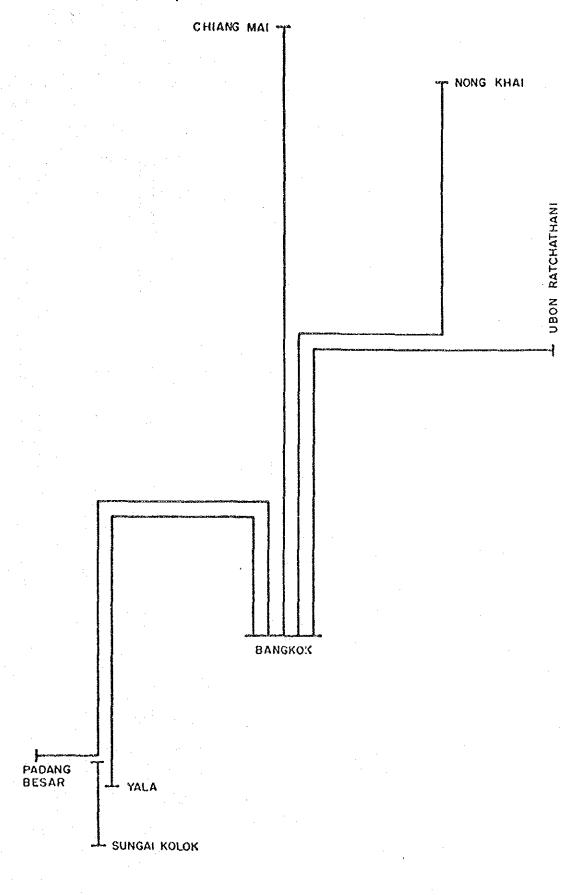
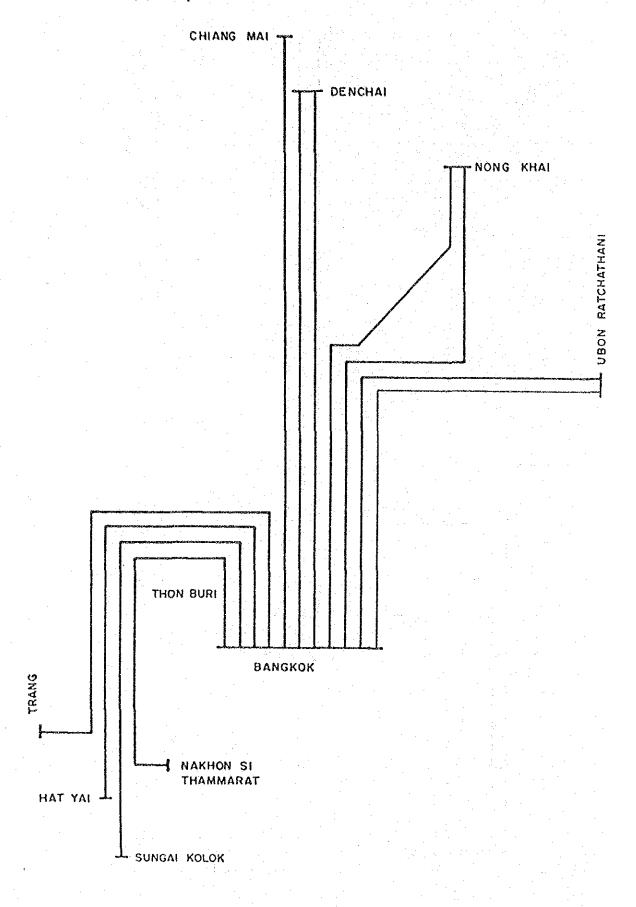
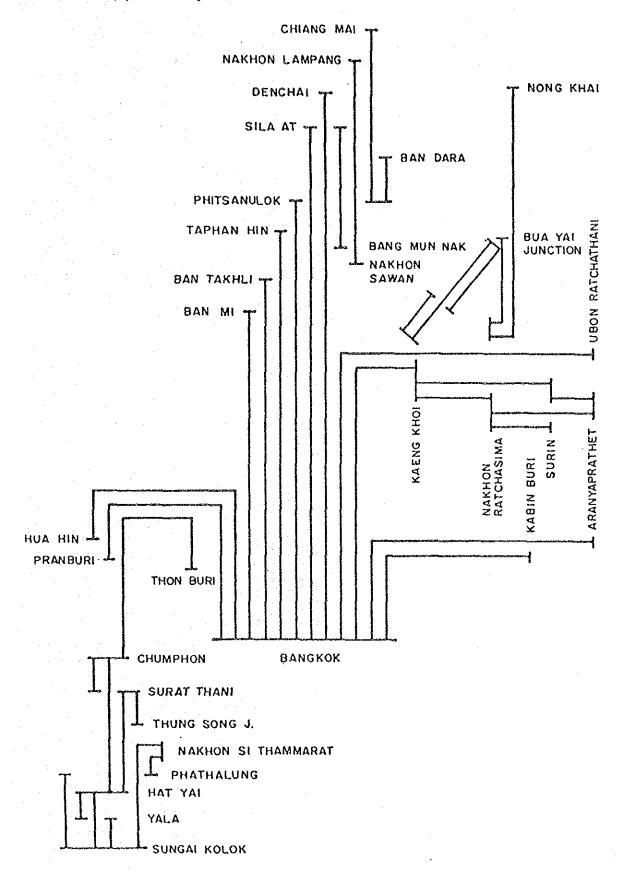
22 Total : 19,766 Total : 15,370 7 80 414 1,302 õ 552 1986 Ω 573 SUN! (MON) 1,164 9 ñ 564 Appendix 4.1.2 Fluctuation by Hour 7 5 806 ũ 172-1,299 Ö 584 O) 1,907 546 Ø 1,935 φ 2,921 S) 1,269 3,000 person 2,000

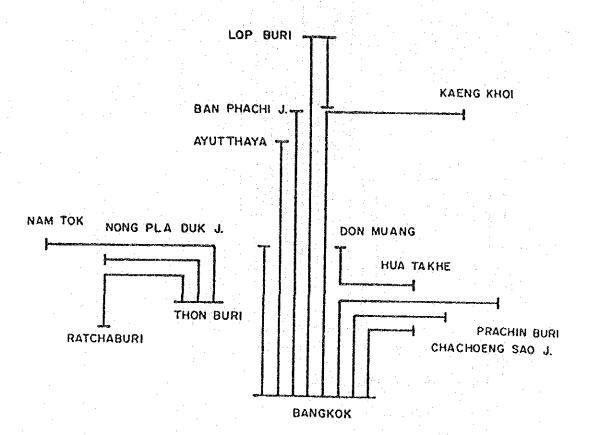
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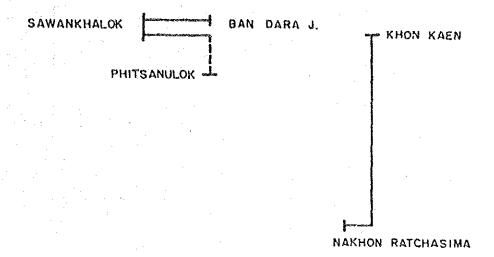
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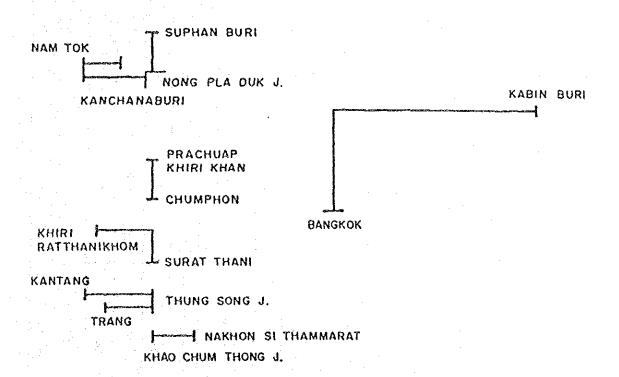








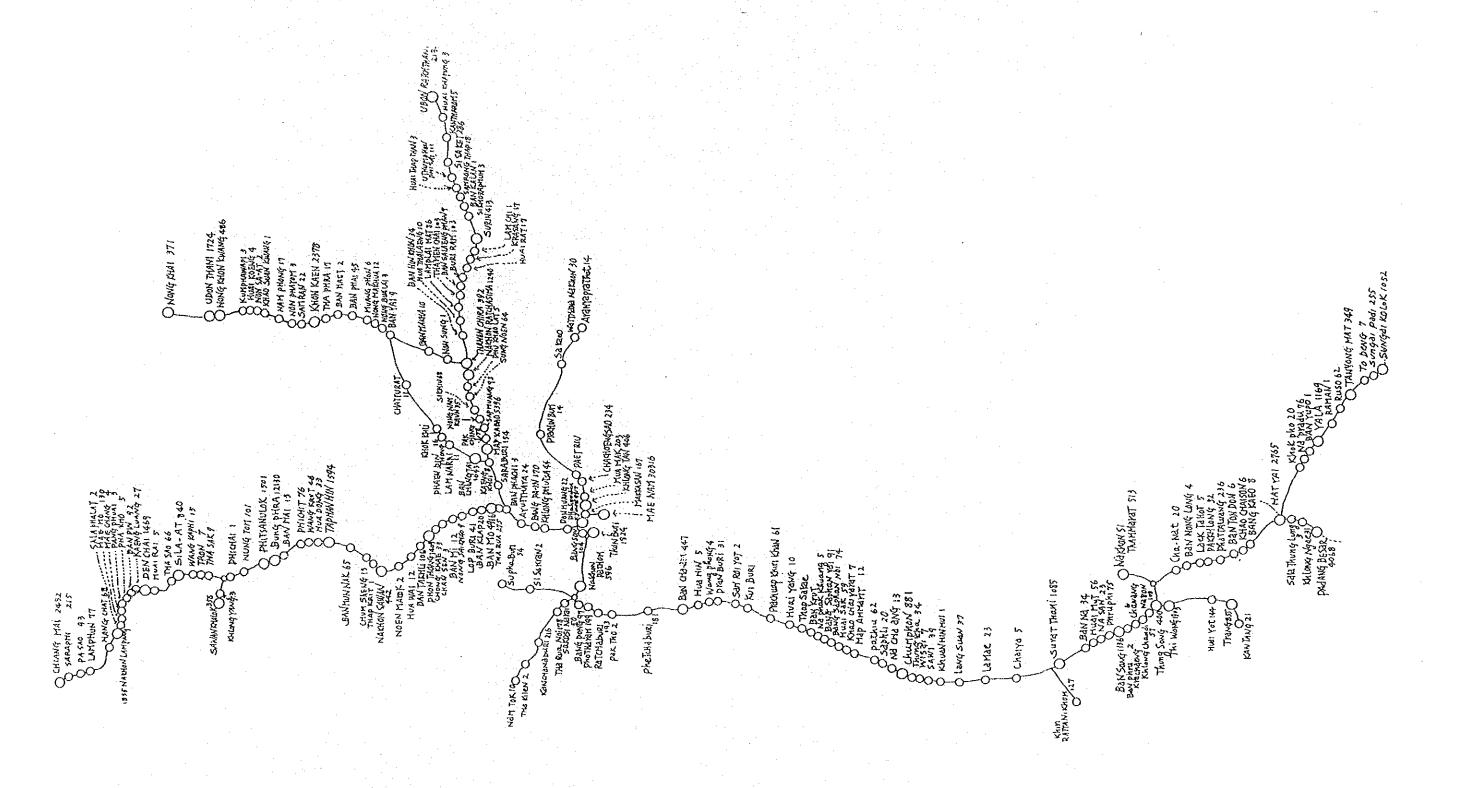




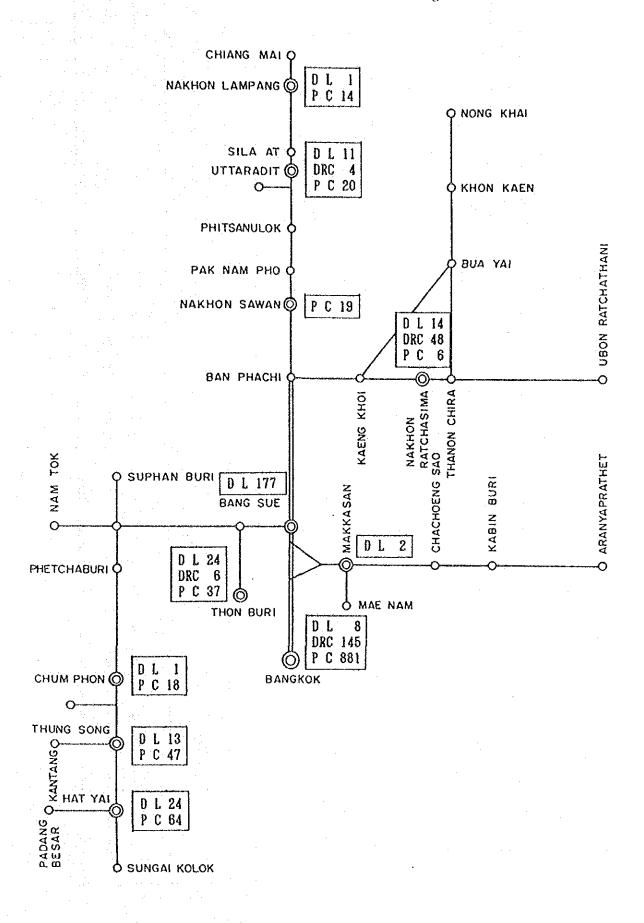
Comparison of the Passenger's fare and Arrival time between Bangkok and Major Cities by Trains, Bus and Airline Appendix 4.1.4

	<u></u>				***************************************									
Transportation			Ra	: . w B	>				ង	S		Ą	וויוים	9
/	Distance		Far	. 9		Tim	8	Distance	r.	r e	6	Distance	ı	, ,
 Name of City	(Xm)	l st	2 nd	3 rd	Express	Rapid	Ordinery	(KE)	Air- Conditioned	Air- Conditioned Conditioned		(Km)	ខ	U E
 Chisng Mai	751	537	255	121	13.40	14.50	13.10	713	242	133	9.00	585	1,100	1.00
Nakhon Lampang	642	463	221	106	11.21	12.29	16.33	610	202	115	8.00	l	ı	1
Uttaradit	485	356	172	82	7.44	8.41	9.58	541	185	102	7.30	ı		1
Nakhon Sawan	246	197	66	48	4.05	8.18	4.45	238	87	47	3.30	l	ı	. 1
Lop Buri	133	111	23	828	2.25	2.15	2.39	153	60	32	2.15	ı	ı	ł
Ubon Ratchatheni	575	416	200	32	9.30	9.55	13.10	679	229	127	3.40	ı	1	l
Nong Khai	624	450	215	103	10.05	10.45	1	614	203	115	8.40	1	1	
Surin	420	312	153	73	7.08	7.21	9.27	451	155	88	6.25	1	1	
 Khon Kaen	450	333	162	77	7.32	8.04	10.15	444	153	85	6.30	361	710	40
Nakhon Ratchasima	264	207	104	50	4.48	4.51	6.21	256	28	5.	3.40	1	1	
Hat Yai	945	664	313	149	16.30	18.40	1	1,013	339	187	13.00	782	1.530	3.15
 Suret Thani	651	470	224	107	12.13	12.26		899	225	125	8.20	812	1.190	00
Chumphon	485	356	172	82	9.05	3.06	11.25	499	160	95	6.10	,	1	
 Kanchanaburi	133	111	57	28	1	I	3.14	621	53	23	1.35	1	1	1
Nakhon Pathom	64	54	28	14	1.22	1.22	1.32	28	24	13	45	1		1
(	,			•										

Cost for railway which shown in this table only for the fare, all supplementary tariffs are excluded. Note:



Appendix 4.1.6 Allocation of Rolling Stocks



Appendix 4.1.7 Statistics of Rolling Stock Repair of Mechanical Division

W		Moti	ve Powe	wer Div	ision			Makka	san	
	Imonth	S wonths	6 wonths	Iyear	2 years	4	Heaves	Heavey repair		
D D	period	period	period	period	period	2 .	All Pa	Part Accident	accident	7
	759	259	011	32	97	1.136	2 12	214 1	တ	proq (V)
D R C	l month period	3 months period	6 months period	12 months period	18 months period	- 20 - 10	Неаvey	Accident	Part	Total
Powor respondence	587	183	100	36	4	910	က	*vat		ng ja
Trailer car	<b>!</b>	15			89	CO Share	•	<b>⇔</b>		#G
	Heavey	Medium	Perlod	Out of Period	Other	Total	Heavey repair	epair Part	Accident	ا د د ه
O O	1,038	3,183	2, 173	4,338	115.871	122, 629	235	1 57 -	7 57	300

(1) Northern Line

	Distance From Bangkok	7	7.5km 9	30km 133	133km 18	181km 24	246kr 319	319km 389	389km 488km		534km 64	642km 751
	Section	Bang Sue Bang Sue	Bang Sue       Ban Phachi	San Phachi I Lop Buri	Lop Buri       Ban Mi	San Mi I Nakhon- Sawan	Makhon Sawan I I Thaphan Hin	Taphan Hin       Phitsanulok	Phitsanulok f Silm At	Sile At I Den Chai	Den Chai f Makhon Lampang	Nakhon Lempang I Chieng Mai
M M M M M M	Maxigus Gradient (960)	10	10	10	01	10	01	10	10	22	æ	88
Miniaus	Minimum Curvature Radius (m)	400	908	800	1200	1000	001	200	300	180	180	180
Effecti Station	Effective Length of Track in the Station	220	200	200	500	200	200	200	900	450	450	600
Line Capacity	pacity	217	137	73	57	57	48	89	83	32	28	28
	Passenger Train	46 (53)	46 (34)	38	30	88	30	28	22	<b>V</b>	ట	€
30	Freight Train	36	34 (28)	28	28	28	22	50	10	0	10	0
20 0 0 0	Totel	82 (53)	80 (62)	64	88	56	25	£0.	32	5%	81	18

Note (1) Figures in parenthesis mean the number of trains coming from other lines (2) Passenger Trains include mixed trains (3) Freight Trains include temporary trains

(2) Northeastern Line

•				***************************************	***************************************			***************************************		***************************************	CARLES OF THE PROPERTY OF THE PERSON NAMED IN		-	
	Distanc	Distance From Bangkok	# XOS	125kg 1	134kg 1	180km 2	284k a	376km	420km	515km 5	575km 3	348km	450ks	589kz 824 kz
		Section	Ban Phach!   Kachi Khol	Koeng-Khoi   	Kap Kabao I Pak Chong	Pak Chons     Nakhon   Ratchasiss	Nakhon Retchasima Buri Res	Buri Rem Surin	Surin 1 Si Sa Ket	Si Se Ket   Ubon   Ratchathani	Mokhon Retchasiza Bun Yal	Zhon Kaen	Khon Kaen I Udon Thani	Udon Thani Kong Khai
	Maxisus	Maximum Gradient (960)	10	10	22	*	10	20	Less Than 10	10	Less Than 10	ఱ	Less Than 10	O
2 سم	Minimum Eadius	Minimum Curvature Esdius (m)	800	800	180	400	400	1000	1990	1000	1000	2002	88	300
380 -	Effect! Track	Effective Length of Track in the Station	200	200	500	500	200	500	200	200	202	500	200	88
	Line Capacity	pacity	*8	25	52	72	77	\$4	44	*	88	88	88	88
		Passenger Train	ਲ	30	30	30	<b>58</b>	92	9	89	82	<b>&amp;2</b>	12	ដ
		Freight Train	80	20	81	22	so:	₩	ట	80	8	01	9	72
	80 m	[ota]	7	90	48	75	3,5	34	72	83	24	28	83	*
											The second secon			

255 Aranyaprathet Kabin Buri Ü 8 630 83 c 161km Prachin Buri Kabin Burl 8 30 8 28 9 C 0 121ka Prachin Buri Chachoeng Sao 000 2 430 28 7 \* Ö 6!kg Hua Takhe ! Chachoeng Sao 2000 500 9 84 23 ន 0 3.7.2 Hus Takhe Hus Mak I 2000 င္ထင္တ 2 8 24 Ç. 88 | 5k Bangkok I Hun Mak 2 ŝ 200 8 36 8 22 Effective Length of Track in the Station, Minisuz Curvature Radius (m) Distance From Bangkok (%) Passenger Train Section Freight Train Maximus Gradient Total Line Capacity Musber Train 50

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Eastern Line

(3)

