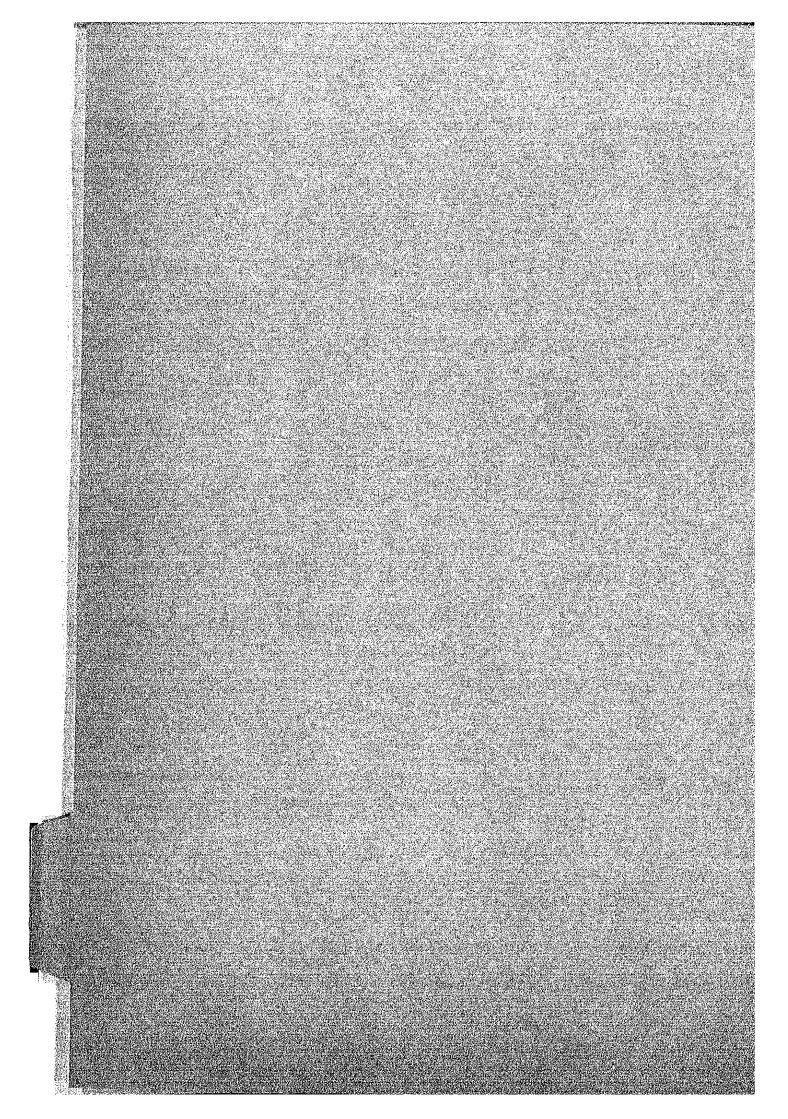
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APPENDIX - 5

OPERATION GUIDLINE FOR ABNORMAL CONDITION

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I.	ITEM TO BE			 	 1.
11.	AN EXAMPLE	•• ••	100 aun war - 170 ber wie an	 	 1

Operation guidline for abnormal condition

1. Item to be prepared.

Regarding the following items, measures for each case should be prepared for operation.

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- . Unit tripping
 - Black-out
 - Fluctuation of frequency and voltage
 - Power frequency abnormal
 - AC control power failure
 - DC control power failure
 - Instrument air failure
 - Boiler tube failure
- Burner trouble
- Electrical fault

2. An Example

An example of measures for trouble is shown on the next page.

1. Fluctuation of frequency and voltage.

- (1) Reason
 - a. Trouble of the turbine governer control system.
 - b. Delay of isolation of fault point

