construction cost reduced, and attention paid to shortening the construction period.

Exterior wall:

Concrete blocks, mortar finish with paint

Roof:

Fluorine resin corrugated metal roof deck

Interior wall:

(Offices, etc.) Concrete blocks, mortar finish with

paint

(Workshop)

Concrete and concrete blocks, partial

paint finish

Floor:

(Offices)

Ceramic tile finish

(Corridor)

Ceramic tile finish

(Working shop) Concrete metal trowelled finish with

synthetic resin non-slip paint

(Lavatory)

Ceramic mosaic tile finish

Ceiling:

(Workshop)

Exposed roof

(Offices)

Lightgauge framing with decorative

gypsum board

Windows and doors:

Aluminum windows and steel doors

Window lattice:

Galvanized steel

4-3-5 Equipment plan

Key considerations in the selection of machinery to be installed in the work rooms of the major sections pursuant to the project are given below. The composition of major facilities and equipment is also described.

Compressor rooms:

In view of maintenance and administration needs, one compressor will be set up in the maintenance workshop and another in the body workshop.

Power room and battery room:

Gas-generating batteries are not to be stored in the power room.

1) Power room:

To be provided with testing equipment and necessary tools

2) Battery room:

Batteries will be charged with in-house chargers and distilled water; 3-5 battery chargers will be provided

Fabrication shop:

To ensure efficient management all parts processing operations will be coordinated in one room. However, in the layout of the room, the precision processing unit (e.g., for engines) and the relatively rough processing operations (e.g., for brakes) will be separated. Adequate space will be provided for parts storage and tool shelves, since the work in this room will require a variety of accessories.

Machine shop:

To ensure efficient management overhauling operations will be coordinated in one room. However, in the layout of the room, the engine overhauling and another part overhauling will be separated. Tools for overhauling shall be controlled strictly in tool storage.

Injection pump tester room:

A guard will be necessary to expel dust. The operations in this room will require careful administration due to the high value of many of the tools to be installed.

Parts cleaning shop:

To be set up next to the overhauling room in order to remove all dirt and grit before vehicles undergo overhauling.

Inspection shop:

Inspections of substructure will be performed in this room including the filling and changing of grease and oil. The staff at work in this room will also need to consider effective measures for disposal of waste oil.

Body and paint shop:

Since washing with water will be conducted in the paint room, it will be necessary to consider appropriate measures for paint storage and disposal. Easy-to-handle equipment, including processing and repair equipment and work tools, will be selected for body work operations. Welding equipment, in particular, will need to be carefully selected since it involves regular use.

Wreckers, etc.:

Both large and small scale wreckers will be provided to effectively handle different type of vehicles.

1. MACHINE SECTION

1	Lathe, High Speed Precision	M, S	2	set
2	Cylinder Boring Machine		1	set
3	Cyling Horning Machine		1	set
4	Crankshaft Grinding Machine		1	set
5	Valve Sheat Grinding Machine		1	set
6	Valve Refacer		1	set
7	Surfac Grinder		1	set
8	Brake Drum Lathe W/Gauge		1	set
9	Brake Shoe Grinder	• •	1	set
10	Brake Lining Rivetter		1	set
11-1	Electric Bench Drill Machine	13 mmø	1	set
11-2	- do -	23 mmø	1	set
12-1	Electric Portable Drill Machine	13 mmø	. 1	set
12-2	- do -	10 mmø	2	sets
12-3	- do -	6.0 mmø	3	sets
13	Electric Bench Grinder	205 mmø	2	sets
14	Electric Portable Grinder	100 mmø	Ź	sets
15	Hacksaw Machine		1	set
16	General Use Tools			
-1	Valve Seat Cutter Set		1	set
-2	Valve Lapper		50	each
-3	Compound		10	each
-4	Valve Lifter	•	2	each
-5	Piston Ring Tool		5	sets
-6	Cylinder Liner Puller		1	sét
-7	Valve Spring Tester		1	set
-8	Connecting Aligner		1	set
-9	Surface Plate		1	set
- 10	Cylinder Gauge Set 4 pcs/set		1	set
-11	Piston Heater		1	set
-12	Piston Vise		1	set
-13	Piston Ring Compressor		1	set
-14	Mechanic Tool Set		10	sets
-15	Work bench		10	sets
-16	Vise, Reed Type 150 mm		6	sets
-17	Vise, Swivel Type 150 mm		4	sets

-18	Hydraulic Baby Crane 1,000 kg	3 sets
-19	Air Hose, 1/4". 3/8", 1/2"×100m	3 sets
-20	Sling Chain 1.25t×1.5m, 2t×2.5m	5 sets
-21	Sling Belt 50 mm×2.5m, 50 mm×1.5 m	5 sets
-55	Brake Drum Gauge	1 set
-23	Twist Drill Set. Up to 23 mm	10 sets
-24	Socket Wrench Set, 3/8" drive, mm, inch	5 each
-25	- do - 1/2" dirve, mm, inch	5 each
-26	- do - 4/3" drive, mm, inch	5 each
-27	Offset Wrench Set mm, inch	5 each
-28	Part Cabinet	2 sets
-29	Tool Shelf	2 sets
17	Over Head Hoist, Manual type	2 sets

2. MECHANICAL SECTION

		•	
1-1	Hydraulic Press	60 ton capacity	1 set
-2	- do -	35 ton capacity	1 set
3	- do -	15 ton capacity	1 set
2-1	Hydraulic Garage Jack	1.5 ton	4 sets
-2	- do -	5 tön	2 sets
-3	- do -	10 ton	3 sets
_4	- do -	15 ton	2 sets
3-1	Hydraulie Jack.	10 ton	3 sets
-2	- do -	20 ton	3 sets
-3	- do -	30 ton	3 sets
Ų	Injection Pump Tester		1 set
5	Nozzle Tester		2 sets
6-1	Nozzle Reconditioning	Machine	1 set
6-2	Nozzle Cleaning Kit		i set
7	Diesel Engine Compress	sion Tester	2 sets
811	Petrol Engine Compress	sion Tester	1 set
9	Surface Plate		i set
10	Part Cabinet		1 set
11	Tool Shelf		2 sets
12	Mechanical Tool Set		8 sets
13	Master Tool Set		3 sets

