

CHAPTER 5. ONNUT-1 TELEPHONE EXCHANGE

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1. The first part of the document discusses the importance of maintaining accurate records of all transactions and activities. It emphasizes that proper record-keeping is essential for ensuring transparency and accountability in financial reporting. This section also highlights the role of internal controls in preventing errors and fraud, and the need for regular audits to verify the accuracy of the data.

2. The second part of the document focuses on the implementation of a robust risk management framework. It outlines the process of identifying, assessing, and mitigating various risks that could impact the organization's performance. Key areas of focus include operational risks, financial risks, and compliance risks. The document stresses the importance of a proactive approach to risk management, where potential issues are identified and addressed before they become significant problems.

3. The third part of the document addresses the need for continuous improvement and innovation. It discusses the importance of staying up-to-date with the latest industry trends and technologies. The document encourages the organization to foster a culture of innovation, where employees are encouraged to think creatively and propose new ideas for improving efficiency and effectiveness. This section also highlights the importance of investing in research and development to stay competitive in a rapidly changing market.

4. The fourth part of the document discusses the importance of maintaining strong relationships with stakeholders. It emphasizes the need for clear communication and transparency with investors, customers, and other key stakeholders. The document outlines the importance of regular reporting and updates to keep stakeholders informed of the organization's progress and challenges. This section also highlights the importance of building trust and credibility through consistent and honest communication.

5. The fifth part of the document discusses the importance of maintaining a strong ethical and legal framework. It emphasizes the need for the organization to adhere to all applicable laws and regulations, and to maintain high standards of ethical conduct. The document outlines the importance of having a clear code of ethics and a robust compliance program in place to ensure that all employees understand and follow the organization's values and standards. This section also highlights the importance of regular training and education to ensure that all employees are up-to-date on the latest legal and ethical requirements.

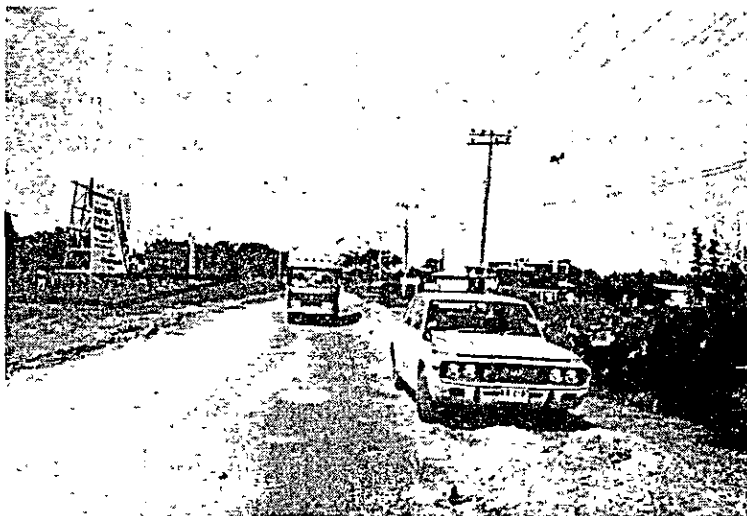
CHAPTER 5. ONNUT-1 TELEPHONE EXCHANGE

5.1 Service Area

The Onnut-1 Telephone Exchange is located in the eastern part of the city of Bangkok. In part of the service area the Muangton Mobile Exchange is in operation.

On the west, this service area adjoins that of the Phrakanong Exchange across the Klong Kled. On the north, it borders with the service area of the Klongchan Exchange across the Thai National Railways' East Line. On the east spreads the swampy land which abuts on the service area of the Onnut-2 Exchange.

The whole service area embraces approximately 3,000 hectares.



Onnut-1 Exchange Building Site (recommended)

5.2 Demand Potential and Locational Features

In the Onnut-1 Telephone Exchange service area which is the swampy land for the most part, the residential land development is actively in progress since recently.

At present, almost the whole service area is the housing area. The housing construction is making rapid progress along the Onnut Road and Phathanakarn Road.

In this service area the subscribers that belong to the special demand category do not exist. The growth of telephone demand depends upon the progress of residential land development in the future.

Based on these locational features, the demand distribution map was formulated and the demand forecast was conducted. The demand estimates are as follows:

General Demand Forecast			
	<u>1981</u>	<u>1986</u>	<u>1991</u>
Demand	4,810	7,090	9,370
Growth rate	100.0	147.4	194.8

5.3 Primary Cable Network Design

5.3.1 Selection of Exchange Building Site

After the demand survey, the cable distribution areas were established and the network center was selected. In the case of the Onnut-1 Exchange, the network center was located at the intersection of the Onnut Road and Phathanakarn Road. Accordingly, TOT was advised to expropriate the land in this neighborhood as the exchange building site.

5.3.2 Design of MDF

- a. MDF is to be the same type as in other existing exchanges, i.e., the combined distribution frame type.
- b. On the line side, the 258R terminal blocks with 600 pairs per vertical are to be installed.
- c. At MDF, the junction cables are to be terminated firstly and then the local cables are to be terminated.

5.3.3 Number of Pairs of Entrance Cable

To be newly installed:

2400-.4 AP-FSF	3 lines
1800-.4 AP-FSF	1 line
Total	9,000 pairs 4 lines

5.3.4 New Cable Installation in Various Directions

(1) Phathanakarn Road Direction

- a. The existing feeder cable to CAB No. 007 is installed through the private land. Therefore, the new cable line is to be installed on the entrance road to the Tee Chid San Ue Chue Liang housing complex and the existing cable is to be withdraw.
- b. CAB No. 016 is scheduled to be established in 1979 (according to the Buddhist calendar, 2525) in the Huamak Exchange opening work.
In this design, which is based on the Huamak Exchange design drawing, 300 pairs are assigned to that cabinet area.
- c. For the Onnut Road, the road expansion work is expected in the future so that, for the cross-connecting cabinets, the locations which will not obstruct the road expansion work have been selected.
As regards the MEA poles, their present locations are used in this design because the road expansion work period could not be known definitely.
The related cross-connecting cabinets are CAB Nos. 018, 019, 021, 024, 027 and 028.
- d. For the end part of each underground cable line, the aerial line is designed for less than 600 pairs.

5.3.5 Line Loss and DC Resistance

For all subscribers in the Onnut-1 Exchange service area the line loss and the d.c. resistance are within the limit values prescribed in the transmission sheet.

5.4 Subscriber Cut-over Design

- (1) This work is to cut-over the subscribers of the Phathanakarn Mobile Exchange now in operation and a part of subscribers of the Phrakanong Exchange and Huamak Exchange.

- (2) For the Phrakanong Exchange and Huamak Exchange subscribers who are located distantly from their respective exchanges, the multiple cut-over is to be carried out.
- (3) Cut-over of Phathanakarn Mobile Exchange Subscribers
- a. The 01 cable cut-over is by multi-connection to the newly laid 03 cable in the pulling box No. 003. And, on the pole No. 8 in front of the mobile exchange, the existing cable (59-01:1-100, 201-400) and the newly laid cable (42-03:1-300) are to be multi-connected.
- In CAB No. 007, 200 pairs (59-01:1-200) are terminated. The subscribers accommodated in the cable (59-01:101-200) are to be jumpered to the vacant circuits of (59-01:1-100) in the cabinet or at the MDF and thereby returned to the new exchange.
- b. The 02 cable cut-over is by multi-connection of all circuits to the newly laid cable (42-03:601-1800) in the pulling boxes Nos. 001 and 005.
- (4) Cut-over of Phrakanong Exchange Subscribers
- a. On the MEA pole No. 1 in front of CAB No. 029 the Phrakanong Exchange cable (30-01:1-600) and the newly laid cable (42-01:1-600) are to be multi-connected for the purpose of multiple cut-over of subscribers in the direction of Mittapub Road.
- b. CAB No. 027 secondary cable (027-01:1-300) is to be installed in advance and is to be multi-connected to the existing secondary cable (008-02:1-100) on the MEA pole No. 183.
- c. By the abovementioned arrangements the multiple cut-over of the Phrakanong Exchange subscribers in the Onnut-1 Exchange area can be realized.

(5) Cut-over of Huamak Exchange Subscribers

In the Huamak Exchange CAB No. 040, the Huamak Exchange cable (28-01:2101-2300) and the newly laid cable (42-04:301-500) are to be multi-connected.

However, the number of working circuits could not be ascertained because of being before the completion of the Huamak Exchange work.

(6) After the Onnut-1 Exchange service-in, the mobile exchange is to be withdrawn.

5.5 Design of Underground Conduit

(1) The entrance manhole and entrance duct design will be made by TOT.

On the assumption that the new exchange building site would be the Phathanakarn Road and Onnut Road intersection, it has been tentatively decided that the entrance manhole be the V-3 type, and on this assumption the related design has been prepared.

(2) The conduit location on the Phathanakarn Road has been decided to be on the western side of the road at the request of the road administrator.

For this reason, the road-occupying location of the conduit changes in the section where the conduit is to be connected to the TOT-planned underground conduit that uses the highway.

(3) The pulling box No. 013 (JUF-11) cannot but be the deformed pulling box because of the narrowness of the sidewalk and the existence of the drain pipe under the road.

(4) The locations and types of bridges are as follows:

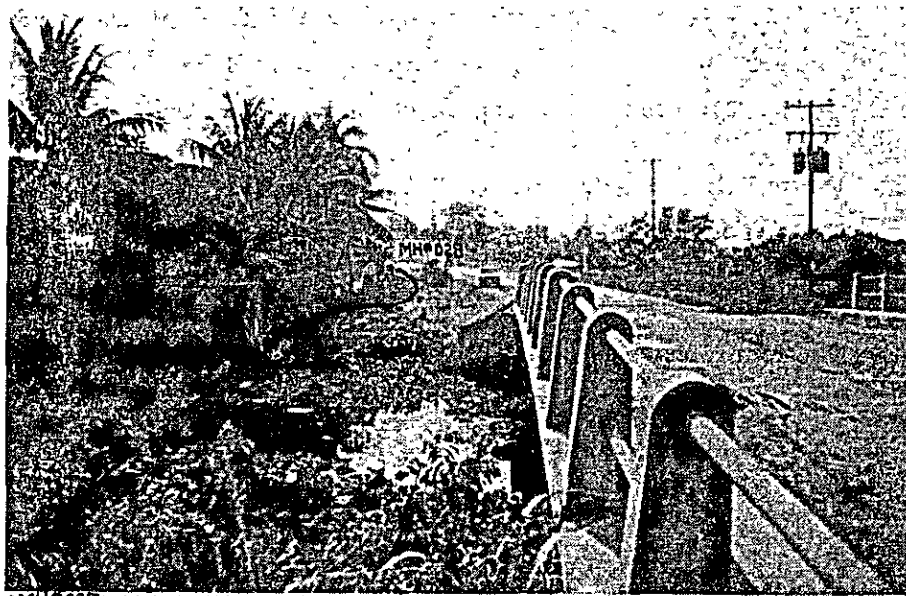
i) Between manholes Nos. 002 and 003

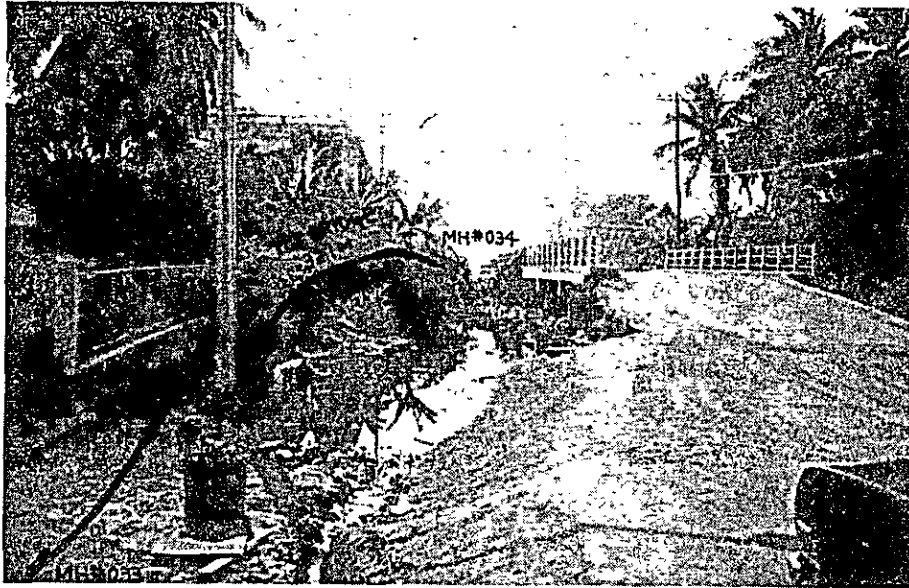
Number of pipe lines: 9 (3 lines in 3 steps)

Bridge length: 117.0m with 13 spans

- ii) Between manholes Nos. 011 and 012
 - Number of pipe lines: 9 (3 lines in 3 steps)
 - Bridge length: 21.2m with 3 spans
- iii) Between manholes Nos. 016 and 017
 - Number of pipe lines: 9 (3 lines in 3 steps)
 - Bridge length: 22.0m with 3 spans
- iv) Between manholes Nos. 001 and 022
 - Number of pipe lines: 12 (3 lines in 4 steps)
 - Bridge length: 27.8m with 3 spans
- v) Between manholes Nos. 027 and 028
 - Number of pipe lines: 12 (3 lines in 4 steps)
 - Bridge length: 36.0m with 5 spans
- vi) Between manholes Nos. 030 and 031
 - Number of pipe lines: 12 (3 lines in 4 steps)
 - Bridge length: 36.2m with 5 spans
- vii) Between manholes Nos. 033 and 034
 - Number of pipe lines: 12 (3 lines in 4 steps)
 - Bridge length: 32.1m with 5 spans
- viii) Between manholes Nos. 035 and 036
 - Number of pipe lines: 12 (3 lines in 4 steps)
 - Bridge length: 32.0m with 5 spans

(5) The bridge strength calculations are refer to appendixes.





TOT bridge will be installed in the canal

5.6 Secondary Cable Network Design

(1) CAB No. 010 (Siam Phathanakarn Center)

The pole erection in the Center is planned by MEA. However, the work design has not yet been completed.

In this cable work design, 400 pairs are to be installed on the Phathanakarn Road in order to reserve the cable conductors to be assigned to the Center.

- (2) In the undermentioned areas, the housing construction has not yet been completed. Therefore, the cable distribution plan for those areas is a desk plan based on MEA's pole erection plan drawing. For the areas where MEA's pole erection plan is still pending, the cable work is withheld this time so as to avoid the duplication of MEA's and TOT's pole erections.

