11.6.3 Results of Financial Analysis

\$14

(1) Summarized Results of Financial Analysis

Summary of financial analyses is shown in Table 11-9. Outputs processed by the computer such as profit and loss statement, cash flow statement, balance sheet, etc. are attached to the end of this chapter.

	Case	IRROI	IRROE
ltem			
Total Investment	(US\$1,000)	59,011 *1	60,073
Project Funding			
Equity	(US\$1,000)	59,011	7,732
Debt	(US\$1,000)		52,341
Raw Material Price			
Rich Gas	(US\$/10 ³ SCF)	0.209	0.209
Product Price			
LPG	(US\$/T)	140	140
Naphtha	(US\$/T)	225	225
Lean Gas	(US\$/10 ³ SCF)	0.209	0.209
Annual Revenue			
Average Annual	(US\$1,000)	11,564	11,564
Net Profit			
Average Annual	(US\$1,000)	6,049	6,049
Unit	(US\$/T-LPG)	99.2	99.2
Profit Before Tax/CTS			
Average Annual	(US\$1,000)	3,640	2,318 *3
Unit	(US\$/T-LPG)	59.7	38.0 *3
Tax/CTS ^{*2}		· · ·	
Average Annual	(US\$1,000)	1,337	940
Unit	(US\$/T-LPG)	21.9	15.4
Profit After Tax/CTS	· .		
Average Annual	(US\$1,000)	2,303	1,378 * ³
Unit	(US\$/T-LPG)	37.8	22.6 *3
IRR after Tax/CTS	(%)	5.11	34.32
before Tax/CTS	(%)	7.90	45.69
Destant Desta	(Neers)	12.1	24
Payback Period	(Years)	13.1	2.6

Table 11-9 Summary of Financial Analysis

*1 : Excluding IDC.
*2 : Including Import Duty.
*3 : Average Annual during operating period.

(2) Indicator of Profitability of the Project

1) IRR

As shown in the attached computer outputs, the calculated results for IRR and payback period of the Project are as follows:

		IRROI	IRROE
IRR	(before tax/CTS)	7.90%	45.69%
	(after tax/CTS)	5.11%	34.32%

Payback period (after tax/CTS) 13.1 years

When discussing the profitability of the Project, it is pointed out that the conditions of the long-term loan will have a predominent impact on viability of the Project.

2.6 years

2)

Cash flow on the Project

As shown in cash flow statements of the attached computer outputs, the Project will not be short of funds throughout the whole operating period for IRROE case which is introduced long-term loan, and it is a matter of course in IRROI case.

3) Production cost

Production cost is calculated by adding depreciation cost and interest on loan to the operation cost shown in Table 11-8. Production cost in each year is shown in Table 11-10.

Table 11-10 Production Cost

	<u></u>	· · · · · · · · · · · · · · · · · · ·	·····		(US\$1,00
Year	Br	eak-down of Productio	on Cost	Prod	uction Cost
	Operating Cost	Depreciation	Interest	Annual	Unit* US\$/T-LPG
1	5,515	2,740	1,439	9,694	158,9
2	5,515	2,740	1,439	9,694	158.9
3	5,515	2,740	1,439	9,694	158,9
4	5,515	2,740	1,439	9,694	158,9
5	5,515	2,740	1,439	9,694	158,9
6	5,515	2,370	1,439	9,324	152.9
7	5,515	2,370	1,439	9,324	152.9
8	5,515	2,370	1,439	9,324	152,9
9	5,515	2,370	1,439	9,324	152.9
10	5,515	2,370	1,439	9,324	152,9
11	5,515	2,370	1,421	9,306	152.6
12	5,515	2,370	1,349	9,234	151,4
13	5,515	2,370	1,277	9,162	150.2
14	5,515	2,370	1,205	9,090	149.0
15	5,515	2,370	1,134	9,019	147.9
16	5,515	2,370	1,062	8,947	146.7
17	5,515	2,370	990	8,875	145.5
18	5,515	2,370	918	8,803	144.3
19	5,515	2,370	846	8,731	143,1
20	5,515	2,370	774	8,659	142.0

* Unit production cost is nominal production cost per unit weight of the main product, obtained by dividing annual production cost by amount of annual production of LPG.

Since the sales prices are assumed US\$140/T for the main product LPG, and US\$225/T for naphtha and Kyat $1.80/10^3$ SCF for lean gas, the Project will be able to make sales revenue enough to secure the profit and pay the tax/CTS indicated in Table 11-9.

Other financial indicators

DSR (Debt Service Coverage Ratio) indicating solvency of loan, and BEP (Break Even Point, capacity utilization) for the Project are indicated in Table 11-11.

Each indicator is obtainable from the following formulas respectively.

i) Profit after tax/CTS on sales revenue

Profit after tax/CTS/Sales revenue

Debt service coverage ratio
 (Net income after tax/CTS + Depreciation + Interest)/(Repayment + Interest)

iii) Profit B.E.P. (Break Even Point) Capacity utilization

$$\frac{f}{(r_0 - v_0)}$$

where,

f: Fixed Op. Cost + Depreciation + Interest

r₀: Sales Revenue at full capacity

v₀: Variable Op. Cost at full capacity

Year	Profit after Tax on Sales Revenue	Debt Service Coverage Ratio	Profit B.E.T. (Capacity (Utilization)
	(%)		
$\pm 1^{2}$	11.32	3,81	0.77
2	2.86	3.13	0.77
- 3	2.86	3.13	0.77
4	2.86	3.13	0.77
S	2.86	3.13	0.77
6	5.10	3.06	0.72
7	13.60	3.74	0.72
.8	13.60	3.74	0.72
9	13.60	3.74	0.72
10	13.60	3.74	0.72
11	13.66	1,33	0.72
12	14.10	1.35	0.71
-13	14.54	1,37	0.70
14	14.98	1,39	0.69
15	15.41	1.41	0.68
16	15.84	1.43	0.67
17	16.28	1.45	0.66
18	16.72	1.48	0.65
19	17.15	1.50	0.65
20	17.59	1,53	0.64
Average	11.93	2.43	0.71

 Table 11-11
 Financial Indicators (IRROE Case)

As shown in Table 11-11 above, the average value of DSR extending over 20 years is 2.43, and exceeding 1.33 even after the 11th year when repayment of loan will start. B.E.P. (capacity utilization) is 77% from the first operation year, and showing the lower figures after 6th year when deferred payment of import duty will be completed, that means the Project will have sound financial status even if operation rate falls down around 70 percent of capacity.

11.6.4 Sensitivity Analysis

With the above-mentioned case of financial analysis as the Base Case, a study is made to evaluate the influence exerted by any change of a condition established to the Base Case on the profitability of the Project.

(1) Establishment of parameters

The following parameters and values of variability are established.

1) Sales prices of LPG and by-product naphtha

Variation of $\pm 10\%$ to the sales prices of the Base Case, that is, LPG at US\$140/T and by-product naphtha at US\$225/T.

2) Plant construction cost

 $\pm 10\%$ variation for the plant construction cost of US\$58,198,000 (the Base Case).

3) Financing conditions on long-term loan

The following two financing conditions are studied to grasp the influence exerted by the conditions of long-term loan on the profitability of the Project.

Case	Rate of	Terms of	Installments of	Grace Period
	Interest	Repayment	Repayment	of Repayment
A	5.0%	10 years	20 installments	None
B	7.8%	10 years	20 installments	None

4) Variable operating cost

Variation of $\pm 10\%$ to the Base Case.

5) Onstream factor

80% of operation rate for the first year, 90% of operation rate for the second year, and 100% of operation rate after the third year compared with 100% of operation rate from the first year of the Base Case.

6) Exemption of import duty

Exemption of import duty, which is imposed in the Base Case.

7) Exemption of CTS

Exemption of CTS. CTS is imposed for the Project for the Base Case calculation.

(2) Results of Sensitivity Analysis

The results of sensitivity analysis arc shown in Table 11-12.

Financial Parameter		IRR (%)		Payback
and Variation	ROI or ROE	After Tax/CTS	Before Tax/CTS	Period (Years)
1. Sales Price * (US\$/T)	ROI			
10%		3.77	6.10	15.1
Base		5.11	7.90	13.1
+10%		6.39	9.61	11.6
2. Plant Cost (US\$1,000)	ROI			
· 52,378 (-10%)		6.02	9.11	12.0
58,198 (Base)		5.11	7.90	13.1
- 64,018 (+10%)		4.33	6.87	14.2
3. Financing Conditions	ROE			
Base		34.32	45,69	2.6
- Case A		8.08	14.84	17.1
· Case B	l	4.22	11,96	
4. Variable Operating Cost (US\$1,000)	ROI			
- 3,223 (-10%)		5.61	8.57	12.5
3,582 (Base)		5.11	7.90	13.1
3,940 (+10%)		4.60	7.22	13.8
5. Onstream Factor (%)	ROI			
1st Yr.: 80, 2nd Yr.: 90, from 3rd Yr.: 100		4.86	7.50	13.5
6. Exemption of Import Duty	ROI	5.78	7.90	12.1
	ROE	40.09	45.69	2.2
7. Exemption of CTS	ROI	6.93	7.90	11.1
	ROE	37.81	45.69	2.4

Table 11-12 Summary of Sensitivity Analyses

* Price variation of LPG and Naphtha.

Export prices of LPG and by-product naphtha

1)

The change of the value of IRROI caused by the fluctuations of the export prices of LPG and naphtha to the Base Case by $\pm 10\%$ is shown in Fig. 11-1,

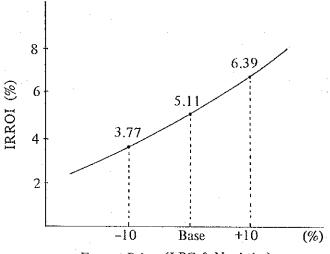


Fig. 11-1 IRROI vs. Product Export Prices

Export Price (LPG & Naphtha)

The export prices of LPG and naphtha are liable to fluctuate according to world energy market conditions and the range of fluctuation in their prices may be widen considerably under certain circumstances. As shown in the above figure, the fluctuations of product export prices have important effects upon the profitability of the Project. In case actual sales prices of LPG and naphtha based on market prices exceed the established prices by 10% respectively, the value of IRROI after tax/CTS amounts to 6.39% increasing by 1.28%.

In the contrary case where actual prices are below the established prices by 10%, IRROI falls to 3.77%, a low figure, decreasing by 1.34%. However, the export prices (LPG at US\$140/T, by-product naphtha at US\$225/T) established in the Base Case are based on recent dull market conditions of energy and there is every possibility the export prices will rise in the medium-term or long-term.

Consequently, there is an expectation that the profitability of the Project be improved considerably in the future.

Plant construction cost

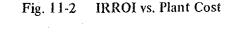
2)

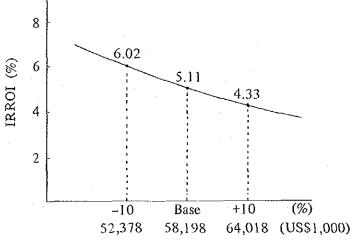
IRROI will change as shown in Fig. 11-2 by variation of $\pm 10\%$ of the plant construction cost.

In case of occurrence of such unforeseen happenings as delay of construction schedule, unexpected changes of the economic conditions and other problems during the period of construction, there is a possibility that construction cost goes beyond the original estimated cost.

In case the plant construction cost exceeds the estimated cost by 10%, the value of IRROI after tax/CTS falls to 4.33% and worsens the profit situation of the Project.

Since the investment estimate for the plant construction cost includes a reasonable amount of contingency, there is little possibility of over run of the original investment estimate.







3)

Financing conditions on long-term loan

Financing conditions on long-term loan are the element having the most important influence upon the profitability of the Project. The changes of IRROE and payback period caused by the change of financing conditions on long-term loan are shown in Table 11-13.

	Case	Base Case	Case A	Case B
Financial Conditions	Interest Repayment Grace-Period	2.75% p.a. 20 years 10 years	5.00% p.a. 10 years 0	7.80% p.a. 10 years 0
IRROE after Ta IRROE before	(,,,)	34.32 45.69	8.08 14.84	4.22 11.96
Payback Payba	ck Period (Years)	2.6	17.1	-

Table 11-13 IRROE, Payback Period

The values of IRROE and payback period of Case A and Case B under harder conditions than the Base Case will become worse predominantly, thus making the management of the Project practically unsuccessful. Namely, both of Case A and Case B will necessitate borrowing of shortterm loan to cover shortage of funds from the first operational year. The shortage of funds is due to the fact that annual repayment amount of principal and interest of long-term loan exceeds US\$6,049,000 of operating cash flow (Sales revenue – Operating cost).

Thus, the amount of short-term loan will increase year after year and endanger the base of the Project. After all, cash flow of Case A will turn into positive in the 16th year, but accumulation of funds surplus is small and rate of return is very low. The cash flow of Case B will turn into positive in the 19th year, but the investments will be irredeemable. As a matter of fact, implementation of the Project under such financing conditions will not be successful.

On the other hand, good profitability of 34.32% of IRROE and only 2.6 years of payback period is expected under the financing conditions set forth in the Base Case.

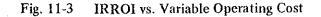
In this case, it is possible to pay import duty and contribution to state by granting 10 year grace period for repaying the principal. The Project in this case will not encounter shortages of funds throughout the whole operation years and accumulate US\$23,788,000 of funds surplus from the Project. The debt service ratio of the Project will be 2.43 in average as well as 1.33 in the lowest. It is indicating its sound financial conditions. The Project could only be promoted if and when such a favorable loan conditions as prescribed in the Base Case are granted.

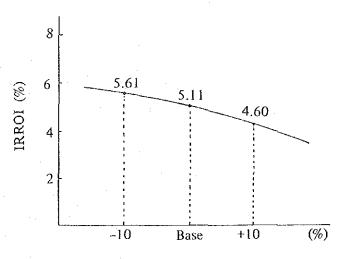
4) Variable operating cost

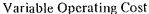
Effect of variable operating cost to IRROI is shown in Fig. 11-3.

If the variable operating cost increases by 10% compared with the Base Case, the IRROI after tax/CTS will decrease to 4.60%.

Since the feed gas cost contributes most to the variable operating cost, it is desirable to establish some kind of pricing formulas for feed gas in long run.







Operation rate

5)

There is a possibility that the operation rate of the plant may decline due to market situation or operational matters of plant operation. If the case of 80% operation in the first year, 90% operation in the second year, and 100% in the third year and thereafter is compared with the Base Case, IRROI after tax/CTS will become 4.86% by decrease of 0.25%.

6) Exemption of import duty

Exemption of import duty will increase profitability of the Project in the financial study. If import duty is exempted for this Project, the IRROI after tax/CTS will be 5.78% by increase of 0.67%.

7) Exemption of CTS

Although the profitability of the Project is not so high, it is anticipated that the Project will earn the profits constantly, so it is possible to pay CTS from the first year of operation.

As the Project pays an important role in the social and industrial development of Burma, it can be said that the Project has a high public interest.

If the governmental and institutional supports are given to the Project such as an exemption on CTS, the IRROI will greatly be improved to 6.93% and therefore it is most desirable that incentive measures will be given to the Project.

11.7 Evaluation

Hereunder described are evaluation and conclusions for the Phase III LPG Project after exercising overall judgement on the results of a series of financial analyses conducted in the preceding sections.

- (1) The IRROI after tax/CTS of the Project is 5.11%, and this indicates that the profitability of the Project itself may not be so high, but not so desperately low.
- (2) The position of funds and financial situation of the Project are sound, and hence the Project is financially viable.