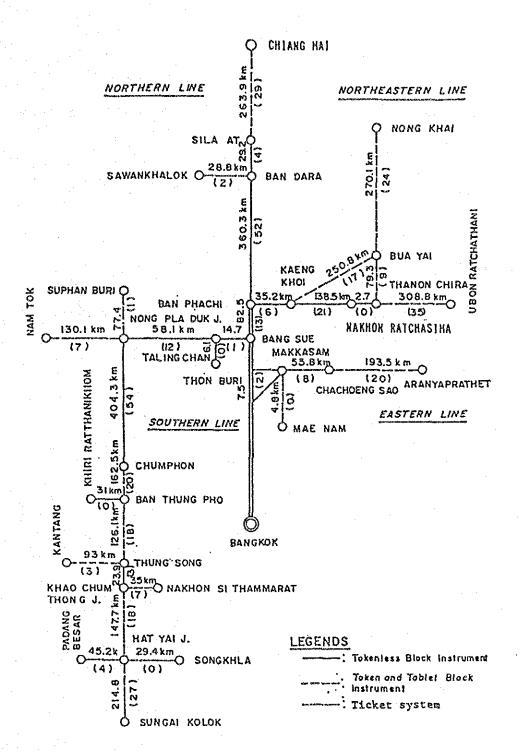
Nata Sungai 1055km 1159 60 9 88 14 23 60 60 -1 Het Yei M M M 엻 8 9 2 8 26 945km 00 Phatta-Lung Phaita Hat Yai 8 5 8 65 P 9 2 8 \$62km Thung 8 200 33 80 ě ij 60 773k# Thung Surat Less Than Less Than 800 503 œ 8 \* S 651km Pran Buri Chusphon Chumphon Surat Thani 350 00% 38 \* 7 8 485km 9 8 500 <del>\$</del>0 8 7 8 234km Hue Hin Press Am Rus Nin 280 200 23 8 \* 8 229k B Nakhon Nong Pia Bancha-Phathom Duk 9991 500 2 ន 7 ... 203k¤ Nakhon Nong Pisa Bancha-Pathosa Duk **400** 200 23 ន 3 33 80km 8 200 42 প্ত ន 8 64km Taling 8 8 75 প্ত ន ŝ 22kB Tellng Chan Bangkok 6 8 <u>نځ</u> دی Š ఙ Effective Length of Track in the Station 3 Distance From Bangkok Minumum Curvature Radius (% %) Passenger Train Section Freight Irain Maximum Gradient Line Capacity. Total Number Trains j

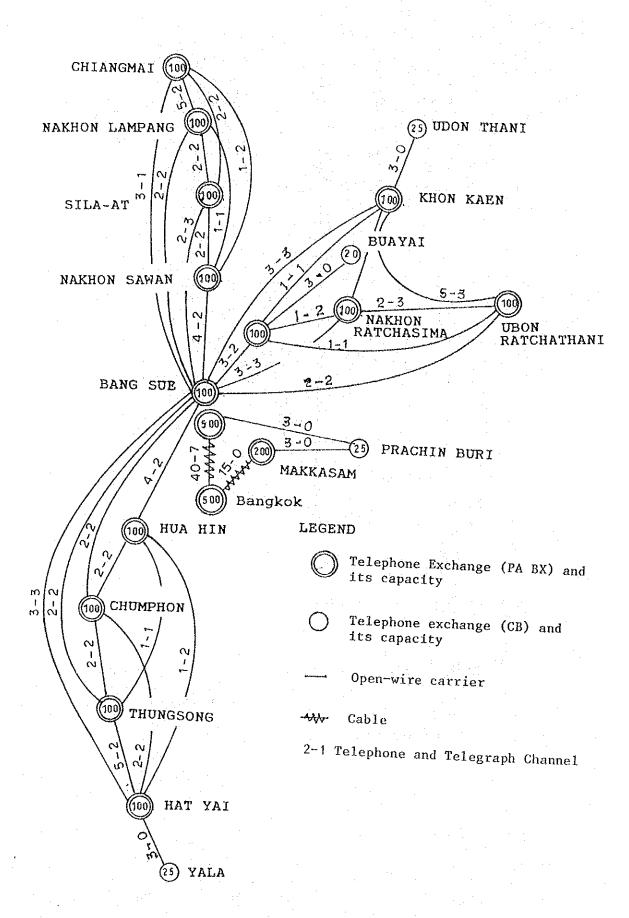
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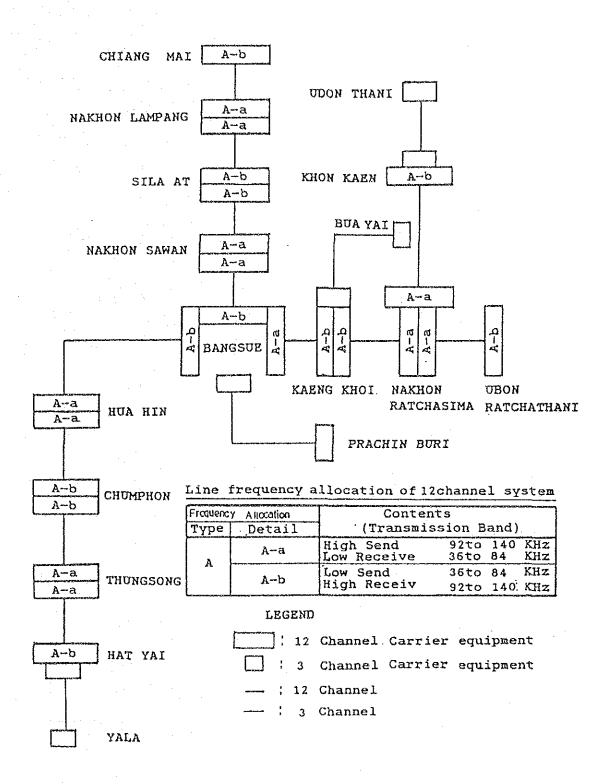
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Southern Line

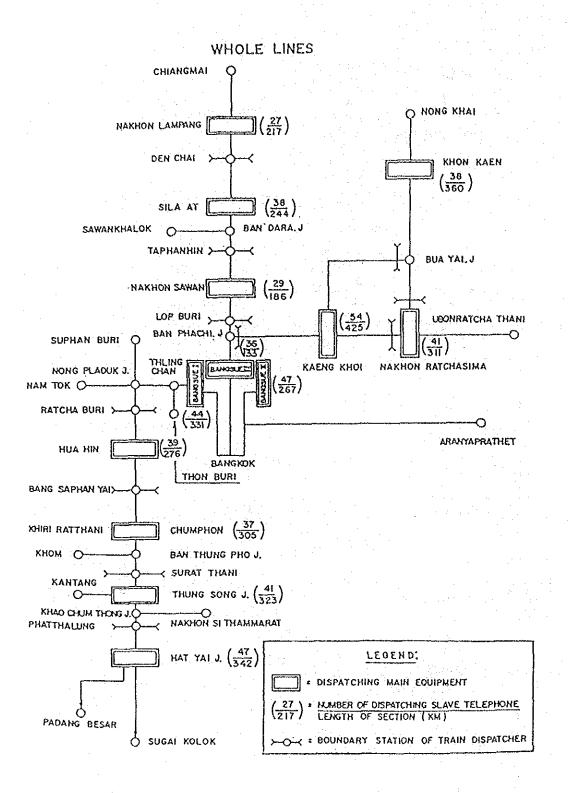
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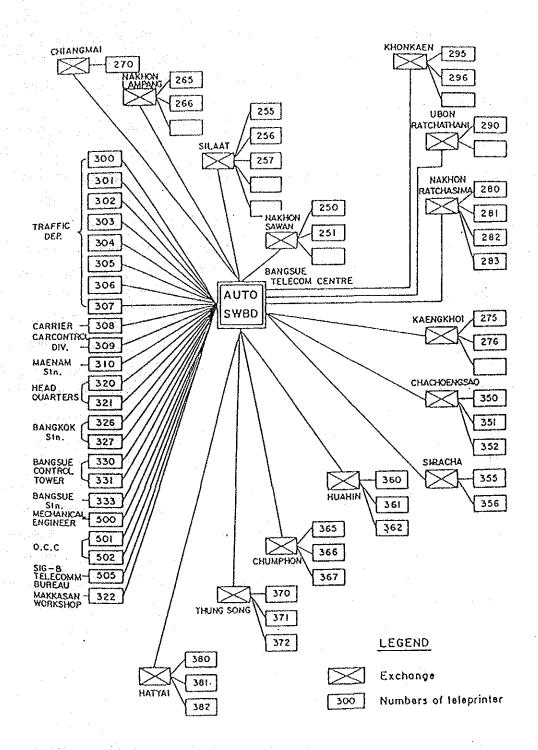






Appendix 4.1.12 Train Dispatcher Telephone Network





Appendix 4.3.1 Improvement of the Transportation of Agricultural Products

#### 1. Present Condition

Agriculture is the basic industry in Thailand, and its production is very large, accounting for 18% of the total domestic production.

Rice, 18.73 million tons; Maize, 3.55 million tons Cassava, 20.00 million tons; Sugarcane, 23.87 million tons (for fiscal 1983)

The railway traffic shares of these materials are very small. Both rice and maize are showing a decreasing trend with peaks of 570,000 tons in 1977 for rice and 330,000 tons in 1982 for maize. In 1985, rice was 440,000 tons, maize was 220,000 tons, and both cassava and sugar molasses were zero.

The transportation of agricultural products is a wide-area-dispersion type, and a railway transportation system connecting limited points with lines has limits in inducing shipments even if a number of small stations were installed. Rather, the installation of small stations is apt to degrade the quality of transportation service on the whole. Moreover, transportation services via yards are greatly inferior to trucks in speed and punctual delivery.

#### 2. Future Direction

Thus, in the future, it will be necessary to induce such commodities to use the railway by providing a stock point at each center of collection and distribution for them. The commodities will be collected in their vicinity, arranged, stored, and their transportation standardized; thus, offering them direct transportation services (station-to-station transportation) from dispatch to arrival.

#### 3. Proposed Sites for Bases and Handling Items

#### (1) Rice

About 420,000 tons of rice was transported in 1985, departing mainly from Sila-At, Phitsanulok and Taphan Hin along the Northern Line, Nakhon Ratchasima, Khon Kaen, Udon Thani, Ubon Ratchathani and Surin along the Northeastern Line and Nakhon Pathom along the Southern Line

and arriving mainly at Mae Nam and Thung Song, and Hat Yai and Yala in southern Thailand.

The future traffic volume of rice is estimated at 450,000 tons for 1996 and 480,000 tons for 2006. To secure such traffic volumes, it is desired to provide a stock point in each of the following stations that are located at the centers of departure and arrival and, at the same time, improve the transportation services through the standardization of transportation or uni-product transportation.

o Proposed stations in the departure zones (figures in parentheses show the handling tonnage for 1985 in units of thousands of tons)

Northern Line

Sila-At (30), Phitsanulok (15),

Tahan Hin (35)

Northeastern Line

Nakhon Ratchasima (15), Si Saket

(15), Surin (15), Ubon

Ratchathani (30), Khon Kaen (25),

Udon Thani (30)

Southern Line

Nakhon Pathom (30)

o Proposed stations in the arrival zones

Eastern Line

Mae Nam (100)

Southern Line

Thung Song (50), Hat Yai (50),

Yala (60), Sungai Padi (50)

#### (2) Maize

The amount of maize transported was 22,000 tons in 1985, departing from Den Chai, Sila-At, and Sawankhalok along the Northern Line, and arriving for the greater part at Malaysia via Padang Besar. Regarding the future traffic volume, some increase is expected for both 1996 and 2006. Thus, it is desirable to provide a stock point in each of the following stations that are located at the centers of the departure zones, thereby improving the services through standardization, and of the transportation for securing the traffic volume.

o Proposed stations in the departure zones

Northern Line

Den Chai (50), Sila-At (30)

Sawankhalok (30)

Note: The volume passing through Padang Besar is 140,000 tons a year.

#### (3) Cassava, etc.

Cassava is transported generally by trucks at present. But the short-circuit line will induce the cassava flow from the northern and northeastern parts to the Laem Chabang Port by railway. Thus, it is desirable to provide stock points in each of the following stations that are located at the centers of the departure zones; thereby improving services through the standardization and the like of transportation for securing the traffic volume.

o Proposed stations in the departure zones

Northern Line

Northeastern Line

Nakhon Sawan, Phitsanulok Khon Kean, Nakhon Ratchasima, Si

Sa Ket

#### 4. Others

Selection, functions, scales, method of maintenance, and other specific matters concerning the stock points will be examined later.

# Appendix 4.3.2 Promotion of Container Transportation

#### 1. Containable Cargo Volume

As the result of a survey, with the flow of cargo in 1985 taken as a base, the containable cargo volume is estimated at 671,000 tons.

SRT 1985 traffic volume ...... 5,596,000  $y_{\text{ni-product freight car transportation}}$  .....  $\triangle 4,115,000$ 

011 2,575,000

Cement 1,298,000

Gypsum 242,000

Designed for uni-product freight .....  $\triangle$  633,000

car transportation

Rice 418,000

Maize 215,000

Non-containable cargo due to shape, etc. ......  $\triangle$  177,000

Containable cargo volume ..... 671,000 tons

#### 2. Selection of Handling Stations

As container transportation is outstanding in rapidness and punctuality, it is suitable for transportation of general cargo. The following 14 stations that were chosen are located in cities that have large populations, and would serve as pivotal points of transportation.

Central part Mae Nam, Bang Sue (4,950)

Northern Line Nakhon Sawan (95), Phitsanulok (72),

Nakhon Lampang (72), Chiang Mai (150)

Northeastern Line Nakhon Ratchasima (191), Surin (34),

Ubon Ratchathani (100), Udon Thani (81),

Khon Kaen (116)

Southern Line Surat Thani (64), Thung Song (pivotal point

of transportation), Hat Yai (114)

Note: Figures in parentheses show the population of cities in units of thousands of persons.

## 3. Flow of Containable Cargo between Handling Bases

For cargo handled by the foregoing stations and within a 20 km radius of their areas, the flow of cargo volume between these 14 stations are calculated by item and by departure and arrival to be 286,000 tons (See Table 1).

### 4. Determination of Handling Bases

It is proposed to promote container transportation tentatively for Mae Nam, Bang Sue, Chiang Mai, Surat Thani, and Thung Song and Hat Yai, of which the collection of a considerable amount of cargo is expected from the foregoing 14 stations. The container traffic volume between 6 stations is 262,000 tons. Particularly, container trains may be set up between two stations versus three stations, vis-a-vis Mae Nam and Bang Sue versus Surat Thani, Thung Song and Hat Yai.

Marine container transport from the Laem Chabang Port to Bang Sue is not included.

#### 5. Prospects of Container Traffic Volume in the Puture

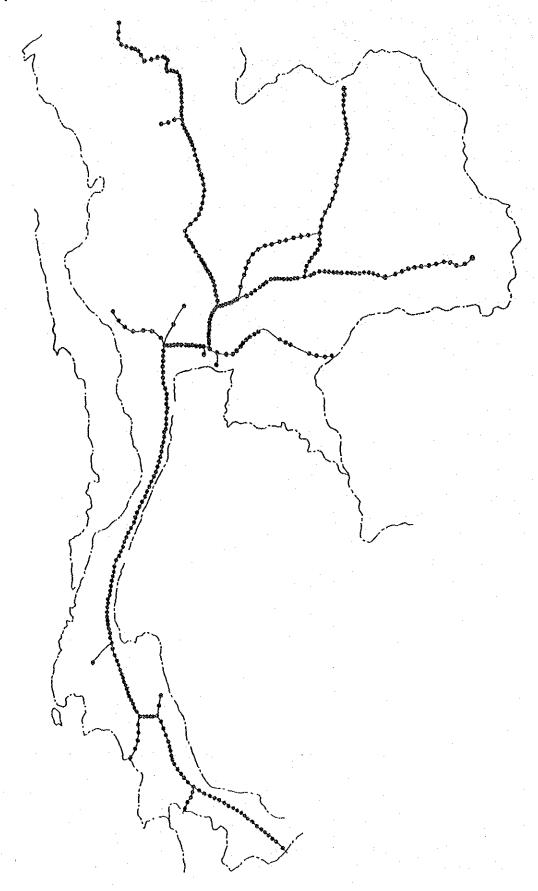
Traffic volume in the future is estimated at 360,000 tons in 1996 and 400,000 tons for 2006; if better transportation services are offered, transfer of transportation shares from trucks to the railway is expected.

Table 1 Flow of Containable Cargo between 14 Stations

Ú.,	استستا		·	j		·	,	····		r		<u></u>		· · · · · · ·		
/year) (1985)	Total	(20,312) 22,881	79,308 (96,785)	\$7	87	1,176	(23,321)	15	269	2,094	231	\$68	(32,142) 32,771	(51,825) 51,975	(38,552)	(85,808)(262,937) 87,919 286,463
(Unit: con/year)	Hat Yaı	6,500	79,308	7		923	E)		130	163	107	37	279	127		(85,808)
5	Thung Song	07	7,582			7	6	14				15	12		7	(3,306)(7,622) 3,315 7,678
	Surat Thani		3,306											O.		3,306)
	Udon Thani		2,482				847	F-4		<b>-</b> →	15			3		3,149
	Khon Kaen		1,063					15	(					ო		1,081
	Ubon Ratchathani		6,054				2	2	76			Ťī.				6,095
	Surin		957	00		2		٣		16	F1			2		686
÷	Nakhon Ratchasima		1	4		σ			71	н	1	9		7	7	36
	Chiang Mai	13,772	6,589			33		۵						1	1	(20,361) 20,401
٠	Nakhon Lampang		2,596	11											- 2	2,609
	Phitsanulok		543	15		13	2									573
	Nakhon Savan	54	613							-				1	209	848
	Bang Sue	2,551		6	87	194	858	6	66	1,911	107	597	120	16,068	16,884	(33,930)
	Mae Nam		136				22,463	Ħ				364	32,022	35,757	21,668	(111,910)(33,930) 112,411 39,356
	Q O	Mae Nam	Bang Sue	Nakhon Savan	Phitsanulok	Nakhon Lampang	Chiang Mai	Nakhon Ratchasima	Surin	Ubon Ratchathani	Khon Kaen	Udon Thani	Surat Thanî	Thung Song	Hat Yai	Total

Note: Figures in parentheses are the forecasted container traffic volume for the present

Appendix 4.3.3-(1) SRT Freight Handling Stations (1985 - 359 Stations)



Appendix 4.3.3-(2) SRT Main Freight Handling Stations

(1985 - Handling Volume 1000 Tons or More, 140 Stations) Q CHIANG HAI 245 NAKHON LAMPANG 185 6 DEN CHAI NONG KHAI 37 UDON THAN1 172 NONG KHON KWANG 49 SAWANKHALOK 36 PHITSANULOK 150 BUNG PHRA 1213 KHON KAEN 238 TAPHAN HIN 159 QNAKHON SAWAN 44 PHONG SHONG 141 UBON RATCHATHANI 213 BAN CHONG TAI BANMO MAPKABAO 539 NAKHON 8 PATHOM O BANG O 59 Q SUE 992 THON BURLO KHLONG TAN 41 MAENAM 3032 CHUMPHON 88 Figures show handling tonnage Note: in units of thousands of tons a year. SURAT THANK 108 Q BAN SONG 114 O NAKHON SI THAMMARAT 51 THUNG SONG 40 THI WANG 190 TRANC 850

QTANYONG MAT 35

QSUNGAI KOLOK 105

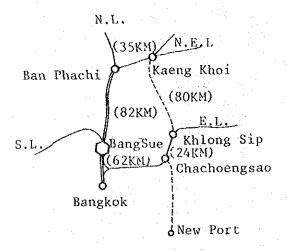
HAT YAI 227

MALA 117

PADANG BESAR 407

# Appendix 4.3.4 Freight Transportation Routes After Opening of New Port Route and Northeastern Route

#### 1. Outline



## 2. No. of Freight Cars Operated Among New Port and Other Lines

D D	Northern Line	North- eastern Line	Southern Line	Bang Sue	New Port
Northern Line					38 28 ( 24)
Northeastern Line					41 ( 21) 57 ( 29)
Southern Line					16 20
Bang Sue					20 ( 32) 26 ( 38)
New Port	18 19 ( 24)	26 ( 21) 28 ( 29)	57 72	14 ( 32) 12 ( 38)	115 ( 53) 131 ( 91)

Note 1: The top row is for fiscal 1996, while the bottom row is for fiscal 2006.

Note 2: Figures within parentheses are for the number of direct freight cars separately.