CAB No. 011 area

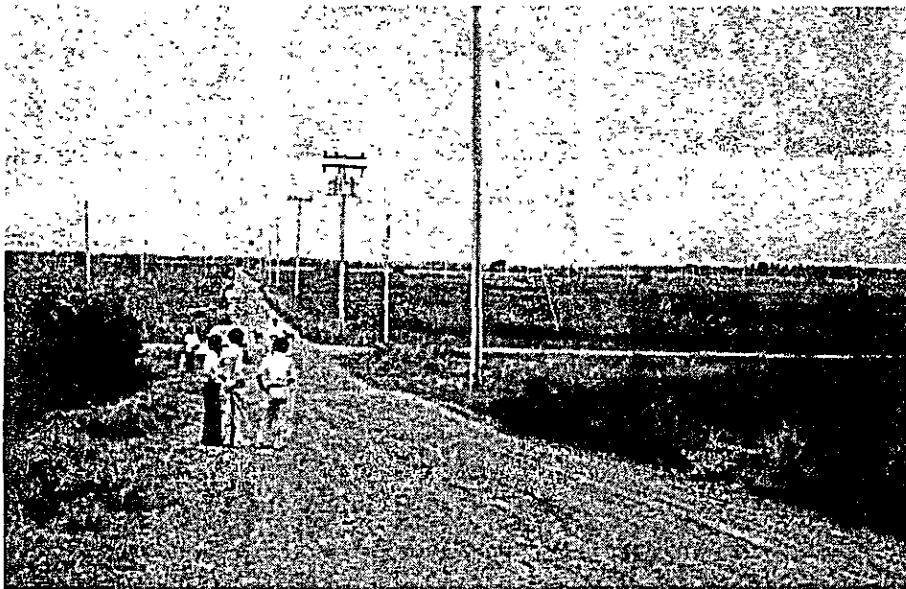
CAB No. 012 area

CAB No. 015 area

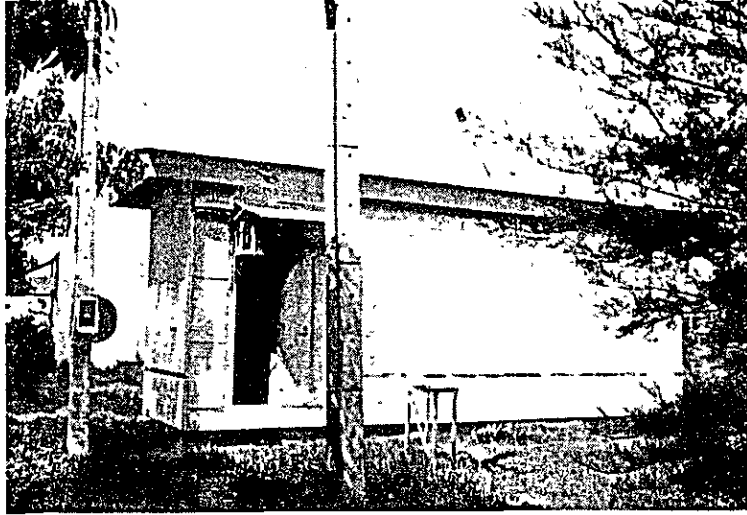
CAB No. 022 area

CAB No. 023 area

- (3) The Huamak Exchange CAB No. 040 primary cable is to be used as CAB Nos. 014 and 017 secondary cable after the Onnut-1 Exchange service-in.
- (4) For the areas where the land development has been completed but the housing construction is being delayed, the cable work design is withheld. Those areas are as follows:
- CAB No. 020: Phathanachumchon Tua Yang Village
 - CAB No. 025: Chadsankrahuang Kalkung Village
 - CAB No. 026: Chadsanveera Village



Reservation Area for the Residential Land
Development Project



Phathanakarn Mobile System (in service)

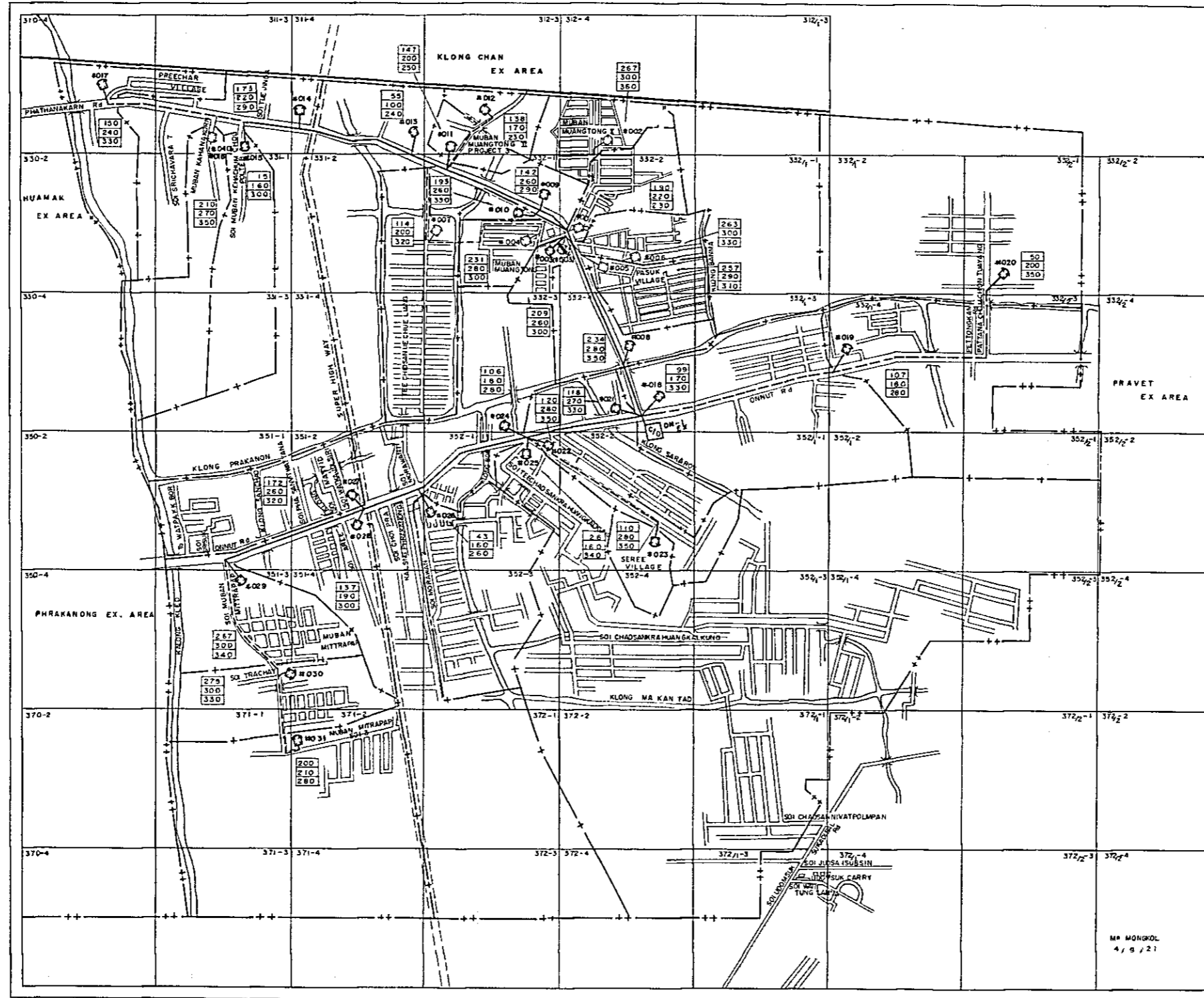
5.7 Amount of Construction Work

AMOUNT OF CONSTRUCTION WORK

SECTION	DESIGNATION	UNIT	QUANTITY			REMARKS
			PRIMARY	SECONDARY	TOTAL	
A	A - 8	ea	13	2	15	
B	BIBS	"	17	197	214	
	BICS	"	17		17	
	BIFS	"		3	3	
	B2B	"		10	10	
	Section "B" Total	"	34	210	244	
C	C5A2B	"	34	200	234	
E	E 10 . 4 A2	100m		22.3	22.3	
	E 25 . 4 A2	"		67.8	67.8	
	E 50 . 4 A2	"		67.5	67.5	
	E 100 . 4 A2	"	9.1	73.6	82.7	
	E 200 . 4 A2	"		30.8	30.8	
	E 300 . 4 A2	"	33.9	61.3	95.2	
	E 400 . 4 A2	"	2.2	25.0	27.2	
	E 600 . 4 A2	"	12.9		12.9	
	E 10 . 5 A2	"		0.4	0.4	
	E 25 . 5 A2	"		6.9	6.9	
	E 50 . 5 A2	"		16.5	16.5	
	E 100 . 5 A2	"		4.4	4.4	
	E 200 . 5 A2	"		1.0	1.0	
	E 300 . 5 A2	"	11.8	5.0	16.8	
	E 400 . 5 A2	"		9.0	9.0	
	E 600 . 5 A2	"	11.3		11.3	
	Section "E" Total	"	81.2	391.5	472.7	
	G	G . . 4	100 m	7.3		7.3
G 600 . 4		"	9.8		9.8	"
G 900 . 4		"	0.8		0.8	"

SECTION	DESIGNATION	UNIT	QUANTITY			REMARKS
			PRIMARY	SECONDARY	TOTAL	
G	G1200 . 4	100 m	1.3		1.3	AP-FSF cable
	G1800 . 4	"	29.0		29.0	"
	G2400 . 4	"	27.6		27.6	"
	G 600 . 5	"	0.4		0.4	"
	G 900 . 5	"	13.1		13.1	"
	G1200 . 5	"	10.8		10.8	"
	G 100 . 4 A2	"	0.2	0.1	0.3	
	G 300 . 4 A2	"	1.0	0.5	1.5	
	G 400 . 4 A2	"		1.1	1.1	
	G 200 . 5 A2	"		1.6	1.6	
	G 300 . 5 A2	"	0.1		0.1	
Section "G" Total	"	101.4	3.3	104.7		
J	J 300 . 5 P3	10 m	15.5		15.5	
K	KA11G2	ea		5	5	
	KB12	"		452	452	
	Section "K" Total	"		457	457	
L	L 900	ea	24		24	
	L 50 B2	"		1	1	
	L 100 B2	"	5	2	7	
	L 50 B2	"	1		1	For new type cabinet
	L 100 B2	"	59	85	144	"
Section "L" Total	"	89	88	177		
M	MIAP	ea	2	58	60	
	MIBP	"	23	72	95	
	MICP	"	6		6	
	M3AP	"	3	4	7	
	M3BP	"	40	24	64	
	M3CP	"	48		48	
	Section "M" Total	"	122	158	280	

SECTION	DESIGNATION	UNIT	QUANTITY			REMARKS
			PRIMARY	SECONDARY	TOTAL	
P	PP9B	100 m	2.0		2.0	x: TOT determined " Riser to pole " " Riser to cabinet "
	PP12B	"	2.1		2.1	
	PV9B	"	9.4		9.4	
	PV12B	"	1.8		1.8	
	Px9B	"	21.8		21.8	
	Px12B	"	24.4		24.4	
	PP2A	"	0.4		0.4	
	PV2A	"	5.7		5.7	
	PV4A	"	0.9		0.9	
	PP4A	"	1.7		1.7	
	PV4A	"	7.6		7.6	
Section "P" Total		"	77.8		77.8	
Q	QA-2	ea	33		33	
	QJUF-11	"	25		25	
	Section "Q" Total		"	57		57



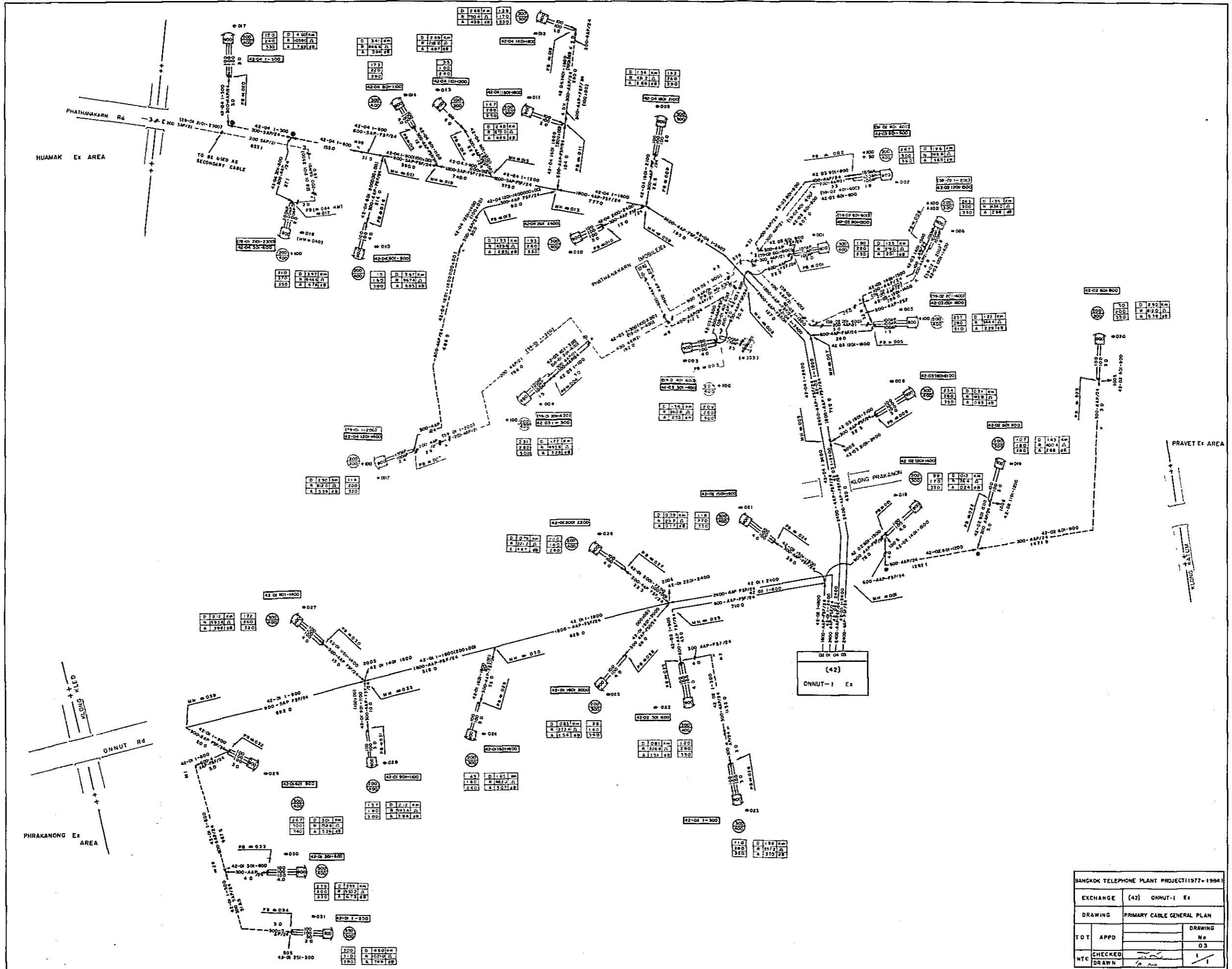
LEGEND

- +---+--- BOUNDARY OF EXCHANGE AREA
- +---+--- BOUNDARY OF CABINET AREA
- FEEDER CABLE ROUTE (UNDER GROUND)
- FEEDER CABLE ROUTE (AERIAL)
- ☐ CABINET