- (3) The IRROE after tax/CTS is 34.32%, if capital procurement under the soft financing conditions of long-term loan presumed in this report is ascertained affirmative,
- (4) Owing to this capital procurement, not only improvement of the profitability and financial situation of the Project are expected but also the realization of the Project will achieve various national goals and targets being proclaimed by the Government of Burma.
- (5) As mentioned above, success or failure of capital procurement under the soft financing conditions as described has a very important influence upon the Project for the purposes of enhancing financial situation and improving IRR.
- (6) It is concluded, therefore, that the Project is worthy of implementation taking the results of the abovementioned financial analysis and the economic effects brought on Burma through the realization of the Project as indicated in the next chapter "ECONOMIC EVALUATION" into consideration.

(REPORT)			
CTS	NET INCOME '8/CTS	BEFORE TAX/CTS	AFTER TAX/CTS
<>	() () ()	<>	<>
INCOME TAX	TAXABLE INCOME	B/TAX	A/TAX
(COMPUTER OUTPUTS)			

NOTE : THE NORDING IN THE COMPUTER OUTPUTS CORRESPONDS TO THAT IN THE MAIN BODY OF THIS REPORT IN THE FOLLOWING MANNER :

FINANCIAL ANALYSIS PROJECT : BURMA LPG PHASE-111 SITE : KYANGIN COMENT : BASE CASE (ROI) DATE : 1985/07/10

CATEGORY NIMBER UNIT COST (USS/YR/PRSN) LABOR COST 475 755 UNIT CONSUMPTION = PER TON OF LPG UNIT PRICE = IN 1989 US\$ (PROJECT START YEAR) UNIT CONSUMPTION = PER TON OF LPG UNIT PRICE = IN 1989 USS (PROJECT START YEAR) NO TAX FOR (-) PROFIT B/T RANGE(1000 US) TAX RATE(X) 0.00 - 5843.95 30.00 5843.95 - INFINATE 40.00 RAM MATERIAL UNIT CONSUMPTION UNIT PRICE RICH GAS 205,574 MSOF 0.21 PER MSOF UNIT PRICE 0.01 PER KMH 0.01 PER NH3 : 348 (1000 US5/YR) : 1231 (1000 US5/YR) : 180 (1000 US5/YR) : 50.00 % GF LABOR COST : 1301 (1000 US\$/YR) 11 * INCREASING W/C --> PAID AT THE YEAR WHEN STR'M FOTR CHANGES VAR. DPE-COST UNIT CONSUMPTION ELECTRICITY 406.700 KMH MATER 0.080 NP5 CHEMICALS 2.85 US5 RIVER TRANSPORT 7.151 US5 * INCOME TAX -----> GRACE PERIDD (YEARS) : 0 * STREAM FOTR -----> ON-STREAM FACTOR IN X PLANT OVERHEAD PROGRESSIVE: TAX INCREASING W/C * FIXED OPE-COST --> LABOR COST MAINTENANCE LABOR COST INSURANCE 100.00 * VAR. OPE-COST ---> * RAW MATERIAL ---->. --- INPUT DATA SUMMARY ----* S-T LOAN ------> STARTS 1 : NEXT YEAR 2 : WHEN CASH POSITION POSITIVE METHOD 1 : CONSTANT AMOUNT OF PRINCIPAL 2 : CONSTANT AMOUNT OF PRINCIPAL AND INTEREST METHOD REPAYMENT * DPR/ANT -----> METHOD 1 : STRAIGHT LINE 2 : DECLINING BALANCE 3 : RATE GIVEN REPAYMENT STARTS GRACE (YR) = PER YEAR = IN 1989 - USS (PROJECT START YEAR) UNIT PRICE 140.00 PER TON 225.00 PER TON 0.21 PER MSCF DISBURSEMENT SCHEDULE LIMIT R (1000 US\$) 1.000E+10 SALV. (X) 12.00 10.00 50.00 60.00 100.00 뛰 1 g ġ 50872.00 50.00 7326.00 40.00 785.00 0.00 11 29.00 0.00 10 INSTAUL. (YRS) 22 ł YEARS 2355 61000.000 TON 3200.000 TON 1.101E+07 MSCF INVESTMENT COST IN 1000 USS 58198.00 INTEREST (XPA) 5.00 DISBURSEMENT SCHEDULE IN X INTESTMENT METHOD. CAPACITY EQUIP. & MACHINERY CIVIL & BUILDING PRE-OPERATION COST EQUIP. & MACHIN CIVIL & BUILOIN PRE-OPERATION COS INITIAL W/C LOAN CONDITION S-T LOAN 1 CALCULATE ROI PLANT INVESTMENT CAPACITY UNIT PRICE * INFLATION ------> NO INFLATION LEAN GAS PRODUCT NAPHTA 2 < BASE CASE (ROI) >----* CONTROL DATA ----> * INVESTMENT -----> * PRODUCTION ----->

11-31

---PAGE 1

< BASE CASE (ROI) >-----

run - 1

ROI A/TAX (X) : 5.15 ROI B/TAX (X) : 7.90

---- BATCH CASE RESULT

-PAGE 2

PAYEACK FOR ROI A/TAX (YRS) : 13.1

##CAPITAL INVESTMENT COST : 59012.000 1000 US5 PLANT INVESTMENT : 58198.000 PRE-OPERATION COST : 785.000 INITIAL W/C : 29.000

***PRODUCT UNIT PRICE ***RAW MATERIAL UNIT PRICE LPG 140.000 USS/TCM RICH GAS 0.209 USS/MSCF NAPHTA 225.000 USS/TCM RICH GAS 0.209 USS/MSCF LEAN GAS : 0.209 USS/MSCF

**CM-STREAM FACTOR (%) 1-20 YR 100.00

**INFLATION (X P.A) NO INFLATION

-PASs					· · ·		
					an an Arrange an Ar		·
		TOTAL 231283 52493 52493	19165 38650 120965 48190 72776 6985 19757 19757 19757	20965 59012 179977	59012 58158 785 785 785 19737 19737 19737 19737 19737	33930 12122	12176 72776
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		2005 17 100.00 5516 5516	958 1933 6048 2370 3678 3678 1103 2575 2575	6048 6048	6048 6048 6048 6048 6048	19096	4945 5.11 6048
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INCOME STATEMENT &	· · · ·	1996 8 11564 5516 5516	958 1933 5048 5048 2270 3678 3678 1103 2575	6048 6048 6048	0 0 11103 6045 6045 6045	-25408 -	6048 6048
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	2.90	1991 3 100.00 5516 5516 2625	958 1933 6048 2527 2527 2527 1397 1397 1397 1487	6048 6048 6048	0 1397 6048 6048	-47293	4014 6048
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-{ 1 - Min / (Ion) 300 > 4 -	R01_A/TAX (%) :	YEAR PEDJECT YEAR CN-STREAF FACTOR (X) ANNUAL REVENUE PREAFING COST RAW MATERIAL	VARIABLE DPE-COST FIXED OPE-COST CASH INCORE DEPRECIATION INTEREST INFORT BUTY IMPORT DUTY INCORE TAX NET INCOME A/TAX	Source of Funds Cash Income Paid-In Capital Total Source	APPLICATION OF FUNDS CAPTIAL INVESTMENT PRE-OPERATION COST INTIAL W/C DEST SERVICE PAYTENT INCREASING W/C INPORT DUT' INCOME TAX CASH INCREASE TUTAL APPLICATION	CUMULATIVE CASH INC. W/C RETURN & SALVAGE	~ ~

T07AL 4.75+04 4.75+04 4.55+04 785.00 785.00 785.00 5.26+04 5.26+04 1 2.3E+05 1.72+05 1.4E+04 1.4E+04 4.6E+04 1301.00 1014 1 27 TOTAL 11564 8540 61009 720 3200 2304 1.15407 1.15407 0.23 20 100.00 0 222 0 132 2220 132 2220 20 00,00 100.00 100.00 2625 2625 2625 2625 205.57 205.57 с, с 11564 8540 61000 720 720 3200 3200 3200 2304 1.1E+07 0.21 2625 2625 2625 205.57 0.21 100.00 19 8 ခ်င 132 2320 <u>1</u>80. 11564 8540 61000 140.00 3209 3209 225.00 225.00 225.00 225.00 225.00 225.00 225.00 225.00 225.00 225.00 225.00 225.00 225.00 225.00 1.1564 1.16644 1.16644 1.16644 1.16644 1.16644 1.166 2625 2625 2625 205.57 0.21 ġ 18 100.00 18 100. *J*0 223 23 23 0 0 <u>co</u> ŝ. 100.00 11564 8540 61000 720 720 3200 225.00 225.00 225.00 0.21 2625 2625 2625 0.21 17 100.00 17 • • 17 2230 132 132 132 0 0 5 11564 8540 61000 140.00 728 3200 225.00 2364 1.16407 1.16407 16 100.00 16 100.00 16°. 100.00 2625 2625 205.57 0.21 15 100.00 15 100.00 11564 8540 8540 720 720 720 2200 2200 2200 0.21 15 100.00 2625 2625 205.57 0.21 11564 8540 8540 720 720 5200 2255.00 2255.00 2255.00 2255.00 22564 1.115407 1.115407 14 100.00 14 100.00 14 2625 2625 205.57 0.21 132 2370 BREAKDOWN SUMMARY (MONEY UNIT : 1000 US\$ 100.00 11564 8540 61000 140.00 720 3200 225.00 225.00 225.00 0.21 1.1E407 13 100.00 2625 2625 205.57 13 100.00 22370 22370 132 132 132 132 5 11564 8540 61000 140.00 720 3200 225.00 1.115407 1.115407 12 100.00 12 2625 2625 205.57 0.21 8 12 132 132 132 132 132 132 2 ã. 11564 8540 8540 61000 720 3200 225.00 225.00 1.16+07 1.16+07 0.21 100.00 2625 2625 205.57 0.21 11 100.00 10.00 11 2370 2370 132 132 0 0 100.00 11564 8540 61000 140.00 720 3200 2304 1.16+07 0.21 0.21 10.00 2625 2625 205.57 0.21 10.00 10 2370 2370 132 0 100 00 11564 8540 8540 720 3200 3200 225.00 225.00 1.15407 0.27 9 100.001 2625 2625 205.57 0.21 90.00 9 2370 2370 132 132 0 0 0 11564 8540 8540 61000 140.00 720 3200 225.00 2304 1.115407 1.115407 8 100.00 2625 2625 205.57 0.21 100.00 100.00 8 100.00 00 8 2370 2370 132 152 152 152 0 æ 7 2625 2625 205.57 0.21 7 100.00 11564 8540 61000 140.00 720 3200 225.00 225.00 225.00 1.15407 7 2570 2570 152 152 152 0 0 00 100.001 100.00 100.00 11564 8540 8540 61000 720 3200 3200 225.00 2504 1.16407 1.16407 2625 2625 205.57 0.21 22370 22370 132 132 0 ò 11564 8540 61000 720 3200 2304 1.16+07 1.16+07 0.21 100.00 5 100.00 5 100.00 2625 2625 205.57 0.21 5 157 157 157 157 157 157 11564 8540 61000 720 3200 225.00 225.00 2304 1.116407 4 100.00 2625 2625 205.57 4 100.00 8 4 2527 132 157 157 00 ., 100.1 11564 8540 8540 61000 720 720 3200 2304 1.16407 1.16407 0.21 3 100.00 3 100.00 3 100.00 2625 2625 205.57 0.21 3 2527 2527 157 157 157 ************** ********************* ********************* 2 · 100,00 · 2527 25370 132 157 157 2 100.00 2 100.00 11564 8540 61000 720 3200 225.00 2304 1.116407 0.21 2625 2625 2625 205.57 0.21 00 T0TAL 5.9E+04 5.8E+04 5.1E+04 7326.00 785.00 29.00 11564 8540 8540 61000 140.00 720 3200 225,00 2304 1.16+07 1.16+07 1 100.00 100.00 100,00 2625 2625 205.57 0.21 1 2527 152 157 157 157 <u>8</u> 8 -1 29832 29832 4396 785 785 785 785 785 205.57 0.21 0.00 0.00 0.00 6.00 - 7 140.00 140.00 225.00 0.21 : : : : **TII** 1 1 1 -2 28366 25436 25436 25436 0 2930 205.57 0.21 -2 --0.00 0.21 BASE CASE (ROI) / RUN - 1 >--: : 1 1 1 1 1 111117 *** DEPRECIATION/AMORTIZATION RAM MATERIAL COST RICH GAS UNIT CONS. (MSCF/TCN) 2 UNIT PRICE(USS/MSCF) ***** CAPA. (TON/YEAR) UNIT PRICE(USS/TON) NAPHTA. CAPA. (TON/YEAR) UNIT PRICE(USS/TON) LEAM GAS *** INCREASING W/C **** CAPA. (MSCF/YEAR) UNIT PRICE(USS/MSCF) *** CAPITAL INVESTMENT PROJECT YEAR CAPITAL INVESTMENT PLANT INVESTMENT 6001P. & MACHINERY CIVIL & BUILDING PRE-OPERATION COST INITIAL W/C EQUIP. & MACHINERY CIVIL & BUILDING AMORTIZATION PRE-OFERATION COST *** RAW MATERIAL COST × 25 X *** ANNUAL REVENUE PROJECT YEAR ON-STREAM FACTOR (PROJECT YEAR ON-STREAM FACTOR (PROJECT YEAR ON-STREAM FACTOR (INCREASING W/C INCREASING W/C ANNUAL REVENUE LPG PROJECT YEAR DPR./AMT. DEPRECIATION

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i -	****	-2	406.70 0.01 0.01 2.69 2.69	****	₩11111	***************************************	811111
< base case (roi) / run - 1 >	**** VARIABLE OPE-COST ************************************	PROJECT YEAR CN-STREAM FACTOR (%)	VARIABLE DFE-COST ELECTRICITY UNLT CONS. (KWH/TON) UNLT PRICE (USS/KUR) WATT PRICE (USS/KUR) UNLT PRICE (USS/KUR) UNLT CONS. (UNS/TON) CHENTCALS UNLT CONS. (USS/TON) RIVER TRANSPORTION UNLT CONS. (USS/TON)	*** 51XED 05E-000	PROJECT YEAR FIXED OFE-COST LABOR COST MAINTENANCE INSURANCE PLANT OVERHEAD	*** INCOME TAX ********	PROJECT YEAR NET INCOME B/TAX INPORT DUTY TAXBLE INCOME INCOME TAX RATE (%) INCOME TAX NET INCOME A/TAX

