CHAPTER 6 DRILLING SURVEY

DRILLING SURVEY

6-1 Outline of the Drilling Survey

The drilling program was planned to achieve the purpose of evaluation the potential for economic Kuroko type ore deposits, following the study of all results of the geological, geochemical and geophysical surveys done by the first year's program. The La America-Descubridora area was selected as one of the potential areas, and the drilling program was concentrated in the area.

Though three holes totaling 750 meters were initially planned, two holes totaling 600 meters were added to test the extension of the significant hydrothermal alteration zone. Eventually five holes totaling 1,369.70 meters were drilled.

Site location and outline of each hole are shown in Figure 6-1 and Table 6-1.

		Location			Drilled	Danied
Hole No.	ole No. X Y Above the sea Propose	Depth	Depth	Period		
MJM-1	9,360	21,410	+1,350 m	250 m	253.3 m	15.10.1985 -31.10.1985
MJM-2	8,250	20,720	+1,320 m	250 m	262.6 m	1.11.1985 -3.12.1985
MJM-3	7,840	19,190	+1,560 m	250 m	250.6 m	4.12.1985 -7.1.1986
MJM-4	8,440	19,320	+1,520 m	300 m	301.6 m	8.1.1986 -28.1.1986
MJM-5	8,540	21,050	+1,320 m	300 m	301.6 m	29.1.1986 -15.2.1986

Table 6-1 Outline of Each Hole

6-2 Drilling Method and Equipment

A drilling machine, equipment and tools which were used for the initial program were shipped from Japan, July 1985. Diamond bits, rods and easing pipes for the additional holes were procured in Mexico later.

The operation was carried out by the three shifts a day. One crew consisted of one Japanese driller and three Mexican workers.

An adopted drilling method was of wireline system the final bit size BQ-WL. Libonite-bentonite-mudwater was used for drilling.

The principle equipment such as drilling machine, pump, rods, and other supplies and consumables expended in this program are shown in Table 6-2, 6-3, 6-4, 6-5 and 6-6.

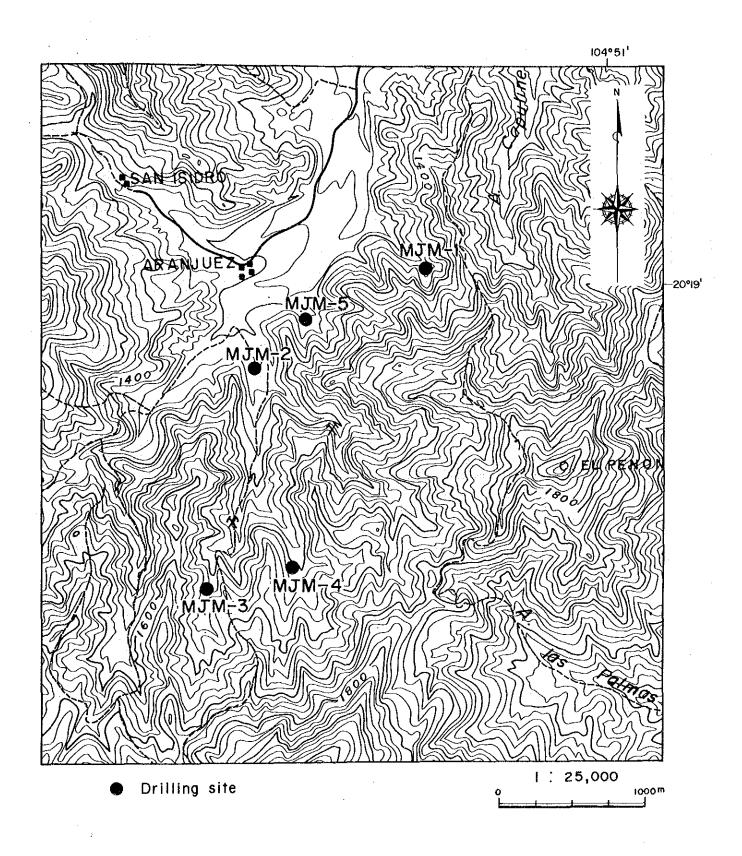


Fig. 6-1 Location Map of Drill Holes

Table 6-2 List of Equipment Used

Item	Туре	Maker	Capacity	Quan- tity
Drilling machine	TGM-3A	TONE Boring	Load Rating 2,200 kg	1
Prime mover	Electric Motor	Mitsubishi	Rating 15 kW	1
Main pump	NAS-3C	TONE Boring	Maxim. Press 70 ksc Maxim. Vol. 130ℓ/min	1
Prime mover	Electric Motor	Mitsubishi	Rating 7.5 kW	1
Mud mixer	MCE-100	TONE Boring	Maxim. Vol. 100ℓ	1
Prime mover	Electric Motor	нітасні	Rating 1.5 kW	1
Generator	DCA-55	DENYO	Rating 55 kVA	1
Prime mover	Engine DA.120	ISUZU	Horse power rating 76.5 ps/1,800 rpm	1
Water supply pump	MS-403	MARUYAMA	Maxim. 40 ksc Maxim. 63 l/min	1
Prime mover	GED. 25R	SIBAURA	Horse power rating 5.0 ps/1,800 rpm	1
Mast	NL-2	TONE Boring	Height 7 m	1
Wire line hoist	WHS-600	TONE Boring		1
Wire line rod	NQ	TONE Boring	1.5 m/JOINT	1
	11	11	3.0 m/JOINT	92
11	BQ	11	1.5 m/JOINT	1
n	11	II	3.0 m/JOINT	120

Table 6-3 List of Supplies and Consumables Spent

Item	Specification	Unit	Quantity
Wireline drill rod	NQ	pes	82
u u	BQ	n	140
Casing tube	NW×3.0m	11	25
. 11	BW×3.0m	11	105
Inner tube assy	NQ	sets	3
· · · · · · · · · · · · · · · · · · ·	BQ	11	3
Outer tube assy	NQ	n l	2
. 11	BQ	n	2
Hoisting wire rope with socket	12.5mm×30.0m	roll	2
Pipe wrench	900mm	pes	4
tt	600mm	tt .	. 6
· 11	450mm	11	4
Diamond bit	101mm	11	3
11	NQ	11	16
11	BQ	11	21
Diamond reamer	101 mm	11	3
. 11	NQ	11	6
11	BQ	"	5
Casing metal shoe	NW	li ii	5
n	BW .	17	6
Cement		kgs	5,850
Bentonite		n n	21,650
Libonite		tt	520
C.M.C.		11	290
Tel-stop (P)		11	50
" (G)		tī	250
Barite		11	3,300
Soluble cutting oil		liters	520
Gas oil		11	13,510
Gasoline		ti	1,590
Mobile oil		11	80
Turbine oil		11	120
Grease		kgs	40
Core box	101 mm	pes	20
	NQ BO	11	200 150
	BQ		100

Table 6-4 List of Diamond Bits Used for Each Hole

Item Size	Size	Туре	Hole No.					
Item	5120		MJM-1	MJM-2	MJM-3	MJM-4	MJM-5	Total
Bit	101 m/m	101 SW	1	1	1			3
·	NQ	NQ-WL	3	5	3	3	2	16
	BQ	BQ-WL	3	6	2	6	4	21
Reamer	101.5 m/m	101.5 St	1	1	1			3
	NQ	NQ-WL	1	2	1	1	1	6
	BQ	BQ-WL	1	l	1	1	1	5

Table 6-5 List of Diamond Bits Used

Pieces	က	16	2.1	က	9	5
Pump pressure	6 - 8 kg/cm ²	$10-15~\mathrm{kg/cm^2}$	$18-25~\mathrm{kg/cm^2}$			
Spindle speed (r.p.m)	300	300 - 700	300 - 700			
W.O.B. (t)	1 - 2	0.5 - 3.0	0.5 - 3.0		•	
Matrix	Ħ	ជា	ធ	ю	鬨	щ
Carats	32	30	20	10	∞	9
Type	101 SW	NQ-WL	BQ-WL	101.5 St	NQ-WL	BQ-WL
Size	101 m/m	ÒN	ලිසු	101.5 m/m	NQ	ВФ
Item	Diamond Bit	#	=	Diamond Reamer	#	EL .

Table 6-6 Drilling Fluid

Hole Mud materials	e name	MJM-1	MJM-2	MJM-3	MJM-4	MJM-5	Total
Bentonite	kg	1,700	10,600	2,350	4,050	2,950	21,650
C.M.C.	kg	-	70	20	80	120	290
Libonite	kg	130	50	70	270	_	520
Cutting oil	e	-	_		200	320	520
Tel-Stop (G)	kg	••	40	150	20	40	250
Tel-Stop (P)	kg	-	50		-	_	50
Barite	kg	-		3,000	300	_	3,300

6-3 Drilling Operation

6-3-1 Site Preparation

The equipment and tools from Japan landed at Manzanillo in late August were received by the mission on October 12th after long waiting due to custom procedure and the big earthquake contemporary occurred in Mexico City.

After receiving, they were immediately carried to the first drilling site. A base camp for the survey was set up in Talpa de Allende in which a branch office of C.R.M was situated. The crews commuted to the drilling sites, about 15 kilometers from the comp every day.

Construction of total length of 1.5 kilometers access roads for four sites except for MJM-2 were performed. A bulldozer and a payloader were used for the construction. A crane truck was co-operated for rigging up the tripods.

6-3-2 Mobilization

The crane truck and trucks were used for all mobilization works. A helicopter which was hired in C.R.M was used for mobilization from MJM-1 to MJM-2 site in a half day.

6-3-3 Demobilization

After completion of the final holes MJM-5 on February 13th, 1986, all equipment and tools were checked and repaired for maintenance. They were carried to a storage in La Concha where was the nearest village for the next phase program.

6-3-4 Core Recovery and Drilling Fluid

All holes were drilled down about 150 meters by NQ-wireline method, then BW casing pipes were inserted, then rest of deeper parts were drilled by BQ-wireline method.

The average core recovery rate of the five holes was 97.0 percent. The summarized drilling data were shown in Table 6-7, 6-8, 6-9, 6-10 and 6-11.

Libonite-bentonite-mud was used as drilling fluid. General mixing ratio was 7 percent bentonite, 1 percent libonite and 1 percent CMC, but the ratio was adjusted dependent on hole conditions such as lost circulation and gushed water.

6-3-5 Water Supply

The water was pumped up from streams and small rivers nearby the drilling sites. The lengths of water pipes were 50 to 500 meters, and the maximum head high was 150 meters.

6-3-6 Drilling

Progression of the whole operation is shown in Figure 6-2 and the drilling data of each hole are shown in Fig. 6-4, 6-5, 6-6, 6-7 and 6-8, and Table 6-7, 6-8, 6-9, 6-10 and 6-11.

