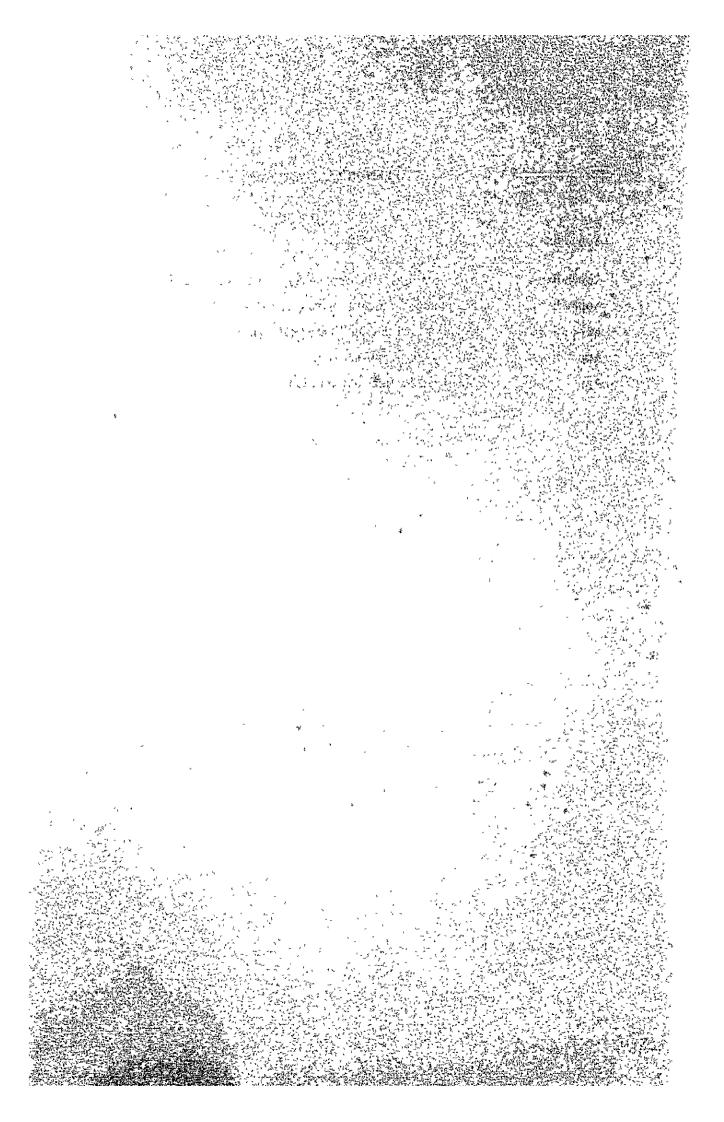
APPENDICES Appendix Title Appendix A Specifications to be Applied for Actual Geological Survey Appendix B Supplement to Coal Reserve Calculation under JIS Appendix C Calculation Table for Theoretical Coal Reserves Appendix D Analysis of Coal Quality Appendix E Measured Sections of Coal Seams NEST 25



APPENDIX A

SPECIFICATIONS TO BE APPLIED FOR ACTUAL GEOLOGICAL SURVEY

The actual geological field survey will consist of the following objects:

- a) Stratigraphy of coal bearing member
- b) Continuity of each coal seam and Correlation of every coal seam
- c) Geological structure
- d) Property of each coal

The description, arrangement, or both of the results should follow the above-mentioned items effectively and adaptively.

[1] DESCRIPTION OF LITHOFACIES

- a) The sedimentary rocks in the field have been classified by grain size. The grain size, and rock followed the classification proposed by F.T. Pettijohon (1948), which has been used most generally throughout the world. The classification is shown in Table A-I.
- b) he characteristics of rocks should be described with respect to the following properties;
 - Color, Hardness, Weathering Condition,
 - Minerals.
 - Fossils,
 - Sedimentary Structure,
 - and other properties.
- c) Thickness of bed should be measured with "metre" in the order of tenth or hundredth in decimals.
- d) The strike and dip of a bed or a fault should be measured at the most representative section to show general structure.
- e) Coal Seams and pyroclastic rock beds should be observed carefully because they might become key beds for interpreting geological sequences and structure.

[2] DESCRIPTION OF COAL SEAM

The following points should be given special attention:

- a) Prior to observation, weathered portions should be removed sufficiently, for more accurate analysis because coal quality at the weathered bed can be estimated worse than the original quality.
- b) The thickness of coal seam should be measured at right angles to the bed as much as possible in order to decrease possible errors in measurement.
- c) The measured coal section will be drawn to a scale of 1 : 20 or 1 : 50 under measuring unit of hundredth.
- d) Coal seam should be described as coal part is separated from such partings as coaly shale, black shale, and shale. The thickness of coal seam should be arranged into the following:

thickness of coal seam

thickness of coal

thickness of workable coal seam

thickness of workable coal

A example of measured coal section is shown in Figure A-I.

[3] ROUTE MAP

In general, results of geological survey will be described on the topographic map drawn to a scale of 1 : 10,000. When more detailed analysis is required, the route map will be drawn to a scale of 1 . 500 or 1 : 1,000 according to the accuracy of survey.

[4] TRENCHING

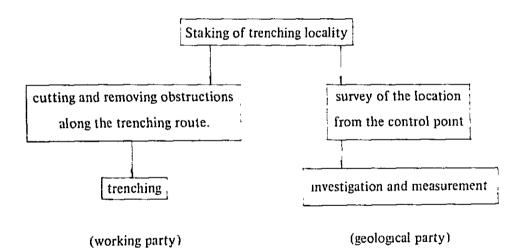
When natural outcrops are insufficiently exposed for establishing stratigraphy and confirming continuity of objective beds coal seams and faults, trench will be required for a observations. The necessary attentions and the manners on operation for "Trenching" are as follows:

(Attentions to be taken)

a) To determine the location of trenching route by considering following conditions as much as possible:

- i) To make trenching by keeping a right angle to the strike of bed.
- ii) To place a trench where the surface soil cover is in a small amount.
- iii) To place a trench where the waste by trenching is treated most easily.
- b) The width of trench shall be 60 cm. at the bottom as a standard. In the worst case, at least 30 cm, will be required to enter into the inside of trench for observation.
- c) It is necessary to investigated weathered rock masses to be removed for exposure of rocks.
- d) In the case of coal seam, it is important to expose itself good enough to observe from the foot wall to the hanging wall because more detailed measurement is required for the coal seam than for the other sedimentary rocks.
- e) The best way of trenching is to continue trenching as long as possible successively. However, it is physically difficult, additional trenching will be made near the main one. In that case, the most important caution is to confirm the mutual correlation between the two trenches by some key beds or particular stratigraphic sequences

(Operation)



[5] CLEANING OURCROP FOR OBSERVATION

Generally natural outcrops will be covered by such obstructive matters as plants, soil, debris, etc., or the altered unfavorably with the quality and feature. It is, therefore, necessary to clean the surface to be able to observe proper feature of outcrop precisely.

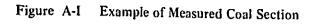
Figure A-II and III show the legend of measured coal section and the geological symbol used for the survey, respectively.

Table A-I. Table of Size Limits of Common Grade and Book Terms in Sediments

(By F. J. Pettijohn, 1948)

| Pyroclastic | | Aggregate | | Volcanic block, | Tuff breccia | Lapilli tuff | | 99 | COARSE TULI | | | | Fine tuff | |
|-------------|-------------------------------|-----------|----------------|-------------------------|----------------------------|---------------------------|--|---|---------------------|---------------------|-------------------|------------------------|-----------|---------------------|
| đ | | Fragment | | Block | Bomb | Lapilli | | | ash | | | Fine ash | | Volcanic dust |
| | , | Size | (mm) | | | 32- | 4 | | | | 1/4- | | 1/64- | |
| | Angular | | Aggregate | | Rubble (unconsolidated) | Breccia (consolidated) | | | | | | | | |
| | V | | rragment | Block | | | | <u>, </u> | - <u></u> | | | | | |
| | | | P | | шекаде | r | <u>, </u> | | əuc | og s pu | .eS | | əuoq | spnw |
| Clastic | Subangular | gate | Consolidated | Boulder conglomerate | Cobble conglomerate | Pebble conglomerate | <i>Granule</i> conglomerate | Very coarse sandstone | Coarse sandstone | Medium sandstone | Fine sandstone | Very fine sandstone | Siltstone | Claystone, Shale |
| <u>c1</u> | Rounded, Subrounded, Subangul | | Unconsolidated | Boulder gravel | Cobble gravel | Pebble gravel | Granule gravel | Very coarse sand | Coarse sand | Medium sand | Fine sand | Very fine sand | Silt | Clay |
| | Roun | 4 | r ragment | Boulder | Cobble | Pebble | Granule | | | Sand | | | silt | Clay |
| | * | Size | (mm) | 256 | 64 | | | | | 3 / - | | -91/1 | | 007/1 |

(* Wentworth Size Class)



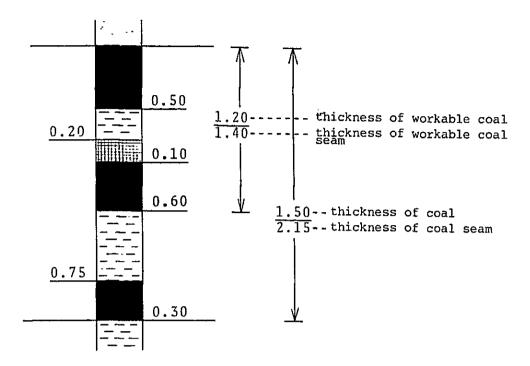


Figure A-II Legend of Measured Coal Section

| | bright coal | bt.c. | (C ₁) |
|------|-----------------------|---------|-------------------|
| | dull coal | d.c. | (C ₂) |
| | second coal | 2nd c. | (C ₃) |
| - | striated coal | stria.c | :. |
| | coaly shale | c.sh. | |
| | ganbai (crushed c.sh. |) ganb. | |
| ///: | black shale | bk.sh. | |
| | shale bearing coal st | riation | |
| | coal patch and carbon | matter | |

| | _ | -III Geol | ogical Symbol | |
|----------------------|--------------------------------|-----------|--------------------|--------------------------|
| (Structı ∞√″ | ıre) strike & dip (b. N30 | E;20W) | "/ reversed | bed |
| 80 ₆₁ /3, | fault (F. N40E;30W | | "/ reversed | |
| 43 | anticline axis | , | erfold anticline a | |
| i | | 1 | | |
| / | syncline axis | • | erioid syncline a | X15 |
| Ē | strike & dip of coal | seam | | |
| [| strike & dip of coaly | shale a | and black shale | |
| | boundary of rocks | | | |
| ~~~~~ | unconformable boundar | у | | |
| | confiremed fault line | , | | |
| * | inferred fault line | | | |
| (Fossil | and others) (| Lithofa | cies) | |
| × | animal | | conglomerate | (red ball) |
| ' | plant | | | (red point) |
| \sim | bivalves shell | · · · · · | medium ss. | (orange) |
| Ð | gastropods shell | | fine ss. | (yellow) |
| රා | foraminifer | | laminated ss. | , |
| ŧ | conifer plant | | sandy sh. & silt: | stone |
| 4 | broad leaf | | sh. & mudstone | (yellow green) (blue) |
| θ | nodule | | alternated sh. & | |
| \$ | sand pipe | <u> </u> | tuff | (pink) |
| Å | cross lamina | | volcanic rocks | (red) |
| \$ | oil scepage | 101 7101 | debris | (brown) |
| Ţ | water seepage | | alluival | (sky blue) |

A--6

APPENDIX B

SUPPLEMENT TO COAL RESERVE CALCULATION UNDER JIS

In general, (what is called) the recoverable coal reserves is calculated by multiplying only the proved coal reserves I-A and $I-B^{(*1)}$ out of the abovementioned theoretically minable reserves by the safety ratio^(*2) and the recovery ratio^(*3), and the probable and the possible reserves are not considered. The recoverable coal reserves thus calculated will directly lead to practical evaluation of the mining at this stage. However, calculation of the recoverable coal reserves was omitted this time, because the projected area was considered to be a virgin coal field which was systematically investigated for the first time and the coal seams occur unstably in the sedimentary environment.

- *1) The proven coal reserves I and II are classified by depth. Reserve I is within the limit of the currently minable depth.
- *2) Safety ratio
 - a) Disadvantages in the course of mining such as unexpected faults, folding, expansion, and contraction of coal seams are practically impossible to foresee in (a limited accuracy of) the survey. Accordingly, actual recoverable coal reserves will be less than the proved reserves I of the theoretically minable coal reserves.
 Namely, possible geological risks derived from the characteristics of the geology and

coal seams as well as from the calculated theoretical proved reserves I. In short, the safety ratio is that which the factors of the natural conditions should be deducted.

- b) The proved reserves I of the theoretically minable coal reserves multiplied by the safety ratio is called the safety reserves, which is actually minable.
- c) The safety ratio will increase as the degree of accuracy of the survey becomes higher and/or as the geology and the coal seams are in stabler and better condition. In general, the safety ratio of the proved reserves I-A is assumed to be 100 - 80 % and that of the proved reserves I-B is assume to be 90 - 60 %. It is lower in an area with many faults or folds or in an area where igneous rocks are observed.
- d) It is extremely difficult to numerically define the safety ratio and the recovery ratio (Refer to *3). The following table shows the factors affecting the safety ratio.

Safety Ratio Factors

| Accuracy of the survey | (A) Investigators | (1) Survey skill (2) Differences investigators on the basis of subjec- tive difference |
|------------------------------|--|--|
| | (B) Kinds & den- sity of the survey | Underground geological survey Surface geological survey Test drilling survey Geophysical survey |
| Geological condition | (1) Fault (2) Change in the (3) Change in the (4) Change in the (5) Contemporaneou (6) Unconformity (7) Influence of vol (8) Unexpected min (9) Others | coal thickness coal property s erosion olcanic rocks |

*3) Recovery ratio

The recoverable coal reserve is the actual amount recovered from safety reserves. The recovery ratio is the percentage of the recoverable coal reserve to the safety reserves. (= clean coal reserve)

Explanation

- a) In mining coal seams, the actual clean coal yield from the coal reserves is much smaller than the safety reserves depending of such as coal quality, the floor and roof beds, the mining methods, and techniques of coal preparation. Namely, the recovery ratio indicates that the preceding factors which affects the safety ratio of mainly aftificial conditions should be deducted from the safety reserves. The safety reserves multiplied by the recovery ratio makes the recoverable reserves, which is the clean coal reserve obtained at the mine.
- b) The safety ratio and the recoverable reserves are calculated only in terms of the proven reserves I. The theoretically minable coal reserves would be calculated in terms of the proven reserve II, and the reserve with more uncertainty (probable and possible reserves).

| (Class) | (Coal Thickness) |
|---------|-------------------|
| lst | more than 100 cm |
| 2nd | 60 - under 100 cm |
| 3rd | 30 - under 60 cm |

Classification by Coal Thickness except Partings (JIS)

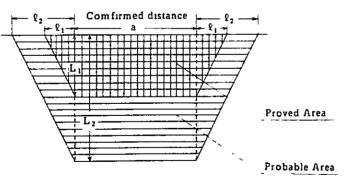
Coal which have coal thickness less than 30 cm and the ratio less than 50 % coalthickness/seam thickness, are not calculated in principle.

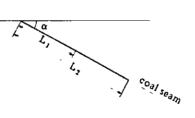
| Table B | Calculation Area by Comfirmed Distance |
|---------|--|
|---------|--|

| tion (| S S | Comfirmed distance | less than 1 km. | | | | 1 km. to 3 km. | | | | longer over than 3 km. | | | | |
|-----------------------------|---------------|---------------------|--|----------------------------|---------------------|------------------------|----------------------------------|-------------------------------------|----------------------------|------------------------|----------------------------------|-------------------------------------|---------------------|------------------------|--|
| Classification (Quality) | kne oal | Area Classification | Proved area | | Probable area | | Proved area | | Proba | Probable area | | Proved area | | Probable area | |
| | | Limit of distance | Along Slope Dip (L ₁) (m) | Along Strike (l1) (m)) | For D1p (L2) (m) | For Strike (l2) (m) | For Dip (L ₁) (m) | For Strike (l ₁) (m) | For D1p (L2) (m) | For Strike (l2) (m) | For Dip (L ₁) (m) | For Strike (l ₁) (m) | For D1p (L2) (m) | For Strike (l2) (m) | |
| D.E | mor | e than 1.0 m. | 1/2 a | 250 | a | 500 | 1/4(a+1,000) | 250 | 1/2(a+1,000) | 500 | 1,000 | 250 | 2,000 | 500 | |
| 1 | 0.6 | m. to 1.0 m. | 3/8 a | 190 | 3/4 a | 380 | 3/16(a+1,000) | 190 | 3/8(a+1,000) | 380 | 750 | 190 | 1,500 | 380 | |
| A, B, C, | | m. to 0.6 m. | 1/4 a | 125 | 1/2 a | 250 | 1/8(a+1,000) | 125 | 1/4(a+1,000) | 250 | 500 | 125 | 1,000 | 250 | |
| i i | mor | e than 1.0 m. | 1/4 a | 125 | 1/2 a | 250 | 1/8(a+1,000) | 125 | 1/4 (a+1,000) | 250 | 500 | 125 | 1,000 | 250 | |
| <u> </u> | 0.6 | m. to 1.0 m. | 3/16 a | 95 | 3/8 a | 190 | 3/32(a+1,000) | 95 | 3/16(a+1,000) | 190 | 375 | 95 | 750 | 190 | |
| D.E | ļ | e than 1.0 m. | 1/4 a x cosec d | 250 | 1/2 a x cosec d | 500 | 1/8(a+1,000) x cosec d | 250 | 1/4(a+1,000) x cosec d | 500 | 500 x cosec d | 250 | 1,000 x cosec d | 500 | |
| ι Ο Β | 0.6 | m. to 1.0 m. | 3/16 a x cosec d | 190 | 3/8 a x cosec d | 380 | 3/32(a+1,000) x cosec d | 190 | 3/16(a+1,000) x cosec d | 380 | 375 x cosec d | 190 | 750 x cosec d | 380 | |
| , A, E | 0.3 | m. to 0.6 m. | 1/8 a x cosec d | 125 | 1/4 a x cosec d | 250 | 1/16(a+1,000) x cosec d | 125 | 1/8(a+1,000) x cosec d | 250 | 250 x cosec d | 125 | 500 x cosec d | 250 | |
| | mor | e than 1.0 m. | l/8 a x cosec d | 125 | 1/4 a x cosec d | 250 | 1/16(a+1,000) x cosec d | 125 | 1/8(a+1,000) x cosec d | 250 | 250 x cosec đ | 125 | 500 x cosec d | 250 | |
| ţr. | `0 . 6 | m. to 1.0 m. | 1/32 a x cosec d | 95 | 3/16 a x cosec d | 190 | 3/64(a+1,000) x cosec d | 95 | 1/32(a+1,000) x cosec d | 190 | 190 x cosec d | 95 | 375 x cosec d | 190 | |