11-35

METHOD 1 : CONSTANT AMOUNT OF PRINCIPAL 2 : CONSTANT AMOUNT OF PRINCIPAL AND INTEREST GRACE PERIOD = YEARS AFTER OPERATION PERIOD. (HTNN) METHOD 1 : STRAIGHT LINE 2 : DECLINING BALANCE 3 : RATE GIVEN NUMBER UNIT COST (USS/YR/POSN) 475 753 REPAYMENT METHOD GRACE (YR) UNIT CONSUMPTION = PER TON OF LPC UNIT PRICE = IN 1989 USS (PROJECT START YEAR) UNIT PRICE 0.21 PER MSCF INTEREST INSTALL. (%PA) (YRS) 2.75 20 <u>(38)</u> <u>SALV. (%)</u> 12.00 10.00 : 348 (1000 USS/YR) : 1231 (1000 USS/YR) : 180 (1000 USS/YR) : 50.00 \$ 0F LABOR COST 0.00 : 1301 (1000 USS/YR) * INCREASING W/C --> PAID AT THE YEAR WHEN STR'FF FCTR CHANGES ZO ZO ZO RAM MATERIAL UNIT CONSUMPTION RICH GAS 205.574 MSCF E / D 12.6/ 87.4 48.2/ 51.8 100,0/ 0.0 0.0/100.0 HETHOD GRACE 10 CATEGORY LABOR COST ON-STREAM FACTOR IN \$ CIVIL & BUILDING PRE-OPERATION COST IDC PLANT INVESTMENT PRE-OPERATION CO INITIAL W/C 1 IDC EQUIP. & MACHINERY LOAN CONDITION L-T LOAN PLANT OVERHEAD INCREASING W/C MAINTENANCE INSURANCE * FIXED DPE-COST --> LABOR COST LABOR COST 1-20 YR 100.00 <----- TMA/API * * EQUITY/DEBT ----> * RAW MATERIAL ----> * [-1 LOAN -----> * STREAM FCTR -----> --- INPUT DATA SUMMARY ---- STARTS 1: NEXT YEAR 2: WHEN CASH POSITION POSITIVE
 NETHOD 1: CONSTANT AMOUNT OF PRINCIPAL 2: CONSTANT AMOUNT OF PRINCIPAL AND INTEREST ME1H00 REPAYMENT LIMIT REPAYMENT (1000 US5) STARTS 1,000E+10 1 TO BE CALCULATED BY COMPUTER NO TAX FOR (-) PROFIT 8/T UNIT CONSUMPTION = PER TON OF LPG UNIT PRICE = IN 1989 USS (PROJECT START YEAR) = IN 1989 USS (PROJECT START YEAR) UNIT PRICE 140.00 PER TON 225.00 PER TON 0.21 PER 75CF RANGE (1000 US) TAX RATE(X) 0.00 - 5843.95 30.00 5843.95 - INFINATE 40.00 DISBURSEMENT SCHEDULE UNIT PRICE 0.01 PER KUH 0.01 PER NN3 50.00 60.00 100.00 100.00 췌 ł ł DIVESTMENT 2514 28198.00 ---58178.00 ---7326.00 40.00 7326.00 0.00 1. 285.00 0.00 1. (YRS) INSTALL. = PER YEAR UNIT CONSUMPTION 406.700 KMH 0.080 MMG 2.885 USS 7.131 USS CAPACITY 61000.000 TON 3200.000 TON 1.101E+07 MSCF INVESTMENT COST IN 1000 USS DISBURSEMENT SCHEDULE IN X INTEREST (SPA) 5.00 * INCOME TAX -----> GRACE PERIOD (YEARS) : 0 PLANT INVESTMENT EQUIP. & MACHIN CIVIL & BUILDIN PRE-OPERATION COS INITIAL W/C INITIAL W/C WATER CHEMICALS RIVER TRANSPORT CALCULATE ROE LOAN CONDITION S-T LOAN CAPACITY UNIT PRICE VAR. OPE-COST ELECTRICITY PROGRESSIVE TAX * INFLATION -----> NO INFLATION PRODUCT LPG NAPHTA LEAN GAS BASE CASE (ROE) >----Î CONTROL DATA ----> * INVESTMENT -----> PRODUCTION -----> * S-T LOAN -----> * VAR. OPE-COST

R01 8/	ROI B/TAX (X) ; 7,90 ROE B/TAX (X) ; 45.69	BATCH CASE RESULT				
PAYBACK FOR ROL A/TAX (YRS) : 13.1 PAYBAC	N					
**CAPITAL INVESTMENT COST : 60073.700 1000 USS PLANT INVESTMENT : 58198.000 PRE-CPI INITIAL W/C : 29.000 IDC	USS PRE-OPERATION COST : 785.000 IDC : 1061.680					·
RAN MA ***RAN MA *********************************	**RAM MATERIAL UNIT PRICE RICH GAS : 0.209 US\$/MSCF					
**EQUITY/DEBT RATIO (X) Plant Investment : 12.59 / 87.41 Pre-OPP Initial W/C : 100.00 / 0.00 IDC	PRE-OPERATION COST : 48.15 / 51.85 IDC : 0.00 / 100.00				•	
**CN-STREAN FACTOR (X) <u>1-20 YR</u> 100.00					·	
**INFLATION (X P.A) NO INFLATION		·				
			:	• •	: x	
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	2010 2011 22 23 0.00 0.00	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		2247 25247 25247 25247 25247 2537 2537 2537 2537 2537 2537 2537 253	35048 31873	о С	-32473175 34.313175 -32473175
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	2008 20 100.00	11564 11564 957 957 957 957 957 1953 774 774 774 774 774 774 774 774 774 77	6049 6049	0 0 0 0 0 0 2617 774 774 774 0 0 1774 0 0 0 0 0 0 0	41614 3	12123	13910 34.31 14782
	2007 19 100.00	11564 11564 957 957 957 957 957 846 846 846 846 846 850 850 850 850	6049 6049	0 0 3463 8465 846 0 11737 846 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	239827	0	1737 34.26 2587
	2006 18 100.00	11564 5515 957 957 918 918 918 918 918 918 918 918 918 918	6049 6049 6049	0 0 2555 918 2517 918 828 828 049 6049	38090	•	1686 34.31 2515
	2005 17 100.00	111564 5515 5575 957 957 957 957 959 959 959 959 9	6049 6049 6049	0 3607 2617 9990 11656 807 807 6049	26404	0	1636 34.21 2443
	2004 16 100,00	11564 25515 25515 25515 25515 25515 11564 11062 2618 1062 2618 1062 2618 1062 11652 11652 11652 11652 11652	6049 6049 6049	0 3679 1062 11662 11665 11585 11585 049	34768		1585 34.17 2371
	2003 15 100.00	11564 5515 2625 9577 1134 1134 1134 1134 1134 1134 1134 11	6049 6049 6049	0 3751 3751 1135 0 1535 0 1535 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	33183	0	1535 34.31 2299
	2002 14 100.00	11584 5515 957 957 957 957 1933 6049 1205 1205 1205 1205 1742 1742 1732	6049 0 0 6049	0 0 2823 2617 1205 11485 0 0 1485 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	31647	0	1485 34.05 2227
	2001 13 100.00	11564 5515 5515 957 957 1933 1933 1277 1277 1277 1277 1277 1277 1277 12	5049 0 6049	0 3894 2617 1277 1277 1277 1434 1434 26049	30163	0	1434 33.96 2155
	2000 12 100.00	11564 5515 5515 5515 957 957 957 1349 1349 1349 1349 1349 1349 1349 1349	6049 6049 6049	0 0 1549 1549 1549 1584 1584 6049 6049	28728	0	1384 33.84 2083
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UCSH FLUW HALL	1998 10 100 00		6049 6049 6049 6049 6049	0 0 1439 6049 6049 6049	26011	0	3938 34.31 4610
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rrs) : 13.1 (YRS) : 13.1 (YRS) : 2.6	1996 8 100.00	11564 5515 5515 5515 2625 957 1933 1933 6049 1439 1439 1439 1439 1439 1439 1439	6049 6049 6049 6049	0 0 1439 1439 1439 572 501 5049 6049	18135	0	3938 31.34 4610
¥	1995 7 100.00	11564 5515 5515 5515 2625 957 957 1439 1439 1439 1439 1439 1439 1439 1439	6049 6049 6049	0 1439 672 672 5049 6049	14197	c	3938 29.40 4610
PAYBACK FOR ROL A/TAX PAYBACK FOR ROE A/T	1994 6 100.00	11564 5515 5515 5515 5515 75515 957 1439 1439 1439 1439 1439 1439 1439 1439	6909 0 0 9060	6 1439 1439 1537 1537 253 255 2960 2049	10259	0	2960 26.36 4610
YBACK FOI	1993 5 100.00	11564 5515 5515 2625 957 1935 1439 1439 1439 1423 1423 1423 1423 1423 1423 1423 1423	6709 0 6709	0 0 1439 1439 1425 3071 5071 5073 5049	7299	0	3071 22.71 4610
õ.	1992 4 100.00	11564 5515 957 1625 1625 1625 1625 1625 1625 1625 1625	6049 6049 6049	0 1419 1419 1419 1419 1419 1419 1419 1429 142	4228	0	3071 16.57 4610
: 7.90	1991 3 100,00	11564 5515 2625 957 1935 1439 1439 1439 1439 1439 1439 1439 1439	6049 6049	0 0 1439 1439 1439 1429 1429 1429 1429 1429 1429 1429 142	1157	c	3071. 5.97 4610
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ROI B/TAX (ROE B/TAX (1989 1 100.00	11564 5515 5515 957 1935 6049 1439 1439 1439 1439 1439 1439 1439 14	6049 6049 6049	0 1439 1501 1501 1501 1501 1501 1501 1501 150	-4985	0	2748 3309
	1988 1-1 100		0 4803 26730 31532	21532 29832 29832 2983 299 0 0 0 0 0 0 0 0 0 1532 31532 29532 2055	-7733	ο.	-4803
): 5.11	1987 -2 0.00		0 25611 28541	28541 28364 175 175 2930 0 0 0 2930 28541 28541	-2930	0	-2930 -2930
(BADE CADE (NUE) / RUM - 1 ROL AVTAX (X) : ROE AVTAX (X) :	YEAR PROJECT YEAR DN-STREAM FACTOR (X)	ANNUAL REVENUE OPERATING COST RAW IMATERIAL VARIABLE OPE-COST FIXED OPE-COST FIXED OPE-COST FIXED OPE-COST FIXED OPE-COST INTEREST LINE TERN LOAN MET INCOME TAX MET INCOME A/TAX	SOURCE OF FUNDS CASH INCOME PAID-LN CAPITAL DEBT (L-T LOAN) TOTAL SOURCE	APPLICATION OF FUNDS CAPITAL INVESTMENT PLANT INVESTMENT PRE-OPERATION COST INTITAL 4/C INDEREST (L-T LOAN) INTEREST (L-T LOAN)	CUMULATIVE CASH INC.	W/C RETURN & SALVAGE	CASH FLOW (ROE A/TAX) ROE A/TAX (X) CASH FLOW (ROE 8/TAX)
			11-39				

10 111	1102	51728 0 51728	00872 7326 7326 1847 1847 1847 0 0 0	51728	0000	18320	7735 25675 55409	671126
PAGE	2010 2 22		0872 50 0872 50 7326 7 7526 7 7526 7 1847 11 1847 11 1847 11 1847 11		0000			
	1		4101	0 54903	0000	4 20957	3 7753 4 26234 7 33967	1 54904
	2009	58150 58150 58150	50872 50872 7526 7526 7526 1847 1847	58150		23554	7733	58151
	2008	61469 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	50872 50872 7326 7326 7326 1347 1347 1347 1347 1347 0 0	61469	0000	26171	7733 27566 35299	61470
	2007 79	47679 842 854 654 49175	50872 50872 7326 7326 1847 1847 1847 1847 1847 1847 1847 1847	62338	56 0 28	26788	7735 25532 33265	62339
	2006 18	45942 842 654 47438	50872 40291 10581 7326 2374 1847 1847 1847 1847 1847 1847 1847 18	11629	286 B 986 286 B 986	31405	7755 23549 31282	62973
	2005 17	44256 842 654 1 45752	50872 38053 7526 7526 12847 1847 1847 1847 1847 1847 1847 1847	63655	286 286 286 286	34022	7733 21616 29349	63657
	2004 15	42620 842 654 116	50872 55872 55814 15058 7526 7526 5216 1847 1847 1847 1847 0 0 20274	94390	580 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	36639	7733 19733 27466	64391
	2003 15	41035 842 654 0 12531	0 19726 1978 1978 1978 1978 1978 1978 1977 1978 1947 1978 1977 1978	52125	286 1 286 286	39256	7733 17901 25634	5176
	2002 14	55500 84.2 654 0 1 0 0	0872 13336 13356 13556 13556 13556 1545 1847 1847 1847 1847 1847 1847 1847 1847	\$6010 6	286 0 286	1873	7733 16119 15852 2	56011 6
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(ssn	2000 12	36581 842 654 0 38077	50872 50872 7326 5744 1847 1847 1847 1847 1847 1847 1847 29755 0	67832 (286 286 286 286 286	, 70174	7735 12706 20439	67832 (
11 :1000	1999 11	35197 842 654 0 36693	50872 50872 7526 7525 5575 5575 1847 1847 1847 0 0 32125	66618	580 0 586 0 586 0	, 49724	7733 11075 18808	58818
(MONEY UNIT : 1000USS	1998 10	33863 842 654 0 35359	50872 50872 22384 7326 6007 1847 1847 1847 1847 1847 1847 1847 54495	69854	286 0 286	52341	7735 9495 17228	55855
SHEET (6 . 1997	29925 842 654 0 31421	50872 20146 30726 5139 6139 1847 1847 1847 1847 36866 0 36866	68287	286 0 286 ·	52341	7733 7927 15660	68287
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----- BREAKDOWN SUNYARY (MONEY UNIT : 1000 USS)-----

< BASE CASE (ROE) / RUN - 1 >-----

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Chapter 12

ECONOMIC EVALUATION

Chapter 12, ECONOMIC EVALUATION

12.1 General

Mining sector in Burma (production of petroleum and gas, in particular) is an important sector of the Burmese economy in that it supplies necessary raw material and fuel to the process and manufacturing industries and also serves as one of the major foreign exchange earning sources of the country along with agricultural and forestry industries.

The project is an export-oriented energy project which extracts LPG from petroleum associated gas currently utilized as raw material or fuel, and its influence given to the Burmese economy by LPG export is considered to be great.

Of the Integrated LPG Project undertaken by Burma, Phase I – Part 1 and Part 2, and Phase II are now in the course of implementation and this Project has been planned as Phase III in the series of the Integrated LPG Project. The economic analysis is to evaluate the economic effects that can be derived from the implementation of the Phase III of the LPG Project.

12.2 Economic Benefits expected by the Project

In the economic analysis, the economic benefits that can be expected by implementing the Project are evaluated in terms of the direct benefits and the indirect benefits.

12.2.1 Direct Benefits

Economic values of LPG produced and of by-product naphtha can be cited as the major sources for the direct benefits of the Project.

LPG produced by the Project is to be exported in its entirety to the neighboring countries to serve as an important source of foreign exchange earnings. The whole quantity of by-product naphtha is also to be exported. Furthermore, LPG produced in this way will be able to fill the needs of domestic consumption when the domestic demand for LPG is increased in the future. The economic analysis has evaluated the various economic effects as described in detail in the Section 12.3, on the assumption that the foreign exchange revenues from the exports of LPG and naphtha, and the sales revenues of lean gas sold at the economic price as defined in Item 12.3.2 constitute the direct economic benefits of the Project.

12.2.2 Indirect Benefits

The following effects are considered as the major indirect benefits:

- 1) Increased opportunity for employment
- 2) Stimulation of regional economy

3) Effect of improvement in the living standards

- 4) Effect of the technology transfer
- 5) Other benefits as may be anticipated by executing the Integrated LPG Project

Each of the said indirect benefits is described in detail in Section 12.5.

12.3 Economic Internal Rate of Return (EIRR)

The Economic Internal Rate of Return (EIRR) is determined for the Project through the calculations on the various economic benefits and costs anticipated from the implementation of the Project.

12.3.4 Demand and Supply Forecast of LPG and By-product Naphtha

In order to grasp the economic effects of the Project correctly, the demand and supply situation for LPG and naphtha in Burma for 1989 and onward needs to be reviewed assuming two cases, namely, one is the case the Project is not realized, and the other is the case if the Project is implemented as contemplated.

LPG production and sales plan in Burma is shown in Fig. 12-1, with production shares of the LPG recovery at the existing Mann Oil Refinery and the LPG production contemplated under the Integrated LPG Project constituting of the Phases I, II and III.