Table 6-7 Summary of Drilling Program (MJM-1)

	Classificat	lon	P	eriod			Total days	W	orking day	s Day	off	Number of workers		
	Mobilizatio	n .	1	5.10.1	985 - 17.10.	1985	3		3	0	-	36		
	Drilling		1	8.10.1	985 - 28.10.	1985	Drill 11					132		
	Dom - Living	41 ::	-			<u> </u>			0	_ 0		0		
	Demobiliza	ttion	Z	8.10.1	985 - 31.10.	1985	3	_	3	0		36		
	Total		1	5.10.1	985 - 31.10.	1985	17		17	0		204		
Pro	posed depth	250	0m	Core	length	250.4m	Core recove	ry (of each 10() m				
Dri	rilling depth 253.3m Core recove				recovery	98.86%	Depth (m)	Depth (m) Meter drilled r		Core recovery	y	Grand total		
Ov	Over burden 4.3m					0 - 102.	0	102.0m	98.04%		98.04%			
	Drilling		12	3° 00'	46.59%	39.43%	102.0 - 200.	0	98.0m	99.80%		98.90%		
	Relative or	eration	14	141°00' 53.41°		45.19%	200.0 - 253.	3	53.3m	98.69%	98.69% 98.8			
ě	Pipe stuck			0° 00'	0.00%	0.00%			Effic	iency	ney			
	Subtotal		26	4° 00'	100.00%	-%	253.3 m/to	253.3 m/total period		14	14.90 m/day			
	Mobilizatio	n	2	4° 00'	- %	7.69%	253.3 m/w	ork	ing days	14	14.90 m/day			
	Demobiliza	ition	2	4° 00'	- %	7.69%	253.3 m/dr	illi	ing days	23	.03	m/day		
	Total		31	2°00'	- %	100.00%	Total work	ers	s/253.3 m	0.0	31 v	vorkers/m		
	Casing Depti		Ī	3A×100 A(%)	Recovery (%)									
	N.W 6.0			3.00 2.37 100			A: Total depth B: Casing length							
	B.W 142.00 56.06 100				100	,,								

Table 6-8 Summary of Drilling Program (MJM-2)

	Classificati	on	Period				Total days	W	orking days	3	Day off	Number of workers
	Mobilization	n	1.11.198	5 - 3.11.1	198	5	3		3		0	36
Period	Drilling		4.11.198	5 1 10 :	100	_	07.5	Г	orill 24		0	288
Ã	277711111111111111111111111111111111111		4.11.130	J - 1.12.	1906) 	27.5	3.5 0 44				
	Demobiliza	tion	1.12.198	5 - 3.12.	198	5	2.5	2.5			0	28
	Total		1.11.198	5 - 3.12.	1989	5	33		33		. 0	396
Pro	Proposed depth 250.0m Core length 247.						Core recove	ry c	of each 100	m		
Dri	Drilling depth 262.6m Core recovery 9				94.10%	Depth (m)		Meter Core			Grand total	
Ove	Over burden 15.5m						0 - 100.	100.6 100.6m			86.08%	86.08%
	Drilling		152° 00'	22.76	%	21.17%	100.6 - 200.8		100.2m	9	98.50%	92.28%
 	Relative op	eration	429° 00'	129°00' 64.22% 59		59.75%	200.8 - 262.	6	61.8m	10	00.00%	94.10%
buti	Pipe stuck		87° 00'	87°00' 13.02% 12.12%			Efficiency				·	
Time distribution	Subtotal		668° 001	100.00	9%	- %	262.6 m/total period 7.96 m/da					m/day
ime	Mobilization	n	25° 00'	_	%	3.48%	262.6 m/w	ork	ing days		7.96	m/day
F	Demobiliza	tion	25° 00'	_	%	3.48%	262.6 m/di	rilli	ng days		10.94	m/đay
	Total		718° 00¹		%	100.00%	Total work	ers	/262.6 m		1.51	workers/m
Bu	Casing Depth $\frac{B}{A} \times 100$ R size (m)			Recovery (%)	Observatio	on				· .		
Casing	N.W 43.00 16.37 65 A: T					A: Total depth						
	B.W	109.00) 4	1.51		B: Casing length						

Table 6-9 Summary of Drilling Program (MJM-3)

	Classificati	on	Pe	riod				Total days	W	orking day	s	Day of	Number of workers
	Mobilization	n	4.	12.1985	- 9.12.19	85	i	5.5		5.5	1	0	68
Period	Drilling		9.	12.1985	- 5.1.198	6		27	D	orill 26	6.5 0 68 6 1 312 0 0 0 0 6.5 0 28 6 1 4 1 408 100 m 6 Core recovery Grand total 1 98.33% 98.33% 1 97.78% 98.06% 1 100.00% 98.44% fficiency 7.16 m/day		
144							i			0 0 0			
	Demobiliza	tion	5.	1.1986 -	- 7.1.1986			2.5		2.5		0	28
	Total		4.	12.1985	- 7.1.198	6		35		34		1	408
Proj	posed depth	250.	0m	Core le	ngth	246	.7m	Core recove	ry c	of each 100	m		
Drilling depth 250.6m Core recovery				98.	44%	Depth (m) Meter drilled r		ı		Grand total			
Ove	r burden	7.	2m			-		0 - 101.	8 101.8m §			98.33%	98.33%
	Drilling		71	°51'	11.09%	9.	85%	101.8 - 201.	0 99.2m 9		97.78%	98.06%	
по	Relative op	eration	576	° 10'	88.91%	79.	04%	201.0 - 250.	6	49.6m 10		00.00%	98.44%
ibut	Pipe stuck		0'	° 00'	0.00%	0.	00%		Efficiency				
Time distribution	Subtotal		648	00'	100.00%	,	- %	250.6 m/to	tal	period		7.16	m/day
rime	Mobilization	· ·	57	00'	- 90	7.	82%	250.6 m/w	orki	ng days		7.37	m/day
,	Demobilizat	ion	24	00'	- %	3.	29%	250.6 m/dr	illir	ng days		9.64	m/day
	Total	··	729	°00'	- %	100.	00%	Total work	ers	/250.6 m		1.61	workers/m
ng	Casing Depth			$\frac{B}{A}$	100	Recov (%)	ery	Observatio	ui				
Casing	N.W	10.00)		3.99 11			A: Total d B: Casing	-				
	B.W 168.40 67.20 100					,	D: Casing	TEII					

Table 6-10 Summary of Drilling Program (MJM-4)

	Classificati	on	Pe	riod				Total days	W	orking days	s	Day off	Number of workers	
	Mobilization	1	8.1	1.1986 -	9.1.198	6		2		2		0	24	
Period	Drilling		10	10.1.1986 - 27.1.1986 17.5			0	208						
124	Dimig		10.	•1•1980	- 27.1.1	986		17.5		0 0 0				
	Demobiliza	tion	27	.1.1986	- 28.1.1	986		1.5	1.5				20	
	Total		8.1	1.1986 -	- 28.1.19	86		21		21		0	252	
Pro	posed depth	300.0)m	Core le	ngth		292.4m	Core recove	ery of each 100 m				· · · · · · · · · · · · · · · · · · ·	
Dril	Drilling depth 301.6m Core recovery			96.95%	Depth (m)		Meter drilled		Core covery	Grand total				
Ove	Over burden 13.2m						0 - 100.2 100.2m 5		9	4.21%	94.21%			
-	Drilling		123	° 40¹	29.73	%	26.37%	100.2 - 200.7		100.5m	10	0.00%	97.11%	
	Relative op	eration	292	292°20' 70.27%		%	62.33%	200.7 - 301.	.6	100.9m	9	6.63%	96.95%	
ution	Pipe stuck		0° 00'			%	0.00%		Efficiency					
Time distribution	Subtotal		416	° 00'	100.009	%	- %	301.6 m/to	otal	tal period 14.36 m/day			5 m/day	
je Ģ	Mobilizatio	n	24	° 001	_ (%	5.12%	301.6 m/w	ork	ing days		14.36	i m/day	
Tin	Demobiliza	tion	29	°00'		%	6.18%	301.6 m/di	rilli	ng days		17.23	3 m/day	
	Total		469	°00'	_ (% 1	00.00%	Total work	cers	/301 . 6m		0.84	workers/m	
ρū	Casing size	Depth (m)	l	B×	100	Re	ecovery (%)	Observatio	n					
Casing	N.W	15.00)	4	.97		100	A: Total o	. •					
	i i i					100	Di Casing	Ten	15 tri					

Table 6-11 Summary of Drilling Program (MJM-5)

	Classificati	on	Pe	riod				Total days	W	orking days	S	Day off	Number of workers	
' 'Q' .	Mobilization	1	29	.1.1986	- 31 .1. 1	1980	6	2.5		2.5		0	28	
Period	Drilling		91	1 1000	- 13.2.1	100			D	orill 13		0	156	
	Diming] 01		- 10.2.	TARI	b	13		0 0 (0	
	Demobilizat	tion	13	.2.1986	- 15.2.	198	6	2.5		2.5		0	32	
	Total		29	.1.1986	- 15.2.1	198	6	18		18		0	216	
Pro	posed depth	300.	0m	Core le	ngth		293.2m	Core recove	ry c	of each 100	m			
Dri	Drilling depth 301.6		6m	m Core recovery 97		97.21%	Depth (m)		Meter drilled		Core covery	Grand total		
Ove	Over burden 12.5m					0 - 100.	0	0 100.0m		2.90%	92.90%			
	Drilling		94	4° 30' 28.		%	25.00%	100.0 - 202.	.3	102.3m	99	9.22%	96.09%	
E E	Relative op	eration	233	°30'	71.19	9%	61.77%	202.3 - 301.	6	99.3m	91	9.50%	97.21%	
ibuti	Pipe stuck		0	0°00' 0.00%		1%	0.00%		Efficiency					
distribution	Subtotal		328	00'	100.00)%	- %	301.6 m/total period 16			16.76	m/day		
Time	Mobilization	n	29	100°		%	7.67%	301.6 m/w	orki	ing days		16.76 m/day		
F 4	Demobilizat	tion	21	°00'		%	5.56%	301.6 m/d	rilli	ng days		23.20) m/đay	
	Total		378	°00'	<u>-</u>	%	100.00%	Total work	cers.	/301.6 m		0.72	workers/m	
gui	Casing size	Deptl (m)	1	$\frac{B}{\Lambda}$:100 %)	F	Recovery (%)	Observatio	on.					
Casing	N.W	13.00)		.31		100	A: Total of B: Casing						
	B.W 139.00 46.09 100					100	D: Casing	ren						

Fig. 6-2 Progress of Drilling Program

			;	***************************************					200	•
ulan .	25 25 20 20 20 20 20 20 20 20 20 20 20 20 20	Spe- Hel-	-i-8	2 2	8	& o	8	S 8	22	<u>8</u>
Roads and drilling sites preparated and repairs	74	102	193	-	1 4 ± 1 π T	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	ĺ	īΞŢ		
Mobilization (from Japan to Talpa)	φ	18			~ <u>I</u>					
Transportation (from Manzanillo to Talpa)	%	6	- 80			[∞] 1				
Mobilization	က	6	22			7.4				
- Drilling	11	33	99							
Demobilization	3	6	22			28.3				
Total	17	51	153	i i						
Mobilization	3	6	22				<u> </u>	: 		
orilling S	27.5	83	2.49							
Demobilization	2.5	7	21					Ĩ		
Total	33	66	292							
Mobilization	5.5	17.	51						_ c	••••
Drilling	27	7.8	234						<u>, I</u>	
Demobilization	2.5	. 7	21						ĭ	
Total	35	102	306							••••
Mobilization	. 2	ဖ	18						ω <u>σ</u> Σ	****
Drilling	17.5	52	156							,,,,,
Demobilization	1.5	ς,	15			••••			3	****
Total	21	63	189							
Mobilization	2.5	7	21						7 8	•
Drilling	13	39	117	•••••					ร์	j – ř
Demobilization	2.5	8	24							Ţ
Total	18	54	162							
Transportation (from Talpa to Concha)	ဗ	6	i							$^{\tilde{\sigma}}_{\overline{a}} \mathbf{I}$
Equipments repairs (from Talpa to Japan)	4	22								[©] Т
Demobilization	9	18	1							2 <u>2</u> 3
Total		258	258 11.308							

Progress Record of Diamond Drilling MJM-1 Process Demobilization 80 - WL NO-WL 141,90 253.30 Drilling Meter (m/Hr) Fig. 6-3 Fine tuff ~ tuff Shale Sandstone Lithology Sandstone Shale Sandstone Sandstone Fine tuff Shale Fine-tuff Fine tuff Shale Sandstone Fine tuff Fine tuff Gravel Shale Sahle Shale Shale Shale Depth Drilling (m) Log 230 130 94 - 120 8 8 200 5.0 8 9 5 9 8 8 Š

Demobilization 17 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 2021 22 25 24 25 26 27 28 29 30 1 95.30 00.01 Progress Record of Diamond Drilling MJM-2 Process 106.90 Cementing 59.30 newhole Pipe stuck Drilling Method lo™mSingle NO - WL BQ-WL 262.60 108.90 13.00 Drilling Meter (m/Hr) 3.00 Fig. 6-4 2.50 2.90 96 8 Lithology Gravel Shale Dolerite Dolerite Dolerite Dolerite Dacite Basalt Dacite > > > > > > > > > > > > > 250 V V V V Depth Drilling (m) Log 1 1 1 . . . > > > > > > > - 30 28.35 DE 8 8 2 22 8 2 8