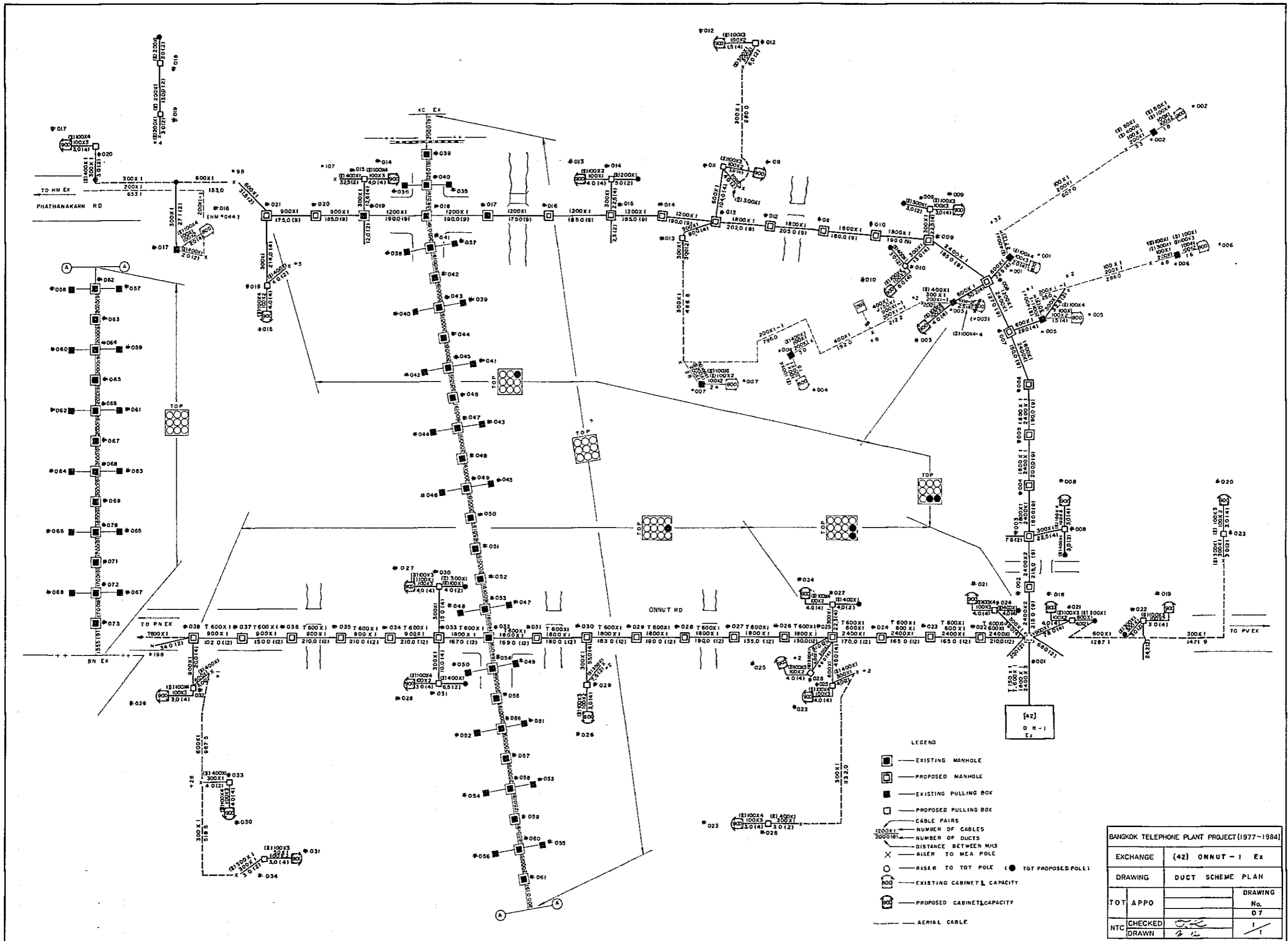
210 NUMBER OF PRESENT DEMAND
 270 NUMBER OF 5 YEARS DEMAND
 330 NUMBER OF 10 YEARS DEMAND

M^o MONKOL
4/9/21

BANGKOK TELEPHONE PLANT PROJECT (1977-1984)			
EXCHANGE	(42) ONNUT-1 Ex.		
DRAWING	KEY PLAN		
TOT	APPO		DRAWING No
			01
NTC	CHECKED	<i>[Signature]</i>	
	DRAWN	<i>[Signature]</i>	1/1



BANGKOK TELEPHONE PLANT PROJECT 1977-1984			
EXCHANGE		(42) ONNUT-1 Ex	
DRAWING		PRIMARY CABLE GENERAL PLAN	
TOT	APPD	DRAWING No	
	CHECKED	03	
NTC	DRAWN	1	
		1	



- LEGEND
- — EXISTING MANHOLE
 - — PROPOSED MANHOLE
 - — EXISTING PULLING BOX
 - — PROPOSED PULLING BOX
 - CABLE PAIRS
 - NUMBER OF CABLES
 - NUMBER OF DUCTS
 - DISTANCE BETWEEN M/S
 - × — RISER TO MEA POLE
 - — RISER TO TOT POLE (● TOT PROPOSED POLL)
 - ⊠ — EXISTING CABINET & CAPACITY
 - ⊠ — PROPOSED CABINET & CAPACITY
 - AERIAL CABLE

BANGKOK TELEPHONE PLANT PROJECT (1977-1984)		
EXCHANGE	(42) ONNUT - 1 Ex	
DRAWING	DUCT SCHEME PLAN	
TOT APPO		DRAWING No. 07
NTC CHECKED	<i>[Signature]</i>	1
NTC DRAWN	<i>[Signature]</i>	1

APPENDIX

CALCULATIONS OF BRIDGE STRENGTH

[1]	CW Ex. Area	135
[2]	RID Ex. Area	140
[3]	ON EX. Area	170



Design Calculations for TOT Bridge between MH #061 -- MH #063 in CW

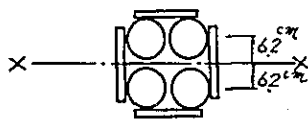
Ex. area

A. Calculations as Combination Type GIP Bridge ($\phi 12$ mm iron bars welded around the pipe)

a. Design Conditions

i. Conduit lines	4 lines
ii. Interval between piers	16.0 m
iii. Weight per m	
Pipe (GIP $\phi 4''$)	$12.4 \times 4 = 49.6$ kg/m
Cable (0.4-2400 ^P)	$8.7 \times 3 = 26.1$ kg/m
	Total = 75.7 kg/m = 0.757 kg/cm

b. Calculation of Moment of Inertia



I_x : Total moment of inertia in case of combined pipes

I_0 : Moment of inertia of one pipe 232.6 cm⁴

A : Sectional area of one pipe

$$(D^2 - d^2) \times \frac{\pi}{4} = (11.41^2 - 10.51^2) \times \frac{\pi}{4} = 15.49 \text{ cm}^2$$

$$I_x = 4I_0 + 4Ay^2 = 4 \times 232.6 + 4 \times 15.49 \times 6.2^2 = 3312.12 \approx 3312 \text{ cm}^4$$

c. Calculation of Deflection

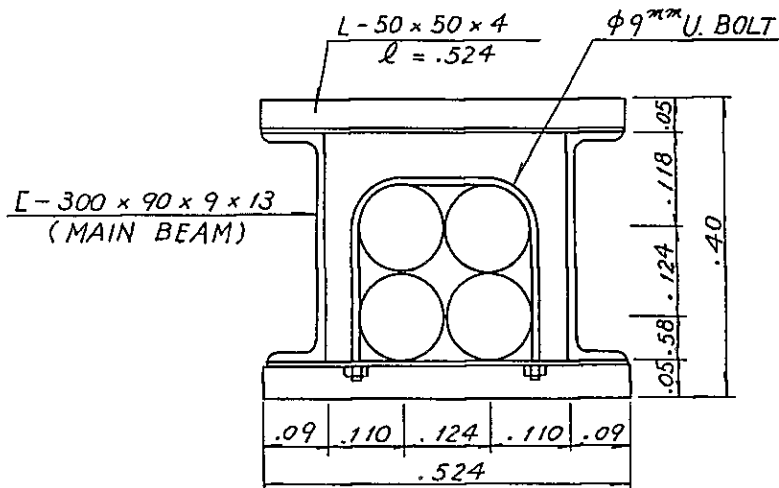
$$y = \frac{5\omega l^4}{384EI} = \frac{5 \times 0.76 \times 1600^4}{384 \times 21 \times 10^6 \times 3312 \times 0.7}$$

$$= 13.3 \text{ cm} > \frac{l}{300} = \frac{1600}{300} = 5.33 \text{ cm}$$

In the case of the combination Type GIP bridge specified above, the deflection becomes too large. Therefore, the bridge is to be composed of the specially established main beam with the pipes attached thereto. On the basis of this type of bridge, the following calculations are made.

B. Calculations for Bridge Using Channel Steel as Main Beam

(Refer to the illustration below.)



a. Design Conditions

- | | | | |
|------|------------------|--|---------------------------|
| i. | Length of bridge | 16.0 m | |
| ii. | Main beam | [- 300 x 90 x 9 x 13 | Unit weight:
38.1 kg/m |
| iii. | Cross beam | L - 50 x 50 x 4 | Unit weight:
3.06 kg/m |
| iv. | Lateral bracing | L - 50 x 50 x 4 | Unit weight:
3.06 kg/m |
| v. | Allowable stress | $\sigma_{ca} = 1400 - 24 \left(\frac{l}{b} - 4.5 \right)$
: Bending compressive stress | |

where

l : Length between flange fixing points

b : Breadth of flange

$$\therefore \sigma_{ca} = 1400 - 24 \left(\frac{19.0}{9} - 4.5 \right) = 1001.3 \text{ kg/cm}^2$$

$$\sigma_{ta} = 1400 \text{ kg/cm}^2 \quad : \text{ Bending tensile stress}$$

$$\tau_a = 800 \text{ kg} \quad : \text{ Shearing stress}$$

b. Load

Pipe $12.4 \times 4 = \underline{49.6 \text{ kg/m}}$

Cable $8.7 \times 3 = \underline{26.1 \text{ kg/m}}$

U-bolt $3.42 \div 16.0 = \underline{0.21 \text{ kg/m}}$

(Weight per piece ($\ell = 75 \text{ cm}$):

$$0.499 \times 0.75 = 0.38 \text{ kg}$$

Since nine pieces are used,

$$0.38 \times 9 = 3.42 \text{ kg}$$

Cross beam (L- 50 x 50 x 4)

$$22.4 \div 16.0 = \underline{1.4 \text{ kg/m}}$$

(Weight per piece ($\ell = 52.4 \text{ cm}$):

$$3.06 \times 0.524 = 1.6 \text{ kg}$$

Since five pieces are used in
the upper part and nine pieces
in the lower part,

$$1.6 \times 14 = 22.4 \text{ kg}$$

Lateral bracing (L- 50 x 50 x 4)

$$45.12 \div 16.0 = \underline{2.82 \text{ kg/m}}$$

(Weight per piece ($\ell = 92.3 \text{ cm}$):

$$3.06 \times 0.923 = 2.82 \text{ kg}$$

Since 16 pieces are used,

$$2.82 \times 16 = 45.12 \text{ kg}$$

$$\text{Total weight} = \underline{80.13 \text{ kg/m}}$$

Dead load of main beam ([- 300 x 90 x 9 x 13)

$$38.1 \text{ kg/m}$$

Uniform load q_1 on one main beam

$$q_1 = \frac{80.13 + (38.1 \times 2)}{2} = 78.165 \div 79 \text{ kg/m}$$

c. Calculation of Maximum Bending Moment

$$M_{\max} = \frac{81 \cdot l^2}{8} \times 100 = \frac{79 \times 160^2}{8} \times 100 = 252,800 \text{ kg}\cdot\text{cm}$$

d. Calculation of Shearing Force

$$S_A = S_B = \frac{8l}{2} = \frac{79 \times 16.0}{2} = 632 \text{ kg}$$

e. Calculation of Each Stress

$$\sigma_c = \sigma_x = \frac{M_{\max}}{Z} = \frac{252,800}{429} = 589.3 \text{ kg/cm}^2$$

$$\sigma_c < \sigma_{ca} = 1001.3 \text{ kg/cm}^2 \text{ or } \sigma_{ta} = 1400 \text{ kg/cm}^2$$

$\therefore Z =$ Section modulus of $[- 300 \times 90 \times 9 \times 13 = 429$

$$\tau = \frac{SA}{AW} = \frac{632}{24.66} = 25.6 \text{ kg/cm}^2 < \tau_a = 800 \text{ kg/cm}^2$$

(AW = Sectional area of web = $0.9 \times (30 - 2.6) = 24.66 \text{ cm}^2$)

f. Calculation of Deflection

$$\begin{aligned} y &= \frac{58l^4}{384EI} = \frac{5 \times 0.79 \times 1600^4}{384 \times 2.1 \times 10^6 \times 6440} = 4.98 \text{ cm} \\ &= 5.0 \text{ cm} < \frac{l}{300} = \frac{1600}{300} = 5.33 \text{ cm} \end{aligned}$$

Therefore, the bridge using $[- 300 \times 90 \times 9 \times 13$ as main beam will be adopted.