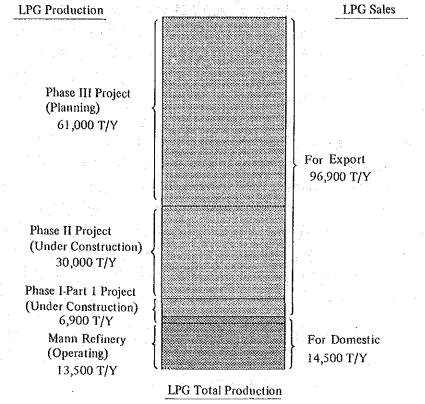


Fig. 12-1 LPG Production and Sales Plan

(111,400 T/Y)

As shown in Fig. 12-1, domestic consumption of LPG in Burma still remains at a low level, and LPG produced in Phase III Project is to be exported in its entirety. This means that if the Phase III Project is not implemented, the volume of Burma's LPG export will decrease by the quantity expected to be produced in the Project.

The entire volume of naphtha produced as the by-product in the Project is also expected to be exported. Since Burma is not importing either naphtha or gasoline at present, its export volume of naphtha is considered to decrease by the quantity of naphtha produced by the Project, should the Project not be materialized.

12.3.2 Direct Benefits

As described in the preceding section, the direct benefits of the Project are the foreign exchange earnings that come from the exports of the LPG product and naphtha, and also the sales revenues of the lean gas,

As described in Chapter 11, the export prices for LPG and naphtha at the time of starting the plant operation have been fixed at US\$140/ton and US\$225/ton, respectively. These export prices have been decided based on the prices for these items currently in force in the world markets. Accordingly, in the economic analysis, the export prices used in the financial analysis for LPG and naphtha are regarded as their economic prices, and are used for computing economic return of the Project.

The lean gas will have a reduced heat value. It has been notified that the lean gas will be delivered at the same unit price per volume as that for the rich gas currently used as the feed stock. When the Project is implemented, some kind of countermeasures should be taken to compensate the reduced calorific value of lean gas for the present users (like Kyangin Cement Mill and Myanaung Power Station, etc.), for example, to increase the lean gas consumption rate in compensation for the reduced calorific value. Accordingly, in the economic analysis, it is so assumed that the economic price for the lean gas is to be lowered by the amount equivalent to the said reduction in the heat value, from the sales price employed in the financial analysis.

In evaluating the economic benefits and costs, the U.S. Dollar is valued at the actual foreign exchange rate in market transactions, as in the case with the financial analysis, without applying the shadow rates for foreign exchanges.

The direct benefits calculated in this manner are summarized as shown in Table

Item	Unit Price	Annual Amount (US\$1,000)
LPG	US\$140/T	8,540
Naphtha	US\$225/T	720
Lean Gas	US\$0.183/10 ³ SCF	2,010
Total	_	11,270 .

Table 1	2-1	Economic Benefit	-

12-1.

12.3.3 Economic Costs

(1) Initial investment cost for the implementation of the Project

The initial investment cost for implementing the Project includes plant construction cost, commissioning fee, pre-operation cost and initial working capital. The amount of the investment cost equals to the sum of the total capital requirement used for calculating the IRROI in the financial analysis as shown in Table 12-2.

(2) Cost of raw material consumed

Raw material used in the operation of the Project is the associated gas supplied from MOC. The associated gas has already been in use as fuel at the cement mill and the power station in the proximity of the proposed plant site.

The economic cost of the raw material in the Project is set at the same price as the feed gas price employed in the financial analysis.

(3) Labor cost

In view of the nature of the Project, quality of the labor resources to be hired for the plant will be at fairly high level on the standard level of labor currently in force in the country, and the labor cost higher than normal is used in the financial analysis. Therefore, evaluation here for economic analysis is made on the same labor costs as those used for the financial analysis.

(4) Other costs for production

In addition to those mentioned above, such other costs required for production should be considered. These are costs for utilities, chemicals, inland transportation of products, and the maintenance cost for the equipment and machinery. The land for the proposed plant site is owned by state and therefore will be made available to the Project without charge. As there is no plan to utilize the land for any purposes, other than that for the Project, the economic cost for the land is assumed to be zero. Taxes (import duty and CTS) levied according to the Burmese law and insurance premium on the fixed asset are not accounted for as the cost in the economic analysis as they are regarded as the transferred item within the country.

On the basis of the analysis as detailed above, the economic costs of the Project are summarized as shown in Table 12-2 below.

	Year	Capita	1 Cost	Annual Opcarting Cost
Iten		-2	-1	1 – 20
Capital Cost	Plant Construction Cost	28,366	29,831	
	Commissioning Fee		407	-
	Pre-operation Cost		378	_
	Initial Working Capital	<u> </u>	29	
Operating Cost	Variable Operating Cost (Raw Material: Rich Gas)		-	3,582 (2,625)
	Fixed Operating Cost			1,753
1	otal	59	,011	5,335

Table 12-2 Economic Cost

12.3.4 Calculation of Economic Internal Rate of Return (EIRR)

The Economic Internal Rate of Return (EIRR) of the Project with the project life of 20 years, and on the basis of economic benefits and costs mentioned above are summarized in Table 12-3 below.

			· · · · · · · · · · · · · · · · · · ·		(US\$1,000	
		Economic cost		Economic	Economic	
Year	Capital Cost	Operating Cost	Total	Benefit	Cash Flow	
-2 (*87)	28,366	· • •	28,366	-	- 28,366	
-1 ('88)	30,645	_	30,645		- 30,645	
1 ('89)	1,301	5,335	6,636	11,270	4,634	
2 – 19		5,335	5,335	11,270	5,935	
20 (2008)	-1,330	5,335	4,005	11,270	7,265	
Total	58,982	106,700	165,682	225,400	59,718	
		· · · · · · · · · · · · · · · · · · ·		EIRR	7.20%	

Table 12-3 Economic Internal Rate of Return

As shown in the above Table, the EIRR is 7.20% which is better than 5.11% of the IRROI after tax/CTS but is slightly lower than 7.90% of the IRROI before tax/CTS in the financial analysis. The implementation of the Project will contribute immensely to the Burmese economy, by earning foreign exchange amounting to US\$90,532,000 as direct economic benefits over the entire project life. Furthermore, a number of indirect economic benefits are also conceived. As results of the above benefits, the Project will make a high overall economic effect, and therefore an undertaking of the Project is suggested itself to proceed positively.

12.4 Effect of the Phase III Project on Burma's Foreign Exchange Balance

Influence of the Project on Burma's foreign exchange balance is considered in this section.

12.4.1 Provisions and Methodology of Analysis

(1) Total capital requirement

The total capital requirement described before in the financial analysis is procured and introduced in accordance with the financing schedule as shown in Table 12-4 below.

Table 12-4Financing Schedule

	p=		(US\$1,000)
Year	-1 (1987/88)	-2 (1988/89)	Total
Self Financing	2,930	4,802	7,732
Long-Term Loan	25,611	26,730	52,341
Total	28,541	31,532	60,073

(2) Foreign exchange outflow

Expenses to be paid in foreign exchange after starting up the plant operation include the following:

o Repayment of principal and interest of long-term loan

o Maintenance cost (Cost of imported spair parts, etc.)

(3) Foreign exchange inflow

Foreign exchange inflow expected of the implementation of the Project is brought about by sales revenues according from export of LPG and byproduct naphtha.

The difference between the above-mentioned foreign exchange inflow and outflow is regarded as the net foreign exchange earnings or loss realized from the Project.

12.4.2 Balance of Foreign Exchange

The balance of foreign exchange of the Project is calcualted on the above-mentioned conditions and is shown in Table 12-5.

	p	·····		Foreign Exchange Outflow				(0531,000
	Fore	ign Exchange	Inflow		Net			
Year	LPG Export	Naphtha Export	Sub- Total (1)	Main- tenance Cost	Interest on Long- Term Loan	Repay- ment of Long-Term Loan	Sub- Total (2)	Foreign Exchange Flow (1) – (2)
-2	0	0	0	0	0	0	0	0
-1	0	0	0	. : 0	0	0	. 0	0
1	8,540	720	9,260	659	1,439	0	2,098	7,162
2	8,540	720	9,260	659	1,439	0	2,098	7,162
3	8,540	720	9,260	659	1,439	0	2,098	7,162
4	8,540	720	9,260	659	1,439	. 0	2,098	7,162
5	8,540	720	9,260	659	1,439	0	2,098	7,162
6	8,540	720	9,260	659	1,439	0	2,098	7,162
7	8,540	720	9,260	659	1,439	0	2,098	7,162
8	8,540	720	9,260	659	1,439	0	2,098	7,162
9 .	8,540	720	9,260	659	1,439	0	2,098	7,162
10	8,540	720	9,260	659	1,439	0	2,098	7,162
11	8,540	720	9,260	659	1,421	2,617	4,697	4,563
12	8,540	720	9,260	659	1,349	2,617	4,625	4,635
13	8,540	720	9,260	659	1,277	2,617	4,553	4,707
14	8,540	720	9,260	659	1,205	2,617	4,481	4,779
15	8,540	720	9,260	659	1,134	2,617	4,410	4,850
16	8,540	720	9,260	659	1,062	2,617	4,338	4,922
17	8,540	720	9,260	659	990	2,617	4,266	4,994
18	8,540	720	9,260	659	918	2,617	4,194	5,066
19	8,540	720	9,260	659	846	2,617	4,122	5,138
20	8,540	720	9,260	659	774	2,617	4,050	5,210
21	0	0	0	0	702	2,617	3,319	-3,319
22	0	0	Ö	0	630	2,617	3,247	-3,247
23	0	0	0	0	558	2,617	3,175	-3,175
24	0	0	· 0	Ó	486	2,617	3,103	-3,103
25	0	0	0	0	414	2,617	3,031	-3,031
26	0	0	0	0	342	2,617	2,959	-2,959
27	· · · 0	0	0	0	270	2,617	2,887	-2,887
28	0	0	0	0	198	2,617	2,815	-2,815
29	0	0	0	0	126	2,617	2,743	-2,743
30	0	0	0	0	54	2,617	2,671	-2,671
Total	170,800	144,000	185,200	13,180	29,147	52,341	94,668	90,532

 Table 12-5
 Net Foreign Exchange Earnings

(US\$1,000)

According to the estimated balance of foreign exchange, it is anticipated that the Project will have, during its project life, foreign exchange inflow amounting to US\$185,200,000 and outflow of US\$94,668,000 respectively. This means that net foreign exchange earnings, amounting to US\$90,532,000 can be gained, and which clearly indicates the decisive role played by the Project for the improvement and progress of Burmese economy.

12.5 Indirect Benefits of the Phase III Project

12.5.1 Increase of Employment

Many workers of different crafts will be hired locally for the construction work of this LPG Plant. After starting its commercial operation, approximately 450 employees and altogether about 1,800 persons including their family members, will have a stable source of income.

There are no industrial factories in the Kyangin area, except the cement mill now in operation, therefore, the addition of new chance of employment realized by the Project offers one of the important industrial benefits expected of the Project.

12.5.2 Stimulation of Regional Economy

By implementing the Project, physical distribution of the materials and equipment in the region, products and necessity daily items will be invigorated throughout the construction and the subsequent operation periods.

In the Project, residential facilities for employees and their families are to be newly developed as the construction of the plant progress, with a substantial reinforcement of the infrastructure in the Kyangin area. In addition to these, presence of the plant itself will serve to activate various kinds of commercial activities in the region contributing to the development of the district as a whole.

12.5.3 Improvement of National Living Standards

The Project is, in substance, a product export-oriented type of project, aiming at no direct sales of its products in the domestic market. Through the implementation of the Project, however, it will probably indirectly ensure the supply of LPG produced at other facilities to the domestic market. For this reason, an indirect ripple effect to improve the national living standards can be expected from the Project by converting to LPG consumption from the present

fuel consumption patterns of firing wood, charcoal, and other fuel sources by general households, which also has the added merit to preserve precious forest resources or to use it for other effective industrial applications.

12.5.4 Effect of Technology Transfer

As described in Chapter 4, LPG use in Burma is currently limited to the sheet glass factory and few other industrial factories.

A major factor suppressing the domestic demand for LPG in Burma is, on top of the still high price of LPG, the difficulty to handle LPG. That is; LPG being a gas that is liquefied under pressure classified as hazardous substance, its handling requires a relatively high level of technology, and appropriate regulation and law, which are now incomplete in Burma.

In view of this situation, the realization of the Project will benefit industrial sector of Burma conspicuously by way of upgrading technical capability, which will stimulate development of domestic demands for LPG, especifically through:

1) Acquisition of high-pressure LPG producing technology

2) Acquisition of high-pressure LPG handling technology

12.5.5 Other Benefits Obtained by Executing the Integrated LPG Project

The Project is proposed as the Phase III of the Integrated LPG Project in Burma. In anticipation of the materialization of the Project, the Syriam Terminal has been designed with redundant reserve in the capacity in the Phase II Project, therefore, construction of additional jettys will not be necessary for the Phase III Project.

In addition, because of the similarity in the nature of these two projects, most of the construction machinery and equipmet arranged for the construction work in the Phase II Project can be utilized for execution of that in the Phase III Project, thus reducing the total construction cost substantially. In this way, by implementing this Phase III Project as an integral portion of the Integrated LPG Project, the Project can make the best use of the investments made in the past.

Chapter 13

RECOMMENDATION

Chapter 13. RECOMMENDATION

The Survey Team offers the following recommendations for having this project completed in the scheduled time, for putting the facilities in operation smoothly as well as for stable supply of product and by-products to obtain as much profit as scheduled.

13.1 Construction Plan

a)

- 1) To prevent any delay in construction schedules, the following condition must be observed most strictly:
 - a) Detailed survey of conditions of plant site, terminal site, riverbed in jetty site, pipe line route and power transmission line route must be completed prior to the bidding of this project.
 - b) Filling and reclaiming work in terminal site is to be performed by Burmese side. Because the work is expected to be difficult, it must be started before-hand and completed prior to the conclusion of contract of this project.
 - c) Though it is planned to use large numbers of construction machinery owned by PIC; the actual condition of sections which need repair must be correctly estimated; the supply of spare parts must be considered previously to permit immediate procurement after the signing of this project; the machinery has to be maintained completely.
 - d) The earliest procurement of 2 craft and FRP-boat, which are planned to be built for the project, must be considered previously to permit their effective use in the work of construction.

The specialized ships must be secured for transporting required machinery, equipment and materials for plant construction over Irrawaddy River.

- 2) To decrease the construction cost, the following subjects are desirable to be discussed at the stage of detail planning:
 - Reconsideration of distance between spherical tanks. According to the

regulations for the control of high pressure gas in Japan, in case there's no security facilities, the distance between spherical LPG tanks is designated as more than one quarter of the total diameters of tanks which adjoin each other. The plot plan which based on this is shown in Fig. 13-1 and Fig. 13-2. A large reduction of site area will be expected. If Kyangin Terminal is taken for example, soil material for reclamation work will be decreased 30%, that is from about 88,000 M^3 (filling height 4 m).

- b) In the construction at Syriam Terminal in Phase I, for smooth performing of the construction, nozzling and valving at proper site have to be considered at the time of LPG piping, utility piping, to permit their easy connection.
- 3) It is necessary to perform this project according to the construction schedules because the increase in construction cost caused by delay in the proposed construction site will greatly impair the profitability.
- 4) To avoid any changes in construction schedules and costs, the required machinery, equipment and materials for this project to be procured by the Burmese side must be secured as scheduled so as not to obstruct the construction schedules.

13.2 Management Control

1)

- 1) Regarding management control of terminals, allocation of the ocean tankers for export, control of river barges for LPG transportation between each LPG terminals, and control of LPG stock must be performed with complete adjustment. It is necessary to acquire management skill. Consideration must be given to management control since there is a limit to jetties for LPG in Syriam Terminal.
- 2) A number of skilled technicians for handling LPG must be trained completely in order to prevent any disaster arising from improper handling of the pressurized gas. And Burmese laws and regulations as well as the handling manual must be adjusted beforehand.

