | 18.3  | 15.7  |
|   | _                               | 78.4   | 32.0   | 27.4 | 24.0 | [21.3]  | 19.2      | 16.0  | 13.7  |
|   | 9                               | 32.9   | 27.4   | 23.5 | 20.5 | 18.3    | 16.4      | 13.7  | 11.7  |
|   | r.                              | 27.4   | 22.8   | 19.6 | 17.1 | 15.2    | 13.7      | 11.4  | 8.6   |
|   | 4                               | 21.9   | 18.6   | 15.6 | 13.7 | 12.2    | 11.0      | 9.1   | 7.8   |
|   | W                               | . 16.4 | 13.7   | 11.7 | 10.3 | 9.1     | 8.2       | 6.8   | 5.9   |
| , | sci ,1012<br>x 1012<br>106scf/D | 500    | 009    | 200  | 800  | 900 (A) | 1,000 (B) | 1,200 | 1,400 |

20 years reserves Note:

30 years reserves





nugust 9, 1979.

Mr. Tammachart Sirivadhanakul,
Director of Regulatory Division,
National Energy Administration.

Dear Mr. Tammachart,

Re: LPG PRODUCTION FROM NATURAL GAS

I study LPG production from 100% of natural gas (from well head), and whether Thailand can export LPG to Japan or not.

I do not use computor, but the calculation is based on Fluor's report and Chiyoda's estimation, so the result is not so much different.

Then LPG is manufactured from 100% of natural gas (from well head), the dew point control unit is unnecessary. Therefore, the cost of dew point control operation must be minused from the cost of LPG unit. I suppose that the cost of dew point control unit is 15 -30% on the cost of LPG unit. In my report, I apply for 15% of that.

#### I LPG PRODUCTION QUANTITY IN THAILAND

| Natural Gas              | <u> </u> | LPG   | Productio          | n n      |
|--------------------------|----------|-------|--------------------|----------|
| Production               |          | •     | T/Y                | <i>-</i> |
|                          |          | C LPG | C <sub>4</sub> LPG | Total    |
| 350 MMscf/D (in 1983)    |          | 196.2 | 107.8              | 304.0    |
| 500 MMscf/D (after 1984) | In 1984  | 272.5 | 150.0              | 422.5    |
| 700 MMscf/D (after 1988) | In 1988  | 360.0 | 199•1              | 559 • 1  |
| LPG From Refinery        | In 1979  |       |                    | 181.0    |

I suppose that LPG production from the refinery after the expansion and new refinery completion, LPG from these refineries is excess for domestic requirement, because these refineries will

have a lot of cracking units. That LPG demand in 1982 will be 244 MT, so Thailand could not export before the completion of the expansion and new refinery.

Accordingly, the most of LPG from natural gas should be exported to Japan (Japan is the best LPG market for Thailand), to obtain foreign currency, but after the completion of the expansion and new refinery.

After 1983, Thailand will be available to export for 300 x  $10^3$  T/Y and after 1988 for 560 x  $10^3$  T/Y.

#### II LPG USAGE

Every countries are saving crude oil, therefore, they are going to substitute petroleum products (from crude oil) to natural gas and LPG.

New usage of LPG for Thailand

- 1. Motor car
- 2. Gas turbine fuel for electric generators of EGAT in province.
- 3. Others (such as refrigerator)

#### III MARKETING RESEARCH IN JAPAN

Thai LPG Production from Natural Gas

in 1983 
$$30^4 \times 10^3 \text{ T}$$
  
after 1988  $559 \times 10^3 \text{ T}$ 

Japanese LPG Domestic Production and Import

| Domestic in 1983 |       | 5,917 × 10 <sup>3</sup> T  | 33.8 F  |
|------------------|-------|----------------------------|---------|
| Import in 1983   |       | 11,589 × 10 <sup>3</sup> T | 66.2 %  |
| /                | Total | 17,506 x 10 <sup>3</sup> T | 100.0 % |

Japan is very good LPG market for Thailand.