3. Comparison of Transportation Distance and Arrival Times

	Via E	Via Existing Lines	Lines					Ví	Via New Line		
	ě			ı	Š				Arriva	Arrival Time	
Section	Distance		Arrival lime	ттше	ulstance		C.K.P Relay	slay	C.K Relay	K.P Relay	K Relay
	Chachoengsao - Bang Sue	63 Fa	Running	4.5 h	Chachoengsao - Khlong Sip	24 km			Running 2.6 h		Running 2.6 h
New Port Line (Chachoengsao)	Bang Sue -	82	Relay	12.0	Khlong Sip -	80			Relay 16.0	:	Relay 8.0
Northeastern Line	Ban Phachi -				1000 N						
(Kaeng Khoi)	Kaeng Khoi	35									
	Total	180 km	Total	16.5 h	Total	104 km			Total 18.6 h		Total 10.6 h
	Chacheongsao	63	Running	3.6	Chachoengsao - Vhlong Stw	54	Running	3.47 h		Running 3.47 h	
New Port Line (Chachoengsao) and		82	Relay	12.0	Khlong Sip - Kaeng Khoi	08	Relay	24.0		Relay 16.0	
Northern Line (Ban Phachi)					Kaeng Khoi - Ban Phachi	35			4,	·	
	Total	145 km	Total	15.6 h	Total	139 km	Total 3	27.47 h		Total 19.47 h	

Note: Calculations use a travelling speed of 40 km/h, and a yard relay time of 12 hours for Bang Sue and 8 hours for other yards.

Appendix 4.4.1 Train Operation Section

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Appendix 4.4.2 Passenger Train Consist

(1) Express, Rapid

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	Ö	BSC.	BNS.		881.	втс.		BNS.	erc.	BTC.	BTC.	BSC.	BNS.	BNS	BTC.	втс.	BTC.	втс.
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CONSIST	ω	втс.	ввт	втс.	BTC.	BTC.	втс	BSC.	BTC.	BTC.	BTC.	BNS.	вяс	BSC.	BTC.	BTC.	BTC.	BTC.
VIN	2	BTC.	BTC.	BBT.	втс.	BTC.	BTC.	ASC.	втс.	BTC.	втс.	BNS.	BNS.	BTC.	втс.	втс.	B3T.	BTC.
TRAIN	9	втс	BTC.	BTC.	BTC.	втс.	BTC.	BTC.	BTC.	BTC.	BBT	BNS.	BNS.	BTC.	BTC.	BTC.	BTC.	BTC.
	5	BTC.	втс.	BTC.	втс.	188	BBT	втс.	BTC.	втс	втс	BNS.	BNS.	BTC.	втс.	BTC.	BTC.	BTC.
	4	BTC.	втс.	BTC.	BTC.	BFV.	BFV.	BTC.	BTC.	втс.	втс	BNS.	BNS.	втс.	втс.	втс.	BTC.	BTC.
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(2) Ordinary, Commuter, Mixed

TRAIN NO. TRAIN CONSIST	BSC # 10 124 0. BTV 7BTC BBT BST #10 -	BSC = 10 125/126 D. BTV 5BTC BBT. BST. =8	9 127/128 D. BTV. 5BTC. BBT. #8	131/132/133/134 D. BTV. 5BTC. BBT. BST. #8	129/130 /143/144 D_ BTV. 5BTC. BBT. = 7	3 147/48 D. BTV. 4BTC. =5	149/150 D. BTV. 48TC. #5	169/170 D. BTV. BBT. 48TC =6	175/176 D_ BTV. ILBTC. =12	354/353/350/345 D. BTV BTC. #2	363/364 D. BTV. 3.BTC. = 4	395/396 D. BTV. 3.BTC. =4	405/406/407/408 D_ BTV. 4BTC. =5	415/416/417/418 D. BTV. BTC =2	Note	F : Air-conditioned First	AFC: Air-conditioned First ANS: Air-conditioned Second	A S C : Air-conditioned Second BNF : Boxie First Class Day	S C C C C C C C C C C C C C C C C C C C	BST: Bogie BTC: Bogie	C: Bosie T: Bosie	TV: Bogie	
TRAIN CONSIST	BST.	BST	88T. 8ST. = 9	BBT. BST. * 11	BBT. BST. # II	BBT. BST. #13	BBT. #8	BBT = 7	BBT, BST # 11	88T 8ST. =7	887. ≖6	BBT. BST. =9	<sub>ال</sub>	" 5	BBT. BST. = 7	BBT. BST. = 8	BBT. BST. =13	88T. BST. =16	BBT. BST. * 16	BBT BST = 10	м	38T. BST. #10	3BT. 8ST. 4.8
TRAIN	BFV. 6BTC. BBT.	BFV. 6BTC. BBT.	BFV. 6BTC.	BFV. 8BTC.BBT.	BFV. 8BTC. BBT.	BFV. IOBTC.	вту. ввтс.	BTV 5.8TC.	вту. ввтс.	8TV. 4.BTC. 88T	BTV. 4.BTC.	BTV. 6BTC. BBT.	BTV. 2.BTC.	BTV. 4.BTC.	BTV 4.BTC.	BTV. SBTC.	BFV 10BTC.	BFV. I3BTC.	BFV. 13.BTC.	BFV. 7.BTC.	BTV. 2.8TC.=3	BFV. 7.8TC. 88T.	BTV. 5BTC. BBT.
TRAIN NO.	89 D.	90 D	9.1 D.	-0 26 D-	93 D.	94 D.	95/96 D.	97/98 D.	.01 D.	102 D.	103/104 0.	225/226 D.	317/318,319/320 D.	251/252 D.	61 D.	62 D.	63 D.	64 0.	.0 55	66 D	261/262 D.	119/120 D	123 D

Appendix 4.4.3 Main Particulars of Diesel Locomotives

	- Application of the Control of the		NUMBER A	ND NAME OF LO	COMOTIVES.	CONTRACTOR OF THE PARTY AND
			DIESEL ELECTRIC		DIESEL H	YORAULIC
ІТЕМ.	TECHNICAL SCHEDULE	516 \$30 661 670	4001-4050	4101 4154	30013027	3101 3130
		HI.	GE.	ALE.	HE.	KP.
1	LOCOMOTIVE MAKER	HITACHI. JAPAN	GENERALELECTRI U.S. A	ALSTHOM. FRANCE	HENSCHEL GERMANY	KRUPP
2	YEAR IN SERVICE. BE. (A.D.)		2507 — 2509 (1964) — (1966)	2518 (1975)		2512 (1969)
3	WHEEL ARRANGEMENT.	Co Co	Co Co	Ca Co	e' e'	6 6
4	OVERALL WIDTH. MN.	2815	2794	2800	2800	2800
5	OVERALL HEIGHT ( ABOVE RAIL LEVEL.) MN.	3820	3753	3880	3800	3875
6.	LENGTH OVER AUTOMATIC COUPLERS. MM.	14300	16288	16258	12800	12800
,	AUTOMATIC COUPLER HEIGHT (ABOVE RAIL LEVEL) MM.	850	850	850	850	850
8	WHEEL BASE OF ONE BOGIE MM.	3500	3714	3300	2200	2200
9	TOTAL WHEEL BASE MM.	11200	11932	12370	8700	8200
. 10	DISTANCE BETWEEN BOGIE CENTERS. MH.	9200	8326	9070	6500	6000
11	WHEEL DIAMETER, NEW. MM.	914	914	914	914	914
12	EMPTY WEIGHT. KGS	67250	70178	77500	46500	50500
13	SERVICE WEIGHT. KGS	72000	75000	82500	52000	5 5000
14	MAXIMUM AXLE LOAD. TONS	12	12.5	13.75	13	13.75
15	GEAR RATO BETWEEN MOTOR AND AXLE (AXLE GEAR )	15:76	18 : 93	79 : 18	1:3.62	1:3.94
16	ENGINE 8 MODEL.	M.A.N. W8V2Z/30mA u.L.	CUMMINS VT 12-82	SE MTPIELSTICK	MAYBACH	MAYBACH
17	NUBER OF ENGINE / LOCOMOTIVE	HOYZZ/SOII(A G C.	BIVTA-1710- L	16 PA 4 V 185	MB.12V 493.1Y10	MB.12V 6527810
18	CYLINDER X BORE X STROKE MM	8 X 220 X 300	12V X 139.7 X 152	16V X 185 X 210	12VX 175 X 20S	12 V X 190 X 230
19	MAXIMUM OUTPUT & R.P.M. HP@R.P.M	1040 @ 1000	2 x 660€ 2000	2576 <sup>©</sup> 1500	1200 @ 1500	1500 @ 1400
20	ENGINE OUT PUT, CONTINUOUS HP.	950	2 X 600	2250	1100	1500
21	MAXIMUM TRACTIVE EFFORT AT WHEEL RIM, KG. & ". AOHESION WEIGHT		27500 (N 30%	24800@30%	17160 @ 33%	18150@33 %
22		13140@12.76	17963@ 13	20600@20.8	16900@11	15250@14.5
23	MAXIMUM SPEED. KM/H	70	103	95	<del>-</del>	
24	8RAKING	AIR ON LOCO.	AIR ON LOCO.	AIR ON LOCO.	90 AIR ON LOCO	AIR OH LOCO
25	CAPACITY OF FUEL TANK. ( PER CAR ) L.	3300	<u>VACUUMON TRAIN</u> 3500	<u>Vacadem on train</u> 3500	VACUUMON TRAIN	VACUUM ON TRAIN 3500
26	CAPACITY OF LUBRICATING OIL ( PER ENGINE ) L.	230	265	450	110	2 20
27	CAPACITY OF HYDRAULIC OIL ( ) L				200	
. 28	CAPACITY OF COOLING WATER ( ,, ) L	800	303	600	875	380 850
29	CAPACITY OF SANO BOX ( PER CAR ) L.	420	500	500	410	450
30	CAPACITY OF AIR COMPRESSOR.	1026L / MIN.	2X1614L/MIN.	1299 L / MIN.	810L/MIN	1300L / MIH
31	NUMBER OF BATTERY CELL AND CAPACITY, AH.	78 . 220	48 , 180	36 380	8 , 250	AT 2000 RPM
32	TOTAL BATTERY VOLTAGE V.	94 110	64-75	72	24	64
3.2	NUMBER OF LOCOS ON ORDER OR SETS FOR DRC (EXISTING LOCOS.)	75(:8)	50	54 (52)	27	30(29)
3	MINIMUM CURVE RADIUS NEGOTIABLE H.	360	57 9	122	120	80
	CIAGRAM NUMBER	2 17 / 1	0 16/1			

Appendix 4.4.4 Hauling Capacities by Line

(1) Northern Line

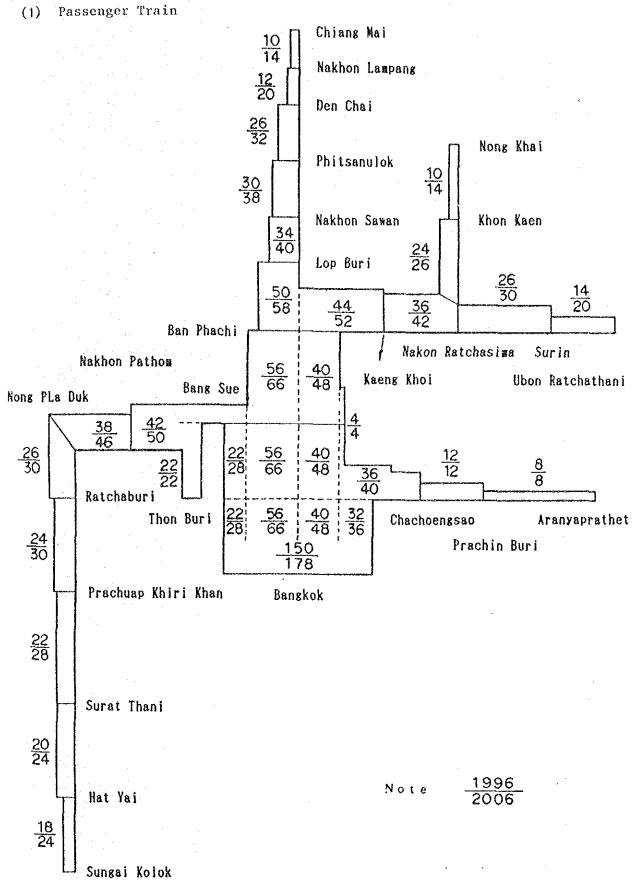
Effective Langth of Aisthorn   720   600   600   720   500   720   600   720   720   600   720				- A				
Variable   Variable		8/8/				5	20/	27.00
Length of Age Station       Station     720     600     600     600     720     600       G. E     600     440     400     600     440       nschel     560     400     560     320       tachi     420     260     600     600     1280     500       G. E     1200     600     600     600     400     400       sthom     1200     400     520     1200     440       nschel     900     400     900     400     900     320       itachi     820     260     60     820     240				\ \*\	·/	80/		4/
Alsthom       720       600       600       720       500       720       500       720       500       720       500       720       500       740       720       500       740       720       740       720       740       720       740       <	Effec	tive Length of in the Station (m)		***	4 53	0		1
G. E       600       520       520       600       440         Henschel       560       400       560       350         Hitachi       420       260       560       320         Alsthom       1280       600       600       1280       500         Krupp       1200       520       520       1200       440         Hitachi       900       400       900       320         Hitachi       820       260       820       240		sth	720	009		720	500	720
Krupp       600       440 / 480       400       600       360         Henschel       560       400 / 420       560       320         Hitachi       420       260 / 400       520       240       200         Alsthom       1280       600       600       1280       500         Krupp       1200       440       1200       440         Henschel       900       400 / 400       900       320         Hitachi       820       260 / 300       260 / 320       240	861	ö.	009	520	520	909	440	900
Henschel       560       400       360       560       560       320         Hitachi       420       260       260       560       520       200         Alsthom       1280       600       600       1280       500         Krupp       1200       480       440       1200       440         Hitachi       820       260       820       260       240	uo: u ə s	Krup	009	440		909	360	909
Hitachi         420         260         240         420         200           Alsthom         1280         600         600         1280         500           G. E         1200         520         520         1200         440           Henschel         900         400         900         320           Hitachi         820         260         820         240	2 8 9 1)	Hensch	260	400		560	320	560
Alsthom       1280       600       600       1280       500         G. E       1200       520       520       1200       440         Henschel       900       400       900       320         Hitachi       820       260       820       260       820       240		itach	420	260		420	200	420
Alsthom         1280         600         600         1280         500           G. E         1200         520         520         1200         440           Henschel         900         400         400         900         320           Hitachi         820         260         820         240								
G. E     1200     520     520     1200     440       Henscheil     900     400     900     320       Hitachi     820     260     820     240		sth	1280	900	009	1280	200	1280
Exercise Henschel $1200$ $1200$ $480$ $440$ $1200$ $400$ <t< th=""><th>1 4</th><th></th><th>1200</th><th>520</th><th>520</th><th>1200</th><th>440</th><th>1200</th></t<>	1 4		1200	520	520	1200	440	1200
Henschel 900 $\frac{400}{440}$ 400 900 320 9 Hitachi 820 260 820 240 8	6 i &	Krup	1200	489		1200	400	1200
itachi 820 260 820 240	1 I	Hensch	006	400		006	320	006
	·	itach	820	260-		820	240	820.

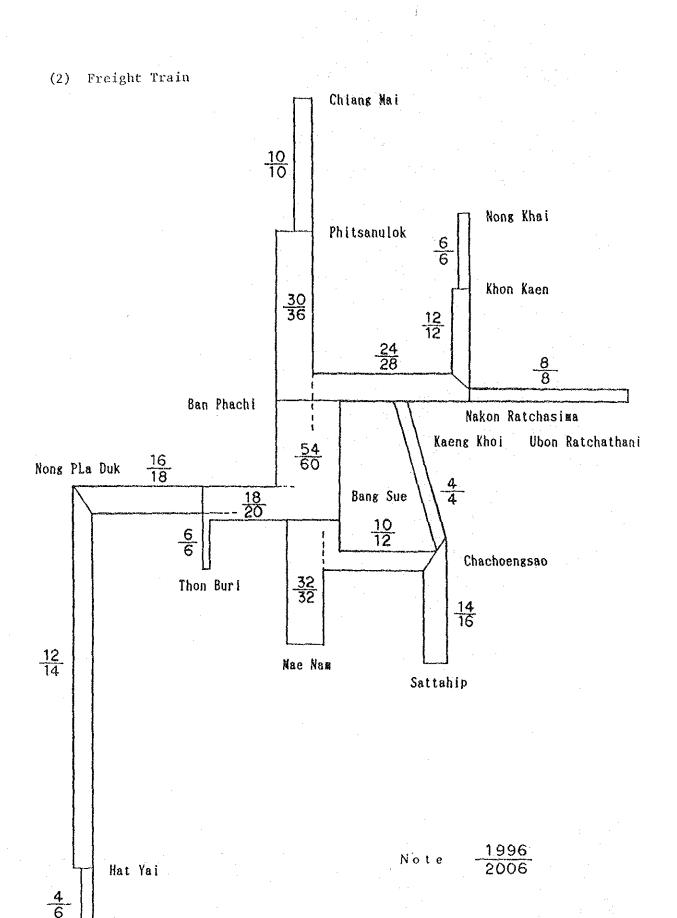
											*. % *			
	None King	- 500	720	560	560	520	380		1280	1060	1060	800	960	
	<u>e</u> j	<u> </u>												
		<b>7</b>	0	0	0	0			80	Q	Q	Q	0	
	\$° &"/ */		720	260	260	) 560	420		12	1200	1200	006	820	
	4/5/	500	720	560	560	480 560	320 360_		100C	800	800	600	420 440	
		<u> </u>	720	560	560	520	380		1280	1200	1200	006	099	
		*			- <del></del>						····	· ·		
			720	560	260	520	380		1280	1060	1060	800	90	-
	3/		_	( )	(1)	<u>(</u> ()	3			10	10	8	9	
•	2,5	200	720	560	260	520	380		1280	960	096	800	999	
				480 520	200 050 050	44 644 084 084	300		567 850 850	520 640	520-	044 090 1090	320	<b>!</b>
			560 720 720	480	480 520 520	44 6/4 1/864	300/		88/5 08/5 08/5	8/8 8/8	02/08 980/	440 720	320 420	
Line			720	9009	9009	260	420		1280	1200	1200	,006	099	
Northeastern 1		Effective Length of Irack in the Station (m)	Alsthom	G. E	Krupp	Henschel	Hisschi		Alsthom	ы С	Кгирр	Henschel	Hitachi	
(2) NC		Effect Track	<b></b>	198	(uo:	289	1			1 Y	8 i s (no:	1 1	l	

(ε)	Eastern Line	
		Chachon Kabin Kabin By Kabin By
·		
Effec Track	Effective Length of Track in the Station (m)	<pre>&lt; 500 -&gt; </pre>
	Alsthom	720
198	G. E	009
(uoı)	Krupp	009
 강요역	Henschel	560
	Hitachi	420
	Alsthom	1280
1 ય	G	1200
eig ton)	X C C C	1200
 7	Henschei	006
	Hitachi	820

	<b>1</b>	<del></del>			1		<u> </u>	·····			
	-250-	720	600	600	560	420	 1280	1200	1200	605	660
		720	009	900	560	420	1280	1200	1200	006	820
	400	720	560	090	520	360	000 C	25/20	(0)	3/5/5	1/2 2/2 2/2
	\ \ \ \	720	009	900 900	560	420	128	1200	1200	006	820
2		720	009	600	560	420	1280	1200	1200	006	820
		720	560	560	520	C8/08 20/08	0700	260/20	560	900/025	360/660
7 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		720	620	600	560	420	1280	1200	1200	006	099
	- 200 -	720	620	600	560	420	1200	1060	1060	006	099
		720	620	900	560	420	1280	1200	1200	006	.820
14/8 / 14	ive Length of in the Station (m)	Alsthom	3 · C	Krupp	Henschel	Hitachi	Alsthom	ш О	Krupp	Henschel	Hitachi
	Effective Track in t		1 9 B	ton)	s a q			1 Y	8   9 (no1)	1 A )	

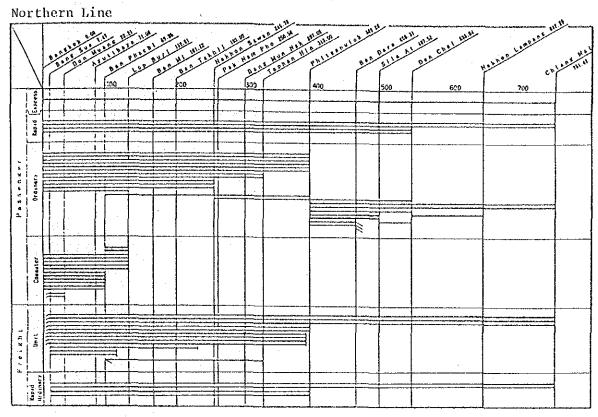
Appendix 4.4.5 Number of Trains by Section

