

GOVERNMENT OF MALAYSIA
ECONOMIC PLANNING UNIT OF THE PRIME MINISTER'S DEPARTMENT

MALAYSIA

FEASIBILITY STUDY REPORT

ON

THE TEKAI HYDROELECTRIC POWER

DEVELOPMENT PROJECT

**Volume V Design and Construction
Planning**

SEPTEMBER 1983

JAPAN INTERNATIONAL COOPERATION AGENCY

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PREFACE


In response to the request of the Government of Malaysia, the Government of Japan decided to conduct a feasibility study on the Tekai Hydro-electric Power Development Project and entrusted the study to the Japan International Cooperation Agency (JICA). The JICA sent to Malaysia a survey team headed by Mr. Keiichi Takahira from March 1, 1981 to December 15, 1982.

The team exchanged views with the officials concerned of the Government of Malaysia and conducted a field survey in the Tekai Project area, in Pahang State. After the team returned to Japan, further studies were made and the present report has been prepared.

I hope that this report will serve for the development of the Project contribute to the promotion of friendly relations between our two countries.

I wish to express my deep appreciation to the officials concerned of the Government of Malaysia for their close cooperation extended to the team.

Tokyo, August 1983

A handwritten signature in black ink, appearing to read 'Keisuke Arita', is written over a horizontal line.

Keisuke Arita

President

Japan International Cooperation Agency

The feasibility study report is composed of the following volumes .

Executive Summary

Volume I Main Report

Volume II Survey

Volume III Hydrology

Volume IV Geology

Volume IV Geology Appendix

**Volume V Design and Construction
Planning**

Volume VI Drawings

**Supplementary Data Estimated Construction Cost
and Unit Price**

DESIGN AND CONSTRUCTION PLANNING

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I. Mass Curve of Reservoir

II. Drawings

TEKAI PROJECT

DETAILS AND PRINCIPAL DIMENSIONS OF THE UPPER TEKAI PROJECT

A. RESERVOIR

• Catchment Area	1,200 km ²
• High Water Level	EL 157.00
• Low Water Level	EL 147.00
• Surcharge Water Level	EL 164.00
• Gross Storage Capacity	2,040 x 10 ⁶ m ³
• Effective Storage Capacity	680 x 10 ⁶ m ³
• Surface Area at High Water Level	76 km ²

B. UPPER TEKAI DAM

• Type	Rockfill with impermeious core
• Crest Level	EL 166.20
• Crest Length of Dam	350 m
• Dam Height	101 m
• Nominal Slopes	
Upstream Face	1:1.80
Downstream Face	1:1.75
• Volume of Dam Embankment	3,125,000 m ³
Rock Material	2,162,000 m ³
Filter Material	280,000 m ³
Core Material	604,000 m ³
Riprap	79,000 m ³

C. SPILLWAY

• Type	Uncontrolled, surface, reinforced concrete structure with crest pillars, bridge, chute and stilling basin
--------	---

- . Total Length 280 m
- . Width 47.5 m
- . Maximum Spillway Discharge at Surge 1,504 m³/s

D. INTAKE

- . Size Width 6 m x 2, Height 32 m
- . Number 1
- . Gate
 - Type Roller gate
 - Size 8 m x 8 m
- . Trashrack Width 6 m x 2, Height 33.65 m

E. PENSTOCK

- . Type Steel innerlined pressure tunnel
- . Diameter 7.3 m x 1 ~ 4.6 m x 2
- . Number One and two after branch
- . Length 578.358 m

F. POWERHOUSE

- . Type Outdoor
- . Size Width 31.0 m, Length 54.8 m
- . Elevation
 - Ground Level EL 81.00
 - Turbine Floor EL 71.80

G. ELECTRIC EQUIPMENTS

- . Turbine
 - Type Francis
 - Number of Units 2
 - Rated Capacity 75 MW x 2
 - Rated Net Head 75.1 m
 - Rated Discharge 117.5 m³/s

. Generator

Number of Units	2
Normal Rating	88.2 MVA
Power Factor	0.85
Phases	3
Frequency	50 Hz
Voltage	13.2 kV
Operating Speed	187.5 rpm

. Transformer

Number of Units	2
Capacity	88.2 MVA
Phases	3
Voltage	13.2/132 kV
Cooling	Outdoor type, Oil natural, Air forced (ONAF)

DETAILS AND PRINCIPAL DIMENSIONS OF THE LOWER TEKAI PROJECT

A. RESERVOIR

. Catchment Area	1,380 km ²
. High Water Level	EL 75.00
. Low Water Level	EL 70.50
. Surcharge Water Level	EL 79.00
. Gross Storage Capacity	41.5 × 10 ⁶ m ³
. Effective Storage Capacity	21.5 × 10 ⁶ m ³
. Surface Area at High Water Level	6.1 km ²

B. LOWER TEKAI DAM

. Type	Concrete gravity
. Crest Level	EL 81.00
. Crest Length of Dam	160 m
. Dam height	38 m
. Nominal Slopes	
Upstream Face	1:0.1
Downstream Face	1:0.75
. Volume of Dam Concrete	56,900 m ³

C. SPILLWAY

. Type	Uncontrolled, surface along the dam body with crest pillars, bride, chute and stilling basin
. Total Length	77.5 m
. Width	91.5 m at chute and 50 m at stilling basin
. Maximum Spillway Discharge at Surcharge Water Level	1,100 m ³ /s

D. INTAKE

. Size	Width 9 m x 1, Height 11 m
. Number	1
. Gate	
Type	Roller gate
Size	5.5 m x 5.5 m
. Trashrack	Width 9 m x 1, Height 15 m

E. PENSTOCK

. Type	Steel innerlined penstock in dam and covered with concrete
..Diameter	5 m ~ 2.7 m
..Number	1
..Length	49.782 m

F. POWERHOUSE

..Type	Outdoor
..Size	Width 21.2 m, Length 28 m
..Elevation	
Ground Level	EL 65.00
Turbine Floor	EL 52.00

G. ELECTRIC EQUIPMENT

..Turbine	
Type	Kaplan
Number of Units	1
Rated Capacity	5.8 MW
Rated Net Head	17.2 m
Rated Discharge	40 m ³ /s
. Generator	
Number of Unit	1
Normal Rating	6.8 MVA
Power Factor	0.85
Phases	3

Frequency	50 Hz
Voltage	6.6 kV
Operating Speed	250 rpm
. Transformer	
Number of Units	1
Capacity	6.8 MVA
Phases	3
Voltage	11/132 kV
Cooling	Outdoor type, Oil natural, Air natural (ONAN)

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1 . SELECTION OF POSSIBLE AND FORMATION OF DEBELOPMENT PLAN

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THE UNIVERSITY OF CHICAGO

1. Selection of Possible Site and Formulation of Development Plan

1.1 General

The survey team visited Malaysia for a period of approximately five months from the middle of June through the end of October, 1981 in order to undertake the preliminary field studies for ascertaining the possibility of the Tekai Hydro-electric Power Development Project. In the said study, the survey team carried out preparation of the 1/10,000 scale aerial photogrammetric maps of the whole basin and the 1/5,000 scale aerial photogrammetric maps at the dam sites, the field geological survey, collection and analysis of hydrological data, selected the dam sites, and formulated the development plan and scale of development.

The results of the comparative study of the various alternatives indicated that the series development plan is more advantageous than the one stage development plan. Two dam sites, i.e., upper dam site and lower dam site were selected based on the said conclusion. The survey team conducted detailed geological investigations including drilling and seismic prospecting, detailed hydrological analysis including measurement of river discharge, preparation of 1/1,000 scale topographical maps and reviewed the development scale and the dam height so as to determine the type of dam and design the various structures of the upper dam site and lower dam site.

1.1.1 Determination of Dam Sites

(1) Upper Site

The three dam site, U-1, U-2 and U-3 were selected based upon the results of the field studies (Refer to the Fig. 1-1). The preferability of the site was evaluated through comparison of the estimated construction of the main dam, provided that the height of dam, 100 m, is to be constant and of the fill type. The results are as follows:

Table 1 - 1

Name of Dam Site	U-1	U-2	U-3
Embankment (10^6 m^3)	3.8	3.1	3.7
Construction Cost of Main Dam ($10^6 \text{ M\$}$)	80	65	78

As seen from the above table, U-2 is most advantageous, and it is proposed that U-2 be taken up as the optimum dam site.

(2) Lower Site

Two dam sites; L-1 and L-2 have been selected as a result of the field studies. The preferability of the said dam sites was judged according to the estimated construction cost of the main dam including a spillway (Refer to the Fig. 1-1).

The bases of comparison of the said construction cost are; the height of dam (= 55.00 m) and type of dam (concrete gravity type).

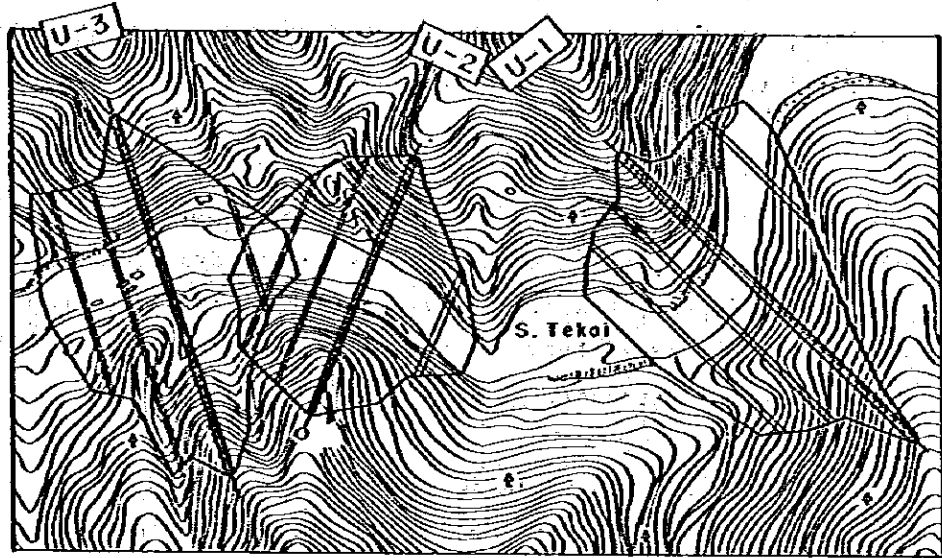
Table 1 - 2

Name of Dam Site	L-1	L-2
Main Dam Concrete Volume including Spillway (10^5 m^3)	1.7	2.1
Construction Cost of Main Dam ($10^6 \text{ M\$}$)	45	52

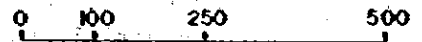
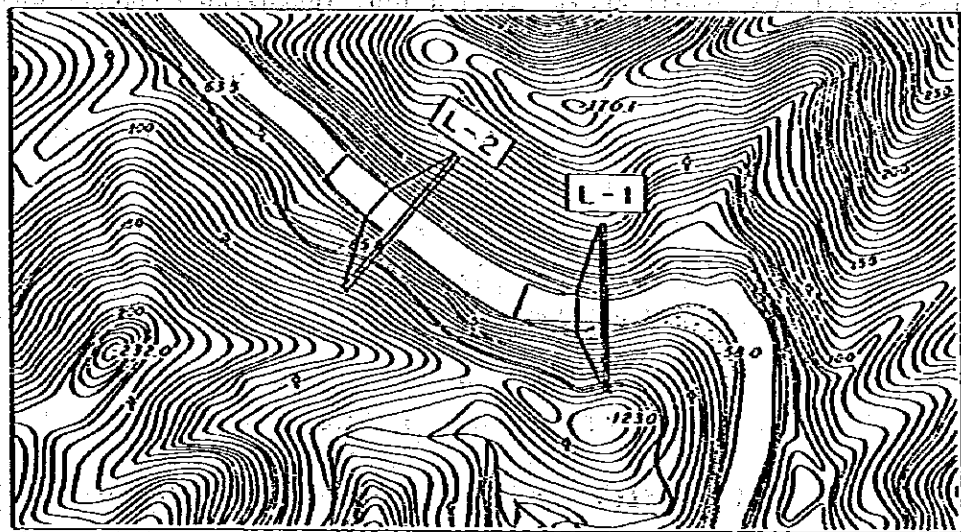
This study proves that L-1 would be the most advantageous dam site.

Fig 1-1 Selection of Dam Sites

(1) Upper Dam Sites



(2) Lower Dam Sites



1.1.2 Formulation of Development Plan

The formulation of development plan was examined for two alternatives, i.e., the independent development of the upper site and lower site and their series development.

For determining the optimum scale of the single (one dam) development scheme, studies were made on the height of dam, operation time of a power plant, maximum turbine discharge, drawdown of a reservoir (effective depth), annual energy generation, installed capacity and economic analysis in terms of benefit/cost ratio and according to a formula of benefit-cost.

The optimum scale involved in the series (two dams) development scheme has been determined on the assumption that the normal water level of the lower dam is to be near the same as the tailrace water level of the upper dam upon determination of the optimum scale of the upper dam plan which will produce a larger amount of energy. Studies were made on the running hours of a power plant, drawdown of a reservoir (effective depth) and annual energy generation, installed capacity and analysis of benefit/cost and benefit-cost.

The comparison was made based upon the following assumptions.

- 1) The mean discharge covering twenty years from January 1961 through December 1980 is adopted as the firm discharge at the respective dam sites.

$$\text{Upper Dam Sites: } Q_f = 34.84 \text{ m}^3/\text{sec.}$$

$$\text{Lower Dam Sites: } Q_f = 40.07 \text{ m}^3/\text{sec.}$$

- ii) Annual benefits accrued from power generation were calculated upon computation of annual costs per kW and kWh of thermal power plants, by making an equivalent thermal development scheme as the alternatives.

$$\text{M\$ } 0.19/\text{kWh}$$

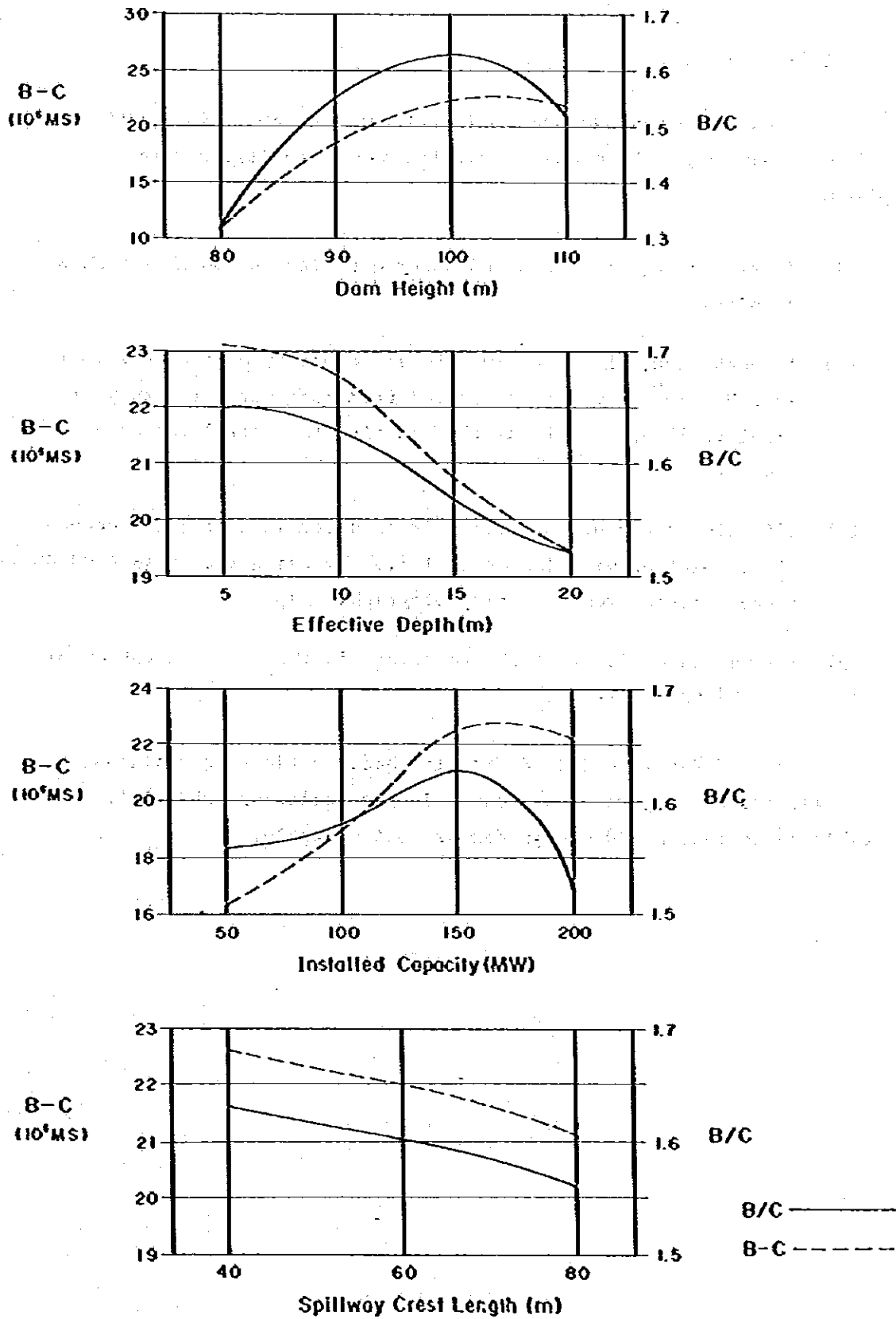
$$\text{M\$ } 142.7/\text{kW}$$

- iii) The effective head was obtained by reduction of head losses equivalent to approximately four percent of the gross head. Then, annual benefit and cost attributable to the alternatives was included in the single (one dam) development scheme corresponding to the size of dam, thereby obtaining benefit/cost and benefit-cost.
- iv) Two units of electro-mechanical equipment have been proposed in due consideration of operation and maintenance of such equipment.
- v) The normal water level of the lower dam will be the same as the tailrace level of the upper dam regarding the series (two dams) development scheme.

Table 1-3 Optimum Scale of Development

Item	Single (One Dam) Development		Series (Two Dams) Development	
	Upper Dam Rockfill	Lower Dam Gravity	Upper Dam Rockfill	Lower Dam Gravity
Power Site				
Dam Type	101	55	101	38
Dam Height (m)				
Full Supply Level (m)	EL 157.00	EL 90.00	EL 157.00	EL 75.00
Minimum Operating Level (m)	EL 147.00	EL 80.00	EL 147.00	EL 70.50
Effective Depth (m)	10.0	10.0	10.0	4.5
Plant Operation Hours (hr/day)	3.6	12	3.6	24
Maximum Turbine Discharge (m ³ /s)	235.00	80.00	235.00	40.00
Installed Capacity (MW)	150,000	20,000	155,800	
Annual Energy Generation (MWH)	194,800	89,900	235,100	
Construction Cost (10 ⁶ MS)	289	123	351	
Annual Benefit (10 ⁶ MS)	58.42	19.94	66.91	
Annual Cost (10 ⁶ MS)	35.83	14.88	43.81	
B/C (10 ⁶ MS)	1.63	1.34	1.53	
B-C (10 ⁶ MS)	22.59	5.06	23.10	

Fig.1-2 B/C and B-C for Optimum Project Size (Upper Tekoi)



1.2 Upper Tekai Power Station

1.2.1 Height of Dam

In study of dam height, 4 (four) cases of 80 m, 90 m, 100 m and 110 m were compared, and the following basic conditions were applied.

- i) In each case, the installed power capacity is 150 MW (75 MW x 2 units).
- ii) In each case, the effective storage capacity of the reservoir is $680 \times 10^6 \text{ m}^3$, which is derived from mass curve for 20 years (1961 to 1980) run-off at the dam site to control the annual run-off.
- iii) Effective depth of the reservoir is determined from the economical point of view (Refer to 1.2.3) by using the storage capacity curve plotted from the aerophotographic map.
- iv) Maximum water level of the reservoir is the crest elevation of ungated spillway.

B/C and B-C were judged from the abovementioned conditions, and the results of comparison are given in the following Table 1-4. The table shows that a 100 m high dam is most suitable.

Table 1-4 Comparison of Dam Height

Dam Height	(m)	80	90	100	110
Dam Crest Elevation	(m)	145	155	165	175
Elevation of Dam Foundation	(m)	65	65	65	65
High Water Level	(m)	135	146	157	158
Low Water Level	(m)	106	132	147	150.5
Effective Storage Capacity	(10^6 m^3)	680	680	680	680
Effective Depth	(m)	29	14	10	7.5
Normal Water Level	(m)	125.3	141.3	153.7	165.5
Tailrace Water Level	(m)	75.6	75.3	75.0	74.7
Maximum Turbine Discharge	(m^3/s)	366	275	235	200
Installed Capacity	(mW)	150	150	150	150
Construction Cost	($10^6 \text{ m}\$$)	277	273	289	345
Annual Cost	($10^6 \text{ m}\$$)	34.37	33.91	35.83	42.33
Annual Energy Output	(10^6 kWh)	126.2	163.4	194.8	225.8
Annual Benefit	($10^6 \text{ m}\$$)	45.39	52.46	58.42	64.31
B/C		1.32	1.55	1.63	1.52
B - C	($10^6 \text{ m}\$$)	11.02	18.55	22.59	21.98

(Reference)

Water Surface Area	(km^2)	42.0	59.0	76.0	94.5
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1.2.2 Type of Dam

As for the type of dam, the following dams having an EL 157.00 of high water level were compared.

- i) Rockfill dam with center soil core
- ii) Rockfill dam with concrete facing
- iii) Rockfill dam with asphalt facing
- iv) Concrete gravity dam

Comparison was made by total cost of civil works. Prior to comparison, the spillway, penstock and turbine and generator were designed to be most advantageous. The comparison is shown in Table 1-5.

As a result of this study, it is judged that a rockfill type dam is preferable.

Table 1-5 Comparison of Dam Type

(Unit: M\$)

Alternative Item	Rockfill Dam				Concrete Gravity Dam	Rockfill Dam in Interim Report
	Center Core Type	Concrete Facing Type	Asphalt Facing Type			
Diversion Works	20,572,000	24,124,000	24,014,000		19,805,500	27,048,000
Main Dam	59,976,000	62,508,000	64,819,000		223,372,000	61,670,000
Spillway	21,200,000	21,200,000	21,200,000		8,000,000	27,510,000
Intake	3,512,000	3,512,000	3,512,000		9,034,000	11,277,000
Pressure Tunnel	25,654,000	25,654,000	25,654,000			28,259,000
Powerhouse	20,450,000	20,450,000	20,450,000		20,030,000	22,093,000
Switchyard	1,330,000	1,330,000	1,330,000		1,330,000	1,330,000
Gate & Screen	3,500,000	3,500,000	3,500,000		3,927,000	4,918,000
Total	156,194,000	162,278,000	164,479,000		285,498,500	184,105,000

* The main dam was re-studied regarding the foundation treatment by geological analysis.

1.2.3 Effective Depth of Reservoir

In the foregoing study, it was determined that the optimum height of the dam is 100 m. Following this study, four cases, 20 m, 15 m, 10 m and 5 m of drawdown were examined. In this study the following basic conditions were applied.

- i) In each case, the installed power capacity is 150 MW (75 MW x 2 units).
- ii) Reservoir normal level is the center level of the effective storage capacity.
- iii) There are slight differences between each case, but the tailrace water level was assumed to be as 75.0 m for all cases.

The B/C and B-C ratios were judged based on the mentioned basic conditions. The results of the study are given in the following table.

The results of the study indicate that a drawdown of 5 m is slightly more advantageous than a drawdown of 10 m. However, a larger effective storage capacity is more beneficial from the standpoint of flood control (this benefit is not considered in the above table), and also from the standpoint of effective utilization of water resources. Therefore, a drawdown of 10 m was selected.

Table 1-6 Comparison of Effective Depth

Effective Depth	(m)	20	15	10	5
Dam Height	(m)	100	100	100	100
High Water Level	(m)	157	157	157	157
Low Water Level	(m)	137	142	147	152
Effective Storage Capacity	(10 ⁶ m ³)	1,210	960	680	360
Normal Water Level	(m)	150.3	152.0	153.7	155.3
Tailrace Water Level	(m)	75.0	75.0	75.0	75.0
Maximum Turbine Discharge	(m ³ /s)	241	236	235	226
Installed Capacity	(mW)	150	150	150	150
Construction Cost	(10 ⁶ M\$)	300	292	289	287
Annual Cost	(10 ⁶ M\$)	37.06	36.13	35.83	35.54
Annual Energy Output	(10 ⁶ kWh)	184.7	186.8	194.8	196.0
Annual Benefit	(10 ⁶ M\$)	56.50	56.90	58.42	58.65
B/C		1.52	1.57	1.63	1.65
B - C	(10 ⁶ M\$)	19.44	20.77	22.59	23.11

1.2.4 Installed Capacity

(1) Installed Capacity

In this study, four cases of installed capacity - 50 MW, 100 MW, 150 MW and 200 MW - were examined on the basis of a dam height of 100 m and a drawdown of 10 m which were determined in aforementioned studies. In each above case, a unit capacity of 75 MW was adopted.

The following table contains results of the study, and indicates that an installed capacity of 150 MW is the most optimum.

Table 1-7 Comparison of Installed Capacity

Installed Capacity	(MW)	50	100	150	200
Dam Height	(m)	100	100	100	100
High Water Level	(m)	157	157	157	157
Low Water Level	(m)	147	147	147	147
Effective Depth	(m)	10	10	10	10
Effective Storage Capacity	(10 ⁶ m ³)	680	680	680	680
Normal Water Level	(m)	153.7	153.7	153.7	153.7
Tailrace Water Level	(m)	73.0	74.2	75.0	75.4
Maximum Turbine Discharge	(m ³ /s)	75	152	235	309
Construction Cost	(10 ⁶ M\$)	230	263	289	351
Annual Cost	(10 ⁶ M\$)	28.87	32.74	35.83	43.03
Annual Energy Output	(10 ⁶ kWh)	200.0	196.9	194.8	193.7
Annual Benefit	(10 ⁶ M\$)	45.14	51.68	58.42	65.34
B/C		1.56	1.58	1.63	1.52
B - C		16.27	18.94	22.59	22.31

(Reference)

Peak Plant Operation Time	(hr)	11.1	5.5	3.6	2.7
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(2) Number of Units

As for the number of units, comparative study was made on 3 units x 50 MW and 2 units x 75 MW. In the case of 3 units x 50 MW, two intakes and penstocks were planned. For 2 units x 75 MW, one intake and penstock was planned. The cost comparison is as follows:

Table 1-8 Comparison of Number of Units

Alternative	3 units x 50 MW	2 units x 75 MW
Intake	11,277,000	3,512,000
Penstock	29,569,000	25,654,000
Powerhouse	22,093,000	20,450,000
Gate & Screen	4,918,000	3,500,000
Generating Equipment	58,420,000	53,000,000
Total	126,277,000	106,116,000

The results show that 2 units of 75 MW is preferable from an economic viewpoint.

As for unit size, in 1991 when the Tekai Hydropower Station can be brought into service, the maximum demand will be approximately 4,000 MW. Therefore, the size of 75 MW would be satisfactory regarding frequency drops at the time of loss of a unit and spinning reserve on the system.

1.2.5 Spillway Layout

(1) Crest Length

In the foregoing studies, major features of development scale were established. Now, the last study is the spillway. Comparison was made of three cases (40 m, 60 m and 80 m) of overflow crest length. Study results are given in the following table.

As a result of the above studies, a spillway overflow crest length of 40 m was adopted.

Table 1-9 Comparison of Spillway Crest Length

Spillway, Crest Length	(m)	40	60	80
Dam Height	(m)	100	100	100
Effective Storage Capacity	($10^6 m^3$)	680	680	680
High Water Level	(m)	157	157.5	158
Low Water Level	(m)	147	147.5	148
Effective Depth	(m)	10	10	10
Normal Water Level	(m)	153.7	154.2	154.7
Tailrace Water Level	(m)	75	75	75
Maximum Turbine Discharge	(m^3/s)	235	233.5	232
Installed Capacity	(MW)	150	150	150
Construction Cost	($10^6 M\$$)	289	297	306
Annual Cost	($10^6 M\$$)	35.83	36.71	37.77
Annual Energy Output	($10^6 kWh$)	194.8	196.2	197.3
Annual Benefit	($10^6 M\$$)	58.42	58.68	58.90
B/C		1.63	1.60	1.56
B - C		22.59	21.98	21.13

(2) Layout

As for the layout of the spillway, four cases were reviewed by giving consideration to the topographical and geological conditions. The results are as follows. (Refer to the drawings.)

Table 1-10 Comparison of Spillway Layout

(Unit: M\$)

Alternative Item	Case A (Interium) Length: 310 m	Case B Length: 270 m	Case C Length: 280 m	Case D Length: 280 m	
Excavation	Common	1,146,600	999,000	810,000	630,000
	Rock	11,720,800	7,682,000	6,256,000	4,899,000
Concrete	13,471,650	12,778,050	12,602,100	12,153,300	
Backfill	86,000	51,500	33,100	33,100	
Reinforcing Bar	3,003,600	2,859,600	2,823,600	2,715,600	
Bridge	106,000	106,000	106,000	106,000	
Miscellaneous	885,350	733,850	679,200	663,000	
Total	30,420,000	25,210,000	23,310,000	21,200,000	

The table shows that Case D is most preferable:

1.2.6 Optimum Development Scheme

Based upon the results of various comparison studies, the optimum development scheme is decided as the follows.

Dam height 100m is used in the comparative study of dam scale. But dam height 101m is taken by the study of the optimum development scheme.