Progress Record of Diamond Drilling MJM-3 BQ -WL 250.60M JW-ON 167.70 m Drilling Meter (m/Hr) 4.30 8.50 Fine~Lapilli tuff ₃∞ 5 30 3.60 Fig. 6-5 Tuff breccia Fine tuff Tuff breccia -Shale Tuff breccia Tuff breccia Fine tuff Lapilli tuff Lithology Lapilli tuff Lapilli tuff Shale Fine tuff Dolerite Fine tuff Dolerite Dolerite Soil Gravel 150 152.50 152.50 160 199.40 160 199.40 || v || v || 08.88 09.90 09.526 00.00 00.00 00.00 00.00 00.00 > > ◊ ||| ◊ ||| ◊ | V | | V | | Depth Drilling (m) Log > > 75.80

0 2

Progress Record of Diamond Drilling MJM-4 | Drilling | Drilling | Proce | Meter | Method | Weylo, 11 [2, 13 | 15 | 5, 17 | 18, 18, 20, 21 [22 22 22 22 22 22] 1.00 Cementing H4.80 H7.70 301.60 m 80-WL NO - € L 162.00 F 잃 Fig. 6-6 Tuff breccia Pumice tuff Lapilli tuff Lithology Lapilli tuff Lapilli tuff Sandstone Fine tuff Fine tuff Dolerite Fine tuff Fine tuff Fine tuff Shale Dacite Gravel Shale Shale Shale Shale Shale Fine Depth Drilling (m) 120' 18.10 180.0% 160 15800 70 69.90

Progress Record of Diamond Drilling MJM-5 Process Demobilization Drilling Meter Method 2387,234567890 11213415 30 I. 60th NO-02 138.80 m BQ-WL 8 S Fig. 6-7 Pumice tuff Dolerite Shale Lapilli tuff Doleritė Lapilli tuff Lapilli tuff Dolerite Fine tuff Fine tuff Dacite Dolerite Dolerite Fine tuff Dolerite Dolerite Lithology Dolerite Gravel Dacite Basalt Shale 120.8 V V V 240 248.7 \ 250 F180 263.4 27268.9 170 170 173.8 45.55 TT 230 30 32.2

Fig. 6-8 Relation of the Geological Logs and Circulation of the Drilling Water

MJM - 5	12.50 2000	Return (&/min)/Discharge (&/min) Discharge (&/min)/Return (&/min)
MJM -4	Depth Column 11.00 2.25 1.100	Lost circulation
MJM - 3	Depth Column ===================================	Soil Soil
MJM - 2	18.50 Column 18.50 Celmn Column Celmn Celm	Shale [LL] Dacite
MJM - 1	Depth Column 55.80 85.30 218.00 ===================================	ළිදුල් Grvael

Summary of the situation for each hole is as follows.

- MJM-1: No special trouble happened. Smooth drilling.
- MJM-2: The drill hole encounted a sheared zone with lost circulation trouble at depth of 57.9 meters, and the outertube and rods were stuck. After an unsuccessful recovery work for the stuck rods, another hole was spudded four meters apart from the original hole. During the drilling between the depth of 28 meters and 120 meters, all mud water circulation stuck troubles (discharge 130 ℓ /min) were happened four times in the cracked dacite.

Measures to recover the trouble were as follows:

Lost circulation materials such as Telstop (powder and crushed cotton seeds) and CMC were mixed with the mud water. Cementing and extension of easing pipes were done.

These measures effectively worked for the trouble, this hard dacite also made lowering the bit life and the drilling speed rate.

- MJM-3: There were five gushed water troubles (110 ~ 530 \(\ell \) /min) between depth of 70 meters and 220 meters. The water was gushed up from sheared zones which were occurred mainly along the boundary of the dolerite and the tuff breccia. The drilling was about to be continued by cement plugging and easing extension to seal off these zones.
- MJM-4: No special trouble happened except one small cementing job.
- MJM-5: Mud water circulation troubles same as those occurred in MJM-2 were happened seven times in the cracked dacite. The measures to prevent the lost circulation was performed almost same as that done in MJM-2

6-3-7 Measures to Prevent Gashed Water and Lost Circulation Trouble

Most lost circulation troubles occurred in the cracked dacite of MJM-2 and -4. Gashed water trouble of MJM-3 seems to take place along and near the dolerite sheet borders.

The prevention measures were mentioned above in Clause 6-3-6. The relation of the geology and drilling water problem are shown in Fig. 6-8.

6-4 Geology of the Holes

6-4-1 Selection of the Drilling Targets

The selection of the drilling targets was done based on the results of the geological, geochemical and geophysical (CSAMT method) surveys conducted in the first year. All the results were integratively interpreted to achieve the purpose to find Kuroko type ores of the project. The following points were considered as important elements for the selection of drilling targets.

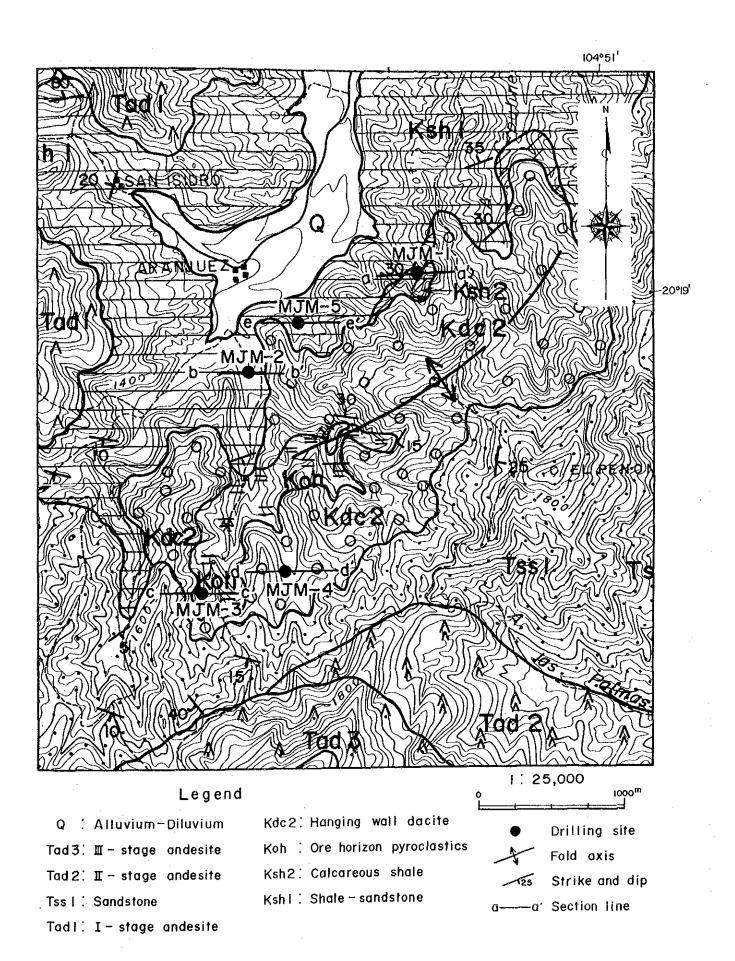


Fig. 6-9 Geological Map around Drilling Sites

- a. Dominant distribution of the Cretaceous acidic volcanics.
- b. Strong hydrothermal alteration.
- c. Geochemical anomaly of stream sediments, specially geochemical anomaly by multi-element.
- d. Low resistivity zone detected by the CSAMT survey.

Reasons of selection for each hole are as follows:

(1) MJM-1:

This position is situated in the northern side of an anticlinal structure, presumably being caused by uplift of dacite domes being related to genesis of Kuroko ores. Furthermore the point is in a geochemical anomaly by multi-element, and in a low resistivity zone (lower than 200 •m) of Aranjuez East.

$(2) \quad MJM-2:$

This position is situated in an expected distribution area of the hanging wall dacite, and in a geochemical anomaly by multi-element. Furthermore a strong alteration zone extending northeast to southwest is distributed there, and it intersects the Aranjuez low resistivity zone at this point. These anomalies coexist at this point, therefore it is evaluated that this position is one of very favorable areas for Kuroko exploration.

(3) MJM-3:

This position is situated in an extension zone of a distribution area of the ore horizon pyroclastic (Koh) being subjected to strong alteration, and in a low resistivity zone extending to the west from this point. However, there is another possibility that the low resistivity zone is caused by the Tertiary sandstones (Tss1) judging from the surface geology. No geochemical anomaly was detected there.

(4) MJM-4:

This position is situated in a distribution area of the hanging wall dacite (Kdc2), and distribution of the ore horizon pyroclastics (Koh) being extended from the Descubridora or La America ore deposits is expected there. This point is in a strong alteration zone but in a geochemical anomaly by single element (Zn), and no low resistivity zone was detected there.

(5) MJM-5:

This position is situated in an edge of a potential distribution area of the Cretaceous volcanics, and in a geochemical anomaly by multi-element. Furthermore this point is in the Aranjuez low resistivity zone, therefore it is evaluated that this point is one of favorable areas for Kuroko exploration.

Fig. 6-9 shows the geology around the drilling holes.

6-4-2 Outline of Geology for Each Hole

(1) MJM-1:

Rocks of the hole are hard compact shale and grey to dark grey well sorted sandstone of the Upper Cretaceous (Ksh1). They are mainly intercalated by olive to grey acidic fine grained pyroclastics layers, but partly, between depths of 218.00 and 232.40 meters, lapilli tuffs contain pumice patches. Nevertheless no mud balls or other evidences indicating submarine pyroclastic flows are noted in the cores except common existence of fine-grained pyrite and pyrrhotite clastics (smaller than several millimeters diameter) between depths of 218.00 and 232.40 meters, it is presumed that the pyroclastics are of flows. In addition lithofacies of the pyroclastic are similar to those of ore horizon pyroclastics around the La America deposit and old workings. Therefore it is concluded that the rocks of the hole are of the ore horizon formation (Koh). The depth of the pyroclastic in the hole coincides with the postulated depth from the surface geology. From the geological point of view, it is suggested that this position is situated far from volcanic eruption centers, because no lava flow or coarse graind pyroclastic such as volcanic breccia are noted. Therefore to search such volcanic centers is necessary for Kuroko exploration.

(2) MJM-2:

Geology of the hole is much different from that of MJM-1, mainly consisting of volcanics. Therefore, it is presumed that this position is close to a volcanic eruption center. Geology from 21.00 meters to 197.70 meters consists of the hanging wall dacite (Kdc2), pale green to green in fresh parts, generally massive, poor breccated texture. This part is in an extension zone of the dacite in the surface about 600 meters east of the hole.

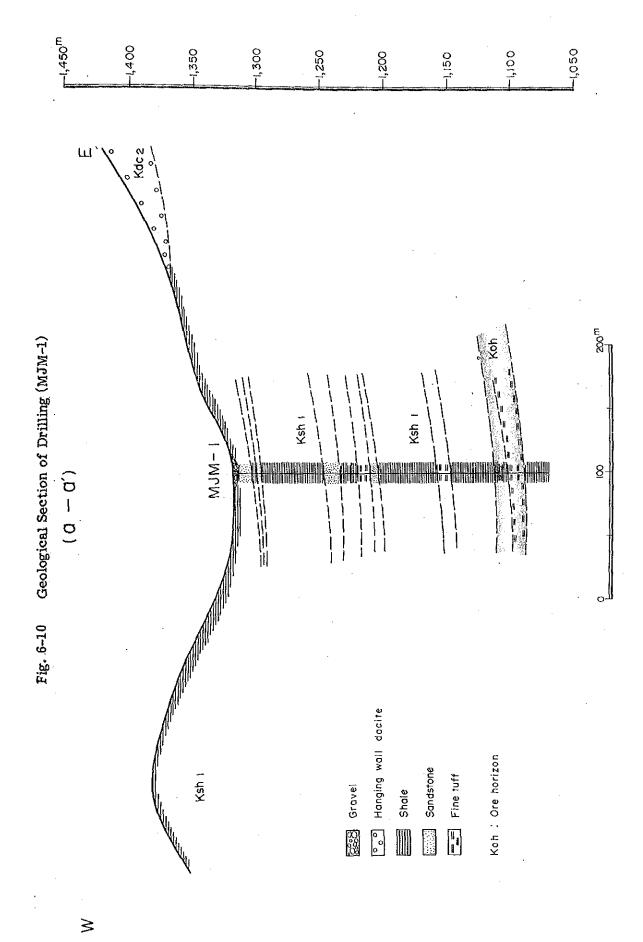
Well brecciated basalt, dark green to purple, was encountered the depth from 214.00 meters to 247.60 meters. This rock is not exposed in the surface. Submarine small basin structures as paleo-basin are good indication for genesis of Kuroko type ores, and the rock in the hole suggests that such structures existed around there.