#### IV FEASIBILITY STUDY

FOB Price of  $\mathrm{C_3}$  LPG and  $\mathrm{C_4}$  LPG

|          |       | C <sub>3</sub> LPG<br>\$/T | C <sub>4</sub> LPG<br>\$/T |
|----------|-------|----------------------------|----------------------------|
| 1979     | Jan.  | 133                        | 111                        |
| 1989     | Jan.  | 125.5                      | 115.50                     |
| 1989     | April | 126.50                     | 127.50                     |
| 1989     | July  | 160.00                     | 180.00                     |
| Price on | Spot  |                            |                            |
| 1989     | July  | 200.00                     | 300.00                     |

Latest FOB price of  $C_3$  LPG is 160 %/T and  $C_4$  LPG is 180 %/T (before the 2nd cil crisis), the price up is according to tight of all over the world LPG market.

The FOB price of them will be going up very rapidly.

| THAI LPG   | COST VS LPG   | FOB PRICE |        | NJ0    | 吐:井    |
|--|---|-----------|--------|--------|--------|
| Natural Gas Price<br>(from pipeline)<br>\$/MMBTU | C <sub>3</sub> LPG \$/T<br>160<br>C <sub>3</sub> LPG \$/T | 168       | 177    | 187    | 192    |
| *,   | 180   | 189       | 199    | 210    | 216    |
| 1.50   | +12.26  | +20.16    | +30.16 | +40.16 | +45.16 |
| 1.70*1   | + 1.96  | + 9.86    | +19.86 | +29.86 | +84.86 |
| 1.78   | - 9.11  | - 1.21    | + 8.79 | +18.79 | +23.79 |
| 2.06*2   | -30.70  | -22.80    | -10.80 | - 0.8  | + 4.2  |

Note: \*1 1.70 %/MMBTU may be current natural gas price including transportation fee.

\*2 Fuel oil 1,200" equivalent price on calorific value.

Natural gas production is 500 Miscf/D.

From the above mentioned table, at present status, if  $^{\rm C}_3$  LPG FOB price is 192 %/T and  $^{\rm C}_4$  LPG FOB price is 216 \$/T, the profit is nearly zero. In other word, FOB LPG price should be higher than equivalent price of fuel oil 1,200". Anyhow,  $^{\rm C}_3$  and  $^{\rm C}_4$  FOB price will be immediately going up.

So, NGOT should watch a movement of LPG FOB price. '

## V SALES NATURAL GAS IS DECREASED ACCORDING TO LPG PRODUCTION INCREASE

When LPG production is 100% from natural gas (from well head), the sales natural gas is decreased. Fluor LPG production is not from 100% of natural gas (from well head).

Unit: MMset/D

|   |       |         |       | 0,000 |         |  |
|---|-------|---------|-------|-------|---------|--|
|   | 1981  | 1982    | 1983  | 1984  | 1985    |  |
| Decreased Sales Natural<br>Gas                      | 18.20 | 31.91   | 36.00 | 52.02 | 46.42   |  |
| Sales Natural Gas For<br>Existing Industry<br>(50%) | 8.77  | 18.55   | 30.57 | 42.66 | 55 • 23 |  |
|   | 1986  | 1987    | 1988  | 1989  | 1990    |  |
| Decreased Sales<br>Natural Gas                      | 52.64 | 46.16   | 51.61 | 44.45 | 36.97   |  |
| Sales Natural Gas For<br>Existing Industry<br>(50%) | 58.17 | 59 • 17 | 62.13 | 64.47 | 66.80   |  |

#### VI LOCATION OF NATURAL GAS PROCESSING UNIT

Thailand has many water ways. LPG transportation cost by water is very cheap. And Thailand has possibility to export LPG to Japan. Therefore, the location of natural gas processing unit should not be far from sea-shore.

If LPG is increased production, NGOT can not supply sales natural gas to the existing industry even if 50% on total consumption,