## 4-2-1 Estimation of the Present OD

The OD is estimated separately for railways, buses and expresses, the total OD being simply the sum of the three.

# (1) Railway OD

"The railway OD table between stations" made on the basis of the OD survey conducted by B.R.C. (cf. CHAPTER 3), is converted into "railway OD table between townships" using the station-township relationship table (cf. Table 4.2.1). The abovementioned station-township relationship table was prepared on the basis of field observations and interview with stationmasters and other B.R.C. personnel.

Table 4.2.1 Station-Township Relationship

	Station	Township
1.	Rangoon	Kyauktada (40%) Pabedan (40%) Mingalataungnyunt (10%) Botataung (5%) Pazundaung (3%) Latha (2%)
2.	Pazundaung	Pazundaung (60%) Mingalataungnyunt (33%) Dawbon (7%)
3.	Mahlwagon	Tamwe (90%) Mingalataungnyunt (10%)
4.	Myithanyunt	Tamwe (100%)
5.	Tamwe	Tamwe (80%) Yankin (10%) Thingangyun (10%)
6.	Bauktaw	Yankin (50%) Thingangyun (50%)
7.	Kanbe	South Okkalapa (75%) Yankin (25%)
8.	Paryame	South Okkalapa (45%) Yankin (45%) Mayangon (10%)
9.	Yegu	Mayangon (100%)
10.	Tadagale	North Okkalapa (90%) Mayangon (10%)
11.	Kyaukyedwin	North Okkalapa (90%) Mayangon (10%)
12.	Paywetseikkon	North Okkalapa (90%) Mayangon (5%) Mingaladon (5%)
13.	Okkalapa	North Okkalapa (90%) Mayangon (10%)
14.	Burma Air Force	Mingaladon (70%) North Okkalapa (30%)
15.	Mingaladon Cantt.	Mingaladon (100%)
16.	Mingaladon Bazaar	Mingaladon (100%)
17.	Kyaikkale	Mingaladon (100%)
18.	Golf Course	Insein (100%)
19.	Danyingon	Insein (100%)
20.	Aungsan Myo	Insein (100%)
Ž1.	Hpawkan	Insein (100%)
22.	Ywama	Insein (100%)

Station	Township
23. Insein	Insein (100%)
24. Gyogon	Insein (100%)
25. Thamaing	Mayangon (100%)
26. Okkyin	Hlaing (100%)
27. Thirimyaing	Hlaing (100%)
28. Kamayut	Hlaing (80%) Kamayut (20%)
29. Hletan	Kamayut (70%) Kemmendine (30%)
30. Hanthawaddy	Kemmendine (50%) Sanchaung (25%) Kamayat (25%)
31. Kemmendine	Sanchaung (60%) Kemmendine (40%)
32. Hume Road	Sanchaung (50%) Kemmendine (30%) Ahlone (20%)
33. Mission Road	Ahlone (80%) Dagon (20%)
34. Gymkhana	Ahlone (80%) Dagon (20%)
35. Prome Road	Lanmadaw (50%) Dagon (40%) Latha (10%)
36. Lanmadaw	Latha (50%) Dagon (30%) Lanmadaw (20%)
37. Pagoda Road	Pabedan (90%) Latha (5%) Dagon (5%)
38. Hninzigon	Thingangyun (100%)
39. Thingangyun	Thingangyun (100%)
40. Ngamoyeik	Thingangyun (100%)
41. Togyaunggale	Thingangyun (100%)
42. Ywathagyi	Hlegu (100%)

Source: Study estimates

### (2) Bus and express OD

### a. Estimation of production-attraction

Information on the number of passengers for each line was obtained through R.T.C. and R.D.B.C.C., and these numbers are allotted to each township while taking account of the number of bus stops, the characteristics of each township and the pattern of boarding and alighting.

## b. Estimation of distribution (OD table)

The results of the field observations and interviews indicate that the pattern of boarding and alighting differs between the peak and off-peak hours. The number of passengers for each line is grouped into peak and off-peak groups using the peak hour rate which is estimated based on the results of R.D.B.C.C.

The production-attraction during the peak hours is distributed according to the present peak-time flow (i.e. mostly between the CBD and other areas).

The distribution volume in off-peak hours is estimated by using a gravity model with independent variables of the production-attraction and the time-distance. The model is as follows.

$$P_{ij} = \alpha (G_i A_j)^{\beta} \cdot T_{ij}^{\gamma}$$
where,  $P_{ij}$ : Distribution volume from township i to township j
 $G_i$ : Production in township i
 $A_j$ : Attraction in township j
 $T_{ij}$ : Distance between township i and township j

Parameters  $\alpha$ ,  $\beta$  and  $\gamma$  are estimated by the method of least squares using the interim data of the study for the daily public transport trip rate which is presently being conducted by the Housing Department.

$$\alpha = -5.34200$$
 $\beta = 1.02052$ 
 $\gamma = -1.05908$ 
 $(r = 0.85)$ 

The estimated distribution volume for the peak and off-peak hours is modified using the Fratar Method on the basis of the estimated production-attraction, and then "the bus OD table between townships" is obtained.

Total OD Table is formulated by summing the three OD Tables, railways, buses and expresses. It is modified to be in accordance with the base data.

### 4-2-2 Forecast of Production-Attraction

### (1) Present production-attraction by township

This is obtained from the present OD which is estimated in the section 4-2-1.

#### (2) Forecast production-attraction by township

This is determined by the following regression formula derived from the present number of passengers as mentioned in (1), the population and the number of employed in each township as of 1982. This formula is as follows.

 $Y = 2.57456 X_1 + 0.07887 X_2 - 21.89728$  (r = 0.97)

where, Y: No. of passengers (1,000 per day)

 $X_1$ : the number of employed (1,000)

 $X_2$ : population (1,000)

The forecast value for the future production-attraction for each township is obtained by substituting the forecast values for  $\mathbf{X}_1$  and  $\mathbf{X}_2$ . Assuming an annual population increase of 2% for Rangoon City, the population of each township for 1990 is extrapolated from past trends of each. The number of employed for the year 1990 is forecast based on the interim projection provided by the Housing Department.

#### (3) Total demand forecast

The total demand for railways, buses and expresses is forecast in the two following stages since there was no time series data available for R.D.B.C.C. pick-ups.

#### a. First stage

A forecast using multiple regression analysis is first made for the total passengers for railways and buses (including the R.T.C. special bus service). This forecast is made by using the total passenger, population, the GDP, the per capita GDP and time trend data for the years between 1974 and 1982 (cf. Table 4.2.2). The results indicate that the correlation coefficient is largest when the passenger demand is determined by the population and the per capita GDP growth rate. The following formula is adopted.

 $Y = 3.26226X_1 + 20.04793X_2 - 376.65367$  (r = 0.93)

where, Y: total number of passengers (1,000,000)

 $\mathbf{X}_1$  : population of Rangoon City (10,000)

X<sub>2</sub>: per capita GDP growth rate (%)

Substituting the forecast values for the population of Rangoon and the per capita GDP growth rate as described in Chapter 2, enables the future total passengers (excluding pick-ups) to be obtained.

Table 4.2.2 Data for Total Demand Forecast

	Unit	1974/75 75/76 76/77 77/78 78/79 79/80 80/81	75/76	76/77	77/78	78/79	79/80	80/81	81/82	81/82 82/83
Passenger Carried Per Year In Rangoon City Railway R.T.C. Bus R.D.B.C.C. Bus Total	Million Million Million Million	22.8 136.7 136.6 296.1	21.7 140.8 169.8 332.3	10.8 170.7 220.3 401.8	11.8 184.1 245.7 441.6	20.5 162.4 274.4 457.3	23.3 151.8 303.6 478.7	27.9 132.9 312.7 473.5	30.4 150.4 289.5 470.3	31.7 144.6 299.9 476.2
Economic Indicators 1 Population of Rangoon City 2 GDP 3 Per Capita GDP 4 GDP Growth Rate 5 Per Capita GDP Growth Rate 6 LN* (Population of Rangoon City) 7 LN* (GDP) 8 LN* (Per Capita GDP)	Thousand Million Kyats Kyats %	2080 11101 368 2.7 0.5 7.640 9.315 5.908	2117 11562 375 4.1 1.9 7.658 9.355 5.927	21.54 1.22.65 3.89 6.1 3.7 7.675 9.415	2193 12996 408 6 4.9 7.699 9.472 6.011	2233 13843 425 6.5 4.2 7.711 9.536 6.052	2275 14562 437 5.2 2.0 7.730 9.586 6.080	2319 15718 461 7.9 5.5 7.749 9.663 6.133	2364 16716 479 6.4 3.9 7.768 9.724 6.172	2411 17905 7.1 7.1 7.788 9.793 6.219

Note: \* means natural logarithm. Source: C.S.O., B.R.C.

### b. Second stage

The present number of passengers is known for the pick-ups and so the ratio between the pick-up passengers and the total passengers (excluding pick-up passengers) can be multiplied with the future total passengers (excluding pick-up passengers) to obtain the forecast value for the total passengers.

# (4) Modification of production-attraction by township

The production-attraction for each township and forecast in (2) is modified to correspond to the total demand forecast in (3), since the data base for this study must be in compliance with the most authoritative statistics.

Since the railway OD table is based on the number of the tickets sold, season ticket passengers are included in this modification.

# 4-2-3 Forecast Future Distribution

The production-attraction volume forecast in the section 4-2-2 for each township, is distributed using the Fratar Method, to the future OD table on the basis of the present OD table estimated in the section 4-2-1.

### 4-2-4 Forecast of Modal Split

# (1) Present share calculation for each mode

The share held by each mode for each zone pair is calculated using the resulting OD tables for each mode since the distribution volumes for each mode has already been estimated.

# (2) Formulation of modal split model

Factors relevant in the preference of the transportation mode include the distance to be travelled, the time required, the cost, convenience, safety, degree of comfort and the dependability, etc. The gravity model is used to explain the share held by each of the modes as regards the time and cost.

$$S_{\text{nij}} = \frac{1}{T_{\text{nij}} \alpha C_{\text{nij}}} / \sum_{n=1}^{3} \left( \frac{1}{T_{\text{nij}} \alpha C_{\text{nij}}} \right)$$

where,  $S_{nii}$ : share of mode "n" between zones i and j

Tnij: time of mode "n" between zones i and j (time: total of access time, waiting time, on-board time and transfer time)

 $\boldsymbol{c}_{\text{nij}} \colon \text{cost of mode "n" between zones i and j}$ 

α: Parameter

A value for  $\alpha$  of 2.3 having the minimum error is adopted for use, after parameter  $\alpha$  of the gravity model is estimated using the present shares for each traffic mode and the assumed preferential factors operating at present.

The present numerical values of these preferential factors are set for each zone pair based on the following definitions and calculation methods.

#### a. Time

#### (a) Access time

This is the time required to travel the distance between the starting point to the point of boarding, and from the point of alighting to the eventual destination.

- In the case of railways, this time is set at between 10 and 30 minutes on the basis of the field observations and interviews.
- In the case of buses and expresses, this time is set as 5 minutes, on the basis of the distribution of bus stops and from interviews.

#### (b) On-board time

This is the time required for the use of the traffic system between the objective stations (zones), and is calculated by dividing the distance between the zones by the speed of the mode itself. The distances for buses and expresses are estimated by setting the representative bus stops for each zone, and by measuring around the route maps. The present speeds for the modes are set as follows, using materials of B.R.C., R.T.C. and R.D.B.C.C.

B.R.C.	Circular	Line	19.7	km/hour
	Suburban	Line	23.3	km/hour
	Circular	+ Suburban	20.8	km/hour
Bus	•		19	km/hour
Express	6		23	km/hour

#### (c) Waiting time

This is the time spent waiting at the boarding point and is calculated as follows, with the psychological factor included.

$$W_n = (H_n / D_n) / 2$$

where, Wn: waiting time on n-mode

Hn: headway time of n-mode

This is calculated for each section and direction in the case of railways, and is supposed to be 5 minutes for both buses and expresses.

D: dependability rate of n-mode
This is estimated as 92% for railways on the basis of the recent rate for cancellations and delays of more than 30 minutes. The R.T.C. data for accidents caused during operation is used to obtain the estimate of 95% for buses and expresses.

#### (d) Transfer time

This is the time spent by passengers at the station when they are transferring either to or from the Circular and Suburban Lines.

### b. Cost

The fares for each mode are taken as the costs. This is based on the table for fares between townships made by the station-township relation table in the case of railways.

In the case of buses, the fare is calculated by dividing the distance between townships by the unit distance fare. There is a uniform fare of one Kyat for the expresses.

The values set by the above definitions and methods are shown in Table 4.2.3 for the three main zones.

Table 4.2.3 Present Competitive Condition for Main Zone Pair

(Unit: Minute (); %)

	Ins	ein - Kyau	ktada	N. (	Okkalapa - Kyau		Thi	ngangyur - Kyau	A CONTRACTOR OF THE CONTRACTOR
	Railway	Bus	Express	Railway	Bu <i>s</i>	Express	Railway	Bus	Express
Access Time	20.0 (23.6)	10.0 (16.3)	10.0 (18.9)	25.0 (26.1)	10.0 (15.9)	10.0 (18.5)	20.0 (29.2)	10.0 (20.9)	10.0 (23.9)
On Board Time	44.2 (52.2)	48.9 (79.5)		46.6 (48.7)	50.1 (79.9)	41.4 (76.7)	22.2 (32.4)		29.2 (69.9)
Waiting Time	20.4 (24.1)	2.6 (4.2)		24.1 (25.2)	2.6 (4.1)	2.6 (4.8)	26.4 (38.5)		2.6 (6.2)
Transfer Time	0	0	0	0	0	0	0	0	0
Total Time	84.6 (100.0)		53.0 (100.0)	95.7 (100.0)	62.7 (100.0)	54.0 (100.0)			41.8 (100.0)
Fare (Pyas)	70	40	100	60	40	100	40	30	100

Source: Study estimates

# (3) Forecast of traffic volume by mode

In the case of "With the Project", the future share for each mode is obtained by substituting the improved values of competitive factors into the model as follows. The conditions are not assumed to change for the buses and expresses which compete with the railways (A simulation with altered conditions will be performed later, as described in the section 4-3-4). The costs (fares) are not assumed to change for the railways, buses and expresses in future.

Table 4.2.4 Competitive Factor Improvements for the "With the Project" Case

		Present	Future with the Project (1990)
Scheduled Speed	Circular Line	19.7 km/hour	23.0 km/hour
•	Suburban Line	23.3 km/hour	30.8 km/hour
•	Circular + Suburban	20.8 km/hour	25.3 km/hour
Dependability		92%	95%
Headway Ratio		100	70

Source: Study estimates

Notes: 1. For the Circular Line between Rangoon and Insein, 90% of the scheduled speed is applied, because the distances between stations are relatively short.

2. The access time and the fares are not assumed to change.

The time of railway with the project set as above, is shown in Table 4.2.5 for the main zone pairs.

Table 4.2.5 Competitive Condition for Main Zone Pairs for the "With the Project" Case (1990)

	Inse		uktada	и. о	kalapa - Kya	ı nuktada	Things		uktada
	Railway with the Project	Bus	Express	Railway with the Project	Bus	Express	Railway with the Project	Bus	Express
Access Time	20.0 (0)	10.0	10.0	25.0 (0)	10.0	10.0	20.0 (0)	10.0	10.0
On Board Time	41.7 (2.5)	48.9	40.4	39.9 (6.7)	50.1	41.4	19.0 (3.2)	35.3	29.2
Waiting Time	13.8 (6.6)	2.6	2.6	16.3 (7.8)	2.6	2.6	17.9 (8.5)	2.6	2.6
Total Time	75.5 (9.1)	61.5	53.0	81.2 (14.5)	62.7	54.0	56.9 (11.7)	47.9	41.8

Source: Study estimates

Note: ( ): improvement from the present

In the case of "Without the Project", the present shares of traffic are left unchanged, on the assumption that the present competitive factors are constant.

Road congestion, arising from an increase in the number of vehicles including private cars, will effect on the competitive factor. This effect is not however taken into account because its difference between "With the Project" and "Without the Project" would be small and because its long-term projection is quite difficult and may bias the justifiable demand forecast.

Here, the future OD table is forecast for each mode by multiplying the estimated future share with the future total OD.

# (4) Long-term forecast within project life

The total demand is forecast to increase over the full 30 years. Train diagram improvements with the train headway ratio set at 60% for the year 2000, and 50% for the year 2010, are planned to correspond to the increasing railway share. It is assumed that the operation conditions for buses and expresses will not change.

In the case of "Without the Project", the present share of traffic will be left unchanged for the 30 years.

## 4-3 Results of Demand Forecast

## 4-3-1 Total Demand Forecast

The forecast results are shown in Table 4.3.1. As can be seen from the table, the daily number of passengers in 1990 is 2,179 thousand, which is 1.36 times the 1982 level, and represents a 4% annual increase. Since it is assumed that the population will increase by 2%, this 4% increase consists of the 2% population increase as well as a 2% increase in the daily public transport trip rate resulting from the economic growth induced. (The daily public transport trip rate for 1982 and 1990 are 0.66 and 0.78 respectively).

When compared to the average growth rate of 6.1% (cf. Table 4.2.2) for the demand from 1974 to 1982, the estimated value of 4% can be said to be a conservative estimate.

Table 4.3.1 Total Passenger Volume Forecast

		GDP/Capita Growth Rate		Passengers Per Year incl. Pick-up (1,000,000)	Passengers Par Day incl. Pick-up (1,000)	incl.	Passengers incl. Pick-up Growth Rate
·····		<del></del>				<del></del>	
1982	241.1	4.7	476.2	582.9	1,597	1.00	
1983	245.9	3.5	495.9	607.0	1,663	1.04	4.1%
1984	250.9	3.5	512.0	626,7	1,717	1.08	3,3%
1985	255.9	3.5	528.4	646.8	1,772	1.11	3.2%
1986	261.1	4.6	567.3	694.4	1,902	1.19	7.3%
1987	266.3	4.6	584.4	715.3	1,960	1.23	3.0%
1988	271.7	4.6	601.8	736.7	2,018	1.26	3.0%
1989	277.1	4.6	619.7	758.5	2,078	1,30	3.0%
1990	282.7	5.2	649.9	795.5	2,179	1.36	4.9%
1991	288.4	5.2	668.4	818.2	2,242	1.40	2.9%
1992	294.2	5.2	687.3	841.3	2,305	1.44	2.8%
1993	300.1	5.2	706.6	864.9	2,370	1.48	2.8%
1994	306.1	5.2	726.3	0.988	2,436	1.53	2.8%
1995	312,3	5.2	746.4	913.6	2,503	1.57	2.8%
1996	318.6	5.2	766.8	938.7	2,572	1.61	2.7%
1997	325.0	5.2	787.7	964.2	2,642	1.65	2.7%
1998	331.5	5.2	809.0	990.3	2,713	1.70	2.7%
1999	338.2		830.8	1,016.9	2,786	1.74	2.7%
2000	345.0	5,2	852.9	1.044.1	2,860	1.79	2.7%
2001	351.9	5.2	875.6	1 071.7	2,936	1.84	2.7%
2002	359.0	5.2	898.6	1,100.0	3,014	1.89	2.6%
2003	366.2	5.2	922.2	1,128.8	3,093	1.94	2.6%
2004	373.5	5.2	946.2	1.158.2	3,173	1.99	2.6%
2005	381.0	5.2	970.7	1,188.2	3,255	2.04	2.6%
2006	388,7	5.2	995.7	1,218.8	3,339	2.09	2.6%
2007	396.5		1,021.1	1,250.0	3,425	2.14	2.6%
2008	404.5	5.2	1,047.1	1,281.8	3,512	2.20	2.5%
2009	412.6	5.2	1,073.7	1,314.2	3,601	2.25	2.5%
2010	420.9	5.2	1,100.7	1,347.4	3,691	2.31	2.5%
2011	429.4	5.2	1,128.3	1,381.1	3,784	2.37	2.5%
2012	438.0	5.2	1,156.5	1,415.6	3,878	2.43	2.5%
2013	446.8	5.2	1,185.2	1,450.8	3,975	2.49	2.5%
2014	455.8	5.2	1,214.5	1,486.6	4,073	2.55	2.5%
2015	465.0	5.2	1,244.4	1,523.2	4,173	2.61	2.5%
2016	474.3	5.2	1,274.9	1,560.5	4,275	2.68	2.5%
2017	483.8	5.2	1,306.0	1,598.6	4,380	2.74	2.4%
2018	493.6	5.2	1,337.7	1,637.4	4,486	2.81	2.4%
2019	503.5	5.2	1,370.1	1,677.0	4,595	2.88	2.4%
2020	513.6	5.2	1,403.1	1,717.5	. 4,705	2.95	2.4%

Source: Study estimates

## 4-3-2 Forecast of Total OD Table

The forecast results are shown in Table 4.3.2. The 1990 production-attraction is extracted from the OD table and compared with the present values shown in Table 4.3.3. It can be seen in the table that the relative importance of the CBD has decreased while that for the areas of Kamayut, Hlaing, Insein and North Okkalapa has increased. This is because the forecast is performed with consideration given to the effect of the policy of decentralizing both population and urban functions into these presently suburban areas.

Table 4.3.2 Future Total OD Table between Townships (1990)

Person)	14.	• :	l			2 11412	٠.							٠													0 0	0	0	0	8 159726
(Unit:	13.	記				8982																									120159 126448
:	12.	KYT	303	4098	6328	8281	7058	452	36(	160	765	2634	3373	7877	12121	6770	298	248	3705	26	334	96	1487	2533	1875	1.5	0		0		120159
	11.	SNCG	1757	1811	2755	3365	2942	2016	100	1101	278	2268	8665	3277	2612	1599	152	1.24	916	25	10	175	634	2151	1003	7	0	0	0	0	39739
	10.	KADN	928	5452	1847	4065	2456	2710	279	67	1.204	8583	2300	2591	2040	1069	72	57	476	18	7	102	426	1205	742	17	89	0	0	0	38803
	.6	ALN	2451	6936	6909	8051	7466	6498	929	238	10726	1179	245	55.5	2852	1770	212	322	1832	114	82	561	178	162	270	19	176	0	0	0	18965
	80	DGN	1278	2237	8607	10790	8999	4610	075	15791	548	35	1.082	1588	2625	1549	272	197	1566	292	163	695	164	. 626	364	9	0	0	0	0	64271
	7.	SEKN	7	129	152	346	271	150	. 68	447	769	288	104	365	314	405	112	7496	260	187	:08 :	1328	385	220	934	218	1240	0	0	0	9501
	.9	LAW	146	622	1329	2749	5415	4968	148	4629	6723	2775	2073	4581	5197	7008	1168	5275	7178	4312	1370	5965	4173	1780	8865	3103	17095	0	0	0	108644
	5.	LTH	192	685	2279	6199	5635	5439	270	9083	7689	2520	3041	7142	6832	9269	2266	10133	12448	5628	2527	1096	2086	4851	10430	2047	10732	0	0	Η .	142324
	4.	PBD	294	1232	6450	10656	6239	2786	349	10989	8265	4187	3490	8331	8963	10511	2810	12380	14593	10092	3559	12189	6512	9889	14409	2298	14349	0	0	54	182803
	θ.	KYKT	33.7	1352	10468	6401	2291	1347	154	8828	6253	1899	2864	6395	5552	8069	1604	10470	12136	11412	3869	12133	8251	7081	17366	2536	14102	0	0	25	163191
	2.	BILG	338	6462	1341	1223	169	ന	130	2279	7062	2661	1907	4274	176	1372	41	267	176	2301	320	9825	4775	3135	10644	1148	5834	0	0	ന	73549
	Ţ	PZG	743	347	357	310	188	145	7	1304	2550	997	1874	3175	2061	3659	255	290	1541	291	83	2809	558	729	2975	1134	4634	0	0	ø	33622
			Pazundaung	Botataung	Kyauktada	Pabedan	Latha	Lanmadaw	Seikkan	Dagon	Ahlone	Kemmendine	Sanchaung	Kamayut	Hlaing	Insein	Mingaladon	N. Okkalapa	Mayangon	S. Okkalapa	Yankin	Thingangyun	Tamwe	Bahan	Mingalataung	Dawbon	Thaketa	Dallah	Seikkyi	Hlegu	TOTAL
ļ			, H	2	m	4	5.	9	7	ω	o	10.	17	12.	13	14	15.	16.	17.	18	19	20.	21.	22.	23.	24.	25.	26	27.	28.	