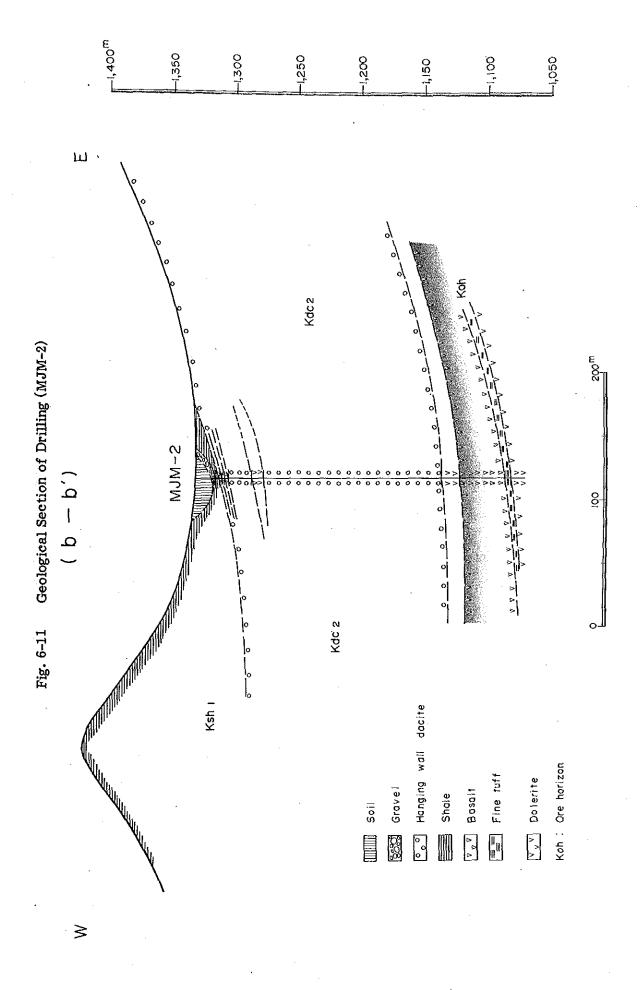
The depth from 247.60 meters to 253.30 meters consists of dark green to green, little pumiceous, fine grained pyrite disseminated, fine tuff. The lithofacies of the rocks are similar to those of the ore horizon pyroclastics in the La America deposit, and the position of the rocks coincides with the postulated depth from the surface geology. As mentioned above, geology of the hole is very favorable for potential Kuroko ores.

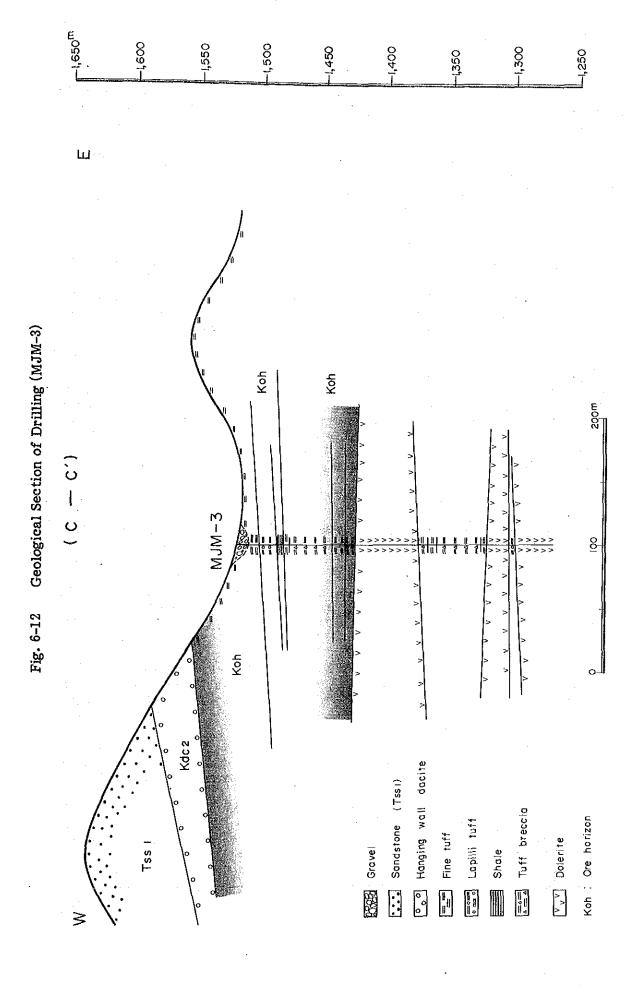
(3) MJM-3:

Geology of the hole is much different from those of the previously mentioned two holes. Acidic pyroclastics and dolerite are the main constituents, being alternated by thin layers of black shale.

The depth from 7.20 meters to 41.30 meters consists of alternation of olive colored fine tuff, dark green to olive colored lapilli tuff, and black shale. The black shale is intercalated by thin layers of fine tuff, indicating deposition during volcanic activity.







The depth from 75.80 meters to 159.40 meters consists of alternation of olive colored fine tuff, lapilli taff, black shale, and green tuff breccia, being intruded by a basalt sheet (from 94.90 meters to 144.70 meters).

The depth from 159.40 meters to 250.60 meters consists of tuff breccia, fine tuff, lapilli tuff, and dolerite, dominantly tuff breccia in the upper part (from 159.40 meters to 193.80 meters) and dolerite in the deeper part (from 198.60 meters to 215.90 meters, and from 221.50 meters to 250.60 meters).

(4) MJM-4:

Geology of the hole is separated into two parts, alternation of shale, sandstone and fine tuff in the shallow part (from 11.00 meters to 179.10 meters), tuffs in the deeper part (from 179.10 meters to 301.60 meters). Lithofacies of the pyroclastics appeared in the hole are different from those of MJM-1, -2, and-5, but similar to those of MJM-3, especially the lapilli tuffs and volcanic breccias in the deeper parts of the two holes. MJM-3 and -4 are lithologically same, and it is judged that they are of the same formation.

Judging from the common existence of tuff breccia and dolerite sheet, it is presumed that the position of MJM-3 is situated closer to a volcanic activity center than that of MJM-4. Nevertheless no Kuroko ore is found in the hole, fine grained sulphide dissemination zone commonly associated with Kuroko mineralization are noted in a zone from the surface to the depth of 111.40 meters. Therefore it is judged that this zone is correlated with the ore horizon.

(5) MJM-5:

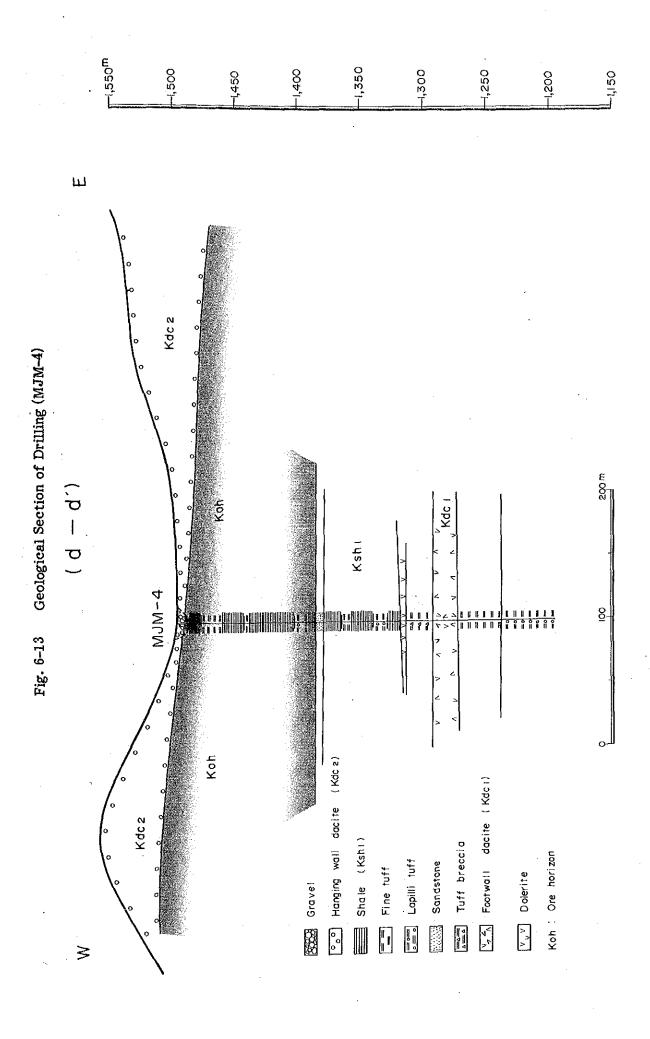
Main constituent rocks of the hole are volcanics, dominantly basic one down to the depth of 130 meters, then coexistence of basic and acidic ones in the deeper part.

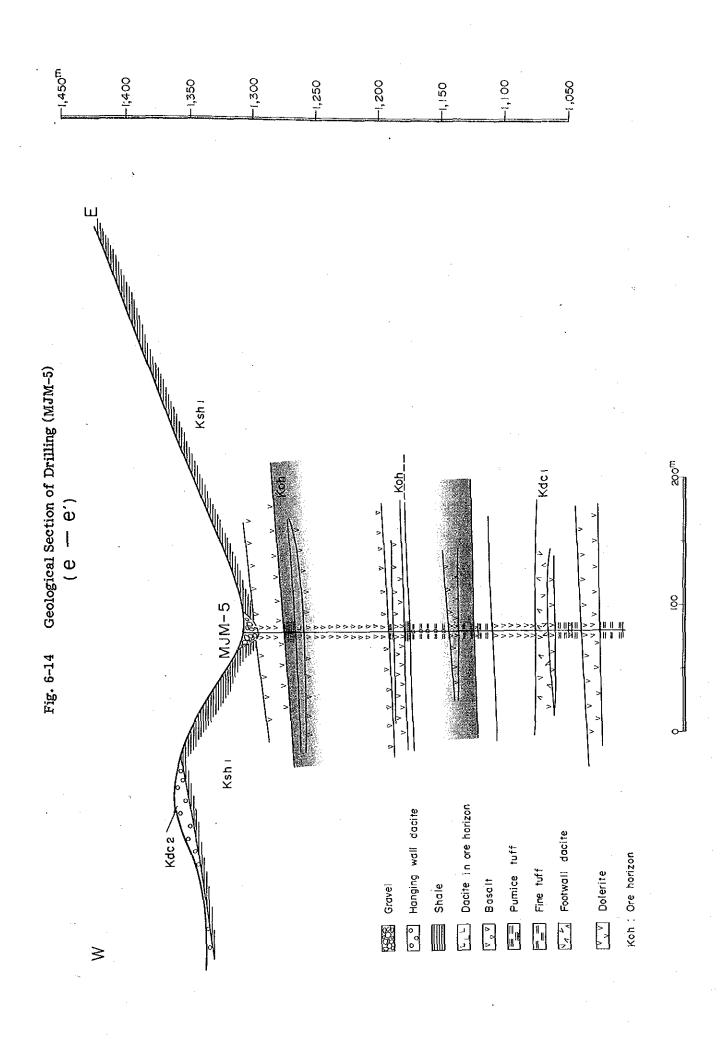
The depth from 32.20 meters to 41.50 meters consists of compact black shale, being intercalated by thin layers (thiner than several centimeters) of fine tuffs accompaning fine grained pyrite dissemination.