Remarks a) Symbols used in the table are shown in the following figure,

b) Classification by coal quality is shown in the smaller table to the right





| | | Calorific Values (dry, ash free base -cal/ | Fuel Kg Ratio | Coking Property | Notes |
|---------------------------|----------|---|--------------------------------------|--------------------|---|
| Anthracite (A) | л1 Л2 | | more than 9.0 more than 4.0 | חסח כסגואט | Natural coke was occur- ied by volcanic rock |
| Bituminous Coal (B, C) | в1 62 | more than 8,400 | more than 1.5 less than 1.5 | heavy coking | Teo by Vorcanic Fock |
| | c | less than 6,400 more than 6,100 | - | coking | |
| Subbituminous Cos) | D | less than 8,100 more than 7,800 | - | soft coking | |
| (D, E) | E | less than 7,800 more than 7,300 | - | non coking | |
| Brown Coal(Lignite) | 11 | less than 7,300 more than 6,800 | - | | |
| (۲) | F2 | less than 6,000 more than 5,800 | - | non coking | |

(PLANE)

(PROFILE)

Classificati n by Coal Quality(JIS)

CALCULATION TABLE FOR THEORETICAL COAL RESERVES

Seam V-1 (Eastern Block)

| (Eastern E | TOCK | · | | | | |
|----------------|----------|-----------------------|--|---|------|----------------|
| | Level(m) | Area(m ²) | Dip(sec.) | Seam Thick- ness(m) | S.G | Reserves(m.t.) |
| | 200-300 | 15,500 | 22°(1.08) | 1.10 | 1.5 | 27,621 |
| Proved Area | 100-200 | 91,000 | 21°(1.07) | 1.10 | 1.5 | 160,661 |
| | 0-100 | 93,750 | 22°(1.08) | 1.10 | 1.5 | 167,063 |
| Total | <u></u> | 200,250 | · · · · · · · · · · · · · · · · · · · | | | 355,345 |
| | 200-300 | 38,750 | 22°(1.08) | 1.10 | 1.5 | 69,053 |
| Probable | 100-200 | 38,500 | 21°(1. 07) | 1.10 | 1.5 | 67,972 |
| Area | 0-100 | 91,250 | 22°(1.08) | 1.10 | 1.5 | 162,608 |
| | -100- 0 | 54,750 | 14°(1.03) | 1.10 | 1.5 | 93,048 |
| Total | <u></u> | 223,250 | • • | | : | 392,681 |
| | 200-300 | 42,500 | 22°(1.08) | 1.10 | 1.5 | 75,735 |
| Possible | 100-200 | 82,500 | 21°(1.07) | 1.10 | 1.5 | 145,654 |
| Area | 0-100 | 85,000 | 22°(1.08) | 1.10 | '1.5 | 151,470 |
| | -100- 0 | 285,000 | 14°(1.03) | 1.10 | 1.5 | 484,358 |
| Total | | 495,000 | | 1 | • | 857,217 |
| | | | and the second | to a second s | · | |

| (Western B | lock) | | | | | |
|--|----------|-----------------------|-----------|------------------------|----------|----------------|
| | Level(m) | Area(m ²) | Dip(sec.) | Seam Thick- ness(m) | s.G | Reserves(m.t.) |
| Proved Area | 200-300 | 15,750 | 29°(1.14) | 1.10 | 1.5 | 29,626 |
| | +300 | 840 | 32°(1.18) | 1.10 | 1.5 | 1,635 |
| Probable Area | 200-300 | 44,870 | 29°(1.14) | 1.10 | 1.5 | 84,400 |
| 112.00 | 100-200 | 6,540 | 29°(1.14) | 1.10 | 1.5 | 12,302 |
| Total | | 52,250 | | | <u></u> | 98,337 |
| •••••••••••••••••••••••••••••••••••••• | +300 | 6,100 | 32°(1.18) | 1.10 | 1.5 | 11,877 |
| Possible Area | 200-300 | 151,400 | 29°(1.14) | 1.10 | 1.5 | 284,783 |
| ni cu | 100-200 | 180,500 | 29°(1.14) | 1.10 | 1.5 | 339,521 |
| Total | | 338,000 | | | <u> </u> | 636,181 |

<u>Seam V-7</u> (Eastern Block)

| | Level(m) | Area (m ²) | Dip(sec.) | Seam Thick- ness(m) | s.G | Reserves(m.t.) |
|----------|----------|------------------------|-----------|------------------------|-----|----------------|
| Proved | +200 | 4,670 | 15°(1.04) | 1.00 | 1.5 | 7,285 |
| Area | 100-200 | 72,080 | 15°(1.04) | 1.00 | 1.5 | 112,445 |
| Total | | 76,750 | | | | 119,730 |
| Probable | +200 | 225 | 15°(1.04) | 1.00 | 1.5 | 351 |
| Area | 100-200 | 76,225 | 15°(1.04) | 1.00 | 1.5 | 118,911 |
| Total | 1 | 76,450 | | | | 119,262 |

(Western Block)

| | : Level(m) | Area (m ²) | Dip(sec.) | Seam Thick- ness(m) | s.G | Reserves(m.t.) |
|------------------|------------|------------------------|-----------|------------------------|-----|----------------|
| Proved Area | 100-200 | 67,750 | 4°(1.00) | 1.00 | 1.5 | 101,625 |
| Probable Area | 100-200 | 115,000 | 4°(1.00) | 1.00 | 1.5 | 172,500 |

Seam V-9 (Eastern Block)

| | Level(m) | Area (m ²) | Dip(sec.) | Seam Thick- ness(m) | s.G | Reserves(m.t.) |
|----------------|----------|------------------------|-----------|------------------------|-----|----------------|
| Proved Area | 100-200 | 237,500 | 6°(1.01) | 1.70 | 1.5 | 611,681 |

(Western Block)

| <u></u> | Level(m) | Area(m ²) | Dip(sec.) | Seam Thick- ness(m) | S.G | Reserves(m.t.) |
|----------------|----------|-----------------------|-----------|------------------------|-----|----------------|
| | 100-200 | 92,250 | 37°(1.25) | 1.70 | 1.5 | 294,047 |
| Proved Area | 0-100 | 83,250 | 40°(1.31) | 1.70 | 1.5 | 278,097 |
| | -0 | 11,000 | 40°(1.31) | 1.70 | 1.5 | 36,746 |
| Total | | 186,500 | | | | 608,890 |

Seam U-3

| | Block | Area(m ³) | Dip(sec.) | Seam Thick- ness(m) | s.G | Reserves(m.t.) |
|--|----------|-----------------------|-----------|------------------------|---------------|----------------|
| • | ם | 62,500 | 14°(1.03) | 0.80 | 1.5 | 77,250 |
| f · | Е | 8,860 | 14°(1.03) | 0.80 | 1.5 | 10,951 |
| Proved | F | 12,550 | 15°(1.04) | 0.80 | 1.5 | 15,662 |
| Area | G | 11,070 | 15°(1.04) | 0.80 | 1.5 | 13,815 |
| 1 5 4 | Н | 12,300 | 15°(1.04) | 0.80 | ì.5 | 15,350 |
| Total | | 107,280 | | | † | 133,028 |
| : | D | 76,280 | 14°(1.03) | 0.80 | 1.5 | 94,282 |
| • | E | 34,450 | 14°(1.03) | 0.80 | 1.5 | 42,580 |
| Probable | F | 52,530 | 15°(1.04) | 0.80 | 1.5 | 65,557 |
| Area | G | 51,060 | 15°(1.04) | 0.80 | 1.5 | 63,723 |
| | H | 49,290 | 15°(1.04) | 0.80 | 1.5 | 61,514 |
| ' Total | | 263,610 | | 1 | £ | 327,656 |
| ······································ | Level(m) | Area(m ³) | Dip(sec.) | Seam Thick- ness(m) | S.G | Reserves(m.t.) |
| | 200-250 | 40,000 | 15°(1.04) | 0.80 | 1.5 | 49,920 |
| Possible D.E | 150-200 | 50,750 | 15°(1.04) | 0.80 | 1.5 | 63,336 |
| Area | 100-150 | 91,250 | 14°(1.03) | 0.80 | 1.5 | 112,785 |
| | 50-100 | 245,250 | 14°(1.03) | 0.80 | 1.5 | 303,129 |
| Total | | 427,250 | | 1 | · · · · | 529,170 |
| Descilli | +100 | 32,500 | 15°(1.04) | 0.80 | 1.5 | 40,560 |
| Possible F.G.H | · 50-100 | 152,500 | 15°(1.04) | 0.80 | 1.5 | 190,320 |
| Area | 0- 50 | 290,000 | 15°(1.04) | 0.80 | 1.5 | 361,920 |
| Total | ·• | 475,000 | : | | | 592,800 |

| Denn D D | | Seam | <u>0-6</u> | | |
|----------|--|------|------------|--|--|
|----------|--|------|------------|--|--|

| | Block | Area(m ³) | Dip(sec.) | Seam Thick- ness(m) | s.G | Reserves(m.t.) |
|----------------|----------|-----------------------|-----------|------------------------|-----|----------------|
| | А | 12,060 | 16°(1.04) | 0.75 | 1.5 | 14,110 |
| Proved Area | В | 19,930 | 15°(1.04) | , 0.75 | 1.5 | 23,318 |
| | с | 12,970 | 15°(1.04) | , 0.75 | 1.5 | 15,175 |
| Total | | 44,960 | | | | 52,603 |
| Probable | AB | 107,230 | 16°(1.04) | 0.75 | 1.5 | 125,459 |
| Area | С | 38,880 | 15°(1.04) | 0.75 | 1.5 | 45,490 |
| Total | | 146,110 | | 1 | | 170,949 |
| • <u> </u> | Level(m) | Area(m ³) | Dip(sec.) | Seam Thick- ness(m) | s.G | Reserves(m.t.) |
| Possible | 200-250 | 30,500 | 15°(1.04) | 0.75 | 1.5 | 35,685 |
| A.B | 150-200 | 68,500 | 16°(1.04) | 0.75 | 1.5 | 80,145 |
| Area | 100-150 | 84,250 | 16°(1.04) | 0.75 | 1.5 | 98,573 |
| Total | | 183,250 | | | | 214,403 |
| Possible | +100 | 44,250 | 15°(1.04) | 0.75 | 1.5 | 51,773 |
| B.C Area | 50-100 | 75,000 | 15°(1.04) | 0.75 | 1.5 | 87,750 |
| Total | ····· | 119,250 | ı | | ł | 139,523 |

APPENDIX D

ANALYSIS OF COAL QUALITY

Table D-I. * Proximate Analysis * Calorific Value * Total Sulphur * Specific Gravity Table D-II. * Chlorine Content * Ultimate Analysis * Composition of Ash * Non-combustible Sulphur Content * Ash Fusion Temperature * Free Swelling Index * Hard Grove Index Table D-III.* Maceral Analysis Table D-IV. * Component Ratio of Vitrinite Type * Mean Maximam Reflectance Table D-V. * Float and Sink Test (sample T011604) Figure D-I. * Washability Curves (sample T011604) Figure D-II.* Correlation between Ash and Calorific Value Table D-VI. * Calculation Table of Correlation between Ash and Calorific Value Figure D-III., D-IV. and D-V. Measured Sections of Coal Seams

Table D-I.

| Seam or | Sample | | | Analysi | s | Cal.V. | T.S. | S.G. |
|------------------|---------|---------|--------|----------|----------|-----------|------|--------------|
| <u>Area Name</u> | Name | Mt. (%) | Ash(%) | V.M. (%) | F.C. (%) | (kcal/kg) | (१) | <u> 0.u.</u> |
| <u>B-6</u> | M060502 | 12.0 | 36.7 | 28.8 | 22.5 | 2,970 | 6.93 | 1.85 |
| V-1 | T011915 | 9.7 | 11.5 | 40.5 | 38.3 | 5,440 | 2.70 | 1.50 |
| | T011910 | 10.4 | 15.6 | 38.7 | 35.3 | 4,780 | 4.29 | 1.64 |
| | T020447 | 10.9 | 26.8 | 35.5 | 26.8 | 4,120 | 3.50 | 1.72 |
| V - 5 | T011705 | 11.0 | 30.7 | 33.7 | 24.6 | 3,830 | 2.10 | 1,69 |
| V-7 | M012708 | 11.0 | 24.6 | 34.8 | 29.6 | 4,540 | 2.90 | 1.68 |
| V - 9 | T011604 | 11.0 | 8.8 | 42.9 | 37.3 | 5,630 | 0.90 | 1.45 |
| | " (Մր) | 10.2 | 8.1 | 42.9 | 38.8 | 5,670 | 1.40 | 1.47 |
| | '' (Nd) | 10.2 | 10.3 | 42.0 | 37.5 | 5,400 | 0.50 | 1.48 |
| | " (Lw) | 10.6 | 10.0 | 41.9 | 37.5 | 5,460 | 0.70 | 1.47 |
| | T011607 | 12.9 | 11.3 | 41.1 | 34.7 | 5,170 | 1.56 | 1.64 |
| | T011612 | 15.1 | 9.9 | 40.7 | 34.3 | 5,200 | 1.20 | 1.49 |
| S | M021205 | 12.9 | 25.1 | 37.1 | 24.9 | 4,230 | 3.03 | 1.72 |
| ····· | M021710 | 14.2 | 18.8 | 37.4 | 29.6 | 4,390 | 1.49 | 1.64 |
| U-3 | T062012 | 13.8 | 11.1 | 39.4 | 35.7 | 5,070 | 0.72 | 1.53 |
| | T062110 | 14.0 | 13.6 | 38.9 | 33.5 | 4,950 | 1.56 | 1.49 |
| U-6 | T061711 | 13.6 | 17.5 | 39.0 | 29.9 | 4,680 | 4.13 | 1.61 |
| | T061915 | 14.0 | 18.9 | 41.2 | 25.9 | 4,870 | 2.60 | 1.55 |
| D | M030201 | 12.6 | 37.1 | 29.2 | 21.1 | 2,850 | 4.48 | 1.89 |
| D-4 | M061903 | 11.6 | 41.6 | 28.5 | 18.3 | 2,530 | 3.56 | 1.96 |

(Note) Abbreviation in Table

- * Seam or Area Name
 - (B) Rio Bocuares Area
 - (V) Carbón Volio Area
 - (S) Sand Box Area
 - (U) Carbón Uno Area
 - (D) Carbón Dos Area

* Items of Analysis

- (Mt.) Moisture (T.S.) Total Sulphur
- (V.M.) Volatile Matter (S.G.) Specific Gravity
- (F.C.) Fixed Carbon
- (Cal.V.)Calorific Value
 - D-2.

Table D-II.

| Table D-11. | | | | | | |
|--------------------------------------|----------------|---------|---------|---------|-----------|----------|
| Seam Name | V-1 | V-5 | V-7 | V-9 | U-3 | U-6 |
| Sample Name | T011915 | T011705 | M012708 | T011604 | T062012 | т061915 |
| Chlorine Content (%) | 0.002 | 0.002 | 0.001 | 0.004 | 0.000 | 0.010 |
| Ultimate Analysis | | | | | | |
| Carbon (C) (%) | 59.7 | 43.3 | 49.6 | 64.2 | 61.7 | 57.0 |
| Hydrogen (H) (%) | 5.2 | 4.4 | | 6 | | 5.1 |
| Nitrogen (N) (%) | 1.0 | | | | 1.3 | 1.1 |
| Sulfur (S) (%) | 3.0 | | | | | 0.6 |
| Oxygen (0) (%) | 18.3 | | 1 | | 1 | |
| Ash (%) | 12.8 | | | | 12.9 | 22.1 |
| Composition of Ash | | | | | | |
| SiO ₂ (%) | 35.24 | 49.94 | 37.09 | 25.37 | 27.99 | 23.27 |
| $Al_2\bar{O}_3$ (%) | 30.83 | 30.61 | 26.21 | | | 12.83 |
| Fe ₂ 0 ₃ (%) | 28.94 | 10.38 | 15.42 | | 1 | |
| CaÕ (%) | 1.46 | 2.66 | | | 17.74 | |
| MgO (%) | 0.44 | 1.43 | 1.43 | 2.88 | 3.40 | • |
| Na ₂ O (%) | 0.27 | 0.35 | 0.15 | 0.23 | 0.66 | 1 |
| к ₂ 0 (%) | 0.25 | 0.53 | 0.13 | 0.27 | 0.51 | 0.35 |
| ՏՕ ₃ (%) | 1.04 | 2.46 | 10.01 | 18.75 | 14.29 | 27.66 |
| TiO ₂ (٤) | 1.23 | 1.50 | 1.13 | 1.35 | 0.78 | 0.94 |
| ₽ ₂ 0 ₅ (%) | 0.22 | 0.10 | 0.19 | 0.12 | 0.14 | 0.10 |
| MnO (%) | 0.03 | 0.06 | 0.07 | 0.20 | 1.87 | 0.13 |
| Non-combustible | | | | | | |
| Sulfur Content (%) | 0.1 | 0.3 | 1.1 | 0.7 | 0.6 | 2.1 |
| Ash Fusion Temperature Initial | | | | | | |
| Deformation (°C) | 1 400 | 1 470 | 1 1 10 | 1 1 220 | 1 100 | 1 1 100 |
| 1 | 1,420 1,450 | | | | · · | |
| Hemispherical (°C) Fluid (°C) | 1,450 | | | | | 1 · · · |
| | | | | | | 1,230 |
| Free Swelling Index | 0 | 0 | 0 | 0 | <u> </u> | <u> </u> |
| Hard Grove Index | 43 | 52 | 47 | 41 | 41 | 43 |

Table D-III.

| Se | am Name | | V-1 | V-5 | V - 7 | V-9 |
|------------|---|-------------------|-------------------|-------------------|-------------------|-------------------|
| Sa | mple Name | | T011915 | T011705 | M012708 | T011604 |
| | Vitrinite | (%) | 79.5 | 64.2 | 65.9 | 76.0 |
| Analysis | Exinite Sporinite Resinite | (%) (%) | 2.8 | 5.5 1.5 | 4.3 2.1 | 5.5 2.5 |
| Maceral An | Inertinite Micrinite Sclerotinite Fusinite | (&) (&) (&) | 3.6 2.3 2.0 | 1.8 2.9 0.9 | 5.3 2.1 2.0 | 5.2 2.9 2.2 |
| W | Mineral | (%) | 8.1 | 23.2 | 18.3 | 5.7 |

Table D-IV.

| Seam Name | V-1 | V-5 | V-7 | V-9 |
|--------------------------------------|---------|---------|---------|---------|
| Sample Name | T011915 | T011705 | M012706 | T011604 |
| Component Ratio of Vitrinite Type | | | | |
| V ₃ (%) | 38 | 40 | 37 | 74 |
| V4 (%) | 60 | 60 | 59 | 26 |
| V5 (%) | 2 | 0 | 4 | 0 |
| Mean Maximam | - | | | |
| Reflectance | 0.42 | 0.41 | 0.42 | 0.38 |

Table D-V.

| | Sam | ole | - T (| 01 | 16 | 04 |
|--|-----|-----|-------|----|----|----|
|--|-----|-----|-------|----|----|----|

| | 1 | 1 | Flo | a ts | Sir | 185 |
|-----------|----------|----------|-------|----------|-------|------|
| 5.G. | Wt 7 | Ash% | Wt % | Ash% | Wt % | Ash |
| - 1.30 | 27.35 | 4.1 | 27.35 | 4.1 | 72.65 | 8. |
| 1.30/1.35 | 38.53 | 5.6 | 65.88 | 5.0 | 34.12 | 12 |
| 1.35/1.40 | 21.40 | 8.6 | 87.28 | 5.9 | 12.72 | 19.4 |
| 1.40/1.60 | 11.41 | 15.8 | 98.69 | 7.0 | 1.31 | 51. |
| + 1.60 | 1.31 | 51.2 | 100 | 7.6 | | |
| | <u> </u> | <u> </u> | ļ | <u> </u> | ├ | ┝ |

Figure D-I.