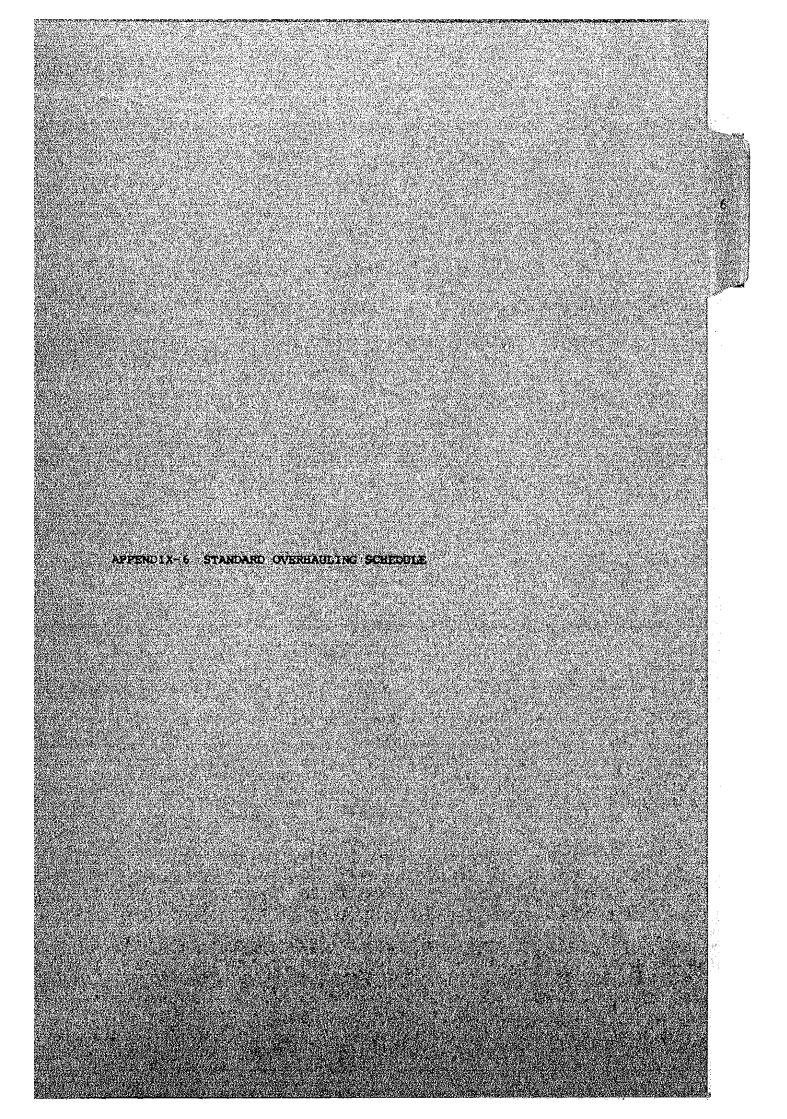
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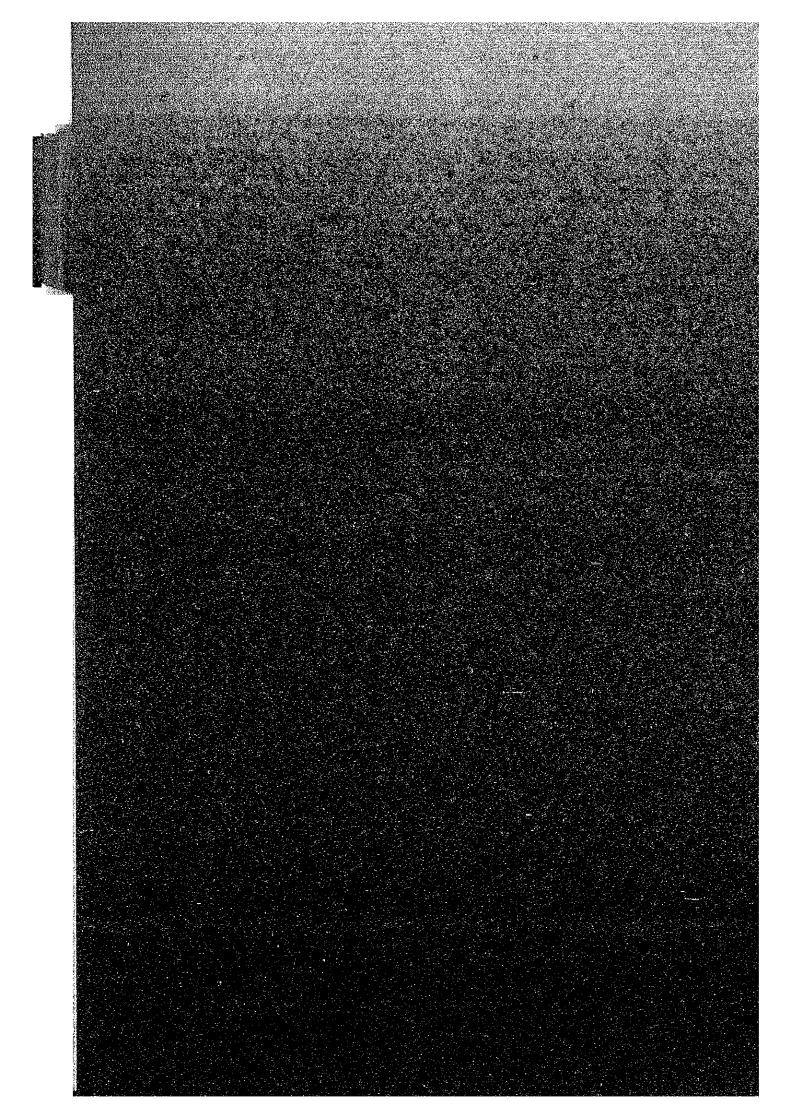
(2) Operation