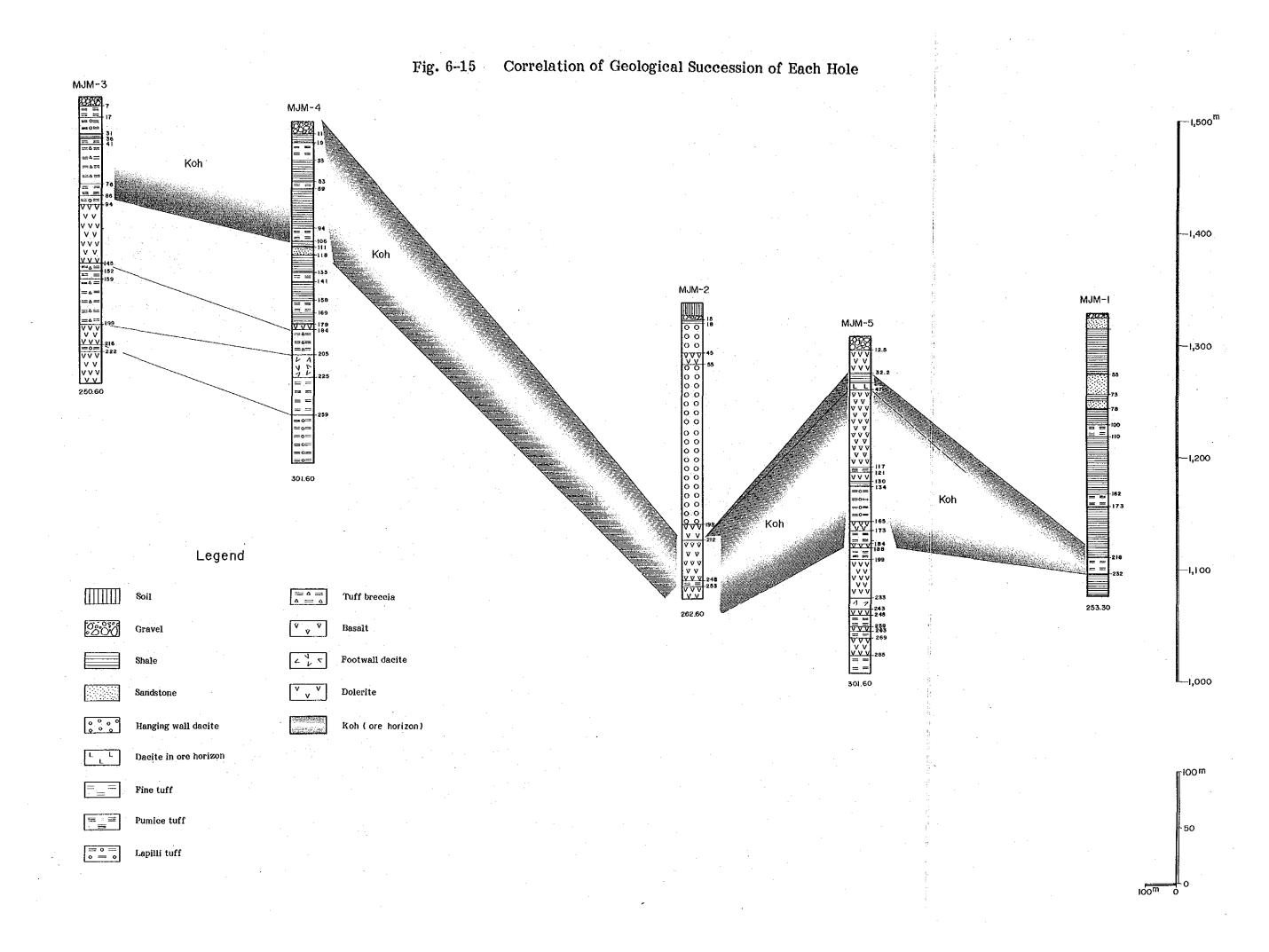
The depth from 41.50 meters to 47.80 meters consists of pale green dacite lava, being stratigraphically correlated with the dacite in the upper part of MJM-2, but showing different lithofacies (grain size, amount of plagioclase, etc.) from them. Therefore, its volcanic activity is originally and timely different form that of MJM-2.

The depth from 47.80 meters to 117.10 meters consists of dark green to green typical basalt lava, suggesting possible existence of a paleo-basin there, which is good indication for Kuroko ores as previously mentioned.

The depth from 117.10 meters to 301.60 meters mainly consists of green to gray lapilli tuff and fine tuff except some carboniferous black shale intercalations in the upper part. The rocks are intruded by dolerite sheets. It is presumed that the ore horizon in the hole is in the zone from 32.20 meters to 184.50 meters, judging from the character of mineralization, alteration, and geological setting. It is judged that the volcanics of the hole are originally same as those of MJM-2, and the two holes are situated in the same volcanic activity environment.







6-4-3 Mineralization and Alteration

(1) MJM-1:

A Mineralized zone found in the hole is of impregnated and veinlet sulphides in the black shale and gray fine tuff between 208.00 meters and 224.50 meters.

Some of impregnated ores contain apparently fine grained sulphide ore fragments consisting of pyrite, pyrrhotite and minor amount of chalcopyrite. Under the microscope, pyrite grains in some cases are surrounded by pyrrhotite as replacement halo. It suggests that some geological events such as decreasing fs₂ occurred there.

Assay results of the mineralized zone are as follows:

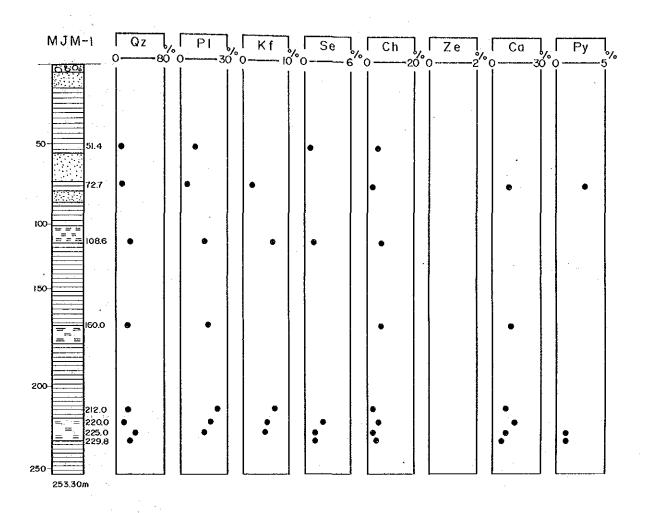
Depth (m)	Sample	Au (g/t)	Ag (g/t)	Cu(%)	Pb(%)	Zn(%)	Remarks
208.00-209.00	A-1	0	3	0.01	0.05	0.15	Py-Po impregnation in shale
209.00-210.00	A-2	0	2	0.01	0.07	0.15	u
-211.00	A-3	. 0	4	0.01	0.07	0.12	Py-Po impregnation in shale and fine tuff
-212.00	A-4	0	Tr	0.01	0.06	0.12	Py-Po impregnation in fine tuff
219.50-220.50	A-5	0	3	0.01	0.07	0.10	tt
222.50-223.50	A-6	0	6	0.01	0.06	0.10	n :
-224.50	A-7	0	5	0.01	0.07	0.10	n

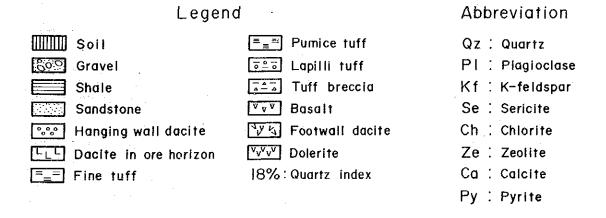
Sulphides in the shale and the fine tuff are same, but those in the shale are little smaller than the others. Grades of them are same.

Rocks in the hole are subjected to hydrothermal alteration, specially chlorite is observed throughout the hole.

But amount of the chlorite is not large, less than 10 per cent of Quartz Index numbers. On the contrary, frequency and relative amount ratio of sericite is less than those of chlorite, but sericite commonly appears in the ore horizon of fine tuffs. It means that alteration intensity of the ore horizon rocks is stronger than those of other formations. Potash feldspar also commonly appears in the hole, but as far as seeing its mineral assemblage, it is possibly subjected to diagenesis, not to strong hydrothermal alteration. Plagioclase also appears through the hole indicating weak alteration.

Fig. 6-16 Alteration of Drilling Core (MJM-1)





(2) MJM-2:

A mineralized zone found in the hole is of fine grained pyrite impregnation and veinlets in the ore horizon fine tuff. In the mineralized zone, pyrites are concentrated around rims of pumice fragments. Under the microscope, pyrites are classified into large grain one (0.1 to 0.2 millimeters diameter) and small grain one (smaller than 0.01 millimeters diameter), and the latter is dustily scattered in the fine tuff matrix. No other sulphide mineral is noted in the rocks, but a minor amount of hematite altered from pyrrhotite is seen there. Assay results of the mineralized zone are as follows:

Depth (m)	Sample	Au (g/t)	Ag (g/t)	Cu(%)	Pb(%)	Zn(%)	Remarks
247.60-248.60	A-8	0	Tr	0.02	0.08	0.12	Py impregnation in fine tuff
-249.60	A-9	. 0	2	0.02	0.08	0.12	11
-250.60	A-10	0	Tr	0.01	0.07	0.10	u
-251.60	A-11	0	5	0.01	0.10	0.10	11
-252.60	A-12	0	Tr	0.01	0.08	0.10	. 11
-253.60	A-13	0	Tr	0.02	0.08	0.12	11

Though this zone is of fine grained pyrite impregnation which is characteristic for Kuroko mineralization, no significant return from the assay was obtained.

However, as geologically mentioned in 6-4-2, this position is situated in a very favorable environment for Kuroko ores, therefore there is still some potential for hiden ore deposits nearby the hole.

Rocks of the hole is also subjected to weak hydrothermal alteration throughout the hole as shown in Fig. 6-17. Chlorite commonly occurs throughout the hole, but small amount. Sericite is less amount and more scarce than chlorite. Potash feldspar appears more commonly similar to the case of MJM-1, and it is not products of strong alteration judging from its mineral assemblage. Plagioclase remains throughout the hole, varing its amount. Laumontite, a product of diagenesis, is seen in the hanging wall dacite (Kdc2).

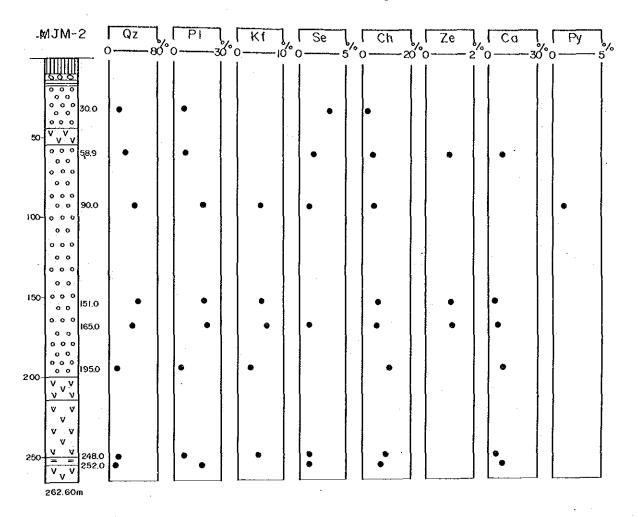
(3) MJM-3:

A mineralized zone found in the hole is of pyrite impregnation, from 91.40 meters to 93.40 meters in black shale and tuff breccia. A minor amount of sphalerite and chalcopyrite, other than pyrite, occur as impregnated zones and veinlets.

In other parts, from 58.30 meters to 91.40 meters and from 159.40 meters to 193.80 meters, same kind of pyrite impregnated zones are observed in tuff breecia, fine tuff, lapilli tuff, but its grade is less.

Assay results of the mineralized zone are as follows.