Table 1-11 Optimum Development Scheme of Upper Tekai

Dam	Type		Rock-fill
	Crest Elevation	EL m	166.2
	Foundation Elevation	EL m	65.2
	Dam Height	m	101
Reservoir	High Water Level	m	157
	Low Water Level	m	147
	Effective Depth	m	10
	Normal Water Level	m	153.7
	Effective Storage Capacity	10^6 m^3	680
	Gross Storage Capacity	10^6 m^3	2,040
	Tail Water Level	m	75
	Rated Net Head	m	75.1
	Maximum Turbine Discharge	m^3/s	235
	Installed Capacity	MW	150
	Annual Energy Output	10^6 kWh	194.8
	Construction Cost	$10^6 \text{ H\$}$	289.45
	Annual Cost	$10^6 \text{ H\$}$	35.83
	Annual Benefit	$10^6 \text{ H\$}$	58.42
	B/C	$10^6 \text{ H\$}$	1.63
	B-C		22.59

1.3 Lower Tekai Power Station

1.3.1 Height of Dam

As for the most suitable scale in the series development, the high water level of the lower dam will be the same level as the tailrace water level (EL 75.00) of the upper power station, because the head between upper and lower dam could be effectively utilized. The crest elevation was determined to be EL 81.00 to discharge the flood of 1,100 m³/s by the non-gate spillway. As a result, the dam height is 38.00 m.

1.3.2 Type of Dam

The following dam types were compared.

- i) Concrete gravity dam with non-gate spillway
- ii) Rockfill dam with center soil core
- iii) Rockfill dam with concrete facing
- iv) Rockfill dam with asphalt facing

Comparison was made by the total cost of civil works.

Prior to comparison, the most advantageous number of turbine units was decided and one unit of turbine was adopted.

The comparison is shown in Table 1-12.

Table 1-12 Comparison of Dam Type

(Unit: M\$)

Alternative Item	Concrete Gravity Dam	Rockfill Dam		
		Center core type	Concrete facing type	Asphalt facing type
Diversion Works	5,078,000	7,153,000	7,153,000	7,153,000
Main Dam	16,000,000	10,606,000	15,183,000	15,203,000
Spillway	4,950,000	9,427,000	9,427,000	9,427,000
Intake	920,000	1,210,000	1,210,000	1,210,000
Penstock	810,000	3,150,000	3,150,000	3,150,000
Total	27,758,000	31,546,000	36,123,000	36,123,000

As a result of this study, it is judged that a concrete gravity dam is preferable.

1.3.3 Effective Depth of Reservoir

The effective depth was determined to be 4.5 m so as to ensure the available storage capacity of $21.5 \times 10^6 \text{ m}^3$ which is possible to reregulate the peak discharge of the Upper Tekai Power Station and regulate annually the run-off from the remaining catchment area. The study was made by using the mass curve of run-off at the lower dam, of which run-off was calculated by the peak discharge of Upper Tekai and run-off from the remaining catchment area. The mass curve is shown in the Appendix.

1.3.4 Installed Capacity

The installed capacity was determined taking accounts of the re-regulating function of Lower Tekai Dam which can discharge to the downstream for 24-hours by re-regulating the peak discharge of the Upper Tekai Dam. By this 24-hour discharge, it will be ensured the navigation and future water use for irrigation and other purposes in the downstream.

The annual run-off at the Lower Dam Site is approximately $40 \text{ m}^3/\text{s}$, therefore the maximum discharge, $40 \text{ m}^3/\text{s}$, of the power station was designed. This can generate maximum output of 5,800 kW.

Regarding the number of units, capacity of 5,800 kW is small and the losses during maintenance is also small, therefore one unit was adopted.

1.3.5 Development Scheme

The development scheme is decided as the follows.

Table 1-14 Development Scheme of Lower Tekai

Dam	Type		Concrete Gravity
	Crest Elevation	EL m	81.00
	Foundation Elevation	EL m	43.00
	Dam Height	m	38.00
Reservoir	High Water Level	EL m	75.00
	Low Water Level	EL m	70.50
	Effective Depth	m	4.50
	Normal Water Level	EL m	73.50
	Effective Storage Capacity	10 ⁶ m ³	21.50
	Gross Storage Capacity	10 ⁶ m ³	41.50
	Tail Water Level	EL m	55.60
	Rated Net Head	m	17.20
	Installed Capacity	MW	5.8
	Annual Generated Energy	10 ⁶ kWh	40.3
	Construction Cost	10 ⁶ M\$	62
	Annual Cost	10 ⁶ M\$	7.98
	Annual Benefit	10 ⁶ M\$	8.49
	B - C	10 ⁶ M\$	0.51
	B / C		1.06

2. DESIGN OF FACILITIES AND STRUCTURES OF UPPER TEKAI POWER STATION

THE UNIVERSITY OF CHICAGO

PH.D. THESIS

BY

2. Design of Facilities and Structures of Upper Tekai Power Station

2.1 Installed Capacity and Generated Energy

2.1.1 Head and Tail-Water Level

The head-water level is considered EL 153.70, by subtracting 3.3 m of the available depth (10 m) from the H.W.L. 157.00. As for the tailwater level, it is considered equal to the H.W.L. of the Lower Tekai Reservoir, i.e., EL 75.00. And water level and discharge during the operation of 150 MW (discharge of $235 \text{ m}^3/\text{s}$) were confirmed as follows.

(1) River discharge capacity

i) River slope

The river slope is calculated from the 1:1,000 scale topographic map.

River slope calculation distance $L = 20,000 \text{ m}$

Difference of elevation (Difference of elevation between upper dam and lower dam sites) $H = 72.50 - 55.00 = 17.50 \text{ m}$

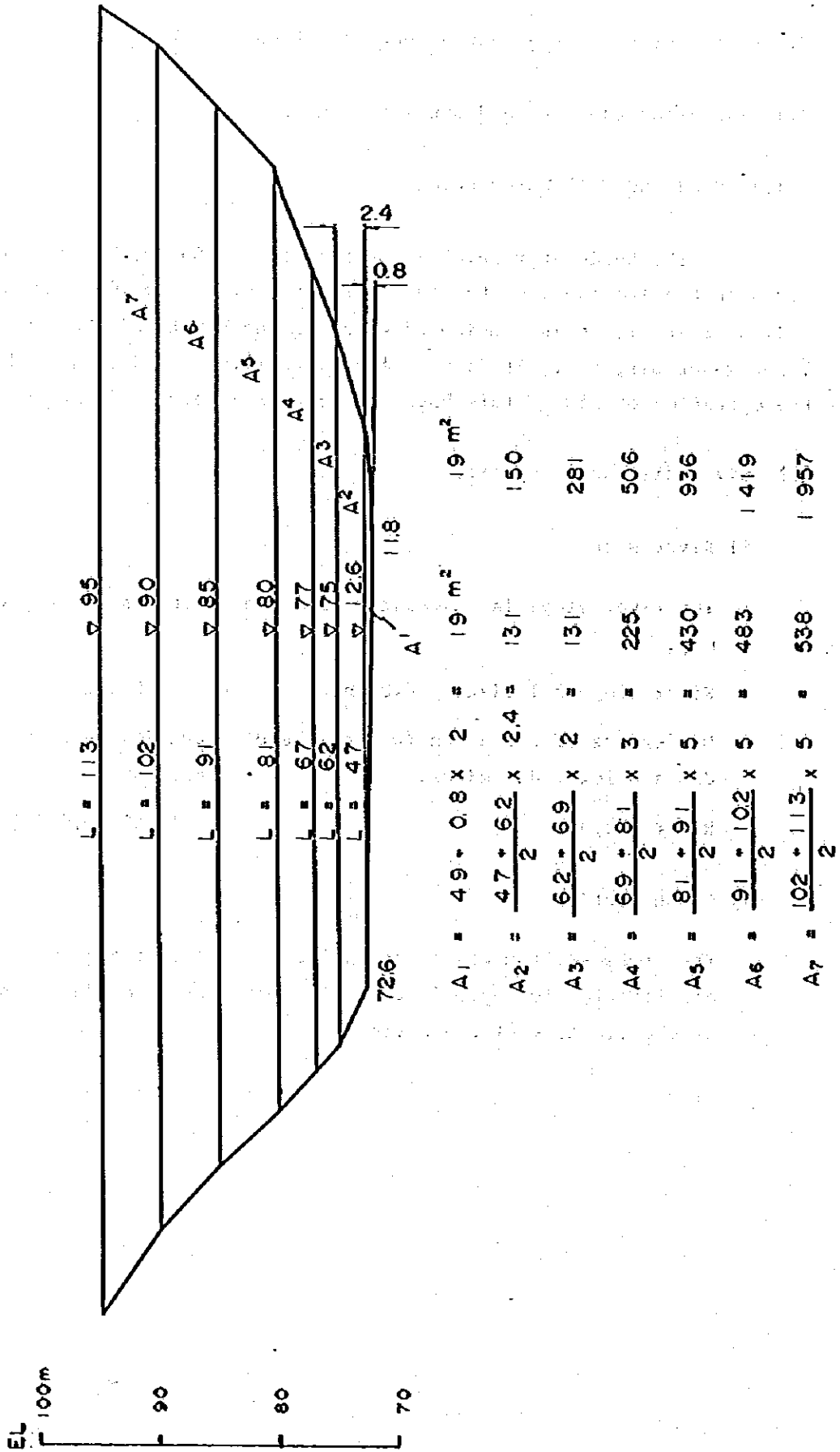
River slope $I = 17.50/20,000 \doteq 1:1,000$

ii) Cross section

The cross section was prepared from the 1:500 topographical map and location is approximately 640 m downstream of dam axis and at the vicinity of the outlet.

Fig. 2-1 River Cross Section at the Vicinity of the Outlet

(Scale 1:500)



iii) Calculation of the river discharge

Manning's formula is used for calculation of the discharge.

$$V = \frac{1}{n} \cdot R^{2/3} \cdot I^{1/2}$$

$$Q = V \cdot A$$

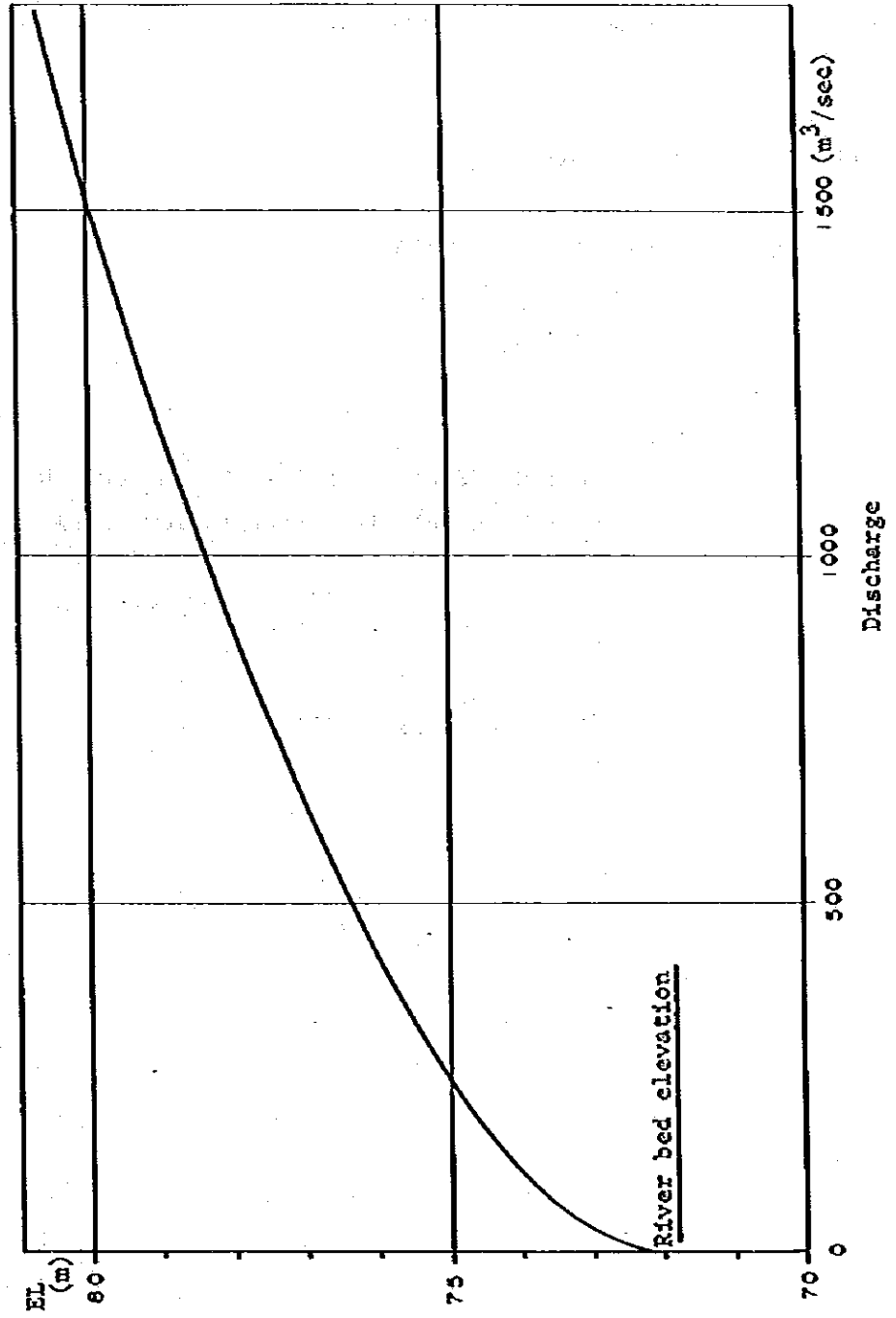
where;

Q : Discharge	(m ³ /sec)
A : Discharge cross section	(m ²)
I : Hydraulic gradient =	1/1,000
V : Velocity of flow	(m/sec)
R : Hydraulic radius	(m)
n : Coefficient of roughness =	0.035

Calculation of Discharge

EL	A (m ²)	P (m)	R (m)	$R^{2/3}$	1/n	$I^{1/2}$	V (m/sec)	Q (m ³ /sec)
71.80								
72.60	19	47	0.40	0.547	28.57	0.032	0.50	9.5
75.00	150	62	2.42	1.802	28.57	0.032	1.65	247.5
77.00	281	71	3.96	2.502	28.57	0.032	2.29	643.5
80.00	506	85	5.95	3.285	28.57	0.032	3.00	1,518.0
85.00	936	99	9.45	4.471	28.57	0.032	4.09	3,828.2
90.00	1,419	114	12.45	5.371	28.57	0.032	4.91	6,967.3

Fig. 2-2 Stage-discharge Curve



2.1.2 Head Loss

Before bifurcation	$Q = 235.0 \text{ m}^3/\text{s}$	$D = 7.3 \text{ m}$	$L = 534.506 \text{ m}$
After bifurcation	$Q = 117.5 \text{ m}^3/\text{s}$	$D = 4.6 \text{ m}$	$L = 43.852 \text{ m}$

(1) Head loss at intake

a) Head loss in inflow (h_a)

$$h_a = f_e \cdot \frac{V_2^2}{2g}$$

where;

f_e : Coefficient of loss by inflow = 0.2

V_2 : Mean velocity after inflow (m/s)

$$V_2 = \frac{235}{12.0 \times 23.0} = 0.851 \text{ m/s}$$

$$h_a = 0.2 \times \frac{0.851^2}{2 \times 9.8} = 0.007 \text{ m}$$

b) Head loss by screen (hb)

$$h_b = f_r \cdot \frac{V_1^2}{2g}$$

$$f_r = \beta \cdot \sin \theta \cdot \left(\frac{t}{b}\right)^{4/3}$$

where; β : Coefficient determined by the sectional form of the screen bar = 1.60

θ : Tilting angle of screen = $63^\circ 26' 06''$

t : Thickness of screen bar = 0.016 m

b : Mesh size of the screen bar = 0.15 m

V_1 : Mean velocity in upstream of screen (m/s)
= 0.851 m/s

$$f_r = 1.60 \times \sin (63.435^\circ) \times (0.016/0.15)^{4/3} = 0.072$$

$$h_b = 0.072 \times \frac{0.851^2}{2 \times 9.8} = 0.003 \text{ m}$$

c) Head loss by pier (hc)

$$h_c = \left\{ \frac{1}{C^2} \left(\frac{b_1}{b_2}\right)^2 - 1 \right\} \frac{V_1^2}{2g}$$

C : Coefficient determined by horizontal sectional form of pier

$$1/C^2 = 1.181$$

b_1 : Channel width immediately before pier = 13.0 m

b_2 : Width by subtracting the total pier width from the channel width = 12.0 m

V_1 : Mean velocity of section before inflow

$$V_1 = \frac{235}{12.0 \times 23.0} = 0.851 \text{ m/s}$$

$$h_c = \left\{ 1.181 \times (13.0/12.0)^2 - 1 \right\} \times \frac{0.851^2}{2 \times 9.8} = 0.014 \text{ m}$$

d) Head loss due to gradual contraction of section (h_d)

$$h_d = f_{gc} \times \frac{V_2^2}{2g}$$

f_{gc} : Coefficient of loss by gradual contraction

V_2 : Mean velocity after gradual contraction

$$\theta = 60^\circ$$

$$A_1 = 13.0 \times 12.0 = 156 \text{ m}^2$$

$$A_2 = 7.3 \times 7.3 = 53.29 \text{ m}^2$$

$$A_2/A_1 = 0.342$$

$$f_{gc} = 0.075$$

$$V_2 = \frac{235.0}{\frac{\pi \times 7.3^2}{4}} = 5.615 \text{ m/s}$$

$$h_d = 0.075 \times \frac{5.615^2}{2 \times 9.8} = 0.121 \text{ m}$$

e) Head loss at intake (h_1)

$$h_1 = h_a + h_b + h_c + h_d$$

$$= 0.007 + 0.003 + 0.014 + 0.121$$

$$= 0.145 \text{ m}$$

(2) Head loss in penstock

a) Head loss by bifurcation (h_a)

$$h_a = f_a \cdot \frac{V_2^2}{2g}$$

f_a : Bifurcation loss coefficient = 0.50

V_2 : Average velocity of flow in penstock before the bifurcation = 5.615 m/s

$$h_a = 0.50 \times \frac{5.615^2}{2 \times 9.8} = 0.804 \text{ m}$$

b) Head loss by friction (hb)

$$h_b = f \cdot L \cdot \frac{v^2}{2g}$$

f : Friction loss coefficient

$$f = \frac{124.5 \cdot n^2}{D^{4/3}}$$

L : Length of penstock (m)

D : Diameter of penstock (m)

v : Average velocity of flow in the interior of penstock (m/s)

n : Coefficient of roughness $n = 0.012$

Head loss before the bifurcation (h_{b1})

$$f = \frac{124.5 \times 0.012^2}{7.3^{4/3}} = 0.001266$$

$$L = 534.506 \text{ m}$$

$$v = 5.615 \text{ m/s}$$

$$h_{b1} = 0.001266 \times 534.506 \times \frac{5.615^2}{2 \times 9.8} = 1.089 \text{ m}$$

Head loss after the bifurcation (h_{b2})

$$f = \frac{124.5 \times 0.012^2}{4.6^{4/3}} = 0.0023$$

$$L = 43.852 \text{ m}$$

$$v = \frac{117.5}{\pi(4.6/2)^2} = 7.070 \text{ m/s}$$

$$h_{b2} = 0.0023 \times 43.852 \times \frac{7.070^2}{2 \times 9.8} = 0.257 \text{ m}$$

$$h_b = h_{b1} + h_{b2} = 1.089 + 0.257 = 1.346 \text{ m}$$

c) Head loss by curvature (h_c)

$$h_c = f_{b1} \times f_{b2} \times \frac{v^2}{2g}$$

f_{b1} : Coefficient of loss determined by the ratio between the radius of curvature P and pipe diameter D (P/D)

f_{b2} : Ratio of losses between each central angle of curvature θ and the central angle 90°

v : Mean velocity in pipe

No.	ρ	D	θ	f_{b1}	f_{b2}	v	$\frac{v^2}{2g}$	h_d
1	30.0	7.3	50°00'00"	0.132	0.745	5.615	1.600	0.158
2	20.0	7.3	48°00'00"	0.135	0.730	5.615	1.600	0.158
3	20.0	7.3	48°00'00"	0.135	0.730	5.615	1.600	0.158
4	30.0	7.3	44°00'00"	0.132	0.699	5.615	1.600	0.148
5	30.0	7.3	77°00'00"	0.132	0.925	5.615	1.600	0.196
6	10.0	4.6	40°00'00"	0.142	0.667	7.070	2.550	0.242
Total								1.060

d) Head loss in penstock (h_2)

$$\begin{aligned} h_2 &= h_a + h_b + h_c \\ &= 0.804 + 1.346 + 1.060 \\ &= 3.150 \end{aligned}$$

(3) Head loss at outlet (h_3)

a) Abandonment head loss of reaction turbine (h_a)

$$h_a = f_{se} \frac{v_1^2}{2g}$$

$$f_{se} = \left(1 - \left(\frac{A_1}{A_2}\right)^2\right)$$

f_{se} : Coefficient of loss by quick expansion

v_1 : Mean velocity before quick expansion (m/s)

$$= \frac{117.5}{10.0 \times 5.0} = 2.35 \text{ m/s}$$

A_1, A_2 : Cross sectional area of flow before and after quick expansion

Since $A_1 \ll A_2$ $f_{se} = 1$

$$h_a = \frac{2.35^2}{2 \times 9.8} = 0.282 \text{ m}$$

(4) Total head loss

Head loss at intake (m)	0.145
Head loss at penstock (m)	3.150
Head loss at outlet (m)	0.282
Other head losses (m)	0.023
Total (m)	3.600

2.1.3 Power Generating Capacity

(1) Installed capacity

The installed capacity is calculated as follows:

$$P = 9.8 \times Q \times H \times \eta$$

where;

Q : Maximum discharge (235 m³/s)

H : Effective head

(= 153.700 - 75.000 - 3.600 = 75.1 m)

η : Comprehensive efficiency of turbine and generator
(= 0.87)

$$P = 9.8 \times 235 \times 75.1 \times 0.87 = 150.471 \text{ KW} \doteq 150.000 \text{ KW}$$

(2) Generated energy

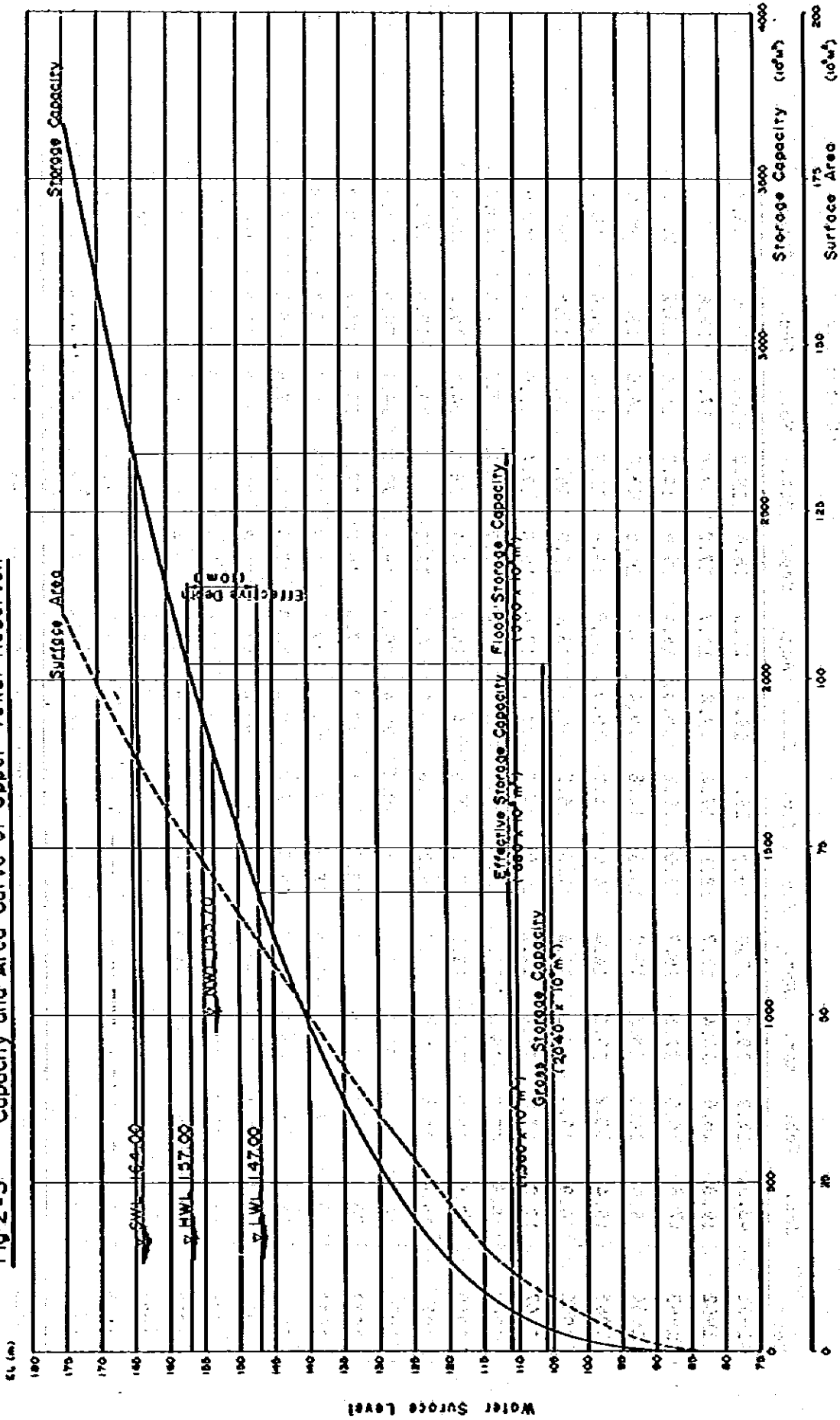
The generated energy was calculated using the daily discharge data and reservoir water level which were calculated by the mass curve from 1961 to 1980. The average annual generated energy of 20 years, is 194.8 GWH. And monthly variation is rather small, average maximum and minimum output are 17.8 GWH/month and 15.2 GWH/month.

Table 2-1 Monthly Generated Energy of the Upper Tekai Power Station

(Unit : GWH)

Month Year	Jan.	Feb.	Mar.	Apr.	May	Jun.	Jul.	Aug.	Sep.	Oct.	Nov.	Dec.	Total.
1961	43.3	17.9	19.7	19.0	19.7	19.0	19.5	19.3	18.6	19.3	18.9	19.6	253.8
1962	19.8	16.6	18.4	17.7	18.1	17.4	17.8	17.7	17.2	17.8	17.1	17.8	213.4
1963	17.8	16.0	17.5	16.7	17.0	16.2	16.5	16.4	15.6	14.8	14.4	15.2	194.1
1964	15.5	14.5	15.5	15.0	15.5	14.8	15.4	15.3	14.6	15.0	14.6	15.3	180.5
1965	15.4	13.8	15.1	14.4	14.9	14.7	15.0	14.9	14.4	15.7	15.8	16.6	180.7
1966	16.9	15.4	17.0	16.4	17.0	16.2	16.6	16.6	16.0	16.6	16.1	16.8	197.6
1967	17.0	15.4	17.6	17.2	17.9	17.3	17.7	17.6	16.8	17.4	17.0	18.1	207.0
1968	18.9	17.9	18.9	18.1	18.7	18.0	18.5	18.4	17.7	18.2	17.5	17.9	218.7
1969	17.9	16.0	17.4	16.7	17.0	15.5	14.7	14.7	14.4	14.8	14.5	15.2	188.8
1970	15.4	13.9	15.2	14.7	15.2	14.6	15.0	14.9	14.3	15.0	14.8	15.5	178.5
1971	16.4	18.0	21.2	20.4	20.8	20.0	20.4	20.3	19.7	20.2	19.4	20.5	237.3
1972	20.4	17.5	18.5	17.7	18.2	17.5	17.8	17.6	16.8	17.3	16.7	17.7	213.7
1973	18.7	17.0	18.7	17.9	18.3	17.6	17.9	17.7	16.9	17.3	16.7	18.1	212.8
1974	18.7	16.8	18.5	17.8	18.5	17.8	18.4	18.3	17.6	18.1	17.6	18.3	216.4
1975	18.5	16.9	21.5	22.4	23.0	22.1	22.6	22.3	21.3	21.8	21.2	23.2	256.8
1976	14.6	13.1	13.8	13.3	13.6	13.1	13.5	13.4	12.9	13.4	13.0	13.5	161.2
1977	13.8	12.5	13.7	13.2	13.5	12.9	13.2	13.1	12.6	13.6	12.7	13.1	157.4
1978	13.0	11.7	12.8	12.3	12.6	12.2	12.6	12.5	12.0	12.3	11.0	11.7	146.7
1979	11.8	10.7	11.7	11.3	11.6	11.2	11.4	11.4	11.0	11.5	11.3	12.3	137.2
1980	12.3	11.5	12.2	11.8	12.1	11.7	12.0	11.9	11.5	12.0	11.8	12.3	143.1
Total	356.1	303.1	334.9	324.0	333.2	319.8	326.5	324.3	311.9	321.6	312.1	328.7	3,896.2
Average	17.8	15.2	16.7	16.2	16.2	16.0	16.3	16.2	15.6	16.1	15.6	16.4	194.8

Fig 2-3 Capacity and Area Curve of Upper Tekai Reservoir



2.2 Design Flood

The design flood flow is calculated by determining the 10,000-year probability rainfall from the existing rainfall data by means of Iwai's Formula and Gumbel Formula, and by conducting runoff analysis by means of the Storage Function Method from measured hydrograph. The 10,000-year probability rainfall calculated by the aforesaid method is 840 mm, and accordingly the design flood flow is 7,300 m³/s (Refer to Report of Hydrology).