Table 4.3.2 - continued

	Total	33622	73549	163191	182802	142324	108643	9501	64271	59681	38803	39739	120159	126448	159726	55776	108855	123754	71409	21218	98829	64394	64641	133112	15454	99185	Ο.	0	300	2179390
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	25. IKT	4897	5860	14037	14277	10769	17199	1244	0	183	63	0	0	0	0	0	Q.	0	0	0	0	0	0	525	776	29158	0	0	0	99185
	24. DWBN	1131	1160	2545	2306	2066	3140	220	7	79	, <u>,</u>	ιŊ	15	70	8	70	117	72	58	10	235	23	Ó	238	881	676	0	0	<b>-</b>	15454
	23. MGIG	3180	11039	17512	14466	10537	8975	776	356	566	714	978	1738	1121	918	407	729	707	1279	463	2529	2644	2630	45205	236	527	0	0	16	133112
	22. BAHN	681	3147	7054	6822	4861	1785	221	643	168	1224	2206	2522	1325	1259	0	396	820	768	635	86	2396	22870	2742	0	0	0	0	0	64642 133112
	21. IMWE	554	4821	8278	6524	5136	4225	389	157	163	427	652	1473	1564	1545	563	1205	910	1133	244	1814	14114	2403	5771	23	0	0	0	∞ .	64394
	20. THNG	2872	1066	12806	12459	9208	5879	1325	201	239	53	40	71	300	333	507	639	348	1478	69	34608	1795	100	2862	247	0	0	0	214	98830
į	19. YKN	101	323	3897	3585	. 2568	1399	82	177	89	V)	∞	342	570	799	302	689	639	1592	2373	74	583	650	491	15	0	0	0	0	21218
	18. S.OK	307	2334	11479	10171	5726	4409	191	319	119	<del></del>	17	22	126	37.5	655	362	390	27342	1601	1510	1183	795	1333	33	0	0	0	0	71409
	17. MYGN	1544	932	12025	14422	12574	7175	567	1316	1157	513	862	3955	5978	9529	1762	3870	41487	492	677	433	925	834	651	26	0	0	0	0	123754
	16. N.OK	852	251	10098	11953	0566	5206	985	530	310	တ္တ	1.20	226	505	2591	7800	51569	3690	1072	783	837	1434	393	963	197	0	Ó	0	0	108855 1
	15. MGDN	269	67	1662	2967	2299	1181	113	290.	113	-19	143	275	833	1970	34257	4627	1522	1040	407	585	601	Ö	439	74	0	Ö	0	0	55775
		Pazundaung	Botataung	Kyauktada	Pabedan	Latha	Lanmadaw	Seikkan	Dagon	Ahlone	Kemmendine	Sanchaung	Kamayut	Hlaing	Insein	Mingaladon	N. Okkalapa	Mayangon	S. Okkalapa	Yankin	Thingangyun	Татие	Ваћап	Mingalataung	Dawbon	Thaketa	Dallah.	Seikkyi	Hlegu	TOTAL
		-	2	<u>ب</u>	4.	5.	9	7.	φ.	σ,	10	11.	12.	13	14	15	16.	17.	18	19	20.	21.	22.	23.	24.	25.	26.	27.	28.	

Source: Study estimates

Table 4.3.3 Production-Attraction Forecast

(Unit: Person)

P-1						(unite: reison)
	ing sa	P/A : 1982 Per Day		P/A : 1990 Per Day		1990-1982 (%)
1	Pazundaung	30,416	1.9%	33,622	1.5%	-0.4%
2	Botataung	67,789	4.2%	73,549	3.4%	-0.9%
3	Kyauktada	150,048	9.4%	163,191	7.5%	-1.9%
4	Pabedan	167,238	10.5%	182,802	8.4%	-2.1%
5	Latha	131,720	8.2%	142,324	6.5%	-1.7%
6	Lanmadaw	99,377	6.2%	108,643	5.0%	-1.2%
-7	Seikkan	8,975	0.6%	9,501	0.4%	-0.1%
:	1-7 TOTAL	655,563	41.1%	713,632	32.7%	-8.3%
8	Dagon	40,391	2.5%	64,271	2.9%	0.4%
9	Ahlone	37,020	2.3%	59,681	2.7%	0.4%
10	Kemmendine	54,909	3.4%	38,803	1.8%	-1.7%
11	Sanchaung	41,365	2.6%	39,739	1.8%	-0.8%
$\overline{12}$	Kamayut	45,141	2.8%	120,159	5.5%	2.7%
13	Hlaing	35,976	2.3%	126,448	5.8%	3.5%
14	Insein	38,143	2.4%	159,726	7.3%	4.9%
15	Mingaladon	26,845	1.7%	55,776	2.6%	0.9%
16	N. Okkalapa	50,356	3.2%	108,855	5.0%	1.8%
17	Mayangon	33,440	2.1%	123,754	5.7%	3.6%
18	S. Okkalapa	89,657	5.6%	71,409	3.3%	-2.3%
19	Yankin	53,491	3.3%	21,218	1.0%	-2.4%
20	Thingangyun	50,885	3.2%	98,829	4.5%	1.3%
21	Tamwe	93,275	5.8%	64,394	3.0%	-2.9%
22	Bahan	86,381	5.4%	64,641	3.0%	-2.4%
23	Mingala T.N.	97,579	6.1%	133,112	6.1%	0.0%
24	Dawbon	8,982	0.6%	15,454	0.7%	0.1%
25	Thaketa	57,383	3.6%	99,185	4.6%	1.0%
26	Dallah	0	0.0%	0	0.0%	0.0%
27	Seikkyi	0	0.0%	0	0.0%	0.0%
28	Hlegu	199	0.0%	300	0.0%	0.0%
	TOTAL	1,596,980	100.0%	2,179,390	100.0%	0.0%

Source: Study estimates

## 4-3-3 Forecast of Railway Demand

(1) Demand forecast by mode for the "With the Project and "Without the Project" cases

The forecast results are as shown in Table 4.3.4. In the case of "With the Project", the railway demand is 233 thousand passengers per day in 1990, representing 2.7 times the 1982 passenger number, and a doubled share of 10.7%.

In the "Without the project" case, the railway demand is 118 thousand passengers per day in 1990 (1.4 times the present).

The difference between the "With" and "Without" cases amounts to 116 thousand passengers in 1990.

This difference is the demand which is diverted from buses and expresses. Although the size of this demand is nearly the same as the size of the railway demand without the project it only represents 5.6% of the total demand of buses and expresses.

After electrification, diagram improvements will be made in 2000 and 2010 and so the railway demand for the "With" case will be 323 thousand passengers per day in 2000, 436 thousand in 2010 and 555 thousand in 2020.

The estimation for the demand volume for the "Without" case is made on the assumption that the share after 1990 will not change.

Table 4.3.4 Demand Forecast by Mode for the "With the Project" and "Without the Project" Cases

	•				
	1982	1990	2000	2010	2020
Population (10,000) GDP/Capita (Real Terms)	241.1	282.7	345.0	420.9	513.6
Growth Rate (%) Passenger	4.7	5.2	5.2	5.2	5.2
Volume/Year (1,000,000) Passenger	582.9	795.5	1,044.1	1,347.4	1,717.5
Volume/Day (1,000)	1,597	2,179	2,860	3,691	4,705
Index/1982	1.000	1.365	1.791	2.311	2.946
(WITH CASE)	· · · · · · · · · · · · · · · · · · ·	:			
Railway (%)	5.4	10.7	11.3	11.8	11.8
Bus (%)	72.7	68.6	68.2	67.8	67.8
Express (%)	21.8	20.7	20.5	20.4	20.4
Railway (/Day:1,000)	86	233	323	436	555
Bus (/Day:1,000)	1,161	1,495	1,951	2,503	3,190
Express (/Day:1,000)	348	451	586	753	960
Index:Railway (/1982)	1.000	2.704	3.748	5.051	6.438
(WITHOUT CASE)			-		
Railway (%)	5.4	5.4	5.4	5.4	5.4
Bus (Z)	72.7	72.7	72.7	72.7	72.7
Express (%)	21.8	21.8	21.8	21.8	21.8
Railway (/Day:1,000)	86	118	154	199	254
Bus (/Day:1,000)	1,161	1,584	2,080	2,684	3,421
Express (/Day:1,000)	348	475	624	805	1,026
Index:Railway (/1982)	1.000	1.365	1.791	2.311	2.946
Difference:With-Without					
Railway (/Day:1,000)		115	169	237	301

# (2) Cross section volume between stations for "With the Project" case

Table 4.3.5 shows the forecast results of the sections for which the maximum cross section volumes are recorded. The section from Kamayut to Hletan shows the highest traffic volume for all sections along the Circular and Suburban Lines, and is expected to expand to up to 4,145 passengers/hour in 1990.

Table 4.3.5 Forecasted Cross Section Volumes between Stations of

Maximum Traffic Volume for the "With the Project" Case

(in morning peak hours)

			(Uni	t: Person	n per hour)
Section	1982	1990	2000	2010	2020
Circular Line West Side Kamayut → Hletan	1,533	4,145	5,746	7,743	9,869
Circular Line East Side Kanbe - Bauktaw	1,003	2,712	3,759	, 5,066	6,457
Suburban Line Hninzigon → Mahlwagon	865	2,339	3,243	4,369	5,569

Source: Study estimates

### (3) Future railway OD

The future railway OD table between townships is shown in Table 4.3.8. for the "With the Project" case. The following compares the present and forecast values of the production volume by the main townships.

Table 4.3.6 Future Production

		(Unit: P	erson per day)
	Present (1982)	Future (1990) with the projec	Future/ Present
CBD	16,111	25,207	1.6
Kamayut	2,698	10,363	3.8
Insein	8,943	46,316	5.2
Mingaladon	6,567	14,957	2.3
North Okkalapa	7,546	18,325	2.4
South Okkalapa	3,041	4,180	1.4
Thingangyun	7,292	17,212	2.4
Total	86,849	233,838	2.7
(incl. others)			

Of these townships, the townships of Insein and Kamayut show a high increase while the CBD and South Okkalapa show an increase which is lower than the overall increase.

The forecast and present values of the share (the share for each originating zone) of the railways are then compared.

Each township has a forecasted share which is higher than its present one, but there are big differences (from 6.3% to 0.3%) between townships.

Table 4.3.7 Changes in the Railway Share of the Main Townships

Originating Township	Present	Future (1990) with the project	Future/Present
CBD	2.5	3.5	+1.0
Kamayut	6.0	8.6	+2.6
Insein	23.4	29.0	+5.6
Mingaladon	24.5	26.8	+2.3
North Okkalapa	15.0	16.8	+1.8
South Okkalapa	3.4	5.9	+2.5
Thingangyun	14.3	17.4	+3.1

Table 4.3.8 Railway OD Table between Townships (1990)

														(Unit: Pe	Person)
1. 2. 3. PZG BIIG KYKI	1. 2. PZG BTTG K	₩.	3. KYKT		4. PBD	5. LTH	6. LAW	7. SEKN	8 DGN	9. ALN	10. KADN	11. SNCG	12. KYT	13. HLNG	14. ISN
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16 5 4	5. 4	5. 41	77		92	25	7.7	0	57	72	67	75	$\infty$	1454	876
35 7 5	5 7 5	ιΛ	59		114	43	35	<b>О</b>	82	59	119	103	$\circ$	2509	2014
. 4	0 4 3	ന	33		72	13	10	0	35	63	32	34	208	1517	1116
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53 15 12	3 15 12	5 12	$\sim$		437	0	83	0	O	Ø	229	272	M	3656	2261
270 106 899	0 106 899	899	66	•	2531	685	550	0	1819	2852	2040	2232	00	6724	10259
286 67 576	6 67 576.	7 576	76.	Н	161	Н	258	0	$^{\prime\prime}$	11	90	34	O	10932	11998
5 41 318	5 41 318	1 318	18	•	458	62	41	Ö	ന	<del></del> 1	72	105	S	. 651	2217
4 70 609	4 70 609	609 0	60	∞ .	0.0	96	52	0	Q	Ġ,	57	87	$\circ$	314	2763
6 76 669 1	6 76 669 1	699 1	59 1	H	670	187	237	0	Φ	Q	476	628	$\infty$	3149	5949
0kkalapa 108 11 93	8 11 93	1 93	93		134	18	. 12	0	36	57	8	25	. 26	76	398
38 6 46	8 6 46	9 7 9	79		69		9	0	Ω.	$\sim$		10	12	Ø	165
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94 24 196	4 24 196	4 196	96		263	7.7	27	0	96	ന		53	79	230	271
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Table 4.3.8 - continued

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	26. DALA		>	0	0	0	0	0	0	0	0	0	0	0	0	0	0	o	0	0	0	0	0	0	0	Ģ	0	0	0	<u>ه</u>	0
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	23. MGTG	000	ò	11	93	110	14	11	0	36	57.	35	39	109	989	590	407	720	563	147	57	1617	165	0	78	တ	٥	0	O	1.6	5607
	22. BAHN		>	0	0	0	O	0	0	0	0	0	0	0	O	0	0	0	0	O	0	0	0	0	0	0	0	0	0	0	0
	21. TMWE		ν ⊃	23	187	252	35.	23	0	85	113	13	78	53.	306	278	563	1205	534	178	. 69	983	145	0	158	23	0	0	0	80	5350
	20. THNG	u 0 F F	1700	316	2636	2750	198	61	0	167	204	53	07	71	300	333	507	639	348	138	ഇ	4633	967	0	1917	247	0	0	0	214	17934
	19. YKN	u t	'n	ιŲ	43	69	12	σ	0	26	27	ស	ω	10	28	155	302	055	197	37	18	39	96	0	75	15.	0	0	0	o	1701
	18. S.OK	, ,	57 T	H	76	131	13	16	0	97	58	근	17	22	126	375	655	962	390	19	37	141	208	0	165	33	0	0	0	0	3661
	17. MYGN	ò	107	55	787	799	161	129		462	871	513	549	1247	2380	7087	1559	1708	069		233		244	0	504	9/	0	0	0	0	21262
	16. N.OK	000	0 N	57	495	969	113	80	0	218	I 78	50	75	833	369	2591	4800	2168	1574	1072	538	837	1434	0	954	197	0	0	0	0	19283
	15. MGDN	0.70	707	40	367	610	ς. σ	. 25	0	142	113	61	ტ ტ	105	634	1861	1391	4627	1316	1040	407	585 5	109	0	439	74	0	0	0	0	14912
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		, c	nzez	Bota	Kyan	Pabedan	Latha	Lanm	Seikkan	Dago	Ahlone	Kemm	Sanci	Kamayut	Hlaing	Insein	Ming	Ö.	Mayangon	s. 0	Yankin	Thing	Tamwe	Bahan	Ming	Dawbon	Thaketa	Dallah	Seikky	Hlegu	TOTAL
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Source: Study estimates

# 4-3-4 Sensitivity Analysis of Competitive Factors

The sensitivity analysis is performed using the modal split model developed for this study. The simulation results of the factors and comments on their improvement are described in the following (cf. Table 4.3.9).

### (1) Frequency

The average headway in major sections is 35 minutes and will be reduced to 25 minutes (70%). If the headway is reduced by a further 10% (22 minutes), or 20% (17 minutes), then the anticipated share increases are 0.6% and 1.1% respectively.

In order to improve the frequency, increase of number of rolling stock, suitable considerations on the diagram, and improvement of signal system for headway of more than 7.5 minutes, are required.

### (2) Speed

A 10% increase in the standard speed to 25.3 km/hour along the Circular Line will raise the share by 0.3%. A speed increase of 20% (27.6 km/hour) will raise the share by 0.6%.

These speed increases will require improvements to the track, reconsideration (reduction of the number) of stations and upgrading of the train performance. Raising the speed thus poses to be more difficult than improving the other factors.

From a different point of view, a 10% speed reduction in the buses and expresses will result in a 0.7% raised share for the railways. This might possibly be what the future holds once the increasing severity of traffic congestion is taken into account.

### (3) Dependability

A 0.1% increase in the share can be expected if the dependability is raised by only 2%. However, a decrease in the dependability from 95% to 80% will bring about a 0.6% decrease in the share.

The railway should maintain its dependability to at least as high as that of other modes if it is to secure a reasonable share of the urban transportation system.

### (4) Access time

A 10% reduction in the access time will result in a share increased by 0.6%, while a 20% reduction will increase the share by 1.1%.

As one step towards achieving this, the access time for intending passengers could be improved through the rearrangement of approach roads and station fronts could be arranged in the manner which is being practised in North Okkalapa and South Okkalapa, etc.

#### (5) Overall comments

It would appear more effective to improve the frequency of trains rather than increase their speed, when the results of simulation are viewed as cost performance. The reduction in the access time is seen as one of the less expensive measures which can be taken to increase the share of the railways. Reorganization of the bus network connected with the main railway stations is one of useful improvements for the reduction in the access time. This will not only increase the railway share but will also benefit road transportation.

Table 4.3.9 Conditions and Results of Simulation

(Unit: %)

FACTOR	(11)	equency eadway)		Speed		ndability		ess Time	Railway Passenge Demand in	r 1990
TINU	Future	/present	Futur	e/present	Panc	tuality/	Fucur	e/present	1,000/day	Share
CASE MODE	Rail	Bus & Express		Bus & Express	Rail	Bus & Express	Rail	Bus & Express	Rail	Rail
Base Case	70	100	117	100	95	95	100	100	233.2	10.7
Headway 5% reduce	65								239.7	11.0
Headway 10% reduce	60								246.3	11.3
Headway 20% reduce	50								257.2	11.8
Headway 5% increase	75								228.8	10.5
Speed more 10% up			128						239.7	11.0
Speed more 20% up			140				-		246.3	11.3
Bus, Express Speed 10% down				90					248.5	11.4
Dependability 2% up					97				235.4	10.8
Dependability 15% down					80				220.1	10.1
Access Time 10% reduce							90		246.3	11.3
Access Time 20% reduce							80		257.2	11.8

#### 4-3-5 Comments on Results

The results of the demand forecast show that electrification will bring diversion of the passengers to the railway, equivalent to 1.97 times the number of passengers for the "Without the Project" case in 1990. This number is estimated to be 233 thousand persons (2.7 times the present) in 1990 and 555 thousand persons (6.4 times the present) in 2020.

The following evidence indicates that this forecast is a rather conservative one.

### (1) Existence of dramatic diversion accompanying electrification

There are some cases in which electrification dramatically diverted passengers to railways. In the case of the Kansai Line which is one of JNR commuter lines connecting Osaka with Nara, the electrification in 1973 brought 2.3 times as many passengers as the previous year to this line at the peak hour. The major reasons are that JNR had provided frequent services by combination of normal and express operations and that competitive lines and modes were over their capacities. The conditions as such are quite similar to those of the Circular and Suburban Lines.

### (2) Higher share of a railway in a city with the railway line

In 1982, the railway lines had the share of about 72% in Tokyo, and 67% in Osaka. In comparison with these figures, the railway share is extremely low in Rangoon, as a city which has railway lines connecting the CBD with the suburbs.

# (3) No consideration for worsening the level of bus and express services

In the modal split estimation, the competitive factors of the other modes are assumed to be constant, however, riding time on the buses and expresses will surely become longer than the time assumed, because of worsening road congestion. As shown in section 4-3-4 (Sensitivity Analysis of Competitive Factors), speed reduction in the buses and expresses will divert a considerable number of passengers to the railway.

# RESTRICTED

CHAPTER 5 PRESENT STATUS OF ROLLING STOCK
AND FACILITIES

## CHAPTER 5 PRESENT STATUS OF ROLLING STOCK AND FACILITIES

### 5-1 Rolling Stock

#### 5-1-1 Current Status

The rolling stock currently in use on the Circular and Suburban Lines are diesel electric locomotive and carriages, and all fall within the maximum moving dimensions of B.R.C. for rolling stock (cf. section 8-1-4).

Table 5.1.1 shows the rolling stock currently used.

Table 5.1.1 Existing Rolling Stock of B.R.C.

(March 1984)

		Age in year	:s	-	
Description	Under 10 years	10 to 20 years	Over 20 years	Total	Remarks
Diesel Locomotives					· · · · · · · · · · · · · · · · · · ·
D.E.L.	58	36	32	126	
D.H.L.	21	44	28	93	
Total	79	80	60	219	
Steam Locomotives			141	141	All over 30 years
Carriages	134	382	817	1,333	en e
Wagons	111	1,285	7,587	8,983	Bogie: 2,117 4-wheeler: 6,866

Source: B.R.C.

#### 5-1-2 Overview of Diesel Electric Locomotives

Thirteen diesel electric locomotives are presently assigned to the Circular and Suburban Lines. These locomotives are relatively new, being generally not older than ten years. Their brake systems are adaptable to both air and vacuum brake operation as the carriages which they haul are equipped with either air or vacuum brakes.

The major specifications of the locomotives currently in use are as follows:

Type : 900 HP diesel electric locomotive

Model of locomotive : Single hood monocab type

Axle arrangement : Bo-Bo

Weight in working order: 48 long tons
Maximum service speed: 88.5 km/hour

Maximum tractive effort: 12,500 kg

Continuous rating tractive effort: 8,640 kg

Maximum length : 11,534 mm

Maximum width : 2,820 mm

Maximum height : 3,502 mm

Bogie centre distance : 5,850 mm

Bogie wheel base : 2,200 mm

Driving wheel diameter : 1,000 mm

Diesel engine : MGO-V12 ASHR, 885 HP/1,500 rpm

Main generator : Alsthom GP 830 H

Traction motor : Alsthom TA 641, 160 kw × 4 units

Gear ratio : 16:77 = 1:4.8

Brake system : Air brake and vacuum brake (changeover possible)

### 5-1-3 Overview of Carriages

The carriages now in use include 54 reconstructed diesel railcars and 30 others made of either steel or wood, making total of 84 carriages. They are all with two-axle bogies and, except for certain steel carriages, are all fairly deteriorated.

#### (1) Carriage age

Table 5.1.2 shows the length of operation of the carriages in current use.