-2 - do - 500~2,800 kg/cm 3 s -3 - do - 100~920 kg/cm 5 s -4 - do - 100~920 kg/cm 3 s -5 - do - 1,000~5,600 kg/cm 3 s -5 - do - 100~450 kg/cm 3 s -6 - do - 100~450 kg/cm 3 s -7 Vernier Caliper 7 s -8 Micrometer Caliper, Outer 0 mm ~ 150 mm 2 s -9 - do - Inner 25 mm ~ 150 mm 2 s -10 Steel Rule 0 ~ 300 mm 5 s -11 - do - 0 ~ 600 mm 5 s -12 - do - 0 ~ 1,000 mm 5 s -13 Dial Indicator 0 ~ 10 mm 2 s -14 Magnet Base -15 V-Block -16 Straight Edge 500 mm 2 s -17 Square 100 mm 2 s -19 - do - 200 mm 2 s -19 - do - 200 mm 2 s -19 - do - 200 mm 2 s -19 - do - 30m 3 s -19 - 40 - 30m 3 s -19	•		~		
-3 - do - 100~920 kg/cm 5 s -4 - do - 100~920 kg/cm 3 s -5 - do - 1,000~5,600 kg/cm 3 s -6 - do - 1,000~5,600 kg/cm 3 s -7 Vernier Caliper 7 s -8 Micrometer Caliper, Outer 0 mm ~ 150 mm 2 s -9 - do - Inner 25 mm ~ 150 mm 5 s -10 Steel Rule 0 ~ 300 mm 5 s -11 - do - 0 ~ 600 mm 5 s -12 - do - 0 ~ 1,000 mm 5 s -13 Dial Indicator 0 ~ 10 mm 2 s -14 Magnet Base 2 s -15 V-Block 2 s -16 Straight Edge 500 mm 2 s -17 Square 100 mm 2 s -19 - do - 200 mm 2 s -19 - do - 200 mm 2 s -20 Thermometer 0 ~ 200 c -21 Tape Measure 5 m 3 s -22 - do - 10 m 3 s -24 Spring Balancer 1 -2 Diesel Tachometer 1 -2 Diesel Timing Tachometer 1 -2 Diesel Timing Tachometer 1 -2 Diesel Timing Tachometer 1 -2 Diesel Timing Tachometer 1 -2 Diesel Tachometer 1 -2 Diesel Timing Tachometer 1 -3 Diesel Timing Tachometer 1 -4 Diesel Timing Tachometer 1 -5 Diesel Timing Tachometer 1 -6 Diesel T	14-1	Torque Wrench	30~230 kg/cm		3 sets
-4 - do - 400~2,800 kg/cm 3 s -5 - do - 1,000~5,600 kg/cm 3 s -6 - do - 100~450 kg/cm 3 s -7 Vernier Caliper 7 s -8 Micrometer Caliper, Outer 0 mm ~ 150 mm 2 s -9 - do - Inner 25 mm ~ 150 mm 2 s -10 Steel Rule 0 ~ 300 mm 5 s -11 - do - 0 ~ 600 mm 5 s -12 - do - 0 ~ 1,000 mm 2 s -13 Dial Indicator 0 ~ 10 mm 2 s -14 Magnet Base 2 s -15 V-Block 2 s -16 Straight Edge 500 mm 2 s -17 Square 100 mm 2 s -18 - do - 150 mm 2 s -19 - do - 200 mm 2 s -20 Thermometer 0 ~ 200 c -21 Tape Measure 5m 3 s -22 - do - 10m 3 s -24 Spring Balancer 1 -2 Diesel Tachometer 1 -2 Diesel Timing Tachometer 1 -3 Diesel Timing Tachometer 1 -4 Diesel Timing Tachometer 1 -5 Diesel Timing Tachometer 1 -6 Diesel Timing Tachometer 1 -7 Diesel Timing Tachometer 1 -8 Diesel Timing Tachometer 1 -8 Diesel Timing Tachometer 1 -5 Diesel Timing Tachometer 1 -6 Diesel Timing Tachometer 1 -7 Diesel Timing Tachometer 1 -8 Diesel Timing Tachometer 1 -7 Diesel Timing Tachometer 1 -8 Diesel Timing Tachometer 1 -9 Diesel Timing Tachometer 1 -2 Diesel Timing Tachometer 1 -3 Diesel Diesel Diesel 1 -4 Diesel Diesel Diesel 1 -5 Diesel	-2	- do - 5	500~2,800 kg/cm	:	3 sets
-5 - do - 1,000~5,600 kg/cm 3 s -6 - do - 100~450 kg/cm 3 s -7 Vernier Caliper 7 s -8 Micrometer Caliper, Outer 0 mm ~ 150 mm 2 s -9 - do - Inner 25 mm ~ 150 mm 2 s -10 Steel Rule 0 ~ 300 mm 5 s -11 - do - 0 ~ 600 mm 5 s -12 - do - 0 ~ 1,000 mm 5 s -13 Dial Indicator 0 ~ 10 mm 2 s -14 Magnet Base 2 s -15 V-Block 2 s -16 Straight Edge 500 mm 2 s -17 Square 100 mm 2 s -18 - do - 150 mm 2 s -19 - do - 200 mm 2 s -20 Thermometer 0 ~ 200 c -21 Tape Measure 5 m 3 s -22 - do - 10 m 3 m 3 s -24 Spring Balancer 1 -2 Diesel Taining Tachometer 1 -2 Diesel Timing Tachometer 1 -2 Di	-3	- do -	100~920 kg/cm		5 sets
-6 - do - 100~450 kg/cm 3 s -7 Vernier Caliper 7 s -8 Micrometer Caliper, Outer 0 mm ~ 150 mm 2 s -9 - do - Inner 25 mm ~ 150 mm 2 s -10 Steel Rule 0 ~ 300 mm 5 s -11 - do - 0 ~ 600 mm 5 s -12 - do - 0 ~ 1,000 mm 5 s -13 Dial Indicator 0 ~ 10 mm 2 s -14 Magnet Base 2 s -15 V-Block 2 s -16 Straight Edge 500 mm 2 s -17 Square 100 mm 2 s -18 - do - 150 mm 2 s -19 - do - 200 mm 2 s -20 Thermometer 0 ~ 200 mm 3 s -21 Tape Measure 5 m 3 s -22 - do - 10 m 3 s -24 Spring Balancer 1 1 mm 3 s -24 Spring Balancer 1 1 mm 3 s -24 Spring Balancer 1 1 Mechanic Swivel Vise 150 mm 3 mm	-4	- do -	400~2,800 kg/cm		3 sets
-7 Vernier Caliper -8 Micrometer Caliper, Outer 0 mm ~ 150 mm -9 - do - Inmer 25 mm ~ 150 mm -9 - do - O ~ 600 mm -10 Steel Rule -11 - do - O ~ 600 mm -12 - do - O ~ 1,000 mm -13 Dial Indicator -14 Magnet Base -15 V-Block -16 Straight Edge -17 Square -18 - do - 150 mm -19 - do - 200 mm -20 Thermometer -20 Thermometer -20 Thermometer -21 Tape Measure -31 Diesel Tachometer -22 Jesel Timing Tachometer -24 Spring Balancer -25 Thermometer -2 Diesel Timing Tachometer -2 Diesel Timing Tachometer -2 Diesel Timing Tachometer -2 Diesel Timing Tachometer -3 Mechanical Reed Vise -4 Nechanic Swivel Vise -5 Now -6 Now -7 Now	-5	- do -	1,000~5,600 kg/cm		3 sets
-7 Vernier Caliper -8 Micrometer Caliper, Outer 0 mm ~ 150 mm -9 - do - Inner 25 mm ~ 150 mm -10 Steel Rule 0 ~ 300 mm -11 - do - 0 ~ 600 mm -12 - do - 0 ~ 1,000 mm -13 Dial Indicator 0 ~ 10 mm -14 Magnet Base -15 V-Block -16 Straight Edge 500 mm -17 Square 100 mm -18 - do - 150 mm -19 - do - 200 mm -20 Thermometer 0 ~ 200 mm -20 Thermometer 5m -22 - do - 10m -23 - do - 30m -24 Spring Balancer -2 Diesel Tachometer -3 Mechanical Reed Vise 150 mm -4 Mechanical Reed Vise 150 mm -2 Mechanical Reed Vise 150 mm -3 Mechanical Reed Vise 150 mm -4 Mechanical Reed Vise 150 mm -5 Mechanical Reed Vise 150 mm -6 Mechanical Reed Vise 150 mm -7 Mechanical Reed Vise 150 mm -8 Mechanical Reed Vise 150 mm -9 Mechanical Reed Vise 150 mm -10 Mechanical Reed Vise 150 mm -11 Mechanical Reed Vise 150 mm -12 Mechanical Reed Vise 150 mm -13 Mechanical Reed Vise 150 mm -14 Magnet Base -15 V-Block -16 Straight Reck 2,500 kg -17 Mechanical Reed Vise 150 mm -18 Mechanical Reed Vise 150 mm -19 Mechanical Reed Vise 150 mm -10 M	-6	- do -	100~450 kg/cm		3 sets
-9 - do - Inner 25 mm ~ 150 mm 2 s -10 Steel Rule 0 ~ 300 mm 5 s -11 - do - 0 ~ 600 mm 5 s -12 - do - 0 ~ 1,000 mm 5 s -13 Dial Indicator 0 ~ 10 mm 2 s -14 Magnet Base 2 s -15 V-Block 2 s -16 Straight Edge 500 mm 2 s -17 Square 100 mm 2 s -18 - do - 150 mm 2 s -19 - do - 200 mm 2 s -20 Thermometer 0 ~ 200 mm 3 s -21 Tape Measure 5 m 3 s -22 - do - 10 m 3 s -24 Spring Balancer 1 1 Diesel Tachometer 1 1 Diesel Tachometer 1 1 Diesel Tachometer 1 1 Mechanic Swivel Vise 150 mm 3 m 19-1 Transmission Jack 1,500 kg 1 1 1,500 kg 1 1 2 1 1 Rigid Rack 2,500 kg 1 2 1 1 Rigid Rack 2,500 kg 1 2 1 1 Cast iron anvil 50 kg 1 1 2 1 Cast iron anvil 50 kg 1 1 2 1 Cast iron anvil 50 kg 1 1 2 1 Cast iron swage block 45 kg 1 1	-7	Vernier Caliper			7 sets
-10 Steel Rule 0 ~ 300 mm 5 s -11 - do - 0 ~ 600 mm 5 s -12 - do - 0 ~ 1,000 mm 5 s -13 Dial Indicator 0 ~ 10 mm 2 s -14 Magnet Base 2 s -15 V-Block 2 s -16 Straight Edge 500 mm 2 s -17 Square 100 mm 2 s -18 - do - 150 mm 2 s -19 - do - 200 mm 2 s -20 Thermometer 0 ~ 200 mm 2 s -21 Tape Measure 5 m 3 s -22 - do - 10 m 3 s -23 - do - 30 m 3 s -24 Spring Balancer 1 s -2 Diesel Timing Tachometer 1 s -2 Diesel Timing Tachometer 1 mechanic Swivel Vise 150 mm 3 m -18 Mechanical Reed Vise 150 mm 3 m -2 - do - 800 kg 1 m -2 - do - 800 kg 1 m -2 - do - 800 kg 1 m -2 - do - 5,000 kg 12 -2 Blacksmith Tool Set 1) Cast iron awaige block 45 kg 1	-8	Micrometer Caliper, C	Outer 0 mm ~ 150 mm		2 sets
-11 - do - 0 ~ 600 mm 5 s s s s s s s s s s s s s s s s s	-9	- do -	Inner 25 mm ~ 150 mm		2 sets
-11 - do12 - do13 Dial Indicator 0 ~ 1,000 mm 2 -14 Magnet Base -15 V-Block -16 Straight Edge 500 mm 2 -17 Square 100 mm 2 -18 - do19 - do200 mm 2 -20 Thermometer 0 ~ 200°C 5 -21 Tape Measure 5m 3 -22 - do21 Tape Measure 5m 3 -22 - do23 - do24 Spring Balancer -2 Diesel Tachometer -2 Diesel Tachometer -2 Diesel Timing Tachometer -2 Diesel Timing Tachometer -3 Mechanical Reed Vise 150 mm 3 -24 Mechanical Reed Vise 150 mm 3 -25 - do26 Differential Jack 500 kg 2 -27 - do28 Blacksmith Tool Set -29 Blacksmith Tool Set -20 Cast iron swage block 45 kg 1	-10	Steel Rule	0 ~ 300 mm		5 sets
-12 - 00 - 1,000 mm	-11	- do -	0 ~ 600 mm	•	5 sets
-14 Magnet Base -15 V-Block -16 Straight Edge 500 mm -17 Square 100 mm -18 - do - 150 mm -19 - do - 200 mm -20 Thermometer 0 ~ 200°C -21 Tape Measure 5m -22 - do - 10m -23 - do - 30m -24 Spring Balancer 15-1 Diesel Tachometer -2 Diesel Timing Tachometer -2 Diesel Timing Tachometer -16 Engine Tune-up Tester -17 Mechanic Swivel Vise 150 mm -18 Mechanical Reed Vise 150 mm -20 Differential Jack 500 kg -21 Rigid Rack 2,500 kg -22 - do - 5,000 kg -23 - do - 5,000 kg -24 Spring Balancer -25 Diesel Timing Tachometer -3 Diesel Timing Tachometer -4 Diesel Timing Tachometer -5 Diesel Timing Tachometer -6 Engine Tune-up Tester -7 Mechanic Swivel Vise 150 mm -7 Mechanic Swivel Vise 150 mm -7 Mechanic Swivel Vise 150 mm -7 Mechanical Reed Vise 150	-12	- do -	0 ~ 1,000 mm	•	5 sets
-15 V-Block -16 Straight Edge 500 mm -17 Square 100 mm -18 - do - 150 mm -19 - do - 200 mm -20 Thermometer 0 ~ 200°C -21 Tape Measure 5m -22 - do - 10m -23 - do - 30m -24 Spring Balancer 15-1 Diesel Tachometer -2 Diesel Timing Tachometer 16 Engine Tune-up Tester 17 Mechanic Swivel Vise 150 mm 18 Mechanical Reed Vise 150 mm 19-1 Transmission Jack 1,500 kg 19-1 Transmission Jack 1,500 kg 21-1 Rigid Rack 2,500 kg 22 Blacksmith Tool Set 1) Cast iron anvil 50 kg 1 2) Cast iron swage block 45 kg 1	-13	Dial Indicator	0 ~ 10 mm		2 sets
-16 Straight Edge 500 mm 2: -17 Square 100 mm 2: -18 - do - 150 mm 2: -19 - do - 200 mm 2: -20 Thermometer 0 ~ 200°C 5: -21 Tape Measure 5m 3: -22 - do - 10m 3: -23 - do - 30m 3: -24 Spring Balancer 1: -2 Diesel Tachometer 1: -2 Diesel Timing Tachometer 1: -2 Diesel Timing Tachometer 1: -3 Mechanic Swivel Vise 150 mm 3: -4 Mechanical Reed Vise 150 mm 3: -2 - do - 800 kg 1: -2 - do - 800 kg 1: -2 - do - 800 kg 2: -1 Rigid Rack 2,500 kg 12: -2 - do - 5,000 kg 12: -2 - do - 5,000 kg 12: -3 Blacksmith Tool Set 1: -4 Cast iron anvil 50 kg 1: -5 Cast iron swage block 45 kg 1.	14	Magnet Base			2 sets
-16 Straight edge	-15	V-Block			2 sets
-17 Square -18 - do - 150 mm -19 - do - 200 mm 2 - 20 Thermometer 0 ~ 200°C -21 Tape Measure 5m -22 - do - 10m -23 - do - 30m -24 Spring Balancer 15-1 Diesel Tachometer -2 Diesel Timing Tachometer 16 Engine Tune-up Tester 17 Mechanic Swivel Vise 150 mm 18 Mechanical Reed Vise 150 mm 19-1 Transmission Jack 1,500 kg 19-1 Transmission Jack 1,500 kg 20 Differential Jack 500 kg 21-1 Rigid Rack 2,500 kg 22 Blacksmith Tool Set 1) Cast iron anvil 50 kg 1 2) Cast iron swage block 45 kg 1	- 16	Straight Edge	500 mm		2 sets
-18 - 00 - 150 km -19 - do - 200 mm -20 Thermometer 0 ~ 200°C -21 Tape Measure 5m -22 - do - 10m -23 - do - 30m -24 Spring Balancer 15-1 Diesel Tachometer -2 Diesel Timing Tachometer 16 Engine Tune-up Tester 17 Mechanic Swivel Vise 150 mm 18 Mechanical Reed Vise 150 mm 3 19-1 Transmission Jack 1,500 kg -2 - do - 800 kg 1 20 Differential Jack 500 kg 21-1 Rigid Rack 2,500 kg 22 21-1 Rigid Rack 2,500 kg 23 Blacksmith Tool Set 1) Cast iron anvil 50 kg 1 2) Cast iron swage block 45 kg	-17	Square	100 mm		2 sets
-19 - do - 200°C 5 -21 Tape Measure 5m 3 -22 - do - 10m 3 -23 - do - 30m 3 -24 Spring Balancer 1 15-1 Diesel Tachometer 1 -2 Diesel Timing Tachometer 1 16 Engine Tune-up Tester 1 17 Mechanic Swivel Vise 150 mm 3 18 Mechanical Reed Vise 150 mm 3 19-1 Transmission Jack 1,500 kg 1 -2 - do - 800 kg 1 20 Differential Jack 500 kg 2 21-1 Rigid Rack 2,500 kg 12 22 Blacksmith Tool Set 1) Cast iron anvil 50 kg 1 2) Cast iron swage block 45 kg 1	-18	- do -	150 mm		2 sets
-20 Inermometer 5 200 5 -21 Tape Measure 5m -22 - do - 10m -23 - do - 30m -24 Spring Balancer 15-1 Diesel Tachometer -2 Diesel Timing Tachometer 16 Engine Tune-up Tester 17 Mechanic Swivel Vise 150 mm 18 Mechanical Reed Vise 150 mm 3 19-1 Transmission Jack 1,500 kg 1 -2 - do - 800 kg 21-1 Rigid Rack 2,500 kg 22 21-1 Rigid Rack 2,500 kg 23 Blacksmith Tool Set 1) Cast iron anvil 50 kg 1 2 20 Cast iron swage block 45 kg 1	-19	- do -	200 mm		2 sets
-21 Tape Reasure 3m -22 - do - 10m -23 - do - 30m -24 Spring Balancer 15-1 Diesel Tachometer -2 Diesel Timing Tachometer 16 Engine Tune-up Tester 17 Mechanic Swivel Vise 150 mm 18 Mechanical Reed Vise 150 mm 3 19-1 Transmission Jack 1,500 kg -2 - do - 800 kg 21-1 Rigid Rack 2,500 kg 22 21-1 Rigid Rack 2,500 kg 23 Blacksmith Tool Set 1) Cast iron anvil 50 kg 1 2 20 Cast iron swage block 45 kg	-20	Thermometer	0 ~ 200°C		5 sets
-22 - do - 30m 3 -24 Spring Balancer 1 15-1 Diesel Tachometer 1 -2 Diesel Timing Tachometer 1 16 Engine Tune-up Tester 1 17 Mechanic Swivel Vise 150 mm 3 18 Mechanical Reed Vise 150 mm 3 19-1 Transmission Jack 1,500 kg 1 -2 - do - 800 kg 1 20 Differential Jack 500 kg 2 21-1 Rigid Rack 2,500 kg 12 -2 - do - 5,000 kg 12 22 Blacksmith Tool Set 1) Cast iron anvil 50 kg 1 2) Cast iron swage block 45 kg 1	-21	Tape Measure	5m	;	3 sets
-24 Spring Balancer 15-1 Diesel Tachometer -2 Diesel Timing Tachometer 16 Engine Tune-up Tester 17 Mechanic Swivel Vise 150 mm 18 Mechanical Reed Vise 150 mm 3 19-1 Transmission Jack 1,500 kg 1 -2 - do - 20 Differential Jack 20 Differential Jack 21-1 Rigid Rack 2,500 kg 21-1 Rigid Rack 2,500 kg 12 22 Blacksmith Tool Set 1) Cast iron anvil 50 kg 1 2) Cast iron swage block 45 kg 1	-22	- do -	10m		3 sets
15-1 Diesel Tachometer 1	-23	- do -	30m	* .	3 sets
15-1 Diesel Tachometer -2 Diesel Timing Tachometer 16 Engine Tune-up Tester 17 Mechanic Swivel Vise 150 mm 3 18 Mechanical Reed Vise 150 mm 3 19-1 Transmission Jack 1,500 kg 1 -2 - do - 800 kg 1 20 Differential Jack 500 kg 2 21-1 Rigid Rack 2,500 kg 12 -2 - do - 5,000 kg 12 22 Blacksmith Tool Set 1) Cast iron anvil 50 kg 1 2) Cast iron swage block 45 kg 1	-24	Spring Balancer		.*	1 set
16 Engine Tune-up Tester 17 Mechanic Swivel Vise 150 mm 3 18 Mechanical Reed Vise 150 mm 3 19-1 Transmission Jack 1,500 kg 1 -2 - do - 800 kg 1 20 Differential Jack 500 kg 2 21-1 Rigid Rack 2,500 kg 12 -2 - do - 5,000 kg 12 22 Blacksmith Tool Set 1) Cast iron anvil 50 kg 1 2) Cast iron swage block 45 kg 1	15-1	Diesel Tachometer		f	1 set
16 Engine Tune-up Tester 17 Mechanic Swivel Vise 150 mm 3 18 Mechanical Reed Vise 150 mm 3 19-1 Transmission Jack 1,500 kg 1 -2 - do - 800 kg 1 20 Differential Jack 500 kg 2 21-1 Rigid Rack 2,500 kg 12 -2 - do - 5,000 kg 12 22 Blacksmith Tool Set 1 1) Cast iron anvil 50 kg 1 2) Cast iron swage block 45 kg 1	-2	Diesel Timing Tachon	meter		1 set
17 Mechanical Reed Vise 150 mm 3 19-1 Transmission Jack 1,500 kg 1 -2 - do - 800 kg 1 20 Differential Jack 500 kg 2 21-1 Rigid Rack 2,500 kg 12 -2 - do - 5,000 kg 12 22 Blacksmith Tool Set 1 1) Cast iron anvil 50 kg 1 2) Cast iron swage block 45 kg 1	16	Engine Tune-up Teste	er .	4	1 set
19-1 Transmission Jack 1,500 kg 1 -2 - do - 800 kg 1 20 Differential Jack 500 kg 2 21-1 Rigid Rack 2,500 kg 12 -2 - do - 5,000 kg 12 22 Blacksmith Tool Set 1) Cast iron anvil 50 kg 1 2) Cast iron swage block 45 kg 1	17	Mechanic Swivel Visc	e 150 mm		3 sets
-2 - do - 800 kg 1 20 Differential Jack 500 kg 2 21-1 Rigid Rack 2,500 kg 12 -2 - do - 5,000 kg 12 22 Blacksmith Tool Set 1) Cast iron anvil 50 kg 1 2) Cast iron swage block 45 kg 1	18	Mechanical Reed Vis	e 150 mm		3 sets
20 Differential Jack 500 kg 2 21-1 Rigid Rack 2,500 kg 12 -2 - do - 5,000 kg 12 22 Blacksmith Tool Set 1) Cast iron anvil 50 kg 1 2) Cast iron swage block 45 kg 1	19-1	Transmission Jack	1,500 kg		1 set
20 Differential sack	-2	- do -	800 kg	•	1 set
21-1 Rigio Raek -2 - do - 5,000 kg 12 22 Blacksmith Tool Set 1) Cast iron anvil 50 kg 1 2) Cast iron swage block 45 kg 1	20	Differential Jack	500 kg		2 sets
22 Blacksmith Tool Set 1) Cast iron anvil 50 kg 1 2) Cast iron swage block 45 kg 1	21-1	Rigid Rack	2,500 kg		12 sets
1) Cast iron anvil 50 kg 1 2) Cast iron swage block 45 kg 1	-2	- do -	5,000 kg		12 sets
2) Cast from swage block 45 kg 1	55	Blacksmith Tool Set			
2) Case from Swage brook		1) Cast iron anvil	50 kg		1 set
		2) Cast iron swage	block 45 kg		1 set
3) Sledge hammer 10 LB		3) Sledge hammer	10 LB		1 set