Refer to the table of "Measures for fluctuation of frequency and voltage".

	Others	* Confirm the condition of auxiliaries	
Local Operator	Basement	* Confirm the condition of auxiliaries	
Local (Turbine		tion to turbine vibration
	Boiler	* Pay attention to drum press and level	condition condition init tripping
	Turbine	* Pay attention to: Governer valve lift Turbine vibration	(Turbine shall be stopped if vibration exceeds 5 mils) exceeds 5 mils) the measures for unit tripping
Control room operato	Boiler	* Pay attention to: Fuel and Air flow Drum press. and level Steam and water flow Steam temp Fuel oil press. Current of auxiliaries	condition becomes un- stable, put ABC on Man Follow to
C	Electrical	 Confirm the voltage and frequency Pay attention to operating condition of generator and AVR AVR shall be on Auto. 	generator field current (Do not operate in leading power factor) factor) rapect the operating condition of AVR
Super intendant	of shift	* Confirm the hunting of voltage * Instruct monitoring of unit operator to all operator	* Request to the load dispatcher to check the trans- mission line mission line the operating condition of AVR When it is judged that the operation can not be continued, instruct be continued, instruct
Position	Item	Hunting (Voltage and frequency)	Irouble shooting Unit stop

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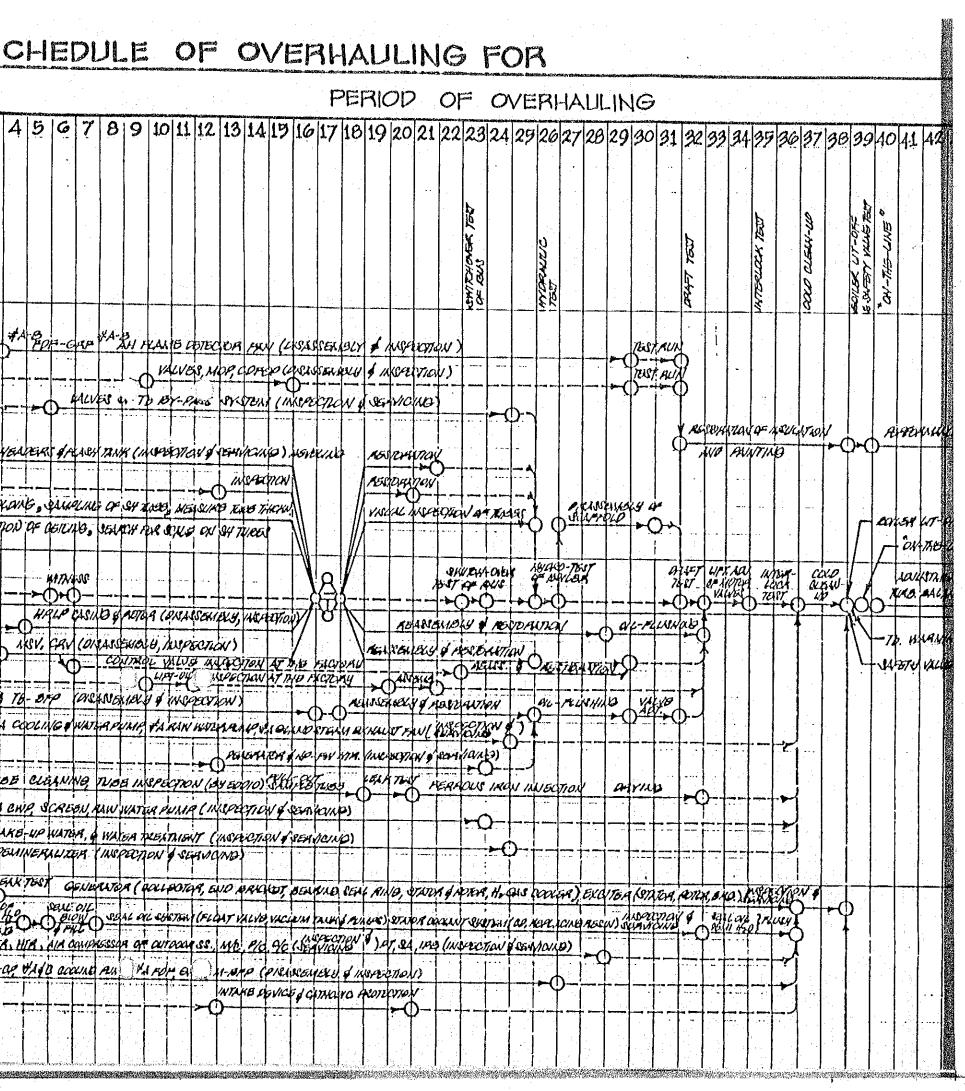
APPENDIX - 6