Table 5.1.2 Existing Rolling Stock of the Circular and Suburban Lines

			Ag	e in year	
Description	Total	Under	10 years	10 to 20 years	Over 20 years
Reconstructed Diesel Railcar	54				54
General Steel	14		9 .	5	
General Wood	16	-		14	2
Total	84		9	19	56

The reconstructed carriages have been rebuilt from diesel railcars of lightweight construction and now show signs of corrosion of the steel surface, particularly under the floor, and their interiors now appear old and worn.

## (2) Major specifications

The carriages now in operation are built of either steel or wood, and can be broadly classified into about ten different models. Table 5.1.3 shows the major specifications of the typical models.

Table 5.1.3 Major Specification of Typical Carriages

Туре	LBTX (RC)	BDTX (PP)	LBTX
Tare weight (ton)	22.5	20.5	23.2
Seating capacity (person)	94	59	62
Outside length of car body (mm)	approx. 18,300	approx. 17,680	approx. 18,300
Outside width of car body (mm)	approx. 2,820	approx. 2,590	approx. 2,820
Maximum height (mm)	approx. 3,405	approx. 3,405	approx. 3,405
Side entrance	2 on one side	3 on one side	3 on one side
Brake system	air	vacuum	vacuum
Body structure	steel	stee1	wood
Remarks	Reconstructed diesel railcars	Wooden body remodeled with steel	

- (a) Reconstructed diesel railcars have air brake systems while the remainder of the carriages have vacuum brake systems.
- (b) Some carriages have two doors on each side of the carriage, while others have three. Reconstructed diesel railcars have two 1,100 mm entrances per side, while the others have three entrances, with the middle one ranging from about 1,100 to 1,300 mm in width, and wider than the doors at the ends.
- (c) The term "nominal riding capacity" designates total number of seats, which are arranged in five columns, two on one side and three on the other.

#### 5-2 Track

The standards for track are as follows.

Crushed stone ballast: Thickness 150 mm, width across top 2,440 mm,

width across bottom 3,070 mm

Sleeper: Length 1,830 mm, thickness 114 mm,

width 203 mm

Spacing 790 mm (Circular line) or

740 mm (Suburban line)

Rail : Weight 37 kg/metre (75 lb/yd),

length 11,890 mm per unit

Joint : Suspended joint

Fastening : Track spikes, elastic spikes

Anti-creeping : Anti-creeper

Reinforced concrete ties and long rails (of six common rail length) are used, but this is done only as a trial and is limited to a very small part of the entire B.R.C. railway network.

Fig. 5.2.1 illustrates the track structure employed.

The present states of track maintenance requires that the ballast be filled with more crushed stone and that the sleepers should be adjusted to the correct spacing.

Stone Ballast

Shingle Ballast

Shingle Ballast

3,070 (10'-1")

Stone Ballast 0.706 Cubic Metre per Metre Run  $\{$  Allowing for Sleeper Shingle Ballast 0.761 Cubic Metre per Metre Run  $\}$ 

Fig. 5.2.1 Standard Ballast Section

The track profile of the Circular and Suburban Lines is shown in Appendix 1. The track is laid on surface of gentle grade up to a maximum slope of 5%. The minimum radius of curvature is 291 metres (six degrees).

There are a total of 35 level crossings but only half have crossing gates, and are paved.

The Circular and Suburban Lines intersect at a point between Rangoon and Pazundaung, where #6 diamond crossing with #8.5 and #12 turnouts are installed. However, this site of the rail line crossing is built to reduce the rail line routes from the normal six to four, which poses speed restrictions.

#### 5-3 Structure

### 5-3-1 Roadbed

Banks are generally slightly raised, and long years of service have left them firm enough to resist the seasonal heavy rains.

The stretch between Rangoon and Kemmendine stations has a continuous cut. This section is the only one in the entire network that is provided with a side ditch. However, a provision of this ditch is not sufficient to prevent occasional track inundations because of the rather limited drain of the ditch and the poor divergence of discharged flood water at the ditch ends. Damage is often reported as a result of heavy rainfalls in the vicinity of Rangoon station, Mission Road station and Mahlwagon station.

B.R.C. generally possesses a sufficiently large area of railway territory to provide for subsequent extensions to platforms and for track additions.

. Fig. 5.3.1 shows the railway diagram.

## 5-3-2 Railway Bridges

There are a great number of pipe culverts and railway bridges of either I-beam, deck plate girder, prestressed concrete beam or truss structures. All except the truss bridges they have standard short spans.

Girders are mounted on brick masonry piers.

Most of the bridges were built at the start of operation in the early 1900's, and the older ones are beginning to be reconstructed using prestressed concrete girders.

The Ngamoyeik bridge is 210 metres long and has six spans, two of which are 76.2 metre trusses braced by four metre portals.

Fig. 5.3.2 shows the standard loading diagram.

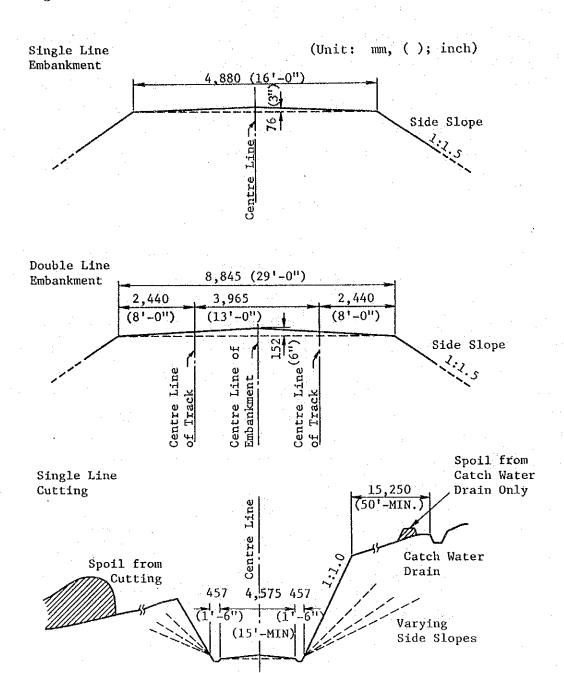


Fig. 5.3.1 Railway Diagram

-		M.		T
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Ħ	$\phi$	228	- 2) (	
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11.5	<b>+</b>		8)	1,937.8 (63'-7") Over Buffers
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E		34.6	5")	~
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	-	177.8 219.7 139.7 134.6 213.4	(5'-10") {4' (7'-2 1/2")	
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-	$\forall$	137.1 228.6 137.1 147.3	(4'-10")	
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īĄ	本	267.	(8'-9 1/2	5
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		6	7	
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	$\bigoplus$	219.7		

Fig. 5.3.2 Standard Loading Diagram Source: B.R.C.

#### 5-3-3 Stations

The track layout in the stations is shown in Appendix 2. The interstation intervals are short, with a minimum of 0.4 kilometres.

Platforms have a mean separation of 1.4 metres between the centre of the track and the front of the brick wall and earth platform, and are rarely paved, except for those at the main stations. As shown in Table 5.3.1, the mean height from the rail level to the top of the platform is 0.35 metres.

As shown in Table 5.3.2, there are 40 passenger overbridges, most of which are of rolled steel structure with through-bridge type trusses. The lowest bridge has track clearance of 3.785 metres measured from the rail level.

### 5-3-4 Station Buildings

There are 38 station buildings in total, composed of 22 brick and 16 timber ones.

Most structures on the platforms are steel framed and range from 13.8 to 18.3 metres in length. Those at Rangoon station are constructed to the length of the trains.

Most platform roofs extend to the edge of the platform.

#### 5-3-5 Road Overbridges

As shown in Table 5.3.3, the main roads in Rangoon City are grade separated.

Most road overbridges are old, and the concrete reinforced sublayers beneath the floor plates are flaked at points, exposing the internal reinforced bars to corrosion.

Table 5.3.1 Length, Width and Height of Platform

		Inner	•			Outer	
Length (m)	Width (m)	Height (m)	Name of station	Length (m)	Width (m)	Height (m)	Name of station
106.68	4.877	0.305	Tamwe			<del></del>	
		•		114.91	5.812	0.305	Tamwe
121.92	2.667	0.356	Aungsan Myo	121.92	2.743	0.356	Aungsan Myo
121.92	2.362	0.406	Danyingon	121.92	7.010	0.406	Danyingon
121.92	3,658	0.457	Golf Course	121.92	4.877	0.432	Golf Course
121.92	3,353	0.381	Hletan	121.92	3.353	0.381	Hletan
128.016	4.724	0.381	Mingaladon Bazaar	128.016	4.877	0.483	Mingaladon Bazaa
128.016	8.534	0.381	Mingaladon Cantt	128.016	4.877	0,330	Mingaladon Cantt
128.016	3.353	0.381	Burma Air Force	128.016	4.877	0.457	Burma Air Force
128.016	4.877	0.406	Okkalapa	128.016	4.877	0.457	Okkalapa
128.016	4.572	0.406	Paywetseikkon	128.016	4.877	0.406	Paywetseikkon
128.016	8.839	0.381	Tadagale	128.016	4.877	0.406	Tadagale
128.016	7.925	0.432	Yegu	128.016	4.267	0.432	Yegu
				129.235	4.267	0.381	Bauktaw
129.540	8.839	0.381	Kanbe				
				129.845	4.572	0.381	Kanbe
137.160	2.946	0.381	Ywama	137.160	2.286	0.432	Ywama
140.208	3,353	0.254	Paryame	140.208	3.658	0.406	Paryame
177.394	5.486	0.381	Pazundaung	177, 394	5.486	0.381	Pazundaung
182.880	5.791	0.457	Hume Road	182.880	5.791	0.457	Hume Road
182.880	1.930	0.381	Hanthawaddy	182.880	3.048	0.381	Hanthawaddy
182.880	4.572	0.432	Kamayut	182.880	5.486	0.432	Kamayut
182.880	4.877	0.406	Thirimyaing	182.880	2.896	0.406	Thirimyaing
182.880	3,658	0.305	Gyogon	182.880	3.505	0.356	Gyogon
182.880	6.096	0.279	Insein	182.880	6.096	0.305	Insein
182.880	5.029	0.432	Kyaikkale	182.880	4.877	0.432	Kyaikkale
182.880	7.620	0.381	Bauktaw			11.0	
182.880		0.356	Mahlwagon	182.880	6.096	0.356	Mahlwagon
188.062	7.315	0.305	Lanmadaw	188.062	7.315	0.305	Lanmadaw
188.970	3,658	0.305	Mission Road				4
188.976		0.432	Gymkhana	188.976	5.486	0.432	Gymkhana
a	w.*			188.976	3.658	0.305	Mission Road
189.586	8.153	0.356	Pagoda Road	189.586	5.969	0.356	Pagoda Road
198.120		0.356	Okkyin	198.120	4.572	0.330	Okkyin
204.216		0.305	Prome Road	204.216	3.861	0.381	Prome Road
				289.554	7.620	0.381	Kemmendine
292.608	8.839	0.356	Rangoon	292.608	8.839	0.356	Rangoon
304.794		0.381	Kemmendine				<b>○</b> 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

Table 5.3.2 Passenger Overbridges

No.	Name of Bridge	Height of Bridge from Rail level (metre)	Length of spans (metre)	Head width (metre)	Structure	Note
1	Rangoon Station	4,572	3×13.564+24.841+22.098+ 16.916+17.678=196.748	8.38	Stee1	
2	Bogyoke Market	4.521	1 × 34.138	4.32	u .	P.
3	Pagoda Road F.O.B. to Bogyoke Market	4.674	1×14.326	1.68	11	P.
4	Pagoda Road F.O.B. to Pagoda Road	3.988	5.182+5.486+3.048=13.716	2.21		Attached to R.O.B.
5	Lanmadaw Station	3.835	1 × 5, 283	1.91	. n	- ditto -
6	Prome Road Station	3.810	7.213+8.236=15.449	2.13	я	- ditto -
7	Nurses Quaters	4.318	1 × 18.54	2.13	u	P.
8	Gymkhana Station	4.318	1 × 12.751	2.23	<b>n</b>	Attached to R.O.B.
9	Mission Road Station	3,785	1 × 10.674	1.37	· u ·	- ditto -
10	Hume Road Station	4.293	1 × 8.858	1.37	ti i	- ditto -
11 -	Short Street	4.293	1 × 14,427	1.83	u	Ρ.
12	Kemmendine Station	4.115	19.964+2×21.641+8.534=71.780	2.80	u	
13	Thantada	4.216	17.374+15.545=32.919	1.98	11	P.
14	Hanthawaddy Station	4.826	1×12.802	1.58	TI	
15	Hietan Station	4.877	1 × 12.26	1.58	u	
16	Kamayut Station	4.445	1×14.478	1.68	o o	
17	Okkyin Station	4.343	1×14.630	1.68	, u	
18	Thamaing Station	4.369	1×14.630	1.68	11	
19	Gyogon Station	4.267	1 × 14.630	1.83	10	
20	Insein Station	4.115	1×15.800=31.700	1.83	11	
21	Insein Station To Workshop	4.039	24.689+9.906+27.127+ 19.507=81.729	1.83	u	P.
22	Ywama Station	4.953	1 × 16.154	1.58	"	
23	Aungsan Myo Station	4.877	1×16.154	1.58	ti .	
24	Danyingon Station	4.851	1×16.154	1.58	11	
25	Golf Course Station	5.004	1 × 12.192	1.58	ıj.	•
26	Mingaladon Bazaar Station	5.004	1×12,49	1.58	n	
27	Mingaladon Cantt Station	4.953	1×12.192	1.58	11	
28	Burma Air Force Station	4.978	1 × 12.192	1.58	× <b>H</b>	
29	Okkalapa Station	4.953	1× 12.192	1.58	11	
30	Paywetseikkon Station	4.978	1× 12.192	1.58	- 11	
31	Tadagale Station	4.978	1× 12.192	1.58	II.	
32	Yegu Station	4.928	1× 12.192	1.58	11	•
33	Kanbe Station	4.953	1× 12.192	1.58	ti	-
34	Bauktaw Station	4.978	I× 12.192	1.58	u	: +
35	Tamwe Station	4.902	1× 12.192	1.58	. и .	
36	Mahlwagon Station	4.928	1× 30.48	1.98	S.R.C.	Over tacks station
37	Pazundaung Station	4.775	22.555+11.582=34.137	2.13	Tr.	- ditto -
38	Kyidaw	4.724	1× 27.28	1.95	Steel	р.
39	Wut Kyaung Street	4.851	1 × 32.39	1.37	71	P.
40	Taingangyon	4,343	1×16.924 1×13.716	2.314	11	.•

Source: B.R.C.

Note: P; Pedestrian bridge Others; Passenger overbridges

Table 5.3.3 Road Overbridges on the Circular and Suburban Lines

- 1	<del></del> :	1	· · · · · ·		· · ·		тт	<u> </u>	- <del></del> 1	· · · · · · · · · · · · · · · · · · ·		· .	· .			. •1	:	···	9	·ey ·
her	Tele-	s. re	25×1 6×11.	3×18	3×18	3×18	3×18	3×21	3x2 3x2	3×2	3×16	3×16			12×2	3×21	3×1.8	3×21	idges in above	Field Survey
Bridges by Other Department	Elect-	si re	12×9		6×1	101×1 25×1	12×1	101x1 6x4	12×13	38×1 6×8	8 27 27 28 27 28 28 28 28 28 28 28 28 28 28 28 28 28	9X9	1x9	<b>6</b> ×3	25×2	101 38×1 25×1 12×5	12×1 6×7	8 8 8 8 8 8	i.	ield
	Pipes		.:	1×05	254×1	50×2	152×1 76×1	152×1 76×1		152×2	152×1 25×1					1×205		254×1	er overbi included	
Level to Botrom of	founds	(metre)	1.83	1.83	1.73	1.80	1.52	1.75	2.13	3.38	1.78	1.73	2.06	1.91	1.68	1.47	1.93	1.83	Passenger .ch are in	в.ж.с.,
			3.17	4.68	3.47	2.52	60.96	45.72	3.30 76.20	2.26 60.96	4.60	2. 21 60.96	45.72	6.52	6.42	45.72	3.29	4.01	asse th an	
	Inner (X)	(metre)	30.48	2.6	4.12	1.12	30.48	30.48	3.44	1.32	2.22 30.48	0.42 15.24	0.23	1.69	4.38	2.57	2.01	0.40 15.24	); whi	Source
		2	30.48	2.37	3.83	1.85	3.69	2.50	-1.13	-0.72 15.24	30.48	0.76 30.48	0.19	1.39	4.55	2.76 60.96	1.44	1.00	%4 ( widths figures	·
	Outer (Z)	(petre)	1.79		:					3.71	2.05 30.48	2-75 76-20	0.20	4.20	5.74	3.09	2.70	2.66	*4 wi fi	
	Pier		:	S.R.C.	S.R.C.	×							R.C.		R, C.	R.C.	R. C.	×	1	
	Abut-		Brick	Brick	Brick	Brick	Brick	Brick	Brick	Brick	Brick	Brick		F.C.	R.C.	R.C.	R. C.	Brick		
	Girder		1	S.R.C.	S.R.C.	S.R.C.	S.R.C.	3	3	·. £	૪	૩	R.C.	3	R.C.	R.C.	S.R.C.	S.R.C.	£ (#)	
	Ð.						3.80	4.87	4.08	9.03	3.61	4.04	4.47	4.12	4.38	3.89	4.31 2.49 3.80			+
	70		2.53	2.24	2.19	6.24	2.09	2.25	2.32	4.48	1.83	3.12	27.22	2-25	2.08	2.31	2.01 2.13 2.29	2.17		
(metre)	Ü			2.35	2.72	2.51												2.25	£ £	
	م			1.92	2.19	1.94												2.19		H .
	•		5.50	2.67	2.73	5.68	2.08	2.38	2.98		1.83	3.20	2.22	2.22	2.50	2.43	2.21	2.29	*3	
Span			45.72×1	5.91×2	4.91×2	7.61×1 8.75×1	7.95×1	9.50×1	9.38×1	29.72×1	7.70×1	10.35×1	9.45×1	8.84×18	6×97-6	8.63×1 8.59×1	8.52×1 7.59×1 8.23×1	4.57×6		
Width	(netre) (#4)		19.76	22.10 (2.13)	17.25	25.96 (2.08)	7.85	13.95	12.30	10.90	8.40	10.04	9.30	12.50	12.20	18.20	12.50	18.87	£ (£ )	_ <del> </del>
£	(metre) (	:	2.057	0.829	0.466	1.003	0.753	0.762	0.712	060'1	0.770	1.366	0.806	0.858	0.876	1.172	1.102	0.506		
*	(metre) (	·	3,835	3.988	3,835	3.810	3.835	3.937	3,785	3.835	3.886	3.861	4.623	5.334	108"5	4.648	4.267	3,785	(3)	] ]
	bridge		1 Sule Pagoda Road	2 Pagoda Road	3 Lemadeu	4 Prome Road	5 Leeds Road	6 Gymkhana Road	7 Mission Road	8 Hume Road	9 Hancha- waddy	10 Hletan	11 Kyaikkale 4.623	12 Okponseik 5.334	13 Tame	14 Masjid Road	15 Mills Road	16 Theinbyu (Stockade Road)	, , , , , , , , , , , , , , , , , , ,	]

#### 5-3-6 Freight Stations and Switching Yards

Some stations have freight platforms and industrial tracks equipped for freight transport.

A port railway runs along the Rangoon river with junctions leading to the freight stations and piers by means of the industrial track.

Mahlwagon and Kemmendine stations have marshalling yards to distribute wagons to the port railway and to configure goods trains for the trunk lines.

Another port railway, branching off from Togyaunggale station, is now under construction.

#### 5-3-7 Track Material Repair Shop and Concrete Workshop

Repair and production of track materials and track fittings are performed at a track material repair shop where signal and telecommunication device repair is also performed.

Concrete ties and prestressed concrete girders are manufactured in the concrete workshop, which also has the maintenance crew to maintain the railway bridges.

#### 5-4 Rolling Stock Shed

Diesel electric locomotives for operation on the Circular and Suburban Lines are based at the Insein shed, and the carriages are based at the Insein shed and Rangoon carriage shed which are both conveniently located for operation adjacent to their respective stations.

#### 5-4-1 Insein Shed

The Insein shed has 19 diesel electric locomotives, including 13 diesel electric locomotives for operation on the Circular and Suburban Lines, and 54 carriages.

Functions of the Insein shed consist of the inspection and light repair of diesel electric locomotives and carriages, the management of fuel and assignment control of drivers. The Insein shed has 198 crew for inspections and light repairs, and 89 drivers.

Inspections of diesel electric locomotives are classified into a Grade-A inspection which is conducted for all the locomotives every night, and into Grade-B to Grade-D inspections conducted for one or two locomotives during the day.

Daily carriage inspections are conducted for five units of 30 carriages which are housed overnight at the Insein shed. There are eight tracks including six tracks with inspection and light repair pits in the maintenance yard, two tracks for fuel supply and three tracks for rolling stock storage.

The track layout at Insein shed is shown in Appendix 2.

## 5-4-2 Rangoon Carriage Shed

The Rangoon carriage shed is used only for performing inspections and light repairs to the carriages of the main lines, and for 30 of the carriages of the Circular and Suburban Lines.

Five units of carriages of the Circular and Suburban Lines are housed at Rangoon station overnight.

There are four tracks having inspection and light repair pits in the maintenance yard, two tracks in a roofed area with carriage washing equipment and tracks for storage of carriages for the main lines.

The track layout of the Rangoon carriage shed is shown in Appendix 2.

## 5-5 Rolling Stock Workshop

B.R.C. now has three rolling stock workshops for inspection and repairs of rolling stock; the Insein workshop situated in the suburb of Rangoon, the Ywataung and the Myitnge workshops in the suburb of Mandalay.

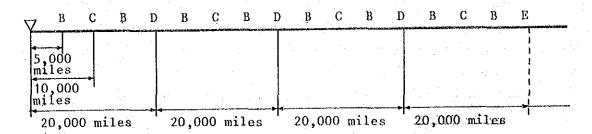
#### 5-5-1 Inspection and Repair of Diesel Electric Locomotives

#### (1) Method

Inspection and repair of diesel electric locomotives is carried out in accordance with established rules which specify the procedure, items and cycle. As opposed to the Grade-A to Grade-D inspections performed at the Insein shed, Grade-E to Grade-G inspections, which include overhaul of rolling stock, are carried out at the Rangoon diesel electric locomotive depot and at the Insein workshop.

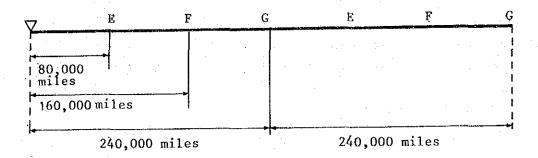
#### (2) Inspection items and cycles

a Inspection cycle for diesel electric locomotives



A inspection is done on daily or trip basis and B, C and D inspections are carried out in home depots, according to the mileage schedule.

b. Overhaul cycles for diesel electric inspection



- E inspection (diesel engine top overhaul)
- F inspection (intermediate overhaul)
- G inspection (general overhaul)

# (3) Standard process of general overhaul

The general overhaul of a diesel electric locomotive by standard process requires eight weeks (on a weekly five working day basis).

#### (4) Insein workshop

#### a. Assigned duties

This workshop performs the work of inspection and repair of steam locomotives, repair and production of the parts for steam and diesel electric locomotives, and rebuilding of diesel electric locomotives.