Washability Curves

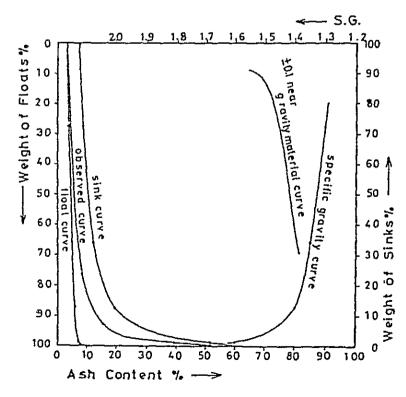




Figure D-II.

Correlation between Ash and Calorific Value

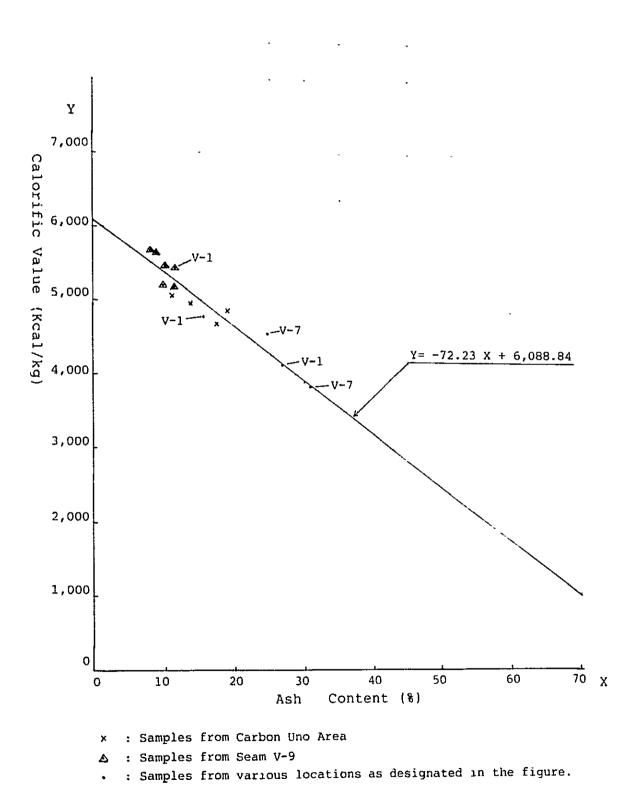


Table D-VI.

Calculation Table of Correlation between Ash and Calorific Value

| S. No. | Ash: X | Cal: Y | (X-X) | (X- <u>Y</u>) | (x-x) ² | (Y- <u>¥</u> 2) | $(X-\overline{X})(Y-\overline{Y})$ |
|--------------------|--------|----------|----------------|-----------------|--------------------|-----------------|------------------------------------|
| To6 2110 | 13.6 | 4,950 | -1.65 | -39.33 | 2.72 | 1,394 | 61.6 |
| 2012 | 11.1 | 5,070 | -4.15 | 82.67 | 17.22 | 6,834 | -343.1 |
| 1711 | 17.5 | 4,680 | 2.25 | -307.33 | 5.06 | 94,452 | -691.5 |
| 1915 | 18.9 | 4,870 | 3.65 | - 117.33 | 13.32 | 13,766 | -428.3 |
| Tol 1910 (V-1) | 15.6 | 4,780 | 0.35 | -207.33 | 0.12 | 42,986 | -72.6 |
| 1915 (V-1) | 11.5 | 5,440 | -3 <u>.</u> 75 | 452.6 | 14.06 | 204,910 | -1,697.5 |
| To2 0447 (V-1) | 26.8 | 4,120 | 11.55 | -867.33 | 133.40 | 752,261 | -10,017.7 |
| Tol 1705 (V-5) | 30.7 | 3,830 | 15.45 | -1157.33 | 238.70 | 1339,413 | -17,880.7 |
| Mol 1708 (V-7) | 24.6 | 4,540 | 9.35 | -447.33 | 87.42 | 200,104 | -4,182.5 |
| Tol 1604 (V-9) | 8.8 | 5,630 | -6.45 | 642.67 | 41.60 | 413,025 | -4,145.2 |
| 1607 (") | 11.3 | 5,170 | -3.95 | 182.67 | 15.60 | 33,368 | -721.5 |
| 1612 (") | 9.9 | 5,200 | -5.35 | 212.67 | 28.62 | 45,229 | -1,137.8 |
| <u>1604–</u> U (") | 8.1 | 5,670 | -7 <u>.</u> 15 | 682.67 | 51.12 | 466.038 | -4,881.1 |
| -M (") | 10.3 | 5,400 | -4.95 | 412.67 | <u>2</u> 4.50 | 170.299 | -2,042.7 |
| -L (") | 10.0 | 5,460 | -5-25 | 472.67 | 27.56 | 223,417 | -2,481.5 |
| Total | 228.7 | 74,810 | - | - | 701.02 | 4,007,496 | -50,662.1 |
| Average | 15.25 | 4,987.33 | | | | | |

$$Sx = \sqrt{701.02/15} = 6.84$$

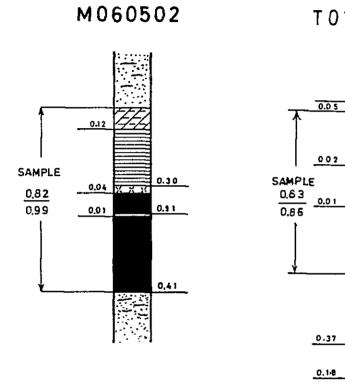
Sy= $\sqrt{4007,496/15} = 516.88$

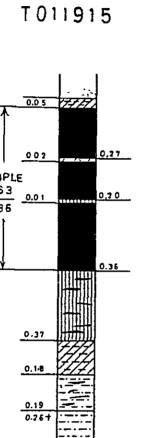
$$\gamma = \frac{-50,662}{\sqrt{701.02 \times 4,007,496}} = \frac{-50,662}{53,003} = -0.95583$$

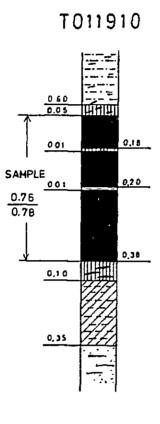
$$Y-4987.33 = (-0.9558) \times \frac{516.88}{6.84} \times (X-15.25)$$

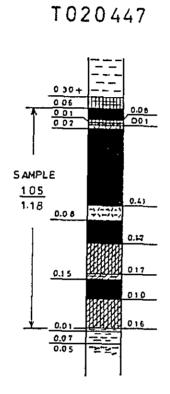
Y = -72.23X + 4,987.33 + 1,101.51Y = -72.23X + 6,088.84

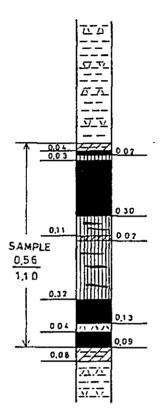
T011705





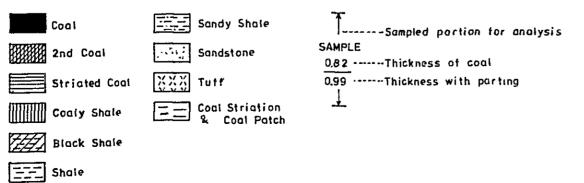




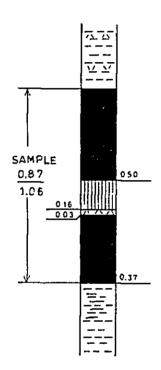


LEGEND

M060502 : Location number of coal outcrop



M012708



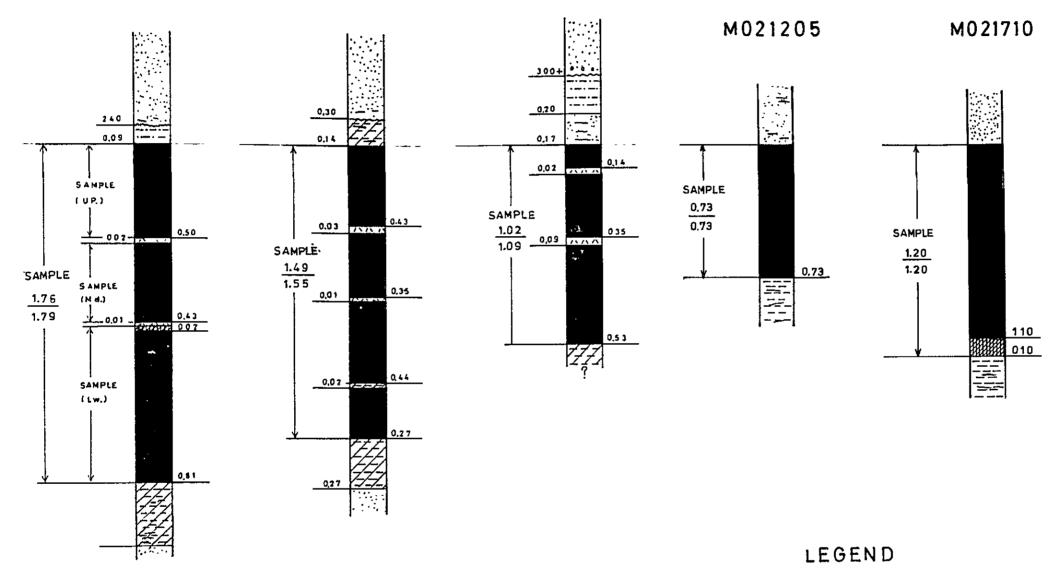


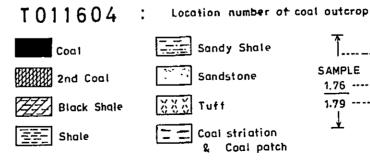


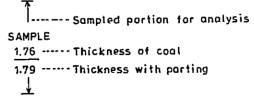
T011604



T011612



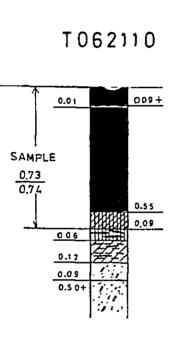


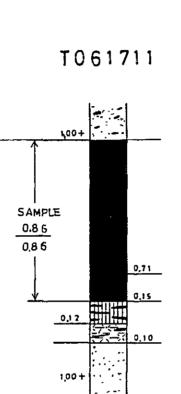


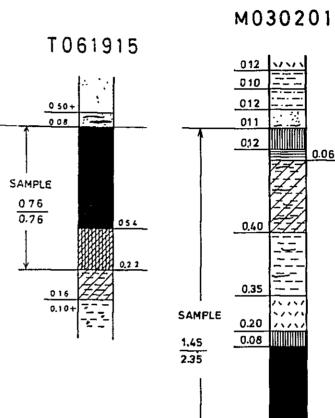
1.79 ----- Thickness with parting

T062012 o 1.00+ 0,15 Ξ. 0,16 0,20 001 SAMPLE $\frac{0.83}{0.87}$ 0.47 0.01 0.16 0 02 010 -2-