The upper dam has a large storage capacity and accordingly, two alternatives of the type of spillway, i.e., the type provided with gate and spillway with no gate utilizing the surcharge function of the storage reservoir, were examined. The results of the comparative examination of the aforesaid alternatives indicates that the spillway without gate is preferable. The surcharge volume calculated by assuming the spillway (40 m width) without gate is shown in the following table.

Table 2-2

The peak discharge of inflow	7,300 m ³ /s
The maximum water level	EL 164.0
The surcharge volumes	585 x 10 ⁶ m ³
The maximum outflow	1,504 m ³ /s

2.3 Design Sedimentation

The estimation of the sedimentation are conducted by investigating of the existing reports concerning sedimentation in the basin of Malaysia, investigation referring to the design values of existing dam projects, and investigation of measured sedimentation in the Pahang River and in the Tekai River. Furthermore, the design sedimentation is also examined by means of various methods of estimation ordinarily used in Japan for the sake of reference.

(1) Investigation of the sedimentation in the basin located of Malaysia and Indonesia

According to the "Report of Water Resources Management in the Pahang Tenggara Region", the specific sedimentation in the various rivers of Malaysia and Indonesia is estimated to be as follows.

Table 2-3 Sediment Load of the Rivers in Malaysia and Indonesia

River	Drainage Area ₂ (km ²)	Vegetation Cover	Sediment Load	Source
Perak River at Kenering	5500	Rainforest 86% Rubber 10% Padi 4%	144m ³ /km ² /yr	Douglas, 1970 after Shawningan Engineering Co.
Gombak River at Kuala Lumpur	140	Forested Headwaters agriculture & mining land	67m ³ /km ² /yr	Douglas, 1968
Kiel, Cameron Highlands	21	Rainforest 70% Agriculture 30%	111m ³ /km ² /yr	Shallow, 1956
Telon, Cameron	77	Rainforest 94% Agriculture 6%	21.1m ³ /km ² /yr	Shallow, 1956
Tjiloetoeng River, West Java	620	Deforested 'ladang' cultivation, pasturing	1352m ³ /km ² /yr	Van Dijk and Vogelzang, 1948

(2) Design sediment load of dam projects of Malaysia

Table 2-4 Sediment load of dam design in Malaysia

Name of Dam	Sediment Load ($m^3/km^2/year$)	Type of Dam (dam height)	Drainage Area (km^2)	Name of River
PUAH DAM	70	Rock-fill (80 m)	410	TRENGGANU River
TEMBAT DAM	17	Concrete Gravity (24 m)	101	TEMBAT River

(Note) ULU TRENGGANU Report
Upper Trengganu Development

(3) Estimation from suspended sediment

Periodic measurement of suspended sediment in the Tekai River has not been carried out as yet, while measurement of sedimentation in the Pahang River has been underway since 1972.

The measurement of suspended sediment in the Pahang River was carried out by the DID (Drainage and Irrigation Dept.) at the 5 points indicated below.

Table 2-5 Measured Results of Soil Sedimentation

Station No.	Station Name	Catchment Area (km^2)	Data Period	Average Sediment Concentration (mg/l)
34234211	Semantan	2,920	72-78	110
34244111	Pahang	19,000	72-74	140
4019462	Lipis	1,670	72-76	130
40234122	Pahang	13,200	72-74	150
4223450	Tembeling	5,050	74-77	130

(Source; N.W.R.S.)

With regard to the suspended sediment q_s , the estimation is conducted by assuming the maximum value 150 (mg/liter) for the sake of safety. The sediment is assumed to have the ordinary density of 1.5 t/m^3 .

• Upper dam

The suspended sediment of the upper dam is calculated as follows, by assuming an annual average inflow of $1100 \times 10^6 \text{ m}^3$ ($35 \text{ m}^3/\text{s}$).

$$\begin{aligned} q_s &= 150 \times 10^{-9} \times 1100 \times 10^6 \times 10^3 \div 1.5 \\ &= 110 \times 10^3 \text{ m}^3/\text{year} \end{aligned}$$

The sedimentation Q is calculated as follows, by assuming a bed load of approximately 20% of the suspended sediment.

$$Q = 1.2 \times q_s = 132 \times 10^3 \text{ m}^3/\text{year}$$

The sedimentation becomes $Q_s = 110 \text{ m}^3/\text{km}^2/\text{year}$ for the basin of C.A. = $1,200 \text{ km}^2$.

$$Q_s = 110 \text{ m}^3/\text{km}^2/\text{year}$$

• Lower dam

Annual average inflow

$$160 \times 10^6 \text{ m}^3 \text{ (} 5 \text{ m}^3/\text{s)}$$

C.A.

$$180 \text{ km}^2$$

$$Q_s = 107 \text{ m}^3/\text{km}^2/\text{year}$$

(4) Other methods of estimation

A quantitative investigation referring to the sedimentation in dams was carried out in Japan by focusing principally on the volume of sediment accumulated in storage reservoirs located behind the fluvial dams, principally those for power generation located in various parts of Japan, and on data referring to factors of various kinds related to the said sedimentation. The purpose was to examine quantitatively how the various kinds of factors, including the jungle, influence the volume of earth flowing out of mountainous districts subjected to conditions of various kinds, such as the weather, topography, etc.

The principal factors that influence the sedimentation, taken into consideration in the aforementioned investigation, are as follows.

- a) Area of the basin
- b) Storage capacity of the reservoir
- c) Relief energy
- d) Elevation
- e) Annual rainfall
- f) Years of observation
- g) Rate of forest area

Messrs. Kira and Nanba have proposed the following formulae to estimate sedimentation based on the aforementioned factors. These formulae are widely used in Japan.

1) $Q_s = \gamma_s \cdot (C/F)$ Kira's formula

where;

Q_s : Specific sedimentation ($m^3/km^2/year$)
 γ_s : $0.00012 \cdot \phi^{0.368}$
 ϕ : $R/(C/F)$
 R : Relief energy (m)
 C : Storage capacity of the reservoir (m^3)
 F : Catchment area (m^2)

$$\text{ii) } Q_s = 0.02743 \times \frac{R \times P}{F} - 240.9 \quad (\text{Nanba's Formula})$$

where; Q_s : Specific sedimentation ($\text{m}^3/\text{km}^2/\text{year}$)
 P : Annual average rainfall (mm)
 R : Relief energy (m)
 F : Rate of forest area (%)

The results of the calculations carried out by using the Formulae i) and ii) are as follows.

• Kira's Formula

Table 2-6 Calculation by Kira's Formula

Item \ Case	Upper Dam (Independent Development)	Lower Dam (Independent Development)	Lower Dam (Series Development)	Remarks
Catchment area F (m^2)	1200×10^6	1380×10^6	180×10^6	
Storage capacity C (m^3)	2050×10^6	700×10^6	41.5×10^6	
C/F	1.708	0.507	0.231	
Relief energy R (m)	500	500	455	
$\phi = R/(C/F)$	293	986	1,970	
$\gamma_s = 0.00012\phi^{0.368}$	0.0166	0.0476	0.0868	
$Q_s = \gamma_s \times \frac{C}{F}$ ($\text{m}^3/\text{km}^2/\text{year}$)	284	241	200	

• Nanba's Formula

The estimated values of P , R and F of the project site are as follows.

P : 2,400 mm

R : 500 mm

F : 100%

Therefore, the specific sedimentation is

$$s = 88.3 \text{ (m}^3/\text{km}^2/\text{year)}.$$

(5) Determination of the design sedimentation

The results of the foregoing items (1) to (4) are summarized in the following table.

Table 2-7 Results of Sediment Loads

	Method	Estimated value of relative sedimentation ($\text{m}^3/\text{km}^2/\text{year}$)	Remarks
1	Sedimentation in Malaysia	$21.1 \leq Q_s \leq 144$ (82.6)	
2	Design sedimentation of dam projects in Malaysia	$17.0 \leq Q_s \leq 70$ (43.5)	
3	Estimation from suspended sediment	$107 \leq Q_s \leq 110$ (108.5)	
4	Kira's Formula	Upper Dam 284 Lower Dam $200 \leq Q_s \leq 241$ (200)	
5	Nandà's Formula	88.3	

(Figures enclosed with parenthesis indicate average values.)

The values of design sedimentation are estimated to be as follows, by taking into consideration an appropriate margin of safety.

- ♦ Upper dam $300 \text{ m}^3/\text{km}^2/\text{year}$
- ♦ Lower dam $250 \text{ m}^3/\text{km}^2/\text{year}$

2.4 Design Seismic Intensity

Some recent works have revealed characteristics of seismicity which are of great interest with reference to major tectonic mechanisms and patterns. It is pointed out that virtually all the epicenters are located within a degree or so of the topographic rift.

Fig. 2-4 shows the seismicity of the earth in southeast Asia over the 1961 - 1967 period. The distribution of the epicenters makes a belt along the Indonesian arch. On the other hand, there has been no earthquake over magnitude 4 on the Malay Peninsula. In fact there is a remarkable rift along the western front of the Indonesian arch on which the epicenters are scattered. The Malay Peninsula forms one part of the Sunda Shelf, which is very stable against crustal movement of the earth, and, therefore, there have been no remarkable earthquakes within it.

Fig. 2-5 is the seismological map of Indonesia for the 1904-1960 period. In particular, earthquakes with $M > 7$ are listed in Table 2-8.

The earthquake acceleration at the Tekai Dam Site is estimated by means of "Kawasumi's Map", Kanai-Seed Formula and Okamoto's Formula (based on earthquakes which occurred in the past). In any case, the earthquake acceleration has a very small value on the order of 10 gal.

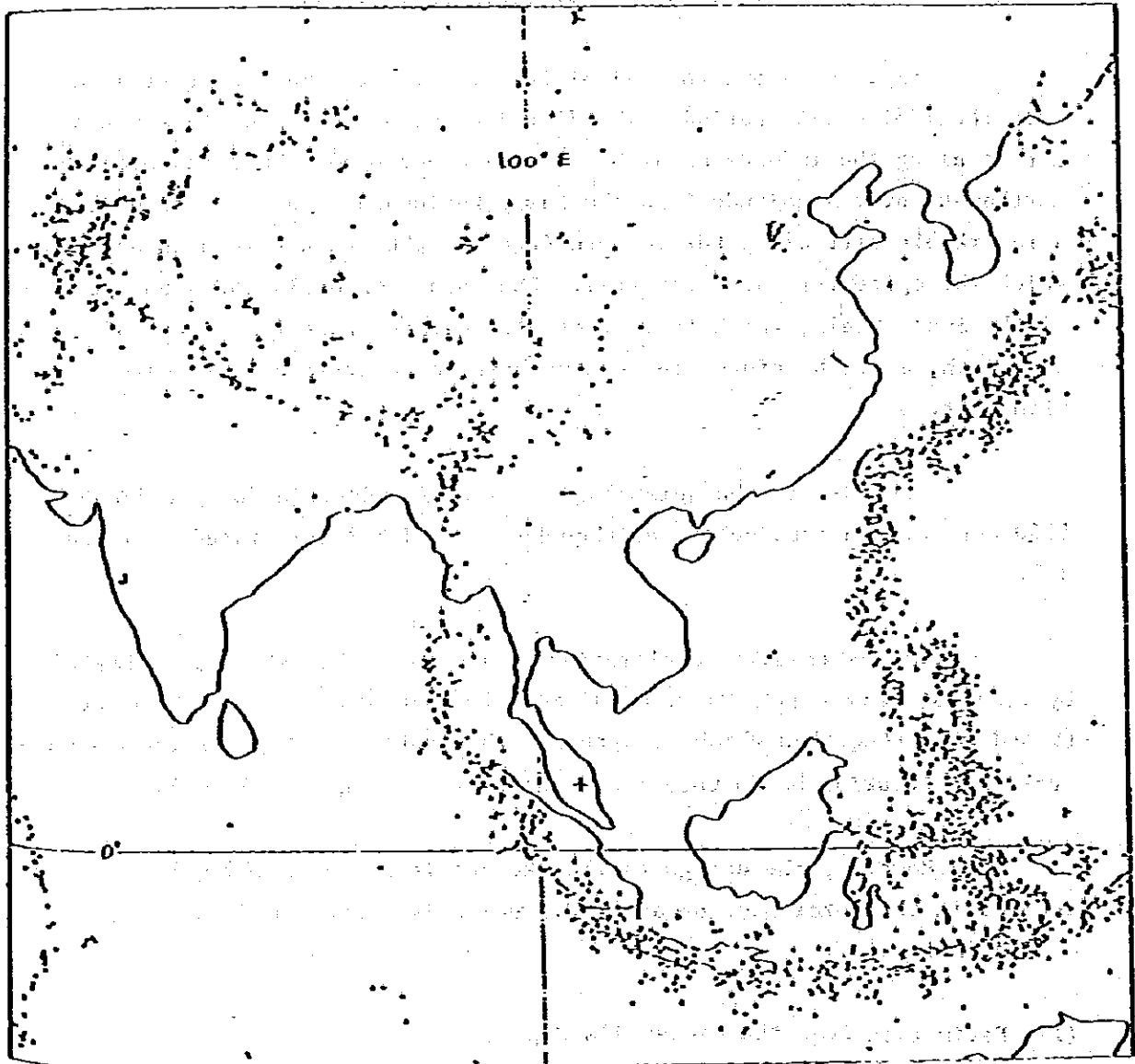
However, the design earthquake acceleration of 100 gal was adopted in the Tekai Dam, because this value is adopted for existing dams of Malaysia.

(1) Estimation from the Kawasumi's Map

Fig. 2-6 shows earthquake accelerations which are inferred from earthquakes with known magnitude, depth and location of epicenters. It is assumed that earthquake acceleration on the Malay Peninsula is less than 0.01 g (\approx 10 gal).

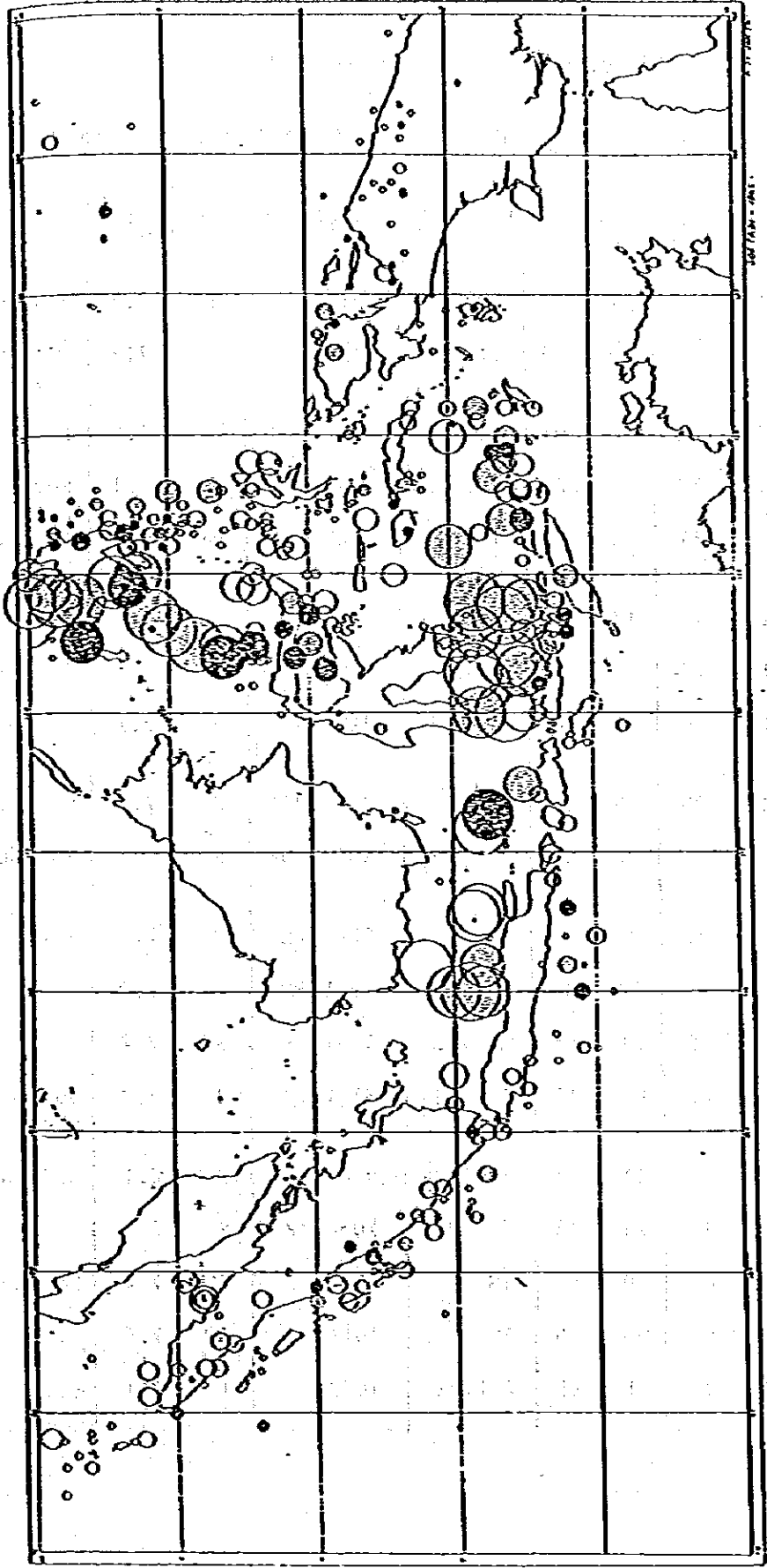
Fig 2-4 Distribution of Epicenter in Southeast Asia

(offer Bulletin of the Seismological Society of America
Vol. 59, No. 1, pp 369-380, February, 1969)



* Muawia Barazangi & James Dorman (1969) : World Seismicity Maps Compiled from ESSA, Coast and Geodetic Survey, Epicenter Data, 1961-1967, Bulletin of the Seismological Society of America, Vol. 59, No. 1, 1969

Fig. 2-5 Seismological Map of Indonesia



* T. Boen (1971) : A Brief Outline of Seismicity and Earthquake Engineering Problems in Indonesia

Table 2-8 The Records of Seismicity in Indonesia

1900 ~ 1980

$M \geq 7.0$

$89-1/2^\circ \sim 110^\circ\text{E}$

$15^\circ\text{N} \sim 5^\circ\text{S}$

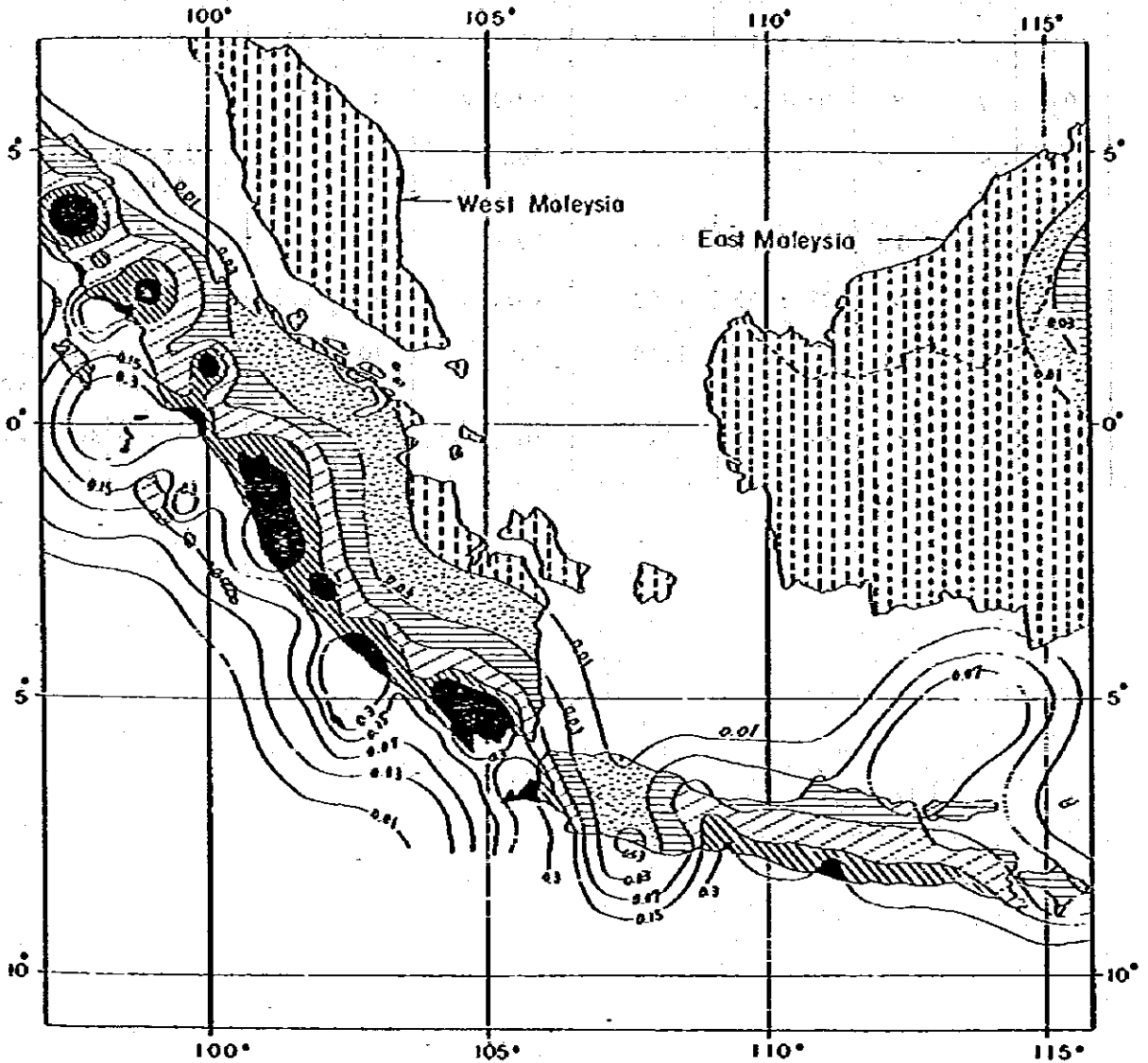
Year	Month	Day	Time	Latitude	Longitude	Depth (km)	Magnitude	Location
1906	VI	24	11 : 17	15N	92E	S	7.3	Bay of Bengal
1907	I	4	05 : 19	2N	96.3E	S	7.8	Off west coast of northern Sumatra
	XI	21	20 : 03	59N	95.3E		7.4	Northern Sumatra
1913	VIII	13	04 : 25	5-1/2S	105E	75	7.2	Southern Sumatra
1914	X	11	16 : 17	12N	94E	80	7.2	Andaman Is. region
1917	XI	4	12 : 03	4.8N	968E		7.1	Northern Sumatra
1926	VI	28		0.5S	100.5E			Sumatra
1931	II	10	06 : 34	5-1/4S	102-1/2E	S	7.1	South Sumatra
	IX	25	05 : 59	5S	102-3/4E	S	7.4	Southern Sumatra
1933	VI	24	21 : 54	5-1/2S	104-3/4E	S	7.5	Southern Sumatra
1935	XII	28	02 : 35	0	98-1/4E	S	7.9	Northern Sumatra
1936	I	2	22 : 34	0	99-1/2E	60	7.0	"
	IX	19	01 : 01	3-3/4N	97-1/2E	S	7.2	"
1939	III	21	01 : 11	1-1/2S	89-1/2E	S	7.2	South Indian Ocean
1941	VI	26	11 : 52	12-1/2N	92-1/2	S	8.1	Andaman Sea
1943	VI	1	14 : 18	6-1/2S	105-1/2	S	7.0	
	VI	8	20 : 42	1S	101E	50	7.4	Northern Sumatra
	VI	9	03 : 06	1S	101E	50	7.6	"
	XI	26	21 : 25	2-1/2S	100E	130	7.1	Southern Sumatra

Table 2-8 (Cont'd)

Year	Month	Day	Time	Latitude	Longitude	Depth	Magni- tude	Location
1944	I	5	21 : 12	3-1/2S	102E	60	7.0	Southern Sumatra
1946	V	8	05 : 20	0	99-1/2	S	7.1	"
	V	14		1S	98E		7.0	Southwest of Sumatra
1963	XII	15	19 : 34	4.8S	108E	650	7.1	Java Sea
1964	I	4	22 : 45	1.9S	102.3E	33	6.7	Sumatra
1969	XI	21	02 : 05	2.1N	94E	20	7.5	Off W. coast of Northern Sumatra
1975	X	1	13 : 29	4.9S	102.2E	N	7.0	Southern Sumatra

Fig 2-6 Isoseismal Map of Southeast Asia

(after Peta Iso Seismo Indonesia, Hiroshi Kawasumi)



Legend



= 0.3g



= 0.03 - 0.07g



= 0.15 - 0.3g



= 0.01 - 0.03g



= 0.07 - 0.15g



0.01g

= Maximum acceleration

g = Gravity (9.8 m/sec^2)

(2) Estimation by means of formulae

The seismic motions of the two earthquakes that are presumed to have caused the biggest acceleration at the project site, among those which occurred in the past and indicated in the accompanying Seismological Map, are calculated in the followings.

- a) Earthquake (1)
 Magnitude: 7.9
 Distance from epicenter: 600 km
- b) Earthquake (2)
 Magnitude: 6.8
 Distance from epicenter: 375 km

The empirical formulae used to calculate the earthquake motion are as follows.

i) Kanai-Seed's Formulae

$$\log_{10} V_0 = 0.61M - (1.66 + \frac{3.6}{x})\log_{10} X - (0.631 + \frac{1.83}{x})$$

$$T_p = \frac{1}{1.000} \{ (0.539M - 1.621)\Delta + 50.44M - 111.16 \}$$

$$\alpha = 2\pi \frac{1}{T_p} V_0$$

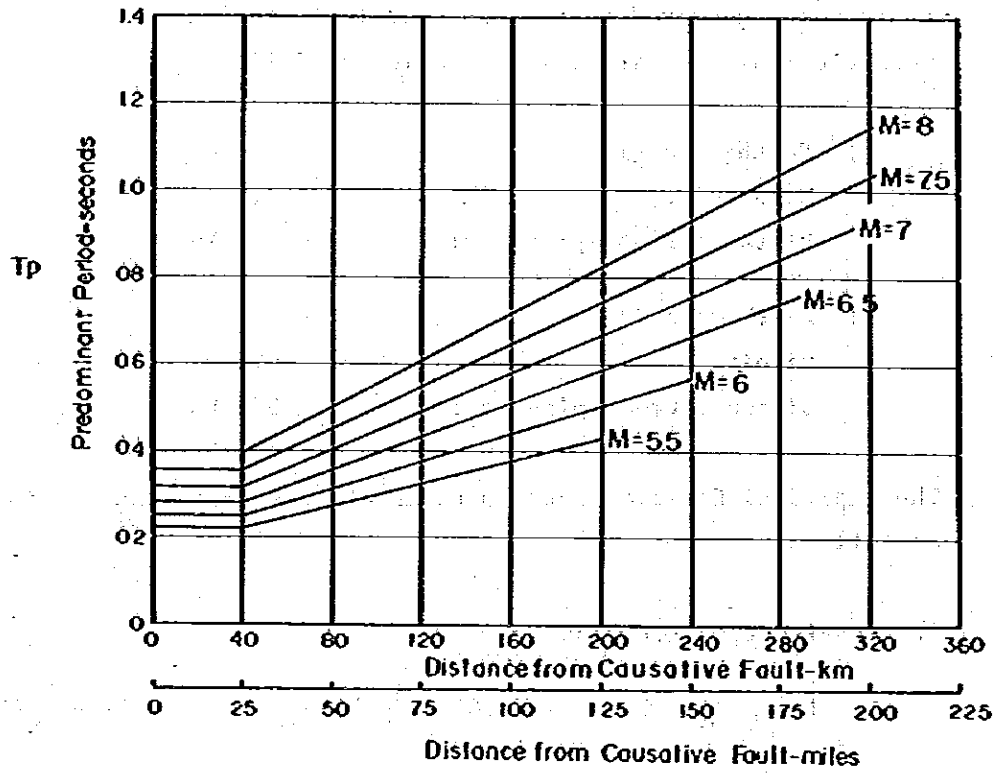
ii) Okamoto's Formula

$$\log_{10} \frac{\alpha_m}{640} = \frac{(\Delta + 40)}{100} \times (-7.604 + 1.7844M - 0.1036M^2)$$

The acceleration of seismic motion calculated by means of the aforesaid formulae are as follows.

Empirical Formula Earthquake	(1) Kanai-Seed's Formula	(2) Okamoto's Formula
Earthquake (1)	1.25 gal	0.99 gal
Earthquake (2)	1.03 gal	1.08 gal

Fig 2-7 Periods for Maximum accelerations in Rock
(by Seed)



$$T_p = \frac{1}{1000} \left[(0.539M - 1.621)\Delta + 50.44M - 111.16 \right]$$

$$\Delta = 40 \text{ km}, \quad \Delta = 40 \text{ km}$$

2.5 Dam Stability Analysis

(1) Standard section

Refer to Fig. 2-8.

(2) Design specifications

Dam type:	Rock fill dam with impervious center core
Dam crest elevation:	EL 166.200 m
Dam foundation elevation:	EL 65.200 m
Dam crest width:	6.000 m
Design flood level:	EL 164.000 m
Maximum water level of reservoir:	EL 157.000 m
Minimum water level of reservoir:	EL 147.000 m

(3) Design water level

The following values of design water level are adopted.