#### b. Workshop layout

The layout of the Insein workshop is primarily designed to facilitate the repair of steam locomotives, and has separate facilities

for the rebuilding of diesel electric locomotives. Fig. 5.5.1 shows the layout of the workshop with an indication of the typical flow of the process for inspection and repair.

# c. Inspection and repair facilities

The necessary inspection and repair facilities are provided at each shop but most of the machines are old.

## d. Organization

The Insein workshop is organized into 14 shops (including storage space) and has 2,046 employees under the direction of the Works Manager.

### 5-5-2 Inspection and Repair of Carriages

## (1) The items and cycle of inspection

Inspection and repair of carriages is carried out according to the established calendar time schedule.

All heavy overhauls are carried out on a two-year basis at the Myitnge workshop.

Other inspection items to be conducted every day, every 10 to 14 days, and every year are assigned to the Rangoon carriage shed and the Insein shed.

The exception is repairs to air brake systems of diesel railcar converted carriages. This is carried out at the Insein shed.

## (2) Repair process

There are different standards established for the process, and these are applied depending on the type of the carriages. For steel carriages, the process requires a period of seven weeks. A diesel-railcar converted carriage requires 8.5 weeks while a wooden one requires 7.5 to 8.5 (on a weekly five working day basis).

#### (3) Myitnge workshop

This workshop inspects and repairs carriages and wagons while the new house will have equipment enabling the knock-down production of carriages and wagons.

The Myitnge workshop is organized into 13 shops, with 2,472 employees under the direction of the Works Manager.

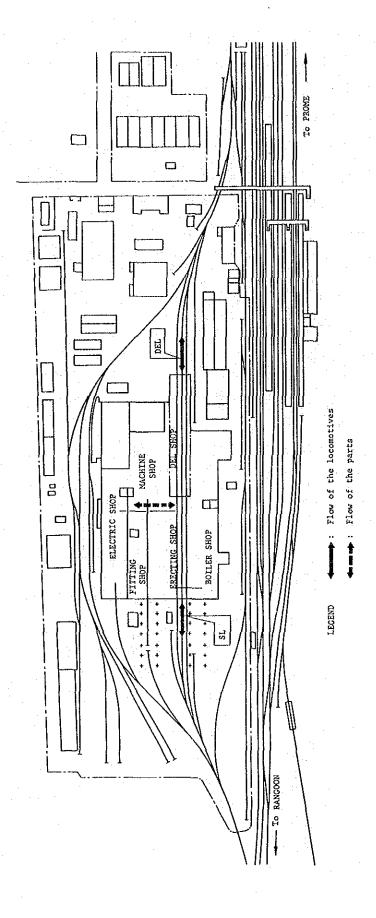


Fig. 5.5.1 The Layout of the Insein Workshop and a Typical Work Flow

Source: B.R.C.

#### 5-6 Railway Electric Power

#### 5-6-1 Railway Electric Power Facilities

Table 5.6.1 shows the main electric facilities used by the Circular and Suburban Lines.

Table 5.6.1 Electric Facilities in Rangoon Area and Insein Workshop

Electric Facilities	Rango Area	oon		Insein Workshop
Emergency lighting generators			100	$kW \times 2$ units
6.6 kV/400 V transformers		·	250	kVA × 3 units
Electrically driven machinery	300	units		500 units
Electrically lit staff houses	2,400	units		800 units
External light points	900	units		300 units
Overhead distribution lines	80	km		35 km
Electrically lit railway stations	34	units		8 units

Source: B.R.C.

# 5-6-2 Power Distribution System

Electric power for the B.R.C. signalling and lighting facilities is independently purchased from the E.P.C. by each station.

The Insein station has three high voltage transformers (6.6 kV, 250 kVA, three-phase) which supply power to the electric facilities at the rolling stock shed and workshop.

The Rangoon station and the Mahlwagon station receive three-phase current at 400 V while other stations receive single-phase current from the E.P.C. at a low voltage of 230 V.

# 5-6-3 Distribution Wires Spanning Tracks

There are a number of E.P.C. and B.R.C. overhead distribution wires with high and low voltages that span the tracks of the Circular and Suburban Lines at the numbers of places shown in Table 5.6.2.

Table 5.6.2 Distribution Wires Spanning Tracks

		Number o	f Circuit		e e e e e e e e e e e e e e e e e e e
Name of Sections	33 kV	6.6 kV	400 V an	d/or 230 V	Remarks
	E.P.C.	E.P.C.	E.P.C.	B.R.C.	
Rangoon-Kemmendine		1	1	15	
Kemmendine-Insein		1		19	Including shed
Insein-Danyingon	1	1	7	5	
Rangoon-Mingaladon	1	. 1	3	20	
Mingaladon-Danyingon	1	1	<b>5</b> :	2	
Hninzigon-Ywathagyi	•	2	2	10	·
TOTAL	3	7	18	71	

Source: B.R.C.

#### 5-7 Signalling Facilities

The budget for the modernization of the Circular Line signalling facilities has not been raised since 1972. Most of the entire units or parts of the facilities have been left out of order as a result of theft or failure, or otherwise abandoned or removed due to general lack of materials and parts for the required replacement or repair. These do not function, and are in a general state of deterioration. As shown in Table 3.3.3, signal failure is responsible for 28% of the train operation accidents and troubles, and this is an obvious indication of the serious condition of the signalling facilities.

#### 5-7-1 Block System

An automatic block system was first introduced on the Circular Line in the early 1970's. However, the system did not provide the desired efficiency and was subsequently replaced by the old lock and block system, except for those units installed between Kemmendine and Mahlwagon via Rangoon. Later, failure of the overhead bare lines borrowed from P.T.C. for operation of the lock and block system led to this antiquated system being replaced by the telephone block system of even lesser efficiency and

reduced safety. As a result, the Circular and Suburban Lines employ the following three different types of block system (cf. Fig. 5.7.1).

Automatic block section 13 km (20%)

Lock and block section 22 km (34%)

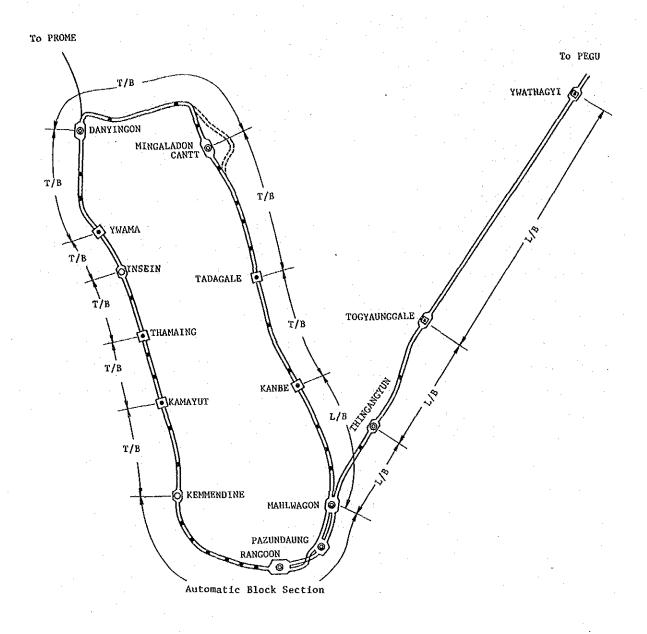
Telephone block section 31 km (46%)

A 600 foot long half lap block section for overrun protection is installed inside each outer signal.

# 5-7-2 Interlocking Device

There are six electric relay interlocking stations, two electro-mechanical interlocking stations, two key lock stations, and five stations which control trains by means of signals without interlocking (cf. Fig. 5.7.1).

Insein and Kemmendine stations have been using their respective interlocking devices for more than 35 years, and these facilities are now well past their service life. This situation now makes maintenance difficult and the prevention of malfunction depends solely on the attention of the operators.



NOTE	L/B	Lock and block section
	Т/В	Telephone block section
	©	Electric relay interlocking station
•	0	Electro mechanical interlocking station
	<b>a</b>	No interlocking but Signal control station
		No interlocking and No signal control station

Fig. 5.7.1 Signalling System and Block Section

Source: B.R.C.

#### 5-7-3 Track Circuit

The direct current track circuits presently in use require insulated rail joints. Those used include the plastic lap and the locally produced wooden type. Track circuit adjustment is carried out three times every year, during the light rain period (April-May), the heavy rain period (May-June) and the end of the rainy season (October).

#### 5-7-4 Signal Power Source

Signals between Rangoon and Kemmendine stations are supplied from a source of 110 V, 50 Hz electricity through buried cable. The power source room at Rangoon station has a 600 V, 50 Hz, 19.8 kVA diesel generator as an auxiliary power source while other stations are supplied from 230 V, 50 Hz sources and have 2 to 5 kVA portable diesel generators for auxiliary use.

DC current is supplied to track circuits at either  $14\ V$  or  $3\ V$  while  $110\ V$  DC power is supplied to electric power points. Signal lamps are supplied with either  $30\ V$ ,  $15\ W/15\ W$  or  $12\ V$ ,  $25\ W$  AC power.

# 5-7-5 Level Crossing Protection

There are 27 level crossings on the Circular Line and five between Mahlwagon and Ywathagyi.

These crossings have gatekeepers operating gate barriers. Train approach indicators for the gatekeepers and automatic level crossing signals for the sake of pedestrians have been either removed or broken.

#### 5-7-6 Causes of Failure

The reported failures are classified in Table 5.7.1 by month and the type of facilities on which they took place. The data indicates a high failure rate for the rainy seasons.

### 5-7-7 Maintenance Crew

The Circular and Suburban Lines employ a total of 62 maintenance personnel.

Table 5.7.1 Signal and Telecommunication Failures (1981/1984)

			1,-	Rain	y Se	ason	7.	Co	ool Sea	son	/ Hot	Season
No.	System	Apr	.May	Jun	. Jul	. Aug.	Sep	Oct.	Nov.De	c . Jun	.Feb.Ma	.Total
1.	Track circuit	10	22	9	7	8				2	4	62
2	Point	2	9	. 8	7		2		1	2		31
3	Power supply		6	. 2	7		3		1			19
4	P.T.C. bare wire	3	2	8	4	٠	٠.				1	18
5	Signal					2	1	4		•		7
6	Block Equipment	٠		2	1	·				;		3
	Total	15	39	29	26	10	6	4	2	4	5	140

Note: Figures are the sum for 2 years (Apr. 1981 - Mar. 1983)

Rainy season began from April in 1982

Source: B.R.C.

#### 5-8 Telecommunications

#### 5-8-1 Telecommunication Lines

The P.T.C. overhead bare lines are, as shown in Fig. 5.8.1, laid along the railway line. B.R.C. has a contract with P.T.C. for three lines for the Circular Line and six lines for the Suburban Line. Fig. 5.8.2 shows the usage of the telecommunication lines. The overhead bare lines tend to cause communication difficulties during the rainy season (Table 5.7.1).

# 5-8-2 Dispatcher Telephones

The master set is situated at the dispatcher room at Rangoon station and almost every station has a local telephone, as shown in Fig. 5.8.3. These telephones are of the key-ringing type which has calls from the master set to the stations, using selector codes at 200 V DC and 3-1/2 Hz.

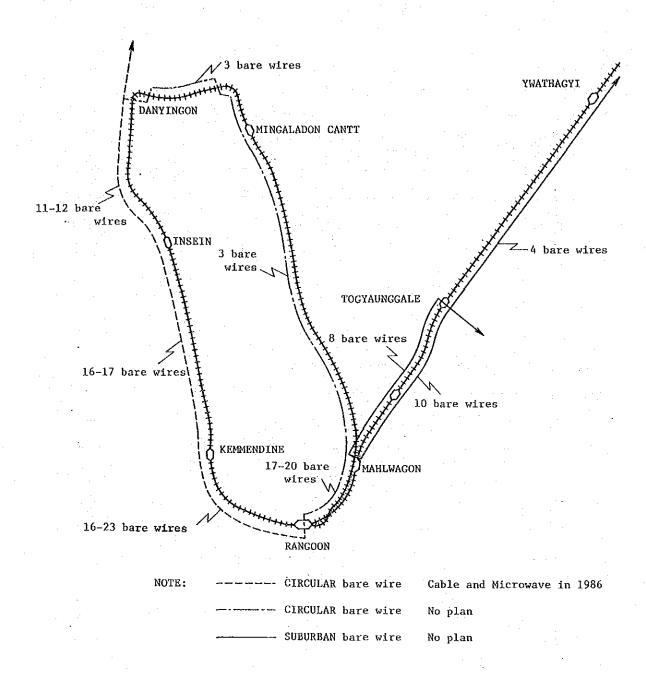
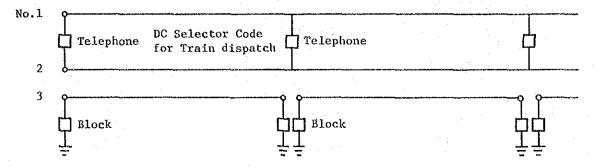


Fig. 5.8.1 P.T.C. Telephone Line Routes

Source: P.T.C.

CIRCULAR LINE ---- 3 overhead bare copper wires



SUBURBAN LINE ---- 6 overhead bare copper wires

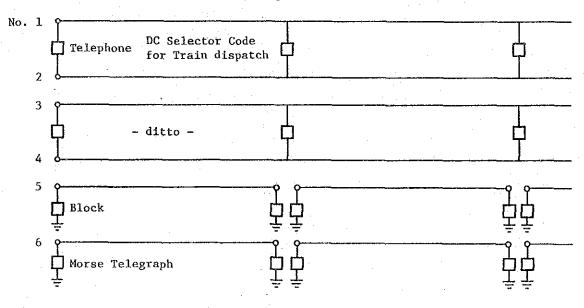


Fig. 5.8.2 Telecommunication Lines

Source: B.R.C.

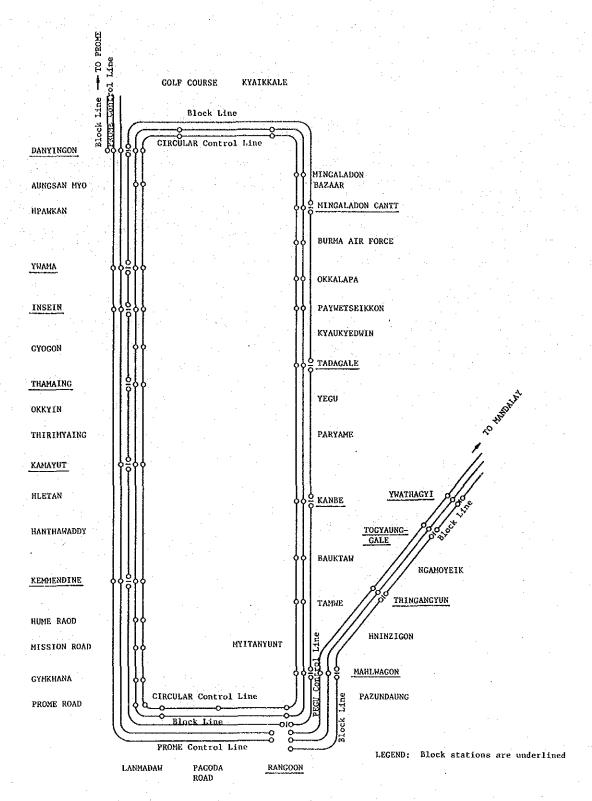


Fig. 5.8.3 Network of Telecommunication Channel

Source: B.R.C.

#### 5-8-3 Telephones for Blocking System

Telephone block stations are equipped for communication with their adjacent stations by means of magneto telephones operated by switch changeover. Single separate telephone channels are laid between these stations.

# 5-8-4 Magneto Telephone Switchboard

Magneto telephone switchboards are provided at Rangoon station (for 250 lines), Insein station (for 20 lines), Mahlwagon marshalling yard (for 10 lines) and the Botataung store depot (for 10 lines) which is used for imported goods. All are interconnected with P.T.C., but the jacks are responsible for almost daily telecommunication failures.

#### 5-8-5 Maintenance Crew

Fifteen persons are assigned for maintenance of the telecommunication facilities of the Circular and Suburban Lines.

# RESTRICTED

CHAPTER 6 ELECTRIC SYSTEM AND TRACTION SYSTEM

#### CHAPTER 6 ELECTRIC SYSTEM AND TRACTION SYSTEM

The selection of either direct or alternating current as the power source for the electric railway system, and of either the electric locomotive or electric railcar traction system, is based on an overall comparison and study of the estimated demand, the transport plan and the investment plan.

The following analysis recommends that the 50 Hz single phase AC 25 kV system and the electric locomotive traction be selected.

## 6-1 AC or DC Electric System

#### 6-1-1 Worldwide Trend

The type of electric railway system newly adopted by a country is determined by the level of railway technology, the technical outlook, and the national economy at the time of railway planning. Plans for expansion of electric railway systems depend on the requirement of application in connection with the existing railway equipment and system.

The present general trend in electric railway systems is directed to the three main systems of the direct current/3000 V, the direct current/1500 V and the commercial frequency single-phase alternating current/25 kV.

There are eight countries in the world which have introduced electric railway systems in the last decade. Of these countries, seven have adopted the commercial frequency single-phase alternating current/25 kV system. General assessment is that this commercial frequency single-phase alternating current/25 kV is superior to other systems. Also, this system is the international standard for the U.I.C.

### 6-1-2 Comparison of Electric Systems on the Lines

### (1) Technical conditions

An overall study of electric system for the Circular and Suburban Lines was conducted with regard to the following various current conditions.

## a. Power source

There is no problem regarding the availability of the electric power necessary for the planned electric traction on both lines.

However, it is necessary to equip the lines with a proper power supply long-distance transmission lines and railway including system economic interconnected by these the lines. From substations standpoint, the AC electric traction system is more preferable since it requires a lesser number of railway substations than does the DC system.

# b. Road and passenger overbridges

There are a great number of road and passenger overbridges that overlie the track of both the Circular and Suburban Lines. In the case of AC traction, a greater distance of insulation than required for DC traction, must be maintained between these structures and the electric facilities for power supply, such as pantographs and the live parts of the catenary. Moreover, road overbridges need improvement to secure electrified operation. The total volume of such work for the DC traction system is less, although the number of spots that might need such improvement is the same as for the case of AC.

### c. Signalling system

Both the Circular and Suburban Lines use DC current systems for the track circuits of the signalling systems. The introduction of DC traction system therefore requires that the existing track circuits be completely changed.

# d. Communication lines

The introduction of AC traction system results in an interference problem caused by induction in the existing bare overhead lines. These lines must therefore be spaced away from the track or built into a shielded cable if the AC system is to be employed.

#### (2) Initial investment

In comparison with the estimated initial investment for AC and the DC traction systems, the former requires an initial investment which is about 80% of the latter.

# (3) Experience in electrification

The Circular and Suburban Lines will be the first electrified lines in B.R.C. and so there are no railway engineers who are experienced in electric railway operation. Consequently, the electrification should be

of a type that is simple to construct and maintain. Also, the system should be of a type that is one of the more widely adopted systems in the world because technical introduction can readily be achieved. This all suggests that the commercial frequency single-phase AC 25 kV system be adopted.

In passing, it may be pointed out that this commercial frequency single-phase AC 25 kV system is going to be introduced, with the cooperation of B.R.C., for the Kyangin Cement Line by the Ceramic Industries Corporation.

## 6-2 Electric Locomotive or Electric Railcar

# 6-2-1 Transport Capacity

The railway passenger volume is forecast to reach 542 thousand per day (6.3 times the present volume) by the end of the project in the year 2019. The electric locomotive traction system will have sufficient capacity to carry this increased number of passengers by shortening the minimum headway to 7.5 minutes. Therefore, there is no need for further shortening of the minimum headway by adopting the electric railcar traction system.

# 6-2-2 Ground Facilities

In the case of the Circular and Suburban Lines, the electric railcar traction system will require a greater increase in the ground facility investment, compared with the electric locomotive traction system. This is because of the necessity of maintaining the overhead clearances.

The electric railcar traction system needs a position for the overhead contact wire, which is approximately 400 mm higher than the electric locomotive traction system to maintain passenger head clearance beneath the pantographs of carriages. This will considerably increase the civil engineering costs due to modifications (such as raising or removing) of road overbridges.

The existing sheds, workshops and carriages will be utilized to a greater extent with an electric locomotive traction system, than they would be in an electric railcar traction system.

#### 6-2-3 Effects of Speed Increase

The electric railcar traction system is generally suitable for lines such as the Circular Line, which have shorter distances between stations,

because this traction system has higher accelerating and braking performance than the electric locomotive traction system. This advantage, however, will not be sufficiently realized due to the maximum speed remaining the same as that for the existing track condition. Consequently, any speed increase by changing the system will be insufficient to compensate for the increase in the rolling stock procurement costs. This is clarified by the following calculation.

The electric railcar traction system will increase the scheduled speed by about 20%, and this is estimated to increase railway passenger demand by 5% in the commissioning year, according to "the modal split model". Moreover this increase in passenger will grow at an annual average rate of 2.9% for the entire project life. Thus revenue will increase in proportion to the incremental number of passengers. The revenue increase can be accordingly given by the following formula.

Revenue increase in the first year of the project

= Number of passengers × Increase rate × Average fare

= 
$$233 \times 10^3 \times 365 \times 0.05 \times 0.4 = 1,700$$
 thousand Kyats/year

Revenue increase over the life of the project

30  
= 
$$\Sigma$$
 Revenue increase in 1990 × (1 + Growth rate)<sup>i-1</sup>  
i=1

30
= 
$$\Sigma$$
 1700 (1 + 0.029)<sup>i-1</sup> = 80 million Kyats
i=1

The electric railcar traction system will require a further investment of 200 million Kyats (refer to Table 6.2.1). These two figures clarify that the electric railcar traction system will not have sufficient economic merit when compared to the electric locomotive traction system.

Table 6.2.1 Comparison of Rolling Stock Procurement Costs

		(unit:	LITTION	Kyat.87
Traction System	1990	2000	2010	Total
Electric Locomotive (No. of Locomotives) (No. of Carriages)	316 (19) (105)	89 (5) (31)	116 (7) (37)	521 (31) (173)
Electric Railcar (No. of Railcars)	445 (111)	120 (30)	156 (39)	721 (180)
Differences	129	31	40	200

Source: Study estimates

# 6-2-4 Maintenance and Storage

Electric locomotives have motors on a locomotive only, and are hence simpler to maintain and manage than electric railcars which have motors on two or more cars in a train.

# RESTRICTED

# CHAPTER 7 TRANSPORT PLAN

#### CHAPTER 7 TRANSPORT PLAN

## 7-1 Premises for Transport Plan

### 7-1-1 Demand for Transport

The transport plan is based on a 2.7 times estimated increase of the transport demand and a 70% increase in train frequency, between 1982 and 1990 when electrified operation is to begin.

# 7-1-2 Transport Network

The recent cross section passenger volume shown in Fig. 3.3.3 indicates large volumes between Rangoon and Insein and between Rangoon and Mingaladon Cantt on the Circular Line as well as between Rangoon and Thingangyun on the Suburban Line. There is a small volume for most other sections, particularly between Thingangyun and Ywathagyi on the Suburban Line.

# (1) Determination of train operating schedule

Determination of the train operating schedule requires meeting the demand for transport with increased efficiency and with the least number of carriages.