-		4) Tong Round		
		5) Tong, Flat	1 set	
4	*	6) Tong, Straight	i set	
	•	7) C-clamp 150 mm	1 set	
	23	Workbench	1 set 6 set	
	24	Rear Axle Stand 450 kg	1 set	
	25-1	Engine Stand 450 kg	1 set	
	-2	- do - 1,500 kg	1 set	
	26	Engine Cleaning Gun	5 set	
	27	Washing Brush	50 pc	, S
	28	Air Blow Gun	50 pc 5 set	s
	29	Air Hose W/Chuck 20m	10 set	
	30	Bearing Scaper	5 set	
	31	Clutch Aligner	1 set	
	32	Ply Bar	2 set	
	33	Pinch Bar	2 set	
	34	Cotter Pin puller	2 set	
	35	Tool Tray	8 set	
٠	36	Brake Bleeder Wrench	2 set	
	37-1	Brake Cylinder Hone Set	10 set	
	-2	- do -	10 set	
	-3	- do -	10 set	s
	38-1	Brake Spring Piler	5 set	ន
	-2	- do -	5 set	s
	39	Pitman Arm Puller	1 set	
	40	Tie-rod End Lifter	1 set	
	41	Universal Housing Nut Wrench	1 set	•
	42	Wheel Bearing Puller	2 set	S
	43	Wheel Dolly	2 set	Ś
	44	Service Creeper	15 set	s
	45	Hex Wrench Set	5 set	S
	46	Open End Wrench Set mm	10 set	S
	47	- do - inch	10 set	3
	48	Adjustable Wrench Set, 100, 150, 250, 300, 450 mm	5 set	S
	49	Adjustable Pipe Wrench Set, 200, 250, 300, 450, 900m	m 5 set	8
· i	50	Bolt Clipper 10 mm, 15 mm	2 set	8
	51	Snapping Plier	3 set	3
1	52	Wood Hammer	10 set	3
		- 81 -		

			•
53	Plastie Hammer		10 sets
54	Copper Hammer	•	10 sets
55	Sledge Hammer		5 sets
56	Screw Extractor		5 sets
57	Stud Remover		5 sets
58-1	Tap & Dies Set	mm	2 sets
-2	- do -	inch	2 sets
59	Adjustable Reamer		2 sets
60	Chisel & Punch Set		5 sets
61	Gasket Punch Set		2 sets
62	Universal Puller Set	;	2 sets
63	Hack Saw Flame		5 sets
64	Hack Saw Blade	10 dz	10 sets
65	Hand Truck	300 kg	2 sets
66	Injection Pump Tool	Set	1 set
67	Washing Stand	L .	3 sets
68	Washing Stand	S	1 set
69	Washing Brush	L, S	50 éach
70	Fileer Gauge		10 sets
71	Pitch Gauge	mm, inch	4 each
72	Pit Jack		4 sets

3. ELECTRIC SECTION

1 .	Battery Charger, Quick Type	3 sets
2	Generator & Starter Test Bench	1 set
3	Circuit Tester	2 sets
4 .	Engine Analyzer	1 set
	1) Timing Advance tester	
	2) Tacho-advance tester	
ā.	3) Volt-ampere tester	
	4) Coil-condenser tester	
	5) Tester stand	
5	Timing Light	1 set
6	Battery Tester	2 sets
7	Spark Plug Service Kit	1 set
8	Motor Puller Set	1 set

		•		
9	Soldering Iron Set	60W, 150W, 200W	3 s	sets
10	Solder	500 gr	10 s	ets
11	Paste	300 gr	5 s	ets
12	Solderless Terminal Kit		2 s	ėts
13	Electric Bench Grinder	205 mmø	2 s	ets
14	Electric Portable Grinder	100 mmø	2 s	sets
15	Electric Disc Sander	100 mmø	5 s	ets
16	Blectric Bench Drill	13 mm	1 s	set
17	Electric Portable Drill	13 mm	2 s	sets
18	- do -	6 mm	2 s	ets
19	Work Bench		1 s	set
20	Mechanical Swivel Vice	150 mm	1 s	set
21	Tool Shelf		1 s	et
22	Battery Booster Cable	300 A	5 s	ets
23	- do -	200 A	5 s	ets
24	Battery Hydrometer		5 s	ets
25	Battery Filler		5 s	sets
26	Battery Funnel		5 s	ets
27	Battery Jug		5 s	ets
28	Battery Sylinge		5 s	ets
29	Battery Tool Set		3 s	ets
30	Air Compressor	11 kV	2 s	ets
31	Air Regulator		2 ន	sets
32	Air Hose W/Chuck	1/4"×20m	10 s	ets
33	Electric Extension Cord Reel	30m	5 s	ets
34	Water Purifier	50 L/hr	1 s	et
35	Working Lamp	7.7m cord length	10 s	ets
36	Chain Nose Cutting Plier		5 s	ets
37	Part Tray		2 s	ets
38	Battery Charger		3 s	ets
39	Mechanic Tool Set		5 s	sets

4. TIRE REPAIR SERVICE SECTION

1	Tire Repair Service Too	ol Set	5 sets
2	Tire Bead Hammer		3 sets
3	Air Hose W/Chuck	20m	10 sets

4	Tire Bead Breaker		1	set
5	Tire Lever Set	4 pcs/set	10	sets
6	Hot Patch	L.M.S 10 pcs/set	50	sets
7	Hot Patch Clamp		. 5	sets
8	Air Gauge Set		5	sets
9	Double Face Hammer	10LB	3	sets
10	Tire Changer		1	set
11	Tire Service Tool Set		, 5	sets