Fig. 6-17 Alteration of Drilling Core (MJM-2)



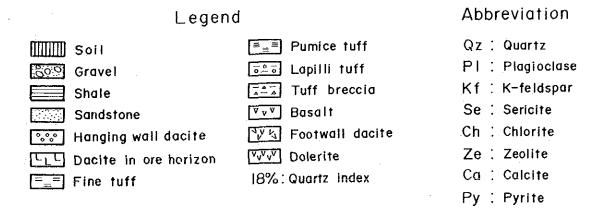
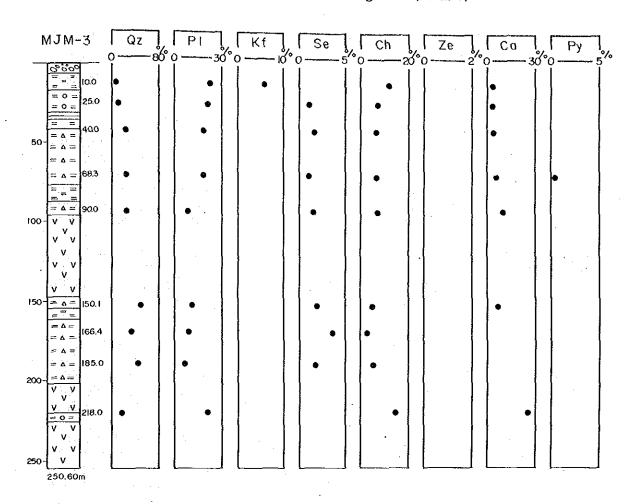
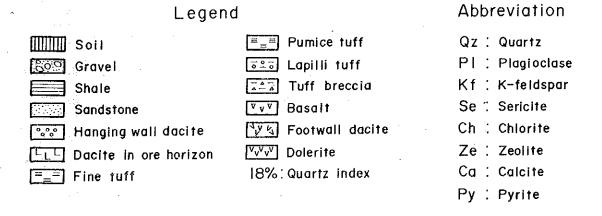


Fig. 6-18 Alteration of Drilling Core (MJM-3)





Depth (m)	Sample	Au (g/t)	Ag (g/t)	Cu(%)	Pb(%)	Zn(%)	Remarks
91.40-92.40	A-14	0	22	0.01	0.10	0.15	Py-Sph veinlets in shale
-93.40	A-15	0	Tr	0.01	0.08	0.75	Py-Sph veinlets in shale and tuff breccia

No significant return from the assay was obtained, but Ag in A-14 and Zn in A-15 are slightly higher than those of other cases.

Alteration of the rocks in the hole is similar to those of previously mentioned holes, as long as chlorite is concerned. However, more common appearances of sericite and disappearance of potash feldspar are characteristics.

Accordingly on one side it seems that hydrothermal alteration around the hole is slightly stronger than those of other holes, but on the other side, there is no difference judging from their remained amount of plagioclase (Fig. 6-18).

(4) MJM-4:

A minerized zone found in the hole is of pyrrhotite, pyrite, sphalerite impregnation from 70.60 meter to 101.60 meter. Pyrrhotite is of xenomorphic fine grained, smaller than 0.1 millimeters, in shale. Pyrite is of idomorphic medium grained, smaller than 0.2 millimeters, and minor amount. Sphalerite is of fine grained, smaller than 0.05 millimeters, and also minor amount.

It seems that the impregnation is of in situ, therefore a reduction environment, which acceralates precipitation of sulphides, used to be dominant there. This kind of environment is very important for genesis of Kuroko type ores. Assay results of the mineralized zone are as follows:

Depth (m)	Sample	Au (g/t)	Ag (g/t)	Cu(%)	Pb(%)	Zn(%)	Remarks
70.60-71.60	A-16	0	14	0.01	0.07	0.15	Po-(Py)-(Sph) impreg- nation in shale
-72.60	A-17	0	15	0.01	0.08	0.10	rt
-73.60	A-18	0	12	0.01	0.09	0.10	u ·
-74.60	A-19	0	8	0.01	0.08	0.10	11
-75.60	A-20	. 0	12	0.01	0.08	0.12	11
-76.60	A-21	0	5	0.01	0.08	0.15	tt
-77.60	A-22	0	7	0.01	0.07	0.15	II .
-78.60	A-23	0	10	0.01	0.07	0.15	11

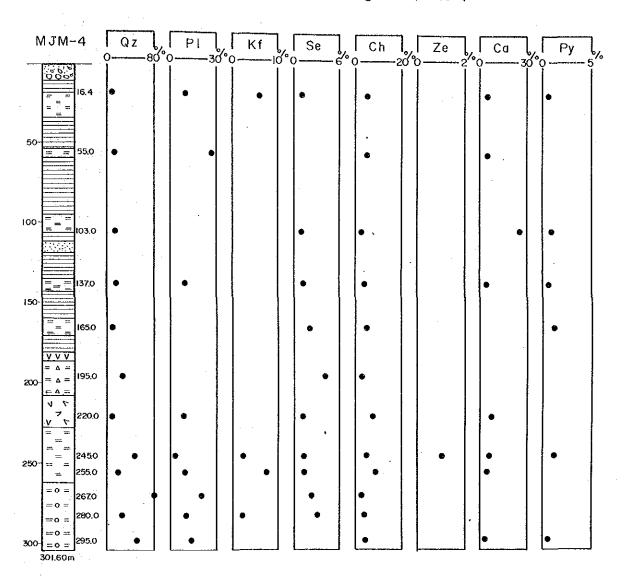
-79.60	A-24	0	12	0.01	0.07	0.15	n
-80.60	A-25	0	10	0.01	0.07	0.12	n
-81.60	A-26	0 '	12	0.01	0.07	0.12	and the state of t
-82.60	A-27	0	2	0.01	0.08	0.12	to the state of th
-83.60	A-28	0	5	0.01	0.08	0.10	ΙΙ
-84.60	A-29	0	5	0.01	0.07	0.12	ii Garan ay sa ay
-85.60	A-30	0	Tr	0.01	0.08	0.10	TT .
-86.60	A-31	0	\mathbf{Tr}	0.01	0.07	0.10	san dan santan <mark>in</mark> Santana
-87.60	A-32	0	9	0.01	0.07	0.10	and the state of t
-88.60	A-33	0	Tr	0.02	0.08	0.10	
91.60-92.60	A-34	0	41	0.02	0.10	0.15	and the second of the second o
-93.60	A-35	0	7	0.10	0.10	0.15	10 11 11 11 11 11 11 11 11 11 11 11 11 11
-94.60	A-36	0	17	0.02	0.10	0.15	Po-Py-Sph impreg- nation in shale and lapilli tuff
						A 40	n de Trade (discussion del 1901) La companyación de seguina del 1901
-95.60	A-37	0	7	0.05	0.08	0.10	Po-Py-Sph impregna- tion in lapilli tuff
-96.60	A-38	0	8	0.15	0.07	0.12	en len eus par <mark>d</mark> e entre Le le Dreie de le le le le
-97.60	A-39	0	32	0.03	0.10	0.15	Mark Company
-98.60	A-40	0	Tr	0.03	0.08	0.10	Po-Py-Sph impregna- tion in shale and fine tuff
-99.60	A-41	0	Tr	0.03	0.07	0.10	Po-Py-Sph impregnation in shale
~100.60	A-42	Ò	57	0.02	0.07	0.15	Po-Py-Sph impregnation in shale and lapilli tuff
-101.60	A-43	0	14	0.02	0.07	0.15	Po-Py-Sph impregnation in lapilli tuff

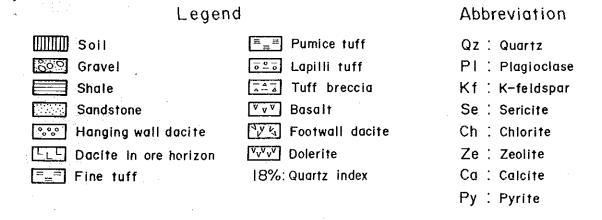
Some samples show several ten grams per ton assay returns of Ag, but no other

economical value is shown.

Alteration of the rocks in the hole is similar to those of previously mentioned holes, being subjected to weak hydrothermal alteration (Fig. 6-19).

Fig. 6-19 Alteration of Drilling Core (MJM-4)





(5) MJM-5:

Main mneralized zones found in the hole is of impregnation, veinlets, thin layers (1 to 2 millimeters) of pyrite, sphalerite, chalcopyrite, and very scarcely tetrahedrite in shale, from 32.30 meters to 40.30 meters and from 129.80 meters to 132.80 meters.

Parts containing tetrahedrite show higher Ag contents than others. Pyrite is of very fine grained, smaller than 0.05 millimeters, idiomorphic, showing framboidal texture.

Sphalerite and chalcopyrite are xenomorphic, impregnated in the rocks, but some cases in quartz-calcite veins. It is no clear, whether or not the mineralization stage of such quartz-calcite veins and impregnation is same, but kinds of minerals and their sizes are similar.

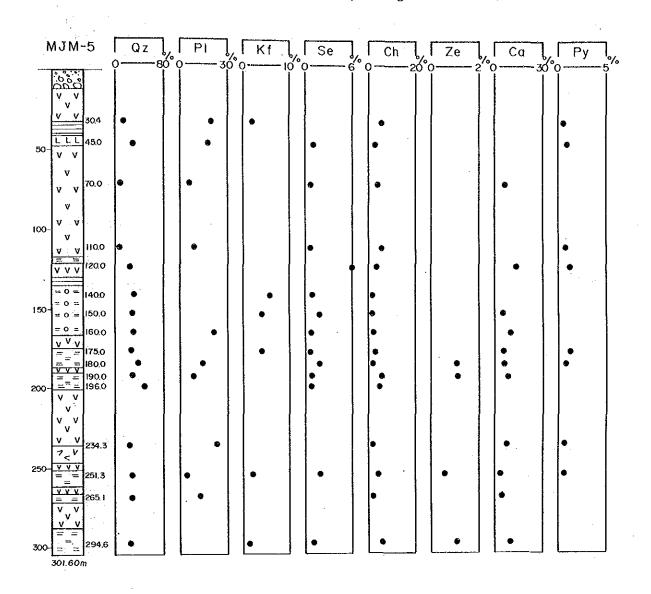
Assay results of the mineralized zones are as follows:

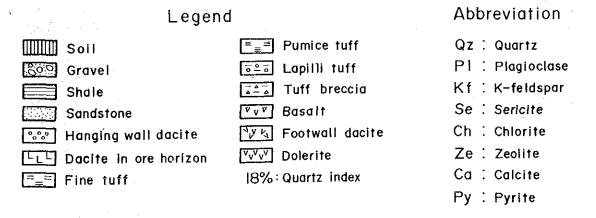
Depth (m)	Sample	Au (g/t)	Ag (g/t)	Cu(%)	Pb(%)	Zn(%)	Remarks
32.30-33.30	A-44	0	34	0.17	0.07	0.25	Py-Sph-Cp veinlets in shale
-34.30	A-45	0	4	0.22	0.08	0.15	Ħ
-35.30	A-46	0	3	0.11	0.08	0.15	11
-36.30	A-47	0	51	0.12	0.07	0.20	11
-37.30	A-48	0	31	0.18	0.08	0.15	Ħ
-38.30	A-49	0	5 -	0.13	0.07	0.15	11
-39.30	A-50	0	45	0.27	0.08	0.15	11
-40.30	A-51	0	71	0.02	0.08	0.15	11
129.80-130.80	A-52	0	103	0.22	0.07	0.30	Py-Sph-Cp impregnation in shale
-131.80	A-53	0	27	0.10	0.07	0.20	n
-132.80	A-54	0	93	0.20	0.08	0.20	tt

Under the microscope, veinlets accompanying tetrahedrite is observed in a polished section of A-52, showing high Ag contents. In the volcanic rocks, impregnation and veinlets of pyrite, and sphalerite are observed, but its amount is less.

Alteration of the rocks of the hole is similar to those of other holes, but its intensity is weaker judging from appearance of laumontite and mordenite. Chlorite is of small amount, but much appearance. Sericite is more common but small amount (Fig. 6-20).