After the electrification, locomotive traction system is adopted. Therefore, train reformation to couple the electric locomotive at the head of the train for shuttle service needs about ten minutes.

The policy is to minimize switching operations of locomotives in stations in order to increase train frequency.

As a result, this schedule reduces the switching operation of locomotives at Rangoon station.

Since Mingaladon township is one of the development areas, a boost in the number of railway passengers is expected with the relocation of the terminal station further along the line at Mingaladon Bazaar.

# (2) Rearrangement of station track layout

The facilities in terminal stations are improved for shuttle operation, as follows.

- (a) Mingaladon Bazaar : new layout of an auxiliary main track and change to relay interlocking
  - (b) Togyaunggale : new installation of a point and changes to relay interlocking

#### 7-1-3 Train Speed

It is necessary to increase the scheduled speed in order to increase train frequency.

Under the given track and signalling conditions, any increase in the scheduled speed depends on increases in the acceleration, deceleration, the maximum speed, and reductions in the stopping time.

# (1) Electric locomotive acceleration and deceleration

The electric locomotive average starting acceleration and stopping deceleration of 1.7 to 1.8 km/hour/second, respectively, is used (cf. section 8-2-2).

## (2) Maximum speed

The short interstation distances on the Circular Line and Suburban Lines, B.R.C. operating standards and present track conditions, result in the maximum speed being set at 48 km/hour for the Circular Line and at 56 km/hour for the Suburban Line. However, future improvements to the track will enable higher maximum speeds.

### (3) Stopping time

The stopping times for the following stations are determined with reference to the number of passengers boarding and alighting at the stations as follows.

(a) Rangoon : 2 - 4 minutes

(b) Insein : 2 minutes

(c) Mingaladon Bazaar, : 1 minute

Kemmendine, Kamayut,

Thingangyun

(d) Other block stations : 30 seconds

(e) Other non-block stations : 15 - 30 seconds

#### (4) Operating time

The interstation operating time is assessed by preparing a running distance-speed curve, a train running curve, computing the average speed, and by assessing the time on a 30 second basis.

# (5) Scheduled time

The required time between adjacent pairs of main stations is given in Fig. 7.1.1 and Table 7.1.1.

The Circular Line				
	Rangoon	Mingaladon Bazaar	Insein	Rangoon
Operating	43'-	20.6 km 	→ 35	1
Stopping	(4') (5')	(1') (2!)	(21) (61	(41)
Inner Train	0	<u> </u>	<b>—</b> 73' ———	<del></del>
Outer Train	116'-	— 67' <i>—</i> ——	— 41' ——	0
The Suburban Line	Rangoon	Thingangyun	Togyaunggale	Ywathagyi
Operating	0 km  16' 20.7 km	7.3 km 13.4 km	11.7 km 	20.7 km
Stopping	(10') (1'15"	) (1') (15")	(30") (0	) (15')
Up Train	0	= 17 <sup>1</sup> 15"	<u> </u>	<del></del>
Down Train	40'	- 21'45"	13'	0

Fig. 7.1.1 Train Operating and Stopping Time

Source: Study estimates

Table 7.1.1 Train Operating Time

Section	km	Present (A)	Electrifi- cation (B)	Shortening (B-A)	Ratio [(B-A)/A] %
Rangoon-Rangoon	46.6	2°201	1°56'	- 24	17.1
Rangoon-Rangoon	46.6	2°251	2°00'	- 25¹	17.2
Rangoon-Insein	14.5	451	41'	- 4 t	9.0
Rangoon-Mingaladon Bazaar	20.6	58'	481	- 10'	17.2
Rangoon-Togyaunggale	11.7	35 '	26 1 30"	- 8130"	24.3
Rangoon-Ywathagyi	20.7	531	401	- 13'	24.5

Source: Study estimates

#### 7-1-4 Train Headway

The train headway is affected by the train running speed and the presence of block systems and block sections both installed for the safety of operation.

The telephone block system extends over 31 kilometres, with the largest section on the Circular Line being seven kilometres. It is possible to increase the present train frequency by improving the block system facilities.

## (1) Minimum headway

It is planned that the block sections between the Kemmendine-Rangoon-Mahlwagon track retain their present automatic block system, and other sections of the Circular Line are equipped with a better block system. In this improvement the minimum headway is set as 7.5 minutes.

(2) Railway lines crossing between the Suburban Line and the Circular Line in Rangoon-Pazundaung section

At Rangoon station, the long-distance Mandalay and Prome lines, share tracks 1, 2 and 3, while the Suburban Line uses tracks 4 and 5, and the Circular Line uses 6 and 7.

Because of this track layout, both the Circular Line and the Mandalay line must intersect at level between Rangoon and Pazundaung. Consequently, a delay in the operating schedule on one line can cause delays in the other lines, and resulting in difficulties in maintaining the timetable.

In order to attain the minimum possible headway, the present track layout of Rangoon station is altered that the Circular Line is routed to not intersect the Mandalay line.

# (3) Rearrangement track layout at Rangoon station

The rearrangement of arrival and departure tracks at Rangoon station is as follows.

(a) No. 1 track : for the trunk line super class trains

(b) No. 2 track : trunk line spare track

(c) No. 3 track : for Circular Line inner train

(d) No. 4 track : for Circular Line outer train

(e) No. 5 track : common track shared by the Circular and

Suburban Lines

(f) No. 6 and 7 tracks: common track shared by the trunk (ordinary

class train) and Suburban Lines

(g) No. 8 track : locomotive run-round track

The track layout is set to correspond to the above rearrangements.

#### 7-2 Transport Plan

# 7-2-1 Transport Capacity to Meet the Demand

The number of trains is determined by the passenger demand of the interstation section with the largest cross-section volume for a given line.

#### (1) Number of carriages in unit train formation

The existing six carriage train formation is retained, and covers the increased passenger volume dealt with by increasing the frequency.

#### (2) Carriage riding efficiency

The seating capacity for carriages is set at 64 persons with standing space for 36, so that the total capacity of a train is 600 persons (cf. Section 8-2-3).

The estimated riding efficiency rates for the maximum cross-section passenger volume on the Circular and Suburban Lines for the initial year of electric traction are as follows.

- (a) Peak time zone : 150% [1.5 (times) × 600 (persons) = 900 persons per train]
- (b) Other time zones: 125% [1.25 (times) × 600 (persons) = 750 persons per train]
- (3) Number of scheduled trains
  - a. Number of scheduled trains

The number of scheduled trains is computed as follows, on the basis of the estimated demand for the initial year of electric traction.

The number of scheduled trains per hour is obtained by the following formula.

$$T_{ij} = D_{ij} / N \cdot \eta$$

where  $T_{ij}$ : number of trains per hour in i section during j time zone

D.: maximum cross-section passenger volume per hour in i section during j time zone

N : capacity per train (600 persons)

n : riding efficiency (peak time: 150%, other time: 125%)

b. Number of scheduled trains between main sections of the Circular and Suburban Lines

The numbers of scheduled trains required for the main sections in the Circular and Suburban Lines are computed using the above formula and shown in Table 7.2.1.

c. Number of shuttles at Rangoon station

The number of shuttles at Rangoon station is calculated at eleven.

d. Headway for Circular and Suburban Lines

Table 7.2.2 shows a percentage change in the headway for the current year and for the initial year of electric traction. As a result, it shows a reduction to 70% of that at present.

Table 7.2.1 Number of Scheduled Trains (1990)

			1	W. Co. Co.	Wiscon Day	7	
	Item		insein Rangoon	Mingaladon bazaar -Rangoon	Mingaladon bazaar -Insein	wathagyı -Rangoon	27.5 
Morning	Hourly	Interstation Section	Kamayut-Hletan	Kanbe-Bauktaw	Ywama-Insein	Hninzigon -Mahlwagon	* .
Peak Time	Passenger (*1)	For 1982	1,533	1,003	268	865	
		For 1990	4,146	2,713	725	2,339	
	Required Number per Hour	of Trains For 1990	4.7	 	2.0 (*2)	2.6	
Evening	Hourly	Interstation Section	Kamayut-Hletan	Myithanyunt -Mahlwagon	Ywama-Insein	Hninzigon -Mahlwagon	
Peak Time	Passenger (*1)	For 1982	1,218	676	241	734	
		For 1990	3,294	2,567	652	1,985	
	Required Number per Hour	of Trains For 1990	3.7	2.9	2,0 (*2)	2.3	
All Day	Hourly	Interstation Section	Kamayut-Hletan	Yegu-Paryame	Kyaikkale- Mingaladon Bazaar	Hninzigon -Mahlwagon	
	Passenger (*1)	For 1982	992	542	150	301	
		For 1990	2,072	1,466	907	814	
Off Peak Time	Hourly Passenger (*1)		1,602	151,131	326	627	
	Required Number per Hour	of Trains For 1990	2.2	1.6	1.0 (*3)	1.0 (*3)	
All Day's Operating Time	Total Required Number Train for Day	umber of	96	0.2	<b>7</b> 7	87	· .
Notes:	(*1) At the maximum (*2) Operation of a (*3) Operation of m	imum of a of mi	cross-section minimum of two trains nimum of one train				

- 155 -

Study estimates

Source:

Table 7.2.2 Headway Reduction Ratio

· ·		· · · · · · · · · · · · · · · · · · ·	
Section	Current Number of Trains	Number of Trains in Initial Year	
Rangoon-Insein	62	96	
Rangoon-Mingaladon Cantt	52		
Rangoon-Mingaladon Bazaar		70	
Insein-Mingaladon Cantt	32		
Insein-Mingaladon Bazaar	·	44	
Rangoon-Thingangyun	38	48	
Thingangyun-Togyaunggale	24	32	
Togyaunggale-Ywathagyi	6	12	
Total	214 (A)	302 (B)	
	(A)/(B): 70.9%		

Source: Study estimates

# 7-2-2 Train Operation Diagram and Number of Scheduled Trains

The train operation diagram is determined on the basis of the above studies, and the number of scheduled trains calculated as follows.

# (1) Train operation diagram

The organization of the train operation diagram is made with reference to the structure of the line arrangement, the time requirements of transport demand, the division of block sections, and the other equipment conditions.

The operating diagram proposed for application in the initial year of electric traction, is given in Appendix 3.

The maximum [hourly] number of peak time scheduled trains is set at five while the minimum headway determined for the peak time operation is nine minutes.

#### (2) Number of scheduled trains

The numbers of trains for different sections and lines are shown in Fig. 7.2.1.

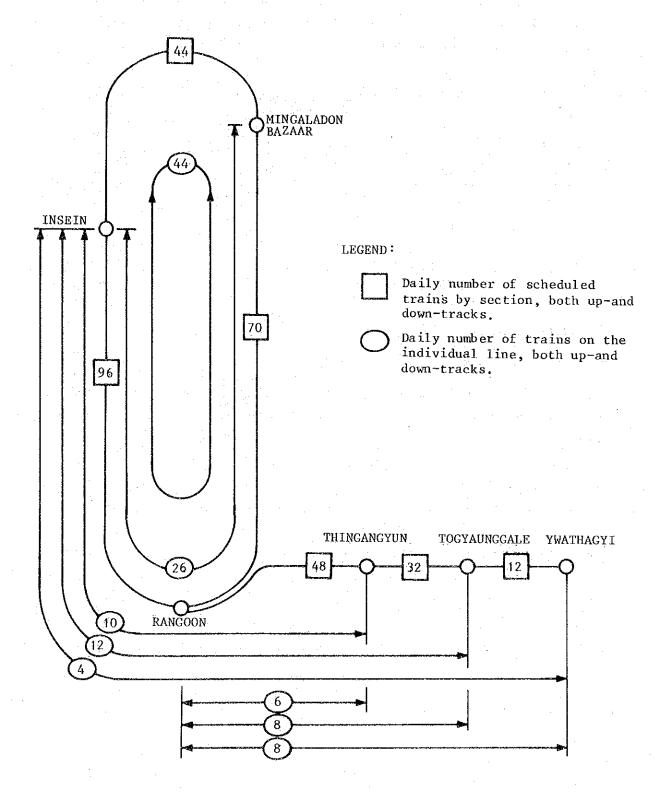


Fig. 7.2.1 Number of Scheduled Trains

Source: Study draws

### (3) Long-term transport plan

The train diagram modifications planned for fiscal 2000 and 2010 to meet the long-term railway demand, will use essentially the same manner employed in the plan for 1990.

Table 7.2.3 Long-term Transport Plan

Fiscal Year	Average Headway During Peak Time (minutes)	Train-km (km/day)	Total Number of Scheduled Trains	Train Units Required (unit)
1990	12	3,939.2	302	16
2000	10	4,952.6	368	21
2010	7.5	6,358.4	458	26

Source: Study estimates

#### 7-3 Utilization of Rolling Stock

### 7-3-1 Rolling Stock Utilization Concept

The utilization or allocation to service of rolling stock depends on the train operating diagram established for the initial year of electric traction.

The utilization of electric locomotives is centralized at the Insein shed. Electric locomotives begin to arrive about 20:00 every evening and are housed on the storage tracks in the shed after Grade-A inspection.

The utilization of carriages is based at the Insein and Rangoon sheds. At the Rangoon shed, carriages are presently housed overnight in train form, while at the Insein shed some carriages are kept next to the platforms overnight because of limited shed space.

Locomotives with carriages scheduled to begin or end the day's operation at Rangoon station, are deadheaded between Rangoon and Insein stations.

#### 7-3-2 Train Kilometres

An effective plan is made for utilization of rolling stock, based on the above-mentioned conditions.

Table 7.3.1 shows the estimated electric locomotive running kilometres for the initial year of electric traction.

Table 7.3.1 Train Kilometres per Day (1990)

Section	Item	Present El	ectrification	Difference
	Operation Trains	87	96	9
Rangoon	Train-km	2229.0	3340.0	1111.0
Rangoon	Locomotives	8	(*)	
	Operation Train	38	48	10
Rangoon	Train-km	435.8	599.2	163.4
Ywathagyi	Locomotives	2	(*)	
	Operation Trains	125	144	19
Total	Train-km	2664.8	3939.2 (A)	1274.4
	Locomotives	10	16 (B)	6
			(A)/(B): 246.	2

Remark: (\*) Locomotives are used in common with the Circular and Suburban Lines

Source: Study estimates

## 7-3-3 Numbers of Rolling Stock

Table 7.3.2 shows the estimated numbers of electric locomotives and carriages for the initial year of electric traction as well as for the later years.

Table 7.3.2 Numbers of Electric Locomotives and Carriages

		1990		2000		2010
	EL	Carriages	EL	Carriages	EL	Carriages
Circular and Suburban Lines	16	96	21	126	26	156
Maintenance and Stand-by	3	9	3	10	5	17
Total	19	105	24	136	31	173

Source: Study estimates

#### 7-4 Education and Training

An appropriate education and training program must be instituted to provide instruction in the structure and operation of new electric locomotives to the drivers and maintenance crew at both rolling stock sheds. Also, high-level training for instructors will be given through programmes including studying abroad.

#### 7-4-1 Drivers

A fixed-length course of theoretical instruction and on-the-job training must be instituted to educate the junior and senior drivers at the Insein Diesel shed.

The on-the-job training program must include the driving of an actual electric locomotive on a pilot section (cf. Chapter 9).

The length of the theoretical instruction and on-the-job training should be at least four and two months, respectively.

#### 7-4-2 Maintenance Crew

Essentially similar education and training as for the crew must be instituted to educate the service staff at Insein shed. A course for maintenance, repair and safety supervision should also be included.

The length of the theoretical instruction and on-the-job training for the maintenance crew should be at least 3.5 and 1.5 months, respectively.

### 7-5 Safety Assurance

A safety assurance scheme is fully instituted in the electrification project. In this scheme, warning signs are provided at level crossings to warn drivers of the high-voltage lines, and barriers positioned to prevent the passage of vehicles with loads higher than the available clearance.

Moreover, every bridge over the track will have a guard fence on both sides to prevent people from touching the wires.

Other measures such as educating the people not to walk on the tracks, or ride on the roofs of carriages must also be instituted.

# RESTRICTED

CHAPTER 8 RAILWAY ELECTRIFICATION PLAN

#### CHAPTER 8 RAILWAY ELECTRIFICATION PLAN

## 8-1 Basic Plan for Railway Facilities

### 8-1-1 Feeding System

## (1) Types and characteristics of AC feeding systems

The available types of AC feeding systems and their characteristics are outlined in the following.

### a. Simple feeding system

The simple feeding system is the most basic system and consists of the overhead contact line and the rail. The negative feeder (NF) simple feeding system is a variation in which the NF is extended along the rail and connected with the rail at every several kilometres by a connecting wire. This facilitates protective detection when insulator flashover occurs in the feeding circuit, and also serves to decrease the impedance of the feeding circuit.

The features of the simple feeding system (with NF) are as follows:

- (a) This circuit is the most economical and the easiest to maintain since its feeding circuit is the simplest.
- (b) Inductive interference to telecommunication lines is great.
- (c) Rail potential is higher than that of other feeding systems.
- (d) The feeding substation interval is about 50 kilometres.

#### b. Autotransformer (AT) feeding system

The AT feeding system is a system where the feeding voltage from the substation is increased to a level higher than the catenary line voltage (twice the catenary voltage in case of JNR), and then decreased to the required catenary line voltage by autotransformers located at every 10 to 15 kilometres along the track to supply power to the electric rolling stock.

The features of the AT feeding system are as follows:

- (a) As the feeding voltage from the substation is high, it is suitable for supply of large power.
- (b) Inductive interference to telecommunication lines is small.
- (c) The feeding circuit is complicated as it requires another feeding wire.
- (d) The substation interval is about 100 to 120 kilometres.

### c. Booster transformer (BT) feeding system

The BT feeding system is a system by which the return current flowing in the rail is boosted by the booster transformers provided about every 4 kilometres and the BT section provided on the overhead contact line.

The BT system is divided into two types, in which one has the rail section insulated and the booster transformers inserted between the catenary line and rail, and the other having one NF provided and current boosted to the NF.

The features of the BT feeding system (with NF) are as follows:

- (a) The inductive interference to telecommunication lines is smaller than for other feeding systems.
- (b) The composition of the feeding circuit is complex because of the provision of the BT sections.
- (c) The feeding substation interval is about 40 kilometres.

# (2) Feeding systems of Circular and Suburban Lines

The optimum location of the railway substation is the place near the centre of loads for train operation and near the substation available as the power supply. Based on these conditions, the location of the railway substation is selected near Mahlwagon junction.

As the Circular Line is a loop, a feeder circuit is equivalent to a substation interval of 45.9 kilometres. The Suburban Line runs a distance of 16.2 kilometres between Mahlwagon and Ywathagyi. Therefore, the simple feeding system is selected because of the feeding distance.

### (3) Feeding system diagram

Composition of the feeding system includes considerations and decisions on the following:

- (a) The power supplied from Mahlwagon substation consists of two single-phase power supplies of different phases fed to Rangoon and Mingaladon Bazaar. The loads for train operation should be balanced for each phase as far as is possible.
- (b) Dead sections are provided as points where two different phases meet.
- (c) During maintenance and in case of accident to one overhead contact line, the power source for the other overhead contact line (section) should be secured as far as possible by a disconnecting switch.

- (d) At the Insein shed, a 24-hour power source is required for the continuous inspection of rolling stock and so power should be readily supplied from either phase to the Insein shed.
- (e) The effects to the Circular and Suburban Lines should be minimized when the overhead contact line is earthed due to mishandling during the rolling stock inspection in the Insein shed.

A feeding system satisfying these conditions is shown in Fig. 8.1.1.

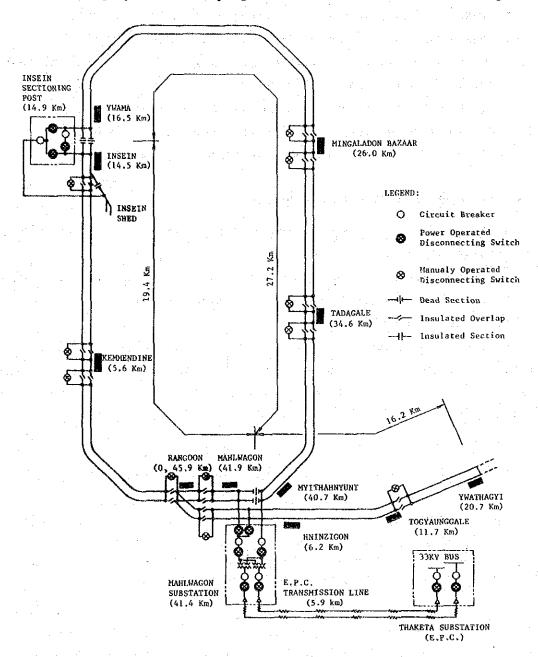


Fig. 8.1.1 Feeding System of the Circular and Suburban Lines

Source: Study draws

## 8-1-2 Rail Potential

The rail potential is set at 60 V maximum at a target value.

There is a trial calculation under following conditions:

- (a) the rail is connected at every four kilometres with negative wires,
- (b) the leakage admittance to earth of the rail is one siemens/kilometre,
- (c) the load current is 100 A.

The result shows that the rail potential is less than 20 V.

In this electrification plan, the conditions are as follows:

- (a) the negative wire is connected at every kilometre for the sake of safety measures against drop of the rail bond,
- (b) The admittance is more than one siemens/kilometre,
- (c) the maximum current of an electric locomotive is about 60A.

  Thus the rail potential is far less than the target value.

# 8-1-3 Clearance under the Road Overbridges

There are 16 road bridges, with heights with respect to the rail level being as shown in Table 5.3.3.

As countermeasures to lack of the clearance, lowering the roadbed, installation or replacement of road overbridges, and raising the road overbridges may be considered.

Electric locomotive traction is adopted. It enables lowering the heights of the roof of the locomotives and of the overhead contact wires. Therefore, the lack of clearance under the road overbridges can be technically solved by lowering the roadbed.

#### (1) Electric clearance

The electric clearance is decided in conformity with the UIC code 606 (non-polluted area).

The static clearance between live conductors and the earth is selected as the minimum value of 200 mm in the code.

## (2) Minimum height of overhead contact wire above rail level

The minimum height of the overhead contact wire is set at 3,800 mm by adding the height of maximum moving dimension (3,505 mm) and the electric clearance (290 mm) determined by the UIC code. This requires lowering of a part of the locomotive roof to mount the pantograph. The driver comfortability is nevertheless maintained by proper design of the locomotives.

## (3) Clearance beneath road overbridges

The clearance beneath road overbridges is set at 4,100 mm by summing the following:

Minimum height of overhead contact wire (3,800 mm)

Dip of the overhead contact wire (50 mm)

Diameter of overhead contact wire (12.34 mm)

Dynamic lift of overhead contact wire (50 mm)

Allowance to displacement of overhead contact wire (10 mm)

Brief period clearance between live conductor and earthed structure (170 mm)

## 8-1-4 Height of Overhead Contact Wire above Rail Level

#### (1) Minimum height

From section 8-1-3, the minimum height of the overhead contact wire is set at 3,800 mm.

### (2) Maximum height

The maximum height of the overhead contact wire is set at 5,200 mm. The height of the overhead contact wires above roads is stipulated by bylaw as being not less than 17 feet (5,182 mm).

For reference, the maximum loading height of automobiles is set at 14 feet (4,268 mm) by Municipal Bylaw. This height gives sufficient safety clearance below the 25 kV overhead contact wire.