0.25+







7.3-

.__

1.1

~~~

0.02

~0.05

0.06

0.82

0.37

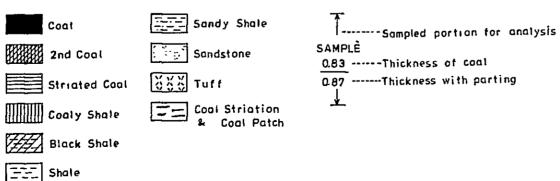
0.20

비린

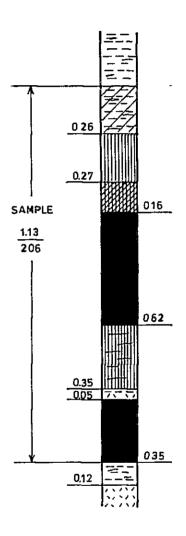




T062012 : Location number of coal outcrop



M061903

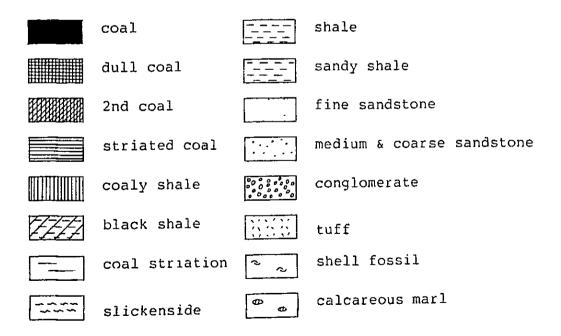


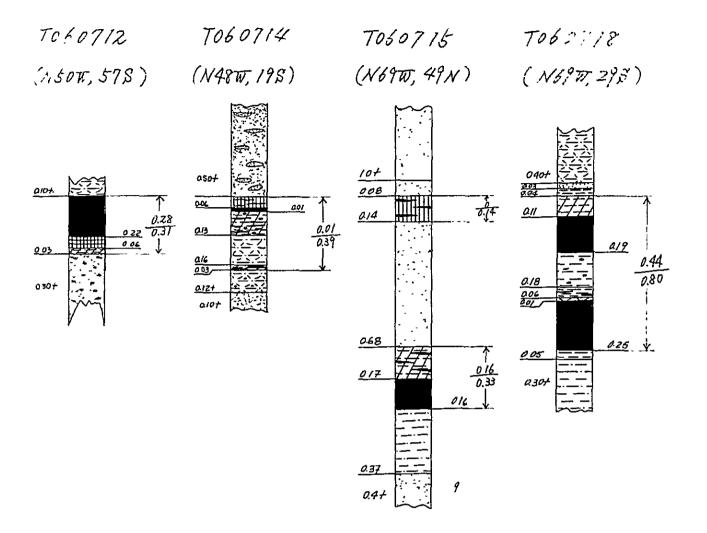
## APPENDIX E.

## MEASURED SECTIONS OF COAL SEAMS

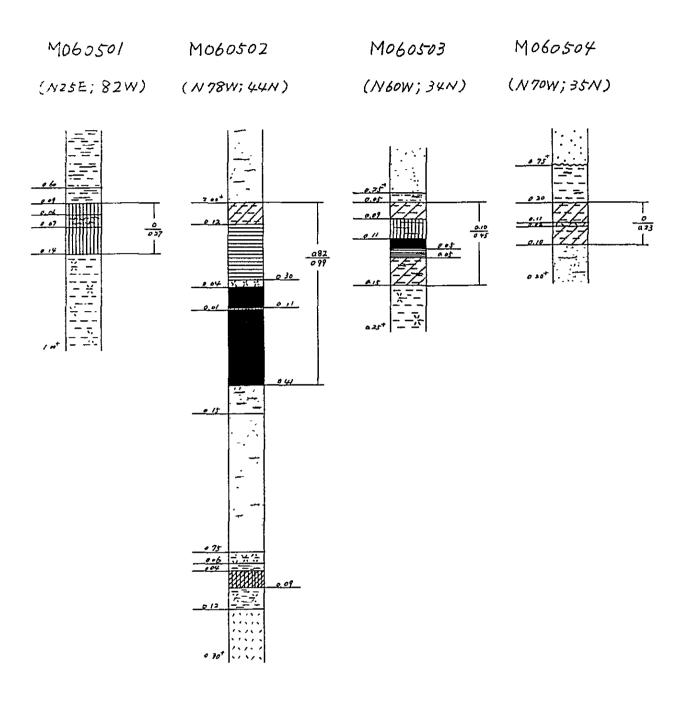
|                                | Page      |           |
|--------------------------------|-----------|-----------|
| Río Bocuares Area              | E-2.      | to E-8.   |
| Far West Area                  | E-9.      | to E-13.  |
| Carbon Volio Area              | E-14.     | to E-45.  |
| (Northern Part of Volio II Fau | lt)(E-42. | to E-45.) |
| Sand Box Area                  | E-46.     | to E-55.  |
| Carbon Uno Area                | E-56.     | to E-74.  |
| Carbon Dos Area                | E-75.     | to E-93.  |
| Carbon Tres Area               | E-94.     | to E-96.  |
| Rio Tuba Area                  | E-97.     |           |
| Fila Carbon Cahuita Area       | E-98.     |           |

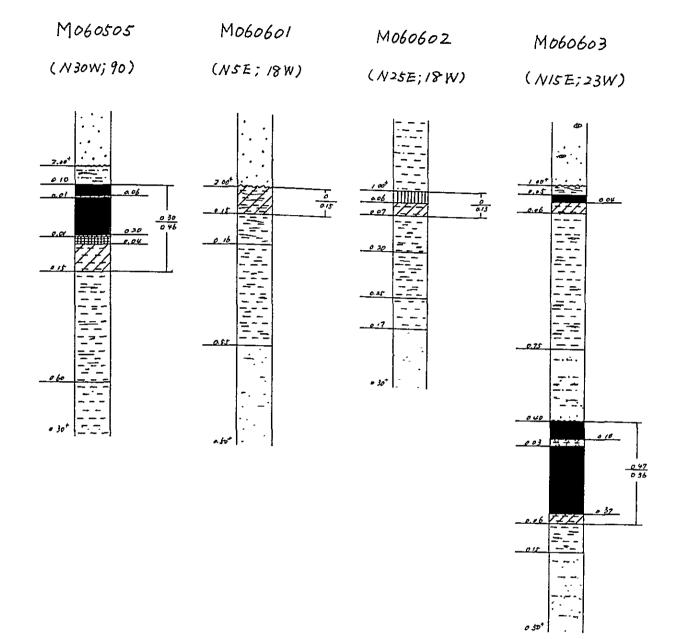
## LEGEND

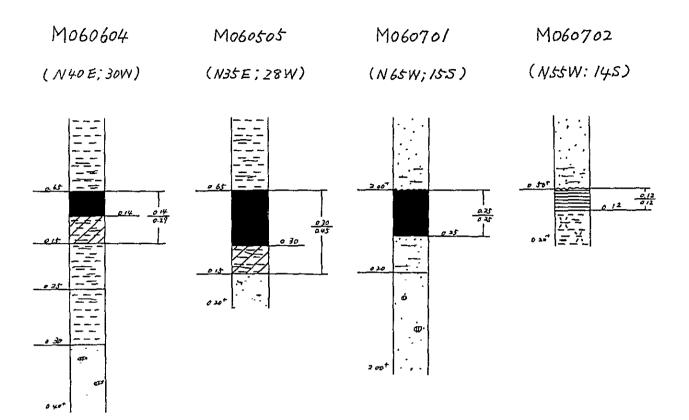




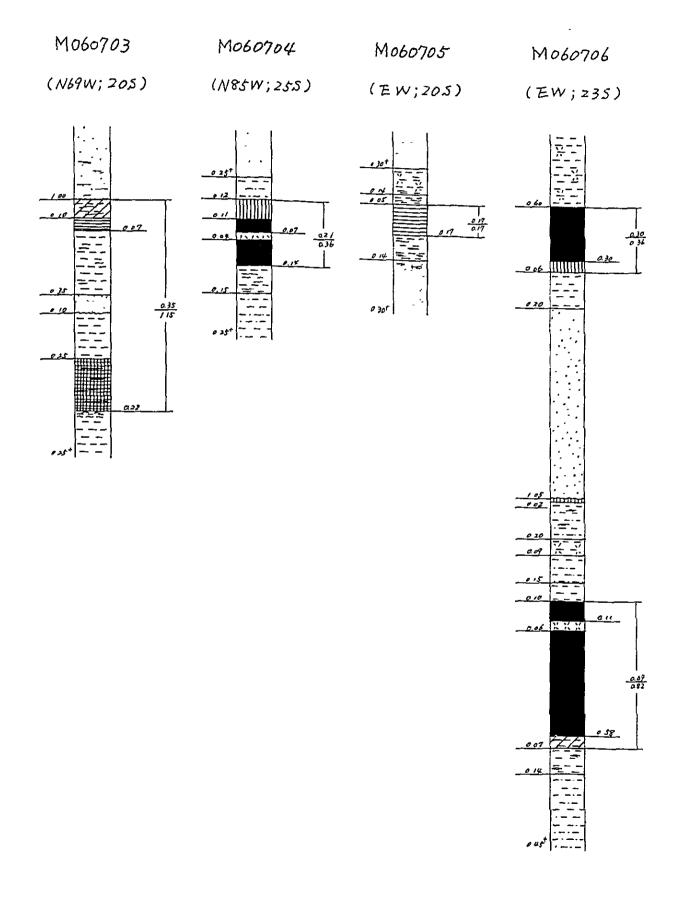
<u>075+</u> +0 0.24 0.35+ 0.44+ 0.35+ 024 009 0.10+ 0.44 015 0.15 0.19 <u>a 35</u> 003 052 0.107

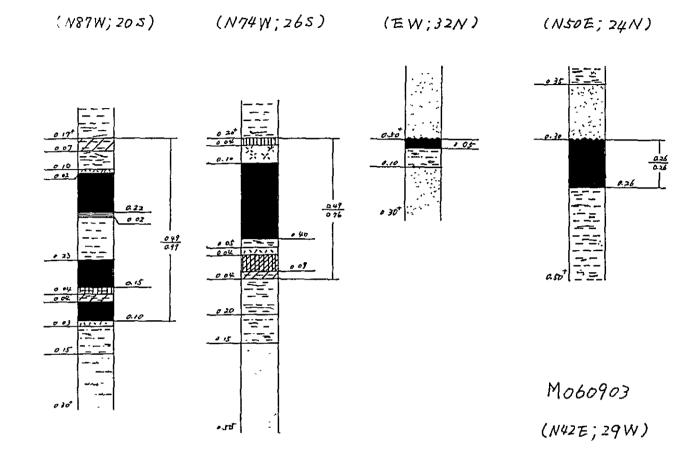






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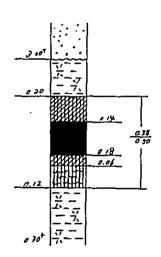




M060901

M060802

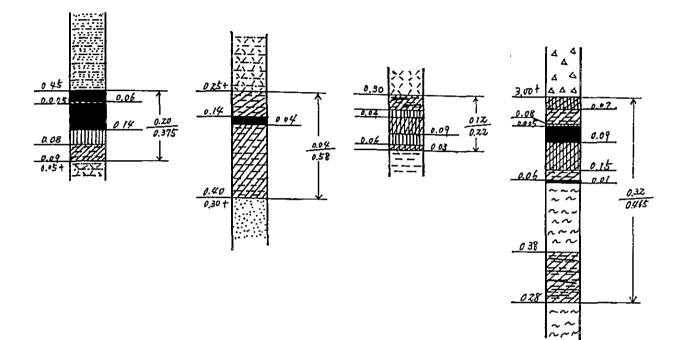
M060801

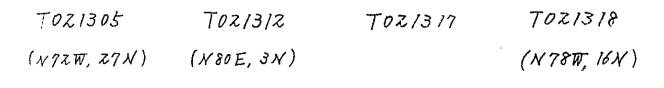


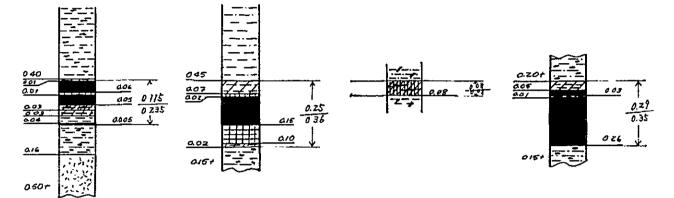
M060902

T021053 TOZ 1175 T021184 (N75W,27E) (N76E,35S) (N30E,25E) (N80E,10S)

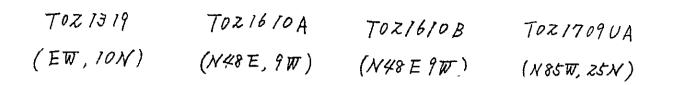
TOZ1179

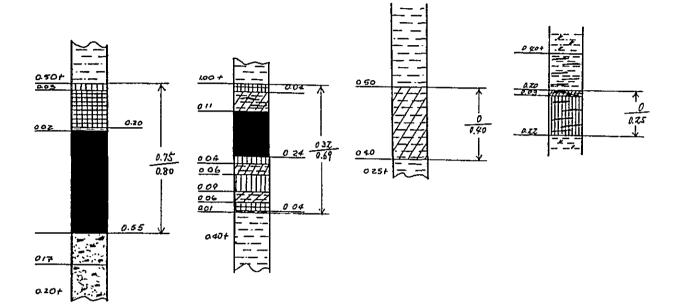




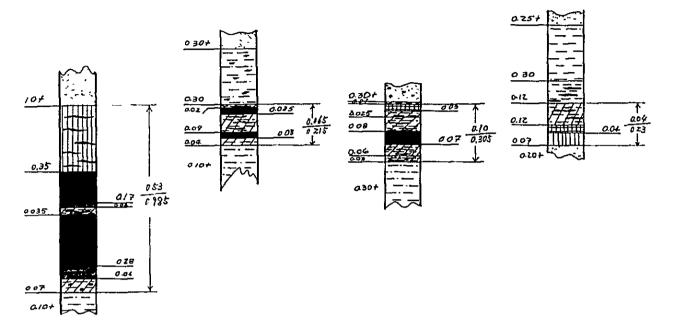


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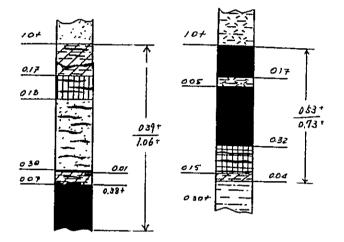




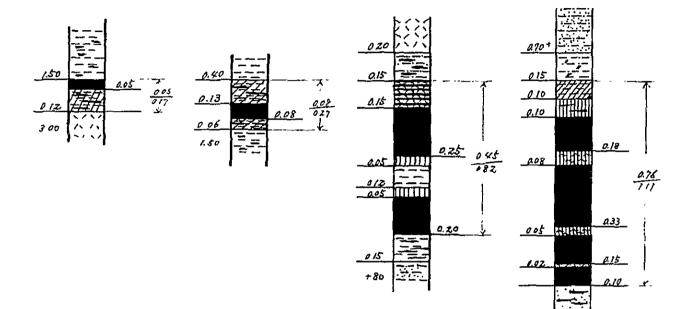