13.3 Marketing for Export and Domestic Demand

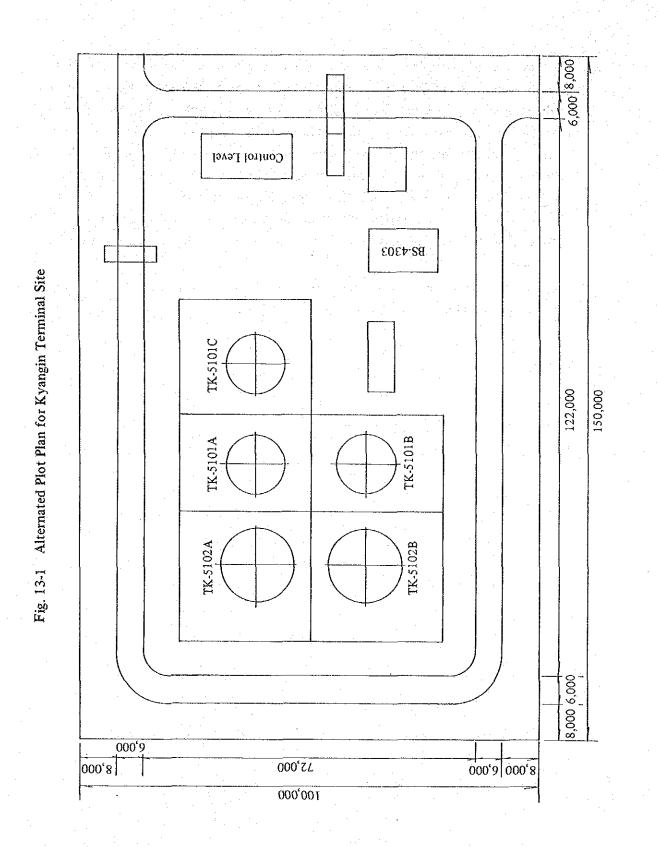
For the profitability of this project it is especially important to sell produced LPG stably at high price. The recommendation described in the Section 4.3 must be performed.

2)

Domestic demand increases gradually. Therefore after the completion of Mann Terminal and Syriam Terminal in Phase I, LPG produced at Mann/Syriam Refinery will be applied for export except LPG for domestic deamnd. The adjustment is necessary in this case because it is possible that the exporting amount comes up to more than the basic planned amount in Phase III. Because LPG produced at Mann Refinery contains olefin components, consideration must be given to management such as separation in tanks, river barges, adjustment of export price.

However to ensure a successful result for the Integrated LPG Project (Phase III), efforts must be made for making maximum use of installed facilities and expansion of export.

As for the development of domestic market, the recommendation described in the Section 4.5 must be performed.



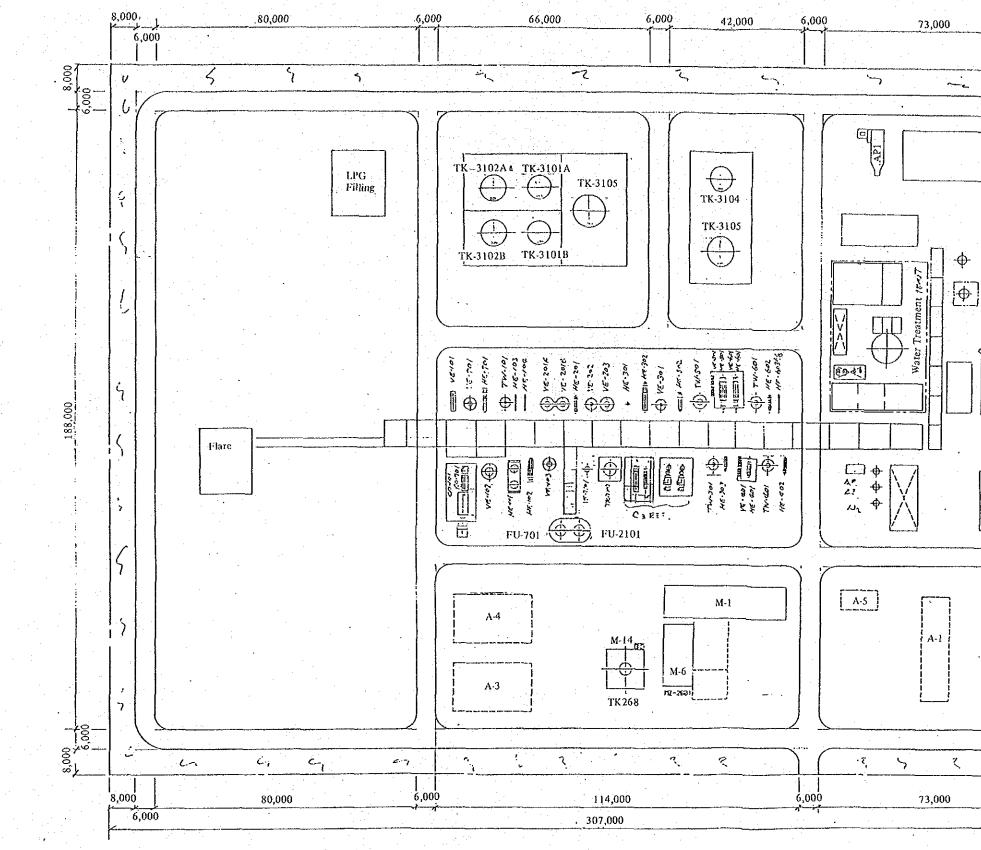
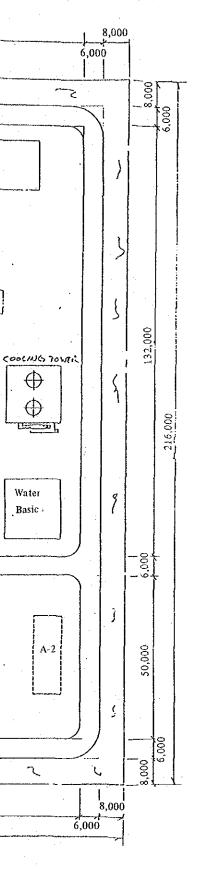


Fig. 13-2 Alternated Plot Plan for Kyangin Plant Site



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APPENDIX – I

PROGRESS REPORT

THE SUMMARY OF DISCUSSION

BETWEEN

THE JAPANESE FEASIBILITY STUDY TEAM AND THE PETROCHEMICAL INDUSTRIES CORPORATION ON THE INTEGRATED LIQUEFIED PETROLEUM GAS PROJECT (PHASE 111)

The Japan Study Team (hereinafter referred to as "the Team") led by TETSUHIKO TSUNODA organized by the Japan International Cooperation Agency (hereinafter referred to as "JICA") visited the Socialist Republic of the Union of Burma from $27^{\text{th}:}$ April to $16^{\text{th}:}$ May 1985 in order to work out the Feasibility Study for the Integrated Liquefied Petroleum Gas Project (Phase III) (hereinafter referred to as "the Project") based on the Scope of Work for the Feasibility Study of the Project which was signed on $9^{\text{th}:}$ April 1985 in Rangoon by Burmese side and on $22^{\text{nd}:}$ April 1985 in Tokyo by Japanese side.

During its stay in the Socialist Republic of the Union of Burma, the Team exchanged views, conducted site surveys and also had a series of discussions with the Burmese authorities concerned for the feasibility study for the Project.

As a result of the site surveys and discussions the Team prepared the Progress Report and submitted 10 copies of it to Petrochemical Industries Corporation (hereinafter referred to as "PIC").

PIC expressed sincere apprecations for the effort of the Team and satisfaction for the content of the Progress Report.

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The Team promised to make their best efforts to prepare the Final Report after their return to Japan and expressed that the draft final report will be submitted by the middle of August 1985 to Burmese side.

The Team would like to put on record their sincere appreciation for the warm hearted welcome and cooperation extended to them by the Burmese side during their stay in Burma, and were able to collect enough data to enable them to carry out the study on an effective and efficient manner.

Rangoon, Dated: 15th: May, 1985.

(U Tin Maung Aye) Managing Director Petrochemical Industries Corporation.

Jannoda

(T. Tsunoda) Team Leader The Feasibility Study Team Japan International Cooperation Agency (JICA).

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(JICA)

JAPAN INTERNATIONAL COOPERATION AGENCY

MAY 1985

THE INTEGRATED LIQUEFIED PETROLEUM GAS PROJECT (PHASE III)

FOR

FEASIBILITY STUDY TEAM

OF

PROGRESS REPORT

Progress Report

BACKGROUND

1.

In accordance with the "Summary of Discussion between the Japanese Preliminary Survey Team and the Petrochemical Industries Corporation on the Scope of Work for the Feasibility Study on the Integrated Liquefied Petroleum Gas Project (Phase III)", August 1st., 1984, the Japan International Cooperation Agency (JICA) sent a seven member survey team (team) led by Mr. Tetsuhiko Tsunoda to Burma to study the feasibility of the Proposed Integrated LPG Project (Phase III) (this Project) from $27\frac{\text{th}}$: April to $16\frac{\text{th}}$: May, 1985.

2. THE PURPOSE OF TEAM

The purposes of the team's activity in Burma are to collect supplementary information and data in order to examine the feasibility of this Project from economic and technical points of view.

3. PROGRESS REPORT

Although the conclusion of the study can only be brought through study in Japan, the team would like to state the tentative views on some points of this Project.

It should be clearly noted that the team's views mentioned here might be changeable in the course of further study.

3.1 The proposed Sites of this Project

The following proposed sites may be suitable for this Project.

- (a) Kyangin North (near Kyangin Cement Mill) for new LPG Plant.
- (b) Kyangin South (near Malakagon) for new LPG loading terminal.
- (c) Existing Syriam LPG Terminal for expansion of LPG Storage Tanks.

3.2 Loading and Unloading Jetties

Jetties of each site may be considered as follows:

- (a) A new jetty may be provided at Malakagon for loading of products of the new LPG Plant.
- (b) The LPG Jetty at Syriam may afford to unload LPG from the new plant together with LPG from the other plants to load for export.
- 3.3 Electric Power Supply System

New power transmission line from Myanaung Power Station to new LPG Recovery Plant shall be constructed. The following conditions may be suitable for this project.

(a)	Capacity	7000KVA
(b)	Voltage	66KV
(c)	Frequency	50HZ

4. SUBJECTS OF STUDY

- (a) Associated Gas reserves, production capability and properties of the proposed Gas & Oil Fields
- (b) Plans of terminals and LPG Recovery Plant
- (c) Marketing of LPG
- (d) Plan of River Barges
- (e) Economic evaluation
- (f) Construction
- (g) Plan of Electric Power Supply System
- (h) Others

5. ACTIVITIES OF THE TEAM IN BURMA

The team collected information and data on various aspects of this Project regarding the above mentioned subjects of study through discussion with the Burmese officials and investigation in site.

Details of activities of the team in Burma are shown in Annexure 2, "Notes of Discussion and Visit".

- 6. The following items will be studied by the team after its return to Japan.
 - A. Associated Gas reserves and production capability of the proposed Gas & Oil Fields.
 - Evaluation of Associated Gas reserves and production capability for this Project.

3.4 The Existing Piping Lines

The following existing piping lines may be available

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for this Project.

		Existing	م الارام عليه مدرة مارة عليه عنه عليه عليه عليه والله والله الله الله الله الله الله ا	20 600 600 600 600 600 600 600 600 600 6	
Line Size		Direction		Use for this	Note
(inch)	Use	From	To	Project	
10	Feed Gas	SHWEPYITHA Gas Field	EPC Control Station	None	
8	Feed Gas	EPC Control	HTANTABIN Control Station	Part of Lean Gas line to MYANAUNG Gas Turbine	
8	Feed Gas	EPC Control	MYANAUNG Gas Turbine	Part of Lean Gas line to MYANAUNG Gas Turbine	
10	Feed Gas	HTANTABIN Oil Field	HTANTABIN Control Station	Part of Feed Gas line to LPG Plant	
10	Feed Gas	HTANTABIN Control Station	KY A NGIN Cement Mill	Part of Lean Gas line to KYANGIN Cement Mill	
10	Feed Gas∘	HTANTABIN Control Station	SEIKTHA Methanol Plant	Part of Lean Gas line to SEIKTHA Methanol Plant	Under Plann ing

3.5 Basic conditions related to Feasibility Study are agreed with PIC and Study Team in "Annexure 1".

- B. Plan of LPG Recovery Plant, Terminals and Jetty.
 - (1) Making conceptual design:
 - (a) Capacity
 - (b) Site
 - (c) Layout
 - (d) Facilities
 - (e) Processing
 - (2) Investigation as to the following items:
 - (a) Utilities plan
 - (b) Pipe lines
 - (c) Management for LPG Recovery Plant and Terminals
- C. Marketing of LPG
 - (1) Analysis of LPG demand in Burma.
 - (2) LPG demand forecast in Burma by using Burmese informations.
 - (3) International LPG demand forecast by worldwide information about LPG.
 - (4) Estimation of LPG export price at Rangoon port.
 - (5) Recommendations to increment of LPG demand.

D. Plan of LPG Barges

- (1) Evaluation of the actual transport condition in Irrawaddy River, and of the usability of existing pusher tug boats.
- (2) Provision of conceptual design of Special
 River Barges for LPG transportation
 between new LPG Terminal and Syriam Terminal.
 - (a) Type (Self propelling)
 - (b) Capacity payload 600 Ton or more
 - (c) Classification NK
 - (d) The number required Three
 - (e) Management

E. Economic Evaluation

Economic and financial evaluation will be done in the following manners, and some alternative evaluation, if necessary, will be also done.

(1) Financial analysis

Project revenue and cost incurred from this Project will be used for the financial calculation. The analysis will be made from the viewpoint of contribution of this Project to Burmese economy.

F. Investment cost and implementation schedule

- The investment cost shall be estimated in foreign currency portion and the local purrency portion, respectively.
- (2) Preparation of the detailed implementation schedule of this Project.