C. Calculation of Pile Length

a. Load

i. Load from upper structure

$$\frac{(46.9 + 26.1 + 38.1 \times 2) \times 16.0 + 3.42 + 22.4 + 45.12}{2} = 1,229.1 \text{ kg}$$

ii. Abutment

$$(0.6 \times 0.5 + \frac{0.6 + 1.3}{2} \times 1.3 \times 0.5) \times 1.0 = 1.14 \text{ m}^3$$

$$(1.3 + 0.2) \times (1.0 + 0.2) \times 0.10 = 0.18 \text{ m}^3$$

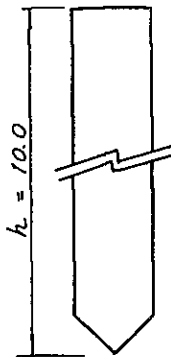
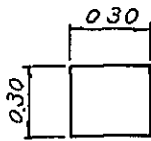
$$(1.14 + 0.18) \times 2,300 = 3,036.0 \text{ kg}$$

Load on one pipe, P

$$P = 1,299.1 + 3,036.0 = 4,265.1 \div 4.3 \text{ ton}$$

b. Calculation of Pile Length

- i. Kind of pipe 0.30 solid square PC pile
- ii. Pipe root depth 10.0 m (provisional)
- iii. Soil Soft soil



$$P = 4,300 \text{ kg}$$

A : Circumferential length of pipe

h : Pipe root depth

F : Frection of pile (based on
TOT data shown below)

Frection of Pipe (F)

	<u>Ground Level</u>	<u>F (kg/m²)</u>	<u>Kind of Soil</u>
A = 0.3 x 4 = 1.2 m	0 - 6 m	1,470	Soft soil
= 10.0 m	0 - 6 m	2,000	Hard soil
F = 1,800 kg/m ²	6 - 14 m	1,800	Soft soil
R = $\frac{1.2 \times 10.0 \times 1,800}{2}$	6 - 14 m	2,000	Hard soil
	14 - 15 m	4,000	"
= 10,800 kg > 4,300 kg	15 - 21 m	6,000	"

Therefore, the pipe root depth provisionally set at 10.0 m ensures full safety.

Bridge Strength Calculations

(Ramindra Exchange)

Contents

- §1 Calculations of Combination Type GIP Bridge
 - 1.1 Bridge with 9 Pipe Lines
 - 1.2 Bridge with 24 Pipe Lines

- §2 Calculations of Bridge Pier
 - 2.1 Type of Upper Part of Bridge Pier
 - 2.2 Calculations of Pier of Bridge with 6 Pipe Lines
 - 2.3 Calculations of Rigid-Frame Bridge Pier
 - 2.4 Calculations of Pier of Bridge with 9 Pipe Lines
 - 2.5 Calculations of Pier of Bridge with 24 Pipe Lines
(6 lines in 4 steps)
 - 2.6 Calculations of Pier of Bridge with 24 Pipe Lines
(4 lines in 6 steps)

1. Design Calculations for Combination Type GIP Bridge ($\phi 12$ mm iron bars welded around the pipe)

For the six-line bridge in which case the interval between piers is 6.6 m, the iron bars welded method is not adopted.

1.1 Nine-Line Bridge

a. Design Conditions

i. Interval between piers 10.0 m

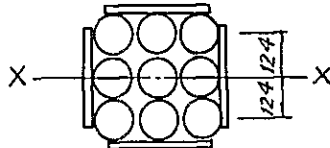
ii. Weight per m

Pipe	$9 \times 12.4 = 111.6$ kg/m
Cable	$8 \times 8.7 = 69.6$ kg/m
Total W	$= 181.2$ kg/m

iii. Allowable Stress

$$\sigma_{ta} = 1,400 \text{ kg/cm}^2 \text{ (bending tensile stress)}$$

b. Calculation of Moment of Inertia



I_x : Total moment of inertia in case of combined pipes

I_o : Moment of inertia of one pipe 232.6 cm^4

A : Sectional area of one pipe

$$A = (D^2 - d^2) \times \frac{\pi}{4} = (11.41^2 - 10.51^2) = 15.49 \text{ cm}^2$$

I_o	+	A	x	y ²	= I_x (cm ⁴)
232.6×6 = 1,395.6		15.49×6 = 92.94		12.4 = 153.76	15,686.1
232.6×2 = 465.2		15.49×2 = 30.98		0	465.2
Total					16,151.3

c. Calculation of Deflection

$$y = \frac{5Wl^4}{384EI_x} = \frac{5 \times 1812 \times 1000^4}{384 \times 2.1 \times 10^6 \times 16151.3 \times 0.7} = 1.0 \text{ cm}$$

$$1.0 \text{ cm} < \frac{l}{300} = \frac{1000}{300} = 3.33 \text{ cm}$$

Therefore, safe.

d. Maximum Bending Moment

$$M_{\max} = \frac{Wl^2}{8} = \frac{1.812 \times 1000^2}{8} = 226.500 \text{ Kg} \cdot \text{cm}$$

e. Calculation of Stress

Z : Modulus of section

$$Z = \frac{I_x}{y} = \frac{16151.3 \times 0.7}{12.4} = 1302.5 \text{ cm}^3$$

$$\sigma = \frac{M}{Z} = \frac{226.500}{1302.5} = 173.9 \text{ kg/cm}^2 < \sigma_{\text{ta}} = 1400 \text{ kg/cm}^2$$

Therefore, safe.

1.2 24-Line Bridge

1. In case of 6 lines x 4 steps = 24 lines, the interval between piers is 7.0 m, so that the pipe bridge is adopted.

2. In case of 4 lines x 6 steps = 24 lines

a. Design Conditions

i. Interval between piers 10.0 m

ii. Weight per m

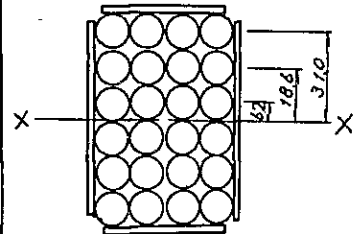
Pipe : 24 x 12.4 = 297.6 kg/m

Cable : 23 x 8.7 = 200.1 kg/m

Total 497.7 kg/m

b. Calculation of Moment of Inertia

I_o	+	A	x	=	$I_x \text{ (cm}^4\text{)}$
232.6×8 = 1,860.8		15.49×8 = 123.92	31.0^2 = 961.0		120,947.92
232.6×4 = 930.4		15.49×4 = 61.96	18.6^2 = 345.96		22,366.08
232.6×4 = 930.4		15.49×4 = 61.96	6.2^2 = 38.44		3,312.14
Total					146,621.1



c. Calculation of Deflection

$$Y = \frac{5WL^4}{384EI_x} = \frac{5 \times 4.98 \times 1000^4}{384 \times 2.1 \times 10^6 \times 146626.1 \times 0.7} = 0.3 \text{ cm}$$

$$Y = 0.3 \text{ cm} < \frac{l}{300} = \frac{1000}{300} = 3.33 \text{ cm}$$

Therefore, safe.

d. Calculation of Maximum Bending Moment

$$M_{\max} = \frac{Wl^2}{8} = \frac{4.98 \times 1000^2}{8} = 622500 \text{ kg}\cdot\text{cm}$$

e. Calculation of Stress

$$z = \frac{I_x}{\Sigma Y} = \frac{146626.1 \times 0.7}{31.0 + 18.6 + 6.2} = 2627.7 \text{ cm}^3$$

$$\sigma = \frac{M}{z} = \frac{622500}{2627.7} = 236.9 \text{ kg/cm}^2 < \sigma_{\text{ta}} = 1400 \text{ kg/cm}^2$$

Therefore, safe.

2. Calculation of Bridge Pier

2.1 Type of Upper Part of Bridge Pier

The six-line bridge is of the type shown in Figure (a).

The nine-line and 24-line bridges are of the type shown in Figure (b).

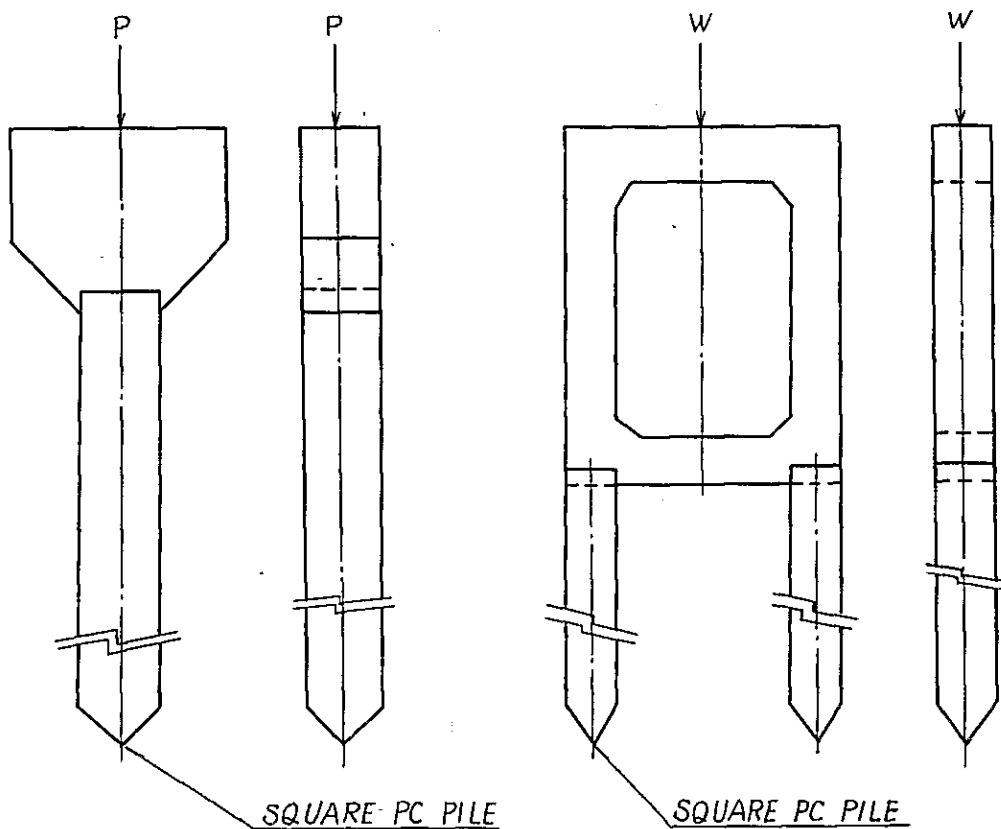
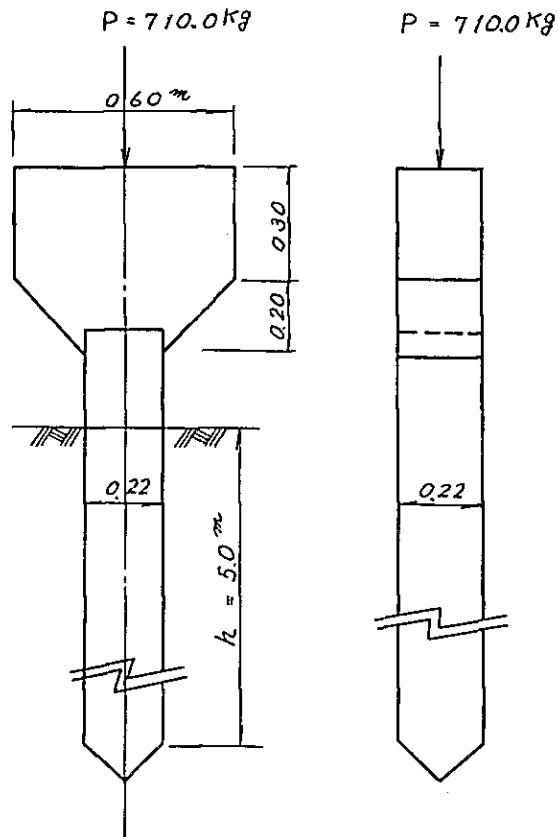


Figure (a)

Figure (b) Rigid Frame

2.2 Six-Line Bridge Pier

Calculation of Pile Root Length



a. Load

i. Load from upper structure

$$\text{Pipe : } 12.4 \times 6 \times 6.0 = 446.4 \text{ kg}$$

$$\text{Cable : } 8.7 \times 5 \times 6.0 = 261.0 \text{ kg}$$

$$\text{Total P} = 707.4 \text{ kg} = 710 \text{ kg}$$

ii. Weight upper part of bridge pier

$$(0.6 \times 0.3 + \frac{0.6 + 0.22}{2} \times 0.20) \times 0.22 \div 0.06 \text{ m}^3$$

$$W = 0.06 \times 2,400 = 144 \text{ kg} \div 150 \text{ kg}$$

Load on one pile

$$P + W = 710 + 150 = 860 \text{ kg}$$

b. Pipe Root Length

- i. Type of Pile: 0.22 solid square PC pile
- ii. Pile root length: 5.0 m (tentative)
- iii. Soil: Soft soil

$$P + W = 860 \text{ kg}$$

$$R = \frac{A h F}{2}$$

$$A = 0.22 \times 4 = 0.88 \text{ m}$$

$$h = 5.0 \text{ m}$$

$$F = 1,470 \text{ kg/m}^2$$

A : Circumferential length of pile

h : Pile root length

F : Frection of pile

Based on pile length calculation terms

in the case of Chaengwatana Exchange.

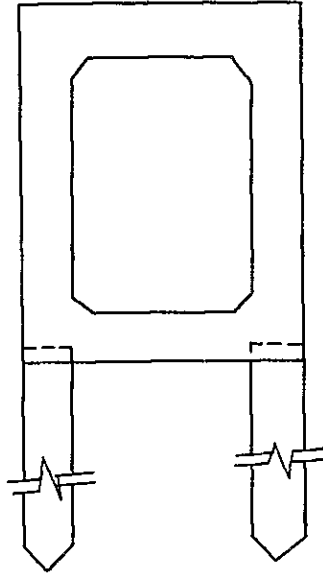
$$R = \frac{0.88 \times 5.0 \times 1,470}{2} = 3,234 \text{ kg}$$

$$R = 3,234 \text{ kg} > P + W = 860 \text{ kg}$$

Therefore, the tentatively set pile root length
of 5.0 m is sufficient.