#### (3) Standard height

The standard height of the overhead contact wire is set at 4,500 mm, which is at the middle of vertical range of pantograph movement and therefore provides a stable current collection.

## 8-1-5 Rolling Stock Gauge

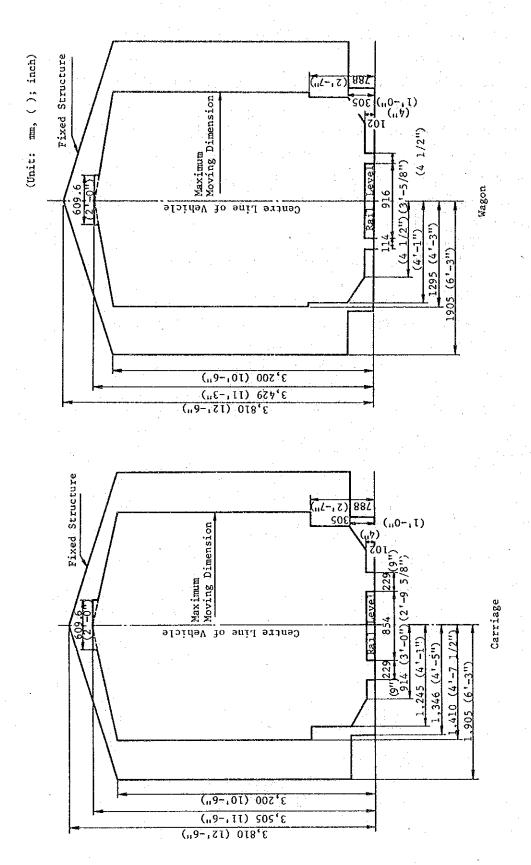
The rolling stock gauge of AC electrified sections is determined on the basis of the present rolling stock gauge (cf. Fig. 8.1.2) and the rolling stock pantograph gauge.

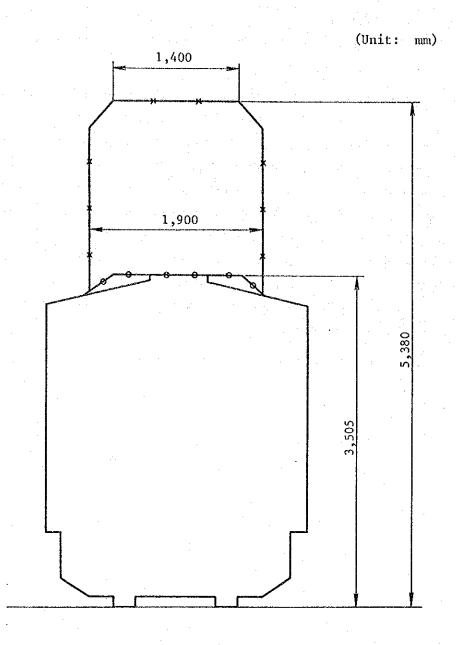
- (a) The gauge to the roof-top device, when the pantograph is folded, is set at 3,505 mm.
- (b) The gauge, when the pantograph is fully expanded, is set at 5,380 mm.

The rolling stock gauge defined above, is illustrated in Fig. 8.1.3.

Maximum Moving Dimensions for Rolling

Fig. 8.1.2





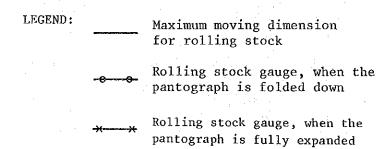


Fig. 8.1.3 Rolling Stock Gauge after Electrification

Source: Study draws

### 8-1-6 Construction Gauge

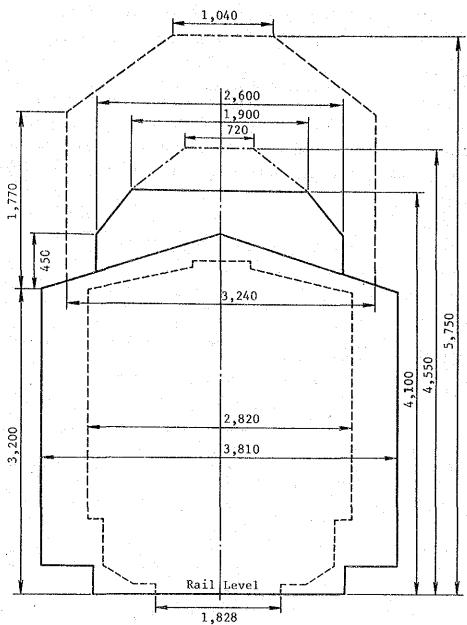
The construction gauge of the AC electrified section is determined for the following three cases.

- (a) The gauge applied to the case in which the standard height of the overhead contact wire (4,500 mm) is adopted.
- (b) The gauge applied to the case in which the minimum height of the overhead contact wire (3,800 mm) is adopted. This gauge is applied to the station structures (passenger overbridges, roofs, etc.) in order to secure electrical clearance between the live conductors and earthed structures.
- (c) The gauge applied to the case in which the minimum height of the special overhead contact wire (3,800 mm) is adopted.

  This gauge is applied to the road overbridges to secure clearance beneath road overbridges.

These three construction gauges are detailed in Fig. 8.1.4.





LEGEND: For Standard height of overhead contact wire For Minimum height of overhead contact wire (applied to passenger overbridges, roofs of stations, etc.) For Minimum height of special overhead contact wire (applied to road overbridges)

Fig. 8.1.4 Construction Gauge

Source: Study draws

## 8-1-7 Meteorological Conditions

The electric facilities are planned using the meteorological records and those for damage to railway facilities by inclement weather.

### (1) Special weather conditions

### a. Earthquakes

The records of earthquakes with a magnitude of greater than 6 (MM scale) over the past 100 years, are given in Table 8.1.1. According to these records, the maximum value ever recorded is 7, and the value corresponds to IV (moderate earthquake) of the Japanese seismic intensity scale.

Table 8.1.1 Earthquakes in Rangoon (More than MM scale 6)

Date of Oc	currence	Intensity	Remarks
July 23	3 1884	Moderate	
Dec. 17	7 1927	Moderate (MM Scale 6)	Caused certain damage in Rangoon.
May 5	5 1930	Felt Strongly at Rangoon (MM Scale 6)	Pegu Earthquake. Caused total destruction together with 500 deaths at Pegu. Caused considerable damage and 50 deaths in Rangoon.
Feb. 9	1969	Moderate (MM Scale 6)	Cracked some buildings in Rangoon.
Sep. 9	1970	Moderate (MM Scale 7)	Cracked over 60 buildings in Rangoon and caused many instances of falling plaster. Bells fell off Shwedagon Pagoda.

Source: Department of Meteorology and Hydrology Remarks: MM Scale - Modified Mercallit Scale

### b. Lightning

Records of visual observation indicate that thunderstorms occur on an average of 35 days per year.

### c. Cyclones

Cyclones occur during the months of May to October, but pass

through Rangoon only once every four years. The maximum wind velocity of cyclones upon reaching Burma exceeds 100 miles/hour (44.7 metres/second), but weakens to 70 miles/hour (31.3 metres/second) by the time the cyclone passes Rangoon (cf. Table 8.1.2).

Table 8.1.2 Tornados and Cyclones in Rangoon

Date of C	ccurrence	Remarks
Tornados	1950	At Rangoon Station. Caused 11 deaths and 41 persons injured.
	July 8 1959	At South Okkalapa. Caused 160 houses damage and 10 persons injured.
Cyclones	May 7 1975	Bassein Cyclone.  Maximum wind speed: 70 miles/hour at Rangoon.  Caused considerable damage to houses in the suburbs of Rangoon.
	May 5 1982	Gwa Cyclone.  Maximum wind speed: 70 miles/hour at Rangoon.  Caused considerable damage to houses in the suburbs of Rangoon.

Source: Department of Meteorology and Hydrology

### (2) General weather conditions

Table 8.1.3 shows the weather conditions recorded for the past 30 years at Rangoon.

## a. Precipitation

The rainy season of Rangoon is from May through October. A maximum 24-hour precipitation of 262 mm was recorded in May, 1980, but the rain actually fell continuously for two to three hours out of the recorded 24 hours.

#### b. Temperature

The maximum temperature is 41.1°C and the minimum temperature 13.3°C, the difference between the two being only 27.8°C.

### c. Wind velocity

The maximum wind velocity is due to the effect of cyclones, and is 31.3 metres/second.

Table 8.1.3 Meteorological Statistics of Rangoon (1950 - 1983 Mean)

Description by Month		Maximum	Minimum
Rainfall	mm	609.6 (Aug.)	2.9 (Feb.)
No. of Rainy Days	days	25.11 (Aug.)	0.21 (Mar.)
Heaviest Rainfall in 24 Hrs	mm	262.0 (May)	22.0 (Feb.)
Highest Maximum Temperature	°C	41.1 (May)	34.4 (Sep.)
Lowest Minimum Temperature	°C	21.7 (Jun.Sep.)	13.3 (Jan.)
Maximum Wind Speed	metres/ second	31.3 (May)	12.5 (Jan.)

Source: Department of Meteorology and Hydrology

# (3) Inundation of railway tracks

The rainy season of Rangoon lasts six months, and there is considerable precipitation, with railway tracks often being inundated. Records for this for 1983 are shown in Table 8.1.4.

Table 8.1.4 Railway Track Inundation (1983)

Particulars	Sections (km)	Period (min)	Number of Occurrences
Sections Inundated			·
above Rail Head	Rangoon Railway Station Yard	5 - 40	3
•	0.13 - 1.21	5	1
	3.15 - 3.42	10	1
•	3.76 - 4.29	10 - 50	3
	5.63 - 5.97	15	1
	6.44 - 6.97	5	1
	43.02 - 43.83	5	1
Sections Inundated			
between Rail Head	4.83 - 5.16	<b>an</b> <sub>2</sub>	3
and Sleeper	45.16 - 45.36	<b>33</b> 9	5
			**************************************

Source: B.R.C.

# (4) Basic conditions of electric facilities

These meteorological data set the conditions for the facilities, as follows:

- (a) The maximum seismic intensity is set at MM scale 7.
- (b) Though the maximum wind velocity is 70 miles/hour (31.3 metres/second) on the record, the Burmese building standard of 80 miles/hour (35.8 metres/second) is set as the basis.
- (c) Drainage of the sections is considered as a precaution against the inundation of railway tracks.
- (d) 42°C maximum and 13°C minimum atmospheric temperatures, with a difference of about 30°C, is set as the basis.

## 8-2 Rolling Stock Plan

### 8-2-1 General Requirements.

The basic requirements in deciding the performance of electric locomotives are as below.

Electrification system

Single-phase AC 25 kV. 50 Hz.

Rolling stock gauge

The current B.R.C. rolling stock gauge

(cf. Fig. 8.1.2.)

Track requirement

Gauge

1000 mm

Allowable axle load

12 tons

Grade

Maximum 5%

Curve

Minimum radius 291 metres

Running requirement

Maximum design speed

80 kilometres/hour

Distance between stations

 Minimum
 Maximum

 Circular Line
 0.4 km
 2.8 km

 Suburban Line
 0.8 km
 9.0 km

Hauling load

Carriage train

When made up of 6 carriages, 195 tons When made up of 8 carriages, 260 tons

## 8-2-2 Outline Specification of Electric Locomotive

- (1) Requirements in deciding the performance of electric locomotives
  - a. Train weight
  - (a) Electric locomotives

Maximum axle load as 12 tons on the basis of the current track requirement of B.R.C.

4 axles, 48 tons

(b) Carriages

Trains are planned to be configured of six carriages.

Tare weight

25 tons

Weight of loaded car

32.5 tons

#### b. Train resistance

The train resistance is the sum of the running, starting, grade and curve resistances.

These resistances vary with the structure of the vehicle and the track, and the formulas gained from experimental data differ between countries. The JNR formula is used for the electric locomotives and carriages with roller bearings.

#### c. Acceleration and deceleration

The designed acceleration and deceleration are both to be 1.7-1.8 kilometres/hour/second.

#### d. Adhesive coefficient

The adhesive coefficient is an important value in relation to the train tractive force (or brake) and varies widely with the rail condition.

The adhesive coefficient ( $\mu$ ) of AC electric locomotive is based on the experimental results of JNR, as below.

$$\mu = 0.28$$

#### e. Adhesive tractive force

The adhesive tractive force (Ta) of electric locomotives is given below based on the above requirements.

$$Ta = 13,440 \text{ kg}$$

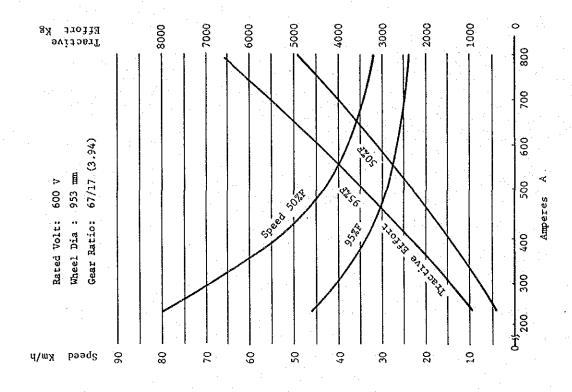
#### (2) Electric locomotive performance

The performance curve of the planned electric locomotives and the characteristic curve of the traction motor are shown in Fig. 8.2.1 and Fig. 8.2.2.

#### (3) Outline of electric locomotive

## a. General arrangement and main features

The general arrangement and the main features are shown in Fig. 8.2.3 and Table 8.2.1 respectively.

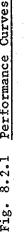




60

S

Speed Km/h



Source: Study draws

10 .

∞

9

N

0

12

Gear Ratio: 67/17 (3.94)

22.5 kV 953 mm

Line Volt : Wheel Dia:

Tractive Effort Ton/Loco.

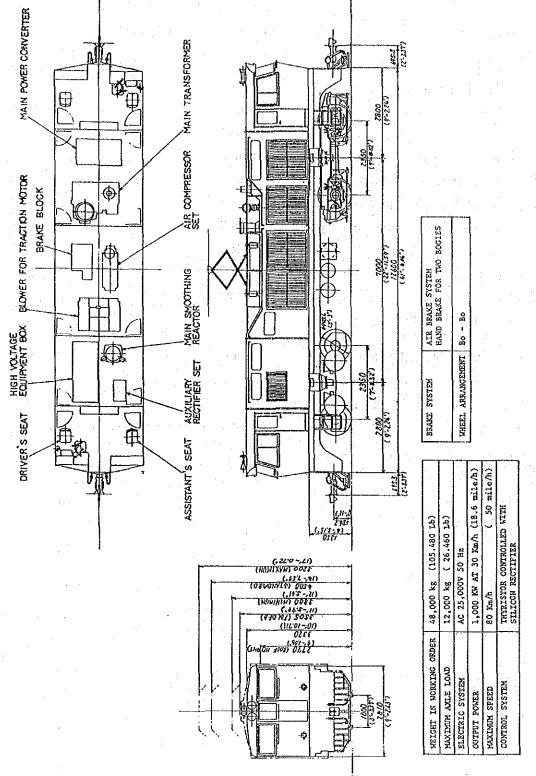


Fig. 8.2.3 General Arrangement of Electric Locomotives

Source: Study draws

Table 8.2.1 Main Features of Electric Locomotive

Electric S	ystem			25 kV AC 50 Hz	
Form of Lo	comotive			Double Box Cab Type	
Axle Arran	gement			Во-Во	
Weight	Working Ord	er (t)		48.0	
	Axle Load	(t)	green and the	12.0	. •
Main	Maximum Len	gth (mm)		13,990	
Dimensions	Maximum Wid	th (mm)		2,810	
•	Maximum Hei	ght (mm)		3,505	
	Total Wheel	Base (m	m)	9,300	
	Bogie Wheel	Distanc	e (mm)	7,000	
	Pantograph	Folded H	eight (mm)	3,505	
Bogie	Rigid Wheel	Base (m	m)	2,300	
	Wheel Diame	ter (m	m)	990	
Perfor-	Continuous	Rated:			•
mance	Output (k	W)		1,000	
	Tractive	Effort (	kg)	12,000	
	Speed	(	km/h)	30	
Maximum Se	rvice Speed	(km	/h)	80	
Axle Drive	System	•		Single reduction gear suspension traction n	
Traction Motor	Туре			Pulsating current, se 4-poles, forced vent axle-suspension type	
	Continuous	Rating	(kW)	250	
			(A)	460	
			(V)	600	
Gear Ratio				17:67 = 1:3.94	•
Control Sy	stem		. •	Thyristor controlled silicon rectifier	with
Brake Syst	em			Air brake system. Hand brake for two bo	ogies
Main Trans-	Туре	•		Shell form, oil force air forced cooled	ed .
former	Continuous	Rating	(kVA) (V)	1,365/1,285/80 22,500/820 × 2/200	•

	Туре		Single phase, thyristor/diode mixed bridge, Freon-boiling forced ventilation
Main	Continuous Rating	(kW)	1,104
Rectifier		(A)	920×2
•		(V)	600
Auxiliary	Machines	4.45	Main transformer blower
			Main rectifier blower
			Traction motor blower
			Air compressor
		•	Auxiliary air compressor

Source: Study estimates

b. Features of electric locomotive

# (a) Selection of thyristor bridge phase control

Although speed control systems such as tap and phase control for AC electric locomotive are feasible, the thyristor phase control system is selected since it is a system capable of continuous control, improves the adhesive performance, and also because it has no abrasive mechanical parts and is easy to maintain.

## (b) Selection of double box cab type

The double box cab type is preferable to the single cab semi-centre type because it has a wider forward visual field from the driver's seat. This increases the degree of safety since many pedestrians walk along the track. The double box cab type is also advantageous for the machine arrangement.

## (c) Relation of rolling stock gauge and insulation distance

The rolling stock gauge is defined by the folded height of the pantograph and from the fact that the energized instruments on the locomotive roof must be within the height of the current B.R.C. maximum moving dimension of 3,505 mm. A safety fence on both sides is installed since the roof is low.

## 8-2-3 Outline Specification of Carriage

## (1) Premises of plan

Premises for the newly planned carriage are as follows.

- (a) High acceleration and deceleration require air brakes.
- (b) Accommodation fitting urban passenger transportation is planned.
- (c) Nominal passenger capacity includes seating capacity and standing capacity.
- Other premises are the same as the current B.R.C. features.

### (2) Outline of carriage

### a. General arrangement and main features

The carriages to be used at the electrification are limited to reconstructed diesel railcar and newly manufactured carriages with air brakes. In future, new additional carriages will be knock-down carriages.

The general arrangement of the planned carriage is shown in Fig. 8.2.4, main features are as follows.

Steel, two axles bogie Form 25 tons

Tare weight

100 (seating 64, standing 36) Nominal passenger capacity

Outside length of car body 18,290 mm 2,820 mm Outside width of car body 3,405 mm Maximum height

Side entrance 2 on one side Air brakes Brake system

## b. Features of carriage

### (a) Seat arrangement and entrance

The seat arrangement has cross seats installed at the centre, and long seats near the entrance to reduce confusion at rush times. 1,200 mm entrances are on each side.

### (b) Nominal passenger capacity

The standing capacity is defined as follows;

Before the long seats :  $4 persons \times 8 long seats$ 

(with hand holds)

2 persons × 2 spaces (with hand holds) Entrance space

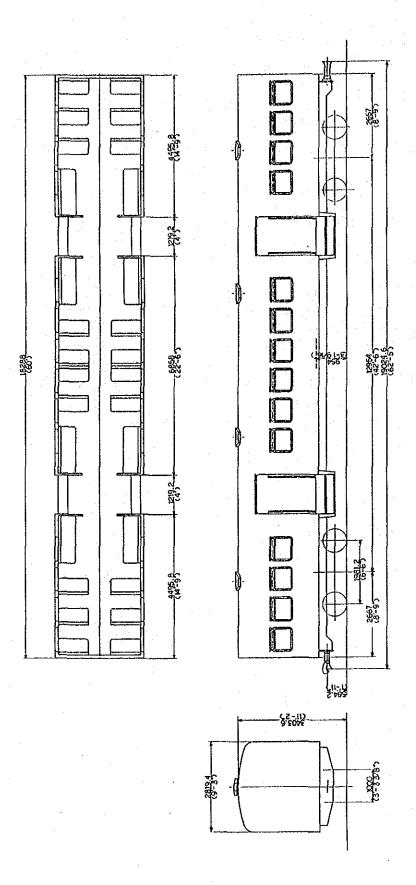
# (c) Other equipments

Room lights and fans are furnished in the carriage room.

Axle generators are used as the power source. Gangways and vestibule diaphragms are not provided as before.

# c. Conductor's room

A conductor's room is provided in one of the train carriages.



Tare Weight about 25 tons

Max. Axle Load 10 tons

Passenger Capacity 64 persons
Standing 36 persons
Total 100 persons

Fig. 8.2.4 General Arrangement of New Carriages

Source: Study draws

### 8-3 Electrification Facilities Plan

#### 8-3-1 Power Source

High reliability is required of the power source for electric railways because of their public nature as a railway service.

Furthermore, three-phase imbalances caused to the general three-phase power network by the single-phase load for train operation must not adversely affect other electrical equipment.

### (1) Transmission network

The principal power plant, substation and transmission system which are under the control of E.P.C. are as indicated in Fig. 8.3.1.

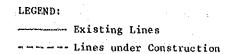
The Hlawga Substation (120 MVA) is located about 5.6 kilometres north of Golf Course station and is a major substation in Rangoon and receives power by one transmission system from the Kyunchaung gas turbine plant (54 MW), the Chauk gas turbine plant (54 MW) and the Lawpita hydro plant (168 MW). It also receives power by another transmission system from the Ywama gas turbine plant (36 MW) located near Rangoon. The total capacity of these power plants is 272 MW.

The Thaketa substation (100 MVA, future 200 MVA) is being constructed about 4.5 kilometres east of Mahlwagon station to increase power supply in Rangoon. Also, a new transmission system linking the substations of Chauk, Hlawga and Thaketa is being constructed for completion in 1986. The Mann gas turbine plant (36 MW), the Prome gas turbine plant (54 MW) and the Myanaung gas turbine plant (67 MW) will be connected to the new transmission system when it is completed.

In addition, there are the Kyaiklat gas turbine plant (14 MW) which has already been completed and the Sedawgyi hydro Plant (25 MW) and the Kinda hydro plant (14 MW) which are now under construction. These power plants are scheduled to be connected to the existing transmission system in 1986 by three new transmission lines.

When these are complete, almost all power plants will be connected as the one power network system with a total capacity of 524 MW, or nearly double the present level, thus greatly improving the power situation in Burma and the capital city of Rangoon.