G. Plants of Electric Power Supply System

- Making conceptual design of transmission line from Myanaung Power Station to Plant Site.
 - (a) Route
 - (b) Length

Annexure 1

BASIC CONDITIONS RELATED TO THE FEASIBILITY STUDY

Basic Condition Related to the Feasibility Study

No.	***	Basic Conditions
1.	Sites	(1) KYANGIN North (near KYANGIN Cement Mill) for new LPG Plant
		(2) KYANGIN South (near MALAKAGON) for NEW LPG loading Terminal
		(3) The existing Syriam LPG Terminal for Expansion of LPG Storage Tanks.
2.	Jetties	(1) Loading jetty of New LPG Terminal will be provided at Malakagon.
		(2) The LPG Jetty at Syriam Terminal will be both used as loading & unloading.
3.	Electric Power Supply System	 (1) Capacity 7000KVA (2) Voltage 66KV (3) Frequency 50HZ
4.	Existing Piping lines	(1) Five of six existing piping lines stated in para 3.4 of this PROGRESS REPORT will be available for this PROJECT.
5.	Production Rate	LPG from New LPG Recovery Plant 61,000 MT/Year
6.	Expected amount of LPG for Export	 (1) LPG from NEW Recovery Plant 61,000 MT/Year (2) LPG from Mann Extraction Plant 30,000 MT/Year (3) LPG from Syriam Refinery 5,900 MT/Year
7.	Prices	Total 96,900 MT/Year (1) Export LPG - 140 \$/t (2) Associated Gas from Gas Fields to New LPG Recovery Plant - 1.80K/1,000 SCF (3) Lean Gas from New LPG Recovery Plant to Existing Plants - 1.80K/1,000 SCF (4) Motor Spirit from New LPG Recovery Plant to domestic Use - 3.50K/Gal (IP) (5) Motor Spirit from New LPG Recovery
 		(5) Motor Spirit from New LPG Recovery Plant for export - 225 \$/T

App. 1-12

No.	Items	Basic Conditions
8.	Study Premises on Financial and Economic Analysis	 (1) Exchange Rate: 1 US Dollar=8.60 Kyat 100 Japanese Yen = 3.50 Kyat (2) Project Life : 20 Years (3) Income Taxes : 30% on Net Annual Income (4) Debt/Equity Ratio: Foreign Exchange/ Local Currency
		(5) Loan Condition: Interest-2.75% p.a., Repayment-40 instalment, Grace - 10 Years

Annexure 2

NOTES OF DISCUSSION AND VISIT

NOTES OF DISCUSSION AND VISIT

			1.11		
1 st :	Apr.	26	Fri.		Leave Tokyo at 17:20 pm by TG 741
		· · ·		:	Arrive at Bangkok at 21:30 pm
2 nd :	Apr.	27	Sat.	:	Leave Bangkok at 14:50 pm by TG 305
			• • •	:	Arrive at Rangoon at 15:30
3 rd :	Apr.	28	Sun.	;	Discussion within the Team
4 <u>th</u> :	Apr.	29	Mon.	:	(PM) Meeting at PIC
5 <u>th</u> :	Apr.	30	Tue.	•	(AM) Visit the Japanese Embassy and
		•			Japan International Cooperation Agency.
		•		•	(PM) Discussion at PIC
6 <u>th</u> :	May	1	Wed.	:	Discussion within the Team
7 <u>th</u> :	May	2	Thu.	•	(AM) Discussion at MOC
· ·					(PM) Joint Discussion with TSC/PIC
8 th :	May	3	Fri.	:	(AM) Discussion at PIC
				;	(PM) Joint Discussion with PIC/EPC
9 th :	May	4	Sat.	:	(AM) Visit Syriam Refinery, Syriam
J.]		·	:		LPG Terminal and Jetties
10 ^{±n} :	May	5	Sun.	:	Go to Seiktha from Rangoon
11 th :	May	6	Mon.	:	Survey Kyangin the North Site and the
			•		South Site.
•				•	Survey Kyangin LPG Jetty site
12 th :	May	7	Tue.	•	Survey Myanaung Power Station
			1	:	Survey Myanaung Gas Field
	· .			:	Survey Myanaung Gas Control Station
				:	Survey Transmission-line route from
					Myanaung Power Station to Plant site. App. I-15

·	th•			1.5	
	13.000				: Survey Kyangin Cement Mill
			* .:* 		: Survey Kyangin Cement Jetty
	·			· · · ·	: Survey Seiktha Methanol Plant
			, îc		: Survey Seiktha Methanol Jetty
	14 <u>th</u> :	May	9	Thu.	: Survey Shwepyitha Oil Field
	•			$z_{ij} = e^{\frac{1}{2}z_{ij}}$: Survey Htantabin Oil Field
		• .			: Survey Methanol Temporary Jetty
	15 th :	May	10	Fri.	: Return to Rangoon from Seiktha
	16 th :	May	11	Sat.	: (AM) Discussion within the Team
					: (PM) Discussion of questionnaire content
					at PIC
	17 th :	May	12	Sun.	: Discussion within the Team
	18 <u>th</u> :	May	13	Mon.	: (AM) Joint Discussion with PIC/TSC/EPC
		· .		· .	: (PM) Joint Discussion with PIC/TSC/EPC
	19 th :	May	14	Tue.	: Joint Discussion with PIC/TSC/EPC
	20 th :	May	15	Wed.	: (AM) SUBMIT THE PROGRESS REPORT to the
					Burmese Side.
					: (PM) RECEIVE BURMESE REPLY for the
·					questionnaire prepared by the Team
					: Joint final Discussion with PIC/TSC/EPC
	21 st :	May	16	Thu.	: (AM) Visit the Japanese Embassy and Japan
				• • •	International Cooperation Agency
				:	: Leave Rangoon at 16:30 pm by TG 306
·		• •			: Arrive at Bangkok at 18:10 pm
· .	SSug.	May	17	Fri.	: Leave Bangkok at 10:30 am by TG 740
 					: Arrive at Tokyo at 18:25 pm
	· · · ·			· · · · · · · · · · · · · · · · · · ·	App. I-16
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· . ·			1.		

Answers to JICA Questionnaire Connected With Integrated Liquefied Petroleum Gas Project, Phase III

1. In response to the Inception Report submitted by JICA for the Feasibility Study on the Integrated Liquefied Petroleum Gas Project (Phase III), the Petrochemical Industries Corporation (PIC), the Executing Agency for the Project, has submitted herewith answers to questionnaires as well as explanations to the salient points with a view to assisting the Study Mission to calculate the feasibility of the Project.

2.

3.

- In addition to the series of discussions held between the Mission and the various Corporations of the Burmese Government, namely the Myanma Oil Corporation (MOC), the Electric Power Corporation (EPC), and the Technical Services Corporation (TSC), the Mission was given the opportunity of visiting the Syriam Refinery and Syriam Terminal, the Cement Mill and Cement Jetty at Kyangin, the Gas Turbine Power Plant at Myanaung, the Gas and oil fields at Myanaung, Shwepyitha and Htantabin, and the construction sites of the Methanol Plant and Methanol Jetty at Seiktha.
- To enable the Mission to obtain understanding of the Burmese Industrial Development Plan and Energy Usage, the Mission was provided with a copy of "Report to the Phithu Hluttaw, 1985/86.

App. 1-17

- 4. The Mission and the Burmese Side had agreed in principle to the following points:-
- 4.1 The capacity of the Phase III LPG Plant shall be 50 Million Standard Cubic Feet per day.
- 4.2 The available Associated Gas will be from Myanaung, Shwepyitha and Htantabin Fields.
- 4.3 Lean Gas from the Extraction Plant shall be fed by pipeline to Kyangin Cement Mill, Myanaung Gas Turbine Power Station and Seiktha Methanol Plant.
- 4.4 A new gas line spanning through Shwepyitha, Myanaung and Htantabin shall be laid for feed associated gas to the Phase III Plant.
- 4.5 A new Electric Power Transmission line shall be installed between the Myanaung Power Station and the LPG Plant, as well as the branch lines to the LPG Terminal and LPG Jetty.
- 4.6 The net storage capacity of the LPG Terminal shall be on the basis of production volume for 15 days as regards LPG Terminal Site and 20 days as regards Syriam Terminal.
- 4.7 According to the results of actual site surveys, the provisional site for LPG Plant is to be on Kyangin North and provisional site for Terminal and Jetty sites are to be on Kyangin South. Confirmation shall be concluded after detailed study.

- 4.8 Infrastructure facilities such as electric power supply and water supply for a housing complex of 300° families shall be included in the scope of the Project.
- 4.9 The method of transportation of LPG from the Phase III Plant to Syriam Terminal is to be by self-powered LPG Barges, capable of carrying 600 tons or more of LPG per load. The total number of such barges is to be 3 (three).
- 4.10 The method of transportation of Naphtha from the LPG Plant to LPG Terminal is to be by pipeline. From the LPG Terminal Naphtha will be transported by oil barges either to Syriam or elsewhere. The barges for such transportation is outside the scope of the Project.
- 4.11 The prices of LPG and Naphtha per metric ton basis is to be as follows for purposes of economic evaluation:-

	FOB Export Price	Domestic Price
1. Propane	US\$ 140	Ks. 2,000
2. Butane	US\$ 140	Ks. 1,550
3. Naphtha	US\$ 225	Ks. 1,120

4.12 Some of the construction machinery required for Phase III construction could be obtained from the presently useable fleet belonging to PIC. However, spare parts will be required to enable those machines to operate efficiently.

4.13 PIC requested the Mission to include suitable river craft, landing craft type (Z-craft) of 100 ton capacity so that materials could be transported by Irrawaddy River from Rangoon to Kyangin Area and also suitable river launch to ferry light materials and personnel between the East bank and West bank of the Irrawaddy river as there are no bridges crossing the river at Kyangin Area. This would have favourable impact on implementation schedule of the Project.

4.14 The communication network between the LPG Plant, Terminal, Jetty, Feed Gas Producer and Lean Gas End User will have to be established either by utilizing the existing public telephone network and/or by installing wireless-telephone systems and carrier-telephone. Provision of such a network shall be in the scope of the Project.

- 4.15 PIC and JICA discussed financial and economic matters on the Phase III study, and PIC gave answers to questionnaires. PIC and JICA agreed that the study basis on financial and economic analysis on the Phase III Project shall be according to the study premises.
- 4.16 PIC and JICA agreed to have the Project implementation sites named as follows:-

(a) Kyangin LPG Extraction Plant

(b) Kyangin LPG Terminal

(c) Kyangin LPG Jetty

4.47 It agreed feed gas specification for design base shall be as per PIC's reply. to questionnaires.

App. 1-20

Annexure 3

LIST OF MEMBERS

LIST OF MEMBERS

JAPANESE SIDE:

Mr. Tetsuhiko TSUNODA

Mr. Muneteru YOSHIZAWA

Mr. Akira NAGUMO

Mr. Masatoshi HARADA

Mr. Shinji IZUME

Mr. Saburo MIZUNO

Mr. Masaaki AWAMOTO

(Mr. Yuusuke KITAMURA

: Study Team Leader Project Management

: Process and Transportation

: Civil and Infrastructure

: Construction Cost and Operating Plan

: Marketing

: Electric Transmission-line

: Project Economist

: Advisor JICA H/Q)

BURMESE SIDE:

P.I.C. (Head Office)	
U TIN MAUNG AYE	: Managing Director
U THAN WIN	: Director (Planning)
U HTUN AUNG	: Director (Production)
U TIN HLA	: Director (Finance)
U HLAING MYINT SAN	: Deputy Director (Planning)
U MYA PE	: Asst. Director (Finance)
U KYAW WIN MAUNG	: Head of Dept. (Planning)
U AUNG HTUT	: Head of Dept. (Planning)

	P.I.C. ((Syriam	Refinery)
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U MYINT AUNG	: General Manager
U KYAW SEIN	: Deputy General Manager (Production)
U NGWE	: Deputy General Manager (Planning)
U SAN TIN	: Engineer

T.S.C. (Head Office)

- U HLA MYINT
- U THEIN WIN
- U MYINT THEIN
- U THAN NGWE
- M.O.C. (Head Office)
 - U TIN NYUNT
 - U SAW AUNG HLAING
 - U SEIN HLAING
 - U MIN ZAW.

- : Director
- : Deputy Director (Works Planning)
- : Deputy Project Engineer
- : Assistant Engineer (Civil)
- : General Manager (Exploration)
- : Production Superitendent
- : Development Geologist
- : Deputy Production Superitendent

M.O.C. (Kyangin Field Site)

U AUNG MYINT	: Manager
U MIN ZAW	: Deputy Production Superitendent
U BO	: Senior Production Engineer
U KHIN MAUNG OHN	: Senior Production Engineer

E.P.C. (Myanaung Power Station)

U WIN KYAING	•	Acting General Manager	
U AYE THEIN		Mechanical/Maintenance	Engineer
U MYINT THEIN	•	Electrical Maintenance	Engineer

KYANGIN CEMENT FACTORY

U TIN AUNG	: Deputy General Manager
U KYI MAUNG	: Project Manager
U THEIN LWIN	: Project Engineer (Electrical
	Engineer)

M.O.C. (Shwepyitha Oil Field)

U YE GAUNG	· · · · · · · · · · · · · · · · · · ·	: Drillers-in-Charge
U TINT NAING		: Engineer -in-Charge

M.O.C. (Htantabin Oil Field)

U KYAW KHIN : Engineer -- in-Charge

M.O.C. (Prome Oil Field)

U KYI WIN	: Manager
U MYINT SWE	: Senior Production Engineer
U KHIN MAUNG PUN	: Production Engineer
U WIN SHWE	: Production Engineer

P.I.C. (Seiktha Methanol Plant Site)

U TIN MOE

: Project Engineer (Methanol Factory Project)

APPENDIX – II

SCOPE OF WORK

SCOPE OF WORK

FOR

THE FEASIBILITY STUDY

ON

THE INTEGRATED LIQUEFIED PETROLEUM GAS PROJECT (PHASE III)

IN

THE SOCIALIST REPUBLIC OF THE UNION OF BURMA

AGREED UPON BETWEEN

THE JAPAN INTERNATIONAL COOPERATION AGENCY

AND

THE PETROCHEMICAL INDUSTRIES CORPORATION

Tokyo: 22^{nd:} April, 1985

Shinya NAKAI Leader, Japanese Preliminary Survey Team Rangoon: 9th: April, 1985

alylos

U Tin Maung Aye Managing Director Petrochemical Industries Corporation

I. Introduction

In response to the request of the Government of the Socialist Republic of the Union of Burma (hereinafter referred to as "GSRUB"), the Government of Japan has decided to conduct a feasibility study on the Integrated Liquefied Petroleum Gas Project (Phase III) (hereinafter referred to as "the Study") in accordance with the laws and regulations in Japan.

The Japan International Cooperation Agency (hereinafter referred to as "JICA") the official agency responsible for the implementation of the technical cooperation programs of the Government of Japan will undertake the Study in close cooperation with the authorities of the Socialist Republic of the Union of Burma.

The present Document sets forth the Scope of Work with regard to the Study.

II. Basic Project Concept Proposed by GSRUB

 The Integrated Liquefied Petroleum Gas Project (hereinafter referred to as "the Project") is composed of the 3 phases as follows:

Phase I: part one

Installation of one coking plant with capacity of 5,200 B.P.3.D. using topped crude as feedstock at the Syriam Refinery equipped with facilities to produce approximately 8,000 metric tons of internationally acceptable quality liquefied petroleum gas (L.P.G.) in addition to premium motor-spirit, regular motor-spirit; diesel-oil and petroleum coke.

Phase I: part two

- (1) Installation of terminals for L.P.G. at Syriam Refinery Complex and Mann Refinery Complex. The terminal at Syriam is to be adequately sized to accomodate 114,000 metric tons on final annual basis as follows.
 - (i) L.P.G. production from Syriam Refinery (8,000 metric tons)
 - (ii) Mann Refinery (15,000 metric tons)
 - (iii) Mann oil-field (30,000 metric tons)

- (2) The terminal at Syriam is to be equipped to receive L.P.G. from special river crafts (barges) and to load L.P.G. into export tankers.
- (3) Procurement of 4 Nos. special river crafts (barges)
 to enable transport of L.P.G. from terminal at Mann
 Refinery complex to Syriam terminal.

App. II-3

t.,

⁽iv) Htantabin oil field (61,000 metric tons)

Phase II:

- (1) Installation of one L.P.G. extraction plant with capacity of 24,000,000 standard cubic feet per day (3.0.F.P.D.) using associated gas as feedstock at Mann oil-field.
- (2) Installation of L.F.G. pipe line from the Extraction-Plant to terminal at Mann Refinery Complex.

Phase III:

- (1) Installation of one unit of L.P.G. extraction plant with capacity of 50,000,000 S.C.F.P.D. using associated gas as feedstock at Htantabin, Myanaung and Shwepyitha oil fields.
- (2) Auxiliary facilities to receive, store and loadL.P.G. production into special river crafts (barges).
- (3) Procurement of special river crafts (barges) to enable transport L.P.G. from Htantabin oil field to Syriam terminal.
- 2. Expected Production of L.F.G. per annum

8,000 metric tons from Syriam Refinery (Phase I: part one) 15,000 metric tons from the Mann Refinery (Phase I:part two) 30,000 metric tons from Mann oil-field (Phase II) 61,000 metric tons from Htantabin oil-field (Phase III) (total production of L.P.G. per annum is 114,000 metric tons)

III. Objective of the Study

The objective of the Study is to examine the feasibility of Phase III from economic and technical points of view.