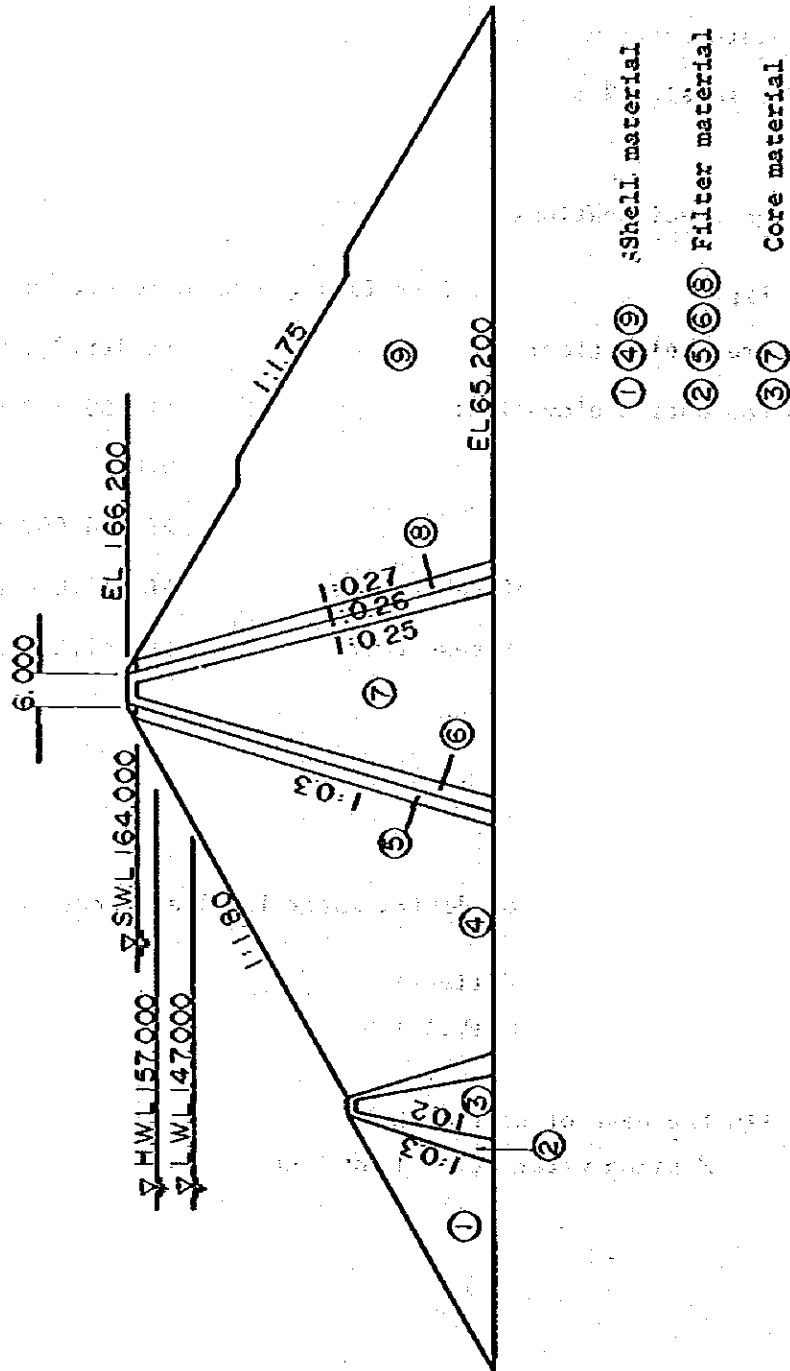
(Under normal conditions)

Maximum water level + hw

(In the case of earthquake)

Maximum water level + hw + he

Fig. 2-8 Standard Cross Section of the Dam

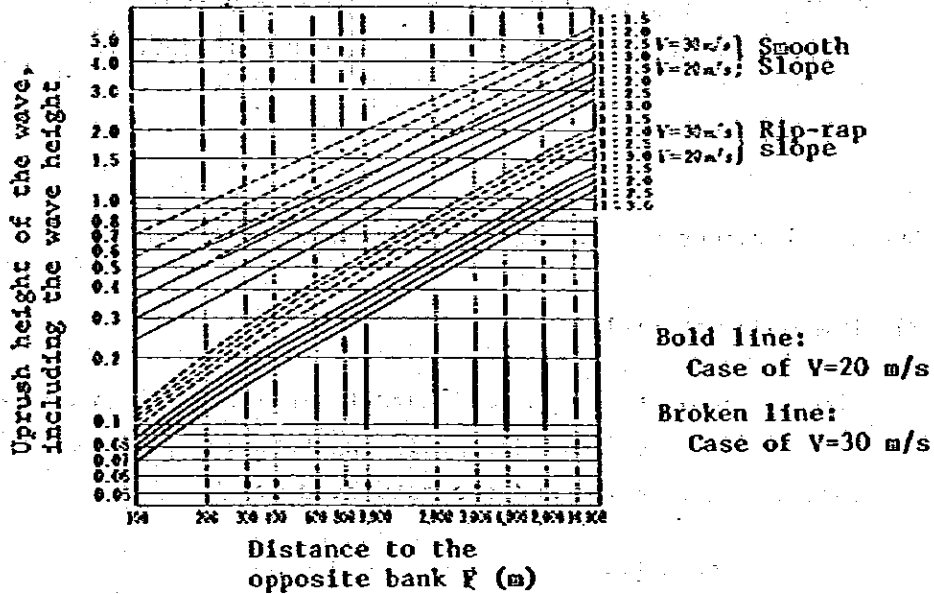


where;

h_w : Height of wave caused by wind

According to the S.M.B. Method and the Saville Method, h_w is 1.20 m when the upstream slope gradient is 1:1.80, the distance to the opposite bank of the storage reservoir is 4,800 m and the wind velocity is 30 m/s. (Refer to Fig. 2-9).

Fig. 2-9 Uprush Height Determined by the S.M.B. Method and Saville's Method



h_e : Wave height caused by earthquake

$$h_e = \frac{1}{2} \frac{Kt}{\pi} \sqrt{gH_0}$$

K : Design seismic intensity = 0.10

t : Earthquake cycle = 1.0 second

Ho : Reservoir depth at maximum water level
= 92.000 m

$$h_e = \frac{1}{2} \times \frac{0.10 \times 1.0}{\pi} \times \sqrt{9.8 \times 92} = 0.478 \text{ m}$$

$$\div 0.500 \text{ m}$$

Therefore, the design water level is:

	H.W.L	S.W.L
Under normal conditions	EL. 157.000 + 1.200 + 0.500 = EL. 158.700 m	EL. 164.000 + 1.200 + 0.500 = EL. 165.700 m
In the case of earthquake	EL = 157.000 + 1.200 + 0.500 + 0.500 = EL. 159.200 m	EL. 164.000 + 1.200 + 0.500 + 0.500 = EL. 166.200 m

(4) Numerical values used in the calculations

1) Dam body material

The values of the physical characteristics of the materials are listed in Table 2.9. The following formulae are used to calculate the wet weight and the saturated weight.

$$d_w = \frac{G_s + S \cdot e}{1 + e}$$

$$d_s = \frac{G_s + e}{1 + e}$$

where;

d_w : Wet density (t/m^3)

d_s : Saturated density (t/m^3)

G_s : Specific gravity of particles

S : Degree of saturation $S = \frac{w \cdot G_s}{100e}$ (w : water content ratio)

e : Void ratio

The values of d_w and d_s of the shell material and filter material are estimated from our experiences accumulated in Japan. As for the core material, d_w and d_s are calculated from the values of G_s , e and w obtained from the tests.

Table 2-9 Physical Properties of Materials

Material \ Properties	Saturated Density d_s (t/m^3)	Wet Density d_w (t/m^3)	Cohesion (t/m^2)	Angle of internal friction ϕ ($^\circ$)
Shell material	2.10	1.80	0 (5)	45° (40°)
Filter material	2.10	1.80	0 (5)	45° (40°)
Core material	1.99	1.94	0 (9)	14.5° (14.5°)

Table 2-10 Test Results and Physical Properties of the Core Material

G_s	e	w	s	d_w (t/m^3)	d_s (t/m^3)
2.62	0.6752	0.214	0.830	1.90	1.97
2.69	0.7969	0.270	0.911	1.90	1.94
2.62	0.5394	0.178	0.865	2.01	2.05
2.67	0.6553	0.200	0.815	1.94	2.01
			Average	1.94	1.99

ii) Weight per unit volume of water 1.0 t/m^3

iii) Seepage line

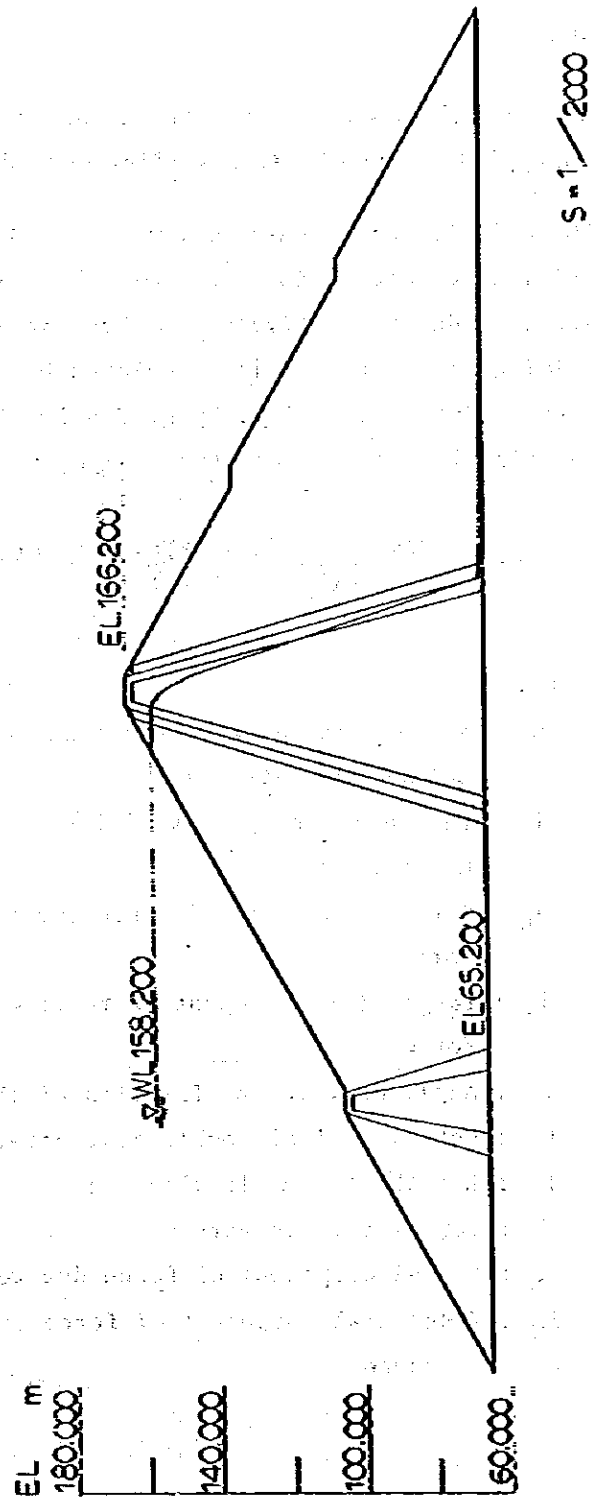
As for the weight of the material for the sake of stability calculations, the wet weight is used for parts above the seepage line and the saturated weight is used for parts below that line. Therefore, it is necessary to identify the seepage line of the dam body. In the present calculation, the seepage line is determined by means of the method proposed by A. Casagrande.

The seepage line is shown in Fig. 2-10. The water level of the storage reservoir is assumed to be EL 158.200.

iv) Horizontal seismic intensity

$k = 0.1$

Fig. 2-10 Seepage Line of the Dam Body



(5) Stability calculation

1) Method

The stability calculation of the dam slope sliding is conducted by applying the circular sliding method.

The calculation is carried out by setting the center of the critical circle at 48 points of the upstream side and downstream side, respectively, as shown in Fig. 2-11. The slope sliding safety factor is calculated by computer using the formula indicated below, by gradually changing the radius of the circular radius from the maximum to the minimum value.

$$SF = \frac{\Sigma(N - U + P_N - N_E)\tan\phi + \Sigma C \cdot L}{\Sigma(T - P_T + T_E)}$$

where;

N : Normal component of force due to the weight of embankment material

T : Tangential component of force due to embankment material

N_E : Normal component of force due to the earthquake force

T_E : Tangential component of force due to the earthquake force

φ : Angle of internal friction of the embankment material

C : Cohesion of the embankment material

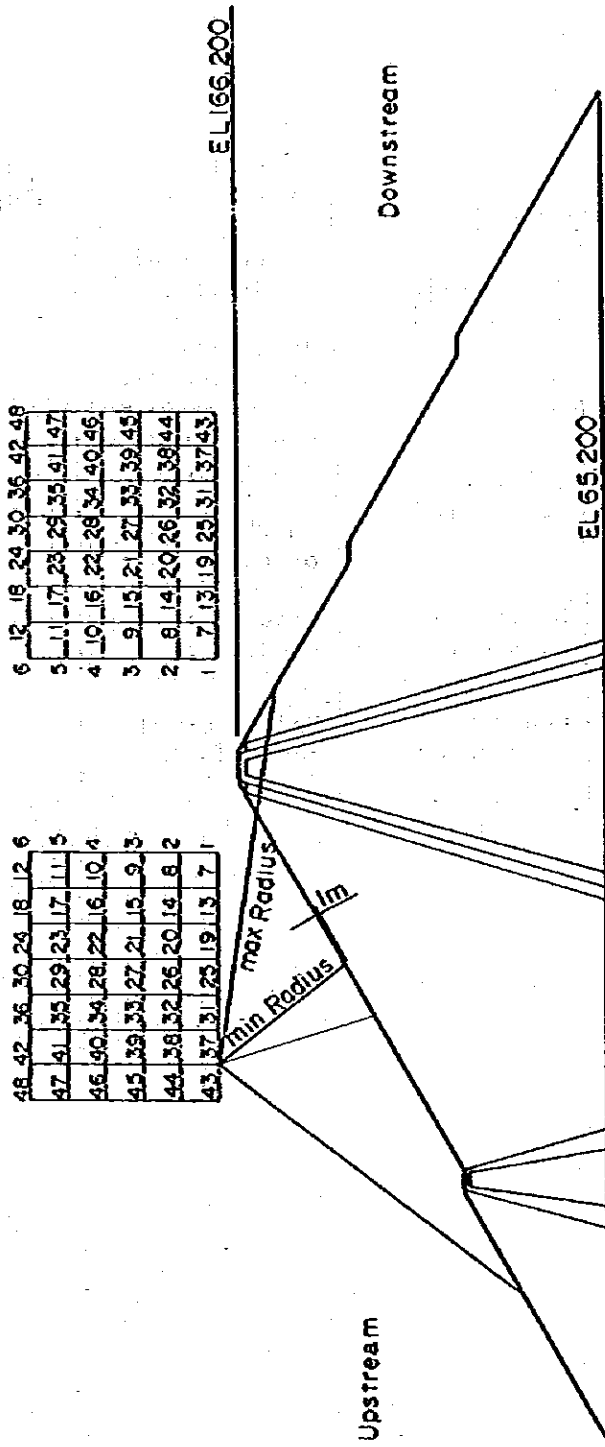
L : Length of the circular arc

U : Pore water pressure

P_N : Normal component of force due to hydrostatic pressure

P_T : Tangential component of force due to hydrostatic pressure

Fig. 2-11 Position of the Critical Circle



S= 1/2000

11) Examined cases

The stability calculation is carried out for the 12 cases indicated below.

Water Level	Properties	Normal or Earthquake	Upstream Slope	Downstream Slope
In the case of maximum water level.	No cohesion considered	Under normal conditions	0	0
		In the case of earthquake	0	0
	Cohesion considered	Under normal conditions	0	0
		In the case of earthquake	0	0
In the case of design flood	No cohesion considered	Under normal conditions	0	0
	Cohesion considered	Under normal conditions	0	0

iii) Calculation results

The sliding surface configuration that guarantees the minimum safety factor obtained by the calculations and the center of the corresponding critical angle are shown in Fig. 2-12 ~ 2-17. The minimum safety factor of each case is shown in Table 2-11.

Table 2-11 Minimum Coefficient of Safety

		Physical Properties	Normal or Earthquake	Upstream Slope	Downstream Slope
In the case of maximum water level	No cohesion considered	Shell and filter $C = 0 \text{ t/m}^2, \phi = 45^\circ$	Under normal conditions	1.435	1.761
		Core $C=9 \text{ t/m}^2, \phi =14.5^\circ$	In the case of earthquake	1.219	1.412
	Cohesion considered	Shell and filter $C=5 \text{ t/m}^2, \phi = 45^\circ$	Under normal conditions	1.664	2.181
		Core $C=9 \text{ t/m}^2, \phi =14.5^\circ$	In the case of earthquake	1.610	1.621
In the case of design flood	No cohesion considered	Shell and filter $C=0 \text{ t/m}^2, \phi =45^\circ$ Core $C=0 \text{ t/m}^2, \phi =14.5^\circ$	Under normal conditions	1.401	1.761
	Cohesion considered	Shell and filter $C=5 \text{ t/m}^2, \phi =40^\circ$ Core $C=9 \text{ t/m}^2, \phi =14.5^\circ$	Under normal conditions	1.558	2.160

Fig. 2-12 Minimum Safety Factor Referring to Circular Sliding

(No cohesion, under normal conditions)

c { Shell and filter 0 t/m^2 Upstream side: 1.435
 Core 0 t/m^2 Minimum safety factor
 Shell and filter 45° Storage reservoir Maximum water level
 Core 14.5° water level: (El 157.000 m)

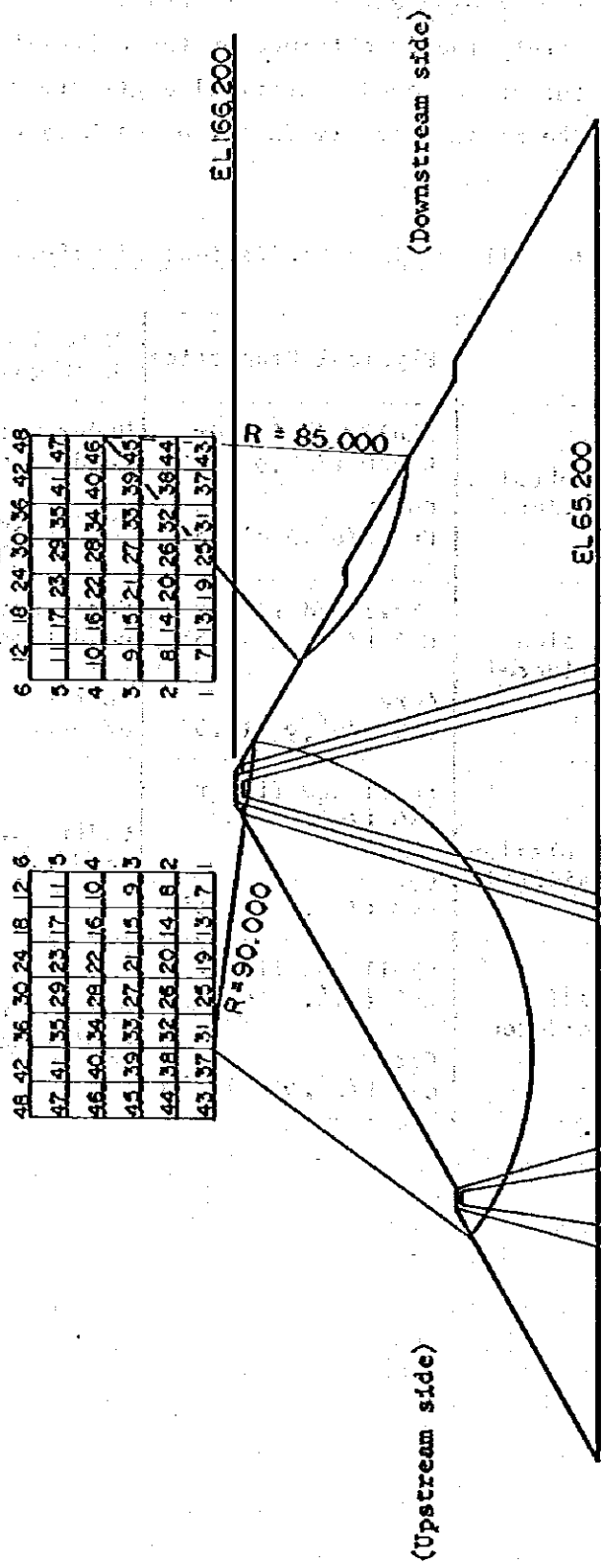
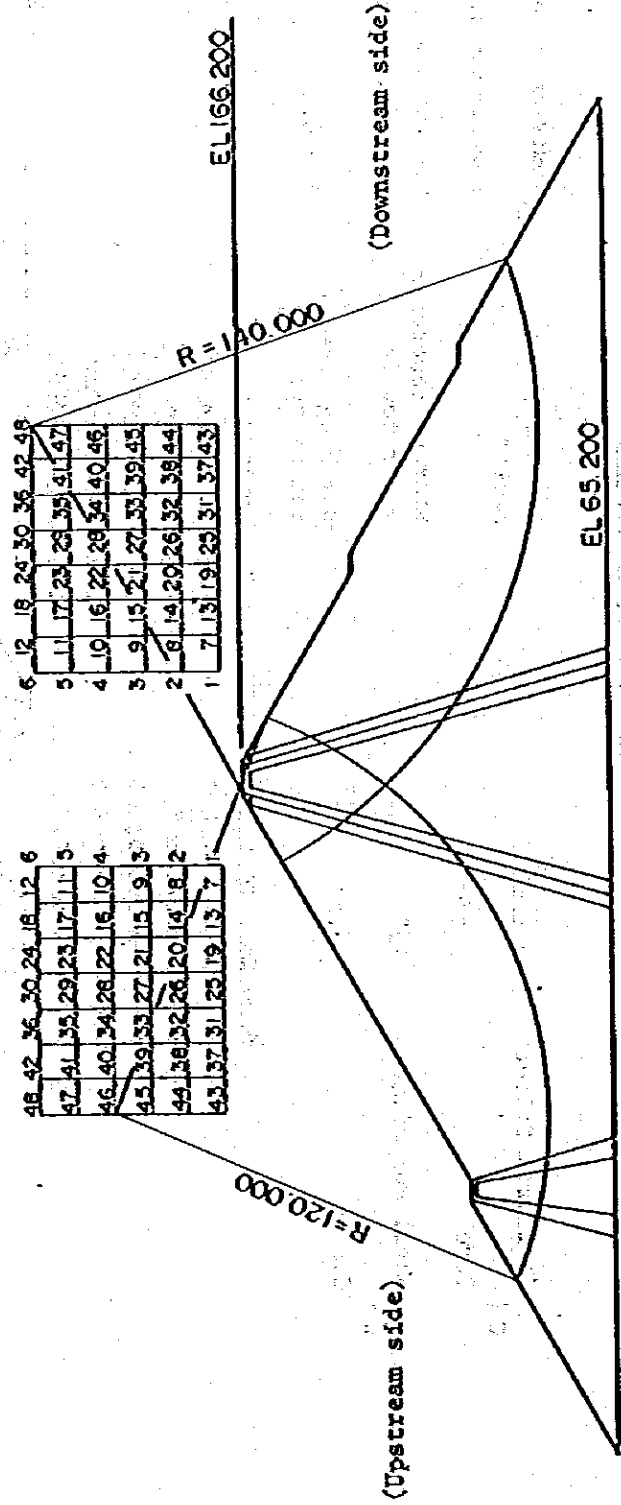


Fig. 2-14 Minimum Safety Factor Referring to Circular Sliding
 (Taking cohesion into consideration and under normal condition)

C (Shell and filter	5 t/m ²	Minimum safety factor	Upstream side: 1.664
	Core	9 t/m ²		Downstream side: 2.181
φ (Shell and filter	40°	Storage reservoir water level:	Maximum water level (EL 157.000 m)
	Core	14.5°		

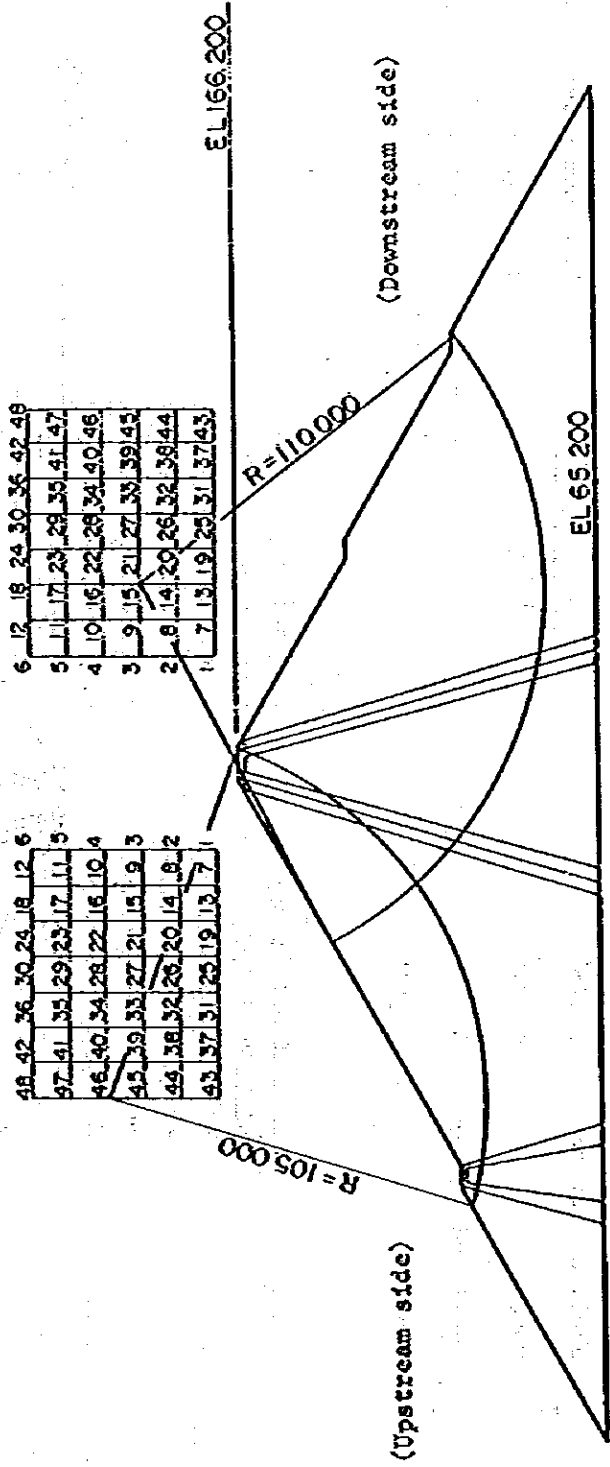


S=1/2000

Fig. 2-15 Minimum Safety Factor Referring to Circular Sliding

(Taking cohesion into consideration and in the case of earthquake)

Shell and filter c 5 t/m^2 Minimum safety factor 1.610
 Core c 9 t/m^2 Downstream side: 1.621
 Shell and filter ϕ 40° Storage reservoir Maximum water level
 Core ϕ 14.5° water level: (EL 157.000 m)
 Dam body seismic intensity: $k = 0.1$

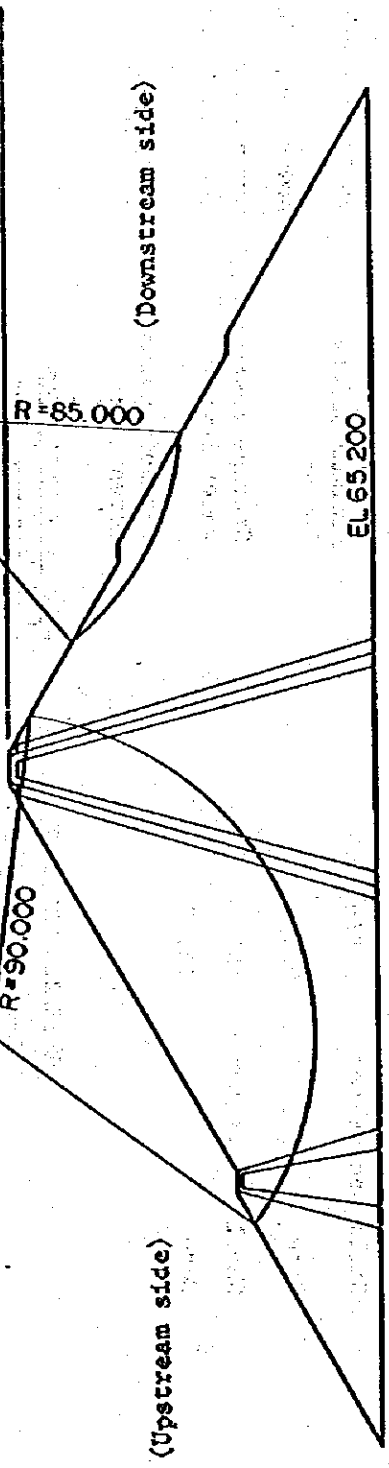


S=1/2000

Fig. 2-16 Minimum Safety-Factor Referring to Circular Sliding
(No cohesion and under normal conditions)

Shell and filter $C = 0$ τ/m^2 Minimum safety factor
 Core $C = 0$ τ/m^2 Upstream side: 1.401
 Shell and filter $\phi = 45^\circ$ In the case of flood (EL 162.000 m)
 Core $\phi = 14.5^\circ$ Downstream side: 1.761
 Storage reservoir water level:

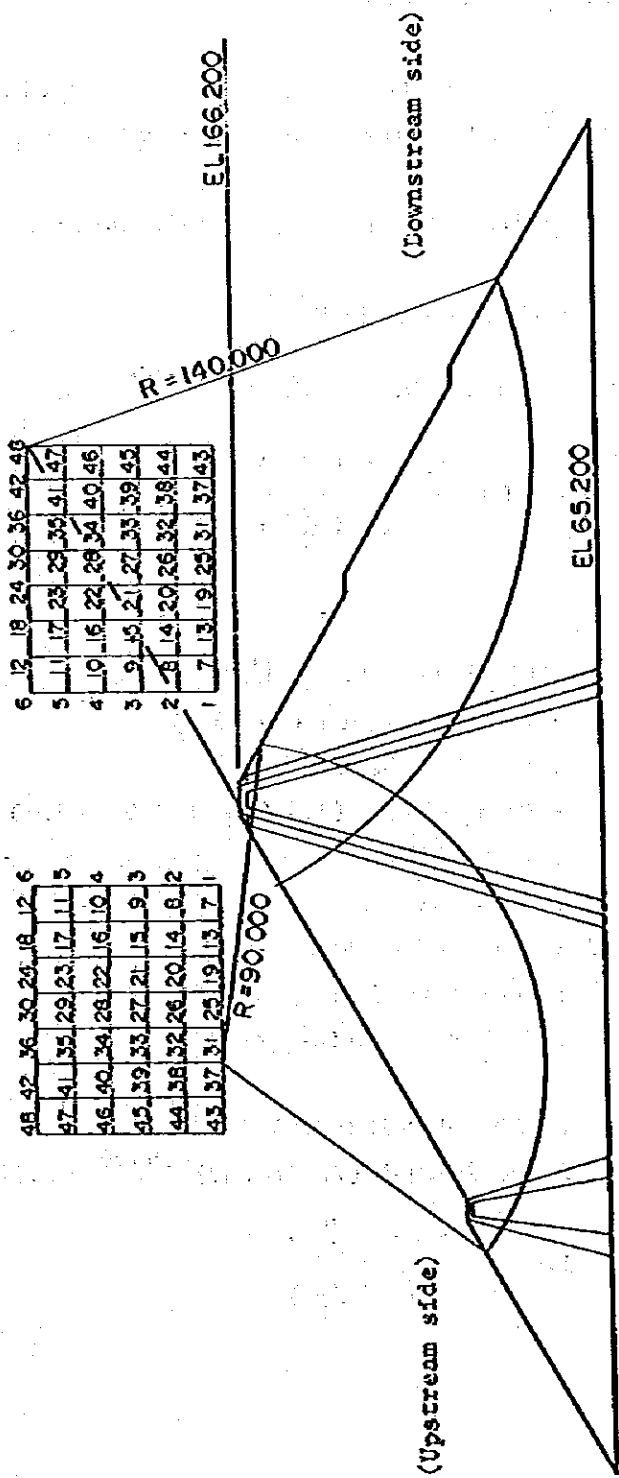
48	42	36	30	24	18	12	6	12	18	24	30	36	42	48
47	41	35	29	23	17	11	5	11	17	23	29	35	41	47
16	40	36	28	22	16	10	4	10	16	22	28	34	40	46
45	39	33	27	21	15	9	3	9	15	21	27	33	39	45
44	38	32	26	20	14	8	2	8	14	20	26	32	38	44
43	37	31	25	19	13	7	1	7	13	19	25	31	37	43



S=1/2000

Fig. 2-17 Minimum Safety Factor Referring to Circular Sliding
 (Taking cohesion into consideration and under normal conditions)

C {	Shell and filter	5 t/m ²	Minimum safety factor	Upstream side: 1.558
	Core	9 t/m ²		Downstream side: 2.160
φ {	Shell and filter	40°	Storage reservoir water level:	In the case of flood
	Core	14.5°		(EL 162.000 m)



2.6 Spillway

2.6.1 Spillway Discharge

The spillway should be able to discharge the design flood flow (1,504 m³/sec) at the reservoir level of EL. 164.00 m.