5. BODY REPAIR & PAINT SECTION

1	Gas Welding Equipment		3 sets
•	1) Oxygen Container		
	2) Acetylene Generator	(20 kg)	
	3) Oxygen Regulator		
	4) Acetylene Safety Val	ve W/Regulator	
	5) Oxygen-Acetylene Twi	n Hose 10m	-
	6) Welding Torch Set, w	ith 5 Tips	4
	7) Cutting Torch Set, w	ith 3 Tips	
	8) Lighter		
	9) Eye glass		
•	10) Hose Clamp		
	11) Valve Wrench		
	12) Nozzle cleaner	•	
	13) Leather gloves		•
2	Electric Arc Welder		5 sets
	1) Welding cable W/Hold	er & Clamp 15 m long	
	2) Welding Helmet		
	3) Welding Gloves		
	4) Chipping Hammer		15
	5) Welding Rod 2.6, 3.0	, 4.2 mm 100 kg/each	
3	Body Repair Tool Set		5 sets
4	Body Fender Tool Set		5 sets
5	Spot Welder		2 sets
6	Hydraulic Repair Set	10 ton	2 sets
7	- do -	20 ton	2 sets
8	Shearing Machine	4.5 mm×2,550 mm	1 set
		•	

9	Bendinng Machine	80 ton 2,550 mm	1 set
10	Body Puller Set		2 sets
11	Metal Cutting Snip Set	6 pes/set	5 sets
12	Vise Grip Plier Set	10 pes/set	10 sets
13	C-clamp 50, 100, 150, 200,	4 pcs/set	10 sets
14	Swage Block, Cast Iron	45 kg	1 set
15	Anvil, Cast Iron	50 kg	1 set
16	Blacksmith Tool Set		2 sets
17	Work Bench		2 sets
18	Mechanic Vise, Reed Type	150 mm	1 set
19	Mechanic Vise, Swivel Type	150 mm	1 set
20	Hand Rivetter Set (Rivet 1	,000 pcs include)	2 sets
21	Torch Lamp		2 sets
22	Paint Spray Equipment		
	1) Putty Surface Plate		10 sets
	2) Putty Spreader	20 pcs/set	20 sets
	3) Putty Filing Tool Set	4 pcs/set	10 sets
	4) Sanding Paper 100 pcs	4 each/set	50 sets
	5) Sanding Paper Holder		5 sets
	6) Paint Spray Gun L, M		5 sets
	7) Paint Container L, M		5 sets
•	8) Spray Mask		50 sets
e e	9) Air Polisher		3 sets
	10) Air Hose W/chuck	20m	5 sets
23	Painting Shelf		1 set
24	Working Wagon		1 set
25	Drier Stand		2 sets
26	Work Bench		1 set
27	Sawing Machine		2 sets
28	Sawing Tool Set		2 sets
29	Carpenter Tool Set		1 set
30	Hydraulic Garage Jack	1.5 ton	2 sets
31	- do -	5 ton	2 sets
32	- do -	10 ton	2 sets
33	- do -	15 ton	2 sets
34	Rigid Rack	2.5 ton	12 sets
35	- do -	5 ton	12 sets
36	Mechanical Tool Set		8 sets

	37	Electric Bench Grinder	205 mmø	2 sets
	38	Electric Portable Grinder	100 mmø	2 sets
	39	Electric Disc Sander	100 mmø	2 sets
	40	Hydraulic Jack	10 ton	3 sets
	41	- do -	20 ton	3 sets
	42	Hydraulic Press	15 ton	1 set
	43	- do -	35 ton	1 set
	44	- do -	60 ton	1 set
	45	Electric Bench Drill	13 mm	1 set
	46	- do -	23 mm	1 set
	47	Electric Portable Drill	6 mm	2 sets
	48	- do -	13 mm	2 sets
	49	- do -	10 mm	2 sets
	50	Twist Drill Set up	to 20 mm	10 sets
	51	File Set	5 pcs/set	10 sets
	52	Surface Plate		1 set
	53	Double Face Hammer	10LB, 5LB	2 sets
-	54	Air Compressor	11 kW	2 sets
	55	Air Regulator		2 sets
	56	Air Impact Wrench Set	16 mm	2 sets
	57	- do -	20 mm	2 sets
	58	- do -	42 mm	2 sets
	59	Socket for Impact Wrench	3/4" Dr.inch, mm	3 sets
	60	- do -	3/8" Dr.Inch, mm	5 sets
	61	- do -	1/2" Dr.inch, mm	5 sets
	62	- do -	1" Dr.inch, mm	3 sets
	63	Air Hose for Impact Wrench	W/Chuck 20m	5 sets
	64	Rubber Pad Set (Sanding Pad	3 pcs/set)	10 sets
	65	Service Creeper		10 sets
	66	Hack Saw Frame		5 sets
	67	Hack Saw Blade	10 dz	10 sets
	68	Gas Welding Rods	6 pcs/20 kg	6 sets

6. LUBRICATION SECTION

1	Grease Pump Set		ય	sets
2	Oil Pump Set			sets
3	Waste Oil Receiver			sets
- 4	Grease Pump, Lever Type			sets
5	Oil Measure 1L, 2L, 5L		10	sets
- 6	Pistol Oiler		10	sets
7	Drain Plug Wrench	•	2	sets
8	Oil Filter Wrench		2	sets
9	Drum Pump, Rotary Type		5	sets
10	Drum Opener		. 2	sets
11	Fuel Tank	20% capacity	10	sets
12 -	Air Hose W/Chuck	20m long	3	sets
13	Air Blow Gun		3	sets
14	Air Stand		1	set
15	Work Bench		. 1	set
16	Mechanic Vise, Type	150 mm	. 1	set
17	Mechanic Tool Set		2	sets
18	Washing Pan	L, M, S	2	sets
19	Test Hammer		10	sets
20	Water Hose	15 mm×100m	5	sets
21	Hot Water Car Washer		2	sets
22	Washing Brush	L, M		sets
23	Air Compressor	5.5 kW		sets

7. EMERGENCY & OTHERS

1	Fork Lift. Diesel Engine	2,500 kg	2 set
2	Crane and Wrecker Truck	5,000 kg	1 set
3	Wheel Lift Wrecker Truck	1,500 kg	1 set
4 -	Mobile Workshop Truck	4,000 kg	2 sets
5	Part Štorage Shelf		1 set
6	Part Control Card Rack		1 set
7	Working Desk		2 sets
8	Working Chair		2 sets
9	Tool Storage Shelf		1 set

10	Tool Control Card Rack	1 set
11	Waste Cloth	500 kg

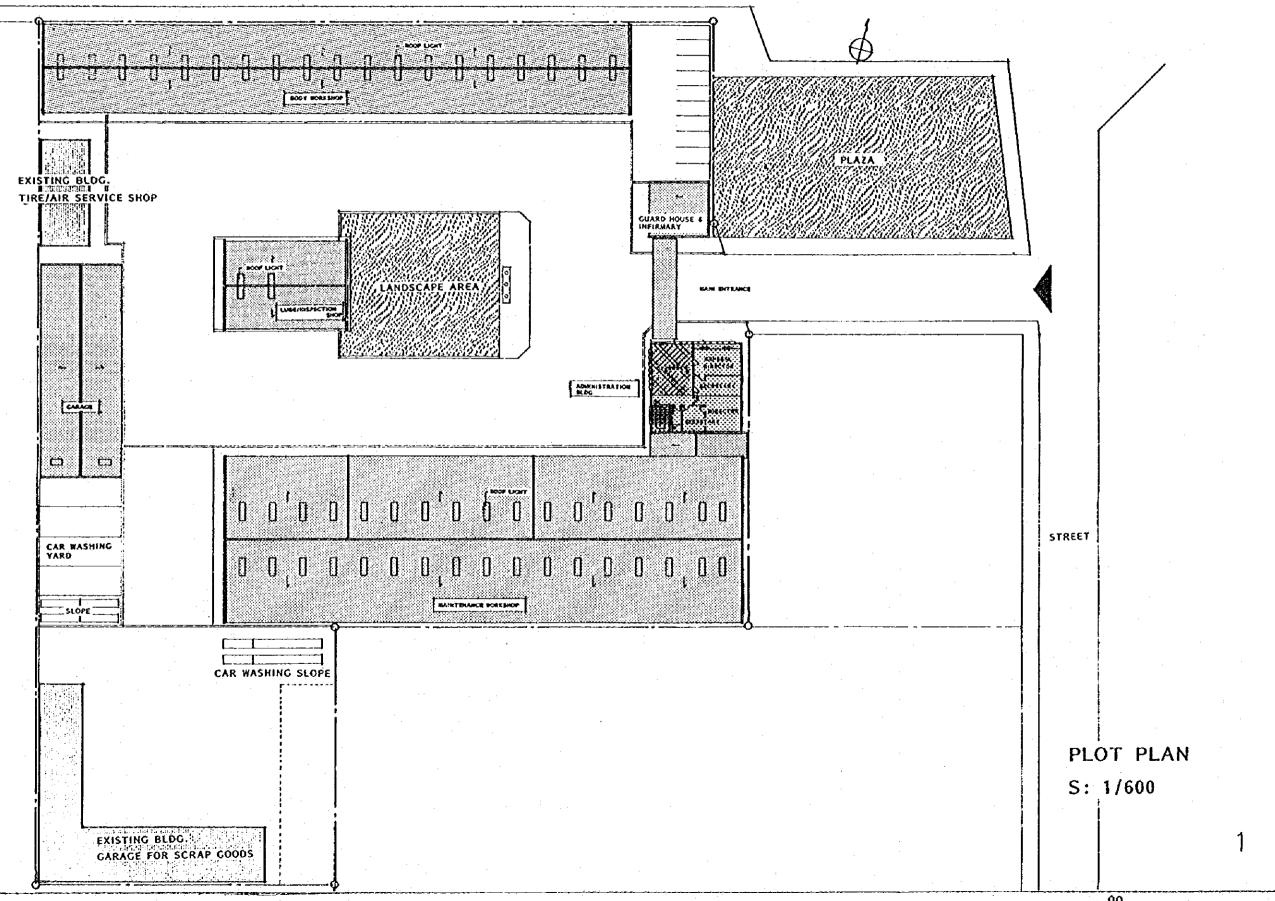
8. SPARE PARTS FOR JAPAN VEHICLES INCLUDE

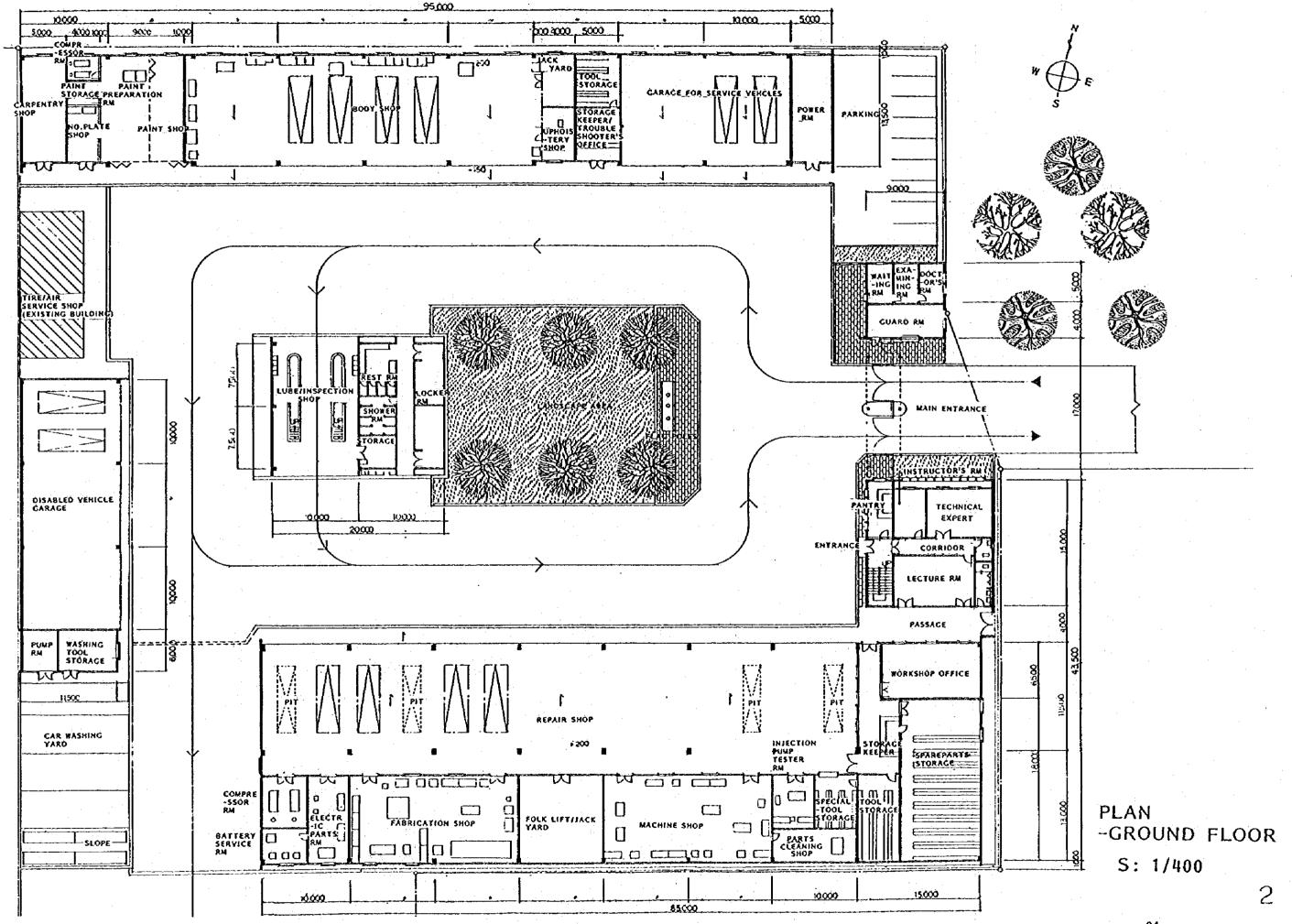
1-1	Large vehicle Parts			1 set
-5	Middle Vehicle Parts	•		1 set
-3	Tire for Truck	9.00 - 20 - 14 pr	15	0 sets
·_4	Tire for Small Truck	7.50 - 16 - 8 pr	10	0 sets
-5	Battery for Truck	N120	10	0 sets
-6	Battery for small Truck	N70	5	0 sets
-7	Lighting Bulb for 24V			
	(Head Light, Tail Lamp, F	lasher Lamp)	50	0 sets
2	Special Tool Set for Japa	nese Vehicles		1 set