Rangoon has two 33 kV transmission systems. One is the transmission system connecting the Ahlon gas turbine plant, the Ywama gas turbine plant and the Hlawga substation and the other is the transmission system



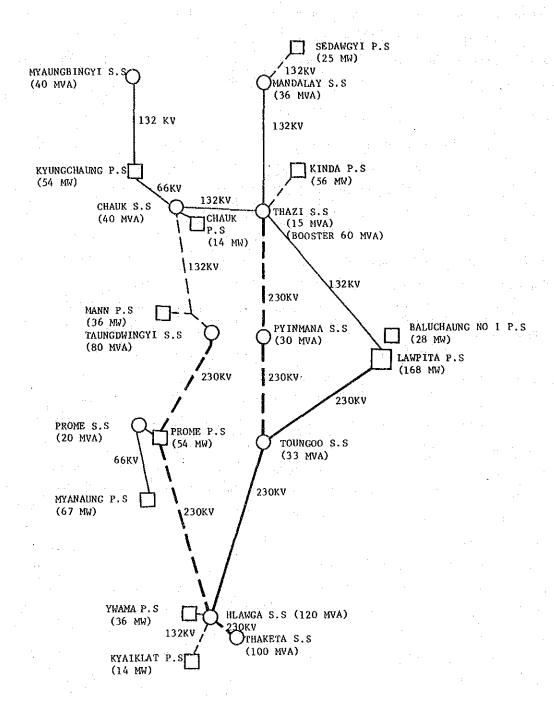


Fig. 8.3.1 E.P.C. Transmission Network

Source: E.P.C.

connecting the Hlawga substation, the Mayangon substation and several small-capacity substations in the city. These transmission systems are being used to the full extent of their capacities.

## (2) Electric power for railway electrification

Electric power for railway electrification must be received from a highly reliable substation or transmission line.

Twenty four power failures have occurred at the Hlawga substation during the past three years. These lasted for five to ten minutes, with 15 minutes at the maximum, and were caused by lightning and flashovers. A planned power stoppage takes place once a year for about 12 hours. The present reliability of the Hlawga substation is not high, but a high reliability can be expected to have been achieved at the substations of Hlawga and Thaketa by the time of railway electrification because of the 1986 expansion of the power source network.

Therefore, either the Hlawga substation or the Thaketa substation is suitable as the E.P.C. substation to supply the railway substation for the Circular and Suburban Lines, and in view of the state of load for train operation. It is planned that electric power be received from the Thaketa Substation.

### (3) Electric traction power

The daily load curve for electric traction power in the first year of electrification is shown in Fig. 8.3.2.

The Maximum demand per hour is 1,658 kW, and is equivalent to 0.22% of the 1982/83 Burmese electric power capacity, while consumption per year is 7,341 MWh, equivalent to 0.67% of the 1982/83 Burmese power consumption results.

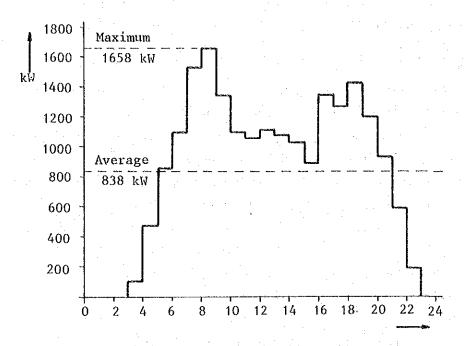


Fig. 8.3.2 <u>Daily Load Curve for Electric Traction Power</u>
Source: Study draws

(4) Effect of railway electrification on the electric power network system

The AC electric traction system requires single-phase power. Therefore, if electric traction power is received from a general three-phase power network, then voltage imbalances and negative-phase current will be caused to the three-phase power source network. Should these exceed the limit values, the electric rotary equipment of general users and the generators at power plants will be adversely affected.

JNR uses Scott connected transformers having two single phases of 90 degree phase difference obtained from the three-phases. This transformer is characterized by a general three-phase power source networks being balanced if the single-phase load of each is equal.

The transformer capacity at the railway substation is 5000 kVA for both M and T phases. The maximum imbalance occurs when one phase is 5000 kVA and the other phase is nil kVA. There is no problem when even in this extreme case, as shown the following calculations.

### a. Voltage imbalance

## (a) Allowable rate of voltage imbalance

Japanese legislation prescribes that the allowable limit of the voltage imbalance rate be less than 3% of the maximum load averaged for two consecutive hours.

The following equation is used to calculate the voltage imbalance rate:

Voltage imbalance rate K =  $|P_M - P_T| \times 100/P_s$  [%]

Here, P<sub>M</sub>, P<sub>T</sub>: Loads in feeding section of each

Ps : Three-phase short-circuit capacity on secondary side of Thaketa substation

## (b) Voltage imbalance rate

The results of calculation of the three-phase short-circuit capacity on the secondary side of the Thaketa substation based on E.P.C. data and the results of calculation of a voltage imbalance rate attained when 5000 kVA is the maximum power imbalance for railway electrification are shown in Table 8.3.1.

Table 8.3.1 Voltage Imbalance Rate at Secondary Side of Thaketa S.S.

Case	e <b>-</b> 1	Case	e - 2	Case	e - 3
N	one	Prome P.S	Hlawga S.S.	Toungoo S	.S. Hlawga S.S.
Short -Circuit Capacity	Voltage Imbalance Rate	Short -Circuit Capacity	Voltage Imbalance Rate	Short -Circuit Capacity	Voltage Imbalance Rate
(MVA)	(%)	(MVA)	(%)	(MVA)	(%)
378	1.32	291	1.72	292	1.71

Source: Study estimates

#### b. Negative-phase current

## (a) Allowable value of generator negative-phase current

Allowable value of the generator negative-phase current is prescribed in Publication 34-1 of the International Electrotechnical Commission as follows:

Turbine-type generators 8% Salient pole machines 12%

## (b) Negative-phase current

The results of the calculation of the rate of influx of negative-phase current into each power plant based on E.P.C. data and the results of calculation of the rate of negative-phase power for the capacity of each power plant attained when 5000 kVA is the maximum power imbalance for railway electrification are shown in Table 8.3.2.

There is no problem with the rate of negative-phase power of each power plant since it is much smaller than its prescribed value.

Table 8.3.2 Negative-Phase Power Rate at Each Power Plant

					Sections	Sections of Power Stoppage	oppage			
			Case-1 None		Prome	Case-2 P.S. Hlawga S.S	s.s.	Cass Toungoo S.S.	بنه	J Hlawga S.S.
Power Plants	lants	Negative -Phase Current Rate between Power Plants	Negative -Phase Power	Negative -Phase Power Rate at Each Power Plant	Negative -Phase Current Rate between Power Plants	Negative -Phase Power	Negative -Phase Power Rate at Each Power Plant	Negative -Phase Current Rate between Power Plants	Negative Power	Negative -Phase Power Rate at Each Power Flant
MVA		24	kVA	88	*	kVA	**	24	kvA	9-6
Lawpita	(186)	21.82	1601	0.59	30.11	1505.5	0.81	5.23	261.5	0.14
Kinda	(02)	6.54	327	0.47	8.09	404.5	0.58	2.48	124	0.18
Sedawgyi	(27.776)	3.27	163.5	0.59	70.7	202	0.73	1.24	62	0.22
Myanaung	(87.625)	12.71	635.5	0.73	2.10	.105	0.12	18.32	916	1.05
Kyunchaung (75.75)	; (75.75)	9.12	456	09.0	7.62	381	0.50	7.02	351	0.46
Prome	(52)	11.84	592	0.79	1.96	86	0.13	17.06	853	1.14
Ywama	(95)	20.08	1004	2.01	.30.77	1538.5	3.28	30.58	1529	3.06
Mann	(20)	4.99	249.5	0.50	2.47	123.5	0.25	5.57	278.5	0.56
Kyaiklat	(19.215)	7.26	363	1.89	11.12	556	2.89	11.05	552.5	2.88
Chauk	(19.215)	2.58	129	0.67	2.15	107.5	0.56	1.99	99.5	0.52
Total	T.	100	2000		100	5000		100	2000	

Source: Study estimates

#### (5) Transmission facilities

The cost of constructing transmission equipment at the Thaketa substation and the transmission lines between the Thaketa substation and the Mahlwagon railway substation will be paid from the electrification expenses. However, the work on this equipment and their maintenance will be the responsibility of the E.P.C.

The equipment are as follows:

- (a) Since the voltage on the secondary side of the Thaketa substation is scheduled to be increased to 66 kV in the future from 33 kV at the time of completion of the substation, the voltage class of the equipment is set at 66 kV.
- (b) Because of the public nature of railways, two circuits, one for normal use and one as a reserve, are to be used for the transmission equipment and the transmission line of the Thaketa substation.
- (c) The transmission lines are the underground cables required by E.P.C.
- (d) The transmission lines are 200 mm<sup>2</sup> CV cable (triplex type).

#### 8-3-2 Substation Facilities

#### (1) Substation

The substation is of the outdoor type and its one line diagram is as shown in Fig. 8.3.3. Its layout equipment is as shown in Fig. 8.3.4.

#### a. Power receiving equipment

Two circuits are used for the power receiving equipment. One is for normal use while the other is kept as a reserve.

No lightning arrester is provided because reception from the Thaketa substation is by underground cables. Though 33 kV is initially used for power reception at the time of electrification, the voltage class of all receiving equipment is for 66 kV, in consideration of the proposed increase to 66 kV.

### b. Main transformers

As feeding transformers, two Scott-connected transformers of 10,000 kVA capacity apiece are installed. Double tapping for 33 kV and 66 kV is used for easy handling by future tap changes.

# c. Feeding equipment

Feeding circuit breakers are provided at one circuit each for the M-phase and the T-phase: one, for Mingaladon Bazaar and the other, for Rangoon and the Suburban Line.

A reserve feeding circuit breaker common to two circuits is provided.

Each feeding circuit is protected with a distance relay (44F) and a back-up relay (50F) with a fault locator which can easily detect the point of fault.

## d. Operation of apparatus

The apparatus is manually operated by the electric power dispatcher.

### (2) Sectioning post

The sectioning post is of the outdoor type and its one line diagram and its layout of equipment are as indicated in Fig. 8.3.4 and Fig. 8.3.5 respectively.

## a. Extended feeding equipment

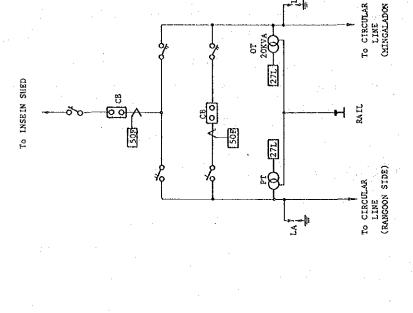
A circuit breaker is installed to extend the feeding for emergency and maintenance.

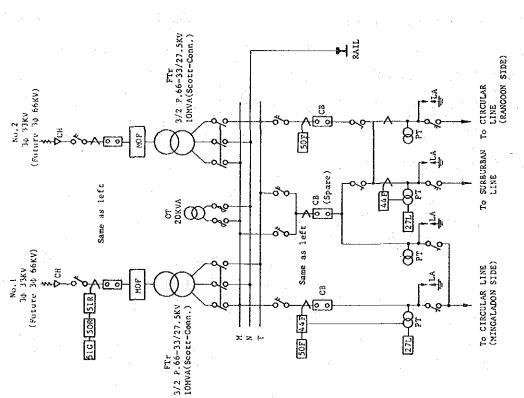
## b. Feeding equipment for rolling stock shed

A circuit breaker is installed to supply power to the Insein shed.

#### c. Operation of apparatus

The apparatus is manually operated under the telephone directions of the electric power dispatcher.





From THAKETA SUBSTATION

Fig. 8.3.3 One-Line Diagram for Railway Substation and Sectioning Post

Source: Study draws

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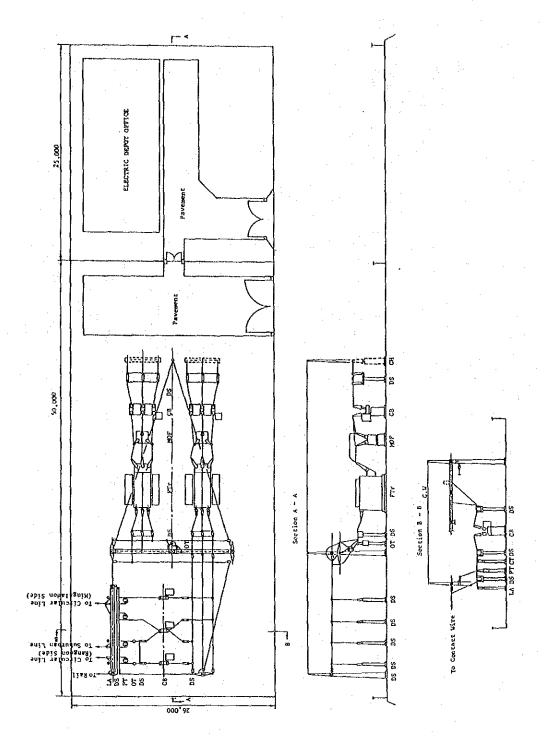
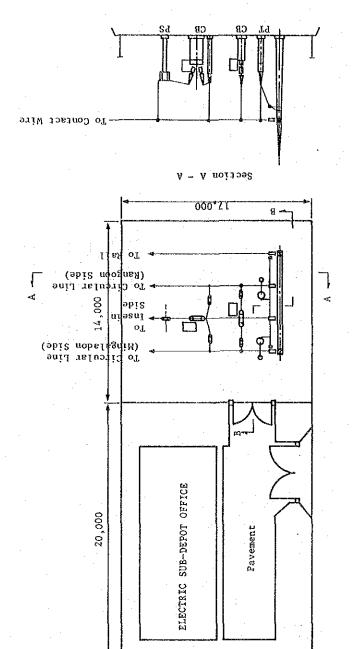


Fig. 8.3.4 Railway Substation Layout
Source: Study draws

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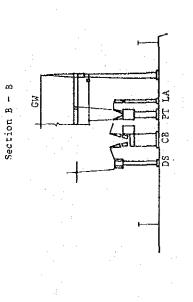


Fig. 8.3.5 Sectioning Post Layout

### 8-3-3 Overhead Contact System

### (1) Selection of catenary suspension system

There are the two alternatives, the simple catenary system and the direct suspension system, as the catenary suspension system for the transportation plan and rolling stock plan of this project.

Their general characteristics can be summarized as follows:

## a. Simple catenary system

The simple catenary system is more commonly used.

- (a) Speed character: 120 kilometres/hour
- (b) Loss of contact between the contact wire and the pantograph is
- (c) The contact wire has hardly any vertical motion.
- (d) The contact wire can be easily maintained and its tension can be easily kept constant.
- (e) Repair after wire breakage is simple.

# b. Direct suspension system

The direct suspension system has begun to be used for relatively high speed railways as the result of recent progress of technical research, but it is commonly used only for street cars and trolley coaches.

- (a) Speed character: 80 100 kilometres/hour
- (b) The structure of overhead contact lines is simple.
- (c) The contact wire has a great dip. (Maximum dip: about 300 mm for 60 metres span)
- (d) Keeping the tension of the contact wire constant is technically more difficult than in the simple catenary system and therefore this system requires a higher technical ability to maintain.
- (e) Repair after wire breakage takes time.

Either the simple catenary system or the direct suspension system can be used. Since this is the first B.R.C. venture into railway electrification, the simple catenary system is selected rather than the direct suspension system because of the simple maintenance and higher reliability.

#### (2) Tracks to be wired

The tracks to be wired are as indicated in Fig. 8.3.6.

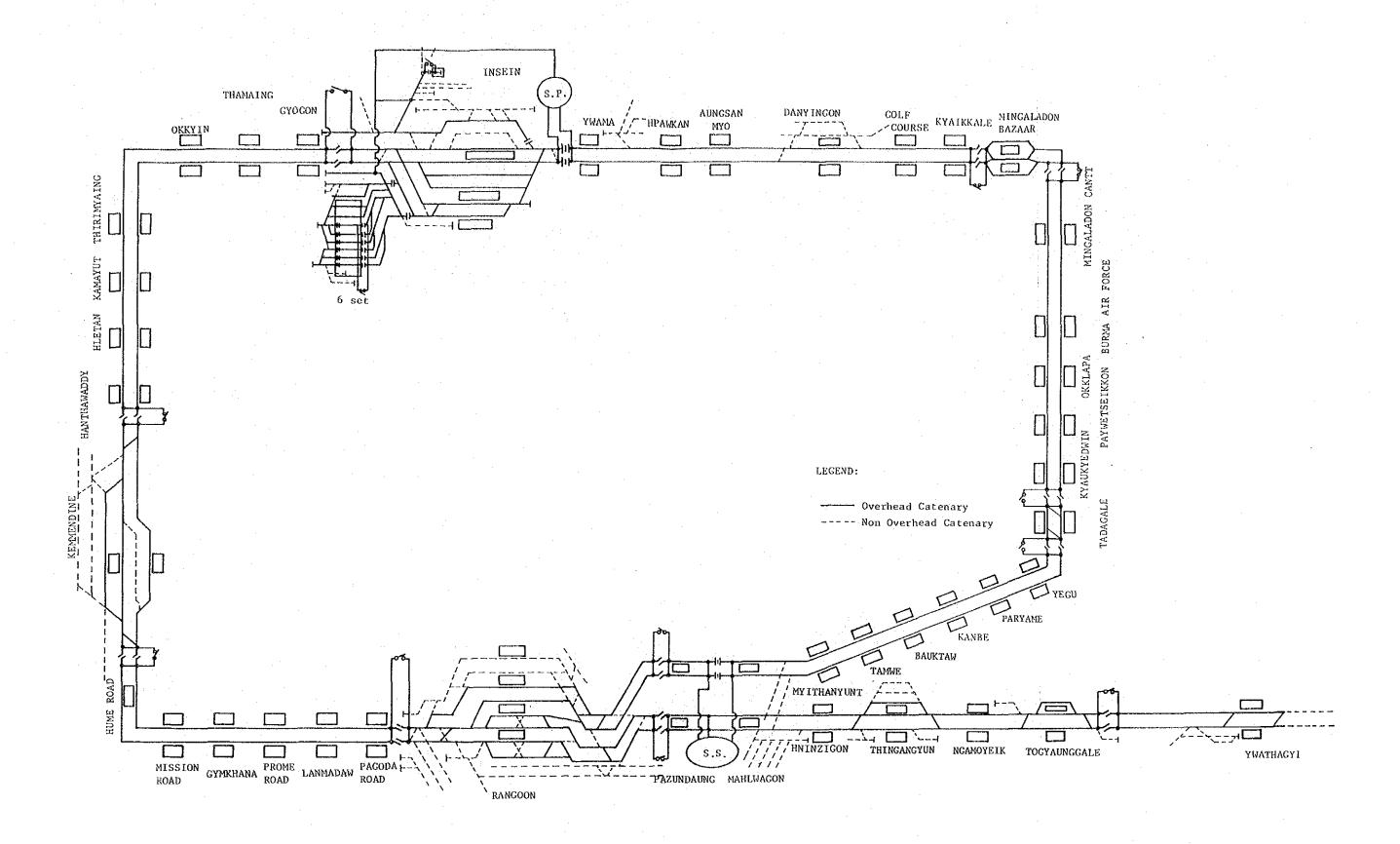


Fig. 8.3.6 Tracks to be Wired on the Circular and Suburban Lines

(3) Overhead contact system equipment

Special attention was paid to the following:

- (a) Using 60 metres as the maximum span of the overhead contact wire to prevent it from disengaging the pantograph even at the maximum wind speed (31.3 metres/second).
- (b) Taking into consideration the current capacity of wires to cope with the traction current, its ability to withstand vibration caused by the pantograph and wind and durability of components and material.
- (c) Using a spring type tensioning balancer which automatically compensates for thermal expansion/contraction of the contact wire (30°C).

Consequently, the following equipment is adopted for overhead contact wire and the standard supporting structure will be as indicated in Fig. 8.3.7.

a. Overhead contact line equipment

Messenger wire Galvanized zinc steel 90 mm²

Contact wire Grooved hard-drawn copper 110 mm²

Automatic tensioning balancer Spring type

b. Support equipment

Poles

Prestressed concrete pole (Square steel lattice masts and secondhand rail built-up masts are used at

special places.)

Foundations Concrete foundations

Rigid beam (cross beams and V type beams)

c. Protective equipment

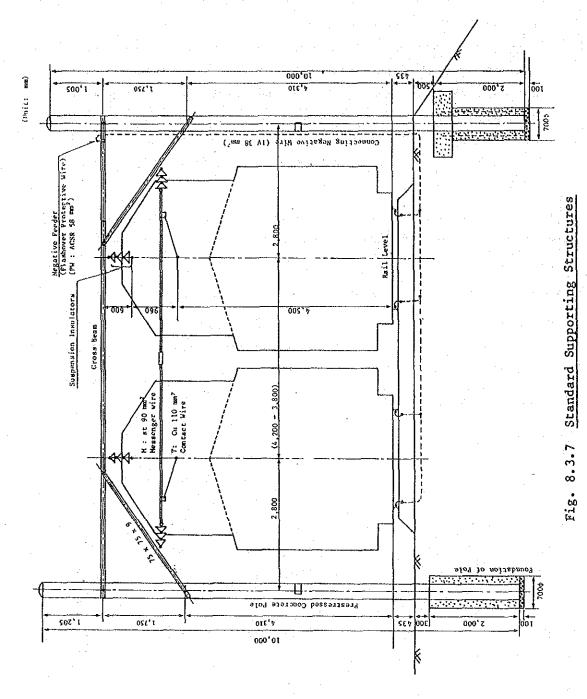
Beams

Negative feeder Aluminum cable steel reinforced

(Also used as flashover 58 mm²

protective wire)

Connecting negative wire Vinyl insulated cable 38 mm<sup>2</sup>



- (4) Overhead contact wire special equipment
  - (a) Overhead contact wire is installed under road overbridges using two parallel wires consisting of contact wires only.
  - (b) The dead sections are provided at a substation and a sectioning post (section insulator: about 8 metres long).
- (5) Protective equipment for overhead contact line

The following equipments are provided to protect the overhead contact line and to prevent electrocution accidents.

- (a) Protective metal net designed at both side of road overbridges and passenger overbridges.
- (b) Warning signs installed at level crossings.

### 8-3-4 Maintenance, Organization and Education

(1) Maintenance system and organization of power equipment after electrification

Different countries and railways have different concepts about the maintenance system and organization. One such concept is outlined here.

#### a. Maintenance system

The idea of preventive maintenance is applied for facilities such as substations and overhead contact lines, which directly affect the train operation. Breakdown maintenance is considered sufficient for other facilities.

#### b. Organization

An organization is established to jointly maintain the new electrification facilities and existing electrical facilities, which will increase the experience of the maintenance crew in the electrical field.

Electrical maintenance depots are strategically located at the Mahlwagon Substation and Insein Sectioning Post. Power dispatchers are stationed at the substation.

## (2) Education and Training

Railway electrification requires a composite system of many technical areas including civil engineering, rolling stock, electrical engineering and operation. The exhaustive effort to acquire the expert techniques and skills such as planning, design, construction and maintenance, is the key to the success of electrification.

Also, high-level training for instructors will be given through programmes including studying abroad.

Modern electric railways are reliable as a whole. This means that there are fewer occasions where the equipment needs to be directly touched. However, prompt repair is required once faults develop and so staff members must be thoroughly trained in routine techniques and skills.

It is important that maintenance crews be regularly trained to acquire practical experience through the use of training facilities such as full-size panels comprising reserve substation equipment and overhead contact facilities.

Needless to say, a public relations campaign must be conducted to make the general public aware of the danger of the 25 kV high-voltage wires, and to make them appreciate the need for safety.