Discharge from the spillway is calculated by the following formula.

$$Q = C (B - K N H) H^{3/2}$$

$$C_d = 2.200 - 0.0416 (H_d/W)^{0.9900}$$

$$C = 1.60 \frac{1 + 2a \left(\frac{H}{H_d} \right)}{1 + a \left(\frac{H}{H_d} \right)}$$

where;

Q : Discharge (1,504 m³/s)

B : Overflow width (40.00 m)

H : Overflow head (m)

H_d : Design head (164.00 - 157.00 = 7.00 m)

W : Weir height (4.00 m)

a : Constant

C_d : Value of C when H = H_d

K : Coefficient of shrinkage

N : Number of shrinkages (3 × 2 = 6)

$$\begin{aligned} C_d &= 2.200 - 0.0416 (H_d/W)^{0.9900} \\ &= 2.200 - 0.0416 (7.00/4.00)^{0.9900} = 2.128 \end{aligned}$$

$$C = 1.60 \frac{1 + 2a \left(\frac{H}{H_d} \right)}{1 + a \left(\frac{H}{H_d} \right)}$$

$$2.126 = 1.60 \frac{1 + 2a}{1 + a}$$

$$2.128 + 2.128a = 1.60 + 3.20a$$

$$1.072a = 0.528$$

$$a = \frac{0.528}{1.072} = 0.4925$$

$$\therefore C = 1.60 \times \frac{1 + 0.9850 (H/H_d)}{1 + 0.4925 (H/H_d)}$$

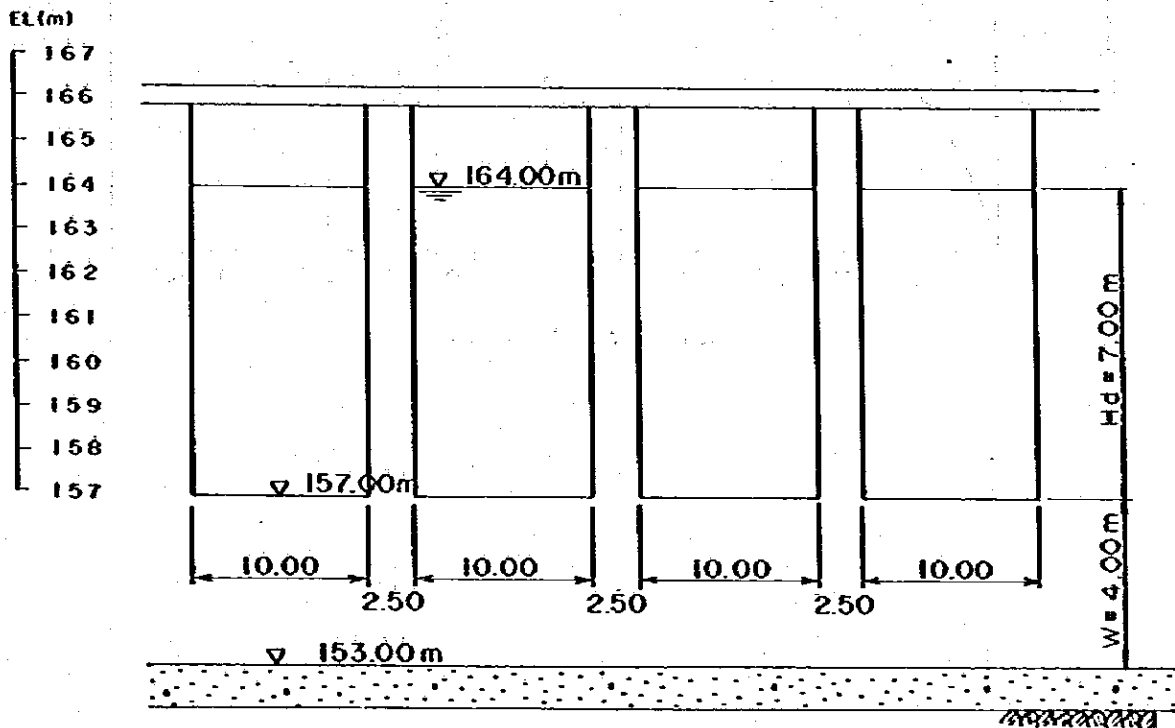


Fig. 2-18 The Spillway Rating Curve

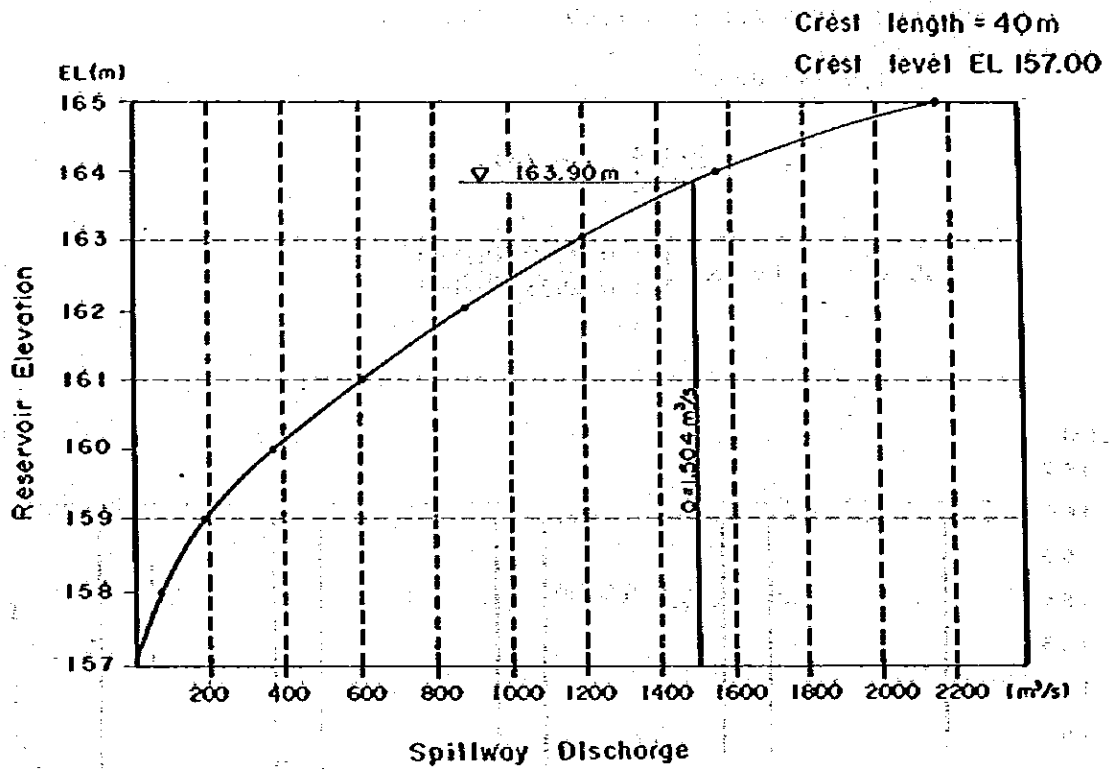
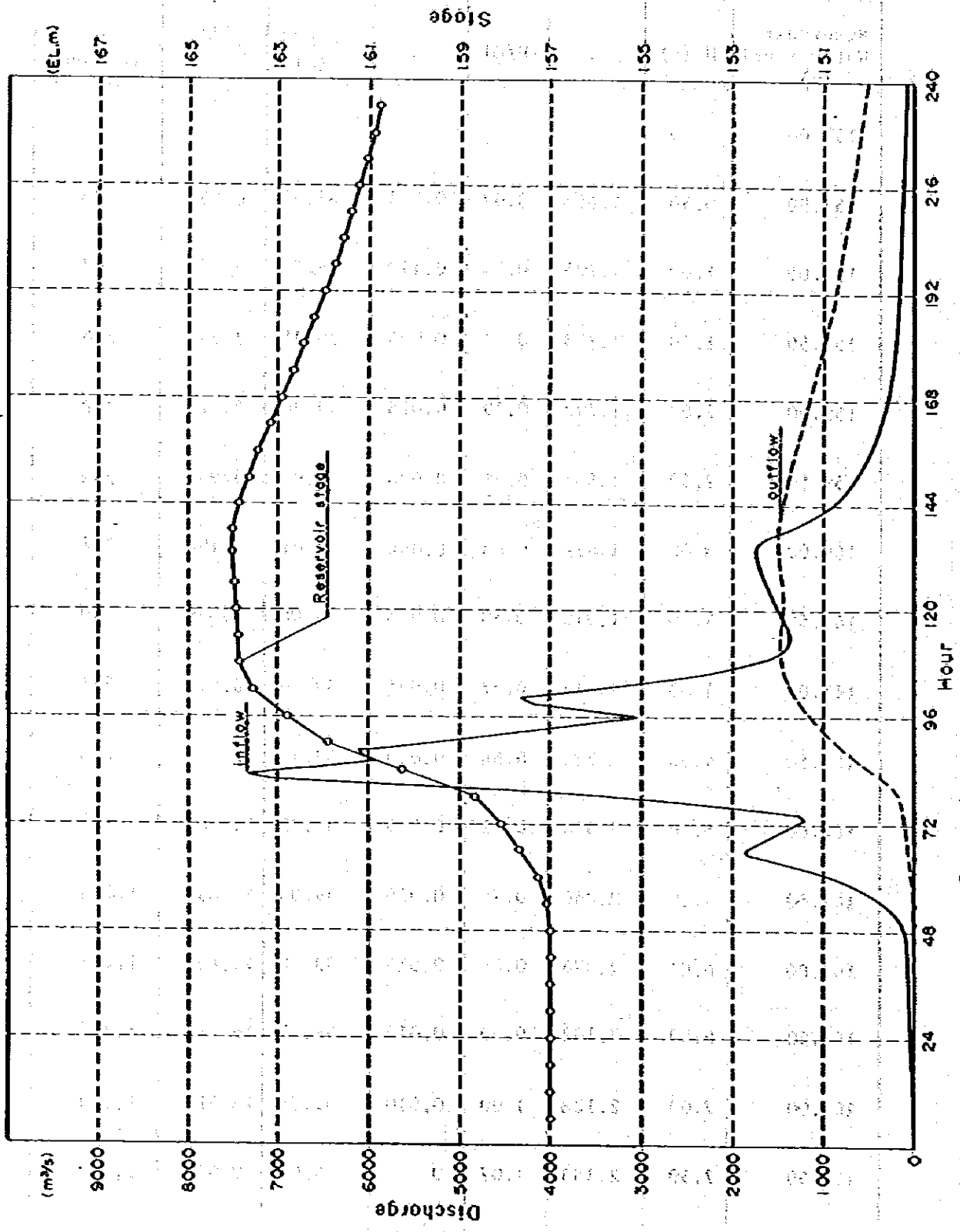


Table 2-12 Water Level and Discharge Volume

Reservoir Water Level (m)	H (m)	C	H/Hd	K	B-KNH (m)	H ^{3/2}	Q (m ³ /sec)
157.00	0						
157.50	0.50	1.654	0.07	0.125	39.63	0.354	23
158.00	1.00	1.705	0.14	0.110	39.34	1.000	67
158.50	1.50	1.753	0.21	0.095	39.15	1.837	126
159.00	2.00	1.797	0.29	0.075	39.10	2.828	199
159.50	2.50	1.839	0.36	0.070	38.95	3.953	283
160.00	3.00	1.879	0.43	0.055	39.01	5.196	381
160.50	3.50	1.916	0.50	0.045	39.06	6.548	490
161.00	4.00	1.951	0.57	0.035	39.16	8.000	611
161.50	4.50	1.985	0.64	0.030	39.19	9.546	743
162.00	5.00	2.016	0.71	0.025	39.25	11.180	885
162.50	5.50	2.046	0.79	0.020	39.34	12.899	1,038
163.00	6.00	2.075	0.86	0.015	39.46	14.697	1,203
163.50	6.50	2.102	0.93	0.013	39.49	16.572	1,376
164.00	7.00	2.128	1.00	0.010	39.58	18.520	1,560
164.50	7.50	2.153	1.07	0	40.00	20.540	1,769
165.00	8.00	2.176	1.14	0	40.00	22.627	1,969



Reservoir Inflow, Stage, Outflow hydrograph (Upper Dam)

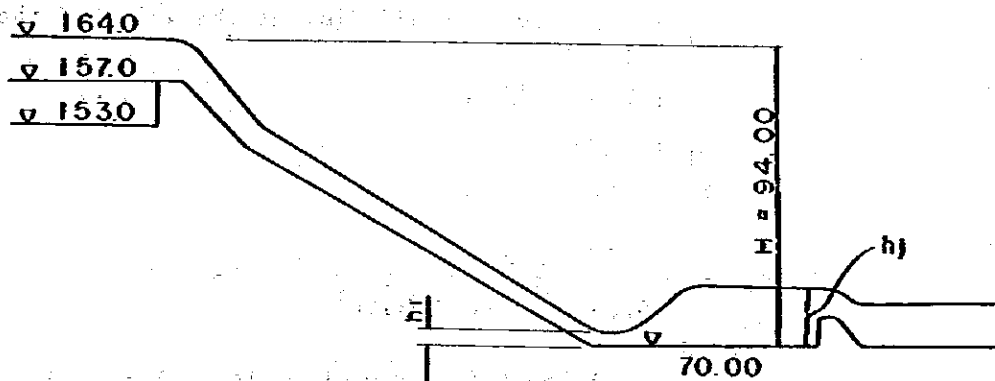
2.6.2 Stilling Basin

The hydraulic-jump type horizontal apron equipped with sill is adopted as the stilling basin in view of the topography of the project site.

The discharge is assumed to be $Q = 1,504 \text{ m}^3/\text{sec}$

Basin width $B = 35.00 \text{ m}$

(1) Hydraulic calculation of the stilling basin



1) Rapid-flow depth of the basin h_h

$$h_1 = \frac{Q}{0.95 B \sqrt{2gH}}$$

where;

Q : Discharge to be handled by the stilling basin
 $= 1,504 \text{ m}^3/\text{sec}$

B : Basin width = 35.00 m

H : Difference of elevation between design flood level
and basin surface

$$= 164.00 - 70.00 = 94.00 \text{ m}$$

g : Acceleration of gravity = 9.8 m/s²

$$h_1 = \frac{1,504.00}{0.95 \times 35.00 \sqrt{2 \times 9.8 \times 94.00}} = 1.054 \text{ m}$$

ii) Sequent depth of stilling basin, h_j

$$h_j = \frac{1}{2} h_1 (\sqrt{1 + 8 F_1^2} - 1)$$

$$F_1 = \frac{V_1}{\sqrt{g h_1}} = \frac{Q}{B \sqrt{g h_1^3}}$$

where;

F_1 : Froude's Number of rapid flow at the inlet of the basin

V_1 : Velocity of rapid flow at the inlet of the basin (m/s)

Q : 1,504 m³/sec

h_1 : 1.054 m

B : 35.00 m

$$F_1 = \frac{1,504.00}{35.00 \sqrt{9.8 \times (1.054)^3}} = 12.68$$

$$h_j = \frac{1}{2} \times 1.054 (\sqrt{1 + 8 \times (12.68)^2} - 1) = 18.40 \text{ m}$$

The end sill is required because the water level downstream of the dam (EL 78.7 m during power generation) is beneath the sequent depth (14.20 + 70.00 = EL 84.20 m). (Refer to the stage=discharge curve of the spillway).

iii) Required sill height (d)

$$\frac{d}{h_1} = \frac{(1 + 2 F_1^2) \sqrt{1 + 8 F_1^2} - (1 + 5 F_1^2)}{1 + 4 F_1^2 - \sqrt{1 + 8 F_1^2}} - \frac{3}{2} F_1^{2/3}$$

where;

d : Required sill height (m)

h_1 : 1.054 m

F_1 : 12.68 m

$$\frac{d}{h_1} = \frac{(1 + 2 \times 16.37^2) \sqrt{1 + 8 \times 12.68^2} - (1 + 5 \times 12.68^2)}{1 + 4 \times 12.68^2 - \sqrt{1 + 8 \times 12.68^2}} - \frac{3}{2} \times 12.68^{2/3}$$
$$= 9.43$$

$$d = 9.43 \times 1.054 = 10.00$$

iv). Required apron length (L_s)

$$L_s = 4 \sim 5 h_j$$

$$= 4.5 \times 18.40 = 82.80$$

The apron is designed with $L_s = 83.00$ m.

2.7 Intake

The submergence depth is an important aspect regarding the design of the intake. It is determined by carrying out hydraulic model test.

2.7.1 Hydraulic Model Test

(1) Foreward

The primordial condition to be taken into consideration in designing the intake is to guarantee the required discharge. Therefore, the intake shall be designed with the required cross section. Furthermore, measures shall be taken in order to prevent suspended sediments, driftwood and undesirable materials from entering the intake.

The most important factor that determines the cross section of the intake is the velocity of flow at the screen. Cross section A is given by the following expression when the speed of flow V is assumed to be 1 m/s.

$$A = \frac{Q}{V}$$

On the other hand, the relation between the width B and the height H of the intake is normally comprehended between the following limits.

$$B/H = 1 \text{ to } 3.0$$

The velocity of flow inside the penstock connected with the intake is normally on the order of 4 to 6 m/s. Therefore, the cross section shall be shrunk to approximately 1/4 to 1/6 between the screen and the inlet of the penstock. When the cross section changes abruptly, the flow lines become discontinuous, thus causing formation of retardation areas that are not only cause vortices, but also increase head loss at the inlet.

Therefore, the gradual shrinkage of the cross section shall be taken into consideration with sufficient care both on the ground plan and in the longitudinal section.

(2) Similitude criteria

In the experiments related to the intake, it is necessary to take into consideration not only the effect of the gravity but also the viscosity, surface tension and other physical properties of water as factors contributing to the generation of vortexes. However, the requirements of similitude referring to the gravity, viscosity, surface tension and other relevant aspects can not be satisfied at one time with a single model. Therefore, we decided to make the model as large as possible in order to negate the influences of the viscosity, surface tension, etc. of water.

In the present experiment, the model of the upper dam is constructed on a 1:36.66 scale, the model of the lower dam is constructed on a 1:30 scale and the experiment is conducted by applying the Froude's similitude criteria.

By coincide Froude's number of model with actual structure, the hydraulic model is as follows.

$$\text{Froude's Number} = \frac{v}{\sqrt{g L}}$$

• Upper Tekai

$$\text{Scale of model} : \frac{1}{35.66}$$

$$\text{Velocity} : \frac{1}{\sqrt{35.66}} = \frac{1}{5.97}$$

$$\text{Discharge} : \frac{1}{\sqrt{35.66}} \times \frac{1}{35.66^2} \times 235 \text{ m}^3/\text{s} = 30.95 \text{ l/s}$$

• Lower Tekai

$$\text{Scale of model} : \frac{1}{30}$$

$$\text{Velocity} : \frac{1}{\sqrt{30}} = \frac{1}{5.48}$$

$$\text{Discharge} : \frac{1}{\sqrt{30}} \times \frac{1}{30^2} \times 80 \text{ m}^3/\text{s} = 16.23 \text{ l/s}$$

Therefore, the various magnitudes of the model and the actual intake are related as follows.

	Upper Intake	Lower Intake
Length : l	1/35.66	1/30
Velocity of flow : v	1/5.97	1/5.48
Discharge : q	30.95 l/s	16.23 l/s

(3) Experiment equipment

The tank used to conduct the experiment of the intake model is a concrete block structure of 21 m length, 3 m width and 1.6 m height and water is supplied by means of a 150 mm caliber pump having $q = 50$ L/sec discharge. The upper dam intake model was constructed at the center of the tank, while the lower dam intake model was constructed at the extremity of the tank. The discharges are controlled by means of valves provided at the intake pipes of the models and are measured at the discharge measurement weir.

(4) Experiment results

1) Upper dam intake

a) State of flow

In the upper dam intake, the pocket located behind the screen is small. Consequently the velocity of flow is rapid and the water surface is characterized by violent disturbance. This violent water surface disturbance helps to suppress the generation of vortices.

When water flows into the intake with tank water at a standstill (pump stopped), there occurs formation of vortices accompanied with air. Water of the Tekai Dam is expected to attain a high degree of stillness in view of

the scale of the dam. Accordingly, vortices are expected to occur more frequently than in the present model experiment.

b) Proposed improvement

The upper dam intake has a large effective depth of approximately 10 m. Accordingly, the use of beams is proposed as a means to prevent the generation of vortices in the intake. The beams have 1 m width and are evenly spaced at 1 m pitch. Part of the center pier is extended up to the upper part of the inlet and is used as an intermediate girder. Details of the aforementioned arrangement are shown in Figs. 2-20 and 2-21.

After the implementation of the aforesaid improvement in the intake model, the resistance against the flow of water is increased due to the newly installed beams. Consequently, the flow of water entering from the upper part of the intake tower inlet is reduced. The state of flow in the interior of the tower is considerably improved and the vortices disappear completely. Furthermore, no vortex was observed in front of the intake even when the rate of discharge was increased.

11) Lower dam intake

a) State of flow

The lower dam intake is constructed with a 60° inclination at the upper part of the inlet for the purpose of preventing the occurrence of vortices. On the ground plan, the two side walls are projected normally to retain the stop logs. Water flowing into the intake from outside the side walls is conveyed to the center of the intake by centrifugal

force. The space comprehended between the aforesaid flow lines and the side walls become a retardation area and a small whirling flow takes place therein.

b) Proposed improvement

A guide wall consisting of stop logs installed inside the side walls projected in the normal direction was provided in the model for the purpose of reducing the retardation area. (Fig. 2-22, 2-23).

The state of flow was considerably improved due to the insertion of the aforesaid guide wall and the undesirable whirling flow was eliminated.

(5) Consideration

Many studies concerning vortices occurring in ordinary intakes have been carried out. It is found that vortices are not generated when the ratio between the submersion depth H of the intake and the diameter D of the intake pipe is comprehended within the following limits.

$$H/D > 1.5 \text{ to } 2.5$$

However, the vortex generation mechanism is not simple and vortices occur even when $H/D \approx 20$ if there is a plane whirling flow in the tank.

On the other hand, vortices do not occur even when the depth of the intake is small if the discharge is small, i.e., if the speed of flow at the inlet is small. The velocity of flow of water passing through the screen was approximately 0.5 to 0.6 m/s in most power station intakes constructed in the past. However, vortices are likely to occur in power stations constructed recently as the speed of flow is approximately 2 times larger, i.e., approximately 1 m/s.

Air is carried into the tunnel when vortices are generated in the intake. The problem caused by the air carried together with the vortices is negligible when the volume of air is small. However, air bubbles accumulate at the upper part of the tunnel at places where the tunnel has a variable gradient and when the tunnel is relatively long. That accumulation of air at the upper part of the tunnel reduces its cross section and obstructs the flow of water. The generation of vortices shall be reduced as much as possible as this contributes to generation of vibration in the turbine and air hammer.

Many methods to prevent vortices have been devised owing to hydraulic experiments carried out in the past. The principal methods for prevention of vortices are as follows.

- a) Prevention of vortices by means of floats Fig. 2-24.
- b) Prevention of vortices by means of inclined plate Fig. 2-25.
- c) Prevention of vortices by means of beams Fig. 2-26.

There are two variations in method a), i.e., in the first variation, the water surface where vortices take place is covered with floats for the purpose of preventing suction of air; in the second variation, several hollow pipes are interconnected with links and are floated for the purpose of preventing rotation of the water surface.

In method b), an inclined plate is installed above the intake in the form of an overhang and the angle of inclination does not exceed 60° .

The mechanism of generation of vortices commences with small whirls on the water surface of the intake which is initially at a standstill. The revolution speed of these small whirls increases gradually, aided by the flow in the vertical direction. They then grow in the form of large vortices containing an air cone at the

center.

The installation of an inclined plate above the intake is the best method to prevent vortices, because it not only contributes directly to prevention of surface whirls, but also eliminates flow lines in the vertical direction required to generate the vortices.

Method c) consists of installing several concrete beams with rectangular cross sections above the inlet of the intake inlet. These beams contribute to prevent the occurrence of vortices by slowing down the velocity of flow in the vertical direction in areas where the vortices are likely to occur.

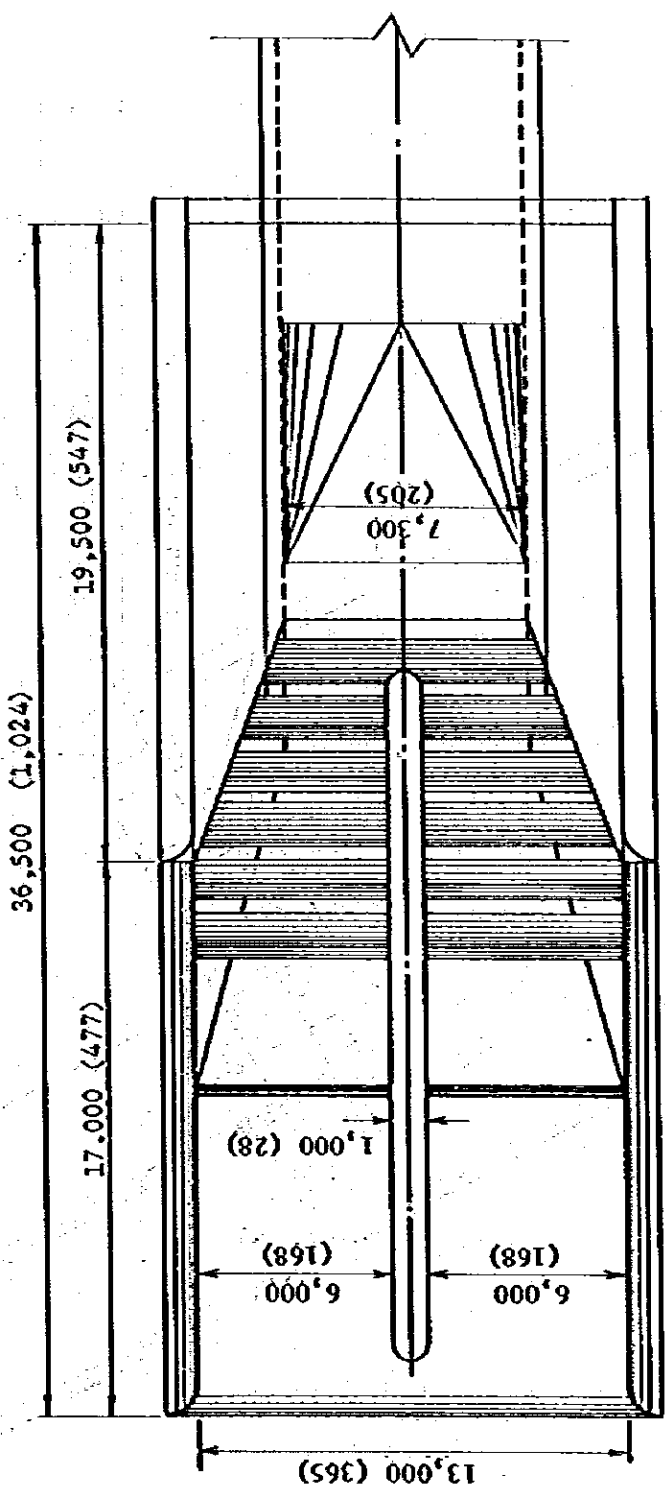
(6) Conclusion

Measures to prevent the occurrence of vortices have been taken in the intakes of the two dams as a result of experiments with hydraulic models.