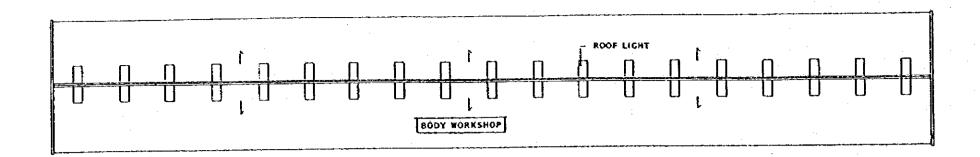
X L = Large size, M = Medium size, S = Small size.

4-3-6 Basic Design Drawings

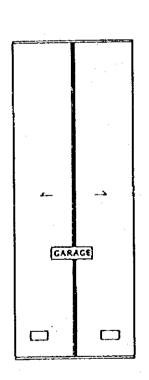
- (1) Plot Plan
- (2) Ground Floor Plan
- (3) 1st. Floor and Roof Plan
- (4) Elevation
- (5) do -
- (6) Section

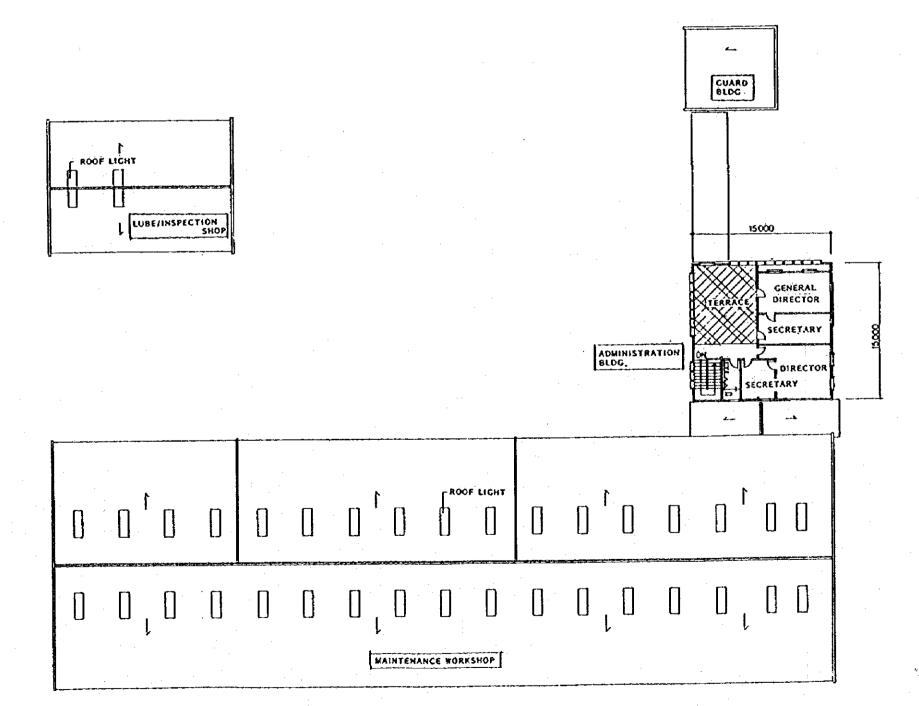


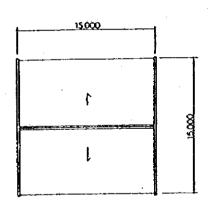




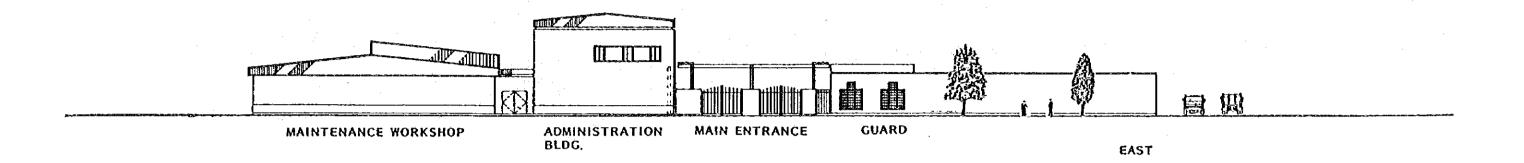


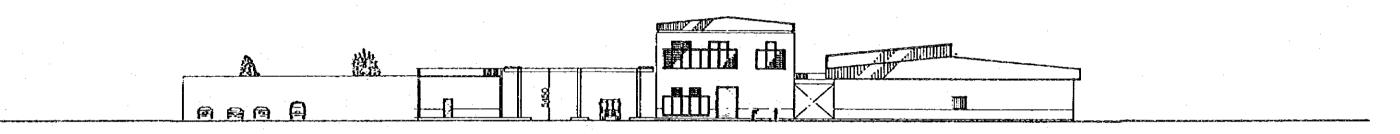




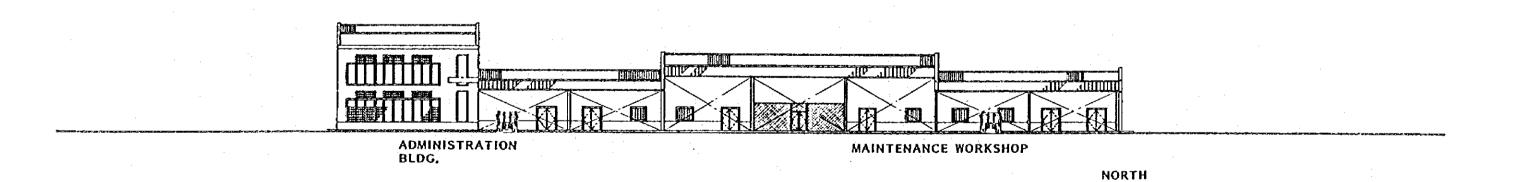


PLAN -1st. FLOOR - ROOF



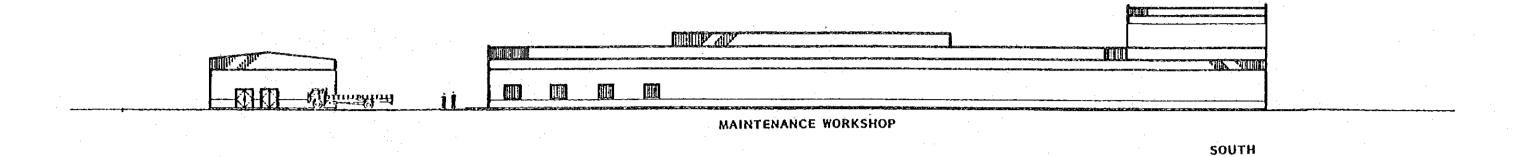


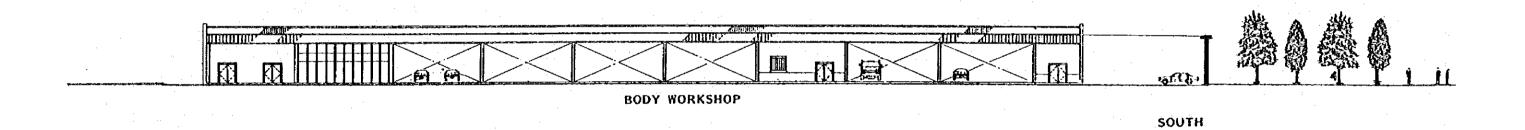
WEST



ELEVATION

S: 1/400

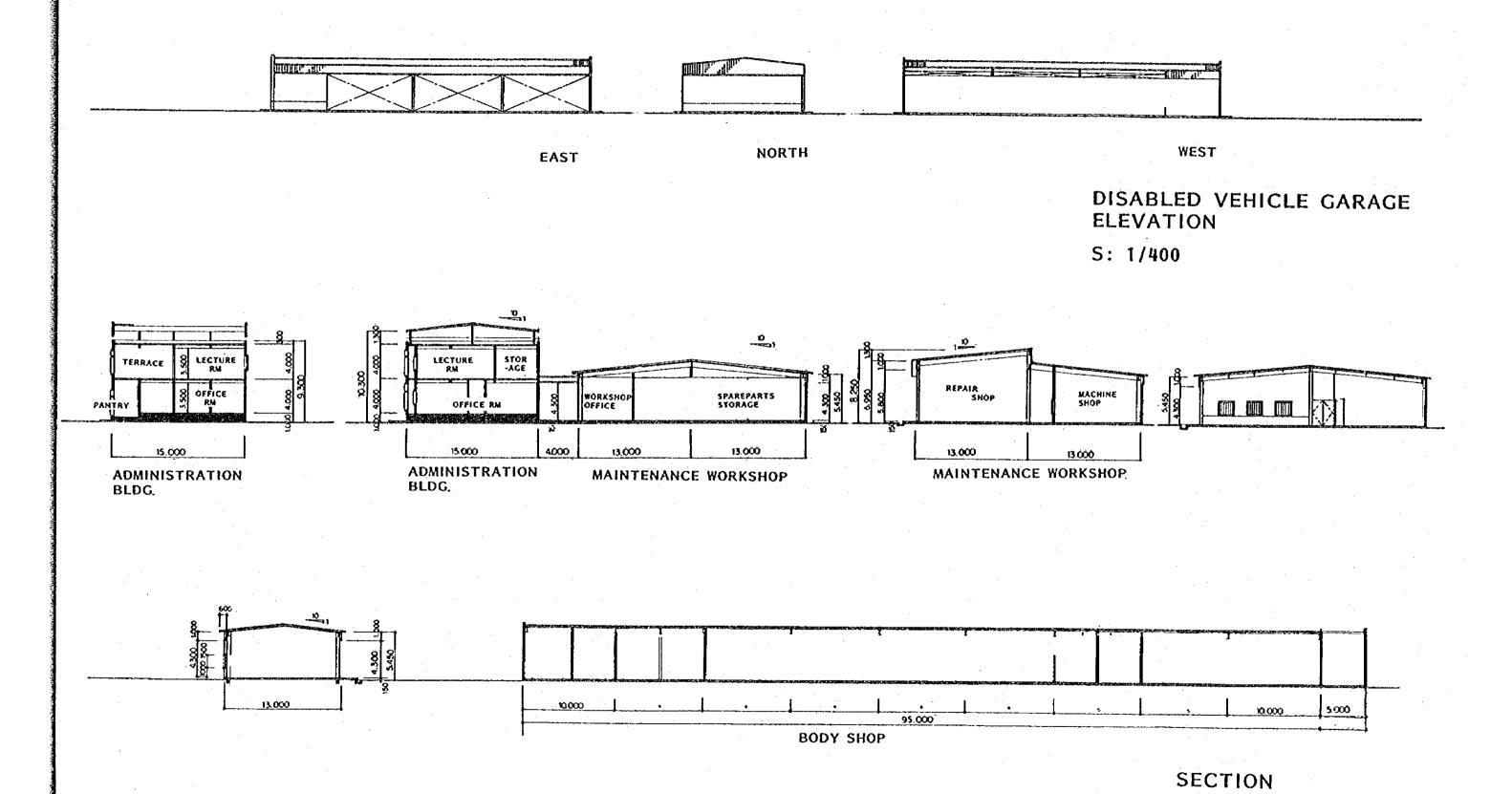






NORTH

ELEVATION S: 1/400



S: 1/400

4-4 Execution Plan of the Construction

4-4-1 Construction Condtions and Execution Concept

(1) Local construction companies

The construction enterprises with a capacity to undertake this project are leading construction companies located in Mogadishu. Since the main structure is steel frame construction, it is necessary to select companies with the necessary equipment and materials eg., cranes, etc. as subcontractors.