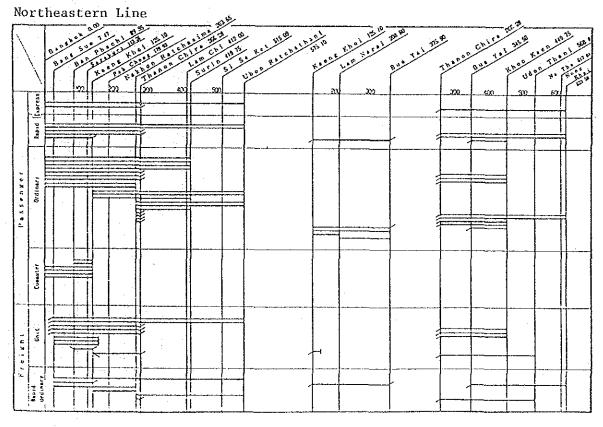


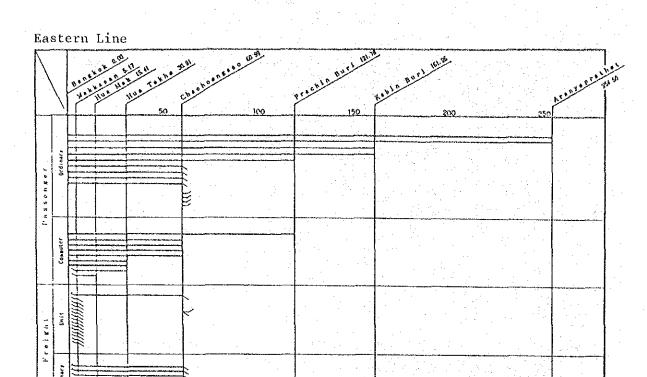


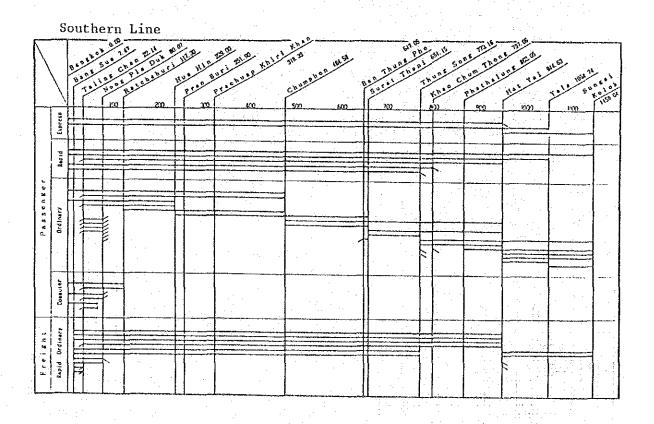
Sungai Kolok

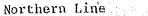
Appendix 4.4.6 Train Operation Section
(1) FY 1996

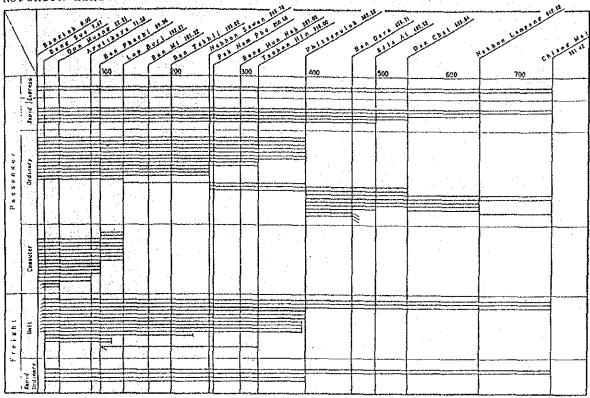








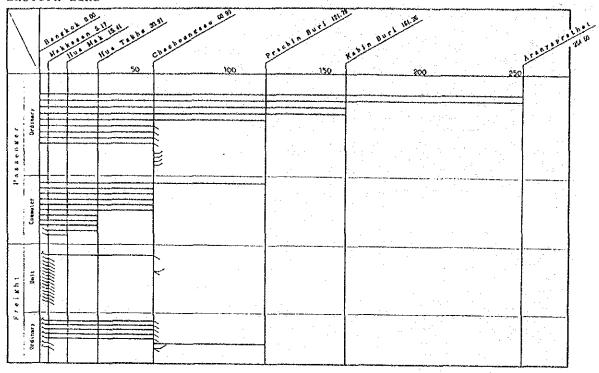




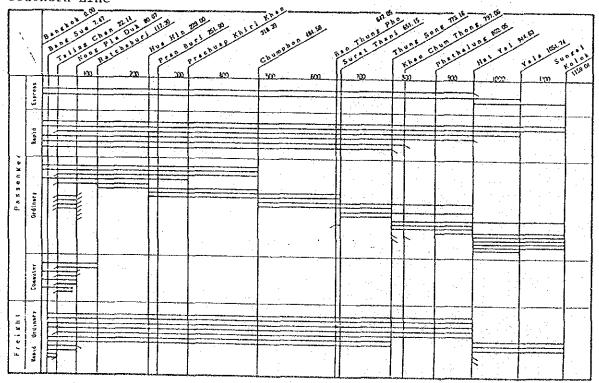
Northeastern Line

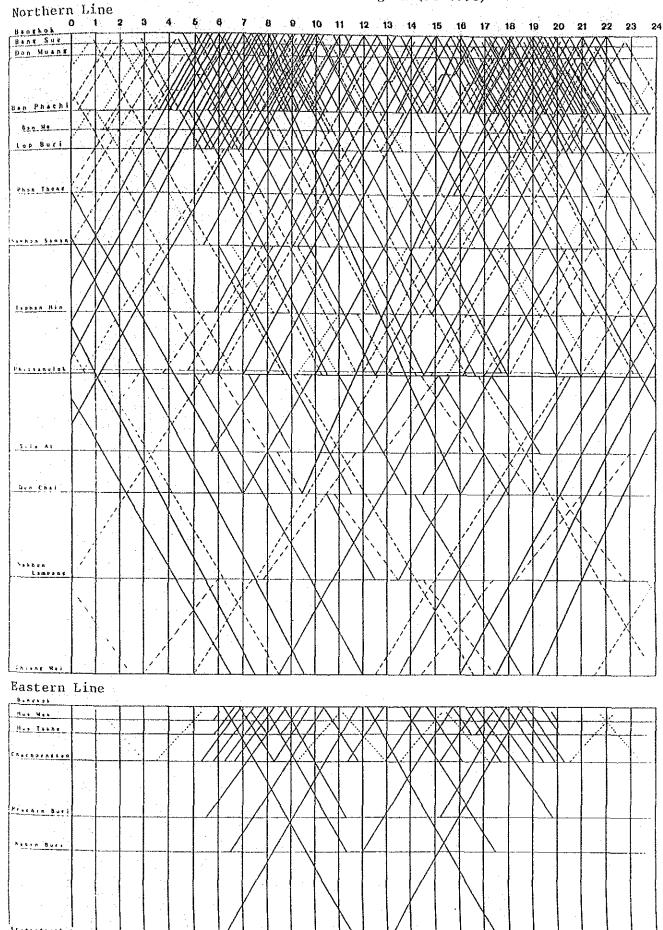
| Compared to the control of the

Eastern Line



Southern Line



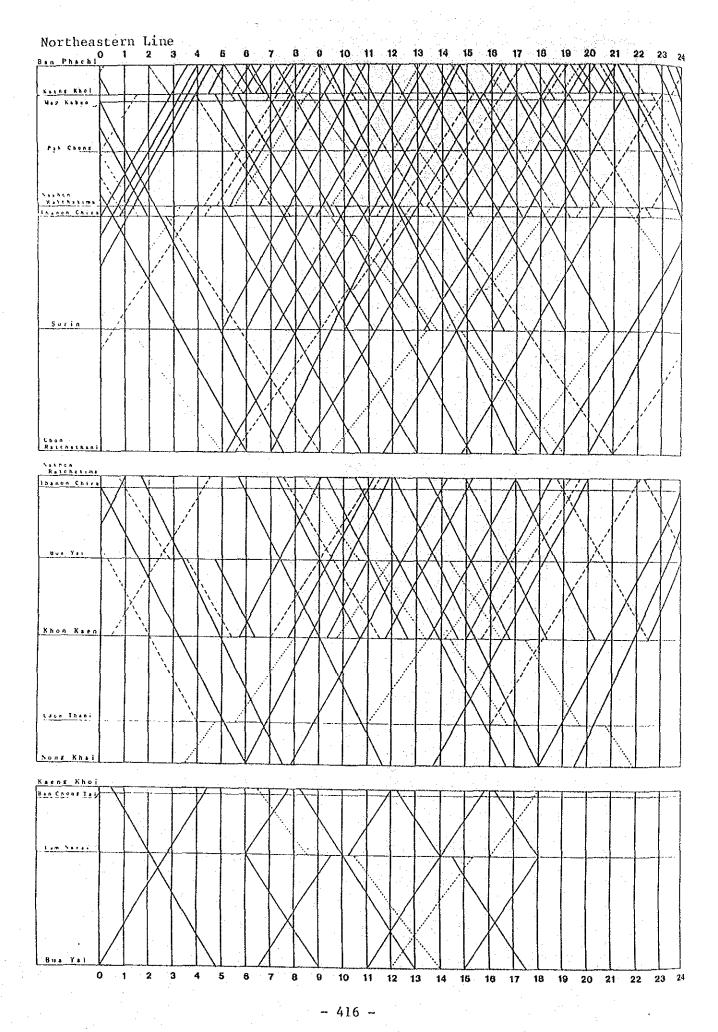


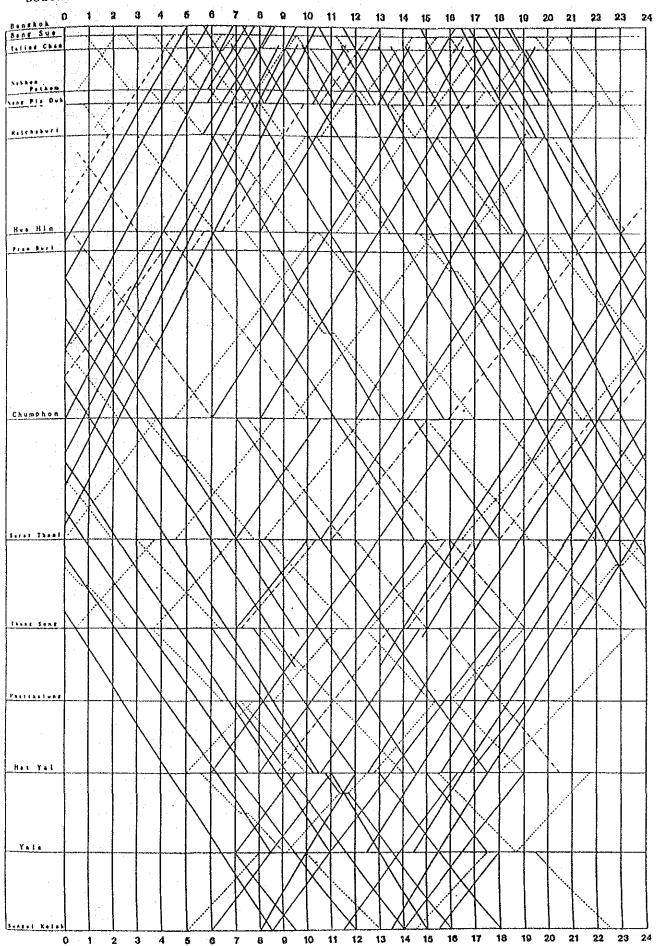
8 9

1 2 3

5

10 11 12 13 14 15 16 17 18 19 20 21 22 23 24





## Appendix 4.4.8 Ban Phachi Car Base Plan

As described in section 4-4-3, increasing the number of DRCs to approximately 780 requires at least one car base be newly constructed because the present bases will not be able to cope.

There are presently 204 DRCs kept and managed at Bangkok, Nakhon Ratchasima, Thon Buri and Uttaradit.

The period for car inspection is as shown in Fig. 1. The number of cars requiring inspection and the capacities of facilities have been calculated as shown in Table 1, under the assumption that the present inspection system remains unchanged in the future.

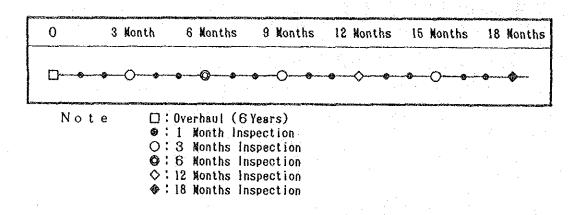


Fig. 1 Inspection Period

Table 1 Number of Cars Requiring Inspection and Capacities of Facilities

Number of Cars	Capacities
18	15
5	8
3	4
1	3
1	8
28	38
	18 5 3 1

The following formula was used for the calculation of the capacities of facilities.

$$A = \frac{N}{T} \cdot \beta \cdot \gamma \cdot D$$

A: Scale of inspection lines (No. of cars)

N: Number of cars

T: Number of days for inspection period

β: Duplication coefficient of superior inspection

$$\beta = 1 - \frac{\text{Number of days for the concerned inspection period}}{\text{Number of days for superior inspection}}$$

γ: Actual operation and fluctuation ratios

$$Y = \frac{365}{\text{Number of days operated}} \times \text{fluctuation ratio}$$

D: Number of days for inspection

(Where the number of days operated is 260, at a fluctuation ratio of 20%)

Accordingly, the number of cars for inspection is 28 per day, but it is necessary to have inspection facilities with a 38-car capacity. Because of this, the inspections are to be divided between each of the car bases as shown in Table 2, with the bases having the facility performances shown in Table 3.

Table 2 Kinds of Inspection and Number of Cars Assigned

	1 month	3 months	6 months	12 months	18 months
Bangkok	0	0	0	0	0
Nakhon Ratchasima	0				
Thon Buri	0				
Uttaradit	0				
Thung Song (Chumphon)	0				
Ban Phachi	0	0	0	0	0

Table 3 Capacities of Facilities

	1 month	3 months	6 months	12 months	18 months	Total	Number of cars
Bangkok	5	4	2	2	4	17	300
Nakhon Ratchasima	2					2	100
Thon Buri	1					1	30
Uttaradit	1					1	20
Thung Song (Chumphon)	1					1	30
Ban Phachi	5	4	2	1	4	16	300
Total	15	. 8	4	3	8	38	780

In other words, in addition to the various inspections for cars assigned to its base, the Bangkok base also has to perform 3-month or more superior inspections for the cars assigned to Thon Buri and Thung Song or Chumphon.

At the new base of Ban Phachi, in addition to the various inspections for cars assigned to it, there are also 3-month or more superior inspections for cars assigned to Nakhon Ratchasima and Uttaradit.

The scale of the base at Ban Phachi is such that there are three inspection tracks for six-car formations (to be increased to eight in the future), as well as one track for repairs. There is also a yard facility that can store 180 carriages.

The reasons for selecting Ban Phachi are the following.

- (1) It is a branching point between the Northern and Northeastern Lines.
- (2) It is a terminus of double-tracked sections.
- (3) It is near Lop Buri and Kaeng Khoi, that is, an originating/ terminating station for commuter trains.
- (4) The storage tracks at Ban Phachi Station can be used.
- (5) Site for construction can be readily available.

The required facilities and investment amount are as follows:

## (1) Required facilities

## 1) Track facilities

Table 4 Number of Tracks and Effective Length

Track Name	Number of Tracks	Effective Length	Track Number
Repair tracks	1	310 m	R1
Regular inspection track	3	300 - 310 m	R1.1 - R1.3
Washing and lubrication tracks	2 .	270, 300 m	W1, W2
Daily inspection and lubrication tracks	2	270 m	D1, D2
Washing tracks	1	180 m	W3
Assembly tracks	1	330 m	C1
Storage tracks	19	60 - 260 m	S1 - S19

## 2) Buildings

a) Depot office: 640 m<sup>2</sup>

b) Inspection shed: Length 126 m (166 m in the future)

c) Workplace: 350 m<sup>2</sup>

d) Warehouse and other facilities:  $100~\mathrm{m}^2$ 

- 3) Lubrication facilities:
- 4) Water supply and discharge facilities:
- 5) Machine facilities:
- 6) Lighting and power facilities
- 7) Telecommunications facilities Moreover, the track layout within the yard is shown in Fig. 2.
- (2) Facility investment 400 million bahts

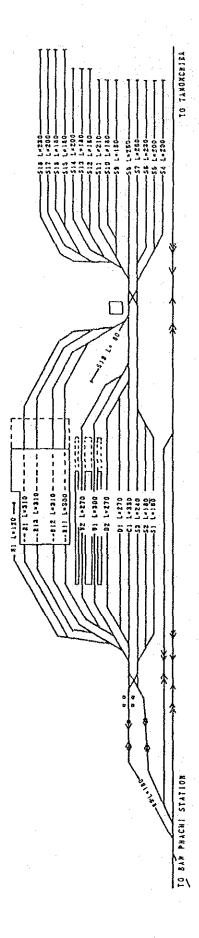
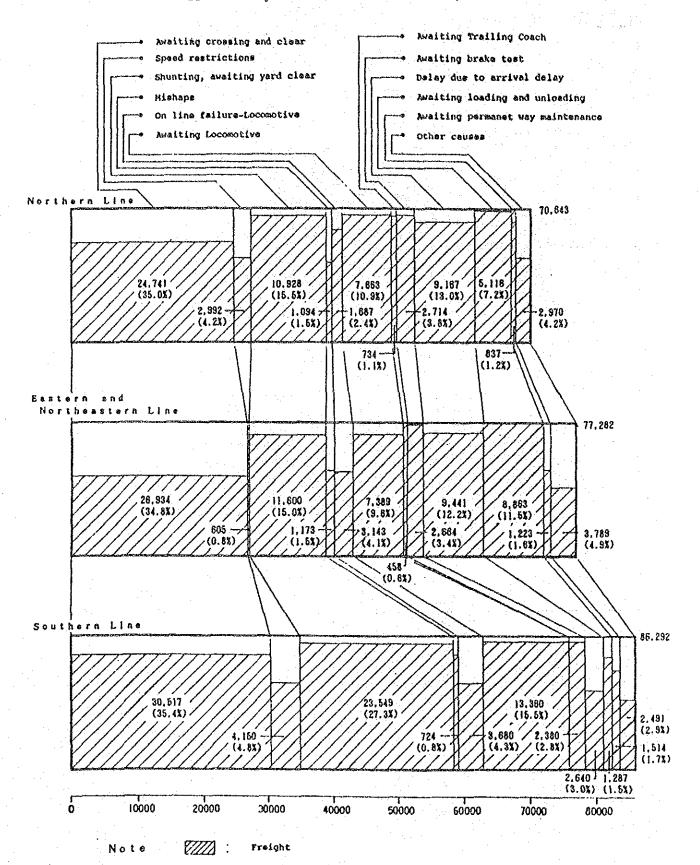


Fig. 2 Ban Phachi Car Base Track Layout

Appendix 4,4.9 Main Facilities of Car Bases

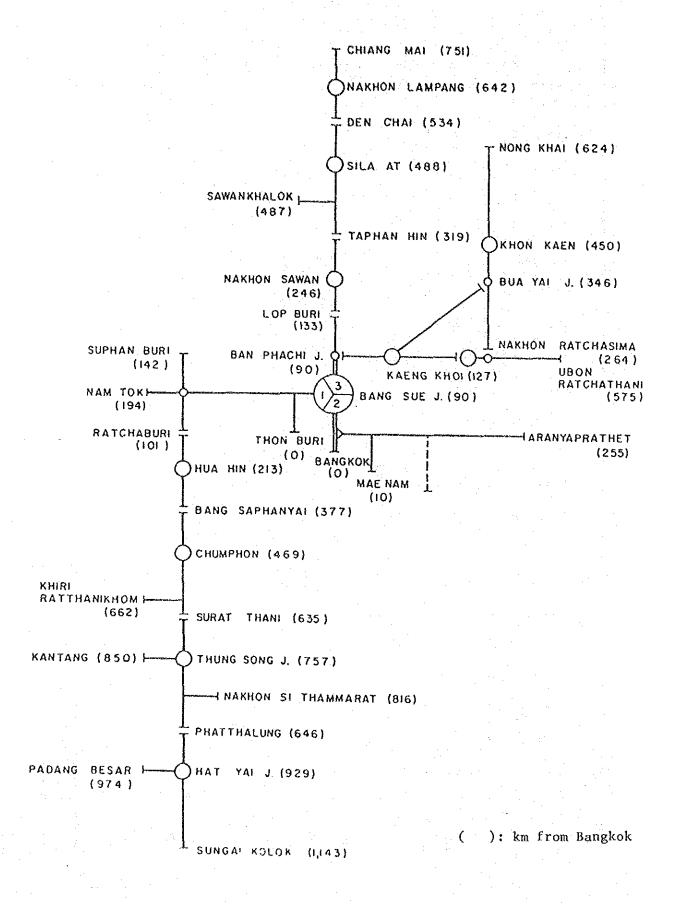
Inspection Facilities	Inspection Track Inspection Shed Inspection Pit Electric Power Supply Divice Compressed Air Duct
Lifting Machines	Ceiling Crane Lifting Jack Monorail Crane Drop-pit Jack Forklift
Machines for Inspection and Repair	Multi-purpose Machine Lathe Drilling Machine Grinding Machine Parts Cleaning Machine Nozzle Tester
Electrical Machines	Generator Tester Electric Welding Machine AC-DC Converter Air Compressor
Others	Oil Supply Device Water Supply Device Car Washing Device Waste Oil Disposal Device Water Cleaning Device Ventilator Boiler Lighting Equipment Telecommunication Equipment