Fig. 6-20 Alteration of Drilling Core (MJM-5)





6-4-4 Correlation between Results of Drilling and Geophysical Surveys

Three holes, MJM-1, -2 and-3, out of the five holes drilled were selected based on the result of the CSAMT survey. Fig. 6-21 shows correlation between results of drilling and geophysical surveys.

Resistivity values of each rock types determined by the laboratory test is as follows:

		Resistivity ($\Omega \cdot m$)
Sandstone	(Tss1)	300
I-stage andesite	(Tad1)	3,500
Fine grained tuff	(Koh)	850
Shale-sandstone	(Ksh1)	6,500
Granophyre	(Gph)	8,300
Black ore	(Bo)	66
Pyrite ore	(Py)	6

Summary of the correlation is as follows:

(1) MJM-1

The hole is located in the central part of a low resistivity zone of Aranjuez East.

The drill site is at the survey station 105, showing 100 Ω ·m down to 40 meters from the surface, then 40 Ω ·m down to 250 meters. These resistivity values represent figures obtained by one dimensional simulation to accord values around the points.

Sheared zones are distributed in the hole down to 40 meters from the surface, and its water content possibly caused such low resistivity zone.

The value of $40\,\Omega$ ·m corresponds to that of Kuroko ores. However rocks between 40 meters and 250 meters are compact and hard black shale, sandstone, and fine tuff, partially disseminated by sulphides. No sheared zone or clay zone are seen there.

These geological facts don't explain such low resistivity.

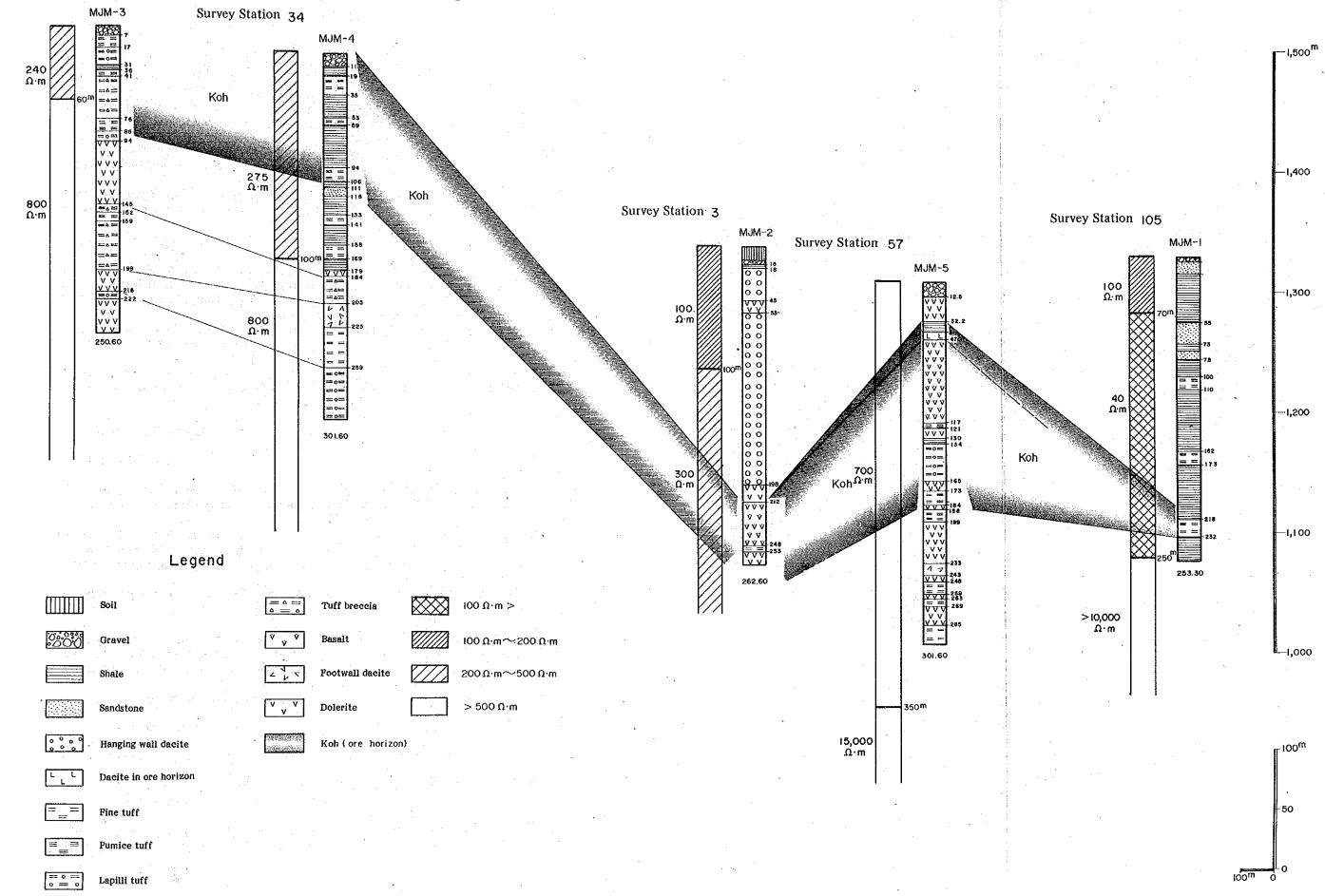
Accordingly it is presumed that geology surrounding the hole is main reason caused such low resistivity.

(2) MJM-2

The hole is in the Aranjuez low resistivity zone.

The drilling site is at the survey station 3, showing about 100 Ω -m.

Fig. 6-21 Comparison between Geology of Each Hole and Resistivity Distribution



Rocks of the hole are mainly volcanic rocks, but their physical poperties are different between the upper and deeper parts. Sheared zones and partial clay zones are dominant in the upper part of the hole down to 100 meters, and caused lost circulation in the drilling. Therefore such geology well explains the low resistivity, and no mineralized zone is expected there.

On the ohter hand, volcanic rocks are massive in the deeper than 100 meters, appearing no sheared zone.

This fact explains such slightly higher resistivity, even though zones of sulphide dissemination are encountered in some cases.

(3) MJM-3

The hole is located in the western edge of the Descubridora West low resistivity zone. The drilling site is 200 meters northeast of the survey station 25, showing 240 Ω ·m down to 60 meters, 800 Ω ·m in the deeper part.

Rocks down to 60 meters are fine grained to medium grained pyroclastics, compact and hard, but accompanied by sheared zones.

Rocks in the deeper part are massive volcanics, accompanied by local sheared zones and fine grained pyrite dissemination zones from 159.40 meters to 193.80 meters.

The geology of the hole well explains the resistivity structure.

(4) MJM-4, MJM-5

The holes were selected based on other reasons rather than geophysical results, but several characteristics are found between geology and resistivity.

In MJM-4, a medium resistivity zone (275 Ω ·m) in the shallow part (down to 100 meters) coincides with a black shale dominant part, and a high resistivity zone (800 Ω ·m) in the deeper part coincides with volcanics.

On the other hand, MJM-5 mainly consists of volcanics showing high resistivity (700 Ω ·m).

No significant sheared zone or clay zone is found in the both holes. Pyrite and pyrrhotite dissemination is found in the shale in the upper part of MJM-5 (from 60 meters to 100 meters), but no change is found in resistivity.

Followings are the summary of the results.

- Black shale dominant parts show about 300 Ω •m, unless accompanied by sheared or clay zones. In cases accompanied by them, they show lower than 100 Ω •m.
- Volcanic rocks mainly composed by pyroclastics show 700 to 800 Ω ·m, unless accompanied by sheared or clay zones.
- · These values are generally lower than those determined in the laboratory test. This fact is noticeable in CSAMT surveys.

CHAPTER 7 CONCLUSION AND RECOMMENDATION

CHAPTER 7 CONCLUSION AND RECOMMENDATION

7-1 Conclusion

In the second year's program, geological, geochemical, and geophysical surveys in the Western Jalisco area were conducted to select favorable zones for Kuroko type ores, and a drilling program consisting of five holes was conducted to examine the possibility of the existence of mineralized zones in the Eastern Jalisco area, based on the results of the first year's program.

Conclusions are as follows:

1. Geological Survey

[Jurassic System]

The Jurassic System is distributed in the western area, being unconformably covered by the Cretaceous and Tertiary Systems, and intruded by grandiorite bodies.

Main constituent rock is pelitic schist, being intercalated by psammitic schist and chlorite and sericite schist originated from volcanics.

Schistosity of those rocks are almost parallel to bedding planes, striking north-south. Folding is common in the distribution area in various degrees.

No significant mineralized zone was found in the rocks. However geochemical anomalous zone by a multi-element was detected in the El Filo de la Vaca Valley, north of El Aguacate.

[Cretaceous System]

The Cretaceous System is distributed in various parts of the area (about 10 percent of the area), being unconformably covered by the Tertiary System. Main constituent rocks are black shale (Kshl) and dacites (Kdcl-a, -b, Kdc-a, -b, Kdc-sh, etc).

No geological occurrence indicating depositional time gaps in the System was observed.

Dacites are distributed in the Cuale, Amaltea, and La Concha-El Bramador districts, where known Kuroko type deposits are distributed, being closely related with genesis of Kuroko type ores.

The ore horizon pyroclastics (Koh-a, -b) or hanging wall dacites (Kdc-sh) are distributed in those districts, suggesting some indications for ore forming environments.

From the determination of radiolarias and nannoplanktons found in the black shales of the footwall and hanging wall formations, it is presumed that the System is of early Cretaceous.

[Tertiary System]

The Tertiary System is very extensively distributed in the highland area of the survey area, consisting mainly of andesites and dacites.

However, sandstone (Tss1) is very locally distributed. Activity stage of the volcanics is not clear yet, because no age determination has been conducted yet on the rocks. The andesites (Tad1-Tad4) unconformably overlie the Cretaceous System. No significant time gaps exisit among andesites. Geological environment of the IV-stage activity was possibly transformed from submarine to terrestrial at that time judging from the existence of welded tuff in the andesites in the northern area. The Tertiary System in the area covers topographic highland with gentle dipping.

[Intrusives]

Intrusive rocks in the area are granodiorite (Gd), granophyre (Gph), andesite (Ad), and dacite (Dc). Intrusion time of this granodiorite is of Laramide orogeny (older than 45 m.y.) judging from geological environment around there. That of the others are possibly of Tertiary age.

[Geological Structure]

Geological structure in the area is different in every geological unit, the Jurassic, Cretaceous, and Tertiary Systems.

It seems that the Jurassic System is controlled by folding, an open folding of a half wave length of 5 kilometers consisting higher order foldings of a half wave length of 120 to 200 meters and the axis of the folding gently planges to the south.

Distribution of the Cretaceous System is controlled by a northwest-southeast trending tectonic line. Judging from the distribution of the dacites relating to genesis of Kuroko ores, the northwestern area was uplifted more than the southeastern area.

In the La Concha-El Bramador district, a semi-basin structure about 10 kilometers diameter north to south, is noted. In the basin, northwest to southeast trending synclinal and anticlinal axes plunge to the southeast, separating about 600 meters.

Kuroko ore horizons of the El Bramador, and Cuale and Amaltea districts are in a same stratigraphical formation in the northern wing and the southern wing of the anticlinal structure southwest of Desmoronado.

Faults in the area are of, from the older,

- 1. south to north and north-northeast to south-southwest trends,
- 2. east to west trend,
- 3. northwest to southeast.

[Mineralization]

Kuroko type ore deposits are located in the area, with time and space relation in acidic volcanics of the Cretaceous.

Known ore deposits are located, in the Cuale, Amaltea, and La Concha-El Bramador districts, in which the hanging wall and footwall dacites are distributed.

Judging from mode of occurrence of the ore horizon pyroclastics (Koh-a, -b) and overlying pyroclastics-shale alternation formation (Kdc-sh), it is presumed that the deposits were formed in areas of paleo-basinal topography.

It is thought that these ore deposits are in a nearly same stratigraphic horizon, judging from the hanging wall and footwall geology and geological structure.