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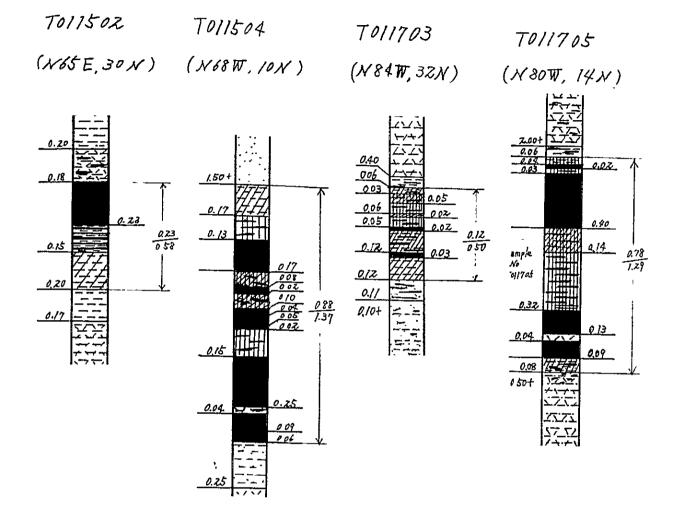


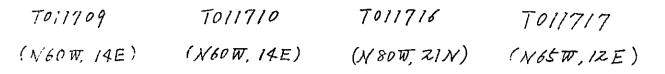
# TOZI705 D TOZI706 D (N70E, 16N) (X65E, ZIN)

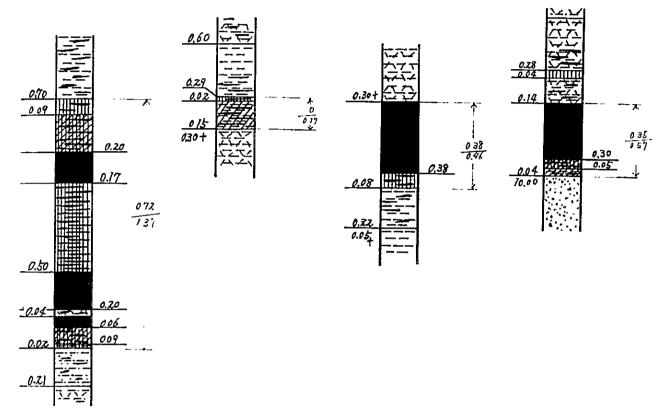


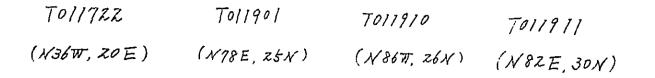
TO11\$\$ 08ATO11\$\$ 08BTO11\$\$ 13TO11\$\$ 22(N1\$\$ E,32N)(N1\$\$ E,32N)(N\$\$\$ N\$\$ 1000,42N)

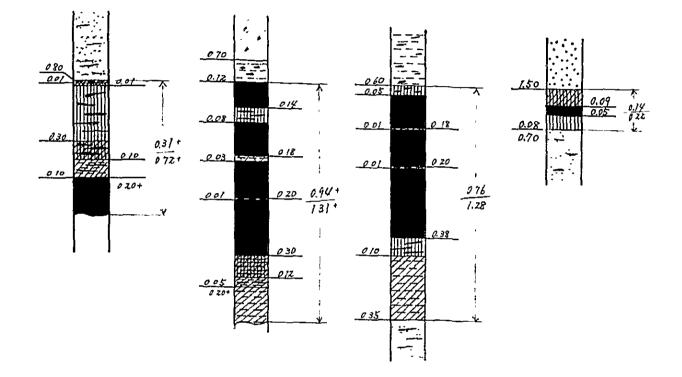






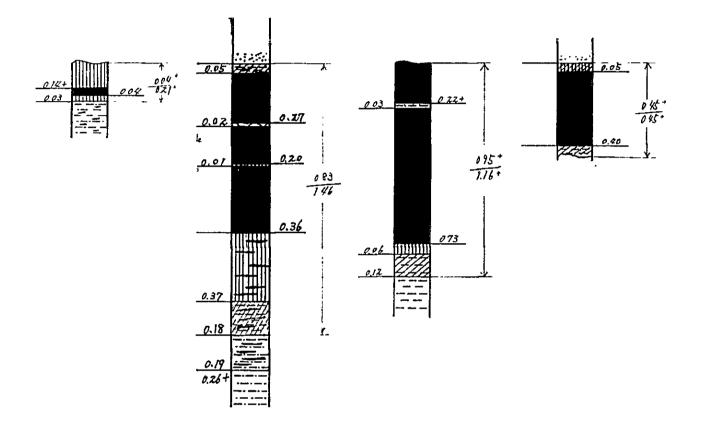


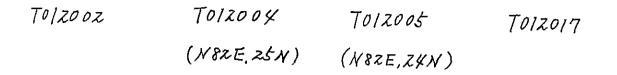


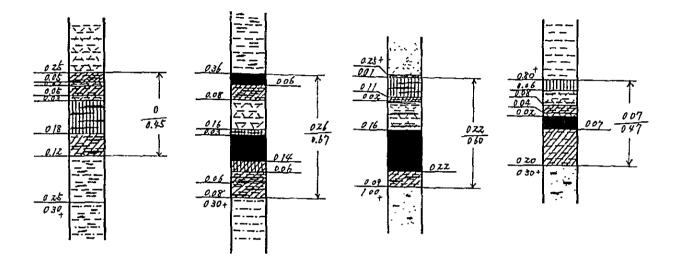


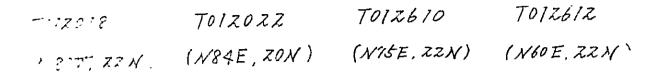
 TO11913
 TO11915
 TO11918
 TO12001

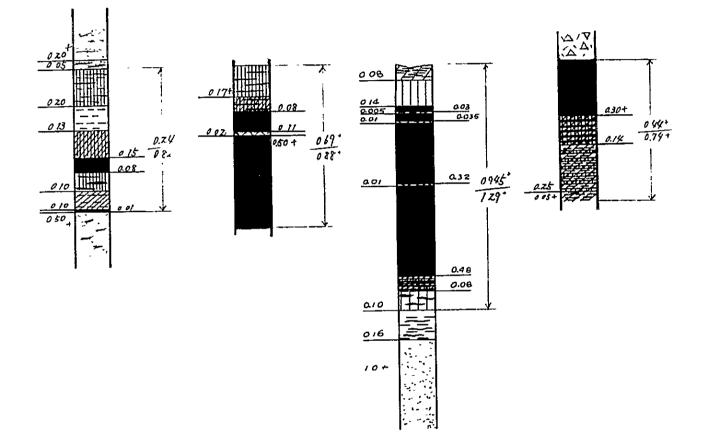
 117477, 18N
 (N86E, 20N)
 (N82E, 16N)
 (N75E, 26N)

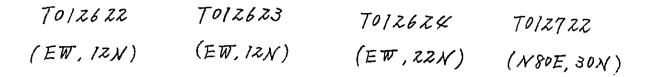


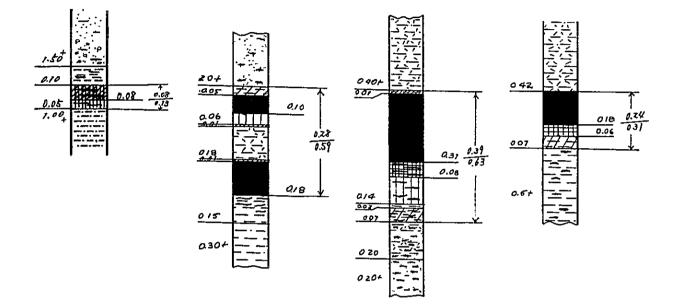




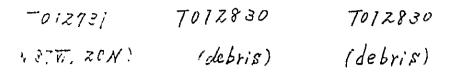


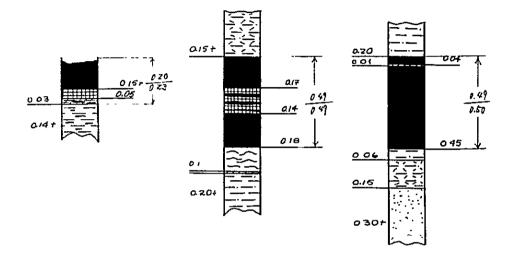




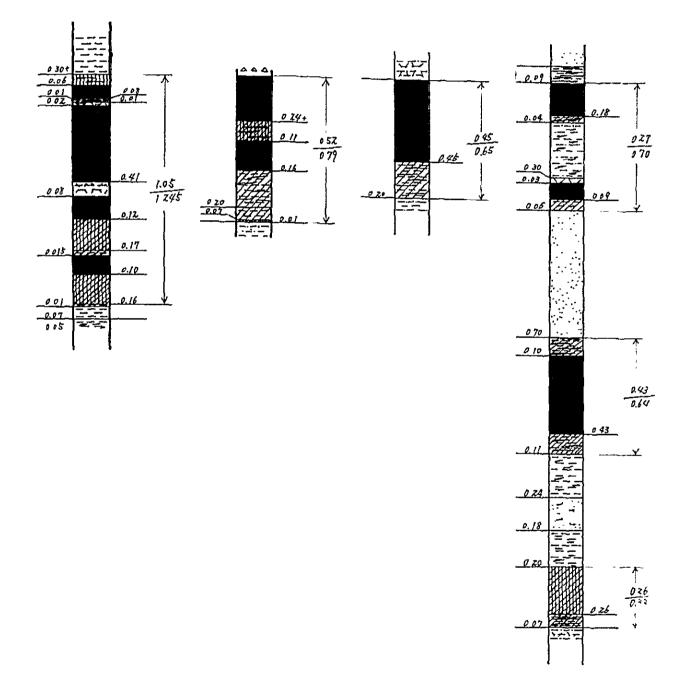


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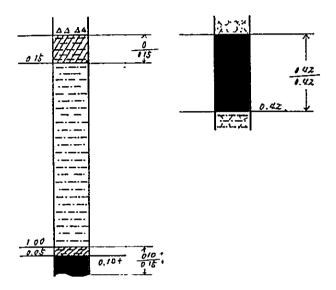




TOZOUUT TOZOUSS TOZISIS TOZISZU (NSOE, 32N) (NSZW, Z7N) (NSSW, Z8N) (N63E, 10W)



### TOZ1825 TOZ1830 N80W, Z7N) (N45E, 15W)

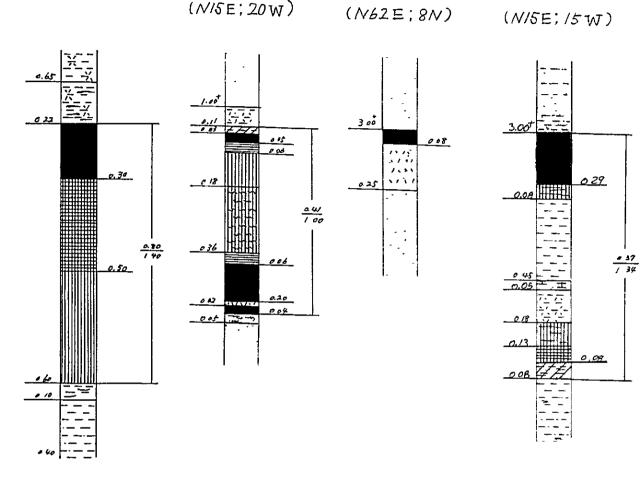


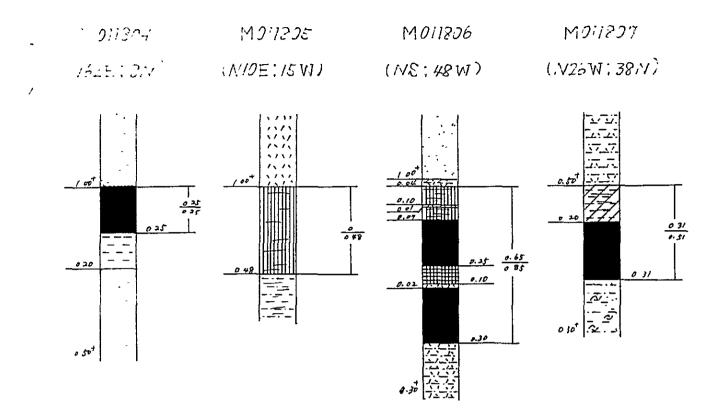
M011701

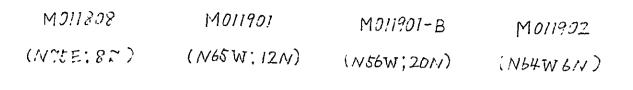
(N/SE;20W)

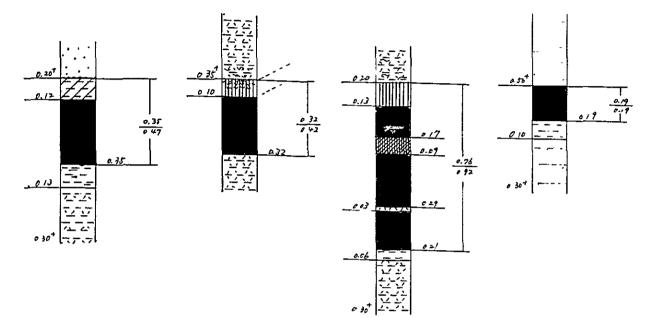
M*011802* 

M*01183*3 (NISE; 15W)



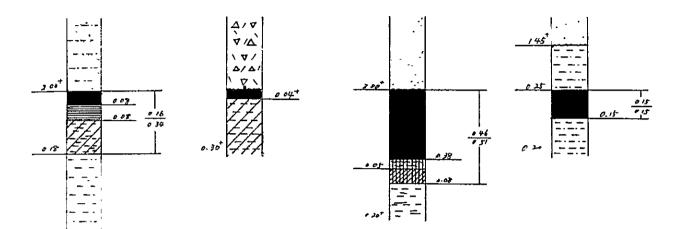


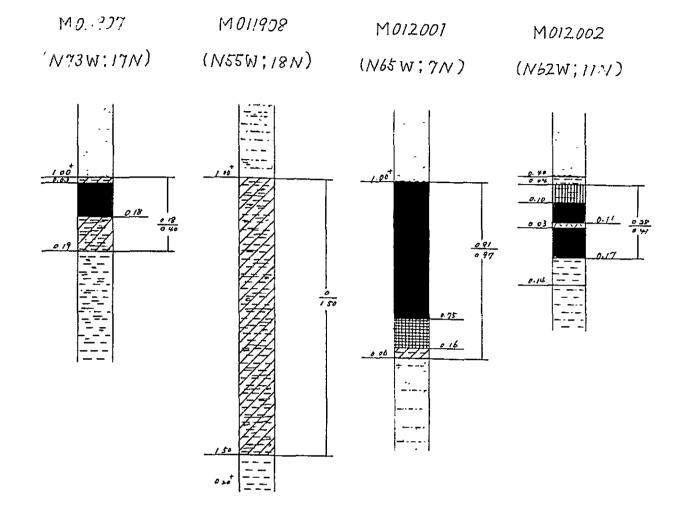


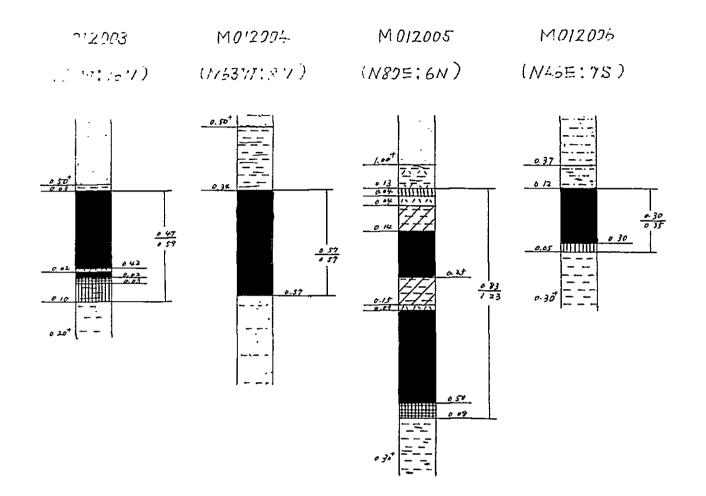


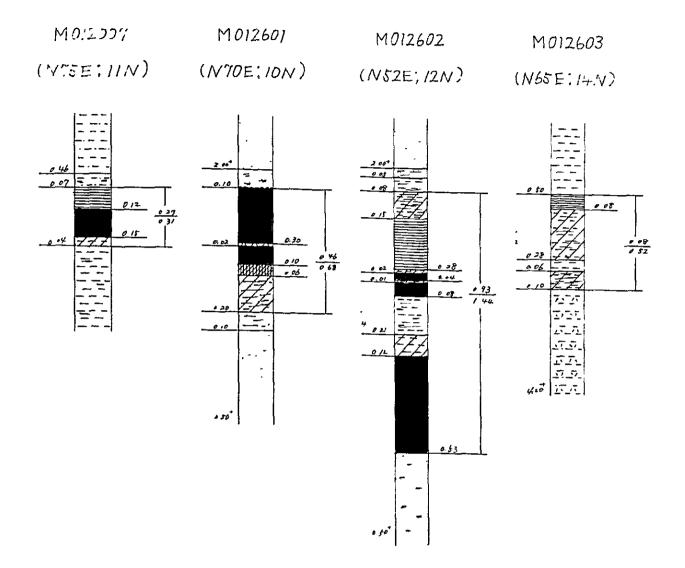
· 211923 140/1924

· J.T. 10/17





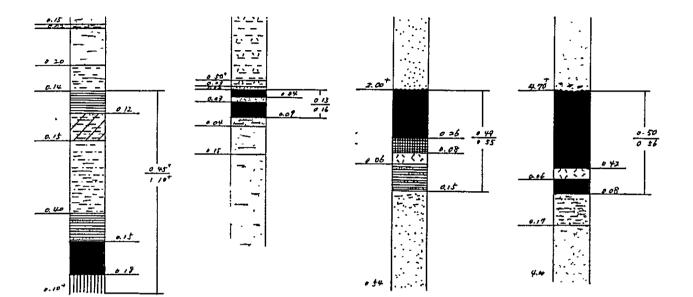


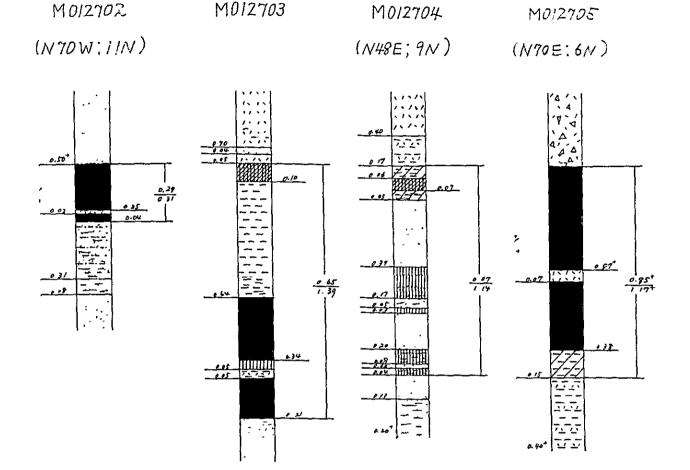


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(ASSE; 18N)

14012701L (N69E; 20N) (N65E; 10N)





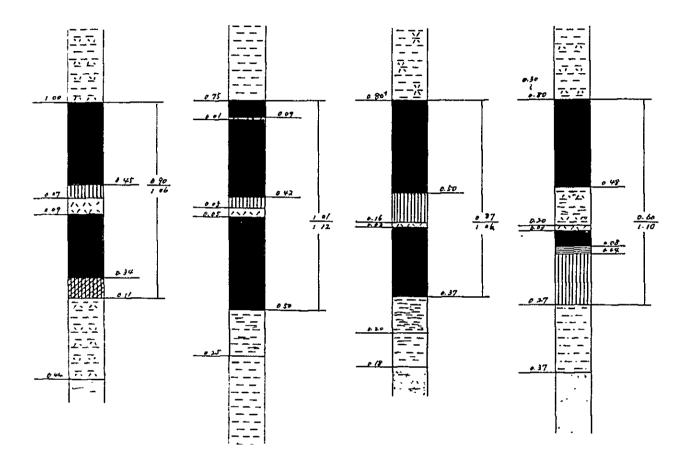
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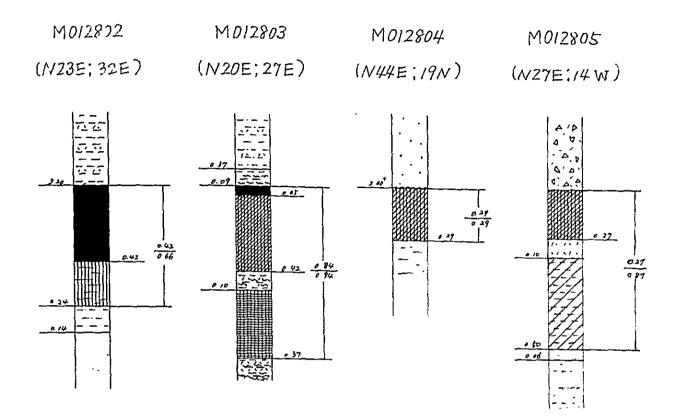