Appendix 4.4.10 Train Delay Time by Cause Train Delay Time (Oct. 20 - Nov. 9, 1985)

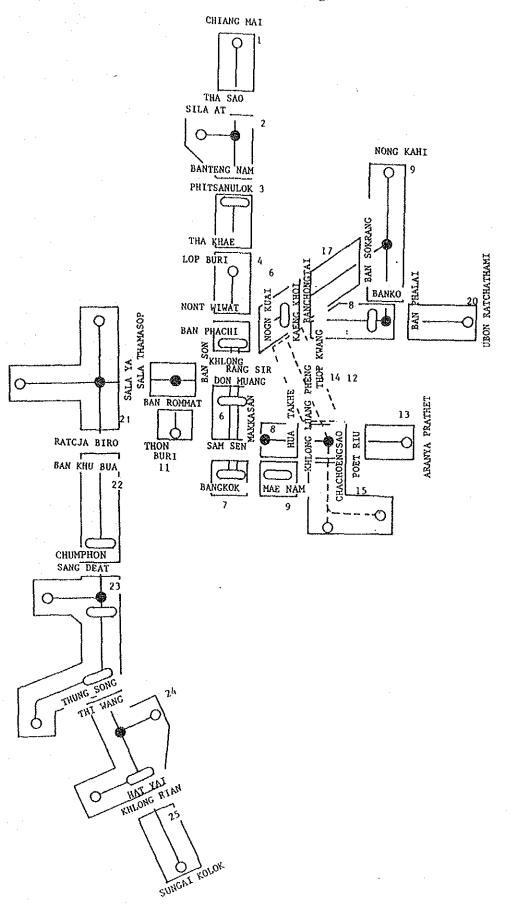


Appendix 4.4.11 Train Accident by Cause

Causes	Oct.1984- Sep.1985 A	Oct.1983- Sep.1984 B	Difference A-B
General Causes	The same of the sa	D	W D
Train Derailment	4.4	4.1	3
Car Derailment	93	72	21
Train Crash to PMC	5	5	\$44.6 \$.
Train Crash to Auto	144	97	47
Damaged Locomotives	1,949	1,905	44
Thrown to Locomotives	379	333	46
Crash to Animals	191	223	-32
Car Crash Crossing Protection	428	337	91
Train Cutting Off	13	21	8
Fired at Car,Bridge etc	24	14	10
Damased Rail	106	109	- 3
Flood, earth and stone tumbled			
down to Track, dilapidated			
Bridge	15	- 11	4
important Causes			
Loco. Crash		3	- 3
Loco. Derailment		1	1
Loco. Crash to Auto		6	- 6
Serious Causes	. :		
Loco. Crash		1	- i
Loco. Derailment			
Sabotage	APPER	y <u>dag salah dagan kemindan kemindan salah</u>	ermen. Tils graggagannsparingsmannings
Total	3, 391	3, 179	212



Appendix 5.2.1 Zoning



Unit: car/day

										٠, ١											dist.					1.5
26	17.9	24.5	346.2	86.3	26.3	39.8	0.0	4,3	233.5	2.1	16.4	0.1	9.0	13.3	135.9	20.8	24.0	103.9	38.2	39.3	28.5	33.0	76.2	25.6	10.4	347.1
25	2-1	9.4	7.0	0.1	1.0	6,0	0.0	0.0	7.1	0.0	5.6	0.0	0.0	1.0	34.6	1.0	5.0	4.0	3.2	6.2	5.6	4.7	15.7	4,8	5	90.3
75	1.7	e,	4.4		6	5.7	0.0	0.0	5.7	0.0	9.4	0.0	0.0	1.0	13.1	0.1	7.0	0.3	2.6	4.7	4.3	3.7	13.0	3.8	7.1	74.5
23	8.0	1.2	1.3	10	7.0	5.9	0.0	0.0	2.6	0.1	2.7	0.0	0.0	0.0	11.8	0.1	4,0	0.2	1.3	1.1	1.0	7.3	7.5	2.8	0,2	41.2
22	0.1	0.2	0.3	0	0.0	3.2	0.0	0.0	6.0	0.0	0.5	0.0	0	0.0	2.2	0.0	0.2	1.0	7,0	6.0	7 0	0.7	5.9	0.7	0.1	13.8
23	0.1	0.2	0.5	1.0	1.5	1.5	0.0	0.0	2.0	0.3	0.1	0.0	0.0	8.0	1.7	1.0	6	9.0	0.5	0.7	7.0	3.5	3.0	0.7	1.0	20.7
8	0.0	0	4.0	2.2	3.6	2.2	0.0	0.0	35.0	0.0	0.0	0.0	0.0	1.8	11.9	2.2	1.6	1.6	0.1	0.2	0.0	0,2	0.7	0.2	0	64.2
19	0.1	τ°0 ·	0.2	1.9	3.2	1.4	0.0	0.0	65.4	0.0	0.0	0.0	0.0	1.5	9,0	1,9	2.5	1.5	0.2	0.7	0.0	9.0	1.0	0.2	0.7	89.1
89	0.0	0.0	0.1	0.5	9.0	0.2	0.0	0.0	2.0	0.0	0.0	0.0	0.0	7.0	7.7	0.5	7.0	7.0	0.1	0.1	0.1	0.1	9.0	0-7	0.0	7.9
71	0.0	0.0	20.2	8	1.4	0.2	0.0	0.0	2.0	0.0	0.0	0.0	0.0	0.7	0.4	9.0	0.7	9.0	Ö	0.2	0.1	6.3	6.0	0.2	0.0	33.3
1,6	0	0.0	0.2	0.0	0.0	0.1	0.0	0.0	0.0	0	0.0	0.0	0.0	0.0	4,0	0.0	7.0	0	0.0	7 0	0.2	0.0	0.1	0.0	0	1.3
21	4.5	5.2	23.1	4.7	7.2	7.4	0.0	0.0	0.0	1.7	5.9	0.0	7.0	3.6	0.0	4.3	12.7	7.4	23.5	7 97	3.2	2.1	3.2	1.5	1.0	135.6
14	0.0	0.1	0.2	0.1	0.1	o. 0	0.0	0.8	0.0	0.0	0.0	0.0	0.0	6.7	7.0	0.1	ď.	0.1	0.0	1.0	0.7	0.0	0.1	0.0	0.0	7:3
្ដ	1.0	7.0	1.0	0.3	4.0	0.8	0.0	3,2	8.0	0.0	0.0	0.0	0	0.2	0.1	0.3	0.2	0.2	0.0	0.0	0.0	0.0	0.0	0.0	0.0	6.9
12	0	0.0	0	0.0	0.1	0	0.0	7.0	0.1	0.0	0.0	0.0	0.0	0	0.0	0.0	0.0	0.0	0	0.0	0.0	0.0	0.0	0	0.0	0.7
#	0.0	0.1	6.0	2.8	9.4	0 0	0.0	0.0	0	0.0	0.0	0.0	0.0	2.3	13.8	2.8	2.0	2.0	0.0	0.0	7.4	2.4	4.8	2.6	2.1	90.09
2	1.0	0.5	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.1	0.0	0.0	0.0	0.1	0.0	1.3	o.	2.4	9.0	0.3	8.9
o.	0.4	5.0	231.3	0.1	0.2	0.1	0.0	0.0	0.0	0.0	0.0	0.0	0.2	0.1	2.0	0.1	6.0	5.0	8	7.7		4.9	15.0	6.1	1.9	287 .4
œ	0.0	0.0	8.8	1:1	1.8	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	2.0	0.1	7.7	9.0	0.8	0.0	0.0	0.0	0.0	0.0	0.0	0.0	15.6
~	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0	0.0	0.0	0.0	0.0	0.0
4	7.0	0	31.5	0.07	0	0	0.0	0.0	0.0	0	0.0	0.0	7.0	0.0	31.5	4	0.0	86.5	9.0	9.	2.0	2.0	5.6	7.5	1.3	241.9
'n	0.0	0.7	6.9	0.0	0.0	0.5	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.7	0.0	0.1	0.0	0.0	0.3	e	0.1	0.2	ö	0.0	2.2
.3	0.0	0.0	0.3	0.0	0.0	6.5	0.0	0.0	0.0	0.0	0-0	0.0	0.0	0.0	0.7	0.0	0.1	0.0	0.0	0.7	0.5	100	0,1	0.0	0.0	1.6
'n	2.0	2.4	200	7.0	9.0	1.5	0.0	0.0	94.9	0.0	0.0	0,0	0.1	0,3	¢.	7.0	0.3	0	۲.	110	7,0	7.3	0.1	0.3	0.1	57,4
2	0.1	0.2	0.7	0	0.0	0.7	0.0	0.0	7.0	0.0	0.0	0.0	0.0	0.0	2.1	0.0	0.0	0.0	0.7	0.0	0	0.5	0.3		0.0	11.8
ч	7.0	9.0	5.0	0.3	7.0	2.2	0.0	0.0	68.0	0.0	0.0	0.0	0.0	0.5	8.5	0.3	0.2	0.5	0.1	0.1	0	1.0	1.3	4.0	0.1	9.68
	_	ڼ	_				٠.	~	_	_			_	_			_			_						

		<b>5</b> 5				6		0					
		r/da	26	280.0 70.0		200.0		32.0	83.0		0.989		
		. Ca	25										
		Unit: Car/day	57										
•			23										
			ដ	٠.									
			27		٠								
			20			35.0					35.0		
			67		•	65.0					65.0		
			18										
	ψ		1.1	20.0				-			20.0		
	199		3.6										
	Car		51						21.0	٠	21.0		
	Direct Car 1996		14										
			ņ										
	2.2-(2)		12										
	5.2.		17										
	dix		01										
	Appendix		6	230.0			•				230.0		
	7		œ										
			7										
			\$	30.0				32.0	83.0		215.0		
			٧,										
			4										
•			m			35.0					35.0		
			7										
			~	: +	-	65.0					65.0		

Unit: car/day

36	17.9	26.5	66.2	16.3	26.3	39.8	0,0	£.4	33.5	2.1	16.4	0.1	9.0	13.3	103.9	20.8	24.0	20.9	27.2	39.3	28.4	33.1	76.2	25.6	10.4	661.1
X.	2.1	4	7.0	1.0	E O	9	0.0	0.0	7.1	0	5.6	0	0	0.1	14.6	0.7	0.5	7.0	3.2	6.3	8.6	4.7	15.7	4.8	₽4 60	8
3%	1.7	3.5	5.4	6	0.1	5.7	0.0	0.0	5.7	0.0	7 6	0.0	0	e o	13.1	4.5	7-0	0.3	2.6	4.7	4.3	3.7	13.0	(n)	7.4	74.5
23	8,0	1.2	1.3	0.1	7,0	5.9	0.0	0.0	2.6	1.0	2.7	0.0	0	0.0	11.8	0.1	7.0	0.2	1.3	17	1.0	1.3	5.5	80 i	0.2	41.2
22	0.1	0.2	0.3	0.0	0,0	3.2	0.0	0.0	6.0	0.0	0.5	0,0	0.0	0.0	2.2	0.0	0.2	0.1	4.0	6.0	4.0	7.0	2.9	0.7	0.1	13.8
	1.0	0.7	0.5	1.0	1.5	2.5	0.0	0.0	2.0	0.3	0.1	0.0	0.0	0.8	1.7	1.0	6.0	8.0	0.5	7.0	7.0	3.2	3.0	0.7	0.1	20.7
20	0.0	0.0	9.0	2.2	3.6	2.2	0	0.0	0.0	0.0	0.0	0.0	0.0	1.8	11.9	2.2	1.6	1.6	0.1	0.2	0.0	0.2	0.7	0.7	0.1	29.2
19	0.1	0.1	0.2	1.9	3.2	7.1	0	0 0	9.6	0.0	0.0	0	0,0	2.5	8.0	1.9	1.5	1.5	0.2	0.1	0,0	9.0	7.0	0.2	0.7	77.77
18	0.0	0.0	1.0	0,5	8.0	0.2	0.0	0.0	2.0	0.0	0.0	0.0	0.0	4.0	7.7	0.5	4.0	<b>†</b>	0.1	1.0	0.1	0.1	9.0	0.7	0	7.9
77	0.0	0.0	0.2	0.8	7.4	0.2	0.0	0.0	2.0	0.0	0.0	0.0	0.0	6.7	0.4	0.8	0.7	9.0	0.7	0.2	0.1	0	0.9	0.2	0.0	13.3
3,6	0.0	0.0	0.2	0.0	0.0	0.1	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	4.0	0.0	7.0	0.0	0.0	0.1	0.2	0.0	0.1	0.0	0.0	1.3
Ħ	4.5	5.2	23.1	4.7	7.2	7.4	0.0	0.0	0.0	1.7	5.9	0.0	0.7	3.6	0.0	4.3	12.7	7.4	2.5	16.4	3.2	2.1	3.2	2.5	1.0	114.6
77	0.0	0.7	0.2	0.1	0,1	0.3	0.0	0.8	0.0	0.0	0.0	0.0	0.0	0.1	7.0	0	0.1	0.1	0.0	0.1	0.1	0.0	0.1	0.0	0.0	2.7
ជ	0.1	0.1	0.1	0.3	4.0	0,8	0.0	3.2	8.0	0.0	0.0	0.0	1.0	0.2	0.1	0.3	0.2	0.2	0.0	0	0.0	0.0	0.0	0	0.0	6.9
77	0.0	0.0	0.0	0.0	4.0	0,1	0.0	4.0	0.1	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.7
ਸ	0.0	0.1	6.0	2,8	9.4	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	2,3	13.8	2.8	2.0	2.0	0.0	0.0	2.4	5.4	8.4	2.6	7.7	9.05
10	1.0	0.5	0.0	0.0	0	0.0	0.0	0	0.0	0.0	0.0	0.0	0.0	0.0	7.0	0	0.0	0.0	0.1	0.0	1.3	1.0	2.4	9.0	٠ 0	6.8
ø	0.4	5.0	1.3	0.1	0.2	0.1	0.0	0.0	0.0	0.0	0.0	0.0	0.2	0.1	2.0	0.7	0.7	0.5	4.8	7.1	3.3	6.4	15.0	6.1	1.9	57.4
20	0.0	0.0	8.8	1-1	8.1	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	1.0	0,1	7	0,00	9.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	15.6
۲۰	0.0	0.0	0.0	0.0	0,0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0,0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
9	7.0	0.3	1.5	0.0	0.0	0.0	0.0	0.0	0	0.0	0,0	0.0	1.0	0.0	5.0	8.4	0.0	3.5	9.0	0.8	5.0	2.0	2.6	1.5	4.3	56.9
'n	0.0	0.1	0.3	0.0	0.0	0.5	0	0	0.0	0.0	0,0	0.0	0.0	0.0	0.7	0.0	0.1	0.0	0.0	0	0	0.7	0.3	0.7	0.0	2.2
4	0	0.0	0.5	0.0	0	0.1	0	0.0	0.0	0.0	0	0.0	0	0.0	0 7	0.0	r 0	0.0	0.0	0.7	0.2	0.1	1.0	0	0.0	1.6
m	2.0	7.7	3.2	4.0	9.0	7.5	0.0	0.0	9	0.0	0.0	0.0	0.1	0.3	6.9	7.0	e.0	0.3	0.7	0.7	0.7	۳.	1.0	0.0	1.0	22.4
7	0.1	0.2	6.0	0.0	0.0		0.0	0.0	7.0	0.0	0.0	0,0	0.0	0.0	2.1	0.0	0.0	0.0	0.1	0.0	0.0	0.5	0.3	1.0	0	11.8
**	0.7	9.0	5.0	0.3	7.0	2.2	0.0	0.0	3.0	0.0	0.0	0.0	0.0	0.2	8.5	0	0.7	0.2	٠. د.	0.1	0.0	1.0	1.3	4.0	년 0	24.6
	~	r-F	n		ν.	v	~	2)	o.	0		~		-7	'n	<u>.</u>	~	20	c.	O	~	~	_	.,	ς.	· .

	/day	26 6.7		23.9	34,2 0,6 6,3	10.7	6.9	6.8.9	234.7	٠.		
	Car	25										
	Unit: Car/day	7.		-								
* 1	ED	23						35.0	35.0			
		55						£.	19.3			
		21						7.7	7.7			
		8						E 02	10.1			
٠		<b>£</b>										
		18						5.2	13.0			
966		1,	*					10.0	10.7			-
OT T		. 17						19.5	19.5			
Empty Car OD for 1996								-	M			
Jar (		15						10.6	9.01			
oty. (		#						St.	9			
Emp		ដ										
(4)	•	12										
2.2-		T.			•							
Appendix 5.2.2-(4)		10										
endi		ø			•							
Арр		œ										
		~	•									
		ý				3.1	6.9	2.9	12.9			
		sa.			9.6 0.6 6.3	7.6			24.1			
		4			14.7				14.7			
			i	5.3					43.8			
		r.		6.0 5	Δ,				12.7 43		•	
		6.7		ė.					12			