2.3 Calculation of Pier of Rigid Frame Bridge

Design Conditions



- i. For the upper part of the bridge pier, the rigid frame as shown in the illustration is to be adopted.
- ii. Concrete should be the type that satisfies the following requirements:

Unit strength

$$\sigma_{ck} = 210 \text{ kg/cm}^2$$

Maximum size of coarse aggregate

25 cm

- iii. Unit weight by volume of reinforced concrete

$$W_c = 2,400 \text{ kg/cm}^3$$

- iv. Allowable stress

Reinforcement

$$\sigma_{sa} = 1,400 \text{ kg/cm}^2$$

Concrete

Bending compressive stress

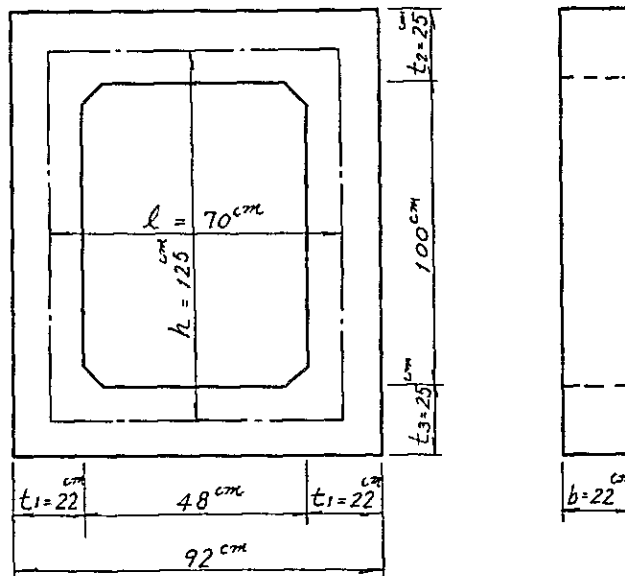
$$\sigma_{ca} = 70 \text{ kg/cm}^2$$

Shearing stress

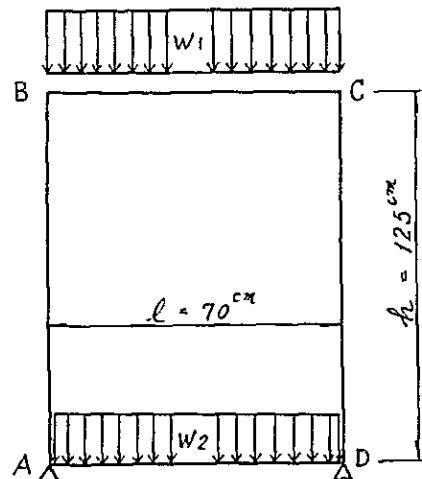
$$\tau_a = 8 \text{ kg/cm}^2$$

2.4 Pier Calculation for Nine-Line Bridge

(1) Section



(2) Load



The rigid frame is applied on condition that the load is as shown in the illustration at left.

where

W_1 : Load to act on upper member (kg/m)

W_2 : Load to act on lower member (kg/m)

t_1 : Thickness of vertical member (m)

t_2 : Thickness of upper member (m)

t_3 : Thickness of lower member (m)

1) Upper Load

Pipe $12.4 \times 9 = 111.6$ kg/m

Cable $8.7 \times 8 = 69.6$ kg/m

Other 1.8 kg/m

Total 183.0 kg/m

$P = 183.0 \times 10.0 = 1,830.0$ kg

$W_p = 1,830.0 \div 0.70 = 2,615.0$ kg

$W_1 = W_p + 2,400 \times t \times b$

$= 2,615.0 + 2,400 \times 0.25 \times 0.22 = 2,747.0$ kg/m

$W_2 = 2,400 \times t \times b$

$= 2,400 \times 0.25 \times 0.22 = 132$ kg/m

(3) Stress

1) Relative stiffness

$$\alpha = \beta = \left(\frac{t_2}{t_1}\right) \times \frac{h}{l} = \left(\frac{0.25}{0.22}\right)^3 \times \frac{1.25}{0.70} = 2.62$$

$$n_1 = N_2 = 2 + \alpha = 4.62$$

2) Load term

$$C_{BC} = \frac{W_1 l^2}{12} = \frac{2747.0 \times 0.7^2}{12} = 112.2 \text{ Kg}\cdot\text{m}$$

$$C_{BA} = C_{AB} = 0$$

$$C_{AD} = -\frac{W_2 l^2}{12} = \frac{132.0 \times 0.7^2}{12} = -5.39 \text{ Kg}\cdot\text{m}$$

3) Angle of rotation of joint

$$\begin{aligned}\theta_A &= \frac{N_1(C_{AB} - C_{AD}) - (C_{BC} - C_{BA})}{N_1 N_2 - 1} \\ &= \frac{4.62(0 + 5.39) - (112.2 - 0)}{4.62^2 - 1} = -4.29 \text{ kg}\cdot\text{m} \\ \theta_B &= \frac{N_2(C_{BC} - C_{BA}) - (C_{AB} - C_{AD})}{N_1 N_2 - 1} \\ &= \frac{4.62(112.2 - 0) - (0 + 5.39)}{4.62^2 - 1} = 25.21 \text{ kg}\cdot\text{m}\end{aligned}$$

4) End moment

$$\begin{aligned}M_{AB} &= 2\theta_A + \theta_B - C_{AB} \\ &= 2 \times (-4.29) + 25.21 - 0 = 16.63 \text{ kg}\cdot\text{m}\end{aligned}$$

$$\begin{aligned}M_{AD} &= \beta\theta_A + C_{AD} \\ &= 2.62 \times (-4.29) + (-5.39) = -16.63 \text{ kg}\cdot\text{m}\end{aligned}$$

$$\begin{aligned}M_{BA} &= 2\theta_B + \theta_A + C_{BA} \\ &= 2 \times 25.21 + (-4.29) + 0 = 46.13 \text{ kg}\cdot\text{m}\end{aligned}$$

$$\begin{aligned}M_{BC} &= \alpha\theta_B - C_{BC} \\ &= 2.62 \times 25.21 - 112.2 = -46.13 \text{ kg}\cdot\text{m}\end{aligned}$$

5) Shearing force and axial force

$$\begin{aligned}N_{AB} &= \frac{W_1 l}{2} + 2,400 \times b \cdot t_1 \cdot x \\ &= \frac{2747.0 \times 0.7}{2} + 2,400 \times 0.22 \times 0.22x \\ &= 961.45 + 116.16x\end{aligned}$$

$$N_{BC} = -S_{AB} = 0$$

$$N_{AD} = S_{AB} = 0$$

$$S_{BC} = \frac{W_1 l}{2} = \frac{2747.0 \times 0.7}{2} = 961.45 \text{ kg}$$

$$S_{AD} = \frac{W_2 l}{2} = -\frac{132.0 \times 0.7}{2} = -46.2 \text{ kg}$$

6) Maximum bending moment

$$\begin{aligned}M_{E2} &= \frac{W_1 l^2}{8} - M_{BC} \\ &= \frac{2747.0 \times 0.7^2}{8} - (-46.13) = 214.4 \text{ kg}\cdot\text{m}\end{aligned}$$

$$\begin{aligned}M_{E3} &= \frac{-W_2 l^2}{8} - M_{AD} \\ &= \frac{-132.0 \times 0.7^2}{8} - (-16.63) = 8.55 \text{ kg}\cdot\text{m}\end{aligned}$$

7) Inflection point

Member AD

No inflection point

Member AB

$$x_1 = \frac{h}{\frac{M_{BA} + M_{AB}}{M_{AB}}} = \frac{1.25}{\frac{46.13 + 16.63}{16.63}} = 0.33 \text{ m}$$

Member BC

$$\begin{aligned}x_2 &= \frac{S_{BC} \pm \sqrt{S_{BC}^2 + 2W_1 + M_{BC}}}{W_1} \\ &= \frac{961.45 \pm \sqrt{961.45^2 + 2 \times 2747.0 \times (-46.13)}}{16.63} \\ &= 0.65 \text{ cm or } 0.05 \text{ cm}\end{aligned}$$

8) Bending moment diagram and shearing force diagram

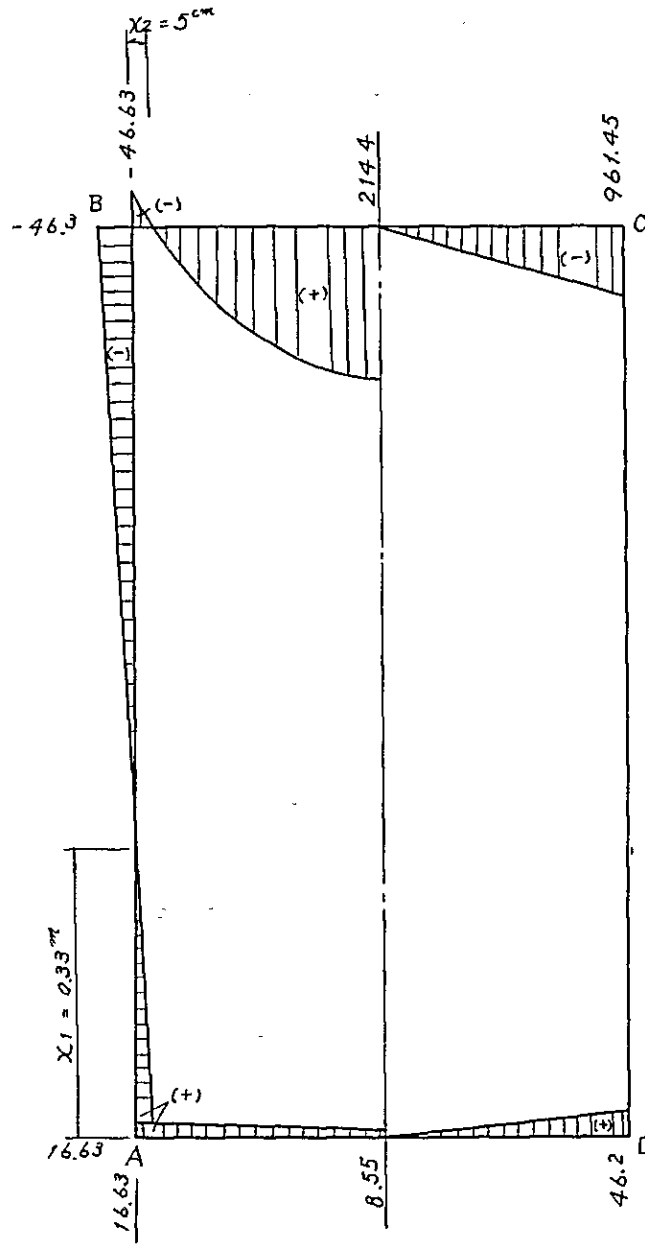


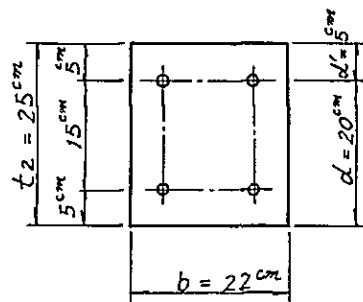
Figure-M
(kg/m)

Figure-S
(kg)

(4) Calculation of Section

The calculation of section is made by the bending moment in the central part of Member BC. The value obtained applies to the total cross section. The shearing force is calculated at the edge of Member BC.

1) Assumption of section



2) Calculation of volume of reinforcement

$$A_s = \frac{M}{\sigma_{ba} \cdot j \cdot d} \quad \text{provided } j = 7/8$$
$$= \frac{21440}{1400 \times 7/8 \times 20} = 0.9 \text{ cm}^2$$

When two pieces of $\phi 9$ mm reinforcement are used, the tension side volume of reinforcement is

$$A_s = 0.6362 \times 2 = 1.2724 \text{ cm}^2$$

On the compression side also the reinforcement is used so that the compression side volume of reinforcement is

$$A_s' = 1.2724 \text{ cm}^2$$

The study is made on the basis of such double reinforcement beam.

3) Calculation of neutral axis

$$\begin{aligned}
 x &= -\frac{n(A_s + A'_s)}{b} + \sqrt{\left\{ \frac{n(A_s + A'_s)}{b} \right\}^2 + \frac{2n}{b} (A_s d + A'_s d')} \\
 &= -\frac{15 \times 1.2724 \times 2}{22} + \sqrt{\left\{ \frac{15 \times 1.2724 \times 2}{22} \right\}^2 + \frac{2 \times 15}{22} \times 1.2724 (20 + 5)} \\
 &= 8.546 \text{ cm}
 \end{aligned}$$

4) Study of stress

a) Compressive stress

$$\begin{aligned}
 \sigma_c &= \frac{M}{\frac{b \times x}{2} (d - \frac{x}{3}) + n A'_s \frac{(x - d')}{x} (d - d')} \\
 &= \frac{M}{\frac{22 \times 8.546}{2} (20 - \frac{8.546}{3}) + 15 \times 1.2724 \times (\frac{8.546 - 5}{8.546}) (20 - 5)} \\
 &= 11.81 \text{ Kg/cm}^2 < \sigma_{ca} = 70 \text{ Kg/cm}^2 \quad \therefore \text{OK}
 \end{aligned}$$

b) Tensile stress

$$\begin{aligned}
 \sigma_s &= \frac{n \sigma_c (d - x)}{x} \\
 &= \frac{15 \times 11.81 (20 - 8.546)}{8.546} = 237.4 \text{ Kg/cm}^2 < \sigma_{sa} = 1400 \text{ Kg/cm}^2 \\
 &\therefore \text{OK}
 \end{aligned}$$

c) Shearing stress

$$\begin{aligned}
 \tau &= \frac{961.45}{22 (20 - \frac{8.546}{3})} = 2.55 \text{ Kg/cm}^2 < \tau_a = 8 \text{ Kg/cm}^2 \\
 &\therefore \text{OK}
 \end{aligned}$$

Therefore, the tentatively set $\phi 9$ mm reinforcement provides the required safety.