In the alteration survey on the dacites located nearby Kuroko ores, a strong extensive alteration zone was detected in the La Concha-El Bramador district. It is evaluated that this zone is favourable for Kuroko exploration.

Other type of mineralization noted in the area is of Grandeza type (Au-Ag), appearing in an area southeast of the Cuale deposits group.

2. Geochemical Survey

As the result of the geochemical survey used stream sediments, it is clarified that areas of Kuroko type ores are generally in multi-element geochemical anomalous zones, and areas of other types are in single element anomalous zones.

Many of the Kuroko type ores in the area are of subterranean. Therefor anomalous zones do not directly indicate Kuroko type ore, rather do post-Kuroko minerallization following to Kuroko type main mineralization. Thus it has been made clear that such type of geochemical survey can be evaluated to be effective for exploration of Kuroko type ores, though in an indirect way.

A whole rock chemical analysis for acidic volcanics located in Kuroko ore areas was carried out to study its relations to Kuroko ores, using alkali alteration index, principal component, and cluster analyses. As a result of the study, it was made clear that there is a possibility to classify rocks relating to Kuroko ores from those of non ores from lithogeochemical point of view.

In cases to apply alkali alteration index for regional exploration program, it is concluded that higher density of sampling is required.

3. Geoplysical Survey

Low resistivity zones (lower than $200~\Omega$ ·m) favourable for potential Kuroko ores were detected in the La Concha-El Bramador district, especially around the San Jeronimo valley. Although resistivity zone located south of La Concha shows moderately low values, its resistivity structure, slightly low resistivity in its overlying zone and moderate resistivity zone probably indicating sulphide disseminated footwall dacite in its underlying zone, is favourable for Kuroko ores. In addition, this zone is in an area closely connected with the Los Alpes and Delicias mineralized zones, therefore it is evaluated that this zone is one of the most promising areas for Kuroko ores.

Low resistivity zones located around the San Jeronimo valley are correlated with depth of a distribution area of the ore horizon pyroclastics (Koh-b) and footwall dacite (Kdcl-b). Therefore this is worthy to note.

It is possible that low resistivity zones located in areas southwest of Cerro de Sidra and southwest of Palmas Viejas were possibly caused by surface clay zones. therefore, the appraisal point for those zones is low.

4.

Drilling Survey

A drilling program, consisting of five holes, total depth of 1,369.70 meters, was conducted in this year. Even no significant Kuroko ores were encountered, some new valuable information for Kuroko exploration was obtained from it.

As a result of the drilling survey in the La America-Descubridora district, it was made clear that two areas, the northeastern area (includes MJM-1, -2, -5) and the southwestern area (includes MJM-3, -4), are in different volcanic activity environments. MJM-1 is situated far from a volcanic eruption center, but MJM-2 and-5 are in paleobasin of submarine, which are favourable site for formation of Kuroko ores. As the ore horizon rocks disseminated by sulphides are found in MJM-2 and -5, it is judged that extension zones of the ore horizon of these holes are favourable for Kuroko ores.

No extension of the volcanic rocks from the northeastern area is expected in the southwestern area, and no other evidence indicating paleo-basin structure was seen there. However, black shale disseminated by fine pyrrhotite and pyrite, which indicates reduction environment, was found in MJM-4, and this fact is very important for sulphide precipitation, in regard to volcanic eruption centers relating with formation of Kuroko

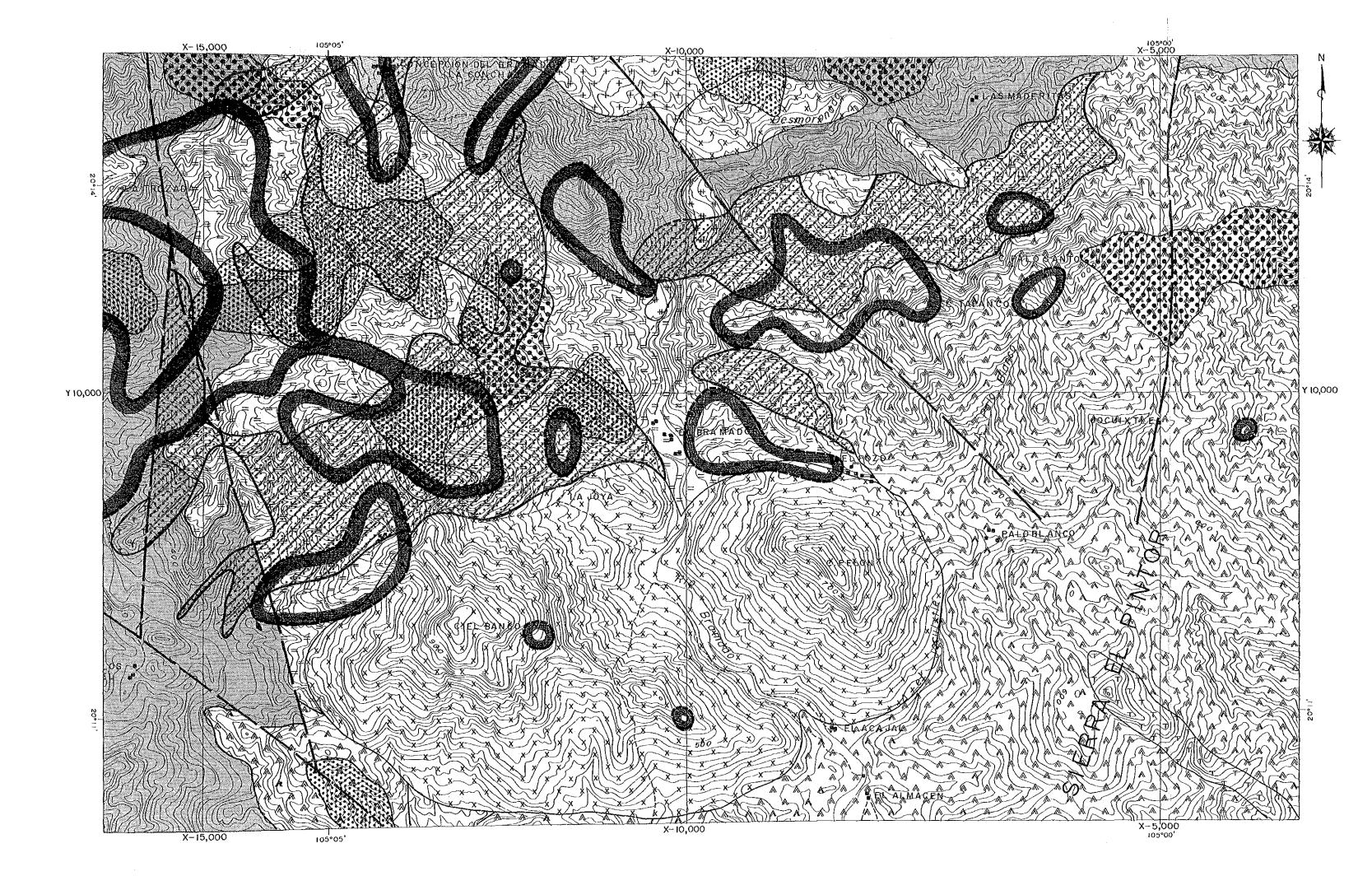
No dacite lava was found in this zone, therefore this zone is situated in a remote area from such centers. 化海线电路 化流谱 化氯化铵 电流

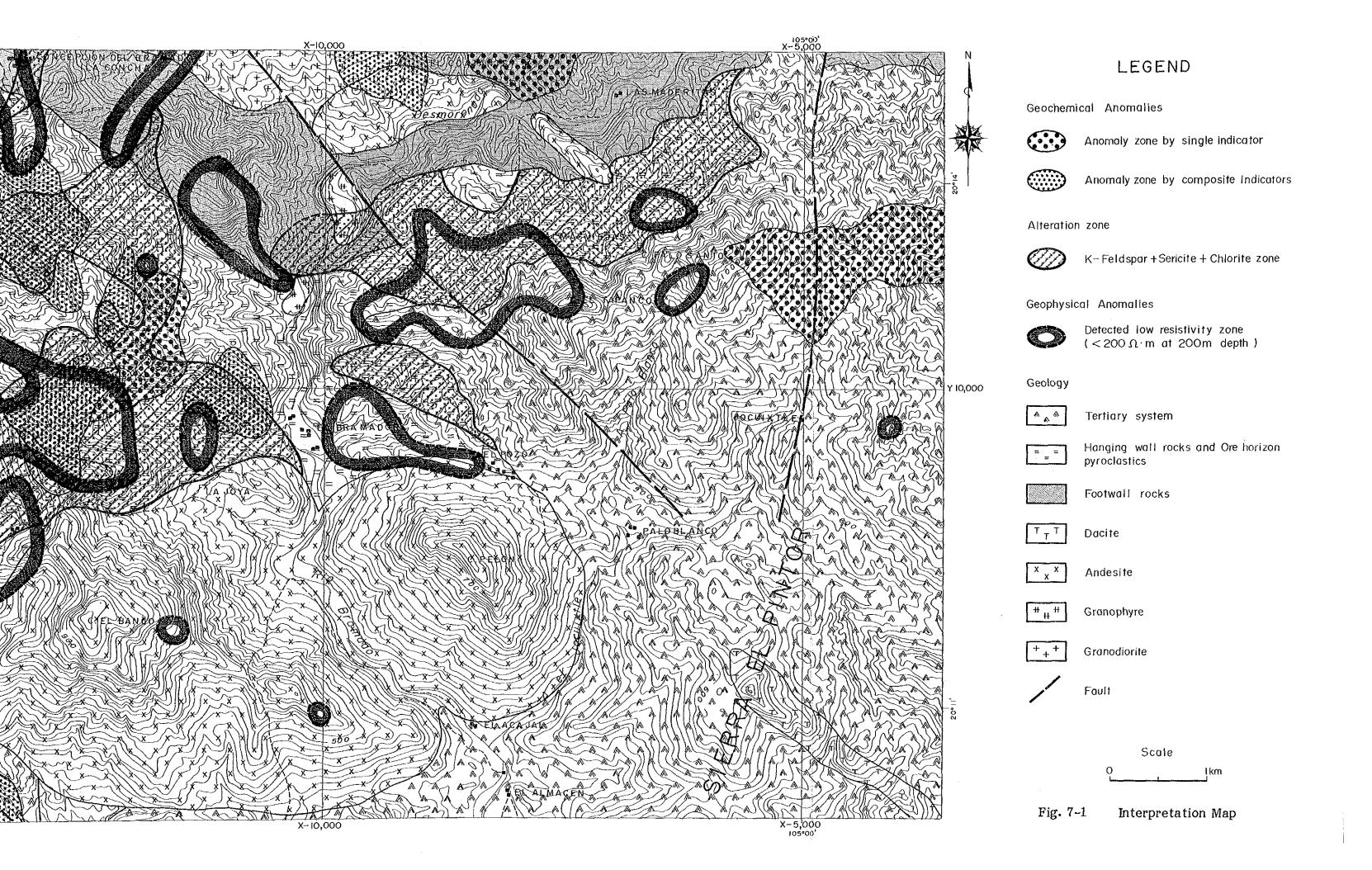
Clay minerals (chlorite, sericite) as products of hydrothermal alteration are observed in the all holes, fluctuating their amounts. It suggest that the whole area is subjected to "pervasive" type alteration. No significant alteration zone was found in the holes.

As a conclusion, area around MJM-2 and MJM-5 are favourable for further exploration activity.

7-2 Recommendation of the control of Based on the results and conclusions of the phase 2 surveys, following surveys are proposed for the phase 3 program. Because favourable low resistivity zones for Kuroko ores was found around the San Jeronimo valley and also acid volcanics genetically having intimate relation with Kuroko ores are commonly found in the area. Geophysical surveys (IP and SIP method) which are more effective to detect sulphide mineralization are recommended to carry out on the above mentioned favourable low resistivity zones.

Drilling should be conducted at the most promising sites on the basis of an integrated interpretation on all results from geophysical, geological, geochemical and alteration surveys.





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