TV. Scope of Work

In order to achieve the above objectives, the Study will cover the following aspects:

- 1. Areas
 - (1) Syriam (Receiving Main Perninal)
 - (2) _Hyangin North, Kyangin South (Loading Persinal and Jetty Sites)
 - (3) Kyangin North and Kyangin South (E.P.G. Plant Sites)
 - (4) Htantabin Oil Field, Myanaung Oil Field, Shwepyitha Oil Field (Feedstock Sources)
 - (5) Seiktha Methanol Plant, Kyangin Cement Mill,Myanaung E.P.C. Power Station (Lean Gas Users)

Data Collection

2.

- (1) Natural Condition
 - 1) Location
 - 2) Topography
 - 3) Geography
- (2) Feed Stock
 - 1) Quantity
 - 2) Quality
 - 3) Composition
 - 4) Price
- (3) L.F.G. Production
 - 1) Quantity
 - 2) Quality
 - 3) Composition
 - 4) Price

App, II-5

- (4) Storages, Loading Facilities and Transportation
 - 1) Road
 - 2) River
 - 3) Terminals
 - 4) Port
- (5) Infrastructure and Utilities
 - 1) Electricity
 - 2) Water
 - 3) Air
 - 4) Others
- (6) Present Situation of Phase I and Phase II
- 3. Conceptual Design
 - The L.P.G. extraction plant at Kyangin North or Kyangin South
 - 1) Capacity
 - 2) Site
 - 3) Lay-out
 - 4) Facilities including feedstock and lean gas pipelines.
 - 5) Processing
 - (2) Special river crafts (barges) for transportation of L.P.G.
 - 1) Capacity
 - 2) Quantity
 - 3) Гуре



(3) The terminals and Jetties at Kyangin North or Eyangin South and Syriam for L.F.G.

- 1) Capacity
- 2) Site
- 3) Iay-out
- 4) Facilities
- 4. Management
- 5. Marketing
- 6. Investment and Operating Costs
- 7. Implementation Schedule
- 8. Economic and Financial Analysis
- 9. Overall Evaluation and Recommendations
- V. Steps and Schedule of the Study
- 1. Steps
 - Step 1: Preparatory Office Work
 - Step 2: Field Work in Burna
 - Step 3: Home Office Work in Japan

Step 4: Presentation of and Discussion on the Draft Final Report

2. Schedule

As shown in Annaxure I.

VI. Reports

1.

2.

JICA shall prepare and submit the following reports written in English to GSRUB.

Inception Report at the begining of Step 2:5 copies Progress Report at the end of the Step 2 : 10 copies

- 3. Draft Final Report and its summary within 2 ½ (two and one half) months after commencement of the step 3
 : 20 copies
- 4. Final Report and its summary within 1 ½ (one and one half) months after the receipt of comments on the Draft Final Report by P.I.C. : 50 copies
- VII. Undertaking of GSRUB
 - 1. To facilitate smooth conduct of the Study, GSRUE shall take necessary measures:
 - (1) to secure the safety of the Japanese study team
 - (2) to permit the members of the Japanese study team to enter, leave and sojourn in Burma for the duration of their assignment therein, and exempt from alien registration requirements and consular fees
 - (3) to exempt the members of the Japanese study team from taxes, duties, fees and other charges on equipment, machinery and other materials brought into Burma for the conduct of the Study

(4) to exampt the members of the Japanese study team from income tax and charges of any kind imposed on or in connection with any emoluments or allowances paid to the members of the Japanese study team for their services in connection with the implementation of the Study

(5) to provide necessary facilities to the Japanese study team for the remittances as well as utilization of funds introduced into Burma from Japan in connection with the implementation of the Study

- (6) to provide the medical services as needed and its expenses will be chargeable on the members of the Japanese study team
- (7) to secure permission to take all data and all documents related to the Study out of Burma to Japan by the Japanese study team.
- 2. GSRUB shall bear claims, if any arises, against the members of the Japanese study team resulting from, occurring in the course of, or otherwise connected with the discharge of their duties in the implementation of the Study, except when such claims arise from gross negligence or wilful misconduct on the part of the members of the Japanese study team.

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- 3. PIC shall act as counterpart agency to the Japanese study term and also as coordinating body in relation with other governmental and non-governmental organizations concerned for the smooth implementation of the Study.
- 4. PIC_shall, at its own expense, provide the Japanese study team with the following, in cooperation with other agencies concerned, if necessary:-
 - available data and information related to the Study
 - (2) counterpart personnel
 - (3) suitable office with necessary equipment in PIC
 - (4) credentials of identification cards
 - (5) chauffeured vehicles

VIII. Undertaking of the Government of Japan

For the implementation of the Study, the Government of Japan shall take necessary measures through JICA:

- 1. to dispatch, at its own expense, study team
 - to the Socialist Republic of the Union of Burma
- 2. to pursue technology transfer to the Burmese counterpart personnel in the course of the Study
- IX. Mutual Consultation

JICA and PIC will consult with each other in respect of any matter that is not agreed upon in this document and may arise from or in connection with the Study.

App. II-10

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Tentative Schedule of the Study

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Annexure

October \triangleleft September ŝ August ω July June თ 11 May ٣ April Presentation of Draft Final Report (Step 4) Period Submission of Final Report Home Office Work (Step 3) Preparatory Office Work (Step 1) Field Work (Step 2) Item

cert.

in Japan in Burna

APPENDIX – III

金、茶

EVALUATION OF EXPANDER PROCESS IN LPG RECOVERY PLAN, PHASE III

APPENDIX III. EVALUTATION OF EXPANDER PROCESS IN LPG RECOVERY PLAN, PHASE III

1. LPG Recovery Process

The followings are types of LPG recovery process in worldwide use at present:

- (1) Absorption
- (2) Refirgerated absorption
- (3) Refrigeration
- (4) Conpression
- (5) Adsorption
- (6) Cryogenic Joule Thomson
- (7) Cryogenic expander
- (8) Complex type of the above processes (1) (7)

2. Study on LPG Recovery Process Under Phase III

2.1 Object Process of Study

The processes involving the most advanced high technology are selected as follows among various types of LPG recovery process, and placed under the object of study by the reques request of Burmese Side.

- Refrigerated absorption method base case
 Cryogenic expander and refrigerated abosroption complex ... Case 1
- (3) Cryogenic expander method Case 2

2.2 Preconditions

(1) Plant capacity

Feed gas processing volume 50 x 10⁶ SCFD

(2) Compositions of feed gas

(Based on Japanese Preliminary Survey Team's report for The Integrated LPG Project Phase III, Aug. 1984. Composit feed gas of Htantabin 80% and Shwepyitha 20%)

O ₂	0.02	MOL %
CO2	0.80	n
C ₁	86.14	n
C ₂	5,36	n n
C ₃	4.26	ji i H
C_4	2.76	\boldsymbol{u}_{1} , \boldsymbol{u}_{2} , \boldsymbol{u}_{1}
C ₅	0.53	11
C ₆ ⁺	0,13	U II

100.00

(3) Receivable conditions of feed gas

Pressure

28 kg/cm²g 38°C

(4) Deliverable conditions of lean gas

Temperature

Pressure

$35 \text{ kg/cm}^2 \text{g}$

2.3 Process Flow

Fig. A-1 - A-2 show Block Flow Diagrams of respective three process systems placed under study object.

Applicable location of th expander in each process of Case 1 and Case 2 is a gas side where the gas is separated from condensed liquid (a location at the final cooling stage) after it has departed from dehydration section, deprived of cold-heat and cooled off through heat exchange, and frozen by a propane refrigeration system.

Recovery method of dynamic power of the expander is by a compression driver

for pressurizing lean gas.

Temperatures at the final cooling stage of feed gas are as follows:

(1)	Base case	-35°C
(2)	Case 1	55°C
(3)	Case 2	-77°C

Features in Material flow in each process are shown in Block Flow Diagrams.

2.4 Yield of Products and LPG Recovering Rate

Type of Process	Ref. Absorber (Base case)	Expander + Absorber (Case -1)	Expander (Case -2)
Lean Gas	49,150 Nm ³ /H	48,617 Nm ³ /H	48,350 Nm³/H
	[0]	[▼ 533 Nm ³ /H]	[▼ 800 Nm³/H]
C ₃ LPG	32,670 T/Y	34,155 T/Y	32,733 T/Y
	[0]	[△1,485 T/Y]	[△ 63 T/Y]
C₄ LPG	31,767 T/Y	31,894 T/Y	31,577 T/Y
	[0]	[△ 127 T/Y]	[▼190 T/Y]
LPG Total	64,437 T/Y	66,049 T/Y	64,310 T/Y
	[0]	[△ 1,612 T/Y]	[v 127 T/Y]
C ₃ Yield	88%	92%	88%
C ₄ Yield	98%	98%	97%

2.5 Utility Consumption

Electric power consumption, which commands major part of utilities, is as shown below. Since difference between each case is negligible, descriptions of other utilities are omitted. The fuel for gas turbine to the compressor driver for feed gas and pressurizing lean gas are part of the lean gas produced in the process.

	R.A (Base Case)	Expander (Case-1)	Expander (Case-2)
Electric Power Consumption	3,300 kWh/H	2,600 kWh/H	2,000 kWh/H
	[Base]	▼ 700 kWh/W	▼ 1,300 kWh/H

2.6 Systems Consisting of Process and Capacity of Major Equipment

	R.A System (Base Case)	Expander (Case-1)	Expander (Case-2)
Process Unit		· · · ·	
i) Charge Gas Comp.	1,310 kW	· →	2,032 kW
ii) Lean Gas Comp.	933 kW	1,746 kW	2,485 kW
(Gas Turbine)	(2,243 kW)	(3,056 kW)	(4,517 kW)
(Gas Turbine)	2,500	3,500	4,850
iii) Expander Comp.		522 kW	730 kW
(Expander)	· · ·	(529)	(752)
iv) Absorber	Exists	Exists	None
Hot Oil System	9.3 MMkcal/h	9.7 MMkcal/h	7.4 MMkcal/h
C ₃ Ref. System	2.5 MMkcal/h	1.7 MMkcal/h	1.1 MMkcal/h
Cooling Water System	2,500 T/H	2,200 T/H	1,800 T/H
Power Receiving	5,000 kVA	4,000 kVA	4,000 kVA

2.7 Comparison of Construction Cost

(Unit: ¥100 million)				
	R.A System (Base case)	Expander (Case-1)	Expander (Case-2)	
Rotary Machinery	Base	+ 2.9	+ 3.7	
Compressor				
Gas Turbine				
Expander				
Absorber System	Base	0	- 0.6	
Hot Oil System	Base	0	- 0.2	
C ₃ Ref. System	Base	- 0.5	- 0.8	
Cooling Water System	Base	- 0.1	- 0.2	
Power Receiving	Base	- 0.1	- 0.1	
Others	Base	+ 1.7	+ 0.8	
Total	Base	+ 3.9	+ 2.6	

2.8 Economic Evaluation

(1) Assumption of economic evaluation

A. Unit price

o -	Electricity	0.12 Kyat/KWH
0	Lean gas	1.8 Kyat/1,000 SCF
0	LPG	140 US\$/T
0	Transportation	60 Kyat/T
		(Kyangin – Rangoon)

B. Exchange rate

Kyat/US\$		8.6
Kyat/¥100		3.5

Where the three processes are compared in maintenance cost, Ten (10)% of construction cost shall be estimated annually. Difference of cost between all other facilities is deemed negligible.

	Base case	Case 1	Case 2	
Maintenance cost	Base	+29	+37	
(¥ million/yr.)	· . · ·			· . ·

D. Interest rate shall be 2.75%/year.

C.

E. Depreciation expense shall set in force from the first fiscal year of twenty year parity depreciation of total amount.

F. Lean gas calorie shall be estimated.

G. Difference of all other cost between each process is considered negligible.

(2) Comparison of individual processes

Simplified method is used for comparison of gross profit.

(Unit: 1,000 kyat/yr.)

	RA system (Base case)	Expander (Case 1)	Expander (Case 2)
Lean gas	Base	- 215	- 323
LPG	Base	+ 1,941	- 153
Transportation	Base	- 97	- 8
Electricity	Base	+ 665	+ 1,236
Facility interest	Base	- 375	- 250
Maintenance cost	Base	- 508	- 648
Depreciation expense	Base	- 682	- 455
Total		+ 729	- 601

2.9 Study

The technique of utilizing expander as a cold-heat generation measure such as Joule Thomson effect has been commonly used since quite a long time ago, however; an expander process, which is incorporated with power recovery system, is being widely used recently to conserve energy. Accoriding to O.G.J. report (July 16, 1984), 326 sets of Cryogenic expanders are being used among 1,367 sets of gas processing plant in the entire world. Where the plant scale is comparatively large, or cold temperature is required for the separation of C_2 fractions, the expander is used to meet these conditions.

Where 90% or more recovery rate of C_3 LPG is required, Complex process – combination of Cryogenic expander and absorber system – will be effective.

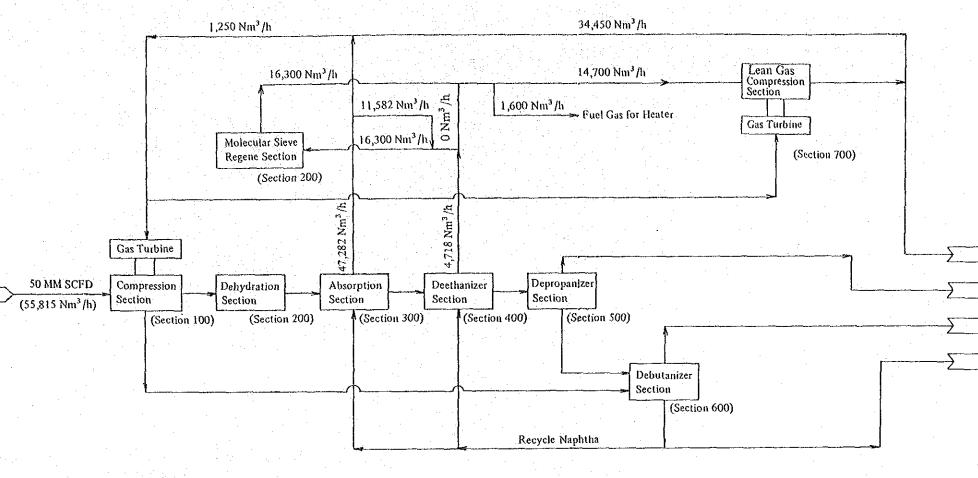
Under Phase III Project, comparison of Refrigeration Absorption method of Base case and Cryogenic Expander method of Case 2 shows that the former is more effective than the latter at the level of 88% of C_3 recovery rate.

With the application of complex Expander Absorber process of Case 1, improvement in C_3 recovery rate may be expected, however increase of unit processes and revolving machines are also inevitable that sophisticated technology is required for the operation and maintenance management to cope with such mechanical intricacy. In respect to economic evaluation on the assumptions for this Project, Case 1 is a little more effective than Base case, however, this may be reversed considering the profit difference produced from annual operation days of the plant (a few non-operation days may offset anticipated profit).

 C_3 recovery rate at concept designing under this Project is 90%, which is more than equal to the worldwide level of gas processing plant when compared, and is considered quite appropriate in both quality and quantity balance for lean gas supplying.

Consequently, we would like to recommend that Refrigerated Absorption Process is the most appropriate method for the process under Phase III LPG recovery project because of its comparatively easy operation and maintenance management.