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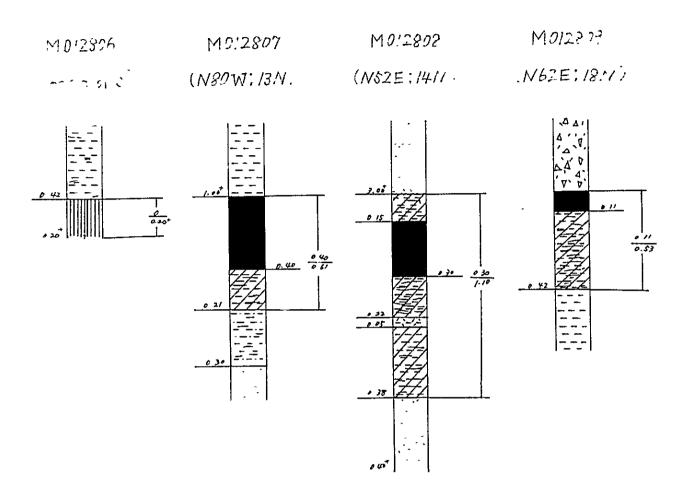
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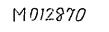
(N68E;10N)

(N72W: 15N)







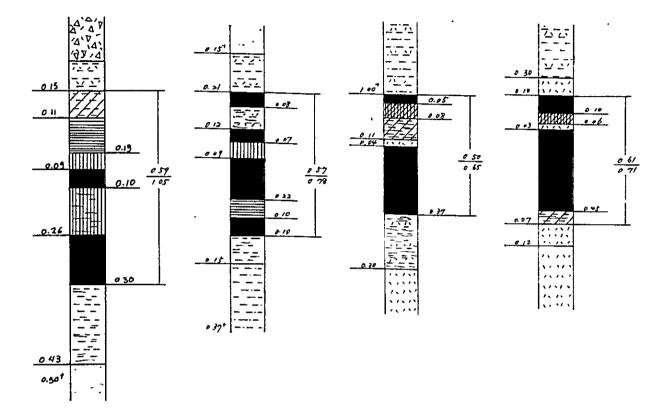


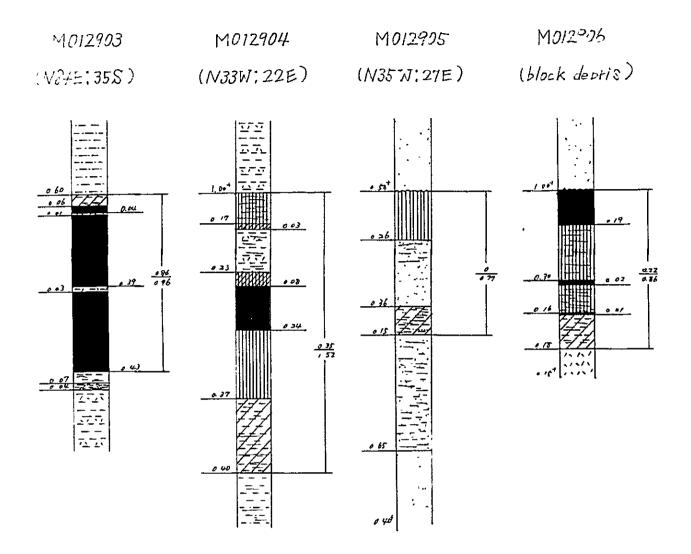
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(N32E;4W)

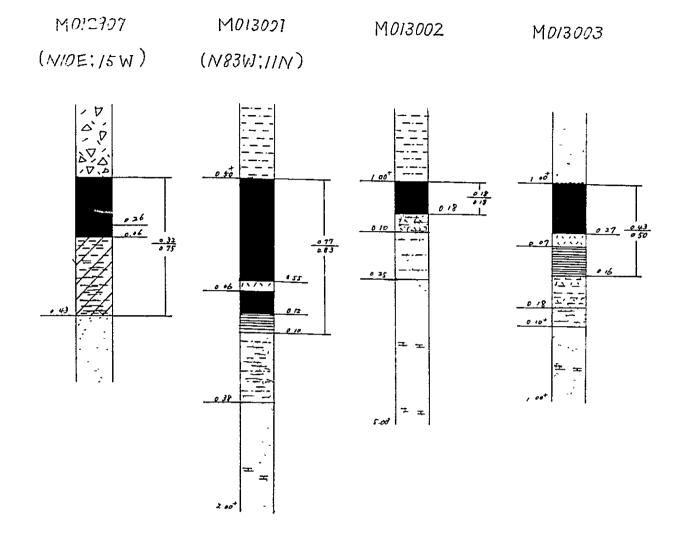
(N63W;14N)

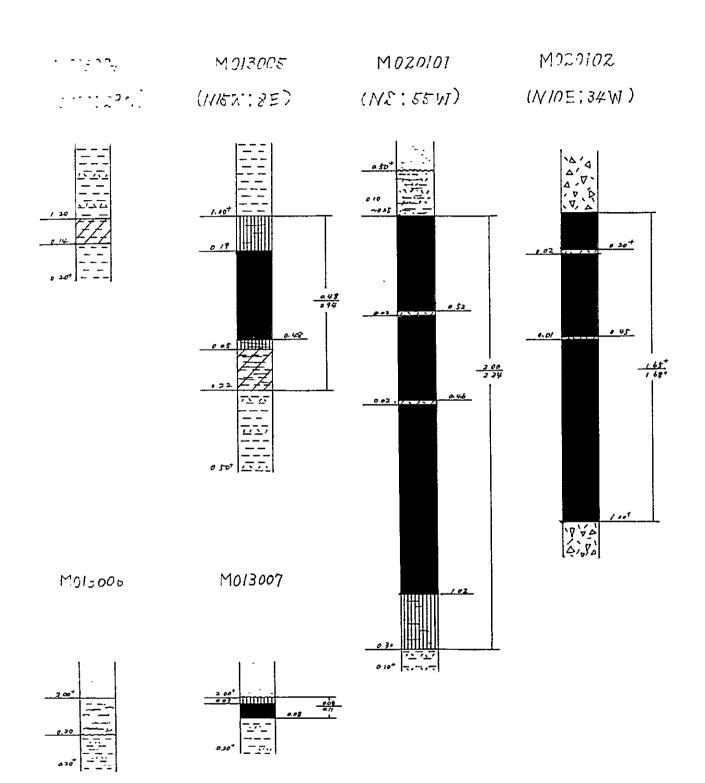
(block debris)





#### E-38.



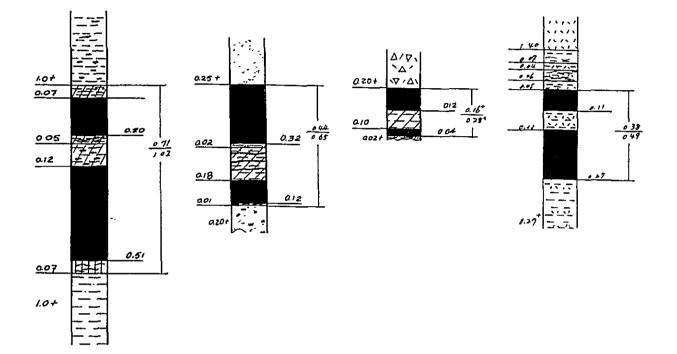


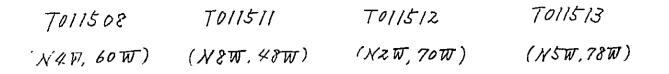
T020203

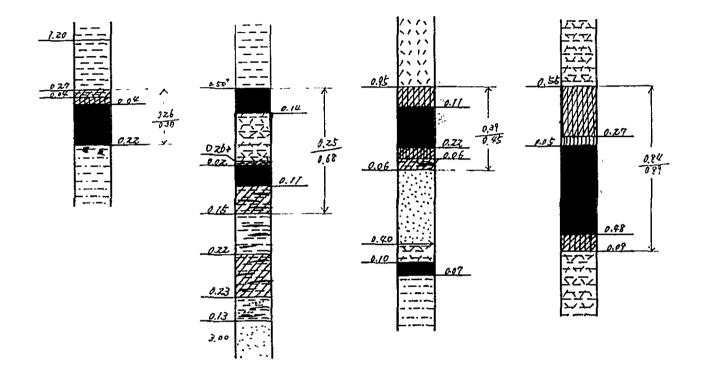
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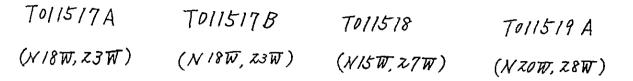
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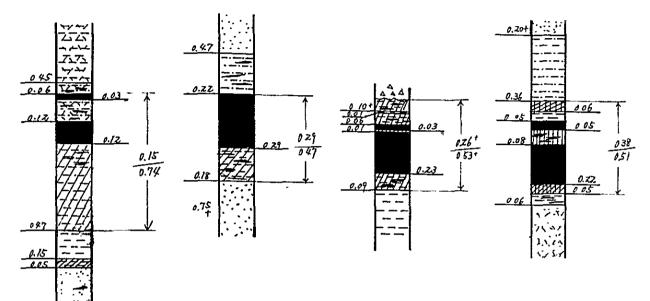
(NIOW; 59W)

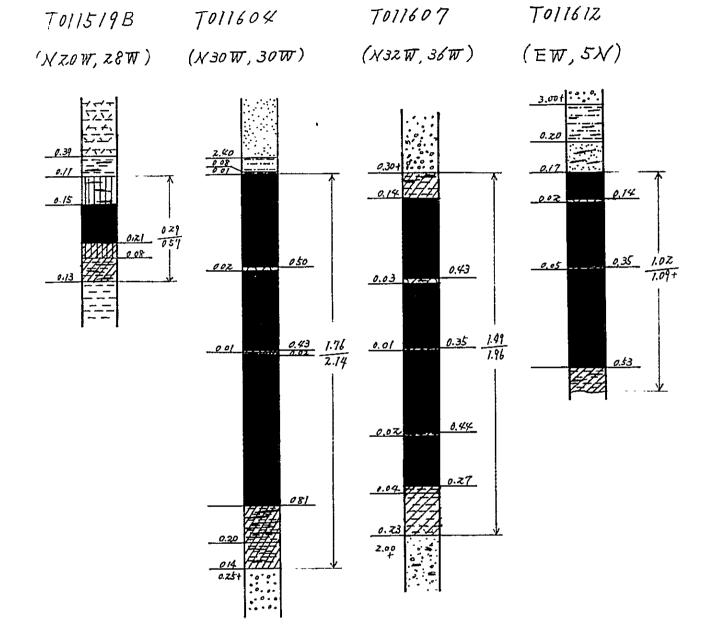


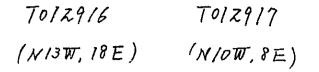




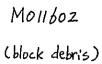


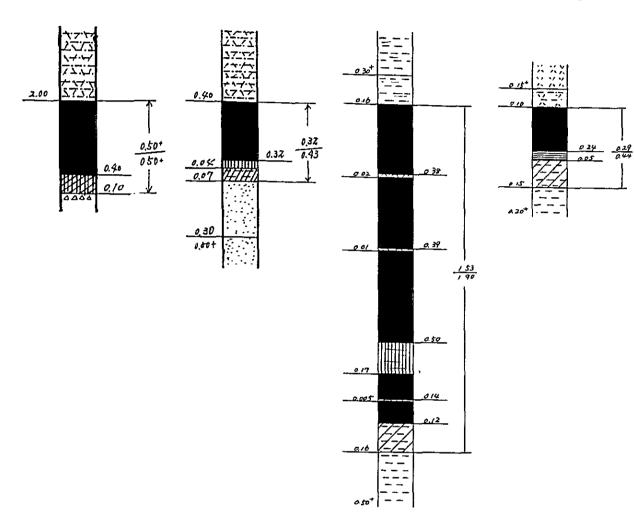


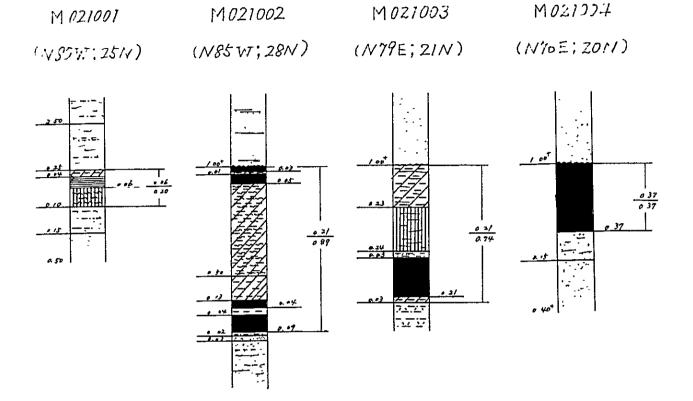


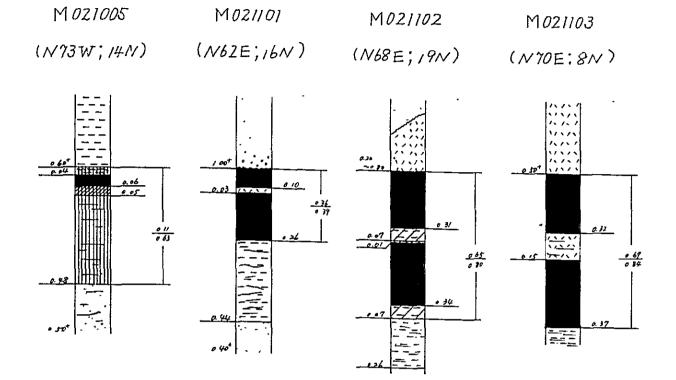


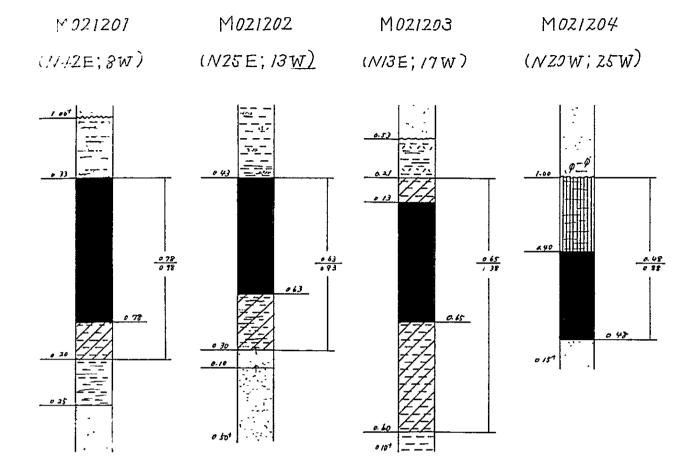
M011601 (N85W; 8N)

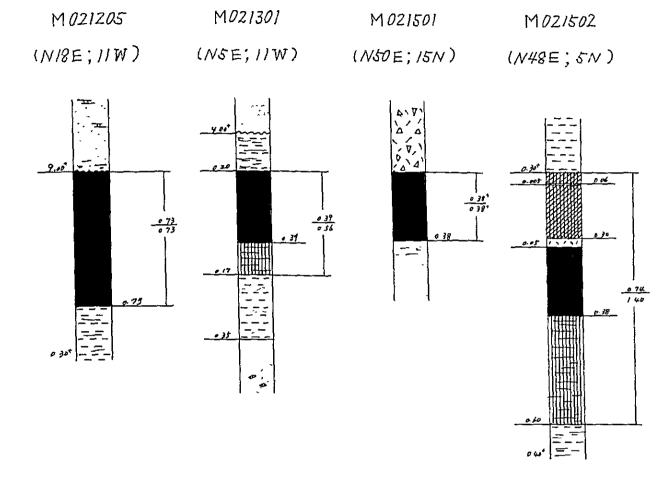


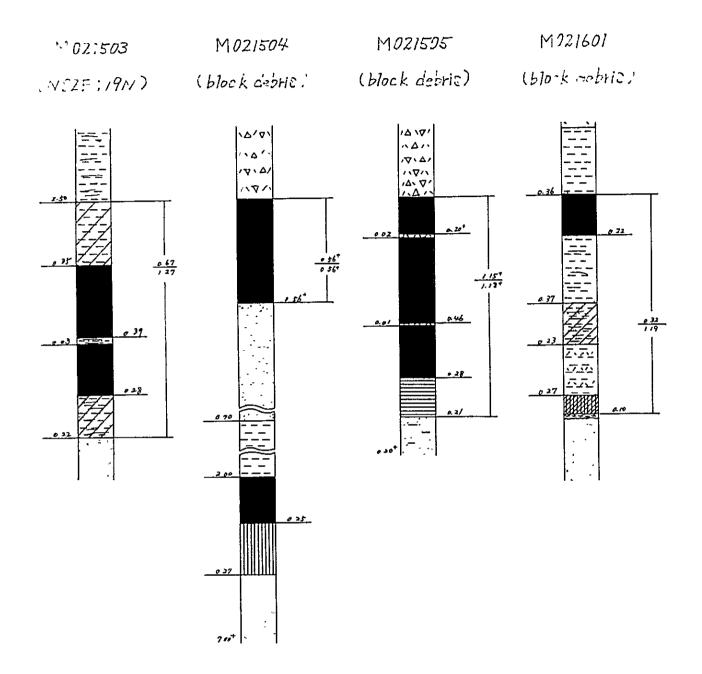


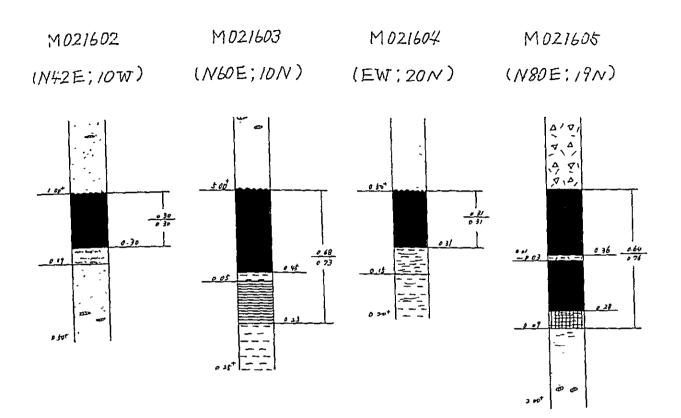


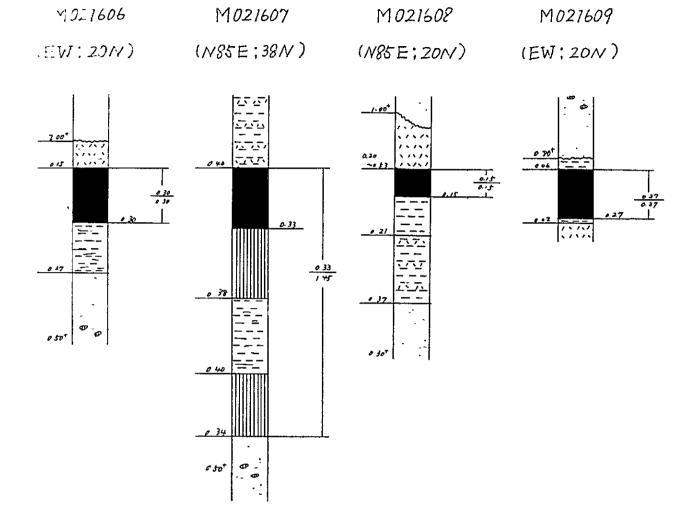


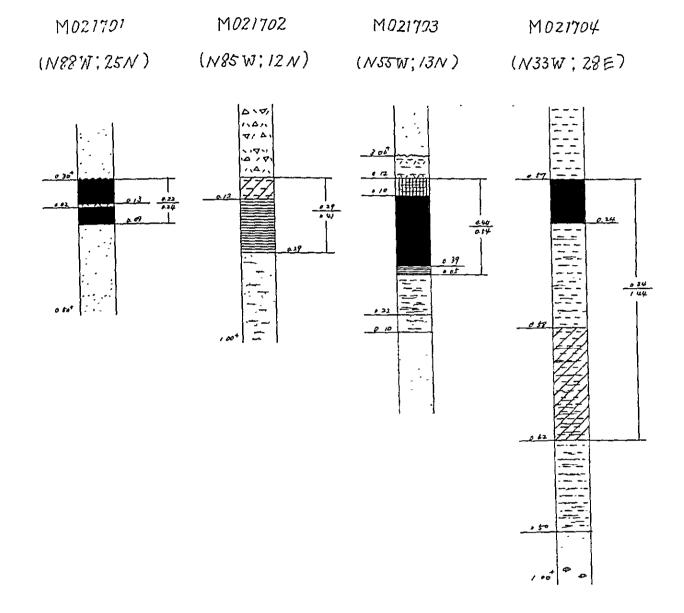


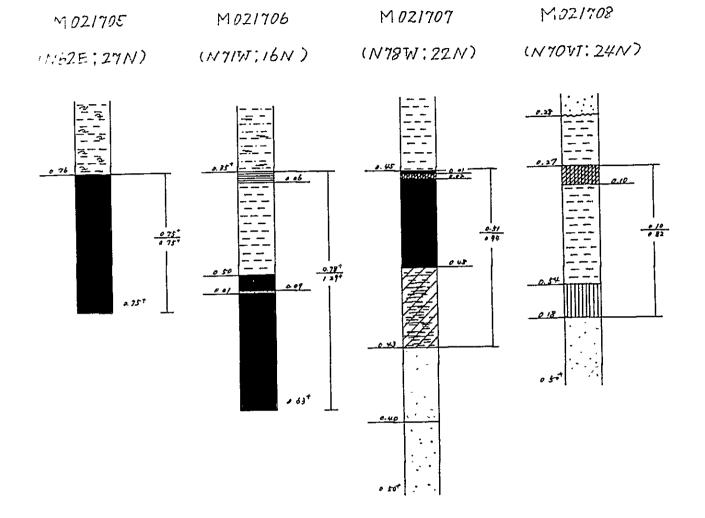






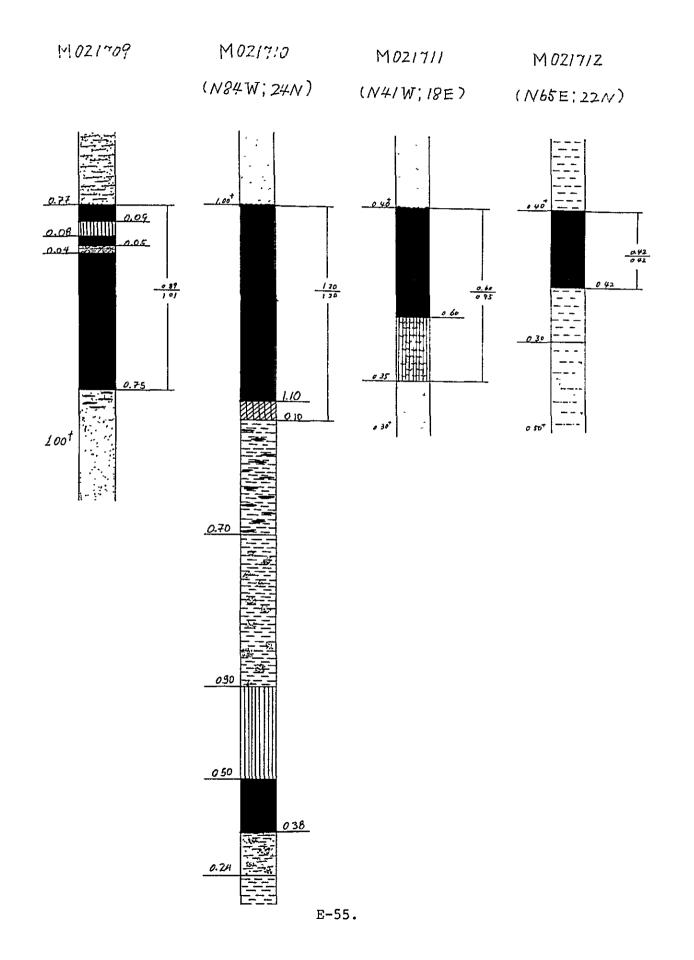


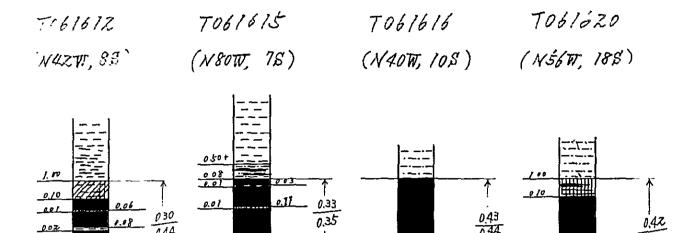




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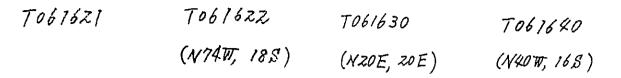
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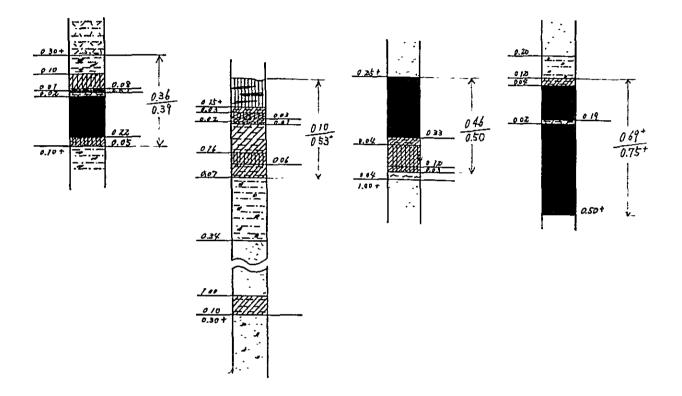
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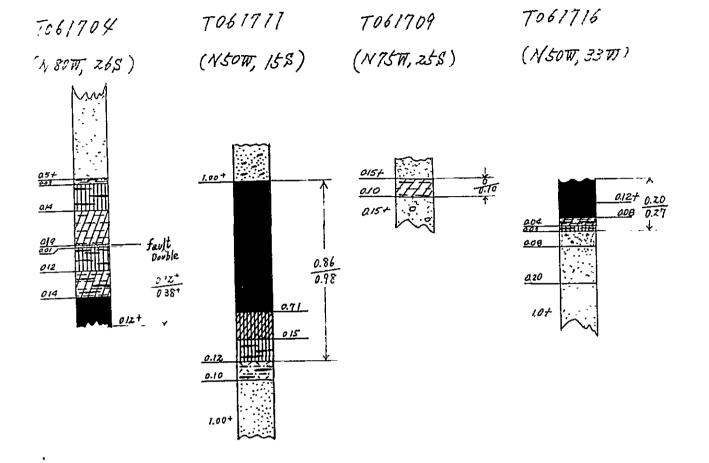
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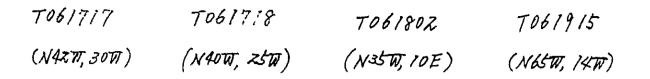
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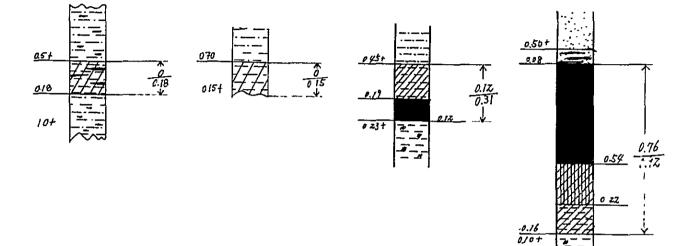




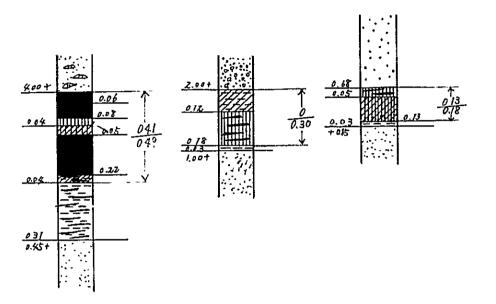