In the upper dam intake, the occurrence of vortices is prevented by installing beams of 1 m x 1 m cross section with 1 m pitch above the inlet up to the center pier. It was confirmed that these beams contribute to reduce the retardation area in the intake and make possible obtainment of the prescribed rate of discharge in a safe and reliable way.

In the lower dam intake, the occurrence of vortices is prevented by installing the guide wall. An inclined upper plate was confirmed to be useful to keep smooth flow without a vortices. (Refer to Fig. 2.3.4)

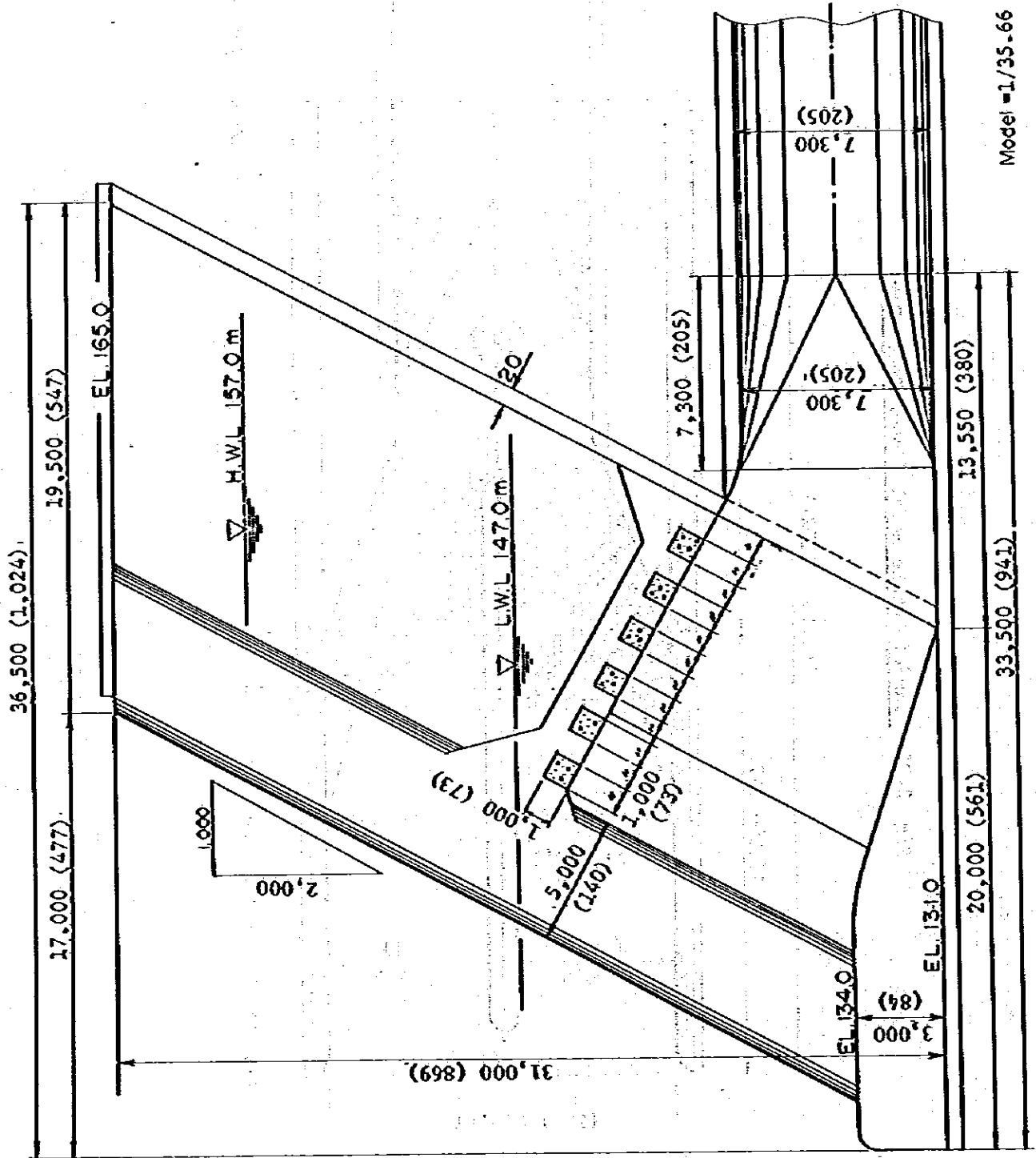
Fig. 2-20 Plan of Intake Model (Upper Tekraf Dam)



Model = 1/95.66

* Figures in () show the model size.

Fig. 2-21 Section of Intake Model (Upper Teklai Dam)



Model = 1/35-66

Fig. 2-23 Section of Intake Model (Lower Tekal Dam)
 (model. S=1/30)

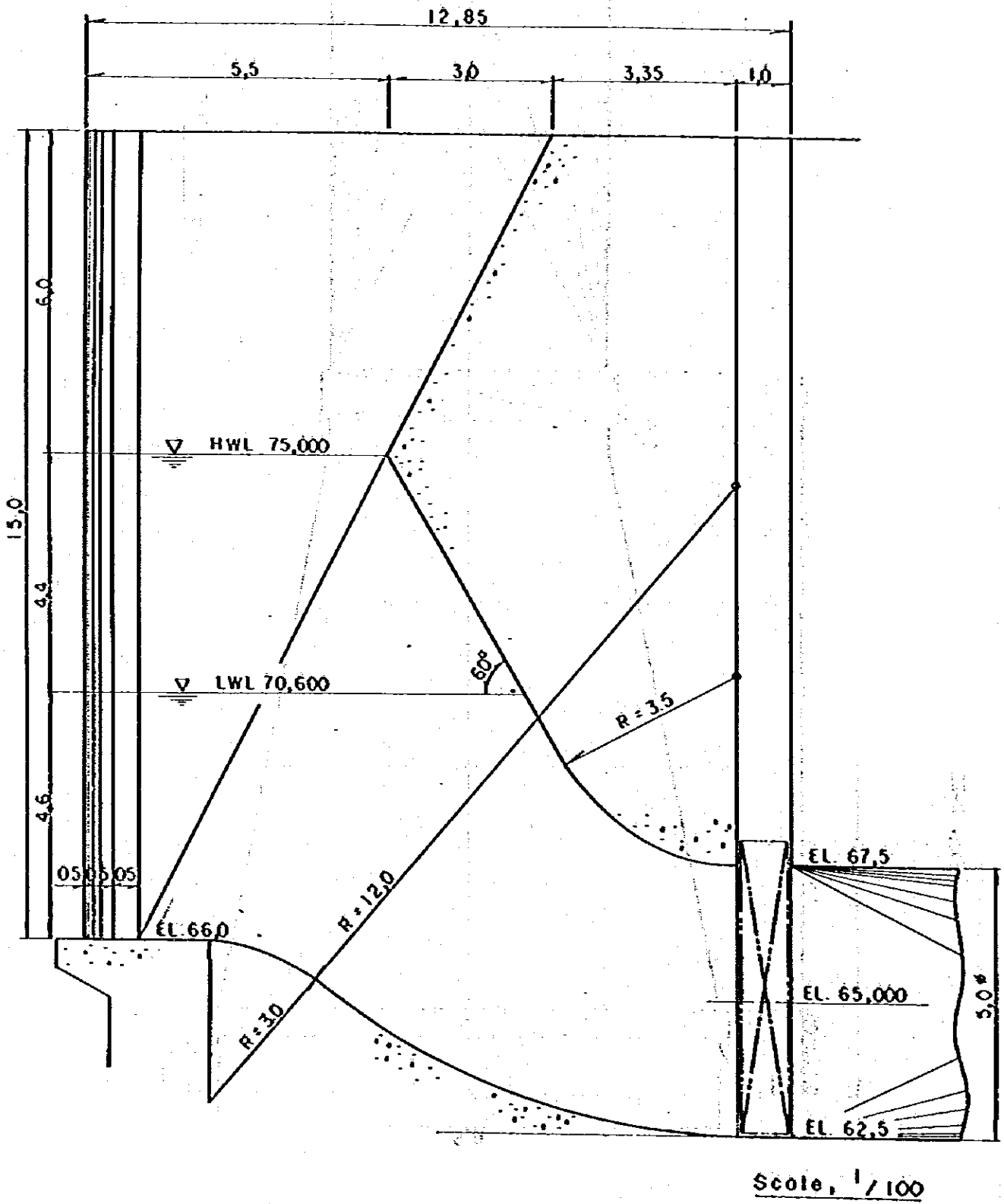


Fig. 2-24 Prevention of Vortices by Floats

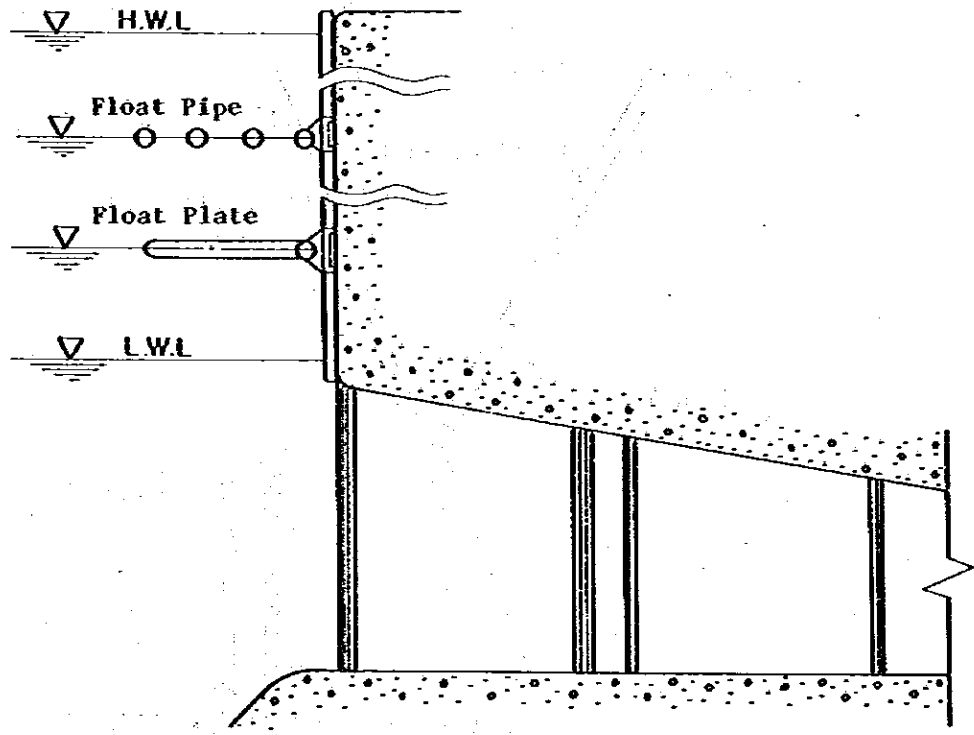


Fig. 2-25 Prevention of Vortices by Inclined Plate

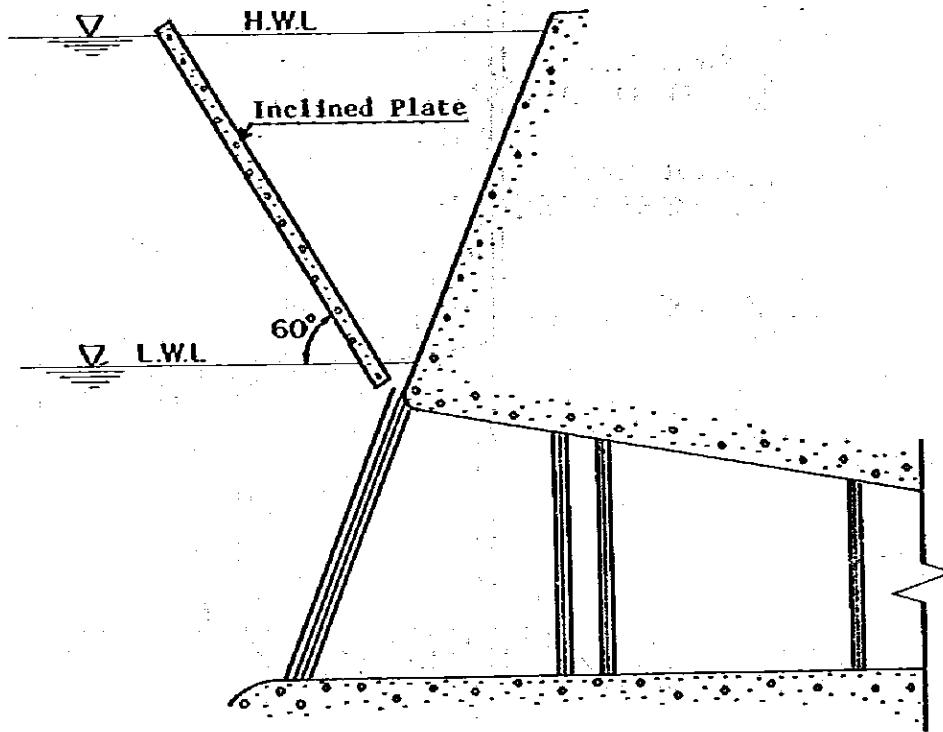
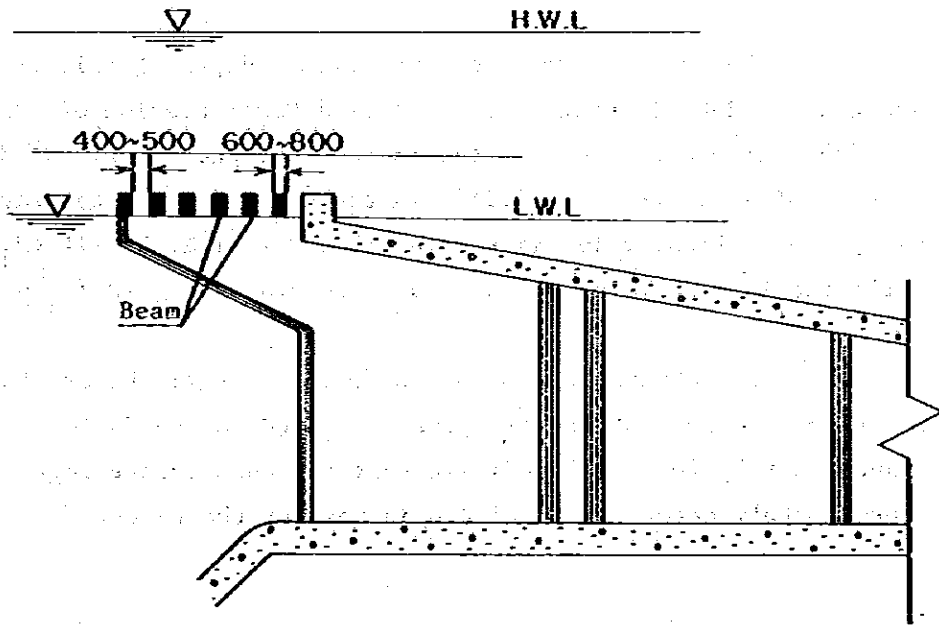


Fig. 2-26 Prevention of Vortices by Beams



2.7.2 Water Depth of Existing Intake

Table 2-13 ~ 2-18 indicate the values of intake submergence depth in existing fill type and concrete gravity type hydroelectric power stations, with exception of pumped storage power stations. The values contained in the tables are illustrated for the intake cross sections.

The smallest value of submergence depth of fill type dams among these data is that of the Esterito Power Station of Brazil ($H_2/D_2 = 0.38$); while the largest value is that for the Todorigawa No.1 Power Station of Japan ($H_2/D_2 = 2.3$). In the case of concrete gravity type dams, the smallest value is that of Ilha Solteira, Brazil ($H_2/D_2 = 0.66$), while the largest value is that for Tagokura, Japan ($H_2/D_2 = 2.3$).

The submergence depth can be more clearly be examining further examples of dams, but the examples presented in the following tables (approximately 20 cases) indicate that the submergence depth H_2/D_2 is approximately between 0.5 and 2.0 in most of the cases.

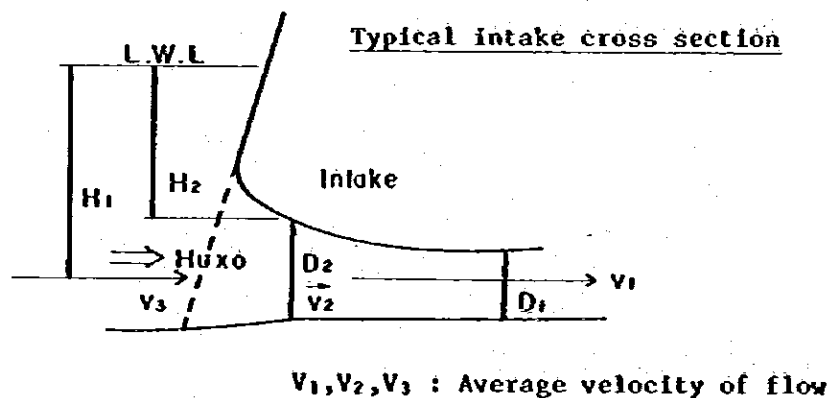


Table 2-13 Examples of Intake Design

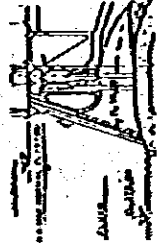
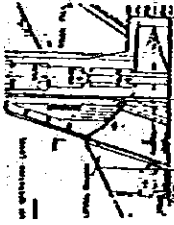
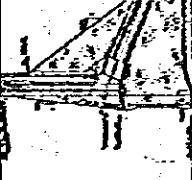
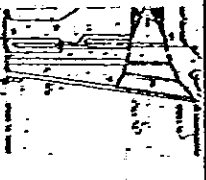
Power station	Type of dam	Dam height (m)	Available depth (m)	Turbine discharge (m ³ /s)	Headrace channel		Intake dia. (m)	L.W.L. (m)	Depth from L.W.L. (Ref. to Fig.)		Submergence depth H_2/D_2	Intake cross section	Velocity of flow at the vicinity of the screen V_3 (m/s)
					Dia. D_1 (m)	Velocity of flow (m/s)			H_1 (m)	H_2 (m)			
Salto Osorio (Brazil)	Fill	56	9.0	193	7.4	4.5	7.5	389	7	4.2	0.56		0.8
Capivara (Brazil)	Fill	60	5.0	375	11.0	4.7	16.0	321	39	29.0	1.80		1.0
Icumbiara (Brazil)	Fill	92	6.2	500	10.0	6.4	6.2	495	27	9.1	0.50		1.6
Salto Santiago (Brazil)	Fill	80	25.0	350	7.6	7.7	11.0	481	10	5.0	0.45		0.92

Table 2-14

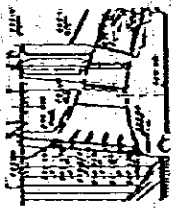
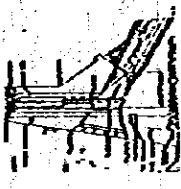
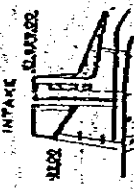
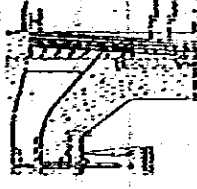
Power station	Type of dam	Dam height (m)	Available depth (m)	Turbine discharge (m ³ /s)	Headrace channel		Intake dia. (m)	L.V.L. (m)	Depth from L.V.L. (Ref. to Fig.)		Submergence depth H_2/D_2	Intake cross section	Velocity of flow at the vicinity of the screen V_3 (m/s)
					Dia. D_1 (m)	Velocity of flow (m/s)			H_1 (m)	H_2 (m)			
Paulo Afonso (Brazil)	Fill	34	6.0	385	8.5	6.6	9.7	247	15	7.2	0.74		1.2
Sao Simao (Brazil)	Fill	72	20.0	420	9.5	6.1	11.0	381	17	10.0	0.90		1.1
Estreco (Brazil)	Fill	80	7.7	335	8.2	6.3	10.8	619	12	4.2	0.38		0.9
Ilha Solteira (Brazil)	Concrete Gravity	24	9.0	390	8.5	6.7	9.6	300	20	14.4	0.66		1.3

Table 2-15

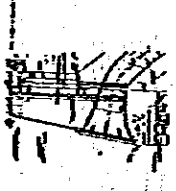
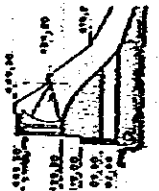
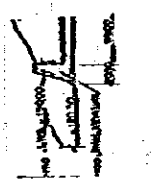
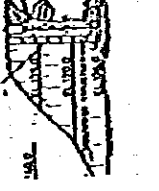
Power station	Type of dam	Dam height (m)	Available depth (m)	Turbine discharge (m ³ /s)	Headrace channel		Intake dia. (m)	L.W.L. (m)	Depth from L.W.L. (Ref. to Fig.)		Submergence depth H_2/D_2	Intake cross section	Velocity of flow at the vicinity of the screen V_3 (m/s)
					Dia. D_1 (m)	Velocity of flow (m/s)			H_1 (m)	H_2 (m)			
Agua Vermelha (Brazil)	Gravity	67	11.5	480	10.0	6.1	12.0	373	27	17.0	1.4		1.5
Marimbond (Brazil)	Gravity	45	21.0	360	8.5	5.2	9.0	426	13	8.0	0.90		1.6
Hasan Ugurlu (Turkey)	Fill	175	40.0	520	8.4	9.3	9.0	150	25	20.5	2.20		0.74
Trengganu Kenyir Dam (Malaysia)	Fill	150	17.0	410	3.75 (x4)	2.3	4.2	115	8	5.8	1.4		1.3

Table 2-16

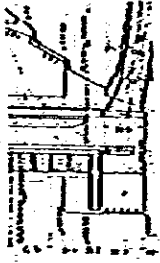
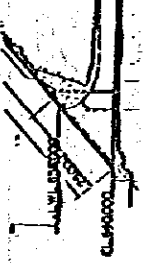

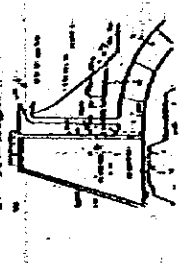
Power station	Type of dam	Dam height (m)	Available depth (m)	Turbine discharge (m ³ /s)	Headrace channel		Intake dia. (m)	L.W.L. (m)	Depth from L.W.L. (Ref. to Fig.)		Submergence depth H_2/D_2	Intake cross section	Velocity of flow at the vicinity of the screen V_3 (m/s)
					Dia. D_1 (m)	Velocity of flow (m/s)			H_1 (m)	H_2 (m)			
Tedorigawa No.1 (Japan)	Fill	153	60.0	180	7.0	4.7	10.0	422	30	23.0	2.3		1.1
Shimo-Kocori (Japan)	Fill	119	47.0	65	4.8	3.6	6.2	655	13	8.8	1.4		0.4
Noroka (Japan)	Fill	33	4.0		2.7		3.4	605	5	2.6	0.76		
Shiroya (Japan)	Gravity	17	5.0	18	2.7 (x4)	3.1	3.0	336	5	3.0	1.0		0.9

Table 2-17


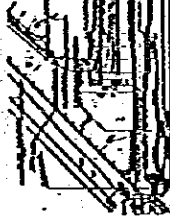
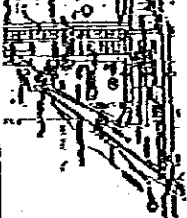
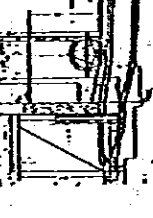
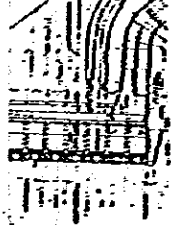
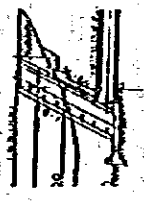
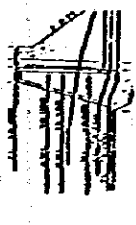
Power station	Type of dam	Dam height (m)	Avail-able depth (m)	Turbine dis-charge (m ³ /s)	Headrace channel		Intake dia. (m)	L.W.L. (m)	Depth from LWL (Ref. to Fig.)		Submer-gence depth H_2/D_2	Intake cross section	Velocity of flow at the vicinity of the screen V_3 (m/s)
					Dia. (m)	Velocity of flow (m/s)			H_1 (m)	H_2 (m)			
Tagokura (Japan)	Gravity	140	52.0		5.0		6.0	458	20	14.0	2.3		
Tozugawa No.1 (Japan)	Gravity	101	30.0	60	5.2		5.6	265	15	11.0	1.9		0.6
Sakuma (Japan)	Gravity	155	40.0	306	7.0		10.0	220	22	18.1	1.8		1.0
Sendai-gawa No.1 (Japan)	Gravity	57	30.0		7.0		8.6	130	6	8.8	0.8		

Table 2-18

Tower station	Type of dam	Dam height (m)	Available depth (m)	Turbine discharge (m^3/s)	Headrace channel		Intake dia. D_2 (m)	L.W.L. (m)	Depth from LWL (Ref. to Fig.)		Submergence depth H_2/D_2	Intake cross section	Velocity of flow at the vicinity of the screen V_3 (m/s)
					Dia. D_1 (m)	Velocity of flow (m/s)			H_1 (m)	H_2 (m)			
Sudagai (Japan)	Gravity	59	25.0	65	3.8	2.3	5.5	718	9	4.5	0.8		0.82
Upper Takai (Malaysia)	Fill	100	10.0	231	4.7 6.0	5.1	7.0	147	17	13.0	1.9		0.5
Lower Takai (Malaysia)	Gravity	36	4.5	80	3.6 (2x)	3.9	3.8	70.5	5.3	3.0	0.8		1.0

2.8 Pressure Tunnel

2.8.1 Type and Layout

Three alternatives referring to the configuration and layout of the pressure tunnel were studied in the economical points of view.

- **Alternative 1**

Three turbine & generators with two pressure tunnel (two tunnel after bifurcation of one tunnel)

- **Alternative 2**

Two turbine & generator sets with pressure tunnel of one and two after bifurcation.

- **Alternative 3**

Two turbine & generator sets with headrace tunnel and penstock with surge tank

The specifications of each alternative are as follows.

(1) **Two pressure tunnel plan**

a) **Unit 1, 2**

Inner diameter 6.0 m x Length 479.887 m

After bifurcation Inner diameter 3.8 m x Length 40.379 m
(Generator No.1)

Inner diameter 3.8 m x Length 46.155 m
(Generator No.2)

b) **Unit 3**

Inner diameter 3.8 m x Length 589.711 m

After gradual contraction : Inner diameter 3.8 m x
Length 34.000 m (Generator No.3)

- (2) Single pressure tunnel plan (Inner steel lined waterway)
- Before bifurcation: Inner diameter 7.3 m x Length 534.506 m
 - After bifurcation : Inner diameter 4.6 m x Length 43.852 m
- (3) Single pressure tunnel plan (Headrace tunnel and penstock with surge tank)
- Headrace tunnel : Inner diameter 7.3 m x Length 370 m
 - Penstock
 - Before bifurcation : Inner diameter 7.3 m x Length 152.592 m
 - After bifurcation : Inner diameter 6.0\4.6 m x Length 95.207 m
 - Surge tank
 - Port diameter 19.5 m x Height 43.85 m
 - Orifice diameter 4.7 m

The construction costs of the 3 alternatives are compared in the following table. As can be seen from the table, the single pressure tunnel plan (2) (Inner steel lined tunnel) is the most preferable one.