Unit: Car/day

26	24.6	24.5	5.99	16.3	26.3	39.8	0.0	15.6	57.4	8.9	50.6	0.7	6.9	13.3	114.6	20.8	24.0	20.9	24.1	39.3	28.4	33.1	76.2	74.5	90	895.2
. 53	2.1	4.6	7.0	0,1	4.0	6.0	0.0	0.0	7.1	0.0	5.6	0	0	0.1	14.6	4.0	0	4.0	3.2	6.2	5.6	4.7	15.7	8,4	7.8	90.3
54	1.7	3.5	7.7	0.1	0 1	5.7	0.0	0.0	5 7	0	9.7	0	0	0.1	13.1	0.1	7 0	0	2.6	4.7	4	3.7	13.0	ა ო	1.4	74. 5
23	8.0	1.2	1.3	0,1	1.0	٥,	0.0	0	2	0 3	2.7	0	0.0	0	11.8	1.0	7.0	0.2	7	7	0	1.3	7.5	8	35.2	76.2
22	7.0	0.2	6.3	0,0	0.0	3.2	0.0	0.0	6.0	0.0	0.5	0.0	0.0	0.0	2.2	0.0	0.2	۲.0 م	4.0	6.0	4.0	0.7	2.9	0,7	19.4	33.2
21.	۲.0	0.2	0.5	1,0	1.5	7.5	0.0	0.0	5.0	0.3	0.1	0.0	0.0	8.0	7.7	1.0	6.0	8.0	0.5	6.7	7.0	3.2	3.0	0.7	7.8	78.4
20	0.0	0.0	0	2.2	3.6	2.2	0.0	0.0	0.0	0.0	0,0	0	0,0	1.8	11.9	2.2	1.6	1.6	0.7	0.2	0.0	0.2	7,0	0.2	10.2	39.3
13	1.0	0.1	0.2	1.9	3.2	7.4	0.0	0.0	4 0	0.0	0.0	0.0	0.0	1.5	8	1.9	1.5	7.5	0.2	1.0	0.0	0.5	1.0	0.2	0	77 7
38	0.0	0.0	0.1	0.5	0.8	0.2	0.0	0.0	2.0	0.0	0.0	0.0	0.0	4.0	7.4	0.5	7.0	7.0	0.1	1.0	1.0	0.1	9.0	5.3	7.8	20.9
11	0,0	0,0	0.2	9,0	7,4	0,2	0.0	0.0	2,0	0,0	0.0	0,0	0.0	0.7	0,4	9,0	0.7	9,0	0,1	0.2	0.1	0.3	6,0	10.9	0.0	24.0
16	0.0	0,0	0.2	0,0	0,0	ਰ ਹ	0.0	0,0	0.0	0.0	0.0	0,0	0,0	0,0	4,0	0,0	7.0	0.0	0,0	0,1	0.2	0.0		19.5	0.0	20,8
23	4.5	5.5	23.1	4. 7	7.2	7.4	0.0	0	0.0	1 7	2.9	0	0.1	3.6	0.0	4.3	12.7	7.4	2.5	16.4	3.2	2.1	3.5	1.5	1.0	114.6
14	0.0	0.1	0.2	0.1	0.3	0,3	0.0	0.8	0.0	0.0	0	0	0	1.0	4.0	0.1	0.1	0.1	0.0	0.1	۲,0	0.0	1.0	10.6	0.0	13.3
C	۲.0	0,1	7.0	0.3	7.0	8,0	0.0	3.2	9.0	0,0	0.0	0.0	0.7	0.2	7.0	0.3	0.2	0.5	0,0	0,0	0.0	0	0.0	0,0	0,0	6.9
12	0.0	0.0	0.0	0.0	0.3	4,0	0.0	7.0	1,0	0.0	0,0	0.0	0.0	0.0	0.0	0,0	0.0	0,0	0,0	0,0	0.0	0,0	0.0	0.0	0,0	6,7
11	0.0	0.1.0	0.9	2.8	9.4	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	2.3	13.8	2,8	5.0	2.0	0.0	0.0	2.4	7.4	8,4	5,6	2,3	50.6
10	1.0	5,0	0.0	0.0	0.0	0.0	0.0	0.0	0	0.0	0.0	0.0	0.0	0.0	1.0	0.0	0.0	0.0	0.1	0.0	1.3	7.0	2,4	9,6	1,0	8.3
σ,	0.4	0.0	1.3	0.3	0.2	0.3	0	0.0	0.0	0	0.0	0.0	0.2	0.1	2	0.7	0.7	0.5	8	7.1	3.3	6.4	15.0	6.1	1.9	57.4
00	0.0	0.0	8.8	1-1	8,1	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	3.0	0.1	1.1	9.0	ල ර	0.0	0.0	0.0	0.0	0.0	0.0	0.0	15.6
٨	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0	0.0	0.0	0.0	0.0	0.0	0.0	0	0.0	0.0	0.0	0.0	8	0.0	0.0
9	4.0	0.3	1.5	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.1	0.0	2.6	8.4	0.0	3,5	7.5	8.0	5.0	2.0	2.6	4.4	4,5	39.8
¥1	0	0.1	0.3	0.0	0.0	0.2	0.0	0.0	0.0	0.0	9.6	9.0	6.3	0.0	8.3	0.0	0.7	0.0	0.0	0.1	0.0		0.2		0.0	26.3
4	0.0	0	0.2	0.0	0.0	0.1	0	0.0	0.0	0.0	14.7	0.0	0.0	0.0	7.0	0.0	0.1	0.0	0.0	0.1	0.2	0.1	0.1	0.0	0.0	16.3
m	2.0	7.7	3.2	4.0	9.0	1.5	0.0	m 165	23.8	4.7	6	0.0	0.1	0.3	6.9	7.0	0.3	0.3	0.7	0.1	7.0	1.3	1.0	e.0	7.0	66.2
N	6.8	0.2	.0.7	0.0	0.0	0.7	0.0	0.9	7.0	0.0	0.0	0.0	0.0	0.0	7.7	0.0	0.0	0.0	0.1	0.0	0-0	0.5	6.0	1.0	0.0	24.5
~	7.0	0.6	5.0	0.3	4.0	2.2	0.0	0.0	3.0	0.0	0.0	0.0	0.0	0.5	8	0.3	0.2	0.2	H.0	1,0	0.0	1.0	7.3	4.0	0.1	24.6
٠	-	7	ς,	-3	'n	9	r	60	ō,	9	::	17	Ω.	7,7	<u>.</u>	<u>1</u> 6	11	8	<u>۲</u> ۰	20	Ę,	22	53	₹.	23	52

26	20.3	26.9	362.8	95.6	33.2	7,6.0	0.0	6.3	274.7	5.6	18.5	1,0	0.8	16.7	159.9	34.9	29.9	120.9	0.64	45.5	29.5	36.2	85.9	28.9	11.2	\$26.6
22	2.3	4	7.5	0	0.1	6.8	0.0	0.0	8.9	0.0	6.1	0.0	0,0	0.1	18.8	0.1	9.0	7.0	3.6	6.7	5.7	5.3	16.2	5.4	2.9	101.3 1
72	ω. Γ	3.8	5.7	0.7	4.0	4.9	0.0	0.0	5.7	0.0	5.2	0.0	0.0	7.0	16.8	0.1	0.5	0.3	5.9	5.1	4,3	4.2	15.2	4.3	1.5	83.9
23	0.7	0	. I.3	0.1	0.1	6,8	0.0	0,0	3.2	7.0	3.0	0.0	0.0	0.1	15.0	0.7	6.0	0.2	1.3	1.0	1.0	1.6	9.1	2.2	0.2	1.8.1
. 22	0.1	0.2	n 0	0.0	0.0	3.6	0.0	0,0	o. H	0.0	9.0	0,0	0.0	0.0	2.8	0.0	0.3	0.1	0.3	0.7	4.0	o.8	3.4	0.8	0.1	15.7
12	0.I	0.2	4.0	1.0	1.8	1.7	0.0	0,0	7.1	7.0	۲.0	0.0	0.0	6.0	1.9	1.0	1.0	6.0	0.5	0.7	4.0	3.4	3.5	8.0	0.7	22.7
2	0	0	9	2.7	7 7	2.6	0.0	0.0	40.1	0.0	0.0	0.0	0.0	2.5	13.1	2.7	2.0	1.9	0.1	0.3	0.0	0.2	0.7	0.2	0.1	73.8
Šį	0.1	0.3	0.2	2.4	3.8	7.6	0-0	0.0	80.5	0.0	0.0	0.0	0.0	7.9	8.9	2.4	1.9	1.8	0.3	0.2	0.0	9.0	F. G	0.2	0.1	6.701
18	0.0	0.0	0.2	9.0	1.0	0.2	0.0	0,0	2.2	0.0	0.0	0.0	0.0	0.5	1.5	9.0	0.5	4.0	0.1	0.1	0.1	0.1	0.7	0.1	0.0	9.1
17	0.0	0.0	20.2	1.0	1.7	6.3	0.0	0,0	5.0	0,0	0.0	0.0	0.0	6.0	4.2	ы. 0	6.0	8.0	0.1	0.2	0.1	0.3	1.0	0.2	0.0	۰ ج
97	0.0	0.0	0.2	0.0	0.0	0.1	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	4.0	0.0	0.1	0.0	0.0	0.1	0.5	0.0	4.0	0.0	0.0	1.5
15	6.3	7.2	31.5	7.2	11.1	1.6	0.0	0,0	0.0	2.1	3.5	0.0	0.1	5.6	0.0	8.8	17.2	10.3	32.2	19.7	0.4	3.0	4.3	1.9	1.3	184.3
77	0	0.7	0.2	7.0	7.0	4.0	0.0	1,2	0,0	0.0	0.0	0.0	1.0	0.7	7,0	0.1	0.1	0.1	0.0	٥.٢	0.1	0.0	0.3	0.0	0.0	7
ដ	0.1	0.1	0.1	4.0	9.0	1.0	0.0	4.6	1.1	0.0	0.0	0.0	0.1	0.3	0.2	4.0	0,3	0.3	0.0	0.7	0.0	0.0	0,0	0.0	0.0	9.6
77	0.0	0.0	0.0	0,1	۵.۲	0.1	0.0	0.5	0.1	0.0	0.0	0.0	0.0	0.0	0.0	0.1	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	й. 0
ដ	0.0	0.7	6.3	2.9	8.4	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	2.4	16.6	5.9	2.1	2.7	0.0	0.0	2.6	2.7	5.3	2.8	2.3	55.8
10	1.0	0.5	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.1	0.0	0.0	0.0	0.1	0.0	1.4	1.0	2.7	9.0	0.1	7.5
œ	0.7	5.0	233.6	0.1	0.5	2.0	0.0	0.0	0.0	0.0	0.0	0.0	0.2	0.1	2.0	0,1	0.8	0.5	5,9	9,1	3.5	7.5	15.0	6.7	2,1	294.4
100	0.0	0.0	5.9	1.2	2.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	ы. 0	7.0	1.2	6.0	0.8	0.0	0.0	0.0	0.0	0.0	0,0	0.0	16.4
۲-	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
9	4.0	0.3	35.2	75.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.1	0.0	37.8	8.7	0.0	99.2	0.7	6.0	5.0	5.0	5.9	1.6	7.7	270.3
'n	0.0	0.2	4.0	0.0	0.0	0,2	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.7	0.0	0.1	0.0	0.0	0.3	7.0	0.1	0.2	0.1	0.0	2.3
4	0.0	0.0	0.3	0	0.0	0.1	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.7	0.0	0.1	0.0	0.0	0.1	0.2	0.1	0.1	0.0	0.0	1.8
m	2.1	2.3	3.6	4.0	0.7	8.1	0.0	0.0	8.44	0.0	0.0	0.0	0.1	4.0	7.2	4.0	0.3	0.3	6.0	0.1	7.0	1.1	6.0	0.2	7.0	68.5
7	0.1	0.3	0.8	0.0	0.0	7.0	0,0	0.0	7.2	0.0	0.0	0.0	0.0	0.0	2.2	0.0	0.0	0.0	0.1	0.0	0.0	7.0	0.3	0.1	0.0	12.3
7	0.8	9.5	5.0	0.3	0.5	2.4	0.0	0.0	78.0	0.0	0.0	0.0	0.0	0.2	დ დ	0.3	0,2	0.2	0:1	0.1	0.0	8.0	1.3	7.0	0.1	1001
	7	7	<u>دع</u>	-1	νı	9	٢	93	ō,	10	11	13	ដ	4	25	316	17	139	19	20	11	22	23	57	\$2.	9.

Unit: Car/day

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Unit: Car/day

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			112																							
56	25.1	26.9	52.8	20.6	33.2	0.9%	0.0	16.4	62,4	7.5	55.8	7.0	9.6	16.7	131.3	24.9	29.9	25.9	27.9	45.5	29. 6	36.2	85.9	53.9	101.3	996.5
25	2,3	4.9	7.5	4.0	r! 0	8.9	0	0.0	8.8	0.0	6.1	0.0	0.0	4.0	18.6	0.1	9.0	7.0	3.6	6.7	5.7	5.3	18.2	5.4	7.9	101.3
7,7	1.8 8	3.8	5.7	0	0.1	4-9	0.0	0.0	5.7.	0.0	Y.	0.0	0.0	0.7	16.8	0.1	6.5	0.3	2.9	٠. ١٠	4.3	4.2	15.2	4.3	1.5	83.9
ដ	0.7	1.0	e H	0.1	1,0	6.8	0.0	0.0	3.2	0.1	6	0.0	0.0	1.0	15.0	0.1	0.3	0.2	1.3	1.0	1.0	7-6	4.6	2.2	38.0	85.9
22	0.1	0.2	0.3	0.0	0.0	3.6	0.0	0.0	1.0	0.0	9.6	0.0	0.0	0.0	2.8	0.0	0.2	0.3	0.3	0.7	4.0	8.0	4.	0.8	20.6	36.2
12	0.1	0.2	4.0	0.7	8	7.7	0.0	0.0	2.0	4.0	0.7	0.0	0.0	6.0	1.9	7.0	1.0	6.0	5.0	0.7	7.0	3.4	3.5	8.0	7.0	29.6
20	0.0	0.0	9.0	7.7	4	2.6	0.0	0.0	1,0	0.0	0.0	0.0	0.0	2.2	13.1	2.7	5.0	6	0.7	0.3	0.0	0.2	7.0	0.2	11.7	45.4
19	0,	0.1	0.2	2.4	£.	7.6	0.0	0,0	0.5	0.0	0.0	0.0	0.0	4.	8.5	5.4	1.9	e.	0.3	0.2	0,0	9.0	0.4	0.2	0.1	27.9
83	0.0	0.0	0.2	9.6	7.0	0.5	0.0	0.0	2.2	0.0	0.0	0.0	0.0	0.5	7.5	6.6	9.5	4.0	0.1	4.0	0.1	7.0	0.7	3.9	13.0	25.9
17	0.0	0.0	0.2	1.0	1.7	0.3	0.0	0.0	2.0	0.0	0.0	0.0	0.0	6.0	4.2	2.0	6.0	0	0.1	0.2	0.1	0.3	1.0	15.2	0.0	29.9
91	0.0	0.0	0.2	0.0	0.0	۲.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	7.0	0.0	0.1	0.0	0.0	1.0	0.2	0.0	0.7	23.4	0.0	24.9
ม	6.3	7-2	7.5	7.2	11.1	7.6	0.0	0.0	0.0	. L	3.5	0.0	0.1	5.6	0.0	8.8	17.2	10.3	3.2	19.7	0,4	0.0	4.3	1.9	1.3	37.3
14	0.0	0.1	0.2		0.1	7.0	0.0	1.2	0.0	0.0	0.0	0.0	0.0	0.1	4.0	0.1	1,0	0.1	0.5	0.1	1.0	0.0	٥.	12.8	0.0	16.7
13	7.0	0.1	0-1	7.0	9.6		0.0	4.6	1.1	0.0	0.0	0.0	 6	0,3	0.2	4.0	0.3	0.3	0.0	0.1	0.0	0,0	0.0	0	0.0	9.6
12	0.0	0.0	0.0	0.1	0.1	1.0	0.0	0.5	0.1	0.0	0.0	0.0	0.0	0.0	0.0	0.7	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	1.0
11	0.0	1.0	6.3	2.9	6.4	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	2,4	16.6	2.9	2.1	2.1	0.0	0.0	5.6	2.7	5.3	2.8	2.3	55.8
91	0.1	5.0	0.0	0.0	0.0	0.0	0.0	0	0.0	0.0	0.0	0.0	0.0	0.0	0,1	0.0	0.0	0.0	0.1	0.0	1.4	1.0	2.7	9.0	0.1	2.5
o	0.4	5.0	7.6	0.1	0.2	0.1	0.0	0.0	0.0	0.0	0.0	0	4,0	٠. ۲.	2.0	0.1	0.8	0.5	5.9	9.1	3.5	5.4	15.0	6.7	2.1	62.4
œ	0.0	0.0	9.3	7.5	2.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	7.0	0.1	1.2	0.8	0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	16.4
^	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0	0	0	0.0	0.0	0.0	0.0	0.0	0,0	0.0	0.0
9	7,0	0.3	1.2	0.0	0.0	0.0	0,0	0.0	0.0	0.0	0.0	0.0	6.0	0.0	9.2	8.4	0.0	4.2	8.1	6,0	٥. د.	5.0	2.9	7.6	1.4	0.94
vı	0.0	1.0	7.0	0.0	0.0	0.2	0.0	0.0	0.0	0.0	22.1	6.0	2.9	0.0	0.7	0.0	0.1	0.0	0.0	0.2	4.0	0.1	0.2	۲.0	0.0	33,2
ব	0.0	0.0	0.2	0.0	0.0	۲,0	0.0	0.0	0.0	3.6	15.2	0.0	0.0	0.0	7.0	0.0	1.0	0.0	0.0	٠. د	0.2	7.0	٠. ۲.	0.0	0.0	20.6
m	2.1	2.3	3.6	7.0	0.7	60	0.0	0.3	27.5	1.3	0.0	0,0	0.1	7.0	7.2	7 0	0.3	0.3	6.0	1.0	2.2	1.1	0.9	0.3	0.1	52.8
74	6.4	0.3	8.0	0.0	0.0	0.7	0.0	9.8	7.2	0:0	0.0	0.0	0.0	0.0	2.2	0.0	0.0	0.0	0.7	0.0	0.0	4.0	0.2	0.1	0.0	26.9
н	8.0	0.5	ي 0.	0.3	5.0	7-7	0.0	0.0	0.5	0,0	0.0	0.0	0.0	0.2	න ග	0.3	0.2	0.2	0.1	0.1	0.0	0.8	H.3	4.0	7.0	25.1
	-4		n	7	'n	40	۲	9	σ	10	Ξ	12	ជ	14	15	16	17	18	13	20	22	22	23	57	25	56

Appendix 6.1.1-(1) Frequencies of Inbound and Outbound Trains at Each Yard

Remarks		(Note) Outbound means trains starting from Bangkok, and inbound trains going to Bangkok.				In the column "freight train," 4 trains among the 5 outbound trains and 4 trains among the 5 inbound trains are single locomocives forwarded for trains starting from or arriving at Bung Phra.		
	Total	59 118	38.88	39 . 78 .	130 136	26 14 14 54	36 14 16 64	34 4 48 34 4 48
Total	Outbound Inbound Total	59	18	39	65 1 2 2 8	13 17 27	18 10 32 32	2007
	Outbound	8.9 8.9	18 18	39	65 1 68 88	13 11 27	18 4 11 32	5.457
	Total						777	1 2 2
Mixed Train	Inbound			. :			r r	1
Mixe	Outbound Inbound Total						нн	<b>,</b> , , , ,
	Total		18 18 36	39 39 78	22779	10 20 20 20	6 7 7 20	71
Freight Train	Inbound		18	39 39	3 5 33 3 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	ა ან	n 4 n o	7 7
Freig	Outbound Inbound Total		18	66 E	32 33	5 5 10	3 4 10	7
.s.	Total	59 · 59 ·			68 1 1 70	16 9 34	30 7 7 644.	ដួយបន្ទ
Passenger Train	Inbound	59			34	2,50	115 6 1 22	佐ひにひ
Passer	Outbound Inbound Total	85 89			34 1 35	8 6 3	15 1 6 6	\$ 11 7 B
Trains	Direction	Bangkok Arrival or departure Arrival Departure Total	Mae Nam Arrival or departure Arrival Departure Total	Bang Suc Arrival or departure Arrival Departure Total	Ban Phachi Arrival or departure Arrival Departure Total	Phitsanulok Arrival or departure Arrival Departure Total	Nakhon Ratchasima Arrival or departure Arrival Departure Total	Chumphon Arrival or departure Arrival Departure Total

Trains	Passer	Passenger Train	<b>c</b>	Fre1gh	Freight Train		Mixe	Mixed Train			Total	in delen	Remarks		
Vards	Outbound Inbound Total	Inbound	Total	Outbound Inbound Total	Inbound		Outbound Inbound Total	Inbound		Outbound Inbound Total	Inbound	Total			
Surat Thani Arrival or departure Arrival Departure Total	V4464	77 77 70 70 70 70 70 70 70 70 70 70 70 7	71 m u 02	8 47	91 6	27 27	нн	r 1	ным	13 1 3	ยืยนนั	26 4 4 34			
Thung Song Arrival or departure Arrival Departure Total	82 H.6V	& H &	16 1 1 18	2 7 7 8	v. m - ∞	10 3 3	ии	2 2	7 7 7	1.3 2 4 1.9	13	26 38 38			
Hat Yai Arrival or departure Arrival Departure Total	25 4 33	\$ 4 12	10 7 7 24	нии ::	មសល់ជ	2 10 22				8 8 23	2000	12 17 17 46			·

Note: Freight trains include temporarily operated trains

Appendix 6.1.1-(2) Train Frequencies Yard and Direction

		Trains		Passeng	er train			Freig	nt Train		Total
Yards	rein		Passing	Originating	Terminating	Sub total	Passing	Originating	Terminating	Sub total	
<del> </del>	1	N.L		21		21		I			21
	1	N.E.L		18		18					18
	Down	S.L		. 9		9					9
	Ă	E.L		11		11					1λ
Bangkok		Subtotal		59		59					59
8k		N.L			21	21		I			21
an		N.E.L			18	18					18
Δ2	g.	S.L			9	9	1.5		1		9
	-	E, L			11	11					11
	1	Subtotal	*************		59	59		T			59
	-	Total		59	59	118				1	118
}	+	N.L				1		(2) 8		(2) 8	(2) 8
ŀ	1	N.E.L	<del></del>	<u> </u>				(2) 8		(2) 8	(2) 8
	Dove	S.L						(4) 8		(4) 8	(4) : 8
1	옵	E.L	<del></del>					7		7	7
. Je	ł	Subtotal						(8) 31		(8) 31	(8) 31
งั	}	N.L				1			(2) 8	(2) 8	(2) 8
Bang Sue	1	N.E.L		· · · · · · · · · · · · · · · · · · ·				1	(2) 8	(2) 8	(2) 8
Ba		I			ļ				(4) 8	(4) 8	(4) 8
	S	S.L		ļ		ļ		<u> </u>	7	7	1
	E.L						<u> </u>	(8) 21	(8) 31	(8) 31	
İ	ļ	Subtotal	<u></u>	<b></b>	ļ			(8) 31	(8) 31	(16) 62	(16) 62
		Total		<b></b>	<del> </del>			(0) 31	(0) 32	(10) 02	1
		UP. L			11_	1	(2) 15	<del> </del>		(2) 16	(2) 34
	Down	N.L	18		<u> </u>	18		<del></del>		(3) 12	(3) 28
ž	8	N.E.L	16		<u> </u>	16		$\frac{1}{2}$		(5) 28	(5) 63
Ban Phachi	1_	Subtotal	34		1	35	(5) 26	<del> </del>		(3) 20	1
Ę.	1	UP. L		1		1	400	<del> </del>	1	(2) 16	(2) 34
다 6	្នំ	N.L	18			18	(2) 15		1	(3) 12	(3) 28
μά	n	N.E.L	16			16	(3) 11	<u> </u>	2		
ļ	<u> </u>	Subtotal	34	1		35	(5) 26				(5) 63 (10) 126
		Total	68	11_	11_	70	(10) 52	2	2	(10) 56 5	8
		UP. L			3	3	-5.5		3		(3) 2
	Pown	P.B.	11_		ļ	1	(1)	(2) 1		(3) 1	10
	18	S.K.	4	4	ļ	8			ļ	ł	~~~~
널		Subtotal	. 5	4	3	12	(1)	(2) 3	5		(3) 20 8
Hat Vai		UP. L		33		3		<u> </u>		5	(3) 2
la t	2 2	P.B.	1		<u> </u>	1	(1)	ļ	(2) 1	(3) 1	10
, F	=	S.K.	4	<u> </u>	4	8		<u> </u>	2	2	
		Subtotal	5	3	4	12	(1)	5	3	(3) 8	(3) 20
		Total :	10	7	7	24	(2)	(2) 8	(2) 8	(6) 16	(6) 40

Note: Temporarily operated trains are shown in parentheses.