Similarly, concerning the electrical and mechanical subcontractor, to secure the overall quality of this project, the work shall be carried out by these leading general construction companies rather than the separate subcontractors.

Points to consider:

- 1) Availability of heavy machinery and temporary machines
- Possession of construction techniques and skilled technicians
- Certain process control

(2) Notes on work

Since there are many problems with the delivery period and quantity in terms of the size of this plan for items supplied onsite, an accurate and precise construction schedule and its realization are important so as to fulfill the construction period. Further, it shall be a plan based on the reinforcing concrete block construction steel frame truss roof that is a general construction process at the site, and poor on-site concrete work will be minimized.

Further, before commencement of work the removal of existing buildings, scrap vehicles, etc. located at the planned site shall be removed at the expense of the Somali side.

4-4-2 Scope of Works

The scope of work to be borne by the Japan side and that to be borne by the Somalia at the time of construction of this maintenance workshop are as follows:

(1) Japanese Side Work

- 1) Facilities
 - a) Maintenance workshop
 - b) Body workshop
 - c) Garage
 - d) Administration building
 - e) Guard house and infirmary
 - f) Lube and inspection shop

2) Utilities

- a) Water supply facilities (well, water reservoir tank and elevated water tank)
- b) Sewage facilities (rain water drainage, sewage and oilcontaminated water)
- e) Receiving and distribution facilities
- d) Telephone facilities (telephone cables in the field)
- 3) Site work
 - a) Road, parking lot pavement and car washing yard pavement
 - b) Drainage
 - c) Septic tank and Seepage pit
- 4) Equipment
 - a) Equipment for maintenance and repair
 - b) Inspection, lubricating and testing materials and equipment
 - e) Emergency vehicles (wrecker trucks with crane and mobile workshop)

- d) Some consumables from among the above-mentioned materials and equipment
- e) Spare parts

(2) Somali Side Work

- 1) Items
 - a) To secure the site necessary for the construction of this maintenance workshop
 - b) To clear the site before commencement of work and removal of obstruction and existing buildings (except buildings to remain for this project)
 - c) Utilities
 - · Water supply line to the site
 - Power supply line to the site
 - d) Landscaping including tree planting
 - e) Furnishing and building equipment and accessories (building equipment and accessories, furniture and curtain)
- 2) Responsibility of Somali
 - a) Offering of related information necessary for the realization of the Project
 - b) Tax exemption procedure and customs clearance for equipment and materials related to the construction
 - e) Tax excemption procedure of the Somali domestic taxes for Japanese who are engaged in the construction of facilities (customs duty, income duty, etc.)
 - e) To give necessary conveniences to Japanese staff on entry and stay in Somali Democratic Republic for the execution of the Project.
 - e) Maintenance and running expenses of facilities and equipment
 - f) Other expenses
 - Expenses related to banking arrangement
 - Expenses related to power supply, telephone and water supply

Expenses related to procedures of approvals and licenses

4-4-3 Construction and Supervision plan

(1) Construction plan

After conclusion of exchange of notes, The Ministry of Land and Air Transport conclude the consultant contract with Japanese consultant, and carry out the detail design, bid and work contract operations, detailed discussions on construction and full adjustments in accordance with the principle of basic design.

Before commencement of work of the construction, the Somali side must carry out the removal of existing buildings and other obstacles to work construction. With regard to the construction plan, the actualization process will be studied between the person in charge on the Japanese side and the Ministry of Land and Air Transport, the scope of work of both countries are determined, and the appropriate period of commencement of work on connection, etc. is planned. The setting of a process must be observed by engineers from the Ministry of Land and Air Transport at the time of procurement of construction materials, site delivery, construction and installation of equipment and test run, etc.

A cooperative relationship between the Japanese contractor and the sub-contractor is important, the Japanese side assumes the role as general contractor. There is a need to coordinate the work of both staff and the organizational system to ensure smooth construction.

(2) Supervision plan

Along with the principle of Japanese grant-aid assistance, the consultant will set up a plan for detail design and supervision of the construction, monitor discussions between interested parties, and make efforts to ensure the smooth execution of the Project.

1) Main concept

- Close communication with the Ministry of Land and Air Transport and other competent organizations of both countries; a comprehensive report is prepared as required, to be carried out until completion of facilities as well as throughout the construction process.
- To realize the aims of this plan, an appropriate and prompt guidance and counseling is given to interested parties of construction.
- For the purpose of improving construction techniques in Somalia, technical transfer is fully taken into account, and the effects of non-gratis aid cooperation fully considered.
- For the purpose of smooth operation of facilities after completion of facilities, appropriate counseling and guidance to the Somali side are given.

2) Services

The following operations are carried out by the client's agent communicating with the client:

- a) Opérations in work contract
- b) Dispatch of site supervisor technicians
- c) Inspection and approval of shop drawings, materials, etc.
- d) Inspection
- e) Cooperation in payment approval procedures

Upon confirmation that the work is completed and the contractual conditions are fulfilled, the consultant witnesses the delivery of project articles of the contract, and completes the operations. Further, he reports to the Japanese government progress in construction, payment procedures and necessary items on completion delivery. At the time of work supervision of this facility, it is considered that under the so-called spot supervision system specialists in each field should stay for an adequate period

of time than the regular stay of a engineer at the site in view of the contents and scale of the building.

4-4-4 Katerials and Equipment Procurement Plan

(1) Materials

As for construction materials, the procurement will target available materials in Mogadishu unless there is a problem in the supply. For materials of aggregates, cement, reinforcing steels, bricks, concrete blocks, asphalt, forms structural materials, etc., site products will be used. Those which do not satisfy the required quality and performance and materials unavailable at the site will exported from Japan.

- 1) Domestically supplied materials
 - Sand
 - Aggregate
 - Concrete block
 - Form work
 - Reinforcing bar
 - Ceramic tile
 - Glass
 - Paint
- Imported materials
 - Cement
- 3) Imported materials from Japan
 - Structural steel
 - Corrugated steel roof
 - Aluminum window

(2) Equipment and materials

All the equipment and materials for maintenance of vehicles will be exported from Japan.

(3) Procurement

In Mogadishu there are many workers and sufficient labor. Concerning the maintenance equipment and materials, since sophisticated techniques are required, technical instructors will be dispatched from Japan at the time of installation and commissioning. Further, with regard to the construction work requiring sophisticated techniques, as the procurement of skilled workers at the site will be difficult, technical instructors will be dispatched similarly from Japan.

• Roof worker:

Structural steel, Roof, Aluminum window, Steel door, Finishing bed

Electrical worker:

Assembly of receiving and distribusion facilities, Installation and adjusting of generator, Piping, Cable, Assembly of panel board

Piping and ducting worker:

Air compressor piping, Oil piping, Water supply for equipment

4-5 Maintenance and Management Expenses

At the time of implementing the plan of this project, it is natural to pay attention to ease of maintenance and management and to the building management and equipment and materials handling. Clarification is made at points of completion of work and delivery. Explanations are made from the instruction manual and by demonstration. Maintenance and management, method of application and maintenance, and inspection methods are also covered.

The maintenance and management expenses, running expense, consumables expense, etc. of facilities of this maintenance workshop are to be paid out of the budget of the Ministry of Land and Air Transport.

The annual maintenance and control expenses of this facility calculated on the basis of the site survey and data are roughly as follows:

Facility operations expenses 1,466,000 So.Sh

Equipment, materials and expendable 943,000
supplies expenses

Building maintenance expenses 941,000

Total 3,350,000 So.Sh.

The facility operations expenses are mainly composed of power rate, water rate, etc.

(1) Calculation system of power rate

1) Calculation of usage power volume (Table 4-4)

Load item	Load capacity (kW)	Occupied time (H/day)	Occupied day (day/mon)	Demand factor (%)	Electric energy consumed (kWH)
Lighting & Receptacle	16 kVA	7h	25 days	30%	840
Power (Bldg.)	Air-conditioning 4 kVA Pump 5.9×1.25 kVA	7h {7+1}h	25 days 25 days	60% 30%	420 442
Powe <i>r</i> (Equipment)	248 KVA	3h	25 days	30%	5,580
Total					7,282 kWH/month

2) Calculation of power rate

- a. There is no basic rate.
- b. Usage rate

7,282 kWh/month x 14 So.Sh./kWh = 101,948 So.Sh./month

(2) Provisional estimate of water usage rate

The provisional estimate of water rate is made in accordance with the water supply facility plan.

However, well water is used as water supply for car wash, the rate shall not be applied.

Usage water volume per day

14 m3/day

Number of operation days per month

25 days/month

Water usage rate

25 So.Sh/m3

Therefore, the water service rate per month is as follows: $14 \text{ m}^3/\text{day} \times 25 \text{ days/month} \times 25 \text{ So.Sh./m}^3 = 8,750 \text{ So.Sh/month}$

4-6 Approximate Operation Expenses

The approximate operation expenses required for the realization of this project of Somali side are esitmated as follows:

Operation expenses at the expense of the Somali side

The total amount of operation expenses at the expense of the Somali side is estimated as 11,415,000 So.Sh.

The breakdown is as follows:

a. Water supply main connection work

35,000 So.Sh

b. Power supply work

2,080,000

c. Demolition work of existing buildings

9,300,000

and obstacles

11,415,000 So.Sh

CHAPTER 5 EVALUATION

CHAPTER 5 EVALUATION

The establishment of comprehensive social structures is an urgent task for Somalia, a young nation that was founded just over 20 years ago. It is especially important to determine which sector holds the greatest potential for effective investment, since the national budget is burdened by deficits with 91% of the nation's development funds dependent on overseas aid (1987 estimates).

In this context, increasing investments have been made in the transportation and communication sectors since 1985. The priority for 1987 is on the construction and maintenance of road facilities and related infrastructures. This emphasis is intended to upgrade the living standards of regional inhabitants as well as activate key industries. The demand for improved transportation is also arising from the promotion of livestock, agricultural, and manufacturing industries along with expanding trade.

Thus, the number of vehicles imported by the government during the fiveyear period 1981-85 rose to 1,675, an annual average increase of 335 vehicles (Table 3-2). The capacity of the workshops responsible maintaining the durability and operability of these vehicles has a direct impact on the stability of the land transportation system.

Maintenance of government-owned vehicles is performed by the Central Workshop under the jurisdiction of the Ministry of Land and Air Transport. However, the current capacity of the workshop is not sufficient to meet the demand placed upon it. Consequently, the government is being forced to increase its repair expenditures by sending vehicles in need of repair to outside agencies, including WAGAD and private workshops. Thus, a concentrated effort to improve the maintenance capacity of the Central Workshop represents a highly effective approach for Soamlia. This would ensure fast and reliable service for government-owned vehicles. In addition, this project would upgrade vehicle operability through preventive inspections leading to the establishment of a confident, dependable vehicle maintenance system. This in turn would strengthen Somalia's ability to meet the rising demands upon land transportation and eventually contribute to the social and economic development of the nation.