Table 2-19 Comparison of Pressure Tunnel

(Unit : M\$)

Item	Alternative Dia. Length	Pressure Tunnel 2 Generator, 3	Pressure Tunnel 1 Generator, 2	Headrace Tunnel & Penstock with Surge Tank
		D=6.0m ℓ=524m D=4.7m ℓ=637m	D=7.3m ℓ=578m	D=7.3m ℓ=593m
Pressure Tunnel	Tunnel Excavation (Horizontal)	3,425,400	2,819,900	1,156,500
	" (Inclined)	704,000	737,000	555,500
	Plug Concrete (Horizontal)	3,841,000	2,622,000	1,122,400
	" (Inclined)	621,000	667,000	395,600
	Reinforcement Bar	374,600	291,100	226,000
	Sub-Total	8,966,000	7,137,000	3,456,000
Headrace	Tunnel Excavation	-	-	2,326,850
	Lining Concrete	-	-	2,415,000
	Reinforcement Bar	-	-	1,162,150
	Sub-Total	-	-	5,904,000
Surge Tank	Shaft Excavation	-	-	1,721,500
	Concrete Open Shaft	-	-	453,150
	Reinforcement Bar	-	-	1,538,700
	Open Excavation Common Rock	-	-	28,800
	Sub-Total	-	-	759,000
Grouting	Drilling	470,900	247,000	623,480
	Grouting	733,100	384,750	972,000
	Contact Grouting	525,000	367,500	414,750
	Miscellaneous	14,000	7,750	16,770
	Sub-Total	1,743,000	1,007,000	2,027,000
Pipe	Steel Pipe	-	-	-
	Sub-Total	17,550,000	16,200,000	7,236,000
Access Road		-	-	100,000
Access Tunnel (L=150m)		1,310,000	1,310,000	1,310,000
Total		29,569,000	25,654,000	25,918,000

2.8.2 Economical Diameter of Pressure Tunnel

(1) Outline

The inner diameter of the pressure tunnel is determined from the economical point of view by comparing the construction cost and the benefit caused by the head loss.

(2) Results

The optimum value of the inner diameter of the pressure tunnel is considered 7.3 m, from Fig. 2-27. The increase/decrease of benefits and costs corresponding to each pressure tunnel diameter are listed in Table 2-20.

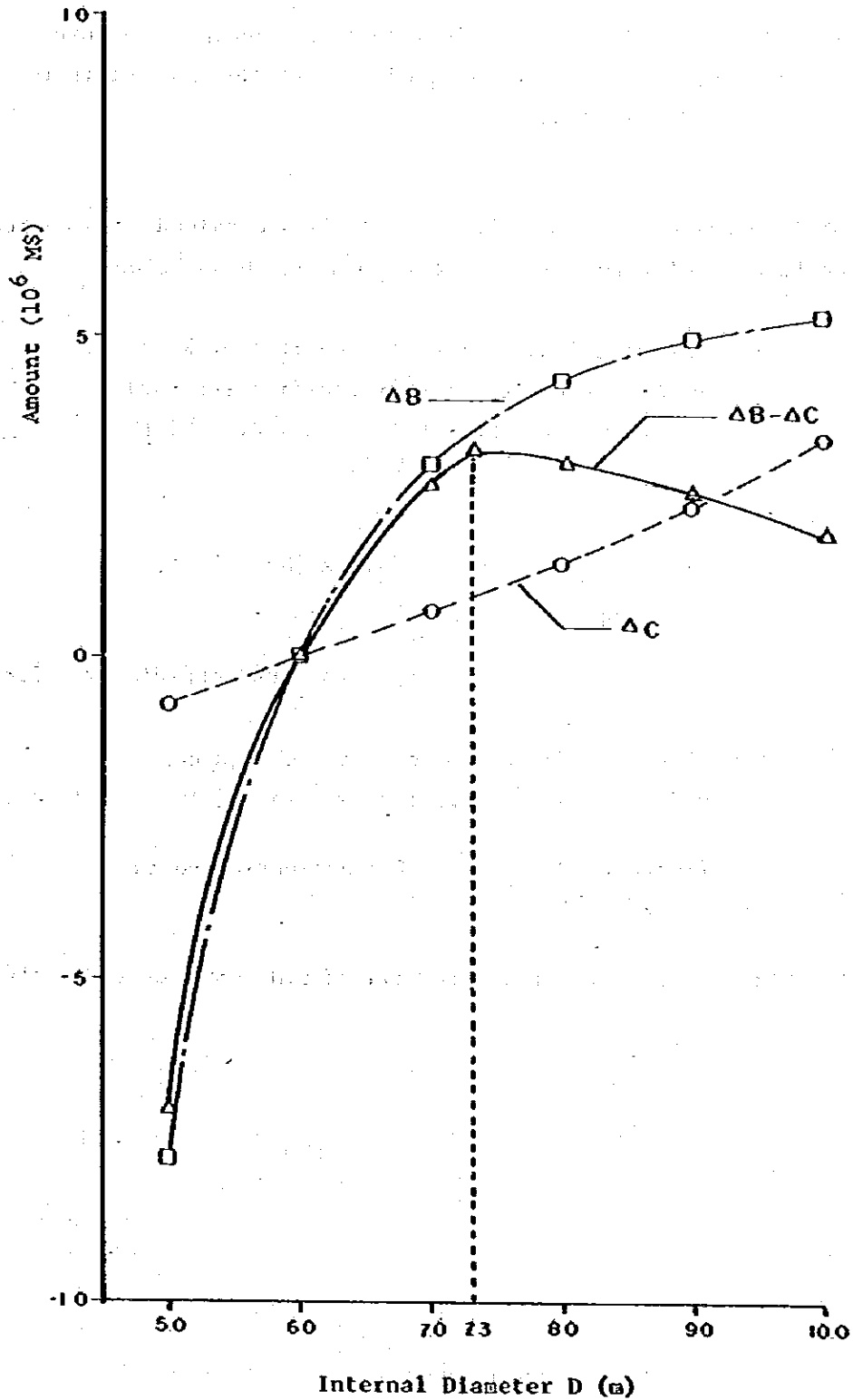
Table 2-20 Increase/Decrease of Benefits and Costs

(Unit : 10^6 M\$)

Item	Inner Diameter D (m)					
	5.0	6.0	7.0	8.0	9.0	10.0
Increase/decrease of benefit ΔB	-7.83	0	3.00	4.34	5.01	5.36
Increase/decrease of cost ΔC	-0.77	0	0.71	1.48	2.37	3.40
$\Delta B - \Delta C$	-7.06	0	2.99	2.86	2.64	1.96

(The standard value of inner diameter is 6.0 m)

Fig. 2-27 Relationship between Internal Diameter of Pipe and ΔB , ΔC , and $\Delta B - \Delta C$



(3) Methods of comparison

When the increase and decrease in benefits and annual costs by changing the internal diameter of an pressure tunnel of a certain reference internal diameter are defined as ΔB and ΔC , the internal diameter which makes the value of $\Delta B - \Delta C$ the largest is the most economical internal diameter.

ΔB is obtained from head losses and ΔC is obtained from construction costs according to the respective formula shown below.

$$\begin{aligned}\Delta B &= (\Delta KWh) \times (\text{Unit price of benefits per KWh}) \\ &+ (\Delta KW) \times (\text{Unit price of benefits per KWh}) \\ &= \Delta KWh \times 0.190 \text{ M\$/KWh} + KW \times 142.7 \text{ M\$/KW}\end{aligned}$$

where;

$$\Delta KWh = 9.8 \times \eta_C \times \Sigma Q \times 3.6 \times [\text{Head loss}]$$

$$\Delta KW = 9.8 \times \eta_C \times Q_{\max} \times [\quad]$$

$$\eta_C : \text{Combined efficiency} = 0.87$$

$$\begin{aligned}\Delta C &= [\text{Increment/decrement of construction cost}] \\ &\times (1 + \text{interest during construction}) \times (\text{Annual cost rate}) \\ &= [\text{Increment/decrement of construction cost}] \\ &\times 1.2 \times 0.11586\end{aligned}$$

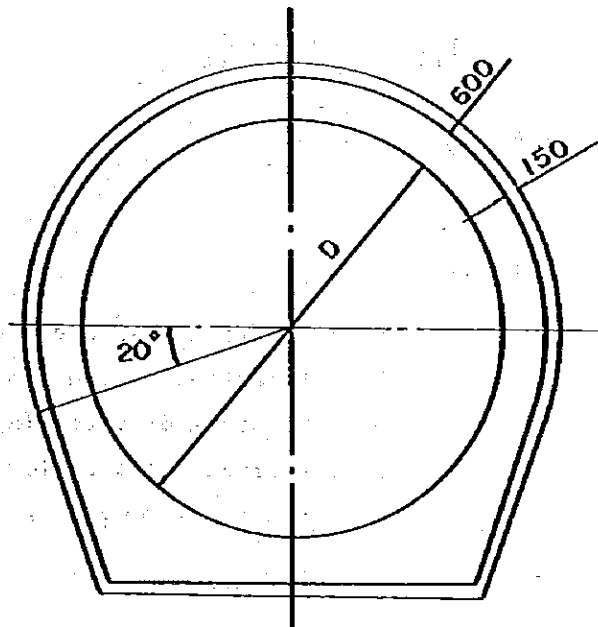
In this study, an internal diameter of 6.0 m was used as reference.

(4) Specifications of the pressure tunnel

- The length of the pressure tunnel is 578.358 m and bifurcates at 534.506 m from its inlet.
- The standard cross section of the pressure tunnel for determining the optimum inner diameter is shown in Fig. 2-28. The calculations are carried out for 6 cases, i.e., 5 m, 6 m, 7 m, 8 m, 9 m and 10 m of inner diameter.
- The design head is 85.2 m hydrostatic pressure and the water-hammer pressure is assumed to be 30% of the hydrostatic pressure (26.56 m).
- Other details are specified as the occasion demands.

Fig. 2-28 Cross Section Studied

(D = 4, 5, 6, 7, 8, 9 and 10 m)



(5) Calculation of benefits

The head loss is calculated first so that the benefit is calculated by means of the expression described in section (3).

1) Head loss (Turbine discharge $Q = 235.0 \text{ m}^3/\text{s}$)

The head loss is calculated by means of the understated expression

$$h_r = h_{r1} + h_{r2} + h_{r3} + h_{r4}$$

where;

h_r : Total head loss (m)

h_{r1} : Head loss due to friction (m)

h_{r2} : Head loss due to bifurcation (m)

h_{r3} : Head loss due to bend (m)

h_{r4} : Other head losses

a) Head loss due to friction (h_{r1})

$$h_{r1} = f \cdot \frac{L}{D} \cdot \frac{v^2}{2g}$$

$$f = \frac{124.5 \text{ m}^2}{D^{1/3}}$$

where;

f : Friction loss coefficient

L : Extension of the penstock = 578.358 m

D : Penstock diameter (m)

V : Average speed of flow in the penstock (m/s)

n : Manning's roughness coefficient = 0.012

b) Head loss due to bifurcation (h_{r2})

$$h_{r2} = f_B \cdot \frac{V_o^2}{2g}$$

where;

f_B : Bifurcation loss coefficient = 0.5

V_o : Average speed of flow in the penstock before bifurcation (m/s)

c) Head loss due to bend (h_{r3})

$$h_{r3} = f_{b1} + f_{b2} \cdot \frac{V^2}{2g}$$

$$f_{b1} = 0.131 + 0.1632 \left(\frac{D}{\rho} \right)^{7/2}$$

$$f_{b2} = \left(\frac{\theta^\circ}{90^\circ} \right)^{1/2}$$

where;

f_{b1} : Coefficient of loss determined by the ratio between the radius of curvature ρ of the bend and the penstock diameter D . The center angle of the bend shall be 90° .

f_{b2} : Ratio between the loss when the bend center angle θ has an arbitrary value and the loss when the center angle is 90° .

V : Average velocity of flow in the penstock (m/s).

d) Calculation results

The values calculated by using the aforesaid expressions are listed in Table 2-21. The relation between the inner diameter of the penstock and the head loss is shown in Fig. 2-29.

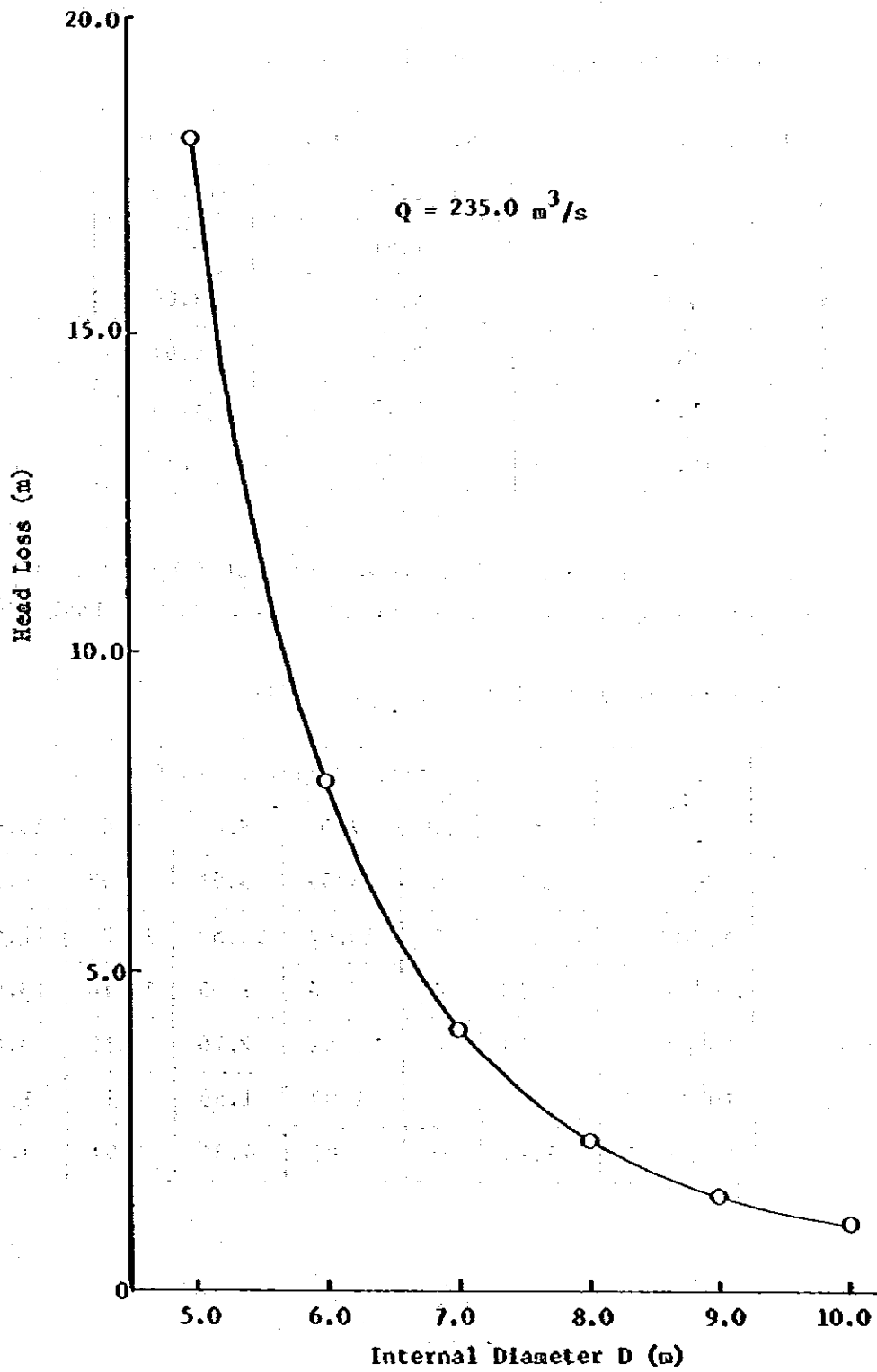
Table 2-21 Head Loss

(Unit : mm)

	Inner Diameter D (m)					
	5.0	6.0	7.0	8.0	9.0	10.0
Head loss due to friction (h_{r1})	8.564	3.239	1.423	0.699	0.372	0.212
Head loss due to bifurcation (h_{r2})	3.531	1.703	0.919	0.539	0.336	0.221
Head loss due to bend (h_{r3})	3.787	1.952	1.165	0.782	0.579	0.462
Other losses of head (h_{r4})	2.218	1.076	0.573	0.340	0.203	0.135
Total	18.100	7.970	4.080	2.360	1.490	1.030

Turbine discharge $Q = 235.0 \text{ m}^3/\text{s}$

Fig. 2-29. Relationship between Internal Diameter of Pressure Tunnel and Head Losses



11) Benefits

The variation of the loss of head ΔH calculated by assuming a reference inner diameter of 6.0 m is presented in Table 2-22.

Table 2-22 Variation of the Head Loss

Inner Diameter (m)	Head Loss (m)	ΔH (m)
5.0	18.10	-10.13
6.0	7.97	0
7.0	4.08	3.89
8.0	2.36	5.61
9.0	1.49	6.48
10.0	1.03	6.94

The increase/decrease of benefit ΔB calculated by means of the expression presented in section (3) is listed in Table 2-23.

Table 2-23 Increase/Decrease in Benefits

	Unit	Inner Diameter D (m)					
		5.0	6.0	7.0	8.0	9.0	10.0
ΔH	m	-10.13	0	3.89	5.61	6.48	6.94
ΔKWh	$10^6 KWh$	-26.22	0	10.07	14.52	16.77	17.96
ΔKW	$10^3 KW$	-19.95	0	7.66	11.05	12.76	13.67
$\Delta KWh \times 0.190$	$10^6 M\$$	-4.98	0	1.91	2.76	3.19	3.41
$\Delta KW \times 190.20$	$10^6 M\$$	-2.85	0	1.09	1.58	1.82	1.95
ΔB	$10^6 M\$$	-7.83	0	3.00	4.34	5.01	5.36

(6) Calculation of annual costs

The quantity of steel pipe and the volume of civil works for each different internal diameter were estimated and the construction costs were calculated. Thus, the increase and decrease in annual costs were obtained.

1) Weight of steel pipe

a) Study on pipe thickness

o Design internal pressure

The design internal pressure shall be the sum of the hydrostatic pressure and the water-hammer pressure. Here, the water-hammer pressure is assumed to be 30% of the hydrostatic pressure.

$$\text{Hydrostatic pressure : } H_0 = 157.000 - 71.800 = 85.200 \text{ m}$$

$$\text{Water-hammer pressure : } Z_0 = 85.200 \times 0.3 = 25.560 \text{ m}$$

$$\text{Maximum design internal pressure : } H_0 + Z_0 = 110.760 \text{ m}$$

The design internal pressure for each point can be obtained by the following formula.

$$H = H_x + Z_x$$

H : Design internal pressure for each point

H_x : Hydrostatic pressure at each point

Z_x : Water-hammer pressure at each point

Here, Z_x is assumed to be largest at the center of valve and zero at the starting point of pressure tunnel, and to change linearly in proportion to the tunnel length in-between.

• Pipe thickness

As the material for penstock, steel material for welded construction (SM41) is to be used.

The following formula is used in calculating the pipe thickness.

$$t_o = \frac{H(D_o + \epsilon)}{2\sigma_a} + \epsilon$$

where;

t_o : Pipe thickness (cm)

H : Design internal pressure (kg/cm^2)

D_o : Internal diameter of steel pipe (cm)

ϵ : Extra thickness against corrosion and abrasion = 0.15 cm

σ_a : Allowable tensile stress = 1750 kg/cm^2

However, this is provided that the value shall be not less than the minimum pipe thickness indicated by the following formula.

$$t = \frac{D_o + 800}{400} \text{ (mm)}$$

Calculations are made for the cases of pipe diameter (D_o) being 4 m, 5 m, 6 m, 7 m, 8 m, 9 m and 10 m.

◦ Weight of steel pipe

The following formula is used in calculation.

$$W' = \{(D_o + 2t)^2 - D_o^2\} \cdot \gamma_s \frac{\pi}{4}$$

$$W = W' \cdot L \cdot \alpha$$

where;

W' : Weight of iron pipe per 1 m (t/m)

W : Total weight (t)

D_o : Internal diameter (m)

t : Pipe thickness (m)

γ_s : Unit weight by volume of steel material
7.85 t/m³

L : Extended length of pipeline

α : Premium rate of iron pipe volume due to accessories = 1.14

c) Calculation results

The pipe thickness and steel pipe weight obtained by the above formula are shown in Table 2-24.

Table 2-24 Steel Pipe Weight

Inner Diameter (m)	Average Wall Thickness (mm)	Weight of Steel Pipe per Meter (t/m)	Total Weight of Steel Pipe (t)
5.0	17.698	2.189	1553
6.0	21.356	3.171	2249
7.0	24.209	4.194	2975
8.0	26.781	5.302	3761
9.0	29.637	6.600	4682
10.0	32.968	8.157	5786

ii) Volume of civil works for construction of penstock

- a) The volume of civil works required to construct the penstock with cross section shown in the figure below is calculated for inner diameters D_0 of 4 m, 5 m, 6 m, 7 m, 8 m, 9 m and 10 m.

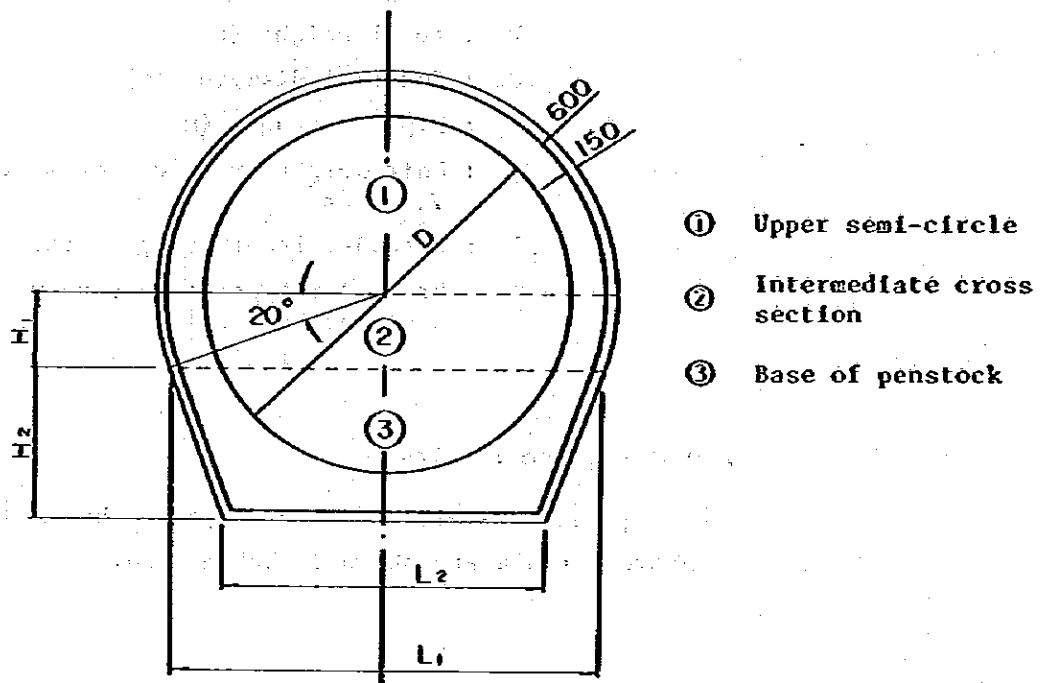


Table 2-25. Comparison of Civil Works per Unit Length of Penstock

	Unit	Inner Diameter D (m)						
		4.6	5.0	6.0	7.0	8.0	9.0	10.0
Excavation	m ³	30.887	35.070	46.619	59.973	74.914	91.515	109.777
Concrete	m ³	14.268	15.436	18.417	21.488	24.648	27.898	31.237

Table 2-26 Volume of Pressure Tunnel Construction Works per 1 Meter

Inner Diameter D (m)	H _I (m)	H ₂ (m)	L ₁ (m)	L ₂ (m)	(1) (m ²)	(2) (m ²)	(3) (m ²)	Excavation Volume (A) (1)+(2)+(3) (m ³)	A' = $\frac{\pi}{4}D^2$ (m ²)	Volume of Concrete A-A' (m ³)
4.6	1.043	2.007	5.732	4.271	14.612	6.237	10.038	30.887	16.619	14.268
5.0	1.112	2.138	6.108	4.551	16.592	7.082	11.397	35.070	19.635	15.436
6.0	1.283	2.467	7.048	5.252	22.089	9.428	15.174	46.691	28.274	18.417
7.0	1.454	2.796	7.987	5.952	28.373	12.110	19.490	59.973	38.485	21.488
8.0	1.625	3.125	8.927	6.652	35.441	15.127	24.345	74.914	50.265	24.648
9.0	1.796	3.454	9.867	7.352	43.295	18.480	29.741	91.515	63.617	27.898
10.0	1.967	3.783	10.807	8.052	51.994	22.167	35.675	109.777	78.540	31.237

- b) The total volume of civil works required to construct the pressure tunnel calculated from the volumes of work per unit length are shown in Table 2-27.

Table 2-27 Total Volume of Civil Works for Construction of the Pressure Tunnel

Item	Type of Work	Unit	Inner Diameter D (m)					
			5.0	6.0	7.0	8.0	9.0	10.0
Tunnel excavation								
	Horizontal	m ³	19522	25358	32029	39533	47870	57042
	Inclined	"	3132	4169	5355	6690	8172	9803
Plug concrete								
	Horizontal	"	8470	9938	11451	13009	14609	16254
	Inclined	"	1352	1613	1882	2159	2444	2736
Reinforcement bar		t	64	69	73	78	82	87
Grouting								
	Drilling	m	1867	1867	1867	1867	1867	1867
	Consolidation grout	t	280	280	280	280	280	280
	Contact grout	m ³	914	983	1027	1059	1086	1106

iii) Pressure tunnel construction cost

The cost for construction of the pressure tunnel is calculated by multiplying the volumes of civil works and the quantities of steel pipes with the respective unit costs, for diameters varying from 5.0 m to 10.0 at 1 m steps.

Table 2-28 shows the unit prices used to carry out the afore-said calculation.

Table 2-28 Unit Prices

	Unit Prices (M\$)
Tunnel excavation (horizontal)	86.5/m ³
Tunnel excavation (inclined)	110.0/m ³
Plug concrete (horizontal)	230.0/m ³
Plug concrete (inclined)	230.0/m ³
Reinforcement bar	1800.0/t
Drilling	130.0/m
Consolidation grout	1350.0/t
Contact grout	1130.0/m ³
Steel pipe	5400.0/t

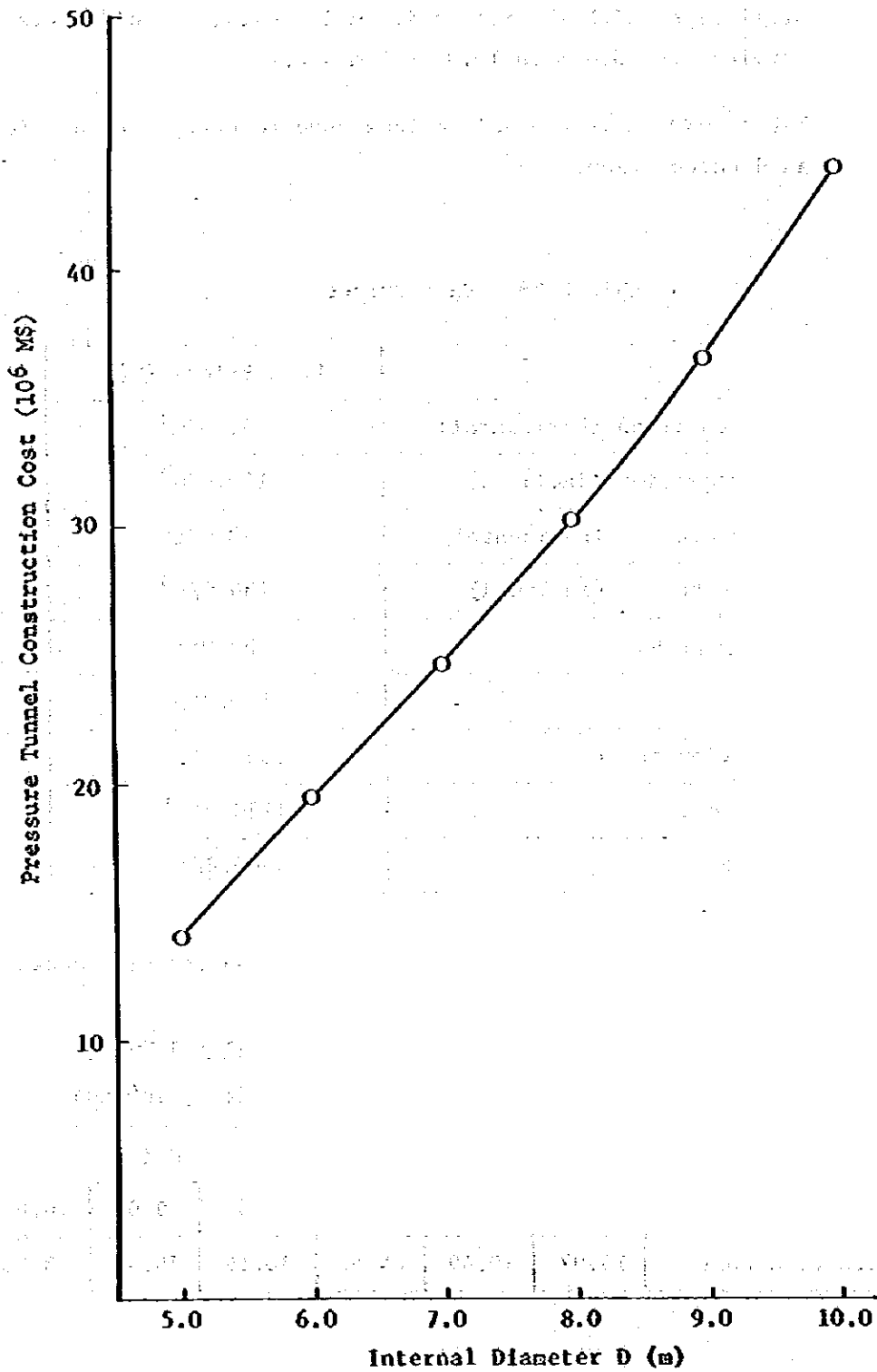
Table 2-29 presents the pressure tunnel construction costs.