8-4 Modification of Structure and Facilities for Electrification 8-4-1 Track

# (1) Removal of rail line level crossings

The number of diamond crossings and turnouts between Rangoon and Pazundaung stations is reduced through removal. This track layout change is made so that independent train operation can take place on the six routes. The track layout sketch is given in Fig. 8.4.1.

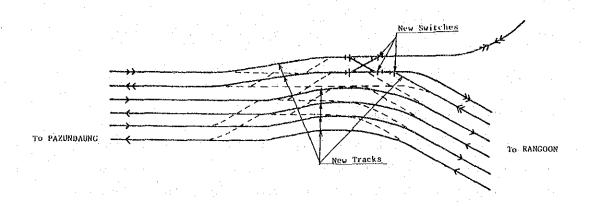


Fig. 8.4.1 Track Layout Modification (RANGOON-PAZUNDAUNG)

Source: Study draws

With the above track layout changes, Rangoon station must have its train arrival-departure tracks changed, the tracks repaired and turnouts newly installed as shown in the track layout sketch is given in Fig. 8.4.2.

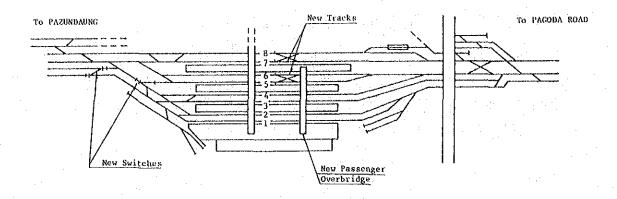


Fig. 8.4.2 Track Layout Modification (RANGOON)

### (2) Shuttle operation facilities

To secure the train headway and increase efficiency of shuttle train operation, there are new shuttle operation facilities constructed at the Mingaladon Bazaar and Togyaunggale stations. Emergency shuttle operation facilities are constructed at Tadagale station. The track layout sketch is given in Fig. 8.4.3, Fig. 8.4.4 and Fig. 8.4.5.

# (3) Test run track

The seventh track in Insein station yard is extended by 0.7 kilometres to Gyogon for use as a 1.5 kilometres test run track (cf. Fig. 8.4.6).

# (4) Sufficient clearance beneath road overbridges

The rail level is lowered to secure the necessary clearance beneath road overbridges. There are three sections with a total length of about 7.0 kilometres and which require their roadbeds to be lowered (cf. Fig. 8.4.7). This lowering is performed by dividing the track into several work sections to enable single track operation so that the work can then be successively carried out for each work section.

A concrete bed is partially adopted to prevent substructure deformation resulting from the rail lowering and the underground depth of the existing road overbridge abutments.

# (5) Countermeasure against track circuits not working

Ballast is supplemented to prevent mulfunction of the track circuits in the rainy season. This work is required for six stations on the Circular Line and for two stations on the Suburban Line.

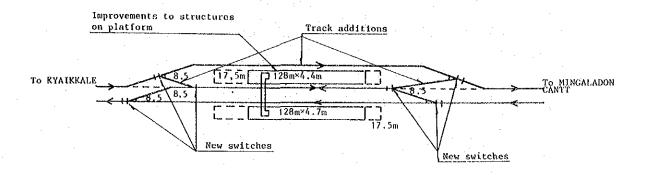


Fig. 8.4.3 Track Layout Modification (MINGALADON BAZAAR)

Source: Study draws

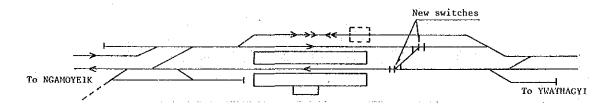


Fig. 8.4.4 Track Layout Modification (TOGYAUNGGALE)

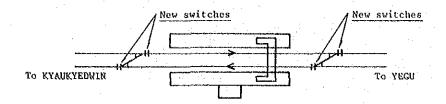


Fig. 8.4.5 Track Layout Modification (TADAGALE)

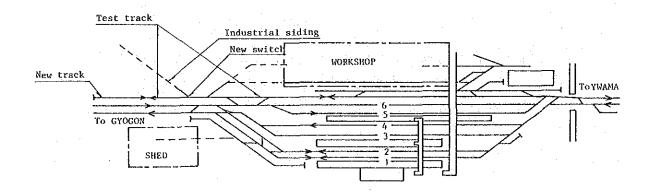


Fig. 8.4.6 Track Layout Modification (INSEIN)

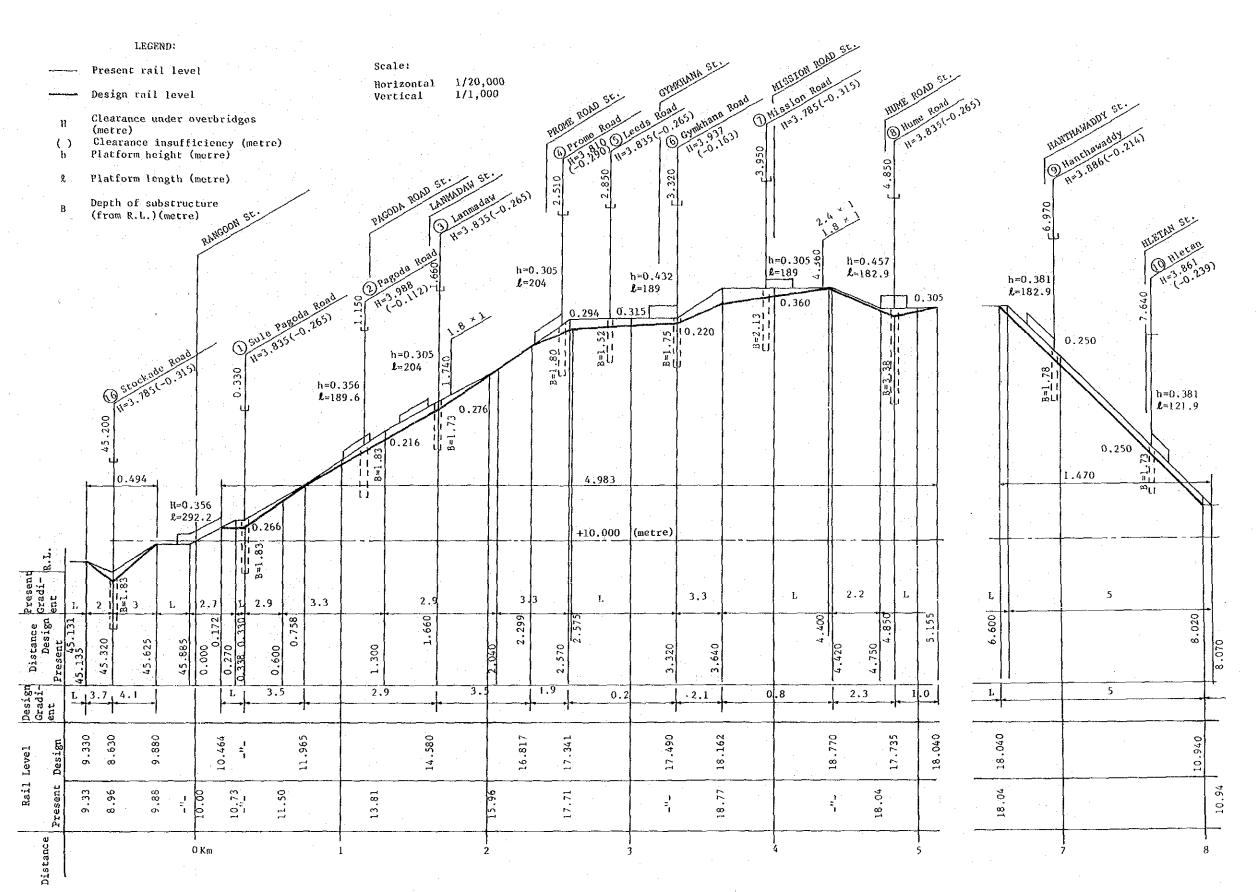


Fig. 8.4.7 Profile of Lowered Track

# 8-4-2 Structure

# (1) Roadbed construction

In relation to the above section 8-4-1 (4), a retaining wall and side-drain are newly provided.

A standard cross section is given in Fig. 8.4.8.

Furthermore, the track layout change and the additional test run track require embankments and ground levelling work.

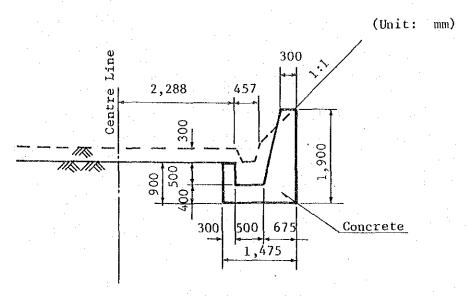


Fig. 8.4.8 Rail Level Lowering (Standard Cross Section)

Source: Study draws

# (2) Raising passenger overbridges

Ten of the 40 passenger overbridges are to be raised to secure a 4,550 mm under the passenger overbridges (cf. Table 8.4.1).

A passenger overbridge is newly constructed at Rangoon station for changes in the train arrival-departure tracks (cf. Fig. 8.4.2).

Table 8.4.1 Raising Passenger Overbridges

Name of Bridges	Height of Bridges from Rail Level (metre)	Height of Raising (metre)	Length (metre)	Road Width (metre)	Struc- ture
Short Street	4.293	0.257	14.427	1.83	Steel
Kemmendine Station	4.115	0.435	$ \begin{pmatrix} 71.780 \\ 19.942 \times 1 \\ 21.641 \times 2 \\ 8.534 \times 1 \end{pmatrix} $	2.80	Steel
Thantada	4.216	0.334	$ \begin{pmatrix} 32.919 \\ 17.374 \times 1 \\ 15.545 \times 1 \end{pmatrix} $	1.98	Steel
Kamayut Station	4.445	0.005	14.478	1.68	Steel
Okkyin Station	4.343	0.207	14.630	1.68	Steel
Thamaing Station	4.369	0.181	14.630	1.68	Steel
Gyogon Station	4.267	0.283	14.630	1.83	Stee1
Insein Station	4.115	0.435	31.600 (15.800 × 2)	1.83	Steel
Insein Station to Workshop	4.039	0.511	$ \begin{pmatrix} 81.229 \\ 24.689 \times 1 \\ 9.906 \times 1 \\ 27.127 \times 1 \\ 19.507 \times 1 \end{pmatrix} $	1.83	Stee1
Thingangyun	4.343	0.207	$\begin{pmatrix} 30.640 \\ 16.924 \times 1 \\ 13.716 \times 1 \end{pmatrix}$	2.314	Steel

Source: Study estimates

### (3) Improvement of railway bridges

Improvements are made for four truss-portal structures of Ngamoyake bridge on the Suburban Line and some small bridges are improved along with the rail level lowering.

# (4) Rainwater drainage

Track in the cut region and some other regions is flooded whenever there is heavy rain, and so concrete drains are constructed along both sides of the track in the region for rail level lowering, and the track graded where it is flat. In Rangoon station, two side-drains on the west side of Sule Pagoda Road overbridge are connected with a culvert, and rain water from west side and Rangoon station yard is discharged to the creek on east side of Rangoon station through a newly constructed

1.6 kilometres conduit having both an open earth structure, and a rigid-frame box structure under the station platform.

It is advisable that the drainage system between Stockade road overbridge and Hletan road overbridge be studied in detail during design stage in cooperation with the organizations concerned, including investigation of seasonal tidal flooding of the trench in the east side of Rangoon station.

## (5) Buildings related to electrification:

New construction:

Substation one
Sectioning post one
Electric power depot one
Electric power sub-depot two

Enlargement of buildings:

Workshop one

Reconstruction:

Structures on the platform

### 8-4-3 Rolling Stock Shed

### (1) Insein shed

Insein shed is equipped with facilities for the operation, inspection and repair of electric locomotives. Six diesel electric locomotives operated on the Prome line are transferred to the Mahlwagon locomotive shed, while Insein shed has electric locomotives only.

### a. Inspection work

Daily Grade-A inspections to assure operation of electric locomotives, and Grade-B, Grade-C and Grade-D inspections on a running time/kilometerage basis are carried out at the shed, along with light repairs.

#### b. Inspection shed

The existing inspection shed for diesel electric locomotives is used after equipment reorganization as follows.

- (a) Overhead contact wires in the shed
- (b) Inspection stand for pantographs (40 metres x 1 line)
- (c) Switches to disconnect overhead contact lines for the six lines
- (d) One set of testing machines

- (e) Improvement of shops

  Workshops such as a repair shop for electric parts, etc., must be provided to effectively inspect and maintain the electric locomotives.
- (f) Removal of disused fuel oil tanks

### (2) Rangoon shed

Rangoon shed will be used for carriages after electrification, and requires no additional equipment for carriage inspection.

### 8-4-4 Workshop

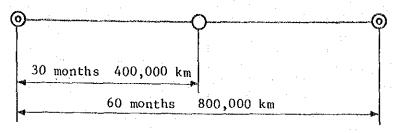
- (1) Inspection and repair of electric locomotives
  - a. Premises
  - (a) Inspection system and places

The inspection system and places for electric locomotives are as follows. Table 8.4.2 gives the kinds of inspection and their respective descriptions. Periodic inspections are as shown in Fig. 8.4.9.

Table 8.4.2 Inspection for Electric Locomotives (by type and place)

	Name of Inspection	Places in charge of inspection
Daily Inspection	Visual inspection conducted in accordance with the usage of the train	Depot
Regular Inspection	Inspection conducted at fixed intervals (60 days, 25,000 km)	Depot
Intermediate Inspection	Inspection of traction motors, brake equipment, control equipment and other important components, conducted at fixed intervals	Workshop
General Inspection	Complete disassembly inspection conducted at fixed intervals	Workshop
Occasional Inspection	Partial disassembly inspection, conducted according to necessity	Workshop or depot

Source: Study estimates



#### LEGEND:

- O Intermediate Inspection

Fig. 8.4.9 Inspection Cycle for Electric Locomotives

Source: Study draws

# (b) Number of electric locomotives

The number of electric locomotives is planned to be 19 in 1990 and 31 in 2010.

### (c) Standard process

The workshop inspection for both diesel electric, and electric locomotives takes eight weeks (five days/week) as a standard. However, it is hoped that modernization of the inspection and repair work planned by B.R.C. and increased proficiency in electric locomotive inspection will shorten this period to within six weeks in the near future in order to improve the operation efficiency for electric locomotives. Table 8.4.3 shows the two standard processes of general inspection of eight weeks (A draft) and six weeks (B draft) duration.

Table 8.4.3 Standard Electric Locomotive Inspection and Repair Schedule (Draft)

<b>*******</b>		<del></del>			·	•			
	Kemarks		5 days/	week					
∞	,	Leaving in- spection (Test ope-	ration & adjustments						
7	- 1	Body elections Adjustments	<b>&gt;</b>	·	-		tion nts)		
9		achment nent				֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓	(Test operation	-	
5		Parts attachment & adjustment			: .:	Body elections	À		
7	1 1	Painting &	signs			Parcs attachment & adjustments			
m	1	repairs					raint- ing		
2	-	Inspection & repairs		·		Inspection & repairs			
		Entry in- spection	moval	Body	lifting	Entry in- spection		Body	81177477
Weeks	Item		A draft				B draft		

Source: Study draws

# (d) Number of electric locomotives under inspection

The yearly number of electric locomotives inspected and the average daily number of electric locomotives in the workshop for intermediate and general inspection at any one time, are given in Table 8.4.4.

Table 8.4.4 Number of Locomotives in Workshop for Inspection

At Start-up	In future	
9.5	15.5	
3.8	6.2	
3.8	6.2	
1.9	3.1	
1.7	2.7	
1.6	2.5	
0.1	0.2	
	9.5 3.8 3.8 1.9 1.7	

Source: Study estimates

b. Outline of improvement plan for Insein workshop

### (a) Reason for selecting workshop

After electrification, the electric locomotive intermediate and general inspections will be conducted at the Insein workshop for the following reasons.

- Suitable scale and location of the workshop.
- Space in the workshop for repair of electric locomotives is available because of reduced number of steam locomotives.
- Engineers are easily secured. And they are experienced in the repair of electrical parts of diesel electric locomotives.
- The existing inspection and repair equipment enables new equipment investment to be minimized.

### (b) Improvement of layout

The process for inspecting and repairing electric locomotives is to the same as that for existing steam locomotive. The reasons are as follows.

- The presently used diesel electric locomotives will be replaced (by electric locomotives) and transferred to other railway divisions, but the Insein workshop will perform major repairs to electrical parts and bogies of diesel electric locomotives as usual because the Ywataung workshop performs heavy repairs for diesel hydraulic locomotives.
- Rehabilitation work for diesel electric locomotive is now being performed, and is assumed to continue.
- Inspection and repair of carriages used on the Circular Line is assumed to be concentrated into the Insein workshop for the future, instead of the carriages being transferred to the Myitnge workshop.

An equipment and supply room is newly constructed adjacent to the body repair shop so that the layout for body and parts repair shops can remain as it is at present.

The building location and work process are given in Fig. 8.4.10.

The track layout is unchanged and the minimum overhead contact lines are laid. There are many electric machine parts for inspection and repair, and which are used in common by electric locomotives and diesel electric locomotives, and so partial expansion of the existing electric shop can meet the demand for electric locomotives.

#### c. Equipment plan

Electric locomotives make the best use of the existing equipment for inspection and repair, to which only necessary test-machines and equipment are added, as shown in Table 8.4.5.

Table 8.4.5 Workshop Equipment and Facilities

Item	Quantity	Notes
Track:		
In equipment and supply room	24 metre	track with pit
Overhead contact facilities:		
In workshop yard, supply room and	approx.	
test operation track	1,600 metre	
Disconnecting switches for overhead	: :	
power supply	1 set	1 set
		in supply room
Buildings:		
Equipment and supply room Inspection stand for	408 m²	17 metre × 24 metre
parts on the roof	17 metre	
Pit:		
In supply room	17 metre	Length of electric
		locomotive + 3 metre
Inspection and repair equipment: Traction motor testing		
equipment, etc.	l set	

Source: Study estimates

The main equipment and facilities are as follows.

### (a) Track for test run

A track (about 1.5 km) of the station side along the Insein workshop yard is provided for test running.

### (b) Equipment and supply room

A shed (24 metre × 17 metre span) is built adjacent to the south side of body repair shop, as an exclusive equipment and supplies room for electric locomotives (cf. Fig. 8.4.10). Only one of the three tracks is a repair track having an overhead contact wire, an inspection stand for devices on electric locomotive roofs and an inspection pit.

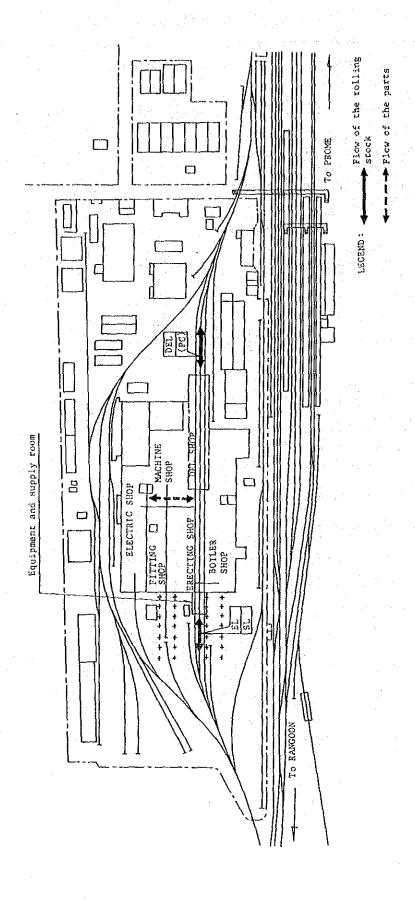


Fig. 8.4.10 Improved Shop Layout and Work Flow (Insein Workshop)

Source: Study draws

# (c) Overhead contact wire

The contact wiring over the track is given in Fig. 8.4.11. A disconnecting switch is installed in the equipment and supply room as a preventive measure against electrocution of workers performing work on electric locomotive roofs.

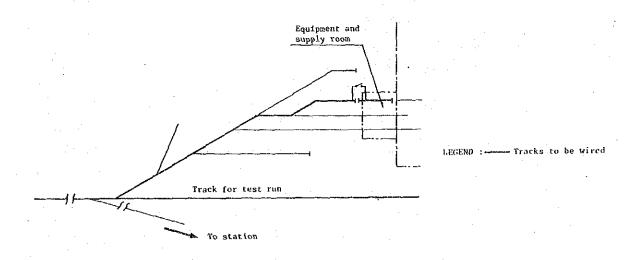


Fig. 8.4.11 Wiring over Tracks
Source: Study draws

### (d) Inspection and repair equipment

New electric testing machines, etc. are planned for the workshop to ensure performance. (cf. Table 8.4.6)

Table 8.4.6 Equipment and Facility List

Item	Quantity
Traction Motor Tester	1
Layer Short Circuit Tester	1
Line Breaker Tester	1.
Main Controller, Rectifier Tester	1
Pantograph Tester	1
Air Brake Tester	1
Insulating Resistance Tester	1
Insulating Withstand Voltage Tester	1
Armature Lathe	1
Movable Elevated Stand	2
Fork Lift (2 tons)	1
Spare Parts and Tools	1

Source: Study estimates

(2) Inspection and repair for electric locomotives and training for maintenance crew

#### a. Change in work

The Insein workshop will change its work from the present inspection and repair for steam locomotives to that for electric locomotives. It is therefore necessary to switch over to a new system for electric locomotive maintenance and crew training.

### b. Training plan

Repair for electric devices of diesel electric locomotives is performed at the Insein workshop, but there is a fundamental difference in the repair work for diesel electric locomotives and electric locomotives. Thus, when new maintenance of electric locomotives is executed, it is necessary to review the workshop organization and conduct repair technology training for the repair crews and instructors and those who supervise work.

The minimum training should cover the structure and function of electric locomotives, skill for practical working, and knowledge for safety and equipment. The training must be phased so that the crew is ready for the first delivery of new electric locomotives and for the first inspection in the workshop.

It is possible to conduct training by utilizing the training centre at the Ywataung workshop, but it is desirable for practical training to use an actual electric locomotive. Practical training for instructors is difficult because there will be no electric locomotive available when they are being trained. Also, high-level training for instructors will require other technical training methods such as studying abroad, etc.

## (3) Carriage inspection and repair

There is an increasing number of carriages equipped with air brakes. Inspection and repair of air brakes will be performed at the Insein shed. Inspection and repair of these carriages except air brakes is performed as usual in the Myitnge workshop because the Myitnge workshop uses equipment superior to those at the Insein shed at present.

However, it is desirable for the future Circular Line carriages to be inspected at the Insein workshop to eliminate deadhead losses. Furthermore, it is desirable that carriage inspection and repair be conducted at one place such as the Insein workshop in order to maintain a consistent level of quality.

Knock-down production is under preparation in the Myitnge workshop, and this is considered to be an excellent chance to expand the scope of home-produced cars in the future.

#### 8-4-5 Facilities for Power Distribution

### (1) Improvement of circuits

All wire crossings over track (cf. Table 5.6.2) except transmission lines are modified as follows.

- (a) The B.R.C. distribution lines are changed to the cables and attached to the overhead catenary supporting structures at 71 locations.
- (b) The E.P.C. distribution lines are changed to the cables passing under tracks at 25 locations.
- (c) The 33 kV E.P.C. power transmission lines are sufficiently high to require no modification.