With Somali inhabitants scattered across the vast expanse of equatorial savanna, the transport by land of daily necessities to remote regions is

vital. Instability in the transportation system directly affects local residents who live under severe conditions of terrain and climate with frequent droughts. Since the nation has no railroad, the major portion of its domestic transportation depends on the vehicles that travel its roads. Thus, improved vehicle operability and expanded maintenance capacity will directly contribute to the firm establishment of transportation capabilities in Somalia and raise the living standard of its inhabitants. Along with ongoing industrial development efforts, transport vehicles will play a significant role in the delivery of raw materials and finished products eventually leading to a dependable distribution system.

The Ministry of Land and Air Transport will be responsible for the construction of the Mogadishu Central Workshop as an executing agency of this project.

For the purpose of operation and control, the Central Workshop is divided into the following sections: management, manufacturing and working, mechanical and electrical, and maintenance and procurement of parts. It is headed by a manager from the Ministry of Land and Air Transport, Vehicle Maintenance Bureau. The system is deemed appropriate to the objectives of its operation as vehicle maintenance workshop. It has eighty-nine (89) mechanics more than half, the staff (47) have a class 2 license, which is supposed to be equivalent to Japanese class 3 mechanics. There are no problem in the operation of workshop, and the further improvement at the technical level in the new maintenance workshop can be expected.

From the perspective of maintenance techniques and skills, the project will encourage mutual research and communication among government workshops. This exchange of technical information will be especially active between the Central Workshop and WAGAD, since they are both under the same ministry and are situated in close proximity.

The Central Workshop, as a technical facility of the Ministry of Land and Air Transport, is expected to play an instructive role in upgrading the work capacity of mechanics in the Somali maintenance industry.

Designing shall be done so to minimize the financial burden on maintenance of the facilities, so a maintenance free criteria was set for selecting construction methods and materials.

Spare parts and shop materials, which are provided for a temporary period, are included in this project.

After the completion of construction, the approximate annual cost for building maintenance and utilities is calculated at 3,350,000 Somali shillings, which corresponds to an amount less than last years expenditure of the Central Workshop for the same.

Therefore, future maintenance costs of the facilities will not produce any financial hardships for the Somali Government.

CHAPTER 6 CONCLUSION AND RECOMMENDATIONS

CHAPTER 6 CONCLUSION AND RECOMMENDATIONS

6-1 Conclusion

Considering the present situation of the Central Workshop management, maintenance and skilled staff, the new facilities should not add extra burdens to the Somali Government in the future.

The improvement of vehicle maintenance is expected to make a noticable contribution in activating social and economic development in Somalia as well as raising the standard of living for its people.

6-2 Recommendations

(1) Work undertaken by the Somali government side

The removal of existing buildings and obstacles including equipment and materials in the site related to the construction work of this maintenance workshop and the infrastructure work of electricity, water service, etc. are to be carried out by the Somali side, and since the removal work of existing buildings and obstacles in the site influences the progress in terms of construction process, the prompt completion of the Somali work is required. In addition, the customs clearance procedures for equipment and materials, various approvals and licenses, etc. also influence the construction process, so prompt correspondence with the Somali government is hoped for.

(2) Maintenance of facilities and budget procedure

At the time of delivery of facilities, after completion of work, it is necessary to carry out thorough guidance on the maintenance of buildings, operations, periodical inspections, plant equipment, for engineers in charge of the maintenance and operation of all buildings, etc. In this matter the consultant should fully advise the constructor. There is a need to create a budget to maintain buildings and plant in good condition as well as for the maintenance equipment and materials for vehicles.

(3) Personnel plan

No particular reorganization of the actual personnel is necessary, however, there is a need to adopt new techniques in terms of the maintenance technology aiming at the maintenance quality improvement, and it is also necessary to improve the control of such work. For this reason, it is intended to make technical improvements by daily basic training of the technical staff to promote self-effort in the vehicle maintenance workshop.

(4) Establishment of preventive maintenance system

To prevent troubles occurring and to enhance the operating rate of vehicles, the establishment of a system to carry out the periodical inspection and maintenance at determined cycles is required. Thoroughness of this preventive maintenance system is one of main tasks in the improvement of the maintenance workshop.

It is planned to provide bays (spaces for vehicle) to ensure inspection and maintenance of vehicles is possible maintenance on the basis of periodical inspection and maintenance every 6 months (approximately each 25,000 km of travel), taking into account the severe running conditions in Somalia.

(5) Establishment of parts supply system

For maintenance efficiency improvement of the maintenance workshop, a supply system for vehicle parts should be established. Vehicles owned by the government include those from Japan, Italy, West Germany, England, etc., and depending on manufacturers and models the supply of parts from parts shops in the city of Mogadishu is sometimes unsatisfactory. In case they are imported, the loss in terms of the time is critical. Therefore, as a result of daily inspection of vehicles, the establishment of a system that allows for prompt assessment of the maintenance situation and parts procurement is necessary.

(6) Technical Cooperation

As stated above, the Central Workshop is provided with expert mechanics who are experienced in overhauling and parts Japan's technical cooperation through the dispatching and participation of maintenance experts in the project. The machinery to be provided under the project will be selected on the basis of its suitability to the level of maintenance in Somalia and will therefore be operable only by staff members of the workshop. However, there is a need to strengthen administration and management capabilities including such aspects as maintenance planning and improving maintenance techniques. Consequently, the implementation of technical cooperation in parallel with the grant-in-aid will further enhance the effectiveness of the project.

(7) Others

Somali side has conceived the construction of the vehicle registration office and they made the request that this vehicle registration office should be included in this project at the time of draft final explanation.

It is recommended that this vehicle registration office should be constructed after establishing the vehicle maintenance system of the Central Workshop.

. . .

APPENDICES

- Appendix 1 Minutes of Discussions (Phase I)
 - 2 Minutes of Discussions (Phase II)
 - 3 Organization of the Study Team
 - 4 List of Counterparts
 - 5 Survey Schedule

Appendix 1 Minutes of Discussions (Phase I)

KINUTES OF DISCUSSIONS

ON

THE PROJECT FOR IMPROVING THE CENTRAL HORKSHOP

IH

SONALI DENOCRATIC REPUBLIC

In response to request of the Government of Somali-Democratio Ropublic, the Government of Japan decided to conduct a basic design study on the Project for improving the Central Norkshop (hereinafter referred to as "the Project") and entrusted the study to the Japan International Cooperation Agency (JICA). JICA sent to Somali Democratic Republic the study team headed by Mr Yukio NORIBE, Deputy Director, Vehicle Service, Land Transport Engineering Department, Regional Transport Bureau, Ministry of Transport, from April 5 to 30, 1987.

The team had a series of discussions on the Project with the officials concerned of the Government of Somali Democratic Republic and conducted a field survey.

As a result of the study, both parties agreed to recommend to their respective Covernments that the major points of understanding reached between them, attached herewith, should be examined towards the realization of the Project.

Mr. Yukio KORIBE Leader Basic Design Study Team Kogadishu Ab

Dr. Kohameld S.Osman Jawari Vice Kinister Ministry of Air and Land Transports

ATTACHMENT

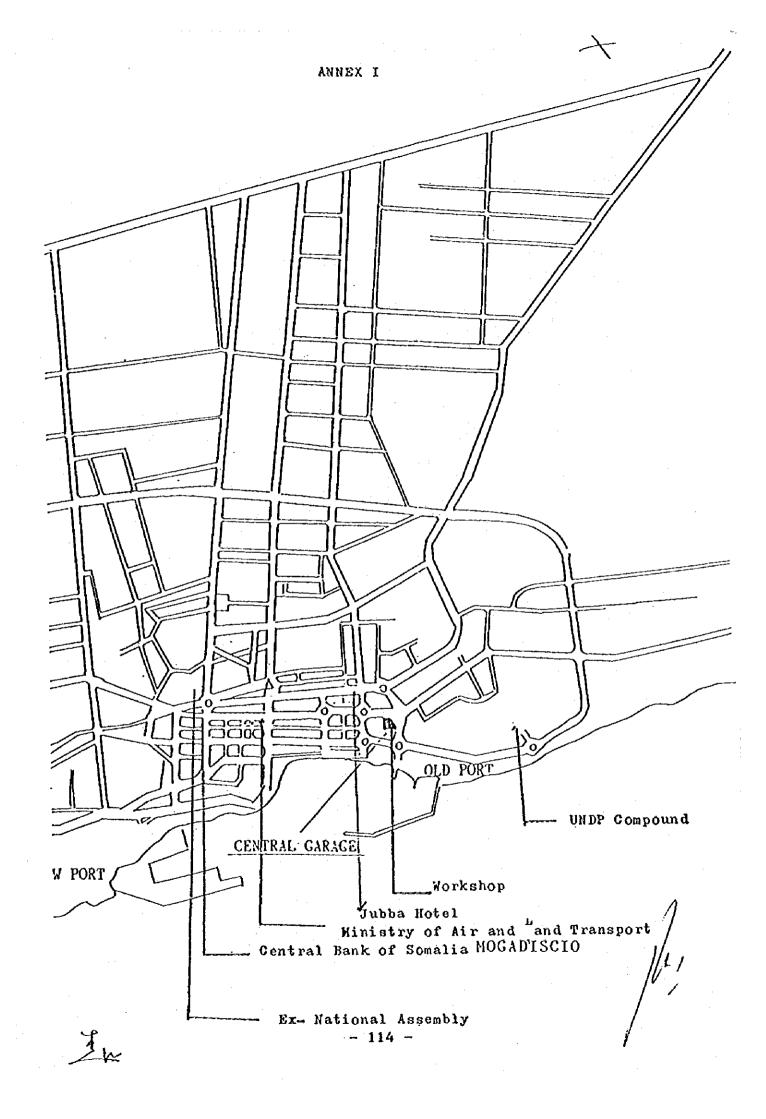
- The objective of the Project is to provide necessary facilities for improving the Central Workshop in order to contribute to the development of land transportation in Somalia.
- 2) The executing agency for the implementation of the Project in Somalia is Directorate General of Workshops, Kinistry of Land and Air Transport.
- ing Central Workshop area, and shown in Annex I.
- Japan the desire of the Government of Somali Democratic Republic that the Government of Japan takes necessary/to cooperate in providing the items listed in Annex II within the scope of Japan's Grant Aid Program.
- The Government of Somali Democratic Republic has understood the Japan's Grant Aid system explained by the Japanese Study Team, including a principle that a Japanese consultant firm and a Japanese general contractor should be used for the implementation of the Project.
- The Government of Somali Democratic Republic will take necessary measures as listed in Annex III on condition that the Grant Aid by the Government of Japan is extended to the Project.

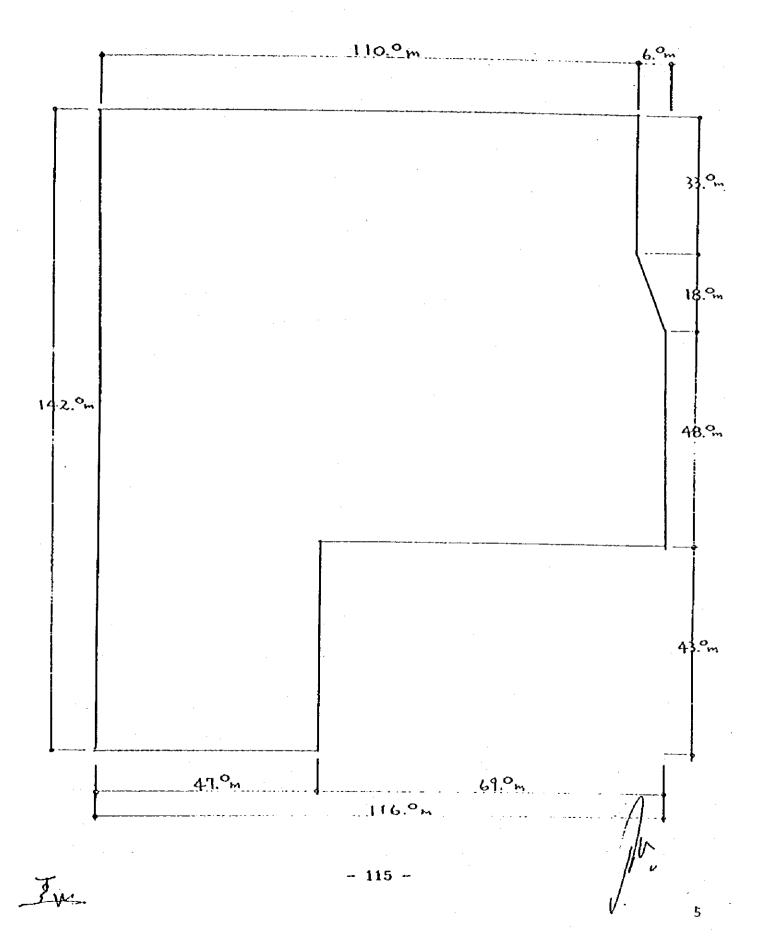
J.