Remarks

Associated Gas 2

- 1. Operation service factor : 330 days/year 2. Gas flow rate is shown at regenerating
- operation of molecular sieve.
- 3. Feed gas flow rate is dry base.
- 4. AG composition
- N₂ : 0.00 mol %
- $\begin{array}{rcl} O_2 &:& 0.02 \text{ mol }\% \\ CO_2 &:& 0.88 \text{ mol }\% \\ C_1 &:& 86.14 \text{ mol }\% \end{array}$

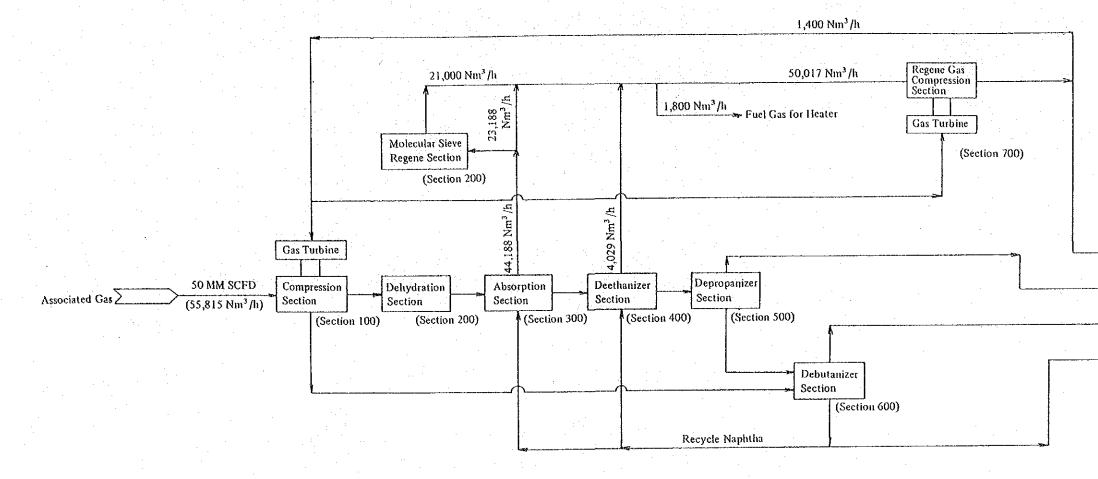
Fig. A-1

App. III-9

Product Rate			
	kg/li ton/y (Nm ³ /h) (10 ⁶ SCF		
Lean Gas	(49,150)	(33.36)	
C3 LPG	4,125	25,600	
C4 LPG	4,011	35,400	
Naphtha			

RA System (Base Case)

APPENDIX-III



- Remarks
 1. Operation service factor : 330 days/year
 2. Gas flow rate is shown at regenerating operation of molecular sieve.

- 3. Feed gas flow rate is dry base. 4. AG composition N_2 : 0.00 mol % O_2 : 0.02 mol % CO_2 : 0.88 mol %

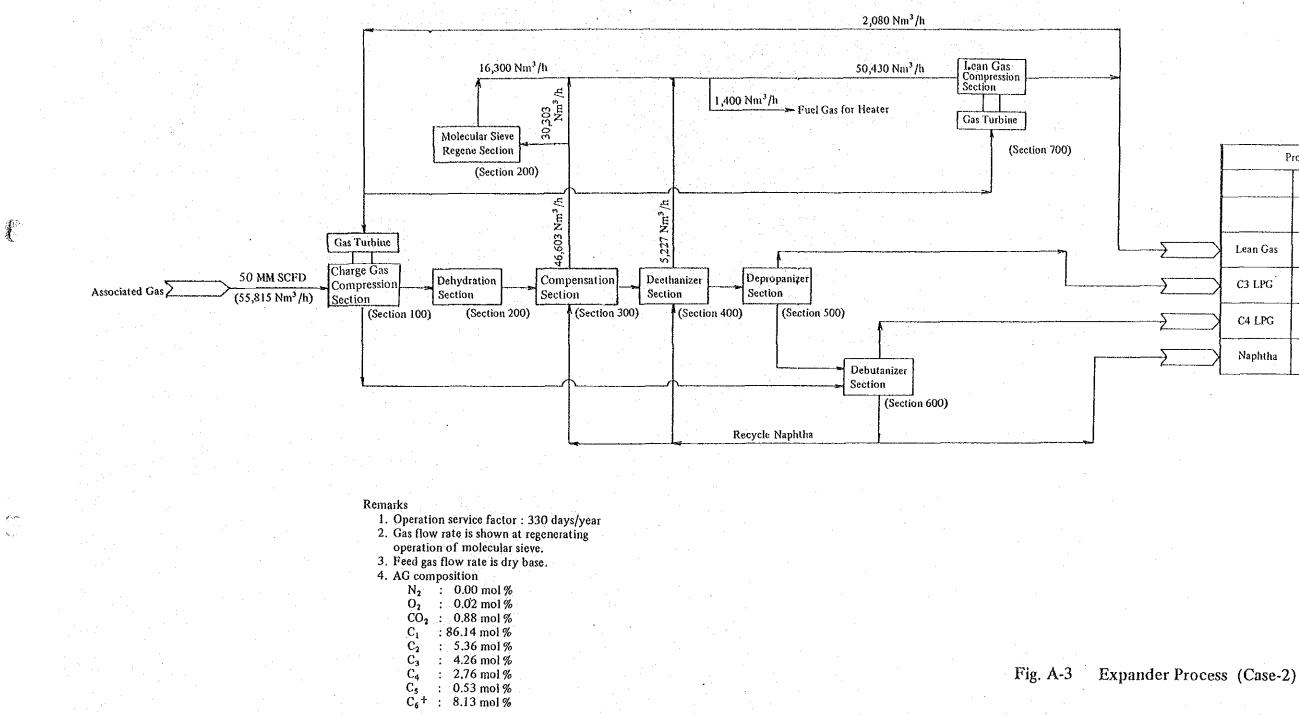
- C_1
- : 86.14 mol % : 5.36 mol % $\begin{array}{c} C_2 \\ C_3 \\ C_4 \\ C_5 \end{array}$
- : 4.26 mol %
- : 2.76 mol %
- : 0.53 mol %
- C₆⁺ : 8.13 mol %

Fig. A-2

[Product Rate		
	kg/h (Nm³/h)		ton/y (10 ⁶ SCFD)
- <u>></u>	Lean Gas	(48,617)	(43.55)
- <u>></u>	C3 LPG	4,312	34,155
- <u>></u>	C4 LPG	4,027	31,894
	Naphtha		

Expander Process (Case-1)

APPENDIX-III



	Product Rate		
	kg/h ton/y (Nm ³ /h) (10 ⁶ S ¹		ton/y (10 ⁶ SCFD)
\sum	Lean Gas	(48,350)	(43.31)
£{	C3 LPG	4,133	32,733
Σ	C4 LPG	3,987	31,577
Σ	Naphtha		

APPENDIX - IV

SUMMARY OF DISCUSSIONS

SUMMARY OF DISCUSSIONS

FOR

THE FEASIBILITY STUDY REPORT (DRAFT) ON

THE INTEGRATED LPG PROJECT (PHASE III)

IN

THE SOCIALIST REPUBLIC OF THE UNION OF BURMA

The Japanese Study Team (the Team) led by Mr. TETSUHIKO TSUNODA organized by the Japan International Cooperation Agency (JICA) visited The Socialist Republic of the Union of Burma from 24th: to 31st: August 1985 and presented to the Petrochemical Industries Corporation (PIC) six (6) copies of draft final report entitled "THE FEASIBILITY STUDY REPORT ON THE INTEGRATED LPG PROJECT (PHASE III) IN THE SOCIALIST REPUBLIC OF THE UNION OF BURMA".

During its stay in the Socialist Republic of the Union of Burma, the Team explained the above-mentioned report and had a series of discussions with the Burmese authorities concerned for the Project.

The followings are the summary of the meetings and discussions:

1.

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Participants at the Discussions:

(a) Petrochemical Industries Corporation

(i) U Tin Maung Aye, Managing Director

(ii) U Than Win, Director (Planning)

- (iii) U Tin Hla, Director (Finance)
- (iv) U Hlaing Myint San, Deputy Director (Planning)
- (v) U Kyaw Win Maung, Head of Dept. (Planning)

(i) U Tin Nyunt, General Manager (Exploration)

(c) <u>Technical Services Corporation</u>

(i) U Hla Myint, Director (Implementation)

(d) <u>Electric Power Corporation</u>

(i) U Than Tin, Assistant Chief Engineer

(ii) U Hla, Superintending Engineer

(e) J.I.C.A. Team

(i) Mr. Tetsuhiko Tsunoda, Team Leader

(ii) Mr. Muneteru Yoshizawa, Process and Transportation

(iii) Mr. Masaaki Awamoto, Project Economist

(iv) Mr. Yoshio Yabe, Advisor J.I.C.A. H/Q

2. Subjects of the Discussions:

3.1

3.2

2.1 Presentation of the captioned report (draft final) and summarized explanation in general were made by the Team to the Burmese side on 26th:, 27th:, 28th:, and 29th: August, 1985.

2.2 Discussions were made during those days and confirmed points thereof are recorded in paragraph 3 hereinafter.
3. Confirmation

In the course of discussions for the Draft Final Report, the following points were mutually confirmed by both parties. The Feasibility Report has been prepared according to the Scope of Work for the Feasibility Study on the Integrated Liquefied Petroleum Gas Project (Phase III), dated 9^{\pm} : April 1985 (Rangoon) and $22^{\underline{nd}}$: April 1985 (Tokyo). The technical analysis regarding the availability of feedstock for the proposed 50 x 10^6 SCFD capacity App. IV-2 LPG Extraction Plant; the analysis of required ancillary facilities thereto (Terminals, Jetty, LPG Transportation Barges, Offsites and Construction Machinery), and the analysis of Electric Power requirement for the Project have been fully covered in the report.

- 3.3 Analysis of the export trend of LPG from Burma, as we'll as the operational method of performing such export through the Syriam Terminal and Jetty, have been well covered in the Report, proving that it is physically possible to export 96,900 T/Y of LPG, the total products from Syriam Coker (5,900 T/Y), Mann GOCS (30,000 T/Y) and Kyangin Plant (61,000 T/Y).
- 3.4 However, analysis of export operation from Syriam Terminal has also shown that 20 days per month are necessary to lift 96,900 T/Y of LPG, leaving 10 days extra per month. During this period, it is possible to accommodate 13,000 T/Y from Mann Refinery for additional export if necessary. Hence the total LPG export possible through Syriam Terminal is around 109,900 T/Y. The detailed analysis is as per Annexure I.

3.5 The analysis of the financial aspects of the Project has taken into consideration the three different methods of financing, viz, Base Case with annual interest rate of 2.75% and terms of repayment as 30 years (including 10 years grace period), Case A with the interest rate of 5.0% per annum and terms of repayment as 10 years, and Case B with the interest rate of 7.8% per annum and terms of repayment as 10 years. It has been clearly App. IV-3

- 3 -

shown that the Base Case is the only alternative for making the Project feasible.

4

The draft final report, apart from correction of certain typographical errors and omission of certain extraneous sentences, has been agreed to by both parties and no significant changes are necessary. However, in Chapter 2, Page 12, "Financial Analysis", the following paragraphs shall be added:-

- (a) The IRROI after contribution to state of the Project is 5.11%. This indicates that the profitability of the Project itself may not be so high, but not so desperately low. However, the IRROE after contribution is 34.32%, if capital procurement under the soft financing conditions of long term loan presumed in this report is affirmative.
- (b) The position of funds and financial situation of the Project are sound and hence the Project is financially viable.

Similarly, in page 13 of the same Chapter and under "Economic Analysis", the following paragraph shall be added:-

The EIRR is 7.20% which is better than 5.11% of the IRROI after contribution to state but is slightly lower than 7.90% of the IRROI before contribution to state in the financial analysis. The implementation of the Project will contribute immensely to the Burmese Economy, by earning foreign exchange amounting to US\$ 90532000 as direct economic benefits App. IV-4

3.6

over the entire project life. Furthermore, a number of indirect economic benefits are also concieved. As results of the above benefits, the project will make a high overall economic effect, and therefore the Implementation of the project is suggested itself to proceed positively.

Final Report

4.

The Final Report on the Feasibility Study shall be prepared by the Team and presented to the Burmese side in due course covering the points specified in paragraph 3.6 above.

The Draft Final Report including the above-mentioned points was mutually confirmed and agreed between PIC and the Team on August 30th:, 1985.

Jetsuhiko Tunada

(TETSUHIKO TSUNODA) Team Leader The Feasibility Study Team Japan International Cooperation Agency.

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(TIN MAUNG AYE) Managing Director Petrochemical Industries Corporation.

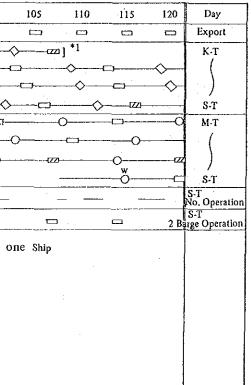
Syriam Terminal LPG Handling Volume

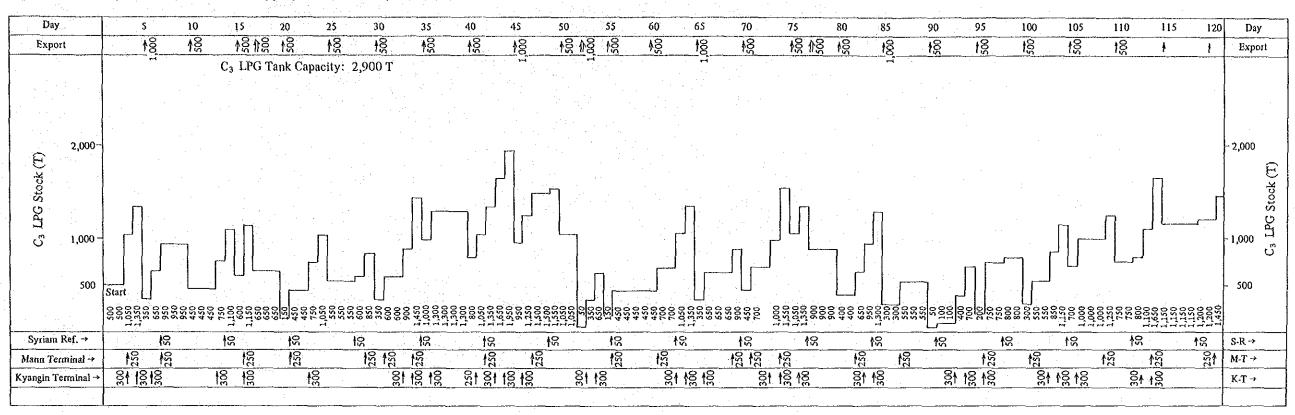
(86.1) 57.0 T/SD 13.4 29.1 107.3 C4 LPG (28,400) 18,800 35,400 4,600 9,600 68,400 T/YFor Export T/SD (41.2) 7.0 1.3 33.9 77.6 C3 LPG 11,200 (13,600) 2,400 25,600 2,300 41,500 T/YFor Domestic Consumption 1,500 1,500 ł 1 i Use (Y/T) 000,901 (@ 600 T Barge) (@1,500 T Tanker) (@ 500 T Barge) For Export 12,000 109,900 6,900 30,000 61,000 LPG Output 6,900 13,500 30,000 61,000 111,400 7.6 ship/M 9.2 ship/M Syriam Refinery Cokey LPG Plant Kyangin LPG Extraction Plant Mann GOCS Extraction Plant LPG Production Facility Syriam Terminal LPG Handling Volume Mann Refinery Mean Transportation Frequency Kyanging Terminal Mann Terminal **Project Phase** Export Phase III Phase I Phase II Phase I part 2 part l . (q न 6

6.1-6.8 ship/M

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Jetty & Barge Operation Schedule Alternate Case (Export: 109,900 T/Y)





C₃ LPG Receiving and Shipping Schedule of Syriam Terminal Alternate Case

C4 LPG Receiving and Shipping Schedule at Syriam Terminal Alternate Case