(5) Calculation of Pile Root Length

a) Load

i) Load from upper structure

$$P_1 = 1,830 \text{ kg}$$

ii) Weight of upper part of bridge pier

From Figure 1:

$$\begin{aligned} W &= (0.92 \times 1.50 - 0.48 \times 1.0) \times 0.22 \times 2,400 \\ &= 475.2 \text{ kg} \end{aligned}$$

Load on one pile

$$1,830 + 475.2 \div 2 = 2,310 \text{ kg}$$

$$\therefore P = 2,310 \div 2 = 1,155 \text{ kg}$$

b) Pile root length

i. Type of pile: 0.22 solid square PC pile

ii. Pile root length: 6.0 m (tentative)

iii. Soil: Soft soil

$$P = 1,155 \text{ kg}$$

$$\begin{aligned} R &= \frac{A h F}{2} \\ &= \frac{0.88 \times 6.0 \times 1,470}{2} \\ &= 3,881 \text{ kg} > 1,155 \text{ kg} \end{aligned}$$

$$A = 0.22 \times 4 = 0.88 \text{ m}$$

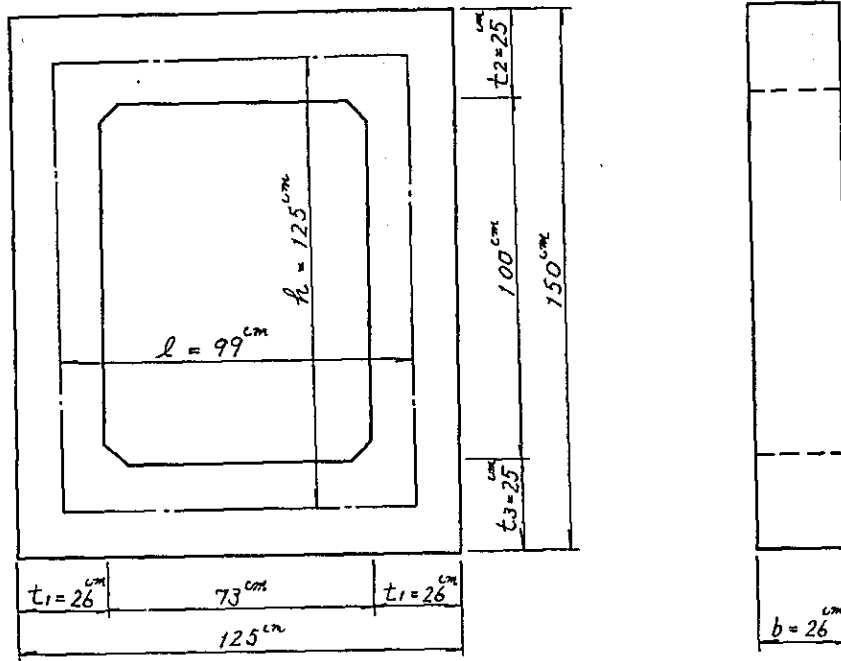
$$h = 6.0 \text{ m}$$

$$F = 1,470 \text{ kg/m}^2$$

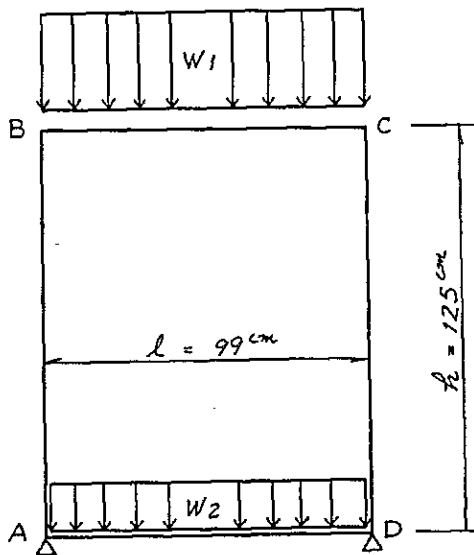
Therefore, the tentatively set 6.0 m pile root length is sufficient.

2.5 Pier Calculation for 24-Line (6 lines x 4 steps) Bridge

(1) Section



(2) Load



The rigid frame is applied on condition that the load is as shown in the illustration at left.

where

W_1 : Load to act on upper member (kg/m)

W_2 : Load to act on lower member (kg/m)

t_1 : Thickness of vertical member (m)

t_2 : Thickness of upper member (m)

t_3 : Thickness of lower member (m)

1) Upper Load

Pipe $12.4 \times 24 = 297.6$ kg/m

Cable $0.7 \times 23 = 200.1$ kg/m

Other 2.3 kg/m

Total 500.0 kg/m

$$P = 500.0 \text{ kg/m} \times 10.0 \text{ m} = 5,000.0 \text{ kg}$$

$$W_P = 5,000.0 \text{ kg} / 0.99 \text{ m} = 5,050.5 \text{ kg/m}$$

$$\begin{aligned} W_1 &= W_P + 2,400 \text{ kg/m}^3 \times t_2 \times b \\ &= 5,050.5 + 2,400 \times 0.25 \times 0.26 = 5,206.5 \text{ kg/m} \end{aligned}$$

$$\begin{aligned} W_2 &= 2,400 \text{ kg/m}^3 \times t_3 \times b \\ &= 2,400 \times 0.25 \times 0.26 = 156.0 \text{ kg/m} \end{aligned}$$

(3) Stress

1) Relative stiffness

$$\begin{aligned} \alpha &= \beta = \left(\frac{t_2}{t_1} \right)^3 \times \frac{h}{l} \\ &= \left(\frac{0.25}{0.26} \right)^3 \times \frac{1.25}{0.99} = 1.122 \end{aligned}$$

$$N_1 = N_2 = 2 + \alpha = 3.122$$

2) Load term

$$C_{BC} = \frac{W_1 l^2}{12} = \frac{5206.5 \times 0.99^2}{12} = 425.2 \text{ kg}\cdot\text{m}$$

$$C_{BA} = C_{AB} = 0$$

$$C_{AD} = \frac{-W_2 l^2}{12} = \frac{-156.0 \times 0.99^2}{12} = -12.7 \text{ kg}\cdot\text{m}$$

3) Angle of rotation of joint

$$\begin{aligned}\theta_A &= \frac{N_1(C_{AB} - C_{AD}) - (C_{BC} - C_{BA})}{N_1 \cdot N_2 - 1} \\ &= \frac{3.122(0 + 12.7) - (425.2 - 0)}{3.122^2 - 1} \\ &= -44.1 \text{ kg}\cdot\text{m}\end{aligned}$$

$$\begin{aligned}\theta_B &= \frac{N_2(C_{BC} - C_{BA}) - (C_{AB} - C_{AD})}{N_1 \cdot N_2 - 1} \\ &= \frac{3.122(425.2 - 0) - (0 + 12.7)}{3.122^2 - 1} \\ &= 150.3 \text{ kg}\cdot\text{m}\end{aligned}$$

4) End moment

$$\begin{aligned}M_{AB} &= 2\theta_A + \theta_B - C_{AB} \\ &= 2 \times (-44.1) + 150.3 - 0 \\ &= 62 \text{ kg}\cdot\text{m}\end{aligned}$$

$$\begin{aligned}M_{AD} &= \beta \cdot \theta_A + C_{AD} \\ &= 1.122 \times (-44.1) + (-12.7) \\ &= -62 \text{ kg}\cdot\text{m}\end{aligned}$$

$$\begin{aligned}M_{BA} &= 2\theta_B + \theta_A + C_{BA} \\ &= 2 \times 150.3 - 44.1 + 0 \\ &= 257 \text{ kg}\cdot\text{m}\end{aligned}$$

$$\begin{aligned}M_{BC} &= \alpha \cdot \theta_B - C_{BC} \\ &= 1.122 \times 150.3 - 425.2 \\ &= -257 \text{ kg}\cdot\text{m}\end{aligned}$$

5) Shearing force and axial force

$$\begin{aligned}N_{AB} &= \frac{W_1 \cdot l}{2} + 2400 \times b \cdot t_1 \cdot x \\ &= \frac{5206.5 \times 0.99}{2} + 2400 \times 0.26 \times 0.26x \\ &= 2577.2 + 162.2x\end{aligned}$$

$$N_{BC} = -S_{BA} = 0$$

$$N_{AD} = S_{AB} = 0$$

$$S_{BC} = \frac{W_1 \cdot l}{2} = \frac{5206.5 \times 0.99}{2}$$

$$= 2577.2 \text{ Kg}$$

$$S_{AD} = \frac{-W_2 \cdot l}{2} = \frac{-156.0 \times 0.99}{2}$$

$$= -77.2 \text{ Kg}$$

6) Maximum bending moment

$$M_{E2} = \frac{W_1 \cdot l^2}{8} - M_{BC} = \frac{5206.5 \times 0.99^2}{8} + 257$$

$$= 895 \text{ Kg}\cdot\text{m}$$

$$M_{E3} = \frac{-W_2 \cdot l^2}{8} - M_{AD} = \frac{-156.0 \times 0.99^2}{8} + 62$$

$$= 43 \text{ Kg}\cdot\text{m}$$

7) Inflection point

Member AD

No inflection point

Member AB

$$x_1 = \frac{h}{\frac{M_{BA} + M_{AB}}{M_{AB}}} = \frac{1.25}{\frac{257 + 62}{62}} = 0.24 \text{ m}$$

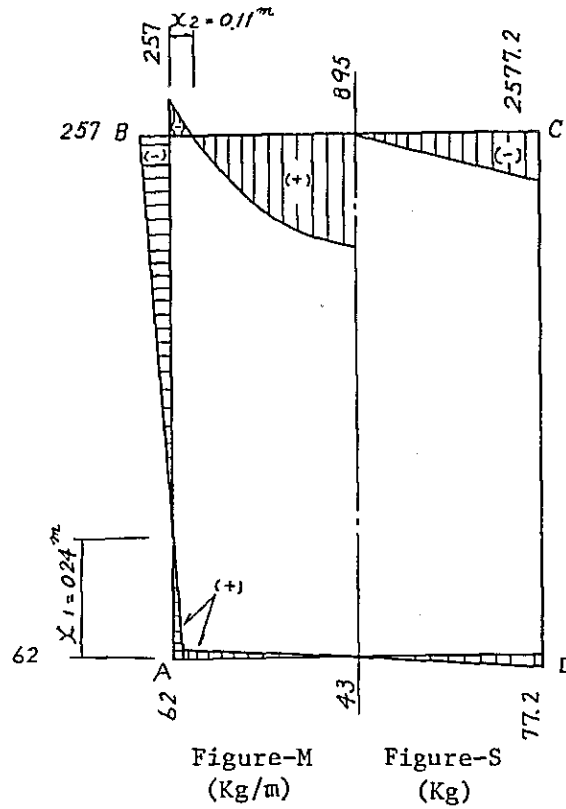
Member BC

$$x_2 = \frac{S_{BC} \pm \sqrt{S_{BC}^2 + 2W_1 \cdot M_{BC}}}{W_1}$$

$$= \frac{2577.2 \pm \sqrt{2577.2^2 + 2 \times 5206.5 \times (-257)}}{5206.5}$$

$$= 0.11 \text{ m or } 0.88 \text{ m}$$

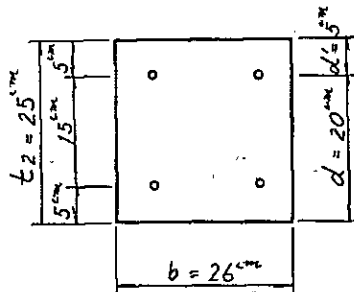
8) Bending moment diagram and shearing force diagram



(4) Calculation of Section

The calculation of section is made by the bending moment in the central part of Member BC. The value obtained applies to the total cross section. The shearing force is calculated at the edge of Member BC.

1) Assumption of section



2) Calculation of volume of reinforcement

$$A_s = \frac{M}{\sigma_{sa} \cdot j \cdot d} \quad \text{provided } j = 7/8$$

$$= \frac{89500}{1400 \times (7/8) \times 20}$$

$$= 3.65 \text{ cm}^2$$

When two pieces of $\phi 16$ mm reinforcement are used, the tension side volume of reinforcement is

$$A_s = 2.011 \times 2 = 4.022 \text{ cm}^2$$

On the compression side also the reinforcement is used so that the compression side volume of reinforcement is

$$A_s' = 4.022 \text{ cm}^2$$

The study is made on the basis of such double reinforcement beam.

3) Calculation of neutral axis

$$x = - \frac{n(A_s + A_s')}{b} + \sqrt{\left\{ \frac{n(A_s + A_s')}{b} \right\}^2 + \frac{2n}{b}(A_s d + A_s' d')}$$

$$= - \frac{15 \times 2 \times 4.022}{26} + \sqrt{\left\{ \frac{15 \times 2 \times 4.022}{26} \right\}^2 + \frac{2 \times 15 \times 4.022}{26}(20+5)}$$

$$= 7.088 \text{ cm}$$

4) Study of stress

a) Compressive stress

$$\sigma_c = \frac{M}{\frac{b \times x}{2} \left(d - \frac{x}{3}\right) + n A_s' \frac{(x-d)'}{x} (d-d')}$$

$$= \frac{89500}{\frac{26 \times 7.088}{2} \left(20 - \frac{7.088}{3}\right) + 15 \times 4.022 \frac{(7.088-5)}{7.088} (20-5)}$$

$$= 47.3 \text{ Kg/cm}^2 < \sigma_{ca} = 70 \text{ Kg/cm}^2$$

∴ OK

b) Tensile stress

$$\begin{aligned}\bar{\sigma}_s &= \frac{n \sigma_c (d-x)}{x} \\ &= \frac{15 \times 47.3 (20 - 7.088)}{7.088} \\ &= 1292.5 \text{ Kg/cm}^2 < \bar{\sigma}_{sa} = 1400 \text{ Kg/cm}^2 \quad \therefore \text{OK}\end{aligned}$$

c) Shearing stress

$$\begin{aligned}\tau &= \frac{S}{b \left(d - \frac{x}{3}\right)} \\ &= \frac{2577.2}{26 \left(20 - \frac{7.088}{3}\right)} \\ &= 5.6 \text{ Kg/cm}^2 < \tau_a = 8 \text{ Kg/cm}^2 \quad \therefore \text{OK}\end{aligned}$$

Therefore, the tentatively set $\phi 16$ mm reinforcement provides the required safety.

(5) Calculation of Pile Root Length

a) Load

i) Load from upper structure

$$P_1 = 5,000 \text{ kg}$$

ii) Weight of upper part of bridge pier

From Figure 1:

$$\begin{aligned}W &= (1.25 \times 1.50 - 0.73 \times 1.0) \times 0.26 \times 2,400 = 715 \text{ kg} \\ &= 715 \text{ kg}\end{aligned}$$

Load on one pile

$$5,000 + 715 = 5,715 \text{ kg}$$

$$P = 5,715 \div 2 \doteq 2,860 \text{ kg}$$

b) Pile root length

i) Type of pile: 0.26 solid square PC pile

ii) Pile root length: 10.0 m (tentative)

iii) Soil: Soft soil

$$P = 2,860 \text{ kg}$$

$$R = \frac{A h F}{2}$$

$$= \frac{1.04 \times 10.0 \times 1,800}{2}$$

$$= 9,360 \text{ kg} > 2,860 \text{ kg}$$

$$A = 0.26 \times 4 = 1.04 \text{ m}$$

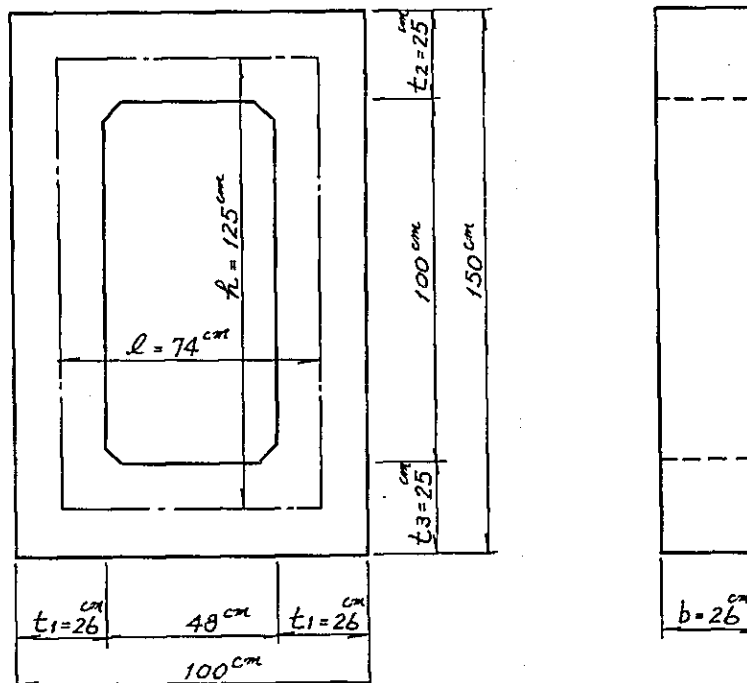
$$h = 10.0 \text{ m}$$

$$F = 1,800 \text{ kg/m}^2$$

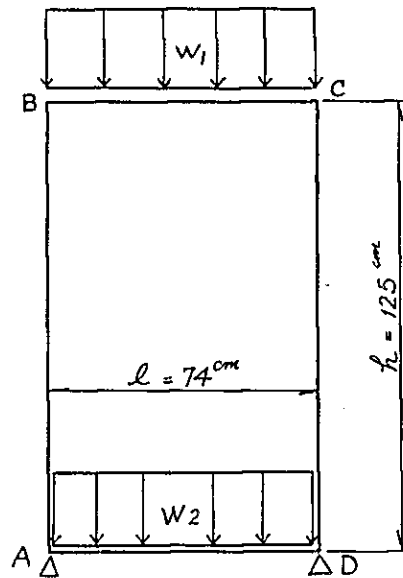
Therefore, the tentatively set 10.0 m pile root length is sufficient.