- 7. The Japanese Study Team will convey to the Government of Japan the desire of the Government of Somali Democratic Republic that the Government of Japan, consider the possibility of supplying the equipment and tools for seven Regional Morkshops after the Project contributes the improvement and development of land Transportation in Somalia.
- 8. The Government of Somali Democratic Republic expressed the desire of being provided an expert specialised in vehicle repair and maintenance for the Central Norkshop by the techincal cooperation.

JA,

Z.V.





ANNEX II

1. Facilities

- a. Engine and chassis repair
- b. Body repair and painting
- c. Machine shop
- d. Electrical repair
- e. Lubrication and washing
- f. Parts and tools storage
- g. Administration

2. Equipment

- a. Engine and chassis repair equipment
- b; Body repair and painting equipemnt
- c. Machine shop equipment
- d. Electrical repair equipment
- e. Lubrication and washing equipment
- f. Parts and tools equipment
- g. Emergency equipment
- 3. Spare Parts for Japanes made Vehicles owend by the Somali Government.

Tw

III XXNHA

Following arrangement are required to be taken by the Coverment of Somali Democratic Republic.

- 1) To acquire necessary development budget for the Project and to clear and level the Project site before the start of the con.s-truction.
- 2) To provide facilities for distribution of electricity, water supply, drainage, telephone system and other incidenal facilities to the project site.
- 3) To provide date and informationnecessary for the Project.
- 4) To ensure prompt unloading, tax exemption and customs clearance of materials and equipment under the Grant Aid at the port of disembarkation in Somalia and also to facilitate the internal transport and of them.
- 5) To bear the following commissions to a Japanese foreign exchange bank for the banking services based upon the Banking Arrangement.
 - Advising commission of Authorization to Pay
 - Payment commission
- 6) To exempt Japanese nationals engaged in the Project from customs duties, internal taxes and other fliscal levies which may be imposed in Somalia with respect to the supply of the products and the services under the verified contracts.
- 7) To provid and/or acquire necessary permissions, licensed and other authorizations necessary for carrying out the Project.
- 8) To bear all the expenses other than those horne by the Grant such as gardening, fencing, gates, exterior lighting, etc.
- 9) To maintain and use properly and effectively the facilities constructed and equipment provided under the Japanese Grant Aid program and to prepare the maintenance cost for the facilities sufficiently after completion of the Project.

Jw-

Appendix 2 Munutes of Discussions (Phase II)

KINUTES OF DISCUSSIONS

ON

THE PROJECT FOR IMPROVING
THE CENTRAL WORKSHOP

IN

SOKALI DEMOCRATIO REPUBLIO

In response to the request of the Government of Somali
Democratic Republic for Grant Assistance for the Project for
Theroving the Central Workshop (hereinafter referred to as
"the Project"), the Government of Japan decided to condeut a
basic design study on the Project and entrusted the study to
the Japan International Cooperation Agency (JICA). JICA sent
to Somali Democratic Republic a team headed by Hr, Yukio Horibe,
Deputy Director, Vehicle Service Division, Land Transport Engineering Department, Hinistry of Transport, from April 5 to 30,1987.

As a result of the study, JICA prepared a draft report and dispatched a mission to explain and discuss it from August 1 to 16,1987.

Both parties had a series of discussions on the report and agreed to recommend to their respective Government that the major points of understanding reached between them, attached herewith, should be exmined towards the realization of the Project.

· .

Nogadishut August 9th, 1987.

Kr. YUKIO HORIBE

即车男_

LEADER,

JICA TEAH.

HR. KOHAHED HAJI HASHI PERHANDET SECRETARY

BIHISTRY OF LAND & AIR

TRAUSPORT.

NAJOR POINTS OF UNDERSTANDING

- 1. The Somali side principally agreed to the basic design proposed in the Draft Final Report and appropriate alternations in Coolen mutually agreed during the discussions will be incorporated in the Final Report.
- 2. The Final Report will be submitted to the Somali side in September.
- 3. The Somali Bide understood the system of Japan's Grant Aid and confirmed the measures to be taken by the Somali side towards the realization of the Project.
- 4. The Somali side assurred the Team that the necessary budget for the implementation of the Project would be prepared in the next Somali fiscal year.
- 5. The team will convey the following request made by the Sorabliside to the Japanese Government.
 - 1. Dispatch of Japanese experts.
 - 2. Training of Somali personnol in Japan
 - 3. Construction of vehicle registration office to be included in the Project, if possible.



T. F

Appendix 3 Organization of the Study Team

Basic Design Survey (Phase I)

Team Leader

Mr. Yukio MORIBE

Deputy Director, Vehicle Service Div. Land Transport Engineerion Dept. Regional Transport Bureau, Ministry of Transport

Project Coordinator

Mr. Ryota ONO

Staff 2nd Basic Design Study Div. Grant Aid Planning & Survey Dept. JICA

Architectural Planning

Mr. Toshiro KAWADA

Ishimoto Architectural & Engineering Firm, Inc.

Architectural Design

Mr. Hiroyuki TAKAHASHI

Ishimoto Architectural & Engineering Firm, Inc.

Electrical Planning
Mr. Nobuhiko BEFU

Ishimoto Architectural & Engineering Firm, Inc.

Equipment Planning
Mr. Kazuhiko HARUYAMA

Ishimoto Architectural & Engineering Firm, Inc.

Cost Analyst Mr. Kazuo ISHIHARA

Ishimoto Architectural & Engineering Firm, Inc.

Draft Confirmation (Phase II)

Team Leader

Mr. Yukio MORIBE

Deputy Director, Vehicle Service Div. Land Transport Engineering Dept. Regional Transport Bureau, Hinistry of Transport

Project Coordinator

Mr. Norio SHIMOMURA

Staff JICA Nairobi Office

Architectural Planning
Mr. Toshiro KAWADA

Ishimoto Architectural & Engineering Firm, Inc.

Equipment Planning
Mr. Kazuhiko HARUYAMA

Ishimoto Architectural & Engineering Firm, Inc.

Appendix 4 List of Counterparts

Ministry of Land and Air Transport

Minister:

Mr. Jama Gaas Maawiyeh

Vice Minister:

Dr. Mohamed Sheikh Osman "Jawari"

Permanent Secretary;

Mr. Mohamed Haji Hashi

Director of Transport; Mr. Mohamed Ali

Director of Workshops; Mr. Abudullahi Osman

Ministry of Foreign Affaires

Director of Economic Department;

Mr. Abdulkadir Ali Ahmed

Japanese desk officer; Mr. Abdirahman Mohamed Abdillahi

International Monetary Fund

Resident Representative to Somalia;

Mr. Salvatore Schlavo-Campo

World Bank

Dupity Economist;

Mr. G. Beier

U.N.D.P. Mogadishu

Mechanical Engineer;

Mr. Ahmed All

The Consulting Engineering Agency

General Manager:

Mr. Sharif Mohmed

Engineer;

Mr. Luqman Ismail

Warshadda Dayactirka Isgaarsiinta (Spare parts Factory)

General Manager;

Mr. Cabdi Raage Jaamac

National Transport Agency

General Manager;

Mr. Farah Maxamed Jama

ENEE (Ente Nationale Energia Elettrica)

Director;

Mr. Mohidden Sheikh Nurein

Ministry of Posts and Telecommunications

Engineer;

Mr. Ahmed Mohamed Aden

Mogadishu Water Agency

General Manager;

Mr. Aden Farah Shirwa

Director of Planning Department;

Dr. Osman

Director of Technical Department;

Mr. M. Osman

Mogadishu Water Development Agency

Director of Planning Department;

Mr. Omar M. Abdi

Appendix 5 Survey Schedule

1. Basic Design Survey (5 April - 30 April, 1987)

Date	Place	Detail
Apr. 5(Sun.)	Tokyo - Paris	AF269 Lv. Narita
6(Mon.)	Paris - Rome	AF634, HH501
7(Tue.)	Mogadishu(MOG)	Ar. MOG.
8(Wed.)	n	Visit to Ministry of Land & Air
		Transport (MLAT). Explanation of
		Inception Report. Survey of Site
		(Exist. Central Workshop)
9(Thu.)	n	Visit to Shalambod Workshop
10(Fr1.)	и	Visit to Baydoa Workshop
11(Sat.)	н .	Visit to 5 Workshops in Mogadishu.
		Ishihara Ar. at MOG.
12(Sun.)	11	Team leader Moribe, Coordinator
		Ono Ar. at MOG. Team meeting.
13(Mon.)	II	Courtesy call to MLAT. MFA.
14(Tue.)	ŧt	Meeting (MLAT)
15(Wed.)		Meeting (MLAT)
		Visit to Jowhar (Moribe, Ishihara)
16(Thu.)	H	Meeting (MLAT)
17(Fri.)	tl .	Team meeting
18(Sat.)	11	Meeting (MLAT) Preparation of
		minutes draft
		Visit to WAGAD (Ono, Haruyama, Befu)
19(Sun.)	11	Meeting (MLAT) Minutes signed
•		Lv. MOG. Team leader Moribe
		Coordinator Ono
20(Mon.)	11	Meeting (MLAT)
		Market research (Befu, Ishihara)
21(Tue.)	H	Meeting (MLAT)
		Inspection of Japanese donated
		tracks. Survey of site infrastructure.

Da	te	Place	Detail
Apr.	22(Wed.)	Mogadishu	Meeting (MLAT). Site and existing
	1		building survey for demolish work.
	23(Thu.)	11	Meeting (MLAT) discussion of plot
4			plan.
		•	Market research.
	24(Fri.)	n .	Team meeting
	25(Sat.)	11	Meeting (MLAT)
			Site survey
	26(Sun.)	Mogadishu-Nairobi	Courtesy call to MFA. MLAT.
			Lv. MOG. (Kawada, Haruyama)
	27 (Mon.)	Nairobi(NOB)	Visit to Embassy of Japan and
			JICA NOB Office
٠			(Kawada, Haruyama)
	28(Tue.)	Nairobi-London	BA054 Ar. London
	29(Wed.)	London	BA005
	30(Thu.)	Tokyo	Ar. Narita

2. Draft Final Report Explanation (1 Aug. - 16 Aug., 1987)

Date		Place	Detail		
Aug.			1(Sat.) Tokyo - KL868		KL868
	2(Sun.)	Amsterdam	Ar. Amsterdam		
	3(Mon.)	Amsterdam -	KL591		
	4(Tue.)	Nairobi	Visit to Embassy of Japan and		
•			JICA NOB Office		
	5(Wed.)	Nairobi -	нн611		
		Mogadishu	Ar. Mogadishu		
	6(Thu.)	Mogadishu	Meeting (MLAT). Explanation of		
			draft final report.		
	7(Fri.)	11	Team meeting		
	8(Sat.)	Tr .	Meeting (MLAT)		
		•	Preparation of Minutes draft		
	9(Sun.)	F1	Meeting (MLAT)		
			Minutes signed		
			Courtesy call to Minister of Land		
	•		and Air Transport		
			Lv. MOG. (Coordinator Shimomura)		
	10(Mon.)	10	Meeting (MLAT)		
:	11(Tue.)	11	Team meeting		
	12(Wed.)	Mogadishu -	нн610		
		Nairobi	Ar. Nairobi		
	13(Thu.)	Nairobi	Visit to JICA NOB Office		
	14(Fri.)	Nairobi -	BA054		
		London	Ar. London		
-	15 (Sat.)	London _	BA007		
	16(Sun.)	Tokyo	Ar. Narita		