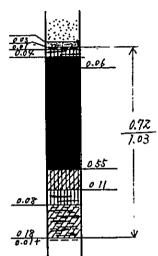


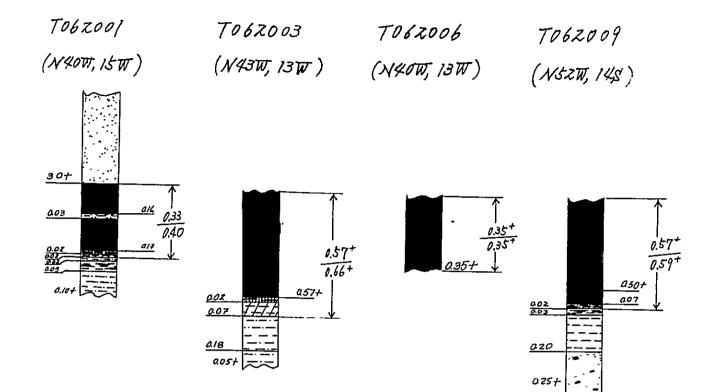


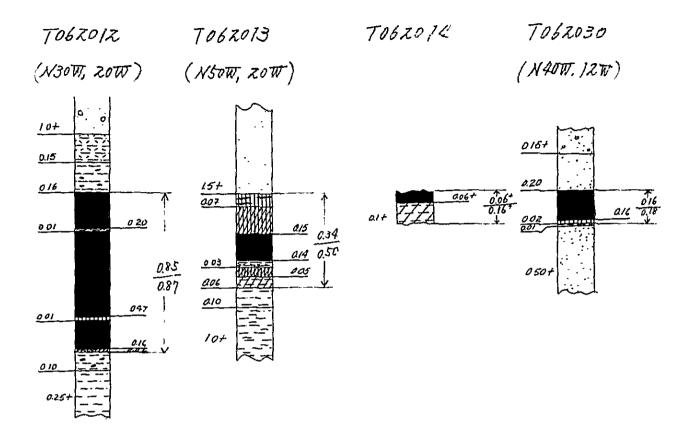


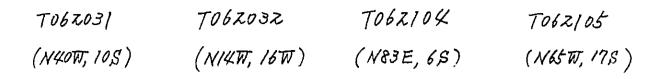
TO 6 19 16TO 6 19 17TO 6 19 24TO 6 19 26(N30W, 10W)(N58W, 1W)(N30W, 6S)(N75W, 14S)

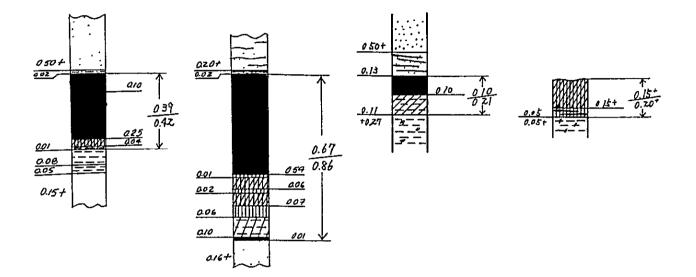


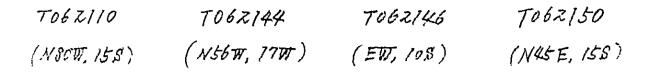


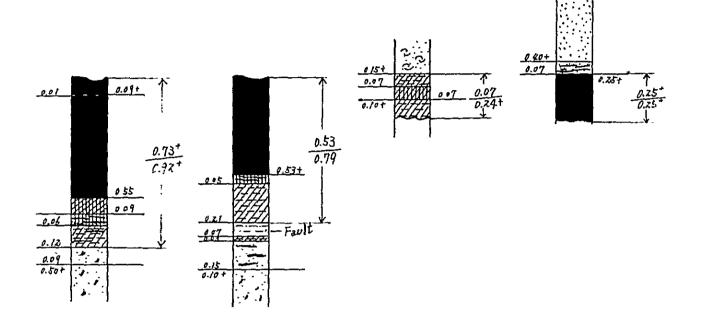




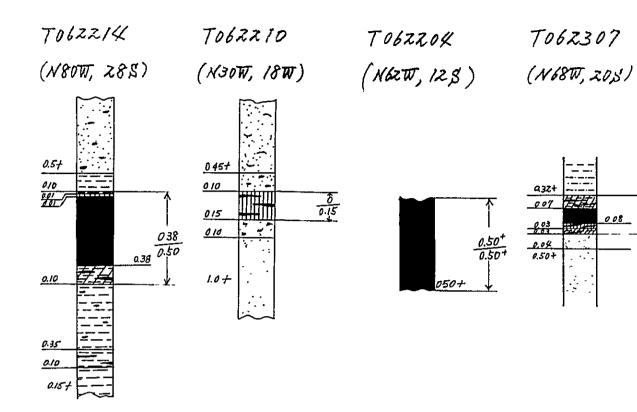




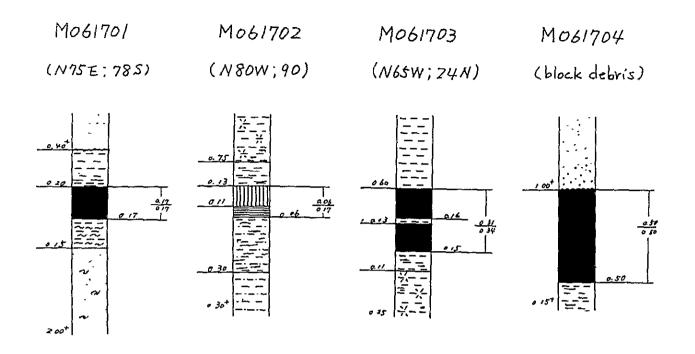




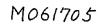
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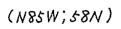
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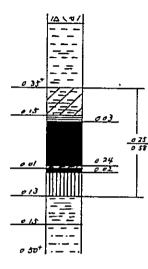
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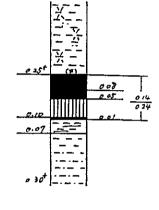


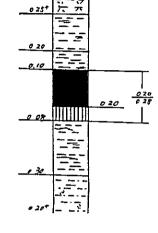
(N65E; 80N)

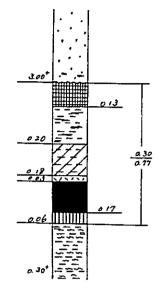
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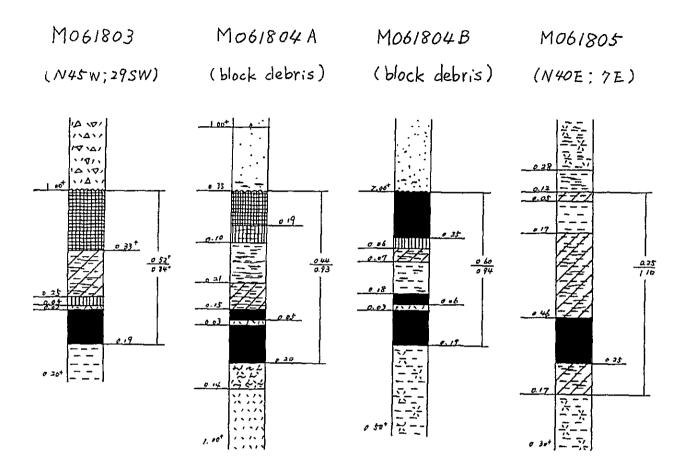
(N15W; 30S)

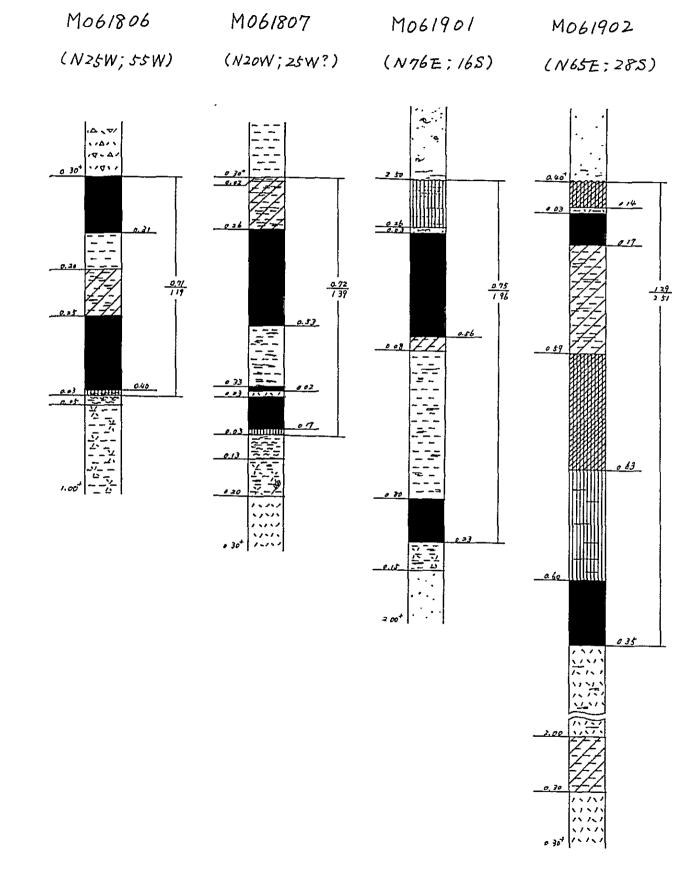












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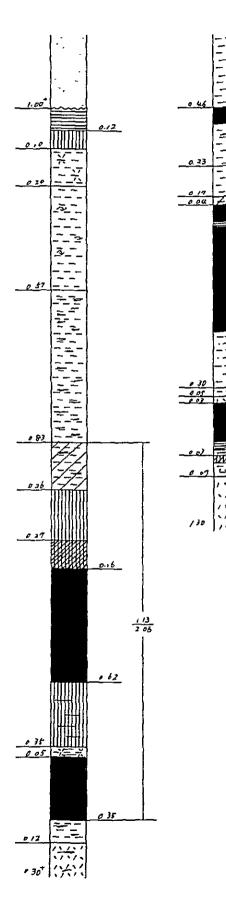
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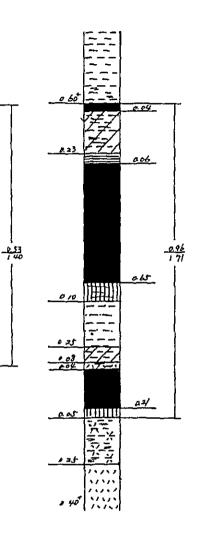
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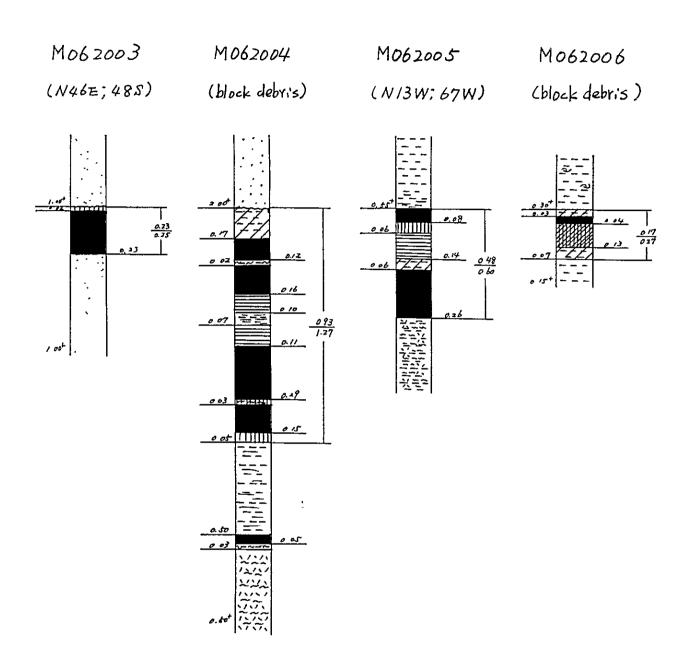
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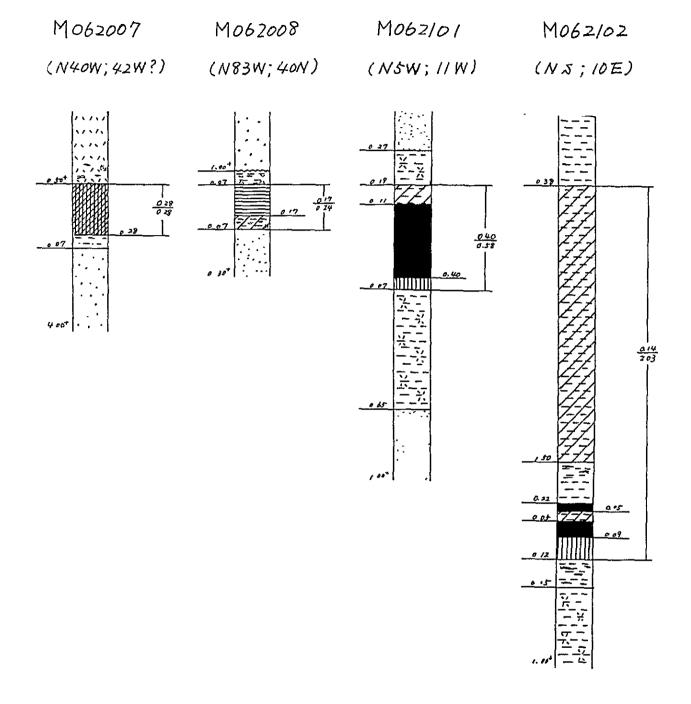
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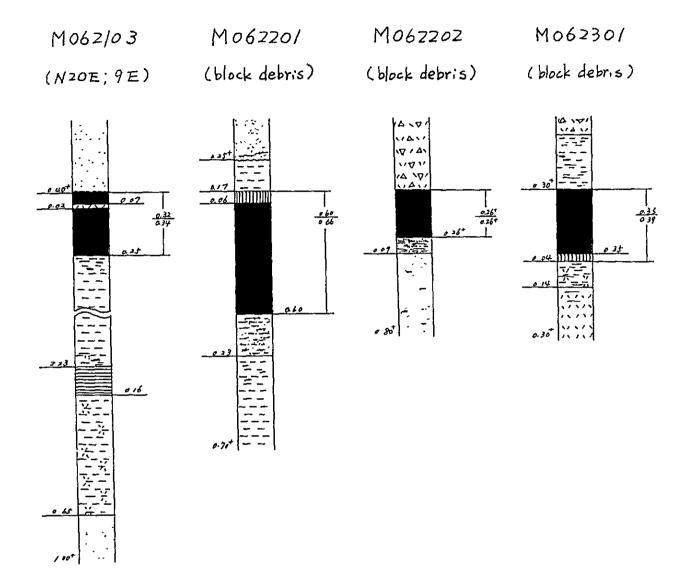
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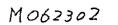








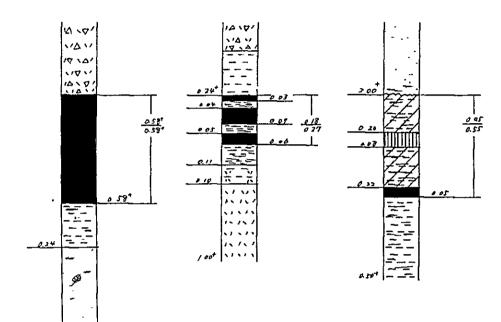


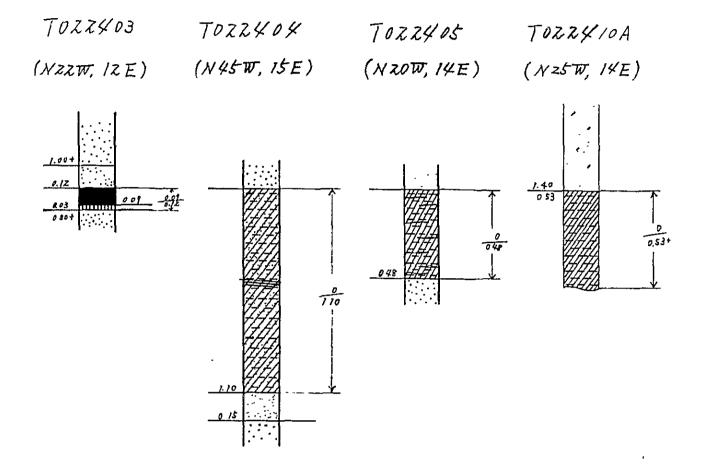


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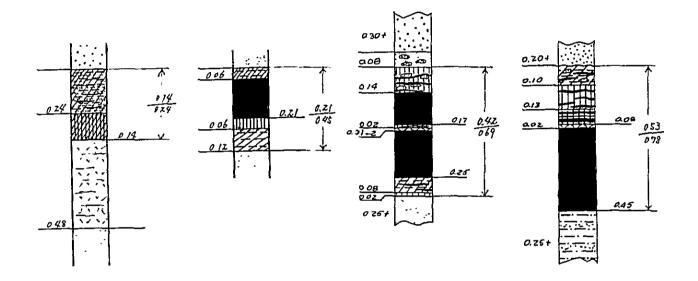
(N45W; IISW) (N66E; 40S)

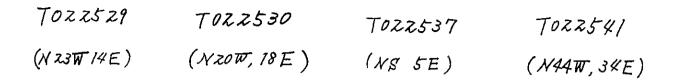
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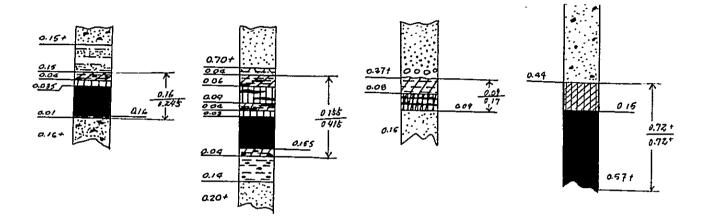