Appendix 6.1.2 Volume of Cargo Handled at Each Yard

(Unit: Ton/year)

	· y	·		(Unit: Ton/year)
Yards	Forwarded or Received	1982	1985	Remarks (Major items in 1985)
Mae Nam	Forwarded	1,611,535	1,475,435	1.34 million tons of oil on the North and Northeastern lines.
	Received	324,493	1,556,197	1.21 million tons of crude
	Total	1,936,028	3,031,632	oil from Bung Phra.
Bang Sue	Forwarded	150,085	123,485	51,000 tons of alcoholic
	Received	964,408	868,205	products for the whole line. 760,000 tons of cement from
	Total	1,114,493	991,690	Ban Mo, Mapkabao, etc.
Ban Phachi	Forwarded Received	468 2,104	156	
3	Total	2,104	182 338	
Phitsanulok	Forwarded Received	42,553 193,425	9,930 140,149	9,000 tons of rice to Mae Nam 93,000 tons of oil from Mae
	Total	235,978	150,079	Nam
Nakhon Ratchasima	Forwarded	24,278	18,776	15,000 tons of rice to
	Received	96,593	105,174	Southern area 87,000 tons of oil from Mae Nam
	Total	120,871	123,950	Heli
Chumphon	Forwarded Received	9,158 65,251	6,280 81,854	59,000 tons of cement from Thiwang
	Total	74,409	88,134	IIIIwang
Surat Thani	Forwarded	11,640	42,032	3,000 tons of rubber to Mae
	Received	121,279	66,431	37,000 tons of cement from Thiwang
	Total	132,919	108,463	
Thung Song	Forwarded	17,875	28,660	27,000 tons of rubber to
	Received Total	11,997 29,872	11,344 40,004	
Hat Yai	Forwarded	26,752	33,843	21,000 tons of rubber to Mae
	Received	300,017	242,683	63,000 tons of cement from Thiwang
	Total	326,769	276,526	Tatang .

Appendix 6.1.3 Numbers of Freight Cars Handled by Yards

(Daily average for 1984)

Yards	Departure	Arrival	Re1ay	Total
Mae Nam	500	500		1000
Bang Sue	217	217	436	870
Ban Phachi	1	1	38	40
Phitsanulok	45	45	110	200
Nakhon Ratchasima	40	40	110	190
Chumphon	15	15	30	60
Surat Thani	15	15	20	50
Thung Song	25	25	180	230
Hat Yai	65	65	180	310

Appendix 6.1.4 Car Relay Time Survey

					[
Yards	Date	Number of cars surveyed	Total relay time	Relay Time per car	Remarks
Bang Sue	Jan 29, 1986	25	13,463	538 minutes (8 hours 58 minutes)	
Ban Phachi	Sep, Oct, and Nov, 1985	119	86,226	724 minutes (12 hours 04 minutes)	
Phitsanulok	Jan 18-20, 1986	46	16,767	364 minutes (6 hours 04 minutes)	
Nakhon Ratchasima	Jan 15-23, 1986	Up 91 Down 112 Total 203	Up 48,672 Down 89,883 Total 138,555	658 minutes (10 hours 58 minutes)	
Chumphon	Jan 14-24, 1986	Up 54 Down 60 Total 114	Up 66,524 Down 17,517 Total 84,041	737 minutes (12 hours 17 minutes)	
Surat Thani	Jan 15-20, 1986	24	10,895	454 minutes (7 hours 34 minutes)	
Thung Song	Jan 22-24, 1986	479	288,555	602 minutes (10 hours 02 minutes)	
Hat Yai	Jan 19-20, 1986	For Padang Besar 97 Others 191 Total 288	216,157 314,995 531,152	2228 minutes 1649 minutes 1844 minutes (30 hours 44 minutes)	
	Aug 12-14, 1986	259	239,316	924 minutes (15 hours 24 minutes)	

Note: Survey done by sampling inbound and outbound realy car records.

Appendix 6.1.5 Number of Personnel by Station

Stations	Station Master	Assist. Station Master	Sales	Signalg.	Shuntg.	Assist.	Total
Bangkok	1.	11	60	10	.25	327	434
Mae Nam	1	2	20	3	36	36	98
Bang Sue (yard)	1	3	34	19	63	122	242
Bang Sue (F.S)	1	1	24	-	_	15	41
Ban Phachi	1	3	7	6	4	24	45
Phitsanulok	1	3	19	3	9	23	58
Nakhon Ratchasima	1	3	19	6	13	44	86
Chumphon	1	2	12	4	11	38	68
Surat Thani	1	4	14	3	6	17	45
Thung Song	1	3	19	4	17	40	84
Hat Yai	1	2	24	4	12	61	104

Notes: Sales includes Clerks, Chiefs of Sales Sections, Drivers, and Radio Telegraph Men.
Assistant includes Watchmen and Guards.

	Appendix 6.1.	6 Outline of Yard Work	4
Stations	Shunting Locomotives Allocated	Personnel	Remarks
Bangkok	3	A 3 shunters in 4 shifts B 3 shunters in 2 shifts C 3 shunters in 2 shifts	C Part is DRC zone
Mae Nam	3	A 3 shunters in 3 shifts B 3 shunters in 3 shifts C 3 shunters in 3 shifts	<u>Chicago yakee, inee de Chicago Albanda Parendaga</u>
Bang Sue	4	A 3 shunters in 4 shifts B 3 shunters in 4 shifts C 3 shunters in 4 shifts D 3 shunters in 4 shifts (with 7 shunters in 3 shifts below hump)	
Ban Phachi		A 3 shunters in 3 shifts	
Phitsanulok	1	A 3 shunters in 3 shifts	
Nakhon Ratchasima	2	A 3 shunters in 3 shifts B 3 shunters in 3 shifts	
Chumphon	1	A 3 shunters in 3 shifts	
Surat Thani	1	A 3 shunters in 3 shifts	
Thung Song	1.7	A 3 shunters in 3 shifts B 3 shunters in 1 shift	
Hat Yai	1.3	A 3 shunters in 3 shifts B 3 shunters in 1 shifts	

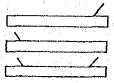
### Appendix 6.2.1 Method of Preparation of Yard Work Diagram

Specifications and method of preparation of the "yard work diagram" employed in JNR are as follows:

- Specifications of Yard Work Diagram Specifications of the yard work diagram and sectioning of the time lines are according to the 2-minute-scale train diagram.
- 2. Method of Entry in Yard Work Diagram
  - (1) The station name and the date of validity are noted on the margin on the left hand side.
  - (2) The train diagram for the required range about the station is noted.
  - (3) The column for the yard tracks is set forth as below.
    - According to the sequence of arrangement in the station track layout diagram by yard.
    - 2) Use one column for each track. However, the sorting tracks, freight tracks, and etc. that are used for the same purpose may be summed up in one column.
    - 3) On the left side of the column, note what the purpose of use is, effective length (with the length of the car washing platform and number of passenger cars or number of cars that can be accommodated by shunting noted in parentheses) and track name in the order listed, and on the right hand side, note the track name only. However, if a platform is provided, attach \_\_\_\_\_\_ over the track name and enter the length.

- 4) In the column for tracks used normally for train operation, note the hours of use (including the hours the track was blocked), work hours, arrival or departure time, and coupling or uncoupling, partition or combination, originating or terminating, through or turnaround, and any replacement of tractive locomotives.
  - 5) In the column for tracks storing passenger and washing car track, note the hours of use, operation number, and number of cars.
  - 6) In the column for tracks storing cars always such as the sorting track and freight track, note the hours of use, details of the work, and hours of use of composition completed trains (including partial composition).
- 7) In the column for tracks not retaining cars usually such as the draw-out track and passage track, note the hours of use and details of the work.
  - 8) When a shunting locomotive moves over tracks, note the condition of movement.
- (4) The column for workers in the yard is set forth as below.
  - Use one column for each of the work names of the operation men (in charge of marshalling).
  - 2) On the left side of the column, note the kind of work of the operation men (in charge of marshalling), number of the operation men (in charge of marshalling), their duties, number of the yard men and their duties in the order listed, and on the right side of the column, note the work name of the operation men (in charge of marshalling) only.

- Regarding the work of the operation men (in charge of marshalling), note the work hours, details of the work, and the hours of work intervals, recess, rest, sleeping, roll call, and transfer. When the work of an operation man (in charge of marshalling) is done by a vicarious person, it should be noted together with 2).
- (5) The column for shunting locomotives is set forth as below.
  - Use one column for each shunting locomotive, and note in the order of exclusive use and combined use.
  - 2) Shunting by tractive locomotive should be written in one column using outbound and inbound notation.
  - 3) On the left side of the column, note the name of the shunting locomotive, classification of the shuhting locomotive by exclusive or combined use, type of locomotive, and hours of allocation of the locomotive in the order listed, and on the right side of the column, note the name of locomotives only.
  - 4) For the work of shunting locomotives, note the number of trips, trip hours, work and time for going in and out for supplies of coal, water, or oil.
- (6) Symbols used in the yard work diagram are as listed below.
  - l) Symbols indicating obstruction
    - o By trains
      Originating train
      Terminating train
      Turnaround train



Inbound and outbound trains

Passing train

Note: The train lines have their actual direction represented correctly in the train diagram and are in accordance with train times.

Partition of passenger train
(including luggage train)
Combination of passenger train
(including luggage train)
Decomposition of train
Composition of train

Note: The work hours are indicated in black.

o By work

When the track is obstructed with no work going on.

When the track is obstructed for work purposes

When the track is obstructed by passenger cars in storage



Note: The width of a line indicating an obstruction is 1.5 mm.

- 2) Symbol indicating the arrival and departure times of trains Note with a slash the arrival or departure times, and add the train number
- Symbols indicating works

Replacement of locomotives:

Write the mark above the line to indicate the work. When the replacement of a locomotive is not done by a tractive locomotive, write the - mark for uncoupling or the + mark for coupling.

By shunting locomotive:

Connect the obstructed tracks with a fine line.

By tractive locomotive:

for

the

the

Connect the obstructed tracks by ---.

Uncoupling of passenger or luggage cars:

Write the - mark next to the number of the uncoupled cars Coupling of passenger or luggage cars:

Write the + mark next to the number of the coupled cars. Uncoupling of freight cars:

Write the mark above the line to indicate the work. Coupling of freight cars:

Write the mark above the line to indicate the work.
Uncoupling and coupling of freight cars:

Symbols indicating the works of the yard men

Write the mark above the line to indicate the work.

Note: The foregoing symbols should be written with the right side of the train number taken as the front of the train and the left side as the rear.

	Works (wi	th breaks i	n wor	k shown by	various li	nes)		
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	Recess and	d sleep	÷					<u> </u>
	Rest				. Tetra		<del>                                      </del>	H <del>{}  ++</del>
	Roll call	and transf	er				75621 PAGE 1800	
	Shop-in:	Below the	line	indicating	the work,	write	the 🛢	mark
		for the sh	oppin	g-in work s	tarting ti	me and	the 🗸	mark
		for the te	rmina	ting time.			,	
	Shop-out:	Above the	line	indicating	the work,	write	the 🖁	mark

shopping-out

work

starting

Symbols indicating the works of shunting locomotives

Works (with breaks in work shown by various lines)

Work interval

Water, coal or oil supply

Shop-in, shop-out:

Use symbols in 4).

mark for the terminating time.

time ? and

Appendix 6.2.2 Parking Schedule for Passenger Cars in Bangkok Station

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Appendix 6.2.3-(1) How to Improve the Efficiency of Yard Work in Mae Nam

## 1. Current problems

- (1) Congestion of work results from inadequate sorting track capacity for handling cars.
- (2) Handling of refined oil cars, which account for most of the cars dealt with, is concentrated during the afternoon and evening, making congestion worse.
- (3) Unloaded cars staying in the yard are also a cause of confusion.
- (4) Loading/unloading tracks are scattered in several locations and the yard itself is divided into a Main Station and Port Line, leading to poor working efficiency. Our proposal to improve the efficiency of yard work is as follows:

### 2. Improvement in Yard Work

## (1) For refined oil cars

To eliminate competition in work and congestion, it is necessary that unloaded tank trains arrive in the yard after loaded tank trains have departed. This means the present schedule needs revision concerning the arrival/departure of oil tank trains. (see Figure 1.)

In this case, revision of the present schedule for trains in general is also required. As to trains arriving in Mae Nam, their detention or timing adjustment at Bang Sue Yard should be considered, where there is still some margin for yard work left.

Although this may have some impact on loading/unloading work in the Mae Nam Yard, this is to be resolved by reviewing the content of work and revising the procedure of arrival/departure operations to and from the loading/unloading tracks.

In the off season when the demand for oil is slight and the days when train operation is suspended, detention of cars in train units on the directional sorting tracks in Bang Sue is desirable.

### (2) For general cars

The amount of cargo being handled at Mae Nam each day, excluding oil, adds up to 140 thousand tons for arriving and 340 thousand tons for departing.

Seventy-five to 100 cars are operated each day one-way throughout the day, all of which come from or arrive at Bang Sue.

Number	of Trains	that Arrive	Number	of Trains that Depart
at Mae	Nam		from Ma	e Nam
	801	4:50		802 5:45
•	803	10:15		804 11:10
(4	805	12:30	(Departure)	806 14:12
(Arrival)	807	15:40	, , , , , , , , , , , , , , , , , , , ,	808 16:05
*, *	809	18:35		810 19:30
•	811	21:20		812 21:55

However, the cars of three trains, 807, 809 and 811, stay overnight at Mae Nam Yard because unloading work is done only in the daytime (from 8:00 to 18:00) as at other freight stations. As to departing freight trains, the departure times of the three trains 802, 804 and 806 were determined without regard to loading work hours; hence, cars are obliged to stay overnight at the yard waiting for departure after the cars composing them have been loaded with goods, resulting in increased congestion at the Mae Nam Yard. In order to reduce the number of detained cars at Mae Nam Yard to a minimum, the current timetable should be revised so that trains from Bang Sue arrive at Mae Nam early in the morning in accordance with unloading work hours so that departing trains may be sent to Bang Sue immediately after they have been loaded with goods. (See Figure 2.)

(3) Based on the discussions above, we would like to propose a new work diagram for Mae Nam Yard (See Appendix 6.2.3 (2)).

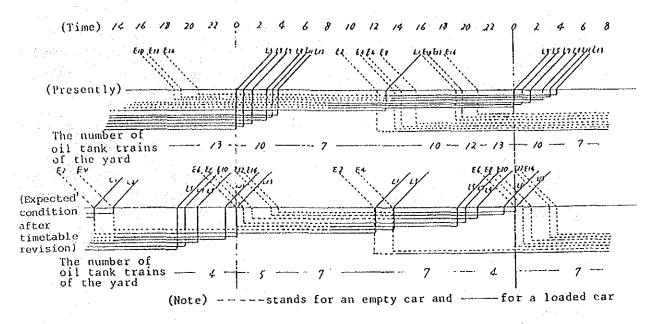


Fig. 1 Improvement in the Efficiency of Yard Work for Oil Tank Cars

--- A chart indicating present and expected conditions of yard work and location of oil tank trains on tracks ---

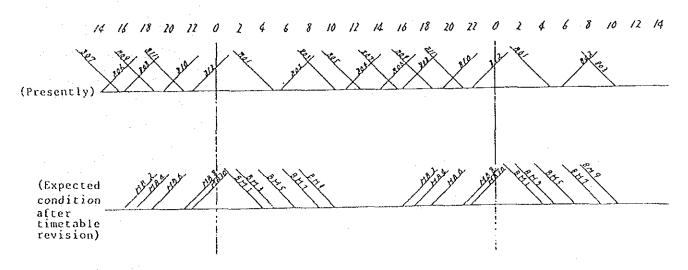


Fig. 2 Improvement in the Efficiency of Yard Work for General Cars

## Appendix 6.2.3-(2) Mae Nam Yard Work Diagram (Draft)

- 1. The Mae Nam yard work diagram (draft) has been made as a provisional objective for the yard work system for 1996 in the case where yard improvements, including track layout changes, are made.
- 2. In order to configure a feasible work schedule within a yard, it is necessary to conduct a thorough investigation into the transportation and yard work. But since their details have not been yet determined in many respects, this schedule has been prepared under the following premises.
  - (1) Number of trains32 (according to the estimate for 1996)
  - (2) Train arrival/departure times Based on the above-mentioned method.
  - (3) Time for shunting work
    50 minutes for trains requiring much coupling/uncoupling work, and
    30 minutes for others on the basis of current time required
  - (4) Work shift

The current three-party 24-hour work system is planned so that the shunting work of main station and Port Station are done by the party at the main station from 0:00 to 8:00.