2.6 Pier Calculation for 24-Line (4 lines x 6 steps) Bridge

(1) Section



(2) Load



The rigid frame is applied on condition that the load is as shown in the illustration at left.

where

W_1 : Load to act on upper member (kg/m)

W_2 : Load to act on lower member (kg/m)

t_1 : Thickness of vertical member (m)

t_2 : Thickness of upper member (m)

t_3 : Thickness of lower member (m)

1) Upper Load

Pipe $12.4 \times 24 = 297.6 \text{ kg/m}$

Cable $8.4 \times 23 = 200.1 \text{ kg/m}$

Other 2.3 kg/m

Total 500.0 kg/m

$$P = 500.0 \text{ kg/m} \times 10.0 \text{ m} = 5,000 \text{ kg}$$

$$W_P = 5,000 \text{ kg} / 0.74 \text{ m} = 6,756.8 \text{ kg/m}$$

$$W_1 = W_P + 2,400 \times t_2 \times 0.26$$

$$= 6,756.8 + 2,400 \times 0.25 \times 0.26 = 6,912.8 \text{ kg/m}$$

$$W_2 = 2,400 \times t_3 \times 0.26$$

$$= 2,400 \times 0.25 \times 0.26 = 156.0 \text{ kg/m}$$

(3) Stress

1) Relative stiffness

$$\begin{aligned}\alpha &= \beta = \left(\frac{x_1}{x_2}\right)^3 \times \frac{h}{l} \\ &= \left(\frac{0.25}{0.26}\right)^3 \times \frac{1.25}{0.74} = 1.502\end{aligned}$$

$$N_1 = N_2 = 2 + \alpha = 3.502$$

2) Load term

$$C_{BC} = \frac{W_1 l^2}{12} = \frac{6912.8 \times 0.74^2}{12} = 315.5 \text{ kg}\cdot\text{m}$$

$$C_{BA} = C_{AB} = 0$$

$$C_{AD} = \frac{-W_2 l^2}{12} = \frac{-156.0 \times 0.74^2}{12} = -7.12 \text{ kg}\cdot\text{m}$$

3) Angle of rotation of joint

$$\begin{aligned}\theta_A &= \frac{N_1 (C_{AB} - C_{AD}) - (C_{BC} - C_{BA})}{N_1 \cdot N_2 - 1} \\ &= \frac{3.502(0 - 7.12) - (315.5 - 0)}{3.502^2 - 1}\end{aligned}$$

$$= -25.8 \text{ kg}\cdot\text{m}$$

$$\begin{aligned}\theta_B &= \frac{N_2 (C_{BC} - C_{BA}) - (C_{AB} - C_{AD})}{N_1 \cdot N_2 - 1} \\ &= \frac{3.502(315.5 - 0) - (0 + 7.12)}{3.502^2 - 1}\end{aligned}$$

$$= 97.46 \text{ kg}\cdot\text{m}$$

4) End moment

$$\begin{aligned}M_{AB} &= 2\theta_A + \theta_B - C_{AB} \\ &= 2 \times (-25.8) + 97.46 - 0 \\ &= 45.86 \text{ kg}\cdot\text{m}\end{aligned}$$

$$\begin{aligned}M_{AD} &= \beta\theta_A + C_{AD} \\ &= 1.502 \times (-25.8) - 7.12 \\ &= -45.86 \text{ kg}\cdot\text{m}\end{aligned}$$

$$\begin{aligned}
 M_{BA} &= 2\theta_B + \theta_A + C_{BA} \\
 &= 2 \times 97.46 + (-25.8) + 0 \\
 &= 169.12 \text{ kg.m}
 \end{aligned}$$

$$\begin{aligned}
 M_{BC} &= \alpha \cdot \theta_B - C_{BC} \\
 &= 1.502 \times 97.46 - 315.5 \\
 &= -169.12 \text{ kg.m}
 \end{aligned}$$

5) Shearing force and axial force

$$\begin{aligned}
 N_{AB} &= \frac{W_1 \cdot l}{2} + 2400 \times 0.26 \times \pm 1 \times X \\
 &= \frac{6912.8 \times 0.74}{2} + 2400 \times 0.26 \times 0.26 X \\
 &= 2557.7 + 162.2 X
 \end{aligned}$$

$$N_{BC} = -S_{BA} = 0$$

$$N_{AD} = S_{AB} = 0$$

$$\begin{aligned}
 S_{BC} &= \frac{W_1 \cdot l}{2} \\
 &= \frac{6912.8 \times 0.74}{2} \\
 &= 2,557.7 \text{ kg}
 \end{aligned}$$

$$\begin{aligned}
 S_{AD} &= \frac{W_2 \cdot l}{2} \\
 &= \frac{156.0 \times 0.74}{2} \\
 &= 57.7 \text{ kg}
 \end{aligned}$$

6) Maximum bending moment

$$\begin{aligned}
 M_{E2} &= \frac{W_1 \cdot l^2}{8} - M_{BC} \\
 &= \frac{6912.8 \times 0.74^2}{8} + 169.1 \\
 &= 642.3 \text{ kg.m}
 \end{aligned}$$

$$\begin{aligned}
 M_{E3} &= \frac{-W_2 \cdot l^2}{8} - M_{AD} \\
 &= \frac{-156 \times 0.74^2}{8} + 45.9 \\
 &= 35.2 \text{ kg.m}
 \end{aligned}$$

7) Inflection point

Member AD

No inflection point

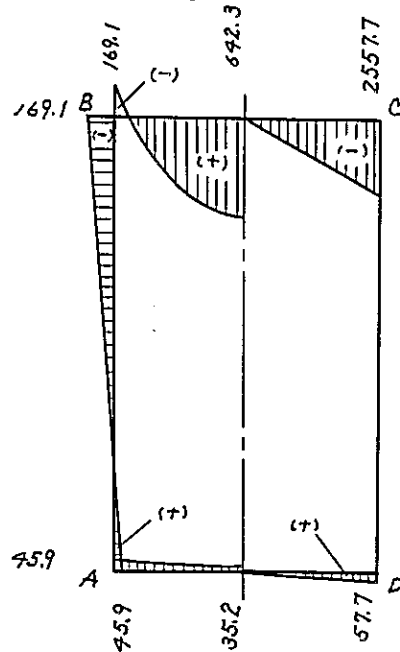
Member AB

$$x_1 = \frac{\frac{P}{h}}{\frac{M_{BA} + M_{AB}}{M_{AB}}} = \frac{1.25}{\frac{169.1 + 45.9}{45.9}} = 0.27 \text{ m}$$

Member BC

$$\begin{aligned}
 x_2 &= \frac{S_{BC} \pm \sqrt{S_{BC}^2 + 2W_1 \cdot M_{BC}}}{W_1} \\
 &= \frac{2557.7 \pm \sqrt{2557.7^2 + 2 \times 6912.8 \times (-169.1)}}{6912.8} \\
 &= 0.667 \text{ m or } 0.073 \text{ m}
 \end{aligned}$$

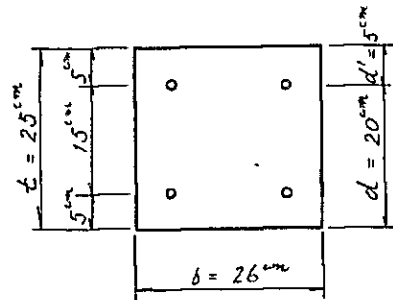
8) Bending moment diagram and shearing force diagram



(4) Calculation of Section

The calculation of section is made by the bending moment in the central part of Member BC. The value obtained applies to the total cross section. The shearing force is calculated at the edge of Member BC.

1) Assumption of section



$$b = 26 \text{ cm}$$

$$d = 20 \text{ cm}$$

$$d' = 5 \text{ cm}$$

2) Calculation of volume of reinforcement

$$A_s = \frac{M}{\sigma_{SA} \cdot j \cdot d} = \frac{64230}{1400 \times 7/8 \times 20} = 2.62 \text{ cm}^2$$

Sectional area per piece of $\phi 16$ mm reinforcement

$$2.011 \text{ cm}^2$$

Tension side volume of reinforcement

$$2 \text{ pcs} \times 2.011 = 4.022 \text{ cm}^2$$

Compression side volume of reinforcement

$$2 \text{ pcs} \times 2.011 = 4.022 \text{ cm}^2$$

3) Calculation of neutral axis

$$\begin{aligned} x &= - \frac{n(A_s + A_s')}{b} + \sqrt{\left\{ \frac{n(A_s + A_s')}{b} \right\}^2 + \frac{2n}{b} (A_s \cdot d + A_s' \cdot d')} \\ &= - \frac{15 \times 2 \times 4.022}{26} + \sqrt{\left\{ \frac{15 \times 2 \times 4.022}{26} \right\}^2 + \frac{2 \times 15}{26} \times 4.022 (20 + 5)} \\ &= 7.088 \text{ cm} \end{aligned}$$

4) Study of stress

a) Compressive stress

$$\begin{aligned}\sigma_c &= \frac{M}{\frac{bx}{2} \left(d - \frac{x}{3}\right) + n \cdot A_s' \frac{(x-d')}{x} \cdot (d-d')} \\ &= \frac{M}{\frac{26 \times 7.088}{2} \left(20 - \frac{7.088}{3}\right) + \frac{15 \times 4.022(7.088-5)(20-5)}{7.088}} \\ &= 33.95 \text{ kg/cm}^2 < \sigma_{ca} = 70 \text{ kg/cm}^2 \quad \therefore \text{OK}\end{aligned}$$

b) Tensile stress

$$\begin{aligned}\sigma_s &= \frac{n \sigma_c (d-x)}{x} = \frac{15 \times 33.95 (20 - 7.088)}{7.088} \\ &= 927.7 \text{ kg/cm}^2 < \sigma_{sa} = 1400 \text{ kg/cm}^2 \quad \therefore \text{OK}\end{aligned}$$

c) Shearing stress

$$\begin{aligned}\tau &= \frac{S}{b \left(d - \frac{x}{3}\right)} = \frac{2557.7}{26 \left(20 - \frac{7.088}{3}\right)} \\ &= 5.57 \text{ kg/cm}^2 < \tau_a = 8 \text{ kg/cm}^2 \quad \therefore \text{OK}\end{aligned}$$

Therefore, the tentatively set $\phi 16$ mm reinforcement provides the required safety.

(5) Calculation of Pile Root Length

a) Load

i) Load from upper structure

$$P_1 = 5,000 \text{ kg}$$

ii) Weight of abutment

From Figure 1:

$$W = (1.0 \times 1.5 - 0.48 \times 1.0) \times 0.26 \times 2,400 = 637 \text{ kg}$$

Load on one pile

$$P = (5,000 + 637) \div 2 = 2,820 \text{ kg}$$

Therefore, as in the case of 6 lines x 4 steps pier, 0.26 solid square PC pile is adopted and the pile root length is set at 10.0 m.

Bridge Strength Calculations

(Onnut-1 Exchange)

In the Onnut-1 Exchange underground conduit section, two kinds of bridges are used: the bridge with 9 pipe lines and the bridge with 12 pipe lines.

In the following pages, the strength calculations are made for the bridge with 12 pipe lines.

For the strength calculations of the bridge with 9 pipe lines, refer to the corresponding statement in the case of the Ramindra Exchange:

1. Design Calculations for 12-Line Combination Type GIP Bridge

(ϕ 12 mm iron bars welded around the pipe).

a. Design Conditions

i. Interval between piers 13.8 m

ii. Weight per m

Pipe (GIP ϕ 4") 12.4 x 12 = 148.8 kg/m

Cable (0.4 - 2400 P) 8.7 x 11 = 95.7 kg/m

Total 244.5 kg/m

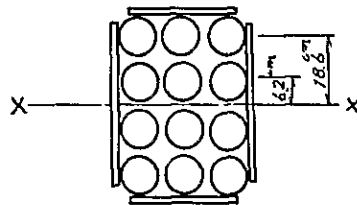
b. Moment of Inertia

I_x : Total moment of inertia in case of combined pipes

I_o : Moment of inertia of one pipe 232.6 cm⁴

A : Sectional area of one pipe

$$(D^4 - d^4) \times \frac{\pi}{4} = (11.41^2 - 10.51^2) \times \frac{\pi}{4} = 15.49 \text{ cm}^2$$



I_o	+	A	x	y^2	= $I_x \text{ cm}^4$
232.6 x 6 = 1,395.6		15.49 x 6 = 92.94		18.6 ² = 345.96	33,549.1
232.6 x 4 = 930.4		15.49 x 4 = 61.96		6.2 ² = 38.44	3,312.14
Total					36,861.2

c. Calculation of Deflection

$$Y = \frac{5Wl^4}{384EI} = \frac{5 \times 2.445 \times 1380^4}{384 \times 2.1 \times 10^6 \times 36861.2 \times 0.7} = 2.13 \text{ cm}$$

$$Y = 2.13 \text{ cm} < \frac{l}{300} = \frac{1380}{300} = 4.6 \text{ cm}$$

Therefore, safe.

d. Maximum bending moment

$$M_{\max} = \frac{Wl^2}{8} = \frac{2445 \times 1380^2}{8} = 582032.3 \text{ Kg-cm}$$

e. Stress

$$Z = \frac{Ix}{\sum y^2} = \frac{36861.2 \times 0.7}{18.6 + 6.2} = 1040.4 \text{ cm}^3$$

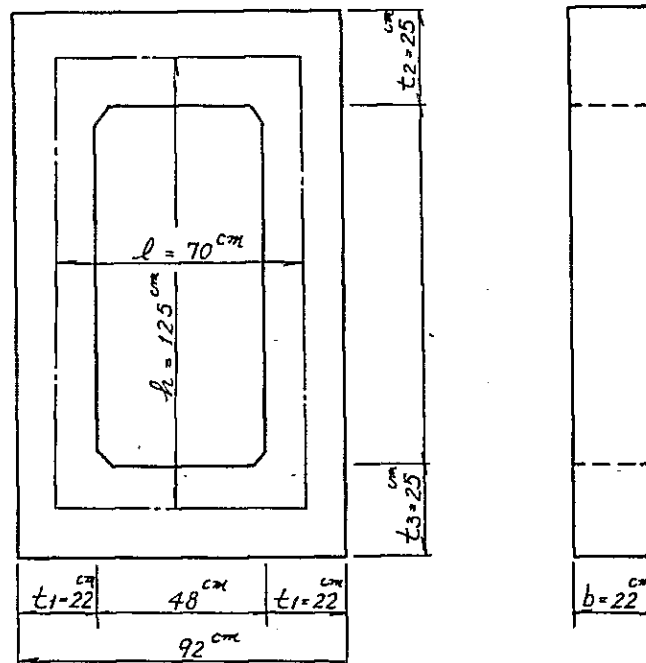
$$\sigma = \frac{M}{Z} = \frac{582032.3}{1040.4} = 559.4 \text{ Kg/cm}^2 < \sigma_{\text{ta}} = 1400 \text{ Kg/cm}^2$$

Therefore, safe.