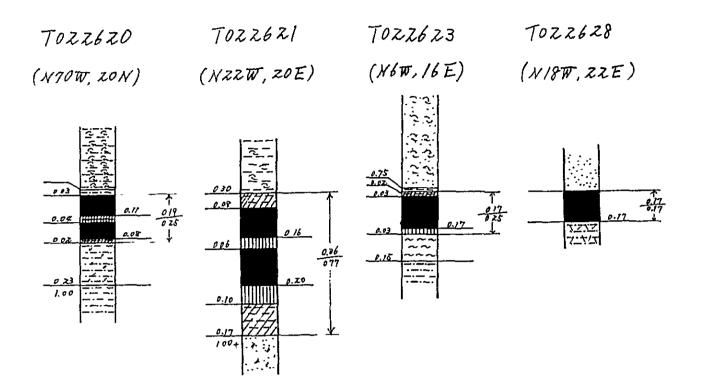


TOZZ410BTOZZ413TOZZ516TOZZ519N80E, 14N)(N15W, 13E)(N55W, 16E)(N30W, 15E)

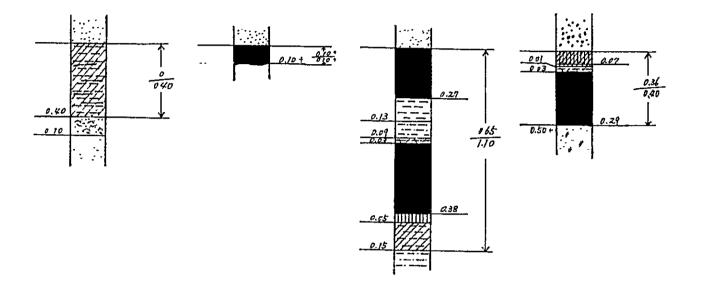




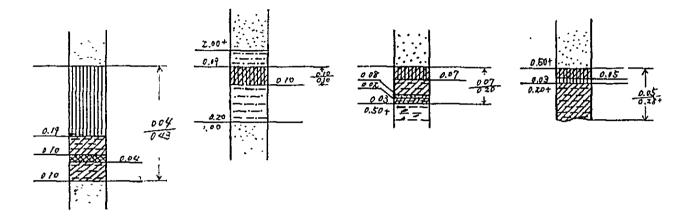


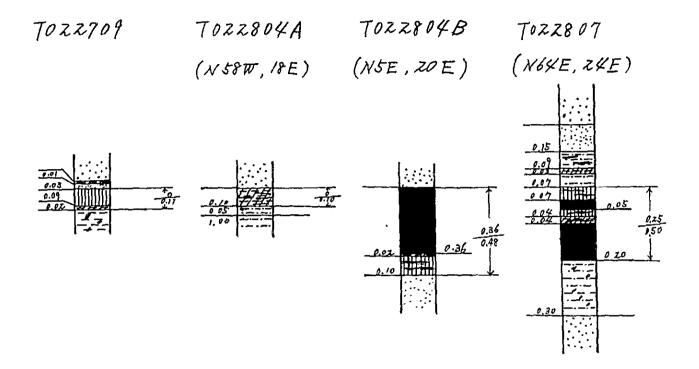


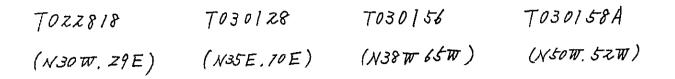
TOZZ634TOZZ638TOZZ641TOZZ645(NZOW, ZOE) · (N30W, 10E)(N35W, 19E)(N40W, Z3E)

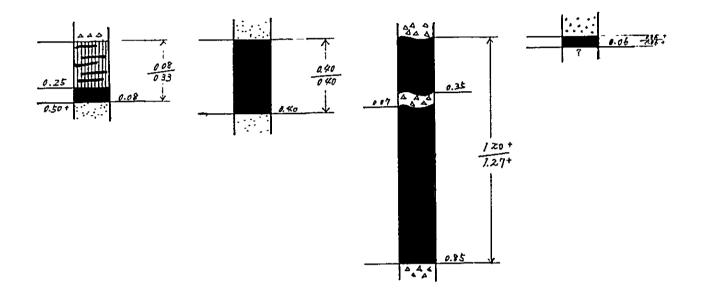


TOZZ700TOZZ702TOZZ703TOZZ706(NS, 15E)(NS, 12E)(NS, 8E)

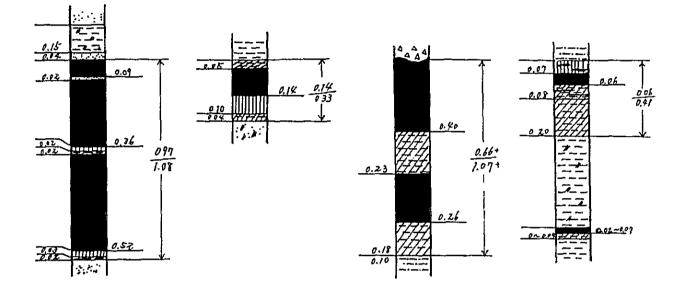




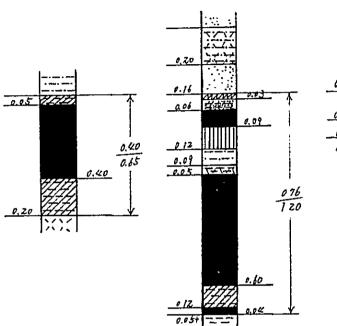


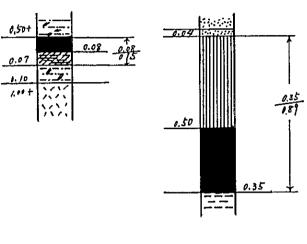


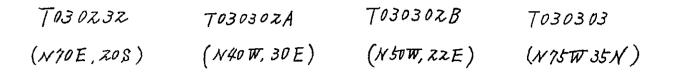
TO30158BTO30203TO30210TO30221(N45W, 65W)(N50W, 12E)(N85E, 15S)(EW, 10N)

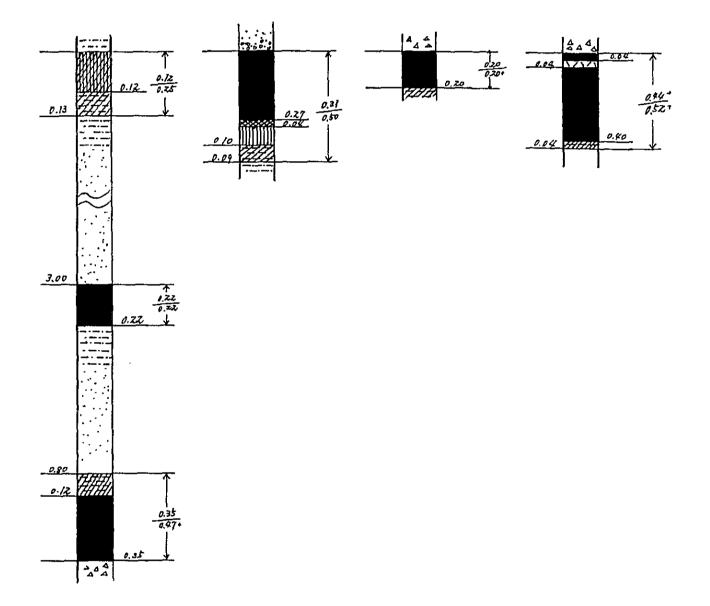


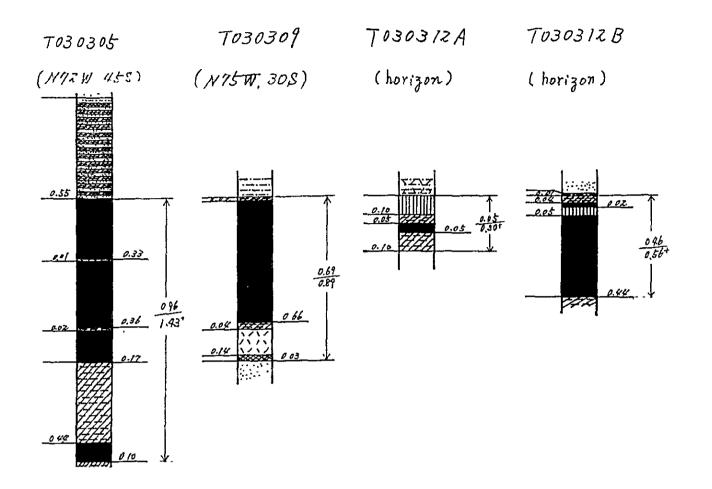
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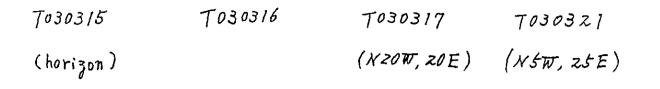


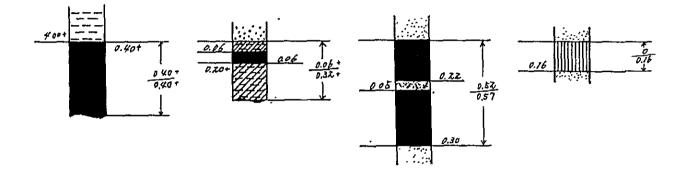




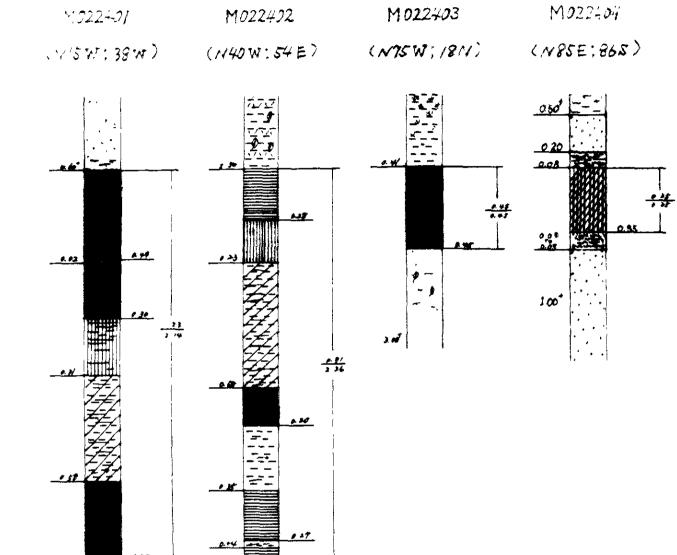








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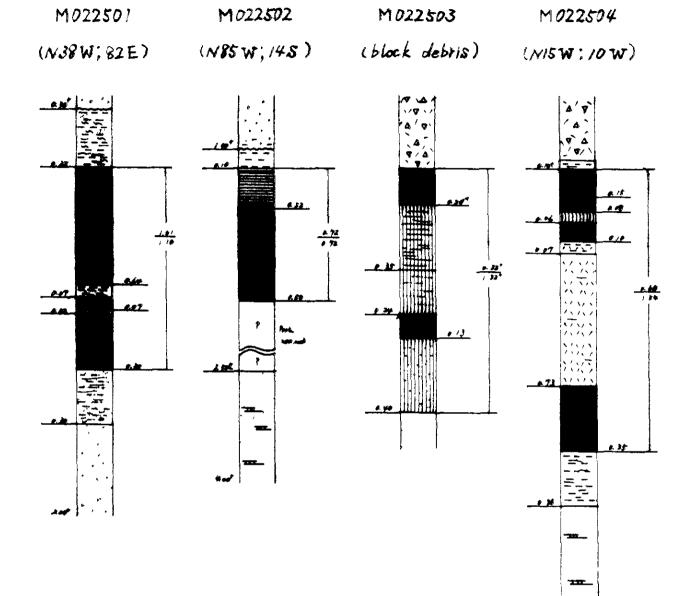


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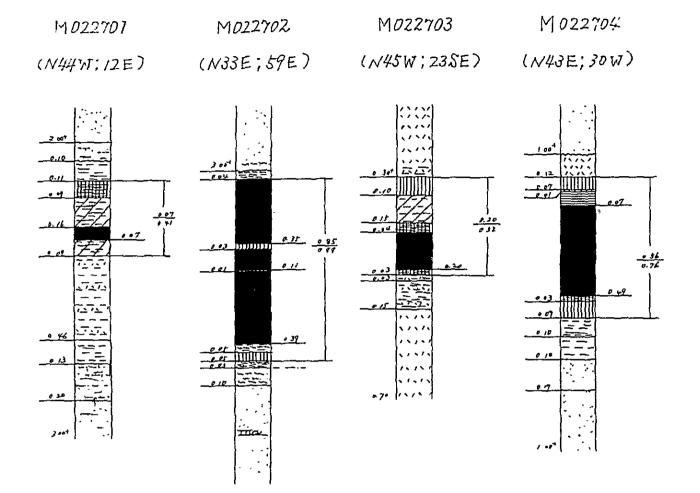
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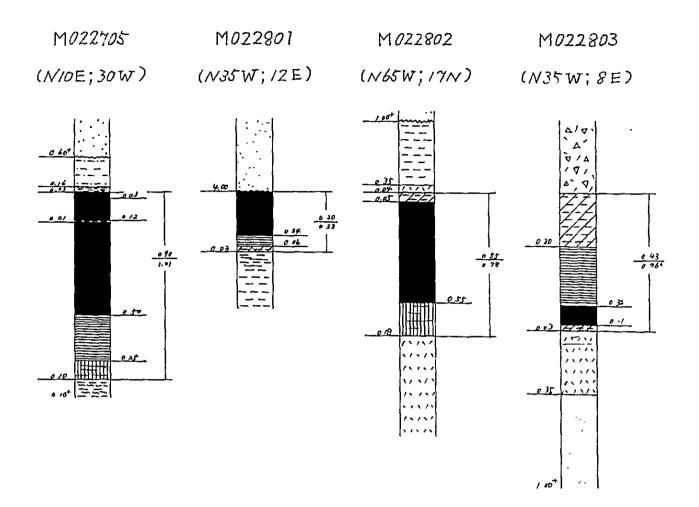
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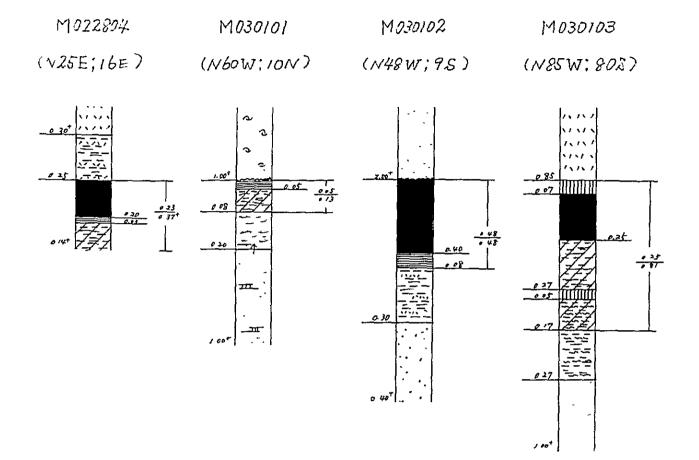


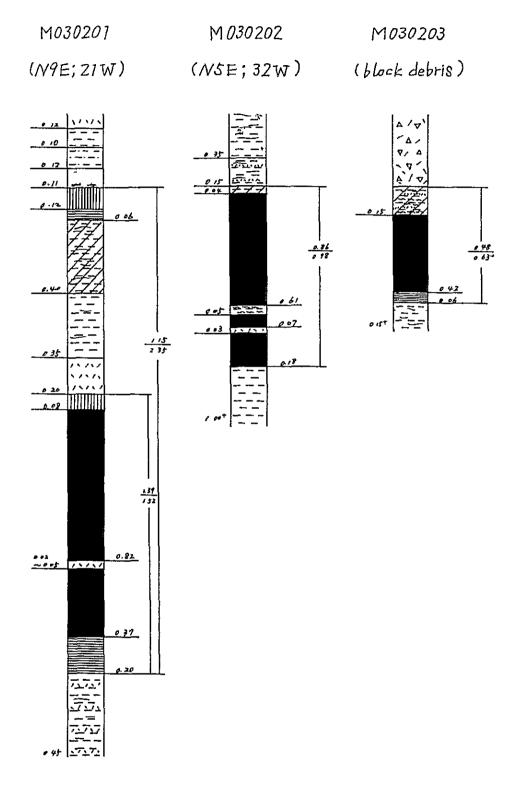
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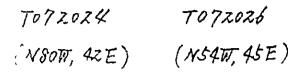
E-89.

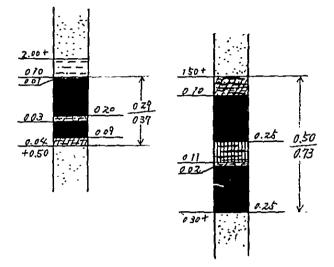




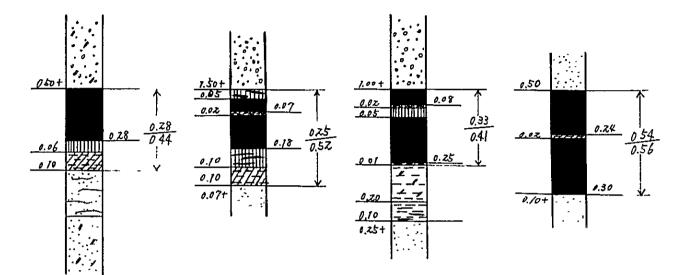


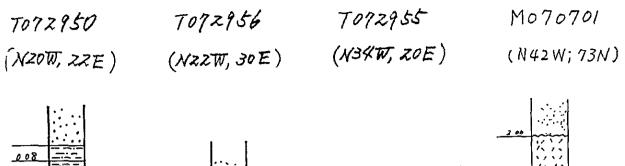


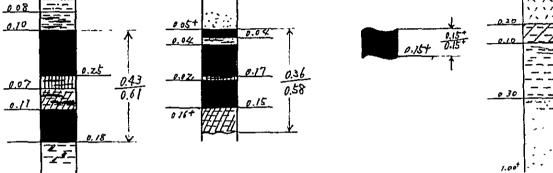


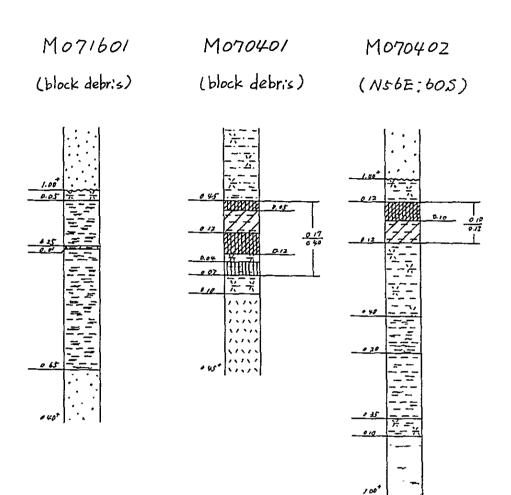


TO72918TO72920TO72938TO72942(N40W, 30E)(N40W, 33E)(N30W, 22E)(N84E, 20\$)











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0.22

0.08

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M072901

1.1572 42.2

(1150W; 45S)

(N8W;22W)