STANDARD OVERHAULING SCHEDULE

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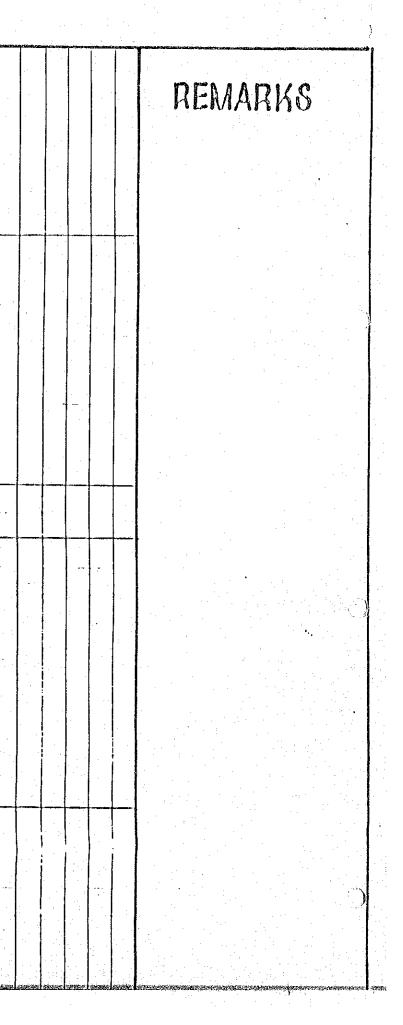


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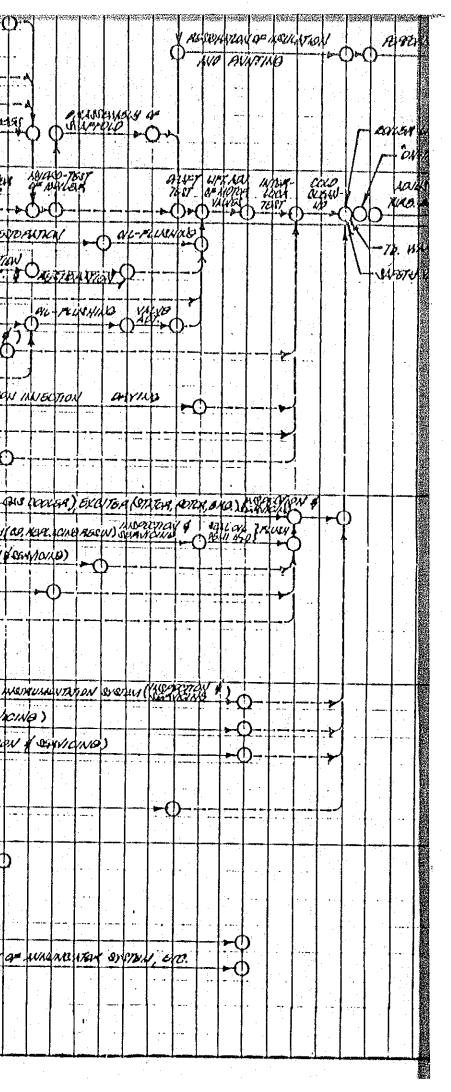
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