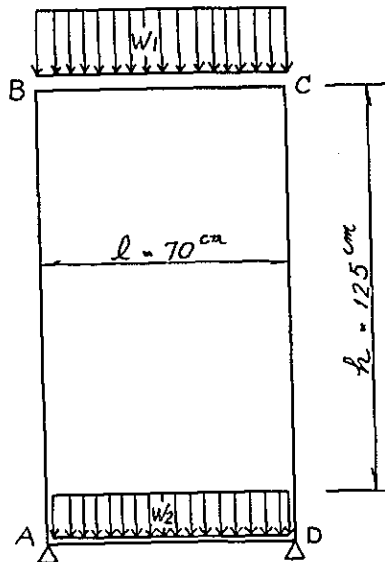
2. Design Calculations for 12-Line Bridge Pier

Design Conditions are the same as those of calculations for the rigid frame bridge pier in the case of Ramindra Exchange.

(1) Section



(2) Load



The rigid frame is applied on condition that the load is as shown in the illustration at left.

where

W_1 : Load to act on upper member (kg/m)

W_2 : Load to act on lower member (kg/m)

t_1 : Thickness of vertical member (m)

t_2 : Thickness of upper member (m)

t_3 : Thickness of lower member (m)

1) Upper load

Pipe $12.4 \times 12 = 148.8 \text{ kg/m}$

Cable $8.7 \times 11 = 95.7 \text{ kg/m}$

Other 2.5 kg/m

Total 247.0 kg/m (span: $\frac{13.8 + 7.0}{2} \doteq 10.4$)

$$P = 247 \times 10.4 \doteq 2,569.0 \text{ kg}$$

$$W_P = 2,569.0 / 0.70 \doteq 3,670.0 \text{ kg/m}$$

$$W_1 = 3,670.0 + 2,400 \times 0.25 \times 0.22 = 3,802 \text{ kg/m}$$

$$W_2 = 2,400 \times t_3 \times b$$

$$= 2,400 \times 0.25 \times 0.22 = 132 \text{ kg/m}$$

(3) Stress

1) Relative stiffness

$$\alpha = \beta = \left(\frac{t_2}{t_1}\right)^3 \times \frac{h}{l}$$
$$= \left(\frac{0.25}{0.22}\right)^3 \times \frac{1.25}{0.70} = 2.62$$

$$N_1 = N_2 = 2 + \alpha = 4.62$$

2) Load term

$$C_{BC} = \frac{W_1 l^2}{12} = \frac{3802 \times 0.7^2}{12} = 155.25 \text{ kg}\cdot\text{m}$$

$$C_{BA} = C_{AB} = 0$$

$$C_{AD} = -\frac{W_2 l^2}{12} = \frac{-132.0 \times 0.7^2}{12} = -5.39 \text{ kg}\cdot\text{m}$$

3) Angle of rotation of joint

$$\theta_A = \frac{N_1(C_{AB} - C_{AD}) - (C_{BC} - C_{BA})}{N_1 N_2 - 1}$$
$$= \frac{4.62(0 + 5.39) - (155.25 - 0)}{4.62^2 - 1}$$
$$= -6.41 \text{ kg}\cdot\text{m}$$

$$\theta_B = \frac{N_2(C_{BC} - C_{BA}) - (C_{AB} - C_{AD})}{N_1 N_2 - 1}$$
$$= \frac{4.62(155.25 - 0) - (0 + 5.39)}{4.62^2 - 1}$$
$$= 34.99 \text{ kg}\cdot\text{m}$$

4) End moment

$$M_{AB} = 2\theta_A + \theta_B - C_{AB}$$
$$= -2 \times 6.41 + 34.99 = 22.2 \text{ kg}\cdot\text{m}$$

$$M_{AD} = \beta\theta_A + C_{AD}$$
$$= 2.62 \times (-6.41) + (-5.39) = -22.2 \text{ kg}\cdot\text{m}$$

$$M_{BA} = 2\theta_B + \theta_A + C_{BA}$$
$$= 2 \times 34.99 + (-6.41) + 0 = 63.6 \text{ kg}\cdot\text{m}$$

$$M_{BC} = \alpha \theta_B - C_{BC}$$

$$= 2.62 \times 34.99 - 155.25 = -63.6 \text{ kg.m}$$

5) Shearing force and axial force

$$N_{AB} = \frac{W_1 l}{2} + 2400 \times b \cdot t_1 \cdot x$$

$$= \frac{3,802 \times 0.7}{2} + 2,400 \times 0.22 \times 0.22 \cdot x$$

$$= 1,330.7 + 116.16 \cdot x$$

$$N_{BC} = -S_{BA} = 0$$

$$N_{AD} = S_{AB} = 0$$

$$S_{BC} = \frac{W_1 l}{2} = \frac{3802 \times 0.7}{2} = 1330.7 \text{ kg}$$

$$S_{AD} = \frac{W_2 l}{2} = -\frac{132.0 \times 0.7}{2} = -46.2 \text{ kg}$$

6) Maximum bending moment

$$M_{E2} = \frac{W_1 l^2}{8} - M_{BC} = \frac{3802 \times 0.7^2}{8} + 63.6 = 296.5 \text{ kg.m}$$

$$M_{E3} = -\frac{W_2 l^2}{8} - M_{AD} = \frac{-132 \times 0.7^2}{8} + 22.2 = 14.1 \text{ kg.m}$$

7) Inflection point

Member AD

No inflection point

Member AB

$$x_1 = \frac{h}{\frac{M_{BA} + M_{AB}}{M_{AB}}} = \frac{1.25}{\frac{63.6 + 22.2}{22.2}} = 0.32 \text{ cm}$$

Member BC

$$x_2 = \frac{S_{BC} \pm \sqrt{S_{BC}^2 + 2W_1 \cdot M_{BC}}}{W}$$

$$= \frac{1330.7 \pm \sqrt{1330.7^2 + 2 \times 3802 \times (-63.6)}}{3802} = 0.65^m \text{ or } 0.05m$$

8) Bending moment diagram and shearing force diagram

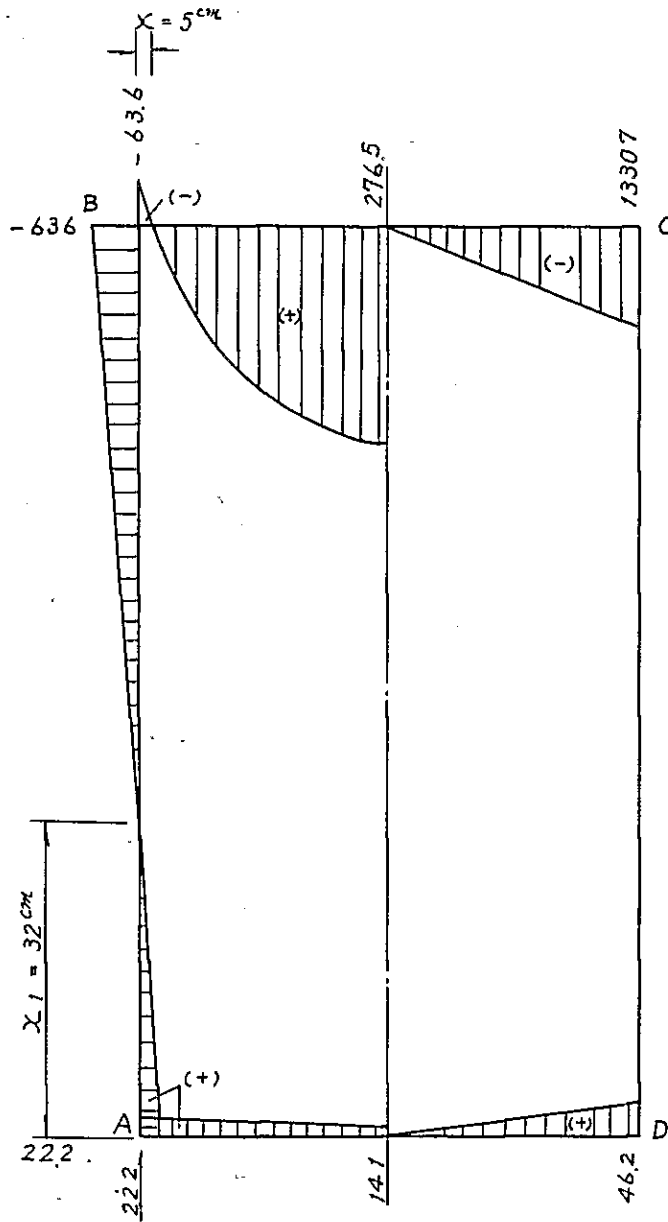


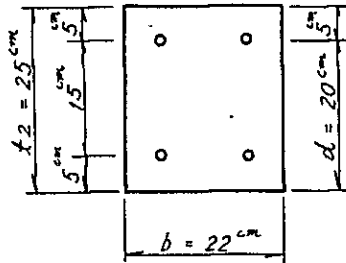
Figure-M
(Kg/m)

Figure-S
(Kg)

(4) Calculation of Section

The calculation of section is made by the bending moment in the central part of Member BC. The value obtained applies to the total cross section. The shearing force is calculated at the edge of Member BC.

1) Assumption of section



$$b = 22 \text{ cm}$$

$$d = 20 \text{ cm}$$

$$d' = 5 \text{ cm}$$

2) Calculation of volume of reinforcement

$$A_s = \frac{M}{\sigma_{SA} \cdot j \cdot d}$$

$$= \frac{29650}{1400 \times \frac{7}{8} \times 20} = 1.21 \text{ cm}^2 \quad \text{provided } j = 7/8$$

When two pieces of $\phi 9$ mm reinforcement are used, the tension side volume of reinforcement is

$$A_s = 0.6362 \times 2 = 1.2724 \text{ cm}^2$$

On the compression side also the reinforcement is used so that the compression side volume of reinforcement is

$$A_s' = 0.6362 \times 2 = 1.2724 \text{ cm}^2$$

The study is made on the basis of such double reinforcement beam.

3) Calculation of neutral axis

$$x = - \frac{n(A_s + A_s')}{b} + \sqrt{\left\{ \frac{n(A_s + A_s')}{b} \right\}^2 + \frac{2n}{b}(A_s d + A_s' d')}$$

$$= \frac{15 \times 1.2724 \times 2}{22} + \sqrt{\left\{ \frac{15 \times 1.2724 \times 2}{22} \right\}^2 + \frac{2 \times 15}{22} \times 1.2724 \times (20 + 5)}$$

$$= 8.546 \text{ m}$$

4) Study of stress

a) Compressive stress

$$\begin{aligned}\sigma_c &= \frac{M}{\frac{b \cdot x}{2} \left(d - \frac{x}{3}\right) + n A_s' \frac{(x-d')}{x} (d-d')} \\ &= \frac{29650}{\frac{22 \times 8.546}{2} \left(20 - \frac{8.546}{3}\right) + 15 \times 1.2724 \times \frac{(8.546-5)}{8.546} (20-5)} \\ &= 19.85 \text{ Kg/cm}^2 < \sigma_{ca} = 70 \text{ Kg/cm}^2 \quad \therefore \text{OK}\end{aligned}$$

b) Tensile stress

$$\begin{aligned}\sigma_s &= \frac{n \sigma_c (d-x)}{x} \\ &= \frac{15 \times 19.85 (20 - 8.546)}{8.546} = 399.1 \text{ Kg/cm}^2 < \sigma_{sa} = 1400 \text{ Kg/cm}^2 \\ &\quad \therefore \text{OK}\end{aligned}$$

c) Shearing stress

$$\begin{aligned}\tau &= \frac{S}{b \left(d - \frac{x}{3}\right)} = \frac{1330.7}{22 \left(20 - \frac{8.546}{3}\right)} \\ &= 4.56 \text{ Kg/cm}^2 < \tau_a = 8 \text{ Kg/cm}^2\end{aligned}$$

Therefore, the tentatively set $\phi 9$ mm reinforcement provides the required safety.

(5) Calculation of Pile Root Length

a) Load

i) Load from upper structure

$$P_1 = 2,569 \text{ kg}$$

ii) Weight of upper part of bridge pier

From Figure 1:

$$W = (0.92 \times 1.50 - 0.48 \times 1.0) \times 0.22 \times 2,400 = 475.2 \text{ kg}$$

Load on one pile

$$2,569 + 475.2 \div 2 = 3,045 \text{ kg}$$

$$P = 3,045 \div 2 = 1,523.0 \text{ kg}$$

b) Pile root length

- i. Type of pile: 0.22 solid square PC pile
- ii. Pile root length: 7.0 m (tentative)
- iii. Soil: Soft soil

$$R = \frac{0.88 \times 7.0 \times 1,800}{2}$$

$$= 5,544 \text{ kg} > 1,523 \text{ kg}$$

$$A = 0.22 \times 4 = 0.88 \text{ m}$$

$$h = 7.0 \text{ m}$$

$$F = 1,800 \text{ kg/m}^2$$

(F is based on the pile length
calculation table in the case
of Chaengwatana Exchange.)

Therefore, the tentatively set 7.0 m pile root length
is sufficient.

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JICA