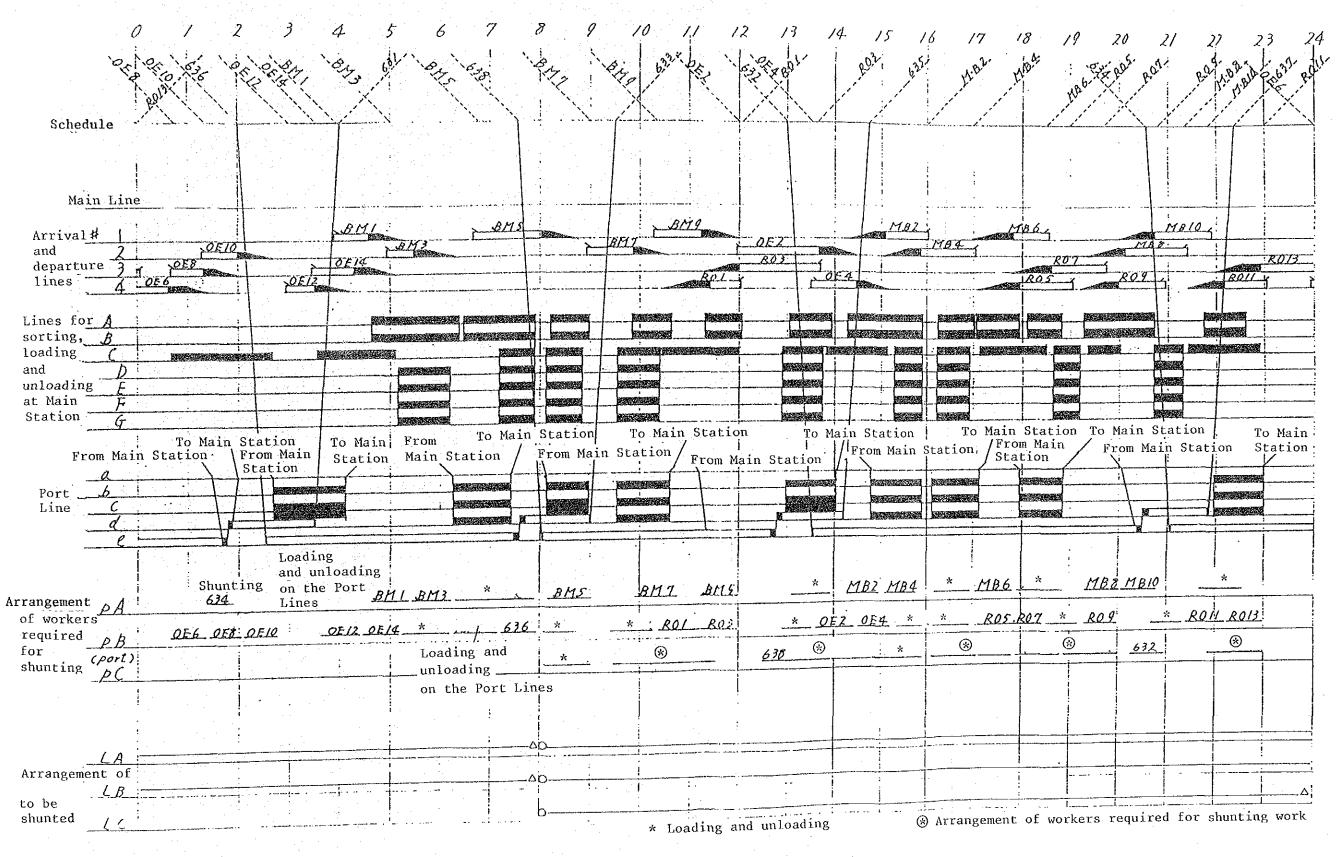


Fig. 3 Mae Nam Yard Work Diagram (Draft)

Appendix 6.2.4-(1) Freight Car Flow Table for Each Direction (Daily Averages for 1996)

(Bang Sue)

Unit: Car/day

D 0	Northern Line	North- eastern Line	Southern Line	Eastern Line	Mae Nam	Bang Sue	Total
Northern Line			46	70	O	(100) 7	(100) 123
North- eastern Line		·	34	60		( 83) 22	( 83) 116
Southern Line	42	49	,	61		29	181
Eastern Line Mae Nam	83	30	78	11		( 32) 22	( 32) 224
Bang Sue	(100) 10	( 83) 10	33	( 32) 27			(215) 80
Total	(100) 135	( 83) 89	. 191	( 32) 229		(215) 80	(430) 724

Note: Figures Within parentheses represent the cars of direct transportation trains.

Appendix 6.2.4-(2) Table of Flows of Freight Cars by Direction (August 12-14, 1986, Daily Average)

(Bang Sue)	<b>.</b>					Unit: C	ar/day
0 0	Northern Line	North- eastern Line	Southern Line	Eastern Line	Mae Nam	Bang Sue	Total
Northern Line			29	7	(57) 76	(5) [75] 9	(62) [75] 121
North- eastern Line	:		35	12	(31) 34	(5) [69] 11	(36) [69] 92
Southern Line	(30) 36	(16) 20		1	(7) 28	(10) 27	(63) 112
Eastern Line	(8)	(5) 6	1		(5) 6	(4) 8	(22) 30
Mae Nam	(25) 50	(20) 58	(3) 25	3		(10) 18	(58) 154
Bang Sue	(5) [75] 20	(5) [69] 16	(8) 20	(4) 7	(10) 10		(32) [144] 73
Total	(68) [75] 115	(46) [69] 100	(11) 110	(4) 30	(110) 154	(34) [144] 73	(273) [288] 582

Note: 1. The number of cars given in terms of two-axial cars.

- 2. Figures in parentheses are the number of empty cars recounted.
- 3. The number of unit trains freight collected is shown in brackets.

# Appendix 6.2.5 The Bang Sue Yard Work Diagram (Draft)

- 1. The Bang Sue yard work diagram (draft) has been prepared as a provisional objective, for the yard work system for 1996, in the case that yard improvements (construction of a terminal arrival/departure track) are done.
- 2. In order to compile a yard work diagram for which implementation is possible, it is necessary to conduct a thorough investigation into the transportation and yard work, but since many details remain as yet undetermined, the following assumptions were made in the compilation.
  - (1) Number of trains66 (according to the estimate for 1996)
  - (2) Train arrival/departure time

    Based on the existing train diagram, with suitable time zones set for the New Port Line trains N1 to N8.
  - (3) Time for shunting work

    The current times required for shunting work were used as a reference to calculate the following times: 20 minutes for uncoupling work at 10 minute intervals in the case of the hump; 45 minutes for trains that have a large number of uncouplings and couplings for flat shunting work; and 30 minutes for other trains.
  - (4) Handling of special cement trains

    Trains are made to use the new arrival/departure tracks. Cars to be relayed to other stations, but small in number, are handled by a combination of terminal shunting and composition shunting.
  - (5) Hump uncoupling work
    With the exception of the special cement trains, all trains are to have hump uncoupling.

- (6) All shunting for the freight front and freight car depot is to be done by the freight terminal shunting party.
- (7) Formation shunting is to be done according to a plan whereby only part A of the current two parties A and B, operating on a 24-hour work system, is to do the work from 0:00 to 12:00.

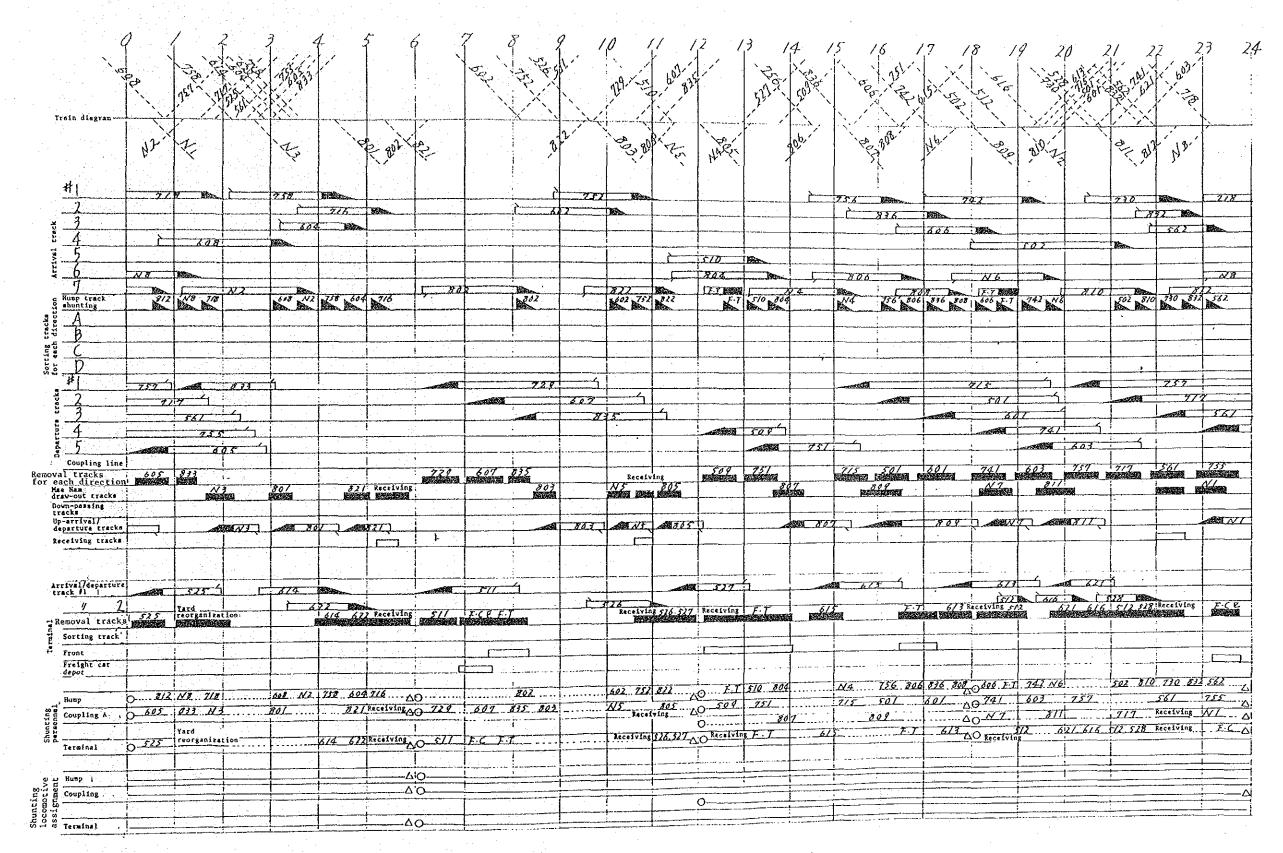


Fig. 1 Bang Sue Yard Work Diagram (Draft)

# Appendix 6.2.6 Hat Yai Yard Work Diagram (Draft)

- 1. The Hat Yai yard work diagram (draft) has been prepared as a provisional objective, for the yard work system for 1996, in the case that yard improvements are done.
- 2. In order to compile a yard work diagram for which implementation is possible, it is necessary to conduct a thorough investigation into the transportation and yard work, but since many details remain as yet undetermined, the following assumptions were made in the compilation.
  - (1) Number of trains

Passenger trains: 26 (at present 22)

Freight trains : 22

(2) Train arrival/departure time

The existing train diagram was used as the basis. Passenger trains having four new trains suitably incorporated, and the number of freight trains remaining the same.

(3) Time for shunting work

New tracks will be provided for sorting so that the shunting work time will become 45 minutes for trains that have a large number of uncouplings and couplings, and 30 minutes for other trains.

(4) Passenger car shunting work

Shunting work for passenger cars consists currently of transfers between tracks, uncoupling joint work for originating and terminating trains and replacement of cars for inspection, but since the assignment of passenger cars is as yet unclear, there is a provisional plan for decoupling work for the parts of cars connected to trains 131 and 15 and joint work for the parts of cars connected to trains 132, 15 and 16.

Moreover, replacement work for the passenger cars for inspection was planned at twice.

(5) Freight front/freight car depot shunting
Freight front shunting is to be done three times, in the morning,
afternoon and evening, while freight car depot shunting is to be
done twice in the morning and evening.

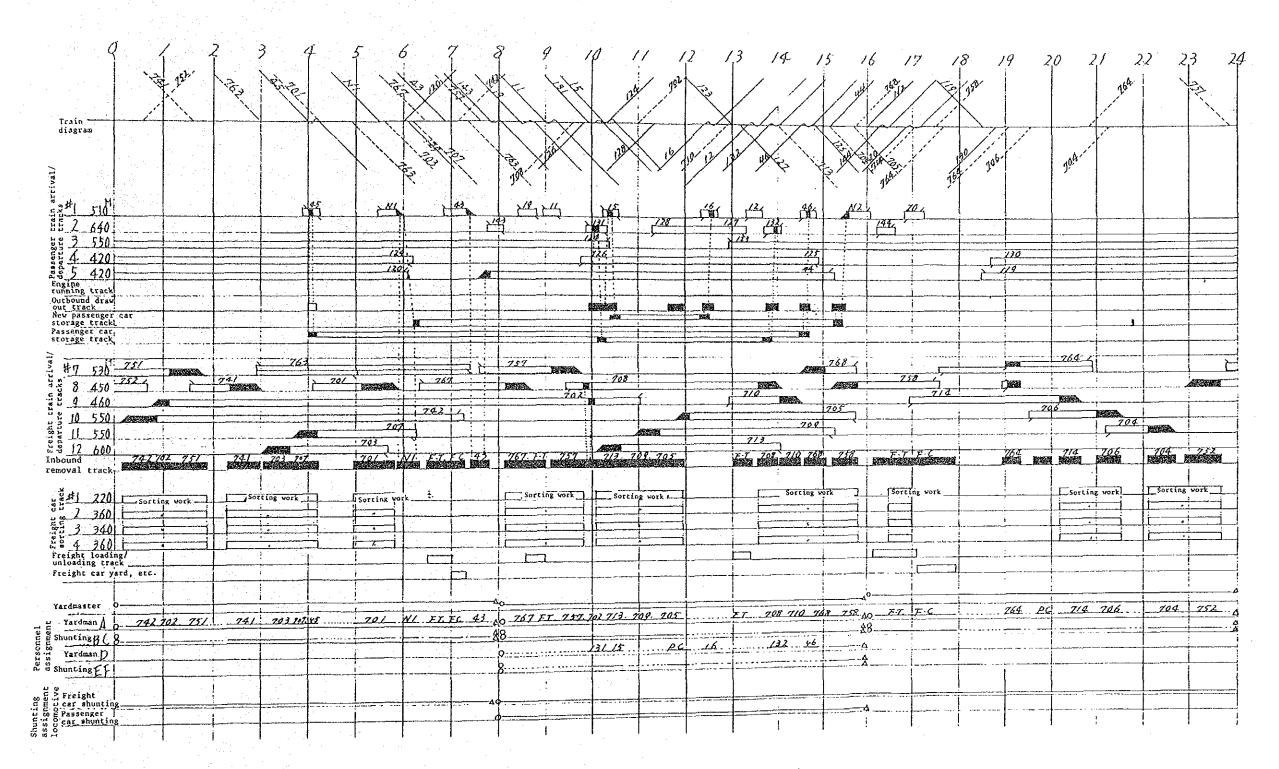


Fig. 1 Hat Yai Yard Work Diagram (Draft)

# Appendix 7.2.1 Yard Facilities at Bangkok Station

# 1. Passenger and Freight Facilities

Track	Platform	Number of Tracks	Effective Length(m)	Track Number
Passenger arrival	Yes	4	300 - 390	1 - 4
Passenger arrival and departure	Yes	2	230	5 and 6
Passenger departure	Yes	5	250 - 390	7 ~ 11
Spare car storage	Yes	9	30 - 220	16 - 18, and 21-1 - 21-6
Formed train storage	No	10	150 - 370	13, 15, 21, and 22 - 28
Clearing	No	2	270	19 and 20
Shunting pass	No	1	210	14
Engine depot gateway	No	2		30 and 31
Miscellaneous storage	No	3	40 - 70	32 - 34
Draw-out	No	1	680	35

# 2. DRC Base Station Facilities

Track	Number of Tracks	Effective Length(m)	Track Number
DRC storage	5	130 - 220	D-1, D-2, D-15 D-17
Daily inspection and refueling	3	130 - 220	D-12 - D-14
DRC inspection	3	190 - 240	D-3 - D-5
Materials	1	80	D-6
PC inspection	3	130 - 180	D-7 - D-9
Inspection tentative	2	100 and 120	D-18 and D-19
Draw-out	. 1	250	D-20
Painting	2	100 and 110	D-10 and D-11

Appendix 7.2.2 Maximum Frequency of Trains per Unit Time and Train Types

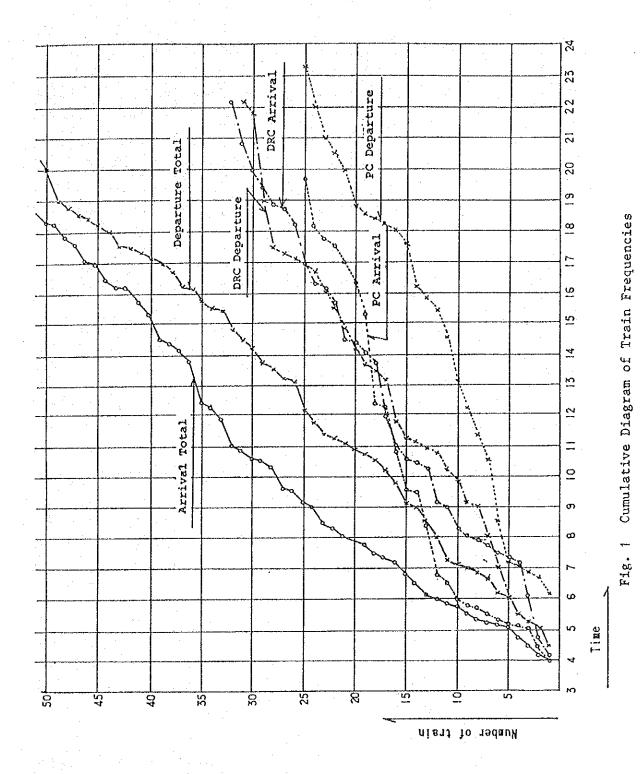
The frequency of trains arriving or departing in a certain period of time was obtained in a cumulative diagram shown in Figure 1.

The maximum frequencies of trains per unit time have been obtained from the diagram and arranged in Table 1. In the table, 60 minutes is taken as a unit time.

Taking the maximum value per hour, the arrival is 8 trains, and the departure is 6 trains.

In Table 1, departure train frequency in the time zone with maximum arrival train frequency in unit time is also shown to indicate that there is leeway on the departure platform side when the arrival platform is clogged.

Moreover, departure trains include DRCs with a relatively short shunting time, but trains with the maximum frequency value are the PC arrival trains that come one after another.



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Table 1 Train Frequencies in Morning and Evening Rush Hours

	Remarks										
	180 Minutes Max. Train Frequency	4:27~6:27	12	10	61	v	17:00~19:00	르	9	۱'n	7
)	90 Minutes Max. Train Frequency	51:9~57:7	10	8	2	٧.	17:00~18:30	6	S	4	'n
)	60 Minutes Max. Train Frequency	2:00 ~ 0:00	8	8	0	7	17:00 ~ 18:00	9	2	7	8
•	30 Minutes Max. Train Frequency	5:30~6:00	4	7	0	2	17:00~17:30	5	П	4	1
	Type	Time zone	Train frequency	Including PC trains	and DRC trains	Outbound trains in the same time zone	Time zone	Train frequency	Including PC trains	and DRC trains	Inbound trains in the same time zone
	Arrival or Departure	Arrival									

## Appendix 7.2.3 Elements Related to Capacity of Arrival Tracks

# 1. Measures serving to increase arrival track capacity

To increase arrival track capacity, the following measures are considered to be useful, and will be examined in order.

- 1) Increase of tracks allowing arrival of trains.
- 2) Reduction of shunting time.
- 3) Reduction of passenger handling time.
- 4) Reduction of headway.

### 2. Increase of tracks allowing arrival of trains

Tracks presently used for train arrivals are arrival tracks 1-4 and arrival/departure tracks 5 and 6 (Figure 7.2.1).

Increasing the number of tracks allowing arrival is most effective for improving arrival track capacity, and SRT is planning to install 2 arrival tracks on the outside of track 1. The planned tracks will, of course, increase the number of arrival tracks, and at the same time, will be usable as passenger car storage tracks to relieve the burden on the restricted passenger car yard. They can also be used for shunting PC trains to remove tractive locomotives without using the passenger car yard in the morning rush hours. Thus, they are greatly effective.

Also, as stated in Appendix 7.2.2, when the train arrival side is most congested, the departure side is not so busy. Thus, departure tracks 7 and 8 can be converted to arrival/departure tracks to allow for the arrival of trains. This measure serves not only to increase the number of tracks allowing arrival, but also reduces shunting interference in train arrival since shunting work can be done on the departure side, thus contributing to increasing arrival track capacity.

### 3. Reduction of shunting and passenger handling hours

It takes about 5 minutes for a shunting locomotive at point C in Figure. 1 on the engine running track to remove cars to the arrival track out to point C.

Shunting time is not reducible so long as it is carried out as at present. However, if a arrival/departure track is connected to the departure track side, and removal done at the departure track side, the time the next arrival train is obstructed is reduced to 2-3 minutes. Also, since DRCs are self-running, no time is required for the coupling work of shunting locomotives; thus, shunting time is only 1-2 minutes. The passenger handling time of DRCs is shorter than that of PCs, but this is considered to be due to difference in the types of passengers, and it is not conceivable that the minimum passenger handling time can be reduced further.

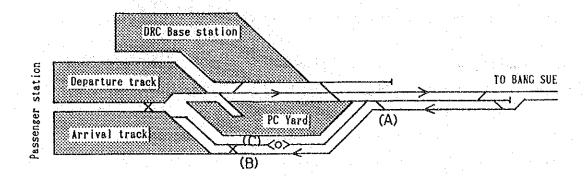


Fig. 1 Schematic Diagram of Bangkok Station

### 4. Reduction of Headway

SRT uses a minimum of 5 minutes for headway as a standard, and the signals between Bang Sue and Bangkok, in the course of which the Southern Line enters, also have this standard.

It takes about 5 minutes at Bangkok Station for a train to confirm a green signal at point (A) in Figure 1 and enter the station at a speed limit of  $20 \, \text{km/h}$  and stop on the track along the platform: this is the minimum headway of arrival trains for Bangkok station.

To reduce minimum headway from 5 minutes to 3 minutes, it is necessary to control trains by a signal at point (B) with a caution signal (Yellow) provided at point (A) in Figure 1. Here, SRT employs the signal system of 2-position display as a rule, but it is required to improve it to the 3-position display system.