Table 2-29 Total Pressure Tunnel Construction Costs

(Unit : 10⁶ M\$)

	Inner Diameter D (m)					
	5.0	6.0	7.0	8.0	9.0	10.0
Construction cost	13.97	19.49	24.62	30.16	36.53	43.98

Fig. 2-30 Relationship between Internal Diameter of Pressure Tunnel and Construction Cost



iv) Annual cost

The increase/decrease of the pressure tunnel construction cost calculated by assuming a reference inner diameter of 6.0 m is presented in Table 2-30.

Table 2-30 Increase/Decrease of Construction Cost

Inner Diameter (m)	Pressure tunnel Construction Cost	Unit 10 ⁶ M\$
		Increase/Decrease of Pressure Tunnel Construction Cost
5.0	13.97	-5.52
6.0	19.49	0
7.0	24.62	5.13
8.0	30.16	10.67
9.0	36.53	17.04
10.0	43.98	24.49

Table 2-31 presents the increase/decrease of annual cost (AC) calculated by using the expression given in section (3):

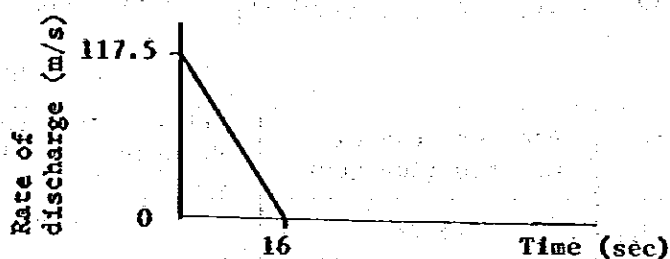
Table 2-31 Increase/Decrease of Annual Expenditure

Inner Diameter (m)	AC (10 ⁶ M\$)
5.0	-0.77
6.0	0
7.0	0.71
8.0	1.48
9.0	2.37
10.0	3.40

2.8.3 Calculation of Water Hammer Pressure

(1) Opening and rate of discharge

The valve is assumed to cut off the flow within 16 seconds.

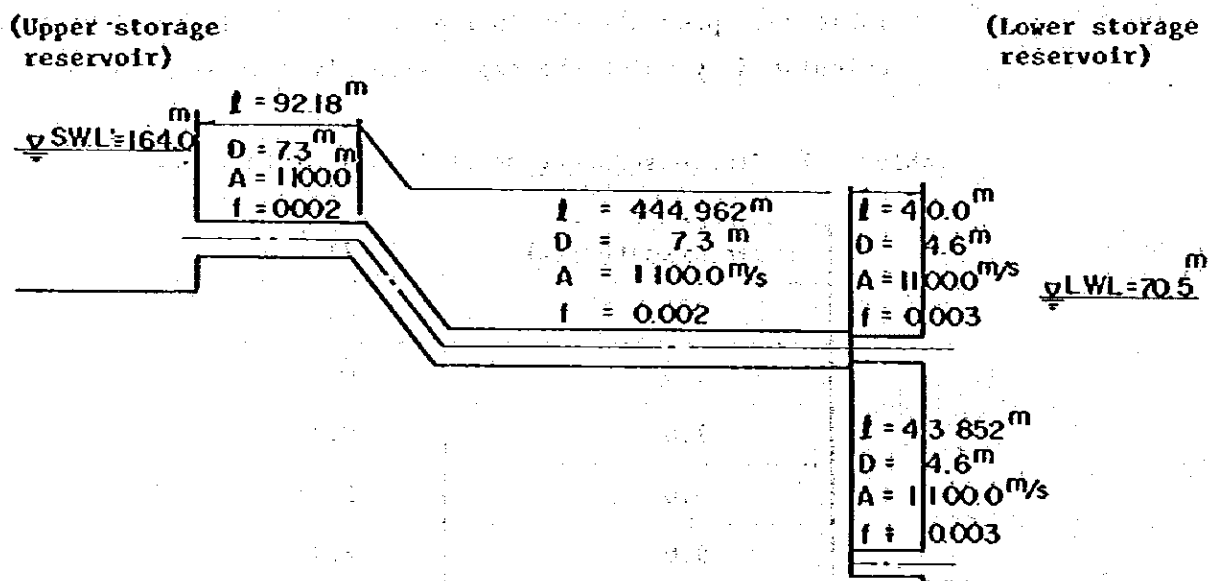


(2) Upper reservoir water level and lower reservoir water level

Upper reservoir water level S.W.L. = 164.0 m

Lower reservoir water level L.W.L. = 70.5 m

(3) Numerical values of the waterway parameters



(4) Results

(Unit : EL m)

Pressure Cut Off Condition	Bifurcation		Turbine Center	
	Maximum Value	Minimum Value	Maximum Value	Minimum Value
<p>Rate of Discharge</p> <p>0 16(s) Time(s)</p>	185.000	143.258	187.268	140.897

Fig. 2-31 Maximum Pressure Along The Water Way

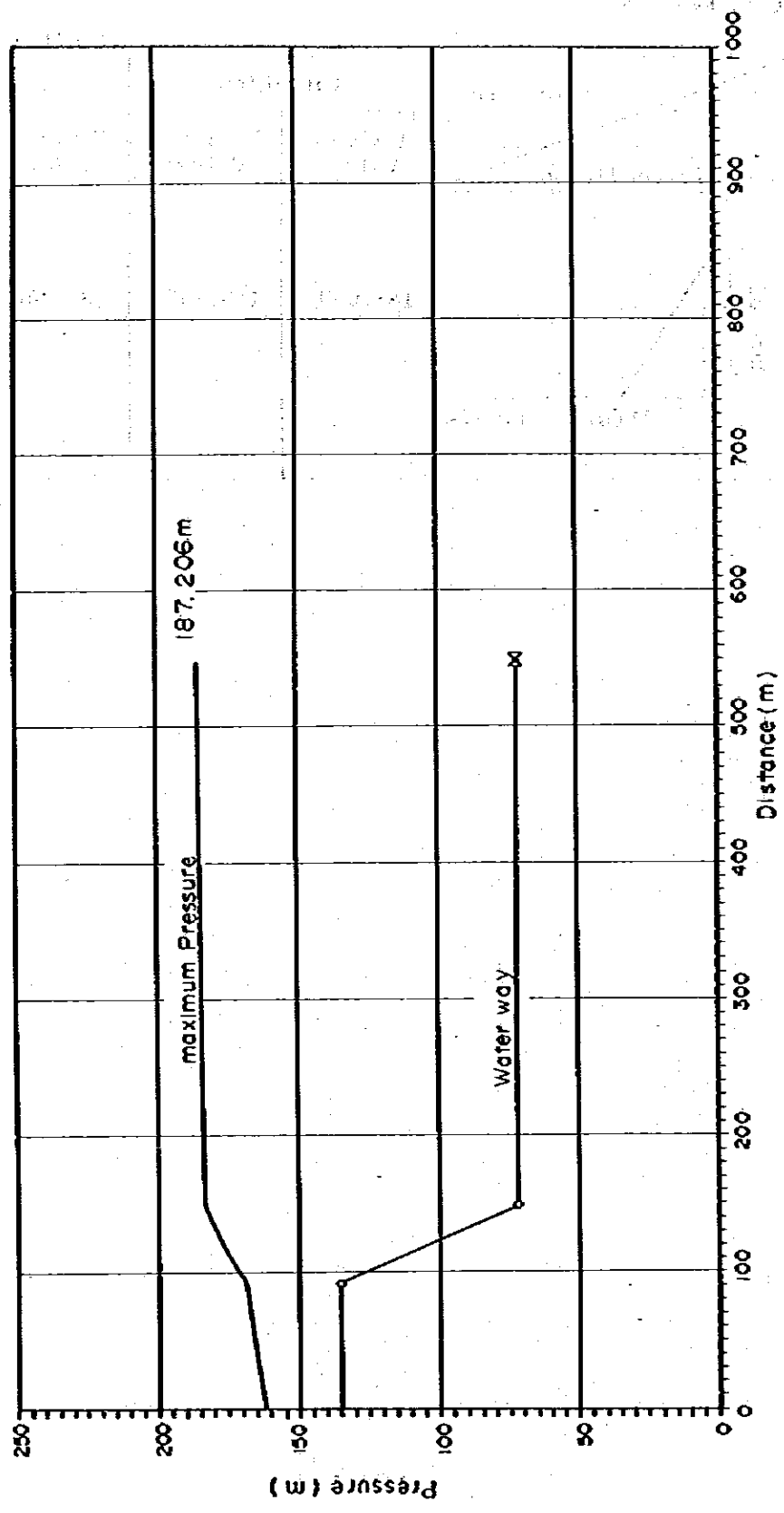


Fig. 2-32 Pressure Duration of Turbine

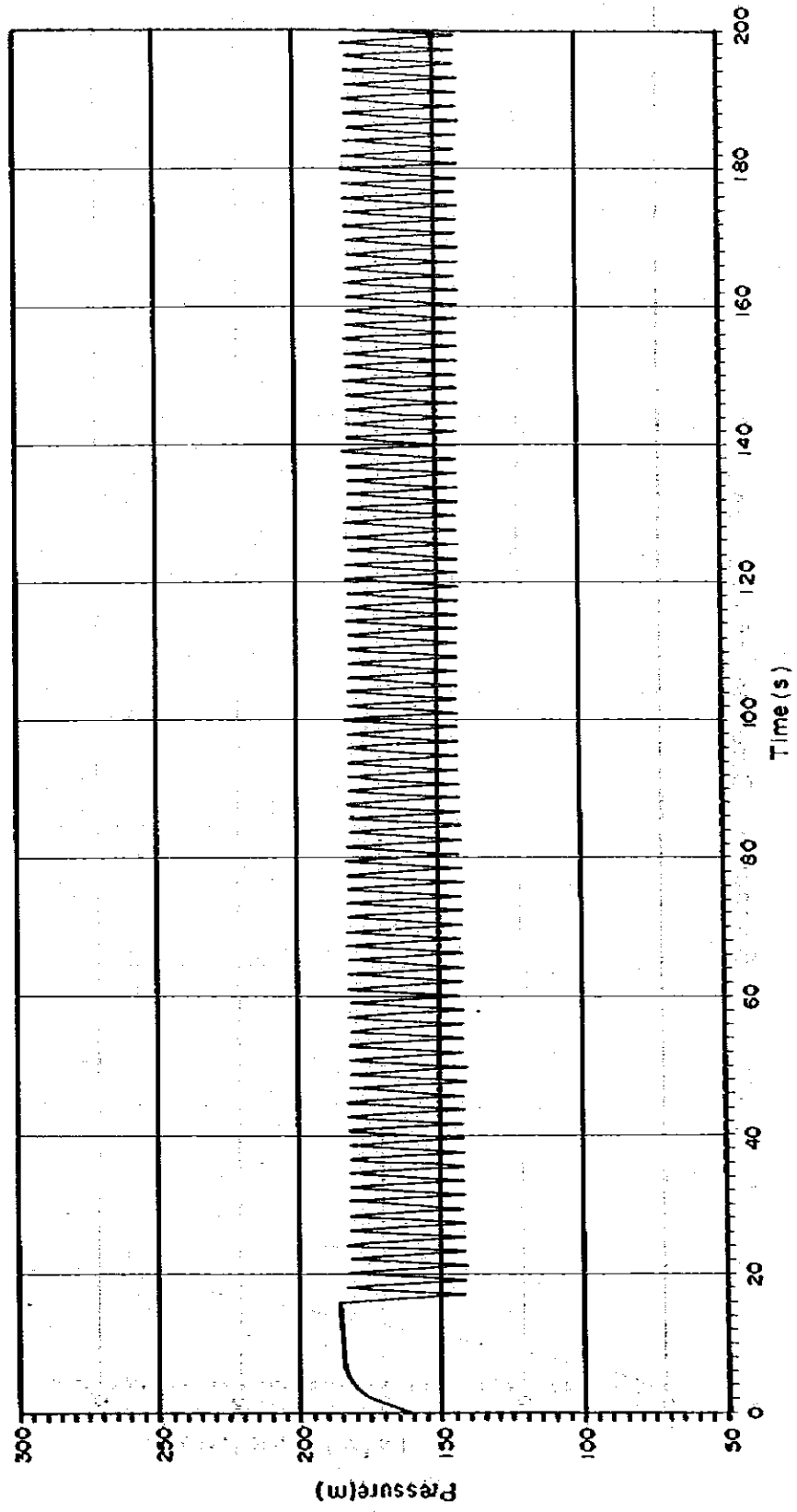
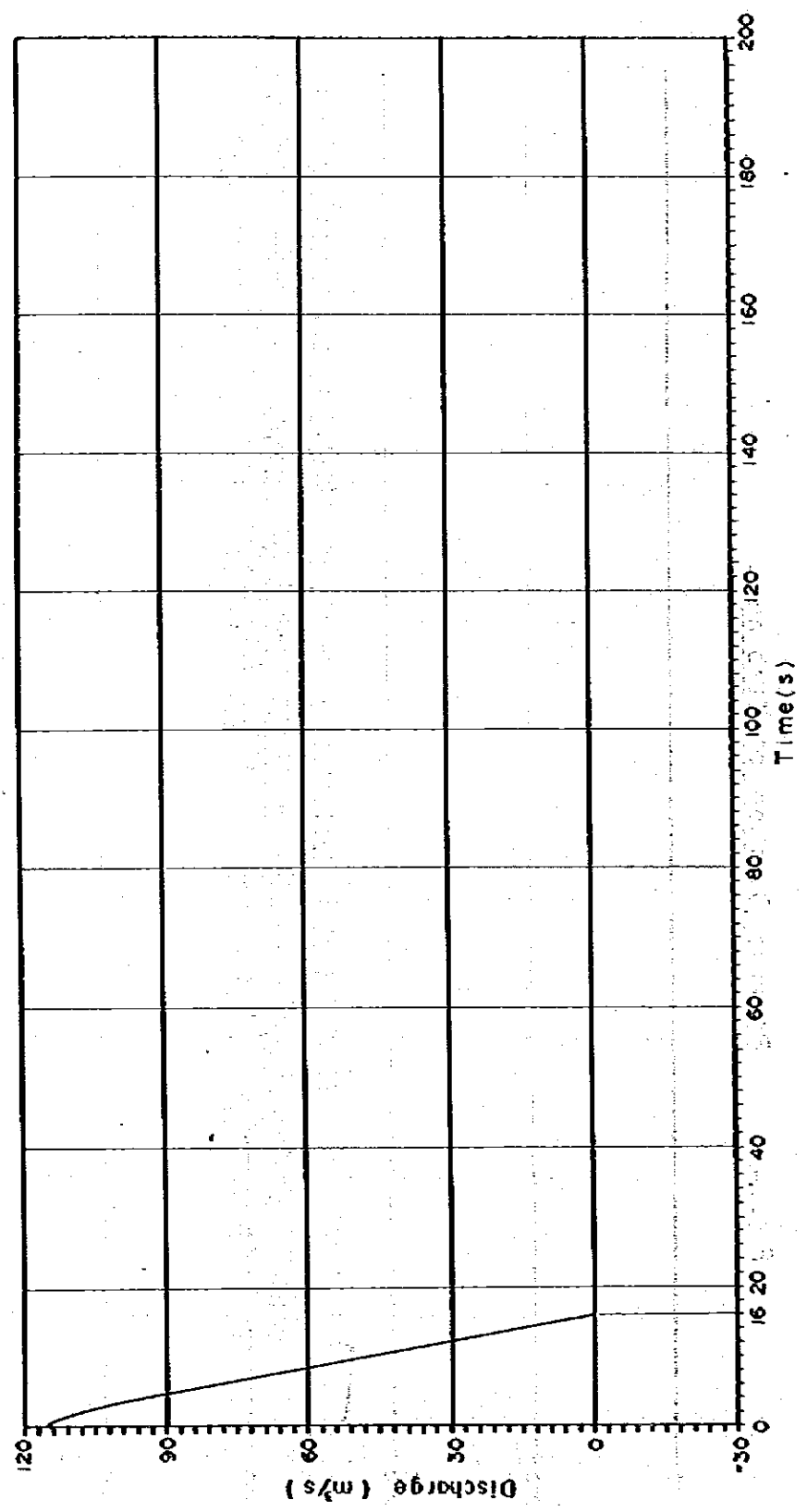


Fig. 2-33 Discharge Duration of One Unit



2.9 Diversion Tunnel

The diversion works are designed by assuming that the flood to be handled is equal to the 100-year probability flood discharge. It is planned that the diversion channel construction cost will be cut down by making use of the surcharge capacity of the coffer dam. The basic specifications of the diversion works are as follows.

◦ Flood discharge to be handled: 100-year flood
(peak flow = 2,700 m³/s)

◦ Specifications of the diversion tunnel

Cross section configuration : Standard horseshoe shape
Inner diameter : 8 m
Length : 716.68 m \approx 717 m
Inlet elevation : EL 75.00
Outlet elevation : EL 72.50

(1) Calculation of discharge

The discharge is calculated by means of the following expression.

$$Q = A \cdot V$$

$$V = \sqrt{\frac{2 \cdot g \cdot \Delta H}{1 + f_e + f_b + f' \frac{L}{R}}}$$

where;

Q : Discharge (m³/s)

V : Velocity of discharge (m/s)

g : Acceleration of gravity (= 9.8 m/s²)

ΔH : Head difference (m)

f_e : Coefficient of loss due to the inlet (= 0.2)

f_b : Coefficient of loss due to bend and curve (= 0.125)

$f' \frac{L}{R}$: Coefficient of loss due to friction (= $\frac{2 \cdot g \cdot n^2}{R^{4/3}} \cdot L$)

n : Coefficient of roughness (= 0.013)

R : Hydraulic radius (= A/P)

L : Waterway length (m)

P : Perimeter (m)

$$A = A_o - \left\{ \theta_o - \left(\frac{h_o}{r_o} \right) \sqrt{1 - \left(\frac{h_o}{r_o} \right)^2} \right\} r_o^2$$

$$P = P_o - 2 \cdot \theta_o \cdot r_o$$

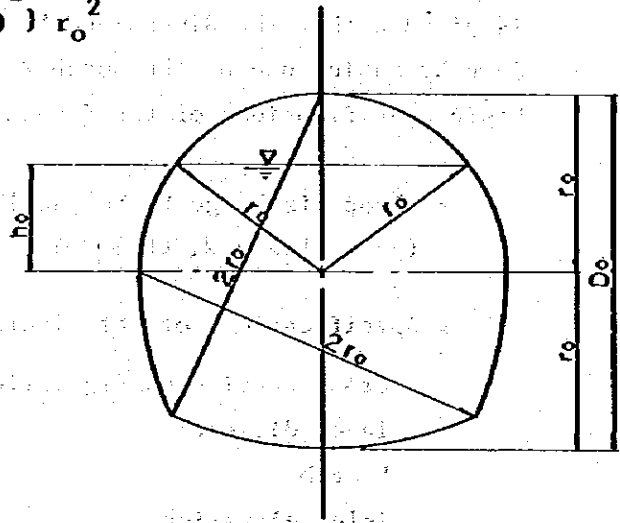
where;

$$\theta_o = \text{rad } \theta_o$$

$$\sin(90^\circ - \theta_o) = \frac{h_o}{r_o}$$

$$A_o = 3.1417 \cdot r_o^2$$

$$P_o = 6.2832 \cdot r_o$$



(2) Diversion channel water level versus discharge rate

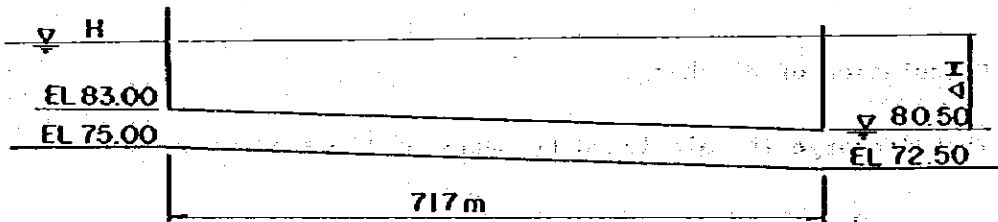


Table 2-32 Calculation of Discharge Volume

H	ΔH	h_o	$\frac{\gamma}{\gamma_o}$	P	A	R	$f \frac{L}{R}$	V	Q
75.5	↑ 2.5 ↓	-3.5	2.636	5.082	4.115	0.810	3.147	3.310	13.6
76.0		-3.0	2.419	6.821	6.433	0.943	2.568	3.548	22.8
76.5		-2.5	2.246	8.205	9.331	1.137	2.001	3.838	35.8
77.5		-1.5	1.955	10.530	16.337	1.541	1.334	4.292	69.7
78.0		-1.0	1.823	11.584	20.023	1.729	1.145	4.454	89.2
79.0		0	1.571	13.606	27.939	2.054	0.910	5.682	130.8
80.0		1.0	1.318	15.627	35.855	2.294	0.785	4.819	172.8
81.0		2.0	1.047	17.794	43.245	2.430	0.727	4.387	211.3
82.0		3.0	0.723	20.390	49.446	2.425	0.729	4.884	241.5
82.2		3.2	0.643	21.024	50.456	2.400	0.739	4.872	245.8
82.4		3.4	0.555	21.734	51.359	2.363	0.755	4.854	249.3
82.6		3.6	0.451	22.564	52.132	2.310	0.778	4.828	251.7
82.8		3.8	0.318	23.632	52.737	2.232	0.814	4.786	252.4
82.9		3.9	0.224	24.379	52.953	2.172	0.844	4.753	251.7
83.0		4.0	0	26.172	53.072	2.028	0.925	4.666	247.7
85.0	4.5	↓	↓	↓	↓	↓	↓	6.261	332.3
86.0	5.5							6.921	367.3
88.0	7.5							8.082	428.9
90.0	9.5							9.096	482.8
92.0	11.5							10.008	531.2
94.0	13.5							10.844	575.5
96.0	15.5							11.619	616.6
98.0	17.5							12.346	655.2
100.0	19.5							13.032	691.7
102.0	21.5							13.684	726.3
104.0	23.5							14.307	759.3
105.0	24.5							14.608	775.3
106.0	25.5							14.903	790.0
107.0	26.5							15.192	806.3
108.0	27.5							15.476	821.4
109.0	28.5	15.755	836.2						
110.0	29.5	16.029	850.7						
111.0	30.5	16.299	865.0						
112.0	31.5	16.546	879.1						

The "water level versus discharge rate" curve of the diversion tunnel is shown in Fig. 2-34. On the other hand, the relation between the peak flood flow and probability year is shown in Fig. 2-35.

When the calculations are carried out by assuming the 100-year probability discharge rate (peak discharge rate = $2,700 \text{ m}^3/\text{s}$), the maximum discharge of the diversion tunnel becomes $850 \text{ m}^3/\text{s}$, and the maximum water level rise becomes 110.000 m. Consequently, the elevation of the coffer dam is considered EL111.500, by taking a margin of safety of 1.50 m. (Storage reservoir wind wave 1.2 m + margin of safety 0.3 = 1.50 m).

Fig. 2-34 Water Level-Discharge Curve of Diversion Tunnel

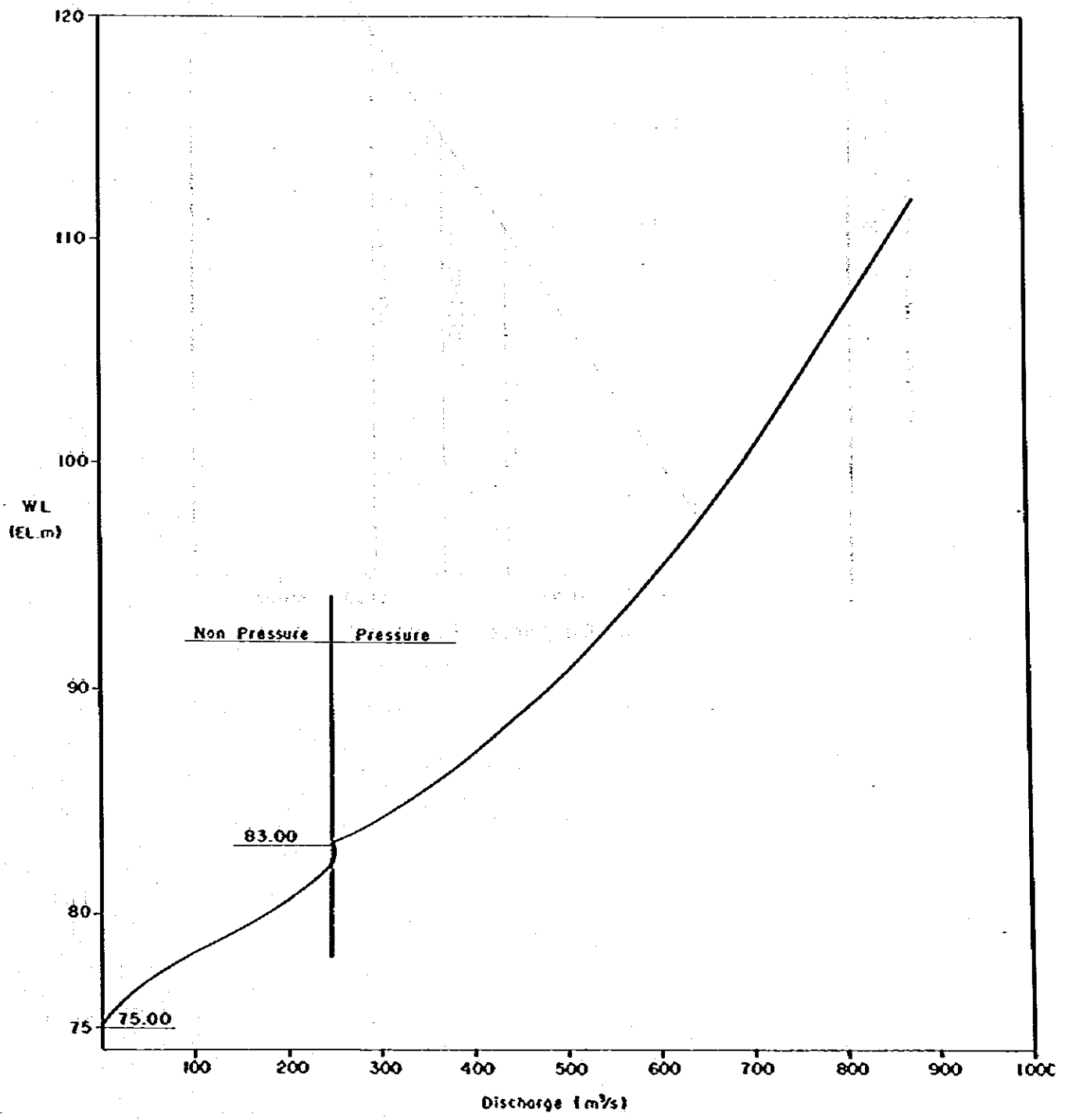


Fig 2-35 Probable Flood Discharge

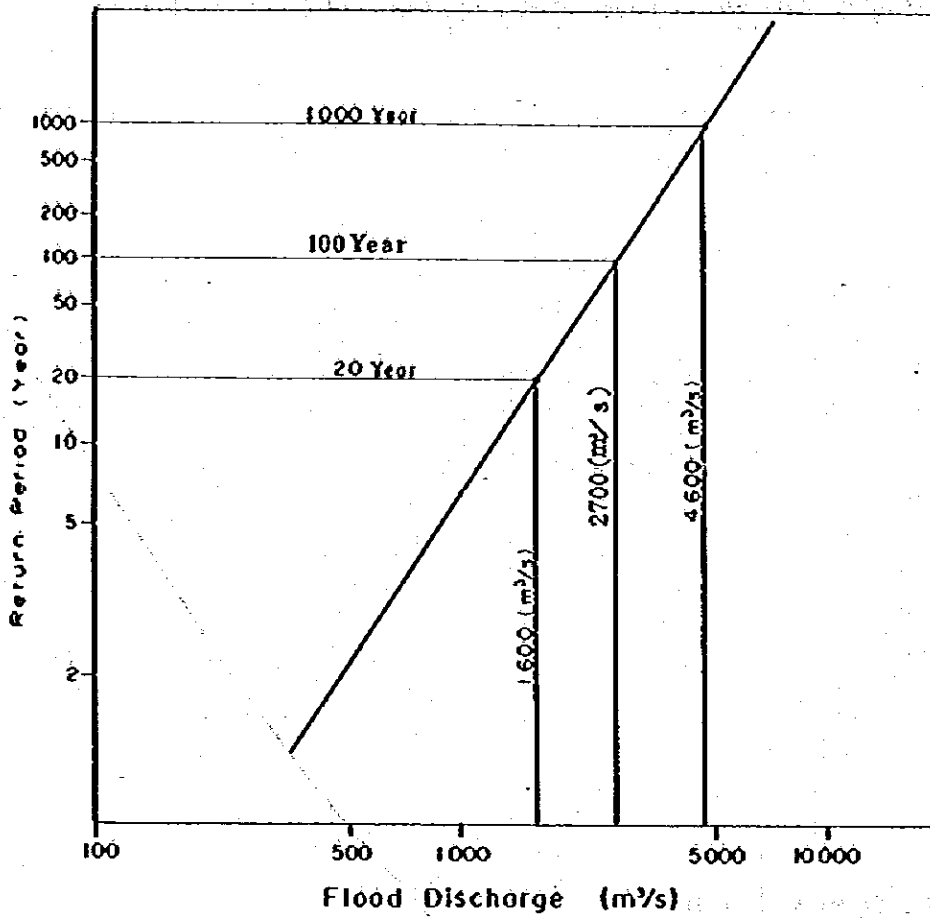


Fig. 2 - 36 Discharge and Water Level during Flood

